SIERRA

MARINE PARTS CATALOG

Engine & Drive Parts • Instrumentation
Switches • Engine Diagnostics
SHIELDS Hose • Oils & Lubricants
Tools & Accessories

Sierra
Marine Engine and Drive Parts

THE VERY BEST PARTS OF BOATING

NO. 8033

	Premier Pro	White Premier Pro	Driftwood	Lido	Lido Pro	Argent Pro
Fuel Gauge	2" 62718P	2" 62551P	2" 61549P	2" 65496P	2" 59655P	2" 65524P
Hourmeter 10,000 hrs (non-Illuminated)	2" 62719P	2" 62538P	2" 62952P	2" 65497P	2" 59416P	
Oil Pressure Gauge (SW) 0-80 PSI	2" 62720P	2" 62542P	2" 61550P	2" 65501P	2" 59653P	2" 65526P
Oil Pressure Gauge (SW) 0-100 PSI		2" 62543P		2" 65498P		2" 65525P
Water Pressure Kit (Outboard) 30 PSI	2" 62721P		2" 62960P	2" 65507P	2" 63523P	2" 65551P
Water Pressure Kit (Outboard) 40 PSI		2" 67657P				
GPS Speedo 35 MPH	3" 781-627-035P	3" 781-625-035P			3" 781-310-035P	
GPS Speedo 60 MPH	3" 781-627-060P	3" 781-625-060P			3" 781-310-060P	3" 781-294-060P
GPS Speedo 80 MPH	3" 781-627-080P	3" 781-625-080P				
GPS Speedo 120 MPH	3" 781-627-120P	3" 781-625-120P				
Speedo Kit 35 MPH (Pitot Type)				3" 61751P	3" 61751P	
Speedo Kit 50 MPH (Pitot Type)			3" 61547P	3" 61752P	3" 61752FP	3" 65529P, 5" 65530P
Speedo Kit 60 MPH (Pitot Type)						
Speedo Kit 65 MPH (Pitot Type)	3" 62722P	3" 62546P		3" 65510P	3" 59713P	
Speedo Kit 70 MPH (Pitot Type)						3" 65531P
Speedo Kit 80 MPH (Pitot Type)				3" 65670P		
Tachometer, 0-6000 RPM O/B & 4 Cycle Gas	3" 62724P					
Tachometer, 0-7000 RPM O/B & 4 Cycle Gas		3" 62561P	3" 61546P	3" 65693P	3" 59737P	3" 65535P, 5" 65536P
Tachometer, 0-8000 RPM O/B & 4 Cycle Gas	3" 62725P					
Tachometer 0-4000 RPM Diesel Alt		3" 62547P		3" 65671P		3" 65537P
Diesel Magnetic Pickup, 90-180 Teeth		3" 62548P		3" 65692P		
Tach/Hour 0-7000 RPM O/B & 4 Cycle Gas		3" 62565P		3" 65129P		3" 65545P
Tachometer - System check gauge				3" 64477FP		
Water Temp (SW) 120-240°F	2" 62729P	2" 62540P	2" 61552P*	2" 65509P	2" 59654P	2" 65553P
Water Temperature Kit (Outboards)	2" 62748P			2" 65508P		
Trim Gauge Evinrude/Johnson	2" 62726P	2" 62550P		2" 65502P		2" 65547P
Trim Gauge Honda			2" 62375P	2" 65503P		
Trim Gauge Mercury OB & IO, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2" 62727P	2" 62549P	2" 61551P	2" 65504P	2" 59657P	2" 65548P
Trim Gauge 2002 and newer Suzuki 4-Stroke	2" 62726P	2" 62550P		2" 65502P		2" 65547P
Trim Gauge pre 2001 Yamaha outboards	2" 62728P			2" 65505P		
Voltmeter 12v	2" 62730P †	2" 62555P	2" 61548P	2" 65506P	2" 59656P	2" 65550P
Voltmeter 24v						
12V Battery Condition Indicator						
Engine Synchronizer Gauge				2" 65495P		
System Check Gauge - Evinrude/Johnson				2" 65206SSP		
Systems Monitor – Suzuki						
Ammeter 60-0-60						

* ***Twin Engine Outboard Add On Kit -*** *Tachometer, Voltmeter*

* ***Twin Engine Inboard/Sterndrive Kit -*** *Tachometer, Water Temperature, Oil Pressure, Voltmeter*

* ***Outboard Kit -*** *Tachometer, Speedometer (65 MPH with pitot tube), Fuel Gauge (compatible with common marine senders), and Voltmeter. Matching Trim Gauges, Hourmeters and Water Pressure or Temperature Kits are available separately. (Not for diesels.)*

* ***Sterndrive Kit -*** *Tachometer, Speedometer (65 MPH with pitot tube), Fuel Gauge, Water Temperature Gauge, Oil Pressure Gauge (all compatible with common marine senders), and Voltmeter. Matching Trim Gauges and Hourmeters are available separately for stern drive applications. (Not for diesels.)*

* *(100-220°F) range.*

* *0-3500 RPM.*

Sahara	*Sterling*	*Black Sterling*	*Amega*	*Arctic*	*Eclipse*	*Heavy Duty*
2" 59707P	2" 63477P	2" 67021P	2" 57902P	2" 68365P	2" 68390P	2" 80150P
			2" 84760P	2" 68366P	2" 68391P	2" 82760P
2" 59705P	2" 63479P	2" 67022P	2" 57903P	2" 68367P	2" 68392P	2" 80180P
			2" 57929P		2" 68393P	2" 80181P
2" 69870P	2" 63481P		2" 61238P			
		2" 67382P	2" 68357P	2"68369P	2" 68394P	
			3" 781-579-035P	3" 781-683-035P	3" 781-684-035P	
			3" 781-579-060P	3" 781-683-060P	3" 781-684-060P	
			3" 781-579-080P	3" 781-683-080P	3" 781-684-080P	
3" 61826P			3" 58342P	3" 68370P	3" 68395P	
3" 61163P		3" 68960P	3" 57898P			
						3" 80514P
3" 59704P	3" 63475P		3" 57900P	3" 68371P	3" 68396P	
		3" 67285P				
3" 63076P	3" 63476P		3" 57899P	3" 68372P	3" 68397P	
						3" 82288P
3" 59703P	3" 63473P	3" 67363P	3" 58255P	3" 68374P	3" 68399P	
			3" 68358P	3" 68373P	3" 68398P	3" 82302P*
						3" 82303P
3" 69743P	3" 63474P	3" 67364P	3" 68443P	3" 68375P	3" 68400P	
3" 61901P			3" 58935P			
2" 59706P	2" 63480P	2" 67020P	2" 57904P	2" 68376P	2" 68401P	2" 80590P
			2" 58862P*	2" 68377P	2" 68402P	
2" 61908P	2" 63483P	2" 67365P	2" 58431P	2" 68378P	2" 68403P	
2" 62369P	2" 64475P	2" 67855P	2" 68359P	2" 68379P	2" 68404P	
2" 59709P	2" 63482P	2" 67023P	2" 57905P	2" 68380P	2" 68405P	
2" 61908P	2" 63483P	2" 67365P	2" 58431P	2" 68378P	2" 68403P	
			2" 61748P	2" 68381P	2" 68406P	
2" 59708P	2" 63478P	2" 67019P	2" 57901P	2" 68383P	2" 68408P	2" 80134P †
						2" 80131P
			2" 68361P	2" 68384P	2" 68409P	
						2" 80730P
2" 66956P	2" 63585P		2" 65205P	2" 68385P	2" 68410P	
			2" 68356P	2" 68364P	2" 68389P	2" 80710P

**** Outboard Kit w/ Tach/Hr -*** *Tachometer/Hourmeter, Speedometer (65 MPH w/ Pitot Tube, Fuel Gauge (compatible with common marine senders), and Voltmeter.*

**** Inboard/Sterndrive Kit -*** *Tachometer/Hourmeter, Speedometer (65 MPH w/ Pitot Tube, fuel Gauge, Water Temperature Gauge, Oil Pressure Gauge (all compatible with common marine senders), and Voltmeter.*

** Matching Trim Gauges are available separately. Not for diesels.*

† *8-16 VDC*

MATRIX GAUGES - The Matrix gauge set is intended to operate on Mercury SmartCraft engines (max 4 engines/2 stations) utilizing the SmartCraft® protocol. The gauges operate on 12 volt systems and support single, dual, triple or quad engine applications. In a Matrix gauge set, the 3" tachometer is the master and connects directly to the SmartCraft data bus. All other gauges are slaves and connect to the tachometer RS-485 private bus (immune to electrical noise, more robust and reliable). The tachometer reads SmartCraft engine parameters and forwards them on the private bus for the slave gauges.

FEATURES:

- Smart Tachometer CANbus driven
- All 2" gauges receive data from tachometers
- LCD on Tachometer and Speedo displays all available data and alarms
- IP67 waterproof/ submersible housings (with Connector fitted)
- Dry Nitrogen filled to minimize fogging
- LED dimmable, automotive style backlighting (red)
- CANbus connectivity

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	PART NO.
Speedometer w/ LCD US 90 MPH	3"	70002D
Fuel Primary	2"	70003D
Fuel Secondary	2"	69992D
Voltmeter 10 - 16 VDC	2"	70004D
Temperature 240F	2"	70006D
Water pressure 40 PSI	2"	69994D
Oil Pressure 80 PSI	2"	70005D
Trim	2"	69993D
Tachometer - Smartcraft	3"	70000D
Tachometer - NEMA 2000	3"	70001D

PART NO.	DESCRIPTION
69995K	Harness - Tachometer to Smartcraft, 30"
69996K	Harness - Tachometer to NMEA 2000, 30"
69997K	Harness - Tachometer to Speedometer, 48"
69998K	Terminator - Needed when no speedo is used
69999K	Harness - Any 2" gauge to another, 8"

PARAMETERS SUPPORTED			
• Engine RPM	• Reserve Oil Level	• Throttle Position	• Tank 2
• Coolant Temperature	• Water Pressure	• Load Percent	• RPM Synch
• Engine Oil Pressure	• Coolant Pressure	• Oil Level	• Trim Synch
• Engine Hours	• Oil Temperature	• Boost Pressure	
• Fuel Low	• Fuel Pressure	• Tank 1	

GPS SPEEDOMETERS - These GPS speedometers provide accurate speed over ground readings and heading information all in one attractive package. Available in various speed ranges to meet your application, the GPS speedometer is offered in a number of popular styles to match the colors in your boat like Premier Pro, White Premier Pro, Amega, Arctic, Eclipse, Lido Pro and Argent Pro instrument lines.

FEATURES:

- Available in speed ranges of 35 MPH, 60 MPH, 80 MPH and 120 MPH.
- Included LCD heading display to show course over ground.
- Use our GPS antenna (sold separately) or connect to an existing NMEA 0183 GPS device – connectors included.
- Speed accuracy of +/-1 MPH (once moving).
- Heading accuracy of +/-1 degree (once moving).
- Ideal for slow speed applications like pontoon boats and for high speed performance boats where pitot tubes do not perform well.

SELECTION GUIDE:

PART NUMBER	GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE
Premier Pro:				
781-627-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-627-060P	60 MPH	3”	0-60 MPH	GPS RECEIVER
781-627-080P •	80 MPH	3”	0-80 MPH	GPS RECEIVER
781-627-120P	120 MPH	3”	0-120 MPH	GPS RECEIVER
White Premier Pro:				
781-625-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-625-060P	60 MPH	3"	0-60 MPH	GPS RECEIVER
781-625-080P •	80 MPH	3”	0-80 MPH	GPS RECEIVER
781-625-120P	120 MPH	3”	0-120 MPH	GPS RECEIVER
Amega:				
781-579-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-579-060P	60 MPH	3"	0-60 MPH	GPS RECEIVER
781-579-080P •	80 MPH	3”	0-80 MPH	GPS RECEIVER
Arctic:				
781-683-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-683-060P	60 MPH	3"	0-60 MPH	GPS RECEIVER
781-683-080P •	80 MPH	3”	0-80 MPH	GPS RECEIVER
Eclipse:				
781-684-035P	35 MPH	3”	0-35 MPH	GPS RECEIVER
781-684-060P	60 MPH	3"	0-60 MPH	GPS RECEIVER
781-684-080P •	80 MPH	3”	0-80 MPH	GPS RECEIVER
Lido Pro:				
781-310-035P	35 MPH	3"	0-35 MPH	GPS RECEIVER
781-310-060P	60 MPH	3"	0-60 MPH	GPS RECEIVER
Argent Pro:				
781-294-060P	60 MPH	3"	0-35 MPH	GPS RECEIVER

• Display Packaged Item

GPS RECEIVERS

- Highly sensitive receiver
- Precise information output even when mounted under a fiberglass console or bimini top
- Durable exterior
- Updates once every second to output accurate NMEA 0183 information (*Updates 10 times per second.)

DISPLAY PACKAGE **68982P** GPS RECEIVER 4 ft. long

DISPLAY PACKAGE **69053P*** GPS RECEIVER (HIGH SPEED) 4 ft. long

DISPLAY PACKAGE **68755P** GPS RECEIVER 25 ft. long

PREMIER PRO - A very popular OEM line, Premier features black dials with modern white and blue graphics. When lighted, white dial grads become red and pointer lights white. These instruments feature automotive type light-piping and a fog-resistant design for outstanding readability.

FEATURES:

- Full automotive type lighting, no "halo" around dial edges. When lit, white dial grads become red, pointer lights white.
- Black dial, white graduations/numerals (metrics in blue), white pointer staff.
- Scratch resistant curved glass lenses, with black, near-flush bezels.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- Line includes standard ignition engine synchronizer kits including module.
- Fog-Resistant Design! Complies with SAE J-1810.

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2"	E-1/2-F	REQUIRES "F"	62718P •
Hourmeter:	2"	10,000 Hrs.	NONE REQUIRED	62719P •
Oil Pressure Gauge (Electric):				
Oil Pressure 80 PSI	2"	0-80 PSI	REQUIRES "C"	62720P •
GPS Speedometer:				
35 MPH	3"	0-35 MPH	GPS RECEIVER	781-627-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-627-060P
80 MPH	3"	0-80 MPH	GPS RECEIVER	781-627-080P •
120 MPH	3"	0-120 MPH	GPS RECEIVER	781-627-120P
Speedometer Kits:				
65 MPH (Pitot type)	3"	10-65 MPH	INCLUDES "G"	62722P •
80 MPH (Pitot type) Head Only	3"	20-80 MPH		62723PH
Tachometers (Electric):				
O/B & 4-Stroke Gas Engines*	3"	0-6000 RPM	O/B ALT./COIL	62724P •
O/B & 4-Stroke Gas Engines*	3"	0-8000 RPM	O/B ALT./COIL	62725P •
Trim Gauges (Outboard, I/O):				
Johnson/Evinrude (All) & Suzuki 4-stroke 2002 & Up	2"	UP-DOWN	BY ENG. MFR	62726P •
Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2"	UP-DOWN	BY ENG. MFR	62727P •
Yamaha Outboards pre-2001	2"	UP-DOWN	BY ENG. MFR	62728P •
Voltmeter-12 Volt:	2"	8-16 VDC	NONE REQUIRED	62730P •
Water Pressure Kit (Outboard):** (Each kit includes fittings and 20 feet of tubing)	2"	30 PSI	INCLUDES "WP"	62721P •
Water Temp. Kit (Outboard):** (For all electric-start outboards)	2"	COLD-HOT	INCLUDES "J"	62748P •
Water Temp. Gauge (I/O, I/B):	2"	120-240°F	REQUIRES "D"	62729P •
Instrument Set "OUTBOARD"	Contains: 62725P, 62722P, 62718P, 62730P			62714P •
Instrument Set "INBOARD/STERNDRIVE"	Contains: 62724P, 62722P, 62718P, 62730P, 62729P, 62720P			62715P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

WHITE PREMIER PRO — Ideal for inboards, including diesels, Premier White features polished stainless steel bezels and clean white dials with modern black and blue graphics. When illuminated, black dial grads become red and pointer lights red. Automotive type light-piping and fog-resistant design combine for outstanding readability.

FEATURES:

- Full automotive type lighting, no "halo" around dial edges. When illuminated, black dial grads become red, pointer lights red.
- White dial, black graduations/numerals (metrics in blue), red pointer staff.
- Scratch resistant curved glass lenses, with polished stainless steel near-flush bezels.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- Fog-Resistant Design! Complies with SAE J-1810.

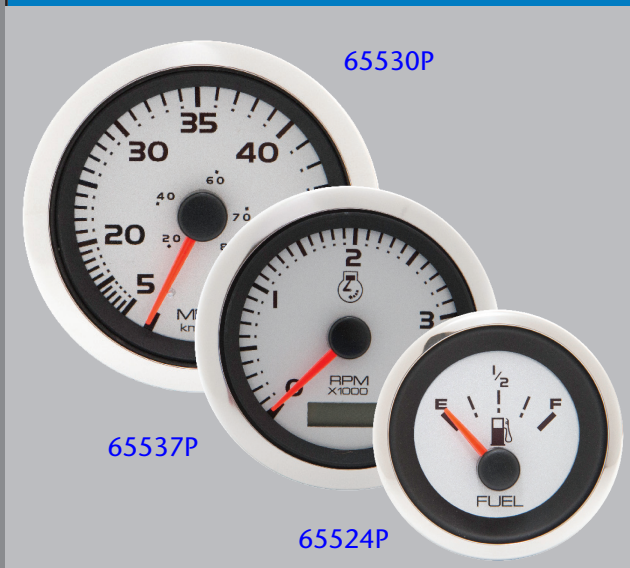
SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2"	E-1/2-F	REQUIRES "F"	62551P •
Hourmeter:	2"	10,000 Hrs.	NONE REQUIRED	62538P •
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2"	0-80 PSI	REQUIRES "C"	62542P •
Oil Pressure 100 PSI	2"	0-100 PSI	REQUIRES "C"	62543P •
GPS Speedometer:				
35 MPH	3"	0-35 MPH	GPS RECEIVER	781-625-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-625-060P
80 MPH	3"	0-80 MPH	GPS RECEIVER	781-625-080P •
120 MPH	3"	0-120 MPH	GPS RECEIVER	781-625-120P
Speedometer Kits:				
65 MPH (Pitot type)	3"	10-65 MPH	INCLUDES "G"	62546P •
65 MPH (Pitot type) Head Only	3"	10-65 MPH		62546PH
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3"	0-7000 RPM	O/B ALT./COIL	62561P •
Tachometer/Hourmeter (Electric):				
O/B & 4-Stroke Gas Engines*	3"	0-7000 RPM	O/B ALT./COIL	62565P •
Tachometers (Electric):				
Diesel Alternator**	3"	0-4000 RPM	SEE "T"	62547P •
Diesel Magnetic Pickup, 90-180 Teeth	3"	0-4000 RPM	REQUIRES "B"	62548P
Trim Gauges (Outboard, I/O):				
Johnson/Evinrude (All) & Suzuki 4-Stroke 2002 & Up	2"	UP-DOWN	BY ENG. MFR	62550P •
Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2"	UP-DOWN	BY ENG. MFR	62549P •
Voltmeters-12 & 24 Volt:				
12 Volt System	2"	8-18 VDC	NONE REQ'D	62555P •
Water Temp. Gauge (I/O, I/B):	2"	120-240°F	REQUIRES "D"	62540P •
Water Pressure Kit, O/B	2"	40 PSI	INCLUDES "WP"	67657P •
Instrument Set "INBOARD/STERNDRIVE"	Contains: 62561P, 62546P, 62551P, 62555P, 62540P, 62542P			67654P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
** May require alternator tap.
Use 4000 RPM tachometer or lower for diesel applications.

ARGENT PRO - Black graphics on a silver background, pointer has black hub with fade resistant acrylic orange staff. Pointer is internally illuminated for excellent night visibility. Dial graphics light red when illuminated and scratch resistant glass lens with fog-resistant design and polished stainless steel bezel.



FEATURES:

- Translucent dial as well as internally illuminated pointer staff, provides the best in night visibility.
- Easy to read black graphics on a silver dial background.
- Domed glass lenses are scratch resistant.
- Low profile bezels follow the curvature of the lens, with no 'lip' to trap and hold water.
- Optional add-on eyebrow or Square bezels available (See gauge accessories for details)

FOG RESISTANT GAUGE FEATURES:

- Fog-Resistant Design! Complies with SAE J-1810.

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	65524P •
Oil Pressure Gauge (Electric):				
Oil Pressure 80 PSI	2”	0-80 PSI	REQUIRES “C”	65526P •
Oil Pressure 100 PSI	2”	0-80 PSI	REQUIRES “C”	65525P •
GPS Speedometer:				
60 MPH (Head Only)	3”	0-60 MPH	GPS RECEIVER	781-294-060P
Speedometer Kits:				
50 MPH (Pitot type)	3”	5-50 MPH	INCLUDES “G”	65529P •
50 MPH (Pitot type)	5”	5-50 MPH	INCLUDES “G”	65530P
70 MPH (Pitot type)	3”	20-70 MPH	INCLUDES “G”	65531P •
Tachometers (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	65535P •
O/B & 4-Stroke Gas Engines*	5”	0-7000 RPM	O/B ALT./COIL	65536P
Diesel Alternator*	3”	0-4000 RPM	O/B ALT./COIL	65537P •
Tachometer/Hourmeter (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	65545P •
Trim Gauges (Outboard, I/O):				
Johnson/Evinrude (All) & Suzuki 4-stroke 2002 & Up	2"	UP-DOWN	BY ENG. MFR	65547P •
Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2"	UP-DOWN	BY ENG. MFR	65548P •
Voltmeter-12 Volt:	2”	10-16 VDC	NONE REQUIRED	65550P •
Water Pressure Kit (Outboard):***				
Each kit includes fittings & 20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	65551P •
Water Temp. Gauge (I/O) (Electric):	2”	120-240°F	REQUIRES “D”	65553P •

• Display Packaged Item

* Not tested for non-original-equipment (aftermarket) ignition systems.
*** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

LIDO PRO - We have added a selection of fog resistant gauges to our hottest white dial line. Lido Pro features a crisp, white dial with a fire orange pointer tip. Red through-dial and white perimeter lighting provide great night readability. Coverage for popular OB and I/O applications - complete gauge kits available **.

FEATURES:

- White dial, black numerals, black pointer with fire-orange tip.
- Scratch resistant curved glass lenses, with polished stainless steel, near-flush bezels.
- U.S. and metric scales, with ISO symbols.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- White perimeter and red thru-dial lighting.

FOG RESISTANT GAUGE FEATURES:

- Fog-Resistant Design! Complies with SAE J-1810.

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	FOG RESISTANT
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	59655P •
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D	59416P •
Oil Pressure Gauges (Electric): Oil Pressure 80 PSI	2”	0-80 PSI	REQUIRES “C”	59653P •
GPS Speedometer:				
35 MPH	3"	0-35 MPH	GPS RECEIVER	781-310-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-310-060P
Speedometer Kits:				
50 MPH (Pitot type)	3”	10-50 MPH	INCLUDES “G”	61752FP •
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	59713P •
Tachometer (Electric): O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	59737P •
Trim Gauges (Outboard, I/O): Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2”	UP-DOWN	BY ENG. MFR.	59657P •
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	59656P •
Water Pressure Kit (Outboard):*** Each kit includes fittings and 20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	63523P •
Water Temp. Gauge (I/O, I/B):	2”	120-240°F	REQUIRES “D”	59654P •
Instrument Set “OUTBOARD”	Contains: 59737P, 59713P, 59655P, 59656P			67669P •
Instrument Set “INBOARD/STERNDRIVE”	Contains: 59737P, 59713P, 59655P, 59656P, 59654P, 59653P			67653P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
*** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

LIDO - Hottest selling white dial line! A comprehensive family of instruments for most engine types, Lido features crisp white dials and fire-orange pointer tips. Red through-dial and white perimeter lighting provide great night readability. Excellent inboard coverage with engine sync gauges* and diesel alternator and magnetic pickup tachometers**.

*Module required, not included with gauge. **Magnetic Pickup sender available separately.

65693P

65502P

FEATURES:

- White dial, black numerals, black pointer with fire-orange tip.
- Scratch resistant curved glass lenses, with polished stainless steel, near-flush bezels.
- U.S. and metric scales, with ISO symbols.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- White perimeter and red thru-dial lighting.
- Comprehensive line includes tachometers for diesel alternator and magnetic pickup PLUS synchronizer gauge (Suitable for gas or diesel engines with ap propriate module. Module required, not included with gauge).

SELECTION GUIDE:

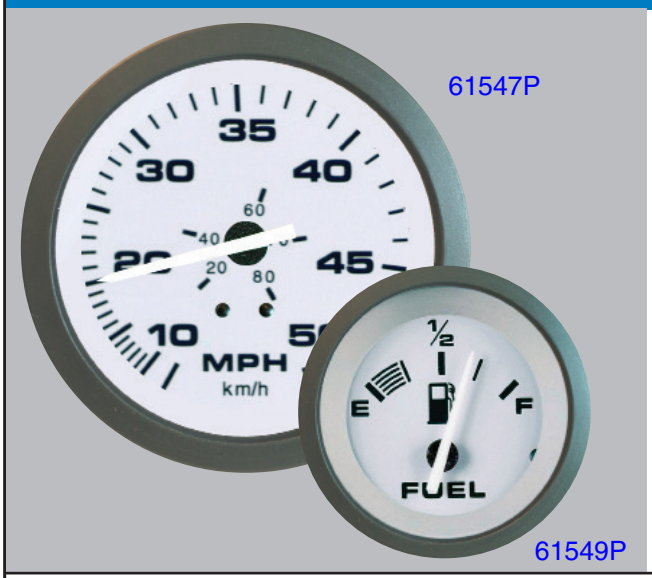
GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Engine Sync (gauge only)	2”	PORT-STBD.	REQUIRES “L”	65495P •
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	65496P •
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D	65497P •
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2”	0-80 PSI	REQUIRES “C”	65501P •
Oil Pressure 100 PSI	2”	0-100 PSI	REQUIRES “C”	65498P •
Speedometer Kits:				
35 MPH (Pitot type)	3"	5-35 MPH	INCLUDES “G”	61751P
35 MPH (Pitot type) Head Only	3"	5-35 MPH		61751PH
50 MPH (Pitot type)	3”	10-50 MPH	INCLUDES “G”	61752P •
50 MPH (Pitot type) Head Only	3”	10-50 MPH		61752PH
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	65510P •
80 MPH (Pitot type)	3”	20-80 MPH	INCLUDES “G”	65670P •
80 MPH (Pitot type) Head Only	3”	20-80 MPH		65670PH
Systems Check-Evinrude/Johnson:	2"	SYSTEM DATA	BY ENG. MFR.	65206SSP
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	65693P •
Systems Check – Evinrude/Johnson	3”	0-7000 RPM	O/B ALT./COIL	64477FP •
Tachometer/Hourmeters (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	65129P •
Diesel Alternator**	3”	0-4000 RPM	SEE “T”	65671P •
Diesel Magnetic Pickup, 90-180 Teeth	3”	0-4000 RPM	REQUIRES “B”	65692P •
Trim Gauges (Outboard, I/O):				
Johnson/Evinrude (All) & Suzuki 4-stroke 2002 & Up	2”	UP-DOWN	BY ENG. MFR.	65502P •
Honda	2”	UP-DOWN	BY ENG. MFR.	65503P
Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2”	UP-DOWN	BY ENG. MFR.	65504P •
Yamaha Outboards pre-2001	2”	UP-DOWN	BY ENG. MFR.	65505P •
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	65506P •
Water Pressure Kit (Outboard):*** Each kit includes fittings and 20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	65507P •
Water Temp. Kit (Outboard):*** (For all electric-start outboards)	2”	COLD-HOT	INCLUDES “J”	65508P •
Water Temp. Gauge (I/O, I/B):	2”	120-240°F	REQUIRES “D”	65509P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.

** May require alternator tap. *** Adapter (P/N 61886P) is required for Yamaha. Use 4000 RPM tachometer or lower for diesel applications.

DRIFTWOOD - Features light gray dials, clean black numerals and a black pointer hub with white staff. These instruments lend a sophisticated look to any dash. Combination blue through-dial and white perimeter lighting are included for excellent readability at night.



61547P

61549P

FEATURES:

- Light gray dial, black graduations/numerals, white pointer staff.
- Scratch resistant curved glass lenses, with black, near-flush bezels.
- White perimeter and blue thru-dial lighting.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	61549P •
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D	62952P •
Oil Pressure Gauge (Electric):	2”	0-80 PSI	REQUIRES “C”	61550P •
Speedometer Kits: 50 MPH (Pitot type)	3”	10-50 MPH	INCLUDES “G”	61547P •
Tachometer (Electric): O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	61546P •
Trim Gauges (Outboard, I/O): Honda	2”	UP-DOWN	BY ENG. MFR.	62375P
Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2”	UP-DOWN	BY ENG. MFR.	61551P •
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	61548P •
Water Pressure Kit (Outboard):** (Kit includes fittings/20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	62960P •
Water Temp. Gauge (I/O, I/B):	2”	100-220°F	REQUIRES “D”	61552P •

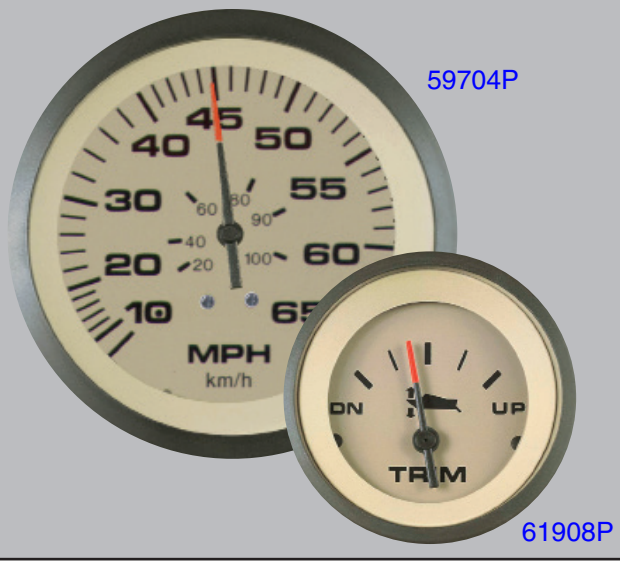
• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.

** Adapter (P/N 61886P) is required for Yamaha.

Use 4000 RPM tachometer or lower for diesel applications.

SAHARA - With crisp tan dials and fire-orange pointer tip, Sahara gives any dash the elegant OEM look. Combined red through-dial and white perimeter lighting provide great night readability. These aren't merely "close enough" — they're the real thing!



59704P

61908P

FEATURES:

- Tan dial and retainer, black graduations and numerals, black pointer with fire-orange tip.
- Scratch resistant curved glass lenses, with black matte, near-flush bezels.
- White perimeter and red thru-dial lighting.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

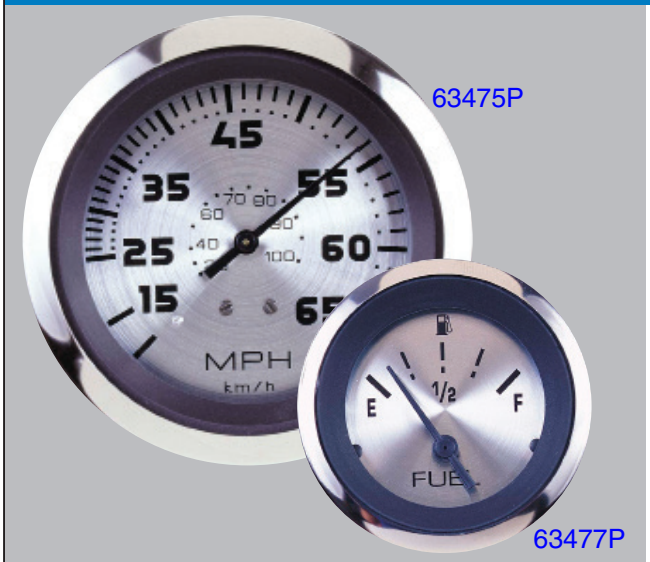
SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2"	E-1/2-F	REQUIRES "F"	59707P •
Oil Pressure Gauge (Electric):	2"	0-80 PSI	REQUIRES "C"	59705P •
Speedometer Kits:				
35 MPH (Pitot type)	3"	5-35 MPH	INCLUDES "G"	61826P •
35 MPH (Pitot type) Head Only	3"	5-35 MPH		61826PH
50 MPH (Pitot type)	3"	10-50 MPH	INCLUDES "G"	61163P •
65 MPH (Pitot type)	3"	10-65 MPH	INCLUDES "G"	59704P •
65 MPH (Pitot type) Head Only	3"	10-65 MPH		59704PH
80 MPH (Pitot type)	3"	20-80 MPH	INCLUDES "G"	63076P •
80 MPH (Pitot type) Head Only	3"	20-80 MPH		63076PH
Systems Check – Evinrude/Johnson:	2"	SYSTEM DATA	BY ENG. MFR.	66956P
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3"	0-7000 RPM	O/B ALT./COIL	59703P •
Systems Check – Evinrude/Johnson	3"	0-7000 RPM	O/B ALT./COIL	61901P •
Tach/Hourmeter 0-7000 RPM	3"	0-7000 RPM	O/B ALT./Coil	69743P •
Trim Gauges (Outboard, I/O):				
Johnson/Evinrude (All) & Suzuki				
4-stroke 2002 & Up	2"	UP-DOWN	BY ENG. MFR.	61908P •
Honda	2"	UP-DOWN	BY ENG. MFR.	62369P
Mercury O/B & I/O, Mariner, Force, Cobra,				
Volvo DP & SX, Yamaha 2001 & Up	2"	UP-DOWN	BY ENG. MFR.	59709P •
Voltmeter-12 Volt:	2"	8-18 VDC	NONE REQ'D	59708P •
Water Pressure Kits (Outboard):**				
(Each kit includes fittings				
and 20 feet of tubing)	2"	40 PSI	INCLUDES "WP"	69870P •
Water Temp. Gauge (I/O, I/B):	2"	120-240°F	REQUIRES "D"	59706P •
Instrument Set "OUTBOARD"	Contains: 59703P, 59704P, 59707P, 59708P			65481P •
Instrument Set "INBOARD/STERNDRIVE"	Contains: 59703P, 59704P, 59707P, 59708P, 59706P, 59705P			65485P •
Twin Engine Add On IB/IOGauge Kit	Contains: 59703P, 59708P, 59706P, 59705P			69717P
Twin Engine Add On OBGauge Kit	Contains: 59703P, 59708P			69716P
Instrument Set OB w/Tach/Hr	Contains: 69743P, 59704P, 59707P, 59708P			69703P •
Instrument Set IB/IO w/Tach/Hr	Contains: 69743P, 59704P, 59707P, 59708P, 59706P, 59705P			69704P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

STERLING - Ideal for outboards and stern drives! With stainless steel bezels, brushed aluminum dials and black pointers, Sterling instruments give a bright, gleaming look to any dash. Perimeter lighting provided for night operation.



FEATURES:

- Brushed aluminum dial, black graduations/ numerals, black pointer.
- Scratch resistant curved glass lenses, with polished stainless steel, near-flush bezels.
- Perimeter lighting.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	63477P •
Oil Pressure Gauge (Electric):	2”	0-80 PSI	REQUIRES “C”	63479P •
Speedometer Kits:				
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	63475P •
65 MPH (Pitot type) Head Only	3”	10-65 MPH		63475PH
80 MPH (Pitot type)	3”	20-80 MPH	INCLUDES “G”	63476P •
80 MPH (Pitot type) Head Only	3”	20-80 MPH		63476PH
Systems Check – Evinrude/Johnson:	2”	SYSTEM DATA	BY ENG. MFR.	63585P •
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	63473P •
Tachometer/Hourmeter (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	63474P •
Trim Gauges (Outboard, I/O):				
Honda	2"	UP-DOWN	BY ENG. MFR.	64475P
Johnson/Evinrude (All) & Suzuki				
4-stroke 2002 & Up	2”	UP-DOWN	BY ENG. MFR.	63483P •
Mercury O/B & I/O, Mariner, Force, Cobra,				
Volvo DP & SX, Yamaha 2001 & Up	2”	UP-DOWN	BY ENG. MFR.	63482P •
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	63478P •
Water Pressure Kit (Outboard):**				
(Kit includes fittings/20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	63481P •
Water Temp. Gauge (I/O, I/B):	2”	120-240°F	REQUIRES “D”	63480P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

BLACK STERLING - With its rich luster and polish, Black Sterling instruments convey a look of utmost sophistication and add elegance to any dash. These instruments have fire-orange pointer tips and stainless graphics for a contemporary, ultra stylish look. Black Sterling instruments have clean, crisp black dials which highlight the stainless accents.

67285PH

67022P

FEATURES:

- Scratch-resistant domed glass lens.
- Perimeter lit dial.
- Elite stainless steel bezel.
- Black pointer with fire orange tip.
- White graphics and black background on spun aluminum dial.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).
- Fits most stern drive and outboard applications.
- US and Metric scales where appropriate.

MULTI-GAUGE FEATURES:

- Combines 2 gauges in one.
- Saves dash space.
- Fog-Resistant Design! Complies with SAE J-1810.

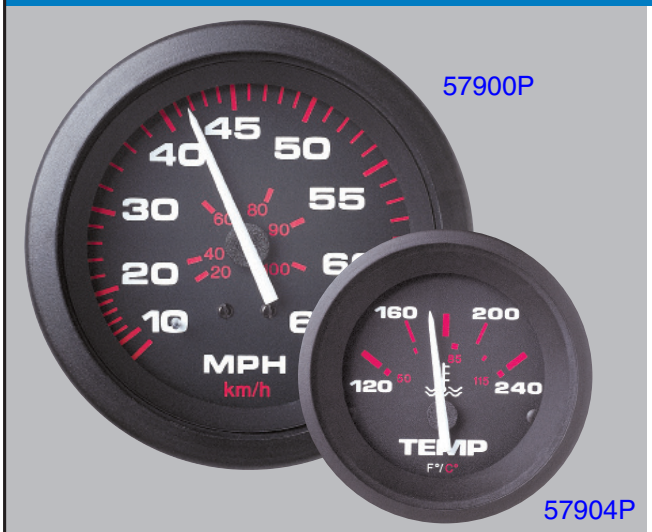
SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge	2”	E-1/2-F	REQUIRES "F"	67021P •
Voltmeter	2”	8-18 VDC	NONE REQ’D	67019P •
Water Temperature (Electric)	2”	100-240ºF	REQUIRES "D"	67020P •
Oil Pressure (Electric)	2”	0-80 PSI	REQUIRES "C"	67022P •
50 MPH Speedometer	3”	0-50 MPH	INCLUDES "G"	68960P •
50 MPH Speedometer (Head Only)	3”	0-50 MPH		68960PH
70 MPH Speedometer Kit	3”	0-70 MPH	INCLUDES "G"	67285P •
Tachometer: O/B & 4 Cycle Gas	3”	0-7000 RPM	O/B ALT./COIL	67363P •
Tach/LCD Hr, O/B & 4 Cycle Gas	3”	0-7000 RPM	O/B ALT./COIL	67364P •
Trim: Honda	2”	UP-DOWN	BY ENG. MFR.	67855P
Trim: Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2”	UP-DOWN	BY ENG. MFR.	67023P •
Trim: Johnson/Evinrude (All) & Suzuki 4-stroke 2002 & Up	2”	UP-DOWN	BY ENG. MFR.	67365P •
O/B Water Pressure Kit	2”	0-40 PSI	INCLUDES "WP"	67382P •
MULTI-GAUGE DESCRIPTION	**SIZE**	**DIAL RANGE**	**SENDER CODE**	**PART NUMBER**
Speedo/Fuel	3”	0-50 MPH E-1/2-F	REQUIRES "G" REQUIRES "F"	69073FP •
Tach/Volt	3”	0-7000 RMP 8-18 VDC	O/B ALT./COIL NONE REQ’D	69074FP •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

AMEGA - Hottest selling black dial line! Amega® Domed has clean-looking black dials with white and red graphics plus through-dial and perimeter lighting for great readability. Amega has been very popular, available in several styles since its debut in 1986.



FEATURES:

- Black dial, red graduations, white numerals, vivid white pointer staff.
- Scratch resistant curved glass lenses, with black, near-flush bezels.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Perimeter and thru-dial lighting.
- A comprehensive array of outboard water pressure instrument kits.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

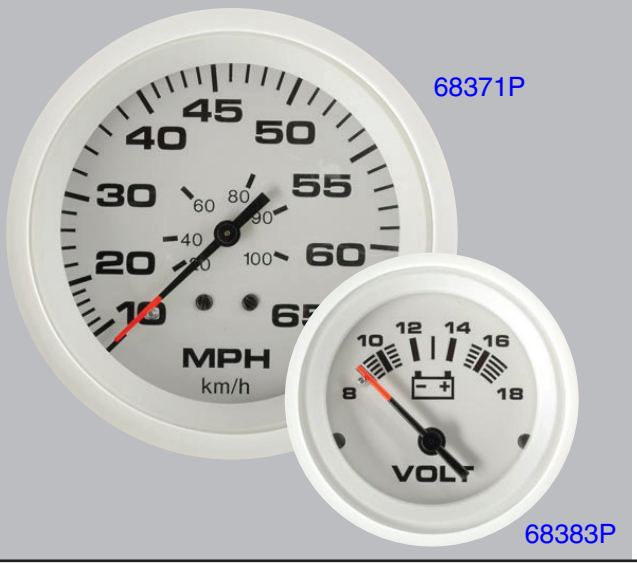
SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	57902P •
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D	84760P •
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2”	0-80 PSI	REQUIRES “C”	57903P •
Oil Pressure 100 PSI	2”	0-100 PSI	REQUIRES “C”	57929P •
GPS Speedometer:				
35 MPH	3”	0-35 MPH	GPS RECEIVER	781-579-035P
60 MPH	3"	0-60 MPH	GPS RECEIVER	781-579-060P
80 MPH	3”	0-80 MPH	GPS RECEIVER	781-579-080P •
Speedometer Kits:				
35 MPH (Pitot type)	3”	5-35 MPH	INCLUDES “G”	58342P •
35 MPH (Pitot type) Head Only	3”	5-35 MPH		58342PH
50 MPH (Pitot type)	3”	10-50 MPH	INCLUDES “G”	57898P •
50 MPH (Pitot type) Head Only	3”	10-50 MPH		57898PH
65 MPH (Pitot type)	3”	10-65 MPH	INCLUDES “G”	57900P •
65 MPH (Pitot type) Head Only	3”	10-65 MPH		57900PH
80 MPH (Pitot type)	3”	20-80 MPH	INCLUDES “G”	57899P •
80 MPH (Pitot type) Head Only	3”	20-80 MPH		57899PH
Systems Check – Evinrude/Johnson:	2”	SYSTEM DATA	BY ENG. MFR.	65205P •
Tachometer (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-7000 RPM	O/B ALT./COIL	58255P •
Systems Check – Evinrude/Johnson	3”	0-7000 RPM	O/B ALT./COIL	58935P •
Diesel Alt	3"	0-4000 RPM	ALTERNATOR	68358P •
Force	3"	0-7000 RPM		69044P •
Tachometer/Hourmeter (Electric):				
O/B & 4-Stroke Gas Engines*	3”	0-6000 RPM	O/B ALT./COIL	57897P •
Tach/Hourmeter	3"	0-7000		68443P •
Trim Gauges (Outboard, I/O):				
Johnson/Evinrude (All) & Suzuki 4-stroke 2002 & Up	2”	UP-DOWN	BY ENG. MFR.	58431P •
Honda	2"	UP-DOWN	BY ENG. MFR.	68359P
Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2”	UP-DOWN	BY ENG. MFR.	57905P •
Yamaha Outboards pre-2001	2”	UP-DOWN	BY ENG. MFR.	61748P •
Voltmeter-12 Volt:	2”	8-18 VDC	NONE REQ’D	57901P •
Water Pressure Kits (Outboard):**	2”	40 PSI	INCLUDES “WP”	68357P •
(Each kit includes fittings and 20 feet of tubing)	2”	30 PSI	INCLUDES “WP”	61238P •
Water Temp. Kit (Outboard):** (For all electric-start outboards)	2”	100-220°F	INCLUDES “J”	58862P •
Water Temp. Gauge (I/O, I/B):	2”	120-240°F	REQUIRES “D”	57904P •
Ammeter, Amega 60-0-60	2"	60-0-60	NONE REQ’D	68356P •
Battery Condition Indicator, 12 VDC			NONE REQ’D	68361P •
Instrument Set “OUTBOARD”	Contains: 58255P, 57900P, 57902P, 57901P			68362P •
Instrument Set “INBOARD/STERNDRIVE”	Contains: 58255P, 57900P, 57902P, 57901P, 57904P, 57903P			68363P •
Twin Engine Add On IB/IO Gauge Kit	Contains: 58255P, 57901P, 57904P, 57903P			69722P
Twin Engine Add On OB Gauge Kit	Contains: 58255P, 57901P			69721P
Instrument Set OB w/Tach/Hr	Contains: 68443P, 57900P, 57902P, 57901P			69708P •
Instrument Set IB/IO w/Tach/Hr	Contains: 68443P, 57900P, 57902P, 57901P, 57904P, 57903P			69709P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

ARCTIC - Stylish white bezel design, black on white graphics, accurate and reliable, these tough instruments look good on all types of boats. Domed glass sheds water and resists scratching.



68371P

68383P

FEATURES:

- Instruments available for most outboards, stern drives and gasoline-powered inboards.
- Scratch-resistant domed glass lenses.
- Enhanced illumination: through-dial and periemeter lighting for excellent readability at night.
- Low-range speedometers.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Ammeter	2”	60-0-60	NONE REQ'D	68364P •
Fuel Gauge	2”	(E-F)	REQUIRES "F"	68365P •
Hourmeter	2”	10,000 hrs		68366P •
Eng Oil Pressure gauge 0-80 PSI	2”	0-80 PSI	REQUIRES “C”	68367P •
Water Pressure Kits (Outboard): (Each kit includes fittings and 20 feet of tubing).	2”	0-40 PSI	INCLUDES “WP”	68369P •
GPS Speedometer:				
35 MPH	3”	0-35 MPH	GPS RECEIVER	781-683-035P
60 MPH	3”	0-60 MPH	GPS RECEIVER	781-683-060P
80 MPH	3”	0-80 MPH	GPS RECEIVER	781-683-080P •
Speedo Kit 0-35 mph (inc Pitot and Hose)	3”	5-35 MPH	INCLUDES “G”	68370P •
Speedo Kit 0-65 mph (inc Pitot and Hose)	3”	10-65 MPH	INCLUDES “G”	68371P •
Speedo Kit 0-80 mph (inc Pitot and Hose)	3”	20-80 MPH	INCLUDES “G”	68372P •
Tachometer 0-4000 RPM Diesel Alt	3”	0-4000 RPM	ALTERNATOR	68373P •
Tachometer 0-7000 RPM	3”	0-7000 RPM	O/B ALT./COIL	68374P •
Tach/Hourmeter 0-7000 RPM Petrol/Gas	3”	0-7000 RPM	O/B ALT./COIL	68375P •
I/O, I/B Water Temp Gauge	2”	120-240ºF	REQUIRES “D”	68376P •
Outboard Water Temp Kit (Cold-Hot)	2”	100-220ºF	INCLUDES “J”	68377P •
Trim, Johnson/Evinrude (All) & Suzuki 4-stroke 2002 & Up	2”	UP-DOWN	BY ENG. MFR.	68378P •
Trim, Honda	2”	UP-DOWN	BY ENG. MFR.	68379P
Trim, Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2”	UP-DOWN	BY ENG. MFR.	68380P •
Trim, Yamaha Outboards pre-2001	2”	UP-DOWN	BY ENG. MFR.	68381P •
12v Voltmeter, 8-18 Volts	2”	8-18 VDC	NONE REQ’D	68383P •
12 Battery Condition Indicator	2”		NONE REQ’D	68384P •
System Check - Evinrude/Johnson	2”		BY ENG. MFR.	68385P •
Instrument Set “OUTBOARD”	Contains: 68374P, 68371P, 68365P, 68383P			68387P •
Instrument Set “INBOARD/STERNDRIVE”	Contains: 68374P, 68371P, 68365P, 68383P, 68376P, 68367P			68388P •
Instrument Set OB w/Tach/Hr	Contains: 68375P, 68371P, 68365P, 68383P			69710P •
Instrument Set IB/IO w/Tach/Hr	Contains: 68375P, 68371P, 68365P, 68383P, 68376P, 68367P			69711P •
Twin Engine Add On IB/IO Gauge Kit	Contains: 68374P, 68383P, 68376P, 68367P			69724P
Twin Engine Add On OB Gauge Kit	Contains: 68374P, 68383P			69723P

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

ECLIPSE - Smart white and blue graphics on a black dial background, these very low profile bezels follow the curve of the lense to eliminate water trapping. Design with domed glass sheds water and resists scratching.

FEATURES:

- Instruments available for most outboards, stern drives and gasoline-powered inboards.
- Scratch-resistant domed glass lenses.
- Perimeter lighting for excellent readability at night.
- U.S. and metric scales, with ISO symbols, where appropriate.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

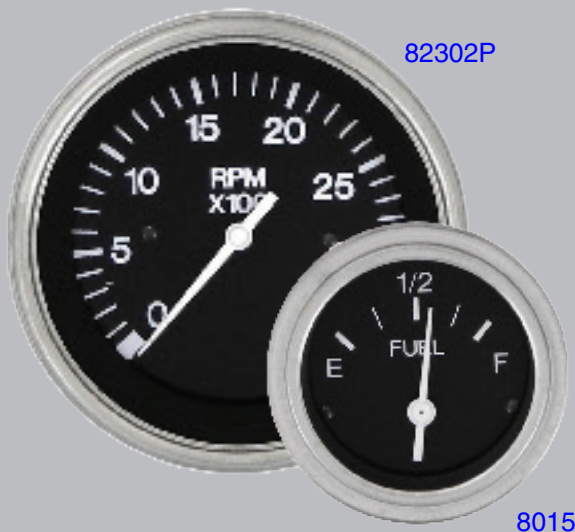
GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Ammeter	2”	60-0-60	NONE REQ'D	68389P •
Fuel Gauge	2”	(E-F)	REQUIRES "F"	68390P •
Hourmeter	2”	10,000 hrs		68391P •
Eng Oil Pressure gauge 0-80 PSI	2”	0-80 PSI	REQUIRES “C”	68392P •
Eng Oil Pressure gauge 0-100 PSI	2”	0-100 PSI	REQUIRES “C”	68393P •
Water Pressure Kits (Outboard): (Each kit includes fittings and 20 feet of tubing).	2”	0-40 PSI	INCLUDES “WP”	68394P •
GPS Speedometer:				
35 MPH	3”	0-35 MPH	GPS RECEIVER	781-684-035P
60 MPH	3”	0-60 MPH	GPS RECEIVER	781-684-060P
80 MPH	3”	0-80 MPH	GPS RECEIVER	781-684-080P •
Speedo Kit 0-35 mph (inc Pitot and Hose)	3”	5-35 MPH	INCLUDES “G”	68395P •
Speedo Kit 0-65 mph (inc Pitot and Hose)	3”	10-65 MPH	INCLUDES “G”	68396P •
Speedo Kit 0-80 mph (inc Pitot and Hose)	3”	20-80 MPH	INCLUDES “G”	68397P •
Tachometer 0-4000 RPM Diesel Alt	3”	0-4000 RPM	ALTERNATOR	68398P •
Tachometer 0-7000 RPM	3”	0-7000 RPM	O/B ALT./COIL	68399P •
Tach/Hourmeter 0-7000 RPM Petrol/Gas	3”	0-7000 RPM	O/B ALT./COIL	68400P •
I/O, I/B Water Temp Gauge	2”	120-240ºF	REQUIRES “D”	68401P •
Outboard Water Temp Kit (Cold-Hot) - includes “J”	2”	100-220ºF	INCLUDES “J”	68402P •
Trim, Johnson/Evinrude (All) & Suzuki 4-stroke 2002 & Up	2”	UP-DOWN	BY ENG. MFR.	68403P •
Trim, Honda	2”	UP-DOWN	BY ENG. MFR.	68404P
Trim, Mercury O/B & I/O, Mariner, Force, Cobra, Volvo DP & SX, Yamaha 2001 & Up	2”	UP-DOWN	BY ENG. MFR.	68405P •
Trim, Yamaha Outboards pre-2001	2”	UP-DOWN	BY ENG. MFR.	68406P •
12v Voltmeter, 8-18 Volts	2”	8-18 VDC	NONE REQ’D.	68408P •
12v Battery Condition Indicator	2”		NONE REQ’D.	68409P •
System Check - Evinrude/Johnson	2”		BY ENG. MFR.	68410P •
Instrument Set “OUTBOARD”	Contains: 68399P, 68396P, 68390P, 68408P			68412P •
Instrument Set “INBOARD/STERNDRIVE”	Contains: 68399P, 68396P, 68390P, 68408P, 68401P, 68392P			68413P •
Twin Engine Add On IB/IO Gauge Kit	Contains: 68399P, 68408P, 68401P, 68392P			69726P
Twin Engine Add On OB Gauge Kit	Contains: 68399P, 68408P			69725P
Instrument Set OB w/Tach/Hr	Contains: 68400P, 68396P, 68390P, 68408P			69712P •
Instrument Set IB/IO w/Tach/Hr	Contains: 68400P, 68396P, 68390P, 68408P, 68401P, 68392P			69713P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.
** Adapter (P/N 61886P) is required for Yamaha.
Use 4000 RPM tachometer or lower for diesel applications.

HEAVY DUTY - A classic line for inboards including diesels, Heavy Duty includes mechanical water temperature and oil pressure gauges, ammeters, engine sync gauges* and a range of diesel tachometers, including a programmable tach/hourmeter.

*Module required, not included with gauge.



FEATURES:

- Classic white graphics and pointer on deep black faces.
- Low-profile polished stainless steel bezels.
- Perimeter lighting and scratch resistant glass lenses.
- Tachometers for diesels available.
- Several temperature and mechanical oil pressure gauges available.
- Programmable tach/hourmeter offered.
- Ideal replacement for Stewart-Warner® “Deluxe” instruments.
- Optional add-on eyebrow or square bezels available (See Gauge Accessories for details).

SELECTION GUIDE:

GAUGE DESCRIPTION	SIZE	DIAL RANGE	SENDER CODE	PART NUMBER
Ammeters:				
Direct Reading 40 Amp Range	2"	40-0-40A	NONE REQ'D.	80712P
Direct Reading 60 Amp Range	2”	60-0-60A	NONE REQ’D.	80710P •
Engine Synchronizer Gauge:	2”	Port-Starboard	REQUIRES “L’	80730P •
Fuel Gauge:	2”	E-1/2-F	REQUIRES “F”	80150P •
Hourmeter:	2”	10,000 Hrs.	NONE REQ’D.	82760P •
Oil Pressure Gauges (Electric):				
Oil Pressure 80 PSI	2”	0-80 PSI	REQUIRES “C”	80180P •
Oil Pressure 100 PSI	2”	0-100 PSI	REQUIRES “C”	80181P •
Oil Temperature Gauge (Electric):				
Oil Temperature 320°F	2"	140-320°F	REQUIRES “E”	80596P
Speedometer Kits:				
60 MPH (Pitot Type)	3"	10-60 MPH	INCLUDES "G"	80514P •
60 MPH (Pitot Type) Head Only	3”	10-60 MPH		80514PH
Tachometers (Electric):				
Diesel Alternator**	3”	0-3500 RPM	SEE “T”	82302P •
Diesel Magnetic Pickup, 90-180 Teeth	3”	0-3500 RPM	REQUIRES “B”	82303P •
Diesel Signaflex ***	3”	0-3500 RPM	SIGNAFLEX	82301P
O/B & 4-Stroke Gas Engines*	3”	0-6000 RPM	O/B ALT./COIL	82288P •
Water Temp. Gauges (Electric):				
Water Temp 240°F	2”	120-240°F	REQUIRES “D”	80590P •
Water Temp 280°F, Nylon	2”	100-280°F	REQUIRES “P”	80593P
Voltmeters - 12 & 24 Volt:				
12 Volt System	2”	10-16 VDC	NONE REQ’D.	80134P •
24 Volt System	2”	20-32 VDC	NONE REQ’D.	80131P •

• Display Packaged Item

* Not tested for complete aftermarket ignition systems, will work with aftermarket replacement parts.

** May require alternator tap.

*** Signaflex senders and drive tips are for domestic diesel engines only (not for Lehman, Renault, Volvo, Yanmar, etc.)

Use 4000 RPM tachometer or lower for diesel applications.

MARINE OIL PRESSURE AND TEMPERATURE SENDER INTERCHANGE

Illustration A
Oil Pressure Switch

Illustration B
Oil Pressure Sender

Illustration C
Temperature Sender

Illustration D
Temperature Switch

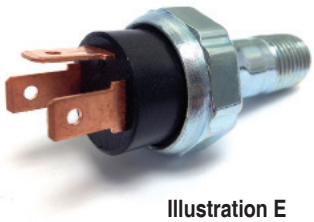


Illustration E
Safety Shut-Off Switch

PART NO.	Stewart Warner Part No.	Faria Part No.	Medallion Part No.	Datcon Part No.	VDO Part No.	Crusader Part No.	Mercruiser Part No.	Volvo Part No.	BRP Part No.	VeeThree Part No.	Range	N.P.T. Thread Size	Terminal Type
OIL PRESSURE SWITCHES (ILLUSTRATION A)													
OP22900 •	364L-F										6 psi Trip	1/8-27	10-32 stud
OP22891	364K-F										15 psi Trip	1/8-27	10-32 stud
18-5894								3852215	0379948		9 psi Trip	1/8-27	Spade
OIL PRESSURE SENDERS (ILLUSTRATION B) - Code C													
18-5899	279-A	90512	A-2547	02504-00	360 801	700425	815425T	3857532	982650	IA15001	80 psi	1/8-27	10-32 stud
OP24301	279B-F	90519	A-2547-1	02505-00	360 811		850362			IA15016	100 psi	1/8-27	10-32 stud
OP24891	82514	90511	A-2622	02504-01				872064		IA15003	80 psi DS	1/8-27	10-32 stud
TEMPERATURE SWITCHES (ILLUSTRATION D)													
TS25101	83304				232011017088						200 Trip	3/8-18	1/4" blade
TEMPERATURE SENDERS (ILLUSTRATION C) - Code D													
18-5896	362CZ-D	90401	B-936							52320S010	240°	1/8-27	10-32 stud
TS26611	362AN-D	90402	B-936-1							52320S004	240°	1/4-18	10-32 stud
TS26621	362AJ-D	90403	B-936-2				97257A 1			52320S009	240°	3/8-18	10-32 stud
TS26631	362AH-D	90404	B-936-3			700427	97258A 1		171960	52320S003	240°	1/2-14	10-32 stud
TS26641		90406	B-936	02017	323094						240° DS	1/8-27	10-32 stud
TS26651	362BD-D		A-2618-2								240° DS	1/4-18	10-32 stud
18-5897	352BC-D		A-2618-3					872068		52320S018	240° DS	3/8-18	10-32 stud
18-5898	362BB-D		A-2618-4							52320S017	240° DS	1/2-14	10-32 stud
18-7513								3862500			239°	1/8-27	
OIL PRESSURE SAFETY SHUT-OFF SWITCH (ILLUSTRATION E)													
*OP72533												1/4-18	1/4" spade

• **Retail Packaged Item**

***Note: DS specifies Dual Station sender**

***3-wire hookup to starter, pump and ignition. I/O and inboard units require a method to shut off the electronic fuel pump when the engine fails or is shut down. This switch senses low oil pressure and shuts the fuel pump off.**

HOURMETERS

DISPLAY PACKAGE

56966P
HOURMETER, ROUND
(2")

DISPLAY PACKAGE

56967P
HOURMETER, RECT.
(Hole Size: 1.5" x 1")
Outside dimensions: 2.1" x 1.2"

DISPLAY PACKAGE

56968P
SMALL ENGINE HOURMETER (W/ 5' SENSOR WIRE)
Replaces: Yamaha ENG-METER-2C-01
2 or 4 Stroke Gasoline
• No power or ground required

DISPLAY PACKAGE

56969P
SMALL ENGINE TACH/HOURMETER (W/ 5' SENSOR WIRE)
Fits: 2 or 4 stroke, 2 Cylinders or Less
-No power or ground required

GAUGE ACCESSORIES

BEZELS

EYEBROW BEZELS - Our Eyebrow Bezels give any boat that sporty race boat look. Durable and corrosion proof, these chrome plated bezels attach directly to the gauge. The bezels can be rotated to any angle allowing you to customize the look of your dash.

FEATURES:

- Directly attach to the gauge
- No extra holes to drill
- Can be set at any angle
- Corrosion proof ABC/PVC construction
- Buy individually or in 4 or 6 gauge sets.

69380P
BEZEL KIT
For: 4 Gauge Kit

Contains:
69268P (x2) and 69269P (x2)

69381P
BEZEL KIT
For: 6 Gauge Kit

Contains:
69268P (x4) and 69269P (x2)

69268P
EYEBROW BEZEL
(2")

69269P
EYEBROW BEZEL (3")
3 3/8" I.D.

69270P
EYEBROW BEZEL
(5")

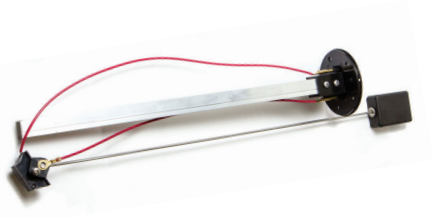
IA65476
ACCESSORY, AIRCRAFT BEZEL
(2")

IA65477
ACCESSORY, AIRCRAFT BEZEL (3")
3 3/8" I.D.

FUEL SENDERS (CODE F): 240-33 OHM RANGE

DISPLAY PACKAGE

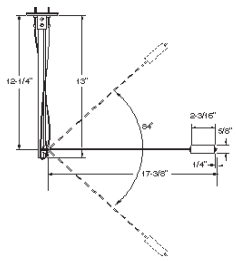
56948P
FUEL SENDER KIT (W/GAUGE)
4-24" Tank

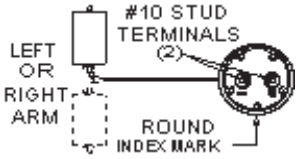


DISPLAY PACKAGE

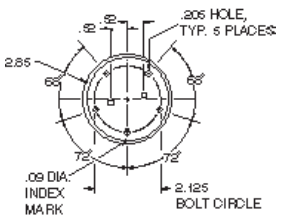
90424P
FUEL SENDER
4-24" tank depth

64082
FUEL SENDER GASKET





FLANGE MOUNTING DETAIL:

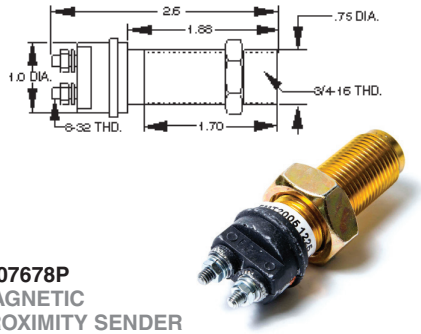


(Bend float arm as shown above for tanks less than 6" deep).

TACHOMETER ACCESSORIES (CODE B)

IH14767
TACH HARNESS
For: Evinrude/Johnson

IH15105
TACH HARNESS
For: Mariner/Merc O/B



1507678P
MAGNETIC PROXIMITY SENDER

SPEEDOMETER SENDERS AND ACCESSORIES (CODE G)

DISPLAY PACKAGE

56973P
PITOT
For: 30-80 mph Speedometers

DISPLAY PACKAGE

59677P
PACK O'PITOTS
(Package of 12)

DISPLAY PACKAGE

67437P
PITOT HOSE KIT (W/ HARDWARE)
- 25' of hose

0.150" I.D. • 0.250" O.D.

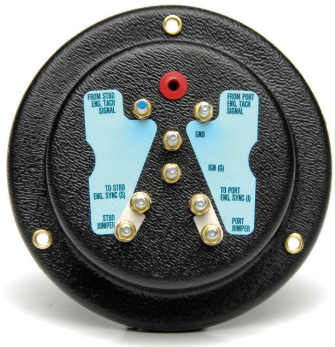
56353P
PITOT TUBING
For: 30-80 mph, 100'
0.150" I.D. • 0.250" O.D.

DISPLAY PACKAGE

67457P
PITOT TUBING
25'
0.150" I.D. • 0.250" O.D.

ENGINE SYNCHRONIZER MODULE (CODE L)

1508370P
ENG SYNCH MODULE
4-Cycle Gas



CODE T

Diesel Alternator Tachometers ..... alternator

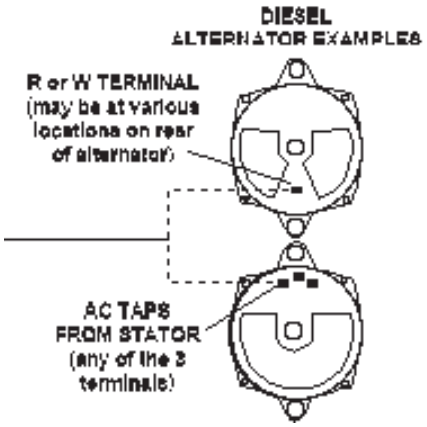
NOTE: Alternator must have an AC tap, usually marked “AC”, “R” or “W”. If such a tap is not present, a local alternator repair shop can usually add one.

You will need to know the number of magnetic poles in your alternator.

Consult the alternator maker or local alternator repair shop if you do not know this.

Also, you will have to calculate the pulley ratio from crankshaft to alternator.

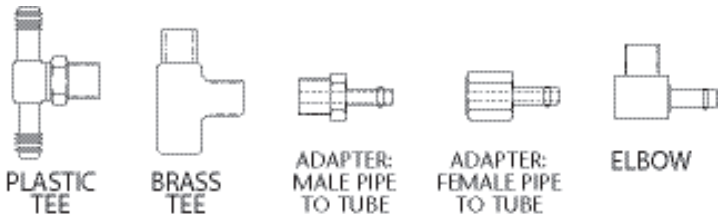
Tachometers are factory calibrated for several combinations of poles and pulley ratios, but in almost all cases you will need a Portable Master Shop Tachometer for initial calibration.



CODE WP

Water Pressure (0-15/0-30/0-40/0-60 PSI):
(Included with water pressure gauge kits, which contain the instrument, 20 feet of pitot tubing and the parts shown at right.)

NOTE: For Yamaha, also order adapter **61886P**



MISCELLANEOUS ACCESSORIES

DISPLAY PACKAGE

61886P
YAMAHA ADAPTER FOR WP KIT/TEMP SENDER
I.D. 1/8" NPT

6219371P
DROPPING RESISTOR
24-12V, 2" Gauges

1827871P
BULB & SOCKET KIT

DISPLAY PACKAGE

10860
BLANK GAUGE INSERT (2")

DISPLAY PACKAGE

IA62995
LIGHT KIT, WEDGE BASE
12VDC

DISPLAY PACKAGE

FS45430
FUSE HOLDER, PANEL MOUNT

DISPLAY PACKAGE

IA55009
Z BRACKET
O/B Temp. Sender

1502778
RUDDER ANGLE IND. SENDER, SINGLE STATION

IGNITION SWITCHES FOR WORLD OUTBOARD MOTORS

- Exact OEM replacement installation
- Ideal for DFI, EFI and MPI engines
- Heavy duty potted construction
- Minimal bleed per circuit
- Molded umbrella type key

MP52000**
MP52002 – BULK 100 PCS/CTN
IGNITION SWITCH
3 Position Magneto – OFF- RUN-START
PUSH to Choke
Replaces: Mercury 87-88107A5

MP51090**
MP51092 – BULK 100 PCS/CTN
IGNITION SWITCH
3 Position Magneto – OFF- RUN-START
PUSH to Choke
Replaces: Mercury 87-17009A5

MP51010**
MP51012 – BULK 100 PCS/CTN
IGNITION SWITCH
Suzuki 2 & 4 stroke Outboards
Replaces: 37110-99E00
Colors on wires match factory color codes

MP51020**
MP51022 – BULK 100 PCS/CTN
IGNITION SWITCH
Yamaha Control Box 2 & 4 stroke
Replaces: 703-82510-12-00
Colors on wires match factory color codes

MP51030**
MP51032 – BULK 100 PCS/CTN
IGNITION SWITCH
Yamaha Dash Mount 2 & 4 stroke
Dual Engine Application
Replaces: 61B-82510-01-00,
61B-82510-00-00
Colors on wires match factory color codes

MP51040**
MP51042 – BULK 100 PCS/CTN
IGNITION SWITCH
Yamaha Control Box 2 & 4 stroke
Push to Choke
Replaces: 703-82510-43-00
Colors on wires match factory color codes

MP51050**
MP51052 – BULK 100 PCS/CTN
IGNITION SWITCH
Yamaha Dash Mount 2 & 4 stroke
Dual Engine Application, Push to Choke
Replaces: 6K1-82510-06-00
Colors on wires match factory color codes

** Display Packaged

IGNITION SWITCHES

Sierra offers the most complete selection of high quality polyester and brass ignition switches for the marine industry.

Marine grade glass-filled polyester switches

- Maximum corrosion protection – eliminates oxidation
- Inner seal between cylinder lock and contact plate
- Non-conductive housing eliminates potential shorts
- 20 Amp rating
- 2, 3 and 4 position switches
- Switches for magneto and conventional ignitions

Brass ignition switches

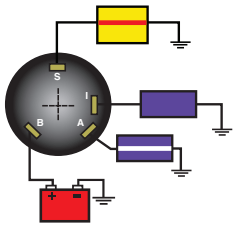
- Corrosion resistant construction
- Up to 15 Amp rating
- 2, 3 and 4 position switches
- Switches for magneto and conventional ignitions

** Display Packaged

4 POSITION CONVENTIONAL - ACCESSORY - OFF - RUN - START

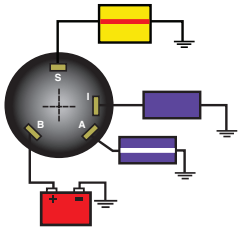
MP39800**
MP39802 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	4 Blade
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12v DC



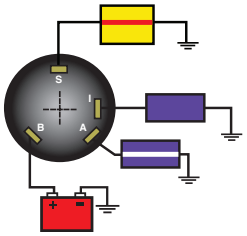
MP41040**
MP41042 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	4 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12v DC



MP39070**
MP39072 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1" maximum panel thickness
Terminal Type	4 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black chrome w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12 VDC



MP39700-1**
MP39702-1 – BULK 100 PCS

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	4 Color Code Wires
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12 VDV
Solenoid	30 Amp @ 12 VDC
Accessory	15 Amp @ 12 VDC

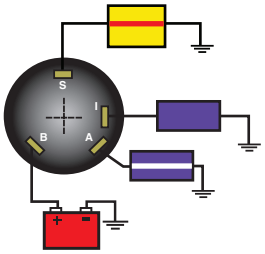
WIRE & DIAGRAM COLOR CODES

Red - Battery
Black - Magneto Ground
Yellow w/ Red Stripe - Solenoid
Black w/ Yellow Stripe - Magneto
Purple - Ignition
Yellow w/ Black Stripe - Choke
Purple w/ White Stripe - Accessory

4 POSITION CONVENTIONAL - ACCESSORY - OFF - RUN - START

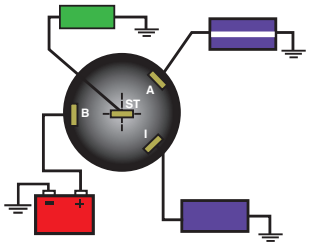
MP41020**
MP41022 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1" maximum panel thickness
Terminal Type	4 Screw Tab
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12 VDC

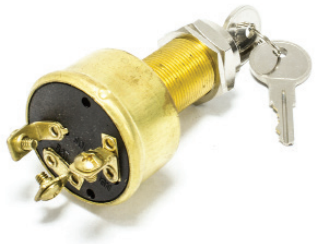


UN12140**
UN12142 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Die Cast Zinc
Length	Short: 5/8" maximum panel thickness
Terminal Type	4-Threaded Stud
Back Up Nut	Die Cast Zinc
Face Nut	Knurled Chrome Face Nut
Hole Size	9/16"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12v DC

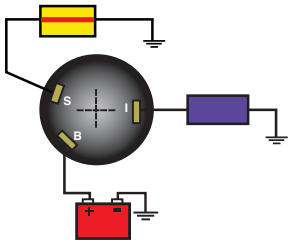


3 POSITION CONVENTIONAL - OFF - RUN - START



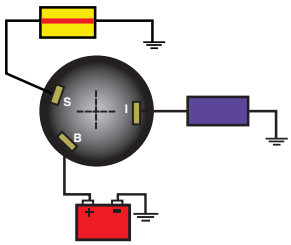
MP39060-1**
MP39062-1 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC



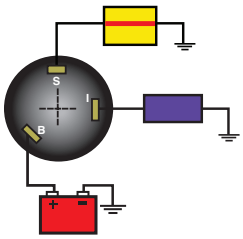
MP39080-1**
MP39082-1 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC



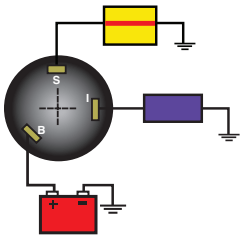
MP39120**
MP39122 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC



MP39780**
MP39782 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC

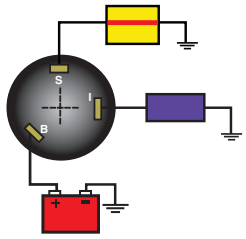


** Display Packaged

3 POSITION CONVENTIONAL - OFF - RUN - START

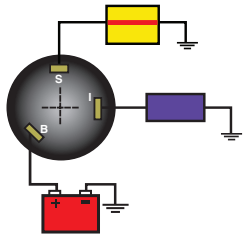
MP39200**
MP39202 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC



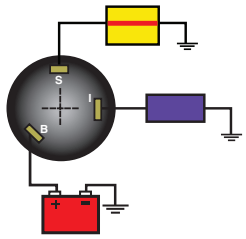
MP39770**
MP39772 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	3 Blade
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC



MP41030**
MP41032 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	3 Screw Tab
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC

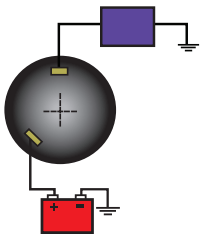


2 POSITION CONVENTIONAL - OFF - RUN

USE WITH SEPARATE STARTER BUTTON

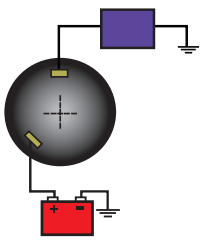
MP39010
MP39012 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Short: 5/8" maximum panel thickness
Terminal Type	2 Screw Tab
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	3/4"
Rated;	
Ignition	5 Amp @ 12 VDV



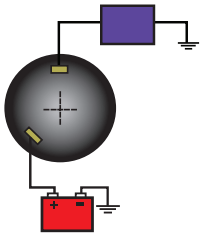
MP39020**
MP39022 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	2 Screw Terminal
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC



MP39820-1 – INDIVIDUAL BOX
MP39822-1 – BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	2 Screw Terminal
Back Up Nut	Brass
Face Nut	Knurled Chrome Plated w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC



WIRE & DIAGRAM COLOR CODES

Red - Battery
Black - Magneto Ground
Yellow w/ Red Stripe - Solenoid
Black w/ Yellow Stripe - Magneto
Purple - Ignition
Yellow w/ Black Stripe - Choke
Purple w/ White Stripe - Accessory

** Display Packaged

4 POSITION MAGNETO - ACCESSORY - OFF - RUN - START

MP39710-1**
MP39712-1 - BULK 100 PCS
PUSH TO CHOKE

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	7 Color Code Wires
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12 VDV
Solenoid	30 Amp @ 12 VDC
Accessory	15 Amp @ 12 VDC
Choke	7 Amp @ 12 VDC

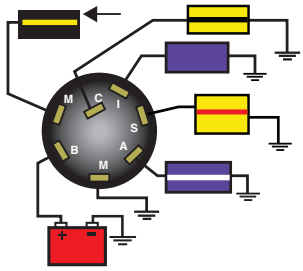
For Outboard engines without choke circuit

MP39720-1**
MP39722-1 - BULK 100 PCS

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Code Wires
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12 VDV
Solenoid	30 Amp @ 12 VDC
Accessory	15 Amp @ 12 VDC

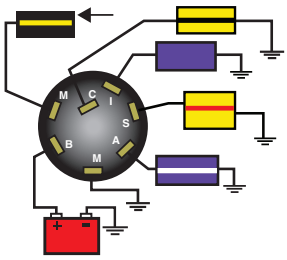
MP41010**
MP41012 - BULK 100 PCS/CTN
PUSH TO CHOKE

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	7 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC
Accessory	15 Amp @ 12v DC



MP41080**
MP41082 - BULK 100 PCS/CTN
PUSH TO CHOKE

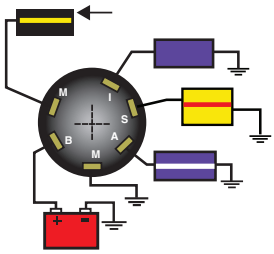
DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Screw Tab, 1 Boss Screw
Back Up Nut	Plastic
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC
Accessory	15 Amp @ 12v DC



For Outboard engines without choke circuit

MP39730**
MP39732 - BULK 100 PCS

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Accessory	15 Amp @ 12v DC

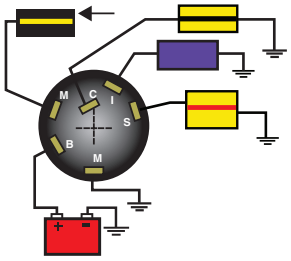


** Display Packaged

3 POSITION MAGNETO - OFF - RUN - START

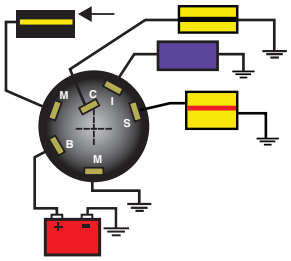
MP39760**
MP39762 - BULK 100 PCS/CTN
PUSH TO CHOKE

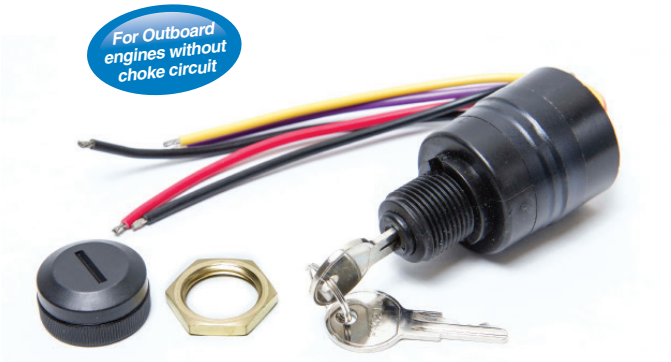
DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	5 Screw Tab, 1 Boss Screw
Back Up Nut	Plastic
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC



MP41000**
MP41002 - BULK 100 PCS/CTN
PUSH TO CHOKE

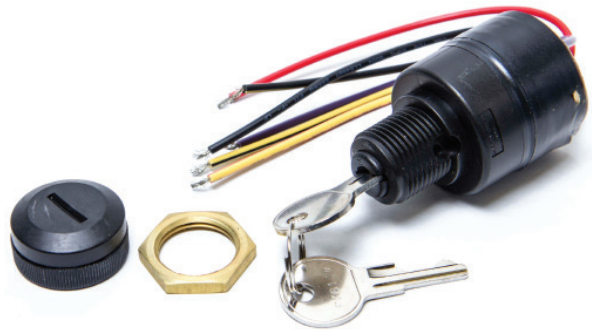
DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC





MP39740-1**
MP39742-1 - BULK 100 PCS

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	5 Color Code Wires
Back Up Nut	Plastic
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12 VDV
Solenoid	30 Amp @ 12 VDC
Accessory	15 Amp @ 12 VDC



MP41090-1**
MP41092-1 - BULK 100 PCS
PUSH TO CHOKE
(Colors on switch wires match factory color codes.)

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Coded Wires
Back Up Nut	Brass
Face Nut	Knurled black plastic w/rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC

MP41070-2**
MP41072-2 – BULK 100 PCS/CTN
PUSH TO CHOKE / MERCURY CONTROL BOX APPLICATIONS
(Colors on switch wires match factory color codes.)

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Coded Wire Leads/Potted
Back Up Nut	Not Required
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC

WIRE & DIAGRAM COLOR CODES

Red - Battery
Black - Magneto Ground
Yellow w/ Red Stripe - Solenoid
Black w/ Yellow Stripe - Magneto
Purple - Ignition
Yellow w/ Black Stripe - Choke
Purple w/ White Stripe - Accessory

** Display Packaged

3 POSITION MAGNETO - OFF - RUN - START

MP52000**
MP52002 - BULK 100 PCS
PUSH TO CHOKE

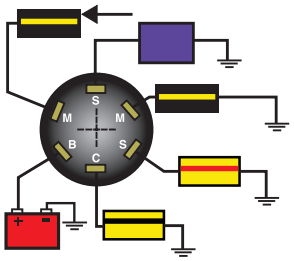
DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Coded Wire Leads/Potted
Back Up Nut	Plastic
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC

MP51090**
MP51092 - BULK 100 PCS
PUSH TO CHOKE

DESCRIPTION	
Material	Polyester
Length	Short: 5/8" maximum panel thickness
Terminal Type	6 Color Coded Wire Leads/Potted
Back Up Nut	Not Required
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC

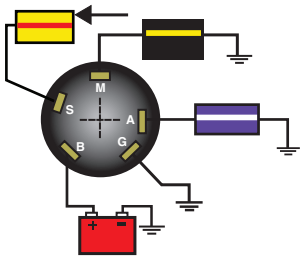
MP39090**
MP39092 - BULK 100 PCS/CTN
PUSH TO CHOKE

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	6 Screw Tab
Back Up Nut	Anodized steel
Face Nut	Hex plastic face nut w/snap on rubber cap
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
Choke	7 Amp @ 12v DC



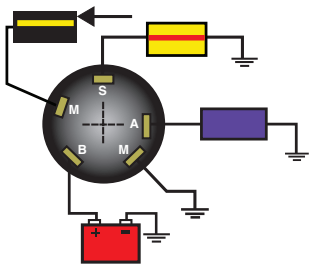
MP39040**
MP39042 - BULK 100 PCS/CTN

DESCRIPTION	
Material	Brass
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	5 Screw Tab
Back Up Nut	Brass
Face Nut	Hex Chrome Face Nut
Hole Size	7/8"
Rated;	
Ignition	10 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC



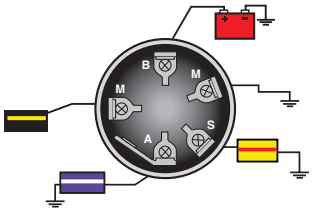
MP39100**
MP39102 - BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	5 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC



MP39830**
MP39832 - BULK 100 PCS/CTN

DESCRIPTION	
Material	Polyester
Length	Long: 1 1/8" maximum panel thickness
Terminal Type	6 Screw Tab
Back Up Nut	Brass
Face Nut	Hex black plastic face nut
Hole Size	7/8"
Rated;	
Ignition	15 Amp @ 12v DC
Solenoid	30 Amp @ 12v DC
*Terminal to power separately controlled choke circuit	



** Display Packaged

EMERGENCY ENGINE CUT-OFF SWITCHES

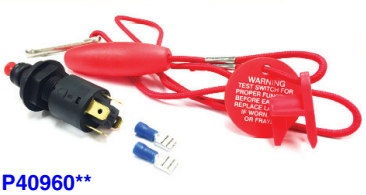
- Kills ignition when lanyard is pulled
- For use with conventional or magneto ignitions
- Unique design of MP40960 and MP40970 keeps plunger down when lanyard connected
- Seals out moisture
- Makes reconnection easier
- Panel thickness up to 1/4"

18-65450
EMERGENCY CUT-OFF SWITCH
Replaces: Yamaha 6E9-82575-02-00
Push button kill feature
Circuit closed with lanyard off.
Use **MP28860** replacement lanyard.

MP28870**
EMERGENCY CUT-OFF SWITCH
Replaces: OMC 585134
Circuit closed with lanyard off.
Use **MP28900** replacement lanyard.

MP28872-1
"Bulk" - 100 pieces per carton

MP40950**
EMERGENCY CUT-OFF SWITCH
4 terminals allow selection of normally open or normally closed circuit.
Use **MP40990** replacemnt lanyard.



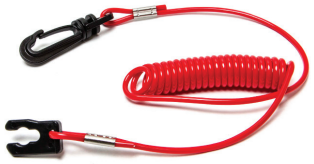
MP40960**
EMERGENCY CUT-OFF SWITCH
4 terminals allow selection of normally open or normally closed circuit.
Use **MP40980** replacemnt lanyard.

MP40962
"Bulk"- 100 pieces per carton

MP40970-1**
EMERGENCY CUT-OFF SWITCH
4 terminals allow selection of normally open or normally closed circuit.
Use **MP40990** replacemnt lanyard.

MP40972-1
"Bulk"- 100 pieces per carton.

REPLACEMENT LANYARDS



18-1282
LANYARD
Replaces: OMC 398602
Tiller Steer Models - ALL

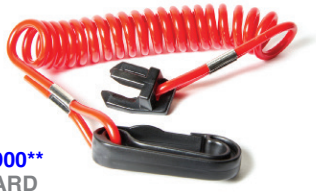
18-1294
DESS PROGRAMMABLE SAFETY LANYARD
Replaces: Sea-Doo/BRP 278-002-199, 1
Fits: All BRP crafts equipped with DESS.
Programmable with STATS

MP28850**
LANYARD
Replaces: Honda, Mercury, Mariner, BRP, Yamaha, Suzuki, OMC

MP28860**
LANYARD
Replaces: Yamaha 682-82556-00-00

MP28880**
LANYARD
Replaces: OMC 432230
1995-Older

MP28890**
LANYARD
Replaces: OMC 176288
1996 and Newer



MP28900**
LANYARD
Replaces: OMC 432230
1995-Older

MP28902-1 "Bulk"- 100 pieces per carton

MP40980**
LANYARD

MP40982
"Bulk"- 100 pieces per carton

MP40990**
LANYARD

MP40992
"Bulk"- 100 pieces per carton

FACE AND BOOT NUTS

MP39190**
WEATHER PROOF BOOT NUT
Fits: All Sierra polyester ignition switches, 1996 & later. 13/16"-16 Thread. Rotating rubber seal. Seals out moisture and dust from lock cylinder

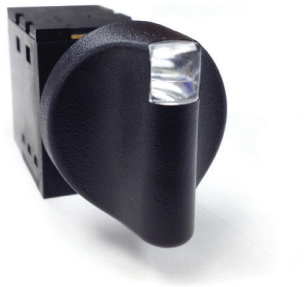
MP39270**
FACENUT
For polyester ignition switches MP39100 thru MP39120. Nut has extra long threads for positive engagement on mounting bushing for early (Pre-1995) style with 13/16"-20 thread ONLY!

** Display Packaged

ROTOSWITCH® ROTARY SWITCHES

- Unique ergonomic design, styling and performance
- 20 AMP @ 12 Volts DC
- Durable cam design for long life
- UV stabilized thermoplastic housing
- Knob acts as umbrella - Silicone lip seal mates with stalk
- Separate light modules optional
- Replaces toggle or rocker switches with minimal panel alterations
- 1/2" hole size

** Display Packaged



RotoSwitch® provides illumination with different colors providing immediate visual information of switch position.

	BULK① NUMBER	PART NUMBER	NUMBER OF BATTERY FEEDS	CIRCUITS "ON"			
				45° COUNTER CLOCKWISE	12 O'CLOCK	45° CLOCKWISE	90° CLOCKWISE
OFF #1	MP78712 *MP59012	MP78710**	1	—	OFF	#1	—
OFF #1 (M)	MP78722	MP78720	1	—	OFF	#1(M)	—
OFF #1 #2	*MP59032	MP78730**	1	#1	OFF	#2	—
OFF #1 (M) #2 (M)	MP59042	MP78740	1	#1(M)	OFF	#2(M)	—
OFF #1 #2	MP78802 *MP59102	MP78800**	2	#1	OFF	#2	—
OFF #1 #2	MP78822 *MP59122	MP78820	1	#2	OFF	#1&2	—
OFF #2 #1&2	*MP59132	MP78830	1	—	OFF	#2	#1&2
OFF #1 #2 #1&2	*MP59162	MP78860**	1	OFF	#1	#2	#1&2

①Bulk - 100 pieces per carton. * Switch Only - No Knob (M)=MOMENTARY

REPLACEMENT KNOBS

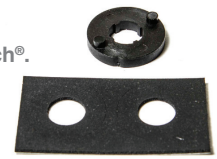
All include rubber umbrella seal. Original Ergotech design knob.

MP79740
MP79742 (BULK 100 PCS/CTN)
Black knob with black indicator.

MP79760**
MP79762 (BULK 100 PCS/CTN)
Black knob with light tube. Use with illumination module.

MP78372
Black knob with light tube for use with light module.

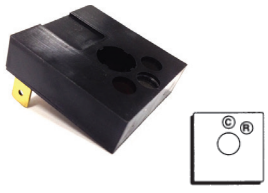
Mounting Accessories for RotoSwitch®.



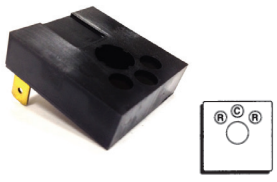
MP78960
MP78962 (BULK 100 PCS/CTN)
Anti-rotation collar. Use when installing non-illuminated RotoSwitches in very thin dash panels. This adapter prevents the switch from "slipping" if excessive force is used to actuate the switch.

ILLUMINATION MODULES

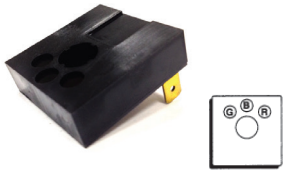
Add flexibility and function to any installation of RotoSwitch® rotary switches. By using a variety of colored lenses, the status of each switch – "Off", "On-1", "On-2" – can instantly be determined.



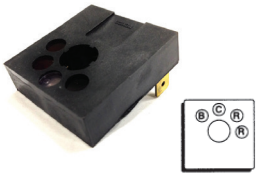
MP78870**
MP78872 (BULK 100 PCS/CTN)



MP78910**
MP78912 (BULK 100 PCS/CTN)



MP78942 ①



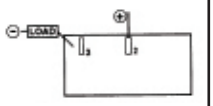
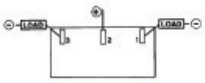
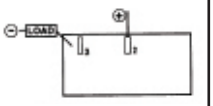
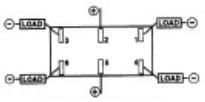
MP78950
MP78952

C = Clear R = Red G = Green B = Black

** Display Packaged

STANDARD WEATHER RESISTANT CONTURA® V ROCKER SWITCHES

- Non-corrosive plastic construction
- Protects against dust and prolonged spray to IP66 and IP68 standards
- Meets UL 1500, ISO 8846 ignition protection requirements
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

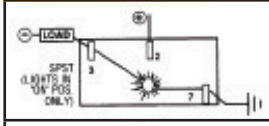
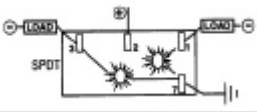
Diagram	Part Number	Switch Function
	RK19210**	ON-OFF SPST
	RK19220**	ON-OFF-ON SPDT
	RK19230**	MOM ON-OFF SPST
	RK19240**	MOM ON-OFF-MOM ON DPDT

RK22180
ACTUATOR
BLACK CONTURA V
(2EA)

** Display Packaged

ILLUMINATED WEATHER RESISTANT CONTURA® V ROCKER SWITCHES

- Non-corrosive plastic construction
- Protects against dust and prolonged spray to IP66 and IP68 standards
- Meets UL 1500, ISO 8846 ignition protection requirements
- Supplied with neoprene mounting gasket
- Illuminates red in "ON" position
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

DIAGRAM	PART NUMBER	SWITCH FUNCTION
	RK19310**	ON-OFF SPST
	RK19320**	ON-OFF-ON SPDT

RK22190**
ACTUATOR
BLACK CONTURA V
WITH LENS (2EA)

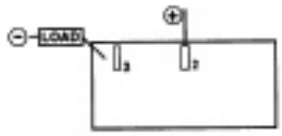
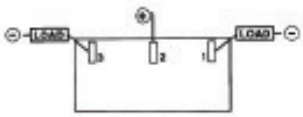
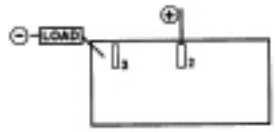
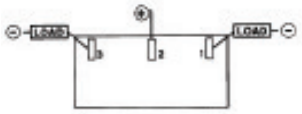
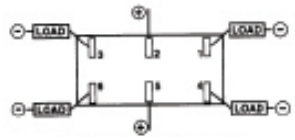
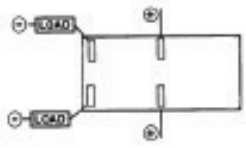
RK22200**
ACTUATOR
BLACK CONTURA V
WITH 2 LENS (2EA)

RK22290**
ACTUATOR
REMOVAL TOOL

** Display Packaged

STANDARD WEATHER RESISTANT CONTURA® III ROCKER SWITCHES

- Non-corrosive plastic construction
- Protects against dust and prolonged spray to IP66 and IP68 standards
- Meets UL 1500, ISO 8846 ignition protection requirements
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

DIAGRAM	ONE PADDLE PART #	TWO PADDLES (GREY & BLACK) PART #	SWITCH FUNCTION
	BLACK RK19680**	RK19680TP**	ON-OFF SPST
	BLACK RK19690**	RK19690TP**	ON-OFF-ON SPDT
	BLACK RK19720**	RK19710TP**	MOM ON-OFF SPST
	BLACK RK19760**	RK19750TP**	MOM ON-OFF-MOM ON SPDT
	BLACK RK19860**	RK19850TP**	MOM ON-OFF-MOM ON DPDT
	BLACK RK19880**	RK19870TP**	MOM ON-OFF DPST

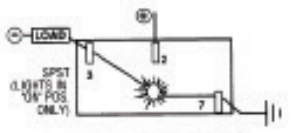
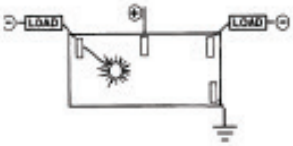
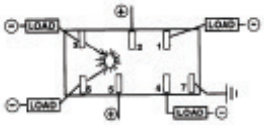
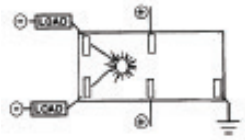
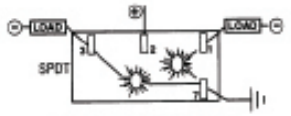
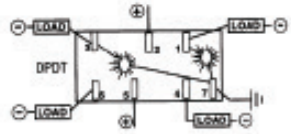
**RK22100
ACTUATOR
BLACK CONTURA III
(2EA)

**RK22110
ACTUATOR
GRAY CONTURA III
(2EA)

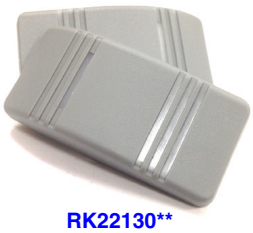
** Display Packaged

ILLUMINATED WEATHER RESISTANT CONTURA® III ROCKER SWITCHES

- Non-corrosive plastic construction
- Protects against dust and prolonged spray to IP66 and IP68 standards
- Meets UL 1500, ISO 8846 ignition protection requirements
- Supplied with neoprene mounting gasket
- Illuminates red in "ON" position - 12V LED bulb
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

DIAGRAM	ONE PADDLE PART #	TWO PADDLES (GREY & BLACK) PART #	SWITCH FUNCTION
	BLACK RK19700**	RK19700TP**	OFF-ON SPST
	BLACK RK19780**	RK19770TP**	MOM ON-OFF-ON SPDT
	BLACK RK19820	RK19810TP**	MOM ON-OFF-ON DPDT
	BLACK RK19910**	RK19890TP**	OFF-ON DPST
	BLACK RK19740**	RK19730TP**	ON-OFF-ON SPDT
	BLACK RK19840**	RK19830TP**	ON-OFF-ON DPDT

RK22120**
ACTUATOR
BLACK CONTURA III
WITH LENS (2EA)



RK22130**
ACTUATOR
GRAY CONTURA III
WITH LENS (2EA)

RK22140**
ACTUATOR
BLACK CONTURA III
WITH 2 LENSES (2EA)

RK22150**
ACTUATOR
GRAY CONTURA III
WITH 2 LENSES (2EA)

** Display Packaged

STANDARD WEATHER RESISTANT CONTURA® II ROCKER SWITCHES

- Protects against dust and prolonged spray to IP66 and IP68 standards
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts - Rated: 20 amps @12 VDC

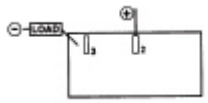
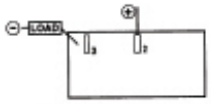
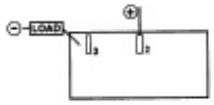
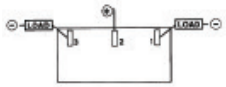
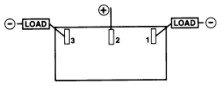
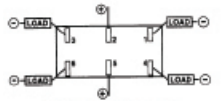
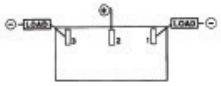
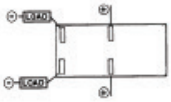
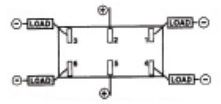
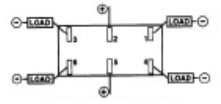
DIAGRAM	PART NUMBER	SWITCH FUNCTION
	RK19400-1**	OFF-ON SPST
	RK19410-1**	OFF-MOM ON SPST
	RK19410-RED**	OFF-MOM ON SPST Red actuator - for horn
	RK19420-1**	ON-OFF-ON SPDT

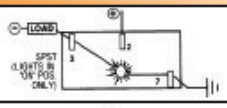
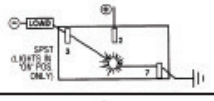
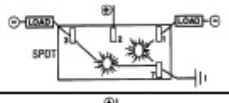
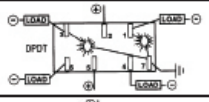
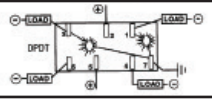
DIAGRAM	PART NUMBER	SWITCH FUNCTION
	RK19920-1**	MOM ON-OFF-ON SPDT
	RK19930-1**	MOM ON-OFF-ON DPDT
	RK19430-1**	MOM ON-OFF-MOM ON SPDT
	RK19940-1**	OFF-MOM ON DPST
	RK19480-1**	MOM ON-OFF-MOM ON DPDT
	RK19490-1**	ON-OFF-ON DPDT

RK22160**
ACTUATOR
BLACK CONTURA II
(2EA)

RK22170**
ACTUATOR
RED CONTURA II
(2EA)

ILLUMINATED WEATHER RESISTANT CONTURA® II ROCKER SWITCHES

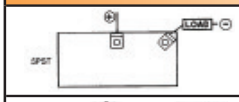
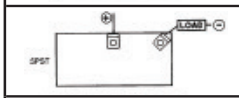
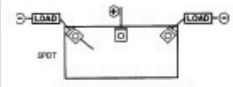
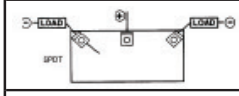
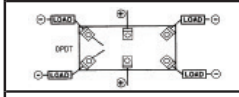
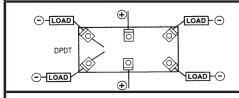
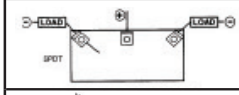
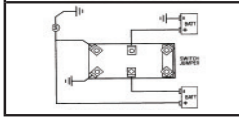
- Non-corrosive plastic construction
- Removable actuators
- Brass blade terminals, silver contacts
- Rated: 20 amps @12 VDC

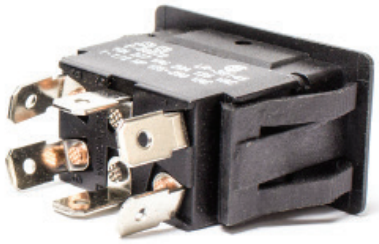
DIAGRAM	PART NUMBER	SWITCH FUNCTION
	RK19440-1**	OFF-ON SPST
	RK19450-1**	MOM ON - OFF SPST
	RK19460-1**	ON-OFF-ON SPDT
	RK19540-1**	ON-OFF-ON DPDT
	RK19550-1**	MOM ON-OFF-MOM ON DPDT

** Display Packaged

STANDARD ROCKER SWITCHES - WITH BLACK ACTUATORS

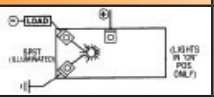
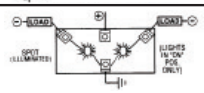
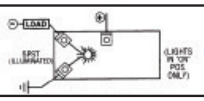
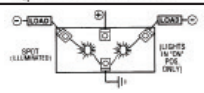
- Non-corrosive plastic construction
- Black actuators w/ black face plate
- Silver contacts
- Brass blade terminals
- Rated: 20 amps @12 VDC

DIAGRAM	BULK #	PART NUMBER	SWITCH FUNCTION
	RK40142	RK40140**	ON-OFF SPST
	RK40152	RK40150**	MOM ON - OFF SPST
	RK40172	RK40170**	ON-OFF-ON SPDT
	RK40352	RK40350**	MOM ON-OFF-MOM ON SPDT
	RK40472	RK40470**	MOM ON-OFF-MOM ON DPDT
	RK40482	RK40480**	ON-OFF-ON DPDT
	RK40362	RK40360**	ON-OFF-MOM ON SPDT
	RK19572	RK19570	ON(1)-OFF-ON(1&2) DPDT



ILLUMINATED ROCKER SWITCHES

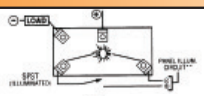
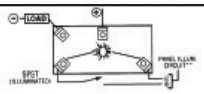
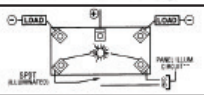
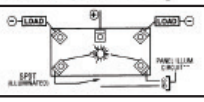
- Dependent pilot light - illuminates in "on" position
- Non-corrosive plastic construction • Silver contacts
- Brass blade terminals • Rated: 20 amps @ 12 VDC

DIAGRAM	BULK #	PART NUMBER	SWITCH FUNCTION
	RK40102	RK40100**	ON-OFF SPST
	RK40112	RK40110**	ON-OFF-ON SPDT
	RK40122	RK40120**	MOM ON - OFF SPST
	RK40132	RK40130**	MOM ON-OFF-MOM ON SPDT

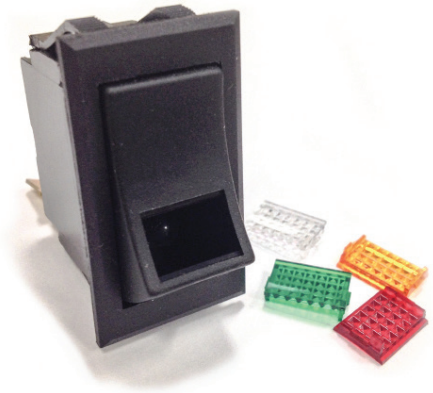
** Display Packaged

ILLUMINATED ROCKER SWITCHES - SOFT SPOT LIGHT

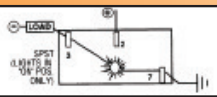
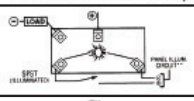
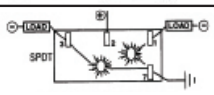
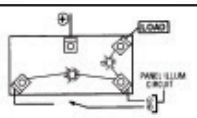
- Independent pilot light - illuminates when panel lights ON
- Illuminates white when panel lights are ON, changes to red when switch is ON
- Soft spotlight helps preserve night vision • Non-corrosive plastic construction
- Silver contacts • Brass blade terminals • Rated: 20 amps @ 12 VDC

DIAGRAM	BULK #	PART NUMBER	SWITCH FUNCTION
	RK40372	RK40370**	ON-OFF SPST
	RK40382	RK40380**	MOM ON - OFF SPST
	RK40392	RK40390**	ON-OFF-ON SPDT
	RK40402	RK40400**	MOM ON-OFF-MOM ON SPDT

WEATHER RESISTANT ILLUMINATED ROCKER SWITCHES



- Certified to IP 66 and IP 68 - protected against dust, prolonged spray and submersion
- Supplied with neoprene mounting gasket
- Removable actuators
- Brass blade terminals, silver contacts
- Snap in lens of choice (Amber, Clear, Green, Red)
- Rated: 20 amps @12 VDC

DIAGRAM	PART NUMBER	SWITCH FUNCTION	KIT DETAILS
	RK19500K	OFF-ON SPST	Dependent pilot light - illuminates in “on” position **Includes 1 lens of each color**
	RK19510K	OFF-ON SPST	Independent pilot light - illuminates when panel light is turned “on” **Includes 1 lens of each color**
	RK19520K	ON-OFF-ON SPDT	Dependent pilot lights - each light illuminates in “on” position **Includes 2 lenses of each color**
	RK19530K	OFF-ON SPST	One dependent pilot light - illuminates in “on” position. One independent pilot light - illiminates when panel lights “on” **Includes 2 lenses of each color**

** Display Packaged

ROCKER SWITCH MOUNTING BRACKETS

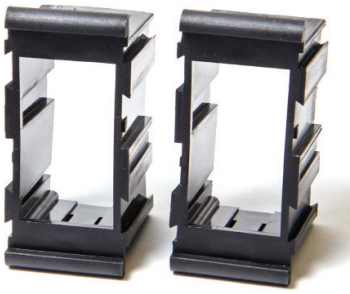
FOR INSTALLING TWO OR MORE ROCKER SWITCHES

- Fits Sierra Standard and Contura® Rocker Switches
- Sections snap together without tools
- Mounting hole for 2 end unit set - 2.02" (51.31 mm) wide x 1.90" (48.26 mm) high add 1.03" (26.16 mm) for additional sections

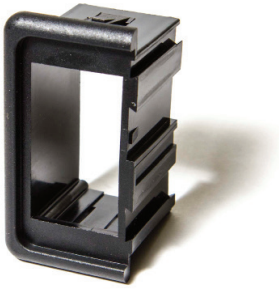
UN19700
BLANK COVER

UN19710**
1 CENTER SECTION

UN19720
TWO END SECTIONS



UN19730**
2 CENTER SECTIONS



UN19740**
1 END SECTION

UN19750**
2 - **UN19740 END SECTIONS
KIT CONTAINS: 1 - **UN19710 - CENTER SECTION
1 - **UN19700 - BLANK COVER

INTERIOR & RV STYLE SWITCHES

NARROW BODY ROCKER SWITCHES

ON - OFF SPST

RK21880** Non Illuminated
RK21890** Glows Red in ON position

- For use in RK22070 panel
- Fits 7/16" X 1 1/4" cut out
- Blade Terminals
- 20 Amp @ 12 VDC

NARROW BODY ROCKER SWITCH

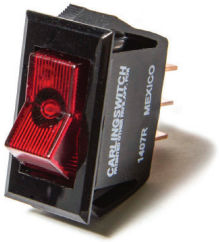
ON - OFF SPST

RK19640**
RK19642 (Bulk - 100pcs./carton)

- Fits .550" X 1.125" cut out
- Blade Terminals
- 10 Amp @ 12 VDC

NARROW BODY ROCKER SWITCH

ON - OFF SPST



RK19630**
RK19632 (Bulk - 100pcs./carton)

- Fits .550" x 1.125" cut out
- Blade Terminals
- 10 Amp @ 12 VDC
- Glows red in ON position

SURFACE MOUNT ILLUMINATED ROCKER SWITCHES

OFF-ON SPST

RK21420** Red
RK21430 Green

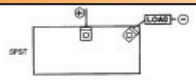
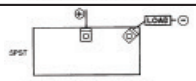
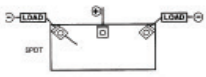
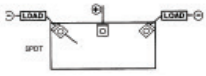
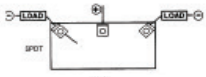
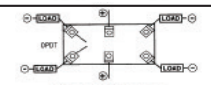
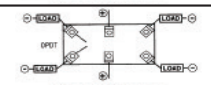
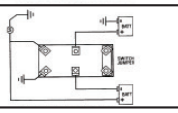
- Illuminates in ON position
- Mount in 1/2" round holes
- Brass blade terminals
- 16 Amp @ 12 VDC

** Display Packaged

STANDARD TOGGLE SWITCHES

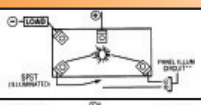
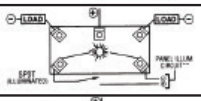
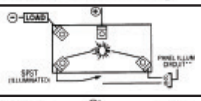
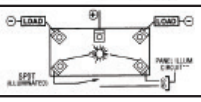
- Non-corrosive plastic construction
- Brass blade terminals, silver contacts
- 15/32" L x 15/32"-32 mounting stem
- Rated: 20 amps @12 VDC or 25 amp @ 12 VDC

*Rated 25 amp @ 12 VDC

DIAGRAM	BULK #	PART NUMBER	SWITCH FUNCTION
	TG4002252*	TG40020-1***	ON-OFF SPST
	TG4003252*	TG40030-1***	MOM ON-OFF SPST
	TG4004252*	TG40040-1***	ON-OFF-ON SPDT
	TG4005252*	TG40050-1***	MOM ON-OFF-MOM ON SPDT
	TG4016252*	TG40160-1***	ON-OFF-MOM ON SPDT
	TG4045252*	TG40450-1***	ON-OFF-ON DPDT
	TG4046252*	TG40460-1***	MOM ON-OFF-MOM ON DPDT
	TG40492	TG40490**	ON(1)-OFF-ON(1&2) DPDT

ILLUMINATED TOGGLE SWITCHES

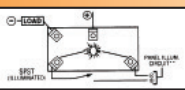
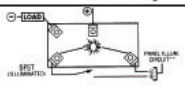
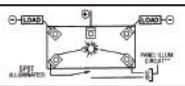
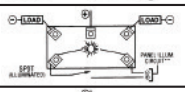
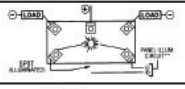
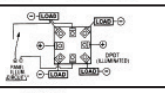
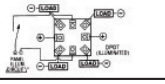
- Non-corrosive plastic construction
- Illuminates white when panel lights are ON, changes to red when switch is ON
- Brass blade terminals, silver contacts
- 15/32" L x 15/32" -32 mounting stem
- Rated: 20 amps @12 VDC

DIAGRAM	BULK #	PART NUMBER	SWITCH FUNCTION
	TG40062	TG40060**	ON-OFF SPST
	TG40072	TG40070**	ON-OFF-ON SPDT
	TG40082	TG40080	MOM ON-OFF SPST
	TG40092	TG40090	MOM ON-OFF-MOM ON SPDT

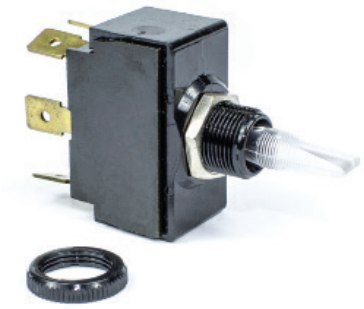
TIP LIT TOGGLE SWITCHES

- Lights through tip of handle
- Non-corrosive plastic construction
- Illuminates white when panel lights are ON, changes to red when switch is ON
- Brass blade terminals, silver contacts
- 15/32" L x 15/32"-32 mounting stem
- Rated: 20 amps @12 VDC

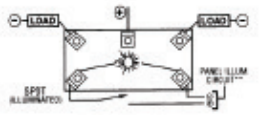
** Display Packaged

DIAGRAM	BULK #	PART NUMBER	SWITCH FUNCTION
	TG40302	TG40300**	ON-OFF SPST
	TG40312	TG40310**	MOM ON-OFF SPST
	TG40322	TG40320**	ON-OFF-ON SPDT
	TG40332	TG40330**	MOM ON-OFF-MOM ON SPDT
	TG40342	TG40340	ON-OFF-MOM ON SPDT
	TG19522	TG19520**	ON-OFF-ON DPDT
	TG19532	TG19530**	MOM ON-OFF-MOM ON DPDT

WEATHER RESISTANT TOGGLE SWITCH
ON-OFF-ON SPDT

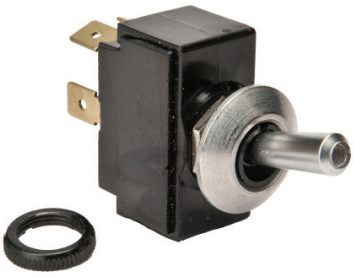


- Illuminates red in "on 1" position
- Illuminated white in "off" or "on 2" position
- O-ring seal in bushing seals out moisture and dirt
- Can be wired for independent or dependent illumination
- Rated: 20 amps @ 12 VDC

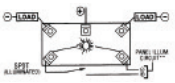


TG40010
TG40012 (Bulk - 100pcs./carton)

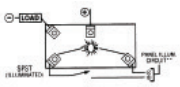
SATIN CHROME TIP TOGGLE SWITCHES



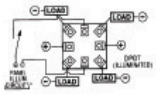
- Satin Chrome Handle with matching retaining ring
- Lights through tip of handle
- Non-corrosive plastic construction
- Illuminates white when panel lights are ON, changes to red when switch is ON
- Brass blade terminals, silver contacts
- 15/32" L X 13/32"-32 mounting stem
- Rated: 20 Amp @ 12 VDC



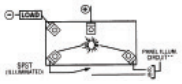
TG23010**
TG23012 (Bulk 100pcs./carton)
TOGGLE SWITCH
ON-OFF-ON SPDT



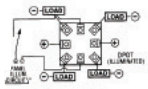
TG23030**
TG23032 (Bulk 100pcs./carton)
TOGGLE SWITCH
(ON)-OFF SPST



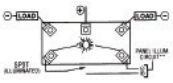
TG23050**
TG23052 (Bulk 100pcs./carton)
TOGGLE SWITCH
(ON)-OFF (ON) DPDT



TG23000**
TG23002 (Bulk 100pcs./carton)
TOGGLE SWITCH
ON-OFF SPST

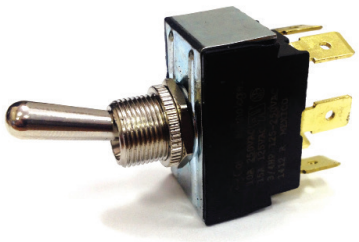


TG23020**
TG23022 (Bulk 100pcs./carton)
TOGGLE SWITCH
ON-OFF-ON DPDT



TG23040**
TG23042 (Bulk 100pcs./carton)
TOGGLE SWITCH
(ON)-OFF-(ON) SPDT

HEAVY DUTY 25 AMP TOGGLE SWITCHES



- Nickle Plated Brass Mounting Stem and Hardware
- Handle 11/16" (17.46mm) long
- Mounting Stem 15/32"-32 thread, 15/32" (11.81mm) long
- Fits panels up to 1/4" (6.35 mm) thick
- Rated : 25 Amp @ 12 VDC

TG22000**
TG22002 (Bulk 100pcs./carton)
ON-OFF SPST

TG22010**
TG22012 (Bulk 100pcs./carton)
ON-OFF-ON SPDT

TG22020**
TG22022 (Bulk 100pcs./carton)
ON-OFF-ON DPDT

TG22030**
TG22032 (Bulk 100pcs./carton)
MOM ON-OFF SPST

TG22040**
TG22042 (Bulk 100pcs./carton)
MOM ON-OFF-MOM
ON SPDT

** Display Packaged

HEAVY DUTY 50 AMP TOGGLE SWITCHES

- Super tough zinc die cast
- Heavy copper screw terminals
- Chrome plated plastic handle w/ metal core
- 15/32" L x 15/32"-32 mounting stem
- Rated: 50 Amp @ 12 VDC

TG21500**
TG21502 (Bulk - 100pcs./carton)
ON-OFF SPST

TG21590
TG21592 (Bulk - 100pcs./carton)
ON-OFF-ON SPST

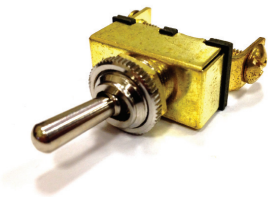
TG21600**
TG21602 (Bulk - 100pcs./carton)
MOM ON-OFF-MOM ON SPDT

WEATHER RESISTANT TOGGLE SWITCHES

- Plasticized coating seals out moisture and dirt
- Nickel plated brass handle, mounting stem and hardware
- 10" L 16 gauge wire leads
- Handle 11/16" (17.46 mm) long
- Mounting stem 15/32"-32, 13/32" (10.31mm) long
- Fits panel up to 3/16" (4.76 mm) thick
- Includes MP39030 weather proof boot nut
- Rated: 15 amps @ 12 VDC

TG19560-1
TG19562-1 (Bulk - 100pcs./carton)
OFF-ON SPST

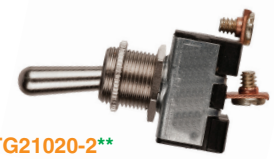
TG19540-1
TG19542-1 (Bulk - 100pcs./carton)
OFF-MOM ON SPST



TG40000**
TG40002 (Bulk - 100pcs./carton)
ON-OFF SPST
- Heavy duty all brass construction
- Chrome plated bat handle
- 3/8" L x 7/16"-28 mounting stem
- 2 screw terminals
- Rated: 20 Amps @ 12 VDC

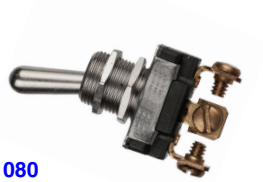
TG21050-1**
TG21052-1 (Bulk - 100pcs./carton)
ON-OFF SPST
- Heavy duty toggle switch
- Chrome plated bat handle
- 15/32" L x 15/32"-32 mounting stem
- Two 6" wire leads
- Rated: 35 Amps @ 12 VDC
- Rated: 6 Amps @ 125 VAC

TG21040**
TG21042 (Bulk - 100pcs./carton)
ON-OFF SPST
- Heavy duty toggle switch
- Chrome plated brass bat handle
- 3/8" L x 15/32"-32 mounting stem
- 2 screw terminals
- Rated: 35 Amps @ 12 VDC
- Rated: 20 Amps @ 125 VAC



****TG21020-2****
***TG21022-2 (Bulk - 100pcs./carton)**
ON-OFF SPST
- Heavy duty die cast toggle switch
- Chrome plated brass bat handle
- 15/32" L x 15/32"-32 mounting stem
- Sealed bushing
- 2 screw terminals
- Rated: 35 Amps @ 12 VDC
- Rated: 20 Amps @ 125 VAC

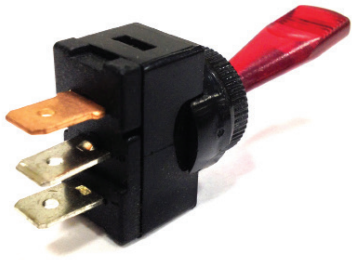
TG21070**
TG21072 (Bulk - 100pcs./carton)
ON-OFF SPST
- Heavy duty toggle switch
- Chrome plated brass bat handle
- 15/32" L x 15/32"-32 mounting stem
- 2 screw terminals
- Rated: 35 Amps @ 12 VDC
- Rated: 20 Amps @ 125 VAC



TG21080
TG21082 (Bulk - 100pcs./carton)
ON-OFF-ON SPDT
- Heavy duty toggle switch
- Chrome plated brass bat handle
- 3/8" L x 15/32"-32 mounting stem
- 3 screw terminals
- Rated: 35 Amps @ 12 VDC
- Rated: 20 Amps @ 125 VAC

** Display Packaged

DUCKBILL TOGGLE SWITCHES



- Non-corrosive plastic construction
- Brass blade terminals
- 1/2" mounting hole
- Supplied with bezel nut and spacer ring
- Rated: 15 Amps @ 12 VDC

TG21360**
TG21362 (Bulk 100pcs./carton)
ON-OFF SPST
Glows Red in ON position

TG21390
TG21392 (Bulk 100pcs./carton)
ON-OFF SPST
Glows Green in ON position

1" translucent plastic handle

TG21130**
TG21132 (Bulk 100pcs./carton)
ON-OFF SPST

TG21140
TG21142 (Bulk 100pcs./carton)
ON-OFF-ON SPDT

1" black plastic handle

MP39220**
MP39222 (Bulk 100pcs./carton)
WEATHER PROOF BOOT NUT
- For illuminated toggle switches (except Duckbill)
- 1/2" boot seals out moisture yet allows illumination to show

MP39030**
MP39032 (Bulk 100pcs./carton)
WEATHER PROOF BOOT NUT (GRAY)
- For standard toggles w/ 15/32" mounting stem
- Completely covers toggle handle
- Seals out moisture & dirt
- Nickel plated brass nut

MP39240-1**
MP39242 (Bulk 100pcs./carton)
WEATHER PROOF BOOT NUT (BLACK)
- For standard toggles w/ 15/32" mounting stem
- Completely covers toggle handle
- Seals out moisture & dirt

MP39280**
MP39282 (Bulk 100pcs./carton)
WEATHER PROOF BOOT NUT (BLACK)
- For standard toggles w/ 15/32" mounting stem
- Completely covers toggle handle
- Seals out moisture & dirt
- 2 piece construction chrome ring retains switch

INDICATOR LIGHTS

UN22100**
UN22102 (Bulk 100pcs./carton)
RED

UN22110**
UN22112 (Bulk 100pcs./carton)
GREEN

UN22120**
UN22122 (Bulk 100pcs./carton)
AMBER

SMALL INDICATOR LIGHTS
12 VDC use only
- 5/16" mounting hole
- 5" tinned copper wire leads

UN22150**
UN22152 (Bulk 100pcs./carton)
RED

UN22160
UN22162 (Bulk 100pcs./carton)
GREEN

SMALL INDICATOR LIGHTS
125 VAC use only
- 5/16" mounting hole
- 5" tinned copper wire leads

** Display Packaged

INDICATOR LIGHTS

LARGE INDICATOR LIGHTS
12 VDC use only
- 1/2" mounting hole
- 4" tinned copper wire leads

UN21280**
UN21282 (Bulk 100pcs./carton)
RED

UN21290**
UN21292 (Bulk 100pcs./carton)
GREEN

UN21320
UN21322 (Bulk 100pcs./carton)
AMBER

WEATHER-RESISTANT PUSH PULL SWITCHES

MP39380**
MP39382 (Bulk 100pcs./carton)
OFF-ON SPST
- Solid brass construction
- Gasket sealed case
- 3/8" mounting bushing
- 2 screw terminals
- 3/4" chrome plated brass knob
- For panels up to 1" thick
- Rated: 15 amp @ 12 VDC

MP39390**
MP39392 (Bulk 100pcs./carton)
OFF-ON SPST
with chrome plated plastic knob

MP39390B**
MP39392B (Bulk 100pcs./carton)
OFF-ON SPST
with chrome plated brass knob
- Solid brass construction
- Vinyl coated body to resist moisture
- Two 18 gauge x 12" wire leads
- 3/8" mounting bushing
- For panels up to 1" thick
- Rated: 15 amp @ 12 VDC

HEAVY DUTY MARINE PUSH PULL SWITCHES

MP39510
MP39512 (Bulk 100pcs./carton)
OFF-ON SPST
- Pull for ON
- Solid brass construction
- 3/8" mounting bushing
- 2 screw terminals
- For panels up to 1" thick
- Cream plastic knob
- Rated: 15 amp @ 12 VDC

MP39520**
MP39522 (Bulk 100pcs./carton)
OFF-ON SPST
- Pull for ON
- Solid brass construction
- 3/8" mounting bushing
- 2 screw terminals
- For panels up to 1" thick
- Chrome plated plastic knob
- Rated: 15 amp @ 12 VDC

MP39530**
MP39532 (Bulk 100pcs./carton)
OFF-ON SPST
- Pull for ON
- Solid brass construction
- 3/8" mounting bushing
- 2 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC

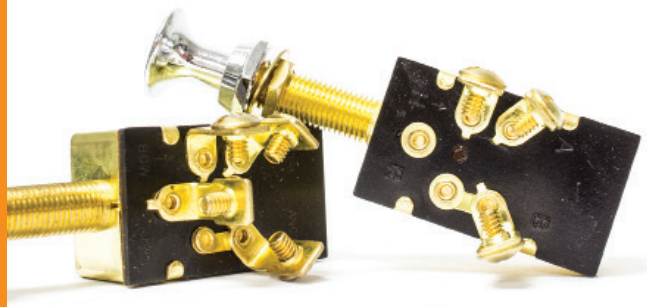
MP39540**
MP39542 (Bulk 100pcs./carton)
OFF-ON SPST
- Pull for ON
- Solid brass construction
- 3/8" mounting bushing
- 2 blade terminals
- For panels up to 1" thick
- Chrome finish plastic knob
- Rated: 15 amp @ 12 VDC

MP39570**
MP39572 (Bulk 100pcs./carton)
OFF-ON(1)-ON(1&2) SPDT
- First pull energizes #1
- Second pull energizes both circuits
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome finish plastic knob
- Rated: 15 amp @ 12 VDC

MP39610**
MP39612 (Bulk 100pcs./carton)
OFF-ON(1)-ON(2&3) SPDT
- First pull energizes #1
- Second pull energizes two separate circuits
- For anchor/running lights or similar function
- Solid brass construction
- 3/8" mounting bushing
- 4 screw terminals
- For panels up to 1" thick
- Chrome finish plastic knob
- Rated: 15 amp @ 12 VDC

** Display Packaged

HEAVY DUTY MARINE PUSH PULL SWITCHES



MP39600
MP39602 (Bulk 100pcs./carton)
OFF-ON (1 & 2) SPST
- Pull for ON - turns on two separate circuits
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC

MP39580**
MP39582 (Bulk 100pcs./carton)
OFF-ON(1)-ON(1&2) SPDT
- First pull energizes #1
- Second pull energizes both circuits
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC

MP39590 **
MP39592 (Bulk 100pcs./carton)
OFF-ON(1)-ON(1&2) SPDT
- First pull energizes #1
- Second pull energizes both circuits
- Solid brass construction
- 3/8" mounting bushing
- 3 blade terminals
- For panels up to 1" thick
- Chrome finish plastic knob
- Rated: 15 amp @ 12 VDC

MP39620
MP39622 (Bulk 100pcs./carton)
OFF-ON(1)-ON(2&3) SPDT
- First pull energizes #1
- Second pull energizes two separate circuits
- For anchor/running lights or similar function
- Solid brass construction
- 3/8" mounting bushing
- 4 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC

MP39640
MP39642 (Bulk 100pcs./carton)
OFF-ON(1)-ON(2) SPDT
- First pull energizes #1
- Second pull energizes circuit 2
- Solid brass construction
- 3/8" mounting bushing
- 3 screw terminals
- For panels up to 1" thick
- Chrome plated solid brass knob
- Rated: 15 amp @ 12 VDC

HEAVY DUTY PUSH BUTTON SWITCHES

MOMENTARY ON-OFF SPST

- Corrosion resistant plastic construction
- 1 7/16"L x 5/8" mounting stem
- 2 boss screw terminals
- Rated: 30 Amp @ 12 VDC

MP39160**
MP39162 (Bulk 100pcs./carton)
with rubber boot nut

MP39180**
MP39182(Bulk 100pcs./carton)
with std. chrome face nut

MP21460
MP21462 (Bulk 100pcs./carton)
PUSH ON - PUSH OFF
- Two 5" wire leads for easy connection
- 3/8"L x 15/32" mounting stem
- Rated: 3 amps @125 VAC

** Display Packaged

HEAVY DUTY BRASS PUSH BUTTON SWITCHES

MOMENTARY ON-OFF SPST

- Solid brass construction
- For starter, horn or other functions
- 1 3/8"L x 5/8"-32 mounting stem
- 2 boss screw terminals
- Rated: 35 amp @ 12 VDC

MP39360
MP39362 (Bulk 100pcs./carton)
with recessed plunger button
prevents accidental actuation

MP39410
MP39412 (Bulk 100pcs./carton)
with large 15/16" anodized
face nut and button

MP39420
MP39422 (Bulk 100pcs./carton)
with chrome plated brass face
nut and button

BRASS PUSH BUTTON SWITCHES

MOMENTARY ON-OFF SPST

- Solid brass construction
- For starter, horn or other functions
- 1 1/4"L x 5/8" mounting stem
- 2 screw terminals (except MP39340)
- Rated: 20 amp @ 12 VDC

MP39310**
MP39312 (Bulk 100pcs./carton)
with chrome plated brass
face nut and button

MP39320**
MP39322 (Bulk 100pcs./carton)
with rubber boot nut

MP39340**
MP39342 (Bulk 100pcs./carton)
with rubber boot nut
blade terminals

COMPACT PUSH BUTTON SWITCHES

MOMENTARY ON-OFF SPST

- Contoured plastic button
- Chrome plated brass mounting stem
- 1/2" Mounting hole
- 2 brass blade terminals
- Rated 15 amp @ 12 VDC
- MP39690 commonly used as Horn Switch

MP39680**
MP39682 (Bulk 100pcs./carton)
Black Button

MP39690**
MP39692 (Bulk 100pcs./carton)
Red Button

MP39670
MP39672 (Bulk 100pcs./carton)
White Button

MP39300**
MP39302 (Bulk 100pcs./carton)
MOM ON-OFF SPST
- Large black plastic button
- Chrome plated brass housing
- For fog horns or sirens
- Overall width 2 5/8"

** Display Packaged

EMERGENCY ENGINE CUT-OFF SWITCHES

MOMENTARY ON-OFF SPST

MP39350**
MP39352 (Bulk 100pcs./carton)
PUSH BUTTON SWITCH
MOM ON - OFF SPST
- Solid brass construction
- Weather resistant plasticized coating
- Rubber boot nut
- Two 12" L 18 gauge wire leads
- Mounting bushing 15/16" L X 5/8"-32
- Rated: 10 amps @ 12 VDC

MP39260**
MP39262 (Bulk 100pcs./carton)
WEATHER PROOF BOOT NUT (BLACK)
- For push button switches
- Chrome face nut
- Seals out moisture & dirt
- Tapered design

UN42000**
UN42002 (Bulk 100pcs./carton)
MOM ON - OFF SPST
- Extra heavy duty die cast construction
- Silver contacts
- 2 boss screw terminals
- Rubber boot nut
- Rated: 60 amp @ 12 VDC

MP39140
MP39142 (Bulk 100pcs./carton)
PUSH BUTTON SWITCH COVER (BLACK)

FUSES

AGA GLASS TUBE FUSES
1/4" X 5/8"

PART #	RATING	PER PACK
FS79060**	20 AMP	5
FS79070	30 AMP	5

AGU GLASS TUBE FUSES
13/32" X 1 1/2"

PART #	RATING	PER PACK
FS79820	20 AMP	2
FS79870**	50 AMP	2

FS79600**
EMERGENCY FUSE KIT
Contains SIX fuses (1 each)
SFE 9, 14, 20 and AGC 10, 15, 30.

FS79630**
BILGE PUMP & ACCESSORY FUSE KIT
Contains FIVE fuses (1 each)
AGC 5, 10, 15, 30 amp, and 1 SFE 20 amp.

SFE GLASS TUBE FUSES

PART #	RATING	SIZE	PER PACK
FS79270	14 AMP	1/4" X 1"	5
FS79280	20 AMP	1/4" X 1 1/4"	5

AGC GLASS TUBE FUSES
1/4" X 1 1/4"

PART #	RATING	PER PACK
FS79090	1 AMP	5
FS79100	1.5 AMP	5
FS79110**	2 AMP	5
FS79470	2.5 AMP	5
FS79120**	3 AMP	5
FS79130**	4 AMP	5
FS79140**	5 AMP	5
FS79150**	6 AMP	5
FS79160**	7.5 AMP	5
FS79170**	10 AMP	5
FS79180**	15 AMP	5
FS79190**	20 AMP	5
FS79200**	25 AMP	5
FS79210**	30 AMP	5
FS79220	35 AMP	5

** Display Packaged

ATM & ATO STYLE FUSES

*Color coded AMP ratings, plug in automotive style.

ATO® STYLE FUSES

0.207" W X 0.752" H X 0.76" L

PART #	RATING	COLOR	PER PACK
FS79480**	1 AMP	BLACK	5
FS79490**	2 AMP	GRAY	5
FS79500**	3 AMP	VIOLET	5
FS79510**	4 AMP	PINK	5
FS79520**	5 AMP	TAN	5
FS79530**	7.5 AMP	BROWN	5
FS79540**	10 AMP	RED	5
FS79550**	15 AMP	BLUE	5
FS79560**	20 AMP	YELLOW	5
FS79570**	25 AMP	CREAM	5
FS79580**	30 AMP	GREEN	5
FS79590**	40 AMP	ORANGE	5

ATM STYLE FUSES

0.15" W x 0.429" H x 0.76" L

PART #	RATING	COLOR	PER PACK
FS80000**	2 AMP	GRAY	5
FS80010**	3 AMP	VIOLET	5
FS80030**	5 AMP	TAN	5
FS80040**	7.5 AMP	BROWN	5
FS80050**	10 AMP	RED	5
FS80060**	15 AMP	BLUE	5
FS80070**	20 AMP	YELLOW	5
FS80080**	25 AMP	CLEAR	5
FS80090**	30 AMP	GREEN	5

FS79690**
ATO® FUSE KIT ASSORTMENT

FS79680**
ATM FUSE KIT ASSORTMENT

MAXI™ FUSES

PART #	RATING	COLOR	PER PACK
FS81000	20 AMP	YELLOW	1
FS81010	30 AMP	GREEN	1
FS81020	40 AMP	ORANGE	1
FS81030	50 AMP	RED	1
FS81040	60 AMP	BLUE	1
FS81050	70 AMP	AMBER	1
FS81060	80 AMP	CLEAR	1

- Tin plated copper blades for corrosion protection
- Visible indication of blown condition
- Maximum voltage - 32 VDC

MAXI™ FUSE BLOCK

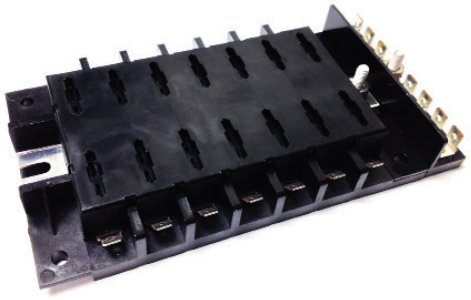
FS81080

FS81082
(Bulk 100pcs./carton)

- Black Reinforced Polycarbonate
- For Maxi ™ fuses 30-80 A
- Snap-on cover insulates conductive parts - meets ABYC & USCG requirements
- Accepts 18-4 AWG wire from sides or bottom
- Maximum voltage - 32 VDC
- Meets SAE J1171

** Display Packaged

ATO/ATC STYLE FUSE BLOCKS

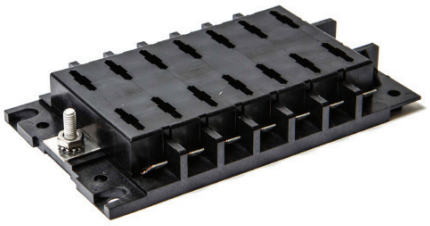


- For ATO/ATC fuses
- Interlocking modules snap together
- 1/4" tin plated copper tab terminals
- Flame resistant reinforced polyester base
- Rated 30 Amps per circuit, 160 Amp total for block

WITH GROUND BUS BAR

PART #	# OF GANGS
FS40420**	6
FS40422*	6
FS40430**	4
FS40432*	4
FS40440**	14
FS40442*	14
FS40450**	8
FS40452*	8
FS40740**	10
FS40742*	10

* Bulk 100pcs./carton

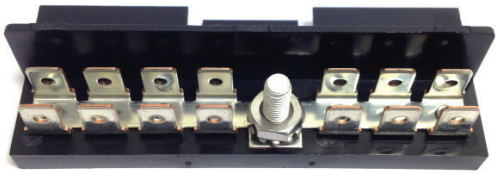


WITHOUT GROUND BUS BAR

PART #	# OF GANGS
FS40410**	14
FS40412*	14
FS56242*	4
FS56232*	6
FS56252*	10

* Bulk 100pcs./carton

GROUND BUS BAR FOR ATO/ATC FUSE BLOCKS

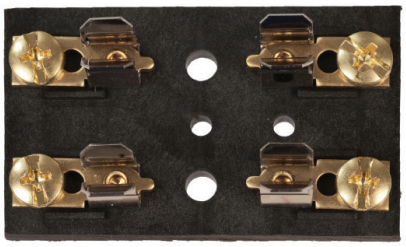


FS40730**
FS40732 (Bulk 100pcs./carton)

- Replacement bus bar for Sierra ATO/ATC fuse blocks
- 14 - 1/4" tin plated copper tab terminals

FUSE BLOCK FOR GLASS TUBE FUSES

STANDARD FUSE BLOCKS

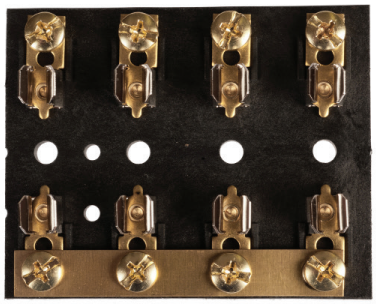


- Use with SFE, AGC, or MDL fuses up to 20 Amp
- Heavy duty black molded base
- 8-32 terminal screws
- Tin plated brass fuse clips

PART #	# OF GANGS
FS40500-1	2
FS40502-1*	2
FS40510-1**	4
FS40512-1*	4
FS40520-1**	6
FS40522-1*	6
FS40530-1	8

* Bulk 100pcs./carton

HOT FEED FUSE BLOCKS



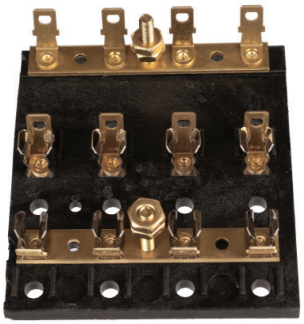
- Use with SFE, AGC, or MDL fuses up to 20 Amp
- Common bus bar connects hot side of fuses for power feed
- Heavy duty black molded base
- 8-32 terminal screws and stud terminal for power connection
- Tin plated brass fuse clips

PART #	# OF GANGS
FS40590-1**	4
FS40592-1*	4
FS40600-1	6
FS40602-1*	6
FS40610-1	8
FS40612-1*	8

* Bulk 100pcs./carton

** Display Packaged

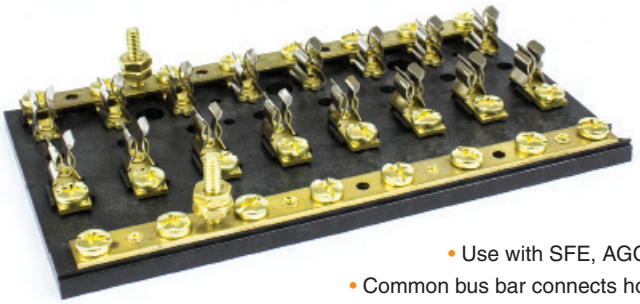
HOT FEED/COMMON GROUND FUSE BLOCKS



- Use with SFE, AGC, or MDL fuses up to 20 Amp
- Common bus bar connects hot side of fuses for power feed
- Separate bus bar for ground or unfused common hot feed
- Heavy duty black molded base
- 8-32 stud terminals for power/ground connection
- 1/4" Q.D. terminals for circuit hookup
- Tin plated brass fuse clips

PART #	# OF GANGS
FS40630-1	4
FS40632-1*	4
FS40640-1	6
FS40642-1*	6
FS40650-1	8
FS40652-1*	8

* Bulk 100pcs./carton



- Use with SFE, AGC, or MDL fuses up to 20 Amp
- Common bus bar connects hot side of fuses for power feed
- Separate bus bar for ground or unfused common hot feed
- Heavy duty black molded base
- 8-32 terminal screws and stud terminals for power/ground connection
- Tin plated brass fuse clips

PART #	# OF GANGS
FS40540-1	2
FS40542-1*	2
FS40550-1**	4
FS40552-1*	4
FS40560-1**	6
FS40562-1*	6
FS40570-1**	8
FS40572-1*	8

* Bulk 100pcs./carton

CORROSION RESISTANT COMMON BUS BARS

- Use as common hot feed or common ground block
- Tin plated copper bus
- Stainless steel studs & screws
- Large diameter nuts provide large electrical contact area
- Stainless steel screws with lock washers

150 AMP COMMON BUS

FS46100**
FS46102 (Bulk 100pcs./carton)

- 5 - 8-32 Screw Terminals
- 2 - 10-24 Stud Terminals

Over all size - 4.13"L x.75"W x1.44"H

FS46150**
FS46152 (Bulk 100pcs./carton)

- 4 -10-24 Stud Terminals

Over all size - 4.13"L x. 75"W x 1.44"H

FS46200**
FS46202 (Bulk 100pcs./carton)

- 10 - 8-32 Screw Terminals
- 2 - 1/4”-20 Stud Terminals

Over all size - 6”L x 1.25”W x 1.44”H

FS46250**
FS46252 (Bulk 100pcs./carton)

- 4 - 1/4”-20 Stud Terminals

Over all size - 6”L x 1.25”W x 1.44”H

FS46400
FS46402 (Bulk 100pcs./carton)

- 20 - 8-32 Screw Terminals
- 2 - 1/4"-20 Stud Terminals

Over all size - 9 1/4"L x 1.25”W x 1.44"H

FS46450
FS46452 (Bulk 100pcs./carton)

- 6 - 1/4”-20 Stud Terminals

Over all size - 9 1/4”L x 1.25”W x 1.44”H

** Display Packaged

CORROSION RESISTANT COMMON BUS BARS

250 AMP COMMON BUS

FS46300
FS46302 (Bulk 100pcs./carton)

- 12 - 8-32 Screw Terminals
- 2 - 1/4"-20 Stud Terminals

Over all size - 7.88"L x 1.5"W x 1.75"H

FS46350
FS46352 (Bulk 100pcs./carton)

- 4 - 1/4"-20 Stud Terminals

Over all size - 7.88"L x 1.5"W x 1.75"H

600 AMP COMMON BUS

FS46551
FS46552 (Bulk 100pcs./carton)

- 4 x 3/8-16 Stud Terminals

Over all size - 7.00"L x 2"W x 2"H

FS46561
FS46562 (Bulk 100pcs./carton)

- 8 x 3/8-16 Stud Terminals

Over all size - 11.375"L x 2"W x 2"H

BUS BARS INSULATING COVERS

- ABS cover designed to prevent accidental shorting

FSC46100
Fits FS46100, FS46150

FSC46200
Fits FS46200, FS46250

FSC46300
Fits FS46300, FS46350

FSC46400
Fits FS46400, FS46450

FSC46550
Fits FS46551

FSC46560
Fits FS46561

BRASS BUS BARS

- Use as common hot feed or common ground block
- Brass terminal bar
- 150 AMP

FS40720**
FS40722 (Bulk 100pcs./carton)

- 4 - 8-32 Screw Terminals

Overall size - 4.5"L x .5" W x 1"H

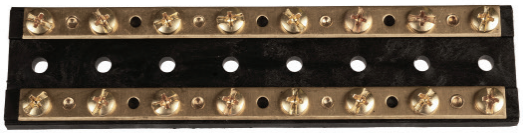
FS40750
FS40752 (Bulk 100pcs./carton)

- 10 - 10-32 Screw Terminals
- 2 - 1/4"-20 Stud Terminals

Overall size - 5.75"L x 1.25 W x 1.19"H

** Display Packaged

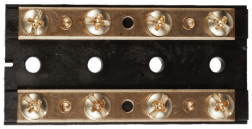
DUAL BRASS BUS BARS



FS40660**
FS40662 (Bulk 100pcs./carton)

- 4 - 8-32 Screw Terminals

Overall size - 1.5"L x 1.5"W x .44"H

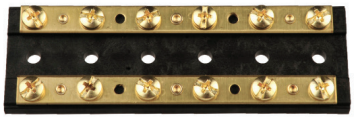


FS40670**
FS40672 (Bulk 100pcs./carton)

- 8 - 8-32 Screw Terminals

Overall size - 3"L x 1.5"W x .44"H

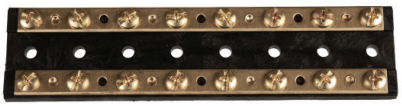
- Combines negative and positive buses in one block
- Brass terminal bar
- 150 AMP



FS40680**
FS40682 (Bulk 100pcs./carton)

- 12 - 8-32 Screw Terminals

Overall size - 4.5"L x 1.5"W x .44"H



FS40690**
FS40692 (Bulk 100pcs./carton)

- 16 - 8-32 Screw Terminals

Overall size - 6"L x 1.5"W x .44"H

FS56152 (Bulk 100pcs./carton)

- 20 - 8-32 Screw Terminals

Overall size - 7.5"L x 1.5"W x .44"H

BARRIER TYPE JUNCTION BLOCKS

- Each screw pair is 1 isolated circuit
- Closed back insulates power from mounting circuit
- Nickel plated brass bus bar

FS45620**
FS45622 (Bulk 100pcs./carton)

- 4 Gang Block
- 8 - 10-32 Screw Terminals

Overall size - 3.94"L x 1.312"W x 0.812"H

FS45630
FS45632 (Bulk 100pcs./carton)

- 6 Gang Block
- 12 - 10-32 Screw Terminals

Overall size - 4.36"L x 1.312"W x 0.812"H

FS45640
FS45642 (Bulk 100pcs./carton)

- 8 Gang Block
- 16 10-32 Screw Terminals

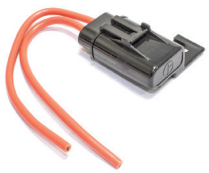
Overall size - 5.33"L x 1.312"W x 0.812"H

FS45650
FS45652 (Bulk 100pcs./carton)

- 10 Gang Block
- 20 10-32 Screw Terminals

Overall size - 6.31"L x 1.312"W x 0.812"H

ATO/ATC STYLE FUSE HOLDERS

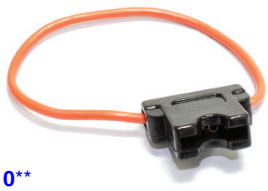


FS35870**
FS35872 (Bulk 100pcs./carton)
FUSE HOLDER

- Weather proof sealed case
- 5" - 12 gauge wire leads
- For ATO/ATC style fuses up to 30 amps

FS69130**
N-186913 (Bulk 100pcs./carton)
FUSE HOLDER

- 5" - 12 gauge wire leads
- For ATO/ATC style fuses up to 30 amps
- Includes 30 amp fuse



FS45410**
FS45412 (Bulk 100pcs./carton)
FUSE HOLDER

- 8" - 14 gauge wire loop
- For ATO/ATC style fuses up to 20 amps

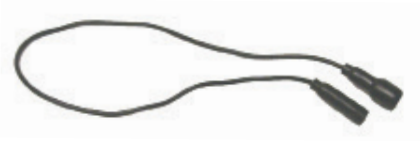
** Display Packaged

WEATHER RESISTANT GLASS TUBE STYLE FUSE HOLDERS

WEATHER RESISTANT FUSE HOLDER
WITH SPARE FUSE COMPARTMENT

PART #	DETAILS
FS69150**	10 GA 8" wire loop w/ two 30 Amp fuses
FS69160**	12 GA 8" wire loop w/ two 20 Amp fuses
FS69170**	14 GA 8" wire loop w/ two 15 Amp fuses
FS69180**	16 GA 8" wire loop w/ two 10 Amp fuses

FS69140**
HEAVY DUTY FUSE HOLDER
- Weather resistant
- 5" - 8 gauge wire leads
- For 30 to 50 Amp AGC fuses



FS45440**
FS45442 (Bulk 100pcs./carton)
FUSE HOLDER
- Weather proof sealed case
- 15" - 14 gauge wire loop
- For up 20 amp SFE, AGC, MDL fuses

FS45470**
FS45472 (Bulk 100pcs./carton)
FUSE HOLDER
- Weather proof sealed case
- 15" - 10 gauge wire loop
- Includes 30 amp SFE fuse

FS45460**
FS45462 (Bulk 100pcs./carton)
FUSE HOLDER
- Weather proof sealed case
- 15" - 14 gauge wire loop
- Includes 20 amp SFE fuse

IN-LINE GLASS TUBE STYLE FUSE HOLDERS

FS45350**
FS45352 (Bulk 100pcs./carton)
FUSE HOLDER
- Black plastic twist lock case
- 8" - 14 gauge wire loop
- Includes 20 amp SFE fuse

FS45400**
FS45402 (Bulk 100pcs./carton)
FUSE HOLDER
- White plastic twist lock case
- 7" 16 gauge wire loop
- For glass fuses up to 10 amp

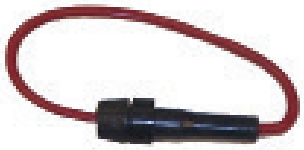
FS45360**
FS45362 (Bulk 100pcs./carton)
FUSE HOLDER
- Red plastic twist lock case
- 8" - 14 gauge wire loop
- Includes 14 amp SFE fuse

FS69100**
FUSE HOLDER
- Black plastic twist lock case
- 7"- 14 gauge wire loop
- Includes 15 amp fuse

FS45380**
FS45382 (Bulk 100pcs./carton)
FUSE HOLDER
- Black plastic threaded case
- 7" - 12 gauge wire loop
- Includes 30 amp SFE fuse

FS69110**
FUSE HOLDER
- Black plastic twist lock case
- 7"- 14 gauge wire loop
- Includes 20 amp fuse

FS45390**
FS45392 (Bulk 100pcs./carton)
FUSE HOLDER
- Black plastic threaded case
- 7" - 12 gauge wire loop
- Includes 20 amp SFE fuse



FS69120**
FUSE HOLDER
- Heavy Duty
- 12 gauge tinned copperwire
- Includes 30 amp fuse

PANEL MOUNT GLASS TUBE STYLE FUSE HOLDERS

FS22080**
FS22082 (Bulk 100pcs./carton)
FUSE HOLDER
- Panel mount with red fuse label
- For glass fuses up to 20 amp
- For panels up to 5/16" thick

FS45430**
FS45432 (Bulk 100pcs./carton)
FUSE HOLDER
- Panel mount
- Weather resistant gasket sealed
- For AGC, MDL fuses
- For panels up to 5/16" thick

** Display Packaged

HIGH AMPERAGE CIRCUIT BREAKERS

* Perfect for rigging trolling motors, windless, and other high amp electrical equipment

AUTO RESET

*** INCLUDES STUD MOUNTING PLATE**

CB42240**
40 Amp • 12V

CB42250-1**
50 Amp • 12V

MANUAL RESET

*** INCLUDES STUD MOUNTING PLATE**

CB43240** 40 Amp • 12V

CB43250** 50 Amp • 12V

CB45240 40 Amp • 24V

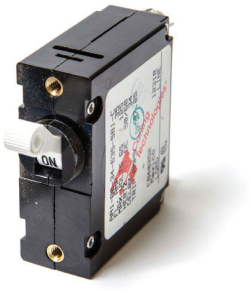
CB45250 50 Amp • 24V

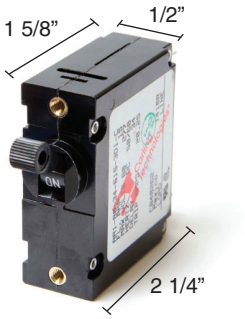
CB60000-1**
CB60002-1 (std. pk of 25)
- Ignition Protected
- Waterproof
- Can be used as switch and circuit breaker
- Replaces Minnkota MKR-19
- Rated - 60 A
- Maximum voltage 42 VDC
- Stainless steel hardware

CB60010**
CB60012 (std. pk of 25)
- Ignition Protected
- Waterproof
- Can be used as switch and circuit breaker
- Rated - 50A
- Maximum voltage 24 VDC
- Stainless steel hardware

TOGGLE TYPE CIRCUIT BREAKERS

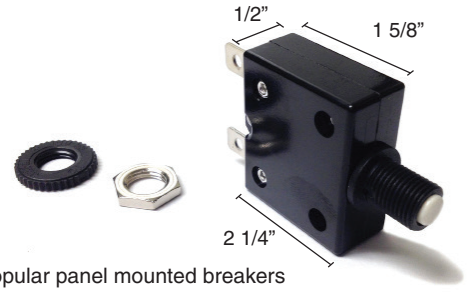
- High quality exact replacement on many top brands
- Color coded handles for quick identification of AC/DC
- White handles for DC, black handles for AC
- Clamshell packaging





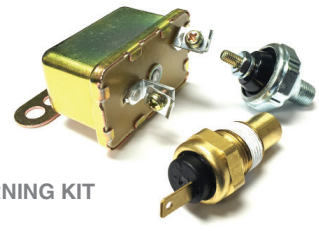
PART #	AMP RATING	COLOR
CB40200	5	WHITE
CB40220	10	WHITE
CB40230	15	WHITE
CB40240	20	WHITE
CB40250	35	WHITE
CB40190	50	WHITE
CB41240	40	WHITE
CB40260	15	BLACK
CB40270	20	BLACK
CB40280	30	BLACK

PUSH BUTTON RESETTABLE CIRCUIT BREAKERS



- Replacement for popular panel mounted breakers
- Mounts in 3/8" hole
- White buttons for DC, black buttons for AC
- Use MP39210 for weatherproof boot nut

PART #	AMP RATING	COLOR
CB41100	3	WHITE
CB41200**	5	WHITE
CB41210	10	WHITE
CB41220**	15	WHITE
CB41230**	20	WHITE
CB41210B**	10	BLACK



MP41400**
COMPLETE AUDIBLE WARNING KIT
Contains:
OP22900** Oil pressure switch 6 PSI (1/8” - 27) normal closed
TS25101 Temperature switch (3/8” - 18)
MC33502 Buzzer switch
OP22891 Optional oil pressure switch 15 PSI (1/8” - 27) normal closed

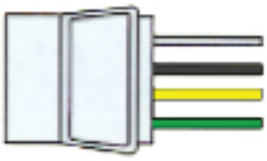
Buzzer alerts operator of high engine temperatures or low engine oil pressure. Kit includes instructions, oil pressure switch (set at 6 PSI) and temperature switch (set at 200° F).

MP39210**
WEATHER PROOF BOOT NUT
- Seals out dirt and moisture
- For use with push button resetable circuit breakers

** Display Packaged

4 POLE FLAT CONNECTORS

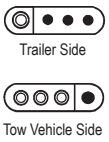
Shrouded connectors provide better protection against weather dirt and moisture. Unshrouded connectors are found on most OEM trailers. The plugs are interchangeable and can connect together.

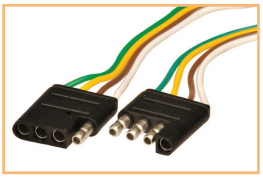


White	Ground
Brown	Tail, License, Marker Lamps
Yellow	Left Turn Signal/Stop Lamp
Green	Right Turn Signal/Stop Lamp

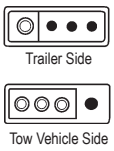
** Display Packaged

UNSHROUDED





SHROUDED



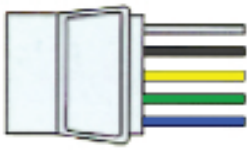
DESCRIPTION	SET OF BOTH HALVES PART #	TOW VEHICLE SIDE PART #	WIRE LENGTH	TRAILER SIDE PART NUMBER	WIRE LENGTH
4 Pole Flat - Unshrouded	TC43654**	NSS	4-12"	TC44054**	4-12"
4 Pole Flat - Unshrouded		TC44094	3-48", 1-18"	TC44054**	4-12"
4 Pole Flat - Shrouded			4-12"	TC44254	4-12"
4 Pole Flat - Shrouded w/ splicers					
4 Pole Flat - Shrouded		TC44224	3-48", 1-18"	TC44254	4-12"
4 Pole Flat - Shrouded rewire kit	TC43754	TC44224	3-48", 1-18"	NSS	4-20'
4 Pole Flat - Shrouded rewire kit w/ Splicers	TC43744	TC44224	3-48", 1-18"	NSS	4-20'
4 Pole Flat - Shrouded 5' Extension Harness	WH10350				
4 Pole Flat - Shrouded 25' rewire kit				WH10003	4-25'

TC52000
TESTER

TC42884
TESTER

Allows for quick and easy diagnosis of trailer/tow vehicle lighting problems; simply plug into vehicle trailer connector. LED lighting allows for each circuit to be quickly tested and evaluated.

5 POLE FLAT CONNECTORS



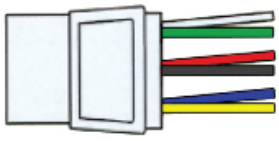
White	Ground
Brown	Tail, License, Marker Lamps
Yellow	Left Turn Signal/Stop Lamp
Green	Right Turn Signal/Stop Lamp
Blue	Trailer Brake Solenoid

** Display Packaged

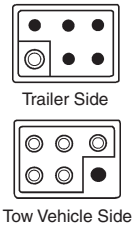
DESCRIPTION	SET OF BOTH HALVES PART #	TOW VEHICLE SIDE PART #	WIRE LENGTH	TRAILER SIDE PART NUMBER	WIRE LENGTH
5 Pole Flat - Unshrouded 18" Extension Harness	TC51000**				
5 Pole Flat - Unshrouded		TC51100	5-48"	TC51200	5-70"

6 POLE SQUARE CONNECTORS

Similar to above except with 6 color coded wires to provide for 5 circuits PLUS ground. Color codes are as follows:



White	Ground
Green	Right Turn Signal
Red	Stop Lamps
Brown	Tail & License Lamps
Blue	Auxiliary
Yellow	Left Turn Lamp



PART #	DESCRIPTION	TOW VEHICLE SIDE REPLACEMENT	WIRE LENGTH	TRAILER SIDE REPLACEMENT	WIRE LENGTH
TC43924	Shrouded set of both halves.	Not sold separately	48"	Not sold separately	12"

POLARIZED CONNECTORS

These polarized connector sets plug together only one way to prevent cross connections. Constructed of rugged plastic with molded-in terminals for durability. Wire connections are easy and fast with just a screwdriver. Soft, pliable rubber caps protect the rear of each connector. Dozens of uses. Sold only in mating pairs.

TC43604**
2 Pole Polarized Round
Trailer Side
Tow Vehicle Side

TC43614
3 Pole Polarized Round
Trailer Side
Tow Vehicle Side

TC43624
4 Pole Polarized Round
Trailer Side
Tow Vehicle Side

TC43634**
2 Pole Polarized - Flat with 12" wires on each half.
Trailer Side
Tow Vehicle Side

2-WIRE FLAT CONNECTOR
WH10300**
12", 16 GA, 2 Plugs
Ready Wired #E301120
WH10310
60", 16 GA, 2 Plugs
Ready-Wired #E302120

HEAVY DUTY CONNECTORS

Tow Vehicle Side

TC44984**
7 Pole (Blade) RV Style
Thermoplastic Converter Kit
This kit is used on tow vehicle to convert any Sierra standard 4 pole flat connector to a 7 pole blade connector used on RV's.

TC43904
Non-Strip Splicers
Four blue non-strip splice connectors for making secure, permanent splices without stripping wires manually. Crimp with pliers and metal insert makes connection. Plastic top folds over to insulate connection.

TC43944
7 Pole RV Style Connector
Trailer Side

ELECTRONIC TAILLIGHT CONVERTERS

These reliable electronic devices enable tow vehicles and trailers with mismatched light systems to work together.

TC43504
Amber/Red to Red Taillight Converter
Universal SPLICE-IN trailer converter for cars and trucks with separate stop and turn signals. Electronic taillight module converts tow vehicle's amber turn signal and red brake light into one combined red brake/turn signal on your trailer.

ADAPTERS

These adapters allow a tow vehicle with a 4, 6 or 7 pole socket to tow a trailer with a different configuration plug. Quality molded plastic connector stores in glove box when not in use.

TC50000**
7 Pole RV Style Blade
to 5 pole flat - 18" extension harness

TC51300**
7 Pole RV Style Blade
to 5 pole flat

TC42834
7 POLE RV STYLE BLADE
to 6 Pole Pin

TC42894
4 POLE ROUND
to 4 Pole Flat

TC42904
6 POLE ROUND
to 4 Pole Flat

TC42914**
7 POLE RV STYLE BLADE
to 4 Pole Flat

** Display Packaged

TROLLING MOTOR PLUGS

WH10600-1**
WH10602-1 (PKG OF 100)
V-GROOVE FEMALE MOTOR SIDE TROLLING MOTOR SOCKET
12 Volt
6" - 8 gauge w/ butt connectors
Use with WH10610-1

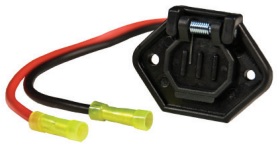
WH10610-1**
WH10612-1 (PKG OF 100)
V-GROOVE MALE BOAT SIDE TROLLING MOTOR PLUG
12 Volt
6" - 8 gauge w/ butt connectors
Use with WH10600-1

WH10520-1**
WH10522 (PKG OF 100)
MALE BOAT SIDE TROLLING MOTOR PLUG
12 Volt
6" - 8 gauge w/ butt connectors
Use with WH10530-1

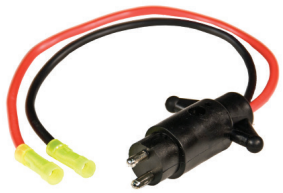
WH10530-1**
WH10532 (PKG OF 100)
FEMALE MOTOR SIDE TROLLING MOTOR SOCKET
12 Volt
6" - 8 gauge w/ butt connectors
Use with WH10520-1

WH10540-1**
WH10542 (PKG OF 100)
MALE BOAT SIDE TROLLING MOTOR PLUG
24 Volt
6" - 8 gauge w/ butt connectors
Use with WH10550-1

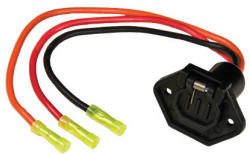
WH10550-1**
WH10552 (PKG OF 100)
FEMALE MOTOR SIDE TROLLING MOTOR SOCKET
24 Volt
6" - 8 gauge w/ butt connectors
Use with WH10540-1



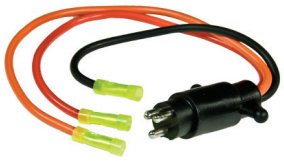
WH10470-1**
WH10472 (PKG OF 100)
FEMALE BOAT SIDE TROLLING MOTOR SOCKET
12 Volt
6" - 10 gauge w/ butt connectors
Use with WH10480-1



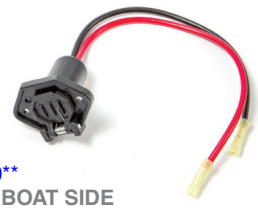
WH10480-1**
WH10482 (PKG OF 100)
MALE MOTOR SIDE TROLLING MOTOR PLUG
12 Volt
6" - 10 gauge w/ butt connectors
Use With WH10470-1



WH10490-1**
WH10492 (PKG OF 100)
FEMALE BOAT SIDE TROLLING MOTOR SOCKET
24 Volt
6" - 10 gauge w/ butt connectors
Use with WH10500-1

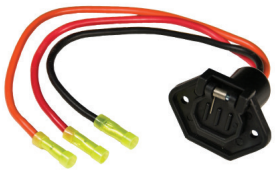


WH10500-1**
WH10502 (PKG OF 100)
MALE MOTOR SIDE TROLLING MOTOR PLUG
24 Volt
6" - 10 gauge w/ butt connectors
Use with WH10490-1



WH10560**
FEMALE BOAT SIDE TROLLING MOTOR SOCKET
12 Volt • 3 Slots
10" - 10 gauge w/ butt connectors
Use with WH10570

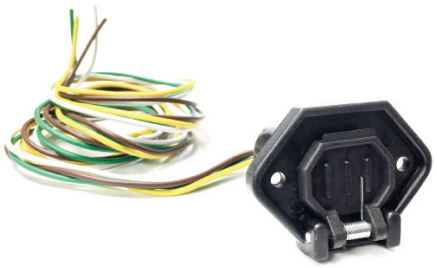
WH10570**
MALE MOTOR SIDE TROLLING MOTOR PLUG
12 Volt • 3 Plugs
10" - 10 gauge w/ butt connectors
Use with WH10560



WH10640**
MALE BOAT SIDE TROLLING MOTOR PLUG
24 Volt • 60 AMP
Use with WH10650

WH10650**
FEMALE MOTOR SIDE TROLLING MOTOR SOCKET
24 Volt • 60 AMP
Use with WH10640

TRAILER ACCESSORIES



CARSIDE CONNECTORS

WH10040
48", 16 GA 4/Pole
Ready-Wired #B240010

WH10230**
48", 16GA 5/Pole
Ready-Wired #M242010

** Display Packaged

TRAILER ACCESSORIES

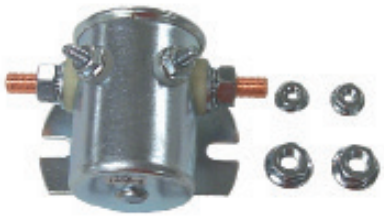
WH10220
TRAILER SIDE CONNECTOR
24", 16 GA, 4/Pole
Ready-Wired #M241120

WH10240**
TRAILER SIDE CONNECTOR
24", 16 GA 5/Pole
Ready-Wired #M243120
Use with WH10230

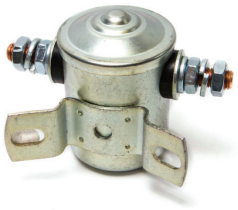
WH10320
3- WIRE FLAT CONNECTOR
12", 16 GA, 2 Plugs
Ready Wired #E303120

SOLENOIDS

BA58050
- Steel housing copper contacts
- 12 Volts insulated
- Intermittent rating:
  750 amp make
  100 amp break
  10 seconds ON
  20 minutes OFF



BA58003
- Use as battery isolation switch
- Steel housing copper contacts
- 12 Volts insulated
- Continuous rating:
  80 amp @ 12 VDC
- Intermittent rating:
  750 amp make
  100 amp break
  10 seconds ON
  30 minutes OFF



18-5840
- Steel housing copper contacts
- 12 Volts grounded
- Continuous rating:
  85 amp @ 12 VDC

BA58010
SOLENOID SWITCH
- Weather resistant plastic coating
- Composite mounting bracket
- 12 V insulated
- Rated 85 A continuous duty

BA58020
- Motor reversing
- Dynamic braking when both coils are in same electrical state
- 12/24V DC
- Intermittent rating: 150A
- Continous rating: 75 amp (5 min.)

LEVER SWITCHES

MP38910
LEVER OPERATED
BATTERY DISCONNECT SWITCH
Rated 175 A continuous, 800 A intermittent
- 3/8" brass terminals
- Chrome Plated Brass Lever
- Includes faceplate

UN77310**
BATTERY SWITCH
Polyester housing is rust and corrosion proof. Removable plastic key for security. Two position switch "Off-On". Two 10MM X 1.5MM stud terminals. For panels up to 1.25 thick. Four mounting holes in a rectangle 1.3" and .8" on centers. 350 amp continuous rating. 500 amp intermittent rating.

BATTERY ACCESSORIES

BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

PART #	SIZE	COLOR	GAUGE
BC88523	2'	RED	4
BC88533	2'	BLACK	4
BC88543	4'	RED	2
BC88553	4'	BLACK	2

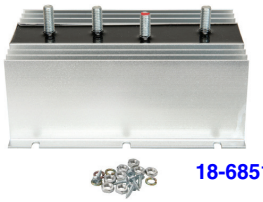
PART #	SIZE	COLOR	GAUGE
BC88563	6'	RED	2
BC88573	6'	BLACK	2
BC88583	8'	RED	1
BC88593	8'	BLACK	1

BT44430
LEAD UNIVERSAL
BATTERY TERMINAL

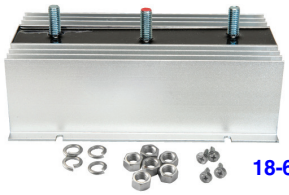
** Display Packaged

BATTERY ISOLATORS

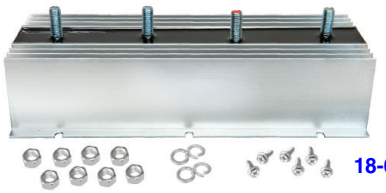
Sierra battery isolators allow for worry free protection against discharging you start battery along with you house battery. Insures battery isolation without needing to check a switch. Allows two or three batteries to be charged at once. All are negative ground.



18-6851



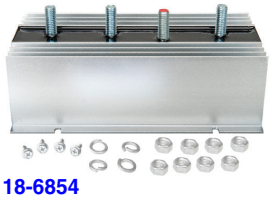
18-6852



18-6853

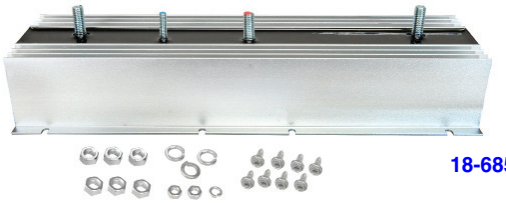
Part No.	Dimensions	Batteries	Alternators	Terminals	Max. Output
18-6851 ♦	6 ½" w x 4 ½" d x 3 ½" h	3	1	4 - 3/8-16	120 Amp
18-6852 ♦	8" w x 4 ½" d x 3 ½" h	2	1	3 - 3/8-16	165 Amp
18-6853 ♦	11" w x 4 ½" d x 3 ½" h	3	1	4 - 3/8-16	200 Amp
18-6854 ♦	8" w x 4 ½" d x 3 ½" h	3	1	4 - 3/8-16	160 Amp
18-6855 ♠	3 ¼" w x 4 ½" d x 3 ½" h	2	1	4-1/4"-18	75 Amp
18-6856 ♠	15" w x 4 ½" d x 3 ½" h	2	1	3 - 3/8-16 • 1-1/4"-28	270 Amp

♦ Will not work with Delco CS series alternators ♠ Will work with Delco CS series alternators



18-6854

18-6855



18-6856

TRAILER BEARINGS

18-1100
STANDARD TRAILER BEARING DUST COVER
For Trailer Bearings
1.980 Dia.

TRAILER BEARING KITS

FOR STRAIGHT SPINDLES	
18-1105	1" Bearing Kit (BRG #L44643-L44610)
18-1106	1 1/16" Bearing Kit (BRG #L44649-L44610)
18-1107	1 1/4" Bearing Kit (BRG # LM67048-LM67010)
FOR STEP SPINDLES	
18-1109	1 1/4" & 3/4" Bearing Kit (BRG #LM67048-LM67010, LM11949-LM11910)
18-1110	1 3/8" & 11/16" Bearing Kit (BRG #L68149-L68111, L44649-L44610)

18-79987
TRANSOM PLATE (SMALL)
Size: 2" x 15"
Universal fit plate designed to add transom support.

18-79988
TRANSOM PLATE (LARGE)
Size: 4" x 17"
Oversized universal fit plate designed to add transom support.

TRAILER BEARING SEALS

PART #	O.D	DIMENSIONS	
		SHAFT SIZE	WIDTH
18-1175	1.985	1.125	.467
18-1176	1.985	1.250	.257
18-1177	2.330	1.500	.408
18-1178	2.566	1.750	.500

COTTER PINS
(PKG. OF 10)

PART #	DIMENSIONS	STD. PKG.
18-1199 ①	1/8" x 2"	10
18-3748 ①	7/64" x 1 1/2"	5
18-3746 ①	1/8" x 1"	10
18-3747 ①	5/32" x 1 1/2"	10

① THIS PRODUCT IS PRICED PER PIECE. TO ORDER PRICED PER PACKAGE, PLEASE ADD A -9 TO THE PART NUMBER.

WATERPROOF TERMINALS

16-14 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10
8	16-14	Blue	EC63120
10	16-14	Blue	EC63130
1/4”	16-14	Blue	EC63140
5/16”	16-14	Blue	EC63190
3/8”	16-14	Blue	EC63200

12-10 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10
8	12-10	Yellow	EC63720
10	12-10	Yellow	EC63240
1/4”	12-10	Yellow	EC63250
5/16”	12-10	Yellow	EC63260
3/8”	12-10	Yellow	EC63300

WATERPROOF CONNECTORS

22-10 GAUGE BUTT CONNECTORS

WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX
22-18	Red	EC64000	EC4000-100
16-14	Blue	EC64110	EC64110-100
12-10	Yellow	EC64230	EC64230-100

RING TERMINALS

22-18 GAUGE RING TERMINALS

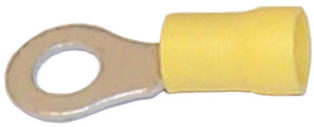
STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX PART #
6	22-18	Red	EC04010	EC04010-100
8	22-18	Red	EC04020	EC04020-100
10	22-18	Red	N/A	EC04030-100
1/4”	22-18	Red	N/A	EC04040-100

16-14 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX PART #
8	16-14	Blue	EC04120	EC04120-100
10	16-14	Blue	EC04130	EC04130-100
1/4”	16-14	Blue	EC04140	EC04140-100
5/16”	16-14	Blue	EC04190	EC04190-100
3/8”	16-14	Blue	EC04200	EC04200-100

12-10 GAUGE RING TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX PART #
6	12-10	Yellow	N/A	EC04710-100
8	12-10	Yellow	N/A	EC04720-100
10	12-10	Yellow	EC04240	EC04240-100
1/4”	12-10	Yellow	EC04250	EC04250-100
5/16”	12-10	Yellow	EC04260	EC04260-100
3/8”	12-10	Yellow	EC04300	EC04300-100



QUICK DISCONNECTS, BULLET, BUTT & SPADE TERMIALS

.157 BULLET TERMINALS

WIRE TYPE	WIRE GAUGE	INSUL COLOR	VISUAL PART # / QTY.	PKG. OF 10	100 PACK BOX PART #
FEMALE	22-18	Red	N/A	EC04080	EC04080-100
MALE	22-18	Red	N/A	N/A	EC04070-100
FEMALE	16-14	Blue	N/A	EC04180**	EC04180-100
MALE	16-14	Blue	N/A	EC04170**	EC04170-100
SET	16-14	Blue	EC01570** / 3 SETS	N/A	N/A

SET

SPADE LUG TERMINALS

STUD SIZE	WIRE GAUGE	INSUL COLOR	PKG. OF 10	100 PACK BOX PART #
8	22-18	Red	EC04090	EC04090-100
10	22-18	Red	EC04100	EC04100-100
8	16-14	Blue	EC04210	EC04210-100
10	16-14	Blue	EC04220	EC04220-100

.250 QUICK DISCONNECTS

Wire Type	Gauge	Insul. Color	Pkg. of 10	100 Pack Box Part #
Female	22-18	Red	EC04050	EC04050-100
Female	16-14	Blue	EC04150	EC04150-100
Male	16-14	Blue	N/A	EC04160-100
Female	12-10	Yellow	EC04280	EC04280-100
Fully Insul. Female	16-14	Blue	EC04500	EC04500-100
Fully Insul. Male	16-14	Blue	EC04490	EC04490-100

BUTT CONNECTORS

Wire Gauge	Insul. Color	Pkg. of 10	100 Pack Box Part #
22-18	Red	EC04000**	EC04000-100
16-14	Blue	EC04110**	EC04110-100
12-10	Yellow	EC04230	EC04230-100

SHRINK/PROTECTIVE FLEX TUBING

TYPE	DIA.	VISUAL PACK PART #	QTY	LENGTH
FLEX TUBING	3/8"	EC01620	1	3'
FLEX TUBING	1/2"	EC01630	1	3'
SHRINK TUBE	ASSORT.	EC01750**	7	ASSORT.

NYLON CABLE CLAMPS

DIA.	VISUAL PACK PART #	QTY
5/16"	EC01440	7
3/8"	EC01450	6
1/2"	EC01460	5

EC06230**
CHARGING CLIP
Rating: 30 AMP
PKG OF 2

EC10290
DURA-TUBE
HEAT-SHRINK TUBING
1 1/4" Long • For 10-20 GA. Wire
PKG OF 25

CLIPS & LEADS

EC01380

EC01370

EC01360

EC01760

ALLIGATOR CLIPS/TEST LEADS

TYPE/SIZE	PKG OF 2	TYPE/SIZE	PKG OF 2
CLIP	EC01360**	CLIP 1-1/4" INSULATED	EC01380**
CLIP 2" w/SCREW TERM	EC01370**	LEADS 30" LONG	EC01760**

EC10250**
3/4" TEST CLIPS
50 AMP
Replaces: OMC 390926
(One Pair)

** Display Packaged

ELECTRICAL TOOLS, TESTERS & ASSORTMENTS

EC09090
DIGITAL MINI MULTIMETER
Compact design and the functions you need for overall convenience. Its low price will surprise you!
• 3 1/2 digit LCD display • 16 test ranges, 6 functions
• Battery & protective holster included • Fuse protected, removable safety leads and jacks

DC Volts:	0-200mV, 2000mV 20V, 200V, 500V
AC Volts:	0-200V, 500V
DC Amps:	0-2mA, 20mA, 200mA
Ohms:	0-200W, 2000W, 20KW, 200KW, 2000KW
Diode Test:	0-2000W
Battery Test:	0-9v

EC09040
DUAL VOLTAGE CIRCUIT TESTER
Dual bulb tester for testing both 6 and 12 volt circuits. Also can be used to check spark plug wires. This is the most commonly used tester for troubleshooting auto, truck, van and boat wiring. Supplied with ground wire and clip. Packed one per card.

EC01310
TERMINALS & CONNECTORS
175 of the most popular terminals in a shatterproof nylon box.

EC01350
TERMINALS & CONNECTORS W/CRIMP TOOL
30 pc. terminal assortment packed with crimp tool/wire cutter. Attractive 5 compartment clamshell fits neatly in tool box or glove compartment.

Handy for emergencies. Perfect for the do-it-yourselfers.

LOCKS & LATCHES

MP49410**
MP49412 (Bulk 100pcs./carton)
- Turn to open mechanism – no finger pull
- Can be locked or left in latch only position
- Totally corrosion resistant
- Black glass reinforced polyester
- Supplied with 2 keys
- 1” hole size - 1” depth
- 3/4” panel thickness

MP49430**
MP49432 (Bulk 100pcs./carton)
- Turn to open mechanism – no finger pull
- Non-Locking version
- Totally corrosion resistant
- Black glass reinforced polyester
- 1” hole size - 1” depth
- 3/4” panel thickness

MP50560**
MP50562 (Bulk 100pcs./carton)
- Black sculpted knob
- Turn to open mechanism – no finger pull
- Can be locked or left in latch only position
- Totally corrosion resistant
- Black glass reinforced polyester
- Supplied with 2 keys
- 1” hole size - 1” depth
- 3/4” panel thickness

** Display Packaged

LOCKS & LATCHES

CAM LOCKS

Secure lockers, hatches, compartments and drawers. 1001 uses. 5 sizes available.
- 3/4" hole size
- +/- 1/4" offset
- 1 1/4" grip length from center of hole.

SIZE	PART #
3/8" DEPTH	CL49300**
5/8" DEPTH	CL49310 **
7/8" DEPTH	CL49320**
1-1/8" DEPTH	CL49330**
1-1/8" DEPTH	CL52422 (Bulk - 100 pcs.)
1-1/8" DEPTH	CL49330KA**
1-3/8" DEPTH	CL49332 (Bulk - 100pcs)

LIFT LATCH

Dozens of applications: bait lockers, fish wells, equipment lockers, hatches, storage compartments. Locking and non-locking styles available. Plate/ring are stainless steel. Holes for #8 mounting screws are 1.5" (w) and 1.312" (h) on center. 3/4" hole size.

MP49500 Non-locking hatch lift only. Measures 2.16" x 1.90" x.25"(h)

HEAVY DUTY DOCKING LIGHTS

10 1/8"

7 1/8"

Recess 5 1/8"

Protect your boat from damage while docking at night!

- ✘ 30,000 cp. bulb illuminates below the deckline. Makes nighttime docking *SAFE & EASY!*
- ✘ Newly-designed housing is *FULLY* sealed! Water cannot enter hull through Docking Light! Old-style O-ring no longer needed to seal hull.
- ✘ *ALIGN & CHANGE* Eyeball from *EXTERIOR* of the hull. Just loosen set screw to align or change Eyeball.
- ✘ *ELIMINATES* the need for access to the rear of the installed Docking Light!
- ✘ New Eyeball *WILL* fit into "old-style" Docking Light housing!
- ✘ New-style housing will fit existing cut-out with only slight modification.
- ✘ Mil-Spec sealed *Waterproof/Dustproof* rocker switch panel included.
- ✘ US Patent #5672004
- ✘ **Intended for Docking Only, Not for Continuous Use.**

PART #	DESCRIPTION	COLOR	WATTS
DOCKING LIGHTS			
95001 95002	12v Marine Docking Light Set - Incandescent Bulb (Set of 2) 12v Marine Replacement Light for 95001 (bulb w/ eyeball)	White	100
95013 95004	28v Marine Docking Light Set - Incandescent Bulb (Set of 2) 28v Marine Replacement Light for 95013 (bulb w/ eyeball)	White	50
95016	12v Marine Replacement Light for 95021 (bulb w/ eyeball)	--	100
AUXILIARY LIGHTS			
95011 95026	12v Single Light Kit - Halogen Bulb (Set of 1) 12v Marine Docking Light Set - Halogen Bulb (bulb w/ eyeball)	White	100
PARTS			
95005	Housing	White	---
95006	Hardware Kit	--	---

POWER POLE REPLACEMENT PUMPS

18-6818
TRIM MOTOR
Replaces:
Power Pole PUMP SPN-F
Fits: Power Pole Sportsman Models

18-6819
TRIM MOTOR
Replaces:
Power Pole PUMP PRO-F
Fits: Power Pole Pro Models

** Display Packaged

HOSE SYSTEMS

INSTALLATION, INSPECTION & MAINTENANCE

Don't Neglect This Critically Important System On Your Boat

Shields Marine manufactures a wide variety of hoses for applications onboard pleasure craft. Serving as conduits for fluids, air or exhaust, each Shields hose is designed for a specific application and meets strict standards set by the USCG, ABYC and other regulatory agencies. Hoses also serve as vibration absorbers, isolating components such as exhaust manifolds from the hull of the vessel.

Installers should be mindful of using the right hose for the job. Correct hose and coupling methods should be carried out as outlined by EPA, ABYC, USCG, SAE and the NMMA. Any questions regarding application, replacement or installation should be referred to the Shields technical service department at 217-324-9400.

Inspection

Hose applications aboard any vessel are likely to be mission-critical. Therefore, failure to inspect and replace worn or aged hose can result in the loss of property or possibly, the loss of life. All mission-critical hose – fuel, wet exhaust, bilge pump, bilge vent and hoses connected below the water line – should be inspected prior to each use of the vessel. All fittings and clamps should be secure and properly attached. All hoses and connections should be inspected annually by a qualified marine mechanic.

Maintenance and Replacement

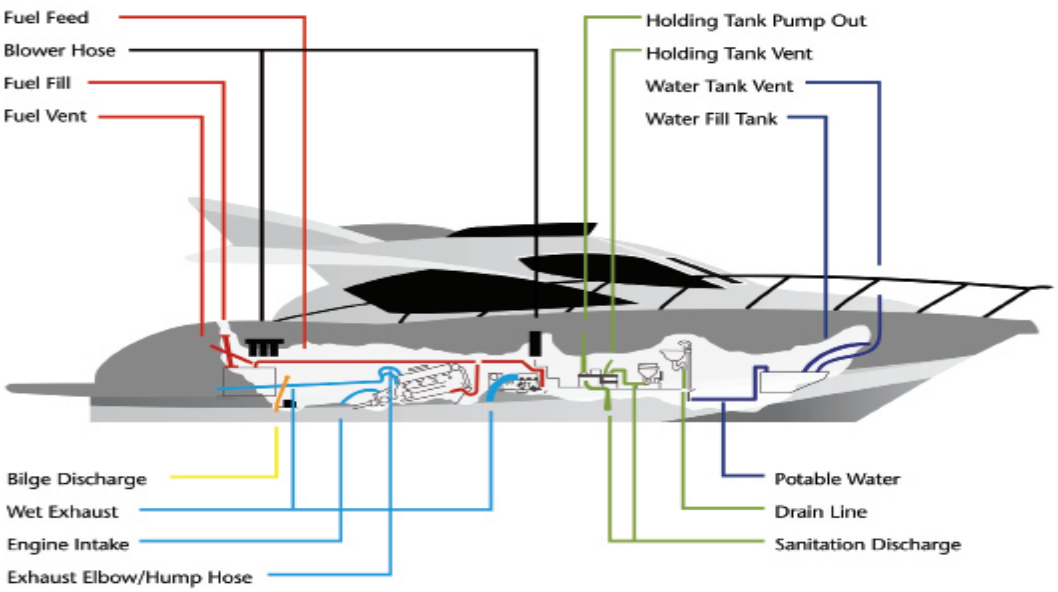
If inspection reveals hose damage, those hoses should be replaced consistent with industry standards. Replace hose that exhibits any of the following signs:

- Cuts, gouges, cracks
- Exposed fabric or wire reinforcement
- Soft spots or bulges
- Loose covers or kinks
- Stiffness or inflexibility

Installation

Hoses shall be secured by corrosion resistant clamps equal to or greater that 300 grade stainless steel. Clamps shall not depend solely on spring tension. Clamps should not be over-tightened, as this may damage the hose or fitting. Fittings must be the proper size for the hose. Forcing a hose over an oversized fitting or clamping down the hose on an undersized fitting may damage the hose and cause failure.

Product Application Guide



PRODUCT APPLICATION GUIDE KEY

EX — Designed to give excellent service
G — Designed to give good service in normal applications
C — Product can give good service with proper installation, may not be suitable in all applications.
X — Not recommended
NA — Not available in size range
1 — Can easily be bent into tight radius
2 — Can be bent into gradual radius
3 — May kink in applications requiring bend radius

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION						
	BILGE/LIVEWELL			Submersible Bilge Pump	Remote Bilge Pump	Hand Bilge Pump	Livewell Inlet	Livewell Drain Above Water Line	Livewell Drain Below Water Line	Flexibility
Series 120	Shields Bilgeflex	67	5/8" - 1 1/2"	G	X	C	X	X	X	1
Series 123	Shields Bilgevac	67	3/4" - 1 1/8"	EX	G	EX	X	C	X	1
Series 140	Shields Vac Std.	68	1 1/4" - 1 1/2"	EX	EX	EX	G	G	C	1
Series 141	Shields Multiflex	69	5/8" - 3"	EX	G	EX	X	G	X	1
Series 142	Shields Vac Cuffs	68	1 1/4" - 1 1/2"							
Series 146	Shields Vac Extra Heavy Duty/Commercial Grade	69	5/8" - 3"	EX	EX	EX	EX	EX	EX	2
Series 147	Shields Vac H.D. Cuffs	68	1 1/2"							
Series 148	Shields Vac Extra Heavy Duty	70	5/8" - 1 1/2"	EX	EX	EX	EX	EX	EX	2
Series 149	Shields Livewell Hose	70	5/8" - 1 1/2"	EX	EX	EX	EX	EX	EX	1

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION					
	ENGINE HOSE			Engine Intake	Generator Intake	Engine Coolant Hose Straight or Limited Bend	Engine Coolant Hose Severe Bend	Exhaust Water Injection	Flexibility
Series 130	Shields #1300 Heater Hose	71	1/2" - 3/4"	X	X	G	X	X	3
Series 135	Shields #1350 H.D. Water Hose	71	1/2" - 1"	X	C	G	X	G	3
Series 160	Shields #1600 Water Hose	71	3/8" - 1 1/4"	X	G	EX	X	G	2
Series 200	Shields Marine Exhaust	72	1/2" - 14"	X	C	EX	X	G	3
Series 202	Shields Nautiflex Silicone Exhaust Hose	73	1" - 14"	X	X	EX	X	C	3
Series 250	Shieldsflex II	74	1/2" - 8"	EX	EX	EX	EX	EX	2
Series 252	Shieldsaust - C	75	3/4" - 8"	EX	EX	EX	EX	EX	1
Series 262	Shields Corrugated Nautiflex Silicone Exhaust Hose	76	3/4" - 10"	EX	EX	EX	EX	EX	1
Series 321	Shields Comflex All in One Hose	77	5/8" - 2"	EX	EX	EX	EX	EX	2

Product Application Guide (Cont.)

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION							
	FRESH WATER SYSTEM/POTABLE			Non-Pressurized Supply	Pressurized Supply: Hot	Pressurized Supply: Cold	Water Tank Fill	Drain Lines Below Water Line	Drain Lines To Sump or Above Water Line	Water Tank Vent	Flexibility
Series 141	Shields Multiflex	78	5/8" - 3"	C	X	X	EX	X	EX	C	1
Series 148	Shields Vac Extra Heavy Duty	78	5/8" - 1 1/2"	N/A	X	X	EX	EX	EX	EX	2
Series 149	Shields Livewell Hose	79	5/8" - 1 1/2"	X	X	X	X	EX	EX	C	2
Series 150	Shields PVC Tubing — Clear	79	3/16" - 1 1/2"	G	X	X	C	X	G	G	3
Series 162	Shields All Clear Reinforced PVC — Red Tracer	80	3/8" - 1 1/2"	EX	EX	EX	G	G	G	G	2
Series 163	Shields Braided Wash Down Hose	80	5/8"								
Series 164	Shields Clear White Reinforced PVC — Blue Tracer	81	1/2" - 3/4"	EX	G	EX	N/A	G	G	G	3
Series 168	Shields Heavy Duty Reinforced PVC Tubing	81	1/4" - 1 1/2"	EX	EX	EX	G	EX	EX	EX	2

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION						
	FUEL SYSTEM			Oil Tank Fill	Fuel Tank Fill	Fuel Feed Inboard/Outdrive	Fuel Feed Outboard	Fuel Tank Vent Inboard	Fuel Tank Vent Outboard	Flexibility
Series 309	Shields Oil Tank Fill Hose	82	1 1/2"	EX	X	N/A	N/A	N/A	N/A	1
Series 315	Shields 315 - Silverado 2000	82	3/8" - 5/8"	N/A	N/A	X	EX	C	EX	2
Series 337	Shields Silverado 4000	83	5/16" - 3/8"	N/A	N/A	X	EX	N/A	N/A	1
Series 350	Shields FIRE-ACOL	84	1 5/8" - 2 3/8"	EX	EX	N/A	N/A	N/A	N/A	1
Series 351	Shields FIRE-ACOL-C	84	1 1/2"	EX	EX	N/A	N/A	N/A	N/A	1
Series 355	Shields Fuel Fill	85	1 1/2" - 2"	EX	EX	N/A	N/A	N/A	N/A	1
Series 365	Shields FIRE-ACOL-15	85	3/8" - 1/2"	N/A	N/A	EX	EX	N/A	N/A	1
Series 368	Shields Low Permeation Marine Fuel Hose	86	1/4" - 1/2"	N/A	N/A	EX	EX	N/A	N/A	1
Series 369	Shields FIRE-ACOL Fuel Vent Hose	86	5/8"	N/A	N/A	X	X	EX	EX	1
Series 321	Shields Comflex All in One Hose	87	5/8" - 2"	EX	EX	C	X	EX	X	1
Fuel Accessories	Ferrule Vise / Dies	88	1/4" - 1/2"	For making fuel line assemblies without clamps						
Fuel Accessories	Shields Brackets / Filters / Fuel Line Assemblies	89	-	-	-	-	-	-	-	-

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION					
	SANITATION SYSTEM			Toilet to Holding Tank	Holding Tank Pump Out	Holding Tank to Overboard Discharge	Toilet Water Inlet	Holding Tank Vent	Flexibility
Series 101	Shields Sanitation Hose	90	1" & 1 1/2"	EX	EX	EX	N/A	N/A	1
Series 105	Shields Poly X Sanitation Hose	90	1" & 1 1/2"	EX	EX	EX	N/A	N/A	1
Fittings	Shields For Series: 101, 105, 144, 148	90	3/4" - 1 1/2"						
Series 144	Shields Super PVC Sanitation	91	1" & 1 1/2"	EX	EX	EX	N/A	N/A	2
Series 146	Shields Vac Extra Heavy Duty/Industrial	91	5/8" - 3"	G	EX	G	EX	EX	2
Series 148	Shields Vac Extra Heavy Duty	92	5/8" - 1 1/2"	G/EX	EX	EX	EX	EX	2
Series 250	Shieldsflex II	93	1/2" - 8"	EX	EX	EX	EX	EX	2
	Shields Sanitation System Cleaners	92	1 Gallon	Cleans contaminates that restrict system performance					

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION				
	VENTILATION/ AC DUCT			Blower Hose	A/C Duct	Exhaust Vent Stove Head		
Series 400	Shields Vinylvent	94	3" - 4"	EX	X	X		
Series 402	Shields Vinylvent	94	3" - 4"	EX	X	X		
Series 420	Shields Extra Heavy Duty Vinylvent	94	3" - 4"	EX	X	G		
Series 450	Shields Fibervent	95	3" - 6"	EX	G	EX		
Series 460	Shields AC Ducting Hose	95	3" - 7"	EX	EX	EX		

Product Application Guide (Cont.)

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION				
	WET EXHAUST SYSTEM			Straight Pipe Connector Less than 4 x I.D. of Hose	Straight Pipe Connector More than 4 x I.D. of Hose	Require Moderate Bend	Severe Bend	Flexibility
Series 200	Shields Marine Exhaust	96	1/2" - 14"	EX	C	X	X	3
Series 202	Nautiflex Silicone Exhaust Hose	97	1" - 14"	EX	C	X	X	3
Series 250	Shieldsflex II	98	1/2" - 8"	EX	EX	EX	C	2
Series 252	Shieldsaust - C	99	3/4" - 8"	EX	EX	EX	EX	1
Series 262	Corrugated Nautiflex Silicone Exhaust Hose	100	3/4" - 16"	EX	EX	EX	EX	1
Series 321	Shields Comflex All in One Hose	101	5/8" - 2"	EX	EX	EX	C	2
Various	Hump Hose & Elbows	102-105	2"- 10"	See our selection for straight or angled connections				

SERIES NO.	NAME	PG. NO.	SIZE RANGE	APPLICATION
	MISCELLANEOUS			
	Exhaust Protector Valves	106	4" - 6"	Prevents water from entering exhaust system
	Hose Clamps	106	5/16" - 7"	Marine grade 316 stainless steel
	Exhaust Hose Clamps - T-Bolt Band Clamps	106	1" - 14"	Designed to fit Shields Series: 200, 201, 210, 250, 252
Series 128	Flame Retardant Split Wire Conduit	107	1/4" - 2"	Provides chafing protection for wiring systems
Series 129	Expandable Braided Sleeving (Scissor Cut)	107	1/2" - 2"	Conduit designed to be cut with scissors
Series 126	Shields Sternflex	108	2"	Provides protection for outboard rigging cables & hose
	Neoprene Sheet Rubber	109	1/8" - 1/4"	Used under fuel tanks to comply with USCG requirements
Series 151	Speedometer Pitot Tubing	109	1/8" - 4mm	Connection from pitot to speedometer

SHIELDS CODE NUMBERS

All Shields Marine Hoses are identified by a 9 digit code number.

Example:

16-120-0580

The first two digits identify the product as a Shields hose:
16 = Shields Hose

The second three digits identify the type of hose:
120 = Bilgeflex

The third three digits identify the size of the hose:
058 = 5/8"

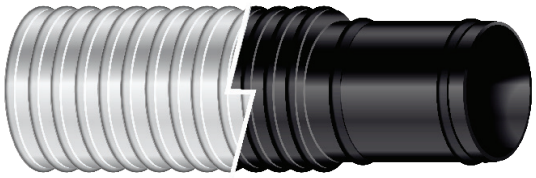
The last digit identifies the package quantity as follows:

1 —	**6' or 6 1/4' Length**
2 —	**9' Length**
3 —	**10' Length**
4 —	**12 1/2' Length**
5 —	**25' Length**
6 —	**50' Length**
7 —	**100' Length**
8 —	**75' Length**
0 —	**Standard Bulk Pack**
0-xx —	**Special Bulk Length** (Example: 0-36 = 3')

SHIELDS BILGEFLEX

Shields Bilgeflex Hose is a single layer corrugated polyethylene hose. It is resistant to mild chemicals and salt water and there is a clamping cuff every foot. It is available in black or white (add B or W to suffix to specify color). This hose is primarily used for bilge pump discharge.

Do not attach to thru hull fitting below the water line.



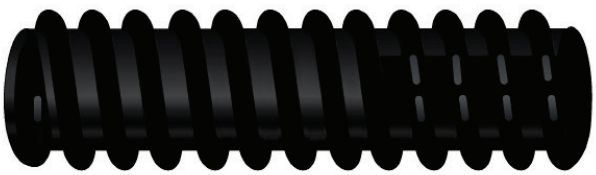
I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Code # *	Bulk Pack	m	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 9' (2.7M) Polypac Code #	6' (1.8M) Polypac Code #	25' (7.6M) R/O Ctn.
5/8"	15.9	1/2"	12.7	20	5	16-120-**058**0	600'	182.9	16-120-**0586**	16-120-**058**2	16-120-**058**1	—
3/4"	19.1	3/4"	19.1	20	6	16-120-**034**0	500'	152.4	16-120-**034**6	16-120-**034**2	16-120-**034**1	—
1 1/8"	28.6	1"	25.4	20	7	16-120-**118**0	300'	91.4	16-120-**118**6	16-120-**118**2	16-120-**118**1	—
1 1/4"	31.8	1 1/2"	38.1	20	10	16-120-**114**0	200'	61.0	16-120-**114**6	—	—	—
1 1/2"	38.1	2"	50.8	20	13	16-120-**112**0	150'	45.7	16-120-**112**6	—	—	16-120-**1125**

*** Add B or W suffix to specify black or white**

SHIELDS BILGEVAC

Shields Bilgevac Hose is a black PVC hose with a flexible vinyl helix. It is very flexible, abrasion resistant and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump discharge and drains (sinks, shower, scupper, and livewell). **Do not attach to thru hull fitting below the water line.**

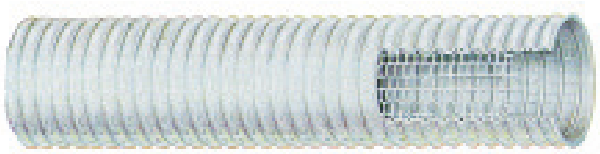
I.D.	mm	Bend Radius	mm	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
3/4"	19.1	3/4"	50.8	8	16-123-**034**0	16-123-**034**6
1 1/8"	28.6	1"	76.2	16	16-123-**118**0	16-123-**118**6



SHIELDS VAC STANDARD

Shields Vac Standard Hose is PVC supported by vinyl covered steel wire and is very flexible. It is Nylon reinforced and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, diaphragm style hand operated bilge pump intake and discharge and drains (sinks, shower, and scupper). This hose uses 142 left hand thread cuffs. **Do not attach to thru hull fitting below the water line.**

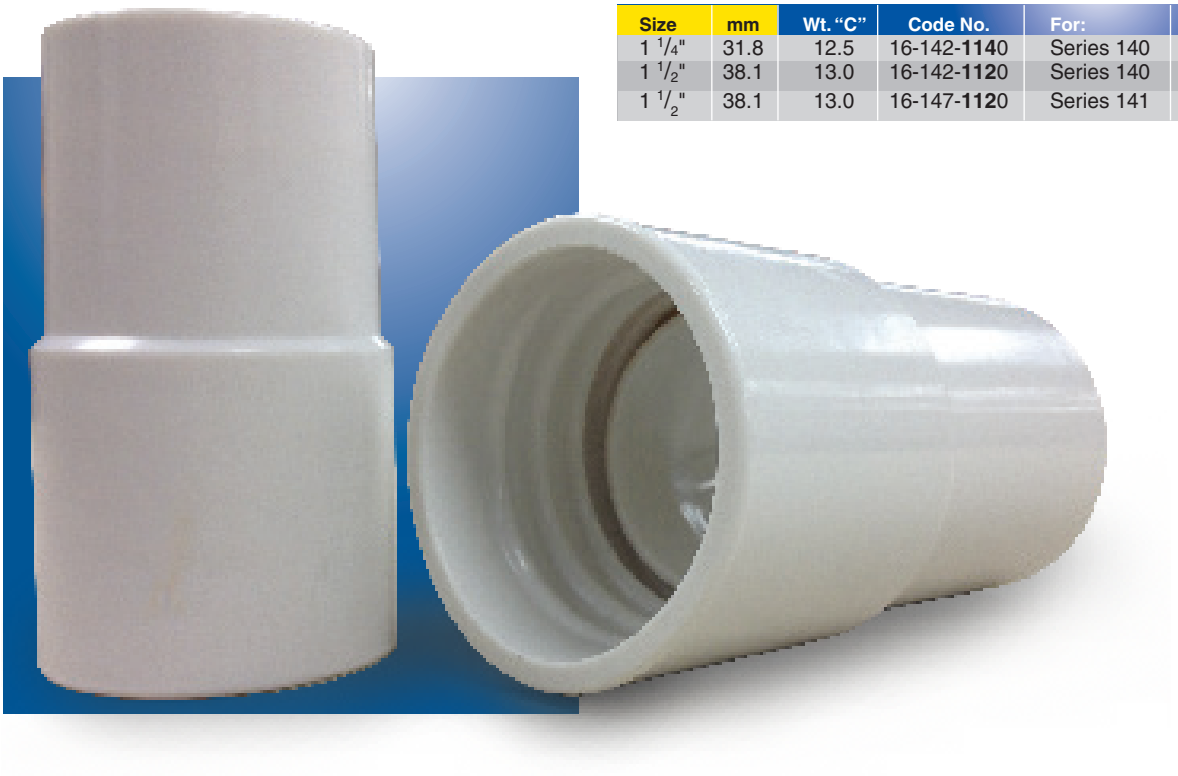
I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
1 1/4"	31.8	3/4"	19.1	28	19	16-140-**1140**①	16-140-**1146**
1 1/2"	38.1	3/4"	19.1	28	23	16-140-**1120**①	16-140-**1126**
① 2 x 50' per box							



SHIELDS VAC CUFFS

Shields Vac Cuffs provide added clamping protection for Shields Vac Hose. For watertight seal apply with sealing compound. Use with Series 140 & 141. Glue using PVC cement.

Size	mm	Wt. "C"	Code No.	For:	Thread
1 1/4"	31.8	12.5	16-142-**1140**	Series 140	Left Hand
1 1/2"	38.1	13.0	16-142-**1120**	Series 140	Left Hand
1 1/2"	38.1	13.0	16-147-**1120**	Series 141	Right Hand

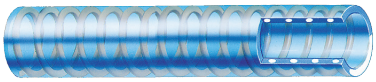


SHIELDS MULTIFLEX

Shields Multiflex Hose has a clear FDA formula PVC with black vinyl helix. It is abrasion resistant, flexible and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump discharge, potable water tank fill and drains (sinks, shower, livewell and scupper). This hose uses 147 right hand thread cuffs. **Do not attach to thru hull fitting below the water line. Do not use ethylene glycol based antifreeze in hose.**

I.D.	mm	Bend Radius	mm	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	10' (3.1m) Length Code #
5/8"	15.9	1/2"	12.7	8	16-141-**058**0B	16-141-**058**6B	—
3/4"	19.1	3/4"	19.1	10	16-141-**034**0B	16-141-**034**6B	—
1"	25.4	7/8"	22.2	13	16-141-**100**0B	16-141-**100**6B	—
1 1/8"	28.6	1"	25.4	16	16-141-**118**0B	16-141-**118**6B	—
1 1/4"	31.8	1 1/2"	38.1	19	16-141-**114**0B	16-141-**114**6B	—
1 1/2"	38.1	2"	50.8	24	16-141-**112**0B	16-141-**112**6B	—
2"	50.8	5"	127.0	34	16-141-**200**0B	—	16-141-**200**3B
1 1/2"	38.1	2"	50.8	24	16-141-**112**0W	—	16-141-**112**3W

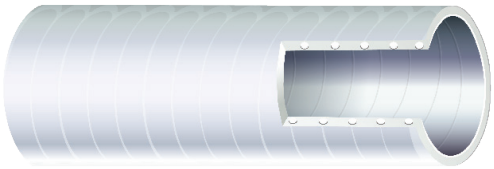
SHIELDS VAC EXTRA HEAVY DUTY - INDUSTRIAL GRADE

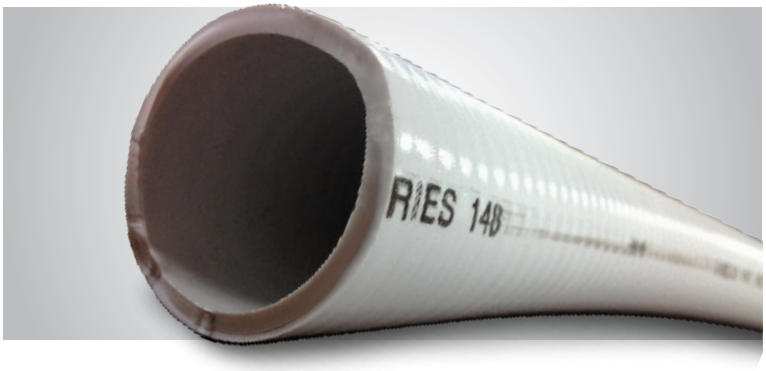


Shields Vac Extra Heavy Duty/Commercial Grade Hose has a smooth cover and clear FDA formula PVC with a white vinyl helix. It is rated for full vacuum and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, potable water tank fill, drains (sinks, shower, and scupper), livewell intake and drain, and sanitation (intake, vent and pump out). This hose is utilized for below the waterline connections. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 10' (3.1m) Length Code #
5/8"	15.9	3	76.2	28	15	16-146-**058**0	16-146-**058**6	—
3/4"	19.1	3	76.2	28	16	16-146-**034**0	16-146-**034**6	—
1"	25.4	3	76.2	28	27	16-146-**100**0	16-146-**100**6	—
1 1/8"	28.6	4	101.6	28	25	16-146-**118**0	16-146-**118**6	—
1 1/4"	31.8	3	76.2	28	30	16-146-**114**0	16-146-**114**6	—
1 1/2"	38.1	4	101.6	28	40	16-146-**112**0	16-146-**112**6	—
2"	50.8	5	127.0	28	57	16-146-**200**0	—	16-146-**200**3
2 1/2"	63.5	7	177.8	28	74	16-146-**212**0	—	16-146-**212**3
3"	76.2	9	228.6	28	94	16-146-**300**0	—	16-146-**300**3

SHIELDS VAC EXTRA HEAVY DUTY/FDA



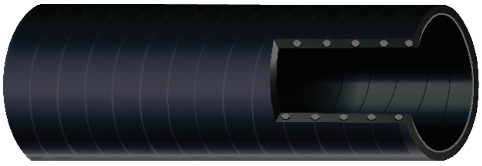


Shields Vac Extra Heavy Duty/FDA Hose has a smooth white FDA grade PVC with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals, permeation, and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, potable water tank fill, and sanitation (toilet to holding tank, intake, self draining lines vent and pump out). This hose is resistant to odor permeation. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-148-**058**0W	16-148-**058**6W	—
3/4"	19.1	3	76.2	28	20	16-148-**034**0W	16-148-**034**6W	—
1"	25.4	3	76.2	28	27	16-148-**100**0W	16-148-**100**6W ①	—
1 1/8"	28.6	4	101.6	28	29	16-148-**118**0W	16-148-**118**6W	—
1 1/4"	31.8	4	101.6	28	31	16-148-**114**0W	16-148-**114**6W	—
1 1/2"	38.1	5	127.0	28	40	16-148-**112**0W	16-148-**112**6W ①	16-148-**112**5W

① **WARNING:** Lines containing raw sewage should be plumbed to be self-draining.

SHIELDS LIVEWELL HOSE



Shields Livewell Hose has a black smooth cover with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, and sanitation (intake and vent). This hose is utilized for below the waterline connections. **Do not use ethylene glycol based antifreeze in hose.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-149-**058**0	16-149-**058**6
3/4"	19.1	3	76.2	28	16	16-149-**034**0	16-149-**034**6
1"	25.4	3	76.2	28	24	16-149-**100**0	16-149-**100**6
1 1/8"	28.6	4	101.6	28	25	16-149-**118**0	16-149-**118**6
1 1/4"	31.8	4	101.6	28	28	16-149-**114**0	16-149-**114**6
1 1/2"	38.1	5	127.0	28	39	16-149-**112**0	16-149-**112**6

SHIELDS 1300/1350 WATER/HEATER HOSE

Shields 1300/1350 Water / Heater Hose is fabric reinforced and has an EPDM tube and cover. This hose is primarily used for engine heater hose, heat exchanger, A/C circulation, and drain lines (sink, icebox, shower and livewell). It is resistant to mild chemicals, heat, cold, ozone and saltwater. The temperature ranges from -40°F – +212°F.

SHIELDS 1300 Water/Heater Hose

I.D.	mm	O.D.	mm	Working Pressure	Wt. "C"	Bulk Pack Code #	m	Bulk Pack 50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 25' (7.6m) R/O Ctn. Code #
1/2"	12.7	3/4"	18.69	62 PSI	17	16-130-**0120** (500' reel)	152.4	16-130-**0126**	—
5/8"	15.9	7/8"	22.3	62 PSI	21	16-130-**0580** (500' reel)	152.4	16-130-**0586**	16-130-**0585**
3/4"	19.1	1"	25.48	50 PSI	26	16-130-**0340** (500' reel)	152.4	16-130-**0346**	16-130-**0345**

SHIELDS 1350 HEAVY DUTY Water/Heater Hose

I.D.	mm	O.D.	mm	Working Pressure	Wt. "C"	Bulk Pack Code #	m	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
1/2"	12.7	13/16"	20.6	200 PSI	19	16-135-**0120** (550' reel)	167.6	16-135-**0126**
5/8"	15.9	31/32"	24.59	200 PSI	26	16-135-**0580** (450' reel)	137.2	16-135-**0586**
3/4"	19.1	1 1/64"	28.4	200 PSI	33	16-135-**0340** (400' reel)	121.9	16-135-**0346**
1"	25.4	1 3/64"	36.6	150 PSI	52	16-135-**1000** (300' reel)	91.4	16-135-**1006**

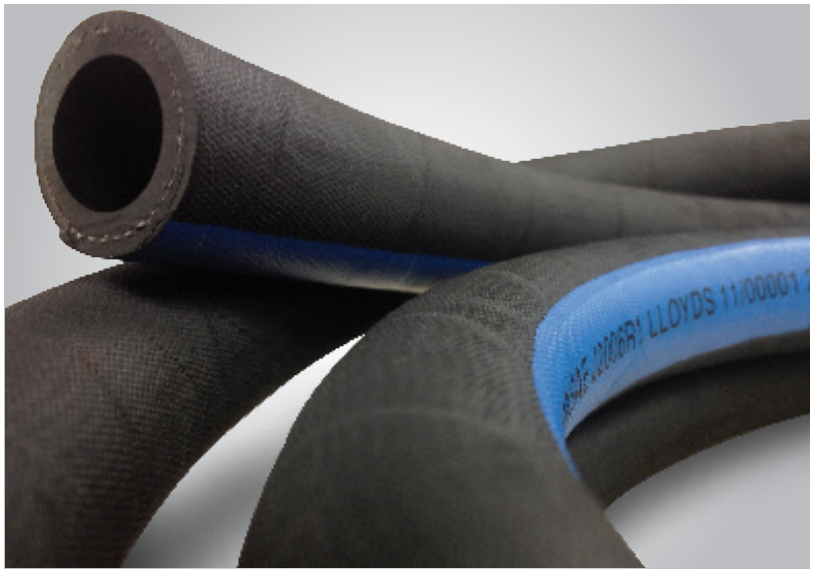
SHIELDS 1600 WATER/HEATER HOSE

Shields 1600 Water/Heater Hose has a good bend radius, is fabric reinforced, and has an EPDM tube and cover. This hose is primarily used for critical water connections, heat exchanger, toilet intake, small engine intake, bilge pump intake/discharge, and below water line drains and scuppers. It is resistant to mild chemicals, heat, cold, ozone and saltwater. The temperature ranges from -40°F – +190°F

I.D.	mm	O.D.	mm	Working Pressure	Wt. "C"	Bulk Pack Code #	m	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
3/8"	9.5	45/64"	17.8	250 PSI	17	16-160-**0380**B (500' reel)	152.4	16-160-**0386**B
1/2"	12.7	27/32"	21.3	250 PSI	22	16-160-**0120**B (450' reel)	137.2	16-160-**0126**B
5/8"	15.9	1"	25.4	250 PSI	28	16-160-**0580**B (400' reel)	121.9	16-160-**0586**B
3/4"	19.1	1 9/64"	28.8	250 PSI	34	16-160-**0340**B (300' reel)	91.4	16-160-**0346**B
1"	25.4	1 29/64"	36.8	200 PSI	52	16-160-**1000**B (250' reel)	76.2	16-160-**1006**B
1 1/4"	31.8	1. 3/4"	44.5	200 PSI	62	16-160-**1140**B (200' reel)	61.0	16-160-**1146**B

SHIELDS MARINE EXHAUST/WATER HOSE (No Wire)

Shields Marine Exhaust / Water Hose is reinforced with 2 or 4 plies of synthetic cord and is made of black, heavy-walled synthetic rubber. This hose is primarily used for straight connections in wet exhaust systems and engine water circulation lines. It is resistant to engine heat, exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose also has double the ozone resistance required by SAEJ2006. The temperature ranges from -20°F – + 200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R1 standards.



Now double the ozone resistance required by SAEJ2006

Lloyd's Register TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

I.D.	mm	O.D.	Ply	Wt. "C"	50' Coil Code #	12 1/2' Length Code #	6 1/4' Length Code #
1/2"	13	7/8"	2	24	16-200-**012**0	16-200-**012**4	16-200-**012**1
5/8"	16	1 1/32"	2	33	16-200-**058**0	16-200-**058**4	16-200-**058**1
3/4"	19	1 9/64"	2	37	16-200-**034**0	16-200-**034**4	16-200-**034**1
7/8"	22	1 17/64"	2	42	16-200-**078**0	16-200-**078**4	16-200-**078**1
1"	25	1 3/8"	2	48	16-200-**100**0	16-200-**100**4	16-200-**100**1
1 1/8"	28	1 1/2"	2	52	16-200-**118**0	16-200-**118**4	16-200-**118**1
1 1/4"	32	1 45/64"	2	60	16-200-**114**0	16-200-**114**4	16-200-**114**1
1 5/16"	33	1 47/64"	2	62	—	—	—
1 3/8"	35	1 13/16"	2	66	16-200-**138**0	16-200-**138**4	16-200-**138**1
1 1/2"	38	1 15/16"	2	70	16-200-**112**0	16-200-**112**4	16-200-**112**1
1 5/8"	42	2 3/32"	2	77	16-200-**158**0	16-200-**158**4	16-200-**158**1
1 3/4"	45	2 13/64"	2	82	16-200-**134**0	16-200-**134**4	16-200-**134**1
1 7/8"	48	2 23/64"	2	96	16-200-**178**0	16-200-**178**4	16-200-**178**1
2"	51	2 31/64"	2	102	16-200-**200**0	16-200-**200**4	16-200-**200**1
2 1/8"	54	2 19/32"	2	107	16-200-**218**0	16-200-**218**4	16-200-**218**1
2 1/4"	58	2 3/4"	2	114	16-200-**214**0	16-200-**214**4	16-200-**214**1
2 3/8"	60	2 7/8"	2	132	16-200-**238**0	16-200-**238**4	—
2 1/2"	63	3"	2	136	16-200-**212**0	16-200-**212**4	16-200-**212**1
2 5/8"	67	3 3/32"	2	147	—	16-200-**258**4	16-200-**258**1
2 3/4"	70	3 17/64"	2	152	—	16-200-**234**4	16-200-**234**1
2 7/8"	73	3 7/16"	2	174	—	16-200-**278**4	16-200-**278**1
3"	76	3 9/16"	2	182	16-200-**300**0	16-200-**300**4	16-200-**300**1
3 1/8"	80	3 45/64"	2	190	—	16-200-**318**4	16-200-**318**1
3 1/2"	90	4 3/32"	2	198	—	16-200-**312**4	16-200-**312**1
3 3/4"	95	4 9/32"	2	221	—	16-200-**334**4	16-200-**334**1
4"	102	4 17/32"	4	229	—	16-200-**400**4	16-200-**400**1
4 1/2"	114	5 1/8"	2	300	—	16-200-**412**4	16-200-**412**1
5"	127	5 5/8"	2	332	—	16-200-**500**4	16-200-**500**1
5 1/2"	140	6 3/16"	2	396	—	—	—
6"	152	6 11/16"	2	427	—	16-200-**600**4	16-200-**600**1
8"	203	8 25/32"	4	670	—	16-200-**800**4	—
10"	254	10 7/8"	4	934	—	16-200-**1000**4	16-200-**1000**1
12"	305	12 7/8"	4	1095	—	16-200-**1200**4	16-200-**1200**1
14"	350	14 7/8"	4	1430	—	—	—

✱ Special Order

SHIELDS NAUTIFLEX SILICONE EXHAUST HOSE

Shields Nautiflex Silicone Exhaust Hose has a blue silicone cover with a smooth finish for easy clean up. This hose is flexible, easy to install and has four plies of synthetic fabric. It also remains stable at elevated temperatures. This hose is primarily used for straight connections in the wet exhaust system and engine water circulation lines. The temperature ranges from – 20°F – +350°F. The hose meets SAE J2006 Type R1 and ISO 13363:2004 – Type 2 – Class B standards.

I.D.	mm	O.D.	Wt. "C"	3' (.9m) Length Code No.	6' (1.8m) Length Code No.	12' (3.7m) Length Code No.
1"	25	1 3/8"	33.1	16-202-**100**0-36	16-202-**100**1	16-202-**100**4
1 1/8"	28	1 1/2"	37.2	—	—	—
1 1/4"	32	1 5/8"	41.3	16-202-**114**0-36	16-202-**114**1	16-202-**114**4
1 3/8"	35	1 3/4"	45.4	—	—	—
1 1/2"	38	1 7/8"	49.6	16-202-**112**0-36	16-202-**112**1	16-202-**112**4
1 3/4"	45	2 1/8"	57.8	—	—	—
2"	51	2 3/8"	66.1	16-202-**200**0-36	16-202-**200**1	16-202-**200**4
2 3/8"	60	2 3/4"	78.5	16-202-**238**0-36	16-202-**238**1	16-202-**238**4
2 1/2"	63	2 7/8"	82.6	16-202-**212**0-36	16-202-**212**1	16-202-**212**4
2 5/8"	67	2 63/64"	86.8	16-202-**258**0-36	16-202-**258**1	16-202-**258**4
2 3/4"	70	3 1/8"	90.9	—	—	—
2 7/8"	73	3 1/4"	94.1	—	—	—
3"	76	3 3/8"	99.2	16-202-**300**0-36	16-202-**300**1	16-202-**300**4
3 1/4"	82	3 1/2"	103.4	16-202-**314**0-36	16-202-**314**1	16-202-**314**4
3 1/2"	90	3 7/8"	115.7	16-202-**312**0-36	16-202-**312**1	16-202-**312**4
4"	102	4 3/8"	132	16-202-**400**0-36	16-202-**400**1	16-202-**400**4
5"	127	5 3/8"	165	16-202-**500**0-36	16-202-**500**1	16-202-**500**4
5 1/2"	140	5 7/8"	181.5	—	—	—
6"	152	6 3/8"	198	16-202-**600**0-36	16-202-**600**1	16-202-**600**4
8"	203	8 3/8"	264	16-202-**800**0-36	16-202-**800**1	16-202-**800**4
10"	254	10 3/8"	330	16-202-**1000**036	16-202-**1000**1	16-202-**1000**4
12"	305	12 3/8"	396	16-202-**1200**036	16-202-**1200**1	16-202-**1200**4
14"	350	14 5/8"	462	16-202-**1400**036	—	—

SHIELDSFLEX II MARINE WATER/EXHAUST HOSE (w/ Wire)

Shieldsflex II Marine Water/Exhaust Hose has a black synthetic rubber tube and cover. It is reinforced with wire helix imbedded between plies of HD synthetic cord. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose is abrasion and odor permeation resistant. It now has double the ozone resistance required by the SAEJ2006. Shieldsflex II is primarily used for engine intake, wet exhaust connections (use where bends or long lengths are required), bilge pump intake/discharge, scupper lines, toilet intake/discharge, and holiding tank vent/pump out. The temperature ranges from -20° F – +200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R2 standards. Bend Radius = 5 x I.D.

I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	25' (7.6m) Cartons	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #
1/2"	13	27/32"	2	24	16-250-**0120**	16-250-**0125**	16-250-**0124**	16-250-**0121**
5/8"	16	61/64"	2	28	16-250-**0580**	16-250-**0585**	16-250-**0584**	16-250-**0581**
3/4"	19	1 1/16"	2	32	16-250-**0340**	16-250-**0345**	16-250-**0344**	16-250-**0341**
7/8"	22	1 3/16"	2	36	16-250-**0780**	16-250-**0785**	16-250-**0784**	16-250-**0781**
1"	25	1 5/16"	2	40	16-250-**1000**	16-250-**1005**	16-250-**1004**	16-250-**1001**
1 1/8"	28	1 7/16"	2	44	16-250-**1180**	16-250-**1185**	16-250-**1184**	16-250-**1181**
1 1/4"	32	1 19/32"	2	50	16-250-**1140**	16-250-**1145**	16-250-**1144**	16-250-**1141**
1 5/16"	33	1 5/8"	2	51	16-250-**1560**	—	16-250-**1564**	16-250-**1561**
1 3/8"	35	1 23/32"	2	58	16-250-**1380**	16-250-**1385**	16-250-**1384**	16-250-**1381**
1 1/2"	38	1 53/64"	2	62	16-250-**1120**	16-250-**1125**	16-250-**1124**	16-250-**1121**
1 5/8"	42	2"	2	80	16-250-**1580**	—	16-250-**1584**	16-250-**1581**
1 3/4"	45	2 1/8"	2	88	16-250-**1340**	—	16-250-**1344**	16-250-**1341**
1 7/8"	48	2 19/64"	2	93	16-250-**1780**	—	16-250-**1784**	16-250-**1781**
2"	51	2 13/32"	2	99	16-250-**2000**	—	16-250-**2004**	16-250-**2001**
2 1/8"	54	2 17/32"	2	107	16-250-**2180**	—	16-250-**2184**	16-250-**2181**
2 1/4"	58	2 11/16"	2	127	16-250-**2140**	—	16-250-**2144**	16-250-**2141**
2 3/8"	60	2 3/4"	2	132	16-250-**2380**	—	16-250-**2384**	16-250-**2381**
2 1/2"	63	2 7/8"	2	137	16-250-**2120**	—	16-250-**2124**	16-250-**2121**
2 5/8"	67	3 1/16"	2	147	—	—	16-250-**2584**	16-250-**2581**
2 3/4"	70	3 3/16"	2	164	16-250-**2340**	—	16-250-**2344**	16-250-**2341**
2 7/8"	73	3 5/16"	2	170	16-250-**2780**	—	16-250-**2784**	16-250-**2781**
3"	76	3 7/16"	2	177	16-250-**3000**	—	16-250-**3004**	16-250-**3001**
3 1/8"	80	3 5/8"	2	200	16-250-**3180**	—	16-250-**3184**	16-250-**3181**
3 1/2"	90	4"	2	223	16-250-**3120**	—	16-250-**3124**	16-250-**3121**
4"	102	4 5/8"	2	269	16-250-**4000**	—	16-250-**4004**	16-250-**4001**
4 1/8"	105	4 47/64"	2	276	—	—	—	—
4 1/2"	114	5 3/32"	2	319	16-250-**4120**	—	16-250-**4124**	16-250-**4121**
5"	127	5 5/8"	2	398	16-250-**5000**	—	16-250-**5004**	16-250-**5001**
5 1/8"	130	5 3/4"	2	417	—	—	—	—
5 1/2"	140	6 3/16"	2	443	—	—	—	—
6"	152	6 21/32"	2	482	—	—	16-250-**6004**	16-250-**6001**
8"	203	8 25/32"	2	780	—	—	16-250-**8004**	—

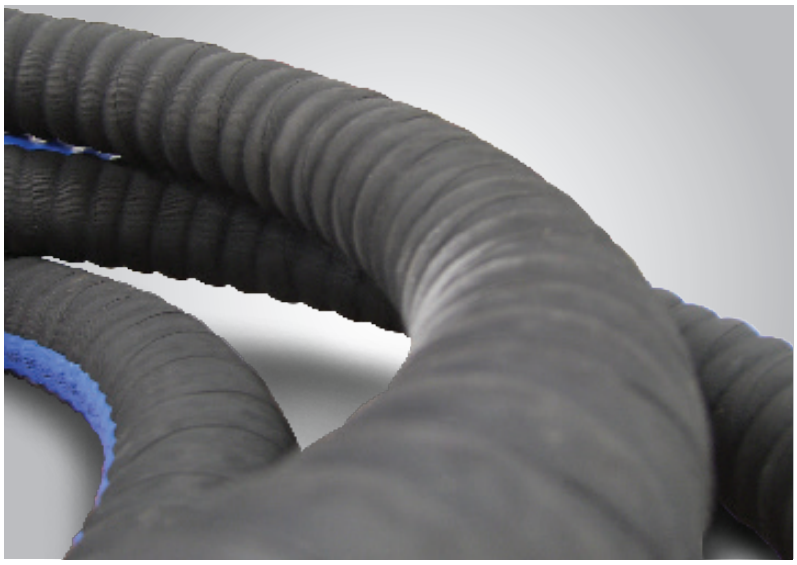
Now double the ozone resistance required by SAEJ2006

Lloyd's Register

TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

SHIELDSAUST-C



Now double the ozone resistance required by SAEJ2006

Shieldsaust – C Hose has a black synthetic rubber tube and cover. It is reinforced with double wire helix imbedded between plies of synthetic cord and is abrasion resistant. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze, and saltwater. This hose is primarily used for wet exhaust connections with significant bends, engine intake and scupper lines. The temperature ranges from -20°F to + 200°F continuous, +250°F intermittent. The hose now has double the ozone resistance required by SAEJ2006. This hose meets SAE J2006 Type R2 standards. Bend Radius = 4 x I.D.

I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #
3/4"	19	1 1/8"	2	27	16-252-**0340**	16-252-**0344**	16-252-**0341**
1"	25	1 11/32"	2	33	16-252-**1000**	16-252-**1004**	16-252-**1001**
1 1/4"	32	1 39/64"	2	45	16-252-**1140**	16-252-**1144**	16-252-**1141**
1 1/2"	38	1 15/16"	2	70	16-252-**1120**	16-252-**1124**	16-252-**1121**
1 5/8"	42	2 3/32"	2	80	16-252-**1580**	16-252-**1584**	16-252-**1581**
1 3/4"	45	2 7/32"	2	85	16-252-**1340**	16-252-**1344**	16-252-**1341**
1 7/8"	48	2 21/64"	2	91	16-252-**1780**	16-252-**1784**	16-252-**1781**
2"	51	2 7/16"	2	95	16-252-**2000**	16-252-**2004**	16-252-**2001**
2 1/8"	54	2 9/16"	2	100	—	16-252-**2184**	16-252-**2181**
2 1/4"	58	2 23/32"	2	107	—	16-252-**2144**	16-252-**2141**
2 3/8"	60	2 51/64"	2	110	16-252-**2380**	16-252-**2384**	16-252-**2381**
2 1/2"	63	2 59/64"	2	115	16-252-**2120**	16-252-**2124**	16-252-**2121**
2 3/4"	70	3 3/16"	2	126	—	16-252-**2344**	16-252-**2341**
2 7/8"	73	3 5/16"	2	137	16-252-**2780**	16-252-**2784**	16-252-**2781**
3"	76	3 7/16"	2	143	16-252-**3000**	16-252-**3004**	16-252-**3001**
3 1/8"	80	3 19/32"	2	150	16-252-**3180**	16-252-**3184**	16-252-**3181**
3 1/2"	90	4 1/16"	2	200	16-252-**3120**	16-252-**3124**	16-252-**3121**
4"	102	4 9/16"	2	231	16-252-**4000**	16-252-**4004**	16-252-**4001**
4 1/8"	105	4 11/16"	2	238	—	16-252-**4184**	16-252-**4181**
4 1/2"	114	5 1/8"	2	278	—	16-252-**4124**	16-252-**4121**
5"	127	5 9/16"	2	300	—	16-252-**5004**	16-252-**5001**
6"	152	6 9/16"	2	394	16-252-**6000**	16-252-**6004**	16-252-**6001**
8"	203	8 11/16"	2	607	—	16-252-**8004**	16-252-**8001**

Lloyd's Register

TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

SHIELDS NAUTIFLEX CORRUGATED SILICONE EXHAUST HOSE

Shields Nautiflex Corrugated Silicone
Exhaust Hose has a blue silicone tube and cover with a smooth finish for easy cleaning. The hose is wire reinforced and will not collapse under suction or in a bend. The corrugated cover allows the hose to bend for easy installation. The Nautiflex, two ply construction, has wire captured between fabric plies. This hose is primarily used for main engine exhaust, generator exhaust, engine coolant circulation, engine intake and generator intake. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. The hose remains stable at elevated temperatures. The temperatures ranges from -20°F – +350°F. This hose meets SAEJ2006 Type R2 and ISO 13362:2004 – Type 1 – Class B standards. Bend Radius = 4 x I.D.

ID	mm	OD	WT "C"	10' (3.1m) length Code No.	12 1/2' (3.8m) Length Code No.	50' (15.2m) coil Code No.	6 1/4' (3.8m) Length Code No.
3/4"	19	1 3/8"	34	—	16-262-**0344**	16-262-**0340**	—
1"	25	1 27/64"	42	16-262-**1003**	16-262-**1004**	16-262-**1000**	—
1 1/8"	28	1 1/2"	46	16-262-**1183**	16-262-**1184**	16-262-**1180**	—
1 1/4"	32	1 45/64"	52	16-262-**1143**	16-262-**1144**	16-262-**1140**	—
1 3/8"	35	1 55/64"	60	16-262-**1383**	16-262-**1384**	16-262-**1380**	—
1 1/2"	38	2"	71	16-262-**1123**	16-262-**1124**	16-262-**1120**	—
1 5/8"	42	2 11/64"	74	16-262-**1583**	16-262-**1584**	16-262-**1580**	—
1 3/4"	45	2 19/64"	78	16-262-**1343**	16-262-**1344**	16-262-**1340**	—
1 7/8"	48	2 13/32"	82	16-262-**1783**	16-262-**1784**	16-262-**1780**	—
2"	51	2 17/32"	87	16-262-**2003**	16-262-**2004**	16-262-**2000**	—
2 1/8"	54	2 5/8"	94	—	—	—	—
2 3/8"	60	2 7/8"	101	16-262-**2383**	16-262-**2384**	16-262-**2380**	—
2 1/2"	63	3 3/64"	113	16-262-**2123**	16-262-**2124**	16-262-**2120**	—
2 3/4"	70	3.312"	125	16-262-**2343**	16-262-**2344**	16-262-**2340**	—
2 7/8"	73	3 7/16"	134	16-262-**2783**	16-262-**2784**	16-262-**2780**	—
3"	76	3 35/64"	139	16-262-**3003**	16-262-**3004**	16-262-**3000**	—
3 1/2"	90	4 19/64"	227	16-262-**3123**	16-262-**3124**	16-262-**3120**	—
4"	102	4 49/64"	255	16-262-**4003**	16-262-**4004**	16-262-**4000**	—
5"	127	5 3/4"	310	16-262-**5003**	—	16-262-**5000**	—
6"	152	6 15/16"	484	16-262-**6003**	—	—	16-262-**6001**
8"	203	9 7/64"	768	16-262-**8003**	—	—	—
10"	254	11 17/64"	1136	16-262-**10003**	—	—	—
12"	305	13.359"	1518	16-262-**12003**	—	—	—
14"	350	15.281"	1812	16-262-**14003**	—	—	—
16"	404	17.562"	2277	16-262-**16003**	—	—	—

✱ Special Order

SHIELDS COMFLEX - ALL IN ONE HOSE FOR INSPECTED VESSELS

Shields Comflex is a versitile wire reinforced hose specially designed for inspected vesssels. Comflex is rated for fuel, vital water and non-vital water systems on boats requiring SAE J1942 hoses. Applications include bilge, coolant, oil and fuel systems using gasoline, gasohol, diesel, bio-diesel, wet exhaust systems, non-potable water systems, engine intake, toilet and holding tank connections.

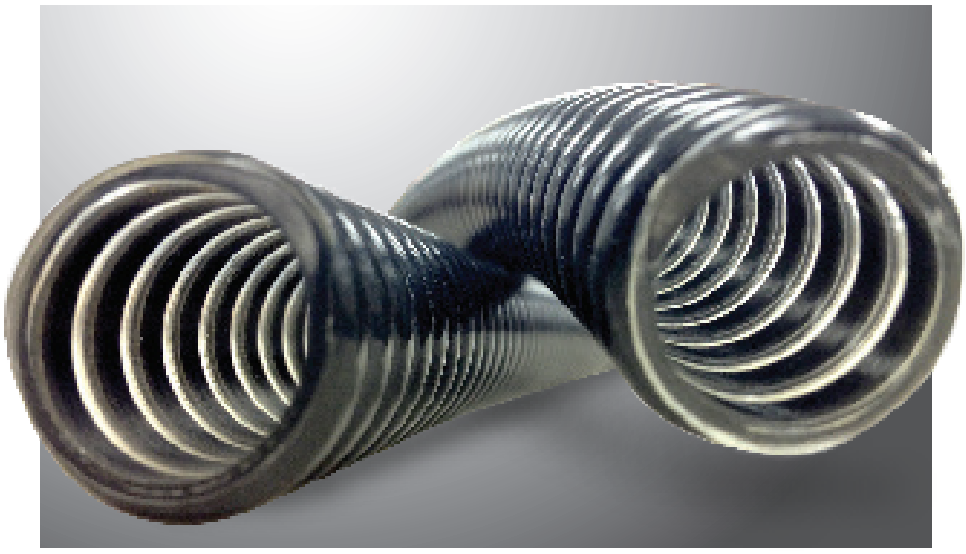
Tube: Black Nitrile
Reinforcement: 2 textile plies w/ dual wire helix
Cover: Black Chlorprene
Temp. Range: -20F to +212F

Specifications - SAE J1942 Code F, VW, NVW; SAE J1527 A1; SAE J2006 R2; SAE 20R2 B; SAE J20R4 B; SAE 20R5 B, SAE 30R5, ISO 7840 A1

Additional sizes available. 150’ minimum order.

I.D.	mm	O.D.	PLY	Wt. "C"	Bend Radius	WP	50' Coil Code #	12 1/2' (3.8m) Length Code #	10' (3.1m) Length Code #	6 1/4' (3.8m) Length Code #
5/8"	15.9	1"	2	33	1.5	75	16-321-0580	16-321-0584	16-321-0583	16-321-0581
3/4"	19.1	1.19"	2	39	1.5	75	16-321-0340	16-321-0344	16-321-0343	16-321-0341
1"	25.4	1.41"	2	53	2	75	16-321-1000	16-321-1004	16-321-1003	16-321-1001
1 1/8"	28.6	1.56"	2	62	3	75	16-321-1180	16-321-1184	16-321-1183	16-321-1181
1 1/4"	31.8	1.66"	2	64	3	75	16-321-1140	16-321-1144	16-321-1143	16-321-1141
1 1/2"	38.1	1.91"	2	78	3	50	16-321-1120	16-321-1124	16-321-1123	16-321-1121
2"	50.8	2.48"	2	118	5	50	16-321-2000	16-321-2004	16-321-2003	16-321-2001

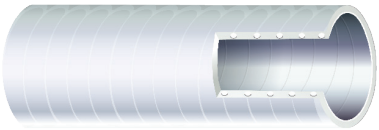
SHIELDS MULTIFLEX

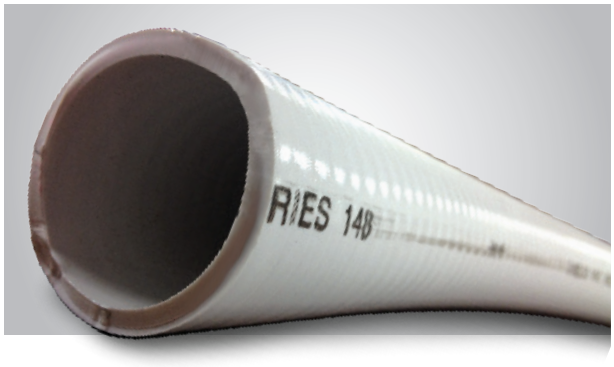


Shields Multiflex Hose has a clear FDA formula PVC with black vinyl helix. It is abrasion resistant, flexible and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump discharge, potable water tank fill and drains (sinks, shower, livewell and scupper). This hose uses 147 right hand thread cuffs. **Do not attach to thru hull fitting below the water line. Do not use ethylene glycol based antifreeze in hose.**

I.D.	mm	Bend Radius	mm	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	10' (3.1m) Length Code #
5/8"	15.9	1/2"	12.7	8	16-141-**058**0B	16-141-**058**6B	
3/4"	19.1	3/4"	19.1	10	16-141-**034**0B	16-141-**034**6B	
1"	25.4	7/8"	22.2	13	16-141-**100**0B	16-141-**100**6B	
1 1/8"	28.6	1"	25.4	16	16-141-**118**0B	16-141-**118**6B	
1 1/4"	31.8	1 1/2"	38.1	19	16-141-**114**0B	16-141-**114**6B	
1 1/2"	38.1	2"	50.8	24	16-141-**112**0B	16-141-**112**6B	
2"	50.8	5"	127.0	34	16-141-**200**0B	-	16-141-**200**3B
1 1/2"	38.1	2"	50.8	24	16-141-**112**0W	-	16-141-**112**3W

SHIELDS VAC EXTRA HEAVY DUTY/FDA



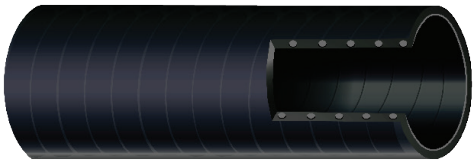


Shields Vac Extra Heavy Duty/FDA Hose has a smooth white FDA grade PVC with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals, permeation, and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, potable water tank fill, and sanitation (toilet to holding tank, intake, self draining lines vent and pump out). This hose is resistant to odor permeation. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-148-**058**0W	16-148-**058**6W	—
3/4"	19.1	3	76.2	28	20	16-148-**034**0W	16-148-**034**6W	—
1"	25.4	3	76.2	28	27	16-148-**100**0W	16-148-**100**6W ①	—
1 1/8"	28.6	4	101.6	28	29	16-148-**118**0W	16-148-**118**6W	—
1 1/4"	31.8	4	101.6	28	31	16-148-**114**0W	16-148-**114**6W	—
1 1/2"	38.1	5	127.0	28	40	16-148-**112**0W	16-148-**112**6W ①	16-148-**112**5W

① **WARNING:** Lines containing raw sewage should be plumbed to be self-draining.

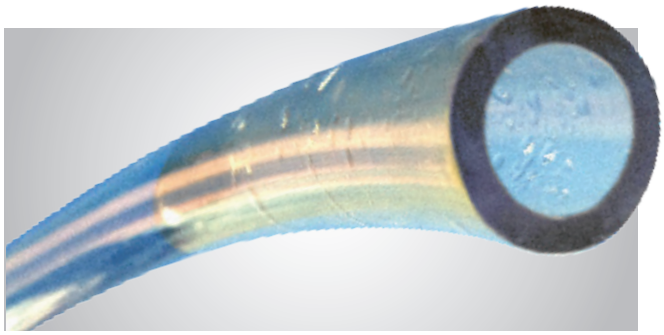
SHIELDS LIVEWELL HOSE



Shields Livewell Hose has a black smooth cover with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, and sanitation (intake and vent). This hose is utilized for below the waterline connections. **Do not use ethylene glycol based antifreeze in hose. Not for potable water.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-149-**0580**	16-149-**0586**
3/4"	19.1	3	76.2	28	16	16-149-**0340**	16-149-**0346**
1"	25.4	3	76.2	28	24	16-149-**1000**	16-149-**1006**
1 1/8"	28.6	4	101.6	28	25	16-149-**1180**	16-149-**1186**
1 1/4"	31.8	4	101.6	28	28	16-149-**1140**	16-149-**1146**
1 1/2"	38.1	5	127.0	28	39	16-149-**1120**	16-149-**1126**

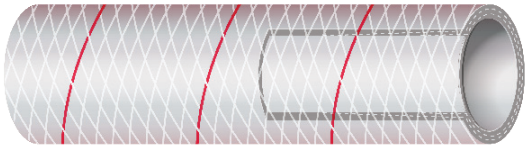
SHIELDS PVC TUBING - CLEAR

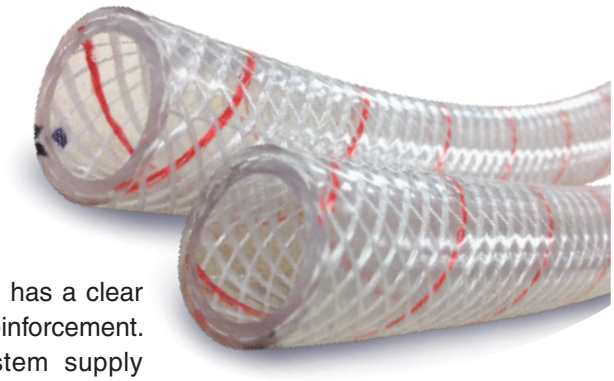


Shields Clear PVC Tubing has a single layer FDA formula vinyl. This hose is primarily used for non-pressurized potable water system supply and drain lines (sink, shower, icebox). This hose is NOT for use in hot water or pressurized water systems.

I.D.	mm	Wall	mm	Burst Pressure 70°	Wt. "C"	Code #	Bulk Pack	mm	100' (30.5m) R/O Ctn. Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) Polypac Code #
3/16"	4.8	.062	1.6	65#	3	16-150-**0360**	750'	228.6	16-150-0367	16-150-**0366**	16-150-**0365**
1/4"	6.4	.078	2.0	60#	4	16-150-**0140**	500'	152.4	16-150-**0147**	16-150-**0146**	16-150-**0145**
5/16"	7.9	.093	2.4	55#	5	16-150-**0560**	200'	61.0	16-150-**0567**	16-150-**0566**	16-150-**0565**
3/8"	9.5	.094	2.4	55#	6	16-150-**0380**	200'	61.0	—	16-150-**0386**	16-150-**0385**
1/2"	12.7	.11	2.8	45#	12	16-150-**0120**	200'	61.0	16-150-**0127**	16-150-**0126**	16-150-**0125**
5/8"	15.9	.11	2.8	40#	15	16-150-**0580**	200'	61.0	16-150-**0587**	16-150-**0586**	16-150-**0585**
3/4"	19.1	.11	2.8	35#	19	16-150-**0340**	200'	61.0	16-150-**0347**	16-150-**0346**	16-150-**0345**
1"	25.4	.125	3.2	20#	27	16-150-**1000**	100'	30.5	16-150-**1007**	16-150-**1006**	16-150-**1005**
1 1/8"	28.6	.125	3.2	20#	29	16-150-**1180**	100'	30.5	—	16-150-**1186**	—
1 1/4"	31.8	.125	3.2	20#	31	16-150-**1140**	100'	30.5	—	16-150-**1146**	16-150-**1145**
1 1/2"	38.1	.125	3.2	20#	34	16-150-**1120**	50'	15.2	—	16-150-**1126**	16-150-**1125**

SHIELDS ALL CLEAR PVC TUBING POLYESTER REINFORCED (Red-Tracer)





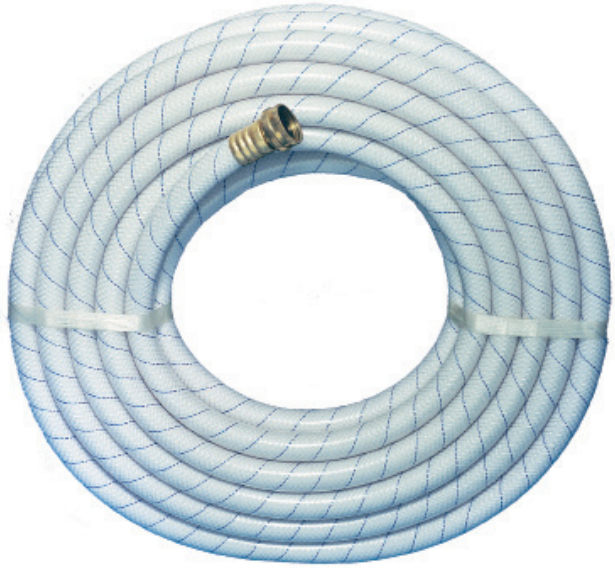
Shields Clear Polyester Reinforced Red Tracer PVC Tubing has a clear heavy wall FDA formula vinyl. It has a polyester braid reinforcement. This hose is primarily used for pressurized water system supply (hot or cold), drain lines (sink, shower, icebox), wash down pump connections and head intake.

NSF

I.D.	mm	O.D.	mm	Burst Pressure	Wt. "C"	Bulk Pack 250' (76.2m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) Polypac Code #	10' (3.1m) Polypac Code #
3/8"	9.5	9/16"	14.3	500#	7	16-162-**038**0	16-162-**038**6	16-162-**038**5	16-162-**038**3
1/2"	12.7	23/32"	18.3	500#	11	16-162-**012**0	16-162-**012**6	16-162-**012**5	16-162-**012**3
5/8"	15.9	27/32"	21.4	400#	14	16-162-**058**0	16-162-**058**6	16-162-**058**5	16-162-**058**3
3/4"	19.1	31/32"	24.6	325#	17	16-162-**034**0	16-162-**034**6	16-162-**034**5	16-162-**034**3
1"	25.4	1 5/16"	33.3	325#	24	16-162-**100**0	16-162-**100**6	16-162-**100**5	16-162-**100**3
1 1/8"	28.6	1 3/8"	34.9	375#	32	16-162-**118**0 ①	16-162-**118**6	—	—
1 1/4"	31.8	1 5/8"	41.3	325#	44	16-162-**114**0 ①	16-162-**114**6	—	—
1 1/2"	38.1	1 15/16"	49.2	300#	67	16-162-**112**0 ①	16-162-**112**6	—	—

① 100' roll

SHIELDS BRAIDED WASH DOWN HOSE

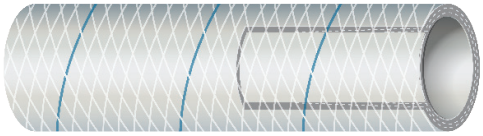


NSF

Shields Braided Wash Down Hose has a white FDA formula vinyl tube and clear vinyl cover. It has a polyester braid reinforcement and a 250 PSI burst pressure. This hose has brass ends, is lightweight and easy to handle. This hose is primarily used for dockside wash down and is safe for potable water.

I.D.	mm	Length	mm	Bulk Pack	Wt.	Code No.
5/8"	15.9	25'	7.6	5	3.25	16-163-**058**5
5/8"	15.9	50'	15.2	5	6.50	16-163-**058**6
5/8"	15.9	75'	22.9	5	9.75	16-163-**058**8
5/8"	15.9	100'	30.5	5	13.00	16-163-**058**7

SHIELDS CLEAR WHITE PVC TUBING POLYESTER REINFORCED (Blue-Tracer)

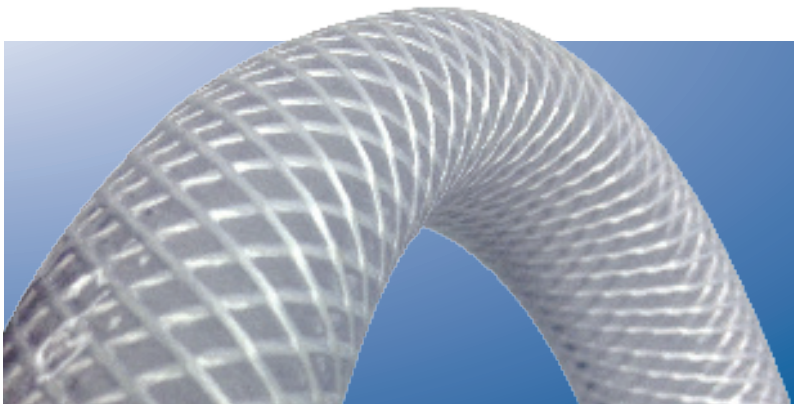


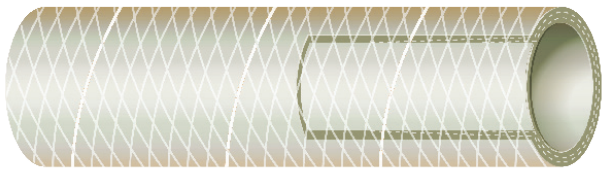
Clear White Blue Tracer PVC Tubing has a white FDA formula vinyl tube. It has a clear vinyl cover, polyester braid reinforcement. This hose is primarily used for pressurized water system supply (hot or cold), drain lines (sink, shower , icebox), wash down pump connections and head intake.

NSF

I.D.	mm	O.D.	mm	Burst Pressure	Wt. "C"	Bulk Pack 250' (76.2m) Coil Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 25' (7.6m) Polypac Code #	10' (3.1m) Polypac Code #
1/2"	12.7	11/16"	17.5	500#	10	16-164-**0120**	16-164-**0126**	16-164-**0125**	16-164-**0123**
5/8"	15.9	13/16"	20.6	400#	13	16-164-**0580**	16-164-**0586**	16-164-**0585**	16-164-**0583**
3/4"	19.1	15/16"	23.8	325#	17	16-164-**0340**	16-164-**0346**	16-164-**0345**	16-164-**0343**

SHIELDS HEAVY DUTY POLYESTER REINFORCED PVC TUBING





Shields Heavy-Duty Polyester Reinforced PVC Tubing has a clear extra heavy wall FDA formula vinyl. It has superior kink resistance and a polyester braid reinforcement. This hose is primarily used for pressurized water system supply (hot or cold), wash down pump connections and head intake.

I.D.	mm	O.D.	mm	Burst Pressure	Wt. "C"	Code #	Bulk Pack	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
1/4"	6.4	.438"	11.1	250#	5.6	16-168-**0140**	300'	16-168-**0146**
3/8"	9.5	.594"	15.1	225#	9.2	16-168-**0380**	300'	16-168-**0386**
1/2"	12.7	.750"	19.1	200#	13.5	16-168-**0120**	300'	16-168-**0126**
5/8"	15.9	.875"	22.2	200#	16.2	16-168-**0580**	300'	16-168-**0586**
3/4"	19.1	1.025"	26.0	150#	21.1	16-168-**0340**	300'	16-168-**0346**
1"	25.4	1.312"	33.3	125#	31.2	16-168-**1000**	200'	16-168-**1006**
1 1/4"	31.8	1.656"	42.1	100#	51	16-168-**1140**	100'	16-168-**1146**
1 1/2"	38.1	1.937"	49.2	100#	65	16-168-**1120**	100'	16-168-**1126**

SHIELDS OIL TANK FILL HOSE

Shields Oil Tank Fill Hose has a nitrile/ PVC blend for excellent oil resistance. It has a flexible corrugated design, smooth bore and a vinyl helix to prevent collapse. It also resists ozone and cold temperature cracking. This hose is primarily used for 2-cycle oil tank fill.

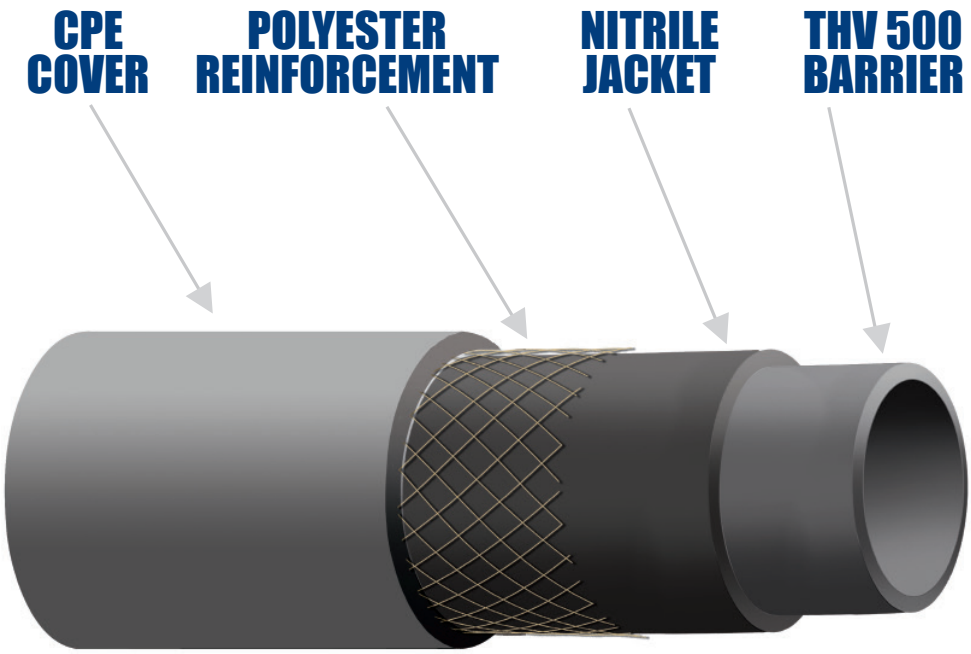
I.D.	mm	Bend Radius	mm	Wt "C"	Bulk Pack 100' (30.5m) Coils Code #	Dist. Pkg. 50" (15.2m) R/O Ctn. Code #	10' (3.1m) Ctn Code #
1 1/2"	38.1	4"	101.6	22	16-309-**1120**	16-309-**1126**	16-309-**1123**

SHIELDS SILVERADO 2000 FUEL VENT LINE

Silverado 2000 Fuel Vent Line is primarily used for fuel tank vent (outside the engine compartment) and is for pleasure boats only. The Temperature range is -5 F to +180 F. It meets SAE J1527 Type B2 standards.

I.D.	mm	O.D.	mm	Ply	Burst Pressure	Wt. "C"	Bulk Pack Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 25' (7.6m) R/O Ctn. Code #	10' (3.1m) Polypac Code #	Bulk Pack 100' (30.5m) Coil Code #
5/8"	15.9	29/32"	23.0	2	175#	24.0	16-315-**0580** (250' reel)	16-315-**0586**	16-315-**0585**	16-315-**0583**	16-315-**0587**

SHIELDS SILVERADO 4000 OUTBOARD FUEL LINE



CONSTRUCTION

The series 337 fuel lines (Silverado 4000) is the best B1 fuel line in the market place. Utilizing a complex construction technique involving a THV500 barrier layer, a Nitrile jacket, Polyester reinforcement and a CPE cover; we are able to offer a hose that outperforms all competitors. The Silverado 4000 hose has a small O.D., is extremely flexible and easy to clamp. Not only does the Silverado 4000 meet all requirements it has become the only fuel line worthy to be utilized in Sierra's fuel line assemblies.

2 YEAR EMISSION PERFORMANCE WARRANTY

Low Permeation Meets EPA Requirements

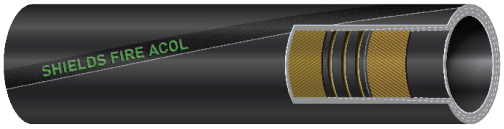
Silverado 4000 Outboard Fuel Line is resistant to ethanol blended fuels. This hose is EPA and CARB compliant. Silverado 4000 has a THV barrier layer to prevent permeation, polyester reinforcement for strength and a weather and UV resistant CPE cover. The gray color keeps hose cooler and helps prevent vapor lock. This hose is for above deck primer bulb applications, and is not fire retardant.

Meets SAE J1527 Type B1-15
Meets ISO 8469 B1

I.D.	mm	O.D.	mm	Wt. "C"	Bulk Pack Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 25' (7.6m) R/O Ctn. Code #	10' (3.1m) Polypac Code #
1/4"	6.4	7/16"	10.90	6	16-337-0140	16-337-0146	16-337-0145	16-337-0143
5/16"	7.9	1/2"	12.75	7	16-337-**056**0	16-337-**056**6	16-337-**056**5	16-337-**056**3
3/8"	9.5	35/64"	13.72	7.65	16-337-**038**0	16-337-**038**6	**16-337-038**5	16-337-**038**3

SHIELDS FIRE-ACOL FUEL FILL HOSE

Shields Fire – Acol – Fuel Fill Hose resists gasoline/alcohol blends and is compounded for low permeation. Special compound resists cover deterioration due to alcohol fuel resting in hose. It is abrasion resistant and it is reinforced with wire helix imbedded between plies of HD synthetic cord. This imported hose is primarily used for fuel fill (gas or diesel) and is for pleasure boats only. The temperature range is -5°F to 180°F. It meets SAE J1527 Type A2 and ISO 7840 Type A2 NMMA/CE Type Accepted standards.



I.D.	mm	O.D.	mm	Ply	Burst Pressure	Wt. "C"	50' (15.2m) Coils Code #	12 1/2' (3.8m) Length Code #	12 1/2' (3.8m) Carton Code #	10' (3.1m) Length Code #	10' (3.1m) Carton Code #
1 1/2"	38	1 57/64"	48	2	90	77	16-350-**1120**	16-350-**1124**		16-350-**1123**	
1 5/8"	41.3	2 3/64"	52.0	2	90#	89	16-350-**1580**	16-350-**1584**	16-350-**1584**BX	16-350-**1583**	—
1 7/8"	47.6	2 9/32"	58.0	2	90#	114	16-350-**1780**	16-350-**1784**	16-350-**1784**BX	16-350-**1783**	16-350-**1783**BX
2"	50.8	2 31/64"	63.1	2	90#	121	16-350-**2000**	16-350-**2004**	16-350-**2004**BX	16-350-**2003**	16-350-**2003**BX
2 3/8"	60.3	2 27/32"	72.2	2	90#	137	16-350-**2380**	16-350-**2384**	—	16-350-**2383**	—

SHIELDS FIRE-ACOL "C" FUEL FILL HOSE

Shields Fire – Acol – "C" Fuel Fill Hose resists gasoline/alcohol blends and has a corrugated cover for extra flexibility. This hose is compounded for low permeation and is reinforced with a wire helix imbedded between plies of HD synthetic cord. It is also abrasion resistant. This hose is primarily used for extra flexible fuel fill (gas or diesel) and is for pleasure boats only. The temperature range is -5ºF to 180ºF. It meets SAE J1527 type A2 and NMMA Type Accepted standards.

I.D.	mm	O.D.	mm	Ply	Burst Pressure	Wt. "C"	Bulk Pack 50' (15.2m) Coils	Dist. Pkg. 12 1/2' (3.8m) Length	Dist. Pkg. 10' (3.1m) Length
1 1/2"	38.1	1 57/64"	48.0	2	90#	77	16-351-**1120**	16-351-**1124**	16-351-**1123**

SHIELDS FUEL FILL HOSE

Shields Fire – Acol – Fuel Fill Hose resists gasoline/alcohol blends and is compounded for low permeation. It is abrasion resistant and it is reinforced with wire helix imbedded between piles of HD synthetic cord. This imported hose is primarily used for fuel fill (gas or diesel) and is for pleasure boats only. It meets SAE J1527 Type A2 and ISO 7840 Type A2 NMMA/CE Type Accepted standards.

I.D.	mm	O.D.	mm	Ply	Burst Pressure	Wt. "C"	50' (15.2m) Coils Code #	12 1/2' (3.8m) Length Code #	12 1/2' (3.8m) Carton Code #	10' (3.1m) Length Code #	10' (3.1m) Carton Code #	25' (7.6m) Length Code #
1 1/2"	38.1	1 57/64"	48.0	2	90#	77	16-355-**1120**	16-355-**1124**	16-355-**1124**BX	16-355-**1123**	16-355-**1123**BX	16-355-**1125**
2"	51	2 31/64"	63.1	2	90#	111	16-355-**2000**	16-355-**2004**	—	16-355-**2003**	—	—

SHIELDS FIRE-ACOL 15 LOW PERMEATION FUEL HOSE

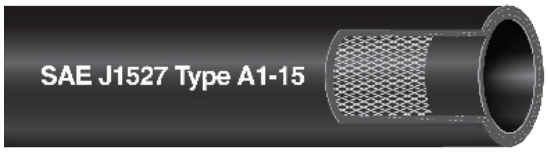
Shields Fire-Acol 15 – Low Permeation Fuel Hose has a special design NBR tube with an embedded plastic barrier layer to prevent permeation. The design of this hose provides easy coupling insertion and the NBR/PVC cover is weather and UV resistant. The hose is also polyester reinforced and fire-resistant. This hose is primarily used for fuel feed (gasoline up to 85% ethanol blended fuels/diesel/bio-diesel all blends). The temperature range is -20°F to 212°F.

*Meets new CARB 10 g/M2/24 hrs. standard

I.D.	mm	O.D.	mm	Max WP	Wt. C	Bulk Pack 250' reel Code #	50' R/O Ctn. Code #	10' Polypac Code #
3/8"	9.5	49/64"	19.3	100	22	16-365-**0380**	16-365-**0386**	—
1/2"	12.7	29/32"	22.86	100	27	16-365-**0120**	16-365-**0126**	—

This hose complies with EPA and CARB very low permeation requirements. It meets USCG Type A1-15 requirements for pleasure boats, SAE J1527 Type A1-15, ISO 7840 Type A1, and NMMA/CE Type accepted standards

SHIELDS LOW PERMEATION MARINE FUEL HOSE



2 YEAR EMISSION PERFORMANCE WARRANTY

Shields Low Permeation Marine Fuel Hose has a plastic barrier veneer with an NBR outer layer tube to prevent permeation. This polyester reinforced hose complies with EPA and CARB very low permeation requirements and is weather/UV resistant. This hose is primarily used for fuel feed (gasoline up to 85% ethanol blended fuels/diesel/all bio-diesel blends). It meets USCG Type A1 – 15 requirements for pleasure boats and meets SAE J1527 Type A1-15, ISO 7840 Type A1, and NMMA/CE type accepted standards. The temperature ranges from -20°F to 212°F.

*Meets new CARB 10 g/M2/24 hrs. standard

I.D.	mm	O.D.	mm	Max WP	Wt. C	Bulk Pack 250' reel Code #	50' R/O Ctn. Code #	25' R/O Ctn Code #	10' Polypac Code #
1/4"	6.4	35/64"	13.72	100	11	16-368-**014**0	16-368-**014**6	16-368-**014**5	16-368-**014**3
5/16"	7.9	5/8"	15.49	100	13	16-368-**056**0	16-368-**056**6	16-368-**056**5	16-368-**056**3
3/8"	9.5	11/16"	17.27	100	16	16-368-**038**0	16-368-**038**6	16-368-**038**5	16-368-**038**3
1/2"	12.7	13/16"	20.83	100	20	16-368-**012**0	16-368-**012**6	16-368-**012**5	16-368-**012**3

SHIELDS FIRE-ACOL FUEL VENT

Shields Fire-Acol Fuel Vent hose resists gasoline/alcohol blended fuel and is fire resistant. It features a weather/UV resistant NBR/PVC cover. This hose is primarily used for fuel vent lines (gasoline up to 85% ethanol blended fuels/diesel fuels). It meets USCG Type A2 requirements for pleasure boats and meets SAE J1527 Type A2, ISO 7840 Type A2 and NMMA/CE Type accepted standards. The temperature ranges from -20°F to 160°F.

I.D.	mm	O.D.	mm	Max WP	Wt. C	Bulk Pack 250' reel Code #	50' R/O Ctn. Code #	25' R/O Ctn Code #	10' Polypac Code #
5/8"	15.9	31/32"	24.6	50	25	16-369-**058**0	16-369-**058**6	16-369-**058**5	16-369-**058**3

SHIELDS COMFLEX - ALL IN ONE HOSE FOR INSPECTED VESSELS

Shields Comflex is a versitile wire reinforced hose specially designed for inspected vesssels. Comflex is rated for fuel, vital water and non-vital water systems on boats requiring SAE J1942 hoses. Applications include bilge, coolant, oil and fuel systems using gasoline, gasohol, diesel, bio-diesel, wet exhaust systems, non-potable water systems, engine intake, toilet and holding tank connections.

Tube: Black Nitrile
Reinforcement: 2 textile plies w/ dual wire helix
Cover: Black Chlorprene
Temp. Range: -20F to +212F

Specifications - SAE J1942 Code F, VW, NVW; SAE J1527 A1; SAE J2006 R2; SAE 20R2 B; SAE J20R4 B; SAE 20R5 B, SAE 30R5, ISO 7840 A1

Additional sizes available. 150’ minimum order.

I.D.	mm	O.D.	PLY	Wt. "C"	Bend Radius	WP	50' Coil Code #	12 1/2' (3.8m) Length Code #	10' (3.1m) Length Code #	6 1/4' (3.8m) Length Code #
5/8"	15.9	1"	2	33	1.5	75	16-321-0580	16-321-0584	16-321-0583	16-321-0581
3/4"	19.1	1.19"	2	39	1.5	75	16-321-0340	16-321-0344	16-321-0343	16-321-0341
1"	25.4	1.41"	2	53	2	75	16-321-1000	16-321-1004	16-321-1003	16-321-1001
1 1/8"	28.6	1.56"	2	62	3	75	16-321-1180	16-321-1184	16-321-1183	16-321-1181
1 1/4"	31.8	1.66"	2	64	3	75	16-321-1140	16-321-1144	16-321-1143	16-321-1141
1 1/2"	38.1	1.91"	2	78	3	50	16-321-1120	16-321-1124	16-321-1123	16-321-1121
2"	50.8	2.48"	2	118	5	50	16-321-2000	16-321-2004	16-321-2003	16-321-2001

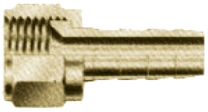
FERRULE VISE/DIES

Hand operated vise for making fuel line assemblies without clamps. Vise uses ordinary barbed fittings with series 700 solid brass ferrules. Makes professional looking leak proof fuel lines. Furnished with removable handle. Dies must be ordered separately. When ordering dies, please consult chart under brass ferrules to determine proper size.

Part #	Description
No. 18-J662-xxx	Dies give longitudinal crimp.
No. 18-J664-xxx	Dies give circular and longitudinal crimp.
No. 18-J-VISE	Vise (w/o dies)

* Special Order Only

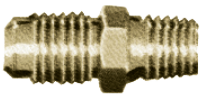
45° SAE FEMALE SWIVEL



Code No.	Hose I.D.	Tube	Thread
18-502-1476	1/4"	1/4"	7/16-20
18-502-5612	5/16"	5/16"	1/2-20
18-502-5658	5/16"	3/8"	5/8-18
18-502-3858	3/8"	3/8"	5/8-18
18-502-3834	3/8"	1/2"	3/4-16
18-502-1234	1/2"	1/2"	3/4-16
18-502-1278	1/2"	5/8"	7/8-14

Standard Package: 100 pieces

ADAPTER — MALE PIPE TO SAE 45° FLARE



Code No.	Tube	Pipe
18-600-1418	1/4"	1/8"
18-600-1414	1/4"	1/4"
18-600-5618	5/16"	1/8"
18-600-3818	3/8"	1/8"
18-600-3814	3/8"	1/4"
18-600-3838	3/8"	3/8"
18-600-1212	1/2"	1/2"
18-600-5812	5/8"	1/2"

Standard Package: 100 pieces

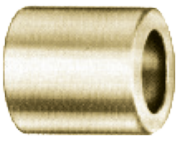
ADAPTER — MALE PIPE TO SAE 45° FLARE 90°

Code No.	Tube	Pipe
18-601-3814	3/8"	1/4"

MALE PIPE

Bulk Pack Code No.	Hose Barb Sierra No.	Hose I.D.	Thread
18-500-1418	18-8043	1/4"	1/8"
18-500-1414	18-8042	1/4"	1/4"
18-500-5618	18-8054	5/16"	1/8"
18-500-5614	18-8055	5/16"	1/4"
18-500-3818	18-8073	3/8"	1/8"
18-500-3814	18-8074	3/8"	1/4"
18-500-3838	18-8108	3/8"	3/8"
18-500-1238	—	1/2"	3/8"
18-500-1212	—	1/2"	1/2"
18-500-5838	18-8041	5/8"	3/8"
STD. PKG. 100	STD. CTN. 12 (1 PER CARD)		

SOLID BRASS FERRULES



Code No.	Hose Type	Die Set
18-700-5500	16-368-0140	18-J662-550
18-700-6250	16-368-0560	18-J662-625
18-700-6500		
18-700-6750	16-368-0140	18-J662-675
18-700-7000	16-368-0380	18-J662-700
18-700-7250	16-368-0560	18-J662-725
18-700-7500		
18-700-7750	16-365-0380	18-J662-775
18-700-8000	16-368-0380	18-J662-775
18-700-8250	16-368-0120	18-J662-825
18-700-8500		
18-700-9000		
18-700-9000A		
18-700-9250	16-368-0120	18-J662-900
18-700-9500		
18-700-1025	16-369-0580	18-J662-1025

FUEL WATER SEPARATORS

Compact

30 GPH for up to 115 HP motors
(Use with N-187774S head.)

Standard

Extra Capacity

Drain Bowl

AquaVue™ drain bowl style filters with see through plastic bowl or fire resistant metal bowl for below deck installation.

Part #	Description	Rating
18-7928-1	Filter w/ AquaVue™ bowl	10 Micron
18-7929	Filter w/ Metal bowl	10 Micron
18-7866	Extra Capacity - 6"	10 Micron
18-7944	Short - 3.88"	10 Micron
18-7945	Long - 4.35"	10 Micron
18-7844	Short - 3.88"	21 Micron
18-7845	Long - 4.35"	21 Micron
18-7865	Compact Filter	10 Micron

Available in standard packs of 12.

FEATURES

Ethanol blended fuel absorbs more water and loosens more particulants than regular fuels. Proper filtration is required for every horsepower engine. Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow at 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

PRIMER BULBS

Sierra is a leading supplier of primer bulbs to the marine aftermarket. Our bulbs are molded in house. We use double check valves with viton balls and stainless steel springs.

Part #	Description
18-8002EP-1	Primer bulb for 1/4" hose
18-8004EP-1	Primer bulb for 5/16" hose
18-8005EP-1	Primer bulb for 3/8" hose

CUSTOM FUEL LINE ASSEMBLIES

- Sierra can fabricate custom assemblies for OEM applications.
- Any combination of hose and fittings is possible.
- Use type A hose to the splash well and type B hose to the engine.
- Customizable length.
- Inlet can be 3/8" with 5/16" outlet.
- Numerous OEM connectors available.

BRACKETS

Sierra brackets are precision machined powder coated aluminum or marine grade stainless steel. They are available with 3/8" or 1/4" inlets.

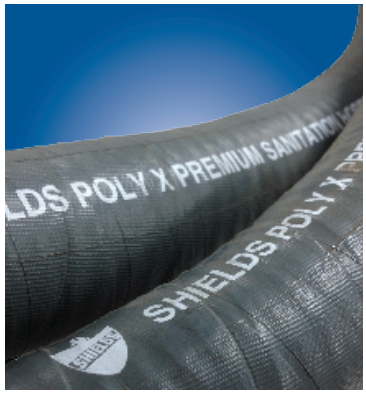
Part # Boxed	Description	Bulk Standard Pack
18-7776	3/8" Thread Stainless Steel	14
18-7777	1/4" Thread Stainless Steel	14
18-7775	3/8" Thread Aluminum	48
18-7853-1	1/4" Thread Aluminum	48
18-7774	1/4" Thread Aluminum (Compact)	60
18-4264	3/8" Pipe Plugs	—
18-4256	1/4" Pipe Plugs	—

SHIELDS SANITATION HOSE

Shields Sanitation Hose is kink resistant and flexible. It has an EPDM tube and cover, it is wire reinforced and has two fabric plies. This sanitation hose is resistant to toilet chemicals, odor permeation, ozone, salt water and heat. This hose is primarily used for toilet to holding tank, holding tank pump out, and maximum resistance to odor permeation.
Bend Radius = 5 x I.D.

I.D.	mm	O.D.	Ply	Burst Pressure	Wt. "C"	Bulk Pack 50' (15.2m) Coil Code #	Dist. Pkg. 12 1/2' (3.8m) Length Code #	25" (7.6mm) Coil Code #	10' (3.1m) Code #
1"	25	1 5/16"	2	200#	38	16-101-**1000**	16-101-**1004**	—	16-101-1003
1 1/2"	38	1 55/64"	2	150#	55	16-101-**1120**	16-101-**1124**	16-101-**1125**	16-101-1123

SHIELDS POLY X SANITATION HOSE



Shields Poly X Sanitation Hose has a lifetime warranty against odor permeation. This ultimate sanitation hose combines the flexibility of a rubber hose with the permeation resistance of polyurethane. Poly X can easily be slipped over most fittings and the polyurethane cover is extremely abrasion resistant. This hose has a glossy cover for easy clean up. This hose is primarily used for head to holding tank and holding tank pump out.

The tube is made of smooth, white NBR and is chemical and detergent resistant. The cover is comprised of smooth polyurethane and has a glossy cover. It is heat, weather, ozone and abrasion resistant. Bend Radius = 5 x I.D.

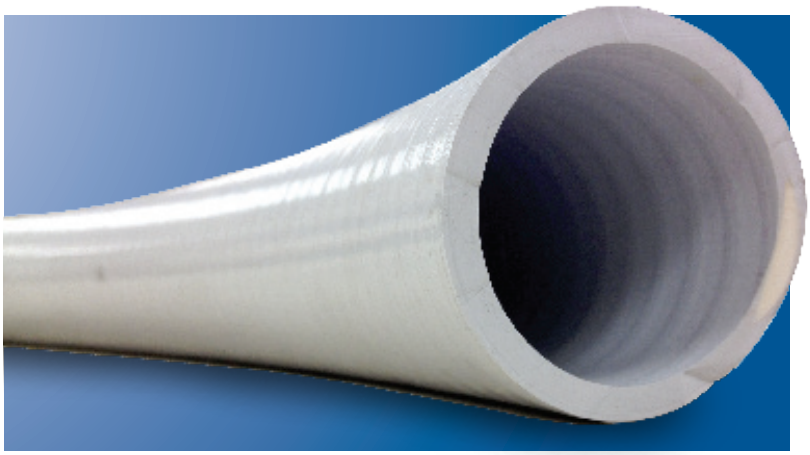
I.D.	mm	O.D.	mm	Ply	Vac Rating	Wt "C"	50' (15.2m) Code #	12 1/2' (3.8m) Code #	10' (3.1m) Code #
3/4"	19	1 7/16"	36.5	2	28	38	16-105-**0340**	16-105-**0344**	16-105-**0343**
1"	25	1 21/64"	33.7	2	28	46	16-105-**1000**	16-105-**1004**	16-105-**1003**
1 1/2"	38	1 27/32"	46.8	2	28	66	16-105-**1120**	16-105-**1124**	16-105-**1123**

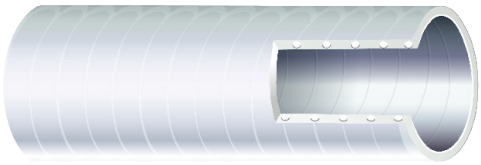
SHIELDS SANITATION HOSE FITTINGS

Fiberglass reinforced nylon fittings designed to fit Series 101, Series 105 and Series 144 and 148 hoses without heating or special tools. For use in sanitation systems, deck drain systems and water tank fill. Fittings are durable, chemical and fuel resistant, will not rust or cause electrolysis.

Style	Bulk Code #	Blister Pack Code #	Hose I.D.	mm	Thread
Straight Male	N800-**0340**	—	3/4"	19.1	3/4" MP
Straight Male	N800-**1000**	—	1"	25.4	1" MP
Straight Male	N800-**1180**	—	1 1/8"	28.6	1" MP
Straight Male	N800-**1140**	—	1 1/4"	31.8	1 1/4" MP
Straight Male	N800-**1120**B	18-800-1120	1 1/2"	38.1	1 1/2" MP
Straight Female	N801-**1120**	18-801-1120	1 1/2"	38.1	1 1/2" FP
90 Degree Male	N802-**1120**	18-802-1120	1 1/2"	38.1	1 1/2" MP
90 Degree Female	N803-**1120**	18-803-1120	1 1/2"	38.1	1 1/2" FP
Hose Tee	N806-**1120**	18-806-1120	1 1/2"	38.1	N/A

SHIELDS SUPER PVC SANITATION HOSE



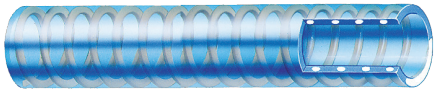


I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #
1"	25.4	3	76.2	28	27	16-144-**1000**	16-144-**1006**①
1 1/2"	38.1	5	127.3	28	40	16-144-**1120**	16-144-**1126**①

① **WARNING:** Lines containing raw sewage should be plumbed to be self-draining.

Shields Super PVC Sanitation Hose is smooth off white PVC with a vinyl helix. It contains an anti-fungus /bacterial agent to inhibit odor causing growth. It is resistant to mild chemicals, saltwater, and permeation. This hose is primarily used for toilet to holding tank (self draining lines) and holding tank pump out. It has a five year limited warranty. **Do not use ethylene glycol based anti-freeze in hose. CAUTION - Do not use for potable water.**

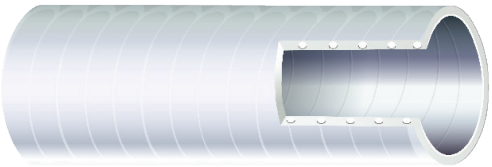
SHIELDS VAC EXTRA HEAVY DUTY - INDUSTRIAL GRADE

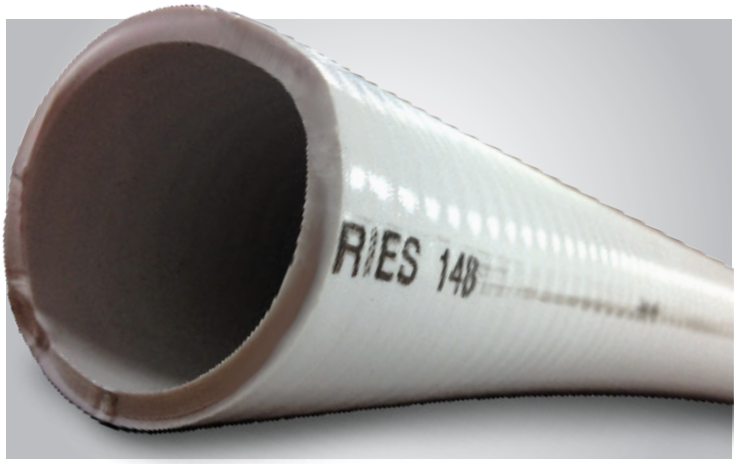


Shields Vac Extra Heavy Duty/Commercial Grade Hose has a smooth cover and clear FDA formula PVC with a white vinyl helix. It is rated for full vacuum and is resistant to mild chemicals and saltwater. This hose is primarily used for bilge pump intake and discharge, potable water tank fill, drains (sinks, shower, and scupper), livewell intake and drain, and sanitation (intake, vent and pump out). This hose is utilized for below the waterline connections. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	50' (15.2m) R/O Ctn. Code #	Dist. Pkg. 10' (3.1m) Length Code #
5/8"	15.9	3	76.2	28	15	16-146-**0580**	16-146-**0586**	—
3/4"	19.1	3	76.2	28	16	16-146-**0340**	16-146-**0346**	—
1"	25.4	3	76.2	28	27	16-146-**1000**	16-146-**1006**	—
1 1/8"	28.6	4	101.6	28	25	16-146-**1180**	16-146-**1186**	—
1 1/4"	31.8	3	76.2	28	30	16-146-**1140**	16-146-**1146**	—
1 1/2"	38.1	4	101.6	28	40	16-146-**1120**	16-146-**1126**	—
2"	50.8	5	127.0	28	57	16-146-**2000**	—	16-146-**2003**
2 1/2"	63.5	7	177.8	28	74	16-146-**2120**	—	16-146-**2123**
3"	76.2	9	228.6	28	94	16-146-**3000**	—	16-146-**3003**

SHIELDS VAC EXTRA HEAVY DUTY/FDA





Shields Vac Extra Heavy Duty/FDA Hose has a smooth white FDA grade PVC with vinyl helix. It is rated for full vacuum and is resistant to mild chemicals, permeation, and saltwater. This hose is primarily used for bilge pump intake and discharge, drains (sinks, shower, and scupper), livewell intake and drain, potable water tank fill, and sanitation (toilet to holding tank, intake, self draining lines vent and pump out). This hose is resistant to odor permeation. **Do not use ethylene glycol based antifreeze in hose. Do not use in pressurized water systems.**

I.D.	mm	Bend Radius	mm	Vac Rating	Wt. "C"	Bulk Pack 100' (30.5m) Coil Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	25' (7.6m) R/O Ctn. Code #
5/8"	15.9	3	76.2	28	15	16-148-**058**0W	16-148-**058**6W	—
3/4"	19.1	3	76.2	28	20	16-148-**034**0W	16-148-**034**6W	—
1"	25.4	3	76.2	28	27	16-148-**100**0W	16-148-**100**6W ①	—
1 1/8"	28.6	4	101.6	28	29	16-148-**118**0W	16-148-**118**6W	—
1 1/4"	31.8	4	101.6	28	31	16-148-**114**0W	16-148-**114**6W	—
1 1/2"	38.1	5	127.0	28	40	16-148-**112**0W	16-148-**112**6W ①	16-148-**112**5W

① **WARNING:** Lines containing raw sewage should be plumbed to be self-draining.

SHIELDS SANITATION SYSTEM CLEANER

Shields Sanitation Hose Cleaner is a USDA certified bio-based product safe for all sanitation system components. This powerful cleaner removes uric scale, calcium carbonate and other solids to help keep sanitation systems working at their best. Available in concentrate and ready to use.

Part No.	Size	Description
18-9093	1 Gallon	Ready to Use
18-9095	1 Gallon	Concentrate

USDA CERTIFIED BIOBASED PRODUCT PRODUCT 100%

MARINE green

SHIELDSFLEX II MARINE WATER/EXHAUST HOSE (w/ Wire)

Shieldsflex II Marine Water/Exhaust Hose has a black synthetic rubber tube and cover. It is reinforced with wire helix imbedded between plies of HD synthetic cord. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose is abrasion and odor permeation resistant. It now has double the ozone resistance required by the SAEJ2006. Shieldsflex II is primarily used for engine intake, wet exhaust connections (use where bends or long lengths are required), bilge pump intake/discharge, scupper lines, toilet intake/discharge, and holiding tank vent/pump out. The temperature ranges from -20° F – +200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R2 standards.

I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	25' (7.6m) Cartons	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #	10' (3.1m) Length Code #
1/2"	13	27/32"	2	24	-0120	16-250-0125	16-250-0124	16-250-0121	16-250-0123
5/8"	16	61/64"	2	28	16-250-0580	16-250-0585	16-250-0584	16-250-0581	16-250-0583
3/4"	19	1 1/16"	2	32	16-250-0340	16-250-0345	16-250-0344	16-250-0341	16-250-0343
7/8"	22	1 3/16"	2	36	16-250-0780	16-250-0785	16-250-0784	16-250-0781	16-250-0783
1"	25	1 5/16"	2	40	16-250-1000	16-250-1005	16-250-1004	16-250-1001	16-250-1003
1 1/8"	28	1 7/16"	2	44	16-250-1180	16-250-1185	16-250-1184	16-250-1181	16-250-1183
1 1/4"	32	1 19/32"	2	50	16-250-1140	16-250-1145	16-250-1144	16-250-1141	16-250-1143
1 5/16"	33	1 5/8"	2	51	16-250-1560	—	16-250-1564	16-250-1561	16-250-1563
1 3/8"	35	1 23/32"	2	58	16-250-1380	16-250-1385	16-250-1384	16-250-1381	16-250-1383
1 1/2"	38	1 53/64"	2	62	16-250-1120	16-250-1125	16-250-1124	16-250-1121	16-250-1123
1 5/8"	42	2"	2	80	16-250-1580	—	16-250-1584	16-250-1581	16-250-1583
1 3/4"	45	2 1/8"	2	88	16-250-1340	—	16-250-1344	16-250-1341	16-250-1343
1 7/8"	48	2 19/64"	2	93	16-250-1780	—	16-250-1784	16-250-1781	16-250-1783
2"	51	2 13/32"	2	99	16-250-2000	—	16-250-2004	16-250-2001	16-250-2003
2 1/8"	54	2 17/32"	2	107	16-250-2180	—	16-250-2184	16-250-2181	16-250-2183
2 1/4"	58	2 11/16"	2	127	16-250-2140	—	16-250-2144	16-250-2141	16-250-2143
2 3/8"	60	2 3/4"	2	132	16-250-2380	—	16-250-2384	16-250-2381	16-250-2383
2 1/2"	63	2 7/8"	2	137	16-250-2120	—	16-250-2124	16-250-2121	16-250-2123
2 5/8"	67	3 1/16"	2	147	—	—	16-250-2584	16-250-2581	—
2 3/4"	70	3 3/16"	2	164	16-250-2340	—	16-250-2344	16-250-2341	16-250-2343
2 7/8"	73	3 5/16"	2	170	16-250-2780	—	16-250-2784	16-250-2781	16-250-2783
3"	76	3 7/16"	2	177	16-250-3000	—	16-250-3004	16-250-3001	16-250-3003
3 1/8"	80	3 5/8"	2	200	16-250-3180	—	16-250-3184	16-250-3181	16-250-3183
3 1/2"	90	4"	2	223	16-250-3120	—	16-250-3124	16-250-3121	16-250-3123
4"	102	4 5/8"	2	269	16-250-4000	—	16-250-4004	16-250-4001	16-250-4003
4 1/8"	105	4 47/64"	2	276	—	—	—	—	—
4 1/2"	114	5 3/32"	2	319	16-250-4120	—	16-250-4124	16-250-4121	—
5"	127	5 5/8"	2	398	16-250-5000	—	16-250-5004	16-250-5001	16-250-5003
5 1/8"	130	5 3/4"	2	417	—	—	—	—	—
5 1/2"	140	6 3/16"	2	443	—	—	—	—	—
6"	152	6 21/32"	2	482	—	—	16-250-6004	16-250-6001	—
8"	203	8 25/32"	2	780	—	—	16-250-8004	—	—

Now double the ozone resistance required by SAEJ2006

Lloyd's Register

TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

SHIELDS 400/402 VINYLVENT

Shields Vinylvent Ducting Hose is PVC supported by anodized wire helix. It is resistant to UV and the ozone. This hose is primarily used for venting of bilge fumes.

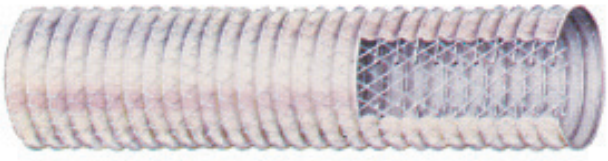
I.D.	mm	O.D.	mm	Wt/ "C"	Bulk Pack 50' (76.2m) Length Code # White	Dist. Pkg. 10' (3.1m) Polypac Code # White
3"	76.2	3 1/8"	79.4	8	16-400-**300**0W	16-400-**300**3-1
4"	101.6	4 1/8"	104.8	10	16-400-**400**0W	16-400-**400**3-1
3"	76.2	3 1/8"	79.4	8	16-402-**300**0	16-402-**300**3-1
4"	101.6	4 1/8"	104.8	10	16-402-**400**0	16-402-**400**3-1

SHIELDS EXTRA HEAVY DUTY VINYLVENT

Shields Extra Heavy Duty Vinylvent has an extra heavy PVC wall. It is supported by vinyl coated helical wire and is resistant to ozone, UV, and corrosion. It is flame resistant and meets the UL 94V standard. This hose is primarily used for venting of bilge fumes.

I.D.	mm	O.D.	mm	Wt. "C"	Code No.
3"	76	3 1/8"	79.4	17	16-420-**300**0
4"	102	4 1/8"	104.8	25	16-420-**400**0
Bulk Pack: 3" 6 x 50			4" 4 x 50		

SHIELDS FIBERVENT



Shields Fibervent is vinyl coated, woven fiberglass hose. It is supported by vinyl coated helical wire and is resistant to ozone, UV, and corrosion. The hose is flame resistant and meets the UL 181 Class 1 standard. This hose is primarily used for venting of bilge fumes and A/C ducting hose. The temperature ranges from -20° F to +250° F.

Bulk	m	I.D.	mm	O.D.	mm	Rating	Vac Wt. "C"	Code No.
6 x 25'	1.8x7.6	3"	76.2	3 1/4"	82.6	20	13	16-450-**300**0
8 x 25'	2.4x7.6	4"	101.6	4 1/4"	108	20	15	16-450-**400**0
8 x 25'	2.4x7.6	5"	127	5 1/4"	133.4	20	17	16-450-**500**0
4 x 25'	1.2x7.6	6"	152.4	6 1/4"	158.8	20	19	16-450-**600**0

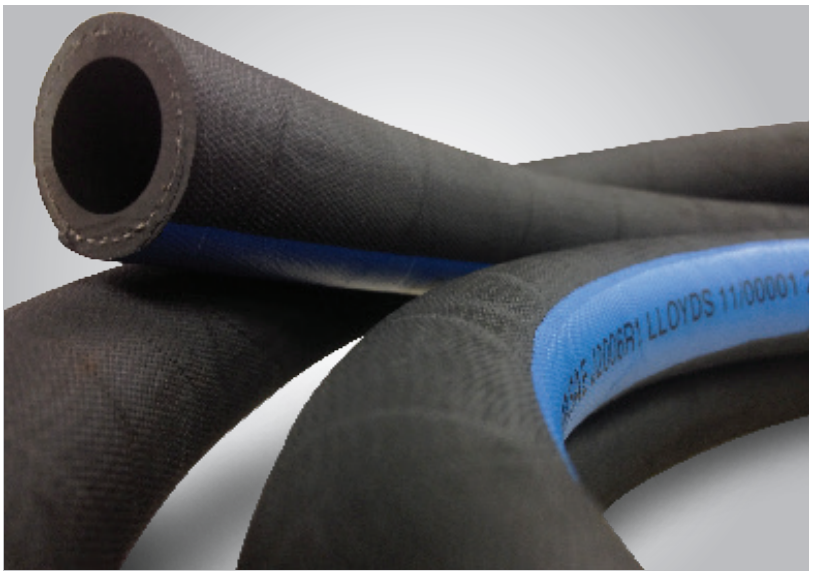
SHIELDS AIR CONDITIONER DUCTING HOSE

Shields Air Conditioner Ducting Hose has a smooth tube for maximum airflow. This is a vinyl coated, woven fiberglass hose and is supported by vinyl coated helical wire. It is resistant to ozone, UV, and corrosion. The hose is flame resistant and meets the UL 94-V-0 standard. This hose is primarily used for venting of bilge fumes and A/C ducting hose. The temperature ranges from -20° – +200°F

Bulk	m	I.D.	mm	O.D.	mm	Wt. "C"	Code No.
5 x 25'	1.5x7.6	3"	76	3 1/4"	82.5	22	—
6 x 25'	1.8x7.6	4"	102	4 1/4"	108	24	16-460-**400**0
5 x 25'	1.5x7.6	5"	127	5 1/4"	133.4	32	16-460-**500**0
4 x 25'	1.2x7.6	6"	152	6 1/4"	158.8	36	—
2 x 25'	.6x7.6	7"	178	7 1/4"	184.2	44	16-460-**700**0

SHIELDS MARINE EXHAUST/WATER HOSE (No Wire)

Shields Marine Exhaust / Water Hose is reinforced with 2 or 4 plies of synthetic cord and is made of black, heavy-walled synthetic rubber. This hose is primarily used for straight connections in wet exhaust systems and engine water circulation lines. It is resistant to engine heat, exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose also has double the ozone resistance required by SAEJ2006. The temperature ranges from -20°F – + 200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R1 standards.



Now double the ozone resistance required by SAEJ2006

Lloyd's Register
TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

I.D.	mm	O.D.	Ply	Wt. "C"	50' Coil Code #	12 1/2' Length Code #	6 1/4' Length Code #	10' Length Code #
1/2"	13	7/8"	2	24	16-200-**012**0	16-200-**012**4	16-200-**012**1	16-200-0123
5/8"	16	1 1/32"	2	33	16-200-**058**0	16-200-**058**4	16-200-**058**1	16-200-0583
3/4"	19	1 9/64"	2	37	16-200-**034**0	16-200-**034**4	16-200-**034**1	16-200-0343
7/8"	22	1 17/64"	2	42	16-200-**078**0	16-200-**078**4	16-200-**078**1	16-200-0783
1"	25	1 3/8"	2	48	16-200-**100**0	16-200-**100**4	16-200-**100**1	16-200-1003
1 1/8"	28	1 1/2"	2	52	16-200-**118**0	16-200-**118**4	16-200-**118**1	—
1 1/4"	32	1 45/64"	2	60	16-200-**114**0	16-200-**114**4	16-200-**114**1	—
1 5/16"	33	1 47/64"	2	62	—	—	—	—
1 3/8"	35	1 13/16"	2	66	16-200-**138**0	16-200-**138**4	16-200-**138**1	—
1 1/2"	38	1 15/16"	2	70	16-200-**112**0	16-200-**112**4	16-200-**112**1	16-200-1123
1 5/8"	42	2 3/32"	2	77	16-200-**158**0	16-200-**158**4	16-200-**158**1	—
1 3/4"	45	2 13/64"	2	82	16-200-**134**0	16-200-**134**4	16-200-**134**1	16-200-1343
1 7/8"	48	2 23/64"	2	96	16-200-**178**0	16-200-**178**4	16-200-**178**1	—
2"	51	2 31/64"	2	102	16-200-**200**0	16-200-**200**4	16-200-**200**1	16-200-2003
2 1/8"	54	2 19/32"	2	107	16-200-**218**0	16-200-**218**4	16-200-**218**1	—
2 1/4"	58	2 3/4"	2	114	16-200-**214**0	16-200-**214**4	16-200-**214**1	—
2 3/8"	60	2 7/8"	2	132	16-200-**238**0	16-200-**238**4	—	16-200-2383
2 1/2"	63	3"	2	136	16-200-**212**0	16-200-**212**4	16-200-**212**1	16-200-2123
2 5/8"	67	3 3/32"	2	147	—	16-200-**258**4	16-200-**258**1	—
2 3/4"	70	3 17/64"	2	152	—	16-200-**234**4	16-200-**234**1	—
2 7/8"	73	3 7/16"	2	174	—	16-200-**278**4	16-200-**278**1	—
3"	76	3 9/16"	2	182	16-200-**300**0	16-200-**300**4	16-200-**300**1	16-200-3003
3 1/8"	80	3 45/64"	2	190	—	16-200-**318**4	16-200-**318**1	—
3 1/2"	90	4 3/32"	2	198	—	16-200-**312**4	16-200-**312**1	16-200-3123
3 3/4"	95	4 9/32"	2	221	—	16-200-**334**4	16-200-**334**1	—
4"	102	4 17/32"	4	229	—	16-200-**400**4	16-200-**400**1	16-200-4003
4 1/2"	114	5 1/8"	2	300	—	16-200-**412**4	16-200-**412**1	—
5"	127	5 5/8"	2	332	—	16-200-**500**4	16-200-**500**1	16-200-5003
5 1/2"	140	6 3/16"	2	396	—	—	—	—
6"	152	6 11/16"	2	427	—	16-200-**600**4	16-200-**600**1	16-200-6003
8"	203	8 25/32"	4	670	—	16-200-**800**4	—	16-200-8003
10"	254	10 7/8"	4	934	—	16-200-**1000**4	16-200-**1000**1	—
12"	305	12 7/8"	4	1095	—	16-200-**1200**4	16-200-**1200**1	—
14"	350	14 7/8"	4	1430	—	—	—	—

✱ Special Order

SHIELDS NAUTIFLEX SILICONE EXHAUST HOSE

Shields Nautiflex Silicone Exhaust Hose has a blue silicone cover with a smooth finish for easy clean up. This hose is flexible, easy to install and has four plies of synthetic fabric. It also remains stable at elevated temperatures. This hose is primarily used for straight connections in the wet exhaust system and engine water circulation lines. The temperature ranges from – 20°F – +350°F. The hose meets SAE J2006 Type R1 and ISO 13363:2004 – Type 2 – Class B standards.

I.D.	mm	O.D.	Wt. "C"	3' (.9m) Length Code No.	6' (1.8m) Length Code No.	12' (3.7m) Length Code No.
1"	25	1 3/8"	33.1	16-202-**100**0-36	16-202-**100**1	16-202-**100**4
1 1/8"	28	1 1/2"	37.2	—	—	—
1 1/4"	32	1 5/8"	41.3	16-202-**114**0-36	16-202-**114**1	16-202-**114**4
1 3/8"	35	1 3/4"	45.4	—	—	—
1 1/2"	38	1 7/8"	49.6	16-202-**112**0-36	16-202-**112**1	16-202-**112**4
1 3/4"	45	2 1/8"	57.8	—	—	—
2"	51	2 3/8"	66.1	16-202-**200**0-36	16-202-**200**1	16-202-**200**4
2 3/8"	60	2 3/4"	78.5	16-202-**238**0-36	16-202-**238**1	16-202-**238**4
2 1/2"	63	2 7/8"	82.6	16-202-**212**0-36	16-202-**212**1	16-202-**212**4
2 5/8"	67	2 63/64"	86.8	16-202-**258**0-36	16-202-**258**1	16-202-**258**4
2 3/4"	70	3 1/8"	90.9	—	—	—
2 7/8"	73	3 1/4"	94.1	—	—	—
3"	76	3 3/8"	99.2	16-202-**300**0-36	16-202-**300**1	16-202-**300**4
3 1/4"	82	3 1/2"	103.4	16-202-**314**0-36	16-202-**314**1	16-202-**314**4
3 1/2"	90	3 7/8"	115.7	16-202-**312**0-36	16-202-**312**1	16-202-**312**4
4"	102	4 3/8"	132	16-202-**400**0-36	16-202-**400**1	16-202-**400**4
5"	127	5 3/8"	165	16-202-**500**0-36	16-202-**500**1	16-202-**500**4
5 1/2"	140	5 7/8"	181.5	—	—	—
6"	152	6 3/8"	198	16-202-**600**0-36	16-202-**600**1	16-202-**600**4
8"	203	8 3/8"	264	16-202-**800**0-36	16-202-**800**1	16-202-**800**4
10"	254	10 3/8"	330	16-202-**1000**036	16-202-**1000**1	16-202-**1000**4
12"	305	12 3/8"	396	16-202-**1200**036	16-202-**1200**1	16-202-**1200**4
14"	350	14 5/8"	462	16-202-**1400**036	—	—

SHIELDSFLEX II MARINE WATER/EXHAUST HOSE (w/ Wire)

Shieldsflex II Marine Water/Exhaust Hose has a black synthetic rubber tube and cover. It is reinforced with wire helix imbedded between plies of HD synthetic cord. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. This hose is abrasion and odor permeation resistant. It now has double the ozone resistance required by the SAEJ2006. Shieldsflex II is primarily used for engine intake, wet exhaust connections (use where bends or long lengths are required), bilge pump intake/discharge, scupper lines, toilet intake/discharge, and holiding tank vent/pump out. The temperature ranges from -20° F – +200°F continuous, +250°F intermittent. The hose meets SAE J2006 Type R2 standards.

I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	25' (7.6m) Cartons	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #	10' (3.1m) Length Code #
1/2"	13	27/32"	2	24	16-250-**0120**	16-250-**0125**	16-250-**0124**	16-250-**0121**	16-250-0123
5/8"	16	61/64"	2	28	16-250-**0580**	16-250-**0585**	16-250-**0584**	16-250-**0581**	16-250-0583
3/4"	19	1 1/16"	2	32	16-250-**0340**	16-250-**0345**	16-250-**0344**	16-250-**0341**	16-250-0343
7/8"	22	1 3/16"	2	36	16-250-**0780**	16-250-**0785**	16-250-**0784**	16-250-**0781**	16-250-0783
1"	25	1 5/16"	2	40	16-250-**1000**	16-250-**1005**	16-250-**1004**	16-250-**1001**	16-250-1003
1 1/8"	28	1 7/16"	2	44	16-250-**1180**	16-250-**1185**	16-250-**1184**	16-250-**1181**	16-250-1183
1 1/4"	32	1 19/32"	2	50	16-250-**1140**	16-250-**1145**	16-250-**1144**	16-250-**1141**	16-250-1143
1 5/16"	33	1 5/8"	2	51	16-250-**1560**	—	16-250-**1564**	16-250-**1561**	16-250-1563
1 3/8"	35	1 23/32"	2	58	16-250-**1380**	16-250-**1385**	16-250-**1384**	16-250-**1381**	16-250-1383
1 1/2"	38	1 53/64"	2	62	16-250-**1120**	16-250-**1125**	16-250-**1124**	16-250-**1121**	16-250-1123
1 5/8"	42	2"	2	80	16-250-**1580**	—	16-250-**1584**	16-250-**1581**	16-250-1583
1 3/4"	45	2 1/8"	2	88	16-250-**1340**	—	16-250-**1344**	16-250-**1341**	16-250-1343
1 7/8"	48	2 19/64"	2	93	16-250-**1780**	—	16-250-**1784**	16-250-**1781**	16-250-1783
2"	51	2 13/32"	2	99	16-250-**2000**	—	16-250-**2004**	16-250-**2001**	16-250-2003
2 1/8"	54	2 17/32"	2	107	16-250-**2180**	—	16-250-**2184**	16-250-**2181**	16-250-2183
2 1/4"	58	2 11/16"	2	127	16-250-**2140**	—	16-250-**2144**	16-250-**2141**	16-250-2143
2 3/8"	60	2 3/4"	2	132	16-250-**2380**	—	16-250-**2384**	16-250-**2381**	16-250-2383
2 1/2"	63	2 7/8"	2	137	16-250-**2120**	—	16-250-**2124**	16-250-**2121**	16-250-2123
2 5/8"	67	3 1/16"	2	147	—	—	16-250-**2584**	16-250-**2581**	—
2 3/4"	70	3 3/16"	2	164	16-250-**2340**	—	16-250-**2344**	16-250-**2341**	16-250-2343
2 7/8"	73	3 5/16"	2	170	16-250-**2780**	—	16-250-**2784**	16-250-**2781**	16-250-2783
3"	76	3 7/16"	2	177	16-250-**3000**	—	16-250-**3004**	16-250-**3001**	16-250-3003
3 1/8"	80	3 5/8"	2	200	16-250-**3180**	—	16-250-**3184**	16-250-**3181**	16-250-3183
3 1/2"	90	4"	2	223	16-250-**3120**	—	16-250-**3124**	16-250-**3121**	16-250-3123
4"	102	4 5/8"	2	269	16-250-**4000**	—	16-250-**4004**	16-250-**4001**	16-250-4003
4 1/8"	105	4 47/64"	2	276	—	—	—	—	—
4 1/2"	114	5 3/32"	2	319	16-250-**4120**	—	16-250-**4124**	16-250-**4121**	—
5"	127	5 5/8"	2	398	16-250-**5000**	—	16-250-**5004**	16-250-**5001**	16-250-5003
5 1/8"	130	5 3/4"	2	417	—	—	—	—	—
5 1/2"	140	6 3/16"	2	443	—	—	—	—	—
6"	152	6 21/32"	2	482	—	—	16-250-**6004**	16-250-**6001**	—
8"	203	8 25/32"	2	780	—	—	16-250-**8004**	—	—

Now double the ozone resistance required by SAEJ2006

Lloyd's Register

TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

SHIELDSAUST-C

Now double the ozone resistance required by SAEJ2006

Shieldsaust – C Hose has a black synthetic rubber tube and cover. It is reinforced with double wire helix imbedded between plies of synthetic cord and is abrasion resistant. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze, and saltwater. This hose is primarily used for wet exhaust connections with significant bends, engine intake and scupper lines. The temperature ranges from -20°F to + 200°F continuous, +250°F intermittent. The hose now has double the ozone resistance required by SAEJ2006. This hose meets SAE J2006 Type R2 standards.

I.D.	mm	O.D.	Ply	Wt. "C"	50' (15.2m) Coil Code #	12 1/2' (3.8m) Length Code #	6 1/4' (1.9m) Length Code #	10' (3.1m) Length Code #
3/4"	19	1 1/8"	2	27	16-252-**034**0	16-252-**034**4	16-252-**034**1	16-252-0343
1"	25	1 11/32"	2	33	16-252-**100**0	16-252-**100**4	16-252-**100**1	16-252-1003
1 1/4"	32	1 39/64"	2	45	16-252-**114**0	16-252-**114**4	16-252-**114**1	16-252-1143
1 1/2"	38	1 15/16"	2	70	16-252-**112**0	16-252-**112**4	16-252-**112**1	16-252-1123
1 5/8"	42	2 3/32"	2	80	16-252-**158**0	16-252-**158**4	16-252-**158**1	16-252-1583
1 3/4"	45	2 7/32"	2	85	16-252-**134**0	16-252-**134**4	16-252-**134**1	16-252-1343
1 7/8"	48	2 21/64"	2	91	16-252-**178**0	16-252-**178**4	16-252-**178**1	16-252-1783
2"	51	2 7/16"	2	95	16-252-**200**0	16-252-**200**4	16-252-**200**1	16-252-2003
2 1/8"	54	2 9/16"	2	100	—	16-252-**218**4	—	—
2 1/4"	58	2 23/32"	2	107	—	16-252-**214**4	16-252-**214**1	—
2 3/8"	60	2 51/64"	2	110	16-252-**238**0	16-252-**238**4	16-252-**238**1	16-252-2383
2 1/2"	63	2 59/64"	2	115	16-252-**212**0	16-252-**212**4	16-252-**212**1	16-252-2123
2 3/4"	70	3 3/16"	2	126	—	16-252-**234**4	16-252-**234**1	—
2 7/8"	73	3 5/16"	2	137	16-252-**278**0	16-252-**278**4	16-252-**278**1	16-252-2783
3"	76	3 7/16"	2	143	16-252-**300**0	16-252-**300**4	16-252-**300**1	16-252-3003
3 1/8"	80	3 19/32"	2	150	16-252-**318**0	16-252-**318**4	16-252-**318**1	16-252-3183
3 1/2"	90	4 1/16"	2	200	16-252-**312**0	16-252-**312**4	16-252-**312**1	16-252-3123
4"	102	4 9/16"	2	231	16-252-**400**0	16-252-**400**4	16-252-**400**1	16-252-4003
4 1/8"	105	4 11/16"	2	238	—	16-252-**418**4	16-252-**418**1	—
4 1/2"	114	5 1/8"	2	278	—	16-252-**412**4	16-252-**412**1	—
5"	127	5 9/16"	2	300	—	16-252-**500**4	16-252-**500**1	—
6"	152	6 9/16"	2	394	16-252-**600**0	16-252-**600**4	16-252-**600**1	16-252-6003
8"	203	8 11/16"	2	607	—	16-252-**800**4	16-252-**800**1	—

Lloyd's Register

TYPE APPROVAL

This certification provides unbiased, third party confirmation worldwide that these Shields hoses meet the highest standards of production quality. Certification ensures the proper level of product safety and inspires user confidence.

SHIELDS NAUTIFLEX CORRUGATED SILICONE EXHAUST HOSE

Shields Nautiflex Corrugated Silicone Exhaust Hose has a blue silicone tube and cover with a smooth finish for easy cleaning. The hose is wire reinforced and will not collapse under suction or in a bend. The corrugated cover allows the hose to bend for easy installation. The Nautiflex, two ply construction, has wire captured between fabric plies. This hose is primarily used for main engine exhaust, generator exhaust, engine coolant circulation, engine intake and generator intake. It is resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. The hose remains stable at elevated temperatures. The temperatures ranges from -20°F – +350°F. This hose meets SAEJ2006 Type R2 and ISO 13362:2004 – Type 1 – Class B standards.

ID	mm	OD	WT "C"	10' (3.1m) length Code No.	12 1/2' (3.8m) Length Code No.	50' (15.2m) coil Code No.	6 1/4' (3.8m) Length Code No.
3/4"	19	1 3/8"	34	—	16-262-**0344**	16-262-**0340**	—
1"	25	1 27/64"	42	16-262-**1003**	16-262-**1004**	16-262-**1000**	—
1 1/8"	28	1 1/2"	46	16-262-**1183**	16-262-**1184**	16-262-**1180**	—
1 1/4"	32	1 45/64"	52	16-262-**1143**	16-262-**1144**	16-262-**1140**	—
1 3/8"	35	1 55/64"	60	16-262-**1383**	16-262-**1384**	16-262-**1380**	—
1 1/2"	38	2"	71	16-262-**1123**	16-262-**1124**	16-262-**1120**	—
1 5/8"	42	2 11/64"	74	16-262-**1583**	16-262-**1584**	16-262-**1580**	—
1 3/4"	45	2 19/64"	78	16-262-**1343**	16-262-**1344**	16-262-**1340**	—
1 7/8"	48	2 13/32"	82	16-262-**1783**	16-262-**1784**	16-262-**1780**	—
2"	51	2 17/32"	87	16-262-**2003**	16-262-**2004**	16-262-**2000**	—
2 1/8"	54	2 5/8"	94	—	—	—	—
2 3/8"	60	2 7/8"	101	16-262-**2383**	16-262-**2384**	16-262-**2380**	—
2 1/2"	63	3 3/64"	113	16-262-**2123**	16-262-**2124**	16-262-**2120**	—
2 3/4"	70	3.312"	125	16-262-**2343**	16-262-**2344**	16-262-**2340**	—
2 7/8"	73	3 7/16"	134	16-262-**2783**	16-262-**2784**	16-262-**2780**	—
3"	76	3 35/64"	139	16-262-**3003**	16-262-**3004**	16-262-**3000**	—
3 1/2"	90	4 19/64"	227	16-262-**3123**	16-262-**3124**	16-262-**3120**	—
4"	102	4 49/64"	255	16-262-**4003**	16-262-**4004**	16-262-**4000**	—
5"	127	5 3/4"	310	16-262-**5003**	—	16-262-**5000**	—
6"	152	6 15/16"	484	16-262-**6003**	—	—	16-262-**6001**
8"	203	9 7/64"	768	16-262-**8003**	—	—	—
10"	254	11 17/64"	1136	16-262-**10003**	—	—	—
12"	305	13.359"	1518	16-262-**12003**	—	—	—
14"	350	15.281"	1812	16-262-**14003**	—	—	—
16"	404	17.562"	2277	16-262-**16003**	—	—	—

✱ Special Order

SHIELDS COMFLEX - ALL IN ONE HOSE FOR INSPECTED VESSELS

Shields Comflex is a versitile wire reinforced hose specially designed for inspected vesssels. Comflex is rated for fuel, vital water and non-vital water systems on boats requiring SAE J1942 hoses. Applications include bilge, coolant, oil and fuel systems using gasoline, gasohol, diesel, bio-diesel, wet exhaust systems, non-potable water systems, engine intake, toilet and holding tank connections.

Tube: Black Nitrile
Reinforcement: 2 textile plies w/ dual wire helix
Cover: Black Chlorprene
Temp. Range: -20F to +212F

Specifications - SAE J1942 Code F, VW, NVW; SAE J1527 A1; SAE J2006 R2; SAE 20R2 B; SAE J20R4 B; SAE 20R5 B, SAE 30R5, ISO 7840 A1

Additional sizes available. 150’ minimum order.

I.D.	mm	O.D.	PLY	Wt. "C"	Bend Radius	WP	50' Coil Code #	12 1/2' (3.8m) Length Code #	10' (3.1m) Length Code #	6 1/4' (3.8m) Length Code #
5/8"	15.9	1"	2	33	1.5	75	16-321-0580	16-321-0584	16-321-0583	16-321-0581
3/4"	19.1	1.19"	2	39	1.5	75	16-321-0340	16-321-0344	16-321-0343	16-321-0341
1"	25.4	1.41"	2	53	2	75	16-321-1000	16-321-1004	16-321-1003	16-321-1001
1 1/8"	28.6	1.56"	2	62	3	75	16-321-1180	16-321-1184	16-321-1183	16-321-1181
1 1/4"	31.8	1.66"	2	64	3	75	16-321-1140	16-321-1144	16-321-1143	16-321-1141
1 1/2"	38.1	1.91"	2	78	3	50	16-321-1120	16-321-1124	16-321-1123	16-321-1121
2"	50.8	2.48"	2	118	5	50	16-321-2000	16-321-2004	16-321-2003	16-321-2001

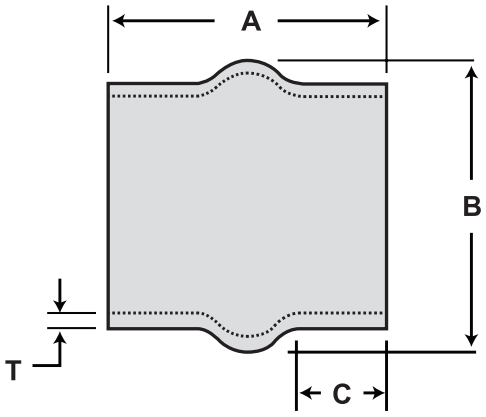
SHIELDS SILICONE COUPLERS - SINGLE & DOUBLE HUMP W/ Reinforced Fabric

SINGLE HUMP DOUBLE HUMP

Shields Single and Double Hump Couplers have a blue silicone cover with a smooth finish for easy clean up and are fabric reinforced. The couplers remain stable at elevated temperatures and provide angular and longitudinal vibration absorption in wet exhaust systems. Shields couplers correct slight offsets in pipes. They are resistant to exhaust fumes, ozone, mild chemicals, antifreeze and saltwater. The temperature range is -20°F to +350°F. It meets SAE J2006 Type R1 standards.

	I.D.	mm	Length	mm	Wt. Ea. (lbs)	Code No.
SINGLE	4"	102	6"	152	2	16-272-**4000**
	5"	127	6"	152	2	16-272-**5000**
	6"	152	8"	203	2	16-272-**6000**
	8"	203	8"	203	3	16-272-**8000**
	10"	254	12"	305	4	16-272-**10000**
DOUBLE	6"	152.4	14"	356	3	16-274-6000
	8"	203.2	14"	356	3	16-274-8000
	10"	254	14"	356	4	16-274-10000

SHIELDS SILICONE COUPLERS - SINGLE HUMP

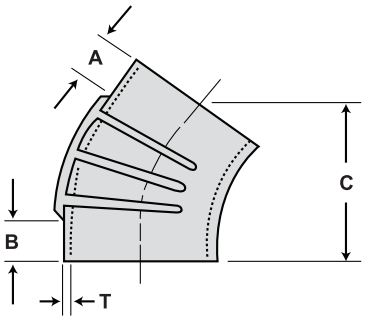


Hump Hose

Shields Silicone Single and Double Hump Couplers are very high temperature silicone exhaust connectors. The maximum operating temperature is 450°F (232°C). It meets SAE J2006 Type R1 standards.

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-220S4000	**4.0**	101.6	**5.25**	133	**5.50**	140	**2.00**	51	**.25**	6
16-220S5000	**5.0**	127	**6.00**	152	**6.50**	165	**2.25**	57	**.25**	6
16-220S6000	**6.0**	152.4	**7.00**	178	**7.50**	190	**2.75**	70	**.25**	6

SHIELDS SILICONE ELBOWS - 45°

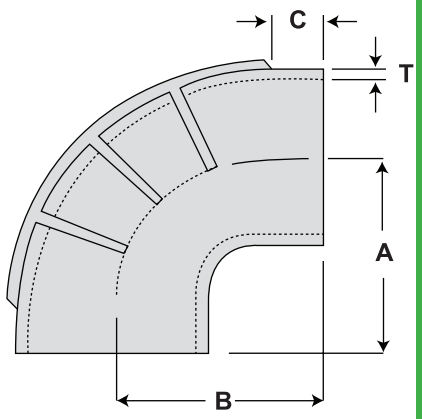


45° Elbow

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-245S3000	**3.0**	76.2	**1.50**	38	**1.50**	38	**5.50**	140	**.25**	6
16-245S4000	**4.0**	101.6	**1.50**	38	**1.50**	38	**5.50**	140	**.25**	6
16-245S5000	**5.0**	127	**1.62**	41	**1.62**	41	**5.25**	133	**.25**	6
16-245S6000*	**6.0**	152.4	**2.00**	51	**2.00**	51	**6.50**	165	**.25**	6

* Asterisk indicates ribbed elbow

SHIELDS SILICONE ELBOWS - 90°



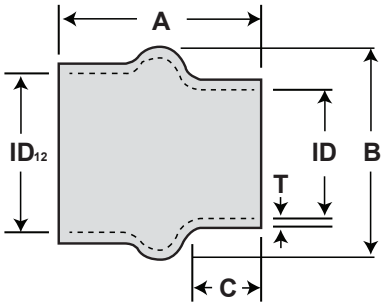
90° Elbow

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-290S2000	**2.0**	50.8	**4.25**	108	**5.25**	133	**2.75**	70	**.20**	5
16-290S3000	**3.0**	76.2	**5.25**	133	**5.25**	133	**1.50**	38	**.25**	6
16-290S4000	**4.0**	101.6	**5.75**	146	**5.75**	146	**1.50**	38	**.25**	6
16-290S5000	**5.0**	127	**6.00**	152	**6.00**	152	**1.62**	41	**.25**	6
16-290S6000*	**6.0**	152.4	**7.00**	178	**7.00**	178	**2.25**	57	**.25**	6
16-290S8000*	**8.0**	203.2	**8.50**	216	**8.50**	216	**2.00**	51	**.37**	9

*Asterisk indicates ribbed elbow 90S6000

SHIELDS EPDM COUPLERS - SINGLE HUMP

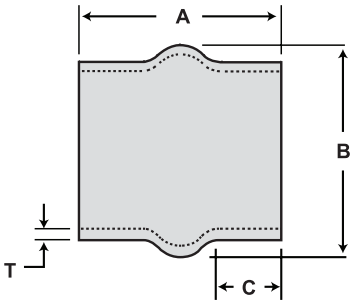
100% High temperature EPDM rubber. Maximum operating temperature 250° F (120° C).



Reducing Hump Hose

Hump Hoses

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-220-3000-1	**3.00**	76.2	**5.25**	133.35	**4.50**	114.3	**2.00**	50.8	**0.25**	6.35
16-220-3120-1	**3.50**	88.9	**5.25**	133.35	**5.00**	127	**2.00**	50.8	**0.25**	6.35
16-220-4000-1	**4.00**	101.6	**5.25**	133.35	**5.50**	139.7	**2.00**	50.8	**0.25**	6.35
16-220-4120-1	**4.50**	114.3	**5.25**	133.35	**6.00**	152.4	**1.75**	44.45	**0.25**	6.35
16-220-5000-1	**5.00**	127	**6.00**	152.4	**6.50**	165.1	**2.25**	57.15	**0.25**	6.35
16-220-6000-1	**6.00**	152.4	**7.00**	177.8	**7.50**	190.5	**2.75**	69.85	**0.25**	6.35
16-220-8000-1	**8.00**	203.2	**5.00**	127	**9.50**	241.3	**1.50**	38.1	**0.25**	6.35
16-220-10000-1	**10.00**	254	**6.00**	152.4	**11.50**	292.1	**2.00**	50.8	**0.25**	6.35

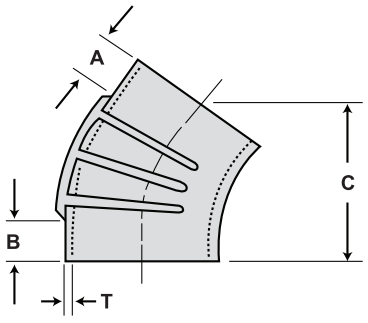


Hump Hose

Reducing Hump Hoses

Part Number	ID1	mm	ID2	mm	A	mm	B	mm	C	mm	T	mm
16-221-4X3	**4.00**	101.6	**3.00**	76.2	**5.25**	133.6	**5.50**	139.7	**1.50**	38.1	**0.25**	6.35
16-221-5X4	**5.00**	127	**4.00**	101.6	**5.50**	139.7	**6.50**	165.1	**1.50**	38.1	**0.25**	6.35
16-221-6X5	**6.00**	152.4	**5.00**	127	**6.00**	152.4	**7.50**	190.5	**2.12**	53.85	**0.25**	6.35
16-221-8X6	**8.00**	203.2	**6.00**	152.4	**6.00**	152.4	**9.50**	241.3	**1.38**	35.05	**0.25**	6.35
16-221-10X8	**10.00**	254	**8.00**	203.2	**6.00**	152.4	**11.50**	292.1	**1.75**	44.45	**0.25**	6.35

SHIELDS EPDM ELBOWS - 45°

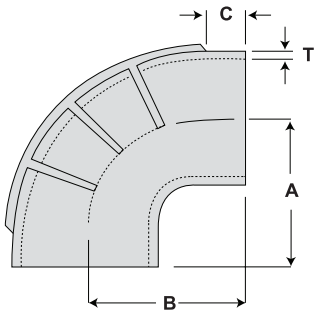


45° Elbow

*Asterisk indicates ribbed elbow

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-245-3000-1	**3.00**	76.2	**1.50**	38.1	**1.50**	38.1	**5.50**	139.7	**0.25**	6.35
16-245-3120-1	**3.50**	88.9	**1.50**	38.1	**1.50**	38.1	**5.50**	139.7	**0.25**	6.35
16-245-4000-1	**4.00**	101.6	**1.50**	38.1	**1.50**	38.1	**5.50**	139.7	**0.25**	6.35
16-245-4120-1	**4.50**	144.3	**1.50**	38.1	**1.50**	38.1	**5.75**	146.1	**.25**	6.35
16-245-5000-1	**5.00**	127	**1.62**	41.15	**1.62**	41.15	**5.25**	133.35	**0.25**	6.35
16-245-6000-1*	**6.00**	152.4	**2.00**	50.8	**2.00**	50.8	**6.50**	165.1	**0.25**	6.35
16-245-8000-1*	**8.00**	203.2	**2.25**	57.15	**2.25**	57.15	**8.25**	209.6	**0.37**	9.40
16-245-10000-1*	**10.00**	254	**2.25**	57.15	**2.25**	57.15	**10.50**	266.7	**0.37**	9.40

SHIELDS EPDM ELBOWS - 90°

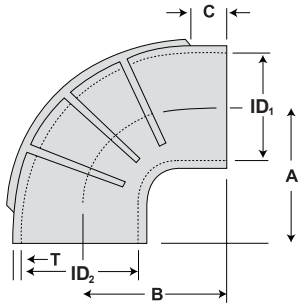


90° Elbow

*Asterisk indicates ribbed elbow

Part Number	ID	mm	A	mm	B	mm	C	mm	T	mm
16-290-2000-1	**2.00**	50.8	**4.25**	107.95	**5.25**	133.35	**2.75**	69.85	**0.20**	5.08
16-290-2120-1	**2.50**	63.5	**4.25**	107.95	**4.25**	107.95	**1.50**	38.1	**0.20**	5.08
16-290-3000-1	**3.00**	76.2	**5.25**	133.35	**5.25**	133.35	**1.50**	38.1	**0.25**	6.35
16-290-3120-1	**3.50**	88.9	**5.50**	139.7	**5.50**	139.7	**1.75**	44.45	**0.25**	6.35
16-290-4000-1	**4.00**	101.6	**5.75**	146.05	**5.75**	146.05	**1.50**	38.1	**0.25**	6.35
16-290-4120-1	**4.50**	114.3	**6.00**	152.4	**6.00**	152.4	**1.50**	38.1	**0.25**	6.35
16-290-5000-1	**5.00**	127	**6.00**	152.4	**6.00**	152.4	**1.62**	41.15	**0.25**	6.35
16-290-6000-1*	**6.00**	152.4	**7.00**	177.8	**7.00**	177.8	**2.25**	57.15	**0.25**	6.35
16-290-8000-1*	**8.00**	203.2	**8.50**	215.9	**8.50**	215.9	**2.00**	50.8	**0.37**	9.40

SHIELDS EPDM ELBOWS - 90° REDUCING ELBOW



90° Reducing Elbow

Part Number	ID1	mm	ID2	mm	A	mm	B	mm	C	mm	T	mm
16-291-5004001	**4.00**	101.6	**5.00**	127	**5.75**	146	**6.00**	152.4	**1.75**	44.45	**0.25**	6.35

Also available with series 720 T-bolt clamps. Order part number with "Kit" Suffix.

SHIELDS EXHAUST PROTECTOR VALVES

Specially compounded rubber flapper valves designed to prevent water from entering the exhaust system in following seas or when backing down. Made with weather resistant EPDM with U/V stabilizer.

Code #	Pipe Size	mm	O.E.M.	O.E. #
18-4456*	3"	76.2	Mercury	34765A1
18-4457*	4"	101.6	Mercury	12644A1
18-4458*	5" or 6"	127 or 152.4	—	—

* Display Packaged
Must be cut to fit 5" pipe (two 45° cuts required)
18-#'s include stainless steel hose clamp.

SHIELDS HOSE CLAMPS

All components are manufactured from marine grade 316 stainless steel. These clamps are designed to fit many applications from 5/16" to 7" diameter hoses.

Sierra No.	Bulk No.	Diameter Size	Std. No.
18-710-06-2	18-710-06	7/16" to 3/4"	006
18-710-08-2	18-710-08	1/2" to 7/8"	008
18-710-10-2	18-710-10	9/16" to 1 1/16"	010
18-710-12-2	18-710-12	11/16" to 1 1/4"	012
18-710-16-2	18-710-16	11/16" to 1 1/2"	016
18-710-20-2	18-710-20	13/16" to 1 3/4"	020
18-710-24-2	18-710-24	1 1/16" to 2"	024
18-710-28-2	18-710-28	1 5/16" to 2 1/4"	028
18-710-32-2	18-710-32	1 9/16" to 2 1/2"	032
18-710-36-2	18-710-36	1 13/16" to 2 3/4"	036
18-710-40-2	18-710-40	2 1/16" to 3"	040
18-710-44-2	18-710-44	2 5/16" to 3 1/4"	044
18-710-48-2	18-710-48	2 9/16" to 3 1/2"	048
18-710-52-2	18-710-52	2 13/16" to 3 3/4"	052
18-710-56-2	18-710-56	3 1/16" to 4"	056
18-710-60-2	18-710-60	3 5/16" to 4 1/4"	060
18-710-64-2	18-710-64	3 9/16" to 4 1/2"	064
18-710-72-2	18-710-72	4 1/16" to 5"	072
18-710-80-2	18-710-80	4 9/16" to 5 1/2"	080
18-710-88-2	18-710-88	5 1/16" to 6"	088
18-710-96-2	18-710-96	5 5/8" to 6 1/2"	096
18-710-104-2	18-710-104	5" to 7"	104

SHIELDS EXHAUST HOSE CLAMPS T-BOLT BAND CLAMPS

Diameter Range	mm	Hose I.D.	mm	Wt. "C"	Code No.
1.18 - 1.47	30.0 - 37.3	1"	25.4	9.4	18-720-**1000** ②
1.70 - 2.03	43.2 - 51.6	1 1/2"	38.1	12.5	18-720-**1120** ②
1.48 - 1.62	37.59 - 41.15	1 1/4"	31.75	11	18-720-**1140** ②
2.27 - 2.67	57.7 - 67.8	2"	50.8	12.8	18-720-**2000**
2.68 - 3.34	68.1 - 84.8	2 1/2"	63.5	15.6	18-720-**2120**
3.10 - 3.76	78.7 - 95.5	3"	76.2	15.8	18-720-**3000**
3.59 - 4.25	91.2 - 108	3 1/2"	88.9	17.2	18-720-**3120**
4.18 - 4.84	106.2 - 122.9	4"	101.6	18.8	18-720-**4000**
4.25 - 4.91	108.0 - 124.7	4 1/8"	104.8	18.9	18-720-**4180**
4.75 - 5.41	120.7 - 137.4	4 1/2"	114.3	20	18-720-**4120**
4.68 - 5.34	118.9 - 135.6	4 1/2"	114.3	20	18-720-**4120S** ✱
5.30 - 5.96	134.6 - 151.4	5"	127.0	22	18-720-**5000**
5.18 - 5.84	131.6 - 148.3	5"	127.0	22	18-720-**5000S** ✱
5.75 - 6.41	146.1 - 162.8	5 1/2"	139.7	25	18-720-**5120**
5.68 - 6.34	144.3 - 161.0	5 1/2"	139.7	25	18-720-**5120S** ✱
6.38 - 7.04	162.1 - 178.8	6"	152.4	27	18-720-**6000**
6.18 - 6.84	157.0 - 173.7	6"	152.4	27	18-720-**6000S** ✱
8.42 - 9.08	213.9 - 230.6	8"	203.2	29	18-720-**8000**
8.18 - 8.84	207.8 - 224.5	8"	203.2	29	18-720-**8000S** ✱
10.45 - 11.11	265.4 - 282.2	10"	254.0	31	18-720-**10000**
10.18 - 10.84	258.6 - 275.3	10"	254.0	31	18-720-**10000S** ✱
12.38 - 13.04	314.5 - 331.2	12"	304.8	33	18-720-**12000**
12.18 - 12.84	309.4 - 326.1	12"	304.8	33	18-720-**12000S** ✱
14.50 - 15.16	368.3 - 385.1	14"	355.6	41.1	18-720-**14000**
14.30 - 14.96	363.2 - 380.0	14"	355.6	41.1	18-720-**14000S** ✱

② Clamps for 1" and 1 1/2" are 5/8" wide ✱ Designed to fit Series 202 silicone exhaust hose

These exhaust hose clamps are designed to fit Shields series 200, 250, and are perfect for any application below the water line. The band is 316 stainless steel and is .025 thick by .75 wide. Other hardware includes an extra long 1/4" bolt and a nylon inset locknut. The bolt, nut and trunion are 18-8 (304) stainless steel. Maximum torque of 75 inch pounds.

SHIELDS CONSTANT TENSION CLAMPS

Diameter Range (in.)	Sierra No.	Fits Series 202 Sizes
1.75 - 2.625	18-725-2000	1 3/4", 1 7/8", 2"
4.25 - 5.125	18-725-4000	4", 4 1/2"

- Clamping Silicone Heater/Exhaust Hose

SHIELDS EXPANDABLE BRAIDED SLEEVING (Scissor Cut)

Shields Expandable Conduit is designed to be cut with a scissors making it ideal for field installation where a hot knife required by other conduit is not practical. Conduit features a dense braid for excellent coverage and high abrasion resistance. Temperature range -94°F to 257°F, melt temperature 482°F. Meets RoHS, ABYC & UL 94 V2 standards.

Part Number	Description	Expansion Range		Shop Spool Ft.	Wt./Spool lbs.
		Min.	Max.		
16-129-0147	1/4" Expandable Braided Sleeving	5/32”	7/16”	100	0.46
16-129-0127	1/2" Expandable Braided Sleeving	1/4”	3/4”	100	0.82
16-129-0348	3/4" Expandable Braided Sleeving	5/8”	1”	75	0.84
16-129-1006	1" Expandable Braided Sleeving	3/4”	1 3/16”	50	0.62
16-129-1126	1 1/2" Expandable Braided Sleeving	1 1/4”	2”	50	0.93
16-129-2006	2" Expandable Braided Sleeving	1 3/4”	2 1/2”	50	1.75

ABYC Setting Standards for Safer Boating

RoHS COMPLIANT

SHIELDS FLAME RETARDANT SPLIT WIRE CONDUIT

Flame retardant polypropylene is black with a blue stripe. It provides chafing protection for wiring systems and is split longitudinally for easy access to harness. It has a temperature range of +275°F.It meets ABYC standard 8.15.19. and UL 94 V2.

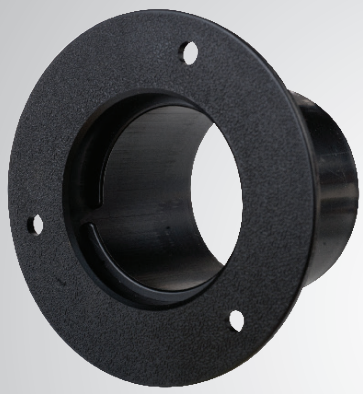
I.D.	mm	Wt. “C”	Code #	Pack	m	Dist. Pkg. 100' (30.1m) R/O Ctn. Code #	Dist. Pkg. 50' (15.2m) R/O Ctn. Code #	50' (15.2m) Box Code #
1/4"	6.4	1.26	16-128-**0140**B	3200'	975	16-128-**0147**B	16-128-**0146**B	16-128-**0146**B-1
3/8"	9.5	1.58	16-128-**0380**B	1800'	549	16-128-**0387**B	16-128-**0386**B	16-128-**0386**B-1
1/2"	12.7	2.31	16-128-**0120**B	1100'	335	16-128-**0127**B	16-128-**0126**B	16-128-**0126**B-1
5/8"	15.9	2.94	16-128-**0580**B	750'	229	16-128-**0587**B	16-128-**0586**B	16-128-**0586**B-1
3/4"	19.1	3.47	16-128-**0340**B	450'	137	16-128-**0347**B	16-128-**0346**B	16-128-**0346**B-1
1"	25.4	5.78	16-128-**1000**B	300'	91	16-128-**1007**B	16-128-**1006**B	16-128-**1006**B-1
1 1/4"	31.8	9.24	16-128-**1140**B	200'	61	16-128-**1147**B	16-128-**1146**B	—
1 1/2"	38.1	15.23	16-128-**1120**B	100'	31	—	16-128-**1126**B	—
2"	50.8	21.00	16-128-**2000**B	100'	31	—	—	—

SHIELDS STERNFLEX

Shields Sternflex has a polyethylene co-polymer wall with an integral polyethylene helix. It is resistant to abrasion, crushing and UV. This hose is primarily used as a cover for the harness and for the hoses on the bracket mounted on outboard engines.

I.D.	mm	Bend Radius	mm	Wt. "C"	Bulk Pack 50' (15.2m) Length Code No.	Dist. Pkg. 10' (3.1m) Box Code No.
2"	50.8	3	76.2	39	16-126-**200**0B	16-126-**200**3B

RIGGING FLANGE



18-9761 - Part No.

- U/V stabilized black plastic flange
- Use with Shields 2" Sternflex P/N 16-126-2000B

RIGGING HOSE KIT

18-9883 - Part No.

- Hides all engine cables and hoses
- Can be added to any style outboard
- Contains:
  - (1) U/V stabilized flange
  - 5' 2" Black Sternflex

SHIELDS NEOPRENE SHEET RUBBER

Solid Neoprene sheet rubber is designed for use under fuel tanks to comply with USCG requirements for air space. Also for gaskets, component padding and under wire straps. It can be custom cut to a variety of strips and shapes. It is offered in bulk rolls 36" wide x 10' long.

BULK SHEET

Thickness	mm	Width	mm	Length	mm	Code No.
1/8"	3.2	36"	914.4	10'	3.1	N18NEO60
3/16"	4.8	36"	914.4	10'	3.1	N316NEO60
1/4"	6.4	36"	914.4	10'	3.1	N14NEO60
3/8"	9.5	36"	914.4	10'	3.1	N38NEO60

DISTRIBUTOR BOXES

Thickness	mm	Width	mm	Length	mm	Code No.
1/8"	3.2	2"	50.8	10'	3.1	**16-18X2X10**
1/4"	6.4	2"	50.8	10'	3.1	**16-14X2X10**
3/8"	9.5	2"	50.8	10'	3.1	**16-38X2X10**
1/8"	3.3	1"	25.4	10'	3.1	**16-18X1X10**
1/4"	6.4	1"	25.4	10'	3.1	**16-14X1X10**
3/8"	9.7	1"	25.4	10'	3.1	**16-38X1X10**

SHIELDS SPEEDOMETER PITOT TUBING

This black vinyl tubing is HW reinforced with a polyester braid and provides a tight connection between your speedometer pickup (Pitot) and your speedometer.

Nominal I.D.	mm	Braid	Wt. "C"	Code #	Bulk Pack	mm	Dist. Pkg. 25' (7.6m) Polypac Code #
1/8" (.125")	3.2	0	2.2	16-151-**018**0	1500'	457.2	16-151-**018**5
4 mm (.157")	4.0	1	4.3	16-151-**018**0H.W.	300'	91.4	16-151-**018**5 H.W.

23-1100
AIR FILTER
Replaces: Kohler 267709
Fits: 3.5 CFZ, 4 CZ, 5 CFZ, 6.5 CZ

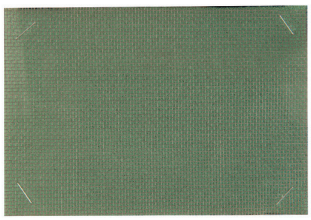
23-1101
AIR FILTER
Replaces: Westerbeke 39705
Fits: 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz)

23-1104
AIR FILTER
Replaces:
Fischer Panda IC78.460.000B
Fits: PMS 4200, PMS04, PMS15, PMS 16 DP, PMS 20, PMS 22

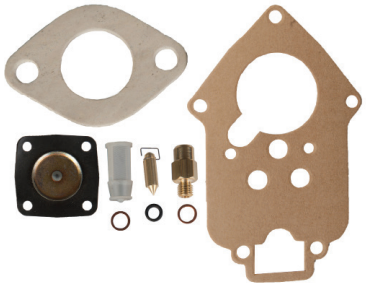
23-1105
AIR FILTER
Replaces: Fischer Panda IC78.460.000A
Fits: PMS 8 Mini, PMS 8 DP, PMS 6500, PMS 12 DP, PMS 12 Mini

23-1102
AIR FILTER ELEMENT
Replaces: Northern Lights 24-22009
Fits: M843NW3: 12/10Kw, M844W3: 16/12KW, M844LW3: 20/16Kw

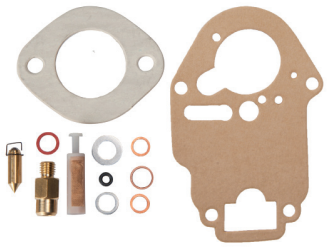
23-1103
AIR FILTER ELEMENT
Replaces: Northern Lights 24-28003
Fits: M673LD3: 5 / 4.5Kw, M673L3: 6/5Kw



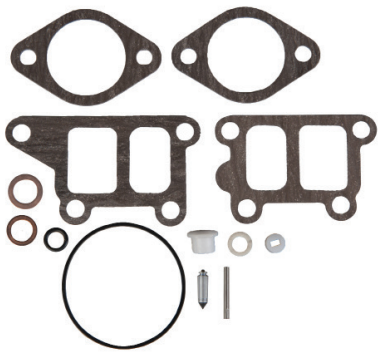
23-1130
AIR FILTER
Replaces: Kohler 278857
Fits: 4 CCFOZ(variation 4),4EFOZ(variation 4), 5 CCOZ(variation 4), 5EOZ(variation 4), 6.5 EFOZ(variation 4), 8EOZ(variation 4), 8EFOZ, 9 CCOZ, 9EOZ, 9EFOZ, 10EOZ, 6.5EFOZD, 7 EFOZD, 8EOZD, 8.5 EFOZD, 9 EOZD, 9EFOZD, 10EOZD



23-7200
CARB KIT
Replaces: Westerbeke 36450
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz), 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz)



23-7201
CARB KIT
Replaces: Westerbeke 38100
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 4.5 BCG(60Hz)/3.75 BCG(50Hz), 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 5.0 BCG(60Hz)/4.2 BCG(50HZ), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz),7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz),8.0 BEG(60Hz)/6.4 BEG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)



23-7202
CARB KIT
Replaces: Kohler GM24510
Fits: 4EF, 5E, 6EF, 7.3E, 5ECD, 4EFCD, 6EFCD and 7.3 ECD

23-7740
FUEL FILTER
Replaces: Kohler 252898
Fits: 11 CCFOZ (variation 2), 11.5 CCFOZ (variation 2), 11EFOZ (variation 2), 11.5EFOZ (variation 2), 13EOZ (variation 2), 13EFOZ (variation 2), 13.5 CCOZ (variation 2), 14 CCOZ (variation 2), 14EOZ (variation 2), 15 CCFOZ (variation 3), 15.5EOZ (variation 2), 16EFOZ (variation 3), 17.5EFOZ (variation 3), 18.5 CCOZ (variation 3), 19EFOZ (variation 3), 20 CCFOZ (variation 3), 20EOZ (variation 3), 20EFOZ (variation 3), 23EOZ (variation 3), 24 CCOZ (variation 3), 24EOZ (variation 3), 17EFOZD (variation 3), 17.5EFOZD (variation 3), 19EFOZD (variation 3), 20EOZD (variation 3), 20EFOZD (variation 3), 23EOZD (variation 3), 24EOZD (variation 3)

23-7751
FUEL FILTER
Replaces: Kohler 229715
Fits: 4 CCFOZ, 4EFOZ, 5 CCOZ, 5EOZ, 6.5 EFOZ, 8EOZ, 6.5EFOZD, 8EOZD

23-7760
FUEL FILTER
Replaces: Onan A026K278, 149-2106
Fits: MDKAU, MDKAV, MDKBG, MDKAW (Spacesaver), MDKAZ, MDKBD, MDKBE, MDKBF, MDKBD (w/ Isolated Ground), MDKBE (w/ Isolated Ground), MDKBF (w/ Isolated Ground), MDKAD/E/F

23-7761
FUEL FILTER
Replaces: Kohler GM32359
Fits: 7 EFOZD(variation 1), 8.5 EFOZD(variation 1),9 EOZD(variation 1),9EFOZD(variation 1),10EOZD(variation 1), 11EFOZD(variation 3), 11.5EFOZD(variation 3),13EOZD(variation 3),13EFOZD(variation 3),14 EOZD(variation 3),15.5 EOZD(variation 3),17 EFOZD(variation 1),17.5EFOZD(variation 1), 19EFOZD(variation 1), 20EOZD(variation 1), 20EFOZD(variation 1),23EOZD(variation 1),24EOZD(variation 1),23EFOZD, 27EFOZD, 28EOZD, 32EOZD

23-7762
FUEL FILTER
Replaces: Kohler 267987
Fits: 4EF, 5E, 6EF, 7.3E, 8E (GR4 Version), 10E (GR4 Version), 12.5E (GR4 Version)

23-7764
FUEL FILTER
Replaces: Westerbeke 24363
Fits: 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz), 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDB(60Hz) / 25.0 BEDB(50Hz), 32.0 WTF(60Hz) / 25.0 WTF(50Hz)

23-7780
FUEL FILTER
Replaces: Kohler GM34570
Fits: 9 EFGD, 10 EG, 10 EGD, 13 EG, 13 EGD, 13 EGZ, 15 EG, 15 EGD, 15 EGZ

23-7750
FUEL FILTER ELEMENT
Replaces: Onan 149-0428
Fits: MDJA (Spec A-R), MDJB (Spec A-R), MDJC (Spec A-R), MDJE (Spec A), MDJF (Spec A)

23-7720
FUEL FILTER KIT
Replaces: Westerbeke 35920
Onan 149-1445
Fits: Westerbeke: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz),9.0 BTG(60Hz)/7.0 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz)

23-7770
FUEL FILTER KIT
Replaces: Westerbeke 47006, 30200
Fits several models. See application chart on pages 120-131

23-7771
FUEL FILTER KIT
Replaces: Kohler 249433
Fits: 3.5 CFZ(Variation 2), 4 CZ(Variation 2), 5 CFZ(Variation 2), 6.5 CZ(Variation 2), 8E(Variation 2), 10E(Variation 2), 12.5E(Variation 2)

23-1000
GLOW PLUG (12 Volt)
Replaces: Westerbeke 24353
Fits: 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 6.0 BCD(60Hz) / 4.5 BCD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz), 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDB(60Hz) / 25.0 BEDB(50Hz), 32.0 WTF(60Hz) / 25.0 WTF(50Hz)

23-5840
TEMPERATURE SENDER
Replaces: Westerbeke 35109
Fits several models. See application chart on pages 120-131

23-5880
OIL PRESSURE SENDER
Replaces: Westerbeke 24132
Fits several models. See application chart on pages 120-131

23-2000
IMPELLER
Replaces: Westerbeke 33112
(Impeller Only)
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG(60Hz)/12.0 BTG(50Hz), 15.0 BTGA(60Hz)/12.0 BTGA(50Hz), 20.0 WTA(60Hz)/16.0 WTA(50Hz)

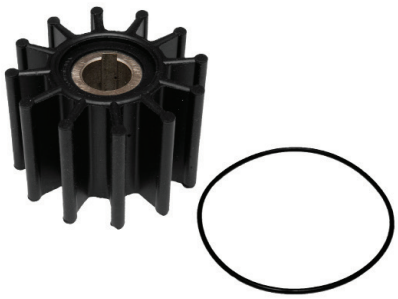
23-2001
IMPELLER
Replaces: Westerbeke 32620
(Impeller Only)
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 4.5 BCG(60Hz)/ 3.75 BCG(50Hz), 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 6.5 BCG(60Hz)/ 4.8 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 7.0 BCGB(60Hz)/ 6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 9.0 BTG(60Hz)/ 7.0 BTG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz), 3.0 WMD(60Hz)/ 2.4 WMD(50Hz), 3.8/4.2 BCDT(60Hz) / 3.5 BCDT(50Hz), 5.0 BCG(60Hz)/ 4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)

23-2002
IMPELLER
Replaces:
Kohler 229826
Fits: 8E (SN 296899 and Up), 10E (SN 296899 and Up), 12.5E (SN 296899 and Up), 12.5CF (SN 296899 and Up), 15C, 16CF, 20C

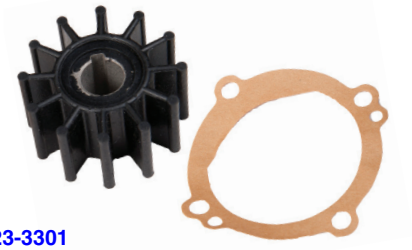
23-2003
IMPELLER
Replaces:
Kohler 250872, Jabsco 22799-0001
Fits: 8E (SN 296898 and Below), 10E (SN 296898 and Below), 12.5E (SN 296898 and Below), 12.5CF (SN 296898 and Below)

23-2004
IMPELLER KIT
Replaces: Kohler 359978
(Impeller only)
Fits: Kohler Pump GM28487; Fits Models 4EF, 5E, 6EF, 7.3E, 4 EFCD, 5 ECD, 6 EFCD, 7.3 ECD,

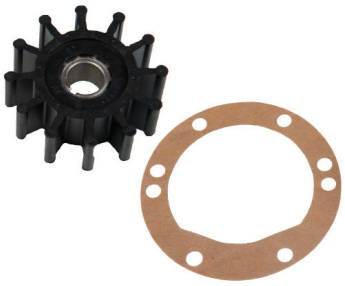
23-2005
IMPELLER KIT
Replaces: Northern Lights 25-12009
(Impeller only)



23-3300
IMPELLER KIT
Replaces: Onan 132-0349
Fits: MDKAV, MDKBG, MDKAW (Spacesaver), MDKAZ, MDKBD, MDKBE, MDKBF, MDKBD (w/ Isolated Ground), MDKBE (w/ Isolated Ground), MDKBF (w/ Isolated Ground)

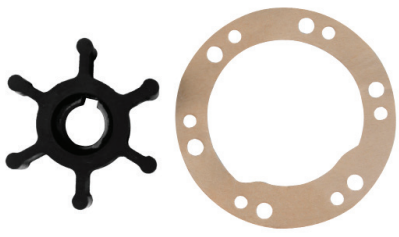


23-3301
IMPELLER KIT
Replaces: Westerbeke 11907
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/ 20.0 BEG(50Hz), 20.0 SBEG(60Hz)/16.0 SBEG(50Hz), 20.0 SBEGA(60Hz)/16.0 SBEGA(50Hz), 22.5 SBEG(60Hz)/18.7 SBEG(50Hz), 22.5 SBEGA(60Hz)/18.7 SBEGA(50Hz), 20.0 BED(60Hz)/16.0 BED(50Hz), 20.0 BEDA(60Hz)/16.0 BEDA(50Hz), 25.0 BED(60Hz)/20.0 BED(50Hz), 25.0 WTA(60Hz)/20.0 WTA(50Hz), 32.0 BED(60Hz)/25.0 BED(50Hz), 32.0 BEDA(60Hz)/25.0 BEDA(50Hz), 32.0 BEDB(60Hz)/25.0 BEDB(50Hz), 32.0 WTF(60Hz)/25.0 WTF(50Hz)



23-3302
IMPELLER KIT
Replaces: Westerbeke 33112
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG(60Hz)/12.0 BTG(50Hz), 15.0 BTGA(60Hz)/12.0 BTGA(50Hz), 20.0 WTA(60Hz)/16.0 WTA(50Hz)
Includes **23-2000** Impeller

23-3303
IMPELLER KIT
Replaces: Kohler 229826
Fits: Kohler Pump GM46962; Fits: Models 8E (SN 296899 and Up), 10E (SN 296899 and Up), 12.5E (SN 296899 and Up), 12.5CF (SN 296899 and Up), 15C, 16CF, 20C



23-3304
IMPELLER KIT
Replaces: Kohler 229955
Fits: 8E (SN 296898 and Below), 10E (SN 296898 and Below), 12.5E (SN 296898 and Below), 12.5CF (SN 296898 and Below)

23-3305
IMPELLER KIT
Replaces: Westerbeke 32620
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 4.5CG(60Hz)/3.75 BCG(50Hz), 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 9.0 BTG(60Hz)/ 7.0 BTG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz), 3.0 WMD(60Hz)/ 2.4 WMD(50Hz), 3.8/4.2 BCDT(60Hz) / 3.5 BCDT(50Hz)

23-3306
IMPELLER KIT
Replaces: Westerbeke 46622
Fits: 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)

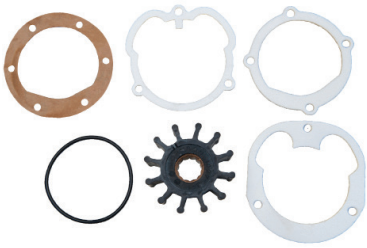
23-3307
IMPELLER KIT
Replaces: Westerbeke 34440
Fits: 4.0 BCD(60Hz), 4.4 BCD(60Hz), 4.4 WMD(60Hz)/3.3 WMD(50Hz), 5.0 BCD(60Hz)/4.0 BCD(50Hz), 5.0 BCDA(60Hz)/4.0 BCDA(50Hz), 5.0 BCDB(60Hz)/4.0 BCDB(50Hz), 6.0 BCD(60Hz)/4.5 BCD(50Hz), 7.6 BTD(60Hz)/5.7 BTD(50Hz), 7.7 WMD(60Hz)/5.8 WMD(50Hz), 8.0 BTD(60Hz)/6.0 BTD(50Hz), 8.0 BTDA(60Hz)/6.0 BTDA(50Hz)(Before March 2004), 8.0 WMD(60Hz)/6.0 WMD(50Hz), 10.0 BTD(60Hz)/7.5 BTD(50Hz), 10.0 BTDA(60Hz)/7.5 BTDA(50Hz), 11.0 BTD(60Hz)/8.3 BTD(50Hz), 11.0 WMD(60Hz)/8.3 WMD(50Hz), 12.5 BTD(60Hz)/9.4 BTD(50Hz), 12.5 BTDA(60Hz)/9.4 BTDA(50Hz), 12.5 BTDB(60Hz)/9.4 BTDB(50Hz), 12.5 WMD(60Hz)/9.4 WMD(50Hz), 15.0 BTDC(60Hz)/12.0 BTDC(50Hz)

23-3308
IMPELLER KIT
Replaces: Kohler 352122
Fits: 33EFOZ, 33 CFOZ, 40 CFOZ, 40EOZ, 40EFOZ, 50 COZ, 50 CFOZ, 50EOZ, 55EFOZ, 65 COZ, 65EOZ, 70EFOZ, 80EOZ, 80EFOZ, 99EOZ

23-3309
IMPELLER KIT
Replaces: Onan 132-0436
Fits: MDDCA, MDDCB, MDDCC, MDDCF, MDDCG, MDDCD, MDDCE, MDDCH, MDDCJ

23-3310
IMPELLER KIT
Replaces: Onan 541-1519
Fits: MDKBK, MDKBL, MDKBM, MDKBN, MDKAL/A/B

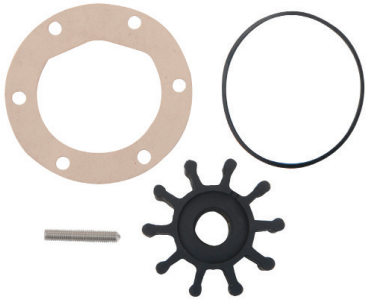
23-3311
IMPELLER KIT
Replaces: Fischer Panda J009-46840
Mase 80161
Fits: AGTPM 4, PMS 4, IS 2.5, IS 4.0, IS 4.7, IS 7.1



23-3312
IMPELLER KIT
Replaces: Fischer Panda J009-1027B-1
Mase 92911
Fits: IS 13.2, IS 10.2, IS 14.0, IS 19.0, IS 23.1T, PMS 15, PMS 16 DP, PMS 20, PMS 22, PMS 25, PMS 30, PMS 40, PMS 50

23-3313
IMPELLER KIT
Replaces: Westerbeke 33104
Fits: 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz)

23-3314
IMPELLER KIT
Replaces: Kohler 359978
Fits: Kohler Pump GM28487; Fits Models 4EF, 5E, 6EF, 7.3E, 4 EFCD, 5 ECD, 6 EFCD, 7.3 ECD



23-3315
IMPELLER KIT
Replaces: Northern Lights 25-12009
Fits: M673LD3, M673L3, M673LD2, M673L2

23-0400
QUAD RING
Replaces: Northern Lights 25-12031

23-4005
SEA WATER PUMP BELT
Replaces: Westerbeke 13810
Fits: 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDA(60Hz) / 25.0 BEDA(50Hz), 32.0 BEDB(60Hz) / 25.0 BEDB(50Hz)

23-4006
SEA WATER PUMP BELT
Replaces: Westerbeke 31152
Fits: 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz)

23-4007
SEA WATER PUMP BELT
Replaces: Westerbeke 30376
Fits: 4.0 BCD(60Hz), 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 5.0 BCD/BCDA/ BCDB(60Hz) / 4.0 BCD/BCDA/BCDB(50hz)

23-3600
THERMOSTAT
Replaces:
Westerbeke 24688
Temperature Rating: 180°
Fits: 3.0 WMD(60Hz)/2.4 WMD(50Hz), 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 12.6 BTD(60Hz) / 10.4 BTD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz), 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)

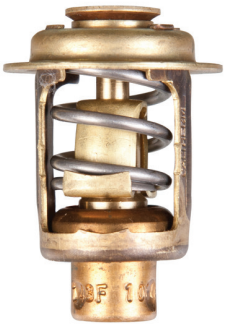
23-3601
THERMOSTAT
Replaces: Westerbeke 35736
Temperature Rating: 140°
Fits: 6.5 BCG(60Hz)/4.8 BCG(50Hz), 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz), 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz)

23-3602
THERMOSTAT
Replaces: Westerbeke 37387
Temperature Rating: 140°
Fits: 4.5 BCG(60Hz)/3.75 BCG(50Hz), 7.0 BCG(60Hz)/ 5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz)

23-3603
THERMOSTAT
Replaces: Westerbeke 39378
Temperature Rating: 160°
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/ 5.2 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.0 BCGC(60Hz)/ 5.9 BCGC(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 5.0 SBCG(60Hz)/ 4.0 SBEG(50Hz), 6.5 SBCG(60Hz) / 5.4 SBCG(50Hz)

23-3604
THERMOSTAT
Replaces: Westerbeke 46097
Temperature Rating: 140°
Fits: 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)

23-3605
THERMOSTAT
Replaces: Westerbeke 24690
Temperature Rating: 180°
Fits: 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) /11.6 SBEG(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz),20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz)



23-3606
THERMOSTAT
Replaces: Onan 309-0130
Temperature Rating: 143°
Fits: MDJA, MDJB, MDJC, MDJE, MDJF, MJA, MJB, MJC

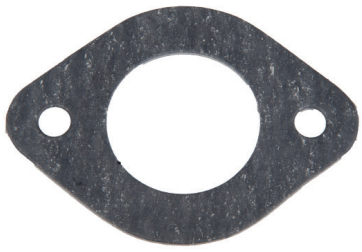
23-3607
THERMOSTAT
Replaces: Kohler 352018
Temperature Rating: 195°
Fits: 33EFOZ(Variation 1), 33 CFOZ(Variation 1), 40 CFOZ(Variation 1), 40EOZ(Variation 1), 40EFOZ(Variation 1), 50 COZ(Variation 1), 50 CFOZ(Variation 1), 50EOZ(Variation 1), 55EFOZ(Variation 1), 65 COZ(Variation 1), 65EOZ(Variation 1), 70EFOZ(Variation 1), 80EOZ(Variation 1), 80EFOZ(Variation 1), 99EOZ(Variation 1), 100EFOZ(Variation 1), 125EOZ(Variation 1), 125EFOZ(Variation 1), 150EOZ(Variation 1)

23-3608
THERMOSTAT
Replaces: Kohler 249930
Temperature Rating: 190°
Fits: 4EF, 5E, 6EF, 7.3E, 8E, 10E, 12.5E, 12.5CF, 15C, 16CF, 20C

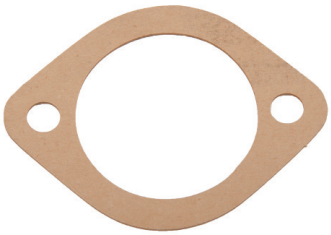
23-3609
THERMOSTAT
Replaces: Kohler 252896
Temperature Rating: 170°
Fits: 11 CCFOZ, 11.5 CCFOZ, 11EFOZ, 11.5EFOZ, 13EOZ, 13EFOZ, 13.5 CCOZ, 14 CCOZ, 14 EOZ, 15.5EOZ, 16EFOZ, 17.5EFOZ, 18.5 CCOZ, 19EFOZ, 20 CCFOZ, 20EOZ, 20EFOZ, 23EOZ, 24 CCOZ, 24EOZ

23-3610
THERMOSTAT
Replaces: Kohler 267717
Temperature Rating: 180°
Fits: 3.5 CFZ, 3.5 EFZ, 4 CZ, 4 ESZ, 5 CFZ, 5 EFZ, 6.5 CZ, 6.5 ESZ

23-0800
THERMOSTAT GASKET
Replaces: Westerbeke 42260
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/ 6.0 BCGTC(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz)

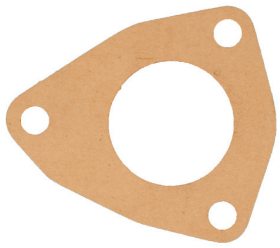


23-0801
THERMOSTAT GASKET
Replaces: Westerbeke 46124
Fits: 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 5.0 SBCG(60Hz) / 4.2 SBEG(50Hz), 6.5 SBCG(60Hz) / 5.4 SBCG(50Hz)

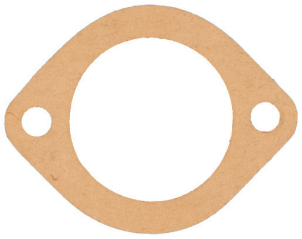


23-0802
THERMOSTAT GASKET
Replaces: Westerbeke 34196
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 6.0 BCD(60Hz) / 4.5 BCD(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.6 BTD(60Hz) / 10.4 BTD(50Hz)

23-0803
THERMOSTAT GASKET
Replaces: Westerbeke 33417
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz),12.5 BEG(60Hz)/10.0 BEG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz),
15.0 BEG(60Hz)/12.0 BEG(50Hz), 15.0 BTG/A(60Hz)/ 12.0 BTG/A(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)

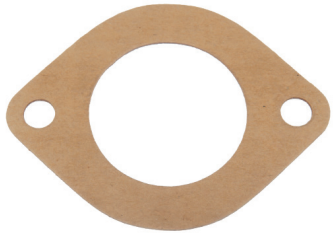


23-0804
THERMOSTAT GASKET
Replaces: Westerbeke 33373
Fits: 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz)

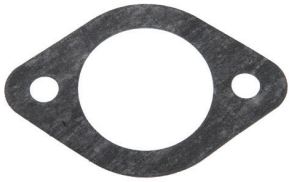


23-0805
THERMOSTAT GASKET
Replaces: Westerbeke 40434
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz), 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)

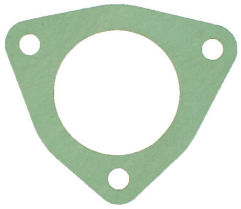
23-0806
THERMOSTAT GASKET
Replaces: Westerbeke 24323
Fits: 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz)



23-0807
THERMOSTAT GASKET
Replaces: Westerbeke 33966
Fits: 15.0 BTD(60Hz) / 12.0 BTD(50Hz)

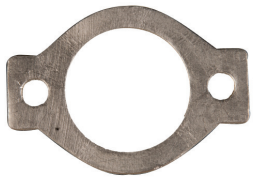


23-0808
THERMOSTAT GASKET
Replaces: Westerbeke 37922
Fits: 4.5 BCG(60Hz)/3.75 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz)



23-0809
THERMOSTAT GASKET
Replaces: Kohler 267718
Fits: 3.5CFZ, 4CZ, 5CFZ, 6.5CZ

23-0810
THERMOSTAT GASKET
Replaces: Kohler 229432
Fits: 11CCFOZ(variation 1,6), 11.5CCFOZ(variation 1,6), 11EFOZ(variation 1,6), 11.5EFOZ(variation 1,6), 13EOZ(variation 1,6), 13EFOZ(variation 1,6), 13.5CCOZ(variation 1,6), 14CCOZ(variation 1,6), 14EOZ(variation 1,6), 15CCFOZ, 15.5 EOZ(variation 1,6), 16EFOZ, 17.5EFOZ, 18.5CCOZ, 19EFOZ, 20CCFOZ, 20EOZ, 20EFOZ, 23EOZ, 24CCOZ, 24EOZ



23-0811
THERMOSTAT GASKET
Replaces: Kohler 249865
Fits: 11CCFOZ(variation 2,3,4,5), 11.5CCFOZ(variation 2,3,4,5), 11EFOZ(variation 2,3,4,5), 11.5EFOZ(variation 2,3,4,5), 13EOZ(variation 2,3,4,5), 13EFOZ(variation 2,3,4,5), 13.5CCOZ(variation 2,3,4,5), 14CCOZ(variation 2,3,4,5), 14EOZ(variation 2,3,4,5), 15.5 EOZ(variation 2,3,4,5), 11EFOZD, 11.5EFOZD, 13EOZD, 13EFOZD, 14EOZD, 15.5EOZD, 17EFOZD, 17.5EFOZD, 19EFOZD, 20EOZD, 20EFOZD, 23EOZD, 24EOZD

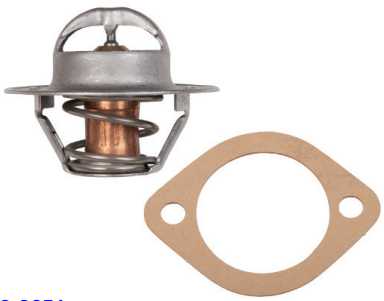
23-0812
THERMOSTAT GASKET
Replaces: Kohler 229433
Fits: 11 CCFOZ, 11.5 CCFOZ, 11EFOZ, 11.5EFOZ, 13EOZ, 13EFOZ, 13.5 CCOZ, 14 CCOZ, 14 EOZ, 15 CCFOZ, 15.5EOZ, 16EFOZ, 17.5EFOZ, 18.5 CCOZ, 19EFOZ, 20 CCFOZ, 20EOZ, 20EFOZ, 23EOZ, 24 CCOZ, 24EOZ, 11EFOZD, 11.5EFOZD, 11.5EFOZD, 13EFOZD, 14 EOZD, 15.5 EOZD, 17 EFOZD, 17.5EFOZD, 19EFOZD, 20EOZD, 20EFOZD, 23EOZD, 24EOZD

23-0813
THERMOSTAT GASKET
Replaces: Kohler 229963
Fits: 8E, 10E, 12.5E, 12.5CF, 15C, 16CF, 20C, 10EG, 13EG, 13EGZ, 15EG, 15EGZ, 4CCFOZ, 4EFOZ, 5CCOZ, 5EOZ, 6.5EFOZ, 8CCFOZ, 8EOZ, 8EFOZ, 9CCOZ, 9EOZ, 9EFOZ, 10EOZ, 23EFOZ, 27EFOZ, 28EOZ, 32EOZ, 6.5EFOZD, 7EFOZD, 8EOZD, 8.5EFOZD, 9EOZD, 9EFOZD, 10EOZD

23-0814
THERMOSTAT GASKET
Replaces: Kohler 352031
Fits: 33EFOZ(variation 1,2,3), 33CFOZ(variation 1,2,3), 40CFOZ(variation 1,2,3), 40EOZ(variation 1,2,3), 40EFOZ(variation 1,2,3), 50COZ(variatin 1,2,3), 50CFOZ(variation 1,2,3), 50EOZ(variation 1,2,3), 55EFOZ(variation 1,2,3), 65COZ(variation 1,2,3), 65EOZ(variation 1,2,3), 70EFOZ(variation 1,2,3), 80EOZ(variation 1,2,3), 80EFOZ(variation 1,2,3), 99EOZ(variation 1,2,3), 100EFOZ(variation 1,2,3), 125EOZ(variation 1,2,3), 125EFOZ(variation 1,2,3), 150EOZ(variation 1,2,3)

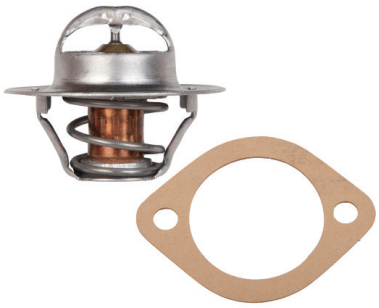
23-0830
THERMOSTAT GASKET
Replaces: Northern Lights 11-10015
Fits: Used with 35-12500 and 35-11000 thermostats

23-3650
THERMOSTAT KIT
Replaces: Westerbeke 24688, 24323
Temperature Rating: 180°
Fits: 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz)



23-3651
THERMOSTAT KIT
Replaces: Westerbeke 35736, 34196
Temperature Rating: 140°
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz)

23-3652
THERMOSTAT KIT
Replaces: Westerbeke 35736, 33417
Temperature Rating: 140°
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz)

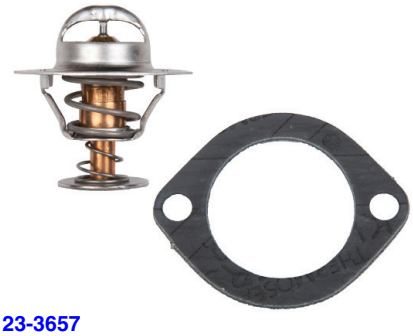


23-3653
THERMOSTAT KIT
Replaces: Westerbeke 24688, 34196
Temperature Rating: 180°
Fits: 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.6 BTD(60Hz) / 10.4 BTD(50Hz)

23-3654
THERMOSTAT KIT
Replaces: Westerbeke 39378, 42260
Temperature Rating: 160°
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.2 BCGTC(60Hz)/ 6.0 BCGTC(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz)

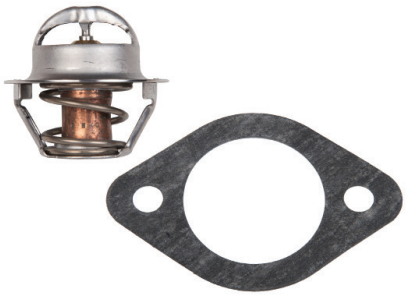
23-3655
THERMOSTAT KIT
Replaces: Westerbeke 39378, 46124
Temperature Rating: 160°
Fits: 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/ 5.2 BCGA(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 5.0 SBCG(60Hz) / 4.0 SBEG(50Hz), 6.5 SBCG(60Hz) / 5.4 SBCG(50Hz)

23-3656
THERMOSTAT KIT
Replaces: Westerbeke 46097, 33417
Temperature Rating: 140°
Fits: 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz)



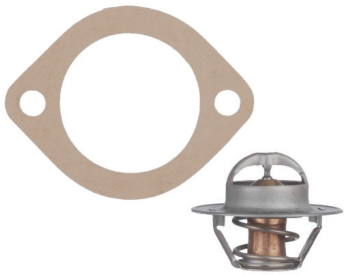
23-3657
THERMOSTAT KIT
Replaces: Westerbeke 24690, 33417
Temperature Rating: 180°
Fits: 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)

23-3658
THERMOSTAT KIT
Replaces: Westerbeke 24688, 33966
Temperature Rating: 180°
Fits: 15.0 BTD(60Hz) / 12.0 BTD(50Hz)

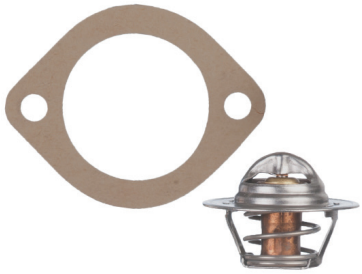


23-3659
THERMOSTAT KIT
Replaces: Westerbeke 37387, 37922
Temperature Rating: 140°
Fits: 4.5 BCG(60Hz)/3.75 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz)

23-3660
THERMOSTAT KIT
Replaces: Westerbeke 24690, 33373
Temperature Rating: 180°
Fits: 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz)

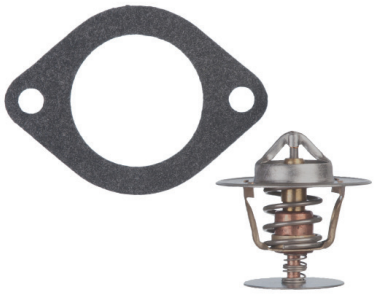


23-3661
THERMOSTAT KIT
Replaces: Westerbeke 35736, 40434
Temperature Rating: 140°
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz)

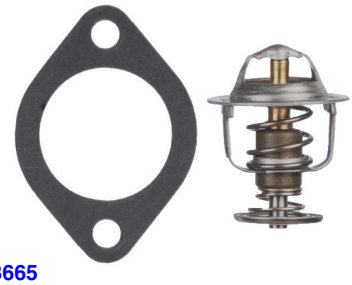


23-3662
THERMOSTAT KIT
Replaces: Westerbeke 24688, 40434
Temperature Rating: 180°
Fits: 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)

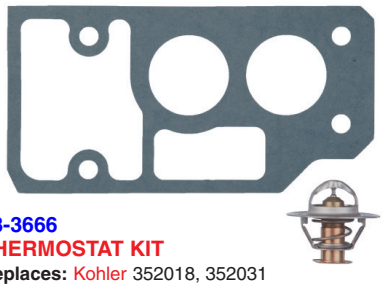
23-3663
THERMOSTAT KIT
Replaces: Kohler 267717, 267718
Temperature Rating: 180°
Fits: 3.5 CFZ, 4 CZ, 5 CFZ, 6.5 CZ



23-3664
THERMOSTAT KIT
Replaces: Kohler 249930, 29963
Temperature Rating: 190°
Fits: 8E, 10E, 12.5E, 12.5CF, 15C, 16CF, 20C, 10 EG, 13 EG, 13 EGZ, 15 EG, 15 EGZ



23-3665
THERMOSTAT KIT
Replaces: Kohler 252896, 229432
Temperature Rating: 170°
Fits: 11 CCFOZ(Version 1,6), 11.5 CCFOZ(Version 1, 6), 11EFOZ(Version 1, 6), 11.5EFOZ(Version 1, 6), 13EOZ(Version 1, 6), 13EFOZ(Version 1, 6), 13.5 CCOZ(Version 1, 6), 14 CCOZ(Version 1, 6), 14 EOZ(Version 1, 6), 15.5EOZ(Version 1, 6), 16EFOZ, 17.5EFOZ, 18.5 CCOZ, 19EFOZ, 20 CCFOZ, 20EOZ, 20EFOZ, 23EOZ, 24 CCOZ, 24EOZ



23-3666
THERMOSTAT KIT
Replaces: Kohler 352018, 352031
Temperature Rating: 195°
Fits: 33EFOZ(Variation 1), 33 CFOZ(Variation 1), 40 CFOZ(Variation 1), 40EOZ(Variation 1), 40EFOZ(Variation 1), 50 COZ(Variation 1), 50 CFOZ(Variation 1), 50EOZ(Variation 1), 55EFOZ(Variation 1), 65 COZ(Variation 1), 65EOZ(Variation 1), 70EFOZ(Variation 1), 80EOZ(Variation 1),80EFOZ(Variation 1), 99EOZ(Variation 1), 100EFOZ(Variation 1), 125EOZ(Variation 1), 125EFOZ(Variation 1), 150EOZ(Variation 1)

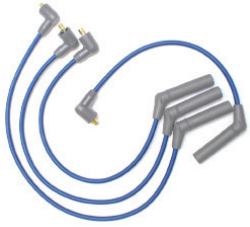
23-2700
DISTRIBUTOR CAP
Replaces: Westerbeke 40859
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz), 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)

23-2701
DISTRIBUTOR CAP
Replaces: Westerbeke 34113
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz)

23-2702
DISTRIBUTOR CAP
Replaces: Westerbeke 35608
Fits: 6.5 BCG(60Hz)/4.8 BCG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz)

23-2703
DISTRIBUTOR CAP
Replaces: Westerbeke 46592
Fits: 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)

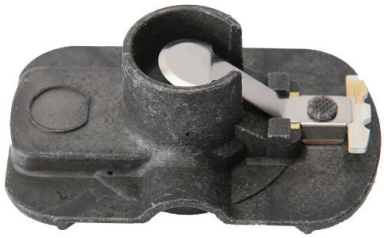
23-4500
PLUG WIRE SET
Replaces: Westerbeke 43060
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 4.5 BCGTE(60Hz)/3.75 BCGTE(50Hz), 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 7.0 BCGD(60Hz)/5.8 BCGD(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz), 9.6 BCGTE(60Hz)/8.0 BCGTE(50Hz)



23-4501
PLUG WIRE SET
Replaces: Westerbeke 46596
Fits: 8.0 BEG(60Hz)/6.4 BEG(50Hz), 10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)

23-2800
ROTOR
Replaces: Westerbeke 34093
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 8.5 BTG(60Hz)/6.5 BTG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz)

23-2801
ROTOR
Replaces: Westerbeke 35610
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz)



23-2802
ROTOR
Replaces: Westerbeke 40860
Fits: 20.0 BEG(60Hz)/16.0 BEG(50Hz), 25.0 BEG(60Hz)/20.0 BEG(50Hz), 20.0 SBEG(60Hz) / 16.0 SBEG(50Hz), 20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz), 22.5 SBEG(60Hz) / 18.7 SBEG(50Hz), 22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)

23-2803
ROTOR
Replaces: Westerbeke 43050
Fits: 4.5 BCGB(60Hz)/3.75 BCGB(50Hz), 4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz), 5.0 BCG(60Hz)/4.2 BCG(50HZ), 5.0 BCGA(60Hz)/5.2 BCGA(50Hz), 7.0 BCGB(60Hz)/6.0 BCGB(50Hz), 7.0 BCGC(60Hz)/5.9 BCGC(50Hz), 7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz), 8.0 BEG(60Hz)/6.4 BEG(50Hz), 9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz),10.0 BEG(60Hz)/8.0 BEG(50Hz), 12.5 BEG(60Hz)/10.0 BEG(50Hz), 15.0 BEG(60Hz)/12.0 BEG(50Hz), 5.0 SBCG(60Hz) / 4.0 SBEG(50Hz), 6.5 SBCG(60Hz) / 5.4 SBCG(50Hz), 8.0 SBEG(60Hz) / 6.4 SBEG(50Hz), 10.0 SBEG(60Hz) / 8.0 SBEG(50Hz), 12.5 SBEG(60Hz) / 10.0 SBEG(50Hz), 14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)

23-2804
ROTOR
Replaces: Westerbeke 42201
Fits: 4.5 BCG(60Hz)/3.75 BCG(50Hz), 7.0 BCG(60Hz)/5.0 BCG(50Hz), 7.0 BCGA(60Hz)/5.0 BCGA(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz)

23-7800
OIL FILTER
Replaces: Westerbeke 36918
Fits several models. See application chart on page 120-131

23-7801
OIL FILTER
Replaces: Westerbeke 35595
Nothern Lights 24-0200
Fits: 4.0 BCG(60Hz)/3.0 BCG(50Hz), 6.5 BCG(60Hz)/4.8 BCG(50Hz), 9.0 BTG(60Hz)/7.0 BTG(50Hz), M753, M753G, M753K, M753W, M753W2, M773, LW2

23-7802
OIL FILTER
Replaces: Westerbeke 48078
Fits: 3.0 BPMG (60Hz)

23-7803
OIL FILTER
Replaces: Kohler 326817
Fits: 8E, 10E, 12.5E

23-7804
OIL FILTER
Replaces: Onan 185-7444
(**Fits:** MDKAU, MDKBH)
Fischer Panda 15853-99170
Fits: PMS 8 MINI, PMS 8 DP, PMS 4200, PMS 6500, PMS 12 DP, PMS 12 Mini

23-7820
OIL FILTER
Replaces: Kohler 279449
Fits: 12.5CF, 15C, 16CF, 20C

23-7821
OIL FILTER
Replaces: Kohler 359771
Fits: 4EF, 5E, 6EF, 7.3E

23-7822
OIL FILTER
Replaces: Kohler 229678
Fits: 4 CCFOZ, 4 EFOZ, 5 CCOZ, 5 EOZ, 6.5 EFOZ, 8 EOZ

23-7823
OIL FILTER
Replaces: Kohler 267714
Fits: 3.5 CFZ, 3.5 EFZ, 4 CZ, 4 ESZ, 5 CFZ, 5 EFZ, 6.5 CZ, 6.5 ESZ

23-7824
OIL FILTER
Replaces: Kohler GM47465
Fits: 7 EFOZD(Var 1), 8.5 EFOZD(Var 1), 9 EOZD(Var 1), 9 EFOZD (Var 1), 10 EOZD(Var 1), 11 EFOZD, 11.5 EFOZD, 13 EOZD, 13 EFOZD, 14 EOZD, 15.5 EOZD, 17 EFOZD, 17.5 EFOZD, 19 EFOZD, 20 EOZD, 20 EFOZD, 23 EOZD, 24 EOZD

23-7825
OIL FILTER
Replaces: Westerbeke 35828
Fits: 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz)

23-7826
OIL FILTER
Replaces: Westerbeke 40154
Fits: 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz), 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDA(60Hz) / 25.0 BEDA(50Hz)

23-7840
OIL FILTER
Replaces: Onan 122-0810
Fits: MDKBD, MDKBE, MDKBF, MDKBD (w/ Isolated Ground), MDKBE (w/ Isolated Ground), MDKBF (w/ Isolated Ground), MDKAD/E/F

23-7841
OIL FILTER
Replaces: Onan 122-0185
Fits: MDJB, MDJC, MDJE, MDJF, MJA, MJB, MJC

23-7842
OIL FILTER
Replaces: Onan 185-5835
Fits: MDKAV, MDKBG, MDKAW (Spacesaver), MDKAZ, MDKAL/A/B, MDKBK, MDKBL, MDKBM, MDKBN

As with Marine Engines, Generators require routine maintenance and changing of engine oil is critical to maintaining and extending their useful life. With the addition of many oil filters for the Marine Generator market, Sierra offers several grades of oil for the gasoline and diesel Generator applications. These oils are specifically formulated for the Marine Industry to provide excellent lubrication and corrosion protection. All of these oils are backed by Sierra's **Industry Leading Warranty.**

Part#	Description	Qty	Case Qty
18-9420-2	10W30 4-Stroke	Qt.	12
18-9400-2	25W40 4-Stroke	Qt.	12
18-9553-2	15W40 Diesel Oil	Qt.	12
18-9410-2	SAE 30 Full Syn.	Qt.	12

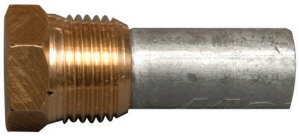
DISPLAY PACKAGE

56966P
HOURMETER
Round

DISPLAY PACKAGE

56967P
HOURMETER
Rectangular

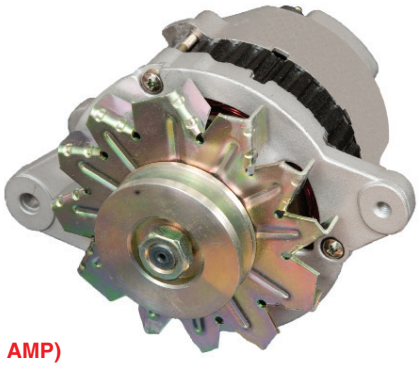
23-6400
ANODE
Replaces:
Westerbeke 11885, Kohler 260085
Fits several models. See application chart on page 120-131



23-6401
ANODE
Replaces: Onan 130-4434
Fits: MDKAV, MDKBG, MDKAW (Spacesaver), MDKAZ, MDKBD, MDKBE, MDKBF, MDKBD (w/ Isolated Ground), MDKBE (w/ Isolated Ground), MDKBF (w/ Isolated Ground), MDKBH, MDKBK, MDKBL, MDKBM, MDKBN, MDKBP, MDKBR, MDKBS, MDKBV, MDKBT, MDKBU

23-6402
ANODE
Replaces: Onan 130-6228
Fits: MDDCA, MDDCB, MDDCC, MDDCF, MDDCG, MDDCD, MDDCE, MDDCH, MDDCJ

23-5800
SOLENOID
Replaces: Westerbeke 24639
Fits: 3.0 WMD(60Hz)/2.4 WMD(50Hz), 4.0 BCD(60Hz), 4.4 BCD(60Hz), 4.4 WMD(60Hz) / 3.3 WMD(50Hz), 5.0 BCD/BCDA/BCDB(60Hz) / 4.0 BCD/BCDA/BCDB(50hz), 6.0 BCD(60Hz) / 4.5 BCD(50Hz), 7.6 BTD(60Hz) / 5.7 BTD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz), 11.0 WMD(60Hz) / 8.3 WMD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz), 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz), 15.0 WTA(60Hz) / 12.0 WTA(50Hz), 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz), 25.0 WTA(60Hz) / 20.0 WTA(50Hz), 32.0 BED(60Hz) / 25.0 BED(50Hz), 32.0 BEDA(60Hz) / 25.0 BEDA(50Hz), 32.0 BEDB(60Hz) / 25.0 BEDB(50Hz), 32.0 WTF(60Hz) / 25.0 WTF(50Hz)



23-5900
ALTERNATOR (50 AMP)
Replaces: Westerbeke 30594
Fits: 4.4 BCD(60Hz), 4.4 WMD(60Hz)/3.3 WMD(50Hz), 6.0 BCD(60Hz)/ 4.5 BCD(50Hz), 7.7 WMD(60Hz)/5.8 WMD(50Hz), 8.0 BTD(60Hz)/ 6.0 BTD(50Hz), 8.0 WMD(60Hz)/6.0 WMD(50Hz), 10 BTD(60Hz)/ 7.5 BTD(50Hz), 11.0 BTD(60Hz)/8.3 BTD(50Hz), 12.5 BTD(60Hz)/9.4 BTD(50Hz), 12.5 BTDA(60Hz)/9.4 BTDA(50Hz), 12.5 WMD(60Hz)/ 9.4 WMD(50Hz), 15.0 BTD(60Hz)/12.0 BTD(50Hz)

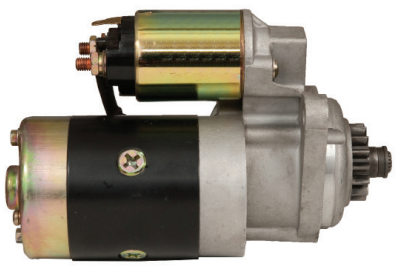
23-4000
ALTERNATOR BELT
Replaces: Westerbeke 39181
Fits: 20.0 BED(60Hz) / 16.0 BED(50Hz), 20.0 BEDA(60Hz) / 16.0 BEDA(50Hz), 25.0 BED(60Hz) / 20.0 BED(50Hz)

23-4001
ALTERNATOR BELT
Replaces: Westerbeke 11672
Fits: 15.0 BTDA(60Hz) / 12.0 BTDA(50Hz), 15.0 BTDB(60Hz) / 12.0 BTDB(50Hz), 20.0 WTA(60Hz) / 16.0 WTA(50Hz)

23-4002
ALTERNATOR BELT
Replaces: Westerbeke 30592
Fits: 6.5 TWG(60Hz)/4.9 TWG(50Hz), 8.0 TWG(60Hz)/6.4 TWG(50Hz), 11.0 TWG(60Hz)/8.5 TWG(50Hz), 6.0 BCD(60Hz) / 4.5 BCD(50Hz), 7.7 WMD(60Hz) / 5.8 WMD(50Hz), 8.0 WMD(60Hz) / 6.0 WMD(50Hz), 11.0 BTD(60Hz) / 8.3 BTD(50Hz)

23-4003
ALTERNATOR BELT
Replaces: Westerbeke 45232
7.6 BTD(60Hz) / 5.7 BTD(50Hz), 8.0 BTDA(60Hz) / 6.0 BTDA(50Hz), 10.0 BTDA(60Hz) / 7.5 BTDA(50Hz), 12.5 BTDB(60Hz) / 9.4 BTDB(50Hz), 15.0 BTDC(60Hz) / 12.0 BTDC(50Hz)

23-4004
ALTERNATOR BELT
Replaces: Westerbeke 30475
12.5 BTG(60Hz)/10.0 BTG(50Hz), 15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz), 8.0 BTD(60Hz) / 6.0 BTD(50Hz), 10.0 BTD(60Hz) / 7.5 BTD(50Hz), 12.5 BTD(60Hz) / 9.4 BTD(50Hz), 12.5 BTDA(60Hz) / 9.4 BTDA(50Hz), 12.5 WMD(60Hz) / 9.4 WMD(50Hz), 15.0 BTD(60Hz) / 12.0 BTD(50Hz)



23-5600
STARTER
Replaces: Westerbeke 30593
Fits: 4.4 WMD(60Hz)/3.3 WMD(50Hz), 7.7 WMD(60Hz)/5.8 WMD(50Hz), 8.0 BTDA(60Hz)/6.0 BTDA(50Hz), 8.0 WMD(60Hz)/6.0 WMD(50Hz), 10.0 BTDA(60Hz)/7.5 BTDA(50Hz), 11.0 BTD(60Hz)/8.3 BTD(50Hz), 11.0 WMD(60Hz)/8.3 WMD(50Hz), 12.5 BTD(60Hz)/9.4 BTD(50Hz), 12.5 BTDA(60Hz)/9.4 BTDA(50Hz), 12.5 BTDB(60Hz)/9.4 BTDB(50Hz), 12.5 WMD(60Hz)/9.4 WMD(50Hz), 12.6 BTD(60Hz)/10.4 BTD(50Hz), 15.0 BTD(60Hz)/12.0 BTD(50Hz), 15.0 BTDA(60Hz)/12.0 BTDA(50Hz), 15.0 BTDB(60Hz)/ 12.0 BTDB(50Hz), 15.0 BTDC(60Hz)/12.0 BTDC(50Hz)

Sierra

GENERATOR PARTS

Sierra offers over 100 products focused entirely on servicing the generator market. Applications cover all applicable product categories with a focus on Kohler®, Onan® & Westerbeke® Generator Sets.

Like all Sierra products, quality is insured by our industry leading Limited Lifetime Warranty.

THE VERY BEST PARTS OF BOATING

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
3.0 WMD(60Hz)/2.4 WMD(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3305	23-3600
3.8/4.2 BCDT(60Hz) / 3.5 BCDT(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	—
4.0 BCD(60Hz)	Westerbeke	—	—	23-7770		23-3307	—
4.4 BCD(60Hz)	Westerbeke	—	23-5900	—	23-2001	23-3307	23-3600
4.4 WMD(60Hz) / 3.3 WMD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
5.0 BCD/BCDA/ BCDB(60Hz) / 4.0 BCD/ BCDA/BCDB(50hz)	Westerbeke	—	—	23-7770		23-3307	—
5.0 BCDR(60Hz) / 4.0 BCDR(50Hz)	Westerbeke						
6.0 BCD(60Hz) / 4.5 BCD(50Hz)	Westerbeke	—	23-5900	23-7770		23-3307	23-3600
7.6 BTD(60Hz) / 5.7 BTD(50Hz)	Westerbeke	—	—	23-7770		23-3307	—
7.7 WMD(60Hz) / 5.8 WMD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
8.0 BTD(60Hz) / 6.0 BTD(50Hz)	Westerbeke	—	23-5900	23-7770		23-3307	23-3600
8.0 BTDA(60Hz) / 6.0 BTDA(50Hz)	Westerbeke	23-5600	—	23-7770	23-3307 (Before March 2004)	23-3307	23-3600
8.0 BCDT(60Hz) / 7.0 BCDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
8.0 WMD(60Hz) / 6.0 WMD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
10.0 BTD(60Hz) / 7.5 BTD(50Hz)	Westerbeke	—	23-5900	23-7770		23-3307	23-3600
10.0 BTDA(60Hz) / 7.5 BTDA(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
11.0 BTD(60Hz) / 8.3 BTD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
11.0 WMD(60Hz) / 8.3 WMD(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
12.5 BTD(60Hz) / 9.4 BTD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
12.5 BTDA(60Hz) / 9.4 BTDA(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
12.5 BTDB(60Hz) / 9.4 BTDB(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
12.5 WMD(60Hz) / 9.4 WMD(50Hz)	Westerbeke	23-5600	23-5900	23-7770		23-3307	23-3600
12.6 BTD(60Hz) / 10.4 BTD(50Hz)	Westerbeke	23-5600	—	23-7770	—	—	23-3600
15.0 BTD(60Hz) / 12.0 BTD(50Hz)	Westerbeke	23-5600	23-5900	23-7764	—	23-3313	23-3600
15.0 BTDA(60Hz) / 12.0 BTDA(50Hz)	Westerbeke	23-5600	—	23-7764	—	23-3313	23-3605
15.0 BTDB(60Hz) / 12.0 BTDB(50Hz)	Westerbeke	23-5600	—	23-7764	—	23-3313	23-3605
15.0 BTDC(60Hz) / 12.0 BTDC(50Hz)	Westerbeke	23-5600	—	23-7770		23-3307	23-3600
15.0 WTA(60Hz) / 12.0 WTA (50Hz)	Westerbeke	—	—	23-7764	—	23-3313	23-3605
20.0 BED(60Hz) / 16.0 BED(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
20.0 BEDA(60Hz) / 16.0 BEDA(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
20.0 WTA(60Hz) / 16.0 WTA(50Hz)	Westerbeke	—	—	23-7764	23-2000	23-3302	23-3605
25.0 BED(60Hz) / 20.0 BED(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
25.0 WTA(60Hz) / 20.0 WTA(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
32.0 BED(60Hz) / 25.0 BED(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	—
32.0 BEDA(60Hz) / 25.0 BEDA(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	23-3605
32.0 BEDB(60Hz) / 25.0 BEDB(50Hz)	Westerbeke	—	—	—	—	23-3301	—
32.0 WTF(60Hz) / 25.0 WTF(50Hz)	Westerbeke	—	—	23-7764	—	23-3301	—
3.0 BPMG (60Hz)	Westerbeke	—	—	23-7770	—	—	—
4.0 BCG(60Hz)/3.0 BCG(50Hz)	Westerbeke	—	—	23-7720	23-2001	23-3305	23-3601
4.5 BCG(60Hz)/3.75 BCG(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	23-3602

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	23-7800	—	—	23-6400	—	—	23-5840	23-5880	23-5800
—	—	—	—	—	—	—	—	—	—
—	23-7800	—	—	—	—	—	23-5840	23-5880	23-5800
23-3650	23-7800	—	23-0806	23-6400	—	23-1000	23-5840	23-5880	23-5800
23-3650	23-7800	—	23-0806	23-6400	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	—	—	23-6400	—		23-5840	23-5880	23-5800
	23-7800								
—	23-7800	—	23-0802	23-6400	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	—	—	—	—	—	—	23-5880	23-5800
23-3650	23-7800	—	23-0806	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7800	—	23-0802	—	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	23-1101	—	—	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	—	—	23-6400	—	—	—	—	—
23-3650	23-7800	—	23-0806	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7800	—	23-0802	23-6400	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	23-1101	—	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7825	—	23-0802	—	—	23-1000	23-5840	23-5880	23-5800
23-3650	23-7800	—	23-0806	23-6400	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7825	—	23-0802	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7825	—	23-0802	—	—	23-1000	23-5840	23-5880	23-5800
—	23-7800	23-1101	—	—	—	23-1000	23-5840	23-5880	23-5800
23-3650	23-7825	—	23-0806	—	—	23-1000	23-5840	23-5880	23-5800
23-3653	23-7800	23-1101	23-0802	23-6400	—	—	—	—	—
23-3658	23-7825	—	23-0807	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7825	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7825	—	23-0804	—	—	23-1000	23-5840	—	23-5800
—	23-7800	23-1101	—	—	—	23-1000	23-5840	—	23-5800
23-3660	—	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7826	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7826	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	—	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7826	—	23-0804	—	—	23-1000	23-5840	—	23-5800
23-3660	23-7826	—	23-0804	—	—	23-1000	23-5840	—	23-5800
—	23-7826	—	—	—	—	23-1000	23-5840	—	23-5800
—	23-7826	—	—	—	—	—	23-5840	—	23-5800
—	23-7826	—	—	—	—	23-1000	23-5840	—	23-5800
—	23-7826	—	—	—	—	23-1000	23-5840	—	23-5800
—	23-7802	—	—	—	—	—	—	—	—
23-3651	23-7801	—	23-0802	23-6400	23-7201	—	23-5840	—	—
23-3659	23-7800	—	23-0808	23-6400	23-7201	—	23-5840	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
4.5 BCGB(60Hz)/3.75 BCGB(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	23-3603
4.5 BCGTC(60Hz)/3.75 BCGTC(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	23-3603
4.5 BCGTE(60Hz) / 3.75 BCGTE(50Hz)	Westerbeke						
5.0 BCG(60Hz)/4.2 BCG(50HZ)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
5.0 BCGA(60Hz)/5.2 BCGA(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
6.5 BCG(60Hz)/4.8 BCG(50Hz)	Westerbeke	—	—	23-7720	23-2001	23-3305	23-3601
6.5 TWG(60Hz)/4.9 TWG(50Hz)	Westerbeke	—	—	23-7720	23-2000	23-3302	23-3601
7.0 BCG(60Hz)/5.0 BCG(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	23-3602
7.0 BCGA(60Hz)/5.0 BCGA(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	23-3602
7.0 BCGB(60Hz)/6.0 BCGB(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	23-3603
7.0 BCGC(60Hz)/5.9 BCGC(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
7.0 BCGD(60Hz) / 5.8 BCGD(50Hz)	Westerbeke			23-7770	23-2001	23-3306	—
7.2 BCGTC(60Hz)/6.0 BCGTC(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3305	23-3603
8.0 BEG(60Hz)/6.4 BEG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3605
8.0 TWG(60Hz)/6.4 TWG(50Hz)	Westerbeke	—	—	23-7720	23-2000	23-3302	23-3601
8.5 BTG(60Hz)/6.5 BTG(50Hz)	Westerbeke	—	—	—	23-2000	23-3302	23-3601
8.5 BTGA(60Hz) / 6.8 BTGA(50Hz)	Westerbeke				23-2000	23-3302	23-3601
9.0 BTG(60Hz)/7.0 BTG(50Hz)	Westerbeke	—	—	23-7720	23-2001	23-3305	23-3601
9.6 BCGTC(60Hz)/8.0 BCGTC(50Hz)	Westerbeke	—	—	—	23-2001	23-3305	23-3603
10.0 BEG(60Hz)/8.0 BEG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3605
11.0 TWG(60Hz)/8.5 TWG(50Hz)	Westerbeke	—	—	23-7720	23-2000	23-3302	23-3601
12.5 BEG(60Hz)/10.0 BEG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3605
12.5 BTG(60Hz)/10.0 BTG(50Hz)	Westerbeke	—	—	—	23-2000	23-3302	23-3601
15.0 BEG(60Hz)/12.0 BEG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3605
15.0 BTG/A(60Hz)/12.0 BTG/A(50Hz)	Westerbeke	—	—	—	23-2000	23-3302	23-3601
20.0 BEG(60Hz)/16.0 BEG(50Hz)	Westerbeke	—	—	—	—	23-3301	23-3601
25.0 BEG(60Hz)/20.0 BEG(50Hz)	Westerbeke	—	—	—	—	23-3301	23-3601
5.0 SBCG(60Hz) / 4.0 SBCG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
6.5 SBCG(60Hz) / 5.4 SBCG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3603
8.0 SBEG(60Hz) / 6.4 SBEG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3605
10.0 SBEG(60Hz) / 8.0 SBEG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3605
12.5 SBEG(60Hz) / 10.0 SBEG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3605
14.0 SBEG(60Hz) / 11.6 SBEG(50Hz)	Westerbeke	—	—	23-7770	23-2001	23-3306	23-3605
18.0 SBEG	Westerbeke						
18.0 SBEGA	Westerbeke						
20.0 SBEG(60Hz) / 16.0 SBEG(50Hz)	Westerbeke	—	—	23-7770	—	23-3301	23-3600
20.0 SBEGA(60Hz) / 16.0 SBEG(50Hz)	Westerbeke	—	—	23-7770	—	23-3301	23-3600
22.5 SBEG(60Hz) / 18.7 SBEG(50Hz)	Westerbeke	—	—	23-7770	—	23-3301	23-3600
22.5 SBEGA(60Hz) / 18.7 SBEGA(50Hz)	Westerbeke	—	—	23-7770	—	23-3301	23-3600
5.5 EDC(60Hz) / 5.0 EDC(50Hz)	Westerbeke	—	—	23-7770	—	—	—

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
	23-7800								
23-3655	23-7800	—	23-0801	23-6400	23-7201	—	—	—	—
23-3655	23-7800	—	23-0801	23-6400	—	—	—	—	—
23-3651	23-7801	—	23-0802	23-6400	23-7201	—	23-5840	—	—
23-3652	23-7800	—	23-0803	23-6400	23-7200	—	23-5840	—	—
23-3659	23-7800	—	23-0808	23-6400	23-7201	—	23-5840	—	—
23-3659	23-7800	—	23-0808	23-6400	23-7201	—	23-5840	—	—
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
23-3655	23-7800	—	23-0801	23-6400	—	—	—	—	—
—	23-7800	—	—	23-6400	—	—	—	—	—
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
23-3656	23-7800	—	23-0803	23-6400	23-7201	—	23-5840	23-5880	—
23-3651	23-7800	—	23-0802	23-6400	23-7200	—	23-5840	—	—
23-3652	23-7800	—	23-0803	23-6400	23-7200	—	23-5840	23-5880	—
—	23-7800	—	—	23-6400	23-7200	—	—	—	—
23-3651	23-7801	—	23-0802	23-6400	—	—	23-5840	—	—
23-3654	23-7800	—	23-0800	23-6400	23-7201	—	—	—	—
23-3656	23-7800	—	23-0803	23-6400	23-7201	—	23-5840	23-5880	—
23-3651	23-7800	—	23-0802	23-6400	—	—	23-5840	—	—
23-3656	23-7800	—	23-0803	23-6400	23-7201	—	23-5840	23-5880	—
23-3652	23-7800	—	23-0803	23-6400	23-7200	—	23-5840	23-5880	—
23-3656	23-7800	—	23-0803	23-6400	23-7201	—	23-5840	23-5880	—
23-3652	23-7800	—	23-0803	23-6400	23-7200	—	23-5840	23-5880	—
23-3661	23-7800	—	23-0805	23-6400	23-7200	—	23-5840	23-5880	—
23-3661	23-7800	—	23-0805	23-6400	23-7200	—	23-5840	23-5880	—
23-3655	23-7800	—	23-0801	23-6400	—	—	—	—	—
23-3655	23-7800	—	23-0801	23-6400	—	—	—	—	—
23-3657	23-7800	—	23-0803	23-6400	—	—	—	—	—
23-3657	23-7800	—	23-0803	23-6400	—	—	—	—	—
23-3657	23-7800	—	23-0803	23-6400	—	—	—	—	—
23-3657	23-7800	—	23-0803	23-6400	—	—	—	—	—
	23-7800								
	23-7800								
23-3662	23-7800	—	23-0805	23-6400	—	—	—	—	—
23-3662	23-7800	—	23-0805	23-6400	—	—	—	—	—
23-3662	23-7800	—	23-0805	23-6400	—	—	—	—	—
23-3662	23-7800	—	23-0805	23-6400	—	—	—	—	—
—	23-7800	—	—	23-6400	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
7.6 EDT(60Hz) / 5.7 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
8.0 EDT(60Hz) / 6.0 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
10.0 EDT(60Hz) / 7.5 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
11.5 EDT(60Hz) / 9.2 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
12.5 EDT(60Hz) / 9.4 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
12.6 EDT(60Hz) / 10.4 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
15.0 EDT(60Hz) / 12.0 EDT(50Hz)	Westerbeke	—	—	23-7770	—	—	—
4 CCFOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
4EFOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
5 CCOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
5EOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
6.5 EFOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
8EOZ	Kohler	—	—	23-7751	23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
8EFOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
8CCFOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
9CCOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
9EOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
9EFOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
10EOZ	Kohler	—	—		23-2002(SN 296899 & Up) 23-2003(SN 296898 & below)	23-3303(SN 296899 & Up) 23-3304(SN 296898 & below)	—
11 CCFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
11.5 CCFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
11EFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
11.5EFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
13EOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
13EFOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
13.5 CCOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
14 CCOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
14 EOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
15 CCFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
15.5EOZ	Kohler	—	—	23-7740(Var 2)	23-2003	23-3304	23-3609
16EFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
17.5EFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
18.5 CCOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
19EFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
20 CCFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	23-7800	—	—	23-6400	—	—	—	—	—
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7800	23-1101							
—	23-7800	23-1101	—	23-6400	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7822	23-1130(Var 4)	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	23-1130	23-0813	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
	23-7824	—	23-0810 (Variation 1, 6),23-0811 (Variation 2, 3, 4, 5), 23-0812 (All Variations)	—	—	—	—	—	—
23-3665(Var 1,6)	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
20EOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
20EFOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
23EOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
24 CCOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
24EOZ	Kohler	—	—	23-7740(Var 3)	23-2003	23-3304	23-3609
6.5EFOZD	Kohler	—	—	23-7751	23-2002	23-3303	
7 EFOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
8EOZD	Kohler	—	—	23-7751	23-2002	23-3303	—
8.5 EFOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
9 EOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
9EFOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
10EOZD	Kohler	—	—	23-7761(Var 1)	23-2002	23-3303	—
11EFOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
11.5EFOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
13EOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
13EFOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
14 EOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
15.5 EOZD	Kohler	—	—	23-7761(Var 1)	23-2003	23-3304	—
17 EFOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
17.5EFOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
19EFOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
20EOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
20EFOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
23EFOZ		—	—	—	23-2002	23-3303	—
23EOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
23EFOZD	Kohler	—	—	23-7761	23-2002	23-3303	—
24EOZD	Kohler	—	—	23-7740(Var 3), 23-7761(Var 1)	23-2003	23-3304	—
27EFOZ		—	—	—	23-2002	23-3303	—
27EFOZD	Kohler	—	—	23-7761	23-2002	23-3303	—
28EOZ		—	—	—	23-2002	23-3303	—
28EOZD	Kohler	—	—	23-7761	23-2002	23-3303	—
32EOZ		—	—	—	23-2002	23-3303	—
32EOZD	Kohler	—	—	23-7761	23-2002	23-3303	—
33EFOZ	Kohler	—	—	—	—	23-3308	—
33 CFOZ	Kohler	—	—	—	—	23-3308	23-3607
40 CFOZ	Kohler	—	—	—	—	23-3308	23-3607
40EOZ	Kohler	—	—	—	—	23-3308	—
40EFOZ	Kohler	—	—	—	—	23-3308	—
50 COZ	Kohler	—	—	—	—	23-3308	23-3607
50 CFOZ	Kohler	—	—	—	—	23-3308	23-3607
50EOZ	Kohler	—	—	—	—	23-3308	—
55EFOZ	Kohler	—	—	—	—	23-3308	—
65 COZ	Kohler	—	—	—	—	23-3308	23-3607
65EOZ	Kohler	—	—	—	—	23-3308	—
70EFOZ	Kohler	—	—	—	—	23-3308	—
80EOZ	Kohler	—	—	—	—	23-3308	—
80EFOZ	Kohler	—	—	—	—	23-3308	—
99EOZ	Kohler	—	—	—	—	23-3308	—
100EFOZ	Kohler	—	—	—	—	—	—
125EOZ	Kohler	—	—	—	—	—	—
125EFOZ	Kohler	—	—	—	—	—	—

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
23-3665	23-7824	—	23-0810(Var 1,6), 23-0811(Var 2,3,4,5), 23-0812(All Var)	—	—	—	—	—	—
		23-1130	23-0813		—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—		23-1130	23-0813		—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—	23-7824(Var 1)	23-1130	23-0813	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811, 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—		—	—	—	—	—	—
—	23-7824	—	23-0811 23-0812	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	—	—	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	—	—	—	—	—	—	—	—
—	23-7824	—	23-0813	—	—	—	—	—	—
—	23-7824	—	—	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
23-3666	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	23-0814(Var 1,2,3)	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
150EOZ	Kohler	—	—	—	—	—	—
3.5 CFZ	Kohler	—	—	23-7771(Var 2)	23-2003(SN 296898 & below)	—	23-3610
3.5 EFZ	Kohler	—	—	—	—	—	23-3610
4 CZ	Kohler	—	—	23-7771(Var 2)	23-2003(SN 296898 & below)	—	23-3610
4EF	Kohler	—	—	23-7762	23-2004	23-3314	23-3608
4EFCD	Kohler	—	—	—	—	—	—
4EFKD	Kohler	—	—	—	—	—	—
4 ESZ	Kohler	—	—	—	—	—	23-3610
5 CFZ	Kohler	—	—	23-7771(Var 2)	23-2003(SN 296898 & below)	—	23-3610
5ECD	Kohler	—	—	—	23-2004	23-3314	—
5 EFZ	Kohler	—	—	23-7762	—	—	23-3610
5EKD	Kohler	—	—	—	—	—	—
5E	Kohler	—	—	23-7762	23-2004	23-3314	23-3608
6EF	Kohler	—	—	23-7762	23-2004	23-3314	23-3608
6EFCD	Kohler	—	—	—	23-2004	23-3314	—
6EFKD	Kohler	—	—	—	—	—	—
6.5 CZ	Kohler	—	—	23-7771(Var 2)	23-2003(SN 296898 & below)	—	23-3610
6.5 ESZ	Kohler	—	—	23-7762	—	—	23-3610
7.3E	Kohler	—	—	23-7762	23-2004	23-3314	23-3608
7.3ECD	Kohler	—	—	—	23-2004	23-3314	—
7.3EKD	Kohler	—	—	—	—	—	—
8E	Kohler	—	—	23-7762(GR4 Ver), 23-7771(Var 2) Inline	23-2002 (296899 & Up), 23-2003 (296898 & below)	23-3303 (SN 296899 & Up), 23-3304 (SN 296898 & below)	23-3608
8EFKD	Kohler	—	—	—	—	—	—
9EFGD	Kohler	—	—	23-7780	—	—	—
10E	Kohler	—	—	23-7762(GR4 Ver), 23-7771(Var 2) Inline	23-2002 (296899 & Up), 23-2003 (296898 & below)	23-3303 (SN 296899 & Up), 23-3304 (SN 296898 & below)	23-3608
10EG	Kohler	—	—	23-7780	—	—	—
10EGD	Kohler	—	—	23-7780	—	—	—
10EKD	Kohler	—	—	—	—	—	—
11EFGD	Kohler	—	—	—	—	—	—
12.5E	Kohler	—	—	23-7762(GR4 Ver), 23-7771(Var 2) Inline	23-2002 (296899 & Up), 23-2003 (296898 & below)	23-3303 (SN 296899 & Up), 23-3304 (SN 296898 & below)	23-3608
12.5CF	Kohler	—	—	—	23-2002 (296899 & Up), 23-2003 (296898 & below)	23-3303 (SN 296899 & Up), 23-3304 (SN 296898 & below)	23-3608
13EG	Kohler	—	—	23-7780	—	—	—
13EGZ	Kohler	—	—	23-7780	—	—	—
13EGD	Kohler	—	—	—	—	—	—
15C	Kohler	—	—	—	23-2002	23-3303	23-3608
15EG	Kohler	—	—	23-7780	—	—	—
15EGD	Kohler	—	—	23-7780	—	—	—
15EGZ	Kohler	—	—	23-7780	—	—	—
16CF	Kohler	—	—	—	23-2002	23-3303	23-3608
17.5CF	Kohler	—	—	—	—	—	—
20C	Kohler	—	—	—	23-2002	23-3303	23-3608
MDKAU	Onan	—	—	23-7760	—	—	—
MDKAV	Onan	—	—	23-7760	—	23-3300	—
MDKBG	Onan	—	—	23-7760	—	23-3300	—
MDKAW (Spacesaver)	Onan	—	—	23-7760	—	23-3300	—
MDKAZ	Onan	—	—	23-7760	—	23-3300	—
MDKBD	Onan	—	—	23-7760	—	23-3300	—
MDKBE	Onan	—	—	23-7760	—	23-3300	—
MDKBF	Onan	—	—	23-7760	—	23-3300	—
MDKBD (w/ Isolated Ground)	Onan	—	—	23-7760	—	23-3300	—
MDKBE (w/ Isolated Ground)	Onan	—	—	23-7760	—	23-3300	—
MDKBF (w/ Isolated Ground)	Onan	—	—	23-7760	—	23-3300	—

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	—	—	—	—	—	—	—	—	—
23-3663	23-7823	23-1101	23-0809	—	—	—	—	—	—
—	23-7823	—	—	—	—	—	—	—	—
23-3663	23-7823	23-1101	23-0809	—	—	—	—	—	—
—	23-7821	—	—	23-6400	23-7202	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	23-7823	—	—	—	—	—	—	—	—
23-3663	23-7823	23-1101	23-0809	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	23-7823	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	23-7821	—	—	23-6400	23-7202	—	—	—	—
—	23-7821	—	—	23-6400	23-7202	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3663	23-7823	23-1101	23-0809	—	—	—	—	—	—
—	23-7823	—	—	—	—	—	—	—	—
—	23-7821	—	—	23-6400	23-7202	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7803	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7803	—	23-0813	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7803	—	23-0813	—	—	—	—	—	—
23-3664	23-7820	—	23-0813	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7820	—	23-0813	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	—	—	23-0813	—	—	—	—	—	—
23-3664	23-7820	—	23-0813	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
23-3664	23-7820	—	23-0813	—	—	—	—	—	—
—	23-7804	—	—	—	—	—	—	—	—
—	23-7842	—	—	23-6401	—	—	—	—	—
—	23-7842	—	—	23-6401	—	—	—	—	—
—	23-7842	—	—	23-6401	—	—	—	—	—
—	23-7842	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—
—	23-7840	—	—	23-6401	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
MDKBH	Onan	—	—	—	—	—	—
MDKBK	Onan	—	—	—	23-2000	23-3310	—
MDKBL	Onan	—	—	—	23-2000	23-3310	—
MDKBM	Onan	—	—	—	23-2000	23-3310	—
MDKBN	Onan	—	—	—	23-2000	23-3310	—
MDKBP	Onan	—	—	—	—	—	—
MDKBR	Onan	—	—	—	—	—	—
MDKBS	Onan	—	—	—	—	—	—
MDKBV	Onan	—	—	—	—	—	—
MDKBT	Onan	—	—	—	—	—	—
MDKBU	Onan	—	—	—	—	—	—
MDDCA	Onan	—	—	—	—	23-3309	—
MDDCB	Onan	—	—	—	—	23-3309	—
MDDCC	Onan	—	—	—	—	23-3309	—
MDDCF	Onan	—	—	—	—	23-3309	—
MDDCG	Onan	—	—	—	—	23-3309	—
MDDCD	Onan	—	—	—	—	23-3309	—
MDDCE	Onan	—	—	—	—	23-3309	—
MDDCH	Onan	—	—	—	—	23-3309	—
MDDCJ	Onan	—	—	—	—	23-3309	—
MDJA	Onan	—	—	23-7750 (Spec A-R)			23-3606
MDJB	Onan	—	—	23-7750 (Spec A-R)	—	—	23-3606
MDJC	Onan	—	—	23-7750 (Spec A-R)	—	—	23-3606
MDJE	Onan	—	—	23-7750 (Spec A)	—	—	23-3606
MDJF	Onan	—	—	23-7750 (Spec A)	—	—	23-3606
MJA	Onan	—	—	—	—	—	23-3606
MJB	Onan	—	—	—	—	—	23-3606
MJC	Onan	—	—	—	—	—	23-3606
MDKAD/E/F	Onan	—	—	23-7760	—	—	—
MDKAL/A/B	Onan	—	—	—	23-2000	23-3310	—
AGTPM 4	Fischer Panda	—	—	—	23-2001	23-3311	—
PMS 4	Fischer Panda	—	—	—	23-2001	23-3311	—
PMS 8 Mini	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 8 DP	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 4200	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 6500	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 12 DP	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 12 Mini	Fischer Panda	—	—	—	23-2001	23-3305	—
PMS 15	Fischer Panda	—	—	—	—	23-3312	—
PMS 16 DP	Fischer Panda	—	—	—	—	23-3312	—
PMS 20	Fischer Panda	—	—	—	—	23-3312	—
PMS 22	Fischer Panda	—	—	—	—	23-3312	—
PMS 25	Fischer Panda	—	—	—	—	23-3312	—
PMS 30	Fischer Panda	—	—	—	—	23-3312	—
PMS 40	Fischer Panda	—	—	—	—	23-3312	—
PMS 50	Fischer Panda	—	—	—	—	23-3312	—
M673LD3	Northern Lights	—	—	—	23-2005	23-3315	
M673L3	Northern Lights	—	—	—	23-2005	23-3315	
M673LD2	Northern Lights	—	—	—	23-2005	23-3315	
M673L2	Northern Lights	—	—	—	23-2005	23-3315	
M753	Northern Lights	—	—	—	—	—	—
M753G	Northern Lights	—	—	—	—	—	—
M753K	Northern Lights	—	—	—	—	—	—
M753W	Northern Lights	—	—	—	—	—	—
M753w2	Northern Lights	—	—	—	—	—	—
M773L	Northern Lights	—	—	—	—	—	—
M773LW2	Northern Lights	—	—	—	—	—	—
M773LW3: 9/7Kw	Northern Lights	—	—	—	—	—	—
M843	Northern Lights	—	—	—	—	—	—

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	23-7804	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6401	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	23-6402	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7841	—	—	—	—	—	—	—	—
—	23-7840	—	—	—	—	—	—	—	—
—	23-7842	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	23-1104	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	23-7804	23-1104	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	23-7804	23-1105	—	—	—	—	—	—	—
—	—	23-1104	—	—	—	—	—	—	—
—	23-7842	23-1104	—	—	—	—	—	—	—
—	—	23-1104	—	—	—	—	—	—	—
—	23-7842	23-1104	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
—	—	—	—	—	—	—	—	—	—
		23-1103							
		23-1103							
		23-1103							
		23-1103							
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—

Model	OEM	Starter	Alternator	Fuel Filter	Impeller	Impeller Kit	Thermostat
M843N	Northern Lights	—	—	—	—	—	—
M843NK	Northern Lights	—	—	—	—	—	—
M843NK2	Northern Lights	—	—	—	—	—	—
M843NW	Northern Lights	—	—	—	—	—	—
M843NW2	Northern Lights	—	—	—	—	—	—
M843NW3	Northern Lights						
M844	Northern Lights	—	—	—	—	—	—
M844K	Northern Lights	—	—	—	—	—	—
M844L	Northern Lights	—	—	—	—	—	—
M844LK	Northern Lights	—	—	—	—	—	—
M844LW	Northern Lights	—	—	—	—	—	—
M844LW2	Northern Lights	—	—	—	—	—	—
M844W	Northern Lights	—	—	—	—	—	—
M844W2	Northern Lights	—	—	—	—	—	—
M844W3: 16/12KW	Northern Lights	—	—	—	—	—	—
M844LW3: 20/16Kw	Northern Lights	—	—	—	—	—	—
M844NK2	Northern Lights	—	—	—	—	—	—
M844LK2	Northern Lights	—	—	—	—	—	—
M844NW2	Northern Lights	—	—	—	—	—	—
M844NW3	Northern Lights	—	—	—	—	—	—
ML844	Northern Lights	—	—	—	—	—	—
ML844K	Northern Lights	—	—	—	—	—	—
ML844L	Northern Lights	—	—	—	—	—	—
ML844LK	Northern Lights	—	—	—	—	—	—
M864K	Northern Lights	—	—	—	—	—	—
M864W	Northern Lights	—	—	—	—	—	—
M864W3: 25/20Kw	Northern Lights	—	—	—	—	—	—
M16C	Northern Lights	—	—	—	—	—	—
M20CL	Northern Lights	—	—	—	—	—	—
M20CR	Northern Lights	—	—	—	—	—	—
IS 2.5	Mase					23-3311	
IS 4.0	Mase					23-3311	
IS 4.7	Mase					23-3311	
IS 7.1	Mase					23-3311	
IS 13.2	Mase						
IS 8.1	Mase			23-7751			
IS 10.2	Mase					23-3312	
IS 14.0	Mase					23-3312	
IS 15.6T	Mase						
IS 19.0	Mase					23-3312	
IS 23.1T	Mase					23-3312	
IS 28.0	Mase						
IS 31.0	Mase						
IS 42.0	Mase						

Thermostat Kit	Oil Filter	Air Filter	Thermostat Gasket	Anode	Carburetor Kit	Glow Plug	Temperature Sender	Oil Pressure Sender	Solenoid
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
		23-1102							
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	23-1102	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—
—	23-7801	—	—	—	—	—	—	—	—

GENERATOR PARTS

application guide

FUEL WATER SEPARATORS

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard, sterndrive and outboard fuel injection systems.

11/16" - 16 thread size

Includes Bracket, Filter & 2 pipe plugs*

3/8" Pipe Plugs - 18-4264
1/4" Pipe Plugs - 18-4256

• Display Packaged

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS

Part No.	Thread	Material	Replaces
18-7777	1/4"	Stainless Steel	Yamaha MAR-FLTHD-SS-12
18-7776	3/8"	Stainless Steel	
18-7853-1	1/4"	Aluminum	Mercury 89876A3, 89876, 55481 Yamaha MAR-FLTHD-AL-12
18-7775	3/8"	Aluminum	

FILTERS

Part No.	Description	Micron Rating	Replaces
18-7944	Short - 3.875"	10	Mercury - 35-807172, 35-802893Q, 35-806771, 35-8053691, 35-805369, 35-604941, 35-60494, 35-57250, 35-55501, 35-52456
18-7945	Long - 4.35"	10	Mercury - 35-802893Q, 35-806771, 35-8053691, 35-805369, 35-604941, 35-60494, 35-57250, 35-55501, 35-52456 Yamaha - ABB-FUELF-IL-TR
18-7866	High Capacity - 6"	10	Yamaha - MAR-FUELF-IL-TR
18-7967	V6 EFI 1995-Earlier with sensor (black)	10	Mercury - 35-18458Q3, 35-18458A3, 35-18458A2, 35-17808A1, 35-14571A1
18-7968	V6 EFI 1996-Up with sensor (blue)	10	Mercury - 35-18458Q4, 35-184585
18-7844	Short - 3.875"	21	Mercury - 35-807172, 35-802893Q
18-7845	Long - 4.35"	21	Mercury - 35-806771, 35-8053691, 35-60494A4 35-604941, 35-57250, 35-55501 Yamaha - ABB-FUELF-IL-TR
18-79911	Long - 8.5"	10	Mercury - 35-8M0079962

FUEL WATER SEPARATOR COVERS

Part No.	Description
18-8953	Fits: Yamaha mini-10 size filter
18-8954	Fits: Yamaha 18-7866 sized filter
18-8955	Fits: 18-7944 & 18-7945 sized filter

FUEL WATER SEPARATOR KITS

Part No.	Kit Type	Micron Rating	Contents	Replaces
18-79912	1/4" Aluminum (Tall Filter)	10	1 - 18-79911 & 1 - 18-7853-1	Mercury - 35-8M0082290
18-7983-1 •	1/4" Aluminum (Short Filter)	10	1 - 18-7944 & 1 - 18-7853-1	Mercury - 35-802893A4, Q4, 35-60494A4, 35-807172A4, 35-60494A1, 35-57250A1, 35-55501A1, 35-52456A1
18-7982-1 •	1/4" Aluminum (Tall Filter)	10	1 - 18-7945 & 1 - 18-7853-1	
18-7966-1	1/4" Aluminum (High Capacity Filter)	10	1 - 18-7866 & 1 - 18-7853-1	Yamaha - MAR-SEPAR-AT-OR
18-7986-1	3/8" Aluminum (Tall Filter)	10	1 - 18-7945 & 1 - 18-7775	
18-7984-1 •	1/4" Stainless Steel (Tall Filter)	10	1 - 18-7945 & 1 - 18-7777	Yamaha - MAR-SPRTR-HD-SS
18-7985-1 •	3/8" Stainless Steel (Tall Filter)	10	1 - 18-7945 & 1 - 18-7776	
18-7848-1 •	1/4" Aluminum (Short Filter)	21	1 - 18-7844 & 1 - 18-7853-1	Mercury - 35-807172A4, Q4, 35-60494A4, 35-805369A4, 35-57250A1, 35-55501A1, 35-52456A1, 35-60494A1, 52444
18-7852-1 •	1/4" Aluminum (Tall Filter)	21	1 - 18-7845 & 1 - 18-7853-1	Yamaha - MAR-SEPAR-AT-OR
18-7775-1 •	3/8" Aluminum (Tall Filter)	21	1 - 18-7845 & 1 - 18-7775	
18-7777-1 •	1/4" Stainless Steel (Tall Filter)	21	1 - 18-7845 & 1 - 18-7777	Yamaha - ABB-SPRTR-HD-SS
18-7776-1 •	3/8" Stainless Steel (Tall Filter)	21	1 - 18-7845 & 1 - 18-7776	

FUEL WATER SEPARATOR KITS - BONUS PACK
CONTAINS SPARE FILTER

Part No.	Kit Type	Micron Rating	Contents
18-7983-2 •	1/4" Aluminum	10	2 - 18-7944 & 1 - 18-7853-1
18-7982-2 •	1/4" Aluminum	10	2 - 18-7945 & 1 - 18-7853-1
18-7848-2 •	1/4" Aluminum	21	2 - 18-7844 & 1 - 18-7853-1
18-7852-2 •	1/4" Aluminum	21	2 - 18-7845 & 1 - 18-7853-1

*Each kit contains 2 brass pipe plugs

SIERRA AquaVue™ & METAL COLLECTION BOWL FUEL WATER SEPARATOR KITS

Sierra AquaVue™ and metal collection bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ collection bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal collection bowl below deck.

11/16" - 16 thread size

10 MICRON FILTER KITS WITH COLLECTION BOWLS

Part No.	Kit Type	Contents
18-7932-1 •	1/4" Aluminum w/ AquaVue™ collection bowl	1 - 18-7919 & 1 -18-7853-1, 1 - 18-7922-1
18-7951 •	1/4" Aluminum w/ metal collection bowl	1 - 18-7919 & 1 - 18-7853-1, 1 - 18-7924
18-7937-1 •	1/4" Stainless Steel w/ AquaVue™ collection bowl	1 - 18-7919 & 1 - 18-7777, 1 - 18-7922-1
18-7938 •	1/4" Stainless Steel w/ metal collection bowl	1 - 18-7919 & 1 - 18-7777, 1 - 18-7924

REPLACEMENT BOWLS

Part No.	Description	Replaces
18-7922-1	AquaVue™ Collection Bowl	Suzuki 99105-20004-BWL
18-7924	Metal Collection Bowl	Yamaha MAR-10171-00-10

*Each kit contains 2 brass pipe plugs

REPLACEMENT ELEMENTS & ELEMENT BOWL ASSEMBLIES

Part No.	Description	Replaces
18-7919	Spin on replacement 10 Micron, 7 1/2" tall	Mercury 35-809097, 35-8M0103095 Yamaha MAR-24563-00-00 Racor S3213
18-7928-1 •	Filter & AquaVue™ Collection Bowl Mercury/Yamaha Style Contains: 18-7919 , 18-7922-1	Racor B32013
18-7929 •	Filter & Metal Collection Bowl Mercury/Yamaha Style Contains: 18-7919 , 18-7924	Mercury 35-809100 Racor B32020MAM
18-0179	Bowl O-Ring Standard Metal and AquaVue™ Collection Bowl	Racor RK22244
18-7394	Bowl O-Ring Mini 10 AquaVue™ Collection Bowl	Racor RK10012
18-9884	Bowl Wrench	Racor RK22628

3/8" Pipe Plugs - 18-4264
1/4" Pipe Plugs - 18-4256

• Display Packaged

COMPACT BRACKET & SEPARATOR KIT FOR OUTBOARDS UP TO 115HP
10 MICRON FILTRATION FOR SMALL OUTBOARD MOTORS

DISPLAY PACKAGE

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Replaces: Yamaha MAR-MINIF-LT-AS
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter

18-7774
COMPACT ALUMINUM BRACKET
13/16" - 18 thread size

18-7865
REPLACEMENT FILTER
Replaces: Yamaha MAR-MINIF-IL-TR

18-79906
FUEL FILTER
For: Racor style Mini-10
Bowl-style filter
Use with drain bowls **18-7987** & **18-7988**

18-7987
AquaVue™ BOWL
For: Racor style Mini-10

18-7988
COLLECTION BOWL
For: Racor style Mini-10

OMC REPLACEMENT FUEL FILTERS

18-7920
10 MICRON REPLACEMENT FILTER
Replaces: OMC 771839, Racor S3214, Mercury 35-809099
1" - 12 thread size

DISPLAY PACKAGE

18-7941-1
FILTER & AquaVue™ BOWL
OMC style
Contains: 18-7920, 18-7922-1

DISPLAY PACKAGE

18-7943
FILTER & METAL BOWL
OMC style
Contains: 18-7920, 18-7924

18-7946
10 MICRON REPLACEMENT FILTER
Replaces: OMC 502905
OMC thread

18-7846
21 MICRON REPLACEMENT FILTER
Replaces: OMC 502905
OMC thread

18-7930
FUEL FILTER
Replaces: OMC 173326
For: 1977-83 Fuel system with add-on filter kit

VOLVO STYLE FUEL WATER SEPARATOR KITS

18-8149
HIGH CAPACITY FUEL WATER SEPARATING FILTER 10 MICRON
Replaces: Volvo 3847644
For use with side-by-side fuel pump applications.

18-7778
VOLVO ALUMINUM REPLACEMENT BRACKET
Replaces: Volvo 3850861
13/16" - 18 thread size

10 MICRON REPLACEMENT FILTERS		
Part No.	**Description**	**Replaces**
18-7989	Volvo SX/EFI	Volvo 3851218-2, 3852413, 3862228
	Cobra EFI	OMC 502906
21 MICRON REPLACEMENT FILTERS		
Part No.	**Description**	**Replaces**
18-7789	Volvo SX/EFI	Volvo 3851218-2, 3852413
	Cobra EFI	OMC 502906

REPLACEMENT ELEMENTS & ASSEMBLIES FOR RACOR FILTER KITS

• Display Packaged

ELEMENT & BOWL KITS

PART #	DESCRIPTION	CONTAINS
18-7969 •	Filter & Metal Bowl	18-7948, 18-7924
18-7994-1 •	Filter & AquaVue™ Bowl	18-7948, 18-7922-1

REPLACEMENT ELEMENT ONLY

PART #	ELEMENT FOR RACOR	REPLACES
18-7947	120RRAC01 (Uses Mini Bowl below)	Honda 17670-ZW1-030GH Racor S3240 Suzuki 99105-20006
18-7948	320RRAC01 (1" - 14 thread size) (short filter)	Honda 17670-ZW1-801AH Mercury 35-886638 Racor S3227 Suzuki 99105-20005
18-7949	660RRAC02 (1" - 14 thread size) (tall filter)	Racor S3232

REPLACEMENT BOWL

PART #	DESCRIPTION	REPLACES
18-7987	AquaVue™ Mini Bowl	Racor RK10222 Suzuki 99105-20006-BWL
18-7988	Mini Metal Bowl	-

BOWL WRENCH

PART #	DESCRIPTION	REPLACES
18-9884	Bowl Wrench	Racor RK22628

DIESEL FUEL FILTERS

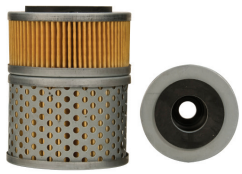
20 MICRON

18-7931
Replaces: Detroit Diesel 5574508
For: 8V-92, 8V-71

20 MICRON

18-7934
Replaces:
Cerlist Diesel 1512904
Model M

20 MICRON



18-7935
Replaces:
Fram CCS 1136
Fram FCS 1136 Filter Bracket

20 MICRON

18-7970
Replaces:
Cerlist Diesel 1512903
Model 3M

18-79960
FUEL FILTER ELEMENT
Replaces: Yanmar 104500-55710
Fits: All GM Series, YM Series, HM Series, QM Series

20 MICRON

18-7858
Replaces: Volvo 858201
For: CAV Type Unit
For: AQ120B, 125A, B, 131A, 140A, 145A,B, 151,BB, 140,145A

20 MICRON

18-7942
Replaces:
Volvo 466987, 3825133
For: MD100A, TMD100A, MD100B, MD120A, TMD120A, TAMD120A, MD120B,TMD120B, TAMD120B, MD70B, TMD70B, TAMD70B, THAMD70B, AQAD70B, MD70C, TMD70C, TAMD70C, AQD70C, TAMD60A, TAMD60B, TAMD60C, D5/D7 MARINE GENSET, D5A-T, D5A-TA, D7A-T, D7A-TA, D7C-TA, D63 MARINE, D71/73 MARINE, KAD32P, TAMD42WJ, KAD43P/44P/300, KAMD43P/44P/300, TAMD103A, TAMD61A, TAMD62A, TAMD71A, TAMD72A, TAMD72P, TAMD72WJ, TAMD74, TAMD75 MARINE, TMD102A, TAMD102A, TAMD102D, TMD122A, TAMD122A, TAMD122P, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H

18-7873
Replaces:
Mercruiser 35-808275
For models: D7.3/270 Bravo & MIE Diesel Engines (1994-96)

18-8124
Replaces: Volvo 829913
For: 2001, 2001B, 2002, 2002B, 2003, 2003B/T/TB, AQD2B, MD11C/D, MD17C/D, MD1B, MD2B, MD3B, MD5A/B/C, MD7/B

18-8125
Replaces: Volvo 3583443
For: D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C

18-8126
Replaces: Volvo 861477
For: D1-13 A, D1-13 B, D1-20 A, D1-20 B, D1-30 A, D1-30 B, D2-40 A, D2-40 B, D2-55 A, D2-55 B, D2-55 C, D2-55 D, D2-55 E, D2-55F, D2-75 A, D2-75 B, D2-75 C, D2-75F, MD2010A, MD2010B, MD2020A, MD2020B, MD2030A, MD2030B, MD2040A, MD2040B

FUEL FILTERS

DISPLAY PACKAGE

20 MICRON

FUEL FILTER
18-7723
Fits: 1/4" and 5/16" hose
18-7724
Fits: 3/8" and 7/16" hose

DISPLAY PACKAGE

18-7828-1
FUEL FILTER
Small Capacity for 1/4" Fuel Line

DISPLAY PACKAGE

FUEL FILTERS

PART #	REPLACES	APPLICATION
18-7829	Mercury 35-16494, 35-816296, T, Q, 35-816296K03	1/4" Large Cap. (For 1/4" Fuel Line)
18-7830	Mercury 35-164941, 35-816296 1, 35-816296T1, Q2, 35-8162961, 35-816396Q1, 35-816296B2 35-816296B1, 35-134301	5/16"
18-7831	Mercury 802128A1 Johnson/Evinrude 398319	3/8"

DISPLAY PACKAGE

18-7856-1
FUEL FILTER
Replaces: A.C. Delco GF-61
For: 5/16" Fuel Line

DISPLAY PACKAGE

18-7857-1
FUEL FILTER
Replaces: A.C. Delco GF-61P
For: 3/8" Fuel Line

18-7790
FUEL FILTER KIT
Complete Kit Contains: Housing, Replaceable Element & Fittings for
1/4", 5/16", & 3/8" Fuel Lines

DISPLAY PACKAGE

18-7791
FUEL FILTER ELEMENT
Replacement element for
18-7790 filter kit

18-9884
BOWL WRENCH
Replaces: Racor RK22628
Fits: Sierra, Racor and other aftermarket filter bowls

PRIMER BULBS

DISPLAY PACKAGE

- **Meets current EPA regulations in effect 1/1/2011 of 15 g/m2/24 hrs.**
- **Both EPA/CARB certified**
- **Utilizes Floroelastomer (FKM) material for traditional look and operation.**
- **7 1/2" overall length including barbs**

18-8002EP-1
PRIMER BULB ASSEMBLY
1/4" I.D.

18-8004EP-1
18-8004-10EP-1
PRIMER BULB ASSEMBLY
Replaces: Mercury 89396A38, 89396Q38
Johnson/Evinrude 174511
5/16" I.D.

18-8005EP-1
18-8005-10EP-1
PRIMER BULB ASSEMBLY
Replaces: Mercury 13330A3, 13330Q,
Johnson/Evinrude 174512
3/8" I.D.

SILVERADO 4000 COMPLETE FUEL LINE ASSEMBLIES

DISPLAY PACKAGE

- **Premium Rubber Fuel Line**
  - Polyester braid
  - Weather resistant CPE cover
  - Flexible THV barrier layer
- **Updated packaging**
- **Best hose on the market-resists kinking & easy to clamp.**

CHRYSLER / FORCE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY — **18-8011EP-2** *SILVERADO 4000 Premium* — **OE# FS409752**

*

18-8071
TANK CONNECTOR
(SOLD SEPARATELY)

18-8005EP-1
PRIMER BULB

18-8062
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS

HONDA

9' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY — **18-81042EP-2** *SILVERADO 4000 Premium* — **OE# 17700-ZW9-010, 17700-ZW9-020**

*

18-80400
TANK CONNECTOR
(SOLD SEPARATELY)

18-80401
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-80403
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Honda Fuel Application: 8, 9.9, 15, 25, 30, 40, 50, 75, 90, 115, 130 HP (2001-02)

* Tanks and Engines for picture purpose only.

JOHNSON / EVINRUDE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8" High Flow
FUEL LINE ASSEMBLY

18-8009EP-2 *SILVERADO 4000 Premium* **OE# 398549**

*

18-8063
TANK CONNECTOR
(SOLD SEPARATELY)

18-8092
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8092
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V8, 1984 & later V6, 1985 & later 120 HP, 140 HP outboards, 2 HP (1 cyl.) - 75 HP (3 cyl.) (1976-02)

3/8"
FUEL LINE ASSEMBLY

18-8014EP-2 *SILVERADO 4000 Premium* **OE# 174509**

*

18-8074
HOSE BARB
(SOLD SEPARATELY)

18-8005EP-1
PRIMER BULB

18-8092
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V6 & V8 (1976-02)

MERCURY / MARINER

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8010EP-2 *SILVERADO 4000 Premium*

*

18-8068
18-8082
TANK CONNECTOR
(SOLD SEPARATELY)

18-8084
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8083
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS

3/8"
FUEL LINE ASSEMBLY

18-8012EP-2 *SILVERADO 4000 Premium* **OE# 32-858114Q08, 32-858114K08**

*

18-8074
HOSE BARB

18-8005EP-1
PRIMER BULB

18-8073
HOSE BARB

*

FUEL LINE ASSEMBLY COMPONENTS
Has 1/8" NPT threaded fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8ft. (2.44 m) assembly.
Fits various applications using the older style twist type disconnects at the engine end and either a bayonet or thread-in fitting on the tank end.

* Tanks and Engines for picture purpose only.

MERCURY / MARINER (Cont.)

3/8"
FUEL LINE ASSEMBLY

18-8024EP-2 *SILVERADO 4000 Premium*

OE# 32-858104Q08, 32-858104K08

18-8074
HOSE BARB

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has standard quick connect type fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998), and all Mercury/Mariner outboards
using clip on type disconnect at engine ends and a tank with threaded fuel pickup fitting.

3/8"
FUEL LINE ASSEMBLY

18-8025EP-2 *SILVERADO 4000 Premium*

OE# 32-858105Q08, 32-858105K08

18-8068
18-8082
TANK CONNECTOR
(SOLD SEPARATELY)

18-8084
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has standard quick connect type fitting on engine end and bayonet style fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) , and all Mercury/Mariner
outboards using clip-on type disconnect at the engine end and an older style tank with bayonet type connection.

3/8"
FUEL LINE ASSEMBLY

18-8016EP-2 *SILVERADO 4000 Premium*

OE# 32-858109Q12, 32-858109K12

18-80402
TANK CONNECTOR
(SOLD SEPARATELY)

18-8091
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has double sealed quick connect type fitting on tank end and clip-on type quick connect on engine end. Primer bulb is included in this 8ft. (2.44m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) and all Mercury Mariner outboards using clip-on type disconnects at both tank and engine ends

✱ Tanks and Engines for picture purpose only.

YAMAHA

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8017EP-2 *SILVERADO 4000 Premium*

OE# 6YL-24306-60-00

*

18-8077-1
TANK
CONNECTOR
(SOLD SEPARATELY)

18-8076
FUEL
CONNECTOR

18-8005EP-1
PRIMER
BULB

18-8076
FUEL
CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: F75-F250 and 115-300 HP

UNIVERSAL

8' LENGTH FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY

18-8013EP-2 *SILVERADO 4000 Premium*

*

18-8004EP-1
PRIMER
BULB

*

FUEL LINE ASSSEMBLY COMPONENTS

3/8"
FUEL LINE ASSEMBLY

18-8015EP-2 *SILVERADO 4000 Premium*

*

18-8005EP-1
PRIMER
BULB

*

FUEL LINE ASSEMBLY COMPONENTS

12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY

18-8032EP-2 *SILVERADO 4000 Premium*

*

18-8004EP-1
PRIMER
BULB

*

FUEL LINE ASSEMBLY COMPONENTS

* Tanks and Engines for picture purpose only.

DISPLAY PACKAGE

HOSE BARBS

HOSE BARB APPLICATION

Part #	Mercury O.E. #	OMC O.E. #	Barb	NPT	Conn. Type
18-8041	—	—	5/8"	3/8"	Male
18-8042	—	—	1/4"	1/4"	Male
18-8043	—	—	1/4"	1/8"	Male
18-8054	22-63186	—	5/16"	1/8"	Male
18-8055	22-63187	173311	5/16"	1/4"	Male
18-8073	—	—	3/8"	1/8"	Male
18-8074	—	173312	3/8"	1/4"	Male
18-8093	—	—	1/4"	1/4"	Female
18-8094	—	—	5/16"	1/4"	Female
18-8095	—	—	3/8"	1/4"	Female
18-8108	—	—	3/8"	3/8"	Male
18-8109	—	—	5/16"	3/8"	Male

DISPLAY PACKAGE

18-8045
REDUCING NIPPLE FITTING
1/8" x 1/4" NPT HEX

18-4256
PIPE PLUG
1/4" Threads

18-4264
PIPE PLUG
3/8" Threads

DISPLAY PACKAGE

18-8046
FUEL TANK ELBOW
1/8" NPT x 1/4" NPT
90°

DISPLAY PACKAGE

18-8047
FUEL TANK ELBOW
1/4" NPT Threads
90°

DISPLAY PACKAGE

18-8067
18-8110
18-8110-9①
Bulk Pack of 12 (18-8067)
FUEL ELBOW
3/8" Barb with 1/4" NPT Thread
90°

18-1650
SHUT OFF VALVE
3 way 1/4" FNPT Valve

18-1651
SHUT OFF VALVE
2 way 1/4" FNPT Male/Male Shut off Valve

18-1652
SHUT OFF VALVE
2 way 1/4" FNPT Male/ Female Shut off Valve

18-1653
SHUT OFF VALVE
2 way 1/4" FNPT Female/ Female Shut off Valve

18-1654
SHUT OFF VALVE
4 way 1/4" FNPT Valve

18-1655
SHUT OFF VALVE
3 way 1/4" FNPT Valve w/ Detent

18-1656
SHUT OFF VALVE
3 way 3/8" FNPT Valve w/ Detent

PKG. OF 10

Display Package

SNAPPER CLAMPS

PART #	O.E.	O.E. #	CLAMP RANGE	CLAMP SIZE
18-8020 ①	Mercury J/E	54-41582-7 322652	.538 - .608	8
18-8021 ①	J/E	911616	.597 - .665	10
18-8034 ①	J/E	329654	.670 - .780	12
18-8200 ①	J/E	322653	.360 - .406	2
18-8201 ①	J/E	124249	.410 - .468	4
18-8202 ①	J/E	322654	.475 - .536	6
18-8203 ①	J/E	329653	.750 - .875	14
18-8204 ①	J/E	324825	.875 - .975	19

FUEL LINE
★ Universal
★ Vinyl
★ 35 psi working pressure

*Not intended for diesel fuel

10' Length	50' Roll	I.D.	O.D.
18-8150-10	18-8150	1/8"	1/4"
18-8151-10	18-8151	3/16"	5/16"
18-8152-10	18-8152	1/4"	3/8"

FUEL LINE HOSE
SILVERADO 4000

16-337-0566
5/16" I.D.

16-337-0386
3/8" I.D.

50' Reels ALCOHOL RESISTANT
SAE J1527 Type B1-15 and ISO 8469

18-7598
PULL-START LOCK

18-7599
FUEL LOCK
Protect your outboard from theft, disconnect fuel line and simply install fuel lock. Designed to fit clip on style fuel connectors. Fits: Johnson Evinrude, Mercury/Mariner, Yamaha and Honda.

① Priced per Package

FUEL LINE HOSE

MADE FROM AN ALCOHOL RESISTANT COMPOUND — 50' REELS

18-8048
BLEEDER HOSE
.090 I.D. x .220 O.D.
Similar to Mercury
32-99130122, 32-892024122

18-8050
.0625 I.D. x .190 O.D.
Similar to Mercury 32-9938779

18-8051
FUEL LINE HOSE
for OMC Pressurized Systems
Replaces: J/E 322656
(Double)

18-8052
FUEL LINE HOSE
3/16" I.D.
Non-Pressurized Systems
Replaces: J/E 122838

PRIMER BULBS

DISPLAY PACKAGE

- **Nitrile contruction.**
- **Manufactured for countries that do not need EPA/CARB compliancy.**
- **Resistant to alcohol laden fuels.**

18-8002S
PRIMER BULB ASSEMBLY
1/4" I.D.

18-8004S
18-8004-10S
PRIMER BULB ASSEMBLY
Replaces: Mercury 89396A38, 89396Q38
Johnson/Evinrude 174511
5/16" I.D.

18-8005S
18-8005-10S
PRIMER BULB ASSEMBLY
Replaces: Mercury 13330A3, 13330Q,
Johnson/Evinrude 174512
3/8" I.D.

SILVERADO 4000 COMPLETE FUEL LINE ASSEMBLIES

DISPLAY PACKAGE

- **Eight of the most popular numbers, utilizing the Silverado 4000 line and the non-domestic primer bulb.**
- **Updated packaging.**

✱ Tanks and Engines for picture purpose only.

JOHNSON / EVINRUDE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8" High Flow
FUEL LINE ASSEMBLY **18-8009S-1** *SILVERADO 4000 Premium* **OE# 398549**

*

18-8063
TANK CONNECTOR
(SOLD SEPARATELY)

18-8092
FUEL CONNECTOR

18-8005S
PRIMER BULB

18-8092
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V8, 1984 & later V6, 1985 & later 120 HP, 140 HP outboards, 2 HP (1 cyl.) - 75 HP (3 cyl.) (1976-02)

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8014S-1** *SILVERADO 4000 Premium* **OE# 174509**

*

18-8074
HOSE BARB
(SOLD SEPARATELY)

18-8005S
PRIMER BULB

18-8092
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V6 & V8 (1976-02)

MERCURY / MARINER

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8016S-1** *SILVERADO 4000 Premium* **OE# 32-858109Q12, 32-858109K12**

*

18-80402
TANK CONNECTOR
(SOLD SEPARATELY)

18-8091
FUEL CONNECTOR

18-8005S
PRIMER BULB

18-8076
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Has double sealed quick connect type fitting on tank end and clip-on type quick connect on engine end. Primer bulb is included in this 8ft. (2.44m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) and all Mercury Mariner outboards using clip-on type disconnects at both tank and engine ends

YAMAHA

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8017EP-2** *SILVERADO 4000 Premium* **OE# 6YL-24306-60-00**

*

18-8077-1
TANK CONNECTOR
(SOLD SEPARATELY)

18-8076
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS
Fits: F75-F250 and 115-300 HP

* Tanks and Engines for picture purpose only.

YAMAHA

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8017S-1 *SILVERADO 4000 Premium*

OE# 6YL-24306-60-00

18-8077-1
TANK CONNECTOR
(SOLD SEPARATELY)

18-80415
FUEL CONNECTOR

18-8005S
PRIMER BULB

18-80415
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS
Fits: F75-F250 and 115-300 HP

UNIVERSAL

8' LENGTH FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY

18-8013S-1 *SILVERADO 4000 Premium*

✱

18-8004S
PRIMER BULB

✱

FUEL LINE ASSSEMBLY COMPONENTS

8' LENGTH FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8015S-1 *SILVERADO 4000 Premium*

✱

18-8005S
PRIMER BULB

✱

FUEL LINE ASSEMBLY COMPONENTS

12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY

18-8032S-1 *SILVERADO 4000 Premium*

✱

18-8004S
PRIMER BULB

✱

FUEL LINE ASSEMBLY COMPONENTS

✱ Tanks and Engines for picture purpose only.

18-7254
Replaces: Chrysler 3745414
Inlet: 3/8" - 24 • Outlet: 1/2" - 20
Use replacement gasket **18-0889**

18-7255
Replaces: Chrysler 3745415
Inlet: 3/8" - 24 • Outlet: 1/2" - 20

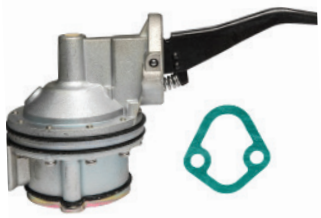
18-7256
Replaces: Mercruiser 32722,
Crusader 32722

18-7260

18-7264
Replaces: Chrysler 2279913,
1736073

18-7265
Replaces: Chris-Craft
16.83-08758, FI8308762

18-7266
Replaces: Ford DJL 9350A



18-7267
Replaces:
Mercruiser 62092, 62092T, 54552
OMC 982063
Gasket included

18-7268
Replaces: OMC 981650
Volvo 3855276
Dual Diaphragm requires sight glass

18-7270
Replaces: Crusader 21140
Gasket included

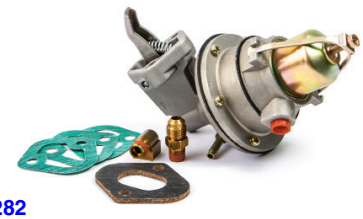
18-7272
Replaces: Crusader 97039

18-7274
Replaces: Mercruiser 86246, 86246A1, 78485, 71646
86246T OMC 509409

18-7275
Replaces: Mercruiser 86247, 86247T, 86247A2, 78820, 63196, 46860
OMC 509410
Gasket included

18-7278
Replaces: Mercruiser 86234A4, 86234A05, 86234A3, 86234, 77594, 71327, 47585
OMC 985602, 985603, 982240, 509395
Use replacement gasket **18-0889**
Use replacement pump filter **18-7860**

18-7281
Replaces: Volvo 826493, 3855276
OMC 981650
Gasket included



18-7282
Replaces: Mercruiser 42725A3, 861676T09
OMC 509407
Use replacement gasket **18-0889**
Use replacement pump filter **18-7784**

18-7283
Replaces:
Mercruiser 97401A2, 97401A8, 861678A1, 8M0058164, 97401
OMC 509404
Use replacement gasket **18-0889**

18-7284
Replaces: Mercruiser 41141A2, 862077A1
OMC 509408
Use replacement gasket **18-0889**
Use replacement pump filter **18-7784**

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET

18-7286
Replaces: Volvo 841161

18-7288-1
Replaces:
Mercruiser 812454A1, 862048A1, 812454A3, 97399A2, 97399

18-7289
Replaces: OMC 982997
Gasket included

18-7258
Replaces: OMC 380986, GM 6414989

18-7326
ELECTRIC FUEL PUMP
• 8 psi, 25 gpm
Replaces: Mercruiser 805656A2, 805656A6, 805656A5, 805025A2, 861155A6, 861155A5
OMC/Volvo 3858261, 3850809, 3854620, 3857986

18-7330
ELECTRIC FUEL PUMP
• 120 psi
Replaces: OMC/Volvo 3857650, 3855958, 988037, 3854280

18-7331
ELECTRIC FUEL PUMP
• 8 psi, 45 gpm
Replaces: OMC/Volvo 3858714, 3850810, 3857985

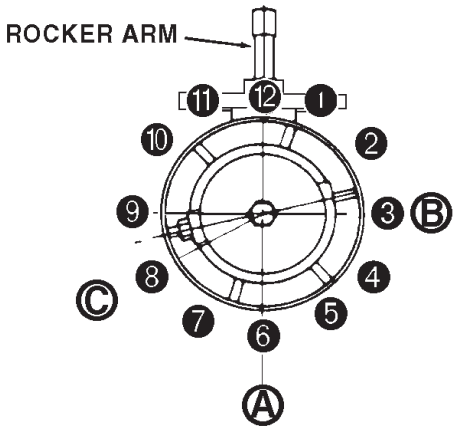
18-7332
ELECTRIC FUEL PUMP
Includes bracket and mounting hardware
43 GPH – 7 PSI Max. – 1/4 NPSF for 3/8 hose
– operates with both gasoline and diesel fuel - 24 Volt only

18-7333
ELECTRIC FUEL PUMP
UNIVERSAL
12V, 72GPH at 5.75 PSI, 1/4" NPSF
for 3/8" hose, for use with gasoline and diesel fuel.
OP72533 pressure safety switch recommended.

Year	Engine	Application	OE #	#'s Superseded from	Part #
Mercruiser					
1996	262/4.3L	Low Pressure Supply Pump For F.I. System	805656A2		18-7326
1996	262/4.3L	Carbureted w/electric pump - Low PSI	805656A2		18-7326
1992-93	262/4.3L	Carbureted w/electric pump - Low PSI	805656A2		18-7326
OMC					
1992-94	262/4.3L	Low Pressure	3858261	385,080,938,508,103,000,000	18-7326
1997-98	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1996	454/7.4L & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1993-94	4.3L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	18-7326
1992-1994	454/7.4L & 502/8.2L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331
Volvo-Penta					
1994-99	262/4.3L (HU-WT)	High Pressure pump	3857650		18-7330
1994-99	262/4.3L GL/GS (All)	Carbureted - Low Pressure	3858261	3850809	18-7326
1994-99	262/4.3L GI (HU-WT)	W.Elec. Pump - Low Pressure	3858261	3850809	18-7326
1994-99	454/7.4L & 502/8.2L (HU-WT)	Low pressure system	3858714	3850810, 3857985	18-7331
1993-99	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1996-99	454/7.4L & 502/8.2L (HU-WT)	Engines w/MPI - High Pressure	3857650		18-7330
1994-99	5.0L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	18-7326
1994-99	454/7.4L & 502/8.2L (HU-WT)	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331
1992-93	454/7.4L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET

Many fuel pumps are often used on similar engines. In order to identify the correct fuel pump for your application, it is necessary to determine the position of the inlet, outlet and separator fitting (where applicable) in relation to the rocker arm. The angle between the rocker arm and the fuel inlet is expressed in terms of clock position. Place pump with rocker arm in the 12 o'clock position. The rocker arm must be held behind the fuel pump body. (The bottom of the fuel pump body must face you.) Observe the relationship of the fuel inlet to the rocker arm. This position is the clock position of the pump. Examples of this in the outline drawing below show that if the fuel inlet is at position "A", it is considered a 6 o'clock pump, if at position "B". a 3 o'clock pump, and at position "C" an 8 o'clock pump.



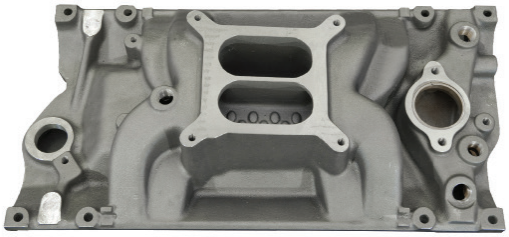
AC STYLE FUEL PUMPS

Engines Manufactured Before February 1, 1979			CLOCK POSITION			
Engine	**Application**	**Flange I.D. #**	**Inlet**	**Outet**	**Separator**	**Part #**
GM153, 230, 250, 292, (4&6 cyl)	Crusader, Mercruiser, OMC	6790	8	4	—	18-7256
Hercules B, D , J , JXD, Series, M Series	Chris-Craft , US Marine, Owens Yacht	7241	6	9	—	—
GM225, PB-V215 (V-6)	OMC, Palmer	40001	8	4	—	—
GM-V-8, 283, 307, 327, 350, 409	Chris-Craft, Owens, Universal, Crusader	40155	9	3	10	18-7260
GM V-8 307, 350	OMC	40778	4	10	9	—
Chrysler V-8 273, 318, 340, 360	Chrysler	40781	4	8	—	18-7264
Engines Manufactured After January 31, 1979						
Chrysler V-8 318, 360	Chrysler	6766	4	8	4	18-7254
Chrysler V-8 361, 400, 413, 440	Chrysler	6767	4	8	4	18-7255
GM V-8 305, 350, 400	Mercruiser, OMC, Chris-Craft	41412	9	3	9	18-7265
Ford V-8 302, 351w	Ford, Mercruiser, Commander	41413	5	4	4	18-7266
Ford V-8 302, 351w	OMC, Mercruiser, Pleasurecraft, Thermo-Electron	41414	7	5	4	18-7267
GM V-8 305, 307, 350, 400	Harman, OMC, Thermo-Electron (5.25-6.5 PSI)	41415	7	5	8	18-7268*
GM V-8 454	Mercruiser	41416	9	8	7	—
GM V-8 305, 350, 400	Thermo-Electron (5.75-7PSI)	41417	7	5	8	18-7270
GM V-8 454	Thermo-Electron	41418	3	9	8	18-7271
GM V-8 283, 305, 350, 400	Chris-Craft, Crusader, Hardin, Thermo-Electron (5.75-6.5 PSI)	41419	3	9	8	18-7272
GM V-8 305, 350, 400	Mercruiser	41421	10	9	7	18-7274
GM V-8 454	Hawk, Mercruiser	41422	9	3	7	18-7275

*18-7268 – Dual Diaphragm requires sight glass

CARTER STYLE FUEL PUMPS

Engine	Application	Flange I.D. #	Inlet	Outet	Sight Tube Connection	Part #
GM (4 & 6 cyl) 153,181,250, 225	Chris-Craft, Indmar, Marine Power, Mercruiser, OMC	60032	8	4	3	18-7278
GM V-8 305, 350	Volvo Penta	61125/6973	9	11	9	18-7281
For Inline (4 cyl) 120, 140, 3.0L, 224 CID	Mercruiser	60337	8	3	8	18-7282
GM V-6 262/4.36	OMC	60201	2	4	9	18-7289
GM V-8 305, 350	Mercruiser, Panther	60600	10	9	4	18-7283
GM V-6 231, 262	Hardin, Mercruiser	60315	8	3	8	18-7284
XP Stamped Steel Pump	Volvo Penta AQ120B (spec# 867465), AQ125A/B, AQ131A/B/C/D, AQ140A (spec# 867464), BB140A, AQ145A, BB145A, AQ151A/B/C, AQ171A/C, AQ230A/B, AQ250A/B, AQ251A	60029	3	6	11	18-7286

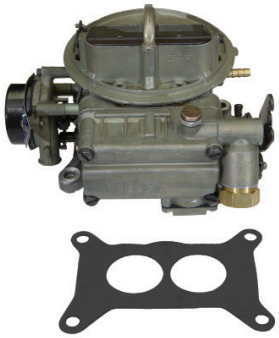


18-7628
INTAKE MANIFOLD
Small-block GM with vortec cylinder heads
Brass-lined water jackets for salt water applications

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

- Precision remanufactured to meet or exceed OEM specifications
- Re-calibrated and re-engineered to maximize fuel efficiency and performance
- All carburetors are flow tested throughout the entire throttle range
- Fuel mixture and idle settings are pre-set to ensure that only minor idle and choke adjustments are necessary during installation
- All bases are resurfaced and throttle shaft bushings replaced

UNIVERSAL CARBURETORS



18-7635
CARBURETOR (REMANUFACTURED)
300 CFM Holley 2V
Use replacement gasket **18-0360**

18-7636
CARBURETOR (REMANUFACTURED)
500 CFM Holley 2V
Use replacement gasket **18-0994**

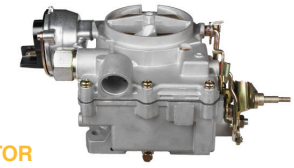
18-7637
CARBURETOR (REMANUFACTURED)
600 CFM Holley 4V (Front inlet)
Gasket included • Use replacement gasket **18-0647**

18-7638
CARBURETOR (REMANUFACTURED)
600 CFM Holley 4V-side inlet

18-7640
CARBURETOR (REMANUFACTURED)
Universal Q-jet with electric choke
Use replacement carb kit **18-7018**
Use replacement gasket **18-0462**

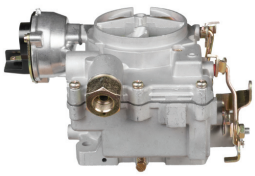
MERCRUISER CARBURETORS

NEW CASTING NON-REMANUFACTURED

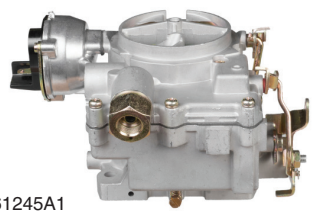


18-7370N
CARBURETOR
Replaces: 3310-860070A2, 3310-806077A2, 3310-806078A2, 1389-9562A1, 1389-9350A2, 1389-8490A2, 1389-815396A2, 3310-806077A2
For: MCM 120/2.5L & 140/3.0L
Gasket included • Use replacement gasket **18-0994**

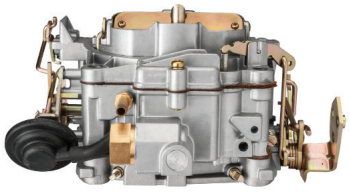
18-7373N
MERCARB 2V CARBURETOR
Replaces:
Mercruiser 3310-864941A01
2002-2004 4.3L engines (s/n OM615000-OW300012
Use Replacement Carb Kit **18-7098-1**
Gasket included • Use replacement gasket **18-0994**



18-7375N
CARBURETOR
Replaces: 3310-864942A01, 3310-861448A1
For: 1998-2004 MCM 5.0L
Gasket included • Use replacement gasket **18-0994**



18-7376N
CARBURETOR
Replaces: 3310-864943A01, 3310-861245A1
For: 1998 and newer 5.7L applications
Gasket included • Use replacement gasket **18-0994**



18-7615N
Q-JET CARBURETOR
Replaces: 1347-816373A4, 1347-804624R1, 1347-804624R02
Use Replacement Carb Kit **18-7095**
Gasket included • Use replacement gasket **18-2848**

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

18-7603-1
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 1347-818622, 1376-5659A1, 1347-818622 1, 1347-818622R02
Rochester 7044185
Use replacement carb kit **18-7075**
Use replacement gaskets **18-0994** & **18-0434**

18-7604-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces:
Mercruiser 3304-9354A2, 1347-804623R02
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

18-7605-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-9661A3, 1347-804623A1, 1347-804623R02
Rochester 17057283, 17057285, 17059291, 17059292, 17080564, 17080565
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

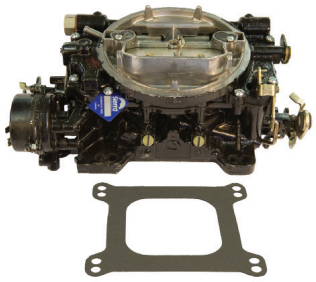
18-7607-1
CARBURETOR (REMANUFACTURED)
Replaces: Rochester 17082403
For: Rochester Carb: Crusader 454
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

18-7608-1
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 1347-818620, 1347-818620 1, 1347-818620R02, Rochester 7040080, 7040083, 7040089, 7042183, 7043183, 7043184, 17059057, 17059052
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**

18-7609-1
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 1347-818619, 1347-818619 1, 1347-818619 1R02, Rochester 7036543, 7040082, 7041369, 7043182, 7044182, 17059054
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**

18-7610-1
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 1347-818621, 1347-818621 1, 1347-818621 1R02
Rochester 17081060
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**

18-7611-2
CARBURETOR (REMANUFACTURED)
2 Barrel - Rochester
Replaces: Mercruiser 3310-807312A1, 3310-807312R02
Use replacement carb kit **18-7098-1**
Use replacement gasket **18-0994**



18-7613-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Carter (Weber)
Replaces: Mercruiser 3310-806969A1, 3310-806969R01
Use replacement carb kit **18-7748**
Use replacement gasket **18-0467**

18-7615-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-816373A4, 1347-804624R1, 1347-804624R02
Rochester 17057298, 17059280, 17059288, 17080561, 17085013
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

18-7616-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-8288A1, 1347-804626R02 Rochester 1708563, 17057287, 17059287, 17059290, 17080560
Use replacement carb kit **18-7072**
Use replacement gasket **18-2848**

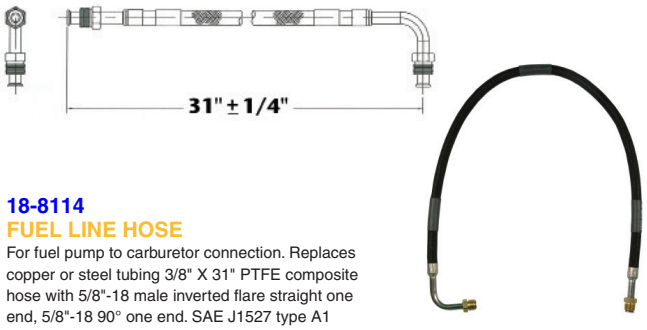
18-7639
CARBURETOR (REMANUFACTURED)
Replaces: 3310-864943A01, 861245A1
Mercarb-5.7L 2V 1998 and newer 5.7L (OL010337-OW300754) & 5.7L MIE (OL002003-OW090899)
Use replacement carb kit **18-7098-1**
Use replacement gasket **18-0994**

18-7617-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-9863A3, 1347-804625R1, 1347-804625R02
Rochester 17059280
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

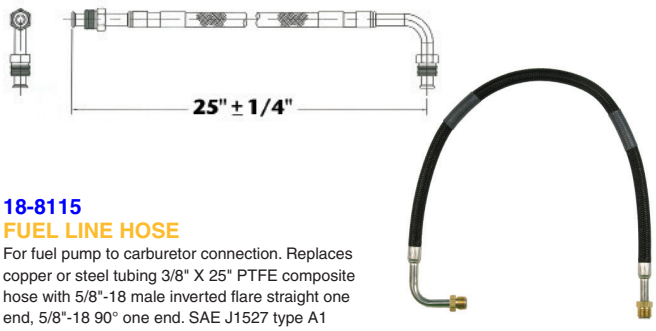
18-7618-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 13478289A1, 1347-804624R1, 1347-804624R02
Rochester 17059289, 7044291, 17080561, 17080562
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

18-7619-1
CARBURETOR (REMANUFACTURED)
4 Barrel - Rochester
Replaces: Mercruiser 1347-9142A2, 1347-8460 A3
Rochester 17081299, 17083522, 17059283, 17059298
Use replacement carb kit **18-7077**
Use replacement gasket **18-0462**

CARB APPLICATION BEGINS ON NEXT PAGE



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

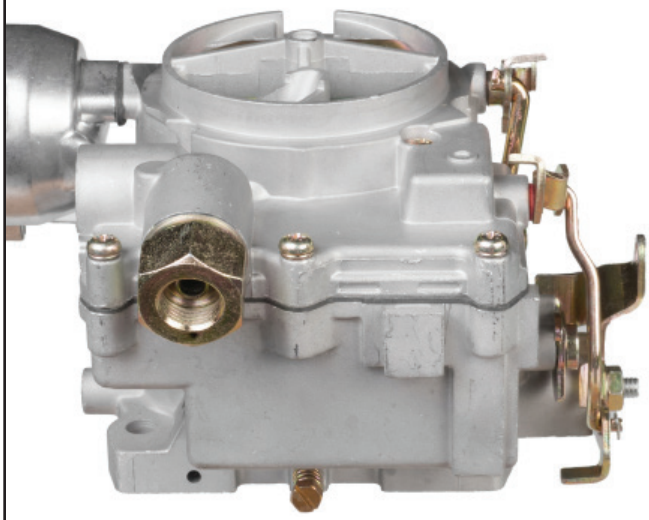
MERCRUISER CARBURETORS APPLICATION

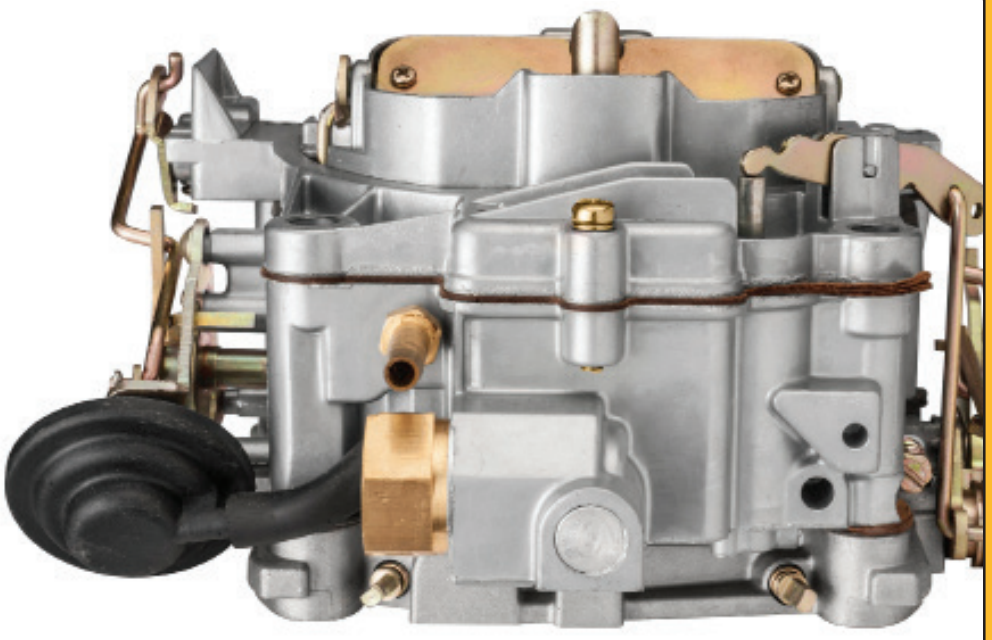
Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb #	Replacement Carb #	Mfg. Carb.	Carb Code & Model	Carb #
90	1970-1971	L4	2851424	3225967	1351-4263A1	1347-818619 1	7040082	R2/2GC	18-7609-1
90	1972	L4	3225868	3226957	1351-4263A2	1347-818619 1	7041369	R2/2GC	18-7609-1
110	1963-1966	L4	1357370	2044033	1336-2076	—	7036543	R2/2GC	18-7609-1
120	1972-1973	L4	3377341	3770649	1351-4263A3	1347-818619 1	7041369	R2/2GC	18-7609-1
120	1974-1975	L4	3770650	4469865	1351-5202A1	1347-818619 1	7043182	R2/2GC	18-7609-1
120	1976-1978	L4	4469866	5192048	1351-6065A2	1347-818619 1	7044182	R2/2GC	18-7609-1
120	1979-1982	L4	5192049	6229717	1351-7354A1	1347-818619 1	17059054	R2/2GC	18-7609-1
120/2.5L	1983-1989	L4	6229718	OC853255	1351-8480A2	1348-818621 1	17081060	R2/2GC	18-7610-1
140	1970	L4	2816417	2911439	1351-4032A1	1347-818620 1	7040080	R2/2GC	18-7608-1
140	1970-1973	L4	2911440	3771644	1351-4293A1	1347-818620 1	7040084	R2/2GC	18-7608-1
140	1974-1978	L4	3771645	5157668	1351-5203A1	1347-818620 1	7043184	R2/2GC	18-7608-1
140	1979-1982	L4	5157669	6229717	1351-7355A1	1347-818620 1	17059052	R2/2GC	18-7608-1
140/3.0L	1983-1989	L4	6229718	OC856556	1351-8480A2	1348-818621 1	17081060	R2/2GC	18-7610-1
165 (6 Cyl)	1970-1972	L6	2770032	3354791	1351-4282A1	1347-818620 1	7040083	R2/2GC	18-7608-1
165 (6 Cyl)	1972-1973	L6	3354702	3774864	1351-4871A1	1347-818620 1	7042183	R2/2GC	18-7608-1
165 (6 Cyl)	1974-1978	L6	3774865	5178958	1351-5204A1	1347-818620 1	7043183	R2/2GC	18-7608-1
488	—	—	6170297	1347-8460 6916778	1347-9142A2	—	17059283 17059298 17083522 17081299	R4/4ME	18-7619-1
165 (6 Cyl)	1979-1981	L6	5178959	5813433	1351-7356A1	1347-818620 1	17059050	R2/2GC	18-7608-1
180/1903.7LX	—	—	6916779	Later	1347-8460 1347-9142A2	—	17059283 17059298 17083522 17081299 17083522	R4/4ME R4/4ME	18-7619-1
205/4.3LX	1985-1991	V-6	OA331455	OD714369	3304-9354A2	3304-9354A2	N/A	R4/4MV	18-7604-1
898/200/5.0L	1987-95	V-8	OB525982	OF600999	1389-9670A2	3310-807312A1	N/A	M2/MERCARB	18-7611-2
888	1971-1977	V-8	3108723	4887829	1376-5659A1	1376-818622 1	7044185	R2/2GC	18-7603-1
228	1977-1978	V-8	4765100	5069430	1347-6427A1	1347-9661A3	17057282	R4/4MV	18-7605-1
228 TR &MIE	1977-1978	V-8	4765100	5069430	1347-6438A1	1347-9661A3	17057283	R4/4MV	18-7605-1
228	1978-1981	V-8	5069431	6021783	1347-7361A1	1347-9661A3	17059292	R4/4MV	18-7605-1
228	1982	V-8	6021784	6218461	1347-8296A4	1347-9661A3	17080565	R4/4MV	18-7605-1
223/230/5.0LX	1983-1995	V-8	6218462	OF600999	1347-9661A3	1347-9661A3	17080565	R4/4MV	18-7605-1
228 MIE	1978-1982	V-8	5069431	6040745	1347-7364A1	1347-9661A3	17059291	R4/4MV	18-7605-1
230 MIE	1982-1987	V-8	6040746	OB788151	1347-8290A1	1347-9661A3	17080564	R4/4MV	18-7605-1
255 MIE (GM)	1975-1978	V-8	4175500	4924564	1347-5732A1	1347-8289A1	7044291	R4/4MV	18-7618-1
255 MIE (GM)	1978	V-8	4924565	5195908	1347-7062A1	1347-8289A1	17059289	R4/4MV	18-7618-1
255 MIE (GM)	1979-1980	V-8	5195909	5907057	1347-7365A1	1347-8289A1	17059289	R4/4MV	18-7618-1
260 MIE	1980-1986	V-8	5907058	OB522505	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
260/5.7MIE	1987-1993	V-8	OB522506	OF024999	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
255	1975-1976	V-8	41745500	4767999	1347-5732A1	1347-8289A1	7044291	R4/4MV	18-7618-1
260	1978	V-8	4908850	5060805	1347-6492A1	1347-816373A4	17057298	R4/4MV	18-7615-1
260	1978-1982	V-8	5060806	6024393	1347-7362A1	1347-816373A4	17059288	R4/4MV	18-7615-1
260	1982-1986	V-8	6024393	OB525981	1347-8292A4	1347-816373A4	17080561	R4/4MV	18-7615-1
260/5.7L ALPHA	1987-1993	V-8	OB525982	OF000454	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
5.7L(2BBL)	1996-1997	V-8	OF601000	OK999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611-1

APPLICATION CONTINUED ON NEXT PAGE

MERCRUISER CARBURETORS APPLICATION

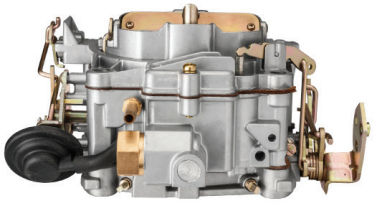
Model	Year	# of Cyl.	Beginning Serial #	Ending Serial #	Original Carb #	Replacement Carb #	Mfg. Carb.	Carb Code & Model	Carb #
5.7L (Gen II)	1998-2004	V-8	OL010037	OW300754	3310-864943101	3310-864943101	N/A	M2/MERCARB	18-7639
5.7L BRAVO (w/o High Rise Intake)	1987-1991	V-8	OB525982	OD617327	1347-9662A4	1347-816373A4	17080561	R4/4MV	18-7615-1
5.7L BRAVO (w/ High Rise Intake)	1987-1991	V-8	OB525982	OD617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
350 MAGNUM ALPHA	1986-1991	V-8	OA635178	OD617327	1347-8289A1	1347-8289A1	17080562	R4/4MV	18-7618-1
5.7L SKI	1985-1993	V-8	OA338533	OF025099	1347-9415T	1347-9415T	17085013	R4/4MV	18-7615-1
5.7L SKI(2BBL)	1996-1997	V-8	OF775200	OK999999	3310-807312A1	3310-807312A1	—	M2/MERCARB	18-7611-2
300MR/TRS	1985-1986	V-8	6668677	OB430367	1347-7498A7	1347-7498A7	17059280	R4/4MV	18-7615-1
330 MCM	1977-1978	V-8	4623115	5027230	1347-6493A1	1347-8291A3	17057287	R4/4MV	18-7616-1
330 MCM	1977-1981	V-8	5027231	6083144	1347-7363A1	1347-8291A3	17059290	R4/4MV	18-7616-1
330 MCM	1982-1987	V-8	6083145	OB816540	1347-8291A3	1347-8291A3	1708563	R4/4MV	18-7616-1
330 MIE	1977-1978	V-8	4623115	5226384	1347-6493A1	1347-8288A1	17057287	R4/4MV	18-7616-1
330 MIE	1979-1980	V-8	5226385	5889913	1347-7366A1	1347-8288A1	17059287	R4/4MV	18-7616-1
340/7.4L MIE	1981-1992	V-8	5889914	OD715493	1347-8288A1	1347-8288A1	17080560	R4/4MV	18-7616-1
7.4L MIE	1995-1997	V-8	OF350000	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
7.4L BRAVO I/II	1988-1991	V-8	OB771113	OD603117	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616-1
7.4L BRAVO I/II	1995-1997	V-8	OF352000	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
7.4L BRAVO III	1996-1997	V-8	OF800700	OK999999	3310-806969A1	3310-806969A1	9780	WEBER	18-7613-1
370/400	1978-1987	V-8	4179554	OB714586	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617-1
454 MAG ALPHA	1986-1988	V-8	OA631894	OB785148	1347-8291A3	1347-8291A3	17080563	R4/4MV	18-7616-1
454 MAG BRAVO	1988-1992	V-8	OB721206	OD808068	1347-7498A2	1347-9863A3	17059280	R4/4MV	18-7617-1





ALL SIERRA CARBURETORS INCLUDE BASE GASKET

NEW CASTING NON-REMANUFACTURED



18-7615N
Q-JET CARBURETOR
Replaces: 1347-816373A4, 1347-804624R1, 1347-804624R02
Use replacement carb kit **18-7095**

Heat riser choke

18-7608-1
CARBURETOR (REMANUFACTURED)
2 Barrel Rochester
Replaces: OMC 381668, 980528, 982219, 982217
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**

Heat riser choke

18-7609-1
CARBURETOR (REMANUFACTURED)
2 Barrel Rochester
Replaces: OMC 382733, 980530, 982217,984180, 381494, 772831
Use replacement carb kit **18-7070**
Use replacement gasket **18-0356**

18-7615-1
CARBURETOR (REMANUFACTURED)
4 Barrel Rochester
Replaces: OMC 981705, 982223, 983855, 981359, 981564, 985822, 981803, 981428
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

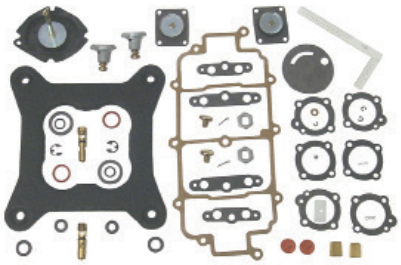
18-7605-1
CARBURETOR (REMANUFACTURED)
4 Barrel Rochester
Replaces: OMC 382821, 383766, 384194
Use replacement carb kit **18-7095**
Use replacement gasket **18-2848**

18-7619-1
CARBURETOR (REMANUFACTURED)
For: V-8, 305 & 350 CID
Models: AQ225B, C, D, E, F, 225 A,B, BB225 A, AV, B, C, 290 A, AQ260A, B, 260 A, AV, B, C, 501 A/M S4A, 570 M S4A
Use replacement carb kit **18-7095**
Use replacement gasket **18-0462**

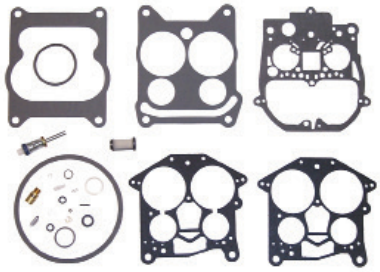
OMC STERN DRIVE CARBURETOR APPLICATION

HP	MODEL	YEAR	OMC CARBURETOR #	MFG CARBURETOR #	CARB. CODE & MODEL	PART #
80	80	1968-1969	382733, 772831	7028085, 17059053, 17086064, 17087311	R2, 2GC	18-7609-1
90	90	1970-1971	382733, 772831	7028085, 17059053, 17086064, 17087311	R2, 2GC	18-7609-1
120	120 (400 SERIES)	1972-1986	381668, 980528, 982219	7044186, 17059056	R2, 2GC	18-7608-1
140	140 (400 SERIES)	1973-1985	979821, 980530, 982217, 984180	17086107	R2, 2GC	18-7608-1
155	155	1967-1972	772831	7026180	R2, 2GC	18-7609-1
165	165	1972-1976	979821, 980530	17086107	R2, 2GC	18-7609-1
185	185	1989	984180	17086064	R2, 2GC	18-7609-1
200	200	1966-1968	381494	7025187	R2, 2GC	18-7609-1
210	210	1968-1972	382821, 383866	7028282, 7028280	R4, 4MV	18-7605-1
214	215	1971-1976	382821	7028280	R4, 4MV	18-7605-1
225	225	1971-1976	382821	7028280	R4, 4MV	18-7605-1
230	230	1971-1976	382821	7028280	R4, 4MV	18-7605-1
230	230 (800 SERIES)	1979-1989	981705, 982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
245	245	1972-1975	384194	7040284	R4, 4MV	18-7605-1
250	250	1970-1974	384194	7040284	R4, 4MV	18-7605-1
260	260 (800 SERIES)	1975-1976	384194	7040284	R4, 4MV	18-7605-1
260	260 (800 SERIES)	1979-1989	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	2.5L	1982-1986	982219, 982217	17059056, 17059053	R2, 2GC	18-7608-1
	3.0L	1982-1986	982219, 982217	17059056, 17059053	R2, 2GC	18-7608-1
	3.0L	1987-1990	984180	17086064	R2, 2GC	18-7608-1
	3.8L (4V)	1979-1985	983855	17082515, 17085010	R4, 4MV	18-7615-1
	4.3L (4V)	1979-1989	983855	17082515, 17085010	R4, 4MV	18-7615-1
	5.0L (GM / 4V)	1979-1989	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	5.7L (4V)	1979-1989	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	305 CID ①	1977-1983	981359, 982215,	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	350 CID ①	1977-1983	981564, 982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	350 (4V)	1988-1989	985822	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
	454 CID ①	1977-1978	981803, 981428	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1

① In-Board



18-7039
CARB KIT
Contains adjustable needles & seats



18-7095
CARB KIT

CARBURETOR TO CARBURETOR KIT INTERCHANGE

Carburetor #	Carb. Kit #	Float #
INBOARD		
CARTER/WEBER		
2617	18-7725	—
2618	18-7725	—
2669	18-7025	—
2853	18-7022	18-7201
2911	18-7725	—
2912	18-7725	—
2935	18-7725	—
2955	18-7022	—
3035	18-7725	—
3041	18-7022	18-7201
3116	18-7022	18-7201
3117	18-7725	—
3157	18-7725	—
3195	18-7725	—
3204	18-7022	18-7201
3205	18-7025	—
3212	18-7726	—
3213	18-7091	—
3214	18-7091	—
3285	18-7022	18-7201
3314	18-7022	18-7201
3354	18-7022	18-7201
3355	18-7725	—
3389	18-7725	—
3390	18-7725	—
3392	18-7091	—
3543	18-7091	—
3660	18-7022	—
3887	18-7022	18-7201
3951	18-7080	—
3971	18-7080	—
3979	18-7726	—
3980	18-7089	—
3981	18-7726	—
4157	18-7022	18-7201
4207	18-7080	—
4208	18-7080	—
4268	18-7726	—
4394	18-7080	—
4476	18-7091	—
4695	18-7023	—
4699	18-7089	—
6117	18-7023	—
6130	18-7089	—

Carburetor #	Carb. Kit #	Float #
CARTER/WEBER (CONT.)		
6212	18-7089	—
6310	18-7022	—
6446	18-7092	—
9263	18-7091	—
9264	18-7091	—
9661	18-7749	—
9770	18-7749	—
9781	18-7749	—
9770SA	18-7749	—
9781S	18-7749	—
9600	18-7748	—
9662	18-7748	—
9663	18-7748	—
9665	18-7748	—
9666	18-7748	—
9772	18-7748	—
9773	18-7748	—
9774	18-7748	—
9776	18-7748	—
9776	18-7748	—
9777	18-7748	—
9780	18-7748	—
9782	18-7748	—
9665S	18-7748	—
9772SA	18-7748	—
9776S	18-7748	—
9776SA	18-7748	—
9776SB	18-7748	—
9779S	18-7748	—
9780S	18-7748	—
FORD		
C9FF-9510-D	18-7096	18-7206
C9FF-9510-E	18-7096	18-7206
D1FF-9510-LA	18-7081	18-7206
D1FF-9510-MA	18-7096	18-7206
D1FF-9510-NA	18-7096	18-7206
D1JJ-9510-B	18-7081	18-7206
D2JL-9510-C	18-7096	18-7206
D2JL-9510-E	18-7096	18-7206
D3JL-9510-S	18-7081	18-7206
D4JL-9510-F	18-7017	—
D4JL-9510-G	18-7017	—
D4JL-9510-J	18-7017	—
E0JL-9510-CA	18-7096	—

Carburetor #	Carb. Kit #	Float #
FORD (CONT.)		
E8JL-9510-DA	18-7017	—
E9JL-DA	18-7017	—
F1JL-AA	18-7236	—
F1JL-EA	18-7727	—
F1JL-BA	18-7729	—
F1JL-CA	18-7245	—
F1JL-EA	18-7727	—
HOLLEY		
R-4397A	18-7096	
R-4473A	18-7096	18-7206
R-4473AAS	18-7096	18-7206
R-4607A	18-7096	18-7206
R-4608A	18-7096	18-7206
R-4608AAS	18-7096	18-7206
R-6150A	18-7081	18-7206
R-6151A	18-7096	18-7206
R-6151AAA	18-7096	18-7206
R-6152A	18-7096	18-7206
R-6152AAA	18-7096	18-7206
R-6317A	18-7081	18-7206
R-6317-1A	18-7081	18-7206
R-6407A	18-7096	18-7206
R-6647A	18-7728	—
R-6647AAA	18-7728	—
R-6576A	18-7096	18-7206
R-7036A	18-7081	18-7206
R-7128A	18-7017	—
R-7159A	18-7017	—
R-7163A	18-7017	—
R-9392A	18-7096	—
R-9393A	18-7729	—
R-9394A	18-7729	—
R-50399A	18-7729	—
R-50399-1A	18-7729	—
R-50405A	18-7729	—
R-50405-1A	18-7729	—
R-50417A	18-7236	—
R-50417-1A	18-7236	—
R-50418A	18-7729	—
R-50419A	18-7729	—
R-50419-1A	18-7237	—
R-50419-2A	18-7237	—
R-50461A	18-7236	—
R-50461-1A	18-7236	—

CARBURETOR TO CARBURETOR KIT INTERCHANGE (Cont.)

Carburetor #	Carb. Kit #	Float #
HOLLEY (CONT.)		
R-50462A	18-7729	—
R-50462-1A	18-7729	—
R-50463A	18-7237	—
R-50463-1A	18-7237	—
R-50464A	18-7017	—
R-50467A	18-7236	—
R-50467-1A	18-7236	—
R-50468A	18-7729	—
R-50468-1A	18-7729	—
R-50469A	18-7245	—
R-50469-1A	18-7245	—
R-50470A	18-7017	—
R-50483A	18-7727	—
R-80262A	18-7729	—
R-80263A	18-7236	—
R-80264A	18-7729	—
R-80265A	18-7237	—
R-80311A	18-7241	—
R-80311-1A	18-7241	—
R-80311-2A	18-7241	—
R-80312A	18-7238	—
R-80312-1A	18-7238	—
R-80313A	18-7246	—
R-80313-1A	18-7246	—
R-80315A	18-7237	—
R-80315-1A	18-7237	—
R-80316A	18-7246	—
R-80316-1A	18-7246	—
R-80318A	18-7017	—
R-80318-1A	18-7017	—
R-80319A	18-7245	—
R-80319-1A	18-7245	—
R-80320A	18-7236	—
R-80320-1A	18-7236	—
R-80321A	18-7246	—
R-80321-1A	18-7246	—
R-80328A	18-7239	—
R-80328-1A	18-7239	—
R-80328-2A	18-7239	—
R-80330A	18-7241	—
R-80330-1A	18-7241	—
R-80378A	18-7242	—
R-80378-1A	18-7242	—
R-80382A	18-7244	—
R-80382-1A	18-7244	—
R-80383A	18-7245	—
R-80383-1A	18-7245	—
R-80385A	18-7246	—
R-80386A	18-7244	—
R-80386-1A	18-7244	—
R-80390A	18-7243	—
R-80364	18-7729	—
R-80434	18-7730	—
R-80444A	18-7241	—
R-84018AA	18-7039	—

Carburetor #	Carb. Kit #	Float #
HOLLY (CONT.)		
R-84022AA	18-7040	—
R-84023AA	18-7039	—
R-84024AA	18-7040	—
R-84026AA	18-7040	—
R-84026-1AA	18-7040	—
R-84026-2AA	18-7040	—
R-84028AA	18-7039	—
R-84037AA	18-7040	—
R-84038AA	18-7039	—
R-84039AA	18-7039	—
R-84040AA	18-7040	—
R-84041AA	18-7070	—
R-84042AA	18-7040	—
R-84044AA	18-7039	—
R-84044-1AA	18-7039	—
R-84046A	18-7727	—
R-84046AA	18-7039	—
MERCURY MARINE		
1336-2076	18-7070	18-7200
1336-3594A1	18-7070	18-7200
1337-2103	18-7078	—
1337-2604	18-7078	—
1338-2161	18-7071	—
1338-2166	18-7071	—
1338-2428	18-7071	—
1338-2431	18-7071	—
1338-2608	18-7071	—
1338-2609	18-7071	—
1338-2633	18-7070	18-7200
1338-2991	18-7070	18-7200
1346-2770	18-7080	—
1347-3237A2	18-7072	18-7201
1347-3237A3	18-7072	18-7201
1347-3237A4	18-7072	18-7201
1347-3342	18-7072	18-7201
1347-3353	18-7072	18-7201
1347-3689A1	18-7072	18-7201
1347-4179A1	18-7072	18-7201
1347-4179A2	18-7072	18-7201
1347-4180A1	18-7072	18-7201
1347-4533A1	18-7072	18-7201
1347-5326A2	18-7072	18-7201
1347-5732A1	18-7072	18-7201
1347-5981A1	18-7072	18-7201
1347-6427A1	18-7072	18-7201
1347-6438A1	18-7072	18-7201
1347-6492A1	18-7072	18-7201
1347-6493A1	18-7072	18-7201
1347-7062A1	18-7072	18-7201
1347-7361A1	18-7095	18-7201
1347-7362A1	18-7095	18-7201
1347-7363A1	18-7095	18-7201
1347-7364A1	18-7095	18-7201
1347-7365A1	18-7095	18-7201
1347-7366A1	18-7095	18-7201

Carburetor #	Carb. Kit #	Float #
MERCURY MARINE (CONT.)		
1347-7498A2	18-7095	18-7201
1347-7498A7	18-7095	18-7201
1347-8288A1	18-7095	18-7201
1347-8289A1	18-7095	18-7201
1347-8290A1	18-7095	18-7201
1347-8291A3	18-7095	18-7201
1347-8292A4	18-7095	18-7201
1347-8296A4	18-7095	18-7201
1347-8460A3	18-7077	18-7201
1347-9142A2	18-7095	18-7201
1347-9415T	18-7095	18-7201
1347-9661A3	18-7095	18-7201
1347-9662A4	18-7095	18-7201
1347-9863A3	18-7095	18-7201
1351-3635A1	18-7070	18-7200
1351-4032A1	18-7070	18-7200
1351-4263A1	18-7070	18-7200
1351-4263A2	18-7070	18-7200
1351-4263A3	18-7070	18-7200
1351-4282A1	18-7070	18-7200
1351-4293A1	18-7070	18-7200
1351-4871A1	18-7070	18-7200
1351-5202A1	18-7070	18-7200
1351-5203A1	18-7070	18-7200
1351-5204A1	18-7070	18-7200
1351-6065A2	18-7070	18-7200
1351-7354A1	18-7070	18-7200
1351-7355A1	18-7070	18-7200
1351-7356A1	18-7070	18-7200
1351-8480A2	18-7070	18-7200
1356-4066	18-7096	18-7206
1356-4642	18-7081	18-7206
1356-5155	18-7096	18-7206
1356-5169	18-7096	18-7206
1376-5659A1	18-7075	18-7202
1376-5659A2	18-7075	18-7202
1376-5744A1	18-7075	18-7202
1376-5990A1	18-7076	18-7202
1376-6152A1	18-7075	18-7202
1376-6491A1	—	18-7202
1376-8295A3	—	18-7202
1389-815396A2	18-7098-1	18-7202
1389-815397A2	18-7098-1	18-7202
1389-8488A2	18-7097	18-7202
1389-8489A5	18-7097	18-7202
1389-8490A2	18-7097	18-7202
1389-9562A1	18-7098-1	18-7202
1389-9563A1	18-7098-1	18-7202
1389-9564A1	18-7098-1	18-7202
1389-9670A2	18-7098-1	18-7202
3300-8886A2	18-7095	18-7201
3304-9353A2	18-7097	18-7202
3304-9354A2	18-7095	18-7201
3304-9565A1	18-7098-1	18-7202

CARBURETOR TO CARBURETOR KIT INTERCHANGE (Cont.)

Carburetor #	Carb. Kit #	Float #
ROCHESTER		
17056287	18-7072	18-7201
17057130	18-7086	18-7202
17057131	18-7086	18-7202
17057132	18-7076	18-7202
17057133	18-7086	18-7202
17057134	18-7086	18-7202
17057138	18-7086	18-7202
17057139	—	18-7202
17057282	18-7072	18-7201
17057283	18-7072	18-7201
17057287	18-7072	18-7201
17057290	18-7095	18-7201
17057292	18-7072	18-7201
17057295	18-7072	18-7201
17057298	18-7072	18-7201
17057299	18-7072	18-7201
17058280	18-7072	18-7201
17059050	18-7070	18-7200
17059051	18-7086	18-7200
17059052	18-7070	18-7200
17059053	18-7070	18-7200
17059054	18-7070	18-7200
17059055	—	18-7200
17059056	—	18-7200
17059057	18-7086	18-7200
17059058	18-7086	18-7200
17059059	18-7086	18-7202
17059060	18-7086	18-7200
17059280	18-7095	18-7201
17059283	18-7095	18-7201
17059285	18-7095	18-7201
17059286	18-7095	18-7201
17059287	18-7095	18-7201
17059288	18-7095	18-7201
17059289	18-7095	18-7201
17059290	18-7095	18-7201
17059291	18-7095	18-7201
17059292	18-7095	18-7201
17059293	18-7095	18-7201
17059294	18-7095	18-7201
17059295	18-7095	18-7201
17059296	18-7095	18-7201
17059298	18-7095	18-7201
17065977	18-7072	18-7201
17080050	18-7086	18-7200
17080350	—	18-7202
17080560	18-7095	18-7201
17080561	18-7095	18-7201
17080562	18-7095	18-7201
17080563	18-7095	18-7201
17080564	18-7095	18-7201
17080565	18-7095	18-7201
17081060	18-7070	18-7200
17081299	18-7077	18-7201
17082403	18-7095	18-7201
ROCHESTER (CONT.)		
17083110	18-7086	18-7200
17083515	18-7095	18-7201
17083522	18-7095	18-7201
17084001	18-7095	18-7201
17084516	18-7095	18-7201
17085008	18-7086	18-7200
17085010	18-7072	18-7201
17085013	18-7095	18-7201
17086064	18-7070	18-7200
17086069	18-7095	18-7201
17086107	18-7086	18-7200
17086115	18-7095	18-7201
17086116	18-7095	18-7201
17086117	18-7095	18-7201
17087311	18-7070	18-7200
17087311	18-7095	18-7201
7013071	18-7019	—
7015087	—	18-7200
7015088	—	18-7200
7015089	—	18-7200
7015090	18-7019	—
7015091	18-7019	—
7015097	—	18-7200
7015098	—	18-7200
7019082	18-7070	18-7200
7019084	18-7019	—
7020082	—	18-7200
7020084	18-7019	—
7020085	18-7019	—
7020087	18-7078	—
7020088	18-7070	18-7200
7020991	18-7078	—
7020992	18-7070	18-7200
7020993	18-7070	18-7200
7020994	18-7071	—
7020995	18-7078	—
7020996	18-7071	—
7023080	—	18-7200
7023084	18-7078	—
7023085	18-7078	—
7023088	18-7078	—
7023089	18-7078	—
7023181	18-7078	—
7023183	18-7078	—
7023186	—	18-7200
7023188	—	18-7200
7024083	18-7071	—
7024084	18-7078	—
7024086	18-7078	—
7024087	18-7071	—
7024089	18-7071	—
7024180	18-7071	—
7024181	18-7071	—
7024182	18-7078	—
7024188	—	18-7200
ROCHESTER (CONT.)		
7025082	18-7070	18-7200
7025180	18-7078	—
7025183	18-7071	—
7025184	18-7071	—
7025188	18-7070	18-7200
7025564	18-7078	—
7025638	18-7071	—
7025662	18-7071	—
7025756	18-7078	—
7026084	18-7070	—
7026088	18-7070	18-7200
7027080	18-7072	18-7201
7027081	18-7072	18-7201
7027083	18-7072	18-7201
7027088	18-7072	18-7201
7028085	18-7070	18-7200
7028086	18-7070	18-7200
7028188	18-7070	18-7200
7028280	18-7072	18-7201
7028282	18-7072	18-7201
7029280	18-7072	18-7201
7029285	18-7072	18-7201
7036543	18-7070	18-7200
7036646	18-7070	18-7200
7037082	18-7072	18-7201
7040080	18-7070	18-7200
7040081	18-7070	18-7200
7040082	18-7070	18-7202
7040083	18-7070	18-7200
7040084	18-7070	18-7200
7040283	18-7072	18-7201
7040284	18-7072	18-7201
7041187	—	18-7200
7041280	18-7072	18-7201
7041285	18-7072	18-7201
7041369	18-7070	18-7200
7041831	18-7072	18-7201
7042181	—	18-7200
7042183	18-7070	18-7200
7043182	18-7070	18-7200
7043183	18-7070	18-7200
7043184	18-7070	18-7200
7043259	—	18-7201
7043282	—	18-7201
7044182	18-7070	18-7200
7044185	18-7075	18-7202
7044186	—	18-7200
7044187	18-7075	18-7202
7044283	18-7072	18-7201
7044284	18-7072	18-7201
7044286	18-7072	18-7201
7044287	18-7072	18-7201
7044288	18-7072	18-7201
7044289	18-7072	18-7201
7044290	18-7072	18-7201

CARBURETOR TO CARBURETOR KIT INTERCHANGE (Cont.)

ROCHESTER (CONT.)

Carburetor #	Carb. Kit #	Float #
7044291	18-7072	18-7201
7045197	18-7076	18-7202
7045282	—	18-7201
7045283	18-7072	18-7201

SOLEX

44PA1	18-7000	—
44PHN-3	18-7001	—

VOLVO-PENTA

826359-2	18-7095	18-7201
826414-5	18-7086	18-7202
826415-2	18-7095	18-7201
826442-6	18-7095	18-7201
835556-2	18-7095	18-7201
841667-9	18-7086	18-7202
856138-3	18-7072	18-7201
856236-5	18-7040	—
841047-4	18-7095	18-7201
841048-2	18-7086	18-7202
841313-0	18-7095	18-7202
M875398-0	18-7085	—

ZENITH

34VN	18-7008	—
8963, A-J	18-7732	—
8983, A-H	18-7732	—
12091, A	18-7732	—
12206	18-7732	—

ZENITH-STROMBERG

C1865F	18-7085	—
C1865R	18-7085	—
C3040F	18-7085	—
C3040R	18-7085	—
C3098F	18-7085	—
C3098R	18-7085	—
C3200F	18-7085	—
C3200R	18-7085	—
C3201F	18-7085	—
C3201M	18-7085	—
C3201R	18-7085	—
C3231F	18-7085	—
C3231R	18-7085	—
C3232F	18-7085	—
C3232M	18-7085	—
C3232R	18-7085	—

OUTBOARD TILLOTSON

Carb #	Carb Kit #	Needle & Seat #
AJ-50A	18-7013	18-7057
AJ-52A	18-7013	18-7057
AJ-53A	18-7013	18-7057
AJ-53AT	18-7013	18-7057
AJ-54A	18-7013	18-7057
AJ-54AT	18-7013	18-7057
AJ-55AO	18-7013	18-7057
AJ-55AT	18-7013	18-7057

TILLOTSON (CONT.)

Carburetor #	Carb. Kit #	Needle & Seat #
AJ-56A	18-7013	18-7057
AJ-56AB	18-7013	18-7057
AJ-57A	18-7013	18-7057
CO-10A	18-7037	18-7057
CO-10B	18-7037	18-7057
CO-11A	18-7037	18-7057
CO-1A	18-7037	18-7057
CO-2A	18-7037	18-7057
CO-3A	18-7037	18-7057
CO-4A	18-7037	18-7057
CO-4B	18-7037	18-7057
CO-4C	18-7037	18-7057
CO-4D	18-7037	18-7057
CO-5A	18-7037	18-7057
CO-6A	18-7037	18-7057
CO-6B	18-7037	18-7057
CO-6C	18-7037	18-7057
CO-7A	18-7037	18-7057
CO-7B	18-7037	18-7057
CO-7C	18-7037	18-7057
CO-8A	18-7037	18-7057
CO-9A	18-7037	18-7057
KA-10A	18-7013	18-7057
KA-10AT	18-7013	18-7057
KA-11A	18-7013	18-7057
KA-11AT	18-7013	18-7057
KA-12A	18-7013	18-7057
KA-12AT	18-7013	18-7057
KA-13A	18-7013	18-7057
KA-13AT	18-7013	18-7057
KA-14A	18-7013	18-7057
KA-14AT	18-7013	18-7057
KA-15A	18-7013	18-7057
KA-16A	18-7013	18-7057
KA-16AT	18-7013	18-7057
KA-17A	18-7013	18-7057
KA-17AT	18-7013	18-7057
KA-18A	18-7013	18-7057
KA-18AT	18-7013	18-7057
KA-19A	18-7013	18-7057
KA-19AT	18-7013	18-7057
KA-20A	18-7013	18-7057
KA-21A	18-7013	18-7057
KA-21AT	18-7013	18-7057
KA-21B	18-7013	18-7057
KA-21BT	18-7013	18-7057
KA-21C	18-7013	18-7057
KA-21CT	18-7013	18-7057
KA-21D	18-7013	18-7057
KA-21DT	18-7013	18-7057
KA-22A	18-7013	18-7057
KA-22B	18-7013	18-7057
KA-22C	18-7013	18-7057
KA-23A	18-7013	18-7057

TILLOTSON (CONT.)

Carburetor #	Carb. Kit #	Needle & Seat #
KA-24A	18-7013	18-7057
KA-24AT	18-7013	18-7057
KA-25A	18-7013	18-7057
KA-26A	18-7013	18-7057
KA-26B	18-7013	18-7057
KA-27A	18-7013	18-7057
KA-2A	18-7013	18-7057
KA-2AT	18-7013	18-7057
KA-5A	18-7013	18-7057
KA-5A	18-7013	18-7057
KA-7A	18-7013	18-7057
KA-7B	18-7013	18-7057
KA-8A	18-7013	18-7057
KA-8AT	18-7013	18-7057
KA-9A	18-7013	18-7057
KA-9AT	18-7013	18-7057
KB-10A	18-7013	18-7057
KB-11A	18-7013	18-7057
KB-12A	18-7013	18-7057
KB-14A	18-7013	18-7057
KB-3A	18-7013	18-7057
KB-3AT	18-7013	18-7057
KB-4A	18-7013	18-7057
KB-5A	18-7013	18-7057
KB-6A	18-7013	18-7057
KB-6B	18-7013	18-7057
KB-7A	18-7013	18-7057
KB-7B	18-7013	18-7057
KB-8A	18-7013	18-7057
KB-9A	18-7013	18-7057
KC-10A	18-7013	18-7057
KC-10AT	18-7013	18-7057
KC-11A	18-7013	18-7057
KC-11AT	18-7013	18-7057
KC-13A	18-7013	18-7057
KC-14A	18-7013	18-7057
KC-14AT	18-7013	18-7057
KC-15A	18-7013	18-7057
KC-15AT	18-7013	18-7057
KC-1A	18-7013	18-7057
KC-1AT	18-7013	18-7057
KC-2A	18-7013	18-7057
KC-2AT	18-7013	18-7057
KC-3A	18-7013	18-7057
KC-3AT	18-7013	18-7057
KC-4A	18-7013	18-7057
KC-5A	18-7013	18-7057
KC-5AT	18-7013	18-7057
KC-5B	18-7013	18-7057
KC-5BT	18-7013	18-7057
KC-5BTA	18-7013	18-7057
KC-5C	18-7013	18-7057
KC-5CT	18-7013	18-7057
KC-5CTA	18-7013	18-7057

CARBURETOR TO CARBURETOR KIT INTERCHANGE (Cont.)

Carburetor #	Carb. Kit #	Needle & Seat #
TILLOTSON (CONT.)		
KC-6A	18-7013	18-7057
KC-6AT	18-7013	18-7057
KC-7A	18-7013	18-7057
KC-7AT	18-7013	18-7057
KC-7B	18-7013	18-7057
KC-7BT	18-7013	18-7057
KC-8A	18-7013	18-7057
KC-9A	18-7013	18-7057
KC-9B	18-7013	18-7057
KC-9C	18-7013	18-7057
KD-1A	18-7013	18-7057
KD-1B	18-7013	18-7057
KD-1BR	18-7013	18-7057
KD-2A	18-7013	18-7057
KD-4A	18-7013	18-7057
KD-5A	18-7013	18-7057
KD-6A	18-7013	18-7057
KD-6AT	18-7013	18-7057
KD-6B	18-7013	18-7057
KD-6BT	18-7013	18-7057
KD-7A	18-7013	18-7057
KD-7B	18-7013	18-7057
RD-10A	18-7037	18-7057
TC-1A	18-7037	18-7057
TC-1B	18-7037	18-7057
WB-10A	18-7037	18-7057
WB-10B	18-7037	18-7057
WB-10C	18-7037	18-7057
WB-10D	18-7037	18-7057
WB-10E	18-7037	18-7057
WB-11A	18-7037	18-7057
WB-11B	18-7037	18-7057
WB-12A	18-7037	18-7057
WB-12B	18-7037	18-7057
WB-13A	18-7037	18-7057
WB-13B	18-7037	18-7057
WB-13C	18-7037	18-7057
WB-13D	18-7037	18-7057
WB-14A	18-7037	18-7057
WB-14B	18-7037	18-7057
WB-15A	18-7037	18-7057
WB-15B	18-7037	18-7057
WB-15C	18-7037	18-7057
WB-15D	18-7037	18-7057
WB-16A	18-7037	18-7057
WB-16B	18-7037	18-7057
WB-16C	18-7037	18-7057
WB-16D	18-7037	18-7057
WB-17A	18-7037	18-7057
WB-17B	18-7037	18-7057
WB-17C	18-7037	18-7057
WB-19A	18-7037	18-7057
WB-19B	18-7037	18-7057
WB-19C	18-7037	18-7057
TILLOTSON (CONT.)		
WB-19D	18-7037	18-7057
WB-1A	18-7037	18-7057
WB-1B	18-7037	18-7057
WB-1C	18-7037	18-7057
WB-20A	18-7037	18-7057
WB-20B	18-7037	18-7057
WB-21A	18-7037	18-7057
WB-21B	18-7037	18-7057
WB-21C	18-7037	18-7057
WB-22A	18-7037	18-7057
WB-23A	18-7037	18-7057
WB-24A	18-7037	18-7057
WB-25A	18-7037	18-7057
WB-26A	18-7037	18-7057
WB-26B	18-7037	18-7057
WB-27A	18-7037	18-7057
WB-27B	18-7037	18-7057
WB-28A	18-7037	18-7057
WB-2A	18-7037	18-7057
WB-2B	18-7037	18-7057
WB-2C	18-7037	18-7057
WB-30A	18-7037	18-7057
WB-31A	18-7037	18-7057
WB-3A	18-7037	18-7057
WB-3B	18-7037	18-7057
WB-3C	18-7037	18-7057
WB-4A	18-7037	18-7057
WB-4B	18-7037	18-7057
WB-4C	18-7037	18-7057
WB-5A	18-7037	18-7057
WB-5B	18-7037	18-7057
WB-6A	18-7037	18-7057
WB-7A	18-7037	18-7057
WB-7B	18-7037	18-7057
WB-8A	18-7037	18-7057
WB-8B	18-7037	18-7057
WB-8C	18-7037	18-7057
WB-8D	18-7037	18-7057
WB-9A	18-7037	18-7057
WB-9B	18-7037	18-7057
WB-9C	18-7037	18-7057
WB-9D	18-7037	18-7057
WM-16	18-7021	18-7061
WM-17	18-7021	18-7061
WALBRO		
WM-23	18-7021	18-7061
WMD-1	18-7021	18-7061
WMK-1	18-7021	18-7061
WMK-2	18-7021	18-7061
WMK-3	18-7021	18-7061
WMK-4	18-7021	18-7061
WMK-5	18-7021	18-7061
WMK-7	18-7021	18-7061
WMK-8	18-7021	18-7061
WALBRO (CONT.)		
WMK-9	18-7021	18-7061
WMK-10	18-7021	18-7061
WMK-11	18-7021	18-7061
WMK-12	18-7021	18-7061
WMK-13	18-7021	18-7061
WMK-14	18-7021	18-7061
WMK-15	18-7021	18-7061
WMK-18	18-7021	18-7061
WMK-19	18-7021	18-7061
WMK-20	18-7021	18-7061
WMK-21	18-7021	18-7061
WMK-22	18-7021	18-7061
WMK-24	18-7021	18-7061
WMK-25	18-7021	18-7061
WMK-26	18-7021	18-7061
WMK-27	18-7021	18-7061
WMK-28	18-7021	18-7061
WMK-29	18-7021	18-7061
WMK-30	18-7021	18-7061
WMK-31	18-7021	18-7061
WMK-32	18-7021	18-7061
WMK-35	18-7021	18-7061
WMK-36	18-7021	18-7061
WMK-38	18-7021	18-7061
WMK-39	18-7021	18-7061
WMK-40	18-7021	18-7061
WMK-41	18-7021	18-7061
WMK-41-1A	18-7021	18-7061
WMK-41-1B	18-7021	18-7061
WMK-41-3A	18-7021	18-7061
WMK-41-3B	18-7021	18-7061
WO-8A-1	—	18-7061
WO-8A-2	—	18-7061
WO-8A-3	—	18-7061
WO-8A-4	—	18-7061
WO-8A-5	—	18-7061
WO-8A-6	—	18-7061
WO-9-1	—	18-7061
WO-9-2	—	18-7061
WO-9-3	—	18-7061
WO-9-4	—	18-7061
WO-9-5	—	18-7061
WO-9-6	—	18-7061
WO-9A-1	—	18-7061
WO-9A-2	—	18-7061
WO-9A-3	—	18-7061
WO-9A-4	—	18-7061
WO-9A-5	—	18-7061
WO-9A-6	—	18-7061

FLAMETHROWER ELECTRONIC DISTRIBUTORS

Magnetic triggered billet distributors designed to meet or exceed SAE J1171 Standards.

Performance Features:

- Cobalt magnets and Hall Effect trigger for stable timing and precise spark distribution.
- Compensates for inherent electronic delay
- Synchronized peak current and spark timing reduces heat build-up
- Compatible with most capacitive discharge ignition boxes
- Integrated patented Ignitor II technology with adaptive dwell control
- Non-vented distributor cap equipped with stainless steel fasteners
- Triple screen spark arrestor for added protection

Part No.	Description
18-5481	Ford 351W (Conventional Rotation)
18-5482	Ford 351C, 351M, 400, 429, 460 (Conventional Rotation)
18-5483	Small and BB Chevrolet (Standard Deck height) (Conventional Rotation)
18-5477	Ford 302 (Conventional Rotation)
18-5478	Chrysler LA series (Conventional Rotation)
18-5479	Small and BB Chevrolet (Standard Deck height) Reverse Rotation

THUNDERBOLT HEI DISTRIBUTORS

Designed as a direct replacement for Mercury Thunderbolt IV Ignition Distributors. Meets or Exceeds SAE J1171 Standards.

Performance Features:

- Battery Powered (HEI) High Energy Ignition.
- Uses a Hall-Effect type sensor to trigger ignition accurately even at extremely low RPM.

Part No.	Description
18-5470	GM V8
18-5471	GM V6

DELCO HVS DISTRIBUTORS

Aluminum housing construction replaces weaker Factory plastic housing. Designed as a direct replacement for late model GM HVS Distributor. Meets or Exceeds SAE J1171 Standards.

Performance Features:

- Includes steel gear, which is compatible with flat tappet or hydraulic roller cams.
- Reliable high signal strength trigger system.
- Ball bearing and bushing combination provide maximum timing stability and long life.

Part No.	Description
18-5350	GM Vortec V6
18-5351	GM Vortec V8

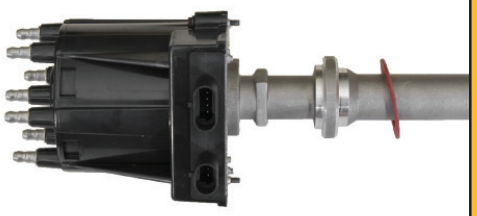
DELCO EST DISTRIBUTORS

Aluminum housing construction. Designed as a direct replacement for late model GM EST Distributor. Meets or Exceeds SAE J1171 Standards.

Performance Features:

- Includes steel gear, which is compatible with flat tappet or hydraulic roller cams.
- Reliable high signal strength trigger system.
- Ball bearing and bushing combination provide maximum timing stability and long life.

Part No.	Description
18-5475	GM 4 Cyl
18-5476	GM V6
18-5484-1	GM V8



CONVERSION KITS FOR DELCO EST DISTRIBUTORS

18-5512
I/L 4 DELCO EST CONVERSION KIT
Description: Converts 4 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5513
V-6 DELCO EST CONVERSION KIT
Description: Converts 6 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5514
V-8 DELCO EST CONVERSION KIT
Description: Converts 8 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

YLM STYLE MAGNETIC BREAKERLESS ELECTRONIC DISTRIBUTOR

Designed for 12 Volt Negative ground systems, the Sierra YLM Series Marine distributors replace original equipment marine distributors with modern, high performance technology. This complete, self-contained ignition system combines the triggering device and amplifier into a single unit that sits inside the distributor housing. A self-contained module/pickup assembly has no moving parts to wear out. Sierra's time tested reliability you need in extreme marine conditions. A simple wiring hook up allows this system to fit a wide variety of marine applications. This ignition system drives both original equipment and high performance coils.

Performance Features:

- Improved performance and combustion efficiency.
- Improved spark plug life.
- Accurate spark timing.
- Reduced maintenance.
- Easy installation.

Part No.	Description	Replaces
18-5496-2	Ford 351C, 460 CID (Conventional Rotaion)	YLM567CV
18-5497-2	Chrysler V8 273, 318 (67 & UP) 340, 360 CID "LA" Engines (Conventional Rotation)	YLM579AV
18-26310-2	GM 4.3L/262 CID Engines (EVEN Fire) (Conventional Rotation)	YLM700AV
18-26311-2	GM 327Q, 350Q Engines (Conventional Rotation)	YLM566AV
18-5486-2	GM L4, 153 & 181 CID (Conventional Rotation)	YLM673AV
18-5487-2	GM L6, 194, 230, 250, 292 CID (Conventional Rotation)	YLM676AV
18-5489-2	Ford 351W (Conventional Rotation)	YLM554CV
18-5494-2	GM V8 482, 502, 540 CID (Except 348, 409, & Tall Deck Big Block) (Conventional Rotation)	YLM624AV
18-5495-2	Ford 302 (Conventional Rotation)	YLM512CV
18-5498-2	GM V8, 482, 502, 540 CID (Except 348, 409 & Tall Deck Big Block) (Reverse Rotation)	YLM624BV

CONVERSION KITS FOR DELCO EST DISTRIBUTORS

18-5518
I/L 4 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 4 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5519
I/L 6 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 6 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5520
V-8 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 8 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

YL STYLE POINT-TYPE DISTRIBUTORS

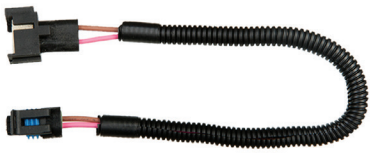
Using new materials and technology, the Sierra YL Series Distributor delivers more performance and reliability for today's marine performance engines. This proven ignition system drives both original equipment and high performance coils.

Performance Features:

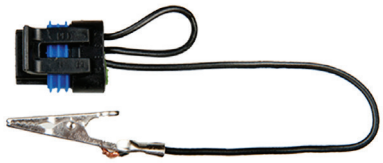
- Stabilized points eliminate point float and bounce.
- High dielectric condenser with brass case eliminates corrosion.
- Mylar insulation provides greater protection against current leaks and shorting.
- Super Duty cap and rotor.
- Self-Lubricating bushings.

Part No.	Description	Replaces
18-5309-1	Ford 302 (Conventional Rotation)	YL512CV
18-5312-1	Ford 351 (Conventional Rotation)	YL554CV
18-5313-1	Most GM V8 (Conventional Rotation)	YL624AV
18-5315-1	Most GM 4 Cylinder Engines (120 & 140HP) (Conventional Rotation)	YL673AV
18-5316-1	Most GM V8 (Reverse Rotation)	YL624BV
18-5339-1	GM V8 327	YL566AV
18-26104-1	Ford V8 351C (Conventional Rotation)	YL567EV
18-26107-1	4.3L/262 CID Engines (EVEN Fire) (Conventional Rotation)	YL700AV
18-26110-1	Chrysler V8, 273, 318 (1967 & Up), 340 and 360 "LA" Engines	YL579AV
18-26111-1	3.7L Mercruiser (Conventional Rotation)	YL648AV
18-26112-1	GM L6, 194, 230, 250, 292 CID (Conventional Rotation)	YLM676AV

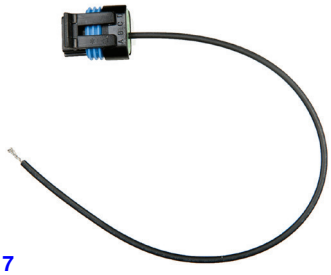
DISTRIBUTOR PARTS



18-5515
DELCO EST DISTRIBUTOR COIL TO MODULE HARNESS
Fits: Engines equipped with a Delco EST Distributor



18-5516
DELCO EST DISTRIBUTOR TIMING TOOL
For: Engines equipped with Delco EST and cannot be placed in base timing mode with a diagnostic tool.

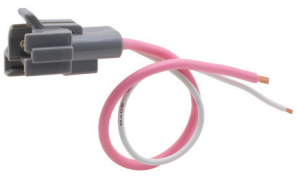


18-5517
DELCO EST SHIFT INTERRUPT HARNESS
For: Engines equipped with a Delco EST Distributor and requires a shift interrupt lead.

18-26800
MARINE CAP CLIP KIT
Replaces: Mallory 670
Fits: Mallory Tall Cap

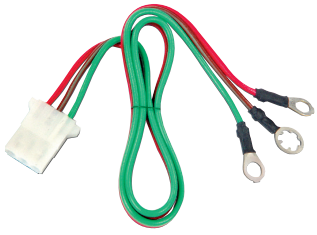
18-26810
PIGTAIL, GM HEI 4 TERMINAL
Fits: Delco EST Distributors

18-26811
PIGTAIL, GM HEI 2 TERMINAL
Fits: Delco EST Distributors



18-26812
CONNECTOR, HEI COIL GRAY
Fits: Delco EST Ignition Coil

18-26813
CONNECTOR, HEI COIL BLACK
Fits: Delco EST Ignition Coil



18-26815
DISTRIBUTOR HARNESS
Replaces: Mallory 29349
Fits: YLM & YLU Distributors

DISTRIBUTOR PARTS (cont.)

18-61051
SCREW KIT (4 PER PKG)
Fits: Mercruiser V6 & V8 Thunderbolt Distributor Caps

18-26820
DISTRIBUTOR GEAR
Fits: Standard rotation GM SB & BB engines

18-26821
DISTRIBUTOR CHEV REV GEAR
Fits: Mallory Distributors in Chevrolet BB & SB reverse rotation engines

18-28150
WIRE SEPARATOR / BLUE

18-28151
WIRE SEPARATOR / BLACK

18-28175
WIRE MARKERS

ELECTRONIC CONVERSION KIT APPLICATION

CHEVROLET MARINE

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
All Models	V6	1980-1988	❻	Prestolite	IBM-7021	18-5293-1	18-5287-1
All Models	V8	1976-1988	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
All Models	V8	1976-1988	❹, ❻	Prestolite	IBM-7013	18-5299	18-5289

CHRIS-CRAFT

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
All Models	V8	1963-1971	❺, ❻	Prestolite	IBM-4115	18-5298	18-5288
All Models	V8	1963-1971	❺, ❻	Prestolite	IBM-4116	18-5298	18-5288
All Models	V8	1981-1985	❹, ❻	Prestolite	-	18-5299	18-5289
FL153	I4	1975-1980	❶, ❻	Delco	-	18-5297	18-5285
FL181	I4	1975-1980	❶, ❻	Delco	-	18-5297	18-5285

CHRYSLER INBOARD

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
273	V8	1983-1988	❹, ❻	Prestolite	IBM-7016	18-5299	18-5289
273	V8	1983-1988	❹, ❻	Prestolite	IBM-7017	18-5299	18-5289
318	V8	1983-1988	❹, ❻	Prestolite	IBM-7016	18-5299	18-5289
318	V8	1983-1988	❹, ❻	Prestolite	IBM-7017	18-5299	18-5289
340	V8	1983-1988	❹, ❻	Prestolite	IBM-7016	18-5299	18-5289
340	V8	1983-1988	❹, ❻	Prestolite	IBM-7017	18-5299	18-5289
440	V8	1983-1988	❹, ❻	Prestolite	IBM-7016	18-5299	18-5289
440	V8	1983-1988	❹, ❻	Prestolite	IBM-7017	18-5299	18-5289
M318A	V8	1959-1972	❺, ❻	Prestolite	IBM-4106	18-5298	18-5288
M318B	V8	1959-1972	❺, ❻	Prestolite	IBM-4106	18-5298	18-5288
M318C	V8	1959-1972	❺, ❻	Prestolite	IBM-4106	18-5298	18-5288
M318X	V8	1965-1966	❺, ❻	Prestolite	IBM-4120	18-5298	18-5288
M413	V8	1959-1972	❺, ❻	Prestolite	IBM-4106	18-5298	18-5288
M413D	V8	1959-1972	❺, ❻	Prestolite	IBM-4106	18-5298	18-5288
M426X	V8	1959-1972	❺, ❻	Prestolite	IBM-4106	18-5298	18-5288
M80	V8	1959-1972	❺, ❻	Prestolite	IBM-4106	18-5298	18-5288
M81	V8	1959-1972	❺, ❻	Prestolite	IBM-4106	18-5298	18-5288

❶ Clockwise Rotation
❷ Factory Electronic Ignition
❸ Excluding distributor number YL670AV
❹ Use with Screw Down Distributor Cap
❺ Use with Clip Down Distributor Cap
❻ Ignitor II cannot be used with solid core Ignition Wires

CRUSADER							
Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
185	V8	1961-1969	❺, ❻	Mallory	YL431A	18-5296-2	18-5290
185	V8	1961-1969	❺, ❻	Mallory	YD431A	18-5296-2	18-5290
220	V8	1961-1969	❺, ❻	Mallory	YL431A	18-5296-2	18-5290
220	V8	1961-1969	❺, ❻	Mallory	YD431A	18-5296-2	18-5290
230	V8	1961-1969	❺, ❻	Mallory	YL431A	18-5296-2	18-5290
230	V8	1961-1969	❺, ❻	Mallory	YD431A	18-5296-2	18-5290
283	V8	1961-1969	❺, ❻	Prestolite	IBM-4110	18-5298	18-5288
302	V8	1975-1978	❺, ❻	Prestolite	IBM-7007	18-5298	18-5288
302	V8	1975-1978	❺, ❻	Prestolite	IBM-7007A	18-5298	18-5288
305	V8	1977-1982	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
305	V8	1977-1982	❺, ❻	Prestolite	IBM-7011C	18-5298	18-5288
305	V8	1977-1982	❺, ❻	Prestolite	IBM-7011D	18-5298	18-5288
305	V8	1983-1987	❺, ❻	Mallory	-	18-5296-2	18-5290
305	V8	1987-1988	❷, ❻	Prestolite	IDU-7801	18-5239	18-5240
327	V8	1961-1969	❺, ❻	Prestolite	IBM-4110	18-5298	18-5288
350	V8	1977-1982	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
350	V8	1977-1982	❺, ❻	Prestolite	IBM-7011C	18-5298	18-5288
350	V8	1977-1982	❺, ❻	Prestolite	IBM-7011D	18-5298	18-5288
350	V8	1983-1987	❺, ❻	Mallory	-	18-5296-2	18-5290
350	V8	1987-1988	❷, ❻	Prestolite	IDU-7801	18-5239	18-5240
409	V8	1961-1969	❺, ❻	Prestolite	IBM-4110	18-5298	18-5288
454	V8	1977-1982	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
454	V8	1977-1982	❺, ❻	Prestolite	IBM-7011C	18-5298	18-5288
454	V8	1977-1982	❺, ❻	Prestolite	IBM-7011D	18-5298	18-5288
454	V8	1983-1987	❺, ❻	Mallory	-	18-5296-2	18-5290
454	V8	1987-1988	❷, ❻	Prestolite	IDU-7801	18-5239	18-5240

DEARBORN MARINE							
Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
221 CID	V8	1961-1969	3, 6	Mallory	YL362	18-5296-2	18-5290
221 CID	V8	1961-1969	3, 6	Mallory	YL455	18-5296-2	18-5290
221 CID	V8	1961-1969	3, 6	Mallory	YL519	18-5296-2	18-5290
260 CID	V8	1961-1969	3, 6	Mallory	YL362	18-5296-2	18-5290
260 CID	V8	1961-1969	3, 6	Mallory	YL455	18-5296-2	18-5290
260 CID	V8	1961-1969	3, 6	Mallory	YL519	18-5296-2	18-5290
262 CID	V8	1960-1969	3, 6	Mallory	YL350A	18-5296-2	18-5290
262 CID	V8	1960-1969	3, 6	Mallory	YL387A	18-5296-2	18-5290
272 CID	V8	1960-1969	3, 6	Mallory	YL350A	18-5296-2	18-5290
272 CID	V8	1960-1969	3, 6	Mallory	YL387A	18-5296-2	18-5290
289 CID	V8	1961-1969	3, 6	Mallory	YL362	18-5296-2	18-5290
289 CID	V8	1961-1969	3, 6	Mallory	YL455	18-5296-2	18-5290
289 CID	V8	1961-1969	3, 6	Mallory	YL519	18-5296-2	18-5290
292 CID	V8	1960-1969	3, 6	Mallory	YL350A	18-5296-2	18-5290
292 CID	V8	1960-1969	3, 6	Mallory	YL387A	18-5296-2	18-5290
312 CID	V8	1960-1969	3, 6	Mallory	YL350A	18-5296-2	18-5290
312 CID	V8	1960-1969	3, 6	Mallory	YL387A	18-5296-2	18-5290
352 CID	V8	1961-1969	3, 6	Mallory	YL362	18-5296-2	18-5290
352 CID	V8	1961-1969	3, 6	Mallory	YL455	18-5296-2	18-5290
352 CID	V8	1961-1969	3, 6	Mallory	YL519	18-5296-2	18-5290
390 CID	V8	1961-1969	3, 6	Mallory	YL362	18-5296-2	18-5290
390 CID	V8	1961-1969	3, 6	Mallory	YL455	18-5296-2	18-5290
390 CID	V8	1961-1969	3, 6	Mallory	YL519	18-5296-2	18-5290

APPLICATION CONTINUED ON NEXT PAGE

❶ Clockwise Rotation
❷ Factory Electronic Ignition
❸ Excluding distributor number YL670AV
❹ Use with Screw Down Distributor Cap
❺ Use with Clip Down Distributor Cap
❻ Ignitor II cannot be used with solid core Ignition Wires

DEARBORN MARINE

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
427 CID	V8	1965-1969	❸, ❻	Mallory	YL494A-2	18-5296-2	18-5290
427 CID	V8	1965-1969	❸, ❻	Mallory	YL494B-2	18-5296-2	18-5290

FORD MARINE

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
302 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7007	18-5298	18-5288
302 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7008	18-5298	18-5288
302 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7019	18-5299	18-5289
302 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7020	18-5299	18-5289
351 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7007	18-5298	18-5288
351 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7008	18-5298	18-5288
351 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7019	18-5299	18-5289
351 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7020	18-5299	18-5289
460 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7007	18-5298	18-5288
460 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7008	18-5298	18-5288
460 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7019	18-5299	18-5289
460 CID	V8	1973-1988	❺, ❻	Prestolite	IBM-7020	18-5299	18-5289

GRAY MARINE

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
138	V8	1950-1969	❸, ❻	Mallory	YL429	18-5296-2	18-5290
138	V8	1950-1969	❸, ❻	Mallory	YL429C	18-5296-2	18-5290
138	V8	1950-1969	❸, ❻	Mallory	YL429D	18-5296-2	18-5290
178	V8	1950-1969	❸, ❻	Mallory	YL429	18-5296-2	18-5290
178	V8	1950-1969	❸, ❻	Mallory	YL429C	18-5296-2	18-5290
178	V8	1950-1969	❸, ❻	Mallory	YL429D	18-5296-2	18-5290
401 CID	V8	ALL	❸, ❻	Mallory	YL455A	18-5296-2	18-5290
401 CID	V8	ALL	❸, ❻	Mallory	YL455A	18-5296-2	18-5290
CF175	V8	1965-1968	❺, ❻	Prestolite	IBM-4119	18-5298	18-5288
CF175	V8	1965-1968	❺, ❻	Prestolite	IBM-4119A	18-5298	18-5288
CF195	V8	1965-1968	❺, ❻	Prestolite	IBM-4119	18-5298	18-5288
CF195	V8	1965-1968	❺, ❻	Prestolite	IBM-4119A	18-5298	18-5288
CH175	V8	1965-1968	❺, ❻	Prestolite	IBM-4119	18-5298	18-5288
CH175	V8	1965-1968	❺, ❻	Prestolite	IBM-4119A	18-5298	18-5288
CH195	V8	1965-1968	❺, ❻	Prestolite	IBM-4119	18-5298	18-5288
CH195	V8	1965-1968	❺, ❻	Prestolite	IBM-4119A	18-5298	18-5288

INDMAR

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
All Models	V8	1979-1979	❸, ❻	Prestolite	IBM-7011	18-5298	18-5288

MARINE POWER

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
305 CID	V8	1978-1983	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
305 CID	V8	1978-1983	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289
350 CID	V8	1978-1983	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
350 CID	V8	1978-1983	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289
454 CID	V8	1978-1983	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
454 CID	V8	1978-1983	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289

MERCRUISER

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
110	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
120	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
140	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285

APPLICATION CONTINUED ON NEXT PAGE

❶ Clockwise Rotation
❷ Factory Electronic Ignition
❸ Excluding distributor number YL670AV
❹ Use with Screw Down Distributor Cap
❺ Use with Clip Down Distributor Cap
❻ Ignitor II cannot be used with solid core Ignition Wires

MERCRUISER

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
140	V6	ALL	❻	Delco	-	18-5294	18-5286
150	V6	ALL	❻	Delco	-	18-5294	18-5286
160	V6	ALL	❻	Delco	-	18-5294	18-5286
165	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
165	V6	ALL	❻	Delco	-	18-5294	18-5286
170	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
180	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
190	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
198	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
200	V6	ALL	❻	Delco	-	18-5294	18-5286
215	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
225	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
228	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
233	V8	ALL	❺, ❻	Prestolite	-	18-5298	18-5288
233	V8	ALL	❹, ❻	Prestolite	-	18-5299	18-5289
250	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
255	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
260	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
280	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
330	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
370	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
400	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
440	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
470	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
485	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
888	V8	ALL	❺, ❻	Prestolite	-	18-5298	18-5288
888	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
898	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
120 Alpha 1	V6	ALL	❻	Delco	-	18-5294	18-5286
140 Alpha 1	V6	ALL	❻	Delco	-	18-5294	18-5286
460 TRS	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290
470R	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
488R	I4	ALL	❶, ❻	Delco	-	18-5297	18-5285
5.7 Ski	V8	ALL	❸, ❻	Mallory	-	18-5296-2	18-5290

OMC

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
100HP	I4	1964-1988	❶, ❻	Delco	-	18-5297	18-5285
110HP	I4	1964-1988	❶, ❻	Delco	-	18-5297	18-5285
120HP	I4	1964-1988	❶, ❻	Delco	-	18-5297	18-5285
140HP	I4	1964-1988	❶, ❻	Delco	-	18-5297	18-5285
150HP	V6	1964-1966	❻	Delco	1110309	18-5297	18-5285
150HP	V6	1964-1966	❻	Delco	1110322	18-5297	18-5285
165HP	V6	1972-1976	❻	Delco	980156	18-5297	18-5285
2.5L	I4	1982-1988	❶, ❻	Delco	982351	18-5297	18-5285
3.0L	I4	1982-1988	❶, ❻	Delco	982351	18-5297	18-5285
ALL	V8	1966-1988	❸, ❻	Mallory	-	18-5296-2	18-5290
ALL	V8	1974-1988	❺, ❻	Prestolite	980902	18-5298	18-5288
ALL	V8	1974-1988	❺, ❻	Prestolite	981080	18-5298	18-5288
ALL	V8	1974-1988	❺, ❻	Prestolite	982320	18-5298	18-5288
ALL	V8	1982-1988	❹, ❻	Prestolite	IBM-7013C	18-5299	18-5289
ALL	V8	1982-1988	❹, ❻	Prestolite	IBM-7013D	18-5299	18-5289

❶ Clockwise Rotation
❷ Factory Electronic Ignition
❸ Excluding distributor number YL670AV
❹ Use with Screw Down Distributor Cap
❺ Use with Clip Down Distributor Cap
❻ Ignitor II cannot be used with solid core Ignition Wires

ONAN

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
MDJC	I4	1961-1980	❻	Autolite	IGW-4409A	18-5295	-

PLEASURECRAFT MARINE

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
302 CID	V8	1975-1978	❺, ❻	Prestolite	IBM-7007	18-5298	18-5288
302 CID	V8	1975-1978	❺, ❻	Prestolite	IBM-7008	18-5298	18-5288
305 CID	V8	1976-1982	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
305 CID	V8	1983-1988	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289
350 CID	V8	1976-1982	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
350 CID	V8	1983-1988	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289
351 CID	V8	1975-1978	❺, ❻	Prestolite	IBM-7007	18-5298	18-5288
351 CID	V8	1975-1978	❺, ❻	Prestolite	IBM-7008	18-5298	18-5288
454 CID	V8	1976-1982	❺, ❻	Prestolite	IBM-7011	18-5298	18-5288
454 CID	V8	1983-1988	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289
460 CID	V8	1975-1978	❺, ❻	Prestolite	IBM-7007	18-5298	18-5288
460 CID	V8	1975-1978	❺, ❻	Prestolite	IBM-7008	18-5298	18-5288

THERMO-ELECTRON

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
305 CID	V8	1977-1982	❺, ❻	Prestolite	IBM-7011D	18-5298	18-5288
305 CID	V8	1981-1982	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289
350 CID	V8	1977-1982	❺, ❻	Prestolite	IBM-7011D	18-5298	18-5288
350 CID	V8	1981-1982	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289
454 CID	V8	1977-1982	❺, ❻	Prestolite	IBM-7011D	18-5298	18-5288
454 CID	V8	1981-1982	❺, ❻	Prestolite	IBM-7013	18-5299	18-5289

UNIVERSAL

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
Atomic 4	I4	1968-1970	❶, ❻	Delco	1112446	18-5297	18-5285

VOLVO PENTA

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
All Models	I4	ALL	❻	Bosch	231178017	18-5292	-
All Models	V8	1977-1982	❺, ❻	Prestolite	IBM-7011A	18-5298	18-5288
All Models	V8	1977-1982	❹, ❻	Prestolite	IBM-7013A	18-5299	18-5289
All Models	V8	1986-1988	❷, ❻	Prestolite	IDU-7801	18-5239	18-5240

WAUKESHA

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
FC (12 Volt)	I4	1959-1973	❻	Autolite	IGW-4301-3	18-5295	-
FCS (12 Volt)	I4	1959-1973	❻	Autolite	IGW-4301-3	18-5295	-
FS (12 Volt)	I4	1959-1973	❻	Autolite	IGW-4301-3	18-5295	-
IC (12 Volt)	I4	1959-1973	❶, ❻	Autolite	IGW-4301-3	18-5295	-
VGR-155	I4	1975-1978	❶, ❻	Delco	1112470	18-5297	18-5285

WISCONSIN

Model	Cylinders	Years	Footnotes	Distributor Make	Distributor #	Ignitor Kit	Ignitor II Kit
VE4 (12 Volt)	I4	1948-1957	❻	Autolite	IGW Series	18-5295	-
VF4 (12 Volt)	I4	1948-1957	❻	Autolite	IGW Series	18-5295	-
VL4 (12 Volt)	I4	1948-1957	❻	Autolite	IGW Series	18-5295	-
VP4 (12 Volt)	I4	1948-1957	❻	Autolite	IGW Series	18-5295	-

❶ Clockwise Rotation
❷ Factory Electronic Ignition
❸ Excluding distributor number YL670AV
❹ Use with Screw Down Distributor Cap
❺ Use with Clip Down Distributor Cap
❻ Ignitor II cannot be used with solid core Ignition Wires

IGNITION WIRE IDENTIFICATION CHART

IGNITION WIRE LEAD TYPES

Sierra #	No. of Wires	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
OUTBOARD IGNITION WIRES						
18-28083	1	-	1	1	-	-
18-8815-1	1	-	4	4	-	-
18-8816-1	1	-	4	4	-	-
18-8818-1	1	-	4	4	-	-
18-8819-1	1	-	11	6	-	-
18-5227-1	1	-	11	6	-	-
18-5228-1	1	-	11	6	-	-
18-5231-1	1	-	4	4	-	-
18-5229-9-1	5	-	18	4	-	-
18-5230-9-1	5	-	18	4	-	-

Sierra #	No. of Wires	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
OUTBOARD IGNITION WIRES						
18-28084	3	-	1	1	-	-
18-28082	4	-	9	1	-	-
18-28085	4	-	1	1	-	-
18-8839-1	4	-	4	6	-	-
18-28080	6	-	9	1	-	-
18-28081	6	-	11	1	-	-
18-28086	6	-	1	1	-	-
18-28090	6	-	4	6	-	-
18-8840-1	6	-	4	6	-	-
18-8846-1	4	-	19	20	-	-

IGNITION WIRE LEAD TYPES (Continued)

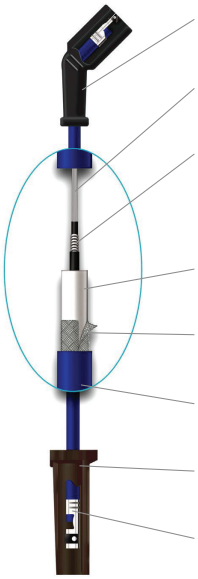
Sierra #	No. of Cylinders	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
STERNDRIVE/INBOARD IGNITION WIRES						
18-28100*	1	12	-	-	1	5
18-28101*	1	12	-	-	1	4
18-28102*	1	14	-	-	9	5
18-28042	4	12	5	1	5	5
18-28050	4	12	4	2	9	9
18-8800-1	4	13	5	2	9	5
18-8807-1	4	13	5	2	9	5
18-8808-2	4	13	5	3	9	5
18-8811-1	4	12	7	3	7	7
18-8813-1	4	20	9	14	13	13
18-8814-1	4	11/11	2	2	2	4
18-8833-1	4	9	4	1	4	4
18-8841-1	4	11	15	15/16	4	15
18-8801-1	6	13	5	2	9	5
18-8809-1	6	13	5	1	9	5
18-8810-1	6	13	6	1	10	6
18-8829-1	6	21	17	1	8	8
18-8835-1	6	15.5	4	1	4	4
18-28019	8	12/15	4	1	-	-
18-28033	8	14	4	2	5	4
18-28043	8	14	9	2	9	9
18-28044	8	12	5	3	9	9
18-28046	8	12/24	9	1	9	5
18-8802-1	8	13	5	1	9	5

Sierra #	No. of Cylinders	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
STERNDRIVE/INBOARD IGNITION WIRES						
18-8803-1	8	13	5	1	9	5
18-8804-1	8	12	6	1	10	6
18-8805-1	8	13	5	1	9	5
18-8806-1	8	13	5	1	9	5
18-8817-1	8	12	5	2	2	2
18-8820-1	8	14	4	1	6	4
18-8821-1	8	12	6	1	5	6
18-8822-1	8	15.5	4	1	4	4
18-8823-1	8	12/17	9	1	11	5
18-8824-1	8	14	4	1	6	4
18-8825-1	8	14	5	3	11	5
18-8826-1	8	14	9	2	11	9
18-8827-1	8	9	9	1	11	9
18-8828-1	8	21	17	1	8	8
18-8830-1	8	16	4	1	10	4
18-8832-1	8	9	4	1	4	4
18-8834-1	8	12	6	1	10	6
18-8836-1	8	16	4	1	4	4
18-8837-1	8	8	1	1	10	1
18-8838-2	8	-	8	12	-	-
18-8842-1	8	9	5	3	5	5
18-8843-1	8	16	5	3	5	5
18-8844-1	8	14	4	2	6	4

Sierra #	No. of Cylinders	Coil Wire	Dist. End	Spark Plug End	Coil End	Coil Dist. End
GENERATOR IGNITION WIRES						
23-4500	3	10	5	2	5	5
23-4501	4	-	5	12	-	-

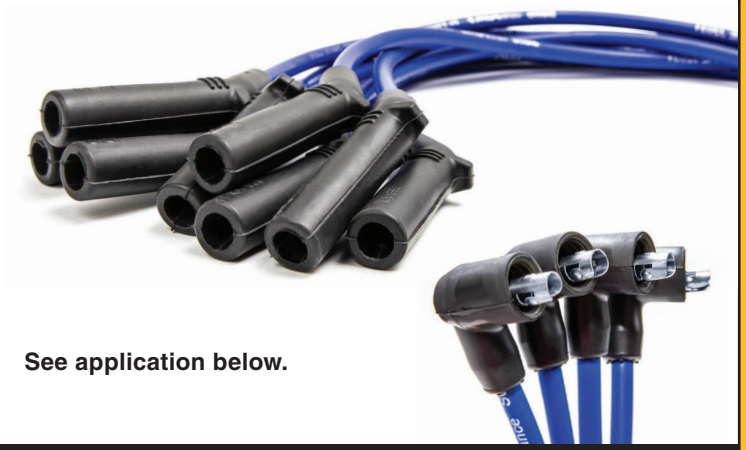
Sierra®
Marine Engine and Drive Parts

PREMIUM MARINE SPARK PLUG WIRE LEADS



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



See application below.

PLUG WIRE SET APPLICATION CHARTS

CHRIS-CRAFT

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
181 CID (3.0L)	4	Conventional	ALL	ALL	18-8800-1
302	8	Conventional	ALL	ALL	18-28044
351	8	Conventional	ALL	ALL	18-28044
460	8	Conventional	ALL	ALL	18-28044
350	8	Conventional	1970	1990	18-8803-2
350	8	Conventional ❶	1970	1990	18-8823-1
454	8	Conventional	ALL	ALL	18-8817-1
502	8	Conventional	ALL	ALL	18-8817-1

❶ Models designed with Mallory side terminals

CHRYSLER

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
M273	8	Conventional & Electronic	1968	1974	18-8826-1
LM318	8	Conventional & Electronic	1968	1985	18-8826-1
M328	8	Conventional & Electronic	1960	1995	18-8826-1
M340	8	Conventional & Electronic	1968	1985	18-8826-1
M360	8	Conventional & Electronic	1975	1985	18-8826-1
361	8	Conventional & Electronic	1968	1985	18-8827-1
383	8	Conventional & Electronic	1960	1988	18-8827-1
400	8	Conventional & Electronic	1968	1985	18-8827-1
440	8	Conventional & Electronic	1968	1985	18-8827-1

CRUSADER-PCM

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
262 CID 4.3L	6	Prestolite	ALL	ALL	18-8801-1
262 CID 4.3L	6	Delco EST	ALL	ALL	18-8810-1
262 CID 4.3L	6	Delco HVS	ALL	ALL	18-8828-1
220 (305 CID 5.0L)	8	Mallory/Prestolite ❶	Up to	1987	18-8803-2
220 (305 CID 5.0L)	8	Mallory/Prestolite ❷	1987	1992	18-8803-2
270 (350 CID 5.7L)	8	Mallory/Prestolite ❶	Up to	1987	18-8803-2
270 (350 CID 5.7L)	8	Mallory/Prestolite ❷	1987	1992	18-8803-2
TB350	8	Delco EST ❸	1992	& Up	18-8824-1
5.7L Classic	8	Mallory	1999	& Up	18-8803-2
5.7L MPI Classic	8	Delco HVS	2007	& Up	18-8828-1
MP5.0L Captain's Choice	8	Delco HVS	2002	2005	18-8828-1
MP5.7L Captain's Choice	8	Delco HVS	2002	2005	18-8828-1
MP6.0L	8	Distributorless	2002	& Up	18-8838-1
350 (454 CID 7.4L)	8	Mallory ❹	Up to	1991	18-8803-2
454XL (454 CID 7.4L)	8	Delco EST ❺	1991	& Up	18-8824-1
CM454HO (454 CID 7.4L)	8	Delco EST ❺	1991	& Up	18-8824-1
454XL (454 CID 7.4L)	8	Delco EST ❻	1993	& Up	18-8824-1
MP8.1L	8	Distributorless	ALL	ALL	18-8838-1
502 (502 CID 8.2L)	8	Prestolite ❹	Up to	1991	18-8803-2
502 (502 CID 8.2L)	8	Delco EST ❹	Up to	1991	18-8824-1
502XL (502 CID 8.2L)	8	Delco EST ❺	1991	& Up	18-8824-1
TB502XL (502 CID 8.2L)	8	Delco EST ❼	1994	& Up	18-8824-1

❶ Serial Number up to 68702 ❷ Serial Number 68703-90232 ❸ Serial Number 90232 & UP ❹ Serial Number up to 88710
❺ Serial Number 88710 & Up ❻ Serial Number 92882 & Up ❼ Serial Number 94268 & Up

PLUG WIRE SET APPLICATION CHARTS (Cont.)

INDMAR

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
140	8	Prestolite	Up to	1993	18-8803-2
200	8	Prestolite	Up to	1993	18-8803-2
225	8	Prestolite	Up to	1993	18-8803-2
250	8	Prestolite	Up to	1993	18-8803-2
275	8	Prestolite/Mallory	Up to	1993	18-8803-2
300	8	Prestolite/Mallory	Up to	1993	18-8803-2
350	8	Prestolite/Mallory	Up to	1993	18-8803-2
400	8	Prestolite/Mallory	Up to	1993	18-8803-2
5.7L EFI	8	Delco EST	1994	2009	18-8836-1
5.7L EFI	8	Delco HVS	2007	& Up	18-8828-1
6.0L EFI	8	Distributorless	2003	& Up	18-8838-1
6.2L EFI	8	Distributorless	2010	& Up	18-8838-1
454 Carbureted (7.4L)	8	Delco EST	1994	2011	18-8824-1
8.1L Vortec	8	Distributorless	2003	2011	18-8838-1
502 Carbureted (8.2L)	8	Delco EST	1994	2011	18-8824-1

MARINE POWER

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
181	4	Delco	1986	1992	18-8800-1
262	6	Prestolite ❷	1986	1992	18-8801-1
350	8	Prestolite ❷	1986	1992	18-8802-1
350	8	Mallory	1986	1992	18-8802-1
3.0L	4	Delco EST	1993	& Up	18-8833-1
4.3L	6	Delco EST	1993	& Up	18-8835-1
5.0L	8	Delco EST	1993	2005	18-8822-1
5.0L	8	Delco HVS	2005	& Up	18-8828-1
5.7L	8	Delco EST	1993	2005	18-8822-1
5.7L	8	Delco HVS	2005	& Up	18-8828-1
7.4L	8	Delco EST	1993	2000	18-8832-1
8.2L	8	Delco EST	1993	2000	18-8832-1

❷ Screw down cap

MERCRUISER

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
110	4	Delco	1963	1966	1537370	2044033	18-8800-1
120	4	Delco	1964	1986	1666601	0B531853	18-8800-1
2.5L	4	Delco	1987	1989	0B531854	0C853255	18-8800-1
140	4	Delco	1968	1986	2508261	0B450800	18-8800-1
3.0L	4	Delco	1987	1989	0B450801	0C856558	18-8800-1
3.0L, LX	4	Prestolite	1990	1991	0C856559	0D504541	18-8800-1
3.0L, LX	4	Delco Digital	1990	1991	0C856559	0D504541	18-8811-1
3.0L	4	Delco EST	1991	& Up	0D504542	& Up	18-8833-1
3.0LX	4	Delco EST	1991	1997	0D504542	0K999999	18-8833-1
3.0L MPI	4	Delco EST	2012	& Up	1A072812	& Up	18-8833-1
165	4	Delco	1987	1987	0B434940	0B774251	18-8808-2
170	4	Delco	1985	1986	6916779	0B434940	18-8808-2
180	4	Prestolite	1987	1987	0B436391	0B775248	18-8800-1
190	4	Delco	1985	1986	6916779	0B436390	18-8808-2
3.7L	4	Delco	1988	1989	0B774252	& Up	18-8808-2
3.7LX	4	Delco	1988	1989	0B775249	& Up	18-8808-2
3.7LX	4	Prestolite	1988	1989	0B775249	& Up	18-8800-1
470	4	Delco	1976	1984	4208370	6916778	18-8808-2
485	4	Delco	1980	1982	5685394	6218036	18-8808-2

MERCRUISER CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

MERCRUISER

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
488	4	Delco	1981	1984	6170297	6916778	18-8808-2
140	L6	Delco	1963	1963	1538930	1725960	18-8809-1
150	L6	Delco	1964	1966	1666495	2048046	18-8809-1
160	L6	Delco	1967	1969	2048022	2770031	18-8809-1
165	L6	Delco	1970	1981	2770032	5813433	18-8809-1
200	L6	Delco	1969	1969	2453769	2712072	18-8809-1
185	6	Prestolite	1983	1984	6330183	6919655	18-8801-1
175	6	Thunderbolt IV	1987	1987	0B527955	0B773242	18-8810-1
185	6	Thunderbolt IV	1985	1987	6919656	0B527954	18-8810-1
205	6	Thunderbolt IV	1985	1987	0A331445	0B775129	18-8810-1
262 Mag	6	Delco EST	1996	1997	0F803800	0K999999	18-8835-1
4.3L	6	Thunderbolt IV	1988	1996	0B773243	0F802999	18-8810-1
4.3L Alpha	6	Thunderbolt V	1998	& Up	0L010044	& Up	18-8810-1
4.3L Bravo	6	Thunderbolt V	1998	& Up	0L010044	& Up	18-8810-1
4.3L EFI	6	Delco EST	1998	1998	0L012009	0L359999	18-8835-1
4.3L EFI	6	Thunderbolt V	1999	2004	0L360000	&Up	18-8810-1
4.3L MPI	6	Delco HVS	2001	& Up	0M300000	& Up	18-8829-1
4.3LH Alpha	6	Thunderbolt V	1998	2004	0L010044	& Up	18-8810-1
4.3LH Bravo	6	Thunderbolt V	1998	2004	0L010044	& Up	18-8810-1
4.3LX, LXH	6	Thunderbolt IV	1988	1997	0B775130	0K999999	18-8810-1
215 MCM & MIE (Ford)	8	Autolite/Mallory	1970	1972	2781153	3563181	18-8803-2
225 MCM & MIE (Ford)	8	Autolite/Mallory/Mercury	1973	1974	3385721	4166999	18-8803-2
888 (Ford)	8	Autolite/Mallory	1971	1977	3108723	4887829	18-8803-2
190 (GM)	8	Delco	1963	1964	1564539	1730903	18-8803-2
198 MIE	8	Mallory	1977	1977	4776402	4931099	18-8803-2
200	8	Thunderbolt IV	1985	1987	6899058	8774444	18-8821-1
228	8	Mallory	1977	1982	4765100	6218461	18-8803-2
228	8	Thunderbolt IV	1983	1984	6218462	6899268	18-8821-1
228 MIE	8	Mallory	1977	1980	4765100	5907057	18-8803-2
230	8	Thunderbolt IV	1985	1987	6899269	0B773739	18-8821-1
230 MIE (LH)	8	Thunderbolt IV	1981	1987	5907058	0B788151	18-8821-1
230 MIE (RH)	8	Thunderbolt IV	1981	1987	5907058	0B788151	18-8821-1
5.0L	8	Thunderbolt IV	1988	1995	0B774445	0F600999	18-8821-1
5.0L Alpha	8	Thunderbolt V	1998	& Up	0L015751	& Up	18-8821-1
5.0L Bravo	8	Thunderbolt V	1998	& Up	0L015751	& Up	18-8821-1
5.0L EFI	8	Delco EST	1998	1998	0L012052	0L339999	18-8822-1
5.0L MIE (LH)	8	Thunderbolt IV	1988	1988	0B788152	0C396832	18-8821-1
5.0L MIE (RH)	8	Thunderbolt IV	1988	1988	0B788152	0C396832	18-8821-1
5.0L MPI Alpha	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
5.0LX	8	Thunderbolt IV	1988	1995	0B773740	0F600999	18-8821-1
898	8	Mallory	1977	1982	4762210	6218461	18-8803-2
898	8	Thunderbolt IV	1983	1984	6218462	6899057	18-8821-1
225 (GM)	8	Delco	1963	1969	1539620	2694014	18-8803-2
225 MIE (GM)	8	Thunderbolt	1968	1968	2278647	2694014	18-8803-2
250 MCM & MIE	8	Thunderbolt	1968	1969	2314301	2639854	18-8803-2
250	8	Mallory	1977	1977	4768000	4908849	18-8803-2
255 MCM & MIE	8	Mallory	1975	1976	3258728	4501254	18-8803-2
255 MCM & MIE	8	Mercury	1976	1976	4498701	4767999	18-8803-2
255 MIE	8	Mercury	1977	1980	4768000	5907057	18-8803-2
260	8	Mallory	1978	1982	4908850	6218461	18-8803-2
260	8	Thunderbolt IV	1982	1987	6218462	0B773304	18-8821-1
260 MIE (LH)	8	Thunderbolt IV	1981	1986	5907058	0B788151	18-8821-1
260 MIE (RH)	8	Thunderbolt IV	1981	1986	5907058	0B788151	18-8821-1

MERCRUISER CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

MERCRUISER

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
270 MCM & MIE	8	Thunderbolt	1969	1972	2851074	3385720	18-8803-2
280 TRS	8	Mercury/Mallory	1975	1975	4176250	4499390	18-8803-2
300	8	Thunderbolt IV	1985	1986	6668677	0B430367	18-8821-1
320 EFI	8	Thunderbolt IV	1987	1989	0A543604	0C622418	18-8821-1
350 Mag Alpha	8	Thunderbolt IV	1986	1994	0A635178	0F353690	18-8821-1
350 Mag Alpha	8	Thunderbolt V	1995	1997	0F353691	0K999999	18-8821-1
350 Mag Alpha EFI	8	Delco EST	1996	1997	0F800300	0K999999	18-8822-1
350 Mag Bravo MPI	8	Delco EST	1995	1996	0F415189	0K999999	18-8822-1
350 Mag EFI Ski	8	Delco EST	1994	1997	0F215561	0K999999	18-8822-1
350 Mag MPI	8	Delco EST	1998	1998	0L010019	0L325952	18-8822-1
350 Mag MPI Alpha	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI Bravo	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI Horizon	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI Horizon MIE	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI MIE	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI Ski	8	Thunderbolt IV	1991	1996	0D505450	0K40399	18-8821-1
350 Mag MPI Ski	8	Thunderbolt V	1991	1997	0D505450	0K999999	18-8821-1
5.7L Alpha	8	Thunderbolt IV	1988	1995	0B773305	0F600999	18-8821-1
5.7L Alpha	8	Thunderbolt V	1996	1997	0F601000	& Up	18-8821-1
5.7L Bravo	8	Thunderbolt IV	1988	1993	0B773305	0F353524	18-8821-1
5.7L Bravo	8	Thunderbolt V	1994	& Up	0F353525	& Up	18-8821-1
5.7L EFI	8	Delco EST	1995	1998	0F225560	0L339999	18-8822-1
5.7L EFI MIE	8	Delco EST	1997	1997	0K040300	0K999999	18-8822-1
5.7L MIE	8	Thunderbolt IV	1988	1995	0B788152	0F746099	18-8821-1
5.7L MIE	8	Thunderbolt V	1996	1997	0F622100	0K999999	18-8821-1
5.7L MIE	8	Thunderbolt V	1998	& Up	0L002003	& Up	18-8821-1
5.7L Ski	8	Mallory/Prestolite	1985	1995	0A338553	0F775199	18-8802-1
5.7L Ski	8	Thunderbolt IV	1987	1995	0B514627	0F775199	18-8821-1
5.7L Ski	8	Thunderbolt V	1996	1997	0F775200	0K999999	18-8821-1
5.7L Ski	8	Thunderbolt V	1998	& Up	0L002005	& Up	18-8821-1
5.7LX Alpha & Bravo	8	Thunderbolt V	1996	1997	0F601000	0K999999	18-8821-1
5.7LX Bravo & EFI	8	Delco EST	1996	1997	0F752400	0K999999	18-8822-1
233 MCM & MIE (Ford)	8	Mercury/Prestolite	1975	1977	4173000	4902304	18-8803-2
255 MCM & MIE (Ford)	8	Mercury/Mallory	1973	1980	3258728	5907057	18-8803-2
MX 6.2L MPI	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
MX 6.2L MPI Horizon	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
MX 6.2L MPI Horizon MIE	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
MX 6.2L MPI MIE	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
377 MAG MPI BRAVO	8	Delco HVS	ALL	ALL	1A300000	& Up	18-8828-1
325 MCM & MIE	8	Thunderbolt	1969	1974	2278747	& Up	18-8803-2
325 MCM & MIE	8	Mallory	1969	1972	2278747	& Up	18-8803-2
390	8	Mallory	1968	1970	ALL		18-8803-2
330	8	Mallory	1977	1981	4623115	6083144	18-8803-2
330	8	Thunderbolt	1977	1981	4623115	6083144	18-8803-2
330	8	Thunderbolt IV	1982	1987	6083145	0B816540	18-8821-1
340 MIE	8	Thunderbolt IV	1981	1987	5889914	0B788365	18-8821-1
350 MIE	8	Thunderbolt	1974	1976	3780450	4623109	18-8803-2
370 TRS	8	Mallory/Holley	1978	1985	4179554	6721527	18-8803-2
370 TRS	8	Thunderbolt IV	1985	1987	6721528	0B714586	18-8821-1
400 TRS	8	Mallory/Holley	1980	1986	5668232	0B457644	18-8803-2
440 TRS	8	Mallory/Holley	1983	1986	6181070	0B485220	18-8803-2
450	8	Thunderbolt IV	1995	1996	0F347100	0F347277	18-8821-1
454 Mag Alpha	8	Thunderbolt IV	1986	1988	0A631894	0B785148	18-8821-1

MERCRUISER CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

MERCRUISER

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
454 Mag Bravo	8	Thunderbolt IV	1988	1997	0B721206	0K999999	18-8821-1
454 Mag EFI	8	Delco EST	1994	1996	0F115700	0F802349	18-8822-1
454 Mag MPI	8	Delco EST	1996	2001	0F802350	M024999	18-8822-1
454 Mag MPI Horizon MIE	8	Delco EST	1999	2001	0L002200	0L674000	18-8822-1
454 Mag MPI Ski	8	Delco EST	1995	1997	0F215800	0K999999	18-8822-1
7.4L Bravo I, II, III	8	Thunderbolt IV	1988	1997	0B771113	0K999999	18-8821-1
7.4L Bravo III	8	Thunderbolt V	1992	1997	603118	0K999999	18-8821-1
7.4L EFI MIE	8	Thunderbolt IV	1988	1996	0B788366	0F820141	18-8821-1
7.4L MIE	8	Thunderbolt IV	1988	1996	0B788366	0F820141	18-8821-1
7.4L MIE	8	Thunderbolt V	1992	1997	0D715494	0K999999	18-8821-1
7.4L MPI (L29)	8	Delco EST	1998	2001	0L010003	0M024330	18-8822-1
7.4L MPI MIE	8	Delco EST	1995	2001	0F563052	0M025999	18-8822-1
7.4LX Bravo EFI & MPI	8	Delco EST	1996	1997	0F602010	0K999999	18-8822-1
390	8	Thunderbolt	1969	1970	2781129	2825059	18-8803-2
460 TRS	8	Mallory/Holley	1983	1986	6180970	6181046	18-8803-2
460 Cyclone	8	ALL	1983	1985	ALL		18-8803-2
496 Mag & Mag HO	8	Delco (coil over plug)	2000	& Up	0M025000	& Up	18-8838-1
8.1 MIE & HO MIE	8	Delco (coil over plug)	2000	& Up	0M025000	& Up	18-8838-1
502 Mag Bravo	8	Thunderbolt IV	1990	1993	0G878221	0F114528	18-8821-1
502 Mag EFI	8	Delco EST	1993	1996	0B40650	0F802599	18-8822-1
502 Mag MPI	8	Delco EST	1996	2001	0F802600	0M024999	18-8822-1
525 SC	8	Thunderbolt IV	1991	1995	0D456000	0F877734	18-8821-1
8.2L MIE	8	Thunderbolt IV	1990	1996	0C878221	0F819619	18-8821-1
8.2L MPI MIE	8	Delco EST	1996	2001	0F819620	0L674200	18-8822-1

OMC

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
2.3L	4	Mallory	1987	1990	18-8807-1
2.3L	4	Prestolite	1990	1990	18-8807-1
2.5L	4	Delco	1981	1986	18-8800-1
3.0L	4	Delco	1982	1990	18-8800-1
3.0L	4	Delco EST	1990	1998	18-8833-1
3.8L	6	Prestolite	1981	1985	18-8801-1
4.3L	6	Prestolite ❷	1985	1990	18-8801-1
4.3L	6	Prestolite	1991	1993	18-8801-1
4.3L	6	Delco EST	1994	1998	18-8835-1
5.0L (GM)	8	Prestolite ❶	1979	1982	18-8802-1
5.0L (GM)	8	Mallory	1981	1988	18-8802-1
5.0L (GM)	8	Prestolite ❷	1983	1988	18-8802-1
5.0L (Ford)	8	Prestolite ❷	1989	1990	18-8806-1
5.0L (Ford)	8	Prestolite	1991	1996	18-8806-1
5.0L (Ford)	8	Ford HEI	1993	1996	18-8820-1
5.0L (GM)	8	Prestolite	1998	1998	18-8801-1
5.0L (GM)	8	Delco EST	1998	1998	18-8822-1
5.7L	8	Mallory	1982	1990	18-8802-1
5.7L	8	Prestolite ❷	1982	1990	18-8802-1
5.7L	8	Prestolite ❷	1991	1998	18-8802-1
5.7L	8	Delco EST	1996	1998	18-8822-1
5.8L	8	Prestolite ❷	1989	1990	18-8842-1
5.8L	8	Prestolite ❷	1991	1996	18-8842-1
5.8L	8	Ford HEI	1993	1996	18-8820-1
7.4L	8	Mallory	1988	1988	18-8802-1

OMC CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

OMC

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
7.4L	8	Prestolite ❷	1988	1988	18-8802-1
7.4L	8	Distributorless	1990	1991	18-8843-1
7.4L	8	Delco EST	1995	1998	18-8832-1
7.5L	8	Prestolite ❷	1987	1987	18-8803-2
7.5L	8	Prestolite ❷	1987	1989	18-8803-2
8.2L	8	Mallory	1984	1985	18-8802-1
8.2L	8	Prestolite ❷	1984	1985	18-8802-1
8.2L	8	Delco EST	1998	1998	18-8832-1
80	4	ALL	1962	1968	18-8800-1
90	4	ALL	1962	1968	18-8800-1
100	4	Delco	1972	1973	18-8800-1
110	4	Delco	1964	1964	18-8800-1
120	4	Delco	1965	1981	18-8800-1
140	4	Delco	1973	1981	18-8800-1
170	8	Prestolite ❶	1974	1974	18-8802-1
175	8	Prestolite ❶	1975	1977	18-8802-1
185	8	Mallory	1967	1968	18-8802-1
185	8	Mallory	1978	1980	18-8802-1
185	8	Prestolite ❶	1978	1980	18-8802-1
190	8	Prestolite ❶	1974	1977	18-8802-1
200	8	Mallory	1979	1988	18-8802-1
200	8	Prestolite ❶	1979	1981	18-8802-1
210	8	Mallory	1968	1970	18-8802-1
215	8	Mallory	1971	1971	18-8802-1
225	8	Mallory	1972	1976	18-8802-1
225	8	Mallory	1978	1978	18-8802-1
230	8	Mallory	1979	1981	18-8802-1
230	8	Prestolite ❶	1979	1981	18-8802-1
230	8	Mallory	1975	1976	18-8802-1
235	8	Mallory	1971	1971	18-8802-1
235	8	Prestolite ❶	1975	1977	18-8802-1
240	8	Prestolite ❶	1978	1978	18-8802-1
245	8	Mallory	1975	1975	18-8802-1
250	8	Mallory	1970	1974	18-8802-1
250	8	Prestolite ❶	1979	1979	18-8802-1
260	8	Mallory	1975	1976	18-8802-1
260	8	Mallory	1979	1981	18-8802-1
260	8	Prestolite ❶	1979	1981	18-8802-1
290 JET	8	Mallory	1974	1975	18-8802-1
305	8	Mallory	1977	1979	18-8802-1
305	8	Mallory	1980	1981	18-8802-1
305	8	Prestolite ❶	1981	1981	18-8802-1
350	8	Mallory	1977	1979	18-8802-1
350	8	Mallory	1980	1981	18-8802-1
350	8	Prestolite ❶	1981	1981	18-8802-1
454	8	Mallory	1977	1979	18-8803-2
454	8	Mallory	1980	1981	18-8803-2
454	8	Prestolite ❶	1981	1981	18-8803-2

❶ Clip down cap ❷ Snap down cap

VOLVO

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
AQ115A, B	4	Volvo	1969	1975	18-28050

VOLVO CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

VOLVO

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
AQ120B	4	Volvo	1977	1980	18-8813-1
AQ125A, B	4	Volvo	1981	1985	18-8813-1
AQ130A, B, C, D	4	Volvo	1968	1977	18-28050
AQ131A, B, C, D	4	Volvo	1985	1989	18-8813-1
AQ140A	4	Volvo	1975	1979	18-8813-1
AQ145A, B	4	Volvo	1979	1985	18-8813-1
AQ151A, B, C	4	Volvo	1985	1989	18-8813-1
AQ175A	6	Volvo	1981	1985	18-8801-1
AQ190A	8	Volvo	1976	1977	18-8802-1
AQ200B	8	Mallory (Tall Cap)	1974	1976	18-8802-1
AQ200B	8	Mallory (Flat Cap)	1974	1976	18-8823-1
AQ200C	8	Mallory (Tall Cap)	1976	1977	18-8802-1
AQ200C	8	Mallory (Flat Cap)	1976	1977	18-8823-1
AQ205A	6	Volvo	1988	1989	18-8801-1
AQ211A	8	Volvo	1986	1989	18-8802-1
AQ225B	8	Mallory (Tall Cap)	1974	1976	18-8802-1
AQ225B	8	Mallory (Flat Cap)	1974	1976	18-8823-1
AQ231A, B	8	Volvo	1986	1989	18-8802-1
AQ240A	8	Volvo	1976	1977	18-8802-1
AQ255A	8	Mallory (Flat Cap)	1977	1978	18-8823-1
AQ255B	8	Mallory (Tall Cap)	1978	1978	18-8802-1
AQ255B	8	Mallory (Flat Cap)	1978	1978	18-8823-1
AQ260A	8	Mallory (Tall Cap)	1979	1985	18-8802-1
AQ260A	8	Mallory (Flat Cap)	1979	1985	18-8823-1
AQ260B	8	Mallory (Tall Cap)	1985	1986	18-8802-1
AQ271A, B, C, D	8	Volvo	1986	1989	18-8802-1
AQ280A	8	Mallory (Tall Cap)	1978	1979	18-8802-1
AQ280A	8	Mallory (Flat Cap)	1978	1979	18-8823-1
AQ290A	8	Mallory (Tall Cap)	1979	1985	18-8802-1
AQ290A	8	Mallory (Flat Cap)	1979	1985	18-8823-1
AQ311A, B	8	Volvo	1986	1989	18-8802-1
BB140A	4	Volvo	1975	1979	18-8813-1
BB145A	4	Volvo	1979	1985	18-8813-1
BB225A, AV, B, C	8	Volvo	1973	1977	18-8802-1
BB231A	8	Volvo	1987	1987	18-8802-1
BB260A, AV, B, C	8	Volvo	1978	1985	18-8802-1
BB261A	8	Volvo	1988	1989	18-8802-1
230A, B	4	Volvo	1989	1992	18-8813-1
250A, B	4	Volvo	1989	1992	18-8813-1
432A	6	Delco EST	1992	1993	18-8835-1
434A	6	Delco EST	1992	1993	18-8835-1
3.0GLM	4	Delco EST	1993	1994	18-8833-1
3.0GLM	4	Delco EST	2002	2004	18-8833-1
3.0GLP	4	Delco EST	2002	2010	18-8833-1
3.0GSM	4	Delco EST	1994	2002	18-8833-1
3.0GSP	4	Delco EST	1993	2002	18-8833-1
3.0GXI	4	Delco EST	2008	2009	18-8833-1
4.3GI	6	Delco EST	1994	2000	18-8835-1
4.3GL	6	Delco EST	1993	2010	18-8835-1
4.3GS	6	Delco EST	1993	1999	18-8835-1
4.3GXI	6	Delco HVS	2001	2015	18-8829-1
4.3GXI	6	Delco EST	2001	2002	18-8835-1
4.3GXIE	6	Delco HVS	2009	2015	18-8829-1

VOLVO CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

VOLVO

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
4.3SI	6	Delco HVS	2001	2009	18-8829-1
4.3SI-BF	6	Delco HVS	2001	2002	18-8829-1
5.0FI	8	Ford	1994	1996	18-8820-1
5.0FL	8	Prestolite	1994	1996	18-8802-1
5.0GI	8	Delco EST	1997	2000	18-8836-1
5.0GL	8	Prestolite	1997	2001	18-8802-1
5.0GL	8	Delco EST	2001	2006	18-8836-1
5.0GXI	8	Delco HVS	2001	2015	18-8828-1
5.0GXI-A	8	Delco EST	2001	2002	18-8836-1
5.0GXIC	8	Delco HVS	2007	2009	18-8828-1
5.0GXiE	8	Delco HVS	2007	2015	18-8828-1
5.0OSI	8	Delco HVS	2001	2009	18-8828-1
5.0OSiE	8	Delco HVS	2008	2009	18-8828-1
5.7GI	8	Delco EST	1993	1997	18-8836-1
5.7Gi	8	Delco HVS	2001	2015	18-8828-1
5.7GI	8	Delco EST	2004	2005	18-8836-1
5.7GiC	8	Delco HVS	2008	2009	18-8828-1
5.7GiCE	8	Delco HVS	2008	2009	18-8828-1
5.7GiE	8	Delco HVS	2007	2015	18-8828-1
5.7GIL	8	Delco HVS	2002	2009	18-8828-1
5.7GIL-A	8	Delco EST	2001	2001	18-8836-1
5.7GL	8	Prestolite	1993	1997	18-8802-1
5.7GL	8	Delco EST	1993	1997	18-8836-1
5.7GL	8	Delco EST	2001	2004	18-8836-1
5.7GL-A	8	Mallory	2001	2001	18-8802-1
5.7GSI	8	Delco EST	1996	2001	18-8836-1
5.7GSP	8	Prestolite	1996	2000	18-8802-1
5.7GXI	8	Delco HVS	2001	2015	18-8828-1
5.7GXI-A, B	8	Delco EST	2000	2002	18-8836-1
5.7GXIC	8	Delco HVS	2007	2008	18-8828-1
5.7GXICE	8	Delco HVS	2007	2010	18-8828-1
5.7GXIE	8	Delco HVS	2007	2015	18-8828-1
5.7GXIL	8	Delco HVS	2001	2008	18-8828-1
5.7GXIL-A, B	8	Delco EST	2000	2002	18-8836-1
5.7OSi	8	Delco HVS	2001	2009	18-8828-1
5.7OSiE	8	Delco HVS	2008	2009	18-8828-1
5.7OSXI	8	Delco HVS	2001	2009	18-8828-1
5.7OSXiE	8	Delco HVS	2008	2009	18-8828-1
5.8FI	8	Ford	1994	1996	18-8820-1
5.8FL	8	Prestolite	1994	1996	18-8803-1
5.8FSI	8	Prestolite	1994	1996	18-8803-1
7.4GI	8	Delco EST	1994	2000	18-8836-1
7.4GL	8	Prestolite	1993	1997	18-8802-1
7.4GLI	8	Prestolite	1993	1996	18-8802-1
7.4GLP	8	Prestolite	1993	1997	18-8802-1
7.4GLP	8	Prestolite	1994	1997	18-28051
7.4GLP	8	Delco EST	1995	1996	18-8836-1
7.4GSI	8	Delco EST	1994	2000	18-8836-1
8.1Gi-A	8	Distributorless	1999	2015	18-8838-1
8.1GiC	8	Distributorless	2007	2015	18-8838-1
8.1GiCE	8	Distributorless	2007	2015	18-8838-1
8.1GiE	8	Distributorless	2007	2015	18-8838-1
8.1GiL	8	Distributorless	2000	2008	18-8838-1

VOLVO CONTINUED ON NEXT PAGE

PLUG WIRE SET APPLICATION CHARTS (Cont.)

VOLVO

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
8.1GSi	8	Distributorless	2000	2001	18-8838-1
8.1GXi	8	Distributorless	2001	2015	18-8838-1
8.1GXiE	8	Distributorless	2007	2015	18-8838-1
8.1GXil	8	Distributorless	2001	2008	18-8838-1
8.1IPSCE	8	Distributorless	2008	2015	18-8838-1
8.1OSI	8	Distributorless	2003	2009	18-8838-1
8.1OSiE	8	Distributorless	2008	2009	18-8838-1
8.2GLI	8	Prestolite	1993	1994	18-8803-1
8.2GLP	8	Prestolite	1993	1994	18-8803-1
8.2GSI	8	Delco EST	1995	2000	18-8836-1
DPX375	8	Distributorless	2000	2002	18-8838-1
DPX385	8	Delco EST	1996	2000	18-8836-1
DPX415	8	Delco EST	1996	2000	18-8836-1
DPX420	8	Distributorless	2000	2002	18-8838-1
V6-200	6	Delco HVS	2012	2015	18-8828-1
V6-225	6	Delco HVS	2012	2015	18-8828-1
V8-270	8	Delco HVS	2012	2015	18-8829-1
V8-300	8	Delco HVS	2012	2015	18-8829-1
V8-320	8	Delco HVS	2012	2015	18-8829-1

YAMAHA STERNDRIVE

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
3.0L	4	Delco EST	1990	1993	18-8835-1
4.3L	6	YEMS	1989	1989	18-8835-1
4.3L	6	Delco EST	1990	1990	18-8835-1
5.0L	8	YEMS	1989	1989	18-8836-1
5.7L	8	Delco EST	1989	1990	18-8836-1
7.4L	8	Delco EST	1992	1992	18-8836-1

Sierra® Marine Engine and Drive Parts

OIL FILTERS

Sierra oil filters are engineered with premium grade materials that will not only withstand but excel in the extreme environment of the Marine world. Sierra ensures the excellent performance of their filters by:

- Epoxy coating all canisters for corrosion resistance.
- Using a heavy-wall steel canister for further corrosion protection.
- Using high-efficiency filter media that meets or exceeds the OE's filtration.
- Backed by Sierra's industry leading warranty.

DIESEL OIL FILTERS

18-0032
Replaces:
Volvo 847741

18-0033
Replaces:
Volvo 21707133

18-0034
Replaces:
Volvo 477556

18-0035
Replaces:
Volvo 3582732
Full Flow

18-0036
Replaces:
Volvo 3582733
Bypass

18-7871
Replaces:
Mercruiser 35-805809

18-7880
Replaces:
Caterpillar 1R-0658
Volvo-Penta 466634

✳**18-7884**
Replaces:
Universal 299381
Volvo-Penta 834337
Thread Spec: 3/4" x 16NPT

✳**18-7886**
Replaces:
Perkins 2654403
Thread Spec: 3/4" x 16NPT

✳**18-7910-1**
Replaces:
Westerbeke 30220
Yanmar 124450-35100, 119350-35151, 119350-35150
Thread Spec: 20mm x 1.5

✳**18-7917**
Replaces:
Yanmar 124450-35110, 124550-35110, 171056-35110, 171056-35111, 124085-35113
Thread Spec: 20mm x 1.5

✳**18-7925**
Replaces:
Westerbeke 21235
Thread Spec: 3/4" x 16NPT

✳**18-7926**
Replaces:
Volvo 423135, 4785974
Thread Spec: 1" x 12NPT

18-7927
Replaces:
Caterpillar 1R-0714
Thread Spec: 1 1/8" x 16NPT

✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.

STERNDRIVE & INBOARD OIL FILTERS

✳18-7824-2
Short GM
Replaces:
Chris-Craft 16.81-08746
Crusader 201104
Indmar 50-1001
Mercruiser 35-802885Q, 32716, 866340Q02, Q03, 866340K01, Mercruiser Vazer, 35-866340Q02, 35-866340K01, 35-866340Q, 52731A1, 52731, 52022, 32717, 14957
OMC 173232, 778864
Pleasurecraft R077002
Volvo-Penta 835440
Yamaha YSC-10231-20-0C
Thread Spec: 13/16" x 16NPT

✳18-7875
Long Ford
Replaces:
Chris-Craft 16.81-06536
Chrysler 1851658, 56874, F724002
Crusader 9002514
Mercruiser 60565, 35-802886Q
OMC 173231, 502900
Pleasurecraft R077001
Yamaha YSC-16231-20-0C
Thread Spec: 3/4" x 16NPT

✳18-7876-1
Long GM
Replaces:
Mercruiser 35-866340Q03, 35-866340Q02, 52731, 52731A1, 54111, 35-802885Q, 14957, 52022, 32717, 32716
OMC 173233, 502901
Volvo 3850559
Yamaha YSC-14231-20-0C
Thread Spec: 13/16" x 16NPT

✳18-7878-1
Short Ford
Replaces:
Chrysler 3549957, L-19, L-1008
Mercruiser 803470, 46692, 38463
OMC 502904
Volvo 430143, 1266286, 3517857
Thread Spec: 3/4" x 16NPT

✳18-7879-1
V-6 GM
Replaces:
Chrysler L-319
Mercruiser 35-802884Q, 41815, 35-883702Q, K
OMC 173834, 502903
Volvo 841750
Thread Spec: 18mm x 1.5

18-57824
Replaces:
Ilmor MV8V1021
Fits: Mastercraft and Ilmor V8 GM New LS Series SB engines (Remote Mount)

18-8779
Replaces:
Indmar 872025
Fits: 6.2L Ford Engines 2015-2016

18-57702
CRANKCASE FILTER
Replaces: 876069
Fits: Volvo MD30A, TMD30A, TAMD30A, MD31A, TMD31A, TAMD31A, MD40A, TMD40A, TMD40B, TAMD40A, TAMD40B, TMD41A, TAMD41A

4-CYCLE OUTBOARD OIL FILTERS

18-7758
Replaces:
Mercury 35-877761K01, 35-877761Q01
Thread Spec: 22mm x 1.5

✳18-7895
Replaces:
Johnson/Evinrude 778888, 5035703
Suzuki 16510-93J00
Thread Spec: 3/4" x 16NPT

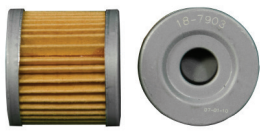
✳18-7896
Replaces:
Johnson/Evinrude 778886, 5033539
Suzuki 16510-61A20-MHL
Thread Spec: 3/4" x 16NPT

✳18-7897
Replaces:
Johnson/Evinrude 778887, 5033919
Suzuki 16510-82703
Thread Spec: 3/4" x 16NPT

18-7901
Replaces:
Mercury 825467A1, 825467T1
Yamaha 6G8-13440-00-00

✳18-7902
Replaces:
Yamaha 3FV-13440-20-00, 3FV-13440-00-00
Thread Spec: 20mm x 1.5

✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.



18-7903
Replaces:
Johnson/Evinrude 5033102, 763364
Suzuki 16510-05240

✳18-7905-1
Replaces:
Suzuki 16510-96J00
Thread Spec: 20mm x 1.5

✳18-7906-1
Replaces:
Yamaha 69J-13440-00-00, 69J-13440-01-00
Mercury 35-822626T7, 35-822626Q15, 35-8226267
Thread Spec: 3/4" x 16NPT

✳18-7909
Replaces:
Honda 15400-POH-305PE, 15400-POH-305, 15400-ZJI-004, 15400-PLM-A01PE
Thread Spec: 20mm x 1.5

✳18-7911-1
Replaces:
Honda 15400-PFB-007
Nissan 3R0-07615-0
Yamaha 5GH-13440-00-00
Thread Spec: 20mm x 1.5

✳18-7913
Replaces:
Honda 15400-PFB-014
Mercury 35-822626Q1, Q03
Thread Spec: 20mm x 1.5

✳18-7914
Replaces:
Mercury 35-822626Q2, 35-822626Q04, 35-877768K01, 35-822626K04, 35-822626T2, 35-8M0064104, 35-8M0008397
Thread Spec: 20mm x 1.5

✳18-7915-1
Replaces:
Johnson/Evinrude 778885, 5031411
Suzuki 16510-87J00
Thread Spec: 3/4" x 16NPT

✳18-7916
Replaces:
Johnson/Evinrude 434839
Thread Spec: 3/4" x 16NPT

✳18-7918
Replaces:
Mercury 35-883701K01, 35-877769K01
Thread Spec: 24mm x 1.5

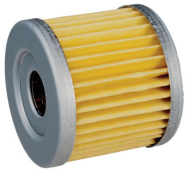
✳18-7921
Replaces:
Mercury 35-896546T, 35-877767K01
Thread Spec: 24mm x 1.5

✳18-7954
Replaces: Yamaha N26-13440-02-00, N26-13440-00-00
Fits: F350
Thread Spec: 3/4" x 16NPT

18-7974
Replaces:
Volvo 3827069
Thread Spec: 18mm x 1.5

18-8003
Replaces:
Volvo 8692305

18-8700
OIL FILTER
Replaces: 5GH-13440-50-00, 5GH-13440-20, 5JW-13400-00-00, 2MB-E3440-00-00,1WD-E3440-00-00
Fits: F15(2006-12), F20(2006-12), F25(2009-12), F40(2008-12), F50(2005-12), F60(2005*-12), F70(2010-12), T25(2009-12), T50(2005-12), T60(2005-12)



18-8870
OIL FILTER
Replaces: Suzuki 16510-45H10
Fits: F9.9 Type T/TH(Sn 110001 & Newer), F15(SN 110001 & Newer)

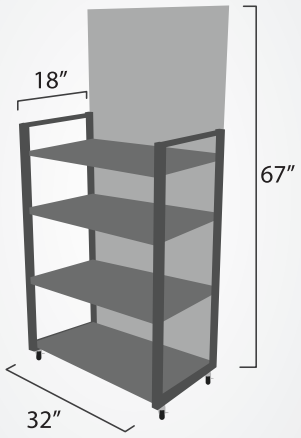
✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.

OIL & LUBRICANT DISPLAY RACK

Generate incremental sales by selling high-margin oil and lubricant products from Sierra. Create exciting displays and rotate products frequently, using this quality fixture that helps sell the products for you.

This gleaming, black metal display with heavy-duty casters and high impact graphics works to make a powerful impression. Comes complete with 4 high-tech metal shelves, heavy-duty casters and custom graphics.

DIMENSIONS:



PART NO. 18-9490-1

(RACK ONLY • DOES NOT INCLUDE PRODUCT)

OIL

TC-W3

Sierra TC-W3 is a high performance lubricant that has been manufactured and designed to meet and exceed all (Domestic & Import) engine manufacturers warranties. Exceeds JASO, ISO, API and NMMA, for advanced generation 2-cycle lubricants.

- *Ideal for oil injection systems or pre-mix applications.*
- *Significantly reduced aquatic toxicity to fish compared to other outboard oils on the market today.*
- *Reduces ring sticking, deposit formation and exhaust port blockage. Less friction allowing for easier starting.*
- *Formulated to improve performance and extend engine life by reducing wear on critical engine components.*
- *Ideal for today's high horsepower outboards that demand maximum performance.*
- *Excellent performance with lower quality fuels.*
- *Exceeds the industry standards established in 1997.*
- *Guaranteed and backed by our famous Sierra comprehensive warranty. (Will not void your engine manufacturer's warranty)*

OUTBOARD 4-CYCLE OIL DISPLAY

18-9495
Display Only

2-STROKE OIL MIXING BOTTLE

Re-usable bottle for precise measuring of oil to fuel ratio for your engine.

18-9798
32 FL. OZ bottle

PREMIUM BLEND TC-W3

Part No.	Description
18-9500-1	Pint (12 per case) (473ml)
18-9500-1P	84 case pallet (Pt.) 12 per case
18-9500-2	Quart (12 per case) (946ml)
18-9500-2P	84 case pallet (Qt.)
18-9500-3	Gallon (6 per case) (3.78L)
18-9500-3P	36 case pallet (Ga.)
18-9500-4	2.5 Gallon (2 per case) (9.46L)
18-9500-4P	42 case pallet (2.5 Ga.)
18-9500-6	16 Gallons (60.57L)
18-9500-7	55 Gallons (208L)
18-9500-7P	4 - 55 Gallon drum pallet

TC-W3 DISPLAY

Part No.	Description
18-9499	Corrugated display with graphics. One case of quart bottles (18-9500-2), one case of gallon bottles (18-9500-3).
18-9494	Display Only

DIRECT INJECTION, TC-W3

Part No.	Description	OE	OE No.
18-9530-3	Gallon (3.78L)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	92-858037K01 LUB-2STRK-M1-4 764354
18-9530-3P	36 Case Pallet (Gal)		
18-9530-4	2.5 Gallon (2 per case) (9.46L)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	
18-9530-4P	36 Case Pallet (2.5 Gal)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	
18-9530-6	16 Gallon (61L)		
18-9530-7	55 Gallon Drum	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	92-858039K01 LUB-2STRK-M1-55 777228
18-9530-7P	4 - 55 Gal. Drum Pallet		

FULL SYNTHETIC TC-W3 2-STROKE OUTBOARD

Part No.	Description	OE	OE No.
18-9540-2	Quart (964ml)	BRP E-Tec/Universal E-TEC XD-100	—
18-9540-3	Gallon (3.78L)	BRP E-Tec/Universal E-TEC XD-100	764357
18-9540-3P	36 Case Pallet (Gal)		
18-9540-7	55 Gal. Drum	BRP E-Tec/Universal E-TEC XD-100	777120

20W-40 FC-W 4-STROKE MINERAL OUTBOARD ENGINE OIL

20W-40 FC-W 4-STROKE MINERAL OUTBOARD OIL

- Formulated to protect your engine in the most demanding marine conditions.
- Developed to replace the 10W-30 in warmer climates.
- Meets or exceeds OE specifications for Outboard Oil.
- Advanced additive package to prevent rust and corrosion, breakdown under high RPM and maximum load conditions.

20W40 FC-W 4-STROKE MINERAL OUTBOARD ENGINE OIL

Part No.	Yamaha No.	Description	Case Qty.
18-9450-2	LUB-20W40-FC-12	Quart (946ml)	12

See OE Cross Reference Chart on Page 192

25W-50 FC-W SEMI-SYNTHETIC MARINE ENGINE OIL

25W-50 FC-W MARINE ENGINE OIL

- For use in supercharged Mercury Verado.
- Offered in liter, 4 liter and 16 gallon containers.
- Semi-Synthetic formulation for superior protection under high loads and operating stress.
- NMMA FC-W® Certified/API-SL.

25W-50 FC-W SEMI-SYNTHETIC OIL			
Part No.	Mercury No.	Description	Case Qty.
18-9552-3	92-858084K01	4 Liter (4.2224 qt.)	6
18-9552-8	—	1 Liter (1.0556 qt.)	12
18-9552-6	—	16 Gallon (61L)	

10W-40 FC-W SEMI-SYNTHETIC MARINE ENGINE OIL

10W-40 FC-W SEMI-SYNTHETIC ENGINE OIL

- Direct Suzuki replacement oil.
- Semi-Synthetic formulation for superior protection under high loads and operating stress.
- Offered in quart, gallon, 16 gallon and 55 gallon drums.
- NMMA FC-W® Certified/API-SL.

10W-40 FC-W SEMI-SYNTHETIC OIL			
Part No.	Suzuki No.	Description	Case Qty.
18-9551-2	990C0-10W40-1QT	Quart (946ml)	12
18-9551-3	990C0-10W40-1GL	Gallon (3.785L)	6
18-9551-6		16 Gallon (61L)	
18-9551-7		55 Gallon (208L)	

15W-40 DIESEL ENGINE OIL

15W-40 DIESEL ENGINE OIL

- Meets the following manufactures specifications: Volvo VDS-3; Cummins CES20078, CES20077, CES20076; Detroit Diesel DDC93D214; CAT ECF-2, ECF-1; Global DHD-1.
- Increased detergency to fight soot and carbon deposits.
- Certified to API CI-4+ Rating. Meets the highest standards of diesel oil in the marine industry.

15W-40 DIESEL ENGINE OIL				
Part No.	Mercury No.	Volvo No.	Description	Case Qty.
18-9553-2	—	40005011	Quart (946ml)	12
18-9553-3		40005012	Gallon (3.785L)	6
18-9553-5	—	40005013	5 Gallon (18.95L)	
18-9553-6	—	—	16 Gallon (61L)	
18-9553-7	—	40005014	55 Gallon (208L)	

See OE Cross Reference Chart on Page 192

10W-30 FC-W 4-STROKE MARINE OUTBOARD ENGINE OIL

10W-30 4-STROKE MARINE OUTBOARD ENGINE OIL is a highly refined petroleum product formulated with premium base stock and highly refined additives. Specifically formulated to meet or exceed the tough requirements of the Marine 4-Stroke motor manufacturers, Mercury, Yamaha, Johnson-Evinrude, Suzuki and Honda.

- Excellent anti-wear characteristics
- Reduces friction
- Formulated to offer maximum corrosion protection
- Reduces sludge keeps engine cleaner for better efficiency
- Low temperature viscosity offers better cold starting
- Meets and exceeds quality performance API SJ, CF-2, CH-4, NMMA FC-W® Certified

10W30 FC-W MARINE OUTBOARD ENGINE OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9420-2	92-802833Q1	Quart (946ml)	12
18-9420-2P	92-802833Q1	84 Case Pallet (Qt.)	12
18-9420-3	92-802835Q1	Gallon (3.785L)	6
18-9420-3P	92-802835Q1	36 Case Pallet (Gal.)	6
18-9420-30	92-802835Q1	30 Gallon (113.6L)	
18-9420-30P	92-802835Q1	30 Gallon (Pallet)	5 / Pallet
18-9420-7	92-802836A1	55 Gallon (208L)	
18-9420-7P	92-802836A1	55 Gallon (Pallet)	4 / Pallet

25W-40 FC-W 4-STROKE MARINE STERN DRIVE ENGINE OIL

25W-40 4-STROKE MARINE STERN DRIVE ENGINE OIL has been formulated to provide excellent lubrication and corrosion protection. Stern drive and inboard engines operate under high load and running stresses. This product is developed for the marine environment and will out perform standard 4-cycle automotive engine oils. Sierra's 25W-40 oil offers excellent detergency, anti-oxidants, antiwear, and corrosion protection. The benefits to your engine are reduced wear to the internal components, protection of internal parts from corrosion, cleaner pistons, and prevention of ring sticking. Excellent low temperature operating properties. Meets or exceeds quality performance API SJ, CF-4, CH-4. **Recommended for use in Mercruiser and OMC.**

- NMMA FC-W® Certified

25W40 FC-W 4-STROKE STERN DRIVE ENGINE OIL			
Part No.	**Mercruiser No.**	**Description**	**Case Qty.**
18-9400-2	92-802837Q1	Quart (946ml)	12
18-9400-2P	92-802837Q1	84 Case Pallet (Qt.)	12
18-9400-30		30 Gallon (113.6L)	
18-9400-30P		30 Gallon (Pallet)	5 / Pallet
18-9400-4	92-857389A1	5 Quart (4.7 L)	4
18-9400-4P	92-857389A1	36 Case Pallet (5 Qt.)	4
18-9400-7	92-802841A1	55 Gallon (208L)	
18-9400-7P	92-802841A1	55 Gallon (Pallet)	4 / Pallet

25W40 FC-W SYNTHETIC BLEND ENGINE OIL

This 4-cycle oil is blended with premium grade synthetic and mineral based stock combined with superior designed additives formulated for the stress endured by sterndrive and inboard engines.

- Superior corrosion protection
- Advanced lubrication for reduction of wear to internal engine components.
- Outstanding friction reduction and wear protection.
- Removes thermal breakdown under high RPM's, extreme temperatures and loads.
- Extensively tested for outstanding performance.
- NMMA FC-W® Certified/API-SL.

25W40 FC-W SYNTHETIC BLEND MERCRUISER STERNDRIVE ENGINE OIL			
Part No.	**Mercruiser No.**	**Description**	**Case Qty.**
18-9440-2	92-883724K01	Quart (946ml)	12
18-9440-2P	92-883724K01	84 Case Pallet (Qt.)	12
18-9440-4	92-883725K01	5 Quart (4.7 L)	4
18-9440-4P	92-883725K01	36 Case Pallet (5 Qt.)	4
18-9440-7	92-858057K01	55 Gallon (208L)	
18-9440-7P	92-858057K01	55 Gallon (Pallet)	4 / Pallet

See OE Cross Reference Chart on Page 192

25W40 FC-W SYNTHETIC BLEND 4-STROKE OUTBOARD OIL

This oil is blended with premium grade synthetic and mineral based stock combined with superior designed additives formulated for the extreme rigors of the marine environment.

- Superior corrosion protection.
- Advanced lubrication for reduction of wear to internal engine components.
- Minimized piston ring deposits.
- Extensively tested for outstanding performance.
- NMMA FC-W® Certified/API-SL.

SYNTHETIC BLEND 4-STROKE OUTBOARD OIL 25W40			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9440-3	92-883723K01	4 Liter (4.2224 qt.)	6
18-9440-8	92-883722K01	1 Liter (1.0556 qt.)	12

SAE 30 FULL SYNTHETIC MARINE ENGINE OIL

A special blend of synthetic base oil and a balanced additive system that exceeds the FC-W requirements for marine engine oil.

- Recommended for gasoline and diesel inboard and sterndrive engines.
- Superior engine protection during startups, operation and storage.
- Reduces friction and wear for extended engine life.
- Longer lubrication effectiveness than mineral oils.
- Reduces oil consumption and improves fuel economy.
- API-CF/SL.

FULL SYNTHETIC ENGINE OIL SAE 30			
Part No.	**Volvo No.**	**Description**	**Case Qty.**
18-9410-2	3842343	1 Quart (946ml)	12
18-9410-4	3842344*	5 Quarts (4.7L)	4
18-9410-7	3858061	55 Gallon (208L)	
*** Convenient 5 qt Container**			

SYNTHETIC OIL 10W30 FC-W

Formulated specifically for 4-stroke outboard and sterndrive engine technology. A special blend of synthetic base oil and a balanced additive system that exceeds the FC-W requirements for marine engine oils. Recommended for use in both outboard and sterndrive applications. Offers faster lubrication at start up in low temperatures, excellent protection at high temperatures, and greater resistance to oxidation for lower oil consumption.

- NMMA FC-W® Certified/API-SL.

10W30 SYNTHETIC MARINE ENGINE LUBRICANT			
Part No.	**Volvo No.**	**Description**	**Case Qty.**
18-9690-2	—	1 Quart (946ml)	12
18-9690-3	—	1 Gallon	6
NMMA FC-W Certified for use in 4 stroke OB and stern drive applications			

See OE Cross Reference Chart on Page 192

15W-40 HEAVY DUTY ENGINE OIL

This oil is specifically formulated for the heavy duty inboard marine market, including cruisers and towboats calling for a 15W-40.

- Meets API Service classification up to CK-4.
- Meets the performance specifications for API service classification SM.
- Premium base stocks and additive package ingredients places Sierra Heavy Duty at the leading edge of lubrication technology.
- Suitable for fuels on any sulfur level
- Not for use in gasoline engines equipped with catalytic converters.
- Replaces: Shell Rotella T4, Delo 400, MerCruiser, Indmar, Pleasurecraft, Crusader, Volvo Penta, MasterCraft

15W40 MULTI-VEHICLE ENGINE OIL			
Part No.	**Indmar No.**	**Description**	**Case Qty.**
18-9554-2	872005	Quart (946ml)	12
18-9554-4	872006 (7QT)	5 Quart (4.7L)	4
18-9554-5	-	5 Gallon (18.95L)	
18-9554-7	-	55 Gallon (208L)	

5W-30 SEMI-SYNTHETIC ENGINE OIL

Our 5W-30 Semi-Synthetic is an ultra-high performance engine oil that utilizes premium base stocks and industry leading additives.

- Meets and or exceeds FC-W Catalyst and FC-W specifications
- Proprietary additive package
  - o Enhanced detergent package to suspend and prevent sludge.
  - o Reduces friction to maintain high performance
  - o Prevents thermal and oxidation break down under extreme temperatures
  - o High shear stability maintains viscosity to prevent excessive thinning in high performance applications
  - o Advanced ZDDP additive technology prevents phosphorus depletion extending catalyst life while maintaining anti-wear protections.
- Meets or exceeds API SM category requirements
- Replaces: Honda, Indmar, Ilmor, PCM

5W-30 SEMI-SYNTHETIC FC-WCAT			
Part No.	**Indmar No.**	**Description**	**Case Qty.**
18-9555-2	872003	Quart (946ml)	12
18-9555-4	872004 (7QT)	5 Quart (4.7L)	4
18-9555-7	-	55 Gallon (208L)	

5W-30 FULL SYNTHETIC ENGINE OIL

A full synthetic 5W-30 is an ultra-high engine performance oil that utilizes premium base stocks and industry leading additives.

- Meets and or exceeds FC-W Catalyst and FC-W specifications
- Proprietary additive package
  - o Enhanced detergent package to suspend and prevent sludge.
  - o Reduces friction to maintain high performance
  - o Prevents thermal and oxidation break down under extreme temperatures
  - o High shear stability maintains viscosity to prevent excessive thinning in high performance applications
  - o Advanced ZDDP additive technology prevents phosphorus depletion extending catalyst life while maintaining anti-wear protections.
- Meets or exceeds API SM category requirements
- Replaces: Yamalube, MerCruiser, Indmar, Mobile 1, Ilmor, Indmar, PCM, MasterCraft

5W-30 FULL SYNTHETIC FC-WCAT			
Part No.	**Ilmor/MasterCraft**	**Description**	**Case Qty.**
18-9558-2	550022689	Quart (946ml)	12
18-9558-4	550046126	5 Quart (4.7L)	4
18-9558-7	-	55 Gallon (208L)	

25W-40 CATALYST ENGINE OIL

These oils have been specifically designed to meet the unique requirements of modern 4-stroke recreational engines with or without emission catalyst systems.

- Approved for all 4-Stroke applications including Outboard, Sterndrive and Inboard. Exceeds all 4-Stroke requirements including FC-W and FC-W Cat Compatible.
- Formulated to offer maximum corrosion protection.
- Advanced lubrication for extended engine life and wear protection.
- Capitalizing “ZDDP” anti-wear additive technology to prevent phosphorus depletion and extend the emission catalyst life.
- NMMA FC-W® Certified.

25W40 CATALYST OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9400CAT-2	92-8M0078627	1 Quart (946ml)	12
18-9400CAT-2P	92-8M0078627	84 Case Pallet (Qt.)	12
18-9400CAT-4	—	5 Quart (4.7 L)	4
18-9400CAT-4P	—	36 Case Pallet (5 Qt.)	4
18-9400CAT-7	92-8M0078621	55 Gallon (208L)	
18-9400CAT-7P	92-8M0078621	55 Gallon (Pallet)	4 / Pallet

10W-30 CATALYST ENGINE OIL

Our NMMA FC-W Catalyst Compatible Engine Oils have been specifically designed to meet the unique requirements of modern 4-stroke recreational engines with or without emission catalyst systems.

- Approved for all 4-Stroke applications including Outboard, Sterndrive and Inboard and exceeds all 4-Stroke requirements including FC-W and FC-W Cat Compatible.
- Provides superior corrosion protection under extreme conditions.
- Industry leading wear protection and deposit control.
- Capitalizing on “ZDDP” anti-wear additive technology to prevent phosphorus depletion and extend the emission catalyst life.
- NMMA FC-W® Certified

10W30 CATALYST OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9420CAT-2	92-8M0078625	Quart (946ml)	12
18-9420CAT-2P	92-8M0078625	84 Case Pallet (Qt.)	12
18-9420CAT-3	92-8M0078626	Gallon	6
18-9420CAT-3P	92-8M0078626	36 Case Pallet (Gal.)	6
18-9420CAT-7	92-8M0078618	55 Gallon (208L)	
18-9420CAT-7P	92-8M0078618	55 Gallon (Pallet)	4 / Pallet

25W-40 SYNTHETIC CATALYST ENGINE OIL

A special blend specifically designed to meet the unique requirements of modern 4-stroke recreational engines with or without emission catalyst systems.

- Minimizes corrosion that is formed inside the engine.
- Displays enhanced detergent and dispersants properties to suspend and prevent engine sludge formation.
- Industry leading wear protection and deposit control.
- Prevents excessive thinning under extreme performance operations.
- Capitalizing on “ZDDP” anti-wear additive technology to prevent phosphorus depletion and extend the emission catalyst life.
- NMMA FC-W® Certified/API-SL.

25W40 SYNTHETIC CATALYST OIL			
Part No.	**Mercury No.**	**Description**	**Case Qty.**
18-9440CAT-2	92-8M0078629	Quart (946ml)	12
18-9440CAT-2P	92-8M0078629	84 Case Pallet (Qt.)	12
18-9440CAT-4	—	5 Quart (4.7 L)	4
18-9440CAT-4P	—	36 Case Pallet (5 Qt.)	4
18-9440CAT-7	92-8M0078624	55 Gallon (208L)	
18-9440CAT-7P	92-8M0078624	55 Gallon (Pallet)	4 / Pallet

See OE Cross Reference Chart on Page 192

SIERRA OIL CROSS-REFERENCE CHARTS

PREMIUM BLEND TC-W3

Part No.	Description
18-9500-1	Pint (12 per case) (473ml)
18-9500-1P	84 case pallet (Pt.) 12 per case
18-9500-2	Quart (12 per case) (946ml)
18-9500-2P	84 case pallet (Qt.)
18-9500-3	Gallon (6 per case) (3.78L)
18-9500-3P	36 case pallet (Ga.)
18-9500-4	2.5 Gallon (2 per case) (9.46L)
18-9500-4P	42 case pallet (2.5 Ga.)
18-9500-6	16 Gallons (60.57L)
18-9500-7	55 Gallons (208L)
18-9500-7P	4 - 55 Gallon drum pallet

DIRECT INJECTION, TC-W3

Part No.	Description	OE	OE No.
18-9530-3	Gallon (3.78L)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	92-858037K01 LUB-2STRK-M1-4 764354
18-9530-3P	36 Case Pallet (Gal)		
18-9530-4	2.5 Gallon (2 per case) (9.46L)	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	
18-9530-6	16 Gallon (61L)		
18-9530-7	55 Gallon Drum	Mercury Optimax Yamaha HPDI BRP Ficht, DI E-TEC XD-50	92-858039K01 LUB-2STRK-M1-55 777228
18-9530-7P	4 - 55 Gallon Drum Pallet		

FULL SYNTHETIC TC-W3 2-STROKE OUTBOARD

Part No.	Description	OE	OE No.
18-9540-2	Quart (964ml)	BRP E-Tec/Universal E-TEC XD-100	—
18-9540-3	Gallon (3.78L)	BRP E-Tec/Universal E-TEC XD-100	764357
18-9540-3P	36 Case Pallet (Gal)		
18-9540-7	55 Gal. Drum	BRP E-Tec/Universal E-TEC XD-100	777120

20W40 FC-W 4-STROKE MINERAL OUTBOARD OIL

Part No.	Yamaha No.	Description	Case Qty.
18-9450-2	LUB-20W40-FC-12	Quart (946ml)	12

25W-50 FC-W SEMI-SYNTHETIC OIL

Part No.	Mercury No.	Description	Case Qty.
18-9552-3	92-858084K01	4 Liter (4.2224 qt.)	6
18-9552-8	—	1 Liter (1.0556 qt.)	12
18-9552-6	—	16 Gallon (61L)	

10W-40 FC-W SEMI-SYNTHETIC OIL

Part No.	Suzuki No.	Description	Case Qty.
18-9551-2	990C0-10W40-1QT	Quart (946ml)	12
18-9551-3	990C0-10W40-1GL	Gallon (3.785L)	6
18-9551-6		16 Gallon (61L)	
18-9551-7		55 Gallon (208L)	

15W-40 DIESEL ENGINE OIL

Part No.	Mercury No.	Volvo No.	Description	Case Qty.
18-9553-2	—	40005011	Quart (946ml)	12
18-9553-3		40005012	Gallon (3.785L)	6
18-9553-5	—	40005013	5 Gallon (18.95L)	
18-9553-6	—	—	16 Gallon (61L)	
18-9553-7	—	40005014	55 Gallon (208L)	

10W30 SYNTHETIC MARINE ENGINE LUBRICANT

Part No.	Volvo No.	Description	Case Qty.
18-9690-2	—	1 Quart (946ml)	12
18-9690-3	—	1 Gallon	6

NMMA FC-W Certified for use in 4 stroke OB and stern drive applications

10W30 FC-W 4-STROKE OUTBOARD ENGINE OIL

Part No.	Mercury No.	Description	Case Qty.
18-9420-2	92-802833Q1	Quart (946ml)	12
18-9420-2P	92-802833Q1	84 Case Pallet (Qt.)	12
18-9420-3	92-802835Q1	Gallon (3.785L)	6
18-9420-3P	92-802835Q1	36 Case Pallet (Gal.)	6
18-9420-7	92-802836A1	55 Gallon (208L)	
18-9420-7P	92-802836A1	55 Gallon (Pallet)	4 / Pallet

25W40 FC-W 4-STROKE STERN DRIVE ENGINE OIL

Part No.	Mercruiser No.	Description	Case Qty.
18-9400-2	92-802837Q1	Quart (946ml)	12
18-9400-2P	92-802837Q1	84 Case Pallet (Qt.)	12
18-9400-30		30 Gallon (113.6L)	
18-9400-30P		30 Gallon (Pallet)	5 / Pallet
18-9400-4	92-857389A1	5 Quart (4.7 L)	4
18-9400-4P	92-857389A1	36 Case Pallet (5 Qt.)	4
18-9400-7	92-802841A1	55 Gallon (208L)	
18-9400-7P	92-802841A1	55 Gallon (Pallet)	4 / Pallet

25W40 FC-W SYNTHETIC BLEND MERCRUISER STERNDRIVE OIL

Part No.	Mercruiser No.	Description	Case Qty.
18-9440-2	92-883724K01	Quart (946ml)	12
18-9440-2P	92-883724K01	84 Case Pallet (Qt.)	12
18-9440-4	92-883725K01	5 Quart (4.7 L)	4
18-9440-4P	92-883725K01	36 Case Pallet (5 Qt.)	4
18-9440-7	92-858057K01	55 Gallon (208L)	
18-9440-7P	92-858057K01	55 Gallon (Pallet)	4 / Pallet

FULL SYNTHETIC ENGINE OIL SAE 30

Part No.	Volvo No.	Description	Case Qty.
18-9410-2	3842343	1 Quart (946ml)	12
18-9410-4	3842344*	5 Quarts (4.7L)	4
18-9410-7	3858061	55 Gallon (208L)	

*** Convenient 5 qt Container**

25W40 FC-W SYNTHETIC BLEND 4-STROKE OUTBOARD OIL

Part No.	Mercury No.	Description	Case Qty.
18-9440-3	92-883723K01	4 Liter (4.2224 qt.)	6
18-9440-8	92-883722K01	1 Liter (1.0556 qt.)	12

25W40 CATALYST OIL

Part No.	Mercury No.	Description	Case Qty.
18-9400CAT-2	92-8M0078627	1 Quart (946ml)	12
18-9400CAT-2P	92-8M0078627	84 Case Pallet (Qt.)	12
18-9400CAT-4	—	5 Quart (4.7 L)	4
18-9400CAT-4P	—	36 Case Pallet (5 Qt.)	4
18-9400CAT-7	92-8M0078621	55 Gallon (208L)	
18-9400CAT-7P	92-8M0078621	55 Gallon (Pallet)	4 / Pallet

10W30 CATALYST OIL

Part No.	Mercury No.	Description	Case Qty.
18-9420CAT-2	92-8M0078625	Quart (946ml)	12
18-9420CAT-2P	92-8M0078625	84 Case Pallet (Qt.)	12
18-9420CAT-3	92-8M0078626	Gallon	6
18-9420CAT-3P	92-8M0078626	36 Case Pallet (Gal.)	6
18-9420CAT-7	92-8M0078618	55 Gallon (208L)	
18-9420CAT-7P	92-8M0078618	55 Gallon (Pallet)	4 / Pallet

25W40 SYNTHETIC CATALYST OIL

Part No.	Mercury No.	Description	Case Qty.
18-9440CAT-2	92-8M0078629	Quart (946ml)	12
18-9440CAT-2P	92-8M0078629	84 Case Pallet (Qt.)	12
18-9440CAT-4	—	5 Quart (4.7 L)	4
18-9440CAT-4P	—	36 Case Pallet (5 Qt.)	4
18-9440CAT-7	92-8M0078624	55 Gallon (208L)	
18-9440CAT-7P	92-8M0078624	55 Gallon (Pallet)	4 / Pallet

10W-40 FULL SYNTHETIC ATV/UTV ENGINE OIL

- Off Road Formulation- Suitable for ATV, UTV, & Dirt Bike Applications
- Meets API SM & JASO MA Specifications
- Designed for use in wet clutch applications
- Designed for use in liquid & air cooled engines
- Formulated with premium performance additives to prevent rusting prevalent in recreation due to their seasonal use
- Provides exceptional wear protection and deposit control for engine longevity

10W40 FULL SYNTHETIC ATV/UTV ENGINE OIL			
Part No.	**OE CROSS**	**Description**	**Case Qty.**
72-5100-2	**Arctic Cat** 0436-880 **Honda** HP4 **Yamaha** Yamalube Performance All Purpose 10w40	1 Quart (946ml)	12
72-5100-3	**Arctic Cat** 0436-879	1 Gallon (3.785L)	6
72-5100-7	—	55 Gallon drum (208L)	

0W-40 FULL SYNTHETIC ATV/UTV ENGINE OIL

- Off Road Formulation- Suitable for ATV, UTV, & Dirt Bike Applications
- To be used in extreme cold environments
- Meets API SM & JASO MA Specifications
- Designed for use in wet clutch applications
- Designed for use in liquid & air cooled engines
- Formulated with premium performance additives to prevent rusting prevalent in recreation vehicles due to their seasonal use
- Exceptional wear protection and deposit control for engine longevity

0W40 FULL SYNTHETIC ATV/UTV ENGINE OIL			
Part No.	**OE CROSS**	**Description**	**Case Qty.**
72-5101-2	**Arctic Cat** 1436-434 **Can-Am XPS** 779139	1 Quart (946ml)	12
72-5101-3	**Arctic Cat** 1436-435 **Can-Am** #779140	1 Gallon (3.785L)	6
72-5101-7	—	55 Gallon drum (208L)	

2-STROKE FULL SYNTHETIC ENGINE OIL MULTI-PURPOSE

- 2-Stroke Full Synthetic Oil with Ester Technology
- Designed for use in direct inject & pre-mix applications
- Multi-Use for many markets: ATV, UTV, PWC, Snowmobile, & Small Engines
- Meets JASO FD, ISO-L-EGD, & API TC 2-stroke performance standards

2-STROKE FULL SYNTHETIC MULTI-PURPOSE ENGINE OIL			
Part No.	**OE CROSS**	**Description**	**Case Qty.**
72-5103-2	**Arctic Cat** 4639-349 **Honda** HP2 **Yamaha** Yamalube All Performance Two Stroke **Ski-Doo XPS** 779126 **Polaris** VES **Kawasaki** K61021-208A	1 Quart (946ml)	12
72-5103-3	**Arctic Cat** 5639-469 **Honda** HP2 **Yamaha** Yamalube All Performance Two Stroke **Ski-Doo** 779127 **Polaris** VES	1 Gallon (3.785L)	6
72-5103-4	**Honda** HP2 **Yamaha** Yamalube All Performance Two Stroke **Polaris** VES	5 Gallon (18.95L)	
72-5103-5	**Honda** HP2, **Polaris** VES	16 Gallon (61L)	
72-5103-7	**Honda** HP2, **Polaris** VES	55 Gallon drum (208L)	

80W-90 SEMI-SYNTHETIC HYPOID GEAR OIL

- To be used in front/rear differentials
- Suitable for use in applications calling for an API GL-5 gear oil
- Formulated with premium performance additives that provide extreme pressure protection, anti-weld, anti-scuff and anti-wear properties

80W90 SEMI-SYNTHETIC HYPOID GEAR OIL			
Part No.	**OE CROSS**	**Description**	**Case Qty.**
72-5102-2	**Arctic Cat** 1436-159 **Honda** 08208-0080 **Polaris** Angle Drive Fluid	1 Quart (946ml)	12
72-5102-4	**Arctic Cat** 0436-901 **Polaris** Angle Drive Fluid	5 Gallon (18.95L)	
72-5102-5	**Polaris** Angle Drive Fluid	16 Gallon (61L)	
72-5102-7	**Polaris** Angle Drive Fluid	55 Gallon drum (208L)	

5W-50 FULL SYNTHETIC ENGINE OIL

- 5W-50 Full Synthetic Engine Oil
- Off Road Formulation- Suitable for ATV, UTV, & Dirt Bike Applications
- To be used in extreme cold environments
- Meets API SM & JASO MA Specifications
- Designed for use in wet clutch applications
- Designed for use in liquid & air cooled engines
- Formulated with premium performance additives to prevent rusting prevalent in recreation vehicles due to their seasonal use
- Exceptional wear protection and deposit control for engine longevity

5W50 FULL SYNTHETIC ENGINE OIL			
Part No.	**OE CROSS**	**Description**	**Case Qty.**
72-5104-2	**Polaris** PS-4	1 Quart (946ml)	12
72-5104-3	**Polaris** PS-4	1 Gallon (3.785L)	6
72-5104-7	**Polaris** PS-4	55 Gallon drum (208L)	

FOAM FILTER OIL

- Foam Filter Oil
- Dyed red for easy detecting during application
- Increases surface area of foam filter to trap small particles extending engine life
- Waterproof formula

FOAM FILTER OIL			
Part No.	**OE CROSS**	**Description**	**Case Qty.**
72-5105-2	—	1 Quart (946ml)	12
72-5105-3	—	1 gallon (3.785L)	6
72-5105-7	—	55 gallon drum (208L)	

POWERSPORTS OIL FULL PRODUCT LISTING

P/N	Description
72-5100-2	10W-40 Full Synthetic High Performance Engine Oil - QT
72-5100-3	10W-40 Full Synthetic High Performance Engine Oil - GAL
72-5100-7	10W-40 Full Synthetic High Performance Engine Oil 55 - GAL
72-5101-2	0W-40 Full Synthetic High Performance Engine Oil - QT
72-5101-3	0W-40 Full Synthetic High Performance Engine Oil - GAL
72-5101-7	0W-40 Full Synthetic High Performance Engine Oil - 55 GAL
72-5102-2	80W-90 Semi Synthetic High Performance Hypoid Gear Oil - QT
72-5102-4	80W-90 Semi Synthetic High Performance Hypoid Gear Oil - 5 GAL
72-5102-5	80W-90 Semi Synthetic High Performance Hypoid Gear Oil - 16 GAL
72-5102-7	80W-90 Semi Synthetic High Performance Hypoid Gear Oil - 55 GAL
72-5103-2	2 Stroke Full Synthetic High Performance Engine Oil - QT

P/N	Description
72-5103-3	2 Stroke Full Synthetic High Performance Engine Oil - GAL
72-5103-4	2 Stroke Full Synthetic High Performance Engine Oil - 5 GAL
72-5103-5	2 Stroke Full Synthetic High Performance Engine Oil - 16 GAL
72-5103-7	2 Stroke Full Synthetic High Performance Engine Oil - 55 GAL
72-5104-2	5W-50 Full Synthetic High Performance Engine Oil - QT
72-5104-3	5W-50 Full Synthetic High Performance Engine Oil - GAL
72-5104-7	5W-50 Full Synthetic High Performance Engine Oil - 55 GAL
72-5105-2	Foam Filter Oil - QT
72-5105-3	Foam Filter Oil - GAL
72-5105-7	Foam Filter Oil - 55 GAL

EXTENDED LIFE COOLANT / ANTIFREEZE

Our Premium Blend Extended Life formula provides year-round protection against freezing and boil-over in all water-cooled engines. Protects for 2,500 hours or 5 years. Hybrid, nitrated HOAT/NOAT formula with ethylene glycol base is compatible with all other coolants.

The 50/50 is pre-mixed with deionized water; not intended to be diluted. This formula provides excellent metal protection and cavitation protection capabilities. Product color is clear red/orange.

EXTENDED LIFE COOLANT / ANTIFREEZE		
Part No.	**Mercury No.**	**Description**
18-9320	—	1 Gallon (3.78L), Full Strength
18-9305	92-877770K1	55 Gallon (208L), 50/50 Pre-mixed

HEAVY DUTY EXTENDED LIFE COOLANT / ANTIFREEZE

The Heavy Duty Extended Life formula provides year-round protection against freezing and boil-over in all diesel engines. Protects for 15,000 hours or 7 years. Poly organic POAT formula with ethylene glycol base is compatible with all other coolants.

The 50/50 is pre-mixed with deionized water; not intended to be diluted. Provides excellent metal protection and cavitation protection capabilities. Product color is yellow.

HEAVY DUTY EXTENDED LIFE COOLANT / ANTIFREEZE		
Part No.	**Mercury No.**	**Description**
18-9350	—	1 Gallon (3.78L), Full Strength

SYNTHETIC BLEND COOLANT / ANTIFREEZE

This extended life formula utilizes synthetic, propylene glycol for non-toxic protection against freezing and boil-over in all water-cooled engines. Protects gas engines for 4,000 hours or 2 years, diesel engines for 12,500 hours or 7 years. Compatible with all other coolants.

High-tech poly organic POAT formula combines with unique additive package to allow engines to maintain optimum engine operating temperature in order to produce full horsepower; seals pinhole leaks and fissures. Excellent metal protection and cavitation protection capabilities. Product is clear blue in color.

SYNTHETIC BLEND COOLANT / ANTIFREEZE		
Part No.	**Mercury No.**	**Description**
18-9360	—	1 Gallon (3.78L), 50/50 Pre-mixed

GEAR LUBE

SYNTHETIC GEAR LUBE

Specifically formulated to optimize gear life by reducing friction and providing superior wear protection in severe operating conditions. The unique synthetic formulation is shear stable and resists oxidation to ensure high performance over a wide range of ambient operating temperatures.

- API GL-5/MIL-L-210E • Weight: 75W-90 • Color: Gold

Part No.	Volvo No.	Description	Case Qty.
18-9680-2	1141679	1 Quart (946ml)	12
18-9680-5	1141681	5 Gallon	
18-9680-7	1141682	55 Gallon	

SIERRA HI-PERFORMANCE "SYNTHETIC BLEND" LOWER UNIT GEAR LUBE

- Synthetic blended marine formulation reduces operating friction for increased performance and protection of gears, bearings and other gear case components.
- Recommended for use in high performance and high load operating conditions in both outboard and I/O lower units.
- Sierra Hi-Performance gear lube has been designed to surpass the performance of the O.E. Hi-Performance gear lubricants . . . for the finest product available demand Sierra Hi-Performance gear lube.
- Recommended for engines 75 HP and above.
- GL-5 Rated
- Color: Blue-Green
- Weight: 80W-90

Replaces: Mercury (Quicksilver) Hi-Performance Blend
OMC (System Matched) Ultra-HPF Blend
Yamaha (Yamalube) LUB-GEARL-11-00

Part No.	Description
18-9650-0	10 Oz. Tube (12 per case) (283.5g)
18-9650-2	Quart (12 per case) (946ml) • Replaces: Mercury 92-858064Q01
18-9650-2P	84 case pallet (Qt.)
18-9650-5	5 Gallons (18.95L) • Replaces: Mercury 92-858008Q01
18-9650-5P	36 - 5 Gallon container pallet
18-9650-6	16 Gallon (61L) • Replaces: Mercury 92-858067Q01
18-9650-6P	9 - 16 Gallon container pallet
18-9650-7	55 Gallons (208L) • Replaces: Mercury 92-858068Q01
18-9650-7P	4-55 Gallon drum pallet

SIERRA PREMIUM LOWER UNIT GEAR LUBE

- Recommended for all general marine applications requiring a GL-5 class lubricant.
- Ideal for replacing all old hypoid 90 application needs.
- Formulated for use in freshwater or saltwater conditions and all standard marine applications.
- Reduces friction and protects gears, bearings and other gearcase components.
- Recommended for engines under 75 HP.
- Color: Amber • Weight: 80W-90

Replaces: Mercury (Quicksilver) Premium Blend
OMC (System Matched) Hi-Vis Lubricant
Yamaha (Yamalube) LUB-GEARL-11-04

Part No.	Description
18-9600-0	10 Oz. Tube (12 per case) (283.5g) • Replaces: Mercury 92-802844Q02
18-9600-9	Kit Contains: (1) 18-9786 & (2) 18-9600-0
18-9600-2	Quart (12 per case) (946ml) • Replaces: Mercury 92-858058Q01
18-9600-2P	84 case pallet (Qt.)
18-9600-5	5 Gallons (18.95L) • Replaces: Mercury 92-858007Q01
18-9600-5P	36 - 5 Gallon container pallet
18-9600-6	16 Gallon (61L) • Replaces: Mercury 92-858061Q01
18-9600-7	55 Gallons (208L) • Replaces: Mercury 92-858062Q01
18-9600-7P	4 - 55 Gallon drum pallet

18-9600-9
GEAR LUBE KIT
Contains:

Part No.	Description	Qty.
18-9786	Lower Unit Fill Tube	1
18-9600-0	10 oz. Tube Lower Unit Gear Lube	2

- Color: Amber • Weight: 80W-90

SIERRA TYPE "C" GEAR LUBE

- Formulated for older model outboards and I/O's equipped with electric shift.
- Reduces friction and protects gears, bearings and other gearcase components.
- Weight: 75W

Replaces: OMC (System Matched) Premium Blend

Part No.	Description
18-9620-0	10 Oz. Tube (12 per case) (283.5g)
18-9620-2	Quart (12 per case) (946ml)
18-9620-5	5 Gallons (18.95L)

See Gear Lube Capacity Charts on Pages 1174-1179

ENGINE CARE PRODUCTS

SIERRA PRO PERFORMANCE GREASE

- *Specifically formulated for marine applications*
- *Premium lithium formulation for optimum corrosion protection in freshwater and saltwater applications*
- *Ideal for marine trailer wheel bearing, universal joints, outdrive pivot joints, gimbal bearings and shaft splines*
- *Operating Temp: -40°F - 350°F*

Part No.	Mercury No.	Description
18-9200-0	92-8M0071838	8 Oz. Tube (226.8g) (Case of 12)
18-9200-1	92-8M0071841	15 Oz. Cartridge (425.2g) (Case of 10)
18-9200-2*	92-8M0071837	3 Oz. (85.05g) Cartridge (Pkg. of 2)
18-9200-4*	92-8M0071837	3 Oz. (85.05g) Cartridge (Pkg. of 4)

***Display Packaged**

SIERRA HYDRO DEFENSE MARINE GREASE

18-9240-0
(8 oz Tube)
Replaces:
Mercury 92-802859A1

18-9240-1
(14oz Cartridge)
Replaces:
Mercury 92-802863A1

- *Prohibits rust and corrosion.*
- *Prevents wear against the most extreme friction in marine applications.*
- *Will not break down in marine conditions.*
- *Contains PTFE for minimum wear and added friction protection.*
- *For use on prop shafts, trailer bearings, throttle and shift cables and linkage, swivel pins and more!*

OIL DRAIN KITS

For easy installation this kit includes:

- **42" hose with hose hanger**
- **Universal oil pan replacement plug**
- **End cap**

Note: Does not fit late model oil pan utilizing metric threads M12- 1.75

- Makes changing your oil a snap and without the mess!
- Permanently mounts to bottom of oil pan to make changing oil more convenient.
- Drains 4 quarts of oil in less than 15 minutes without a pump.
- Fittings on hose machined from corrosion resistant brass.
- Assembly sized to pass through most common hull drains.

Part No.	Description	Application
18-7891	For: GM, Chrysler & Most Ford	Oil Pans 1/2" — 20 Threads

18-7894
OIL DRAIN ADAPTER
Machined from corrosion resistant brass.
For: Mercruiser 224 CID (3.7L) Engines
1/4" - 18 NPT Threads
Remove adapter from 18-7891 & replace

18-2446
FILL/DRAIN KIT – OUTBOARD
• 3/8" - 16 thread
Fits: Johnson/Evinrude & Mercury Gearcase

18-2447
FILL/DRAIN KIT – STERN DRIVE
• 3/8" - 16 thread
Fits: Stern Drive Gearcase, Mercruiser, OMC & Volvo Penta SX & DP

18-2448
LOWER UNIT FILL/DRAIN KIT
• M8 - 1.25 thread
Fits: Yamaha, Nissan/Tohatsu, & Honda Lower Units

OIL CHANGE KITS

18-9390
OIL CHANGE KIT
Replaces:
Yamaha LUB-MRNSM-KT-10
Fits: F30(2001-06), F40(1999-08), F40A(2009 & Up), F50(1995 & Up), T50(1996 & Up), F60(2002 & Up), T60(2003 & Up), F70(2010 & Up)

18-9391
OIL CHANGE KIT
Replaces:
Yamaha LUB-MRNMD-KT-10
Fits: F75(2003 & Up), F80(1999-02), F90(2003 & Up), F100(1999-02), F115(2000 & Up)

OIL CHANGE KITS

18-9392
OIL CHANGE KIT
Replaces:
Yamaha LUB-MRNMD-KT-10
Fits: F150(2004 & Up)

18-9393
OIL CHANGE KIT
Replaces:
Yamaha LUB-MRNLG-KT-10
F200 3.3L(2002 & Up), F225 3.3L(2002 & Up), F225 Sport(2008), F250A 3.3L(2005 & Up), F250B 3.3L(2005 & Up)

FOGGING OIL

18-9550-0
(12 OZ. / 340g)
(12 per case)

18-9550-3
(1 Gallon / 3.78L)
(6 per case)

- Protects internal engine components from rust and corrosion.
- Specifically formulated for seasonal storage of outboard and sterndrive engines.
- Ideal for all 2-cycle and 4-cycle engines.
- Sierra engine storage oil provides a protective chemical film over surface without leaving a greasy residue or a smoky discharge.

FUEL STABILIZER

- Promotes quick starting.
- Keeps carburetor and fuel system clean.
- Reduces gum and varnish build up.
- Improves engine performance.
- Stabilizes gasoline without ethanol up to 24 months.①
- 1/4 oz. per gallon for everyday use or 1/2 oz. for storage.

① Stabilization for gasoline containing ethanol will vary.

18-9013
8 oz. (237 ml.)

18-9065
16 oz. (473 ml.)

18-9080
Universal
(1 gal. • 6 per case)

18-9024
32 oz. (946 ml.)

Replaces: Mercury 92-817529A12, 92-78383A12
OMC 174275, 175068, 775613

EGUARD — ETHANOL TREATMENT

- Stabilizes E10 gasoline for up to 12 months.
- Prevents fuel system corrosion from water attracted by E10 fuels.
- Cleans fuel system and improves performance.
- Contains a non-alcohol water remover that helps to reduce the chance of phase separation.
- Bottled in easy to use precision measuring pkg.
- Safe for use in all gasoline powered engines including generators and outdoor power equipment.
- Safe for use in both 2-cycle and 4-cycle engines.
- Prevents gum and varnish formation for optimum performance and quick starts.
- Mix Ratio: 1oz per 10gal.

18-9775
8 oz.

18-9776
1 quart

18-9777
1 gallon

18-9493
eGUARD COUNTER DISPLAY

- Double sided header provides specific information for “In-Season” and “Off-Season” use.
- Compact, saves counter space.
- Holds twelve 8oz. bottles

18-79816
FUEL TESTER
Replaces: Mercury 91-879172T28
- Tests quality of fuel by measuring alcohol content.

18-79816-24
FUEL TESTER (Display Pack of 24)

POWER TRIM & STEERING FLUID

18-9751-2
1 QT. (946 mL)

18-9751-0
8 FL. OZ (237 mL)

18-9750-0
POWER TRIM & TILT FLUID
10 Oz. (283.5g)
(12 per case)

- Formulated for high operating pressure
- Anti-foam additives assure uniform flow with reduced air contamination in hydraulic systems
- Designed for heavy duty use at high operating pressures in applications subject to varied temperature ranges
- Provides proper lubrication and corrosion protection for internal hydraulic components

18-9570-0
CARBON FREE AEROSOL
12 oz. Aerosol (340g)
Specially designed to improve engine performance and efficiency.

- Thoroughly removes gum, varnish and carbon deposits
- Cleans intake ports, valves, pistons and combustion chambers
- Frees sticky rings
- Designed for regular maintenance of 2 and 4-cycle engines

18-9580-3
COMBUSTION CLEAN
12 oz. (340g)
Formulated to improve engine performance and efficiency.

- Dissolves gum and varnish from fuel system
- Removes internal carbon deposits
- Frees sticky rings
- Displaces moisture
- Stabilizes fuel during storage
- Designed for use in 2 and 4-cycle marine engines

18-8600
E-GO! FUEL INJECTION CLEANING KIT
For: Mercury, Honda, Yamaha

- *Cleans away layers of fuel deposits when the engine is running.*
- *Helps maintain injector's cleanliness and performance throughout the life of your engine.*
- *For best results, use E-GO! Blast Fuel Injector Cleaner (18-8606).*

Contains:
- Cleaning System Container **18-8601**
- Hose **18-8602**
- Small Fitting **18-8603**
- Large Fitting **18-8604**
- Carrying Case **18-8605**

NEW

18-8608
E-GO FLEXABLE NOZZLE SUPPORT
Support for Throttle Body Adaptor

NEW

18-8609
E-GO! THROTTLE BODY ADAPTER
Fits: All engines with Throttle body fuel supply

NEW

18-8610
E-GO! ADAPTER
Fits: All Yamaha EFI

18-8606
E-GO! BLAST FUEL INJECTOR CLEANER
Replaces:
Mercury 92-8M0062765
For: Mercury, Yamaha, Honda

- *Cleans all fuel injector types*
- *Prevents rough idling and stalling*
- *Reduces intake and port deposits*
- *Maximizes fuel economy*

Use with 18-8600 Fuel Injector Cleaning Kit

*** Labeled for US/Canada sales ONLY**

18-8607
E-GO! BOOST FUEL SYSTEM BOOSTER
For: Mercury, Yamaha, Honda

- *Cleans entire fuel system*
- *Cleans all fuel injector types*
- *Prevents rough idling and stalling*
- *Stabilizes fuel during storage*
- *Maximizes fuel economy*
- *Easy! Just pour and go*

*** Labeled for US domestic sales ONLY**

SANITATION SYSTEM CLEANER

18-9093 (1 Gal.) (Ready-To-Use)

18-9095 (1 Gal.) (Concentrate)

- Removes uric scale, calcium carbonate and other solids
- Safe for all sanitation system components
- USDA certified bio based product - *Non-toxic, Biodegradable, Non-hazardous*

USDA CERTIFIED BIOBASED PRODUCT

MARINE green

18-9730-1
LITHIUM SPRAY GREASE (WHITE)
12 Oz. (340g)

- Multi-purpose spray lubricant for Marine applications
- Ideal for lubricating shift components and miscellaneous applications where a light grease lubriant is required
- Water and heat resistant
- Prevents corrosion

LQ-5 FILTERED LUBRICANT

18-9182 8.5 FL. OZ
18-9183 16 FL. OZ

2-STROKE OIL MIXING BOTTLE

18-9798
32 FL. OZ bottle
Re-usable bottle for precise measuring of oil to fuel ratio for your engine.

18-9884
BOWL WRENCH
Replaces: Racor RK22628
Fits: Sierra, Racor and other aftermarket filter bowls

18-52207
TUBE KIT
Replacement tubes for oil extractors **18-52204** and **18-52104.**

18-9780
FLEX FILL SPOUT
Pouring device for quart bottles

18-52205
FLUID DISPENSER
For easily dispensing fluids for any application.

- Large 1.2 gallon capacity
- Sealed internal pump components
- Flow control valve equipped
- Quick connect fittings
- 20PSI Max Pressure
- Includes pressure gauge
- Integrated pressure relief valve

18-52206
FLUID DISPENSER/EXTRACTOR
For removing/dispensing fluid in difficult to reach areas.

- No-drip cap
- 7 oz. capacity
- 7 1/2" flexible tube

18-52204
OIL EXTRACTOR
For Quick, Easy & Clean Oil Changes

- Large 8.8 Liter (2.3 Gallon) capacity not only can extract fluids, but is capable of dispensing too! Simply move the bi-directional valve and this unit will create a vacuum or move the valve the other direction and it creates pressure to dispense the fluid.
- Built-in shut-off valve to prevent overfilling
- Comes complete with 5 feet of flexible hose and two rigid dipstick tubes.

18-52104
OIL EXTRACTOR
For Quick, Easy & Clean Oil Changes

- This 8.8 Liter (2.3 Gallon) capacity air operated extractor can be used to remove a wide range of fluids, such as engine oil, brake fluid, antifreeze and more
- Built-in shut-off valve to prevent overfilling
- This unit can be used away from the air source by creating a vacuum, closing off both shut-off valves, then take to where it's needed
- Comes complete with 5 feet of flexible hose, two rigid dipstick tubes, and a brake bleeding kit

OIL FILTER WRENCHES

18-9778
Size: 2-7/16" thru 3"
Fits small outboard filters

18-9789
Size: 2-9/16" thru 3-1/4"

18-9790
Size: 3-5/16" thru 3-3/4"

OIL ABSORBENT PADS
Highly Absorbent & Disposable

18-81100 (Pkg. of 3)
18-81101 (150 pad Shop Pack)

OIL ABSORBENT PADS
Oil Zap II Absorbent & Disposable

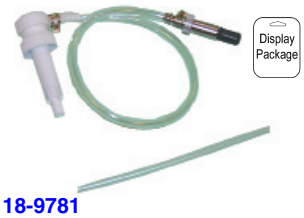
18-81103 (150 pad Shop Pack)

NEW

18-9779
GEAR LUBE PUMP
Universal Gear Lube Pump for use with standard or wide mouth bottles.

Includes adapters for all major outboard engine manufacturers.

Premium construction with aluminum fittings for long life.



Display Package

18-9781
OIL PUMP
Replaces: Mercury 91-850730Q01, 91-8M0072133

- Ideal for "do-it-yourself" owners
- Quart size application is perfect for most marine drives
- Includes lube fitting for domestic lower units with flexible fill line

Display Package

LOWER UNIT FILL TUBE

18-9786 (Standard) **18-9787** (Import)

- Flush & fill tool for small gearcases requiring the 10 ounce tube package
- Ideal for "do-it-yourself" in home maintenance
- Includes appropriate lower unit fitting for specific applications

18-9898
HOSE PINCH-OFF PLIERS
Use to pinch off rubber hoses up to 1 1/2" OD

Display Package

18-9794
GEAR LUBE ADAPTER
Replaces: Mercury 91-883704Q03
For: Nissan, Yamaha, Honda, Tohatsu
For use with Sierra quart pumps or lower unit fill tubes.
Metric 8-1.25 thread

Display Package

18-9795
GEAR LUBE ADAPTER
For: Suzuki lower unit
For use with Sierra quart pumps or lower unit fill tubes.
Metric 10-1.25 thread

18-81006
GREASE FILLER ADAPTER
Fits: OMC and Volvo Dual Prop

18-9788
LUBE PUMP
5 Gallon (18.95L)
For filling lower units on outboards and stern drives.
Tapered/unthreaded hose end.
Designed for use with our **18-9600-5, 18-9620-5** and **18-9650-5**

GREASE GUNS

18-9782 (14 Oz.) **18-9783*** (3 Oz.)
Replaces:
Mercury 91-74057Q6
Heavy duty all steel construction for dependable, long service life.
*** Display Packaged**

18-9784
BARREL PUMP
For: 16 thru 55 gallon drum

18-9804
GREASE GUN FLEX HOSE
- Designed for hand operated or pneumatic grease guns
- Ideal for hard to reach grease fittings
- 12 inch length
- Heavy duty with flex hose

18-9785
EASY LUBER
Replaces:
Mercury 91-30500
- Ideal for quick and easy lube jobs using squeeze tubes
- Compact size, perfect for under seat and tackle box storage
- Use with all 10 oz. grease tubes

18-0116
GASKET MATERIAL
Synthaseal non-asbestos: Excellent oil resistance: Designed to seal rough surfaces: Will withstand 350° F.

37643
THREADLOCKER
Medium Strength

18-9066
LOCTITE® THREADLOCKER
Medium Strength
Color: Blue Gel

18-9067
LOCTITE® THREADLOCKER
Medium Strength
Color: Red Gel

37701
THREADLOCKER
High Strength

38653
LOCTITE® THREADLOCKER
Removable - 6 ml.
Replaces: OMC 384848
Color: Purple
APPLICATION:
For 1/4" or smaller fasteners. Armature screws, float chamber screws, leaf valve screws, jet screws. A medium strength threadlocker that seals against leakage and can be disassembled with ordinary tools.

37477
LOCTITE® THREADLOCKER
Removable - 36 ml.
Replaces:
OMC 500421
Color: Blue
APPLICATION:
Ignition component screws, fuel pump screws. Prevents loosening due to shock and vibration. Prevents rust lock.

37478
LOCTITE® THREADLOCKER
Permanent
Heavy Duty -36 ml.
Replaces:
Mercury 92-809819
OMC 388517, 500422
Color: Red
APPLICATION:
For use on U-Joints, grease extension tubes, etc. High strength threadlocker is for use on fasteners which are normally not removed for service. (May need to heat to 400°F (204°C) to remove)

37479
LOCTITE® THREADLOCKER
Permanent
High Strength -36 ml.
Replaces: OMC 500423
Mercury 92-809820
Color: Red
APPLICATION:
High strength, permanent threadlocker for heavy duty applications. (MASTER PACK 10)

37509
LOCTITE® KLEAN 'N PRIME™
4.5 oz.
Replaces: Mercury 92-59327-1, 92-809824, FT8935
OMC 384884
Color: Green
APPLICATION:
Cleans parts, activates surfaces and speeds cure. For use with Threadlockers, Bearing Mount, High Strength Retaining Compound, Gasket Maker and Pipe Sealant with Teflon.

22355
ODC FREE CLEANER
12 oz.
Replaces: OMC 390905
Color: Clear
APPLICATION:
Clean parts before reassembly. Removes dirt, oil and solvent. Leaves no residue. Solvent is non-flammable and low-toxicity. Cold degreaser.

79040
LOCTITE® CHISEL™ GASKET REMOVER
18 oz.
Replaces: OMC Gasket Remover 390928
Color: Milky White/Clear
APPLICATION:
Remove old gaskets, paint and grime with Gasket Remover. Strips off hard carbon deposits. Eliminates harsh scraping that may damage a flange surface.

37467
LOCTITE® ULTRA BLACK SILICONE
80 ml. Tube
Color: Black
APPLICATION:
Seal, caulk and insulate electrical connections. Best general purpose sealant for sealing flanges, valve covers and flexible joints. Operating temperature to 400°F (204°C).

2096059
LOCTITE® GASKET MAKER
50 ml.
Color: Red
APPLICATION:Gel sealant can be used in place of cut gaskets to seal cylinder block to crankcase half on many current Outboard, Inboard and I/O models. Used to make, coat or repair gaskets in minutes.

1525607
LOCTITE® GASKET SEALANT
16 fluid oz.
Replaces: Mercury 92-802881A1, 92-342271 (Perfect Seal), 92-34227, 92-34227Q02
OMC 317201, 508235
(Gasket Sealing Compound)
A slow drying, non-hardening brush-top sealant. Gasoline, oil and grease resistant.

37566
LOCTITE® ANTI-SEIZE™
1 lb. can w/brush

Color: Gray
APPLICATION: Use on mechanical joints and external moving parts such as starter bushings, prop shaft splines and battery terminals. Dresses exhaust gaskets. Coats and protects metal parts. Lubricates threads, gears, chains, cables, pulleys, rollers and pivots to temperatures up to 1600°F. (871°C) Heavy-duty, temperature resistant compound fortified with graphite and metallic flake. Will not evaporate or harden.

56507
LOCTITE® PIPE SEALANT
Replaces: OMC 910048
Color: White
APPLICATION:
Seals steering line connectors. Helps prevent loss of hydraulic fluids, fuels, water, gas or air. Use on fittings, valves and plugs.
PST 6ML with Teflon®

37534
LOCTITE® DIELECTRIC GREASE
9.76 ml
Replaces:
Mercruiser 92-41669-1, 92-823506 1, 92-802882A1
Color: Clear
APPLICATION: Protects ignition and electrical connectors, distributor caps, spark plug boots and boat trailer electrical connections against salt, dirt and corrosion.

18-9125
OETIKER CLAMP KIT
Replaces: Johnson Evinrude 787133, 787145

Part #	Qty	Johnson/Evinrude #	Oetiker #	Description
18-9141	1	787145	14100082	Oetiker Jaw Pincers

Part #	Qty	Johnson/Evinrude #	Oetiker #	Nominal ID	
				Inches	mm
18-9126-9	10	346930	16700004	3/8”	9.5
18-9127-9	10	348838	16700006	13/32”	10.5
18-9128-9	10	349516	16700007	7/16”	11.3
18-9129-9	10	347107	16700010	1/2”	13.3
18-9130-9	10	347108	16700011	17/32”	13.8
18-9131-9	10	346931	16700012	35/64”	14
18-9132-9	10	346785	16700013	9/16”	14.5
18-9133-9	10	346786	16700016	5/8”	15.7
18-9134-9	10	348839	16700017	11/16”	17
18-9135-9	10	346151	16700024	13/16”	21
18-9136-9	10	346152	16700031	1”	25.6
18-9137-9	10	346153	16700037	1 3/16”	30.1
18-9138-9	10	349759	16700040	1 1/4”	31.6
18-9139-9	10	349729	16700053	1 5/8”	41
18-9140-9	10	346150	16700020	23/32”	18.5

All clamps are standard package of 10. Each package of 10 is available individually.

18-9145
OETIKER CLAMP KIT
Replaces: Yamaha YB-6AW04-A, Mercruiser 91-803146A2

Part #	Qty.	Yamaha #	Oetiker #	Description	
18-9141	1	YB-6AW04-4	14100082	Oetiker Jaw Pincers	
Part #	**Qty.**	**Yamaha #**	**Oetiker #**	**Nominal ID**	
				Inches	mm
18-9133-9	50	YB-6AW04-1	16700016	5/8"	15.7
18-9146-9	50	YB-6AW04-3	16702498	25/32"	19.8

All clamps are standard package of 10. Each Package of 10 is available individually.

NEW

18-2455
DRAIN PLUG GASKET ASSORTMENT
Fits: Multiple Manufacturers & Most Drives
Contains 50 each of 18-4698, 18-60103, 18-4248, 18-8331, 18-2945 & 18-2430

18-8997
DUAL FEED FLUSH - ROUND CUPS
Universal
Fits most engines up to 115 H.P.

18-8998-1
ENGINE FLUSHER - RECTANGULAR CUPS
Universal
Fits most engines 120 H.P. and UP

18-8999
DUAL FEED FLUSH - RECTANGULAR CUPS
Universal
Fits most engines 120 H.P. and UP

18-9009
INBOARD FLUSHER
Universal
Fits most inboard engines

18-9010
MOTOR FLUSHER
(Heavy Duty)

- High quality EPDM rubber cups
- Corrosion resistant dicromate finish
- Installs in seconds
- Use with a standard garden hose
- Hose connector complete with rubber washer
- No tools required

Flushes cooling system of salts and sediments and allows engine to idle for tuning and engine adjustment in your own driveway. Simply slip attachment over the engine's side water intakes. Coated spring steel arms clamp suction cup securely over the engine's side water intakes.

18-9895
DUAL WATER PICKUP SEAL
Replaces:
Mercury/Evinrude 881150K1
Fits: Mercury and E-Tec Engine with Nose Cone Dual Water Pickup.

18-79987
TRANSOM PLATE (SMALL)
Size: 2" x 15"
Universal fit plate designed to add transom support.

18-79988
TRANSOM PLATE (LARGE)
Size: 4" x 17"
Oversized universal fit plate designed to add transom support.

NAUTALIFT™ GAS LIFT SUPPORTS AND ACCESSORIES

MARINE GRADE GAS FILLED SUPPORTS

Features:

- Annealed steel rods, nitride coated for corrosion resistance
- Engineered polymer rod ends
- Composite bushings
- Internal lip seal
- Exact fit OEM replacement
- Updated Packaging

Part No.	OE No.	Extended Lgth (In.)	Compressed Lgth. (in.)	Rated (lbs.)
GS62600	GSNI-4900-20	7.5	5.5	20
GS62610	GSNI-4900-40	7.5	5.5	40
GS62620	GSNI-4900-80	7.5	5.5	80
GS62630	GSNI-5000-20	10	7	20
GS62640	GSNI-5000-40	10	7	40
GS62650	GSNI-5000-60	10	7	60
GS62660	GSNI-5100-20	12	8.5	20
GS62670	GSNI-5100-30	12	8.5	30
GS62680	GSNI-5150-20	15	9.5	20
GS62690	GSNI-5150-30	15	9.5	30
GS62700	GSNI-5150-40	15	9.5	40
GS62710	GSNI-5150-60	15	9.5	60

Part No.	OE No.	Extended Lgth (In.)	Compressed Lgth. (in.)	Rated (lbs.)
GS62720	GSNI-5200-20	17	11	20
GS62730	GSNI-5200-30	17	11	30
GS62740	GSNI-5200-40	17	11	40
GS62750	GSNI-5200-60	17	11	60
GS62760	GSNI-5200-90	17	11	90
GS62770	GSNI-5300-20	20	12	20
GS62780	GSNI-5300-30	20	12	30
GS62790	GSNI-5300-40	20	12	40
GS62800	GSNI-5300-60	20	12	60
GS62810	GSNI-2300-80	20	12	80
GS62820	GSNI-2300-90	20	12	90
GS62830	GSNI-2300-120	20	12	120

NAUTALIFT™ STAINLESS STEEL GAS LIFT SUPPORTS

MARINE GRADE GAS FILLED SUPPORTS

Features:

- Designed for demanding saltwater applications
- 316L Stainless Steel Rod and Cylinder
- Engineered polymer rod ends
- Composite bushings
- Internal lip seal
- Updated Packaging

Part No.	OE No.	Extended Lgth (In.)	Compressed Lgth. (in.)	Rated (lbs.)
GSS62600	GSSX-4900-20	7.5	5.5	20
GSS62610	GSSX-4900-40	7.5	5.5	40
GSS62630	GSSX-5000-20	10	7	20
GSS62640	GSSX-5000-40	10	7	40
GSS62670	GSSX-5100-30	12	8.5	30
GSS62680	GSSX-5150-20	15	9.5	20
GSS62700	GSSX-5150-40	15	9.5	40
GSS62710	GSSX-5150-60	15	9.5	60
GSS62720	GSSX-5200-20	17	11	20

Part No.	OE No.	Extended Lgth (In.)	Compressed Lgth. (in.)	Rated (lbs.)
GSS62740	GSSX-5200-40	17	11	40
GSS62750	GSSX-5200-50	17	11	50
GSS62760	GSSX-5200-90	17	11	90
GSS62770	GSSX-5300-20	20	12	20
GSS62780	GSSX-5300-30	20	12	30
GSS62790	GSSX-5300-40	20	12	40
GSS62800	GSSX-5300-60	20	12	60
GSS62820	GSSX-2300-90	20	12	90
GSS62830	GSSX-2300-120	20	12	120

GS62840
Black zinc plated steel flat bracket with 10mm ball stud.
2.25" wide

GS62850
Stainless steel flat bracket with 10mm ball stud.
2.25" wide

GS62860
Black zinc plated steel 90° angle bracket with 10mm ball stud.
2" wide • .65" base

GS62870
Stainless steel 90° angle bracket with 10mm ball stud. 2" wide • .65" base

GS62880
Black zinc plated steel 90° angle bracket with 10mm ball stud.
2" x 1.2" base

GS62900
Stainless steel 90° angle bracket with 10mm ball stud.
2" x 1.2" base

GS62910
Zinc plated steel 10mm ball stud with threaded shaft.
5/16" - 18

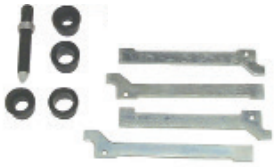
GS62920
Stainless steel 10mm ball stud with threaded shaft.
5/16" - 18

GS62890
Rod end with internal threads for either end of Nautalift gas filled lift supports. Unique construction makes installation easy and safe.

18-95560
ENGINE OIL PRIMER

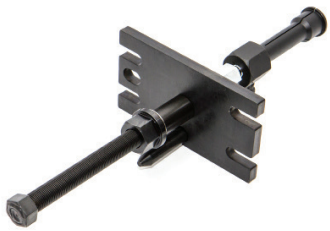
18-79834
LIFTING EYE TOOL
For: Johnson/Evinrude V4 & V6

18-79817
UNIVERSAL ENGINE PULLER
Fits: 2 and 4 bbl manifolds



Part #	O.E. #	Description
18-9885	328360	Collar
18-9886	328361	Collar
18-9887	328363	Collar
18-9892	341440	Collar
18-9888	328364	Gauge Bar
18-9889	328365	Gauge Bar
18-9890	328366	Gauge Bar
18-9891	328367	Gauge Bar
18-9894	393279	Screw

18-79825
GIMBAL BEARING INSTALLER TOOL
For: Mercruiser, OMC and Volvo
Use with **18-4442** Alignment tool



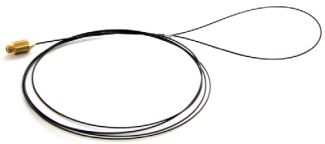
18-79820-1
GIMBAL PULLER TOOL
For: Mercruiser, OMC and Volvo

18-79833-1
FLYWHEEL PULLER TOOL
For: Mercury

18-79823
STEPLESS CLAMP 90 DEGREE TOOL
Fits: Crimp type stepless clamps

18-9896
LIFTING EYE TOOL
Replaces: Mercury 91-904551, 91-90455T1, 91-90455T, 91-878232, 91-75132, 91-47448A1

18-9897
VERADO FLYWHEEL PULLER/LIFTING EYE
Replaces: Mercury 91-895343T02, 91-895343T01, 91-895343A02
Fits: All verado engines as a lifting eye and flywheel puller.



18-9879
INTERMEDIATE SHIFT CABLE SNAKE
Description: Use to easily remove and install intermediate shift cables in Mercury drives.

18-79815
FUEL FILTER TOOL
Replaces: Yamaha YB-ACC04
For: Yamaha F150-F350, 2.6L & 3.3LHPDI (2006 & Up)

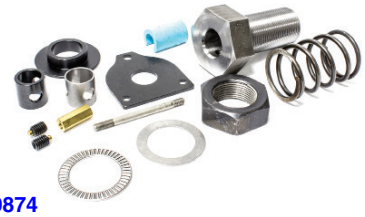
18-79814
FUEL FILTER TOOL
Replaces: Mercury 91-896661

18-79813
BEARING CARRIER PULLER TOOL
For: Mercruiser, Mercury and Yamaha

18-9876
SHIM GAUGE BAR
Replaces: 349957
For: 40 HP, V-8 with thru hub exhaust

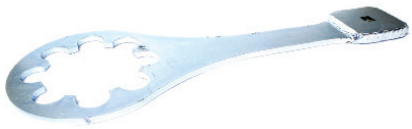
18-9806E
SHIFT CABLE TOOL
Replaces:
Mercury Marine 91-12037
Description: Installs and removes shift cables on MC-I, R-MR, Alpha One, Alpha One/Gen II drive units. Use with **18-2190** and **18-2190E** cables.

18-9807
SHIFT CABLE ADJUSTMENT TOOL
Replaces: Mercury Marine 91-12427, 91-12427T
Description: Attaches over the shift cable, used for proper Bravo drive unit shift cable adjustment at the shift plate.



18-9874
DRIVE SHAFT PRELOAD TOOL
Replaces: Mercury Marine 91-14311A2, 91-44307A1, 91-14311A04, 91-14311A1
Description: Preloads drive shaft bearing when checking pinion height and backlash on MC-I, R-MR, Alpha One, Alpha One/Gen II drive units and outboards.

18-9808
NEEDLE BEARING DRIVER
Replaces: Mercury Marine 91-15755T, 91-15755, 91-37263, 91-31109
Description: Installs needle bearings in MC-I, R-MR, Alpha One, and Alpha One/Gen II bearing carriers.



18-9803
SPANNER NUT WRENCH
Replaces: Mercury Marine 91-17256
Description: Removes and installs driveshaft bearing retainer on MC-I, R-MR, Blackhawk, all Bravo and all Alpha drive units.

18-9809
BEARING CARRIER RETAINER TOOL
Replaces: Mercury Marine 91-17257
Description: Loosens and tightens bearing carrier retainer on Bravo Two drives.

18-9810
SHIFT CABLE ANCHOR ADJUSTMENT TOOL
Replaces:
Mercury Marine 91-17262A1
Description: Used to install shift cable core wire on all Bravo drive units.

18-9812
BEARING & SEAL INSTALLATION TOOL
Replaces:
Mercury Marine 91-17275A1
Description: Installs shifter shaft bushings on all Bravo drive units.

18-9814
PLATE/PULLER BAR
Replaces: Mercury Marine 91-29310
Description: Used as a guide to remove and install gimbal bearing on MC-I, R-MR, Alpha One, Blackhawk and all Bravo drives.

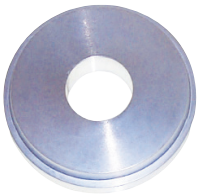
18-9817
SHIFT SHAFT BUSHING TOOL
Replaces: Mercury Marine 91-31107T, 91-31107, 91-24150, 91-23033T, 91-23033
Description: Removes and installs the shift shaft bushing in the gear case of MC-I, R-MR and Alpha One drive units and outboards.

18-9821
DRIVER HEAD
Replaces: Mercury Marine 91-32325, 91-32325T
Description: Installs gimbal bearing in MC-I, R-MR, Alpha One, Alpha One/Gen II, Blackhawk and all Bravo drive units.

18-9823
DRIVER HEAD
Replaces: Mercury Marine 91-33489
Description: Installs the small roller bearing in the gimbal housing of MC-I, R-MR and Alpha One drive units.

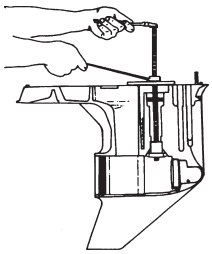
18-9824
DRIVER HEAD
Replaces: Mercury Marine 91-33491
Description: Installs needle bearing in forward gear and removes and installs seals and bearing in gimbal housing of MC-I, R-MR and Alpha One drive units.

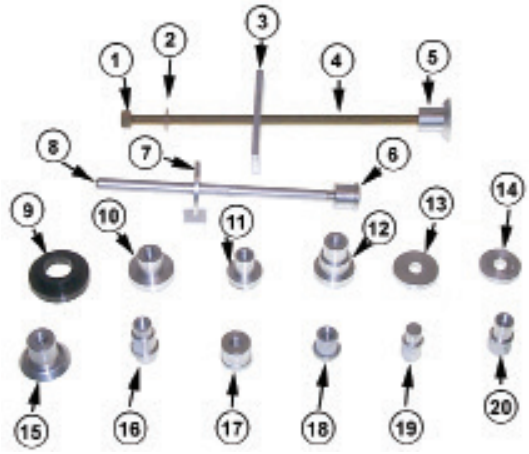
18-9825
DRIVER HEAD
Replaces: Mercury Marine 91-33492T, 91-33492
Description: Removes and installs lower swivel pin needle bearing in gimbal ring on MC-I, R-MR and Alpha One drive units.



18-9826
BEARING CUP DRIVER
Replaces: Mercury Marine 91-33493, 91-33493T
Description: Installs upper drive shaft bearing cup in drive shaft housing of MC-I, R-MR and Alpha One drive units.

18-9827
BEARING CUP DRIVER
Replaces: Mercury Marine 91-34379T
Description: Installs drive shaft bearing cup in gear housing of MC-I, R-MR, Alpha One drive units and outboards.





18-9820
INSTALLATION TOOL KIT

Replaces:
Mercury Marine 91-31229A7
Description: removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One Gen II and all Bravo gear cases.

— CONTAINS —

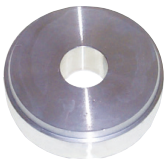
	Part #	O.E. #	Description		Part #	O.E. #	Description
1	NSS	11-24156	Puller Nut	11	18-9837	91-38628T	Puller/Driver Head
2	18-9805	12-34961	Puller Washer	12	18-9808	91-15755T	Needle Bearing Driver
3	18-9814	91-29310	Puller Plate	13	18-9830	91-36571T	Pilot Washer
4	18-9819	91-31229	Puller Shaft	14	18-9836	91-37350	Washer
5	18-9821	91-32325T	Driver Head	15	18-9849	91-52394	Bearing Puller
6	18-9848	91-52393	Driver	16	18-9832	91-37292	Bearing Puller
7	18-9815	91-37324	Pilot Plate	17	18-9822	91-32336	Driver Head
8	18-9835	91-37323	Driver Rod	18	18-9829	91-36569T	Driver Head
9	18-9816	91-30366T1	Mandrel	19	18-9833	91-37311	Driver Head
10	18-9828	91-36379	Driver Head	20	18-9834	91-37312	Driver Head

18-9829
DRIVER HEAD

Replaces: Mercury Marine 91-36569
Description: Removes pinion bearing from MC-I, R-MR and Alpha One drive units.

18-9830
PILOT WASHER

Replaces: Mercury Marine 91-36571
Description: Used as a guide to install pinion bearing in MC-I, R-MR and Alpha One drive units.



18-9831
BEARING CUP DRIVER

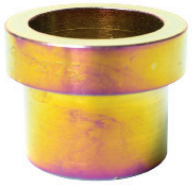
Replaces: Mercury Marine 91-36577, 91-36577T
Description: Installs forward gear bearing cup in gear housing of MC-I, R-MR and Alpha One drive units.

18-9835
DRIVER ROD

Replaces: Mercury Marine 91-37323
Description: Used with various drivers to install bearings on Alpha One, Gen II and Bravo One and Two gear cases.

18-9837
PULLER/DRIVER HEAD

Replaces: Mercury Marine 91-38628T
Description: Installs pinion bearing on MC-I, R-MR and Alpha One drive units.

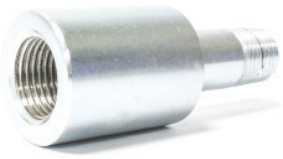


18-9838
U-JOINT ADAPTER

Replaces: Mercury Marine 91-38756
Description: Supports yoke when disassembling u-joint on all drive units.

18-9839
BEARING CUP DRIVER

Replaces: Mercury Marine 91-38918T
Description: Installs bearing cup in top cover of drive shaft housing of MC-I, R-MR, Alpha One drive units and outboards.



18-9840
PULLER

Replaces: Mercury Marine 91-38919
Description: Removes swivel pins from R-MR and Alpha One gimbal rings.

18-9841
DRIVE SHAFT SHIMMING TOOL

Replaces: Mercury Marine 91-42840T
Description: Shims pinion gear on Bravo One drives.

18-9842
DRIVE SHAFT RETAINER WRENCH

Replaces: Mercury Marine 91-43506T
Description: Removes and installs threaded bearing retainer on Alpha stern drives and outboards.

18-9843
CLAMP PLATE

Replaces: Mercury Marine 91-43559
Description: Holds preload while checking backlash and bearing preload on Bravo One and Two drive units.

18-9844
TAPERED INSERT TOOL

Replaces: Mercury Marine 91-43579
Description: Installs tapered insert retainer into water inlet hose on all Bravo drive units.

18-9845
SEAL DRIVER
Replaces: Mercury Marine 91-43591T
Description: Installs upper drive shaft oil seal on Alpha One and Alpha One/Gen II drive units.

18-9846
SEAL DRIVER
Replaces: Mercury Marine 91-44110
Description: Installs oil seals in water pump base on Alpha One and Alpha One/Gen II drive units and outboards.

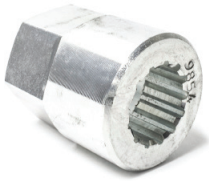
18-9847
BELLOWS EXPANDER TOOL
Replaces: Mercury Marine 91-45497A1
Description: Installs exhaust bellows on MC-I, R-MR, Alpha One, Bravo One and Two and Blackhawk drive units.

18-9850
BACKLASH INDICATOR
Replaces: Mercury Marine 91-53459
Description: Checks gear backlash on TR, TRS, MC-I, R-MR, Alpha One, Alpha One/Gen II and Bravo One and Two drive units.

18-9851
OIL SEAL DRIVER
Replaces: Mercury Marine 91-55916
Description: Installs oil seals in TR and Bravo One and Two drive unit bearing carrier.

18-9852
BEARING DRIVER
Replaces: Mercury Marine 91-55918
Description: Installs needle bearings in Bravo One and Two and TR drive unit bearing carrier.

18-9853
PINION GEAR SHIMMING TOOL
Replaces:
Mercury Marine 91-56048T, 91-56048001
Description: Measures pinion height of MC-I, R-MR, Alpha One and Alpha One/Gen II drive units.



18-9854
DRIVE SHAFT ADAPTER
Replaces: Mercury Marine 91-56775T
Description: Provides a wrench surface to turn the drive shaft on MC-I, R-MR, Alpha One, Alpha One/Gen II drive units and outboards.

18-9855
DRIVEN GEAR SHIMMING TOOL
Replaces: Mercury Marine 91-60523
Description: Measures upper drive gear clearance on MC-I, R-MR, Alpha One and Alpha One/Gen II drive units.

18-9856
DRIVE GEAR SHIMMING TOOL
Replaces: Mercury Marine 91-60526T
Description: Measures upper drive gear clearance on MC-I, R-MR, Alpha One, Alpha One/Gen II drive units.

18-9857
PINION NUT ADAPTER
Replaces: Mercury Marine 91-61067A3
Description: Holds pinion nut when removing pinion gear and drive shaft on MC-I, R-MR, Alpha One drive units and outboards.

18-9858
BEARING CARRIER RETAINER WRENCH
Replaces: Mercury Marine 91-61069T
Description: Removes and installs bearing carrier retainer nuts on Bravo One and Two, MC-I, R-MR, Alpha One, Alpha One/Gen II, TRS drive units and outboards.

18-9868
DRIVE SHAFT ADAPTER
Replaces: Mercury Marine 91-61077
Description: Provides a wrench surface to turn the propeller shaft on MC-I, R-MR, Alpha One, Alpha One/Gen II, Bravo One and TRS drive units.

18-9859
PULLER
Replaces: Mercury Marine 91-63616
Description: Removes upper swivel shaft on MC-I, R-MR, Alpha One, Alpha One/Gen II, Bravo One,Two and Three and Blackhawk gimbal rings.

18-9860
BEARING DRIVER
Replaces: Mercury Marine 91-63638T
Description: Removes and installs lower drive shaft pinion bearing on TR and Bravo One and Two drive units.

18-9861
HINGE PIN TOOL
Replaces: Mercury Marine 91-78310
Description: Removes and installs hinge pins from all Mercury Marine drive units.

18-9869
UPPER DRIVE SHAFT HOUSING SEAL DRIVER
Replaces: Mercury Marine 91-817570T
Description: Installs seals in Alpha One/Gen II upper drive shaft housing.

18-9870
SLEEVE INSTALLATION TOOL
Replaces: Mercury Marine 91-818162
Description: Installs the aluminum sleeve in the u-joint bellows of all Bravo, Alpha One/Gen II, Blackhawk drive units and outboards.

18-9871
SLEEVE REMOVAL TOOL
Replaces: Mercury Marine 91-818169T
Description: Removes the aluminum sleeve from the u-joint bellows of all Bravo, Alpha One/Gen II and Blackhawk drive units.

18-9872
PUMP ALIGNMENT TOOLS
Replaces: Mercury Marine 91-821571A1
Description: Aligns Alpha One/Gen II water pump during installation.

18-9863
BEARING DRIVER
Replaces: Mercury Marine 91-89865
Description: Installs bearing carrier seals on Bravo One and Two drive units.

18-9865
DRIVE SHAFT BEARING TOOL
Replaces: Mercury Marine 91-90774
Description: Presses bearing cone onto Alpha One/Gen II drive shaft housing pinion gear.

18-9875
PULLER ASSEMBLY
Replaces: Mercury Marine 91-90244A1
Description: Removes and installs drive shaft housing bearings and sleeves on all Bravo drive units.

18-9866
DIAL INDICATOR HOLDING TOOL
Replaces: Mercury Marine 91-89897
Description: Secures dial indicator to gear housing when checking backlash on MC-I, R-MR, Alpha One, TR, TRS drive units and outboards.

NEW

18-8611
O2 SENSOR SOCKET
- Universal
- 7/8" (22mm) w/ 25/32" wire opening
- 3/8" Drive

NEW

18-8612
O2 SENSOR SOCKET
- Universal
- 7/8" or 22mm w/ 9/32" wire opening
- 3/8" Drive

NEW

18-8613
O2 SENSOR WRENCH
- Universal
- 7/8" or 22mm
- 3/8" drive
- 6 point

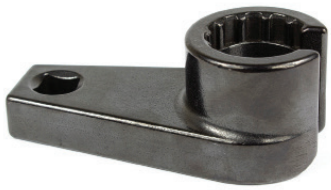
NEW

18-8614
O2 SENSOR WRENCH
- Universal
- 7/8" or 22mm
- 1/2" drive, 2" overall depth

NEW

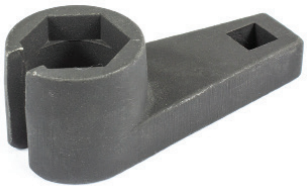
18-8615
O2 SENSOR WRENCH
- Universal
- Includes 6 and 12 point socket
- 3/8" Drive

NEW



18-8616
O2 SENSOR WRENCH
- Universal
- Includes 6 and 12 point socket
- 3/8" Drive, 2 1/8" offset

NEW



18-8617
O2 SENSOR WRENCH
- Universal
- 6 point
- 3/8" Drive, 1.2" overall depth

18-9800
COMPRESSION TESTER
Description: Perfect for hard to reach bottom spark plug holes on older Mercury models.

18-9902
DEEP WELL COMPRESSION TEST ADAPTER
For deep well spark plug holes to perform compression testing. Works with 18-9900 compression tester.
- 14mm and 18mm threads
- Reaches 8" beyond the installation surface

18-9801
MULTI METER/DVA TESTER
Replaces: Mercury Marine 91-99750A1
Description: Tests electrical and ignition systems. Consists of a VOA meter with built-in direct voltage adapter.

18-9900
DIGITAL COMPRESSION TESTER
For Testing Compression on Gasoline powered engines.
- Stores max compression value for up to 12 cylinders
- Backlit LCD Display
- Auto Shutoff
- Sealed and Vibration protected
- Displays values in PSI, Bar, and kPa
- Fits many Outboard, Inboard, PWC, ATV, Recreational gasoline engines

18-9903
ENGINE IGNITION ANALYZER
Description: For the diagnosis and performance measurement of all types of spark ignition systems, from conventional to the newest Coil on Plug in use.
- Displays everything on a 3.5" color screen.
- Rechargeable battery provides 6+ hours of use.
- Durable design (MIL-STD-810) drop test approved.
- Comes with hard shell carrying case.
- Includes **18-9914** Plug Wire Sensor Clip and Extension Lead.

18-9914
PLUG WIRE SENSOR CLIP EXTENSION
Description: Extension Lead with Plug wire sensor clip for 18-9903.
- 2 m (78") long shielded cable with BNC connector.
- Sensor accepts wires of up to 9 mm (3/8") diameter.
- Cable can also be used with coil on plug sensor supplied with the 18-9903.

DISPLAY PACKAGE

EC09090
DIGITAL MINI MULTIMETER
Compact design and the functions you need for overall convenience
- 3 1/2 digit LCD display
- 16 test ranges, 6 functions
- Battery & protective holster included
- Fuse protected, removable safety leads and jacks

18-9904
FAULT FINDER
Description: For locating electrical short and open circuits.
- Includes 18-9906 & 18-9907.
- Operates on 6 to 42 VDC systems.
- 8 in. flexible probe reaches in congested places.
- Adjustable sensitivity.
- Transmitter and receiver LEDs signal open or short circuit conditions.
- Auto polarity transmitter that leads with 5 amp alligator clips.
- Includes hard shell carrying case.

DISPLAY PACKAGE

18-9905
AC/DC LOW CURRENT CLAMP METER

Description: Designed to accurately measure current, current leaks (parasitic draws down to 1mA) and electrical loads from 1mA to 100 amp AC/DC and voltages from 0 to 600 AC/DC.

- Current measurement: 1 mA up to 100 A.
- Voltage measurement up to 600 V.
- Clamp opens up to 1/2" (12.5 mm).
- Operates with one rotary switch.
- Includes soft shell carrying case.

DISPLAY PACKAGE

18-9908
AC/DC 600A CLAMP METER

Description: Allows the measurement of AC/DC currents with a resolution down to 0.1 A, and up to a maximum of 600A, making it ideal for testing all kinds of loads such as found in: electric motors, fuel pumps, charging systems, starter currents, alternators, etc.

- Current measurement: up to 600A.
- Voltage measurement: up to 600 V.
- Clamp opens up to 1" (25.4 mm).
- Operates with one rotary switch.
- Includes soft shell carrying case.

DISPLAY PACKAGE

Front View

18-9906
CORDLESS CIRCUIT TESTER

Description: Specifically designed for use on autos, trucks, trailers, RV's & boats.

- No ground or clip necessary.
- Range of operation: 3 to 28 VDC.
- Powered by one AA alkaline battery.
- Wireless design eliminates tangles.

DISPLAY PACKAGE

18-9907
FUSE SOCKET TEST CONNECTORS

Description: Covers the most common fuse socket adapters requirements in the automotive and vehicular electrical repair field.

- Fits all Maxi, ATO and Mini type fuses.
- Maximum conductivity and durability.
- Molded for easy insertion and removal.

DISPLAY PACKAGE

18-9911
REFLECTIVE TAPE

Description: A package of specially formulated self adhesive reflective tape strips, for use as a target for optical tachometers. Its highly reflective surface is designed to scatter the light (infrared, laser or visible) emitted by the optical tachometer, improving the detection of the rotating or moving object from a wide range of angles and distances.

- 6 strips - 8" (L) x 0.2" (W) / 20 cm (L) x 0.5 cm (W)

DISPLAY PACKAGE

18-9912
LASER TACHOMETER & COUNTER

Description: Used to measure and test the number of rotations per minute (RPM) or total number of rotations or events on any spinning shaft, pulley, wheel, drive belt, fan, or other rotating objects in general, safely, accurately and easily.

- Measures from 2.5 to 99999 RPM.
- 0.05% accuracy.
- 2 to 20" measuring range.
- Laser-powered optical system.
- Memory recall functions (minimum & maximum).
- Uses 18-9911 Reflective Tape.

18-9910
OXYGEN SENSOR TESTER/SIMULATOR

Description: For testing and diagnostics on any Oxygen Sensor, to quickly determine whether the sensor is defective and needs replacement.

- Signal output shown in real time on LED bar graph.
- Auto detection of common wire misconnections.
- Works with zirconium, titanium & air/fuel ratio sensors.
- Comes with hard shell carrying case.

18-9913
SMARTACH (DIESEL AND GASOLINE ENGINE TACHOMETER)

Description: A tachometer designed for use on any engine equipped with an alternator, and only requires a simple connection to the electrical system (e.g. battery, alternator, cigarette lighter connector) to measure engine RPM.

- Measures from 200 to 9,999 RPM
- 0.05% accuracy.
- Large 4½ digit LCD display.
- Comes with hard shell carrying case.

18-9909
PROFESSIONAL DVOM

Description: Offers full auto range features and functionality. Equipped with a 4 digit LCD display with analog bar graph it is capable of measuring AC/DC voltage up to 600 Volt and AC/DC current up to 10 A. Other functions includes tachometer for RPM measurement, dwell, temperature, resistance, frequency, fuel injection test, diode test, continuity check and overload protection.

- State of the art design and styling.
- 4 digit LCD display with analog bar graph.
- AC/DC voltage measurement: up to 600 V.
- AC/DC current measurement: up to 10 A.
- Tachometer function measures 30 to 20000 RPM
- Comes with hard shell carrying case.

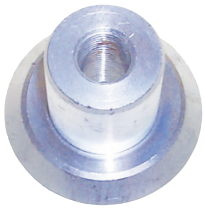
EC01350
TERMINALS & CONNECTORS W/CRIMP TOOL
30 pc. terminal assortment packed with crimp tool/wire cutter. Attractive 5 compartment clamshell fits neatly in tool box or glove compartment. Handy for emergencies. Perfect for the do-it-yourselfers.

EC09040
DUAL VOLTAGE CIRCUIT TESTER
Dual bulb tester for testing both 6 and 12 volt circuits. Also can be used to check spark plug wires. This is the most commonly used tester for troubleshooting auto, truck, van and boat wiring. Supplied with ground wire and clip. Packed one per card.

18-8960
IGNITION SPARK TESTER
Description: Use to check for igntion spark in up to 4 ignition wires at a time.

18-9802
TIMING LIGHT
Replaces: Mercury Marine 91-99379
Description: Checks ignition timing. Powered by two "D" cell batteries, portable.

18-4442
ENGINE ALIGNMENT TOOL
Replaces: Mercury Marine 91-57797A3, 91-57797A2, 91-57797A1, 91-8M0067546, 91-48347, 91-37384
Description: Used to verify engine alignment on all MC-I, R-MR, Alpha One and Alpha One/Gen II.



18-9849
BEARING PULLER
Replaces: Mercury Marine 91-52394
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

18-9862
BEARING DRIVER
Replaces:
Mercury Marine 91-87119
Description: Installs driveshaft bearing onto driveshaft.

18-9873
BEARING DRIVER
Replaces:
Mercury Marine 91-813653
Description: Installs u-joint oil seal into bearing carrier, also used to pilot the puller rod for gear housing needle bearing installation on Bravo One and Two drive units.

18-9815
PILOT PLATE
Replaces:
Mercury Marine 91-37324
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

18-9816
MANDREL
Replaces:
Mercury Marine 91-30366T1
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

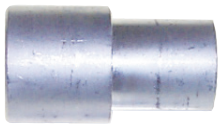
18-9819
PULLER SHAFT
Replaces:
Mercury Marine 91-31229
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

18-9822
DRIVER HEAD
Replaces: Mercury Marine 91-32336
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

18-9828
DRIVER HEAD
Replaces:
Mercury Marine 91-36379
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

18-9832
BEARING PULLER
Replaces:
Mercury Marine 91-37292
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

18-9833
DRIVER HEAD
Replaces:
Mercury Marine 91-37311
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.



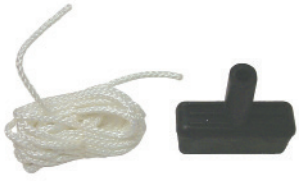
18-9834
DRIVER HEAD
Replaces:
Mercury Marine 91-37312
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

18-9848
DRIVER
Replaces:
Mercury Marine 91-52393
Description: Removes and installs bearings in MC-I, R-MR, Alpha One, Alpha One/Gen II, all Bravo and outboard gear cases.

Display Package

STARTER ROPE
(200' Spools)

Part #	Desc.	Replaces:
18-4911	5/32" X 200'	OMC 322236
18-4913	3/16" X 200'	OMC 316705
18-4914	1/8" X 200'	OMC 316706



18-4904
STARTER HANDLE & ROPE
#4.5 (9/64")Rope
Handle Only: **18-4901**

CABLE BOOT
18-4454 For 3" Hole
18-4455 For 4 1/2" Hole

Safe-Skeg

Whether you are looking to protect your new skeg, repair your damaged one, or even just add some shine. Safe-Skeg is made of 316 Marine Grade Stainless Steel Construction and installation takes minutes.

- Material Thickness: 1.5mm, 50% thicker than the competition.
- Drain Hole to protect against corrosion and freeze-up.
- Brilliantly polished with seamless design.
- Skid Plate not necessary due to extra thickness in material.

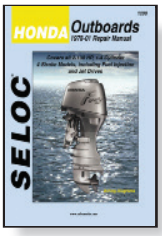
Motor	Horsepower	Stroke	Year Range	Part No.
Evinrude/Johnson	150-175-185-200-225	2	1986-2003	35-SS630
Evinrude/Johnson	90-100-115-120-140	2	1980-2001	35-SS635
Evinrude/Johnson	75 & 90 (E-TEC) 150-200 DCX & DPX (E-TEC) 225-250 DPL Blue (E-TEC)	2	2002-2008 2004 & Up 2004 & Up	35-SS670
Evinrude/Johnson	60, 70, 90, 115, 140 (by Suzuki) Suzuki 90, 115, 140	4	1999-2003; 2003 & Up	35-SS680
Force Outboard	70 - 90 HP (by Mercury)	2	1998-2002	35-SS625
Force Outboard	70-75	2	1991-1997	35-SS650
Honda	135,150,200,225	4	2004 & Up	35-SS685
Mercruiser	Pre Alpha #1 Drives		1973-1984	35-SS600
Mercruiser	Alpha 1 Drives		1985-1990	35-SS605
Mercruiser	Alpha 1 Generation II Drives		1991-Present	35-SS610
Mercruiser	Bravo 1 & 3 Drives		1990-Present	35-SS615
Mercury/Mariner	225	2	1996-2004	35-SS660
Mercury/Mariner	135-150-175-200	2 & 4	1978-2005	35-SS620
Mercury	150	4	2012 & Up	35-SS715
Suzuki Outboard	150-175-200-225	2	1986-2002	35-SS645
Volvo	DP Drives 1996-2007; SX Drives 2007 & Up			35-SS655
Volvo Penta	SX Drives (Single Prop)		1995-2006	35-SS665
Yamaha	115-130 2 Stroke 115-130 4 Stroke	2 4	2003 & Up 2000 & Up	35-SS690
Yamaha Outboard	200-225-250-300	2 & 4	2003-Present	35-SS695
Yamaha Outboard	60-70-80-90-100	2 & 4	2002-Present	35-SS700
Replacement Hardware Kit				35-SSKIT1

SELOC MANUALS

OUTBOARDS

* Available on SelocOnline

18-01101*
CHRYSLER/FORCE
ALL ENGINES
1962-1999
3-150 HP, 1 - 5 cyl., including L-Drive.



18-01200*
HONDA
ALL ENGINES
1978-2001
2-130 HP, 1 - 4 cyl., including Jet Drives.

18-01202*
HONDA
2002-2014
2-225 HP, 1 - 4 cyl. & V6, including Jet Drives.

18-01301*
JOHNSON/EVINRUDE
1958-1972
1.5-125 HP, 1 - 4 cyl.

18-01302*
JOHNSON/EVINRUDE
1973-1989
1.25-60 HP, 1 - 2 cyl.

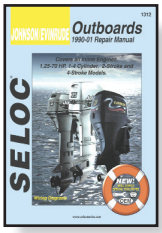
18-01308*
JOHNSON/EVINRUDE
1973-1991
60-235 HP, 3 - 6 cyl.

SELOC MANUALS

OUTBOARDS (CONT.)

* Available on SelocOnline

18-01311*
JOHNSON/EVINRUDE
1992-2001
65-300 HP, V4, V6 & V8, including jet drives.



18-01312*
JOHNSON/EVINRUDE
1990-2001
1.25-70 HP, 2 & 4-Stroke In Line engines.

18-01313*
EVINRUDE
2002-2014
15-300 HP, All engines.

18-01314*
JOHNSON
2002-2007
3.5-250 HP, All engines.

18-01400
MARINER
1977-1989
2-60 HP, 1 - 2 cyl.

18-01402
MARINER
1977-1989
45-220 HP, 3 - 6 cyl.

18-01404*
MERCURY
1965-1989
2-40 HP, 1 & 2-cyl.

18-01406*
MERCURY
1965-1989
40-115 HP, 3 & 4-cyl.

18-01408*
MERCURY
1965-1989
90-300 HP, 6 - cyl.

18-01416*
MERCURY/MARINER
1990-2000
2.5-275 HP, All 2-Stroke models.

18-01418*
MERCURY
2001-2014
2.5-300 HP, All 2-Stroke Engines.

18-01422*
MERCURY
2005-2011
2.5-300 HP, All 4-Stroke Engines.

18-01500*
NISSAN/TOHATSU
1992-2013
2.5-140 HP, All Engines.

18-01600*
SUZUKI
1988-2003
2-225 HP, All 2-Stroke Engines.

18-01602*
SUZUKI
1996-2007
2.5-300 hp, All 4-Stroke Engines.

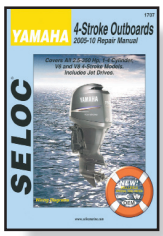
18-01701*
YAMAHA
1984-1996
2-250 HP, All 2 & 4-Stroke Engines.

18-01703*
YAMAHA
1997-2014
2-300 HP, All 2-Stroke Engines.

18-01705*
YAMAHA
1995-2004
2.5-225 HP, All 4-Stroke Engines.

STERN DRIVES & INBOARDS

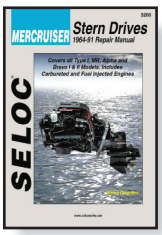
* Available on SelocOnline



18-01707*
YAMAHA
2005-2010
2.5-350 HP, All 4-Stroke Engines.

SUZUKI
1975-1998
QM, GM/HM, JH, JH2 Diesel Engines.
Web Only

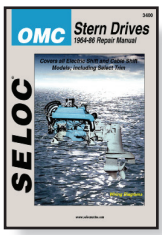
YANMAR
2008-2014
2.5-300 hp All 4 Stroke Engines.
Web Only



18-03200*
MERCRUISER
1964-1991
All gas engines and stern drives.

18-03206*
MERCRUISER
1992-2000
Covers all engines and drive units, including transmissions.

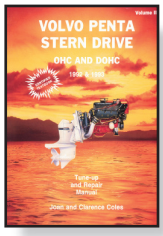
18-03208*
MERCRUISER
2001-2013
All gas engines & drives, includes inboards & transmissions.



18-03400*
OMC
1964-1986
All gas engines and drives.

18-03404*
OMC COBRA
1986-1998
Covers all gas engines & Cobra/King Cobra drives.

18-03600*
VOLVO/PENTA
1968-1991
Covers all gas engines & drives.



18-03602*
VOLVO/PENTA
1992-1993
Covers all stern drive units powered by Volvo 4-cylinder engines.

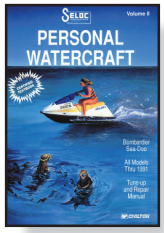
18-03606*
VOLVO/PENTA
1992-2002
Covers all gas engines & drives.

18-03608*
VOLVO/PENTA
2003-2012
Covers all gas engines & drives.

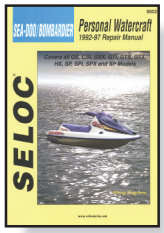
SELOC MANUALS

PERSONAL WATERCRAFT

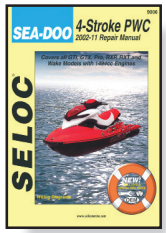
* Available on SelocOnline



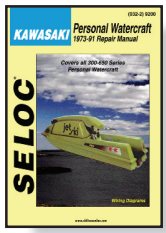
18-09000
SEA-DOO
1988-1991
All Sea-Doo & Bombardier models.



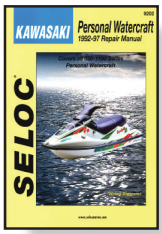
18-09002
SEA-DOO/ BOMBARDIER
1992-1997



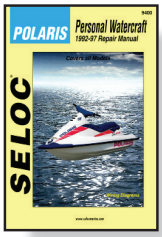
18-09006*
SEA-DOO/ BOMBARDIER
2002-2011
All 4-Stroke Models.



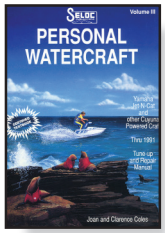
18-09200
KAWASAKI
1973-1991
300-650 Series.



18-09202
KAWASAKI
1992-1997
550-1100 Series.

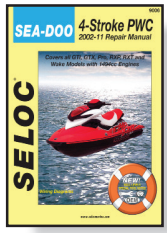


18-09400
POLARIS
1992-1997
650-1050 Series, inc. Fuji-powered models.



18-09600
YAMAHA
1987-1991
All Yamaha, Jet-N-Cat & Cayuna models.

18-09602
YAMAHA
1992-1997
650-1200 Series.



18-09606*
YAMAHA
2002-2011
All 4-Stroke Models.

18-00535
PEGBOARD DISPLAY RACK
Face-out display of 9 SKUs, 18 books. 9 pockets, 2 books deep. Signage included. 14 x 27 x 9. Gray

18-00534
REVOLVING FLOOR DISPLAY RACK
Face-out display of 20 SKUs, 40 books. 4 sides with 5 pockets, 2 books deep. Signage included. 66" x 18" x 18". Gray

18-05002
SELOCONLINE.COM CD DISPLAY
Attractive countertop POP display holds six SelocOnline.com cd's. Must purchase 6 cd's to receive free display.

SELOC PRO

Seloc Pro is the most comprehensive database tool available to marine technicians! Unlimited access to our database of boat and mechanical repair - a completely automated repair and refinishing system with hull and mechanical labor times, service procedures, wiring diagrams, specifications and an estimating module with parts and pricing.

18-05500
SELOC PRO ONLINE (1 YEAR SUBSCRIPTION)

18-05504
SELOC PRO ONLINE (9 MONTH SUBSCRIPTION)

SELOCONLINE

18-05004
SELOCONLINE (DIY INTERNET ACCESS)
3 YEAR, SINGLE ENGINE SUBSCRIPTION
SelocOnline is an internet based repair product allowing the boater unlimited internet access for three years to a single manufacturer/model/year engine. SelocOnline can be accessed from any computer that has an internet connection and can be viewed from multiple devices on any web-based browser.

The main features of SelocOnline are unit repair sections that contain detailed step-by-step instructions with photos and illustrations (color in newer models). In addition, there are quick access buttons to Maintenance Schedules, Parts Database, Wiring Diagrams, Specification Charts, Dealer Finder and a searchable hyperlinked Index.

STATS

SIERRA TOUCH AND TEST SYSTEM

STATS is the perfect solution for performing diagnostics on your marine engine. This self contained system requires no additional computer hardware to operate and works with most popular engine brands. The console integrates an easy to use touch screen with a left/right tactile user interface to create an efficient user experience.

FEATURES & BENEFITS

- Plug and Play Design
- ECU Identification
- Fault Code Reading
- Possible Causes of Faults to aid in diagnosis
- Displays/Records Live Data
- Performs Engine System Functions
- Component Actuation
- PWC Key and Remote Programming
- Splash/Vibration Resistant
- Free Internet Software Updates
- Print & Save Service Results
- USB, PC Interface
- Diagnostic & Sierra Parts Catalog Software

Sierra STATS® is available in two convenient packages.
You can choose between a yearly subscription, or a one-time purchase.

OPTION 1: SUBSCRIPTION (COMPLETE KIT)

Part No. 18-SD500

- Includes: 1st year unlimited use subscription for all software platforms offered on STATS®, core hardware and accessory bags, specific cables for Mercury®/Mercruiser®, Mercury® G3, MEFI® 1-4, Johnson®/Evinrude®, Suzuki® O/B, Yamaha® O/B, and Honda® O/B.
- Tester can be topped off to a maximum of 50 tokens every loader update free of charge.
- As new software is launched, it is automatically released to subscription testers for use.
- All other cables will be available as a hardware kit:

Part No.	Cable	Part No.	Cable
18-SD115SUB	Yamaha® PWC	18-SD116SUB	Kawasaki®
18-SD117SUB	Sea-Doo®	18-SD413SUB	MEFI 5-6®
18-SD406SUB	Volvo® Diesel	18-SD407SUB	Yanmar®

STATS SUBSCRIPTION RENEWAL (1 YEAR) • Part No. 18-SD501

Unlimited use of all software offered by STATS for a 12 mo. period. Late renewal fees may apply.

OPTION 2: ONE-TIME PURCHASE (COMPLETE SYSTEM)

Part No. 18-SD410

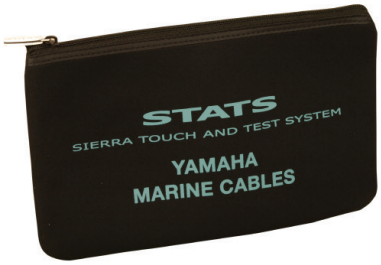
- Includes: All software and hardware for Mercury®/Mercruiser®, Mercury® G3, MEFI ® 1-4, Johnson®/Evinrude®, Suzuki ® O/B, Yamaha® O/B, & Honda O/B.
- One-time purchase with no subscription fees. New lower cost and free updates.

18-ADA500
STATS TESTER (CONSOLE)

18-ADA501HC
STATS ACCESSORY HARD CASE

18-ADA502
STATS TESTER (CONSOLE)
NEOPRENE CASE

18-ADA503
STATS DONGLE CASE



18-ADA504
STATS YAMAHA NEOPRENE
CARRY CASE

18-ADA505
STATS MERCURY/
MERCRUISER/MEFI
CARRY CASE

18-ADA506
STATS BRP/SEADOO
NEOPRENE CARRY CASE

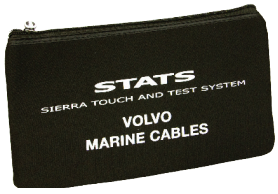
18-ADA507
STATS KAWASAKI NEOPRENE
CARRY CASE

18-ADA508
STATS SUZUKI NEOPRENE
CARRY CASE

18-ADA509
STATS VOLVO
NEOPRENE BAG

18-ADA510
STATS MEFI NEOPRENE
CARRY CASE

18-ADA511
STATS HONDA
NEOPRENE BAG



18-ADA512
STATS GENERIC
NEOPRENE BAG

18-ADC400
STATS DONGLE A UNIVERSAL

18-ADC401
STATS DONGLE B SEADOO
4 TECH ENGINES

18-ADC409
STATS DONGLE C SEADOO DI ENGINES

18-ADC412
STATS DONGLE D BRP DESS
(2 STROKE)

18-ADC152
STATS POWER CABLE (AC)
Includes adapters to work with North American, European, Austrailian, and United Kingdom electrical plugs.

18-ADC199
JACK SCREWS FOR STATS CONSOLE
Enables the Master Cable to be secured to the 25-way connector on the STATS tester

18-ADC450
STATS POWER CABLE (12V)

18-ADC153
STATS USB CABLE

18-ADC300E
STATS MASTER CABLE (20')

18-ADC402
STATS BRP SAFETY KEY
PROGRAMMING CABLE

18-ADC403
STATS YAMAHA
DIAGNOSTIC CABLE

18-ADC404
STATS BRP
DIAGNOSTICS CABLE

18-ADC406
STATS KAWASAKI
T-IN POWER CABLE

18-ADC407
STATS MERCURY
DIAGNOSTIC CABLE

18-ADC408
STATS BRP
T-IN POWER CABLE

18-ADC410
STATS MERCURY
OUTBOARD CABLE

18-ADC411
STATS HYDROSPACE/BENELLI/WEBER
DIAGNOSTIC CABLE

18-ADC414
STATS KAWASAKI
POWER CABLE (4-STROKE)

18-ADC415
STATS VOLVO DIESEL
DIAGNOSTIC CABLE

18-ADC416
STATS KAWASAKI
FITCH DI CABLE

18-ADC417
STATS YANMAR DIESEL
DIAGNOSTIC CABLE

18-ADC418
STATS YAMAHA
REMOTE PROGRAMMING CABLE

18-ADC419
STATS KAWASAKI
KEY PROGRAMMING CABLE

18-ADC420
STATS SUZUKI
4 PIN DIAGNOSTIC CABLE

18-ADC421
STATS SUZUKI
8 PIN DIAGNOSTIC CABLE

18-ADC422
STATS BRP
DESS DIAGNOSTIC CABLE

18-ADC423
STATS JOHNSON EVINRUDE
DIAGNOSTIC CABLE

18-ADC424
STATS MEFI 1-4 DIAGNOSTIC CABLE

18-ADC425
STATS MEFI 5-6 DIAGNOSTIC CABLE

18-ADC427
STATS HONDA DIAGNOSTIC CABLE

18-ADC428
STATS MERCURY G3
DIAGNOSTIC CABLE

ENGINE ADD ON UPGRADE KITS

Upgrade your STATS console to perfectly suit your needs.

With our Engine Add On Software Kits you can purchase only the software that you require.

18-SD111	Mercury/Mercruiser/MEFI 1-4
18-SD112	Johnson/Evinrude
18-SD113	Yamaha Outboard
18-SD114	Suzuki
18-SD115	Yamaha PWC
18-SD116	Kawasaki
18-SD117	Sea Doo
18-SD405	Hydrospace/Benelli/Weber
18-SD406	Volvo D3, D4, D6
18-SD407	Yanmar Diesel
18-SD413	MEFI 5-6 Upgrade Kit
18-SD414	Honda
18-SD415	Mercury G3 (Drop Ship Only)

18-5013
TUNE-UP KIT
— CONTAINS —

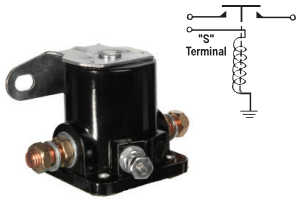
Part #	Desc.	O.E.#
18-5149	Contact Set	F12044
18-5169	Condenser	F12042-1

18-5149
CONTACT SET
Replaces: F12044, FP2437A

18-5150
CONTACT SET
Replaces: FA305310-2, 817764A2

18-5169
CONDENSER
Replaces: F12042-1

18-5241
CONDENSER
Replaces: F12181-1



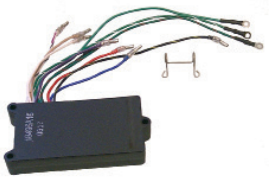
18-5803
SOLENOID
Replaces: F177917

18-5835
SOLENOID
Replaces: 89-803822T, 89-F460917-1, F460917-1, 89-817109A3
For: Early model 35-150 HP

18-5834
SOLENOID
Replaces: 89-817109A2
For: 75 HP (3 cyl .) S/N G127500 & UP

18-5775
SWITCH BOX
Replaces: 332-7778A12

18-5881
SWITCH BOX
Replaces: 332-5772A7, 332-5772A5



18-5790
SWITCH BOX ASSEMBLY
Replaces: 18495A26

18-5870
STATOR
Replaces: 398-832075A4

18-5873
STATOR & KIT
Replaces: 398-832075A6
For: 100, 115, 125 HP

①**18-5186D** Display Package

18-5186
IGNITION COIL
Replaces: 339-7370A13, 339-7370B13, 339-832757B4

COIL & STATOR APPLICATION

Year	HP	S/N	Coil	Stator	Year	HP	S/N	Coil	Stator
1992-95	40/50	E000001-E138599	18-5186	–	1990-95	120	ALL	18-5186	–
1996-99	40/50	E138600-E369299	–	18-5870	1994-95	120	E065487-E138599	18-5186	18-5873
1991-95	70	E000001-E138599	18-5186	–	1994-95	SPORT JET 120	E095088-E141088	18-5186	18-5873
1996-99	75	E138600-UP	–	18-5870	1996-99	120	E138600-UP	–	18-5870
1991-95	90	E000001-E138599	18-5186	–	1989-94	150	ALL	18-5186	–
1996-99	90	E138600-UP	–	18-5870					

CHRYSLER IGNITION

HP	Model	Contact Set	Condenser	Tune-Up Kit	Starter Solenoid	HP	Model	Contact Set	Condenser	Tune-Up Kit	Starter Solenoid
4.5	42HA	—	18-5241	—	N/A	9.9	92H1H,H1J,H2J,H3K	—	18-5241	—	N/A
4.9	44HA,44/45HB, HC, HD	—	18-5241	—	N/A	9.9②	92/93H9F,98/99H9A	—	18-5241	—	N/A
5	52/53HA	—	18-5241	—	N/A	9.9	92/93HA-HE,H0G, 94H1F	—	18-5241	—	N/A
5	54/55HA, HB, HC, HD	—	18-5241	—	N/A	9.9④	94/95HA	—	18-5241	—	18-5803
6	60HA,62/63HA-HH, H9M	—	18-5241	—	N/A	9.9⑤	94/95HA-HE	—	18-5241	—	N/A
6	64HA-HC, H0F, H1G, H2H, H8D, H9E	—	18-5241	—	N/A	10①	102/103HD,H8B, 108/109HA,H8B	—	18-5241	—	—
7	72/73HA	—	18-5241	—	N/A	10	102/103/104/105HA, HB, HC	—	18-5241	—	N/A
8	82/83HA-HH,H9K	—	18-5241	—	N/A	12.9 ①	122/123H9E, 128/129H9A	—	18-5241	—	—

① Items ending in "D" are Display Packaged - Regular number is Non-Display

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER IGNITION (Cont.)

HP	Model	Contact Set	Condenser	Tune-Up Kit	Starter Solenoid
12.9	122/123/124/125HA, HC, HD	—	18-5241	—	N/A
15	152H1G, H1H, H2H, H3J	—	18-5241	—	N/A
15	152/153HA, HB, H0F	—	18-5241	—	N/A
15①	152/153HC, H8D, H9E	—	18-5241	—	—
15	154/155HA, 154HB	—	18-5241	—	N/A
15	158/159HA, H8B, H9C	—	18-5241	—	—
20	202H2N,202/ 203HA-HG, H0L	—	18-5241	—	N/A
20①	202/203H1M,H9K	—	18-5241	—	—
20	204/205HA-HG	—	18-5241	—	N/A
20①	206/207H9B	—	18-5241	—	—
25	252H1F,H2F, H3G,252/253H8C	—	18-5241	—	N/A
25②	252/253HB, H8D,254/255HB	—	18-5241	—	N/A
25	252/253/254/255HA	—	18-5241	—	N/A
25③	252/253/254/255HB, 256/257HA	18-5162	—	—	—
25②	256/257HA,H8C	—	18-5241	—	N/A
30②	302/303H9C,HB	—	18-5241	—	N/A
30	302/303/304/305HA	—	18-5241	—	N/A
30③	302/303/304/305HB, 306/607HA	18-5162	—	—	—
30②	304/305HB, 306/607HA	—	18-5241	—	N/A
35②	350/351HK,H8L, 356/357HK,H8M	—	18-5241	—	N/A
35③	350/351/354/ 355HC-HH	18-5162	—	—	18-5803
35②	350/351/354/355HC-HH	18-5149	18-5169	18-5013	18-5803
35①	350/351/354/355HH, 356/357HF	18-5162	N/A	N/A	18-5803
35③	350/351/356/357HK	18-5162	—	—	—
35	350/352/353/354/ 355HA, 352/353HF	18-5149	18-5169	18-5013	18-5803
35	352/353HC-HE, HG-HJ, H2P, H8K, H9L	18-5149	18-5169	18-5013	—
35	353H0M, H1N	18-5149	18-5169	18-5013	—
35②	356/357HA-HF	18-5149	18-5169	18-5013	18-5803
35③	356/357HA-HF	18-5162	—	—	18-5803
35	360/361HA, HB	18-5149	18-5169	18-5013	—
45③	450 THRU 457HA, HC-HH	18-5162	—	—	18-5803
45②	450 THRU 457HA, HC-HH	18-5149	18-5169	18-5013	18-5803
45①	450 THRU 457HC-HH	18-5162	N/A	N/A	18-5803
45	450/451HK, 452/453HC-HJ, H8K	18-5149	18-5169	18-5013	—
45	456/7H0L, HJ, H1M, H9K, 457H3P, H2N	18-5162	—	—	18-5803
45	458/459HA, HG	18-5162	N/A	N/A	18-5803
45③	458/459HA-HF	18-5162	—	—	18-5803
45①	458/459HA-HF	18-5162	N/A	N/A	18-5803
45②	458/459HA-HF	18-5149	18-5169	18-5013	18-5803
45	459H0J, H9H	18-5162	—	—	18-5803
45	464HA	18-5149	18-5169	18-5013	18-5803
50	503H3A, 507H1A, H2B, H2C, H3D, R3E	18-5162	—	—	18-5803
55	551HA	18-5162	—	—	18-5803
55②	554 THRU 559HA, HC-HG	18-5149	18-5169	18-5013	18-5803
55③	554 THRU 559HA, HC-HG	18-5162	—	—	18-5803
55①	554 THRU 559HA, HC-HG	18-5162	N/A	N/A	18-5803
70	706/707HA, HC-HF	18-5150	N/A	N/A	18-5803
75	756/757HA	18-5150	N/A	N/A	18-5803
85	856/857HA, HC, HD, HE	18-5150	N/A	N/A	18-5803
90	906/907HA	18-5150	N/A	N/A	18-5803
105	1056/1057HA-HF, 1058HA, HB, HC	18-5150	N/A	N/A	18-5803
105	1058HD, 1059HD	N/A	N/A	N/A	18-5803
120	1206/1207HA-HF, 1208 HA, HB, HC	18-5150	N/A	N/A	18-5803
120	1208HD,1209HD	N/A	N/A	N/A	18-5803
130	1306/1307HA	18-5150	N/A	N/A	18-5803
135	1356/1357HA, 1358HA, HB, HC	18-5150	N/A	N/A	18-5803
135	1358HD,1359HD	N/A	N/A	N/A	18-5803
150	1508HA	18-5150	N/A	N/A	18-5803

① Magnapower ignition (w/alternator & C-D Unit)
② Magneto ignition (no alternator)
③ Standard ignition (w/alternator)
④ 94 HA S/N 3299 & below, 95HA S/N 3124
⑤ 95HA S/N 3300 & up, 95HA S/N 3125 & up

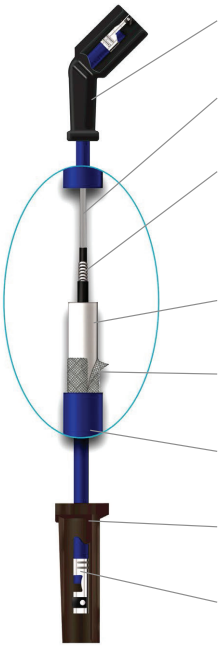
FORCE IGNITION

Year	Model	Serial #	Contact Set	Condenser	Solenoid	Switch Box
1984-87	9.9/15	N/A	—	18-5241	—	—
1996-99	40/50	E138600-E369299	—	—	18-5834②	—
1984-87	50	N/A	18-5162	—	18-5803	—
1988	50	N/A	—	—	18-5803①	—
1991B, 1992C	70	E000001-E039023	18-5162	—	18-5803	18-5790
1991-95	70	E000001-E138599	—	—	—	18-5790
1996-99	75	E138600-UP	—	—	18-5834②	—
1991D-1992C	90	E000001-E039023	N/A	N/A	—	18-5775
1991	90 L-DRIVE	N/A	N/A	N/A	—	18-5775
1991-95	90	E000001-E138599	—	—	—	18-5790
1996-99	90	E138600-UP	—	—	18-5834②	—
1993-94	SPORT JET 90	E023150-E033710	N/A	N/A	—	18-5775
1991D-1992C& 1993, 1994	120	E000001-E093699	N/A	N/A	—	18-5881
1995	120	E093700-E138599	N/A	N/A	—	18-5881
1996-99	120	E138600-UP	—	—	18-5834②	18-5790
1991-92	120 L-DRIVE	N/A	N/A	N/A	—	18-5881

① Except "D" Models ② Style II

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

Part No.	Description
18-8819-1	7" Spark Plug Wire
18-5228-1	9" Spark Plug Wire
① 18-5228-1D	9" Spark Plug Wire
②③ 18-5229-9-1	22" Spark Plug Wire (pkg of 5)
②③ 18-5230-9-1	10" Spark Plug Wire (pkg of 5)

18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge
BC88523	2'	Red	4
BC88533	2'	Black	4
BC88543	4'	Red	2
BC88553	4'	Black	2
BC88563	6'	Red	2
BC88573	6'	Black	2
BC88583	8'	Red	1
BC88593	8'	Black	1

18-5225
SPARK PLUG WIRE KIT
Replaces:
Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. roll of 7mm hypalon ignition wire with a metallic core and a large assortment of three different end fittings to fit outboard motors.

18-5222
IGNITION WIRE
Silicone Core
(100' Spool)
8mm

18-5226
IGNITION WIRE
Metallic Core
(100' Spool)
7mm Hypalon

PKG. OF 10

18-5224
18-5224-9②
IGNITION WIRE TERMINAL

PKG. OF 10

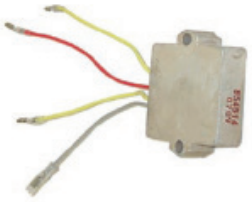
18-5750
18-5750-9②
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector

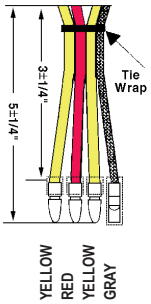
18-5752
UNIVERSAL SPARK PLUG BOOTS
(8mm)

18-5206
CONDENSER
Replaces: 398-176

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per Package ③ Uses 7mm wire copper core

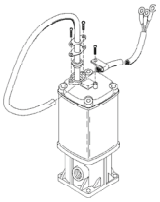
18-5742
VOLTAGE REGULATOR
Replaces: 8152792, 815279T3, 815279T2, 830179A2, 817411, F746470, F718470
Force engines with 16 amp - 20 amp charging system model years 1991-92





18-5744
VOLTAGE REGULATOR
Replaces: 8152794, 883071A1, 856747T1, 854514A1, 830179A1, 8174111, 815279T5, 815279T4
Force engines with 16 amp - 20 amp charging system model years 1993-present

18-6762
TILT/TRIM MOTOR
Replaces: 449541-3, 455541



If you have this 3-wire single ram system, use **18-6775**

18-6775
TILT/TRIM MOTOR
Replaces: 824051, 830250A6
For: 90 HP (1995-97) and 120 HP (1995-97)
Contains: All parts necessary, a new 3-wire motor/reservoir, drive shaft coupler, oil seal, o-ring and hardware.

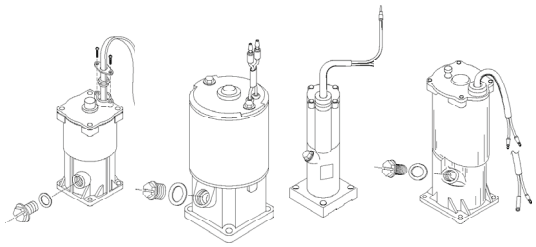
18-6286
TILT/TRIM MOTOR
Heavy Duty Late Model Mercury/Force 25-50HP Outboards w/2-wire connection and flat blade shaft.
4 bolt mount.
Replaces: 827675A1

18-6279
TILT/TRIM MOTOR
Replaces: 820545, F694541-1
Late model Force outboards w/2 wire connection

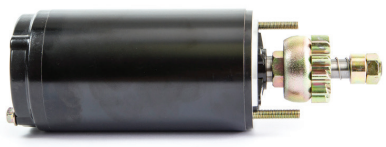
18-6777
TILT/TRIM MOTOR
Replaces: 818903A1, 819762A4-A7, 819479A1, 819480A1, 81977A8-A9, 822870A1, 830250A3-T3, 832021A1-T4-A2-T2, 855654A1-T2, 19217A1-A5
Contains: All parts necessary, a new 2- wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware.

For:

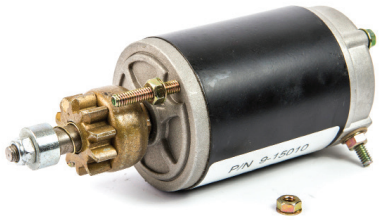
HP	Years	HP	Years
40	1992-94	90	1991-94
50	1991-94	120	1990-94
70	1991-95	150	1989-94
75	1996-99		



If you have any of the 2-wire single ram systems, use **18-6777**



18-6439
STARTER
Replaces: 50-803903T, 50-F575955
Fits: 50HP (1984-92)



18-6441
STARTER
Replaces: 50-803900T, 50-F514955
Fits: 25 HP (1983-84, 1989), 30 hp (1979), 35 HP (1976-78, 1986-91)

18-5613
OUTBOARD STARTER
Replaces: Mercury/Force
FK616955, F616955, F490955, F480955, FS438955, F438955-1, F85955-1, FA85955, FS438955, FS480955, FS489955, FS490955

18-5618
OUTBOARD STARTER
Replaces: Mercury/Force
50-819968-2, 50-8199684, 50-8199683, 50-8199681, 50-819968, 50-898265003

18-5622
OUTBOARD STARTER
Replaces: Mercury/Force
50-820193, 50-820193T1

18-5673
DRIVE ASSEMBLY
Replaces: Mercury/Force
F15100, F15110, 819222

18-5697
DRIVE BRUSH KIT
Replaces: 75384, F15164

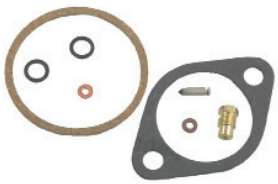
APPLICATION BEGINS ON NEXT PAGE

CHRYSLER/FORCE

Years	Starter	OEM #	Drive Assembly	O.E. #	Tooth Count	Drive Brush Kit	O.E. #
1983-84	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
1989	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
1979	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
1976-78	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
1986-91	18-6441	50-F514955/514955	18-5655	F15150	10	18-5697	F15157
1966-89	①	201955/FK575955	–	F15150	9	18-5697	F15164
1966-92	18-6439	50-F575955	18-5655	F15150	10	18-5697	F15164
1966-92	①	50-F514955/514955	–	–	10	18-5697	F15164
1992-99	18-5622	50-820193/50-820193T1	18-5677	811902	13	18-5697	F15164
1992-94	①	50-819271/50-820193A1	18-5677	811902	13	18-5697	F15164
1966-89	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
1966-89	18-5613*	480955/FK616955	–	F15100, F15110	9	18-5697	F15164
1991-95	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190
1996-98	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190
1989	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
1992-97	18-5618	50-819968-2	–	820583	9	–	F15190
1991-98	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190
1990-91	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
1990-91	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
1990-94	18-5613	50-819085/F616955-1/F616955	–	819222	9	18-5697	F15164
1989A-1992C	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190
1989-1994	18-5613	50-819085/F616955-1/F616955	–	819222	9	–	F15190

① No replacement starter available, drive parts only

* Only fits 140 HP (1983-1984)



18-7033
CARB KIT
Replaces: FK10003, FK10026, FK10053, FK10102-1

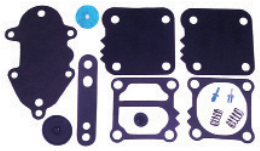
18-7037
CARB KIT
Replaces: FK10004, FK10005, FK10007, FK10008, FK10027, FK10057, FK10108, FRK739

18-7041
NEEDLE & SEAT
Replaces: FO16311, FO10790

18-7057
NEEDLE & SEAT
Replaces: F010790
.078 Bore

18-7805
FUEL PUMP KIT
Replaces: F24747-1

18-7806-1
FUEL PUMP KIT



18-7817
DIAPHRAGM KIT
Replaces: 21-42990A7, A8, A9, A10, 21-857005A1

CHRYSLER

HP	Model	Carb Kit	Needle & Seat	Fuel Pump Kit
3.6	32/33HA,HB,HC	18-7037	18-7057	N/A
4.5	42HA	18-7037	18-7057	18-7805
5	52/53HA	—	—	18-7805
6	60HA	18-7037	18-7057	18-7805
6	60H0D,H8B,H9C	—	—	18-7805
6	61H0C,H8B,H9B	—	—	18-7805
6	62H8J,H9K,H9L	—	—	18-7805
6	67H9B,H9C	—	—	18-7805
6	62/63H9M	18-7037	18-7057	18-7805
6	62/63HA ①	18-7037	18-7057	18-7805

① S/N 3001 & up

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER (Cont.)

HP	Model	Carb Kit	Needle & Seat	Fuel Pump Kit
6	62/63HA ②	—	—	18-7805
6	62/63H9M,HC,HD,HE,HF,HG,HH	18-7037	18-7057	18-7805
6	64HA,HB,HC	18-7037	18-7057	18-7805
6	64H0F,H1G,H2H,H9E,65H0A	—	—	18-7805
6	64H8D	18-7037	18-7057	18-7805
7	72/73HA	—	—	18-7805
7.5	70H9A	—	—	18-7805
7.5	71H1B,H2C,H3D,H9A	—	—	18-7805
7.5	72H1D,H2E,H3F,H0C,H9B	—	—	18-7805
7.5	75H9A,77HOB,H1C,H9B	—	—	18-7805
8	82/83HA,HC,HD,HE,HF,HG,HH,H9K	18-7037	18-7057	18-7805
8	82/87H8J	—	—	18-7805
9.9	91H0B,H9A	18-7037	18-7057	18-7805
9.9	91H3C,95H3J	—	—	18-7805
9.9	92H1H,98H1B	18-7037	18-7057	18-7805
9.9	92H1J/H2J,H3K	—	—	18-7805
9.9	92/93H0G,H9F,HD,HE	18-7037	18-7057	18-7805
9.9	92/93HA	—	—	18-7805
9.9	92/93HB ④	18-7037	18-7057	18-7805
9.9	92/93HB ⑤	—	—	18-7805
9.9	94H1F,94/95HA,95H2H	—	—	18-7805
9.9	94/95HB,HD,HE, 95H0F,H1G	18-7037	18-7057	18-7805
9.9	98H2C 98/99H9A	—	—	18-7805
10	100HA,101H8B	18-7037	18-7057	18-7805
10	102/103HA,HB,HC,HD,H8B	18-7037	18-7057	18-7805
10	104/105HA,HB,HC	18-7037	18-7057	18-7805
10	108/109HA,H8B	18-7037	18-7057	18-7805
12	121H9A,125H9E	18-7037	18-7057	18-7805
12.9	122/123HA,HC,HD,H9E	18-7037	18-7057	18-7805
12.9	124/125HA,HC,HD	18-7037	18-7057	18-7805
12.9	128/129 H9A	18-7037	18-7057	18-7805
15	152H1G	18-7037	18-7057	18-7805
15	152H1H,H2H,H3J	—	—	18-7805
15	158H3D	—	—	18-7805
15	152/153HA,HC,HB,H0F,H8D,H9E	18-7037	18-7057	18-7805
15	154HB,154/155HA	18-7037	18-7057	18-7805
15	158/159,HA,H8B,H9C	18-7037	18-7057	18-7805
20	202/203HA,HB,HD,HE,HF,HG	—	—	18-7805
20	202/3H0L,H1M,H9K,202H2N	18-7037	18-7057	—
20	204/205HA,HB,HD,HE,HF,HG	—	—	18-7805
20	206/207H9B	18-7037	18-7057	—
25	252H3G,257H3D ⑥	18-7037	18-7057	—
25	252/253HA,HB,H8C,H8D,252H1F,H2F	18-7037	18-7057	—
25	254/255HA,HB 256/257HA,HB	18-7037	18-7057	—
30	302/303HA,HB	18-7037	18-7057	—
30	302/303H9C	—	18-7057	—
30	304/305HA,HB	18-7037	18-7057	—
30	306/307H0C,H9B	—	18-7057	—
30	306/307HA,307H1D,H2E	18-7037	18-7057	—
35	350 THRU 355HA,HC,HD	18-7037	18-7057	18-7806-1
35	350/351,HE,HF,HG,HH,HK,H8L	18-7037	18-7057	—
35	352/353H8K,H9L,353H0M,H1N	18-7037	18-7057	—

① S/N 3001 & up ② S/N 3000 & under
③ 554HF S/N 11072 & up 555HF 14439 & up, 557HF 14581 & up 558HF 11108 & up, 559HF 14309 & up
④ Tillotson carb CO-3A ⑤ Tillotson carb MD-144A ⑥ Tillotson carb WB-19D

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER (Cont.)				
HP	Model	Carb Kit	Needle & Seat	Fuel Pump Kit
35	352/353HE,HF,HG,HH,HJ,H2P	18-7037	18-7057	—
35	354/355HE,HF,HG,HH	18-7037	18-7057	—
35	356/357HC,HD,HC,HE,HF,HK,H8M	18-7037	18-7057	—
35	357H3N,R3P,360/361HA,HB	18-7037	18-7057	—
35	356/357HA,HB	18-7037	18-7057	18-7806-1
45	450/451HK	18-7037	18-7057	—
45	450 THRU 457HA,HC,HD	18-7037	18-7057	18-7806-1
45	450 THRU 457HE,HF,HG,HH	18-7037	18-7057	—
45	452/453HJ,H8K	18-7037	18-7057	—
45	456/457H0L,HJ,H1M,H9K,457H2N	18-7037	18-7057	—
45	458/459HA,HB	18-7037	18-7057	18-7806-1
45	458/459HD,HC,HE,HF,HG	18-7037	18-7057	—
45	459H0J,H9H	18-7037	18-7057	—
45	468/469HA	18-7037	18-7057	—
50	503H3A,507H1A,H2B,H2C,H3D,R3E	18-7037	18-7057	—
55	551HA,554 THRU 559HA,HD,HF ③	18-7037	18-7057	18-7806-1
55	554 THRU 559HE,HG	18-7037	18-7057	—
55	558/559HH,HJ,HK,H9L	18-7033	18-7057	—
55	559H0M,H0N,H1N,H2P,H3R,V3S	18-7033	18-7057	—
60	608/609HA	18-7033	18-7057	—
65	659HA,HB	—	18-7057	—
70	706/707HA,HC,HD,HE	18-7033	18-7057	18-7806-1
70	706/707HF,709HOAN,H9A	18-7037	18-7041	—
70	T700H9A	18-7037	18-7057	—
75	754H0B,456H0F,H2H,757HD,H9E	18-7033	18-7057	—
75	756/757HA,HB,HC,756H1G	18-7037	18-7041	—
75	758H0B,H1C,P/S759H9A	18-7037	18-7041	—
75	758H2D,T750H9A	18-7037	18-7057	—
85	850H0A,H1C,851H9A,P/S855H9A	18-7033	18-7057	—
85	856H0H,H1J,H2K	18-7033	18-7057	—
85	856/7HA,HC,HD	18-7033	18-7057	18-7806-1
85	856/7HE	18-7037	18-7041	—
85	857HF,H9G	18-7033	18-7057	—
85	858H0C,H1D,H2E	18-7033	18-7057	—
85	859HA,H8A,H9B,T850H9A	18-7033	18-7057	—
90	906/907HA,HB,HC	18-7033	18-7057	—
100	T1000H9A,1002H0AN,1004H0B,H9A	—	18-7057	—
100	1006H0B,H1C,1007H9A,1008H0A,H1B	—	18-7057	—
105	1055HA	18-7037	18-7057	—
105	1055HB	—	18-7057	—
105	1056/1057HA,HB,HC,HD	18-7037	18-7057	18-7806-1
105	1056/1057HE,HF	18-7037	18-7057	—
105	1057HH,1058H2G	—	18-7057	—
105	1058 HA,HB,HC	18-7037	18-7057	18-7806-1
105	1058/9HD,HE	18-7037	18-7057	—
105	1058/1059HF,1059HG	—	18-7057	—
115	1159HA	—	18-7057	—
120	1206/1207HA,HB,HC,HD	18-7037	18-7057	18-7806-1
120	1206/1207HE,HF	18-7037	18-7057	—
120	1208HA,HB,HC	18-7037	18-7057	18-7806-1
120	1208/1209HD,HE	18-7037	18-7057	—
120	1208/1209HF,1209HG	—	18-7057	—
130	1306/1307HA	18-7037	—	18-7806-1
135	1358HA,HB,HC	18-7037	18-7057	18-7806-1
150	1508HA	18-7037	—	18-7806-1

③ 554HF S/N 11072 & up 555HF 14439 & up, 557HF 14581 & up 558HF 11108 & up, 559HF 14309 & up

FORCE

HP	MODEL	YEAR	BEGINNING SERIAL #	ENDING SERIAL #	FUEL PUMP KIT
5	5	1988-1996	N/A	N/A	18-7805
7.5	7.5	1985	N/A	N/A	18-7805
9.9 / 15	9.9 / 15	1984-1998	N/A	N/A	18-7805
25	25	1989	N/A	N/A	18-7806-1
35	35	1986-1987	N/A	N/A	18-7806-1
35A	35A	1988-1991	N/A	N/A	18-7806-1
35B	35B	1988-1991	N/A	N/A	18-7806-1
35C	35C	1989-1991	N/A	N/A	18-7806-1
40 / 50	40 / 50	1992	E000001	E065371	18-7806-1
40 / 50	40 / 50	1992-1994	E065372	E093669	18-7817
40 / 50	40 / 50	1995	E093700	E138599	18-7817
40 / 50	40 / 50	1997-1999	E138600	& UP	18-7817
50	50	1984-1992	N/A	N/A	18-7806-1
60	60	1985	N/A	N/A	18-7806-1
70	70	1991B / 1992C	E000001	E039023	18-7806-1 ①
70	70	1992-1995	E039024	E138599	18-7817 ①
75	75	1996-1999	E138600	& UP	18-7817
85	85	1983-1988 / 1989A, 1989B	N/A	N/A	18-7806-1
85	85	1989C-H / L-DRIVE	N/A	N/A	18-7806-1
90	90	1991A / 1991B / 1991C	N/A	N/A	18-7806-1
90	90	1991D-1992C	E000001	E039023	18-7806-1 ①
90	90	1992-1994	E039024	E093699	18-7817 ①
90	90	1995-1999	E093700	& UP	18-7817
90	90 L-Drive	1991	N/A	N/A	18-7806-1
90	90	1990	N/A	N/A	18-7806-1
90	90 L-DRIVE	1990	N/A	N/A	18-7806-1
90	SPORT JET 90	1993-1994	E023150	E066619	18-7806-1
90	SPORT JET 90	1995-1996	E138325	E138599	18-7806-1
90	SPORT JET 90XR	1996-1997	E141089	& UP	18-7806-1
120	120	1990A-1991C	N/A	N/A	18-7806-1
120	120	1991D-1992C	E000001	E093699	18-7817 ①
120	120	1993-1994	E000001	E093699	18-7817
120	120	1995	E093700	E138599	18-7817
120	120	1996-1999	E0138600	& UP	18-7817
120	120 L-DRIVE	1990-1992	N/A	N/A	18-7806-1
120	120 SPORT JET	1995-1997	E095088	E138599	18-7806-1
125	125	1984-1989	N/A	N/A	18-7806-1
125	125 L-DRIVE	1989	N/A	N/A	18-7806-1
150	150	1989-1992	UP TO	E065371	18-7806-1
150	150	1993-1994	E000001	E093699	18-7817

① Serial # E000001-E065371 use 18-7806-1

FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8011EP-2** ***SILVERADO 4000 Premium*** **OE# FS409752**

DISPLAY PACKAGE

*

18-8071
TANK CONNECTOR
(SOLD SEPARATELY)

18-8005EP-1
PRIMER BULB

18-8062
FUEL CONNECTOR

*

FUEL LINE ASSEMBLY COMPONENTS

CHRYSLER FUEL APPLICATION

Engine	Year
6 HP	1976-82
7.5 HP	1979-85
8 HP	1976-79
9.9 HP	1979-95
10 HP	1976-78
12 HP	1979
15 HP	1976-95
20 HP	1978-82
25 HP	1975-78, 1981-84, 1989
30 HP	1979-82

Engine	Year
35 HP	1974-89
40 HP	1992-94
45 HP	1974-84
50 HP	1981-94
55 HP	1974-83
60 HP	1984-85
65 HP	1978
70 HP	1979-80, 1991-95
75 HP	1975-84
85 HP	1977-88

Engine	Year
90 HP	1975-77, 1983-84, 1991-94
100 HP	1979-84
105 HP	1976-78, 1982
115 HP	1977-84
120 HP	1976-77, 1990-94
125 HP	1981-88
135 HP	1976-77
140 HP	1978-84
150 HP	1989-94

DISPLAY PACKAGE

18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Large capacity bulb

① Discount shop pack of 10 - Priced per package

DISPLAY PACKAGE

18-8062
FUEL CONNECTOR
3/8" barb
Replaces: 197787-3
Mates with **18-8071**

DISPLAY PACKAGE

18-8071
TANK CONNECTOR
1/4" NPT .432 O.D.
Mates with **18-8062**
(Male)

18-3550
THERMOSTAT
Replaces: F85068-2, F84068-2, F85068-1, F85068
140°

18-3556
THERMOSTAT
Replaces: F97068-2
3/4" – 130°

18-3557
THERMOSTAT
Replaces: F335068
1" – 143°

18-3559
THERMOSTAT
Replaces: F528068
1" – 110°

18-3030
IMPELLER
Replaces: 47-803630T, F523065, F523065-1
For: Force outboard, 85 HP (1975-89, except 1989 D, F, G, H), 125 HP A,B,&C (1981-88)

18-3017
18-3017-10②
IMPELLER
Replaces: 47-89984T4, 47-F694065, 47-803631T

18-3056
18-3056-10②
IMPELLER
Replaces: 47-430262

18-3057
IMPELLER
Replaces: 47-85089-3

APPLICATION ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Discount shop pack of 10 - Priced per package

18-3062
IMPELLER
Replaces: 47-42038-2, 002

18-3084
IMPELLER
Replaces: 47-F40065-2

18-3085
IMPELLER
Replaces: 47-F84065

18-8900
IMPELLER
Replaces: 47-19453

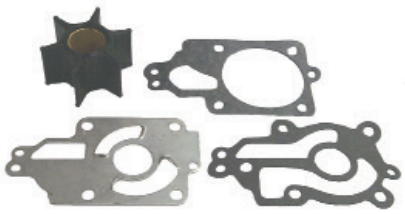
18-8901
IMPELLER
Replaces: 47-F462065

18-8903
IMPELLER
Replaces: 47-F436065-2

18-45003
IMPELLER
Replaces: 47-F433065
Fits: Force 35/45/55 hp (1974-80)

18-3240
WATER PUMP KIT
For: 9.9HP (1979-97) 10HP (1974-78)
12HP (1979) 15HP (1974-97)
20HP (1973-78) 25HP (1973-78)

①**18-3251D** Display Package

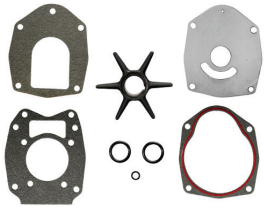


18-3251
WATER PUMP KIT
For: 85HP (1989 D, F, G, H) 90HP (all except 1995-97 & Sport Jet) 120HP (all except 1995-97 & Sport Jet) 125HP (1988-89) 150HP (1989-up)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0416	Gasket, Wear Plate	27-F694830	1
18-3017	Impeller	47-89984T4	1

①**18-3214D** Display Package



18-3214
IMPELLER REPAIR KIT
Replaces: 46-43024A7

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Hsg. Gasket	27-43047-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2944	Seal Ring	26-45577	1
18-3056	Impeller	47-43026-1	1
18-3122	Impeller Plate	817276	1
18-7420	O-Ring	25-21836	1

①**18-3215D** Display Package

18-3215
IMPELLER REPAIR KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2560	Impeller Washer Gasket	12-86645	2
18-2561	Gear Hsg. to Face Plate Gasket	27-85087	1
18-2562	Gear Hsg. to Face Plate Gasket	27-99326-1	1
18-3057	Impeller	47-85089-3	1
18-7419	O-Ring	25-69202	1

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Discount shop pack of 10 - Priced per package

CHRYSLER/FORCE

HP	Year	Serial No.	Impeller	Impeller Kit	Thermostat
9.9	1979-97	ALL	18-8903	18-3240	—
9.9/15	1998	E288600-E344999 ▯	18-3062	—	—
10	1974-78	ALL	18-8903	18-3240	—
12	1979	ALL	18-8903	18-3240	—
15	1974-97	ALL	18-8903	18-3240	—
20	1973-78	ALL	18-8903	18-3240	—
20	1979-82	ALL	18-8901	18-3240	—
25	1973-78	ALL	18-8903	18-3240	—
25	1996-98	E127700-E344999	18-3057	18-3215	18-3556
30	1980-82	ALL	18-8901	—	—
35	1976-78, 83-84 & 86-88	ALL	18-8901	—	18-3556
35	1979-82	ALL	18-3084		18-3556
40/50	1992-94	E065372-E093669	—	—	18-3556
40/50	1995-99	E093700-E369299	18-3057	—	18-3556

① Except model "C" for 1988 ② 1989 "D" & "E" models ③ Mercury Lower Unit

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER/FORCE (Cont.)

HP	Year	Serial No.	Impeller	Impeller Kit	Thermostat
50	1984-91,1992A	N/A	—	—	18-3556
70	1979-80	ALL	18-3085		18-3559
70	1991-95	E138600-E345999	18-8900	—	—
75	1979	ALL	18-3085		18-3559
75	1980	ALL	18-3030		18-3559
75	1996-98	E138600-E345999	18-8900	—	—
75	1999	E345000-UP	18-3057	—	—
85	1977-88	ALL	18-3030		18-3559
85	1989	A,B	18-3030		18-3559
85	1989	C,E	18-3030		—
85	1989	D, F, G, H	18-3017		—
85	L-DRIVES 1989	A,B,C	18-3017	—	—
90	1991A,B,C,D-1992C	E000001-E039023	18-3017	18-3251	—
90	1992-94	E039024-E093699	18-3017	18-3251	—
90	1995-97	E093700-UP	18-3056	18-3214	—
90 L-DRIVE	1991	N/A	18-3017	18-3251	—
90 & L-DRIVE	1990	N/A	18-3017	18-3251	—
SPORT JET 90	1993-94	E023150-E066619	—	—	—
SPORT JET 90	1995-96	E138325-E138599	—	—	—
SPORT JET 95XR	1996-97	E141089-UP	—	—	—
100	1979-80	ALL	18-3030		18-3559
105	1977-78	ALL	18-3030		18-3559
115	1977-80	ALL	18-3030		18-3559
120/135	1977	ALL	18-3030		18-3559
120	1990A-91C	N/A	18-3017	18-3251	—
120	1991D-92C& 1993, 1994	E000001-E093699	18-3017	18-3251	—
120	1995-97	E093700-UP	18-3056	18-3214	—
120 L-DRIVE	1990-92	N/A	18-3017	18-3251	—
120 SPORT JET	1995-97	E095088-E138599	—	—	—
125	1981-89	ALL	18-3030	—	18-3559 ▯▯
125	1988	C	18-3030	—	—
125 L-DRIVE	1989	N/A	18-3017	18-3251	18-3559
140	1978-80	ALL	18-3030		18-3559
150	1989-92	UP TO E065371	18-3017	18-3251	—
150	1993-UP	E000001-E093699	18-3017	18-3251	—

① Except model "C" for 1988 ② 1989 "D" & "E" models ③ Mercury Lower Unit

CHRYSLER IMPELLER APPLICATION

HP	Model	Year	Serial #	Impeller	Impeller Kit	Thermostat
9.9	9.9	1979-1997	All	18-8903	18-3240	N/A
9.9 / 15	9.9 / 15	1998	E288600 - E344999 ①	18-3062	N/A	N/A
10	10	1974-1978	All	18-8903	18-3240	N/A
12	12	1979	All	18-8903	18-3240	N/A
15	15	1974-1997	All	18-8903	18-3240	N/A
20	20	1973-1978	All	18-8903	18-3240	N/A
20	20	1979-1982	All	18-8901	18-3240	N/A
25	25	1973-1978	All	18-8903	18-3240	N/A
25	25	1996-1998	E127700 - E344999	18-3057	18-3215	18-3556
30	30	1980-1982	All	18-8901	N/A	N/A
35	35	1976-1978	All	18-8901	N/A	18-3556
35	35	1983-1984	All	18-8901	N/A	18-3556
35	35	1986-1988	All	18-8901	N/A	18-3556

① Mercury lower unit ② Except model "c" for 1988 ③ 1989 "D" & "E" models

APPLICATION CONTINUED ON NEXT PAGE

CHRYSLER IMPELLER APPLICATION

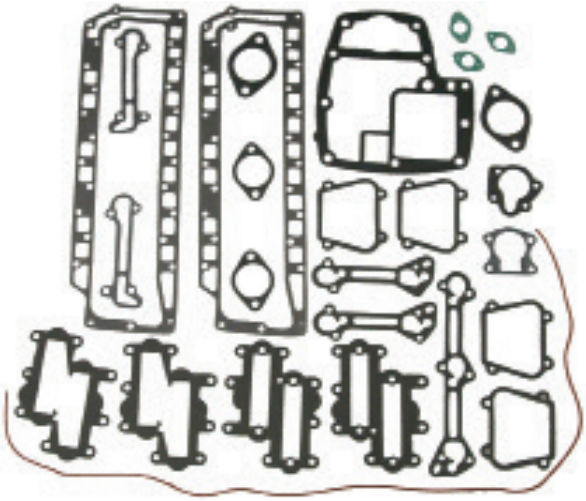
HP	Model	Year	Serial #	Impeller	Impeller Kit	Thermostat
35	35	1979-1982	All	18-3084	N/A	18-3556
40 / 50	40 / 50	1992-1994	E065372 - E093669	N/A	N/A	18-3556
40 / 50	40 / 50	1995-1999	E093700 - E369299	18-3057	N/A	18-3556
50	50	1984-1991	N/A	N/A	N/A	18-3556
50	50	1992A	N/A	N/A	N/A	18-3556
70	70	1979-1980	All	18-3085	N/A	18-3559
70	70	1991-1995	E138600 - E345999	18-8900	N/A	N/A
75	75	1979	All	18-3085	N/A	18-3559
75	75	1980	All	18-3030	N/A	18-3559
75	75	1996-1998	E138600 - E345999	18-8900	N/A	N/A
75	75	1999	E345000 & UP	18-3057	N/A	N/A
85	85	1977-1988	All	18-3030	N/A	18-3559
85	85	1989	A, B	18-3030	N/A	18-3559
85	85	1989	C, E	18-3030	N/A	N/A
85	85	1989	D, F, G, H	18-3017	N/A	N/A
85	L-DRIVES	1985	A, B, C	18-3017	N/A	N/A
90	A, B, C, D	1991	E000001 - E039023	18-3017	18-3251	N/A
90	C	1992	E000001 - E039023	18-3017	18-3251	N/A
90	90	1983-1984	ALL	18-3030	N/A	N/A
90	90	1992-1994	E039024 - E093699	18-3017	18-3251	N/A
90	90	1995-1997	E093700 & UP	18-3056	18-3214	N/A
90	90 L-DRIVE	1991	N/A	18-3017	18-3251	N/A
90	90 / 90 L-DRIVE	1990	N/A	18-3017	18-3251	N/A
90	SPORT JET 90	1993-1994	E023150 - E066619	N/A	N/A	N/A
90	SPORT JET 90	1995-1996	E138325 - E138599	N/A	N/A	N/A
95	SPORT JET 95XR	1996-1997	E141089 & UP	N/A	N/A	N/A
100	100	1979-1981	ALL	18-3030	N/A	18-3559
100	100	1983-1984	ALL	18-3030	N/A	N/A
105	105	1977-1978	ALL	18-3030	N/A	18-3559
105	105	1982	ALL	18-3030	N/A	N/A
115	115	1977-1982	ALL	18-3030	N/A	18-3559
120 / 135	120 / 135	1977	ALL	18-3030	N/A	18-3559
120	1990A	1990	N/A	18-3017	18-3251	N/A
120	1991C	1991	N/A	18-3017	18-3251	N/A
120	1991D	1991	E000001 - E093699	18-3017	18-3251	N/A
120	1992C	1992	E000001 - E093699	18-3017	18-3251	N/A
120	1993-1994	1993-1994	E000001 - E093699	18-3017	18-3251	N/A
120	120	1995-1997	E093700 & UP	18-3056	18-3214	N/A
120	120 L-DRIVE	1990-1992	N/A	18-3017	18-3251	N/A
120	120 SPORT JET	1995-1997	E095088 - E138599	N/A	N/A	N/A
125	125	1981-1989	ALL	18-3030	N/A	18-3559 ②③
125	125	1988	C	18-3030	N/A	N/A
125	125 L-DRIVE	1989	N/A	18-3017	18-3251	18-3559
140	140	1978-1982	ALL	18-3030	N/A	18-3559
150	150	1989-1992	UP TO E065371	18-3017	18-3251	N/A
150	150	1993 & UP	E000001 - E093699	18-3017	18-3251	N/A

① Mercury lower unit ② Except model "c" for 1988 ③ 1989 "D" & "E" models

FORCE PISTON APPLICATION

HP/Model	Cyl.	Bore Size	Piston	OEM Part #	Rings	OEM Part #
40-50	2	3.312 / STD.	18-4629	700-834794T3, FA691015, 700-F694015	18-39010 ①	39-817869A1, FA663260
40-50	2	3.322 / .010	18-4630	700-834794A4, 700-FSA694015	—	39-817869A2, FSA335260
40-50	2	3.342 / .030	18-4631	700-834794A5, 700-818134A1	—	39-817869A3, 39-818110A1
40-50	2	3.375 / STD	18-4632	700-834800A4, 700-819005A8	18-3998 ①	39-8204757A2, FA528269, FA528260, 39-820457A1, 39-820457A2
40-50	2	3.385 / .010	18-4633	700-834800A5, 700-819005A12, 700-834800A2	18-3999	39-820641A1
40-50	2	3.405 / .030	18-4634	700-834800A6	—	39-818129A2
85-90 & L-DRIVES	3	3.312 / STD.	18-4629	700-834794T3, FA691015	18-39010 ①	39-817869A1, FA663260
85-90 & L-DRIVES	3	3.322 / .010	18-4630	700-834794A4, 700-FSA694015	—	39-817869A2, FSA335260
85-90 & L-DRIVES	3	3.342 / .030	18-4631	700-834794A5, 700-818134A1	—	39-817869A3, 39-818110A1
90 L-DRIVE, SPORT JET	3	3.375 / STD.	18-4632	700-834800A4, 700-819005A8	18-3998 ①	39-8204757A2, FA528269, FA528260, 39-820457A1, 39-820457A2
90 L-DRIVE, SPORT JET	3	3.385 / .010	18-4633	700-834800A5, 700-819005A12, 700-834800A2	18-3999	39-820641A1
90 L-DRIVE, SPORT JET	3	3.405 / .030	18-4634	700-834800A6	—	39-818129A2
120-150	4	3.312 / STD.	18-4629	700-834794T3, FA691015, 700-F694015	18-39010 ①	39-817869A1, FA663260
120-150	4	3.322 / .010	18-4630	700-834794A4, 700-FSA694015	—	39-817869A2, FSA335260
120-150	4	3.342 / .030	18-4631	700-834794A5, 700-818134A1	—	39-817869A3, 39-818110A1
120 L-DRIVE, SPORT JET	4	3.375 / STD.	18-4632	700-834800A4, 700-819005A8	18-3998 ①	39-8204757A2, FA528269, FA528260, 39-820457A1, 39-820457A2
120 L-DRIVE, SPORT JET	4	3.385 / .010	18-4633	700-834800A5, 700-819005A12, 700-834800A2	18-3999	39-820641A1
120 L-DRIVE, SPORT JET	4	3.405 / .030	18-4634	700-834800A6	—	39-818129A2

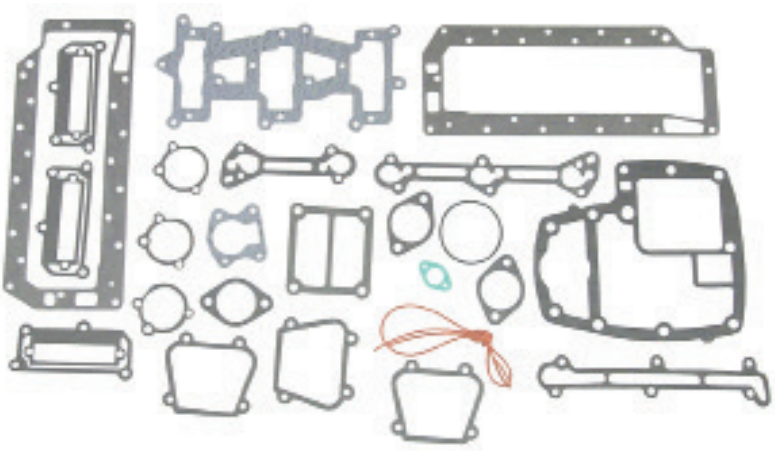
① Keystone Rings



18-4312
POWERHEAD GASKET SET
Powerhead Gasket Sets Do Not Include Head Gaskets

— CONTAINS —

PART #	GASKET DESC.	O.E. #	QTY.
18-0968	Cyl. Drain Reed Plate	27-F84748-3	2
18-0861	Cyl. Drain Reed Plate	27-F85748-2	1
18-0869	Port Cover Gasket	27-F40223	4
18-0915	Deflector Plate	27-F406406	2
18-0854	Thermostat Cover	27-F476067	1
18-0958	Exhaust Plate	27F-372154	2
18-0960	Carburetor	27-F85906	2
18-0141	By-Pass	27-F85762	2
18-0315	Carburetor	27-F440906	2



18-4313
POWERHEAD GASKET SET
Powerhead Gasket Sets Do Not Include Head Gaskets

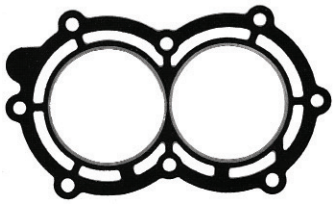
— CONTAINS —

PART #	GASKET DESC.	O.E. #	QTY.
18-0968	Cyl. Drain Reed Plate	27-F84748-3	1
18-0853	Manifold	27-F85159-1	1
18-0855	Carburetor Adapter Flange	27-F85168-1	3
18-0857	Cyl. Drain Cover	27-F85472-2	1
18-0861	Cyl. Drain Reed Plate	27-F85748-2	1
18-0869	Port Cover	27-F40223	2
18-0854	Thermostat Cover	27-F476067	1
18-0152	Intake	27F-481836	3
18-0119	Exhaust Port Plate	27-F85154	2
18-0114-1	Manifold End Cap	907761	1
18-7108	O-Ring	—	1
18-0960	Carburetor	27-F85906	3
18-0141	By-Pass	27-F85762	2
18-2534	Seal	184122-1	1

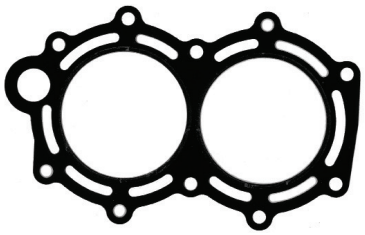
CHRYSLER POWERHEAD GASKET SET APPLICATION

HP	Years	Part #	HP	Years	Part #	HP	Years	Part #
45	1972-83 ①	—	85	1970-73, 1977-88	18-4313	120	1971-77	18-4312
50	1981-87	—	90	1974-77	18-4313	125	1983-88 ②	18-4312
55	1972-76 ①	—	100	1979-81, 1983	18-4312	130	1972	18-4312
70	1970-73, 1979-80	18-4313	105	1972-78, 1982	18-4312	135	1974-77	18-4312
75	1974-83	18-4313	115	1977-83	18-4312	140	1978-83	18-4312

① Beginning mid year 1972 All BC, BE, HC & HE Models ② For 1988 A & B Models

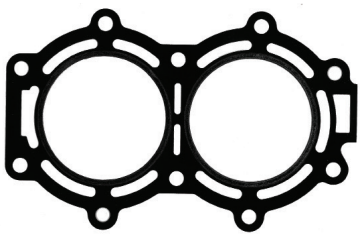


18-3851
HEAD GASKET
Replaces: 27-F286529-3
For: 9.9 and 15 HP



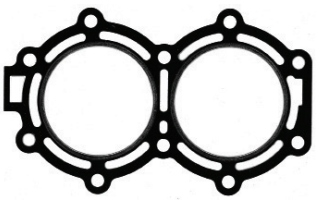
18-3852
HEAD GASKET
Replaces: 27-F513529
For: 25 and 35 HP

18-3853
HEAD GASKET
Replaces: 27-F691529-1
For: 45 and 50 HP



18-3854
HEAD GASKET
Replaces: 27-F658529
For: 50 HP

18-3855
HEAD GASKET
Replaces: 27-820438
For: 70, 75,85 and 90 HP



18-3856
HEAD GASKET
Replaces: 27-F201529-1
For: 1984-1987 "A" models 50 HP

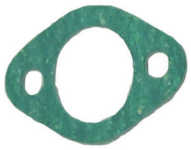
18-3857
HEAD GASKET
Replaces: 27-824615/27-824615-2, F476529, F476529-1, F476529-2, 27-F476529-4
For: 100 thru 140 H.P.

18-3859
HEAD GASKET
Replaces: 27-819138-2
For: 25 HP (E127700-E344999)

HEAD GASKET APPLICATION

HP	Model/Year	Serial #	Part No.	HP	Model/Year	Serial #	Part No.
9.9/15	1984-92,A,B	N/A	18-3851	90	1990-92,C,E	N/A	18-3855
9.9/15	1992-98	E000001 & UP	18-3851	90	1991-99	E000001 & UP	18-3855
25	1989A,B	N/A	18-3852	90	1990-91 L-DRIVE,A,B,C,D	N/A	18-3855
35	1986-91,A,B,C	N/A	18-3852	90	1993-95 SPORT JET	E023150-E138599	18-3855
40	1992C & 1992-99	E000001 & UP	18-3853	95	1996-97 SPORT JET XR	E141089 & UP	18-3855
50	1990A,1989-92,B,C.D,Z	N/A	18-3853	120	1990-92,A,C	N/A	18-3857
50	1984-87,A	N/A	18-3856	120	1990-99	E000001 & UP	18-3857
50	1988-89,A /1987-88,B,C,D	N/A	18-3854	120	1990-92,A,B,C,D L-DRIVE	N/A	18-3857
70	1991-92,B,C	N/A	18-3855	120	1995-99 SPORT JET,XR,XR2	N/A	18-3857
70	1992-95	E000001 & UP	18-3855	125	1983-89, A	N/A	18-3857
75	1996-99	E138600 & UP	18-3855	125	1986-89, B	N/A	18-3857
85	1984-89,A,L /1986-89,B,C,	N/A	18-3855	125	1988-89, C	N/A	18-3857
85	1986,M,N	N/A	18-3855	125	1989, D, E	N/A	18-3857
85	1985 L-DRIVE A,B,C	N/A	18-3855	150	1989A-1992C		N/A
85	1989,D,E,F,G,H	N/A	18-3855	150	1989-1994	E000001-E093699	N/A
90	1990-91,A,B,D	N/A	18-3855				

PKG. OF 2

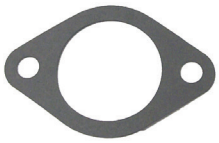


18-0141
18-0141-9①
BYPASS GASKET
Replaces: 27-F85762

PKG. OF 2

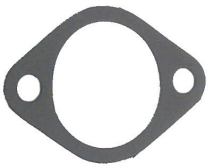
18-0152
18-0152-9①
INTAKE GASKET
Replaces: 27-F481836

PKG. OF 2

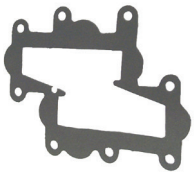


18-0315
18-0315-9①
CARBURETOR GASKET
Replaces: 27-F440906

PKG. OF 2

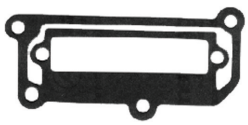


18-0960
18-0960-9①
CARBURETOR MOUNTING GASKET
Replaces: 27-F85906



18-0314
CARBURETOR ADAPTER GASKET
Replaces: 27-828316, 27-F178168, 27-F178168-1, F178168

PKG. OF 2



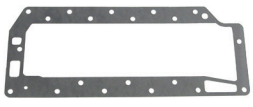
18-0855
18-0855-9①
CARBURETOR ADAPTER FLANGE GASKET
Replaces: 27-F85168-2

PKG. OF 2

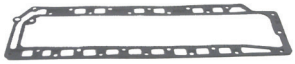
18-0915
DEFLECTOR PLATE GASKET
Replaces: 27-F406406

18-0861
CYLINDER DRAIN REED PLATE GASKET
Replaces: 27-F85748-2

PKG. OF 2

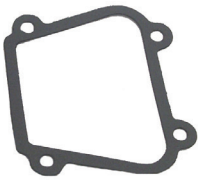


18-0119
18-0119-9①
EXHUAST PLATE GASKET
Replaces: 27-F85154-1



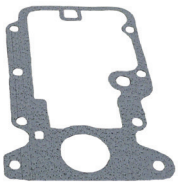
18-0958
EXHUAST PLATE GASKET
Replaces: 27-F372154-1

PKG. OF 2



18-0869
18-0869-9①
PORT COVER GASKET
Replaces: 27-F40223, 27-820500A3

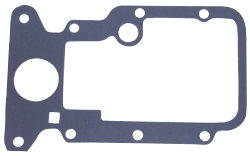
PKG. OF 2



18-0115
18-0115-9①
POWERHEAD BASE GASKET
Replaces: 27-F307279-2

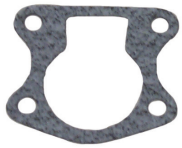
SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



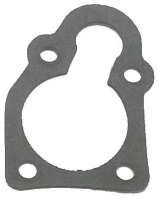
18-0154
LOWER EXHAUST CYLINDER GASKET
Replaces: 27-F40279-1

PKG. OF 2

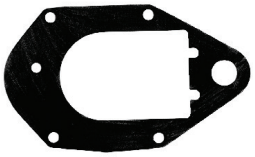


18-0854
18-0854-9①
THERMOSTAT COVER GASKET
Replaces: 27-F476067

PKG. OF 2

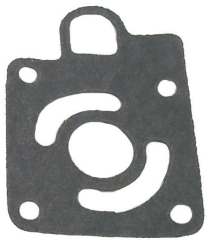


18-0873
18-0873-9①
THERMOSTAT GASKET
Replaces: 27-F97067, 27-819377



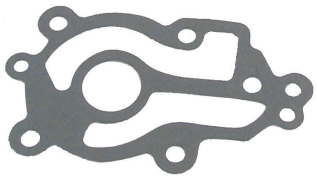
18-0622
LOWER WEAR PLATE GASKET
Replaces: 27-19701

PKG. OF 2

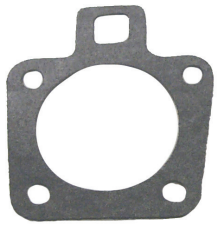


18-0415
18-0415-9①
WATER PUMP GASKET
Replaces: 27-F523031

PKG. OF 2



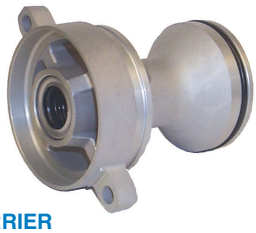
18-0416
WEAR PLATE GASKET
Replaces: 27-F694830



18-0417
18-0417-9①
WATER PUMP GASKET
Replaces: 27-F84031

PKG. OF 2

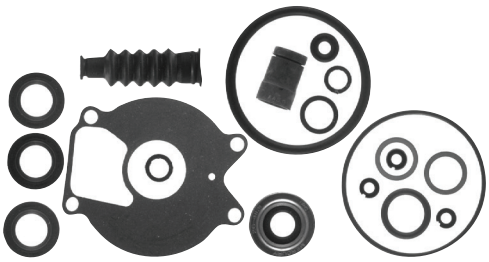
18-2534
SEAL
(40")
Replaces: F184122-1



18-2370
BEARING CARRIER
Replaces: 19291A3
For: Force 40/50 HP (1995-99), 70 HP (1991-95), 75 HP (1996-98), Mercury/Mariner 30/40 HP 2 cyl (9854537-OP016999), 30/40 4-stroke (OG760300-up), 40/50 HP/30Jet 3 cyl (9973100-up), 60 HP 3 cyl (OD000750-up), 60 HP 4-stroke 9973100-up)

①**18-2375D** Display Package

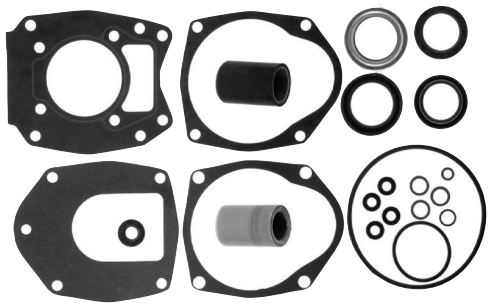
18-2375
DRAIN PLUG (MAGNET)
18-23751-9①
(Package of 50 without gasket)



18-2624
LOWER UNIT SEAL KIT
Replaces: 26-85090A2

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0579	Oil Seal	26-41131	1
18-0580	Oil Seal	26-41132	1
18-0586	Seal	26-99325	2
18-7419	O-Ring	25-69202	1
18-2562	Gear Hsg to Face Plate Gasket	27-99326-1	1
18-2945	Washer	12-20260	2
18-2742	Boot	85552	1
18-2560	Washer	12-86645	2
18-7135	O-Ring	25-35276	1
18-7956	O-Ring	25-85549	1
18-7100	O-Ring	25-85594	1
18-7959	O-Ring	25-99691	1



18-2626
LOWER UNIT SEAL KIT
Replaces: 26-43035A4

— CONTAINS —

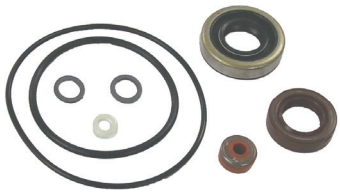
PART #	DESC.	O.E. #	QTY.
18-0522	Oil Seal	26-43036	1
18-0583	Oil Seal	26-43035	1
18-2002	Oil Seal	26-76868	1
18-2053	Oil Seal	26-70081	1
18-2054	Oil Seal	26-816464	1
18-2563	Face Plate to Water Pump Cover Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Hsg Gasket	27-43047-2	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Washer	12-19183	3
18-4261	Washer	19643	1
18-7198	O-Ring	25-45710	1

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

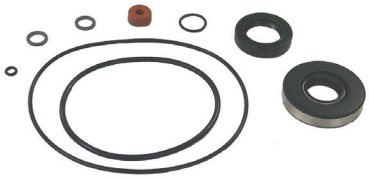
① Priced per Package

APPLICATION FOR SEAL KITS ON PAGE 238

18-2629
LOWER UNIT SEAL KIT
Replaces: 26-85090A1



18-2630
LOWER UNIT SEAL KIT
Replaces: FK1060



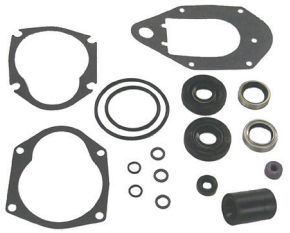
18-2631
LOWER UNIT SEAL KIT
Replaces: FK1061

18-2632
LOWER UNIT SEAL KIT
Replaces: FK1063-2, FK1063-1

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-2244	Washer	10-79953A2	3
18-7127	O-Ring	25-F84305	1
18-0500	Seal	26-817472	1
18-0512	Seal	26-F84307-1	1
18-7169	O-Ring	25-F24278	1
18-7176	O-Ring	25-90011	1
18-7467	O-Ring	25-54030	1
18-7141	O-Ring	802047	1

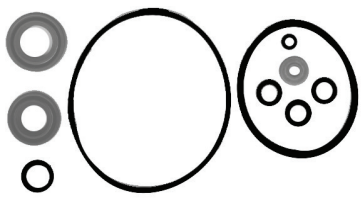
18-2633
LOWER UNIT SEAL KIT
Replaces: FK1127



18-2635
LOWER UNIT SEAL KIT
Replaces: 26-814669A2, 26-814669A1, FK1234

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-0622	Lower Wear Plate Gasket	27-19701	1
18-2051	Seal	26-69188	1
18-2052	Seal	26-69189	1
18-2945	Washer	12-19183	3
18-7168	O-Ring	25-48171	2
18-7173	O-Ring	25-30224	1
18-7950	O-Ring	25-45258	1



18-2636
LOWER UNIT SEAL KIT
Replaces: 26-820645A, FK1074

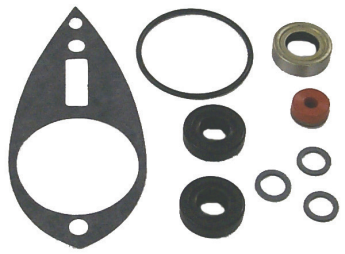
— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-0502	Seal	26-819396	1
18-0503	Seal	26-F40307-2	1
18-2945	Washer	12-19183	2
18-7116	O-Ring	25-62704	1
18-7134	O-Ring	25-F40342	1
18-7141	O-Ring	25-25007	1
18-7952	O-Ring	25-88657	1

18-2637-1
LOWER UNIT SEAL KIT
Replaces: FK1064

— CONTAINS —

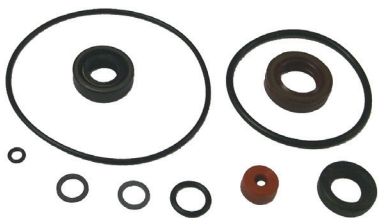
PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-0592	Seal	26-F318307	1
18-2945	Washer	12-19183	2
18-7149	O-Ring	25-525555	1
18-7171	O-Ring	25-F525305	1
18-7191	O-Ring	25-F474342	1



18-2638
LOWER UNIT SEAL KIT
Replaces: FK1065

— CONTAINS —

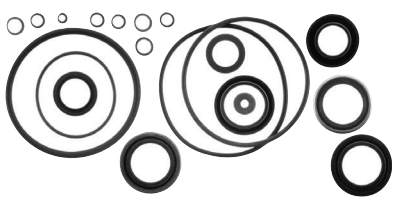
PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-0584	Seal	26-66022, 26-F346118	1
18-0593	Seal	26-F901307-2	2
18-0623	Lower Unit Gasket	27-F286555	1
18-2945	Washer	12-19183	3
18-7138	O-Ring	25-F455305	1



18-2639
LOWER UNIT SEAL KIT
Replaces: FK1068

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0584	Seal	26-66022	1
18-2945	Washer	12-19183	2
18-7134	O-Ring	25-F498618	1
18-7141	O-Ring	25-25007	1
18-7176	O-Ring	25-90011	1



18-2640
LOWER UNIT SEAL KIT
Replaces: FK1203-1, FK1203

— CONTAINS —

PART #	DESC.	O.E. #	QTY.
18-0500	Seal	26-817472	1
18-2014	Seal	26-F694305	1
18-2076	Seal	26-12224	1
18-2077	Seal	26-14077	1
18-2945	Washer	12-19183	3
18-7426	Grommet	25-30271	1
18-7127	O-Ring	25-F84305	1
18-7134	O-Ring	25-F498618	1
18-7169	O-Ring	25-F24278	1
18-7176	O-Ring	25-F74305	1
18-7413	O-Ring	25-62702	4

18-2697-1
LOWER UNIT SEAL KIT
Replaces: 26-41365A3

— CONTAINS —

PART #	DESC.	O.E.#	QTY.
18-0581	Oil Seal	26-413651	2
18-0584	Oil Seal	26-66022	1
18-0585	Oil Seal	26-821928	1
18-0586	Oil Seal	26-99325	1
18-2728	Water Tube Seal	26-42102-1	1
18-2945	Washer	12-19183	2
18-3149-2	Water Pump Base	46-42040A5	1
18-4261	Washer	19643	1
18-7162	O-Ring	25-33145	1

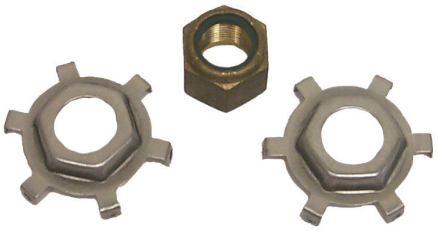
APPLICATION ON NEXT PAGE

CHRYSLER/FORCE LOWER UNIT SEAL KIT APPLICATION

Model / HP	Year	Seal Kit	Model / HP	Year	Seal Kit	Model / HP	Year	Seal Kit
6/7.5	1978-Up	18-2637	55	1972 1/2-1974	18-2636	85 L Drive	1989	18-2640
9.9/15	1997 & prior	18-2638	55 ②	1978-82	18-2630	90	1974-77	18-2631
9.9/15	1998	18-2697-1	55 ①	1983	18-2633	90	1983	18-2632
20/25	1972-78	18-2639	60 ②	1984 & Prior	18-2630	90	1990-94	18-2640
25	1989	18-2636	60 ①	1985	18-2633	90	1995-99	18-2626
25	1996-97	18-2624	65 ①	All	18-2633	90 L Drive	1990-91	18-2640
25	1998	18-2629	70	1970-73	18-2631	105	1970-76	18-2631
35	1970-72	18-2630	70	1979	18-2631	105	1979-83	18-2632
35	1972 1/2	18-2636	70	1991-95	18-2635	120	1990-94	18-2640
35	1973	18-2630	75	1975-79	18-2631	120	1995-99	18-2626
35	1974-75	18-2636	75	1980-83	18-2632	125 ③	1983-89	18-2632
35	1986-91	18-2639	75	1996-98	18-2635	125 D & E	1989	18-2640
35 B	1989-91	18-2636	75	1999	18-2626	125 L Drive	1989	18-2640
40	1992-94	18-2636	85	1980-89	18-2632	150	1989-94	18-2640
50	1984-94	18-2636						

① With one piece lower units ② With two piece lower units ③ 1989 A,B,C Models Only

⑥**18-3701D** Display Package



18-3701
PROP NUT KIT

— *CONTAINS* —

Part #	O.E. #	Description	QTY.
18-3200	F697140	Tab Washer	2
18-3700	F7000	Prop Nut	1

18-4446
PROP WRENCH KIT
(18-4444 Wrench Only)

— *CONTAINS* —

Part #	Desc.	QTY.
18-3200	Tab Washer	2
18-3700	Prop Nut	1
18-4444	Prop Wrench	1

PROP NUT & TAB WASHER APPLICATION

HP	Year	Model Type	Tab Washer	Prop Nut	Prop Nut Kit
90 ④	1990	A	—	18-3700	—
90	1990	B, C	18-3200	18-3700	18-3701
90	1991	ALL	18-3200	18-3700	18-3701
90 L-Drive	1990	C	18-3200	18-3700	18-3701
90 L-Drive	1991	ALL	18-3200	18-3700	18-3701
120	1990	A	—	18-3700	—
120	1990	B,C	18-3200	18-3700	18-3701
120	1991	ALL	18-3200	18-3700	18-3701
120 L-Drive	1990	ALL	18-3200	18-3700	18-3701
120 L-Drive	1991	B,D	18-3200	18-3700	18-3701
125 L-Drive	1989	ALL	—	18-3700	—
150	1989	ALL	—	18-3700	—
150	1990	A	—	18-3700	—
150	1990	B, C, D	18-3200	18-3700	18-3701
150	1991	ALL	18-3200	18-3700	18-3701

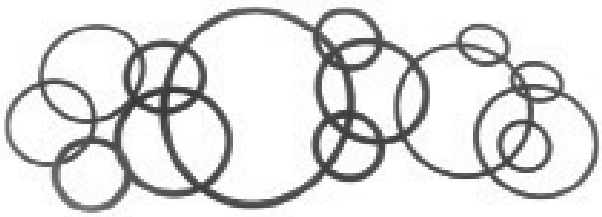
④ 903F90A, X90A, 908F90A, X90A Models only.

18-2254
PROP SHAFT
Replaces: 44-850308

18-3719
PINION NUT
Replaces: 11-35921, 11-47411, 11-826375, 11-F694188
5/8" - 18 thread • 1 1/16" wrench

18-1112
REVERSE GEAR THRUST BEARING
Replaces: 31-F523901

18-1113
REVERSE GEAR BEARING
Replaces: 31-F523143



O-RINGS

Part No.	O.E. No.	Dimensions	
		I.D.	Width
18-7120	25-F498618	0.215	0.065
18-7127	25-F84305, 25-32507, F83404	3.315	0.135
18-7134 ●⑦	25-20195, 25-201951	0.5	0.1
18-7169 ●⑦	25-F24278	3.5	0.135
18-7176 ●⑦	25-F74305	2.16	0.1
18-7457	25-F455305	1.799	0.103
18-7950	25-45258	9.843	0.984
18-7952 ●⑦	25-88657	2.4803	0.1378
18-7956 ●⑦	25-85549	2.4803	0.1969
18-7100 ●⑦	25-85594	0.2362	0.1575

● PKG OF 5

18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with three ram intrigrel tilt/trim.

OIL SEALS

Part No.	O.E. No.
18-0500	26-817472
18-0502	26-819396
18-0503	26-F40307-2
18-0512	26-F84307-1
18-0579	26-41131

Part No.	O.E. No.
18-0580	26-41132
18-0583	26-43035
18-0584	26-66022, 26-F346118
18-0586	26-99325
18-0592	26-F318307

Part No.	O.E. No.
18-0593	26-F901307-2
18-8347	26-8164641, 26-816464, 26-76384
18-8354	26-828627

Honda Model Number Identification

	Manufacturer	Horse-power	Model Year	Shaft Length	Steering System	Market
BF2	BF = Honda	EX: 2	DX = 1999 DY = 2000 D1 = 2001 D2 = 2002 D3 = 2003 D4 = 2004 D5 = 2005 D6 = 2006 DK0 = 2007-up	S = 15" L = 20"	H = Throttle Grip C = Centrifugal Clutch	A = American

EXAMPLE: BF2D1SCHA = Honda, 2 HP, 2001 Model, 15", Centrifugal Clutch w/Throttle Grip, American

	Manufacturer	Special Features	Horse-power	Model Year	Shaft Length	Steering System	Starter	Market
BF5-BF20	BF = Honda	P = High Thrust Propeller = Standard Propeller	EX: 5 20	D1 = 2001 D2 = 2002 D3 = 2003 D4 = 2004 D5 = 2005 D6 = 2006 DK0 = 2007-up	S = 15" L = 20" XL = 25"	H = Throttle Grip C = Centrifugal Clutch	S = Electric = Manual T = Electric w/ Power Tilt	A = American

EXAMPLE: BFP5D1LHSA = Honda, High Thrust Prop., 5 HP, 2001 Model, 20", Throttle Grip, Elec. Start, American

	Manufacturer	Horse-power	Model Year	Shaft Length	Steering System	Tilt & Trim	Market
BF25-BF225	BF = Honda	EX: 25 115 225	AX = 1999 AY = 2000 A1 = 2001 A2 = 2002 A3 = 2003 A4 = 2004 A5 = 2005 A6 = 2006 K0 = 2007-up	S = 15" L = 20" X = 25" XX = 30"	R = Remote Control H = Tiller Handle	T = Tilt & Trim = Manual Tilt J = Jet Drive	A = American

EXAMPLE: BF25A1LRTA = Honda, 25 HP, 2001 Model, 20", Remote Control, Tilt & Trim, American

NOTE: After the 2006 model year Honda Marine dropped specific year designations.

18-7494
COIL
Replaces: 30520-PNA-007
Fits: 130/ 135/ 150/ 105 jet/ & 150 HP VTEC 1998-2007

18-23251
IGNITION COIL
Replaces: 30520-PWC-003
Fits: BF75(2007 & Up), BF90(2007 & Up)

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL

18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.

18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete with Terminal Connector

18-5752
UNIVERSAL SPARK PLUG BOOT
(8mm)

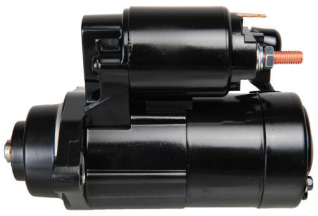
18-6475
ALTERNATOR
Replaces: 31630-ZW5-003
Fits: BF115 (1999 & Up), BF130 (1999-2004)

18-6476
ALTERNATOR
Replaces: 31630-ZY6-003
Fits: BF135 & BF150 (2004 & Up)

18-6433
OUTBOARD STARTER
Replaces: 31200-ZV5-013
Fits: 40 H.P. (1999-UP)

① Priced per Package

18-6445
STARTER
Replaces: Honda 31200-ZW9-802
Fits: 8 & 9.9HP (2001 & Up)



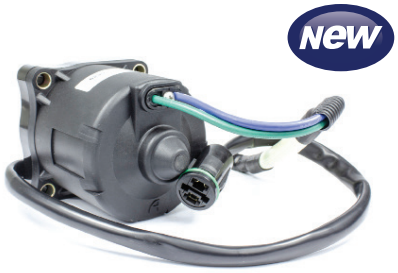
18-6959
STARTER
Replaces: 31200-ZY6-003, 31200-ZY9-003, 31200-ZY9A-0031
Fits: 75-150HP 2004-2010

18-15061
OUTBOARD STARTER
Replaces: 31200-ZW1-004
Fits: BF75-90(1997-06)

18-6258
TILT/TRIM MOTOR
Replaces: 36120-ZV5-821
Fits: BF35,BF40,BF45,BF50 (1992-2002)

18-6742
TRIM MOTOR
Replaces: 36120-ZY3-023
Fits: 200-225 HP (02-Up), 175 HP (07-Up)

18-6743
TRIM MOTOR
Replaces: 36120-ZY9-003
Fits: 75-90 HP (07-Up)



18-6745
TRIM MOTOR
Replaces: 36120-ZY6-013
Fits: 135-150 HP (04-Up), 115 HP (07-Up)

18-6793
TRIM MOTOR
Replaces: 36120-ZV5-822
Fits: 40,50 H.P. (2002-03)

18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Honda #	Description
18-7947	17670-ZW1-030GH	Spin on Replacement Filter
18-7948	17670-ZW1-801AH	Spin on Replacement Filter
18-7720	16900-SR3-004	Fuel Filter
18-7786	16900-SA5-004	Fuel Filter Kit
18-7785	16010-ST5-993	Fuel Filter Kit

9' LENGTH COMPLETE FUEL LINE ASSEMBLIES

DISPLAY PACKAGE

3/8"
FUEL LINE ASSEMBLY

18-81042EP-2 *SILVERADO 4000 Premium* **OE# 17700-ZW9-010 17700-ZW9-020**

✱

18-80400
TANK CONNECTOR
(SOLD SEPARATELY)

18-80401
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-80403
FUEL CONNECTOR

✱

FUEL LINE ASSEMBLY COMPONENTS

Honda Fuel Application: 8, 9.9, 15, 25, 30, 40, 50, 75, 90, 115, 130 HP (2001-02)

✱ Tanks and Engines for picture purpose only.

DISPLAY PACKAGE

18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Replaces: 174512
Large capacity bulb

DISPLAY PACKAGE

18-38008
FUEL CONNECTOR
Replaces: 17660-ZV5-902
Fits: 3/8" hose barb, Use with 18-80406

DISPLAY PACKAGE

18-80401
FUEL CONNECTOR
Female hose connector, new style, 3/8" hose, Will not interchange with OE's 5/16" hose assemblies.
Mates with **18-80400**, tank outlet

DISPLAY PACKAGE

18-80403
FUEL CONNECTOR
Female 3/8 hose connector with rectangular locking post, Will not interchange with OE's 5/16" hose assemblies. For late model engine: For use with our 18-81042 fuel hose assembly, motor end.
Mates with **18-80407**

DISPLAY PACKAGE

18-80400
TANK CONNECTOR
Replaces: 16977-ZV5-A00
Male tank outlet, new style, 1/4"NPT, nickel plated brass. Male connector, for fuel tank.
Mates with **18-80401**

DISPLAY PACKAGE

18-80406
FUEL CONNECTOR
Replaces: 16977-ZV5-900
Male tank outlet, old style, 1/4" NPT.

DISPLAY PACKAGE

18-80407
FUEL CONNECTOR
Replaces: 17710-ZW9-033
5/16" with interlocking post
Fits: BF8-BF130 (2003)
Mates with **18-80403, 18-80408**

DISPLAY PACKAGE

18-80408
FUEL CONNECTOR
Replaces: 17650-ZW9-003
Female 5/16" connector with rectangular locking post. Fits late model engine
Mates with **18-80407**

DISPLAY PACKAGE

18-80420
FUEL CONNECTOR
Replaces: 17650-921-003ZB
Fits: BF5/BF8A 2001 and earlier
Mates with 17710-881-00ZA

FUEL FILTERS

Part No.	OE No.
18-7712	16910-GB2-005
18-8226 •	16910-ZV4-015

• Retail Packaged Item

18-79908
FUEL FILTER
Replaces: 16911-ZY3-010
Fits: BF90(2007 & Up), BF115(1997 & Below, 2002 & Up), BF130(2002-04), BF135(2004 & Up), BF150(2004 & Up), BF175(2007 & Up), BF200(2002 & Up), BF225(2002 & Up), BF250(1997 & Below)

18-79909
FUEL FILTER
Replaces: 16901-ZY3-003
Fits: BF115D LA, BF115D XA, BF115D XCA, BF115DK1 LA, BF115DK1 XA, BF115DK1 XCA, BF135A4 LA, BF135A4 XA, BF135A4 XCA, BF135A5 LA, BF135A5 XA, BF135A5 XCA, BF135A6 LA, BF135A^ XA, BF135A6 XCA, BF135AK0 LA, BF135AK0 XA, BF135QK0 XCA, BF135AK2 LA, BF135AK2 XA, BF135AK2 XCA, BF150A4 LA, BF150 4 XA, BF150A4 XCA, BF150A5 LA, BF150A5 XA, BF150A4 XCA, BF150A5 LA, BF150A5 XA, BF150A5 XCA, BF150A6 LA, BF150A6 XA, BF150A6 XCA, BF150AK0 LA, BF150AK0 LA, BF150AK0 XA, BF150AK0 XCA, BF175AK1 LA, BF175AK1 XA, BF175AK1 XCA, BF175AK2 LA, BF175AK2 XA, BF175AK2 XCA, BF200A2 LA, BF200A2 XA, BF200A2 XCA, BF200A2 XXA, BF200A2 XXCA, BF200A3 LA, BF200A3 XA, BF200A3 XCA, BF200A3 XXA, BF200A3 XXCA, BF200A4 LA, BF200A4 XA, BF200A4 XCA, BF200A4 XXA, BF200A4 XXCA, BF200A5 LA, BF200A5 XA, BF200A5 XXA, BF200 A5 XXCA, BF200A6 LA, BF200 A6 XA, BF200A6 XCA, BF200 A6 XXA, BF200AK0 LA, BF200AK0 XA, BF200AK0 XCA, BF200AK1 LA, BF200 AK1 XA, BF200AK1 XCA, BF200AK2 LA, BF200AK2 XA, BF200AK2 XCA

18-7599
FUEL LOCK
Protect your outboard from theft, disc onnect fuel line and simply install fuel lock. Designed to fit clip on style fuel connectors. Fits: Johnson Evinrude, Mercury/Mariner, Yamaha and Honda.

18-7657
OXYGEN SENSOR
Replaces: 35655-ZY3-013

18-7658
OXYGEN SENSOR
Replaces: 35655-ZY9-003

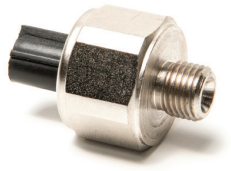
18-7659
OXYGEN SENSOR
Replaces: 35668-ZY6-003

18-32153
OXYGEN SENSOR
Replaces: 35655-ZY3-C01, 35655-ZZ5-004
Fits: BF40D, BF50D, BF250A (1997 & Prior), BF40DK2, BF50DK2, BF225AK1, BF225AK2 (2007 & Up)

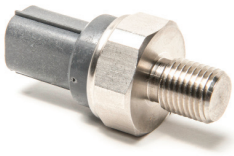
18-25200
CAMSHAFT SENSOR
Replaces: 37500-PNB-003
Fits: 75 hp MFI

18-25201
CAMSHAFT SENSOR
Replaces: 37510-PNB-003
Fits: BF5 (2007 & Up), BF135 (2004 & Up), BF150 (2004 & Up)

18-7552
SENSOR, MAP
Replaces: 37830-PGK-A01
Fits: BF135A 2004-2006, BF135AK0, BF150A 2004-2006, BF150AK0, BF200A 2002-2006, BF200AK0, BF225A 2002-2006, BF225AK0

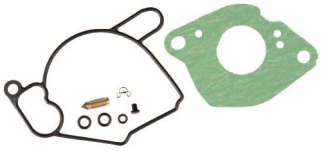


18-7558
SENSOR, KNOCK
Replaces: 30530-PPL-A01
Fits: BF135A 2004-2006, BF150 2004-2006

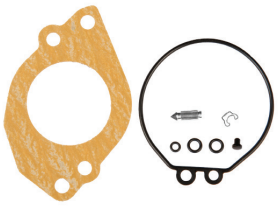


18-7559
SENSOR, KNOCK
Replaces: 30530-P8F-A01
Fits: BF200A 2002-2006, BF200AK0, BF225 2002-2006, BF225AK0

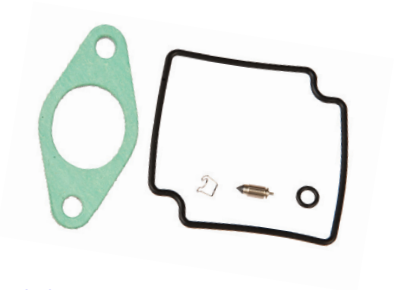
18-7050
CARB KIT
Fits: BF9.9(2000 & below), BF15(2002 & below)



18-7051
CARB KIT
Fits: BF9.9(2001 & Up), BF15(2003 & Up)



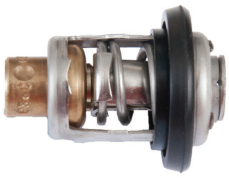
18-7052
CARB KIT
Fits: BF75(1997 & Up), BF90(1997 & Up)



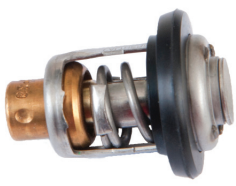
18-7053
CARB KIT
Fits: BF8(1996 & below)BF75(1996 & below), BF100(1996 & below)

18-7047
NEEDLE VALVE
Replaces: 16011-ZV4-005
Fits: BF8(2001 & Up), BF9.9(All), BF15(All), BF20(2003 & Up), BF25(All), BF30(All), BF35(1997), BF40(All), BF45(1997), BF50(All), BF75(1997 & Up), BF90(1997 & Up)

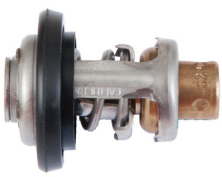
18-7048
NEEDLE VALVE
Replaces: 16011-881-741
Fits: BF5(2003 & below), BF8(All), BF75(1997 & below), BF100(1997 & below)



18-3627
THERMOSTAT
Replaces: 19300-881-761
For: BF5A1, BF5A2, BF5A3, BF5A4, BF5A5, BF5A6, BF5AH, BF5AK, BF5AK0, BF5AM, BF5AW, BF5AX, BF5AY, BF8A3, BF8A4, BF8A5, BF8A6, BF8AH, BF8AK, BF8AK0, BF8AM, BF8AW, BF8AX, BF8AY, BF9.9AH, BF9.9AK, BF9.9AM, BF9.9AW, BF9.9AX, BF9.9AY, BF15A1, BF15A2, BF15AH, BF15AK, BF15AM, BF15AW, BF15AX, BF15AY, BF50F, BF75E, BF75F, BF100E, BF100F
52°C

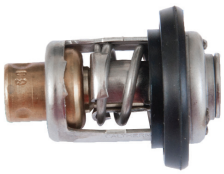


18-3628-1
THERMOSTAT
Replaces: 19300-ZW9-003
For: BF8D1, BF8D2, BF8D3BF15D3, BF15D4, BF15D5, BF15D6, BF15DK0, BF20D3, BF20D4, BF20D5, BF20D6, BF20DK0, BF25D4, BF25D5, BF25D6, BF25DK0, BF30D4, BF30D5, BF30D6, BF30DK0, BF40A4, BF40A5, BF40A6, BF40AK0, BF40D, BF50A4, BF50A5, BF50A6, BF50AK0, BF50D, BF60A, BFP60A, BF75DK0, BF90DK0, BF200A2, BF225A2
60°C



18-3629
THERMOSTAT
Replaces: 19300-881-741, 19300-921-003
For: BF8AM, BF8AW, BF8AX, BF8AY, BF8A3, BF8A4, BF8A5, BF8A6, BF8AK0, BF75, BF75A, BF75B, BF75C, BF75D, BF75E, BF75F, BF75K1, BF75K2, BF75K3, BF75Z, BF100, BF100A, BF100B, BF100C, BF100D, BF100E, BF100F, BF100Z
62°C

① Discount shop pack of 10 - Priced per package



18-3630
THERMOSTAT
Replaces: 19300-ZV5-043
For: BF25A, BF25A1, BF25A2, BF25A3, BF25AW, BF25AX, BF25AY, BF30A, BF30A1, BF30A2, BF30A3, BF30AW, BF30AX, BF30AY, BF35AM, BF40A, BF40A1, BF40A2, BF40A3, BF40AW, BF40AX, BF40AY, BF45AM, BF50A, BF50A1, BF50A2, BF50A3, BF50AW, BF50AX, BF50AY, BF75A1, BF75A2, BF75A3, BF75A4, BF75A6, BF75AT, BF75AW, BF75AX, BF75AY, BF90A1, BF115A1, BF115A2, BF115AX, BF115AY, BF130A1, BF130A2, BF130AX, BF130AY
72°C

18-3031
IMPELLER
Replaces: 19210-ZY3-003
Fits: BF200 & BF225 (2002 & Up)

18-3100
IMPELLER
Replaces: 19210-ZW9-013, 19210-ZW9-003
Fits: BF8D/9.9D short, long shaft

18-3056
18-3056-10②
IMPELLER
Replaces: 19210-ZW1-003
For: 75-90 HP

18-3245
IMPELLER
Replaces: 19210-881-A01, 19210-881-A02, 19210-ZW9-A02
For: 5, 7.5, 8, 10 HP

18-32455
IMPELLER
Replaces: 19210-ZW9-A32, 19210-ZW9-A31
For: Honda 8 & 9.9 (2001 & Up); Honda 15 & 20 (2003 & Up)

18-3246
IMPELLER
Replaces: 19210-ZV4-013, 19210-ZV4-651
For: BF9.9, BF15, AH, AK, AM, AW Series # 14ZV40M

18-3247
IMPELLER
Replaces: 19210-ZV4-651
For: 8, 9.9, 15 HP

18-3248
IMPELLER
Replaces: 19210-ZV5-003
For: 35, 40, 45, 50 HP

18-3249
IMPELLER
Replaces: 19210-ZV7-003
For: 25, 30 HP

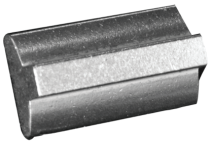
18-3250
IMPELLER
Replaces: 19210-ZW1-B04
For: 75, 90, 115, 130 HP

18-3122
IMPELLER PLATE
Replaces:
19231-ZW1-003
For: 75-90 HP

18-3268
IMPELLER KEY
Replaces: 90752-ZV4-650
Fits: BF9.9A, BF15A

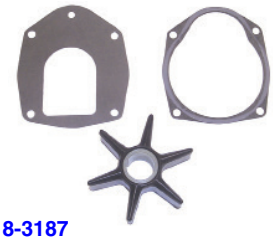
18-3269
IMPELLER KEY
Replaces: 90752-ZV7-000
Fits: BF25, BF30

18-3270
IMPELLER KEY
Replaces: 90752-ZV5-003
Fits: BF35, BF40, BF45, BF50



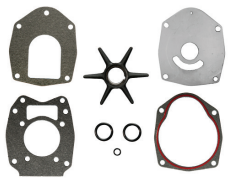
18-3271
IMPELLER KEY
Replaces: 90752-ZW1-B02
Fits: BF75-BF90 AX & Up, BF115, BF130

18-3273
IMPELLER KEY
Replaces:
90752-ZY3-003
Fits: BF200, BF225



18-3187
IMPELLER REPAIR KIT
Replaces: 06192-ZW1-305
Fits:BF75-90, (1996-98)
Includes impeller **18-3056**

①**18-3214D**



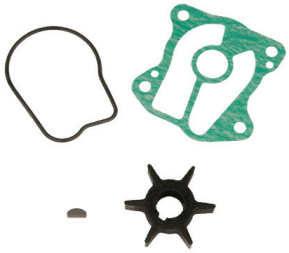
Display Package

18-3214
WATER PUMP KIT
Replaces: 19021-ZW1-003
For: BF 70/BF 90 1996-98
Includes impeller **18-3056**

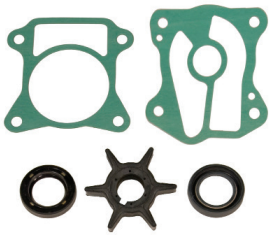
18-3278
WATER PUMP SERVICE KIT
Replaces: 06192-ZV1-C00
Fits: BF5
Includes impeller **18-3245**

18-3279
WATER PUMP SERVICE KIT
Replaces: 06192-881-C00
Fits: BF8A (USA)
Includes impeller **18-3245**

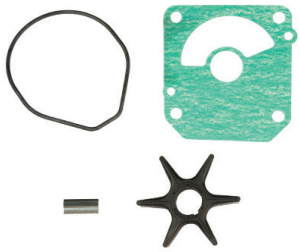
18-3280
WATER PUMP SERVICE KIT
Replaces: 06192-ZV4-000
Fits: BF9.9A/BF15A
Includes impeller **18-3247**



18-3281
WATER PUMP SERVICE KIT
Replaces: 06192-ZV7-000
Fits: BF25/30
Includes impeller **18-3249**

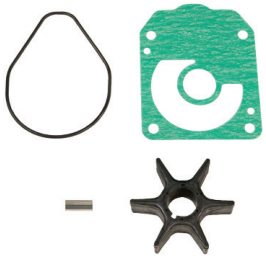


18-3282
WATER PUMP SERVICE KIT
Replaces: 06192-ZV5-003
Fits: BF35/45, BF40/50
Includes impeller **18-3248**



18-3283
WATER PUMP SERVICE KIT
Replaces: 06192-ZW1-000
Fits: BF115/130, BF75/90 AX & Later
Includes impeller **18-3250**

18-3284
WATER PUMP SERVICE KIT
Replaces: 06192-ZY6-000
Fits: BF135 / BF150
Includes impeller **18-3250**



18-3285
WATER PUMP SERVICE KIT
Replaces: 06192-ZY3-000
Fits: BF200/225
Includes impeller **18-3031**

18-3478
WATER PUMP REPAIR KIT
Without Housing
Replaces: 06192-ZW9-A30
Fits: BFP8D/BFP9.9D (2003-06), BF15D/BF20D (2003-06), BFP20D (2004-06), BFP8D/BFP9. 9D/BF15D/BFP15D/BF20D (K0, K2, K3), BFP20D (K0)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-32455	Impeller	19210-ZW9-A32	1
18-99153	Gasket, Water Pump	19232-ZW9-000	1
18-71335	O-Ring	91301-ZG3-000	1
18-3025	Key, Impeller	90752-ZW9-A30	1

18-3489
WATER PUMP REPAIR KIT
Without Housing
Replaces: 06192-ZX2-C00
Fits: BF250A (ALL)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3031	Impeller	19210-ZY3-003	1
18-99154	Gasket, Water Pump	19234-ZX2-C00	1
18-8299	O-Ring	91356-ZY3-003	1
18-3273	Key, Impeller	90752-ZY3-003	1

18-3492
WATER PUMP REPAIR KIT
Without Housing
Replaces: 06192-ZW1-B03
Fits: BF75A/BF90A/BF115A/BF130A (1999-02)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3250	Impeller	19210-ZW1-B04	1
18-0481	Gasket, Water Pump	19234-ZW1-B00	1
18-0482	Gasket, Water Pump	19242-ZW1-B00	1
18-1820	Seal, Water Pump	91251-ZW1-B04	2

18-3493
WATER PUMP REPAIR KIT
Without Housing
Replaces: 06192-ZW9-000
Fits: BF8D/BFP8D/BF9.9D/BFP9.9D (2002-06), BF8D, BFP8D/BF9.9D/BFP9.9D (K0, K2, K3)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3100	Impeller	19210-ZW9-013	1
18-99153	Gasket, Water Pump	19232-ZW9-000	1
18-71335	O-Ring	91301-ZG3-000	1
18-3022	Key, Impeller	90752-ZW9-000	1

18-4536
WATER PUMP REPAIR KIT
Without Housing
Replaces: 06192-ZV4-A00
Fits: BF9.9A/15A (1998-01)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3247	Impeller	19210-ZV4-651	1
18-2495	Gasket, Water Pump	19232-ZV4-610	2
18-8298	Seal, Water Pump	91252-935-004	1

① Items ending in "D" are Display Packaged - Regular number is Non-Display • ② Discount shop pack of 10 - Priced per package

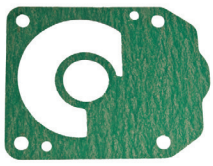
HONDA 4-STROKE WATER PUMP REPAIR KIT APPLICATION

Model	HP	Year	Honda Code	Impeller	Gasket	Kit without Housing
BF5A	5	1998-06	6315899	18-3245	18-2524	18-3278
BF5A	5	K0, K2, K3	6315899	18-3245	18-2524	18-3278
BF8A	8	1998-00	6315386	18-3245	18-2608 18-2609	18-3279
BF8A	8	2003-06	6315386	18-3245	18-2608 18-2609	18-3279
BF8A	8	K0	6315386	18-3245	18-2608 18-2609	18-3279
BF8D	8	2002-06	7452345	18-3100	18-99153	18-3493
BF8D	8	K0, K2, K3	7452345	18-3100	18-99153	18-3493
BFP8D	8	2002-06	7452345	18-3100	18-99153	18-3493
BFP8D	8	2002-06	7452352	18-32455	18-99153	18-3478
BFP8D	8	K0, K2, K3	7452345	18-3100	18-99153	18-3493
BFP8D	8	K0, K2, K3	7452352	18-32455	18-99153	18-3478
BF9.9A	9.9	1998-01	6310494	18-3247	18-2495	18-4536
BF9.9A	9.9	1999-02	7452360	18-3247	18-2495	18-3280
BF9.9D	9.9	2002-06	7452345	18-3100	18-99153	18-3493
BF9.9D	9.9	K0, K2, K3	7452345	18-3100	18-99153	18-3493
BFP9.9D	9.9	2002-06	7452345	18-3100	18-99153	18-3493
BFP9.9D	9.9	2002-06	7452352	18-32455	18-99153	18-3478
BFP9.9D	9.9	K0, K2, K3	7452345	18-3100	18-99153	18-3493
BFP9.9D	9.9	K0, K2, K3	7452352	18-32455	18-99153	18-3478
BF15A	15	1998-01	6310494	18-3247	18-2495	18-4536
BF15A	15	1999-02	7452360	18-3247	18-2495	18-3280
BF15D	15	2003-06	7452352	18-32455	18-99153	18-3478
BF15D	15	K0, K2, K3	7452352	18-32455	18-99153	18-3478
BFP15D	15	K0, K2, K3	7452352	18-32455	18-99153	18-3478
BF20D	20	2003-06	7452352	18-32455	18-99153	18-3478
BF20D	20	K0, K2, K3	7452352	18-32455	18-99153	18-3478
BFP20D	20	2004-06	7452352	18-32455	18-99153	18-3478
BFP20D	20	K0	7452352	18-32455	18-99153	18-3478
BF25A	25	2001-03	7452378	18-3249	18-2496	18-3281
BF25D	25	2004-06	7452378	18-3249	18-2496	18-3281
BF25D	25	K0, K2, K3	7452378	18-3249	18-2496	18-3281
BF30A	30	2001-03	7452378	18-3249	18-2496	18-3281
BF30D	30	2004-06	7452378	18-3249	18-2496	18-3281
BF30D	30	K0, K2, K3	7452378	18-3249	18-2496	18-3281
BF40A	40	2000-06	7452386	18-3248	18-2496 18-0176	18-3282
BF40A	40	K0	7452386	18-3248	18-2496 18-0176	18-3282
BF40D	40	K2	7452386	18-3248	18-2496 18-0176	18-3282
BF40D	40	Pre-1997	7452386	18-3248	18-2496 18-0176	18-3282
BF50A	50	2000-06	7452386	18-3248	18-2496 18-0176	18-3282
BF50A	50	K0	7452386	18-3248	18-2496 18-0176	18-3282
BF50D	50	K2	7452386	18-3248	18-2496 18-0176	18-3282
BF50D	50	Pre-1997	7452386	18-3248	18-2496 18-0176	18-3282
BF75A	75	1997-98	4921441	18-3056	18-2565	18-3214
BF75A	75	1999-02	6706634	-	-	18-3492
BF75A	75	2003-06	7452394	18-3250	NSS	18-3283
BF75D	75	K0, K2	7452394	18-3250	NSS	18-3283
BF90A	90	1997-98	4921441	18-3056	18-2565	18-3214

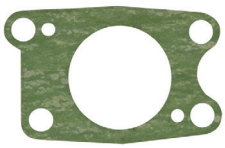
APPLICATION CONTINUED ON NEXT PAGE

HONDA 4-STROKE WATER PUMP REPAIR KIT APPLICATION (CONT.)

Model	HP	Year	Honda Code	Impeller	Gasket	Kit without Housing
BF90A	90	1999-02	6706634	-	-	18-3492
BF90A	90	2003-06	7452394	18-3250	NSS	18-3283
BF90D	90	K0, K2	7452394	18-3250	NSS	18-3283
BF115A	115	1999-02	6706634	-	-	18-3492
BF115A	115	2003-06	7452394	18-3250	NSS	18-3283
BF115A	115	K0	7452394	18-3250	NSS	18-3283
BF115D	115	K1	7632797	18-3250	18-2497	18-3284
BF115D	115	Pre-1997	7632797	18-3250	18-2497	18-3284
BF130A	130	1999-02	6706634	-	-	18-3492
BF130A	130	2003-04	7452394	18-3250	NSS	18-3283
BF135A	135	2004-06	7632797	18-3250	18-2497	18-3284
BF135A	135	K0, K2	7632797	18-3250	18-2497	18-3284
BF150A	150	2004-06	7632797	18-3250	18-2497	18-3284
BF150A	150	K0, K2	7632797	18-3250	18-2497	18-3284
BF175A	175	K1	7452402	18-3031	18-2499 18-8299	18-3285
B175A	175	K2	7452402	18-3031	18-2499 18-8299	18-3285
BF200A	200	2002-06	7452402	18-3031	18-2499 18-8299	18-3285
BF200A	200	K0, K1, K2	7452402	18-3031	18-2499 18-8299	18-3285
BF225A	225	2002-06	7452402	18-3031	18-2499 18-8299	18-3285
BF225A	225	K0, K1, K2	7452402	18-3031	18-2499 18-8299	18-3285
BF250A	250	ALL		18-3031	18-99154	18-3489



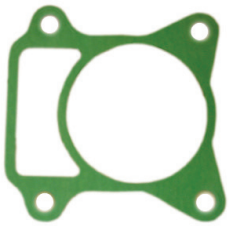
18-2499
WATER PUMP GASKET
Replaces: 19234-ZY3-000
Fits: BF200, BF225



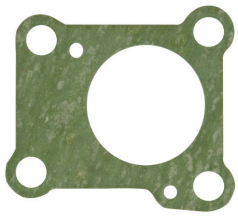
18-2524
WATER PUMP GASKET
Replaces: 19232-ZV1-A10
Fits: BF5

18-2608
WATER PUMP GASKET
Replaces: 19232-881-850
Fits: BF8A

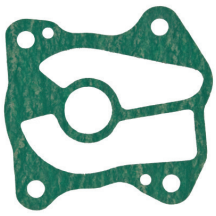
18-2609
WATER PUMP GASKET
Replaces: 19234-881-850
Fits: BF8A



18-0176
WATER PUMP GASKET
Replaces: 19242-ZV5-000

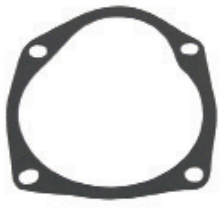


18-2495
WATER PUMP GASKET
Replaces: 19232-ZV4-610
Fits: BF9.9A, BF15A



18-2496
WATER PUMP GASKET
Replaces: 19233-ZV5-000
Fits: BF25, BF30

PKG. OF 2



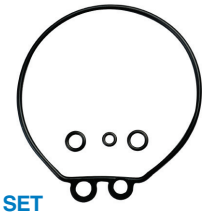
18-2563
18-2563-9①
IMPELLER GASKET
Replaces: 19232-ZW1-003

PKG. OF 2

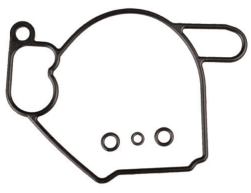
18-2564
18-2564-9①
IMPELLER GASKET
Replaces: 19234-ZW1-003

PKG. OF 2

18-2565
18-2565-9①
IMPELLER GASKET
Replaces: 19242-ZW1-003



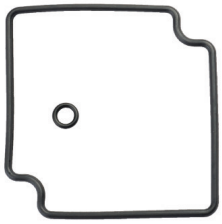
18-2480
GASKET SET
Replaces: 16010-ZV4-005
Fits: BF8(2001), BF9.9(2001 & below), BF15(2002 & below), BF25(All), BF30(All), BF35(1997), BF40(All), BF45(1997), BF50(All), BF75(1997-06), BF90(1997-06)



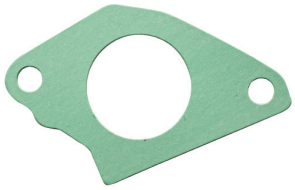
18-2481
GASKET SET
Replaces: 16010-ZW9-003
Fits: BF8(2002 & Up), BF9.9(2002 & Up), BF15(2003 & Up), BF20(2003 & Up)

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

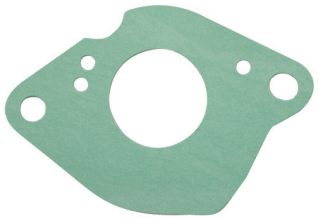
① Priced Per Package



18-2482
GASKET SET
Replaces: 16010-881-003
Fits: BF5(2003 & below), BF8(2000 & below, 2003 & Up), BF50(1996 & below), BF75(1996 & below), BF100(1996 & below)

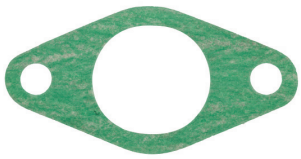


18-2470
CARB MOUNTING GASKET
Replaces: 16221-ZV4-610
Fits: BF9.9 (2000 & below), BF15 (2002 & below)



18-2471
CARB MOUNTING GASKET
Replaces: 16221-ZW9-000
BF8(2001 & Up), BF9.9(2001 & Up)

18-2472
CARB MOUNTING GASKET
Replaces: 16221-ZW1-000
Fits: BF75(1997-06), BF90(1997-06)

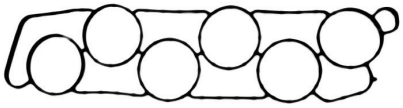


18-2473
CARB MOUNTING GASKET
Replaces: 16201-881-850
Fits: BF8(2000 & below, 2003 & Up), BF75(1996 & below), BF100(1996 & below)

PKG. OF 2

18-2945
18-2945-9①
18-29451-9①
(PKG. OF 50)
DRAIN SCREW GASKET
Used with **18-2244** Drain Screw

18-0300
INTAKE MANIFOLD GASKET
Replaces: 17105-ZY6-000
Fits: BF135-BF150

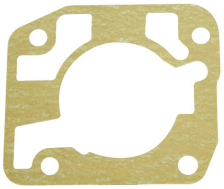


18-0390
INTAKE MANIFOLD GASKET
Replaces: 17105-ZY3-004
Fits: BF200-BF225 (2002 and UP)

18-0248
INTAKE MANIFOLD GASKET
Replaces: 17151-ZW5-000

18-0382
THROTTLE BODY GASKET
Replaces: 17109-ZY6-000
Fits: BF75-BF150

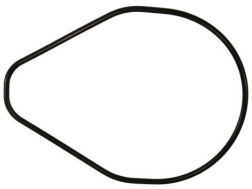
18-0396
THROTTLE BODY GASKET
Replaces: 17109-ZY3-004
Fits: BF200-BF225 (2002 & UP)



18-0737
THROTTLE BODY GASKET
Replaces: 16176-P0A-004

18-3288
SEAL
Replaces: 91252-ZV1-003
Fits: BF5

18-8298
SEAL
Replaces: 91252-935-004
Fits: BF8A



18-8299
MOLDED RUBBER SEAL (O-RING MATERIAL)
Replaces: 91356-ZY3-003
Fits: BF200, BF225

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

18-1156
FORWARD GEAR BEARING
Replaces: 91051-ZW1-003

18-1157
FORWARD GEAR INNER BEARING
Replaces: 91057-ZW1-003

18-1158
CARRIER BEARING
Replaces: 91053-ZW1-003

18-7909
OIL FILTER
Replaces: 15400-POH-305PE, 15400-POH-305, 15400-ZJI-004, 15400-PLM-A01PE
(Application on next page)

18-7913
OIL FILTER
Replaces: 15400-PFB-014
(Application on next page)

18-7911-1
OIL FILTER
Replaces: 15400-PFB-007
(Application on next page)

Models	Years	SS Number	Replace	Part No.
BF8D, BFP8D	2001-Current	15400-PFB-004	15400-PFB-014	18-7913
BF9D, BFP9D	2001-Current	15400-PM3-004	15400-PFB-014	18-7913
BF15D, BFP15D	2003-Current	15400-PM3-405	15400-PFB-014	18-7913
BF20D	2003-Current	15400-PJ7-015	15400-PFB-014	18-7913
BF25A	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF30A	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF35AM	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF40A	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF45AM	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913

Models	Years	SS Number	Replace	Part No.
BF50A	1998-Earlier	15400-PJ7-005	15400-PFB-014	18-7913
BF25	1999-2005	15400-ZW4-003	15400-PFB-007	18-7911-1
BF30	1999-2005	15400-ZW4-003	15400-PFB-007	18-7911-1
BF40	1999-2005	15400-ZW4-003	15400-PFB-007	18-7911-1
BF50	1999-2005	15400-ZW4-003	15400-PFB-007	18-7911-1
BF75, BF90	1997-Current	15400-P0H-305PE	15400-PLM-A01PE	18-7909
BF115, BF130	1999-Current	15400-P0H-305	15400-PLM-A01PE	18-7909
BF135,BF150	2004-Current	15400-ZJ1-004	15400-PLM-A01PE	18-7909
BF200, BF225	2002-Current	15400-ZJ1-999AH	15400-PLM-A01PE	18-7909

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.

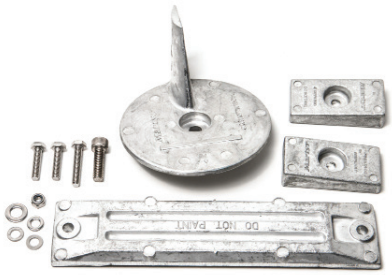
18-2448
LOWER UNIT FILL/DRAIN KIT
• M8 - 1.25 thread
Fits: Yamaha, Nissan/Tohatsu, & Honda Lower Units

③ **18-6068**
ANODE
Replaces: 41109-ZW1-003
BF75-BF90 (1997-98)

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL OIL FILTER INFORMATION
① Aluminum ② Magnesium ③ Zinc ④ Priced per Package
⑤ Items ending in "D" are Display Packaged - Regular number is Non-Display

② **18-6241**
③ **18-6011**
① **18-6011A**
ANODE
Replaces: 41107-ZW1-003ZA
BF75-BF90 (1997-98)

① **18-6165A**
ANODE, TRIM TAB
Replaces: 41107-ZV5-00-00
Fits: BF25, BF30, BF35, BF45, BF50 (1997-Up)



① **18-6163A**
② **18-6163M**
ANODE KIT
Fits: Honda BF90-115 Engines

PKG. OF 10

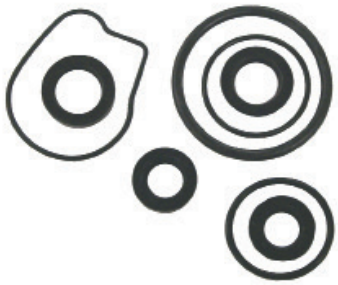
18-3200
18-3200-9④
TAB WASHER
Replaces: 90508-ZW1-003
For: 75-90 HP

⑤**18-3701D** Display Package

18-3701
PROP NUT KIT
— CONTAINS —

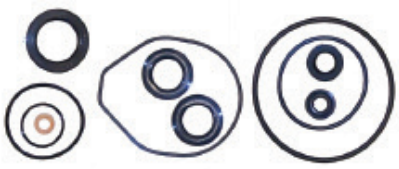
Part #	O.E. #	Description
18-3200	90508-ZW1-003	Tab Washer
18-3700	90301-ZW1-003	Prop Nut

18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with three ram intrigrel tilt/trim.

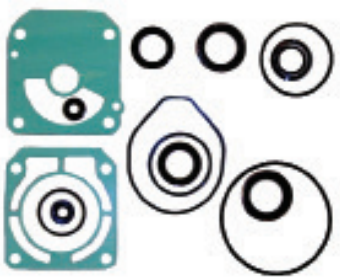


18-8362-1
LOWER UNIT SEAL KIT
For: Series 14ZV50M

18-8363
LOWER UNIT SEAL KIT



18-8365
LOWER UNIT SEAL KIT



18-8366
LOWER UNIT SEAL KIT

OIL SEALS

Part No.	Description	O.E. No.
18-0522	Drive Shaft	91254-ZW1-003
18-0583	Drive Shaft	91251-ZW1-003
18-2002	Prop Shaft	91252-ZW1-003
18-2053	Prop Shaft	91255-ZW1-003
18-2054	Shift Shaft	91253-ZW1-003

PKG. OF 5

18-7198
18-7198-9④
O-RING
Replaces: 91353-ZW1-003

LOWER UNIT SEAL KIT APPLICATION

HP/Model	Part #
BF9.9, BF15	18-8363
BF35AM, BF45AM, BF40A, BF40AW, BF40AX, BF50A, BF50AW, BF50AX	18-8362-1
BF75, BF90	18-8366
BF115, BF130	18-8365

Johnson/Evinrude Model Identification

Outboards 1980-1998

Model Variation	Style	Horse-power	Design Feature	Shaft Length	Year Built
A = Australia B = Belgium C = Canada H = Hong Kong S = South Africa T = Tracker V = Boat Builder	J = Johnson E = Evinrude C = Commercial V = Quiet Rider	Example: 20 40 200	AE = Elec. Start - Alaska AR = Rope Start - Alaska BA = AC Lighting - Rope Start BE = Belgium Derated - Elec. Start BF = Belgium Derated - Rope Start BG = Belgium Derated - Rope Start BI = Belgium Derated - Rope Start BR = Euro Rope Start C = Counter Rotation CE = Canada Derated - Elec. Start CR = Canada Derated - Rope Start D = Remote Electric DE = Derated - Elec. Start DR = Derated - Rope Start DT = Derated - Elec. Start/Trim & Tilt E = Elec. Start ER = Elec. Start - Sport Styling ES = Elec. Start - Special FA = 4-stroke - Rope Start FE = 4-stroke - Elec. Start/Remote FP = Commercial w/Program Tilt FR = 4-stroke - Rope Start FRE = 4-stroke - Elec. Start/Remote FS = FICHT - Trim & Tilt FT = FICHT - Trim & Tilt/Special Styling G = Special Styling H = Less Integral Tank/Hydraulic Steering I = FICHT Fuel Injection IE = Italy Elec. Start IK = Italy Elec. Start J = Jet Drive K = 3-CYL 25/35 KC = Kerosene Rope Start KG = Kerosene/Gasoline KS = Kerosene Rope Start M = Manual Tilt - Elec. Start MS = Manual Tilt - Elec. Start/Special N = Counter Rotation P = Power Steering Q = 3-CYL 25/35 Trim & Tilt R = Rope Start RA = Australia Rope Start RC = Rope Start - Commercial/CD Ignition RD = Rope Start - Deluxe RE = Remote Elec. RP = Commercial w/Program Tilt RS = Rope Start - Commercial RW = Commercial w/Program Tilt S = Sail - Special Styling SC = Special Styling/Counter Rotation SE = Elec. Start Non-Tilt Sail SI = Italy Special Derated SL = 60 Degree V - Trim & Tilt SP = Special Styling SR = Rope Start - Sail - Non-Tilt ST = Special Styling - Trim & Tilt T = Trim & Tilt - Elec. Start TE = Tiller Elec. TR = Trim & Tilt - Sport styling TT = Tiller - Trim & Tilt U = Manual Tilt V = Special Gearcase W = 110 Degree Angle Drive - Rope Start WM = Elec. Commercial - Manual Tilt WMP = Same as "WM" w/Chrome Pump WT = Elec. Commercial - Trim & Tilt WTP = Same as "WT" w/Chrome Pump	= 15" L = 20" Y = 22.5" X = 25" Z = 30"	I = 1 N = 2 T = 3 R = 4 O = 5 D = 6 U = 7 C = 8 E = 9 S = 0 EX: CS = 1980 ES = 1990 EU = 1997 SC = 2008

EXAMPLE: VE70TLEDA - Boat Builder Model, Evinrude, 70 HP, Trim & Tilt w/Elec. Start, 1996 Model

MODEL IDENTIFICATION CHART CONTINUED ON NEXT PAGE

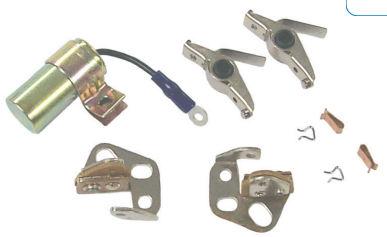
Johnson/Evinrude Model Identification

Outboards 1999 and Newer

Style	Horse-power	Design Feature	Shaft Length	Year Built
J = Johnson E = Evinrude	Example: 20 40 200	3 = 3-CYL (25 or 35 HP) 4 = Four Stroke Engine B = Blue Paint C = Counter-Rotation w/Trim & Tilt D = E-TEC E = Electric Start w/Remote Steering F = FICHT Fuel Injection G = Graphite Paint J = Jet M = Military Model P = Power Trim & Tilt R = Rope Start w/Tiller Steering S = Special Styling (White Evinrude) T = Tiller Steering TE = Tiller Electric W = Commercial Model	= 15" L = 20" Y = 22.5" X = 25" Z = 30"	I = 1 N = 2 T = 3 R = 4 O = 5 D = 6 U = 7 C = 8 E = 9 S = 0 EX: EE = 1999 SC = 2008

EXAMPLE: E70PLEEA - Evinrude model, 70 HP, Power Trim&Tilt, 20", 1999 model

①18-5001D Display Package

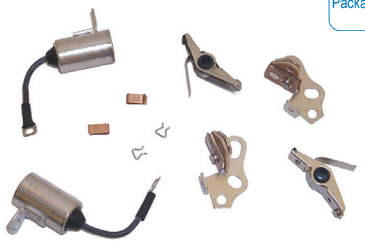


18-5001
TUNE-UP KIT
Replaces: 172525

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5200	Condenser	580256	1
18-5157	Contact set	580290	2

①18-5002D Display Package



18-5002
TUNE-UP KIT
Replaces: 172523

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5205	Condenser	581419	2
18-5156	Contact Set	580148	2

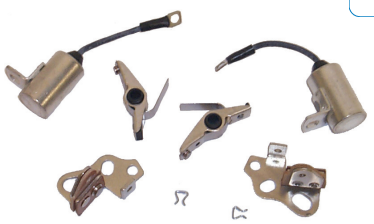
①18-5003D Display Package

18-5003
TUNE-UP KIT
Replaces: 172806

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5205	Condenser	581419	2
18-5141	Contact Set	581207	2

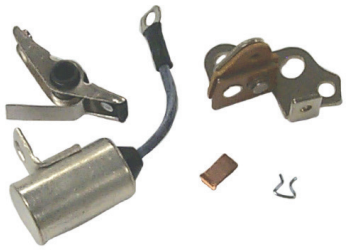
①18-5006D Display Package



18-5006
TUNE-UP KIT
Replaces: 172522

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5199	Condenser	580321	2
18-5156	Contact Set	580148	2



18-5011
TUNE-UP KIT
Replaces: 172521

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-5199	Condenser	580321	1
18-5156	Contact Set	580148	1

18-5141
CONTACT SET
Replaces: 581207

18-5156
CONTACT SET
Replaces: 580148

18-5157
CONTACT SET
Replaces: 580290

CONDENSERS

18-5199
Replaces: 580321

18-5205
Replaces: 581419

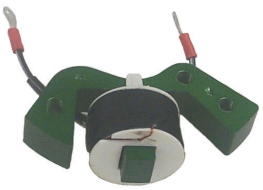
18-5200
CONDENSER
Replaces: 580256

APPLICATION BEGINS ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

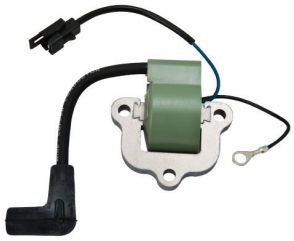
JOHNSON/EVINRUDE TUNE-UP KIT APPLICATION

HP	Year Start	Year Stop	Contact Set	Condenser	Tune-Up Kit
1.2	1986	1990	18-5156	18-5199	18-5011
1.5	1968	1970	18-5156	18-5199	18-5011
2	1971	1985	18-5156	18-5199	18-5011
3	1952	1968	18-5156	18-5199	18-5006
3	1989	1990	18-5156	18-5199	18-5006
4	1969	1976	18-5156	18-5199	18-5006
4	1981	1988	18-5156	18-5199	18-5006
5	1965	1968	18-5156	18-5199	18-5006
5.5	1954	1964	18-5156	18-5199	18-5006
6	1965	1976	18-5156	18-5199	18-5006
7.5	1956	1958	18-5156	18-5199	18-5006
9.5	1964	1973	18-5156	18-5199	18-5006
10	1950	1963	18-5156	18-5199	18-5006
9.9	1970	1970	18-5156	18-5199	18-5006
9.9	1974	1976	18-5141	18-5205	18-5003
15	1956	1956	18-5156	18-5199	18-5006
15	1974	1976	18-5141	18-5205	18-5003
18	1956	1961	18-5156	18-5199	18-5006
18	1962	1973	18-5156	18-5205	18-5002
20	1968	1973	18-5156	18-5205	18-5002
25	1955	1955	18-5156	18-5199	18-5006
25	1969	1976	18-5156	18-5205	18-5002
28	1962	1964	18-5156	18-5205	18-5002
30	1956	1956	18-5156	18-5199	18-5006
33	1965	1970	18-5156	18-5205	18-5002
35	1958	1959	18-5156	18-5199	18-5006
35	1976	1976	18-5141	18-5205	18-5003
38	1968	1968	18-5156	18-5199	18-5006
40	1960	1961	18-5156	18-5199	18-5006
40	1962	1973	18-5156	18-5205	18-5002
40	1974	1976	18-5141	18-5205	18-5003
40 Comm	1981	1983	18-5141	18-5205	18-5003
50	1958	1959	18-5157	18-5200	18-5001
60	1964	1967	18-5157	18-5200	18-5001
75	1961	1967	18-5157	18-5200	18-5001
80	1966	1967	18-5157	18-5200	18-5001
90	1964	1965	18-5157	18-5200	18-5001
90	1968	1968	18-5157	18-5200	18-5001
100	1966	1966	18-5157	18-5200	18-5001



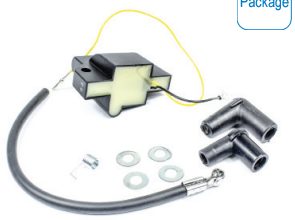
18-5163
IGNITION COIL
Replaces: 581130, 763809

18-5170
IGNITION COIL
Replaces: 583740, 583298



18-5172
IGNITION COIL
Replaces: 581786, 502881

①**18-5176D** Display Package



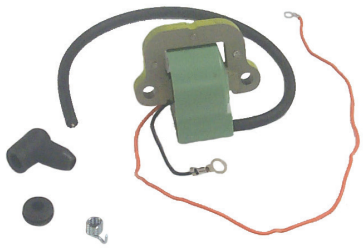
18-5176
IGNITION COIL KIT
Replaces: 582106, 582330 582366, 583737, 584561

①**18-5179D** Display Package

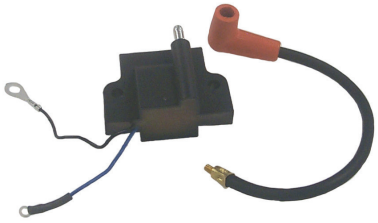
18-5179
IGNITION COIL
Replaces: 582508

①**18-5181D** Display Package

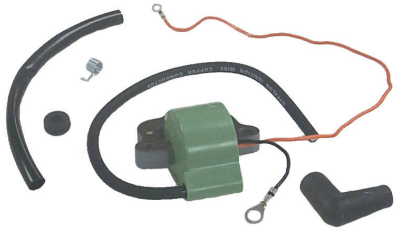
18-5181
IGNITION COIL
Replaces: 582995, 584477



18-5192
IGNITION COIL
Replaces: 581610, 582091, 502888



18-5193
IGNITION COIL
Replaces: 580740, 582382



18-5194
IGNITION COIL
Replaces: 582160, 584632, 502890, 581032

Display Package

18-5196
IGNITION COIL
Replaces: 581407, 502880

APPLICATION BEGINS ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

JOHNSON/EVINRUDE IGNITION COIL APPLICATION

HP	Year Start	Year Stop	Coil	Qty.	HP	Year Start	Year Stop	Coil	Qty.	HP	Year Start	Year Stop	Coil	Qty.
2	1971	1973	18-5181	1	20	1966	1972	18-5181	2	60	1980	1984	18-5176	2
2	1975	1985	18-5181	1	20	1973	1973	18-5163	1	60	1985	1987	18-5179	3
2	1995	2001	18-5179	1	20	1985	1987	18-5179	2	60	1988	1988	18-5176	3
2.5	1987	1988	18-5170	1	20	1988	1988	18-5176	2	60	1989	2001	18-5179	3
3	1955	1968	18-5181	2	20	1989	1998	18-5179	2	65	1972	1973	18-5194	3
3	1989	1990	18-5181	2	25	1951	1953	18-5181	2	65	1984	1984	18-5176	3
3	1991	1997	18-5170	1	25	1955	1955	18-5181	2	65	1985	1988	18-5179	3
3	1998	2001	18-5179	1	25	1969	1972	18-5181	2	65	1989	1990	18-5176	3
3	2003	2005	18-5179	1	25	1973	1976	18-5163	1	65	1991	2001	18-5179	3
3.3	1995	1997	18-5179	1	25	1973	1976	18-5172	2	70	1974	1975	18-5194	3
4	1969	1976	18-5181	2	25	1977	1984	18-5176	2	70	1979	1984	18-5176	3
4	1977	1980	18-5176	2	25	1985	1987	18-5179	2	70	1985	1987	18-5179	3
4	1981	1988	18-5181	2	25	1988	1988	18-5176	2	70	1988	1988	18-5176	3
4	1986	1987	18-5179	2	25	1989	2005	18-5179	2	70	1989	2001	18-5179	3
4	1987	2001	18-5170	1	28	1962	1964	18-5181	2	75	1975	1975	18-5194	3
4	1988	1988	18-5176	2	28	1986	1996	18-5179	2	75	1979	1984	18-5176	3
4	1989	1996	18-5179	2	28	1995	1998	18-5170	1	75	1985	1987	18-5179	3
4.5	1980	1983	18-5176	2	30	1956	1956	18-5181	2	75	1988	1988	18-5176	3
5	1965	1968	18-5181	2	30	1984	1984	18-5176	2	75	2000	2001	18-5170	2
5	1996	1998	18-5170	1	30	1985	1987	18-5179	2	85	1969	1972	18-5193	1
5	1997	2001	18-5179	2	30	1988	1988	18-5176	2	85	1973	1975	18-5194	3
5.5	1954	1964	18-5181	2	30	1989	2005	18-5179	2	85	1976	1977	18-5192	4
6	1965	1976	18-5181	2	30	1999	2001	18-5170	1	85	1978	1980	18-5176	4
6	1977	1979	18-5176	2	33	1965	1970	18-5181	2	85	1991	1995	18-5179	4
6	1984	1984	18-5176	2	35	1957	1959	18-5181	2	88	1987	1987	18-5179	4
6	1985	1990	18-5179	2	35	1976	1976	18-5172	2	88	1988	1988	18-5176	4
6	1991	2005	18-5170	1	35	1977	1984	18-5176	2	88	1989	1996	18-5179	4
6	1997	2001	18-5179	2	35	1986	1987	18-5179	2	90	1981	1984	18-5176	4
6	2003	2004	18-5179	2	35	1988	1988	18-5176	2	90	1985	1987	18-5179	4
7.5	1954	1958	18-5181	2	35	1989	1994	18-5179	2	90	1988	1988	18-5176	4
7.5	1980	1983	18-5176	2	35	1996	1996	18-5179	2	90	1989	1998	18-5179	4
8	1984	1984	18-5176	2	40	1960	1973	18-5181	2	90	1995	2006	18-5170	2
8	1985	1990	18-5179	2	40	1974	1974	18-5196	2	100	1971	1972	18-5193	1
8	1991	2005	18-5170	1	40	1975	1979	18-5172	2	100	1979	1980	18-5176	4
9.5	1964	1973	18-5181	2	40	1983	1983	18-5172	2	100	1984	1984	18-5176	4
9.9	1974	1976	18-5196	2	40	1984	1984	18-5176	2	100	1985	1997	18-5179	4
9.9	1977	1984	18-5176	2	40	1985	1987	18-5179	2	100	1988	1988	18-5176	4
9.9	1985	1992	18-5179	2	40	1988	1988	18-5176	2	100	1998	2001	18-5170	2
9.9	1993	2001	18-5170	1	40	1989	2005	18-5170	1	105	1997	2001	18-5170	2
10	1949	1952	18-5181	2	40	1999	2001	18-5179	2	105	2003	2003	18-5170	2
10	1953	1953	18-5181	2	45	1986	1992	18-5179	2	110	1986	1987	18-5179	4
10	1954	1963	18-5181	2	45	1992	1997	18-5170	1	110	1988	1988	18-5176	4
10	2003	2007	18-5170	1	48	1987	1987	18-5179	2	110	1989	1989	18-5179	4
14	1988	1988	18-5179	2	48	1988	1988	18-5176	2	112	1994	1996	18-5179	4
14	1989	1989	18-5176	2	48	1989	1996	18-5170	1	115	1969	1970	18-5193	1
15	1953	1953	18-5181	2	50	1971	1975	18-5194	2	115	1973	1975	18-5194	4
15	1955	1956	18-5181	2	50	1979	1984	18-5176	2	115	1976	1977	18-5192	4
15	1965	1968	18-5181	2	50	1985	1987	18-5179	2	115	1978	1984	18-5176	4
15	1974	1976	18-5196	2	50	1988	1988	18-5176	2	115	1985	1985	18-5179	4
15	1977	1984	18-5176	2	50	1989	2005	18-5170	1	115	1990	1998	18-5179	4
15	1985	1992	18-5179	2	50	1995	1998	18-5179	2	115	1995	2006	18-5170	2
15	1993	2007	18-5170	1	55	1978	1984	18-5176	2	120	1985	1987	18-5179	4
18	1957	1972	18-5181	2	55	1985	1992	18-5179	2	120	1988	1988	18-5176	4
18	1973	1973	18-5163	1	55	1992	2005	18-5170	1	120	1989	1994	18-5179	4

APPLICATION CONTINUED ON NEXT PAGE

JOHNSON/EVINRUDE IGNITION COIL APPLICATION (Cont.)

HP	Year Start	Year Stop	Coil	Qty.	HP	Year Start	Year Stop	Coil	Qty.	HP	Year Start	Year Stop	Coil	Qty.
125	1971	1972	18-5193	1	150	1985	1991	18-5179	6	185	1989	1990	18-5179	6
125	1989	1990	18-5179	4	150	1988	1988	18-5176	6	185	1992	1994	18-5179	6
125	1992	1998	18-5179	4	150	1991	2006	18-5170	3	200	1976	1978	18-5192	6
130	1995	2001	18-5179	4	155	1984	1984	18-5176	6	200	1979	1983	18-5176	6
135	1973	1975	18-5194	4	155	1985	1985	18-5179	6	200	1986	2001	18-5179	6
135	1976	1976	18-5192	4	155	1987	1987	18-5179	6	200	1999	1999	18-5170	3
135	2000	2001	18-5170	2	155	1988	1988	18-5176	6	225	1986	2001	18-5179	6
140	1977	1977	18-5192	4	155	1989	1992	18-5179	6	225	1999	1999	18-5170	3
140	1978	1984	18-5176	4	175	1977	1978	18-5192	6	235	1978	1978	18-5192	6
140	1985	1987	18-5179	4	175	1979	1983	18-5176	6	235	1979	1984	18-5176	6
140	1988	1988	18-5176	4	175	1985	1991	18-5179	6	235	1985	1985	18-5179	6
140	1989	1994	18-5179	4	175	1991	2006	18-5170	3	250	1991	2001	18-5179	6
150	1978	1978	18-5192	6	185	1984	1984	18-5176	6	275	1985	1988	18-5179	6
150	1979	1984	18-5176	6	185	1985	1985	18-5179	6	300	1985	1995	18-5179	6

18-5753
POWER PACK
Replaces: 385391, 581731, 581311
(pack 4)

18-5754
POWER PACK
Replaces: 581726
(pack 3)

18-5755
POWER PACK
Replaces: 581397, 764708
(pack 2)

18-5756
POWER PACK
Replaces: 582056
Same as 18-5753 w/o Hardware Pack
(1) Hole Drilled

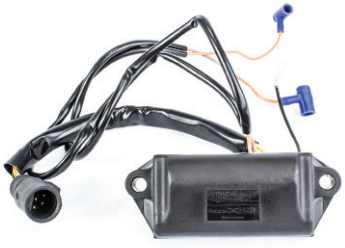
18-5757
POWER PACK
Replaces: 582057, 581713
Same as 18-5754 w/o Hardware Pack
(2) Holes Drilled

18-5758
POWER PACK
Replaces: 582453, 583380, 582452

18-5759
POWER PACK
Replaces: 582125, 581805

18-5760
POWER PACK
Replaces: 582138, 582400, 582642, 582556

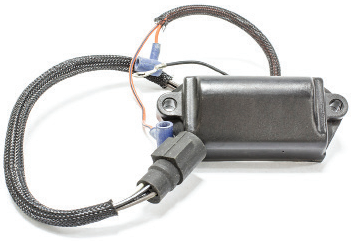
18-5761
POWER PACK
Replaces: 583114



18-5763
POWER PACK
Replaces: 582285, 583170

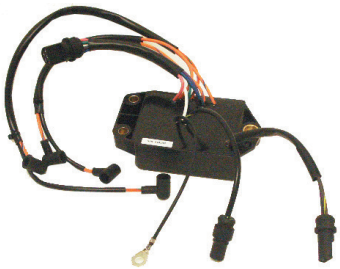
18-5764
POWER PACK
Replaces: 582261, 586696

18-5766
POWER PACK
Replaces: 583748



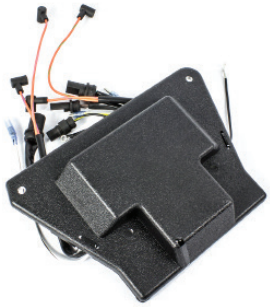
18-5767
POWER PACK
Replaces: 584783

18-5768
POWER PACK
Replaces: 584908, 5001344

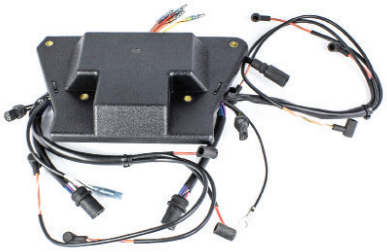


18-5770-1
POWER PACK
Replaces: 584028

18-5771
POWER PACK
Replaces: 584032

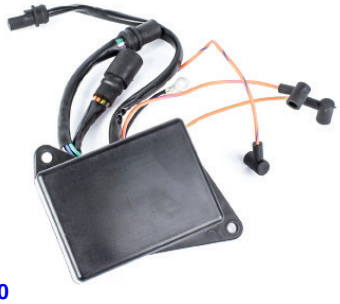


18-5772-1
POWER PACK
Replaces: 584041

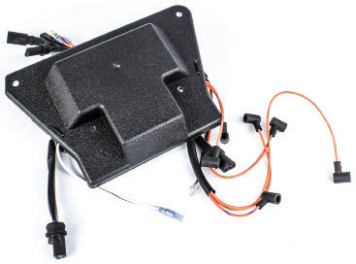


18-5773
POWER PACK
Replaces: 584642, 763803

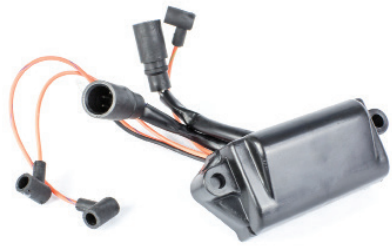
18-5774-1
POWER PACK
Replaces: 585145, 5004532



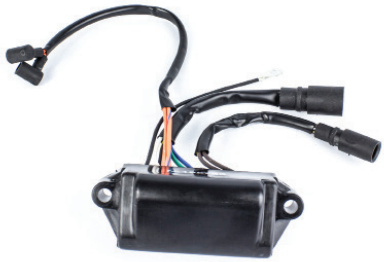
18-5780
POWER PACK
Replaces: 585189, 5004533



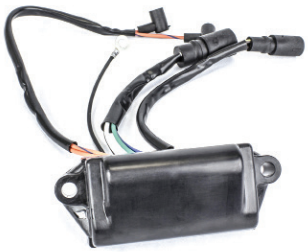
18-5781-1
POWER PACK
Replaces: 586661, 584636, 586212, 585114



18-5782
POWER PACK
Replaces: 582705, 763793



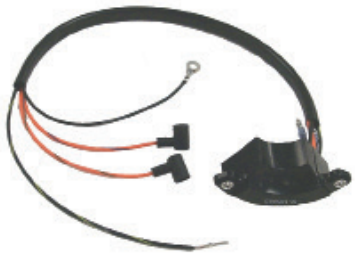
18-5783
POWER PACK
Replaces: 582811, 763794



18-5784-1
POWER PACK
Replaces: 583110

18-5785
POWER PACK
Replaces: 585261

18-5794
IGNITION MODULE
Replaces: 584489, 584329, 583896, 584331



18-5883
IGNITION MODULE
Replaces: 584488

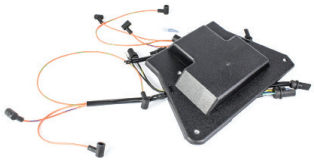
APPLICATION BEGINS ON NEXT PAGE

18-5885
POWER PACK
Replaces: 583865
For: V-6 5800 rpm limit

18-5886
POWER PACK & SENSOR
Replaces: 436367, 584122
For: V6 engines with optical sensor and BLUE sleeve on power pack. Do not use with gray sleeved stator.

18-5887
POWER PACK
Replaces: 584985
For: V6 engines with optical sensor and GRAY sleeve on power pack. Do not use with black sleeved stator.

18-5891
POWER PACK
Replaces: 583605
For: 3 & 6 cyl. 6700 rpm limit



18-5893
POWER PACK
Replaces: 586667, 584037, 586217, 583476
For: V-4 & V-8 6700 rpm limit

18-5884
OPTICAL SENSOR
Replaces: 586343
For: V-4 & V-6 engines

18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

Model	Years	Power Pack	Model	Years	Power Pack	Model	Years	Power Pack
4	1977-80,1984	18-5758	25	1985	—	48	1987-88	18-5763
4	1993	18-5883	25	1986-88	18-5763	48	1991-93	18-5794
4 DLX	1986-88, 1994-99	18-5763	25	1989-92	18-5794	50	1971-75	18-5755
4.5	1980-84	18-5758	25	1993-95	18-5768	50	1979,1981-84	18-5758
4.5	1986-87	18-5763	25	1996-01	18-5768 ⑩	50	1985	—
5	1984	18-5758	25 COM.	1986-88	18-5764 ⑦	50	1986-88	18-5763
5	1985	—	28	1986-88	18-5763	50	1991-93	18-5794
5	1986-88, 1993-98	18-5763	28	1989-92	18-5794	50 Rope Start	1993- 01	18-5768
6	1977-79,1984	18-5758	28	1996-01	18-5768	50 Electric Start	1993- 01	18-5785
6	1985	—	30	1984	18-5758	50 (3 cyl)	1996-99	18-5780 ⑧
6	1986-88, 1993-01	18-5763	30	1985	—	55	1976-77	18-5755
6.5COM.	1992-99	18-5763	30	1986-88	18-5763	55	1978-82	18-5758
7.5	1980-83	18-5758	30	1989-92	18-5794	55	1991-92	18-5794
8	1993-95	18-5763	30	1993-95	18-5768	60	1970-71	—
9.9,15	1977-84	18-5758	30	1996-01	18-5768 ⑩	60	1980-84	18-5758
9.9,15	1985	—	35	1977-84	18-5758	60	1985	—
9.9,15	1986-88	18-5763	35	1985	—	60	1986-88	—
9.9,15	1993-99	18-5767 ❷	35	1986-88	18-5763	60	1989-92	18-5766
14	1987	18-5763	35	1989-92	18-5794	60	1993-95	18-5774-1 ⑧
10/15COM.	1992	18-5763	35	1993-95	18-5768	60	1996-99	18-5780 ⑧
10,15COM.	1993-99	18-5767	40	1982	18-5758	65	1972-73	18-5754 ③
20	1981-84	18-5758	40	1985	—	65	1989-92	18-5766
20	1985	—	40	1986-88	18-5763	65	1993-95	18-5774-1 ⑧
20	1986-88	18-5763	40	1991-93	18-5794	70	1974-78	18-5754 ③
20	1989-92	18-5794	40 Rope Start	1993- 01	18-5768	70	1979-84	18-5760
20	1993-95	18-5768	40 Electric Start	1993- 01	18-5785	70	1985	18-5782 ⑧
20	1996-01	18-5768 ⑩	40 COM.	1986-88	18-5764	70	1986-88	—
25	1977-84	18-5758 ④	45	1991-92	18-5794	70	1989-92	18-5766

① 2 Power Packs required per engine
② Order 18-5756 for Power Pack w/o cover,insulated pad and mounting screws
③ Order 18-5757 for Power Pack w/o cover,insulated pad and mounting screws
④ All Models except Worktwin, Workhorse and Commercial Model for 1983
⑤ Port side only for 1983 model STLCT
⑥ Port side only for 1984 models with suffix beginning with "S"
⑦ 2 cyl. only
⑧ 3 cyl. only
⑨ Sea Drive Series
⑩ Except remote models
❶ Refer to picture
❷ For 2 stroke models only

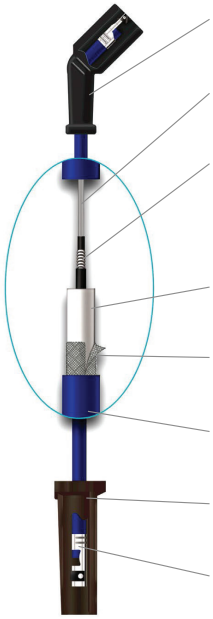
APPLICATION CONTINUED ON NEXT PAGE

Model	Years	Power Pack	Model	Years	Power Pack	Model	Years	Power Pack
70	1993-95	18-5774-1 ⑧	110	1986-87	18-5784-1	185	1984	18-5760 ①
70	1996-99	18-5780 ⑧	110	1988	—	185	1990, 1992	18-5893
75	1975-78	18-5754 ③	115	1969-70	—	185	1993-99	18-5781-1
75	1979-84	18-5760	115	1973-77	18-5753 ②	200	1976-78	18-5754 ③ ①
75	1985	18-5782 ⑧	115	1978-84	18-5759 ①	200	1979-83	18-5760 ①
75	1986-88	—	115	1985	18-5783	200	1987	18-5891
85	1969-72	—	120	1986	—	200, 225	1988-92	18-5893
85	1973-77	18-5753 ②	120	1988-99	18-5772-1	200, 225	1993-99	18-5781-1
85	1978-80	18-5759 ①	125	1971-72	—	225	1987	18-5891
88, 90	1986-87	18-5784-1	130	1988-99	18-5772-1	235	1978	18-5754 ③ ①
88	1988	—	135	1973-76	18-5753 ②	235	1979-84	18-5760 ① ⑤ ⑥
88,90	1989-99 Crossflow	18-5770-1	140	1977	18-5753 ②	250	1991	18-5893
90	1981-83	18-5759 ①	140	1978-83	18-5759 ①	275	1986-87	—
90	1985	18-5783	140	1986	—	300	1987	—
90	1988	—	140	1988-99	18-5772-1	300	1991	18-5893
100	1971	—	150	197 -78	18-5754 ③ ①	V-8	1993-99	18-5773
100	19,681,972	—	175	1979-83	18-5760 ①	1.6L	1984 & prior	18-5759 ⑨
100	1979-80	18-5759 ①	175	1986-88	18-5761	1.6L	1985	18-5782
100	1988	—	175	1989-91	18-5885	1.6L	1986-87	18-5784-1
100, 115	1989-99 Crossflow	18-5770-1	175	1991-92	18-5886 ❶	2.0L	1988-99	18-5772-1
110 (TCLDF only)	1986	18-5783	175	1993-03	18-5887	2.5, 2.6L	1986-88	18-5761 ⑨

① 2 Power Packs required per engine
② Order 18-5756 for Power Pack w/o cover,insulated pad and mounting screws
③ Order 18-5757 for Power Pack w/o cover,insulated pad and mounting screws
④ All Models except Worktwin, Workhorse and Commercial Model for 1983
⑤ Port side only for 1983 model STLCT
⑥ Port side only for 1984 models with suffix beginning with "S"
⑦ 2 cyl. only
⑧ 3 cyl. only
⑨ Sea Drive Series
⑩ Except remote models
❶ Refer to picture
❷ For 2 stroke models only

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



Moisture-proof, molded distributor insulators

High-quality conductive center carrier reinforcement ensures conductor integrity

Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)

High tensil strength membrane for added durability & heat resistance

Innovative nylon reinforcing tape for added strength and durability

8mm high tear strength silicone jacket protects conductor up to 500° F

High-temperature, pre-greased silicone insulators

Posi-lock stainless steel terminals resist corrosion

Part #	OEM #	Description
18-8815-1	OMC 582365	4" Spark Plug Wire
18-8816-1	OMC 582365	6" Spark Plug Wire
18-5231-1	OMC 582365	9" Spark Plug Wire
18-5231-1D ②	OMC 582365	9" Spark Plug Wire
18-8818-1	OMC 582365	12" Spark Plug Wire
18-5229-9-1 ①③	Universal	22" Spark Plug Wire (pkg of 5)

Part #	OEM #	Description
18-5230-9-1 ①③	Universal	10" Spark Plug Wire (pkg of 5)
18-8839-1	—	90 & 115 hp Outboard Wire Set Two - 14" • Two - 16"
18-8840-1	—	150 & 175 hp Outboard Wire Set Two - 14" • Two - 16"
18-28090	—	V6 Outboard Plug Wire Set
18-28092	—	V4 Outboard Plug Wire Set

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: 510364

18-5225
SPARK PLUG WIRE KIT
Includes 25 ft Roll of Hypalon Ignition Wire with a copper conductor and a large assortment of three different end fittings to fit Johnson/Evinrude motors.

18-5226
IGNITION WIRE
(100' Spool)
Hypalon
Replaces: 510883, 772584

PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL
SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: 581027, 580339

18-5752
UNIVERSAL
SPARK PLUG BOOT
8mm

DISPLAY PACKAGE

MP39100
IGNITION SWITCH
Replaces: 386545
(5 Terminals - 3 Position)

DISPLAY PACKAGE

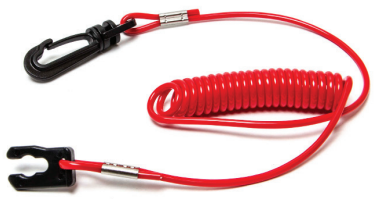
MP39760
IGNITION SWITCH
Replaces: 393301, 508180
(6 Terminals - Push to Choke - 3 Position)

DISPLAY PACKAGE

MP39830
IGNITION SWITCH
Replaces: 386545
(6 Terminals - Pistol Shaped Key - 3 Position)
Pollak

DISPLAY PACKAGE

MP28890
IGNITION LANAYARD
Replaces: 176288
1996-Newer



18-1282
LANYARD & CLIP
Replaces: 398602
Tiller Steer Models - ALL

DISPLAY PACKAGE

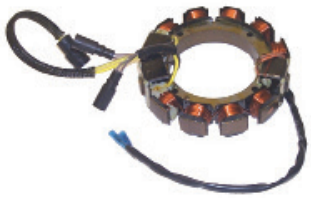
MP28870
MP28872-1 (Bulk - 100 pc/carton)
SWITCH & LANYARD
Replaces: 585134

DISPLAY PACKAGE

MP28880
LANYARD
Replaces: 432230
1995-older

① Priced per package
② Items ending in "D" are Display Packaged - Regular number is Non-Display
③ Uses 7mm copper core

MP28900
MP28902-1 "Bulk"- 100 pieces per carton
LANYARD
Replaces: 432230
1995-Older



18-5877
STATOR
Replaces: 584643, 763779
For: 185-300 HP Loopers (1993-2001)

18-5878
STATOR
Replaces: 584981, 763759
For: 150-175 HP (1993-2006)
Gray Sleeve

JOHNSON/EVINRUDE STATOR APPLICATION

HP	Year Start	Year Stop	Stator
185	1993	1994	18-5877
200	1993	2001	18-5877
225	1993	2001	18-5877
250	1993	2001	18-5877
300	1993	1995	18-5877
150	1993	2006	18-5878
175	1993	2006	18-5878

18-6277
TILT/TRIM ASSEMBLY
Replaces: 435548
Heavy Duty, 2 Wire Connection, Flat Blade Shaft
(O-ring included)
Fits: OMC V6(1993), Commercial V8 (1993-Up)

18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

18-6280
TILT/TRIM ASSEMBLY
Replaces: 437801
Heavy Duty, OMC J Suffix 40,48,50HP(1992-Up)w/ 2 Wire Connection and Hollow Hex Shaft
(O-ring included)

18-6281
TILT/TRIM MOTOR
Replaces: 438786, 439937, 5005254
(O-ring included)
Plastic housing
Heavy Duty for OMC Outboards 75HP-250HP EFI(1998-Up)

18-6285
TILT/TRIM ASSEMBLY
Replaces: 433226
(O-ring included)
Heavy Duty OMC (1989-92) M Suffix 40,48,50HP w/ 2 Wire Connection and Hollow Hex Shaft

18-6756
TILT/TRIM MOTOR
Replaces: 172588, 173944
Fits: (1982-98) 2 cylinder 2 stroke engines that have been fitted with tilt kit 173946.

18-6759
TILT/TRIM MOTOR
Replaces: 394176, 391264, 393988, 985237
Newer 2 wire design for most 3, 4, 6 and 8 cyl. applications 1982 to present. 3 bolt.
(MOTOR ONLY)
Use **18-7510** O-ring (O-ring included)
Replaces: 321163

18-6761
TILT/TRIM MOTOR
Replaces: 387277, 582048, 582155, 584107
(O-ring included)
Older 3 wire design for most 3, 4, 6 cylinder outboards up to 1981
(Motor Only)

18-6762
TILT/TRIM MOTOR
Replaces: 172543
For most 85, 115 & 135 hp V-4 applications
(Motor and Reservoir)

18-6767-1
TILT/TRIM MOTOR
Replaces:
172850, 173564, 173596
For: 1974 (115 & 135 HP)
For most 45 hp commercial models 1989-90, 2 cylinder applications (1984-88), 3 cylinder applications (1977-83) and 4 cylinder applications (1974-77)
(Motor and Reservoir)
For Repair Kit use **18-6252**

18-6780
TILT/TRIM MOTOR
Replaces: 438529, 438531, 434496
For: 90, 115, 200, 225 HP (1991-Up); 120, 140 HP (1991-94); 130 HP (1995-Up)

18-6815
TRIM MOTOR
Replaces: Johnson/Evinrude
Fits: 2004-09 40-50HP 2006-09 60HP, 2009 25-30HP Evinrude

18-6744
TRIM MOTOR
Replaces: 5006319
Fits: 75-90 HP (04-Up), 115 HP (07-Up), 130 HP (10-Up)

18-6816
TRIM MOTOR
Replaces: 172588, 173944
Fits: 40, 50, 70, and 75HP with short shaft

18-6252
TILT & TRIM MOTOR REPAIR KIT
For use with **18-6767-1**
*** Includes Brushes**

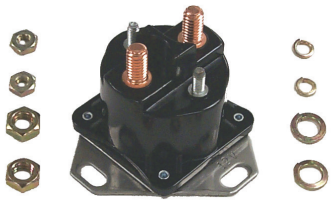
POWER TRIM ASSEMBLIES

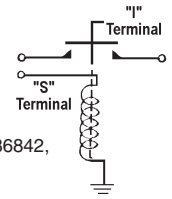
PART NO.	OE NO.	APPLICATION
18-6801	5005114	115-130HP, V4 (2000-09)
18-6802	5005113	135-200HP, V6, 60° (2000-09)
18-6803	5005115/5007662	200-250HP, V6, 90° (2000-09)

18-5705
POWER TRIM RELAY
Replaces:
582472, 584416, 586224
5 Terminal • Single Pull
Double Throw • 12 Volt

Contact	Resistive	Conductive
Open	40 Amps	30 Amps
Closed	20 Amps	15 Amps

①18-5801D Display Package





18-5801
SOLENOID
Replaces: 985064, 586842, 586730
Grounded Base

⑥18-5823D Display Package

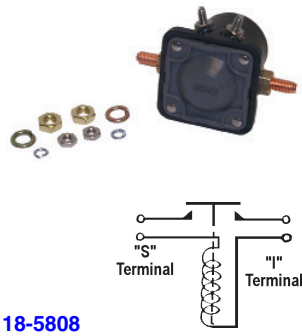
18-5823
SOLENOID
Replaces: 584580
Fits: 9.9 4-stroke(1995-01), 9.9 (1993 & Up), 15 4-stroke(1995-01), 15 (1993 & Up), 8 (1996-98),

⑥18-5833D Display Package

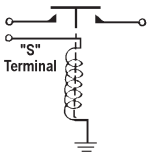
18-5833
SOLENOID
Replaces: 586774
Fits: E40 (2004-07), E50 (2004-06), E60 (2006-07), E75 (2004-07), E90 (2004-07), E115 (2007), E150 (2007), E175 (2007), E200 (2005-07), E225 (2005-07), E250 (2005-07)

18-5807
SOLENOID
Replaces: 378444, Prestolite SAW4206

⑥18-5808D Display Package

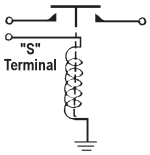


18-5808
SOLENOID
Replaces: 395419, 582708



18-5813
SOLENOID
Replaces: 584128

⑥18-5814D Display Package



18-5814
SOLENOID
Replaces: 581528, 172869

BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept 3/8" stud.

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1

JOHNSON/EVINRUDE STARTER SOLENOID APPLICATION

HP	Year Start	Year Stop	Starter Solenoid	HP	Year Start	Year Stop	Starter Solenoid
9.9	1990	1992	18-5813	33	1968	1970	18-5808
15	1990	1992	18-5813	35	1957	1959	18-5807
18	1957	1959	18-5807	35	1976	1988	18-5808
20	1985	1998	18-5808	35	1991	2001	18-5808
25	1972	2005	18-5808	40	1960	1966	18-5807
25	2009	2009	18-5833	40	1967	1976	18-5808
28	1986	1996	18-5808	40	1984	2005	18-5808
30	1984	2005	18-5808	40	2004	2009	18-5833
30	2009	2009	18-5833	45	1989	1992	18-5808
33	1965	1967	18-5807	48	1987	1996	18-5808

❶ Without Electric Shift ❷ With Electric Shift

APPLICATION CONTINUED ON NEXT PAGE

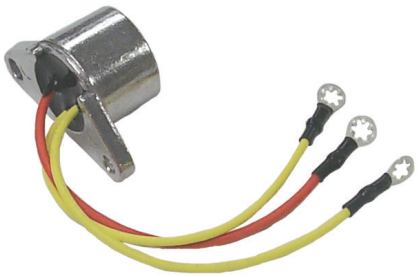
JOHNSON/EVINRUDE STARTER SOLENOID APPLICATION (CONT.)

HP	Year Start	Year Stop	Starter Solenoid
50	1958	1959	18-5807
50	1971	1975	18-5808
50	1979	2005	18-5808
50	2004	2009	18-5833
55	1968	1969	18-5808
55	1976	1981	18-5808
55	1989	1992	18-5808
55	1996	1997	18-5808
55	2008	2009	18-5833
60	1964	1966	18-5807
60	1967	1971	18-5808
60	1980	2001	18-5808
60	2006	2009	18-5833
65	1968	1968	18-5808
65	1972	1973	18-5808
65	1984	2001	18-5808
65	2008	2009	18-5833
70	1970	2001	18-5808
75	1960	1964	18-5807
75	1965	1965	18-5807 ❶
75	1965	1965	18-5808 ❷
75	1975	1988	18-5808
75	2004	2009	18-5833
80	1966	1966	18-5807 ❶
80	1966	1967	18-5808 ❷
85	1968	1980	18-5808
85	1991	1995	18-5808
88	1987	1996	18-5808
90	1964	1964	18-5807
90	1965	1965	18-5808
90	1981	2006	18-5808
90	2004	2009	18-5833
100	1966	1968	18-5808
100	1971	1972	18-5808
100	1979	1980	18-5808
100	1984	2001	18-5808
100	1986	1989	18-5808
105	1998	2003	18-5808
110	1986	1989	18-5808
112	1994	1996	18-5808
115	1969	1970	18-5808
115	1973	1985	18-5808
115	1990	2006	18-5808
115	2007	2009	18-5833
120	1985	1994	18-5808
125	1971	1972	18-5808
125	1989	1990	18-5808
125	1992	1998	18-5808
130	1995	2000	18-5808
130	2009	2009	18-5833
135	1973	1976	18-5808
135	2001	2001	18-5808
140	1977	1994	18-5808
150	1978	2006	18-5808
150	2007	2009	18-5833
155	1984	1992	18-5808
175	1977	2006	18-5808
175	2007	2009	18-5833
185	1984	1985	18-5808
185	1989	1994	18-5808
200	1976	2001	18-5808
200	2005	2009	18-5833
225	1986	2001	18-5808
225	2005	2009	18-5833
235	1978	1985	18-5808
250	1991	2001	18-5808
250	2005	2009	18-5833
275	1985	1988	18-5808
300	1985	1995	18-5808
300	2008	2009	18-5833

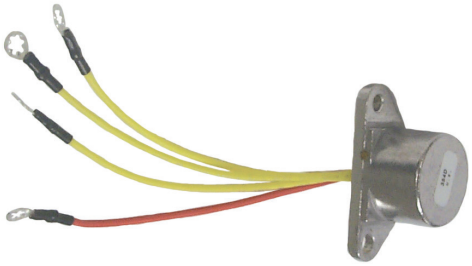
❶ Without Electric Shift ❷ With Electric Shift

JOHNSON/EVINRUDE TRIM RELAY/SOLENOID APPLICATION

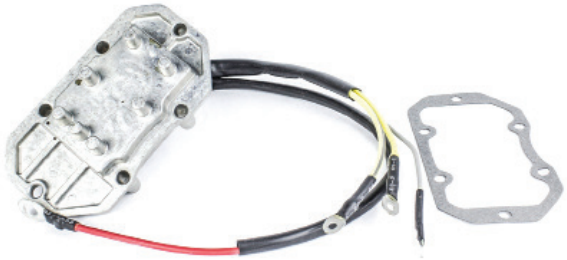
HP	Year Start	Year Stop	Trim Relay / Solenoid
60	1986	2001	18-5705
65	1991	1995	18-5705
70	1980	1981	18-5814
70	1981	2001	18-5705
75	1980	1981	18-5814
75	1982	1987	18-5705
75	2000	2003	18-5705
85	1976	1980	18-5814
85	1991	1995	18-5705
88	1986	1996	18-5705
90	1981	1981	18-5814
90	1981	2006	18-5705
100	1979	1980	18-5814
100	1984	2005	18-5705
110	1986	1989	18-5705
115	1976	1981	18-5814
115	1981	1985	18-5705
115	1990	2006	18-5705
120	1985	1994	18-5705
125	1989	1998	18-5705
135	1976	1976	18-5814
140	1977	1981	18-5814
140	1981	1994	18-5705
150	1978	1981	18-5814
150	1981	2006	18-5705
175	1977	1981	18-5814
175	1981	2006	18-5705
185	1984	1985	18-5705
185	1990	1994	18-5705
200	1976	1981	18-5814
200	1981	1983	18-5705
200	1986	2005	18-5705
225	1986	2005	18-5705
235	1978	1981	18-5814
235	1981	1985	18-5705
250	1991	2005	18-5705
275	1985	1988	18-5705
300	1985	1995	18-5705



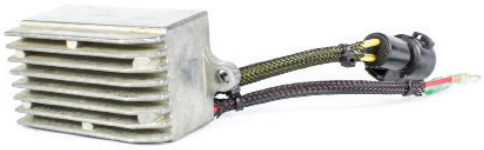
18-5708
RECTIFIER
Replaces: 582399, 583408
6-10 AMP



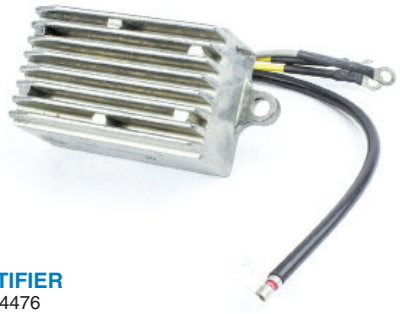
18-5709
RECTIFIER
Replaces: 581778
4-5 AMP



18-5825
REGULATOR/RECTIFIER
Replaces: 395204

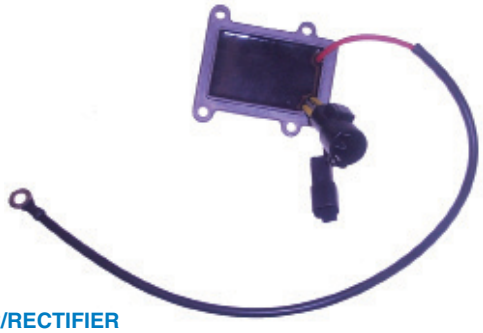


18-5826
REGULATOR/RECTIFIER
Replaces: 584890

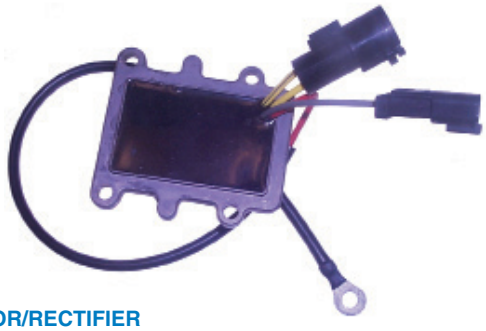


18-5827
REGULATOR/RECTIFIER
Replaces: 585001, 584476

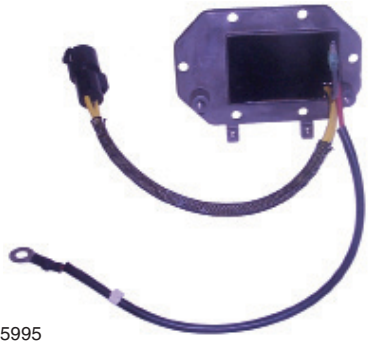
18-5828
REGULATOR/RECTIFIER
Replaces: 585219, 439561



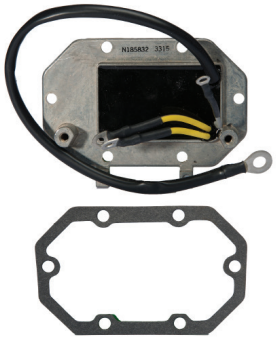
18-5829
REGULATOR/RECTIFIER
Replaces: 586048



18-5830
REGULATOR/RECTIFIER
Replaces: 586075



18-5831
REGULATOR/RECTIFIER
Replaces: 586271, 584641, 585995



18-5832
REGULATOR/RECTIFIER
Replaces: 583266, 583689, 586000, 584424

REGULATOR/RECTIFIER APPLICATION ON NEXT PAGE

Model	Year	Part #	Model	Year	Part #
9.9,15	1974-92	18-5709	90	1981-92	18-5708
20	1989-98 ④	18-5709	90-115 60 DEGREE-V4	1996-UP	18-5830
25	1977-03 (2 CYL) ④	18-5709	100	1971,1979-80,1984-92 ③	18-5708
25/40/50TL/ J ELEC TR	1992	18-5827	115	1973-92	18-5708
25SIK/ SIL/ SIT	1994-1995	18-5827	120/140	1985	18-5832
25/35 3 CYL.	1995-UP	18-5826	125	1971-72	18-5708
28	1989-96	18-5709	135	1974 ⑦	18-5708
30	1989-03 (2 CYL) ④	18-5709	135	1973,1975-76	18-5708
35	1976-93 (2 CYL) ④	18-5709	140	1977-88	18-5708
35JET/ TL/ J ELEC.	1992-1993	18-5827	150	1979-88	18-5708
35JET/ M-TE/ TTL	1993-1995	18-5827	150/175 60 DEGREE-V6	1991-1995	18-5828
35JET/ EL/ TL/ TTL	1996	18-5827	150/175 60 DEGREE-V6	1996-UP	18-5829
35JET ELEC.	1997	18-5827	155	1984-88	18-5708
40	1974-76,1988-92	18-5709	175	1977-83	18-5708
40/50TE/ EL/ TL/ TTL	1993-1996	18-5827	185	1984-88	18-5708
40/ 50 ELEC. 2 CYCLE.	1993-03 (2 CYCLE.)	18-5827	185/200/225	1993-1994	18-5831
45	1989-92 COMM	18-5709	185/200/225/200COMM	1990-1992	18-5832
45SS	1989-90	18-5709	200	1976-83	18-5708
48	1989-92	18-5709	200/225	1986-1989	18-5832
50	1971-75	18-5708	200/225/200COMM	1994-1997	18-5831
50	1979-92	18-5709	235	1978-88	18-5708
55	1976-77	18-5708	250/300	1991-1995	18-5831
55	1978-81, 1980-92 ①	18-5709	250	1997	18-5831
60	1970 ⑤, 1971	18-5708	275	1985-1986	18-5832
60	1980-88	18-5709	275/300 (3.6L)	1987	18-5832
60	1989-91 ⑥	18-5708	275/300	1988	18-5832
SST60	1989-90	18-5708	300 (3.6L) — PORT & STBD.	1985-1986	18-5832
60	1992-01	18-5827	300	1989-1990	18-5832
65	1972-73, 1988-91	18-5708	1.8/2.0L V4 "S"	1987-1990	18-5832
65 ELEC.	1992	18-5827	2.7L V6	1986-1987	18-5832
70	1974-91 ②	18-5827	3.0L V6	1988-1990	18-5832
70	1992-01	18-5708	3.0L V6	1993-1998	18-5832
75	1975-88	18-5708	3.6L V8	1987	18-5832
85	1970-80	18-5708	4.0L V8	1989-1990	18-5832
88	1989-92	18-5708	V-4 & V-6 Crossflow with 35 AMP	ALL	18-5825

① Also Commercial Models
② 1991 EL & TL Models only
③ Except 1992 Models WTLENE & WTXENE
④ Electric Start only
⑤ D Models only
⑥ EL & TL Models only
⑦ 135443, 135483 Models only

18-6434
OUTBOARD STARTER
Replaces: 386430, 763454
Fits: 9.9,15 HP (1974-92), 8 HP 4 Stroke (1996-98)

18-5640
OUTBOARD STARTER
Replaces: 395207, 387094, 585062, 586288, 778992
Fits: 150-235 HP, V6 models

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION
STARTER APPLICATION ON PAGE 266

18-5612
OUTBOARD STARTER
Replaces: 432925, 586287, 586286
Fits: 175 HP models (1992)

18-5617
OUTBOARD STARTER
Replaces: 586274, 778995
Fits: 9.9, 15 HP models

18-5619
OUTBOARD STARTER
Replaces: 584799, 396235, 391511, 397023, 586731, 586890
Fits: V6/V8 Looper models

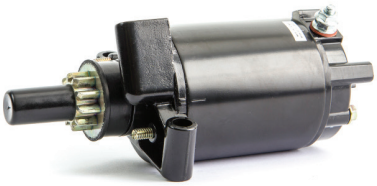
18-5624
OUTBOARD STARTER
Replaces: 583482, 585056, 586279
Fits: 20-35 HP models (1989 & up)

18-5627
OUTBOARD STARTER
Replaces: 583473, 585059, 585459, 778991
Fits: 20-35 HP models (1987-93)

18-5628
OUTBOARD STARTER
Replaces: 393570, 585060, 586285, 778994
Fits: 140 HP models (1993)

18-5629
OUTBOARD STARTER
Replaces: 392133, 585061, 386591, 586278
Fits: 18-40 HP models

18-5630
OUTBOARD STARTER
Replaces: 387684, 585063, 389275, 384163, 586280, 778993
Fits: 50-60 HP, 2 cyl. models



18-5631
OUTBOARD STARTER
Replaces: 584818, 586277, 778996
Fits: V-4, 60° models (1997 & up)

18-5632
OUTBOARD STARTER
Replaces: 584980, 586284
Fits: V-4, 60° models (1997 & up)

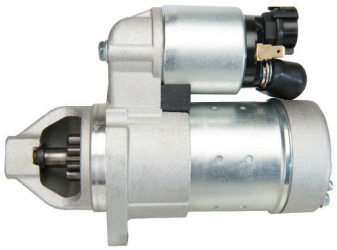
18-5634
OUTBOARD STARTER
Replaces: 585057, 585051, 385529, 389954, 586283
Fits: 140 HP models (1977)

18-5648
OUTBOARD STARTER
Replaces: 585058, 586281, 386657, 391735, 585050, 384777
Fits: 70 HP models

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION
STARTER APPLICATION ON NEXT PAGE

18-6826
STARTER
Replaces: 586768, 587045
Fits: 40-90HP E-Tec Engines

18-6863
STARTER
Replaces: 584608, 586275
Fits: Johnson/Evinrude 9.9-15HP 4-Stroke Engines

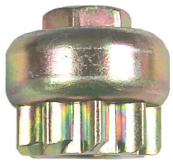


18-6945
STARTER
Replaces: 5036972
Fits: Johnson, Suzuki 25HP 2006-11

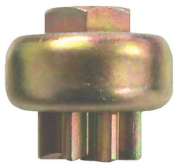
18-6250
OUTBOARD STARTER REPAIR KIT
Prestolite
2 Brush

18-6251
OUTBOARD STARTER REPAIR KIT
Prestolite
4 Brush

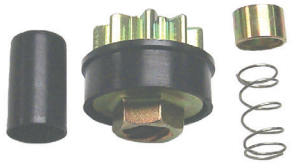
18-5655
DRIVE ASSEMBLY
Replaces: 321648
See next page for additional application



18-5671
DRIVE ASSEMBLY
Replaces: 384781
See next page for additional application



18-5674
DRIVE ASSEMBLY
Replaces: 387683
See chart below for additional application



18-5678
DRIVE ASSEMBLY
Replaces: 585269, 586101
See chart below for additional application

18-5679
DRIVE ASSEMBLY
Replaces: 585267, 586100
See chart below for additional application

18-5697
DRIVE BRUSH KIT
Replaces: 385952
See chart below for additional application

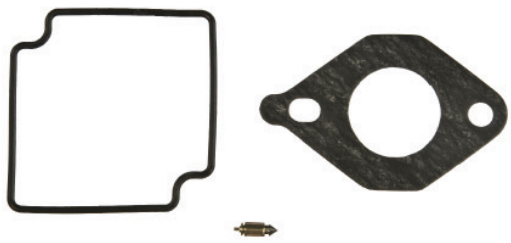
HP	Years	Starter #	O.E. Part #	O.E. #	Drive Assembly ②	O.E. #	Tooth Count	Drive Brush Kit ②	O.E. #
9.9/ 15	1974-92	—	386430	395264	—	319977	10	NA	NA
9.9/ 15	1993 & UP	18-5617	586274	395264	—	319977	10	NA	NA
9.9/ 15	1997 & Up 4 stroke	—	584613	NSS	18-5679 ①	585267	10	18-5697	385952
20 ⑦	1985-88	18-5629	586278	393354	18-5655	321648	11	18-5697	385952
20 thru 30 ⑦	1993-98	18-5629	586278	393354	18-5655	321648	11	18-5697	385952
25 thru 35 ⑦	1977-88	18-5629	586278	NSS	18-5655	321648	11	18-5697	385952
20 thru 30 ⑤	1989-92	18-5627	585059	393354	18-5671 ①	384781	9	18-5697	385952
25 thru 35	1997-99 3 cylinders	18-5631	586277	586100	NSS ①	NSS	10	18-5697	385952
40-50	1984-88	18-5630	586280	NSS	18-5671 ①	384781	9	18-5697	385952
50	1972	18-5630	586280	NSS	18-5671 ①	585269	9	18-5697	385952
40-50 ①	1989-99	18-5624	586279	NSS	18-5678 ①	585269	9	18-5697	385952
55	1978	18-5630	586280	NSS	18-5678 ①	585269	9	18-5697	385952
60	1985 2 cylinders	18-5630	586280	NSS	18-5678 ①	585269	9	18-5697	385952
50	1985-99 3 cylinders	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
55	1969	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
60	1971	18-5648	586281	NSS	18-5671✱	384781	9	18-5697	385952
60	1986-01 3 cylinders	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
65	1985-01 3 cylinders	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
70, 75	1980-01	18-5648	586281	NSS	18-5678 ①	585269	9	18-5697	385952
85 thru 115	1973-99 crossflows	18-5634	586283	NSS	18-5679 ①	586100	10	18-5697	385952

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION
STARTER APPLICATION CONTINUED ON NEXT PAGE

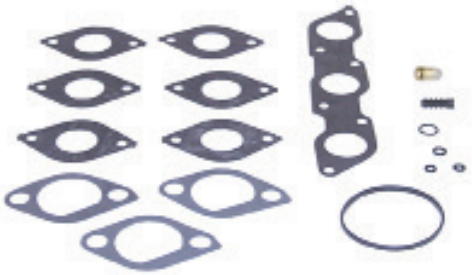
HP	Years	Starter #	O.E. Part #	O.E. #	Drive Assembly ②	O.E. #	Tooth Count	Drive Brush Kit ②	O.E. #
90, 115	1995-99 looper	18-5632	586284	NA	NA	NA	NA	18-5697	385952
120 thru 140	1985-94	18-5628	586285	NSS	18-5679 ①	586100	10	18-5697	385952
130	1995-99	18-5628	586285	NSS	18-5679 ①	586100	10	18-5697	385952
V-6 Crossflow	1976-92	18-5640	586288	393285	18-5674	387683	8	18-5697	385952
150, 175 60°	1991-99 loopers	18-5612	586286	NA	NA	NA	NA	18-5697	385952
150 thru 175 V-6	1997-03	18-5612	586287	NSS	NSS	NA	NA	NA	433850
200 thru 300	1986-Up std. rotation	18-5619	586411	397375	NA	NA	10	18-5697	385952

Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.
✱ Starter drive retained with nut
NSS Not sold separately
① Drive kit includes drive assembly with clip style retainer
② Drive kits, drive assemblies, and brush sets offered are for "Bosch Style" starters only.
⑤ With 9 tooth pinion
⑦ For Bosch models

4-STROKE FUEL SYSTEM KITS

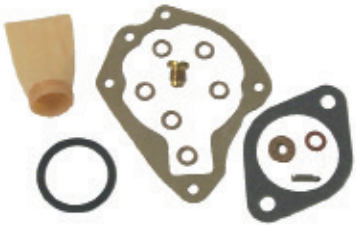


18-7761
CARBURETOR REBUILD KIT
Fits: Johnson/Evinrude Four-Stroke 4-6 hp. (2007)



18-7773
CARBURETOR REBUILD KIT
Replaces: 5032424
Fits: 25, 30 HP (2000-01) (2004 & Up)

2-STROKE FUEL SYSTEM KITS

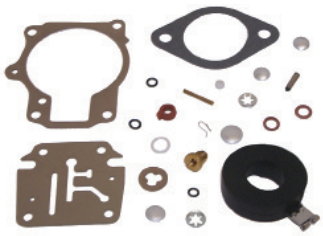


18-7010
CARB KIT
Replaces: 382050, 382051, 382054

18-7024
CARB KIT
Replaces: 382053, 382052, 385356, 439075

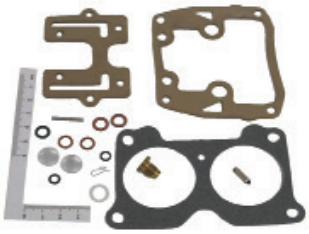
18-7026
CARB KIT
Replaces: 382057

18-7042
CARB KIT
(without float)
Replaces: 392061, 398729, 396701



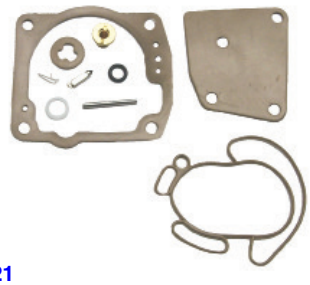
18-7222
CARB KIT
(with float)
Replaces: 392061, 398729, 396701

18-7043
CARB KIT
Replaces: 382045, 382046, 382047, 382049, 383052, 383067, 398532, 439071, 398514



18-7046
CARB KIT
Replaces: 390055, 392550, 398526, 435443, 434888, 439076, 433519
Contains **18-7038** Needle/Seat

18-7219
CARB KIT
Replaces: 439073, 431897



18-7221
CARB KIT
Replaces: 435442, 438996

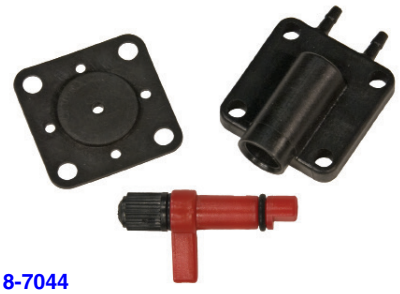
2-STROKE FUEL SYSTEM KITS

18-7223
CARB KIT w/ Needle & Seat
Replaces: 398452, 391305, 398453, 439072, 391937

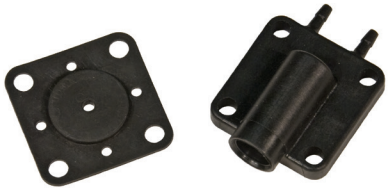
18-7247
CARB KIT
Replaces:
438996, 436852
For: V4 & V6 (60°) 1988-2001

18-7248
CARB KIT
Replaces:
437327, 439079, 439078, 435676, 435677, 435678, 435752

18-0871
SERVICE VALVE WITH O-RING
Replaces: 175158
Fits: All Johnson/Evinrude with primer valve (except 1993 9.9 & 15hp.)



18-7044
SERVICE VALVE KIT
Replaces: 175158+437228
Fits: All Johnson/Evinrude with primer valve (except 1993 9.9 & 15 H.P.)



18-0993
COVER & GASKET ASSEMBLY
Replaces: 437228
Fits: All Johnson/Evinrude with primer valve (except 1993 9.9 & 15hp.)

NEEDLE & SEAT

Part #	Replaces
18-7093	396521, 678882, 378895
18-7094	379313, 396522
18-7038	396520, 379312, 387262

PKG. OF 10

18-7106
18-7106-9①
NEEDLE PACKING
Replaces: 307583

18-7210
FLOAT
Replaces: 382363

PKG. OF 5

18-7296
18-7296-9①
ADJUSTING NEEDLE RETAINER
Replaces: 315232

① Priced per Package

HP	YEAR	CARB. KIT W/O FLOAT	CARB. KIT W/ FLOAT	NEEDLE & SEAT	CARB. FLOAT
1.5	1970-90	18-7043	—	18-7094	—
2	1970-90	18-7043	—	18-7094	—
3	1952-67	18-7043	—	18-7038	—
3	1968	18-7043	—	18-7094	—
4	1983-89	18-7223	—	18-7094	—
4	1991-93	18-7223	—	18-7094	—
4.5	1982-84,1987	18-7223	—	18-7094	—
5	1965-67	18-7043	—	18-7094	—
5	1968	18-7024	—	18-7093	—
5	1984-85	18-7223	—	18-7094	—
5.5	1954-67	18-7043	—	18-7094	—
6	1954-79	18-7043	—	18-7094	—
6	1968	18-7024	—	18-7093	—
6	1984-85	18-7223	—	18-7094	—
6, 8	1986-96	18-7219	—	—	—
7.5	1955-58	18-7043	—	18-7094	—
7.5	1982-83	18-7223	—	18-7094	—
8	1984-85	18-7223	—	18-7094	—
9.9	1974-88	18-7223	—	18-7094	—

① Commercial ② Also Commercial ③ Early Production ④ Cross Flow ⑤ Except 1995-Up 3 Cylinder Models

HP	YEAR	CARB. KIT W/O FLOAT	CARB. KIT W/ FLOAT	NEEDLE & SEAT	CARB. FLOAT
9.9/15	1989-96	18-7219	—	—	—
10	1954-63	18-7043	—	18-7094	—
14	1968 ③	18-7223	—	18-7094	—
15	1955-56	18-7043	—	18-7094	—
15	1974-88	18-7223	—	18-7094	—
18	1957-68	18-7043	—	18-7094	—
18	1969-73	18-7042	18-7222	18-7093	18-7210
20	1957-68	18-7043	—	18-7094	—
20	1969-90	18-7042	18-7222	18-7093	18-7210
20	1991-96	18-7219	—	18-7094	—
25	1954-55	18-7024	—	18-7093	—
SAIL DR	1978-UP	18-7042	18-7222	18-7093	18-7210
25	1969-95 ⑤	18-7042	18-7222	18-7093	18-7210
28	1962-64	18-7010	—	18-7093	—
28	1976-95	18-7042	18-7222	18-7093	18-7210
30	1956	18-7024	—	18-7093	—
30	1976-UP	18-7042	18-7222	18-7093	18-7210
33	1965-70	18-7010	—	18-7093	—
35	1957-59	18-7024	—	18-7093	—
35	1959	18-7010	—	18-7093	—
35	1976-95 ⑤	18-7042	18-7222	18-7093	18-7210
40	1960-63, 1971	18-7010	—	18-7093	—
40	1965-70, 1972-78	18-7024	—	18-7093	—
40	1971-90, 1979-92 ①	18-7042	18-7222	18-7093	18-7210
45	1971-97 ②	18-7042	18-7222	18-7093	18-7210
48	1992-97	18-7042	18-7222	18-7093	18-7210
50	1958-59	18-7026	—	18-7093	—
50	1971-97	18-7042	18-7222	18-7093	18-7210
55	1968-69, 1971-97 ②	18-7042	18-7222	18-7093	18-7210
60	1964-67	18-7026	—	18-7093	—
60	1970-97	18-7042	18-7222	18-7093	18-7210
65	1972-97	18-7042	18-7222	18-7093	18-7210
70	1972-97 (3 CYL)	18-7042	18-7222	18-7093	18-7210
75	1960-63	18-7026	—	18-7093	—
75	1975-88	18-7042	18-7222	18-7093	18-7210
80	1966-67	18-7026	—	18-7093	—
85	1968	18-7026	—	18-7093	—
85	1971-79	18-7046	—	18-7093	—
85	1969-70,1991-93	18-7046	—	18-7038	—
V-4	1969-79	18-7046	—	18-7038	—
V-4	1983-84	18-7046	—	18-7038	—
88,90	1985-95	18-7046	—	18-7038	—
90	1981-82, 1983 ③	18-7046	—	18-7038	—
90	1995-02	18-7247	—	—	—
100	1971, 1980	18-7046	—	18-7038	—
100	1972, 1979	18-7046	—	18-7093	—
100	1998-01	18-7247	—	—	—
105	1999-01	18-7247	—	—	—
115	1969, 1980-95	18-7046	—	18-7038	—
115	1995-02	18-7046	—	18-7093	—
115	1995-02	18-7247	—	—	—
V-6	1976-90 ④	18-7046	—	18-7038	—
115	1983	18-7046	—	18-7038	—
120	1985-90	18-7248	—	18-7094	—
120	1985-90, 1993	18-7248	—	18-7094	—

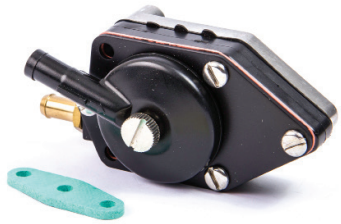
① Commercial ② Also Commercial ③ Early Production ④ Cross Flow ⑤ Except 1995-Up 3 Cylinder Models

HP	YEAR	CARB. KIT W/O FLOAT	CARB. KIT W/ FLOAT	NEEDLE & SEAT	CARB. FLOAT
125	1971-72	18-7046	—	18-7093	—
125	1993	18-7248	—	18-7094	—
125C	1989-95	18-7248	—	18-7094	—
135	1973-76	18-7046	—	18-7093	—
140	1977, 1980-83	18-7046	—	18-7038	—
140	1978-79	18-7046	—	18-7093	—
140	1985-90	18-7248	—	18-7094	—
140	1993	18-7248	—	18-7094	—
150	1979-90	18-7046	—	18-7038	—
150	1992-96, 1998-02	18-7247	—	—	—
155	1984-93 ①	18-7046	—	18-7038	—
175	1977-91	18-7046	—	18-7038	—
175	1992-96, 1998-02	18-7247	—	—	—
185	1984	18-7046	—	18-7038	—
185	1989-93	18-7221	—	18-7094	—
200	1976-83	18-7046	—	18-7038	—
200	1986-90	18-7248	—	18-7094	—
200	1992-93	18-7221	—	18-7094	—
225	1986-90, 1992-93	18-7221	—	18-7094	—
235	1978-84	18-7046	—	18-7038	—
250	1991-93	18-7221	—	18-7094	—
275\3.6L	1985-88	18-7221	—	18-7094	—
300	1988, 1991-93	18-7221	—	18-7094	—

① Commercial ② Also Commercial ③ Early Production ④ Cross Flow ⑤ Except 1995-Up 3 Cylinder Models

18-7350
FUEL PUMP
Replaces: 397839, 391638, 395091, 397274
For: 6/8/9.9/15 HP 1981-92
Uses kit **18-7823**

18-7351
FUEL PUMP
Replaces: 434728, 438562
For: 9.9/15 HP 1993-2006
Uses kit **18-7800**



18-7352
FUEL PUMP
Replaces: 438556, 388268, 385781, 394543, 382354, 395713, 398338, 432451, 398387, 433387
For: 25-55 HP 1976-89 (non-VRO)
Uses kit **18-7821**

18-7353
FUEL PUMP
Replaces: 438555, 433386
For: 20-30 HP 1990-2000
Uses kit **18-7800**

18-7800
FUEL PUMP KIT
Replaces: 438616, 433519

18-7801
FUEL PUMP KIT
Replaces: 379777

18-7820
FUEL PUMP KIT
Replaces: 393103

18-7821
FUEL PUMP KIT
Replaces: 398514, 395867

18-7822
FUEL PUMP KIT
Replaces: 432962

18-7823
FUEL PUMP KIT
Replaces: 393088

PKG. OF 2

18-7796
18-7796-9④
CHECK VALVE
Replaces: 335334
(Enlarged to show detail)

18-3497
DIAPHRAGM KIT
Replaces: 5033372
4-5 HP (2003-06), 6 HP (2005-06)
4-Stroke

18-3498
DIAPHRAGM KIT
Replaces: 5036216, 5037584
10-15 HP (2005-07)
4-Stroke

18-3499
DIAPHRAGM KIT
Replaces: 5030699
9.9,15 HP (2002-04), 25HP (2004-06),
30HP (2004-07), 40-70 HP (2002-06)
4-Stroke

FUEL PUMP REPAIR KIT APPLICATION

ALL KITS ARE FOR NON-VRO (VARIABLE RATIO OILING) PUMPS

HP	Year Start	Year Stop	Fuel Pump Repair Kit	HP	Year Start	Year Stop	Fuel Pump Repair Kit	HP	Year Start	Year Stop	Fuel Pump Repair Kit
2.5	1987	1988	18-7823	25	2001	2001	18-3497❸	50	1990	2012	18-7800
3	1989	1997	18-7823	25	2004	2005	18-3497❸	50	AA	AG	18-7800
4	1982	2001	18-7823	28	1962	1963	18-7801	50	1999	2006	18-3497❸
4	2003	2007	18-3497❸	28	1986	1987	18-7821	55	1983	1984	18-7820
4.5	1982	1987	18-7823	28	1988	1990	18-7822	55	1985	1990	18-7821
5	1982	1983	18-7823	28	1990	1998	18-7800	55	1991	2005	18-7800
5	1985	1993	18-7823	30	1984	1984	18-7820	55	2008	2012	18-7800
5	1996	1998	18-7823	30	1985	1987	18-7821	55	AA	AG	18-7800
5	2003	2007	18-3497❸	30	1988	1990	18-7822❶	60	1964	1967	18-7801
6	1984	2005	18-7823	30	1990	2005	18-7800❷	60	1982	1984	18-7820
6	1987	1987	18-7821	30	2001	2001	18-3497❸	60	1985	1985	18-7821
6	2003	2007	18-3497❸	30	2004	2007	18-3497❸	60	1988	1988	18-7821
7.5	1980	1983	18-7823	35	1958	1959	18-7801	60	2002	2006	18-3497❸
8	1982	2005	18-7823	35	1976	1984	18-7820	60	2005	2012	18-7800
8	1987	1987	18-7821	35	1986	1987	18-7821	60	AA	AG	18-7800
9.9	1974	1992	18-7823	35	1988	1990	18-7822	65	1984	1984	18-7820
9.9	1987	1990	18-7821❷	35	1990	2001	18-7800	65	1985	1985	18-7800④
9.9	1990	1999	18-7800	40	1960	1964	18-7801	65	1985	1986	18-7821
10	1996	2007	18-7800	40	1971	1976	18-7820	65	1989	1989	18-7821
10	2002	2004	18-3497❸	40	1983	1984	18-7820	65	1991	2001	18-7800
10	2005	2007	18-3497❸	40	1985	1987	18-7821	65	2008	2012	18-7800
14	1988	1989	18-7823	40	1988	1990	18-7822❶	65	AA	AF	18-7800
15	1974	1998	18-7823	40	1990	2012	18-7800❷	70	1982	1984	18-7820
15	1987	1990	18-7821❷	40	AA	AG	18-7800	70	1998	2006	18-3497❸
15	1990	2007	18-7800	40	1999	2006	18-3497❸	75	1960	1965	18-7801
15	2002	2004	18-3497❸	45	1958	1959	18-7801	75	1982	1984	18-7820
15	2005	2007	18-3497❸	45	1986	1990	18-7821	75	2004	2012	18-7800
20	1985	1987	18-7821	45	1991	1997	18-7800	75	AA	AF	18-7800
20	1988	1990	18-7822❶	48	1987	1987	18-7821	80	1966	1967	18-7801
20	1990	1998	18-7800❷	48	1988	1990	18-7822❶	85	1977	1983	18-7820
25	1971	1976	18-7823	48	1990	1996	18-7800❷	88	1987	1990	18-7821❶
25	1977	1984	18-7820	50	1958	1959	18-7801	88	1990	1996	18-7800❷
25	1985	1987	18-7821	50	1982	1984	18-7820	90	1964	1965	18-7801
25	1988	1990	18-7822❶	50	1985	1987	18-7821	90	1981	1983	18-7820
25	1990	2005	18-7800❷	50	1988	1990	18-7822	90	1997	1998	18-7800

④ Priced per Package

APPLICATION CONTINUED ON NEXT PAGE

FUEL PUMP REPAIR KIT APPLICATION

ALL KITS ARE FOR NON-VRO (VARIABLE RATIO OILING) PUMPS

HP	Year Start	Year Stop	Fuel Pump Repair Kit	HP	Year Start	Year Stop	Fuel Pump Repair Kit	HP	Year Start	Year Stop	Fuel Pump Repair Kit
90	2004	2012	18-7800	112	1994	1996	18-7800	150	1978	1984	18-7820
90	AA	AF	18-7800	115	1982	1983	18-7820	175	1977	1983	18-7820
100	1966	1966	18-7801	115	1997	1998	18-7800	200	1977	1983	18-7820
100	1989	1990	18-7821	115	2004	2005	18-7800	235	1978	1984	18-7820
100	1996	1997	18-7800	125	1995	1998	18-7800				
105	1997	2003	18-7800	140	1977	1983	18-7820				

④ Priced per Package

APPLICATION CONTINUED ON NEXT PAGE

FUEL PUMP APPLICATION

HP	Year Start	Year Stop	Fuel Pump	HP	Year Start	Year Stop	Fuel Pump
6	1988	1991	18-7350	35	1990	1994	18-7353
8	1988	1991	18-7350	35	1996	1996	18-7353
9.9	1981	1992	18-7350	40	1968	1976	18-7352
9.9	1993	1999	18-7351	40	1983	1984	18-7352
10	1997	1998	18-7351	50	1974	1975	18-7352
10	2000	2001	18-7351	50	1979	1984	18-7352
10	2003	2007	18-7351	55	1976	1981	18-7352
15	1981	1998	18-7350	55	1983	1984	18-7352
15	1993	2007	18-7351	60	1980	1984	18-7352
20	1990	1998	18-7353	85	1977	1980	18-7352
25	1977	1984	18-7352	90	1981	1983	18-7352
25	1990	2005	18-7353	90	1997	1998	18-7352
28	1990	1996	18-7353	100	1979	1980	18-7352
30	1984	1984	18-7352	100	1997	1997	18-7352
30	1990	2005	18-7353	115	1977	1983	18-7352
33	1968	1970	18-7352	115	1997	1998	18-7352
35	1976	1984	18-7352	140	1977	1983	18-7352

FUEL WATER SEPARATOR KITS

21 MICRON FILTER KITS FOR CARBURETED ENGINES

KIT TYPE	PART #	MICRON RATING	CONTENTS
1/4" Aluminum (Short Filter)	18-7848-1 •	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" PIPE PLUGS
1/4" ALUMINUM BONUS PACK **CONTAINS SPARE FILTER**	18-7848-2 •	21	2 - 18-7844 FILTER & 1 18-7853-1 BRACKET 2 - 18-4256 1/4" PIPE PLUGS
1/4" ALUMINUM (TALL FILTER) **CONTAINS SPARE FILTER**	18-7852-1 •	21	1 - 18-7845 FILTER & 1 18-7853-1 BRACKET 2 - 18-4256 1/4" PIPE PLUGS
3/8" ALUMINUM (TALL FILTER)	18-7775-1 •	21	1 - 18-7845 FILTER & 1 18-7775 BRACKET 2 - 18-4264 3/8" PIPE PLUGS
1/4" STAINLESS STEEL (TALL FILTER)	18-7777-1 •	21	1 - 18-7845 FILTER & 1 18-7777 BRACKET 2 - 18-4256 1/4" PIPE PLUGS
3/8" STAINLESS STEEL (TALL FILTER)	18-7776-1 •	21	1 - 18-7845 FILTER & 1 18-7776 BRACKET 2 - 18-4264 3/8" PIPE PLUGS

• Display Packaged

- UNIVERSAL DESIGN -
DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

FUEL WATER SEPARATOR BRACKETS

Bracket Type	Part #
1/4" Stainless Steel	18-7777
3/8" Stainless Steel	18-7776

Bracket Type	Part #
1/4" Aluminum	18-7853-1
3/8" Aluminum	18-7775

10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES

• Display Packaged

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1 •	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7983-2 •	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1 •	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7982-2 •	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1 •	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1 •	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1 •	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7985-1 •	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs

10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ AquaVue™ bowl	18-7932-1 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7922-1 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum w/ metal drain bowl	18-7951 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ AquaVue™ bowl	18-7937-1 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7922-1 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS

18-7774
COMPACT ALUMINUM BRACKET

DISPLAY PACKAGE

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - **18-7774** bracket
1 - **18-7865** filter

• Display Packaged

REPLACEMENT FILTERS

UNIVERSAL DESIGN

10 MICRON REPLACEMENT FILTERS

Part No.	Description
18-7944	Short - 3.875"
18-7945	Long - 4.35"
18-7866	High Capacity - 6"
18-7865	Compact 10 Micron

21 MICRON REPLACEMENT FILTERS

Part No.	Description
18-7844	Short - 3.875"
18-7845	Long - 4.35"

REPLACEMENT FILTERS FOR OMC

10 MICRON REPLACEMENT FILTERS

Part No.	Description	Replaces
18-7946	OMC thread	OMC 502905
18-7989	Cobra EFI	OMC 502906

21 MICRON REPLACEMENT FILTERS

Part No.	Description	Replaces
18-7846	OMC thread	OMC 502905
18-7789	Cobra EFI	OMC 502906

• Display Packaged

10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT ELEMENTS

Part No.	Description	Replaces
18-7919	Spin on replacement	Racor S3213
18-7920	Spin on replacement OMC style	OMC 502906 Racor S3214

REPLACEMENT BOWLS

Part No.	Description
18-7922-1	AquaVue™ Collection Bowl
18-7924	Metal Collection Bowl

ELEMENT & BOWL KITS

Part No.	Description
18-7928-1 •	Filter & AquaVue™ Bowl Contains: 18-7919 filter, 18-7922-1 bowl
18-7929 •	Filter & Metal Bowl Contains: 18-7919 filter, 18-7924 bowl
18-7941-1 •	Filter & AquaVue™ Bowl Contains: 18-7920 filter, 18-7922-1 bowl
18-7943 •	Filter & Metal Bowl Contains: 18-7920 filter, 18-7924 bowl

18-79781
FUEL FILTER
Replaces: 433190
60° V4 and V6

18-7953
FUEL FILTER
Replaces: 5035974
Fits: 25HP (2006-07) / 90,115,140 4 stroke (2005-06)

18-7716
FUEL FILTER
Replaces: 5032323
Fits: Johnson 25 4-Stroke (2004-05), 30 4-Stroke (2004-07), 40/60/70 4-Stroke (2002-06), 90/115/140 4-Stroke (2003-04, 2006), Evinrude 25/30/40/50/70 4-Stroke (2000-01)

18-7719
FUEL FILTER
Replaces: 5032238
Fits: Johnson 4/5 (2003-07), 6 4-Stroke (2005-07), 10/15 4-Stroke (2002-07), 40/50/60/70 4-Stroke (2002-06), Evinrude 40/50 4-Stroke (2000-01)

DISPLAY PACKAGE

18-7722
FUEL FILTER
• 3/8" barbs
Replaces: 5005266
For: E-Tec 40, 50, 60, 75, 90,115, 150, 175 & 200DPL

18-7826
FUEL FILTER
Replaces: 305185

DISPLAY PACKAGE

INLINE FUEL FILTERS

Part No.	Application
18-7828-1•	1/4" Small Capacity (For 1/4" Fuel Line)
18-7829	1/4" Large Capacity (For 1/4" Fuel Line)
18-7830	5/16" Replaces: OMC 398327
18-7831	3/8" Replaces: OMC 398319

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8009EP-2 ***SILVERADO 4000 Premium*** **OE# 398549**

DISPLAY PACKAGE

18-8063 TANK CONNECTOR (SOLD SEPARATELY)

18-8092 FUEL CONNECTOR

18-8005EP-1 PRIMER BULB

18-8092 FUEL CONNECTOR

✱ ✱

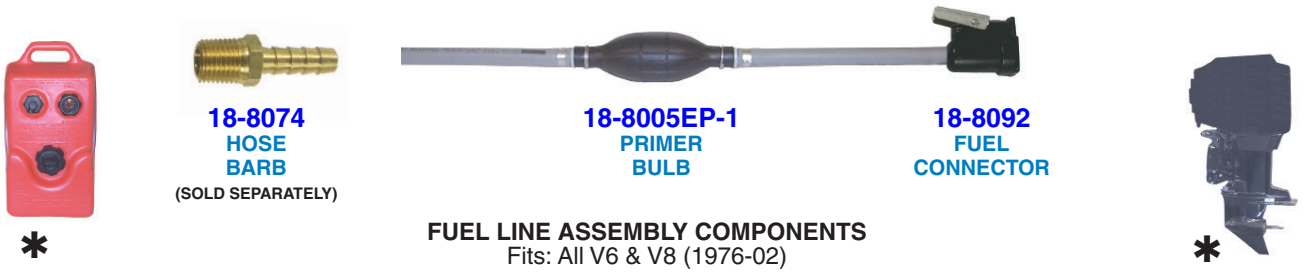
FUEL LINE ASSEMBLY COMPONENTS
Fits: 2 HP (1 cyl.) - 75 HP (3 cyl.) (1976-02)

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8014EP-2 ***SILVERADO 4000 Premium*** **OE# 174509**

DISPLAY PACKAGE



18-8074 HOSE BARB (SOLD SEPARATELY)

18-8005EP-1 PRIMER BULB

18-8092 FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS
Fits: All V6 & V8 (1976-02)

DISPLAY PACKAGE

18-8004EP-1
18-8004-10EP-1①
PRIMER BULB
5/16"
Replaces: 174511, 775638
Large capacity bulb

DISPLAY PACKAGE

18-8005EP-1
18-8005-10EP-1①
PRIMER BULB
3/8"
Replaces: 174512
Large capacity bulb

DISPLAY PACKAGE

HOSE BARB APPLICATION

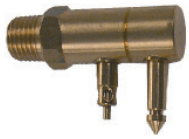
INLINE FUEL FILTERS

Part No.	OMC No.	Barb	NPT	Conn. Type
18-8055	173311	5/16"	1/4"	Male
18-8074	173312	3/8"	1/4"	Male

DISPLAY PACKAGE

18-8056
18-8056-10①
FUEL CONNECTOR
5/16"
Replaces: 174508, 775640
Mates with **18-8063**

DISPLAY PACKAGE



18-8063
18-8063-10①
TANK CONNECTOR
Replaces: 502867, 772681, 0772681
(1/4" NPT)
Mates with **18-8056** & **18-8092**

DISPLAY PACKAGE

18-8072
FUEL ELBOW
3/8" Barb w/ 3/8" NPT Thread
Replaces: 174177
90°

DISPLAY PACKAGE

18-8092
FUEL CONNECTOR
3/8"
Replaces: 176445, 775641
Mates with **18-8063**

18-3290
INDICATOR ELBOW
Replaces: 321886
Pipe threaded to hose

BLEEDER HOSE

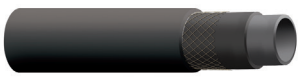
18-8048 .090 I.D. x .220 O.D.

18-8050 .0625 I.D. x .190 O.D.

18-8051
FUEL LINE HOSE
1/8" I.D.
Replaces: 322656
For OMC Pressurized Systems

18-8052
FUEL LINE HOSE
3/16" I.D.
Replaces: 122838
Non-Pressurized Systems

SAE J1527 USCG Type B1-15
SILVERADO 4000



16-337-0560
5/16" I.D.

16-337-0380
3/8" I.D.

Also available in 50' reels.

✱ Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package

18-9125
OETIKER CLAMP KIT
Replaces: 787133, 787145

Part #	Qty	Johnson/Evinrude #	Oetiker #	Description
18-9141	1	787145	14100082	Oetiker Jaw Pincers

Part #	Qty	Johnson/Evinrude #	Oetiker #	Nominal ID Inches	Nominal ID mm
18-9126-9	10	346930	16700004	3/8”	9.5
18-9127-9	10	348838	16700006	13/32”	10.5
18-9128-9	10	349516	16700007	7/16”	11.3
18-9129-9	10	347107	16700010	1/2”	13.3
18-9130-9	10	347108	16700011	17/32”	13.8
18-9131-9	10	346931	16700012	35/64”	14
18-9132-9	10	346785	16700013	9/16”	14.5
18-9133-9	10	346786	16700016	5/8”	15.7
18-9134-9	10	348839	16700017	11/16”	17
18-9135-9	10	346151	16700024	13/16”	21
18-9136-9	10	346152	16700031	1”	25.6
18-9137-9	10	346153	16700037	1 3/16”	30.1
18-9138-9	10	349759	16700040	1 1/4”	31.6
18-9139-9	10	349729	16700053	1 5/8”	41
18-9140-9	10	346150	16700020	23/32”	18.5

All clamps are standard package of 10. Each package of 10 is available individually.

PKG. OF 10

SNAPPER CLAMPS

Part No.	Clamp O.E. No.	Range	Size
① 18-8020	322652	.538 - .608	8
① 18-8021	911616	.597 - .665	10
① 18-8034	329654	.670 - .780	12
① 18-8200	322653	.360 - .406	2
① 18-8201	124249	.410 - .468	4
① 18-8202	322654	.475 - .536	6
① 18-8203*	329653	.750 - .875	14
① 18-8204*	324825	.875 - .975	19

Display Package

56507
LOCTITE® PST 6ML
PIPE SEALANT
Replaces: 910048
(with Teflon®)

18-3001
IMPELLER
Replaces: 277181, 434424

18-3002
IMPELLER
Replaces: 375638, 775518

18-3003
IMPELLER
Replaces: 377178, 775519

18-3006
IMPELLER
Replaces: 378891, 775521

18-3015
IMPELLER
Replaces: 396852, 433935, 797407
With Key
For: 2.5, 3, 4 Ultra, Excel

18-3043
IMPELLER
Replaces: 389642

18-3044
IMPELLER
Replaces: 385072

18-3050
18-3050-10①
IMPELLER
Replaces: 386084

18-3051
IMPELLER
Replaces: 395289

① This product is priced per piece. To order price per package, please add -9 to the part number.

IMPELLER APPLICATION BEGINS ON PAGE 285

NEW

18-8904
IMPELLER
Replaces: 5031417
Fits: 25-30HP (2000-01, 2004-07), 40-50HP (1999-06)

NEW

18-8906
IMPELLER
Replaces: 436137
Fits: 5HP (1996-98), 6-8HP (1991-2005)

NEW

18-8907
IMPELLER
Replaces: 5033542
Fits: 90, 115, 140 (2003-06)

18-3053-1
IMPELLER
Replaces: 396725
Wedge Key

18-3055
IMPELLER
Replaces: 389589

18-3059
18-3059-10①
IMPELLER
Replaces: 381538, 389289, 394534, 395864, 397131, 435821, 435748, 439948, 5001593
Includes **18-3299** Impeller Key

18-3082
IMPELLER
Replaces: 382547
Slotted Key

18-3083
IMPELLER
Replaces: 377230, 777213

18-3090
IMPELLER
Replaces: 387361, 763735

18-3091
IMPELLER
Replaces: 389576

18-3099
IMPELLER
Replaces: 5033112
For: 4 Stroke 9.9 and 15 HP (2002-up)

18-3104-1
IMPELLER
Replaces: 432941, 437059, 765350

18-3366
IMPELLER
Replaces: 390286

18-3368
IMPELLER
Replaces: 396809

18-45312
IMPELLER
Replaces: 114812
Fits: J/E 2(1993-99), 3(1991-99)

NEW

18-4539
IMPELLER
Replaces: 5008967
Fits: 15 (AA-AF), 25 (AA-AF), 30 (AA-AF)

18-45221
IMPELLER
Replaces: 382221
Fits: Johnson Evinrude 1.5/2 hp (1967-84)

18-3102
IMPELLER PLATE
Replaces: 305303

18-3103
IMPELLER PLATE
Replaces: 303069

APPLICATION BEGINS ON PAGE 285

① Discount shop pack of 10 - Priced per package

18-3127
IMPELLER PLATE
Replaces: 319275

18-3182
IMPELLER PLATE
Replaces: 317841

18-3346
CUP & PLATE ASSEMBLY
Replaces: 435027

18-3359
WEAR PLATE
Replaces: 328755

18-3126
WEAR PLATE
Replaces: 321940

18-3178
WEAR PLATE
Replaces: 318995

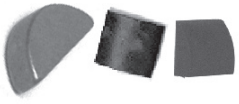
18-3343
WEAR PLATE
Replaces: 320981

18-3358
INSERT CUP
Replaces: 328751

18-3455
INSERT CUP
Replaces: 340619
For: 40, 50, 25 Jet, 30 Jet 1995-Up, E-Tec 40/50/60 HP All

18-3179
WATER PUMP CUP
Replaces: 324097

18-3501
DIAPHRAGM & CUP ASSEMBLY
Replaces: 435957
For: 8 (1996-97), 10 (1996-97), 15 (1996-97), 40 (1995-97), 50 (1995-97), 55 (1995-97), 60 (1993-96), 65 (1993-96), 70 (1993-96), 120 (1993-94), 125 (1993-95), 130 (1995-96), 140 (1993-94), 250 (1994-95), 300 (1994-95)



IMPELLER KEYS

Part No.	Replaces	Std. Pkg
18-3295 ③	330619, 344470	3
18-3138 ① ③	334897	2
18-3108	308928	1
18-3299 ③	331107	5
18-3326	300611	1

① Pkg of 2 ② Pkg of 3

APPLICATION BEGINS ON PAGE 285

③ This product is priced per piece. To order priced per package, please add -9 to the part number.

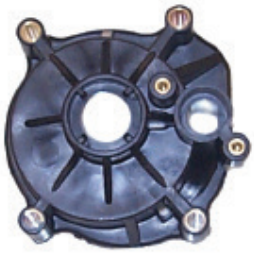
18-3180
WATER PUMP HOUSING
Replaces: 435390

18-3129
WATER PUMP HOUSING
Replaces: 435673, 438591, 436954, 432955

18-3336
WATER PUMP HOUSING
Replaces: 384087

18-3363
WATER PUMP HOUSING
Replaces: 330560

18-3367
WATER PUMP HOUSING
Replaces: 393632



18-3405
WATER PUMP HOUSING
Replaces: 435959

NEW

18-4568
IMPELLER HOUSING
Replaces: 5007554
Fits: 90 (2013 & Up), 115/130 (2009 & Up)

NEW

18-4569
IMPELLER HOUSING
Replaces: 339720

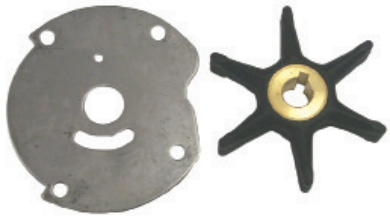
NEW

18-4571
IMPELLER HOUSING
Replaces: 360347
Fits: 200-300HP (2009 & Up)

18-3201
IMPELLER REPAIR KIT
Replaces: 379763

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3001	Impeller	277181, 434424	1
NSS	Plate	203132	1



18-3202
IMPELLER REPAIR KIT

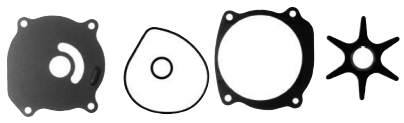
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3001	Impeller	277181, 434424	1
18-3102	Impeller Plate	305303	1

18-3203
IMPELLER REPAIR KIT
Replaces: 379766, 379766

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3002	Impeller	375638	1
18-3103	Impeller Plate	303069	1



18-3210
IMPELLER REPAIR KIT

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3043	Impeller	389642	1
18-2536	Rubber Seal	321120	1
18-2557	Impeller Gasket	324701, 338484	1
18-7158	O-Ring	310967, 310585	1

NEW

18-8905
IMPELLER REPAIR KIT
Replaces: 5008968
For: 15HP (2011 & Up), 25-30HP (2009, 2011 & Up)

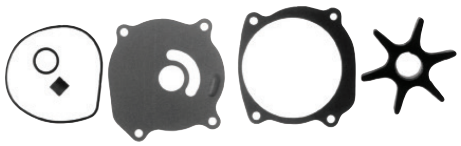
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3295	Key	344470	1
18-4539	Impeller	5008967	1
18-5701	Spring, Pressure Relief	355169	1
18-5703	Spring, Thermostat	355209	1

APPLICATION BEGINS ON PAGE 285

③ This product is priced per piece. To order priced per package, please add -9 to the part number.

①18-3211D Display Package



18-3211
IMPELLER REPAIR KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3059	Impeller	395864, 397131, 435821	1
18-2536	Rubber Seal	321120	1
18-2557	Impeller Gasket	324701, 338484	1
18-3299	Impeller Key	331107	1
18-7158	O-Ring	310967, 310585	1
18-3138	Impeller Key	334897	1

18-3238
WATER PUMP KIT

Replaces: 388891

— CONTAINS —

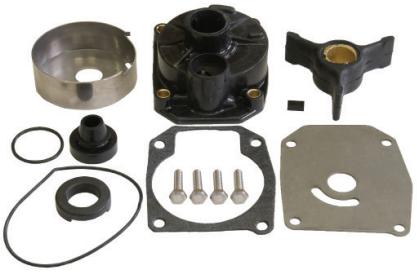
Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-0446	Water Pump Gasket	323311	1
18-0445	Water Pump Gasket	323312	1
18-2030	Oil Seal	321786	1
18-7105	O-Ring	311338	2
18-3133	Stainless Steel Bolt	331979	4

18-3453
WATER PUMP KIT

With Housing

Replaces: 5006511

For: E-Tec 40/50/60 HP All



18-3454
WATER PUMP KIT

With Housing

Replaces: 438592

For: 40, 50, 25 Jet, 30 Jet 1995-Up

Includes impeller **18-3104-1**

18-3325
WATER PUMP KIT

Replaces: 387326

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-7134	O-Ring	339543	1
18-3108	Flywheel Key	308928	1
18-3337	Grommet	315837	1
18-3083	Impeller	377230	1
18-3343	Impeller Plate	320981	1
18-2705	Grommet	315748	1

18-3327
WATER PUMP KIT

With Housing

Replaces: 394711, 386697, 391698, 389112, 387610

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3050	Impeller	386084	1
18-3180	Housing	435390	1
18-3178	Wear Plate	318995	1
18-3179	Water Pump Cup	324097	1
18-3329	Grommet	302497	1
18-2392	Grommet	327035	1
18-2025	Oil Seal	318972	1
18-7116	O-Ring	303097	1
18-7139	O-Ring	319085	1
18-3326	Pin	300771	1
18-3369	Stainless Steel Bolt	319126	4

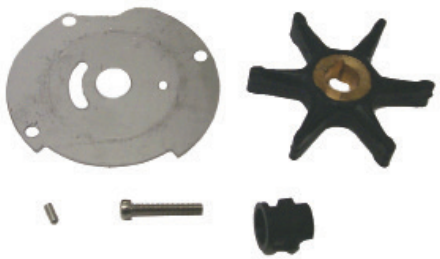
18-3376
WATER PUMP KIT

Without Housing

Replaces: 384956

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3083	Impeller	377230	1
18-3343	Impeller Plate	320981	1
18-3108	Flywheel Key	308928	1
18-3337	Grommet	315837	1
18-7134	O-Ring	339543	1
18-2705	Grommet	315748	1
18-3136	Screw (Long)	324430	2
18-3369	Stainless Steel Bolt	319126	2



18-3377
WATER PUMP KIT

Without Housing

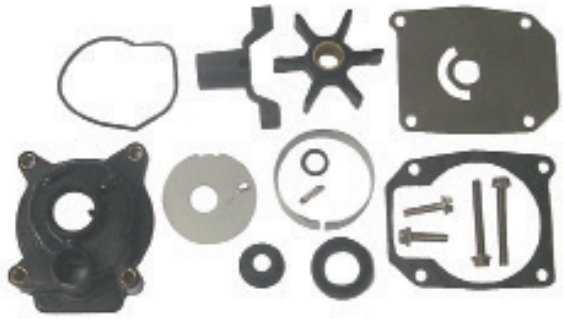
Replaces: 382468

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3002	Impeller	375638	1
18-3103	Impeller Plate	303069	1
18-3329	Water Tube Grommet	302497	1
18-3326	Pin	300771	1

APPLICATION BEGINS ON PAGE 285

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3378
WATER PUMP KIT
With Housing
Replaces: 391635, 439077

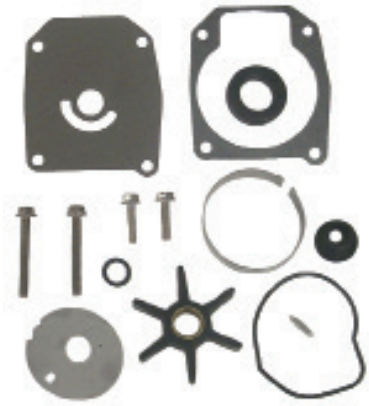
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3055	Impeller	389589	1
18-3343	Impeller Plate	320981	1
18-3336	Housing	384087	1
18-2709	Wear Plate Gasket	336530	1
18-3365	Stainless Steel Bolt	909533	2
18-3369	Stainless Steel Bolt	319126	2
18-2705	Seal	315748	1
18-3337	Water Tube Grommet	315837	1
18-7134	O-Ring	303059	1

18-3379
WATER PUMP KIT
Without Housing
Replaces: 390381

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3366	Impeller	390286	1
18-3352	Impeller Plate	325398	1
18-3354	Water Pump Gasket	325399	2
18-3332	Grommet	304056	1



18-3380
WATER PUMP KIT
Without Housing
Replaces: 390770

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3055	Impeller	389589	1
18-3343	Impeller Plate	320981	1
18-2709	Wear Plate Gasket	336530	1
18-3365	Stainless Steel Bolt	909533	2
18-3136	Stainless Steel Bolt	319126	2
18-2705	Seal	315748	1
18-3337	Water Tube Grommet	315837	1
18-7134	O-Ring	303059	1

18-3381
WATER PUMP KIT
Without Housing
Replaces: 393509

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-3359	Impeller Plate	328755	1
18-0124	Impeller Plate Gasket	325537	1
18-3358	Water Pump Cup	328751	1
18-2539	Rubber Seal	328753	1
18-3329	Grommet	302497	1
18-7100	O-Ring	301877	1
18-7105	O-Ring	311338	2
18-7146	O-Ring	554545	1
18-3133	Stainless Steel Bolt	331979	6

18-3382
WATER PUMP KIT
With Housing
Replaces: 393630

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-3359	Impeller Plate	328755	1
18-3367	Housing	393632	1
18-3358	Water Pump Cup	328751	1
18-0124	Impeller Plate Gasket	325537	1
18-3329	Grommet	302497	1
18-7100	O-Ring	301877	1
18-7105	O-Ring	311338	2
18-7146	O-Ring	554545	1
18-3133	Stainless Steel Bolt	331979	6

18-3383
WATER PUMP KIT
With Housing
Replaces: 395270

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-3363	Housing	330560	1
18-3358	Water Pump Cup	328751	1
18-3360	Impeller Housing Gasket	329390	1
18-3329	Grommet	302497	1
18-3133	Stainless Steel Bolt	331979	4

APPLICATION BEGINS ON PAGE 285

18-3384
WATER PUMP KIT
Without Housing
Replaces: 386124

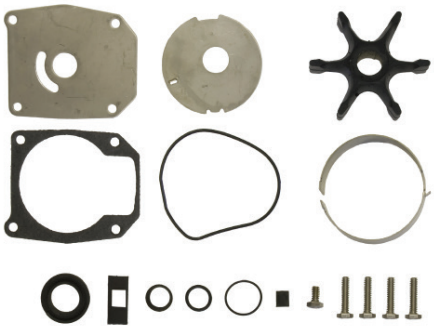
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-7158	O-Ring	310585	1
18-3108	Flywheel Key	308928	1
18-3043	Impeller	389642	1
18-3182	Impeller Plate	317841	1
18-2026	Oil Seal	321453	1
18-3135	Screw	306643	2
18-3136	Screw	323626	4
18-2389	Grommet	314832	2

18-3385
WATER PUMP KIT
Without Housing
Replaces: 396932

— CONTAINS —

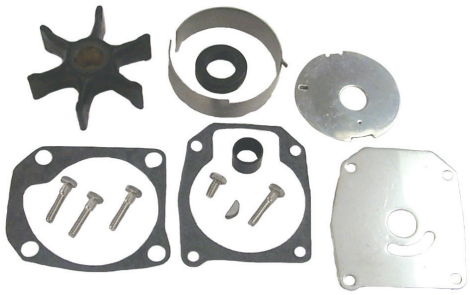
Part #	Desc.	O.E. #	Qty.
18-3368	Impeller	396809	1
18-3343	Impeller Plate	320981	1
18-2705	Seal	315748	1
18-7481	Rubber Seal	324981	1
18-7134	O-Ring	303059	1
18-3337	Water Tube Grommet	315837	1
18-3365	Stainless Steel Bolt	909533	2
18-3369	Stainless Steel Bolt	319126	2



18-3387
WATER PUMP KIT
Without Housing
Replaces: 432956

— CONTAINS —

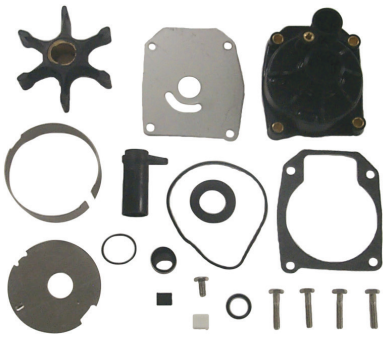
Part #	Desc.	O.E. #	Qty.
18-2703	Grommet	314008	1
18-3053-1	Impeller	396725	1
18-2705	Seal	315748	1
18-3133	SS Bolt	331979	4
18-7174	O-Ring	326649	1
18-7481	O-Ring	324981	1
18-2709	Wear Plate Gasket	336530	1
18-3126	Wear Plate	321940	1
18-3127	Impeller Plate	319275	1
18-3138	Impeller Key	334897	1
18-3299	Flywheel Key	331107	1
18-3153	Stainless Steel Bolt	908158	1



18-3388
WATER PUMP KIT
Without Housing
Replaces: 386533, 389143

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0969	Impeller Housing Gasket	319586	1
18-3108	Stainless Steel Key	323950	1
18-2703	Grommet	314008	1
18-3127	Impeller Plate	319275	1
18-2705	Seal	315748	1
18-3082	Impeller	382547	1
18-3153	Stainless Steel Bolt	334597	1
18-2709	Wear Plate Gasket	336530	1
18-3133	Stainless Steel Bolt	331979	4
18-3126	Wear Plate	321940	1



18-3389
WATER PUMP KIT
With Housing
Replaces: 436957, 0438591, 0432955

— CONTAINS —

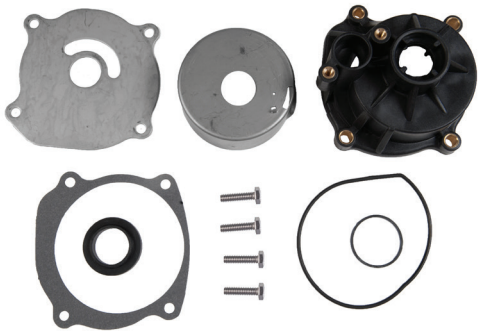
Part #	Desc.	O.E. #	Qty.
18-7481	O-Ring	324981	1
18-2703	Grommet	314008	1
18-3053-1	Impeller	396725	1
18-3127	Impeller Plate	319275	1
18-2705	Seal	315748	1
18-3133	Stainless Steel Bolt	908158	1
18-3299	Flywheel Key	331107	1
18-7174	O-Ring	326649	1
18-2709	Wear Plate Gasket	336530	1
18-3129	Housing	435673	1
18-3138	Impeller Key	334897	1
18-3126	Wear Plate	321940	1

18-3390
WATER PUMP KIT
Without Housing
Replaces: 395060, 0435447, 0434421, 5001594

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3059	Impeller	397131, 435821	1
18-2557	Impeller Gasket	324701, 338484	1
18-3299	Impeller Key	331107	1
18-7158	O-Ring	310967, 310585	1
18-3135	Stainless Steel Screw	306643	2
18-2703	Grommet	314008	1
18-2704	Grommet	320943	1
18-2706	Grommet	321008	1
18-3136	Stainless Steel Bolt	323626	4
18-2769	Rubber Seal	332000	1
18-3133	Stainless Steel Bolt	331979	4
18-3346	Cup Plate Assy.	435027	1
18-3138	Impeller Key	334897	1

APPLICATION BEGINS ON PAGE 285



18-3391
WATER PUMP KIT
With Housing
Replaces: 395072

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3346	Cup & Plate Assy.	435027	1
18-2769	O-Ring	332000	1
18-2557	Impeller Plate Gasket	338484, 324701	1
18-2704	Grommet	320943	1
18-3136	Stainless Steel Bolt	323626	4
18-3299	Flywheel Key	331107	1
18-3153	Stainless Steel Bolt	908158	1

18-3392
WATER PUMP KIT
With Housing
Replaces: 434421, 5001594

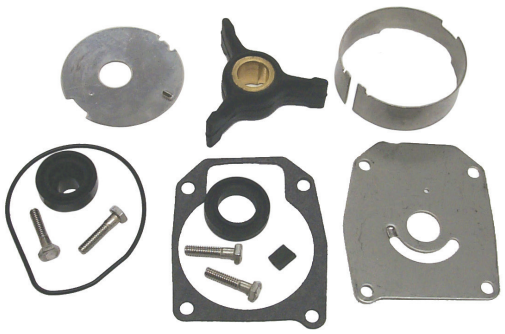
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3059	Impeller	395864, 397131, 435821	1
18-3346	Cup & Plate Assy.	435027	1
18-3299	Impeller Key	331107	1
18-7158	O-Ring	310967, 310585	1
18-3135	Stainless Steel Screw	306643	2
18-2703	Grommet	314008	1
18-2704	Grommet	320943	1
18-2706	Grommet	321008	1
18-3136	Stainless Steel Bolt	323626	4
18-2769	Rubber Seal	332000	1
18-2557	Impeller Gasket	324701, 338484	1
18-3133	Stainless Steel Bolt	331979	4

18-3393
WATER PUMP KIT
With Housing
Replaces: 395073, 388644

— *CONTAINS* —

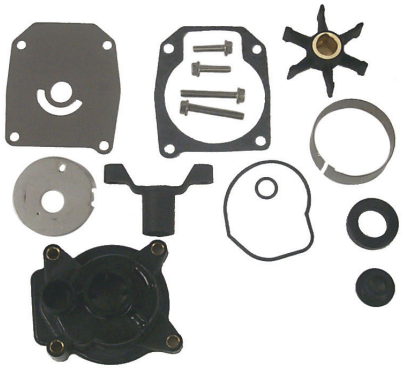
Part #	Desc.	O.E. #	Qty.
18-3043	Impeller	389642	1
18-2557	Impeller Gasket	324701, 338484	1
18-3346	Cup & Plate Assy.	435027	1
18-3108	Water Pump Key	323950	1
18-0110	Shift Housing Gasket	324670	1
18-7158	O-Ring	310967, 310585	1
18-3135	Stainless Steel Screw	306643	2
18-2703	Grommet	314008	1
18-2704	Grommet	320943	1
18-2706	Grommet	321008	1
18-3136	Stainless Steel Bolt	323626	4
18-2769	O-Ring	332000	1
18-7143	O-Ring	322501	1
18-3133	Stainless Steel Bolt	331979	4



18-3394
WATER PUMP KIT
Without Housing
Replaces: 433548, 0433549, 0438592

— *CONTAINS* —

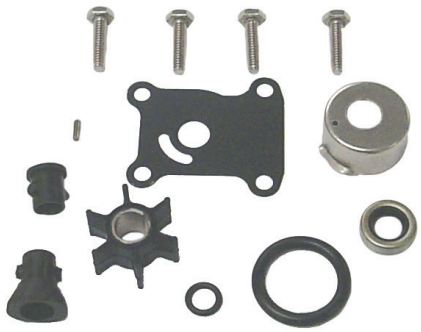
Part #	Desc.	O.E. #	Qty.
18-7481	O-Ring	324981	1
18-2708	Grommet	333758	1
18-2709	Wear Plate Gasket	336530	1
18-3104-1	Impeller	432941	1
18-3138	Impeller Key	334897	1
18-2705	Seal	315748	1
18-3133	Stainless Steel Bolt	331979	4
18-3126	Wear Plate	321940	1



18-3399
WATER PUMP KIT
With Housing
Replaces: 396933, 0439077

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-7134	O-Ring	303059	1
18-3337	Grommet	315837	1
18-3368	Impeller	396809	1
18-2709	Wear Plate Gasket	336530	1
18-3369	Screw (Short)	319126	2
18-2705	Seal	315748	1
18-3336	Housing	384087	1
18-3365	Screw (Long)	909533	2
18-3343	Wear Plate	320981	1

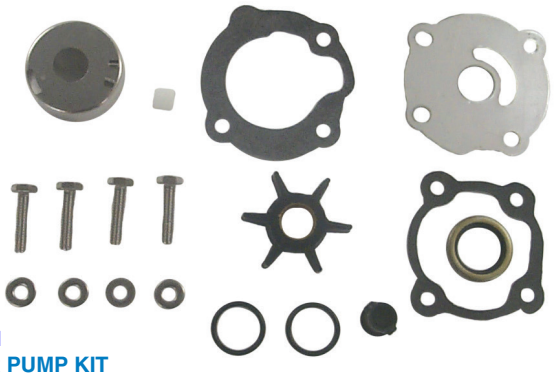


18-3400
WATER PUMP KIT
Without Housing
Replaces: 391698, 0394711

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3050	Impeller	386084	1
18-3178	Impeller Plate	318995	1
18-3179	Water Pump Cup	324097	1
18-3329	Grommet	302497	1
18-2392	Grommet	327035	1
18-2025	Oil Seal	318972	1
18-7116	O-Ring	303097	1
18-3369	Screw	319126	4
18-3326	Pin	300771	1
18-7139	O-Ring	319085	1

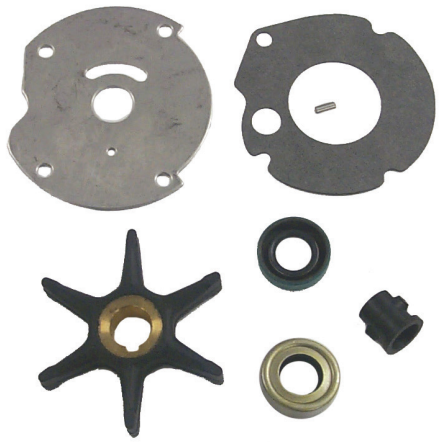
APPLICATION BEGINS ON PAGE 285



18-3401
WATER PUMP KIT
Without Housing
Replaces: 395271, 394394, 0395270

— *CONTAINS* —

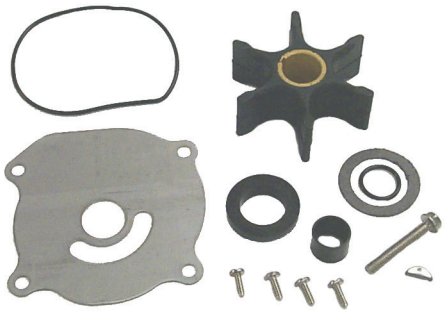
Part #	Desc.	O.E. #	Qty.
18-3051	Impeller	395289	1
18-3360	Gasket	329398	1
18-3358	Cup	328773	1
18-7440-1	O-Ring	301967	2
18-2013	Oil Seal	321786	1
18-3329	Grommet	302497	1
18-0108	Gasket	324449	1
18-3133	Stainless Steel Bolt	331979	4



18-3402
WATER PUMP KIT
Without Housing
Replaces: 382296

— *CONTAINS* —

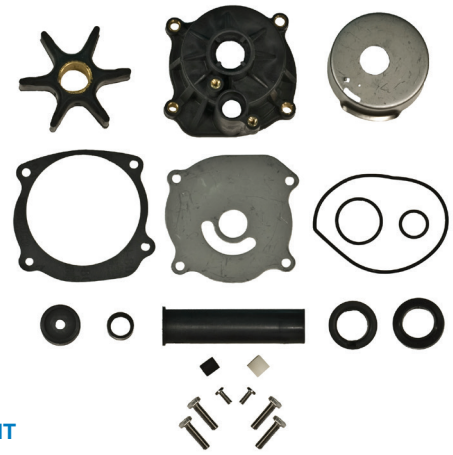
Part #	Desc.	O.E. #	Qty.
18-3003	Impeller	377178	1
18-3102	Impeller Plate	305303	1
18-2891	Gasket	303339	1
18-3326	Pin	300771	1
18-3329	Grommet	302497	1
18-2023	Oil Seal	313282	1



18-3403
WATER PUMP KIT
Without Housing
Replaces: 388644

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-7158	O-Ring	310585	1
18-3108	Key	308928	1
18-2703	Grommet	314008	1
18-3135	Screw	306643	4
18-2026	Seal	321453	1
18-3136	Housing Screw	323626	1
18-3043	Impeller	389642	1
18-3346	Cup & Plate Assembly	435027	1
18-2536	Gasket	321120	1
18-2704	Grommet	320943	1

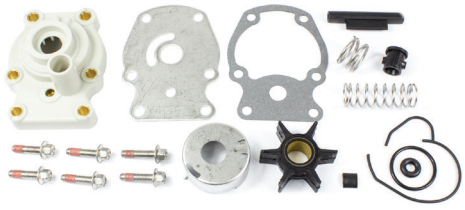


18-3315-2
WATER PUMP KIT
With Housing
Replaces: 435929, 5001595
For: 90/115SL (1995-UP),120/125ESX (1993-94), 120/130/140/150/175/V-6/V-8(1993-UP)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2557	Gasket	324701	1
18-3405	Housing, WP	435485	1

NEW



18-4537
WATER PUMP KIT
Without Housing
Replaces: 5008972
Fits: 15 (AA-AF), 25 (AA-AF), 30 (AA-AF)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0124	Gasket	325537	1
18-3359	Plate	328755	1
18-2539	Seal	328753	1
18-3295	Key	344470	1
18-4539	Impeller	5008967	1
18-5701	Spring, Pressure Relief	355169	1
18-5703	Spring, Thermostat	355209	1
18-3358	Cup	328751	1
18-7146	O-Ring	554545	1
18-1595	Screw M6X25	353590	6
18-3367	Housing, Impeller	393632	1
18-2147	Bushing	328754	1
18-3329	Grommet	302497	1
18-7100	O-Ring	301877	1
18-1823	Seal and Pin Assembly	5007770	1

NEW

18-3472
WATER PUMP KIT
Without Housing
Replaces: 5007972
Fits: 200-300HP (2009 & Up)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2557	Gasket, Water Pump	338484	1
18-4579	Plate, Outer Wear	338485	1
18-7963	Seal, Impeller Plate	331353	1
18-3059	Impeller	5001593	1
18-71336	O-Ring, Impeller to Plate	302035	1
18-3299	Key, Impeller	331107	1
18-4549	Cup, Insert	338486	1
18-7143	O-Ring, Cup to Housing	331188	1
18-4571	Housing, Impeller	360347	1
18-71338	O-Ring, Water Tube	346865	4
18-9084	Cover, Impeller Housing	354578	1
18-1597	Screw, Housing	302325	4
18-3135	Screw, Cover to Housing	306643	2
18-2704	Grommet, Pump to Exhaust Housing	320943	1
18-1824	Grommet, Sleeve, 20" Models	349354	1
18-1826	Grommet, Sleeve, 25" and 30"	338601	1
18-1822	Sleeve, Extension 25" Models	354580	1

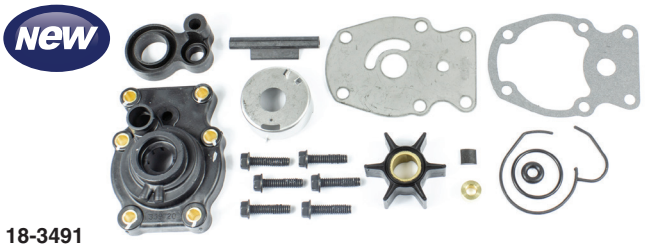
APPLICATION BEGINS ON NEXT PAGE

③ This product is priced per piece. To order priced per package, please add -9 to the part number.

18-3476
WATER PUMP KIT
Without Housing
Replaces: 5007556
Fits: 90 (2013 & Up), 115/130 (2009 & Up)

— *CONTAINS* —

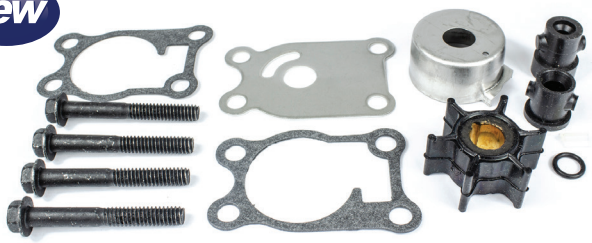
Part #	Desc.	O.E. #	Qty.
18-2557	Gasket, Plate	338484	1
18-4579	Plate, Outer Wear	338485	1
18-7963	Seal, Housing Plate	331353	1
18-3059	Impeller	5001593	1
18-71336	O-ring, Impeller to Plate	302035	1
18-3299	Key, Impeller	331107	1
18-4549	Cup, Insert	338486	1
18-7143	O-Ring, Cup to Housing	331188	1
18-4568	Housing, Impeller	5007554	1
18-1597	Screw, Housing	302325	4
18-1821	Grommet, Pump to Exhaust Housing	353690	1



18-3491
WATER PUMP KIT
Without Housing
Replaces: 437907
Fits: 25/35 (1996-01)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-7100	O-Ring	301877	1
18-0124	Gasket	325537	1
18-1596	Screw	328725	6
18-3358	Cup, Impeller	328751	1
18-2539	Seal	328753	1
18-2147	Bushing, Shift Rod	328754	1
18-3359	Plate, Impeller	328755	1
18-4569	Housing, Impeller	339720	1
18-1825	Grommet	340811	1
18-71340	Seal	342370	1
18-3051	Impeller w/ Key	395289	1
18-7146	O-Ring	554545	1



18-4529
WATER PUMP KIT
Without Housing
Replaces: 396644
Fits: 4HP (1986-92), 5HP (1980-83, 1996-01), 6HP (1984-01, 2003-05), 8HP (1980-01, 2003-05)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3026	Drive Key	331130	1
18-1827	Grommet	321129	1
18-3329	Grommet	302497	1
18-4277	Screws	324430	4
18-4578	Impeller Hsg Plate	324640	1
18-4551	Impeller Hsg Cup	324641	1
18-99156	Impeller Hsg Gasket	325040	2
18-3091	Impeller Assembly	389576	1
18-7413	O-Ring	303191	1

STAINLESS STEEL BOLTS

Part No.	O.E. #	Size
18-3133	330619, 344470	1/4 x 20 x 11/16"
18-3135 ①③	306643	1/8 x 20 x 1/2"
18-3136 ①③	323626	1/4 x 20 x 13/4"
18-3153	908158	1/4 x 20 x 1/2"
18-3365	909533	1/4 x 20 x 1"
18-3369	319126	1/4 x 20 x 1"
18-4276 ②③	324334	1/4 x 20 x 1 1/32"
18-4277 ②③	324430	1/4 x 20 x 2"

① Std. Pkg of 2 ② Std. Pkg of 5

JOHNSON/EVINRUDE WATER PUMP KIT APPLICATION

HP	Year	Impeller	Impeller Plate	Plate & Cup	Cup	Repair Kit	Pump Kit w/o Hsg.	Pump Kit w/Hsg.	Housing Kit
2 Jr, Colt	1985-90	18-3090	—	—	—	—	—	—	—
2.5	1987-06	18-3015	—	—	—	—	—	—	—
3	1952-78	18-3001	—	—	—	18-3201	—	—	—
3.5	1987-06	18-3015	—	—	—	—	—	—	—
4	1969-72	18-3001	—	—	—	18-3201	—	—	—
4 ⑦	1973-83	18-3001	—	—	—	18-3201	—	—	—
4 ⑧	1976-80	18-3090	—	—	—	—	—	—	—
4	1986-92	18-3091	18-4578	—	18-4551	—	18-4529	—	—
4 Deluxe	1980-97	18-3091	—	—	—	—	—	—	—
4 Ultra Excel	1987-06	18-3015	—	—	—	—	—	—	—
4.5	1980-97	18-3091	—	—	—	—	—	—	—
5	1965-68	18-3001	—	—	—	—	—	—	—
5	1980-01	18-3091	18-4578	—	18-4551	—	18-4529	—	—
5 (4-Stroke)	1998-Up	18-3091	—	—	—	—	—	—	—
5.5	1954-64	18-3001	18-3102	—	—	18-3202	—	—	—
6	1952-78	18-3001	18-3102	—	—	18-3202	—	—	—

① Except chrome pumps
② Except SL models 1995 & Up/FFI models
③ "S" Suffix
④ "F" Suffix
⑤ Except 1993-94 25" & 30" V6 & V8
⑦ For water pumps using 1 water tube
⑧ 90 degree gearcase

JOHNSON/EVINRUDE WATER PUMP KIT APPLICATION (CONT.)

HP	Year	Impeller	Impeller Plate	Plate & Cup	Cup	Repair Kit	Pump Kit w/o Hsg.	Pump Kit w/Hsg.	Housing Kit
6	1979	18-3090	—	—	—	—	—	—	—
6	1984-05	18-3091	18-4578	—	18-4551	—	18-4529	—	—
6 (4-Stroke)	1998-Up	18-3091	—	—	—	—	—	—	—
7.5	1954-58	18-3001	18-3102	—	—	18-3202	—	—	—
8	1980-05	18-3091	18-4578	—	18-4551	—	18-4529	—	—
8 (2-Stroke)	1986-97	18-3091	—	—	—	—	—	—	—
9.5	1964-73	18-3003	18-3102	—	—	—	18-3402	—	—
10	1958-63	18-3003	18-3102	—	—	—	18-3402	—	—
10	1949-57	18-3002	18-3103	—	—	18-3203	18-3377	—	—
9.9/15	1974-Up	18-3050	18-3178	—	18-3179	—	18-3400	18-3327	18-3180
9.9/15 (4-Stroke)	1995-Up	18-3050	18-3178	—	18-3179	—	18-3400	18-3327	18-3180
15,18	1953-65	18-3002	—	—	—	18-3203	18-3377	—	—
15	2011 & Up	18-4539	18-3359	—	18-3358	—	—	18-4537	—
15	AA-AF	18-4539	18-3359	—	18-3358	—	—	18-4537	—
20	1966-73	18-3002	—	—	—	18-3203	18-3377	—	—
20	1982-84	18-3051	—	—	18-3358	—	18-3401	18-3383	18-3363
20	1985-Up	18-3051	18-3359	—	18-3358	—	18-3381	18-3382	18-3367
25	1951-55	18-3006	—	—	—	—	—	—	—
25	1969-78	18-3002	18-3103	—	—	18-3203	18-3377	—	—
25	1979-84	18-3051	—	—	18-3358	—	18-3401	18-3383	18-3363
25	1985-Up	18-3051	18-3359	—	18-3358	—	18-3381	18-3382	18-3367
25	1996-01	18-3051	18-3359	—	18-3358	—	18-3491	—	18-4569
25	2011 & Up	18-4539	18-3359	—	18-3358	—	—	18-4537	—
25	AA-AF	18-4539	18-3359	—	18-3358	—	—	18-4537	—
28	1962-64	18-3006	—	—	—	—	—	—	—
28	1978-Up	18-3051	—	—	18-3358	—	18-3401	18-3383	18-3363
30	1951-57	18-3006	—	—	—	—	—	—	—
30	1984-Up	18-3051	18-3359	—	18-3358	—	18-3381	18-3382	18-3367
30	2011 & Up	18-4539	18-3359	—	18-3358	—	—	18-4537	—
30	AA-AF	18-4539	18-3359	—	18-3358	—	—	18-4537	—
33	1962-71	18-3006	—	—	—	—	—	—	—
35	1951-57	18-3006	—	—	—	—	—	—	—
35	1958-59	18-3083	—	—	—	—	—	—	—
35	1976-77	18-3006	—	—	—	—	—	—	—
35	1978-79	18-3051	—	—	—	—	18-3238	—	—
35	1980-82	18-3051	N/A	—	18-3358	—	—	18-3382	18-3367
35	1983-Up	18-3051	18-3359	—	18-3358	—	—	—	—
35	1996-01	18-3051	18-3359	—	18-3358	—	18-3491	—	18-4569
35 Jet	1992-93	18-3104-1	—	—	—	—	18-3394	—	—
40	1960-70	18-3083	—	—	—	—	—	—	—
40	1971-73	18-3006	—	—	—	—	—	—	—
40 Comm.	1981-90	18-3366	18-3352	—	—	—	18-3379	—	—
40	1984-85	18-3055	18-3343	—	—	—	18-3385	18-3399	18-3336
40	1986-88	18-3368	18-3343	—	—	—	18-3385	18-3399	18-3336
40	1989-98	18-3104-1	—	—	—	—	18-3394	—	—
40	1999-Up	18-3053-1	—	—	—	—	18-3394	—	—
45/55 Comm.	1985	18-3055	—	—	—	—	18-3380	—	18-3336
45/55	1989	18-3368	18-3343	—	—	—	18-3385	18-3399	18-3336
45/55 Comm.	1986-88,	18-3368	—	—	—	—	18-3385	18-3399	18-3336
48	1987-88	18-3368	18-3343	—	—	—	18-3385	18-3399	18-3336
48	1989-96	18-3104-1	18-3127	—	—	—	18-3394	—	—
50	1971-78	18-3083	18-3343	—	—	—	18-3376	—	—

① Except chrome pumps
② Except SL models 1995 & Up/FFI models
③ "S" Suffix
④ "F" Suffix
⑤ Except 1993-94 25" & 30" V6 & V8
⑦ For water pumps using 1 water tube
⑧ 90 degree gearcase

JOHNSON/EVINRUDE WATER PUMP KIT APPLICATION

HP	Year	Impeller	Impeller Plate	Plate & Cup	Cup	Repair Kit	Pump Kit w/o Hsg.	Pump Kit w/Hsg.	Housing Kit
50	1979-85	18-3055	18-3343	—	—	—	18-3380	18-3378	18-3336
50	1986-88	18-3368	18-3343	—	—	—	18-3385	18-3399	18-3336
50	1989-98	18-3104-1	—	—	—	—	18-3394	—	—
55	1968-69	18-3082	—	—	—	—	—	—	—
55	1976-78	18-3083	—	—	—	—	—	—	18-3336
55	1979-85	18-3055	18-3343	—	—	—	18-3380	18-3378	18-3336
60	1964-67	—	—	—	—	—	—	—	—
60	1970-71	18-3082	—	—	—	—	—	—	—
60	1980-85	18-3055	—	—	—	—	18-3380	18-3378	18-3336
60	1986-94	18-3053-1	18-3127	—	—	—	18-3387	18-3389	—
60	1995-Up	18-3053-1	18-3127	—	—	—	18-3387	—	—
65	1968	—	—	—	—	—	—	—	—
65	1972-73	18-3082	—	—	—	—	—	—	—
65 Comm.	1984-94	18-3053-1	18-3127	—	—	—	18-3387	18-3389	—
65 Comm.	1995-Up	18-3053-1	18-3127	—	—	—	18-3387	—	—
70	1974-78	18-3082	18-3127	—	—	—	18-3388	—	—
70	1979-94	18-3053-1	18-3127	—	—	—	18-3387	18-3389	—
70	1995-Up	18-3053-1	18-3127	—	—	—	18-3387	—	—
75	1960-65	—	—	—	—	—	—	—	—
75	1974-78	18-3082	18-3127	—	—	—	18-3388	—	—
75	1979-88	18-3053-1	18-3127	—	—	—	18-3387	18-3389	18-3129
80	1966-67	—	—	—	—	—	—	—	—
85	1968	—	—	—	—	—	—	—	—
85	1969-72	18-3044	18-3182	—	—	—	—	—	—
85	1973-77	18-3043	18-3182	—	—	—	18-3384	—	—
85	1978	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
85	1979-95	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
90	1964-68	—	—	—	—	—	—	—	—
90	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392②	18-3391
90	2013 & Up	18-3059	18-4579	—	18-4549	—	18-3476	—	18-4568
90 SL,DI	1995 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
100	1969-72	18-3044	—	—	—	—	—	—	—
100	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
100 Comm. ①	1984-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
105 Comm.	1998-2001	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
115	1969-70	18-3044	—	—	—	—	—	—	—
115	1973-76	18-3043	—	—	—	—	18-3384	—	—
115	1977-78	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
115	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392②	18-3391
115	2013 & Up	18-3059	18-4579	—	18-4549	—	18-3476	—	18-4568
115 SL,DL	1995 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
120 25" ④	1993-2000	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
125	1971-72	18-3044	—	—	—	—	—	—	—
125 ESX 25" ③	1993-94	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
125 ESX 25"	1994-95	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
125 ESX 25" ④	1993-94	18-3059	—	18-3346	—	18-3211	18-3390	—	—
130	1997 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
130	2013 & Up	18-3059	18-4579	—	18-4549	—	18-3476	—	18-4568
130 25"	1994-2000	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-1	18-3405
135	1973-75	18-3043	18-3182	—	—	18-3210	18-3384	—	—
135	1976	18-3043	18-3182	—	—	—	—	—	—
135 25"	2001	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405

① Except chrome pumps
② Except SL models 1995 & Up/FFI models
③ "S" Suffix
④ "F" Suffix
⑤ Except 1993-94 25" & 30" V6 & V8
⑦ For water pumps using 1 water tube
⑧ 90 degree gearcase

JOHNSON/EVINRUDE WATER PUMP KIT APPLICATION (CONT.)

HP	Year	Impeller	Impeller Plate	Plate & Cup	Cup	Repair Kit	Pump Kit w/o Hsg.	Pump Kit w/Hsg.	Housing Kit
140	1977-78	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
140	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
140 25" ④	1993	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
140 25"	1994-2000	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150	1976-78	18-3043	—	18-3346	—	18-3210	—	18-3393⑦	18-3391
150	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
150 20"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
150 SL 20"	1994-98	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150 EL 20"	1996-98	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150 25"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150 DI	1997 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
150	2000 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175	1976-78	18-3043	—	18-3346	—	18-3210	—	18-3393⑦	18-3391
175 SL 20"	1994-98	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175 EL 20"	1996-98	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175 25"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175 DI	1997 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
175	2000 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
200	1976-78	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
200	2009 & Up	18-3059	18-4579	—	18-4549	—	18-3472	—	18-4571
200 Comm.	1990	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
200 25" & 30"	1993-97	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
225	2009 & Up	18-3059	18-4579	—	18-4549	—	18-3472	—	18-4571
225 20"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
225 25" & 30"	1993-97	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
235	1978	18-3043	—	18-3346	—	—	—	18-3393⑦	18-3391
235	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
250	2009 & Up	18-3059	18-4579	—	18-4549	—	18-3472	—	18-4571
275	2009 & Up	18-3059	18-4579	—	18-4549	—	18-3472	—	18-4571
300	2009 & Up	18-3059	18-4579	—	18-4549	—	18-3472	—	18-4571
V4 Cross 20" & 25"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V4 Loop 20"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V4,V6,V8 ⑤	1982-94	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V6,V8 20"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3392	18-3391
V6 & V8 25" & 30"	1993 & UP	18-3059	—	18-3346	—	18-3211	18-3390	18-3315-2	18-3405
Sea Drives	1979-Up	18-3059	—	18-3346	—	18-3211	18-3390	18-3392⑥	18-3391

① Except chrome pumps
② Except SL models 1995 & Up/FFI models
③ "S" Suffix
④ "F" Suffix
⑤ Except 1993-94 25" & 30" V6 & V8
⑦ For water pumps using 1 water tube
⑧ 90 degree gearcase

18-3563
POPPET RELIEF VALVE
V-6 Crossflow
Replaces: 321027

18-3564
POPPET RELIEF VALVE
V-4 Crossflow
Replaces: 318395

18-1219
GROMMET
V-6 Crossflow
Replaces: 320880

PKG. OF 2

18-1221
18-1221-9①
RETAINER GASKET
V-4 / V-6 Loop Charge
Replaces: 330273

18-3562
VALVE CUP
V-6 Crossflow
Replaces: 321222

18-1243
VALVE SPRING
V-4 / V-6 Crossflow
Replaces: 317245

① Priced per Package

18-1222
THERMOSTAT GASKET
V-4 / V-6 Loop Charge
Replaces: 394408

18-3567
RUBBER VALVE
V-6 Crossflow
Replaces: 321221

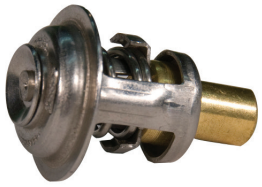
18-3565
RETAINER
V-6 Crossflow
Replaces: 321220

18-2391
GROMMET
V-4 Crossflow
Replaces: 321692

18-3500
THERMOSTAT
Replaces: 394409, 434137
For: 3 cyl. (1992 & UP),
90° Looper (1990-1992)
140°

18-3544
THERMOSTAT
Replaces: 435491
Fits: E100 (2004-06), E110 (04-06), E115 (2002-06), E75 (2002-03), E90 (2002-03), E150 (1991-94), E175 (1991-94), J105 (2003), J115 (2002-06), J150 (1991-92, 1993-94, 2002-06), J175 (1991-92, 1994, 2002-06), J90 (2004-06)

18-3545
THERMOSTAT 130°
Replace: 437090
Fits: E115 (1997),
E135,E150,E175(2000-06)



18-3546
THERMOSTAT 130°
Replaces: 5001036
Fits: E200, E225, E250 (2000-05), J200,J225,J250 (2000-01)

18-3543
THERMOSTAT 143°
Replaces: 393659, 434841, 378065, 508626, 5005440
Fits: 40-250hp E-tech, 6-55hp, Cross V4 & V6, 9.9 4-Stroke (1994-01), 15 4-Stroke (1994-01)

18-3643
THERMOSTAT
Replaces: 433379
Fits: 6-8HP (1990), 9.9/15HP (1990-92), 40/48/50HP (1990-94), 45/55 (1992-94)

18-3557
THERMOSTAT 143°
Replaces: 396987, 382385

18-3561
THERMOSTAT
Replaces: 436195
143°

18-1506
VERNATHERM 143°
Replaces: 394411
For: 10/15 (1993-95), 60/125/185 (1989-90), 65 (1987-89), 70/200/225 (1986-90), 120/140/300 (1985-90), 275 (1985-88)

18-3560
VERNATHERM
Replaces: 384719
105°
Fits most 3 & 4 cyl., 1985-90

①**18-3669D** Display Package

18-3669
THERMOSTAT KIT
— CONTENTS —

Part #	Description	O.E. #
18-3557	Thermostat	396987
18-2548	Thermostat Cover Gasket	332108
18-0929	Thermostat Gasket	313416

①**18-3673D** Display Package

18-3673
THERMOSTAT KIT
V-4 Crossflow
Uses thermostat **18-3543**

①**18-3674D** Display Package

18-3674
THERMOSTAT KIT
V-6 Crossflow
Uses thermostat **18-3543**

18-3566
TELL TALE
HOSE ELBOW
Replaces: 331894

18-1507
THERMOSTAT SEAL
Replaces: 335981
For: 60° V-4 & V-6

18-1734
THERMOSTAT SEAL
Replaces: 334742
For: OMC thermostat application 6, 8, 10, 15, 40, 48, 50 HP (1989-94)

APPLICATION ON PAGE 290
① Items ending in "D" are Display Packaged - Regular number is Non-Display

Crossflow
V-4 Engine

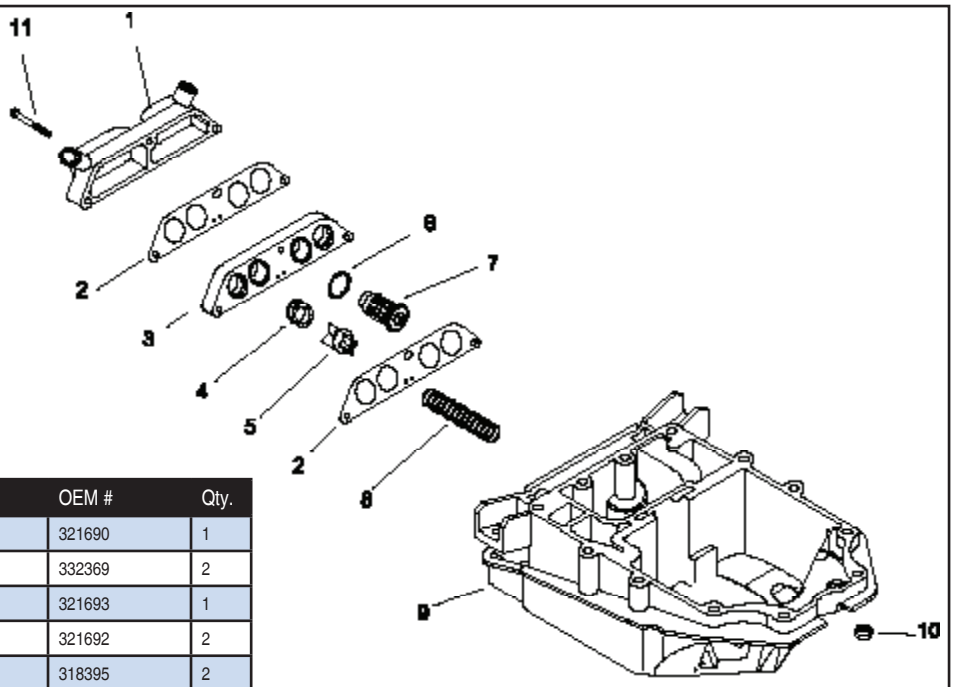


Fig. #	Description	Part #	OEM #	Qty.
1	Cover	~	321690	1
2	Gasket	18-0977	332369	2
3	Valve Body	~	321693	1
4	Grommet	18-2391	321692	2
5	Valve	18-3564	318395	2
6	Thermostat Gasket	18-0675	321932	2
7	Thermostat	18-3543	434841, 393659	2
8	Spring	18-1243	317245	2
9	Adapter	~	331039	1
10	Nut	~	306422	4
11	Screw Cover	~	305652	3

Crossflow
V-6 Engine

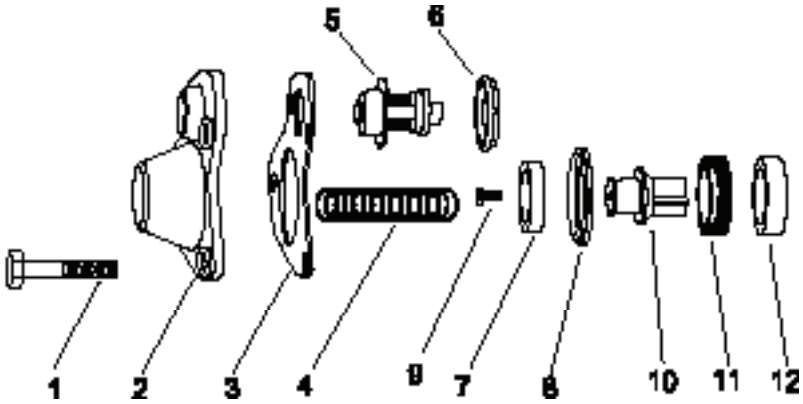


Fig. #	Description	Part #	OEM #	Qty.
1	Screw	—	306778	4
2	Cover	—	321013	1
3	Gasket	18-2546	321184	1
4	Spring	18-1243	317245	1
5	Thermostat	18-3543	393659	1
6	Thermostat Gasket	18-0182	310058	1

Fig. #	Description	Part #	OEM #	Qty.
7	Retainer	18-3565	321220	1
8	Seal	18-3567	321221	1
9	Stainless Steel Bolt	18-3135	306643	1
10	Valve	18-3563	321027	1
11	Grommet	18-1219	320880	1
12	Valve Cap	18-3562	321222	1

JOHNSON/EVINRUDE THERMOSTAT APPLICATION

HP	Years	Thermostat Kit	Thermostat	Valve	Valve Seat	Valve Diaphragm	Valve Retainer	Valve Cup	Valve Spring	Grommet
5	1965-68, 1986	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
5.5	1959-64	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
6	1965-79, 1986	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
6	1990	18-3643	—	—	—	—	—	—	—	—
7.5	1980-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
8	1986	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
8	1990	18-3643	—	—	—	—	—	—	—	—
9.5	1964-73	18-3672 ⑤	18-3543	—	—	—	—	—	—	—

① All 1989-91 models except DR & DT
② Commercial
③ Commercial also
④ Except 60 degree models
⑤ For complete Thermostat Kit including gaskets & spring use 18-3674

APPLICATION CONTINUED ON NEXT PAGE

JOHNSON/EVINRUDE THERMOSTAT APPLICATION

HP	Years	Thermostat Kit	Thermostat	Valve	Valve Seat	Valve Diaphragm	Valve Retainer	Valve Cup	Valve Spring	Grommet
9.9	1974-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
9.9	1990-92	18-3643	—	—	—	—	—	—	—	—
10	1959-63	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
15	1974-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
15	1990-92	18-3643	—	—	—	—	—	—	—	—
18	1959-73	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
20	1981-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
25 ①	1969-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
28	1989-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
30	1986-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
35	1959, 1976-94	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
40	1960-69	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
40	1990-94	18-3643	—	—	—	—	—	—	—	—
45	1989-92 ②	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
45	1992-94	18-3643	—	—	—	—	—	—	—	—
48	1990-94	18-3643	—	—	—	—	—	—	—	—
50	1971-75, 1979, 1981-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
50	1990-94	18-3643	—	—	—	—	—	—	—	—
55	1976-92 ③	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
55	1992-94	18-3643	—	—	—	—	—	—	—	—
60	1969-70	18-3669 ⑤	18-3557	—	—	—	—	—	—	—
60	1980-86	18-3672 ⑤	18-3543	—	—	—	—	—	—	—
60, 60TTL	1993	—	18-3561	—	—	—	—	—	—	—
65	1971-73	18-3669	18-3557	—	—	—	—	—	—	—
65	1993	—	18-3561	—	—	—	—	—	—	—
65C	1984-86	18-3669	18-3557	—	—	—	—	—	—	—
65 Jet	1994-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
70	1974-86	18-3669	18-3557	—	—	—	—	—	—	—
70,70TTL	1993	—	18-3561	—	—	—	—	—	—	—
75	1978-88	18-3669	18-3557	—	—	—	—	—	—	—
80 Jet	1994-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
85	1978-80	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
85	1993-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
88	1987-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
90 ④	1983-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
90 Jet	1994	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
100	1979-80	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
100	1990-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
100 Comm	1984-95	18-3673	18-3543	18-3564	—	—	—	—	—	—
110	1985-89	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
112	1994-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
115 ④	1978-95	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
120	1988-91	—	—	—	—	18-1222	—	18-1221	—	—
140	1978-85	18-3673	18-3543	18-3564	—	—	—	—	18-1243	18-2391
140	1988-91	—	—	—	—	18-1222	—	18-1221	—	—
150	1978-91	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
155	1984-91	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
175	1977-91	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
185	1984-85	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
200	1977-83	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182
200	1988-93	—	—	—	—	18-1222	18-3565	18-1221	—	—
225	1988-93	—	—	—	—	18-1222	18-3565	18-1221	—	—
235	1978-85	18-3672 ⑤	18-3543	18-3563	18-1219	18-3567	18-3565	18-3562	18-1243	18-0182

① All 1989-91 models except DR & DT
② Commercial
③ Commercial also
④ Except 60 degree models
⑤ For complete Thermostat Kit including gaskets & spring use 18-3674

Piston Rings are available individually

SIERRA PISTON KIT CONTENTS

(SEE APPLICATION CHARTS FOR SPECIFIC APPLICATIONS)

HP	Cyl.	Bore Size	Piston	OEM Part No.	Piston Ring	OEM Part No.	OEM Part No.	Circlips	OEM Part No.
9.9/15	2	2.188 / std.	—	397487	—	386279	N/A	—	325262
9.9/15	2	2.218 / .030	—	396574	18-3933	386280	N/A	—	325262
9.9/15	2	2.188 / std.	—	387660	—	386279	N/A	—	325262
9.9/15	2	2.218 / .030	18-4062	387661	18-3933	386280	N/A	—	325262
25-35	2	3.000 / std.	18-4107	392621	18-3910	396377	320954	18-4290 ①	317831
25-35	2	3.020 / .020	—	N/A	18-3911	396378	320954	18-4290 ①	317831
25-35	2	3.030 / .030	—	396576	18-3912	396379	320954	18-4290 ①	317831
35-60	2 & 3	3.187 / std.	—	391798	18-3913	391170, 434107	322188	18-4290 ①	317831
35-60	2 & 3	3.207 / .020		N/A	18-3914	N/A	322188	18-4290 ①	317831
35-60	2 & 3	3.217 / .030		396581	18-3915	391416, 434109	322188	18-4290 ①	317831
60-75	3	3.000 / std.	18-4124	387284	18-3910	396377	320954	18-4290 ①	317831
60-75	3	3.020 / .020	18-4114	387285	18-3911	396378	320954	18-4290 ①	317831
60-75	3	3.030 / .030	18-4104	396583	18-3912	396379	320954	18-4290 ①	317831
50-70	3	3.187 / std.	18-4063	394461	18-3913	391170, 434107	322188	18-4290 ①	317831
50-70	3	3.217 / .030	18-4064	398483	18-3915	391416, 434109	322188	18-4290 ①	317831

SIERRA V-4/V-6 PISTON KIT CONTENTS

(SEE APPLICATION CHARTS FOR SPECIFIC APPLICATIONS)

Model/HP	Cyl.	Bore Size	Piston	OEM Part #	Piston Ring	OEM Part #	Wrist Pin	OEM Part #	Circlips	OEM Part #
85-300	4 & 6	3.5	18-4120	393271, 393924	18-3904	394930	18-4280	327861	18-4290 ①	317831
85-300	4 & 6	3.52	18-4110	—	18-3906	396503, 385662	18-4280	327861	18-4290 ①	317831
85-300	4 & 6	3.53	18-4100	396585, 396588	18-3905	396504	18-4280	327861	18-4290 ①	317831
150-235	4 & 6	3.625	18-4123	392455	18-3907	390509	18-4280	327861	18-4290 ①	317831
150-235	4 & 6	3.645	18-4113	N/A	—	N/A	18-4280	327861	18-4290 ①	317831
150-235	4 & 6	3.655	18-4103	396587	18-3908	390510	18-4280	327861	18-4290 ①	317831
Loopers										
120-300	4 & 6	3.685 (port)	18-4065	432072, 432969	18-3975	431870	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.685 (starboard)	18-4066	432073, 432970	18-3975	431870	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.715 (port)	18-4067	432077, 433003	18-3974	431844	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.715 (starboard)	18-4068	432078, 433004	18-3974	431844	N.S.S.	—	18-4292	326765
120-300	4 & 6	3.500 (port)	18-4122	393566	18-3904	394930	18-4280	327861	18-4290 ①	317831
120-300	4 & 6	3.500 (starboard)	—	391481	18-3904	394930	18-4280	327861	18-4290 ①	317831
120-300	4 & 6	3.520 (port)	—	N/A	18-3906	396503, 385662	18-4280	327861	18-4290 ①	317831
120-300	4 & 6	3.520 (starboard)	18-4111	N/A	18-3906	396503, 385662	18-4280	327861	18-4290 ①	317831
120-300	4 & 6	3.530 (port)	18-4102	393612	18-3905	396504	18-4280	327861	18-4290 ①	317831
120-300	4 & 6	3.530 (starboard)	18-4101	391653	18-3905	396504	18-4280	327861	18-4290 ①	317831
185, 200-225	6	3.5995 (port)	standard 18-4190	436860	18-3901	436254	—	—	—	—
185, 200-225	6	3.5995 (starboard)	standard 18-4079	436859	18-3901	436254	—	—	—	—
185, 200-225	6	3.5995 (port)	0.02 18-4195	439015	18-3947	439538	—	—	—	—
185, 200-225	6	3.5995 (starboard)	0.02 18-4086	439516	18-3947	439538	—	—	—	—
185, 200-225	6	3.5995 (port)	0.03 18-4165	439515	—	439538	—	—	—	—
185, 200-225	6	3.5995 (starboard)	0.03 18-4087	439515	—	439538	—	—	—	—

① This product is priced per piece. To order priced per package, please add -9 to the part number.

INLINE PISTON & RINGS APPLICATION

HP	Year	Cyl	Std. Bore	Std. Piston	.020 OS Piston	.030 OS Piston	Std. Rings	.020 OS Rings	.030 OS Rings
5/6/8/7.5	1986-95	2	1.937	18-4069	—	—	18-3972	—	—
9.9/15	1974-80	2	2.188	—	—	18-4062	—	—	18-3933
9.9/15	1981-93	2	2.188	—	—	—	—	—	18-3933
10	1988-90	2	2.188	—	—	—	—	—	18-3933
14	1988-90	2	2.188	—	—	—	—	—	18-3933
15 4-Stroke	1995-UP	2	2.188	—	—	—	—	—	18-3933
18 Jet	1995-98	2	3	18-4107	—	—	18-3910	18-3911	18-3912
20	1981-99	2	3	18-4107	—	—	18-3910	18-3911	18-3912
25	1977-80	2	3	—	—	—	18-3910	18-3911	18-3912
25	1981-96	2	3	18-4107	—	—	18-3910	18-3911	18-3912
25	1983-93	2	3.187	—	—	—	18-3913	18-3914	18-3915
28	1986-96	2	3	18-4107	—	—	18-3910	18-3911	18-3912
28 Jet	1995-96	2	3.187	—	—	—	18-3913	18-3914	18-3915
30	1984-98	2	3	18-4107	—	—	18-3910	18-3911	18-3912
35	1976-80	2	3	—	—	—	18-3910	18-3911	18-3912
35	1981-92	2	3	18-4107	—	—	18-3910	18-3911	18-3912
35	1986-87	2	3.187	—	—	—	18-3913	18-3914	18-3915
35 Jet	1990-98	2	3.187	—	—	—	18-3913	18-3914	18-3915
40	1975-83	2	3.187	—	—	—	18-3913	18-3914	18-3915
40	1984-98	2	3.187	—	—	—	18-3913	18-3914	18-3915
40 Comm.	1981-97	2	3.187	—	—	—	18-3913	18-3914	18-3915
45 Comm.	1985-92	2	3.187	—	—	—	18-3913	18-3914	18-3915
45SS	1987-90	2	3.187	—	—	—	18-3913	18-3914	18-3915
48	1987-97	2	3.187	—	—	—	18-3913	18-3914	18-3915
50	1981-95	2	3.187	—	—	—	18-3913	18-3914	18-3915
50	1995-98	3	3.187	18-4063	—	18-4064	18-3913	18-3914	18-3915
55	1976-79	2	3.187	—	—	—	18-3913	18-3914	18-3915
55 Comm.	1980-95	2	3.187	—	—	—	18-3913	18-3914	18-3915
60	1980-85	2	3.187	—	—	—	18-3913	18-3914	18-3915
60 (49 CID Model)	1986-88	3	3	18-4124	18-4114	18-4104	18-3910	18-3911	18-3912
60	1986-98	3	3.187	18-4063	—	18-4064	18-3913	18-3914	18-3915
65, 65 Comm.	1972-73	3	3	—	—	—	18-3910	18-3911	18-3912
49 CID Model	1984-86	3	3	18-4124	18-4114	18-4104	18-3910	18-3911	18-3912
65	1987-95	3	3.187	18-4063	—	18-4064	18-3913	18-3914	18-3915
65 Jet	1991-95	4	3.5	18-4120	18-4110	18-4100	18-3904	18-3906	18-3905
70	1974-75	3	3	—	—	—	18-3910	18-3911	18-3912
70	1976-85	3	3	18-4124	18-4114	18-4104	18-3910	18-3911	18-3912
70	1986-94	3	3.187	18-4063	—	18-4064	18-3913	18-3914	18-3915
75	1975	3	3	—	—	—	18-3910	18-3911	18-3912
75	1976-88	3	3	18-4124	18-4114	18-4104	18-3910	18-3911	18-3912

JOHNSON/EVINRUDE PISTONS (for V-4, V-6 and V-8 Applications)

HP	Cyl	Year	Std. Bore	STANDARD		.020" OS		.030" OS		Piston Rings	.020 OS Rings	.030 OS Rings	Powerhead Bearing Set
				Port	STBD	Port	STBD	Port	STBD				
65 Jet	4	1991-95	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
80 Jet	4	1991-96	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
85	4	1979-80, 1991-95	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
88	4	1987-95	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
90	4	1981-98	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
100 ①	4	1979-97	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
110	4	1986-90	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
115	4	1974-77	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
115	4	1978-98	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386

① Except 1991 60° V Models

JOHNSON/EVINRUDE PISTONS (for V-4, V-6 and V-8 Applications) (Cont.)

HP	Cyl	Year	Std. Bore	STANDARD		.020" OS		.030" OS		Piston Rings	.020 OS Rings	.030 OS Rings	Powerhead Bearing Set
				Port	STBD	Port	STBD	Port	STBD				
120	4	1985-87	3.5	—	—	—	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—
120	4	1988-94	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
125 Comm.	4	1992-95	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
130	4	1995-98	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
135	4	1974-76	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
140	4	1977	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
140	4	1978-84	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
140	4	1985-87	3.5	—	—	—	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—
140	4	1988-94	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
1600CC	4	1988	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1386
150	6	1973-77	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
150	6	1978-91	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
155 Comm.	6	1984-92	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
175	6	1977-83	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
175	6	1986-91	3.625	18-4123	18-4123	18-4113	18-4113	—	—	18-3907	—	18-3908	—
185	6	1984-85	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
185	6	1990-93	—	—	—	—	—	—	—	—	—	—	18-1389
185 Looper	6	1993-94	3.5995	18-4190	18-4079	18-4195	18-4086	18-4165	—	—	—	—	—
200	6	1976-83	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	18-1389
200	6	1985-87	3.5	—	—	—	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—
200 ①	6	1988-93	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	18-1389
200-225 Looper	6	1993-01	3.5995	18-4190	18-4079	18-4195	18-4086	18-4165	18-4087	—	—	—	—
225	6	1985-87	3.5	—	—	—	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	18-1389
225	6	1988-93	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	18-1389
235	6	1980-85	3.625	18-4123	18-4123	18-4113	18-4113	18-4103	18-4103	18-3907	—	18-3908	—
250/300	6	1990-93	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
2500CC	6	1988	3.5	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905	—
250	6	1988-92	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
275	8	1988-92	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
275	8	1985-87	3.5	—	—	—	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—
300	8	1988-92	3.685	18-4065	18-4066	—	—	18-4067	18-4068	18-3975	—	—	—
300/3.6L	8	1985-87	3.5	—	—	—	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905	—

60° Eagle Series

HP	Cyl.	Bore Size	Piston	OE No.	Piston Ring	OE No.
90-175	4 & 6	3.600 (port)	—	436242	18-4088	436353
90-175	4 & 6	3.600(starboard)	—	436243	18-4088	436353
90-175	4 & 6	3.620 (port)	—	N/A	18-4089	N/A
90-175	4 & 6	3.620 (starboard)		N/A	18-4089	N/A
90-175	4 & 6	3.630 (port)	—	439519	18-4090	436354

OMC V-4/V-6 60° Eagle Series Pistons

H.P.	YEAR	CYL.	STD. BORE	STANDARD		.020"O.S.		.030"O.S.		STD. RINGS	.030" O.S. Rings
				(PORT)	(STBD)	(PORT)	(STBD)	(PORT)	(STBD)		
90-175	1991-2000	4 & 6	3.600		—		18-4058		—	18-4088	18-4090

OMC SEA DRIVE PISTONS

H.P.	YEAR	CYL.	STD. BORE	STANDARD		.020"O.S.		.030"O.S.		STD. RINGS	.020" O.S. RINGS	.030" O.S. RINGS
				(PORT)	(STBD)	(PORT)	(STBD)	(PORT)	(STBD)			
1.6L	1983-89	4	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905
1.8L	1987	4	3.500	—	—	—	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905
2.5L	1982, 1984-85	6	3.500	18-4120	18-4120	18-4110	18-4110	18-4100	18-4100	18-3904	18-3906	18-3905
2.6L	1982-86	6	3.625	18-4123	18-4123	18-4113	18-4113	—	—	18-3907	—	18-3908
2.7L	1987	6	3.500	—	—	—	18-4111	18-4102	18-4101	18-3904	18-3906	18-3905
3.6L	1987	8	3.500	—	—	—	18-4111	18-4102	18-4101	18-3904	—	18-3905

ORIGINAL EQUIPMENT MANUFACTURER RECOMMENDS THE REPLACEMENT OF ROD BOLTS WITH EVERY POWER HEAD REBUILD.

ROD BOLTS

Part #	OE#	Application
18-4075	308186	For V-4 & V-6 Crossflow engines
18-4075-9①②	308186	For V-4 & V-6 Crossflow engines
18-4076	330081	For V-4 Looper engines

18-1752
CONNECTING ROD
Replaces: 394462
For: 40HP (1999-01), 50HP (1995-98), 60HP (1989-01), 70HP (1986-01)

18-1753
CONNECTING ROD
Replaces: 395861
For: 30HP (1999-01), 40 HP (1985-02), 45HP (1986-87, 1990-97), 48HP (1987-96), 50HP (1985-02), 55HP (1985-93, 1999-01), 60 HP (1985)

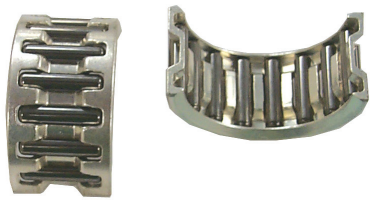
18-4148-1
CONNECTING ROD
Replaces: 394488, 5004705
For V-4 Looper engines and some V-6 applications

18-4197
CRANKSHAFT
Replaces: 334665
3 Cylinder Looper

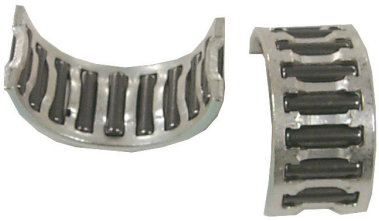
Year	HP
1989-92	60
1989-92	65 Comm
1989-95	70

18-1352
CENTER MAIN BEARING
Replaces: 378252

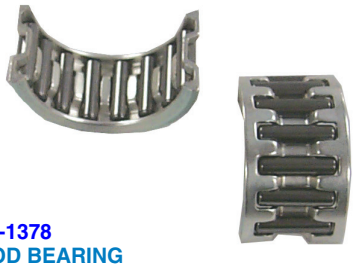
18-1353
CENTER MAIN BEARING
Replaces: 387041



18-1360
ROD BEARING
Replaces: 396041

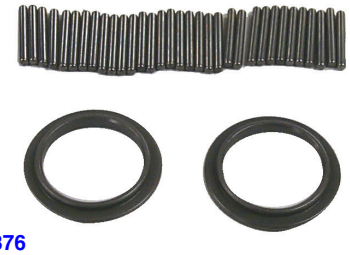


18-1361
ROD CRANK END BEARING
Replaces: 387787



18-1378
ROD BEARING
Replaces: 388344

18-1374
WRIST PIN BEARING
Replaces: 395627



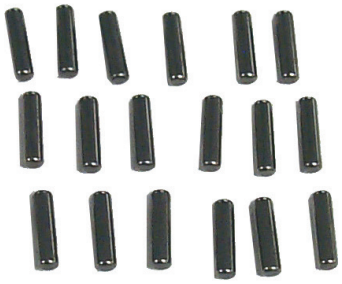
18-1376
WRIST PIN BEARING
Replaces: 434844

18-1377
CENTER MAIN BEARING
Replaces: 320499

18-4712
SLEEVE
I.D. 3.1875 • O.D. 3.453 • Wall 0.125 • Length 5.556
Replacement straight sleeve with ports cutin

APPLICATION BEGINS ON NEXT PAGE

① Priced per Package ② Package of 12



18-4040
NEEDLE BEARINGS
(18 Needles)
Replaces: 387142, 387139
(Crank End)
(Must re-use cage)

POWERHEAD BEARINGS

Part #	Replaces:	Description
18-1391	330854	Lower Crankshaft Bearing
18-1393	393896	Upper Crankshaft Bearing
18-1395	385503	Lower Crankshaft Bearing
18-1396	390641	Lower Crankshaft Bearing

POWERHEAD BEARING KITS

18-1386
Contains

Part No.	Bearing Type	OE No.	Qty.
18-1353	Ctr. Main	387041	1
18-1377	Ctr. Main	320499	1
18-1374	Wrist Pin	395627	4
18-1395	Lower Crankshaft	385503	1
18-1361	Rod Crank End	387787	4

18-1389
Contains

Part No.	Bearing Type	OE No.	Qty.
18-1353	Ctr. Main	387041	2
18-1377	Ctr. Main	320499	2
18-1376	Wrist Pin	434844	6
18-1396	Lower Crankshaft	390641	1
18-1360	Rod	396041	4

HP	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs.	Center Main Brg.	Split Brg. (sleeve)	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
2 CYLINDER												
9.9	1974-83	-	-	-	-	-	-	-	-	-	-	-
9.9	1974-83	-	-	-	-	-	-	-	-	-	-	-
9.9	1974-80	-	-	-	-	-	-	-	-	-	-	-
9.9	1981-83	-	-	-	-	-	-	-	-	-	-	-
9.9	1986-92	-	-	-	-	-	-	-	-	-	-	-
9.9	1984-97	-	-	-	-	-	-	-	-	-	-	-
9.9	1998	-	-	-	-	-	-	-	-	-	-	-
14 Comm	1988-89	-	-	-	-	-	-	-	-	-	-	-
15	1974-83	-	-	-	-	-	-	-	-	-	-	-
15	1984-97	-	-	-	-	-	-	-	-	-	-	-
15 Comm	1994	-	-	-	18-1296	-	-	-	-	-	-	-
18	1960-68	-	-	-	-	-	18-4040	-	-	-	-	-
18	1970-73	-	-	-	-	-	18-4040	-	-	-	-	-
18 Jet	1996-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
20	1981-84	-	-	-	18-1374	18-1378	18-4040	-	-	-	18-1391	-
20	1985-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
25	1970-76	-	-	-	-	-	18-4040	-	-	-	-	-
25	1977	-	-	-	-	18-1378	18-4040	-	-	-	18-1391	-
25	1978-80	-	-	18-4075	-	18-1378	18-4040	-	-	-	18-1391	-
25	1981-84	-	-	-	18-1374	18-1378	18-4040	-	-	18-1391	18-1391	-
25 ①	1985-97	-	-	-	-	-	-	-	-	18-1393	18-1391	-
25	1985-97	-	-	18-4075	18-1374	18-1378	-	-	-	-	-	-
25 Comm	1982-84	-	-	-	18-1374	18-1378	18-4040	-	-	-	18-1391	-
25 Comm	1985-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
28	1987-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
30	1981-93	-	-	18-4075	18-1374	18-1378	18-4040	-	-	-	-	-
30	1984-1992	-	-	18-4075	-	18-1378	18-4040	-	-	-	-	-
30	1985-97	-	-	-	18-1374	18-1378	18-4040	-	-	18-1393	18-1391	-
30	1984	-	-	-	-	18-1378	18-4040	-	-	-	18-1391	-
33	1965-69	-	-	-	-	18-1378	18-4040	-	-	-	-	-
33	1970	-	-	-	-	18-1378	18-4040	-	-	-	-	-

① Except "D" Models
② Two Cylinder Models
③ Three Cylinder Models
④ 90 Degree Models
⑤ 60 Degree Models
⑥ V-4, V-6 & V-8 Model engines do not include upper bearings in kits

APPLICATION CONTINUED ON NEXT PAGE

HP	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs.	Center Main Brg.	Split Brg. (sleeve)	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
35	1976-80	-	-	-	-	18-1378	18-4040	-	-	-	18-1391	-
35	1981-84	-	-	18-4075	18-1374	-	18-4040	-	-	-	18-1391	-
35	1985-97	-	-	-	18-1374	18-1378	-	-	-	18-1393	18-1391	-
35	1976-1993	-	-	18-4075	18-1374	18-1378	-	-	-	-	-	-
35	1977	-	-	18-4075	-	-	-	-	-	-	-	-
35	1978-1980	-	-	18-4075	-	18-1378	18-4040	-	-	-	18-1391	-
35	1981-1993	-	-	18-4075	18-1374	18-1378	-	-	-	18-1393	18-1391	-
40	1984-92	18-4712	-	18-4075	18-1374	18-1378	-	18-1352	-	-	18-1391	-
40	1961-70	-	-	-	-	-	18-4040	-	-	-	-	-
40	1971-73	-	-	-	-	18-1378	18-4040	-	-	-	-	-
40	1974-76	-	-	-	-	18-1378	18-4040	18-1352	-	-	18-1154	-
40	1984-86	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	18-1154	-
40	1987-97	-	-	-	18-1374	18-1378	-	18-1352	-	-	18-1154	18-1389
40	1983	-	-	18-4075	-	-	-	18-1352	-	-	18-1154	-
40 Comm	1982-83	-	-	-	-	18-1378	-	18-1352	-	-	-	-
40 Comm	1984-85	-	-	-	-	18-1378	-	18-1352	-	18-1372	-	-
40 Comm	1989-90	-	-	-	-	18-1378	-	18-1352	-	-	-	-
40 Comm	1994	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
40 Comm	1995-97	-	-	-	18-1374	-	-	18-1352	-	-	-	-
45 Comm	1985-86	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
45 Comm	1987-94	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
45 Comm	1995-97	-	-	-	18-1374	-	-	18-1352	-	-	-	-
45 Comm	1987	-	-	-	18-1374	18-1378	-	18-1352	-	-	18-1154	-
45ss	1987-90	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
48	1987	18-4712	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
48	1987-92	18-4712	-	18-4075	18-1374	18-1378	-	18-1352	-	-	-	-
48	1988-96	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
50	1979-83	18-4712	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
50	1979-86	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
50	1981-93	18-4712	-	18-4075	18-1374	18-1378	-	18-1352	-	-	-	-
50□	1987-97	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
50□	1995-97	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
55	1968-69	-	-	-	-	18-1378	18-4040	18-1352	-	-	-	-
55	1976-81	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
55 Comm	1982	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
55 Comm	1983-86	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
55 Comm	1987-94	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
55 Comm	1995-97	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
55	1978-93	18-4712	-	18-4075	-	-	-	-	-	-	-	-
60	1980-85	18-4712	-	18-4075	18-1374	18-1378	-	18-1352	-	18-1372	-	-
60	1964-67,70-71	-	-	-	-	18-1378	18-4040	18-1352	-	-	-	-
60	86-90	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
60	1991-93	-	-	-	18-1374	18-1378	-	18-1352	-	-	-	-
60	1994-97	-	-	-	18-1374	-	-	18-1352	-	-	-	-
SST-60	1989-90	-	-	-	18-1374	18-1378	-	18-1352	-	18-1372	-	-
3 Cylinder												
60	1985	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
60	1986-90	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
60	1986-88	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
60	1989-92	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	-	-	-
65	1968	-	-	-	-	18-1378	18-4040	18-1352	-	-	-	-
65	1972-73	-	-	-	-	18-1378	18-4040	18-1352	-	18-1372	-	-

① Except "D" Models
② Two Cylinder Models
③ Three Cylinder Models
④ 90 Degree Models
⑤ 60 Degree Models
⑥ V-4, V-6 & V-8 Model engines do not include upper bearings in kits

APPLICATION CONTINUED ON NEXT PAGE

HP	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs.	Center Main Brg.	Split Brg. (sleeve)	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
65 Comm	1984	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
65 Comm	1985-90	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	-	-
65 Comm	1991-93	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	-	-
65 Comm.	1994-97	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	-	-
65	1984-86	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1976-85	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1974-75	-	-	-	-	18-1378	18-4040	18-1352	-	18-1372	-	-
70	1976-90	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1976-84	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1985-90	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
70	1991-93	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	-	-
70	1994-97	-	-	-	18-1374	-	-	18-1352	-	-	-	-
75	1960-65	-	-	-	-	18-1378	18-4040	18-1352	-	-	-	-
75	1975	-	-	-	-	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
75	1976-84	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
75	1982-88	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
75	1985-88	-	-	-	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
75 ⑥	1976-88	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	18-1372	18-1154	-
V-4 CROSSFLOW												
65JET	1992-95	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
80	1966- 67	-	-	-	-	18-1378	18-4040	18-1352	-	-	-	-
80JET	1993-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
80JET	1992-97	-	-	-	18-1374	181361	18-4040	18-1353	18-1377	-	18-1395	18-1386
85	1968-72	-	-	-	-	18-1378	18-4040	18-1352	-	-	18-1154	-
85	1973	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	18-1395	-
85	1974-78	-	-	-	18-1374	18-1361	18-4040	18-1352	-	-	18-1395	-
85 ⑥	1979-80	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
85 ⑥	1991-95	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
85	1979-80,92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
85TTL	1992-95	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88	1987-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88 ⑥	1987-96	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88	1987-92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
88	1992-96	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1981-86	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1986-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1992-94	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90 ⑥ ④	1981-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90 ④	1981-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90 ⑤	1995-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90JET ⑥	1994-95	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1981-92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
90	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1966- 68	-	-	-	-	18-1378	18-4040	18-1352	-	-	18-1154	-
100	1971- 72	-	-	-	-	18-1378	18-4040	18-1352	-	-	18-1154	-
100 ⑥	1979-80	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1984-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1986-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100 ⑥	1990-94	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100 Comm ⑥	1984-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1979-81,92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100	1992-97	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386

① Except "D" Models
② Two Cylinder Models
③ Three Cylinder Models
④ 90 Degree Models
⑤ 60 Degree Models
⑥ V-4, V-6 & V-8 Model engines do not include upper bearings in kits

APPLICATION CONTINUED ON NEXT PAGE

HP	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs.	Center Main Brg.	Split Brg. (sleeve)	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
100	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100 Comm	1984-87,89-92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
100 Comm.	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
110 ⑥	1986-89	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
112 ⑥	1994- 96	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1969-70	-	-	-	-	18-1378	18-4040	18-1352	-	-	18-1154	-
115	1973	-	-	18-4075	18-1374	18-1378	18-4040	18-1352	-	-	18-1395	-
115	1974-78	-	-	18-4075	18-1374	18-1361	18-4040	18-1352	-	-	18-1395	-
115 ⑥ ④	1990-97	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115 ⑥	1979-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1991-92	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1990-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1993	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115	1992-94	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115 ④	1990-97	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
115 ⑤	1995-97	-	-	-	-	18-1361	18-4040	18-1353	18-1377	-	-	-
115JET ⑥	1994-97	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
115C	1984	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
120 ⑥	1985-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
125	1971-72	-	-	-	-	18-1378	18-4040	18-1352	-	-	-	-
125 Comm ⑥	1989-95	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
125Esx ⑥	1991-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
130 ⑥	1994-97	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
135	1973	-	-	-	18-1374	18-1378	18-4040	18-1352	-	-	18-1395	-
135	1974-76	-	-	18-4075	18-1374	18-1361	18-4040	18-1352	-	-	18-1395	-
140	1977-78	-	-	18-4075	18-1374	18-1361	18-4040	18-1352	-	-	18-1395	-
140	1979	-	-	18-4075	-	-	-	-	-	-	-	-
140 ⑥	1979-84	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
140 ⑥	1985-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
140	1977-84	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1386
1600CC	1988	-	-	18-4075	-	-	-	-	-	-	-	-
1.6L	-	-	-	18-4075	-	-	-	-	-	-	-	-
V-6 CROSSFLOW												
150 ⑥	1978-91	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
150 ⑤	1991-97	-	-	-	-	18-1361	18-4040	18-1353	-	-	-	-
150 Comm ⑤	1993-95	-	-	-	-	18-1361	18-4040	18-1353	-	-	-	-
150	1978-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
150	1978-88	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
150	1986-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
150	1989-91	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
155 Comm	1984-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
155 Comm ⑥	1984-92	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
155 Comm	1986-91	-	-	18-4075	-	-	-	-	-	-	-	-
175 ⑥	1977-91	-	-	-	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
175 ⑤	1991-97	-	-	-	-	18-1361	18-4040	18-1353	-	-	-	-
175	1977-83	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
175	1986-90	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
175	1977-83,85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
185 ⑥	1984-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1389
185	1990	-	18-4148-1	18-4076	-	-	-	-	-	-	-	-
185 ⑥	1990-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	18-1389
185	1990-93	-	18-4148-1	18-4076	-	-	-	-	-	-	-	-

① Except "D" Models
② Two Cylinder Models
③ Three Cylinder Models
④ 90 Degree Models
⑤ 60 Degree Models
⑥ V-4, V-6 & V-8 Model engines do not include upper bearings in kits

APPLICATION CONTINUED ON NEXT PAGE

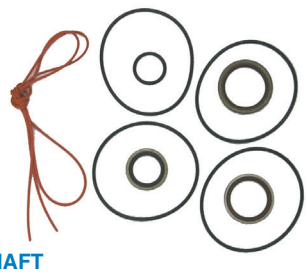
HP	Year	Sleeve	Connecting Rod	Rod Bolt	Wrist Pin Brg.	Rod Brg. Complete	Rod Brgs.	Center Main Brg.	Split Brg. (sleeve)	Upper Crank Brg.	Lower Crank Brg.	Powerhead Brg. Kit
185	1992-94	-	18-4148-1	18-4076	-	-	-	-	-	-	-	-
200 ⑥	1976-83	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	18-1389
200	1986-97	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
200 Comm	1990	-	18-4148-1	18-4076	-	-	-	-	-	-	18-1396	-
200 Comm	1990-94	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	-	-
200	1976-83	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
200C	1990	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
200	1986-91	-	-	18-4076	-	-	-	-	-	-	-	-
200	1986-93	-	-	18-4076	-	-	-	-	-	-	-	-
225 ⑥	1986-97	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	18-1389
235 ⑥	1978-85	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	18-1395	-
235	1978-79	-	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
235	1980-85	18-4718	-	18-4075	18-1374	18-1361	18-4040	18-1353	18-1377	-	-	-
250	1991-95	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
250	1997	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
275	1985-88	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
3.6L	1985-87	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
300	1988-95	-	-	-	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
2500CC	1988	-	-	-	-	-	-	-	-	-	-	-
2.5L	1982,84-85	-	-	-	-	-	-	-	-	-	-	-
2.6L	1982-86	18-4718	-	-	-	-	-	-	-	-	-	-
V-4 LOOPER												
120	1985	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
120	1985-94	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
125	1985-94	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
140	1985-94	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
1.8L	ALL	-	-	18-4076	-	-	-	-	-	-	-	-
V-6 LOOPER												
225	1986-91	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
225	1986-93	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
2.7L	1987	-	-	18-4076	-	-	-	-	-	-	-	-
275	1985-88	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-
300	1985-95	-	-	18-4076	18-1376	18-1360	-	18-1353	18-1377	-	18-1396	-

① Except "D" Models
② Two Cylinder Models
③ Three Cylinder Models
④ 90 Degree Models
⑤ 60 Degree Models
⑥ V-4, V-6 & V-8 Model engines do not include upper bearings in kits

18-4329
CRANKSHAFT SEAL KIT
For: 20-35 HP

HP	Years	HP	Years
20	1981-89	30	1984-89
25	1977-89	35	1976-89
28	1986-88		

18-4330
CRANKSHAFT SEAL KIT
For: 40-75 HP



18-4331
CRANKSHAFT SEAL KIT
For: Crossflow V-4 - V-6

18-4332
CRANKSHAFT SEAL KIT
For: 9.9 - 15 HP

18-8355
CRANKSHAFT SEAL KIT
For:

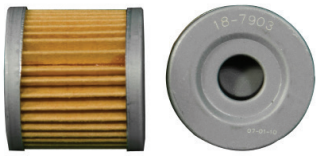
Year	Model/HP	Year	Model/HP
1990	20-30AC, TE, E/ 20-35R/25COMM.	1993-96	20-35R/25/30TE/ 20-30E
1991-92	25/28/32R, TE, RE	1994-96	20-30AC,E/ 25COMM./28

18-1286
UPPER CRANKSHAFT SEAL
Replaces: 336232
For: 60° & EFI 90-115HP & 150-175HP

✳**18-7895**
OIL FILTER
Replaces: 778888, 5035703
200/225 (2004-05)

✳**18-7896**
OIL FILTER
Replaces: 778886, 5033539
90-115 EFI (2003-05)

✳**18-7897**
OIL FILTER
Replaces: 778887, 5033919
140 EFI (2003-05)



18-7903
OIL FILTER
Replaces: 5033102, 763364
9.9-15HP (2002-07)

✳**18-7915-1**
OIL FILTER
Replaces: 778885, 5031411
25-70 HP (1998-2005)

✳**18-7916**
OIL FILTER
Replaces: 434839
9.9 & 15 HP models from (1995-2001)
OMC Built

18-70936
HOSE (CYLINDER HEAD, STARBOARD)
Replaces: 340975, 321724
Fits: 90 (1994-95), 100 (1996-97), 115 (1994-97), E88 (1996), E90 (1996-98), E100 (1996-97), E112 (1996), E115 (1996-98), J88 (1996), J90 (1996-98), J100 (1997-98), J112 (1996), J115 (1996-98)

18-70937
HOSE (CYLINDER HEAD, PORT)
Replaces: 340976
Fits: 90 (1994-95), 100 (1996-97), 115 (1994-97), E88 (1996), E90 (1996-98), E100 (1996-97), E112 (1996), E115 (1996-98), J88 (1996), J90 (1996-98), J100 (1997-98), J112 (1996), J115 (1996-98)

SSEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

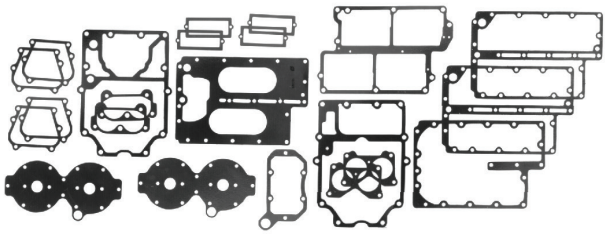
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0933	Air Silencer Gasket	314115	1
18-0935	Base To Cover Gasket	314322	1
18-0951	Carburetor to Manifold Gasket	317305	1
18-2543	Water Jacket Gasket	318609	1
18-0118	Carburetor Gasket	325092	3
18-2913	Exhaust Cover Gasket	318609	2
18-2938	Exhaust Cover Gasket	331917	1
18-2548	Thermostat Gasket	332108	1
18-2865	Adapter to Powerhead Gasket	313763	1
18-0929	Thermostat Gasket	313416	1

18-4300
POWERHEAD GASKET SET
Replaces: 385416, 439084

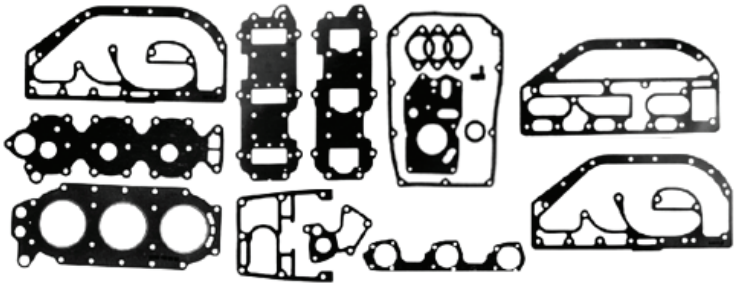
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2876	By-Pass Cover Gasket	307133	4
18-2866	Exhaust Cover Gasket	317914	2
18-0953	Water Pass. Gasket	317951	1
18-0117	Exhaust Plate Gasket	317995	1
18-0955	Exhaust Cover Gasket	318156	1
18-2873	Cyl. Cover Starboard Gasket	318335	2
18-0957	Adapter To Powerhead Gasket	318373	1
18-2867	Manifold to Crankcase Gasket	319174	1
18-2864	Adapter to Powerhead Gasket	321727	1
18-0991	Leaf Plate Gasket	321907	4
18-0134	Carburetor to Manifold Gasket	327707	2
18-2857	Air Silencer To Carburetor Gasket	386573, 319771	2



18-4301
POWERHEAD GASKET SET
Replaces: 388602

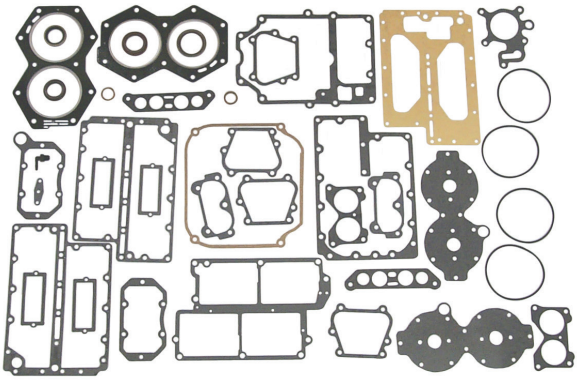
APPLICATIONS BEGIN ON PAGE 308
✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.



18-4302
POWERHEAD GASKET SET
Replaces: 390078

— *CONTAINS* —

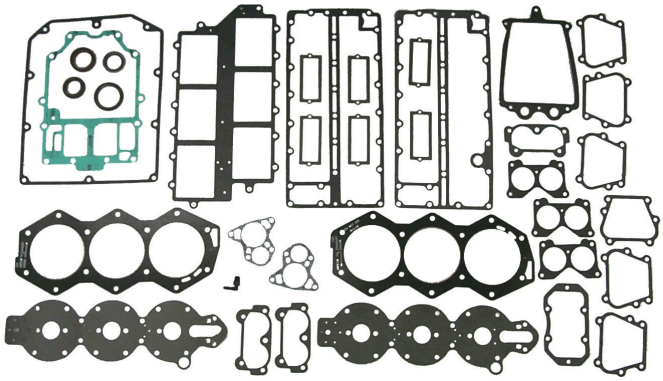
Part #	Desc.	O.E. #	Qty.
18-2960	Head Gasket	313413	1
18-2865	Adapter to Powerhead Gasket	313763	1
18-0951	Carb to Manifold Gasket	317305	1
18-2543	Water Jacket Gasket	318609	1
18-0989	Air Silencer Gasket	321794	1
18-0118	Carburetor Gasket	325092	3
18-0102	Exhaust Manifold Gasket	323469	1
18-2913	Exhaust Cover Gasket	331916	2
18-2938	Exhaust Cover Gasket	331917	1
18-2548	Thermostat Cover Gasket	332108	1
18-0975	Carb to Silencer Gasket	333008	1



18-4303-1
POWERHEAD GASKET SET
Replaces: 389556, 391300, 439085

— *CONTAINS* —

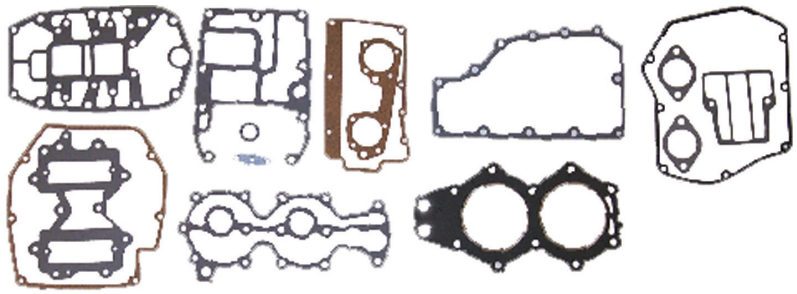
Part #	Desc.	O.E. #	Qty.
18-0850	Fuel Pump Mtg Gasket	303615	1
18-2876	By-Pass Cover Gasket	307133	4
18-2866	Exhaust Cover Gasket	317914	2
18-0953	Water Passage Gasket	317951	1
18-0117	Exhaust Plate Gasket	317995	1
18-2873	Gasket	318335	2
18-2074	Seal	0339620	1
18-2956	Water Jacket Head Gasket	318358	2
18-2867	Manifold to Crankcase Gasket	319174	1
18-2857	Air Silencer to Carb. Gasket	386573, 319771	2
18-0985	Air Silencer Gasket	321722	1
18-2864	Adapter to Powerhead Gasket	321727	1
18-0991	Leaf Plate Gasket	321907	4
18-2547	Water Pass.Cover Gasket	322858	1
18-0102	Exhaust ManifoldGasket	323469	1
18-0134	Intake Plate Gasket	326926	1
18-0977	Thermostat Gasket	332369	2



18-4304-1
POWERHEAD GASKET SET
Replaces: 391988

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2549	Exhaust Plate Gasket	321543	1
18-2876	By-Pass Cover Gasket	307133	6
18-2544	Water Jacket Cover Gasket	321028	2
18-2545	Exhaust Plate Gasket	321182	1
18-0979	Air Silencer Gasket	321183	1
18-2546	Thermostat Gasket	321184	2
18-0991	Leaf Plate Gasket	321907	6
18-2547	Water Passage Cover Gasket	322858	1
18-0995	Adapter to Powerhead Gasket	323222	1
18-0134	Carburetor To Manifold Gasket	327707	3
18-0148	Intake Manifold Gasket	329718	1
18-2964	Head Gasket 320745, 335360, 766779		2
18-2550	Powerhead Gasket	323214	1
18-2857	Air Silencer To Carburetor Gasket	386573, 319771	1
18-2001	Oil Seal	330137	1
18-2074	Oil Seal	0339620	2
18-8307	Oil Seal	331103	1



18-4305
POWERHEAD GASKET SET
Replaces: 393433, 437806, 439083
For: 2 cylinder models only

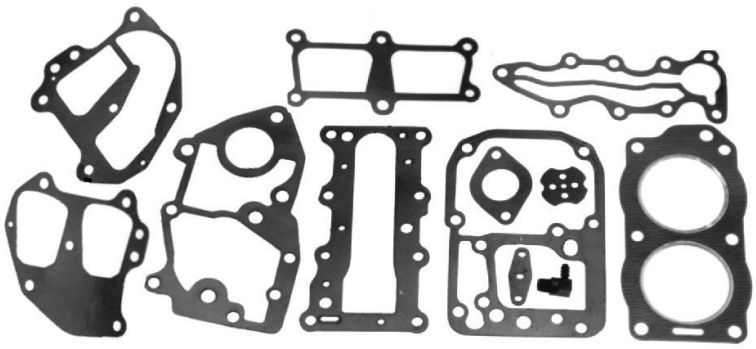
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0851	Relief Port Twin Gasket	329826	1
18-0850	Fuel Pump Mtg. Gasket	303615	1
18-0941	Water Jacket Cover Gasket	315538	1
18-0118	Carburetor Gasket	325092	2
18-0120	Exhaust Cover Gasket	325211	1
18-0128	Powerhead Mtg. Twin Gasket	326468, 351018	1
18-3802	Head Gasket	327795, 335359	1
18-0136	Powerhead Mounting Gasket	328283	1
18-0157	Airbox Split Twin Gasket	330698	1
18-0154	Airbox Split Twin Gasket	—	1
18-0159	Airbox Split Twin Gasket	330909	1
18-0983	Carb. to Air Box Twin Gasket	321497	1
18-0182	Thermostat Gasket	310058	1
18-0963	Intake Manifold Twin Gasket	335633	1

APPLICATION BEGINS ON PAGE 308

— *CONTAINS* —

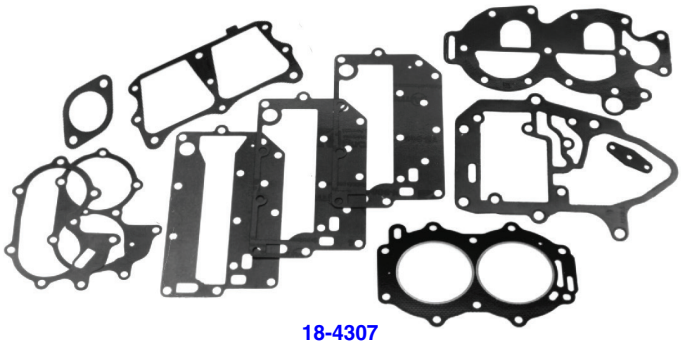
Part #	Desc.	O.E. #	Qty.
18-0850	Fuel Pump Mtg. Gasket	303615	1
18-0122	Outer Leaf Plate Gasket	325260	1
18-0961	Carburetor to Intake Manifold Gasket	318932	1
18-0967	By-Pass Cover Gasket	319332	1
18-0112	Powerhead Mtg. Gasket	324717	1
18-0959	Inner Leaf Plate Gasket	318924	1
18-2907	Adapter Housing Gasket	325721	1
18-2905	Water Cover Gasket	329920	1
18-2853	Exhaust Cover Gasket	318925	2
18-2963	Head Gasket	330818	1
18-2879	Filter Cap to Pump Gasket	331363, 338876	1



18-4306
POWERHEAD GASKET SET
Replaces: 394546

— *CONTAINS* —

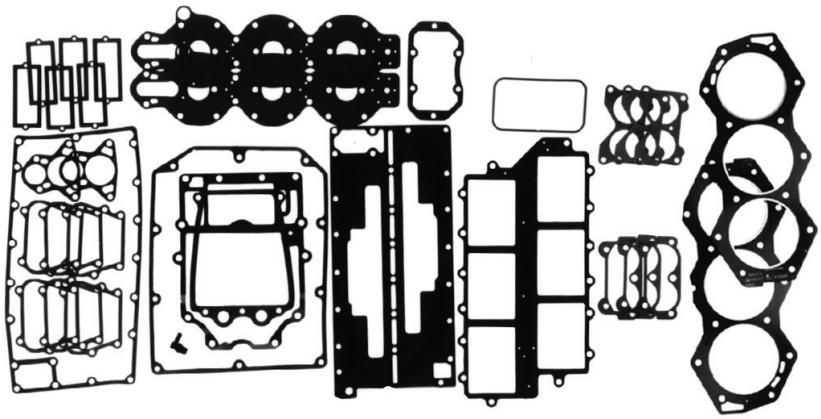
Part #	Desc.	O.E. #	Qty.
18-0850	Fuel Pump Mounting Gasket	303615	1
18-0971	By-Pass Gasket	319661	1
18-0981	Leaf Plate Gasket	321479	1
18-0106	Exhaust Manifold Gasket	324323	2
18-0118	Carburetor Gasket	325092	1
18-2862	Manifold to Leaf Plate Gasket	321573, 326260	1
18-0126	Inner Exhaust Cover Gasket	326264	1
18-2852	Powerhead to Lower Unit Gasket	330621	1
18-3803	Head Gasket	329419, 765012	1



18-4307
POWERHEAD GASKET SET
Replaces: 433941, 392567, 392615, 389206

— *CONTAINS* —

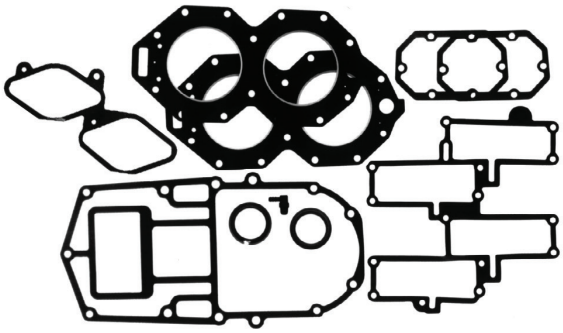
Part #	Desc.	O.E. #	Qty.
18-0991	Leaf Plate	321907	6
18-0995	Adapter to Powerhead Gasket	323222	1
18-0134	Carburetor to Manifold Gasket	327707	3
18-0148	Intake Manifold Gasket	329718	1
18-0979	Air Silencer Gasket	321183	1
18-0945	Outer Exhaust Gasket	336430	1
18-0927	Inner Exhaust Cover Gasket	393561	1
18-2544	Water Jack. Cover Gasket	321028	2
18-2546	Thermostat Gasket	321184	2
18-2547	Water Passage Cover Gasket	322858	1
18-2550	Powerhead Gasket	323214	1
18-2857	Air Silencer Carburetor Gasket	386573, 319771	1
18-2876	By-Pass Cover Gasket	307133	6
18-7416	0-Ring	329380	1
18-7417	0-Ring	329381	1
18-3801	Head Gasket	325647, 335361	2



18-4309
POWERHEAD GASKET SET
Replaces: 394885, 434381

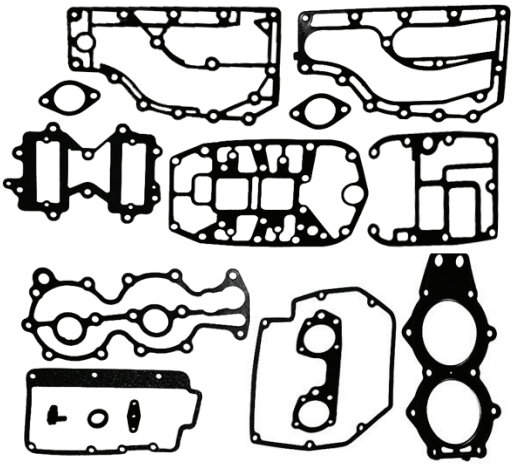
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0142	Intake Manifold Gasket	328622	1
18-0155	Rectifier Mtg. Gasket	330412	2
18-0138	Adapter to Powerhead Gasket	328590	1
18-0140	AirBox Gasket	328604	2
18-2074	Oil Seal	0339620	1
18-2075	Oil Seal	0353076	1
18-7418	O-Ring	326741	4
18-3837	Head Gasket	328623	2
18-0978	Cover to Base Gasket	331598	2



18-4310
POWERHEAD GASKET SET
Replaces: 396750

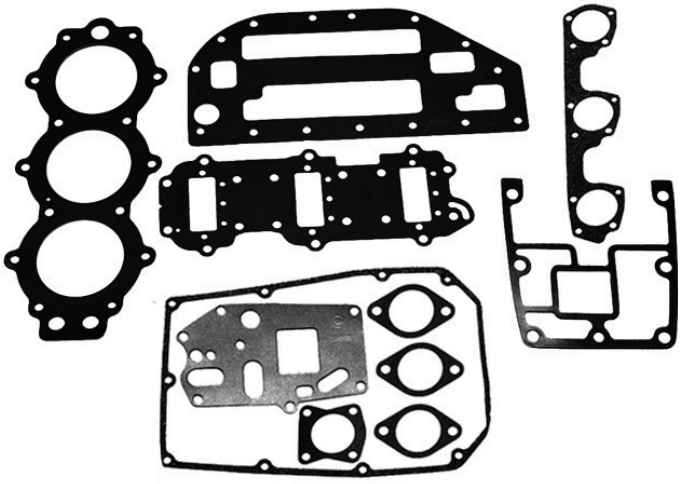
APPLICATION BEGINS ON PAGE 308



18-4318
POWERHEAD GASKET SET
Replaces: 390076

— CONTAINS —

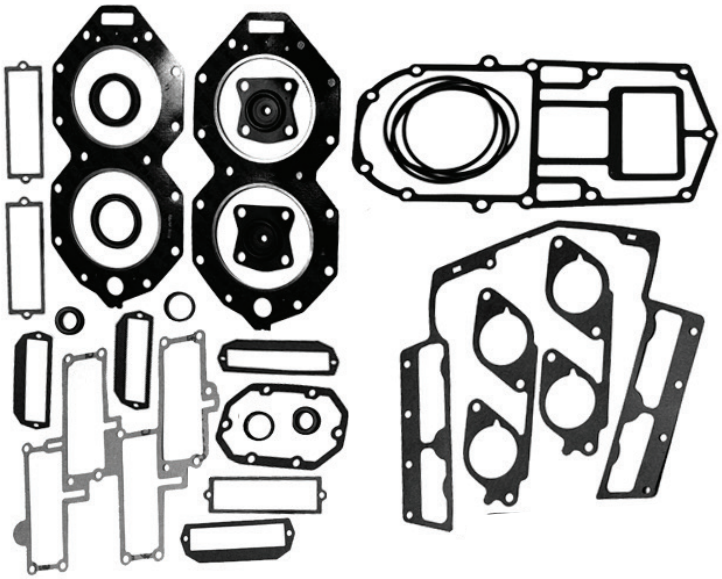
Part #	Desc.	O.E. #	Qty.
18-0963	Intake Manifold GasketTwin	335633	1
18-0850	Fuel Pump Mtg. Gasket	303615	1
18-0118	Carburetor Gasket	325092	2
18-0983	Carburetor to Airbox	321497	1
18-3802	Head Gasket	327795, 335359	1
18-0941	Water Jacket Cover Gasket	315538	1
18-0157	Air Box Split Gasket	330698	1
18-0128	Powerhead Mounting Gasket	326468, 351018	1
18-0136	Powerhead Mounting Gasket	328283	1
18-1224	Exhaust Cover Gasket	315869	1
18-1218	Exhaust Cover Gasket	315868	1
18-0182	Seal	310058	1



18-4321
POWERHEAD GASKET SET
Replaces: 398047, 438904

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0118	Carburetor Gasket	325092	3
18-0989	Air Silencer Gasket	321794	1
18-0975	Carb to Silencer Gasket	333008	1
18-3836	Head Gasket	329836	1
18-1202	Thermostat Cover Gasket	329830	1
18-1205	Adapter Gasket	329828	1
18-1207	Exhaust Manifold Gasket	329833, 343863	1
18-1212	Intake Manifold Gasket	326926	1
18-1219	Grommet	320880	1
18-1221	Retainer	330273	1



18-4322
POWERHEAD GASKET SET
Replaces: 432570

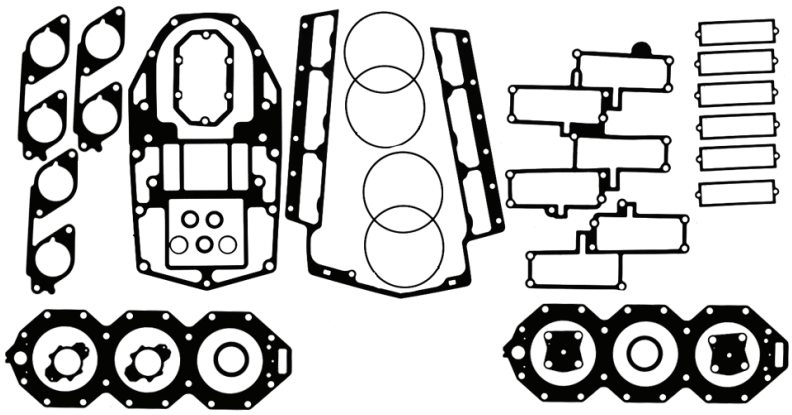
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0987	Throttle Body to Manifold Gasket	332319	2
18-0142	Intake Manifold Gasket	328622	1
18-2074	Seal	0339620	1
18-2075	Seal	0353076	1
18-0130	Reed Box Gasket	332266	4
18-7418	O-Ring	326741	4
18-0155	Rectifier Mtg. Gasket	330412	1
18-3866	Head Gasket	328623, 340115	2
18-0138	Adapter to Powerhead Gasket	328590	1
18-0144	Reed Box Gasket	328626	4
18-1221	Retainer	330273	2
18-1219	Grommet	320880	2
18-1222	Thermostat Gasket	394408	2

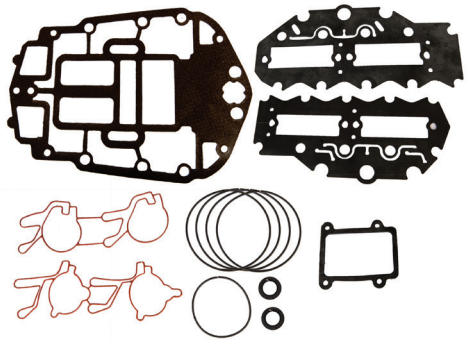
APPLICATION BEGINS ON PAGE 308

— *CONTAINS* —

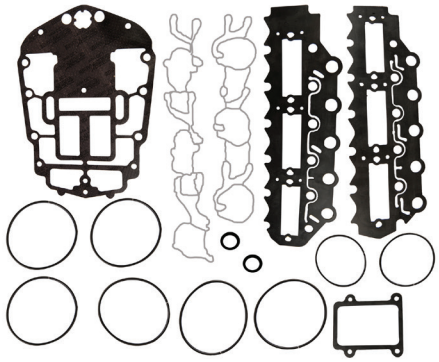
Part #	Desc.	O.E. #	Qty.
18-0130	Reed Box Gasket	332266	6
18-3839	Head Gasket	334726, 333670	2
18-0161	Lower Manifold Gasket	331532	1
18-0155	Rectifier Mtg. Gasket	330412	1
18-0142	Intake Manifold Gasket	328622	1
18-0987	Throttle Body to Manifold Gasket	332319	3
18-0978	Cover to Base Gasket	331598	1
18-0965	Adapter to Powerhead Gasket	333879	1
18-7418	O-Ring	326741	4
18-2074	Seal	0339620	1
18-2075	Seal	0353076	2
18-1222	Thermostat Gasket	394408	2
18-1221	Retainer	330273	2
18-1219	Grommet	320880	2
18-0412	Thermostat Gasket	337068	2



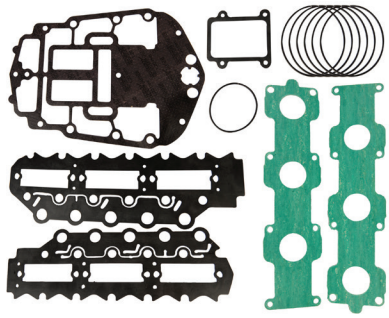
18-4323
POWERHEAD GASKET SET
Replaces: 436891



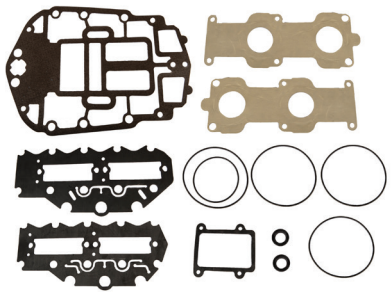
18-4402
POWERHEAD GASKET SET
Replaces: 437779, 439559
Fits: 90 V4 60 degree (1995-00), 115 V4 60 degree (1995-00)



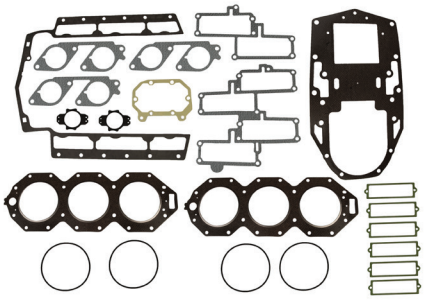
18-4406
POWERHEAD GASKET SET
Replaces: 437155
Fits: 150 60 degree (1991-00), 175 60 degree (1991-00)



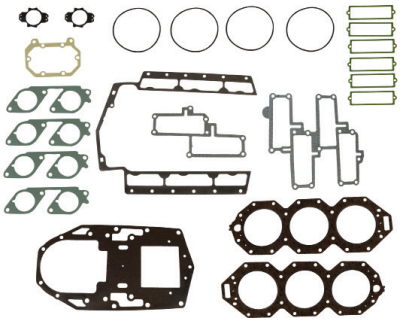
18-4420
POWERHEAD GASKET SET
Replaces: 439202
Fits: 150 Ficht FFI, 175 Ficht FFI



18-4421
POWERHEAD GASKET SET
Replaces: 5000400
Fits: 90 Ficht FFI, 115 Ficht FFI, 135 Ficht FFI



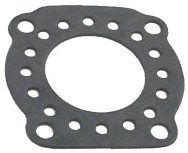
18-4428
POWERHEAD GASKET SET
Replaces: 437725
Fits: 200 BB (1993 & Up), 225 BB (1993 & Up), 225 Ficht FFI (1999 & Up), 250 Carb only (2000)



18-4429
POWERHEAD GASKET SET
Fits: 200 Ficht FFI (1999-01), 225 (2000-04), 250 (2000-04), 3.3L (2000-04)

APPLICATION BEGINS ON PAGE 308

PKG. OF 2



18-2884
18-2884-9①
HEAD GASKET
Replaces: 313782

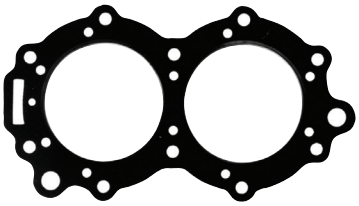
PKG. OF 2

18-2885
18-2885-9①
HEAD GASKET
Replaces: 303438

PKG. OF 2

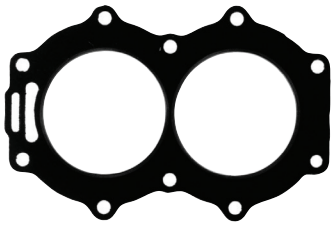
18-2888
18-2888-9①
HEAD GASKET
Replaces: 332010, 326953

18-2950
HEAD GASKET
Replaces: 309612, 766870



18-2951
HEAD GASKET
Replaces: 304720

18-2952
HEAD GASKET
Replaces: 203034



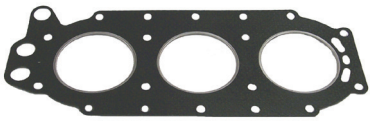
18-2954
HEAD GASKET
Replaces: 319633

18-2956
HEAD GASKET
Replaces: 318358

18-2957
HEAD GASKET
Replaces: 307069

18-2958
HEAD GASKET
Replaces: 315539

18-2959
HEAD GASKET
Replaces: 306048



18-2960
HEAD GASKET
Replaces: 313413

18-2961
HEAD GASKET
Replaces: 329103

18-2962
HEAD GASKET
Replaces: 322332

18-2963
HEAD GASKET
Replaces: 330818, 320533, 318914

① Priced per Package

APPLICATION BEGINS ON PAGE 308

18-2964
HEAD GASKET
Replaces: 320745, 335360, 766779

18-3800
HEAD GASKET
Replaces: 325273

18-3801
HEAD GASKET
Replaces: 325647, 335361

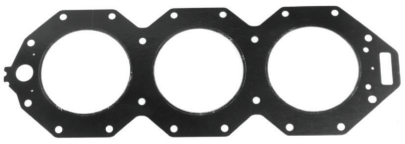
18-3802
HEAD GASKET
Replaces: 320658, 327795, 335359

18-3803
HEAD GASKET
Replaces: 324324, 329419, 765012
For: 2 cylinder models only

18-3836
HEAD GASKET
Replaces: 329836

18-3837
HEAD GASKET
Replaces: 328623

18-3838
HEAD GASKET
Replaces: 331211

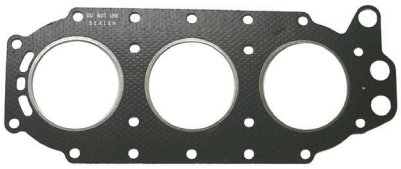


18-3839
HEAD GASKET
Replaces: 333670, 334726

18-3841-2
HEAD GASKET
Replaces: 203130

18-3898
HEAD GASKET
Replaces: 332819

18-3866
HEAD GASKET
Replaces: 340115, 333549
For: V-4 Loop Charge



18-3895
HEAD GASKET
Replaces: 332816

18-3896
HEAD GASKET
Replaces: 332817

18-0491
HEAD GASKET
Replaces: 346007
Fits: 200 Ficht FFI (1999-01), 225 (2000-04), 250 (2000-04), 3.3L (2000-04)

18-0492
HEAD GASKET
Replaces: 340919, 345257
Fits: 200 BB (1993 & Up), 225 BB (1993 & Up), 225 Ficht FFI (1999 & Up)250 Carb only (2000)

PKG. OF 12

18-7110
18-7110-9①
CYLINDER HEAD O-RING
Replaces: 335523
3.960 O.D. x 0.103 H
Fits: 90/115 HP (1995-98), 100 HP (1998), 105 HP (1997-98), 150/175 HP (1991-97) 90 Ficht FFI, 115 Ficht FFI, 135 Ficht FFI, 150 Ficht FFI, 175 Ficht FFI, 90 V4 60 degree(1995-00), 115 V4 60 degree (1995-00), 150 60 degree(1991-00), 175 60 degree(1991-00)

① Priced per Package

APPLICATION BEGINS ON NEXT PAGE

HEAD GASKET/GASKET SET APPLICATION

HP	Year	Head Gasket	Low Comp. Head Gasket	Gasket Set
1.5	1968-70	18-2884	—	—
2, Colt,Jr.	1971-90	18-2884	—	—
2.5,3,4,4.5, Ultra,Excel 4	1981-93	18-2888	—	—
3	1957-68	18-3841-2	—	—
4	1969-80	18-3841-2	—	—
4.5	1980	18-3841-2	—	—
5	1965-68	18-2961	—	—
5	1984-95	18-3800	—	—
5.5	1957-58	18-2885	—	—
5.5	1959-64	18-2961	—	—
6	1965-79	18-2961	—	—
6	1984-95	18-3800	—	—
6.5 Comm.	1989-90	18-3800	—	—
7.5	1957-58	18-2952	—	—
7.5	1980-93	18-3800	—	—
8	1984-95	18-3800	—	—
9.5	1964-73	18-2950	—	—
9.9	1974-92	18-2963	—	18-4306 ②
10 Comm.	1989-90	18-2963	—	18-4306
14	1988-90	18-2963	—	18-4306
15	1974-92	18-2963	—	18-4306 ④
18	1959-73	18-2962	—	—
18 Jet	1995-98	18-3803	—	18-4307
20	1981-99	18-3803	—	18-4307
25	1969-76	18-2962	—	—
25	1977-78	18-2954	—	—
25 ⑤	1979-03	18-3803	—	18-4307
28	1986-96	18-3803	—	18-4307
30 ⑤	1984-03	18-3803	—	18-4307
33	1965-70	18-2951	—	—
35	1957-58	18-2951	—	—
35	1976-78	18-2954	—	—
35	1979-88	18-3803	—	18-4307
35 ⑥	1987	18-3802	—	18-4305
40	1960-80	18-2957	—	—
40 Comm.	1981-90	18-2957	—	18-4324
40	1984-97	18-3802	—	18-4305
40 Comm.	1994-97	18-3802	—	18-4305
45 Comm.	1985-97	18-3802	—	18-4305
45SS	1987-90	18-3802	—	—
48	1987-97	18-3802	—	18-4305
50	1958-59	—	—	—
50	1971-75	18-2958	—	18-4305 ⑦
50	1979-80	18-3802	—	18-4318
50	1981-97	18-3802	—	18-4305
55	1968-69	18-2960	18-3895	—
55	1977-79	18-3802	—	18-4318
55	1980-97	18-3802	—	18-4305
55	1995	18-3802	—	—
60	1970-71	18-2960	18-3895	—
60	1980-85	18-3802	—	18-4305
60	1986-88	18-2960	18-3895	18-4302
60	1989-97	18-3836	—	18-4321
SST60	1989-90	18-3836	—	—
65	1968	—	—	—
65	1972-73	18-2960	18-3895	18-4300 ⑨
65 Comm.	1984-86	18-2960	—	18-4302
65 Comm.	1987-95	18-3836	—	18-4321
65 Jet	1991-95	18-2956 ①	18-3898 ①	18-4303-1
70	1974-76	18-2960	18-3895	18-4300 ⑨
70	1977-85	18-2960	18-3895	18-4302
70	1986-97	18-3836	—	18-4321
75	1960-65	18-2959 ①	—	—
75	1975	18-2960	18-3895	18-4300 ⑨
75	1977-88	18-2960	18-3895	18-4302
80	1966-67	18-2959 ①	—	—
80 Jet	1991-96	18-2956 ①	18-2956 ①	18-4303-1
85	1968-72	18-2959 ①	—	—
85	1979-80,91-95	18-2956 ①	18-3898 ①	18-4303-1
88	1987-95	18-2956 ①	18-3898 ①	18-4303-1
90	1964-65	18-2959 ①	—	—
90	1981-95	18-2956 ①	18-3898 ①	18-4303-1
100	1966-72	18-2959 ①	—	—
100 ③	1979-95	18-2956 ①	18-3898 ①	18-4303-1
1600CC	1988	18-2956 ①	18-3898 ①	18-4303-1
110	1986-89	18-2956 ①	18-3898 ①	18-4303-1
115	1969-70	18-2959 ①	—	—
115	1973-77	18-2956 ①	18-3898 ①	—
115	1978-95	18-2956 ①	18-3898 ①	18-4303-1
120	1985-87	18-3837 ①	—	18-4310
120	1988-94	18-3866 ①	—	18-4322
125 Comm.	1992-95	18-3866 ①	—	18-4322
130	1995-98	18-3866 ①	—	18-4322
135	1973-76	18-2956 ①	18-3898 ①	18-4301
140	1977	18-2956 ①	18-3898 ①	18-4301
140	1978-84	18-2956 ①	18-3898 ①	18-4303-1
140	1985-87	18-3837 ①	—	18-4310
140	1988-94	18-3866 ①	—	18-4322
150	1973-91	18-2964 ①	18-3896 ①	18-4304-1
155 Comm.	1984-92	18-2964 ①	18-3896 ①	18-4304-1
2500CC	1988	18-2964 ①	18-3896 ①	18-4304-1
175	1977-83	18-2964 ①	18-3896 ①	18-4304-1
175	1986-91	18-3801 ①	18-3897 ①	18-4309
185	1984-85	18-2964 ①	18-3896 ①	18-4304-1
185	1990-93	18-3839 ①	—	18-4323
200	1976-83	18-2964 ①	18-3896 ①	18-4304-1
200	1986-87	18-3838 ①	—	—
200 ③	1988-93	18-3839 ①	—	18-4323
225	1986-87	18-3838 ①	—	—
225	1988-93	18-3839 ①	—	18-4323
235	1978-79	18-2964 ①	18-3896 ①	—
235	1980-85	18-3801 ①	18-3897 ①	18-4309
275/3.6L	1985-87	18-3840 ①	—	—

OMC SEA DRIVE

HP	Year	Head Gasket	Low Comp. Head Gasket	Gasket Set
1.6L	1983-90	18-2956	18-3898 ①	18-4303-1
1.8L	1987	18-3837	-	-
2.0L	1988-90	18-3866 ①	-	18-4322
2.5L	1982,84-85	18-2964	18-3896 ①	18-4304-1
2.6L	1982-86	18-3801 ①	18-3897 ①	-
2.7L	1987	18-3838	-	-
3.0L	1988-90	18-3839	-	-
3.6L	1987	18-3840	-	-

① Two head gaskets required per engine
② 1976 G & H Suffix models only
③ Commercial models also
④ 1976 A Suffix models only
⑤ For 2 cylinder models only
⑥ D Suffix models only
⑦ 18-2958 Head Gasket required to complete set
⑨ Head Gasket Not Available in Gasket Set

STAINLESS STEEL BOLTS

HEAD STYLES

HEX WASHER

HEX

PAN

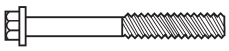
FILLISTER

18-3133
Replaces: 331979
1/4" x 20 x 1 1/16"
HEX
For: Rewind starters, water pump housings, mid-sections and jet drive units

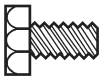
PKG. OF 2

18-3135
18-3135-9①
Replaces: 306643
1/8" x 20 x 1/2"
PAN HEAD
For: Lower unit anodes, ignition covers and water pump housings

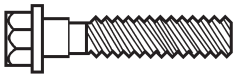
PKG. OF 2



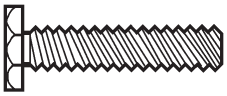
18-3136
18-3136-9①
Replaces: 323626
1/4" x 20 x 1 3/4"
HEX WASHER
For: Water pump housings, exhaust covers, intake manifolds, ignition coils and more



18-3153
Replaces: 908158
1/4" x 20 x 1/2"
HEX
For: Lower unit anodes, bearing carriers, 45 HP and up and Cobra, 5 HP lower engine covers

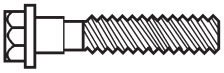


18-3365
Replaces: 909533
1/4" x 20 x 1"
HEX WASHER
For: Flywheel covers, intake covers and more



18-3369
Replaces: 302325
1/4" x 20 x 1"
HEX
For: Impeller housings, ignition coils, exhaust covers, shift covers and starter brackets

PKG. OF 5



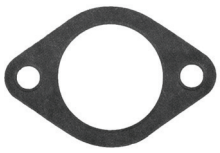
18-4276
18-4276-9①
Replaces: 324334
1/4" x 20 x 1 1/32"
HEX WASHER
For: Water pump housings, exhaust covers, intake manifolds, ignition coils and more

PKG. OF 5

18-4277
Replaces: 324430
1/4" x 20 x 2"
HEX
For: Water pump housings, exhaust covers, intake manifolds, ignition coils and more

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

PKG. OF 2



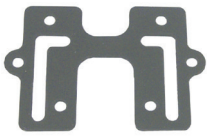
18-0118
18-0118-9①
CARB GASKET
Replaces: 325092

PKG. OF 2

18-0134
18-0134-9①
V-4 & V-6
CARB TO MANIFOLD GASKET
Replaces: 327707

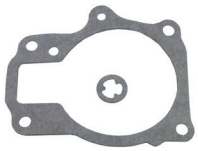
PKG. OF 2

18-0961
18-0961-9①
CARB MOUNTING GASKET
Replaces: 318932



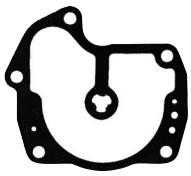
18-0437
COVER GASKET
Replaces: 334353

18-0628
COVER GASKET
Replaces: 341501

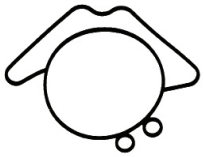


18-1241
FLOAT BOWL AND NOZZLE GASKET

18-2579
FLOAT BOWL GASKET
Replaces: 338882



18-2582
CARB BOWL GASKET
Replaces: 338813



18-8352
CARBURETOR MOUNTING GASKET
Replaces: 332253

PKG. OF 2

18-2890
18-2890-9①
FLOAT BOWL GASKET
Replaces: 331203, 338886, 302994

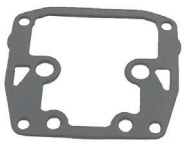
PKG. OF 2

18-2893
18-2893-9①
FLOAT BOWL GASKET
Replaces: 303750

PKG. OF 2

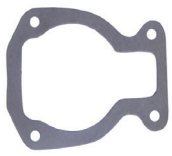
18-2903
18-2903-9①
FLOAT BOWL GASKET
Replaces: 332696, 338880

PKG. OF 2



18-2906
18-2906-9①
FLOAT BOWL GASKET
Replaces: 333418, 333884, 338884
V-4, V-6

PKG. OF 2



18-2908
18-2908-9①
FLOAT BOWL GASKET
Replaces: 331499, 338878

PKG. OF 2

18-0850
18-0850-9①
FUEL PUMP GASKET
Replaces: 303615

① Priced per package

PKG. OF 2

18-2879
18-2879-9①
FILTER CAP TO PUMP GASKET
Replaces: 331363, 338876, 312634

PKG. OF 2

18-2900
18-2900-9①
CAP TO FUEL PUMP GASKET
Replaces: 332694, 338879, 312679

PKG. OF 2

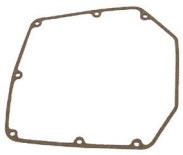
18-2889
18-2889-9①
FILTER BOWL GASKET
Replaces: 302675

PKG. OF 2

18-2892
18-2892-9①
FILTER BOWL GASKET
Replaces: 303355

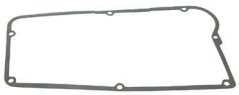
18-0140
AIR BOX GASKET
Replaces: 328604

18-0157
AIR BOX GASKET
Replaces: 330698



18-0159
AIR BOX GASKET
Replaces: 330909

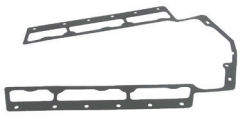
18-0933
AIR SILENCER GASKET
Replaces: 314115
70/75 HP



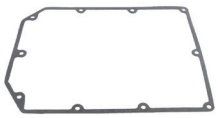
18-0935
BASE TO COVER GASKET
Replaces: 314322
70/75 HP

PKG. OF 2

18-0975
18-0975-9①
CARB TO SILENCER GASKET
Replaces: 333008
3 Cyl.



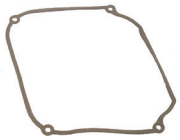
18-0978
COVER TO BASE GASKET
Replaces: 331598
For: 185, 200 & 225 H.P., V-6



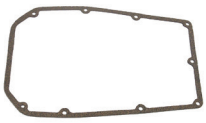
18-0979
AIR SILENCER GASKET
Replaces: 321183
V-6

PKG. OF 2

18-0983
18-0983-9①
CARB TO AIR BOX TWIN GASKET
Replaces: 321497



18-0985
AIR SILENCER GASKET
Replaces: 321722
V-4



18-0989
AIR SILENCER GASKET
Replaces: 321794
3 Cyl.

PKG. OF 2

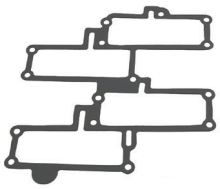
18-2857
18-2857-9①
AIR SILENCER GASKET
Replaces: 386573, 319771

PKG. OF 2

18-0122
18-0122-9①
9.9 & 15 HP
OUTER LEAFPLATE GASKET
Replaces: 325260

PKG. OF 2

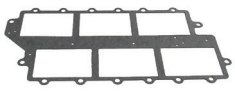
18-0130
18-0130-9①
REED BLOCK GASKET
Replaces: 332266
For: V-4, V-6 & V-8



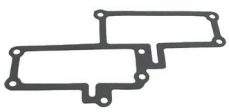
18-0142
INTAKE MANIFOLD GASKET
Replaces: 328622

PKG. OF 2

18-0144
18-0144-9①
REED BLOCK GASKET
Replaces: 328626
For: 120-140 H.P V-4



18-0148
INTAKE MANIFOLD GASKET
Replaces: 329718
V-6



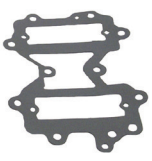
18-0161
LOWER MANIFOLD GASKET
Replaces: 331532
For: V-6

18-0951
CARB TO MANIFOLD GASKET
Replaces: 317305
3 Cyl.

PKG. OF 2

18-0959
18-0959-9①
INNER LEAF PLATE GASKET
Replaces: 318924
9.9 &15 HP

PKG. OF 2



18-0963
18-0963-9①
INTAKE MANIFOLD TWIN GASKET
Replaces: 335633

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package

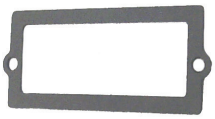
PKG. OF 2

18-0981
18-0981-9①
LEAF PLATE GASKET
Replaces: 321479
25 &35 HP

PKG. OF 2

18-0987
18-0987-9①
THROTTLE BODY TO MANIFOLD GASKET
Replaces: 332319

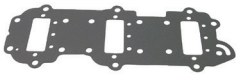
PKG. OF 2



18-0991
18-0991-9①
LEAF PLATE GASKET
Replaces: 321907
V-4/V-6

PKG. OF 2

18-0973
18-0973-9①
CARB GASKET
Replaces: 315052
V-4 Carburetor mounting includes: 100, 115, 125, 135, 140, 150, 175, 200, 235(1977-79), 85 (1969-79)



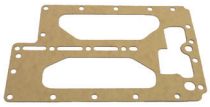
18-1212
INTAKE MANIFOLD GASKET
Replaces: 326926
For: 3 cyl.

PKG. OF 2

18-2862
18-2862-9①
LEAF PLATE GASKET
Replaces: 321573, 326260
25/35 HP

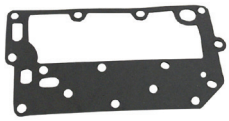
PKG. OF 2

18-2867
18-2867-9①
MANIFOLD TO CRANKCASE GASKET
Replaces: 319174
For: V-4

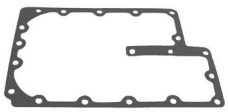


18-0102
EXHAUST MANIFOLD GASKET
Replaces: 323469
V-4

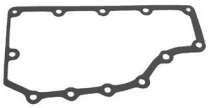
PKG. OF 2



18-0106
18-0106-9①
EXHAUST MANIFOLD GASKET
Replaces: 324323
25/35



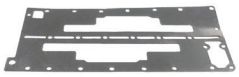
18-0117
EXHAUST PLATE GASKET
Replaces: 317955
V-4



18-0120
EXHAUST PLATE GASKET
Replaces: 325211

PKG. OF 2

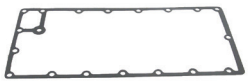
18-0126
18-0126-9①
INNER EXHAUST COVER GASKET
Replaces: 326264



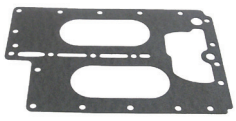
18-0927
INNER EXHAUST COVER GASKET
235 HP
Replaces: 393561

PKG. OF 2

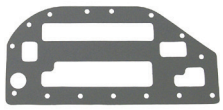
18-0999-9①
INNER EXHAUST GASKET
Replaces: 323459
V-4



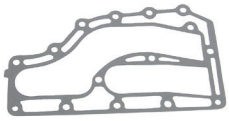
18-0945
OUTER EXHAUST GASKET
Replaces: 336430, 323217



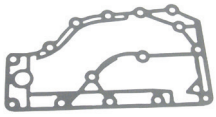
18-0955
EXHAUST COVER GASKET
Replaces: 318156
V-4



18-1207
EXHAUST MANIFOLD GASKET
Replaces: 329833, 343863

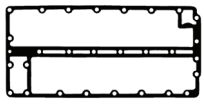


18-1218
EXHAUST COVER GASKET
Replaces: 315868



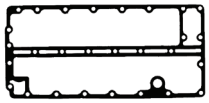
18-1224
EXHAUST COVER GASKET
Replaces: 315869

PKG. OF 2



18-2545
18-2545-9①
EXHAUST PLATE GASKET
Replaces: 321182
V-6

PKG. OF 2

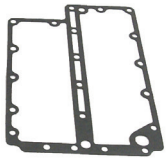


18-2549
18-2549-9①
EXHAUST COVER GASKET
Replaces: 321435
V-6

PKG. OF 2

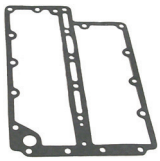
18-2853
18-2853-9①
EXHAUST COVER GASKET
Replaces: 318925
9.9/15 HP

PKG. OF 2



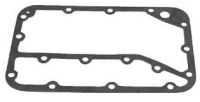
18-2866
18-2866-9①
EXHAUST COVER GASKET
Replaces: 317914
V-4

PKG. OF 2



18-2870
18-2870-9①
EXHAUST COVER GASKET
Replaces: 305176

PKG. OF 2

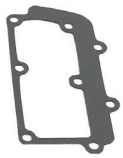


18-2871
18-2871-9①
EXHAUST COVER GASKET
Replaces: 304762

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

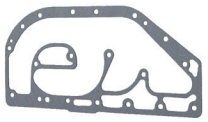
① Priced per package

PKG. OF 2



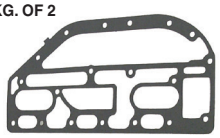
18-2886
18-2886-9①
COVER PLATE GASKET
Replaces: 203171

PKG. OF 2

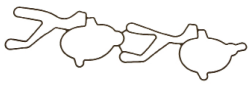


18-2913
18-2913-9①
EXHAUST COVER GASKET
Replaces: 331916, 319097
3 Cyl.

PKG. OF 2



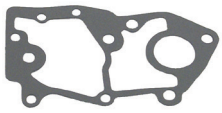
18-2938
18-2938-9①
EXHAUST COVER GASKET
Replaces: 331917
3 Cyl.



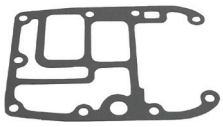
18-1283
MOLDED INTAKE PORT GASKET
Replaces: 335818
For: V6 60° Eagle series 90-115HP (1995-00)

18-1284
MOLDED INTAKE PORT GASKET
Replaces: 335819
For: V6 60° Eagle series 90-115HP (1995-00)

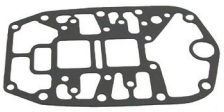
18-1285
MOLDED INTAKE PORT GASKET
Replaces: 335403
For: V6 60° Eagle series 150-175HP (1991-00)



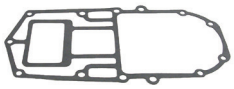
18-0112
POWERHEAD BASE GASKET
Replaces: 324717
9.9 & 15 HP



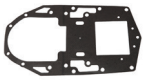
18-0128
POWERHEAD BASE GASKET
Replaces: 326468, 351018



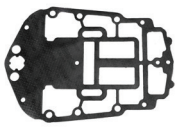
18-0136
POWERHEAD BASE GASKET
Replaces: 328283



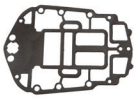
18-0138
POWERHEAD BASE GASKET
Replaces: 328590



18-0690
BASE GASKET
Replaces: 347205
Fits: 200 BB (1993 & Up), 200 Ficht FFI (1999-01), 225 BB (1993 & Up), 225 Ficht FFI (1999 & Up), 225 (2000-04), 250 Carb only (2000), 250 (2000-04), 3.3L (2000-04)



18-0691
BASE GASKET
Fits: 150 Ficht FFI , 175 Ficht FFI

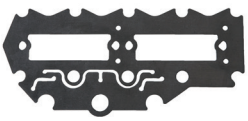


18-0692
BASE GASKET
Replaces: 339601
Fits: 90 V4 60 degree (1995-00), 90 Ficht FFI, 1150V4 60 degree (1995-00), 115 Ficht FFI, 135 Ficht FFI, 150 60 degree (1991-00), 175 60 degree (1991-00)

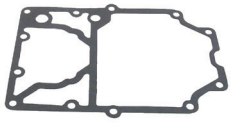
18-0693
INTAKE GASKET
Replaces: 336227
Fits: 135(2005-06), 150(1991-98), 150(1991-06), 175(1991-06)

18-0694
INTAKE GASKET
Replaces: 336226
Fits: 135(2005-06), 150(1991-05), 175(1991-05)

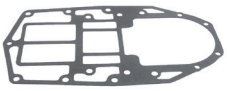
18-0695
INTAKE GASKET
Replaces: 336389
Fits: 90(1995-06), 115(1995-06), 100(1998-01, 2005)



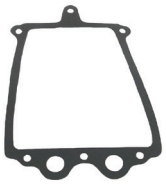
18-0696
INTAKE GASKET
Replaces: 336388
Fits: 90(1995-06), 100(1998-01, 2005), 115(1995-06)



18-0957
POWERHEAD BASE GASKET
Replaces: 318373

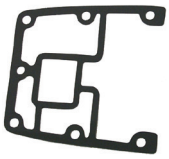


18-0965
ADAPTER OUTER POWERHEAD GASKET
Replaces: 333879



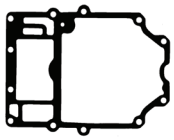
18-0995
POWERHEAD BASE GASKET
Replaces: 323222
V-6

PKG. OF 2



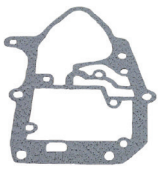
18-1205
18-1205-9①
ADAPTER COVER GASKET
Replaces: 329828

PKG. OF 2



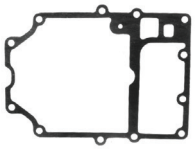
18-2550
18-2550-9①
POWERHEAD BASE GASKET
Replaces: 323214
V-6

PKG. OF 2



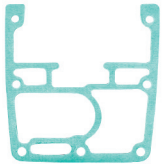
18-2852
18-2852-9①
POWERHEAD BASE GASKET
Replaces: 330621
25/35 HP

PKG. OF 2



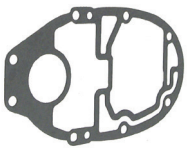
18-2864
18-2864-9①
POWERHEAD BASE GASKET
Replaces: 321727
V-4

PKG. OF 2



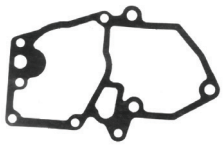
18-2865
18-2865-9①
POWERHEAD BASE GASKET
Replaces: 313763
3 Cyl.

PKG. OF 2



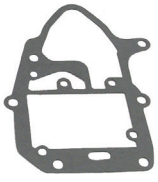
18-2868
18-2868-9①
POWERHEAD BASE GASKET
Replaces: 310137
35/40 HP

PKG. OF 2



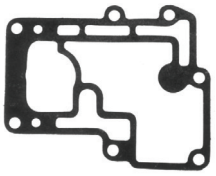
18-2877
18-2877-9①
BAFFLE GASKET
Replaces: 314421
18/25 HP

PKG. OF 2



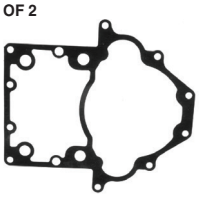
18-2878
18-2878-9①
BAFFLE GASKET
Replaces: 319710
25/35

PKG. OF 2



18-2894
18-2894-9①
EXHAUST HOUSING GASKET
Replaces: 304314

PKG. OF 2

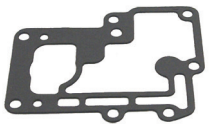


18-2898
18-2898-9①
POWERHEAD BASE GASKET
Replaces: 309956
V-4

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

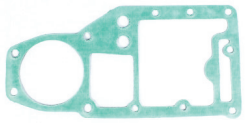
① Priced per package

PKG. OF 2



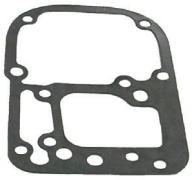
18-2901
18-2901-9①
EXHAUST HOUSING GASKET
Replaces: 313065, 306205
5, 5.5, 6 HP

PKG. OF 2



18-2904
18-2904-9①
EXHAUST PLATE GASKET
Replaces: 319348
28, 33, 40 HP

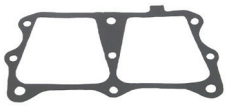
PKG. OF 2



18-2907
18-2907-9①
EXHAUST HOUSING GASKET
Replaces: 325721

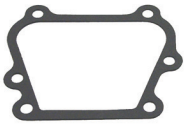
PKG. OF 2

18-0967
18-0967-9①
BYPASS COVER GASKET
Replaces: 319332
9.9 & 15 HP



18-0971
BYPASS GASKET
Replaces: 319661
25 & 35 HP

PKG. OF 2



18-2876
18-2876-9①
BYPASS COVER GASKET
Replaces: 307133

18-0941
WATER JACKET GASKET
Replaces: 315538
50/55 HP

PKG. OF 2

18-2543
18-2543-9①
WATER JACKET GASKET
Replaces: 318609
3 Cyl.

18-0892
DEFLECTOR HOSE
Replaces: 322411

PKG. OF 2

18-2544
18-2544-9①
WATER JACKET GASKET
Replaces: 321028
V-6

PKG. OF 2

18-2856
18-2856-9①
WATER JACKET GASKET
Replaces: 319665
25/35 HP

18-3899
WATER COVER GASKET
Replaces: 327674
For: 20, 25, 25C, 30, 35

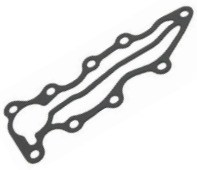
PKG. OF 2

18-2872
18-2872-9①
WATER JACKET GASKET
Replaces: 307257, 318334
V-4

PKG. OF 2

18-2873
18-2873-9①
WATER JACKET GASKET
Replaces: 318335
V-4

PKG. OF 2



18-2905
18-2905-9①
WATER COVER GASKET
Replaces: 329920
9.9, 15 HP

18-3360
IMPELLER HOUSING GASKET
Replaces: 329390
20-25 HP

PKG. OF 2

18-0182
18-0182-9①
THERMOSTAT GASKET
Replaces: 310058

18-0397
THERMOSTAT GASKET
Replaces: 318917

PKG. OF 2

18-0412
18-0412-9①
THERMOSTAT GASKET
Replaces: 337068

PKG. OF 2

18-0441
18-0441-9①
THERMOSTAT GASKET
Replaces: 329076

PKG. OF 2

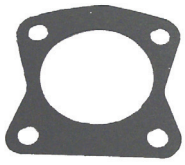
18-0929
18-0929-9①
THERMOSTAT GASKET
Replaces: 313416
3 Cyl.

18-0675
THERMOSTAT GASKET
Replaces: 321932
V-4

PKG. OF 2

18-0977
18-0977-9①
THERMOSTAT GASKET
Replaces: 332369
V-4

PKG. OF 2



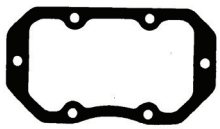
18-1202
18-1202-9①
THERMOSTAT GASKET
Replaces: 329830

18-1222
THERMOSTAT GASKET
Replaces: 394408

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package

PKG. OF 2

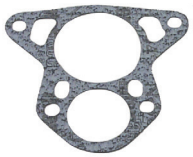


18-2547
18-2547-9①
WATER PASSAGE GASKET
Replaces: 322858
V-4/V-6

PKG. OF 2

18-2548
18-2548-9①
THERMOSTAT GASKET
Replaces: 332108
3 Cyl.

PKG. OF 2



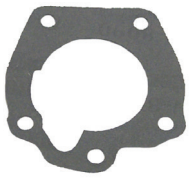
18-2546
18-2546-9①
THERMOSTAT GASKET
Replaces: 321184
V-6

PKG. OF 2

18-0124
18-0124-9①
IMPELLER PLATE GASKET
Replaces: 325537

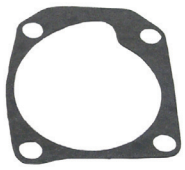
PKG. OF 2

18-0445
18-0445-9①
WATER PUMP GASKET
Replaces: 323312
35HP



18-0446
WATER PUMP GASKET
Replaces: 323311
35HP

PKG. OF 2



18-0969
18-0969-9①
IMPELLER HOUSING GASKET
Replaces: 319586

PKG. OF 5

18-2536
18-2536-9①
IMPELLER HOUSING SEAL
Replaces: 321120
V-4, V-6

PKG. OF 5

18-2539
18-2539-9①
RUBBER SEAL
Replaces: 328753

PKG. OF 2

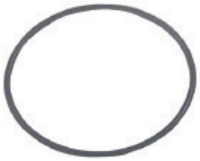
18-2557
18-2557-9①
IMPELLER GASKET
Replaces: 324701, 338484
V-4, V-6, V-8

PKG. OF 2

18-2709
18-2709-9①
WEAR PLATE GASKET
Replaces: 336530

18-0679
THERMOSTAT GASKET
Replaces: 311145

PKG. OF 2

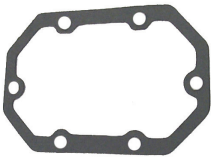


18-7428
18-7428-9①
O-RING
Replaces: 307103

PKG. OF 2

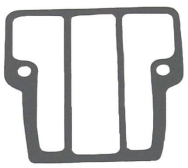
18-7481
18-7481-9①
O-RING
Replaces: 324981

PKG. OF 2



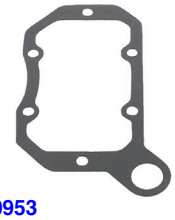
18-0155
18-0155-9①
RECTIFIER MOUNTING GASKET
Replaces: 330412

PKG. OF 2



18-0851
18-0851-9①
RELIEF GASKET
Replaces: 329826

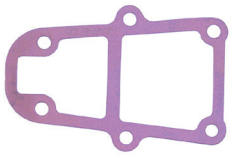
PKG. OF 2



18-0953
18-0953-9①
WATER PASSAGE GASKET
Replaces: 317951
V-4/V-6

PKG. OF 2

18-0110
18-0110-9①
SHIFT HOUSING GASKET
Replaces: 324670



18-0313
SHIFT ROD GASKET
Replaces: 352165
For: E-Tec 75/90/115/150/175/200/225/250 HP

PKG. OF 2

18-0882
18-0882-9①
SHIFT ROD GASKET
Replaces: 304764

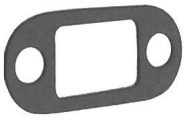
PKG. OF 2

18-2855
18-2855-9①
SHIFT HOUSING GASKET
Replaces: 314082

PKG. OF 2

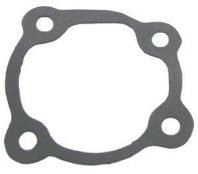
18-2874
18-2874-9①
SOLENOID COVER GASKET
Replaces: 314876
V-4

PKG. OF 2



18-2880
18-2880-9①
COVER PLATE GASKET
Replaces: 304023

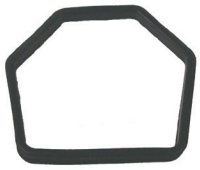
PKG. OF 2



18-0108
18-0108-9①
LOWER GEAR CASE GASKET
Replaces: 324449

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package



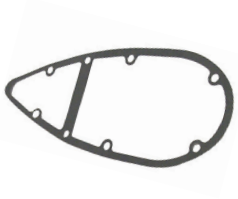
18-0540
EXHAUST LEG RUBBER SEAL
Replaces: 320936

PKG. OF 2

18-0949
18-0949-9①
TRUNION CAP GASKET
Replaces: 316499

18-2537
EXHAUST SEAL LEG
Replaces: 324937

PKG. OF 2



18-2869
18-2869-9①
EXHAUST HOUSING GASKET
Replaces: 305312

PKG. OF 2

18-2891
18-2891-9①
BEARING HOUSING GASKET
Replaces: 303339
6HP

18-8353
OIL SEAL
Replaces: 320961

18-1219
GROMMET
Replaces: 320880

18-2389
GROMMET
Replaces: 314832

18-2391
GROMMET
Replaces: 321692

18-2392
GROMMET
Replaces: 327035

PKG. OF 2

18-2703
18-2703-9①
GROMMET
Replaces: 314008

18-2704
GROMMET
Replaces: 320943

PKG. OF 2

18-2706
18-2706-9①
GROMMET
Replaces: 321008

PKG. OF 2

18-2708
18-2708-9①
GROMMET
Replaces: 333758

18-3329
GROMMET
Replaces: 302497
9.9-35 HP

18-3332
GROMMET
Replaces: 304026

18-3337
GROMMET
Replaces: 315837
40-50 HP

PKG. OF 2

18-1221
18-1221-9①
RETAINER GASKET
Replaces: 330273

18-2532
GEARCASE COVER SEAL
Replaces: 305762
2 Cyl.

18-2534
SEAL
40"
Replaces: 309044
Material equivalent to that of O.E. spool # 309044
0.1005 O.D.

18-7963
O-RING
Replaces: 331353

PKG. OF 2

18-2705
18-2705-9①
OIL SEAL
Replaces: 315748

PKG. OF 2

18-2769
18-2769-9①
RUBBER SEAL
Replaces: 332000

PKG. OF 2

18-0917
TILT MOTOR GASKET
Replaces: 311508

18-8372
MOLDED SEAL
Replaces: 323582
For: 5 & 7.5 HP (1978-83) Outboards

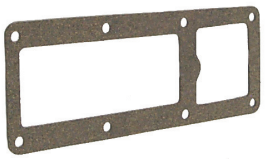
SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per package

PKG. OF 2

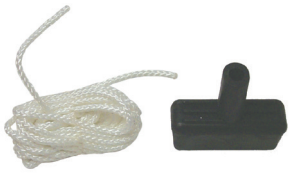
18-2881
18-2881-9④
HOUSING TO TANK GASKET
Replaces: 332403,125530
For: 6 Gallon Fuel Tank

PKG. OF 2



18-2887
18-2887-9④
FUEL TANK GASKET
Replaces: 302557

18-1704
SCREW
Replaces: 331980
For: Waterpumps, power packs (1985-96)



18-4904
STARTER HANDLE & ROPE
(Uses 9/64" Rope)
Handle Only: **18-4901**

STARTER ROPE

18-4911
5/32" x 200'
Replaces: 322236, 772577

18-4913
3/16" x 200'
Replaces: 316705, 772578

18-4914
1/8" x 200'
Replaces: 316706, 772579

18-1505
STARTER GEAR
Replaces: 318940
For: 9.9 - 15HP
(1974-1992)

18-6501
REWIND SPRING
Replaces: 395460, 307573

18-6503
REWIND SPRING
Replaces: 318944

18-6509
REWIND SPRING
Replaces: 326877

18-6511
REWIND SPRING
Replaces: 312932

18-6522
REWIND SPRING
Replaces: 323653, 338534

H.P.	YEARS	REWIND SPRING
2	1969-80	18-6511
3	1954-68	18-6501
4 ①	1969-92	18-6511
4 ②	1969-80	18-6511
4 ③	1981-92	18-6509

① 1992 4D Models only
② Except 4D

H.P.	YEARS	REWIND SPRING
4.5	1980-90	18-6511
5.5	1954-68	18-6501
7.5	1954-68	18-6501
9.9	1980-92	18-6522
9.9	1974-78	18-6503
10	1980-92	18-6522

③ All 4D

H.P.	YEARS	REWIND SPRING
10	1950-63	18-6501
12	1980-92	18-6522
12	1956-68	18-6501
15	1979-92	18-6522
15	1956-68	18-6501
15	1974-78	18-6503

H.P.	YEARS	REWIND SPRING
18	1968-73	18-6501
20	1956-73, 85-97	18-6501
28	1969-92	18-6501
25	1969-05	18-6501
30	1984-05	18-6501
35	1976-94	18-6501

PKG. OF 3

18-6513
18-6513-9④
STARTER PAWL
Replaces: 203698

PKG. OF 2

18-6512
18-6512-9④
STARTER PAWL
Replaces: 330525

HP	Years	Pawl
2	1971-88	18-6513
Jr/Colt	1990	18-6513
3	1957-67	18-6513
4	1978-90	18-6513
5.5	1957-64	18-6513
7.5	1957-76	18-6513
10	1957-62	18-6513

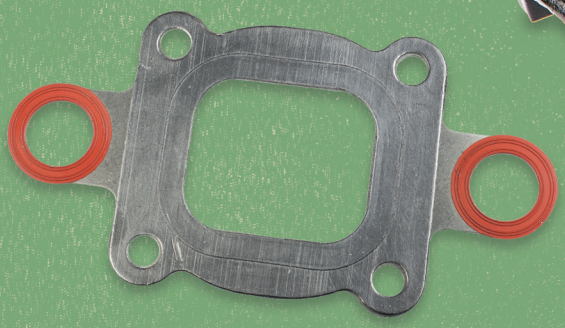
HP	Years	Pawl
18	1957-73	18-6513
20	1981-90	18-6512
25	1969-76	18-6513
25	1977	18-6513
25	1978-90	18-6512
25C	1982-90	18-6512
30	1957-61	18-6512

HP	Years	Pawl
30	1984-90	18-6512
35	1976-77	18-6513
35	1978-90	18-6512
45	1958-59	18-6513
50	1958-89	18-6513
60	1964-66	18-6513
75	1960-65	18-6513
80	1966	18-6513

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

④ Priced per package

ALWAYS GET A PERFECT FIT



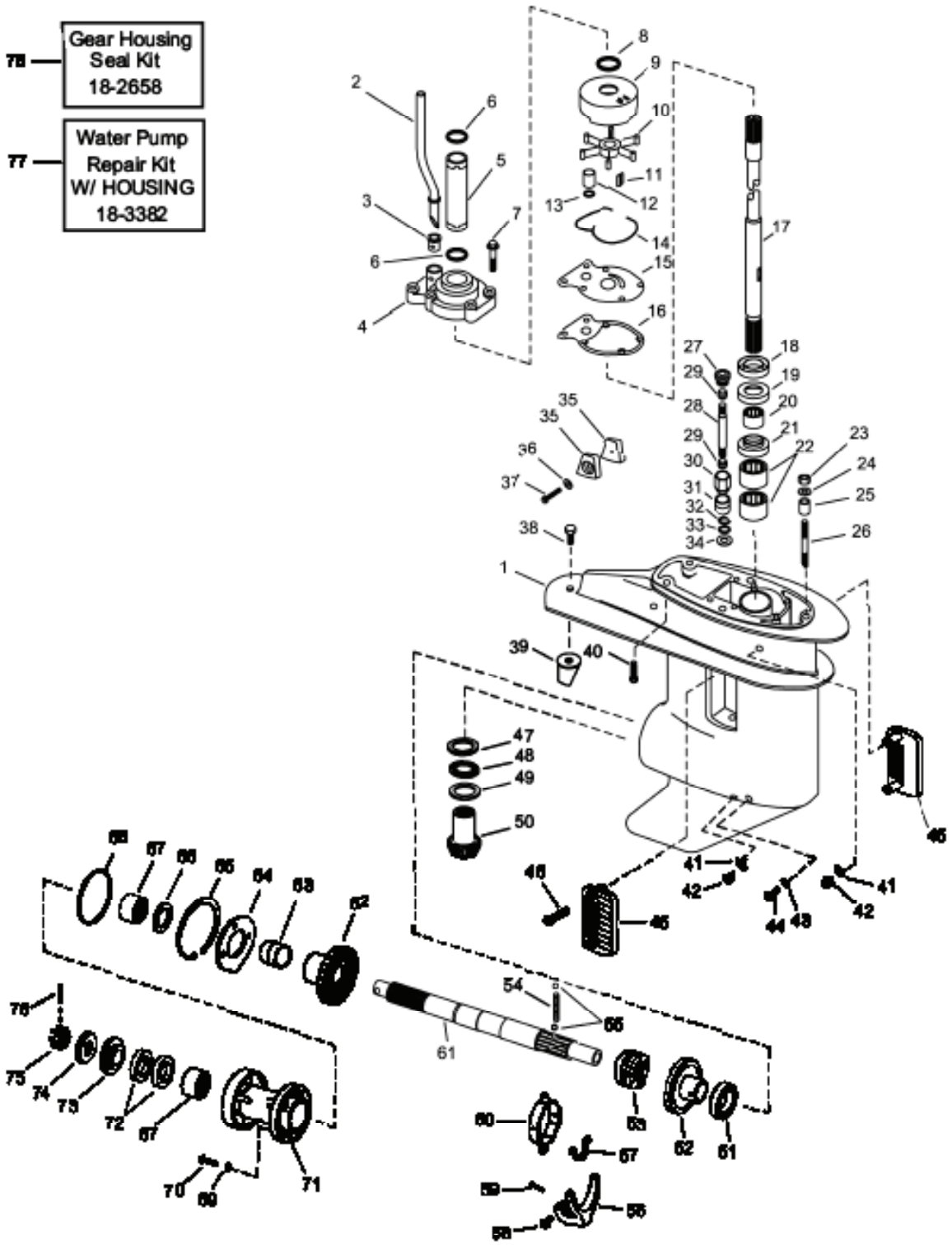
ALL SIERRA MANIFOLDS:

- **Manufactured as a direct OE replacement and are fully interchangeable with the OEM products they are designed to replace.**
- **Includes all the necessary gaskets and hardware for easy, out-of-the-box installation.**
- **Revised gasket material for more compressibility and better sealing properties.**
- **All manifolds are primed and painted for added durability, protection. Components are ready to install out-of-the box.**
- **Packaged for maximum protection during shipping and handling.**
- **Backed by Sierra's Comprehensive Warranty.**

The Very Best Parts of Boating

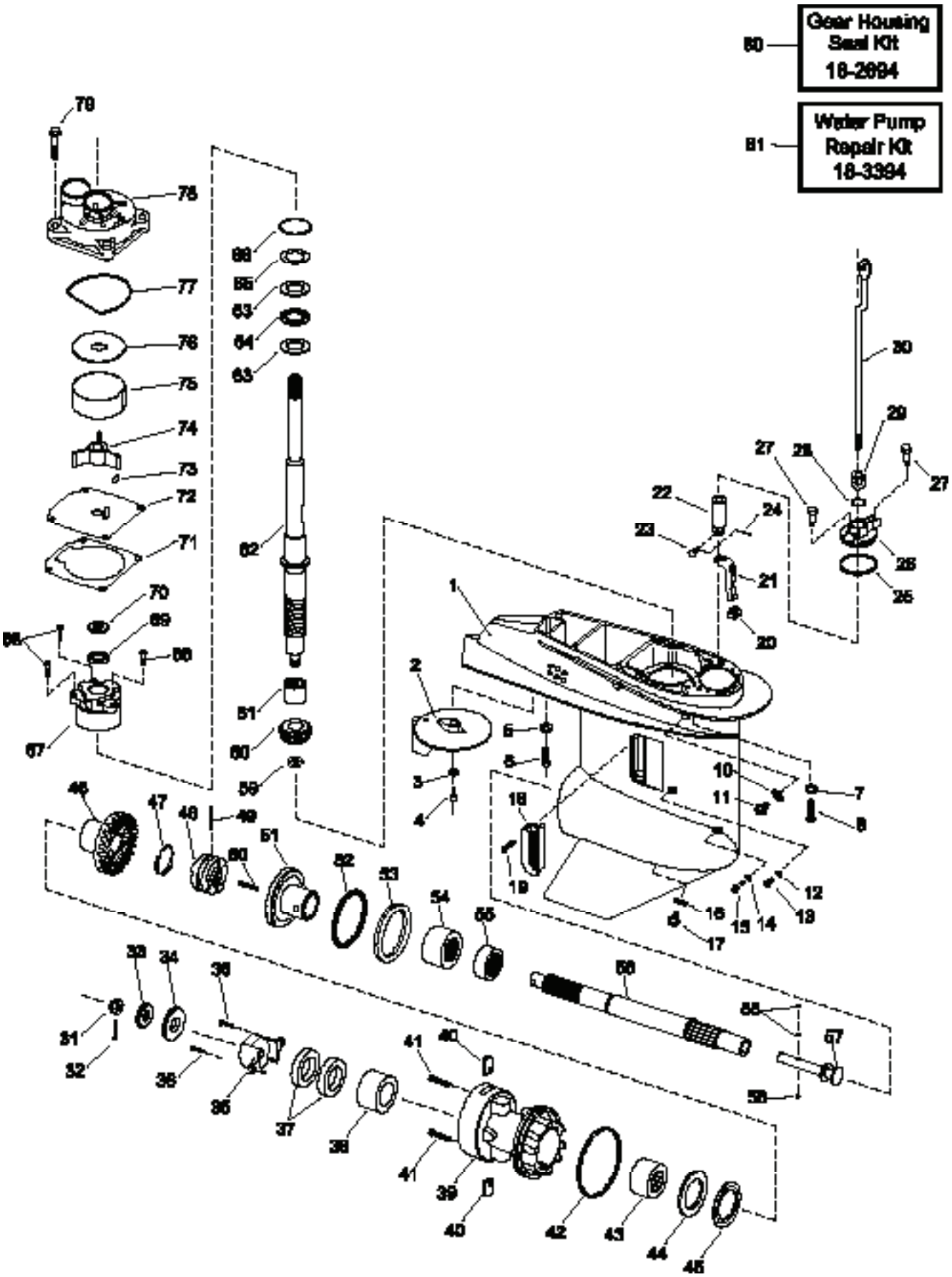
www.sierramarine.com

Sierra®
Marine Engine and Drive Parts



Complete Gear Housings Listed on Page 328

Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	—	434030	1
2	Tube Water	—	395339	1
3	Grommet	18-3329	302497	1
4	Housing, Water Pump	18-3367	393632	1
5	Tube, Extension	—	326692	1
6	O-Ring	18-7105	311338	2
7	Bolt, Water Pump Housing	—	328725	6
8	O-Ring	18-7146	554545	1
9	Insert, Water Pump Housing	18-3358	328751	1
10	Impeller	18-3051	395289	1
11	Key, Water Pump	18-3295	344470	1
12	Bushing	—	328754	1
13	O-Ring	18-7100	301877	1
14	Seal, Rubber	18-2539	328753	1
15	Plate, Wear	18-3359	328753	1
16	Gasket, Water Pump	18-0124	325537	1
17	Drive Shaft (15")	—	341635	1
	Drive Shaft (20")	—	341636	1
18	Seal Drive Shaft (upper)	18-2065	332261	1
19	Seal Drive Shaft (lower)	18-2033	321938	1
20	Bearing, Driveshaft	—	386473	1
21	Collar, Housing	—	322018	1
22	Bearing, Pinion	—	437288	2
23	Nut, Housing	—	306422	1
24	Washer, Locking	—	301250	1
25	Bushing, Housing Alignment	—	319785	1
26	Stud	—	320173	1
27	Connector, Shift	—	325624	1
28	Shift Rod	—	331479	1
29	Keeper, Nylon Shift	—	325625	2
30	Nut, Shiftshaft Retaining	—	331465	1
31	Bushing	—	326361	1
32	O-Ring	18-7180	303347	1
33	O-Ring	18-7100	301877	1
34	Washer, Expanding	18-0189	321738	1
35	Anode Kit	—	434029	1
36	Lockwasher	—	304454	1
37	Bolt, Anode Reataining	—	333677	1
38	Bolt, Trim Tab Retaining	—	329217	1
39	Trim Tab	—	336203	1
40	Bolt, Housing Retaining	—	328333	4
41	Gasket, Drain Plug	18-4248	311598	2
42	Plug, Drain	18-2387	307551	2
43	Seal	18-7475	332584	1
44	Pin, Shift Lever Pivot	—	308376	1
45	Screen, Water Inlet	—	336202, 336206	2
46	Screw, Screen Retaining	—	325539	2
47	Washer, Thrust	—	327716	1
48	Bearing, Thrust	—	388027	1
49	Washer, Thrust	—	330441	1
50	Gear, Pinion	18-1288	328313	1
51	Bearing, Forward Gear	—	386186	1
52	Gear, Forward	18-1287	392475	1
53	Clutch Sliding	18-1290	337020	1
54	Spring, Detent	—	327070	1
55	Ball, Detent	18-2243	316506	2
56	Lever Shifter	—	337019	1
57	Cradle, Sliding Clutch	—	438311	1
58	Pin, Shift	—	302504	1
59	Cotterpin, Shift Lever	—	303049	1
60	Yoke & Connector Assy.	—	390023	1
61	Shaft, Propeller	—	439143	1
62	Gear, Reverse	18-1289	327655	1
63	Bushing, Reverse Gear	—	319635	1
64	Plate, Retainer	—	319746	1
65	Ring, Retaining	—	319747	1
66	Washer, Forward Gear Thrust	—	319684	1
67	Bearing, Propshaft	—	437288	2
68	O-Ring	18-7108	338518	1
69	Seal	18-7475	332584	2
70	Bolt, Carrier Retaining	—	319743	2
71	Carrier, Bearing	—	433428	1
72	Seal, Propshaft	18-2026	321453	2
73	Spacer, Prop	18-4229	319890	1
74	Spacer, Prop	18-4232	323943	1
75	Prop Nut	18-3707	319891	1
76	Cotter Pin, Prop Nut	18-3743	320785	1
77	Water Pump Kit	18-3382	393639	1
78	Gear Housing Seal Kit	18-2658	396351	1

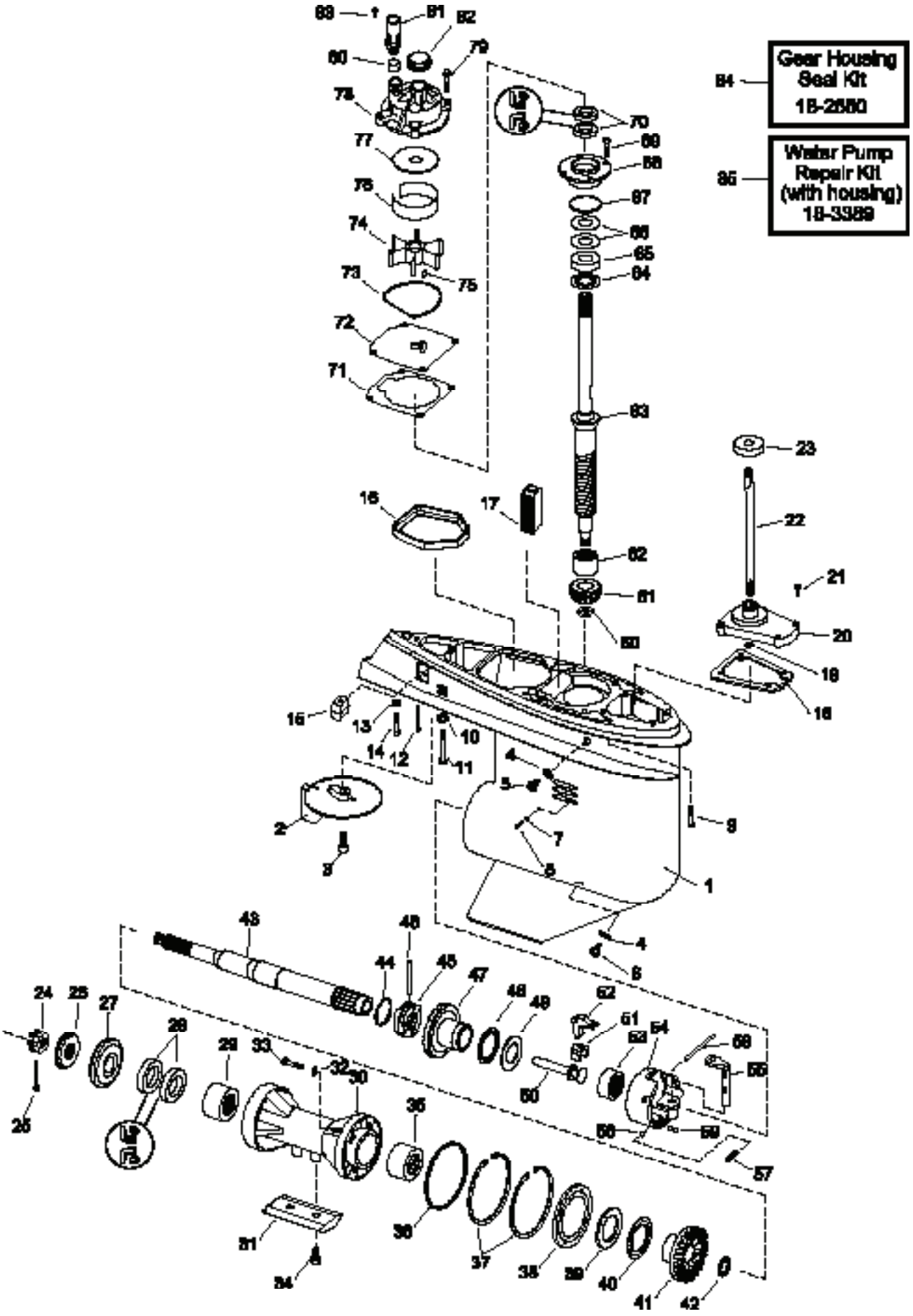


Complete Gear Housings Listed on Page 328

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing, Gearcase	—	435275	1
2	Trim Tab	—	340539	1
3	Washer, Anode	—	330266	1
4	Bolt, Anode Retaining	—	330930	1
5	Washer	—	330265	1
6	Bolt	—	313697	1
7	Washer	—	330266	4
8	Bolt	—	305282	4
10	O-Ring	18-4253-9	336982	1
11	Drain Plug, Upper	18-1236	309243	1
12	Seal	18-7475	332584	1
13	Retaining Screw	—	324852	1
14	O-Ring Screw	18-7109	317178	1
15	Screw, Shift Lever	—	333770	1
16	Gasket, Drain Plug	18-4248	311598	1
17	Drain Fill Plug, Lower	18-2378	318544	1
18	Screen, Water Intake	—	332494	2
19	Bolt, Inlet Screen Retainer	—	325539	2
20	Cradle, Shifter	—	332507	1
21	Lever, Shift	—	332492	1
22	Connector, Shift Rod	—	332508	1
23	Pin, Connector	—	302504	1
24	Cotter Pin	—	306376	1
25	O-Ring, Shift Rod Cover	—	338522	1
26	Cover, Shift Rod	18-1729	434588	1
27	Bolt, Shift Rod Cover	—	316037	2
28	O-Ring, Shift Rod	18-7137	318372	1
29	Bushing, Shift Rod	—	333780	1
30	Shift Rod (std.)	—	332509	1
	Shift Rod (long)	—	332510	1
31	Nut, Prop	18-3705	314503	1
32	Pin, Cotter	18-3742	314502	1
33	Spacer, Prop	18-4228	315810	1
34	Washer, Prop Thrust	18-4230	320305	1
35	Anode, Bearing Housing	—	398873	1
36	Bolt, Anode Retaining	—	328694	2
37	Oil Seals, Prop Shaft	18-2060	321467	2
38	Bearing, Needle	18-1355	386765	1
39	Bearing Carrier Assembly	18-1708	432276	1
40	Tabs, Retaining	18-1343	332495	2
41	Bolt, Carrier Retaining	—	328744	2
42	O-Ring, Bearing Housing	18-7172	553126	1
43	Bearing, Needle	18-1354	386764	1
44	Thrust Washer, Reverse Gear	18-0196	332514	1
45	Thrust Bearing, Reverse Gear	18-1363	397537	1
46	Gear, Reverse	18-2309	332489	1
47	Spring Clutch	18-2398	320311	1
48	Clutch Sliding	18-2308	332491	1
49	Pin, Clutch Cross	—	320310	1
50	Spring Shifter	—	332484	1
51	Gear Set, Forward & Pinion	18-2310	397627	1
52	Thrust Bearing, Forward Gear	18-1364	397538	1
53	Thrust Washer, Forward Gear	18-0197	333725	1
54	Bearing Forward, Outer	18-1351	382407	1
55	Thrust Bearing, Forward Gear	18-1369	432264	1
56	Propeller Shaft	18-2288	439138	1
57	Shaft, Shift Dog	—	332503	1
58	Ball, Detent	18-2243	316506	3
59	Nut, Pinion	—	313339	1
60	Gear Set, Forward & Pinion	18-2310	397627	1
61	Bearing Pinion	18-1356	382343	1
62	Driveshaft (std)	—	433066	1
	Driveshaft (long)	18-1721	433067	1
63	Washer, Thrust	18-0201	333771	2
64	Thrust Bearing, Driveshaft	18-1368	398901	1
65	Shim (.003)	—	313273	AR
	Shim (.004)	—	313274	AR
	Shim (.005)	—	313275	AR
	Shim (.006)	—	313276	AR
	Shim (.007)	—	313277	AR
66	O-Ring, Gear Housing	18-7173	310327	1
67	Cap, Upper Driveshaft, Retaining	—	435274	1
68	Bolt, Driveshaft Retaining	—	317624	3
69	Seal Lower	18-2059	321466	1
70	Seal Upper	18-2064	332205	1
71	Gasket, Impeller	18-2709	336530	1
72	Plate, Impeller	NSS	341038	1
73	Key, Impeller	18-3138	334897	1
74	Impeller	18-3104-1	432941	1
75	Skirting, Insert	NSS	324980	1
76	Plate, Insert Top	18-3126	321940	1
77	Seal, Rubber	18-7481	324981	1
78	Housing, W/P	18-3129	438544	1
79	Bolt, Water Pump Housing	18-3369	302325	4
80	Gear Housing Seal Kit	18-2694	433550	1
81	Water Pump Repair Kit	18-3394	433548	1

AR As required

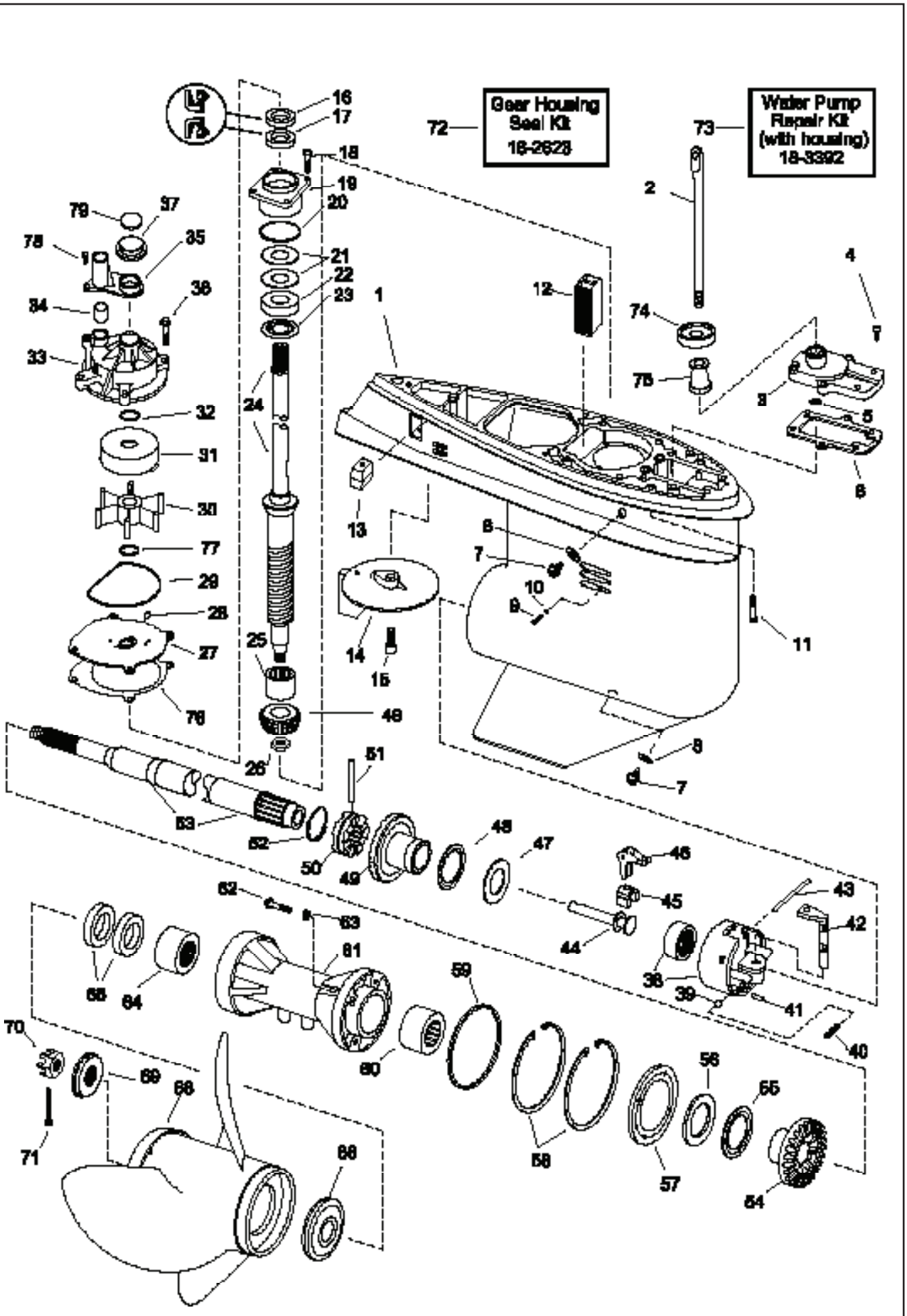
NSS Not Sold Seperate



Complete Gear Housings Listed on Page 328

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing Gearcase	—	392478	1
2	Trim Tab	—	318544	1
3	Bolt, Trim Tab	—	313715	1
4	O-Rings, Drain Plugs	18-7145	333572	2
5	Drain Fill Plug, Upper	18-2387	307551	1
6	Magnetic Drain Screw	18-2378	318544	1
7	Seal	18-7475	332584	1
8	Bolt, Pinion Retaining	—	324852	1
9	Bolt, Housing	—	308843	4
10	Lockwasher	—	306314	1
11	Bolt, Long Gearcase	—	313697	1
12	Bolt, Anode	—	328096	1
13	Lockwasher	—	306470	1
14	Bolt, Short Gearcase	—	306503	1
15	Anode, Cavitation	18-6024	436745	1
16	Seal, Exhaust	18-2537	324937	1
17	Screen, Water Inlet	—	314175	1
18	Gasket, Shiftshaft Housing	18-2855	314082	1
19	O-Rings, Shiftshaft	18-7137	318372	1
20	Shiftshaft Housing	—	388651	1
21	Bolt, Shiftshaft Housing	18-3133	302325	4
22	Shiftshaft	—	327337	1
23	Slinger, Shift Arm	18-2706	321008	1
24	Nut, Propeller	18-3705	314503	1
25	Cotter Pin, Prop Nut	18-3742	314502	1
26	Spacer, Prop Nut	18-4228	315810	1
27	Thrust Washer	18-4222	127084, 318841	1
28	Outer Seal, Carrier	18-8326	330137	1
28	Inner Seal, Carrier	18-2001	342787	1
29	Carrier Bearing (Aft)	18-1350	379504	1
30	Carrier Assembly	—	434391	1
31	Anode, Carrier	—	306470	1
32	Seal	18-7475	332584	4
33	Bolt, Carrier to Retainer	18-2379	320041	4
34	Bolt, Carrier Anode	—	127466	2
35	Carrier Bearing (Fore)	18-1351	382407	1
36	O-Ring , Bearing Housing	18-7127	313446	1
37	Retaining Rings	—	313445	2
38	Retaining Plate, Carrier	—	313453	1
39	Large Thrust Washer, Reverse Gear	18-0193	313447	1
40	Thrust Bearing, Reverse Gear	18-1366	382408	1
41	Gear, Reverse	18-2208	318304	1
42	Small Thrust Washer, Reverse Gear	—	316484	1
43	Propshaft	18-2250	439185, 439131	1
44	Retaining Spring	18-2399	324369	1
45	Clutch Sliding	18-2209	318303	1
46	Pin, Clutch Dog	18-1714	313448	1
47	Gear Set, Forward & Pinion	—	397338	1
48	Thrust Bearing, Forward Gear	18-1371	385043	1
49	Thrust Washer, Forward Gear	18-0198	324766	1
50	Shaft, Shifter	—	326668	1
51	Cradle, Shifter	18-3766	334163	1
52	Lever, Shift	—	324037	1
53	Bearing, Housing	NSS	NSS	
54	Bearing Housing Assy.	—	391365	1
55	Detent Shift	—	326670	1
56	Detent Ball	—	327345	1
57	Detent Spring	—	911961	1
58	Pin, Shifter Housing	—	320145	1
59	Pin, Housing	18-3765	331880	1
60	Nut, Pinion	—	313339	1
61	Gear, Pinion	NSS	NSS	
62	Bearing, Pinion	18-1356	382343	1
63	Driveshaft(std)	—	437376	1
64	Bearing, Thrust	—	317230	1
65	Washer, Thrust	18-1367	385068	1
66	Shim (.003)	18-2232	323889	AR
66	Shim (.004)	18-2233	323890	AR
66	Shim (.005)	18-2234	317232	AR
67	O-Ring Bearing Housing	18-7128	313754	1
68	Driveshaft Retaining Housing	—	385087	1
69	Bolt, Driveshaft Retaining	—	909386	4
70	Seal	18-8325	342786	1
71	Gasket, Water Pump	18-2709	336530	1
72	Plate, Impeller	18-3127	341038	1
73	Seal, Water Pump Housing	18-7481	324981	1
74	Impeller	18-3053-1	396725	1
75	Key, Impeller	18-3138	334897	1
76	Liner, Water Pump Housing	—	321940	1
77	Liner, Top Plate	18-3126	324980	1
78	Housing, Water Pump	18-3129	435673	1
79	Bolt, Water Pump Housing	18-3133	302325	1
80	Seal, Guide tube	18-2703	314008	1
81	Guide, Water Tube	—	319276	1
82	Grommet	18-2705	342786	1
83	Screw, Guide Tube	18-3153	908158	1
84	Gear Housing Seal Kit	18-2660	396349	1
85	Water Pump Repair Kit, Complete	18-3389	432955	1

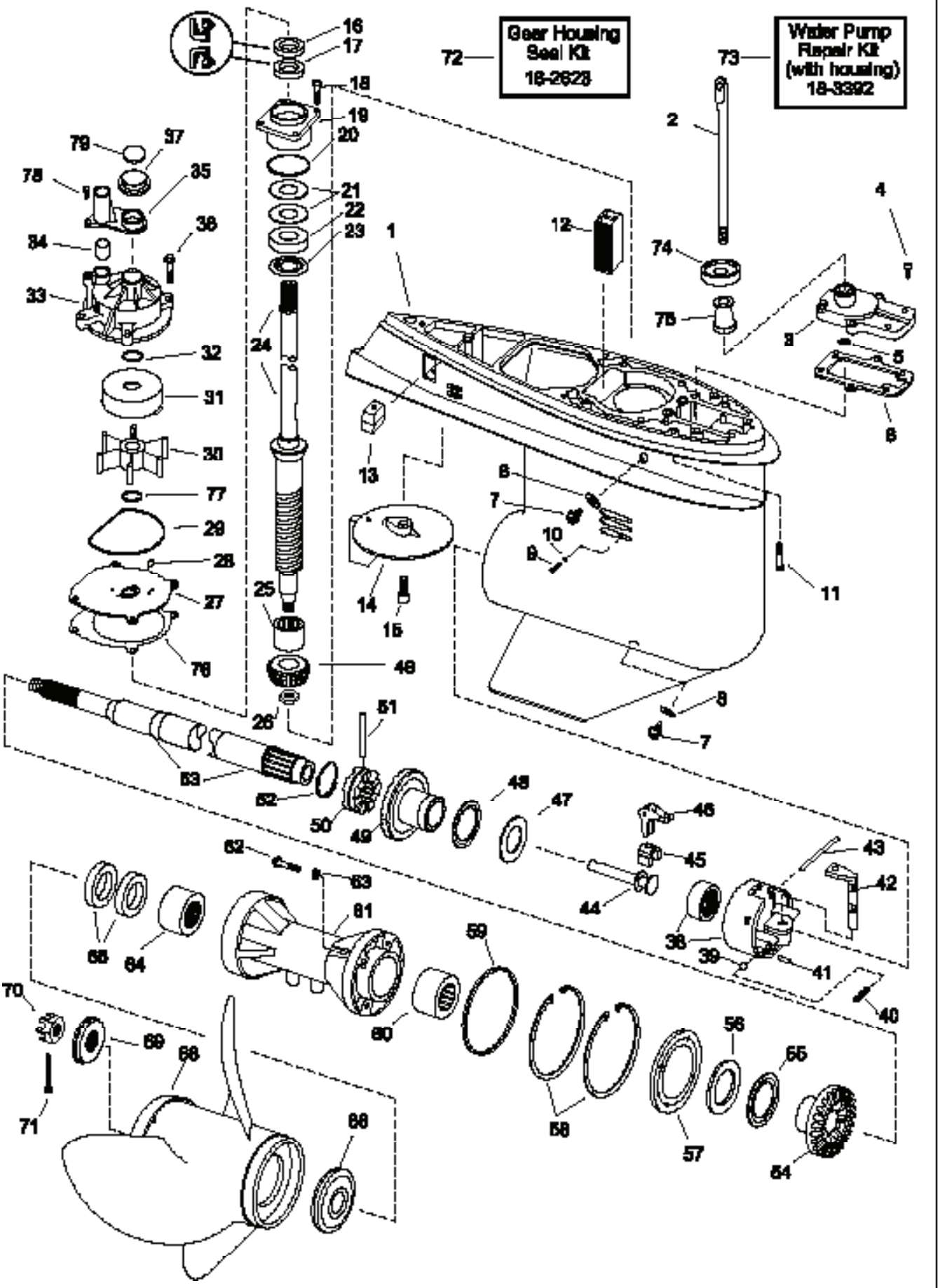
AR As required NSS Not Sold Seperate



Complete Gear Housings Listed on Page 328

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing Gearcase	—	431642	1
2	Shift Rod (long)	—	332120	1
	Shift Rod (x-long)	—	332121	1
3	Cover, Shift Rod	—	388618	1
4	Screw, Cover	18-3369	302325	6
5	O-Ring, Shift Rod	18-7137	318372	1
6	Gasket, Shift Housing	18-0110	324670	1
7	Magnetic Drain Screw	18-2378	318544	1
8	O-Rings, Plugs	18-7145	333572	1
9	Screw	—	324852	1
10	O-Ring	18-7475	332584	1
11	Screw,Gearcase to housing	—	331999	5
12	Screen,Water intake	—	323466	1
13	Anode	18-6024	393023	1
14	Trim Tab	—	327640	1
15	Screw,Trim tab	—	313715	1
16	Oil Seal, Upper	18-2061	329922	1
17	Oil Seal, Lower	18-2062	329923	1
18	Screw,Housing to gearcase	—	317624	4
19	Bearing Housing	—	397493	1
20	O-Ring Bearing Housing	18-7130	314728	1
21	Shim .003	18-2229	323362	AR
	Shim .004	18-2230	323361	AR
	Shim .005	18-2231	314745	AR
22	Thrust Washer, Pinion	18-0200	327656	1
23	Thrust Bearing, Pinion	18-1365	387656	1
24	Drive Shaft (long)	—	394613	1
	Drive Shaft (x-long)	—	394614	1
25	Bearing, Pinion	18-1357	384195	1
26	Nut, Pinion	18-3719	314730	1
27	Wear Plate	18-3346	330380	1
28	Key, Impeller	18-3299	331107	1
29	Seal, Impeller Housing	18-7963	331353	1
30	Impeller	18-3059	395864	1
31	Cup, Impeller	18-3346	330379	1
32	O-Ring, Drive Shaft	18-2769	332000	1
33	Housing, Water Pump	18-3130	395040	1
34	Grommet, Water Tube	18-2703	314008	1
35	Pump cover	—	321159	1
36	Screw,Impeller housing	—	328715	4
37	Grommet	18-2704	320943	1
38	Bearing Housing Assembly	—	391365	1
39	Ball, Detent	—	327345	1
40	Spring, Detent	—	326666	1
41	Pin, Housing	18-3765	331880	1
42	Detent, Shifter	—	323946	1
43	Pin, Shift Lever	—	320145	1
44	Shift Shaft	18-3763	322941	1
45	Cradler, Shifter	18-3766	334163	1
46	Shift Lever	—	324037	1
47	Thrust Washer, Forwardd Gear	18-0198	324766	1
48	Thrust Bearing, Forward Gear	18-1371	385043	1
49	Gear Set, Forward & Pinion	18-2218	398035	1
50	Sliding Clutch	18-2220	323664	1
51	Pin, Clutch Dog	18-1714	313448	1
52	Retaining Spring	18-2399	324369	1
53	Propeller Shaft	18-2252	387818	1
54	Gear, Reverse	18-2219	333077	1
55	Thrust Bearing, Reverse Gear	18-1366	382408	1
56	Thrust Washer, Reverse Gear	18-0195	314731	1
57	Retainer Plate/Bearing Housing	—	314732	1
58	Retaining Rings	—	313445	2
59	O-Ring , Bearing Housing	18-7127	313446	1
60	Carrier Bearing (Fore)	18-1351	382407	1
61	Bearing Housing	—	397087	1
62	Screw, Retainer	18-2377	316563	4
63	O-Ring	18-7475	332583	1
64	Roller Bearing (Aft)	18-1350	379504	1
65	Oil Seals, Prop Shaft	18-2001	330137	2
66	Thrust Washer	18-4222	318841	1
68	Propeller	—	Various	1
69	Spacer, Prop Nut	18-4228	315810	1
70	Nut, Propeller	18-3705	314503	1
71	Cotter Pin, Prop Nut	18-3742	314502	1
72	Gear Housing Seal Kit	18-2623	396354	1
73	Water Pump Repair Kit (w/housing)	18-3392	395062	1
74	Grommet	18-2706	321008	1
75	Spacer,Shift rod	—	321122	1
76	Gasket,Impeller housing plate	18-2557	324701	1
77	O-Ring, Drive Shaft	—	302035	1
78	Screw,Cover to impeller	18-3135	306643	2
79	O-Ring,Driveshaft to crankcase	18-7158	310585	1

AR As required



Complete Gear Housings Listed on Page 328

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing Gearcase	—	438050	1
2	Shift Rod (long)	—	324407	1
2	Shift Rod (x-long)	—	324408	1
3	Cover & Shift Rod	—	435482	1
4	Screw, Cover	18-3369	302325	6
5	O-Ring, Shift Rod	18-7137	318372	1
6	Gasket, Shift Housing	18-0110	324670	1
7	Magnetic Drain Screw	18-2378	318544	2
8	O-Rings, Plugs	18-7145	333572	2
9	Screw	—	324852	1
10	O-Ring	18-7120	307853	1
11	Screw,Gearcase to housing	—	320741	5
12	Screen,Water intake	—	321123	1
13	Anode	18-6024	393023	1
14	Trim Tab	—	327640	1
15	Screw,Trim tab	—	313715	1
16	Oil Seal, Upper	18-2061	329922	1
17	Oil Seal, Lower	18-2062	329923	1
18	Screw,Housing to gearcase	—	316534	4
19	Bearing Housing	—	438963	1
20	O-Ring Bearing Housing	18-7130	314728	1
21	Shim .003	18-2229	323362	AR
21	Shim .004	18-2230	323361	AR
21	Shim .005	18-2231	314745	AR
22	Thrust Washer, Pinion	18-0200	327656	1
23	Thrust Bearing, Pinion	18-1365	387665	1
24	Drive Shaft (long)	see app chart	435755	1
24	Drive Shaft (x-long)	see app chart	435756	1
25	Bearing, Pinion	18-1117	387817	1
26	Nut, Pinion	18-3719	314730	1
27	Cup & Plate Assembly	18-3346	330380	1
28	Key, Impeller	18-3299	331107	1
29	Seal, Impeller Housing	18-7963	331353	1
30	Impeller	18-3059	397131	1
31	Cup & Plate Assembly	18-3346	330379	1
32	O-Ring, Drive Shaft	18-7158	310585	1
33	Housing, Water Pump	18-3130	395040	1
34	Grommet, Water Tube	18-2703	314008	1
35	Pump cover	—	321159	1
36	Screw,Impeller housing	18-3136	323626	4
37	Grommet	18-2704	320943	1
38	Bearing Housing Assembly	—	389455	1
39	Ball, Detent	18-1501	160084	1
40	Spring, Detent	18-1502	911962	1
41	Pin, Housing	18-3765	331880	1
42	Detent, Shifter	—	323946	1
43	Pin, Shift Lever	—	328825	1
44	Shift Shaft	18-3763	322941	1
45	Cradler, Shifter	18-3766	334163	1
46	Shift Lever	18-3762	322938	1
47	Thrust Washer, Forwardd Gear	18-0199	327669	1
48	Thrust Bearing, Forward Gear	18-1370	389042	1
49	Gear Set, Forward & Pinion	NSS	435020	1
50	Sliding Clutch	18-2216	337774	1
51	Pin, Clutch Dog	18-1714	313448	1
52	Retaining Spring	18-2399	324369	1
53	Propeller Shaft	18-2187	395209	1
54	Gear, Reverse	NSS	910994	1
55	Thrust Bearing, Reverse Gear	18-1366	382408	1
56	Thrust Washer, Reverse Gear	18-0195	314731	1
57	Retainer Plate/Bearing Housing	—	321174	1
58	Retaining Rings	—	321171	2
59	O-Ring , Bearing Housing	18-7133	305123	1
60	Carrier Bearing (Fore)	18-1351	382407	1
61	Bearing Housing	—	397094	1
62	Screw, Retainer	18-2377	316563	4
63	O-Ring	18-7109	317178	1
64	Roller Bearing (Aft)	18-1158	387247	1
65	Oil Seals, Prop Shaft	18-2002	320862	2
66	Thrust Washer	18-4223	333592	1
68	Propeller	—	various	1
69	Spacer, Prop Nut	18-4231	320570	1
70	Nut, Propeller	18-3708-1	398042	1
71	Cotter Pin, Prop Nut	18-3741	306394	1
72	Gear Housing Seal Kit	18-2623	396353	1
73	Water Pump Repair Kit (w/housing)	18-3392	434421	1
74	Grommet	18-2706	321008	1
75	Spacer,Shift rod	—	321122	1
76	Gasket,Impeller housing plate	18-2557	324701	1
77	O-Ring, Drive Shaft	18-7158	310585	1
78	Screw,Cover to impeller	18-3135	306643	2
79	O-Ring,Driveshaft to crankcase	18-7158	310585	1

AR As required

18-4840②
COMPLETE LOWER GEARCASE ASSEMBLIES
Replaces: 435277
Fits: 40/48/50hp w/20" Shaft (1989-92)

18-4841②
COMPLETE LOWER GEARCASE ASSEMBLIES
Replaces: 435276
Fits: 40/48/50hp w/15" Shaft (1989-92)

18-4843②
COMPLETE LOWER GEARCASE ASSEMBLIES
Replaces: 435279
Fits: 40/48/50hp w/15" Shaft (1993 and Up)

PKG. OF 5

18-2377
18-2377-9①
RETAINER SCREW
Replaces: 316563

PKG. OF 4

18-2379
18-2379-9①
LOWER UNIT CARRIER SCREW
Replaces: 320041

18-4826
GEARCASE TO HOUSING SCREW
Replaces: 331999

PKG. OF 5

18-4253-9①
18-42531-9①
(PKG. OF 50)
DRAIN SCREW O-RING
Replaces: 336982
Used w/ **18-1236** Drain Screw

PKG. OF 5

18-4248
18-4248-9①
18-42481-9①
(PKG. OF 50)
DRAIN/FILL PLUG WASHER
(Plastic)
Replaces: 311598
Used with **18-2387** Drain Screw

PKG. OF 2

18-2945
18-2945-9①
18-29451-9①
(PKG. OF 50)
DRAIN SCREW GASKET
Replaces: 307552

18-1236
DRAIN SCREW
Replaces: 309243
For: 40-50 HP (1989-97)
Cobra Drives

18-2387
18-23871-9①
(PKG. OF 50)
LOWER UNIT DRAIN/FILL SCREW
Slot Head

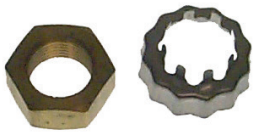
Display Package

18-4255
E-TEC DRAIN SCREW
Replaces: 307551
Allan Head

18-2378
18-23781-9①
(PKG. OF 50)
MAGNETIC DRAIN SCREW
Slot Head

① Priced per package
② All gearcase assemblies pictured above are primered only. Be prepared to paint the gearcase to match your customer's engine.

18-4249
E-TEC DRAIN SCREW WITH MAGNET
Replaces: 318544
Allan Head



18-3708-1
PROP NUT & KEEPER
Replaces: 398042

PKG. OF 5

PROP NUTS

PART #	O.E. #
18-3705②	314503
18-3706②	318971
18-3707②	319891

PKG. OF 10

COTTER PINS

PART #	O.E. #	DIMEN.
18-3735②	5030087	5/32" X 1 3/8"
18-3740②	302804	3/32" X 1"
18-3741②	309955	1/8" X 1 3/4"
18-3742②	314502	1/8" X 1 1/4"
18-3743②	320785	1/8" X 3/4"
18-3744②	552906	3/32" X 3/4"

③**18-3715D** Display Package

18-3715
PROP NUT KIT
Replaces: 175266
— CONTAINS —

Part #	O.E. #	Description
18-3708-1	398042	Prop Nut/Keeper
18-3741	309955	Cotter Pin
18-4231	320570	Prop Spacer

③**18-3716D** Display Package

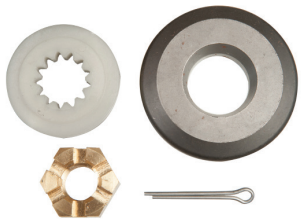
18-3716
PROP NUT KIT
Replaces: 175267
— CONTAINS —

Part #	O.E.#	Description
18-3705	314503	Prop Nut
18-3742	314502	Cotter Pin
18-4228	315810	Prop Spacer

③**18-3717D** Display Package

18-3717
PROP NUT KIT
Replaces: 175268
— CONTAINS —

Part #	O.E. #	Description
18-3707	319891	Prop Nut
18-3743	320785	Cotter Pin
18-4232	323943	Prop Spacer



18-3753
PROP NUT KIT
Replaces: 5005034
Fits: 40-130 (2001 & Up)

18-3768
COVER NUT
Replaces: 911751
For: Cobra drives: 115 (1994-97), 232 (1987-90), 252 (1986), 262 (1989), 302 (1987)

18-4222
THRUST WASHER
Replaces: 318841, 127084

18-4223
THRUST WASHER
Replaces: 333592

18-4228
PROP SPACER
Replaces: 315810

18-4229
THRUST WASHER
Replaces: 319890

18-4230
THRUST WASHER
Replaces: 320305

18-4231
PROP SPACER
Replaces: 320570

18-4232
PROP SPACER
Replaces: 323943

APPLICATION ON NEXT PAGE

① Priced per package ② This product is priced per piece. To order priced per package, please add -9 to the part number.
③ Items ending in "D" are Display Packaged - Regular number is Non-Display

JOHNSON/EVINRUDE

HP	Year	Spacer Before Prop	Washer After Prop	Prop Nut	Cotter Pin	Prop Nut Kit
9.9/15	1974-75	—	—	18-3706	18-3740	—
9.9/15	1976-99	—	—	18-3706	18-3744	—
20	1984-90	18-4229	18-4232	18-3707	18-3743	18-3717
20/30/35	1991-99	—	18-4232	18-3707	18-3743	18-3717
25 ⑥	1991	—	18-4232	18-3707	18-3743	18-3717
25 ⑦	1991	18-4232	18-4228	18-3705	18-3742	18-3716
25 ⑧	1992	—	18-4232	18-3707	18-3743	18-3717
25/30	1984-90	18-4229	18-4232	18-3707	18-3743	18-3717
35	1976-90	18-4229	18-4232	18-3707	18-3743	18-3717
40 ① ④	1984-99	18-4230	18-4228	18-3705	18-3742	18-3716
40 Comm	1996-97	18-4222	18-4228	18-3705	18-3742	18-3716
40 Comm	1998-99	—	18-4228	18-3705	18-3742	18-3716
45 Comm ②	1986-97	—	18-4228	18-3705	18-3742	18-3716
48 ①	1987-96	18-4230	18-4228	18-3705	18-3742	18-3716
50/60 TTL	1996-98	18-4222	18-4228	18-3705	18-3742	18-3716
50 ②	1971-74	18-4222	18-4228	18-3705	18-3742	18-3716
50 ① ④	1975-99	18-4230	18-4228	18-3705	18-3742	18-3716
50 EL&DT	1996-98	—	18-4228	18-3705	18-3742	18-3716
50 Comm ②	1977-79	18-4222	18-4228	18-3705	18-3742	18-3716
55	1968-69	18-4222	18-4228	18-3705	18-3742	18-3716
55 ①	1976-79	18-4230	18-4228	18-3705	18-3742	18-3716
55 Comm ②	1980-97	18-4222	18-4228	18-3705	18-3742	18-3716
55 Comm	1998-99	—	18-4228	18-3705	18-3742	18-3716
60/70 ④	1996-99	—	18-4228	18-3705	18-3742	18-3716
60	1970-71, 1986-95	18-4222	18-4228	18-3705	18-3742	18-3716
60 ①	1980-85	18-4230	18-4228	18-3705	18-3742	18-3716
65	1972-73	18-4222	18-4228	18-3705	18-3742	18-3716
65 Comm	1984-95	18-4222	18-4228	18-3705	18-3742	18-3716
65 Comm	1996-99	—	18-4228	18-3705	18-3742	18-3716
70	1974-95	18-4222	18-4228	18-3705	18-3742	18-3716
75 ②	1975-84	18-4222	18-4228	18-3705	18-3742	18-3716
75 ①	1975-85	18-4230	18-4228	18-3705	18-3742	18-3716
Formula E	1986-90	18-4230	18-4228	18-3705	18-3742	18-3716
Sprint	1986-90	18-4230	18-4228	18-3705	18-3742	18-3716
85	1969-80, 1995	18-4222	18-4228	18-3705	18-3742	18-3716
88/90	1981-95	18-4222	18-4228	18-3705	18-3742	18-3716
88	1996	—	18-4228	18-3705	18-3742	18-3716
90 ① ④	1996-99	—	18-4228	18-3705	18-3742	18-3716
90 ②	1996	—	18-4231	18-3708-1	—	—
90 V-4 ④	1997-99	—	18-4228	18-3705	18-3742	18-3716
90 V-4 ② ④	1997	18-4223	18-4231	18-3708-1	—	—
90 FSX/ FPX ④	1998-99	18-4223	18-4231	18-3708-1	—	—
100	1979-80	18-4222	18-4228	18-3705	18-3742	18-3716
100 ⑨	1988-94	18-4222	18-4228	18-3705	18-3742	18-3716
100 ⑩	1992	—	18-4231	18-3708-1	—	—
100 Comm ④	1996, 1998	—	18-4228	18-3705	18-3742	18-3716
100 Comm	1995-97, 1999	18-4223	18-4231	18-3708-1	—	—
100 Comm ③	1984-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
110	1986-89	18-4222	18-4228	18-3705	18-3742	18-3716
112	1996	—	18-4228	18-3705	18-3742	18-3716
115	1973-94	18-4222	18-4228	18-3705	18-3742	18-3716
115 ① ④	1996-99	—	18-4228	18-3705	18-3742	18-3716
115 ②	1996	—	18-4231	18-3708-1	—	—
115 V-4 ④	1997-99	—	18-4228	18-3705	18-3742	18-3716
115 V-4 ② ④	1997	18-4223	18-4231	18-3708-1	—	—
115 FSX/ FPX ④	1998-99	18-4223	18-4231	18-3708-1	—	—
120 ③	1985	18-4223	18-4231	18-3708-1	18-3741	18-3715

APPLICATION CONTINUED ON NEXT PAGE

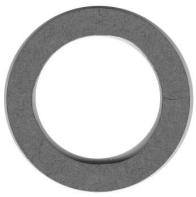
① Models equipped with small gearcase
② Models equipped with large gearcase
③ Models equipped with V-6 gearcase
④ For 3-Blade propeller only
⑤ Use 18-4222 for 4-Blade propeller
⑥ All models except DR, DE & DT
⑦ Models DR, DE & DT only
⑧ Except models RSU, RSLU, RWENB, RWLENB
⑨ Except 1992 models WTLENE, WTXNENE
⑩ Models WTLENE, WTXNENE
❶ 1992 ES models only
❷ Except 1992 ESX models
❸ 1992 TL models only
❹ 1992 CX, TX models only

JOHNSON/EVINRUDE

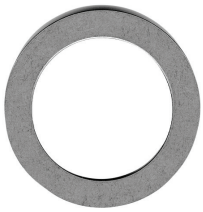
HP	Year	Spacer Before Prop	Washer After Prop	Prop Nut	Cotter Pin	Prop Nut Kit
120	1986-94	18-4222	18-4228	18-3705	18-3742	18-3716
125 ❶	1971-94	18-4222	18-4228	18-3705	18-3742	18-3716
125 ❷	1992	—	18-4231	18-3708-1	—	—
125 Comm	1991	—	18-4231	18-3708-1	18-3741	18-3715
125 Comm	1992-96	18-4223	18-4231	18-3708-1	—	—
130	1995-99	18-4223	18-4231	18-3708-1	—	—
135	1973-76	18-4222	18-4228	18-3705	18-3742	18-3716
140	1977-84	18-4222	18-4228	18-3705	18-3742	18-3716
140 ③	1985	18-4223	18-4231	18-3708-1	18-3741	18-3715
140 ❸	1986-94	18-4222	18-4228	18-3705	18-3742	18-3716
140 ③	1990	18-4223	18-4231	18-3708-1	18-3741	18-3715
140 ❹	1992	—	18-4231	18-3708-1	—	—
150	1978-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
150	1991-95	—	18-4231	18-3708-1	18-3741	18-3715
150 ④	1996-99	18-4223	18-4231	18-3708-1	—	—
155 Comm	1984-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
155 Comm	1991-95	—	18-4231	18-3708-1	18-3741	18-3715
175	1977-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
175	1992	—	18-4231	18-3708-1	—	—
175 ④	1993-99	18-4223	18-4231	18-3708-1	—	—
185	1984-85	18-4223	18-4231	18-3708-1	18-3741	18-3715
185 Comm ④	1991-95	—	18-4231	18-3708-1	18-3741	18-3715
200	1976-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
200/225 ④	1991-95	—	18-4231	18-3708-1	18-3741	18-3715
200/225 ④	1996-99	18-4223	18-4231	18-3708-1	—	—
225	1986-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
235	1978-85	18-4223	18-4231	18-3708-1	18-3741	18-3715
250/300	1991	18-4223 ⑤	18-4231	18-3708-1	18-3741	18-3715
250/300	1992	—	18-4231	18-3708-1	—	—
250/300 ④	1993-95	18-4223	18-4231	18-3708-1	—	—
250	1996-99	18-4223	18-4231	18-3708-1	—	—
2.6L	1984-85	18-4223	18-4231	18-3708-1	18-3741	18-3715
275	1986	18-4223	18-4231	18-3708-1	18-3741	18-3715
3.6L	1986-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
OMC SEA DRIVE						
V4	1982-90	18-4222	18-4228	18-3708-1	18-3742	18-3715
V6	1982-90	18-4223	18-4231	18-3708-1	18-3741	18-3715
V8	1987, 1989-90	18-4223	18-4231	—	—	—

① Models equipped with small gearcase
② Models equipped with large gearcase
③ Models equipped with V-6 gearcase
④ For 3-Blade propeller only
⑤ Use 18-4222 for 4-Blade propeller
⑥ All models except DR, DE & DT
⑦ Models DR, DE & DT only
⑧ Except models RSU, RSLU, RWENB, RWLENB
⑨ Except 1992 models WTLENE, WTXNENE
⑩ Models WTLENE, WTXNENE
❶ 1992 ES models only
❷ Except 1992 ESX models
❸ 1992 TL models only
❹ 1992 CX, TX models only

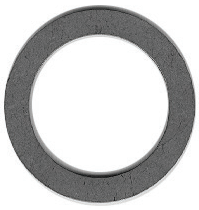
18-8304
OIL SEAL
Replaces: 321830



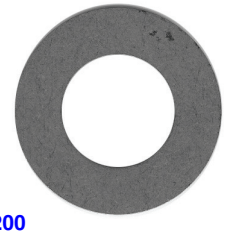
18-0195
THRUST WASHER
Reverse & Forward Gear
Replaces: 314731
For: 45-60 HP - 2 Cyl, 3 Cyl, V-4 & V-6



18-0197
THRUST WASHER
Forward Gear
Replaces: 333725
For: 40-55 HP - 1989-1995



18-0198
THRUST WASHER
Forward Gear
Replaces: 324766
For: 3 Cyl, V-4 & V-6



18-0200
THRUST WASHER
Drive Shaft
Replaces: 327656
For: V-4 & V-6

18-0201
THRUST WASHER
Drive Shaft
Replaces: 333771
For: 40-60 HP - 1990-1995

18-1117
PINION BEARING
Replaces: 387817

18-1154
BALL BEARING
Replaces: 377139

18-1158
CARRIER BEARING
Replaces: 387247

18-1750
COMPLETE BEARING HOUSING
For: Cobra Drives & V6

18-1161
TAPERED ROLLER BEARING
Replaces: 983891

18-1299
LOWER MAIN BEARING
Replaces: 433503
For: V4 & V6 60° engines

18-1344
NEEDLE BEARING
Ref. # J-1812
Fits: Driveshaft bearing cup 18-4807 (OE# 439476)

18-1350
NEEDLE BEARING
(CARRIER)
Replaces: 379504

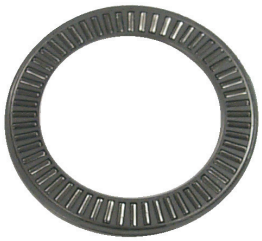
18-1351
NEEDLE BEARING
(CARRIER)
Replaces: 382407

18-1354
NEEDLE BEARING
Replaces: 386764

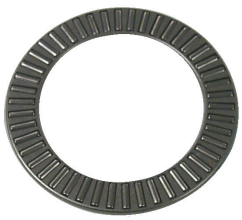
18-1355
NEEDLE BEARING
Replaces: 386765

18-1356
NEEDLE BEARING
(PINION)
Replaces: 382343

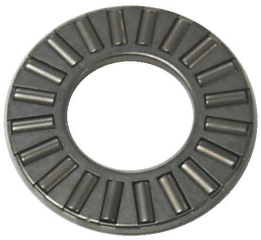
18-1357
NEEDLE BEARING
(PINION)
Replaces: 384195



18-1363
THRUST BEARING
Replaces: 397537

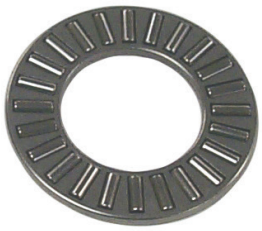


18-1364
THRUST BEARING
Replaces: 397538



18-1365
THRUST BEARING
Replaces: 387656

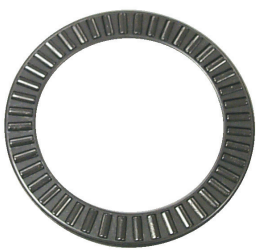
18-1366
THRUST BEARING
Replaces: 382408



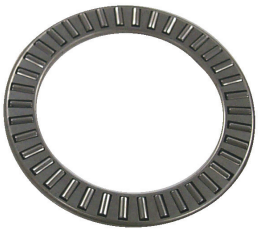
18-1367
THRUST BEARING
Replaces: 385068

18-1368
THRUST BEARING
Replaces: 398901

18-1369
THRUST BEARING
Replaces: 432264



18-1370
THRUST FORWARD BEARING
Replaces: 389042



18-1371
THRUST FORWARD BEARING
Replaces: 385043

APPLICATION BEGINS ON NEXT PAGE

HP	Year	Drive Shaft Bearing	Pinion Gear Bearing	Fore Carrier Bearing	Aft Carrier Bearing	Fwd. Gear Thrust Bearing	Rev Gear Thrust Bearing	Fore Propshaft Bearing	Aft. Propshaft Bearing
25D	1989-95	18-1368	18-1356	18-1354	18-1355	18-1364	18-1363	18-1369	18-1351
35	1987	—	—	18-1354	18-1355	—	—	—	—
40	1984-88	—	—	18-1354	18-1355	—	—	—	—
40	1989-Up	18-1368	18-1356	18-1354	18-1355	18-1364	18-1363	18-1369	18-1351
45 Comm	1985-Up	—	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—
48	1987-88	—	—	18-1354	18-1355	—	—	—	—
48	1989-96	18-1368	18-1356	18-1354	18-1355	18-1364	18-1363	18-1369	18-1351
50	1973-74	18-1367	18-1356	18-1351	18-1350	18-1366	18-1366	—	—
50	1975	—	—	18-1354	18-1355	—	—	—	—
50	1979-88	—	—	18-1354	18-1355	—	—	—	—
50	1989-Up	18-1368	18-1356	18-1354	18-1355	18-1364	18-1363	18-1369	18-1351
50 ①	1995-Up	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
55	1976-81	—	—	18-1354	18-1355	—	—	—	—
55 ②	1980-82	18-1367	18-1356	18-1351	18-1350	18-1366	18-1366	—	—
55 Comm	1983-Up	—	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—
60 ②	1980-81	18-1367	18-1356	18-1351	18-1350	18-1366	18-1366	—	—
60	1980-85	—	—	18-1354	18-1355	—	—	—	—
60 ③	1986-87	—	—	18-1354	18-1355	—	—	—	—
60 ④	1986-97	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
65	1973	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
65 Comm	1984-97	—	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—
70 ④	1974-97	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
70 ③	1979-85	—	—	18-1354	18-1355	—	—	—	—
75 ④	1975-88	18-1367	18-1356	18-1351	18-1350	18-1371	18-1366	—	—
75 ③	1979-87	—	—	18-1354	18-1355	—	—	—	—
85	1973-80	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
85	1991-95	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
88	1987-96	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
90	1981-97	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
100	1979-80	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
100	1990-94	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
100 Comm	1984-90	—	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—
100 Comm ⑧	1989-90	—	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—
100 Comm	1991-93	—	18-1365	18-1117	18-1351	—	18-1370	18-1366	—
110	1986-89	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
112	1994-95	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
115	1973-85	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
115	1990-95	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
120	1985	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
120	1986-92	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
125 Comm ⑤	1989-90	—	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—
125 Comm ⑥	1989-90	—	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—
125 Comm	1991-94	—	18-1365	18-1117	18-1351	—	18-1370	18-1366	—
125	1992	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
135	1973-76	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
140	1977-84	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
140	1985	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
140	1986-92	18-1365	18-1357	18-1351	18-1350	18-1371	18-1366	—	—
140 TX	1988-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
140 TX	1991-92	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
150	1978-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
150	1991-95	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
150 Comm	1993-95	—	18-1365	18-1117	18-1351	—	18-1370	18-1366	—
155 Comm	1984-90	—	18-1365	—	18-1351	18-1158	—	18-1366	—
155 Comm ⑤	1989-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
155 Comm ⑦	1989-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
175	1977	18-1365	18-1117	18-1351	18-1158	—	18-1366	—	—
175	1978-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
175	1991-97	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
185	1984-85	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
185	1990	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
185	1992-94	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
200	1976-77	18-1365	18-1117	18-1351	18-1158	—	18-1366	—	—
200	1978-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
200	1991-97	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
200 Comm	1990-91	—	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—
225	1986-90	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—
225	1991-97	18-1365	18-1117	18-1351	—	18-1370	18-1366	—	—
235	1978-85	18-1365	18-1117	18-1351	18-1158	18-1370	18-1366	—	—

① 3 Cyl. Models
② Rope Start Models
③ 15" Transom Models
④ 20" Transom Models
⑤ WTP Models
⑥ ESX Models
⑦ WTA Models Only
⑧ Models with "S" Prefix Only

OUTBOARD SHAFTS

18-1723
LOWER DRIVE SHAFT
Replaces: 346004
For: V4 60° includes: E100, E115, E75, E 90, J115 & J90

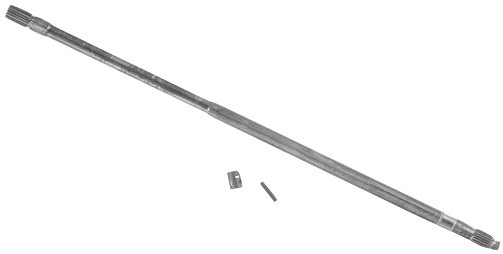
18-2277
LOWER DRIVE SHAFT
Replaces: 335722

18-2279
LOWER DRIVE SHAFT
Replaces: 335679

18-9219
LOWER DRIVE SHAFT
Replaces: 335677

18-1722
DRIVE SHAFT
Replaces: 438399
For: 20" Models, 40-50HP (1997-99)

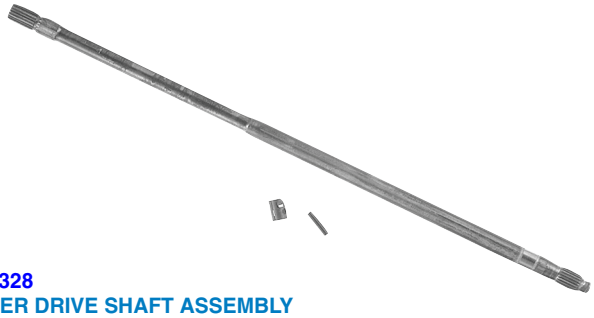
18-1721
DRIVE SHAFT
Replaces: 433067
For: 20" Models, 40-50(1989-92)



18-2325
UPPER DRIVE SHAFT ASSEMBLY
Replaces: 435760

18-2326
UPPER DRIVE SHAFT ASSEMBLY
Replaces: 436232

18-2327
UPPER DRIVE SHAFT ASSEMBLY
Replaces: 436234



18-2328
UPPER DRIVE SHAFT ASSEMBLY
Replaces: 435761

18-2330
UPPER DRIVE SHAFT ASSEMBLY
(Extra Long)
Replaces: 436235

18-2093
SEAL
Replaces: 319664, 333096, 398051
For: 20 - 35 HP(1977-95) seal for prop-shaft **18-2026**, driveshaft **18-2033**, upper crankcase **18-8351**

APPLICATION BEGINS ON NEXT PAGE

HP	Year	Lower Drive Shaft	Upper Drive Shaft	Upper Drive Shaft (Extra Long)
85 TTL	1991	18-2277	—	—
85 TTL	1992-95	18-2277	18-2326	—
88	1991	18-2277	—	—
88	1992-96	18-2277	18-2326	—
90	1991	18-2277	—	—
90	1992-97	18-2277	18-2326	—
90 ① ②	1995-96	—	18-2327	—
90 ② ③	1995-96	18-9219	—	18-2330
90 ②	1997	18-2277	18-2326	—
100	1991	18-2277	—	—
100	1992-94	18-2277	18-2326	—
100 Comm	1991	18-9219	——	
100 Comm	1992-97	18-9219	18-2326	—
112	1994-96	18-2277	18-2326	—
115	1991	18-2277	—	—
115	1992-97	18-2277	18-2326	—
115 ① ②	1995-96	—	18-2327	—
115 ② ③	1995-96	18-9219	—	18-2330
115 ②	1997	18-2277	18-2326	—
120	1991-93	18-2277	—	—
120 ④	1993	18-9219	—	—
120 TL	1994	18-2277	18-2326	—
120 TX	1994	18-9219	—	—
125 Comm	1991-95	18-9219	18-2326	—
125	1992-93	18-2277	—	—
125 ④	1993	18-9219	—	—
125	1994	18-2277	18-2326	—
130	1995-97	18-9219	18-2326	—
140 TX	1990-91	18-9219	—	—
140 TL	1991-94	18-2277	18-2326	—
140 TX	1992-94	18-9219	—	—
150	1990	18-9219	—	—
150	1991	18-9219	—	—
150	1992-97	18-9219	18-2327	18-2330
150 Comm	1993-95	18-9219	18-2327	18-2330
155 Comm	1990	18-2279③	—	—
155 Comm ⑤	1990	18-9219	—	—
155 Comm	1991	18-9219	—	—
155 Comm	1992	18-9219	18-2326	—
175	1990	18-9219	—	—
175	1991	18-9219	—	—
175	1992-97	18-9219	18-2327	18-2330
185	1990	18-9219	—	—
185	1991	18-9219	—	—
185	1992-94	18-9219	18-2326	—
200	1990	18-9219	—	—
200	1991	18-9219	—	—
200	1992-97	18-9219	18-2326	—
200 Comm	1990	18-9219	—	—
225	1990	18-9219	—	—
225	1991	18-9219	—	—
225	1992-97	18-9219	18-2326	—
250	1991-95	18-2279	—	—
250	1997	18-2279	—	—
300	1990	18-2279	—	—
300	1991-95	18-2279	—	—

① 20" Models ② 60 Degree V Models ③ 25" Models ④ F Suffix Only ⑤ WTP Models Only

18-1725
PROP SHAFT
Replaces: 436834
For: V4 60HP

18-2187
PROP SHAFT
Replaces: 395209, 391472

18-2250
PROP SHAFT
Replaces: 387879

18-2251
PROP SHAFT
Replaces: 435022, 433017, 436740

18-2252
PROP SHAFT
Replaces: 387818, 436888

18-2355
PROP SHAFT
Replaces: 386659
For: 35, 40, 48, 50, 55, 60, 70, 75 HP 2 & 3 cyl. outboards (1975-1987)

18-2288
PROP SHAFT
Replaces: 397541, 439138

PROP SHAFT APPLICATION BEGINS ON PAGE 338

18-1287
FORWARD GEAR & BUSHING
Replaces: 392475
For: 25-35HP (1975-88)

18-1291
GEAR SET
For: Commercial V4 gearcases

—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear	435123
NSS	Reverse Gear	336574
18-2216	Clutch	337774

18-1292
GEAR SET
For: Late model V-6 150-225 H.P. with large reverse gear

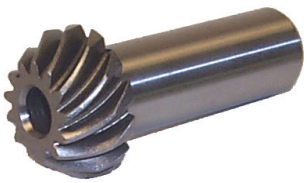
—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear	5004216
NSS	Reverse Gear	336561

18-1293
GEAR SET
For: 20HP (1984-98), 25HP(1985-02), 30HP (1984-02) 35HP (1984-01)

—CONTAINS—

Part #	Desc.	O.E.#
18-1287	Forward Gear	392475
18-1289	Reverse Gear	327655
18-1288	Pinion	328313
18-1290	Clutch	337020



18-1288
PINION GEAR
Replaces: 328313
For: 25-35HP (1984-96)

18-2208
REVERSE GEAR
Replaces: 318304

18-2209
SLIDING CLUTCH
Replaces: 318303

18-2216
SLIDING CLUTCH
Replaces: 337772, 337774, 334516, 336562, 910995

18-2217
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear	435020
NSS	Reverse Gear	910994
18-2216	Sliding Clutch	337772

18-2218
FORWARD GEAR SET
Replaces: 434063, 989966, 985050, 436746
Includes: Forward & Pinion Gears

18-2219
REVERSE GEAR
Replaces: 333077, 317838, 340490

18-2220
SLIDING CLUTCH
Replaces: 323664, 320630

18-2221
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
18-2218	Forward Gear	434063
18-2219	Reverse Gear	333077
18-2220	Sliding Clutch	323664

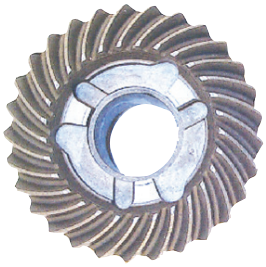
18-2287
CLUTCH DOG
Replaces: 319895

18-2308
SLIDING CLUTCH
Replaces: 332491

NSS - Not Sold Separately

APPLICATION BEGINS ON PAGE 338

18-1289
REVERSE GEAR
Replaces: 327655
For: 25-35HP (1984-96)



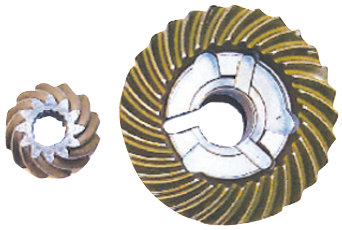
18-2309
REVERSE GEAR
Replaces: 332489

18-2290
GEAR SET

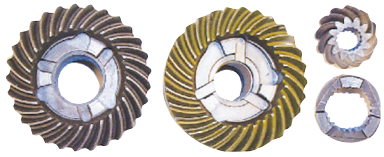
—CONTAINS—

Part #	Desc.	O.E.#
NSS	Forward Gear Set	435020, 434026, 983141, 391289
NSS	Reverse Gear	336561
18-2216	Sliding Clutch	337774, 334516, 336562, 910795, 337772

18-1290
CLUTCH DOG
Replaces: 337020
For: 25-35HP (1992-98)



18-2310
FORWARD GEAR SET
Replaces: 397627
Includes: Forward & Pinion Gears



18-2315
GEAR SET

—CONTAINS—

Part #	Desc.	O.E.#
18-2310	Forward Gear Set	397627
18-2309	Reverse Gear	332489
18-2308	Sliding Clutch	332491

18-1729
COVER & BUSHING ASSEMBLY
Replaces: 434588
For: 40HP (1993-02), 48HP (1993-96), 50HP (1993-02)

18-1500
INTAKE WATER SCREEN
Replaces: 337778
For: 100, 120, 125, 140, 150, 175, 200, 225 (1993) (OMC Cobra & V-6)

18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with three ram intrigrel tilt/trim.

18-1343
BEARING CARRIER RETAINING TAB
Replaces: 333957
For: 100, 120, 125, 140, 150, 175, 200, 225, (1988-92) (Cobra Drives)

18-1712
BEARING RETAINER
Replaces: 980014
For: 100, 120, 140, 165, 175, 190, 225, 235 (1968-77)

18-4807
DRIVESHAFT BEARING RETAINER CAP
Replaces: 439476
To replace bearing use **18-1344**

18-3766
SHIFT CRADLE
Replaces: 334163
For: V-4/V-6, Cobra, Stringer

18-3765
HOUSING PIN
Replaces: 331880
For: 18-3767 bearing housing

18-71102
CONTROL BOX REPAIR KIT
For: OMC 397272 + 390610

PKG. OF 2

18-2243
18-2243-9①
DETENT BALL
Replaces: 316506
9.9 - 35 HP

18-2398
RETAINING SPRING
Replaces: 320311
For: 2 & 3 CYL.

18-2399
RETAINING SPRING
Replaces: 324369
For: V-4 & V-6

NSS - Not Sold Separately ① Priced per package **APPLICATION BEGINS ON NEXT PAGE**

ALL FORWARD GEARS INCLUDE PINION GEARS

HP	Year	Model	Prop Shaft	Gear Set	Fwd. Gear	Rev. Gear	Clutch
20	1985-95	ALL		18-1293	18-1287 ⑩	18-1289	18-1290
25	1985-95	ALL		18-1293	18-1287 ⑩	18-1289	18-1290
25D	1989-95	ALL	18-2288	18-2315	18-2310	18-2309	18-2308
30	1984-96	ALL		18-1293	18-1287 ⑩	18-1289	18-1290
35	1984-94	ALL ❾		18-1293	18-1287 ⑩	18-1289	18-1290
35	1987	AE, AR, AT	—	—	—	—	18-2287
40	1984-88	ALL	—	—	—	—	18-2287
40	1989-97	ALL	18-2288	18-2315	18-2310	18-2309	18-2308
48	1987-88	ALL	—	—			18-2287
48	1989-96	ALL	18-2288	18-2315	18-2310	18-2309	18-2308
50	1975	ALL	—	—	—	—	18-2287
50	1979-88	ALL	—	—	—	—	18-2287
50	1989-97	2 Cyl.	18-2288	18-2315	18-2310	18-2309	18-2308
50	1997	3 Cyl.	18-2250	—	—	18-2208	18-2209
55	1976-78	ALL	—	—	—	—	18-2287
60	1980-85	Electric Start	—	—	—	—	18-2287
60	1986-87	⑥	18-2250	—	—	18-2208	18-2209
60 ⑧	1986-87	3 Cyl.	—	—	—	—	18-2287
60	1988-97	ALL	18-2250	—	—	18-2208	18-2209
65	1984	ALL	18-2250	—	—	18-2208	18-2209
65	1987	ALL	18-2250	—	—	18-2208	18-2209
65	1990-91	ALL	18-2250	—	—	18-2208	18-2209
65 COMM	1985-97	ALL	18-2250	—	—	18-2208	18-2209
65 COMM Remote	1992-95	ALL	18-2250	—	—	18-2208	18-2209
65 COMM Rope	1992-95	ALL	18-2250	—	—	18-2208	18-2209
70	1975	①	N/A	—	—	18-2208	18-2209
70	1976	ALL	N/A	—	—	18-2208	18-2209
70	1977-85	⑥	18-2250	—	—	18-2208	18-2209
70 ⑧	1979-85	ALL	—	—	—	—	18-2287
70	1986-97	ALL	18-2250	—	—	18-2208	18-2209
70TTL	1992-95	ALL	18-2250	—	—	18-2208	18-2209
75 ⑧	1975-87	ALL	—	—	—	—	18-2287
75	1976	⑥	N/A	—	—	18-2208	18-2209
75	1977	⑥	18-2250	—	—	18-2208	18-2209
75	1978-80	▯	18-2250	—	—	18-2208	18-2209
75	1982-87	⑥	18-2250	—	—	18-2208	18-2209
75	2000-01	FPX & FX	18-2251	18-1291	—	—	18-2216
85	1973-77	ALL	—	—	—	18-2219	—
85	1978-80	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
85	1991-95	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
88	1987-96	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
90	1981-98 ❷	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
90	1995-01	25" Transoms	18-2251	18-1291	—	—	18-2216
90	1999	ALL	18-1725	18-2221	18-2218	18-2219	18-2220
100	1979-80,90-95	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
100 COMM	1984-90	ALL	18-2187	—	—	—	18-2216
100 COMM	1989-90,1998	③	18-2252	18-2221	18-2218	18-2219	18-2220
100 COMM	1993-01	ALL	18-2251	18-1291	—	—	18-2216
105 JET	1992	ALL	18-2251	18-2217	—	—	18-2216
105	1997-99	ALL	18-2251	18-1291	—	—	18-2216
105 COMM	2000-01	ALL	18-2251	18-1291	—	—	18-2216
110	1986-89	ALL	18-2252	18-2221	18-2218	18-2219	18-2220

① Models with "E" suffix only
② Models with " WTP" only
③ Models with "S" prefix only
④ Models "ESX" only
⑤ All models except "ESX"
⑥ 20" Transom only
⑦ All models except 140TX
⑧ 15" Models
⑨ 1993 Models "ESX" "F" suffix only
❶ Except 1999 "FCX" Models
❷ Except 1998 "FSX" Models
❺ Models with "F" suffix only
❼ Models with "S" suffix only
❽ Fits new style reverse gear with 6 clutch ears only
❾ Except AE, AR & AT models
⑩ Pinion 18-1288 sold separately

ALL FORWARD GEARS INCLUDE PINION GEARS

HP	Year	Model	Prop Shaft	Gear Set	Fwd. Gear	Rev. Gear	Clutch
112	1994-96	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
115	1973-76	ALL	—	—	—	18-2219	—
115	1977	ALL	18-2252	—	—	18-2219	18-2220
115	1978-85, 1990-98	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
115	1995-01	25" Transoms	18-2251	18-1291	—	—	18-2216
115	1999	20" 60 degree V4	18-2252	18-2221	18-2218	18-2219	18-2216
115	1999	25" 60 degree V4	18-2251	—	—	—	18-2216
120	1985	ALL	—	—	—	—	18-2216
120	1986-92	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
120	1993-94	TL & TX ❼	18-2252	18-2221	18-2218	18-2219	18-2220
120	1993-94	TX ❺	18-2251	18-1291	—	—	18-2216
125 COMM	1989-90	④	18-2252	18-2221	18-2218	18-2219	18-2200
125 COMM	1989-90	⑤	18-2187	—	—	—	18-2216
125 COMM	1992-94,1996	⑤	18-2251	—	—	—	18-2216
125	1991	②	18-2251	—	—	—	18-2216
125	1991-95	④ ⑨	18-2252	18-2221	18-2218	18-2219	18-2220
125	1993-95	❺	18-2251	18-1291	—	—	18-2216
125	1996-98	ALL	18-2251	18-1291	—	—	18-2216
130	1995-01	TL & TX & 25"	18-2251	18-1291	—	—	18-2216
135	2001	ALL	18-2251	18-1291	—	—	18-2216
140	1977	ALL	18-2252	—	—	—	18-2220
140	1978-84, 1986-87	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
140	1985	ALL	18-2187	—	—	—	18-2216
140	1988-94	⑦	18-2252	18-2221	18-2218	18-2219	18-2220
140	1988-90	TX	18-2187	—	—	—	18-2216
140	1993-94	TX ❺	18-2251	18-1291	N/A	N/A	18-2216
150	1978-79	ALL	—	—	—	—	18-2216 ▯
150	1980-87	CHECK O.E.	18-2187	18-2217	—	—	18-2216
150	1988-89,90	ALL	18-2187	18-2217	—	—	18-2216
150	1991-99 ❶	ALL	18-2251	18-2290	—	—	18-2216
150	2004	ALL	18-2251	18-1292	N/A	N/A	18-2216
150 COMM	1993-96	ALL	18-2251	18-2290	—	—	18-2216
155 COMM	1984-88	ALL	18-2187	—	—	—	18-2216
155 COMM WTP	1986-88	ALL	18-2187	—	—	—	18-2216
155 COMM							
WTL& WTX	1989-90	ALL	18-2187	—	—	—	18-2216
155 COMM	1989-90	②	18-2187	18-2217	—	—	18-2216
155 COMM	1991-92	ALL	18-2251	18-2290	—	—	18-2216
175	1977	ALL	—	N/A	N/A	N/A	18-2220
175	1978-83	ALL	—	—	—	—	18-2216 ▯
175	1985-90	ALL	18-2187	18-2217	—	—	18-2216
175/185	1991-99 ❶	ALL	18-2251	18-2290	—	—	18-2216
185	1984-85	ALL	18-2187	18-2217	—	—	18-2216
200	1979-86	ALL	—	18-2217	—	—	18-2216
200	1988-90	ALL	18-2187	18-2217	—	—	18-2216
200	1991-99	ALL	18-2251	18-2290	—	—	18-2216
200	2002-03	ALL	18-2251	18-1292	N/A	N/A	18-2216
220	1987	ALL	18-2187	18-2217	—	—	18-2216
225	1986-87	ALL	—	18-2217	—	—	18-2216
225	1988-89	ALL	18-2187	18-2217	—	—	18-2216
225	1991-99	ALL	18-2251	18-2290	—	—	18-2216
225	2002-04	ALL	18-2251	18-1292	N/A	N/A	18-2216

② Models with "WTP" only
③ Models with "S" prefix only
④ Models "ESX" only
⑤ All models except "ESX"
⑥ 20" Transom only
⑦ All models except 140TX
⑧ 15" Models
⑨ 1993 Models "ESX" "F" suffix only
❶ Except 1999 "FCX" Models
❷ Except 1998 "FSX" Models
❺ Models with "F" suffix only
❼ Models with "S" suffix only
❽ Fits new style reverse gear with 6 clutch ears only
❾ Except AE, AR & AT models
❿ Pinion 18-1288 sold separately

ALL FORWARD GEARS INCLUDE PINION GEARS

HP	Year	Model	Prop Shaft	Gear Set	Fwd. Gear	Rev. Gear	Clutch
235	1979-85	ALL	—	18-2217	—	—	18-2216
250	1991-99	ALL	18-2251	—	—	—	18-2216
250	2002-03	ALL	18-2251	18-1292	N/A	N/A	18-2216
275	1985-88	ALL	18-2251	—	—	—	18-2216
3.6L	1985-87	ALL	18-2251	—	—	—	18-2216
300	1988-95	ALL	18-2251	—	—	—	18-2216

① Models with "E" suffix only
② Models with " WTP" only
③ Models with "S" prefix only
④ Models "ESX" only
⑤ All models except "ESX"
⑥ 20" Transom only
⑦ All models except 140TX
⑧ 15" Models
⑨ 1993 Models "ESX" "F" suffix only
❶ Except 1999 "FCX" Models
❷ Except 1998 "FSX" Models
❺ Models with "F" suffix only
❼ Models with "S" suffix only
❽ Fits new style reverse gear with 6 clutch ears only
❾ Except AE, AR & AT models
❿ Pinion 18-1288 sold separately

SEA DRIVE SHAFTS AND GEARS

HP	Year	Model	Prop Shaft	Gear Set	Fwd. Gear	Rev. Gear	Clutch
1.6	1990 ①	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2	1990 ②	ALL	18-2187	—	—	—	18-2216
2	1990 ①	ALL	18-2187	—	—	—	18-2216
3	1990 ①	ALL	18-2187	18-2217	—	—	18-2216
3	1990	ALL	18-2187	18-2217	—	—	18-2216
4	1990	ALL	18-2187	—	—	—	18-2216
1.6	1989	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2	1989	ALL	18-2187	—	—	—	18-2216
3	1989	ALL	18-2187	18-2217	—	—	18-2216
4	1989	ALL	18-2187	—	—	—	18-2216
1.6	1988	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2	1988	ALL	18-2187	—	—	—	18-2216
3	1988	ALL	18-2187	18-2217	—	—	18-2216
1.6	1987	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
1.8	1987	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.7	1987	ALL	18-2187	18-2217	—	—	18-2216
3.6	1987	ALL	18-2187	—	—	—	18-2216
1.6	1986	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.6	1986	ALL	18-2187	18-2217	—	—	18-2216
1.6 V-4	1985 ③	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.6 V-6	1985 ④	ALL	18-2187	—	—	—	18-2216
2.5/2.6	1985 ③	ALL	18-2187	—	—	—	18-2216
1.6 V-4	1984 ③	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.6 V-6	1984 ④	ALL	18-2187	—	—	—	18-2216
2.5/2.6	1984 ③	ALL	18-2187	—	—	—	18-2216
1.6	1983	ALL	18-2252	18-2221	18-2218	18-2219	18-2220
2.6	1983	ALL	N/A	—	—	—	18-2216
2.5/2.6	1982	ALL	—	—	—	—	18-2216

① Models with "E" suffix only ② Models with "WTP" only ③ Models with "S" prefix only ④ Models "ESX" only

18-6525
THROTTLE CABLE (41")
Replaces: 397003
For: 4, 85, 115 HP models from 1968 & up

18-6526
THROTTLE CABLE (38")
Replaces: 397004
For: 6 & 8 HP models from 1968 - 1990

18-6527
THROTTLE CABLE (20 3/4")
Replaces: 395911
For: 10 HP models from 1968 - 1990

18-6528
THROTTLE CABLE (23 1/2")
Replaces: 5000581, 396161
For: 20, 25 & 30 HP models from 1986 & up

THROTTLE CABLE APPLICATION

HP	Year Start	Year Stop	Throttle Cable	HP	Year Start	Year Stop	Throttle Cable
4	1987	1996	18-6525	25	1986	1989	18-6528
6	1985	1990	18-6526	25	1999	2005	18-6528
8	1985	1990	18-6526	30	1986	1989	18-6528
9.9	1986	1992	18-6527	30	1999	2005	18-6528
14	1988	1989	18-6526	35	1986	1989	18-6528
15	1986	1992	18-6527	85	1991	1995	18-6525
20	1986	1989	18-6528	115	1994	1995	18-6525

SHIMS

Part #	Desc.	O.E. #	I.D.	Part #	Desc.	O.E. #	I.D.
18-1718②	Kit	–		18-2229①③	.003 Shim	323362	1.24
18-2224③	.003 Shim	320166	1.58	18-2230	.004 Shim	323361	1.24
18-2225③	.004 Shim	320167	1.56	18-2231	.005 Shim	314745	1.24
18-2226③	.005 Shim	320168	1.53	18-2232	.003 Shim	323889	1.22
18-2227③	.006 Shim	320169	1.53	18-2233	.004 Shim	323890	1.22
18-2228	.007 Shim	320170	1.53	18-2234①③	.005 Shim	317232	.22

HP	Year	0.003 Shim	0.004 Shim	0.005 Shim	0.006 Shim	0.007 Shim
60	1980-1987	18-2224	18-2225	18-2226	18-2227	18-2228
60	1988-95	18-2232	18-2233	18-2234	—	—
60SST	1989-1990	18-2224	18-2225	18-2226	18-2227	18-2228
60TTL	1992	18-2232	18-2233	18-2234	—	—
65C	1984-91,93-95	18-2232	18-2233	18-2234	—	—
65C	1992	18-2232	18-2233	18-2234	—	—
70	1975-76	18-2232	18-2233	18-2234	—	—
70	1977-85	18-2224	18-2225	18-2226	18-2227	18-2228
70	1986-95	18-2232	18-2233	18-2234	—	—
70TTL	1992	18-2232	18-2233	18-2234	—	—
75	1975-1988	18-2224	18-2225	18-2226	18-2227	18-2228

① STD PKG OF 2 ② Includes 1 each of 18-2229, 18-2230 & 18-2231
③ This product is priced per piece. To order priced per package, please add -9 to the part number

APPLICATION CONTINUED ON NEXT PAGE

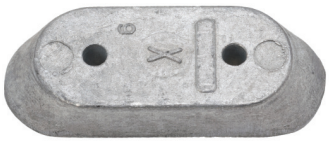
HP	Year	0.003 Shim	0.004 Shim	0.005 Shim	0.006 Shim	0.007 Shim
85	1975-79	18-2229	18-2230	18-2231	—	—
85	1980,91	18-2229	18-2230	18-2231	—	—
85TTL	1992-95	18-2229	18-2230	18-2231	—	—
88	1987-95	18-2229	18-2230	18-2231	—	—
90	1981-95	18-2229	18-2230	18-2231	—	—
100	1979	18-2229	18-2230	18-2231	—	—
100	1980,90-95	18-2229	18-2230	18-2231	—	—
100C	1984-87,89-95	18-2229	18-2230	18-2231	—	—
100PLY	1989	18-2229	18-2230	18-2231	—	—
105JET	1992-93	18-2229	18-2230	18-2231	—	—
110	1986-89	18-2229	18-2230	18-2231	—	—
115	1980-85,90-95	18-2229	18-2230	18-2231	—	—
115	1975-79	18-2229	18-2230	18-2231	—	—
120	1985-95	18-2229	18-2230	18-2231	—	—
125, 125C	1989-95	18-2229	18-2230	18-2231	—	—
125ESX	1989-90	18-2229	18-2230	18-2231	—	—
125WTPL	1990	18-2229	18-2230	18-2231	—	—
135	1975-76	18-2229	18-2230	18-2231	—	—
140	1977-79	18-2229	18-2230	18-2231	—	—
140	1980-95	18-2229	18-2230	18-2231	—	—
150	1979-95	18-2229	18-2230	18-2231	—	—
150C	1986-91,95	18-2229	18-2230	18-2231	—	—
155C	1984-87,89-95	18-2229	18-2230	18-2231	—	—
175	1977	18-2229	18-2230	18-2231	—	—
175	1978-88,90-95	18-2229	18-2230	18-2231	—	—
185	1984-85,90-95	18-2229	18-2230	18-2231	—	—
200	1976-77	18-2229	18-2230	18-2231	—	—
200	1978-83,86-95	18-2229	18-2230	18-2231	—	—
200C	1990	18-2229	18-2230	18-2231	—	—
225	1986-93	18-2229	18-2230	18-2231	—	—
235	1978-85	18-2229	18-2230	18-2231	—	—
1600cc	1988	18-2229	18-2230	18-2231	—	—
2500cc	1988	18-2229	18-2230	18-2231	—	—

① STD PKG OF 2 ② Includes 1 each of 18-2229, 18-2230 & 18-2231
③ This product is priced per piece. To order priced per package, please add -9 to the part number

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.

③ **18-6115**
ANODE TRANSOM BRACKET
Replaces: 433580
For: 60-225 (1991-93)
For use on Stern Bracket

③ **18-6017**
① **18-6017A**
② **18-6100**
ANODE
Replaces: 173029, 123009
(1981-91) 9.9-115 HP
For use on gearcase and transom bracket assembly



18-6018
ANODE
Replaces: 327606
1983-89 2HP, For Motor Leg

③ **18-6024**
① **18-6024A**
ANODE
Replaces: 393023, 436745
(1982-87) 60-300 HP
For use on gearcases

③ **18-6025**
ANODE
Replaces: 433458, 398331
(1987-92) 60-300HP
For use on Stern Bracket

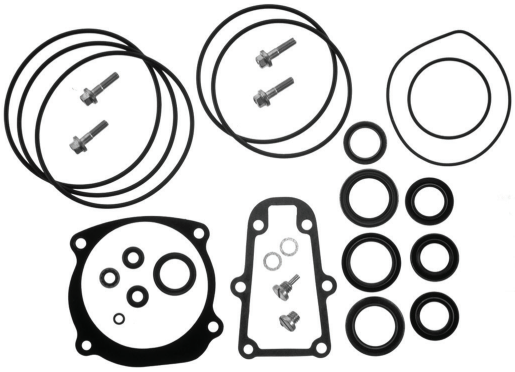
② **18-6026**
ANODE
Replaces: 392462
For exhaust housing,
2 & 3 Cyl. (1984-99)

③ **18-6095**
① **18-6095A**
ANODE
Replaces: 431708
(1988-90) 45-300 HP
For use on Prop Shaft Bearing Carrier

③ **18-6020**
ANODE
Replaces: 976669
(1969-89)
Kit for V4 & V6

③ **18-6027**
ANODE
Replaces: 392123
(1982-98) 40-300 HP
Front Lower Leg Extension

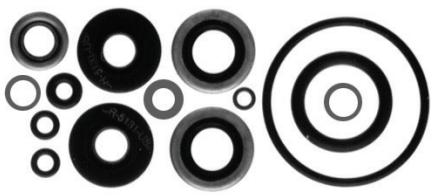
① Aluminum ② Magnesium ③ Zinc



18-2623
LOWER UNIT SEAL KIT
Replaces: 439141

— *CONTAINS* —

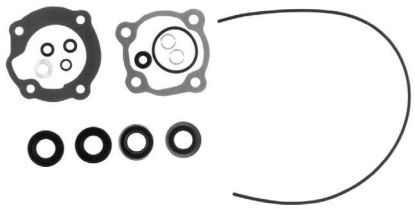
Part #	Desc.	O.E. #	Qty.
18-0110	Shift Housing Gasket	314082	1
18-2001	Seal	330137	2
18-2002	Seal	320862	2
18-2026	Seal	321453	2
18-2061	Seal	329922	1
18-2062	Seal	329923	1
18-2377	Screw	316563	4
18-2378	Magnetic Drain Screw	318544	1
18-2536	O-Ring	315788	1
18-2557	Impeller Gasket	338484	1
18-4248	Washer	311598	2
18-7109	O-Ring	317178	1
18-7120	O-Ring	307853	1
18-7127	O-Ring	313446	1
18-7130	O-Ring	314728	1
18-7133	O-Ring	305123	2
18-7137	O-Ring	318372	2
18-7142	O-Ring	322119	1
18-7144	O-Ring	333572	3
18-7145	O-Ring	332584	1
18-7475	Washer	328743	4
18-8300	Seal	341280	1
18-8301	Seal	341281	1



18-2656
LOWER UNIT SEAL KIT
Replaces: 396350

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2025	Oil Seal	318971	1
18-2028	Oil Seal	321480	2
18-2029	Oil Seal	321481	2
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7104	O-Ring	308627	1
18-7120	O-Ring	307853, 322598	1
18-7139	O-Ring	319085	1
18-7145	O-Ring	333572	2



18-2657
LOWER UNIT SEAL KIT
Replaces: 396352

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0882	Shift Rod Gasket	304764	1
18-0108	Lower Gearcase Gasket	324449	1
18-3360	Impeller Housing Gasket	329390	1
18-7411	O-Ring	—	1
18-2027	Oil Seal	321459	2
18-2031	Oil Seal	321787	1
18-2063	Oil Seal	330327	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332583	

18-2658
LOWER UNIT SEAL KIT
Replaces: 396351

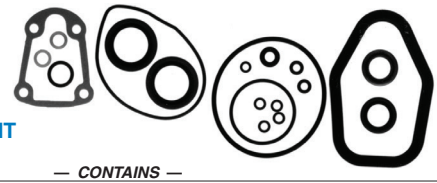
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0124	Impeller Plate Gasket	325537	1
18-2026	Oil Seal	321453	2
18-2033	Oil Seal	321928	1
18-2065	Oil Seal	332261	1
18-2539	Rubber Seal	328753	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7105	O-Ring	311338	2
18-7108	O-Ring	313893	1
18-7109	O-Ring	317178	3
18-7145	O-Ring	333572	2
18-7146	O-Ring	554545	1
18-7180	O-Ring	303347	1
18-2030	Oil Seal	321786	1
18-2027	Oil Seal	321459	1

18-2659
LOWER UNIT SEAL KIT
Replaces: 396355

— CONTAINS —

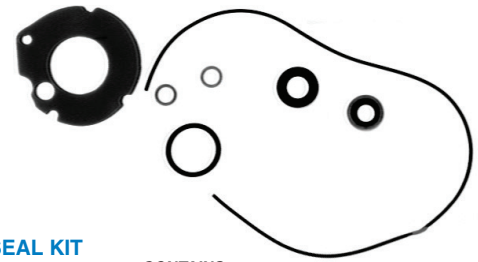
Part #	Desc.	O.E. #	Qty.
18-0969	Impeller Housing Gasket	319586	1
18-2059	Oil Seal	321466	1
18-2060	Oil Seal	321467	2
18-2064	Oil Seal	332205	1
18-2532	Foam Seal	305762	1
18-2537	Rubber Seal	324937	1
18-2855	Shift Housing Cover to Gear Case Gasket	314082	1
18-4248	Washer	311598	2
18-7115	O-Ring	302588	1
18-7120	O-Ring	307853	1
18-7137	O-Ring	318372	1
18-7140	O-Ring	320303	1
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332584	3



18-2660
LOWER UNIT SEAL KIT
Replaces: 396349

— CONTAINS —

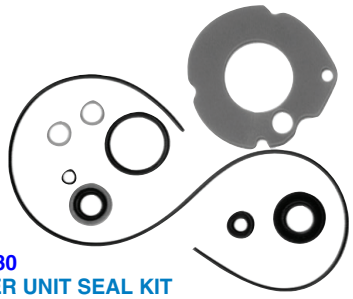
Part #	Desc.	O.E. #	Qty.
18-2059	Oil Seal	321466	1
18-2064	Oil Seal	332205	1
18-2537	Rubber Seal	324937	1
18-2855	Shift Housing Cover to Gearcase Gasket	314082	1
18-4248	Washer	311598	2
18-7120	O-Ring	307853	1
18-7127	O-Ring	313446	1
18-7128	O-Ring	313754	1
18-7137	O-Ring	318372	1
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332584	4
18-7174	O-Ring	910582, 326649	1
18-2001	Oil Seal	330137	2



18-2679
LOWER UNIT SEAL KIT

— CONTAINS —

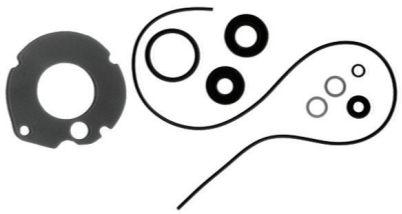
Part #	Desc.	O.E. #	Qty.
18-2022	Oil Seal	303345	1
18-2035	Oil Seal	327031	1
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2680
LOWER UNIT SEAL KIT

— CONTAINS —

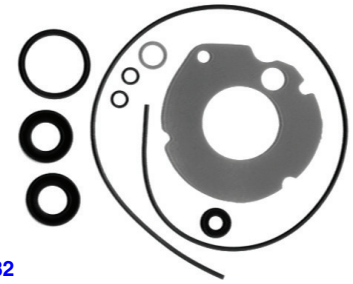
Part #	Desc.	O.E. #	Qty.
18-2023	Oil Seal	313282	1
18-2035	Oil Seal	327031	1
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2681
LOWER UNIT SEAL KIT

— CONTAINS —

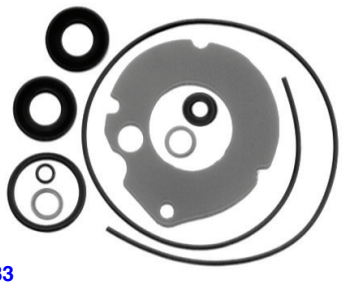
Part #	Desc.	O.E. #	Qty.
18-2023	Oil Seal	313282	1
18-2024	Oil Seal	314167	1
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2682
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2022	Oil Seal	303345	2
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1



18-2683
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2023	Oil Seal	313282	2
18-2891	Bearing Housing Gasket	303339	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7117	O-Ring	303360	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1

18-2684
LOWER UNIT SEAL KIT

— CONTAINS —

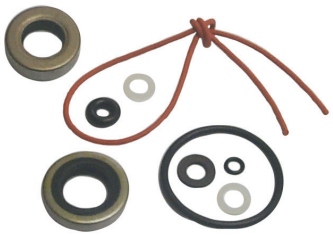
Part #	Desc.	O.E. #	Qty.
18-0882	Shift Rod Gasket	304764	1
18-2032	Oil Seal	321788	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7120	O-Ring	307853	1
18-2031	Oil Seal	321787	1
18-2534	Spaghetti Seal	309044	1

18-2685
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2030	Oil Seal	321786	3
18-2031	Oil Seal	321787	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7112	O-Ring	302493	1
18-7120	O-Ring	307853	1
18-2534	Spaghetti Seal	309044	1
18-0882	Shift Rod Gasket	304764	1

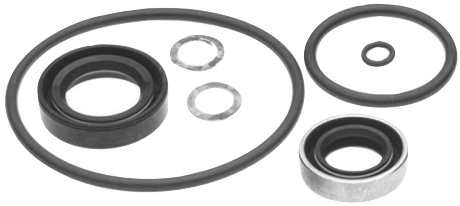
APPLICATION BEGINS ON PAGE 346



18-2686
LOWER UNIT SEAL KIT

— CONTAINS —

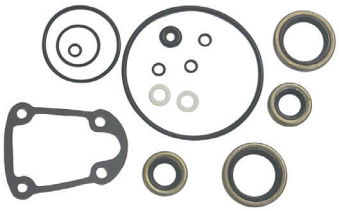
Part #	Desc.	O.E. #	Qty.
18-0882	Shift Rod Gasket	304764	1
18-2005	Oil Seal	313284	1
18-2021	Oil Seal	302564	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7115	O-Ring	302588	1
18-7120	O-Ring	307853, 322598	1



18-2687
LOWER UNIT SEAL KIT

— CONTAINS —

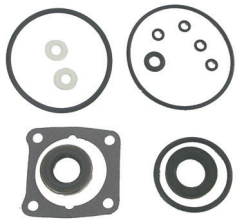
Part #	Desc.	O.E. #	Qty.
18-2005	Oil Seal	313284	1
18-4248	Washer	311598	2
18-7120	O-Ring	307853, 322598	1
18-7152	O-Ring	307082	1
18-2027	Oil Seal	321459	1
18-7143	O-Ring	322501	1
18-0173	Oil Seal	313283	1
18-7428	Rubber Seal	307103	1



18-2688
LOWER UNIT SEAL KIT

— CONTAINS —

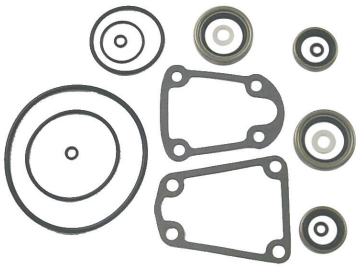
Part #	Desc.	O.E. #	Qty.
18-2027	Oil Seal	321459	2
18-2855	Shift Housing Cover to Gearcase Gasket	314082	1
18-4248	Washer	311598	2
18-7100	O-Ring	301877	1
18-7109	O-Ring	317178	4
18-7127	O-Ring	313446	1
18-7128	O-Ring	313754	1
18-2001	Oil Seal	330137	2
18-7129	O-Ring	314491	1



18-2689
LOWER UNIT SEAL KIT

— CONTAINS —

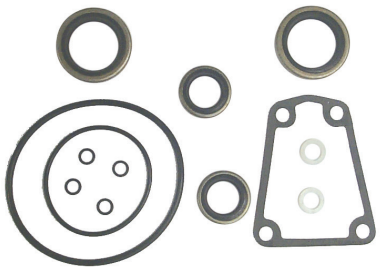
Part #	Desc.	O.E. #	Qty.
18-0173	Oil Seal	313283	1
18-0174	Oil Seal	326716	1
18-0886	Lower Gearcase Gasket	307099	1
18-4248	Washer	311598	2
18-7115	O-Ring	302588	1
18-7118	O-Ring	305242	1
18-7120	O-Ring	307853, 322598	4
18-7152	O-Ring	307082	1
18-7428	O-Ring	307103	1



18-2690
LOWER UNIT SEAL KIT

— CONTAINS —

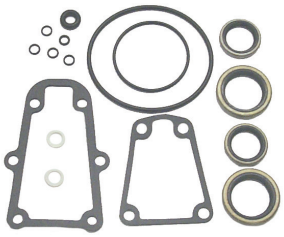
Part #	Desc.	O.E. #	Qty.
18-2855	Shift Housing Cover to Gearcase Gasket	314082	1
18-2874	Solenoid Cover Gasket	314876	1
18-4248	Washer	311598	2
18-7120	O-Ring	307853, 322598	4
18-7127	O-Ring	313446	1
18-7129	O-Ring	314491	1
18-7130	O-Ring	314728	1
18-7126	O-Ring	313340	1



18-2691
LOWER UNIT SEAL KIT

— CONTAINS —

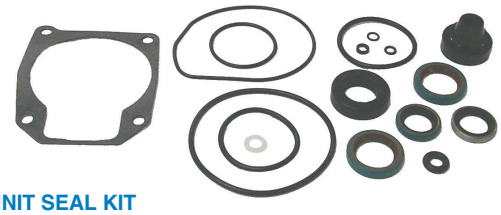
Part #	Desc.	O.E. #	Qty.
18-2874	Solenoid Cover Gasket	314876	1
18-4248	Washer	311598	2
18-7109	O-Ring	317178	4
18-7127	O-Ring	313446	1
18-2001	Oil Seal	330137	2
18-7130	O-Ring	314728	1
18-2059	Oil Seal	321466	2



18-2692
LOWER UNIT SEAL KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0110	Shift Housing Gasket	324670	1
18-2026	Oil Seal	321453	2
18-2874	Solenoid Cover Gasket	314876	1
18-4248	Washer	311598	2
18-7109	O-Ring	317178	4
18-7120	O-Ring	322598	1
18-7127	O-Ring	313446	1
18-7130	O-Ring	314728	1
18-7137	O-Ring	318372	1
18-2001	Oil Seal	330137	2



18-2694
LOWER UNIT SEAL KIT

Replaces: 433550

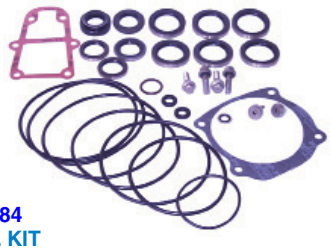
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2709	Wear Plate		
	Gasket	336530	1
18-7115	O-Ring	302588	1
18-7127	O-Ring	313446	1
18-7120	O-Ring	307853, 322598	1
18-7172	O-Ring	553126	1
18-7137	O-Ring	318372	1
18-7475	O-Ring	332584	1

Part #	Desc.	O.E. #	Qty.
18-7481	Seal	315788	1
18-2708	Seal	333758	1
18-2059	Oil Seal	321466	2
18-2018	Oil Seal	0767970	2
18-2064	Oil Seal	332205	1
18-2705	Seal	315748	1
18-4248	Washer	311598	1
18-7173	O-Ring	310327, 910582	1

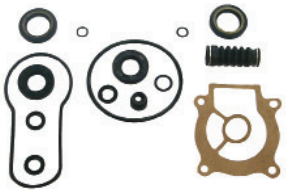
APPLICATION BEGINS ON PAGE NEXT PAGE

18-8383
SEAL KIT
Replaces: 5000309
For: E-Tec 40, 50, 60 HP



18-8384
SEAL KIT
Replaces: E-Tec 5006373
For: E-Tec 75/90/115/150/175/200/225/250 HP

18-8387
LOWER UNIT SEAL KIT
Replaces: 5007987
For: E-Tec 15, 25, 30 (2010 & Up)



18-8337
LOWER UNIT SEAL KIT
Replaces: 5031456
For: 40/50 HP 4 stroke (1999-2003)

— CONTAINS —

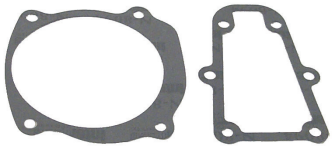
Part #	Desc.	O.E. #	Qty.
18-0461	Water Pump Gasket	—	1
18-7151	O-Ring	—	1
18-7413	O-Ring	303191	2
18-8331	Drain Plug Gasket	—	3
18-8334	Shift Shaft Seal	—	1
18-8345	Seal	—	2

18-74108
GEAR HOUSING SEAL KIT
Replaces: 5030973
Fits: Johnson Evinrude 60/70 4-Stroke

GEAR HOUSING SEAL KITS APPLICATION

Model	Year	Seal Kit
5.5 ⑧	1955-67	18-2679
6 ⑧	1955-67	18-2679
6 ⑨	1967-68	18-2680
6 ⑩	1968-79	18-2681
7.5 ⑧	1955-67	18-2679
9.5 (M Suffix)	1964-67	18-2682
9.5 (B Suffix)	1967-73	18-2683
9.9/15	1974-Up	18-2656
9.9/15 (4 Stroke)	1974-Up	18-2656
10	1958-67	18-2682
18	1958-73	18-2684
20	1966-73	18-2684
20	1979-82	18-2684
20	1985-Up	18-2658
25	1955-59	18-2686
25	1968-78	18-2684
25	1979-82	18-2685
25	1984	18-2657
25	1985-Up	18-2658
25 ①	1990-95	18-2694
25 (Comm)	1985-Up	18-2657
28	1962-70	18-2686
28	1985-98	18-2657
30	1955-59	18-2686
30	1976-95	18-2658
33	1962-70	18-2686
35	1955-59	18-2686
35	1977-92	18-2658
40 (Manual Shift)	1960-73	18-2686
40 (Elect. Shift)	1962-70	18-2687
40	1976-88	18-2659
40	1989-Up	18-2694
48	1976-88	18-2659
48	1989-96	18-2694
50	1971-74	18-2688
50	1976-88	18-2659
50	1989-Up	18-2694
50 (3 cyl.)	1995-Up	18-2660
55	1968-69	18-2690
55	1976-88	18-2659
60 (Manual/Elect.)	1960-68	18-2689
60	1970-71	18-2690
60 (2 cyl.)	1976-88	18-2659
60 (3 cyl.)	1978-Up	18-2660
65 (Manual/Elect.)	1960-68	18-2689
65	1978-Up	18-2660
70	1978-Up	18-2660
75 (Manual/Elect.)	1960-68	18-2689
75	1978-91	18-2660
75 (Small Gearcase)	1976-88	18-2659
V-4	1978-84	18-2623
85 (Manual/Elect.)	1968	18-2689
85 (Small Prop Shaft)	1969-71	18-2690
85 (Large Prop Shaft)	1971-72	18-2691
85 (V-4)	1973-83	18-2692
85	1991-95	18-2623
88	1985-Up	18-2623
90 (Elect.)	1964-65	18-2689
90 (V-4)	1973-83	18-2692
90	1985-Up	18-2623
100 (Large Prop Shaft)	1971-72	18-2691
100 (V-4)	1973-83	18-2692
100 (Comm)	1984-90	18-2623
100 (Comm)	1991-95	18-2623
100 ③	1991-92	18-2623
110 (V-4)	1973-83	18-2692
110	1985-89	18-2623
115 (Small Prop Shaft)	1969-71	18-2690
115 (V-4)	1973-83	18-2692
115	1985-Up	18-2623
120	1985	18-2623
120	1986-92	18-2623
120	1993	18-2623
125 (Large Prop Shaft)	1971-72	18-2691
125 ④	1991-92	18-2623
125	1993	18-2623
125 (Comm)	1991-93	18-2623
135 (V-4)	1973-83	18-2692
140 (V-4)	1973-83	18-2692
140	1985	18-2623
140 ⑤	1986-92	18-2623
140 ⑥	1992-93	18-2623
140 ❶	1992-95	18-2623
150 (V-6)	1978-86	18-2623
150 ⑦	1991	18-2623
150	1991-95	18-2623
155 (Comm)	1984-90	18-2623
155 (Comm)	1991-93	18-2623
175 (V-6)	1977-86	18-2623
175 ②	1991	18-2623
175 ⑦	1992	18-2623
175	1991-95	18-2623
185	1991-93	18-2623
200 (V-6)	1976-86	18-2623
200	1991-95	18-2623
225	1991-95	18-2623
235 (V-6)	1977-86	18-2623
V-8 ⑦	1985-91	18-2623
250 (V-8)	1991-95	18-2623
300 (V-8)	1991-95	18-2623
OMC SEA DRIVE		
1.6L	1985-90	18-2623
1.8L	1987	18-2623
2.0L	1988-90	18-2623
2.5L	1984-85	18-2623
2.6L	1984-86	18-2623
2.7L	1987	18-2623
3.0L	1988-90	18-2623
3.6L	1987	18-2623
4.0L	1989-90	18-2623

① "D" Suffix Only
② Models "GL" & "EX" only
③ 1992 Models except WTLENE, WTXENE
④ 1992 ESX Models only
⑤ 1992 TL Models only
⑥ CX Models only
⑦ 1992 Counter Rotation
⑧ 1967 "D" Suffix Only
⑨ 1967 "S" Suffix Only
1968 "C" Suffix Only
⑩ 1968 "A" & "R" Suffixes Only
❶ TX & Counter Rotation Models



18-2595
SHIFT ROD & WEAR PLATE GASKET SET
Replaces: 982132

18-2595 SHIFT ROD & WEAR PLATE GASKET SET APPLICATION

HP	YEARS	HP	YEARS	HP	YEARS
85	1978-80	120	1985-90	200	1976-90
88	1987-90	125	1989-90	225	1986-90
90	1981-90	140	1977-90	235	1978-85
100	1979-90	150	1978-90	275	1985-90
100C	1984-89	155C	1984-90	3.6L	1985-90
110	1986-89	175	1977-90	300	1985-90
115	1978-90	185	1984-90		

OIL SEALS

Part #	O.E. #	Shaft Size	Dimensions (in) O.D.	Dimensions (in) Width	Part #	O.E. #	Shaft Size	Dimensions (in) O.D.	Dimensions (in) Width
18-0173	313283	0.795	1.320	0.307	18-2059	318223, 321466	0.750	1.126	0.200
18-0174	326716	0.750	1.382	0.242	18-2060	303804, 321467	1.000	1.375	0.250
18-0542	321831, 315288	0.750	1.253	0.186	18-2061	329922	0.822	1.375	0.195
					18-2062	329923	0.875	1.375	0.207
18-0543	321895, 313507	1.540	1.926	0.243	18-2063	330327	0.625	1.124	0.188
					18-2064	332205	0.730	1.130	0.194
18-0559	332585	0.285	0.357	0.940	18-2065	332261	0.625	1.375	0.195
18-2000	309989	1.375	2.000	0.313	18-2066	911019	1.000	1.375	0.435
18-2001	330137	1.125	1.624	0.250	18-2067	911685	2.000	2.509	0.315
18-2002	320862	1.188	1.692	0.250	18-2068	911701	0.500	0.905	0.250
18-2005	313284	0.625	1.128	0.250	18-2068	915702	0.500	0.905	0.250
18-2012	310599	1.000	1.499	0.250	18-2068	916058	0.500	0.905	0.250
18-2016	313992	1.187	1.875	0.250	18-2068	3853655	.500	.905	.250
18-2018	305987	1.000	1.375	0.250	18-2071	981195	1.500	2.125	0.250
18-2020	310649	2.500	3.000	0.250	18-2072	981196	1.750	2.502	0.250
18-2021	313258	0.750	1.375	0.250	18-2073	981268	1.625	2.502	0.250
18-2022	303345	0.554	1.000	0.375	18-2074	318451, 339620	1.625	2.125	0.250
18-2023	313282	0.554	1.062	0.312	18-2075	353076, 326751	1.562	2.062	0.300
18-2024	314167	0.425	0.937	0.312	18-8300	341280	0.866	1.378	0.280
18-2025	318972	0.500	0.875	0.250	18-8301	341281	1.220	1.693	0.280
18-2026	317843, 321453	0.875	1.250	0.188	18-8304	321830	20.37mm	31.8mm	6.35mm
18-2027	305306, 321459	0.625	1.125	0.250	18-8307	331103	1.100	1.628	0.448
18-2028	318973	0.500	1.250	0.188	18-8325	342786	28mm	41.5mm	7/11
18-2029	319256, 321481	0.687	1.250	0.250	18-8326	342787	18mm	29mm	8/12
18-2030	321786	0.625	1.125	0.188		911795			
18-2031	321787	0.625	1.125	0.312	18-8349	3852548	1.375	2.186	0.500
18-2032	321788	0.500	1.000	0.188	18-8350	328603	1.100	1.690	0.320
18-2033	321928	0.625	1.375	0.250	18-8351	321504, 308500	1.110	1.570	0.320
18-2034	324639	0.437	0.937	0.188	18-8367	334950	1.250	1.687	0.250
18-2035	300599, 327031	0.425	0.875	0.313					
18-2058	313353	1.938	2.438	0.250					

OIL SEAL APPLICATION

HP	YEARS	PROPSHAFT	QTY.	DRIVESHAFT	QTY.	UPPER CRANKCASE	QTY.	LOWER CRANKCASE	QTY.
1.5,2,2.5,3	1958-68	-	1	18-2035	1	-	-	-	-
1.5,2	1968-90	18-2035	1	18-2035	1	-	-	-	-
2.5,4 ②	1973-80	18-2035	1	18-2035	2	-	-	-	-
2.5	1987	18-2034	2	18-2035	2	-	-	-	-
2.5,4 ②	1981-95	-	1	18-2035	2	-	-	-	-
3 Weedless	1958-68	18-2035	1	-	-	-	-	-	-
3,4,6 Weedless	1968-82	18-2024	1	18-2024	1	-	-	-	-
4	1981-90	18-2034	2	-	-	-	-	-	-
4	1984, 1986-95	-	-	18-2034	2	-	-	-	-
4.5,7.5	1980-87	-	1	18-2034	2	-	-	-	-
5,5.5,6,7.5 ①	1957-64	18-2022	1	18-2035	1	-	-	-	-
5,6,8	1980-87	-	-	18-2034	2	-	-	-	-
6	1965-67	-	1	18-2023	1	-	-	-	-
6	1968-79	18-2023	1	18-2024	1	-	-	-	-
9.5	1964-73	18-2022	1	18-2022	1	-	-	-	-
9.9	1974-83	18-2029	1	18-2028	1	18-8304	-	18-0542	1
9.9	1984-95	18-2029	1	18-2028	1	18-8304	-	18-0542+18-2032	1
10	1957-58	18-2005	1	18-2032	1	-	-	-	-
10	1959-63	18-2022	1	18-2022	1	-	-	-	-

① 1968 Models 5802M,3M,6802C,3C ② Standard Gearcase

OIL SEAL APPLICATION (Cont.)

HP	YEARS	PROPSHAFT	QTY.	DRIVESHAFT	QTY.	UPPER CRANKCASE	QTY.	LOWER CRANKCASE	QTY.
10	1981	18-2023 (inner)	1	-	-	18-8304	-	18-0542	1
10	1989	18-2031+18-2027	1	18-2063+18-2027	1	18-8304	-	18-0542+18-2032	1
14	1988-90	18-2031+18-2027	1	18-2063+18-2027	1	18-8304	-	18-0542+18-2032	1
15	1974-83	18-2029	2	18-2028	1	18-8304	-	18-0542	1
15	1984-95	18-2029	2	18-2028	1	18-8304	-	18-0542+18-2032	1
18	1957	18-2005	1	18-2032	1	18-2060	1	-	-
18	1958-73	18-2005	1	18-2032	1	18-2018	1	-	-
20	1981-82	18-2031+18-2030	1	18-2030	1	18-8351	-	-	-
20	1983	18-2031+18-2030	1	18-2027+18-2030	1	18-8351	-	-	-
20	1984	18-2025+18-2027	1	18-2063+18-2030	1	18-8351	-	-	-
20	1985-86	18-2026	1	18-2033	1	18-8350	-	-	-
20	1987-95	18-2026	1	18-2033+18-2065	1	18-8350	-	-	-
25	1969-76	18-2005	1	18-2032	1	18-2018	1	-	-
25	1977-78	18-2005	1	18-2032	1	18-8351	-	-	-
25	1979-82	18-2031+18-2030	1	18-2030	1	18-8351	-	-	-
25	1983	18-2031+18-2030	1	18-2027+18-2030	1	18-8351	-	-	-
25	1984	18-2031+18-2027	1	18-2063+18-2030	1	18-8351	-	-	
25	1985-86	18-2026	1	18-2033	2	18-8351	-	-	-
25	1987-95	18-2026	1	18-2033+18-2065	1	18-8351	-	-	-
25C	1982	18-2030	1	18-2030	1	18-8351	-	-	-
25C	1983	18-2031+18-2027	1	18-2027+18-2030	1	18-8350	-	-	-
25C	1984-90	18-2031+18-2027	1	18-2063+18-2027	1	18-8350	-	-	-
28	1962-64	18-2021	1	18-2005	1	18-8351	-	-	-
28	1987-90	18-2031+18-2027	1	18-2063+18-2027	1	18-8350	-	-	-
30	1984-86	18-2026	1	18-2033	1	18-8350	-	-	-
30	1987-95	18-2026	1	18-2033 (Inner)	1	18-8350	-	-	-
33	1965-76	18-2021	1	18-2005	1	18-8351	-	-	-
35	1957-59	18-2021	1	18-2005	1	18-2018	1	-	-
35	1976	18-2026	1	18-2027	2	18-8351	-	-	-
35	1977-86	18-2026	2	18-2033	2	18-8351	-	18-2093	
35	1987-90	18-2026	2	18-2033 (Inner)	1	18-8350	-	18-2093	
40	1960-61	18-2021	1	18-2005	1	18-2018	1	-	-
40	1962-73	18-2021	1	18-2005	1	18-8351	-	-	-
40	1974-76	18-2021	1	18-2029	1	18-0543	1	18-2001	1
40C	1981-86	18-2021	1	18-2029	2	18-0543	1	18-2001	2
40	1984-85	18-2060	2	18-2059	2	18-0543	1	18-2001	1
40 (AR,AE,AT)	1988	18-2001	1	18-2063+18-2027	1	18-0543	1	18-8307	-
40	1986-89	18-2060	2	18-2064+18-2059	1	18-0543	1	18-8307	-
45C	1985	18-2001	2	18-2063+18-2027	1	18-0543	1	18-8307	-
45C	1986	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
45C	1987	18-2001	2	18-2063+18-2027	1	18-0543	1	18-8307	-
45C	1988-94	18-2001	2	18-2063+18-2027	1	18-0543	1	18-2001	-
45C	1995	18-2001	2	18-2064+18-2059	1	18-0543	1	-	-
48	1988-95	18-2060	2	18-2064+18-2059	1	18-0543	1	18-2063 (Inner)	1
50	1971-74	18-2001 (Manual)	2	18-2027	2	18-0543	1	18-2001	1
50	1975	18-2060	2	18-2059	1	18-0543	1	18-2001	1
50	1979	18-2001	2	18-2027	2	18-0543	1	18-2001	1
50	1980	18-2060	2	18-2059	1	18-0543	1	18-2001	1
50/60 (rope start)	1981-83	18-2001	2	18-2027	1	18-0543	1	18-2001	1
50/60 (Electric)	1981-83	18-2060	2	18-2059	1	18-0543	1	18-2001	1
50/60	1984-85	18-2060	2	18-2059	1	18-0543	1	18-2001	1
50/60 Small Gearcase	1986-87	18-2060	2	18-2064+18-2059	1	18-0543	1	18-2001	1
50/60 Large Gearcase	1986-87	18-2001	2	18-2064+18-2059	1	18-0543	1	18-2001	1
50/60	1988-89	18-2001	2	18-2064+18-2059	1	18-0543	1	18-2001	1
50	1990-95	18-2060	2	18-2064+18-2059	1	18-0543	1	18-2063 (Inner)	1
55	1968-69	18-2012	2	18-2059	2	18-0543	1	18-2001	1
55	1976-77	18-2060	2	18-2059	2	18-0543	1	18-2001	1
55	1978	18-2059	1	18-2059	2	18-0543	1	18-2001	1
55	1979-83	18-2001	2	18-2027	1	18-0543	1	18-2001	1
55 (Electric)	1980-83	18-2012	2	18-2059	2	18-0543	1	18-2001	1
55C	1984	18-2001	2	18-2063+18-2027	1	18-0543	1	18-2001	1
55C	1985	18-2001	2	18-2063	1	18-0543	1	18-2001	1
55C	1986	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
55C	1987-94	18-2001	2	18-2063+18-2027	1	18-0543	1	18-8307	-
55C	1995	18-2001	2	18-2064+18-2059	1	18-0543	1	-	-
60 (Manual Shift)	1964-68	18-0173	1	18-0174	1	-		-	-
60	1970	18-2012	1	18-2059	2	18-0543	1	18-2001	1
60 (3 Cylinder)	1971	18-2001	2	18-2059	2	18-0543	1	18-2001	1
60 (Rope)	1980-83	18-2001	2	18-2027	2	18-0543	1	18-2001	1
60 (Electric)	1980-83	18-2001	2	18-2059	2	18-0543	1	18-2001	1

OIL SEAL APPLICATION (Cont.)

HP	YEARS	PROPSHAFT	QTY.	DRIVESHAFT	QTY.	UPPER CRANKCASE	QTY.	LOWER CRANKCASE	QTY.
60	1984-85	18-2060	2	18-2059	2	18-0543	1	18-2001	1
60SST	1989	18-2060	2	18-2064+18-2059	1	18-0543	1	18-2001	1
60SST	1990	18-2060	2	18-2064+18-2059	1	18-0543	1	18-8307	-
60 (3 Cylinder)	1987-95	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
65 (ManualShift)	1968	18-0173	1	18-0174	1	18-0543	1	-	-
65 (3 Cylinder)	1972-73	18-2001	2	18-2059	2	18-0543	1	18-2001	1
65C	1984-85	18-2001	2	18-2059	2	18-0543	1	18-2001	1
65C	1986-89	18-2001	2	18-2064+18-2059	1	18-0543	1	18-2001	1
70 (Large Gearcase)	1974-85	18-2001	2	18-2059	2	18-0543	1	18-2001	1
70 (Large Gearcase)	1986-95	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
70 (Small Gearcase)	1977-85	18-2060	2	18-2059	2	18-0543	1	18-8307	-
75 (Manual Shift)	1960-62	18-0173	1	18-0174	1	-		-	-
75 (Large Gearcase)	1975-84	18-2001	2	18-2059	2	18-0543	1	18-2001	1
75 (Large Gearcase)	1986-87	18-2001	2	18-2064+18-2059	1	18-0543	1	18-8307	-
75 (Small Gearcase)	1975-84	18-2060	2	18-2059	2	18-0543	1	18-2001	1
80	1966-68	18-0173	1	18-0174	1	-		-	-
85	1969-70	18-2012	2	18-2059	2	18-2074	1	18-2001	1
85	1971-72	18-2001	2	18-2059	2	18-2074	1	18-2001	1
85	1973-80	18-2001	2	18-2026	2	18-2074	2	18-2001	1
88	1987-94	18-2001	2	18-2061+18-2062	1	18-2074	2	18-8307	-
90	1981-83	18-2001	2	18-2026	2	18-2074	2	18-2001	1
90	1984-94	18-2001	2	18-2061+18-2062	1	18-2062	1	18-8307	-
90 Seadrive	1985-90	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2001	1
100	1971-72	18-2001	2	18-2059	2	18-2074	1	18-2001	1
100	1979-80	18-2001	2	18-2026	2	18-2074	2	18-2001	1
100C	1984-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
110	1986-88	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2001	1
115	1969-70	18-2012	2	18-2059	2	18-2074	1	18-2001	1
115	1973-83	18-2001	2	18-2026	2	18-2074	1	18-2001	1
115	1984-85	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2001	1
115	1990-94	18-2001	2	18-2061+18-2062	1	18-2074	2	18-8307	-
120	1985	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
120	1986-88	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2075	2
120	1989	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
120	1990-94	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2075	2
125	1971-72	18-2001	2	18-2059	2	18-2074	1	18-2001	1
125C	1989	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	1
125C (ESX models)	1989	18-2001	2	18-2061	1	18-2062	1	18-2075	1
135	1973-76	18-2001	2	18-2026	2	18-2074	2	18-2001	1
140	1977-83	18-2001	2	18-2026	2	18-2074	2	18-2001	1
140	1984	18-2001	2	18-2026	2	18-2074	2	18-2001	1
140	1985	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
140	1986-94	18-2001	2	18-2061+18-2062	1	18-2074	2	18-2075	2
140TX	1989	18-2002	1	18-2061+18-2061	1	18-2074	2	18-2075	2
150	1978-83	18-2002	2	18-2026	2	18-2074	2	18-2075	2
150	1984	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
150	1985-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
155C	1984-85	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2001	1
155C	1986-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
175	1977-85	18-2002	2	18-2026	2	18-2074	2	18-2001	1
175	1986-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
185	1984-85	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2001	1
185	1990	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	1
200	1976-83	18-2002	2	18-2026	2	18-2074	2	18-2001	1
200	1984-85	18-2002	2	18-2061+18-2062	1	18-2074	2	18-8307	-
200,225	1986-90	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2
235	1978-83	18-2002	2	18-2026	2	18-2074	2	18-2001	1
235	1984-85	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2001	1
275	1985-88	18-2002	2	18-2061+18-2062	1	18-2074	2	18-2075	2

OIL SEAL APPLICATION - DRIVESHAFT HOUSING

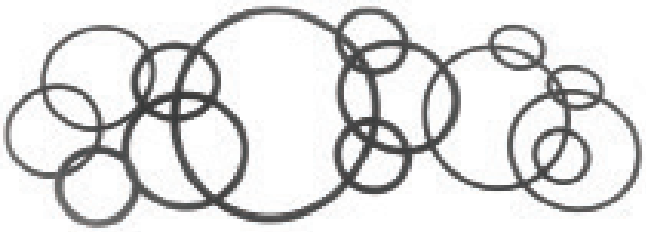
HP	Years	Sierra Oil Seal	Qty.	Desc.
5/6/6.5/8 ①	1987-90	18-2034	1	EH,L
45/55 ①	1990	18-2063	1	EH A
50/60/65	1958-68	18-2060	1	PS
75/80/85	1961-68	18-2060	1	PS
90/100	1964-68	18-2060	1	PS

① Commercial models also

PS Pivot shaft

EH A Exhaust housing to adapter

EH,L Driveshaft to exhaust housing



O-RINGS

Part #		O.E. #	Dimensions (in) I.D.	Width
18-7100	②⑤	301877	.245	.155
18-7101	②⑤	305739	.250	.065
18-7102	②⑤	307450	.430	.065
18-7103	②⑤	308624	.924	.103
18-7104	②⑤	308627	2.210	.135
18-7105	②⑤	311338	.750	.065
18-7107	②⑤	313175	4.750	.135
18-7108	②⑤	313893	2.550	.100
18-7108	②⑤	338518	2.550	.100
18-7109	②⑤	317178	.214	.048
18-7111	①	301824	.197	.113
18-7112	①	302493	1.170	.135
18-7114	②	302540	1.000	.135
18-7115	①	302588	1.735	.135
18-7116	①	303067	.360	.100
18-7117	①	303360	1.060	.135
18-7118	②⑤	305242	.300	.135
18-7120	①	307853	.215	.065
18-7121	①	308621	3.100	.135
18-7123	①	308876	2.235	.100
18-7126	①	313340	1.690	.100
18-7127	①	313446	3.315	.135
18-7128	①	313754	1.835	.100
18-7129	②⑤	314491	.970	.065
18-7130	①	314728	2.125	.100
18-7133	②⑤	305123	3.780	.135
18-7133	②⑤	322119	3.780	.135
18-7134	②⑤	303059	.500	.100
18-7135	①	310584	.750	.135
18-7137	②⑤	318372	0.320	.155
18-7138	②⑤	318717	1.500	.210
18-7139	②⑤	319085	1.080	.210
18-7140	②⑤	320303	2.750	.135
18-7141	②⑤	321117	.180	.065
18-7142	②	322119,	3.940	.135
18-7143	②⑤	322501, 331188	1.310	.100
18-7144	②⑤	326849	4.250	.135
18-7145	②⑤	333572	.250	.100
18-7146	②⑤	554545	1.120	.100
18-7150	③⑤	303598	.225	.115
18-7150	③⑤	331380	.225	.115
18-7150	③⑤	334913	.225	.115
18-7152	②⑤	307082	2.625	.135
18-7153	②⑤	911851	.862	.103
18-7153	②⑤	3852565	.862	.103
18-7155	②⑤	305270	1.620	.135
18-7156	②⑤	309731	1.185	.100
18-7158	②⑤	310967	.740	.100
18-7158	②⑤	310585	.740	.100
18-7162	②⑤	302337	2.025	.135
18-7164	②⑤	302537	1.375	.100
18-7165	②⑤	304174	.500	.065
18-7167	②⑤	310414	3.625	.135
18-7168	②⑤	202893	.370	.065
18-7169	②⑤	911686	3.500	.135
18-7170	②⑤	307239	1.359	.139
18-7172	②⑤	553126	3.250	.135
18-7173	②⑤	310327	1.875	.135
18-7174	②⑤	910582	.620	.100
18-7174	②⑤	326649	.620	.100
18-7178	②⑤	320140	.920	.135
18-7180	②⑤	303347	.445	.090
18-7198	②⑤	308626	1.430	.100
18-7400	②⑤	908194	4.000	.100
18-7401	②⑤	908383	2.485	.100
18-7403	②⑤	909316	1.500	.100
18-7404	②⑤	909747	.300	.100
18-7406	②⑤	911311	0.250	.065
18-7407	②⑤	911700	4.125	.135
18-7407	⑤	3852531	4.125	.135
18-7408	②⑤	911718	1.060	.100
18-7409	②⑤	911871	1.175	.100
18-7411	②⑤	321921	1.237	.103
18-7413	②⑤	303191	.301	.070
18-7416	②⑤	329380	.612	.103
18-7417	②⑤	329381	.362	.103
18-7418	②⑤	326741	4.484	.139
18-7440-1	④	301967	.799	.103
18-7457	①	319662	1.799	.103
18-7461	①	308458	1.612	.103
18-7475	①⑤	332584	.250	.065
■18-7477	②⑤	909048	.480	.100
18-7510	⑤	321163	2.750	.070

① PKG. OF 1 ② PKG. OF 5 ③ PKG. OF 10 ④ PKG. OF 2 ■ Indicates quad rings rather than O-Rings

⑤ This product is priced per piece. To order priced per package, please add -9 to the part number.

POWERHEAD

HP	YEAR	O RING	QTY	DESC
5.5	1959	18-7180	1	L C
9.5	1964-73	18-7156	1	U C
18	1957-72	18-7114	1	CCH
18/25	1957-76	18-7164	1	LL C
20/25 ①	1977,79-90	18-7174	1	L C
20/25	1990-95	18-7146	1	CCH O
25/35	1957,69-76	18-7114	1	CCH
25/18	1971-76	18-7164	1	U C
25 ❻	1989-90	18-7123	1	CCH
25 ❻	1989-90	18-7457	1	U C
25/35	1978	18-7134	1	L C
28	1962-64	18-7164	1	LL C
28/30/35	1976-77,79-90	18-7174	1	L C
28/30/35	1990-95	18-7146	1	CCH O
33/35/40	1957-75	18-7164	1	LL C
35	1987	18-7128	1	U C
35	1987	18-7123	1	CCH
40/45 ①	1976,81-95	18-7123	1	CCH
40) ①	1976,81-95	18-7128	1	U C
45/45SS ①	1985-95	18-7128	1	U C
45SS/48	1987-95	18-7123	1	CCH
48/50/55 ①	1971-95	18-7128	1	U C
50	1958-59	18-7133	1	CCH
50/55 ①	1968-90	18-7123	1	CCH
55/60	1968-71	18-7117	1	CCH O
60/65/75/80	1960-68	18-7133	2	CCH
60/SST60	1970-71,81-95	18-7128	1	U C
60/SST60	1970-95	18-7123	1	CCH
60/SST60	1989-90	18-7158	1	L C
65 ①	1972-73,85-95	18-7123	1	CCH
65 ①	1972-73,85-95	18-7128	1	U C
65/70 ①	1989-90	18-7158	1	L C
70	1974-90	18-7123	1	CCH
70	1974-90	18-7128	1	U C
75	1975-88	18-7128	1	U C
75	1975-88	18-7123	1	CCH
V-4	1969-71	18-7117	1	CCH O
85)	1968-80	18-7133	4	CCH
88/90/100 ①	1964,81-95	18-7133	4	CCH
100	1966	18-7120	4	CCHS
110/115	1969-95	18-7133	4	CCH
125/135/140	1971-84	18-7133	4	CCH
150/155/175 ①	1977-90	18-7133	4	CCH
200/235/185	1976-85	18-7133	4	CCH

CCH S Crankcase Head Screw
L C Lower Crankshaft
LL C Large Lower Crankshaft
① Commercial Models Only
CCH O Crankcase Head Outer
U C Upper Crankshaft
CCH Crankcase Head
❻ 89 Models DR, DE, DT

POWERHEAD

HP	YEAR	O RING	QTY	DESC
4	1969-90	18-7111	1	FC
5 THRU 300 ①	1957-90	18-7111	2	FC
20/25/30	1984-86	18-7101	1	EPMV
35/40	1984-86	18-7101	1	EPMV
45 ①	1986-87	18-7101	1	EPMV
50	1985-86	18-7101	1	EPMV
55 ①	1986-88	18-7101	1	EPMV
60/65/70 ①	1985-86	18-7101	1	EPMV
75	1983-86	18-7101	1	EPMV
V-4/6 ①	1980-86	18-7101	1	EPMV
200/225	1986-88	18-7115	1	EPP
V-8	1985-86	18-7115	1	EPP

① Commercial Models Also
EPMV Electric Fuel Primer Manual Valve
FC Fuel Connector
EPP Electric Primer Pump

POWER TILT AND TRIM

HP	YEAR	O RING	QTY	DESC
35/40/45 ①	1986-89	18-7168	1	LA
45SS	1988-90	18-7134	1	TEC
45SS	1988	18-7141	4	OL
50/55/60 ①	1981-89	18-7168	1	LA
60/70/75	1981-90	18-7174	2	MVS,L
60/70/75	1981-90	18-7141	4	OL
60/70/75	1981-90	18-7165	2	MVS,S
60/70/75	1981-90	18-7102	1	FP
70/75	1981	18-7174	1	TR
V-4/6 ①	1977-79	18-7168	3	RV
V-4/6 ①	1977-90	18-7174	1	TR
V-4/6/8	1977-90	18-7174	2	MVS,L
V-4/6/8 ①	1977-90	18-7102	1	FP
V-4/6/8 ①	1977-90	18-7165	2	MVS,S
V-4/6/8 ①	1977-90	18-7141	4	OL
85	1976-79	18-7168	1	LA
115/135	1974-77	18-7168	1	LA
200	1976	18-7168	3	RV
200/300	1990	18-7168	3	RV

① Commercial Models Also
TEC Trim End Cap to Rod
LA Line Assembly
RV Relief Valve
TR Trim rod
OL Oil Line
MVS,L Manifold Valve Seat, Large
MVS,S Manifold Valve Seat, Small
FP Fill Plug

POWER STEERING

HP	YEAR	O RING	QTY	DESC
60/70/75	1981-90	18-7168	4	CP
V-4/6/8	1980-90	18-7168	4	CP
V-6/8	1986-90	18-7129	2	SC
V-6/8	1986	18-7135	3	PVHT

CP Pump Control Piston
RV Pump Hsg. Relief Valve
SV Spoon Valve
SC Steering Cylinder
PVHT Piston to Valve Hsg. Tube Seal

DRIVESHAFT HOUSING

HP	YEAR	O RING	QTY	DESC
2.5	1987-88	18-7101	1	SS
4 ③	1981-90	18-7101	1	SS
4 ②	1984,86-90	18-7168	1	K&S
4 ④	1984,86-90	18-7146	2	SB
4.5	1980-84,86-87	18-7168	1	K&S
4.5	1980-87	18-7146	2	SB
4.5	1980	18-7146	1	EHC
5	1984-90	18-7168	1	K&S
5	1984-90	18-7146	2	SB
6	1984-90	18-7168	1	K&S
6	1984-90	18-7146	2	SB
6.5 ①	1989-90	18-7168	1	K&S
6.5 ①	1989-90	18-7146	2	SB
7.5	1980-83	18-7146	2	SB
7.5	1980-83	18-7168	1	K&S
7.5	1980	18-7146	1	EHC
8	1984-90	18-7146	2	SB
8	1984-90	18-7168	1	K&S
28	1962-64	18-7115	1	SB
33	1965-70	18-7115	1	SB
35	1959	18-7114	1	PS
40	1960-70	18-7102	1	SS
40	1961-70	18-7114	1	PS
40 ⑤	1971-76,81-90	18-7115	1	SB
45SS	1987,88	18-7115	1	SB
60	1964-67	18-7180	4	SA
65	1968	18-7180	4	SA
75	1960-61,64-65	18-7180	4	SA
80	1966-67	18-7180	4	SA

DRIVESHAFT HOUSING (Cont.)

HP	YEAR	O RING	QTY	DESC
85	1968	18-7180	4	SA
90	1964-65	18-7180	4	SA
100	1966-68	18-7180	4	SA

① Commercial
② "RD" Models Only
③ "BR" "RL" "RC" "RE" Models Only
④ "R" "RD" Models Only
⑤ '82-'90 Commercial
EHC Exhaust Housing Cover
K&S Knob & Shaft to Swivel Bracket
PS Pivot Shaft
SS Shift Shaft
SA Shock Absorber
SB Swivel Bracket

GEARCASE

HP	YEAR	O RING	QTY	DESC
1.5/2	1968-90	18-7173	1	PBH
2/2.5/4	1988-90	18-7145	1	D&F S
3/4	1957-79	18-7168	1	DS CC
3/4 Std. Gearcase	1964-80	18-7173	1	PBH
4 ☆	1981-95	18-7162	1	PBH
4 RD Models	1984,86-95	18-7118	1	SR
4.5	1980-87	18-7118	1	SR
5/5.5	1957-68	18-7180	1	DS BH
5	1965-68	18-7173	1	PBH
5/6/108	1984-95	18-7118	1	SR
5/6/6.5/8 6.5 HP Comm	1988-95	18-7145	2	D&F S
5/6/108	1989-95	18-7168	1	WT E
5.5/6	1957-79	18-7100	1	SR
5.5/6/7.5	1957-79	18-7117	1	PBH
5.5	1964	18-7120	1	SR PP
6/7.5	1957-79	18-7180	1	DS BH
6	1965-79	18-7120	1	SR PP
6.5/7.5 7.5 HP Comm	1980-90	18-7118	1	SR
6.5 Comm	1989-90	18-7168	1	WT E
7.5/9.5	1957-73	18-7100	1	SR
9.5/10	1958-73	18-7117	1	PBH
9.5	1964-73	18-7120	1	SR PP
9.5	1965-66,68, 70-73	18-7168	1	WT E
9.5/9.9/15	1974-84	18-7116	1	DS CC
9.9/15	1974-95	18-7100	1	SR
9.9/15	1974-95	18-7168	1	WT E
9.9/15	1974-90	18-7104	1	PBH
9.9/15	1974-90	18-7139	1	IH
9.9/15	1984-85	18-7120	1	SR PP
9.9/15	1986-95	18-7475	1	SR PP
9.9/15	1988-92	18-7145	2	D&F S
9.9/15	1993-96	18-4248	2	D&F S
10	1957	18-7112	1	PBH
10/14 ✪	1957-63,88-90	18-7100	1	SR
10/18/25	1957-77	18-7116	1	DS CC
10/14 Comm	1988-90	18-7145	2	D&F S
14 Comm	1988-89	18-7475	1	SR PP
15A	1987-90	18-7174	1	WT
18/25	1957-76	18-7112	1	PBH
18/20/25 ✪	1957-95	18-7100	1	SR
18/20/28	1964-85	18-7120	1	SR PP
20/25	1977,85-95	18-7105	2	IH S
20/25	1985-90	18-7146	1	IH
20/25	1985-95	18-7180	1	SR S
20/25	1985-95	18-7108	1	PBH
20/25 ✪	1986-95	18-7475	1	SR PP
20/25/30	1987-95	18-7475	2	PBH S
20/25/28 ✪	1988-95	18-7145	2	D&F S
20/25	1988-95	18-7100	1	IH
20/30	1990	18-7475	1	BS
25 ✪	1969-86	18-7120	1	SR PP
25	1977	18-7109	2	PBH S
25	1978	18-7134	1	DS CC
25	1989-95	18-7475	1	BS
25 ❻	1989-90	18-7172	1	PBH
25 ❻	1989-90	18-7109	1	SR PP
25 ❻	1989-90	18-7173	1	DS BH

GEARCASE (Cont.)

HP	YEAR	O RING	QTY	DESC
25 ❻	1989-90	18-7137	1	SR
28/33	1962-63,65-67	18-7165	1	WT E
28/33	1962-70	18-7134	1	DS CC
28/33/35	1962-70	18-7115	1	PBH
28	1963-64	18-7100	1	SR
28	1987-95	18-7475	1	SR PP
30/35/33	1965-70,84-85	18-7120	1	SR PP
30/33	1965-95	18-7100	1	SR
30/35	1976-86	18-7109	2	PBH S
30/35 ①	1976-95	18-7108	1	PBH
30/35	1976-95	18-7105	2	IH S
30/35 ①	1983-95	18-7180	1	SR S
30	1984-90	18-7146	1	IH
30/35	1986-95	18-7475	1	SR PP
30/35 ①	1986-95	18-7100	1	IH
30/35 ①	1987-95	18-7145	2	D&F S
35	1957-58	18-7165	1	WT E
35 ❹	1957-59,87	18-7134	1	DS CC
35/40 ⑩	1957-90	18-7100	1	SR
35	1976-77	18-7174	1	DS CC
35 ❺	1983-84,86-90	18-7146	1	IH
35 ⑩	1987	18-7140	1	PBH
35 ⑩	1987	18-7137	1	SR
35 ⑩	1987	18-7115	1	DS BH
35 ❹	1987,90	18-7475	1	BS
35 ❹	1987-90	18-7475	2	PBH S
40 ②	1960-85,89-90	18-7115	1	PBH
40/48	1960-88	18-7134	1	DS CC
40 ✶	1962-70	18-7152	1	PBH
40 ✪	1965-66,71, 73-85	18-7120	1	SR PP
40 ☆	1966,70	18-7120	4	PBH S
40	1971,73-76, 81-85	18-7165	1	WT E
40	1984	18-7109	4	PBH S
40/45 ✪	1984-86	18-7120	1	BS
40/48	1984-88	18-7140	1	PBH
40/48	1984-88	18-7115	1	DS BH
40/45 45 HP Comm	1984-95	18-7137	1	SR
40/45 45 HP Comm	1987-95	18-7475	1	BSS
40/50 ✪	1988-95	18-7145	2	D&F S
40/48/50	1989-90	18-7109	1	SR PP
40 Comm	1989-90	18-7165	1	WT E
40 Comm	1989-90	18-7475	1	SR PP
40/48/50	1989-95	18-7172	1	PBH
40/48/50	1989-95	18-7173	1	DS BH
45 Comm	1985-88	18-7134	1	IH
45 Comm	1985-95	18-7128	1	DS BH
45 Comm	1985-95	18-7127	1	PBH
45/48 45 HP Comm	1987-95	18-7145	2	D&F S
45SS	1987-90	18-7134	2	DS CC
45 Comm	1995	18-7475	4	PBH S
48	1987-88	18-7475	3	PBH S
48/50	1987-95	18-7475	1	BS
48	1987-95	18-7137	1	SR
50/60	1958-67	18-7118	1	SR
50/60/65	1958-68	18-7174	1	WT E
50/55	1958-69	18-7174	1	DS CC
50/55/60	1968-71	18-7126	1	DS BH
50/55	1968-72	18-7129	1	PS OP
50	1971	18-7100	1	SR
50 ⑧	1971-74,79,81	18-7127	1	PBH
50 ⑨	1971-81	18-7128	1	DS BH
50/55/60	1971-84	18-7109	4	PBH S
50/55 ✪	1971-88	18-7134	1	DS CC
50 ☆	1973-74	18-7156	2	SA,L
50 ☆	1973-74	18-7146	1	SA,S
50/55 ✪	1973-95	18-7137	1	SR
50 ⑧	1975,79,81,			

GEARCASE (Cont.)

HP	YEAR	O RING	QTY	DESC
	82-88	18-7115	1	DS BH
50 ⑧	1975,79,81-88	18-7140	1	PBH
50/60	1981-86	18-7120	1	BSS
55 ❶	1968-69,79-81, 83-95	18-7127	1	PBH
55 ⑩	1976-82	18-7140	1	PBH
55 ⑩	1976-82	18-7115	1	DS BH
55 ⑨	1979-81,83-95	18-7128	1	DS BH
55 ✪	1981-88	18-7120	1	BS
55 Comm	1988,90-95	18-7475	4	PBH S
55 Comm	1989-95	18-7475	1	BS
55 Comm	1989-95	18-7145	2	D&F S
60 71 "E" Models	1964,66-67, 70-71	18-7120	4	PBH S
60 ⑦	1964-67,80-87	18-7115	1	DS BH
60/65/75 Std. Gearcase	1964-68	18-7152	1	PBH
60	1964-71,86-88	18-7174	1	DS CC
60 67 Std. Gearcase	1966-67	18-7120	1	SR PP
60/65	1968-71	18-7129	1	PS OP
60 ❸	1970-81,86-95	18-7127	1	PBH
60 ❸	1980-81,86-95	18-7128	1	DS BH
60	1980-85	18-7134	1	DS CC
60 ❷	1980-87	18-7140	1	PBH
60/SST60	1980-95	18-7137	1	SR
60/SST60/ 65 65 HP Comm	1987-95	18-7475	1	BS
60/SST60/ 65 65 HP Comm	1987-95	18-7145	2	D&F S
SST60	1989-90	18-7140	1	PBH
SST60	1989-90	18-7174	1	DS CC
60/65/70 65 HP Comm	1989-90	18-7158	1	DS CC
SST60	1989-90	18-7115	1	DS BH
65/75	1960-68	18-7118	1	SR
65 Std. Gearcase	1968	18-7120	1	SR PP
65 Std. Gearcase	1968	18-7115	1	DS BH
65 ✪	1968-73, 85-88,90	18-7174	1	DS CC
65 ✪	1971,73,85-86	18-7109	4	PBH S
65 ✪	1972-73,85-95	18-7127	1	PBH
65 ✪	1973,85-95	18-7137	1	SR
65 ✪	1973,85-95	18-7128	1	DS BH
65/70 75 "B" Models	1973-75	18-7156	2	SA,L
65/70 75 "B" Models	1973-75	18-7146	1	SA,S
65 Comm	1985-86	18-7120	1	BS
65/70 65 HP Comm	1988-95	18-7475	4	PBH S
70/75	1960-65,74-88	18-7174	1	DS CC
70/75	1974-85	18-7109	4	PBH S
70/75	1974-95	18-7137	1	SR
70 ⑦	1974-95	18-7128	1	DS BH
70 ⑦	1974-95	18-7127	1	PBH
70 15" Transom	1977-85	18-7115	1	DS BH
70 15" Transom	1977-85	18-7140	1	PBH
70	1981-87	18-7120	1	BS
70	1988-95	18-7475	1	BS
70	1988-95	18-7145	2	D&F S
75	1960,63-65	18-7120	4	PBH S
75	1961-65	18-7174	1	WT E
75 ⑤	1964-65,75-88	18-7115	1	DS BH
75	1965	18-7120	1	SR PP
75 ⑥	1975-87	18-7127	1	PBH
75 20" Transom	1975-87	18-7128	1	DS BH
75 15" Transom	1975-88	18-7140	1	PBH
75	1981-86	18-7120	1	BS
75	1987-88	18-7475	1	BS
75	1987-88	18-7145	2	D&F S
V-4	1964-66,68-70	18-7120	4	PBH S
V-4	1964-67	18-7174	1	WT E
V-4	1964-68	18-7115	1	DS BH
V-4	1964-72	18-7174	1	DS CC

GEARCASE (Cont.)

HP	YEAR	O RING	QTY	DESC
V-4	1966-68	18-7118	1	SR
V-4	1966-68	18-7120	1	SR PP
80	1967	18-7120	4	PBH S
V-4	1968-95	18-7127	1	PBH
V-4	1969-72	18-7129	1	PS OP
V-4/6/8	1969-95	18-7130	1	DS BH
V-4	1971-86	18-7109	4	PBH S
V-4	1973-74	18-7146	1	SA,S
V-4	1973-77	18-7156	2	SA,L
V-4/6/8	1973-95	18-7137	1	SR
V-4,6,8	1973-90	18-7158	1	DS CC
V-4	1975-77	18-7178	1	SA,S
V-4	1981-86	18-7120	1	BS
V-4/6	1987-95	18-7475	4	PBH S
V-4/6/8	1987-95	18-7475	1	BS
V-4/6/8	1987-95	18-7145	2	D&F S
85/90	1964-68	18-7152	1	PBH
100	1966-68	18-7167	1	PBH
100 ❼	1984-90	18-7142	1	PBH
100 Comm	1986-90	18-7475	1	BS
100 Comm	1987	18-7109	4	PBH S
120	1985	18-7142	1	PBH
125	1971	18-7173	1	PBH
125 Comm	1989-90	18-7142	1	PBH
125 Comm	1990	18-7174	1	WT
140	1985,88-90	18-7142	1	PBH
V-6	1976-78	18-7178	1	SA,S
V-6	1976-78	18-7156	2	SA,L
V-6	1976-85	18-7109	4	PBH S
V-6	1976-90	18-7142	1	PBH
V-6	1986	18-7120	1	BS
155 ❾	1984,89-90	18-7142	1	PBH
155 ❽	1984-90	18-7144	3	PBH
200/225	1987	18-7120	1	BS
V-8	1985-86	18-7120	1	BS
V-8	1985-90	18-7144	3	PBH
V-8	1985-90	18-7174	1	WT

① 35 hp '87 Models RC, RL
② '62-'70 w/o Selectric Shift/'89-'90 Comm.
⑤ '65 Std Gearcase/'75-'87 15" Transom
⑥ '76-'87 20" Transom
⑦ '77-'85 20" Transom
⑧ '79-'81 Electric Start
⑨ '79-'81 Rope Start
⑩ '79-'81 Rope Start/'82 Comm.
❶ '79-'81 Rope Start/'83-'90 Comm.
❷ '80-'81 Electric Start/'86-'87 — 15" Transom
❸ '80-'81 Rope Start/ '86,'87 — 20" Transom
❹ '87 Models AR, AE
❺ '87 Models RC, RL
❻ '89 Models DR, DE, DT
❼ '89 WTLZ, WTXZ Models '90 WTESM, WTXESM Comm.
❽ '89 WTLZ, WTXZ / '90 WTLESM, WTESM Comm.
❾ '89 WTPLY, WTALY, WTPXY, WTAXY, '90 WTPLA, WTALA, WTPXA/Comm.
❿ AR, AE Models
☆ B, BR Models
✪ Comm. Models Also
✯ Electric Start
✳ Selectric Shift

BS	Bearing Setscrew
DS BH	Driveshaft Bearing Hsg.
DS CC	Driveshaft to Crankcase
D &F S	Drain & Fill Screw
WT E	5" Gearcase Extension, Water Tube
GC 1	Gearcase (11 7/16")
GC 2	Gearcase (12 7/8")
GC3	Gearcase (19 1/2")
IH	Impeller Hsg.
IHS	Impeller Hsg. Spacer
PBH	Prop Bearing Hsg.
PBH S	Prop Bearing Hsg. Screw
PS OP	Prop Shaft Oil Pump
SA,L	Shift Assembly, Large
SA,S	Shift Assembly, Small
SR	Shift Rod
SR PP	Shift Rod Pivot Pin
SR S	Shift Rod Scraper
WT	Water Tube

18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft Roll of Hypalon Ignition Wire With a Copper Conductor and a Large Assortment of Three Different End Fittings to Fit McCulloch Motors
Wire available in 100' Spool **18-5226**

18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

18-5153
CONTACT SET
Replaces: 75101A, 1340135, 36550135

18-5241
CONDENSER
Replaces: 38850115

HP	Years	Contact Set	Condenser	HP	Years	Contact Set	Condenser
3.6	1953-57	18-5153	—	7.5	1961-68	18-5153 ②	—
6	1960-62	18-5153 ②	—	10	1958	—	18-5241 ②
7.5	1952-87	18-5153 ②	—	25	1959	18-5153 ② ③	—
7.5	1958	18-5153 ② ③	—	30 - 33	1955-56	18-5153 ②	—
7.5	1960	18-5153 ②	—	40	1957-59	18-5153 ② ③	—

② Two Required ③ REPCO Magneto Only

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY **18-8013EP-2** ***SILVERADO 4000 Premium***

DISPLAY PACKAGE

✱

18-8004EP-1
PRIMER BULB

✱

FUEL LINE ASSEMBLY COMPONENTS

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY **18-8015EP-2** ***SILVERADO 4000 Premium***

DISPLAY PACKAGE

✱

18-8005EP-1
PRIMER BULB

✱

FUEL LINE ASSEMBLY COMPONENTS

12' LENGTH COMPLETE FUEL LINE ASSEMBLIES

5/16"
FUEL LINE ASSEMBLY **18-8032EP-2** ***SILVERADO 4000 Premium***

DISPLAY PACKAGE

✱

18-8004EP-1
PRIMER BULB

✱

FUEL LINE ASSEMBLY COMPONENTS

DISPLAY PACKAGE

PRIMER BULB ASSEMBLY
Comes complete with two Hose Clamps

Part #	Description
18-8002EP-1	For 1/4" I.D. Hose
18-8004PE-1	For 5/16" I.D. (large capacity bulb)
18-8005EP-1	For 3/8" I.D. (large capacity bulb)

DISPLAY PACKAGE

18-7852-1
FUEL WATER SEPARATOR KIT
Includes:
18-7845 Filter - **18-7853-1** Bracket
18-4256 1/4" (2) Brass Plugs
18-9004 Pipe Sealant with Teflon® is recommended for use on filter bracket fitting threads

DISPLAY PACKAGE

FUEL FILTERS

18-7828-1 (1/4" Small)	**18-7830** (5/16")
18-7829 (1/4" Large)	**18-7831** (3/8")

18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with three ram intrigrel tilt/trim.

✱ Tanks and Engines for picture purpose only.

MERCURY OUTBOARD

HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR
2.2	1	8075603	1984	8	2	C221500	1990	35	2	1755799	1965
2.2	1	8087123	1985	9.8	2	5206550	1979	35	2	1960827	1966
2.2	1	A800761	1986	9.8	2	5541280	1980-81	35	2	2097800	1967
2.2	1	A805221	1987	9.8	2	5965263	1982	35	2	2300972	1968
2.2	1	A817421	1988	9.8	2	6263906	1983	35	2	2487558	1969
2.2	1	A837101	1989	9.8	2	6438338	1984	35	2	6445653	1984
3	1	A855097	1990	9.8	2	6620196	1985	35	2	6626696	1985
3.4 L	6	6436883	1984	9.8 (100)	2	1397581	1961	35	2	A922171	1986
3.4 L	6	A129445	1985	9.8 (110)	2	1455240	1962	35	2	B110789	1987
3.4 L	6	A912426	1986	9.8 (110)	2	1474328	1963	35	2	B238644	1988
3.5	1	6202173	1983	9.8 (110)	2	1607083	1964	35	2	B393190	1989
3.5	1	6434771	1984	9.8 (110)	2	1742746	1965	35 (300)	4	1271885	1960
3.5	1	6594744	1985	9.8 (110)	2	1865779	1966	40	2	2874704	1970
3.6	1	5404657	1980-81	9.8 (110)	2	2098352	1967	40	2	3043031	1971
3.6	1	5910968	1982	9.8 (110)	2	2290663	1968	40	2	3219678	1972
3.9	1	1655013	1964	9.8 (110)	2	2508759	1969	40	2	3474578	1973
3.9	1	1738941	1965	9.8 (110)	2	2798057	1970	40	2	3859435	1974
3.9	1	1865633	1966	9.8 (110)	2	3002814	1971	40	2	4118385	1975
3.9	1	2098037	1967	9.8 (110)	2	3263263	1972	40	2	4362215	1976
3.9	1	2278851	1968	9.8 (110)	2	3482753	1973	40	2	4564002	1977
4	1	2498136	1969	9.8 (110)	2	3795658	1974	40	2	4860103	1978
4	1	2771662	1970	9.8 (110)	2	4079675	1975	40	2	5174089	1979
4	1	3028361	1971	9.8 (110)	2	4304785	1976	40	2	5556230	1980-81
4	1	3296137	1972	9.8 (110)	2	4605112	1977	40	2	5991215	1982
4	1	3529446	1973	9.8 (110)	2	4839254	1978	40	2	6228285	1983
4	1	3764825	1974	9.9	2	A918999	1986	40	4	C159200	1989
4	2	5589202	1980-81	9.9	2	B114231	1987	40	4	C221500	1990
4	2	9075839	1976	9.9	2	B233200	1988	40 350	2	1356948	1961
4	2	9172806	1978	9.9	2	B385500	1989	45	4	1476510	1962
4	1	A818721	1988	9.9	2	C221500	1990	45	4	A914859	1986
4	1	A837101	1989	10	2	1290910	1960	45	4	B110789	1987
4	1	A855097	1990	15	2	1288910	1960	45	4	B238644	1988
4	1	A906702	1986	15	2	1346448	1961	45	4	B393190	1989
4	1	B114109	1987	15	2	B293117	1988	45 (400)	4	1279685	1960
4.5	1	4108120	1975	15	2	B385500	1989	45 (400)	4	1384806	1961
4.5	1	4377557	1976	15	2	C221500	1990	50	4	1421113	1961
4.5	1	4597262	1977	18	2	5860332	1980-81	50	4	1477910	1962
4.5	1	4869518	1978	18	2	5954911	1982	50	4	1552535	1963
4.5	1	5270784	1979	18	2	6171607	1983	50	4	1605952	1964
4.5	1	5595532	1980-81	18	2	6443973	1984	50	4	1755549	1965
4.5	1	6025119	1982	18	2	6617631	1985	50	4	1870389	1966
4.5	1	6232381	1983	20	2	1558310	1963	50	4	2097445	1967
4.5	1	6428076	1984	20	2	1606903	1964	50	4	2305101	1968
4.5	1	6608536	1985	20	2	1755849	1965	50	4	2514919	1969
5	1	A819951	1988	20	2	1866496	1966	50	4	2736807	1970
5	1	A837101	1989	20	2	1997990	1967	50	4	3009934	1971
5	1	A855097	1990	20	2	2296267	1968	50	4	3235063	1972
6	2	1408611	1961	20	2	2550065	1969	50	4	3478003	1973
6	2	1485612	1962	20	2	2827677	1970	50	4	3816308	1974
6	2	1551443	1963	20	2	2991679	1971	50	4	4141450	1975
6	2	1607513	1964	20	2	3226958	1972	50	4	4357650	1976
6	2	1745521	1965	20	2	3537531	1973	50	4	4576237	1977
6	2	1958278	1966	20	2	3755885	1974	50	4	4962056	1978
6	2	2096171	1967	20	2	4103290	1975	50	4	5193259	1979
6	2	2284857	1968	20	2	4293920	1976	50	4	5531630	1980-81
6	2	A910596	1986	20	2	4580036	1977	50	4	5949386	1982
6	2	B114231	1987	20	2	4819249	1978	50	4	6275323	1983
6	2	B233200	1988	20	2	5183393	1979	50	4	6448808	1984
6	2	B385500	1989	20	2	5606492	1980-81	50	4	6586624	1985
7.5	2	2529895	1969	20	2	A910971	1986	50	3	A912478	1986
7.5	2	2810637	1970	20	2	B114231	1987	50	3	B110789	1987
7.5	2	3016581	1971	20	2	B238464	1988	50	3	B239242	1988
7.5	2	3274633	1972	20	2	B385500	1989	50	3	B396036	1989
7.5	2	3488153	1973	20	2	C221500	1990	50	3	C221500	1990
7.5	2	3801458	1974	22 (200)	2	1292910	1960	60	3	1303411	1960
7.5	2	4087015	1975	22 (200)	2	1339948	1961	60	3	6428681	1984
7.5	2	4314385	1976	25	2	1467499	1962	60	3	6609651	1985
7.5	2	4691222	1977	25	2	5705532	1980-81	60	3	A197392	1986
7.5	2	4851693	1978	25	2	5942041	1982	60	3	B110789	1987
7.5	2	5226935	1979	25	2	6185159	1983	60	3	B239242	1988
7.5	2	5524660	1980-81	25	2	6453343	1984	60	3	B396036	1989
7.5	2	5936301	1982	25	2	6593849	1985	60	3	C221500	1990
7.5	2	6239857	1983	25	2	A911346	1986	65	4	1542745	1963
7.5	2	6430041	1984	25	2	B114231	1987	65	4	1606282	1964
7.5	2	6611886	1985	25	2	B238464	1988	65	4	1765044	1965
8	2	A197112	1986	25	2	B385500	1989	65	4	1869564	1966
8	2	B114231	1987	25	2	C221500	1990	65	4	2119749	1967
8	2	B233200	1988	35	4	1570507	1963	65	4	2309311	1968
8	2	B385500	1989	35	2	1628795	1964	65	4	2503991	1969

MERCURY OUTBOARD

HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR	HP	CYL	BEG. S/N	YEAR
65	4	2803562	1970	90	3	B110054	1987	150	6	3752620	1974
65	4	2997339	1971	90	3	B240451	1988	150	6	4125985	1975
65	3	3293184	1972	90	3	C100000	1989	150XS	6	4319880	1976
65	3	3547987	1973	90	3	C221500	1990	150XS	6	4602012	1977
65	3	3807833	1974	90cc	2	A907702	1986	150XS	6	4868648	1978
65	3	4136685	1975	90cc	2	B114221	1987	V-150	6	4868998	1978
65	3	4382057	1976	95	6	1869776	1966	V-150	6	5129480	1979
70	3	1296411	1960	95	6	2097280	1967	V-150	6	5503247	1980-81
70	3	1413611	1961	100	6	1503332	1962	V-150	6	5944791	1982
70	3	1503459	1962	100	6	1518384	1963	V-150	6	6220254	1983
70	3	4382057	1976	100	6	1665002	1964	V-150	6	6443213	1984
70	3	4571652	1977	100	6	1755459	1965	V-150	6	6616991	1985
70	3	4825249	1978	100	6	2318586	1968	V-150	6	A904646	1986
70	3	5128280	1979	100	6	2484633	1969	V-150	6	B116662	1987
70	3	5579017	1980-81	100	4	B209468	1988	V-150	6	B242881	1988
70	3	5974683	1982	100	4	C100000	1989	V-150	6	C100861	1989
70	3	6279960	1983	100	4	C221500	1990	V-150	6	C221500	1990
70	3	B110054	1987	102cc	2	A819211	1988	V-150XR2	6	A905191	1986
70	3	B240451	1988	102cc	2	A837101	1989	V-150XR2	6	B289430	1988
70	3	C100000	1989	110	6	1870204	1966	V-150XR4	6	B242885	1988
75	4	6432901	1984	110	6	2097385	1967	V-175	6	4301235	1976
75	4	6613221	1985	115	6	2836019	1970	V-175	6	4563802	1977
75	4	A197882	1986	115	6	3023086	1971	V-175	6	4838074	1978
75	3	C100000	1989	115	6	3270480	1972	V-175	6	5180109	1979
75	3	C221500	1990	115	6	3525441	1973	V-175	6	5488752	1980-81
80	4	1335465	1960	115	6	3761035	1974	V-175	6	6618751	1985
80	4	1398630	1961	115	6	4112635	1975	V-175	6	A918329	1986
80	4	2559001	1969	115	6	4310785	1976	V-175	6	B116662	1987
80	4	2783253	1970	115	6	4567952	1977	V-175	6	B241881	1988
80	4	2986444	1971	115	6	4855153	1978	V-175	6	C100861	1989
80	4	3186263	1972	115	6	5168574	1979	V-175	6	C221500	1990
80	4	4831999	1978	115	6	5600967	1980-81	V-200	6	4839034	1978
80	4	5141097	1979	115	6	6006834	1982	V-200	6	5158929	1979
80	4	5582562	1980-81	115	6	6262961	1983	V-200	6	5464486	1980-81
80	4	5987161	1982	115	6	6440183	1984	V-200	6	6073192	1982
80	4	6232941	1983	115	6	6630171	1985	V-200	6	6203991	1983
80	3	A966142	1987	115	6	A907777	1986	V-200	6	6435503	1984
80	3	B240451	1988	115	6	B117567	1987	V-200	6	6625221	1985
80	3	C100000	1989	115	6	B239242	1988	V-200	6	A913228	1986
85	6	1460999	1963	115	4	C100000	1989	V-200	6	B116662	1987
85	6	1648888	1964	115	4	C221500	1990	V-200	6	B241881	1988
85	4	3493913	1973	125	6	2314956	1968	V-200	6	C100861	1989
85	4	3865695	1974	125	6	2536210	1969	V-200	6	C221500	1990
85	4	4092965	1975	135	6	2839369	1970	210cc	2	A918999	1986
85	4	4590512	1977	135	6	3036066	1971	210cc	2	B114231	1987
85XS	4	4366802	1976	V-135	6	A909997	1986	210cc	2	B233405	1988
90	6	1755444	1965	V-135	6	B116662	1987	210cc	2	B385500	1989
90	6	4854301	1978	V-135	6	B241881	1988	V-220	6	B241881	1988
90	6	5160324	1979	V-135	6	C100861	1989	V-225	6	5615282	1980-81
90	6	5594657	1980-81	V-135	6	C221500	1990	V-250	6	C139860	1989
90	6	5996390	1982	140	6	3293234	1972	V-250	6	C221500	1990
90	6	6246856	1983	140	6	4865678	1978	V-275	6	C139860	1989
90	6	6436123	1984	140	6	5189788	1979	V-275	6	C221500	1990
90	6	6623151	1985	140	6	5625108	1980-81	V-300	6	5611648	1980-81
90	6	A902436	1986	150	6	3502806	1973	V-300	6	6239853	1983

18-5007
TUNE-UP KIT

—CONTENTS—

Part #	O.E. #	Description
18-5153	398-174	Contact Set
18-5206	398-693	Condenser

18-5012
TUNE-UP KIT

—CONTENTS—

Part #	O.E. #	Description
18-5148	394-1100A3	Contact Set
18-5169	394-1130A1	Condenser

18-5139
CONTACT SET

Replaces: 336-4318A2, 336-4318A4, 336-4318A3, 336-3948A3, 336-3948A2

(2) 18-5139 = (1) 336-4318A2

18-5140
CONTACT SET
Replaces: 398-2202

18-5148
CONTACT SET
Replaces: 394-1100A3, 394-1100A2, 394-352A1

18-5153
CONTACT SET
Replaces: 398-174

18-5169
CONDENSER
Replaces: 394-1130A1, 394-1130, 397-741, 397-359

18-5206
CONDENSER
Replaces: 398-693

18-5207
CONDENSER
Replaces: 398-713

HP	Model	Beginning Serial No	Ending Serial No	Contact Set	Condenser	Tune-Up Kit
3.9		1655013	2498155	18-5140	18-5212	18-5008
4		2498136	2693114	18-5140	18-5212	18-5008
4	⑧	2771622	A809600	18-5139	—	—
4.5		4107220	& UP	18-5139	—	—
6		1610265	2529894	18-5140	18-5212	18-5008
7.5	⑤	214324	& UP	18-5153	18-5207	—
7.5		2529895	2721150	18-5140	18-5212	18-5008
7.5		3274633	3801457	18-5139	—	—
9.8		1470349	1865778	18-5153	18-5206	18-5007
9.8		1865776	2708898	18-5140	18-5212	18-5008
9.8		2798057	3263262	18-5139	—	—
9.8		3263263	3795657	18-5139	—	—
10		1120828	112327	18-5153	18-5206	18-5007
10		595628	112327	18-5153	18-5206	18-5007
10		595628	& UP	18-5153	18-5206	18-5007
15		1200114	1499331	18-5153	18-5206	18-5007
20		860979	& UP	18-5153	18-5206	18-5007
20		2827677	3226957	18-5139	—	—
20		3226958	3537530	18-5139	—	—
22		1158546	1499331	18-5153	18-5206	18-5007
25 KF9		377150	379008	18-5148	18-5169	18-5012
25 KG9		377150	379008	18-5148	18-5169	18-5012
25 MARK40		377150	379008	18-5148	18-5169	18-5012
35	350	1271884	1448139	18-5148	18-5169	18-5012
35		1571114	2874703	18-5140	18-5212	18-5008
40		831021	1279684	18-5148	18-5169	18-5012
45		1139538	& UP	18-5148	18-5169	18-5012
30	MK 30 55			—	18-5169	—
30		1271884	1448139	—	18-5169	—
35	35A	1271884	1448139	—	18-5169	—
40		1279685	1476509	—	18-5169	—
45		1476510	1531958	—	18-5169	—
50		1421113	2305100	—	18-5169	—
50		1770179	2116317	—	18-5169	—
50	⑥	2116318	2305100	—	18-5169	—
65 (4CYL)		1542745	2309310	—	18-5169	—

⑤ Phelon Magneto only ⑥ Manual start only ⑧ Except "Gnat"

18-5187
IGNITION COIL
Replaces: 339-856991A1, 339-850227
For: Mariner 200DFI, 225DFI, V135DFI (2.5L), V150DFI (2.5L) and Mercury 3.0DFI

①**18-5181D** Display Package

18-5181
IGNITION COIL
Replaces: 802371A1

①**18-5186D** Display Package

18-5186
IGNITION COIL
Replaces: 339-7370A13, 339-832757A4

18-5158
IGNITION COIL
Replaces: 8M0077471, 879984T01, 879984A1, 879984T00
For: 40-60 EFI 4 Cylinder (0T409000-1C453839) USA (0P153500-1C453839) Belgium, 30-40 EFI 3 Cylinder (0T409000-1B226999) USA (0P153500-0P400999) Belgium, 30-40 EFI 3 Cylinder (1C000001-Up), 75-115 DFI 3 Cylinder (0T980000-Up), 80 JET 3 Cylinder (1B586067-Up), 200-225 DFI 3.0L (1B504989-1B912785), 200 Pro XS DFI 3.0L (1B504989-1B912785), 250 DFI 3.0L (1B528615-Up), 115 Pro XS 3 Cylinder (1B751825-Up), 125 DFI 3 Cylinder (1B736885-Up), 240 EFI SportJet (0E406400-Up), 600 SCi (0M952908-0M962885), 662 SCi (0M956580-Up), 700 SCi (0M962886-Up), 850 SCi (0M952900-Up), 1025 SCi (0M962886-Up), 1075 SCi (0M957032-Up), 1200 SCi (0M956534-Up)

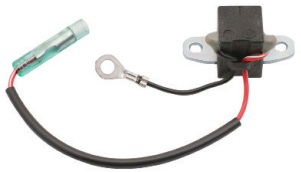
18-5159
IGNITION COIL
Replaces: 339-8M0077473, 339-883778A02, 339-883778A01
For: 1650 (0M965309-Up), 1550 (0M973231-Up), 1100 (0M965965-Up), 1350 (0M965309-Up), 110 Jet (2.5L) (1B690542-Up), 150 Pro XS (2.5L) (1B690542-Up), 200 (DFI) 3.0L (1B504989-Up), 200 (3.0L-DFI)(DTS) (1B504989-Up), 200 Pro XS (DFI) 3.0L (1B504989-Up), 225 (DFI) 3.0L (1B504989-Up), 225 (3.0L-DFI)(DTS) (1B504989-Up), 250 (DFI) 3.0L (1B528615-Up), V-135 (DFI) 2.5L (1B417702-Up), V-150 (DFI) 2.5L (1B417702-Up), V-175 (DFI) 2.5L (1B417702-Up), 2.5XS (2.5L DFI) (0T997974-1E000796)

18-5433
IGNITION COIL
Replaces: 32193A2, 38547, 392-806529A1, 898253T24
(Uses External Resistor)

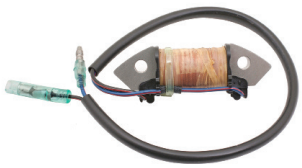
18-5182
IGNITION COIL
Replaces: 823033
For: 2.5/3/3.3 HP

Display Package

18-23205
IGNITION COIL
Replaces: 339-859738T1
Fits: Mercury 25 4-Stroke(G590000-P016999), 40 4-Stroke 4 cyl(T178500-T598999), 50 4-Stroke 4cyl(T178500-T598999), 60 4-Stroke 4cyl(T178500-T598999)



18-25400
PULSER COIL
Replaces: 16066004
Fits: Mercury 8/9.9 4-Stroke(R042475 & Up)



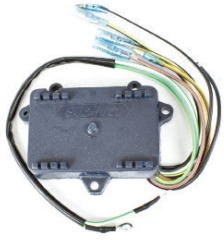
18-25513
COIL, CHARGE
Replaces: 803844T01
Fits: Mercury 8/9.9 4-Stroke(R042475 & Up

NEW

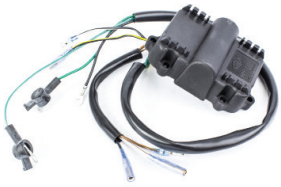
18-5154
PENCIL COIL
Replaces: 339-880615T01
Fits: 350SCi Verado (1B716557-2B143542), 200-275 Verado (6 Cyl) (0T980000-2B578935), 300 Verado (0P520553-2B578935), 200 Pro Verado (6 Cyl) (2B034840-2B577715), 250-300 Pro Verado (1B830170-2B577715), 75-115 EFI (1B366823-2B094995), 135-175 Verado (1B227000-2B576734), 200 Verado (4 Cyl) (1B517159-2B578935), 350 Verado (2B141617 & Up), 350 Pro Verado (2B141124 & Up), 400 Verado (2B141124 & Up)

18-5775
SWITCH BOX
Replaces: 332-7778A6, 332-7778A9, 332-7778A12, 332-7778A7, 332-7778A3, 332-7778A1, 332-5524A1, F7778A9, F749301

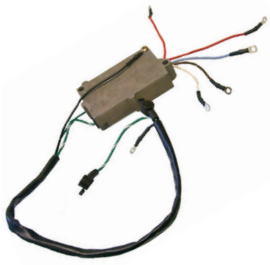
18-5776
SWITCH BOX
Replaces: 339-7452A3, 339-7452A2, 339-7452A1



18-5777
SWITCH BOX
Replaces: 339-7452A15, 339-7452A19, 339-7452A9, 339-7452A7



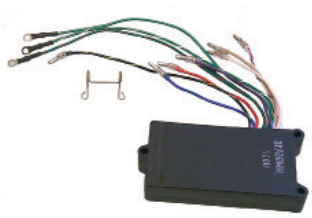
18-5778
SWITCH BOX
Replaces: 339-7452A14, 339-7452A21, 339-7452A11, 339-7452A8



18-5787
SWITCH BOX ASSEMBLY
Replaces: 332-4911A8
For: 40 HP

① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5788
SWITCH BOX ASSEMBLY
Replaces: 339-6222A8
For: 4 HP



18-5790
SWITCH BOX ASSEMBLY
Replaces: 18495A26, 18495A19 18495A12
For: 75-90 HP

18-5791
SWITCH BOX ASSEMBLY
Replaces: 19052A8, 19052A5, 19052A3
For: 50-60 HP

18-5792
SWITCH BOX ASSEMBLY
Replaces: 16061T
For:4/5 HP

18-5793
SWITCH BOX ASSEMBLY
Replaces: 823034, 823034T
For: 2.5/3.3 HP

18-5881
SWITCH BOX
Replaces: 332-5772A7, 332-5772A5, 332-5772A3, 332-5772A2, 332-5772A1, F720301

18-1151
DISTRIBUTOR ROTOR SHAFT BEARING
Replaces: 30-20066
SKF France R822T

18-1152
DISTRIBUTOR ROTOR SHAFT BEARING
Replaces: 30-26379
SKF France 6002-2 RSI/HT

4-STROKE ENGINES

HP	Model	Beginning Serial No	Ending Serial No	Coil	Switch Box
30EFI (3 Cyl.)	USA	0T409000	1B226999	18-5158	N/A
30EFI (3 Cyl.)	Belgium	0P153500	0P400999	18-5158	N/A
30EFI (3 Cyl.)	Belgium	1C000001	& Up	18-5158	N/A
40EFI (3 Cyl.)	USA	0T409000	1B226999	18-5158	N/A
40EFI (3 Cyl.)	Belgium	0P153500	0P400999	18-5158	N/A
40EFI (3 Cyl.)	Belgium	1C000001	& Up	18-5158	N/A
40EFI (4 Cyl.)	USA	0T409000	1C453839	18-5158	N/A
40EFI (4 Cyl.)	Belgium	0P153500	1C453839	18-5158	N/A
50EFI (4 Cyl.)	USA	0T409000	1C453839	18-5158	N/A
50EFI (4 Cyl.)	Belgium	0P153500	1C453839	18-5158	N/A
60EFI (4 Cyl.)	USA	0T409000	1C453839	18-5158	N/A
60EFI (4 Cyl.)	Belgium	0P153500	1C453839	18-5158	N/A
75EFI (4 Cyl.)	USA	1B366823	2B094995	18-5154	N/A
90EFI (4 Cyl.)	USA	1B366823	2B094995	18-5154	N/A
115EFI (4 Cyl.)	USA	1B366823	2B094995	18-5154	N/A
135 Verado (4 Cyl.)	USA	1B227000	2B576734	18-5154	N/A
150 Verado (4 Cyl.)	USA	1B227000	2B576734	18-5154	N/A
175 Verado (4 Cyl.)	USA	1B227000	2B576734	18-5154	N/A
200 Verado (4 Cyl.)	USA	1B517159	2B578935	18-5154	N/A
200 Verado (6 Cyl.)	USA	0T980000	2B578935	18-5154	N/A
200 Pro Verado (6 Cyl.)	USA	2B034840	2B577715	18-5154	N/A
225 Verado (6 Cyl.)	USA	0T980000	2B578935	18-5154	N/A
250 Verado (6 Cyl.)	USA	0T980000	2B578935	18-5154	N/A
250 Pro Verado	USA	1B830170	2B577715	18-5154	N/A
275 Verado (6 Cyl.)	USA	0T980000	2B578935	18-5154	N/A
275 Pro Verado	USA	1B830170	2B577715	18-5154	N/A
300 Verado	USA	0P520553	2B578935	18-5154	N/A
300 Pro Verado	USA	1B830170	2B577715	18-5154	N/A
350 Verado	USA	2B141617	& Up	18-5154	N/A
350SCi Verado	USA	1B716557	2B143542	18-5154	N/A
350 Pro Verado	USA	2B141124	& Up	18-5154	N/A
400 Verado	USA	2B141124	& Up	18-5154	N/A

① Two Required ② Three Required ③ Four Required ④ Six Required

2-STROKE ENGINES

HP	Model	Beginning Serial No	Ending Serial No	Coil	Switch Box
4 (2 cyl.prod. of USA)		5589202	& UP	—	18-5788
4		G710613	& UP	—	18-5792
6		A197112	G760299	18-5186 ①	18-5777
6		G760300	T800749	18-5186	—
8		A197112	G760299	18-5186 ①	18-5777
8		A760300	& UP	18-5186	18-5777
210CC	Sail Power	A918999	& UP	18-5186 ①	18-5777
9.9		A197112	G760299	18-5186 ①	18-5777
9.9		G760300	& UP	18-5186	18-5777
10		D038000	G760299	—	18-5777
15		B292414	G760299	18-5186 ①	18-5777
15		G760300	& UP	18-5186	18-5777
15	Sea-Pro	G044027	G437999	18-5186	—
15		G438000	G760299	18-5186	18-5777
15		G760300	& UP	18-5186	—
15	Comm.	G760300	& UP	18-5186	—
15	Non-Comm.	G760300	& UP	18-5186	—
15XD	Comm	G760300	& UP	18-5186	—
15XD	Non-Comm.	760300	& UP	18-5186	—
18		5837437	6443972	18-5186 ①	18-5776
18		6443973	& UP	18-5186 ①	—
18 BULLET	Comm.	6443973	&UP	18-5186	—
20		3537531	3755884	18-5186	—
20		6443973	G044026	18-5186 ①	18-5777
20		G044027	G437999	18-5186	—
20		G438000	G760299	18-5186 ①	18 -5777
20	Comm.	G760300	T800999	18-5186	—
20 NON	Comm.	G760300	T800999	18-5186	—
20 JET		G044027	G760299	18-5186	—
20 JET		G760300	& UP	18-5186	—
25		5705532	6443972	18-5186 ①	18-5776
25	Uses Nut Connection	6443973	& UP	18-5186 ①	18-5776
25	Uses Bullet Connection	6443973	& UP	18-5186	18-5777
25		B238464	G044026	18-5186 ①	18-5777
25		G04027	G437999	18-5186	—
25		G438000	G760299	18-5186	—
25	Comm	G760300	& UP	18-5186	—
25	Non-Comm.	G760300	& UP	18-5186	—
30	Jet	C159200	G589999	18-5186 ①	18-5881
35	Uses Nut Connection	6445653	B110788	18-5186 ①	18-5776
35	Uses Bullet Connection	6445653	B110788	18-5186 ①	18-5778
35		B110789	& UP	18-5186	18-5778
40		3336258	3859434	18-5186	—
40 (2 cyl.)		3859435	5823917	18-5186	—
40 (2 cyl.)		5823918	6443973	18-5186 ①	18-5776
40 (4 Cyl.)		C159200	& UP	18-5186 ③	18-5881
45/50 (4 Cyl.)		5531630	& UP	18-5186 ③	18-5881
45 (3 Cyl.)	Jet	G290584	G589999	18-5186	—
50 (4 Cyl.)		5193259	5531629	18-5186	18-5881
50 (4 Cyl.)		5531630	& UP	18-5186	18-5881
50/60 (3 Cyl.)		6428681	D000749	18-5186 ②	18-5775
50/55/60 (3 Cyl.)		D000750	G589999	18-5186 ②	18-5791
55 (3 Cyl.)		D000750	G589999	18-5186	
60 (3 Cyl.)		6428681	D000749	18-5186	18-5775
60 (3 Cyl.)		D000750	G589999	18-5186	—

① Two Required ② Three Required ③ Four Required ④ Six Required

2-STROKE ENGINES (CONT.)

HP	Model	Beginning Serial No	Ending Serial No	Coil	Switch Box
65 (3 Cyl.)		4382057	4571651	—	18-5775
65 jet		D283222	G437999	18-5186	—
70	MK75,78	1110600	& UP	18-5433	N/A
70 (6 Cyl.)		1296411	1566239	18-5433	N/A
Mercury 70		4571652	5128279	—	18-5775
Mariner70		5128280	& UP	18-5186 ②	18-5775
70		1296411	1566239	18-5433 ①	N/A
70		5579016	6428680	18-5186 ②	18-5775
70/75 (3 Cyl.)		C272000	D283221	18-5186 ②	18-5775
75 (3 cyl)		D283222	G437999	18-5186 ③	18-5790
75 (4 Cyl.)		6432901	& UP	18-5186 ③	18-5881
75 (3 Cyl.)		C222000	D283221	18-5186 ②	18-5775
75 (3 Cyl.)		D283222	G437999	18-5186 ②	18-5790
75DFI (3 Cyl.)		0T980000	& Up	18-5158	N/A
800 (6 Cyl.)		1335465	1566239	18-5433 ①	N/A
Mariner 80 (4 Cyl.)		5144547	& UP	18-5186 ③	—
Merc 80 (4 Cyl.)		5582562	6432900	18-5186 ③	—
80 (4 Cyl.)		4831999	5141096	—	18-5881
80 (4 Cyl.)		5141097	6432900	18-5186	18-5881
80 (3 Cyl.)		A996142	& UP	18-5186 ②	18-5775
80 Jet		D283222	G437999	—	18-5881
80 Jet (3 Cyl.)		1B586067	& Up	18-5158	N/A
85 (6 Cyl.)		1460999	1766823	18-5433 ①	N/A
85 (4 Cyl.)		4366802	4831998	—	18-5881
90		1766824	1869775	18-5433 ①	N/A
90 (6 cyl.)		5299506	& UP	18-5186 ④	18-5775 ①
90 (3 Cyl.)		A996142	D283221	18-5186 ②	18-5775
90 (3 Cyl.)		D283222	G437999	18-5186	18-5790
90 (Powerhead)	Sport Jet	E023150	E095087	—	18-5775
90DFI (3 Cyl.)		0T980000	& Up	18-5158	N/A
95		1869776	1935100	18-5433 ①	N/A
100 (6 cyl.)		1464949	2318585	18-5433 ①	N/A
100 (4 Cyl.)		B209468	G437999	18-5186 ③	18-5881
105 Jet		D082000	G303045	18-5186 ④	18-5775 ①
110		1870204	2314955	18-5433 ①	N/A
110 Jet	2.5L		1B490865	18-5187	N/A
110 Jet	2.5L	1B690542	& Up	18-5158	N/A
115 (6 Cyl.)		5314656	& Up	18-5186 ④	18-5775 ①
115 (6 Cyl.)		5314656	& Up	18-5186	—
115 (4 Cyl.)		B209468	6437999	18-5186 ③	—
115 (3 Cyl.)		C100000	G437999	—	18-5881 ①
115 DFI (3 Cyl.)		0T980000	& Up	18-5158	N/A
115 Pro XS (3 Cyl.)		1B751825	& Up	18-5158	N/A
125 (4 Cyl.)		D283222	G437999	18-5186	18-5881 ①
125 DFI (3 Cyl.)		1B736885	& Up	18-5158	N/A
V-135		A904646	G960499	18-5186 ④	18-5775 ①
V-135 DFI	2.5L	G590000	1B417701	18-5187	N/A
V-135 DFI	2.5L	1B417702	& Up	18-5158	N/A
140		5327663	& Up	18-5186 ④	18-5775 ①
140 Jet		D082000	G960499	18-5186 ④	18-5775 ①
150		A904646	G960499	18-5186	18-5775
V-150	Orange Coil	4868998	A904645	—	18-5775 ①
V-150	Blue Coil	4868998	A904645	18-5186	18-5775 ①
V-150		5129480	G960499	18-5186 ④	18-5775 ①
V-150 XR2		6616991	A904645	18-5186 ④	18-5775 ①

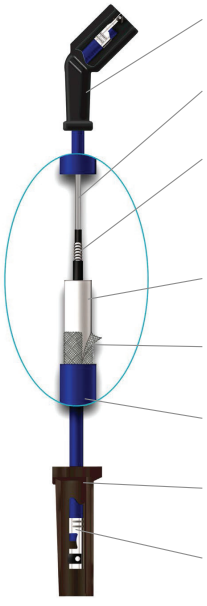
① Two Required ② Three Required ③ Four Required ④ Six Required

2-STROKE ENGINES (CONT.)

HP	Model	Beginning Serial No	Ending Serial No	Coil	Switch Box
V-150 XR4		B242885	D819999	18-5186 ④	18-5775 ①
V-150 DFI	2.5L	G590000	1B417701	18-5187	N/A
V-150 DFI	2.5L	1B417702	& Up	18-5158	N/A
150 Pro XS	2.5L	1B690542	& Up	18-5158	N/A
V-175		4301235	5180108	—	18-5775 ①
V-175,EFI, XR1		5180109	G960499	18-5186 ④	18-5775 ①
V-175 EFI		D000750	G960499	18-5186	—
V-175 DFI	2.5L	T178500	1B417701	18-5187	N/A
V-175 DFI	2.5L	1B417702	& Up	18-5158	N/A
V-200, XR1		5363918	G960499	18-5186 ④	18-5775 ①
V-200 EFI		C100861	G960499	18-5186	—
V-200 DFI		G590000	1B504988	18-5187	—
200 DFI		G960500	T800999	18-5187	N/A
200 DFI	3.0L	T801000	1B504988	18-5187	N/A
200 DFI	3.0L	1B504989	1B912785	18-5158	N/A
200 DFI (DTS)	3.0L	T980000	1B504988	18-5187	N/A
200 DFI (DTS)	3.0L	1B504989	& Up	18-5158	N/A
200XS DFI	2.5L	T235000	1E002110	18-5187	N/A
200 Pro XS	3.0L	1B504989	& Up	18-5158	N/A
200 Sport XS	3.0L	1E000797	1E002583	18-5187	N/A
V-220		B117316	& Up	18-5186 ④	18-5775 ①
V-225	2.4L	5628028	& Up	18-5186 ④	18-5775 ①
V-225 DFI		G590000	B504988	18-5187	—
V-225 PRO XS		B104549	B426650	18-5187	—
225 DFI	3.0L	G590000	1B504988	18-5187	N/A
225 DFI	3.0L	1B504989	1B912785	18-5158	N/A
225 DFI (DTS)	3.0L	T980000	1B504988	18-5187	N/A
225 DFI (DTS)	3.0L	1B504989	& Up	18-5158	N/A
240 EFI SportJet		E406400	& Up	18-5158	N/A
V-250	3.4L	C101891	& Up	18-5186	—
250XS	3.0L	T651945	1E002341	18-5187	N/A
250 DFI	3.0L	1B528615	& Up	18-5158	N/A
V-275	3.4L	C101891	& Up	18-5186	—
V-300	3.4L	5611648	& Up	18-5186	—

① Two Required ② Three Required ③ Four Required ④ Six Required

PREMIUM MARINE SPARK PLUG WIRE LEADS



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.

Part #	OEM #	Description
18-8819-1	—	7" Spark Plug Wire (8mm)
18-5228-1		
18-5228-1D③	84-813715A1	9" Spark Plug Wire (8mm)
★ 18-5227-1		
18-5227-1D②③	84-813715A1	9" Spark Plug Wire (7mm)
18-5229-9-1①②	—	22" Spark Plug Wire (7mm)
18-5230-9-1①②	—	10" Spark Plug Wire (7mm)

★ Metallic core wire ① PKG. OF 5 ② 7mm copper core wire
③ Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5225
SPARK PLUG WIRE KIT
Replaces:
84-99215A26, 84-813706A26, 84-93475A26, 84-93212A1, 84-90816A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.

18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: 20121, 8M0084600

PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector

18-5752
UNIVERSAL
SPARK PLUG BOOT
8mm

18-28080
WIRE SET
Replaces: 84-821945A56
Fits: 225(3.0L Carb) and 225/250(3.0L EFI) (G303045 & Below)

18-28081
WIRE SET
Replaces: 84-813706A56
Fits: 225(3.0L Carb) and 225/250(3.0L EFI) w/CDM Modules (G303045 & Up)

18-28082
WIRE SET
Replaces: 84-813715A8
Fits: 100, 115, 125 & 80 Jet(4 cyl) (0G301750 & Below)

18-28083
PLUG WIRE
Replaces: 84-881908T
(1 WIRE)
Fits: Mercury V6 EFI/DFI/DTS

18-28084
PLUG WIRE SET
Replaces: 84-881908T
(3 WIRES)
Fits: Mercury 30-40 EFI 4-stroke(3 cyl)

18-28085
PLUG WIRE SET
Replaces: 84-881908T
(4 WIRES)
Fits: Mercury 40-6- EFI 4-stroke (4cyl)

18-28086
PLUG WIRE SET
Replaces: 84-881908T
(6 WIRES)
Fits: Mercury V6 EFI/DFI/DTS

MP41000
IGNITION SWITCH
Push to Choke — 3 Position — 6 Terminal
Replaces: 87-88107, 87-88107A5
See ELECTRICAL PRODUCTS - Ignition Switches section for wiring diagram.

MP41070-2
IGNITION SWITCH
Push to Choke — 3 Position — 6 Wire Sealed Polyester
Replaces: 87-17009A2

MP51090 (Display Pkg.)
MP51092
IGNITION SWITCH
3 Position Magneto – OFF- RUN-START PUSH to Choke
Replaces: 87-17009A5

MP52000 (Display Pkg.)
MP52002
IGNITION SWITCH
3 Position Magneto – OFF- RUN-START PUSH to Choke – 8 Wire
Replaces: 87-88107A5

18-6751
MANUAL RELEASE VALVE
Replaces: 893929A01, 813442A2, 813442A1, 811618A1, 811618, 812843A1, 99660A1
Fits: Most 2 & 4 Stroke Outboards with Integral tilt and trim

18-6771
TILT/TRIM RESERVOIR
Replaces: 18525A1

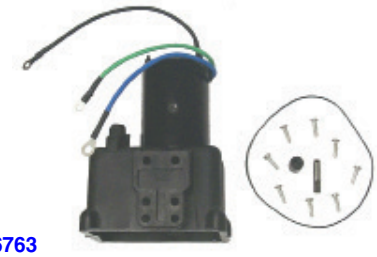
① Priced per package

18-6778
TILT/TRIM RESERVOIR
Replaces: 883166A1, 883166A2
For: Motors with 4 screw attachments

(2 Wire w/ Relays)

18-6273-1
TILT/TRIM MOTOR
High Performance Cartridge Pump w/Replaceable Motor
Replaces: 99186, 99186-1, 99186-T
Fits: 35-220 HP (1985-93) Mercury/Mariner Outboards w/ Design I, 3 Ram, 3 Wire Tilt/Trim Units w/ Side Fill Reservoir. Integral Trim/Tilt System
Uses relay **18-5737**

18-6757
TILT/TRIM MOTOR
Fits: Mercury 35-220 HP (1985-92) w/ Design I, 3-Ram Side Fill Integral Trim/Tilt System w/ Square Style Eaton Motor and **18-6273-1** Tilt/Trim Motor Pump Assy
Uses wire harness **18-6823**



18-6763
TILT/TRIM MOTOR
Replaces: 92975A28, A32
To 1984 for Most Mercury Outboards
(Motor and Reservoir Only)

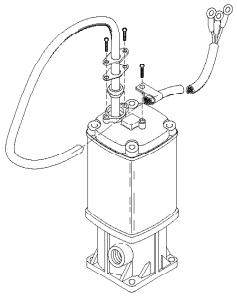
18-6765
TILT/TRIM ASSEMBLY
Replaces: 823653A5, 92459A4, 823653A9
Fits: 250,275 HP & V-3.4L, Serial No.5611648-UP
(Motor Only)
Replaces: 17649A02

18-6773
TRIM MOTOR
Replaces: 828708, 878265A4
For most late model Mercury/Mariner 1996 & UP (135,150, XR6 Mag III, 175, 200, 225, 250 HP — 105 - 140 HP Jet)

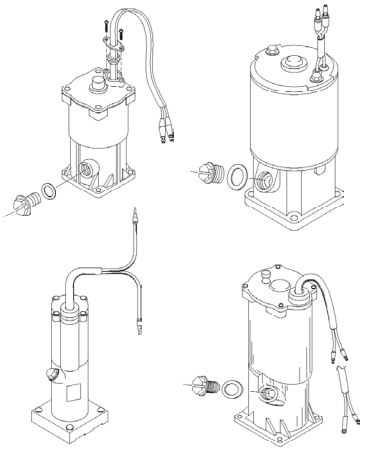
18-6774
TRIM MOTOR
Replaces: 811628, 828708A1, 878265A6
High-performance cartridge, replaceable motor. Design II, Ram 3, 2 wire, tilt/trim units. Squared style Eaton
Uses wire harness **18-6823**

18-6775
TILT/TRIM MOTOR
Reference OE reservoir 811673 1
Contains: All parts necessary, a new 3-wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware.
Yellow fill plug.
For:

Models		Models	
65	Jet	100	4-Cyl.
75	3-Cyl.	115	4-Cyl.
80	Jet	125	4-Cyl.
90	3-Cyl.		



If you have this 3-wire single ram system, use **18-6775**

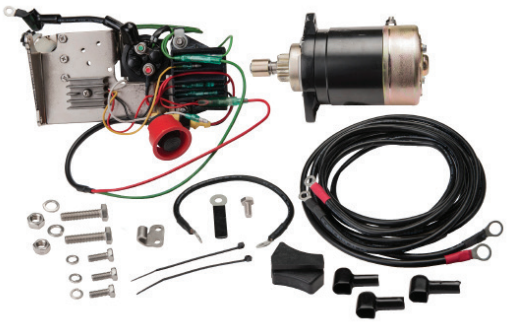


18-6777
TILT/TRIM MOTOR
Replaces: 818903A1, 819762A4-A7, 819479A1, 819480A1, 81977A8-A9, 822870A1, 830250A3-T3, 832021A1-T4-A2-T2, 855654A1-T2, 19217A1-A5, 854472A2, A3, A4
Contains: All parts necessary, a new 2- wire motor/reservoir, drive shaft coupler, oil seal, O-ring and hardware. Yellow fill plug. Square base O-ring.

For:

Models		Models	
30	Jet	60	3-Cyl., Bigfoot
30	4-Stroke	65	Jet
35		75	3-Cyl.
40	2, 3, 4-Cyl.	75	4-Stroke
40	4-Stroke, Bigfoot	80	Jet
45	4-Stroke, Bigfoot, Bodensee	90	3-Cyl.
		90	4-Stroke
50	3-Cyl.	100	4-Cyl.
50	4-Stroke, Bigfoot	115	4-Cyl.
55	3-Cyl.	125	4-Cyl.

If you have any of the 2-wire single systems, use **18-6777**



18-6448
ELECTRIC START CONVERSION KIT
Fits: Mecury 30 HP

18-6274
TILT/TRIM MOTOR
Replaces: 14336A20, 865380A13
Low pressure / high flow

BATTERY CABLES
Gauge Cable with soldered lug terminals on each end to accept a 3/8" stud.

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1

18-9800
COMPRESSION TESTER
Perfect for hard to reach bottom spark plug holes on older Mercury models.

18-9801
MULTI METER/DVA TESTER
Replaces: 91-99750A1
A must for testing Mercury ignition systems.

18-9802
TIMING LIGHT
Replaces: 91-99379
Self-powered accurate up to 10,000 RPM's.

18-5864
STATOR
Replaces: 86617A20
For: 6-25 HP

18-5865
STATOR
Replaces: 398-5704A7
For: 50-70 HP

18-5867
STATOR
Replaces: 398-9873A4
For: 135-200 V-6

18-5870
STATOR
Replaces: 398-832075A4-A21
For: 30-125 HP
Replacement for the **18-5873** & **18-5874** kits

18-5871
STATOR
Replaces: 398-5454A32
For: 135-300 V6

18-5873
STATOR KIT
Replaces: 398-832075A6
For: 100, 115, 125 HP
Includes **18-5870** stator

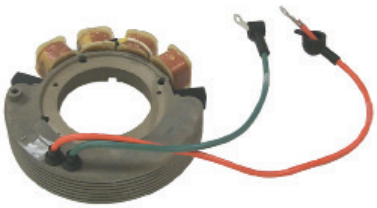
18-5874
STATOR KIT
Replaces: 398-832075A14, 398-832075A20, 398-818535A15, 398-5919A8, 398-5919A6, 398-5919A2, 398-5454A63, 398-5454A25, 398-5454A21
For: 30-50 HP
Includes **18-5870** stator

18-5876
STATOR
Replaces: 398-9610A19
For: 135 -200 HP

APPLICATION BEGINS ON NEXT PAGE

18-5866
STATOR
Replaces: 398-5919A4, 76314A3
For: Mercury 45-50 4 cyl.

18-5854
STATOR
Replaces: 398-5454A17
*Note: Extra black lead goes to engine ground.

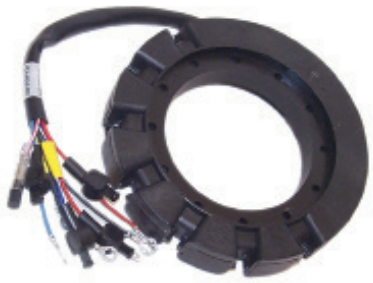


18-5855
STATOR
Replaces: 336-3996A7

18-5856
STATOR
Replaces: 398-5255

18-5857
STATOR
Replaces: 398-5454A7

18-5859
STATOR
Replaces: 398-5454A26, 398-5454A22, 398-5919A7, 398-5919A3



18-5860
STATOR
Replaces: 398-5454A35

18-5796
TRIGGER ASSEMBLY
Replaces: 96455A15
For: 6 cyl.

18-5797
TRIGGER ASSEMBLY
Replaces: 96455A8, 96455A1, 68162A6, 68162A3
For: 3 cyl.

18-5798
TRIGGER ASSEMBLY
Replaces: 96455A9, 96455A6, 68162A8, 68162A5, 68162A1
For: 6 cyl.

STATOR & TRIGGER APPLICATIONS

HP	Beg. S/N	End S/N	Trigger	Stator	HP	Beg. S/N	End S/N	Trigger	Stator
6	A197112	G760299	—	18-5864	18XD	6443973	B238463	—	18-5864
7.5	2810637	3274632	—	18-5855	20	2827677	3226957	—	18-5855
8	A197112	G760299	—	18-5864	20	6443973	G044026	—	18-5864
9.8	2798057	3263262	—	18-5855	20, 20 JET	G044027	G437999	—	18-5863
9.9	A197112	G760299	—	18-5864	20, 20 JET	G438000	G760299	—	18-5864
XR10,10 MAG & SEA PRO	D038000	G760299	—	18-5864	20XD	6443973	B238463	—	18-5864
15	A197112	G760299	—	18-5864	25	5705532	6443972	—	18-5864
15 SEA PRO, SUPER 15	G044365	G437999	—	18-5863	25, 25 SEA PRO & MARATHON	B238464	G044026		18-5864
15 SEA PRO, SUPER 15	G438000	G760299	—	18-5864	25, 25 SEA PRO & MARATHON	G044027	G437999	—	18-5863
18	5837437	6443972	—	18-5864	25, 25 SEA PRO & MARATHON	G438000	G760299	—	18-5864

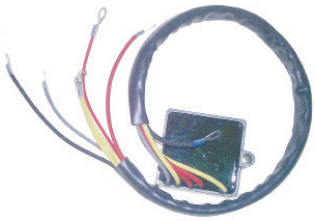
APPLICATION CONTINUED ON NEXT PAGE

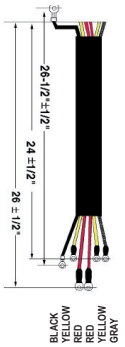
STATOR & TRIGGER APPLICATIONS

HP	Beg. S/N	End S/N	Trigger	Stator
25XD	5705532	G044026	—	18-5864
30 2 cyl electric models	G055314	& UP	—	18-5870 **
30 JET 3 cyl electric models	G590000	T408999	—	18-5870 **
30 Jet 4 cyl electric models	C159200	D055047		18-5874 **
35 2 cyl	6445653	B110788		18-5864
40 2 cyl	3859435	5823917	—	18-5856 ①
40 2 cyl electric start	G055314	& UP	—	18-5870 **
40 3 cyl electric start	G531301	& UP	—	18-5870 **
40 3 cyl electric start (Belgium)	9973100	& UP	—	18-5874 **
40 4 cyl electric start	C159200	D055047		18-5874
40 JET electric start	T178500	& UP	—	18-5874 **
45 4 cyl manual start only	5531630	B110788	—	18-5866
45 4 cyl electric models	5531630	& UP		18-5870
45 JET electric models	G590000	T129554	—	18-5874 **
50 4 cyl manual start only	4357640	& UP	—	18-5866
50 4 cyl electric models	4357640	& UP		18-5870
50 3 cyl	6428681	D000749	18-5797	18-5865
50, 55 3 cyl electric start	G590000	& UP	—	18-5870
50 3 cyl electric models (Belgium)	9973100	& UP	—	18-5870
55 3 cyl electric models	D000750	G589999	—	18-5870
55 3 cyl electric models (Belgium)	9741042	9973088	—	18-5870
60 3 cyl	6428681	D000749	18-5797	18-5865
60 3 cyl electric models	G590000	& UP	—	18-5870 **
60 3 cyl electric models (Belgium)	9973100	& UP	—	18-5870 **
60 3 cyl Bigfoot	G590000	G760299	—	18-5874 **
65 (650) 3 cyl	4382057	4571651		18-5865
70 3 cyl	4571652	A996141	18-5797	18-5865
75 4 cyl	6432901	& UP	—	18-5859
75 3 cyl electric models	G438000	& UP	—	18-5870
80 (80, 800) 4 cyl	4831999	6432900		18-5859
80 JET	G438000	& UP	—	18-5870 **
85 (850) 4 cyl	4366802	4831998		18-5859
90 6 cyl	5299506	& UP	18-5798	18-5854
90 3 cyl electric models	G438000	& UP	—	18-5870
90 3 cyl (Belgium) electric models	9927000	& UP	—	18-5870
100 4 cyl	G438000	& UP	—	18-5870 **
100 4 cyl	9927000	& UP	—	18-5870 **
100 4 cyl with voltage reg.	B209468	G437999	—	18-5873 **
100 4 cyl with voltage reg. (Belgium)	9523024	9926999	—	18-5873 **
105 JET	D082000	G960499	18-5798	18-5876
115 6 cyl	5314656	& UP	18-5798	18-5854
115 4 cyl electric models	G438000	& UP	—	18-5870 **
115 4 cyl electric models (Belgium)	9927000	& UP	—	18-5870 **
115 4 cyl with voltage reg.	C10000	G437999	—	18-5873 **
115 4 cyl with voltage reg. (Belgium)	9559771	9926999	—	18-5873 **
125 4 cyl	G438000	& UP	—	18-5870 **
125 4 cyl (Belgium)	9927000	& UP	—	18-5870 **
125 4 cyl with voltage reg.	D283222	G437999	—	18-5873 **
125 4 cyl with voltage reg. (Belgium)	9793577	9926999	—	18-5873 **
V135	A904646	C100860	18-5798	18-5860 ②
V135	A904646	C100860	18-5798	18-5871
V135	C100861	C239552	18-5798	—
V135	C239553	D081999	18-5798	18-5860 ③
V135	C239553	D081999	18-5798	—
V135	C239553	D081999	18-5798	18-5867 ③⑥
V135	D082000	G960499	18-5798	18-5876
140	5327663	& UP	18-5798	18-5854
140 JET	UP TO	G760299	18-5798	18-5876
V150	4868998	A904645	18-5798	18-5857
V150	A904646	C100860	18-5798	18-5860 ②
V150	A904646	C100860	18-5798	18-5871
V150	C100861	C239552	18-5798	—
V150	C239553	D081999	18-5798	18-5860 ③
V150	C239553	D081999	18-5798	— †
V150	C239553	D081999	18-5798	18-5867 ③⑥
V150	D082000	G960499	18-5798	18-5876
V150 EFI	D082000	G960499	18-5798	18-5876
V150 XRI EFI	D082000	G303045	18-5798	18-5876
150 XR-4	B242885	C100860	18-5798	18-5860
150 XR-4	C100861	C239552	18-5798	—
150 XR-4	C239553	D081999	18-5798	18-5860 ③
150 XR-4	C239553	D081999	18-5798	— †
150 XR-4	C239553	D081999	18-5798	18-5867 ③⑥
150 XR-4, MAG II	C239553	D081999	18-5798	—
150 XR-4, MAG II	C239553	D081999	18-5798	18-5867 ③⑥
150 XR-6, MAG III	D082000	G960499	18-5798	18-5876
V175	4301235	6618750	18-5798	18-5857
V175	6618751	C100860	18-5798	18-5871 ④
V175	6618751	C100860	18-5798	18-5857 ④
V175	6618751	C100860	18-5798	18-5860 ⑤
V175	C100861	C239552	18-5798	—
V175	C239553	D081999	18-5798	18-5860 ③
V175	C239553	D081999	18-5798	18-5867 ③⑥
V175	C239553	D081999	18-5798	— †
V175	D082000	G960499	18-5798	18-5876
V175 MAG, EFI	D000750	D081999	18-5798	—
V175 EFI	D303046	G960499	18-5798	18-5876
V175 XRI EFI	D000750	D081999	18-5798	—
V175 XRI EFI	D082000	G303045	18-5798	18-5876
V200	4839034	6625220	18-5798	18-5857 ④
V200	6618751	C100860	18-5798	18-5860
V200	C100861	D081999	18-5798	18-5860 ③
V200	C100861	C291519	18-5798	— †
V200	C100861	C291519	18-5798	18-5867 ③⑥
V200	D082000	G960499	18-5798	18-5876
V200 EFI	C100861	OD081999	18-5798	—
V200 EFI	G303046	G960499	18-5798	18-5876
V200 XRI EFI	C291520	D081999	18-5798	— †
V200 XRI EFI	D082000	G960499	18-5798	18-5876
V220	B117316	& UP	—	18-5860
V225	5628028	& UP	18-5798	18-5857
SPORTJET MODELS				
90	ALL W/RED STATOR		—	18-5870
95XR	ALL W/RED STATOR		—	18-5870
120XR	ALL W/RED STATOR		—	18-5870
175XR2	ALL		18-5796	—

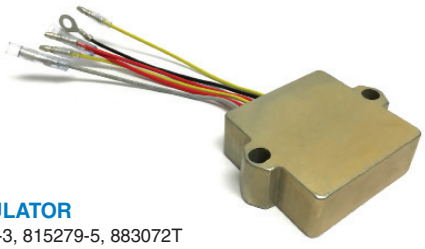
① Electric start models only
② Stators with 5/8" laminations only
③ Applications with 16 amp Stator and non-louvered flywheel cover
④ Applications not using a voltage regulator
⑤ Stators with 5/8" laminations and used with 15 amp voltage regulator
⑥ Flywheel without screws
** May require the purchase of voltage regulator if not currently equipped
† Applications with clear 40 amp stator with louvered flywheel cover

All Voltage Regulators have built-in capacitors that provide high voltage spike protection.

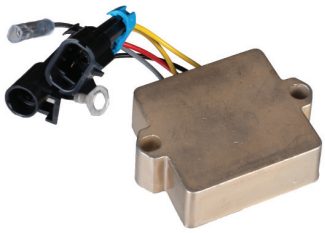




18-5741
VOLTAGE REGULATOR
Replaces: 815279A2, 815279-1
For: Mercury engines with 16 amp or 40 amp charging system model/years 1989-91



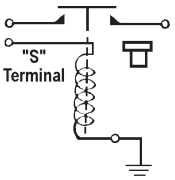
18-5743
VOLTAGE REGULATOR
Replaces: 815279-3, 815279-5, 883072T
For: Mercury engines with 16 amp or 40 amp charging system model/years 1992 to present
*Note: Black wire (not pictured) goes to engine ground.



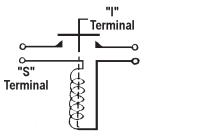
18-5732
VOLTAGE REGULATOR
Replaces: 893640T01
Fits: 30/40/50/60 EFI 4 Stroke

18-5707
RECTIFIER
Replaces: 62351A1, 62351A2, 816770, 816770T
All applications with square, 3 post rectifier

①**18-5802D** Display Package



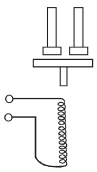
18-5802
SOLENOID
Replaces: 65057A1, 65057T1, 65057, 54981



①**18-5808D** Display Package

18-5808
SOLENOID
Replaces: 47886, 47886T

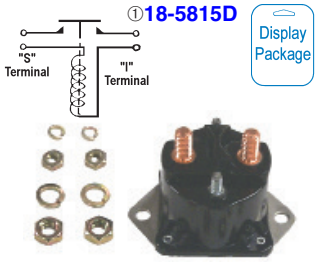
①**18-5810D** Display Package



18-5810
SOLENOID
Horizontal Post

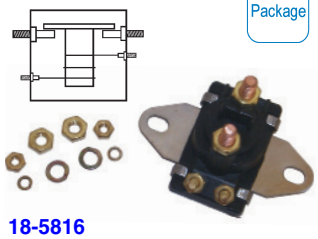
18-5811
STARTER SOLENOID
Replaces: 809463A1, 8094631, 809463, 8094621, 809462
For: PG260 Series Starters, (Verado 200-275 HP), (75/95 1.5L DFI), (115/135/150/175/200 2.5L DFI), (225 3.0L DFI)

①**18-5815D** Display Package



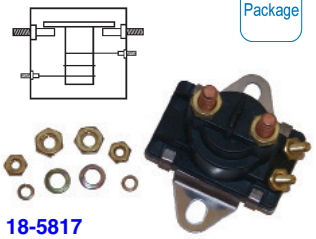
18-5815
SOLENOID
Replaces: 89-68258A4, 89-853654A1, 89-76545, 89-76545T, 89-65258, 89-61053, 89-15857

①**18-5816D** Display Package

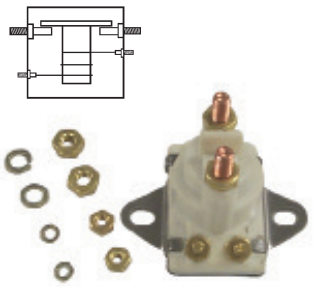


18-5816
SOLENOID
Replaces: 89-96054, 89-96054T, 89-91975
Flat Bracket

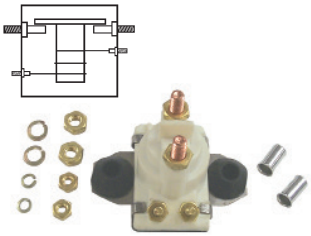
①**18-5817D** Display Package



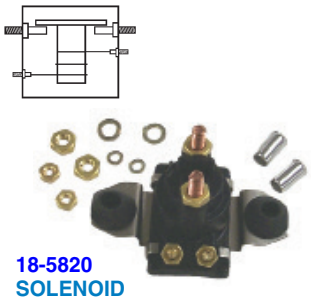
18-5817
SOLENOID
Replaces: 89-96158, 89-96158T, 94318, 846070
Vertical Post, Angled Braket



18-5818
SOLENOID
Replaces: 89-818864, 89-818864T



18-5819
SOLENOID
Replaces:
89-818997A1, 89-818997T1, 89-818997A2



18-5820
SOLENOID
Replaces: 89-818999A2, 89-825842A1, 89-850188T1

18-5821
STARTER SOLENOID
Replaces:
89-825096T, 825096T01
Fits: 9.9 4-Stroke(1999 & Up), 15 4-stroke (1999 & Up), 30 4-stroke(2002 & Up), 40/50/60 4-stroke(2001 & Up), 75/90 4-stroke(2000 & Up)

①**18-5822D** Display Package

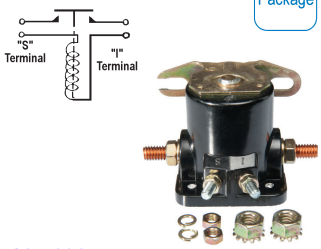
18-5822
CHOKE SOLENOID
Replaces: 54293A13, 54293A10, 54293A4
Fits: 75 4cyl (1984 & Up),V150 (1978 & Up), V150 Magnum (1978-85), V150 Marathon (1978-85), V150 XR 2 (1978-85), V1500 (1978-85), V175 (1976-99), V1750 (1976-88), V200 (1978 & Up), V2000 (1978-88)

APPLICATION ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5834
SOLENOID
Replaces: 89-817109A2
For: 75 HP (3 cyl .) S/N G127500 & UP

①**18-5836D** Display Package



18-5836
SOLENOID
Replaces: 25661, 256611, 25661T1

18-5729
POWER TRIM RELAY
Replaces: 87-18211
For: 35 (2 cyl.) (with Ram Trim)
OC159200 & UP
60 (3 cyl.) (with Ram Trim)
OB122920 - OD000749

18-5737
POWER TRIM RELAY
Replaces: 87-19761
For: 40 (4 cyl.) (with Relays)
OC159200 & UP

18-5849
RELAY, SHROUDED, TRIM
Replaces: 882751A1, 828151A1, 828151, 882751A2
Fits: Power Trim Relay used on most 2-stroke and 4-stoke (non-Verado®) engines.

18-5850
RELAY, SHROUDED
Replaces: 882751A04
Fits: 135hp. - 350hp Verado (2005 - Current); 496Mag & 496HO (2004 - Current); 8.1HO (2004 - Current)

18-5851
RELAY, SHROUDED
Replaces: 865202T, 807057T, 807057

18-5852
RELAY, SHROUDED
Replaces: 821509T01, 821509, 853292
Fits: Four-Stroke: 45hp (0G231123-0G472132); 50hp. (0G231123-0T178499)

① Items ending in "D" are Display Packaged - Regular number is Non-Display

SOLENOID APPLICATION

HP	Beg. S/N	End. S/N	Starter Solenoid/Relay		Power Trim Relay
4-Stroke					
9.9 (4-Stroke)(323cc)	0G760300	0T979999	18-5821		—
15 (4-Stroke)(323cc)	0G760300	1B727495	18-5821		—
30 (4-Stroke) Carb	0G760300	& Up	—		18-5849
30 (4-Stroke) EFI	0T409000	1B226999	18-5821		18-5849
40 (4-Stroke)(3 cyl) Carb	0G760300	& Up	—		18-5849
40 (4-Stroke)(3 cyl) EFI	0T409000	& Up	18-5821		18-5849
40 (4-Stroke)(4 cyl) Carb	0T228405	0T598999	18-5821		18-5849
40 (4-Stroke)(4 cyl) EFI	0T409000	& Up	18-5821		18-5849
45 (4-Stroke) Bodensee	0G231123	0G472132	18-5821		18-5852
45 (4-Stroke) Bodensee	0G472133	0T178499	18-5821		18-5849
50 (4-Stroke)	0G231123	0T178499	18-5821		18-5852
50 (4-Stroke)(4 cyl) Carb 996cc	0T178500	0T598999	18-5821		18-5849
50 (4-Stroke)(4 cyl) EFI 996cc	0T409000	& Up	18-5821		18-5849
60 (4-Stroke)(4 cyl) Carb 996cc	0T178500	0T598999	18-5821		18-5849
60 (4-Stroke)(4 cyl) EFI 996cc	0T409000	& Up	18-5821		18-5849
75 (4-Stroke) Carb 1596cc	0G960500	1B226999	18-5821		—
75 (4-Stroke) EFI 1596cc	1B366823	& Up	18-5834		—
90 (4-Stroke) Carb 1596cc	0G960500	1B226999	18-5821		—
90 (4-Stroke) EFI 1731cc	1B366823	& Up	18-5821		—
115 (4-Stroke) EFI w/ 2 relay trim	0T178500	0T800999	—		18-5849
115 (4-Stroke) EFI 1731cc	0T809000	1B366822	—		18-5849
115 (4-Stroke) EFI 1731cc	1B366823	& Up	18-5821		—
135 (4-Stroke) Verado	1B227000	& Up	18-5850		18-5850
150 (4-Stroke) Verado	1B227000	& Up	18-5850		18-5850
175 (4-Stroke) Verado	1B227000	& Up	18-5850		18-5850
200 (4-Stroke)(4 cyl) Verado	1B517159	& Up	18-5850		18-5850
200 (4-Stroke)(6 cyl) Verado	0T980000	& Up	18-5850		18-5850
225 (4-Stroke)(6 cyl) Verado	0T980000	& Up	18-5850		18-5850
250 (4-Stroke)(6 cyl) Verado	0T980000	& Up	18-5850		18-5850
275 (4-Stroke)(6 cyl) Verado	0T980000	& Up	18-5850		18-5850
300 (4-Stroke)(6 cyl) Verado	1B517434	& Up	18-5850		18-5850
350 (4-Stroke)(6 cyl) Verado	1B716557	& Up	18-5850		18-5850

2-Stroke HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
6/8/9.9	A197112	OD280999	18-5816	—	—
15	A197112	OD280999	18-5816	—	—
18	5837437	& UP	18-5816	—	—
20	4709593	6443972	18-5815	—	—
20	6443973	0G044026	18-5816	—	—
25	5705532	G044026	18-5816	—	—
30 (2 cyl) 644cc	G053314	& UP	—	—	18-5849
30 JET non-handle	C159200	G589999	18-5816	—	—
35 2 cyl (w/ 3 Ram Trim)	6445653	C159199	18-5817	18-5817	—

① Use 18-5817 for applications with circuit breaker and fuse.
② For units with 8-32, 1\4-20 terminals.
③ For units with 10-32, 5\16-18 terminals.
④ Use 18-5818 if off white solenoid is needed.
⑤ For design II applications use 18-5820.
⑥ w/rubber bushing solenoid

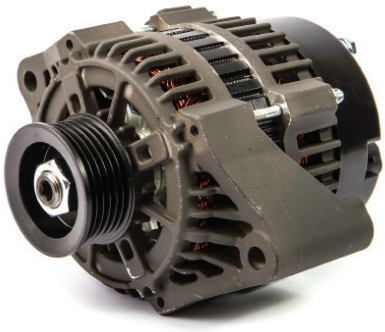
SOLENOID APPLICATION					
HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
35 2 cyl (w/ 1 Ram Trim)	C159200	& UP	18-5817	—	18-5729
40 2 cyl	2874704	5556229	18-5836	—	—
40 2 cyl	5556230	5823917	18-5815	—	—
40 2 cyl	5823918	G053313	18-5817	—	—
40	G053314	& UP	18-5816 ⑤	—	—
40 4 Cyl.(w/solenoids)	C159200	& UP	18-5816	18-5820	—
40 4 Cyl.(w/relays)	C159200	& UP	18-5816	—	18-5737
45 4 Cyl.(w/o circuit breaker)	5531630	6146848	18-5815	18-5815	—
45 4 Cyl.(w/circuit breaker)	5531630	6146848	18-5815	18-5817	—
45 4 Cyl.(w/o circuit breaker)	6146849	B110788	18-5817	18-5815 ①	—
45 4 Cyl.(w/circuit breaker)	6146849	B110788	18-5817	18-5817	—
45 4 Cyl.	B110789	& UP	18-5817	18-5817	—
45 JET (w/flush mount solenoid)	D000750	G290584	18-5816	—	—
45 JET	G290585	G589999	18-5820	—	—
50	3008819	4140999	18-5836	—	—
50	4141000	5531629	18-5815	—	—
50 4 Cyl.(w/circuit breaker)	5531630	6146848	18-5815	18-5815 ①	—
50 4 Cyl.(w/circuit breaker)	5531630	6146848	18-5815	18-5817	—
50 4 Cyl.(w/o circuit breaker)	6146849	& UP	18-5817	18-5815 ①	—
50 4 Cyl.(w/circuit breaker)	6146849	& UP	18-5817	18-5817	—
50 3 Cyl.	6428681	B122929	18-5816	18-5817	—
50 3 Cyl. (w/ 3 Ram Trim)	B122930	C160935	18-5817	18-5817	—
50 3 Cyl. (w/ 1 Ram Trim)	B122930	D000749	18-5817	—	18-5729
50 3 Cyl.	D000750	G290584	18-5816	—	18-5849
50 3 cyl	G290585	G589999	18-5820	—	18-5849
50 3 cyl	G590000	& UP	—	—	18-5849
55 3 Cyl.	D000750	G290584	18-5816 ⑤	—	18-5849
55 3 Cyl.	G290585	G589999	18-5820	—	18-5849
60 3 Cyl.	6428681	B122929	18-5816	18-5817	—
60 3 Cyl. (w/solenoids)	B122930	D000749	18-5817	18-5817	—
60 3 Cyl. (w/relays)	B122930	D000749	18-5817	—	18-5729
60 3 Cyl.	D000750	G290584	18-5816 ⑤	—	18-5849
60 3 Cyl.	G290585	G589999	18-5820	—	18-5849
65 4 Cyl.	2446775	3293183	18-5836	—	—
65 3 Cyl.	3547987	4571651	18-5815	—	—
65 JET	G127500	& UP	18-5834	—	—
70 3 Cyl.	4571652	5579016	18-5815	—	—
70 3 Cyl.	5579017	6104369	18-5815	18-5815 ①	—
70 3 Cyl.	6104370	6428680	18-5816	18-5815 ①	—
70 3 Cyl.	A996147	& UP	18-5817	18-5817	—
75 4 Cyl.	6432901	& UP	18-5816	18-5817	—
75 3 cyl w/ 1 Ram Trim	C222000	D252460	—	—	18-5849
75 3 Cyl.	D252461	G127499	18-5817	18-5819	—
75 3 Cyl.	G127500	G360002	18-5834	18-5819	—
75 3 Cyl.	G360003	& UP	18-5834	—	18-5849
75 Optimax 3 cyl (1.5L)	T801000	& UP	18-5834	—	18-5849
80	2559001	3493912	18-5836	—	—
80 4 Cyl.	4831999	5582561	18-5815	—	—
80 4 Cyl.	5582562	6030903	18-5815	18-5815 ①	—
80 4 Cyl.	6030904	6432900	18-5816	18-5815 ①	—
80 3 Cyl.	A996142	& UP	18-5817	18-5817	—
80 JET 4 cyl	D283222	& UP	18-5834	—	—
80 JET 3 cyl	B586067	& UP	18-5834	—	18-5849
85 4 Cyl.	3493913	3865694	18-5836	—	—
85 4 Cyl.	3865695	4831998	18-5815	—	—
90	4845301	5299505	18-5815	18-5815	—
90	5299506	6026608	18-5815	18-5815 ①	—
90	6026609	6436122	18-5816	18-5815 ①	—
90	6436123	& UP	18-5816	18-5817	—
90 3 Cyl.	A996142	C221999	18-5817	18-5817	—
90 3 Cyl. w/ 1 Ram Trim	C222000	D252460	—	—	18-5849
90 3 Cyl.	D252461	G127499	—	18-5819	—
90 3 Cyl.	G127500	G360002	18-5834	18-5819	—
90 3 Cyl.	G360003	& UP	18-5834	—	18-5849
90 Optimax 3 cyl (1.5L)	T801000	& UP	18-5834	—	18-5849
100 6 Cyl.	2318586	3253111	18-5836	—	—
100 4 Cyl. w/ 1 Ram Trim & 5/16-18 starter terminal	B209468	D252460	18-5834	—	18-5849
100 4 Cyl. w/ 3 Ram Trim & 5/16-18 starter terminal	B209468	D252460	18-5834	—	—
100 4 Cyl.	D252461	G359967	18-5834	18-5819	—
100 4 Cyl.	G359968	& UP	18-5834	—	18-5849
105 JET w/ flush mounted starter solenoid	D082000	G303045	18-5815	—	—
105 JET w/ rubber mounted starter solenoid	D082000	G303045	18-5834	—	—
105 JET	G303046	& UP	18-5834	—	—
110 6Cyl.	1870204	2314955	18-5836	—	—
115	2836019	4112634	18-5836	18-5836	—
115	4112635	5600966	18-5815	18-5815	—
115	5600967	6051525	18-5815	18-5815 ①	—
115	6051526	6436122	18-5816	18-5817 ①	—
115	6436123	& UP	18-5816	18-5817	—
115 4 Cyl. w/ 3 Ram Trim & 5/16-18 starter terminal	C100000	D252460	18-5834	—	—
115 4 Cyl. w/ 1 Ram Trim & 5/16-18 starter terminal	C100000	D252460	18-5834	—	18-5849
115 4 Cyl.	D252461	G359967	18-5834	18-5819	—
115 4 Cyl.	G359968	& UP	18-5834	—	18-5849
115 Optimax 3 cyl (1.5L)	T801000	& UP	18-5834	—	18-5849

① Use 18-5817 for applications with circuit breaker and fuse.
② For units with 8-32, 1\4-20 terminals.
③ For units with 10-32, 5\16-18 terminals.
④ Use 18-5818 if off white solenoid is needed.
⑤ For design II applications use 18-5820.
⑥ w/rubber bushing solenoid

SOLENOID APPLICATION

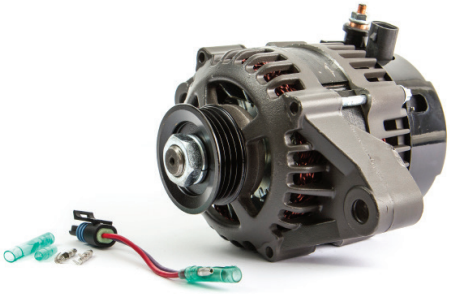
HP	Beg. S/N	End. S/N	Starter Solenoid	Power Trim Solenoid	Power Trim Relay
115 Pro XS	B751825	& UP	18-5834	—	18-5849
125	2314956	3253111	18-5836	—	—
125 4 Cyl.	D283222	G359967	18-5834	18-5819	—
125 4 Cyl.	G359968	& UP	18-5834	—	18-5849
125 Optimax 3 cyl (1.5L)	B736885	& UP	18-5834	—	18-5849
135	2839369	3293233	18-5836	—	—
V135	A904646	C100860	18-5815 ③	18-5817	—
V135	A904646	C100860	18-5816 ②	18-5817	—
V135	C100861	C239552	18-5815	18-5817	—
V135	C239553	D081999	18-5815 ④	18-5817	—
V135 (w/flush mounted solenoid)	D082000	G201874	18-5815	18-5819	—
V135 (w/rubber bushing solenoid)	D082000	G201874	18-5834	18-5819	—
V135 (w/flush mounted solenoid)	G201875	G303045	18-5815	—	18-5849
V135 (w/rubber bushing solenoid)	G201875	G303045	18-5834	— —	18-5849
V135	G303046	& UP	18-5834	—	18-5849
V135 DFI	G590000	& UP	18-5834	—	18-5849
140	3293234	3502805	18-5836	18-5836	—
140	4865678	& UP	18-5815	18-5815	—
140 JET	G303046	T178499	18-5834	—	18-5849
150	3502806	4121434	18-5836	18-5836	—
150	4121435	4865677	18-5815	18-5836	—
150 XS	4868648	5327662	18-5815	18-5815	—
V150	4868998	6042945	18-5815	18-5817	—
V150	6042946	A904645	18-5816	18-5817	—
V150	A904646	C100860	18-5815 ③	18-5817	—
V150	A904646	C100860	18-5817 ②	18-5817	—
V150	C100861	C239552	18-5815	18-5817	—
V150	C239553	D081999	18-5815 ④	18-5817	—
V150, 150 EFI w/flush mounted solenoid	D082000	G201874	18-5815	18-5819	—
V150, 150EF w/rubber mount solenoid	D082000	G201874	18-5834	18-5819	—
V150, 150 EFI w/flush mounted solenoid	G201875	G303045	18-5815	—	18-5849
V150, 150EF w/rubber mount solenoid	G201875	G303045	18-5834	—	18-5849
V150, 150 EFI	G303046	& UP	18-5834	—	18-5849
V150 DFI	G590000	& UP	18-5834	—	18-5849
150 XR-4/Magnum II	B242885	C239552	18-5815	18-5817	—
150 XR-4/Magnum II w/standard color solenoid	C239553	D081999	18-5815	18-5817	—
150 XR-4/Magnum II w/off white color solenoid	C239553	D081999	18-5815	18-5818 ⑥	—
150 XR-6/Magnum III w/flush mounted solenoid	D082000	G201874	18-5815	18-5819	—
150 XR-6/Magnum III w/rubber mounted solenoid	D082000	G201874	18-5834	18-5819	—
150 XR-6/Magnum III	G201875	G303045	18-5815	—	—
150 XR-6/Magnum III w/flush mounted solenoid	G201875	G303045	18-5815	—	18-5849
150 XR-6/Magnum III w/rubber mounted solenoid	G201875	G303045	18-5834	—	18-5849
150 XR-6/Magnum III	G303046	& UP	18-5834	—	18-5849
V175	4301235	6618750	18-5815	18-5815	—
V175	6618751	C239552	18-5816 ②	18-5817	—
V175	6618751	C239552	18-5815 ③	18-5817	—
V175	C100861	C239552	18-5815	18-5817	—
V175	C239553	D081999	18-5815 ④	18-5817	—
V175, 175 EFI w/ flush mounted solenoid	D082000	G201874	18-5815	18-5819	—
V175, 175 EFI w/ rubber mounted solenoid	D082000	G201874	18-5834	18-5819	—
V175, 175 EFI w/ flush mounted solenoid	G201875	G303045	18-5815	—	18-5849
V175, 175 EFI w/ rubber mounted solenoid	G201875	G303045	18-5834	—	18-5849
V175, 175 EFI	G303046	& UP	18-5834	—	18-5849
V175 DFI	G590000	& UP	18-5834	—	18-5849
V175 Pro XS	B516339	& UP	18-5834	—	18-5849
V200	4839034	6073191	18-5815	18-5815	—
V200	6073192	6225220	18-5816	18-5817	—
V200	6625221	C100860	18-5816 ②	18-5817	—
V200	6625221	C100860	18-5815 ③	18-5817	—
V200	C100861	C291519	18-5815	18-5817	—
V200 (2.5L)	C291520	D081999	18-5815 ④	18-5817	—
V200 w/ flush mounted solenoid	D082000	G201874	18-5815	18-5819	—
V200 w/ rubber mounted solenoid	D082000	G201874	18-5834	18-5819	—
V200, 200 EFI (w/flush mounted solenoid)	D082000	G201874	18-5815	18-5819	—
V200, 200 EFI (w/rubber bushing solenoid)	D082000	G201874	18-5834	18-5819	—
V200, 200 EFI (w/flush mounted solenoid)	G201875	G303045	18-5815	—	18-5849
V200, 200 EFI (w/rubber bushing solenoid)	G201875	G303045	18-5834	—	18-5849
V200, 200 EFI	G303046	& UP	18-5834	—	18-5849
V200 DFI	G386496	& UP	18-5834	—	18-5849
V220 (Laser)	B117316	& UP	18-5815	18-5817	—
V225 2.4L	5628028	& UP	18-5815	18-5815	—
V225 3.0L	D280813	G129221	18-5834	18-5819	—
V225 3.0L	G129222	G303045	18-5834	18-5819	—
V225 3.0L	G129222	G303045	18-5834	—	18-5849
V225 3.0L	G303046	& UP	18-5834	—	18-5849
V225 DFI	G590000	& UP	18-5834	—	18-5849
V225 Sea Pro / Marathon	G245605	& UP	18-5834	—	18-5849
V225 Pro XS	B104549	& UP	18-5834	—	18-5849
V225/250 EFI	G129222	& UP	18-5834	—	18-5849
V250XB	G980600	& UP	18-5834	—	18-5849
V250 Pro XS	B426561	& UP	18-5834	—	18-5849
V250/275 (3.4L)	C101891	& UP	18-5815	18-5817	—
300 (3.4L)	5611648	& UP	18-5815	18-5817	—

① Use 18-5817 for applications with circuit breaker and fuse.
② For units with 8-32, 1\4-20 terminals.
③ For units with 10-32, 5\16-18 terminals.
④ Use 18-5818 if off white solenoid is needed.
⑤ For design II applications use 18-5820.
⑥ w/rubber bushing solenoid



18-5929
ALTERNATOR
Replaces: 892940T
All Verado's

18-6454
ALTERNATOR
Replaces: 875285T1, 8M0064021, 889955A03, 834832, 881248T, 857006T
5S/I 50 amp Spool mount
Fits: 2.5L



18-6455
ALTERNATOR
Replaces: 875286T, 875286A1, 881247A1
5S/I 50 amp
Fits: 1.5L and 3.0L
For: 200 DFI, 200 DFI/DTS, 225 EFI, 225 EFI, Sea Pro, 225 DFI/DTS, 250 EFI

18-6840
ALTERNATOR
Replaces: 50-897755T, 897755T
Fits: 75-115HP EFI (4-Stroke)

SERPENTINE BELTS

18-18000
Replaces: 57-892318
For: 75 DFI (2005-06), 90 DFI (2005-06), 15 DFI (2004-06)

18-18100
Replaces: 57-828507Q4
For: 135 DFI (1998-Up), 150 DFI (1998-Up), 175 DFI (2001-Up)

SERPENTINE BELTS

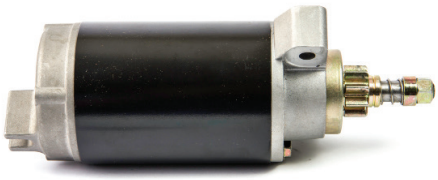
18-15128
Replaces: 57-880566014
Fits: All Verados-135-275HP

18-15129
Replaces: 57-828507 1
Fits: 200 DFI (1997& Up), 225 DFI (1998 & Up)

18-6500
SERVICE END
ALTERNATOR HARNESS
Replaces: 84-881262A2
Fits: Optimax (1998-01) For: Delco Alternators

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION

18-6435
STARTER
Replaces: 50-888161T, 50-884044T, 50-859377T, 50-893888T
Fits: 40,50,60 HP 4 Stroke 4 Cyl, 0P094500 & UP: 50,60 HP EFI 4 Stroke 4 Cyl, 0P153500-UP



18-6436
STARTER
Replaces: 50-859171T, 50-834749, 50-898265001
Fits: 40HP Italy 4 Stroke 0G760300-UP: 45HP Bodensee 0G760300-UP: 50HP 4 Stroke 0G760300-UP: 50HP Bigfoot 4 Stroke 0G760300-UP

APPLICATION ON PAGE 375

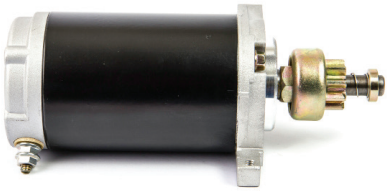
ALL STARTERS ARE COUNTER CLOCKWISE ROTATION

18-6437
STARTER
Replaces: 50-888151T, 50-830308T, 50-859169T, 50-893886T
Fits: 25HP 4 Stroke 0G760300 & UP

18-6438
STARTER
Replaces: 50-888160T, 50-884045T, 50-859170T, 50-854636T, 50-893887T
Fits: 30,40HP 3 Cyl 4 Stroke 0G760300 & UP

18-6425
STARTER
Replaces: 50-804312T1
For: 4 Stroke 75 HP, and 90HP except Verado

18-6440
STARTER
Replaces: 50-892339T, 50-853329T
Fits: 90,V135,V150,V175,V200,2.5L DFI, 0T178500 & UP: 200,250HP,3.0L, 0T467442 & UP, and Inline 4 and 6 cyl. Verados. Models with solenoid operated bendix.



18-5601
STARTER
Replaces: 50-55601, 50-55601A2, 50-38890A1
Fits: 35-50 HP models

18-5602
STARTER
Replaces: 50-67341, 50-58788A3, 50-893891T, 50-44369A1
Fits: 35-40 HP, 2 cyl. & 50 HP, 4 cyl. models

18-5642
STARTER
Replaces: 50-66015, 50-66015T, 50-893891T, 50-44369A1
Fits: 50-90 HP models (1976-99), 10 Tooth Drive Gear

CE

18-6282
STARTER
Replaces: 50-8329972, 50-832997003
Fits: Mercury V6 Jet (1996 and up), 8 Tooth Drive Gear

CE

18-6283
STARTER
Replaces: 50-8331535, 50-898265008
For: Mercury 2.5 DFI(1999 and up), 200HP V6 DFI(1996-99), 225HP V6 DFI(1998 and up), 3.0L V6(1999 and up) 9 Tooth Drive Gear
Uses Drive Kit **18-5658**

18-5605
STARTER
Replaces: 50-73521, 50-73521T, 50-898265005
Fits: 40-50 HP models

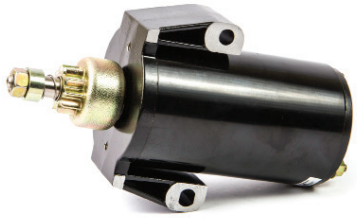
18-5606
STARTER
Replaces: 50-44369, 50-60315, 50-44369A1 50-898265012
Fits: 50-70 HP models (1976-94)

18-5608
STARTER
Replaces: 50-44415, 50-77141, 50-79472, 50-44414, 50-79472 1, 50-893893
Fits: 2.5L, 3.4L & 135 Jet models

APPLICATION ON PAGE 375

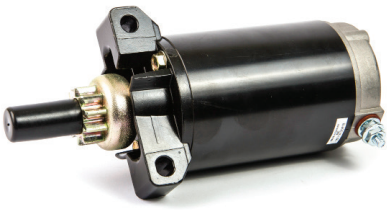
ALL STARTERS ARE COUNTER CLOCKWISE ROTATION

18-5610
STARTER
Replaces: 50-66015T, 50-660151, 50-660153, 50-893892T, 50-893892T
(8 Tooth)
Fits: 1.7L, 1.9L & 1.4L (1988-2008)



18-5611
STARTER
Replaces: 50-90983A-1, 50-90983T1, 50-8M0033984
For: 6-15 HP (1986-96), 18-25 HP (1980-87), 10 tooth drive gear

18-5620
STARTER
Replaces: 50-818445-3, 50-818445-2, 50-818445 5, 50-898265009
Fits: 2.5L, 3.0L & 225-250 HP models (1993-2000)



18-5621
STARTER
Replaces: 50-822462, 50-822462T1, 50-893890T
Fits: 30-60 HP models

18-5636
STARTER
Replaces: 50-57465A1, 50-57867, 50-64975, 50-72467, 50-58788A3
Length: 11 1/2"
Fits: 65-175 HP models (1973-88)

18-6824
OUTBOARD STARTER
Replaces: 50-60594A, A1, T01
Fits: 2.0, 2.4, and 2.5L Racing Engines

18-6825
STARTER
Replaces: 50-86976
(9 Tooth)
Fits: 200-225HP V6 engines

18-6828
STARTER
Replaces: 50-41583
Fits: 35, 35 (2 CYL.), 402, 40 (2 CYL.)

18-6829
STARTER
Replaces: 50-852570, T, 50-857065, 50-859168, T, 859168, T
Fits: Mercury, Mariner 9.9-15HP 4-Stroke Engines

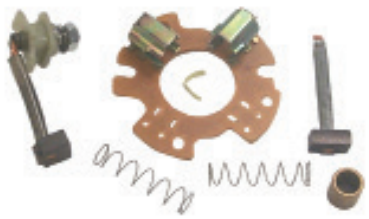
18-6864
STARTER
Replaces: 50-819271, 50-820193A1
Fits: Mercury 40-50HP Engines

18-6940
STARTER
Replaces: 50-825991A2
Fits: 9.9HP 4- Stroke Engines

18-6943
STARTER
Replaces: 50-893894
Fits: 9.9-15HP Engines

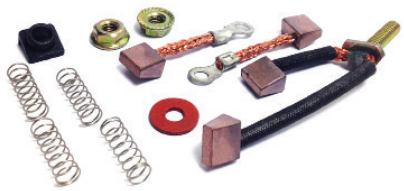
APPLICATION ON NEXT PAGE

ALL STARTERS ARE COUNTER CLOCKWISE ROTATION



18-6250
STARTER REPAIR KIT
Prestolite
2 Brush

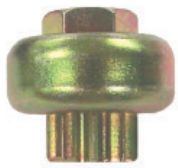
18-6251
STARTER REPAIR KIT
Prestolite
4 Brush



18-5697
DRIVE BRUSH KIT
Replaces: 75384
See chart below for additional application

18-5650
DRIVE ASSEMBLY
Replaces: 57380
See chart below for additional application

18-5656
DRIVE ASSEMBLY
Replaces: 68575
(10 Tooth)
See chart below for additional application



18-5658
DRIVE ASSEMBLY
Replaces: 86177, 86177 1
(9 Tooth)
See chart below for additional application

18-5674
DRIVE ASSEMBLY
Replaces: 75661, 13310T1
(8 Tooth)
See chart below for additional application

MERCURY

H.P.	Beg. Serial #	Ending Serial #	O.E.M #	Starter #	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
6	A197112	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	10	—	—
7.5	3801458	4851692	50-73531	⑥	96562		96562/75427	10	18-5697	75384
7.5	4851693	& Up	50-78011	⑥	96562		96562/75427	10	18-5697	75384
8/9.9/15	A197112	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	10	—	—
18	5837437	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	—	—	—
20	4709593	6443973	50-76275	⑥	96562		96562/75427	10	—	—
20	6443973	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	10	—	—
25	5705532	& Up	50-8M0033984/50-90983A1	18-5611	96562		—	10	—	—
30 2 cyl.	G053314	& Up	50-893890T/50-822462	18-5621	N.L.A.	18-5656	68575	10	18-5697	75384
30 JET	G159200	G589999	50-898265005/50-73521	18-5605	68575 3	18-5656	68575	10	18-5697	75384
30 JET 3 cyl.	G590000	T408999	50-893890T/50-822462	18-5621	90643	18-5656	68575	10	18-5697	75384
35 2 cyl.	6445653	& Up	50-41583T/50-41583	⑥	N.L.A.		43076/ 43076T	10	18-5697	75384
35/40 2 cyl.	6445652	& DOWN	50-55601A2/50-55601	18-5601	N.L.A.	18-5650	57380	9	18-5697	75384
40 2 cyl.	G053314	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
40H.P. 3 cy.	G590000	G760299	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
40 3 cyl.	G760300	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
40 4 cyl.	C159200	& Up	50-898265005/50-73521	18-5605	68575 3	18-5656	68575	10	18-5697	75384
40 JET	T178500	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
45 4 cyl.	5531630	& Up	50-898265005/50-73521	18-5605	68575 3	18-5656	68575	10	18-5697	75384
45 JET	D000750	G589999	50-44369A1/50-65436/50-60315	18-5606 ⑧	68575 3	18-5656				
45 JET	G590000	T129554	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
50 4 cyl.	4357639	& Below	50-55601A2/50-38890A1	18-5601	N.L.A.	18-5650	57380	9	18-5697	75384
50 4 cyl.	4357640	& Up	50-898265005/50-73521	18-5605	68575 3	18-5656	68575	10	18-5697	75384
50 3 cyl.	B122930	G589999	50-44369A1	18-5606 ⑧	68575 3	18-5656	—	—	—	—
50 3 cyl.	G590000	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
55 3 cyl.	D000750	G589999	50-44369A1	18-5606 ⑧	68575 3	18-5656	—	—	—	—
55 3 cyl.	G590000	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
60 3 cyl.	6428681	G589999	50-44369A1/50-65436/50-60315	18-5606 ⑧	68575 3	18-5656				
60 3 cyl.	G590000	& Up	50-893890T/50-822462	18-5621	68575 3	18-5656	68575	10	18-5697	75384
60 3 cyl. Bigfoot	G590000	G760299	50-893890T/50-822462T 1	18-5621	68575 3	18-5656	68575	10	18-5697	75384
65 4 cyl.	2803822	3293183	50-57867A1/50-58788	18-5636	68575 3	18-5656	68575	10	18-5697	75384
65 3 cyl.	3293184	4571651	50-44369A1/50-65436/50-60315	18-5606	68575 3	18-5656				
65 Jet	D283222	& Up	50-893891T/50-66015	18-5642	68575 3	18-5656	68575	10	18-5697	75384
70 3 cyl.	457165	A996142	50-44369A1/50-65436/50-60315	18-5606	68575	18-5656				
80 4 cyl.	2783253	3493912	50-57867A1/50-58788	18-5636	N.L.A.		68575	10	18-5697	75384
80 4 cyl.	4831999	& Up	50-893891T/50-66015	18-5642 ⑦	68575 3	18-5656	68575	10	18-5697	75384
85 4 cyl.	3865694	& Below	50-58788A3/50-58788	18-5636	N.L.A.	18-5656	68575	10	18-5697	75384
85 4 cyl.	3865695	4366801	50-67341	18-5602	68575 3	18-5656	68575	10	18-5697	75384
80 Jet	D283222	& Up	50-893892T/50-66015-1	18-5610	68575 3	18-5656	75660/13310T1	8	18-5697	75384
90 ②	4845301	& Up	50-72467/50-64975/50-57465A1	18-5636	68575 3	18-5656	68575	10	18-5697	75384
90 3 cyl.	A996142	& Up	50-893891T/50-66015	18-5642	68575 3	18-5656	68575	10	18-5697	75384
100 4 cyl.	B209468	G965520	50-893892T/50-66015-1	18-5610	68575-3	18-5674	75660/13310T1	8	18-5697	75384
105 JET	G760299	& Below	50-893893/50-44414/50-44415/ 50-79472/50-77141	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
115 6 cyl. ②	4855153	& Up	50-72467/50-64975/50-57465A1	18-5636	68575 3	18-5656	68575	10	18-5697	75384
115 4 cyl.	C100000	& Up	50-893892T/50-66015-1	18-5610	68575 3	18-5674	75660/13310T1	8	18-5697	7538
125 4 cyl.	D283222	& Up	50-893892T/50-66015-1	18-5610	68575 3	18-5674	75660/13310T1	8	18-5697	75384
135 V-6	A904646	G960499	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384

Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.
② Inline 6 cylinder
④ With 8 tooth pinion
⑤ With 9 tooth pinion
⑥ No replacement starter available, drive parts only
⑦ Bosch models only
⑧ Some applications require Mercury adapter #44368 (prior to S/N 0D000750)

MERCURY

H.P.	Beg. Serial #	Ending Serial #	O.E.M #	Starter #	O.E. #	Drive Assembly	O.E. #	Drive Tooth Count	Brush Kit	O.E. #
140 6 cyl. Inline ②	4865678	& UP	50-72467/50-64975/50-57465A1	18-5636	68575 3	18-5656	68575	10	18-5697	75384
140 JET	G960499	& Below	50-893893/50-44414/50-44415/ 50-79472/50-77141	18-5608	1310T 1	18-5674	75660/13310T1	8	18-5697	75384
150 ②	4121435	& Up	50-72467/50-64975/50-57465A1	18-5636	68575 3	18-5656	68575	10	18-5697	75384
V150	4868998	G960499	50-793793/50-79472/50-77141	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
150 XR2	4868998	A904645	50-44414,50-44415	18-5608	N.L.A.	18-5674	75660/13310T1	8	18-5697	75384
150 XR4	B242885	D819999	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
150 XR6	D082000	G960499	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
150 EFI	G303046	T408999	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
V175	4301235	G960499	50-893893/50-79472/50-77141	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
175 EFI, XRI, MAG	D000750	G960499	50-893893/50-44414/50-44415	18-5608	N.L.A.	18-5674	75660/13310T1	8	18-5697	75384
200	4839034	G960499	50-893893/50-79472/50-77141	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
200 EFI, XRI	C100861	G960499	50-893893/50-44414/50-44415	18-5608	N.L.A.	18-5674	75660/13310T1	8	18-5697	75384
2.4EFI/2.5EFI/	ALL	—	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
2.5 Carb/	ALL	—	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
3.4L/MOD VP ④	ALL	—	50-893893/50-79472/50-77141/ 50-44414/50-44415	18-5608	13310T 1	18-5674	75660/13310T1	8	18-5697	75384
V200 ⑤	5363918	6435503	50-86976	18-6825	8677 1	18-5658	86177/86177 1	9	18-5697	75384
V225	5628028	D280812	50-86976	18-6825	8677 1	18-5658	86177/86177 1	9	18-5697	75384
225 3.0L Carb	D280813	T408999	50-898265009/50-818445-3/ 50-818445-2	18-5620	13310T 1	18-5674	75661/13310T1	8	18-5697	75384
225/250 EFI 3.0L	G129222	& Up	50-898265009/50-818445-3/ 50-818445-2	18-5620	13310T 1	18-5674	75661/13310T1	8	18-5697	75384
250XB	G980600	& Up	50-898265009/50-818445-3/ 50-818445-2	18-5620	13310T 1	18-5674	75661/13310T1	8	18-5697	75384

Note: Some starters will replace Prestolite versions however replacement parts are for Bosch versions only.

② Inline 6 cylinder

④ With 8 tooth pinion

⑤ With 9 tooth pinion

⑥ No replacement starter available, drive parts only

⑦ Bosch models only

⑧ Some applications require Mercury adapter #44368 (prior to S/N 0D000750)

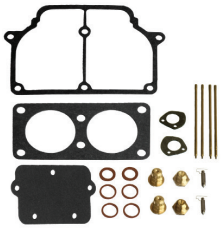
18-4915
STARTER ROPE
Replaces: 50-12066A9, 50-12066Q9, 50-45093, 50-28985A2, 50-22791A1, 50-12066A1

18-6506
REWIND SPRING
Replaces: 24-29340A1, T1

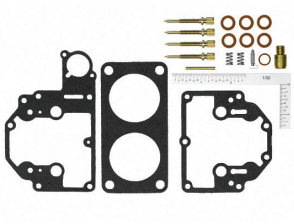
REWIND SPRING APPLICATION

Model/HP	Beg. S/N	End S/N	Rewind Spring	Model/HP	Beg. S/N	End S/N	Rewind Spring
Merc 4	2498136	4107219	18-6506	Merc 35	1217222	1271884	18-6506
Merc 4.5	4107220	& UP	18-6506	Merc 35	1356948	1448139	18-6506
Merc 6	1408611	2387383	18-6506	Merc 35	1571114	1960826	18-6506
Merc 7.5	2529895	& UP	18-6506	Merc 35	1960827	2097279	—
Mar 8	M-677-000101	& UP	—	Merc 35	2097832	2258863	—
Merc 9.8	ALL		18-6506	Merc 35	2300962	2453068	—
Mar 9.9	M-682-000551	M-682-032885	—	Merc 35	2487558	2874703	—
Mark (10) 10	ALL		18-6506	Merc 35	6445653	& UP	—
Merc 10	1290910	1455239	18-6506	Mark (55) 40	831021	&UP	18-6506
Mark (15) 15	ALL		18-6506	Merc 40	1279685	1476509	18-6506
Merc 15	1288910	1349697	18-6506	Mar 40	ALL		—
Mar 15	M-684-000101	& UP	—	Merc 40	2874704	3336257	—
Merc 20	3537531	6443972	18-6506	Merc 40	3326258	& UP	—
Merc 20	1292910	3537530	18-6506	Merc 40	C159200	& UP	—
Mar 20	M-653-07615	& BELOW	—	Mark (58) 45	1139538	& UP	18-6506
Mar 20	M-653-07616	& UP	—	Merc 45	1476510	1531568	18-6506
Mar 20	M-6A9-000101	& UP	—	Merc 50	1421113	2116317	18-6506
Mark (28) 22	ALL		18-6506	Merc 50	5531630	& UP	— ②
Merc 25	1467499	1499331	18-6506	Merc 50	1770179	& UP	—
Mar 25	M-648-19025	& BELOW	& BELOW	Mark (75) 60	ALL		18-6506
Mar 25	M-695-000101	& UP	& UP	Merc 60	ALL		18-6506
Mar 28	ALL		—	Merc 65	1542745	1765043	18-6506
Merc 30	1271885	1356947	18-6506	Mark (78) 70	ALL		18-6506
Mar 30	ALL		18-6521	Merc 70	ALL		18-6506

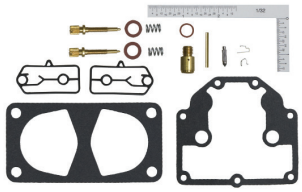
① Above Prop Exhaust ② 4 cyl. only



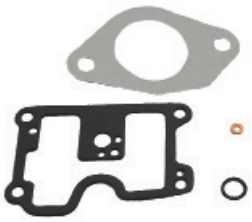
18-7354
CARB KIT
Replaces: 1395-8506
V-175 outboards
Serial Number 4301235 thru OC100860



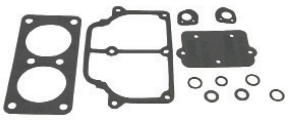
18-7355
CARB KIT
Replaces: 1395-811691 2



18-7356
CARB KIT
Replaces: 1395-811691 3



18-7004
CARB KIT
Replaces: 1395-6200



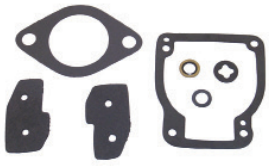
18-7005
CARB KIT
Replaces: 1395-6452

18-7006-1
CARB KIT
Replaces: 1399-1717, 1399-2015, 1399-3523, 1395-4808, 1395-8791994024, 879194024

18-7007
CARB KIT
Replaces: 1399-5135, 1399-5198

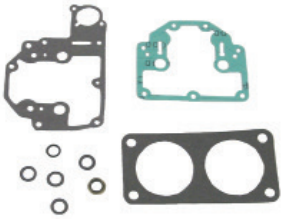
18-7013
CARB KIT
For: AJ, KA, KB, KC, KD Carburetor

18-7021
CARB KIT
For: WM, WMK

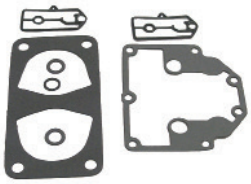


18-7211-1
CARB KIT
Replaces: 1395-8112231

18-7212
CARB KIT
Replaces: 1395-97611, 1395-9761, 1395-9803, 1395-9725, 1395-9645, 1395-9377, 1395-9179, 1395-811357



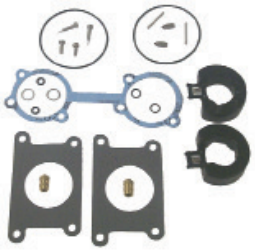
18-7213
CARB KIT
Replaces: 8107492



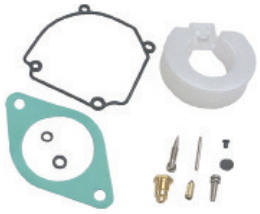
18-7214
CARB KIT
Replaces: 8107493

18-7215
CARB KIT
Replaces: 1395-9024

18-7226
CARB KIT
Replaces:1395-9650
Fits: 30 JET, 40/45 4 CYL 4 Stroke, Carb models WMA-7B,9,10,13



18-7290
CARB KIT
Replaces: 84419M



18-7291
CARB KIT
Replaces: 84475M

18-7293
CARB KIT
Replaces: 92520M

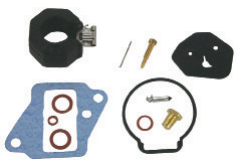
18-7738
CARB KIT
Replaces: 802706A1
For: 9.9 4 Stroke (323cc) (1999 & up) and 15 4 Stroke (1998 & up)

18-7743
CARB KIT
Replaces: 804346T1
For: 75 4 Stroke (2000 & up), 90 4 Stroke (2000 & up)

APPLICATION BEGINS ON NEXT PAGE

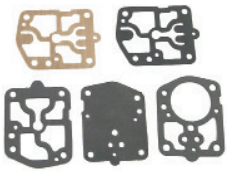
18-7750-1
CARB KIT
Replaces: 1395-8236354, 1395-8236353, 1395-8236352, 1395-8236351, 1395-823635, 1395-811222, 1395-9599
Fits: WME-1, 1A, 1B, 4, 5, 6, 6A, 7, 7B, 8, 9, 10, 10A, 11, 14, 15, 15A, 17, 18, 20, 20A, 21, 21A, 22, 22B, 23, 24, 26, 27, 28, 32, 32B, 33, 34, 35, 36, 36A, 37, 37A, 38, 39A, 40, 40A, 42, 42A, 43, 44, 45, 50, 52, 53, 57, 58, 63, 64, 65, 66, 67, 68, 69, 79, 81

18-7765
CARB KIT
Replaces: 11502M



18-7769
CARB KIT
Replaces: 814481M

18-7770
CARB KIT
Replaces: 84456M



18-7815
CARB KIT
Replaces: 1399-5137

18-7062
INLET VALVE
Replaces: 1395-95951
Fits: WME-1,1A,1B,4,5,6,6A,7, 7B,8,9,10,10A,11,14,15,15A,17, 18,20,20A,21,21A,22,22B,23, 24,26,27,28,32,32A,33,34,35, 36,36A,37,37A,38,39A,40,40A, 42,42A,43,44,45,50,52,53,57, 58,63,64,65,66,67,68,69,79,81

18-7057
NEEDLE & SEAT
Replaces: 1399-1473, 1395-9258, 1399-1138, 1399-9258 1
.078 Bore

18-0715
FLOAT CHAMBER GASKET
Replaces: 809086, 25-809086

18-7061
NEEDLE & SEAT
Replaces: 1395-8318, 1395-83181
.065 Bore

18-7295
NEEDLE VALVE
Replaces: 1395-9022

18-7233
NEEDLE & SEAT
Replaces: 1395-7824

18-36850
NEEDLE & SEAT
Replaces: 1395-8116901
Fits: Mercruiser 2.5 & 3.0L Carbs

18-7380
FLOAT
Replaces: 809569
15 (4-Stroke) All, 50 (4-Stroke)

18-7381
FLOAT
Replaces: 16253
4 (SN A855097 & Up),
5 (SN A855097 & Up)

18-7382
FLOAT
Replaces: 804184
75 (4-Stroke) All, 90 (4-Stroke) All

18-7208
FLOAT
Replaces: 1395-8983, 1395-8673

18-72000
FLOAT
Replaces: 1395-9594
Fits: WME1,1A,1B,4,5,6,6A,7,7B,8,9, 10,10A,11,14,15,15A,17,18,20,20A, 21,21A,22,22B,23,24,26,27,28,32, 32A,33,34,35,36,36A,37,37A,38, 39A,40,40A,42,42A,43,44,45,50, 52,53,57,58,63,64,65,66,67, 68,69,79,81

18-7249
FLOAT KIT
Replaces: 19273
Fits: WM-3,5,6,8,9,10,11,12,13, 13A,14,15,15A,16,16A,17,18

18-7209
FLOAT
Replaces: 1395-9293

18-36956
FLOAT
Replaces: 1395-9267
Fits: Mercury V6 w/ Dual Float Carbs

MARINER CARBURETOR KIT APPLICATION

HP	Year/Serial No.	Carb Kit
6 C-D	Ser.No.Code 6H8 & 6H6	18-7765
8C	Ser.No.Code 6G1	18-7765
9.9C	M-682-070796 & Up ML-682-368040 & Up E-682-251511 & Up EL-682-55146 & Up	18-7769
15C	M-684-052848 & Up ML-684-332302 & Up E-684-252381 & Up EL-684-553251 & Up	18-7769
25A	M-648-24991& Up ML-648-64046 & Up E-648-27056 & Up EL-648-56526-& Up	18-7770
25C	Ser.No.Code 695	18-7770
28	M-664-05306 & Upl ML-664-41686 & Upl E-664-26236 & Up EL-664-57421 & Up	18-7770
30A	M-689-230100 & Up ML-689-530100 & Up E-689-250100 & Up EL-689-550100 & Up	18-7770
48	M-670-02641 & Up ML-670-34581 & Up	18-7290
W48	Ser.No.Code 670	18-7290
55	Ser.No.Code 663	18-7290
W55	Ser.No.Code 663	18-7290
60	Ser.No.Code 675	18-7290

MERCURY CARBURETOR KIT APPLICATION

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
3.9	1964-68	KB-7A,KB-7B	18-7013	18-7006-1	18-7057	18-7208
4 (1 cyl.)	1969-74,		—	—	—	—
	80-81,86-87	KB-10A	18-7013	18-7006-1	18-7057	18-7208
4 (1 cyl.)		WMD-1	—	18-7006-1	18-7061	18-7208
4.5	1980-85	KD-10A	18-7013	18-7006-1	18-7057	18-7208
4.5	1980-85	WMD-1	18-7021	18-7006-1	18-7061	18-7208
6	1961-68	KB-6A,6B,7B,AJ57A	18-7013	18-7006-1	18-7057	18-7208
6	S/N A197112-Up	WMC-5,5A,5B,7,7A,	—	—	—	—
		17,17B,17C,18,18A,	—	—	—	—
		18B,19,19A,20,20A,	—	—	—	—
		20B,23,28,34,	—	—	—	—
		39,41,47,49	—	18-7212	—	—
7.5	1969-73	KB-9A,KB-12A	18-7013	18-7006-1	18-7057	18-7208

APPLICATION CONTINUED ON NEXT PAGE

MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
7.5	1972-85	BB-2A,BB-2B,BB-2C,	—	—	—	—
		BB-4A,BB-5A,BB-5B,	—	—	—	—
		BB5C,BB-5D,BB-7A,	—	—	—	—
		BB-7C	—	18-7007	18-7295	18-7209
7.5		WMB-2, 4	—	—	18-7295	18-7209
8	S/N A197112-Up	WMC-5,5A,5B,7,7A,	—	—	—	—
		17,17B,17C,18,18A,	—	—	—	—
		18B,19,19A,20,20A,	—	—	—	—
		20B,23,28,34,	—	—	—	—
		39,41,47,49,57	18-7212	—	—	—
9.8	1962-73	KB-5A,8A,11A	18-7013	18-7006-1	18-7057	18-7208
9.8	1972-85	BB-1B,BB-1C,BB-3A,	—	—	—	—
		BB-3B,BB-3C,	—	—	—	—
		BB-6A,BB-6C	—	18-7007	18-7295	18-7209
9.8		WMB-1, 3	—	—	18-7295	18-7209
9.9 (2 stroke)	S/N A197112-Up	WMC-5,5A,5B,7,7A,17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B	—	18-7212	—	—
9.9 (2 stroke)		WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57	—	18-7212	—	—
9.9 (4 stroke)	S/N OG590000-Up		—	—	—	—
(4 Stroke)			—	—	—	—
(323cc)		—	18-7738	—	—	—
10	1957-61	AJ-52A	18-7013	18-7006-1	18-7057	18-7208
10		AJ-56AB	—	18-7006-1	18-7057	18-7208
10		KB-1A, 4A	—	18-7006-1	18-7057	18-7208
10 Seapro/	All	WMC-33,33A,40,42,				
Marathon		50,50A,55,55A	—	18-7212	—	—
XR-10	All	WMC-23,48, 48A, 49, 49A	—	18-7212	—	—
MAG 10	All	WMC-23,48, 48A, 49, 49A	—	18-7212	—	—
15	1959-61	AJ-52A,AJ-56A	18-7013	18-7006-1	18-7057	18-7208
15(150)		KB-1A, 4A	—	18-7006-1	18-7057	18-7208
15	S/N A197112-Up	WMC-5,5A,5B,7,7A,17, 17B, 17C, 18, 18A, 18B, 19, 19A, 20, 20A, 20B	—	18-7212	—	—
15		WMC-23, 28, 34, 39, 41, 41A, 47, 47A, 49, 49A, 57	—	18-7212	—	—
15	S/N OG590000-Up	—	18-7738	—	—	—
15 Seapro/	All	WMC-33,33A,40,42,	—	—	—	—
Marathon		50,50A,55,55A	—	18-7212	—	—
Super 15	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
		11,12,13,13A,14,	—	—	—	—
		14A,15A,16A,24,25,	—	—	—	—
		26,27,29,30,31,31A,	—	—	—	—
		32,32A,35,35A,35B,	—	—	—	—
		36,37,44,45,46,	—	—	—	—
		46A,50,53,54,56	—	18-7212	—	—
Seapro/	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
Marathon		11,12,13,13A,14,	—	—	—	—
15XD/25		14A,15A,16A,24,25,	—	—	—	—
		26,27,29,30,31,31A,	—	—	—	—
		32,32A,35,35A,35B,	—	—	—	—
		36,37,44,45,46,46A,	—	—	—	—
		50,53,54,56	—	18-7212	—	—
15 (4-Stroke)	S/N OG590000-Up		18-7738	—	—	—
18	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
		11,12	—	18-7212	—	—
18		WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A	—	18-7212	—	—
20	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
		11,12	—	18-7212	—	—
20		WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A	—	18-7212	—	—
20 (200)	1963-72	KA-20A,22A,22B,22C, 23A,25A	18-7013	18-7006-1	18-7057	18-7208
20	1973-80	BA-1A,BA-2A,BA-2C,	—	—	—	—
		BA-2D,BA-2E	—	18-7007	—	18-7209
Jet 20	S/N 6443973-Up	WMC-1,2,3,4,9,10,11,	—	—	—	—
		12,13,13A,14,14A,	—	—	—	—
		15A,16A,24,25, 26,	—	—	—	—
		27,29,30,31,31A,32,	—	—	—	—
		32A,35,35A,35B,36,	—	—	—	—
		37,44,45,46,	—	—	—	—
		46A,50,53,54,56	—	18-7212	—	—
22	1958-59	KA-KC	18-7013	18-7006-1	18-7057	18-7208
25 (2 cyl)	S/N 6443973-Up	WMC-1,2,3,4,9,10,	—	—	—	—
		11,12	—	18-7212	—	—
25 (2 cyl)		WMC-13, 13A, 14, 14A, 15A, 16A, 24, 25, 26, 27, 29, 30, 31, 31A, 32, 32A, 35, 35A, 35B, 36, 37, 44, 45, 46, 46A, 50, 53, 54, 56	—	18-7212	—	—
30 (2 cyl.)(644cc)	S/N G053314-Up	WME-36,36A, 37,37A,	—	—	—	—
		38,39A,42,42A,	—	—	—	—
		63,64,65,66,67	18-7750-1	18-7211-1	—	18-72000
30 (300) 4-cyl		AJ-54A	—	—	18-7057	18-7208
30 (300) 4-cyl		KB-2A	—	17-7006-1	18-7057	18-7208
30 JET (3 cyl)		WME-53, 68, 69	18-7750-1	18-7211-1	—	18-72000
30 JET (4 cyl)		WMA-10, 13	18-7226	—	—	—
35	1984-89	KC-4A,8A,9A,9B,	—	—	—	—
		9C,13A	18-7013	18-7006-1	18-7061	18-7208
35	1963-69	KB-2A	18-7013	18-7006-1	18-7057	18-7208
35	1984-89	WMK-38	18-7021	18-7006-1	18-7061	18-7208

APPLICATION CONTINUED ON NEXT PAGE

MERCURY CARBURETOR KIT APPLICATION (Cont.)

HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
35		AJ-54A	—	—	18-7057	18-7208
40	1960-61	KA-7A,KD-5A,	—	—	—	—
		KA-2A,KA-9A	18-7013	18-7006-1	18-7057	18-7208
40	1954-59	AJ	18-7013	18-7006-1	18-7057	18-7208
40	1970-74	WMK-1,WMK-8	18-7021	18-7006-1	18-7061	18-7208
40	1975-83	WMK-21,WMK-24,	—	—	—	—
		WMK-31	18-7021	18-7006-1	18-7061	18-7208
40 (2 cyl.)	S/N G053314-Up	WME-36,36A37,37A,	—	—	—	—
		38,39A,42,42A,63,	—	—	—	—
		64,65,66,67	18-7750-1	18-7211-1	—	18-72000
40 (3 cyl)		WME-53, 68, 69	18-7750-1	18-7211-1	—	18-72000
40 (4 cyl.)		WMA-4	—	18-7215	18-7295	18-7209
40 (4 cyl.)		WMA-7B	18-7226	—	—	18-7209
40 (4 cyl.)		WMA-9, 10, 13	18-7226	—	—	—
45	1958-62	KA-2A	18-7013	18-7006-1	18-7057	18-7208
45	1958-62	AJ-54A	18-7013	18-7006-1	18-7057	18-7208
45 (4 cyl.)	1986	Tillotson/Walbro	—	18-7007	—	18-7209
45 (4 cyl.)	1987-Up	WMA-4	—	18-7215	18-7295	18-7209
45 (4 cyl.)		KA-17A	18-7013	—	18-7057	18-7208
45 (4 cyl.)		WMA-7B	18-7226	—	—	18-7208
45 (4 cyl.)		WMA-9, 10, 13	18-7226	—	—	—
45 JET (3 cyl)		WME-57, 58	18-7750-1	18-7211-1	—	18-72000
50 (4 cyl.)	1961-75	KA-13A,18A,19A,	—	—	—	—
		21A,21B,21C,21D,	—	—	—	—
		24A,26A,26B,27A	18-7013	18-7006-1	18-7057	18-7208
50	1976-85	BA-3B,BA-3C,BA-3D	—	18-7007	—	18-7209
50 (3 cyl.)	1986-90	WM-13, 13A, 15, 15A, 16, 16A, 18	—	18-7004	—	18-7249
50 (3 cyl.)		WME-22,22B,23,24,26, 27, 28, 35, 43, 44, 45, 53, 68, 69	18-7750-1	18-7211-1	—	18-72000
50 (4cyl)	1986-Up	WMA-1,3	—	18-7215	18-7295	18-7209
50 (4cyl)		BA-3A, 3B, 3C, 3D, 4A	—	18-7007	18-7295	18-7209
50 (4cyl)		WMK-8	18-7021	18-7006-1	18-7061	18-7208
55 (3 cyl.)		WM-13, 13A, 15, 15A, 16, 16A, 18	18-7249	18-7004	—	—
55		WME-22, 22B, 23, 24, 26, 27, 28, 35, 43, 44, 45, 57, 58	18-7750-1	18-7211-1	—	18-72000
60 (3 cyl.)	S/N D000750-Up	WME-22,22B,23,24,26, 27, 28, 35, 43, 44, 45, 57, 58	18-7750-1	18-7211-1	—	18-72000
60 (3 cyl.)	1984-90	WM-13,13A, 15, 15A, 16, 16A, 18	—	18-7004	—	18-7249
60	1957-60	AJ-53A,AJ-55A,KB	18-7013	18-7006-1	18-7057	18-7208
60 600 (6 cyl)		KB-3A	—	18-7006-1	18-7057	18-7208
65 650 (4 cyl)	1963-71	KC-2A,5A,5B,5C,	—	—	—	—
		11A,15A	18-7013	18-7006-1	18-7057	18-7208
65 650 (3 cyl)	1972-75	WMK-5,WMK-12,	—	—	—	—
		WMK-13,WMK-20	18-7021	18-7006-1	18-7061	18-7208
65	1976	WM-2,WM-4	—	18-7004	18-7061	18-7208
Jet 65 (3 cyl)	S/N A996142-Up	WME-1,1A,1B,4,5,6,6A, 7, 7B, 8, 9, 10, 10A, 15, 15A, 17, 18, 19, 25, 29, 30, 31, 41, 46, 47, 48, 49, 59, 60, 61, 62, 75, 76, 77	18-7750-1	18-7211-1	—	18-72000
70	1958-62	KC,KA-2A	18-7013	18-7006-1	18-7057	18-7208
70 700 (6 cyl)		KA-8A, 12A	18-7013	18-7006-1	18-7057	18-7208
70	1977-83	WM-6,8, 9, 11	—	18-7004	18-7061	18-7249
70 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,	—	—	—	—
		6,6A,7,7B,8,9,10,	—	—	—	—
		10A,15,15A,17,18,	—	—	—	—
		19,25,29,30,31,41,	—	—	—	—
		46,47,48,49,59,	—	—	—	—
		60,61,62	18-7750-1	18-7211-1	—	18-72000
75 (4 cyl.)	1984-86	WM-14, 17	—	18-7004	—	18-7249
75 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,	—	—	—	—
		6,6A,7,7B,8,9,10,	—	—	—	—
		10A,15,15A,17,18,	—	—	—	—
		19, 25,29,30,31,41,	—	—	—	—
		46,47,48,49,59,	—	—	—	—
		60,61,62	18-7750-1	18-7211-1	—	18-72000
75 (4 Stroke)	S/N OG960500-Up	—	18-7743	—	—	—
80 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,	—	—	—	—
		6,6A,7,7B,8,9,10,	—	—	—	—
		10A,15,15A,17,18,	—	—	—	—
		19,25,29,30,31,41,	—	—	—	—
		46,47,48,49,59,	—	—	—	—
		60,61,62	18-7750-1	18-7211-1	—	18-72000
80 (4 cyl.)	1960-61	KD-4A	18-7013	18-7006-1	18-7061	18-7208
80 (4 cyl.)	1969-72	WMK-2	18-7021	18-7006-1	18-7061	18-7208
80 (4 cyl.)	1978-83	WM-5,10,12, 14, 17	—	18-7004	18-7061	18-7249
80 800 (6 cyl)		KA-10A, 11A, 14A, 16A, KC-3A	—	18-7006-1	18-7057	18-7208
Jet 80	S/N B209468-Up	WME-11,14,20,20A,	—	—	—	—
(4 cyl.)		21,21A,32,32A,33,	—	—	—	—
		34,40,40A,50,51,52,79	18-7750-1	18-7211-1	—	18-72000
85	1973-75	WMK-4,WMK-16, WMK-17	18-7021	18-7006-1	18-7061	18-7208
85 850 (6 cyl)	1963-65	KA,KC	18-7013	18-7006-1	18-7057	18-7208
85	1976-77	WM-3,WM-5	—	18-7004	18-7061	18-7249
90 (3 cyl.)	S/N A996142-Up	WME-1,1A,1B,4,5,6,	—	—	—	—
		6A,7,7B,8,9,10,10A,	—	—	—	—
		15,15A,17,18,19,25,	—	—	—	—
		29,30,31,41,46,47,	—	—	—	—
		48,49,59,60,61,62	18-7750-1	18-7211-1	—	18-72000
90 (4 Stroke)	S/N OG960500-Up	—	18-7743	—	—	—
90 (6 cyl.)	1965	KC-6A	18-7013	18-7006-1	18-7057	18-7208
90 (6 cyl.)	1978-86	WMK-23,WMK-27,	—	—	—	—
		WMK-30,WMK-35,	—	—	—	—
		WMK-39	18-7021	18-7006-1	18-7061	18-7208
95	1966-67	KC-6A	18-7013	18-7006-1	18-7057	18-7208
100 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A,	—	—	—	—
		21,21A,32,32A,33,34,	—	—	—	—

APPLICATION CONTINUED ON NEXT PAGE

MERCURY CARBURETOR KIT APPLICATION (Cont.)

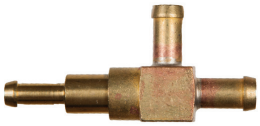
HP	Year — S/N	Carburetor Model	Carburetor Kit	Gasket Kit	Needle & Seat	Float
		40,40A,50,51,52,79	18-7750-1	18-7211-1	—	18-72000
100 (6 cyl.)	1962-69	KC-1A,7A,10A,14A	18-7013	18-7006-1	18-7057	18-7208
100 (6 cyl.)		KD-1A, 1B, 2A, 3A	18-7013	18-7006-1	18-7061	18-7208
V-105 Jet	1994-95 S/N OD082000-OG303045	WMH-13, 13B, 23, 31	18-7355	18-7213	—	—
V-105 Jet	1996 & Up S/N OG303046 & Up	WMV-2, 2A	18-7356	18-7214	—	—
110		KC-1A, 7A, 7B, 10A, 14A	18-7013	18-7006-1	18-7057	18-7208
115 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A,	—	—	—	—
		21,21A,32,32A,33,34,	—	—	—	—
		40,40A,50,51,52	18-7750-1	18-7211-1	—	18-72000
115 (6 cyl.)	1970-77	KD-6A,KD-6B	18-7013	18-7006-1	18-7061	18-7208
115 (6 cyl.)	1970-88	WMK-3,10,15, 18, 26, 28, 32, 36 , 40, 41, 41-1A, 41-1B, 41-3A, 41-3B	18-7021	18-7006-1	18-7061	18-7208
125	1968-69	KD-1A,1B,2A, 3A	18-7013	18-7006-1	18-7057	18-7208
125 (4 cyl.)	S/N B209468-Up	WME-11,14,20,20A,	—	—	—	—
		21,21A,32, 32A,33,	—	—	—	—
		34,40,40A,50,51,52, 81	18-7750-1	18-7211-1	—	18-72000
135	1970-71	KD-7A,KD-7B	18-7013	18-7006-1	18-7057	18-7208
135	1970-71	WMK-4	18-7021	18-7006-1	18-7061	18-7208
V-135	1986-88 S/N OA904646-OC100860	WH-33, 40	18-7354	18-7005	18-7233	—
V-135	1986-88 S/N OA904646-OC100860	WH-32, 35, 38	18-7354	18-7005	—	—
V-135	1989-90 S/N OC100861-OC239552	WH-35, 38	—	18-7005	18-7233	—
V-135	1989-90 S/N OC100861-OC239552	WH-40, 48	18-7354	18-7005	18-7233	—
V-135	1991 S/N OC239553-OD081999	WMH-8, 8A	18-7355	18-7213	—	—
V-135	1992-95 S/N OD082000-OG303045	WMH-12A, 12B, 28, 30	18-7355	18-7213	—	—
V-135	1996-98 S/N OG303046-OG760299	WMV-1, 1A	18-7356	18-7214	—	—
V-135	1999 & Up S/N OG760300 & Up	WMV-1A, 15, 15A	18-7356	18-7214	—	—
140	1972	WMK-7,WMK-9	18-7021	18-7006-1	18-7061	18-7208
140	1978-80	WMK-25,WMK-29	18-7021	18-7006-1	18-7061	18-7208
V-140 Jet	1994-95 S/N OG082000-OG303045	WMH-16, 21, 34, 39	18-7355	18-7213	—	—
V-140 Jet	1996-98 S/N OG303046-OG760299	WMV-5, 5A	18-7356	18-7214	—	—
V-140 Jet	1999 & Up S/N OG760300 & Up	WMV-5A	18-7356	18-7214	—	—
150	1973-77	WMK-11	18-7021	18-7006-1	18-7061	18-7208
150	1973-78	WMK-14,WMK-19,	—	—	—	—
		WMK-22	18-7021	18-7006-1	18-7061	18-7208
3.4L	1984-86	WO-3	—	—	18-7233	—
V150	1978-90	WH-2,12,21,23,27,	—	—	—	—
		29,35,38,40,48	—	18-7005	18-7233	—
V-150	1979-85 S/N OA904645 & Below	WH-9	—	18-7005	—	—
V-150	1979-85 S/N OA904645 & Below	WH-12	—	18-7005	18-7233	—
V-150	1979-85 S/N OA904645 & Below	WH-29	18-7354	18-7005	18-7233	—
V-150	1986-90 S/N OA904646-OC239552	WH-35, 38	—	18-7005	18-7233	—
V-150	1986-90 S/N OA904646-OC239552	WH-40, 48	18-7354	18-7005	18-7233	—
V-150	1990-91 S/N OC239553-OD081999	WMH-1, 7	18-7355	18-7213	—	—
V-150	1992-95 S/N OD082000-OG303045	WMH-13, 13B, 23, 31	18-7355	18-7213	—	—
V-150	1996-98 S/N OG303046-OG760299	WMV-2, 2A	18-7356	18-7214	—	—
V-150	1999 & Up S/N OG760300 & Up	WMV-3A, 16, 16A	18-7356	18-7214	—	—
V-150 (XR4, MAGII)	1988 S/N OB242885-OC100860	WH-41A	18-7354	18-7005	18-7233	—
V-150 (XR4, MAGII)	1989 S/N OC100861-OC239552	WH-41	18-7354	18-7005	18-7233	—
V-150 (XR4, MAGII)	1989 S/N OC100861-OC239552	WH-41A	18-7354	18-7005	18-7233	—
V-150 (XR4, MAGII)	1990-91 S/N OC239553-OD081999	WMH-6	18-7355	18-7213	—	—
V-150 (XR6, MAGIII)	1996-98 S/N OG303046-OG760299	WMV-3, 3A	18-7356	18-7214	—	—
V-150 (XR6, MAGIII)	1999 & Up S/N OG760300 & Up	WMV-3A, 16, 16A	18-7356	18-7214	—	—
V-150 (XR6, MAGIII)	1992-95 S/N OD082000-OG303045	WMH-14A, 25, 32A	18-7355	18-7213	—	—
V-175	1976-88 S/N 4301235-OC100860	WH-1, 4, 7, 7A, 13, 17, 28, 39, 46	—	18-7005	18-7233	—
V-175	1976-88 S/N 4301235-OC100860	WH-17R, 30, 34	18-7354	18-7005	18-7233	—
V-175	1990 S/N OC100861-OC239552	WH-34	18-7354	18-7005	18-7233	—
V-175	1991 S/N OC239553-OD081999	WMH-2, 11	18-7355	18-7213	—	—
V-175	1992-95 S/N OD082000-OG303045	WMH-15, 22, 33	18-7355	18-7213	—	—
V-175	1996-98 S/N OG303046-OG760299	WMV-4, 4A	18-7356	18-7214	—	—
V-175	1999 & Up S/N OG760300 & Up	WMV-4A	18-7356	18-7214	—	—
V200	1978-90 ①	WH-3,14,18,20,	—	—	—	—
		22,26,28,31,39,46	—	18-7005	18-7233	—
V-200	1991 S/N OC291520-OD081999	WMH-3	18-7355	18-7213	—	—
V-200	1992-95 S/N OD082000-OG303045	WMH-16, 21, 34, 39	18-7355	18-7213	—	—
V-200	1996-98 S/N OG303046-OG760299	WMV-5, 5A	18-7356	18-7214	—	—
V-200	1999 & Up S/N OG760300 & Up	WMV-5A	18-7356	18-7214	—	—
V200	1980-82 S/N 4839034-OC100860	WH-3A,11	—	18-7005	—	—
V-225 (2.4L)	1981& Up 5628028 & Up	WH-5, 20	—	18-7005	18-7233	—
225	S/N D280813		—	—	—	—
	thru G303045	WMH-19,45,46,47	18-7355	18-7213	—	—
V225	1980-81	WH-15	—	18-7005	18-7233	—
V-225 (3.0L)	S/N OD280813-OG303045	WMH-19, 46, 47	18-7355	18-7213	—	—
V-225 (3.0L)	S/N OG303046-OG760299	WMV-7, 13	18-7356	18-7214	—	—
V-225 (3.0L)	S/N OG303046 & Up	WMV-13, 13A	18-7356	18-7214	—	—
V-225 (3.0L) Seapro/Marathon	S/N OG245605-OG303045	WMH-45	18-7355	18-7213	—	—
V-225 (3.0L) Seapro/Marathon	S/N OG303046-OG760299	WMH-6, 11A	18-7356	18-7214	—	—
V-225 (3.0L) Seapro/Marathon	S/N ALL &Up	WMV-11, 11A, 13, 13A, 19	18-7356	18-7214	—	—
V250	1989-90	WD-8A-1,2,3,4,5,6	—	—	18-7061	—
V275	1989-91	WD-9/9A-1,2,3,4,5,6	—	—	18-7061	—
V300	1980 & Up S/N 5611648 & Up	WD-3, 5	—	—	18-7061	—
XR2	S/N C239553-Up	WHM-1,2,3B,5,7,8,	—	—	—	—
		8A,11A,12,12A,12B,	—	—	—	—
		13,13B,14A,15,16,	—	—	—	—
		18A,21,22,23,24,25,	—	—	—	—
		28,30,31,32,33,34	18-7213	—	—	—
XR4	1988-90	WH-41,WH-41A	—	18-7005	—	—
XR6/ MAGIII	S/N C239553-Up	WHM-1,2,3B,5,7,8,	—	—	—	—
		8A,11A,12,12A,12B,	—	—	—	—
		13,13B,14A,15,16,	—	—	—	—
		18A,21,22,23,24,25,	—	—	—	—
		28,30,31,32,33,34	18-7213	—	—	—

① Except EFI, XRI

18-8957
CHECK VALVE
Replaces: 22-8189941, 22-818994

PKG. OF 2

18-8956
COUPLER
Couples 3/8" to 5/16" Hose
Replaces: 22-8M0001721



18-8958
FITTING
Replaces: 22-424254

18-8866
FUEL PUMP
Replaces: 899106T01, 892874T01
Fits: Mercury 4 stroke outboard

18-7804
FUEL PUMP KIT
Replaces: 23014A1

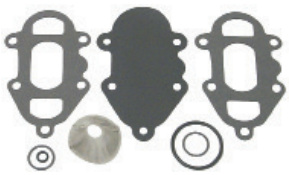
18-7806-1
FUEL PUMP KIT

18-7807
FUEL PUMP KIT
Replaces: 55278A1

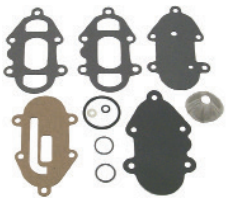
18-7808
FUEL PUMP KIT
Replaces: 55278A5

18-7809
FUEL PUMP KIT
Replaces: 55278A4, 55278A3

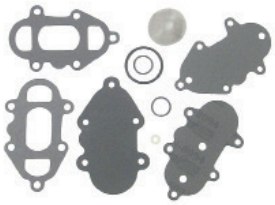
18-7810
FUEL PUMP KIT
Replaces: 90363A1



18-7811
FUEL PUMP KIT
Replaces: 89031A1, 66599A1

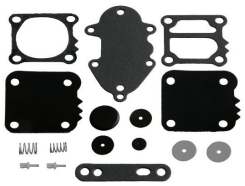


18-7812
FUEL PUMP KIT
Replaces: 89031A2, 66599A2

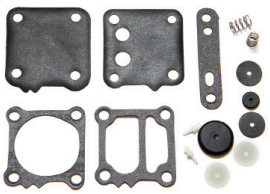


18-7813
FUEL PUMP KIT
Replaces: 89031A3, 66599A3

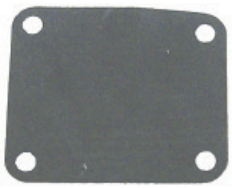
18-7814
FUEL PUMP KIT
Replaces: 89031A4



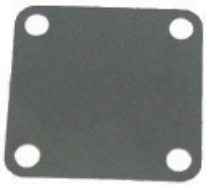
18-7817
FUEL PUMP KIT
Replaces: 21-42990A7, A8, A9, A10, 21-857005A1



18-7818-1
FUEL PUMP KIT
Replaces: 42909A1, 42909A2, 42909A3, 42909A4



18-7833
FUEL PUMP DIAPHRAGM
Replaces: 11497M



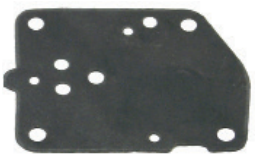
18-7834
FUEL PUMP DIAPHRAGM
Replaces: 91748M

18-7837
FUEL PUMP DIAPHRAGM
Replaces: 84262M

18-7838
FUEL PUMP DIAPHRAGM
Replaces: 84265M

18-7839
FUEL PUMP DIAPHRAGM
Replaces: 80606M

18-7840
FUEL PUMP DIAPHRAGM
Replaces: 84141M



18-7847
FUEL PUMP DIAPHRAGM

DIAPHRAGM APPLICATION ON NEXT PAGE

MERCURY FUEL PUMP KITS

HP	Beginning	Ending	Fuel Pump Kit	HP	Beginning	Ending	Fuel Pump Kit
7.5	3488153	& UP	18-7815 ②	115 (4 CYL)	B209468	& UP	18-7817 ⑦
8	A197112	& UP	18-7212	115 (115, 1150) SQUARE F/P	6436123	& UP	18-7817
9.8	3482753	& UP	18-7815 ②	115 (4 CYL)	D283222	& UP	18-7817
9.9	A197112	& UP	18-7212	115 (6 CYL) DFI	G960500	T178999	18-7817
10	1057994	1455239	18-7804	115 (3 CYL) DFI	T801000	& UP	18-7817
15	1200114	1349667	18-7804	115 PRO XS	B751825	& UP	18-7817
15	B292414	& UP	18-7212	120	ALL		18-7806-1
20	1866496	2296266	18-7804	120XR	ALL		18-7806-1
20	3537531	A910970	18-7815 ②	125 (1250) 6 CYL	2314956	2839386	18-7804
20	6443973	T800749	18-7212	125 (4 Cyl.)	D283222	& UP	18-7817
20 JET	G044027	& UP	18-7212	125 (1250BP) 6 CYL	2400058	2641954	18-7817
22	1158546	1499331	18-7804	125 (3 CYL) DFI	B736885	& UP	18-7817
25	1467499	1499331	18-7804	135	2839369	3293233	18-7807
25	6443973	& UP	18-7212	V-135	C100860	& Below	18-7812 ①
30	950250	1448139	18-7804	V-135	A904646	& UP	18-7817 ⑤
30 JET	C159200	T408999	18-7817	V-135 TRIANGULAR F/P	A904646	C100860	18-7813
35	6445652	& BELOW	18-7804	V-135 SQUARE F/P	A904646	D081999	18-7817
35	6445653	B110788	18-7809	V-135	D082000	T178499	18-7817
35	B110789	& UP	18-7817	V-135 DFI (DESIGN II)	G590000	G760299	18-7817
40 (2 cyl.)	831021	1476509	18-7804	V135 DFI	G760300	& UP	18-7817
40 (2 CYL)	2874704	5556229	18-7807	140	3293234	3502805	18-7807
40 (2 CYL)	C159200	& UP	18-7817	140	4865678	5327662	18-7811
40 (2 CYL)	G053314	& UP	18-7817	140 JET	ALL		18-7817
40 (3 CYL)	G590000	T999999	18-7817	150	3502806	4865677	18-7807
40 FOUR STROKE JET 2 CYCLE	G760300	& UP	18-7817	150 EFI	G303046	& UP	18-7817
45	1139538	1531958	18-7804	V-150	C100860	& Below	18-7812 ①
45 (4 cyl.)	B110789	& UP	18-7817	V-150	A904646	C100860	18-7817 ⑤
45/50 (4 cyl.)	3478003	B110788	18-7815 ②	V-150 XR2	ALL		18-7812
45 JET	6428681	& UP	18-7817	V-150 (150HP)	4868998	A904645	18-7812
45 JET	D000750	T129554	18-7817	V-150 SQUARE F/P	A904646	C100860	18-7817
50 (4 cyl.)	2116318	4357639	18-7804	V-150	C100861	D081999	18-7817
50 (3 cyl.)	6428681	B122929	18-7809	V-150 CARB & EFI	D082000	B226999	18-7817
50 (3 cyl.)	B122930	T999999	18-7817	V-150 DFI (DESIGN I)	G590000	G760299	18-7817
50/55 (3 cyl.)	D000750	& UP	18-7817	V-150 DFI (DESIGN II)	G590000	G760299	18-7817
60	1072997	1542744	18-7804	V-150 DFI	G760300	& UP	18-7817
60	6428681	B122929	18-7809	V-175	C100860	& Below	18-7812 ①
60 (3 cyl.)	B122930	& UP	18-7817	175 EFI	G303046	G589999	18-7817
60 (3 cyl.)	D000750	& UP	18-7817	V-175	6618751	& UP	18-7817 ⑤
65	1542745	2803561	18-7804	V-175 TRIANGULAR F/P	4301235	C100860	18-7812
65	ALL 3 CYL		18-7807	V-175 SQUARE F/P	4301235	& UP	18-7817
65 JET	D283222	& UP	18-7817	V-175	C100861	D303045	18-7817
65 (650) 4 CYL	2119749	2803561	18-7804	V-175	D303046	G960499	18-7817
70	1143038	1566239	18-7804	V-175 EFI	D000750	D081999	18-7817
70 (3 cyl)	4571652	6428680	18-7809	V-175 EFI	D082000	T408999	18-7817
70 (3 cyl)	A996142	C221999	18-7818-1	V-175 EFI	T409000	T800999	18-7817
75 (4 CYL) SQUARE F/P	6432901	& UP	18-7817	V-175 DFI	T178500	& UP	18-7817
75 (3 CYL) 90 DEGREE OIL CHECK VALVE	C222000	D283221	18-7818-1	V-175 PRO XS	B516339	& UP	18-7817
75 (3 CYL) INLINE OIL CHECK VALVE	C222000	D283221	18-7817	200 EFI	G303046	G589999	18-7817
75 (3 CYL)	D283222	& UP	18-7817	V-200	6073192	6357229	18-7810
75 (3 CYL) DFI	T980000	& UP	18-7817	V-200	6357230	6625220	18-7814 ①
75 (4 cyl.)	6432901	& UP	18-7808 ①	V-200	4839034	6073191	18-7812
75 (4 cyl.)	6432901	& UP	18-7817 ⑤	V-200	6625221	& UP	18-7817 ⑤
75 (3 cyl.)	A996142	D283221	18-7818-1	V-200	6625221	C291519	18-7817
80	1335465	2670574	18-7804 ③	V-200	C291520	B226999	18-7817
80	2783253	2856331	18-7807 ③	V-200 EFI	C100861	D081999	18-7817
80	2559001	2670574	18-7808 ④	V-200	D082000	T408999	18-7817
80	4831999	6432900	18-7808	V-200 (2.5L) EFI	T409000	& UP	18-7817
80 (3 CYL)	A966142	C221999	18-7818-1	V-200 (3.0L) EFI	T750164	& UP	18-7817
80 JET (3 CYL)	0D283222	& UP	18-7817	V-200 DFI	G590000	T598999	18-7817
80 JET (4 CYL)	B586067	& UP	18-7817	V-200 DFI	T599000	T5800999	18-7817
85	1460999	1766823	18-7804	V-200 DFI	T801000	& UP	18-7817
85	3493913	4831998	18-7808	V-200 PRO XS	B504989	& UP	18-7817
90 (6 cyl.)	1766824	4845300	18-7804	V-220 LASER	B117316	& UP	18-7817
90 (6 CYL)	5299506	6436122	18-7811 ①	V-225	5628028	& UP	18-7810
90 (6 CYL)	6436123	& UP	18-7817 ⑤	V-225 SEA PRO/MARATHON (3.0L)	D208813	& UP	18-7817
90 (3 CYL)	A996142	D283221	18-7818-1	V-225 (3.0L) EFI	G129222	& UP	18-7817
90 (3 CYL) INLINE OIL CHECK VALVE	C222000	D283221	18-7817	V-225 (3.0L) DFI	G590000	T598999	18-7817
90 (3 CYL) 90 DEGREE OIL CHECK VALVE	C222000	D283221	18-7818-1	V-225 DFI	T599000	T800999	18-7817
90 (3 CYL)	D283222	& UP	18-7817	V-225 DFI	T801000	& UP	18-7817
90 (3 CYL) DFI	T801000	& UP	18-7817	V-225 DTS	T599000	B417701	18-7817
95 (950) 6 CYL	1869776	2318585	18-7804	V-225 DTS	B417702	& UP	18-7817
95XR	ALL		18-7806-1	V-225 PRO XS	B104549	& UP	18-7817
100	2318586	3253111	18-7804	V-250 (3.4L)	C101891	& UP	18-7817
100 (4 CYL) 90 DEGREE OIL CHECK VALVE	B209468	D283221	18-7818-1 ⑥	V-250 (3.0L) EFI	G129222	& UP	18-7817
100 (4 CYL) INLINE OIL CHECK VALVE	B209468	D283221	18-7817 ⑦	V-250XB	G980600	T800999	18-7817
100 (4 CYL)	D283222	G965520	18-7817	V-250 DFI	B528615	& UP	18-7817
105 JET	ALL		18-7817	V-250 PRO XS	B426561	& UP	18-7817
110	1870204	2314955	18-7804	V-275 (3.4L)	C101891	& UP	18-7817
115	3761034	& BELOW	18-7807	V-300 (3.4L)	5611648	& UP	18-7812
115 (6 CYL)	5314656	6436122	18-7813 ①	XR4/XR6	C100860	& Below	18-7817
115 (6 CYL) TRIANGULAR F/P	6436123	& UP	18-7817 ⑤	Magnum II	ALL		18-7817
115 (4 CYL)	B209468	& UP	18-7818-1 ⑥				

① Except models with square fuel pump
② Models equipped with Tillotson BA, BB, BD carburetors
③ Dual fuel pump applications
④ Single fuel pump applications
⑤ Models with square fuel pumps
⑥ Use with white fuel pump body
⑦ Use with black fuel pump body

MARINER DIAPHRAGMS (Japanese Models)

Model	S/N Code	S/N	Diaphragms	Model	S/N Code	S/N	Diaphragms
5C	6E3	ALL	18-7834	28	644	M-664-151346 & UP	②
6C	6H8	ALL	18-7833	30	689	ALL	②
6D	6H6	ALL	18-7833	40 TC	6E9	ALL	②
8B	677	ML-677-316416 & UP	18-7837	40A APE	676	M-676-A00346 — 001990	18-7839
8B	677	M-677-012921 & UP	18-7837	40A APE	676	M-676-A001991 & UP	②
8C	6G1	ALL	18-7833	40A APE	676	ML-676-A41356 — 302250	18-7839
9.9C	682	ALL	①	40A APE	676	ML-676-A302251& UP	②
15A	651	ALL	18-7839	40A APE	676	E-676-A10121 — 100355	18-7839
15C	684	ALL	①	40A APE	676	E-676-A100356 & UP	②
20A APE	653	ALL	18-7839	40A APE	676	EL-676-A50631 — 400940	18-7839
20C TPE	6A9	ALL	②	40A APE	676	EL-676-A400941 & UP	②
25A	648	EL-648-550230 & BELOW	18-7839	40B TPE	676	ALL	②
25A	648	EL-648-550231 & UP	②	40C TC	6E9	ALL	②
25A	648	E-648-26825 & BELOW	18-7839	48	670	ML-670-302510 & BELOW	18-7839
25A	648	E-648-26826 & UP	②	48	670	ML-670-302511 — 311995	②
25A	648	ML-648-304174 & BELOW	18-7839	48	670	M-670-02640 & BELOW	18-7839
25A	648	ML-648-304174 & UP	②	48	670	M-670-02641 — 002160	②
25A	648	M-648-19025 & BELOW	18-7839	W48	670	ML-670-311996 & UP	18-7839
25A	648	M-648-19026 & UP	②	W48	670	M-670-002161 & UP	18-7839
25C TPE	695	EL-695-550101 — 555959	②	55	663	EL-663-315379 — 317710	18-7839
25C TPE	695	EL-695-555960 & UP	18-7839	55	663	EL-663-317711 & UP	②
25C TPE	695	E-695-250101 — 253861	②	55	663	E-663-004041 — 004317	18-7839
25C TPE	695	E-695-253862 & UP	18-7839	55	663	E-663-004318 & UP	②
25C TPE	695	ML-695-300101 — 318173	②	55	663	ML-663-36475 & BELOW	18-7839
25C TPE	695	ML-695-318174 & UP	18-7839	55	663	M-663-02730 & BELOW	18-7839
25C TPE	695	M-695-000101 — 023895	②	W55	663	ML-663-578278 — 583880	18-7839
25C TPE	695	M-695-023896 & UP	18-7839	W55	663	ML-663-583881 & UP	②
28	644	EL-664-570795 & BELOW	18-7839	60 2 CYL	6F0	ALL	18-7839
28	644	EL-664-570796 & UP	②	60 2 CYL	675	EL-675-30101 — 300280	18-7839
28	644	E-664-270310 & BELOW	18-7839	60 2 CYL	675	EL-675-300281 — 304180	②
28	644	E-664-270311 & UP	②	60 2 CYL	675	EL-675-304180 & UP	18-7839
28	644	ML-664-451125 & BELOW	18-7839	60 2 CYL	675	E-675-00101 — 000180	18-7839
28	644	ML-664-451126 & UP	②	60 2 CYL	675	E-675-00181 — 001170	②
28	644	M-664-151345 & BELOW	18-7839	60 2 CYL	675	E-675-001171 & UP	18-7839

① Requires the use of both 18-7837 and 18-7838

② Requires the use of both 18-7839 and 18-7840

DISPLAY PACKAGE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8010EP-2 ***SILVERADO 4000 Premium***

18-8068
18-8082
TANK CONNECTOR
(SOLD SEPARATELY)

18-8084
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8083
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

DISPLAY PACKAGE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8012EP-2 ***SILVERADO 4000 Premium***

OE# 32-858114Q08, 32-858114K08

18-8074
HOSE BARB

18-8005EP-1
PRIMER BULB

18-8073
HOSE BARB

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has 1/4" NPT threaded fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8ft. (2.44 m) assembly.
Fits various applications using the older style twist type disconnects at the engine end and either a bayonet or thread-in fitting on the tank end.

DISPLAY PACKAGE

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8024EP-2 ***SILVERADO 4000 Premium***

OE# 32-858104Q08, 32-858104K08

18-8074
HOSE BARB

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has standard quick connect type fitting on engine end and ¼" NPT threaded fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly.
Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998), and all Mercury/Mariner
outboards using clip on type disconnect at engine ends and a tank with threaded fuel pickup fitting.

✱ Tanks and Engines for picture purpose only.

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

DISPLAY PACKAGE

3/8"
FUEL LINE ASSEMBLY

18-8025EP-2 ***SILVERADO 4000 Premium***

OE# 32-858105Q08, 32-858105K08

18-8068
18-8082
TANK CONNECTOR
(SOLD SEPARATELY)

18-8084
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has standard quick connect type fitting on engine end and bayonet style fitting on the tank end. Primer bulb is included in this 8 ft. (2.44 m) assembly. Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) , and all Mercury/Mariner outboards using clip-on type disconnect at the engine end and an older style tank with bayonet type connection.

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8016EP-2 ***SILVERADO 4000 Premium***

OE# 32-858109Q12, 32-858109K12

18-80402
TANK CONNECTOR
(SOLD SEPARATELY)

18-8091
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

✱ ✱

FUEL LINE ASSEMBLY COMPONENTS

Has double sealed quick connect type fitting on tank end and clip-on type quick connect on engine end. Primer bulb is included in this 8ft. (2.44m) assembly. Fits Force 40 HP and larger (1993 & Newer), Force 9.9/15/25HP (1998) and all Mercury Mariner outboards using clip-on type disconnects at both tank and engine ends

✱ Tanks and Engines for picture purpose only.

PRIMER BULBS

DISPLAY PACKAGE

18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Replaces: 89396A38, 89396Q38
Large capacity bulb

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Replaces: 13330A3, 13330Q, 13330Q5
Large capacity bulb

HOSE BARB APPLICATION

DISPLAY PACKAGE

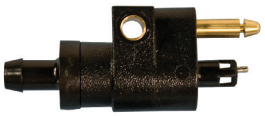
PART #	MERCURY OE #	BARB	NPT	CONN. TYPE
18-8054	22-63186	5/16"	1/8"	Male
18-8055	22-63187	5/16"	1/4"	Male
18-8073	-	3/8"	1/8"	Male
18-8074	-	3/8"	1/4"	Male

18-7599
FUEL LOCK
Protect your outboard from theft, disconnect fuel line and simply install fuel lock. Designed to fit clip on style fuel connectors. Fits: Johnson Evinrude, Mercury/Mariner, Yamaha and Honda.

① Discount shop pack of 10 - Priced per package

18-7083
PRIMER BULB
Replaces: 858763, 8168773, 8168772, 8168771, 816877, 684311
Fits: 30 2cyl(All), 30 JET 3cyl(All), 40 2cyl(All), 40 3cyl(All), 40 JET(All), 50 3cyl(G590000 & Up), 55 3cyl(G590000 & Up), 60 3cyl(G590000 & Up), 60 3cyl Bigfoot(All), 65 JET (All), 75 3cyl(D283222 & Up), 90 3cyl(D283222 & Up)

18-80410-1
FUEL CONNECTOR
Replaces: 22-13563T3
Female Hose connector
3/8"
Fits: 4/5 2-Stroke (1999 & Up)
Mates with **18-80412**



18-80412
FUEL CONNECTOR
Replaces: 22-816856T2
Male Hose connector
5/16"
Fits: 100 4-cyl. (1988-99), 115 4-cyl. (1989 & up), 125 4-cyl. (1994 & up), 65 Jet (1994 & up), 75 3-cyl. (1987 & up), 80 Jet (1994 & up), 90 3-cyl. (1987 & up)
Mates with **18-80410-1**

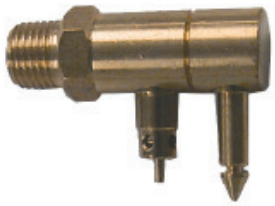
18-8068
TANK CONNECTOR
(1/4" NPT)
(Female)

18-8069
FUEL CONNECTOR
5/16"
Replaces: 22831Q3, 22831A3, 22831A4, 22831B3, 22831A1
(Female)

18-8070
FUEL CONNECTOR
5/16"
Replaces: 30185A3, 30185Q3, 30185B3, 30185A1, 29196, 16610M
(Male)

18-8075
FUEL CONNECTOR
(1/4")
Replaces: 22-14213M, 2214213Q, 22-81042M
Mates with **18-8077-1**

18-8076
18-8076-10①
FUEL CONNECTOR
(3/8")
Replaces: 22-13563A3, 22-13563Q3
Mates with **18-8077-1**



18-8077-1
18-8077-1-10①
TANK CONNECTOR
(1/4" NPT)
Mates with **18-8075, 18-8076, 18-8085**

18-8082
TANK CONNECTOR
Mercury Straight Fitting
(1/4" NPT)
(Female)

18-8083
FUEL CONNECTOR
3/8"
(Female)

18-8084
FUEL CONNECTOR
3/8"
Replaces: 30185A3, 30185Q3, 30185B3, 30185A1, 29196, 22-16610M
(Male)

18-8085
18-8085-10①
FUEL CONNECTOR
(5/16")
Mates with **18-8077-1**

18-8091
FUEL CONNECTOR
(3/8")
Replaces: 22-13563Q7, 22-13563T7, 22-13563A7 22-13563A6
Mates with **18-80402**

18-80402
FUEL CONNECTOR
(1/4" NPT)
Mates with **18-8091**

① Discount shop pack of 10 - Priced per package

- UNIVERSAL DESIGN -
DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

FUEL WATER SEPARATOR BRACKETS

Bracket Type	Part #	Replaces	Bracket Type	Part #	Replaces
1/4" Stainless Steel	18-7777		1/4" Aluminum	18-7853-1	Mercury 89876A3, 89876, 55481
3/8" Stainless Steel	18-7776		3/8" Aluminum	18-7775	

FUEL WATER SEPARATOR KITS

21 MICRON FILTER KITS FOR CARBURETED ENGINES

Kit Type	Part #	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7848-1 •	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	35-807172A4, Q4, 35-60494A4, 35-805369A4, 35-57250A1, 35-55501A1, 35-52456A1, 35-60494A1, 52444
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2 •	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	
1/4" Stainless Steel (Tall Filter)	18-7777-1 •	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	

• Display Packaged

10 MICRON FILTER KITS
FOR FUEL INJECTED ENGINES

• Display Packaged

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1 •	10	1 - 18-7944 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack (Contains spare filter)	18-7983-2 •	10	2 - 18-7944 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1 •	10	1 - 18-7945 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack (Contains spare filter)	18-7982-2 •	10	2 - 18-7945 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1 •	10	1 - 18-7866 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket • 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1 •	10	1 - 18-7945 filter & 1 18-7777 bracket
3/8" Stainless Steel (Tall Filter)	18-7985-1 •	10	1 - 18-7945 filter & 1 18-7776 bracket • 2 - 18-4264 3/8" pipe plugs
1/4" Aluminum (Tall Filter)	18-79912	10	1 - 18-79911 & 1 - 18-7853-1

10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ AquaVue™ bowl	18-7932-1 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7922-1 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum w/ metal drain bowl	18-7951 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ AquaVue™ bowl	18-7937-1 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7922-1 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

• Display Packaged

COMPACT BRACKET AND SEPARATOR KIT
FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS

18-7774
COMPACT ALUMINUM BRACKET

DISPLAY PACKAGE

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter

REPLACEMENT FILTERS

UNIVERSAL DESIGN - DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

10 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7944	Short - 3.875"	35-807172, 35-802893Q, 35-806771, 35-8053691, 35-805369, 35-604941, 35-60494, 35-57250, 35-55501, 35-52456,
18-7945	Long - 4.35"	35-802893Q, 35-806771, 35-8053691, 35-805369, 35-604941, 35-60494, 35-57250, 35-55501, 35-52456
18-7866	High Capacity - 6"	
18-7865	Compact 10 Micron	
18-7967	Early model with sensor	35-18458Q3, 35-18458A3, 35-18458A2, 35-17808A1, 35-14571A1
18-7968	Late model with sensor	35-18458Q4, 35-184585

10 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-79911	Long - 8.5”	35-8M0079962

21 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7844	Short - 3.875"	35-807172, 35-807172, 35-806771,
18-7845	Long - 4.35"	35-8053691, 35-60494A4, 35-604941, 35-57250, 35-55501

10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

(SEE CHART BELOW)

• Display Packaged

18-8955
FUEL WATER SEPARATOR COVER
Fits: 18-7944 & 18-7945 sized filter

REPLACEMENT FILTERS

Part #	Description	Replaces
18-7919	Spin on replacement	35-809097, 35-8M0103095 Racor S3213
18-7920	Spin on replacement	35-809099 Racor S3214
18-7948	Spin on replacement Fits - 320RRAC01	35-886638 Racor S3227

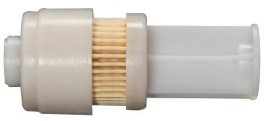
REPLACEMENT BOWLS

Part #	Description
18-7922-1	AquaVue™ Collection Bowl
18-7924	Metal Collection Bowl

FILTER & BOWL KITS

Part #	Description
18-7928-1 •	Filter & AquaVue™ Bowl Mercury Style Contains: 18-7919 filter, 18-7922-1 bowl
18-7929 •	Filter & Metal Bowl MercuryStyle Contains: 18-7919 filter, 18-7924 bowl
18-7969 •	Filter & Metal bowl Contains: 18-7948 filter, 18-7924 bowl
18-7994-1 •	Filter & AquaVue™ Bowl Contains: 18-7948 filter, 18-7922-1 bowl

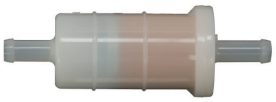
DISPLAY PACKAGE



18-7936
FUEL FILTER ELEMENT
Replaces: 35-888289T2
Fits: 225 EFI (2003-06) (SN 0T653945 & Up)

18-7712
FUEL FILTER (INLINE)
Replaces: 35-16248
Fits: 4/5 2 cyl (1999 & Up), 4/5/6 4 stroke (1999 & Up), 8/9.9 4-stroke (2005 & Up)

18-7713
FUEL FILTER (INLINE)
Replace: 35-80365M
Fits: Mercury/Mariner 9.9 4-Stroke(1995-98), 15 4-Stroke (1998 & Up), Yahoo 6 (1989, 1992-99), 8 (1989-99, 2001-02), F4 (1999-02), F9.9 (1989-95, 1997-99, 2001-02), FT 9.9 (1988-90)



18-7714
FUEL FILTER (INLINE)
Replaces: 35-877565T1
Fits: 25 4-Stroke (1998 & Up), 30 4-Stroke (1999-01), 30 3 cyl 4-Stroke (1999-01), 40 4-Stroke (1998-01), 40 4_Stroke 4 cyl (2001-02), 40 Carb 3-cyl 4-Stroke (2002 & Up), 50 4-Stroke 4 cyl (2001-02), 60 4-Stroke 4 cyl (2001-02), 75 4-Stroke (2000 & Up), 90 4-Stroke (2000 & Up)

18-7718
FUEL FILTER (INLINE)
5/16”
Replaces: 35-879885T
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up), 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)

18-7802
FUEL FILTER
Replaces: 35-87946A3, 35-87946-Q3, Q4
For: 6 HP thru 25 HP

DISPLAY PACKAGE

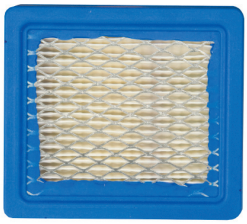
18-7832
FUEL FILTER
Replaces: 1399-3938, 1399-1754, 1399-1136
For: AJ, KA, KB, KC, KD, WM, WMC Carb.

18-7979
FUEL FILTER
Replace: 881540
Fits: 115 EFI (4 Stroke), 75HP (4 Stroke), 75HP (4 Stroke) (Bodensee), 90HP (4 Stroke)

18-7981
FUEL FILTER
Replaces: 35-884380T, 35-8M0020349
Fits: All Verados, 90HP (DFI) (3 cyl), 115 DFI (3 cyl) / 200HP (DFI) / 225HP (DFI) (including 3.0L DFI)

FUEL FILTERS

Part #	Application
18-7828-1	1/4" small capacity (For 1/4" fuel line)
18-7829	1/4" large capacity (For 1/4" fuel line) Replaces: 35-16494, 35-816296, 35-816296T, 35-816296K03
18-7830	5/16" Replaces: 35-164941, 35-816296-1, 35-816296T1, 35-8162961, 35-816396Q1 35-816296B2, 35-816296B1, 35-134301
18-7831	3/8" Replaces: 802128A1



18-7997
AIR FILTER
Replaces: 35-853333T, 35-853333
Fits: V115 DFI (2.5L) (2000), V-135 DFI (2.5L) (1998 & Up), V-150 DFI (2.5L) (1998 & Up), V-175 DFI (2.5L) (2001 & Up), 200 DFI (1998-02), 225 DFI (1998-02)

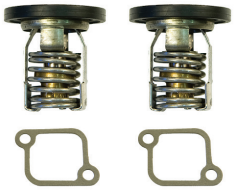
18-7999
AIR FILTER
Replaces: 35-896247
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up)

PKG. OF 10

18-7113-9②
O-RING
Replaces: 25-897536, 25-98277
Fits: 18-7802 Filter Element (35-87946Q3)

18-3605
THERMOSTAT KIT
Fits: V-135 DFI (2.5L)(1998 & Up), V-150 DFI (2.5L)(1998 & Up), V-175 DFI (2.5L)(2000 & Up)

①**18-3606D** Display Package



18-3606
THERMOSTAT KIT 130°
Fits: 200 3.0L DFI DTS (ALL), 200 3.0L EFI (2003 & Up) (OT750164 & Up), 200 DFI (1997 & Up)(OG386496 & Up), 225 3.0L EFI (1999 & Up)(OG760300 & Up), 225 3.0L EFI SeaPro (2004 & Up)(OT801000 & Up), 225 3.0L DFI DTS (2003 & Up)(OT599000 & Up), 225 DFI (1998 & Up) (OG590000 & Up), 250 3.0L EFI (1999 & Up) (OG760300 & Up), 250 Long 3.0L EFI (OT861319 & Up)

18-43175
THERMOSTAT KIT 130°
Replaces: 855676002
Fits: Mercury 15 Carb(2cyl) 4-Stroke(R235949& Up), 15 SeaPro 4-Stroke(R051685 & Up), 20 Carb(2cyl) 4-Stroke(R235168 & Up), 25 EFI(3cyl)4-Stroke(R106999 & Up), 25 Jet EFI(3cyl)4-Stroke(R165086 & Up), 25 SeaPro 4-Stroke(R051710 & Up), 30 EFI(3cyl)4-Stroke(T409000-1B226999), 8 4-Stroke(209cc)(R042475 & Up), 9.9 4-Stroke(209cc)(R042475 & Up)

①**18-3672D** Display Package

18-3672
THERMOSTAT KIT
— CONTAINS —

Part #	Desc.	O.E. #
18-3553	Thermostat, Brass	75692
18-0182	Thermostat Gasket	27-62386

HP	Beg. S/N	End S/N	HP	Beg. S/N	End S/N
V135	A904646	& UP	V150 MAGII	C239553	4571651
V150	A904646	& UP	V150 MAGIII	D082000	4825248
V150 XR4	C239553	C159199	V175	C100861	& UP
V150 XR6	D082000	& UP	V200	6435503	& UP

18-3569
THERMOSTAT KIT
Replaces: 803061T1
Includes 18-3549 thermostat

HP	Beg. S/N	End S/N	HP	Beg. S/N	End S/N
70 3 cyl.	A996142	& UP	100 4 cyl.	B209468	& UP
75 3 cyl.	C222000	& UP	115 4 cyl.	C100000	& UP
80 3 cyl.	A996142	& UP	125 4 cyl.	D283222	& UP
90 3 cyl.	A996142	& UP			

18-43052
THERMOSTAT KIT
Replaces: 14586A3, 75962A9, 75962A10, 75962A11
Fits: Mercury 6-25 hp 2-Stroke

18-3535
THERMOSTAT 130°
Replaces: 885599004
Fits: 200 3.0L DFI DTS (ALL), 200 3.0L EFI (2003 & Up) (OT750164 & Up), 200 DFI (1997 & Up)(OG386496 & Up), 225 3.0L EFI (1999 & Up)(OG760300 & Up), 225 3.0L EFI SeaPro (2004 & Up)(OT801000 & Up), 225 3.0L DFI DTS (2003 & Up)(OT599000 & Up), 225 DFI (1998 & Up)(OG590000 & Up), 250 3.0L EFI (1999 & Up) (OG760300 & Up), 250 Long 3.0L EFI (OT861319 & Up)

18-3536
THERMOSTAT 143°
Replaces: 833072003
Fits: V135 DFI 2.5L (1998 & Up)(OG590000 & Up), V150 DFI 2.5L (1998 & Up)(OG590000 & Up), V175 DFI 2.5L (2001 & Up)(OT178500 & Up)

18-3537
THERMOSTAT 143°
Replaces: 833072002, 833072004
Fits: 75 3 cyl DFI 1.5L (2006 & Up)(OT980000 & Up), 90 3 cyl DFI 1.5L (2004 & Up)(OT801000 & Up) , 115 3 cyl DFI 1.5L (2004 & Up)(OT801000 & Up)

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per package

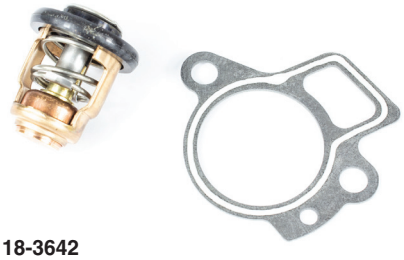
18-3631
THERMOSTAT W/ HOUSING
Replaces: 892864T04
Fits: 135-300 Verado

18-3633
THERMOSTAT
Replaces: 8M0090819
Fits: 75-115HP, 115 Pro XS (2B094996 & Up)

18-3635
THERMOSTAT
Replaces: 892864T06
Fits: 75-115HP (1B366823-2B094995), 150 EFI (1B905505 & Up)

18-3638
THERMOSTAT
Replaces: 804540
Fits: 2.5-3.5HP (0R131842 & Up), 4-6HP (0R411838 & Up)

18-3640
THERMOSTAT
Replaces: 8M0117413
Fits: 40-60HP (1C050252 & Up)

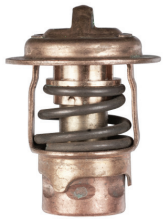


18-3642
THERMOSTAT
Replaces: 855676A1
Fits: 40HP (3Cyl) (1C049739 & Up)

18-3553
THERMOSTAT
Replaces: 62981, 66850, 75692
143°

18-3553 THERMOSTAT APPLICATION

HP	Beg. S/N	End. S/N	HP	Beg. S/N	End. S/N
7.5	5226935	& UP	**V150**	A904646	& UP
9.8	5206550	& UP	**V175**	C100861	& UP
40	3336258	C159199	**V200**	6435503	& UP
50/60	D000750	& UP	**V220**	B117316	& UP
65	3547987	4571651	**V225**	5628028	& UP
70	4571652	4825248	**V300/3.4L**	5611648	& UP
70/75/80/90	A996142	& UP	**XR4**	C239553	D081999
100/115	B209468	& UP	**Magnum II**	C239553	D081999
V135	A904646	& UP			



18-3549
THERMOSTAT
Replaces: 14586
For: 6, 7, 8, 9.9 & 15 HP Mercury/Mariner A197112 & Later
120°

18-3549 THERMOSTAT APPLICATION

HP	Serial #	
MARINER		
6,8,9.9 (2 cyl.)	A197112	Later
Sea Pro 10	D038000	Later
15 (2 cyl.)	B292414	Later
18XD, 20XD, 25XD	B114231	Later
25 (2 cyl.) 25 Sea Pro	B238464	Later
30 (2 cyl.)	G055314	Later
45 Jet, 50, 55, 60 (3 cyl.)	G290585	Later
MERCURY		
Sea Pro 10	D038000	Later
15 (2 cyl.)	B292414	Later
18XD, 20XD, 25XD	B114231	Later
25 (2 cyl.) 25 Sea Pro	B238464	Later
30 (2 cyl.)	G055314	Later
45 Jet, 50, 55, 60 (3 cyl.)	G290585	Later

18-3556
THERMOSTAT
Replaces: 895338
3/4" – 130°

18-43051
THERMOSTAT COVER KIT
Fits: Mercury V6

18-5896
SENDER
Replaces: 12415
1/8"- 27NPT Threads

18-3007
18-3007-10①
IMPELLER
Replaces: 47-89983, 47-89983T

18-3008
IMPELLER
Replaces: 47-20813, 47-25287

18-3012
IMPELLER
Replaces: 47-22748

18-3017
18-3017-10①
IMPELLER
Replaces: 47-89984, 47-899842, 47-89984T3, 47-89984T4, 47-899844, 47-30221, 47-65960, 47-85460

18-3039
IMPELLER
Replaces: 47-65957, 47-89981, 47-39074
• .456" ID

18-3052
IMPELLER
Replaces: 47-56780, 47-65958, 47-89982

18-3054
IMPELLER
Replaces: 47-68988, 47-89980
• .438" ID

18-3056
18-3056-10①
IMPELLER
Replaces: 47-430261, 47-430262, 47-43026T2, 47-430264

18-3057
IMPELLER
Replaces: 47-85089-3

18-3062
IMPELLER
Replaces: 47-420381, 47-420382, 47-42038Q02

18-3063
IMPELLER
Replaces: 47-95611M, 47-81242M

18-3066
IMPELLER
Replaces: 47-11590M

18-3067
IMPELLER
Replaces: 47-84797M, 47-81604M

18-3069
IMPELLER
Replaces: 47-81423M, 47-97108M, 47-82824M

18-3072
IMPELLER
Replaces: 47-80395M

18-3073
IMPELLER
Replaces: 47-96305M

18-3074
IMPELLER
Replaces: 47-84027M, 47-84027T, 47-96619M

18-3098
IMPELLER
Replaces: 47-161543, 47-16154

APPLICATION BEGINS ON PAGE 399
① Discount shop pack of 10 - Priced per package

18-45312
IMPELLER
Replaces: 47-95289, 47-952892
Fits: Mercury 2(T884302 & Up), 2.5(A855097 & Up), 3.3(G710613 & Up)

18-8900
IMPELLER
Replaces: 47-19453

18-3293
IMPELLER KEY
Replaces: 28-43037
Also large O/B's

18-3294
IMPELLER KEY
Replaces: 28-81603M

18-3300
IMPELLER KEY
Replaces: 28-83444M
For models: 40A, 40B, 40C

18-3305
IMPELLER KEY
Replaces: 28-81912M, 28-83701M
For models: 6C-D, 8C, 9.9C, 15C

NEW

18-1838
SEAL, SHORT (1 3/4")
Replaces: 43023
25 (4-Stroke), 30 (2 Cyl.), 30 (4-Stroke), 40 (2 Cyl.), 40 (3 Cyl.), 40 (4-Stroke), 50 (3 Cyl.), 50 (4-Stroke), 50 Bigfoot (4-Stroke)

NEW

18-1839
SEAL, LONG (2 1/4")
Replaces: 8235471
25 (4-Stroke), 30 (2 Cyl.), 30 (4-Stroke), 40 (2 Cyl.), 40 (3 Cyl.), 40 (4-Stroke), 50 (3 Cyl.), 50 (4-Stroke), 50 Bigfoot (4-Stroke)

18-3109
WATER TUBE GUIDE
Replaces: 23-29804, 23-29804T, 23-52928
(Use with **18-3116** Housing)

18-3013
UPPER WATER PUMP SEAL
Replaces: 26-821309
For: 4-Stroke O/B's, 25/30/40/45/50 HP s/n OG760300 & UP

18-3110
WATER PUMP HOUSING WITH BUSHING
Replaces: 26-38970, 26-36557A1, 26-29677
(Part of **18-3116** Housing)

18-3014
LOWER WATER PUMP SEAL
Replaces: 26-821310
For: 4-Stroke O/B's, 25/30/40/45/50 HP s/n OG760300 & UP

18-3151
WATER COUPLING ASSEMBLY
Replaces: 816597

18-3154
WATER COUPLING ASSEMBLY
Replaces: 826763A

PKG. OF 5

18-3227
18-3227-9①
WATER PUMP DOWEL PIN
Replaces: 17-35973
For: 20-225HP S/N 1866496-Up

18-1730
COUPLING
Replaces: 43585
For: 200, 225, 250 & 275 Verado's

18-3113
INSERT CUP
Replaces: 70977

18-3114
INSERT CUP
Replaces: 48752, 48752T

18-3115
INSERT CUP
Replaces: 48753

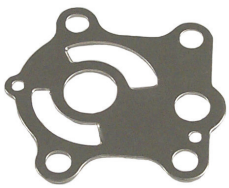
18-3435
INSERT CUP

18-3107
IMPELLER PLATE
Replaces: 54705, 32768

18-3117
IMPELLER PLATE
Replaces: 32435, 324351, 30605

18-3122
IMPELLER PLATE
Replaces: 817276, 8172761, 8172763

18-3139
IMPELLER PLATE
Replaces: 46895



18-3436
IMPELLER PLATE

NEW

18-4577
WEAR PLATE
Replaces: 8213542

18-3116
WATER PUMP HOUSING
Replaces: 46-96148, 46-96148A1, 46-96148T1, 46-64141A1, 46-48743A1

18-3118
WATER PUMP HOUSING
Replaces: 46-48746A1, 46-77822A1, 46-48746A3

APPLICATION BEGINS ON PAGE 399

18-3414
WATER PUMP BASE
Replaces: 46-96146A5, 46-73804A1

18-3416
WATER PUMP BASE
Replaces: 46-96146A6, 46-96146A2, 46-78400A1, 46-73802A2

18-3419
WATER PUMP BASE
Replaces: 46-42579A3

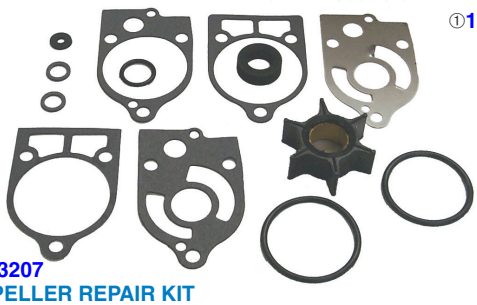
18-3422
WATER PUMP BASE
Replaces: 46-77516A1, 46-73842A2, 46-68390A1, 46-65498A1, 46-48745A1

18-3423
WATER PUMP BASE
Replaces: 46-73640A1

18-3424
WATER PUMP BASE
Replaces: 46-77177A1

18-3445
WATER PUMP BASE
Replaces: 46-812966A7, 46-812996A3, 46-812996A9
For: 40-60 HP

18-43212
WATER PUMP HOUSING
Replaces: 46-803750A02, 46-8037502
Fits: Mercury 8/9.9 4-Stroke(209cc)

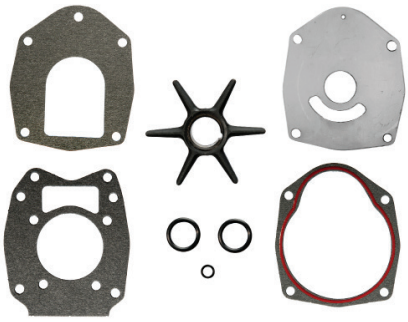


①**18-3207D** Display Package

18-3207
IMPELLER REPAIR KIT
Replaces: 47-89983T2, 47-89983Q1

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-2945	Drain Gasket	12-20260,12-19183	2
18-2823	Low. Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-32770	1
18-2825	Water Pump Base Gasket	27-32771,27-19551	1
18-2841	Water Pump Base Gasket	27-77417,27-19552	1
18-2948	Rubber Washer	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

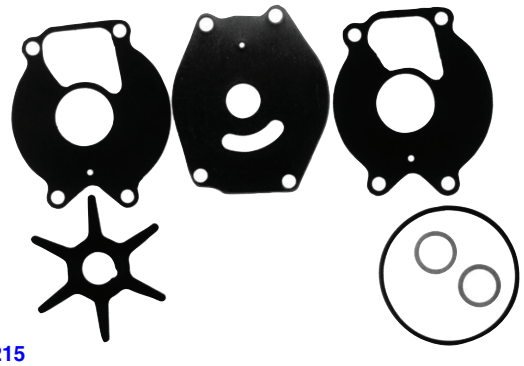


①**18-3214D** Display Package

18-3214
IMPELLER REPAIR KIT
Replaces: 47-43026T6, 47-43026T8, 47-43026T11

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Housing Gasket	27-43047-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2944	Seal Ring	26-45577	1
18-3056	Impeller	47-43026-1	1
18-3122	Impeller Plate	817276	1
18-7420	O-Ring	25-21836	2

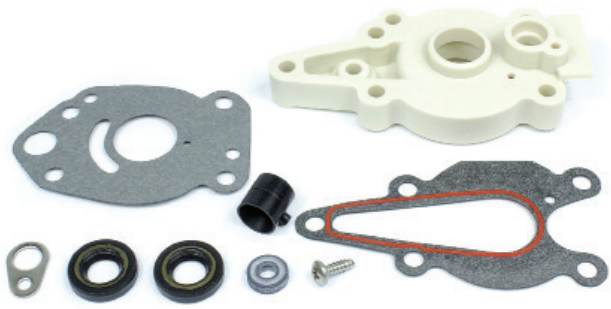


①**18-3215D** Display Package

18-3215
IMPELLER REPAIR KIT
Replaces: 47-85089T7

— CONTAINS —

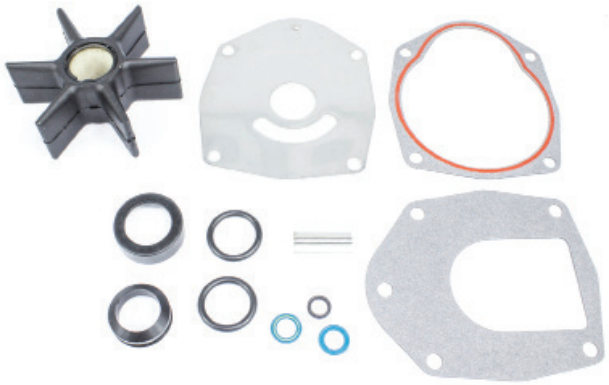
Part #	Desc.	O.E. #	Qty.
18-2560	Impeller Washer Gasket	12-86645	2
18-2561	Gear Housing to Face Plate Gasket	27-85087	1
18-2562	Gear Housing to Face Plate Gasket	27-99326-1	1
18-3057	Impeller	47-85089-3	1
18-7419	O-Ring	25-69202	1



18-3149-2
WATER PUMP KIT
Replaces: 46-42040A1, 46-42040A3, 46-42040A5, 46-42040T5
For: 10 Magnum, Marathon, Sea Pro, Viking
15 Marathon, Sea Pro 6, 8, 9.9HP, XR10

APPLICATION BEGINS ON PAGE 399

① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3265
IMPELLER REPAIR KIT
Replaces: 47-43026Q06, 47-43026T11, 47-8M0100526
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up),200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)

①18-3217D Display Package

18-3217
IMPELLER KIT
Similar to: 46-96148A5 without base or housing

— CONTAINS —

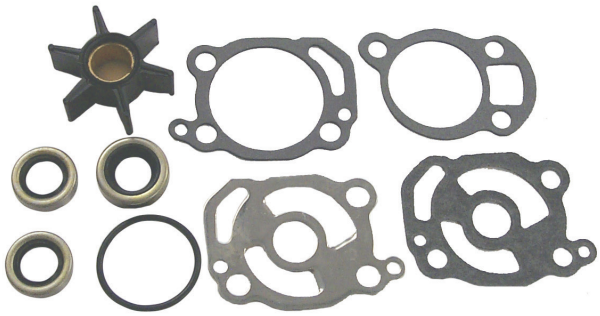
Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	12-20260,12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7426	O-Ring	35-30271	1

①18-3239D Display Package

18-3239
IMPELLER REPAIR KIT

— CONTAINS —

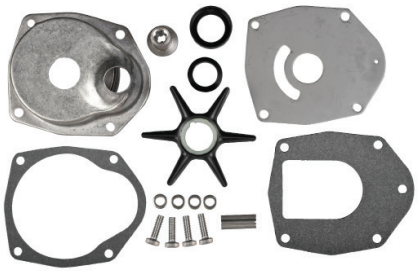
Part #	Desc.	O.E. #	Qty.
18-3039	Impeller	47-89981	1
18-3139	Impeller Plate	46895	1
18-7409	O-Ring	—	1



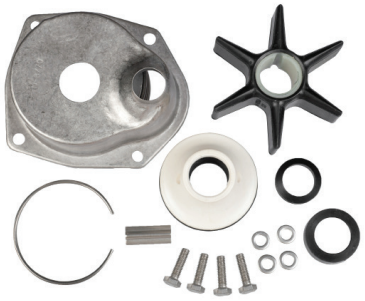
18-3252
IMPELLER REPAIR KIT
Replaces: 47-89982T1

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2004	Oil Seal	26-20070	2
18-2006	Oil Seal	26-897154	1
18-2827	Upper Face Plate to Water Pump Body Gasket	27-39623	1
18-2828	Lower Water Pump Base to Face Plate	27-39625	1
18-3052	Impeller	47-89982	1
18-7164	O-Ring	25-33466	1



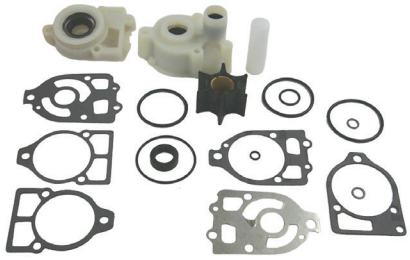
18-3406
UPPER WATER PUMP REPAIR KIT
Replaces: 817275A08
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up),200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-3407
UPPER WATER PUMP REPAIR KIT
Replaces: 817275A09
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up),200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)

APPLICATION BEGINS ON PAGE 399

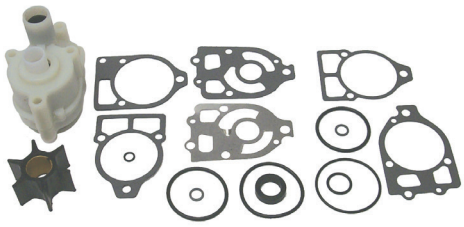
① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-3314
WATER PUMP KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3414	Base	46-96146A5	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7426	O-Ring	35-30271	1

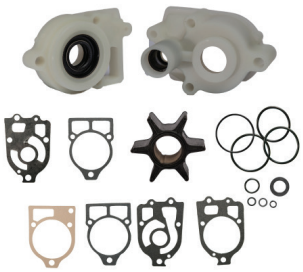


18-3316
WATER PUMP KIT

Replaces: 46-78400A2, 46-96148A8, 46-32437A3

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3416	Base	46-96146A6	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket.	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1

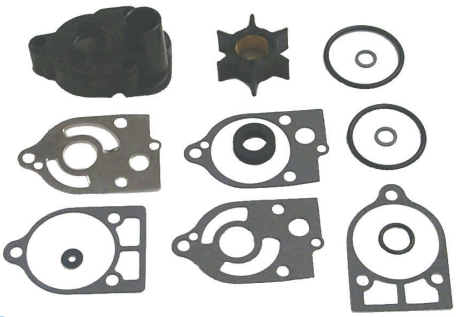


18-3319
WATER PUMP KIT

Replaces: 46-42579A4

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube Guide	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3419	Base	46-42579A3	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Gasket	27-32438	1
18-7426	O-Ring	35-30271	1



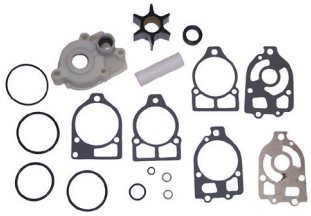
18-3507
WATER PUMP KIT

(Without Base)

Replaces: 46-60366A1

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1



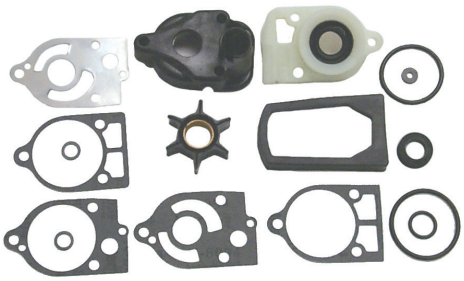
18-3517
WATER PUMP KIT

(Without Base)

Replaces: 46-96148A5, 46-96148A8, 46-78400A2, 46-73804A3
46-73802A3, 46-69222A3, 46-64141A11, 46-60367A4, 46-58618A4
46-57234A3, 46-48747A3, 46-42579A4, 46-44292A4, 46-32437A1

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-2919	Water Pump Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7426	O-Ring	35-30271	1



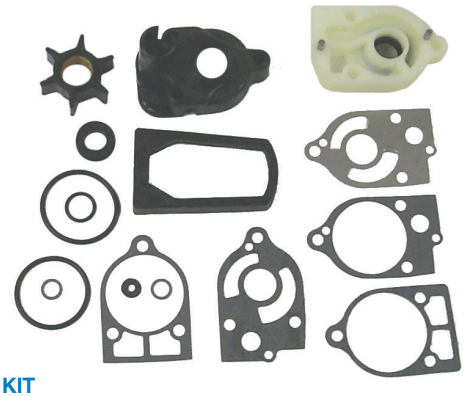
18-3322
WATER PUMP KIT

Replaces: 46-77516A3

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3422	Water Pump Base	46-77516A1	1
18-2945	Drain Gasket	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket Plate To Body	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1

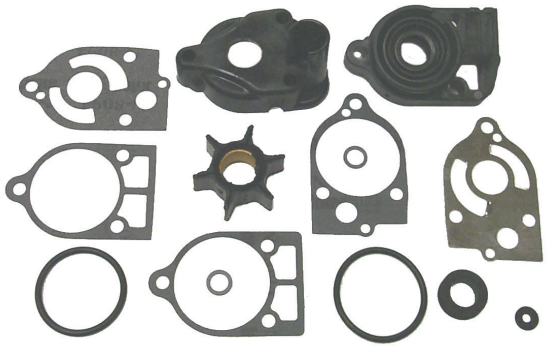
APPLICATION BEGINS ON PAGE 399



18-3323
WATER PUMP KIT
Replaces: 46-73640A2

— *CONTAINS* —

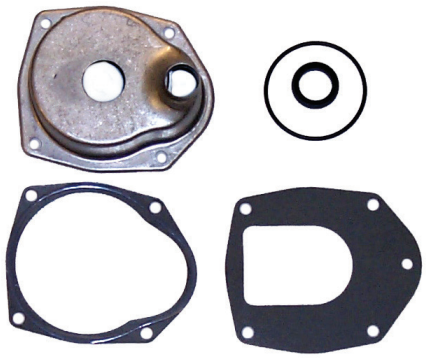
Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3423	Water Pump Base	46-73640A1	1
18-2945	Drain Gasket.	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1



18-3324
WATER PUMP KIT
Replaces: 46-77177A3

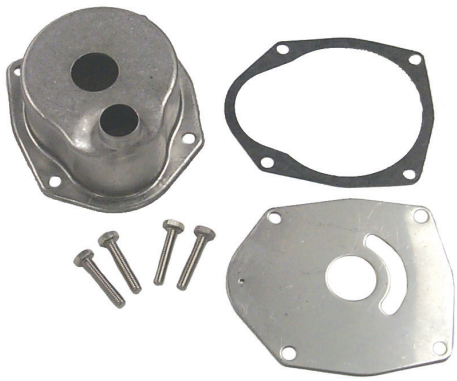
— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3007	Impeller	47-89983	1
18-3118	Upper Pump Housing	46-77822A1	1
18-3424	Water Pump Base	46-77177A1	1
18-2945	Drain Gasket.	12-20260, 12-19183	2
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate To Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417, 27-19552	1
18-2948	Drain Plug	12-49221-1	1
18-3107	Plate	54705	1
18-7155	O-Ring	25-26855	1
18-7174	O-Ring	25-45711	1
18-7115	O-Ring	25-26722	1



18-3571
WATER PUMP HOUSING KIT
Replaces: 817275A1

V-6 outboard



18-3572
WATER PUMP HOUSING KIT
Replaces: 46-43024A3, 817275A2

18-3148
WATER PUMP REPAIR KIT
Without Housing
Replaces: 46-84277M, 46-84277T

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0768	Wear Plate Gasket	—	1
18-3074	Impeller	47-84027M	1
18-3305	Woodruff Key	28-8192M	1

18-3446
WATER PUMP KIT
Replaces: 46-70941A3
For: 4/4.5 HP

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-3039	Impeller	47-89981	1
18-3139	Impeller Plate	46895	1

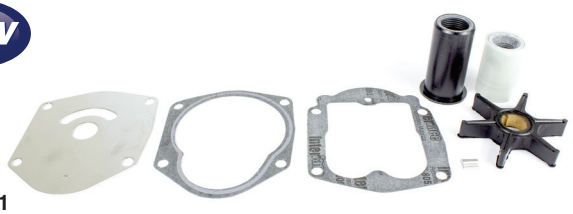
APPLICATION BEGINS ON PAGE 399

18-3448
WATER PUMP KIT
Replaces: 46-48744A3
For: 20 HP 1967-80

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3052	Impeller	47-89982	1
18-2827	Upper Face Plate Gasket	27-39623	1
18-2828	Lower Face Plate Gasket	27-39625	1
18-2829	Water Pump Base Gasket	27-39626	1

NEW



18-4531
WATER PUMP REPAIR KIT
Without Housing
Replaces: 821354A2
Fits: 25 (4-Stroke), 30 (2 Cyl.), 30 (4-Stroke), 40 (2 Cyl.), 40 (3 Cyl.), 40 (4-Stroke), 50 (3 Cyl.), 50 (4-Stroke), 50 Bigfoot (4-Stroke)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-1838	Seal, Short 1 3/4"	43023	1
18-1839	Seal, Long 2 1/4"	8235471	1
18-2560	Washer	12-866451	2
18-0345	Gasket, Upper Water Pump	27-822189	1
18-99155	Gasket, Lower Water Pump	27-822217	1
18-4577	Plate, Wear	8213542	1
18-3057	Impeller	47-850893	1

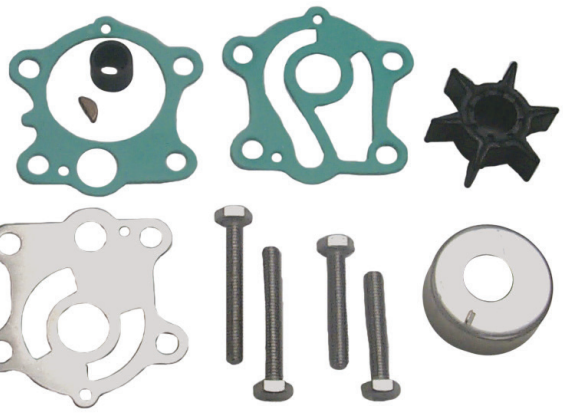
18-3570
WATER PUMP KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
NSS	Water Pump Housing	—	1
18-3056	Impeller	47-430262	1
18-2599	Face Seal & Tool	26-816575A2	1
18-3122	Impeller Plate	817276	1

HP	Beg. S/N	End. S/N
817275A2 APPLICATION		
40 (4 stroke) (4 cyl.) Bigfoot	OT228405	& UP
50 (4 stroke) 935cc Big Foot	OG231123	OT178499
50 (4 stroke) 996cc Big Foot	OT178500	& UP
60 (3 cyl.) Bigfoot	OD000750	& UP
60 (4 stroke) Bigfoot	OT178500	& UP
65 Jet	OC283222	& UP
70 (3 cyl.)	OA996142	& UP
75 (3 cyl.)	OC222000	& UP
75 (4 stroke)	OG960500	& UP
80 (3 cyl.)	OA996142	& UP

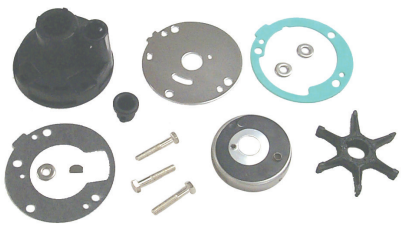
HP	Beg. S/N	End. S/N
817275A2 APPLICATION (Cont.)		
80 Jet	OD283222	& UP
90 (3 cyl.)	OA996142	& UP
90 (4 stroke)	OG960500	& UP
100 (4 cyl.)	OB209468	& UP
115 (4 cyl.)	OC100000	& UP
125 (4 cyl.)	OD283222	& UP
817275A1 APPLICATION		
45 (4 stroke) Bigfoot Bodensee	OG231123	& UP
V-200 DFI (3.0L)	OG386496	OG589999
V-200 DFI (3.0L)	OG590000	& UP
V-225 (3.0L) Carb & EFI	OD280813	& UP
V-225 DFI	OG590000	& UP
V-250 (3.0L) EFI	OG129222	& UP



18-3425
WATER PUMP KIT
Without Housing
Replaces: 84188M, 84188T

— CONTAINS —

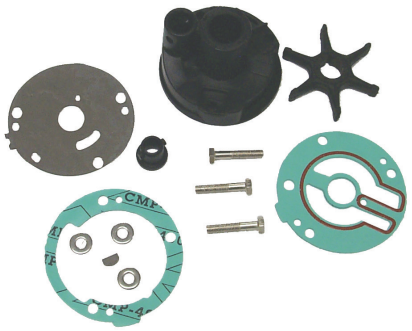
Part #	Desc.	O.E.#	Qty.
18-0292	Wear Plate to Pump Housing Gasket	27-81417M	1
18-3435	Insert Cup	—	1
18-0294	Wear Plate to Pump Base Gasket	—	1
18-3069	Impeller	47-81423M, 47-97108M	1
18-0256	Bolt	—	2
18-3436	Impeller Plate	—	1
18-3297	Impeller Key	—	1



18-3426
WATER PUMP KIT
With Housing
Replaces: 42431M, 84829M, 97793M, 97793T

— CONTAINS —

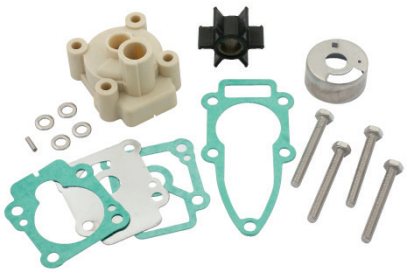
Part #	Desc.	O.E.#	Qty.
18-3067	Impeller	47-84797M	1
18-3294	Impeller Key	28-81603M	1



18-3427
WATER PUMP KIT
With Housing
Replaces: 81242M, 95661M

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0773	Wear Plate Gasket	—	1
18-3067	Impeller	47-84797M	1
18-3294	Impeller Key	28-81603M	1



18-48317
COMPLETE WATER PUMP KIT
Replaces: 46-803750A03
Fits: Mercury 8-9.9 4-Stroke(209cc)(R042475 & Up)

APPLICATION BEGINS ON NEXT PAGE

MARINER COOLING SYSTEM APPLICATION

Mariner Models	S/N Code	S/N	Impeller	Plate	Impeller Cup	Impeller Repair Kit	Complete Kit
2A	646	All	18-3072	—	—	—	—
2B	6A1	All	18-3072	—	—	—	—
4A	6E0	All	18-3073	—	—	—	—
5C	6E3	All	18-3073	—	—	—	—
6C	6H8	All	18-3066	—	—	—	—
6D	6H6	All	18-3066	—	—	—	—
8A(M)	655	000000-000300	18-3063	—	—	—	—
8A(ML)	655	000000-300101	18-3063	—	—	—	—
8B(M)	677	000101 & Up	18-3063	—	—	—	—
8B(ML)	677	300101 & Up	18-3063	—	—	—	—
8C	6G1	All	18-3066	—	—	—	—
9.9C	682	All	18-3074	—	—	18-3148	—
15A(M)	651	000285 & Below	18-3063	—	—	—	—
15A(ML)	651	3000100 & Below	18-3063	—	—	—	—
15C	684	All	18-3074	—	—	18-3148	—
20C(M)	6A9	000101-005810	18-3067	18-3436	—	18-3426	—
20C(ML)	6A9	300101-306542	18-3067	18-3436	—	18-3426	—
20C(E)	6A9	250101-250819	18-3067	18-3436	—	18-3426	—
20C(EL)	6A9	550101-550693	18-3067	18-3436	—	18-3426	—
20C(M)	6A9	010112 & Up	18-3067	—	—	—	18-3427
20C(ML)	6A9	306543 & Up	18-3067	—	—	—	18-3427
20C(E)	6A9	250820 & Up	18-3067	—	—	—	18-3427
20C(EL)	6A9	550694 & Up	18-3067	—	—	—	18-3427
25C(M)	695	000101-014870	18-3067	18-3436	—	—	18-3426
25C(ML)	695	000000-312185	18-3067	18-3436	—	—	18-3426
25C(E)	695	000000-252290	18-3067	18-3436	—	—	18-3426
25C(EL)	695	000000-553575	18-3067	18-3436	—	—	18-3426
25C(M)	695	014871 & Up	18-3067	—	—	—	18-3427
25C(ML)	695	312186 & Up	18-3067	—	—	—	18-3427
25C(E)	695	252291 & Up	18-3067	—	—	—	18-3427
25C(EL)	695	553576 & Up	18-3067	—	—	—	18-3427
28	664	All	18-3067	—	—	—	—
30	689	All	18-3067	—	—	—	—
30A(M)	689	000366-014805	18-3067	18-3436	—	—	18-3426
30A(ML)	689	301911-315315	18-3067	18-3436	—	—	18-3426
30A(E)	689	100251-103275	18-3067	18-3436	—	—	18-3426
30A(EL)	689	401216-407815	18-3067	18-3436	—	—	18-3426
30A(M)	689	022059 & Up	18-3067	—	—	—	18-3427
30A(ML)	689	321377 & Up	18-3067	—	—	—	18-3427
30A(E)	689	105325 & Up	18-3067	—	—	—	18-3427
30A(EL)	689	411947 & Up	18-3067	—	—	—	18-3427
48/48W	670	All	18-3069	18-3436	18-3435	18-3425	—
55/W55	663	All	18-3069	18-3436	18-3435	18-3425	—
60	675,6F0	All	18-3069	18-3436	18-3435	18-3425	—

MERCURY COOLING SYSTEM APPLICATION

Horsepower	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Thermostat	Upper Kit	Complete Kit
3.3 (with shift)	D901217	& UP	18-3098								
3.5	358136	6202172	18-3012								
3.5	6202173	& UP	18-3054								
3.6	5404657	& UP	18-3054								
3.9 *14*	1655013	2498135	18-3012	18-3139							
4 (1 cyl.)	2498136	4107219	18-3039	18-3139				18-3239			
4 (2 cyl.)	5589202	& UP	18-3054	—							
4 (made in USA)	5595532	A809600	18-3054	18-3139							
4 (made in USA)	5595532	& UP	18-3039	18-3139		18-3446		18-3239			18-3446
4 (1 cyl.)	A809601	& UP	18-3098							—	
4.5	4107220	5595531	18-3039	18-3139				18-3239			18-3446
4.5	5595532	& UP	18-3054	18-3139							
4.5	5595532	& UP	18-3039	18-3139				18-3239			18-3446
5	574128	786612	18-3012								
5 (1 cyl.)	A809601	& UP	18-3098								
5 4-STROKE	R000001	& UP	18-3098								
6	888005	1916138	18-3012								
6	1916139	2193817	18-3039	18-3139				18-3239			
6	A197112	OT800749	18-3062								
6	1582403	1916138	18-3039								
6	1916139	2193817	18-3039								
6	2193818	2529894	18-3039								
6	2385673	2387383	18-3039								
7.5	2529895	4131609	18-3039	18-3139							
7.5	4131610	5226934	18-3039	18-3139				18-3239			18-3446
7.5	5206550	& UP	18-3054								
7.5	5206550	& UP	18-3039	18-3139				18-3239			18-3446

1 Models with aluminum upper pump housings
2 Models with aluminum water pumps
3 Models with plastic upper pump housings
4 Models with plastic water pumps
5 Pump screws without insulators
6 Pump screws with insulators
7 Models with driveshaft retaining nut
8 Models without driveshaft retaining nut
9 Models with flush hole
10 Models without flush hole
11 Models having plastic upper housing use #48752 inset cup
12 Units already having a complete pump replacement using 46-46893A 6 should use the 2193818-2529894 serial group for components
13 Units already having a complete pump replacement using 46-46893A 6 should use USA 3795658-4126549 serial group for components
14 Units which have already had a complete pump replacement with the 46-46893A 6 pump should use the "Early Mariner Impellers" chart for components

MERCURY COOLING SYSTEM APPLICATION

Horsepower	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Thermostat	Upper Kit	Complete Kit
8	A197112	& UP	18-3062								
8 (4-stroke Bodensee)	G760300	& UP	18-3062								
110 (9.8)	1865779	2196388	18-3039								
110 (9.8)	2196389	3795657	18-3039								
110 (9.8)	3795658	4126459	18-3039								
110 (9.8) *3*	4126460	5206549	18-3039	18-3139				18-3239			
110	5206550	& UP	18-3054								—
9.8	5206550	& UP	18-3039	18-3139				18-3239	18-3553		18-3446
9.9	A197112	& UP	18-3062								
9.9 (4 Stroke) STANDARD CASE	G760300	T979999	18-3062								
XR10 SeaPro	D038000	& UP	18-3062						18-3549		
10	500022	1057993	18-3008								
15	B292414	& UP	18-3062						18-3549		
15 SeaPro	G044365	& UP	18-3062								
16	700000	& UP	18-3008								
18	5837437	& UP	18-3057								
20	860970	1292909	18-3008								
20	2827677	6443972	18-3052					18-3252			18-3448
20	6443973	T800749	18-3057					18-3215			
22	1158546	1238089	18-3008								
25,25XD,25 Sea Pro	5705532	& UP	18-3057					18-3215			
25 (3 cyl.)	E268781	& UP	18-3057					18-3215			
30	950250	1260724	18-3008					—			
30	1271884	1448139	18-3007	18-3107				18-3207		18-3507	—
30 Jet	C159200	G589999	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207		18-3507	18-3324
30 Jet	G590000	& UP	18-3057								
30 (2 cyl)	G053314	T598999	18-3057								
35	1217222	1448139	18-3007	—			—	—		—	—
35	1571114	1960826	18-3007	18-3107				18-3207		18-3507	—
35	1960827	2453068	18-3007	18-3107				18-3207		18-3507	—
35	6445653	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207		18-3507	18-3324
40	941751	1224480	18-3008	—	—	—	—	—		—	—
40	1224481	1476509	18-3007	—	—	—	—	—		—	—
40	2874704	4362214	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207		18-3507	18-3322
40 (2 cyl) thru 1983	4860103	& UP	18-3057	18-3107	18-3115	18-3118	18-3424	18-3207		18-3507	18-3324
40 (3 cyl)	G531301	& UP	18-3057	—		—				18-3507	
40 (4 cyl)	C159200	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			
40 (4-stroke) 2:1 ratio	G760300	T408999	18-3057								
40 (EFI 4-stroke) 1.83:1 ratio	T409000	& UP	18-8900				18-3445				
40 (EFI 4-stroke) 2.31:1 ratio	T409000	B344398	18-3056					18-3214			
40 (4-stroke, 4 cyl.) 2.31:1 ratio	T228405	T598999	18-3056					18-3214			
40 (4-stroke,Std)	G231123	T178499	18-3057								
40 4-stroke Carb BIG FOOT	C033811	& UP	18-3056								
40	1279685	1476509	18-3007							18-3507	
45	5531630	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			
45 Jet (3 cyl)	D000750	& UP	18-8900								
45 (4-stroke,std) Bodensee	G231123	& UP	18-3057								
45 (4-stroke,bigfoot) Bodensee	G231123	& UP	18-3056					18-3214			
50	1421113	1460498	18-3007							18-3507	
50	1477910	1521913	18-3007								
50	1521914	2305100	18-3007	18-3107				18-3207		18-3507	
50 aluminum w/p	2305101	2478119	18-3007								
50 plastic w/p	2305101	2478119	18-3007								
500	2514919	4357639	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207		18-3507	
50 (4cyl)	4357640	5531629	18-3007	18-3107	18-3115	18-3118	18-3423	18-3207		18-3507	
50 (4cyl)	5531630	& UP	18-3007			18-3118					
50 (4 cyl)	4962056	& UP	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207		18-3507	
50 (3 cyl)	6428681	D000749	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			
50 (3 cyl)	D000750	G589999	18-8900				18-3445		18-3553		
50 (3 cyl)	G590000	& UP	18-3057								
50 (4-stroke,Std)	G231123	T178499	18-3057								
50 (4-stroke, 4 cyl.) STANDARD	T178500	T598999	18-8900				18-3445				
50 (4-stroke, 4 cyl.) BIG FOOT	T178500	& UP	18-3056			18-3572		18-3214			
50 (EFI 4-stroke) STANDARD	T409000	B344398	18-8900				18-3445				
50 (EFI 4-stroke) BIG FOOT	T409000	B344398	18-3056					18-3214			
55 (3 cyl)	D000750	& UP	18-8900				18-3445				
60	6428681	D000749	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			18-3324
60 (3cyl) standard	D000750	& UP	18-3056	18-3122				18-3214	18-3553		
60 Marathon	D000750	& UP	18-3056	18-3122				18-3214			
60 Big Foot	D000750	& UP	18-3056	18-3122				18-3214	18-3553		
60 (3 cyl)	D000750	& UP	18-8900						18-3553		
60 4-STROKE STANDARD	OT178500	T598999	18-8900				18-3445	18-3214			
60 4-STROKE, BIG FOOT	OT178500	T598999	18-3056					18-3214			
60 4-STROKE EFI BIG FOOT	T409000	B344398	18-3056								

1 Models with aluminum upper pump housings
2 Models with aluminum water pumps
3 Models with plastic upper pump housings
4 Models with plastic water pumps
5 Pump screws without insulators
6 Pump screws with insulators
7 Models with driveshaft retaining nut
8 Models without driveshaft retaining nut
9 Models with flush hole
10 Models without flush hole
11 Models having plastic upper housing use #48752 inset cup
12 Units already having a complete pump replacement using 46-46893A 6 should use the 2193818-2529894 serial group for components
13 Units already having a complete pump replacement using 46-46893A 6 should use USA 3795658-4126549 serial group for components
14 Units which have already had a complete pump replacement with the 46-46893A 6 pump should use the "Early Mariner Impellers" chart for components

MERCURY COOLING SYSTEM APPLICATION

Horsepower		Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Thermostat	Upper Kit	Complete Kit
65(4 cyl) aluminum w/p		1542745	280351	18-3017	18-3117	18-3114			18-3217		18-3507	
65 (4cyl) plastic w/p		1542745	280351	18-3017			18-3116					
65 (4cyl)		2803562	2874263	18-3017			18-3116					
65 (4cyl)		2997439	3293183	18-3017			18-3116					
65(3 cyl)		3293184	4382056	18-3007	18-3107	18-3115	18-3118	18-3422	18-3207		18-3507	
65(3 cyl)		4382057	4571651	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			
65 Jet		0D283222	& UP	18-3056	18-3122				18-3214			
70		1413611	1436114	18-3017	18-3117				18-3217		18-3507	
70 (6cyl)		1482212	1503458	18-3017								
700 E-2 (6cyl)		1503459	1503958	18-3017								
700 EL-2 (6cyl)		1503459	1566239	18-3017								
700 E-2 (6cyl)	*11*	1503959	1566239	18-3017			18-3116					
700 EL-2 (6cyl)	*11*	1505111	1566239	18-3017			18-3116					
70 (3 cyl)		4571652	4977156	18-3007	18-3107	18-3115	18-3118	18-3423	18-3207	18-3553	18-3507	
70		4977157	6428680	18-3007	18-3107	18-3115	18-3118	18-3424	18-3207			—
70		B110054	& UP	18-3056					18-3214			18-3517
70 (3cyl)	*6*	A996142	C221999	18-3056			18-3572			18-3553		
70 (3cyl)	*5*	A996142	C221999	18-3056			18-3572			18-3553		
75 (4 cyl)		6432901	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
75 (3 cyl)		A996142	C221999	18-3056					18-3214	18-3553		
75 (3 cyl)		C222000	& UP	18-3056					18-3214	18-3569		
75 (3 cyl)		C222000	& UP	18-3056	18-3122				18-3214	18-3569		
75 (3cyl) Optimax		T980000	& UP	18-3056			18-3572					
75 4-STROKE		G960500	B366822	18-3056					18-3214			
75 4-STROKE		B366823	& UP	18-3056			18-3572					
80		1355468	3493912	18-3017	18-3117				18-3217			18-3517
80 (6cyl)		1335465	1398629	18-3017								
80 (4 cyl)		4831999	6432900	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
80 (3 cyl)	*6*	A996142	C221999	18-3056					18-3214	18-3553		
80 (3 cyl)	*5*	A996142	C221999	18-3056			18-3572			18-3553		
80 Jet		D283222	& UP	18-3056	18-3122				18-3214			
850 E & EL (6cyl)		1460999	1567039	18-3017	18-3117				18-3217			18-3517
850 E-1, EL-1 (6cyl)	*11*	1566240	1766823	18-3017								
85 (4 cyl)		4590512	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
85 XS (4cyl)		3493913	4831998	18-3017			18-3116					
850 XS (4cyl)		3493913	4831998	18-3017			18-3116					
850, 850 XS (4cyl)		3493913	4590511	18-3017			18-3116					
900 (90hp) (6 cyl)	*11*	1766824	1869775	18-3017	18-3117				18-3217			18-3517
90 (6 cyl)		4845301	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
90 (3 cyl)		B110054	C221999	18-3056					18-3214			
90 (3 cyl)		A996142	& UP	18-3056					18-3214	18-3553		
90 (3 cyl)		A996142	& UP	18-3056	18-3122				18-3214	18-3553		
90 4-STROKE		G960500	B366822	18-3056			18-3572		18-3214			
90 4-STROKE		B366823	& UP	18-3056			18-3572		18-3214			
95		1869776	2318585	18-3017	18-3117				18-3217			
115 (3CYL) Optimax		T801000	& UP	18-3056			18-3572					
950 (95hp) (6 cyl)	*11*	1869776	2318585	18-3017								
1000(6 cyl)		1464949	1503331	18-3017	18-3117				18-3217			
1000 (6cyl)		1503332	2318585	18-3017			18-3116					
100 (4 cyl)		B209468	& UP	18-3056					18-3214	18-3553		
100 (4 cyl)		B209468	& UP	18-3056	18-3122				18-3214	18-3553		18-3517
1000 SS (6cyl)	*1*	2318586	2413843	18-3017			18-3116					
1000 SS (6cyl)	*3*	2318586	2413843	18-3017			18-3116					
1000 SS E-1	*1*	2484633	2836018	18-3017			18-3116					
1000 SS E-1	*3*	2484633	2836018	18-3017			18-3116					
1000 BP (6cyl)		2399698	3253111	18-3017			N.L.A.					
105 Jet		0D182000	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			
110	*1*	1870204	2314955	18-3017	18-3117				18-3217			
110	*3*	1870204	2314955	18-3017			18-3317					
115 (6cyl)		2836019	4112634	18-3017	18-3117				18-3217			18-3517
115 (6cyl)		4112635	4394236	18-3017								
115 (6 cyl)		4394237	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			
115 (4 cyl)	6	C100000	& UP	18-3056					18-3214	18-3569		
115 (4cyl)	5	C100000	& UP	18-3056			18-3572			18-3569		
115 (4 cyl)		B209468	& UP	18-3056	18-3122				18-3214			
115 4-STROKE		T178500	B366822	18-3056					18-3214			
115 4-STROKE		B366823	& UP	18-3056			18-3572					
115 (3cyl) Optimax		T801000	& UP	18-3056			18-3572					
115 Pro XS		B751825	& UP	18-3056			18-3572					
125 (6cyl)	*2*	2314956	2839368	18-3017	18-3117				18-3217			
125 (6cyl)	*4*	2314956	2839368	18-3017								
125 (4 cyl)	*6*	D283222	& UP	18-3056						18-3569		
125 (4cyl)	*5*	D283222	& UP	18-3056			18-3572					
125 (3cyl) Optimax		B736885	& UP	18-3056			18-3572					

1 Models with aluminum upper pump housings
2 Models with aluminum water pumps
3 Models with plastic upper pump housings
4 Models with plastic water pumps
5 Pump screws without insulators
6 Pump screws with insulators
7 Models with driveshaft retaining nut
8 Models without driveshaft retaining nut
9 Models with flush hole
10 Models without flush hole
11 Models having plastic upper housing use #48752 inset cup
12 Units already having a complete pump replacement using 46-46893A 6 should use the 2193818-2529894 serial group for components
13 Units already having a complete pump replacement using 46-46893A 6 should use USA 3795658-4126549 serial group for components
14 Units which have already had a complete pump replacement with the 46-46893A 6 pump should use the "Early Mariner Impellers" chart for components

MERCURY COOLING SYSTEM APPLICATION

Horsepower	Beginning Serial #	Ending Serial #	Impeller	Impeller Plate	Insert Cup	Upper Housing	Base	Impeller Repair Kit	Thermostat	Upper Kit	Complete Kit
135	2839369	3293233	18-3017	18-3117				18-3217			18-3517
V 135	904646	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			—
135 4-STROKE VERADO	B227000	& UP	18-3056			18-3572					18-3407
140	3293234	3502805	18-3017	18-3117				18-3217			18-3517
140	4865678	& UP	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			18-3517
140 Jet	D082000	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			—
150	3502806	4121434	18-3017	18-3117				18-3217			18-3517
150 (6cyl) *9*	4121435	4865677	18-3017	18-3117	18-3114	18-3116	18-3414	18-3217			18-3517
150 (6cyl) *10*	4121435	4865677	18-3017				18-3414				
1500 XS (6cyl)	4868648	5327662	18-3017								
V 150	A904646	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			18-3517
V 150	A904645	& BELOW	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217			18-3517
V-135 DFI	G590000	& UP	18-3017								
V-150 Carb *8*	4868998	A904645	18-3017								
V-150 Carb *7*	4868998	A904645	18-3017								
V-150 Carb, EFI, DFI	A904646	& UP	18-3017								
V-150XR2,4,6 - MAGNUM II, III *8*	4868998	& UP	18-3017								
V150XR2,4,6 - MAGNUM II, III *7*	4868998	& UP	18-3017								
150 4-STROKE VERADO (4cyl)	B227000	& UP	18-3056			18-3572				18-3406	18-3407
V 175	6618751	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			18-3517
V 175	4301235	6618750	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217			18-3517
V-175 Carb, EFI, DFI	6618751	& UP	18-3017								
175 4-STROKE VERADO (4cyl)	B227000	& UP	18-3056			18-3572				18-3406	18-3407
V 200	6625221	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			18-3517
V-200 *8*	4839034	6625220	18-3017	18-3117	18-3114	18-3116	18-3416	18-3217			—
V-200 *7*	4839034	6625220	18-3017								
V-200 DFI (3.0L)	G386496	G589999	18-3056					18-3214			18-3517
V-200 EFI (3.0L)	T750164	B504988	18-3056								
V-200 Carb, & EFI (2.5L)	6625221	& UP	18-3017								
V-200 DFI (3.0L)	G590000	T598999	18-3056			18-3572					
V-200 DFI (3.0L)	T590000	B504988	18-3056			18-3572					
V-200 DFI (3.0L)	B504989	& UP	18-3056			18-3572					18-3407
200 4-STROKE VERADO (4cyl)	B517159	& UP	18-3056			18-3572				18-3406	18-3407
200 4-STROKE 4.8 INCH TORPEDO	T980000	& UP	18-3056			18-3572				18-3406	18-3407
V 220 LASER	B117316	& UP	18-3017	18-3117	18-3114	18-3116	18-3419	18-3217			18-3517
V-225 (2.4L) *8*	5628028	& UP	18-3017								
V-225 (2.4L) *7*	5628028	& UP	18-3017								
V-225 (3.0L) CARB & EFI	D280813	G760299	18-3056								
V-225 (3.0L) CARB & EFI	G760300	T408999	18-3056			18-3571					
V-225 (3.0L) EFI	T409000	B504988	18-3056			18-3571					
V-225 DFI	G590000	T598999	18-3056			18-3571					
V-225 DFI	T599000	B504988	18-3056			18-3571					
V-225 DFI	B504989	& UP	18-3056			18-3571					18-3407
V-225 Pro XS	B104549	B752546	18-3056			18-3571					
V-225 Pro XS	B752547	& UP	18-3056			18-3571					18-3407
225 4-STROKE VERADO 4.8 INCH TORPEDO	T980000	& UP	18-3056			18-3572					18-3407
V-250 (3.0L) EFI	G129222	T408999	18-3056			18-3571					
V-250 (3.0L) EFI	T409000	B504988	18-3056			18-3572					
V-250 DFI	B528615	& UP	18-3056			18-3572					18-3407
V-250 Pro XS	B426561	B752546	18-3056			18-3571					
V-250 Pro XS	B752547	& UP	18-3056			18-3572					18-3407
250 4-STROKE VERADO 4.8 INCH TORPEDO	T980000	& UP	18-3056			18-3572					18-3407
275 4-STROKE VERADO 4.8 INCH TORPEDO	T980000	& UP	18-3056			18-3572					18-3407
300 4-STROKE VERADO 4.8 INCH TORPEDO	B517434	& UP	18-3056			18-3572					18-3407
MARK 5	574128	786612	18-3012								
MARK 6, 6A	888005	& UP	18-3012								
MARK 50	ALL	& UP	18-3007								
MARK 55	831021	& UP	18-3007								
MARK 55A	1227131	& UP	18-3007								
MARK 58 E, MARK 58A (M&E)	1139538	& UP	18-3007								
9	OG129222	& UP	18-3056	18-3117	18-3114	18-3116	18-3419	18-3214			18-3517
XR4/Magnum II	ALL		18-3017					18-3217			

1 Models with aluminum upper pump housings
2 Models with aluminum water pumps
3 Models with plastic upper pump housings
4 Models with plastic water pumps
5 Pump screws without insulators
6 Pump screws with insulators
7 Models with driveshaft retaining nut
8 Models without driveshaft retaining nut
9 Models with flush hole
10 Models without flush hole
11 Models having plastic upper housing use #48752 inset cup
12 Units already having a complete pump replacement using 46-46893A 6 should use the 2193818-2529894 serial group for components
13 Units already having a complete pump replacement using 46-46893A 6 should use USA 3795658-4126549 serial group for components
14 Units which have already had a complete pump replacement with the 46-46893A 6 pump should use the "Early Mariner Impellers" chart for components

ALL PISTONS
ARE SUPPLIED COMPLETE WITH PISTON RINGS, WRIST PIN AND CIRCLIPS.

MARINER (JAPANESE MODELS)
Sierra Piston Kit Contents (See Application Charts for Specific Applications)

Model / HP	Cyl.	Bore Size	Piston	OEM Part #	Piston Ring	OEM Part #
9.9 / 15	2	std	18-4135	761-7982M, 761-7982T, 761-7134M, 761-7133M, 761-7131M	18-3976	39-15320M, 39-15320T
48	2	std	18-4138	761-8484M, 761-7198M, 761-7197M, 761-7196M	—	—

MARINER PISTON RINGS - JAPANESE MODELS

.25mm O.S.	O.E. #	.25mm O.S.	O.E. #	.25mm O.S.	O.E. #	.50mm O.S.	O.E. #
18-3977	39-18939M, 39-18939T	18-3986	39-81096M	18-3992	39-83196M	18-3978	39-15322M

MARINER PISTON AND RINGS APPLICATION - JAPANESE MODELS

Model	Ser# Code	Ser #	Standard Piston	.25mm Piston	.50mm Piston	Standard Rings	.25mm Rings	.50mm Rings	Qty. Req'd
9.9	682	ALL	18-4135	—	—	18-3976	18-3977	18-3978	2
15C	684	ALL	18-4135	—	—	18-3976	18-3977	18-3978	2
30A	689	ALL	18-4138	—	—	—	—	—	2
20C, 25A	6A9	ALL	—	—	—	—	18-3986	—	2
25C	695	ALL	—	—	—	—	18-3986	—	2
28	664	ALL	—	—	—	—	18-3986	—	2
48	670	S-02441 & Up / L33132 & UP	—	—	—	—	18-3992	—	2
W48	670	M 002731 & Up / ML 314101 & Up	—	—	—	—	18-3992	—	2
60	675	E 00101-001170 / EL 30101-304180	—	—	—	—	18-3992	—	2

MERCURY / MARINER
Sierra Piston Kit Contents (See Application Charts for Specific Applications)

Model / HP	Cyl.	Bore Size	Piston	OEM Part #	Piston Ring	OEM Part #	Circlips	OEM Part #
2 RING PISTONS - HIGH DOME								
35-140	2 - 6	2.875 / Std.	—	774-9137A12	18-3918	39-817096A6	18-4294 ④	40-52035
35-140	2 - 6	2.890 / .015		774-9137A13	18-3919	39-817096A16	18-4294 ④	40-52035
35-140	2 - 6	2.905 / .030	18-4535	774-9137A14	18-3920	39-817096A26	18-4294 ④	40-52035
2 RING PISTONS - LOW DOME								
35-140	2 - 6	2.875 / Std.	—	774-9137A9	18-3918	39-817096A6	18-4294 ④	40-52035
35-140	2 - 6	2.890 / .015	18-4515	774-9137A10	18-3919	39-817096A16	18-4294 ④	40-52035
35-140	2 - 6	2.905 / .030		774-9137A11	18-3920	39-817096A26	18-4294 ④	40-52035
3 RING PISTONS - HIGH DOME								
35-140	2 - 6	2.875 / Std.		776-8896A3	① 18-3902	39-78816A12, 39-45155A12	18-4294 ④	40-52035
35-140	2 - 6	2.890 / .015		776-8897A2	18-3916	39-78811A12, 39-45204A12	18-4294 ④	40-52035
35-140	2 - 6	2.905 / .030	18-4535	776-8898A2	①18-3917	39-88392A12, 39-88392	18-4294 ④	40-52035
3 RING PISTONS - LOW DOME								
35-140	2 - 6	2.875 / Std.	—	776-8600A9	②18-3902	39-78816A12	18-4294 ④	40-52035
35-140	2 - 6	2.890 / .015		776-9095A1	②18-3916	39-78811A12, 39-45204A12	18-4294 ④	40-52035
35-140	2 - 6	2.905 / .030	18-4156	776-9096A1	18-3917	39-88392A12, 39-88392	18-4294 ④	40-52035
2 RING PISTONS - CROSSFLOW								
40-50	4	2.565 / Std.	18-4620	780-9229A7, 743-5172A6, 743-3193A4, 743-3193A2	18-3966	39-18653A12	18-4294 ④	40-52035
40-50	4	2.580 / .015	18-4621	780-9229A10, 743-3366A2, 743-3366A1	18-3967	39-18653A1	18-4294 ④	40-52035
40-50	4	2.595 / .030	18-4622	780-9229A11, 743-7716A2	18-3968	39-18653A2	18-4294 ④	40-52035
50-60	3	2.875 / Std.	—	783-9613A1	18-4019	39-19721A6	18-4294 ④	40-52035
50-60	3	2.890 / .015	18-4017	783-9613A2, 783-9613T2	18-4020	39-19721A1	18-4294 ④	40-52035
50-60	3	2.905 / .030	18-4018	783-9613A3, 783-9613T3	18-4021	39-19721A2	18-4294 ④	40-52035
70-115	3-4	3.375 / Std.	18-4623	777-815965T4, 777-815965A4	18-3979	39-96170A12	18-4294 ④	40-52035
70-115	3-4	3.390 / .015	18-4624	777-815965A5	—	39-96170A3	18-4294 ④	40-52035
70-115	3-4	3.405 / .030	18-4625	777-815965A6	18-3981	39-96170A4	18-4294 ④	40-52035
75-125	3-4	3.500 / Std.	18-4626	2704-826191T4, 2704-826191A4, 2704-826191A6, 2704-821896A6, 2704-812896A2	18-3982	39-822321A12, 39-824905A12	18-4294 ④	40-52035
75-125	3-4	3.515 / .015	18-4627	2704-821896A3	—	39-822321A1	18-4294 ④	40-52035
75-125	3-4	3.530 / .030	18-4628	2704-821896A4	18-3984	39-822321A2	18-4294 ④	40-52035

3 RING PISTON AND RINGS APPLICATION (REFERENCE ONLY ③)

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Std. Cyl. Dia. (Bore)	Std. Piston	.015 O.S. Piston	.030 O.S. Piston	Std. Rings	.015 O.S. Rings	.030 O.S. Rings
3.5	1	6202173	& UP	2	—	—	—		—	—

APPLICATION CONTINUED ON NEXT PAGE

① 3 ring high dome NLA, 2 ring piston are now substituted ② 3 ring low dome NLA, 2 ring piston are now substituted
③ Chart is for referencing only, pistons received will be 2 ring version
④ This product is priced per piece. To order priced per package, please add -9 to the part number.

3 RING PISTON AND RINGS APPLICATION (REFERENCE ONLY ③)										
HP	Cyl.	Beginning Serial No.	Ending Serial No.	Std. Cyl. Dia. (Bore)	Std. Piston	.015 O.S. Piston	.030 O.S. Piston	Std. Rings	.015 O.S. Rings	.030 O.S. Rings
3.6	1	5404657	& UP	2	—	—	—		—	—
3.9	1	1655013	2498135	2	—	—	—		—	—
4 (1CYL)	1	2498136	A809600	2	—	—	—		—	—
4.5	1	4107220	& UP	2	—	—	—		—	—
7.5	2	2529895	& UP	2	—	—	—		—	—
9.8	2	1470349	& UP	2	—	—	—		—	—
20	2	1922910	5942040	2.562	—	—	—	—	—	—
25	2	1467499	149931	2.562	—	—	—	—	—	—
30 Jet (40 HP)	4	0C159200	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
30 Jet (40 HP)		OC159200	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
35	2	6445653	& UP	2.875	—	—	18-4535	18-3918	18-3916	18-3920
40 (4 cyl)	4	1279085	1476509	2.562	—	—	—	—	—	—
40	2	2045260	C159199	2.875	—	—	18-4535	18-3918	18-3916	18-3920
40, 402	2	3336258	6445652	2.875	—	—	18-4535	18-3918	18-3916	18-3920
40	4	0C159200	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
45	4	1476510	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
45	4	5531630	0B110788	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
45	4	0B110789	& UP	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
45 JET	3	D000750	G589999	2.955	—	18-4017	18-4018	18-4019	18-4020	18-4021
50,500	4	2116318	6428680	2.562	18-4620	18-4621	18-4622	18-3966	18-3967	18-3968
50	3	6428681	B122929	2.875	18-4500	18-4515	—	18-3918	18-3916	18-3920
50	3	B122930	D000749	2.875	18-4500	—	—	18-3918	18-3916	18-3920
50	3	D000750	G589999	2.955	—	18-4017	18-4018	18-4019	18-4020	18-4021
55	3	6428681	B122929	2.875	18-4500	18-4515	—	18-3918	18-3916	18-3920
55	3	B122930	D000749	2.875	18-4500	18-4515	—	18-3918	18-3916	18-3920
55	3	D000750	G589999	2.955	—	18-4017	18-4018	18-4019	—	18-4021
60	6	1303411	1542744	2.562	—	—	—	—	18-4020	—
60	3	6428681	B122929	2.875	—	—	18-4535	18-3918	18-3916	18-3920
60	3	B122930	D000749	2.875	—	—	18-4535	18-3918	18-3916	18-3920
60	3	D000750	G589999	2.955	—	18-4017	18-4018	18-4019	18-4020	18-4021
65,650	3	3293184	4382056	2.875	—	—	18-4535	18-3918	18-3916	18-3920
65,650	3	4382057	4571651	2.875	—	—	18-4535	18-3918	18-3916	18-3920
70	3	4571652	A996141	2.875	—	—	18-4535	18-3918	18-3916	18-3920
70 (3 cyl.) w/Rod #646-8188461	3	A996142	& UP	3.375	18-4623	18-4624	18-4625	18-3979	—	—
75	4	6432901	& UP	2.875	—	—	18-4535	18-3918	18-3916	18-3920
75 (3 cyl) w/Rod #646-818846	3	C222000	D283221	3.375	18-4623	18-4624	18-4625	18-3979	—	18-3981
75 (3 cyl.)	3	D283222	& UP	3.5	18-4626	18-4627	18-4628	18-3982	—	—
80,800	4	2559001	3493912	2.875	—	—	18-4535	18-3918	18-3916	18-3920
80,800	4	4831999	6432900	2.875	—	—	18-4535	18-3918	18-3916	18-3920
80 Jet	3	D283222	& UP	3.5	18-4626	18-4627	18-4628	18-3982	—	—
85,850	4	3493913	4831998	2.875	—	—	18-4535	18-3918	18-3916	18-3920
85,850	4	4366802	4831998	2.875	—	—	18-4535	18-3918	18-3916	18-3920
85 Mar.	4	4731898	4842728	2.875	—	—	18-4535	18-3918	18-3916	18-3920
90,900	6	4845301	& UP	2.875	—	—	18-4535	18-3918	18-3916	18-3920
90 (3 cyl) w/Rod #646-818846	3	A9964142	D283221	3.375	18-4623	18-4624	18-4625	18-3979	—	18-3981
90 (3 cyl.)	3	D283222	& UP	3.5	18-4626	18-4627	18-4628	18-3982	—	—
95	6	1869776	2318585	2.875	—	—	—	18-3918	18-3916	18-3920
100 SS	6	2318586	2836018	2.875	—	—	—	18-3918	18-3916	18-3920
100 BP	6	2399698	3253111	2.875	—	—	—	18-3918	18-3916	18-3920
100 (4 cyl) w/Rod #646-818846	4	B209468	D283221	3.375	18-4623	18-4624	18-4625	18-3979	—	18-3981
100 (4cyl)	4	D283222	& UP	3.5	18-4626	18-4627	18-4628	18-3982	—	—
115 1150	6	2836019	5829643	2.875	—	—	18-4535	18-3918	18-3916	18-3920
115 Merc.	6	5829644	B209467	2.875	18-4500	18-4515	—	18-3918	18-3916	18-3920
115 Mar.	6	5738891	5861526	2.875	—	—	18-4535	18-3918	18-3916	18-3920
115 Mar.	6	5861527	C100000	2.875	18-4500	18-4515	—	18-3918	18-3916	18-3920

APPLICATION CONTINUED ON NEXT PAGE

3 RING PISTON AND RINGS APPLICATION (REFERENCE ONLY ③)										
HP	Cyl.	Beginning Serial No.	Ending Serial No.	Std. Cyl. Dia. (Bore)	Std. Piston	.015 O.S. Piston	.030 O.S. Piston	Std. Rings	.015 O.S. Rings	.030 O.S. Rings
115 (4 cyl) w/Rod #646-818846	4	C100000	D283221	3.375	18-4623	18-4624	18-4625	18-3979	—	18-3981
115 (4cyl)	4	D283222	& UP	3.5	18-4626	18-4627	18-4628	18-3982	—	—
125 BP	6	2641855	3253111	2.875	—	—	18-4535	18-3918	18-3916	18-3920
135	6	2839369	3293233	2.875	—	—	18-4535	18-3918	18-3916	18-3920
140 1400	6	3293234	3502805	2.875	—	—	18-4535	18-3918	18-3916	18-3920
140 1400	6	4865678	& UP	2.875	18-4500	18-4515	—	18-3918	18-3916	18-3920
150 1500	6	3502806	5327622	2.875	18-4500	18-4515	—	18-3918	18-3916	18-3920

③ Chart is for referencing only, pistons received will be 2 ring version

2 RING INLINE PISTON & RINGS APPLICATION													
					Pistons		Port	Port			Piston Rings		
HP	Cyl.	Beginning Serial No.	Ending Serial No.	Dia. (Bore)	Std. (Port)	Stbd.	.015" O.S.	Stbd.	.030 O.S.	Stbd.	Std.	.015" O.S.	.030 O.S.
105 JET	V-6	D082000	& UP	3.125	—	—	—	18-4013	18-4014	—	18-3921	18-3922	18-3923
V-135	V-6	A904646	C239552	3.125	—		—	18-4560	—	18-4575	18-3921	18-3922	18-3923
V-135 (w/ rod 644-8141)	V-6	C239553	G960499	3.125	—	—	—	18-4013	18-4014	—	18-3921	18-3922	18-3923
V-135 (2.5L) (w/o rod 636-8141)	V-6	C239553	G960499	3.125	—	—	—	18-4560	—	18-4575	18-3921	18-3922	18-3923
V-140 JET	V-6	D082000	G960499	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-140 JET	V-6	G960500	UP	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-150 MAR	V-6	5600162	6038680	3.125	—	—	—	18-4560	—	18-4575	18-3921	18-3922	18-3923
V-150 MAR	V-6	6038681	C239552	3.125	—	—	—	18-4560	—	18-4575	18-3921	18-3922	18-3923
V-150, 150,1500	V-6	4868998	6042945	3.125	—	—	—	18-4560	—	18-4575	18-3921	18-3922	18-3923
V-150	V-6	6042946	C239552	3.125	—	—	—	18-4560	—	18-4575	18-3921	18-3922	18-3923
V-150 (w/ rod 644-8141)	V-6	C239553	G960499	3.125	—	—	—	18-4013	18-4014	—	18-3921	18-3922	18-3923
V-150 (2.5L) (w/o rod 636-8141)	V-6	C239553	G960499	3.125	—	—	—	18-4560	—	18-4575	18-3921	18-3922	18-3923
V-150 EFI XR6 MAGIII	V-6	D082000	G960499	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	—
V-150 XR4 MAGIII	V-6	B242885	C239552	3.375	—	—	18-4565	18-4570	—	—	18-3924	18-3925	—
V-150 XR4 MAGIII	V-6	C239553	D081999	3.375	—	—	18-4565	—	—	—	18-3924	18-3925	—
V-175,175, 1750	V-6	4301235	6618750	3.125	—	—	—	18-4560	—	18-4575	18-3921	18-3922	18-3923
V-175	V-6	6618751	C239552	3.375	—	—	—	—	—	—	18-3927 ④	—	—
V-175	V-6	C239553	D081999	3.375	—	—	18-4565	—	—	—	18-3924	18-3925	—
V-175	V-6	D082000	G960499	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-175	V-6	G960500	& UP	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-175 I XRI EF	V-6	D000750	D081999	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-175	V-6	D000750	D081999	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-175 XRI EFI	V-6	D082000	G303045	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-175 XRI EFI	V-6	G303046	& UP	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-200, 2,002,000	V-6	4839034	6203990	3.375	—	—	—	—	—	—	18-3927 ④	—	—
V-200 (2.4L)	V-6	6203991	C291519	3.375	—	—	—	—	—	—	18-3927 ④	—	—
V-200 (2.5L) (w/ rod #644-818141)	V-6	C291520	D081999	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-200 (2.5L)	V-6	D082000	& UP	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-200 XRI EFI	V-6	C100861	C291519	3.375	—	—	—	—	—	—	18-3927 ④	—	—
V-200 XRI EFI	V-6	C291520	G960499	3.5	18-4635	18-4636	18-4637	18-4638	NA	NA	18-3982	—	18-3984
V-220	V-6	B117316	UP	3.375	—	—	—	—	—	—	18-3927 ④	—	—
V-225	V-6	5628028	D280812	3.375	—	—	—	—	—	—	18-3927 ④	—	—
V-225 (3.0L)	V-6	D280813	UP	3.625	18-4639	18-4640	18-4641	18-4642	—	18-4644	18-4050	18-4051	18-4052

SIERRA V-6 PISTON KIT CONTENTS (SEE APPLICATION CHARTS FOR SPECIFIC APPLICATIONS)								
Model / HP	Cyl.	Bore Size	Piston	OEM Part #	Piston Ring	OEM Part #	Wrist Pin	Circlips
135, 150 2 Liter	V-6	3.125 / Std. (port)	—	765-7442T32	18-3921	39-93481A12	18-4287	N.S.S.
135, 150 2 Liter	V-6	3.125 / Std. (stbd)	—	765-7441T32	18-3921	39-93481A12	18-4287	N.S.S.
135, 150 2 Liter	V-6	3.140 / .015 (port)	—	765-7444A11	18-3922	39-78918A4	18-4287	N.S.S.
135, 150 2 Liter	V-6	3.140 / .015 (stbd)	18-4013	765-7443A11	18-3922	39-78918A4	18-4287	N.S.S.
135, 150 2 Liter	V-6	3.155 / .030 (port)	18-4014	765-7446A11	18-3923	39-85636A4	18-4287	N.S.S.

4 of — = 1 of 39-21665A12
4 of 18-3902 = 1 of 39-78816A12
4 of 18-3916 = 1 of 39-78811A12
4 of 18-3917 = 1 of 39-88392A12
3 of 18-3918 = 1 of 39-817096A6
3 of 18-3919 = 1 of 39-817096A16
3 of 18-3920 = 1 of 39-817096A26
6 of 18-3921 = 1 of 39-93481A12
2 of 18-3922 = 1 of 39-78918A4
2 of 18-3923 = 1 of 39-85636A4
6 of 18-3924 = 1 of 39-18487A12
2 of 18-3925 = 1 of 39-815267A4
6 of 18-3966 = 1 of 39-18653A12
6 of 18-3968 = 1 of 39-18653A2
6 of 18-3967 = 1 of 39-18653A1
3 of 18-4019 = 1 of 39-19721A6
6 of 18-3982 = 1 of 39-822321A12
6 of 18-4050 = 1 of 39-827179A12
6 of 18-3927 = 1 of 39-813011A12

APPLICATION CONTINUED ON NEXT PAGE

SIERRA V-6 PISTON KIT CONTENTS (SEE APPLICATION CHARTS FOR SPECIFIC APPLICATIONS)								
Model / HP	Cyl.	Bore Size	Piston	OEM Part #	Piston Ring	OEM Part #	Wrist Pin	Circlips
135, 150 2 Liter	V-6	3.155 / .030 (stbd)	—	765-7445T11	18-3923	39-85636A4	18-4287	N.S.S.
135-175	V-6	3.125 / Std. (port)	—	765-7442A3, A36	18-3921	39-93481A12	18-4287	N.S.S.
135-175	V-6	3.125 / Std. (stbd)	18-4545	765-7441A3, A36	18-3921	39-93481A12	18-4287	N.S.S.
135-175	V-6	3.140 / .015 (port)	—	765-7442A2, A12	18-3922	39-78918A4	18-4287	N.S.S.
135-175	V-6	3.140 / .015 (stbd)	18-4560	765-7443A2, A12	18-3922	39-78918A4	18-4287	N.S.S.
135-175	V-6	3.155 / .030 (port)	—	N/A	18-3923 ④	39-85636A4	18-4287	N.S.S.
135-175	V-6	3.155 / .030 (stbd)	18-4575	N/A	18-3923 ④	39-85636A4	18-4287	N.S.S.
175-225	V-6	3.375 / Std. (port)	—	766-8667A41/ T41	18-3927 ④	39-813011A12	18-4287	N.S.S.
175-225	V-6	3.375 / Std. (stbd)	—	766-8666A41/ T41	18-3927 ④	39-813011A12	18-4287	N.S.S.
175-225	V-6	3.390 / .015 (port)	—	766-8667A36/ A43	18-3925	39-815267A4	18-4287	N.S.S.
175-225	V-6	3.390 / .015 (stbd)	—	766-8666A36/ A43	18-3925	39-815267A4	18-4287	N.S.S.
175-225	V-6	3.405 / .030 (port)	—	NLA	—	NLA	18-4287	N.S.S.
150 XR4/MAG II	V-6	3.375 / Std. (port)	—	766-8667A42/ T42	18-3924	39-18487A12	18-4287	N.S.S.
150 XR4/MAG II	V-6	3.375 / Std. (stbd)	—	766-8666A42/ T42	18-3924	39-18487A12	18-4287	N.S.S.
150 XR4/MAG II	V-6	3.390 / .015 (port)	18-4565	766-8667A36/ A43	18-3925	39-815267A4	18-4287	N.S.S.
150 XR4/MAG II	V-6	3.390 / .015 (stbd)	—	766-8666A36/ A43	18-3925	39-815267A4	18-4287	N.S.S.
150 XR4/MAG II	V-6	3.405 / .030 (port)	18-4580	NLA	—	NLA	18-4287	N.S.S.
140-200, XR6/MAG III	V-6	3.500 / Std. (port)	18-4635	785-9737T9	18-3982	39-822321A12	18-4287	N.S.S.
140-200, XR6/MAG III	V-6	3.500 / Std. (stbd)	18-4636	785-9738T9	18-3982	39-822321A12	18-4287	N.S.S.
140-200, XR6/MAG III	V-6	3.515 / .015 (port)	18-4637	785-9737A10	—	39-822321A1	18-4287	N.S.S.
140-200, XR6/MAG III	V-6	3.515 / .015 (stbd)	18-4638	785-9738T10	—	39-822321A1	18-4287	N.S.S.
225 (3.0L)	V-6	3.6265 / Std. (port)	18-4639	700-858294T1	18-4050	39-827179A12	18-4287	N.S.S.
225 (3.0L)	V-6	3.6265 / Std. (stbd)	18-4640	700-858295T1	18-4050	39-827179A12	18-4287	N.S.S.
225 (3.0L)	V-6	3.6415 / .015 (port)	18-4641	700-878571A2	18-4051	39-826293A12	18-4287	N.S.S.
225 (3.0L)	V-6	3.6415 / .015 (stbd)	18-4642	700-878572A2	18-4051	39-826293A12	18-4287	N.S.S.
225 (3.0L)	V-6	3.6565 / .030 (port)	18-4643	700-878573A2	18-4052	39-826297A12	18-4287	N.S.S.
225 (3.0L)	V-6	3.6565 / .030 (stbd)	18-4644	700-878574A2	18-4052	39-826297A12	18-4287	N.S.S.

4 of — = 1 of 39-21665A12
4 of 18-3902 = 1 of 39-78816A12
4 of 18-3916 = 1 of 39-78811A12
4 of 18-3917 = 1 of 39-88392A12
3 of 18-3918 = 1 of 39-817096A6
3 of 18-3919 = 1 of 39-817096A16
3 of 18-3920 = 1 of 39-817096A26
6 of 18-3921 = 1 of 39-93481A12
2 of 18-3922 = 1 of 39-78918A4
2 of 18-3923 = 1 of 39-85636A4
6 of 18-3924 = 1 of 39-18487A12
2 of 18-3925 = 1 of 39-815267A4
6 of 18-3966 = 1 of 39-18653A12
6 of 18-3968 = 1 of 39-18653A2
6 of 18-3967 = 1 of 39-18653A1
3 of 18-4019 = 1 of 39-19721A6
6 of 18-3982 = 1 of 39-822321A12
6 of 18-4050 = 1 of 39-827179A12
6 of 18-3927 = 1 of 39-813011A12

④ For chrome bore blocks

PKG. OF 200

NEEDLE BEARINGS

Part #	Replaces:	Description
18-4036 ①	29-47270	Piston End
18-4037 ①	29-71422	Main Bearing

NEEDLE BEARINGS

Part #	Replaces	Description
18-4038	31-62596A1, 31-63075A1, 31-61424A2, 31-58859A1, 31-55332A1, 31-47245A1	Crank End - w/o Cage
18-4039	31-17514A2, 31-8M0045430	Crank End - w/o Cage

16 Needles - Must re-use cage

18-1186
NEEDLE BEARINGS WITH RETAINERS
Replaces: 29-88258 + 12-88263
(2 pieces)
For: Merc V-6 200/225/250 HP 3.0 & 3.4L

18-1194
ROD BEARING
Replaces: 31-17514A1, 8M004528, 31-17514A2, 31-8M0045428, 31-17514, 31-67526A1, 31-67526A2, 31-67526, 31-821146A1, 31-814337A1, 879366
For: 30-60HP 2&3 Cyl., Mag II, V-135-200 & XR4

18-1195
ROD BEARING
Replaces: 31-43012A1
For: 70, 75, 80, 90, 100, 115, L3, L4, 3.0L

18-1153
BALL BEARING
Replaces: 30-63326, 30-63326T, 30-49313, 30-54215, 30-20464

18-1154
BALL BEARING
Replaces: 30-63742

18-1196
UPPER MAIN BEARING
Replaces: 31-74248T, 31-74248
For: V135, 150, 175, 200 (carb)

18-1345
BALL BEARING
Replaces: 30-67923T, 30-67923, 30-41421
For: 135-225 HP V-6

① This product is priced per piece. To order priced per package, please add -9 to the part number.

18-1346
BALL BEARING
Replaces: 30-43011T, 30-43011
For: 75-125 3 & 4 cyl.

18-1398
BALL BEARING
Replaces: 30-72961, 30-20861
For: 3.5-9.8 HP & Mercruiser
belt driven water pump

HP	Cyl.	Beg. S/N	End S/N	Center Main Bearing	Con. Rod Crank End	Main Valve Block	Con. Rod Piston End	Lower Main Bearing	Lower O-ring	Lower Oil Seal	Lower Oil Seal 2	Upper O-ring	Upper Main Bearing	Uppler Oil Seal	Upper Roller Bearing
3.5		6202173	& UP	—	—	—	—	—	—	—	—	18-7152	18-1398	—	—
3.6		5404657	& UP	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
3.9	1	1655013	2498135	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
4 (40)	1	2498136	4107219	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
4	1	5595532	& UP	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
4 (40)	2	5589202	& UP	—	—	—	—	18-1398	18-7102	—	—	—	—	18-0515	—
4.5 (4.5, 45)	1	4107220	& UP	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
4.5	1	5595532	& UP	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
6 (60)		1916139	2529894	—	—	—	—	18-1398	—	—	—	18-7459	18-1398	—	—
6		A197112	T800749	—	—	—	—	—	—	—	—	—	—	—	—
7.5 (75)		2529895	5226934	—	—	—	—	18-1398	—	—	—	18-7152	18-1398	—	—
10 (100)		1290910	& UP	—	—	—	—	—	—	—	—	—	—	—	—
10 (MARATHON, XR10, SEAPRO)		D038000	& UP	—	—	—	—	—	—	—	—	—	—	—	—
15 (150)		1290910	1499331	—	—	—	—	—	—	18-2026	18-2026	—	18--1153	—	—
15		B292414	& UP	—	—	—	—	—	—	—	—	—	—	—	—
15 (EXPORT SEAPRO)		G044365	G202749	—	—	—	—	—	—	18-0537	—	—	—	—	—
15 (SEAPRO)		G438000	& UP	—	—	—	—	—	—	—	—	—	—	—	—
15 (SUPER)		B238464	G202749	—	—	—	—	—	—	18-0537	—	—	—	—	—
18		5837437	6239752	—	—	—	—	—	—	18-0537	—	—	—	—	—
20		1558310	2296266	—	—	—	—	—	—	18-2026	18-2026	—	18-1153	—	—
20 (200, 20)		2296267	& UP	—	—	—	—	—	—	—	—	—	—	—	—
25 (KF 9)	4	377150	495761	—	—	—	—	—	—	—	—	—	—	—	—
10 (MK10)	2	1057994	1122327	—	—	—	—	—	—	—	—	—	—	—	—
15 (MK15)	2	1200114	1287384	—	—	—	—	—	—	—	—	—	—	—	—
16 (MK20)	2		ALL	—	—	—	—	—	—	—	—	—	—	—	—
20 (MK25)	2	860979	& UP	—	—	—	—	—	—	—	—	—	—	—	—
22 (MK28)	2	1158546	1238089	—	—	—	—	—	—	—	—	—	—	—	—
30 (MK30)	4		ALL	—	—	—	—	—	—	—	—	—	—	—	—
35 (MK35)	4	1217222	1271884	—	—	—	—	—	—	—	—	—	—	—	—
25 (MK40)	4	711400	& UP	—	—	—	—	—	—	—	—	—	—	—	—
40 (MK50)	4		ALL	—	—	—	—	—	—	—	—	—	—	—	—
40(MK55)	4	831021	& UP	—	—	—	—	—	—	—	—	—	—	—	—
45 (MK58)	4	1139538	& UP	—	—	—	—	—	—	—	—	—	—	—	—
60 (MK75)	6		ALL	18-4037	—	—	—	—	—	—	—	—	—	—	—
70 (MK78)	6	1143038	& UP	18-4037	—	—	—	—	—	—	—	—	—	—	—
3.5 / 3.6 / 3.9	1		ALL	—	—	—	—	18-1398	—	—	—	—	18-1398	—	—
9.8	2	1865779	& UP	—	—	—	—	18-1398	—	—	—	—	18-1398	—	—
20	2	1292910	6443972	—	—	—	—	18-1153	—	—	—	—	18-1153	—	—
20 (20 XD)	2	6443973	B114230	—	—	—	—	—	—	18-0537	—	—	—	—	—
25	2	1467499	1499331	—	—	—	—	—	—	—	—	—	—	—	—
25	2	5705532	6241936	—	—	—	—	—	—	18-0537	—	—	—	—	—
25 (250)		1290910	1499331	—	—	—	—	—	—	—	—	—	—	—	—
30 (300)	4	1271885	1448139	—	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	—	—
30 (644cc)	2	G053314	D589999	—	18-4039	—	18-4036	18-1154	18-7176	18-2016	—	—	—	—	—
30 (644cc)	2	G590000	T598999	—	18-1194	—	18-4036	—	—	—	—	—	—	—	—
30 JET	4	C159200	& UP	18-4037	—	—	—	18-1154	—	—	—	—	18-1154	—	—

APPLICATION CONTINUED ON NEXT PAGE

HP	Cyl.	Beg. S/N	End S/N	Center Main Bearing	Con. Rod Crank End	Main Valve Block	Con. Rod Piston End	Lower Main Bearing	Lower O-ring	Lower Oil Seal	Lower Oil Seal 2	Upper O-ring	Upper Main Bearing	Uppler Oil Seal	Upper Roller Bearing
30 JET	3	G590000	& UP	—	—	—	18-4036	18-1154	—	—	—	—	—	—	—
35 (350, 35A)	4	121722	1448139	—	—	—	—	18-1154	—	—	—	—	18-1154	—	—
35 (350)	2	1571114	1898815	—	—	—	—	18-1154	18-7151	—	—	—	18-1154	—	—
35	2	6445653	B110788	—	18-4038	—	18-4036	18-1154	—	—	—	—	—	—	—
40 (400E, 400M)	4	1279685	1367697	—	—	—	—	18-1154	—	—	—	—	18-1154	—	—
40 (400E, 400M)	4	1384806	1476509	—	—	—	—	—	—	—	—	—	—	—	—
40 (400)	2	2874704	3045259	—	18-4038	—	18-4036	18-1154	18-2016	18-2016	—	—	18-2016	—	—
40 (400)	2	3045260	3336257	—	18-4038	—	18-4036	—	—	—	—	—	—	—	—
40 (402)		3336258	4117709	—	18-4038	—	18-4036	—	—	—	—	—	—	—	—
40 (402, 40)		4117710	5556229	—	18-4038	—	18-4036	—	18-2016	18-2016	—	—	18-2016	—	—
40	2	5556230	6443972	—	18-4038	—	18-4036	—	—	—	—	—	—	—	—
40	2	G053314	& UP	—	18-1194	—	18-4036	18-1154	18-2016	—	—	—	—	—	—
40	3	G531301	& UP	—	18-1194	—	18-4036	18-1154	18-2016	—	—	—	—	—	—
40	4	C159200	& UP	18-4037	—	—	—	18-1154	18-7161	18-2016	—	18-7151	18-1154	—	—
45 (450)	4	1476510	1531568	—	—	—	—	18-1154	—	18-2016	18-7151	18-1154	18-1154	—	—
45	4	5531630	& UP	18-4037	—	—	—	18-1154	18-7151	18-2016	18-7151	18-1154	18-1154	—	—
45 JET		D000750	D589999	—	18-4039	—	18-4036	18-1154	18-7176	18-2016	—	—	—	18-2016	—
45 JET (59 CID)	3	G590000	& UP	—	18-1194	—	18-4036	18-1154	18-7176	18-2016	—	—	—	—	—
50 (500)	4	1421113	1755548	—	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	18-2016	—
50 (500)		1770179	2305100	—	—	—	—	—	—	—	—	—	—	—	—
50 (500, 50)		2305151	5193253	—	—	—	—	—	—	—	—	—	—	—	—
50	4	5193259	5531629	18-4037	—	—	—	18-1154	—	—	—	—	18-1154	—	—
50	4	5531630	& UP	18-4037	—	—	—	—	—	—	—	—	—	—	—
50	3	6428681	D000749	18-4037	18-4038	—	18-4036	—	18-7161	18-2016	18-2016	18-7415	—	18-2016	—
50	3	D000750	G589999	—	18-4039	—	18-4036	18-1154	18-7176	18-2016	—	—	—	18-2016	—
50	3	G590000	& UP	—	18-1194	—	18-4036	18-1154	18-7176	18-2016	—	—	—	—	—
55	3	D000750	G589999	—	18-4039	—	18-4036	18-1154	18-7176	18-2016	—	—	—	18-2016	—
55	3	G590000	& UP	—	18-1194	—	18-4036	18-1154	18-7176	18-2016	—	—	—	—	—
60 (600)	4	1303411	1542744	18-4037	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	18-2016	—
60	3	6428681	D000749	18-4037	18-4038	—	18-4036	—	18-7161	18-2016	18-2016	18-7415	—	18-2016	—
60	3	D000750	G589999	—	18-4038	—	18-4036	18-1154	18-7176	18-2016	—	—	—	18-2016	—
60 (59 CID)	3	G590000	& UP	—	18-1194	—	18-4036	18-1154	—	—	—	—	—	—	—
65 (650)	4	1545745	1765043	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
65 (650)	4	1765044	2119748	18-4037	—	—	—	—	—	—	—	—	—	—	—
65 (650)	4	2119749	2309310	18-4034	—	—	—	—	—	—	—	—	—	—	—
65 (650)	4	2309311	3293183	18-4037	—	—	—	—	—	—	—	—	—	—	—
65 (650)	3	3293184	4571651	18-4037	18-4038	—	18-4036	—	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
65 (650)	3	8006640	8042349	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
65 (650)	3	9020074	9135824	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
65 (650)	3	7013633	7087822	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
65 JET		D283222	& UP	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
70 (700)	6	1296411	1566239	18-4037	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	18-2016	—
70	3	4571652	5579016	18-4037	18-4038	—	18-4036	—	18-7161	18-2016	18-2016	18-7415	—	18-2016	—
70	3	5579017	6428680	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
70 CONNECTING ROD #638-8532-1	3	A996142	C221999	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
75	4	6432901	& UP	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
75 CONNECTING ROD #638-8532-1	3	C222000	& UP	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
75 DFI (1.5L)		T980000	B189548	—	—	—	—	18-1346	—	18-2016	—	—	—	—	—
80 (800)	6	1335465	1566239	18-4037	—	—	—	18-1154	18-7151	—	18-2016	18-7151	18-1154	18-2016	—
80 (800)	4	2559001	2670574	18-4037	18-4038	—	18-4036	18-1154	18-2016	18-2016	18-2016	18-7961	—	18-2016	—
80 (800)	4	2783253	3493912	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
80 (800, 80)	4	4831999	5582561	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	18-7961	—	18-2016	—

APPLICATION CONTINUED ON NEXT PAGE

HP	Cyl.	Beg. S/N	End S/N	Center Main Bearing	Con. Rod Crank End	Main Valve Block	Con. Rod Piston End	Lower Main Bearing	Lower O-ring	Lower Oil Seal	Lower Oil Seal 2	Upper O-ring	Upper Main Bearing	Uppler Oil Seal	Upper Roller Bearing
80 (80)	4	5582562	6422900	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
80 CONNECTING ROD #638-8532-1	3	A996142	C221999	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
80 JET		D283222	& UP	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
85 (850, 76 CID)	6	1460999	1464848	18-4037	—	—	—	18-1154	18-7151	—	18-2016	18-2016	—	18-2016	—
85 (850, 90 CID)	6	1566240	1766823	18-4037	—	—	—	18-1345	18-2016	—	18-2016	—	—	18-2016	—
85 (850)	4	3493913	3865694	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
85 (850)	4	3865695	4831998	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
90 (900)	6	1766824	1850448	18-4037	—	—	—	18-1154	18-2016	—	18-2016	—	—	18-2016	—
90 (900)	6	1850449	1869775	18-4037	—	—	—	—	—	—	—	—	—	—	—
90 (900, 90)	6	4845301	5594656	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	—	—	18-2016	—
90 (90)	6	5594657	& UP	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
90 (90) CONNECTING ROD #638-8532-1	3	A996142	D283221	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
95 (950E)	6	1869776	2318585	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
95 (950E-SS)		1869776	2318585	18-4037	—	—	—	18-1154	18-2016	—	18-2016	—	—	18-2016	—
95 (950E-SS-1)		1869776	2318585	18-4037	—	—	—	—	—	—	—	—	—	—	—
100 (1000)	6	1464949	2318585	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
100 (1000SS)		2318586	2836018	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
100 (1000BP)		2399698	2641854	18-4037	—	—	—	—	—	—	—	—	—	—	—
100 (1000BP)		2641855	3253111	18-4037	18-4038	—	18-4036	18-1154	18-7151	18-2016	18-2016	18-7961	—	18-2016	—
100	4	B209468	& UP	—	—	—	—	18-1346	—	—	—	—	—	—	—
105 JET		D820000	& UP	—	18-1194	—	—	18-1345	—	—	—	—	—	—	—
110 (1100E)		1870204	2314955	18-4037	—	—	—	18-1154	18-7151	—	18-2016	—	—	18-2016	—
110 (1100-SS)	6	1870204	2314955	18-4037	—	—	—	18-1154	18-2016	—	18-2016	—	—	18-2016	—
110 (1100E-SS-1)	6	1870204	2314955	18-4037	—	—	—	—	—	—	—	—	—	—	—
115 (1150)	6	2836019	3525440	18-4037	18-4038	—	18-4036	18-1154	18-7151	18-2016	18-2016	18-7961	—	18-2016	—
115 (1150, 115)		3525441	5600966	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
115	6	5600967	6262960	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
115	6	6262961	C099999	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
115 CONNECTING ROD #638-8532-1	4	C100000	D283221	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
115 OPTIMAX	6	G960500	T178499	—	18-1194	—	—	—	—	—	—	—	—	—	—
125 (1250, 1250BP)	6	2314956	2641954	18-4037	18-4038	—	18-4036	18-1154	18-2016	—	—	18-7961	—	18-2016	—
125 (1250BP)		2641955	3253111	18-4037	18-4038	—	—	—	—	—	—	—	—	—	—
125	4	D283222	& UP	—	—	—	—	18-1346	—	18-2016	—	18-7414	—	18-0523	—
135 (1350)		2839369	3293233	18-4037	18-4038	—	18-4036	18-1154	18-7151	18-2016	18-2016	18-7961	—	18-2016	—
1400		3293234	3502805	18-4037	18-4038	—	18-4036	18-1154	—	—	—	—	—	—	—
1400-140		4865678	& UP	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
140 JET	V-6	D082000	& UP	—	18-4039	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	—
V-135 W/ METAL CAGED MAIN BRG	V-6	A904646	C239552	—	18-1194	—	—	—	—	—	—	—	—	—	—
V-135 W/ PLASTIC CAGED MAIN BRG	V-6	A904646	C239552	—	18-1194	—	—	—	—	—	—	—	—	—	—
V-135 CONNECTING ROD #636-8118	V-6	C239553	D082000	—	18-1194	—	—	—	—	—	—	—	—	—	—
V-135	V-6	D082000	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	—
V-135 DFI	V-6	D082000	G760299	—	18-4039	—	—	18-1345	—	—	—	—	—	—	—
V-135 DFI	V-6	G760300	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	—

APPLICATION CONTINUED ON NEXT PAGE

HP	Cyl.	Beg. S/N	End S/N	Center Main Bearing	Con. Rod Crank End	Main Valve Block	Con. Rod Piston End	Lower Main Bearing	Lower O-ring	Lower Oil Seal	Lower Oil Seal 2	Upper O-ring	Upper Main Bearing	Uppler Oil Seal	Upper Roller Bearing
1500-1500XS	V-6	3502806	5327662	18-4037	18-4038	—	18-4036	18-1154	18-7161	18-2016	18-2016	18-7961	—	18-2016	—
1500-1500XS	V-6	8005615	8052649	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
1500-1500XS	V-6	7010533	7112772	18-4037	18-4038	—	18-4036	—	—	—	—	—	—	—	—
V-150 (V-1500)	V-6	4868998	C100860	—	18-4039	—	—	18-1345	—	18-2016	18-2016	—	—	18-2016	18-1196
V-150	V-6	C100861	C239552	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-150 CONNECTING ROD #636-8118	V-6	C239553	D081999	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-150 CONNECTING ROD #644-818141	V-6	C239553	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-150 DFI	V-6	D082000	& UP	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-150 EFI	V-6	D082000	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
150	V-6	4868998	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
XR-4	V-6	G760300	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	
XR-4	V-6	B242885	C239552	—	18-1194	—	—	—	—	—	—	—	—	—	
XR-4	V-6	C239553	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
XR-6	V-6	D082000	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-175 (1750)	V-6	4301235	6618750	—	18-4039	—	—	18-1345	—	18-2016	18-2016	—	—	18-2016	18-1196
V-175	V-6	6618751	C239552	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-175	V-6	C239553	D081999	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-175	V-6	D082000	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	
V-175 XRI	V-6	D000750	D081999	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-175 EFI	V-6	D082000	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-175	V-6	T178500	& UP	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
DFI & PRO XS															
175 (1750)	V-6	8058870	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200 (V2000)	V-6	4839034	5363917	—	18-1194	—	—	18-1345	—	—	—	—	—	—	
V-200 (V2000)	V-6	5363918	6073191	—	18-1194	—	—	18-1345	—	18-2016	18-2016	—	—	18-2016	18-1196
V-200 (2.4L)	V-6	6073192	C291519	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-200 (2.5L) CONNECTING ROD #636-8118	V-6	C291520	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200 (2.5L) CONNECTING ROD #644-818141	V-6	C291520	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200	V-6	D082000	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-200 EFI	V-6	C100861	C291519	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	18-0858	—	18-2016	
V-200 EFI CONNECTING ROD #644-818141	V-6	C291520	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200 EFI CONNECTING ROD #636-8118	V-6	C291520	D081999	—	18-1194	—	—	—	—	—	—	—	—	—	
V-200 EFI (2.5L)	V-6	D082000	B226999	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-220	V-6	B117316	& UP	—	18-1194	—	—	—	—	—	—	—	—	—	
V-225	V-6	5628028	D280812	—	18-1194	—	—	18-1345	18-0860	18-2016	18-2016	—	—	18-2016	
V-225 (225, SEAPRO)	V-6	D280813	& UP	—	18-4039	—	—	18-1345	—	—	—	—	—	—	
V-225 DFI	V-6	G590000	T325116	—	—	—	—	18-1345	18-0860	—	—	18-7414	—	—	
V-225	V-6	G129222	& UP	—	—	—	—	18-1345	18-0860	—	—	18-7414	—	—	
V-250 EFI	V-6	G129222	T325116	—	—	—	—	18-1345	18-0860	—	—	18-7414	—	—	
V-250	V-6	C101891	& UP	—	18-4039	—	—	18-1345	—	—	—	18-7414	—	18-2016	
V-250 DFI & PRO XS	V-6	B528615	& UP	—	—	—	—	18-1345	18-0860	—	—	18-7414	—	—	
V-275	V-6	C101891	& UP	—	—	—	—	—	—	—	—	18-7414	—	—	
V-3.4L	V-6	5611648	& UP	—	18-4039	—	—	18-1345	—	—	—	18-7414	—	—	

18-2143
MOTOR MOUNT
Replaces: 67210, 78249
Large Diameter
Lower Motor Mount
Includes: (1) Lower Motor Mount and (2) 1 1/4" O.D. x 1/2" I.D. Stainless Steel Washers

18-2144
MOTOR MOUNT
Replaces: 67209, 77326, 78687, 78687T
Small Diameter
Upper Motor Mount
Includes: (1) Upper Motor Mount and (1) 1 1/4" O.D. x 1/2" I.D. Stainless Steel Washer

18-7901
OIL FILTER
Replaces: 825467A1, T1
For: 9.9HP S/N OH000058-OH017099 (1995-98)

18-7758
OIL FILTER
Replaces: 35-877761K01, 35-877761Q01
For: 75/90/115 hp. (S/N 1B366823 (2006) & Up)

18-7918
OIL FILTER
Replaces: 35-883701K01, 35-877769K01
For: Verado 200-300 HP, Inline 6 cylinder

18-7921
OIL FILTER
Replaces: 35-896546T, 35-877767K01
For: Verado 135-200 HP, Inline 4 cylinder

18-7906-1
OIL FILTER
Replaces: 35-822626T7, 35-822626Q15, 35-8226267
Fits: 225 HP (Non-Verado)

18-7913
OIL FILTER
Replaces: 35-822626Q1
For: 8 HP (323cc) 2001-2004 / 9.9 HP (323cc) 1999-2004 / 15 HP. (323cc) 1998 and NEWER / 20 HP. 2008 and NEWER / 30 HP (492cc) 2006 and NEWER

18-7914
OIL FILTER
Replaces: 35-822626Q2, 35-822626Q04, 35-877768K01, 35-822626K04, 35-822626T2, 35-8M0064104, 35-8M0008397
For: 25 HP. (498cc) 1998-2005 / 30 HP. (747cc) 1999-2005 / 40, 50, 60 HP. 1995 and NEWER / 75, 90 Carbureted 2000-2005 / 115 EFI (S/N 1B366822 and BELOW)

NEW

18-1800
OIL RESERVIOR FLOAT SWITCH
Replaces: 12886A6

NEW

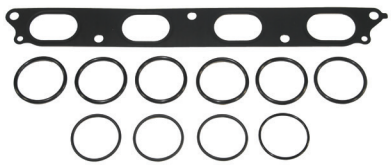
TIMING BELTS

Sierra Timing Belts provide extended durability and smoother performance characteristics required by today's marine engines.

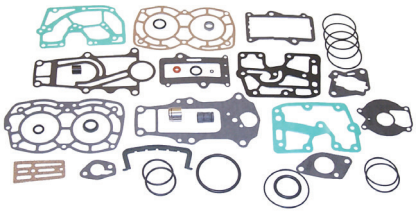
FEATURES:

- Neoprene or Nitrile construction for maximum durability based on application
- Positive Slip Proof engagement
- Fiberglass tension member for excellent flex and elongation behavior
- Chemical and Contaminant Resistance for Long Life
- Meets or Exceeds OEM belt specifications
- Modified Curvilinear or Trapezoidal tooth profile for direct OE fitment/replacement
- Recommended periodic maintenance interval of 5 years or 1000 hours of use (**Note:** Timing belt should be inspected every 100 hours and replaced as necessary.)
- Inexpensive insurance to prevent catastrophic engine failure

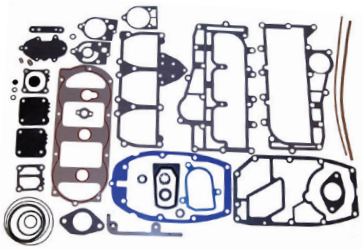
Part No.	Replaces	Fits
18-15146	8M0072670	25 HP EFI (3 CYL) Fourstoke 0R106999 and Above; 25 HP JET EFI (3 CYL) 0R165086 and Above; 30 HP EFI (3 CYL) Fourstroke 0R106999 and Above
18-15147	835392Q	9.9 HP Fourstroke 0G760300-1B226999; 15 HP Fourstoke 1B227000-1B727495; 15 HP Fourstroke 0G760300-1B226999
18-15148	8M0065179	40 HP (3 CYL) Fourstroke 1C049739 and Above; 40-50-60 HP Fourstroke 1C050252 and Above
18-15149	57-895120	8 HP Fourstroke 0R042475 and Above; 9.9 HP Fourstroke 0R042475 and Above
18-15150	57-895120002	10 HP Carb (2 CYL) Fourstroke 0R575531-0R833819; 15 HP Carb (2 CYL) Fourstroke 0R235949-0R833819; 15 HP Carb Fourstroke JCI 0R558208-0R833819; 15 HP SEAPRO Fourstroke 0R051685-0R123564; 15 HP SEAPRO Fourstroke 0R123565 and Above; 20 HP Carb (2 CYL) Fourstroke 0R235168-0R833819



18-0663
PLENUM GASKET KIT
Fits: Mercury 75 4-Stroke (2000-03), 90 4-Stroke (2000 & Up),



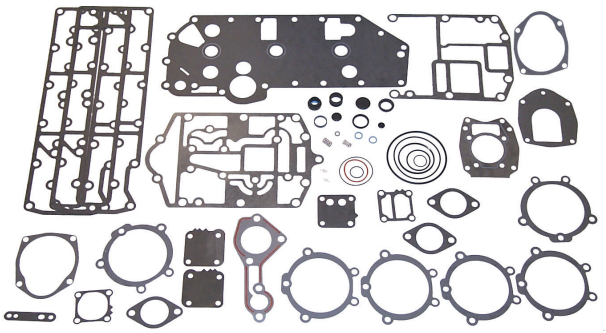
18-4334
POWERHEAD GASKET SET
Replaces: 27-41499A87
For: 15HP, 18HP, 20HP & 25HP outboards



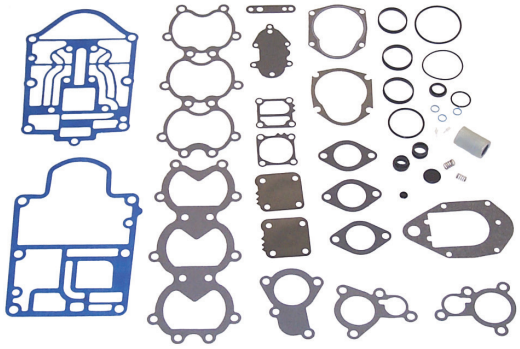
18-4326
POWERHEAD GASKET SET
Replaces: 27-43779A87
For: 50,55,60 HP, 3 cyl.

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4261	Fiber Washer	19643	1
18-0320	Gasket	27-13937-6	6
18-0324	Gasket	27-15172-3	3
18-0670	Gasket	27-43007 5	1
18-2565	Gasket	27-43047-1	1
18-2945	Washer	12-20260	3
18-7164	O-Ring	25-33466	1
18-7198	O-Ring	25-45710	1
18-7167	O-Ring	25-45254	1
18-0182	Gasket	27-62386	1
18-2740	Cylinder Block Gasket	27-43005 7	1
18-2741	Gasket	27-43004 7	2
18-0339	Thermostat Gasket	27-43006-2	1
18-0341	Exhaust Gasket	27-43008, 27-430082, 27-430083, 27-430085	1
18-2563	Gasket	27-43034-1	1
18-2564	Gasket	22-43033-1	1
18-2566	Impeller Gasket	27-817277	1
18-7105	O-Ring	25-62705	2
18-7414	O-Ring	25-64067	1
18-0858	O-Ring	25-54029	1
18-7803	Diaphragm Kit	21-857005A1	1



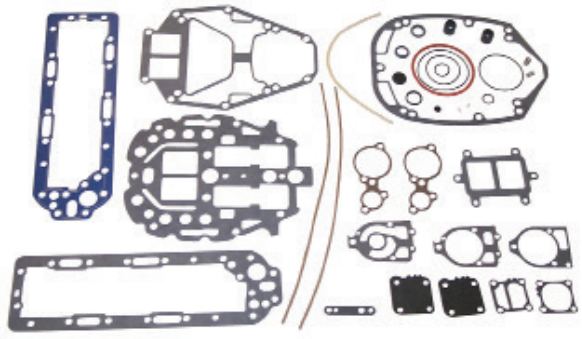
18-4336
POWERHEAD GASKET SET
Replaces: 27-43004A99, 27-43004A90, 27-43004A86
For: 70, 80, 90HP 3 cyl outboards



18-4337
POWERHEAD GASKET SET
Replaces: 27-812867A97, 27-812867A96, 27-812867A91
For: 45 Jet, 50HP, 55HP, 60HP, 3 cyl outboards

CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-7152	O-Ring	25-20863	1
18-2244	Washer	10-79953A2	3
18-7173	O-Ring	25-30224	1
18-0182	Thermostat Gasket	27-62386	1
18-2719	Induction Manifold Gasket	27-812869	1
18-2721	Adapter Plate Gasket	27-827284	1
18-2729	Thermostat Cover Gasket	27-812867 2	1
18-2749	Thermostat Gasket	27-812867 1	1
NSS	Exhaust Gasket	27-812866	1
18-0319	Exhaust Cover Gasket	27-828533	1
18-0622	Lower Wear Plate Gasket	27-19701	1
18-0345	Water Pump Gasket	27-722189	1
18-2593	Water Pump Gasket	N/A	1
18-2566	Impeller Gasket	27-817277	1
18-7176	O-Ring	25-90011	1
18-7950	O-Ring	25-45258	1
18-7817	Diaphragm Kit	21-857005A1	1

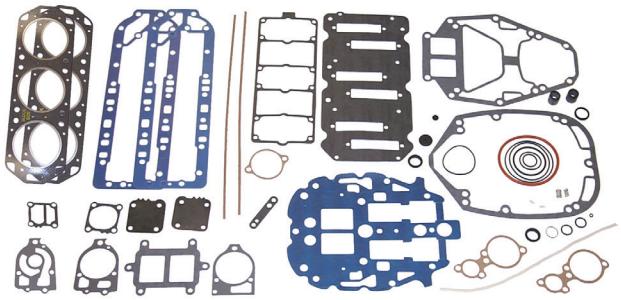


18-4338
POWERHEAD GASKET SET
Replaces: 27-814754A00
For: V-135, V-150 DFI outboards

CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-2506-1	Exhaust Plate Gasket	27-99176-3	1
18-0860	O-Ring	25-62700	1
18-0858	O-Ring	25-54029	1
18-0182	Thermostat Gasket	27-62386	2
18-0642	Divider Plate Gasket	27-19050-3	1
18-2735	Divider Plate Gasket	27-190506	1
18-0936	Gasket	27-78690	2
18-2511	Gasket	27-99173-2	1
18-0643	Powerhead Base Gasket	27-183071	1
18-2919	Gasket	27-42631-1	1
18-7176	O-Ring	25-90011	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-7159	O-Ring	25-31534	1
18-7153	O-Ring	25-25439	1
18-7174	O-Ring	25-45711	2
18-0970	Fuel Pump Gasket	27-98769-1	1
18-0135	Adapter Cover Gasket	27-78246	1
18-2514	Crankcase Gasket	27-53650	2

GASKET SET APPLICATION BEGINS ON PAGE 418
***POWERHEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**

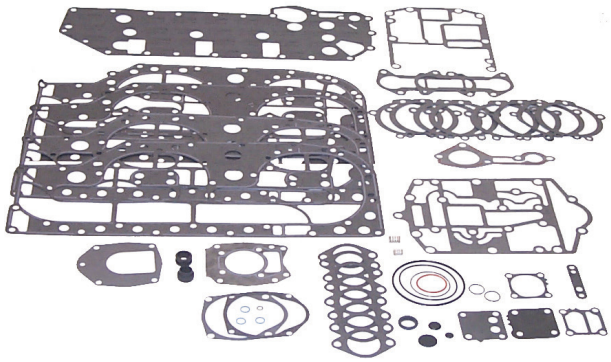


18-4339
POWERHEAD GASKET SET

Replaces: 27-14697A87
For: V200EFI and V220 outboards

CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3862	Head Gasket	27-41246-1	2
18-7153	O-Ring	25-21836	1
18-7164	O-Ring	25-33466	1
18-7159	O-Ring	25-31534	1
18-0135	Gasket	27-78246	1
18-7426	Slinger	25-30271	1
18-0182	Gasket	27-62386	2
18-0860	O-Ring	25-62700	1
18-0936	Gasket	27-78690	2
18-2919	Gasket	27-42631-1	1
18-2915	Gasket	27-85609-1	1
18-2506-1	Exhaust Plate Gasket	27-99176-3	1
18-2503	Drive Shft Gasket	27-99177-1	1
18-2513	Cork	27-11338	2
18-0644	Reed Plate Gasket	27-14697-2	1
18-0645	Gasket	27-16737-1	1
18-2502	Gasket	27-90484-1	2
18-2511	Gasket	27-99173-2	1
18-2914	Gasket	27-85608-1	1
18-3110	Grommet	26-38970	2
18-7174	O-Ring	25-45711	2
18-7176	O-Ring	25-90011	1
18-8305	Divider Plate Seal	26-814754	1
18-0858	O-Ring	25-54029	1
18-0952	Gasket	27-88907	1
18-7421	O-Ring	25-20415	1
18-0970	Fuel Pump Gasket	27-98769-1	1
18-7817	Diaphragm Kit	21-857005A1	1



18-4340
POWERHEAD GASKET SET

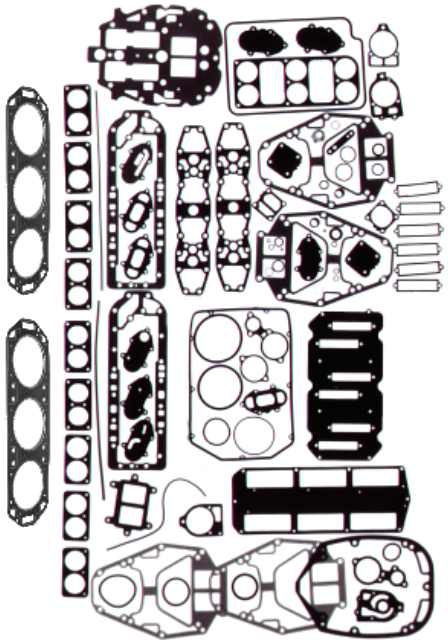
Replaces: 27-13461A99, 27-13461A90, 27-13461A89, 27-13461A88
For: 80 Jet, 100HP, 115HP, and 125HP 4 cyl outboards

CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4261	Fiber Washer	19643	1
18-7961	O-Ring	25-47254	1
18-0320	Gasket	27-13937-6	8
18-0324	Gasket	27-15172 4	8
18-0670	Gasket	27-43007-5	1
18-2565	Gasket	27-43047-2	1
18-2945	Washer	12-19183	3
18-7198	O-Ring	25-45710	1
18-0182	Gasket	27-62386	1
NSS	Gasket	27-13461-2	2
18-2943	Cylinder Block Gasket	27-44328-4	1
18-2621	Outer Exhaust Plate Gasket	27-13958-1	2
18-2610	Baffle Plate Gasket	27-812775-4	1
18-2611	Inner Exhaust Plate Gasket	27-812775-5	1
18-0339	Thermostat Gasket	27-43006-2	1
18-0341	Exhaust Gasket	27-43008-6, 27-43008, 27-430082, 27-430083, 27-430085	1
18-2563	Gasket	27-43034-1	1
18-2564	Gasket	27-43033-1	1
18-2566	Impeller Gasket	27-817277	1
18-7105	O-Ring	25-62705	1
18-7414	O-Ring	25-64067	1
18-0858	O-Ring	25-54029	1
18-0970	Fuel Pump Gasket	27-98769-1	1
18-7817	Diaphragm Kit	21-857005A1	1

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0182	Thermostat Gasket	27-62386	2
18-0858	O-Ring	254029	1
18-0860	O-Ring	25-62700	1
18-0129	Reed Block Gasket	27-65744-3	6
18-0135	Adapter Cover Gasket	27-78246	1
18-0936	Relief Valve Plate Gasket	27-78690	2
18-0952	Relief Valve Plate Gasket	27-88907	2
18-7421	O-Ring	25-20415	2
18-7411	O-Ring	25-35480	1
18-2501	Reed Block Housing Gasket	27-93536-1	1
18-2502	Divider Plate Gasket	27-90484-1	2
18-2503	Drive Shaft Hsg. to Exhaust Plate Gasket	27-99177-1	1
18-2506	Exhaust Plate Gasket	27-99176-3	1
18-2508	Exhaust Plate Gasket	27-99776-1	2
18-2509	Carb. Mtg. Gasket	27-67751	3
18-2510	Reed Block Housing Gasket	27-96761-1	1
18-2511	Drive Shaft Housing to Plate Gasket	27-99173-2	1
18-2513	Cyl Block Sealing Gasket	27-11338	2
18-2803	Carb. Mounting Gasket	27-90430	3
18-2808	Cyl. Cover	27-96278	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3110	Bushing	26-38970	2
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7159	O-Ring	25-31534	1
18-7162	O-Ring	25-33145	1
18-7164	O-Ring	25-33466	1
18-7168	O-Ring	25-48171	4
18-7174	O-Ring	25-45711	2
18-7176	O-Ring	25-90011	1
18-7812	Fuel Pump Kit	89031A2	1
18-3863	Head Gasket	27-96542-1	2
18-0359	Induction Silencer Cover Gasket	27-67275-1	1
18-0384	Carburetor Gasket	27-89221-1	3
18-2919	Water Pump Gasket	27-42631-1	1
18-7406	O-Ring	—	1



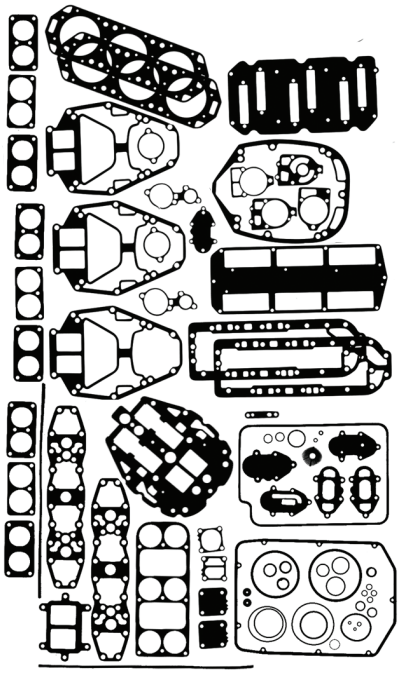
18-4317
POWERHEAD GASKET SET

Replaces: 27-90484A88, 27-90484A86, 27-90484A32

GASKET SET APPLICATION BEGINS ON PAGE 418
*POWERHEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS

— CONTAINS —

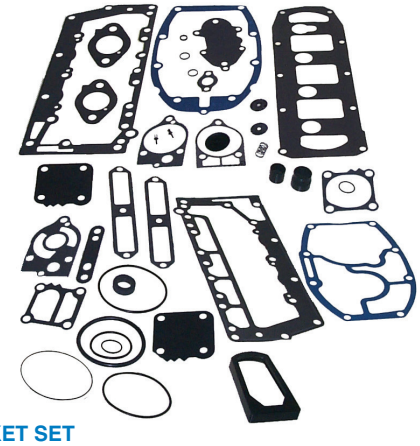
Part #	Desc.	O.E.#	Qty.
18-0182	Thermostat Gasket	27-62386	2
18-0858	O-Ring	254029	1
18-0860	O-Ring	25-62700	1
18-0129	Reed Block Gasket	27-65744-3	6
18-0135	Adapter Cover Gasket	27-78246	1
18-0936	Relief Valve Plate Gasket	27-78690	2
18-0952	Relief Valve Plate Gasket	27-88907	2
18-7421	O-Ring	25-20415	2
18-7411	O-Ring	25-35480	1
18-2501	Reed Block Hsg. Gasket	27-93536-1	1
18-2502	Divider Plate Gasket	27-90484-1	2
18-2503	Drive Shaft Hsg. to Exhaust Plate Gasket	27-99177-1	1
18-2506	Exhaust Plate Gasket	27-99176-3	1
18-2508	Exhaust Plate Gasket	27-99776-1	2
18-2509	Carb. Mtg. Gasket	27-67751	3
18-2510	Reed Block Hsg.Gasket	27-96761-1	1
18-2511	Drive Shaft Hsg.to Plate Gasket	27-99173-2	1
18-2513	Cyl Block Sealing Gasket	27-11338	2
18-2803	Carb. Mtg. Gasket	27-90430	3
18-2808	Cyl. Cover	27-96278	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3110	Bushing	26-38970	2
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7159	O-Ring	25-31534	1
18-7162	O-Ring	25-33145	1
18-7164	O-Ring	25-33466	1
18-7168	O-Ring	25-48171	4
18-7174	O-Ring	25-45711	2
18-7176	O-Ring	25-90011	1
18-7812	Fuel Pump Kit	89031A2	1
18-3862	Head Gasket	27-41246-1	2
18-0359	Induction Silencer Cover Gasket	27-67275-1	1
18-0384	Carburetor Gasket	27-89221-1	3
18-2919	Water Pump Gasket	27-42631-1	1
18-7406	O-Ring	—	1
18-7176	O-Ring	25-90011	1



18-4319
POWERHEAD GASKET SET
Replaces: 27-11338A88, 27-89221A88, 27-89221A85, 27-89221A84, 27-89221A32, 27-11338A85

— *CONTAINS* —

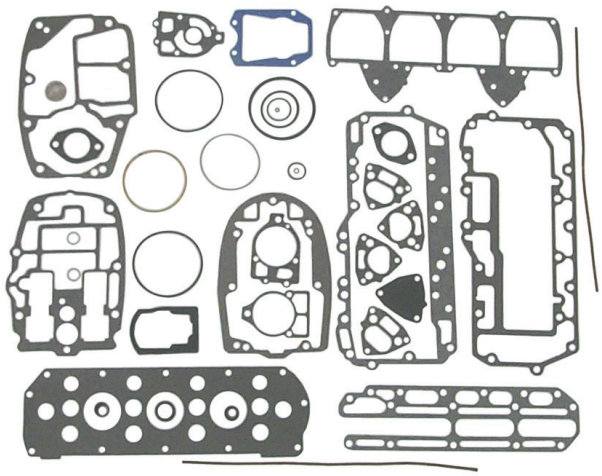
Part #	Desc.	O.E.#	Qty.
18-0940	Baffle Plate to Exhaust Gasket	27-85488-2	1
18-0879	Adapter Plate Gasket	27-38501-1	1
18-2810	Block Cover Gasket	27-43777-2	1
18-0103	Powerhead to Ext. Plate Gasket	27-79650-1	2
18-0137	Baffle Plate Gasket	27-85492-2	1
18-2800	Carb. Flange Gasket	27-75791-1	2
18-0870	Transfer Port Cover Gasket	27-27936-1	2
18-0539	Rubber Seal Gasket	37721	1
18-7161	O-Ring	25-32546	1
18-2844	Thermostat Gasket	27-48818-1	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-19553	1
18-0938	Water Inlet Tube Gasket	27-79797-1	1
18-2825	Water Pump Base Gasket	27-32771	1
18-7153	O-Ring	25-25439	1
18-7151	O-Ring	25-20081	1



***18-4325**
POWERHEAD GASKET SET
Replaces: 27-85491A90, 25-85491A87

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0912	Drive Shaft Hsg.Plate Gasket	27-66102-1	1
18-0133	Water Jacket Cover Gasket	27-73665	1
18-0944	Water Jacket Cover Gasket	27-85496-1	1
18-0107	Exhaust Cover Gasket	27-85498-1	1
18-7421	O-Ring	25-20415	1
18-3110	Grommet	26-38970	2
18-7411	O-Ring	25-35480	1
18-2500	VC Gasket	27-85493	1
18-2514	Crankcase to Cyl Block Gasket	27-53650	2
18-2802	Carb. Flange Gasket	27-48164-1	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610	1
18-2835	Powerhead Gasket	27-69238	1
18-2914	WaterPump Gasket	27-85608	1
18-2915	WaterPump Gasket	27-85609-1	1
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7161	O-Ring	25-32546	1
18-7162	O-Ring	25-33145	1
18-7167	O-Ring	25-47254	2
18-7807	Fuel Pump Kit	55278A1	1
18-0351	Distributor Cap Gasket	27-55896	1
18-7426	O-Ring	25-30271	1
18-4261	Washer	19643	1

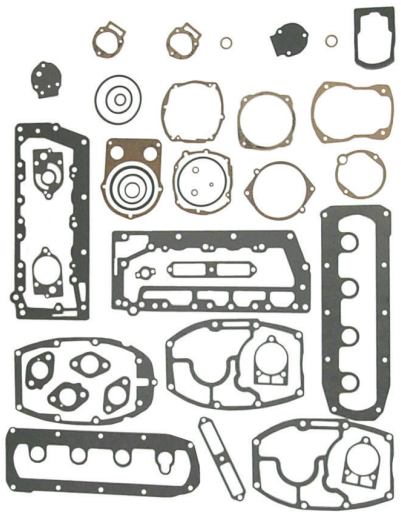


***18-4351**
POWERHEAD GASKET SET
Replaces: 27-64203A75, 27-64203A74, 27-64203A73

GASKET SET APPLICATION BEGINS ON PAGE 418
***POWERHEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**

— *CONTAINS* —

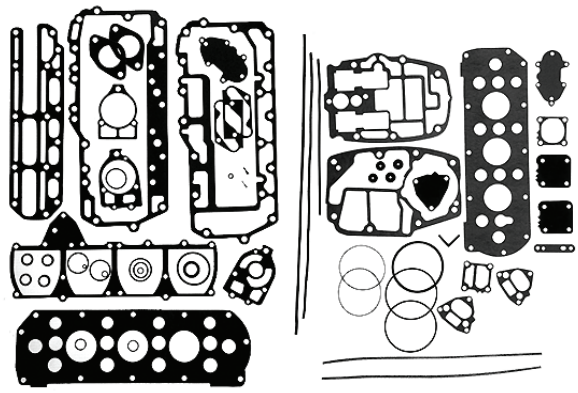
Part #	Desc.	O.E.#	Qty.
18-0870	Transfer Port Cover Gasket	27-27936-1	2
18-0879	Adapter Plate Gasket	27-30501-1	1
18-0103	Powerhead to Ext. Plate Gasket	27-79650-1	2
18-0938	Water Inlet Tube Gasket	27-79797-1	1
18-0942	Baffle Plate Gasket	27-85491-2	1
18-0137	Baffle Plate Gasket	27-85492-2	1
18-7421	O-Ring	25-20415	1
18-2507	Cyl Block Cover Gasket	27-85487	1
18-2800	Carb. Flange Gasket	27-75791-1	2
18-2810	Block Cover Gasket	27-43777-2	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769, 27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-32770, 27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-77417,27-19552	1
18-7151	O-Ring	25-20081	2
18-7153	O-Ring	25-25439	1
18-7115	O-Ring	25-26722	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
NSS	O-Ring	25-29619	1
18-7413	O-Ring	25-62702	2
18-7804	Fuel Pump Kit	23014A1	1
18-2571	Carb Flange Gasket	27-31402	2



***18-4353**
POWERHEAD GASKET SET
Replaces: 27-72486A32, 27-72486A79, 27-72486A78, 27-72486A76, 27-46110A72, 27-46110A2, 27-46110A1

— *CONTAINS* —

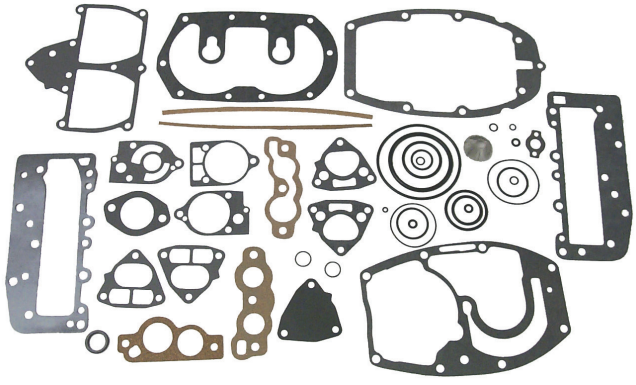
Part #	Desc.	O.E.#	Qty.
18-0912	Drive Shaft Hsg. Plate Gasket	27-66102-1	1
18-0926	Transfer Port Cover Gasket	27-73645	1
18-0133	Water Jacket Cover Gasket	27-73665	1
18-0101	Carb. Plate Gasket	27-76952	2
18-0944	Baffle to Exchange Cover Gasket	27-85496-1	1
18-0107	Exhaust Cover Gasket	27-85498-1	1
18-7421	O-Ring	25-20415	1
18-3110	Grommet	26-38970	1
18-7411	O-Ring	25-35480	2
18-2500	Exhaust Cover Gasket	27-85493	1
18-2505	Cyl Block Cover Gasket	27-96171-1	1
18-2514	Crankcase to Cyl Block Gasket	27-53650	2
18-2804	Carb. Flange Gasket	27-73377-1	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2835	Powerhead Gsk	27-69238-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7161	O-Ring	25-32546	2
18-7162	O-Ring	25-33145	1
18-7164	O-Ring	25-33466	1
18-7167	O-Ring	25-47254	2
18-7413	O-Ring	25-62702	2
18-7808	Fuel Pump Kit	55278A5	1
18-7426	O-Ring	25-30271	1
18-4261	Washer	19643	1



***18-4354**
POWERHEAD GASKET SET
Replaces: 27-73645A87, 27-73645A76, 27-73645A32

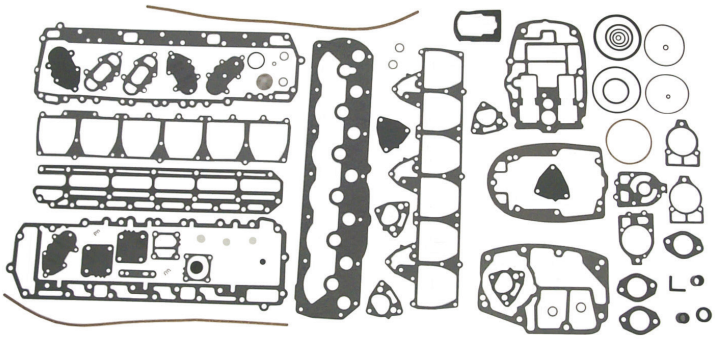
— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0182	Thermostat Gasket	27-62386	1
18-0879	Adapter Plate Gasket	27-38501-1	1
18-0988	Powerhead to Plate Gasket	27-62860-1	1
18-0914	Thermostat Cover Gasket	27-66847	1
18-0938	Water Inlet Tube Gasket	27-79797-1	1
18-0940	Baffle Plate to Exhaust Gasket	27-85488-2	1
18-0105	Baffle Plate to Block Gasket	27-85489-2	1
18-7421	O-Ring	25-20415	1
18-7411	O-Ring	25-35480	1
18-2802	Carb Flange Gasket	27-48164-1	1
18-2805	Block Cover Gasket	27-85490-2	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2838	Transfer Port Cover Gasket	27-55279-1	1
18-2841	Water Pump Base Gasket	27-19552	1
18-7115	O-Ring	25-26722	1
18-7143	O-Ring	25-65936	2
18-7145	O-Ring	25-64068	3
18-7153	O-Ring	25-25439	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
18-7167	O-Ring	25-47254	1
18-7413	O-Ring	25-62702	3
18-7414	O-Ring	25-64067	1
18-7807	Fuel Pump Kit	55278A1	1
18-4261	Washer	19643	1



***18-4355**
POWERHEAD GASKET SET
Replaces: 27-78028A78, 27-55306A75, 27-55306A74, 27-55306A73, 27-55306A72

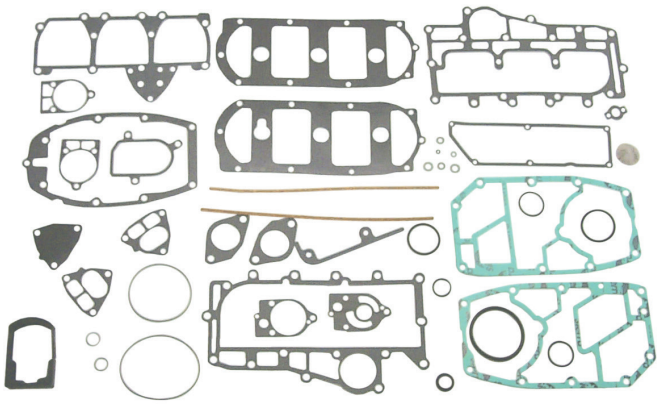
GASKET SET APPLICATION BEGINS ON PAGE 418
***POWERHEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**



*18-4356
POWERHEAD GASKET SET
Replaces: 27-85653A87, 27-85653A79, 27-85653A32, 27-60476A75, 27-60476A74, 27-60476A73, 27-60476A72

— CONTAINS —

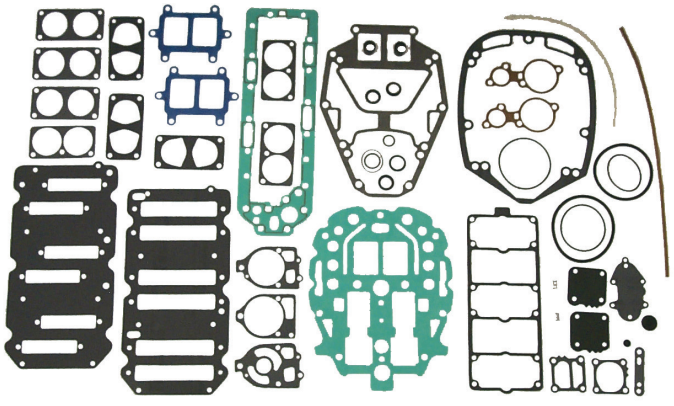
Part #	Desc.	O.E.#	Qty.
18-7153	O-Ring	25-25439	1
18-7120	O-Ring	25-38933	1
18-3110	Bushing	26-38970	2
18-7164	O-Ring	25-33466	1
18-7167	O-Ring	25-47254	1
18-2802	Carb. Flange Gasket	27-48164-1	3
18-7413	O-Ring	25-62702	2
18-7161	O-Ring	25-32546	2
18-7173	O-Ring	25-30224	1
18-3110	Grommet	26-38970	1
18-7421	O-Ring	25-20415	1
18-7162	O-Ring	25-33145	1
18-7157	O-Ring	25-29976	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2801	Water Pump Gasket	27-32438	1
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-0912	Drive Shaft Hsg. Gasket	27-66102-1	1
18-2573	Water Jacket Cover Gasket	27-72142-1	1
18-2574	Exhaust Cover Gasket	27-85495-2	1
18-0946	Transfer Port Gasket	27-85653-1	1
18-2513	Crankcase to Cyl. Block Gasket	27-53862	2
18-2807	Block Cover Gasket	27-98185	1
18-2835	Powerhead Gasket	27-69238-1	1
18-2839	Exhaust Cover	27-85497-2	1
18-7807	Fuel Pump Kit	55278A1	2
18-7813	Fuel Pump Kit	89031A3	1
18-7426	O-Ring	25-30271	1



*18-4357
POWERHEAD GASKET SET
Replaces: 27-88449A32, 27-88449A80, 27-76589A79, 27-76589A78, 27-76589A77, 27-73440A76

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0182	Thermostat Gasket	27-62386	1
18-0879	Adapter Plate Gasket	27-38501-1	1
18-0904	Powerhead to Exhaust Gasket	27-60317	1
18-0918	Plate to Exhaust Manifold Gasket	27-69524-2	1
18-0131	Baffle Plate Gasket	27-69525-2	1
18-0922	Baffle Plate Gasket	27-70335-1	1
18-0932	Transfer Passage Cover Gasket	27-76862-1	1
18-0938	Water Inlet Tube Gasket	27-79797-1	1
18-0139	Powerhead to Exhaust Plate Gasket	27-88451-1	1
18-7421	O-Ring	25-20415	1
18-2945	Drain Gasket	12-20260	2
18-7411	O-Ring	25-35480	1
18-2504	Block Cover Gasket	27-88449	1
18-2512	Crankcase to Cyl. Block Gasket	27-60286	2
18-2804	Carb. Flange Gasket	27-73377-1	2
18-2809	Block Cover Gasket	27-43779-2	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-19553	1
18-2824	Upper Face Plate to Pump Body Gasket	27-19551	1
18-2825	Water Pump Base Gasket	27-32771	1
18-2841	Water Pump Base Gasket	27-19552	1
18-7143	O-Ring	27-77417	1
18-7153	O-Ring	25-25439	1
18-7115	O-Ring	25-26722	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
18-7161	O-Ring	25-32546	1
18-7413	O-Ring	25-62702	2
18-7415	O-Ring	25-64966	1
18-7809	Fuel Pump Kit	55278A4	1
18-4261	Washer	19643	1

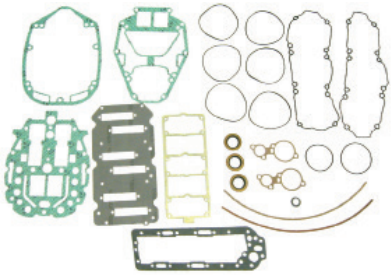


*18-4359
POWERHEAD GASKET SET
Replaces: 27-815791A92, 27-815792A90, 27-815810A90, 27-815809A90

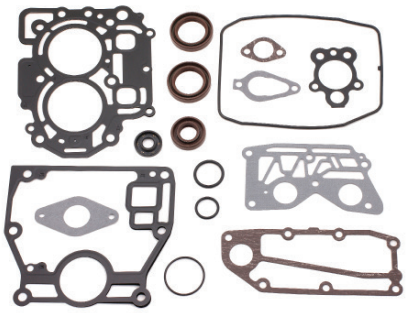
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0135	Gasket, Adapter	27-78246	1
18-0182	Gasket, Thermostat	27-62386	2
18-0384	Gasket, Carburetor	27-89221-1	3
18-0641	Gasket, Carb Mounting	27-828292	3
18-0642	Gasket, Divider Plate	27-19050-3	1
18-0643	Gasket, Exh. Plate	27-18307-1	1
18-0644	Gasket, Reed Plate	27-14697-2	1
18-0645	Gasket, Adapter Plate	27-16737-1	1
18-0646	Gasket, Reed Plate	27-813859	1
18-0838	O-Ring	—	1
18-0858	O-Ring	25-54029	1
18-0860	O-Ring	25-62700	1
18-0936	Gasket, Relief Valve	27-78690	2
18-2506	Gasket, Pwr Head	27-99176-3	1
18-2509	Gasket, Carb Mounting	27-67751	3
18-2511	Gasket, Drive Shaft To Hsg Plate	27-99173-2	1
18-2513	Gasket, Crankcase Cvr.	27-11338	2
18-2914	Gasket, Water Pump	27-85608-1	1
18-2915	Gasket, Water Pump	27-85609-1	1
18-2919	Gasket, Water Pump	27-42631-1	1
18-3110	Seal	26-38970	2
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7159	O-Ring	25-31534	1
18-7174	O-Ring	25-45711	1
18-7176	O-Ring	25-90011	1
18-8305	Seal, Divider Plate	26-814754	1

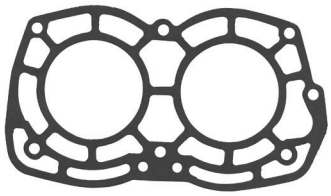
GASKET SET APPLICATION BEGINS ON PAGE 418
***POWERHEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**



18-64217
POWERHEAD GASKET SET
Replaces: 27-815791A00
Fits: Mercury 150/175 EFI(G960500-T408999)

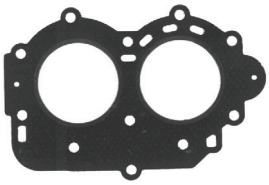


18-64221
POWERHEAD GASKET SET
Replaces: 3V1-87121-0
Fits: F8/F9.8

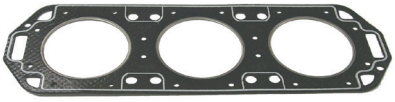


18-2736
HEAD GASKET
Replaces: 27-863895, 27-863891, 27-863893
For: 15-25HP 2 cyl

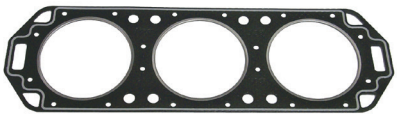
18-3804
HEAD GASKET
Replaces: 27-19138M, 19138, 27-84733M
For: Model 30A; S/N Code 689



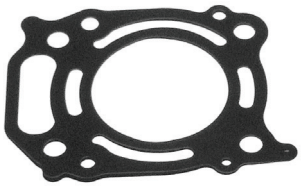
18-3828
HEAD GASKET
Replaces: 27-18937M, 27-18937, 27-98990M, 27-83899M
For: Model 9.9C; S/N Code 682 & Model 15C, S/N Code 684



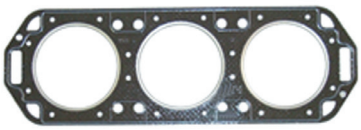
18-3861
HEAD GASKET
Replaces: 27-187851, 27-187853, 27-18785T
For: Model 135, 150 and XR4



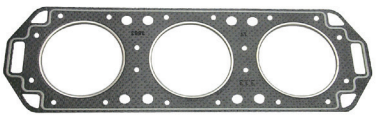
18-3862
HEAD GASKET
Replaces: 27-41246-1
For: Model 175, 200, XR4



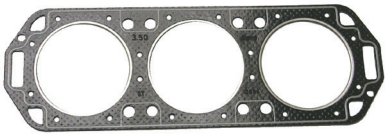
18-3844
HEAD GASKET
Replaces: 27-803508
For: 4-Stroke O/B's, 4/5/6 HP S/N OR000001 & Up



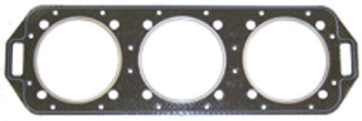
18-3871
HEAD GASKET
Replaces: 27-18786-1
For: Model 175, XR4, Mag II



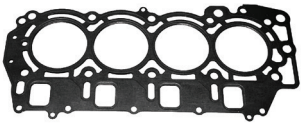
18-3863
HEAD GASKET
Replaces: 27-96542-1
For: Model 150



18-3864
HEAD GASKET
Replaces: 27-822844-1
For: Model 175, 200 and XR6

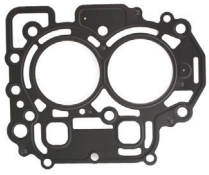


18-3872
HEAD GASKET
Replaces: 27-41245-1
For: 200 and 225 HP



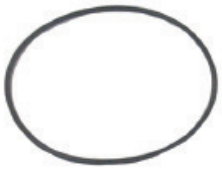
18-3845
HEAD GASKET
Replaces: 27-825032
For: 4-Stroke O/B's, 40/45/50 HP S/N OG760300 & Up

18-3827
HEAD GASKET
Replaces: 27-8254821, 27-825482
For: 8, 9.9 HP 4-Stroke



18-60916
CYLINDER HEAD GASKET
Replaces: 27-850836001
Fits: Mercury 8/9.9 (R042475 & Up)

PKG. OF 5



18-7400
18-7400-9①
O-RING HEAD GASKET
Replaces: 25-818573
1 per cylinder, 3 per cylinder head

① Priced per Package

GASKET SET APPLICATION ON NEXT PAGE

***POWERHEAD GASKET SETS DO NOT INCLUDE HEAD GASKETS**

HEAD GASKET/GASKET SET APPLICATION

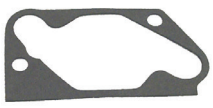
Model	Cyl.	Beg. S/N	End S/N	Gasket Set	Head O-Rings	Head Gasket	Head Seals
4/5/6 (4 stroke)	1 CYL	R000001	& UP	—	—	18-3844	—
8 FOUR STROKE (232cc)		H000058	H017349	—	—	18-3827	—
8 FOUR STROKE (232cc)		G760300	T178499	—	—	18-3827	—
9.9 FOUR STROKE (232cc)		H000058	H017349	—	—	18-3827	—
18 (18XD)	2	6416713	6443972	18-4334	—	—	—
20 (20,20XD, 200)	2	6443973	OT800999	18-4334	—	—	—
20 JET	2	G044027	& UP	18-4334	—	—	—
30 JET (40 HP)	4 CYL	C159200	& UP	18-4325	—	—	—
35	2 CYL	6445653	B110788	18-4355	—	—	—
40,402	2 CYL	3336258	G053313	18-4355	—	—	—
40	4 CYL	C159200	& UP	18-4325	—	—	—
40 FOUR STROKE (232cc)	3 CYL	G231123	T178499	—	—	18-3845	—
45	4 CYL	5531630	0B110788	18-4353	—	—	—
45	4 CYL	B110789	& UP	18-4325	—	—	—
45 Jet	3 CYL	D000750	& UP	18-4337	—	—	—
45 FOUR STROKE (BODENSEE)		G231123	T178499	—	—	18-3845	—
50,500	4 CYL	2116318	& UP	18-4353	—	—	—
50, 60	4 CYL	6428681	B122929	18-4357	—	—	—
50	3 CYL	D000750	OG589999	18-4337	—	—	—
50	3 CYL	B122930	D000749	18-4326	—	—	—
50 FOUR STROKE		G231123	T178499	—	—	18-3845	—
55	3 CYL	6428681	B122929	18-4357	—	—	—
55	3 CYL	D000750	& UP	18-4337	—	—	—
65 (650)	3 CYL	3293184	4382056	—	—	—	—
65 (650)	3 CYL	4382057	4571651	18-4357	—	—	—
70	3 CYL	4571652	A996141	18-4357	—	—	—
70	3 CYL	A996142	& UP	18-4336	—	—	—
75	4 CYL	6432901	& UP	18-4354	—	—	—
80	3 CYL	A996142	& UP	18-4336	—	—	—
80 Jet	4 CYL	D283222	& UP	18-4340	—	—	—
80,800	4 CYL	2559001	3493912	18-4350	—	—	—
80,800	4 CYL	4831999	6432900	18-4354	—	—	—
85,850	4 CYL	3493913	4366801	18-4351	—	—	—
85,850	4 CYL	4366802	4831998	18-4354	—	—	—
90,900	6 CYL	4845301	& UP	18-4356	—	—	—
90	3 CYL	A996142	& UP	18-4336	—	—	—
100	4 CYL	B209468	& UP	18-4340	—	—	—
105 JET	6 CYL	D082000	& UP	18-4359	—	18-3864②	— 1
115	4 CYL	C100000	& UP	18-4340	—	—	—
125	4 CYL	D283222	& UP	18-4340	—	—	—
140 (140, 1400)	6 CYL	3293234	3502805	18-4356	—	—	—
140 (140, 1450)	6 CYL	4865678	& UP	18-4356	—	—	—
140 (140, 1400)	6 CYL	4865678	& UP	18-4356	—	—	—
150 (1500)	6 CYL	3502806	5327622	18-4356	—	—	—
V-135	V-6	A904646	C239552	18-4317 ▯	—	18-3863	—
V-135	V-6	C239553	G960499	18-4359	—	18-3861	— 1
V-135 DFI	V-6	G590000	G960499	18-4338	—	—	— 1
140 JET	V-6	D082000	G960499	18-4359	—	18-3864	— 1
V-150 (150, 1500)	V-6	4868998	6042945	18-4315	—	—	—
V-150	V-6	6042946	C239552	18-4317▯	—	18-3863	—
V-150	V-6	C239553	G960499	18-4359	—	18-3861	— 1
V-150	V-6	G960500	& UP	18-4338	—	—	— 6
V-150 (XR/MAGNUM II)	V-6	B242885	C239552	18-4319▯	—	—	—
V-150 XR4	V-6	C239553	D081999	18-4359	—	18-3871	— 1
V-150 (XR6/MAGNUM III)	V-6	D082000	G960499	18-4359	—	18-3864②④	— 1
V-150 (EFI)		D082000	G960499	18-4359	N/A	—	— 1

① Gasket set includes head gasket
② 2 head gaskets required
③ Used on a 2.4L with a 3.38" bore
④ Used on a 2.5L with a 3.5" bore
⑤ Requires 3 per cylinder head
1 head gaskets not included in gskt set
2 Cyl head o-rings & seal not included in gskt kit
3 Cyl head o-rings not included in gskt kit
6 Cyl head gaskets & seal not included in gskt set

HEAD GASKET/GASKET SET APPLICATION

Model	Cyl.	Beg. S/N	End S/N	Gasket Set	Head O-Rings	Head Gasket	Head Seals
150 MAR	V-6	5600162	6038680	18-4315	—	—	—
150 MAR	V-6	6038681	C239553	18-4317 ①	—	18-3863②	—
150 MAR	V-6	C239554	& UP	18-4359	—	18-3861②	—
V-175 (175, 1750)	V-6	4301235	6618750	18-4315	—	—	—
V-175	V-6	6618751	C239552	18-4319 ①	—	18-3862	—
V-175	V-6	C239553	D081999	18-4359	—	18-3871②③	— 1
V-175	V-6	D082000	G960499	18-4359	—	18-3864③④	—
V-175 (EFI)	V-6	D000750	D081999	18-4359	—	18-3871②③	— 1
V-175 XRI EFI	V-6	D000750	D081999	18-4359	—	18-3864②④	—
V-175 (EFI)	V-6	D082000	G303045	18-4359	—	18-3864②④	— 1
V-200 (200,2000)	V-6	4839034	6073191	—	—	18-3872②	—
V-200	V-6	6073192	6203990	—	—	18-3872②	—
V-200	V-6	6203991	C291519	18-4319 ①	—	18-3862②③	—
V-200	V-6	C291520	D081999	18-4359	—	18-3864②④	— 1
V-200	V-6	D082000	G960499	18-4359	—	—	— 1
V-200 (EFI)	V-6	C100861	OC291519	18-4339	—	18-3862	—
V-200 (EFI)	V-6	C291520	G960499	18-4359	—	18-3864	— 1
V-200 (DFI) 3.0L	V-6	G386496	G589999	—	18-7400	—	—
V-200 (DFI) 3.0L	V-6	G590000	G960499	18-4335	18-7400	—	— 2
V-200 (DFI) 3.0L	V-6	G960500	T178499	—	18-7400	—	— 3
V-200 XRI EFI	V-6	C100861	C291519	—	—	18-3862②	—
V-200 XRI EFI	V-6	C291520	& UP	18-4359	—	18-3864②④	—
V-220	V-6	B117316	& UP	18-4339	—	18-3862②	—
V-225 SEA PRO	V-6	G245605	OT408999	—	18-7400 ⑤	—	—
V-225 (EFI) 3.0L	V-6	G129222	T408999	—	18-7400 ⑤	—	—
V-225 DFI (3.0L)	V-6	G590000	OG960499	18-4335	18-7400 ⑤	—	— 3
V-225 DFI (3.0L)	V-6	G960500	T178499	—	18-7400 ⑤	—	— 3
V-250 (EFI) 3.0L	V-6	G129222	T408999	—	18-7400 ⑤	—	—

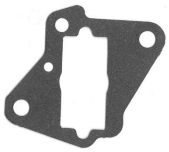
① Gasket set includes head gasket
② 2 head gaskets required
③ Used on a 2.4L with a 3.38" bore
④ Used on a 2.5L with a 3.5" bore
⑤ Requires 3 per cylinder head
1 head gaskets not included in gskt set
2 Cyl head o-rings & seal not included in gskt kit
3 Cyl head o-rings not included in gskt kit
6 Cyl head gaskets & seal not included in gskt set



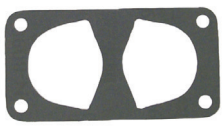
18-0101
CARB TO SILENCER BOX GASKET
Replaces: 27-76952, 27-73397
4 Cyl.

18-0324
CARB TO MANIFOLD GASKET
Replaces: 27-15172 3, 27-151724, 27-15172, 27-93214

18-0384
CARB GASKET
Replaces: 27-892211, 27-817533, 27-89221, 27-8M0027781
200/225 HP

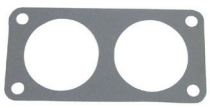


18-0633
CARB MOUNTING GASKET
Replaces: 27-192061, 27-42178, 27-19206, 27-414491, 27-41449



18-0641
CARB MOUNTING GASKET
Replaces: 27-828292

PKG. OF 3



18-2509
18-2509-9⑥
CARB MOUNTING GASKET
Replaces: 27-67751
V-6

PKG. OF 2

18-2571
18-2571-9⑥
CARB FLANGE GASKET
Replaces: 27-31402

PKG. OF 2

18-2572
18-2572-9⑥
CARB FLANGE GASKET
Replaces: 27-63309, 27-22023

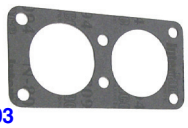
PKG. OF 2

18-2800
18-2800-9⑥
CARB MOUNTING GASKET
Replaces: 27-757911, 27-75791, 27-69659, 27-26891
20-45-50 HP

PKG. OF 2

18-2802
18-2802-9⑥
CARB FLANGE GASKET
Replaces: 27-48164, 27-481641

PKG. OF 3



18-2803
18-2803-9⑥
CARB MOUNTING GASKET
Replaces: 27-90430, 27-904301
V-6

PKG. OF 4

18-2804
18-2804-9⑥
CARB MOUNTING GASKET
Replaces: 27-733771, 27-73377
3-4 Cyl.

PKG. OF 2

18-2568
18-2568-9①
STRAINER COVER SCREW GASKET
Replaces: 27-25848

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

⑥ Priced per Package

PKG. OF 2

18-2569
18-2569-9①
FILTER COVER GASKET
Replaces: 27-25849

PKG. OF 2

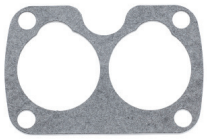
18-2570
18-2570-9①
STRAINER COVER GASKET
Replaces: 27-25851, 27-34614

PKG. OF 2

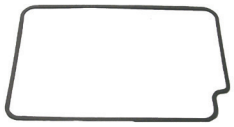
18-2575
18-2575-9①
CARB BOWL GASKET
Replaces: 1399-99

PKG. OF 2

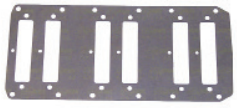
18-0970
18-0970-9①
FUEL PUMP GASKET
Replaces: 27-987691, 27-98769



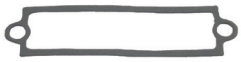
18-0740-1
THROTTLE BODY GASKET
Replaces: 27-805396



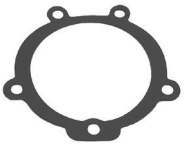
18-0359
INDUCTION SILENCER COVER GASKET
Replaces: 27-672751, 27-67275



18-2737
REED BLOCK GASKET
Replaces: 27-850283
For: 200 DFI, 225 DFI

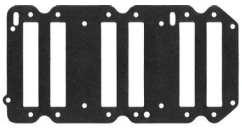


18-0129
REED BLOCK GASKET
Replaces: 27-657443, 27-657442, 27-657441, 27-65744
V-6



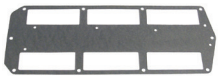
18-0320
REED BLOCK GASKET
Replaces: 27-13937-6

18-0644
REED PLATE GASKET
Replaces: 27-146972



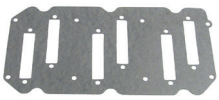
18-0646
REED PLATE GASKET
Replaces: 27-813859

PKG. OF 2



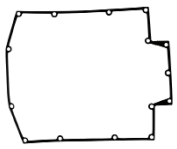
18-2501
18-2501-9①
REED BLOCK HOUSING GASKET
Replaces: 27-935361, 27-93536, 27-67738
V-6

PKG. OF 2



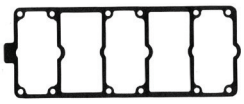
18-2510
18-2510-9①
REED BLOCK HOUSING GASKET
Replaces: 27-967611, 27-96761
V-200

18-0624
ATTENUATOR GASKET
Replaces: 27-188891

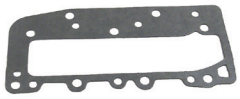


PKG. OF 5 **CRANKCASE GASKETS**

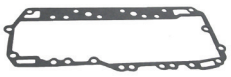
Part #	Replaces:	Description
18-2512 ②	27-60286	Crankcase to Cyl. Block 3 Cyl.
18-2513 ②	27-11338, 27-67208	Cyl. Block Sealing V-6
18-2514 ②	27-53650	Crankcase to Cyl. Block 4 Cyl.



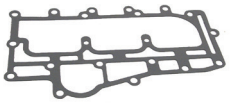
18-0645
ADAPTER PLATE GASKET
Replaces: 27-167371



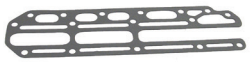
18-0105
BAFFLE GASKET
Replaces: 27-85489-2



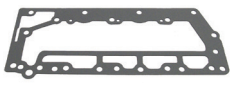
18-0107
EXHAUST COVER GASKET
Replaces: 27-85498-1, 27-85498, 27-64203, 27-72510
4 Cyl.



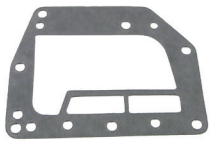
18-0131
BAFFLE GASKET
Replaces: 27-695252, 27-695251, 27-69525, 27-64857
3 Cyl.



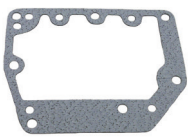
18-0133
WATER JACKET GASKET
Replaces: 27-73665, 27-52892
4 Cyl.



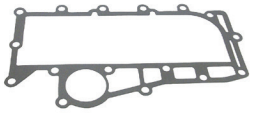
18-0137
BAFFLE GASKET
Replaces: 27-85492-2
50 HP



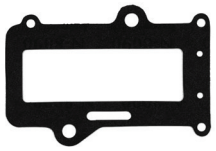
18-0371
BAFFLE GASKET
Replaces: 27-78409, 27-39316, 27-72915
20 HP



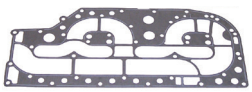
18-0373
BAFFLE GASKET
Replaces: 27-78411, 27-45088, 27-72917
20 HP



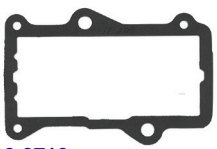
18-0918
PLATE TO EXHAUST MANIFOLD GASKET
Replaces: 27-695242, 27-695241, 27-69524
3 Cyl.



18-2712
ADAPTER PLATE GASKET
Replaces: 27-414181, 27-41418, 27-85979
For: 15-25 2 cyl



18-2621
BAFFLE GASKET
Replaces: 27-139581
For: 100HP 4 cyl, 115HP 4 cyl



18-2710
REED BLOCK GASKET
Replaces: 27-414172, 27-414171, 27-41417, 27-85978
For: 15-25HP 2 cyl

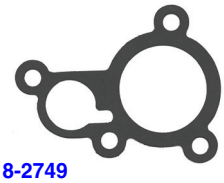
18-0380
THERMOSTAT GASKET
Replaces: 27-83940M

18-2721
THERMOSTAT GASKET
Replaces: 27-827284
For: 30-60HP 3 cyl outboards

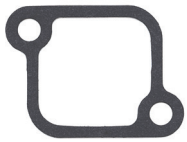
18-2729
THERMOSTAT GASKET
Replaces: 27-8128672
For: 30-40HP 2 cyl, 45 Jet, 50-60 3 cyl

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package
② This product is priced per piece. To order priced per package, please add -9 to the part number



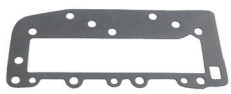
18-2749
THERMOSTAT GASKET
Replaces: 27-8128671, 27-812867
For: 45 Jet, 50-60 HP 3 cyl



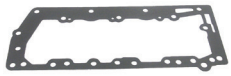
18-3675
THERMOSTAT GASKET
Replaces: 27-850318, 27-8503181
For: 200-250HP 3.0L, (DFI and EFI)

PKG. OF 2

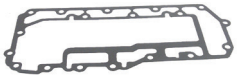
18-0922
18-0922-9①
BAFFLE GASKET
Replaces: 27-703351, 27-70335
3 Cyl.



18-0940
BAFFLE GASKET
Replaces: 27-854882, 27-854881, 27-85488, 27-78027, 27-55308



18-0942
BAFFLE GASKET
Replaces: 27-85491-2, 27-854913, 27-854911, 27-85491, 27-72486, 27-46110
45/50 HP



18-0944
BAFFLE GASKET
Replaces: 27-854961, 27-85496, 27-64204, 27-72508

18-0232
COVER GASKET
Replaces: 27-81031M

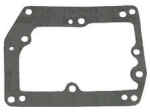
PKG. OF 2

18-2573
18-2573-9①
WATER JACKET GASKET
Replaces: 27-721421, 27-72142, 27-60475
6 Cyl.

PKG. OF 2

18-2574
18-2574-9①
EXHAUST COVER GASKET
Replaces: 27-854952, 27-854951, 27-85495, 27-72507, 27-60476
6 Cyl.

PKG. OF 2



18-2836
18-2836-9①
BAFFLE GASKET
Replaces: 27-78035, 27-72919, 27-46233, 27-31439
7.5-10 HP

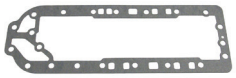
PKG. OF 2

18-2839
18-2839-9①
EXHAUST COVER GASKET
Replaces: 27-854972, 27-854971, 27-85497, 27-72509, 27-60477

18-0151
DIVIDER PLATE GASKET
Replaces: 27-76636, 27-75952
V-6

18-0642
DIVIDER PLATE GASKET
Replaces: 27-190503, 27-19050, 27-190502, 27-190505

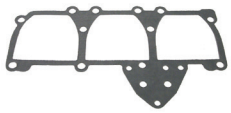
PKG. OF 2



18-2502
18-2502-9①
DIVIDER PLATE GASKET
Replaces: 27-904841, 27-90484, 27-87396
V-6

18-0870
TRANSFER PORT COVER GASKET
Replaces: 27-279361, 27-27936

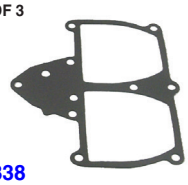
18-0926
TRANSFER PORT COVER GASKET
Replaces: 27-73645



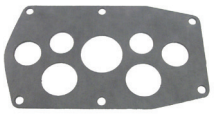
18-0932
TRANSFER PASSAGE COVER GASKET
Replaces: 27-768621, 27-76862
3 Cyl.

18-0946
TRANSFER PORT GASKET
Replaces: 27-85653-1, 27-856730, 27-85653
6 Cyl.

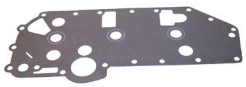
PKG. OF 3



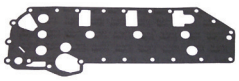
18-2838
18-2838-9①
TRANSFER PORT COVER GASKET
Replaces: 27-552791, 27-55279



18-0372
CYLINDER BLOCK GASKET
Replaces: 27-78410, 27-52579, 27-72916
20 HP

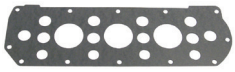


18-2740
CYLINDER BLOCK GASKET
Replaces: 27-430057, 27-430056, 27-430055, 27-430053, 27-430052, 27-430051
For: 65 Jet, 75HP 3 cyl, 90HP 3 cyl



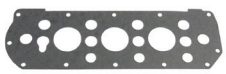
18-2943
CYLINDER BLOCK GASKET
Replaces: 27-443281, 27-443282, 27-443283, 27-443284
For: 80 Jet, 100HP, 115HP, and 125HP 4 cyl outboards

PKG. OF 2



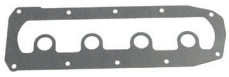
18-2500
18-2500-9①
EXHAUST COVER GASKET
Replaces: 27-85493, 27-72505, 27-52893
80 HP

PKG. OF 2



18-2505
18-2505-9①
CYLINDER BLOCK GASKET
Replaces: 27-961711, 27-96171
75-80 HP

PKG. OF 2

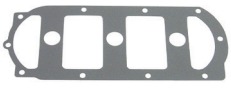


18-2507
18-2507-9①
CYLINDER BLOCK GASKET
Replaces: 27-85487, 27-78026, 27-72487, 27-37816
40-50 HP

PKG. OF 2

18-2805
18-2805-9①
BLOCK COVER GASKET
Replaces: 27-85490-2
35-40 HP

PKG. OF 2



18-2504
18-2504-9①
BLOCK COVER GASKET
Replaces: 27-88449, 27-76401, 27-74511, 27-60310
3 Cyl.

PKG. OF 2

18-2806
18-2806-9①
CYLINDER COVER GASKET
Replaces: 27-65788
V-6

PKG. OF 2

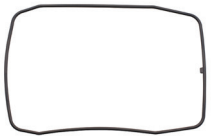
18-2807
18-2807-9①
BLOCK COVER GASKET
Replaces: 27-981853, 27-9818512, 27-981851, 27-98185, 27-85494, 27-72506, 27-64940, 27-53863
90-115 HP

PKG. OF 2

18-2808
18-2808-9①
CYLINDER COVER GASKET
Replaces: 27-96278
V-6

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

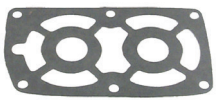


18-60917
CYLINDER COVER GASKET
Replaces: 27-803508017
Fits: Mercury 8/9.9 (R042475 & Up)

PKG. OF 2

18-2810
18-2810-9①
BLOCK COVER GASKET
Replaces: 27-437772, 27-437771, 27-43777, 27-96483
45-50 HP

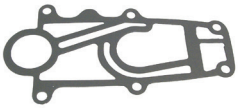
PKG. OF 2



18-2837
18-2837-9①
BLOCK COVER GASKET
Replaces: 27-41382, 27-78087, 27-72918, 27-66358, 27-31436

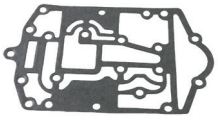
18-0333
POWERHEAD BASE GASKET
Replaces: 27-39401

18-0334
MOUNTING PLATE TO DRIVESHAFT HOUSING GASKET
Replaces: 27-39402



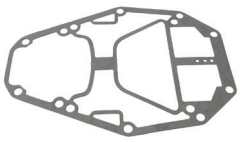
18-0336
ADAPTER PLATE GASKET
Replaces: 27-41670-3, 27-41670-5
18 HP

18-0649
SHIFT ROD HOUSING GASKET
Replaces: 27-858935
For: 200 HP T801000 & UP, 200 HP OPTIMAX DFI G438000 & UP, 225 HP EFI G438000 & UP, 225 HP OPTIMAX DFI G590000-G960499, 250 HP EFI G438000 & UP, (MODELS WITH "C-3 CASTING": 200 HP OPTIMAX DFI G386496-G437999, 225 HP D280813-G437999, 225 HP EFI G129222-G437999, 250 HP EFI G129222-G437999)

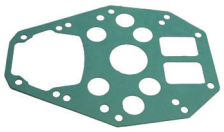


18-0341
EXHAUST PLATE GASKET
Replaces: 27-430086, 27-43008, 27-430082, 27-430083, 27-430085
For: 70-90, 100, 115 & 125 HP

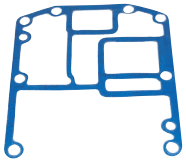
18-0791
SHIFT SHAFT COVER GASKET
Replaces: 27-880729
For: All Verado's 135/150/175/200 225/250/275



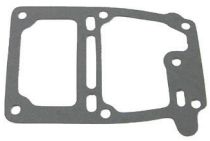
18-0369
POWERHEAD BASE GASKET
Replaces: 27-75909
V-6



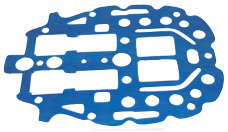
18-0378
POWERHEAD BASE GASKET
Replaces: 27-823142, 27-823142 2



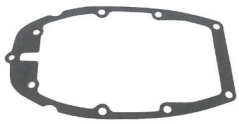
18-0670
POWERHEAD BASE GASKET
Replaces: 27-430075, 27-430073, 27-43007



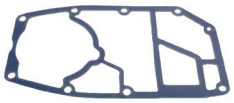
18-0385
POWERHEAD BASE GASKET
Replaces: 27-89937, 27-31557, 27-30803, 27-45748
4.5-9.8 HP



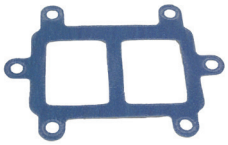
18-0643
POWERHEAD BASE GASKET
Replaces: 27-18307-1, 27-183076



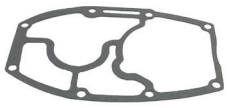
18-0879
ADAPTER PLATE GASKET
Replaces: 27-385011, 27-38501, 27-37724



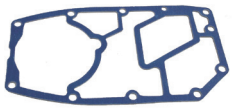
18-0904
POWERHEAD BASE GASKET
Replaces: 27-60317
65 HP



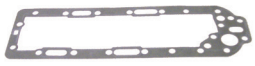
18-0135
ADAPTER COVER GASKET
Replaces: 27-78246, 27-78246 1



18-0103
POWERHEAD BASE GASKET
Replaces: 27-796501, 27-79650, 27-37725, 27-72496



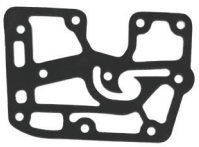
18-0139
POWERHEAD BASE GASKET
Replaces: 27-884511, 27-88451, 27-78623, 27-76589



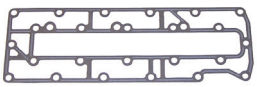
18-2735
DIVIDER PLATE GASKET
Replaces: 27-190506
For: 140 Jet, 115-200HP (2.5L), XR-6

18-2713
DRIVESHAFT HOUSING GASKET
Replaces: 27-433374, 27-43337, 27-43337A1, 27-433371, 27-433372, 27-433373, 27-96286
For: 15-25 2 cyl

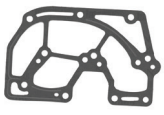
18-2714
EXHAUST COVER GASKET
Replaces: 27-414995, 27-414994, 27-414993, 27-414992, 27-892157
For: 15-25 HP, 2 Cyl.



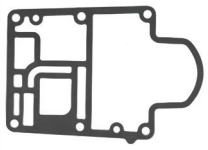
18-2716
EXHAUST COVER GASKET
Replaces: 27-414991, 27-41499, 27-92332
For: 18XD, 20XD (2 cyl), 25XD



18-2741
EXHAUST COVER PLATE GASKET
Replaces: 27-430047, 27-430045, 27-430043, 27-430042, 27-430041, 27-43004009
For: 65 Jet, 75HP 3 cyl, 90HP 3 cyl

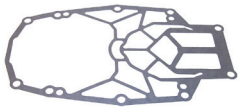


18-2717
EXHAUST MANIFOLD GASKET
Replaces: 27-414758, 27-414757, 27-414756, 27-414755, 27-414754, 27-414753, 27-414752, 27-414751, 27-41475, 27-92331, 27-892158
For: 15-25HP 2 cyl



18-0319
POWERHEAD BASE GASKET
Replaces: 27-828553
For: 30-60HP 2 cyl and 3 cyl

18-2610
OUTER EXHAUST PLATE GASKET
Replaces: 27-8127754, 27-812755
For: 80 Jet, 100HP, 115HP, and 125HP 4 cyl outboards

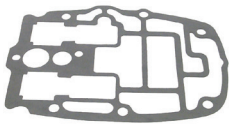


18-2739
EXHAUST PLATE GASKET
Replaces: 27-8329335, 27-8329334, 27-8329333, 27-8329332, 27-8329331, 27-832933006
For: 250XS (3.0L) DFI

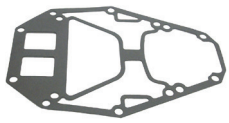
18-2611
INNER EXHAUST PLATE GASKET
Replaces: 27-8127551, 27-8127755, 27-812755A01
For: 80 Jet, 100HP, 115HP, and 125HP 4 cyl outboards

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



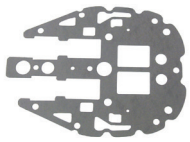
18-0912
DRIVE SHAFT HOUSING PLATE GASKET
Replaces: 27-661021, 27-66102, 27-60945



18-0934-1
POWERHEAD BASE GASKET
Replaces: 27-78069

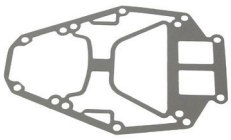
18-0988
POWERHEAD BASE GASKET
Replaces: 27-628601, 27-62860, 27-37976

PKG. OF 2



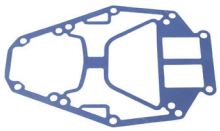
18-2503
18-2503-9①
DRIVE SHAFT HOUSING TO EXHAUST PLATE GASKET
Replaces: 27-991771, 27-991772, 27-99177, 27-78068
V-6

PKG. OF 2



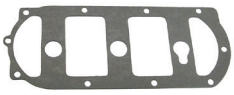
18-2506-1
18-2506-1-9①
EXHAUST PLATE GASKET
Replaces: 27-991763, 27-991764, 27-991762, 27-99176
V-175/V-200

PKG. OF 2



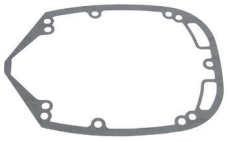
18-2508-1
18-2508-1-9①
EXHAUST PLATE GASKET
Replaces: 27-997761, 27-99776, 27-96440
V-135/V-150

PKG. OF 2



18-2809
18-2809-9①
BLOCK COVER GASKET
Replaces: 27-437792, 27-437791, 27-43779, 27-96485
50-60-HP

PKG. OF 2



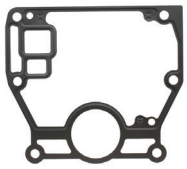
18-2511
18-2511-9①
DRIVE SHAFT HOUSING TO EXHAUST PLATE GASKET
Replaces: 27-99173-2
V-6

18-60919
EXHAUST COVER GASKET
Replaces: 27-834952001
Fits: Mercury 8/9.9 (R042475 & Up)

PKG. OF 2

18-2835
18-2835-9①
POWERHEAD BASE GASKET
Replaces: 27-692381, 27-69238, 27-66101, 27-64173, 27-60479
75-90-115-140 Hp

18-0982-1
POWERHEAD GASKET
Replaces: 27-56304, 27-48713



18-60918
ENGINE BASE GASKET
Replaces: 27-835427003
Fits: Mercury 8/9.9 (R042475 & Up)

PKG. OF 2

18-0182
18-0182-9①
THERMOSTAT GASKET
Replaces: 27-62386

18-0323
THERMOSTAT GASKET
Replaces: 27-14318-2, 27-14318 3

18-0339
THERMOSTAT GASKET
Replaces: 27-43006-2, 27-430066
70-90 HP

18-0835
THERMOSTAT GASKET
Replaces: 27-824853, 27-8248531
Fits: Mercury 9.9-60 H.P., 4-Stroke

PKG. OF 2

18-0914
THERMOSTAT GASKET
Replaces: 27-66847

18-60920
THERMOSTAT GASKET
Replaces: 27-853702005
Fits: Mercury 8/9.9 (R042475 & Up)

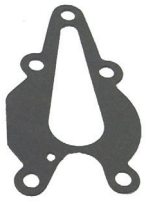
PKG. OF 2

18-0936
18-0936-9①
RELIEF VALVE PLATE GASKET
Replaces: 27-78690
V-6

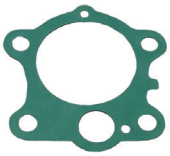
PKG. OF 2

18-0952
18-0952-9①
RELIEF VALVE PLATE GASKET
Replaces: 27-88907
V-6

PKG. OF 2

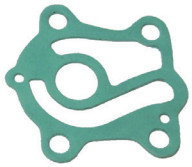


18-2558
18-2558-9①
IMPELLER GASKET
Replaces: 27-19204-2
6/8/9.9/15



18-0292
WEAR PLATE TO PUMP HOUSING GASKET
Replaces: 27-81417M

PKG. OF 2



18-0294
18-0294-9①
WEAR PLATE TO PUMP BASE GASKET
Replaces: 27-81421M

PKG. OF 2

18-2559
18-2559-9①
IMPELLER GASKET
Replaces: 27-42206, 27-19202
6/8/9.9/15

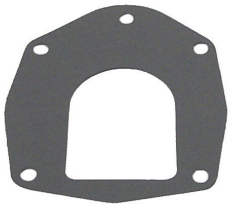
PKG. OF 2

18-2561
18-2561-9①
IMPELLER GASKET
Replaces: 27-85087
18/25
S/N 6443972 & Below

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

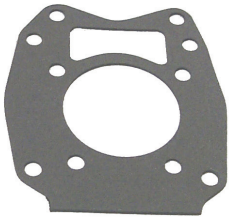
① Priced per Package

PKG. OF 2



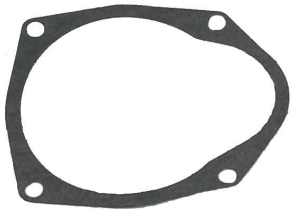
18-2564
18-2564-9①
IMPELLER GASKET
70/75/80/90/100/115
Replaces: 27-430331, 27-43033

PKG. OF 2



18-2565
18-2565-9①
IMPELLER GASKET
70/75/80/90/100/115
Replaces: 27-430472, 27-430471, 27-43047

PKG. OF 2

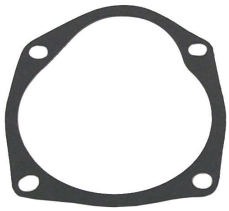


18-2566
18-2566-9①
IMPELLER GASKET
75/90/100/115
Replaces: 27-817277, 27-8172771

PKG. OF 2

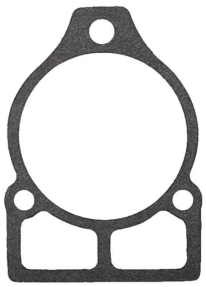
18-2562
18-2562-9①
IMPELLER GASKET
18/20/25
S/N 6443973 & Above
Replaces: 27-993261, 27-99326

PKG. OF 2



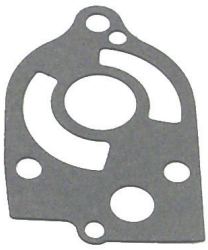
18-2563
18-2563-9①
IMPELLER GASKET
70/75/80/90/100/115
Replaces: 27-430341, 27-43034

PKG. OF 2



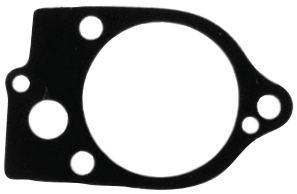
18-2801
18-2801-9①
WATER PUMP GASKET
Replaces: 27-32438
4-6 Cyl.

PKG. OF 2



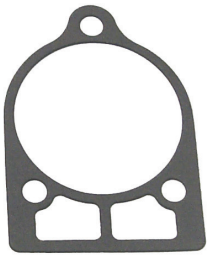
18-2823
18-2823-9①
LOWER, WATER PUMP GASKET
Replaces: 27-32769, 27-19553
40-50-70 HP

PKG. OF 2



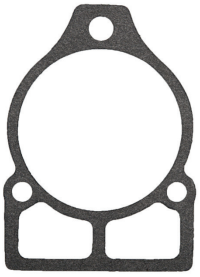
18-2824
18-2824-9①
UPPER, WATER PUMP GASKET
Replaces: 27-32770, 27-19551

PKG. OF 2



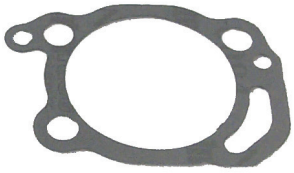
18-2825
18-2825-9①
WATER PUMP BASE GASKET
Replaces: 27-32771
40-50-70

PKG. OF 2



18-2826
18-2826-9①
WATER PUMP BASE GASKET
Replaces: 27-85610 1, 27-85670 4

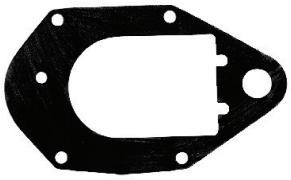
PKG. OF 2



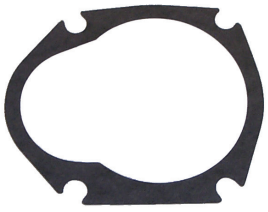
18-2827
18-2827-9①
UPPER FACE PLATE GASKET
Replaces: 27-39623
20 HP

PKG. OF 2

18-2828
18-2828-9①
LOWER WATER PUMP GASKET
Replaces: 27-39625
20 HP



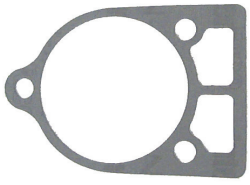
18-0622
LOWER WEAR PLATE GASKET
Replaces: 27-19701



18-2593
WATER PUMP GASKET
Replaces: 27-194541
For: 45 Jet, 50HP, 55HP, 60HP
3 cyl outboards

18-0345
WATER PUMP GASKET
Replaces: 27-822189
For: 25-60HP outboards,
2, 3 cyl. & 4 stroke models

PKG. OF 2



18-2841
18-2841-9①
WATER PUMP BASE GASKET
Replaces: 27-77417, 27-19552

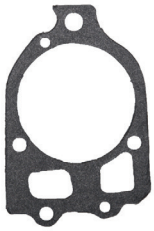
SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2

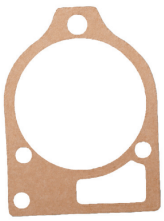
18-2914
18-2914-9①
WATER PUMP GASKET
Replaces: 27-856081, 27-85608, 27-32433, 27-30603, 27-8M0090319

PKG. OF 2



18-2915
18-2915-9①
WATER PUMP GASKET
Replaces: 27-856091, 27-858524, 27-85609, 27-32434, 27-30604

PKG. OF 2

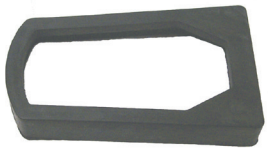


18-2919
18-2919-9①
WATER PUMP GASKET
Replaces: 27-426311, 27-42631

18-0514
WATER TUBE RUBBER SEAL
Replaces: 26-25329

18-0521
WATER TUBE RUBBER SEAL
Replaces: 26-36557

18-0563
WATER TUBE RUBBER SEAL
Replaces: 26-36556



18-0539
EXHAUST LEG RUBBER SEAL
Replaces: 37721

18-2728
WATER TUBE SEAL
Replaces: 26-42102, 26-421021

PKG. OF 2

18-2560
18-2560-9①
IMPELLER GASKET
Replaces: 12-86645, 12-866451, 8M0027721
18/20/25

PKG. OF 5

18-2430
18-2430-9①
18-24301-9①
(PKG. OF 50)
DRAIN SCREW GASKET
Replaces: 26-830749
For: All Verado

PKG. OF 2

18-2945
18-2945-9①
DRAIN SCREW GASKET
Replaces: 12-20260, 12-19183, 12-191832, 191833, F50556, F8077, F8186
Used in most lower units and sea water pumps

PKG. OF 2

18-2948
18-2948-9①
RUBBER WASHER
Replaces: 12-492211, 12-49221, 12-23245
For plastic flush screw and fuel tank vent

18-4261
WASHER
Replaces: 19643

PKG. OF 4

18-0568-9③
INSULATOR BUSHING
Replaces: 23-43045

18-8305
DIVIDER PLATE SEAL
Replaces: 26-814754, 428381, 42838, 69668, 88726

18-4698
18-46981-9①
(PKG. OF 50)
DRAIN FILL WASHER
Replaces: 27-81987, 27-81987M

18-4275
WASHER
Replaces: 12-29245, 12-824793, 12-38753, 12-32733, 12-25945, 12-22388

PKG. OF 2

18-4858-9①
WASHER
Replaces: 12-45176
Fits: Mercury Outboard 25 H.P. and Up, Mercruiser #1, R, MR, Alpha I Gen II and Bravo Drive Units

18-8309
WATER COOLED REGULATOR SEAL
Replaces: 18717

PKG. OF 2

18-2730-9①
GROMMET
Replaces: 26-80239M

18-2731
GROMMET
Replaces: 26-81607M
For: 28 HP

Sierra
Marine Engine and Drive Parts

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

35 & 40 2 Cylinder
Serial # 2736807-G053313

50, 60, 65 3 Cylinder
Serial # 3293184-D000749

70 3 Cylinder
Serial # 4571652-6428680

40, 45, 50 4 Cylinder
Serial # 4357640 & later

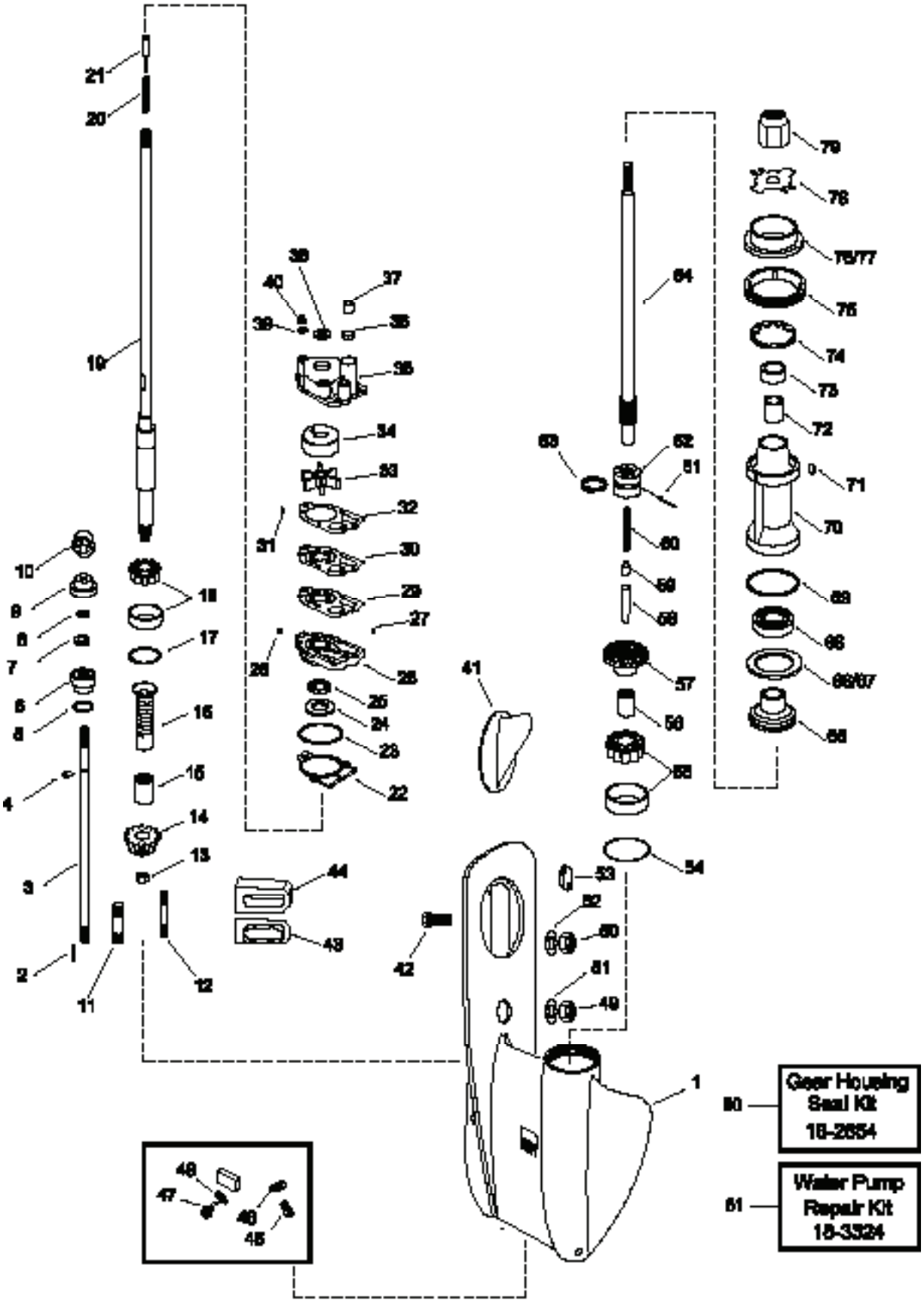


Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	—	1643-9539A1	1
2	Dowel Pin	—	17-85500	2
3	Shift Shaft	—	76163A1	1
4	E-Clip	18-4295	53-29641	1
5	O-Ring	18-7153	25-25439	1
6	Shift Shaft Bushing	18-2155	23-77631A2	1
7	Seal	18-2054	26-816461	1
8	Washer	18-2316	12-77674	1
9	Reverse Lock Base	—	78036	1
10	Reverse Lock Cam	—	433081	1
11	Stud	—	16-33778	3
12	Stud	—	16-57933	2
13	Pinion Nut	—	11-55910	1
14	Pinion Gear	—	43-98097	1
15	Roller Bearing	—	31-62091	1
16	Sleeve	—	88181	1
17	Shim Set	—	15-92881A1	AR
18	Tapered Bearing	—	31-77420A1	1
19	Drive Shaft	—	45-981801	1
20	Spring	—	24-20254	1
21	Pin	—	17-30545	1
22	Gasket	18-2841	27-19552	1
23	O-Ring	18-7115	25-26722	1
24	Seal	18-2055	26-79831	1
25	Seal	18-2011	26-90562	1
26	Water Pump Base	18-3424	46-77177A1	1
27 & 28	Pin, Dowel	—	17-35973	1
29	Gasket	18-2823	27-19553	1
30	Face Plate	18-3107	54705	1
31	Key	—	28-56662	1
32	Gasket	18-2824	27-19551	1
33	Impeller	18-3007	47-89983	1
34	Insert	18-3115	48753	1
35	Water Pump body	18-3118	46-77822A1	1
36	Nylon Washer	—	12-38453	1
37	Seal	—	26-38452	1
38	Slinger	—	25-20273	1
39	Washer	18-4275	12-29245	3
40	Nut	—	11-13438	3
41	Trim Tab	18-6011	31640A1	1
42	Screw	—	10-66024	1
43	Support Plate	—	92815	1
44	Exhaust Tube Seal	18-0539	37721	1
45	Drain Plug	18-2244	10-79953	2
46	Washer	18-2945	12-19183	2
47	Flush Plug	—	19-48750	1
48	Flush Plug Washer	18-2948	12-492211	1
49	Nut	18-2361	11-34933	1
50	Nut	—	1134863	1
51	Washer	—	12-65791	1
52	Washer	—	12-45175	1
53	Shift Cam	—	76039	1
54	Shim Set	—	15-38374A1	AR
55	Tapered Roller Bearing	18-1162	31-38356A1	1
56	Roller Bearing	18-1096	31-21739	1
57	Forward Gear	—	43-55608A4	1
58	Cam Follower	—	38441	1
59	Slide	—	20843	1
60	Spring	—	24-38114	1
61	Cross Pin	—	17-38113	1
62	Clutch	—	52-92911	1
63	Spring	—	24-39845	1
64	Prop Shaft	—	44-75365	1
65	Reverse Gear	—	43-79158	1
66	Thrust Washer	—	12-32004	1
67	Shim Set	—	15-20927A1	AR
68	Ball Bearing	18-1190	30-20839T	1
69	O-Ring	18-7160	2531986	1
70	Bearing Carrier	—	69386A1	1
71	Key	—	28-30281	1
72	Roller Bearing	—	3121700	1
73	Seal	18-2051, 18-2052	26-69188, 26-619189	1
74	Tab Washer	—	14-53012	1
75	Cover Nut	—	11-87763	1
76	Thrust Hub	18-4233	73345A1	1
77	Thrust Hub	18-3204	14-76281	1
78	Tab Washer	18-3204	14-76281	1
79	Nut	18-3702	11-69578A	1
80	Gear Housing Seal Kit	18-2654	26-79831A1	1
81	Water Pump Repair Kit	18-3324	46-77177A3	1

AR As required

70, 75, 80, 90
Serial # A996142 & later

100, 115, 125 4 Cylinder
Serial # B209468 & later

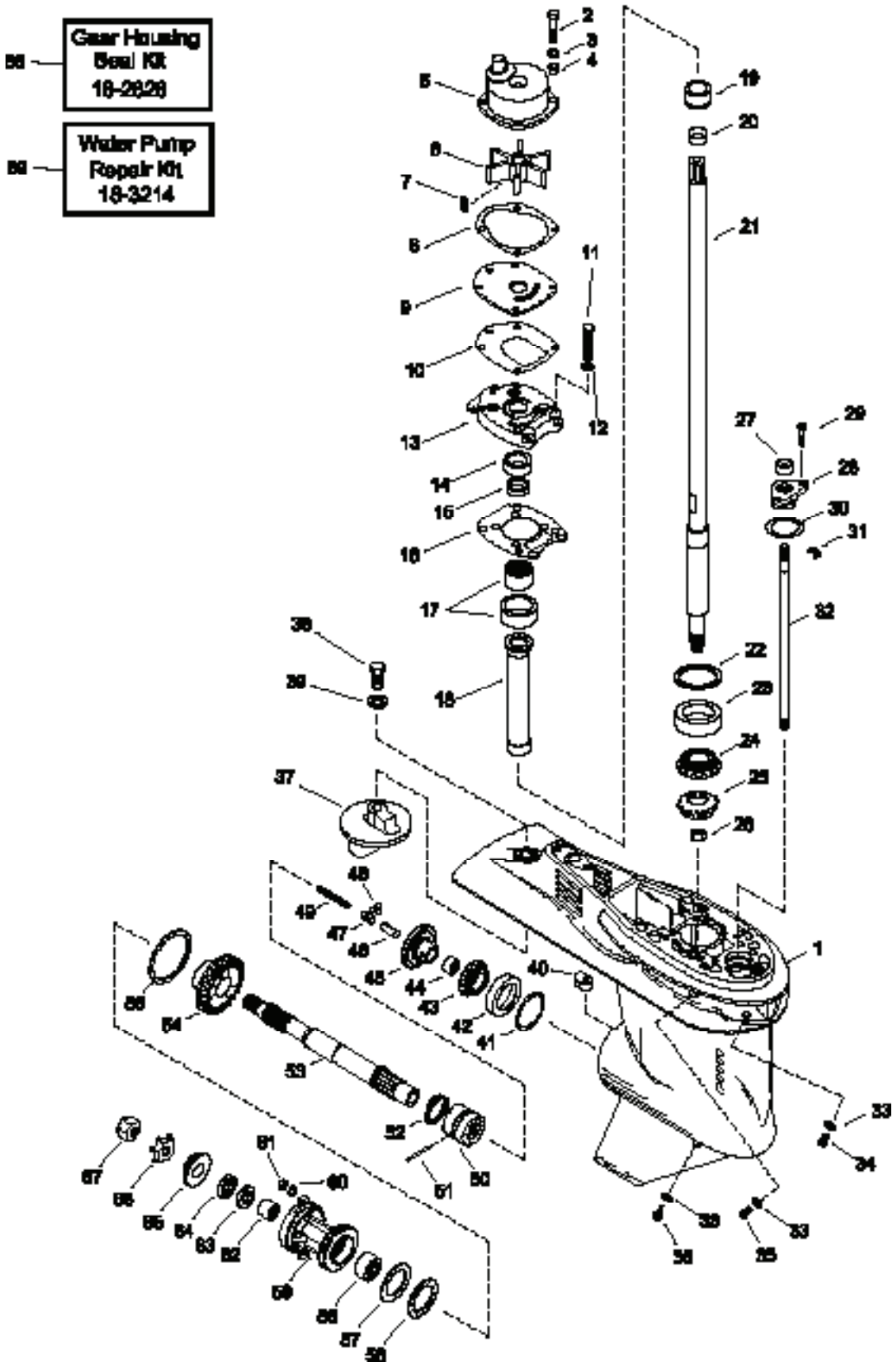


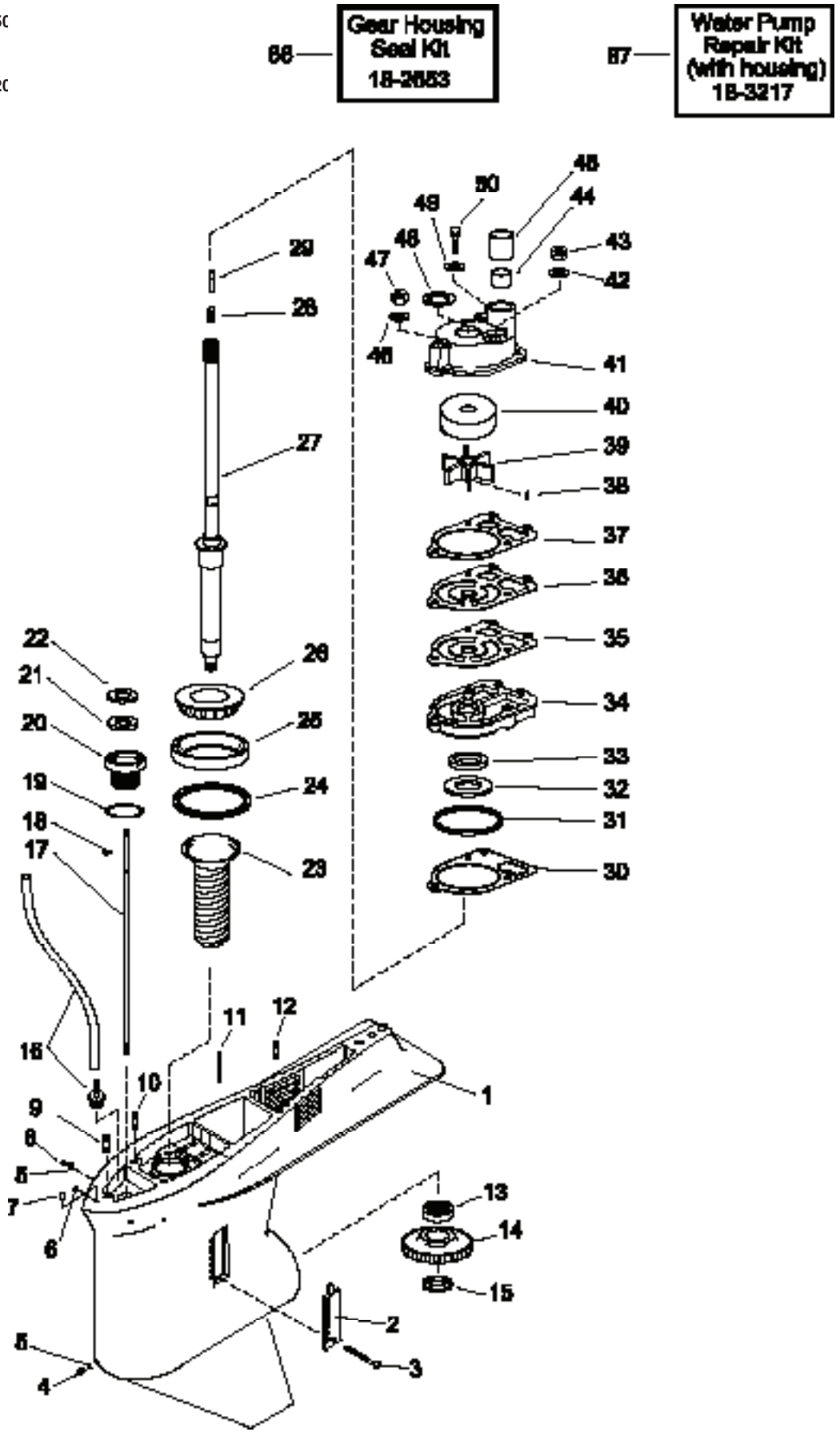
Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	—	1667-9011A73	1
2	Screw	—	10-8248327	4
3	Washer	18-4275	12-29245	4
4	Insulator	18-0568	23-43045	4
5	Water Pump Housing	18-3572	817275A2	1
6	Impeller	18-3056	47-430262	1
7	Impeller Key	18-3293	28-43037	1
8	Gasket	18-2566	27-817277	1
9	Face Plate	18-3122	817276	1
10	Gasket	18-2564	27-430331	1
11	Screw	—	10-824832-6	6
12	Washer	18-4275	12-29245	6
13	Pump Base	—	43055A4	1
14	Seal	18-0583	26-43035	1
15	Seal	18-0522	26-43036	1
16	Gasket	18-2565	27-430472	1
17	Carrier w/Bearing	—	43040A1	1
18	Tube, Oiler	—	43046	1
19	Sleeve	—	42461A1	1
20	Ring	—	42461A1	1
21	Drive Shaft	—	45-43031A1	1
22	Shim Assembly	—	15-44492A1	AR
23	Race (sold with #24)	18-1118	31-42677A1	1
24	Bearing (sold with #23)	18-1118	31-42677A1	1
25	Pinion Gear	—	43-44484	1
26	Pinion Nut	18-3719	11-35921	1
27	Seal	18-2054	26-8164641	1
28	Bushing Assembly	—	23-43052A4	1
29	Screw	—	10-824832-6	2
30	O-Ring	18-7198	25-45710	1
31	E-Ring	18-4295	53-29641	1
32	Shift Shaft	—	43048A1	1
33	Gasket	18-2945	12-19183	3
34	Plug	—	10-28653	1
35	Plug	18-2244	10-79953	1
36	Plug	18-2375	22-67892A1	1
37	Trim Tab	18-6011	31640A1	1
38	Bolt, Anode Mounting	18-6245	10-15942	1
39	Washer, Anode Mounting	18-4858-9	12-45176	1
40	Shim Cam	—	76039	1
41	Shim Assembly	—	15-44491A1	AR
42 & 43	Bearing & Race	18-1156	13-30894A1	1
44	Roller Bearing	18-1157	31-30895	1
45	Forward Gear	—	43-12634A2	1
46 & 47	Cam Follower Assembly	—	12239A1	1
48	Ball Bearing	—	30-44530	3
49	Spring	—	24-30622	1
50	Clutch	18-2236	52-822539	1
51	Cross Pin	18-2357	17-30632	1
52	Spring	18-2348	24-30893	1
53	Prop Shaft	—	44-12238T	1
54	Reverse Gear	—	43-12635	1
55	O-Ring	18-7961	25-97386	1
56	Thrust Bearing	18-1112	31-12576	1
57	Thrust Washer	18-1191	12-12577	1
58	Roller Bearing	18-1113	31-12578	1
59	Bearing Carrier	—	12596A2	1
60	Washer	—	12-70132	2
61	Nut	—	11-401198	2
62	Roller Bearing	18-1158	31-30956	1
63	Seal	18-2002	26-76868	1
64	Seal	18-2053	26-70081	1
65	Thrust Washer	18-4221	13191A1	1
66	Tab Washer	18-3200	14-31210	1
67	Prop Nut	18-3700	11-52707	1

AR As required

V-150
Serial # A904645 & earlier

V-175
Serial # 664875(

V-200
Serial # 662522(



Complete Gear Housings Listed on Page 437

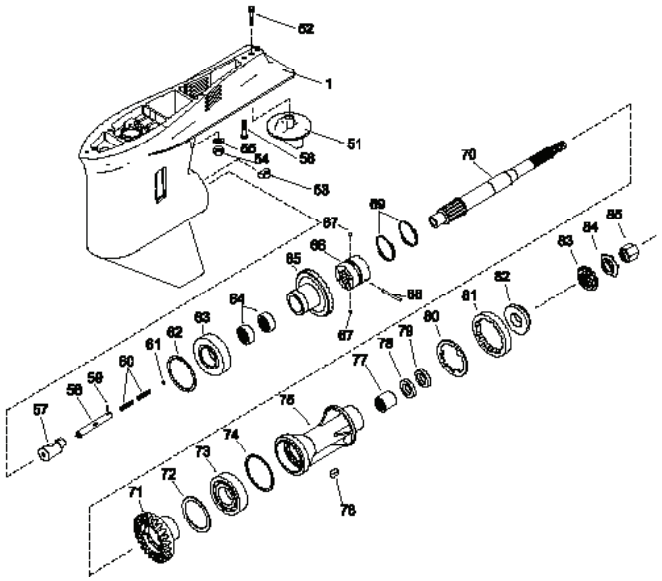


Figure #	Description	Part #	O.E.M. #	Qty.
1	Gear Housing	~	1647-9148A65	1
2	Water Insert (Starboard)	~	66885	1
	Water Insert (Port)	~	66884	1
3	Screw	18-3197	10-76156	1
4	Drain Screw	18-2375	22-67892A1	1
5	Washer	18-2945	12-19183	2
6	Nut	18-2344	11-45812	1
7	Dowel Pin	~	17-43044	2
8	Vent Screw	18-2244	10-79953	1
9	Stud	~	16-78638	1
10	Stud	~	16-56297	1
11	Stud	~	16-30667	2
12	Stud	~	16-579201	2
13	Roller Bearing	~	31-35934A1	1
14	Pinion Gear	~	43-780811	1
15	Pinion Nut	18-3719	11-35921	1
16	Speedometer Tube	~	22-85822A10	1
17	Shift Shaft	~	78902 2	1
18	E-Clip	18-4295	53-29641	1
19	O-Ring	18-7153	25-25439	1
20	Shift Shaft Bushing	18-2155	23-77631A2	1
21	Seal	18-2054	26-816461	1
22	Rubber Washer	18-2316	12-77674	1
23	Sleeve	~	23-98621	1
24	Shim Assembly	18-2295	15-57007A1	AR
25	Roller Bearing	~	31-53079A1	1
26	Roller Bearing	~	31-53079A1	1
27	Drive Shaft Assembly	~	45-98682A1	1
28	Spring	~	24-34576	1
29	Pin	~	17-30545	1
30	Gasket	18-2826	27-856101	1
31	O-Ring	18-7162	25-33145	1
32	Seal	18-2014	26-89238	1
33	Seal	18-2013	26-16977	1
34	Water Pump Base	18-3416	46-96146A6	1
35	Gasket	18-2914	27-856081	1
36	Face Plate	18-3117	32435	1
37	Gasket	18-2915	27-856091	1
38	Key	~	28-56654	1
39	Impeller	18-3017	47-899842	1
40	Insert	18-3114	48752	1
41	Water Pump Body	18-3116	43-96148A1	1
42	Washer	18-4275	12-29245	3
43	Nut	18-3722	11-20361	2
44	Seal	18-3110	26-38970	1
45	Guide Sleeve	18-3109	23-29804	1
46	Washer	18-4270	12-36001	1
47	Nut	18-3722	11-45592	1
48	Slinger	18-7426	25-30271	1
49	Washer	18-4275	12-29245	3
50	Screw	~	10-96411	1
51	Trim Tab	18-6011	3164A1	1
52	Screw	~	10-66024	1
53	Shift Cam	~	78956	1
54	Nut	18-3721	11-34933	1
55	Washer	~	12-45176	2
56	Screw	~	10-65210	1
57	Cam Follower	~	89594A1	1
58	Actuator Rod	~	79911 1	1
59	Locating Pin	~	17-78906	1
60	Spring	~	24-749910	2
61	Washer	~	12-78910	1
62	Shim Assembly	18-2285	15-47397A1	AR
63	Bearing	18-1166	31-78172A1	1
64	Forward Gear	~	43-78082A3	1
65	Roller Bearing	18-1122	31-73363	2
66	Clutch	~	52-823174	1
67	Detent Pin	~	17-78909	2
68	Cross Pin	~	17-78905	1
69	Retaining Spring	~	24-78962	2
70	Prop Shaft	18-2239	44-94148	1
71	Reverse Gear	~	43-85462	1
72	Thrust Ring	~	68100 1	1
73	Ball Bearing	18-1155	30-88957	1
74	O-Ring	18-7159	25-31534	1
75	Bearing Carrier	18-1567	43567T1	1
76	Key	~	28-30281	1
77	Roller Bearing	18-1158	31-30956	1
78	Seal (Inner)	18-2002	26-76868	1
79	Seal (Outer)	18-2053	26-70081	1
80	Tab Washer	18-2299	14-79447	1
81	Cover Nut	18-3751	79448	1
82	Thrust Hub	18-4220	13171	1
83	Spline Washer	18-3714	12-31211A2	1
84	Tab Washer	18-3200	14-31210	1
85	Prop Nut	18-3700	11-52707	1

AR As required

18-1190
BALL BEARING
Replaces: 30-20839T, 30-20839, 30-62699, FI000034
Reverse gear for Force, Mercury, Mariner from 25-60HP (2, 3 cylinders, & 4-stroke) including 30Jet - 45Jet

18-1191
THRUST WASHER
Replaces: 12-12577
30-125HP

18-1111
REVERSE GEAR BEARING
Replaces: 31-62799A1

18-1112
REVERSE GEAR THRUST BEARING
Replaces: 31-12576

18-1113
REVERSE GEAR BEARING
Replaces: 31-12578, 31-12578T

18-1115
PINION BEARING
Replaces: 31-32898, 31-32898T, 31-29982

18-1117
PINION BEARING
Replaces: 31-42647A1, 31-42647, 31-F694057

18-1118
DRIVE SHAFT BEARING
Replaces: 31-42677A1

18-1122
INSIDE FORWARD GEAR BEARING
Replaces: 31-73363, 31-73363T

18-1143
TAPERED ROLLER BEARING
Replaces: 31-36387A1

18-1144
BEARING ASSEMBLY
Replaces: 31-48939A2

18-1153
BALL BEARING
Replaces: 30-63326, 30-63326T, 30-49313, 30-54215, 30-20464

18-1154
BALL BEARING
Replaces: 30-63742, 30-63742T

18-1155
BALL BEARING
Replaces: 30-88957A1, 30-88957T, 30-35914, 30-17927, 30-88957

18-1347
MAIN BEARING
Replaces: 31-88269T
For: 250/275/3.4L

18-1156
FORWARD GEAR BEARING
Replaces: 31-30894A1

18-1197
TAPERED FORWARD GEAR BEARING
Replaces: 31-828439A2
For: Alpha One Gen II (1996-97) (s/n 0F680000-0K999999)

18-1157
FORWARD GEAR INNER BEARING
Replaces: 31-30895, 31-30895T

18-1158
CARRIER BEARING
Replaces: 31-30956, 31-30956T, 31-F523058

18-1159
TAPERED ROLLER BEARING
Replaces: 31-35928A1, 31-35928T1

APPLICATION BEGINS ON NEXT PAGE

18-1163
TAPERED ROLLER BEARING
Replaces: 31-48941A1

18-1162
TAPERED ROLLER BEARING
Replaces: 31-38356A1, 31-F84901, FA84901, F84903

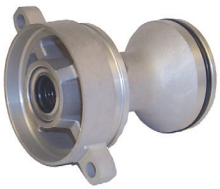
18-1166
TAPERED ROLLER BEARING
Replaces: 31-78172A1

18-1126
TAPERED ROLLER BEARING
Replaces: 31-54036A1

18-1170
LOWER PINION BEARING
Replaces: 31-812767A1

18-0557
SEAL CARRIER
Replaces: 888909A1
For: All Verado's 135/150/175/200/225/250/275

18-1567
CARRIER BEARING
Replaces: 43567T1, 43567A1, 96184A1
Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-175 (1976-99), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up), XR-6 (1992-99)



18-2370
CARRIER BEARING
Replaces: 19291A3
(Force 40/50 HP 1995-99, 70 HP 1991-95, 75 HP 1996-98) (Mercury/Mariner 30/40 HP 2 cyl 9854537-P016999, 30/40 4-stroke G760300-up, 40/50 HP/30Jet 3 cyl 9973100-up, 60 HP 3 cyl D000750-up, 60 HP 4-stroke 9973100-up)

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
30 (4-stroke, Bigfoot)	G760300 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 (4-stroke, non-Bigfoot)	G760300 & Up	—	—	—	18-1107	—	—	—
30 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
35 (2 cyl.)	6445653 & Up	—	—	—	18-1162	—	N/A	—
350	1960827 - 2874703	—	—	18-1162	—	N/A	—	
400 (2 cyl.)	2874704 - 3336257	—	—	—	18-1162	—	N/A	—
402	3336258 - 4117709	—	—	—	18-1162	—	N/A	—
402	4117710 - 4860102	—	—	—	18-1162	—	N/A	—
402/40 (2 cyl.)	4860103 - 5556229	—	—	—	18-1162	—	N/A	—
40 (2 cyl.)	5556230 - G053313	—	—	—	18-1162	—	N/A	—
40 (4 cyl.)	C159200 & Up	—	—	—	18-1162	—	N/A	—
40 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
40 (4-stroke, 4 cyl. Bigfoot)	T228405 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, 4 cyl. non-Bigfoot)	T228405 & Up	—	—	—	18-1170	—	—	—
40 EFI (4-stroke, 3 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1103	18-1190	—	—
40 EFI (4-stroke, 3 cyl. Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 EFI (4-stroke, 4 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1170	—	—	—
45 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
45 (Bodensee 4-stroke, Bigfoot)	G231123 - T178499	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
45 (Bodensee 4-stroke, non-Bigfoot)	G231123 - T178499	—	—	—	18-1103	—	—	—
500	2305101 - 2858813	—	—	—	18-1162	—	N/A	—
500	2858814 - 4140999	—	—	—	18-1162	—	N/A	—
500	4141000 - 4357639	—	—	—	18-1162	—	N/A	—
500 / 50	4357640 - 4962055	—	—	—	18-1162	—	N/A	—
500 / 50	4962056 - 5531629	—	—	—	18-1162	—	N/A	—
50 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
50 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
50 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—

① Standard Rotation Only.
③ For Units With A Casting Number Of 1655-9572C Only.
④ For Units With A Casting Number Of 1674-814247C Only.
⑤ Two Bearings Required.
⑥ For 5/8 Dual Bearing Application.
⑦ Use 18-1155 For Counter Rotation Applications.

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
30 (4-stroke, Bigfoot)	G760300 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 (4-stroke, non-Bigfoot)	G760300 & Up	—	—	—	18-1107	—	—	—
30 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
30 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
35 (2 cyl.)	6445653 & Up	—	—	—	18-1162	—	N/A	—
350	1960827 - 2874703	—	—	18-1162	—	N/A	—	
400 (2 cyl.)	2874704 - 3336257	—	—	—	18-1162	—	N/A	—
402	3336258 - 4117709	—	—	—	18-1162	—	N/A	—
402	4117710 - 4860102	—	—	—	18-1162	—	N/A	—
402/40 (2 cyl.)	4860103 - 5556229	—	—	—	18-1162	—	N/A	—
40 (2 cyl.)	5556230 - G053313	—	—	—	18-1162	—	N/A	—
40 (4 cyl.)	C159200 & Up	—	—	—	18-1162	—	N/A	—
40 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
40 (4-stroke, 4 cyl. Bigfoot)	T228405 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 (4-stroke, 4 cyl. non-Bigfoot)	T228405 & Up	—	—	—	18-1170	—	—	—
40 EFI (4-stroke, 3 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1103	18-1190	—	—
40 EFI (4-stroke, 3 cyl. Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
40 EFI (4-stroke, 4 cyl. non-Bigfoot)	T409000 & Up	—	—	—	18-1170	—	—	—
45 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
45 (Bodensee 4-stroke, Bigfoot)	G231123 - T178499	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
45 (Bodensee 4-stroke, non-Bigfoot)	G231123 - T178499	—	—	—	18-1103	—	—	—
500	2305101 - 2858813	—	—	—	18-1162	—	N/A	—
500	2858814 - 4140999	—	—	—	18-1162	—	N/A	—
500	4141000 - 4357639	—	—	—	18-1162	—	N/A	—
500 / 50	4357640 - 4962055	—	—	—	18-1162	—	N/A	—
500 / 50	4962056 - 5531629	—	—	—	18-1162	—	N/A	—
50 (4 cyl.)	5531630 & Up	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
50 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
50 (4-stroke, Bigfoot)	G231123 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
50 (4-stroke, non-Bigfoot)	G231123 & Up	—	—	—	18-1107	—	—	—
50 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1107	—	—	—
50 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
55 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
55 Seapro, Marathon, Pontoon	D000750 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
60 (3 cyl.)	6428681 - D000749	—	—	—	18-1162	—	N/A	—
60 (3 cyl.)	D000750 - G589999	—	—	—	18-1170	—	N/A	—
60 EFI (4-stroke, non-Bigfoot)	T409000 & Up	—	—	—	18-1103	—	—	—
60 EFI (4-stroke, Bigfoot)	T409000 & Up	18-1118	—	18-1157	18-1156	18-1113	18-1112	18-1158
650 (4 cyl.)	1542745 - 1765403	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2119749 - 2309310	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2309311 - 2452709	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2503991 - 2803561	18-1153	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2803562 - 2874263	—	—	18-1157	18-1156	—	N/A	18-1158
650 (4 cyl.)	2997339 & Up	—	—	18-1157	18-1156	—	N/A	18-1158
650 (3 cyl.)	3293184 - 3525440	—	—	—	18-1162	—	N/A	—
650 (3 cyl.)	3547987 - 4571651	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	4571652 - 4977156	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	4977157 - 5579016	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	5579017 - 6428680	—	—	—	18-1162	—	N/A	—
70 (3 cyl.)	A996142 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
75 (4 cyl.)	6432901 & Up	—	—	18-1157	18-1156	N/A	N/A	18-1158
75 (3 cyl.)	A996142 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
800 (4 cyl.)	2559001 - 3144218	18-1153	—	18-1157	18-1156	—	N/A	18-1158
800 (4 cyl.)	3144219 - 3493912	—	—	18-1157	18-1156	—	N/A	18-1158
80 (4 cyl.)	4831999 - 6432900	—	—	18-1157	18-1156	N/A	N/A	18-1158
80 (3 cyl.)	A996142 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
850 (4 cyl.)	3493913 - 4831998	—	—	18-1157	18-1156	—	N/A	18-1158
900 (6 cyl.)	1766824 - 1869775	18-1153	—	18-1157	18-1156	—	N/A	18-1158
900/90 (6 cyl.)	4845301 - & Up	—	—	18-1157	18-1156	N/A	N/A	18-1158
90 (3 cyl.)	A996142 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158

① Standard Rotation Only.
③ For Units With A Casting Number Of 1655-9572C Only.
④ For Units With A Casting Number Of 1674-814247C Only.
⑤ Two Bearings Required.
⑥ For 5/8 Dual Bearing Application.
⑦ Use 18-1155 For Counter Rotation Applications.
⑧ Using pinion stamped 43-19672.

Model	Serial Number	Bearing (Drive Shaft)	Bearing Pinion	Inside Bearing Forward Gear	Outside Bearing Forward Gear	Bearing Reverse Gear	Thrust Bearing Reverse Gear	Bearing Model Carrier
100 (4 cyl.)	B209468 - & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
1150	2836019 - 2933900	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	2933901 - 3525440	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	3525441 - 4112634	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1150	4112635 - 4855152	—	—	18-1157	18-1156	—	N/A	18-1158
1150 / 115	4855153 - 5314655	—	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	5314656 - 5600966	—	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	5600967 - 6436122	—	—	18-1157	18-1156	N/A	N/A	18-1158
115 (6 cyl.)	6436123 & Up	—	—	18-1157	18-1156	N/A	N/A	18-1158
115 (4 cyl.)	C100000 & Up	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
125 (4 cyl.)	0T627234 & Below ⑧	18-1118	N/A	18-1157	18-1156	18-1113	18-1112	18-1158
1250	2314956 - 2839368	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1350	2839369 - 2940020	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1350	2940021 - 3293233	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1400	3293234 - 3502805	18-1153	—	18-1157	18-1156	—	N/A	18-1158
140	4865687 & Up	—	—	18-1157	18-1156	N/A	N/A	18-1158
1500	3502806 - 4121434	18-1153	—	18-1157	18-1156	—	N/A	18-1158
1500	4121435 - 4865677	—	—	18-1157	18-1156	—	N/A	18-1158
V-135	A904646 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-135	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-135	C239553 & Up	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-135	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150	4868998 - 5432021	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	5432022 - 6042945	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6042946 - 6443212	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6443213 - 6616990	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	6616991 - A904645	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	A904646 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-150	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166①	18-1155	N/A	18-1158
V-150	C239553 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-150XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	4301235 - 5393736	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	5393737 - 6618750	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	6618751 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-175	C100861 & Up	18-1143	18-1117	18-1122 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	C239553 & Up	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175XRI (EFI)	D000750 & Up	18-1143	18-1117	18-1122 ⑤ ⑥	18-1166	18-1155	N/A	18-1158
V-175XRI (EFI)	D000750 & Up	18-1143	18-1117	18-1122 ⑤ ⑥	18-1166	18-1155	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-175XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200	4839034 - 5363917	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	5363918 - 6073191	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6073192 - 6203990	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6203991 - 6435502	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6435503 - 6625220	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200	6625221 - C100860	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200/ V-200 (EFI)	C100861 - C291519	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200 (2.5L)	C291520 - D081999	18-1143	18-1117	18-1122 ⑥ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200	D082000 & Up	18-1143	18-1117	18-1115 ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200XRI (EFI)	C291520 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	—	18-1157	18-1156 ①	N/A	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-200XRI (EFI)	D082000 & Up	18-1143	18-1117	18-1115 ⑤ ①	18-1166 ① ⑦	18-1155 ①	N/A	18-1158
V-220	B117316 & Up	18-1143	18-1117	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
V-225	5628028 & Up	—	—	18-1122 ⑤	18-1166	18-1155	N/A	18-1158
225	D280813 & Up	18-1143	18-1117	18-1157 ①	18-1159 ①	18-1155 ①	N/A	18-1158
XR-4 ③	B242885 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4	B242885 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4 ③	C100861 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4 ④	C100861 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-4	C239553 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158
XR-6	D082000 & Up	18-1143	—	18-1157	18-1156	N/A	N/A	18-1158

① Standard Rotation Only.
③ For Units With A Casting Number Of 1655-9572C Only.
④ For Units With A Casting Number Of 1674-814247C Only.
⑤ Two Bearings Required.
⑥ For 5/8 Dual Bearing Application.
⑦ Use 18-1155 For Counter Rotation Applications.
⑧ Using pinion stamped 43-19672.

Display Package

18-2244
18-22441-9①
(PKG. OF 50 WITHOUT GASKET)
DRAIN PLUG
• 3/8" -16 thread
Replaces: 10-20259, 10-28634, 10-28634A1, 10-79953A2, 10-79953Q2, 10-79953, 10-79953Q04, 816610A1, 816610A2, F40109, 10-F50109
Includes gasket **18-2945**

② **18-2375D**

Display Package

18-2375
18-23751-9①
(PKG. OF 50 WITHOUT GASKET)
DRAIN PLUG
• 3/8" -16 thread
Replaces: 10-14834, 10-14834A1, 22-67892, 22-67892A1, 22-67892A05, 22-67892A06, 28-8M0058389
Includes gasket **18-2945**

18-2155
SHIFT SHAFT HOUSING BUSHING
Replaces: 23-37428A1, 23-55419A1, 23-77631A2
35-200 HP

① Priced per Package ② Items ending in "D" are Display Packaged - Regular number is Non-Display

18-3719
PINION NUT
Replaces: 11-35921, 11-47411, 11-826375, 11-F694188
5/8" - 18 thread • 1 1/16" wrench

18-2359
DRIVE SHAFT NUT SET

— INCLUDES —

Sierra #	Description	Replaces:
18-3719	Pinion Nut	11-35921
18-2343	Pinion Nut Washer	12-92721
18-2343-9 ②	Pinion Nut Washer	12-92721

② Priced per Package

18-1736
DRIVESHAFT ASSEMBLY
Replaces: 45-43031A1
Fits: 100 4 cyl (1988 & Up), 115 4 cyl (1989 & Up), 125 4 cyl (1994 & Up)

18-1737
DRIVESHAFT (32 1/4" long)
Replaces: 45-440001
Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 Mag/EFI (1993-95), V-150 DFI 2.5L (1998 & Up), V-150 Mag (1980-85), V-175 (1976-99), V-175 EFI (1996 & Up), V-175 Mag/EFI (1991-95), V-175 DFI 2.5L (2001 & Up), V-175 XRI EFI (1991-95), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 Mag/EFI (1992-95), V-200 EFI 2.5L (2002 & Up), V-200 XRI/EFI (1991-95), XR-4 (1988-91), XR-6 (1992 & Up)

18-2239
PROP SHAFT
Replaces: 44-94148

18-2254
PROP SHAFT
Replaces: 44-850308

18-2260
PROP SHAFT
Replaces: 44-17915

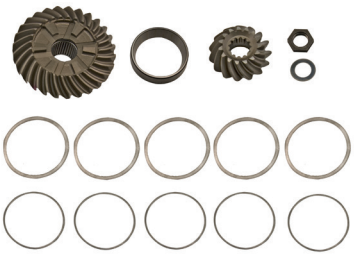
18-2236
SLIDING CLUTCH
Replaces: 52-12777, 52-34239, 52-814756, 52-822539, 52-822539T

18-1550
COMPLETE GEAR SET
Replaces: 43-850036T, 43-881260A3, 52-850048T
Forward, Pinion, Reverse and Clutch for 4 cyl.: Fits: 100 4 cyl with 6 JAW reverse clutch(1988-98), 115 4 cyl with 6 JAW reverse clutch(1989-98), 125 4 cyl with 6 JAW reverse clutch(1994-98) (2.07:1 Ratio)

18-1551
COMPLETE GEAR SET
Replaces: 43-803615T2, 52-859340T, 43-828175A1
Forward, Pinion, Reverse and Clutch for V-6:
Fits: V-150 (XR6, Mag III)(1997 & Up), V-150 EFI (1997 & Up), V150 DFI (1998 & Up), V-175 (1997 & Up), V-175 EFI (1997 & Up), V-175 DFI (2001 & Up), V-200 (1997 & Up), V-200EFI 2.5L (1997 & Up) (1.87:1 Ratio)

18-1560
REVERSE GEAR
Replaces: 43-850036T, 43-850036
Fits: 75 4-Stroke (2000-02), 90 4-Stroke (2000-02), 100 4 cyl with 6 JAW Rev Clutch (1988 & Up), 115 4 cyl with 6 JAW Rev Clutch (1989 & Up), 115 4-Strke EFI (2001 & Up), 125 4 cyl with 6 JAW Rev Clutch (1994 & Up) (2.07:1 Ratio)

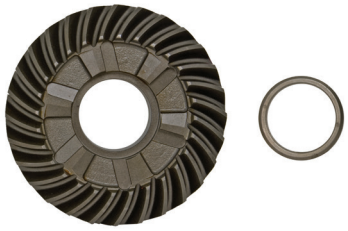
18-1562
CLUTCH
Replaces: 52-850048T, 53-850048
Fits: 40 4-Stroke 4cyl Bigfoot(2001 & Up), 50 4-Stroke Bigfoot (1995 & Up), 60 3 cyl with 6 JAW Rev (1998 & Up), 60 4-Stroke Bigfoot (2001 & Up), 70 3 cyl with 6 JAW Rev Clutch (1987 & Up), 75 3 cyl with 6 JAW Clutch (1990-98), 75 3 cyl (1999 & Up), 75 4-Stroke 1596cc (2000-03), 80 3 cyl with 6 JAW Rev Clutch (1987 & Up), 90 3 cyl with 6 Jaw Rev Clutch (1987-98), 90 3 cyl (1999 & Up), 90 4-Stroke 1596cc (2000-03), 100 4 cyl w 6 JAW Rev Clutch (1988-98), 100 4 cyl (1999 & Up), 115 4 cyl with 6 JAW Rev Clutch (1989-98), 115 4 cyl (1999 & Up), 115 4-Stroke 1741cc (2001-03), 125 4 cyl with 6 JAW Rev Clutch (1994-98), 125 4 cyl (1999 & Up)



18-1564
GEAR SET
Replaces: 43-803615T2, 43-803615T1
Fits: V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-150 EFI 2.5L (2002 & Up), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-175 EFI 2.5L (2002-03), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up) (1.87:1 Ratio)

SHAFT APPLICATION BEGINS ON NEXT PAGE

18-1565
CLUTCH
Replaces: 52-859340T
Fits: V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 Mag/EFI (1993-95), V-150 DFI 2.5L (1998 & Up), V-150 Mag (1980-85), V-175 (1976-99), V-175 EFI (1996 & Up), V-175 Mag/EFI (1991-95), V-175



18-1566
REVERSE GEAR
Replaces: 43-828175A1
Fits: V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-175 (1976-99), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up), XR-6 (1992-99) **(1.87:1 Ratio)**

18-4830
GEAR HOUSING ASSEMBLY
Replaces: 1667-9011G59
Fits: 100 4cyl (1988-99), 115 4cyl (1989 & Up), 115 3cyl DFI (2004 & Up), 115 EFI 4-Stroke(2001 & Up), 125 4cyl (1994 & Up), 30 4-Stroke (1999-01), 30 Carb 3cyl 4-Stroke (2002 & Up), 40 4-Stroke (1998-01), 40 4-Stroke 4cyl (2001-02), 40 Carb 3cyl 4-Stroke (2002 & Up), 40 EFI 4cyl 4-Stroke (2002 & Up), 40 Jet (2001 & Up), 45 Jet (1994-98), 50 4-Stroke (1995-00), 50 4cyl 4-Stroke (2001-02), 50 Bigfoot 4-Stroke(1995-00), 50 EFI 4cyl 4-Stroke (2002 & Up), 55 3cyl (1996 & Up), 60 3cyl (1984 & Up), 60 3cyl Bigfoot (1998), 60 4cyl 4-Stroke (2001-02), 60 EFI 4cyl 4-Stroke (2002 & Up), 65 Jet (1994 & Up), 75 3cyl (1987 & Up), 75 4-Stroke (2000 & Up), 75 3cyl 1.5L DFI (1995 & Up), 80 Jet (1994 & Up), 90 3cyl (1987 & Up), 90 4-Stroke (2000 & Up), 90 3cyl 1.5L DFI (2004 & Up) with 6 Jaw Clutch (Design II)

18-4832
GEAR HOUSING ASSEMBLY
Replaces:1647-9148T93
Fits: 140 Jet (All), Magnum III (1992-99), V-115 DFI 2.5L (2000), V-135 (1986 & Up), V-135 DFI 2.5L (1998 & Up), V-150 (1978 & Up), V-150 EFI (1996-01), V-150 DFI 2.5L (1998 & Up), V-175 (1976-99), V-175 EFI (1996-01), V-175 DFI 2.5L (2001 & Up), V-200 (1978 & Up), V-200 EFI (1989-01), V-200 EFI 2.5L (2002 & Up), XR6 (1992 & Up)

18-4850
COMPLETE GEARCASE
Replaces: 1667-9011G77, 1667-9011G78, 1667-9011G10, 1667-9011G11, 1667-9011G51, 1667-9011J6, 1667-9011R6
Fits: 100/115/125 4-cyl with 6 Jaw Clutch (Design II) (2.07:1 Ratio)

18-4851
COMPLETE GEARCASE
Replaces: 1647-6693A3, 1647-7350A5, 1647-7350A26, 1647-8688A1, 1647-9148A69, 1647-9148A8, 1647-9148A84, 1647-9148T84, 1647-9148R84
Fits: 135/150/200/225 V6 (1.87:1 Ratio)

MERCURY OUTBOARD LOWER UNIT APPLICATIONS

Model	Serial Number	Drive Shaft	Pinion Nut	Propeller Shaft	Clutch	
40 Four Stroke - BigFoot	0T178500 - 1B226999		18-3719	18-2254	18-1562	
50 Four Stroke - BigFoot	0G231123 - 1B226999		18-3719	18-2254	18-1562	
60 Sea Pro/Marathon/BigFoot	0G590000 & UP		18-3719	18-2254	18-1562	④
60 Four Stroke - BigFoot	0T178500 - 1B226999		18-3719	18-2254	18-1562	
650 (4 cyl.)	1542745 - 1765403	N.L.A.	—	—	18-2236	
650 (4 cyl.)	2119749 - 2309310	—	—	—	18-2236	
650 (4 cyl.)	2309311 - 2452709	—	18-3719	—	18-2236	
650 (4 cyl.)	2503991 - 2803561	—	18-3719	—	18-2236	
650 (4 cyl.)	2803562 - 2874263	—	18-3719	—	18-2236	
650 (4 cyl.)	2997339 & Up	—	18-3719	—	18-2236	
70 (3 cyl.)	A996142 - & Up	—	18-3719	—	18-2236	⑤
70 (3 cyl.)	A996142 - & Up		18-3719	18-2254	18-1562	
75 (4 cyl.)	6432901 & Up	—	18-3719	—	18-2236	
75 (3 cyl.)	A996142 - & Up	—	18-3719	—	18-2236	⑤
75 (3 cyl.)	A996142 - 0G760299	—	18-3719	18-2254	18-1562	
75 (3 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562	
75 DFI	0T980000 & Up		18-3719	18-2254	18-1562	
75 Four Stroke	0G960500 - 0T800999		18-3719	18-2254	18-1562	
800 (4 cyl.)	2559001 - 3144218	—	18-3719	—	18-2236	
800 (4 cyl.)	3144219 - 3493912	—	18-3719	—	18-2236	
80 (4 cyl.)	4831999 - 6432900	—	18-3719	—	18-2236	
80 (3 cyl.)	A996142 & Up	—	18-3719	—	18-2236	⑤
80 (3 cyl.)	A996142 & Up		18-3719	18-2254	18-1562	④
850 (4 cyl.)	3493913 - 4831998	—	18-3719	—	18-2236	
900 (6 cyl.)	1766824 - 1869775	N.L.A.	—	—	18-2236	
900/90 (6 cyl.)	4845301 - & Up	—	18-3719	—	18-2236	
90 (3 cyl.)	A996142 - 0G760299	—	18-3719	—	18-2236	⑤
90 (3 cyl.)	A996142 - 0G760299		18-3719	18-2254	18-1562	④
90 (3 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562	
90 DFI	0T801000 & Up		18-3719	18-2254	18-1562	
90 Four Stroke	0G960500 - 0T800999		18-3719	18-2254	18-1562	

① Long shaft only
② Standard rotation only
③ Offshore only
④ 6 Jaw reverse clutch
⑤ 3 Jaw reverse clutch
⑥ Pre-load pin, w/o driveshaft nut
N.L.A. No longer available

APPLICATION CONTINUED ON NEXT PAGE

MERCURY OUTBOARD LOWER UNIT APPLICATIONS

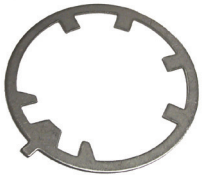
Model	Serial Number	Drive Shaft	Pinion Nut	Propeller Shaft	Clutch
100 (4 cyl.)	B209468 - 0G760299	—	18-3719	—	18-2236 ⑤
100 (4 cyl.)	B209468 - 0G760299		18-3719	18-2254	18-1562 ④
100 (4 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562
1150	2836019 - 2933900	—	18-3719	—	18-2236
1150	2933901 - 3525440	—	18-3719	—	18-2236
1150	3525441 - 4112634	—	18-3719	—	18-2236
1150	4112635 - 4855152	—	18-3719	—	18-2236
1150 / 115	4855153 - 5314655	—	18-3719	—	18-2236
115 (6 cyl.)	5314656 - 5600966	—	18-3719	—	18-2236
115 (6 cyl.)	5600967 - 6436122	—	18-3719	—	18-2236
115 (6 cyl.)	6436123 & Up	—	18-3719	—	18-2236
115 (4 cyl.)	C100000 - 0G760299	—	18-3719	—	18-2236 ⑤
115 (4 cyl.)	C100000 - 0G760299		18-3719	18-2254	18-1562 ④
115 (4 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562
115 DFI	0T801000 & Up	—	18-3719	18-2254	18-1562
115 Four Stroke	0T178500 - 0T800999		18-3719	18-2254	18-1562
1250	2314956 - 2839368	—	18-3719	—	18-2236
125 (4 cyl.)	0D283222 - 0G760299	—	18-3719	—	18-2236 ⑤
125 (4 cyl.)	0D283222 - 0G760299		18-3719	18-2254	18-1562 ④
125 (4 cyl.)	0G760300 & Up		18-3719	18-2254	18-1562
1350	2839369 - 2940020	—	18-3719	—	18-2236
1350	2940021 - 3293233	—	18-3719	—	18-2236
1400	3293234 - 3502805	—	18-3719	—	18-2236
140	4865687 & Up	—	18-3719	—	18-2236
1500	3502806 - 4121434	—	18-3719	—	18-2236
1500	4121435 - 4865677	—	18-3719	—	18-2236
V-135	0A904646 - 0G437999	18-1737	18-3719	18-2239	—
V-135	0G438000 - 0T178499	18-1737	18-3719	18-2239 ②	—
V135 DFI	G590000 - 1B417701	18-1737	18-3719	18-2239	18-1565
V140	T178500 & Up	—	18-3719	18-2239	—
V-150 (Casting # 1647-6670C)	4868998 - 0A904645	—	18-3719	—	—
V-150 (Casting #1647-8675C)	4868998 - 0A904645	—	18-3719	18-2239	—
V-150	4868998 - 0A904645	18-1737	18-3719	18-2239	—
V-150	0A904646 - 0G437999	18-1737	18-3719	18-2239	—
V-150	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-150 XR-4 (Casting #1655-9572C)	B242885 - 0D081999	—	18-3719	—	18-2236
V-150 XR-4 (Casting #1674-814247C)	B242885 - 0D081999	—	18-3719	—	18-2236
V-150 XR-6	D082000 - 0G303045	18-1737	18-3719	18-2239	18-2236
V-150 XR-6	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-150XRI (EFI)	D082000-0G437999	18-1737	18-3719	— ②	18-2236 ②
V-150XRI (EFI)	0G438000 & Up	18-1737	18-3719	18-2239 ②	18-1565
V150 DFI	G590000 & Up	18-1737	18-3719	18-2239	—
V-175	4301235 - 5393736	— ⑥	18-3719	—	—
V-175	5393737 - 6618750	— ⑥	18-3719	18-2239	—
V-175	6618751 - 0G437999	18-1737	18-3719	18-2239	—
V-175	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-175XRI (EFI)	D000750 - 0G437999	18-1737	18-3719	18-2239	—
V-175XRI (EFI)	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200	4839034 - 6625220	— ⑥	18-3719	18-2239	—
V-200	6625221 - 0G437999	18-1737	18-3719	18-2239	—
V-200	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200 (EFI)	C100861 - 0G437999	18-1737	18-3719	18-2239	—
V-200 (EFI)	0G438000 & Up	18-1737	18-3719	18-2239	18-1565
V-200 (2.5L)	C291520 - D081999	—	18-3719	18-2239 ②	—
V-200 DFI	0G438000 & Up		18-3719		18-1565
V-220	B117316 & Up	—	18-3719	18-2239	—
V-225	5628028 & Up	— ①	18-3719	18-2239	—
225	D280813 & Up	—	18-3719	—	—
HIGH PERFORMANCE MODELS					
2.4 EFI	B290010& Up	—	18-3719	18-2260 ② ③	—
XR-2	B290314 - C276429	—	18-3719	18-2260 ②	—
MOD-VP	B290066 - C276379	—	18-3719	18-2260	—

① Long shaft only
② Standard rotation only
③ Offshore only
④ 6 Jaw reverse clutch
⑤ 3 Jaw reverse clutch
⑥ Pre-load pin, w/o driveshaft nut
N.L.A. No longer available

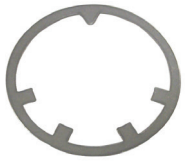
PKG. OF 10

18-0202-9⑧
INSERT
Replaces: 8227731
Fits: Mercury/Mariner 25-125hp Outboards

18-3751
SPANNER NUT
Replaces: 79448
For: V-6



18-2298
TAB WASHER
Replaces: 14-18323, 14-17460



18-2299
TAB WASHER
Replaces: 14-79447, 14-52833

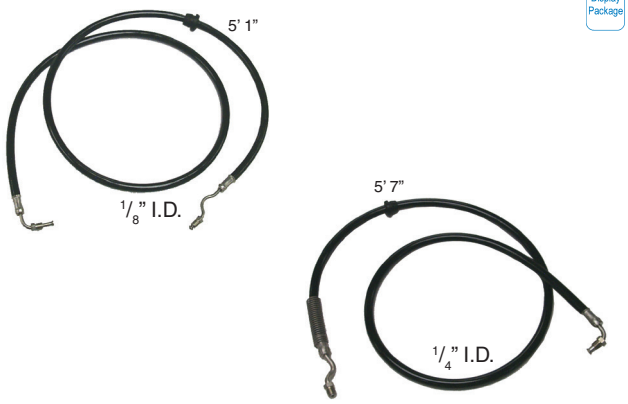
STAINLESS STEEL LOCKNUTS

Part #	O.E. #	Thread Size	Std. Pkg.
*18-3720 ⑦	11-34932	3/8" - 24	1
*18-3721 ⑦	11-34933, 11-95702, 11-82671015, 11-46355, 11-33962, 11-29241, 11-24648, 11-22178, 11-21298	7/16" - 20	6
*18-3722 ⑦	11-35888, 11-20361, 11-8267089	1/4" - 28	5
*18-3723 ⑦	11-45592	5/16" - 24	1

***To order locknuts in packages of 5, add -9 to end of part number**

⑧ Priced per package

Display Package



POWER TRIM HOSE

For all power trim equipped, inline engines except models with power trim pump mounted between the engine clamp brackets.

Part #	Replaces:	Description	
18-2110	32-45327, 32-88005, 32-97153A1	Small Diameter	2 required per engine
18-2111	32-88006, 32-45959, 32-97154A1	Large Diameter	2 required per engine

Display Package

①18-3701D

18-3701
PROP NUT KIT

Replaces: 11-52707A1, 11-52707A2, 11-52707Q1

—CONTAINS—

Part #	O.E. #	Description
18-3200 (2)	14-31210, 14-816629	Tab Washer
18-3700	11-52707	Prop Nut

Display Package

①18-3702D

18-3702
PROP NUT KIT

Replaces: 11-69578A1, T1, Q1

—CONTAINS—

Part #	O.E. #	Description
18-3204 (2)	14-76281	Tab Washer
18-3704	11-69578	Prop Nut

PKG. OF 10

18-3200
18-3200-9②
TAB WASHER

Replaces: 14-31210, 14-816629, 14-816629Q, 14-F697140

PKG. OF 10

18-3204
18-3204-9②
TAB WASHER

Replaces: 14-76281

18-3700
PROP NUT

Replaces: 11-52707, 11-52707A1, 11-52707Q1, 11-52707A2, 11-827614 F7040

18-3704
PROP NUT

Replaces: 11-69578

18-3703
PROP NUT

Replaces: 11-88228
For: 9.9-25 HP 1986-Up

18-3714
BRASS CASTLE WASHER

Replaces: 12-31211A2, 12-31211, 12-31211A3, 12-31211Q03
For: 135-275 HP (V6 2 cycle)

TAB WASHER/PROP NUT/PROP NUT KIT APPLICATION

HP	Beg. S/N	End. S/N	Tab Washer	Prop Nut	Prop Nut Kit
9.9 ④	G760300	& UP	—	18-3703	—
15 ④	G590000	& UP	—	18-3703	—
18	5837437	& UP	—	18-3703	—
20	6443973	& UP	—	18-3703	—
25	6416713	& UP	—	18-3703	—
35	— ③	—	18-3204	18-3704	18-3702
40	— ③	—	18-3204	18-3704	18-3702
50	— ③	—	18-3204	18-3704	18-3702
60	— ③	—	18-3204	18-3704	18-3702
65	1542745	2503990	18-3200	—	—
65	2503991	3293183	18-3200	18-3700	18-3701
70	1482212	1566239	18-3200	—	—
70	— ③	A996141	18-3204	18-3704	18-3702
70	A996142	& UP	18-3200	18-3700	18-3701
75	6432901	& UP	18-3200	18-3700	18-3701
80	1405637	1566239	18-3200	—	—
80	2559001	& UP	18-3200	18-3700	18-3701
85	1460999	3493912	18-3200	—	—
85	3493913	4831998	18-3200	18-3700	18-3701
90	1766824	4845300	18-3200	—	—
90	4845301	& UP	18-3200	18-3700	18-3701
95	1869776	2318585	18-3200	—	—
100	1464949	2484632	18-3200	—	—
100	2484633	2836018	18-3200	18-3700	18-3701
100	B209468	& UP	18-3200	18-3700	18-3701
110	1870204	2314955	18-3200	—	—
115	2836019	& UP	18-3200	18-3700	18-3701
125	2314956	2536209	18-3200	—	—
125	2536210	2839368	18-3200	18-3700	18-3701
135	2839369	3293233	18-3200	18-3700	18-3701
140	3293234	& UP	18-3200	18-3700	18-3701
150(Inline)	3502806	& UP	18-3200	18-3700	18-3701
V-6	All	—	18-3200	18-3700	18-3701

③ Fits most applications ④ 4-Stroke Bigfoot

Display Package

18-4444
PROP WRENCH

Replaces: 91-95830A1, 91-95830, 91-38277A1

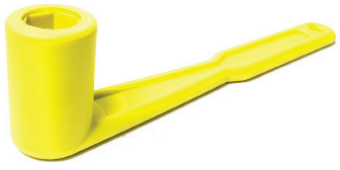
Display Package

18-4446
PROP WRENCH KIT

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3200	Tab Washer	14-31210,14-816629	2
18-3700	Prop Nut	11-52707	1
18-4444	Prop Wrench	91-95830A1	1

Display Package



18-4459
PROP WRENCH

Replaces: 91-821887A1, 91-859046Q4, 91-859046T4

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per Package

18-9075
SPACER
Replaces: 23-888690
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)

18-9076
COLLAR
Replaces: 23-888690-1
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)

18-9077
WAVE WASHER
Replaces: 13-888363-2
For: 2-Stroke: 115hp. - 300hp. (1993-Current) 4-Stroke: 115hp. - 225hp. (2002-Current)

18-9079
WAVE WASHER KIT
Replaces:
Fits: Yamaha 2-stroke 115-300hp (1993 & Up); Yamaha 4-stroke 115-225hp (2002 & Up); Mercury 4-stroke 225 EFI S/N 0T653945 & Up

18-9078
STAINLESS STEEL WASHER
Replaces: 12-855682-2
For: 2-Stroke: 115hp. - 300hp. (1993-Current)
4-Stroke: 115hp. - 225hp. (2002-Current)

① **18-4220D** Display Package

THRUST WASHER

Part #	Replaces
18-4220	12-13171, 12-77987, 12-8354671, 12-77987A1, 12-835467, 12-835467Q01 V-6 Outboards & Mercruiser Sterndrives
18-4221	13191A1,75282A1 4 & 6 Inline - 75-150 HP

18-4233
THRUST WASHER
Replaces: 73345, 73345A1, 12-92647M
35-70 HP

Display Package

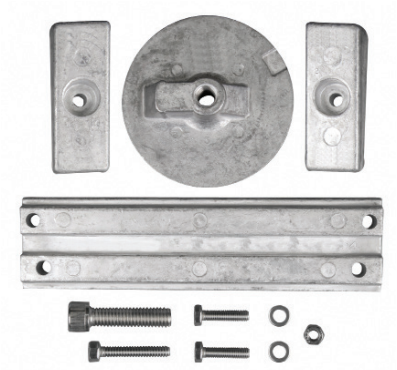
18-9010
MOTOR FLUSHER
Heavy Duty

18-3607
RETAINER BRACKET
Replaces: 893409
For: 200/225 4_Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)

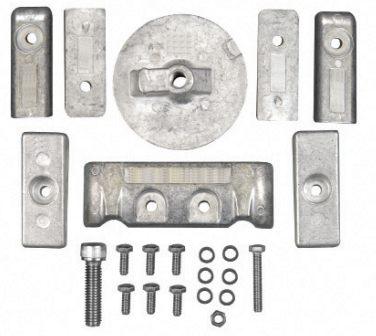
18-2700
STEERING CYLINDER SEAL KIT
Replaces: 896173A01, 8M0045604
For: 200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)

18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with three ram intrigrel tilt/trim.

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water or salt water environments.



18-6156A
18-6156M
ANODE KIT
Verado 4 cyl. All Models



18-6157A
18-6157M
ANODE KIT
Replaces: 8M0058677
Verado 6 cyl. All Models

② **18-6241**
③ **18-6011**
① **18-6011A**
ANODE
Replaces:
31640, 31640A1, 97-31640Q4, 97-31640B4, 31640A4, 31640A2, 316404, 316403, 72436A1
Use on inline 3, 4 & 6 Cyl, V6

③ **18-6014**
① **18-6014A**
ANODE
Replaces:
46399A1, 822777A1, 822777Q1, 822777A4, 822777A3, 8227772, 822777, 463999A2
For use with 225 (3.0L Carb.) models

③ **18-6016**
③④ **18-60161**
③⑤ **18-60161-9**
① **18-6016A**
② **18-6244**
ANODE
Replaces:
76214, 97-76214Q5, 97-762145, 76214A5, 786214A2, 762142, 762142A1
200, 225, 250HP, V-155-V-200, & All Bravos

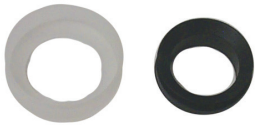
③ **18-6068**
ANODE
Replaces: 826134, 826134A1, 97-826134Q

① Aluminum ② Magnesium ③ Zinc
④ Standard package of 10 priced per piece ⑤ Standard package of 10 priced per package

③ **18-6249**
① **18-6249A**
ANODE
Replaces: 43396A2, 818298A1, Q1
For use on transom mount bracket:
175HP/150EFI/200EFI
(S/N OG303046 & Up)

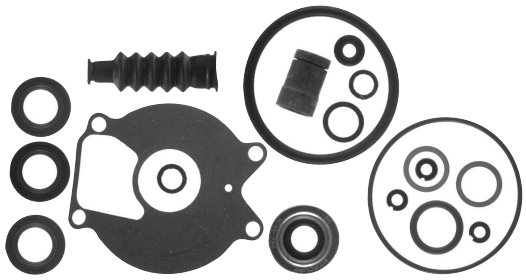
① **18-6245D** Display Package

18-6245
ANODE
MOUNTING BOLT
Replaces: 10-32470
For use with: 18-6011, 18-6014, 18-6016
$^{7}/_{16}$" X 1 $^{3}/_{4}$" Allen Head Cap Screw



18-2599
FACE SEAL
AND TOOL
Replaces: 26-816575A2

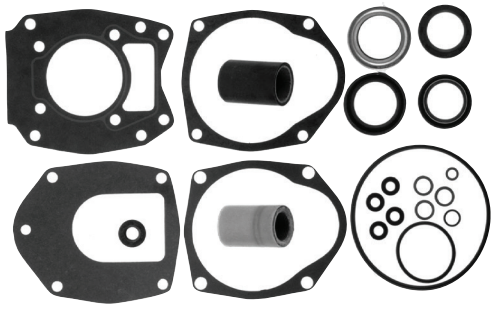
18-2742
SHIFT SHAFT BOOT
Replaces: 85552



18-2624
LOWER UNIT SEAL KIT
Replaces: 26-85090A2

— *CONTAINS* —

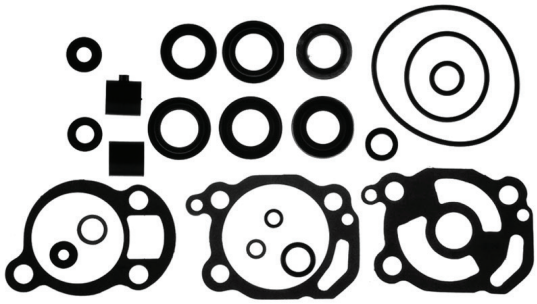
Part #	Desc.	O.E.#	Qty.
18-0579	Oil Seal	26-41131	1
18-0580	Oil Seal	26-41132	1
18-0586	Seal	26-99325	2
18-7419	O-Ring	25-69202	1
18-2562	Gear Hsg to Face Plate Gasket	27-99326-1	1
18-2945	Washer	12-20260	2
18-2742	Boot	85552	1
18-2560	Washer	12-86645	2
18-7135	O-Ring	25-35276	1
18-7188	O-Ring	25-805726	2
18-7956	O-Ring	25-85549	1
18-7100	O-Ring	25-85594	1



18-2626
LOWER UNIT SEAL KIT
Replaces: 26-43035A4, 26-43034A1, 26-43034A2, 26-43034A3

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0522	Oil Seal	26-43036	1
18-0583	Oil Seal	26-43035	1
18-2002	Oil Seal	26-30550, 26-76868	1
18-2053	Oil Seal	26-70081	1
18-2054	Oil Seal	26-8164641	1
18-2563	Face Plate to Water Pump Cover Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	27-43033-1	1
18-2565	Water Pump Base to Gear Housing Gasket	27-43047-2	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Washer	12-19183	3
18-4261	Washer	19643	1
18-7188	O-Ring	25-805726	1
18-7198	O-Ring	25-45710	1



18-2627
LOWER UNIT SEAL KIT
Replaces: 26-66303A1

— *CONTAINS* —

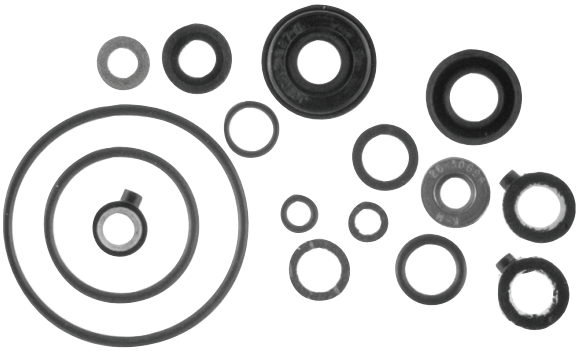
Part #	Desc.	O.E.#	Qty.
18-0595	Seal	26-66303	2
18-2004	Seal, Water Pump Base	26-20070	2
18-2006	Seal, Water Pump Base	26-897154	1
18-2019	Seal	26-26805	1
18-2827	Upper Face Plate to Water Pump Gasket	27-39623	1
18-2828	Lower Water Pump Base to Face Gasket	27-39625	1
18-2945	Washer	12-20260	1
18-4261	Washer	12-20262	1
18-7120	O-Ring	25-38933	1
18-7163	O-Ring	25-33465	1
18-7164	O-Ring	25-33466	1
18-7180	O-Ring	25-26802	2

① Aluminum ③ Zinc

APPLICATION BEGINS ON PAGE 445

— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-0584	Oil Seal, Prop Shaft	26-66022	1
18-2010	Seal, Wtr Pump Base	26-897153	1
18-2945	Washer, Fill Screw	12-20260	1
18-4261	Washer, Fill Screw	12-20262	1
18-7116	O-Ring	25-62704	1
18-7120	O-Ring	25-38933	1
18-7156	O-Ring	25-29439	1
18-7168	O-Ring	25-48171	1
18-7171	O-Ring	25-30529	1
18-7180	O-Ring	25-26802	1
18-8308	Seal, Shift Shaft	26-30696	1
18-8310	Seal, Water Pump Base	26-30900T	1



18-2628
LOWER UNIT SEAL KIT
Replaces: 26-77066A1

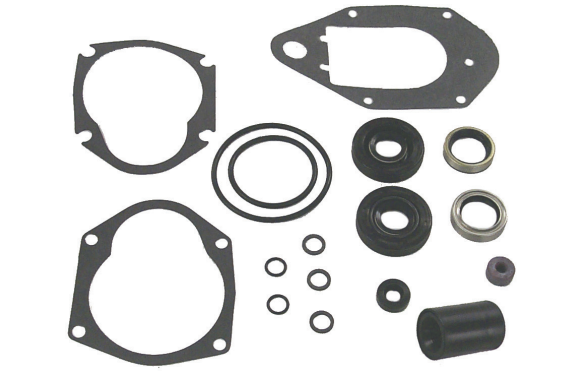
— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-2006	Seal	26-897154	2
18-2560	Washer	12-86645	2
18-2562	Gear Housing to Face Plate Gasket	27-99326-1	1
18-2742	Boot	85552	1
18-2945	Washer	12-20260	2
18-7135	O-Ring	25-35276	1
18-7419	O-Ring	25-69202	1
18-7956	O-Ring	25-85549	1
18-7100	O-Ring	25-85594	1
18-8348	Slinger	25-86203	1

18-2629
LOWER UNIT SEAL KIT
Replaces: 26-85090A1

— *CONTAINS* —

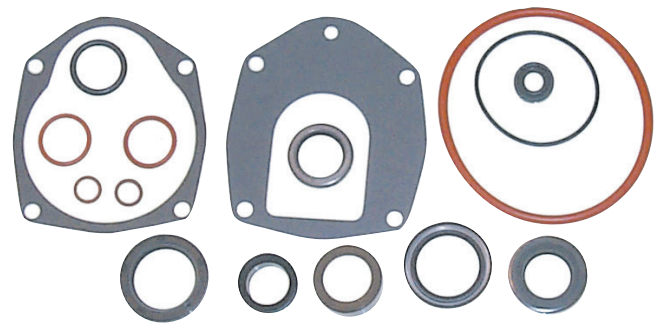
Part #	Desc.	O.E.#	Qty.
18-0500	Seal	26-817472	1
18-0622	Gasket, Lower Wear Plate	27-19701	1
18-2051	Seal	26-69188	1
18-2052	Seal	26-69189	1
18-2945	Washer	12-19183	3
18-7168	O-Ring	25-48171	2
18-7173	O-Ring	25-30224	1
18-7950	O-Ring	25-45258	1



18-2635
LOWER UNIT SEAL KIT
Replaces: 26-814669A2

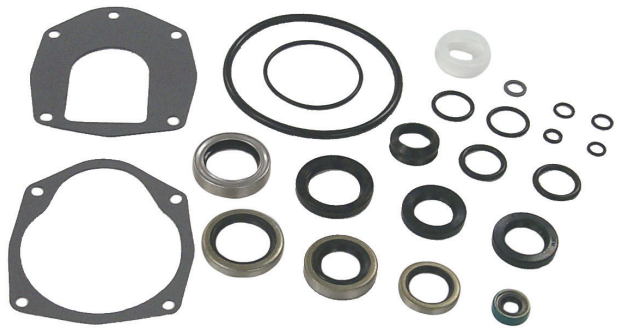
— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-2563	Face Plate to Water Pump Gasket	27-43034-1	1
18-2564	Water Pump Base to Face Plate Gasket	22-43033-1	1
18-2945	Drain Screw Gasket	12-19183,12-20260	2
18-2599	Face Seal & Tool	26-816575A2	1
18-2014	Oil Seal	26-89238	1
18-2013	Oil Seal	26-16977	1
18-2054	Oil Seal	26-8164641	
18-7159	O-Ring	25-31534	1
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7440-1	O-Ring	25-36318	2



18-2642
LOWER UNIT SEAL KIT
Replaces: 26-816575A5

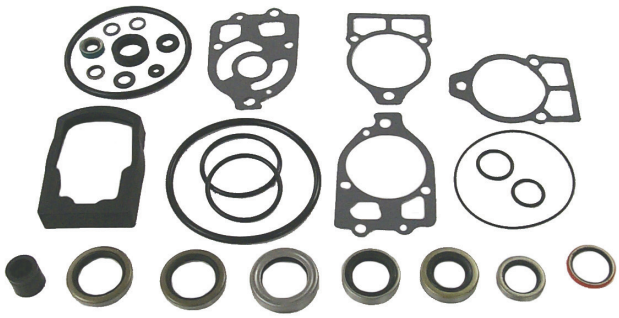
APPLICATION BEGINS ON PAGE 445



18-2646-1
LOWER UNIT SEAL KIT
Replaces: 26-816575A3, 26-816575A1

— CONTAINS —

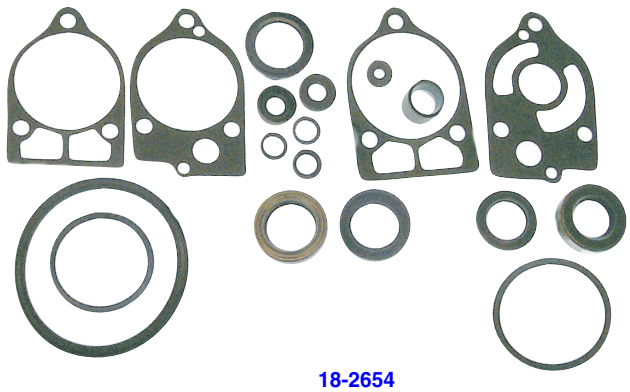
Part #	Desc.	O.E.#	Qty.
18-2599	Face Seal and Tool	26-818575A2	1
18-2564	Water Pump Base To Face Plate Gasket	27-43033-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Sealing Washer	12-19183	1
18-2944	Seal	26-45577	1
18-2002	Oil Seal	26-30550, 26-76868	1
18-2009	Oil Seal	26-892361	1
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2056	Oil Seal	26-965031	2
18-2076	Oil Seal	26-12224	1
18-2077	Oil Seal	26-14077	1
18-7159	O-Ring	25-31534	1
18-7168	O-Ring	25-48171	2
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7440-1	O-Ring	25-36318	2
18-2056	Oil Seal	26-66302	2
18-7413	O-Ring	25-62702	2
18-2009	Oil Seal	26-892361	1
18-2430	Drain Screw Casket	26-830749	1



18-2653
LOWER UNIT SEAL KIT
Replaces: 26-55682A1

— CONTAINS —

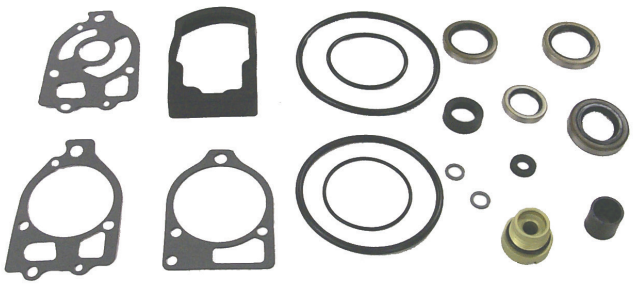
Part #	Desc.	O.E.#	Qty.
18-3110	Grommet	26-38970	1
18-2002	Oil Seal	26-30550, 26-76868	2
18-2007	Oil Seal	26-94038	1
18-2009	Oil Seal	26-892361	1
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2048	Oil Seal	26-24590	1
18-2050	Oil Seal	26-55682	1
18-2053	Oil Seal	26-70081	1
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-2948	Rubber Washer	12-49221-1	1
18-7153	O-Ring	25-25439	1
18-7157	O-Ring	25-29976	1
18-7158	O-Ring	25-30613	1
18-7159	O-Ring	25-31534	1
18-7161	O-Ring	25-32546	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-2801	Water Pump Gasket	27-32438	1
18-7426	O-Ring	25-30271	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2



18-2654
LOWER UNIT SEAL KIT
Replaces: 26-79831A1

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-2008	Oil Seal	26-56788	1
18-2011	Oil Seal	26-90562	1
18-2048	Oil Seal	26-24590	1
18-2051	Oil Seal	26-69188	1
18-2052	Oil Seal	26-69189	1
18-2054	Oil Seal	26-816464	1
18-2055	Oil Seal	26-79831	1
18-2823	Lower Water Pump Base to Face Plate Gasket	27-32769	1
18-2824	Upper Face Plate to Pump Body Gasket	27-19551	1
18-2825	Water Pump Base Gasket	27-32770	1
18-2841	Water Pump Base Gasket	27-19552, 27-77417	1
18-2948	Rubber Washer	12-49221-1	1
18-7153	O-Ring	25-25439	1
18-7155	O-Ring	25-26855	1
18-7160	O-Ring	25-31986	1
18-7115	O-Ring	25-26722	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2

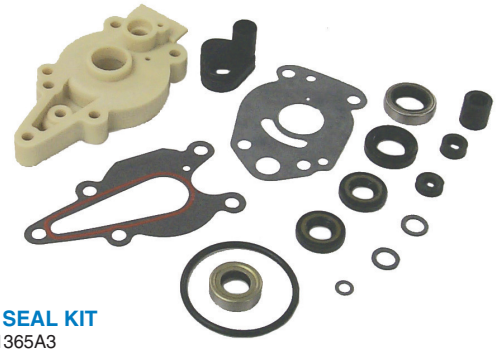


18-2655
LOWER UNIT SEAL KIT
Replaces: 26-89238A2

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-2155	Bushing Gasket	23-77631A2	1
18-2919	Gasket	27-42631-1	1
18-2002	Oil Seal	26-30550, 26-76868	2
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2914	Water Pump Gasket	27-85608-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3110	Bushing	26-38970	1
18-7159	O-Ring	25-31534	1
18-7176	O-Ring	25-90011	1
18-7157	O-Ring	25-29976	1
18-7153	O-Ring	25-25439	1
18-2009	Oil Seal	26-89236	1
18-7426	O-Ring	25-30271	1
18-2945	Drain Screw Gasket	12-20260, 12-19183	2

APPLICATION BEGINS ON PAGE 445

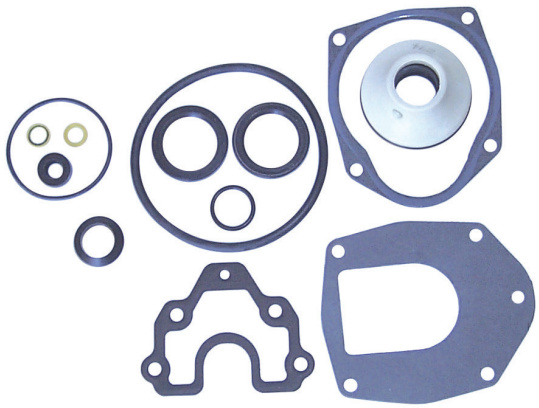


18-2697-1
LOWER UNIT SEAL KIT
Replaces: 26-41365A3

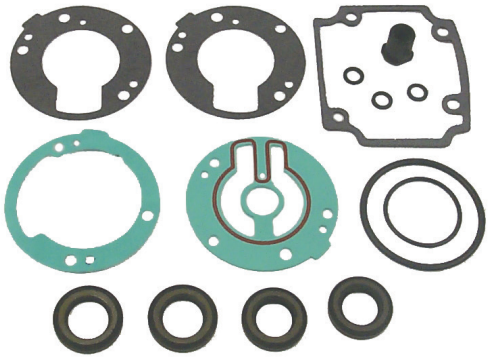
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0581	Oil Seal	26-413651	2
18-0584	Oil Seal	26-66022	1
18-0585	Oil Seal	26-821928	1
18-0586	Oil Seal	26-99325	1
18-2728	Water Tube Seal	26-42102-1	1
18-2945	Washer	12-19183	2
18-3149-2	Water Pump Base	46-42040A5	1
18-4261	Washer	19643	1
18-7162	O-Ring	25-33145	1

18-74501
GEAR HOUSING SEAL KIT
Replaces: 27-99049M
Fits: Mariner 9.9C & 15C models



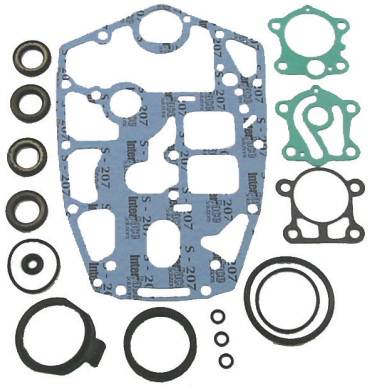
18-2725
LOWER UNIT SEAL KIT
Replaces: 26-830749A01
For: 135/150/175 4-Stroke Verado (S/N 1B227000 & Up),200/225 4-Stroke Verado (S/N OT980000 & Up), 250/275 4-Stroke Verado (S/N OT801000 & Up)



18-2785
LOWER UNIT SEAL KIT
Replaces: 27-41899M

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Drain or Fill Washer Gasket	27-81987M	3
18-0554	Oil Seal	26-84813M	1
18-0296	Oil Seal	26-854017M	2



18-2787
LOWER UNIT SEAL KIT
Replaces: 27-92648M

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Drain or Fill Washer Gasket	27-81987M	3
18-0296	Oil Seal	26-854017M	2
18-0297	Oil Seal	26-82234M	2
18-0298	O-Ring	25-82275M	1
18-0299	O-Ring	25-82289M	1
18-0292	Wear Plate to Pump Housing Gasket	27-81417M	1
18-0267	Oil Seal	26-82257M	1
18-0294	Wear Plate to Pump Base Gasket	27-81421M	1

18-8382
LOWER UNIT SEAL KIT
Replaces: 26-816575A4
For: 200 HP (T801000 & UP), 200 HP OPTIMAX DFI (G438000 & UP), 225 HP EFI (G438000 & UP), 225 HP OPTIMAX DFI (G590000-G960499), 250 HP EFI (G438000 & UP), MODELS WITH "C-3 CASTING": 200 HP OPTIMAX DFI (G386496-G437999), 225 HP (D280813-G437999), 225 HP EFI (G129222-G437999), 250 HP EFI (G129222-G437999)

APPLICATION ON NEXT PAGE

GEAR HOUSING SEAL KIT APPLICATION

HP	Beg. Serial #	End. Serial #	Part #
4 (1cyl)	5595532	A809600	18-2628
4.5 (1 cyl)	4107220	& UP	18-2628
6	A197112	& UP	18-2697-1
7.5	4851693	& UP	18-2628
8	A197112	& UP	18-2697-1
8 Bodensee (4-stroke)	G760300	T178499	18-2697-1
9.8	4839254	& UP	18-2628
9.9	A197112	& UP	18-2697-1
9.9 (4-stroke) non-Bigfoot	G760300	& UP	18-2697-1
9.9 (4-stroke) Bigfoot	G760300	& UP	18-2624
Seapro/XR10	D038000	& UP	18-2697-1
15	A197112	& UP	18-2697-1
15 (4-stroke) non-Bigfoot	G760300	& UP	18-2697-1
15 (4-stroke) Bigfoot	G760300	& UP	18-2624
Magnum/ Marathon 15XD/ Super 15	ALL		18-2624
18	5837437	6443972	18-2629
18	6443973	& UP	18-2624
20	4709593	6443972	18-2627
20	6443973	& UP	18-2624
25	5705532	6443972	18-2629
25	6443973	& UP	18-2624
25 Lightning (3 cyl)	E268781	& UP	18-2624
30 (4-stroke) (3 cyl) Bigfoot	G760300	& UP	18-2626
35	6445653	& UP	18-2654
40 (2 cyl)	4860103	G053313	18-2654
40 (4 cyl)	C159200	& UP	18-2654
40 (4-stroke) (3 cyl) Bigfoot	G760300	& UP	18-2626
45	5531630	& UP	18-2654
50 (4 cyl)	4357640	& UP	18-2654
50 (3 cyl)	6428681	D000749	18-2654
50 (3 cyl)	D000750	G589999	18-2635
50 (4-stroke) (4 cyl) Bigfoot	G760300	& UP	18-2626
50 (4-stroke) Bigfoot	G231123	& UP	18-2626
50 (4-stroke) non-Bigfoot	T178500	& UP	18-2635
55 (3 cyl)	D000750	& UP	18-2635
60 (3 cyl)	6428681	D000749	18-2654
60 (3 cyl) non-Bigfoot	D000750	& UP	18-2635
60 (3 cyl) Bigfoot	D000750	& UP	18-2626
60 (4-stroke) Bigfoot	T178500	& UP	18-2626
60 (4-stroke) non-Bigfoot	T178500	& UP	18-2635
60 Seapro/ Marathon/ Big Foot (3 cyl)	D000750	& UP	18-2626
70	4571652	A996141	18-2654
70	A996142	& UP	18-2626
75 (4 cyl)	6432901	& UP	18-2653
75 (3 cyl)	A996142	& UP	18-2626
75 (4-stroke)	G960500	& UP	18-2626
80 (4 cyl)	4831999	6432900	18-2653
80 (3 cyl)	A966142	& UP	18-2626
90 (6 cyl)	4845301	& UP	18-2653
90 (3 cyl)	A996142	& UP	18-2626
90 (4-stroke)	G960500	& UP	18-2626
100 (4 cyl)	B209468	& UP	18-2626
115 (6 cyl)	4855153	B209467	18-2653
115 (4 cyl)	C100000	& UP	18-2626
115EFI (4-stroke)	T178500	& UP	18-2626
125 (4 cyl)	D283222	& UP	18-2626
V-135	A904646	& UP	18-2655
V-135 DFI	G590000	& UP	18-2655
140 (6 cyl)	4865678	& UP	18-2653
V-150	4868648	A904645	18-2653
V-150 (carb)	A904646	& UP	18-2655
V-150 XR4, XR6, MAGII, III	B242885	& UP	18-2655
V-150 EFI	D820000	& UP	18-2655
V-150 DFI	G590000	& UP	18-2655
V-175	4301235	6618750	18-2653
V-175 (carb)	6618751	& UP	18-2655
V-175 XRI(EFI)	D000750	& UP	18-2655
V-200	4839034	6625220	18-2653
V-200 (carb)	6625221	& UP	18-2655
V-200 XRI(EFI)	C100861	& UP	18-2655
V-200 DFI (3.0L)	G386496	G960499	18-2642
V-220	B117316	& UP	18-2655
V-225	5628028	& UP	18-2653
V-225	D280813	& UP	18-2646-1
V-225/225 DFI	G386496	& UP	18-2642
V-250	G386496	& UP	18-2642

MARINER LOWER UNIT SEAL KITS (Japanese Models)

Model	Serial #	O.E. Kit #	Part #
20C	(6A9-) ALL	27-41899M/27-95660M	18-2785
25C	(695-) ALL	27-41899M/27-95660M	18-2785
30A	(689-) ALL	27-41899M/27-95660M	18-2785
W48	(670-) ALL	27-92648M	18-2787
55/W55	(663-) ALL	27-92648M	18-2787
60	(675-) ALL (6F0-) ALL	27-92648M	18-2787

OIL SEALS

Part #	O.E. #	Shaft Size (in.)	Dimensions (in.)	
			O.D.	Width
18-0172	26-97530	0.845	1.500	0.315
18-0267	26-82257M	0.354	0.748	0.197
18-0296	26-854017M	0.866	1.417	0.236
18-0297	26-82234M	0.906	1.457	0.236
18-0515	26-30530	0.540	1.004	0.303
18-0516	26-30913	0.500	0.839	0.187
18-0517	26-32911	1.100	1.260	0.127
18-0518 ②	26-34217	0.282	0.394	0.083
18-0519	26-14240	3.792	4.536	0.482
18-0522	26-43036	1.045	1.474	0.187
18-0523	26-43993	1.640	2.132	0.282
18-0525	26-45587	0.390	0.628	0.124
18-0526	26-48443	0.750	1.379	0.256
18-0527	26-56397	0.750	1.127	0.343
18-0529	26-62818	1.640	2.256	0.319
18-0531	26-72785	0.790	1.880	0.248
18-0537	26-85107	1.020	1.507	0.251
18-0554	26-84813M	0.787	1.339	0.260
18-0560 ③	26-888483	1.250	1.690	0.256
18-0564 ④	26-888483	1.250	1.690	0.256
18-0579	26-41131	1.141	1.313	0.344
18-0580	26-41132	0.750	1.250	0.312
18-0581	26-413651	0.500	0.984	0.200
18-0583	26-43035	1.063	1.496	0.197
18-0584	26-66022	0.056	1.000	0.312
18-0585	26-821928	0.687	1.125	0.312
18-0586	26-99325	0.675	1.125	0.250
18-0595	26-66303	0.688	1.125	0.250
18-2002	26-76868, 26-30550	1.188	1.692	0.250
18-2004	26-20070	0.625	1.000	0.250
18-2006	26-897154	0.625	1.125	0.312
18-2008	26-56788	0.875	1.250	0.375
18-2010	26-897153	0.437	0.875	0.250
18-2053	26-70081	1.185	1.754	0.360
18-8308	26-30696	0.297	0.625	0.156
18-8310	26-30900T	0.453	0.828	0.172
18-8347	26-8164641	0.375	0.750	0.243

① Line Cutter Seal ② Pkg. of 4 ③ Metal ④ Rubber

POWERHEAD SEALS APPLICATION

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Upper Crankshaft	Qty.	Lower Crankshaft	Qty.
3.5	1	6202173	UP	–	–	18-0527	1
3.6	1	5404657	UP	–	–	18-0527	1
4	1	2771622	4107219	–	–	18-0527	1
4	1	5589202	UP	18-0515	1	–	–
4.5	1	4107220	UP	–	–	18-0527	1
7.5/9.8/110	2	2810637	3274633	–	–	18-0527	1
10/15/20/25	2	1290910	1499331	–	–	18-2013	1
20	2	1558310	2031773	–	–	18-2013	2
20	2	2031774	2827677	–	–	18-2013	2
18,20,25XD	2	6443973	UP	–	1	18-0537	1
20 JET	2	G053314	UP	–	1	18-0537	1
30	2	1271885	1356947	18-2016	1	18-2016	1
30JET	2	C159200	UP	18-2016	1	18-2016 ①	2
MK 35 A	2	1217222	1271884	18-2016	1	18-2016	1
35	2	1356948	1571113	18-2016	1	18-2016	1
35	2	1571114	2874703	–	–	18-2016 (lower)	1
35	2	6445653	UP	18-2016	1	18-2016	2
40	4	1279685	2874703	18-2016	1	18-2016	1
40	2	2874704	3336257	18-2016	1	18-2016	2
40	2	3336258	4117709	18-2016	1	18-2016	1
40	2	4117710	5556229	18-2016	1	18-2016	1
40	2	5556230	6445653	18-2016	1	18-2016	2
40	4	C159200	UP	18-2016	1	18-2016 ①	2
45	4	1476510	1531568	18-2016	1	18-2016	1
45	4	5531630	UP	18-2016	1	18-2016	2
45 JET	3	ALL	–	–		18-2016 (inner)	1
50	4	1421113	2858813	18-2016	1	18-2016 (inner)	1
50	4	2855514	UP	18-2016	1	18-2016	2
50/60	3	6428681	D000750	18-2016	1	18-2016	2
50/55/60	3	D000750	UP	–		18-2016 (inner)	1
60	6	1303411	1542744	18-2016	1	18-2016	1
65	4	1542745	2803561	18-2016	1	18-2016 (inner)	1
65	4	2803562	3293183	18-2016	1	18-2016	2
65	3	3293184	3547986	18-2016	1	18-2016	2
65	3	3547987	4571651	18-2016	1	18-2016	2
65 JET	3	D283222	UP	18-0523	1	18-2016	1

① Fits most models

POWERHEAD SEALS APPLICATION

HP	Cyl.	Beginning Serial No.	Ending Serial No.	Upper Crankshaft	Qty.	Lower Crankshaft	Qty.
70	6	1296411	1566239	18-2016	1	18-2016 (inner)	1
70	3	4571652	6428680	18-2016	1	18-2016	2
70	3	A996142	UP	18-0523	1	18-2016	1
75	4	6432901	A996141	18-2016	1	18-2016	2
75	3	A996142	D283221	18-0523	1	18-2016	1
75	3	D283222	UP	18-0523	1	18-2016	1
80	6	1335465	1566239	18-2016	1	18-2016	1
80	4	2559001	4831998	18-2016	1	18-2016	2
80	4	4831999	UP	18-2016	1	18-2016	2
80	3	A996142	UP	18-0523	1	18-2016	1
80 JET	4	D283222	UP	18-0523	1	18-2016	1
85	6	1460999	1766823	18-2016	1	18-2016	1
85	4	3493913	4831998	18-2016	1	18-2016	2
90	6	1766824	1869775	18-2016	1	18-2016 (outer)	1
90	6	4845301	A996141	18-2016	1	18-2016	2
90	3	A996142	D283221	18-0523	1	18-2016	1
90	3	D283221	UP	18-0523	1	18-2016	1
95	6	1869776	2318585	18-2016	1	18-2016 (inner)	1
100	6	1464949	2836018	18-2016	1	18-2016	1
100BP	6	2641855	3253111	18-2016	1	18-2016	2
100	4	B209468	D283221	18-0523	1	18-2016	1
100	4	D283222	UP	18-0523	1	18-2016	1
105JET	V-6	D082000	UP	18-2016	1	18-2016	2
110	6	1870204	2314955	18-2016	1	18-2016	1
115	6	2836019	3525440	18-2016	1	18-2016	2
115	6	3525441	C100000	18-2016	1	18-2016	2
125	6	2314956	3253111	18-2016	1	18-2016 (inner)	1
135	6	2839369	3293233	18-2016	1	18-2016	2
135	V-6	A904646	UP	18-2016	1	18-2016	2
140	6	3293234	UP	18-2016	1	18-2016	2
140JET	V-6	D082000	UP	18-2016	1	18-2016	2
150	6	3502806	5327662	18-2016	1	18-2016	2
150	V-6	4868998	6042945	18-2016	1	18-2016	2
150	V-6	6042946	UP	18-2016	1	18-2016	2
175	V-6	4301235	5875203	18-2016	1	18-2016	2
175	V-6	5875204	6618751	18-2016	1	18-2016	2
175	V-6	6618751	UP	18-2016	1	18-2016	2
200	V-6	4839034	5875303	18-2016	1	18-2016	2
200	V-6	5875303	6073191	18-2016	1	18-2016	2
200	V-6	6073192	UP	18-2016	1	18-2016	2
220	V-6	B117316	UP	18-2016	1	18-2016	2
225	V-6	5628028	UP	18-2016	1	18-2016	2

① Fits most models

LOWER UNIT SEALS APPLICATION

HP	Beginning Serial No.	Ending Serial No.	Prop Shaft Inner/Outer	Water Pump Base Upper/Lower	Water Pump Housing	Shift Shaft
3.5/3.6	5404657	UP	-	18-2010	18-0516	-
3.9	1655013	2498135	18-0515	-	18-0516	-
4	2498136	5589201	18-0515	-	18-0516	-
4	5589202	5595531	-	18-2010	18-0516	-
4/4.5	5589203	A809601	-	18-2010 ②	18-0516	-
6	1408611	2529894	18-0515	-	18-0516	-
7.5	2529895	3801457	18-0515	-	18-0516	-
7.5	3801458	5206549	-	-	18-0516	-
7.5	5206550	UP	-	18-2010 ②	18-0516	-
9.8	1470349	3795657	18-0515	-	18-0516	-
9.8	3795658	5206549	-	-	18-0516	-
9.8	5206550	UP	-	18-2010 ②	18-0516	-
18	5837437	6443972	-	18-2006/18-2006	-	-
20	1558310	1866494	18-2019/18-2019	18-2006	18-2004	-
20	1866495	6443972	18-2019/18-2019	18-2004/18-2006	18-2004	-
25	5705532	6443972	-	18-2006/18-2006	-	-
30	1271885	1356947	18-2011	18-2011	18-2015	18-2009
30	G055314	UP	18-2051/18-2052	-	-	-
MK 35A	1217222	1271884	18-2011	18-2011	18-2015	18-2009
35	1356948	1448139	18-2011	18-2011	18-2015	18-2009
35	1571114	1960826	18-2011	18-2011	18-2017	18-2009
35	1960827	2874703	18-2011/18-2015	18-2011/18-2055	18-2017	18-2009
35	6445653	UP	18-2051/18-2052	18-2011/18-2055	-	18-2054
40	1279685	2874703	18-2011	18-2011	18-2015	18-2009
40	2874704	3336257	18-2008	18-2011/18-2055	18-2017	18-2009
40	3336258	4117709	18-2008	18-2011/18-2055	18-2017	18-2048
40	4117710	4860102	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048

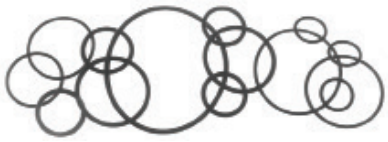
② .438 ID ONLY

LOWER UNIT SEALS APPLICATION (Cont.)

HP	Beginning Serial No.	Ending Serial No.	Prop Shaft Inner/Outer	Water Pump Base Upper/Lower	Water Pump Housing	Shift Shaft
40	4860103	6445652	18-2051/18-2052	18-2011/18-2055	-	18-2054
40 4cyl	C159200	G053313	18-2051/18-2052	18-2011/18-2055	-	18-2054
40 2cyl	G055314	UP	18-2051/18-2052	-	-	-
45	1476510	1531568	18-2011	18-2011	18-2017	18-2009
45 4cyl	5531630	UP	18-2051/18-2052	18-2011/18-2055	-	18-2054
50	1421113	1639472	18-2011	18-2011	18-2017	18-2009
50	1639473	1770178	18-2011	18-2011	18-2017	18-2009
50	1770179	2305100	18-2011/18-2015	18-2011/18-2055	18-2017	18-2009
50	2305101	2858813	18-2011/18-2015	18-2011/18-2055	18-2017	18-2048
50	2858814	4140999	18-2008	18-2011/18-2055	18-2017	18-2009/18-2048
50	4141000	4962055	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048
50	4962056	5531630	18-2051/18-2052	18-2011/18-2055	-	18-2054
50 3cyl	6428681	D000750	18-2051/18-2052	18-2011/18-2055	-	18-2054
50/55/60 3 cyl	D000751	UP	18-2051/18-2052	-	-	18-2054
60	1303411	1542744	-	18-2011	18-2015	-
60	6428681	D000750	18-2051/18-2052	18-2011/18-2055	-	18-2054
65	1542745	2874263	18-2002/18-2002	18-2007	18-2013	18-2009
65	2874263	3293183	18-2002/18-2002	18-2007/18-2050	18-2013	18-2009/18-2048
65 3cyl	3293184	4136684	18-2008	18-2011/18-2055	18-2017	18-2009/18-2048
65 3cyl	4136685	4571651	18-2051/18-2052	18-2011/18-2055	18-2017	18-2009/18-2048
70	1296411	1413610	18-2011	-	18-2015	-
70	1413611	1566239	18-2002/18-2002	18-2007	18-2013	18-2009
70 3cyl	4571652	4977156	18-2051/18-2052	18-2011/18-2055	-	18-2009/18-2048
70 3cyl	4977157	5579016	18-2051/18-2052	18-2011/18-2055	-	18-2054
70 3cyl	5579017	A996142	18-2051/18-2052	18-2011/18-2055	-	18-2009
70/75 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
75 4cyl	6432901	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
80	1335465	1398629	18-2002/18-2002	18-2007	18-2013	18-2009
80	1398630	1566239	18-2002/18-2002	18-2007	18-2013	18-2009
80 4cyl	2559001	3144218	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
80 4cyl	3144219	4831998	18-2002/18-2002	18-2050/18-2007	18-2013	18-2009/18-2048
80 4cyl	4831999	5582561	18-2002/18-2002	18-2013/18-2007	-	18-2054
80 4cyl	5582562	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
80 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
85	1460999	1766823	18-2002/18-2002	18-2007	18-2013	18-2009
85 4cyl	3493913	4590511	18-2002/18-2002	18-2050/18-2007	-	18-2009/18-2048
85 4cyl	4590512	4831998	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
90	1766824	1869775	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
90	4845301	5594656	18-2002/18-2002	18-2013/18-2007	-	18-2054
90	5594657	A996142	18-2002/18-2053	18-2013/18-2007	-	18-2054
90 3cyl	A996142	UP	18-2002/18-2053	18-0522 (lower)	-	-
95	1869776	2318585	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
100,100SS	1464949	2836018	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
100BP	2399698	2641854	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
100 4cyl	B209468	UP	18-2002/18-2053	18-0522 (lower)	-	-
110	1870204	2314955	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
115	2836019	3525440	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
115	3525440	4112634	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
115	4112635	4855152	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
115	4855153	5600966	18-2002/18-2002	18-2013/18-2007	-	18-2054
115	5600967	C100000	18-2002/18-2053	18-2013/18-2007	-	18-2054
115 4cyl	C100000	UP	18-2002/18-2053	18-0522 (lower)	-	-
125	2314956	2839368	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
135	2839369	3293233	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009
140	3293234	3502805	18-2002/18-2002	18-2013/18-2007	18-2013	18-2009/18-2048
140	4865678	UP	18-2002/18-2002	18-2013/18-2007	-	18-2054
150	3502806	4121434	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
150	4121434	5327662	18-2002/18-2002	18-2013/18-2007	-	18-2009/18-2048
V-6'S						
150/150XR2	4868998	5432021	18-2002/18-2002	18-2013/18-2014	-	18-2054
150/150XRS	5432021	A904646	18-2002/18-2002	18-2013/18-2014	-	18-2054
135/150/XR2	A904646	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
175	4301235	6618750	18-2002/18-2002	18-2013/18-2014	-	18-2054
175	6618751	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
200	4839034	6073191	18-2002/18-2002	18-2013/18-2014	-	18-2054
200	6073192	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
220	B117316	UP	18-2002/18-2002	18-2013/18-2014	-	18-2054
225	5628028	D280813	18-2002/18-2002	18-2013/18-2014	-	18-2054
250/275	C101891	UP	18-2002/18-2002	-	-	18-2054
3.4	5611648	UP	18-2002/18-2002	-	-	18-2054

POWER TRIM OIL SEAL

H.P.	Beginning S/N	Ending S/N	Oil Seals	Qty.	Desc.
115	2836019	3525440	18-2048	1	Starboard Mounting Bracket
140	3293234	UP	18-2048	1	Starboard Mounting Bracket
150	3502806	4865677	18-2048	1	Starboard Mounting Bracket
150 XS	4868648	5327662	18-2048	1	Starboard Mounting Bracket



O-RINGS

Part #	O.E. #	DIMENSIONS (in.) O.D.	Width
18-0175 ③④	25-26543	0.22	0.103
18-0858 ③④	25-54029	2.800	0.103
18-0860 ③④	25-62700	3.237	0.103
18-7102 ②④	25-62706	0.426	0.07
18-7103 ②④	25-29845	0.924	0.103
18-7105 ②④	25-62705, 25-F7848342	0.75	0.065
18-7107 ②④	25-67202	4.75	0.135
18-7114 ②④	25-23145, 25-843315, 25-F702736	1	0.135
18-7115 ①	25-26722	1.735	0.135
18-7116 ①	25-20633, 25-22174, 25-62704, 25-85148, 25-F24342, 802206	0.36	0.1
18-7117 ①	25-35027	1.046	0.139
18-7120 ①	25-38933	0.215	0.065
18-7121 ①	25-35029, 25-882613, 802231	3.1	0.135
18-7124		2.5	0.103
18-7125		2.3	0.103
18-7135 ①	25-20365, 25-35276	0.75	0.135
18-7143 ②④	27-58025, 25-65936, 391-5081	1.31	0.1
18-7145 ②④	25-64068	0.25	0.1
18-7146 ②④	25-47632	1.12	0.1
18-7151 ②④	25-20081, 25-39572	3	0.135
18-7152 ②④	25-20863	2.625	0.135
18-7153 ②④	25-25439, 25-20679, 25-F53795-1, F53795	0.862	0.103
18-7155 ②④	25-26855	1.62	0.135
18-7156 ②④	25-29439	1.185	0.1
18-7157 ②④	25-29976	3.5	0.21
18-7158 ②④	25-30613, 25-846357	0.74	0.1
18-7159 ②④	25-31534, 25-48451	3.855	0.21
18-7160 ②④	25-31986	2.635	0.21
18-7161 ②④	25-32546	3.25	0.07
18-7162 ②④	25-32424, 25-33145	2.025	0.135
18-7163 ②④	25-33465, 25-853220, 25-807149	2.415	0.1
18-7164 ②④	25-33466, 25-67675, 25-846356, 27-898101789	1.375	0.1
18-7165 ②④	25-45253, 25-806609, 25-F461342	0.5	0.065
18-7165 ②④	25-32509	0.5	0.065
18-7166 ②④	25-45254	0.615	0.065
18-7167 ②④	25-861844	3.609	0.139
18-7168 ②④	25-20587, 25-21720, 25-26834, 25-48171, 25-801334436	0.37	0.065
18-7169 ②④	25-35984, 25-70937	3.5	0.135
18-7170 ②④	25-33504	1.365	0.135
18-7171 ②④	25-30529	1.92	0.1
18-7172 ②④	25-31305	3.25	0.135
18-7173 ②④	25-27018, 25-30224Q	1.875	0.135
18-7174 ②④	25-45711	0.62	0.1
18-7175 ②④	25-62817	3.75	0.27
18-7176 ②④	25-896523, 25-F74305, F74305-1, F74305, F694555	2.16	0.1
18-7177 ②④	25-53421, 25-59712	2.625	0.065
18-7180 ②④	12-31060, 25-26802, 25-8M2000926	0.445	0.09
18-7188 ②	25-805726	0.361	0.0635
18-7195 ②	25-8M0027717	2.75	0.07
18-7198 ②④	25-45710	1.43	0.1
18-7410 ②④	25-36390	0.676	0.07
18-7411 ②④	25-35480, 25-47386, 25-8M2000816	1.25	0.1
18-7413 ②④	22-22175, 25-62702, 25-F50342-1, F50342, F17510	0.301	0.07
18-7414 ②④	25-62384, 25-823683	1.989	0.07
18-7415 ②④	25-64966	3.739	0.07
18-7419 ②④	25-69202	2.675	0.103
18-7420 ②④	25-21836	0.796	0.139
18-7421 ②④	25-16524	0.15	0.065
18-7426 ③④	25-30271	0.74	0.31
18-7440-1 ③	25-36318	0.799	0.103
18-7445 ③④	25-55801	0.801	0.07
18-7449 ①	25-97387	4.487	0.103
18-7459 ①	20311, 25-20826	2.234	0.139
18-7464 ①	25-39695, 25-846361	4.234	0.139
18-7467 ②④	25-54030, 25-F523555, F532555	2.987	0.103
18-7474 ①	25-94288	1.239	0.07
18-7956 ③④	25-85549	2.48	0.1969
18-7100 ②④	25-85594	0.2362	0.1575
18-7961	25-47254	3.65	0.135
18-76695	25-803513007	1.220	.095

① Pkg. of 1 ② Pkg. of 5 ③ Pkg. of 2

MARINER O-RINGS (Japanese Models)

Part No.	O.E. No.	Dimensions I. D.	Width (mm)	Part No.	O.E. No.	Dimensions I. D.	Width (mm)
18-0298	25-82275M	41.50	3.0	18-0299	25-82289M	66.04	5.33

POWERHEAD SEALS & O-RING APPLICATION

Model	Beginning Serial #	Ending Serial #	Lower O-Ring	Lower Oil Seal	Upper O-Ring	Upper Oil Seal
3.5 (1cyl)	6202173	& UP	N/A	N.L.A	18-7152	N/A
3.9 (39) (1cyl)	1655013	2498135	N/A	N.L.A	18-7152	N.L.A
4 (1cyl)	1655013	2498135	N/A	N/A	18-7152	N/A
4 (40) (1cyl)	2498136	2693114	N/A	N.L.A	18-7152	N.L.A
4 (1cyl)	2771622	4107219	N.L.A.	N/A	18-7152	N.L.A
4 (40) (2cyl)	5589202	& UP	18-7102	N/A	N/A	18-0515
4.5 (4.5, 45) (1cyl)	4107220	4597261	N/A	N/A	18-7152	N.L.A
4.5 (4.5, 45) (1cyl)	4597262	5595531	N/A	N.L.A	18-7152	N/A
4.5 (4.5, 45) (1cyl)	5595532	& UP	N/A	N.L.A	18-7152	N/A
6 (60)	1916139	2529894	N/A	N.L.A	18-7459	N.L.A
6 (2cyl)	1408611	2529894	N/A	N/A	18-7152	N/A
7.5 (75)	2529895	2721150	N/A	N.L.A	18-7152	N.L.A

④ This product is priced per piece. To order priced per package, please add -9 to the part number.

POWERHEAD SEALS & O-RING APPLICATION

Model	Beginning Serial #	Ending Serial #	Lower O-Ring	Lower Oil Seal	Upper O-Ring	Upper Oil Seal
7.5 (2cyl)	2810637	3801457	N/A	N.L.A	18-7152	N/A
7.5 (75) (2cyl)	3274633	& UP	N/A	N/A	18-7152	N/A
7.5 (7.5, 75)	3801458	& UP	N/A	N/A	18-7152	N/A
9.8 (110)	1865779	2798056	N/A	N.L.A	18-7152	N.L.A
9.8 (110)	2798057	3795657	N/A	N.L.A	18-7152	N/A
9.8 (2cyl)	2810637	3274633	N/A	N/A	18-7152	N/A
9.8 (9.8, 110)	3795658	& UP	N/A	N/A	18-7152	N/A
9.8 (2cyl)	3274633	& UP	N/A	N/A	18-7152	N/A
10 (100)	1290910	1499331	N/A	18-2026	N.L.A.	N.L.A
110 (2cyl)	2810637	3274633	N/A	N/A	18-7152	N/A
110 (2cyl)	3274633	& UP	N/A	N/A	18-7152	N/A
15 (150)	1290910	1499331	N/A	18-2026	N.L.A.	N.L.A
15 (SEA PRO)	G044365	G437999	N/A	18-0537	N/A	N/A
15 (SEA PRO)	G438000	& UP	N/A	26-12566 1	N/A	N/A
15 (SUPER)	B238464	& UP	N/A	18-0537	N/A	N/A
15 (18, 18XD)	5837437	& UP	N/A	18-0537	N/A	N/A
20 (200)	1290910	1499331	N/A	18-2026	N.L.A.	N.L.A
20 (200)	1558310	2031773	N/A	18-2026	N.L.A.	N/A
20 (2cyl)	2031774	2827677	N/A	N/A	18-7151	N/A
20 (20, 200)	2827677	6443972	N/A	18-2056	18-7151	N/A
20 (20, 20XD)	6443973	T800749	N/A	18-0537	N/A	N/A
20 JET	G044027	& UP	N/A	18-0537	N/A	N/A
25 (250)	1290910	1499331	N/A	18-2026	N.L.A.	N.L.A
25 (25, 25XD) (2cyl)	5705532	& UP	N/A	18-0537	N/A	N/A
30 (2cyl)	1271885	1448139	18-7151	N.L.A	18-7151	18-2016
30 (2cyl) 644cc	G053314	& UP	18-7176	18-2016	N/A	N/A
30 (2cyl) 430cc	G575500	& UP	N/A	18-2016	N/A	N/A
30 JET (4cyl)	C159200	D279349	18-7161	18-2016	18-7151	18-2016
30 JET (4cyl)	D279350	& UP	18-7161	18-2016	18-7151	18-2016
30 JET (3cyl)	G531301	& UP	18-7176	18-2016	N/A	N/A
MK 35A (2cyl)	1217222	1271884	18-7151	N/A	18-7151	N/A
35 (350)	1271884	1448139	18-7151	N.L.A	18-7151	18-2016
35 (2cyl)	1356948	1571113	18-7151	N/A	18-7151	N/A
35 (2cyl)	1571114	2874703	18-7151	N/A	18-7172	N.L.A
35 (2cyl)	6445653	& UP	18-7414	18-2016	18-7167	18-2016
40 (402) (2cyl)	1279685	1476509	18-7151	N/A	18-7151	18-2016
40 (4cyl)	1279685	2874703	18-7151	N/A	18-7151	N/A
40 (2cyl)	2874704	3336257	N/A	18-2016	18-7167	18-2016
40 (2cyl)	3336258	3346479	N/A	18-2016	18-7961	18-2016
40 (2cyl)	3336258	4117709	N/A	N/A	18-7167	N/A
40 (2cyl)	4117710	& UP	18-7414	18-2016	18-7167	18-2016
40 (2cyl)	5556230	6445653	18-7414	N/A	18-7167	N/A
40 (4cyl)	C159200	D279349	18-7161	18-2016	18-7151	18-2016
40 (402) (2cyl)	3477010	4117709	N/A	18-2016	N/A	18-2016
40 (2cyl) 644cc	G053314	& UP	18-7176	18-2016	N/A	N/A
40 (4cyl)	D279350	& UP	18-7161	18-2016	18-7151	18-2016
40 (3cyl)	G531301	& UP	18-7176	18-2016	N/A	N/A
45 (450) (4cyl)	1476510	1531568	18-7151	N.L.A	18-7151	18-2016
45 (4cyl)	5531630	& UP	18-7151	18-7151	18-7151	18-2016
45 JET	D000750	G589999	18-7176	18-2016	18-7176	N/A
45 JET	G590000	& UP	18-7176	18-2016	N/A	N/A
50 (500) (4cyl)	1421113	1639472	18-7151	18-7151	18-7151	18-2016
50 (500) (4cyl)	1639473	2858813	18-7151	N/A	18-7151	18-2016
50 (50, 500) (4cyl)	2855514	& UP	18-7151	18-2016	18-7151	18-2016
50 (3cyl)	D000750	G589999	18-7176	18-2016	N/A	N/A
50 (3cyl)	6428681	D000750	18-7161	18-2016	18-7415	18-2016
50 (3cyl)	D000750	& UP	18-7176	N/A	N/A	N/A
50 (3cyl)	G590000	& UP	18-7176	18-2016	N/A	N/A
55 (3cyl)	D000750	G589999	18-7176	18-2016	N/A	N/A
55 (3cyl)	G590000	& UP	18-7176	18-2016	N/A	N/A
60 (3cyl)	6428681	D000749	18-7161	18-2016	18-7415	18-2016
60 (3cyl)	D000750	& UP	18-7176	N/A	N/A	N/A
60 (600) (4cyl)	1303411	1542744	18-7151	N/A	18-7151	18-2016
60 (3cyl)	D000750	G589999	18-7176	18-2016	N/A	N/A
65 (650) (4cyl)	1542745	2803561	18-7151	N/A	18-7172	18-2016
65 (650) (4cyl)	2803562	3203183	18-7151	18-2016	18-7172	18-2016
65 (650) (3cyl)	3293184	4571651	18-7161	18-2016	18-7167	18-2016
65 (3cyl)	3547987	4571651	18-7161	N/A	18-7415	N/A
65 JET	D283222	& UP	N/A	18-2016	18-7414	18-0523
70 (700) (6cyl)	1296411	1566239	18-7151	N/A	18-7151	18-2016
70 (3cyl)	4571652	6428680	18-7161	18-2016	18-7415	18-2016
70 (3cyl)	A996142	B240450	N/A	18-2016	18-7414	18-0523

APPLICATION CHART CONTINUES ON NEXT PAGE

POWERHEAD SEALS & O-RING APPLICATION (Cont.)

Model	Beginning Serial #	Ending Serial #	Lower O-Ring	Lower Oil Seal	Upper O-Ring	Upper Oil Seal
70 (3cyl)	B240451	& UP	18-0858	18-2016	18-7414	18-0523
75 (4cyl)	6432901	& UP	18-7161	18-2016	18-7961	18-2016
75 (3cyl)	C222000	& UP	N/A	18-2016	18-7414	18-0523
80 (800) (6cyl)	1335465	1566239	18-7151	N/A	18-7151	18-2016
80 (800) (4cyl)	2559001	3493912	18-7151	18-2016	18-7961	18-2016
80 (80, 800) (4cyl)	4831999	6432900	18-7161	18-2016	18-7961	18-2016
80 (3cyl)	A996142	B240450	N/A	18-2016	18-7414	18-0523
80 (3cyl)	B240451	& UP	18-0858	18-2016	18-7414	18-0523
80 JET	D283222	G760299	N/A	18-2016	18-7414	18-0523
80 JET w/ROUND UPPER O-RING	G760300	& UP	N/A	18-2016	18-7414	18-0523
80 JET w/SQUARE UPPER O-RING	G760300	& UP	N/A	18-2016	N/A	18-0523
85 (850) (6cyl)	1460999	1464848	18-7151	N/A	18-7151	18-2016
85 (850) (6cyl)	1566240	1766823	18-7151	N/A	N.L.A.	18-2016
85 (850) (4cyl)	3493913	4831998	18-7161	18-2016	18-7961	18-2016
90 (900) (6cyl)	1766824	1869775	18-7151	N/A	N.L.A.	18-2016
90 (90, 900) (6cyl)	4845301	& UP	18-7161	18-2016	18-7961	18-2016
90 (3cyl)	A996142	B240450	N/A	18-2016	18-7414	18-0523
90 (3cyl)	B240451	C221999	18-0858	18-2016	18-7414	18-0523
90 (3cyl)	C222000	& UP	N/A	18-2016	18-7414	18-0523
95 (950) (6cyl)	1869776	2318585	18-7151	N/A	N.L.A.	18-2016
100 (1000) (6cyl)	1464949	2318585	18-7151	N/A	N.L.A.	18-2016
100 (1000SS) (6cyl)	2318586	2413847	18-7151	N/A	N.L.A.	18-2016
100 (1000SS) (6cyl)	2484633	2836018	18-7151	18-2016	N.L.A.	18-2016
100 (1000BP) (6cyl)	2399698	2641854	18-7151	18-2016	N.L.A.	18-2016
100 (1000BP) (6cyl)	2641855	3253111	18-7151	18-2016	18-7961	18-2016
100 (4cyl)	B209468	G760299	N/A	18-2016	18-7414	18-0523
100 w/ROUND UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	18-7414	18-0523
100 w/SQUARE UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	25-858225	18-0523
110 (1100)	1870201	2314955	18-7151	N/A	N.L.A.	18-2016
115 (1150) (6cyl)	2836019	3525440	18-7151	18-2016	18-7961	18-2016
115 (115, 1150) (6cyl)	3525441	& UP	18-7161	18-2016	18-7961	18-2016
115 (4cyl)	C100000	G760299	N/A	18-2016	18-7414	18-0523
115 w/ROUND UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	18-7414	18-0523
115 w/SQUARE UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	N/A	18-0523
115 DFI (1.5L)	T801000	& UP	N/A	18-2016	N/A	N/A
115 PRO XS	B751825	& UP	N/A	18-2016	N/A	N/A
125 (1250) (6cyl)	2314956	2839368	18-7151	N/A	18-7961	18-2016
125 (4cyl)	D283222	G760299	N/A	18-2016	18-7414	18-0523
125 w/ROUND UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	18-7414	18-0523
125 w/SQUARE UPPER O-RING (4cyl)	G760300	& UP	N/A	18-2016	N/A	18-0523
135 (1350) (6cyl)	2839369	3293233	18-7151	18-2016	18-7961	18-2016
140 (140, 1400) (6cyl)	3293234	& UP	18-7161	18-2016	18-7961	18-2016
150 (1500) (6cyl)	3502806	4865677	18-7161	18-2016	18-7961	18-2016
150 (1500XS) (6cyl)	4868648	5327662	18-7161	18-2016	18-7961	18-2016
V-105 JET	D082000	& UP	18-0860	18-2016	18-0858	18-2016
V-135 CARB w1.50 ID UPPER BRG	A904646	C100860	18-0860	18-2016	18-0858	18-2016
V-135 CARB w1.37 ID UPPER BRG	A904646	C100860	18-0860	18-2016	18-0858	18-2016
V-135 CARB	C100861	& UP	18-0860	18-2016	18-0858	18-2016
V-135 CARB	C239553	& UP	18-0860	18-2016	18-0858	18-2016
V-135 DFI	G590000	& UP	18-0860	18-2016	18-0858	18-2016
V-140 JET	D082000	& UP	18-0860	18-2016	18-0858	18-2016
V-150 (V-1500) CARB	4868998	A904645	N/A	18-2016	N/A	18-2016
V-150 w/1.5O ID UPPER BRG	A904646	C100860	18-0860	18-2016	18-0858	18-2016
V-150 w/1.37 ID UPPER BRG	A904646	C100860	18-0860	18-2016	18-0858	18-2016
V-150 CARB	C100861	C239552	18-0860	18-2016	18-0858	18-2016
V-150 XR4 / MAGNUM II	B242885	C239552	18-0860	18-2016	18-0858	18-2016
V-150 CARB	C239553	& UP	18-0860	18-2016	18-0858	18-2016
V-150 XR4 / 6 MAG II, III	C239553	& UP	18-0860	18-2016	18-0858	18-2016
V-150 EFI	D082000	& UP	18-0860	18-2016	18-0858	18-2016
V-150 DFI	G590000	& UP	18-0860	18-2016	18-0858	18-2016
V-175 (V-175, 1750) CARB	4301235	5393736	N/A	18-2016	N/A	18-2016
V-175 CARB	5393737	6618750	N/A	18-2016	N/A	18-2016
V-175 CARB	6618751	C239552	18-0860	18-2016	18-0858	18-2016
V-175 CARB	C239553	& UP	18-0860	18-2016	18-0858	18-2016
V-175 EFI	D000750	& UP	18-0860	18-2016	18-0858	18-2016
V-175 DFI	T178500	& UP	18-0860	18-2016	18-0858	18-2016
V-175 PRO XS	B516339	& UP	18-0860	18-2016	18-0858	18-2016
V-200 (V-200, 2000) CARB	4839034	5363917	25-67207	18-2016	N/A	18-2016
V-200 CARB	5363918	6073191	N/A	18-2016	N/A	18-2016
V-200 CARB	6073192	C291519	18-0860	18-2016	18-0858	18-2016
V-200 CARB	C291520	& UP	18-0860	18-2016	18-0858	18-2016
V-200 EFI	C100861	C291519	18-0860	18-2016	18-0858	18-2016

APPLICATION CHART CONTINUES ON NEXT PAGE

POWERHEAD SEALS & O-RING APPLICATION

Model	Beginning Serial #	Ending Serial #	Lower O-Ring	Lower Oil Seal	Upper O-Ring	Upper Oil Seal
V-200 EFI (2.5L)	C291520	& UP	18-0860	18-2016	18-0858	18-2016
V-200 DFI	G386496	& UP	18-0860	N/A	18-7414	N/A
V-200 PRO XS	B504989	& UP	18-0860	N/A	18-7414	N/A
V-200 LASER	B117316	& UP	18-0860	18-2016	18-0858	18-2016
V-225 (2.4L)	5628028	& UP	18-0860	18-2016	N/A	18-2016
V-225 (3.0L) SEA PRO / MARATHON CARB	G245605	G303045	18-0860	N/A	18-7414	N/A
V-225 (3.0L) SEA PRO / MARATHON CARB	G303046	& UP	18-0860	N/A	18-7414	N/A
V-225 DFI	G590000	& UP	18-0860	N/A	18-7414	N/A
V-225 PRO XS	B104549	& UP	18-0860	N/A	18-7414	N/A
V-225 EFI	G129222	G303045	18-0860	N/A	18-7414	N/A
V-225 EFI	G303046	& UP	18-0860	N/A	18-7414	N/A
V-250 w/o UPPER BEARING FITTING	C101891	& UP	N/A	N.L.A	18-7414	18-2016
V-250 w/UPPER BEARING FITTING	C101891	& UP	N/A	N.L.A	18-7414	18-2016
V-250 EFI	G129222	G303045	18-0860	N/A	18-7414	N/A
V-250 EFI	G303046	& UP	18-0860	N/A	18-7414	N/A
V-250 DFI	B528615	& UP	18-0860	N/A	18-7414	N/A
V-250 PRO XS	B426561	& UP	18-0860	N/A	18-7414	N/A
V-275 CARB w/o UPPER BEARING FITTING	C101891	& UP	N/A	N.L.A	18-7414	N/A
V-275 CARB w/UPPER BEARING FITTING	C101891	& UP	N/A	N.L.A	18-7414	N/A
V-300 (3.4L)	5611648	& UP	N/A	N.L.A	18-7414	N/A

① Requires 2 ② Shift Shaft Retainer ④ Fits most applications

LOWER UNIT O-RING APPLICATION

HP	Beg. S/N	End S/N	Bearing Carrier	Water Pump Base	Shift Shaft	Drive Shaft
3.9	1655013	2498135	18-7121	18-7156	18-7180	18-7168
4	2498136	5589201	18-7121	18-7156	18-7180	18-7168
4/4.5	5589203	A809601	18-7171	18-7156	18-7180	-
6	1408611	2529894	18-7171	18-7156	18-7180	18-7168
6	A197112	UP	18-7162	-	-	-
7.5	2529895	3801457	18-7171	18-7156	18-7180	18-7168
7.5	3801458	5206549	18-7171	18-7156	18-7180	-
7.5	5206550	UP	18-7171	18-7156	18-7180	18-7116
8	A197112	UP	18-7162	-	-	-
9.8	1470349	3795657	18-7171	18-7156	18-7180	18-7168
9.8	3795658	5206549	18-7171	18-7156	18-7180	-
9.8	5206550	UP	18-7171	18-7156	18-7180	18-7116
9.9/15	A197112	UP	18-7162	-	-	-
18	5837437	6443972	-	18-7419	-	-
20	1558310	1866494	18-7163	18-7164	18-7180	18-7180
20	1866495	6443972	18-7163	18-7164	18-7180	18-7180
25	5705532	6443972	-	18-7419	-	-
18/20/25XD	6443973	UP	-	18-7419	18-7135 ②	-
30	1271885	1356947	18-7152	18-7115	18-7153	-
30	G055314	UP	-	-	18-7155 ②	-
MK 35A	1217222	1271884	18-7152	18-7115	18-7153	-
35	1356948	1448139	18-7152	18-7115	18-7153	-
35	1571114	1960826	18-7160	18-7155	18-7153	-
35	1960827	2874703	18-7160	18-7155	18-7153	-
35	6445653	UP	18-7160	18-7115	18-7153	-
40	1279685	2874703	18-7152	18-7115	18-7153	-
40	2874704	3336257	18-7160	18-7155	18-7153	-
40	3336258	4117709	18-7160	18-7155	18-7153	-
40	4117710	4860102	18-7160	18-7155	18-7153	-
40	4860103	6445652	18-7160	18-7115	18-7153	-
40 4cyl	C159200	G053313	18-7160	18-7115	18-7153	-
40 2cyl	G055314	UP	-	-	18-7155 ②	-
45	1476510	1531568	18-7160	18-7155	18-7153	-
45 4cyl	5531630	UP	18-7160	18-7115	18-7153	-
50	1421113	1639472	18-7152	18-7155	18-7153	-
50	1639473	1770178	18-7160	18-7155	18-7153	-

① Requires 2 ② Shift Shaft Retainer ④ Fits most applications

LOWER UNIT O-RING APPLICATION

HP	Beg. S/N	End S/N	Bearing Carrier	Water Pump Base	Shift Shaft	Drive Shaft
50	1770179	2305100	18-7160	18-7155	18-7153	-
50	2305101	2858813	18-7160	18-7155	18-7153	-
50	2858814	4140999	18-7160	18-7155	18-7153	-
50	4141000	4962055	18-7160	18-7155	18-7153	-
50	4962056	5531630	18-7160	18-7155	18-7153	-
50 3cyl	6428681	D000750	18-7160	18-7155	18-7153	-
50/55/60 3 cyl	D000751	UP	-	18-7173	-	-
60	1303411	1542744	-	18-7115	-	-
60	6428681	D000750	18-7160	18-7155	18-7153	-
65	1542745	2874263	18-7157	18-7173	18-7153	18-7158
65	2874263	3293183	18-7157	18-7162	18-7153	18-7158
65 3cyl	3293184	4136684	18-7160	18-7155	18-7153	-
65 3cyl	4136685	4571651	18-7160	18-7155	18-7153	-
70	1296411	1413610	18-7114	18-7155 ①	-	-
70	1413611	1566239	18-7157	18-7173	18-7153	18-7158
70 3cyl	4571652	4977156	18-7160	18-7155	18-7153	-
70 3cyl	4977157	5579016	18-7160	18-7115	18-7153	-
70 3cyl	5579017	A996142	18-7160	18-7115	18-7153	-
70/75 3cyl	A996142	UP	-	-	18-7198	-
75 4cyl	6432901	A996142	18-7157	18-7162	18-7153	-
80	1335465	1398629	18-7157	18-7155	18-7153	18-7158
80	1398630	1566239	18-7157	18-7173	18-7153	18-7158
80 4cyl	2559001	3144218	18-7157	18-7173	18-7153	18-7158
80 4cyl	3144219	4831998	18-7157	18-7162	18-7153	-
80 4cyl	4831999	5582561	18-7157	18-7162	18-7153	-
80 4cyl	5582562	A996142	18-7157	18-7162	18-7153	-
80 3cyl	A996142	UP	-	-	18-7198	-
85	1460999	1766823	18-7157	18-7173	18-7153	18-7158
85 4cyl	3493913	4590511	18-7157	18-7162	18-7153	-
85 4cyl	4590512	4831998	18-7157	18-7162	18-7153	-
90	1766824	1869775	18-7157	18-7162	18-7153	18-7158
90	4845301	5594656	18-7157	18-7162	18-7153	-
90	5594657	A996142	18-7157	18-7162	18-7153	-
90 3cyl	A996142	UP	-	-	18-7198	-
95	1869776	2318585	18-7157	18-7173	18-7153	18-7158
100,100SS	1464949	2836018	18-7157	18-7173	18-7153	18-7158
100BP	2399698	2641854	18-7157	18-7173	18-7153	18-7158
100 4cyl	B209468		-	-	18-7198	-
110	1870204	2314955	18-7157	18-7173	18-7153	18-7158
115	2836019	3525440	18-7157	18-7173	18-7153	18-7158
115	3525440	41122634	18-7157	18-7173	18-7153	-
115	41122635	4855152	18-7157	18-7162	18-7153	-
115	4855153	5600966	18-7157	18-7162	18-7153	-
115	5600967	C100000	18-7157	18-7162	18-7153	-
115 4cyl	C100000	UP	-	-	18-7198	-
125	2314956	2839368	18-7157	18-7173	18-7153	18-7158
135	2839369	3293233	18-7157	18-7173	18-7153	18-7158
140	3293234	3502805	18-7157	18-7173	18-7153	-
140	4865678	UP	18-7157	18-7162	18-7153	-
150	3502806	4121434	18-7157	18-7173	18-7153	-
150	4121434	5327662	18-7157 ④	18-7162	18-7153	-

V-6

HP	Beg. S/N	End S/N	Bearing Carrier	Water Pump	Shift Shaft	Drive Shaft
150/150XR2	4868998	5432021	18-7159	18-7162	18-7153	-
150/150XRS	5432021	A904646	18-7159	18-7176	18-7153	-

① Requires 2 ② Shift Shaft Retainer ④ Fits most applications

V-6 (Cont.)

HP	Beg. S/N	End S/N	Bearing Carrier	Water Pump	Shift Shaft	Drive Shaft
135/150/XR2	A904646	UP	18-7159	18-7176	18-7153	-
175	4301235	6618750	18-7159	18-7162	18-7153	-
175	6618751	UP	18-7159	18-7176	18-7153	-
200	4839034	6073191	18-7159	18-7162	18-7153	-
200	6073192	UP	18-7159	18-7176	18-7153	-
220	B117316	UP	18-7159	18-7176	18-7153	-
225	5628028	D280813	18-7159	18-7162	18-7153	-
250/275	C101891	UP	18-7159	-	18-7153	-
3.4	5611648	UP	18-7159	-	18-7153	-

SWIVEL BRACKET ASSEMBLY O-RING APPLICATION

HP	Beg. S/N	End S/N	O-Ring	Qty	Desc
3.9	1655013	2498135	18-7153	2	SB
4	2498136	3529445	18-7153	1	SB
6	1436115	2529894	18-7153	2	SB
7.5	2529895	3488152	18-7153	2	SB
9.9	1470349	3482752	18-7153	2	SB
35 ①	B110789	C159199	18-7164	1	SB,U
35 ①	B110789	C159199	18-7174	1	TT
45 4 Cyl ①	B110789	UP	18-7174	1	TT
45 4 Cyl ①	B110789	UP	18-7164	1	SB,U
50 3 Cyl ①	B122930	C160935	18-7164	1	SB,U
50 3 Cyl ①	B122930	C160935	18-7174	1	TT
60 3 Cyl ①	B122930	C160935	18-7174	1	TT
60 3 Cyl ①	B122930	C160935	18-7164	1	SB,U
70	A996142	UP	18-7174	2	TT
70	A996142	UP	18-7164	1	SB
75	6432901	UP	18-7174	2	TT
75	6432901	UP	18-7164	1	SB
80	A996142	UP	18-7164	1	SB
80	A996142	UP	18-7174	2	TT
90	6436123	UP	18-7164	1	SB
90	6436123	UP	18-7174	2	TT
100	B209468	UP	18-7164	1	SB
100	B209468	UP	18-7174	1	TT
115	6436123	UP	18-7164	1	SB
115	6436123	UP	18-7174	2	TT
V 135	A904646	UP	18-7164	1	SB

HP	Beg. S/N	End S/N	O-Ring	Qty	Desc
V 135	A904646	UP	18-7174	1	TT
V 150	4868998	UP	18-7164	1	SB
V 150	5432022	6606990	18-7168	2	TLL
V 150	6443213	UP	18-7174	1	TT
V 175	4301235	UP	18-7164	1	SB
V 175	5488752	6618750	18-7168	2	TLL
V 175	6618751	UP	18-7174	1	TT
V 200	4839034	UP	18-7164	1	SB
V 200	5464486	6625220	18-7168	2	TLL
V 200	6625221	UP	18-7174	1	TT
V 200 EFI	C100861	UP	18-7174	1	TT
V 200 EFI	C100861	UP	18-7164	1	SB
V 220	B117316	UP	18-7174	1	TT
V 220	B117316	UP	18-7164	1	SB
V 225	5628028	UP	18-7164	1	SB
V 225	5628028	UP	18-7168	2	TLL
V 250	C101891	UP	18-7168	2	TLL
V 250	C101891	UP	18-7174	1	TT
V 275	C101891	UP	18-7174	1	TT
V 275	C101891	UP	18-7168	2	TLL
3.4 LT	5611648	UP	18-7168	2	TLL
3.4 LT	5611648	UP	18-7174	1	TT
3.4 LT	5611648	UP	18-7164	1	SB
XR-4/Magnum II	B242885	UP	18-7174	1	TT
XR-4/Magnum II	B242885	UP	18-7164	1	SB

① Models with power trim only
SB,U Swivel Bracket, Upper
SB Swivel Bracket
TLL Tilt Lock Lever
TT Tilt Tube

18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a MetAllic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.

18-5226
IGNITION WIRE
MetAllic Core
100' Spool
7mm Hypalon

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL

PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector

18-5752
UNIVERSAL SPARK PLUG BOOT
8mm

18-5133
IGNITION COIL
Replaces: 3A0060401M, 3A0060481M
Fits: 2002 and Prior M and NS Model 25C2, C3, 30A3, A4; 2003 25C3, A4; 2005 25C3

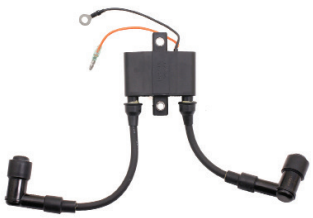
18-5134
CDI
Replaces: 3G2060602M
Fits: 2002 and Prior M and NS Model 15D2, 18E, E2, 9.9D, D2; 2003 15D2, 18E2, 9.9D2

18-5143
EXCITER COIL
Replaces: Tohatsu 369060210M
Fits: 4C, 5B, 5BS (2003)

18-5165
EXCITER COIL
Replaces: Nissan 3G3060211M
Fits: 9.9D(2002 and below)9.9D2(2003 and below), 15D(2002 and below), 15D2(2003 and below), 18E(2002 and below), 18E2(2003 and below)

18-5166
IGNITION COIL
Replaces:
Nissan/Tohatsu 3M3060482M, 3G2-06040-2
Fits: 9.9D(2002 and below)9.9D2(2003 and below), 15D(2002 and below), 15D2(2003 and below), 18E(2002 and below),18E2(2003 and below)

18-5182
IGNITION COIL
Replaces: 3F0-06153-0, 3F0060491M, 3F0061530M
For: 2.5/3/3.3 HP



18-23207
IGNITION COIL
Replaces: Tohatsu 3V1060400M
Fits: Tohatsu F8/9.8 (2003 & Up)

① Priced per Package

NISSAN/TOHATSU IGNITION APPLICATION

Model	Year Start	Year Stop	Ignition Coil	CDI	Exciter Coil
FS8	2003	2014	18-23207	-	-
M15	1997	2002	-	18-5134	18-5165
M15	2003	2003	18-5166	18-5134	18-5165
M18	1997	2003	18-5166	18-5134	18-5165
M2.5	1997	2005	18-5182	-	-
M25	1997	2005	18-5133	-	-
M3.5	1997	2005	18-5182	-	-
M30	1997	2003	18-5133	-	-
M4	2003	2003	-	-	18-5143

APPLICATION CONTINUES ON NEXT PAGE

NISSAN/TOHATSU IGNITION APPLICATION

Model	Year Start	Year Stop	Ignition Coil	CDI	Exciter Coil
M5	2003	2003	-	-	18-5143
M9.9	1997	2003	18-5166	18-5134	18-5165
MFS8	2006	2014	18-23207	-	-
MFS8	2003	2004	18-23207	-	-
MFS9.8	2003	2014	18-23207	-	-
NS2.5	1997	2005	-	-	-
NS3.5	1997	2005	-	-	-
NS15	1997	2002	-	18-5134	-
NS18	1997	2002	-	18-5134	-
NS9.9	1997	2002	-	18-5134	-
NSF8	2004	2004	18-23207	-	-
NSF8	2010	2014	18-23207	-	-
NSF9.8	2005	2005	18-23207	-	-
NSF9.8	2010	2014	18-23207	-	-

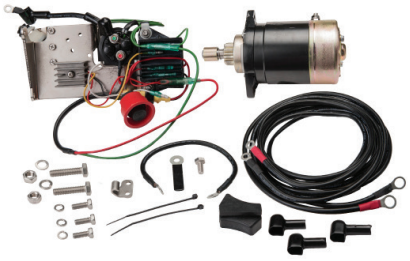
18-6418
OUTBOARD STARTER
Replaces: Tohatsu 353760104M
Fits: M45A2, M50C, M60A, M70A2, M90A, M140A, NS45A2, NS50C, NS60A, NS70A2, NS90A, NSD90A, NS120A, NS140A
(9 Tooth)

18-6430
OUTBOARD STARTER
Replaces: Tohatsu B29A-90500A
Fits: 1981-on 2WT60A

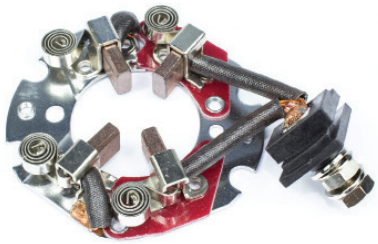
18-6431
OUTBOARD STARTER
Replaces: Tohatsu 346760100M
Fits: 2cyl Engines 40C, 50C & 50A, 70A, NS25C, NS30A, NS35C, NS40C

18-6432
OUTBOARD STARTER
Replaces: Tohatsu 3C8760101M
Fits: M50D, M60B, M60C, MD40D, MD50A MFS25A, MFS30A, NS40D, NS50D, NS60C, NS70B, NS70C, NSD25A, NSD30A, NSD50A

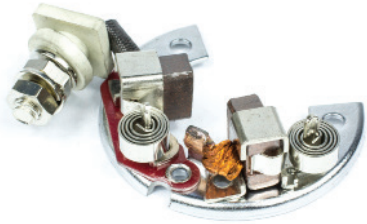
18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design



18-6448
ELECTRIC START CONVERSION KIT
Fits: Tohatsu 25 & 30 HP



18-56001
BRUSH
HOLDER ASSEMBLY
Fits: 90-140 HP 2 Stroke
Use with **18-6418** Starter Assembly



18-56002
BRUSH
HOLDER ASSEMBLY
Replaces: 3C8750140M
Fits: 25-70 HP 2 Stroke
Use with **18-6432** Starter Assembly

18-7712
FUEL FILTER (INLINE)
Replaces: 369022300M
Fits: 2 stroke, 5 HP thru 9.8 HP/4 stroke, 4 HP thru 30 HP

FUEL FILTERS

DISPLAY PACKAGE

18-7828-1
(1/4" Small) Small Capacity
(For 1/4" Fuel Line)

18-7829
(1/4" Large) Large Capacity
(For 1/4" Fuel Line)

18-7830 (5/16")
18-7831 (3/8")

FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as smAll as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

DISPLAY PACKAGE

18-8002EP-1
18-8002EP-1-10②
PRIMER BULB
1/4"

18-8004EP-1
18-8004EP-1-10②
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005EP-1-10②
PRIMER BULB
3/8"
Large capacity bulb

DISPLAY PACKAGE

18-8078
TANK CONNECTOR
1/4" N.P.T .508 O.D.
Nissan Tank Large Inlet
Fits: All models
Mates with **18-8079**
(Male)

DISPLAY PACKAGE

18-80410-1
FUEL CONNECTOR
Replaces: 394-70250-0
Female Hose connector
3/8"
Fits: 4HP-30HP 4-stroke

DISPLAY PACKAGE

18-8079
FUEL CONNECTOR
(Tank End, Quick Connect)
Replaces: 3B2702810M, 65750-95500
Fits: All models
Mates with **18-8078**
Female to 3/8" hose barb

DISPLAY PACKAGE

18-8088
FUEL CONNECTOR
(Engine End)
Replaces: 3B2702501M
3/8" Hose
Fits: 5-90HP 2-stroke and TLDI models
Mates with **18-8089**

DISPLAY PACKAGE

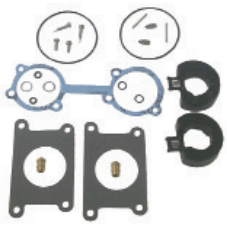
18-8089
FUEL CONNECTOR
(Engine End)
Replaces: 3B2-70260-O
(Metric Threads)
5/16" Hose
Fits: 5-90HP 2-stroke and TLDI models
Mates with **18-8088**

PKG. OF 10

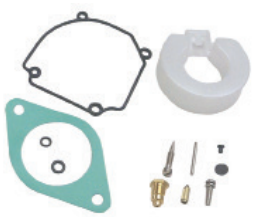
Display Package

SNAPPER CLAMPS
18-8020
18-8020-9①
#8 For 5/16" Hose

18-8021
18-8021-9①
#10 For 3/8" Hose



18-7290
CARB KIT
Replaces: 345871224M
Kit contains enough components to rebuild 2 carburetors
For: All 35/40C HP (1 per engine)



18-7291
CARB KIT
Replaces: 346871220M
For: All 25/30 HP (1 per engine); All 45A2, 50C, 60C, 70A2 (2 per engine)

18-7765
CARB KIT
Replaces: 369871221M
For: All 4/5 HP (1 per engine)

18-8920
IMPELLER
Replaces: 3B2650211M
Fits: 8 (8B models), 9.8 (9.8B model), 8 4-Stroke (All), 9.8 4-Stroke (All)

18-8921
IMPELLER
Replaces: 334650210M
Fits: 9.9 (All), 15 (All), 18 (All), 9.9 4-Stroke (All B Models), 15 4-Stroke (All B Models), 18 4-Stroke(All)

18-8922
IMPELLER
Replaces: 3C8650212M
Fits: 40 3-cyl (D models), 40 TLDI 2-Stroke(All) 50 3-cyl (D models), 50 TLDI 2-Stroke (All), 70 TLDI 2-Stroke (All), 90 TLDI 2-Stroke

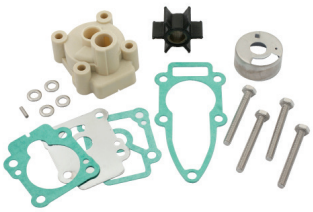
18-8923
IMPELLER
Replaces: 345650210M
Fits: 25 (25C model), 25 4-Stroke (All A Models, B Models with white bushing), 30 (30A model), 30 4-Stroke (All A Models, B models with white bushing), 40 2-cyl (40C model)

18-8924
IMPELLER
Replaces:
3C7650211M, 3B7650212M
Fits: 60 3-cyl (B & C models), 70 3-cyl (B & C models), MD 70, MD 90(TLDI), 115, 140, 90 2-Stroke

18-45404
IMPELLER
Replaces: 353650210M
Fits: Nissan/Tohatsu NS50C, NS60A, NS70A2(2002 & Up)

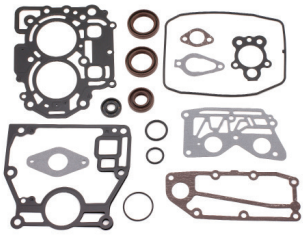
18-43175
THERMOSTAT KIT
Replaces: 3R3010300M
Fits: Nissan/Tohatsu 9.9-30 HP 4-Strokes

18-43212
WATER PUMP HOUSING
Replaces: 3B2650160M
Fits: 8/9.9 4-Stroke(209cc)

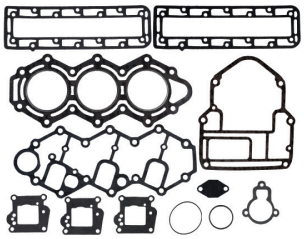


18-48317
COMPLETE WATER PUMP KIT
Replaces: 3B2873222M
Fits: F8/9.8

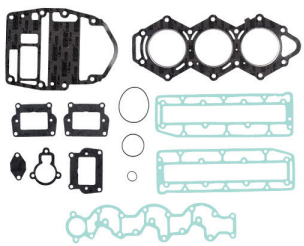
18-7911-1
OIL FILTER
Replaces: 3R0-07615-0
Fits: 9.9-30HP



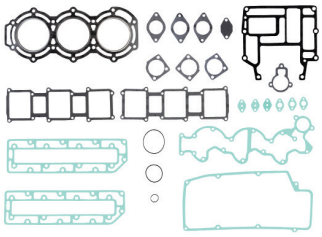
18-64221
POWERHEAD GASKET SET
Replaces: 3V1-87121-0
Fits: F8/F9.8



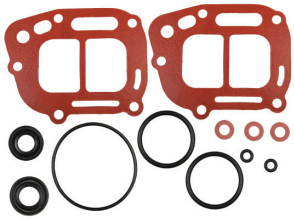
18-4434
POWERHEAD GASKET SET
Replaces: 3C8-87121-4
Fits: All 40-50 HP



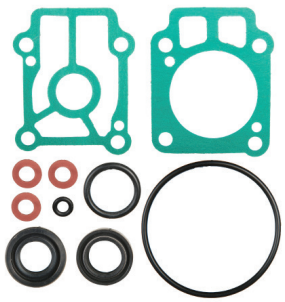
18-4435
POWERHEAD GASKET SET
Replaces: 3F3871210M
Fits: All 60-70 HP



18-4436
POWERHEAD GASKET SET
Replaces: 3B7871218M
Fits: All 90 HP



18-74610
LOWER UNIT SEAL KIT
Replaces: 398873213M
Fits: 18 & 15 (1997-08); 9.9 (1997-04)



18-74611
LOWER UNIT SEAL KIT
Replaces: 346873217M
Fits: 25 (1997-05); 30 (1997-03)

① Priced per Package ② Discount shop pack of 10 - Priced per package

18-3850
HEAD GASKET
Replaces: 3C8010055M
Fits: All 40-50 HP

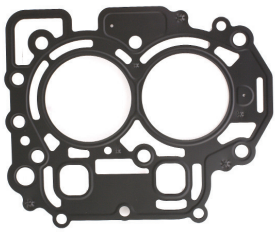
18-3886
HEAD GASKET
Replaces: 3T9010050M
Fits: All 90 HP

18-4299
HEAD GASKET
Replaces: 3F3010051M
Fits: All 60-70 HP

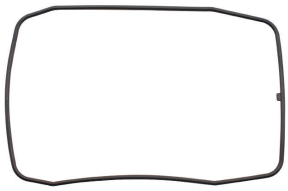
18-51000
RECOIL STARTER SPRING
Replaces: 3AA050040M
Fits: Tohatsu 8 4-Stroke(2004-12), 9.8 4-Stroke(2004-12)

18-60103
DRAIN PLUG GASKET
Replaces: 332600060M
Fits: All Nissan/Tohatsu models

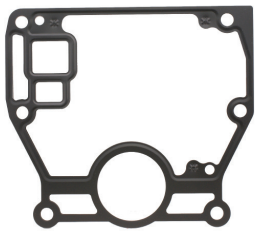
18-60103-50
DRAIN PLUG GASKET
Fits: All Nissan/Tohatsu models



18-60916
CYLINDER HEAD GASKET
Replaces: 3V1010050M
Fits: F8/9.8



18-60917
CYLINDER COVER GASKET
Replaces: 3V1010240M
Fits: F8/9.8



18-60918
ENGINE BASE GASKET
Replaces: 3V1013030M
Fits: F8/9.8

18-60919
EXHAUST COVER GASKET
Replaces: 3V1023050M
Fits: F8/9.8

18-60920
THERMOSTAT GASKET
Replaces: 346-01032-0
Fits: F8/9.8

18-2448
LOWER UNIT
FILL/DRAIN KIT
M8 - 1.25 thread
Fits: Yamaha, Nissan/Tohatsu, & Honda Lower Units

18-72656
DRAIN PLUG & GASKET
Replaces: Nissan-Tohatsu 332600052M, 332600060M
M8 - 1.25 thread
Fits: Nissan/Tohatsu - All Models

18-73964
PROP NUT KIT
Fits: Nissan/Tohatsu F8/9.8

18-79989
TRAILERING STICKS
Fits: Most outboards over 150HP with three ram intrigrel tilt/trim.

18-76695
O-RING
Replaces: Nissan-Tohatsu 3R0074220M
Fits: 8/9.9 s/n 0r042475 and Up

Suzuki Model Identification

Model Description	Horsepower	Model Variation Length	Shaft Year	Model
DT = 2-cycle DF = 4-cycle PU = Jet Drive	**Examples:** 9.9 40 115 250	E - Elec. Start w/Tiller Handle R - Elec. Start w/Remote Control C - Oil Injection G - Counter Rotation N - High Thrust Propeller T - Power Tilt & Trim w/Elec. Start w/Remote Control H - Power Tilt & Trim w/Elec. Start w/Tiller Handle SF - Super Four SS - Super Six M - Manual Start w/Tiller Handle V - Comlink Voice Caution System	S = 15" L = 20" X = 25"	D = 1983 E = 1984 F = 1985 G = 1986 H = 1987 J = 1988 K = 1989 L = 1990 M = 1991 N = 1992 P = 1993 R = 1994 S = 1995 T = 1996 V = 1997 W = 1998 X = 1999 Y = 2000 K1 = 2001 K2 = 2002 K3 = 2003 K4 = 2004 K5 = 2005 K6 = 2006 K7 = 2007 K8 = 2008

EXAMPLE: DT40CRSN - 2-cycle, 40 HP, Oil Injection, Elec. Start w/remote control, 15", 1992 Model Year

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL

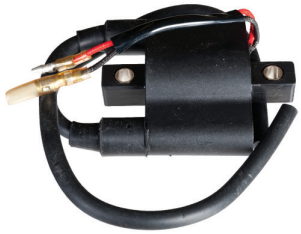
18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.

18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

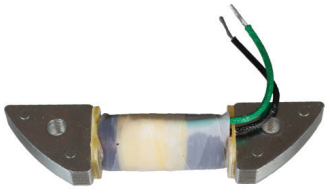
PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector

18-5752
UNIVERSAL
SPARK PLUG BOOTS
8mm



18-5151
IGNITION COIL
Replaces: 33410-94400, 33410-92L10
Fits: DT40C(1986-98)



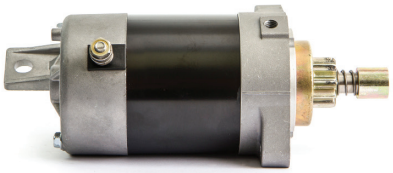
18-5152
IGNITION COIL
Replaces: 32140-93900
Fits: DT 9.9(1983-87), DT15 (1983-88)

18-5144
CDI
Replaces: 32900-93911
Fits: DT15

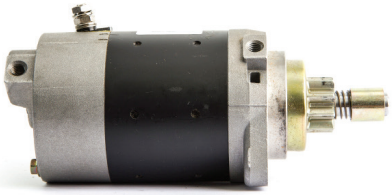
DISPLAY PACKAGE

MP51010 (CLAMSHELL)
MP51012 (BULK 100 PCS/CTN)
IGNITION SWITCH
Replaces: 37110-99E00
Colors on wires match factory color codes
Suzuki 2 & 4 Stroke Outboards

① Priced per Package



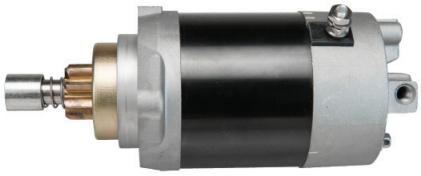
18-6414
OUTBOARD STARTER
Replaces: 31100-95600
Fits: 75 HP



18-6416
OUTBOARD STARTER
Replaces: 31100-94610
Fits: 115, 140 H.P. (9 Tooth) (1984-UP)

18-6417
OUTBOARD STARTER
Replaces: 31100-92E00
Fits: 150, 200, 225 H.P. (1985-UP)

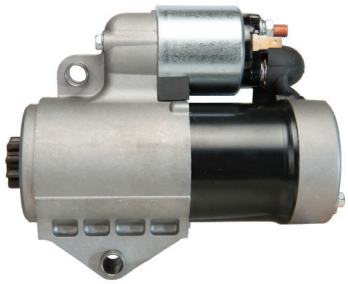
18-6419
OUTBOARD STARTER
Replaces: 31100-89J00
Fits: 4 Stroke DF40 (1999-01) (9 tooth)



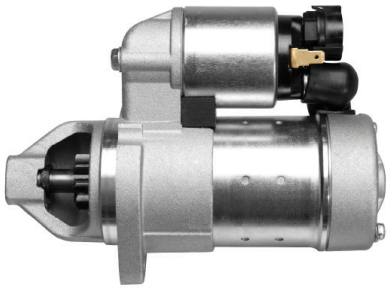
18-6827
STARTER
Replaces: 31100-94600, 31100-94601, 31100-94610
Fits: 115, 140HP engines

18-6428
OUTBOARD STARTER
Replaces: 31100-95313
Fits: 50/60 HP (1984-85), 75/85 HP (1984-87)

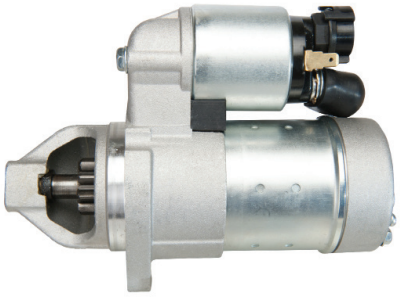
18-6429
OUTBOARD STARTER
Replaces: 31100-94702
Fits: DT 55/65 (1985-88)



18-6831
STARTER
Replaces: Suzuki 31100-90J00
Hitatchi S114-837, A
Fits: Suzuki 90-115HP 2001-08

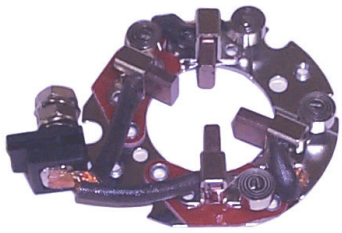


18-6941
STARTER
Replaces: 31100-93J00, 96J00, 96J01
Fits: 70-300HP 2004-up



18-6945
STARTER
Replaces: 31100-95J00, 95J01
Fits: Johnson, Suzuki 25HP 2006-11

18-56008
BRUSH HOLDER ASSEMBLY
Replaces: 31173-95310
Fits: 90-100, 150-225 HP 2 Stroke
Use with **18-6414** Starter



18-56009
BRUSH HOLDER ASSEMBLY
Replaces: 31173-99E00
Fits:115-140 HP 2 Stroke
Use with **18-6416** Starter

18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

18-18303
POWER TRIM MOTOR
Replaces: 38100-92J02, 38100-92J10, 38100-93J01, 38100-93J02, 38100-96J00
(O-Ring included)
Fits: DF60-300(2001-07)

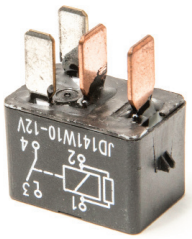
18-18304
POWER TRIM MOTOR
Replaces: 37100-87J00-0EP, 38100-87J0EP
(O-Ring included)
Fits: DF40(1999-00), DF50(1999-00)

18-6785
TILT/TRIM MOTOR
Replaces: 38100-87E10-0ED, 38100-87000-0IT, 38100-87E20-0ED
(O-Ring included)
For: V-4 & V-6 1986-1990
V-6/3 wire hook-up 3 bolt flange

18-6786-1
TILT/TRIM MOTOR
Replaces: 38100-87D10-0ED, 38100-87D10-35J, 38100-87D10-0IT, 38100-92E00-0ED
For: V4 & V6 (1990-up), DT90 (1991-97), DT100 & DT200 (1991-2000), DT150 & DT225 (1991-2003), DT175 (1991-92)
3 Bolt flange 2 wire connection

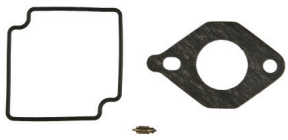
18-6793
TRIM MOTOR
Replaces: 38100-87J11, 38100-87J20
(O-Ring included)
Fits: DF40, DF50 (2001-08)

18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

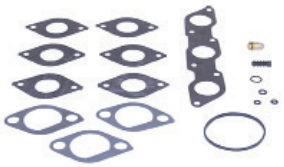


18-5731
RELAY, STARTER
Replaces: 38860-76F01
Fits: DF9.9 2005-2010, DF15 2005-2010, DF25 2006-2010, DF40 2003-2010, DF50 2003-2010, DF60 2003-2010, DF70 2003-2010, DF80 2009-2010, DF90 2003-2010, DF100 2009-2010, DF115 2003-2010, DF140 2003-2010, DF150 2006-2010, DF175 2006-2010, DF200 2004-2010, DF225 2004-2010, DF250 2004-2010, DF300 2007-2010

4-STROKE FUEL SYSTEM KITS



18-7761
CARBURETOR REBUILD KIT
Fits: Suzuki DF4-DF6 (2005 & Up)



18-7773
CARB KIT
Replaces: 13910-89J01
Fits:DF 25/30 (All Years)

18-3495
DIAPHRAGM KIT
Replaces: 15170-93911
Fits: DT8(All 1988-97), DT9.9(All 1988-97), DT15(All 1988-97)

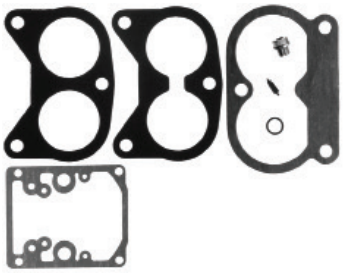
18-3496
DIAPHRAGM KIT
Replaces: 15170-94320
Fits: DT25(All 1989-99), DT30(All 1989-99), DT40(All 1986-98), DT55(All 1988-97), DT65(All 1988-97)

18-3497
DIAPHRAGM KIT
Replaces: 15170-91J00
DF4-DF6 (2003 & UP)

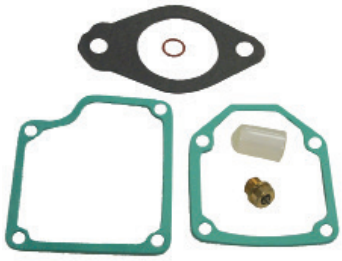
18-3498
DIAPHRAGM KIT
Replaces: 15170-94J00, 15170-94J0V
DF9.9-DF15 HP(2005 & UP)

18-3499
DIAPHRAGM KIT
Replaces: 15170-99E00
DF9.9,DF15 (1997-2004), DF25 (2000-2006) (Non-V twin), DF40,DF50 (1999-2006), DF60,DF70 (1998-2007),

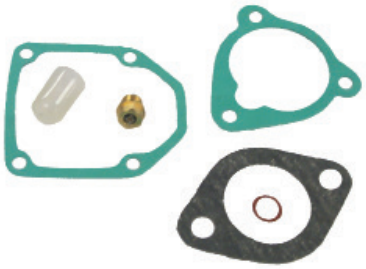
2-STROKE FUEL SYSTEM KITS



18-7752
CARB KIT
Replaces: 13910-87D00



18-7753
CARB KIT
Replaces: 13910-94400



18-7754
CARB KIT
Replaces: 13910-94701

18-7755
CARB KIT
Replaces: 13910-95D00

CARBURETOR KIT APPLICATION

HP/Model	Year	Part #	HP/Model	Year	Part #	HP/Model	Year	Part #
DT25C	1989-98	18-7755	DT65	1985-97	18-7753	DT100	1989-98	18-7752
DT30C	1988-97	18-7755	DT75	1985-97	18-7754	DT115	1986-98	18-7754
DT40C	1984-98	18-7753	DT85	1985-98	18-7753	DT140	1986-98	18-7753
DT55	1985-97	18-7754	DT90	1989-97	18-7752	V-6	ALL	18-7752

FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Suzuki #	Description
18-7953	15410-87J30	Fuel Filter Fits: DF25, DF70, DF90, DF115, DF140 (Incl.140T & 140Z) (2006 & Newer)
18-7936 •	15412-93J00	Fuel Filter Element
18-7947	99105-20006	Spin on Replacement Filter
18-7987	99105-20006-BWL	AquaVue™ Mini Collection Bowl
18-7948	99105-20005	Spin on Replacement Filter
18-7922-1	99105-20004BWL	AquaVue™ Collection Bowl
18-7735	15410-94400	Fuel Filter Kit
18-7711	15410-96J00	Fuel Filter (Inline)
18-7716	**15410-87J10**	Fuel Filter
18-7719	**15410-98500**	Fuel Filter

• Retail Packaged Item

18-32154
OXYGEN SENSOR
Replaces: 18213-98J00
Fits: DF100A, DF115A, DF140A, DF250A, (2011-Up), DF300 (2007-Up)

PRIMER BULBS

18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8004EP-1
18-8004-10EP-1①
PRIMER BULB
5/16"
Large capacity bulb

18-8005EP-1
18-8005-10PE-1①
PRIMER BULB
3/8"
Large capacity bulb

18-80409
FUEL CONNECTOR
• 1/4" barb
Motor Side
Replaces: 65720-94401
Fits: DT4-DT65
Mates with **18-80418**

18-80418
FUEL CONNECTOR
• 1/4" barb
Replaces: 65750-94404
Fits: DT4-DT140
Mates with **18-80409** & **18-809**

18-80419
FUEL CONNECTOR
Replaces: 65750-87J10, 65750-87J11
Fits: DF25-DF140 (5/16" version of **18-80404**)
Mates with **18-80425**

18-80425
FUEL CONNECTOR
Replaces: 65720-986B0
Fits: DF25-DF140
Mates with **18-80404** & **18-80419**

18-8062
FUEL CONNECTOR
• 3/8" barb
Replaces: 65750-98505
Mates with **18-8071**

18-8071
TANK CONNECTOR
1/4" NPT .432 O.D.
Replaces: 99105-00192
Mates with **18-8062**
(Male)

18-8078
TANK CONNECTOR
1/4" N.P.T .508 O.D.
Replaces: 65740-95500, 99105-00193
Fits: All models
Mates with **18-8079**
(Male)

18-8079
FUEL CONNECTOR
Tank End, Quick Connect
Replaces: 65750-95510, 65750-95500
Fits: All models
Mates with **18-8078**
Female to 3/8" hose barb

18-8087
FUEL CONNECTOR
• 5/16" barb
Motor Side
Replaces: 65720-94411
Fits: DT75-DT140

18-80404
FUEL CONNECTOR
3/8"
Fits: DF25-DF140 HP
Mates with **18-80425**

18-80405
FUEL CONNECTOR
Female to 3/8" hose barb
Mates with **18-8078**

18-8090
FUEL CONNECTOR
(1/4" NPT)
Mates with **18-80418**

18-3000
IMPELLER
Replaces: 17461-92D02
Fits: DT 8C/9.9C (1989-97)

18-3035
IMPELLER
Replaces: 17461-93J00
For: DF200, DF225, DF250 (2004-05)

18-3049
IMPELLER
Replaces:
17461-87E11, 17461-87E12
Fits: DF 60/70 (1998-01), DF 90-100 (1989-01)

18-3023
IMPELLER
Replaces:
17461-90J00, 17461-90J01, 17461-94500, 17461-94501, 17461-94502, 17461-94503, 17461-94504, 17461-94505, 17461-94506, 17461-94510, 17461-94511, 17461-94520
Fits: 2 Stroke DF90, DF115, DF140 (2000-05), DT115 (1981-01), DT140 (1981-01), DT150 (1986-01), DT200 (1986-00)

18-3092
IMPELLER
Replaces: 17461-93001, 17461-93003, 17461-93004

✱ Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package

18-3094
IMPELLER
Replaces: 17461-94700, 17461-94701

18-3095
IMPELLER
Replaces: 17461-95300, 17461-95301, 17461-95302

18-3096
IMPELLER
Replaces: 17461-96301, 17461-96311, 17461-96312

18-3097
IMPELLER
Replaces: 17461-98501, 17461-98502, 17461-98503, 17461-985M0

18-3099
IMPELLER
Replaces: 17461-93902, 17461-93901, 17461-93903
For: DT 9.9, 15 (1983-97), DF 9.9, 15 (1997-05)

18-3291
IMPELLER KEY
Replaces: 09420-05006, 09420-05009
Fits: V-6 2-Stroke (1986-03), DF90 /115/140(2001-04)

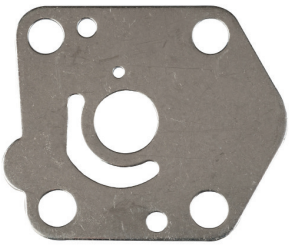
18-3292
IMPELLER KEY
Replaces: 17462-93990, 09420-03005
Fits: DT 8C/9.9C (1989-97), DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)

18-3296
IMPELLER KEY
Replaces: 09420-05005
Fits: DT 115/140 (1983-01)

18-3404
IMPELLER KEY
Replaces: 09420-04009
Fits: DF 60/70 (1998-01), DF 90-100 (1989-01)

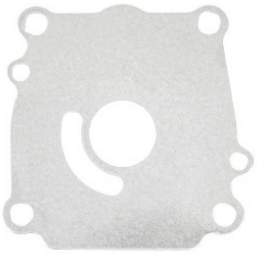
18-3188
IMPELLER PLATE
Replaces: 17471-98503
Fits: DT 6 (1984-02), DT 8 (1986-97)

18-3189
IMPELLER PLATE
Replaces: 17471-87D01
Fits: V-6 2-Stroke (1986-03)



18-3190
IMPELLER PLATE
Replaces: 17471-93902
Fits: DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)

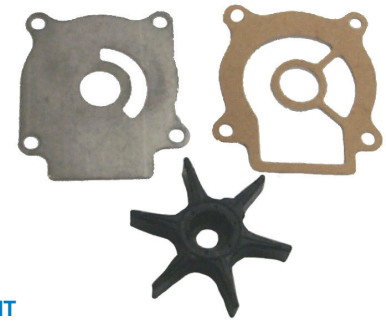
18-3191
IMPELLER PLATE
Replaces: 17471-94501
Fits: DT 115/140 (1983-01)



18-3192
IMPELLER PLATE
Replaces: 17471-87E01, 17471-92J00
Fits: DF 60/70 (1998-01), DF 90-100 (1989-01), DF 90/115/140 (2001-04)

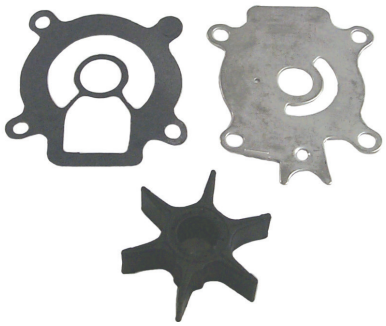
18-319[illegible]
IMPELLER PLATE
Replaces: 17471-92D10
Fits: DT 8C/9.9C (1989-97)

IMPELLER APPLICATION ON PAGE 467



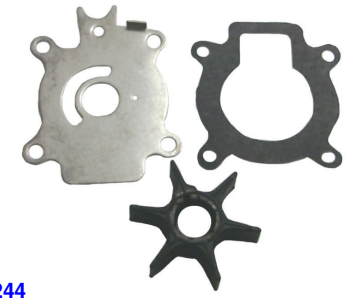
18-3242
IMPELLER REPAIR KIT
Replaces: 17400-96350, 17400-96351, 17400-96353

— CONTAINS —			MODEL	YEAR	MODEL	YEAR
Part #	Description	O.E. #	DT20	1986-88	DT35	1987-89
18-3096	Impeller	17461-96311	DT25	1984-88	DT40C	1984-98
18-0461	Gasket	17472-96301	DT30	1984-87		



18-3243
IMPELLER REPAIR KIT
Replaces: 17400-94700, 17400-94701

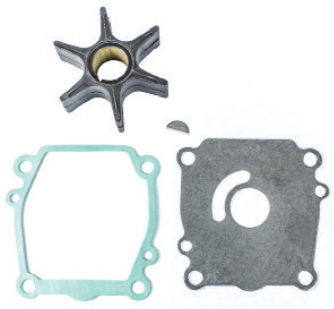
— CONTAINS —			MODEL	YEAR	MODEL	YEAR
Part #	Description	O.E. #	DT55	1985-95	DT65	1985-95
18-3094	Impeller	17461-94700				
18-0460	Gasket	17472-95310				



18-3244
IMPELLER REPAIR KIT
Replaces: 17400-95550, 17400-95350, 17400-95351
Fits: DT75, DT85 (1985-95)

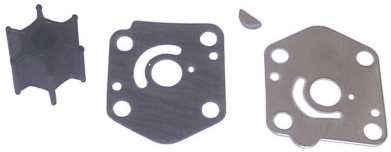
— CONTAINS —		
Part #	Description	O.E. #
18-3095	Impeller	17461-95300
18-0459	Gasket	17472-95200

18-3253
WATER PUMP KIT
Replaces: 17400-87D11
Fits: V6 2-Stroke (1986-03)

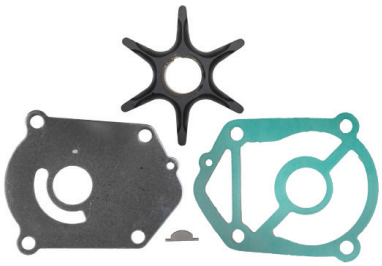


18-3254
WATER PUMP KIT
Replaces: 17400-87E03, 17400-87E04
Fits: DF 60/70 (1998-06), DT 90-100 (1989-01)

18-3255
WATER PUMP KIT
Replaces: 17400-92D01
Fits: DT 8C/9.9C (1989-97)



18-3256
WATER PUMP KIT
Replaces: 17400-93951
Fits: DF 9.9/15 (1997-06), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)

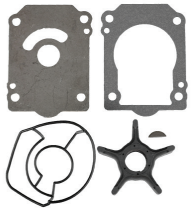


18-3257
WATER PUMP KIT
Replaces: 17400-94611
Fits: DT 115/140 (1983-01)

18-3258
WATER PUMP KIT
Replaces: 17400-90J11, 17400-90J20
Fits: DF 90/115/140 (2001-05)

18-3259
WATER PUMP KIT
Replaces: 17400-98551
Fits: DT 6 (1984-02), DT8 (1986-97)

18-3260
WATER PUMP KIT
Replaces: 17400-98652
Fits: DT 4 (1984-98), DT 5 (1999-02)



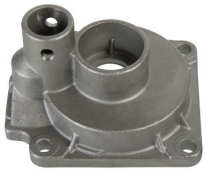
18-3264
WATER PUMP REPAIR KIT
Replaces: 17400-93J00, 17400-93J02
For: DF200, DF225, DF250 (2004-09)

IMPELLER APPLICATION ON NEXT PAGE

18-3266
WATER PUMP REPAIR KIT
Replaces: 17400-98661
For: DF4, DF6 (2003-07)

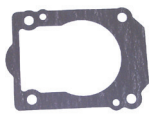
18-3267
WATER PUMP KIT
Replaces: 17400-98J00, 17400-98J01
Fits: DF300 (2007-Current)

18-3480
WATER PUMP HOUSING
Replaces: 17411-93901
Fits: DT9.9(1983-87, 2004-10), DT15(1983-97, 2004-10)



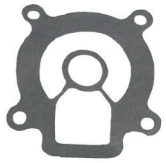
18-3481
WATER PUMP HOUSING
Replaces: 17411-94421
Fits: DF25(All models 2000-05) DF25(models DF25Q, DF25Q(QR), DF25T 2006-07), DF30(All 2000-07), DT40C(1986-98), DF40(All 2000-07), DF50(All 1999-10)

18-0761
PUMP CASE GASKET
Replaces: 17472-91J00
For: DF4 (2003-05), DF6 (2003-05)

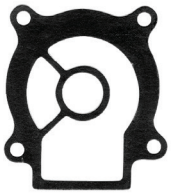


18-0778
PUMP CASE GASKET
Replaces: 17472-93J00
For: DF150(2006-10), DF175(2006-10), DF200(2004-10), DF225(2004-10), DF250(2004-10)

18-0459
WATER PUMP GASKET
Replaces: 17472-95200



18-0460
WATER PUMP GASKET
Replaces: 17472-95310

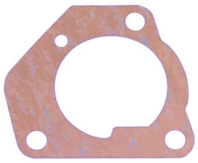


18-0461
WATER PUMP GASKET
Replaces: 17472-96301

PKG. OF 5

18-0477-9①
WATER PUMP GASKET
Replaces: 17472-98503
Fits: DT 6 (1984-02), DT8 (1986-97)

18-0478
WATER PUMP GASKET
Replaces: 17472-93911
Fits: DF 9.9/15 (1997-04), DT 9.9 (1985-87), DT 15 (1983-88), DT 15C (1989-97)



18-0479
WATER PUMP GASKET
Replaces: 17472-92D10
Fits: DT 8C/9.9C (1989-97)

18-0480
WATER PUMP GASKET
Replaces: 17472-98611
Fits: DT 4 (1984-98), DT 5 (1999-02)

18-0792
THERMOSTAT GASKET
Replaces: 13119-91J00

18-0793
THERMOSTAT GASKET
Replaces: 17582-93J00

18-0794
THERMOSTAT GASKET
Replaces: 17685-97J00

18-0795
THERMOSTAT GASKET
Replaces: 17685-89J00

18-0796
THERMOSTAT GASKET
Replaces: 17685-99E00

18-0797
THERMOSTAT GASKET
Replaces: 17685-87D10

HP/Model	Year	Impeller	Gasket	Water Pump Kit
DT2/2.2	1983-97	18-3097	—	—
DT3.5	1983-84	18-3097	—	—
DT4	1984-98	18-3097	18-0480	18-3260
DF4	2003-10	18-3097	18-0761	18-3266
DT5	1977-83, 1999-02	18-3097	18-0480	18-3260
DT6	1984-02	18-3097	18-0477-9	18-3259
DF6	2003-10	18-3097	18-0761	18-3266
DT8	1980-87	18-3097	18-0477-9	18-3259
DT8	1988-97	18-3000	18-0479	18-3255
DF8	2010	18-3099	—	—
DT9.9	1977-82	18-3092	—	—
DT9.9	1983-87	18-3099	18-0478	18-3256
DT9.9	1988-97	18-3000	18-0479	18-3255
DF9.9	1997-10	18-3099	18-0478	18-3256
DT14	1977-80	18-3092	—	
DT15	1983-97	18-3099	18-0478	18-3256
DT15C	1989-97	18-3099	18-0478	
DF15	1997-10	18-3099	18-0478	18-3256
DT16	1977-82	18-3092	—	
DT20	1986-88	18-3096	18-0461	18-3242
DT25	1980-82	18-3092	—	
DT25	1983-88	18-3096	18-0461	18-3242
DF25	2000-06	18-3096	18-0461	18-3242
DF25 V-Twin	2006-10	18-3096	18-0461	
DT30	1983-87	18-3096	18-0461	18-3242
DT30	1988-97	—	18-0461	
DF30	2000-07	18-3096	18-0461	18-3242
DT35	1980-82	18-3094	18-0459	
DT35	1987-89	18-3096	18-0461	18-3242
DT40	1980-82	18-3094	18-0459	
DT40	1983	18-3094	18-0460	
DT40/DT40C	1984-98	18-3096	18-0461	18-3242
DF40	1999-09	18-3096	18-0461	18-3242
DF40	2010	18-3096	18-0461	
PU40 (jet)	1989-94	18-3096	18-0461	
DT50	1982-prior	18-3094	18-0459	
DT50	1983-84	18-3094	18-0460	18-3243
DT50M	1980-84	18-3094	18-0460	18-3243
DF50	1999-09	18-3096	18-0461	18-3242
DF50	2010	18-3096	18-0461	
DT55	1985-97	18-3094	18-0460	18-3243
PU55 (jet)	1989-94	18-3094	18-0460	
DT60	1983	18-3094	18-0460	18-3243
DT60	1984	18-3095	18-0460	
DF60	1998-09	18-3049	—	
DF60	2010	18-3096	18-0461	
DT65	1982-prior	18-3094	18-0459	
DT65	1985-97	18-3094	18-0460	18-3243
DF70	1998-09	18-3049	—	
DF70	2010	18-3096	18-0461	
DT75	1983-97	18-3095	18-0459	18-3244
DF80	2009-10	18-3049	—	
DT85	1983-00	18-3095	18-0459	18-3244
PU85 (jet)	1989-97	18-3095	18-0459	
DT90	1989-97	18-3049	—	18-3254
DF90	2001-08	18-3023	—	
DF90	2009-10	18-3049	—	
DT100	1987-01	18-3049	—	18-3254
DF100	2009-10	18-3023	—	
DT115	1986-01	18-3023		18-3257 **
DF115	2001-10	18-3023	—	18-3258 *
DT140	1986-01	18-3023		18-3257
DF140	2002-10	18-3023	—	
DT150	1986-03	18-3023	—	18-3253
DF150	2006-10	18-3023	18-0778	
DT175	1987-92	18-3023	—	18-3253
DF175	2006-10	18-3023	18-0778	
DT200	1986-00	18-3023	—	18-3253
DF200	2004-10	18-3035	18-0778	18-3264
DT225	1990-03	18-3023	—	18-3253
DF225	2004-10	18-3035	18-0778	18-3264
DF250	2004-10	18-3035	18-0778	18-3264
DF300	2007-10	18-3035	18-0651	18-3267

① Priced per Package * SN 681517 & earlier ** SN 812175 & Later

O.E. INTERCHANGE

Part #	Description	O.E. #
18-39480	Piston Rings	12140-93121
18-39530	Piston Rings	12140-96351-050
18-39540	Piston Rings	12140-94400
18-40110	Piston Kit	12110-94400
18-40140	Piston Kit	12110-93120
18-42850	Piston Pin	12151-94400
18-42860	Wrist Pin	12151-93100
18-42870	Wrist Pin	12151-92502
18-42940-9 ① ②	Circlips	09381-14001
18-42950-9 ① ②	Circlips	09381-18002
18-42960-9 ① ②	Circlips	09381-20003

		PISTON		RINGS		WRIST PIN		CIRCLIP	
HP/Model	Years	Std.	.50mm	Std.	.50mm	Std.	.50mm	Std.	.50mm
DT9.9	1983-87	18-40140	—	18-39480	—	18-42860	—	18-42940-9	—
DT15	1983-88	18-40140	—	18-39480	—	18-42860	—	18-42940-9	—
DT25	1983-88	—	—	—	18-39530	—	18-42870	—	18-42950-9
DT30	1983-87	—	—	—	18-39530	—	18-42870	—	18-42950-9
DT40	1984-98	18-40110	—	18-39540	—	18-42850	—	18-42960-9	—

18-1757
CONNECTING ROD
Replaces: 12161-93902
Fits: DT9.9, DT15 (1983-97)

18-1758
CONNECTING ROD
Replaces: 12161-96300, 12161-91L00
Fits: DT25 (1983-88), DT30 (1983-87)

18-1759
CONNECTING ROD
Replaces: 12161-94400, 12161-92L00
Fits: DT 40 (1984-98)

18-1757K
CONNECTING ROD KIT
Replaces: 12161-93902
Fits: DT9.9 (1983-87), DT15 (1983-97)

18-1759K
CONNECTING ROD KIT
Replaces: 12161-94400
Fits: DT40 (1986-98)

18-1412
ROD BEARING
Replaces: 09263-20051
Fits: DT9.9 (1983-87), DT15 (1983-97)

18-1414
ROD BEARING
Replaces: 09263-14022
Fits: DT9.9 (1983-87), DT15 (1983-97), DT14/16 (1980-82)

18-1415
ROD BEARING
Replaces: 09263-18016
Fits: DT25 (1983-88), DT30 (1983-87)

18-1416
ROD BEARING
Replaces: 09263-27005
Fits: 40 (1984-98)

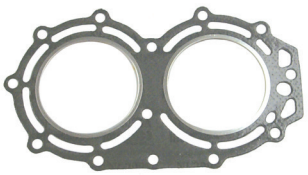
18-1417
WRIST PIN BEARING
Replaces: 09263-20072
Fits: 40 (1984-98)

18-3806
HEAD GASKET
Replaces: 11141-98401, 11141-98411

18-3807
HEAD GASKET
Replaces: 11141-98101, 11141-98130

18-3808
HEAD GASKET
Replaces: 11141-93901, 11141-93960

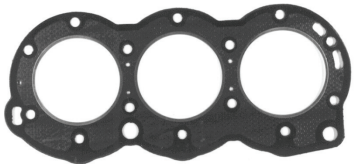
18-3809
HEAD GASKET
Replaces: 11141-96303, 11141-96344



18-3810
HEAD GASKET
Replaces: 11141-94401, 11141-94450

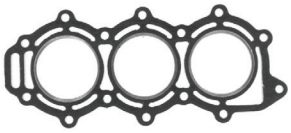
18-3813
HEAD GASKET
Replaces: 11141-95305, 11141-95320

① Priced per Package ② Pkg. of 2 **APPLICATION BEGINS ON NEXT PAGE**

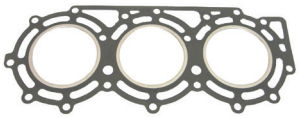


18-3814
HEAD GASKET
Replaces: 11141-95505, 11141-95512

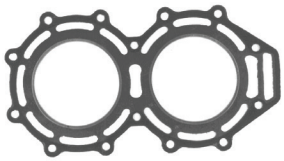
18-3816
HEAD GASKET
Replaces: 11141-98504, 11141-98510, 11141-98522



18-3819
HEAD GASKET
Replaces: 11141-95D90, 11141-95D10



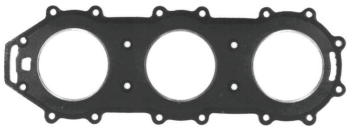
18-3820
HEAD GASKET
Replaces: 11141-94701, 11141-94702, 11141-94720



18-3822
HEAD GASKET
Replaces: 11141-87E90, 11141-87E10

18-3823
HEAD GASKET
Replaces: 11141-94506, 11141-94620

18-3824
HEAD GASKET
Replaces: 11141-94600, 11141-94620



18-3825
HEAD GASKET
Replaces: 11141-87D90, 11141-87D60

Model	Year	Cyl	Head Gasket
2	1983-89	1	18-3806
5	1983	2	18-3816
6	1984-89	2	18-3807
8	1983-87	2	18-3807
8	1988-89	2	-
9.9	1983-87	2	18-3808
9.9	1988-89	2	-
15	1983-89	2	18-3808
25	1983-88	2	18-3809

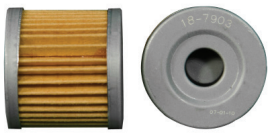
Model	Year	Cyl	Head Gasket
25	1989	3	18-3819
30	1983-87	2	18-3809
30	1988-89	3	18-3819
35	1987-89	2	18-3810
40	1984-89	2	18-3810
50	1984	2	18-3813
55	1985-89	3	18-3820
65	1985-89	3	18-3820
75	1983-87	3	18-3814

Model	Year	Cyl	Head Gasket
85	1983-87	3	18-3814
90	1989	V-4	18-3822
100	1989	V-4	18-3822
115	1983-85	4	18-3823
115	1986-89	4	18-3824
140	1983-85	4	18-3823
140	1986-89	4	18-3824
150	1986	V-6	18-3825
200	1986	V-6	18-3825

18-7895
OIL FILTER
Replaces: 16510-93J00
Thread Spec: 3/4" x 16NPT

18-7896
OIL FILTER
Replaces: 16510-61A20-MHL
Fits: DF70A, DF80A, DF90A, DF90-DF115

18-7897
OIL FILTER
Replaces: 16510-82703
Fits: DF140

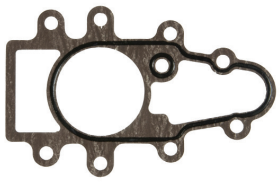


18-7903
OIL FILTER
Replaces: 16510-05240
For: DF9.9, DF15 (1996-06)

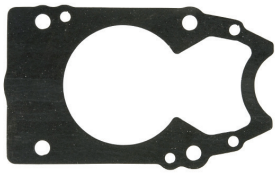
18-7905-1
OIL FILTER
Replaces: 16510-96J00
Fits: DF150-DF300

18-7915-1
OIL FILTER
Replaces: 16510-87J00
Fits: DF25-DF70

18-8870
OIL FILTER
Replaces: 16510-45H10
Fits: F9.9 Type T/TH(Sn 110001 & Newer), F15(SN 110001 & Newer)



18-0650
OIL SEAL HOUSING GASKET
Replaces: 56132-95J00
Fits: F 25 V-Twin (2006-07)



18-0651
PUMP CASE PANEL GASKET
Replaces: 17472-98J00
Fits: F300 (2007)

PKG. OF 5

18-8331
18-8331-9①
DRAIN PLUG GASKET
Replaces: 09168-10022

18-8334
SHIFT SHAFT SEAL
Replaces: 25223-94400

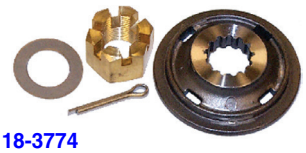
PKG. OF 10

COTTER PINS

Part #	Replaces
18-3737 ②	09204-02004
For: DT9.9 & 15C, DF9.9 & 15, 8 & 9.9C Oil Injected	
18-3735 ②	09204-03003, 09204-03004
For: DT20, 25C, 30C	

18-3726
PROP NUT
Replaces: 09141-18005

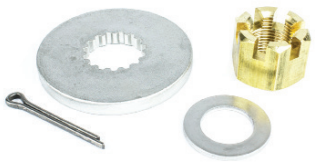
18-3710
PROP NUT
Replaces: 09141-14008



18-3774
PROP NUT KIT
Replaces: 57630-94500
For: DT75/85/90/100/115, 140 with V-Style, DF60/70 with V Style

— CONTAINS —

Part #	O.E. #	Desc.
18-3726	09141-18005	Prop Nut
18-3735	09204-03003, 09204-03004	Cotter Pin
—	09160-18028	Washer
—	57633-94500	Spacer



18-3775
PROP NUT KIT
Replaces: 57630-92E00
For: V-6

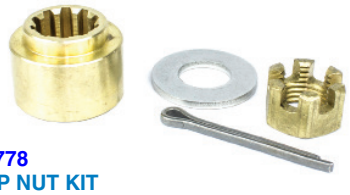
— CONTAINS —

Part #	O.E. #	Description
18-3726	09141-18005	Prop Nut
18-3735	09204-03003, 09204-03004	Cotter Pin
—	09160-18019	Washer
18-3795	57633-87D30	Spacer

18-3777
PROP NUT KIT
Replaces: 57630-94300
For: DT40/55/65

— CONTAINS —

Part #	O.E. #	Description
18-3726	09141-18005	Prop Nut
18-3735	09204-03003, 09204-03004	Cotter Pin
—	09160-18028	Washer



18-3778
PROP NUT KIT
Replaces: 57630-96300
For: DT20/25C/30C

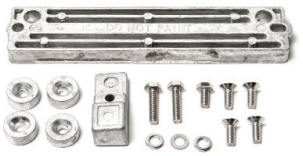
— CONTAINS —

Part #	O.E. #	Description
18-3735	09204-03003, 09204-03004	Cotter Pin
—	09160-14028	Washer
18-3710	09141-14008	Prop Nut
—	57633-96300	Spacer

③ **18-6032**
ANODE
Replaces: 55320-95310
55-140 HP

③ **18-6033**
ANODE
Replaces: 55125-87D00
150-200 HP

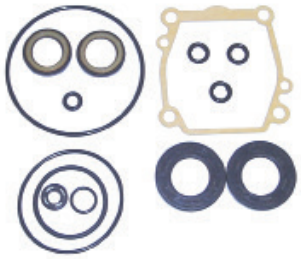
③ **18-6098**
ANODE
Replaces: 55125-96310
DF25, DF30, DT20, DT25, DT25C, DT30, DT30C, DT35



⑤ **18-6161A**
④ **18-6161M**
ANODE KIT
Fits: Suzuki 90-140HP Engines

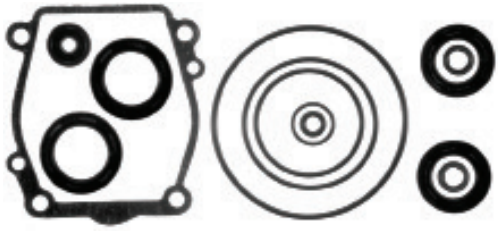
18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with three ram intrigrel tilt/trim.

18-8380
LOWER UNIT SEAL KIT
Replaces: 25700-93J00
For: All DF150/DF175/DF200/DF225/DF250



18-8381
LOWER UNIT SEAL KIT
Replaces: 25700-99E00
For: DF 60(2001 & Up), DF70(2001 & Up)

① Priced per Package ② This product is priced per piece. To order priced per package, please add -9 to the part number
⑤ Aluminum ④ Magnesium ③ Zinc



18-8335
LOWER UNIT SEAL KIT
Replaces: 25700-87D00

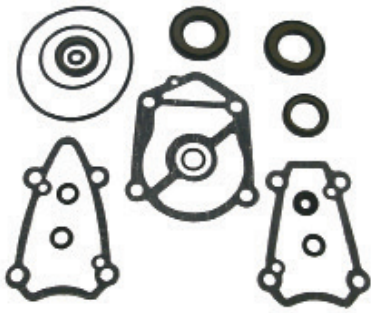
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-7118	O-Ring	09280-08008	1
18-7183	O-Ring	09280-69001	1
18-8331	Drain Plug Gasket	09168-10022	2
18-7440-1	O-Ring	—	1
18-0544	Oil Seal	09282-24004	2

18-8337
LOWER UNIT SEAL KIT
Replaces: 25700-94400

— CONTAINS —

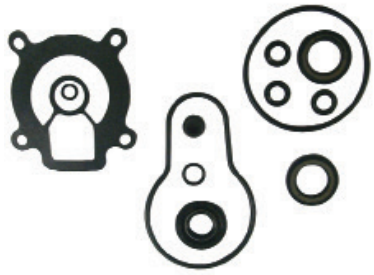
Part #	Description	O.E. #	Qty.
18-0461	Water Pump Gasket	17472-96301	1
18-7151	O-Ring	09280-75001	1
18-7413	O-Ring	09280-08005	2
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1
18-8345	Seal	09289-22007	2
18-7180	O-Ring	—	1



18-8338
LOWER UNIT SEAL KIT
Replaces: 25700-94500

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-7118	O-Ring	09280-08008	1
18-8331	Drain Plug Gasket	09168-10022	3
18-7182	Oil Seal	—	1
18-7133	O-Ring	—	1



18-8339
LOWER UNIT SEAL KIT
Replaces: 25700-94700

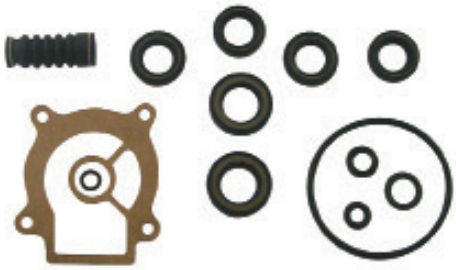
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0460	Water Pump Gasket	17472-95310	1
18-7151	O-Ring	09280-76006	1
18-7180	O-Ring	—	1
18-7413	O-Ring	09280-08005	1
18-8329	Seal	09289-17005	1
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1
18-8345	Seal	09289-22007	2

18-8340
LOWER UNIT SEAL KIT
Replaces: 25700-95500

— CONTAINS —

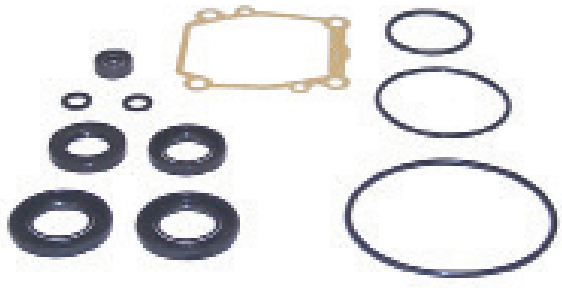
Part #	Description	O.E. #	Qty.
18-0459	Water Pump Gasket	17472-95200	1
18-8331	Drain Plug Gasket	09168-10022	3
18-8334	Shift Shaft Seal	25223-94400	1
18-7180	O-Ring	—	1
18-7413	O-Ring	09280-08005	1
18-7127	O-Ring	—	1



18-8341
LOWER UNIT SEAL KIT
Replaces: 25700-95D00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0461	Water Pump Gasket	17472-96301	1
18-7118	O-Ring	09280-50005	1
18-7413	O-Ring	09280-08005	1
18-7140	O-Ring	09282-17006	1
18-8331	Drain Plug Gasket	09168-10022	3

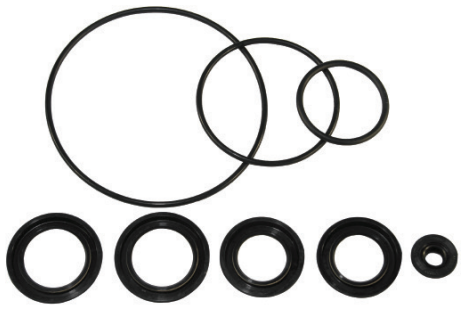


18-8373
LOWER UNIT SEAL KIT
Replaces: 25700-90J01
Fits: DF 90/115 (All Years)

18-8374
LOWER UNIT SEAL KIT
Replaces: 25700-92J00
Fits: DF140 (All Years)

SEAL KIT APPLICATION NEXT ON PAGE

18-8385
SEAL KIT
Replaces: 25700-95J00
Fits: DF25 V-Twin (2006-07)



18-8386
SEAL KIT
Replaces: 25700-98J00
Fits: DF300 (2007)

SEAL KIT APPLICATION

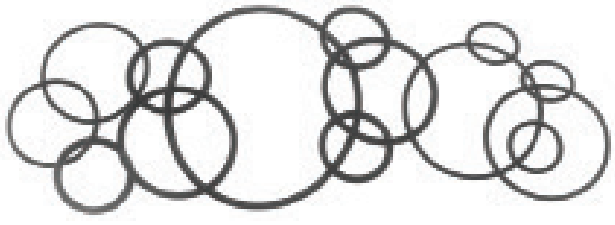
HP/MODEL	YEAR	PART #	HP/MODEL	YEAR	PART #
DT25C	All	18-8341	DT115	All	18-8338
DF25	All	18-8341	DF115	All	18-8373
DF25 V-Twin	2006-07	18-8385	DT140	All	18-8338
DT30C	All	18-8341	DF140	All	18-8374
DF30	All	18-8341	DT150	All	18-8335
DT40C	All	18-8337	DF150	All	18-8380
DF40	All	18-8337	DT175	All	18-8335
DF50	All	18-8337	DF175	All	18-8380
DT55	All	18-8339	DT200	All	18-8335
DF60	2001-07	18-8381	DF200	All	18-8380
DT65	All	18-8339	DT225	All	18-8335
DF70	2001-07	18-8381	DF225	All	18-8380
DT75	All	18-8340	DF250	All	18-8380
DT85	All	18-8340	DF300	All	18-8386
DF90	All	18-8373			

PKG. OF 2

OIL SEALS

Part #	O.E. #	Dimensions I.D.	O.D. (mm)	Width
18-0544	09282-24004	23.2	40.3	7
18-0545	09289-10002	9	22.2	8
18-0546	09282-30007	29.5	50.25	6
18-0551	09283-10011	9	22.2	8
18-0569	09284-08003			
18-8345	09289-22007	22.2	35	5
18-8375		29	45	6
18-8377		7	22	7
18-8378		8	22	7

PKG. OF 5



O-RINGS

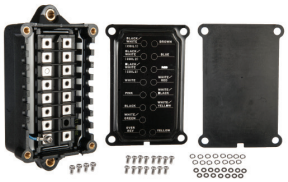
Part No.	O.E. No.	Dimensions I. D.	Width (mm)
18-7118 ①	09280-08008	69.40	3.10
18-7140 ①	09280-75002	69.00	3.50

① This product is priced per piece. To order priced per package, please add -9 to the part number

Model Description	Horse-power	Trim & Tilt/Starting Method	Shaft Length	Control Method	Model Year	Special Model Variation Code (Used on 25HP engines)
B = Inshore series C = C series model CV = C series D = Twin rotating propellers DX = Twin rotating propellers OX66 EFI E = Enduro series model F = Four stroke engine model LF = Left hand four stroke L = Left hand engine model LX = Left hand OX66 EFI LZ = Left hand HPDI P = Pro series model PX = Pro series OX66 EFI S = Saltwater series model SX = Saltwater series OX66 EFI T = Four stroke engine with high thrust V = V max series model VX = V max OX66 EFI VZ = V max HPDI Z = HPDI series	Example: 6 9.9 200 250	T = Power tilt or trim/tilt (1984-1990) P = Power tilt with electric start E = Electric start (1984-1990) M = Manual tilt with manual start	S = 15" L = 20" X = 25" U = 30"	R = Remote control H = Tiller handle J = Jet drive unit	N = 1984 K = 1985 J = 1986 H = 1987 G = 1988 F = 1989 D = 1990 P = 1991 Q = 1992 R = 1993 S = 1994 T = 1995 U = 1996 V = 1997 W = 1998 X = 1999 Y = 2000 Z = 2001 A = 2002 B = 2003 C = 2004 D = 2005	2 = 3 Cyl. 1997 3 = 3 Cyl.

Starting in April 2005 (2006 Model Year and newer) Yamaha no longer designated model years at the end of the model number identification. Beginning at this time any subsequent "new model" will have a letter designation between the Horsepower and the Control / Tilt Method.
Example:
VZ300TLRD = 2005 VZ300TLR = New model after April 2005. VZ300BTLR = Newest Model and direct replacement for previous models.

EXAMPLE: SX150TLRY - Saltwater EFI, 150 HP, Trim & Tilt w/electric start, 20", Remote control, 2000 model



18-5130
CDI
Replaces: 688-85540-16-00
Fits: 90(1988-91), C75(1994-96), C85(1991-96), CV85(1989-90), E75(1995-96)

18-5131
CDI
Replaces: 695-85540-11, 695-85540-12-00
Fits: 9.9(1984-95), 15(1984-95), C25(1992-97), CV25(1990)

18-5132
CDI
Replaces: 63V-85540-00-00, 63V-85540-01-00, 63V-85540-02-00
Fits: 9.9(1999-09), 15(1999-09)

18-23205
IGNITION COIL
Replaces: 65W-85570-01-00
Fits: Yamaha F25(2005)

18-23601
IGNITION COIL
Replaces: 66M-85570-00-00
Fits: F9.9(2005-06), F15(1998-05), T9.9(2005-06)

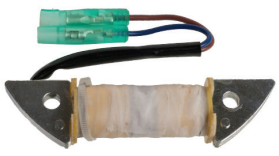
18-23602
IGNITION COIL
Replaces: 63V-85570-00-00
Fits: 9.9(1996-09), 15(1996-09)

18-5110
IGNITION COIL
Replaces: 6E5-85570-11-00
For: 115 (4 cyl.) 1985-91

18-5111
IGNITION COIL
Replaces: 697-85570-11-00
For: 55 (2 cyl.) 1989-94 and 90 1984-88

18-5112
IGNITION OIL
Replaces: 6E7-85570-19-00, 680-85570-09-00, 6E7-85570-10-00, 695-85570-10-00
For: 9.9/15 (1988-93)

18-5128
IGNITION COIL
Replaces: 6R3-85570-01-00
For: 115/130/150HP (1994-04) 175HP (1994-95, 1997-98, 2000) 200HP (1994-98) 225HP (1997) B115HP 1998-99) C115HP (1997-98) for late model V4 & V6



18-5183
COIL, CHARGE
Replaces: 63V-85520-00, 63V-85520-01
Fits: 9.9(1996-09)., 15(1996-09)

18-5195
COIL, IGNITION
Replaces: 689-81311-40-00
Fits: 25(1984-87), 30(1984-86), C30(1991-92), C40(1994-97), CV30(1989-90), CV40(1990)

18-5138
COIL, IGNITION
Replaces: 680-85570-00-00; 680-85570-02-00
Fits: T6 (02-05); F6, F8 (01-05); C25 (96-97)

18-5119
COIL, IGNITION
Replaces: 65E-85570-00-00

18-5113
COIL, IGNITION
Replaces: 61N-85570-00-00, 61N-85570-10-00
Fits: 25(1994-95, 2001-09)

18-25650
COIL, PULSER
Replaces: 66M-85580-00-00
Fits: F9.9(2005-06), T9.9(2005-06), F15(1998-06)

18-25652
COIL, PULSER
Replaces: 63V-85580-01-00
Fits: 9.9(2003-09), 15(2003-09)

18-25604
LIGHTING COIL
Replaces: 63V-85533-00-00
Fits: 9.9(1996-09), 15(1996-09)

18-25600
COIL, CHARGE
Replaces: 66M-85520-00-00
Fits: F9.9(2005-06), T9.9(2005-06), F15(1998-06)

18-5135
CDI
Replaces: 6E5-85540-10-00, 6E5-85540-11-00, 6E5-85540-12-00
Fits: 115 ET 1984-1989; 130 ET 1988-1989; C115TLR 1991-1996; C115TXR 1992-1996; L130ETX 1989; 1989 2-225HP

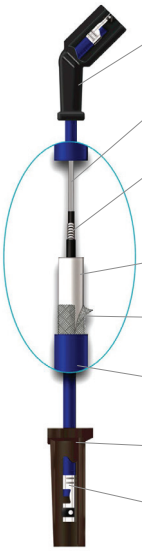
18-5136
CDI
Replaces: 6F5-85540-21-00, 6F5-85540-22-00
Fits: 40HP 2 Cylinder (Int'l)

18-25300
CDI UNIT ASSEMBLY
Replaces: 66M-85540-01-00
Fits: F9.9(2005-06), F15(2000-06)

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.

Part #	OEM #	Application
18-5217-1	67F-82341-00-00	F75 (2003-2017), F80 (1999-2003), F90 (2003-2017), F100 (1999-2003)
18-5218-1	67F-82342-00-00	F75 (2003-2017), F80 (1999-2003), F90 (2003-2017), F100 (1999-2003)
18-5219-1	67F-82343-00-00	F75 (2003-2017), F80 (1999-2003), F90 (2003-2017), F100 (1999-2003)
18-5220-1	67F-82344-00-00	F75 (2003-2017), F80 (1999-2003), F90 (2003-2017), F100 (1999-2003)
18-8847-1 (Set)	67F-82341-00-00 + 67F-82342-00-00 + 67F-82343-00-00 + 67F-82344-00-00	F75 (2003-2017), F80 (1999-2003), F90 (2003-2017), F100 (1999-2003)



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

MP39160
MOMENTARY PUSH SWITCH
For outboard installations.

MP51020 (CLAMSHELL)
MP51022 (BULK 100 PCS/CTN)
IGNITION SWITCH
Replaces: 703-82510-12-00
Yamaha Control Box 2 & 4 stroke
Colors on wires match factory color codes

MP51030 (CLAMSHELL)
MP51032 (BULK 100 PCS/CTN)
IGNITION SWITCH
Replaces: 61B-82510-01-00, 61B-82510-00-00
Yamaha Dash Mount 2 Stroke
Dual Engine Application Colors on wires match factory color codes

MP51040 (CLAMSHELL)
MP51042 (BULK 100 PCS/CTN)
IGNITION SWITCH
Replaces: 703-82510-43-00
Yamaha Control Box 2 & 4 stroke
Push to Choke
Colors on wires match factory color codes

MP51050 (CLAMSHELL)
MP51052 (BULK 100 PCS/CTN)
IGNITION SWITCH
Replaces: 6K1-82510-06-00
Yamaha Dash Mount 2 & 4 Stroke
Dual Engine Application, Push to Choke
Colors on wires match factory color codes

MP28860
IGNITION LANAYARD
Replaces: 682-82556-00-00

18-65450
ENGINE STOP SWITCH
Replaces: 6E9-82575-02-00
Fits: Yamaha 6(1995-00), 8(1995-09), 9.9(1994-95), C30(1994-96), C40(1994-97)

18-5225
SPARK PLUG WIRE KIT
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.

18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Replaces: OMC 581027, 580339
Supplied complete w/Terminal Connector

18-5752
UNIVERSAL SPARK PLUG BOOTS
8mm

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

① Priced per Package

YAMAHA OUTBOARD IGNITION CHART APPLICATION

HP	Year Start	Year Stop	CDI	Ignition Coil	Charge Coil (Stator)	Pulser Coil	Lighting Coil
9.9	1984	1995	18-5131	18-5111	-	-	-
9.9	1996	1998	-	18-23602	18-5183	18-25652	18-25604
9.9	1999	2009	18-5132	18-23602	18-5183	18-25652	18-25604
15	1984	1995	18-5131	18-5112	-	-	-
15	1996	1998	-	18-23602	18-5183	18-25652	18-25604
15	1999	2009	18-5132	-	18-5183	18-25652	18-25604
20	1996	1997	-	18-5113	-	-	-
25	1984	1987	-	-	18-5195	-	-

APPLICATION CONTINUED ON NEXT PAGE

YAMAHA OUTBOARD IGNITION CHART APPLICATION (Cont.)

HP	Year Start	Year Stop	CDI	Ignition Coil	Charge Coil (Stator)	Pulser Coil	Lighting Coil
25	1994	2009	-	18-5113	-	-	-
30	1984	1986	-	-	18-5195	-	-
90	1984	1988	-	18-5111	-	-	-
90	1988	1991	18-5130	-	-	-	-
115	1984	1989	18-5135	18-5110	-	-	-
115	1994	2009	-	18-5128	-	-	-
130	1988	1989	18-5135	18-5110	-	-	-
130	1994	2004	-	18-5112	-	-	-
150	1984	1989	-	18-5110	-	-	-
150	1994	2009	-	18-5112	-	-	-
175	1984	1989	-	18-5110	-	-	-
175	1994	1995	-	18-5112	-	-	-
175	2000	2000	-	18-5112	-	-	-
200	1984	1989	-	18-5110	-	-	-
200	1994	1998	-	18-5112	-	-	-
225	1994	1997	-	18-5112	-	-	-
B115	1998	1999	-	18-5112	-	-	-
C25	1992	1995	18-5131	18-5112	-	-	-
C25	1996	1997	18-5131	18-5138	-	-	-
C30	1991	1992	-	-	18-5195	-	-
C30	1993	1997	-	18-5113	-	-	-
C40	1991	1997	-	-	18-5195	-	-
C55	1991	1994	-	18-5111	-	-	-
C75	1994	1996	18-5130	-	-	-	-
C85	1991	1996	18-5130	-	-	-	-
C115	1991	1996	18-5135	18-5110	-	-	-
C115	1997	2000	-	18-5112	-	-	-
C150	1996	1999	-	18-5112	-	-	-
CV25	1990	1990	18-5131	18-5112	-	-	-
CV30	1989	1990	-	-	18-5195	-	-
CV40	1990	1990	-	-	18-5195	-	-
CV55	1989	1990	-	18-5111	-	-	-
CV85	1989	1990	18-5130	-	-	-	-
D150	1997	1999	-	18-5112	-	-	-
E48	1995	1996	-	18-5112	-	-	-
E75	1995	1996	18-5130	-	-	-	-
F6	2001	2008	-	18-5138	-	-	-
F8	2001	2015	-	18-5138	-	-	-
F9.9	2005	2006	18-25300	18-23601	18-25600	18-25650	-
F9.9	2007	2014	-	18-5138	-	-	-
F15	1998	1999	-	18-23601	18-25600	18-25650	-
F15	2000	2005	18-25300	18-23601	18-25600	18-25650	-
F25	1998	2004	-	18-23205	-	-	-
F25	2005	2005	-	18-23205	-	-	-
F30	2001	2005	-	-	-	-	-
F40	2000	2008	-	-	-	-	-
L130	1989	1989	18-5135	18-5110	-	-	-
L130	1994	2001	-	18-5112	-	-	-
L150	1986	1989	-	18-5110	-	-	-
L150	1994	1999	-	18-5112	-	-	-
L200	1986	1989	-	18-5110	-	-	-
L200	1994	1999	-	18-5112	-	-	-
P115	1994	1996	-	18-5112	-	-	-
P150	1994	1999	-	18-5112	-	-	-

APPLICATION CONTINUED ON NEXT PAGE

YAMAHA OUTBOARD IGNITION CHART APPLICATION (Cont.)

HP	Year Start	Year Stop	CDI	Ignition Coil	Charge Coil (Stator)	Pulser Coil	Lighting Coil
P175	1994	1999	-	18-5112	-	-	-
P200	1994	1999	-	18-5112	-	-	-
PROV150	1986	1989	-	18-5110	-	-	-
S115	1996	1999	-	18-5112	-	-	-
S130	1996	1999	-	18-5112	-	-	-
S150	1996	1999	-	18-5112	-	-	-
S175	1996	1999	-	18-5112	-	-	-
S200	1996	1999	-	18-5112	-	-	-
T8	2001	2010	-	18-5138	-	-	-
T9.9	2005	2006	18-25300	18-23601	18-25600	18-25650	-
T9.9	2007	2014	-	18-5138	-	-	-
T25	2001	2004	-	-	-	-	-
T25	2005	2005	-	18-23205	-	-	-
T25	2006	2006	-	-	-	-	-
V150	2000	2008	-	18-5112	-	-	-
V175	2000	2000	-	18-5112	-	-	-
V6EXCEL	1987	1989	-	18-5110	-	-	-
V6SPECIAL	1984	1986	-	18-5110	-	-	-

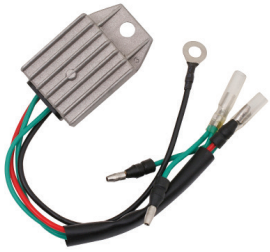
18-5819
SOLENOID
Replaces: 65W-81941-00-00
For: F25 (1998-04), F30 (2001-04), F40 (2000-04)

18-5853
SOLENOID
Replaces: 61A-81941-00-00, 6E5-81941-11-00, 6E5-81941-10-00, 6E5-81941-00-00
For: 2-Stroke: 115hp - 150hp. (1994-Current); 175hp (1994-2000); 200hp (1994-2005); 225hp. (1995-2004); 250hp (1990-2004)

18-5821
STARTER SOLENOID
Replaces: 6G1-81941-10-00
Fits: 9.9/15(1988-97), 20(1996-97), 25(1985, 1988-99), 30(1985-87, 1989-93, 1996-99, 2001), 40(1989-90, 1992-01), 50(1989-97, 1999-02), 1990(1992-02), F15(1998-03), F40(1999), F50(1996-02), F60(2002-03), F75(2003-04), F80(1999-03),F90(2003-04), F100(1999-02)

18-5879
SOLENOID
Replaces: 688-81950-10-00, 688-81941-00-00
For: 2-Stroke: 40hp (1984-88); 50hp (1984-88); 60hp. (2001-06); 70hp. (1991-Current); 90hp. (1984-91)

18-5746
STATOR ASSEMBLY
Replaces: 6H3-85510-A0, 6H3-85510-A1
Fits: E60(1995-99), P60(1991), 70(1984-91)

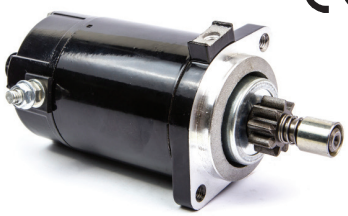


18-17301
RECTIFIER REGULATOR ASSEMBLY
Replaces: 6J8-81960-00-00
Fits: 25(1997-02), 30(1997-02)

18-6410
OUTBOARD STARTER
Replaces: Yamaha 689-81800-13-00, 689-81800-11, 689-81800-12
Fits: 25-40HP (11 tooth)

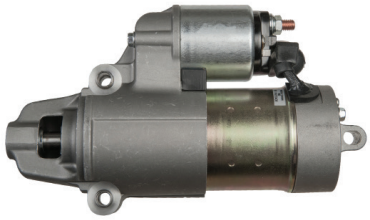
18-6411
OUTBOARD STARTER
Replaces: 6H3-81800-11-00, 6H3-81800-10
Fits: 60HP

18-6412
OUTBOARD STARTER
Replaces: 697-81800-12, 99999-03249-00
Fits: 55-60HP 2 cylinder (9 tooth)



18-6413
OUTBOARD STARTER
Replaces: 6E5-81800-11-00, 6E5-81800-12-00
Fits: 55-60HP 2 cylinder (9 tooth)

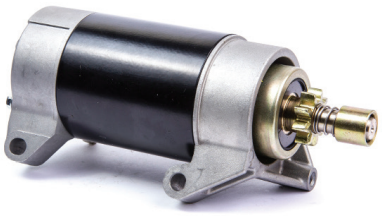
18-6415
OUTBOARD STARTER
Replaces: 6N7-81800-10-00
Fits: 115-250HP (9 tooth)



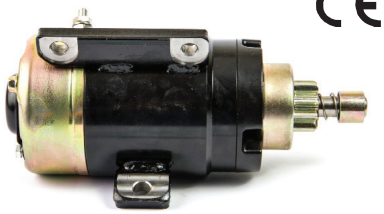
18-6961
STARTER
Replaces: 6CB-81800-00-00
Fits: 200, 225, 250 4 Cycle (2006 & Up)

18-6420
OUTBOARD STARTER
Replaces: 6L2-81800-20-00
Fits: 20HP MLHU & MSHU (1996), 20HP MLHV & MSHV 1997 25 (1988-98)

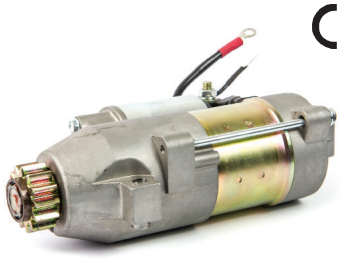
18-6421
OUTBOARD STARTER
Replaces: 6F5-81800-11, 6J4-81800-01-00
Fits: 25HP (1999&2001), 30HP (1996-99 & 2001), 40HP (1992-03) C40 1997-02, P40 (1998) 50 (1992-97 & 2000 & 2002-03) C50 (1998-01), P50 (1993-96)



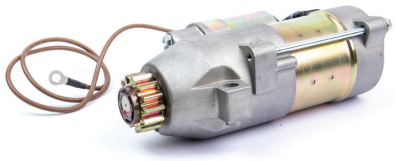
18-6422
OUTBOARD STARTER
Replaces: 6H4-81800-12-00
Fits: 40HP (1984-86), 50HP (1986-88), Pro 50 (1987-88)



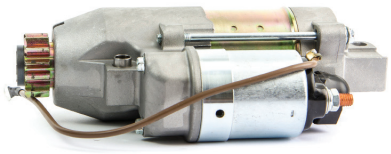
18-6423
OUTBOARD STARTER
Replaces: 688-81800-12-00
Fits: C75 (1994-96), (1998-99), P75 (1996-99), C80 TLRV (1997), C85 (1991-96) CV85 (1990), 90 (1984-03), B90 (1998-99) C90 (1997-01)



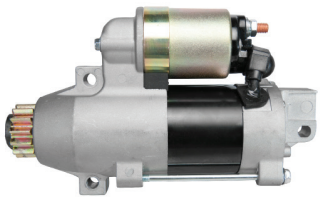
18-6425
OUTBOARD STARTER
Replaces: 67F-81800-02-00
Fits: F75 (2003), F80 (2001-02), F90 (2003), F100 (2001-02)



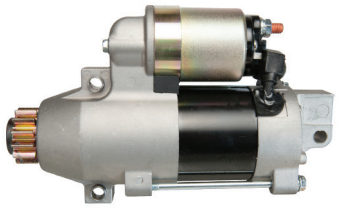
18-6426
OUTBOARD STARTER
Replaces: 68F-81800-01-00
Fits: LZ150(00-05), LZ200(00-11), VZ150(00-11), VZ175(01-11), VZ200(01-04), Z150(00-05), Z175(01-05), Z200(00-11)



18-6427
OUTBOARD STARTER
Replaces: 68V-81800-01-00
Fits: F115 2001-03



18-6832
STARTER
Replaces: 60V-81800-00-00, 60X-81800-00-00
Fits: 250HP engines 2003-04



18-6833
STARTER
Replaces: 69J-81800-00-00
Fits: 2002-2004 200-225HP

18-6861
STARTER
Replaces: Yamaha 61A-81800-01-00, 69L-81800-00-00, 69W-81800-00
Hitachi S114-559B
Fits: Yamaha 200-250HP Engines

18-6942
STARTER
Replaces: Yamaha 69W-81800-00-00
Hitachi S114-682
Fits: 2002-04 60HP, 2003-04 50HP

18-6943
STARTER
Replaces: 66M-81800-01-00, 02-00
Fits: 9.9-15HP Engines

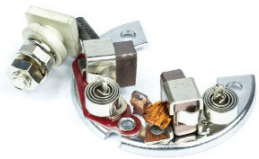
HP	Stroke	Model	Year	Starter	HP	Stroke	Model	Year	Starter
9.9		9.9	1984-1997	18-6420	40		40TLRA - 40TLRZ	1994-2005	18-6421
9.9	4	F9.9ELR2	2006 & UP	18-6943	40		C40	1991-1997	18-6410
9.9		F9.9ELR2D	2005	18-6943	40		C40ELRP	1991	18-6410
9.9	4	F9.9MLH2	2006 & UP	18-6943	40		C40ELRQ - C40TLRZ	1992-2001	18-6410
9.9		F9.9MLH2D	2005	18-6943	40		CV40ELD	1990	18-6410
9.9	4	F9.9MSH2D	2006 & UP	18-6943	40		F40TLRX	1999	18-6413
9.9		F9.9MSH2D	2005	18-6943	40		P40	1998	18-6421
9.9	4	T9.9ELH2	2006 & UP	18-6943	40		P40TLHW - P40TLRW	1998	18-6421
9.9		T9.9ELH2D	2005	18-6943	50		50	1984-1988	18-6422
9.9	4	T9.9ELR2 - T9.9EXH2	2006 & UP	18-6943	50		50	1989-2009	18-6421
9.9		T9.9EXH2D	2005	18-6943	50		50EJRQ - 50TLHV	1992-2001	18-6421
15		15	1984-1997	18-6420	50	2	50TLR	2006 & UP	18-6421
15	4	F15ELH	2006 & UP	18-6943	50		50TLRA - 50TLRZ	1996-2005	18-6421
15		F15ELHA - F15ELHD	2002-2005	18-6943	50		C50	1998-2001	18-6421
15	4	F15ELHK	2006 & UP	18-6943	50		C50TLRW - C50TLRZ	1998-2001	18-6421
15		F15ELHY - F15ELHZ	2000-2001	18-6943	50		F50	1995-2002	18-6413
15	4	F15ESH	2006 & UP	18-6943	50		F50TJRA - F50TLRZ	1995-2002	18-6413
15		F15ESHA - F15ESHD	2002-2005	18-6943	50		P50	1991-1996	18-6421
15	4	F15ESHK	2006 & UP	18-6943	50		P50TLRR - P50TLRU	1993-1996	18-6413
15		F15ESHY - F15ESHZ	2000-2001	18-6943	50		T50	1996-2002	18-6413
15	4	F15MLH	2006 & UP	18-6943	50		T50TLRA - T50TLRY	1996-2002	18-6413
15		F15MLHA - F15MLHD	2002-2005	18-6943	55		C55	1991-1995	18-6412
15	4	F15MLHK	2006 & UP	18-6943	55		CV55	1989-1990	18-6412
15		F15MLHY - F15MLHZ	2000-2001	18-6943	60		60	2001-2005	18-6411
15	4	F15MSH	2006 & UP	18-6943	60	2	60TLR	2006 & UP	18-6411
15		F15MSHA - F15MSHD	2002-2005	18-6943	60		60TLRA - 60TLRZ	2001-2005	18-6411
15	4	F15MSHK	2006 & UP	18-6943	60		C60	1996-2001	18-6411
15		F15MSHY - F15MSHZ	2000-2001	18-6943	60		C60ELRU - C60TLRZ	1996-2001	18-6411
15	4	F15PLH	2006 & UP	18-6943	60		P60	1991-1999	18-6411
15		F15PLHA - F15PLHD	2002-2005	18-6943	60		P60TLHP - P60TLHX	1991-1999	18-6411
15	4	F15PLHK	2006 & UP	18-6943	70		70	1984-2009	18-6411
15		F15PLHZ	2001	18-6943	70		70ETLD - 70ETLN	1984-1990	18-6411
15	4	F15PLR	2006 & UP	18-6943	70	2	70TLR	2006 & UP	18-6411
15		F15PLRA - F15PLRD	2002-2005	18-6943	70		70ETLN - 70TRP	1984-2005	18-6411
15	4	F15PLRK	2006 & UP	18-6943	70		C70	2000-2001	18-6411
15		F15PLRZ	2001	18-6943	70		C70TLRY - C70TLRZ	2000-2001	18-6411
25		25 (2 CYL)	1984-1987	18-6410	75		C75	1994-1999	18-6423
25		25 (2 CYL)	1988-2009	18-6420	75		C75TLRS - C75TLRX	1994-1999	18-6423
25		C25	1991-1997	18-6410	75		F75	2003-2004	18-6425
25		CV25	1990	18-6410	75		F75	2005-2011	18-6427
25	2	25ELH	2006 & UP	18-6420	75		F75TLRB - F75TLRD	2003-2005	18-6425
25		25ELH - 25ELN	1984-1987	18-6410	75		F75TLRD	2005	18-6427
25	2	25ELR	2006 & UP	18-6420	75		P75	1996-1999	18-6423
25	2	25ESH	2006 & UP	18-6420	75		P75TLHU - P75TLHX	1996-1999	18-6423
25		25ESH - 25ESN	1984-1987	18-6410	80		C80	1997	18-6423
25	2	25ESR	2006 & UP	18-6420	80		C80TLRV	1997	18-6423
25		25LH - 25LN	1984-1987	18-6410	80		F80	1999-2003	18-6425
25	2	25MLH	2006 & UP	18-6420	80		F80TJRA - F80TLRZ	2001-2003	18-6425
25		25MLHX3	1999	18-6421	85		C85	1991-1996	18-6423
25	2	25MSH	2006 & UP	18-6420	85		C85ELD - C85TLRU	1990-1996	18-6410
25		25MSHX3 - 25MSHZ3	1999-2001	18-6421	85		CV85	1989-1990	18-6423
25		25SH - 25SN	1984-1987	18-6410	85		CV85ELF	1989	18-6410
25		C25ELD - C25HSHV	1990-1997	18-6410	90		90	1984-2009	18-6423
30		30	1984-1986	18-6410	90		90ETLD - 90TJRZ	1984-2001	18-6410
30		30	1987-2001	18-6421	90	2	90TLR	2006 & UP	18-6410
30		30ELHT - 30ELHY	1995-2001	18-6421	90		90TLRA - 90TLRZ	1991-2005	18-6410
30		30ELJ - 30ELN	1984-1986	18-6410	90		B90	1997-1999	18-6423
30		30ELRT - 30ELRZ	1995-2001	18-6421	90		B90TLRV - B90TLRX	1997-1999	18-6410
30		30ESJ - 30ESN	1984-1986	18-6410	90		C90	1997-2001	18-6423
30		30ESRT - 30MSHZ	1995-2001	18-6421	90		C90TLRV - C90TLRZ	1997-2001	18-6410
30		C30	1991-1997	18-6410	90		F90	2003-2004	18-6425
30		C30ELD - C30MLHS	1990-1997	18-6410	90		F90	2006-2011	18-6427
30		CV30	1989-1990	18-6410	90	4	F90TJR	2006 & UP	18-6427
30		CV30ELF	1989	18-6410	90		F90TJRB - F90TJRC	2003-2004	18-6425
40		40	1984-1988	18-6422	90	4	F90TLR	2006 & UP	18-6427
40		40	1989-2005	18-6421	90		F90TLRB - F90TLRC	2003-2004	18-6425
40		40EJRQ	1992	18-6421	90	4	F90TXR	2006 & UP	18-6427
40		40EJRR - 40TLHV	1993-2001	18-6421	100		F100	1999-2003	18-6425
40	2	40TLR	2006 & UP	18-6421	100		F100TLRA - F100TXRZ	2001-2003	18-6425

APPLICATION CONTINUED ON NEXT PAGE

HP	Stroke	Model	Year	Starter
115		115	1984-1996	18-6413
115		115	2000-2009	18-6415
115		115ETLD	1990	18-6413
115		115ETLD-JD	1990	18-6413
115		115ETLF	1989	18-6413
115		115ETLF-JD	1989	18-6413
115		115ETLG	1988	18-6413
115		115ETLG-JD	1988	18-6413
115		115ETLH	1987	18-6413
115		115ETLH-JD	1987	18-6413
115		115ETLJ - 115TXRT	1984-1996	18-6413
115		C115	1991-1996	18-6413
115		C115	2000	18-6415
115		C115LXRQ - C115TXRU	1991-1996	18-6413
115		F115	2000-2011	18-6427
115	4	F115TJR	2006 & UP	18-6427
115		F115TJRA - F115TJRD	2002-2005	18-6427
115	4	F115TLR	2006 & UP	18-6427
115		F115TLRA - F115TLRZ	2001-2005	18-6427
115	4	F115TXR	2006 & UP	18-6427
115		F115TXRA - F115TXRZ	2001-2005	18-6427
115		LF115	2000-2011	18-6427
115	4	LF115TXR	2006 & UP	18-6427
115		LF115TXRA - LF115TXRD	2002-2005	18-6427
115		P115	1993-1996	18-6413
115		P115TLRR - S115TLRU	1993-1996	18-6413
130		130	1988-1996	18-6413
130		130	2000-2004	18-6415
130		130ETLD - 130TXRT	1988-1995	18-6413
130		L130	1989-1996	18-6413
130		L130	2000-2001	18-6415
130		L130ETXD - S130TXRU	1990-1996	18-6413
150		150	1984-1996	18-6413
150		150	2000-2009	18-6415
150		150ETLD - 150TXRT	1990-1997	18-6413
150		C150	1996	18-6413
150		C150TLRU	1996	18-6413
150		C150TXRU	1996	18-6413
150		DX150	1999-2005	18-6415
150		L150	1986-1996	18-6413
150		L150ETXD - L150TXRU	1986-1996	18-6413
150	4	LF150TXR	2006 & UP	18-6413
150		LX150	1999-2001	18-6415
150		LZ150	2000-2005	18-6426
150	2	LZ150TXR	2006 & UP	18-6426
150		LZ150TXRA - LZ150TXRZ	2000-2005	18-6426
150		Z150	2000-2005	18-6415
150		P150	1991-1996	18-6413
150		P150TLRQ - P150TLRU	1986-1996	18-6413
150		PRO V-150	1986-1990	18-6413
150		S150	1996	18-6413
150		S150TLRU / S150TXRU	1996	18-6413
150		SX150	2000-2001	18-6415
150		V-150	2000-2008	18-6415
150		VX150	2000-2004	18-6415
150		VZ150	2000-2011	18-6426
150	2	VZ150TLR	2006 & UP	18-6426
150		VZ150TLRA - Z150TLRZ	2000-2004	18-6426
150	2	Z150TXR	2006 & UP	18-6426
150		Z150TXRA - Z150TXRZ	2000-2004	18-6426
175		175	1984-1995	18-6413
175		175	2000	18-6415
175		175ETLD - 175TXRT	1984-1995	18-6413
175		P175	1994-1996	18-6413
175		P175TLRS - P175TLRU	1994-1996	18-6413
175		S175 / S175TXRU	1996	18-6413
175		V-175	2000	18-6415
175		VZ175	2001-2011	18-6426
175	2	VZ175TLR	2006 & UP	18-6426
175		VZ175TLRA - VZ175TLRZ	2001-2005	18-6426
175		Z175	2001-2005	18-6426
175	2	Z175TXR	2006 & UP	18-6426
175		Z175TXRA - Z175TXRZ	2001-2005	18-6426
200		200	1984-1996	18-6413
200		200ETLD - 200TXRT	1984-1996	18-6413
200	4	F200TXR	2006 & UP	18-6833
200		F200TXRA - F200TXRD	2002-2005	18-6833
200	4	F200XTR	2006 & UP	18-6833
200		L200	1986-1996	18-6413
200		L200ETF - L200TXRU	1986-1996	18-6413
200	4	LF200TXR	2006 & UP	18-6833
200		LF200TXRA - LF200TXRD	2002-2005	18-6833
200		LX200	1999-2001	18-6415
200		LZ200	2002-2011	18-6426
200	2	LZ200TXR	2006 & UP	18-6426
200		LZ200TXRA - LZ200TXRZ	2000-2005	18-6426
200		P200TLRS - P200TLRU	1994-1996	18-6413
200		S200	1996	18-6413
200		S200TXRU	1996	18-6413
200		SX200	1999-2005	18-6415
200		V-200	1998-1999	18-6424
200		V200TLRW - V200TLRX	1998-1999	18-6861
200		VX200	2000-2003	18-6424
200		VX200TLRA - VX200TLRZ	2001-2003	18-6861
200		VZ200	2001-2004	18-6426
200		VZ200TLRA - VZ200TLRZ	2001-2004	18-6426
200		Z200	2000-2011	18-6426
200	2	Z200TLR	2006 & UP	18-6426
200		Z200TLRD	2005	18-6426
200		Z200TLRY - Z200TLRZ	2000-2001	18-6426
200	2	Z200TXR	2006 & UP	18-6426
200		Z200TXRA - Z200TXRZ	2000-2005	18-6426
225		225TURT	1995	18-6861
225		225TXRS	1994	18-6861
225		225TXRT	1995	18-6861
225	4	F225TUR	2006 & UP	18-6833
225		F225TURA - F225TURD	2002-2005	18-6833
225	4	F225TXR	2006 & UP	18-6833
225		F225TXRA - F225TXRD	2002-2005	18-6833
225		L225	1994-1999	18-6424
225		L225TURT - L225TXRX	1994-1999	18-6861
225	4	LF225TUR	2006 & UP	18-6833
225		LF225TURA - LF225TURD	2002-2005	18-6833
225	4	LF225TXR	2006 & UP	18-6833
225		LF225TXRA - LF225TXRD	2002-2005	18-6833
225		LX225	2000-2003	18-6424
225		LX225TXRA - LX225TXRZ	2000-2003	18-6861
225		S225	1996-1999	18-6424
225		S225TURU - S225TXRX	1996-1999	18-6861
225		SX225	2000-2003	18-6424
225		SX225TURA - SX225TXRZ	2000-2003	18-6861
225		V225	1998-1999	18-6424
225		V225TLRW - V225TLRX	1998-1999	18-6861
225		VX225	2000-2003	18-6424
225		VX225TLRA - VX225TLRZ	2000-2003	18-6861
250		250	1990-1995	18-6424
250		250ETXD - 250TXRT	1990-1995	18-6861
250		L250	1990-1999	18-6424
250		L250ETXD - L250TXRX	1990-1999	18-6861
250		LX250	2000-2003	18-6424
250		LX250TURA - LX250TXRZ	2000-2003	18-6861
250		S250	1996-1999	18-6424
250		S250TURU - S250TXRX	1996-1999	18-6861
250		SX250	2000-2003	18-6424
250		SX250TURA - SX250TXRZ	2000-2003	18-6861
		V-6 SPECIAL	1984-1986	18-6413
		V-6 SPECIAL L	1984	18-6413
		V-6SPECIAL X	1984	18-6413

18-50000
STARTER HANDLE
Replaces: 689-15755-01-00 + 6G1-15779-00-00
Fits: Yamaha 15 hp & Up (1988 & Up)

18-50001
STARTER HANDLE
Replaces: 6G1-15755-00-00, 6G1-15779-00-00
Fits: 2.5-9.9 hp(1988 & Up)



18-56002
BRUSH HOLDER ASSEMBLY
Replaces: 689-81840-11-00
Fits: F6/F8/T8 (2001-05), F9.9 (1985-90,1999-05), T9.9 (1991-97,1999,2001-05), 25 (1984-87)(1999-00), C25 (1991,1993-97), CV25 (1990), 30 (1984-01), C30 (1991-97), CV30 (1990), 40 (1984-05), P40 (1998), C40 (1991-01), CV40 (1990), 50 (1986-05), C50 (1998-01), P50 (1991-96), PRO50 (1987-90), 60 (2001-05), C60 (1996-01), P60 (1991-99), 70 (1984-05), C70 (2000-01)
Use with **18-6410** Starter

18-56004
BRUSH HOLDER ASSEMBLY
Replaces: 663-81840-11-00
Fits starters: 689-81800-13-00(18-6410), 6H3-81800-11-00 (18-6410), 6F5-81800-11-00,6J4-81800-01-00 (18-6421) 6H4-81800-12-00 (18-6422), 697-81800-12, 99999-03249-00-00 (18-6412)

18-56005
BRUSH HOLDER ASSEMBLY
Replaces: 6E5-81840-10-00
Fits starters: 689-81800-13-00(18-6410), 6H3-81800-11-00 (**18-6410**), 6F5-81800-11-00, 6J481800-01-00(**18-6421**), 6H4-81800-12-00 (**18-6422**), 6E5-81800-11-00, 6E5-81800-12-00 (**18-6413**)

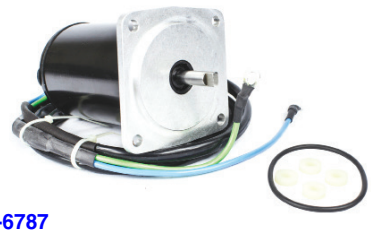
18-56006
BRUSH HOLDER ASSEMBLY
Replaces: 6N7-81840-00-00
Fits: 115,130,150 HP (1997-04), 175,200 HP (1997-98), 225 HP (1997)
Use with **18-6415** Starter

18-56007
BRUSH HOLDER ASSEMBLY
Replaces: 61A-81840-00-00
Fits starters: 61A-81800-00-00, 61A-81800-01-00, 69L-81800-00-00 Fits:225 (1991-96), 250 (1990-95), L225 (1994-99), L250 (1990-99), LX225,LX250(2000-03), P150,P175 (1994-96, P200 1991-96, S225/S250 1996-99), SX225,SX250 (2000-03), V200/V225 (1998-99), VX200 (2000-05), VX225 (2000-04), VX250 (2002-04)

18-6798
TRIM MOTOR
Replaces: 69J-43880-00-00, 60V-43880-00-00
(O-Ring included)
Fits: F200, F225 (2004-06), F250 (2005-06), LF200, LF225, LF250, LZ200, LZ225, LZ250 (2004-06)

18-6748
TRIM MOTOR
Replaces: 67C-43880-00-00, 67C-43880-01-00
Fits: F30, F40 (2001 & Up)

18-6259
TILT/TRIM MOTOR
Replaces: 6H1-43880-00-00
(O-Ring Included)
Fits: 70/90HP (1987-91), C85/P60HP (1991)



18-6787
TILT/TRIM MOTOR
Replaces: 67F-43880-00-00
(O-Ring Included)
Fits: Yamaha 4-Strokes F75 (2003-04), F80 (1999-03), F90 (2003-04), F100 (1999-02)

18-6788
TILT/TRIM MOTOR
Replaces: 6H5-43880-02-00
(O-Ring Included)
Fits: Yamaha 40-50hp (1985-92)

18-6789
TILT/TRIM MOTOR
Replaces: 62X-43880-09-00
(O-Ring Included)
Fits: Yamaha 40-100hp (1995-03)

18-6760
TRIM MOTOR
Replaces: 6G5-43880-02-00
(O-Ring Included)
For: 115-200HP (1987-96)

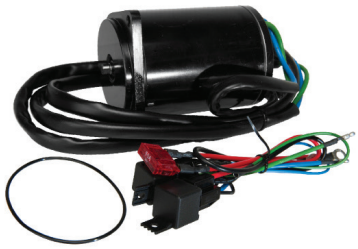
18-6781
TILT/TRIM MOTOR
Replaces: 6H1-43880-02-00
2-wire connection, 3 bolt mount
For: 40HP (1994) 50HP (1992-95) 60HP (1997-up) 70HP (1996-up) 90HP (1992-up)

18-6782
TILT/TRIM MOTOR
Replaces: 61A-43880-01-00, 61A-43880-02-00
3-bolt mount, 4 wire connection
(O-Ring Included)
For: 225-250HP

18-6783
TILT/TRIM MOTOR
Replaces: 64E-43880-00-00, 64E-43880-01-00
2-wire ring terminal connection 4-bolt mount
(O-Ring Included)
For: 115-225HP (1997-2002)

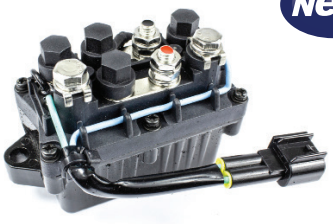
18-6811
POWER TRIM MOTOR
Replaces: 62Y-43800-11-00, 62Y-43880-00-00, 69W-43880-00-00
(O-Ring included)
Fits: 40(2003 & Up), 50(2003 & Up), C40(2003), F50(2003-04), T50(2003-04), 2002-04 60hp 4-stroke

18-6812
TRIM MOTOR
Replaces: 62X-43880-00-00, 62X-43880-01-00, 62X-43880-09-00
Fits: 1995-03 Yamaha 40-100HP



18-6821
TRIM MOTOR
Replaces: 688-43880-11-00, 6E5-43880-01-00, -02-00
Fits: Yamaha 50-200HP 1985-86

18-6836
TRIM MOTOR
Replaces: 6C5-43880-00-00, 6C5-43880-01-00
Fits: 2005-06 F50 and F60



18-1522
RELAY, TRIM ASSEMBLY
Replaces: 63P-81950-00
Fits: 25-150, 200-225 HP (06-Up), 50-90, 250 HP (05-Up), 150 HP (04-Up)

18-1523
RELAY, TRIM ASSEMBLY
Replaces: 61A-81950-01
Fits: F25 HP (98-Up), T25 HP (01-Up),60 HP (93-Up), 70 HP (93-Up), 75 HP (94-99), 80 HP (97), 85 HP (93-96), 90 HP (93-09), 150 HP (99-05), 200 HP (98-05), 225 HP (90-04), 250 HP (90-04)

18-6823
WIRING HARNESS
Converts 3-wire Tilt and Trim motors to 2-Wire design

18-7484
BACK-UP RING
Replaces: 65W-43871-00-00
For: F25-F40 1999-2008 w/Power Trim

18-2083
FUEL INJECTOR SEAL
Replaces: 68V-13766-00-00

TRIM SEALS

18-2081
Replaces: 64E-43822-00-00

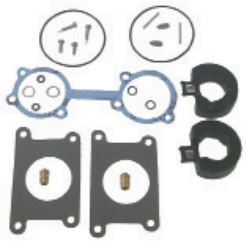
18-2082
Replaces: 64E-4384J-00-00

18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

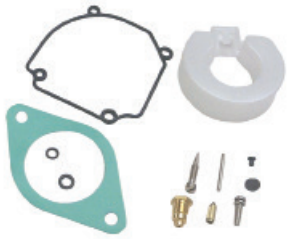
18-7058
CARBURETOR KIT
Replaces: 63V-W0093-00-00
Fits: 9.9(1996-09), 15(1996-09)

18-7059
CARBURETOR KIT
Replaces: 677-W0093-00-00, 677-W0093-04-00
Fits: 9.9(1984-85), 15(1984-85)

18-7002
CARBURETOR KIT
Replaces: 6E5-W0093-06-00
Fits: 115 (1986-88,1992-93, 1995), 130 (1988,1992-93, 1995), 150, 175 (1986-87, 1992-95), 200 (1986-87,1992-95), 225 (1992-93)



18-7290*
CARB KIT
Replaces: 696-W0093-02-00
*Kit contains enough components to rebuild 2 carburetors



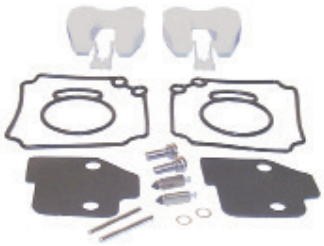
18-7291
CARB KIT
Replaces: 6H1-W0093-01-00
(3) of 18-7291 = (1) of 6H1-W0093-01-00

18-7293
CARB KIT
Replaces: 6A1-W0093-01-00

18-7736
CARB KIT
Replaces: 67D-W0093-00-00
For: (1999-02) F4

18-7737
CARB KIT
Replaces: 61N-W0093-00-00
For: (1993-97) C30

18-7738
CARB KIT
Replaces: 66M-W0093-01-00, 66M-W0093-00-00
For: (1998-02) F15



18-7739
CARB KIT
Replaces: 6L2-W0093-00-00
For: (1996-97) 20 (1988-02) 25 3 cyl

18-7740
CARB KIT
Replaces: 6E9-W0093-02-00
For: (1990-94) C40 2 cyl

18-7741
CARB KIT
Replaces: 6E9-W0093-03-00
For: (1995-98) C40 2 cyl

18-7742
CARB KIT
Replaces: 6H0-W0093-00-00
For: (1997) C80

18-7743
CARB KIT
Replaces: 67F-W0093-00-00
For: (1999-02) F80/F100

18-7744
CARB KIT
Replaces: 6N6-W0093-02-00
For: (1990-91) 115, 130, L130

18-7747
CARB KIT
Replaces: 6G5-W0093-08-00
For: (1985-86) 150/175/200, V6 Special

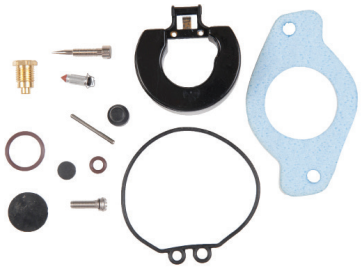
18-7756
CARB KIT
Replaces: 64D-W0093-00-00
For: (1996-01) 150/150L/175 (1996-99) 200/L200 (2000-01) 150/175 (1997-98) D150

18-7759
CARB KIT
Replaces: 6K7-W0093-09-00
For: (1990-91) 150/175/200 (1991-92) P200

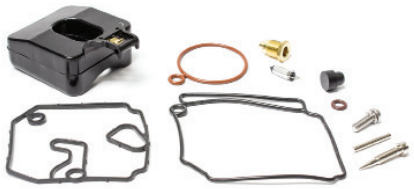
18-7765
CARB KIT
Replaces: 6G1-W0093-00-00

CARB KIT APPLICATION BEGINS ON PAGE 486

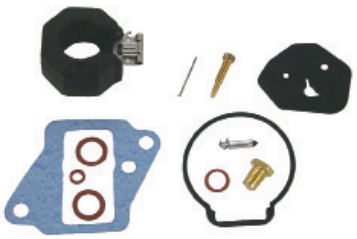
18-7766
CARB KIT
Replaces: 6H3-W0093-02-00
(3) of 18-7766 = (1) of 6H3-W0093-02-00



18-7767
CARB KIT
Replaces: 6H4-W0093-01-00
(3) of 18-7767 = (1) of 6H4-W0093-01-00



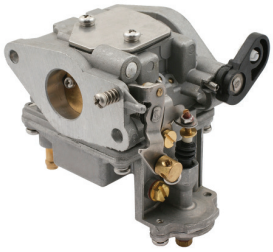
18-7768
CARB KIT
Replaces: 6H4-W0093-03-00
(3) 18-7768 = (1) 6H4-W0093-03-00



18-7769
CARB KIT
Replaces: 6E7-W0093-04-00

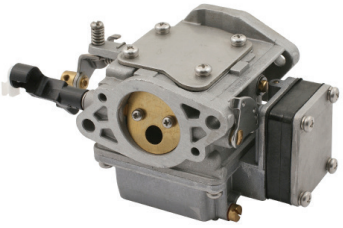
18-7770
CARB KIT
Replaces: 689-W0093-02-00

18-7772
CARB KIT
Replaces: 61A-W0093-01-00, 61A-W0093-00-00
For: (1991-96) 225/250 3.1 liter, L225, L250

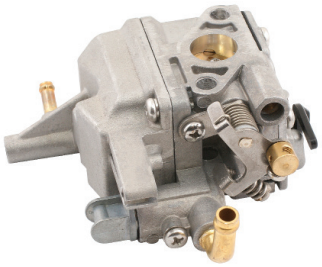


18-34600
CARBURETOR
Replaces: 66M-14301-00-00, 66M-14301-12-00
Fits: F15(2006 & Up)

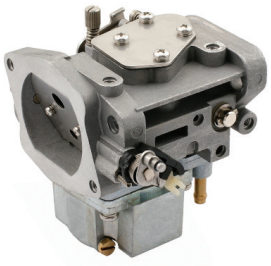
18-34601
CARBURETOR
Replaces: 67D-14301-13-00
Fits: F4(2005 & Up)



18-34603
CARBURETOR
Replaces: 63V-14301-00-00
Fits: 9.9(1996-03), 15(1996-03)



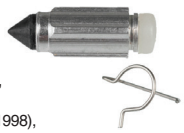
18-34604
CARBURETOR
Replaces: 69M-14301-11-00
Fits: F2.5MSH(2006 & Up)



18-34605
CARBURETOR
Replaces: 66T-14301-00-00
Fits: T40/T30 Enduro Series

18-7049
NEEDLE VALVE
Replaces: 62Y-14392-00-00, 61N-14392-00-00, 6L2-14392-00-00
Fits: C30(1993-97)

18-7054
NEEDLE VALVE
Replaces: 6G1-14546-00-00, 6G1-14546-01-00
Fits: 3(1988-02), 6(1986-00), 8(1984-03), 9.9(1996-03), 15(1996-03), F25(1998-03), F30(2000-02), F40(2000-02), T25(2001-03)

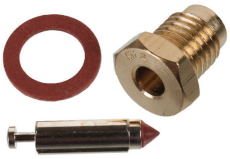


18-7055
NEEDLE VALVE
Replaces: 6E5-14546-00-00, 6J8-14546-00-00
Fits: 25 MLHV3(1997), 25MLHW3(1998), 25 MSHV3(1997), 25 MSHW3(1998), 30(1987-98), 115(1986-09), 130(1988-04), 150(1986-09), 175(1986-95, 2000), 200(1986-98), 225(1990-97), B115(1998-99), 250(1991-95), C115(1991-00), C150(1996-99), D150(1997-99), L130(1989-01), L150(1986-99), L200(1986-99), L225(1994-96), L250(1990-96), P115(1993-96), P150(1991-99), P175(1994-99), P200(1991-99), S115(1996-99), S130(1996-99), S150(1996-99), S175(1996-99), S200(1996-99), S225(1996), S250(1996), V150(2000-08), V175(2000)

18-7056
NEEDLE VALVE
Replaces: 6H3-14590-00-00, 6H3-14590-01-00, 67F1439A-00-00, 6H2-14591-00-00
Fits: 40(1984-92), 50(1984-92), 70(1984-01), C40(1991-94), C60(1996-01), C70(2000-01), CV40(1990), E60(1995-00), F80(2000-02), F100(2000-02), P50(1991-92), P60(1991-99)

CARB KIT APPLICATION BEGINS ON PAGE 486

18-7060
NEEDLE VALVE
Replaces: 692-14590-00-00, 692-14590-01-00
Fits: 90(1984-02), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)



18-7073
NEEDLE VALVE
Replaces: 6E8-14380-12-00, 6E7-14390-12-00
Fits: 9.9(1986-95), 15(1986-95)

18-7079
NEEDLE VALVE
Replaces: 626-14390-90
Fits: 9.9(1984-85), 15(1984-85)

18-7063
FLOAT
Replaces: 6L2-14385-00-00
Fits: 20(1996-97), 25(1988-09), C30(1993-97), F15(1989-06), F40(1999), F50(1995-03), F60(2002-04), F9.9(2005-06), T50(1996-04), T60(2003-04), T9.9(2005-06)

18-7064
FLOAT
Replaces: 63V-14985-00
Fits: 9.9(1996-09), 15(1996-09), F25(1998-13), F30(2001-05), F40(2000-08), T25(2001-13)

18-7065
FLOAT
Replaces: 647-14385-00-00
Fits: 4(1984-85), 5(1984-85), 9.9(1984-85), 15(1984-85)

18-7066
FLOAT
Replaces: 648-14385-00-00
Fits: 25(1984-87), 30(1984-86), C25(1991-97), C30(1991-92), Cv25(1990), CV30(1989-90)

18-7067
FLOAT
Replaces: 6G1-14985-00-00
Fits: 3(1988-02), 6(1986-00), 8(1984-00), 40(1984-88), 50(1984-88), 70(1984-91), C60(1996-01), E60(1995-00), PRO 50(1987-88), P60(1991)

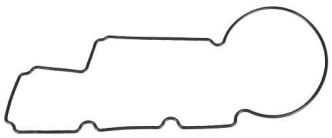
18-7068
FLOAT
Replaces: 6E5-14385-01-00, 6E5-14385-00-00
Fits: 115(1984), 150(1984), 175(1984), 200(1984)

18-7069
FLOAT
Replaces: 6E5-14385-02-00
Fits: 115(1986-09), 130(1988-04), 150(1986-09), 175(1986-00), 200(1986-98), 200(1990-97), B115(1998-99), C115(1991-00), C150(1996-99), D150(1997-99), L130(1989-01), L150(1986-99), L200(1986-99), P115(1993-96), P150(1991-99), P175(1994-99), P200(1991-99), PRO150(1986-90), S115(1996-99), S130(1996-99), S150(1996-99), S175(1996-99), S200(1996-99), V150(2000-08), V6 Excel(1987-89), V6 Special(1986)

18-7392
FLOAT
Replaces: 676-14985-01-00
Fits: 90(1984-90), C40(1991-97), C75(1994-99), C80(1997), C85(1991-96), CV40(1990), CV85(1989-90), E75(1995-00)

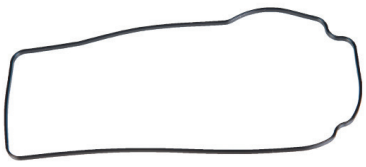
18-7393
FLOAT
Replaces: 6E7-14385-00-00
Fits: 4(1986-94), 5(1994), 9.9(1986-95), 15(1986-95)

18-0710
FLOAT CHAMBER GASKET
Replaces: 68V-14984-00
Fits: F115 (2000-10), LF115 (2000-10), F200 (2002-10), LF200(2002-10), F225(2002-05), LF225(2002-05), F225TXR models(2007-10), LF225TXR models(2007-10)

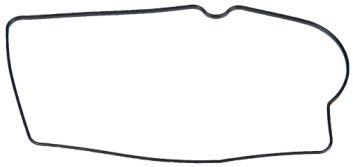


18-0711
FLOAT CHAMBER GASKET
Replaces: 66K-14984-00
Fits: DX 150(1999-05), LX 150(1999-01), LZ 150(2000-05), PX 150(1999), VX 150(2000-04), VZ 150(2000-10), Z 150(2000-05), VZ 175(2001-10), Z175(2001-05), LX200(1999-01), LZ200(2000-10), SX200(1999-05), V200(1999), VX200(2000-05), VZ200(2001-09), Z200 (2000-10), L225(1999), LX225(2000-03), S225(1999), SX225(2000-03), V225(1999), VX225(2000-04), VZ225(2003-09), L250(1999), LX250(2000-03), LZ250(2003-05), S250(1999), SX250(2000-03), VX250(2002-04), VZ250(2003-09), Z250(2003-05), LZ300(2004-06), VZ300(2004-09), Z300(2004-06)

18-0712
FLOAT CHAMBER GASKET
Replaces: 63P-14984-00
Fits: F150 TLR (2004-10), F150 TXR (2004-10), LF150 TXR (2004-10)

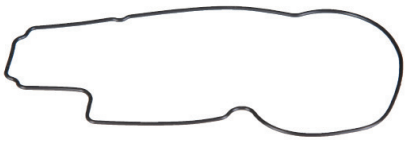


18-0713
FLOAT CHAMBER GASKET
Replaces: 6P2-14984-00
Fits: F225TLR(2007-09), F250(2005-10), LF250(2005-10)

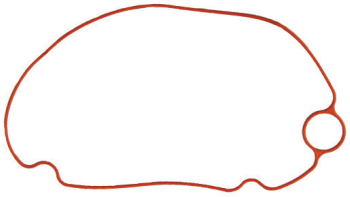


18-0714
FLOAT CHAMBER GASKET
Replaces: 6AW-14984-00
Fits: F300(2007-09), LF300(2007-09), F350(2007-10), LF350(2007-10)

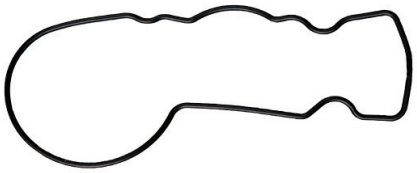
CARB KIT APPLICATION BEGINS ON NEXT PAGE



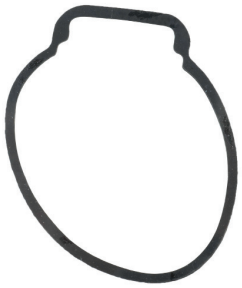
18-0715
FLOAT CHAMBER GASKET
Replaces: 65L-14984-00
Fits: V200(1998), L225(1997-98), S225(1997-98), V225(1998), L250(1997-98), S250(1997-98)



18-0716
FLOAT CHAMBER GASKET, VITON
Replaces: 6CB-14984-00
Fits: F115(2001-14), F200(2011-14), F225(2010-14), F250(2010-14), F300(2010-14), F350(2011-14), FL250(2010), FL300(2010), LF115(2011-14), LF200(2011-14), LF225(2010-14), LF250(2010-14), LF300(2010-14), LF350(2011-14), VF150(2013-14), VF200(2010-14), VF225(2010-14), VF250(2009-14)



18-0717
FLOAT CHAMBER GASKET, VITON
Replaces: 6C5-14984-00
Fits: F50(2005-14), F60(2005-14), F70(2010-14), F75(2005-14), F90(2005-14), T50(2005-14), T60(2005-14)



18-99146
FLOAT CHAMBER GASKET
Replaces: 677-14384-01
Fits: 9.9(1984-95), 15(1984-95)

18-0707
SEAL, VITON
Replaces: 6CB-13016-00
Fits: F115(2011-14), F175(2014), F200(2011-14), F225(2010-14), F250(2010-14), F300(2010-14), F350(2012-14), FL250(2010), FL300(2010), LF115(2011-14), LF200(2011-14), LF225(2010-14), LF250(2010-14), LF300(2010-14), LF350(2012-14), VF150(2013-14), VF200(2010-14), VF225(2009-14), VF250(2009-14)

H.P.	Year	Carb Kit	Per Engine	Needle Valve Assy	Per Engine
2	1984-88	18-7293	1		
3	1988-02	18-7765	1	18-7054	1
F4	1999-02	18-7736	1		
6	1986-96	18-7765	1	18-7054	1
6	1997-00		1	18-7054	1
8	1984-96	18-7765	1	18-7054	1
8	1997-00		1	18-7054	1
9.9	1984-85	18-7059	1	18-7079	1
9.9	1986-95	18-7769	1	18-7073	1
9.9	1996-03	18-7058	1	18-7054	1
9.9	2004-09	18-7058	1		
F9.9	2006	18-7738	1		
T9.9	2005-06	18-7738	1		
15	1984-85	18-7059	1	18-7079	1
15	1986-92	18-7769	1	18-7073	1
15	1993-95			18-7073	1
15	1996-03	18-7058	1	18-7054	1
15	2004-09	18-7058	1		
F15	1998-05	18-7738	1		
20	1996-97	18-7739	1		
25 (2 cyl)	1984-87	18-7770	1		
25 (2 cyl)	1988-09	18-7739	1		
F25	1998-03		1	18-7054	1
C25	1991-1997	18-7770	1		
CV25	1990	18-7770	1		
T25	2001-03		1	18-7054	1
30	1984-86	18-7770	1		
30	1987-98		1	18-7055	1
F30	2000-02		1	18-7054	1
C30	1991-92	18-7770	1		
C30	1993-97	18-7737	1	18-7049	1
CV30	1989-90	18-7770	1		
40	1984-88	18-7767	3	18-7056	3
40	1989-92	18-7768	3	18-7056	3
40	1993-05	18-7768	3		
F40	2000-02			18-7054	3
C40	1991-93	18-7740	1	18-7056	2
C40	1994-97	18-7741	1		
C40	2002-03	18-7768	3		
P40	1998	18-7768	1		
E48	1995-00	18-7290	2		*
50	1984-88	18-7767	3	18-7056	3
50	1989-92	18-7768	3	18-7056	3
50	1993 & Up	18-7768	3		
C50	1998-01	18-7768	3		
PRO 50	1987-88	18-7767	3		
PRO 50	1989-90	18-7768	3		
P50	1991-92	18-7768	3	18-7056	3
P50	1993-96	18-7768	3		
C55	1991-95	18-7290	2		*
CV55	1989-90	18-7290	2		*

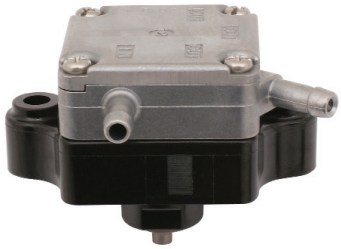
H.P.	Year	Carb Kit	Per Engine	Needle Valve Assy	Per Engine
60	2001-02			18-7056	3
C60	1996-01	18-7766	3	18-7056	3
E60	1995-00	18-7766	3	18-7056	3
P60	1991	18-7766	3	18-7056	3
P60	1992-99			18-7056	3
70	1984-91	18-7766	3	18-7056	3
70	1992-01			18-7056	3
C70	2000-01			18-7056	3
C75	1994-97	18-7291	3	18-7060	3
C75	1998-99	18-7742	3	18-7060	3
E75	1995-00	18-7291	3	18-7060	3
P75	1996-99			18-7060	3
C80	1997	18-7742	3	18-7060	3
F80	1999-02	18-7743	3	18-7056	3
C85	1991-96	18-7291	3	18-7060	3
CV85	1989-90	18-7291	3	18-7060	3
90	1984-91	18-7291	3	18-7060	3
90	1992-02			18-7060	3
B90	1997-99			18-7060	3
C90	1997-01			18-7060	3
F100	1999-02	18-7743	3	18-7056	3
115	1986-88, 1992-95	18-7002	2	18-7055	4
115	1990-91	18-7744	2	18-7055	4
115	1992-09		2	18-7055	4
B115	1998-99			18-7055	4
C115	1991			18-7055	4
C115	1992-95	18-7002	2	18-7055	4
C115	1996-00			18-7055	4
P115	1993-96	18-7002	2	18-7055	4
S115	1996-99			18-7055	4
130	1988, 1992-95	18-7002	2	18-7055	4
130	1990-91	18-7744	1	18-7055	4
130	1992-04			18-7055	4
L130	1989			18-7055	4
L130	1990-91	18-7744	1	18-7055	4
L130	1992-95	18-7002	2	18-7055	4
L130	1996-01			18-7055	4
S130	1996-99			18-7055	4
150	1985-86	18-7747	1	18-7055	6
150	1987, 1992-95	18-7002	3	18-7055	6
150	1990-91	18-7759	1	18-7055	6
150	1996-01	18-7756	3	18-7055	6
150	2002-09			18-7055	6
C150	1996-99	18-7756	3	18-7055	6
D150	1997-99	18-7756	3	18-7055	6
L150	1988, 1992-95	18-7002	3	18-7055	6
L150	1990-91	18-7759	1	18-7055	6
L150	1996-99	18-7756	3	18-7055	6
Z150					
P150	1991	18-7759	1	18-7055	6
P150	1992-95	18-7002	3	18-7055	6

① Kit contains enough components to rebuild 2 carburetors

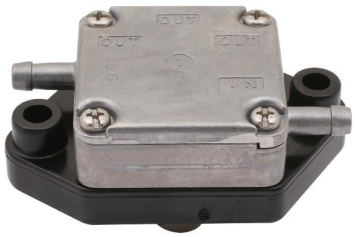
APPLICATION CONTINUED ON NEXT PAGE

H.P.	Year	Carb Kit	Per Engine	Needle Valve Assy	Per Engine
P150	1996-99	18-7756	3	18-7055	6
PRO V150	1987	18-7002	3		
PRO V150	1990	18-7759	1		
S150	1996-99	18-7756	3	18-7055	6
V150	2000-01	18-7756	3		
V150	2002-08			18-7055	6
175	1985-86	18-7747	2		
175	1987, 1992-95	18-7002	3	18-7055	6
175	1990-91	18-7759	1	18-7055	6
175	1992-95			18-7055	6
175	2000	18-7756	3	18-7055	6
P175	1994-95	18-7002	3	18-7055	6
P175	1996-99	18-7756	3	18-7055	6
S175	1996-99	18-7756	3	18-7055	6
V175	2000	18-7756	3		
200	1985	18-7747	2		
200	1986-87, 1992-95	18-7002	3	18-7055	6
200	1990-91	18-7759	1	18-7055	6
200	1996-98	18-7756	3	18-7055	6
L200	1988, 1992-95	18-7002	3	18-7055	6
L200	1990-91	18-7759	1	18-7055	6
L200	1996-99	18-7756	3	18-7055	6
P200	1991	18-7759	1	18-7055	6
P200	1993-95	18-7002	3	18-7055	6
P200	1996-99	18-7756	3	18-7055	6
S200	1996-99	18-7756	3	18-7055	6
V6 Special	1984-86	18-7747	2		
V6 Excel	1987-89	18-7759	1		
225	1990-91	18-7759	1	18-7055	6
225	1992-95	18-7002	3	18-7055	6
225	1996-97	18-7756	3	18-7055	6
L225	1994-96	18-7772	6	18-7055	6
S225	1996	18-7772	6	18-7055	6
250	1990-95	18-7772	6	18-7055	6
L250	1991-96	18-7772	6	18-7055	6
S250	1996	18-7772	6	18-7055	6

*** Carb Kit contains enough componenets to rebuild 2 carburetors**



18-35302
FUEL PUMP ASSEMBLY
Replaces: 66M-24410-10-00
Fits: F9.9(2005-06), T9.9(2005-06), F15(1998-06)



18-35304
FUEL PUMP ASSEMBLY
Replaces: 67D-24410-03-00
Fits: F4(2006-08)

18-7334
FUEL PUMP
Replaces:
692-24410-00-00, 663-24410-00-00, 6A0-24410-00-00, 6A0-24410-05-00, 6A0-24410-04-00, 6A0-24410-03-00, 6A0-24410-02-00, 6A0-24410-01-00
For: 2-Stroke 40 HP - 90 HP (1984-2009)
Uses Kit **18-7797**

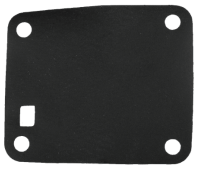
18-7340
FUEL PUMP
Replaces: 68V-13907-03-00, 68V-13907-02-00, 68V-13907-01-00, 68V-13907-00-00
Fits: F115(2000-04, 2006-11), LF115(2000-11)

18-7341
FUEL PUMP
Replaces: 66K-13907-00-00
Fits: DX150(1999-01), LX150(1999-01), LX200(1999-01), LX225(2000-01), LX250(2000-01), PX150(1999), SX150(1999-01), SX200(1999-01), SX225(2000-01), SX250(2000-01), V200(1999), V225(1999), VX150(2000-01), VX200(2000-01), VX225(2000-01)

18-7342
FUEL PUMP
Replaces: 68F-13907-00, 68F-13907-01-00, 68F-13907-00-00
Fits: LZ150(2000-05), LZ200(2000-12), VZ150(2000-12), VZ175(2001-12), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-12)

18-7343
FUEL PUMP
Replaces: 60V-13907-00-00
Fits: LZ250(2003-05), LZ300(2004-06), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)

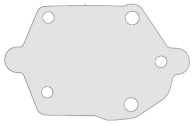
18-7349
FUEL PUMP
Replaces:
6E5-24410-03-00, 6E5-24410-10-00, 6E5-24410-04-00, 6E5-24410-02-00, 6E5-24410-01-00, 6E5-24410-00-00
For: 2-Stroke 115 HP - 300 HP (1984-2004)
Uses Kit **18-7788**



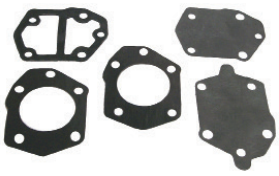
18-7388
DIAPHRAGM
Replaces: 6G1-24411-00-00
Fits: 3(1988-02), 6(1986-00), 8(1984-09), 9.9(1996-09), 15(1996-09)

18-7389
DIAPHRAGM
Replaces: 6E0-24411-00-00
Fits: 4(1984-99), 5(1984-85, 1994-02)

18-7390
DIAPHRAGM
Replaces: 63V-24411-00-00
Fits: 9.9(1996-09), 15(1996-09)



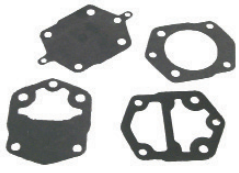
18-7391
DIAPHRAGM
Replaces: 692-24411-00-00
Fits: 40(1995-05), 50(1995-09), 60(2001-05), 70(1995-09), 90(1995-09), B90(1997-99), C25(1996-97), C30(1996-97), C40(1995-03), C50(1998-01), C55(1995), C60(1996-01), C70(2000-01), C75(1995-99), C80(1997), C85(1995-96), C90(1997-01), E48(1995-00), E60(1995-00), E75(1995-00), P40(1998), P50(1995-96), P60(1995-99), P75(1996-99)



18-7787
FUEL PUMP KIT
For: 40-90 HP

— CONTAINS —

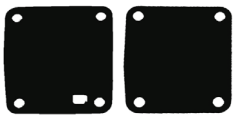
Part #	Description	O.E. #
18-7840	Diaphragm (Front)	663-24411-00-00
18-7839	Diaphragm	648-24411-00-00



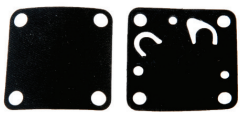
18-7788
FUEL PUMP KIT
Replaces: 6E5-24411-00-00
(V-4, V-6)

— CONTAINS —

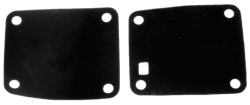
Part #	Description	O.E. #
18-7843	Gasket (Rear)	6E5-24411-00-00
18-7842	Diaphragm (Top)	6E5-24471-00-00



18-7367
FUEL PUMP KIT
Contains: 18-7833 & 18-7388



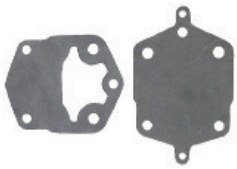
18-7368
FUEL PUMP KIT
Contains: 18-7834 & 18-7389



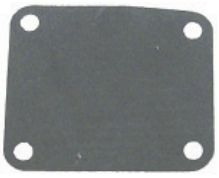
18-7369
FUEL PUMP KIT
Contains: 18-7388 & 18-7390

18-7797
FUEL PUMP KIT
Contains: 18-7839 & 18-7840

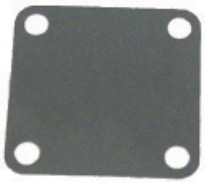
18-7798
FUEL PUMP KIT
Contains: 18-7838 & 18-7837



18-7799
FUEL PUMP KIT
Contains: 18-7842 & 18-7843

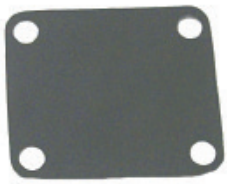


18-7833
FUEL PUMP DIAPHRAGM
Replaces: 6G1-24471-00-00



18-7834
FUEL PUMP DIAPHRAGM
Replaces: 6E0-24471-00-00

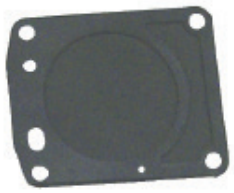
18-7837
FUEL PUMP DIAPHRAGM
Replaces: 677-24411-02-00



18-7838
FUEL PUMP DIAPHRAGM
Replaces: 677-24471-01-00

18-7839
FUEL PUMP DIAPHRAGM
Replaces: 648-24411-00-00

18-7840
FUEL PUMP DIAPHRAGM
Replaces: 663-24411-00-00



18-7841
FUEL PUMP DIAPHRAGM
Replaces: 6J8-24471-00-00

18-7842
FUEL PUMP DIAPHRAGM
Replaces: 6E5-24411-00-00

18-7843
FUEL PUMP DIAPHRAGM
Replaces: 6E5-24411-00-00

Model	Year	Diaphragms	Kits
3	1988-02	18-7833 / 18-7388	18-7367
4	1984-99	18-7834 / 18-7389	18-7368
5	1984-85	18-7834 / 18-7389	18-7368
5	1986-91	18-7834	
5	1994-02	18-7834 / 18-7389	18-7368
6	1986-00	18-7833 / 18-7388	18-7367
8	1984-09	18-7833 / 18-7388	18-7367
9.9	1984-95	18-7837 / 18-7838	18-7798
9.9	1996-09	18-7388 / 18-7390	18-7369
15	1984-95	18-7837 / 18-7838	18-7798
15	1996-09	18-7388 / 18-7390	18-7369
20	1996-97	18-7837	
25	1984-87	18-7840	
25	1984-87		
25	1988-09	18-7837	
C25	1991-95	18-7840	18-7797
C25	1996-97	18-7840	
CV25	1990	18-7839 / 18-7840	18-7797
25	1990	18-7837	
30	1984-86	18-7839 / 18-7840	18-7797
30	1987-90	18-7841	
30	1991-02	18-7841	
C30	1991-95	18-7839 / 18-7840	18-7797
C30	1996-97	18-7840	
CV30	1989-90	18-7839 / 18-7840	18-7797
40	1984-94	18-7839 / 18-7840	18-7797
40	1995-01	18-7840	
C40	1991-94	18-7839 / 18-7840	18-7797
C40	1995-02	18-7840	
CV40	1990	18-7839 / 18-7840	18-7797
P40	1998	18-7840	
E48	1995-00	18-7840	
50	1986-94	18-7839 / 18-7840	18-7797
50	1995-09	18-7840	
C50	1998-01	18-7840	
P50	1991-94	18-7839 / 18-7840	18-7797
P50	18-1995-96	18-7840	
55	1990	18-7798	
C55	1991-94	18-7839 / 18-7840	18-7797
CV55	1989-90	18-7839 / 18-7840	18-7797
60	2001-05	18-7840	
C60	1996-01	18-7840	
E60	1995-00	18-7840	
P60	1991-94	18-7839	
70	1984-94	18-7839 / 18-7840	18-7797
70	1995-09	18-7840	
C70	2000-01	18-7840	
C75	1994	18-7839 / 18-7840	18-7797
C75	1995-99	18-7840	

Model	Year	Diaphragms	Kits
E75	1995-00	18-7840	
P75	1996-99	18-7840	
C80	1997	18-7840	
85	1990	18-7798	
C85	1991-94	18-7839 / 18-7840	18-7797
C85	1995-96	18-7840	
CV85	1989-90	18-7839 / 18-7840	18-7797
90	1984-94	18-7839 / 18-7840	18-7797
90	1995-09	18-7840	
B90	1997-99	18-7840	
C90	1997-01	18-7840	
115	1984-04	18-7842 / 18-7843	18-7799
B115	1998-99	18-7842 / 18-7843	18-7799
C115	1991-00	18-7842 / 18-7843	18-7799
P115	1993-96	18-7842 / 18-7843	18-7799
S115	1996-99	18-7842 / 18-7843	18-7799
130	1988-04	18-7842 / 18-7843	18-7799
C150	1996-99	18-7842 / 18-7843	18-7799
L130	1989-99	18-7842 / 18-7843	18-7799
L130	2000-01	18-7842	
S130	1996-99	18-7842 / 18-7843	18-7799
150	1984-04	18-7842 / 18-7843	18-7799
D150	1997-99	18-7842 / 18-7843	18-7799
L150	1986-99	18-7842 / 18-7843	18-7799
LX150	1999-01	18-7842	
LZ150	2000-01	18-7842	
LZ150	2002-04	18-7842 / 18-7843	18-7799
DX150	1999-01	18-7842	
DX150	2002-04	18-7842 / 18-7843	18-7799
P150	1991-99	18-7842 / 18-7843	18-7799
S150	1996-99	18-7842 / 18-7843	18-7799
SX150	1999-01	18-7842	
SX150	2002-04	18-7842 / 18-7843	18-7799
V150	2000-01	18-7842	
V150	2002-04	18-7842 / 18-7843	18-7799
VX150	2000-01	18-7842	
VX150	2002-01	18-7842 / 18-7843	18-7799
VZ150	2000-04	18-7842	
VZ150	2002-04	18-7842 / 18-7843	18-7799
Z150	2000-01	18-7842	
Z150	2002-04	18-7842 / 18-7843	18-7799
PRO 150H	1987	18-7798	
175	1984-95	18-7842 / 18-7843	18-7799
175	1996-00	18-7842	
P175	1994-99	18-7842 / 18-7843	18-7799
S175	1996-99	18-7842 / 18-7843	18-7799
V175	2000	18-7842	
VZ175	2001	18-7842	
VZ175	2002-04	18-7842 / 18-7843	18-7799

Model	Year	Diaphragms	Kits
Z175	2001-01	18-7842	
Z175	2002-04	18-7842 / 18-7843	18-7799
200	1984-98	18-7842 / 18-7843	18-7799
L200	1986-99	18-7842 / 18-7843	18-7799
LX200	1999-01	18-7842	
LZ200	2000-01	18-7842	
LZ200	2002-04	18-7842 / 18-7843	18-7799
P200	1991-99	18-7842 / 18-7843	18-7799
S200	1996-99	18-7842 / 18-7843	18-7799
SX200	1999-01	18-7842	
SX200	2002-04	18-7842 / 18-7843	18-7799
V200	1999	18-7842	
V200	1998	18-7842 / 18-7843	18-7799
VX200	2000-01	18-7842	
VX200	2002-04	18-7842 / 18-7843	18-7799
VZ200	2001	18-7842	
VZ200	2002-04	18-7842 / 18-7843	18-7799
Z200	2000-01	18-7842	
Z200	2002-04	18-7842 / 18-7843	18-7799
225	1990-97	18-7842 / 18-7843	18-7799
L225	1994-99	18-7842 / 18-7843	18-7799
LX225	2000-01	18-7842	
LX225	2002-03	18-7842 / 18-7843	18-7799
S225	1996-99	18-7842 / 18-7843	18-7799
SX225	2000-01	18-7842	
SX225	2002-03	18-7842 / 18-7843	18-7799
V225	1999	18-7842	
V225	1998	18-7842 / 18-7843	18-7799
VX225	2000-01	18-7842	
VX225	2002-04	18-7842 / 18-7843	18-7799
VZ225	2003-04	18-7842 / 18-7843	18-7799
250	1990-95	18-7842 / 18-7843	18-7799
L250	1990-99	18-7843	
LX250	2000-01	18-7842	
LX250	2002-03	18-7842 / 18-7843	18-7799
LZ250	2003-04	18-7842 / 18-7843	18-7799
S250	1996-99	18-7842 / 18-7843	18-7799
SX250	2000-01	18-7842	
SX250	2002-03	18-7842 / 18-7843	18-7799
VX250	2002-04	18-7842 / 18-7843	18-7799
VZ250	2003-04	18-7842 / 18-7843	18-7799
Z250	2003-04	18-7842 / 18-7843	18-7799
LZ300	2004	18-7842 / 18-7843	18-7799
VZ300	2004	18-7842 / 18-7843	18-7799
Z300	2004	18-7842 / 18-7843	18-7799
V6 Special	1984-86	18-7842 / 18-7843	18-7799
V6 Excel	1987-89	18-7842 / 18-7843	18-7799

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS

Bracket Type	Part #	Replaces	Bracket Type	Part #	Replaces
1/4" Stainless Steel	18-7777	MAR-FLTHD-SS-12	1/4" Aluminum	18-7853-1	MAR-FLTHD-AL-12
3/8" Stainless Steel	18-7776		3/8" Aluminum	18-7775	

FUEL WATER SEPARATOR KITS

21 MICRON FILTER KITS FOR CARBURETED ENGINES

Kit Type	Part #	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7848-1 •	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	MAR-SEPAR-AT-OR
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2 •	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
3/8" Aluminum (Tall Filter)	18-7775-1	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	
1/4" Stainless Steel (Tall Filter)	18-7777-1	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	ABB-SPRTR-HD-SS
3/8" Stainless Steel (Tall Filter)	18-7776-1	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	

10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES

Kit Type	Part #	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7983-1 •	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7983-2 •	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (Tall Filter)	18-7982-1 •	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7982-2 •	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	
1/4" Aluminum (High Capacity Filter)	18-7966-1 •	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	MAR-SEPAR-AT-OR
3/8" Aluminum (Tall Filter)	18-7986-1	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	
1/4" Stainless Steel (Tall Filter)	18-7984-1 •	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	MAR-SPRTR-HD-SS
3/8" Stainless Steel (Tall Filter)	18-7985-1 •	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	

• Display Packaged

10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

• Display Packaged

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ AquaVue™ bowl	18-7932-1 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7922-1 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum w/ metal drain bowl	18-7951 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ AquaVue™ bowl	18-7937-1 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7922-1 AquaVue™ bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS

18-7774
COMPACT ALUMINUM BRACKET

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Replaces: MAR-MINIF-LT-AS
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter

REPLACEMENT FILTERS

UNIVERSAL DESIGN - DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

10 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7944	Short - 3.875"	
18-7945	Long - 4.35"	ABB-FUELF-IL-TR
18-7866	High Capacity - 6"	MAR-FUELF-IL-TR
18-7865	Compact 10 Micron	MAR-MINIF-IL-TR

21 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7844	Short - 3.875"	
18-7845	Long - 4.35"	ABB-FUELF-IL-TR

18-8953
FUEL WATER SEPARATOR COVER
Fits: Yamaha mini-10 size filter

18-8954
FUEL WATER SEPARATOR COVER
Fits: Yamaha **18-7866** sized filter

10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

• Display Packaged

REPLACEMENT FILTERS

Part #	Description	Replaces
18-7919	Spin on replacement	MAR-24563-00-00 Racor S3213
18-7920	Spin on replacement	Racor S3214
18-7947	Spin on replacement • Fits - 120RRAC01	Racor S3240
18-7948	Spin on replacement • Fits - 320RRAC01	Racor S3227
18-7949	Spin on replacement • Fits - 660RRAC02	Racor S3232

REPLACEMENT FILTERS

Part #	Description	Replaces
18-7922-1	AquaVue™ Collection Bowl	
18-7924	Metal Collection Bowl	MAR-10171-00-10

FILTER & BOWL KITS

Part #	Description
18-7928-1 •	Filter & AquaVue™ Bowl • Mercury/Yamaha Style Contains: 18-7919 filter, 18-7922-1 bowl
18-7929 •	Filter & Metal Bowl • Mercury/Yamaha Style Contains: 18-7919 filter, 18-7924 bowl

18-7486
O-RING, FUEL FILTER BOWL
Replaces:
61A-24564-00-00
Fits: V6

18-7487
O-RING, FUEL FILTER ELEMENT
Replaces:
65L-24564-00-00
Fits: V6

18-7488
GASKET, FUEL FILTER BOWL
Replaces:
6P3-24564-00-00
Fits: F/LF 150 - F300 (2006 - Current), VZ150 - VZ300 (2006 - Current), Z200 - Z300 (2006 - Current)

18-7710-1
FUEL FILTER
Replaces:
68T-24251-00-00
Fits: F6, F8 (2001 & Up)

18-7713
FUEL FILTER (INLINE)
Replaces: 646-24251-02-00
Fits: 6 (1989, 1992-99), 8 (1989-99, 2001-02), F4 (1999-02), F9.9 (1989-95, 1997-99, 2001-02), FT 9.9 (1988-90)

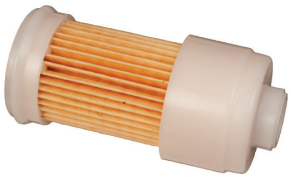
18-7780
FUEL FILTER
Replaces:
6F5-24563-00-00
For: 9.9 - 225NR

18-7781
FUEL FILTER
Replaces:
61N-24563-00-00
For: 9.9/90° SX

18-7782
FUEL FILTER
Replaces:
61A-24563-00-00
For: V6, 3.1L, D-T

FUEL FILTERS

Part #	Application:
18-7828-1	1/4" Small Capacity (For 1/4" Fuel Line)
18-7829	1/4" Large Capacity (For 1/4" Fuel Line)
18-7830	5/16" Replaces: 65W-24251-10-00
18-7831	3/8"



18-7955
10 MICRON FUEL FILTER ELEMENT
Replaces: 68F-24563-10-00
Fits: 150hp -300hp. (2004-2006) Models Z, VZ, LZ

18-7979
FUEL FILTER
Replaces: 68V-24563-00-00

18-79799
FUEL FILTER
Replaces: 6D8-WS24A-00-00
F50-F115 after April 2006
For filter housing marked "6D8" ONLY!

18-79809
FUEL FILTER
Replaces: 6P3-24563-01-00, 6P3-WS24A-00-00, 6P3-WS24A-01-00
F150, F200, F225, F250, Z-VZ 150 to 300 hp. after April 2006
For filter housing marked "6P3" ONLY!

18-79905
10 MICRON FUEL FILTER
Replaces: 69J-24501-10-00
Fits: F150 - F225 (2006 - Current), F250 - (2005 - Current)

18-79970
FUEL FILTER
Replaces: 6BG-13915-00
Fits: F30(2013), F40(2008-13), F50(2005-13), F60(2005-13), F70(2010-13), F75(2005-13), F90(2005-13), T50(2005-13), T60(2005-13)

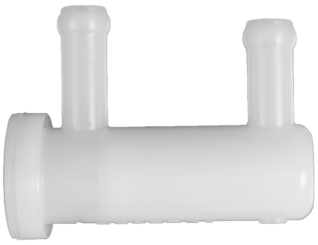
18-79972
ELEMENT, FILTER
(CARB INLET)
Replaces: 67F-14371-01
Fits: F75(2003-04), F80(2002-03), F90(2003-04), F100(2002-03)

18-79973
FUEL FILTER
Replaces: 6C5-13915-00
Fits: F50(2005-13), F60(2005-13), F70(2010-13), F75(2005-13), F90(2005-13), T50(2005-13), T60(2005-13)

18-79977
FUEL FILTER
Replaces: 6L5-24251-00
Fits: 3(1992-02), F2.5(2003-12), F4(1999-08)

18-79979
FUEL FILTER
Replaces: 6CB-24501-00
F225 4.2L (2010), F250 4.2L (2010), F300 4.2L (2010), LF225 4.2L (2010), LF250 4.2L (2010), LF300 4.2L (2010), VF200 4.2L (2009-10, VF225 4.2L (2009-10), VF250 4.2L (2009-10)

18-79980
FUEL FILTER
REPLACES: 68F-24563-00
Fits: LZ150(2000-04), LZ200(2000-04), LZ250(2003-04), VZ150(2000-04), VZ175(2001-04), VZ200(2001-04), VZ225(2003-04), VZ250(2003-04), Z150(2000-04), Z175(2001-04), Z200(2000-04), Z250(2003-04)



18-79981
FUEL FILTER
Replaces: 69J-24501-00
Fits: F150(2004-05), F200(2002-05), F225(2002-05), LF150(2004-05), LF200(2002-05), F225(2002-05)

18-79982
FUEL FILTER
Replaces: 69J-24502-00
Fits: F150(2005-14), F200(2005-10), F225(2005-10), F75(2005-14), F90(2005-14), FL150(2010), LF150(2005-14), LF200(2005-10), LF225(2005-10)

18-79983
FUEL FILTER
Replaces: 6C5-24251-00
Fits: F115(2014-15), F30(2013-15), F40(2008-15), F50(2005-15) F60(2005-15), F70(2010-15), F75(2005-15), F90(2005-15), LF115(2014-15), T50(2005-15), T60(2005-11), VF115(2015)

18-79984
FUEL FILTER
Replaces: 6AW-24502-10, 6AW-24502-00-00
Fits: 2007-09), F350(2007-11), FL350(2010), LF300(2007-09), LF350(2007-11)

18-79985
FUEL FILTER
Replaces: 68V-24502-30, 68V-24502-20-00
Fits: F115(2010-11), LF115(2010-11)

18-79986
FUEL FILTER
Replaces: 68V-24502-02, 68V-24502-01-00
68V-24502-00-00
Fits: F115(2005-09), LF115(2005-09)

18-79907
VST FILTER
Replaces:
60V-24251-01-00
Fits: LZ150(2005), VZ150(2005-10), Z150(2005), VZ175(2005-10), Z175(2005), LZ200(2005-10), VZ200(2005-09), Z200(2005-10), VZ225(2005-09), LZ250(2005), VZ250(2005-09), Z250(2005), LZ300(2005-06), VZ300(2005-09), Z300(2005-06)

18-79900
VST FILTER (TAN)
Replaces: 66K-13915-00-00
Fits: DX150 (1999-05), LX150 1999-01), PX150 (1999), SX150 (1999-04), VX150 (2000-04), LX200 (1999-01), SX200 (1999-05), V200 (1999), VX200 (2000-05), L225 (1999), LX225 (2000-03),
S225 (1999), SX225 (2000-03), V225 (1999), VX225 (2000-04), L250 (1999), LX250 (2000-03), SX250 (2000-03), VX250 (2002-04)

18-79901
VST FILTER (BLUE)
Replaces: 65L-13915-00-00
Fits: L225 (1997-98), S225 (1997-98), L250 (1997 - 98), V200 (1998), V225 (1998)

18-79902
VST FILTER
Replaces:
63P-13915-00-00
Fits: F150 TXR(2004-09), F150 TLR(2004-09), F150 TJR(2009), LF150 TXR(2004-09), F250 TXR(2005-09), F250 TUR(2005-09), F300 TXR(2007-09), F300 TUR(2007-09), F350 TXR(2007-09), F350 TUR(2007-09), F225TLR (2007-09)

18-79903
VST FILTER
Replaces:
68V-13915-00-00
Fits: F115 (2000-09), F200 TXR(2002-09), LF200 TXR(2002-09), F225 TXR(2002-09), F225 TUR(2002-09)

18-79904
VST FILTER (YELLOW)
Replaces:
68F-13915-00-00
Fits: HPDI 150(2000-05), V-Max HPDI 150(2000-09), V-Max HPDI 175(2001-09), HPDI 200(2000-09), HPDI 225(2003-09), HPDI 250 (2003-09), HPDI 300(2004-09)

18-79978
VST FILTER
Replaces: 6CB-13915-00
Fits: F225 4.2L (2010), F250 4.2L (2010), F300 4.2L (2010), LF225 4.2L (2010), LF250 4.2L (2010), LF300 4.2L (2010), VF200 4.2L (2009-10, VF225 4.2L (2009-10), VF250 4.2L (2009-10)

18-79910
FUEL FILTER ASSEMBLY
Replaces: 61N-24560-00, 61N-24560-10
Fits: 15(1994-09), 20(1996-97), 25(1994-09), 30(1995-01), 40(1994-05), 50(1994-09), 60(2001-05), 70(1994-09), 9.9(1994-09), 90(1994-09), B90(1997-99), C25(1994-97), C30(1994-97), C40(1994-03), C50(1998-01), C55(1994-95), C60(1996-01), C75(1994-99), C80(1997), C85(1994-96), C90(1997-01), E48(1995-00), E60(1995-00), E75(1995-00), F15(2005-10), F20(2006-10), F25(2005, 2009-10), F40(1999), F50(1995-04), F9.9(2005-06)

18-79950
VST KITS
Replaces: Kit 1
Fits: F150(04-12), LF150(04-12)

— CONTAINS —

Part #	Description	O.E. #
18-79902	VST Filter	63P-13915-00-00
18-79905	Fuel Filter, 10 Micron	69J-24501-10-00
18-0712	Float Chamber Gasket	63P-14984-00-00

18-79951
VST KITS
Replaces: Kit 2
Fits: F115(00-11), F200(02-10), F225(02-06), F225TXR(07-10), LF115(00-11), LF200(02-10), LF225(02-06), LF225 TXR(07-10)

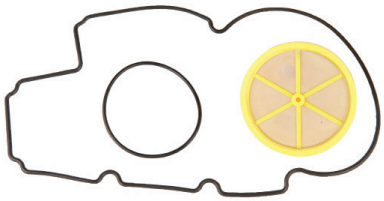
— CONTAINS —

Part #	Description	O.E. #
18-79903	VST Filter	68V-13915-00-00
18-0710	Float Chamber Gasket	68V-14984-00-00

18-79952
VST KITS
Replaces: Kit 3
Fits: DX150(99-05), L225(99), L250(99), LX150(99-01), LX200(99-01), LX225(00-03), LX250(00-03), PX150(99), S225(99), S250(99), SX150(99-04), SX200(00-05), SX225(00-03), SX250(00-03), V200(99), V225(99), VX150(00-04), VX200(00-05), VX225(00-04), VX250(02-04)

— CONTAINS —

Part #	Description	O.E. #
18-79900	VST Filter	66K-13915-00-00
18-0711	Float Chamber Gasket	66K-14984-00-00



18-79953
VST KITS
Replaces: Kit 4
LZ150(00-05), LZ200(00-11), LZ250(03-05), LZ300(04-06), VZ150(00-11), VZ175(01-11), VZ200(01-09), VZ225(03-09), VZ250(03-09)VZ300(04-09), Z150(00-05), Z175(01-05), Z200(00-11), Z250(03-05), Z300(04-06)

— CONTAINS —

Part #	Description	O.E. #
18-79904	VST Filter	68F-13915-00-00
18-0711	Float Chamber Gasket	66K-14984-00-00

18-79954
VST FILTER & GASKET KIT
Fits: F225TLR (2007-2009, F250 (2005-2010), LF250 (2005-2010)

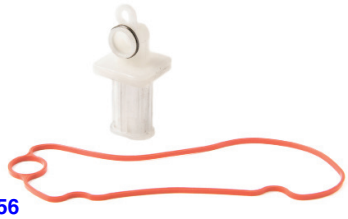
— CONTAINS —

Part #	Description	O.E. #
18-79902	VST Filter	63P-13915-00-00
18-0713	Float Chamber Gasket	6P2-14984-00-00

18-79955
VST FILTER & GASKET KIT
Fits: F300 (2007-2009), LF300 (2007-2009), F350 (2007-2010), LF350 (2007-2010)

— CONTAINS —

Part #	Description	O.E. #
18-79902	VST Filter	63P-13915-00-00
18-0714	Float Chamber Gasket	6AW-14984-00-00



18-79956
VST FILTER & GASKET KIT
Fits: F115 (2001-2014), F200 (2011-2014), F250 (2010-2014), F300 (2010-2014), F350 (2011-2014), FL250 (2010), FL300 (2010), LF115 (2011-2014), LF200 (2011-2014), LF225 (2010-2014), LF250 (2010-2014), LF300 (2010-2014), LF350 (2011-2014), VF150 (2013-2014), VF200 (2010-2014), VF225 (2010-2014), VF250 (2009-2014)

— CONTAINS —

Part #	Description	O.E. #
18-79902	VST Filter	63P-13915-00-00
18-0716	Float Chamber Gasket, Viton	6CB-14984-00-00

18-79957
VST FILTER & GASKET KIT
Fits: F50 (2005-2014), F60 (2005-2014), F70 (2010-2014), F75 (2005-2014), F90 (2005-2014), T50 (2005-2014), T60 (2005-2014)

— CONTAINS —

Part #	Description	O.E. #
18-79973	Fuel Filter	6C5-13915-00-00
18-0717	Float Chamber Gasket, Viton	6C5-14984-00-00

18-2083
FUEL INJECTOR SEAL
Replaces:
68V-13766-00-00

18-7655
OXYGEN SENSOR
Replaces: 67H-8592A-01-00, 67H-8592A-00-00
Fits: PX150 (1999), DX150 (99-05), LX150, LX200 (99-01), VX150 (00-04)

18-7656
OXYGEN SENSOR
Replaces: 68F-8592A-00-00
Fits: L225, L250 (98-99), LX225, LX250 (00-03), LZ150 (00-05), LZ200 (00-12), S225, S250 (97-99), SX150 (99-04), SX200 (99-05), SX225, SX250 (00-03), V200, V225 (98-99), VX200 (00-05), VX225 (98-05), VX250 (02-04), VZ150 (00-14), VZ175 (01-12), VZ200 (01-04), Z150 (00-05), Z175 (01-05), Z200 (00-12)

18-7606
WATER SENSOR PROBE
Replaces: MAR-10171-30-00

8' LENGTH COMPLETE FUEL LINE ASSEMBLIES

3/8"
FUEL LINE ASSEMBLY

18-8017EP-2 ***SILVERADO 4000 Premium***

OE# 6YL-24306-60-00

18-8077-1
TANK CONNECTOR
(SOLD SEPARATELY)

18-8076
FUEL CONNECTOR

18-8005EP-1
PRIMER BULB

18-8076
FUEL CONNECTOR

*

*

DISPLAY PACKAGE

FUEL LINE ASSEMBLY COMPONENTS
Fits: F75-F250 and 115-300 HP

3/8"
FUEL LINE ASSEMBLY

18-8017S-1 ***SILVERADO 4000 Premium***

OE# 6YL-24306-60-00

18-8077-1
TANK CONNECTOR
(SOLD SEPARATELY)

18-80415
FUEL CONNECTOR

18-8005S
PRIMER BULB

18-80415
FUEL CONNECTOR

*

*

DISPLAY PACKAGE

FUEL LINE ASSEMBLY COMPONENTS
Fits: F75-F250 and 115-300 HP

DISPLAY PACKAGE

PRIMER BULBS

18-8002EP-1
18-8002EP-1-10①
PRIMER BULB
1/4"

18-8005EP-1
18-8005EP-1-10①
PRIMER BULB
3/8"
Replaces: 174512
Large capacity bulb

18-8004EP-1
18-8004EP-1-10①
PRIMER BULB
5/16"
Large capacity bulb

DISPLAY PACKAGE

18-8040
FUEL TANK ELBOW
Universal Fitting with 1/4" NPT Threads
Replaces: ABA-FBARB-90-DG
(Brass)

DISPLAY PACKAGE

18-8055
HOSE BARB
1/4" NPT threads for connection of 5/16" I.D. hose
Replaces: ABA-FLINE-BA-RB
(Brass)

DISPLAY PACKAGE

18-8077-1
18-8077-1-10①
TANK CONNECTOR
(1/4" NPT)
Fits: F75-F250 and 115-300HP
Mates with **18-80413, 18-80414, 18-80415**

DISPLAY PACKAGE

18-80413
FUEL CONNECTOR
1/4"
Replaces: 6Y1-24305-06-00, 6Y1-24305-04
Mates with **18-8077-1**

DISPLAY PACKAGE

18-80414
FUEL CONNECTOR
Replaces: 6G1-24305-05-00, 6G1-24305-04
Fits: 6(1989,1992-93), 8(1984-85,1989-93,2001-02), 9.9(1984-93, 2000-03), 15(1984-93, 2000-03), 25(1984-85, 1988-93, 2000-03), 30(1984-87, 1989-93, 1999, 2001-02), 40(1984-86, 1988-90, 1992-93, 2000-03), 50(1986-93, 2000-03), 60(2001-03), 70(1984-93, 2000-03), 90(1984-93, 2000-03), C25(1991, 1993), C30(1991-93), C40(1991-93, 2000-02), C50(2000-01), C55(1991-93), C60(2000-01), C70(2000-01), C85(1991-93), C90(2000-01), E48(2000), F6(2001-03), F8(2001-03), F9.9(1985-93, 2001-03), F15(1998-99, 2000-01), F25(1998-99, 2000-03), F30(2001-03), F40(1999, 2000-03), F50(1999, 2000-03), F60(2002-03), T8(2001-03), T9.9(1991-93, 1999, 2001-03), T25(2001-03), T50(1999, 2000-03), T60(2003)
Use with Yamaha 6mm fuel line
Mates with **18-8077-1**

DISPLAY PACKAGE

18-80415
FUEL CONNECTOR
Replaces: 6E5-24305-05, 6Y2-24305-05
Use with Yamaha 8mm fuel line
Mates with **18-8077-1**

18-9145
OETIKER CLAMP KIT
Replaces: YB-6AW04-A

Part #	Qty.	Yamaha #	Oetiker #	Description	
18-9141	1	YB-6AW04-4	14100082	Oetiker Jaw Pincers	
Part #	**Qty.**	**Yamaha #**	**Oetiker #**	**Nominal ID**	
				Inches	mm
18-9133-9	50	YB-6AW04-1	16700016	5/8"	15.7
18-9146-9	50	YB-6AW04-3	16702498	25/32"	19.8

All clamps are standard package of 10. Each Package of 10 is available individually.

✱ Tanks and Engines for picture purpose only.

① Discount shop pack of 10 - Priced per package

18-3040
IMPELLER
Replaces: 63V-44352-01-00

18-3042
IMPELLER
Replaces: 67F-44352-00-00

18-3063
IMPELLER
Replaces: 662-44352-01-00

18-3065
IMPELLER
Replaces: 6L2-44352-00-00

18-3066
IMPELLER
Replaces: 6G1-44352-00-00

18-3067
IMPELLER
Replaces: 689-44352-02-00

18-3068
IMPELLER
Replaces: 6H4-44352-02-00

18-3069
IMPELLER
Replaces: 6H3-44352-00-00

18-3070
IMPELLER
Replaces: 688-44352-03-00

18-3071
IMPELLER
Replaces: 6E5-44352-01-00

18-3072
IMPELLER
Replaces: 646-44352-01-00

18-3073
IMPELLER
Replaces: 6E0-44352-00-00

18-3074
IMPELLER
Replaces: 682-44352-01-00

18-3088
IMPELLER
Replaces: 6F5-44352-00-00

18-45617-1
IMPELLER
Replaces: 6CE-44352-00-00
Fits: F225-F350, FL250-FL350 & VF250 Engines

18-8910
IMPELLER
Replaces: 68T-44352-00-00

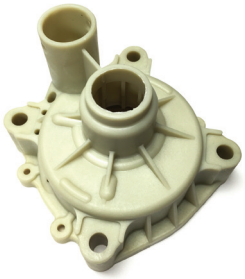
18-8911
IMPELLER
Replaces: 6L5-44352-00-00

18-8925
IMPELLER
Replaces: 6AW-44352-00-00

18-3185
WATER PUMP HOUSING
Replaces: 61N-44311-01-00, 61N-44311-00-00

18-43263
WATER PUMP HOUSING
Replaces: 68D-G4311-01-00

18-3170
WATER PUMP HOUSING
Replaces: 6E5-44311-00-00



18-3173-1
WATER PUMP HOUSING
Replaces: 61A-44311-00-00, 61A-44311-01-00

18-3171
WATER PUMP HOUSING
Replaces: 688-44311-01-00

18-3356
WATER PUMP HOUSING
Includes Impeller Cup
Replaces: 63V-44301-00-00
Fits: Two-Stroke: 9.9hp-15hp (1996-Current), Four-Stroke: 6hp-8hp (2001-Current); 9.9hp. (2006-Current); 15hp (1998-Current)

18-3482
WATER PUMP HOUSING
Replaces: 6CE-44311-01-00

18-3486
WATER PUMP HOUSING
Replaces: 6L2-44311-01-00
Fits: F25C (2016-17)

18-3483
WATER PUMP HOUSING
Replaces: 6AW-44311-01-00
Fits: F300, LF300 (2007-09), F350A, LF350A (2010-11), F350B, LF350B (2012-15), F350C, LF350C (2016-18), FL350 (2010)

18-3484
WATER PUMP HOUSING
Replaces: 6AW-44311-01-00
Fits: F15C, F20 (2006-17)

18-3485
WATER PUMP HOUSING
Replaces: 6CJ-44311-00-00
Fits: F70A (2010-17)

18-4567
WATER PUMP HOUSING
Replaces: 6AH-44311-00
Fits: F4 (2009-17), F6 (2009-17)

18-9081
WATER PUMP HOUSING COVER
Replaces: 6E5-44312-00-00
Fits: 75 (2017), 90 (2016-2017), 115 (1984-2017), 130 (1988-2004), 150-250 (1984-2017), 250 (1990-2017), 300 (2004-2009)

18-9082
WATER PUMP HOUSING COVER
Replaces: 6AW-44312-00-00
Fits: F225 (2010-15), F250 (2010), F250 (2010-15), F300 (2007-15), F350 (2007-15), FL250 (2010), FL300 (2010), FL350 (2010), LF225 (2010-15), LF250 (2010-15), LF300 (2007-15), LF350 (2007-15), VF250 (2015)

PKG. OF 2

18-43716
IMPELLER PIN
Replaces: 93604-18080-00
Fits: 3(1988-02), 4(1984-99), 5(1984-01), F2.5(2003-14), F4(1999-14), F6(2009-14)

IMPELLER KEYS

Part No.	OE No.
18-3297	90280-03M03-00
18-3305	90280-03024-00, 90280-03003-00
18-3300	90280-04M00-00
18-3301	90280-04M04-00
18-3302	90280-04M05-00

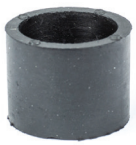
BOLTS

Part No.	OE No.	Application
18-0256	97095-08045-00 97080-08045-00	8-1.25 x 45mm F6 (2001-05), F8 (2001-05 M8-1.25x45mm 18-8S/S
18-2605	90119-08M87-00	F80 (1999-03), F90 (2003-04), F100 (1999-02) M8-1.25x75mm 18-8 S/S
18-2606	90119-08M13-00	F80 (1999-03), F90 (2003-04), F100 (1999-02) M8-1.25x50mm 18-8 S/S
18-2607	97095-06040-00	For: 3HP (1988-99, 2002) M8-1.0x40mm 18-8 S/S
18-8400-9①②	90119-08M15-00	8-1.25 x 29mm

18-9079
WAVE WASHER KIT
Replaces: 61A-45538-00-00 + 61A-45527-00-00 + 90206-22M19 + 90201-22M01
Fits: Yamaha 2-stroke 115-300hp (1993 & Up); Yamaha 4-stroke 115-225hp (2002 & Up); Mercury 4-stroke 225 EFI S/N 0T653945 & Up

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-9075	Spacer	61A-45538-00-00	1
18-9076	Collar	61A-45527-00-00	1
18-9077	Wave Washer	90206-22M19-00	1
18-9078	Stainless Steel Washer	90201-22M01-00	2



18-1828
WATER DAMPER SEAL
Replaces: 663-44366-00
Fits: F30 (2013-17), F40A (2008-17)

18-1836
WATER DAMPER SEAL
Replaces: 6L2-44367-00
Fits: F15C, F20 (2006-17)

18-1837
WATER DAMPER SEAL
Replaces: 6L2-44367-10
Fits: F25C (2016-17)

18-1840
WATER DAMPER SEAL
Replaces: 6EE-G4366-00
Fits: F2.5 (2015-17)

18-1829
WATER SEAL DAMPER
Replaces: 6AW-44365-00-00
Fits: F225 (2010-15), F250 (2010), F250 (2010-15), F300 (2007-15), F350 (2007-15), FL250 (2010), FL300 (2010), FL350 (2010), LF225 (2010-15), LF250 (2010-15), LF300 (2007-15), LF350 (2007-15), VF250 (2015)

① Priced per Package ② PKG. of 4

APPLICATION BEGINS ON PAGE 505

18-1830
WATER SEAL DAMPER
Replaces: 663-44366-00
Fits: 25 ML, MS(1997-02), 30(1987-01), 40(1984-05), 50(1986-09), 60(2001-05), 70(1984-09), 90(1984-09), B90(1997-99), C30(1995), C40(1991-01), C50(1998-01), C55(1991-95), C60(1996-01), C70(2000-01), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), E48(1995-00), E60(1995-00), E75(1995-00),F30(2001-05, 2013), F40(1999-13), F50(1995-13), F60(2002-13), F70(2010-13), F75(2003-11), F80(1999-03), F90(2003-13), F100(1999-03), F200(2002-12), F225(2002-12), F250(2005-12), L225(1994-99), L250(1990-99), LF200(2002-12), LF225(2002-10), LF250(2005-12), LX225(2000-03), LX250(2000-03), LZ250(2003-05), LZ300(2004-06), P40(1998), P50(1991-96), P60(1991-99), P75(1996-99), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), T25(2001-13), T50(1996-13), T60(2003-13), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ200(2005-09), VZ225(2005-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)

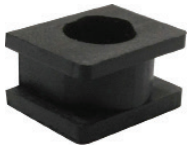
18-1831
WATER SEAL DAMPER
Replaces: 682-44366-00
Fits: 9.9(1984-95), 15(1984-95)

18-1832
WATER SEAL DAMPER
Replaces: 682-44367-00
Fits: 9.9(1984-95), 15(1984-95)

18-1833
WATER SEAL DAMPER
Replaces: 647-44366-00
Fits: 6(1986-00), 8(1984-00), 9.9(1996-09), 15(1996-09), F9.9(2005-06), F15(1998-06), T9.9(2005-06)

18-1834
WATER SEAL DAMPER
Replaces: 682-44365-00
Fits: 6(1986-00), 8(1984-00), 9.9(1996-09), 15(1996-09), F9.9(2005-06), F15(1998-06), T9.9(2005-06)

18-1835
WATER SEAL DAMPER
Replaces: 6E5-44365-00-00
Fits: 75 (2017), 90 (2016-2017), 115 (1984-2017), 130 (1988-2004), 150-250 (1984-2017), 250 (1990-2017), 300 (2004-2009)



18-3505
WATER SEAL DAMPER
Replaces: 63V-44365-10-00
Fits: 2-Stroke: 9.9hp & 15hp 1997-Current
4-Stroke: F6 & F/T8 2001-Current: F/T 9.9 2005-Current; F15 1998-Current

18-3166
WATER SEAL DAMPER
Replaces: 6E0-44366-00-00
For: 2 (1984-85, 88-99, 2002), 3 (1988-99, 02), 4 (1984-85, 88-99), 5 (1984-85, 95-02), F2.5 (2003-05)

18-3176
WATER SEAL DAMPER
Replaces: 68T-44366-00-00
For: F6, F8 (2001-05), C30 (1993-97)

18-3148
WATER PUMP KIT
Without Housing
Replaces: 682-W0078-A1-00

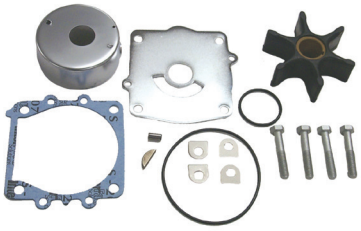
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0768	Gasket, Water Pump	682-44315-A0-00	2
18-2607	Bolt	97095-06045-00	4
18-3074	Impeller	682-44352-01-00	1
18-3297	Key, Impeller	90280-03024-00	1
NSS	Grommet	682-44365-00-00	1
NSS	Cup, Insert	682-44322-00-00	1
NSS	Plate, Wear	682-44323-00-00	1

18-3411
WATER PUMP KIT W/HOUSING
Replaces: 682-W0078-A1, 682-44300-01
For: 9.9(1984-95), 15(1984-95), F9.9(1985-96), FT9.9(1985-90), T9.9(1991-96)

— CONTAINS —

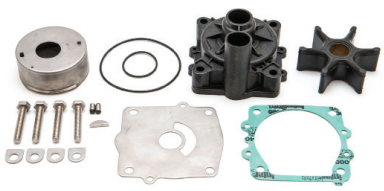
Part #	Desc.	O.E.#	Qty.
18-0768	Gasket, Water Pump	682-44315-A0-00	2
18-2607	Bolt	97095-06040-00	4
18-3074	Impeller	682-44352-01-00	1
18-3297	Key, Impeller	90280-03M03-00	1
NSS	Seal, Water	682-44365-00-00	1
NSS	Cup, Insert	682-44322-00-00	1
NSS	Plate, Wear	682-44323-00-00	1
NSS	Housing, Water Pump	682-44300-01-00	1



18-3310
WATER PUMP KIT
Without Housing
Replaces: 6G5-W0078-01-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0244	Gasket, Water Pump	6E5-44315-00-00	1
18-0256	Bolt	97395-08045-00-00	4
18-3071	Impeller	6E5-44352-00-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3345	Plate, Wear	6G5-44323-00-00	1
18-7483	O-Ring, Water Pump	93210-37M67-00	1
18-7485	O-Ring, Water Pump	93210-86M38-00	1
NSS	Cup, Insert	6E5-44322-00-00	1
NSS	Washers, Bolt	90209-08M02-00	4

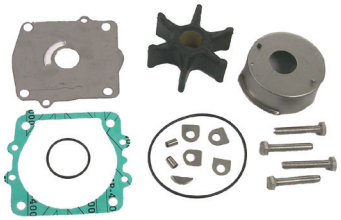


18-3311
WATER PUMP KIT
With Housing
Replaces: 6G5-W0078-A1-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	1
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3170	Housing, Water Pump	6E5-44311-00-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3333	Cup, Insert	61A-44322-00-00	1
18-3345	Plate, Wear	6G5-44323-01-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4

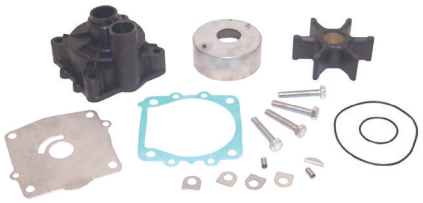
APPLICATION BEGINS ON PAGE 505



18-3312
WATER PUMP KIT
Without Housing
Replaces: 6N6-W0078-00-00

— CONTAINS —

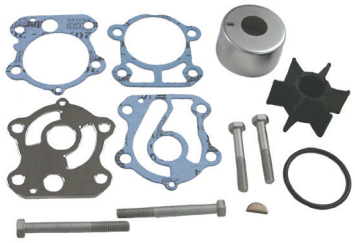
Part #	Description	O.E. #	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	1
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3333	Cup, Insert	61A-44322-00-00	1
18-3344	Plate, Wear	6E5-44323-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowell	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4



18-3313-1
WATER PUMP KIT
(with Housing)
Replaces: 6N6-W0078-01-00

— CONTAINS —

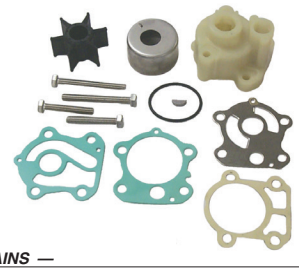
Part #	Description	O.E. #	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	1
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3173-1	Housing, Water Pump	6E5-44311-00-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3333	Cup, Insert	61A-44322-00-00	1
18-3344	Plate, Wear	6E5-44323-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4



18-3370
WATER PUMP KIT
Without Housing
Replaces: 692-W0078-00-00, 692-W0078-01-00, 692-W0078-A0-00

— CONTAINS —

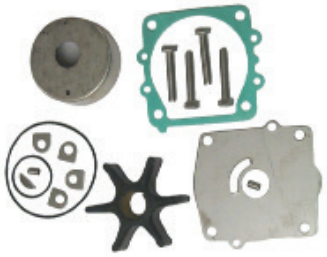
Part #	Description	O.E. #	Qty.
18-0239	Gasket, Water Pump	688-44315-A0-00	1
18-0240	Gasket, Water Pump	688-44316-A0-00	1
18-3070	Impeller	688-44352-03-00	1
18-3301	Key, Impeller	90280-04M04-00	1
18-7436	O-Ring	93210-46044-00	1
NSS	Bolt	97395-08050-00	4
NSS	Cup, Insert	688-44322-00-00	1
NSS	Plate, Wear	688-44323-00-00	1
NSS	Gasket, Water Pump	688-44324-A0-00	1



18-3371
WATER PUMP KIT (with Housing)
Replaces: 692-W0078-A0-00

— CONTAINS —

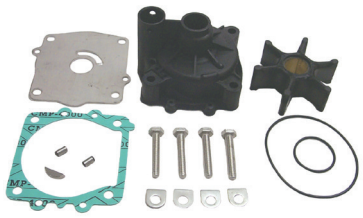
Part #	Description	O.E. #	Qty.
18-3070	Impeller	688-44352-03-00	1
18-3171	Housing, Water Pump	688-44311-01-00	1
18-3301	Key, Impeller	90280-04M04-00	1
18-7436	O-Ring	93210-46044-00	1
NSS	Bolt	97395-08070-00	2
NSS	Bolt	97395-08050-00	2
NSS	Cup, Insert	688-44322-00-00	1
NSS	Plate, Wear	688-44323-00-00	1
NSS	Gasket, Water Pump	688-44315-A0-00	1
NSS	Gasket, Water Pump	688-44324-A0-00	1
NSS	Gasket, Water Pump	688-44316-A0-00	1



18-3372
WATER PUMP KIT
Without Housing
Replaces: 6E5-W0078-01-00

— CONTAINS —

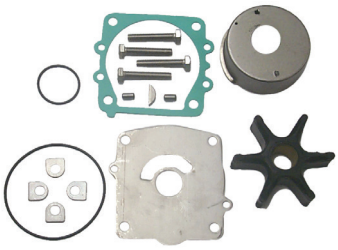
Part #	Description	O.E. #	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	1
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3344	Plate, Wear	6E5-44323-00-00	1
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4
NSS	Cup, Insert	6E5-44322-00-00	1



18-3373
WATER PUMP KIT
(with Housing)
Replaces: 6E5-W0078-A1-00

— CONTAINS —

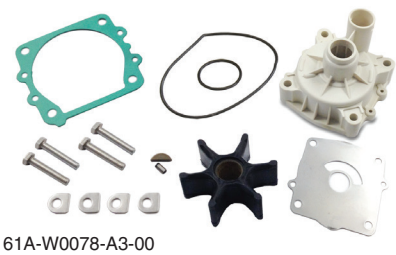
Part #	Description	O.E. #	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	1
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3170	Housing, Water Pump	6E5-44311-00-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3344	Plate, Wear	6E5-44323-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4
NSS	Cup, Insert	6E5-44322-00-00	1



18-3395
WATER PUMP KIT
Without Housing
Replaces: 61A-W0078-01-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	1
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3333	Cup, Insert	61A-44322-00-00	1
18-3345	Plate, Wear	6G5-44323-01-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4

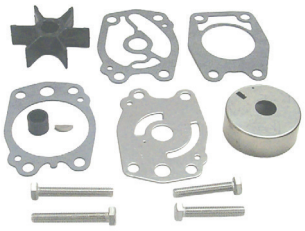


18-3396-1
WATER PUMP KIT
(with Housing)
Replaces: 61A-W0078-A2-00, 61A-W0078-A3-00

— CONTAINS —

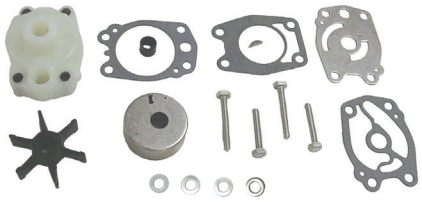
Part #	Description	O.E. #	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	1
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3173-1	Housing, Water Pump	6E5-44311-00-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3333	Cup, Insert	61A-44322-00-00	1
18-3345	Plate, Wear	6G5-44323-01-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4

APPLICATION BEGINS ON PAGE 505



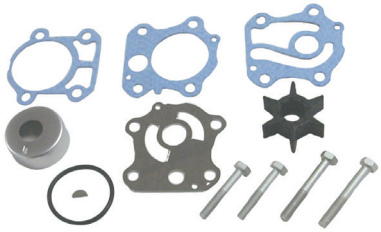
18-3397
WATER PUMP KIT
Without Housing
Replaces: 679-W0078-00-00, 679-W0078-A0-00
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3088	Impeller	6F5-44352-00-00	1
18-0256	Bolt	97095-08045-00	2
18-3300	Key, Impeller	90280-04M00-00	1
18-3334	Cup, Insert	676-44322-00-00	1
NSS	Gasket, Water Pump	676-44315-A0-00	1
NSS	Gasket, Water Pump	676-44324-A0-00	1
NSS	Gasket, Water Pump	679-44316-A0-00	1
NSS	Plate, Wear	676-44323-00-00	1
NSS	Bolt	97095-08055-00	2
NSS	Seal, Water	663-44366-00-00	1
NSS	Washer, Bolt	92990-08600-00	4



18-3398
WATER PUMP KIT
(with Housing)
Replaces: 6F5-W0078-A0-00, 6F5-W0078-00-00
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3088	Impeller	6F5-44352-00-00	1
18-0237	Gasket, Water Pump Outer	676-44315-A0-00	1
18-0256	Bolt	97095-08045-00	2
18-3300	Key, Impeller	90280-04M00-00	1
18-3334	Cup, Insert	676-44322-00-00	1
NSS	Gasket, Water Pump	676-44324-A0-00	1
NSS	Gasket, Water Pump	679-44316-A0-00	1
NSS	Plate, Wear	676-44323-00-00	1
NSS	Housing, Water Pump	676-44311-00-00	1
NSS	Bolt	97095-08055-00	2
NSS	Seal, Water	663-44366-00-00	1
NSS	Washer, Bolt	92990-08600-00	4

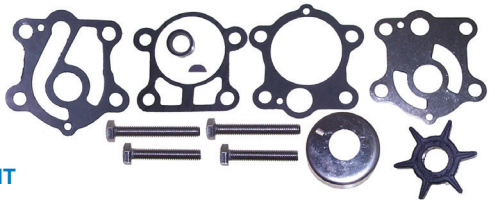


18-3428-1
WATER PUMP KIT
Without Housing
Replaces: 6H3-W0078-00-00, 6H3-W0078-A0-00
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0240	Gasket, Water Pump	688-44316-A0-00	1
18-0256	Bolt	97095-08045-00	2
18-0756-1	Gasket, Water Pump	6H3-44315-A0-00	1
18-0757	Gasket, Outer Plate	6H3-44324-A0-00	1
18-3069	Impeller	697-44352-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3435	Cup, Impeller	663-44322-00-00	1
18-7436	O-Ring	93210-46044-00	1
NSS	Bolt	97095-08055-00	2
NSS	Plate, Wear	63D-44323-00-00	1

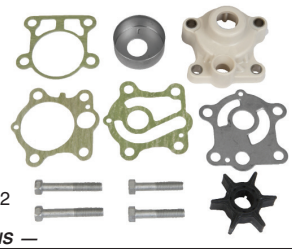
18-3461
WATER PUMP KIT
(with Housing)
Replaces: 6H3-W0078-00-00, A0-00, 6H3-44311-00-00
For: 70(1984-91), P60(1991), T50(1996)
— CONTAINS —

Part #	Description	O.E. #	Qty.
NSS	Housing, Water Pump	6H3-44311-00-00	1
18-0240	Gasket, Water Pump	688-44316-A0-00	1
18-0256	Bolt	97095-08045-00	2
18-0756-1	Gasket, Water Pump	6H3-44315-A0-00	1
18-0757	Gasket, Outer Plate	6H3-44324-A0-00	1
18-3069	Impeller	697-44352-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3435	Cup, Impeller	663-44322-00-00	1
18-7436	O-Ring	93210-46044-00	1
NSS	Bolt	97395-08055-00	2
NSS	Plate, Wear	6H3-44323-00-00	1



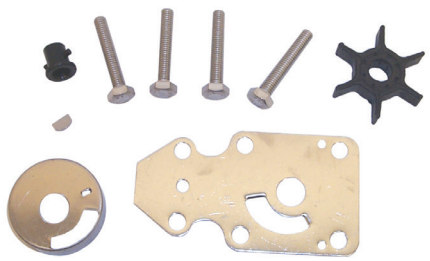
18-3429
WATER PUMP KIT
Without Housing
Replaces: 6H4-W0078-00-00, 6H4-W0078-A0-00
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0256	Bolt	97095-08045-00	2
18-0258	Bolt	97095-08055-00	2
18-0292	Gasket, Wear Plate to Housing	663-44315-A0-00	1
18-0294	Gasket, Wear Plate to Base	663-44324-A0-00	1
18-3068	Impeller	6H4-44352-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3435	Cup, Insert	663-44322-00-00	1
18-3436	Plate, Wear	663-44323-00-00	1
NSS	Gasket, Water Pump	663-44316-A0-00	1
NSS	Seal	93101-23070-00	1



18-3408
WATER PUMP KIT With Housing
Replaces: 6H4-W0078-00, A0, 663-44311-02
For: 40(1984-87), 50(1984-87), Pro50(1987)
— CONTAINS —

Part #	Description	O.E. #	Qty.
NSS	Housing, Water Pump	6J8-44311-00-00	1
18-0256	Bolt	97095-08045-00	2
18-0258	Bolt	97395-08055-00	2
18-0292	Gasket, Wear Plate to Housing	663-44315-A0-00	1
18-0294	Gasket, Wear Plate to Base	663-44324-A0-00	1
18-3068	Impeller	6H4-44352-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3435	Cup, Insert	663-44322-00-00	1
18-3436	Plate, Wear	663-44323-00-00	1
NSS	Gasket, Water Pump	663-44316-00-00	1
NSS	Seal	93101-23070-00	1



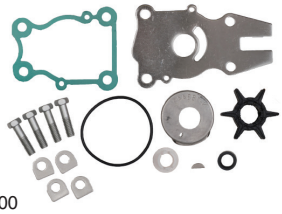
18-3433
WATER PUMP KIT
Without Housing
Replaces: 63V-W0078-01-00
Fits: 9.9/15(1996-04), F15 (1998-04)
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0256	Bolt	97095-08045-00	4
18-3040	Impeller	63V-44352-01-00	1
18-3195	Plate, Wear	63V-44323-00-00	1
18-3294	Key, Impeller	63V-44338-00-00	1
18-3444	Cup, Insert	63V-44322-00-00	1
NSS	Seal, Water	647-44366-00-00	1

18-3412
WATER PUMP KIT
(with Housing)
Replaces: 63V-W0078-01, 63V-44301-00
For: 9.9(1996-09), 15(1996-09), F9.9(2005-06), F15(1998-05), T9.9(2005-06)
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0256	Bolt	97095-08045-00	4
18-3040	Impeller	63V-44352-01-00	1
18-3195	Plate, Wear	63V-44323-00-00	1
18-3294	Key, Impeller	63V-44338-00-00	1
18-3356	Housing, Water Pump	63V-44301-00-00	1
18-3444	Cup, Insert	63V-44322-00-00	1
NSS	Seal, Water	647-44366-00-00	1

APPLICATION BEGINS ON PAGE 505



18-3434
WATER PUMP KIT
Without Housing

Replaces: 63D-W0078-01-00, 63D-44311-00-00
Fits: 40/50(1995-03),P40(1998), C40 3 cyl(1997-02), C50(1999-01),F40 2.6L(1999), F50(1995-03), P50 (1995-96), F60(2002-03)
For kit with housing, order **18-3415**

— CONTAINS —

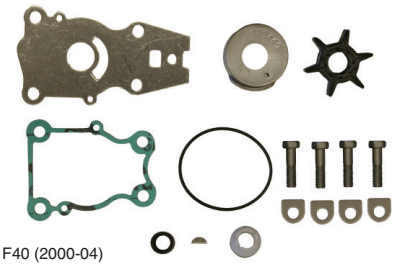
Part #	Desc.	O.E.#	Qty.
18-0483	Gasket, Pump Case	63D-44316-00-00	1
18-3069	Impeller	697-44352-00-00	1
18-3186	Plate, Wear	63D-44323-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3449	Cup, Insert	63D-44322-00-00	1
18-8400-9	Bolt (Set of 4)	90119-08M15-00	1
NSS	Cover, Pump Housing	63D-44312-00-00	1
NSS	Washer, Bolt	90209-08M02-00	4
NSS	O-Ring	93210-59MG7-00	1
NSS	Seal, Water	663-44366-00-00	1

18-3415
WATER PUMP KIT
(with Housing)

Replaces: 63D-W0078-01-00, 63D-44311-00-00
Fits: 40/50(1995-03),P40(1998), C40 3 cyl(1997-02), C50(1999-01),F40 2.6L(1999), F50(1995-03), P50 (1995-96), F60(2002-03)
For kit w/o housing, order **18-3434**

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0483	Gasket, Water Pump Case	63D-44316-00-00	1
18-3069	Impeller	697-44352-00-00	1
18-3186	Plate, Wear	63D-44323-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3449	Cup, Insert	63D-44322-00-00	1
18-8400-9	Bolt (Set of 4)	90119-08M15-00	1
NSS	Cover, Water Pump Housing	63D-44312-00-00	1
NSS	Washer, Bolt	90209-08M02-00	4
NSS	O-Ring	93210-59MG7-00	1
NSS	Seal, Water	663-44366-00-00	1
NSS	Housing, Water Pump	63D-44311-00-00	1

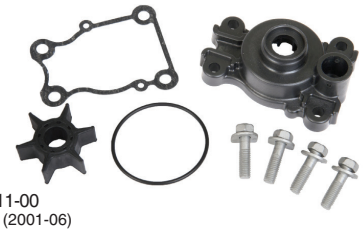


18-3440
WATER PUMP KIT
Without Housing

Replaces: 66T-W0078-00-00
Fits: T25 (2001-04), F30 (2001-04), F40 (2000-04)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0483	Gasket, Pump Case	63D-44316-00-00	1
18-3068	Impeller	6H4-44352-00-00	1
18-3196	Plate, Impeller	66T-44323-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3449	Cup, Insert	63D-44322-00-00	1
18-8400-9	Bolt (Set of 4)	90119-08M15-00	1
NSS	Cover, Pump Housing	63D-44312-00-00	1
NSS	O-Ring	93210-59MG7-00	1
NSS	Seal, Water	663-44366-00-00	1
NSS	Washer	90209-08M02-00	4

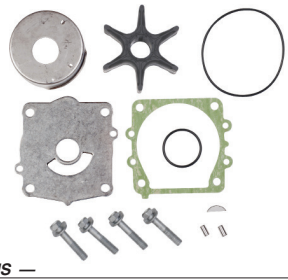


18-3413
WATER PUMP KIT
(with Housing)

Replaces: 66T-W0078-00, 66T-44311-00
For: F30(2001-05), F40(2000-08), T25 (2001-06)
For kit w/o housing, order **18-3440**

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0483	Gasket, Water Pump Case	63D-44316-00-00	1
18-3068	Impeller	6H4-44352-00-00	1
18-3196	Plate, Wear	66T-44323-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3449	Cup, Insert	63D-44322-00-00	1
18-8400-9	Bolt (Set of 4)	90119-08M15-00	1
NSS	Cover, Water Pump Housing	63D-44312-00-00	1
NSS	O-Ring	93210-59MG7-00	1
NSS	Seal, Water	663-44366-00-00	1
NSS	Washer, Bolt	90209-08M02-00	4
NSS	Housing, Water Pump	66T-44311-00-00	1



18-3442
WATER PUMP REPAIR KIT
Without Housing

Replaces: 68V-W0078-00-00
For: F115 2002-2010 / LF115 2002-2010

— CONTAINS —

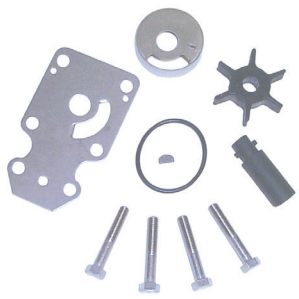
Part #	Desc.	O.E.#	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	2
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3519	Cup, Insert	61A-44322-02-00	1
18-3521	Plate, Wear	68V-44323-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer	90209-08M02-00	4

18-3523-1
WATER PUMP KIT
(with Housing)

Replaces: 68V-W0078-00, 61A-44311-01
Fits: F115 & LF115 (2002 & Up)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0244	Gasket, Water Pump	6E5-44315-A0-00	2
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3173-1	Housing, Water Pump	61A-44311-01-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3519	Cup, Insert	61A-44322-02-00	1
18-3521	Plate, Wear	68V-44323-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4

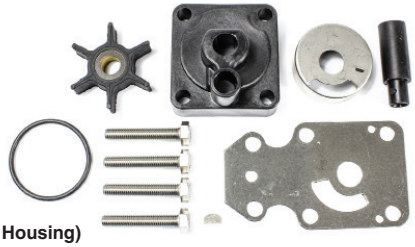


18-3450
WATER PUMP KIT
Without Housing

Replaces: 68T-W0078-00-00
For: F6, F8 (2001-05)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0256	Bolt	97095-08045-00	4
18-3142	Plate, Wear	68T-44323-00-00	1
18-3176	Seal, Water Damper	68T-44366-00-00	1
18-3294	Key, Impeller	63V-44338-00-00	1
18-3444	Cup, Insert	63V-44322-00-00	1
18-8910	Impeller	68T-44352-00-00	1
NSS	O-Ring	93210-44398-00	1



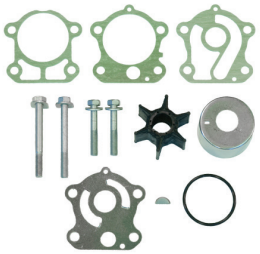
18-3410
WATER PUMP KIT (with Housing)

Replaces: 68T-W0078-00, 63V-44301-00
For: F6(01-08), F8(01-09), F9.9(07-09)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0256	Bolt	97095-08045-00	4
18-3142	Plate, Wear	68T-44323-00-00	1
18-3176	Seal, Water Damper	68T-44366-00-00	1
18-3294	Key, Impeller	63V-44338-00-00	1
18-3356	Housing, Water Pump	63V-44301-00-00	1
18-3444	Cup, Insert	63V-44322-00-00	1
18-8910	Impeller	68T-44352-00-00	1
NSS	O-Ring	93210-44398-00	1

APPLICATION BEGINS ON PAGE 505



18-3451
WATER PUMP KIT

Replaces: 67F-W0078-00-00
Fits: F75 (2003-06), F80(1999-03), F90(2003-04), F100(1999-02)

— CONTAINS —

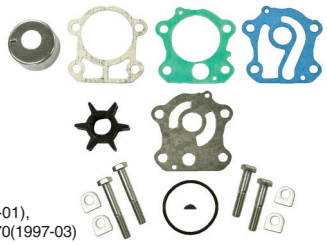
Part #	Desc.	O.E.#	Qty.
18-2605	Bolt	90119-08M87-00	2
18-2606	Bolt	90119-08M13-00	2
18-3042	Impeller	67F-44352-00-00	1
18-3143	Plate, Wear	67F-44323-00-00	1
18-3162	Cup, Insert	67F-44322-00-00	1
18-3301	Key, Impeller	90280-04M04-00	1
18-7436	O-Ring	93210-46044-00	1
NSS	Gasket, Water Pump	688-44315-A0-00	1
NSS	Gasket, Water Pump	688-44324-A0-00	1
NSS	Gasket, Water Pump	688-44316-A0-00	1
NSS	Washer, Bolt	90209-08M02-00	4

18-3409
WATER PUMP KIT (with Housing)

Replaces: 67F-W0078-00, 67F-44311-01
For: F75(2006-10),F80(1999-03), F90(2006-10), F100(1999-03)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-2605	Bolt	90119-08M87-00	2
18-2606	Bolt	90119-08M13-00	2
18-3042	Impeller	67F-44352-00-00	1
18-3143	Plate, Wear	67F-44323-00-00	1
18-3162	Cup, Insert	67F-44322-00-00	1
18-3301	Key, Impeller	90280-04M04-00	1
18-7436	O-Ring	93210-46044-00	1
NSS	Gasket, Water Pump	688-44315-A0-00	1
NSS	Gasket, Water Pump	688-44324-A0-00	1
NSS	Gasket, Water Pump	688-44316-A0-00	1
NSS	Housing, Water Pump	67F-44311-01-00	1
NSS	Washer, Bolt	90209-08M02-00	4

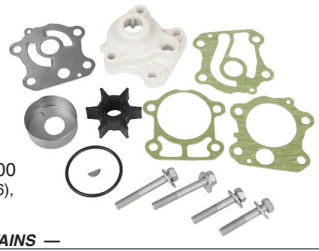


18-3465
WATER PUMP KIT

Without Housing
Replaces: 6H3-W0078-02-00
Fits: T50(1997-05), 60(2001-03), C60(1997-01), C70(2000-01), P60(1997-99), T60(2003-05), 70(1997-03)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3069	Impeller	697-44352-00-00	1
18-0256	Bolt	97095-08045-00	2
18-0757	Gasket, Water Pump	6H3-44324-A0-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3435	Cup, Insert	663-44322-00-00	1
18-7436	O-Ring	93210-46044-00	1
NSS	Plate, Wear	6H3-44323-00-00	1
NSS	Gasket, Water Pump	6H3-44315-A0-00	1
NSS	Gasket, Water Pump	6H3-44324-A0-00	1
NSS	Bolt	97095-08055-00	2
NSS	Washer, Bolt	90209-08M02-00	4

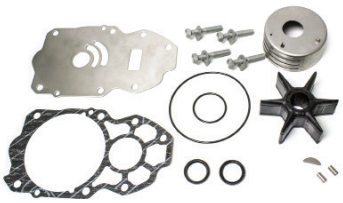


18-3466
WATER PUMP KIT (with Housing)

Replaces: 6H3-W0078-01, 6H3-44311-00
For: 70(1992-03), C60(1996-01), E60(1995-96), P60(1992-99), C70(2000-01), T50(1997-10), T60(2003-10)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
NSS	Housing, Water Pump	6H3-44311-00-00	1
18-0256	Bolt	97095-08045-00	2
18-0757	Gasket, Water Pump	6H3-44324-A0-00	1
18-3069	Impeller	697-44352-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3435	Cup, Insert	663-44322-00-00	1
18-7436	O-Ring	93210-46044-00	1
NSS	Plate, Wear	6H3-44323-00-00	1
NSS	Gasket, Water Pump	6H3-44315-A0-00	1
NSS	Gasket, Water Pump	688-44316-A0-00	1
NSS	Bolt	97095-08055-00	2
NSS	Washer, Bolt	90209-08M02-00	4

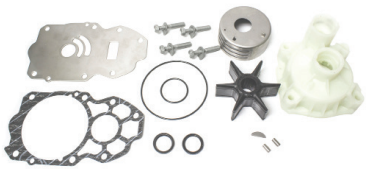


18-3470
WATER PUMP REPAIR KIT

Without Housing
Replaces: 6CE-W0078-01
Fits: F225 (2010-15), F250 (2010), F250 (2010-15), F300 (2007-15), F350 (2007-15), FL250 (2010), FL300 (2010), FL350 (2010), LF225 (2010-15), LF250 (2010-15), LF300 (2007-15), LF350 (2007-15), VF250 (2015)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-7471	O-Ring, Outer	93210-94003-00	1
18-0256	Bolt	97095-08045-00	4
18-2091	Seal, Oil	93104-22M07-00	2
18-3302	Key, Impeller	90280-04M05-00	1
18-3457	Cup, Insert	6AW-44322-00-00	1
18-3458	Gasket, Water Pump	6CE-44315-00-00	1
18-3459	Plate, Wear	6CE-44323-01-00	1
18-45617-1	Impeller	6CE-44352-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
NSS	Washer, Bolt	90209-08M02-00	4
NSS	Pin, Dowell	93606-12019-00	2

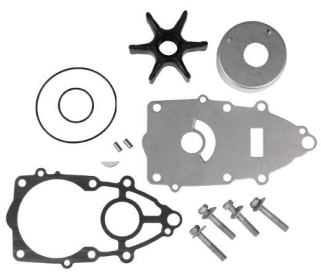


18-3471
WATER PUMP REPAIR KIT

(with Housing)
Replaces: 6CE-W0078-01 + 6CE-44311-01
Fits: F225 (2010-15), F250 (2010), F250 (2010-15), F300 (2007-15), F350 (2007-15), FL250 (2010), FL300 (2010), FL350 (2010), LF225 (2010-15), LF250 (2010-15), LF300 (2007-15), LF350 (2007-15), VF250 (2015)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-7471	O-Ring, Outer	93210-94003-00	1
18-0256	Bolt	97095-08045-00	4
18-2091	Seal, Oil	93104-22M07-00	2
18-3302	Key, Impeller	90280-04M05-00	1
18-3457	Cup, Insert	6AW-44322-00-00	1
18-3458	Gasket, Water Pump	6CE-44315-00-00	1
18-3459	Plate, Wear	6CE-44323-01-00	1
18-3482	Housing, Water Pump	6CE-44311-01-00	1
18-45617-1	Impeller	6CE-44352-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
NSS	Washer, Bolt	90209-08M02-00	4
NSS	Pin, Dowel	93606-12019-00	2

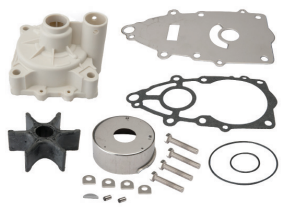


18-3516
WATER PUMP REPAIR KIT

Without Housing
Replaces: 60X-W0078-00-00
For: VZ200 (3.3L) 2005-2010, VZ225 (3.3L) 2003-2010, VZ250 (3.3L) 2003-2010, VZ300 (3.3L) 2005-2010

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3519	Cup, Insert	61A-44322-02-00	1
18-3520	Plate, Wear	60X-44323-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
18-0406	Gasket, Water Pump	60X-44315-A0-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4



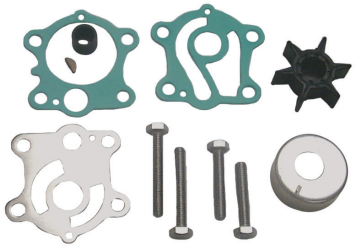
18-3522-1
WATER PUMP KIT

(with Housing)
Replaces: 60X-W0078-00, 61A-44311-01
For: VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0256	Bolt	97095-08045-00	4
18-3071	Impeller	6E5-44352-01-00	1
18-3173-1	Housing, Water Pump	6E5-44311-00-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3519	Cup, Insert	61A-44322-02-00	1
18-3520	Plate, Wear	60X-44323-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring, Outer	93210-86M38-00	1
NSS	Gasket, Water Pump	60X-44315-A0-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4

APPLICATION BEGINS ON PAGE 505



18-3425
WATER PUMP KIT
Without Housing
Replaces: 663-W0078-00-00, 663-W0078-A0-00

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0256	Bolt	97095-08045-00	2
18-0292	Gasket, Water Pump	663-44315-00-00	1
18-0294	Gasket, Water Pump	663-44324-A0-00	1
18-3069	Impeller	697-44352-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3435	Cup, Insert	663-44322-00-00	1
18-3436	Plate, Wear	663-44323-00-00	1
NSS	Bolt	97095-08055-00	2
NSS	Seal, Water	663-44366-00-00	1

18-3430
WATER PUMP REPAIR KIT
Without Housing
Replaces: 6J8-W0078-A1-00

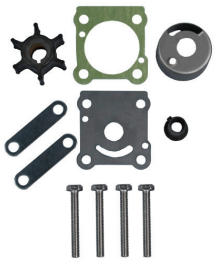
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0294	Gasket, Water Pump	663-44324-A0-00	1
18-3068	Impeller	6H4-44352-00-00	1
18-3435	Cup, Insert	663-44322-00-00	1
18-3436	Plate, Wear	663-44323-00-00	1
NSS	Gasket, Water Pump	663-44315-A0-00	1
NSS	Gasket, Water Pump	663-44324-A0-00	1
NSS	Bolt	97395-08050-00	2
NSS	Bolt	97395-08040-00	2
NSS	Washer, Bolt	90209-08M02-00	4

18-3431
WATER PUMP KIT
Without Housing
Replaces: 6L2-W0078-00-00

— CONTAINS —

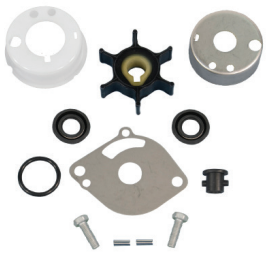
Part #	Description	O.E. #	Qty.
NSS	Cup, Insert	6L2-44322-00-00	1
18-2607	Bolt	97095-06040-00	4
18-3065	Impeller	6L2-44352-00-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
NSS	Plate, Wear	6L2-44323-00-00	1



18-3460
WATER PUMP KIT
Replaces: 6N0-W0078-A0-00, 6G1-W0078-A1-00, 6G1-W0078-01-00
Fits: 6(1986-00), 8(1984-05)

— CONTAINS —

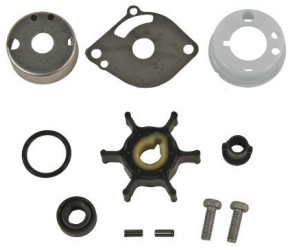
Part #	Desc.	O.E.#	Qty.
18-0753	Gasket, Water Pump	6G1-44315-A0-00	1
18-3066	Impeller	6G1-44352-00-00	1
18-3456	Cup, Insert	6G1-44322-00-00	1
NSS	Plate, Wear	6G1-44323-00-00	1
NSS	Plate, Bolt	6G1-44328-00-00	2
NSS	Bolt	97095-06045-00	4
NSS	Seal, Water	647-44366-00-00	1



18-3462
WATER PUMP KIT
Replaces: 6A1-W0078-02-00
Fits: 2(1988-02)

— CONTAINS —

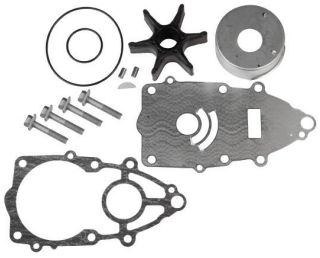
Part #	Desc.	O.E.#	Qty.
18-1079	Protector, Oil Seal	6A1-44325-00-00	1
18-3072	Impeller	646-44352-01-00	1
18-3328	Cup, Insert	646-44322-00-00	1
18-3357	Plate, Wear	646-44323-00-00	1
18-7463	O-Ring	93210-19123-00	1
NSS	Seal, Water	646-44366-01-00	1
NSS	Seal, Oil	93101-11M44-00	2
NSS	Pin, Dowel	93604-09068-00	2
NSS	Bolt	97095-05016-00	2



18-3463
WATER PUMP KIT
Replaces: 6A1-W0078-01-00
Fits: 2(1984-87)

— CONTAINS —

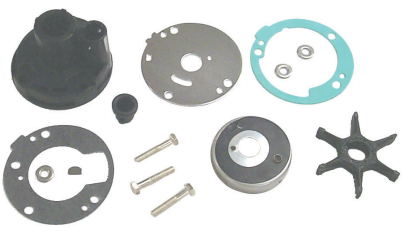
Part #	Desc.	O.E.#	Qty.
18-1079	Protector, Oil Seal	6A1-44325-00-00	1
18-3328	Impeller	646-44322-00-00	1
18-3328	Cup, Insert	646-44322-00-00	1
18-3357	Plate, Wear	646-44323-00-00	1
18-7463	O-Ring	93210-19123-00	1
NSS	Seal, Water	646-44366-01-00	1
NSS	Seal, Oil	93103-11051-00	1
NSS	Pin, Dowel	93604-09068-00	2
NSS	Bolt	97095-05016-00	2



18-3515
WATER PUMP REPAIR KIT
Replaces: 6P2-W0078-00-00
For: F225 Produced after 04/2007 / F250 Produced after 4/2006

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0256	Bolt	97095-08045-00	4
18-0406	Gasket, Water Pump	60X-44315-A0-00	1
18-3071	Impeller	6E5-44352-01-00	1
18-3302	Key, Impeller	90280-04M05-00	1
18-3518	Plate, Wear	6P2-44323-00-00	1
18-3519	Cup, Insert	61A-44322-02-00	1
18-7483	O-Ring (6G8)	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
NSS	Pin, Dowel	93606-12019-00	2
NSS	Washer, Bolt	90209-08M02-00	4



18-3426
WATER PUMP KIT
With Housing
Replaces: 689-W0078-04-00, 689-W0078-A4-00

— CONTAINS —

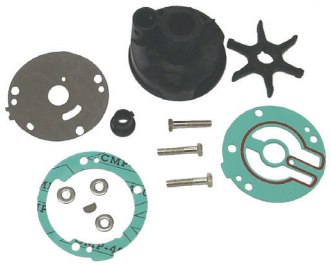
Part #	Description	O.E. #	Qty.
18-3067	Impeller	689-44352-02-00	1
18-3294	Key, Impeller	63V-44338-00-00	1
NSS	Housing, Water Pump	689-44311-03-00	1
NSS	Gasket, Water Pump	689-44324-A0-00	1
NSS	Cup, Insert	689-W4432-02-00	1
NSS	Plate, Wear	689-44323-03-00	1
NSS	Washer, Bolt	90209-06M04-00	3
NSS	Bolt	90101-06M56-00	3
NSS	Grommet	689-44366-00-00	1
NSS	Gasket, Seal Cover	689-44315-01-00	1

APPLICATION BEGINS ON PAGE 505

18-3432
WATER PUMP KIT
Replaces: 61N-W0078-11-00
Fits: F25(1998-05)

— CONTAINS —

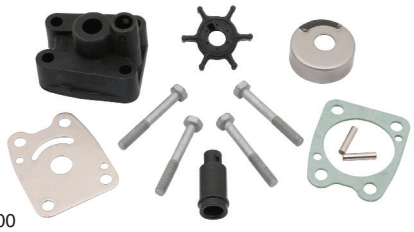
Part #	Desc.	O.E.#	Qty.
18-0191	Plate, Washer	92990-06600-00	4
18-2607	Bolt	97095-06040-00	4
18-3068	Impeller	6H4-44352-00-00	1
18-3185	Housing, Water Pump	61N-44311-01-00	1
18-3194	Plate, Wear	61N-44323-00-00	1
18-3297	Key, Impeller	90280-03M03-00	1
18-3443	Cup, Insert	61N-44322-01-00	1
18-7115	O-Ring	93210-45161-00	1
NSS	Seal, Water	6L2-44367-00-00	1



18-3427
WATER PUMP KIT
With Housing
Replaces: 689-W0078-A6-00

— CONTAINS —

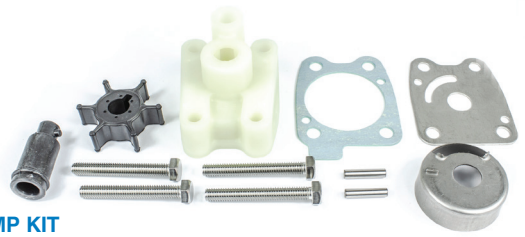
Part #	Description	O.E. #	Qty.
18-3067	Impeller	689-44352-02-00	1
18-3294	Key, Impeller	63V-44338-00-00	1
NSS	Gasket, Water Pump	689-44316-A0-00	1
NSS	Plate, Wear	689-44323-03-00	1
NSS	Gasket, Water Pump	689-44324-A0-00	1
NSS	Cup, Insert	689-44352-02-00	1
NSS	Housing, Water Pump	689-44311-03-00	1
NSS	Washer, Bolt	90209-06M04-00	3
NSS	Bolt	90101-06M56-00	3
NSS	Grommet	689-44366-00-00	1



18-48619
COMPLETE WATER PUMP KIT
Replaces: 68D-WG078-00-00
Fits: Yamaha F4(2002-08)

— CONTAINS —

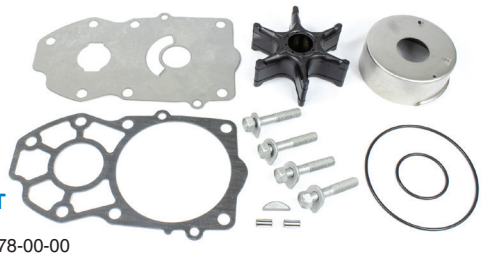
Part #	Desc.	O.E.#	Qty.
18-43263	Housing, Water Pump	68D-G4311-01-00	1
18-3073	Impeller	6E0-44352-00-00	1
18-43531	Cup, Insert	6E0-44322-02-00	1
18-43716	Pin, Impeller	93604-18080-00	1
18-43818	Bolt	97095-06045-00	4
18-60541	Gasket, Water Pump	6BX-G4315-01-00	1
NSS	Plate, Wear	6E0-44323-00-00	1
NSS	Tube, Rubber	67D-44366-00-00	1
NSS	Washer, Bolt	N/A	4
NSS	Plate, Bolt	68D-G4328-00-00	2



18-3473
WATER PUMP KIT
With Housing
Replaces: 6EE-W0078-00-00
Fits: F4 (2009-17), F6 (2009-17)

— CONTAINS —

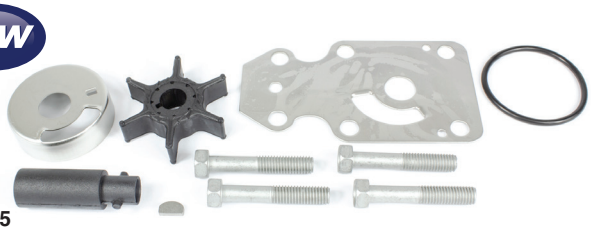
Part #	Description	O.E. #	Qty.
18-3073	Impeller	6E0-44352-00	1
18-4567	Housing, Water Pump	6EE-G4311-00	1
18-60541	Gasket, Water Pump	6EE-G4315-00	1
18-4546	Cup, Insert	6EE-G4322-00	1
18-4573	Plate, Wear	6EE-G4323-00	1
18-1840	Damper, Water Seal 2	6EE-G4366-00	1
18-43716	Pin, Dowel (647)	93604-18080	2
18-0261	Bolt	97080-06045	4



18-3474
WATER PUMP KIT
Without Housing
Replaces: 6CB-W0078-00-00
Fits: VF225, VF250 (2009-18)

— CONTAINS —

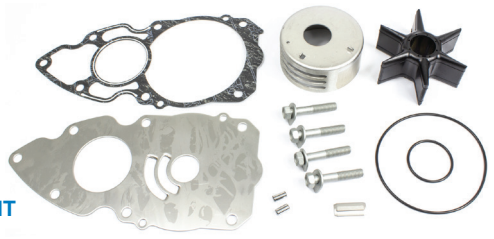
Part #	Description	O.E. #	Qty.
18-3519	Cup, Insert	61A-44322-02	1
18-0451	Gasket, Water Pump	6CV-44315-00	1
18-4572	Plate, Wear	6CV-44323-00	1
18-3071	Impeller	6E5-44352-01	1
NSS	Bolt, With Washer	90119-08M14	4
18-3302	Key, Woodruff	90280-04002	1
18-7483	O-Ring (6G8)	93210-37M67	1
18-7485	O-Ring (6E5)	93210-86M38	1
NSS	Pin, Dowel (614)	93606-12019	2



18-3475
WATER PUMP KIT
Without Housing
Replaces: 69G-W0078-00
Fits: T9.9 (2007-17)

— CONTAINS —

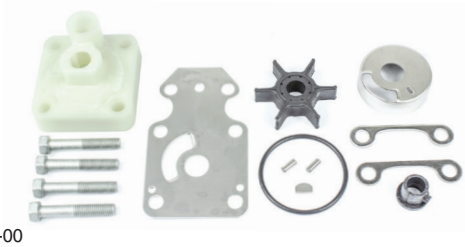
Part #	Description	O.E. #	Qty.
18-3444	Cup, Insert	63V-44322-00	1
18-3040	Impeller	63V-44352-01	1
18-3294	Key, Woodruff	664-44338-00	1
18-3142	Plate, Wear	68T-44323-00	1
18-3176	Damper, Water Seal 2	68T-44366-00	1
18-71331	O-Ring (55X)	93210-44704	1
18-0256	Bolt	97095-08045	4



18-3477
WATER PUMP KIT
Without Housing
Replaces: 6AW-W0078-00-00
Fits: F300, LF300 (2007-09)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0452	Gasket, Water Pump	6AW-44315-00	1
18-3457	Cup, Insert	6AW-44322-00	1
18-0421	Plate, Wear	6AW-44323-00	1
18-3028	Key, Impeller	6AW-44336-00	1
18-8925	Impeller	6AW-44352-00	1
NSS	Bolt, With Washer	90119-08M14	4
18-7483	O-Ring (6G8)	93210-37M67	1
18-7471	O-Ring (6G8)	93210-94003	1
NSS	Pin, Dowel (614)	93606-12019	2



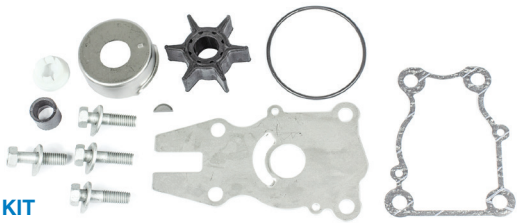
18-3479
WATER PUMP KIT
With Housing
Replaces: 6AH-W0078-00
Fits: F15C, F20 (2006-17)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3444	Cup, Insert	63V-44322-00	1
18-9090	Plate	63V-44328-01	2
18-3040	Impeller	63V-44352-01	1
18-3294	Key, Woodruff	664-44338-00	1
18-3142	Plate, Wear	68T-44323-00	1
NSS	Housing, Water Pump	6AH-44311-00	1
18-1836	Damper, Water Seal	6L2-44367-00	1
18-71333	O-Ring (620)	93210-49046	1
18-43717	Pin, Dowel (688)	93604-10M03	2
18-0256	Bolt, Hexagon	97095-08045	4

APPLICATION BEGINS ON NEXT PAGE

NEW

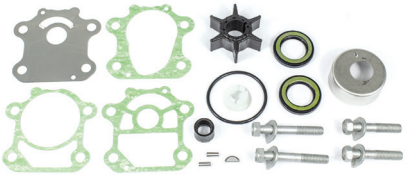


18-3490
WATER PUMP KIT
Without Housing
Replaces: 6BG-W0078-00-00
Fits: F30 (2013-17), F40A (2008-17)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-9083	Cover, Water Pump Housing	63D-44312-00	1
18-0483	Gasket, Water Pump	63D-44316-00	1
18-3449	Cup, Insert	63D-44322-00	1
18-3186	Plate, Wear	63D-44323-00	1
18-1828	Seal, Water Damper 2	663-44366-00	1
18-3068	Impeller	6H4-44352-02	1
18-8400-9	Bolt, With Washer	90119-08M15	4
18-3297	Key, Woodruff	90280-03M03	1
18-71334	O-Ring	93210-59MG7	1

NEW



18-3494
WATER PUMP KIT
Without Housing
Replaces: 6CJ-W0078-00-00
Fits: F70A (2010-17)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-9083	Cover, Water pump Housing	63D-44312-00	1
18-3449	Cup, Insert	63D-44322-00	1
18-1830	Seal, Water Damper 2	663-44366-00	1
18-0448	Gasket, Water Pump	6CJ-44315-00	1
18-0449	Gasket, Water Pump	6CJ-44316-00	1
18-3186	Plate, Wear	6CJ-44323-00	1
18-0450	Gasket, Water Pump	6CJ-44324-00	1
18-3069	Impeller	6H3-44352-00	1
NSS	Bolt, With Washer	90119-08M14	2
18-0260	Bolt, With Washer	90119-08M33	2
18-3297	Key, Woodruff (697)	90280-03M03	1
18-0297	Oil Seal (663)	93101-23070	2
18-7436	O-Ring	93210-46044	1
18-43717	Pin, Dowel (688)	93604-10M03	2

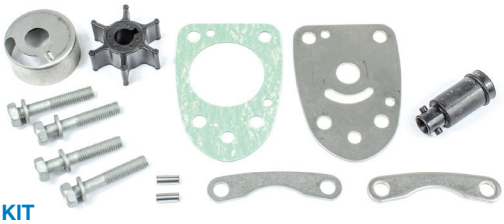
NEW

18-4527
WATER PUMP KIT
With Housing
Replaces: 6FM-W0078-00-00
Fits: F25C (2016-17)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-4576	Plate, Wear	6FM-44323-01	1
18-3486	Housing, Water Pump	6L2-44311-01	1
18-4548	Cup, Insert	6L2-44322-00	1
18-9092	Plate	6L2-44328-00	2
18-3065	Impeller	6L2-44352-00	1
18-1837	Seal, Water Damper 3	6L2-44367-10	1
18-3305	Key, Woodruff (662)	90280-03024	1
18-71332	O-Ring	93210-45161	1
18-43717	Pin, Dowel (688)	93604-10M03	2
18-8407	Bolt, With Washer	97595-06540	4

NEW

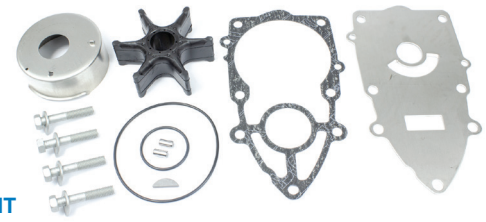


18-4532
WATER PUMP KIT
Without Housing
Replaces: 6EG-W0078-00-00
Fits: F2.5 (2015-17)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-1840	Seal, Water Damper 2	6EE-G4366-00	1
18-99157	Gasket, Water Pump	6EG-G4315-00	1
18-4547	Cup, Insert	6EG-G4322-00	1
18-4574	Plate, Wear	6EG-G4323-00	1
18-9089	Plate	6EG-G4328-00	2
18-8911	Impeller	6L5-44352-00	1
18-43717	Pin, Dowel (688)	93604-10M03	2
18-8406	Bolt W/ Washer	97595-06535	4

NEW



18-4533
WATER PUMP KIT
Without Housing
Replaces: 65N-W0078-A0-00
Fits: B115 (1998-99), D150 (1997-98), DX150 (1999-05)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3519	Cup, Insert	61A-44322-02	1
18-0453	Gasket, Water Pump	65N-44315-A0	1
18-0408	Plate, Wear	65N-44323-00	1
18-3071	Impeller	6E5-44352-01	1
NSS	Bolt, With Washer	90119-08M14	4
18-3302	Key, Woodruff (6E5)	90280-04M05	1
18-7483	O-Ring (6G8)	93210-37M67	1
18-7485	O-Ring (6E5)	93210-86M38	1
NSS	Pin, Dowel (614)	93606-12019	2

NEW

18-4534
WATER PUMP KIT
Without Housing
Replaces: 69M-WG078-00-00
Fits: F2.5 (2003-15)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-3166	Seal, Water Damper 2	6E0-44366-00	1
18-7119	O-Ring	93210-33M85	1
18-3164	Cup, Insert	6L5-44322-00	1
18-8911	Impeller	6L5-44352-00	1
18-0409	Plate, Wear	69M-G4323-00	1
18-43716	Pin, Dowel	93604-18080	2
18-71330	O-Ring	93210-05001	1
18-2607	Bolt	97095-06040	4
18-9091	Plate	69M-G4328-00	1

YAMAHA 4-STROKE WATER PUMP APPLICATION CHART

HP Model	Year	Impeller	Cup	Plate	Housing	Damper Seal	Water Pump Cover	Kit without Housing	Kit with Housing
F2.5	2003-15	18-8911	-	18-0409	-	18-3166	-	18-4534	-
F2.5	2016-18	18-8911	18-4547	18-4574	-	18-1840	-	18-4532	-
4	1984-99	18-3073	-	-	-	-	-	-	-
F4	1999-13	18-3073	-	-	-	-	-	-	-
F4	2014-18	18-3073	18-4546	18-4573	18-4567	18-1840	-	18-3473	-
F6	2001-08	18-8910	18-3444	18-3142	18-3356	18-3176	-	18-3450	18-3410
F6	2009-17	18-3073	18-4546	18-4573	18-4567			18-3473	-
F8	2001-17	18-8910	18-3444	18-3142	18-3356	18-3176	-	18-3450	18-3410
T8	2001-10	18-3040	18-3444	18-3142	18-3356	18-3176	-	18-3450	18-3410
F9.9	1985-05	18-3074	-	-	-	18-1834	-	18-3148	18-3411
F9.9	2005-06	18-3040	18-3444	18-3195	18-3356	18-1833	-	18-3433	18-3412
F9.9	2007-17	18-8910	18-3444	18-3142	18-3356	18-3176	-	18-3450	18-3410

APPLICATION CONTINUES ON NEXT PAGE

YAMAHA 4-STROKE WATER PUMP APPLICATION CHART

HP Model	Year	Impeller	Cup	Plate	Housing	Damper Seal	Water Pump Cover	Kit without Housing	Kit with Housing
FT9.9	1985-90	18-3074	-	-	-	18-1834	-	18-3148	18-3411
T9.9	1985-05	18-3074	-	-	-	18-1834	-	18-3148	18-3411
T9.9	2005-06	18-3040	18-3444	18-3195	18-3356	18-1833	-	18-3433	18-3412
T9.9	2007-17	18-3040	18-3444	18-3142	18-3356	18-3176	-	18-3475	-
F15	1998-06	18-3040	18-3444	18-3195	18-3356	18-1833	-	18-3433	18-3412
F15C	2006-18	18-3040	18-3444	18-3142	18-3484	18-1836	-	18-3479	-
F20	2006-18	18-3040	18-3444	18-3142	18-3484	18-1836	-	18-3479	-
F25	1998-05	18-3068	18-3443	18-3194	18-3185	-	-	-	18-3432
F25A	2009-17	18-3068	18-3443	18-3194	18-3185	-	-	-	18-3432
F25B	2012-17	18-3068	18-3443	18-3194	18-3185	-	-	-	18-3432
F25C	2016-17	18-3065	18-4548	18-4576	18-3486	18-1837	-	18-4527	-
T25	2001-06, 2009-17	18-3068	18-3449	18-3196	-	-	-	18-3440	18-3413
F30	2001-05	18-3068	18-3449	18-3196	-	-	-	18-3440	18-3413
F30	2013-17	18-3068	18-3449	18-3186	18-3413	18-1828	18-9083	18-3490	-
F40	1999	18-3069	18-3449	18-3186	-	-	-	18-3434	18-3415
F40	2000-06	18-3068	18-3449	18-3196	-	-	-	18-3440	18-3413
F40A	2008-17	18-3068	18-3449	18-3186	18-3413	18-1828	18-9083	18-3490	-
F40B	2007-08	18-3068	18-3449	18-3196	-	-	-	18-3440	18-3413
F50	1995-17	18-3069	18-3449	18-3186	-	-	-	18-3434	18-3415
F50	1996	18-3069	18-3435	-	-	-	-	18-3428-1	18-3461
F50	1997	18-3069	18-3435	-	-	-	-	18-3465	18-3466
T50	1996	18-3069	18-3435	-	-	-	-	18-3428-1	18-3461
T50	1997-17	18-3069	18-3435	-	-	-	-	18-3465	18-3466
F60	2002-17	18-3069	18-3449	18-3186	-	-	-	18-3434	18-3415
T60	2003-17	18-3069	18-3435	-	-	-	-	18-3465	18-3466
F70A	2010-17	18-3069	18-3449	-	18-3485	-	-	18-3494	-
F75A	2003-17	18-3042	18-3162	18-3143	-	18-1830	-	18-3451	18-3409
F75B	2017	18-3071	18-3519	18-3521	18-3173-1	18-1835	18-9081	18-3442	18-3523-1
F80	1999-03	18-3042	18-3162	18-3143	-	18-1830	-	18-3451	18-3409
F90	2003-11	18-3042	18-3162	18-3143	-	18-1830	-	18-3451	18-3409
F90A	2012-17	18-3042	18-3162	18-3143	-	18-1830	-	18-3451	18-3409
F90B	2016-17	18-3071	18-3519	18-3521	18-3173-1	18-1835	18-9081	18-3442	18-3523-1
VF90A	2018	18-3071	18-3519	18-3521	18-3173-1	18-1835	18-9081	18-3442	18-3523-1
F100	1999-03	18-3042	18-3162	18-3143	-	18-1830	-	18-3451	18-3409
F115/LF115	2000-01	18-3071	18-3333	18-3344	18-3173-1	18-1835	18-9081	-	18-3313-1
F115/LF115	2002-17	18-3071	18-3519	18-3521	18-3173-1	18-1835	18-9081	18-3442	18-3523-1
VF115	2015-17	18-3071	18-3519	18-3521	18-3173-1	18-1835	18-9081	18-3442	18-3523-1
F150 / LF150	2004-11	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F150A / LF150A	2012-14	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F150B / LF150B	2015-18	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F150C / LF150C	2017	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VF150	2013-17	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VF150A	2018	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F175A	2014-18	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F175 / LF175C	2017	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VF175	2015-18	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F200/LF200	2002-10	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F200A/LF200A	2010-17	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F200B/LF200B	2012-18	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F200C/LF200C	2013-18	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VF200	2009-18	18-3071	18-3519	-	18-3173-1	18-1835	18-9081	-	-
F225 / LF225	2002-10	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F225 / LF225	2007-09	18-3071	18-3519	18-3518	18-3173-1	18-1835	18-9081	18-3515	-
F225A/LF225A (3.3L)	2011-17	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F225A/LF225A (4.2L)	2010-17	18-45617-1	18-3457	18-3459	18-3482	18-1829	18-9082	18-3470	18-3471
F225B/LF225B (4.2L)	2016-17	18-45617-1	18-3457	18-3459	18-3482	18-1829	18-9082	18-3470	18-3471
F225B/LF225B (3.3L)	2016-17	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1

CHART CONTINUED ON NEXT PAGE

YAMAHA 4-STROKE WATER PUMP APPLICATION CHART

HP Model	Year	Impeller	Cup	Plate	Housing	Damper Seal	Water Pump Cover	Kit without Housing	Kit with Housing
VF225 (4.2L)	2009-18	18-3071	18-3519	-	18-3173-1	18-1835	18-9081	18-3474	-
F250 / LF250 (3.3L)	2005	18-3071	18-3519	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
F250 / LF250 (3.3L)	2006-11	18-3071	18-3519	18-3518	18-3173-1	18-1835	18-9081	18-3515	-
F250A / LF250A (3.3L)	2010-17	18-3071	18-3519	18-3518	18-3173-1	18-1835	18-9081	18-3515	-
F250A / LF250A (4.2L)	2014-17	18-45617-1	18-3457	18-3459	18-3482	18-1829	18-9082	18-3470	18-3471
F250B / LF250B (3.3L)	2008-09	18-3071	18-3519	18-3518	18-3173-1	18-1835	18-9081	18-3515	-
F250B / LF250B (4.2L)	2016-17	18-45617-1	18-3457	18-3459	18-3482	18-1829	18-9082	18-3470	18-3471
FL250	2010	18-45617-1	18-3457	18-3459	18-3482	18-1829	18-9082	18-3470	18-3471
VF250	2009-18	18-3071	18-3519	-	18-3173-1	18-1835	18-9081	18-3474	-
VF250 (XA Models)	2015-18	18-45617-1	18-3457	18-3459	18-3482	18-1829	18-9082	18-3470	18-3471
F300 / LF300 (5.3L)	2007-09	18-8925	18-3457	18-0421	18-3483	18-1835	18-9081	18-3477	-
F300 / LF300 (4.2L)	2010-18	18-45617-1	18-3457	18-3459	18-3482	18-1829	18-9082	18-3470	18-3471
FL300	2010, 2016	18-45617-1	18-3457	18-3459	18-3482	18-1829	18-9082	18-3470	18-3471
F350 / LF350 (5.3L)	2007-09	18-8925	18-3457	18-0421	18-3483	18-1835	18-9081	18-3477	-
F350A / LF350A (5.3L)	2010-11	18-8925	18-3457	18-0421	18-3483	18-1835	18-9081	18-3477	-
F350B / LF350B (5.3L)	2012-15	18-8925	18-3457	18-0421	18-3483	18-1835	18-9081	18-3477	-
F350C / LF350C (5.3L)	2016-18	18-8925	18-3457	18-0421	18-3483	18-1835	18-9081	18-3477	-
FL350 (5.3L)	2010	18-8925	18-3457	18-0421	18-3483	18-1835	18-9081	18-3477	-

YAMAHA 2-STROKE WATER PUMP APPLICATION CHART

HP Model	Year	Impeller	Cup	Plate	Housing	Damper Seal	Water Pump Cover	Kit without Housing	Kit with Housing
2	1984-87	18-3072	18-3328	18-3357	-	18-3166	-	18-3463	-
2	1988-02	18-3072	18-3328	18-3357	-	18-3166	-	18-3462	-
3	1988-02	18-8911	18-3164	18-3163	-	18-3166	-	-	-
4	1984-99	18-3073	-	-	-	18-3166	-	-	-
5	1984-02	18-3073	-	-	-	18-3166	-	-	-
6	1986-00	18-3066	18-3456	-	-	18-1833	-	18-3460	-
8	1984-09	18-3066	18-3456	-	-	18-1833	-	18-3460	-
9.9	1984-95	18-3074	-	-	-	18-1834	-	18-3148	18-3411
9.9	1996-09	18-3040	18-3444	18-3195	-	18-1833	-	18-3433	18-3412
15	1984-95	18-3074	-	-	-	18-1834	-	18-3148	18-3411
15	1996-09	18-3040	18-3444	18-3195	-	18-1833	-	18-3433	18-3412
20	1996-97	18-3065	-	-	-	-	-	18-3431	-
25	1984-85	18-3067	-	-	-	-	-	-	18-3426
25	1986-87	18-3067	-	-	-	-	-	-	18-3427
25 (2 cyl)	1988-09	18-3065	-	-	-	-	-	18-3431	-
25 (3 cyl)	1997-02	18-3068	-	-	-	-	-	-	-
C25	1991-97	18-3067	-	-	-	-	-	-	18-3427
CV25	1990	18-3067	-	-	-	-	-	-	18-3427
30	1984-85	18-3067	-	-	-	-	-	-	18-3426
30	1986	18-3067	-	-	-	-	-	-	18-3427
30	1987-02	18-3068	18-3435	18-3436	-	-	-	18-3430	-
C30	1991-92	18-3067	-	-	-	-	-	-	18-3427
C30	1993-97	18-3068	18-3443	18-3194	18-3185	6L2-44367-00-00	-	-	18-3432
CV30	1989-90	18-3067	-	-	-	-	-	-	-
40	1984-87	18-3068	18-3435	18-3436	-	-	-	18-3429	18-3408
40	1988-94	18-3068	18-3435	18-3436	-	-	-	18-3429	-
40	1995-05	18-3069	18-3449	18-3186		-	-	18-3434	18-3415
C40	1990-91	18-3088	-	-	-	-	-	18-3397	-
C40	1992-97	18-3088	-	-	-	-	-	18-3397	18-3398
C40	1997-03	18-3069	18-3449	18-3186	-	-	-	18-3434	18-3415
P40	1998	18-3069	18-3449	18-3186	-	-	-	18-3434	18-3415
E48	1995-2000	18-3069	-	-	-	-	-	-	-
50	1984-87	18-3068	18-3435	18-3436	-	-	-	18-3429	18-3408
50	1988-94	18-3068	18-3435	18-3436	-	-	-	18-3429	-
50	1995-09	18-3069	18-3449	18-3186	-	-	-	18-3434	18-3415

CHART CONTINUED ON NEXT PAGE

YAMAHA 2-STROKE WATER PUMP APPLICATION CHART

HP Model	Year	Impeller	Cup	Plate	Housing	Damper Seal	Water Pump Cover	Kit without Housing	Kit with Housing
C50	1998-01	18-3069	18-3449	18-3186	-	-	-	18-3434	18-3415
PRO 50	1987	18-3068	18-3435	18-3436	-	-	-	18-3429	18-3408
PRO 50	1988-90	18-3068	18-3435	18-3436	-	-	-	18-3429	-
P50	1991-94	18-3068	18-3435	18-3436	-	-	-	18-3429	-
P50	1995-96	18-3069	18-3449	18-3186	-	-	-	18-3434	-
50 Jet	1986-95	18-3068	-	-	-	-	-	-	-
C55	1991-95	18-3069	18-3435	18-3436	-	-	-	18-3425	-
CV55	1989-90	18-3069	18-3435	18-3436	-	-	-	18-3425	-
60	2001-03	18-3069	18-3435	-	-	-	-	18-3465	-
60	2004-05	18-3070	-	-	18-3171	18-1830	-	18-3370	18-3371
C60	1996-01	18-3069	18-3435	-	-	-	-	18-3465	18-3466
E60	1995-96	18-3069	18-3435	-	-	-	-	18-3465	18-3466
E60	1997-00	18-3069	-	-	-	-	-	-	-
P60	1991	18-3069	18-3435	-	-	-	-	18-3428-1	18-3461
P60	1992-99	18-3069	18-3435	-	-	-	-	18-3465	18-3466
70	1984-91	18-3069	18-3435	-	-	-	-	18-3428-1	18-3461
70	1992-03	18-3069	18-3435	-	-	-	-	18-3465	18-3466
70	2004-09	18-3070	-	-	18-3171	18-1830	-	18-3370	18-3371
C70	2000-01	18-3069	18-3435	-	-	-	-	18-3465	18-3466
C75	1994-99	18-3070	-	-	18-3171	18-1830	-	18-3370	18-3371
E75	1995-00	18-3070	-	-	-	-	-	-	-
P75	1996-99	18-3070	-	-	-	-	-	-	-
C80	1997	18-3070	-	-	-	-	-	-	-
C85	1991-96	18-3070	-	-	18-3171	18-1830	-	18-3370	18-3371
CV85	1989-90	18-3070	-	-	18-3171	18-1830	-	18-3370	18-3371
90	1984-09	18-3070	-	-	18-3171	18-1830	-	18-3370	18-3371
90 Jet	1986-89	18-3070	-	-	-	-	-	-	-
90 Jet	1992-94	18-3071	-	-	-	-	-	-	-
B90	1997-99	18-3070	-	-	-	18-1830	-	-	-
C90	1997-01	18-3070	-	-	18-3171	18-1830	-	18-3370	18-3371
115	2002-09	18-3071	18-3333	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
115	1995-01	18-3071	18-3333	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
115 (6N6), (6E5)	1984-94	18-3071	-	18-3344	18-3170	18-1835	-	18-3372	18-3373
115 (6N6)	1994	18-3071	18-3333	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
B115	1998-99	18-3071	18-3519	18-0408	18-3173-1	18-1835	18-9081	18-4533	-
C115	1991-92	18-3071	-	18-3344	18-3170	18-1835	-	18-3372	18-3373
C115	1993-00	18-3071	18-3333	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
P115 (62A)	1993-96	18-3071	18-3333	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
S115	1996-99	18-3071	18-3519	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
130 (6L1), (6N7)	1988-92	18-3071	-	18-3344	18-3170	18-1835	-	18-3372	18-3373
130 (6N7)	1993-96	18-3071	18-3333	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
130	1997-04	18-3071	18-3519	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
L130 (6L6), (6N4)	1989-92	18-3071	-	18-3344	18-3170	18-1835	-	18-3372	18-3373
L130 (6N4)	1993-96	18-3071	18-3333	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
L130	1997-01	18-3071	18-3519	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
S130	1996-99	18-3071	18-3519	18-3344	18-3173-1	18-1835	18-9081	18-3312	18-3313-1
150 (6R2), (6G4)	1984-91	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
150 (6R2)	1992-09	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
C150 (6E5)	1996-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
D150	1997-98	18-3071	18-3519	18-0408	18-3173-1	18-1835	18-9081	18-4533	-
DX150	1999-05	18-3071	18-3519	18-0408	18-3173-1	18-1835	18-9081	18-4533	-
L150 (6R0), (6K0)	1986-91	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
L150 (6R0)	1992-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
LX150	1999-01	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
P150	1986-91	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
P150	1992-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1

CHART CONTINUED ON NEXT PAGE

YAMAHA 2-STROKE WATER PUMP APPLICATION CHART

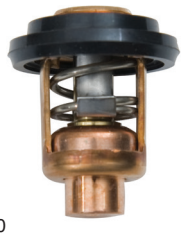
HP Model	Year	Impeller	Cup	Plate	Housing	Damper Seal	Water Pump Cover	Kit without Housing	Kit with Housing
PRO V150 (6J9)	1986-89	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
PRO V150D (6N9)	1990	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
PX150	1999	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
S150	1996-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
SX150	1999-04	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
V150	2000-08	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VX150	2000-04	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VZ150	2000-14	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
Z150/LZ150	2000-05	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
175 (6G5)	1984-91	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
175 (6R3)	1992-00	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
P175 (62H)	1994-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
S175	1996-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
V175	2000	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VZ175	2001-12	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
Z175	2001-05	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
200 (6G6), (6R4)	1984-91	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
200 (6R4)	1992-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
L200 (6K1), (6R1)	1986-91	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
L200	1992-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
LX200	1999-01	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
LZ200	2000-12	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
P200	1991-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
S200	1996-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
SX200	1999-05	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
V200	1998-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VX200	2000-05	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VZ200	2001-04	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VZ200	2005-09	18-3071	18-3519	18-3520	18-3173-1	18-1835	18-9081	18-3516	-
Z200	2000-12	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
V6 Special (6G7)	1984-86	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
V6 Excel (6K7)	1987-89	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
225 (6R5)	1990-91	18-3071	-	18-3344	18-3170	18-1835	-	18-3310	18-3311
225	1992-97	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
L225	1994-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
LX225	2000-03	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
S225	1996-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
SX225	2000-03	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
V225	1998-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VX225	2000-04	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VZ225	2003-09	18-3071	18-3519	18-3520	18-3173-1	18-1835	18-9081	18-3516	-
250	1990-95	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
L250	1990-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
LX250	2000-03	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
LZ250	2003-05	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
S250	1996-99	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
SX250	2000-03	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VX250	2002-04	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
VZ250	2003-09	18-3071	18-3519	18-3520	18-3173-1	18-1835	18-9081	18-3516	-
LZ300	2004-06	18-3071	18-3519	-	18-3173-1	18-1835	18-9081	18-3515	-
VZ300	2004-09	18-3071	18-3519	18-3520	18-3173-1	18-1835	18-9081	18-3516	-
Z250	2003-05	18-3071	18-3333	18-3345	18-3173-1	18-1835	18-9081	18-3395	18-3396-1
Z300	2004-06	18-3071	18-3519	-	18-3173-1	18-1835	18-9081	18-3515	-

18-3524
THERMOSTAT
Replaces: 6CE-12411-00-00
Fits: F225/LF225 (2010-2016), F250/LF250 (2010-2016), VF250 (2015), F300/LF300 (2010-2016), FL250/FL300 (2010)

50°C

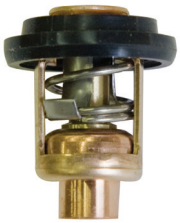
18-3525
THERMOSTAT
Replaces: 60V-12411-00
Fits: F115(2005-14), LF115(2005-14), LZ250(2003-05), LZ300(2004-06), VZ200(2005-09), VZ225(2005-09), VZ250(2005-09), VZ300(2005-09), Z250(2003-05), Z300(2004-06)

60°C



18-3625
THERMOSTAT
(Seal Included)
Replaces: 6F5-12411-03-00
9.9EL, 9.9ES, 15EL, 15ES (1986-1995), 9.9L, 9.9S,15L, 15S (1986-1990), 9.9M, 15ML, 15MS, C55EL (1991-1995), C25EL, C40EL (1991-1997), C25ML (1993-1997), C25MS, C40MS, C40PL (1992-1997), C30EL (1991-1992), CV30EL (1989-1990), C40ML (1994-1995), C55TL (1993-1995), CV25EL, CV25EM, CV40EL (1990), CV55EL (1989)

50°C



18-3623
THERMOSTAT
(Seal Included)
Replaces: 6E5-12411-02-00
8MSH-0405, 8MSH-0406, 8MSH-0407, 8MSH-0608, 8MSHD-2005

60°C

18-3632
THERMOSTAT
Replaces: 67F-12411-01-00
Fits: F75-F250 (2005 & Up)

NEW

18-3634
THERMOSTAT
Replaces: 6AW-12411-00-00
Fits: F300/LF300 (2007-09), F350/LF350 (2007-09), F350A/LF350A (2010-11), F350B/LF350B (2012-15), F350C/LF350C (2016-18)

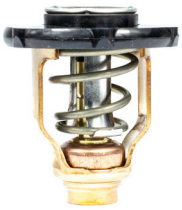
NEW

18-3636
THERMOSTAT
Replaces: 6DA-12411-01-00
Fits: F150C/LF150C (2017), VF150 (2013-17), VF150A (2018), F175A (2014-18), F175C/LF175C (2017), VF175 (2015-18), F200B/LF200B (2012-18), F200C/LF200C (2013-18)

NEW

18-3637
THERMOSTAT
Replaces: 6CB-12411-10-00
Fits: VF200LA/VF225LA/VF250LA (2011-18)

NEW



18-3639
THERMOSTAT
Replaces: 6EK-12411-00-00
Fits: F115/LF115/VF115 (2014-18)

NEW

18-3641
THERMOSTAT
Replaces: 6FP-12411-00-00
Fits: F75B (2017-18), F90B (2016-18), VF90A (2018)

50°C

18-3540
THERMOSTAT
Replaces: 6E5-12411-30-00
Fits: 9.9-15 (1996-06), 20 (1996-97), 25 (1988-95), 30 3-cyl (1987-91), 40 (1986-05), C40 3-cyl (1998-02), 50 (1986-05), C50 (1998-01), P50 (1987-96), 115 (1984-05), B115 (1998-99), C115 (1991-00), P115 (1993-96), S115/S130 (1996-98), 130/L130 (1988-05), 150/175/200 (1986-05), C150 (1996-99), D150/DX150 (1997-05), L150/L200 (1986-99), LX150/LX200 (1999-01), P150 (1986-99), PX150 (1999), SX150/SX200 (1999-04), V150 (2000-05), VX150 (2000-05), VZ150/VZ175/VZ200 (2001-05), Z150/Z175/Z200 (2000-05), P200 (1991-93), V200/V225 (1998-99), VX200/VX225 (2000-05), V6 Special (1984-86), V6 Excel (1987-89), 225 2.6L (1990-97), 250/L250 2.6L (1990-95)
Note: Will not fit 3.1 L

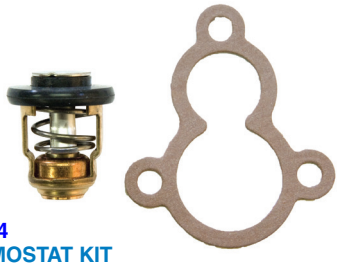
60°C

18-3541
THERMOSTAT
Replaces: 66M-12411-01-00
Fits: F6 (2001-05), F8 (2001-05), T8 (2001-05), F9.9 (1985-05), T9.9 (1985-05), T9.9 (1991-05), F15 (1998-05), F25 (1998-05), T25 (2001-05), F30 (2001-05), F40 4cyl (1999), F40 3cyl (2000-05), F50 (1995-05), T50 (1996-05), F60 (2002-05), T60 (2003-05), F80 (1999-00), F100 (1999-00)

50°C

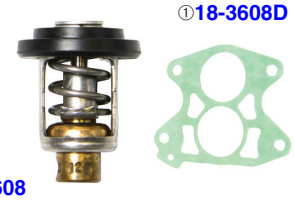
18-3622
THERMOSTAT KIT
Replaces: 6H3-12411-11-00
60TLR-0405, 70TLR-0405, 70TLR-0406, 70TLR-0407, 70TLR-0408

50°C



18-3624
THERMOSTAT KIT
Replaces: 69M-12411-01-00
F2.5MSH-0405, F2.5MSH-0406, F2.5MSH-0407, F2.5MSH0608, F2.5MSHD-2005

APPLICATION STARTS ON NEXT PAGE



①18-3608D

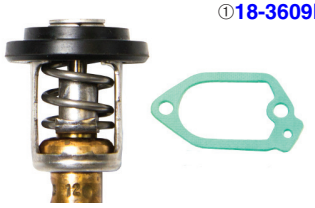
Display Package

18-3608
THERMOSTAT KIT

Fits: 115 (1991-02), C115 (1991-99), P115 (1993-96), S115 (1996-99), 130 (1991-02), L130 (1991-00), S130 (1996-99), 150 (1991-02), C150 (1996-99), L150 (1991-99), P150 (1991-99), S150 (1996-99), V150 (2000-02), Z150 (2001-02), 175 (1991-95, 97), P175 (1994-99), V175 (2000), Z175 (2001-02), 200 (1991-98), L200 (1991-99), P200 (1991-99), S200 (1996-99), V200 (1998-99), Z200 (2001-02), 225 (1991-97), V225 (1998-99)

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3540	Thermostat	6E5-12411-30-00	1
18-0844	Gasket	688-12414-A1-00	1



①18-3609D

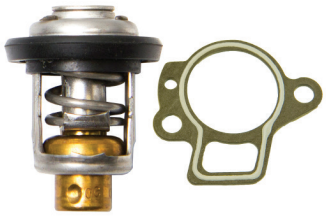
Display Package

18-3609
THERMOSTAT KIT

Fits: 25 (1996-98,2001-02), 40 (1991-99, 01), C40 (1997-02), P40 (1998), 50 (1991-97, 1999-02), C50 (1998-01), P50 (1991-96), L225 (1994-99), S225 (1996-99), 250 (1991-95), L250 (1991-99), S250 (1996-99)

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3540	Thermostat	6E5-12411-30-00	1
18-0829	Gasket	61A-12414-A0-00, 6J8-12414-A0-00	1



60°C

18-3611
THERMOSTAT KIT

Fits: 15 (2006), F15 (1998-06), F25 (1999-06), F30 (2001-06), F40 (1999-06), F50 (1996-06), F60 (2002-06), F9.9 (2005-06), T25 (2001-06), T50 (1996-06), T60 (2003-06), T9.9 (2005-06)

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3541	Thermostat	66M-12411-01-00	1
18-0835	Gasket	62Y-12414-00-00	1

YAMAHA 2-STROKE THERMOSTAT APPLICATION

HP/Model	Year	Thermostat	Gasket	Thermostat Kit	Qty. Per Engine
4	1986-88	18-3540	—	—	1
4	1989-99	18-3623	—	—	1
5	1995-02	18-3623	—	—	1
6	1986-88	18-3540	—	—	1
6	1989-00	18-3623	—	—	1
8	1986-88	18-3540	—	—	1
8	1989-09	18-3623	—	—	1
9.9	1986-95	18-3625	18-0836	—	1
9.9	1996-09	18-3540	18-0836	—	1
15	1984-85	—	18-0836	—	1
15	1986-95	18-3625	18-0836	—	1
15	1996-09	18-3540	18-0836	—	1
20	1996-97	18-3540	18-0829	18-3609	1
25 (2 cyl)	1984-87	—	18-0232	—	1
25 (2 cyl)	1988-09	18-3540	18-0829	18-3609	1
C25	1991-97	18-3625	18-0232	—	1
CV25	1990	18-3625	18-0232	—	1
30	1984-85	—	18-0232	—	1
30	1986	18-3625	18-0835	—	1
30	1987-88	18-3540	18-0829	18-3609	1
30	1989-91	18-3623	18-0829	—	1
30	1992-02	—	18-0829	—	1
C30	1991-92	18-3625	18-0232	—	1
C30	1993-94, 1996-97	18-3623	18-0232	—	1
40	1984-85	—	18-0829	—	1
40	1986-05	18-3540	18-0829	18-3609	1
C40	1991-97	18-3625	—	—	1
C40	1998-03	18-3540	18-0829	18-3609	1
P40	1998	18-3540	18-0829	18-3609	1
50	1984-85	—	18-0829	—	1
50	1986-09	18-3540	18-0829	18-3609	1
C50	1998-01	18-3540	18-0829	18-3609	1
PRO 50	1987-90	18-3540	18-0829	18-3609	1
P50	1991-96	18-3540	18-0829	18-3609	1
50 Jet	1986-00	18-3540	18-0829	18-3609	1
C55	1991-95	18-3625	—	—	1
CV55	1989-90	18-3625	—	—	1
60	2001-05	Kit Only	18-0835	18-3622	1
C60	1996-01	Kit Only	18-0835	18-3622	1
E60	1995-00	Kit Only	18-0835	18-3622	1
P60	1991-99	Kit Only	18-0835	18-3622	1

APPLICATION CONTINUED ON NEXT PAGE

YAMAHA 2-STROKE THERMOSTAT APPLICATION

HP/Model	Year	Thermostat	Gasket	Thermostat Kit	Qty. Per Engine
70	1984-09	Kit Only	18-0835	18-3622	1
C70	2000-01	Kit Only	18-0835	18-3622	1
C75	1994-99	—	18-0844	—	1
E75	1995-00	—	18-0844	—	1
P75	1996-99	—	18-0844	—	1
C80	1997	—	18-0844	—	1
90	1984-09	—	18-0844	—	1
90 Jet	1986-00	—	18-0844	—	1
B90	1997-99	—	18-0844	—	1
C90	1997-01	—	18-0844	—	1
115	1984-09	18-3540	18-0844	18-3608	2
B115	1998-99	18-3540	18-0844	18-3608	2
C115	1991-00	18-3540	18-0844	18-3608	2
P115	1993-96	18-3540	18-0844	18-3608	2
S115	1996-99	18-3540	18-0844	18-3608	2
130	1988-04	18-3540	18-0844	18-3608	2
L130	1989-01	18-3540	18-0844	18-3608	2
S130	1996-99	18-3540	18-0844	18-3608	2
C150	1996-99	18-3540	18-0844	18-3608	2
150	1984	—	18-0844	—	2
150	1985	18-3623	18-0844	—	2
150	1986-09	18-3540	18-0844	18-3608	2
D150	1997-99	18-3540	18-0844	18-3608	2
DX150	1999-05	18-3540	18-0844	18-3608	2
L150	1986-99	18-3540	18-0844	18-3608	2
LX150	1999-01	18-3540	18-0844	18-3608	2
LZ150	2000-05	18-3540	18-0844	18-3608	2
Z150	2000-05	18-3540	18-0844	18-3608	2
P150	1991-99	18-3540	18-0844	18-3608	2
PX150	1999	18-3540	18-0844	18-3608	2
PRO V150	1986-90	18-3540	18-0844	18-3608	2
S150	1996-99	18-3540	18-0844	18-3608	2
SX150	1999-04	18-3540	18-0844	18-3608	2
V150	2000-08	18-3540	18-0844	18-3608	2
VX150	2000-04	18-3540	18-0844	18-3608	2
VZ150	2000-11	18-3540	18-0844	18-3608	2
175	1984		18-0844		2
175	1985	18-3623	18-0844		2
175	1986-00	18-3540	18-0844	18-3608	2
P175	1994-99	18-3540	18-0844	18-3608	2
S175	1996-99	18-3540	18-0844	18-3608	2
V175	2000	18-3540	18-0844	18-3608	2
VZ175	2001-10	18-3540	18-0844	18-3608	2
Z175	2001-05	18-3540	18-0844	18-3608	2
200	1984	—	18-0844	—	2
200	1985	18-3623	18-0844	—	2
200	1986-98	18-3540	18-0844	18-3608	2
L200	1986-99	18-3540	18-0844	18-3608	2
LX200	1999-01	18-3540	18-0844	18-3608	2
LZ200	2000-11	18-3540	18-0844	18-3608	2
P200	1991-99	18-3540	18-0844	18-3608	2
SX200	1999-05	18-3540	18-0844	18-3608	2
V200	1998-99	18-3540	18-0829	18-3609	2
VX200	2000-05	18-3540	18-0829	18-3609	2
VZ200	2001-04	18-3540	18-0844	18-3608	2

APPLICATION CONTINUED ON NEXT PAGE

YAMAHA 2-STROKE THERMOSTAT APPLICATION

HP/Model	Year	Thermostat	Gasket	Thermostat Kit	Qty. Per Engine
VZ200	2005-09	18-3525	-	-	2
Z200	2000-11	18-3540	18-0844	18-3608	2
V6 Special	1985-86	18-3540	18-0844	18-3608	2
V6 Excel	1987-89	18-3540	18-0844	18-3608	2
225	1990-97	18-3540	18-0844	18-3608	2
L225	1994-99	18-3540	18-0829	18-3609	2
S225	1996-99	18-3540	18-0829	18-3609	2
LX225	2000-03	18-3540	18-0829	18-3609	2
SX225	2000-03	18-3540	18-0829	18-3609	2
V225	1998-99	18-3540	18-0829	18-3609	2
V225	2003-09	18-3525	-	-	2
VX225	2000-04	18-3540	18-0829	18-3609	2
VZ250	2003-09	18-3525	-	-	2
250	1990-95	18-3540	18-0829	18-3609	2
L250	1990-99	18-3540	18-0829	18-3609	2
LX250	2000-03	18-3540	18-0829	18-3609	2
S250	1996-99	18-3540	18-0829	18-3609	2
SX250	2000-03	18-3540	18-0829	18-3609	2
VX250	2002-04	18-3540	18-0829	18-3609	2
Z250 / LZ250	2003-05	18-3525	-	-	2
VZ300	2004-09	18-3525	-	-	2
Z300 / LZ300	2004-06	18-3525	-	-	2

YAMAHA 4-STROKE THERMOSTAT APPLICATION

HP/Model	Year	Thermostat	Gasket	Thermostat Kit	Qty. Per Engine
F2.5	2003-17	Kit Only	18-0754	18-3624	1
F4	1999-17	18-3541	18-0754	—	1
F6	2001-08	18-3541	18-99120	—	1
F6	2009-17	18-3541	18-0754	—	1
F8	2001-10	18-3541	18-99120	—	1
F8A	2011-14	18-3541	18-99120	—	1
F8B	2015-18	18-3541	18-99120	—	1
T8	2001-10	18-3541	18-99120	—	1
F9.9	1985-05	18-3541	18-99120	—	1
F9.9 (66N)	2005-06	18-3541	18-0835	18-3611	1
F9.9A	2011-12	18-3541	18-99120	—	1
F9.9B	2013-18	18-3541	18-99120	—	1
F9.9F	2007-10	18-3541	18-99120	—	1
FT9.9	1985-90	18-3541	18-99120	—	1
T9.9	1991-05	18-3541	18-99120	—	1
T9.9 (66R)	2005-06	18-3541	18-0835	18-3611	1
T9.9A	2011-12	18-3541	18-99120	—	1
T9.9B	2013-18	18-3541	18-99120	—	1
T9.9G	2007-10	18-3541	18-99120	—	1
F15	1998-06	18-3541	18-0835	18-3611	1
F25	1998-05	18-3541	18-0835	18-3611	1
F25A	2009-18	18-3541	18-0835	18-3611	1
F25B	2012-18	18-3541	18-0835	18-3611	1
F25	1998-08	18-3541	18-0835	18-3611	1
T25	2001-04	18-3541	18-0835	18-3611	1
T25	2001-08	18-3541	18-0835	18-3611	1
T25	2009-18	18-3541	18-0835	18-3611	1
F30	2001-05	18-3541	18-0835	18-3611	1
F30	2013-18	18-3541	18-0835	18-3611	1
F40	1999-06	18-3541	18-0835	18-3611	1

APPLICATION CONTINUED ON NEXT PAGE

YAMAHA 4-STROKE THERMOSTAT APPLICATION

HP/Model	Year	Thermostat	Gasket	Thermostat Kit	Qty. Per Engine
F40A	2008-18	18-3541	18-0835	18-3611	1
F40B	2007-08	18-3541	18-0835	18-3611	1
F50	1995-18	18-3541	18-0835	18-3611	1
T50	1996-18	18-3541	18-0835	18-3611	1
F60	2002-18	18-3541	18-0835	18-3611	1
T60	2003-18	18-3541	18-0835	18-3611	1
F70A	2010-18	18-3541	18-0835	18-3611	1
F75A	2003-17	18-3632	—	—	1
F75B	2017-18	18-3641	—	—	1
F80	1999-00	18-3541	—	—	1
F80	2001-03	18-3632	—	—	1
F90	2003-11	18-3632	—	—	1
F90A	2012-17	18-3632	—	—	1
F90B	2016-18	18-3641	—	—	1
VF90A	2018	18-3641	—	—	1
F100	1999-00	18-3541	—	—	1
F100	2001-03	18-3632	—	—	1
F115 / LF115	2000-14	18-3525	—	—	1
F115 / LF115	2014-18	18-3639	—	—	1
VF115	2015-18	18-3639	—	—	1
F150 / LF150	2004-11	18-3632	18-99127	—	1
F150A / LF150A	2012-14	18-3632	18-99127	—	1
F150B / LF150B	2015-18	18-3632	18-99127	—	1
F150C / LF150C	2017	18-3636	—	—	1
VF150	2013-17	18-3636	—	—	1
VF150A	2018	18-3636	—	—	1
F175A	2014-18	18-3636	—	—	1
F175C / LF175C	2017	18-3636	—	—	1
VF175	2015-18	18-3636	—	—	1
F200 / LF200	2005-10	18-3632	—	—	2
F200A / LF200A	2011-17	18-3632	—	—	2
F200B / LF200B	2012-18	18-3636	—	—	1
F200C / LF200C	2013-18	18-3636	—	—	1
VF200	2009-10	18-3632	—	—	2
VF200LA	2011-18	18-3637	—	—	2
F225 / LF225	2005-10	18-3632	—	—	2
F225A / LF225A	2011-17	18-3632	—	—	2
F225A / LF225A	2010-17	18-3524	—	—	2
F225B / LF225B	2016-17	18-3524	—	—	2
F225B / LF225B	2008-09	18-3632	—	—	2
VF225	2009-10	18-3632	—	—	2
VF225LA	2011-18	18-3637	—	—	2
F250 / LF250	2005-11	18-3632	—	—	2
F250A / LF250A	2010-17	18-3524	—	—	2
F250B / LF250B	2016-17	18-3524	—	—	2
VF250	2010	18-3632	—	—	2
VF250LA	2011-18	18-3637	—	—	2
VF250XA	2015-17	18-3524	—	—	2
F300 / LF300	2007-09	18-3634	—	—	2
F300A / LF300A	2010-18	18-3524	—	—	2
F350 / LF350	2007-09	18-3634	—	—	2
F350A / LF350A	2010-11	18-3634	—	—	2
F350B / LF350B	2012-15	18-3634	—	—	2
F350C / LF350C	2016-18	18-3634	—	—	2

ALL PISTONS
ARE SUPPLIED WITH PISTON RINGS, WRIST PIN AND CIRCLIPS

Piston Rings are available individually.

V-4 & V-6 Pistons and Rings

STANDARD

18-4128 (Port)
Replaces: 6G5-11642-00-93

18-4129 (Stbd.)
Replaces: 6G5-11631-00-93

— CONTAINS —

Part #	Rings	O.E. #
18-3934	Standard	6E5-11610-03-00

.25mm O.S.

18-4130 (Port)

.50mm O.S.

18-4132 (Port)
Replaces: 6G5-11646-01-00

18-4133 (Stbd.)
Replaces: 6G5-11636-01-00

V-6 Loop Charged Engines (1992-2001)

18-4080 (Port)
Replaces: 6R5-11642-11-93

18-4081 (Stbd.)
Replaces: 6R5-11631-11-93

— CONTAINS —

Part #	Rings	O.E. #
18-39320	Standard	6R5-11603-00

18-4082 (Port)
Replaces: 6R5-11645-11-00

18-4083 (Stbd.)
Replaces: 6R5-11635-11-00

18-4084 (Port)
Replaces: 6R5-11646-11-00

18-4085 (Stbd.)
Replaces: 6R5-11636-11-00

★ ★ ★ Inline Pistons and Rings ★ ★ ★

STANDARD

18-4091 Replaces: 6H3-11631-01-96

— CONTAINS —

Part #	Rings	O.E. #
18-3963	Standard	6K5-11601-02-00

18-4135 Replaces: 6E7-11631-00-97

— CONTAINS —

Part #	Rings	O.E. #
18-3976	Standard	682-11610-01-00

18-4138 Replaces: 689-11631-00-95

— CONTAINS —

Part #	Rings	O.E. #
18-3954	Standard	689-11610-01-00

18-4141 Replaces: 6H4-11631-00-96

— CONTAINS —

Part #	Rings	O.E. #
18-3960	Standard	6H4-11610-00-00

18-4097 Replaces: 6H1-11631-03-95

— CONTAINS —

Part #	Rings	O.E. #
18-3969	Standard	688-11603-A0-00

.25mm O.S.

Part #	Rings	O.E. #
18-3977	25mm O.S.	682-11610-11-00

18-4142 Replaces: 6H4-11635-01-00

18-4145 Replaces: 61N-11635-00-00

— CONTAINS —

Part #	Rings	O.E. #
18-3958	25mm O.S.	61N-11604-00-00

.50mm O.S.

18-4093 Replaces: 6H3-11636-01-00

18-4096 Replaces: 6K5-11636-03-00

18-4146 Replaces: 61N-11636-00-00

18-4143 Replaces: 6H4-11636-00-00

— CONTAINS —

Part #	Rings	O.E. #
18-3962	50mm O.S.	6H4-11610-20-00

18-4099 Replaces: 6H1-11636-03-95

PISTON APPLICATION

HP/Model	Years	PISTON Std.	PISTON .25mm	PISTON .50mm	RINGS Std.	RINGS .25mm	RINGS .50mm
9.9/15	1984-96	18-4135	—	18-4137	18-3976	18-3977	—
9.9/15	1997-2009	18-4135	—	18-4137	18-3976	18-3977	—
25	1985	18-4138	—	—	18-3954	—	—
30	1984-86	18-4138	—	—	18-3954	—	—
C30	1991-92	18-4138	—	—	18-3954	—	—
C30	1993-97	—	18-4145	18-4146	18-3957	—	—
40	1984-88	18-4141	—	18-4143	18-3960	18-3961	18-3962
C40	1997-99,2001-02	—	18-4142	18-4143	18-3960	18-3961	18-3962
P40	1998	—	—	18-4143	18-3960	18-3961	18-3962
E48	1997	18-4097	—	18-4099	18-3969	—	—
50	1984-88	18-4141	—	18-4143	18-3960	18-3961	18-3962
50	1996-97, 1999, 2000,2002-03	18-4141	18-4142	18-4143	18-3960	18-3961	18-3962
C50	1998-99, 2001	—	18-4142	18-4143	18-3960	18-3961	18-3962
P50	1996	—	18-4142	18-4143	18-3960	18-3961	18-3962
Pro50	1987-88	18-4141	—	18-4143	18-3960	—	—
60	2001-05	18-4091	—	18-4093	18-3963	—	—
C60	1996-01	18-4091	—	18-4093	18-3963	—	—
E60 MLH,T,U,V	1995-00	—	—	18-4096	18-3963	—	—
P60	1991-99	18-4091	—	18-4093	18-3963	—	—
70	1984-09	18-4091	—	18-4093	18-3963	—	—
C70	2000-01	18-4091	—	18-4093	18-3963	—	—
75	1994-98	18-4097	—	18-4099	18-3969	—	—
C75	1996	18-4097	—	18-4099	18-3969	—	—

APPLICATION CONTINUED ON NEXT PAGE

PISTON APPLICATION (Cont.)

HP/Model	Years	PISTON Std.	PISTON .25mm	PISTON .50mm	RINGS Std.	RINGS .25mm	RINGS .50mm
C75	1998-99	18-4097	—	18-4099	18-3969	—	—
E75	1996-97	18-4097	—	18-4099	18-3969	—	—
P75	1996-99	18-4097	—	18-4099	18-3969	—	—
C80	1997	18-4097	—	18-4099	18-3969	—	—
C85	1996	18-4097	—	18-4099	18-3969	—	—
90	1994-09	18-4097	—	18-4099	18-3969	—	—
C90	1997-01	18-4097	—	18-4099	18-3969	—	—

V4 & V-6 Engines		Years	PISTON Port Std.	PISTON Stbd. Std.	PISTON Port .25mm	PISTON Stbd. .25mm	PISTON Port .50mm	PISTON Stbd. .50mm	RINGS Std.	RINGS Std.
115 w/22mm wrist pin	V-4	1984-86	18-4128	18-4129	18-4130	—	18-4132	18-4133	18-3934	18-3936
115 w/22mm wrist pin	V-4	1987-92	18-4128	18-4129	18-4130	—	18-4132	18-4133	18-3934	18-3936
115 w/23mm wrist pin	V-4	1993-03	18-4080	18-4081	18-4082	18-4083	18-4084	18-4085	18-39320	18-3936
130 w/22mm wrist pin	V-4	1984-92	18-4128	18-4129	18-4130	—	18-4132	18-4133	18-3934	18-3936
130 w/23mm wrist pin	V-4	1993-03	18-4080	18-4081	18-4082	18-4083	18-4084	18-4085	18-39320	18-3936
150, 175 w/22mm wrist pin	V-6	1984-92	18-4128	18-4129	18-4130	—	18-4132	18-4133	18-3934	18-3936
150, 175 w/23mm wrist pin	V-6	1993-99	18-4080	18-4081	18-4082	18-4083	18-4084	18-4085	18-39320	18-3936
200, 225 w/22mm wrist pin	V-6	1984-92	18-4128	18-4129	18-4130	—	18-4132	18-4133	18-3934	18-3936
200, 225 w/22mm wrist pin	V-6	1993-99	18-4080	18-4081	18-4082	18-4083	18-4084	18-4085	18-39320	18-3936
SPECIAL J,K,LN,XN (6G7)	V-6	1984-86	18-4128	18-4129	18-4130	—	18-4132	18-4133	18-3934	18-3936

18-1755
CONNECTING ROD
Replaces: 650-11651-04-00
Fits: 9.9, 15 (1996-97)

18-1756
CONNECTING ROD
Replaces: 688-11650-03-00
Fits: 55 (1991-95), 75 (1994-99), 80 (1997), 85 (1991-96), 90 (1997, 2000-01)

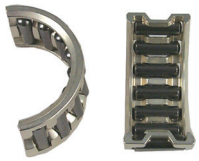
18-1755K
CONNECTING ROD KIT
Replaces: 650-11651-04-00
Fits: E336 9.9 (1996-97), 15 (1996-97)

18-4157
CONNECTING ROD
Replaces: 6R5-11650-10-00
For: V6 150/175/200 (1992-03)

18-1410
ROD BEARING
Replaces: 93310-32337-00
Fits: 115 (1993-03), 130 (1993-00, 2002-03), 150 (1992-00, 2002-03), 175 (1992-98, 2000), 200 (1992-98), 225 (1992-93, 1997)

18-1411
ROD BEARING
Replaces: 93310-620V5-00
Fits: 9.9 (1996-97), 15 (1996-97)

18-4077
ROD BEARING
Replaces: 93310-730V8-00
For: 45, 55, 90 HP -3 Cyl.



18-4078
ROD BEARING
Replaces: 93310-836V2-00
For: V4 & V6 (1990 motors)

WASHERS

18-0191
Replaces: 92990-06600-00

18-0192
Replaces: 92990-10600-00, 929-90106-00-00, 92900-10600-00, 92901-10600-00, 92902-10600-00, 92903-10600-00, 92995-10600-00

18-79974
OIL STRAINER
Replaces: 6J8-13411-00
Fits: 20(1996-97), 25(1988-01), 30(1987-02), 40(1989-05), 50(1989-09), 60(2001-05), 70(1989-09), C30(1995), P40(1998), P50(1991-96), P60(1991-99), PRO50(1989-90)

18-79975
OIL STRAINER
Replaces: 6E5-13411-00
Fits: 115(1988-09), 130(1988-05), 150(1989-09), 175(1989-00), 200(1989-98), 225(1990-97), B115(1998-99), D150(1997-99(), DX150(1999-05), L130(1989-01), L150(1988-99), L200(1988-99), LX150(1999-01), LX200(1999-01), LZ150(2000-05), LZ200(1999-12), P115(1993-96), P150(1991-99), P175(1994-99), P200(1991-99), PRO V150(1988-90), PX150(1999), S115-(1996-99), S130(1996-99), S150(1996-99), S200(1996-99)SX150(1999-04), SX200(1999-05), V150(2000-08), V175(2000), V6 Excel(1988-89), VX150(2000-04), VZ150(2000-12), VZ175(2001-12), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-12)

18-79976
OIL STRAINER
Replaces: 61A-13411-00
Fits: 225(1994-95), 250(1990-95), L225(1994-99), L250(1990-99), LX225(2000-03), LX250(2000-03), LZ250(2003-05), LZ300(2004-06), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09(), Z250(2003-05), Z300(2004-06)

18-79971
OIL STRAINER, ELECTRIC
Replaces: 68F-13440-00
Fits: LZ150(2000-05), LZ200(2000-12), LZ250(2003-05), LZ300(2004-06), VZ150(2000-12), VZ175(2001-12), VZ175(2001-12), VZ200(2001-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z150(2000-05), Z175(2001-05), Z200(2000-12), Z250(2003-05), Z300(2004-06)

18-79961
OIL STRAINER
Replaces: 6H1-13411-00
Fits: 90(1990-01), B90(1997-99), C90(2000-01), P75(1996-99)

18-7911-1
OIL FILTER
Replaces: 5GH-13440-00, 5GH-13440-10, 5GH-13440-30

18-7954
OIL FILTER
Replaces: N26-13440-02-00, N26-13440-00-00
Fits: F350

18-8700
OIL FILTER
Replaces: 5GH-13440-50-00, 5GH-13440-20, 5JW-13400-00-00, 2MB-E3440-00-00, 1WD-E3440-00-00
Fits: F15(2006-12), F20(2006-12), F25(2009-12), F40(2008-12), F50 (2005-12), F60(2005*-12), F70 (2010-12), T25(2009-12), T50(2005-12), T60 (2005-12)

4-CYCLE OUTBOARD OIL FILTERS

Make-Model	Years	Replaces	Part No.
F/T9.9	1990-03	6G8-13440-00-00	18-7901
F/T50	1995-99	3FV-13440-20-00, 3FV-13440-00-00	18-7902
F15,F25	1998-99	3FV-13440-20-00, 3FV-13440-00-00	18-7902
F80/F100	1999	3FV-13440-20-00, 3FV-13440-00-00	18-7902
F40	1999-00	3FV-13440-20-00, 3FV-13440-00-00	18-7902
F200/F225	2002-06	69J-13440-00-00, -01-00, -03-00	18-7906-1
F150	2004-06	69J-13440-00-00, -01-00, -03-00	18-7906-1
F250	2005-06	69J-13440-00-00, -01-00, -03-00	18-7906-1
F350	2008-up	N26-13440-02-00, N26-13440-00-00	18-7954

18-9390
OIL CHANGE KIT
Replaces: LUB-MRNSM-KT-10
Fits: F30(2001-06), F40(1999-08), F40A(2009 & Up), F50(1995 & Up), T50(1996 & Up), F60(2002 & Up), T60(2003 & Up), F70(2010 & Up)

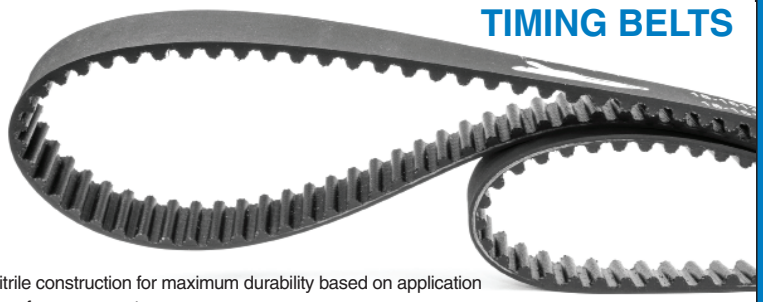
18-9391
OIL CHANGE KIT
Replaces: LUB-MRNMD-KT-10
Fits: F75(2003 & Up), F80(1999-02), F90(2003 & Up), F100(1999-02), F115(2000 & Up)

18-9392
OIL CHANGE KIT
Replaces: LUB-MRNMD-KT-10
Fits: F150(2004 & Up)

18-9393
OIL CHANGE KIT
Replaces: LUB-MRNLG-KT-10
Fits: F200 3.3L(2002 & Up), F225 3.3L(2002 & Up), F225 Sport(2008), F250A 3.3L(2005 & Up), F250B 3.3L (2005 & Up)

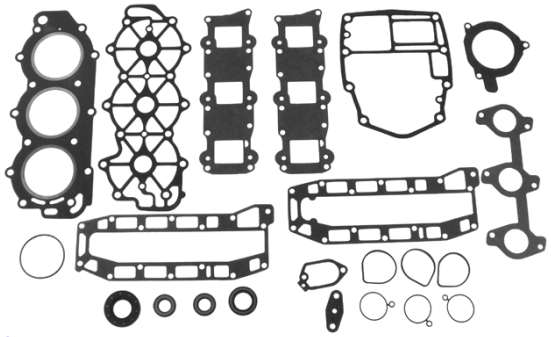
Sierra Timing Belts provide extended durability and smoother performance characteristics required by today's marine engines.

TIMING BELTS

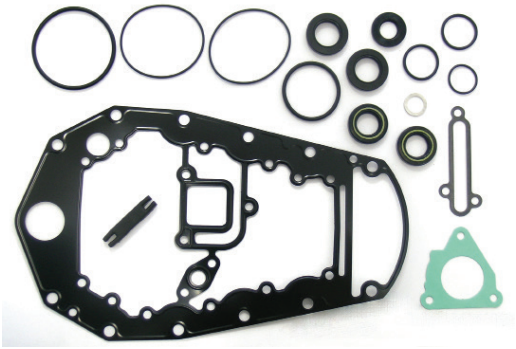


FEATURES:
- Neoprene or Nitrile construction for maximum durability based on application
- Positive Slip Proof engagement
- Fiberglass tension member for excellent flex and elongation behavior
- Chemical and Contaminant Resistance for Long Life
- Meets or Exceeds OEM belt specifications
- Modified Curvilinear or Trapezoidal tooth profile for direct OE fitment/replacement
- Recommended periodic maintenance interval of 5 years or 1000 hours of use
  (**Note:** Timing belt should be inspected every 100 hours and replaced as necessary.)
- Inexpensive insurance to prevent catastrophic engine failure

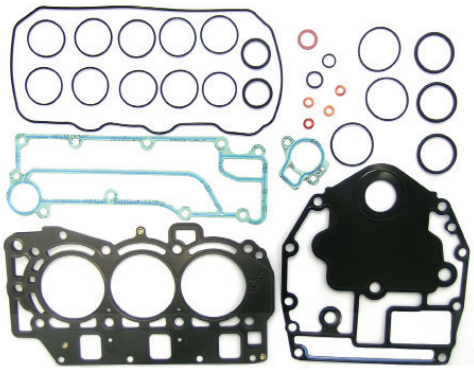
Part No.	Replaces	Fits
18-15130	6C5-46241-00-00	Fits: F25 (2009-2017), T25 2009-2017), F30 (2013-2017), F40 (2008-2017), F50 (2005-2017), T50 (2005-2010), F60 (2005-2017), T60 (2005-2017), F70 (2010-2017)
18-15131	67F-46241-00-00	Fits: F75 (2003-2011), F80 (1999-2003), F90 (2005-2015), F100 (1999-2003), F115 (2000-2014), LF115 (2000-2014)
18-15132	6P2-46241-02-00	Fits: F200 (2011-2017), LF200 (2011-2017), F225 (2007-2017), F250 (2005-2017), LF250 (2005-2017)
18-15133	6G8-46241-00-00	Fits: F9.9 (1985-2005), FT9.9 (1985-1990), T9.9 (1991-2005)
18-15134	6CB-W4624-00-00	Fits: F225 (2010-2017), LF225 (2010-2017), F250 (2010-2017), FL250 (2010), LF250 (2010-2017), F300 (2010-2017), FL300 (2010), LF300 (2010-2017), VF200 (2009-2017), VF225 (2009-2017), VF250 (2009-2017)
18-15135	65W-46241-00-00	Fits: F25 (1998-2005), T25 (2001-2005), F30 (2001-2005), F40 (2000-2008)
18-15136	6AH-46241-00-00	Fits: F15 (2006-2017), F20 (2006-2017)
18-15137	66M-46241-00-00	Fits: F9.9 (2005-2006), F15 (1998-2005)
18-15138	68T-46241-00-00	Fits: F6 (2001-2008), T8 (2001-2010), F8 (2001-2017), F9.9 (2007-2017), T9.9 (2007-2017)
18-15139 NEW	6AW-W4624-00-00	F300/LF300 (5.3L) (2007-09), F350/LF350 (5.3L) (2007-09), F350A/LF350A (5.3L) (2010-11), F350/LF350 (5.3L) (2012-15), F350C/LF350C (2016-18)
18-15140 NEW	63P-46241-00-00	F150/LF150 (2004-11), F150/LF150 (2012-14), F150B/LF150B (2015-18)
18-15141 NEW	69J-46241-00-00	F200/LF200 (2002-10), F225/LF225 (2002-10)
18-15142 NEW	6DA-W4624-00-00	F150C/LF150C (2017-18), VF150 (2013-17), VF150A (2018)
18-15143 NEW	60V-46241-00-00	VZ200 (2005-09), VZ225 (2005-09), VZ250 (2005-09), Z250/LZ250 (2003-05), VZ300 (2005-09), Z300/LZ300 (2004-06)
18-15144 NEW	62Y-46241-00-00	F40 (1999), F50 (1995-03), T50 (1996-04), F60 (2002-04), T60 (2003-04)
18-15145 NEW	68F-46241-10-00	VZ150 (2004-14), Z150/LZ150 (2004-05)



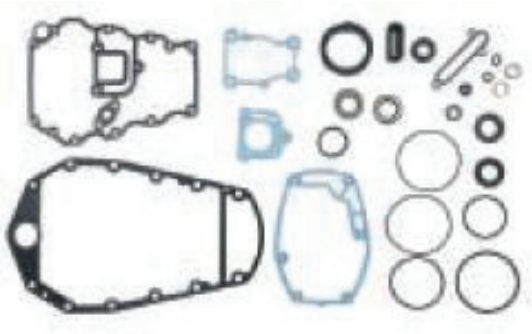
18-99061
GASKET SET
Replaces: 63D-W0001-00
Fits: 40(1995-05), 50(1995-069), C40(1997-02), C50(1998-01), P40(1998), P50(1995-96)



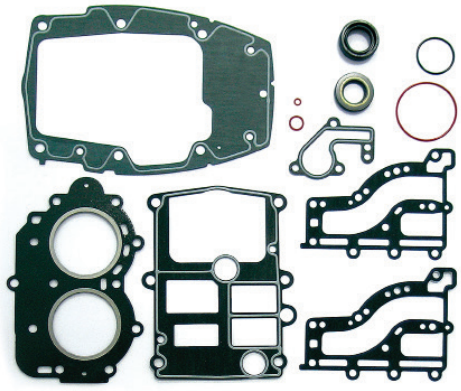
18-99073
GASKET SET
Replaces: 65W-W0001-20
Fits: F25(1998-00)



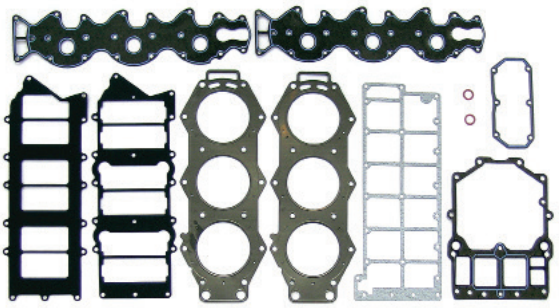
18-99092
GASKET SET
Replaces: 67C-W0001-00
Fits: F30(2001), F40(2000-01)



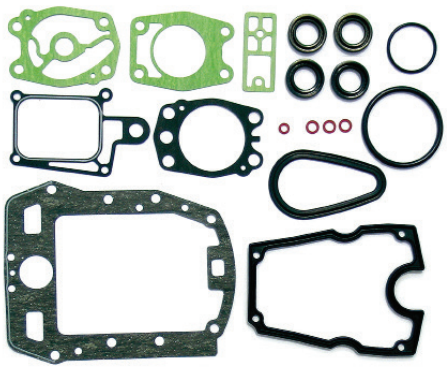
18-99093
GASKET SET
Replaces: 67C-W0001-20
Fits: F30(2001), F40(2000-01), T25(2001)



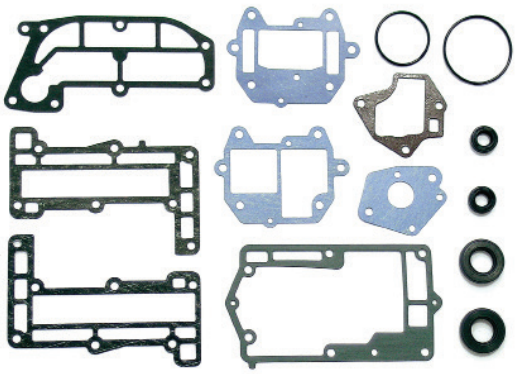
18-99097
GASKET SET
Replaces: 682-W0001-06
Fits: 9.9(1994-95), 15(1994-95)



18-99103
GASKET SET
Replaces: 68F-W0001-01
Fits: LZ150(2004-05), LZ200(2004-10), VZ150(2004-10), VZ175(2004-10), VZ200(2004), Z150(2004-05), Z175(2004-05), Z200(2004-10)

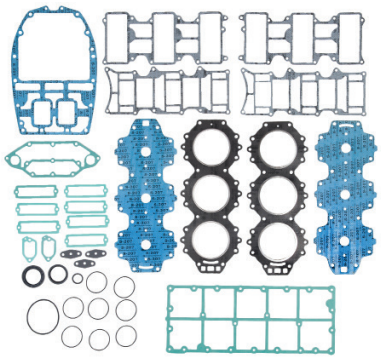


18-99104
GASKET SET
Replaces: 6A0-W0001-21
Fits: C40(1992-94)



18-99117
GASKET SET
Replaces: 6G1-W0001-A2
Fits: 6(1996), 8(1996)

APPLICATION BEGINS ON PAGE 522

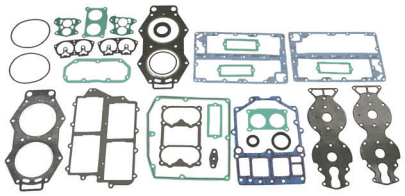


18-4400
POWERHEAD GASKET SET

Replaces: 61A-W0001-01-00, 61A-W0001-A1-00

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3891	Head Gasket	61A-11181-00-A0	2
18-0829	O-Ring	61A-12414-A0-00, 6J8-12414-A0-00	2
18-0808	Pressure Control Valve Gasket	6G5-11382-A1-00	1

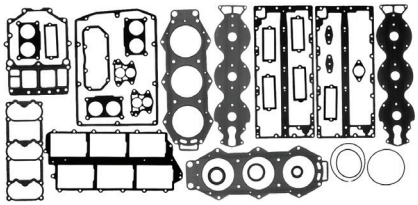


18-4403
POWERHEAD GASKET SET

Replaces: 6F3-W0001-04-00, 6F3-W0001-A4-00

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3832	Head Gasket	6E5-11181-02-00	2
18-0844	Thermostat Cover Gasket	688-12414-A1-00	2
18-2079	Oil Seal	93101-22M15-00	1
18-2085	Oil Seal	93102-35M13-00	1
18-7442	O-Ring	93210-74M35-00	1
18-7444	O-Ring	93211-04384-00	2
18-0782	Cover Gasket	6E5-11381-A1-00	1
18-0799	Exhaust Cover Gasket	6E5-41112-A1-00	2
18-0823	Exhaust Manifold Gasket	6E5-13645-A1-00	1
18-0785	Carb Mounting Gasket	6E5-14198-A1-00	2
18-0813	Powerhead Base Gasket	6G5-45113-A0-00	1
18-2592	Float Bowl Gasket	6E5-14384-03-00	2
18-0781	Water Jacket Gasket	6E5-11193-A0-00	2

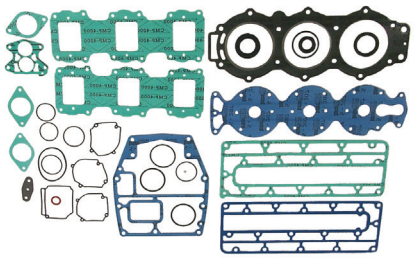


18-4404
POWERHEAD GASKET SET

Replaces: 6G5-W0001-03-00, 6G5-W0001-A3-00

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3894	Head Gasket	6G5-11181-A0-00	2
18-0844	Thermostat Cover Gasket	688-12414-A1-00	2
18-2079	Oil Seal	93101-22M15-00	1
18-2085	Oil Seal	93102-35M13-00	1
18-7442	O-Ring	93210-74M35-00	1
18-7444	O-Ring	93211-04384-00	2
18-0785	Carb Mounting Gasket	6E5-14198-A1-00	3
18-0808	Pressure Control Valve Gasket	6G5-11382-A1-00	1
18-0813	Powerhead Base Gasket	6G5-45113-A0-00	1
18-0782	Cover Gasket	6E5-11381-A1-00	1
18-0809	Reed Block Gasket	6G5-13645-A1-00	1
18-0812	Exhaust Cover Gasket	6G5-41112-A1-00	2
18-0779	Water Jacket Gasket	6G5-11193-A0-00	2

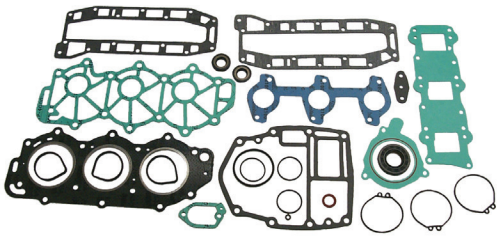


18-4405
POWERHEAD GASKET SET

Replaces: 6H1-W0001-00-00, 6H1-W0001-01-00, 6H1-W0001-A0-00

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3805	Head Gasket	688-11181-02-00	1
18-0840-1	O-Ring	676-14984-00-00	3
18-0844	Thermostat Cover Gasket	688-12414-A1-00	1
18-0847	Exhaust Cover Gasket	688-41112-A0-00	1
18-0826	Drain Screw Gasket	90430-14115-00	1
18-7436	O-Ring	93210-46044-00	3
18-0767	Water Jacket Cover Gasket	688-11193-01-00	1

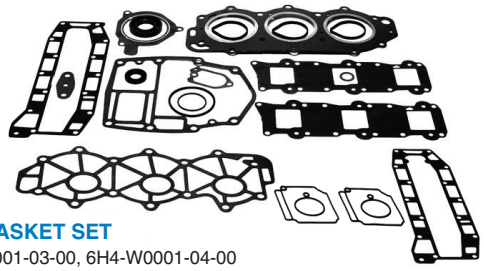


18-4407
POWERHEAD GASKET SET

Replaces: 6H4-W0001-01-00, 6H4-W0001-A1-00

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3830	Head Gasket	6H4-11181-00-00	1
18-0826	Drain Screw Gasket	90430-14115-00	1
18-0815	Water Jacket Gasket	6H4-11193-A1-00	1
18-0798	Exhaust Cover Gasket	6H4-41114-A0-00	1
18-0829	Cover Gasket	61A-12414-A0-00, 6J8-12414-A0-00	1

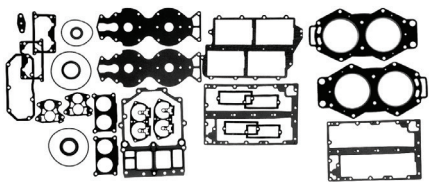


18-4409
POWERHEAD GASKET SET

Replaces: 6H4-W0001-03-00, 6H4-W0001-04-00

— CONTAINS—

Part #	Desc.	O.E.#	Qty.
18-3830	Head Gasket	6H4-11181-00-00	1
18-0826	Drain Screw Gasket	90430-14115-00	1
18-7432	O-Ring	93210-32768-00	1
18-0815	Water Jacket Gasket	6H4-11193-A1-00	1
18-0798	Exhaust Cover Gasket	6H4-41114-A0-00	1
18-0829	Cover Gasket	61A-12414-A0-00, 6J8-12414-A0-00	1

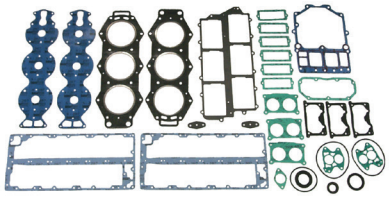


18-4411
POWERHEAD GASKET SET

Replaces: 6N6-W0001-03-00, 6N6-W0001-A3-00

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3832	Head Gasket	6E5-11181-02-00	2
18-0844	Thermostat Cover Gasket	688-12414-A1-00	2
18-2079	Oil Seal	93101-22M18-00	1
18-2085	Oil Seal	93102-35M13-00	1
18-7442	O-Ring	93210-74M35-00	1
18-7444	O-Ring	93211-04384-00	2
18-0782	Cover Gasket	6E5-11381-A1-00	1
18-0799	Exhaust Cover Gasket	6E5-41112-A1-00	2
18-0823	Exhaust Manifold Gasket	6E5-13645-A1-00	1
18-0785	Carb Mounting Gasket	6E5-14198-A1-00	2
18-0813	Powerhead Base Gasket	6G5-45113-A0-00	1
18-2592	Float Bowl Gasket	6E5-14384-03-00	2
18-0781	Water Jacket Gasket	6E5-11193-A0-00	2



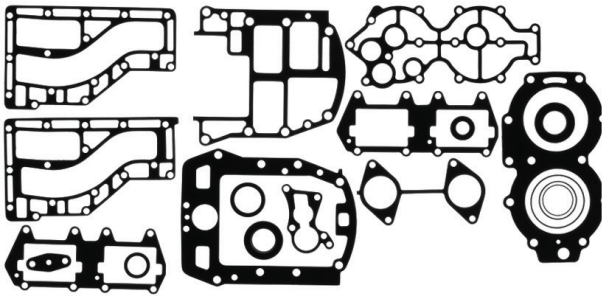
18-4412
POWERHEAD GASKET SET

Replaces: 6R3-W0001-03-00, 6R3-W0001-A3-00

— CONTAINS—

Part #	Desc.	O.E. #	Qty.
18-3894	Head Gasket	6G5-11181-A0-00	2
18-0844	Thermostat Cover Gasket	688-12414-A1-00	2
18-2079	Oil Seal	93101-22M18-00	1
18-2085	Oil Seal	93102-35M13-00	1
18-7442	O-Ring	93210-74M35-00	1
18-7444	O-Ring	93211-04384-00	2
18-0782	Cover Gasket	6E5-11381-A1-00	1
18-0809	Reed Block Gasket	6G5-13645-A1-00	1
18-0812	Exhaust Cover Gasket	6G5-41112-A1-00	2
18-0779	Water Jacket Gasket	6G5-11193-A0-00	2
18-0785	Carb Mounting Gasket	6E5-14198-A1-00	3
18-0808	Pressure Control Valve Gasket	6G5-11382-A1-00	1
18-0816	Powerhead Base Gasket	6G5-45113-A0-00	1

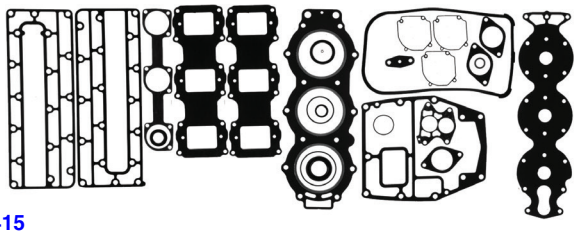
APPLICATION BEGINS ON PAGE 522



18-4413
POWERHEAD GASKET SET
Replaces: 6R6-W0001-01-00

— CONTAINS —

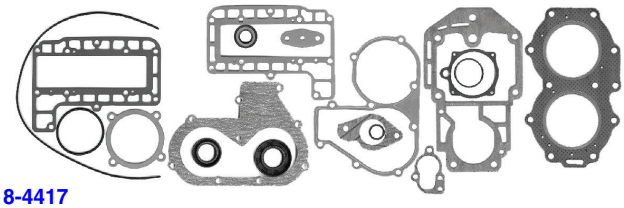
Part #	Desc.	O.E. #	Qty.
18-3892	Head Gasket	676-11181-00-A0	1
18-7126	O-Ring	—	1



18-4415
POWERHEAD GASKET SET
Replaces: 688-W0001-00-00, 688-W0001-A0-00

— CONTAINS —

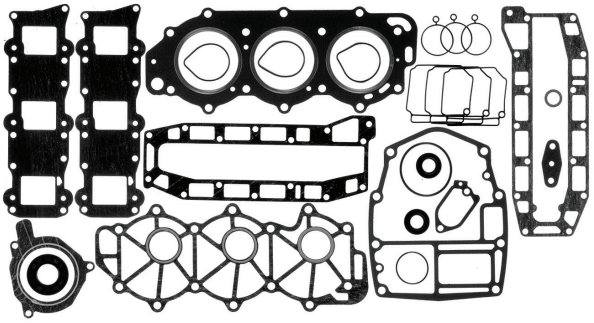
18-0840	Fuel Bowl Seal	676-14984-00-00	3
18-3805	Head Gasket	688-11181-02-00	1
18-0844	Thermostat Cover Gasket	688-12414-A1-00	1
18-0846	Carburetor Mounting Gasket	688-14198-A1-00	3
18-0847	Exhaust Cover Gasket	688-41112-A0-00	2
18-0826	Drain Screw Gasket	90430-14115-00-00	1
18-0767	Water Jacket Cover Gasket	688-11193-01-00	1
18-0845	Intake Manifold Reed Plate Gasket	688-13621-A1-00	2
18-7441	O-Ring	93210-62269-00	1



18-4417
POWERHEAD GASKET SET
Replaces: 695-W0001-01-00, 695-W0001-02-00, 695-W0001-A2-00

— CONTAINS —

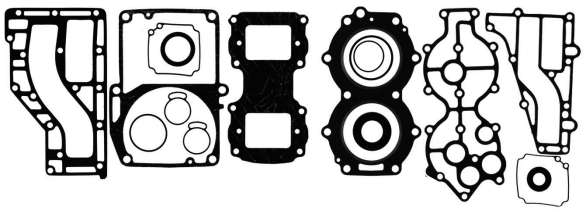
Part #	Desc.	O.E. #	Qty.
18-0231	Packing Gasket	648-13621-A1-00	1
18-0771	Intake Manifold Gasket	648-13645-A0-00	1
18-0775	Carburetor Mounting Gasket	648-14198-A0-00	1
NSS	Bowl Gasket	648-14384-01-00	1
18-0232	Cover Gasket	655-12414-A1-00	1
18-0250	Exhaust Cover Gasket	664-41114-A0-00	2
18-2078	Oil Seal	93101-16M36-00	1
18-0570	Oil Seal	93102-23096-00	1
18-3849	Head Gasket	695-11181-A0-00	1
18-0739	Upper Casing Gasket	689-45113-A1-00	1



18-4419
POWERHEAD GASKET SET
Replaces: 6H4-W0001-02-00, 6H4-W0001-A2-00

— CONTAINS —

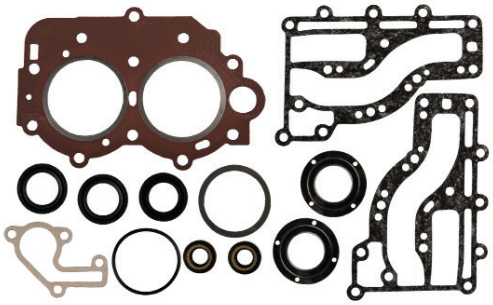
Part #	Desc.	O.E. #	Qty.
18-3830	Head Gasket	6H4-11181-00-00	1
18-0826	Drain Screw Gasket	90430-14115-00-00	1



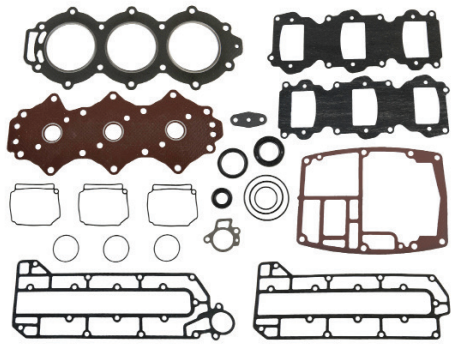
18-4422
POWERHEAD GASKET SET
Replaces: 6L2-W0001-01-00, 6L2-W0001-02-00, 6L2-W0001-A2-00

— CONTAINS —

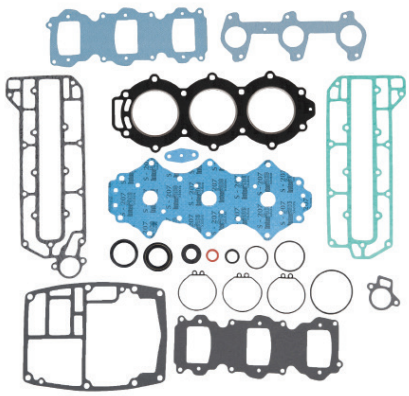
Part #	Desc.	O.E. #	Qty.
18-3847	Head Gasket	6L2-11181-A1-00	1
18-0765	Flat Chamber Gasket	6L2-14384-00-00	1
18-0743	Exhaust Inner Cover Gasket	6L2-41112-A1-00	1
18-0744	Exhaust Outer Cover Gasket	6L2-41114-A1-00	1
18-0748	Upper Casing Gasket	6L2-45113-A1-00	1



18-99175
POWERHEAD GASKET SET
Replaces: 63V-W0001-00, 63V-W0001-01
Fits: 9.9(1996-00), 15(1996-00)

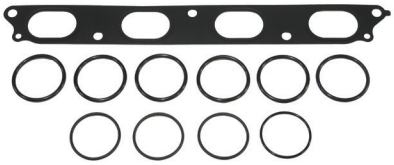


18-99176
POWERHEAD GASKET SET
Replaces: 6H3-W0001-02
Fits: 60(2001-05), 70(1994-09), C70(2000-01), P60(1994-99)



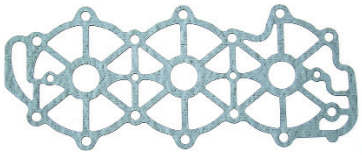
18-4427
POWERHEAD GASKET SET
Replaces: 6H3-W0001-A0-00

APPLICATION BEGINS ON PAGE 522

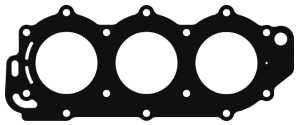


18-0663
PLENUM GASKET KIT
Fits: Yamaha F75 (2003-04), F80 (1999-03), F90 (2003-04), F100 (1999-02)

18-99048
HEAD GASKET
Replaces: 60V-11181-00
Fits: LZ250(2003-05), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), Z250(2003-05)

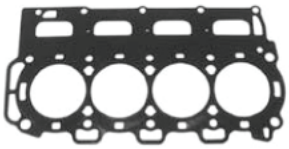


18-99059
HEAD GASKET
Replaces: 63D-11193-A0
Fits: 40(1995-05), 50(1995-09), C40(1997-03), C50(1998-01), P40(1998), P50(1995-96)



18-99060
HEAD GASKET
Replaces: 63D-11181-A1
Fits: 40(1997-05), 50(1997-08), C40(1997-03), C50(1998-01), P40(1998)

18-99062
HEAD GASKET
Replaces: 68F-11181-00
Fits: LZ150(2000-05), LZ200(2000-10), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)

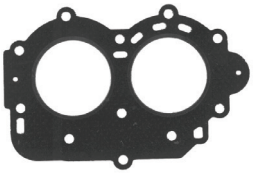


18-99094
HEAD GASKET
Replaces: 67F-11181-02
Fits: F75(2004-05), F90(2004-05), F115(2004-05), LF115(2004-05)

18-3804
HEAD GASKET
Replaces: 689-11181-02-00, 689-W0001-A1-00

18-3805
HEAD GASKET
Replaces: 688-11181-02-00, 688-11181-A1-00

18-3827
HEAD GASKET
Replaces: 6G8-11181-00-00, 6G8-11181-A1-00



18-3828
HEAD GASKET
Replaces: 6E7-11181-00-00, 6E7-11181-A1-00

18-3829
HEAD GASKET
Replaces: 6J8-11181-00-00, 6J8-11181-A1-001

18-3830
HEAD GASKET
Replaces: 6H4-11181-00-00, 6H4-11181-A1-00

18-3831
HEAD GASKET
Replaces: 6H3-11181-01-00, 6H3-11181-A1-00

18-3832
HEAD GASKET
Replaces: 6E5-11181-02-00, 6E5-11181-A1-00

18-3847
HEAD GASKET
Replaces: 6L2-11181-A1-00, 6L2-11181-A2-00

18-3848
HEAD GASKET
Replaces: 697-11181-A0-00, 697-11181-A1-00

18-3849
HEAD GASKET
Replaces: 695-11181-A0-00, 695-11181-A1-00

18-3891
HEAD GASKET
Replaces: 61A-11181-A0-00, 61A-11181-A1-00

18-3892
HEAD GASKET
Replaces: 676-11181-A0-00, 676-11181-A1-00

18-3894
HEAD GASKET
Replaces: 6G5-11181-00-00, 6G5-11181-A0-00

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS
APPLICATION BEGINS ON NEXT PAGE

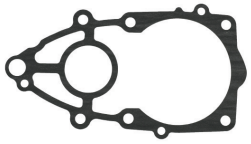
POWERHEAD GASKET SETS / HEAD GASKETS APPLICATION

HP	Year	Powerhead Gasket Set	Head Gasket
6	1988-96	18-99117	
8	1984-96	18-99117	
9.9	1984-87		18-3828
9.9	1988-91		18-3828
9.9	1992-93		18-3828
9.9	1994-95		18-3828
9.9	1996	18-99175	
9.9	1997-00	18-99175	18-99140
9.9	2001-08		18-99140
F9.9	1986-89		18-3827
F9.9	1990-05		18-3827
FT9.9	1985-87		18-3827
FT9.9	1988-89		18-3827
FT9.9	1990		18-3827
T9.9	1991-05		18-3827
15	1984-87		18-3828
15	1988-91		18-3828
15	1992-93		18-3828
15	1994-95	18-99097	
15	1996	18-99175	
15	1997-00	18-99175	18-99140
15	2001-08		18-99140
20	1996-97		18-3847
25 (2 cyl)	1984-87		18-3804
25 (2 cyl)	1988-93	18-4422	18-3847
25 (2 cyl)	1994-09		18-3847
25 (3 cyl)	1997-02		18-3829
C25	1991-93	18-4417	18-3849
C25	1994-97		18-3849
CV25	1990	18-4417	18-3849
F25	1998-01	18-99073	
30	1984-86		18-3804
30	1987-94		18-3829
30	1993-02		18-3829
C30	1991-92		18-3804
C30	1995-97		18-3829
CV30	1989-90		18-3804
F30	2000	18-99093	
F30	2001-05	18-99092	
40	1984-88	18-4407	18-3830
40	1989-91	18-4419	18-3830
40	1992-94	18-4409	18-3830
40	1995-05	18-99061	18-99060
C40 2 Cyl	1991		18-3892
C40 2 Cyl	1992-93	18-4413	18-3892
C40 2 Cyl	1994-97	18-4414	18-3892
C40 3 Cyl	1998-03	18-99061	18-99060
CV40	1990		18-3892
F40	2000-08	18-99092	
P40	1998	18-99061	18-99060
50	1984-88	18-4407	18-3830
50	1989-91	18-4419	18-3830
50	1992-94	18-4419	18-3830
50	1995-09	18-99061	18-99060
C50	1998-01	18-99061	18-99060
PRO 50	1987-88	18-4407	18-3830
PRO 50	1989-90	18-4419	18-3830
P50	1991	18-4419	18-3830
P50	1992-94	18-4409	18-3830
P50	1995-96	18-99061	18-99060
C55	1991		18-3848
C55	1992-93		18-3848
C55	1994-95		18-3848
CV55	1989-90		18-3848
60	2001-05	18-99176	18-3831
C60	1996-01		18-3831
E60	1995-00		18-3831
P60	1991	18-4427	18-3831
P60	1992-93		18-3831
P60	1994-99	18-99176	18-3831
70	1984-91	18-4427	18-3831
70	1992-93		18-3831
70	1994-09	18-99176	18-3831
C70	2000-01	18-99176	18-3831
C75	1994-96		18-3805
C75	1998-99		18-3805
E75	1995-00		18-3805
F75	2003-04		18-99094
F75	2005, 2007-11		18-99094
F75	2006		18-99094
P75	1996-99		18-3805
C80	1997		18-3805
F80	1999-01		18-99094
F80	2002-03		18-99094
C85	1991	18-4415	18-3805
C85	1992-93		18-3805
C85	1994-96		18-3805
CV85	1989-90	18-4415	18-3805
90	1984-93	18-4405	18-3805
90	1994-09		18-3805
B90	1997-99		18-3805
C90	1997-01		18-3805
F90	2003-04		18-99094
F90	2005-11		18-99094
F100	1999-01		18-99094
F100	2002-03		18-99094
115	1984		18-3832
115	1985		18-3832
115	1986 1		18-3832
115	1986-89 2	18-4403	18-3832
115	1990-99	18-4411	18-3832
115	2000-01		18-3832
115	2002-09		18-3832
B115	1998-99		18-3832
C115	1991-95	18-4403	18-3832
C115	1996-99		18-3832
C115	2000		18-3832
F115	2000-01		18-99094
F115	2002-05		18-99094
F115	2006-11		18-99094
LF115	2000-01		18-99094
LF115	2002-05		18-99094
LF115	2006-11		18-99094
P115	1993-96	18-4411	18-3832
S115	1996-99	18-4411	18-3832
130	1988-99	18-4403	18-3832
130	2000-01		18-3832
130	2002-04		18-3832
L130	1989	18-4403	18-3832
L130	1990-99	18-4411	18-3832
L130	2000-01		18-3832
S130	1996-99	18-4411	18-3832
150	1984-89	18-4404	18-3894
150	1990-95	18-4412	18-3894
150	1996-03		18-3894
150	2004-09		18-3894
C150	1996-99	18-4404	18-3894
D150	1997-99		18-3894
DX150	1999-03		18-3894
DX150	2004-05		18-3894
L150	1986-89	18-4404	18-3894
L150	1990-95	18-4412	18-3894
L150	1996-99		18-3894
LX150	1999-01		18-3894
LZ150	2000-03		18-99062
LZ150	2004-05	18-99103	18-99062
Z150	2000-03		18-99062
Z150	2004-05	18-99103	18-99062
P150	1991-93	18-4412	18-3894
P150	1994-95		18-3894
P150	1996-99		18-3894
PX150	1999		18-3894
PRO V150	1987-89	18-4404	18-3894
PRO V150	1990	18-4412	18-3894
S150	1996-99		18-3894
SX150	1999-03		18-3894
SX150	2004		18-3894
V150	2000-03		18-3894
V150	2004-08		18-3894
VX150	2000-03		18-3894
VX150	2004		18-3894
VZ150	2000-03		18-99062
VZ150	2004-11	18-99103	18-99062
175	1984-89	18-4404	18-3894
175	1990-95	18-4412	18-3894
175	2000		18-3894
P175	1996-99		18-3894
S175	1996-99		18-3894
V175	2000		18-3894
VZ175	2001-02		18-99062
VZ175	2003-11	18-99103	18-99062
Z175	2001-03		18-99062
Z175	2004-05	18-99103	18-99062
200	1984-89	18-4404	18-3894

① LJ:-357803/XJ:-700843
② LJ: 357804/XJ: 700844
③ 2.6 litre engine
④ 3.1 litre engine

HP	Year	Powerhead Gasket Set	Head Gasket
200	1990-95	18-4412	18-3894
200	1996-98		18-3894
L200	1986-89	18-4404	18-3894
L200	1990-95	18-4412	18-3894
L200	1996-99		18-3894
LX200	1999-01		18-3894
LZ200	2000-03		18-99062
LZ200	2004-11	18-99103	18-99062
P200	1991-95		18-3894
P200	1996-99		18-3894
S200	1996-99		18-3894
SX200	1999-03		18-3894
SX200	2004-05		18-3894
V200	1998-99		18-3891
VX200	2000-05		18-3891
VZ200	2000-03		18-99062
VZ200	2004-09	18-99103	18-99062
Z200	2000-03		18-99062
Z200	2004-11	18-99103	18-99062
V6 Special	1984-86	18-4404	18-3894
V6 Excel	1987-89		18-3894
225 ③	1990-95		18-3894
225	1996-97		18-3894
225 ④	1994-95	18-4400	18-3891
L225 ④	1994-96	18-4400	18-3891
L225	1997-99		18-3891
S225	1996	18-4400	18-3891
S225	1997-99		18-3891
LX225	2000-03		18-3891
SX225	2000-03		18-3891
V225	1998-99		18-3891
VX225	2000-04		18-3891
VZ225	2003-04		18-99048
VZ225	2005-09		18-99048
250	1990-95	18-4400	18-3891
L250	1990-96	18-4400	18-3891
L250	1997-99		18-3891
LX250	2000-03		18-3891
LZ250	2003-04		18-99048
LZ250	2005		18-99048
S250	1996	18-4400	18-3891
S250	1997-99		18-3891
SX250	2000-03		18-3891
VZ250	2003-04		18-99048
VZ250	2005-09		18-99048
Z250	2003-04		18-99048
Z250	2005		18-99048

① LJ:-357803/XJ:-700843
② LJ: 357804/XJ: 700844
③ 2.6 litre engine
④ 3.1 litre engine



18-0406
WATER PUMP GASKET
Replaces: 60X-43315-A0-00
Fits: VZ200 (3.3L) 2005-10, VZ225 (3.3L) 2003-10, VZ250 (3.3L) 2003-10, VZ300 (3.3L) 2005-10

18-0605
EXHAUST MANIFOLD SEAL
Replaces: 67F-41138-00-00
Fits: F75 2003-Current: F80 1999-2003; F90 2003-Current: F100 1999-2003; F115 2000-Current.

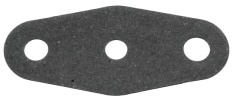
18-0617
EXHAUST SEAL
Replaces: 67F-45127-00-00
Fits: F75 2003-Current: F80 1999-2003; F90 2003-Current: F100 1999-2003; F115 2000-Current.

18-0618
EXHAUST MANIFOLD GASKET
Replaces: 68V-45123-00-00

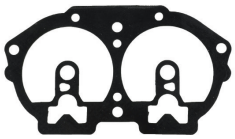
18-0619
EXHAUST TUBE SEAL
Replaces: 69J-41138-00-00

18-0656
EXHAUST TUBE SEAL
Replaces: 69J-45123-00-00

18-0755
CRANKCASE DRAIN GASKET
Replaces: 90430-14M09-00, 904-30142-28-00, 90430-14228-00
Fits: Four-Stroke 9.9hp.- 300hp. / 1999 - Current

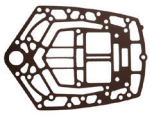


18-0849
FUEL PUMP MOUNTING GASKET
Replaces: 650-24431-A0-00



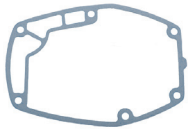
18-0856-1
GASKET
Replaces: 64D-14384-01-00

18-99000
EXHAUST MANIFOLD GASKET
Replaces: 61A-41134-A0
Fits: 225(1994-95), 250(1992-95), L225 (1994-99), L250(1992-99), LX225(2000-03), LX250(2000-03), LZ250(2003.-05), LZ300 (2004-05), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX250 (2000-04), VZ200(2005), VZ225(2003-05), VZ250(2003-05), VZ300(2004-05), Z250(2003-05), Z300(2004-05)



18-99001
UPPER CASING GASKET
Replaces: 61A-45114-A0
Fits: 225(1994-95), 250(1992-95), L225 (1994-99), L250(1992-99), LX225(2000-03), LX250(2000-03), S225(1996-99), S250 (1996-99), SX225(2000-03), SX250 (2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04)

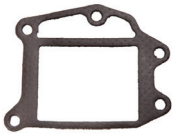
18-99002
EXHAUST MANIFOLD GASKET
Replaces: 62Y-41133-00
Fits: F25(1998-00), F40(1999), F50(1995-00), T50(1996-00)



18-99003
EXHAUST GASKET
Replaces: 62Y-41134-01
Fits: F30(2002-05), F40(2002-08), F50(2002-04), F60(2002-04), T25(2002-05), T50(2002-04)

18-99004
UPPER CASING GASKET
Replaces: 63D-45114-A0
Fits: 40(1995-05), 50(1995-09), C40(1997-03), C50(1998-01), P40(1998), P50(1995-96)

18-99005
MUFFLER GASKET
Replaces: 63D-45123-00
Fits: 40(1995-05), 50(1995-09), C40(1997-03), C50(1998-01), P40(1998), P50(1995-96)

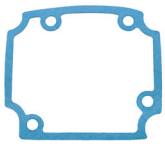


18-99006
EXHAUST MANIFOLD GASKET
Replaces: 63V-41133-A1
Fits: 9.9(1997-09), 15(1997-09)

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

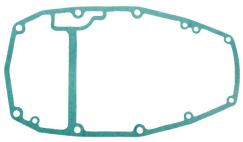
18-99008
EXHAUST MANIFOLD GASKET
Replaces: 64J-41133-10
Fits: F40(2008-10), F60(2002-04), T25(2009-10), T60(2003-04)

18-99009
MUFFLER GASKET
Replaces: 663-45123-00
Fits: (1985-94), (1984-94), C55(1991-95), CV55(1989-90), E48(1995-00), F40(1999), F50(1995-04), P50(1991-94), PR50(1989), PRO 50(1987-90), T50(1996-04)

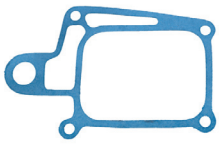


18-99010
EXHAUST MANIFOLD GASKET
Replaces: 664-41134-A0
Fits: C25(1992-97), C30(1992-97)

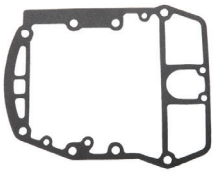
18-99012
EXHAUST MANIFOLD GASKET
Replaces: 66M-41133-00
Fits: F15(1998-04)



18-99013
UPPER CASING GASKET
Replaces: 66M-45113-00
Fits: F9.9 (2005-06), F15(1998-05), T9.9(2005-06)



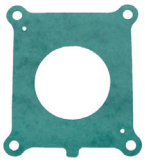
18-99014
EXHAUST MANIFOLD GASKET
Replaces: 676-41133-A0
Fits: C40(1992-97)



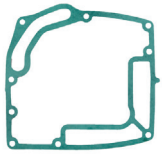
18-99015
UPPER CASING GASKET
Replaces: 676-45114-A0
Fits: C40(1991-97), CV40(1990)

18-99016
EXHAUST MANIFOLD GASKET
Replaces: 67C-41133-00
Fits: F25(2001-05, 2009-10), F30(2001-05), F40(2000-08), F50(2001-04), T25(2005-06)

18-99017
MUFFLER GASKET
Replaces: 67C-45123-00
Fits: F30(2001-05), F40(2000-10), F60(2002-04), T25(2001-06, 2009-10), T60(2003-04)

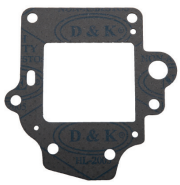


18-99018
EXHAUST MANIFOLD GASKET
Replaces: 67F-41133-A1
Fits: F75(2003-10), F90(2004-10), F115(2004-10), LF115(2004-10)

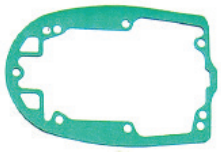


18-99019
EXHAUST MANIFOLD GASKET
Replaces: 67F-41134-A0
Fits: F75(2003-10), F80(1999-03), F90(2003-10), F100(1999-03), F115(2000-10), LF115(2000-10)

18-99020
MUFFLER GASKET
Replaces: 67F-45123-00
Fits: F75(2003-10), F80(1999-03), F90(2003-10), F100(1999-03)

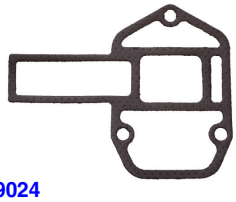


18-99021
EXHAUST MANIFOLD GASKET
Replaces: 682-41133-A0
Fits: 9.9(1992-95), 15(1992-95)

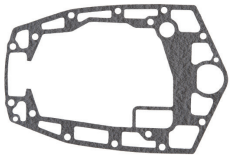


18-99022
UPPER CASING GASKET
Replaces: 682-45113-A1
Fits: 9.9(1984-95), 15(1984-95)

18-99023
EXHAUST MANIFOLD GASKET
Replaces: 688-41133-00
Fits: 90(1984-09), B90(1997-99), C75(1994-96, 98-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)

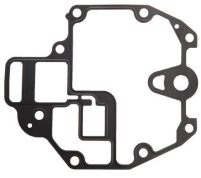


18-99024
EXHAUST MANIFOLD GASKET
Replaces: 688-41134-A0
Fits: 90(1984-09), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)

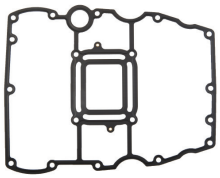


18-99025
UPPER CASING GASKET
Replaces: 688-45114-A1
Fits: 90(1984-09), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)

18-99026
MUFFLER GASKET
Replaces: 688-45123-00
Fits: 90(1984-09), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), CV85(1989-90), E75(1995-00), P75(1996-99)



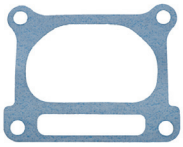
18-99027
OIL PAN GASKET
Replaces: 68T-13475-00
Fits: F6(2001-08), F8(2001-10), F9.9(2007, 2010), T8(2001-10), T9.9(2007-10)



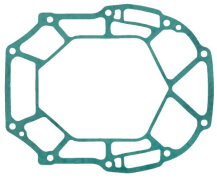
18-99028
OIL PAN GASKET
Replaces: 68V-15312-00
Fits: F75(2003-10), F90(2004-10), F115(2004-10), LF115(2004-10)

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

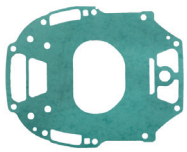
18-99030
UPPER CASING GASKET
Replaces: 697-45114-A0
Fits: E48(1995-00), C55(1992-95)



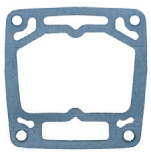
18-99032
EXHAUST MANIFOLD GASKET
Replaces: 69J-41134-A0
Fits: F200(2002-05), F225(2002-05), LF200(2002-05), LF225(2002-05)



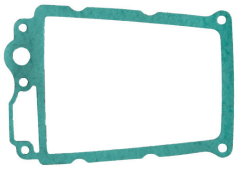
18-99033
EXHAUST MANIFOLD GASKET
Replaces: 69J-41135-A0
Fits: F200(2002-10), F225(2002-10), F250(2005-10), LF200(2002-10), LF225(2002-10), LF250(2005-10)



18-99034
EXHAUST MANIFOLD GASKET
Replaces: 69J-41136-A0
Fits: F200(2002-05), F225(2002-05), F250(2005), LF200(2002-05), LF225(2002-05), LF250(2005)

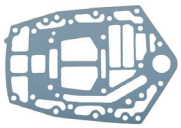


18-99037
EXHAUST MANIFOLD GASKET
Replaces: 6E5-41134-A0
Fits: 115(1992-09), 130(1992-04), B115(1998-99), C115 (1992-00), L130(1994-01), P115(1993-96), S115(1996-99), S130(1996-99)



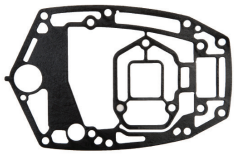
18-99038
EXHAUST MANIFOLD GASKET
Replaces: 6E5-41135-A0
Fits: 115(1992-09), 130(1992-04), 150(1992-09), 175(1992-95, 2000), 200 (1992-98), 225(1992-97), B115(1998-99), C115(1992-00), C150(1996-99), D150(1997-99), DX150(1999-05), L150(1992-01), L200(1992-99), LX150 (1999-01), LX200(1999-01), LZ150(2000-05), LZ200(2000-10), P115(1993-96), P150(1992-99), P175(1994-99), P200(1992-99), PX150 (1999), S115 (1996-99), S130(1996-99), S150(1996-99), S175(1996-99), S200(1996-99), SX150(1999-04), SX200(1999-05), V150(2000-08), V175(2000), VX150(2000-04), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)

18-99039
EXHAUST MANIFOLD GASKET
Replaces: 6G5-41134-A1
Fits: 115(2003-04), 130(2003-04), 150 (2003-09), DX150(2003-05), LZ150(2003-05), LZ200(2003-10), SX150(2003-04), SX200(2003-05), V150(2003-08), VX150 (2003-04), VZ150(2003-10), VZ175(2003-10), VZ200(2003-04), Z150(2003-05), Z175(2003-05), Z200(2003-10)



18-99040
UPPER CASING GASKET
Replaces: 6G5-45114-A1
Fits: 115(2003-09), 130(2003-04), 150(2003-09), DX150(2003-05), LZ150(2003-05), LZ200(2003-10), SX150(2003-04), SX200(2003-05), V150(2003-08), VX150(2003-04), VZ150(2003-10), VZ175(2003-10), VZ200(2003-04), Z150(2003-05), Z175(2003-05), Z200(2003-10)

18-99045
UPPER CASING GASKET
Replaces: 6G8-45113-A1
Fits: F9.9(1997-05), T9.9(1995-05)



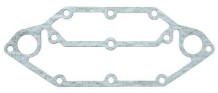
18-99046
UPPER CASING GASKET
Replaces: 6H3-45114-A1
Fits: 60(2002-05), 70(1984-069), C60(1996-01), C70(2001-02), E60(1995-00), P60(1991-99)

18-99047
MUFFLER GASKET
Replaces: 6H3-45123-00
Fits: 60(2001-05), 70(1984-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)

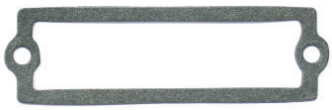
18-99049
REED GASKET
Replaces: 60V-13621-A0
Fits: LZ250(2003-05), LZ300(2004-06), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)

18-99050
INTAKE GASKET
Replaces: 60V-13645-00
Fits: LZ250(2003-05), LZ300 (2004-06), VZ200(2005-09), VZ225(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)

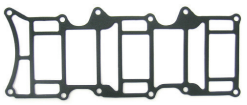
18-99051
VALVE COVER GASKET
Replaces: 61A-11193-A1
Fits: L225(1996-99), L250(1996-99), LX225(2000-03), LX250(2000-03), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04)



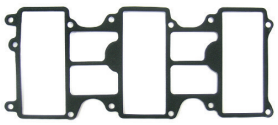
18-99052
SIDE COVER GASKET
Replaces: 61A-11381-A0
Fits: 225(1994-95), 250(1992-95), L225(1994-99), L250(1992-99), LX225(2000-03), LX250(2000-03), S225(1996-99), S250(1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04)



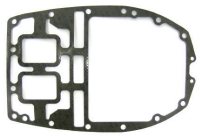
18-99053
INTAKE GASKET
Replaces: 61A-13621-A0
Fits: 225(1994-95), 250(1992-95), DX150(1999-05), L225(1994-99), L250(1992-99), LX150(1999-01), LX200(1999-01), LX225(2000-03), LX250(2000-03), LZ150(2000-05), LZ200(2000-10), PX150(1999), S225(1996-99), S250(1996-99), SX150(1999-04), SX200(1999-05), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX150(2000-04), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)



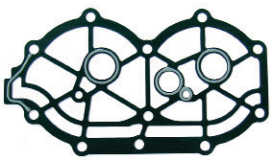
18-99054
INTAKE GASKET
Replaces: 61A-13645-00
Fits: 225(1994-95), 250(1990-95), L225(1994-96), L250(1990-96), S225(1996), S250(1996)



18-99055
MANIFOLD GASKET
Replaces: 61A-13646-00
Fits: 225(1994-95), 250(1990-95), L225(1994-96), L250(1990-96), S225(1996), S250(1996)



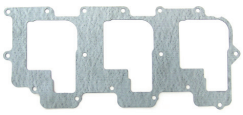
18-99056
BASE GASKET
Replaces: 61A-45113-A0
Fits: 225(1994-95), 250(1990-95), L225(1994-99), L250(1990- 99), LX225(2000-03), LX250 (2000-03), S225(1996-99), S250 (1996-99), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX200(2000-05), VX225(2000-04), VX250(2002-04)



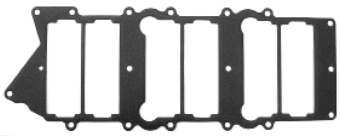
18-99057
VALVE COVER GASKET
Replaces: 61T-11193-A1
Fits: C30(1993-97)

18-0242
VALVE SEAT GASKET
Replaces: 663-13622-00-00, 663-13622-A0-00

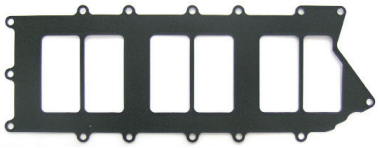
SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-99064
INTAKE GASKET
Replaces: 64E-13645-A0
Fits: 150(1996-99), 200(1996-98), 225(1996-97), D150(1997-99), L150(1996-99), L200(1996-99), P150(1996-99), P175(1996-99), P200(1996-99), S150(1996-99), S175(1996-99), V150(2000-08), V175(2000)

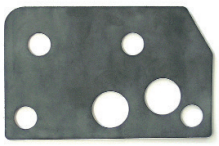


18-99066
INTAKE GASKET
Replaces: 65L-13645-00
Fits: DX150(1999-05), L225(1997-99), L250(1997-99), LX150(1999-01), LX200(1999-01), LX225 (2000-03), LX250(2000-03), LZ150(2000-05), LZ200(2000-10), PX150(1999), S225(1997-99), S250(1997-99), SX150(1999-04), SX200(1999-05), SX200(2000-03), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX150(2000-04), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)

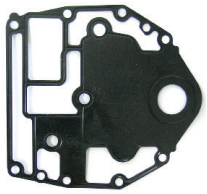


18-99067
INTAKE GASKET
Replaces: 65L-13646-00
Fits: DX150(1999-05), L225(1997-99), L250(1997-99), LX150(1999-01), LX200(1999-01), LX225(2000-03), LX250(2000-03), LZ150(2000-05), LZ200(2000-10), PX150(1999), S225(1997-99), S250(1997-99), SX150(1999-04), SX200(1999-05), SX200(2000-03), SX225(2000-03), SX250(2000-03), V200(1998-99), V225(1998-99), VX150(2000-04), VX200(2000-05), VX225(2000-04), VX250(2002-04), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)

18-99063
LOWER CASING GASKET
Replaces: 63V-45315-A0
Fits: 9.9(1996-09), 15(1996-09), F9.9(2005-06), F15(1998-05), T9.9(2005-06)



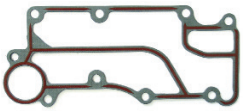
18-99068
BREATHER COVER GASKET
Replaces: 65W-11169-00
Fits: F25(1998-01), T25(2001)



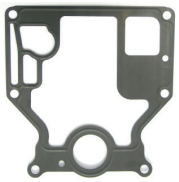
18-99069
BASE GASKET
Replaces: 65W-11351-00
Fits: F25(1998-02), T25(2001-02)

18-99070
CRANKCASE GASKET
Replaces: 65W-11356-00
Fits: F25(1998-05), T25(2001-06)

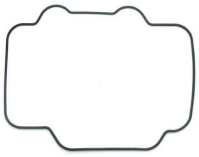
18-99071
GASKET
Replaces: 65W-14457-10
Fits: F25(1999-05), T25(2001-06)



18-99072
EXHAUST GASKET
Replaces: 65W-41114-00
Fits: F25(1998-05), T25(2001-06)



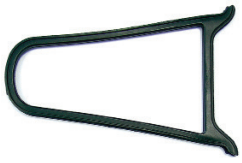
18-99074
BASE GASKET
Replaces: 66M-11351-10
Fits: F9.9(2005-06), F15(2005), T9.9(2005-06)



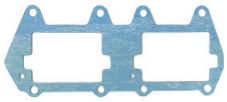
18-99075
CYLIDER COVER GASKET
Replaces: 66M-11356-00
Fits: F9.9(2005-06), F15(1998-05), T9.9(2005-06)

18-99076
WATER PUMP GASKET
Replaces: 66M-13329-10
Fits: F9.9(2005-06), F15(2001-05), T9.9(2005-06)

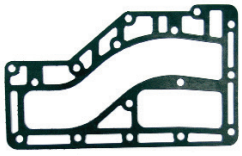
18-99078
GASKET
Replaces: 66M-41138-00
Fits: F15(1998-04)



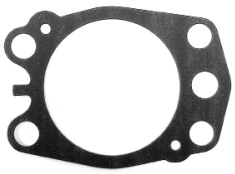
18-99079
UPPER CASING GASKET
Replaces: 66M-45115-00
Fits: F9.9(2005-06), F15(1998-05), T9.9(2005-06)



18-99080
INTAKE GASKET
Replaces: 676-13646-A0
Fits: C40(1991-97), CV40(1990)



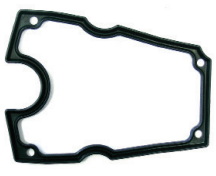
18-99081
EXHAUST GASKET
Replaces: 676-41112-A0
Fits: C40(1991-97), CV40(1990)



18-99082
WATER PUMP GASKET
Replaces: 676-44315-A1
Fits: C40(1991-97), CV40(1990)

18-99083
WATER PUMP GASKET
Replaces: 676-44324-A0
Fits: C40(1991-97), CV40(1990)

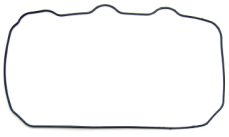
18-99084
EXHAUST GASKET
Replaces: 676-45127-00
Fits: C40(1991-97), CV40(1990)



18-99085
EXHAUST GASKET
Replaces: 676-45128-00
Fits: C40(1991-97), CV40(1990)

18-99086
WATER PUMP GASKET
Replaces: 679-44316-A0
Fits: C40(1991-97), CV40(1990)

18-99087
LOWER CASING GASKET
Replaces: 679-45315-A0
Fits: C40(1991-94), CV40(1990)

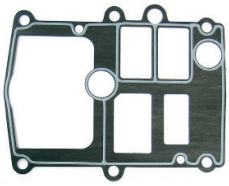


18-99088
CYLIDER COVER GASKET
Replaces: 67C-11356-00
Fits: F30(2001-05), F40(2000-08)

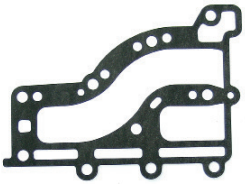
SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

18-99089
EXHAUST GASKET
Replaces: 67C-41114-00
Fits: F30(2001), F40(2000-01)

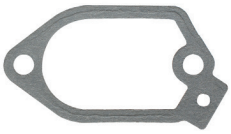
18-99091
GASKET
Replaces: 67C-45113-00
Fits: F25(2001), F30(2001), F40(2000-01), t25(2001)



18-99095
BASE GASKET
Replaces: 682-11351-A0
Fits: 9.9(1984-95), 15(1984-95)



18-99096
GASKET
Replaces: 682-41112-A1
Fits: 9.9(1984-95), 15(1984-95)

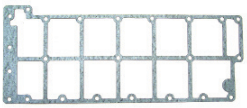


18-60508
THERMOSTAT GASKET
Replaces: 60V-12414-A0-00
Fits: Yamaha LZ250(2003-05), LZ300(2004-06), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)

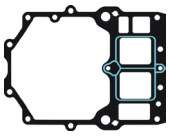
18-99098
INTAKE GASKET
Replaces: 688-13621-A1
Fits: 90(1992-09), B90(1997-99), C75(1994-99), C80(1997), C85(1992-96), C90(1997-01), E75(1995-00), P75(1996-99)

18-99099
VALVE COVER GASKET
Replaces: 68F-11193-01
Fits: LZ150(2000-05), LZ200(2000-08), VZ150(2000-08), VZ175(2001-08), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-08)

18-99100
GASKET
Replaces: 68F-11381-00
Fits: LZ150(2000-05), LZ200(2000-10), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)

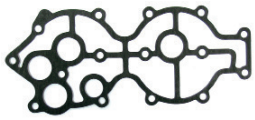


18-99101
EXHAUST GASKET
Replaces: 68F-41114-00
Fits: LZ150(2000-05), LZ200(2000-10), VZ150(2000-10), VZ175(2001-10), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-10)

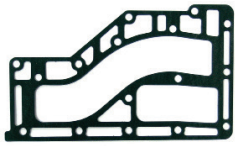


18-99102
BASE GASKET
Replaces: 68F-45113-00
Fits: 150(2004-08), DX150(2004-05), LZ150(2000-05), LZ200(2000-08), SX150(2004), SX200(2004-05), V150(2004-08), VX150(2004), VZ150(2000-08), VZ175(2001-08), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-08)

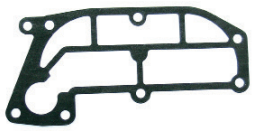
18-99105
INTAKE GASKET
Replaces: 6E5-13621-A1
Fits: 115(1992-09), 130(1992-04), 150(1992-09), 175(1992-95, 2000), 200(1992-98), B115(1998-969), C115(1992-00), C150(1996-99), L130(1992-01), L150(1992-99), L200(1992-98), P115(1993-96), P150(1993), S115(1996-99), S130(1996-99), S150(1996-99), S175(1996-99), S200(1996-99)



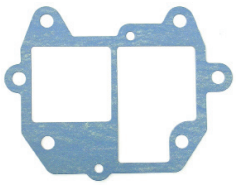
18-99106
VALVE COVER GASKET
Replaces: 6E9-11193-A0
Fits: C40(1991-97), CV40(1990)



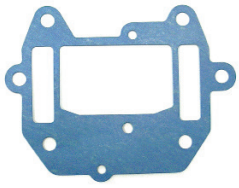
18-99107
EXHAUST GASKET
Replaces: 6E9-41114-A0
Fits: C40(1992-97)



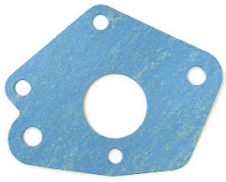
18-99108
VALVE COVER GASKET
Replaces: 6G1-11193-A1
Fits: 6(1986-00), 8(1984-09)



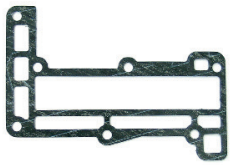
18-99109
REED GASKET
Replaces: 6G1-13621-A1
Fits: 6(1991-00), 8(1991-09)



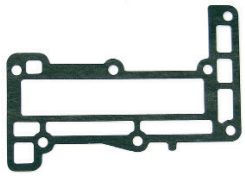
18-99110
INTAKE GASKET
Replaces: 6G1-13645-A1
Fits: 6(1991-00), 8(1991-09)



18-99111
INTAKE GASKET
Replaces: 6G1-14198-A1
Fits: 6(1986-00), 8(1984-09)

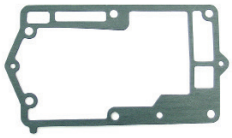


18-99112
EXHAUST GASKET
Replaces: 6G1-41112-A1
Fits: 6(1986-00), 8(1984-09)



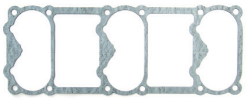
18-99113
EXHAUST GASKET
Replaces: 6G1-41114-A0
Fits: 6(1991-00), 8(1991-09)

18-99114
EXHAUST GASKET
Replaces: 6G1-41133-A0
Fits: 6(1992-00), 8(1992-09)

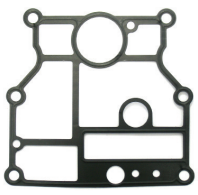


18-99115
BASE GASKET
Replaces: 6G1-45113-A1
Fits: 6(1986-00), 8(1984-09)

18-99116
WATER PUMP GASKET
Replaces: 6G1-45315-A0
Fits: 6(1986-00), 8(1984-09)



18-99118
CARBURETOR GASKET
Replaces: 6G5-14483-A1
Fits: C150(1996-99)



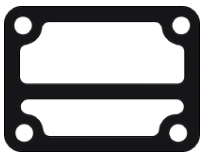
18-99119
BASE GASKET
Replaces: 6G8-11351-A0
Fits: F9.9(1985-05), FT9.9(1985-90), T9.9(1991-05)

18-99120
THERMOSTAT GASKET
Replaces: 6G8-12414-A0
Fits: F6(2001-04), F8(2001-04), F9.9(1985-05, 2007, 2010), FT9.9(1985-90), T8(2001-04), T9.9(1991-05, 2007-10)

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

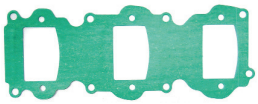
18-99121
INTAKE GASKET
Replaces: 6G8-13646-A0
Fits: F9.9(1985-05), FT9.9(1985-90), T9.9(1991-05)

18-99122
INTAKE GASKET
Replaces: 6G8-14198-A0
Fits: F9.9(1992-05), T9.9(1992-05)



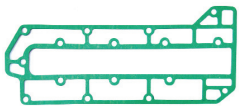
18-99123
GASKET
Replaces: 6G8-15374-00
Fits: F9.9(1985-05), FT9.9(1985-90), T9.9(1991-05)

18-99124
THERMOSTAT GASKET
Replaces: 6H3-12414-A1
Fits: 60(2001-05), 70(1984-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)

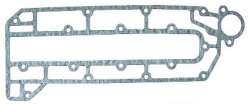


18-99125
INTAKE GASKET
Replaces: 6H3-13622-00
Fits: 70(1985-91), P60(1991)

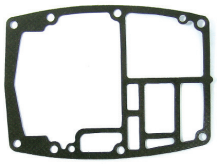
18-99126
INTAKE GASKET
Replaces: 6H3-14198-01
Fits: 70(1984-91), P60(1991)



18-99128
EXHAUST GASKET
Replaces: 6H3-41114-A0
Fits: 60(2001-05), 70(1992-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1992-99)



18-99129
EXHAUST GASKET
Replaces: 6H3-41112-A0
Fits: 60(2001-05), 70(1986-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)

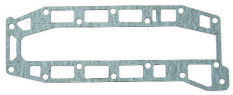


18-99130
EXHAUST GASKET
Replaces: 6H3-45113-A0
Fits: 60(2001-025), 70(1984-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)

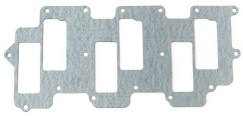
18-99132
REED GASKET
Replaces: 6H4-13621-A1
Fits: 40(1984-05), 50(1984-09), C40(1997-03), C50(1998-01), P40(1998), P50(1991-96), PR50(1989), Pro 50(1987-90)

18-99133
GASKET
Replaces: 6H4-14198-01
Fits: 40(1989-05), 50(1989-09), C40(1997-03), C50(1998-01), P40(1998), P50(1991-96), PR50(1989), Pro 50(1989-90)

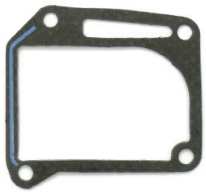
18-99134
END CAP GASKET
Replaces: 6H4-15369-A1
Fits: 40(1984-01), 50(1984-09), C40(1997-03), C50(1998-01), P40(1998), P50(1991-96), PR50(1989), Pro 50(1987-90)



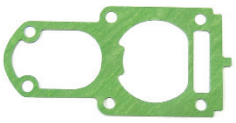
18-99135
EXHAUST GASKET
Replaces: 6H4-41112-A0
Fits: 40(1992-05), 50(1992-09), C40(1997-03), C50(1998-01), P40(1998), P50(1992-96)



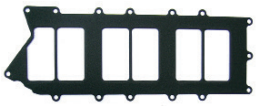
18-99136
INTAKE GASKET
Replaces: 6K7-13646-A1
Fits: 225(1990-95), P150(1994-95), P175(1994-95), P200(1992-95), V6 Excel(1987-89)



18-99137
EXHAUST GASKET
Replaces: 6L2-41133-A2
Fits: 25(2004-08)



18-99138
WATER PUMP GASKET
Replaces: 6L2-45315-A0
Fits: 20(1996-97), 25(1992-09)



18-99139
INTAKE GASKET
Replaces: 6OV-13646-00
Fits: LZ250(2003-05), LZ300 (2004-06), VZ200(2005-09), VZ225(2003-09), VZ250(2003-09), VZ300(2004-09), Z250(2003-05), Z300(2004-06)

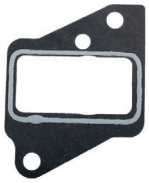
18-99140
HEAD GASKET
Replaces: 63V-11181-A1, 63V-11181-A2
Fits: 9.9(1997-08), 15(1997-08)

18-99141
COVER GASKET
Replaces: 6H3-11193-A1
Fits: 60(2001-05), 70(1984-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1991-99)

18-99142
THERMOSTAT GASKET
Replaces: 6E9-12414-A0, 6E9-12414-A1
Fits: C40(1992-97)

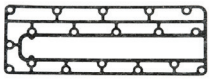
18-99143
VALVE SEAL GASKET
Replaces: 6H3-13621-A1
Fits: 60(2001-05), 70(1992-09), C60(1996-01), C70(2000-01), E60(1995-00), P60(1992-99)

18-99144
MIXING COVER GASKET
Replaces: 6E7-14227-00
Fits: 9.9(1984-95), 15(1984-95)



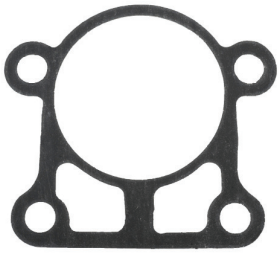
18-99145
CARBURETOR GASKET
Replaces: 677-14198-00, 677-14198-A1
Fits: 9.9(1984-91), 15(1984-91)

18-99147
FUEL PUMP GASKET
Replaces: 6G1-24431-01
Fits: 3(1990-02), 6(1990-00), 8(1990-09), 9.9(1996-09), 15(1996-09)

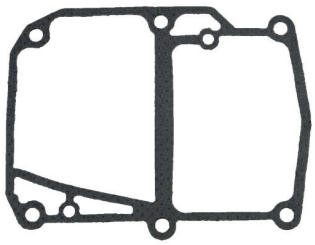


18-99148
OUTER EXHAUST COVER GASKET
Replaces: 688-41114-A0
Fits: 90(1992-09), B90(1998-99), C75(1994-99), C80(1997), C85(1992-96), C90(1997-01), E75(1995-00), P75(1996-99)

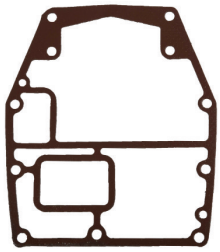
SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS



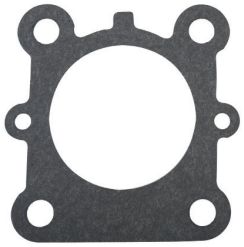
18-99149
WATER PUMP GASKET
Replaces: 663-44316-A0
Fits: 25(1997-02), 30(1992-01), 40(1992-94), 50(1992-94), C30(1995), C55(1992-95), E48(1995-00), P50(1992-94)



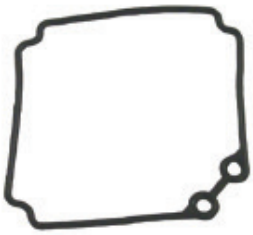
18-99150
UPPER CASING GASKET
Replaces: 63V-45113-A1
Fits: 9.9(1997-09), 15(1997-09)



18-99151
UPPER CASING GASKET
Replaces: 688-45113-A0
Fits: 90(1984-09), B90(1997-99), C75(1994-99), C80(1997), C85(1991-96), C90(1997-01), C85(1989-90), E75(1995-00), P75(1996-99)



18-99152
LOWER CASING GASKET
Replaces: 683-45315-A0
Fits: 9.9(1984-95), 15(1984-95), F9.9(1986-05)

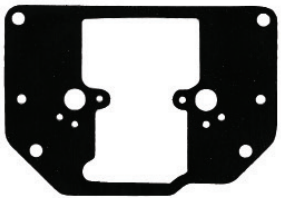


18-0765
FLOAT CHAMBER GASKET
Replaces: 6L2-14384-00-00

PKG. OF 2

18-0775
18-0775-9①
CARB MOUNTING GASKET
Replaces: 648-14198-A0-00

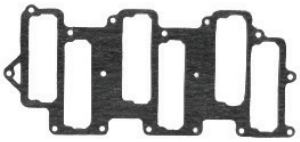
18-0785
CARB MOUNTING GASKET
Replaces: 6E5-14198-A1-00



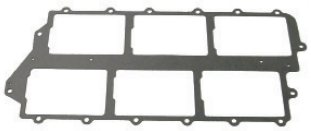
18-0786
FLOAT CHAMBER GASKET
Replaces: 6E5-14384-02-00

18-2592
FLOAT BOWL GASKET
Replaces: 6E5-14384-03-00
For: V-4 Outboards: 115, 130, 150, 175, 200, 225 (1986-96) V-6 Special & Excel (1986-89)

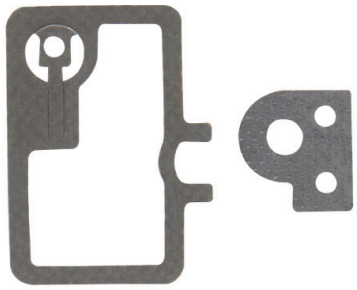
18-0840-1
FLOAT CHAMBER GASKET
Replaces: 676-14984-00-00



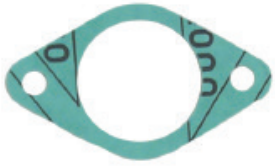
18-0807-1
REED PLATE GASKET
Replaces: 6K7-13645-A1-00



18-0809
REED BLOCK GASKET
Replaces: 6G5-13645-A1-00



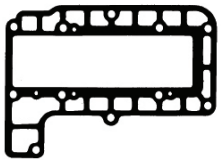
18-64415
O_2 SENSOR KIT
Replaces: 68F-W1135-00-00
Fits: Yamaha DX150(2001-05), LX150(2001), LX200(2001), LX225(2001-02), LX250(2001-02), LZ150(2000-05), LZ200(2000-12), SX150(2001-04), SX200(2001-05), SX225(2001-02), SX250(2001-02), VX150(2001-04), VX200(2001-02), VX225(2001-02), VZ150(2000-14), VZ175(2001-12), VZ200(2001-04), Z150(2000-05), Z175(2001-05), Z200(2000-12)



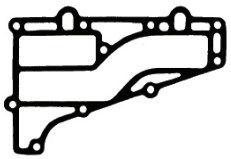
18-0808
PRESSURE CONTROL VALVE GASKET
Replaces: 6G5-11382-A1-00

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

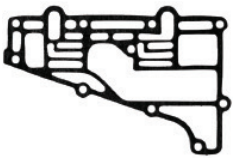
① Priced per Package



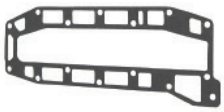
18-0250
EXHAUST COVER GASKET
Replaces: 664-41114-A0-00



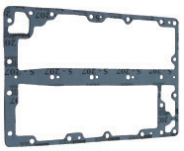
18-0743
INNER EXHAUST COVER GASKET
Replaces: 6L2-41112-A1-00



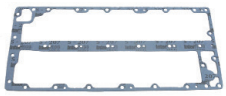
18-0744
OUTER EXHAUST COVER GASKET
Replaces: 6L2-41114-A1-00



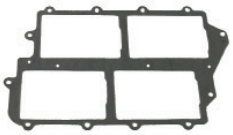
18-0798
EXHAUST COVER GASKET
Replaces: 6H4-41114-A0-00



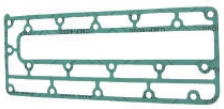
18-0799
EXHAUST COVER GASKET
Replaces: 6E5-41112-A1-00



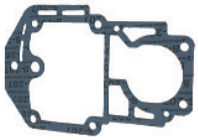
18-0812
EXHAUST COVER GASKET
Replaces: 6G5-41112-A1-00



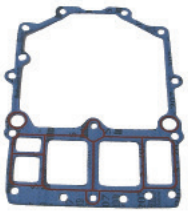
18-0823
EXHAUST MANIFOLD GASKET
Replaces: 6E5-13645-A1-00



18-0847
EXHAUST COVER GASKET
Replaces: 688-41112-A0-00
Fits: 90 HP



18-0739
UPPER CASING GASKET
Replaces: 689-45113-A1-00



18-0813
POWERHEAD BASE GASKET
Replaces: 6G5-45113-A0-00

18-0232
COVER GASKET
Replaces: 655-12414-A1-00

18-0782
COVER GASKET
Replaces: 6E5-11381-A1-00

18-0829
COVER GASKET
Replaces: 61A-12414-A0-00
6J8-12414-A0-00

18-99127
THERMOSTAT GASKET
Replaces: 63P-12414-00-00
Fits: F150/LF150 (2004-11), F150A/LF150A (2012-14), F150B/LF150B (2015-18)

18-0754
THERMOSTAT GASKET
Replaces: 68D-E2414-A0-00
Fits: F2.5MSH-0405, F2.5MSH-0406, F2.5MSH-0407, F2.5MSH0608, F2.5MSHD-2007

18-0835
THERMOSTAT GASKET
Replaces: 62Y-12414-00-00
Fits: F 9.9, T9.9 (2005-06), 15 (2006), F15, F25 (1998-06), T25, F30 (2001-06), F40 4cyl (1999), F40 3cyl (2000-06), F50 (1996-06), T50 (1996-06), F60 (2002-06), T60 (2003-06)

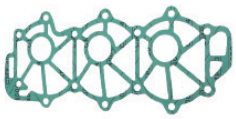
18-0836
THERMOSTAT GASKET
Replaces: 682-12414-A1-00
Fits: 9.9, 15 (1984-06)

18-0844
THERMOSTAT GASKET
Replaces: 688-12414-A1-00
Fits: 90 HP V-4, V-6

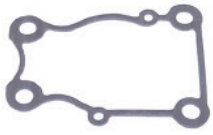
18-0767
WATER JACKET GASKET
Replaces: 688-11193-01-00
Fits: 90 HP

18-0779
WATER JACKET GASKET
Replaces: 6G5-11193-A0-00

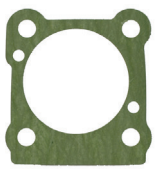
18-0781
WATER JACKET GASKET
Replaces: 6E5-11193-A0-00



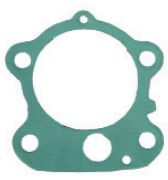
18-0815
WATER JACKET GASKET
Replaces: 6H4-11193-A1-00



18-0483
PUMP CASE GASKET
Replaces: 63D-44316-00-00
Fits: 40 (1995-04), 50 (1995-97, 1999-04)

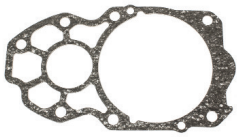


18-0753
WATER PUMP GASKET
Replaces: 6G1-44315-A0-00
Fits: 6 (1986-00), 8 (1984-05)



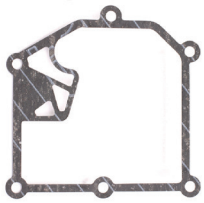
18-0239
WATER PUMP GASKET
Replaces: 688-44315-A0-00

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

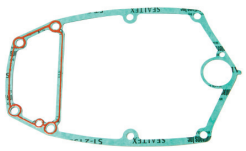


18-3458
WATER PUMP GASKET
Replaces: 6CE-44315-00-00
Fits: F225 (2010-15), F250 (2010), F250 (2010-15), F300 (2007-15), F350 (2007-15), FL250 (2010), FL300 (2010), FL350 (2010), LF225 (2010-15), LF250 (2010-15), LF300 (2007-15), LF350 (2007-15), VF250 (2015)

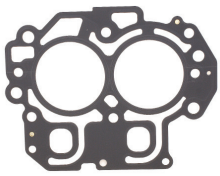
18-60512
BREATHER GASKET
Replaces: 68D-E1169-A0-00
Fits: Yamaha F4(2002-08)



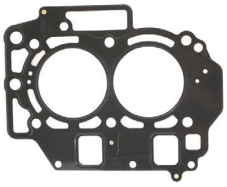
18-60521
CYLINDER COVER GASKET
Replaces: 69M-11196-A0-00
Fits: Yamaha F2.5(2003-14), F4(1999-14), F6(2009-14)



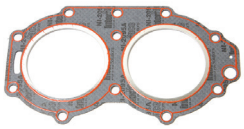
18-60529
EXHAUST MANIFOLD GASKET
Replaces: 66T-41133-A0-00
Fits: Yamaha T40/T30 Enduro Series



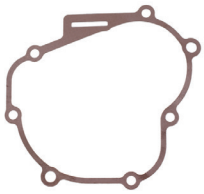
18-63966
CYLINDER HEAD GASKET
Replaces: 66M-11181-10-00
Fits: Yamaha F9.9(2005-06), F15(2005-06), T9.9(2005-06)



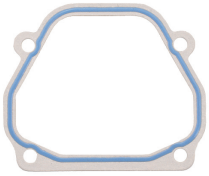
18-63968
CYLINDER HEAD GASKET
Replaces: 65W-11181-30-00
Fits: F25(2005), T25(2005-06)



18-60522
CYLINDER COVER GASKET
Replaces: 66T-11181-A0-00
Fits: Yamaha F2.5(2003-14), F4(1999-14), F6(2009-14)

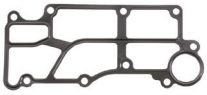


18-60518
CRANKCASE GASKET
Replaces: 68D-11351-A0-00
Fits: Yamaha F4(2002-08)

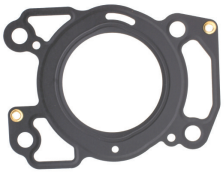


18-60519
CRANKCASE GASKET
Replaces: 68D-E1193-A0-00
Fits: Yamaha F4(2002-08)

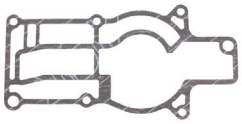
18-60530
EXHAUST OUTER COVER GASKET
Replaces: 66M-41114-01-00
Fits: Yamaha F9.9(2005-06), F15(2005-06), T9.9(2005-06)



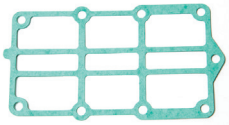
18-60531
EXHAUST OUTER COVER GASKET
Replaces: 65W-41114-01-00
Fits: Yamaha F25



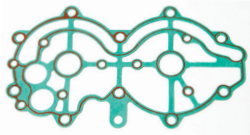
18-60523
CYLINDER COVER GASKET
Replaces: 69M-11181-00-00
Fits: Yamaha F2.5(2003 & Up)



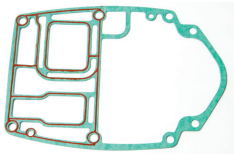
18-60527
ENGINE GASKET
Replaces: 67D-45113-A0-00
Fits: Yamaha F4(1999-08)



18-60532
EXHAUST OUTER COVER GASKET
Replaces: 66T-41114-A0-00
Fits: Yamaha T40/T30 Enduro Series



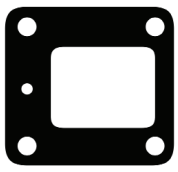
18-60520
CYLINDER COVER GASKET
Replaces: 66T-11193-A0-00
Fits: Yamaha T40/T30 Enduro Series



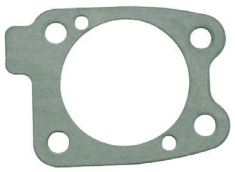
18-60528
ENGINE GASKET
Replaces: 66T-45113-A0-00
Fits: Yamaha T40/T30 Enduro Series

18-60534
MANIFOLD GASKET
Replaces: 66M-13645-00-00
Fits: Yamaha F9.9(2005-06), F15(1998-06), T9.9(2005-06)

18-60535
MANIFOLD GASKET
Replaces: 65W-13645-00-00
Fits: F25(1998-05), T25(2001-06)

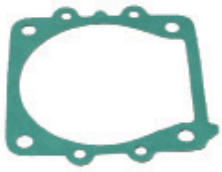


18-60540
THERMOSTAT GASKET
Replaces: 676-12414-A0-00
For: Yamaha T40/T30 Enduro Series



18-60541
WATER PUMP COVER GASKET
Replaces: 6BX-G4315-01-00
Fits: F4(2009-14), F6(2009-14)

18-0240
WATER PUMP GASKET
Replaces: 688-44316-A0-00

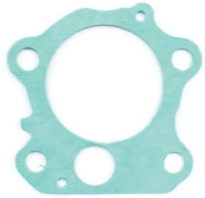


18-0244
WATER PUMP GASKET
Replaces: 6E5-44315-A0-00

18-0292
WEAR PLATE TO PUMP HOUSING GASKET
Replaces: 663-44315-A0-00

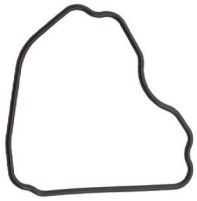
PKG. OF 2

18-0294
18-0294-9①
WEAR PLATE TO PUMP BASE GASKET
Replaces: 663-44324-A0-00



18-0756-1
WATER PUMP GASKET
Replaces: 6H3-44315-A0-00

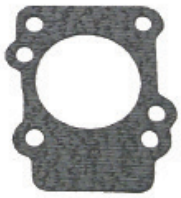
SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS



18-60513
BREATHER GASKET
Replaces: 66M-11357-00-00
Fits: Yamaha F9.9(2005-06), F15(1998-06), T9.9(2005-06)

18-0757
OUTER PLATE GASKET
Replaces: 6H3-44324-A0-00

PKG. OF 2



18-0768
18-0768-9①
WEAR PLATE GASKET
Replaces: 682-44315-A0-00

18-0826
DRAIN SCREW GASKET
Replaces: 90430-14115-00
Fits: 40-90 HP

18-1079
OIL SEAL PROTECTOR
Replaces: 6GD-G4325-00-00
Fits: 2(1984-85, 1988-89)

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

18-4274
PROP SPACER
Replaces: 688-45997-01-00

18-2448
LOWER UNIT FILL/DRAIN KIT
M8 - 1.25 thread
Fits: Yamaha, Nissan/Tohatsu, & Honda Lower Units

18-4698
18-46981-9①
(PKG. OF 50)
DRAIN FILL WASHER
Replaces: 90430-08020-00

18-2371
18-23711-9①
(PKG. OF 50)
DRAIN SCREW
M8 - 1.25 thread
Replaces: 90340-08002-00, 90340-08M04-00
Uses Gasket **18-4698**

18-2374
18-23741-9①
(PKG. OF 50)
MAGNETIC DRAIN SCREW
M8 - 1.25 thread
Replaces: 688-45341-00-00, 688-45341-10-00
Uses Gasket **18-4698**

18-2388
PROP SHAFT
Replaces: 688-45611-00-00
For: F40 (1999) F50(1999-00) C60/C70/C90 (2000-01) C75 (1994) C85 (1991-94)

18-2385
PROP SHAFT
Replaces: 6E5-45611-01-00
For: 115/130HP

RECOIL STARTER SPRINGS

18-51001
Replaces: 63V-15713-00-00
Fits: 9.9(1996-09), 15(1996-09), F6(2001-08), F8(2001-14), F9.9(2005-14), F15(1998-14), F20(2006-14), T8(2002-10), T9.9(2007-14)

18-51002
Replaces: 67D-15713-00-00
Fits: F2.5(2003-14), F4(1999-14), F6(2009-14)

18-51003
Replaces: 66T-15713-00-00
Fits: F25(2009-14), F30(2001-05), F40(2001-08)

Model	Year	Part #	Model	Year	Part #
40EJRP - 50TLHS	1984-1997	N/A	F115TLR	2006 & UP	18-2385
50ETSN - 50TLHS	1984-1994	N/A	F115TLRA - F115TLRZ	2001-2005	18-2385
T50TLRY - C90TLRZ	1989-2001	18-2388	F115TXR	2006 & UP	18-2385
50ETSK	1984-2001	18-2385	F115TXRA -200ETXN	1984-2004	18-2385
115TLR	2006 & UP	18-2385	V-6 SPECIAL	1985-1986	18-2385
115TLRA - 115TRR	1991-2005	18-2385	V-6 SPECIAL L	1984-1986	18-2385
115TXR	2006 & UP	18-2385	V-6 SPECIAL LK	1985	18-2385
115TXRA - 115TXRA	1991-2005	18-2385	V-6 SPECIAL X	1984-1986	18-2385
F115TJR	2006 & UP	18-2385	V-6 SPECIAL XK	1985	18-2385
F115TJRA - F115TJRD	2002-2005	18-2385			

18-2773
CARRIER BEARING
Replaces: 663-45331-00-94
For: E48 (1995, 1997-00) / C55 (1991-95)

18-2782
CARRIER BEARING
Replaces: 688-45331-00-94
For: F40 (1999) F50/T50 (1996-00) 60 (2002-03) C60 (1996-01) E60 (1995-99) P60 (1991-99) 70 (1984-03) C70 (2000-01) C75 (1994-96 / 1998-99) E75 (1995-00) P75 (1996-99) C80 (1997) C85 (1991-96)

① Priced per Package

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.

18-6118A①
CYLINDER BLOCK ANODE
Replaces: 68V-11325-01-00
Fits: F75-F250 / 2004 through April 2006 Production

18-6119A①
18-6119Z③
TRIM TAB ANODE
Replaces: 61A-45371-00-00

18-6120A①
18-6120Z③
GEARCASE ANODE
Replaces: 61N-45251-01-00

18-6121A①
18-6121Z③
TRIM TAB ANODE
Replaces: 6K1-45371-02-00
Fits: FL150 (2004-2005); L150 - L200 (1987-2002)

18-6122A①
18-6122Z③
TRIM TAB ANODE
Replaces:
69L-45371-00-00
Fits: VZ200 - VZ300 / 3.3L (2005-Current), VX225 - VX250 / 2.6L (2002-2005), Z250 - Z300 / 3.3L (2004-Current)

18-6246
TRIM TAB BOLT
Replaces: 90105-10M00-00
M10 - 1.25 x 45mm thread

③ **18-6034**
ANODE
Replaces: 6K1-45371-00-00
For use on lower drive 150,200 HP (1986)

② **18-6112**
③ **18-6035**
ANODE
Replaces: 6J9-45371-01-00
For: 150-200 HP

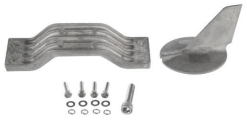
② **18-6111**
③ **18-6070**
ANODE
Replaces: 688-45371-02-00
For use on lower casing drive
For: 60, 70, 90HP (1984-04) C60, C75, C85, C90 (1994-01), E60, E75 (1995-00), F50 (1996-00), P60, P75 (1991-99), T50 (1996-00)

③ **18-6090**
ANODE
Replaces: 6G5-45251-01-00
For use on transom bracket
For: 115-225HP (1988-02)

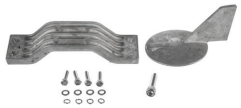
③ **18-6091**
ANODE
Replaces: 6H1-45251-02-00
For: 40-90 HP

③ **18-6096**
ANODE
Replaces: 664-45371-01-00
For: 20-50 HP

③ **18-6097**
ANODE
Replaces: 6E5-45371-00
For use on lower casing drive
For: 115, 130 HP(1984-04), V6 Special (1985-86)



① **18-6132A**
② **18-6132M**
ANODE
For: Yamaha 200-250 Outboards



① **18-6133A**
② **18-6133M**
ANODE
Fits: Yamaha 150-200 Outboards

18-6162A①
18-6162M②
ANODE KIT
Fits: Yamaha 60-90HP Engines

COTTER PINS

Part #	O.E. #	Pkg of
18-2380	91490-30030-00, 91401-30030-00, 91401-30028-00 91402-30028-09, 91402-30028-00, 91402-30022-09 91402-30022-00	10
18-3735	91490-40030-00	10
18-3748	91490-30045-00	5
18-73893	91490-25030-00	1

18-73891
PROP SPACER
Replaces: 68D-G5987-00-00
Fits: Yamaha F2.5(2001 & Up), F4(2001 & Up), F6(2006 & Up)

18-73914
PROP SPACER
Replaces: 670-45997-02-00
Fits: Yamaha 40-50(1984-05)

18-73918
PROP THRUST WASHER
Replaces: 63P-45987-00-00, 6E5-45987-01-00
Fits: Yamaha F115-F200(2004-14)

18-73979
PROP THRUST WASHER
Replaces: 6L2-45987-01-00
Fits: Yamaha 25(1988-09), 30(1990-02), C30(1994-97), F25(1998-14)

18-73978
PROP NUT WASHER
Replaces: 90201-08M54-00
Fits: Yamaha Multiple Applications

18-73990
PROP NUT KIT
Fits: Yamaha 40(1984-01), 50(1984-95), C55, F40-F50(1995-00)

18-73993
PROP NUT KIT
Fits: Yamaha F9.9/15

① Aluminum ② Magnesium ③ Zinc

18-73994
PROP NUT KIT
Fits: Yamaha F2.5/F4(2001 & Up), F6(2006 & Up)

18-73892
PROP NUT
Replaces: 6L5-45616-00-00
Fits: Yamaha 2.5-6(1988 & Up)

①**18-3781D** Display Package

18-3781
PROP NUT KIT
Replaces: 6H1-W4599-00-00
For: T50, C60, E60, P60, 70, C75, C80, C85, 90

— CONTAINS —

Part #	O.E. #	Desc.
18-3732	90171-16011-00	Prop Nut
18-4274	688-45997-01	Spacer
18-2380	91490-30030	Cotter Pin

①**18-3782D** Display Package

18-3782
PROP NUT KIT
Replaces: 6G5-W4599-00-00

— CONTAINS —

Part #	O.E. #	Desc.
18-3726	90171-18M04	Prop Nut
18-4274	688-45997-01	Spacer
18-3735	91490-40030	Cotter Pin

ALL V-4 & V-6 (Except D150)

18-3771
PROP NUT KIT
Replaces: 689-W4599-00

— CONTAINS —

Part #	O.E. #	Desc.
18-3791	689-45997-00	Spacer
18-3792	90171-14013-00	Prop Nut
18-2380	91490-30030-00	Cotter Pin

18-3709
PROP NUT
Replaces: 647-45616-02
Fits: 4(1984-91), 5(1984-85)

18-3726
PROP NUT
Replaces: 90171-18M04
For: All V-4 & V-6 (Except D150)

18-3732
PROP NUT
Replaces: 90171-16011-00
95307-16900-00
Fits: Yamaha 20-30 hp(1980 & Up)

18-73907
PROP NUT
Replaces: 90171-14056-00
Fits: Yamaha 20-30 HP (1980 & up)

18-3773
PROP NUT
Replaces: 90171-10M01
Fits: 6(1986-00), 8(1986-09), 9.9(1984-09), 15(1984-09), F6(2001-08), F8(2001-12), F9.9(1985-12), F15(1998-13), F20(2006-13)

18-3791
SPACER
Replaces: 689-45997-00

18-3792
PROP NUT
Replaces: 90171-14013-00, 90171-14056-00

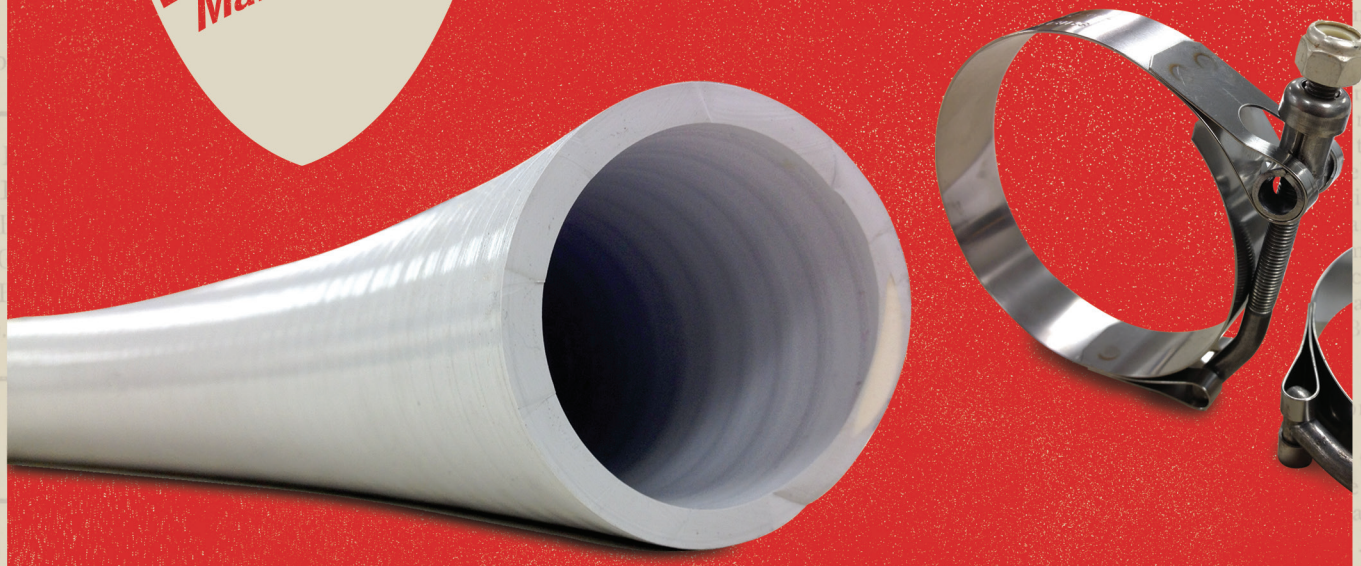
18-79989
TRAILERING STICKS
Fits: Most outboards over 150hp with three ram intrigrel tilt/trim.

HP/Model	Years	Nut #	Spacer #	Cotter Pin #	Kit #
2(6A1)	1984-95	—	—	18-3748	—
4(6E0)	1984-90	—	—	18-3748	—
4(6E0)	1991	—	—	18-2380	—
5	1984-85	—	—	18-3748	—
9.9(6GB)	1984-85	—	—	18-3748	—
20	1996-97	18-3792	18-3791	18-2380	18-3771
25(6H7)(6L2)	1984-09	18-3792	18-3791	18-2380	18-3771
C25(695)	1991-97	18-3792	18-3791	18-2380	18-3771
CV25	1990	18-3792	18-3791	18-2380	18-3771
F25	1998-05, 2009-10	18-3792	18-3791	18-2380	18-3771
30(689)(6J8)	1984-02	18-3792	18-3791	18-2380	18-3771
C30(689)(61T)	1991-97	18-3792	18-3791	18-2380	18-3771
CV30	1990	18-3792	18-3791	18-2380	18-3771
40(6H4)(63B,C,D)	1984-05	18-3732	—	18-2380	—
C40(6R6)	1990-03	18-3732	—	18-2380/18-3748	—
50(6H5)(62X)	1984-09	18-3732	—	18-2380/18-3748	—
PRO50(6H5)(62X)	1987-90	18-3732	—	18-2380	—
T50	2001-10	18-3732	18-3789	18-3735	18-3772
C55(697)	1991-95	18-3732	—	18-3735	—
60	2004-05	18-3732	18-3789	18-3735	18-3772
P60(6H2)	1991-99	18-3732	18-4274	18-3735	18-3781
T60	2003-10	18-3732	18-3789	18-3735	18-3772
70(6H3)	1984-03	18-3732	18-4274	18-3735	18-3781
70	2004-09	18-3732	18-3789	18-3735	18-3772
F70	2010	18-3732	18-3789	18-3735	18-3772
C75(692)	1994-99	18-3732	18-4274	18-3735	18-3781
F75	2003-10	18-3732	18-3789	18-3735	18-3772
F80	1999-03	18-3732	18-3789	18-3735	18-3772
C85(688)	1991-96	18-3732	18-4274	18-3735	18-3781
90(6H1)	1984-03	18-3732	18-4274	18-3735	18-3781
90	2004-09	18-3732	18-3789	18-3735	18-3772
F90	2003-10	18-3732	18-3789	18-3735	18-3772
F100	1999-03	18-3732	18-3789	18-3735	18-3772
115(6E5)(6N6)	1984-09	18-3726	18-4274	18-3735	18-3782
C115(6E5)	1991-00	18-3726	18-4274	18-3735	18-3782
P115(62A)	1993-96	18-3726	18-4274	18-3735	18-3782
130(6L1)(6N7)	1988-04	18-3726	18-4274	18-3735	18-3782
L130(6L6)(6N4)	1989-01	18-3726	18-4274	18-3735	18-3782
150(6G4)(6R2)	1984-09	18-3726	18-4274	18-3735	18-3782
PRO V 150, (6J9)(6N9)	1986-90	18-3726	18-4274	18-3735	18-3782
P150(6N9)	1991-99	18-3726	18-4274	18-3735	18-3782
L150(6RO)	1986-99	18-3726	18-4274	18-3735	18-3782
175(6G5)(6R3)	1984-00	18-3726	18-4274	18-3735	18-3782
P175(62H)	1994-99	18-3726	18-4274	18-3735	18-3782
200(6G6)(6R4)	1984-95	18-3726	18-4274	18-3735	18-3782
L200(6K1)(6R1)	1987-99	18-3726	18-4274	18-3735	18-3782
P200(61H)	1991-99	18-3726	18-4274	18-3735	18-3782
225(6R5)(62J)	1990-97	18-3726	18-4274	18-3735	18-3782
L225(62K)	1994-99	18-3726	18-4274	18-3735	18-3782
250(61A)	1990-95	18-3726	18-4274	18-3735	18-3782
L250(61B)	1990-99	18-3726	18-4274	18-3735	18-3782
V6 SPECIAL(6G7)	1984-86	18-3726	18-4274	18-3735	18-3782
V6 EXCEL(6K7)	1987-89	18-3726	18-4274	18-3735	18-3782

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② This product is priced per piece. To order price per package, please add -9 to the part number.

SHIELDS®
Marine Hose

QUALITY is ASSURED



Shields Marine manufactures a wide variety of hoses for applications onboard pleasure craft. Serving as conduits for fluids, air or exhaust, each Shields hose is designed for a specific application and meets strict standards set by the USCG, ABYC and other regulatory agencies.

Three of our marine exhaust hoses have qualified for Lloyd's Register Type Approval, meeting the highest standards of production quality.

See pages 63-109 for product offering.

Sierra
Marine Engine and Drive Parts

Lloyd's Register
TYPE APPROVAL

The Very Best Parts of Boating
www.sierramarine.com

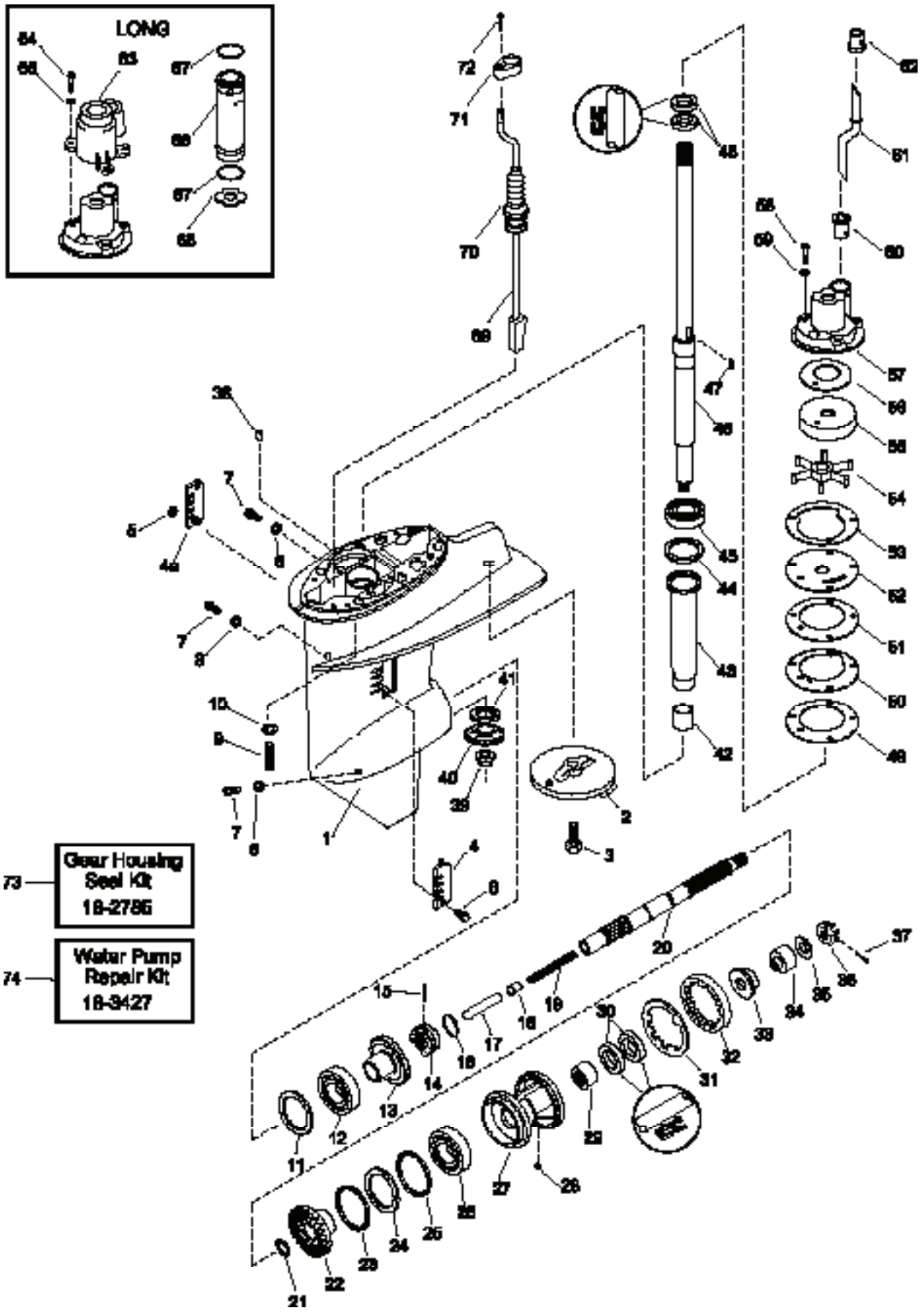

LONG
Gear Housing Seal Kit 18-2786
Water Pump Repair Kit 18-3427

Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing, Gearcase	—	689-45311-04-EK3	1
2	Trim Tab	18-6096A, 18-6113	664-45371-01-00	1
3	Bolt, Trim Tab	—	90105-08M02-00	1
4	Cover, Water Inlet (port)	—	689-45214-01-01	1
4a	Cover, Water Inlet (stbd)	—	689-45215-01-00	1
5	Nut, Nylock	—	90185-05904-00	1
6	Bolt, Water Inlet	—	98680-05525-00	1
7	Plug, Drain & Vent	—	90340-08M04-00	3
8	Gasket, Plug	—	90430-08020-00	3
9	Bolt, Gearcase Mounting	—	90105-10059-00	2
10	Washer, Gearcase Mounting	—	92990-10600-00	4
11	Shim Forward Gear (0.5mm)	—	664-45567-00-05	AR
	Shim Forward Gear (0.8mm)	—	664-45567-00-08	AR
	Shim Forward Gear (0.12mm)	—	664-45567-01-12	AR
	Shim Forward Gear (0.30mm)	—	664-45567-01-30	AR
	Shim Forward Gear (0.50mm)	—	664-45567-01-50	AR
12	Bearing, Forward Gear	—	93332-00005-00	1
13	Gear, Forward	—	689-45560-00-00	1
14	Clutch, Dog	—	664-45631-01-00	1
15	Pin, Clutch Dog	—	90250-05010-00	1
16	Ring, Cross Pin	—	648-45633-00-00	1
17	Plunger, Shift	—	648-45635-00-00	1
18	Slide, Shift	—	648-45634-00-00	1
19	Spring, Compression	—	90501-10065-00	1
20	Shaft, Propeller	—	689-45611-00-00	1
21	Thrust, Washer, Prop Shaft	—	90201-20417-00	1
22	Gear, Reverse	—	689-45571-00-00	1
23	Shim Reverse Gear (0.5mm)	—	664-45577-00-05	AR
	Shim Reverse Gear (0.8mm)	—	664-45577-00-08	AR
	Shim Reverse Gear (0.12mm)	—	664-45577-01-12	AR
	Shim Reverse Gear (0.30mm)	—	664-45577-01-30	AR
	Shim Reverse Gear (0.50mm)	—	664-45577-01-50	AR
24	Washer Thrust	—	664-45576-00-00	1
25	O-Ring, Bearing Carrier	—	93210-30MA3-00	1
26	Bearing, Reverse Gear	—	93306-00612-00	1
27	Bearing, Carrier	—	689-45331-01-94	1
28	Key, Bearing Carrier	—	90282-04010-00	1
29	Bearing, Prop Shaft	—	93315-22004-00	1
30	Seal, Prop Shaft	18-0554	93101-20M07-00	2
31	Tab Washer	—	90214-45M02-00	1
32	Nut, Cover	—	664-45384-00-00	1
33	Prop Spacer (fore)	—	664-45987-01-00	1
34	Prop Spacer (aft)	—	689-45997-00-00	1
35	Washer, Prop Mounting	—	92990-14200-00	1
36	Nut, Propeller	—	90171-14013-00	1
37	Cotter Pin	18-2380	91490-30030-00	
38	Pin, Dowel	—	93606-12019-00	2
39	Nut, Pinion	—	90179-09M02-00	2
40	Gear, Pinion	—	689-45551-00-00	1
41	Bearing, Thrust	—	664-45552-09-00	1
42	Bearing, Pinion	—	93315-017U4-00	1
43	Sleeve, Drive Shaft	—	689-45536-00-00	1
44	Shim Pinion Gear (0.5mm)	—	664-45587-00-05	AR
	Shim Pinion Gear (0.8mm)	—	664-45587-00-08	AR
	Shim Pinion Gear (0.12mm)	—	664-45587-01-12	AR
	Shim Pinion Gear (0.30mm)	—	664-45587-01-30	AR
	Shim Pinion Gear (0.50mm)	—	664-45587-01-50	AR
45	Bearing, Drive Shaft	—	93332-000U4-00	1
46	Drive Shaft (long)	—	689-45501-10-00	1
47	Key, Impeller	—	664-44338-00-00	1
48	Oil Seal, Pump Base	18-0296	93101-22067-00	2
49	Gasket, Base	18-0773	689-44316-A0-00	1
50	Base, Water Pump	—	689-44325-02-5B	1
51	Gasket, Base	18-0773	689-44316-A0-00	1
52	Impeller Plate	—	689-44323-03-00	1
53	Gasket, Impeller Plate	—	689-44324-A0-00	1
54	Impeller	18-3067	689-44352-02-00	1
55	Insert Cup	18-3439	689-W4432-02-00	1
56	Damper, Water Seal	—	689-44367-01-00	1
57	Housing, Water Pump	—	689-44311-03-00	1
58	Bolt, Pump Housing	—	90101-06M56-00	3
59	Washer, Housing (short shaft)	—	90209-06M04-00	3
60	Seal, Lower Water Tube	—	626-44365-01-00	1
61	Water Tube (long shaft)	—	689-44361-10-00	1
62	Seal, Upper Water Tube	18-0552	689-44366-00-00	1
63	Extension, Housing (long shaft)	—	689-44312-00-5B	1
64	Bolt, Extension (long shaft)	—	97080-06035-00	3
65	Washer, Bolt (long shaft)	—	92990-06600-00	3
66	Extension Tube (long shaft)	—	689-44362-00-94	1
67	O-Ring, Extension Tube	—	93210-26240-00	2
68	Plate (long shaft)	—	689-44328-03-00	1
69	Shift Cam Assembly (short shaft)	—	664-44150-01-00	1
69	Shift Cam Assembly (long shaft)	—	664-44150-11-00	1
70	Boot, Shift Rod	—	664-44147-00-00	1
71	Bracket, Shift Shaft	—	689-44176-01-00	1
72	Screw, Bracket	—	97780-50610-00	1
73	Gear Housing Seal Kit	18-2785	689-W0001-22-00	1
74	Water Pump Repair Kit	18-3427	689-W0078-A6-00	1

AR As required

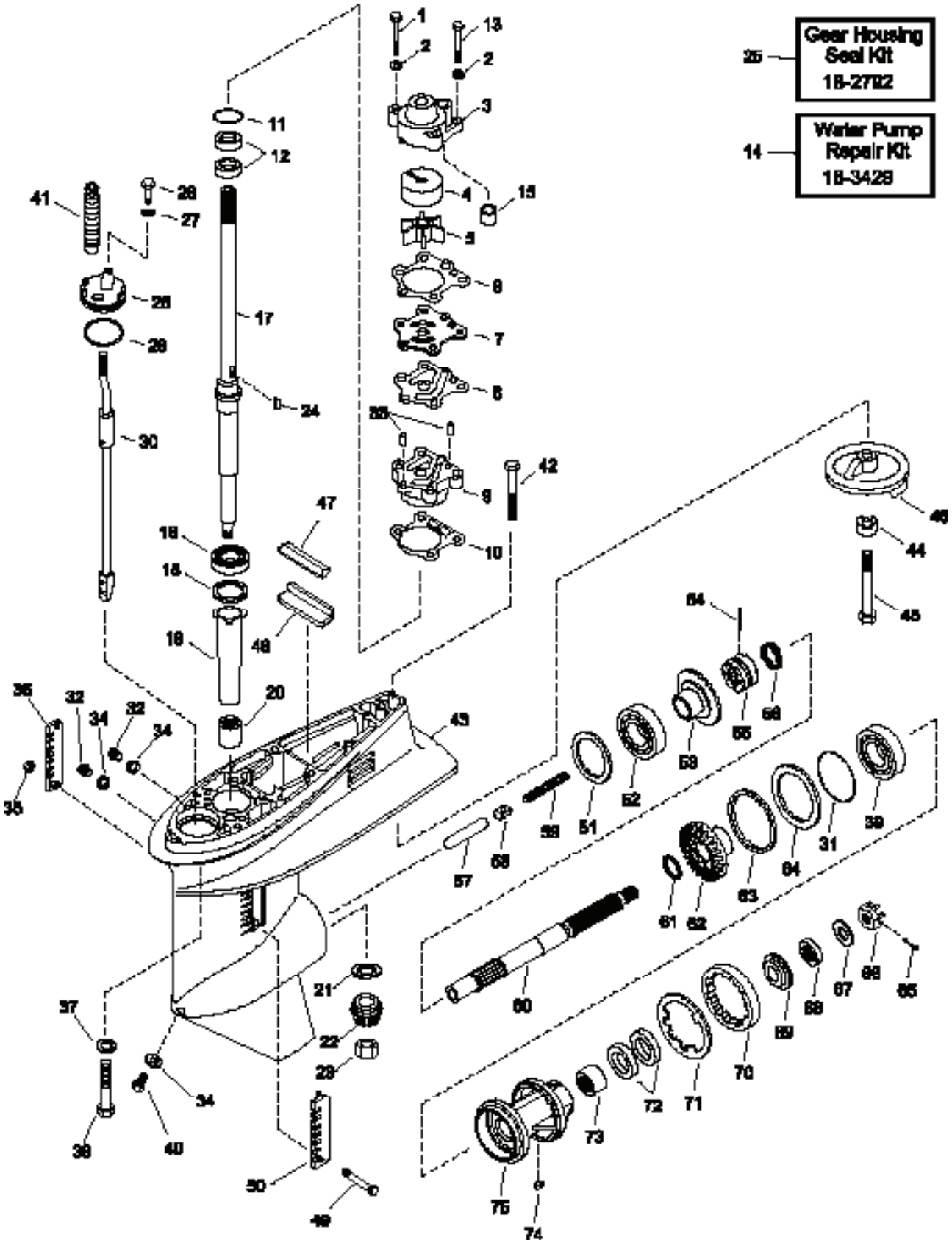

Gear Housing Seal Kit
18-2782
Water Pump Repair Kit
18-3428

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1	Bolt, Water Pump Housing	—	97395-08055-00	2	39	Bearing, Ball	—	93306-00702-00	1
2	Washer, Water Pump Housing	—	92990-08600-00	4	40	Plug, Drain	18-2374	688-45341-00-00	1
3	Housing, Water Pump	—	663-44311-02-00	1	41	Propeller	—	various	1
4	Insert, Water Pump	18-3435	663-44322-00-00	1	42	Bolt, Trim Tab	—	97575-08675-00	1
5	Impeller	18-3068	6H4-44352-02-00	1	43	Casing, Lower	—	6H4-45301-01-EK	1
6	Gasket, Wear Plate to Water Pump	18-0292	663-44315-A0-00	1	44	Washer, Locking	—	92990=08100-00	1
					45	Bolt, Lower Casing	—	97095-08085-00	1
7	Wear Plate, Water Pump	18-3436	663-44323-00-00	1	46	Tab, Trim	18-6096A	664-45371-01-00	1
8	Gasket, Wear Plate to Water Pump	18-0294	663-44324-A0-00	1	47	Seal Rubber	—	688-45375-00-00	1
					48	Guide, Seal Rubber	—	663-45376-00-94	1
9	Base, Water Pump	—	663-44341-00-94	1	49	Screw Ovalhead	—	98780-05535-00	1
10	Gasket, Pump Base	—	663-44316-A0-00	1	50	Cover, Water Inlet (port)	—	668-45214,02-00	1
11	O-Ring, Pump Base	18-0298	93210-41042-00	1	51	Shim Forward Gear (0.5mm)	—	6H4-45567-00-05	1
12	Oil Seal, Pump Base	18-0297	93101-23070-00	2		Shim Forward Gear (0.8mm)	—	6H4-45567-00-08	AR
13	Bolt, Water Pump Housing	18-0256	97095-08045-00	2		Shim Forward Gear (0.12mm)	—	6H4-45567-01-12	AR
14	Water Pump Repair Kit	18-3429	6H4-W0078-00-00	1		Shim Forward Gear (0.30mm)	—	6H4-45567-01-30	AR
15	Water Seal	—	663-44366-00-00	1		Shim Forward Gear (0.50mm)	—	6H4-45567-01-50	AR
16	Bearing, Tapered Roller	—	93332-00079-00	1	52	Bearing, Tapered Roller	—	93332-000V4-00	1
17	Drive Shaft (Short)	—	6H4-45501-00-00	1	53	Gear, Forward	—	6H4-45560-00-00	1
17	Drive Shaft (Long)	—	6H4-45501-10-01	1	54	Pin, Cross (clutch dog)	—	90250-06023-00	1
18	Shim (0.5mm)	—	663-45587-00-05	AR	55	Clutch, Sliding	—	663-45631-01-00	1
	Shim (0.8mm)	—	663-45587-00-08	AR	56	Retainer Ring, Cross Pin	—	663-45633-00-00	1
	Shim (0.12mm)	—	663-45587-01-12	AR	57	Plunger, Shift	—	676-45635-00-00	1
	Shim (0.30mm)	—	663-45587-01-30	AR	58	Slide, Shift	—	663-45634-00-00	1
	Shim (0.50mm)	—	663-45587-01-50	AR	59	Spring, Compression	—	60501-16M01-00	1
19	Sleeve, Drive Shaft	—	6H4-45536-00-0	1	60	Shaft, Propeller	—	679-45611-01-00	1
20	Bearing, Needle	—	93315-32224-00	1	61	Washer, Plate	—	90201-22429-00	1
21	Bearing (not used 1988 & later)	—	663-45552-00-00	1	62	Gear, Reverse	—	6H4-45571-00-00	1
22	Gear, Pinion	—	6H4-45551-00-00	1	63	Shim Reverse Gear (0.5mm)	—	663-45577-00-05	AR
23	Nut, Pinion Gear	—	90170-12138-00	1		Shim Reverse Gear (0.8mm)	—	663-45577-00-08	AR
24	Key, Woodruff	18-3305	90280-03024-00	1		Shim Reverse Gear (0.12mm)	—	663-45577-01-12	AR
25	Gearcase Seal Kit	18-2792	6H4-W0001-20-00	1		Shim Reverse Gear (0.30mm)	—	663-45577-01-30	AR
26	Bolt, Plate	—	97095-06016-00	1		Shim Reverse Gear (0.50mm)	—	663-45577-01-50	AR
27	Washer, Plate	—	92990-06600-00	1	64	Washer, Thrust	—	663-45576-00-00	1
28	Plate	—	6H4-45321-01-00	1	65	Pin, Cotter	18-2380	91490-30030-00	1
29	O-Ring, Plate	—	93210-49046-00	1	66	Nut, Castle	18-3732	90171-16011-11	1
30	Shift Cam Assembly (short shaft)	—	6H4-44150-01-00	1	67	Washer	—	92990-16200-00	1
	Shift Cam Assembly (long shaft)	—	6H4-44150-12-01	1	68	Spacer, Prop Mounting (aft)	—	670-45997-02-00	1
31	O-Ring, Bearing Housing	18-0299	93210-66M98-00	1	69	Spacer, Prop Mounting (fore)	—	663-45987-02-00	1
32	Plug, Vent	—	90340-08M04-00	2	70	Nut, Cover	—	697-45385-00-00	1
33	Pin, Dowel	—	93604-08062-00	2	71	Washer, Tab	—	90214-48M03-00	1
34	Gasket, Drain Plug	—	90430-08020-00	3	72	Oil Seal, Bearing Housing	18-0296	93101-22067-00	2
35	Nut, Nylock	—	90185-05904-00	1	73	Bearing, Needle	—	93317-22204-00	1
36	Cover, Water Inlet (stbd)	—	688-45215-02-00	1	74	Key, Bearing Housing	—	90282-04010-00	1
37	Washer, Locking	—	92990-10100-00	4	75	Housing, Bearing	—	679-45331-00-94	1
38	Bolt	—	97078-10040-00	4					

AR As required

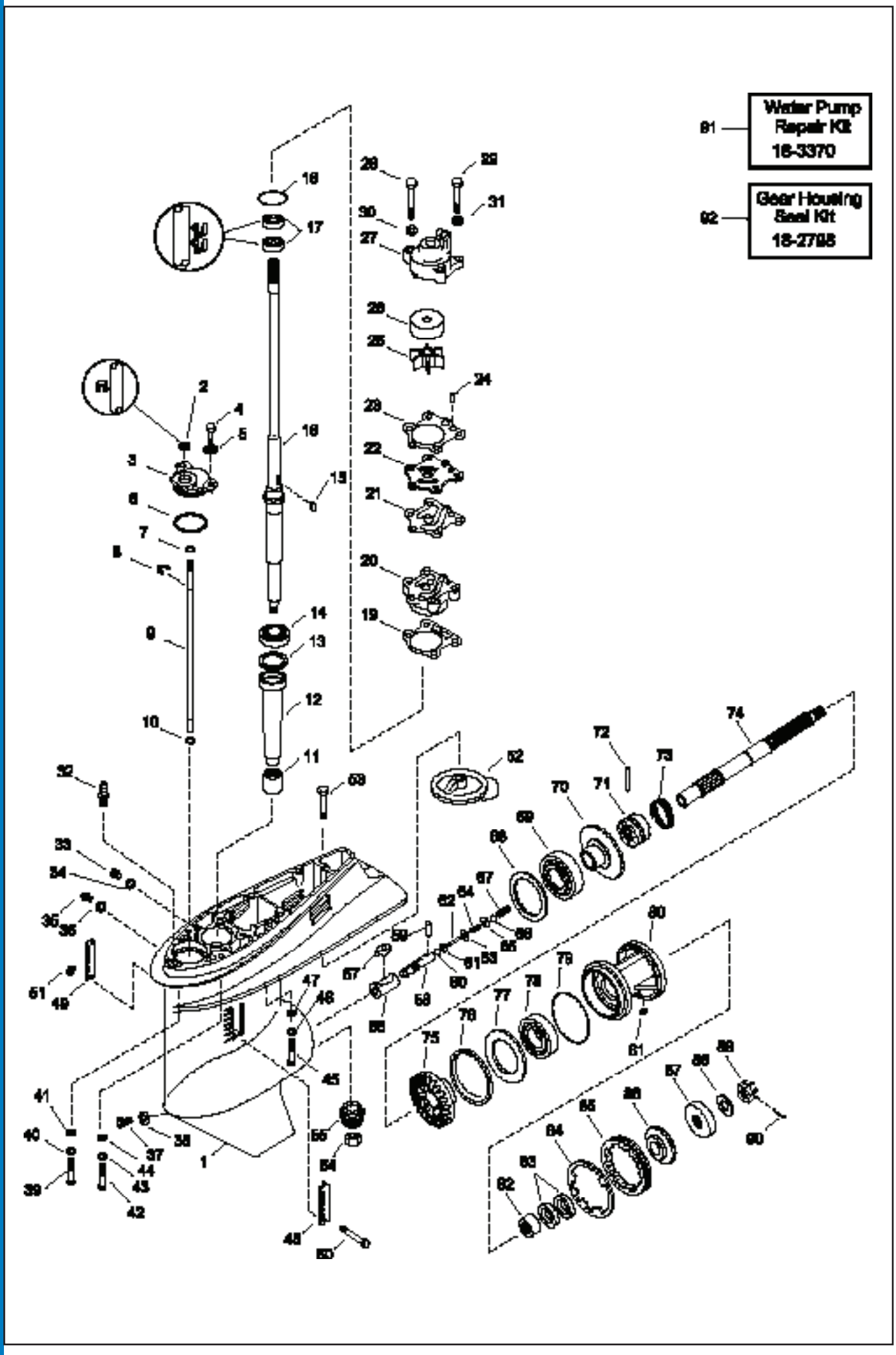

91
Water Pump Repair Kit 18-3370
92
Gear Housing Seal Kit 18-2798

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1	Gearcase	—	6H1-45301-04-EK	1	50	Screw, Water Inlet	—	98680-05545-00	1
2	Oil Seal, Shift Shaft	18-0267	93106-09014-00	1	51	Nut, Water Inlet	—	90185-05002-00	1
3	Plate, Shift Rod	—	688-45321-00-00	1	52	Trim Tab	18-6070	988-45371-02-00	1
4	Bolt, Shift Rod Retainer	—	97395-06016-00	2	53	Bolt, Anode Mounting	—	90105-10M00-00	1
5	Washer	—	92990-06600-00	2	54	Nut, Pinion	—	90170-16M01-00	1
6	O-Ring	—	93210-49046-00	1	55	Gear, Pinion	—	688-45551-01-00	1
7	O-Ring	—	93210-07540-01	1	56	Shifter	—	6H1-45641-01-00	1
8	Circlip	—	99001-08600-00	1	57	Shift Cam	—	6H1-44151-00-00	1
9	Rod, Shift	—	6H1-44144-00-00	1	58	Shift Slide	—	6H1-45634-02-00	1
10	Circlip	—	93450-07M00-00	1	59	Pin	—	93603-12M11-00	1
11	Bearing, Pinion	—	93315-325V1-00	1	60	Nut, Spring	—	90183-02M03-00	1
12	Sleeve, Drive shaft	—	688-45536-01-00	1	61	Shift Plunger	—	6H1-45635-00-00	1
13	Shim Drive Shaft (0.10mm)	—	688-45587-01-10	AR	62	Shaft	—	6H1-45668-00-00	1
	Shim Drive Shaft (0.12mm)	—	688-45587-01-12	AR	63	Shift Plunger	—	6H1-45635-00-00	1
	Shim Drive Shaft (0.15mm)	—	688-45587-01-15	AR	64	Spring, Compression	—	90501-12M48-00	1
	Shim Drive Shaft (0.18mm)	—	688-45587-01-30	AR	65	Washer, Plate	—	90201-03313-00	1
	Shim Drive Shaft (0.30mm)	—	688-45587-01-40	AR	66	Nut, Spring	—	90183-02M03-00	1
	Shim Drive Shaft (0.40mm)	—	688-45587-01-50	AR	67	Spring, Compression	—	90501-16M65-00	1
	Shim Drive Shaft (0.50mm)	—	688-45587-01-16	AR	68	Shim Forward Gear (0.10mm)	—	688-45567-01-10	AR
14	Bearing, Upper Drive Shaft	—	93332-000U3-00	1		Shim Forward Gear (0.12mm)	—	688-45567-01-12	AR
15	Key, Impeller	18-3301	90280-04M04-00	1		Shim Forward Gear (0.15mm)	—	688-45567-01-15	AR
16	Drive Shaft	—	6H1-45501-11-00	1		Shim Forward Gear (0.18mm)	—	688-45567-01-18	AR
17	Oil Seal, Pump Base	18-0587	93101-25M03-00	2		Shim Forward Gear (0.30mm)	—	688-45567-01-30	AR
18	O-Ring, Base	18-7436	9321-46044-00	1		Shim Forward Gear (0.40mm)	—	688-45567-01-40	AR
19	Gasket, Base	18-0240	688-44316-A0-00	1		Shim Forward Gear (0.50mm)	—	688-45567-01-50	AR
20	Base, Water Pump	—	688-44341-01-94	1	69	Bearing, Forward Gear	—	93332-000W7-00	1
21	Gasket, Wear Plate to Base	—	688-44324-A0-00	1	70	Gear, Forward	—	688-45560-00-00	1
22	Wear Plate	18-3341	688-44323-00-00	1	71	Clutch, Dog	—	6H1-45631-01-00	1
23	Gasket, Wear Plate to Housing	18-0239	688-44315-A0-00	1	72	Pin, Cross	—	90250-07M02-00	1
24	Pin	—	93604-10M03-00	1	73	Spring, Cross Pin	—	688-45633-00-00	1
25	Impeller	18-3070	688-44352-03-00	1	74	Shaft, Propeller	—	6H1-45611-01-00	1
26	Insert, Water Pump	—	688-44322-00-00	1	75	Gear, Reverse	—	6H1-45571-00-00	1
27	Housing, Water Pump	18-3171	688-44311-01-00	1	76	Shim Reverse Gear (0.10mm)	—	688-45577-01-10	AR
28	Bolt, Water Pump	—	97395-08070-00	2		Shim Reverse Gear (0.12mm)	—	688-45577-01-12	AR
29	Bolt, Water Pump	—	97395-08050-00	2		Shim Reverse Gear (0.15mm)	—	688-45577-01-15	AR
30 &						Shim Reverse Gear (0.18mm)	—	688-45577-01-18	AR
31	Washer, Water Pump	—	90209-08M02-00	4		Shim Reverse Gear (0.30mm)	—	688-45577-01-30	AR
32	Nipple, Hose	—	6E5-45378-00-00	1		Shim Reverse Gear (0.40mm)	—	688-45577-01-40	AR
33	Plug, Drain	18-2371	90340-08M04-00	1		Shim Reverse Gear (0.50mm)	—	688-45577-01-50	AR
34	Gasket, Vent & Drain Plugs	18-46981-9	90430-08020-00	1	77	Washer, Thrust	—	688-45576-00-00	1
35	Plug, Drain	18-2371	90340-08M04-00	1	78	Bearing, Reverse Gear	—	93306-207U0-00	1
36	Gasket, Vent & Drain Plugs	18-46981-9	90430-08020-00	1	79	O-Ring, Bearing Housing	—	93210-85M97-00	1
37	Plug, Drain	18-2374	688-45341-00-00	1	80	Housing, Bearing	18-2782	688-45331-00-94	1
38	Gasket, Vent & Drain Plugs	18-46981-9	90430-08020-00	1	81	Key	—	90282-04010-00	1
39	Bolt	—	97395-10040-00	2	82	Bearing, Needle	—	93317-325U0-00	1
40	Washer, Lock	—	92990-10100-00	2	83	Oil Seal	18-0587	93101-25M03-00	2
41	Washer, Flat	—	92990-10600-00	2	84	Washer, Tab	—	688-45383-02-00	1
42	Bolt	—	97395-10040-00	2	85	Nut, Cover	—	688-45384-00-00	1
43	Washer, Lock	—	92990-10100-00	2	86	Spacer, Forward	—	688-45987-01-00	1
44	Washer, Flat	—	92990-10600-00	2	87	Spacer	18-4274	688-45997-01-00	1
45	Bolt	—	97395-08060-00	1	88	Washer, Propeller	—	90201-17M00-00	1
46	Washer, Lock	—	92990-08100-00	1	89	Nut, Castle	18-3732	90171-16011-00	1
47	Washer, Lock	—	92990-08100-00	1	90	Pin, Cotter	18-3735	91490-40030-00	1
48	Cover, Water Inlet (Port)	—	688-45214-02-00		91	Water Pump Repair Kit	18-3370	692-W0078-00-00	1
49	Cover, Water Inlet (Stbd)	—	688-45215-02-00	1	92	Gear Housing Seal Kit	18-2798	688-W0001-20-00	1

AR As required

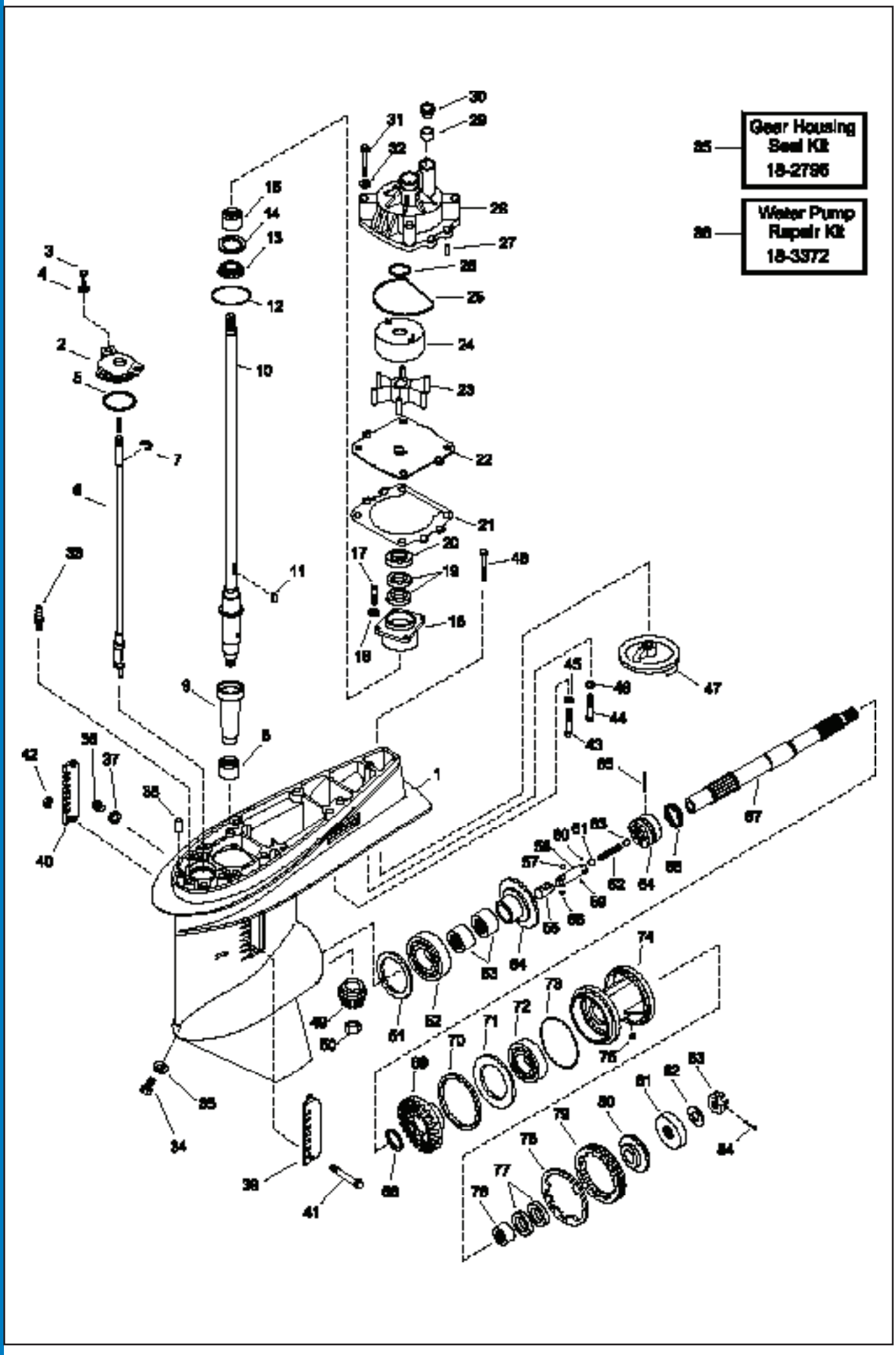

Gear Housing Seal Kit 18-2795
Water Pump Repair Kit 18-3372

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing, Gearcase	—	6E5-45301-03Ek	1	47	Trim Tab	18-6097A	6E5-45371-01-00	1
2	Plate, Shift Rod Cover	—	6E5-45321-00-00	1	48	Bolt, Trim Tab	—	90105-10M00-00	1
3	Bolt, Shift Rod Cover	—	97395-06020-00	3	49	Gear Pinion	—	6E5-45551-02-00	1
4	Washer	—	90209-06M04-00	3	50	Nut, Pinion	—	90170-16M01-00	1
5	O-Ring, Plate	—	93210-5867-00	1	51	Shim (0.10mm)	—	6E5-45567-01-10	AR
6	Shift Rod Assembly	—	6E5-44150-01-00	1		Shim (0.12mm)	—	6E5-45567-01-12	AR
7	Circlip	—	99001-08600-00	1		Shim (0.15mm)	—	6E5-45567-01-15	AR
8	Bearing, Needle	—	93315-628U9-00	1		Shim (0.18mm)	—	6E5-45567-01-18	AR
9	Sleeve, Drive Shaft	—	6E5-45536-00-00	1		Shim (0.30mm)	—	6E5-45567-01-30	AR
10	Drive Shaft (long)	—	6E5-45501-01-00	1		Shim (0.40mm)	—	6E5-45567-01-40	AR
	Drive Shaft (x-long)	—	6E5-45501-21-00	1		Shim (0.50mm)	—	6E5-45567-01-50	AR
11	Key, Impeller	—	90280-04M05-00	1	52	Bearing, Forward Gear	—	93332-000U7-00	1
12	O-Ring, Housing	—	93210-54534-00	1	53	Bearing, Needle	—	93315-425U7-00	2
13	Bearing, Tapered	—	93341-930U0-00	1	54	Gear, Forward	—	6E5-45560-01-00	1
14	Shim (0.10mm)	—	6E5-45587-01-10	AR	55	Shifter	—	6E5-45641-01-00	1
	Shim (0.12mm)	—	6E5-45587-01-12	AR	56	Ball, Detent	—	93507-32031-00	1
	Shim (0.15mm)	—	6E5-45587-01-15	AR	57	Ball, Detent	—	93507-32031-00	1
	Shim (0.18mm)	—	6E5-45587-01-18	AR	58	Slide, Shift	—	6E5-45634-01-00	1
	Shim (0.30mm)	—	6E5-45587-01-30	AR	59	Ball, Detent	—	93503-16010-00	1
	Shim (0.40mm)	—	6E5-45587-01-40	AR	60	Ball, Detent	—	93503-16010-00	1
	Shim (0.50mm)	—	6E5-45587-01-50	AR	61	Ball, Detent	—	93511-32027-00	1
15	Bearing, Needle	—	93315-430V5-00	1	62	Spring, Compression	—	90501-16M37-00	1
16	Housing, Bearing	—	6E5-45331-0094	1	63	Ball, Detent	—	93511-32027-00	1
17	Bolt, Bearing Housing	—	97395-08025-00	4	64	Clutch, Dog	—	6R5-45631-01-00	1
18	Washer	—	92990-08600-00	4	65	Cross Pin, Clutch	—	90250-08M07-00	1
19	Seal, Drive Shaft	18-0265	93101-28M16-00	2	66	Retainer, Cross Pin	—	6E5-45631-01-00	1
20	Cover, Oil Seal	—	6E5-45344-00-00	1	67	Shaft, Propeller	18-2385	6E5-45611-01-00	1
21	Gasket, Wear Plate	18-0244	6E5-44315-A0-00	1	68	Washer, Thrust	—	90201-30M92-00	1
22	Wear Plate	18-3344	6G5-44323-00-00	1	69	Gear, Reverse	—	6E5-45571-04-00	1
23	Impeller	18-3071	6E5-44352-00-00	1	70	Shim (0.10mm)	—	6L6-45577-00-10	AR
24	Insert, Water Pump	—	6E5-44322-00-00	1		Shim (0.12mm)	—	6L6-45577-00-12	AR
25	O-Ring, Water Pump	18-7485	93210-86M38-00	1		Shim (0.15mm)	—	6L6-45577-00-15	AR
26	O-Ring, Water Pump	18-7483	93210-37M67-00	1		Shim (0.18mm)	—	6L6-45577-00-18	AR
27	Pin, Water Pump Housing	—	93606-12019-00	2		Shim (0.30mm)	—	6L6-45577-00-30	AR
28	Housing, Water Pump	18-3170	6E5-44311-00-00	1		Shim (0.40mm)	—	6L6-45577-00-40	AR
29	Damper, Water Seal	—	6E5-44365-00-00	1		Shim (0.50mm)	—	6L6-45577-00-50	AR
30	Cover, Pump Housing	—	6E5-44312-00-0	1	71	Washer, Thrust	—	6E5-45576-00-00	1
31	Bolt, Water Pump	—	97080-08045-00	4	72	Bearing, Reverse Gear	—	93306-208U0-00	1
32	Washer	—	90209-08M02-00	4	73	O-Ring, Bearing Housing	—	93210-86M39-00	1
33	Nipple, Hose	—	6E5-45378-00-00	1	74	Housing, Bearing	—	6E5-45332-00-94	1
34	Drain,Plug Lower	18-2374	688-45341-00-00	1	75	Key, Bearing Housing	—	90282-04010-00	1
35	Gasket, Drain Plug	18-4698	90430-08020-00	1	76	Bearing, Needle	—	93315-430U8-00	1
36	Drain Plug Upper	—	90340-08M04-00	1	77	Seal, Prop Shaft	18-0266	93101-30M17-00	2
37	Gasket, Drain Plug	18-4698	90430-08020-00	1	78	Washer, Tab	—	688-45383-02-00	1
38	Pin, Locating	—	93608-12M05-00	2	79	Nut, Cover	—	688-45384-00-00	1
39	Cover, Water Inlet (Port)	—	688-45214-02-00	1	80	Washer, Thrust	—	6E5-45987-01-00	1
40	Cover, Water Inlet (Stbd)	—	688-45215-02-00	1	81	Spacer, Prop	18-4274	688-45997-01-00	1
41	Screw, Water Inlet	—	90142-05M03-00	1	82	Washer, Prop	—	92990-18200-00	1
42	Nut, Water Inlet	—	90185-05002-00	1	83	Nut, Prop	18-3726	90171-18M04-00	1
43	Bolt	—	97395-10070-00	1	84	Pin, Cotter	18-3735	91490-40030-00	1
44	Bolt	—	97395-10070-00	1	85	Gear Housing Seal Kit	18-2796	6E5-W0001-51-00	1
45	Washer	—	92990-10100-00	1	86	Water Pump Repair Kit	18-3372	6E5-W0078-00-00	1
46	Washer	—	92990-10100-00	1					

AR As required

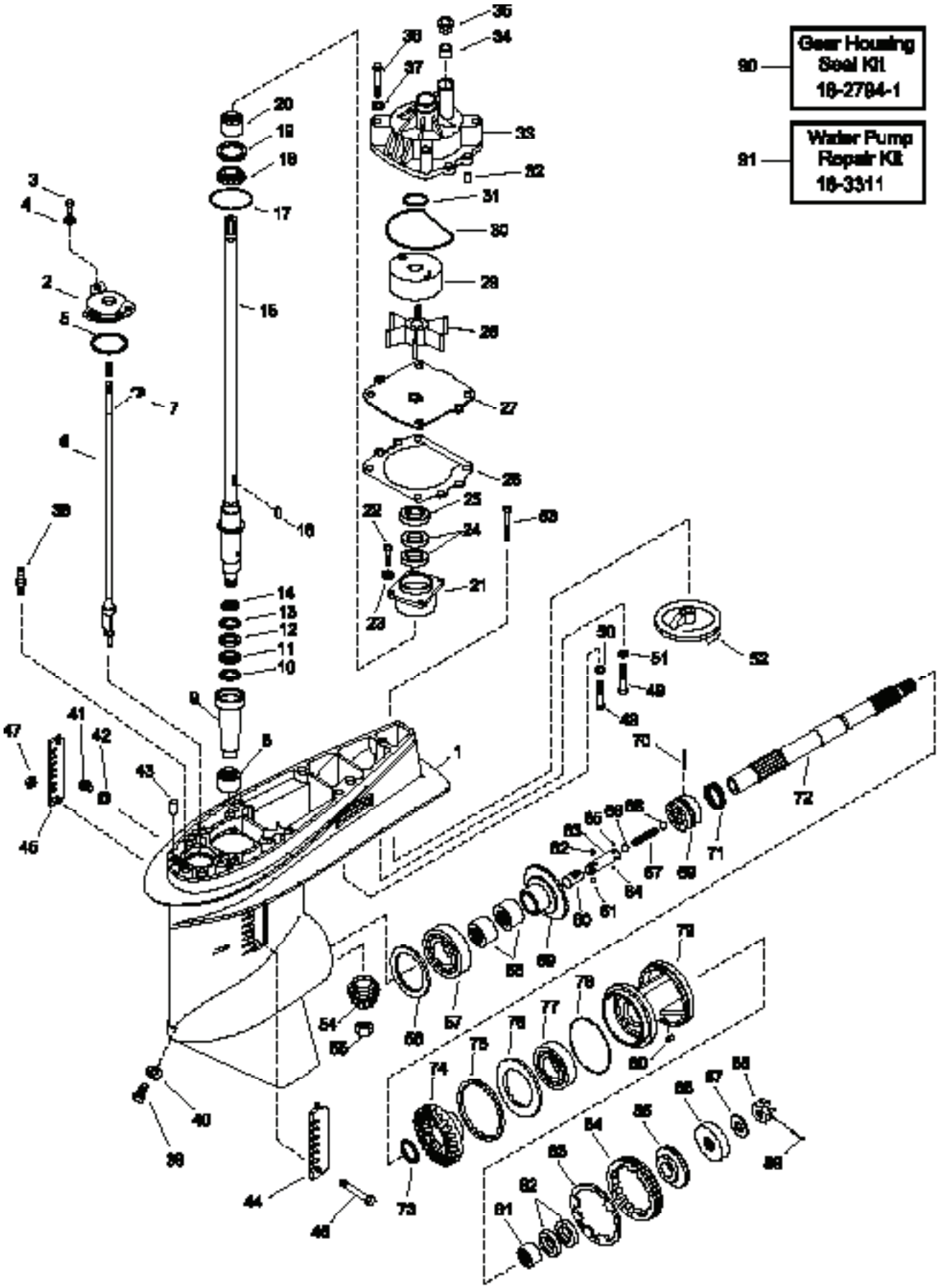
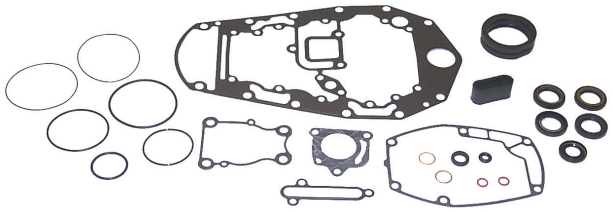

90 Gear Housing Seal Kit 18-2784-1
91 Water Pump Repair Kit 18-3311

Figure #	Description	Part #	O.E.M. #	Qty.	Figure #	Description	Part #	O.E.M. #	Qty.
1	Housing, Gearcase	—	6J9-45301-02-Ek	1	49	Bolt	—	97395-10070-00	1
2	Plate, Shift Rod Cover	—	6E5-45321-00-00	1	50	Washer	—	92990-10100-00	1
3	Bolt, Shift Rod Cover	—	97395-06020-00	3	51	Washer	—	92990-10100-00	1
4	Washer	—	90209-06M04-00	3	52	Trim Tab	18-6035	6J9-45371-01-00	1
5	O-Ring, Plate	—	93210-58677-00	1	53	Bolt, Trim Tab	—	90105-10M00-00	1
6	Shift Rod Assembly	—	6G5-44150-01-00	1	54	Gear Pinion	—	6G5-45551-01-00	1
7	Circlip	—	99001-08600-00	1	55	Nut, Pinion	—	90170-16M01-00	1
8	Bearing, Needle	—	90250-08M07-00	1	56	Shim (0.10mm)	—	6G5-45567-01-10	AR
9	Sleeve, Drive Shaft	—	6G5-45536-01-00	1		Shim (0.12mm)	—	6G5-45567-01-12	AR
10	Washer	—	90209-33M13-00	1		Shim (0.15mm)	—	6G5-45567-01-15	AR
11	Spring, Compression	—	90501-05M64-00	AR		Shim (0.18mm)	—	6G5-45567-01-30	AR
12	Collar	—	90387-33M00-00	1		Shim (0.30mm)	—	6G5-45567-01-40	AR
13	Washer	—	90209-33M13-00	1		Shim (0.40mm)	—	6G5-45567-01-50	AR
14	Washer	—	90209-33M12-00	1		Shim (0.50mm)	—	6G5-45567-01-10	AR
15	Drive Shaft (long)	—	6G5-45501-01-00	1	57	Bearing, Forward Gear	—	93332-00V3-00	1
	Drive Shaft (x-long)	—	6G5-45501-21-00	1	58	Bearing, Needle	—	93315-425V3-00	2
16	Key, Impeller	—	90280-04M05-00	1	59	Gear, Forward	—	6G5-45631-00-00	1
17	O-Ring, Housing	—	93210-54534-00	1	60	Shifter	—	6E5-45641-01-00	1
18	Bearing, Tapered	—	93341-930U0-00	1	61	Ball, Detent	—	93507-32031-00	1
19	Shim (0.10mm)	—	6E5-45587-01-10	AR	62	Ball, Detent	—	93507-32031-00	1
	Shim (0.12mm)	—	6E5-45587-01-12	AR	63	Slide, Shift	—	6E5-45634-01-00	1
	Shim (0.15mm)	—	6E5-45587-01-15	AR	64	Ball, Detent	—	93503-16010-00	1
	Shim (0.18mm)	—	6E5-45587- 01-18	AR	65	Ball, Detent	—	93503-16010-00	1
	Shim (0.30mm)	—	6E5-45587-01-30	AR	66	Ball, Detent	—	93511-32027-00	1
	Shim (0.40mm)	—	6E5-45587-01-40	AR	67	Spring, Compression	—	90501-16M37-00	1
	Shim (0.50mm)	—	6E5-45587-01-50	AR	68	Ball, Detent	—	93511-32027-00	1
20	Bearing, Needle	—	93315-430V5-00	1	69	Clutch, Dog	—	6E5-45633-01-00	1
21	Housing, Bearing	—	6E5-45331-00-94	1	70	Cross Pin, Clutch	—	90250-08M07-00	1
22	Bolt, Bearing Housing	—	97395-08025-00	4	71	Retainer, Cross Pin	—	6E5-45633-01-00	1
23	Washer	—	92990-08600-00	4	72	Shaft, Propeller	—	6J9-45611-01-00	1
24	Seal, Drive Shaft	18-0265	93101-28M16-00	2	73	Washer, Thrust	—	90201-30M92-00	1
25	Cover, Oil Seal	—	6E5-45344-00-00	1	74	Gear, Reverse	—	6G5-45571-02-00	1
26	Gasket, Wear Plate	18-0244	6E5-44315-A0-00	1	75	Shim (0.10mm)	—	6G5-45577-02-10	AR
27	Wear Plate	18-3345	6G5-44323-00-00	1		Shim (0.12mm)	—	6G5-45577-02-12	AR
28	Impeller	18-3071	6E5-44352-00-00	1		Shim (0.15mm)	—	6G5-45577-02-15	AR
29	Insert, Water Pump	—	6E5-44322-00-00	1		Shim (0.18mm)	—	6G5-45577-02-18	AR
30	O-Ring, Water Pump	18-7485	93210-86M38-00	1		Shim (0.30mm)	—	6G5-45577-02-30	AR
31	O-Ring, Water Pump	18-7483	93210-37M67-00	1		Shim (0.40mm)	—	6G5-45577-02-40	AR
32	Pin, Water Pump Housing	—	93606-12019-00	2		Shim (0.50mm)	—	6G5-45577-02-50	AR
33	Housing, Water Pump	18-3170	6E5-44311-00-00	1	76	Washer, Thrust	—	6G5-45576-00-00	1
34	Damper, Water Seal	—	6E5-44365-00-00	1	77	Bearing, Reverse Gear	—	93306-209U0-00	1
35	Cover, Pump Housing	—	6E5-44312-00-00	1	78	O-Ring, Bearing Housing	18-0275	93210-97M55-00	1
36	Bolt, Water Pump	—	97080-08045-00	4	79	Bearing Housing Assembly	—	6J9-45332-00-94	1
37	Washer	—	90209-08M02-00	4	80	Key, Bearing Housing	—	90282-04010-00	1
38	Nipple, Hose	—	6E5-45378-00-00	1	81	Bearing, Needle	—	93315-430U8-00	1
39	Drain,Plug Lower	18-2374	688-45341-00-00	1	82	Seal, Prop Shaft	18-0266	93101-30M17-00	2
40	Gasket, Drain Plugs	—	90430-08020-00	2	83	Washer, Tab	—	9G5-45383-01-00	1
41	Drain Plug Upper	—	90340-08M04-00	1	84	Nut, Cover	—	6G5-45384-00-00	1
42	Gasket, Drain Plugs	—	90430-08020-00	2	85	Washer, Thrust	—	6E5-45987-00-00	1
43	Pin, Locating	—	93608-12M05-00	2	86	Spacer, Prop	18-4274	688-45997-01-00	1
44	Cover, Water Inlet (Port)	—	6J9-45214-00-00	1	87	Washer, Prop	—	92990-18200-00	1
45	Cover, Water Inlet (Stbd)	—	6J9-45215-00-00	1	88	Nut, Prop	18-3726	90171-18M04-00	1
46	Screw, Water Inlet	—	90142-05M04-00	1	89	Pin, Cotter	18-3735	91490-40030-00	1
47	Nut, Water Inlet	—	90185-05002-00	1	90	Gear Housing Seal Kit	18-2794-1	6G5-W0001-21-00	1
48	Bolt	—	97395-10070-00	1	91	Water Pump Repair Kit	18-3311	6G5-W0078-00-00	1

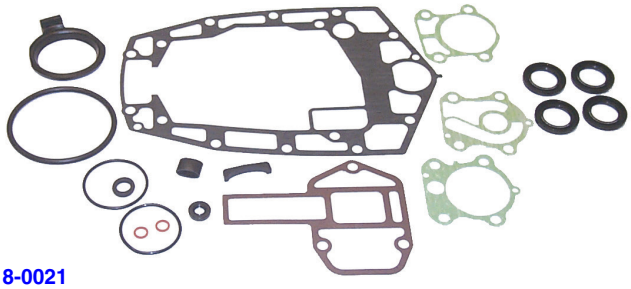
AR As required



18-0020
GEAR HOUSING SEAL KIT
Replaces: 67C-W0001-21-00
For: T25 (2001-02) / F30 (2002) F40 (2002) 3 cyl model

— CONTAINS —

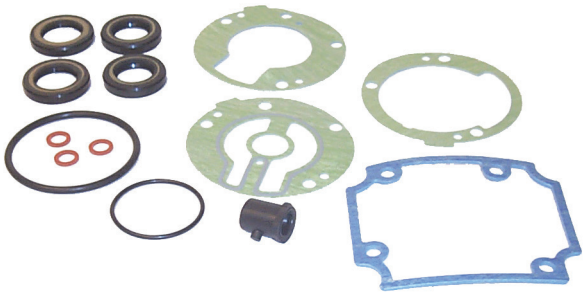
Part #	Desc.	O.E.#	Qty.
18-0296	Seal, Propshaft	93101-22067	2
18-4698	Drain Fill Washer	90430-08020-00	2
18-4698	Drain Fill Washer	604-45342-00-00	2
18-4698	Drain Fill Washer	90430-08020-00	2



18-0021
GEAR HOUSING SEAL KIT
Replaces: 688-W0001-22-00
For: C75 (1994-99) / E75 (1995-00) / P75 (1996-99)
C80 (1997) / C85 (1992-96) / 90 (1992-02) B90(1998-99) / C90 (1997-01)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0239	Gasket	688-44315-A0	1
18-0240	Gasket	688-44316-A0	1
18-7436	O-Ring	93210-46044-00-00	2
18-0267	Oil Seal	93106-09014	1
18-0587	Oil Seal	93101-25M03	4
18-4698	Plug, Drain	90430-08020	2



18-0022
GEAR HOUSING SEAL KIT
Replaces: 689-W0001-23-00
For: C25 (1992-97) / C30 (1992)

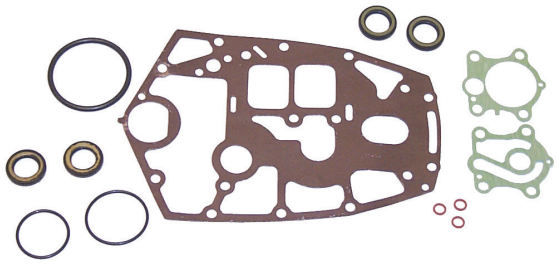
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-99010	Exhaust Manifold Gasket	664-41134-A0-00	1
18-0296	Seal, Propshaft	93101-22067	2
18-0554	Seal	93101-20M07	2
18-0773	Gasket	689-44316-A0	1
18-4698	Plug, Drain	90430-08020	3

18-0023
GEAR HOUSING SEAL KIT
Replaces: 689-W0001-C2-00
For: C25 (1986-87) C25 (1990-91) 30 (1986) C30 (1990-91)

— CONTAINS —

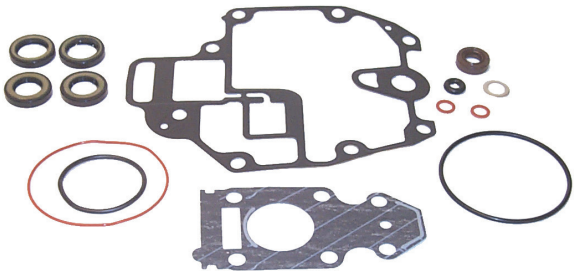
Part #	Desc.	O.E.#	Qty.
18-99010	Exhaust Manifold Gasket	664-41134-A0-00	1
18-0554	Seal	93101-20M07	2
18-4698	Plug, Drain	90430-08020	3



18-0024
GEAR HOUSING SEAL KIT
Replaces: 698-W0001-21-00
For: E48 (1995-00) / C55 (1989-94)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-0292	Gasket	663-44315-A0	1
18-0294	Gasket	663-44324-A0	1
18-0297	Seal, Drive Shaft	93101-23070	2
18-0296	Seal, Propshaft	93101-22067	2
18-0298	O-Ring	93210-41042	1
18-7160	O-Ring	93210-66M98	1
18-4698	Plug, Drain	90430-08020	3



18-0025
GEAR HOUSING SEAL KIT
Replaces: 69G-W0001-20-00
For: T8 (2001-04)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-7442	O-Ring	93210-74M68	1
18-4698	Plug, Drain	90430-08020	2

APPLICATION ON PAGE 550

18-0026
GEAR HOUSING SEAL KIT
Replaces: 6A1-W0001-22-00
For: 2HP (1986-88)

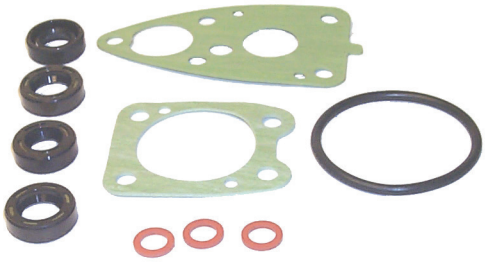
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	2

18-0027
GEAR HOUSING SEAL KIT
Replaces: 6A1-W0001-23-00
For: 2HP (1989-02)

— CONTAINS —

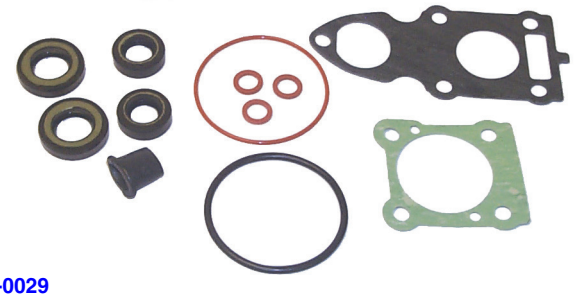
Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	2



18-0028
GEAR HOUSING SEAL KIT
Replaces: 6E0-W0001-C1-00
For: 4HP (1984-99) / F4 (1999-02) / 5HP (1984-02)

— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	3



18-0029
GEAR HOUSING SEAL KIT
Replaces: 6G1-W0001-C1-00
For: 6HP (1986-96) 8HP (1984-96)

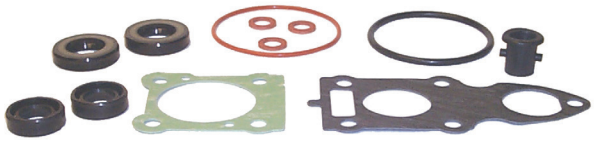
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	3

18-0030
GEAR HOUSING SEAL KIT
Replaces: 6L2-W0001-C3-00
For: 20HP (1996-97) 25HP (1988-02) 2 cyl model

— CONTAINS —

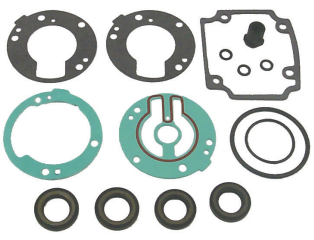
Part #	Desc.	O.E.#	Qty.
18-0554	Seal	93101-20M07	2
18-4698	Plug, Drain	90430-08020	2



18-0031
GEAR HOUSING SEAL KIT
Replaces: 6N0-W0001-C0-00
For: 6HP (1997-00), 8HP (1997-04)

— CONTAINS —

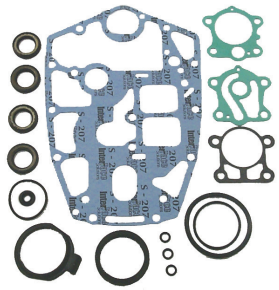
Part #	Desc.	O.E.#	Qty.
18-4698	Plug, Drain	90430-08020	3



18-2785
GEAR HOUSING SEAL KIT
Replaces: 689-W0001-21-00, 689-W0001-C1-00

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0776	Grommet	682-44365-00-00	1
18-0552	Grommet	689-44366-00-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14090-90-8G	3
18-0554	Oil Seal	93101-20M07-00	1
18-0296	Oil Seal	93101-22067-00	2
18-7405	O-Ring	93210-40M10-00	1
18-0766	Exhaust Tube Gasket	664-41134-A0-00	1
18-0773	Wear Plate Gasket	689-44316-A0-00	1

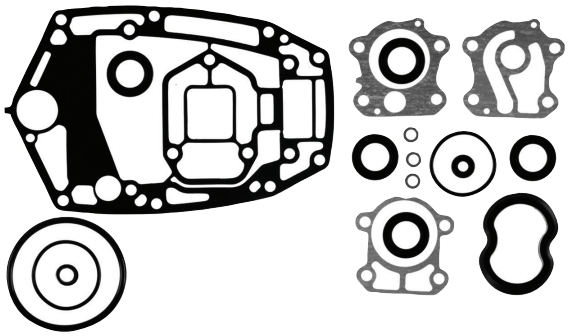


18-2787
GEAR HOUSING SEAL KIT
Replaces: 698-W0001-20-00, 698-W0001-C0-00

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-4698	Drain or Fill Washer Gasket	YSG-14090-90-8G	3
18-0296	Oil Seal	93101-22067-00	2
18-0297	Oil Seal	93101-23070-00	2
18-0298	O-Ring	93210-41042-00	1
18-0299	O-Ring	93210-66M98-00	1
18-0292	Wear Plate to Pump Housing Gasket	663-44315-A0-00	1
18-0267	Oil Seal	93106-09014-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00	1

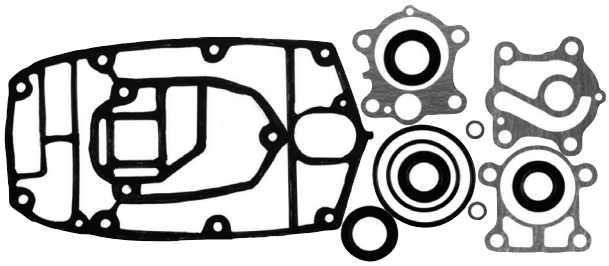
APPLICATION ON PAGE 550



18-2788
LOWER UNIT SEAL KIT
Replaces: 6H3-W0001-21-00, 6H3-W0001-C1-00

— CONTAINS —

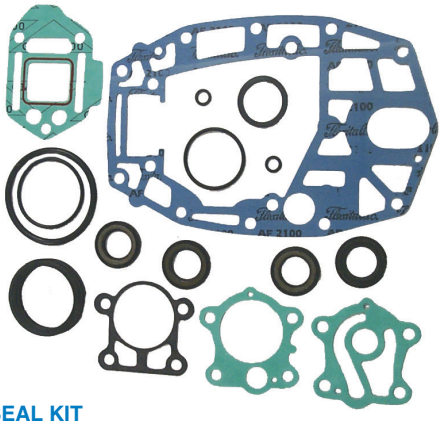
Part #	Desc.	O.E. #	Qty.
18-0240	Wear Plate to Gear Case Mounting Gasket	688-44316-A0-00	1
18-0756-1	Water Pump Gasket	6H3-44315-A0-00	1
18-0757	Outer Plate Gasket	6H3-44324-A0-00	1
18-4698	Drain or Fill Washer	YSG-14090-90-8G	3
18-0297	Oil Seal	93101-23070-00	2
18-0267	Oil Seal	93106-09014-00	1
18-7436	O-Ring	93210-46044-00	1



18-2789
LOWER UNIT SEAL KIT
Replaces: 6J8-W0001-21-00, 6J8-W0001-C2-00

— CONTAINS —

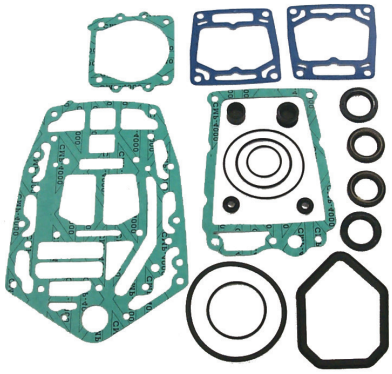
Part #	Desc.	O.E. #	Qty.
18-0292	Wear Plate to Pump Housing Gasket	663-44315-A0-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00	1
18-4698	Drain or Fill Washer	YSG-14090-90-8G	2
18-0554	Oil Seal	93101-20M07-00	2
18-0297	Oil Seal	93101-23070-00	2
18-0298	O-Ring	93210-41042-00	1



18-2792
LOWER UNIT SEAL KIT
Replaces: 6H4-W0001-21-00, 6H4-W0001-20-00

— CONTAINS —

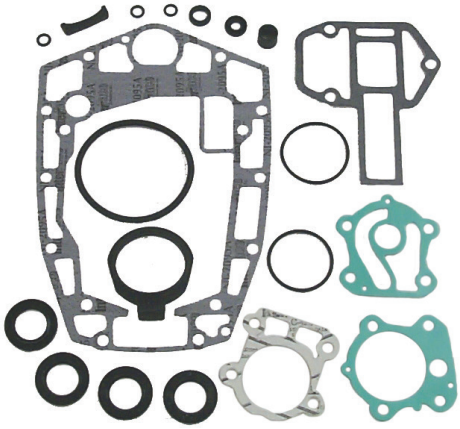
Part #	Desc.	O.E. #	Qty.
18-0292	Wear Plate to Pump Housing Gasket	663-44315-A0-00	1
18-0294	Wear Plate to Pump Base Gasket	663-44324-A0-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14090-90-8G	2
18-0296	Oil Seal	93101-22067-00	2
18-0297	Oil Seal	93101-23070-00	2
18-0298	O-Ring	93210-41042-00	1
18-0299	O-Ring	93210-66M98-00	1
18-0293	Pump Base to Gearcase Gasket	663-44316-A0-00	1



18-2794-1
LOWER UNIT SEAL KIT
Replaces: 6F3-W0001-21-00, 6F3-W0001-C1-00
6E5-W0001-51-00, 6E5-W0001-F1-00
6G5-W0001-21-00, 6G5-W0001-C1-00

— CONTAINS —

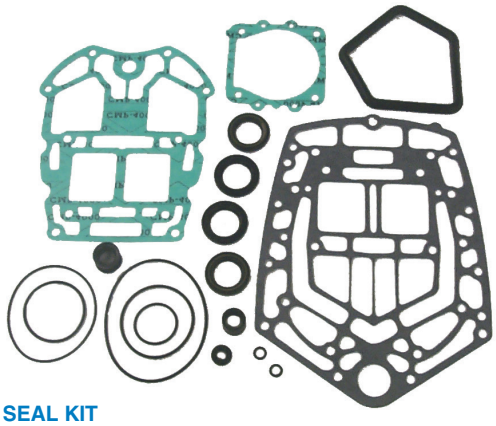
Part #	Desc.	O.E. #	Qty.
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14090-90-8G	2
18-0265	Oil Seal	93101-28M16-00	2
18-0266	Oil Seal	93101-30M17-00	2
18-0267	Oil Seal	93106-09014-00	1
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
18-0275	O-Ring	93210-97M55-00	1



18-2798
LOWER UNIT SEAL KIT
Replaces: 688-W0001-20-00, 688-W0001-C0-00

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0240	Wear Plate to Gear Case Mounting Gasket	688-44316-A0-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14040-90-8G	3
18-7436	O-Ring	93210-46044-00	1
18-0239	Wear Plate to Pump Housing Gasket	688-44315-A0-00	1
18-0267	Oil Seal	93106-09014-00	1



18-2799
LOWER UNIT SEAL KIT
Replaces: 61A-W0001-21-00, 61A-W0001-C1-00

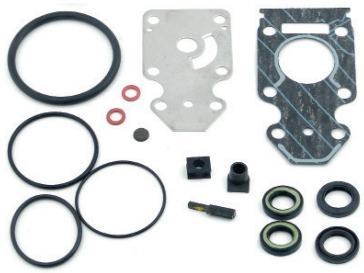
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0244	Water Pump Gasket	6E5-44315-A0-00	1
18-4698	Drain or Fill Washer Gasket	YSG-14040-90-8G	2
18-0265	Oil Seal	93101-28M16-00	2
18-0266	Oil Seal	93101-30M17-00	1
18-0267	Oil Seal	93106-09014-00	1
18-7483	O-Ring	93210-37M67-00	1
18-7485	O-Ring	93210-86M38-00	1
18-7444	O-Ring	93210-04384-00	1

APPLICATION ON PAGE 550

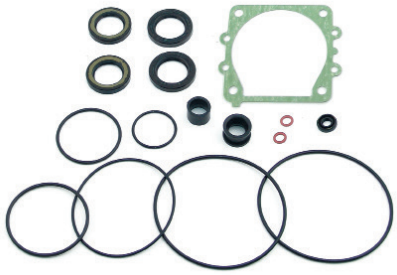
18-74501
GEAR HOUSING SEAL KIT
Replaces: 683-W0001-C1-00
Fits: Yamaha 9.9/15(1984-91)

18-74504
GEAR HOUSING SEAL KIT
Replaces: 6H3-W0001-22-00
Fits: Yamaha 60(2002), C60(1996-01), E60(1995-00), P60(1992-99), 70(1992-02)



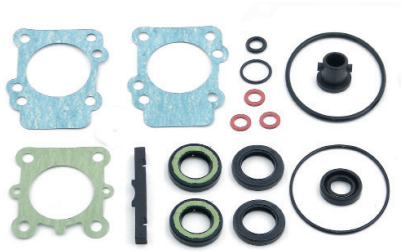
18-74507
GEAR HOUSING SEAL KIT
Replaces: 63V-W0001-21-00
Fits: Yamaha 9.9(1997-00), 15(1997-00)

18-74510
GEAR HOUSING SEAL KIT
Replaces: 65L-W0001-C0-00
Fits: Yamaha 225/L225(1997-99), 3.1L, 250/L250(1997-99), SX225/SX250(2000-02), LX225/LX250(2000-02)

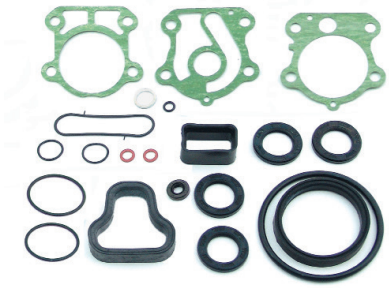


18-74512
GEAR HOUSING SEAL KIT
Replaces: 66K-W0001-20-00
Fits: Yamaha V200/V225(1998-99), VX200/VX225(2000-02), VX250(2002)

18-74515
GEAR HOUSING SEAL KIT
Replaces: 68V-W0001-20-00
Fits: Yamaha F115/LF115(2000-05)



18-74527
GEAR HOUSING SEAL KIT
Replaces: 6G9-W0001-C6-00
Fits: Yamaha F9.9(1997-05)



18-74535
GEAR HOUSING SEAL KIT
Replaces: 67F-W0001-20-00
Fits: Yamaha F75/F90(2003-05), F80/F100(1999-02)

18-74540
SEAL KIT
Replaces: 62Y-W0001-20-00
Fits: Yamaha F40 4cyl(1999), F50(1995-00)

18-74544
GEAR HOUSING SEAL KIT
Replaces: 68T-W0001-20-00
Fits: Yamaha F6/F8(2001-03)

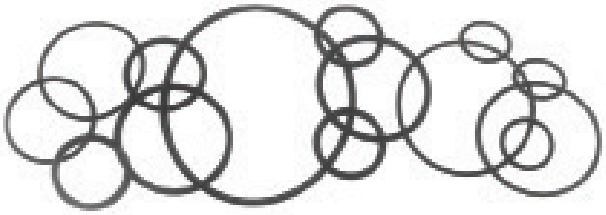
18-74546
GEAR HOUSING SEAL KIT
Fits: Yamaha T40/T30 Enduro International Series

APPLICATION BEGINS ON NEXT PAGE

GEAR HOUSING SEAL KIT APPLICATION

Model #	Year	Lower Unit Gasket Kit
2	1986-88	18-0026
2	1989-02	18-0027
4	1984-99	18-0028
F4	1999-08	18-0028
5	1984-02	18-0028
6	1988-96	18-0029
6	1997-00	18-0031
8	1984-96	18-0029
8	1997-09	18-0031
T8	2001-10	18-0025
20	1996-97	18-0030
25 ①	1984-85	18-2785
25 ①	1986-87	18-0023
25 ①	1988-09	18-0030
25 ②	1997-02	18-2789
C25	1991	18-0023
C25 ①	1992-97	18-0022
CV25	1990	18-0023
T25 ①	2002	18-0020
30	1984-85	18-2785
30	1986	18-0023
30	1987-02	18-2789
C30	1991	18-0023
C30	1992	18-0022
F30 ②	2002	18-0020
40	1984-94	18-2792
C40	1992-94	18-99104
F40 ②	2002	18-0020
50	1986-94	18-2792
PRO 50	1987-90	18-2792
P50	1992-94	18-2792
C55	1991	18-2787
C55	1992-95	18-0024
CV55	1989-90	18-2787
P60	1991	18-2788
70	1984-85, 1988-91	18-2788
C75	1994-99	18-0021
E75	1995-00	18-0021
P75	1996-99	18-0021
C80	1997	18-0021
C85	1991	18-2798
C85	1992-96	18-0021
CV85	1989-90	18-2798
90	1984-91	18-2798
90	1992-09	18-0021
B90	1997-99	18-0021
C90	1997-	18-0021
115	1986-09	18-2794-1
C115	1992-00	18-2794-1
P115	1993-96	18-2794-1
S115	1996-99	18-2794-1
130	1988-04	18-2794-1
L130	1989-01	18-2794-1
S130	1996-99	18-2794-1
150	1984-09	18-2794-1
C150	1996-99	18-2794-1
L150	1986-99	18-2794-1
LX150	1999-01	18-2794-1
LZ150	2000-05	18-2794-1
Z150	2000-05	18-2794-1
P150	1991-99	18-2794-1
PX150	1999	18-2794-1
PRO V150	1987-90	18-2794-1
S150	1996-99	18-2794-1
SX150	1999-04	18-2794-1
V150	2000-08	18-2794-1
VX150	2000-04	18-2794-1
VZ150	2000-11	18-2794-1
175	1984-00	18-2794-1
P175	1994-99	18-2794-1
S175	1996-99	18-2794-1
V175	2000	18-2794-1
VZ175	2001-11	18-2794-1
Z175	2001-05	18-2794-1
200	1984-98	18-2794-1
L200	1986-99	18-2794-1
LX200	1999-01	18-2794-1
LZ200	2000-11	18-2794-1
P200	1991-99	18-2794-1
S200	1996-99	18-2794-1
SX200	1999-05	18-2794-1
VZ200	2001-04	18-2794-1
Z200	2000-11	18-2794-1
V6 Special	1984-86	18-2794-1
V6 Excel	1987-89	18-2794-1
225 ③	1990-97	18-2794-1
225 ④	1994-96	18-2799
L225 ④	1994-96	18-2799
S225	1996	18-2799
250	1990-95	18-2799
L250	1990-96	18-2799
S250	1996	18-2799

① 2 cylinder model ② 3 cylinder model ③ 2.6 liter engine ④ 3.1 liter engine



OIL SEALS

Part #	OE#	Dimensions		
		I.D.	O.D.	Width
18-0265	93101-28M16-00	27	43.25	7
18-0266	93101-30M17-00	28.5	45.25	7
18-0267	93106-09014-00	8.75	19.2	5.25
18-0296	93101-22067-00	23	36.25	6
18-0297	93101-23070-00	22.75	37.25	6
18-0554	93101-20M07-00	21.5	34	6.25
18-0570	93102-23096-00	22.75	38.25	7
18-0587	93101-25M03-00	24	40.25	6
18-0588	93102-25M28-00	24.5	48.4	8
18-2079	93101-22M15-00	21.75	35.2	6
18-2085	93102-35M13-00	34	52.25	8
18-2087	93102-40M36-00	39.5	58.25	8.5
18-2091	93104-22M07-00	22	29.25	5

O-RINGS

Part #	Std. Pkg.	O.E.#	Part #	Std. Pkg.	O.E.#
18-0275	1	93210-97M55-00	18-7470	1	65W-43865-00-00
18-0298	1	93210-41042-00	18-7471	1	93210-94003-00
18-0299	1	93210-66M98-00	18-7483	1	93210-37M67-00
18-7119	1	93210-33M85-00	18-7485	1	93210-86M38-00
18-7432 ⑤	2	93210-32738-00	18-7511-9	5	93210-16716-00
18-7436	1	93210-46044-00	18-76689	1	65W-14198-00-00
18-7439-9	5	93210-54M54-00	18-76690	1	93210-46M16-00
18-7442	1	93210-74M35-00	18-76691	1	93210-27ME3-00
18-7444	1	93211-04384-00	18-76692	1	93210-75M51-00
18-7463	1	93210-19123-00	18-76693	1	93210-31MJ5-00
18-7468	1	6G5-43864-00-00	18-76694	1	93210-24M79
18-7469	1	64E-43869-00-00			

⑤ This product is priced per piece. To order priced per package, please add -9 to the part number.

18-6859
SOLENOID
Replaces:
Sea-Doo 278-001-376, 278-001-802
Sea-Doo PWC

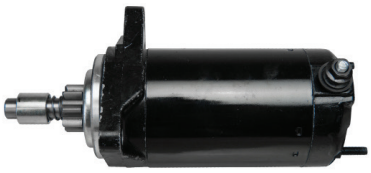
18-6860
SOLENOID PLUG
Replaces: Sea-Doo
Used on Sea-Doo 1995 and UP

18-6862
STARTER
Replaces:
Yamaha 6M6-81800-10-00, 64X-81800-00-00

18-6866
STARTER
Replaces: Sea-Doo 278-000-576, 278-000-577, 278-001-038, 278-001-301

18-6867
STARTER
Replaces: Sea-Doo 278-000-484, 278-000-485, 278-001-300, 278-001-935
Denso 228000-4550

18-6868
STARTER
Replaces: Sea-Doo 278-000-186, 311, 316
Denso 995435, 128000-4860, 61, 62, 63, 64



18-6869
STARTER
Replaces:
Sea-Doo 278-001-497, 278-001-936

18-6873
STARTER
Replaces: Kawasaki 21163-3715, 21163-3719 Denso 428000-0081
99-2005 JH1200 Ultra 150 w/1176cc, 2002-05 JT1200 STX-R w/1176cc

18-6877
STARTER
Replaces: Honda PWC 31200-HW1-671

18-6904
STARTER
Replaces: Kawasaki 21163-3720, 21163-3721

18-6905
STARTER
Replaces: Sea-Doo 290-888-993, 999, 420-888-9933, -994, -996

18-6906
STARTER
Replaces:
Yamaha PWC 64X-81800-00-00

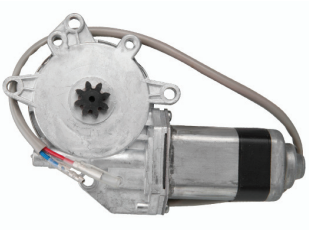
18-6907
STARTER
Replaces:
Yamaha PWC 6D3-81800-00-00
2005-08 VX1100 Wave Runner w/1100cc

18-6908
STARTER
Replaces:
Yamaha PWC 63M-81800-00-00

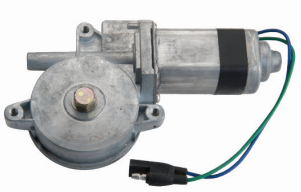
18-6909
STARTER
Replaces:
Yamaha PWC 6S5-81800-00-00

18-6919
STARTER
Replaces: Arctic Cat PWC 3008-093, 3008-327, 3008-462, 3008-536

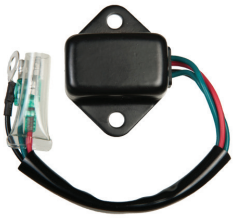
18-6921
STARTER
Replaces:
Yamaha PWC 60E-81800-00-00



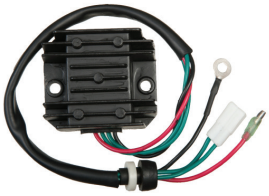
18-6871
TRIM MOTOR
Replaces: Sea-Doo 278-001-292



18-6875
TRIM MOTOR
Replaces:
Kawasaki PWC 21174-3703
Super Sport 750,900,110 ZXI, STX, XI



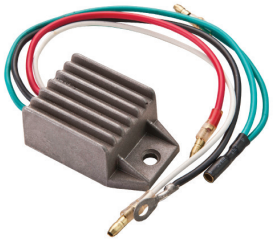
18-6650
VOLTAGE REGULATOR
Replaces: 6M6-81960-A0-00
Fits: Most models 1990-2014



18-6651
VOLTAGE REGULATOR
Replaces: 66V-81960-00-00
Fits: GP1200 (2000-02); XL, XLT1200 (1999-05)

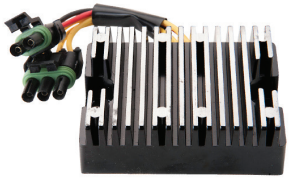
18-6652
VOLTAGE REGULATOR
Replaces: 6K8-81960-A0-00
Fits: Waverunner 500 (1987-93)

18-6857
VOLTAGE REGULATOR
Replaces:
Yamaha PWC 63M-81960-00-00
800 1998-05; 1100 WR 1995-96; 1100 WV 1997

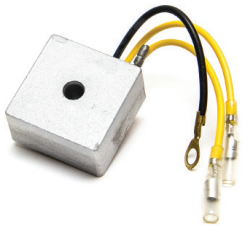


18-6858
VOLTAGE REGULATOR
Replaces:
Yamaha PWC 6H2-81960-00-00
GP1200 1997-99

18-6874
VOLTAGE REGULATOR
Replaces: Sea-Doo 278-001-581
GTX 4-Tec 2003-04



18-6876
VOLTAGE REGULATOR
Replaces: Sea-Doo 278-001-554



18-6878
VOLTAGE REGULATOR
Replaces: Sea-Doo 278-000-123

18-6879
VOLTAGE REGULATOR
Replaces: Sea-Doo 278-001-239

18-5129
COIL, IGNITION
Replaces: 62L-85570-00-00
Fits: 1994-1995 FX-1 FX700S, T

18-5146
COIL, LIGHTING
Replaces: 62T-85533-00-00
Fits: Wave Venture WVT700 (95-98); Wave Raider RA700 (94-97); Wave Raider Deluxe RA700 (1995); Wave Blaster WB700, WB760 (96-97); Wave Runner III WRA650 (1996); Wave Runner III WRA700 (1997); Waverunner GP760 97-00); Wave Runner XP760 (98-99); Wave Runner XL700 (99-04); Super Jet SJ700 (96-11)

18-5147
CHARGE COIL
Replaces:
Yamaha 62T-85520-00-00; 62T-85520-01-00
Fits: Wave Raider RA700 (94-97); Wave Raider Deluxe (1995); Wave Venture WVT700 (95-98); Wave Runner III WRA650 (1996); Wave Runner III WRA700 (1997); Super Jet SJ700 (96-06); Wave Runner XL700 (99-04)

18-15080
IDLER GEAR ASSEMBLY
Replaces: Polaris 3240120
Yamaha 6M6-8183E00-00
Use with **18-6908, 18-6862** Yamaha Starters, fits some Kawasaki, Polaris, Sea-Doo and Tiger Shark PWC's.

18-8880
OIL FILTER
Replaces: BRP 420956741
Yamaha 6M6-8183E00-00
For: SeaDoo & 4 Stroke

Model	Year	Starter	Trim Motor	Voltage Regulator
YAMAHA				
EXS1200 Exciter	98-99	18-6908		
EXT1100 Exciter	96-98	18-6908		
EXT1200 Exciter	98-99	18-6908		
FX700 FX1 w/ 701cc	94-95	18-6862		
FX1000 Wave Runner w/ 998cc	2002-05	18-6921		
FX1100 Wave Runner w/ 1100cc	2004-05	18-6921		
FX1800 FX Waverunner w/ 1812cc	2008	18-6909		
GP760 Wave Runner w/ 760cc	97-00	18-6906		
GP800 Wave Runner w/ 784cc	98-05	18-6908		18-6857
GP1200 Wave Runner w/ 1176cc	97-99	18-6908		18-6858
GP1200 Wave Runner w/ 1176cc	2000-02	18-6908		
GP1300 Wave Runner w/ 1300cc	2003-08	18-6908		
LST1200	99-05	18-6908		
RA700 Wave Raider w/701cc	94-97	18-6862		
RA760 Wave Raider w/ 760cc	1996	18-6906		
RA1100 Wave Raider w/ 1100cc	95-96	18-6908		
SJ650 Super Jet w/ 650cc	90-93	18-6862		
SJ700 Super Jet w/ 701cc	94-11	18-6862		
SRT1000	2003-05	18-6921		
SRT1100	2005	18-6921		
SUV 1200 w/1176cc	99-04	18-6908		
Wave Runner 1100cc	1995-96			18-6857
WB700 Wave Blaster w/ 701cc	93-96	18-6862		
WR650 Wave Runner LX w/ 650cc	90-94	18-6862		
WB760 Wave Blaster w/ 760cc	96-97	18-6906		
WRA650 Wave Runner III w/650cc	90-96	18-6862		
WRA700 Wave Runner III w/ 701cc	94-97	18-6862		
WRB650 Wave Runner w/ 650cc	91-95	18-6862		
WRB700 Wave Runner w/ 700cc	93-94	18-6862		
WVT700 Wave Vent w/ 701cc	95-98	18-6862		
WVT760 Wave Venture w/ 760cc	1997	18-6906		
WVT1100 Wave Vent w/ 1100cc	1996	18-6908		
WVT1100 Wave Vent w/ 1100cc	1997	18-6908		18-6857
VX1100 Wave Runner w/ 1100cc	2005-08	18-6907		
XL700 Wave Runner w/ 701cc	99-04	18-6862		
XL760 Wave Runner w/ 760cc	1997	18-6906		
XL800 Wave Runner w/ 784cc	00-01	18-6908		
XL1200 Wave Runner w/ 1176cc	98-00	18-6908		
XLT800 Wave Runner w/ 784cc	2002-04	18-6908		
XLT1200 Wave Runner w/ 1176cc	2001-05	18-6908		
XRT1200	00-01	18-6908		
SEA-DOO				
3D DI w/ 782cc	2004-05	18-6869		
3D DI w/ 1494cc	2007	18-6905		
Explorer	93-94	18-6868		
Explorer	95-97	18-6867		
GS w/ 718cc	97-01	18-6867		18-6879
GSI w/ 718cc	1997	18-6867	18-6871	18-6879
GSX RFI w/ 782cc	1999	18-6869		
GSX RFI w/ 782cc	2000	18-6869		18-6876
GSX RFI w/ 782cc	2001	18-6869		
GSX w/ 782cc	1996	18-6866	18-6871	
GSX w/ 782cc	1997	18-6866	18-6871	18-6879
GSX limited	1998		18-6871	

Model	Year	Starter	Trim Motor	Voltage Regulator
SEA-DOO (CONT.)				
GTI w/ 718cc	1996-97	18-6867		18-6878
GTI w/ 718cc	98-04	18-6867		18-6879
GTI w/ 718cc	2005	18-6867		
GTI LE w/ 718cc	2002	18-6867		18-6879
GTI LE w/ 718cc	2003	18-6867		
GTI LE w/ 718cc	2004	18-6867		
GTI LE w/ 782cc	2005	18-6869		
GTI LE RFI	2004			18-6876
GTI w/ 1494cc	2006-08	18-6905		
GTI RFI	2004			18-6876
GTI SE w/ 1494cc	2006-07	18-6905		
GTS w/ 581cc	92-94	18-6868		
GTS w/ 718cc	97-00	18-6867		18-6878
GTS w/ 718cc	2001	18-6867		18-6879
GTS - 2 passenger w/ 581cc	1995	18-6867		
GTS - 3 passenger w/ 581cc	95-96	18-6867		
GTX w/ 581cc	1992	18-6868		
GTX w/ 650cc	93-94	18-6868		
GTX - 2 passenger w/ 650cc	1995	18-6867		
GTX - 3 passenger w/ 650cc	1995	18-6867		
GTX w/ 782cc	96-97	18-6866		
GTX DI	2000-03			18-6876
GTX RFI w/ 782cc	1998	18-6866		
GTX RFI	2000-02			18-6876
GTX 155 w/ 1494cc	2008	18-6905		
GTX 215 w/ 1494cc	2008	18-6905		
GTX 4-Tec w/ 1494cc	2002	18-6905		
GTX 4-Tec w/ 1494cc	2003-04	18-6905		18-6874
GTX 4-Tec w/ 1494cc	2005-08	18-6905		
GTX Wake w/ 1494cc	2005-07	18-6905		
GTX Wake 155 w/ 1494cc	2005-08	18-6905		
GTX Wake 215 w/ 1494cc	2008	18-6905		
HX w/ 718cc	1995	18-6867		
HX w/ 718cc	96-97	18-6867		18-6878
LRV DI	2002			18-6876
RX	2001-02		18-6871	
RX DI	00-03		18-6871	18-6876
RX limited	2000		18-6871	
RXP w/ 1494cc	2004-05	18-6905	18-6871	
RXP w/ 1494cc	2006-07	18-6905		
RXP 155 w/ 1494cc	2008	18-6905		
RXP 215 w/ 1494cc	2008	18-6905		
RXP X 255 w/ 1494cc	2008	18-6905		
RXT w/ 1494cc	2005-07	18-6905		
RXT 215 w/ 1494cc	2008	18-6905		
RXT 255 w/ 1494cc	2008	18-6905		
SP w/ 581cc	92-94	18-6868		
SP w/ 581cc	1995	18-6867		
SP w/ 581cc	1996	18-6867		18-6878
SP w/ 718cc	1997	18-6867		
SPI w/ 581cc	93-94	18-6868		
SPI w/ 581cc	1995	18-6867		
SPI w/ 581cc	1996	18-6867		18-6878
SPX w/ 581cc	1993	18-6868		

APPLICATION CONTINUED ON NEXT PAGE

Model	Year	Starter	Trim Motor	Voltage Regulator
SEA-DOO (CONT.)				
SPX w/ 650cc	1994	18-6868		
SPX w/ 650cc	1995	18-6867		
SPX w/ 718cc	1996	18-6867	18-6871	18-6878
SPX w/ 782cc	1997	18-6867	18-6871	
SPX w/ 782cc	98-99	18-6866	18-6871	
XP w/ 581cc	1992	18-6868		
XP w/ 650cc	93-94	18-6868		
XP w/ 718cc	1995	18-6867	18-6871	
XP w/ 782cc	96-97	18-6866	18-6871	
XP	2002		18-6871	
XP800	ALL but '95			18-6878
XP800	1995		18-6871	
XP DI	2003-04			18-6876
XP Limited VTS motor	98-05		18-6871	
Challenger	1998	18-6867		
Challenger	96-99	18-6866		
Challenger	2004-07	18-6905		
Challenger 180, 230	2008	18-6905		
Islandia	2004-08	18-6905		
Speedster	98-99	18-6866		
Speedster	95-99	18-6867		
Speedster	2004-07	18-6905		
Speedster 150, 200	2008	18-6905		
Speedster Wake	2008	18-6905		
Sportster	95-99	18-6867		
Sportster	2003-06	18-6905		
Utopia	2004-08	18-6905		
ARCTIC CAT				
Barracuda 639cc	94-95	18-6919		
Daytona w/ 639cc	93-95	18-6919		
Daytona 770 w/ 768cc	96-97	18-6919		
Daytona 1000 w/ 999cc	1997	18-6919		

Model	Year	Starter	Trim Motor	Voltage Regulator
ARCTIC CAT (Cont.)				
Monte Carlo 640 w/ 639cc	94-97	18-6919		
Monte Carlo 770 w/ 768cc	96-97	18-6919		
Monte Carlo 900 w/ 900cc	1996	18-6919		
Monte Carlo 1000 w/ 999cc	1997	18-6919		
Montego 640 w/ 639cc	94-97	18-6919		
Montego Dlx 640 w/639cc	94-97	18-6919		
Tigershark 640 w/639cc	1993	18-6919		
Tigershark 900 w/900cc	1995	18-6919		
TS640 w/639cc	1993	18-6919		
TS770, 770L, 770R w/ 768cc	98-99	18-6919		
TS900L w/ 900cc	1999	18-6919		
TS1000L, R w/ 999cc	1998	18-6919		
TS1100Li, R w/ 1100cc	1999	18-6919		
KAWASAKI				
JH1200 Ultra 150 w/ 1176cc	99-05	18-6873		
JT1200 STX-R w/ 1176cc	2002-05	18-6873		
JT1200 STX-12F w/1199cc	2003-07		18-6904	
JT1500 STX-15F w/1498cc	2004-09		18-6904	
JT1500 Ultra 250X w/ 1498cc	2007-09		18-6904	
JT1500 Ultra LX w/ 1498cc	2007-09		18-6904	
Super Sport 750	ALL		18-6875	
Super Sport 900	ALL		18-6875	
Super Sport 110	ALL		18-6875	
Super Sport ZXI	ALL		18-6875	
Super Sport STX	ALL		18-6875	
Super Sport XI	ALL		18-6875	
HONDA				
Aquatrax F-12 w/ 1235cc	2002-07	18-6877		
Aquatrax F-12X w/ 1235cc	2002-07	18-6877		
Aquatrax F-12X GPSC w/ 1235cc	2005-07	18-6877		
Aquatrax R-12 w/ 1235cc	2004-06	18-6877		
Aquatrax R-12X w/ 1235cc	2003-07	18-6877		

Sierra
Marine Engine and Drive Parts

IMPELLERS/IMPELLER KITS FOR JABSCO

18-3275
IMPELLER KIT
Replaces: Jabsco 17935-0001
For: TAMD74A, A-A, A-B (2000-05); TAMD74C-A, C-B (2000-05); TAMD74L-A, B (1999-2005); TAMD74P-A, P-B (1998-2005); TAMD75P-A (1998-2005); TAMD71B (1989-2000); TAMD73P-A (1997-98); TAMD73WJ-A (1997-99)

18-3304
IMPELLER KIT
Replaces: Jabsco 6760-0001
For: F9B Pumps
DIA. 3 3/4" SIDE WIDTH 3 1/2"
(Neoprene)

18-3076
IMPELLER KIT
Includes: Impeller & Gaskets
Replaces: Jabsco 22405-0001

18-3306
IMPELLER KIT
Replaces: Jabsco 13554-0001
Yanmar 119773-42600-00
DIA 2 1/4" SIDE WIDTH 1 15/16"
(Neoprene)

18-3036
IMPELLER KIT
Replaces: Jabsco 673-0003
(Nitrile)

18-3038
IMPELLER KIT
Replaces: Jabsco 920-0003, 17937-0003
(Nitrile)

18-3077
IMPELLER KIT
Replaces: Jabsco 920-0001
12 SPLINES 8 FINS
(Neoprene)

①**18-3046D** Display Package

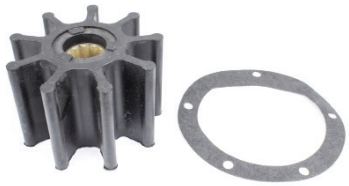
18-3046
IMPELLER KIT
Replaces: Jabsco 18838-0001

18-3047
IMPELLER KIT
Replaces: Jabsco 18948-0001

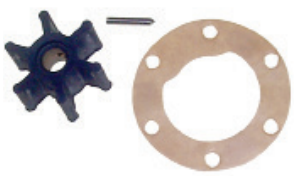
①**18-3081D** Display Package

18-3081
IMPELLER KIT
Replaces: Jabsco 1210-0001
12 SPLINES 12 FINS

18-3080
IMPELLER KIT
Replaces: Jabsco 673-0001
Diameter 2" • Side Width 7/8"
(Neoprene)



18-3078
IMPELLER KIT
Replaces: Jabsco 836-0001
Cummins 160596, 166758, 556540, 556850, 21601R
Diameter 3 3/4" • Side Width 2 1/2"
(Neoprene)



18-3079
IMPELLER KIT
Replaces: Jabsco 4528-0001
Diameter 1 9/16" • Side Width 3/4"
(Neoprene)

①**18-3075D** Display Package

18-3075
IMPELLER KIT
Replaces: Jabsco 4568-0001, 2877-0001, 14510-46090, 124310-46090
Diameter 2 1/4" • Side Width 1 1/4"
(Neoprene)

18-3037
IMPELLER KIT
Replaces:
Jabsco 836-0003
Diameter 3 3/4" • Side Width 2 1/2"
(Nitrile)

18-45713
IMPELLER KIT
Replaces:
Jabsco 18653-0001
Fits: F4B Pump

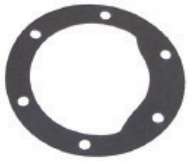
① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-3020
IMPELLER
Replaces:
Jabsco 1210-0003
(Nitrile)

18-3021
IMPELLER
Replaces:
Jabsco 4598-0001
Diameter 2 9/16" • Side Width 2"
(Neoprene)

18-45712
IMPELLER
Replaces:
Jabsco 17636-0001, 21676-0001
Fits: F9B-9 Pump

PKG. OF 2



18-3125
18-3125-9①
WATER PUMP GASKET
Replaces: Jabsco 3101-0000

18-2005
SEAL
Replaces:
Jabsco 92700-0060

JABSCO COMPONENT APPLICATIONS

Pump Model	Impeller Kit	Oil Seal	Pump Model	Impeller Kit	Oil Seal	Pump Model	Impeller Kit	Oil Seal
777-0001	18-3077	18-2005	1673-9051	18-3081	—	3890-9011	18-3077	—
777-0003	18-3077	—	2300-9001	18-3077	—	5330-9001	18-3077	—
777-9003	18-3077	—	2300-9003	18-3077	—	5330-9101	18-3077	—
777-9004	18-3077	—	2300-9004	18-3077	—	5560-0001	18-3077	18-2005
777-9005	18-3077	—	2300-9005	18-3077	—	5660-0001	18-3077	18-2005
777-9051	18-3077	—	3270-0001	18-3081	18-2005	5850-0001	18-3081	18-2005
1673-0001	18-3081	18-2005	3270-0003	18-3081	18-2005	7120-9001	18-3077	—
1673-0003	18-3081	18-2005	3290-9001	18-3081	—	7320-9001	18-3077	—
1673-1001	18-3081	18-2005	3380-0001	18-3081	18-2005	8170-9001	18-3077	—
1637-1003	18-3081	18-2005	3480-9002	18-3081	—	17120-0001	18-3079	18-2005
1673-9001	18-3081	—	3480-9011	18-3081	—	22740-0301	—	18-2005
1673-9003	18-3081	—	3590-9001	18-3079	—	22740-0351	—	18-2005

IMPELLERS/IMPELLER KITS FOR JOHNSON PUMP

18-3275
IMPELLER KIT
Replaces: Johnson Pump 09-819B
For: TAMD74A, A-A, A-B (2000-05); TAMD74C-A, C-B (2000-05); TAMD74L-A, B (1999-2005); TAMD74P-A, P-B (1998-2005); TAMD75P-A (1998-2005); TAMD71B (1989-2000); TAMD73P-A (1997-98); TAMD73WJ-A (1997-99)

18-3080
IMPELLER KIT
Replaces: Johnson Pump 09-1026B
Diameter 2" • Side Width 7/8"
(Neoprene)

18-3077
IMPELLER KIT
Replaces: Johnson Pump 09-1028B
Yanmar 127610-42200 Cummins 650607
12 SPLINES 8 FINS

②**18-3081D** Display Package

18-3081
IMPELLER KIT
Replaces: Johnson Pump 09-1027B
12 SPLINES 12 FINS

②**18-3075D** Display Package

18-3075
IMPELLER KIT
Replaces: Johnson Pump 09-801B
Diameter 2 1/4" • Side Width 1 1/4"
For: Johnson Pump # F4B-8007
(Neoprene)

18-3079
IMPELLER KIT
Replaces: Johnson Pump 09-806B, Yanmar 104211-42070
Diameter 1 9/16" • Side Width 3/4"
(Neoprene)

18-3037
IMPELLER KIT
Replaces: Johnson Pump 09-1029B-9
(Nitrile)

18-3078
IMPELLER KIT
Replaces: Johnson Pump 09-1029B
Diameter 3 3/4" • Side Width 2 1/2"
For: Johnson Pump #'s F8B-3000, F8B500, F8B-8007, F8B-50017
(Neoprene)

18-3306
IMPELLER KIT
Replaces: Johnson Pump 09-812B

18-3036
IMPELLER KIT
Replaces: Johnson Pump 09-1026B-9
(Nitrile)

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

18-3038
IMPELLER KIT
Replaces: Johnson 09-1028B-9
(Nitrile)

18-3076
IMPELLER KIT
Includes: Impeller & Gaskets
Replaces:
Johnson Pump 09-808B, 09-45589

18-3089
WATER PUMP KIT
Includes: Impeller, Seal, Gasket, End & Cover Screws
Replaces: Johnson Pump 09-45825
Use with **18-3587-1** Pump

18-3510
WATER PUMP KIT
Includes: Neoprene Impeller, Seal, Gasket, End & Cover Screws
Replaces: Johnson Pump 09-45589
For: F35B-8 Pumps

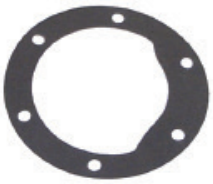
18-3020
IMPELLER
Replaces:
Johnson Pump 09-1027B-9
(Nitrile)

18-45712
IMPELLER
Replaces:
Johnson Pump 09814B
Fits: F9B-9 Pump

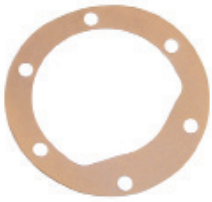
18-45713
IMPELLER
Replaces:
Johnson Pump 09-810B
Fits: F4B Pump

18-45714
IMPELLER
Replaces:
Johnson Pump 09-821B
Fits: F75B Pump

PKG. OF 2



18-3125
18-3125-9①
WATER PUMP GASKET
Replaces: 3298-0000



18-3303
COVER PLATE GASKET
Replaces:
Johnson Pump 01-42401
For: Johnson Pump JN-F6

18-3586-1
WATER PUMP
Replaces:
Johnson Pump 10-24228-1
For Impeller Repair Kit use **18-3081**
Use replacement Impeller **18-3020**

18-3587-1
WATER PUMP
Replaces:
Johnson Pump 10-24232-1
For Impeller Repair Kit use **18-3089**

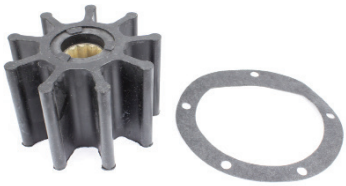
IMPELLERS FOR OBERDORFER PUMPS

18-3061
IMPELLER
Replaces: Oberdorfer 8922
Sherwood 10615
12 FINS
For: GM engines with V-Belt

②**18-3075D** Display Package

18-3075
IMPELLER KIT
Replaces:
Oberdorfer B6620
12 FINS

18-3077
IMPELLER KIT
Replaces:
Oberdorfer C7441 Sherwood 18200
12 SPLINES 8 FINS



18-3078
IMPELLER KIT
Replaces: Oberdorfer 7054
12 SPLINES 9 FINS

①**18-3046D** Display Package

18-3046
IMPELLER KIT
Replaces: Sherwood 9959K
with 18-3060 Impeller
Replaces: Sherwood 9959

18-3047
IMPELLER KIT
Replaces: Sherwood 10615K with
18-3061 Impeller
Replaces: Sherwood 10615

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

18-3060
IMPELLER
Replaces: Sherwood 9959
Onan 132-0317
12 FINS

18-3021
IMPELLER
Replaces:
Oberdorfer 6603
Diameter 2 9/16" • Side width 2"
(Neoprene)

PKG. OF 2

18-3140
18-3140-9①
WATER PUMP GASKET
Replaces: Sherwood 10931

18-3168
SEAL & SEAT
Replaces: Sherwood 10927

18-3169
SEAL & SEAT
Replaces:
Sherwood 12859, 12322

SHERWOOD COMPONENT APPLICATIONS

Pump #	Impeller Kit	Impeller	Seal & Seat Assembly	Pump #	Impeller Kit	Impeller	Seal & Seat Assembly	Pump #	Impeller Kit	Impeller	Seal & Seat Assembly
A-03	—	18-3060	—	G-50	18-3047	18-3061	18-3169	N-10410G	18-3046	18-3060	—
B-04	18-3047	18-3061	18-3168	G-55-2	—	18-3061	18-3169	N-10460	—	18-3060	—
C-03	18-3047	18-3061	18-3168	G-56	—	18-3061	18-3169	N-10470	—	18-3060	—
D-05	—	18-3061	18-3168	G-85	18-3047	18-3061	18-3169	N-10510G	18-3046	18-3060	—
D-55	18-3046/18-3047	18-3060/18-3061	18-3168	G-1004	—	18-3061	—	P-101	—	18-3061	18-3169
D-60	18-3046	18-3060	18-3168	G-1005	—	18-3061	—	P-102	—	18-3061	—
D-65	18-3046	18-3060	18-3168	G-1006	—	18-3061	—	P-105	18-3047	18-3061	—
D-75	18-3046	18-3060	18-3168	G-85106	—	18-3061	18-3168	P-10550G	18-3046/18-3047	18-3060/18-3061	—
E-35	—	18-3061	18-3168	H-85	—	18-3061	18-3169	P-10560G	18-3046	18-3060	—
F-10	18-3047	18-3061	18-3168	J-70	—	18-3060	18-3169	P-10610G	18-3046	18-3060	—
F-75	18-3047	18-3061	18-3168	K-90	—	18-3061	18-3169	P-10650G	18-3046	18-3060	—
F-95	—	18-3061	18-3168	L-10	—	18-3061	18-3069	P-10710G	18-3046	18-3060	—
G-3	—	18-3061	—	L-10B	—	18-3061	18-3169	Q-10770G	18-3046	18-3060	—
G-4	—	18-3061	—	L-80	—	18-3061	18-3169	Q-10755G	—	18-3060	—
G-5	18-3047	18-3061	18-3169	L-90	—	18-3061	18-3169	Q-10855G	18-3046	18-3060	—
G-5-1	—	18-3061	18-3169	L-9930G	18-3046	18-3060	—	R-40G	18-3046	18-3060	18-3168
G-7	—	18-3061	18-3169	M-70	—	18-3061	18-3169	R-101	—	18-3061	18-3168
G-8	—	18-3061	—	M-71	—	18-3061	18-3169	R-102	—	18-3060	
G-7B	—	18-3061	18-3169	M-10065G	—	18-3060	—	R-10870G	18-3046	18-3060	18-3168
G-15	—	18-3060	18-3169	M-10180G	18-3046	18-3060	—	R-10920G	18-3046	18-3060	—
G-26	—	18-3061	18-3169	M-10210G	18-3046	18-3060	—	R-10930G	18-3046	18-3060	—
G-30-2	—	18-3060	18-3169	M-10263G	18-3046	18-3060	—	R-10935G	18-3046	18-3060	—
G-30-2B	—	18-3060	18-3169	M-10264G	18-3046	18-3060	—	R-10970G	18-3046	18-3060	18-3168
G-45-1	—	18-3061	—	M-10270G	18-3046	18-3060	—	RP-B-C	—	18-3061	18-3168
G-45-2	—	18-3061	18-3169	M-10280G	18-3046	18-3060	—	S-11040G	18-3046	18-3061	18-3168
G-46	—	18-3061	18-3169	N-10390G	18-3046	18-3060	—	S-11095G	—	18-3061	—

18-2434
FLYWHEEL BELL HOUSING
Replaces:
Crusader 96938
Marine Power 0100-000
Mercruiser 814309A1
Pleasurecraft R142006
Volvo Penta 3857846-4
GM V-8's Big & Small Block inboard/Ski models.

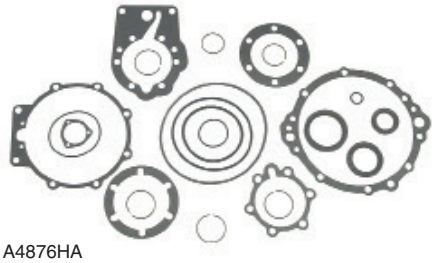
18-2589
TRANSMISSION OIL COOLER
- 1" Water Hose Connection
- 9" Tube Bundle Overall Length
- Approximately 12"
- Oil-6 GPM MAX Water 25 GPM MAX
- Shipped bare metal, ready for primer and factory paint finish.

18-2587
TRANSMISSION OIL COOLER
Replaces: Mercruiser 99356A2
- Replacement Power Steering Cooler for Mercruiser
- Power Steering Fluid-4 GPM MAX Water 25 GPM MAX
- 6" tube bundle, overall length 8", 1 1/4" water inlet and outlet
- Shipped bare metal, ready for primer and factory paint finish.

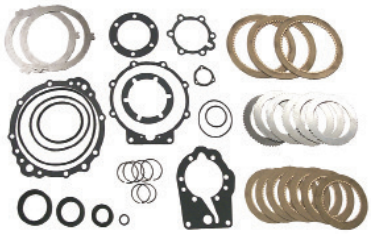
18-2588
TRANSMISSION OIL COOLER
- 1 1/4" Water Hose Connection
- 9" x 2" and 3/8" NPT Inlet/Outlet Oil Fitting
- Oil-6 GPM MAX Water 25 GPM MAX
- 10" tube bundle, overall length 12", 1 1/4" water inlet and outlet
- Shipped bare metal, ready for primer and factory paint finish.

① Priced per Package

TRANSMISSION REPAIR KITS

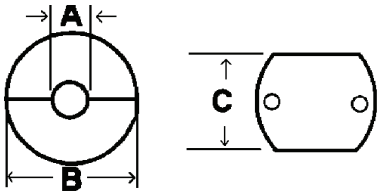


18-2590
SEAL KIT
Replaces: Borg Warner A4876HA
• Service kit for Borg-Warner Velvet Drive 71 and 72 series transmission



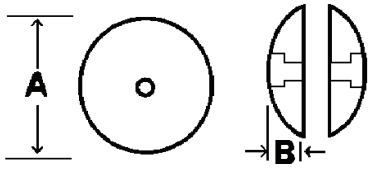
18-2591
OVERHAUL KIT
Includes: Gaskets, Seals, Sealing Rings, Bronze and Steel Plates
• Service kit for Borg-Warner Velvet Drive 71 and 72 series transmission

ANODES



SHAFT ANODES

ZINC ANODES			NOMINAL DIMENSIONS					
	Nom. Weight		A-Diameter		Dimension B		Dimension C	
Part #	LBS.	(KG)	IN.	(MM)	IN.	(MM)	IN.	(MM)
18-6040	.90	(.40)	1 1/8	(29)	2 1/8	(54)	2 1/8	(54)
18-6041-1	1.65	(.75)	1 1/4	(33)	2 5/8	(67)	2 1/2	(64)
18-6043-1	1.45	(.65)	1 1/2	(38)	2 1/2	(64)	2 1/2	(64)

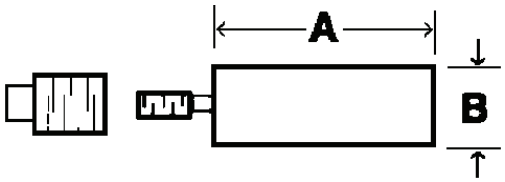


RUDDER ANODES

ZINC ANODES			NOMINAL DIMENSIONS			
	Nom. Weight		A-Diameter		Dimension B	
Part #	LBS.	(KG)	IN.	(MM)	IN.	(MM)
18-6045	.20	(.09)	1 7/8	(47)	1/4	(6)
18-6046	.90	(.40)	2 13/16	(71)	1/2	(13)
18-6047	1.40	(.64)	3 3/4	(95)	1/2	(13)
18-6107	-	-	5	(127)	5/8	(16)
18-6108	4.63	(2.10)	5 1/8	(130)	7/8	(22)
18-6109	9.32	(4.22)	6 1/2	(165)	7/8	(22)

COMPLETE ENGINE ANODES (with Brass Plug)

ZINC ANODES			NOMINAL DIMENSIONS						Replacement Anode Only
	Nom. Weight		A-Length		B-Diameter		Plugs (pis)		
Part #	LBS.	(KG)	IN.	(MM)	IN.	(MM)	IN.	(MM)	
18-6134	.12	(.05)	2-0	(50)	1/4	(6)	1/8	(3)	18-6050
18-6059	.10	(.05)	1 3/4	(44)	3/8	(10)	1/4	(6)	18-6135
18-6060	.20	(.09)	2-0	(50)	1/2	(13)	3/8	(10)	18-6052
18-6136	.20	(.09)	2-0	(50)	3/8	(10)	3/8	(10)	18-6053
18-6062	.30	(.14)	2-0	(50)	5/8	(16)	1/2	(13)	18-6137
18-6063	.45	(.20)	2-0	(50)	3/4	(19)	3/4	(19)	-



PACKING (* All 3 foot packing comes in display packaging)

PREMIUM SQUARE MARINE TEFLON PACKAGING					PREMIUM SQUARE MARINE LUBRICATED FLAX PACKAGING				
AP#	Diameter	Length*	Wt. (lbs.)	Pkg.	AP#	Diameter	Length*	Wt. (lbs.)	Pkg.
4720	1/8"	3 ft.	—	1	4701	3/16"	3 ft.	—	1
4730	1/8"	—	1	1	4711	3/16"	—	1	1
4721	3/16"	3 ft.	—	1	4702	1/4"	3 ft.	—	1
4731	3/16"	—	1	1	4712	1/4"	—	1	1
4722	1/4"	3 ft.	—	1	4703	5/16"	3 ft.	—	1
4732	1/4"	—	1	1	4713	5/16"	—	1	1
4723	5/16"	3 ft.	—	1	4704	3/8"	3 ft.	—	1
4733	5/16"	—	1	1	4714	3/8"	—	1	1
4724	3/8"	3 ft.	—	1	4705	1/2"	3 ft.	—	1
4734	3/8"	—	1	1	4715	1/2"	—	1	1
4725	1/2"	3 ft.	—	1					
4735	1/2"	—	1	1					

18-6140
ZINC ANODE
Replaces: 301068
For: 5424, M-30, M-35, M3-20, M3-20A, M4-30, M4-30A, M-35A

18-6141
ZINC ANODE
Replaces: 301069
For: 5416, M-12, M-18, M-20, M-25, M-25XP, M-25XPA, M-30, M2-12

SHAFT KEY

Part #	Shaft Dimensions
18-2334	2 1/8" x 1/4"

①18-5250D Display Package

18-5250
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5311	16.69-00049	Contact Set
18-5345	16.69-00050	Condenser
18-5418	16.69-00051	Rotor

Delco 4 & 6 cyl.

①18-5251D Display Package

18-5251
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	16.69-00039	Contact Set
18-5338	16.69-00040	Condenser
18-5404-1	16.69-00149	Rotor

Mallory 8 cyl. Tall Cap

18-5252
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5310	Contact Set
18-5344	Condenser
-	Rotor

Delco 8 cyl.

Display Package

18-5255
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5345	Condenser
18-5407	Rotor

Prestolite 8 cyl.

18-5256
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	16.69-00039	Contact Set
18-5338	16.69-00040	Condenser
18-5411	16.69-00042	Rotor

Mallory 8 cyl. Flat Cap

①18-5258D Display Package

18-5258
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5407	Rotor

Prestolite 8 cyl.

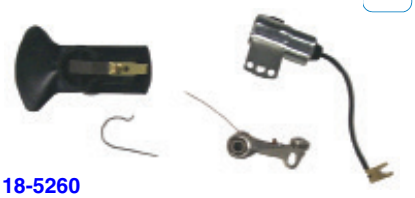
18-5259
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5429	Rotor

Prestolite 6 & 8 cyl.

①18-5260D Display Package



18-5260
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5345	Condenser
18-5403	Rotor

Flame-Thrower

18-5266
TUNE-UP KIT

Fits: Flame Thrower Distributors **18-5481**, **18-5482**, **18-5483**, **18-5477**, **18-5478** and **18-5479**

Display Package

18-5268
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5311	16.69-00049	Contact Set
18-5345	16.69-00050	Condenser
18-5418	16.69-00051	Rotor
18-5385	16.69-00052	Distributor Cap

GM 4 Cyl. • Single Point

Display Package

18-5269
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5311	16.69-00049	Contact Set
18-5345	16.69-00050	Condenser
18-5418	16.69-00051	Rotor
18-5386	—	Distributor Cap

GM V-6 • Single Point

Display Package

18-5271
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	16.69-00039	Contact Set
18-5338	16.69-00040	Condenser
18-5376	16.69-00148	Distributor Cap
18-5404-1	16.69-00149	Rotor

Mallory Tall • V-8 • Single Point

Display Package

18-5272
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	16.69-00039	Contact Set
18-5338	16.69-00040	Condenser
18-5375	16.69-00100, F6900165	Distributor Cap
18-5411	16.69-00042	Rotor

Mallory Flat • V-8 • Single Point

Display Package

18-5275
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5352	Distributor Cap
18-5403	Rotor

Single Point • Screw Cap • V-8

Display Package

18-5277
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5369	Distributor Cap
18-5407	Rotor

Single Point • Clip Cap • V-8

18-5303
CONTACT SET

18-5307
CONTACT SET

APPLICATION BEGINS ON PAGE 565

① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5310
CONTACT SET

18-5311
CONTACT SET
Replaces: 16.69-00049

18-5314
CONTACT SET
Replaces: 16.69-00039

18-5338
CONDENSER
Replaces: 16.69-00040

18-5344
CONDENSER

18-5345
CONDENSER
Replaces: 16.69-00050

18-5346
CONDENSER
Replaces: 1869704

18-5347
CONDENSER

18-5300
ROTOR
Fits: Flamethrower Distributors

18-5403
ROTOR

18-5404-1
ROTOR
Replaces: 16.69-00149

18-5407
ROTOR

18-5411
ROTOR
Replaces: 16.69-00042

18-5418
ROTOR
Replaces: 16.69-00051

18-5419
ROTOR

18-5427
ROTOR
Replaces: 16.69-0022

18-5429
ROTOR

18-5352
DISTRIBUTOR CAP
Prestolite

18-5359
DISTRIBUTOR CAP

18-5369
DISTRIBUTOR CAP
Prestolite
W/Gasket **18-5399**

18-5375
DISTRIBUTOR CAP
Replaces: 16.69-00100,
FI 6900165
Mallory

18-5376
DISTRIBUTOR CAP
Replaces: 16.69-00148
Mallory

18-5385
DISTRIBUTOR CAP
Replaces: 16.69-00052
Delco

18-5386
DISTRIBUTOR CAP
Delco

18-5301
TUNE-UP KIT
Fits: male cap v-8 flamethrower distributors

APPLICATION BEGINS ON PAGE 565

18-5302
TUNE-UP KIT
Fits: male cap v-8 flamethrower distributors

18-5226
IGNITION WIRE
Metallic Core
100' Spool • 7mm Hypalon

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.

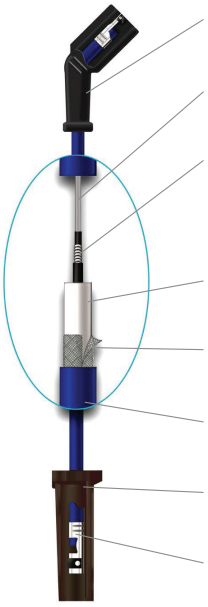
PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339

18-5752
UNIVERSAL SPARK PLUG BOOTS
8mm

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

CHRIS-CRAFT					
Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
181 CID (3.0L)	4	Conventional	ALL	ALL	18-8800-1
302	8	Conventional	ALL	ALL	18-28044
351	8	Conventional	ALL	ALL	18-28044
460	8	Conventional	ALL	ALL	18-28044
350	8	Conventional	1970	1990	18-8803-2
350	8	Conventional ❶	1970	1990	18-8823-1
454	8	Conventional	ALL	ALL	18-8817-1
502	8	Conventional	ALL	ALL	18-8817-1

❶ Models designed with Mallory side terminals

Ignitor® II ELECTRONIC IGNITION

FEATURES

- Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with 18-5472 "Flame Thrower II" Coil for optimum performance

18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

① Priced per Package

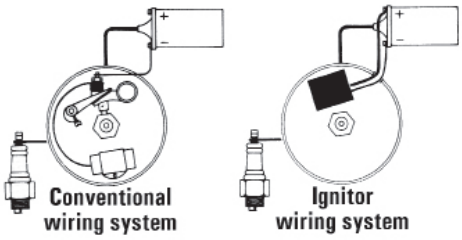
APPLICATION BEGINS ON PAGE 565

18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 with snap down cap

18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with screw down cap

18-5290
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation

IGNITOR® ELECTRONIC IGNITION



FEATURES

- *Replaces points & condensers for true solid state ignition.*
- *Uses standard coil, cap and rotor.*
- *Easy to install, one-piece, 2-wire hook-up.*
- *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*
- *Can be used with Flame Thrower coils 18-5466 & 18-5469.*

18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 cyl. Delco distributors

18-5295
ELECTRONIC CONVERSION KIT
Fits most 4 cyl. Prestolite distributors. (Except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin

18-5298
ELECTRONIC CONVERSION KIT
(with snap down cap)
For: Most Prestolite V-8 Distributors

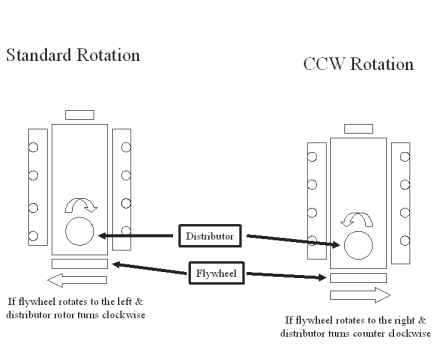
①**18-5296-2D** Display Package

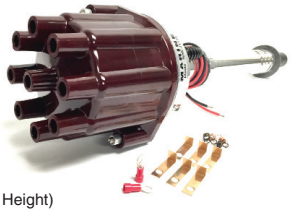
18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory V-8 YL & YD 8 cyl. Distributors with clockwise or counter-clockwise rotation

18-5299
ELECTRONIC CONVERSION KIT
(with screw down cap)
For: Most Prestolite V-8 Distributors
Use with 18-5403 style rotor

18-9801
MULTI METER/DVA TESTER
Tests electrical and ignition systems. Consists of a VOA meter with built-in direct voltage adapter.

18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's





18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize and performance. Complete with high dialectic strength cap and rotor for years of performance
- Replacement cap/rotor kit: 18-5266

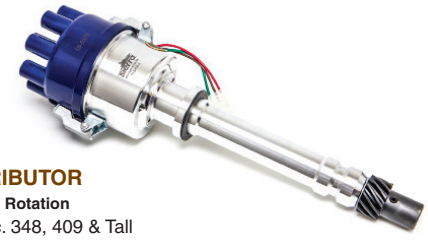
APPLICATION BEGINS ON PAGE 565
① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5313-1
DISTRIBUTOR
Replaces: Mallory YL624MW
For most GM V-8 Engs.(small & large blocks)
Uses: 18-5251 **TUNE-UP KIT**

— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

And 18-5376 CAP



18-5494-2
ELECTRONIC DISTRIBUTOR
U.L. Approved Conventional Rotation
For: Chevrolet All V8 (exc. 348, 409 & Tall Deck Big Block) includes 482, 502, 540 CID

USES:

Part #	Description
18-5376	Distributor Cap
18-5404-1	Rotor
18-5488	Module

18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor

18-5433
IGNITION COIL
(Uses External Resistor)

18-5435
IGNITION COIL
(Has Internal Resistor)

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder:Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder: Flame-Thower 45,000 volt coil.
- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems

Part No.	Description	Recommended Coil	Resistance Ohms	Part No.	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3	18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3	18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5296-2	Electronic Conversion Kit	18-5466	1.5	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5298	Electronic Conversion Kit	18-5466	1.5	18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6

18-5450
COIL RESISTOR
1.5 OHM

18-5464
IGNITION MODULE
Fits: Sierra 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTOR (except HEI/EST)

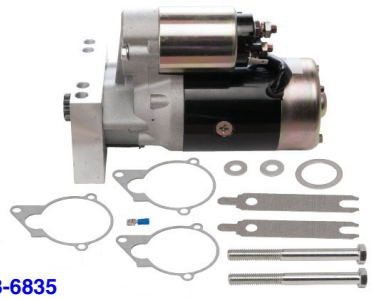
18-5493
IGNITION PICKUP COIL ASSEMBLY
Replacement pick-up coil for Accel Electronic Distributors

APPLICATION BEGINS ON NEXT PAGE

IGNITION/ELECTRICAL SYSTEMS APPLICATION

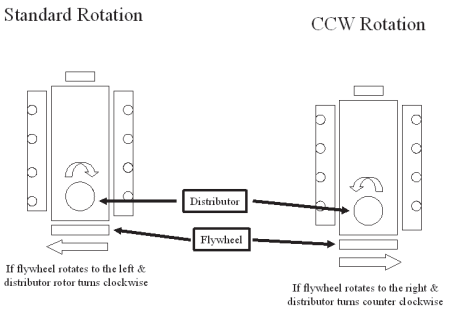
Year	Cyl.	Model	Distributor No.	Contact Set	Condenser	Rotor	Dist. Cap	Tune-Up Kit	Distributor	Elect. Conv. Kit
1946-62	4	B,BR,BR3	IGW-4152, C	—	—	—	18-5359	—	—	—
1946-68	4	A,B,BR,BR3	IAY-4010	18-5307	18-5345 ①	18-5427	—	—	—	—
1975-80	4	FL153,181	—	18-5311	18-5338	18-5418	18-5385	—	—	—
1947-60	6	M,ML,MLO,MO, K,KL,KLO,KO	IAY-4009	18-5307	—	18-5427	—	—	—	—
1947-63	6	KS,KSO,KR, W,WO	IAY-4009	18-5307	—	18-5427	—	—	—	—
1947-63	6	W,WO	IGC-4279B	—	18-5345 ①	—	—	—	—	—
1967-71	6	225B, BVC	1110342	18-5310	18-5346	18-5419	—	—	—	—
1958-67	8	283, 283-0 Corvette Eng.	IBB-4109A	18-5303	18-5345 ①	18-5404-1	—	—	18-5313-1 ③ 18-5494-2 ④	18-5296-1
1963-71	8	283F, 327F Corvette Eng.	IBM-4115, 4116	18-5303	18-5345 ①	18-5429	—	18-5259	18-5494-2 ④	—
1958-67	8	Dual Contact	IBB-4201A, B	18-5303 ②	18-5345 ①	18-5404-1	—	—	—	18-5296-1
1958-68	8	Dual Contact	IBB-4301A, B	18-5303 ②	18-5345 ①	18-5407	18-5369	18-5255 ⑤	—	18-5298
1958-67	8	Dual Contact	1110630	—	18-5346	—	—	—	—	—
1979-80	8	ALL	IBM-7011	18-5303	18-5345 ①	18-5407	18-5369	18-5255 ⑤	—	18-5298
1981-85	8	ALL	IBM-7013	18-5303	18-5345 ①	18-5403	18-5352	18-5260 ⑥	—	18-5299

① For Strap Type Condenser, Use 18-5347
② Two Required
③ Contact Controlled Distributor
④ Electronic Ignition Distributor
⑤ 18-5277 Kit with distributor cap
⑥ 18-5275 Kit with distributor cap



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels.

18-5911
STARTER
Replacement Solenoid: 18-5837
(Heavy-Duty) (No Core)
For: GM Engines, Bottom Mount Straight Across Bolt Pattern, Standard Rotation, Clockwise
Replaces: 16.61-00042
SAEJ1171

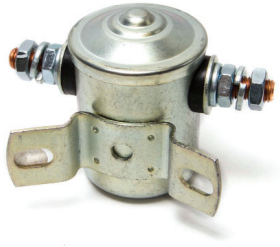


BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

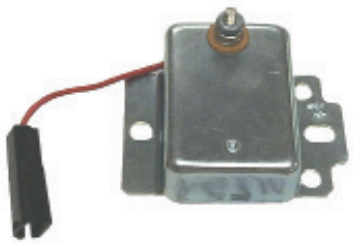
Part #	Size	Color	Gauge	Part #	Size	Color	Gauge
BC88523	2 '	red	4	BC88563	6 '	red	2
BC88533	2 '	black	4	BC88573	6 '	black	2
BC88543	4 '	red	2	BC88583	8 '	red	1
BC88553	4 '	black	2	BC88593	8 '	black	1

18-5838
SOLENOID
Delco

18-5717
STARTER BRUSH SET
Delco



18-5840
SOLENOID
Prestolite 15-79, SAW4201, SAW4207, SAW4210

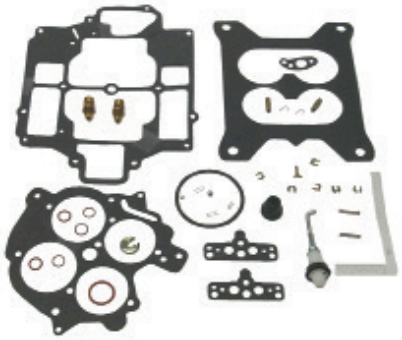


18-5710
VOLTAGE REGULATOR
Prestolite VSH-6201JY

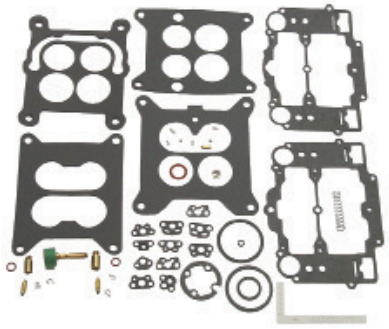
APPLICATION ON NEXT PAGE

VOLTAGE REGULATOR, BRUSH SET, STARTER SWITCH APPLICATION

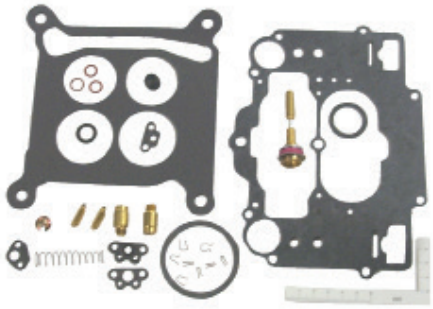
Year	Model	Volt	Original Alt. or Gen.	Volt Reg.	Original Starter No.	Brush Set	Starter Switch
1979-85	ALL	12	—	—	—	—	18-5840
1967-78	283,F,305,307,327,F,350,454	12	ALE,6207AY,Y,YS & ALE-6221AY,Y	—	MHA,MDY,MDU 1108366,417	— 18-5717	18-5840 18-5838
1961-78	283,O,F,307,327,F,Q,427,F 430,H,430-0,430-HO	12 12 12	ALD-5006 ALE-5202,B,Y ALE-5203	— — —	MDY-6007,8 MDU-7032,3,4,5 MHA-7005,6,9 10,12,13	— — — —	18-5840 18-5840 18-5840
1947-66	K,KR,KRO,KS,KSO,KO,M,ML MLO,MO,W,WO Series	12 12 12 12	— GFW — —	— — — —	MAS-4011, 2 MAU MBG MDL	— — — —	18-5840 18-5840 18-5840 —
1961-65	430H,430,HO	12	GHW-4807, 8	—	MDL-6007	—	18-5840



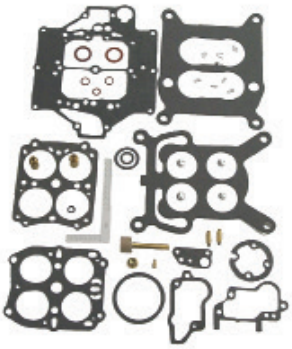
18-7019
CARB KIT



18-7022
CARB KIT



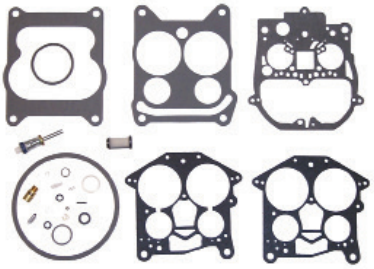
18-7023
CARB KIT



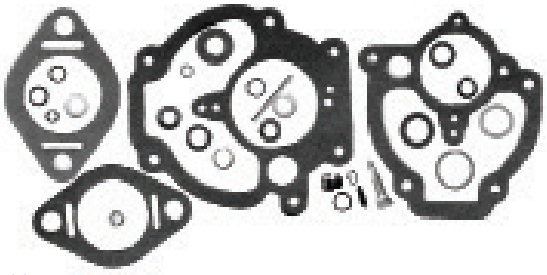
18-7025
CARB KIT

18-7070
CARB KIT

18-7072
CARB KIT



18-7095
CARB KIT



18-7732
CARB KIT

18-7200
FLOAT
(ALCOHOL RESISTANT)
Plastic

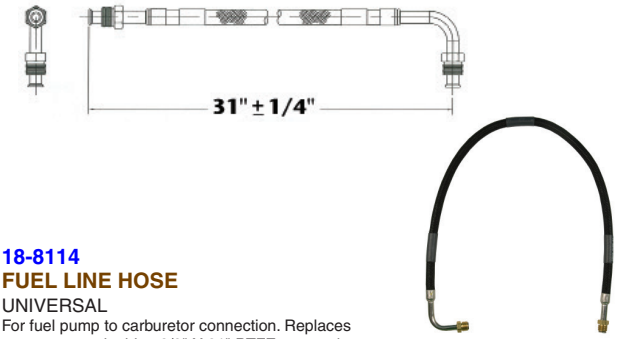
18-7201
FLOAT
(ALCOHOL RESISTANT)
Brass

APPLICATION ON NEXT PAGE

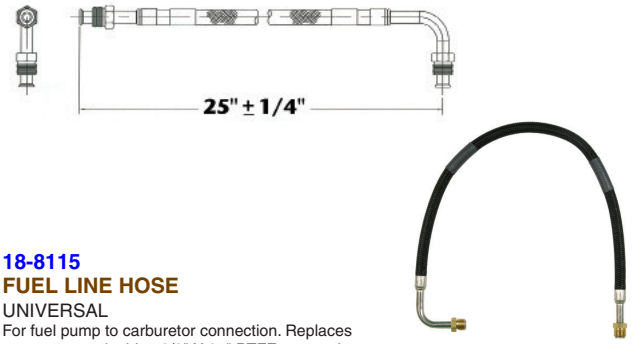
CARBURETOR KIT/FLOAT APPLICATION

Cyl.	Eng./Model	Mfg. Code	Carb. Model	Carburetor	Float Number	Car Kit. ①
4	A & B (1942-55)	Z-1	63M2E10	8963, A-J	—	18-7732
4	K (1939-55)	Z-1	63M2AWEII	8983, A-H	—	18-7732
4	B (1947-Up)	Z-1	63M2E10	12206	—	18-7732
4	K (1956-62)	Z-1	63M2E11	12091, A	—	18-7732
4	153" (2.5L), 181" (3.0L)	R-2	2GC	7041187, 7042181, 17059055	18-7200	18-7070
6	225" (3.7L)	R-2	2GC	7025181, 189	—	18-7070
8	283" (4.6L)	R-2	2GC	7019082	18-7200	18-7070
8	283" (4.6L)	R-4	4GC	7013071, 7015090	—	18-7019
8	283" (4.6L)	C-4	WCFB	2669, 3205	—	18-7025
8	283" (4.6L), 307"(5.0L), 327" (5.3L)	C-4	AFB	3660, 6310	—	18-7022
8	305"(5.0L), 350" (5.7L)	R-4	4MC	17056287, 17058280	18-7201	18-7072
8	305" (5.0L), 350" (5.7L), 454" (7.4L)	R-4	4MV	17059294, 17059295, 17059296	18-7201	18-7095
8	307" (5.0L), 327" (5.3L), 350" (5.7L)	C-4	AVS	4695, 6117	—	18-7023
8	307" (5.0L), 454" (7.4L)	R-4	4MV	7044283, 7044288, 7044289	18-7201	18-7072

① Does not include metering rods



18-8114
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

18-7260
FUEL PUMP
(Flange I.D. #40155, M3120)
For: GM (V-8) 283, 307, 327, 350, 409

18-7265
FUEL PUMP
Replaces: 16.83-08758, FI8308762
(Flange I.D. #41412)
For: GM (V-8) 305, 350, 400

18-7272
FUEL PUMP
(Flange I.D. #41419, M73020)
For: GM (V-8) 283, 305, 350, 400

18-7278
FUEL PUMP
(Flange I.D. #60032)
For: GM (4 & 6 Cyl.) 153, 181, 250, 224, 225
Uses replacement filter **18-7860** & **18-0889** gasket

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET

FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

• **Display Packaged**

Sierra #	Chris-Craft #	Description
18-7860 •	16.83-90006	Fuel Filter
18-7964-1	—	Transmission Filter

②18-4456D Display Package

18-4456
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"

②18-4457D Display Package

18-4457
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"

②18-4458D Display Package

18-4458
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

PKG. OF 8

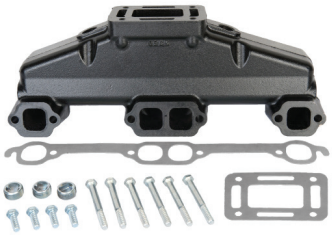
FREEZE PLUGS

18-5961	18-5962
18-5961-9①	18-5962-9①
1 5/8"	1 3/4"

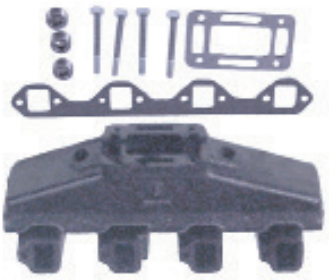
① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

Sierra®
Marine Engine and Drive Parts

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS:
Chriscraft 283, 302, 307 and 350 CID engines
Crusader 283 and 327 CID engines thru 1964; 305, 307 and 350 CID engines 1965 and later
Daytona 200-283 and 300-327
Flagship 283, 327 and 350 CID engines
Pacer 305, 307 and 350 CID engines 1965 and later
Mercury 190, 198, 225, 250, 270, 228, 898, 260, 255 and 280 models
OMC 283, 305, 307 and 350 CID engines 1968-1980
Volvo 307 and 350 CID engines
Use 18-0604 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 638-639**

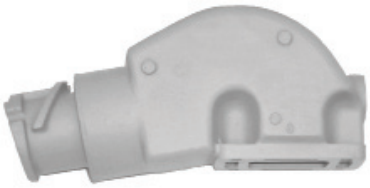


18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS:
Crusader 302 and 351 CID engines
Interceptor 221, 260 and 289 CID engines
Commander, Mercury, OMC, Palmer, Pleasurecraft & Waukesha
Comes with 18-4363 Mounting Package
Use 18-0603 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 640-641**

18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84
Marine Power 0991-110
Fits: 454 cu.in. GM big block V8 engines
Use with:
Exhaust Gasket: 18-0418
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
***For Exploded View - See Pages 636-637**

18-1999
ELBOW
(3" exhaust)
Replaces: Barr 20-0082
Comes with 18-4364 open Mounting Package
If blocked mounting kit is required use **18-8535**
Use with:
Manifold: 18-1997-1 or 18-1998-1
Riser Gasket 18-2854-1 open or 18-0476-1 blocked

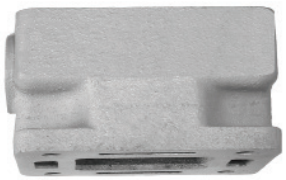
18-1907
RISER
Replaces: Barr 20-0102
Indmar 53-2009, 53-2018
Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifolds: 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1939
RISER
(3 1/2" exhaust)
Replaces: Barr 20-0100,
Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1898 or 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

18-1991
ELBOW ADAPTER
Barr 200089P
For: 3" I.D. Exhaust Hose
Use with:
Manifold Riser: 18-1999
30°

18-1992-1
EXHAUST ELBOW
Barr 200087P
For: 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°



18-1949
MANIFOLD SPACER (3")
Barr CM 20-0097
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1998-1, 18-1997-1 and 18-1898

PIPE PLUGS

PART NO.	Thread Size	PART NO.	Thread Size
18-4256	1/4"	18-4263	1/8" - 27 NPT
18-4257	1/4"	18-4264	3/8" - 18 NPT
18-4258	3/4"		

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.

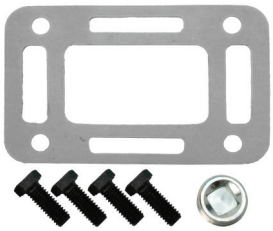
Display Package

18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

①18-4218D Display Package

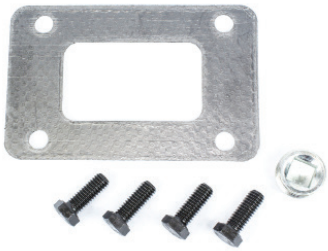
18-4218
DRAIN TAP
Used with:
Most O.E.M. Manifolds
18-3223-9 Bulk Pack of 12
1/4"

18-4363
EXHUST ELBOW KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



18-4364 **(Open)**
EXHUST ELBOW KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939

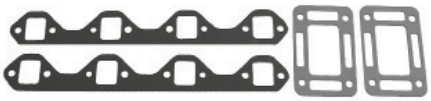
18-8516
EXHAUST MANIFOLD MOUNTING KIT
Chris Craft GM Small Block V8 283-350cu.in.
Use with Chris Craft 7056, 7686



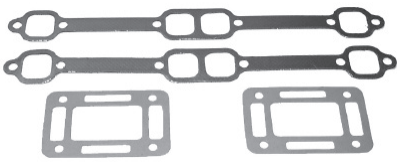
18-8535
EXHAUST MANIFOLD MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351 cu.in., GM Small Block V8 305-350 cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907
(Blocked)

18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power
GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1

18-8538
EXHAUST MOUNTING KIT
Barr and Indmar Ford Small Block V8
302-351cu.in.
Used with:
Manifold: 18-1998-1

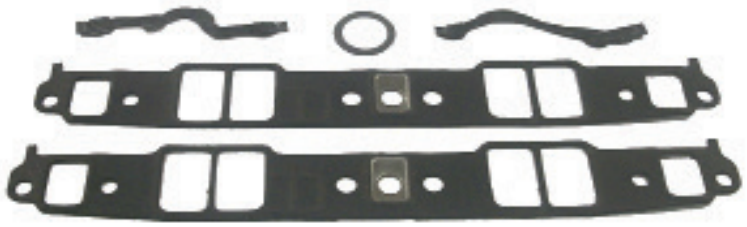


18-0603
EXHAUST MANIFOLD GASKET SET
Use with:
Manifold: 18-1998-1
For: FORD 302/351 CID Engines

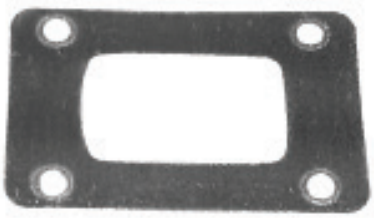


18-0604
EXHAUST MANIFOLD GASKET SET
Use with:
Manifold: 18-1997-1
For: GM 305/350 CID Engines

① Items ending in "D" are Display Packaged - Regular number is Non-Display

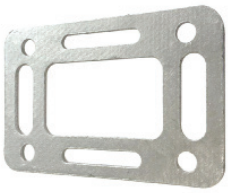


18-0868
INTAKE MANIFOLD GASKET SET
Replaces: 16.50-00232



18-0476-1
RISER BLOCKOFF GASKET
Barr, Indmar & Marine Power
Ford Small Block V8
302-351cu.in.
Used with:
Risers: 18-1939, 18-1999
and 18-1907
Blocked

PKG. OF 2



18-2854-1 (Open)
18-2854-9①
EXHAUST ELBOW GASKET
Replaces: Barr 01-0107
Use with:
Riser: 18-1999, 18-1939, 18-1907

PKG. OF 2

18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces:
Barr CHV-47-000
Use with:
Manifold: 18-1997-1

MARINE OIL FILTERS

Display Package

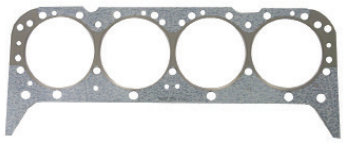
18-7824-2
(Short)
GM 153, 181, 250
Replaces: 16.81-08746
For models 307G, 305K, 307K

18-7875
FORD 302, 351
(Long)
Replaces:
16.81-06536

18-7876-1
(Long)
GM 283, 305, 307, 350, 454

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION

18-2946
HEAD GASKET
Replaces: 16.50-00204
For: GM 181 CID Eng. (3.0L)



18-3876
HEAD GASKET
Replaces: 16.50-00250
For: GM 305/350 CID Eng. (5.0L and 5.7L)

18-3877
HEAD GASKET
Replaces: 16.50-00259
For: GM 454 CID Eng. (7.4L)

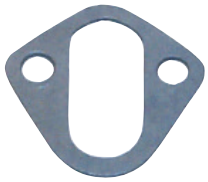
PKG. OF 2

18-0874
18-0874-9①
DISTRIBUTOR GASKET
Replaces: 16.50-00162
GM V-6 7 V-8

PKG. OF 2

18-0876
18-0876-9①
FUEL PUMP GASKET
Replaces: 16.50-05756

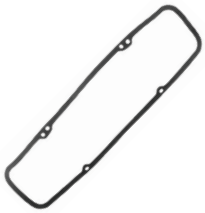
PKG. OF 2



18-0889
18-0889-9①
FUEL PUMP GASKET
Replaces: 16.50-00074

PKG. OF 2

18-0891
18-0891-9①
WATER PUMP GASKET
Replaces: 16.50-00078



18-2845
VALVE COVER GASKET
Replaces: 16.11-01236
V-8

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

①18-5251D Display Package

18-5251
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5314	Contact Set
18-5338	Condenser
18-5404	Rotor

Mallory 8 cyl. Tall Cap

Display Package

18-5255
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5345	Condenser
18-5407	Rotor

Prestolite 8 cyl.

①18-5258D Display Package

18-5258
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5407	Rotor

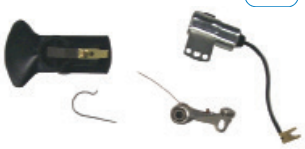
Prestolite 8 cyl.

18-5259
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5347	Condenser
18-5429	Rotor

Prestolite 6 & 8 cyl.

①18-5260D Display Package



18-5260
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5303	Contact Set
18-5345	Condenser
18-5403	Rotor

Prestolite 8 cyl.

18-5303
CONTACT SET
Replaces: 2421173, 2808870

18-5307
CONTACT SET
Replaces: 2084074, 1274092, 2421178

18-5314
CONTACT SET
Replaces: 2421820

18-5338
CONDENSER

18-5345
CONDENSER
Replaces: 2098058, 2279949

18-5347
CONDENSER
Replaces: 1818757, 3420600

18-5403
ROTOR

18-5404-1
ROTOR
Replaces: 868096

18-5407
ROTOR
Replaces: 1658535

18-5429
ROTOR
Replaces: 2098611

18-5430
ROTOR
Replaces: 868095

18-5300
ROTOR
Fits: Flamethrower Distributors

18-5352
DISTRIBUTOR CAP
Replaces: 4142817
Prestolite

18-5369
DISTRIBUTOR CAP
(With Gasket 18-5399)
Replaces: 4142408
Prestolite

18-5376
DISTRIBUTOR CAP
Mallory

18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors

18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

① Items ending in "D" are Display Packaged - Regular number is Non-Display

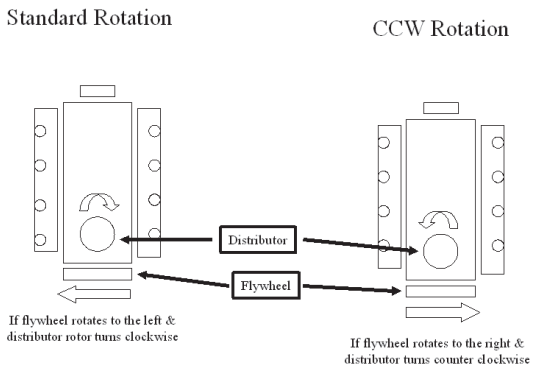
18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors

18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors

18-5497-2
ELECTRONIC DISTRIBUTOR
U.L. Approved • Conventional Rotation
For: Chrysler V-8 273, 318 (1967-Up), 340, 360 CID "LA" Engines

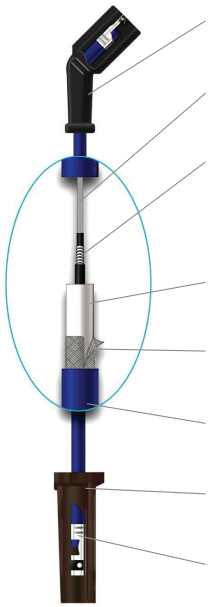
USES:

Part #	Description
18-5376	Distributor Cap
18-5404-1	Rotor
18-5491	Reluctor
18-5488	Module



PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



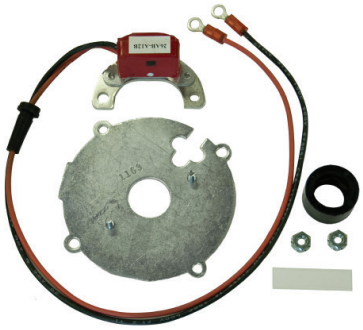
- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

CHRYSLER MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Year Stop	Plug Wire Set
M273	8	Conventional & Electronic	1968-1974	1974	18-8826-1
LM318	8	Conventional & Electronic	1968-1985	1985	18-8826-1
M340	8	Conventional & Electronic	1968-1985	1985	18-8826-1
M360	8	Conventional & Electronic	1975-1985	1985	18-8826-1
361	8	Conventional & Electronic	1968-1985	1985	18-8827-1
383	8	Conventional & Electronic	1960-1988	1988	18-8827-1
400	8	Conventional & Electronic	1968-1985	1985	18-8827-1
440	8	Conventional & Electronic	1968-1985	1985	18-8827-1

Ignitor® II ELECTRONIC IGNITION FEATURES

- ***Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.***
- ***Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.***
- ***Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.***
- ***More stable timing.***
- ***Use with 18-5472 "Flame Thrower II" Coil for optimum performance***

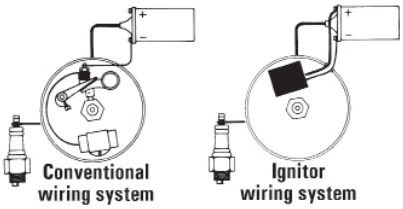


18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

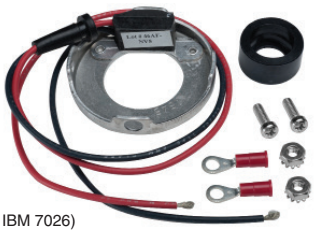
IGNITOR® ELECTRONIC IGNITION

FEATURES

- ★ *Replaces points & condensers for true solid state ignition.*
- ★ *Uses standard coil, cap and rotor.*
- ★ *Easy to install, one-piece, 2-wire hook-up.*
- ★ *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*
- ★ *Can be used with Flame Thrower Coil 18-5469*



18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 cyl. Delco distributors



18-5295
ELECTRONIC CONVERSION KIT
Fits: most 4 cyl. Prestolite distributors. (Except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin

18-5433
IGNITION COIL
Replaces: 201522, 2495531
Uses External Resistor

18-5435
IGNITION COIL
4.0 OHM
Replaces: 200691
Has Internal Resistor

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation

18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder:
Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:
Flame-Thrower 45,000 volt coil.
- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems

Sierra Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0
18-5295	Electronic Conversion Kit	18-5469	3.0
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6

18-5450
COIL RESISTOR
15. OHM
Replaces: 4106140

18-5451
COIL RESISTOR
1.5 OHM & 3.0 OHM
Replaces: 3874767

18-5102
RELUCTOR
Replaces: 3656017

18-5493
IGNITION PICKUP COIL ASSEMBLY
Replacement pick-up coil for Accel Electronic Distributors

18-5103
IGNITION PICKUP
Replaces: 3780600

18-5105
IGNITION MODULE
Replaces: 3874020

STANDARD IGNITION

Year	Cyl.	Model	Distributor No.	Contact Set	Condenser	Rotor	Dist. Cap	Tune-Up Kit	Electronic Dist.
1949-60	6	M37, M47 (CROWN), M36	IAL-4004-1M, IGC-4510-1M	18-5307	18-5345 ③	18-5430	—	—	—
1955-60	8	M44 (IMPERIAL), M45 (ROYAL)	IBB-4102A	18-5303 ①	18-5347 ②	18-5404-1	—	—	—
1955-61	6	M49	IAO	18-5307	—	18-5430	—	—	—
1959-62	8	M80,81,M273X,M318,A,B,M413	IBM	18-5303	18-5347 ②	18-5407	18-5369	18-5258	18-5497-2 ④
1955-62	6	M36, M46, (ACE), M47 (CROWN), M46-3, 4, M49,TACK DRIVE	IAO-4109-1M, IAO-4113-1M	18-5307	18-5345 ③	18-5430	—	—	—
1961-65	6	M170,.225,MH225	2098748, 2444430	—	18-5347 ②	18-5430	—	—	—
1960-72	8	M80, 81, M273, A, B , X, M318A, B, C, X, M383, B, X, M413, B, D, E, M426, B, D, X, M426 HEMI	IBM-4106,08, A,B,C,09,A	18-5303	18-5347 ②	18-5407	18-5369	18-5258	—
1965-66	8	M318X	IBM-4120,5	18-5303	18-5347 ②	18-5429	—	18-5259	18-5497-2
1969-72	6	M225X	IBR-4205,A,AS	—	18-5347 ②	—	—	—	—
1970	8	M440X	IBB-4205	18-5303 ①	18-5347 ②	18-5407	18-5369	18-5258	—
1970	6	M265X	IAO-4114-1M	18-5307	18-5347 ②	18-5430	—	—	—
1960-72	8	M80, 80A, 81, 273X, 318A, B, C, X, M383, B, X, M413, B, D, E, M426B, D, X, M200, 225, 250, 260,300,335,440X	IBM-4108B, C,9A	18-5303	18-5347 ②	18-5407	18-5369	18-5258	18-5497-2 ④
1972-77	6	M225X	IBR-7002,A,AS,S	18-5307	18-5345 ③	18-5430	—	—	—
1973	8	ALL	IBB-7003,S	18-5303 ①	18-5345 ③	18-5407	18-5369	—	18-5497-2 ④
1976	8	M318	3675979	18-5303	18-5347 ②	18-5407	—	18-5258	18-5497-2
1971-82	8	M273, ML318, ML340, ML440	IBM-7001,2, 3,IBM-7003B,BS, 7004A,B,AS, BS	18-5303	18-5345 ③	18-5407	18-5369	—	18-5497-2 ④
1983-88	8	273, 318, 340, 440	IBM-7016,7017	18-5303	18-5347 ②	18-5403	18-5352	18-5260	18-5497-2 ④
1971	8	M273, M318	IBM-4122	18-5303	18-5347 ②	18-5407	18-5369	18-5258	18-5497-2

① Two (2) used
② For lead wire type use 18-5345
③ For strap type use 18-5347
④ Does not include Models 413, 426, 440 CID

B.I.D. ELECTRONIC IGNITION

Year	Model/Engine	Distributor	Reluctor	Pickup	Elect. Control Unit	Rotor	Distributor Cap
1972-82	M318,M340, 360, 440	IDH-7001, 2S	18-5102	18-5103	18-5105	18-5407	18-5369
1979-82	318,340, 360, 440	IDH-7002,S, 3,3A,3AS,3S	18-5102	18-5103	18-5105	18-5407	18-5369
1983-88	318,340, 360, 440	IDH-7004, 7005	18-5102	18-5103	18-5105	18-5403	18-5352
1983-88	318,340, 360, 440	IDH-7006,A	18-5102	18-5103	18-5105	18-5403	18-5352

18-5225
SPARK PLUG WIRE KIT
Replaces:
Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings to Fit Outboard Motors.

18-5226
IGNITION WIRE
Metallic Core
100' Spool • 7mm Hypalon

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339

18-5752
UNIVERSAL
SPARK PLUG BOOT
8mm

18-5840
SOLENOID
Replaces: Prestolite 15-79,
SAW4201, SAW4207, SAW4210

18-5841
SOLENOID
Replaces: 1692658
Prestolite

BATTERY CABLES
Gauge cable with soldered lug terminals
on each end to accept a 3/8" stud.

Part #	Size	Color	Gauge	Part #	Size	Color	Gauge
BC88523	2 '	red	4	BC88563	6 '	red	2
BC88533	2 '	black	4	BC88573	6 '	black	2
BC88543	4 '	red	2	BC88583	8 '	red	1
BC88553	4 '	black	2	BC88593	8 '	black	1

① Priced per Package

BRUSH SET/STARTER SWITCH APPLICATION

Year/Model	Volt	Original Starter No.	Starter Switch
1960-88	12	MCL-6115	—
LM318X,340X,M80A,	12	MDT-6010,11	18-5840
81,170A,M225A, X,M251X,	12	MDT-7001,10	18-5841
265X,273X,M318,A,B,C,	12	MDT-7002,14	18-5840
X,M383BX,M413,B,D,E,	12	MDT-7021,22	—
X,M426B,D,E,X,M440,	12	MDU-6003,10	18-5841
X,M155,200,225,250,260,300,335,375	12	MDU-7001	18-5841
1961-69	12	MDT-6010,11	18-5841
M225,MH225,M273,A,B,	12	MDT-7002,14	18-5841
LM318,B,M318A,B,C,	12	2095150	18-5841
M383,B,X,M413,E,M426	12	1779955	18-5841
B,D,X,M426 Hemi	12	2,095,393,509	18-5841
	12	2095509	18-5841
	12	MDT-7002,14	18-5841
	12	MDT-7001,10	18-5841
	6 &12	MDT-7001,10	18-5841
1959-69	12	MDU-6003,10	18-5841
	12	MDT-7001,10	18-5841
	12	MDT-7002	18-5841
1961-68	12	MDT-6010,11	18-5840
1961-65	12	MDU-7001	18-5841
1955-71	6	MCL-6102,M,07	—
M26,46,46-4 (Ace),M27,	6	MCL-6127,28,M	—
47,47-4, (Crown),M28,	12	MCL-6020M	—
36,37,38,44,44-3,48	12	MCL-6115	—
(Royal)M45(Imperial),	12	MDT-6010,11M	18-5840
M45-3,46-3,47-3,M49	12	MDU-7013	—

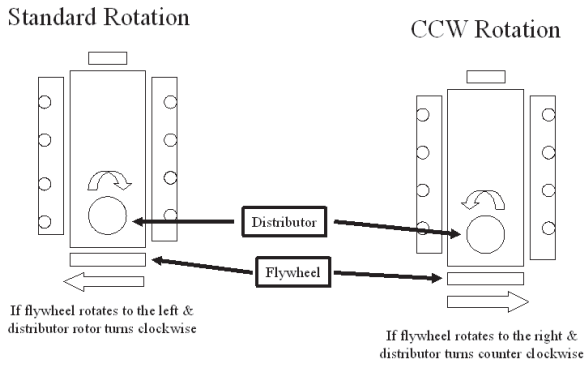
18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

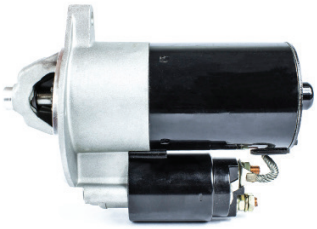
18-5710
VOLTAGE REGULATOR
Replaces: 2847527, 2098300 Prestolite
VSH-6201JY

Year/Model	Volt	Original Alt/Gen. No.
1970-88 M273X,LM318X	12	ANE-5201S,2S,2YS
1972-77 225,318X,340,X,400,440	12	3527502

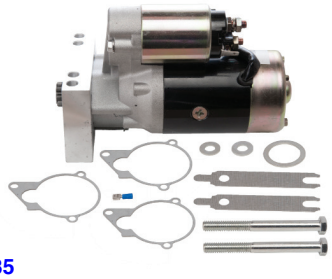
18-5723
VOLTAGE REGULATOR
(Field Relay)
Replaces: 2095946
(Use with **18-5710**)

Year/Model	Volt	Original Alt/Gen. No.
1961-70 B,D,X, M426 Hemi	12	2095860

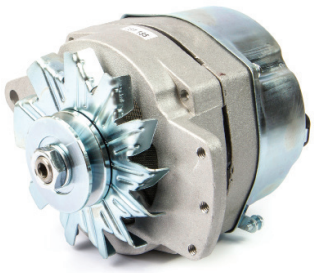




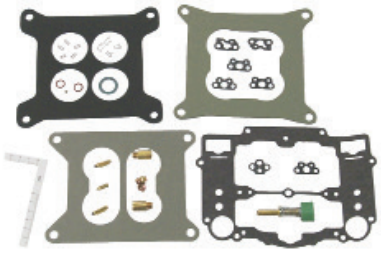
18-6270
PERMANENT MAGNET I/O STARTER
Heavy Duty - 12 Volt
2 Bolt Mount - 1 Threaded Hole - CW Rotation
Fits: Ford 460
Permanent Magnet I/O



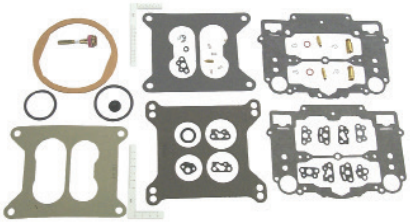
18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



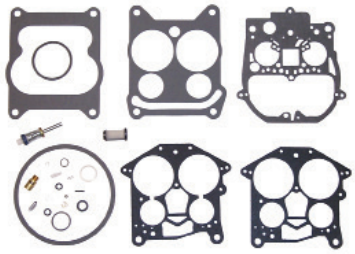
18-5954
ALTERNATOR
Replaces: 3527501, 3527502, 3744870
61 Amps



18-7089
CARB KIT

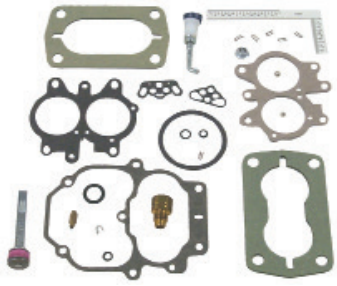


18-7091
CARB KIT



18-7095
CARB KIT

18-7725
CARB KIT



18-7726
CARB KIT

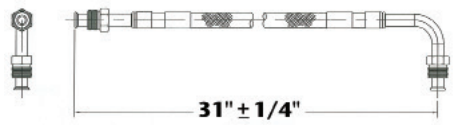
18-7201
FLOAT
(Alcohol Resistant)
Brass

CARBURETOR KIT / FLOAT APPLICATION

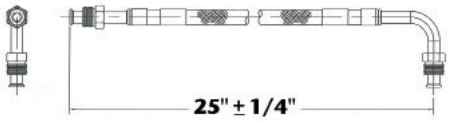
Years	Cyl.	Model or Engine Displacement	Mfg. Code	Carb. Model	Carburetor Number	Float	Carb. Kit ①
1965 -Up	8	M-273-B,LM-318-B, M-340-B, M-360-B,M383-B,M-440-B	C-4	AFB	3980, 6130, 6212	—	18-7089
1965-69	8	M-318-B,M-383, M-413,M-426, M-440	C-4	AFB	3213, 3214, 3392, 3543, 4476, 4699, 9263, 9264	—	18-7091
—	8	318" (5.2L), 360" (5.9L)	R-4	4MV	17084001, 17086115, 17086116	18-7201	18-7095
—	8	M-80, M-81 318" (5.2L), 361" (5.9L) (2 Carb. Installation)	C-1	YH	2911, 3035, 3195	—	18-7725
—	6	M-225, M-225D, MH-225	C-2	BBD	3389, 3390, 4268	—	18-7726
—	8	M273A, M318A, M318G	C-2	BBD	3212, 3979, 3981	—	18-7726

① Does not include Metering Rods.

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET



18-8114
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Chrysler #	Description
18-7964-1	—	Transmission Filter

18-7230
FLAME ARRESTOR
Replaces: 4142886
Ht. 2.250 Element 1.470
Throat 5.050 1 Vent Tube

18-7254
FUEL PUMP
Replaces: 3745414
(Flange I.D. #6766, M6766)
For: (V-8) 318,360

18-7255
FUEL PUMP
Replaces: 3745415
(Flange I.D. #6767, M6767)
For: (V-8) 361, 400, 413, 440

18-7264
FUEL PUMP
Replaces: 2279913, 1736073
(Flange I.D. #40781, M6866)
For: (V-8) 273, 318, 340, 360

18-3551
THERMOSTAT
Replaces: 4142885
142°
2.125 O.D. x 1.500 H

18-3645
THERMOSTAT
Replaces: 2463441
For: 318 & 360 CID Engines
160°

18-3047
IMPELLER KIT
Contains: 18-3061 **Impeller**

18-3060
IMPELLER
Replaces: Sherwood 9959

①18-3046D Display Package

18-3046
IMPELLER KIT
Replaces: Sherwood 9959K
Contains: 18-3060 **Impeller**

18-3061
IMPELLER
Replaces: Sherwood 10615
For: GM engines with V-Belt

18-3168
SEAL & SEAT
Replaces: Sherwood 10927
For: 318 CID Engines (1975-77) & 360 CID Engines (1975)

18-3581
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: 3004886, 3745985, 3619542, 4417905
For: Engine Models 318, 340 & 360

18-3582
CIRCULATING WATER PUMP
Replaces: 3619859
For: 383,400,440

②18-4456D Display Package

18-4456
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"

②18-4457D Display Package

18-4457
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"

②18-4458D Display Package

18-4458
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

OIL FILTERS

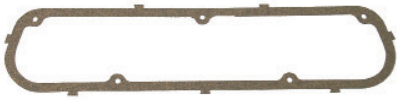
Part #	Replaces:
18-7875	1851658, 56874, F724002 (Long)
18-7878-1	L-19, L-1008, 3549957 (Short)
18-7879-1	L-319

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION

Display Package

18-3878
HEAD GASKET
Replaces: 4417375

18-3860
HEAD GASKET
Replaces: 4142880
For: 318 CID Engines



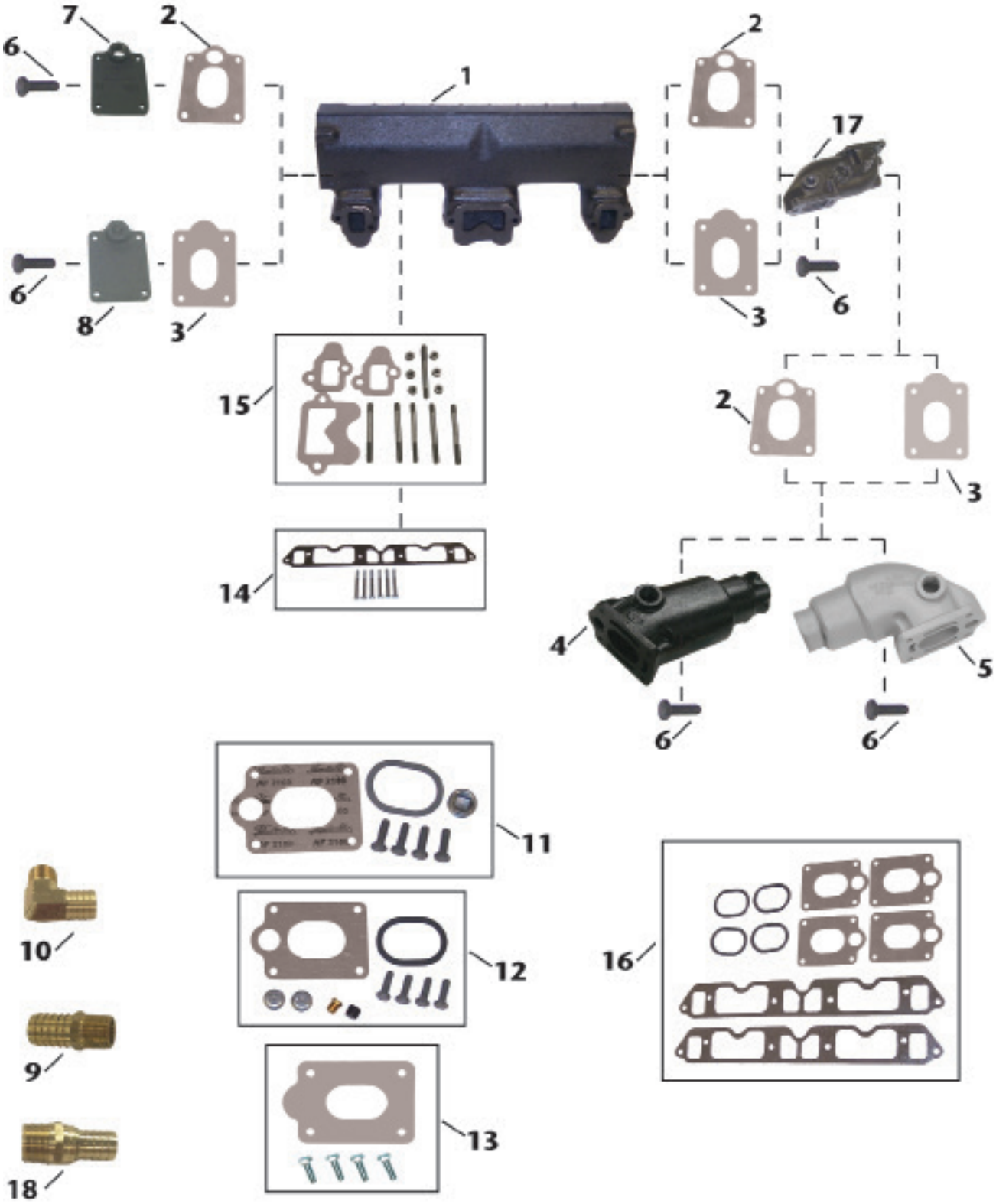
18-0609
VALVE COVER GASKET
Replaces: 4273129
For: 318/340/360 CID

PKG. OF 2

18-0499
18-0499-9
WATER PUMP PLATE GASKET
Replaces: 10612

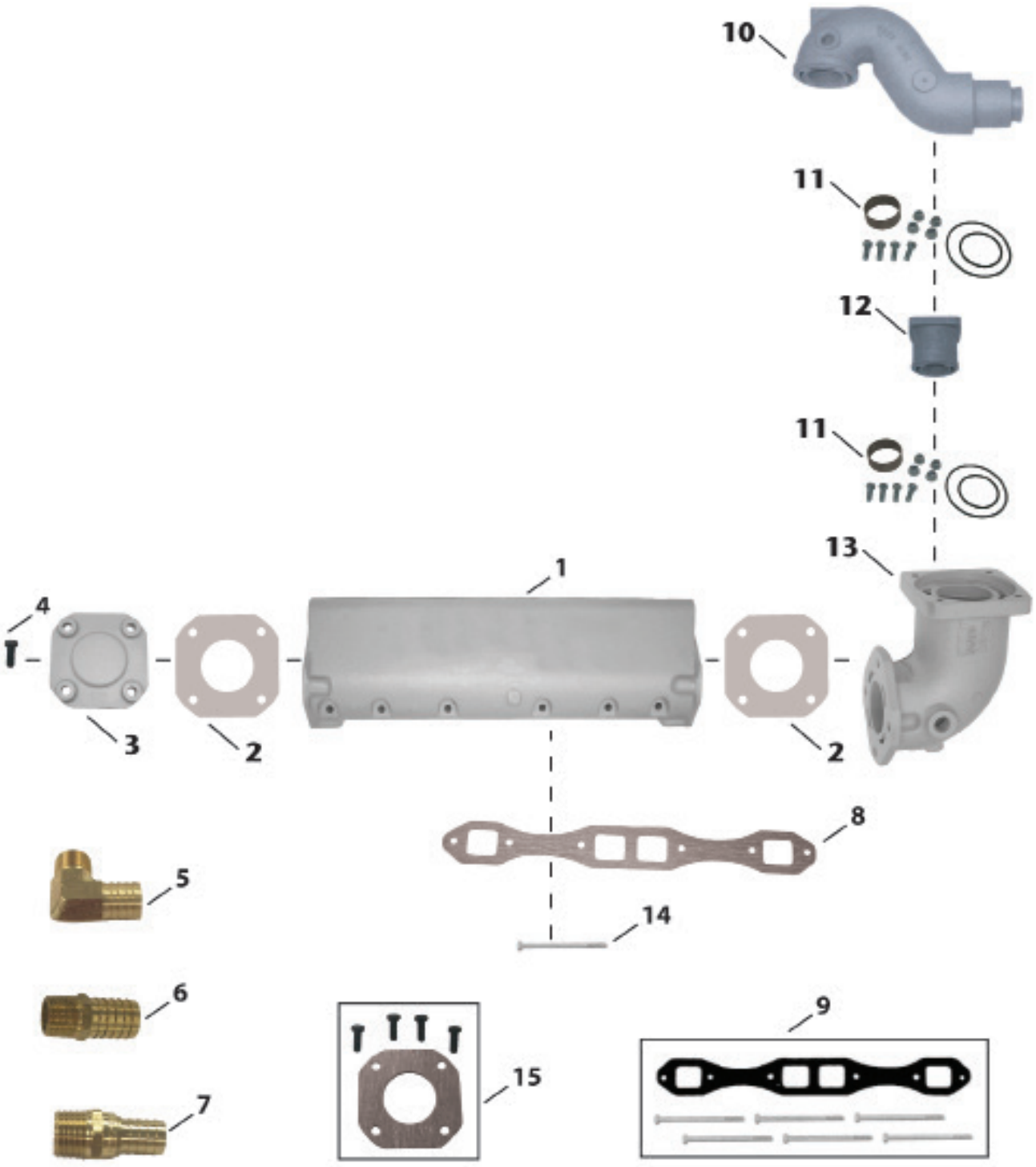
① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

Fits Chrysler Small Block V8 318-360 cu. in.
All Models 1966 & up with Fixed Exhaust



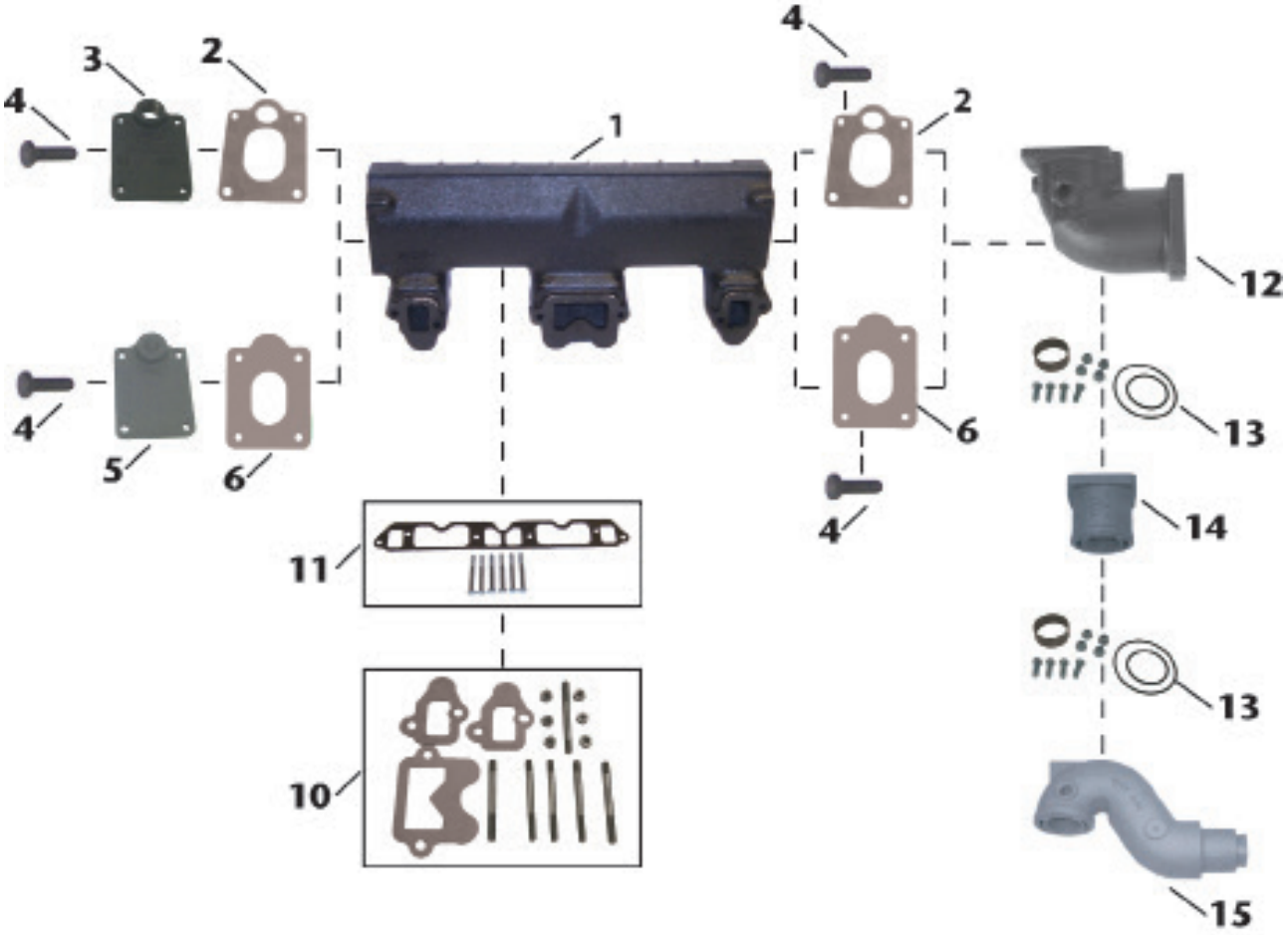
	Item No.	Description	OE No.	Application
1	18-1940	MANIFOLD	4142322, 3675826	Chrysler Models 318-360CID Engines (1966 & Up); Use manifold mounting kit 18-8526 or 18-8527 (stainless).
2	18-2941	END CAP GASKET (OPEN)	2847480, 2469559	Fits: End Caps of Manifold (Starboard & Port) 18-1940; Risers: 18-1945; Elbows: 18-1946 & 18-1913
3	18-0472-1	END CAP GASKET (BLOCKED)	N/A	Fits: End Caps of Manifold (Starboard & Port) 18-1940; Risers: 18-1945; Elbows: 18-1946 & 18-1913
4	18-1946	MANIFOLD ELBOW	3527794	Use in conjuction with 18-1945. 3" exhaust outlet & a 20° down angle.
5	18-1913	MANIFOLD ELBOW	2469639, 2847405	Use in conjuction with 18-1945. 3" exhaust outlet & a 90° down angle.
6	NSS	MOUNTING BOLT	N/A	Included in 18-4360, 18-4361, & 18-8506 mounting kits.
7	18-1942	MANIFOLD END PLATE (OPEN)	2846106	Use with End Plate Gasket: 18-2941 (Open); Mounting Kit: 18-4360 (Open) or 18-4361 (Open); (Port & Starboard) Manifold: 18-1940
8	18-1941	MANIFOLD END PLATE (BLOCKED)	2469556, 3675826	Use with End Plate Gasket: 18-2941; Mounting Kit: 18-4360 or 18-4361; (Port & Starboard) Manifold: 18-1940
9	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
10	18-8216	HOSE FITTING	N/A	3/4" - 14 NPT x 1" Hose (Corrosion Resistant Brass Fitting)
11	18-4360	MOUNTING PACKAGE (OPEN GASKET)	N/A	Use with End Plates: 18-1942 (open) or 18-1941 (Blocked); Riser/Elbow: 18-1945, 18-1946, 18-1913
12	18-4361	MOUNTING PACKAGE (OPEN GASKET)	N/A	Use with End Plates: 18-1942 (open) or 18-1941 (Blocked); Riser/Elbow: 18-1945, 18-1946, 18-1913
13	18-8506	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with Riser/Elbow: 18-1945, 18-1946, 18-1913; End Plate: 18-1941 (Blocked)
14	18-8526	MOUNTING KIT	N/A	Use with Manifold: 18-1940
15	18-8527	MOUNTING KIT (STAINLESS STEEL)	N/A	Use with Manifold: 18-1940 (Kit has stainless steel studs and nuts)
16	18-4346	EXHAUST MANIFOLD GASKET SET	3745220	318 CID Engines (1969-85)
17	18-1945	MANIFOLD RISER	2846689	Use with Manifold: 18-1940; Riser Gasket: 18-2941 (Open) or 18-0472-1 (Closed); Mounting Kit: 18-4361 (Open) or 18-4360 (Open) or 18-8506 (Blocked)
18	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)

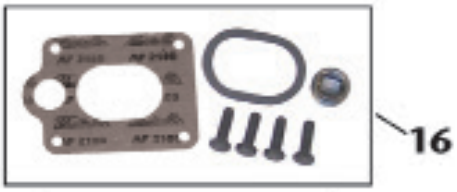
Fits Chrysler Big Block V8 383-440 cu. in.
All Models Except 413 "E" with Staggered Bolt Pattern

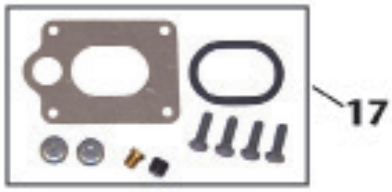


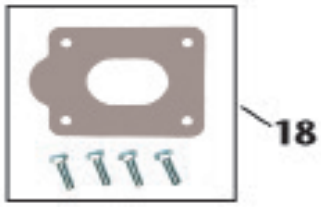
	Item No.	Description	OE No.	Application
1	NSS	MANIFOLD	E7081M, 3619659	Chrysler Models 383-440 cu.in. (V8 Big Block). Use with Manifold Gasket: 18-0474-1; Front Plate: 18-1911
2	18-0471	ELBOW GASKET	N/A	Gasket for Elbow:18-1948 ; End Plate: 18-1911
3	18-1911	END/FRONT PLATE	N/A	Use with Elbow Gasket: 18-0471, &/or Mounting Kit: 18-8501
4	NSS	MOUNTING BOLT	N/A	Included in 18-8501 mounting kit.
5	18-8216	HOSE FITTING	N/A	3/4" - 14 NPT x 1" Hose (Corrosion Resistant Brass Fitting)
6	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
8	18-0474-1	MANIFOLD GASKET	N/A	
9	NSS	MOUNTING KIT	N/A	Big Block (V8) 383-440 cu.in. (All models except 413"E" with offset bolt pattern) Includes 18-0474-1 Manifold Gasket
10	18-1944	RISER	2847404, 2847623, 3745639, E9923M	Use with Manifold: 18-1940; Mounting Kit: 18-8518
11	18-8518	MOUNTING KIT	N/A	Use with Riser: 18-1944.
12	N/A	EXTENSION	N/A	Use in conjunction with 18-1948. Use mounting kit: 18-8518.
13	18-1948	RISER	E9234M	Use with 18-8501 mounting kit.
14	NSS	MOUNTING BOLT	N/A	
15	18-8501	MOUNTING KIT	N/A	Used with Front Plate: 18-1911; Elbow:18-1948

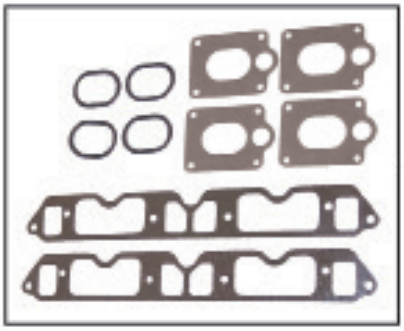
Fits Chrysler Small Block V8 318-360 cu. in.
All Models 1966 & up with Swivel Exhaust









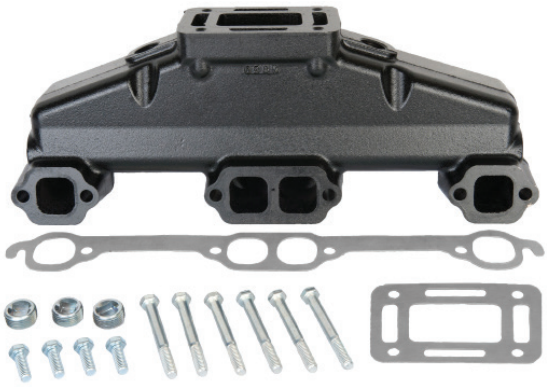


	Item No.	Description	OE No.	Application
1	18-1940	MANIFOLD	4142322, 3675826	Chrysler Models 318-360CID Engines (1966 & Up); Use manifold mounting kit 18-8526 or 18-8527
2	18-2941	END CAP GASKET (OPEN)	2847480, 2469559	Fits: End Caps of Manifold (Starboard & Port) 18-1940. Included in 18-4360, & 18-4361 mounting kits.
3	18-1942	MANIFOLD END PLATE	2469556, 3675826	Use with End Plate Gasket: 18-2941; Mounting Kit: 18-4360 or 18-4361
4	NSS	MOUNTING BOLT	N/A	Included in 18-4360, 18-4361, & 18-8506 mounting kits.
5	18-1941	MANIFOLD END PLATE	2846106	Use with End Plate Gasket: 18-0472-1 ; Mounting Kit: 18-8506
6	18-0472-1	END CAP GASKET (BLOCKED)	N/A	Fits: End Caps of Manifold (Starboard & Port) 18-1940. Included in 18-8506 mounting kit.
7	18-8216	HOSE FITTING	N/A	3/4" - 14 NPT x 1" Hose (Corrosion Resistant Brass Fitting)
8	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
9	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
10	18-8527	MOUNTING KIT (STAINLESS STEEL)	N/A	Use with Manifold: 18-1940 (Kit has stainless steel studs and nuts)
11	18-8526	MOUNTING KIT	N/A	Use with Manifold: 18-1940
12	N/A	ELBOW	2600402	Use with Manifold: 18-1940. Use mounting kit 18-4360, 18-4361, or 18-8506.
13	18-8518	MOUNTING KIT	N/A	Use with Riser: 18-1944
14	N/A	EXTENSION	N/A	Use mounting kit: 18-8518.
15	18-1944	RISER	N/A	Use with Manifold: 18-1940. Use with mounting kit: 18-8518
16	18-4360	MOUNTING PACKAGE (OPEN GASKET)	N/A	Use with End Plates: 18-1942 (open) or 18-1941 (Blocked).
17	18-4361	MOUNTING PACKAGE (OPEN GASKET)	N/A	Use with End Plates: 18-1942 (open) or 18-1941 (Blocked).
18	18-8506	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with End Plate: 18-1941 (Blocked).
19	18-4346	EXHAUST MANIFOLD GASKET SET	3745220	318 CID Engines (1969-85)

ALL SIERRA MANIFOLDS ARE PAINTED, PACKAGED AND LEAK TESTED

18-1940
MANIFOLD
Port & Starboard
Replaces: 4142322, 3675826
Barr CM-1-6677A
Fits: Chrysler Model 273, 318, 340 & 360 CID engines (1973-1986)
Use with:
End Cap Gasket: 18-2941 Open or 18-0472-1 Blocked
Mounting Kit: 18-4360 Open or 18-4361 Open or 18-8506 Blocked
End Plate: 18-1941 Blocked or 18-1942 Open
Note: If using a blocked end plate either gasket will work. If using an open end plate use only an open gasket.

18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS:
Chriscraft 283, 302, 307 and 350 CID engines
Crusader 283 and 327 CID engines thru 1964; 305, 307 and 350 CID engines 1965 and later
Daytona 200-283 and 300-327
Flagship 283, 327 and 350 CID engines
Pacer 305, 307 and 350 CID engines 1965 and later
Mercury 190, 198, 225, 250, 270, 228, 898, 260, 255 and 280 models
OMC 283, 305, 307 and 350 CID engines 1968-1980
Volvo 307 and 350 CID engines
Use 18-0604 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 638-639**



18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits: 454 cu.in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
***For Exploded View - See Pages 636-637**

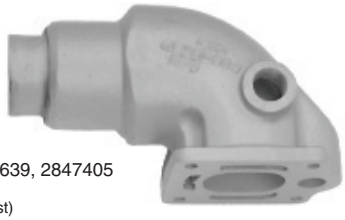
18-1945
RISER
Replaces: 2846689, Barr CM-20-6674
Fits: Chrysler Model 273, 318, 340 & 360 CID engines (1966-1986)
Use with:
Manifold: 18-1940
Riser Gasket: 18-2941 open or 18-0472-1 blocked
Mounting Kit: 18-4361 open or 18-4360 open or 18-8506 blocked

18-1939
RISER
Replaces: Barr 20-0100, Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351 cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Use with:
Manifold: 18-1997-1 or 18-1998-1 or 18-1898
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

18-1944
RISER
Replaces: 2847404, 2847623, 3745639, E9923M
Barr CM-20-414211
Chrysler Small Block V8 318-360cu.in. (All models 1966 and up with swivel exhaust), Big Block V8 383-440cu.in. (All models except 413"E" with offset bolt pattern)
Use with:
Manifold: 18-1940
Mounting Kit: 18-8518

18-1907
RISER
Replaces: Barr 20-0102, Indmar 53-2009, 53-2018
Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifold: 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

18-1946
ELBOW
Replaces: 3527794
Barr CM-20-6672
Fits Chrysler Model 273, 318, 340 & 360 CID engines (1966-1986) will work in conjunction with **18-1945**
Use with:
Manifold: 18-1940
Elbow Gasket: 18-2941 open or 18-0472-1 blocked
Mounting Kit: 18-4360 open or 18-4361 open or 18-8506 blocked
20°



18-1913
ELBOW
Replaces: Chrysler 2469556, 2469639, 2847405
Chrysler Small Block V8 318-360 cu.in.
(All Models 1966 and up with fixed exhaust)
For: 18-1940 Manifold will work in conjunction with **18-1945**
Use with:
Elbow Gasket: 18-2941 open or 18-0472-1 blocked
Mounting Kit: 18-4360 open or 18-4361 open or 18-8506 blocked

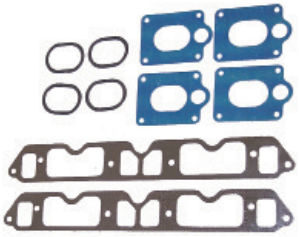
18-1948
ELBOW
Replaces: Chrysler E9234M
Barr CM-20-9234
Chrysler Big Block V8 383-440cu.in.
(All Models except 413"E" with offset bolt pattern)
Use with:
Elbow Gasket: 18-0471
Mounting Kit: 18-8501

18-1911
MANIFOLD END PLATE
Chrysler Big Block V8 383-440cu.in.
(All Models except 413"E" w/offset bolt pattern)
Used with:
Front/End Plate Gasket: 18-0471
Mounting Kit: 18-8501

18-1941
MANIFOLD END PLATE
Replaces: 2846106
Barr CM-1-6672-B
Use with:
End Plate Gasket: 18-2941 open or 18-0472-1 blocked
Mounting Kit: 18-4360 open or 18-4361 open or 18-8506 blocked

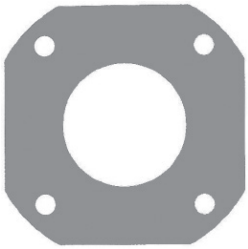
18-1942
MANIFOLD END PLATE
with hole
Replaces: 24695566, 3675826
Barr CM-1-6672-H
Use with:
End Plate Gasket: 18-2941
Mounting Kit: 18-4360 or 18-4361
Fits: 18-1940 Manifold

18-0607
INTAKE MANIFOLD GASKET SET
Replaces: 3745217
For: 318 CID Engines (1969-82)

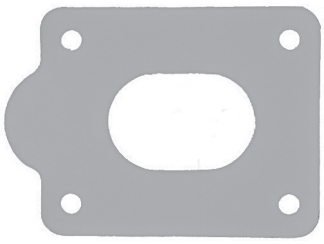


18-4346
EXHAUST MANIFOLD GASKET SET
Replaces: 3745220
For: 318 CID Engines (1969-85)

18-0474-1
MANIFOLD GASKET



18-0471
ELBOW GASKET
Used with:
Elbow: 18-1948
End Plate: 18-1911

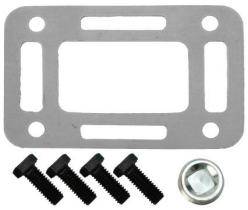


18-0472-1 (Blocked)
ELBOW GASKET
Used with:
Riser/Elbow: 18-1945, 18-1946, 18-1913
End Plate: 18-1941

18-0956-1
EXHAUST MANIFOLD GASKET
Replaces: 118-614
For: 460 CID

18-4360 (Open)
EXHAUST ELBOW MOUNTING KIT
Barr CM206672JP
Use with
Exhaust Elbow: 18-1946, 18-1913, 18-1945
End Plate: 18-1942 open or 18-1941 blocked

18-4361 (Open)
EXHAUST ELBOW MOUNTING KIT
Barr CM-20-6674P
Use with:
End Plate: 18-1942 open or 18-1941 blocked
Riser: 18-1945
Elbow: 18-1946, 18-1913

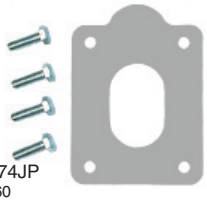


18-4364 (Open)
EXHAUST ELBOW KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939

PKG. OF 2

18-2941 (Open)
18-2941-9①
END CAP GASKET
Replaces:
2847480, 2469559
Use with:
End Plate: 18-1941, 18-1942
Riser/Elbow: 18-1945, 18-1946, 18-1913
For: 318CID Engines

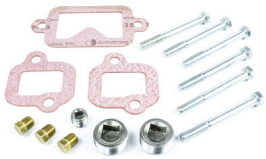
18-8501
EXHAUST ELBOW MOUNTING KIT
Barr CM-20-9234 P
Chrysler Big Block V8 383-440 cu.in.
(Models: All except 413 "E" with offset bolt pattern)
Used with:
Front Plate: 18-1911
Elbow: 18-1948



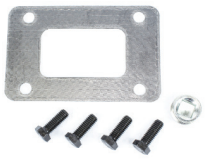
18-8506
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr CM-20-6674JP
Chrysler Small Block V8 318-360 cu.in. (All models 1966 and up with swivel and fixed exhaust)
Used with:
Riser: 18-1945
Elbow: 18-1946, 18-1913
End Plate: 18-1941 **blocked**

18-8518
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr CM-20-9232P
Chrysler Small Block V8 318-360cu.in. (All models 1966 and up with swivel exhaust), Big Block V8 383-440cu.in.
(All models except 413 "E" with offset bolt pattern)
Used with:
Riser: 18-1944

18-8526
EXHAUST MANIFOLD MOUNTING KIT
Chrysler Small Block V8 318-360cu.in.
(All models 1966 and up with swivel and fixed exhaust)
Used with:
Manifold: 18-1940



18-8527
EXHAUST MANIFOLD MOUNTING KIT
Replaces: Barr CM-1-6677SS P
Chrysler Small Block V8 318-360cu.in.
(All models 1966 and up with swivel and fixed exhaust)
Used with:
Manifold: 18-1940
(Kit has stainless steel studs and nuts)



18-8535
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power
Ford Small Block V8 302-351cu.in.,
GM Small Block V8 305-350cu.in.,
GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, **and** 18-1907

18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1

PIPE PLUGS

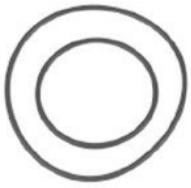
Part #	Thread Size	Part #	Thread Size
18-4256	1/4"	18-4263	1/8" - 27 NPT
18-4257	1/4"	18-4264	3/8" - 18 NPT
18-4258	3/4"		

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.

18-4218D
Display Package

18-4218
BRASS DRAIN COCK (1/4")
Used with:
Most O.E.M. Manifolds
18-3223-9 (Bulk Pack of 12)

18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



18-7512
EXHAUST ELBOW SEAL KIT
Replaces: 7087-OR
For use with 18-1944 Exhaust Riser

PKG. OF 8

FREEZE PLUGS
18-5961 **18-5962**
18-5961-9 **18-5962-9**
1 5/8" 1 3/4"
BRONZE

18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

18-8215
HOSE BARB
Fits: Chrysler V8

18-8216
HOSE BARB
Fits: Chrysler-Small Block V8 (318-360ci), Big Block V8(383-440)

① Priced per Package ② Items ending in "D" are Display Packaged - Regular number is Non-Display

CRUSADER MODEL IDENTIFICATION

MODEL **C X L X H F L 245 M** SERIAL **631254**

1st Space: **MANUFACTURER**
C - Crusader

2nd Space: **FACTORY FRESHWATER / CLOSED COOLING**
X-Freshwater Cooled
(Space Omitted If Raw Water Cooled)

3rd Space: **ENGINE ROTATION**
L - Rotation, Left-Hand from Rear
R - Rotation, Right-Hand from Rear

4th Space: **ENGINE TYPE**
A = 5.7L (350 CID HO) (GM)
G = 5.0L (305 CID) (GM)
Q = 6.0L (364 CID) (GM)
X = 8.1L (496 CID STD) (GM)
Z = 8.1L (496 CID HO) (GM)

5th Space: **DRIVE MANUFACTURER**
W - Borg-Warner
H - Hurth
T - Walters
V – Velvet Drive (cast iron units specify 71c or 72c)

6th Space: **DRIVE FUNCTION / APPLICATION**
R - Reverse / Reduction
V - Vee Drive / Reversed Risers
F - Full Reversing

7th Space: **PROPELLER SHAFT ROTATION**
L - Left-Hand Rotation
R - Right-Hand Rotation

8th 9th 10th Spaces: **DRIVE GEAR RATIO OR REDUCTION**
The drive gear ratio will appear in these spaces which identifies the production gear specs. The example gear number shown is a (2.45:1). If the gear being identified does not have 3 digits, a "0" will appear in 10th space.
Example: (2.0:1) will appear as 200
(1.5:1) will appear as 150

***MODELS ENDING WITH "000000" IN PLACE OF DRIVE I.D. ARE BOBTAIL ENGINES.**

11th Space: **IGNITION / FUEL TYPE USED**
D - DISTRIBUTOR (Carb)
E - THROTTLE BODY INJECTION
M - MULTI-PORT FUEL INJECTION

SERIAL NUMBER I.D.
1st DIGIT INDICATES DECADE ENGINE WAS MANUFACTURED (5 = 1990, 6 = 2000, 7 = 2010)
2nd DIGIT INDICATES YEAR ENGINE WAS MANUFACTURED.

①18-5250D — Display Package

18-5250
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5311	Contact Set
18-5345	Condenser
18-5418	Rotor

Delco 4 & 6 cyl.

Display Package

18-5251
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	20117	Contact Set
18-5338	12530	Condenser
18-5404-1	20223	Rotor

Mallory 8 cyl. Tall Cap

18-5252
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5310	Contact Set
18-5344	Condenser
-	Rotor

Delco 8 cyl.

Display Package

18-5255
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5345	41057, 705787	Condenser
18-5407	41059	Rotor

Prestolite 8 cyl.

18-5256
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	20117	Contact Set
18-5338	12530	Condenser
18-5411	12531	Rotor

Mallory 8 cyl. Flat Cap

① Items ending in "D" are Display Packaged - Regular number is Non-Display

①18-5258D

Display Package

18-5258
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5407	41059	Rotor

18-5259
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5429	—	Rotor

①18-5260D

Display Package

18-5260
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5345	41057, 705787	Condenser
18-5403	—	Rotor

18-5266
TUNE-UP KIT

Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478, 18-5479

Display Package

18-5269
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5311	Contact Set
18-5345	Condenser
18-5418	Rotor
18-5386	Distributor Cap

GM V-6 — Single Point

Display Package

18-5270
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5310	380543	Contact Set
18-5344	382125	Condenser
—	381711	Rotor
18-5384	383587	Distributor Cap

Delco V-8 - Single Point

Display Package

18-5271
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	20117	Contact Set
18-5338	12530	Condenser
18-5404-1	20223	Rotor
18-5376	20222	Distributor Cap

Mallory V-8 Tall Cap — Single Point

Display Package

18-5272
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	20117	Contact Set
18-5338	12530	Condenser
18-5411	12531	Rotor
18-5375	1003317,12532	Distributor Cap

Mallory V-8 Flat Cap — Single Point - Side

Display Package

18-5275
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5403	41089, 41074	Rotor
18-5352	41076	Distributor Cap

Prestolite V-8 - Single Point - Screw Down Cap

Display Package

18-5276
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5403	41089, 41074	Rotor
18-5353	41069	Distributor Cap

Prestolite V-6 - Single Point - Screw Down Cap

APPLICATION BEGINS ON PAGE 597

Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5277
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5303	41058	Contact Set
18-5347	—	Condenser
18-5407	41059	Rotor
18-5369	41052	Distributor Cap

Prestolite V-8 - Single Point - Clip Down Cap

18-5278
TUNE-UP KIT
Delco EST - V-6

18-5279
TUNE-UP KIT
Prestolite Electronic - V-8
—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5352	Distributor Cap	392-9766	1
18-5403	Rotor	392-9089	1

18-5280
TUNE-UP KIT
Delco EST - In-Line 4
—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5361	Distributor Cap	986643	1
18-5406	Rotor, Delco	986651	1

18-5281
TUNE-UP KIT
Delco EST - V-8
—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5354	Distributor Cap	808483	1

18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors

18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors

18-5303
CONTACT SET
Replaces: 41058

18-5307
CONTACT SET
Replaces: 705788

18-5310
CONTACT SET
Replaces: 12525

18-5311
CONTACT SET

18-5314
CONTACT SET
Replaces: 20117

18-5318
CONTACT SET
Replaces: 3000124

18-5338
CONDENSER
Replaces: 12530

18-5344
CONDENSER
Replaces: 12526

18-5345
CONDENSER
Replaces: 41057, 705787

18-5347
CONDENSER

18-5403
ROTOR
Replaces: 41089, 41074

APPLICATION BEGINS ON PAGE 597

18-5404-1
ROTOR
Replaces: 20223

18-5405
ROTOR
Replaces: 38071
Use with 18-5354 Distributor Cap
Fits: New GM style "Module in Cap" distributors - V-8 application

18-5406
ROTOR
Use with 18-5361 Distributor Cap

18-5407
ROTOR
Replaces: 41059

18-5408
ROTOR
Use with 18-5362 Distributor Cap
Fits: New GM Style "Module in Cap" Distributors
V6 Applications

18-5411
ROTOR
Replaces:
12531,1003318

18-5418
ROTOR

18-5300
ROTOR
Fits: Flamethrower Distributors

18-5420
ROTOR
Replaces: 3000122

18-5427
ROTOR
Replaces: 705786

18-5429
ROTOR

18-5301
TUNE-UP KIT
Replaces:
Fits: Male cap v-8 flamethrower distributors

18-5302
TUNE-UP KIT
Replaces:
Fits: Male cap v-8 flamethrower distributors

18-5352
DISTRIBUTOR CAP
Replaces: 41076
Prestolite

18-5353
DISTRIBUTOR CAP
Replaces: 41069
Prestolite

18-5354
DISTRIBUTOR CAP
Replaces: 38070
Fits: New GM style "Module in Cap" Distributors–V-8 applications
Use 18-5405 Rotor

18-5361
DISTRIBUTOR CAP
Fits: New GM style "Module in Cap" Distributors – 4 cyl. applications Use 18-5406 Rotor

18-5362
DISTRIBUTOR CAP
Fits: New GM Style "Module in Cap" Distributors – V6 Applications Use 18-5408 Rotor

18-5369
DISTRIBUTOR CAP
Includes Gasket: 18-5399
Replaces: 41052
Prestolite

18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors

APPLICATION BEGINS ON PAGE 597

18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

18-5375
DISTRIBUTOR CAP
Replaces: 12532, 1003317

18-5376
DISTRIBUTOR CAP
Replaces: 20222

18-5384
DISTRIBUTOR CAP
Replaces: 12528

18-5386
DISTRIBUTOR CAP

18-5389
DISTRIBUTOR CAP
Replaces: 3000121

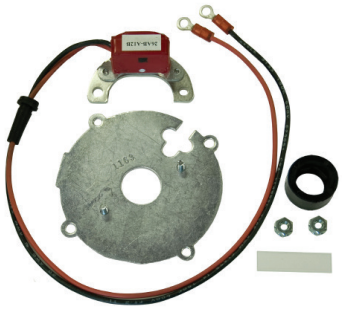
PKG. OF 2

18-5399
18-5399-9
DISTRIBUTOR CAP GASKET
Replaces: 41061

Ignitor® II ELECTRONIC IGNITION

FEATURES

- Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with 18-5472 "Flame Thrower II" Coil for optimum performance



18-5286
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

18-5288
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8
Distributors with snap down cap

18-5289
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8
Distributors with screw down cap

18-5290
HI-PERFORMANCE
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder
Distributors with clockwise and counter clockwise rotation

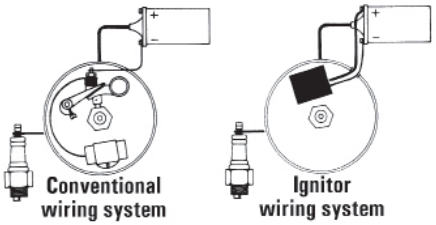
Priced per Package

APPLICATION BEGINS ON PAGE 597

IGNITOR® ELECTRONIC IGNITION

FEATURES

- *Replaces points & condensers for true solid state ignition.*
- *Uses standard coil, cap and rotor.*
- *Easy to install, one-piece, 2-wire hook-up.*
- *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*
- *Can be used with Flame Thrower Coils 18-5466 & 18-5469.*



18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 Cyl. Delco distributors

18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin

18-5296-2D Display Package

18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL & YD 8 cyl. Distributors with clockwise and counter clockwise rotation

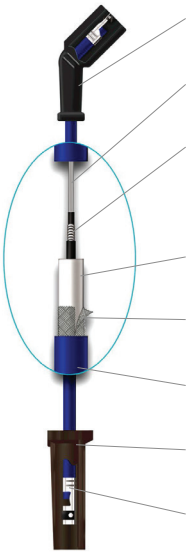
18-5298
ELECTRONIC CONVERSION KIT
With snap down cap
For: Most Prestolite V-8 Distributors

①18-5299D Display Package

18-5299
ELECTRONIC CONVERSION KIT
With screw down cap
For: Most Prestolite V-8 Distributors
Use with 18-5403 style rotor

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

CRUSADER MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Plug Wire Set
262 CID 4.3L	6	Prestolite	ALL	18-8801-1
262 CID 4.3L	6	Delco EST	ALL	18-8810-1
262 CID 4.3L	6	Delco HVS	ALL	18-8829-1
220 (305 CID 5.0L)	8	Mallory/Prestolite ❶	Up to 1987	18-8803-2

CRUSADER MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Plug Wire Set
220 (305 CID 5.0L)	8	Mallory/Prestolite ❷	1987-1992	18-8803-2
270 (350 CID 5.7L)	8	Mallory/Prestolite ❶	Up to 1987	18-8803-2
270 (350 CID 5.7L)	8	Mallory/Prestolite ❷	1987-1992	18-8803-2
TB350	8	Delco EST ❸	1992 & Up	18-8824-1
5.7L Classic	8	Mallory	1999 & Up	18-8803-2
5.7L MPI Classic	8	Delco HVS	2007 & Up	18-8828-1
MP5.0L Captain's Choice	8	Delco HVS	2002-2005	18-8828-1
MP5.7L Captain's Choice	8	Delco HVS	2002-2005	18-8828-1
MP6.0L	8	Distributorless	2002 & Up	18-8838-1
350 (454 CID 7.4L)	8	Mallory ❹	Up to 1991	18-8803-2
454XL (454 CID 7.4L)	8	Delco EST ❺	1991 & Up	18-8824-1
CM454HO (454 CID 7.4L)	8	Delco EST ❺	1991& Up	18-8824-1
454XL (454 CID 7.4L)	8	Delco EST ❻	1993 & Up	18-8824-1
MP8.1L	8	Distributorless	ALL	18-8838-1
502 (502 CID 8.2L)	8	Prestolite ❹	Up to 1991	18-8803-2
502 (502 CID 8.2L)	8	Delco EST ❹	Up to 1991	18-8824-1
502XL (502 CID 8.2L)	8	Delco EST ❺	1991 & Up	18-8824-1
TB502XL (502 CID 8.2L)	8	Delco EST ❼	1994 & Up	18-8824-1

❶ Serial Number up to 68702 ❷ Serial Number 68703-90232 ❸ Serial Number 90232 & UP
❹ Serial Number up to 88710 ❺ Serial Number 88710 & Up ❻ Serial Number 92882 & Up
❼ Serial Number 94268 & Up

APPLICATION BEGINS ON PAGE 597
Items ending in "D" are Display Packaged - Regular number is Non-Display

BATTERY CABLES

Gauge cable with soldered lug terminals on each end to accept 3/8" stud.

PART NO.	SIZE	COLOR	GAUGE	PART NO.	SIZE	COLOR	GAUGE
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1

18-5225

SPARK PLUG WIRE KIT

Replaces: Mercury 84-99215A26, 84-813706A26

Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.

18-5226

IGNITION WIRE

Metallic Core

100' Spool • 7mm Hypalon

PKG. OF 10

18-5224
18-5224-9①

SPARK PLUG WIRE TERMINAL

Replaces: Mercury 20121
OMC 510364

PKG. OF 10

18-5750
18-5750-9①

UNIVERSAL SPARK PLUG BOOTS

Supplied complete w/Terminal Connector

Replaces:
OMC 581027, 580339

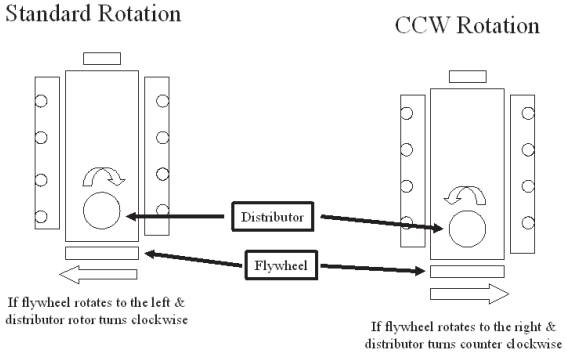
18-5752

UNIVERSAL SPARK PLUG BOOTS

8mm

FEATURES

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance



Flame-Thrower

18-5483

HI-PERFORMANCE ELECTRONIC DISTRIBUTOR

Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)
Replacement cap/rotor kit **18-5266**

18-5309-1

DISTRIBUTOR

Replaces: Mallory YL512CV
For most Ford 302 CID V-8 Eng.
Tune-Up Kit **18-5251**

— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

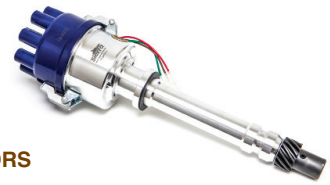
18-5313-1

DISTRIBUTOR

Replaces:
Crusader 37061
Mallory YL624MW
For most GM V-8 Eng. small & large block Mallory Tall Cap
Tune-Up Kit **18-5251**

— CONTAINS —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor



ELECTRONIC DISTRIBUTORS

U.L. Approved

Part No.	Rotation	Application
18-5494-2	Conventional	Chevrolet All V8 (exc. 348,409 & Tall Deck Big Block) Includes 482, 502, 540 CID
18-5495-2	Conventional	Ford V-8, 302 CID

*Older reverse rotation engines with reverse cut camshaft gear

USES:

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5488	Module
18-5404-1	Rotor		

① Priced per Package

18-5484-1
ELECTRONIC DISTRIBUTOR
Conventional Rotation
Replaces: RA107039E
Late Model HEI
For V8 — 262-454 & 502 except 384/409 and tall block engines
• Designed as a plug-in replacement for GM-style fuel injection system distributors

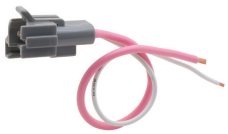
—CONTAINS—

Description	Part #
Distributor Cap	18-5354
Rotor	18-5405

18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

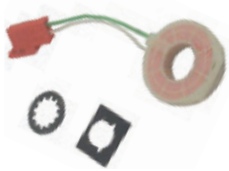
—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor



18-26812
HEI COIL GRAY CONNECTOR

18-26813
HEI COIL BLACK CONNECTOR



18-5108
PICKUP COIL SENSOR

18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)

18-5107-1
IGNITION MODULE
4/6/8 cyl.
Replaces: 7243110

18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals

18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals

FEATURES

- *Oil filled for better cooling and long life*
- *Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy*
- *More windings maximize energy and reliability over the full RPM range*
- *Fits existing brackets for easy installation*

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
★ *Designed for use with the original Ignitor Electronic Conversion Kits*
★ *Can be used with other inductive ignition systems*

18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
★ *Designed for use with the original Ignitor Electronic Conversion Kits*
★ *Can be used with other inductive ignition systems*

18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:Flame-Thower 45,000 volt coil.
★ *Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits*
★ *Compatible with capacitive discharge systems*

Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0
18-5295	Electronic Conversion Kit	18-5469	3.0
18-5296-2	Electronic Conversion Kit	18-5466	1.5
18-5298	Electronic Conversion Kit	18-5466	1.5
18-5299	Electronic Conversion Kit	18-5466	1.5

Part #	Description	Recommended Coil	Resistance Ohms
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5483	Flame-Thrower Distributor	18-5472	0.6

18-5433
IGNITION COIL
Replaces: 37068, 51080
Uses External Resistor

18-5435
IGNITION COIL
4.0 OHM
Replaces: 41080
Has Internal Resistor

18-5436
IGNITION COIL
3.0 OHM
Has Internal Resistor
(For Mallory Applications)

18-5438
IGNITION COIL
Replaces: 37068
HEI

18-5443
IGNITION COIL
Replaces: 7243200
4cyl./V-8
For: 3.0L (1991 & up) 5.7 &7.4 EFI (1995 & up)

18-5450
COIL RESISTOR
1.5 OHM

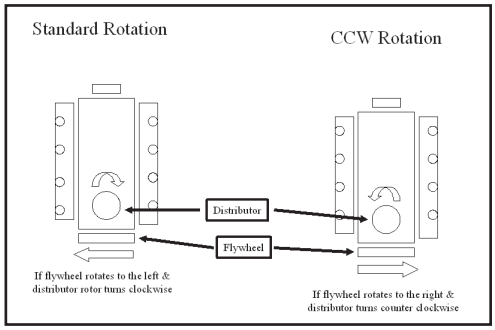
18-5493
IGNITION PICKUP COIL ASSEMBLY
Replacement pick-up coil for Accel Electronic Distributors

IGNITION / ELECTRICAL SYSTEMS APPLICATION

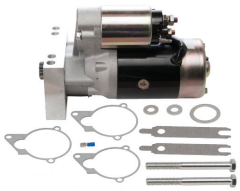
Cyl.	Model Engine	Year	Distributor No.	Contact Set	Condenser	Rotor	Dist. Cap	Tune-Up Kit	Distributor	Elect. Con. Kit
4	153	1961-69	YL486C,D ④	18-5314	18-5338	18-5427	—	—	—	—
4	IH60,M60, PH45,134	1971-75	IAY4010A	18-5307	18-5345 ⑤	18-5427	—	—	—	—
6	230,292 Chevy	1961-69	YL486A,B ④	18-5314	18-5338	18-5427	—	—	—	—
6	229,3.8L	1980-82	IBM7014,A	18-5303	18-5345 ⑤	18-5403	18-5353	18-5260, 18-5276 ⑥	—	—
6	229,262	1983-88	IBM7018	18-5303	18-5345 ⑤	18-5403	18-5353	18-5260	—	—
6	229,262	1983-88	IBM7021	18-5303	18-5345 ⑤	18-5403	18-5353	18-5260, 18-5276 ⑥	—	—
8	185,230, 250, 280	1962	IBM4110	18-5303	18-5345 ⑤	18-5429	—	18-5259	—	—
8	283,327,348	1961-69	YL487A	18-5314	18-5338	18-5404-1	18-5376	18-5251, 18-5271 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5296
8	185,220,230	1961-69	ZD431A, YL431A ④	18-5314	18-5338	18-5411	18-5375	18-5256	—	—
8	170,220,225HP, 275CAD	1961-69	ZD345A,B, ZD345A,B	18-5314	18-5338	18-5404-1	18-5376	18-5251, 18-5271 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5296
8	283,327,409,427	1965-71	1111161	18-5310	18-5344	—	18-5384	18-5252, 18-5270 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5296
8	302,351	1971-75	—	18-5318	—	18-5420	18-5389	—	18-5495-2 ① 18-5309-1 ③	—
8	302	1975-78	IBM7007,A	18-5303	18-5345 ⑤	18-5407	18-5369	18-5258, 18-5277 ⑥	18-5495-2 ① 18-5309-1 ③	18-5298
8	305,350,454	1977-82	IBM7011,D	18-5303	18-5345 ⑤	18-5407	18-5369	18-5258, 18-5277 ⑥	18-5495-2 ① 18-5309-1 ③	18-5298
8	305,350,454	1977-82	IBM7013	18-5303	18-5345 ⑤	18-5403	18-5352	18-5260, 18-5275 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5299
8	305,350,454	1983-87	Mallory	18-5314	18-5338	18-5404-1	18-5376	18-5251, 18-5271 ⑥	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5296
8	ALL	1987-88	IDU7801B,C B.I.D.Elec. Ign.	N/A	N/A	18-5403	18-5352	N/A	—	—

① Electronic Distributor (Standard Rotation)
② Electronic Distributor (Counter Rotation)
③ Contact Controlled Distributor (Standard Rotation)
④ Mallory Ignition Only
⑤ For Strap Type Condenser, use **18-5347**
⑥ Tune-Up Kit with Distributor Cap

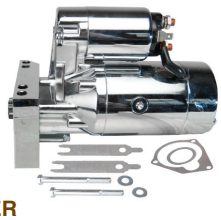
18-5907
STARTER
(Heavy Duty) (No Core) Clockwise
Top Mount Rear Entry Starter
Will not replace non-starter mounted solenoids.
For: Opposite Rotation GM & Ford Engines.
Replaces: 42090
Replacement Solenoid: **18-5837**
SAEJ1171



18-5908
STARTER
(Heavy Duty) (No Core)
Counter-Clockwise
Top Mount Rear Entry Starter
For: Standard Rotation GM & Ford Engines.
Replaces: 42091
Replacement Solenoid: **18-5837**
SAEJ1171



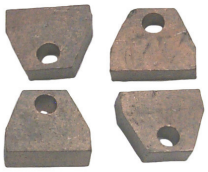
18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6834
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels

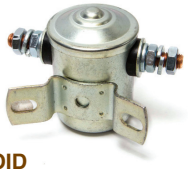
18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

18-15214
RELAY, SHROUDED
Replaces: R130012
For: Fuel Pump on Crusader MEFI systems



18-5717
STARTER BRUSH SET
Replaces: 42001, 707125
Delco

18-5838
SOLENOID
Delco

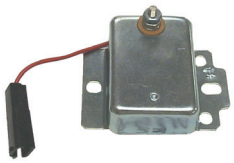


18-5840
SOLENOID
Prestolite 15-79, SAW4201, SAW4207, SAW4210

18-2434
FLYWHEEL BELL HOUSING
Replaces: 96938

BRUSH SET / STARTER SWITCH APPLICATION

Year	Voltage	Original Starter No.	Brush Set	Starter Switch
1960-75	12	MDU-7015, 16	—	18-5840
1975-81	12	MEO-7044, 05	—	18-5840
1972-UP	12	96077, 96078 42031, 420036 1107710, 54, 63, 889	18-5717	18-5838



18-5710
VOLTAGE REGULATOR
Prestolite VSH-6201JY

PKG. OF 8

FREEZE PLUGS

18-5961 1 5/8"
18-5961-9①

18-5962 1 3/4"
18-5962-9①

18-7600
TEMPERATURE SENSOR
Replaces: 47002

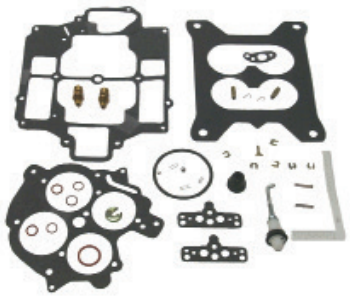
18-7630
THROTTLE POSITION SENSOR
Replaces: 47032

18-7632-1
IDLE AIR CONTROL MOTOR
Replaces: 47033

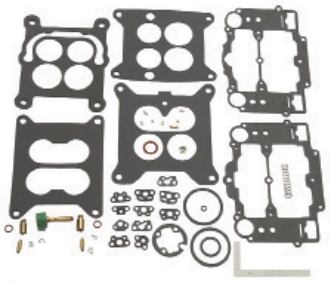
VOLTAGE REGULATOR APPLICATION

Year	Model	Voltage	Original Alt./Gen. No.	Voltage Regulator
1966-75	Conqueror 190, 220, 250, 320	12	ALE-5204,S	18-5710
1966-75	150, 165, 185, 190, 230, 250, 280, 320	12	ALF-5201-1, A-1,S	—
		12	ALE-5202,S	—
		12	ALK-6204A	
		12	ALE-5204,S	18-5710

18-7607-1
CARBURETOR (REMANUFACTURED)
Replaces: Rochester 17082403
For: Rochester Carb: Crusader 454



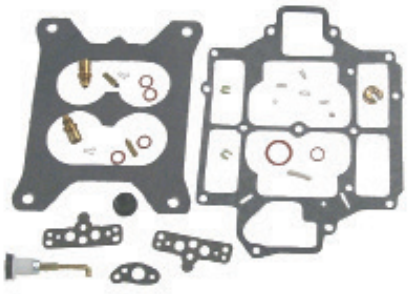
18-7019
CARB KIT



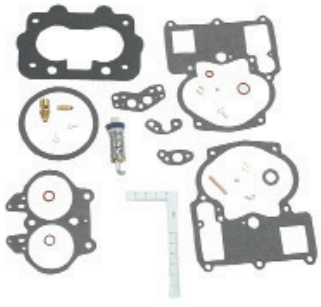
18-7022
CARB KIT

18-7070
CARB KIT

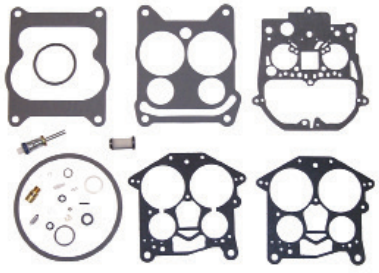
18-7072
CARB KIT



18-7078
CARB KIT



18-7086
CARB KIT



18-7095
CARB KIT
Replaces: 45334

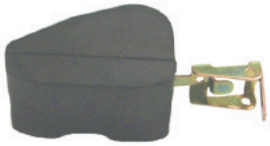
18-7725
CARB KIT

① Priced per Package

CARBURETOR KIT APPLICATION ON NEXT PAGE

18-7200
FLOAT
Replaces: 45303
(Alcohol Resistant)
Plastic

18-7201
FLOAT
(Alcohol Resistant)
Brass

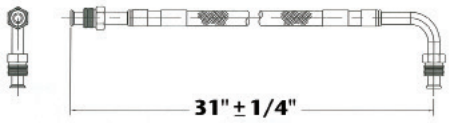


18-7202
FLOAT
(Alcohol Resistant)
Brass

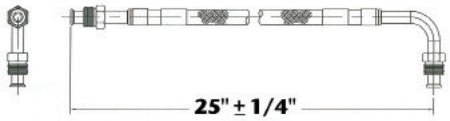
CARBURETOR KIT AND FLOAT APPLICATION

Cyl.	Model or Eng. Displacement	Mfg. Code	Carb. Model	Carburetor Number	Carb. Kit ①	Float
4	153" (2.5L)	R-2	2GC	7025082, 7028086	18-7070	18-7200
6	225" (3.7L)	R-2	2GC	7025181	18-7070	—
8	283" (4.6L), 327 (5.3L)	R-2	2GC	7024185	18-7070	—
8	283" (4.6L)	C-1	YH	2618, 2912	18-7725	—
8	305" (5.0L)	R-2	2GV	17057134	18-7086	18-7202
8	327" (5.3L), 409 (6.6L)	R-4	4GC	7020084, 085	18-7019	—
8	327" (5.3L), 409 (6.6L)	R-4	4GC	7023084, 085, 089	18-7078	—
8	348" (5.7L)	C-4	AFB	2955	18-7022	—
8	350" (5.7L), 454 (7.4L)	R-4	4MV	17059293, 17082403	18-7095	18-7201
8	427" (7.0L)	R-4	4MV	7027081, 7028282	18-7072	18-7201

① Does Not Include Metering Rods



18-8114
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



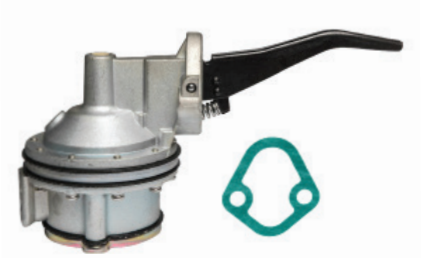
18-8115
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

18-7231
FLAME ARRESTOR
Replaces: 97595, 97214
V-8

18-7232
FLAME ARRESTOR
Replaces: 33628
Hi-Performance

18-7256
FUEL PUMP
Replaces: 32722
(Flange I.D. #6790, M3530)
For: GM (4 & 6 Cyl.) 153, 230, 250, 292

18-7260
FUEL PUMP
(Flange I.D. #40155)
For: GM (V-8) 283, 307, 327, 350, 409



18-7267
FUEL PUMP
(Flange I.D. #41414)
For: Ford (V-8) 302

18-7268
FUEL PUMP
(Flange I.D. #41415, M6948)
For: GM (V-8) 305, 307, 350, 400
(5.25 - 6.5 PSI)
Dual Diaphragm - Requires Sight Glass

18-7270
FUEL PUMP
(Flange I.D. #41417, M73019)
For: GM (V-8) 305, 350, 400
(5.75 - 7 PSI)
Replaces: 21140
(Gasket included)

18-7272
FUEL PUMP
(Flange I.D. #41419, M73020)
For: GM (V-8) 283, 305, 350, 400
(5.75 - 6.5 PSI)
Replaces: 97039

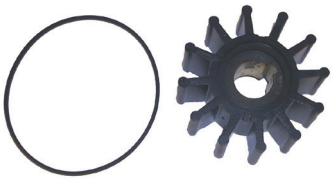
FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

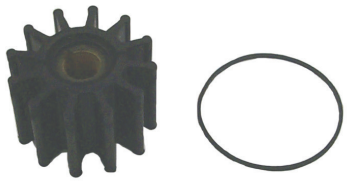
Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Crusader #	Description
18-7976	23250	Fuel Filter with O-Rings
18-7852-1	22687	Fuel Water Separator Kit
18-7846	98041	Fuel Filter
18-7862	91606	Fuel Filter
18-7964-1		Fuel Filter
18-7717		Fuel Element (For: Rochester 2bbl & 4bbl Carburetors)
18-7958	47047	Fuel Element (110 Series Filter, 10 Micron)



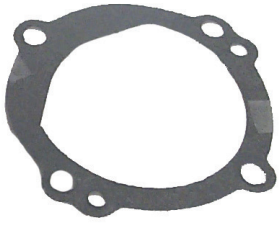
18-3060
IMPELLER
Replaces: 1003026, 22212
For: Ford



18-3061
IMPELLER
Replaces: 20300
For: GM engines with V-Belt

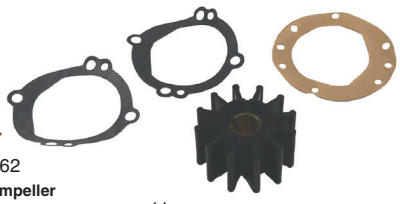
18-8926
IMPELLER
Replaces: RP061022
Fits: Crusader 5.7 & 6.0L w/ Serpentine Belt

PKG. OF 2



18-3140
18-3140-9①
WATER PUMP GASKET
Replaces: 20502
For: Early 262, 305, 350
(ID) 454, 502

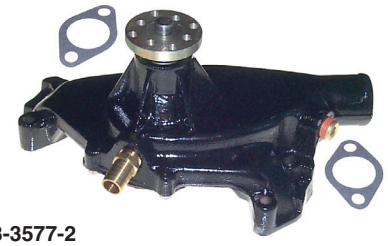
①**18-3046D** Display Package



18-3046
IMPELLER KIT
Replaces: 1003062
Contains: **18-3060 Impeller**
Diameter 2 $^{7}/_{16}$" • Side Width 1 $^{1}/_{4}$"
Use with Sherwood Pumps

① Priced per Package

18-3047
IMPELLER KIT
Includes 18-3061 impeller



18-3577-2
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: 67859, 17670, 811573, 30103
For: Big block GM engines with stamped steel timing covers

18-3599-2
CIRCULATING WATER PUMP
Replaces: 20318, 7142520
For: GM V-6 & small block V-8 engines
Uses gasket **18-0981** (included)

18-3584
CIRCULATING WATER PUMP
(Bi-Directional)

18-3168
SEAL & SEAT ASSEMBLY
Replaces: 20309

18-3169
SEAL & SEAT ASSEMBLY
Replaces: 40057

18-3551
THERMOSTAT
Replaces: 96319
142°
For:

Model No.	Cubic Inch
CH190	305
CH220	305
CH270	350
CH350	454

18-3552
THERMOSTAT
Replaces: 96358
Fresh Water Cooling Only
160°
For:

Model No.	Cubic Inch
165	229
CH190/CH220	305
CH270	350
CH350	454

① **18-3671D** Display Package

18-3671
THERMOSTAT KIT
Replaces: 97361
Includes Thermostat 18-3551 and 18-0875 Gasket
142°
FOR:

Model No.	Cubic Inch
CH190	305
CH220	305
CH270	350
CH350	454

18-3649
THERMOSTAT
Replaces: 97895
16°
Fresh Water Cooling
Use with 18-2917 Gasket

18-5898
SENDER
Replaces: 700427
1/2" — 14 NPT

18-5899
OIL PRESSURE SENDER
Replaces: 700425

①**18-4456D** Display Package

18-4456
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"

①**18-4457D** Display Package

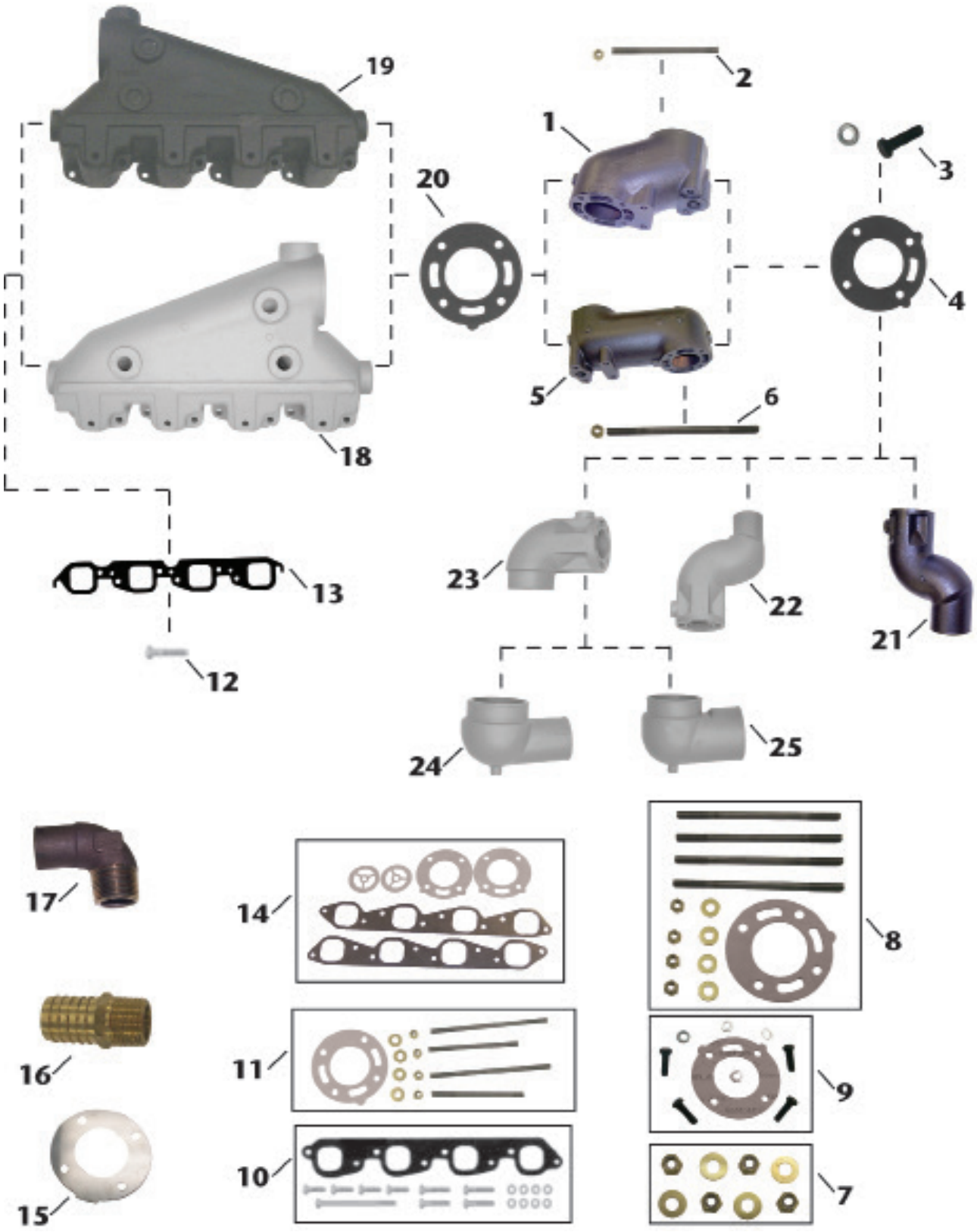
18-4457
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"

①**18-4458D** Display Package

18-4458
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

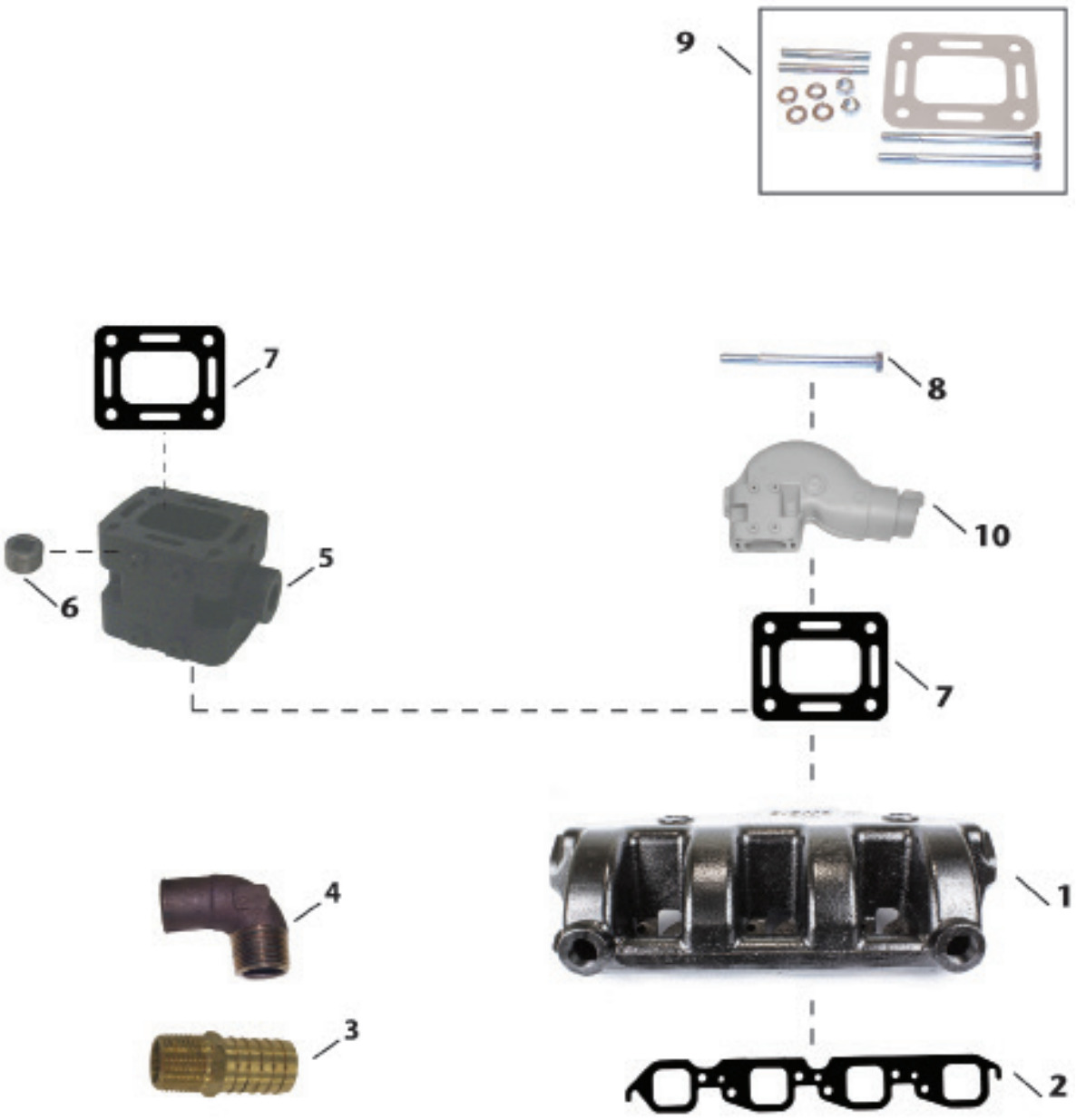
① Items ending in "D" are Display Packaged - Regular number is Non-Display

Fits GM Big Block V8 454 cu. in.
Models CH350 & 454XL



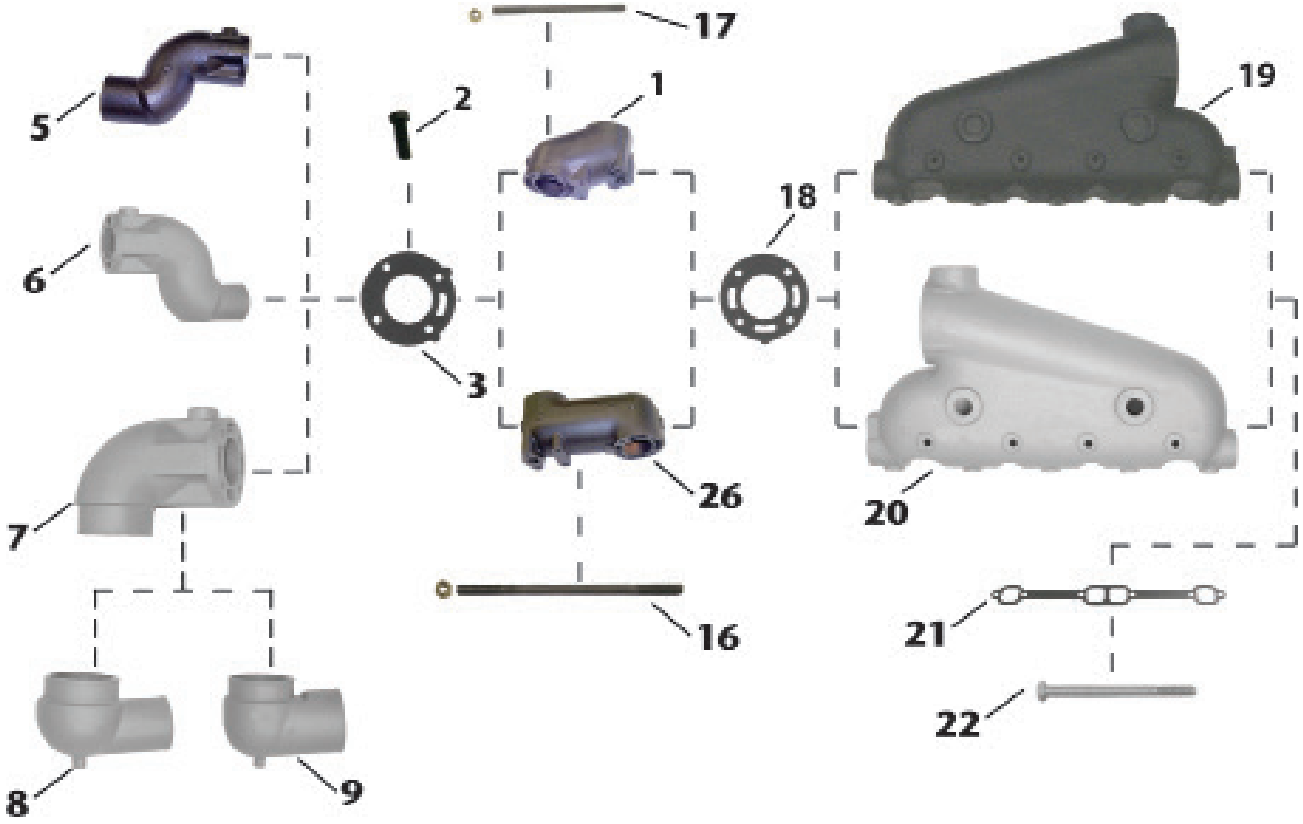
	Item No.	Description	OE No.	Application
1	18-1927	4" RISER	97772	Use with Manifolds: 18-1933, & 18-1929; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8523
2	NSS	MOUNTING HARDWARE	N/A	Included in 18-8523 mounting kit.
3	NSS	MOUNTING HARDWARE	N/A	Included in 18-8515 mounting kit.
4	18-0309-1	ELBOW GASKET	96562	Use with Exhaust Elbow: 18-1928, 18-1934, & 18-1918
5	18-1916	8" RISER	97169	Use with Manifolds: 18-1933, & 18-1929; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8519
6	NSS	MOUNTING HARDWARE	N/A	Included in 18-8519 mounting kit.
7	NSS	WASHER & NUT KIT	N/A	Used in mounting kits: 18-8515, 18-8523, & 18-8519
8	18-8519	MOUNTING KIT	N/A	Use with Riser: 18-1916
9	18-8515	MOUNTING KIT	N/A	Use with Elbows: 18-1934, 18-1928, 18-1918
10	18-8524	MOUNTING KIT	N/A	Use with Manifolds: 18-1929 & 18-1933
11	18-8523	MOUNTING KIT	N/A	Use with Riser: 18-1927
12	NSS	MOUNTING BOLT	N/A	Included in 18-8524 mounting kit.
13	18-0418	MANIFOLD GASKET	96653	Use with Manifold: 18-1929, 18-1933
14	18-0601	EXHAUST MANIFOLD GASKET SET	N/A	For: "CH" Model Big Block (V8) Chevy 454 CID (7.4L); Use with Manifolds: 18-1929, & 18-1933
15	18-1917	BLOCK OFF PLATE (STAIN-LESS)	97296	Use with Elbow/Riser Gasket: 18-0309-1, 18-0305-1
16	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
17	18-8112	HOSE FITTING	97296; 97854	90 degree fitting. Thread Size: 1" NPT X 1 1/4" Hose Barb
18	18-1929	MANIFOLD (STARBOARD)	97992, 97114	GM Big Block (V8) 454 cu.in. (Models CH350 & 454XL)(Starboard); Use with Manifold Gasket: 18-0418; Mounting Kit: 18-8524
19	18-1933	MANIFOLD (PORT)	97993, 97115	GM Big Block (V8) 454 cu.in. (Models CH350 & 454XL)(Port); Use with Manifold Gasket: 18-0418; Mounting Kit: 18-8524
20	18-0305-1	ELBOW GASKET	96108	Use with Exhaust Manifold: 18-1929, & 18-1933. Included in 18-8515 mounting kit.
21	18-1928	ELBOW W/ 4" OUTLET	97924	Use with Riser: 18-1927 or 18-1916; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8515
22	18-1934	ELBOW W/ 3" OUTLET	98068	Use with Riser: 18-1927 or 18-1916; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8515
23	18-1918	ELBOW W/ 2 1/2" INLET	97386	Use with Riser: 18-1927 or 18-1916; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8515
24	18-1919	RE-DIRECTION ELBOW W/ 3" OUTLET	97387	Use with Elbow: 18-1918
25	18-1924	RE-DIRECTION ELBOW W/ 4" OUTLET	97624	Use with Elbow: 18-1918

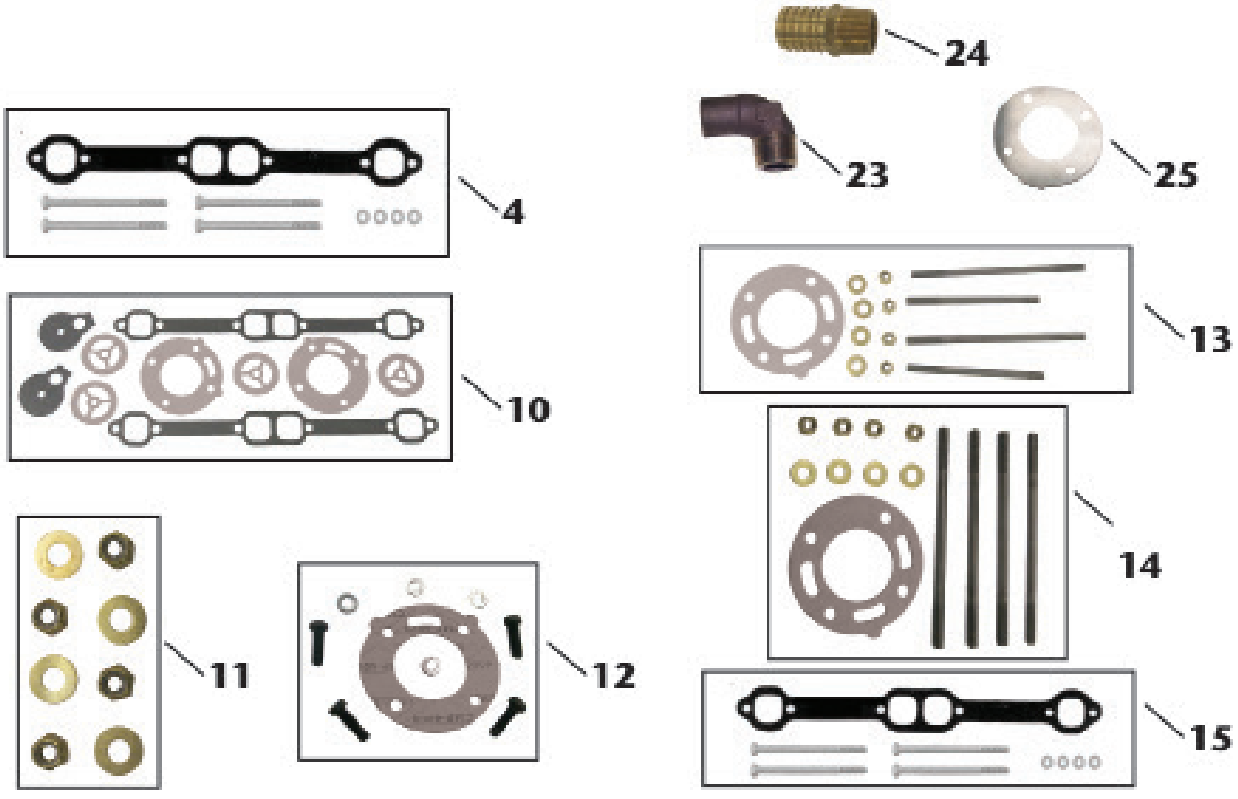
Fits GM Big Block V8 454 cu. in. Models 454XL & 502XL



	Item No.	Description	OE No.	Application
1	18-1982	MANIFOLD	98125	GM Big Block (V8) 454-502 cu.in. (Port & Starboard); Use with Manifold Gasket: 18-0418
2	18-0418	MANIFOLD GASKET	96653	Use with Manifold: 18-1982.
3	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
4	18-8112	HOSE FITTING	97296; 97854	90 degree fitting. Thread Size: 1" NPT X 1 1/4"
5	18-1984	MANIFOLD SPACER	98128	Use with Elbow Gasket: 18-0475-1
6	18-4258	BLACKSTEEL PLUG	113186	Thread Size: 3/4" NPT X 1". Use with Spacer: 18-1984
7	18-0475-1	ELBOW GASKET (OPEN)	98127	Open gasket for universal elbow; Use with Riser: 18-1938
8	NSS	MOUNTING BOLT	N/A	Included in 18-8547 mounting kit.
9	18-8547	MOUNTING KIT	N/A	Use with Riser: 18-1938. Includes 18-0475-1 gasket.
10	18-1938	RISER	98126	Use with Manifold: 18-1982; Riser Gasket: 18-0475-1; Mounting Kit 18-8547

Fits GM Small Block V8 305-350 cu. in.
Models 220 & 270



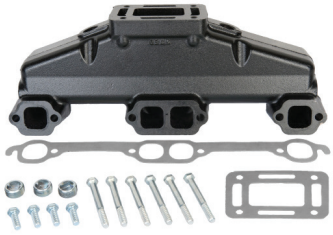


SEE NEXT PAGE FOR APPLICATION CHART

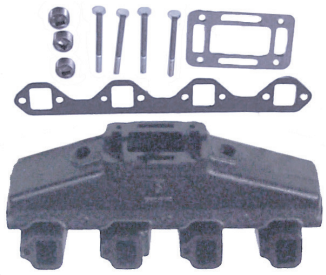
	Item No.	Description	OE No.	Application
1	18-1927	4" RISER	97772	Use with Manifold: 18-1925, 18-1926, 18-1933, & 18-1929; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8523
2	NSS	MOUNTING BOLT	N/A	Included in 18-8515 mounting kit.
3	18-0309-1	ELBOW GASKET	96562	Use with Exhaust Elbow: 18-1927, or 18-1916. Included in 18-8515 mounting kit.
4	—	MOUNTING KIT	N/A	Use with Manifold: 18-1926 w/ alternator bracket
5	18-1928	ELBOW W/ 4" OUTLET	97924	Use with Manifold: 18-1925, 18-1926; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8515
6	18-1934	ELBOW W/ 3" OUTLET	98068	Use with Manifold: 18-1925, 18-1926; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8515
7	18-1918	ELBOW W/ 2 1/2" INLET	97386	Use with Manifold: 18-1925, 18-1926; Elbow Gasket: 18-0309-1; Mounting Kit: 18-8515
8	18-1919	RE-DIRECTION ELBOW W/ 3" OUTLET	97387	Use with Elbow: 18-1918
9	18-1924	RE-DIRECTION ELBOW W/ 4" OUTLET	97624	Use with Elbow: 18-1918
10	18-0602	EXHAUST MANIFOLD GASKET SET	N/A	For: "CH" Model Small Block (V8) Chevy 305 CID (5.0L) & 350 CID (5.7L)
11	NSS	WASHER & NUT KIT	N/A	Used in mounting kits: 18-8515, 18-8523, & 18-8519
12	18-8515	MOUNTING KIT	N/A	Use with Elbows: 18-1934, 18-1928, 18-1918
13	18-8523	MOUNTING KIT	N/A	Use with Riser: 18-1927
14	18-8519	MOUNTING KIT	N/A	Use with Riser: 18-1916
15	18-8521	MOUNTING KIT	N/A	Use with Manifold: 18-1925 & 18-1926
16	NSS	MOUNTING STUD	N/A	Included in 18-8519 mounting kit
17	NSS	MOUNTING STUD	N/A	Included in 18-8523 mounting kit
18	18-0305-1	ELBOW GASKET	96108	Use with Exhaust Manifolds: 18-1925 & 18-1926
19	18-1926	MANIFOLD (PORT)	97753, 96121	GM Small Block (V8) 305-351 cu.in. (Models: 220 & 270) (Port); Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8521 (if manifold has alternator bracket)
20	18-1925	MANIFOLD (STARBOARD)	97752, 96120	GM Small Block (V8) 305-351 cu.in. (Models: 220 & 270) (Starboard); Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8521
21	18-2949	MANIFOLD GASKET	96306	Use with Manifolds: 18-1925 & 18-1926
22	NSS	MOUNTING BOLT	N/A	Included in 18-8521 mounting kits
23	18-8112	HOSE FITTING	97296; 97854	90 degree fitting. Thread Size: 1" NPT X 1 1/4"
24	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
25	18-1917	BLOCK OFF PLATE (STAINLESS)	97296	Use with Elbow/Riser Gaskets: 18-0309-1, 18-0305-1
26	18-1916	8" RISER	97169	Use with Manifolds: 18-1925, 18-1926; Elbow Gasket: 18-0309-1;

Sierra®
Marine Engine and Drive Parts

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED & LEAK TESTED

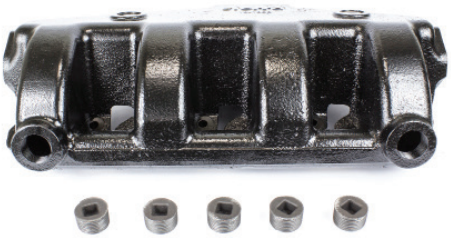


18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS:
283 and 327 CID engines thru 1964; 305, 307 and 350 CID engines 1965 and later
Use with:
Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 638-639**

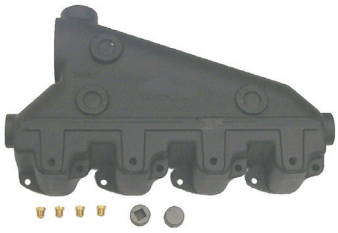


18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS:
302 and 351 CID engines
Comes with 18-4363 Mounting Package
Use with:
Exhaust Manifold Gasket Set: 18-0603
***For Exploded View - See Pages 640-641**

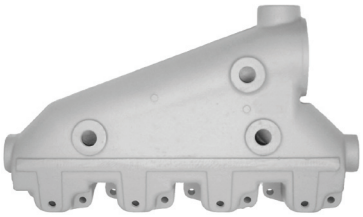
18-1999
ELBOW
Replaces: Barr 20-0082
Comes with 18-4364 open
If blocked mounting kit is required use **18-8535**
Use with:
Manifold: 18-1997-1 or 18-1998-1 or 18-1898
Riser Gasket: 18-2854-1 open



18-1982
MANIFOLD
Port & Starboard
Replaces: Crusader 98125
Use:
Exhaust Manifold Gasket: 18-0418
For: GM Big Block V-8 454-502 ci

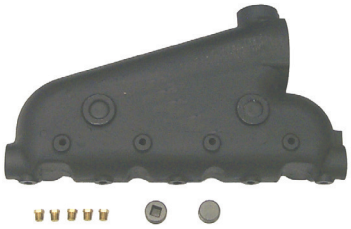


18-1929
MANIFOLD
Starboard
Replaces: Crusader 97992, 97114
Crusader GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Use with:
Exhaust Manifold Gasket: 18-0418
Mounting Kit: 18-8524



18-1933
MANIFOLD
Port
Replaces: Crusader 97993, 97115
Crusader GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Use with:
Exhaust Manifold Gasket: 18-0418
Mounting Kit: 18-8524

18-1925
MANIFOLD
Starboard
Replaces: Crusader 97752, 96120
Crusader GM Small Block V8 305-350cu.in.
(Models: 220 and 270)
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8521



18-1926
MANIFOLD
Port
Replaces: Crusader 97753, 96121
Crusader GM Small Block V8 305-350-cu.in.
(Models: 220 and 270)
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8521 (if manifold has alternator bracket)

18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84
Marine Power 0991-110
Fits: 454 cu.in. GM big block V8 engines

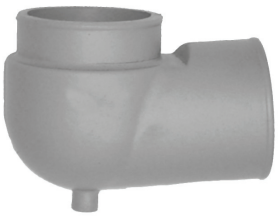
Use with:
Exhaust Manifold Gasket: 18-0418
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked

***For Exploded View - See Pages 636-637**

18-1991
ELBOW ADAPTER
Replaces: Barr 200089P
For: 3" I.D. Exhaust Hose
Use with:
Manifold Riser: 18-1999
30°

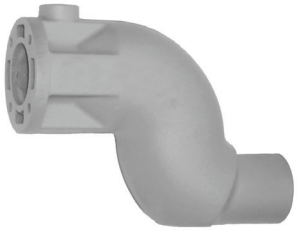
18-1992-1
ELBOW ADAPTER
Replaces: Barr 200087P
For: 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°

18-1919
RE-DIRECTION ELBOW W/ 3" OUTLET
Replaces: Crusader 97387
Crusader GM Small Block V8 305-350-cu.in.
(Models: 220 and 270),GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Use with:
Elbow: 18-1918



18-1924
RE-DIRECTION ELBOW W/ 4" OUTLET
Replaces: Crusader 97624
Crusader GM Small Block V8 305-350-cu.in.
(Models: 220 and 270),GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Use with:
Elbow: 18-1918

18-1928
ELBOW W/ 4" OUTLET
Replaces: Crusader 97924
Crusader GM Small Block V8 305-350cu.in. (Models: 220 and 270), GM Big Block V8 454cu.in.(Models: CH350 and 454XL)
4" Hose
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Elbow Gasket: 18-0309-1
Mounting Kit: 18-8515



18-1934
ELBOW W/ 3" OUTLET
Replaces: Crusader 98068
Crusader GM Small Block V8
305-350cu.in.(Models 220 and 270),
GM Big Block V8 454cu.in.(Models: CH350 and 454XL)
3" Hose
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Elbow Gasket: 18-0309-1
Mounting Kit: 18-8515

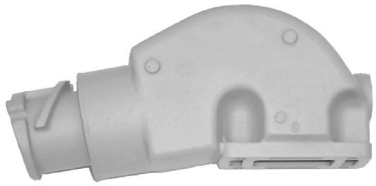
18-1918
ELBOW
Replaces: Crusader 97386
Crusader GM Small Block
V8 305-350-cu.in.
(Models: 220 and 270),GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
2 ½" Inlet
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Elbow Gasket: 18-0309-1
Mounting Kit: 18-8515
Re-direction Elbow: 18-1919, 18-1924

18-1916
8"RISER
Replaces: Crusader 97169
Crusader Small Block
V8 305-350-cu.in.
(Models: 220 and 270),
GM Big Block V8 454cu.in.
(Models: CH350 and 454XL).
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Riser Gasket: 18-0305-1
Mounting Kit: 18-8519

18-1927
4" RISER
Replaces: Crusader 97772
Crusader Small Block V8
305-350-cu.in.
(Models: 220 and 270),
GM Big Block V8 454cu.in.
(Models: CH350 and 454XL).
Use with:
Manifold: 18-1925, 18-1926, 18-1933, 18-1929
Riser Gasket: 18-0305-1
Mounting Kit: 18-8523

18-1938
RISER
Replaces: Crusader 98126, RO29015
Crusader GM Small Block V8 305-350cu.in.(Models: CM305, CM350XL and CM350HT), GM Big Block V8 454cu.in.(Models: 454XL and 502XL)
Use with:
Manifold: 18-1982, Crusader 98243
Riser Gasket: 18-0475-1
Mounting Kit: 18-8547

18-1907
RISER (3")
Replaces: Barr 20-0102
Barr and Indmar Ford Small Block V8 302-351cu.in.
Indmar 53-2009 and 53-2018
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



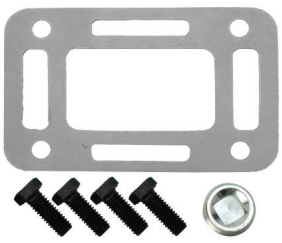
18-1939
RISER (3 1/2")
Replaces: Barr 20-0100, Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1, 18-1898
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

18-8112
HOSE FITTING (90°)
Replaces: Crusader 97854
GM Small Block V8 305-350cu.in. (Models: 220, 270, CM305, CM350XL, CM350HT), GM Big Block V8 454 cu.in. (Models: 454XL, 502XL, CH350, 454XL)
Thread size: 1" NPT x 1 1/4" hose barb
Use with:
Manifold: 18-1997-1, 18-1998-1, 18-1982, Crusader 98243, 18-1929, 18-1933, 18-1925, 18-1926, 18-1898

18-1949
MANIFOLD SPACER (3")
Barr CM 20-0097
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1998-1, 18-1997-1 and 18-1898

18-1984
MANIFOLD SPACER
Replaces: 98128
For: GM Small Block V8 305-350 cu.in., GM Big Block V8

18-4363
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1

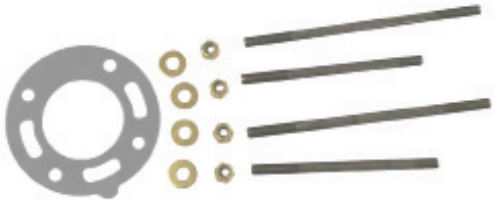


18-4364 (Open)
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr 20-0082-P
Use with:
Risers: 18-1999, 18-1907, 18-1939

18-8515
EXHAUST MANIFOLD MOUNTING KIT
Crusader GM Small Block V8 305-350cu.in.(Models: 220, 270), GM Big Block V8 454cu.in. (Models: CH350, 454XL)
Used with:
Elbows: 18-1934, 18-1928, 18-1918

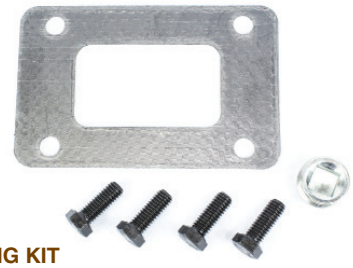
18-8519
EXHAUST MOUNTING KIT
Crusader GM Small Block V8 305 350cu. in.(Models: 220, 270), GM Big Block V8 454cu.in.
(Models: CH350, 454XL)
Used with:
Riser: 18-1916

18-8521
EXHAUST MANIFOLD MOUNTING KIT
Crusader GM Small Block V8 305-350cu.in. (Models: 220, 270)
Used with:
Manifold: 18-1925 & 18-1926



18-8523
EXHAUST ELBOW MOUNTING KIT
Crusader GM Small Block V8 305-350cu.in. (Models: 220, 270), GM Big Block V8 454cu.in.(Models: CH350, 454XL)
Used with:
Riser: 18-1927

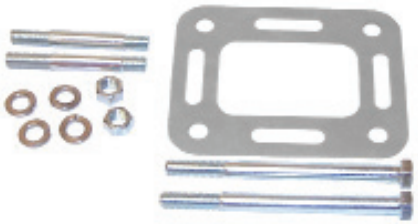
18-8524
EXHAUST MANIFOLD MOUNTING KIT
Crusader GM Big Block V8 454cu.in.
(Models: CH350 and 454XL)
Used with:
Manifolds: 18-1929 **and** 18-1933



18-8535
(CLOSED)
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, **and** 18-1907 **Blocked**

18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1

18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



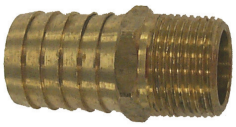
18-8547
EXHAUST ELBOW MOUNTING KIT
For: GM SB V8 305-350cu.in.
GM BB V8 454 cu. in.
Used with
Riser: 18-1938

PIPE PLUGS

Part #	Thread Size	Part #	Thread Size
18-4256	1/4"	18-4263	1/8" - 27 NPT
18-4257	1/4"	18-4264	3/8" -18 NPT
18-4258	3/4"		

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.

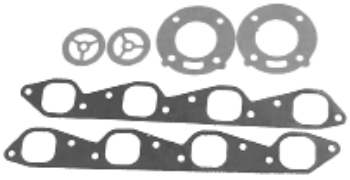
Display Package



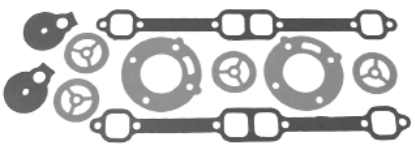
18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

①18-4218D Display Package

18-4218
DRAIN TAP
Used with:
Most O.E.M. Manifolds
18-3223-9 Bulk Pack of 12
1/4" Brass

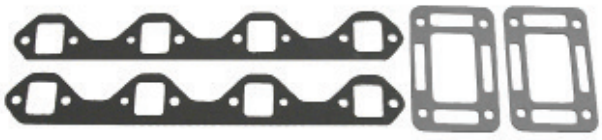


18-0601
EXHAUST MANIFOLD GASKET SET
For: "CH" Model Big Block V-8 Chevy 454 CID (7.4L)
Use with:
Manifolds: 18-1929, 18-1933

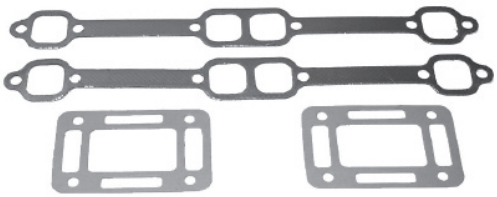


18-0602
EXHAUST MANIFOLD GASKET SET
For: "CH" Model Small Block V-8 Chevy 305 CID (5.0L) & 350 CID (5.7L)

① Items ending in "D" are Display Packaged - Regular number is Non-Display

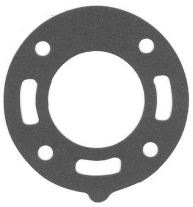


18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
Use with:
Manifold: 18-1998-1

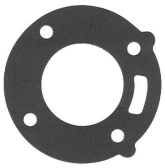


18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
Use with:
Manifold: 18-1997-1

18-0183-1
EXHAUST MANIFOLD GASKET
Used with:
Manifold: 18-1998-1

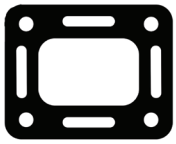


18-0305-1
EXHAUST ELBOW GASKET
Replaces: 96108
Use with:
Exhaust Manifold: 18-1929

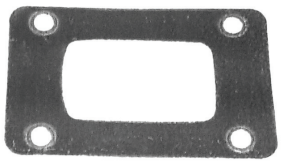


18-0309-1
EXHAUST ELBOW GASKET
Replaces: 96562
Use with:
Exhaust Elbow: 18-1928
V-6/V-8

18-0418
EXHAUST MANIFOLD GASKET
Replaces: 96653
Used with:
Manifold: 18-1957-2, 18-1982, 18-1929, 18-1933, 18-1898



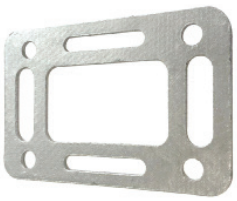
18-0475-1
EXHAUST ELBOW GASKET
Used with:
Riser: 18-1938
Manifold: Crusader 98243



18-0476-1
BLOCK OFF GASKET
Barr, Indmar & MarinePower
Ford Small Block V8 302-351cu.in.
Used with:
Risers: 18-1939, 18-1999 **and** 18-1907
Blocked

18-1917
MANIFOLD BLOCK OFF PLATE (STAINLESS)
Replaces: 97296
Crusader Small Block V8 305-350 cu.in. (Models: 220 and 270),GM Big Block V8 454cu.in. (Models: CH350 and 454XL)
Use with:
Elbow/Riser Gasket: 18-0309-1, 18-0305-1

PKG. OF 2



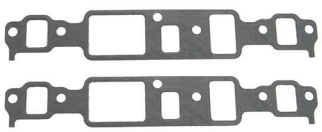
18-2854-1 (Open)
18-2854-9①
EXHAUST RISER GASKET
Replaces: Barr 01-0107
Used with:
Riser: 18-1999, 18-1907, 18-1939

PKG. OF 2

18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces: 97498
For: GM V-6
Used with:
Manifold: 18-1952-1, 18-1932

PKG. OF 2

18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces: 96306
Barr CHV-47-000
Use with:
18-1997-1



18-4408
INTAKE MANIFOLD GASKET SET
Replaces: 33393
For: 222 CID

18-0306-1
ELBOW AND CUP GASKET
Replaces: 96216
V-6/V-8

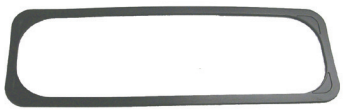
① Priced per Package

Display Package

OIL FILTERS

Part #	Replaces:	
18-7824-2 (Short)	201104	GM Engines + SS330 Remote Mount
18-7875 (Long)	9002514	Ford Engines
18-7876-1 (Long)	201104	GM Engines + SS330 Remote Mount
18-7878-1 (Short)	—	220, 300, 320, 325 Remote Mount

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION



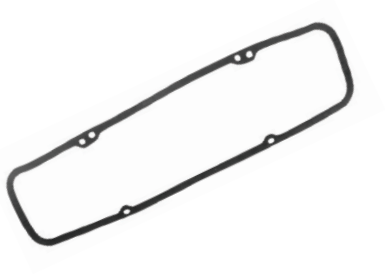
18-0311
262 CID
VALVE COVER GASKET
Replaces: 97686

PKG. OF 2

18-0875
18-0875-9①
THERMOSTAT GASKET

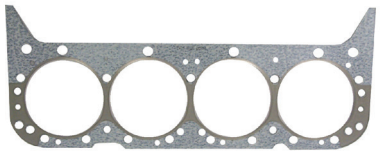
PKG. OF 2

18-0976
18-0976-9①
TIMING CHAIN COVER GASKET
Replaces: 20129



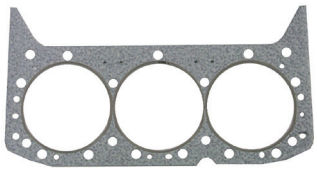
18-2845
VALVE COVER GASKET
Replaces: 91351
V-8

18-3874
HEAD GASKET
Replaces: 31137
For: (8.2L) 502 CID/7.4L

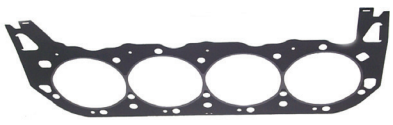


18-3876
HEAD GASKET
Replaces: 7057500
For: GM 305 (5.0L)/350 (5.7L) CID Eng.

18-3877
HEAD GASKET
Replaces: 30266
For: GM 454 (7.4L) CID Eng.



18-3879
HEAD GASKET
Replaces: 33408



18-3887
HEAD GASKET
Replaces: 31136
For: (7.4L) 454 CID GEN V

① Priced per Package

18-5303
CONTACT SET
Replaces: 751007

18-5345
CONDENSER
Replaces: 755017

18-5407
ROTOR

PARTS FOR CONTACT CONTROLLED DISTRIBUTORS

Year	Cyl.	Model / Engine	Distributor	Contact Set	Condenser	Rotor
1979	8	All	IBM-7010	—	18-5345	18-5407
			IBM-7011	18-5303	18-5345	18-5407

18-5268
TUNE-UP KIT

18-5271
TUNE-UP KIT

18-5275
TUNE-UP KIT

18-5276
TUNE-UP KIT

18-5277
TUNE-UP KIT
Replaces: 755021

18-5278
TUNE-UP KIT

18-5279
TUNE-UP KIT

18-5280
TUNE-UP KIT

18-5281
TUNE-UP KIT

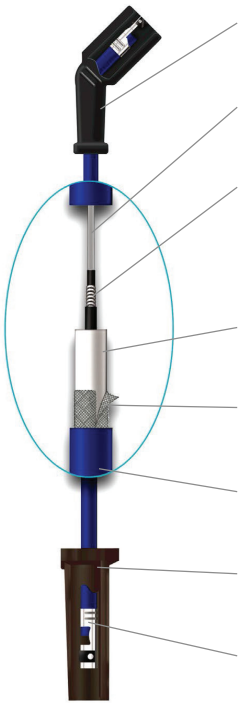
18-5283
TUNE-UP KIT

PARTS FOR IGNITION - TUNE-UP KITS

Cyl.	Ignition System	Tune-Up Kit	Cyl.	Ignition System	Tune-Up Kit
In-Line 4	Delco Single Point	18-5268	In-Line 4	Delco EST	18-5280
V-8	Mallory Single Point	18-5271	V-6	Delco EST	18-5278
V-8	Prestolite Single Point - Screw Down Cap	18-5275	V-8	Delco EST	18-5281
V-6	Prestolite Single Point - Screw Down Cap	18-5276	In-Line 4	Mallory Single Point	18-5283
V-8	Prestolite Single Point - Clip Down Cap	18-5277	V-8	Prestolite Electronic	18-5279

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

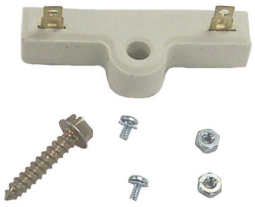
INDMAR MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
140	8	Prestolite	Up to	1993	18-8803-2
200	8	Prestolite	Up to	1993	18-8803-2
225	8	Prestolite	Up to	1993	18-8803-2
250	8	Prestolite	Up to	1993	18-8803-2
275	8	Prestolite/Mallory	Up to	1993	18-8803-2
300	8	Prestolite/Mallory	Up to	1993	18-8803-2
350	8	Prestolite/Mallory	Up to	1993	18-8803-2
400	8	Prestolite/Mallory	Up to	1993	18-8803-2
5.7L EFI	8	Delco EST	1994	2009	18-8836-1
5.7L EFI	8	Delco HVS	2007	& Up	18-8828-1
6.0L EFI	8	Distributorless	2003	& Up	18-8838-1
6.2L EFI	8	Distributorless	2010	& Up	18-8838-1
454 Carbureted (7.4L)	8	Delco EST	1994	2011	18-8824-1
8.1L Vortec	8	Distributorless	2003	2011	18-8838-1
502 Carbureted (8.2L)	8	Delco EST	1994	2011	18-8824-1

18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

18-5493
IGNITION PICKUP COIL ASSEMBLY
Replacement pick-up coil for Accel Electronic Distributors

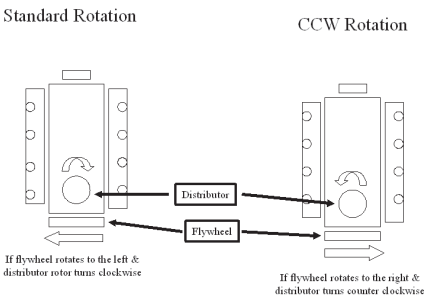
18-5433
IGNITION COIL
Has external resistor

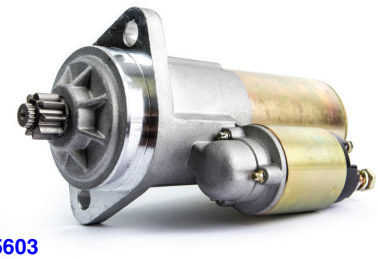


18-5450
COIL RESISTOR
1.5 OHM

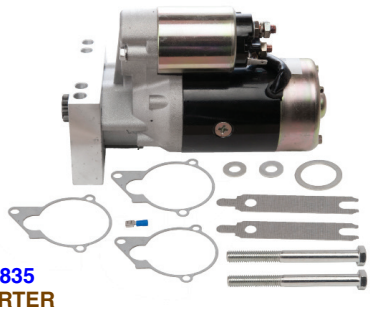
COIL AND RESISTOR

Year	Model or Engine	Service Coil	Resistor
1979	12 Volt w/ 2-Prong Resistor	18-5433	18-5450

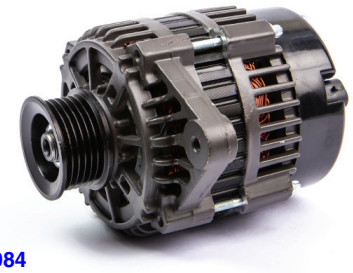




18-5603
STARTER
Replaces: 573001
Noseless: CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908



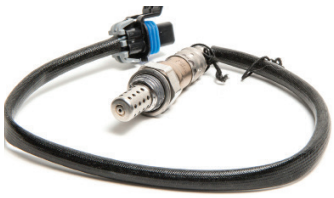
18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-5984
ALTERNATOR
Replaces: 575011
7SI/70 amp, Spool Mount, Serpentine Pulley

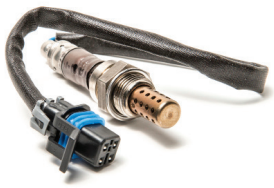
18-6288
ALTERNATOR
Replaces: 575010
7SI/70 amp, Spool Mount, Single Groove V-Belt Pulley

18-6451
ALTERNATOR
Replaces: 575014
11SI/95 amp Spool Mount, serpentine pulley
Fits: GM LS Engines

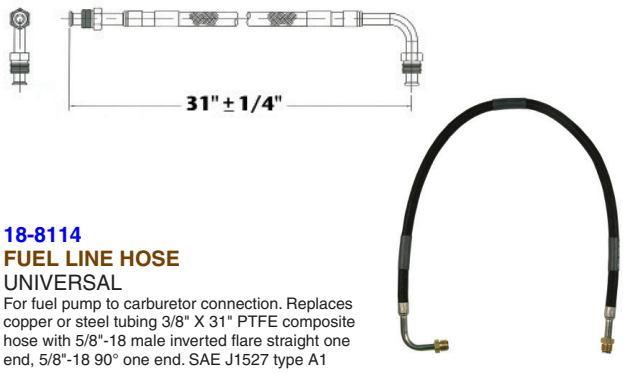


18-32150
OXYGEN SENSOR
Replaces:
Indmar / Pleaurecraft / Mastercraft
Fits: GM New Generation Ls Series Small Block

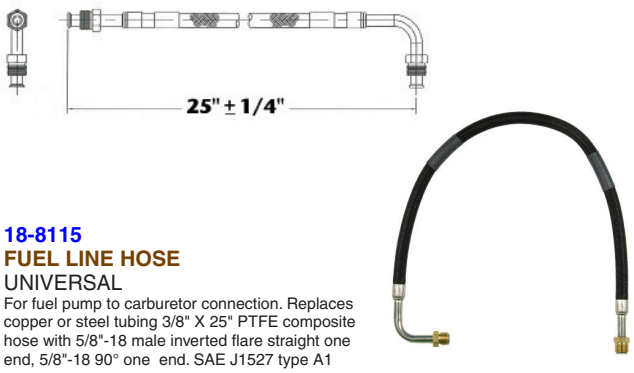
18-32151
OXYGEN SENSOR
Replaces:
Indmar / Malibu / Ilmor
Fits: GM New Generation Ls Series Small Block



18-32152
OXYGEN SENSOR
Replaces:
Indmar / Malibu / Ilmor S556162
4-Wire; Used on ETXCAT Exhaust Manifolds for both pre and post catalyst locations (Except Ford 6.2L engines, sensor is used post catalyst only)



18-8114
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
UNIVERSAL
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

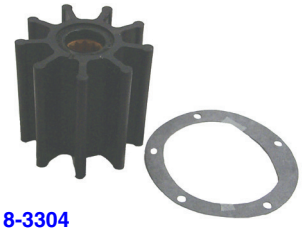
FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

18-8215
HOSE BARB
Fits: Chrysler V8



18-3304
IMPELLER
Replaces: Johnson Pump 09-802-B
Dia 3 3/4" Side Width 3 1/2"
Neoprene

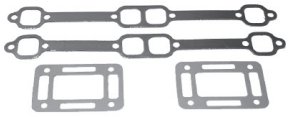
18-3586-1
WATER PUMP
Replaces: Indmar 685011
Use Impeller Repair Kit: **18-3081**

18-3587-1
WATER PUMP
Replaces: Indmar 685001
Use Impeller Repair Kit: **18-3089**

18-42608
WATER CIRCULATING PUMP
Replaces: Indmar S556050
Fits: Indmar/PCM 6.0L

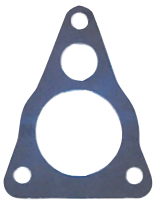
18-43017
THERMOSTAT
Replaces: Indmar S985009
Fits: Mercruiser 496 Mag & HO, 8.1L MIE & HO

18-0603
EXHAUST MANIFOLD GASKET SET

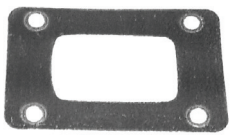


18-0604
EXHAUST MANIFOLD GASKET SET

PKG. OF 2



18-0665
18-0665-9①
THERMOSTAT GASKET
Replaces: 98-5006



18-0476-1
RISER BLOCKOFF GASKET
Replaces:
Barr 1-0105

NEW

18-8623
OIL FILTER
Replaces: Indmar 501022S
Fits: 6.2L Ford Engines 2016 and Newer

NEW

18-8779
OIL FILTER
Replaces: Indmar 872025
Fits: 6.2L Ford Engines 2015-2016

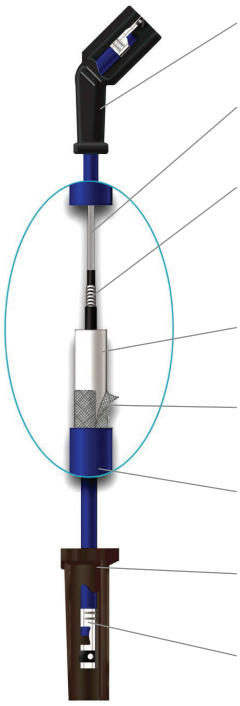
MISCELLANEOUS GASKETS

Model or Engine	Gasket Set	Type	O.E. #	Gasket
Ford 302/350 CID Engines	18-0603	Thermostat	98-5006	18-0665
GM 305/350 CID Engines	18-0604	Block Off (For: Small block GM & Ford V-8 (Use with 18-1999 Manifold)	Barr 1-0105	18-0476-1

① Priced per Package

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.

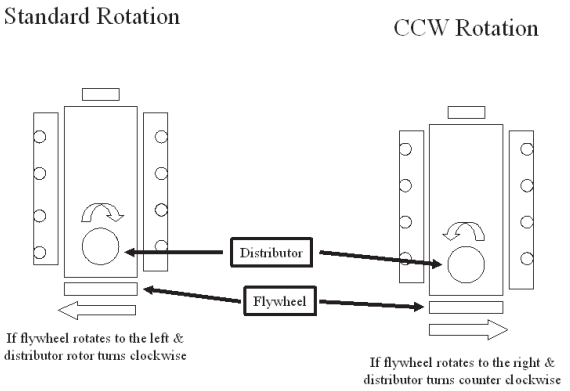


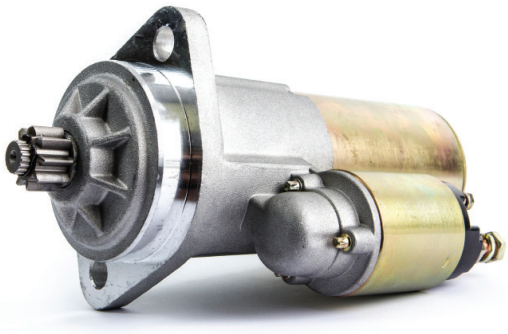
- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

MARINE POWER IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Year Start	Year Stop	Plug Wire Set
181	4	Delco	1986	1992	18-8800-1
262	6	Prestolite ❷	1986	1992	18-8801-1
350	8	Prestolite ❷	1986	1992	18-8802-1
350	8	Mallory	1986	1992	18-8802-1
3.0L	4	Delco EST	1993	& Up	18-8833-1
4.3L	6	Delco EST	1993	& Up	18-8835-1
5.0L	8	Delco EST	1993	2005	18-8822-1
5.0L	8	Delco HVS	2005	& Up	18-8828-1
5.7L	8	Delco EST	1993	2005	18-8822-1
5.7L	8	Delco HVS	2005	& Up	18-8829-1
7.4L	8	Delco EST	1993	2000	18-8832-1
8.2L	8	Delco EST	1993	2000	18-8832-1

❷ Screw down cap



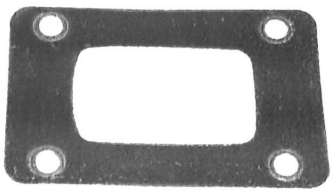


18-5603
STARTER
Replaces: 0170-000
Noseless:CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908

18-6299
ALTERNATOR
Replaces: 402001
7SI/70 amp, Spool Mount, Larger 2 Groove Pulley

18-37824
INLINE FUEL FILTER
Replaces: Indmar S556003
Fits: Gasoline Engines with pump boost, In-line filter

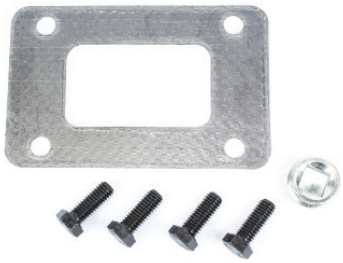
18-31104
FLAME ARRESTOR
Replaces: Indmar S525009
Fits: 262 Mag EFI, 4.3L EFI, 5.0L EFI, 5.7L/ LX EFI, 350 Mag Alpha EFI & Ski Rochester Throttle Body Injection



18-0476-1
RISER BLOCK-0FF GASKET
Replaces: Barr 1-0105

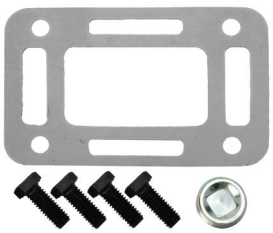
PKG. OF 2

18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
For: GM V-6



18-8535
EXHAUST ELBOW MOUNTING KIT

18-8536
EXHAUST ELBOW MOUNTING KIT



18-4364 (Open)
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr 20-0082-P
Use with:
Risers: 18-1999, 18-1907, 18-1939

EXHAUST MANIFOLD HARDWARE MOUNTING KITS

Exhaust Manifold	Elbow O.E. No.	Gasket Set
18-1997-1	Barr CHV-1-83 Indmar 53-1027 Marine Power 0994-000	18-8536

EXHAUST ELBOW HARDWARE MOUNTING KITS

Exhaust Elbow	Elbow O.E. No.	Closed Cooling Kit	Raw Water Cooling Kit
18-1999	Barr 20-0082	18-8535	18-4364
18-1939	Barr 20-0100	18-8535	18-4364

① Priced per Package

PLEASURECRAFT MODEL IDENTIFICATION

MODEL **0 2 - 6 0 0 V - 0 1** SERIAL **460000**

1st - 2nd Space: **MANUFACTURING CODE**

3rd - 5th Space: **ENGINE CODE**

810 = 8.1L	(496 CID MPI)	(GM)
811 = 8.1L	(496 CID H.O. MPI)	(GM)
600 = 6.0L	(364 CID MPI)	(GM)
570 = 5.7L	(350 CID LH MPI)	(GM)
571 = 5.7L	(350 CID RH MPI)	(GM)
572 = 5.7L	(350 CID LH Carburetor)	(GM)
573 = 5.7L	(350 CID RH Carburetor)	(GM)
500 = 5.0L	(305 CID LH MPI)	(GM)
501 = 5.0L	(305 CID RH MPI)	(GM)
502 = 5.0L	(305 CID LH Carburetor)	(GM)
503 = 5.0L	(305 CID RH Carburetor)	(GM)

6th Space: **DRIVE CONFIGURATION**

blank - Direct Drive

V - V-Drive

7th - 8th Space: **SPECIFICATION CODE**

SERIAL NUMBER I.D.

1st DIGIT INDICATES DECADE ENGINE WAS MANUFACTURED (3 = 1990, 4 = 2000, 5 = 2010)

2nd DIGIT INDICATES YEAR ENGINE WAS MANUFACTURED.

①18-5251D Display Package

18-5251
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5314	R114001, R114004	Contact Set
18-5338	R115001	Condenser
18-5404	R103001	Rotor
	Mallory 8 cyl. Tall Cap	

Display Package

18-5255
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5303	R114002	Contact Set
18-5345	R115002	Condenser
18-5407	R103003	Rotor

①18-5260D Display Package

18-5260
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5303	R114002	Contact Set
18-5345	R115002	Condenser
18-5403	R103004	Rotor

18-5266
TUNE-UP KIT

Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478, 18-5479

Display Package

18-5271
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5314	R114001, R114004	Contact Set
18-5338	R115001	Condenser
18-5404-1	R103001	Rotor
18-5376	R108001	Distributor Cap
	Mallory V-8 Tall Cap	

Display Package

18-5275
TUNE-UP KIT

Part #	-CONTAINS- O.E. #	Description
18-5303	R114002	Contact Set
18-5347	—	Condenser
18-5403	R103004	Rotor
18-5352	RA108003	Distributor Cap
	Prestolite V-8 Screw Down Cap	

APPLICATION ON PAGE 624

① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5276
TUNE-UP KIT

-CONTAINS-

Part #	O.E. #	Description
18-5303	R114002	Contact Set
18-5347	—	Condenser
18-5403	R103004	Rotor
18-5353	—	Distributor Cap

Prestolite V-6 Screw Down Cap

18-5277
TUNE-UP KIT

-CONTAINS-

Part #	O.E. #	Description
18-5303	R114002	Contact Set
18-5347	—	Condenser
18-5407	R103003	Rotor
18-5369	RA108002	Distributor Cap

Prestolite V-8 Clip Down Cap

18-5301
TUNE-UP KIT
Fits: Male cap v-8 flamethrower distributors

18-5302
TUNE-UP KIT
Fits: Male cap v-8 flamethrower distributors

18-5278
TUNE-UP KIT
Delco EST • V-6

18-5281
TUNE-UP KIT
Delco EST • V-8

18-5303
CONTACT SET
Replaces: R114002

18-5314
CONTACT SET
Replaces: R114001, R114004

18-5317
CONTACT SET

18-5338
CONDENSER
Replaces: R115001

18-5345
CONDENSER
Replaces: R115002

18-5346
CONDENSER

18-5347
CONDENSER

18-29322
CAP & ROTOR KIT
Fits: Ford HEI Distributors

18-5245
ROTOR
Replaces: R103011
For: Models MP 5.0L and 5.7L (2002-05)

18-5403
ROTOR
Replaces: R103004

18-5404-1
ROTOR
Replaces: R103001

18-5407
ROTOR
Replaces: R103003

18-5300
ROTOR
Fits: Flamethrower Distributors

18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

APPLICATION ON PAGE 624

18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors

18-5244
DISTRIBUTOR CAP
Replaces: RA108009
For: Models MP 5.0L and 5.7L (2002-05)

18-5352
DISTRIBUTOR CAP
Replaces: RA108003

18-5353
DISTRIBUTOR CAP

18-5359
DISTRIBUTOR CAP

18-5369
DISTRIBUTOR CAP
Replaces: RA108002
Includes: 18-5399 **Gasket**

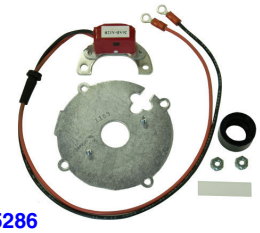
18-5376
DISTRIBUTOR CAP
Replaces: R108001

18-5389
DISTRIBUTOR CAP

Ignitor® II ELECTRONIC IGNITION

FEATURES

- Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with 18-5472 "Flame Thrower II" Coil for optimum performance



18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap

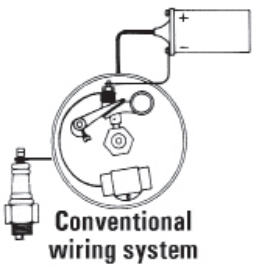
18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with screw down cap

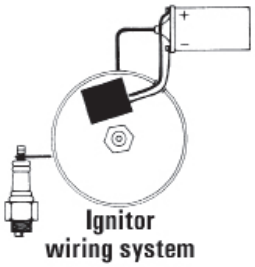
18-5290
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation

IGNITOR® ELECTRONIC IGNITION

FEATURES

- Replaces points & condensers for true solid state ignition.
- Uses standard coil, cap and rotor.
- Easy to install, one-piece, 2-wire hook-up.
- Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.
- Can be used with Flame Thrower Coils 18-5466 & 18-5469.





18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 Cyl. Delco distributors

18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (Except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin

①18-5296-2D

Display Package

18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory V-8 YL & YD 8 cyl. Distributors with clockwise and counter clockwise rotation

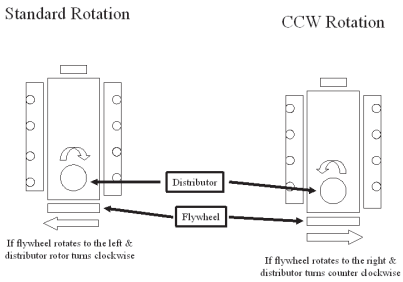
APPLICATION ON PAGE 624

① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5298
ELECTRONIC CONVERSION KIT
(with snap down cap)
For: Most Prestolite V-8 Distributors

①**18-5299D** Display Package

18-5299
ELECTRONIC CONVERSION KIT
(with screw down cap)
For: Most Prestolite V-8 Distributors
Use with 18-5403 Style Rotor



18-5309-1
DISTRIBUTOR
Replaces: RA107001
Mallory YL512CV
For most Ford 302 CID V-8 Eng.
Uses: 18-5251 TUNE-UP KIT
— *CONTAINS* —

Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor
18-5376	Cap

18-5312-1
DISTRIBUTOR
Replaces: Mallory YL554CV
For most Ford 351 CID V-8 Eng.
Uses: 18-5251 TUNE-UP KIT
— *CONTAINS* —

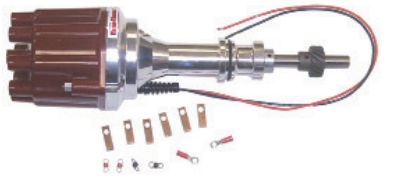
Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor
18-5376	Cap

18-5313-1
DISTRIBUTOR
Replaces: Mallory YL624MW
For most GM V-8 Engs.
(small & large blocks)
Uses: 18-5251 TUNE-UP KIT
— *CONTAINS* —

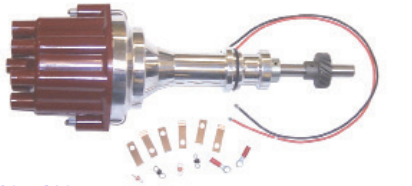
Part #	Desc.
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor
18-5376	Cap

FEATURES

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance

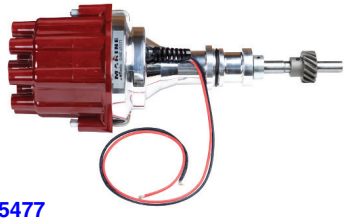


18-5481
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Windsor
Replacement cap/rotor kit 18-5266

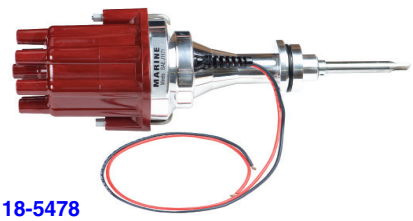


18-5482
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Cleveland, 351M, 400, 429 & 460 engines
Replacement cap/rotor kit 18-5266

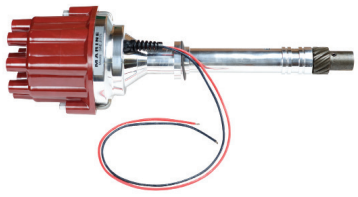
18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)
Replacement cap/rotor kit 18-5266



18-5477
ELECTRONIC DISTRIBUTOR
Ford 302 V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5478
ELECTRONIC DISTRIBUTOR
Chrysler LA series V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5479
ELECTRONIC DISTRIBUTOR
GM V-8 engines-reverse rotation
Replacement Cap/Rotor Kit 18-5266

APPLICATION ON PAGE 624

① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor

18-5484-1
ELECTRONIC DISTRIBUTOR
Conventional Rotation
Replaces: RA107039E
Late Model HEI
For V8 — 262-454 & 502 except 384/409 and tall block engines
• Designed as a plug-in replacement for GM-style fuel injection system distributors

—CONTAINS—

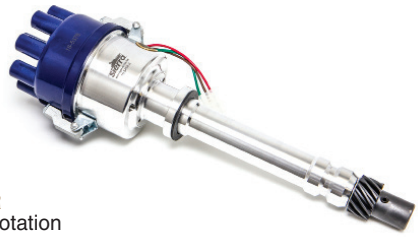
Description	Part #
Distributor Cap	18-5354
Rotor	18-5405
Tune-Up Kit	18-5281

Display Package

18-5489-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Ford V-8 351W CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		



Display Package

18-5494-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		

Display Package

18-5495-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM512CV
Conventional Rotation
For Ford V8 302 CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		

Display Package

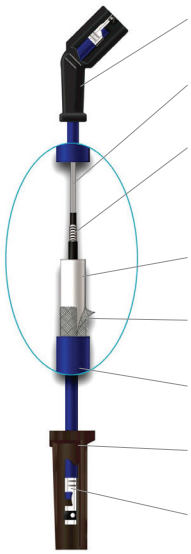
18-5496-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For Ford V-8 351C – 460 CID

—CONTAINS—

Part #	Description	Part #	Description
18-5376	Distributor Cap	18-5404-1	Rotor
18-5488	Module		

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

PLEASURECRAFT MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Plug Wire Set
262 CID 4.3L	6	Prestolite	ALL	18-8801-1
262 CID 4.3L	6	Delco EST	ALL	18-8810-1
262 CID 4.3L	6	Delco HVS	ALL	18-8829-1
220 (305 CID 5.0L)	8	Mallory/Prestolite ❶	Up to 1987	18-8803-2

PLEASURECRAFT MARINE IGNITION WIRES APPLICATION

Engine	Cyl.	Distributor	Years	Plug Wire Set
220 (305 CID 5.0L)	8	Mallory/Prestolite ❷	1987-1992	18-8803-2
270 (350 CID 5.7L)	8	Mallory/Prestolite ❶	Up to 1987	18-8803-2
270 (350 CID 5.7L)	8	Mallory/Prestolite ❷	1987-1992	18-8803-2
TB350	8	Delco EST ❸	1992 & Up	18-8824-1
5.7L Classic	8	Mallory	1999 & Up	18-8803-2
5.7L MPI Classic	8	Delco HVS	2007 & Up	18-8828-1
MP5.0L Captain's Choice	8	Delco HVS	2002-2005	18-8828-1
MP5.7L Captain's Choice	8	Delco HVS	2002-2005	18-8828-1
MP6.0L	8	Distributorless	2002 & Up	18-8838-1
350 (454 CID 7.4L)	8	Mallory ❹	Up to 1991	18-8803-2
454XL (454 CID 7.4L)	8	Delco EST ❺	1991 & Up	18-8824-1
CM454HO (454 CID 7.4L)	8	Delco EST ❺	1991& Up	18-8824-1
454XL (454 CID 7.4L)	8	Delco EST ❻	1993 & Up	18-8824-1
MP8.1L	8	Distributorless	ALL	18-8838-1
502 (502 CID 8.2L)	8	Prestolite ❹	Up to 1991	18-8803-2
502 (502 CID 8.2L)	8	Delco EST ❹	Up to 1991	18-8824-1
502XL (502 CID 8.2L)	8	Delco EST ❺	1991 & Up	18-8824-1
TB502XL (502 CID 8.2L)	8	Delco EST ❼	1994 & Up	18-8824-1

❶ Serial Number up to 68702 ❷ Serial Number 68703-90232 ❸ Serial Number 90232 & UP
❹ Serial Number up to 88710 ❺ Serial Number 88710 & Up ❻ Serial Number 92882 & Up
❼ Serial Number 94268 & Up

18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.

BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept 3/8" stud.

PART NO.	SIZE	COLOR	GAUGE	PART NO.	SIZE	COLOR	GAUGE
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1

18-5226
IGNITION WIRE
Metallic Core
100' Spool • 7mm Hypalon

PKG. OF 10

18-5224
18-5224-9⑨
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10

18-5750
18-5750-9⑨
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339

18-5752
UNIVERSAL SPARK PLUG BOOT
8mm

IGNITION / ELECTRICAL SYSTEMS APPLICATION

Years	Cyl.	Model/Engine	Distributor No.	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit	Coil	Distributor	Elect. Conv. Kit
1959-72	4	1C	IGW-4118A	—	18-5345	18-5359	—	—	18-5435	—	—
1959-73	4	1C	IGW-4301	—	18-5345	—	—	—	18-5435	—	—
1984-88	6	3.8L Eng.	IBM-7014A	18-5303	18-5345 ④	18-5353	18-5403	18-5260, 18-5276 ⑧	18-5433 ⑥ ⑦	—	—
1973-74	8	Mercury Dist.	B64025A2	18-5317	18-5346 ④	18-5389	—	—	18-5433 ⑤	—	—
1976-82	8	305,350, 454 Eng.	IBM-7011	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ③ ④	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5299
1983-88	8	305, 350, 454 Eng.	IBM-7013	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ⑥ ⑦	18-5494-2 ① 18-5498-1 ② 18-5313-1 ③	18-5299
1975-86	8	Ford 302 Eng.	IBM-7007, A	18-5303	18-5345 ④	18-5369	18-5407	18-5255, 18-5277 ⑧	18-5433 ⑥ ⑦	18-5495-2 ① 18-5309-1 ③	18-5298
1975-86	8	Ford 351, 460 Eng.	IBM-7008, A, B, C	18-5303	18-5345 ④	18-5369	18-5407	18-5255, 18-5277 ⑧	18-5433 ⑥ ⑦	18-5496-2 ① 18-5312-1 ③	18-5298
1986-UP	8	Ford 302 Eng.	Prestolite	N/A	N/A	18-5352	18-5403	N/A	18-5433 ⑥ ⑦	18-5495-2 ① 18-5309-1 ③	18-5299
1987	8	—	Prestolite	18-5303	18-5345 ④	18-5352	18-5403	18-5260, 18-5275 ⑧	18-5433 ⑥ ⑦	—	—
ALL	8	—	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251, 18-5271 ⑧	18-5433 ⑥ ⑦	—	18-5296-2

① Electronic Distributor (Standard Rotation)
② Electronic Distributor (Counter Rotation)
③ Contact Controlled Distributor (Standard Rotation)
④ For strap type, use 18-5347
⑤ For applications requiring internal resistor use 18-5436
⑥ For applications requiring internal resistor use 18-5435
⑦ Use 18-5450 coil resistor
⑧ With distributor cap

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:Flame-Thower 45,000 volt coil.
- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems

Part #	Description	Recommended Coil	Resistance Ohms	Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0	18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3.0	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5296-2	Electronic Conversion Kit	18-5466	1.5	18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5298	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6	18-5483	Flame-Thrower Distributor	18-5472	0.6

⑨ Priced per Package

18-7648
IGNITION COIL
Replaces: R117012

18-5433
IGNITION COIL
Replaces: R117001
Uses External Resistor

18-5435
IGNITION COIL
4.0 OHM
Has Internal Resistor

18-5436
IGNITION COIL
3.0 OHM
Has Internal Resistor

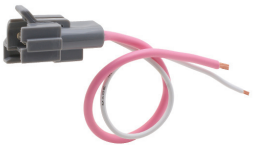
18-5450
COIL RESISTOR
1.5 OHM
Replaces: R119001

18-9802
TIMING LIGHT
Self-powered accurate
up to 10,000 RPM's

18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)

18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals

18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals

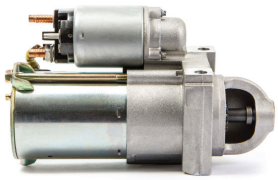


18-26812
HEI COIL GRAY CONNECTOR

18-26813
HEI COIL BLACK CONNECTOR

18-5493
IGNITION PICKUP COIL ASSEMBLY
Replacement pick-up coil for Accel Electronic Distributors

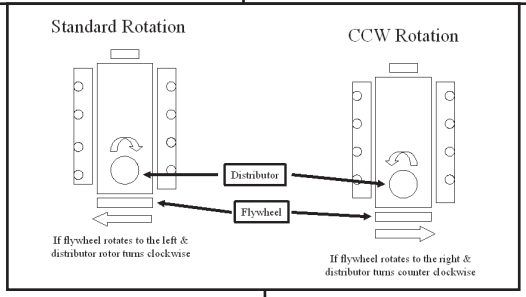
18-5603
STARTER
Replaces: RA122009
Noseless:CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908



18-6443
STARTER
Replaces: RA122019
PG260, CW that fits GM 6.0L

CE

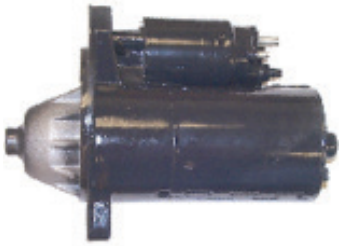
18-5907
STARTER
(Heavy-Duty) (No Core) Clockwise
Replaces: RA122008
Replacement Solenoid: 18-5837
Will not replace non-starter mounted solenoids.
Top mount rear entry started for opposite rotation GM & FORD engines.
SAEJ1171



CE

18-5908
STARTER
(Heavy-Duty) (No Core) Counter-Clockwise
Replaces: RA122009
Replacement Solenoid: 18-5837
Top mount rear entry started for standard rotation GM & FORD engines.
SAEJ1171

18-5903
STARTER
(No Core) Clockwise
Replaces: RA122001
Replacement Solenoid: 18-5801
Bottom mount, two bolt pattern for standard rotation FORD engines.

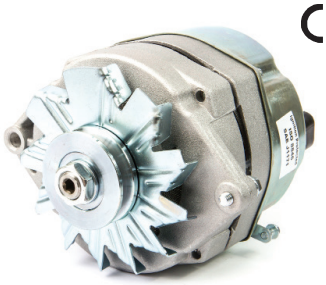


18-5920
STARTER
Replaces: 987811, RK122014, RA122001
For: 5.0 & 5.8 litre Ford engines.

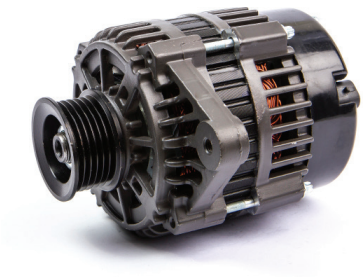
①18-5801D Display Package

18-5801
SOLENOID
Replaces: R130001
For all engines with flat solenoid bracket

CE



18-5957
ALTERNATOR
(3-Wire) (68 amp)
Replaces: RA097002, RA097003, RA097006
Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley.
SAEJ1171



18-5984
ALTERNATOR
Replaces: RA097007B
7SI/70 amp, spool mount, 2 5/8" OD, 6 groove serpentine pulley Clockwise position, 65mm

18-6451
ALTERNATOR
Fits: Gm LS Series

18-6288
ALTERNATOR
Replaces: RA097007B
7SI/70 amp, spool mount, single groove V-belt pulley

18-6452
ALTERNATOR
Replaces: RA097009
11SI/95 amp spool mount, serpentine pulley

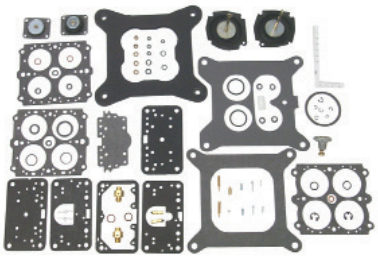
18-6453
ALTERNATOR
Replaces: RA097007C
7SI/70 amp spool mount, serpentine pulley

18-7227
CHOKE THERMOSTAT
Replaces: RN0067
For: Holley Carburetors

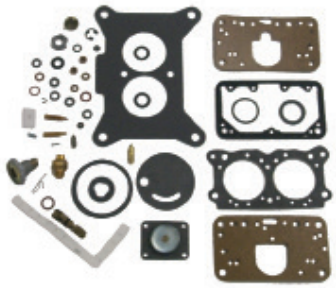
18-15214
RELAY, SHROUDED
Replaces: R130012
For: Fuel Pump on Crusader MEFI systems

18-7206
FLOAT
Nitrophyl

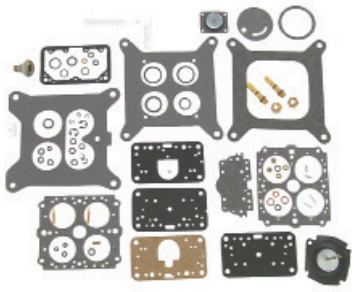
① Items ending in "D" are Display Packaged - Regular number is Non-Display



18-7017
CARB KIT
(Contains non-adjustable needles & seats)
Replaces: RN0118-1, RN0120-1



18-7081
CARB KIT
Replaces: RN0116, RN0116-2



18-7096
CARB KIT
Replaces: RN0118, RN0120

CARBURETOR KIT AND FLOAT APPLICATION

Engine/Model	Cyl.	Mfg. Code	Carb. Model	Carburetor No.	Float	Carb Kit ①
155, 165, 175, 185 w/302" (5.0L)	8	H-2	2300	R-6150A,R-6317A, R-6317-1A, R-7036A (D1JJ-9510-B, D3JL-9510-S)	18-7206	18-7081
215, 255, 215 w/302" (5.0L) 351" (5.8L)	8	H-4	4160	R-4473A,R-4473AAS, R-4608A, R-4608AAS, R-6151A,R6151AAA, R-6152A,R-6152AAA, R-6407A, R-6576A (C9FF-9510-E,D2JL-9510E)	18-7206	18-7096
215, 255 w/302" (5.0L) 351" (5.8L)	8	H-4	4160	R-7159A,R-7163A, D4JL-9510-F, D4JL-9510-G	—	18-7017

① **Does not include metering rods.**

18-7646
CAMSHAFT SENSOR
Replaces: R020035A

18-7677
KNOCK SENSOR
Replaces: R020027

18-7697
IAC MOTOR
Replaces: R084003

18-32150
O2 SENSOR
Replaces: Idmar, Pleasurecraft, Mastercraft
Fits: GM New Generation Ls Series Small Block

18-32151
O2 SENSOR
Replaces: Idmar, Pleasurecraft, Mastercraft
Fits: GM New Generation Ls Series Small Block

FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

Sierra #	Pleasurecraft #	Description
18-7976		Fuel Filter with O-rings
18-7964-1		Fuel Filter

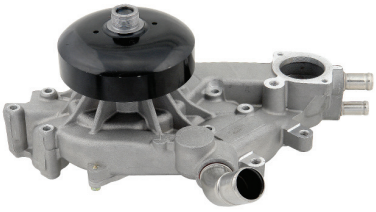
18-37824
INLINE FUEL FILTER
Replaces: 9-37824
Fits: Gasoline Engines with pump boost, In-line filter

18-8127
FUEL FILTER
Replaces: RP080026
For: 1996 & Up EFI Engines

18-7267
FUEL PUMP
Flange I.D. #41414
For: Ford (V-8) 302

18-3577-2
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: RA057019
Fits: GM Big Block

18-3584
CIRCULATING WATER PUMP
(Bi-Directional)
Replaces: RA057004
Includes 18-0147 gasket
Fits: Ford 302 & 351w



18-42608
CIRCULATING WATER PUMP
Replaces: RA057036
Fits: Indmar/PCM 6.0L

18-3599-2
CIRCULATING WATER PUMP
Replaces: RA057018
For: GM V-6 & small block V-8 engines
Uses gasket **18-0981** (included)

18-3586-1
WATER PUMP
Replaces: RA057023
Use Impeller Repair Kit: **18-3081**

18-3587-1
WATER PUMP
Replaces: RA057024

18-5899
OIL PRESSURE SENDER
Replaces: RO20001

18-3551
THERMOSTAT
Replaces: R026002E
142°
For: FORD 302/351 CID Engines
Raw Water Cooled

②**18-3671D** Display Package

18-3671
THERMOSTAT KIT
Replaces: RP026002E
For: Ford 302/351 CID Engines
Includes:
18-3551 Thermostat and
18-0875 Gasket
Raw Water Cooled

PKG. OF 8

FREEZE PLUGS

18-5961	18-5962
18-5961-9①	18-5962-9①
1 5/8"	1 3/4"

18-3060
IMPELLER
Replaces: RP061015
Sherwood 9959
For: Ford Engines

18-3061
IMPELLER
Replaces: RP061017
Sherwood 10615
For: GM Engines
With V-Belt

②**18-3081D** Display Package

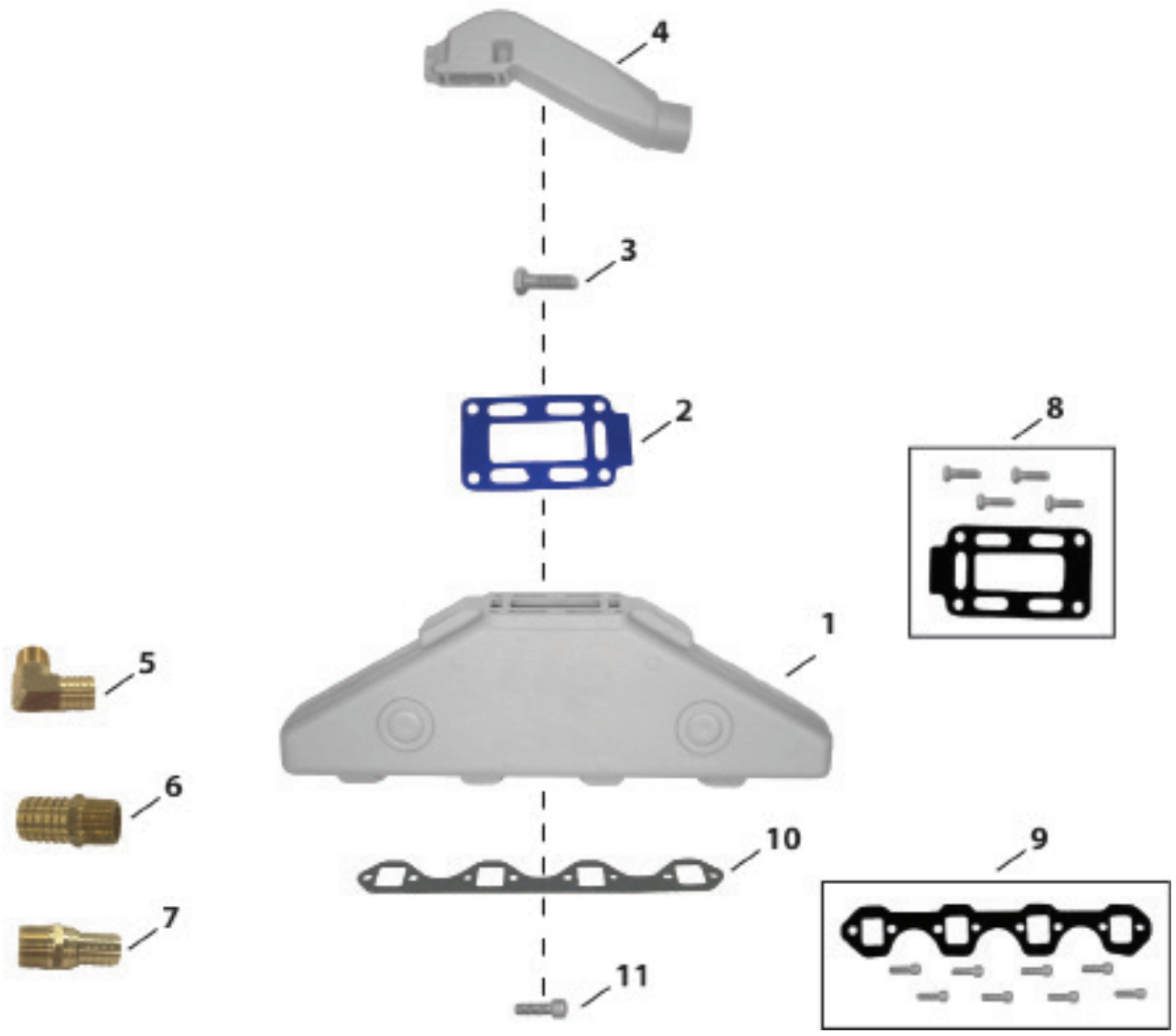
18-3081
IMPELLER REPAIR KIT

PKG. OF 2

18-7480
18-7480-9①
O-RING
Replaces: R047111
For use with 18-3060 & 18-3061 Impeller

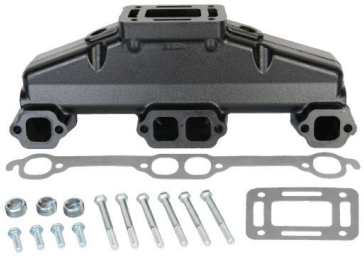
① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

Fits Ford Small Block V8 302 & 351 cu. in.



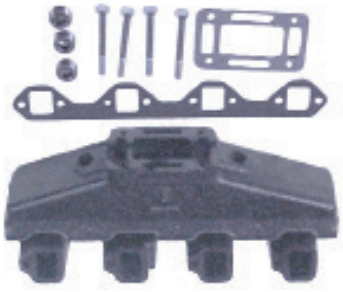
	Item No.	Description	OE No.	Application
1	18-1996	MANIFOLD	RO28001	Ford Small Block (V8) 302-351 cu.in.; Use with Manifold Gasket: 18-0183-1; Mounting Kit: 18-8503
2	18-0677-1	GASKET	RM0002	Use with Riser: 18-1899; Included in 18-8504 mounting kit.
3	NSS	MOUNTING BOLT	N/A	Included in 18-8504 mounting kit.
4	18-1899	RISER W/ 3" OUTLET	RO29001	Use with Manifold: 18-1996; Riser Gasket: 18-0677-1; Mounting Kit: 18-8504
5	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
6	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
8	18-8504	MOUNTING KIT	N/A	Use with Manifold: 18-1899. Includes 18-0677-1 gasket.
9	18-8503	MOUNTING KIT	N/A	Use with Manifold: 18-1996. Includes 18-0183-1 gasket.
10	18-0183-1	MANIFOLD GASKET	RM0007	Use with Manifold: 18-1996; Included in 18-8503 mounting kit.
11	NSS	MOUNTING BOLT	N/A	Included in 18-8503 mounting kit.

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use 18-0604 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 638-639**

18-1996
MANIFOLD
Port & Starboard
Replaces: Pleasurecraft RO28001, Barr FM-1-83
Pleasurecraft Ford Small Block V8 302 and 351 cu. in.
Used with:
Exhaust Manifold Gasket: 18-0183-1 (included)
Mounting Kit: 18-8503



18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS: Ford 302 and 351 CID engines
Use 18-0603 Exhaust Manifold Gasket Set
***For Exploded View - See Pages 640-641**

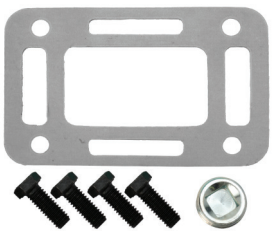
18-1991
ELBOW ADAPTER
Replaces: Barr 200089P
For: 3" I.D. Exhaust Hose
Use 18-1999 Manifold Riser
30°

18-1992-1
ELBOW ADAPTER
Replaces: Barr 200087P
For: 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°

18-1899
RISER
Replaces: Pleasurecraft RO29001
Fits: Small block 302/351cu.in. Ford with 3" outlet.
Fits: 18-1996 Manifold
Used with:
Manifold: 18-1996
Riser Gasket: 18-0677-1
Mounting Kit: 18-8504

18-1999
ELBOW
Replaces: Barr 20-0082
Comes with 18-4364 open Mounting Package
If blocked mounting kit is required use **18-8535**
Use 18-2854-1 open, 18-0476-1 blocked Riser Gasket
Use with;
Manifold: 18-1997 or 18-1998-1

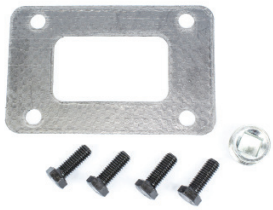
18-4363
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



18-4364
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939

18-8503
EXHAUST MANIFOLD MOUNTING KIT
Pleasurecraft Ford Small Block
V8 302 and 351cu.in.
Used with:
Manifold: 18-1996

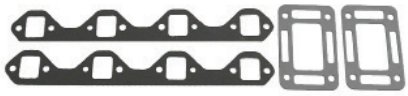
18-8504
EXHAUST ELBOW MOUNTING KIT
Pleasurecraft Ford Small Block
V8 302 and 351cu.in.
Used with:
Riser: 18-1899



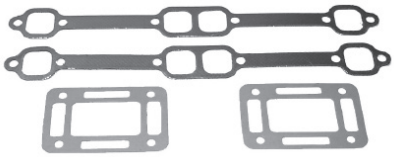
18-8535
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907

18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1

18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
Use with:
Manifold: 18-1998-1



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
Use with:
Manifold: 18-1997-1

18-0183-1
EXHAUST MANIFOLD GASKET
Replaces: RM0007
Use with:
Manifold: 18-1998-1

PIPE PLUGS

Part #	Thread Size	Part #	Thread Size
18-4256	1/4"	18-4263	1/8" - 27 NPT
18-4257	1/4"	18-4264	3/8" - 18 NPT
18-4258	3/4"		

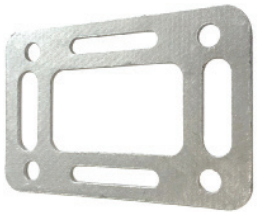
56507 Pipe Sealant with Teflon® is recommended for use on plug threads.

18-0676-1
EXHAUST ELBOW GASKET
Replaces: RM0099

PKG. OF 2

18-0677-1
18-0677-9①
EXHAUST ELBOW GASKET
Replaces: RM0002
Use with:
Mounting Kit: 18-8504
Riser: 18-1899

PKG. OF 2



18-2854-1
18-2854-9①
EXHAUST ELBOW GASKET
Use with:
Riser: 18-1999, 18-1907, 18-1939

PKG. OF 2

18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces: Barr CHV-47-000
Use with:
Manifold: 18-1997-1

18-0898
OIL PUMP MOUNTING GASKET
Replaces: 27-56859
For: Ford Engines

②18-4218D Display Package

18-4218
DRAIN TAP
Used with most O.E.M. Manifolds
18-3223-9 Bulk Pack of 12
1/4" Brass

PKG. OF 2

18-0875
18-0875-9①
THERMOSTAT GASKET

PKG. OF 2

18-0878
18-0878-9①
THERMOSTAT GASKET
Replaces: RM0003

PKG. OF 2

18-0889
18-0889-9①
FUEL PUMP GASKET
Replaces: 3705042

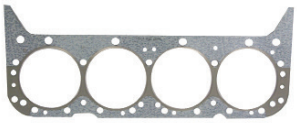
① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

OIL FILTERS

Display Package

Part #	Replaces:	Application
18-7824-2	R077002	GM Engines (Short)
18-7875	R077001	Ford Engines (Long)
18-7876-1	—	GM Engines (Long)
18-7878-1	—	Ford Engines (Short)

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION



18-3876
HEAD GASKET
Replaces: GM 6269577
For: GM 305/350 CID Engines

18-3883
HEAD GASKET
Replaces: RM0032
For Ford 302 and 351 CID Engines

Display Package

18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

18-8215
HOSE BARB

18-2434
FLYWHEEL BELL HOUSING
Replaces: R142006
For: GM Blocks

Display Package

18-2103
POWER TRIM HOSE
Replaces: RO85035

PKG. OF 8

18-2702-1
18-2702-1-9①
POWER TRIM BUSHING
Replaces: R094020A

① **18-4220D**

Display Package

18-4220
THRUST WASHER
Replaces: R096116

18-4214
LOCKING WASHER
Replaces: RO96081

②**18-3701D**

Display Package

18-3701
PROP NUT KIT
-CONTAINS-

Part #	O.E. #	Desc.
18-3200	R096117	Tab Washer
18-3700	R017066	Prop Nut

18-3700
PROP NUT
Replaces: R017066

PKG. OF 10

18-3200
18-3200-9①
TAB WASHER
Replaces: R096117

18-4446
PROP WRENCH KIT
— CONTAINS —

Part #	Desc.	O.E.#	Qty.
18-3200	Tab Washer	R096117	2
18-3700	Prop Nut	R017066	1
18-4444	Prop Wrench	—	1

18-4444
PROP WRENCH

②**18-4456D**

Display Package

18-4456
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
3"

②**18-4457D**

Display Package

18-4457
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
4"

②**18-4458D**

Display Package

18-4458
EXHAUST PROTECTOR VALVE
Includes Stainless Steel Clamp
5" & 6" (5" requires two 45° cuts)

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

UNIVERSAL

18-5307
CONTACT SET

18-5310
CONTACT SET

18-5311
CONTACT SET

18-5345
CONDENSER

18-5347
CONDENSER

18-5268
TUNE-UP KIT

18-5354
DISTRIBUTOR CAP

18-5359
DISTRIBUTOR CAP

18-5385
DISTRIBUTOR CAP

18-5418
ROTOR

18-5427
ROTOR

18-5419
ROTOR

18-5430
ROTOR

Display Package

18-5433
IGNITION COIL
Requires external resistor
For: Atomic Four w/resistor (1969-70), Super Sabre (1948-70)

18-28100
COIL LEAD
12" long w/90 degree male Dist end and 90 degree female coil end

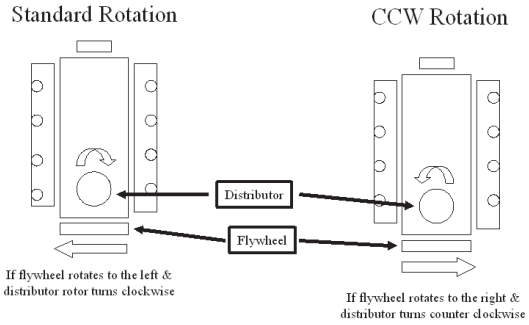
18-28101
COIL LEAD
12" long w/90 degree female Dist end and 90 degree female coil end

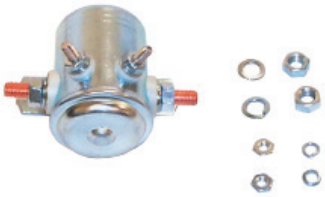
18-28102
COIL LEAD
12" long w/90 degree male Dist end and 180 degree male coil end

PARTS FOR CONTACT CONTROLLED DISTRIBUTORS

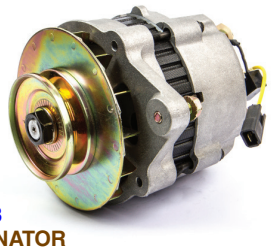
Year	Cyl.	Model / Engine	Distributor	Contact Set	Condenser	Cap	Tune-Up Kit	Rotor
1969-70	4	Atomic Four	DELCO	18-5311	18-5345	18-5385	18-5268	18-5418
1961-70	4	Unimite Four, HF (Herc. IXB), LSG Super Four, BFA, BN Utility Four, BR, FA, UJ Atomic Four, UJ64	IGW	—	—	18-5354	—	—
	6	Arrow, Bluefin, Economy, Bullet, Knight, Marlin, Tarpon	IGC-5501A	18-5307	18-5347①	—	—	18-5430
1954-68	6	Explorer Master, OK, OL, Z, Super Six	IAY-4009-1, IA	18-5307	—	—	—	18-5427
1963-65	6	Super Sabre	1110322	18-5310	—	—	—	18-5419
1945-60	4	HF, UJ, Atomic Four, BFA, BFS, BN, BR, EA, LSG, Racing 4, Super 4	IGW	—	—	18-5359	—	—
1955-57	6	HCS, LHS	IGW-6002B	18-5307	—	—	—	18-5430

① **For lead type, use** 18-5345





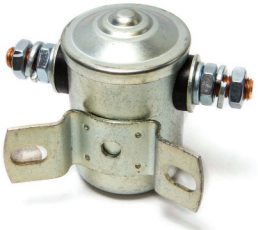
18-6264
RELAY
Arco R036
32-36 Volt, 85 Amp
Used with many winch motors



18-6263
ALTERNATOR
Replaces: 288182, 288759
12 Volt, 51 Amp, Integral Regulator, Negative Ground, Single Groove Pulley
For: Universal and others (I/O)

18-6284
ALTERNATOR
Hitachi Marine, Arco 84135
12 Volt, 35 Amp, Integral Regulator, Single Groove Pulley
Fits: Yanmar Diesel (Inboard)

18-5804
SOLENOID



18-5840
SOLENOID

PARTS FOR CHARGING SYSTEMS					PARTS FOR STARTING SYSTEMS		
Year	Model	Volt	Alt. or Gen. No	Voltage Regulator	Volt	Starter No.	Starter Switch Kit
1961-68	Explorer, Master, Super Six	—	—	—	12	MAU-4046	18-5840
	Unimite Four, Atomic Four, Utility	12	ALE-5202	—	—	—	—
	Four, Blue Jacket Twin	12	ALE-5204S	18-5710	12	MAU-4006, 47	18-5840
		12	ALK-6204	—	12	MBG-4129, 31	18-5840
1955-68	Knight, Tarpon, Marlin, Bullet, Arrow, Bluefin	—	—	—	6	MAU-4046, 47	18-5840
1954-68	OK, OL, Z Superb, Z Series	—	—	—	6	MAU-4046, 47	18-5840
1961-64	11694 Super Sabre V-6	12	1100619, 54	—	12	1107260	18-5804
1955-57	AMS, HCS, LHS	—	—	—	12	MAB-4116	18-5840

18-7070
CARB KIT
For: 198(3.3L), 225(3.7L) E, 6Cyl.
Carb Type and Model: R-2, 2GC
Carb No:7023081,7025181

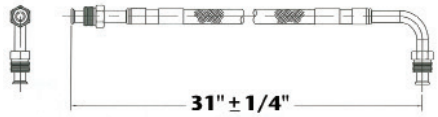
18-7071
CARB KIT
For: 225(3.7L) Eng., 6Cyl.
Carb Type and Model: R-1, BC
Carb No:7024083

FUEL WATER SEPARATORS

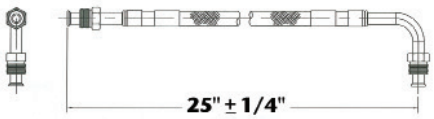
Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

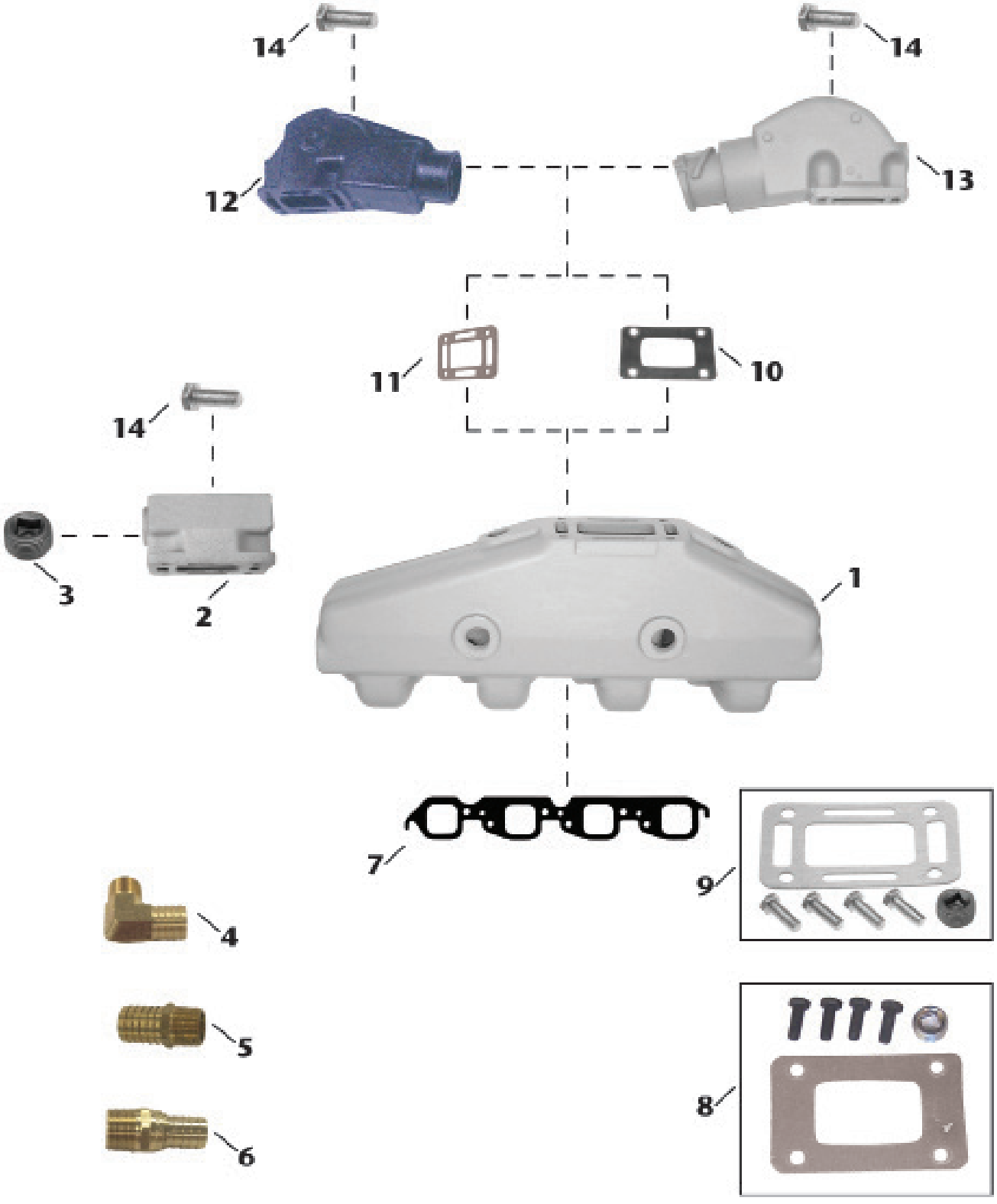


18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

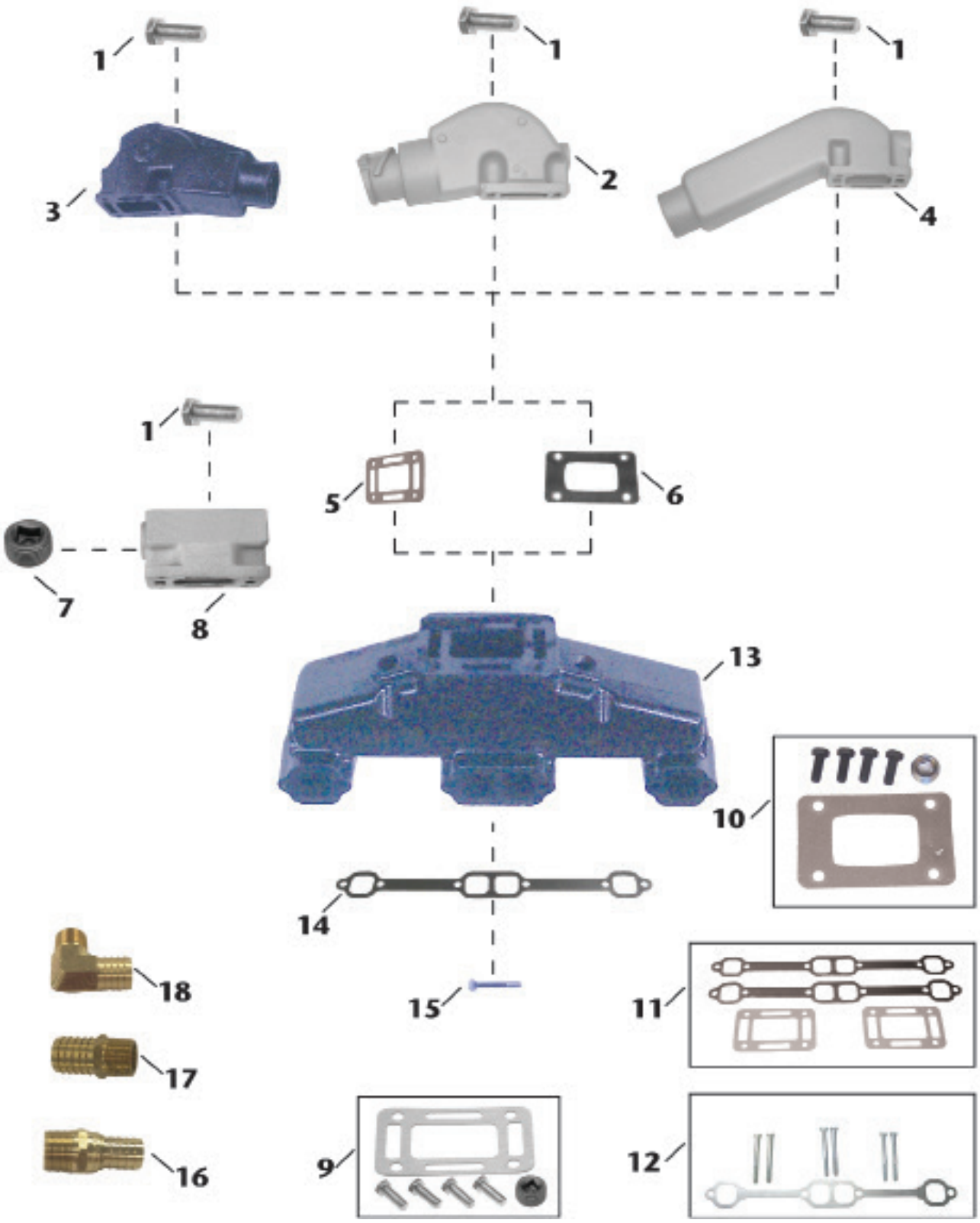
Fits GM 454/502 CID V8 Big Block



	Item No.	Description	OE No.	Application
1	18-1898	MANIFOLD	BARR CHVA-1-84, MARINE POWER 0991-110	Fits 454/502 cu. in. GM Big Block V8 engines. Used with Manifold Gasket: 18-0418.
2	18-1949	MANIFOLD SPACER	N/A	Use with Manifold: 18-1898.
3	18-4258	BLACKSTEEL PLUG	N/A	Thread Size: 3/4". Use with Manifold Spacer: 18-1949.
4	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
5	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
6	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
7	18-0418	MANIFOLD GASKET	CRUSADER 96653	Use with Manifold: 18-1898
8	18-8535	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with Risers: 18-1939, 18-1999, 18-1907. Includes 18-0476-1 elbow gasket. (Use with a closed cooling system)
9	18-4364	MOUNTING KIT (OPEN GASKET)	BARR 20-0082-P	Use with Risers: 18-1999, 18-1907, & 18-1939. Includes 18-2854-1 elbow gasket.
10	18-0476-1	ELBOW GASKET (BLOCKED)	BARR 01-0105	Used with Risers: 18-1939, 18-1999. Included in 18-8535 mounting kit.
11	18-2854-1	3" ELBOW GASKET (OPEN)	BARR 01-0107	Used with Risers: 18-1939, 18-1999. Included in 18-4364 mounting kit.
12	18-1999	3 1/2" MANIFOLD ELBOW	BARR 20-0082	Comes with 18-4364 (open) mounting package. If blocked mounting kit is required use 18-8535 mounting kit. Use with Manifold: 18-1898; Riser Gasket: 18-2854-1 (open) or 18-0476-1 (blocked)
13	18-1939	3 1/2" MANIFOLD ELBOW	BARR 20-0100, MARINE POWER 0992-593	Use with Manifold: 18-1898; Riser Gasket: 18-2854-1 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
14	NSS	MOUNTING BOLT	N/A	Included in 18-4364 & 18-8535 mounting kits.

Sierra®
Marine Engine and Drive Parts

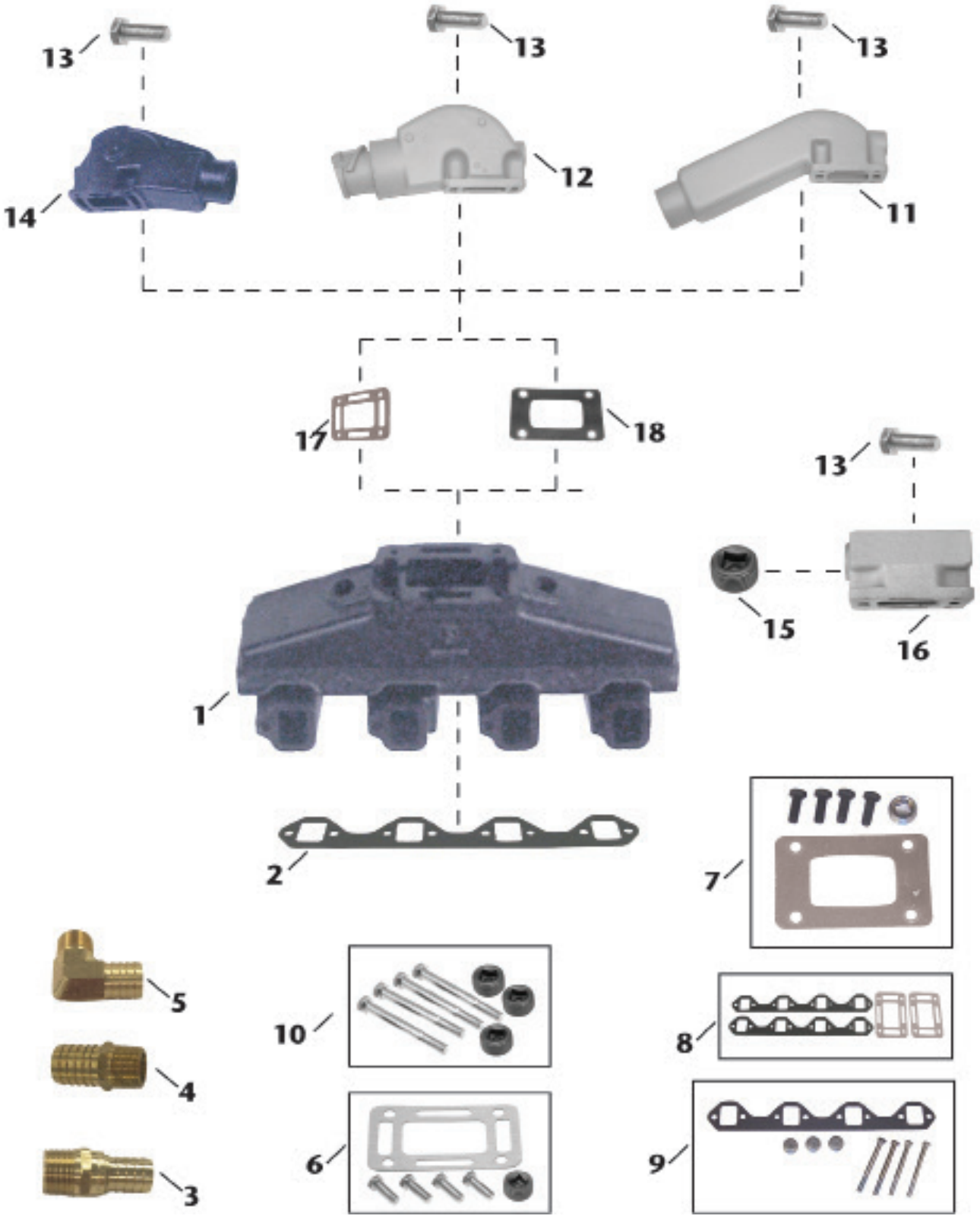
Fits GM 305/350 CID V8 Small Block



	Item No.	Description	OE No.	Application
1	NSS	MOUNTING BOLT	N/A	Included in 18-4364 & 18-8535 mounting kits.
2	18-1939	MANIFOLD ELBOW (3 1/2" hose, 7° down angle)	BARR 20-0100, MARINE POWER 0992-593	Use with Manifold: 18-1997-1; Riser Gasket: 18-2854-1 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
3	18-1999	MANIFOLD ELBOW (3" hose, 15° down angle)	BARR 20-0082	Comes with 18-4364 (open) mounting package. If blocked mounting kit is required use 18-8535 mounting kit. Use with Manifolds: 18-1997-1; Riser Gasket: 18-2854-1 (open) or 18-0476-1 (blocked)
4	18-1907	MANIFOLD ELBOW (3" hose)	BARR 20-0100, INDMAR 53-2009, 53-2018	Use with Manifold: 18-1997-1; Riser Gasket: 18-2854-1 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
5	18-2854-1	ELBOW GASKET (OPEN)	BARR 01-0107	Used with Risers: 18-1939, 18-1999, 18-1907. Included in 18-4364 mounting kit.
6	18-0476-1	ELBOW GASKET (BLOCKED)	BARR 01-0105	Used with Risers: 18-1939, 18-1999, 18-1907. Included in 18-8535 mounting kit.
7	18-4258	BLACKSTEEL PLUG	N/A	Thread Size: 3/4". Use with Manifold Spacer: 18-1949.
8	18-1949	MANIFOLD SPACER	N/A	Use with Manifold: 18-1997-1.
9	18-4364	MOUNTING KIT (OPEN GASKET)	BARR 20-0082-P	Use with Risers: 18-1999, 18-1907, & 18-1939. Includes 18-2854-1 elbow gasket.
10	18-8535	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with Risers: 18-1939, 18-1999, 18-1907. Includes 18-0476-1 elbow gasket. (Use with a closed cooling system)
11	18-0604	EXHAUST MANIFOLD GASKET SET	N/A	GM 305-350 CID Engines; Use with Manifold: 18-1997-1
12	18-8536	MOUNTING KIT	N/A	Use with Manifold: 18-1997-1. Includes 18-2949 mounting kit.
13	18-1997-1 or 18-1964	MANIFOLD	BARR CHV-1-83	GM Small Block (V8) 305-350 cu.in. Use with Manifold Gasket 18-2949. Mounting Kit: 18-8536.
14	18-2949	MANIFOLD GASKET	BARR CHV-47-000	Use with Manifold: 18-1997-1. Included in 18-8536 mounting kit.
15	NSS	MOUNTING BOLT	N/A	Included in 18-8536 mounting kit.
16	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
17	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
18	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)

Sierra®
Marine Engine and Drive Parts

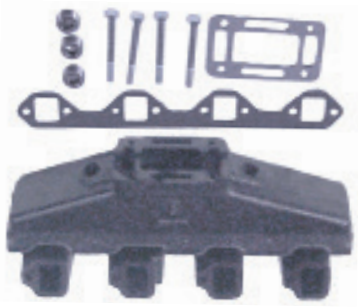
Fits Ford 5.0L/5.8L 302/351 CID V8



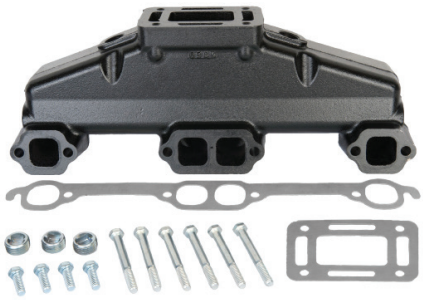
	Item No.	Description	OE No.	Application
1	18-1998-1	MANIFOLD	BARR FM-1-83	Ford 302-351 (V8) CID Engines. Use with Manifold Gasket: 18-0183-1; Mounting Kit: 18-8538
2	18-0183-1	MANIFOLD GASKET	PLEASURECRAFT RM0007	Use with Manifold: 18-1998-1. Included in 18-8538 mounting kit.
3	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
4	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
5	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
6	18-4364	MOUNTING KIT (OPEN GASKET)	BARR 20-0082-P	Use with Risers: 18-1999, 18-1907, & 18-1939. Includes 18-2854-1 elbow gasket.
7	18-8535	MOUNTING KIT (BLOCKED GASKET)	N/A	Use with Risers: 18-1939, 18-1999, 18-1907. Includes 18-0476-1 elbow gasket. (Use with a closed cooling system)
8	18-0603	EXHAUST MANIFOLD GASKET SET	N/A	Ford 302-351 CID Engines; Use with Manifold: 18-1998-1.
9	18-8538	MOUNTING KIT	N/A	Use with Manifold: 18-1998-1. Includes 18-0183-1 manifold gasket.
10	18-4363	HARDWARE KIT	BARR FM-1-83-P	Hardware Only for Manifold: 18-1998-1
11	18-1907	ELBOW (3" hose)	BARR 20-0100, INDMAR 53-2009, 53-2018	Use with Manifold: 18-1998-1; Riser Gasket: 18-2854-1 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
12	18-1939	ELBOW (7° down angle, 3 1/2" hose)	BARR 20-0100, MARINE POWER 0992-593	Use with Manifold: 18-1998-1; Riser Gasket: 18-2854-1 (open) or 18-0476-1 (blocked); Mounting Kit: 18-4364 (open) or 18-8535 (blocked)
13	NSS	MOUNTING BOLT	N/A	Included in 18-4364 & 18-8535 mounting kits.
14	18-1999	MANIFOLD ELBOW (15° down angle, 3" hose)	BARR 20-0082	Comes with 18-4364 (open) mounting package. If blocked mounting kit is required use 18-8535 mounting kit. Use with Manifold: 18-1998-1; Riser Gasket: 18-2854-1 (open) or 18-0476-1 (blocked)
15	18-4258	BLACKSTEEL PLUG	N/A	Thread Size: 3/4". Use with Manifold Spacer: 18-1949
16	18-1949	MANIFOLD SPACER	N/A	Use with Manifold: 18-1998-1
17	18-2854-1	ELBOW GASKET (OPEN)	BARR 01-0107	Used with Risers: 18-1939, 18-1999, 18-1907. Included in 18-4364 mounting kit.
18	18-0476-1	ELBOW GASKET (BLOCKED)	BARR	Used with Risers: 18-1939, 18-1999, 18-1907. Included in 18-8535 mounting kit.

Sierra®
Marine Engine and Drive Parts

MOST MANIFOLDS
ARE PAINTED, PACKAGED & LEAK TESTED



18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS: Ford 302 and 351 CID engines
Comes with **18-4363 Mounting Package - Replaces:** Barr FM 1-83-P
Use with:
Exhaust Manifold Gasket Set: 18-0603

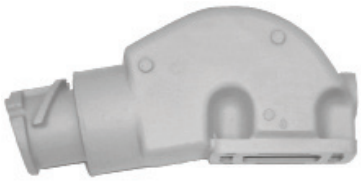


18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0604

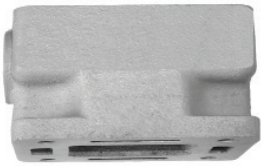
18-1999
ELBOW (3" HOSE)
Replaces: Barr 20-0082
Comes with **18-4364 open Mounting Package**
Use with:
Manifold: 18-1997-1 or 18-1998-1 or 18-1898
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits: 454 cu.in. GM big block V8 engines
Use with:
Exhaust Gasket: 18-0418
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked

18-1907
RISER (3" HOSE)
Replaces: Barr 20-0100, Indmar 53-2009, 53-2018
Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifolds: 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

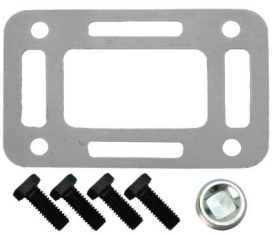


18-1939
RISER (3 1/2" HOSE)
Replaces: Barr 20-0100, Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu. in. GM Small Block V8 305-350cu. in., GM Big Block V8 454cu in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

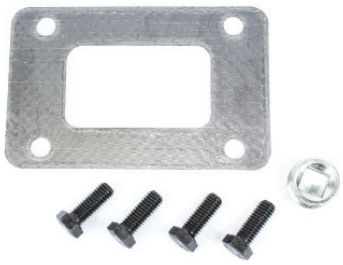


18-1949
MANIFOLD SPACER (3")
Barr CM 20-0097
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifolds: 18-1998-1, 18-1997-1 and 18-1898

18-4363
EXHAUST ELBOW KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



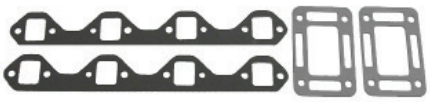
18-4364 (Open)
EXHAUST ELBOW KIT
Replaces:
Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939



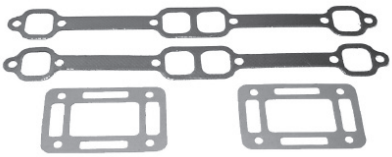
18-8535 (Blocked)
EXHAUST MANIFOLD MOUNTING KIT
Barr, Indmar and Marine Power
Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907

18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1

18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



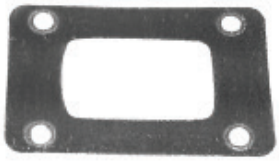
18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
For use with 18-1998-1



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
For use with 18-1997-1

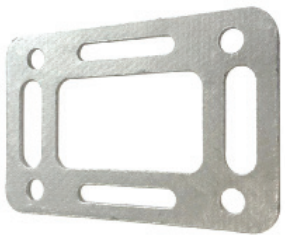
18-0183-1
EXHAUST MANIFOLD GASKET
Replaces: Mercruiser 27-73866, 27-54566
Volvo 3853742, 3852455
OMC 908717
Used with:
Manifold: 18-1962-1, 18-1938, 18-1998-1, 18-1996, 18-1979

18-0418
EXHAUST MANIFOLD GASKET
Replaces: Mercruiser 27-46820
Use with:
Manifolds: 18-1957-2, 18-1982, 18-1929, 18-1933, 18-1898



18-0476-1
RISER BLOCKOFF GASKET
Replaces: Barr 01-0105
Indmar & Marine Power
Ford Small Block V8 302-351cu.in.
Used with:
Risers: 18-1939, 18-1999, 18-1907

PKG. OF 2



18-2854-1 (Open)
18-2854-9①
EXHAUST ELBOW GASKET
Replaces: Barr 01-0107
Use with:
Riser: 18-1999, 18-1939, 18-1907

PKG. OF 2

18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces: Barr CHV-47-000
Use with:
Manifold: 18-1997-1

18-4461
HOSE BARB
Replaces: Mercruiser 22-807155
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

18-4258
PIPE PLUG
Replaces: Mercruiser 22-33198, 22-33198A1, 22-41622, 22-46754
3/4" Thread size
Blacksteel

① Priced per Package

Sierra® High Performance

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder: Flame-Thower 45,000 volt coil.
- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems

18-8898
COIL
High perfomance coil HV for Ignitor or points

18-8899
COIL
High performance coil HV for Ignitor II or Flamethrower

18-29716
CHROME HIGH OUTPUT COIL
Replaces: Mallory 29716
Fits: Mallory 8 cylinder

18-29717
CHROME COIL
Replaces: Mallory 29217
Fits: Breaker Point ignition systems

18-28150
WIRE SEPARATOR / BLUE

18-28151
WIRE SEPARATOR / BLACK

PROMASTER® SERIES IGNITION COILS

18-29720
Replaces: Mallory 29440M
For use with Mallory UNILITE Ignition, Magnetic Breakerless Ignition and /or Electronic Advance Computer. Effective to 8000 RPM's. (External Resistor required)

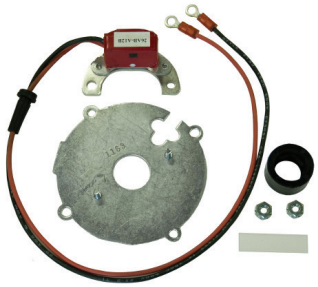
18-29723
For use with Mallory UNILITE Ignition, Magnetic Breakerless Ignition and /or Electronic Advance Computer. Effective to 8000 RPM's. (Internally Resisted)

Our PROMASTER® Coil delivers higher performance through faster rise time and longer spark duration. A rugged, glass-filled polyester case and oil-filled construction ensure long life with no energy loss from arcing. All PROMASTER® Coils include threaded brass contact terminals and spark plug type secondary post for better coil wire retention. For use with Mallory UNILITE® Ignition, Magnetic Breakerless Ignition, and/or Electronic Advance
Computer. Effective to 8000 RPM.

Sierra High Performance

18-28175
WIRE MARKERS

18-5285
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 4 Cylinder Delco Distributors

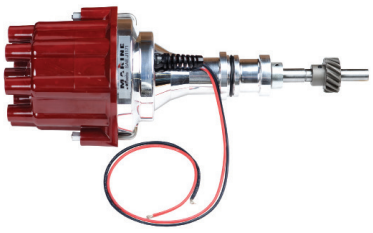


18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

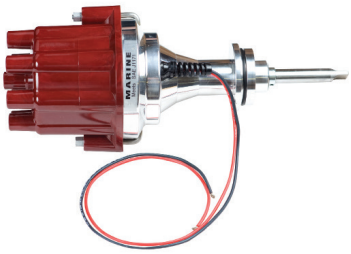
18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap

18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite Distributors with screw down cap

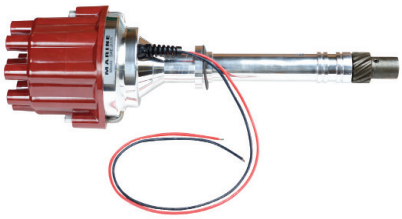
18-5290
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation



18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines
Replacement Cap/Rotor Kit **18-5266**



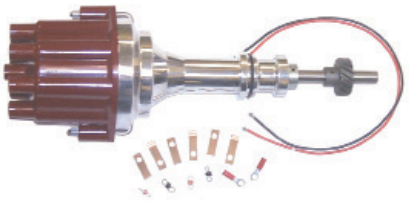
18-5478
ELECTRONIC DISTRIBUTOR
Fits: Chrysler LA series V-8 engines



18-5479
ELECTRONIC DISTRIBUTOR
Fits: GM V-8 engines-reverse rotation

18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

18-5481
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Windsor
Replacement cap/rotor kit: **18-5266**



18-5482
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Cleveland, 351M, 400, 429 and 460 engines. Replacement cap/rotor kit: **18-5266**

Sierra® High Performance

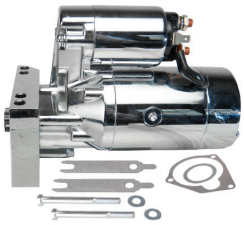
18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet marine small and big block engines (standard deck height). Replacement cap/rotor kit: **18-5266**

18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors

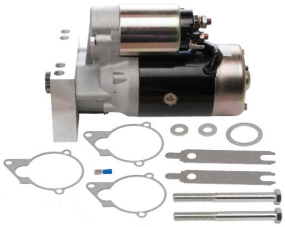
18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

18-6842
ALTERNATOR
Replaces: 983424, 836, 247
For: 37-63A Marine Applications

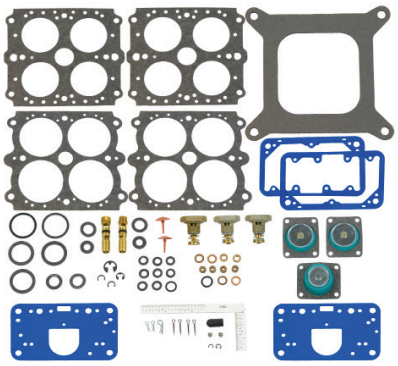
18-6975
ALTERNATOR (Universal)
Fits: High amp 160A alternator, universal mounting pattern based on Delco CS1300 design, v-belt and 6 groove serpentine pulley included



18-6834
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6835
STARTER
Replaces: GM Engines Universal
3 terminal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-7751
CARB KIT
Replaces: Mercruiser 13220
Fits: GM 420 V8 454 (1987-89), GM 425 V8 454 (1990-93), GM 425 (Gen V) V8 454 (1992-93), 440 TRS GM 454 (1983-86), GM 450 V8 454(1995-96), 460 TRS V8 482 (1983-86), GM 465 V8 502 (1990-92), GM 465 (Gen V) V8 502 (1992-94), 500 (Gen+) GM 502 V8 (1999), 500 (Gen V) 502 V8 (1994-98), 500 Bulldog 540 V8 (1990-01)

18-7637
CARBURETOR (REMANUFACTURED)
(Gasket included)
600 CFM Holley 4V

18-7638
CARBURETOR (REMANUFACTURED)
600 CFM Holley 4V-side inlet

18-7775
FILTER BRACKET
3/8" Aluminum

18-7776
FILTER BRACKET
3/8" Stainless Steel

18-7232
FLAME ARRESTOR
Replaces: Crusader 33628
Mercruiser 57882, 57882T

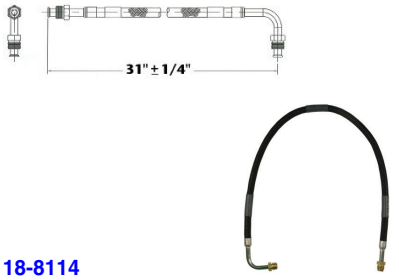
Sierra High Performance

18-7790
FUEL FILTER KIT
Complete Kit Contains: Housing, Replaceable Element & Fittings for 1/4", 5/16", & 3/8" Fuel Lines
Uses Filter 18-7791

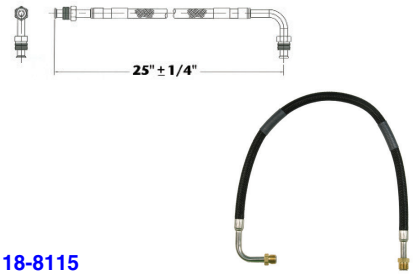
18-7945C
FUEL WATER SEPARATER FILTER (Chrome)
Replaces: Mercury 35-802893Q
Yamaha ABB-FUELF-IL-TR

18-7824C-2
OIL FILTER (Chrome)
Short GM
Replaces:
Chris-Craft 16.81-08746
Crusader 201104,Indmar: 50-1001
Mercruiser 35-802885Q, 32716, 866340Q02, Q03, 866340K01
Mercruiser Vazer, OMC 173232, 502902
Pleasurecraft R077002
Volvo-Penta 835440
Yamaha YSC-10231-20-0C
Thead Spec: 13/16" x 16NPT

18-7866
FUEL FILTER
Replaces: Yamaha MAR-FUELF-IL-TR
High Capacity - 6"
10 Micron



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

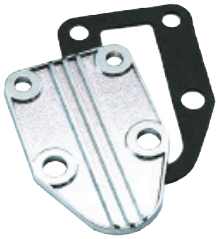


18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

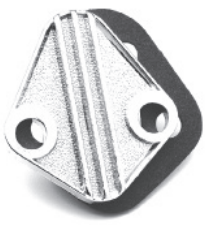
18-34110
ELECTRIC FUEL PUMP
Replaces: Mallory 4110M
110GPH MARINE

18-34120
ELECTRIC FUEL PUMP
Replaces: Mallory 5110MFI
INJ 110GPH

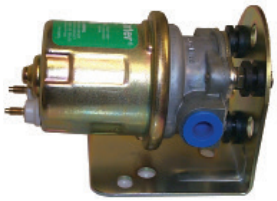
18-34140
ELECTRIC FUEL PUMP
Replaces: Mallory 4140M
140GPH MARINE



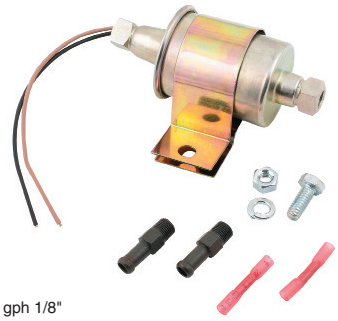
18-35101
FUEL PUMP
BLOCK-OFF PLATE SB CHEV
Replaces: Mallory 5421
For: Chevrolet 265-400



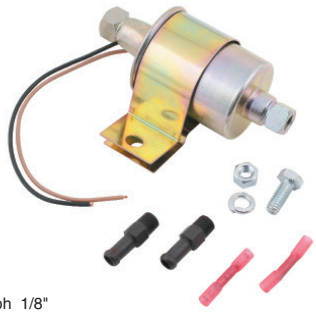
18-35102
FUEL PUMP
BLOCK-OFF PLATE BB CHEV
Replaces: Mallory 5422
For: Chevrolet 396-502 & Ford 289-351W



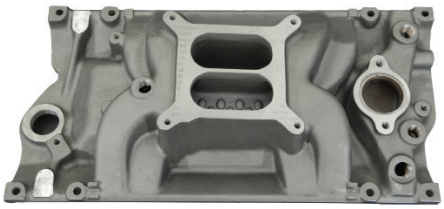
18-7332
ELECTRIC FUEL PUMP
Includes bracket and mounting hardware
43 GPH – 7 PSI Max. – 1/4 NPSF for 3/8 hose
– operates with both gasoline and diesel fuel - 24 Volt only



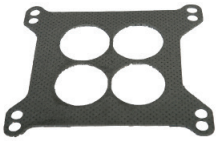
18-35435
ELECTRIC FUEL PUMP
Universal - 12V 2.5-4.5 psi @ 16.8 gph 1/8"
Female Pipe Thread



18-35436
ELECTRIC FUEL PUMP
Universal - 12V 5-9 psi @ 16.8 gph 1/8"
Female Pipe Thread



18-7628
INTAKE MANIFOLD
Small-block GM with vortec cylinder heads
Brass lined water jackets for salt water applications



18-7489
WEBER 750 CARBURETOR
- Universal square flange mounting pattern
- High-luster polished exterior
- Electric choke
- Calibrated and flow-tested for mid to high range performance improvement and throttle response.

18-1989
THERMOSTAT HOUSING
Replaces: Mercruiser 8M0061381, 861006A1
Stainless Steel
Use **18-1989K** Thermostat Service Kit for replacement parts

18-1989K
THERMOSTAT SERVICE KIT
Service Kit for **18-1989** Thermostat Housing

18-4506
GUIDE PLATES
Big-Block GM with 5/16" pushrods

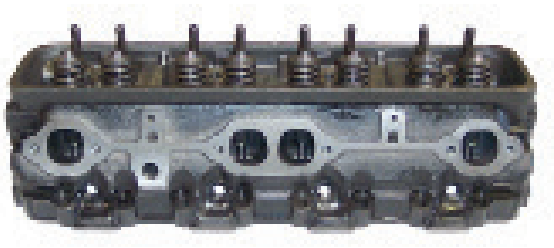
18-4507
ROCKER ARM KIT (4 VALVES)
Big-Block GM

18-4508
HEAD BOLT KIT
High performance head bolt kit-small block GM

18-4492
ROCKER ARM ASSEMBLY
Replaces: Mercruiser 35329, F3746241, FI1100014, FI1100495
Fits: MCM/MIE Gm V6 & V8(283, 305 & 350 cid) engines

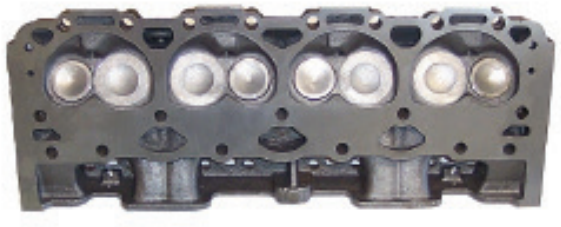
CYLINDER HEAD ASSEMBLIES

All cylinder heads are new castings and complete assemblies with new stainless steel valves, hardened steel exhaust seats, valve springs, valve locks and retainers. All GM cylinder heads utilize high performance screw-in rocker arm studs in place of factory press in rocker arm studs.



18-4485
CYLINDER HEAD ASSEMBLY
Replaces: MerCruiser 938-883490R1, 938-883490, 938-883490R50, 938-884741R, 938-884741R50
Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers

18-4485HP
CYLINDER HEAD ASSEMBLY
Fits: Mid GM small block 5.7L high performance. Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4486
CYLINDER HEAD ASSEMBLY
Replaces: MerCruiser 938-883297 1,938-803860T, 938-883297R1
Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover

18-4486HP
CYLINDER HEAD ASSEMBLY
Fits: Vortec GM small block 5.7L high performance Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.

18-4489
CYLINDER HEAD ASSEMBLY
Replaces: MerCruiser 936-810840/986767, 938-884739R01
Fits: 2.5L/3.0L GM (1968-95) (non MerCruiser LX models) (1968-95)

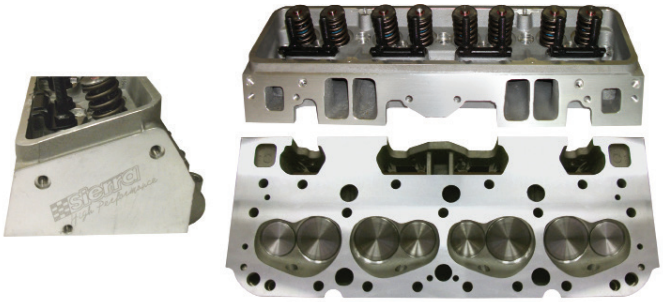
18-4484HP
CYLINDER HEAD ASSEMBLY
Fits: Early GM small block 5.7L high-performance Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.

18-4493HP
CYLINDER HEAD
Fits: Big-block GM cast iron performance

18-4491
CYLINDER HEAD ASSEMBLY
Replaces: MerCruiser 938-827178
Replaces 4.3L Vortec V-6 (1996-Up) with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.

18-4501
CYLINDER HEAD
Fits: 5.0L Vortec

18-4501HP
CYLINDER HEAD
Fits: Vortec GM small block 5.0L
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4503
CYLINDER HEAD (HIGH PERFORMANCE)

- Up to 60 HP increase over OE cylinder heads
- 5 angle valve seat cut
- Double drilled intake mounting
- For either standard 12 bolt GM intake or late-model 8 bolt Vortec intake
- Accepts both perimeter or center bolt valve covers
- Fits 5.7 & 6.2L small block GM V-8 applications
- OE look
- Corrosion resistance heavy-duty cast iron castings suitable for saltwater usage
- Intake Runner: 185cc
- Exhaust Runner: 62cc
- Combustion Chambers: 72cc
- Intake Stainless Steel Valves: 2.02
- Exhaust Stainless Steel Valves: 1.60
- Cast Iron Cylinder Heads: Sold in pairs only

18-4497
TIMING COVER
For: Small block GM-(1986-1995)

18-56870
TIMING COVER
Replaces: Mercury 59341A1
Fits: GM 3.0L w/ tin cover

18-4516
RING GEAR-FLYWHEEL
14" GM flywheel w/ 168 teeth

18-4517
RING GEAR-FLYWHEEL
12" GM flywheel w/ 153 teeth

18-4518
FLYWHEEL
14" 4.3L V-6, 1 piece main 1987 and up. Bottom mount starter (Block mounted) applications

18-4519
FLYWHEEL
14" 5.0/5.7L, 1 piece main 1987 and UP. Bottom mount starter (Block mounted) applications.

18-4521
FLYWHEEL
14" small-block GM, 2 piece main, pre 1987. Bottom mount starter (Block mounted) applications.

18-4522
FLYWHEEL
14" 454, Gen IV w/ 2 piece rear main. Bottom mount starter (Block mounted) applications.

18-4523
FLYWHEEL
14" 454, Gen V & VI w/ 1 piece rear main. Bottom mount starter (Block mounted) applications.

18-4726
VALVE SEAL
Fits: GM V-6 & V-8 engines

18-4727
VALVE SPRING
Fits: GM vortec style valve springs

18-4728
VALVE SPRING
Fits: GM standard style valve springs

18-4729
VALVE RETAINER, VORTEC
Fits: GM V-6 & V-8 engines

18-4730
VALVE RETAINER
Fits: GM V-6 & V-8 engines

18-4731
VALVE LOCK
Fits: GM V-6 & V-8 engines

18-4732
INTAKE VALVE (1.94")
Fits: GM V-6 & V-8 engines

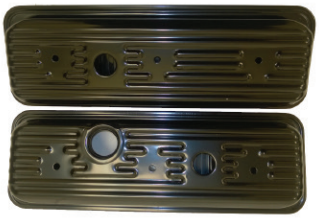
18-4733
EXHAUST VALVE (1.50")
Fits: GM V-6 & V-8 engines

18-4734
INTAKE VALVE (1.84")
Fits: GM V-6 & V-8 engines

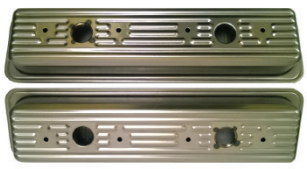
18-4735
INTAKE VALVE (2.02")
Fits: GM V-6 & V-8 engines

18-4736
EXHAUST VALVE (1.60")
Fits: GM V-6 & V-8 engines

18-4737
ROCKER ARM STUD
Fits: GM V-6 & V-8 engines



18-8962
VALVE COVER SET
For: 4.3L V-6 (1986 & Up) metal



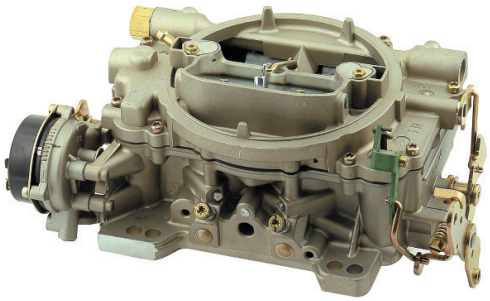
18-8963
VALVE COVER SET
For: Small block GM (1986 & up)

BRASS FREEZE PLUG KITS

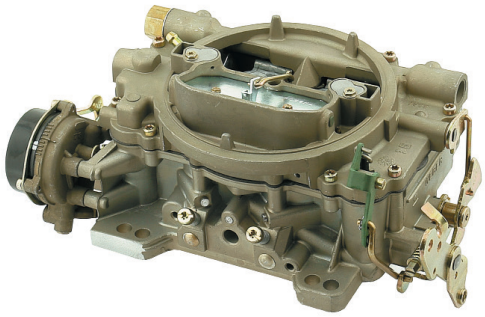
Eliminate any chance of rusted out freeze plugs with our Brass Freeze Plug Kits. Designed for marine applications. Kit includes all plugs needed for a complete engine.

Part No.	Application
18-56481	Chevrolet 265-400

EDELBROCK® CARBURETORS

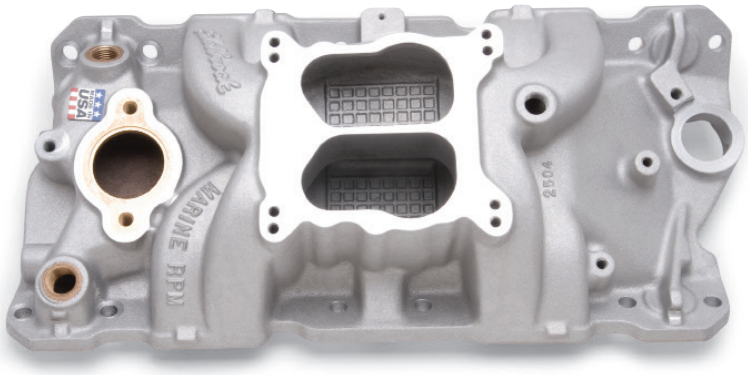


18-34080
600 CFM CARBURETOR
Fits: V-6 and small V-8 engines

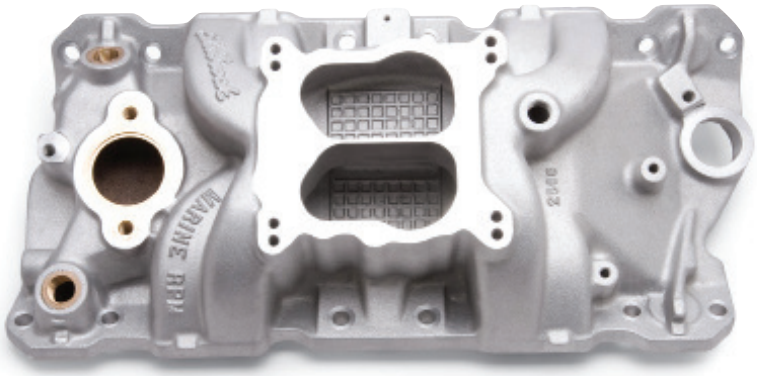


18-34081
750 CFM CARBURETOR
Fits: Small and big-block GM engines

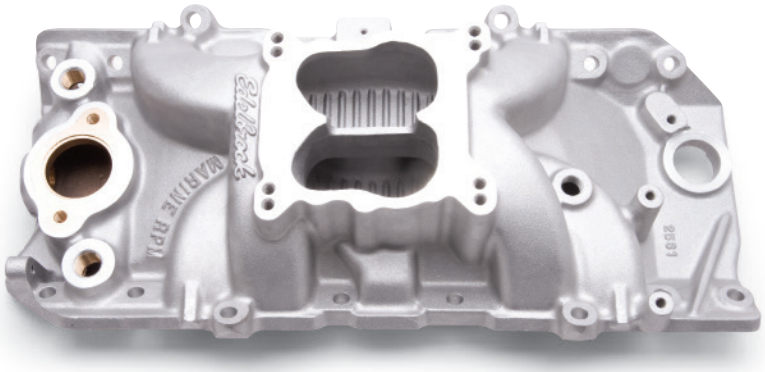
EDELBROCK® INTAKE MANIFOLDS



18-34082
BRASS WATER INTAKE MANIFOLD
Fits: Small block GM, 1955-1986



18-34083
BRASS WATER INTAKE MANIFOLD
Fits: Small block GM, 1987-1995

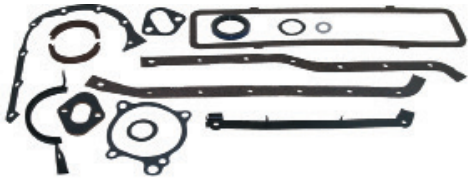


18-34084
BRASS WATER INTAKE MANIFOLD
Fits: Big-block GM wirh oval port cylinder heads

EASY TO USE MODULAR GASKET KITS FOR FORD & CHEVROLET MARINE ENGINES

- For most popular marine versions of: Chevrolet In-line 4 & 6 cylinder V6 & V8 Engines and Ford 5.0 L & 5.8L V8 Engines
- Minimizes inventory investment to cover most major engine applications
- Maximizes inventory utilizations via mix and match system
- Utilizes generic type gasket kits common among all engine brands., (i.e. a 350CID (5.7L) Crusader & Mercruiser would use the same short block & valve grind gasket sets, but would use different exhaust manifold gasket kits)

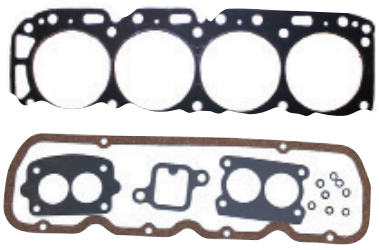
CHEVY 4 cyl. 153/2.5L 1965-88 ③
CHEVY 4 cyl. 181/3.0L 1973-84 ③
CHEVY 4 cyl. 181/3.0L 1985-89 (4 cyl. 181/3.0L HO 1990-98 ③)



18-1271 ① ③
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0466
Forward Crankshaft Seals	18-1213
Rear Crankshaft Seals	18-1211
Push Rod Cover	18-0328
Water Pump Gasket	18-0327
Fuel Pump Mounting Gasket	18-0889
Fuel Pump Mounting Gasket	NSS
Cam Gear Cover Gasket	18-0887
Distributor Mounting Gasket	18-0948
Distributor Mounting Gasket	18-0874



18-1274
HEAD GASKET SET

— CONTAINS —

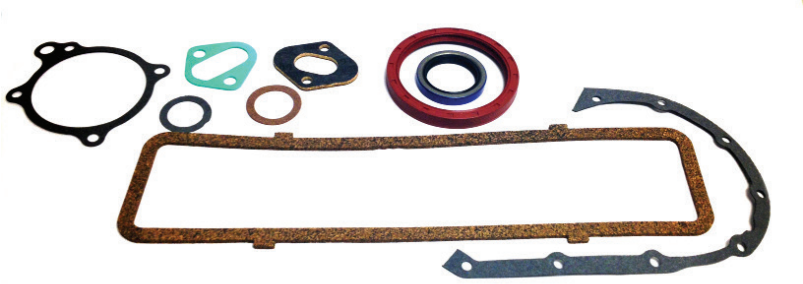
Description	Part #
Head Gasket	18-2946
Mercarb Mounting Gasket	18-0994
Carb. Mounting Gasket	18-0356
Thermostat Housing Gasket	18-0164
Valve Cover Gasket	18-0347
Valve Stem Seals (8)	18-0518

GM 4 cyl. 3.0L

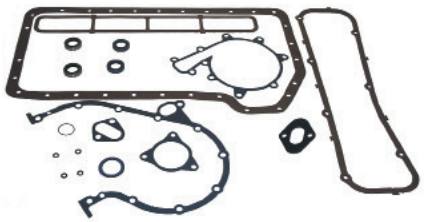
18-1206
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Front Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-0519
Fuel Pump Mounting Gasket	18-0889
Fuel Pump Mounting Gasket	NSS
Push Rod Cover Gasket	18-2815
Distributor Mounting Gasket	18-0874
Distributor Mounting Gasket	18-0948
Timing Cover Gasket	18-0887
Water Pump Gasket	18-0327



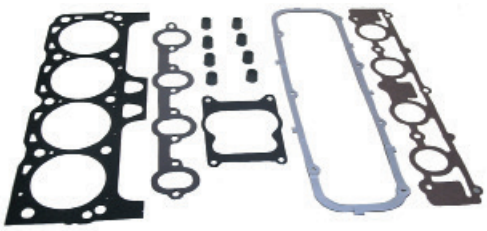
4 cyl. 3.7L Mercruiser 470



18-1276
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Seal	18-2014
Mounting Gasket	NSS
Distributor Mounting Gasket	18-0874
Fuel Pump Mounting Gasket	18-0889
O-Ring	NSS
Water Pump Seal	18-0172
O-Ring	18-7145
Oil Pan Gasket	18-4366
Water Pump Timer Cover Gasket	NSS



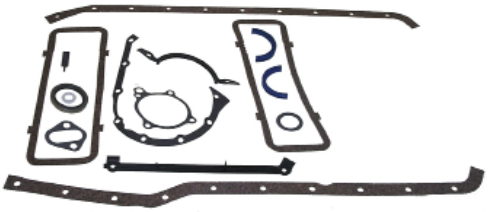
18-1277
HEAD GASKET SET

— CONTAINS —

Description	Part #
Intake Gasket	18-0158
Quadrajet Gasket	18-2848
Valve Grind Cover Gasket	NSS
Head Gasket	18-3878
Exhaust Manifold Mounting Gasket	18-0956-1
Valve Seal	NSS

① Except models with cast push rod cover
② Does not include intake and/or exhaust maniflold gaskets
③ For models with 1 piece rear main seal use 18-1206
NSS Not Sold Separately

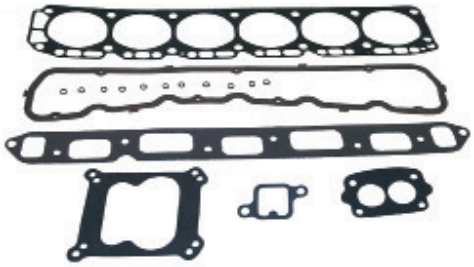
CHEVY 6 Cyl. 250/4.1L



18-1255
SHORT BLOCK GASKET SET
(24 Bolt Pan Only)

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0340
Forward Crankshaft Seals	18-1213
Rear Crankshaft Seals	18-1211
Push Rod Cover	18-0329
Water Pump Gasket	18-0327
Fuel Pump Mounting Gasket	18-0889
Timing Gear Cover Gasket	18-0887
Distributor Mounting Gasket	18-0874



18-1264
HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3881
4BBL Carb Mounting Gasket	NSS
2BBL Carb Mounting Gasket	18-0356
Exhaust Manifold Gasket	18-2830-1
T-Stat Hsg. Mounting Gasket	18-0164
Valve Cover Gasket	18-0346
Valve Stem Seals (8)	18-0518

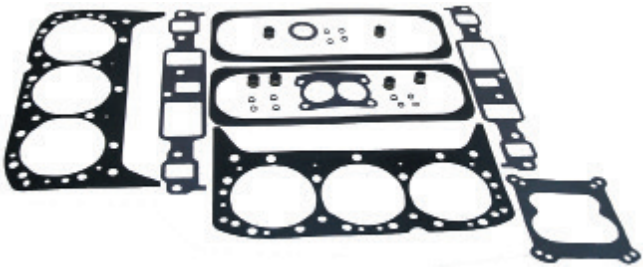
CHEVY V-6 229/3.8L AND 4.3L (thru 1985)

18-1270 ✻
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0405
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seals	18-1213
Rear Crankshaft Seal	18-0519
Crankshaft Seal Retainer	18-0322
Water Pump Mounting Gasket	18-0891
Fuel Pump Plate Gasket	NSS
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976
Timing Chain Cover Gasket	NSS

✻ Requires Rear Crankshaft Seal (Not Included) in addition to short block kit



18-1275 ①
HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3879
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
Intake Manifold Gasket	18-4408
Valve Cover Gasket	18-0311
Valve Stem Seals (6)	18-4024
Valve Stem Seals (12)	18-0518
Distributor Mounting Gasket	18-0874

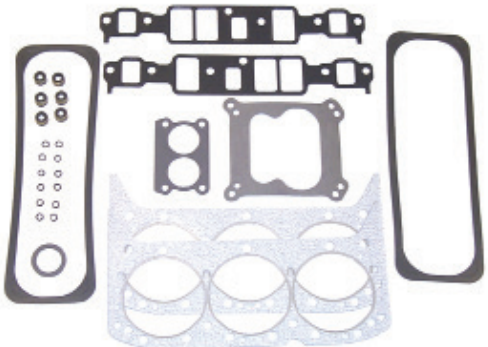
CHEVY V-6 262/4.3L - 1 Piece Rear Seal
CHEVY V-6 262/4.3L GEN II - 1 Piece Rear Seal
1986-1995

18-1270
SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0405
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seals	18-1213
Rear Crankshaft Seal	18-0519
Crankshaft Seal Retainer	18-0322
Water Pump Mounting Gasket	18-0891
Fuel Pump Plate Gasket	NSSFuel Pump
Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976
Timing Chain Cover Gasket	NSS

✻ Requires Rear Crankshaft Seal (Not Included) in addition to short block kit



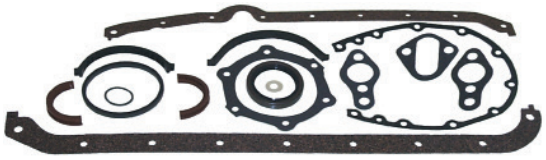
18-1278
HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3879
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
Valve Stem Seals (6)	18-4024
Valve Stem Seals (12)	18-0518
Distributor Mounting Gasket	18-0874
Intake Gasket Set	18-1238
Valve Cover Gasket (2)	18-0311

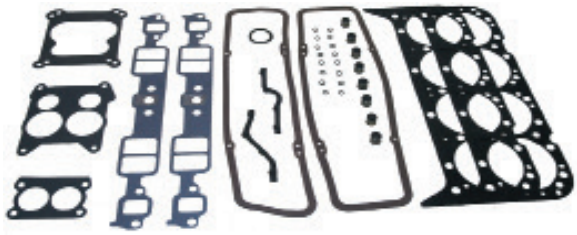
① Does not include oil pan gasket ② Does not include intake and/or exhaust manifold gaskets NSS Not Sold Separately

CHEVY V-8 305/5.0L
2 Piece Rear Seal
thru 1985



18-1265
SHORT BLOCK GASKET SET
Port Dip Stick Models ONLY
Left Hand (Standard Rotation)
— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0153
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-1211
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0876
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976
Vent Adapter Gasket	NSS



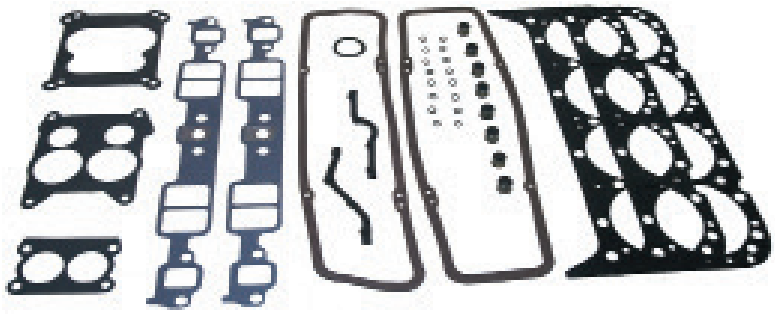
18-1266 ②
HEAD GASKET SET
— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket	18-0868
Valve Cover Gasket (2)	18-2845
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

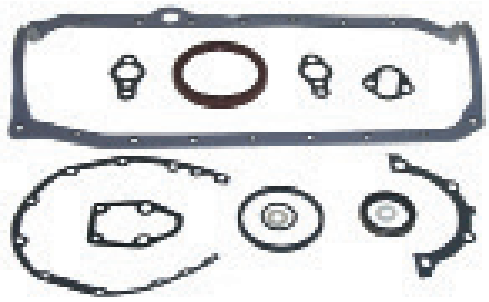
CHEVY V-8 305/5.0L (Right Hand Rotation)
2 Piece Rear Seal
thru 1985

18-1266 ②
HEAD GASKET SET
— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket	18-0868
Valve Cover Gasket (2)	18-2845
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

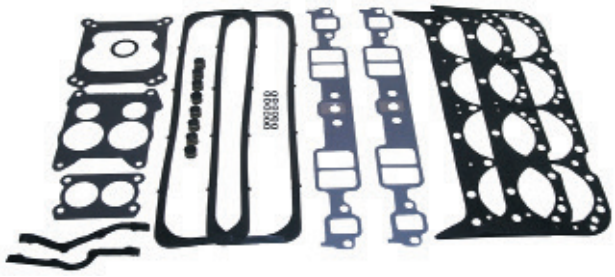


CHEVY V-8 305/5.0L GEN II
1 Piece Rear Seal
1986-1995



18-1268
SHORT BLOCK GASKET SET
— CONTAINS —

Description	Part #
Oil Pan Gasket	18-1237
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-0519
Rear Main Bearing Gasket	18-0322
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0976
Fuel Pump Mounting Gasket	18-0889



18-1267 ②
HEAD GASKET SET
— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-0868
Valve Cover Gasket (2)	18-0664
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

① Does not include oil pan gasket ② Does not include intake and/or exhaust manifold gaskets NSS Not Sold Separately

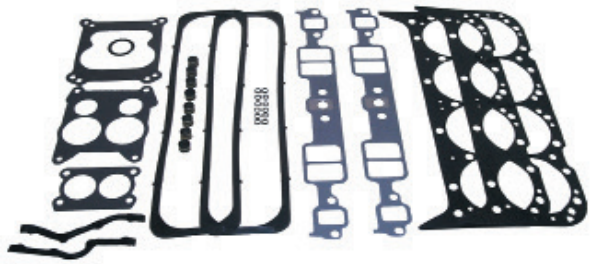
CHEVY V-8 305/5.0L GEN II (Right Hand Rotation)
1 Piece Rear Seal
1986-1995

18-1263 ①

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Main Bearing Gasket	18-0322
Water Pump Mounting Gasket	18-0891
Water Pump Backing Plate Gasket	18-0893
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0876
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976



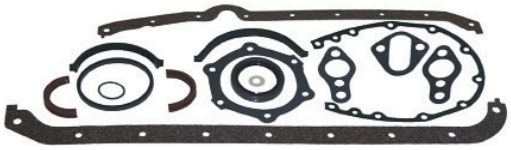
18-1267 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-0868
Valve Cover Gasket (2)	18-0664
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

CHEVY V-8 350/5.7L
2 Piece Rear Seal
thru 1985



18-1265 ✻

SHORT BLOCK GASKET SET

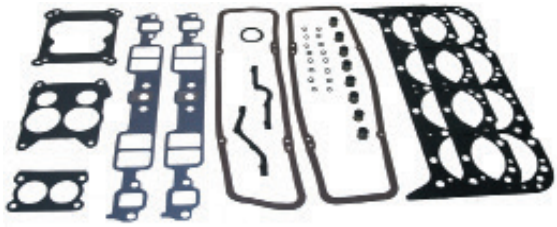
Port Dip Stick Models ONLY

Left Hand (Standard Rotation)

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0153
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-1211
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0876
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0976
Vent Adapter Gasket	NSS

✻ Except Stbd Dip Stick models



18-1266 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket	18-0868
Valve Cover Gasket (2)	18-2845
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

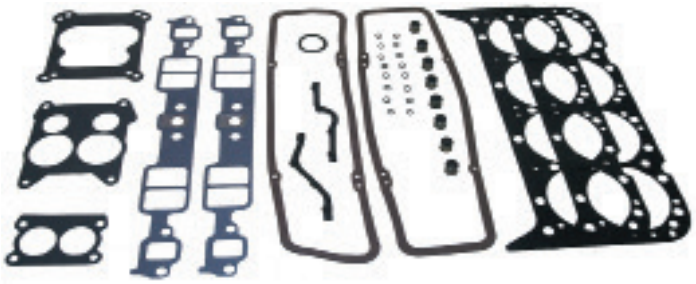
CHEVY V-8 350/5.7L (Right Hand Rotation)
2 Piece Rear Seal
thru 1985

18-1266 ②

HEAD GASKET SET

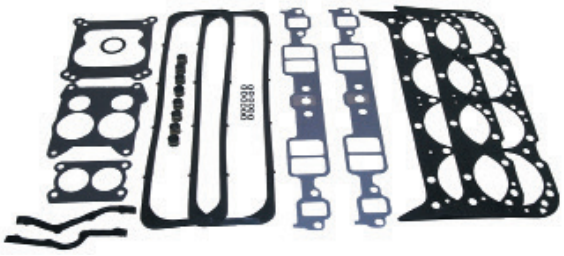
— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket	18-0868
Valve Cover Gasket (2)	18-2845
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874



① Does not include oil pan gasket ② Does not include intake and/or exhaust maniflold gaskets NSS Not Sold Separately

CHEVY V-8 350/5.7L GEN II
1 Piece Rear Seal
1986-1995

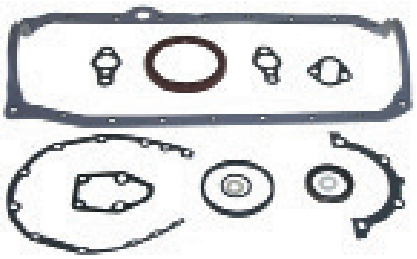


18-1267②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-0868
Valve Cover Gasket (2)	18-0664
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874



18-1268

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-1237
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Crankshaft Seal	18-0519
Rear Main Bearing Gasket	18-0322
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0976
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0468

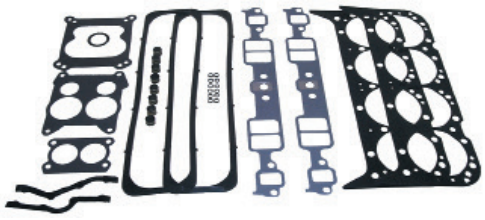
CHEVY V-8 350/5.7L GEN II (Right Hand Rotation)
1 Piece Rear Seal
1986-1995

18-1263 ①

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Drain Screw Gasket	18-0905
Oil Filter Gasket	18-0185
Forward Crankshaft Seal	18-1213
Rear Main Bearing Gasket	18-0322
Water Pump Mounting Gasket	18-0891
Water Pump Plate Gasket	NSS
Fuel Pump Plate Gasket	18-0876
Fuel Pump Mounting Gasket	18-0889
Timing Chain Cover Gasket	18-0468



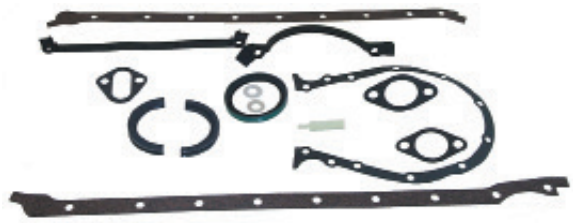
18-1267 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3876
2BBL Carb Mounting Gasket	18-0994
4BBL Carb Mounting Gasket	18-0463
4BBL Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-0868
Valve Cover Gasket (2)	18-0664
Valve Stem Seals (8)	18-4024
Valve Stem Seals (16)	18-0518
Distributor Mounting Gasket	18-0874

CHEVY V-8 454/7.4L



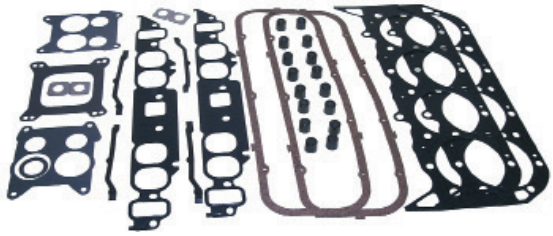
18-1256 ✻

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0348
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seal	18-1233
Rear Crankshaft Seal	18-0520
Water Pump Mounting Gasket	18-0903
Fuel Pump Mounting Gasket	18-0889
Timing Cover Gasket	18-0980

✻ Right Hand Rotation Engines Require



18-1257 ②

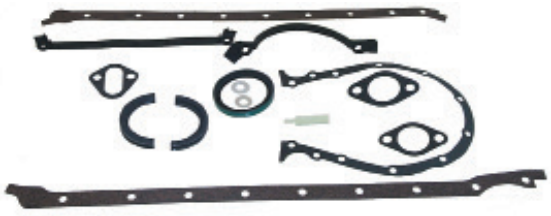
VALUE GRIND GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3877
Carb Mounting Gasket	NSS
Carb Mounting Gasket	NSS
Carb Mounting Gasket	NSS
Intake Manifold Gasket Set	NSS
Valve Cover Gasket (2)	NSS
Valve Stem Seals (16)	NSS
Distributor Mounting Gasket	18-0874

① Does not include oil pan gasket ② Does not include intake and/or exhaust manifold gaskets NSS Not Sold Separately

CHEVY V-8 454/7.4L w/Square Ports



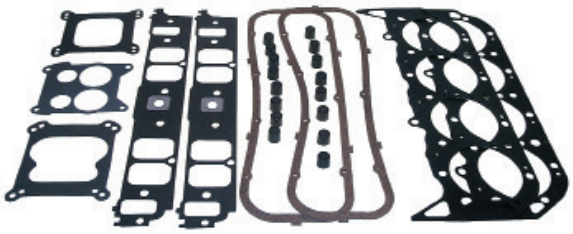
18-1256 ✻

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0348
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seal	18-1233
Rear Crankshaft Seal	18-0520
Water Pump Mounting Gasket	18-0903
Fuel Pump Mounting Gasket	18-0889
Timing Cover Gasket	18-0980

✻ Right Hand Rotation Engines Require



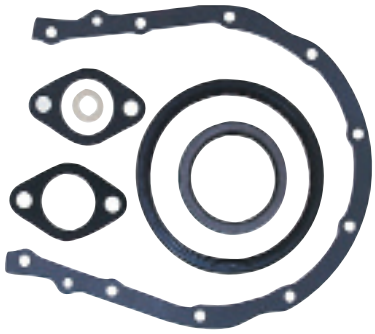
18-1259 ②

HEAD GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3877
Carb Mounting Gasket	18-0467
Carb Mounting Gasket	18-0463
Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-1231
Valve Cover Gasket (2)	18-0464
Valve Stem Seals (16)	18-4024
Distributor Mounting Gasket	18-0874

CHEVY V-8 454/7.4L GEN V
CHEVY V-8 454/7.4L GEN V (w/square ports)
CHEVY V-8 502/8.2L GEN V



18-1261 ①

TIMING CHAIN GASKET SET

— CONTAINS —

Description	Part #
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seals	18-1233
Rear Crankshaft Seals	18-1234
Water Pump Mounting Gasket	18-0903
Timing Cover Gasket	18-0468

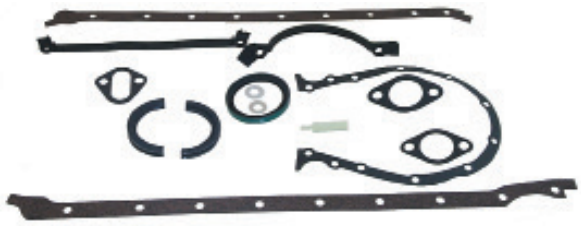
18-1258 ②

VALVE GRIND GASKET SET

— CONTAINS —

Description	Part #
Head Gasket	18-3874
Carb Mounting Gasket	18-0467
Carb Mounting Gasket	18-0463
Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	NSS
Valve Stem Seals (16)	NSS
Distributor Mounting Gasket	18-0874

CHEVY V-8 502/8.2L



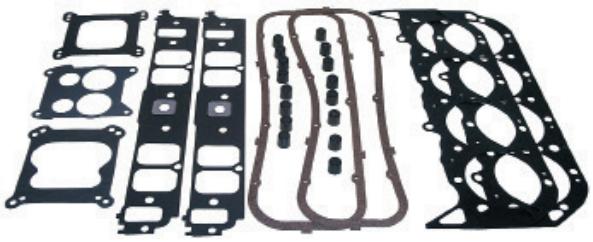
18-1256 ✻

SHORT BLOCK GASKET SET

— CONTAINS —

Description	Part #
Oil Pan Gasket	18-0348
Oil Drain Screw Gasket	18-0905
Forward Crankshaft Seal	18-1233
Rear Crankshaft Seal	18-0520
Water Pump Mounting Gasket	18-0903
Fuel Pump Mounting Gasket	18-0889
Timing Cover Gasket	18-0980

✻ Right Hand Rotation Engines Require



18-1259 ②

HEAD GASKET SET

— CONTAINS —

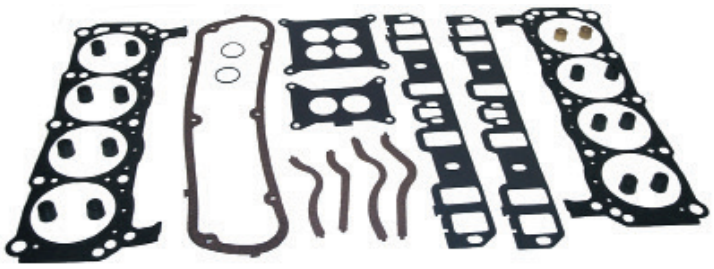
Description	Part #
Head Gasket	18-3873
Carb Mounting Gasket	18-0467
Carb Mounting Gasket	18-0463
Carb Mounting Gasket	18-0462
Intake Manifold Gasket Set	18-1231
Valve Cover Gasket (2)	18-0464
Valve Stem Seals (16)	18-4024
Distributor Mounting Gasket	18-0874

① Does not include oil pan gasket ② Does not include intake and/or exhaust maniflold gaskets NSS Not Sold Separately

FORD V-8 302/5.0L 1977-93

18-1273 ②
HEAD GASKET SET
— CONTAINS —

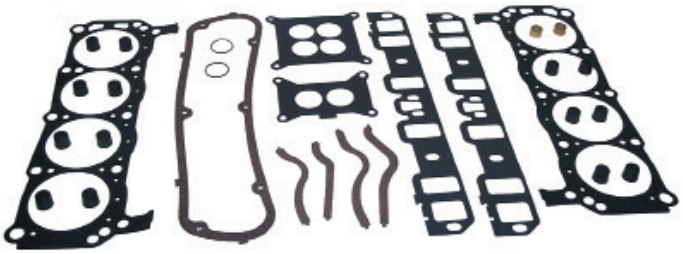
Description	Part #
Head Gasket (2)	18-3883
4BBL Carb Mounting Gasket	18-0357
2BBL Carb Mounting Gasket	18-0360
Intake Manifold Gasket Set	18-0410
Valve Cover Gasket (2)	18-0352
Valve Stem Seals (16)	18-4023



FORD V-8 351/5.8L 1977-93

18-1273 ②
HEAD GASKET SET
— CONTAINS —

Description	Part #
Head Gasket (2)	18-3883
4BBL Carb Mounting Gasket	18-0357
2BBL Carb Mounting Gasket	18-0360
Intake Manifold Gasket Set	18-0410
Valve Cover Gasket (2)	18-0352
Valve Stem Seals (16)	18-4023



① Does not include oil pan gasket ② Does not include intake and/or exhaust manifold gaskets NSS Not Sold Separately

MODULAR GASKET APPLICATION

Engine/Model	Years	Serial No.	Short Block	Valve Grind Kit
Chevy 153-2.5L	1965-85	3377341-6229717 ⑤ ❷	18-1271	18-1274
Chevy 153/2.5L	1986-88	6229718 & Up ⑤ ❷	18-1271	18-1274
Chevy 181/3.0L	1973-84	3332137-6229717 ⑤ ❷ ❺	18-1271	18-1274
Chevy 181/3.0L	1985-96	6229718 & Later ⑤ ❷ ❺	N/A	18-1274
Chevy 181/3.0LX	1990-97	C856559 & Later ① ⑤ ❷	N/A	18-1274
Mercruiser 165/3.7L (4 Cyl.)	1987-89	6916779 & Later ⑦ ❸	18-1276	18-1277
Mercruiser 170 (4 Cyl.)	1985-86	6916779 & Later ❸	18-1276	18-1277
Mercruiser 180/3.7L-LX (4 Cyl.)	1987-89	6916779 & Later ❸	18-1276	18-1277
Mercruiser 190 (4 Cyl.)	1985-86	6916779 & Later ❸	18-1276	18-1277
Mercruiser 470	1976-82	4208730-6218036 ❸	18-1276	18-1277
Mercruiser 470	1983-84	6218037-6916778 ❸	18-1276	18-1277
Mercruiser 485	1980-82	5685394-6218036 ❸	18-1276	18-1277
Mercruiser 488	1983-84	6170297-6916778 ❸	18-1276	18-1277
Chevy 229/3.8L	1983-84	6330183-6919655 ② ⑤	18-1270	18-1275
Chevy L6 250/4.1L	1970-81	2770032-5813433 ⑤	18-1255	18-1264
Chevy 262/4.3L (2Pc. Rm Seal)	1985	6919656-B455459 ⑤	N/A	18-1275
Chevy 262/4.3L (2Pc. Rm Seal)	1986-92	A483581 ① ⑤	18-1270	18-1275

① Full circle rear crankshaft seal, one piece oil pan gasket
② 3.8L models require 18-1211 rear crank seal and 18-0362 oil pan gasket
③ Starboard dip stick models require 18-0411 oil pan gasket set
④ Four piece oil pan set
⑤ Head & valve cover gaskets included in valve grind kit
⑦ Intake/exhaust manifold gasket included in kit
⑧ Rear main crankshaft seal also required
❶ Crankshaft seals also required
❷ Models with cast push rod cover require 18-0328
❸ Crankshaft seals not included in short block kit
❹ Use 18-4349 for serial no.6218462-B525981
❺ For models with one piece rear main seal use18-1206 kit

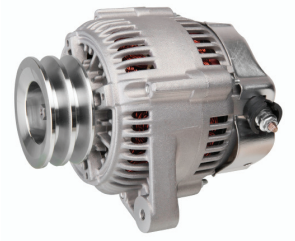
MODULAR GASKET APPLICATION

Engine/Model	Years	Serial No.	Short Block	Valve Grind Kit
Chevy 262/4.3L Gen II	1992	D714370-F802999 ① ⑤	18-1270	18-1278
Chevy 262/4.3L Gen II	1993-96	D714370-F802999 ① ⑤	18-1270	18-1278
Chevy 305/5.0L	1977-85	4762210-B525981 ③ ⑤	18-1265	18-1266
Chevy 305/5.0L (Rev. Rota.)	1977-85	4762210-B525981 ③ ⑤	—	18-1266
Chevy 305/5.0L (1 Pc. Rm Seal)	1986	A482027-B525981 ① ⑤	18-1258	18-1266
Chevy 305/5.0L (Rev. Rota.) (1 Pc. Rm Seal)	1986	A482027-B525981 ① ⑤	18-1263	18-1266
Chevy 305/5.0L	1987-95	B525982 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 305/5.0L Inboard	1987-95	B522506 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 305/5.0L (Rev.Rota) Inboard	1987-95	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L	1975-86	4175500-B525982 ③ ⑤ ❹	18-1265	18-1266
Chevy 350/5.7 Inboard	1975-86	4498701-B522506 ③ ⑤	18-1265	18-1266
Chevy 350/5.7 (Rev.Rota) Inboard	1975-86	4498701-B522506 ③ ⑤	—	18-1266
Chevy 350/5.7L (1Pc. Rm Seal)	1986	6218462-B522506 ① ⑤	18-1268	18-1266
Chevy 350/5.7L (1Pc. Rm Seal) Inboard	1986	A492879-B522506 ① ⑤	18-1268	18-1266
Chevy 350/5.7L (Rev.Rota)(1 Pc. Rm Seal)	1986	A492879-B522506 ① ⑤	18-1263	18-1266
Chevy 350/5.7L	1987-95	B525982 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 350/5.7L	1996-97	B525982 & Later ① ⑤ ⑧	18-1268	18-1267
Chevy 350/5.7L Inboard	1987-95	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L Inboard	1996-97	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L (Rev.Rota.) Inboard	1987-95	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 350/5.7L (Rev. Rota.) Inboard	1996-97	B522506 & Later ① ⑤	18-1263	18-1267
Chevy 454/7.4L	1977-92	4623115-D937001 ⑤	18-1256	18-1257
Chevy 454/7.4L Inboard	1977-92	4623110 & Later ⑤	18-1256	18-1257
Chevy 454/7.4L (Rev.Rota.) Inboard	1977-92	4623110 & Later ⑤ ⑧	18-1256	18-1257
Chevy 454/7.4L (Sq. Ports)	1988-91	B721206-D805068 ⑤	18-1256	18-1259
Chevy 454/7.4L Gen V	1992-94	D603118 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V	1995-97	D603118 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V Inboard	1992-94	D715494 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V Inboard	1995-97	D715494 & Later ⑤	18-1261	18-1258
Chevy 454/7.4L Gen V (Sq. Ports)	1992-94	D805069 & Later ⑤	18-1261	—
Chevy 454/7.4L Gen V (Sq. Ports)	1995-97	D805069 & Later ⑤	18-1261	—
Chevy 502/8.2L	1990-92	C84992-F213244 ⑤	18-1256	18-1259
Chevy 502/8.2L Inboard	1990-92	C878221-D857199 ⑤	18-1256	18-1259
Chevy 502/8.2L Gen V	1993-97	D824589 & Later ⑤	18-1261	—
Chevy 502/8.2L Gen V Inboard	1993-97	D857200 & Later ⑤	18-1261	—
Ford 302/5.0L	1971-77	3108723-4887829 ④ ⑤	—	18-1273
Ford 351/5.8L	1975-77	4173000-4902304 ④ ⑤	—	18-1273
Ford 351/5.8L (Rev. Rota.)	1975-77	4173000-4902304 ④ ⑤ ❶	—	18-1273

① Full circle rear crankshaft seal, one piece oil pan gasket
② 3.8L models require 18-1211 rear crank seal and 18-0362 oil pan gasket
③ Starboard dip stick models require 18-0411 oil pan gasket set
④ Four piece oil pan set
⑤ Head & valve cover gaskets included in valve grind kit
⑦ Intake/exhaust manifold gasket included in kit
⑧ Rear main crankshaft seal also required
❶ Crankshaft seals also required
❷ Models with cast push rod cover require 18-0328
❸ Crankshaft seals not included in short block kit
❹ Use 18-4349 for serial no.6218462-B525981
❺ For models with one piece rear main seal use18-1206 kit

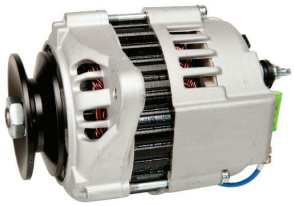
18-5982
ALTERNATOR
Replaces: Cummins 216040, 3604234RX
Fits: Cummins Diesel Marine

18-6846
ALTERNATOR
Replaces: Volvo Penta 1502272, 3803270-2, 5001677, 845940, 72021, 872022, 872757, 873635, 873757, 873757-9, 873771

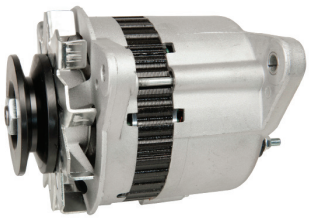


18-6849
ALTERNATOR
Replaces: Yanmar 119773-77200
Denso 101211-9940
Fits: Yanmar Engines

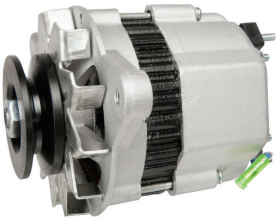
18-6925
ALTERNATOR
Replaces: Yanmar 128270-77200
Hitachi LR135-105
Fits: Yanmar Marine 3GM Engines



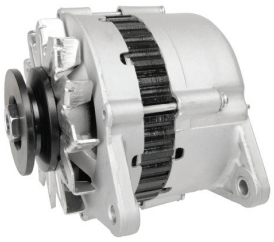
18-6926
ALTERNATOR
Replaces:
Yanmar 119836-77200, -2, -3, 129612-77230
Fits: 3TNE84 3cyl diesel, 3TNE88 3cyl diesel, 4TNE84 4cyl, 1.995L, 4TNE88 4cyl, 2.190L



18-6927
ALTERNATOR
Replaces: Yanmar 128171-77200
Fits: Yanmar GM Engines



18-6928
ALTERNATOR
Replaces: Yanmar 128170-77200, 77201, 77202
Hitachi LR135-74, 74B
Fits: 3HM, 3HMF models

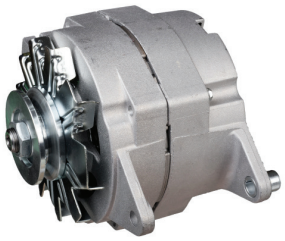


18-6929
ALTERNATOR
Replaces: Yanmar 119573-77200, 77201 , 129470-77200
Hitachi LR180-03A, B, C
Fits: Yanmar LH Engines

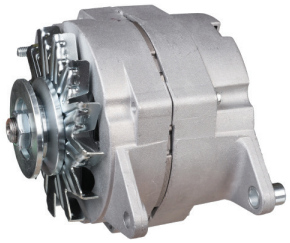
18-6952
ALTERNATOR
Replaces: Cummins 214169, 3603853RX, 3920618, 10459244
Delco 1100077, 93, 1100211, 74, 1105474, 75, 76

18-6953
ALTERNATOR
Replaces: Volvo 3803645, 8602629, 8602710, 14 8676496, 98, 8676499
Fits: Diesel D3 Models

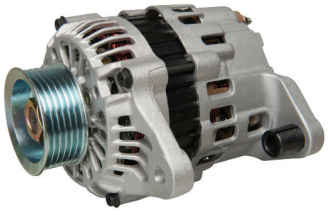
18-6955
ALTERNATOR
Replaces: Caterpillar 3001117, 10-258
Prestolite 110-258, 110-258A
Volvo 849748-9
Fits: Volvo Diesel 6 cylinder models



18-6970
ALTERNATOR
Replaces:
Yanmar 129470-77200
Fits: 2GM series, 3HM Series & 4JM engines



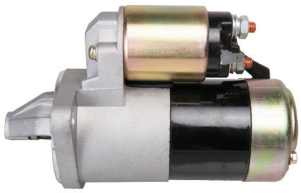
18-6971
ALTERNATOR
High Amp version of 18-6970 (120A)



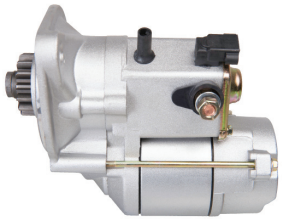
18-6948
ALTERNATOR
Replaces: Mercury 882571
Fits: CMD 1.7 MI 120 I/L4, CMD 1.7 MS 120 I/L4, D1.7L DTI

18-5975
ALTERNATOR
Replaces: Perkins 2871A651
Valeo 2939590, Motorola 9AR3959G, 3855G, 6000G, 510-845, -860, -864
28 Volt. 45 AMP
For: Perkins Marine Engine: 6-354-4, SAEJ1171

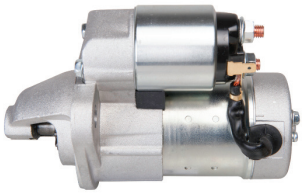
18-6880
STARTER
3 Bolt Flange
Replaces: Yanmar 123500-77010, 124610-77010, -77019 424610-77010 Hitachi S114-257, 257G, 483, 483A



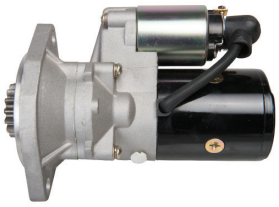
18-6930
STARTER
Replaces: Yanmar 104211-77010, 77011



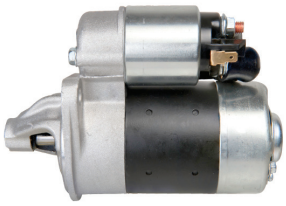
18-6931
STARTER
Replaces: Yanmar 119209-77010, 121120-77010, 77011, 77012, 124520-77010, 77011
Fits: 3 TNV-84-T engines



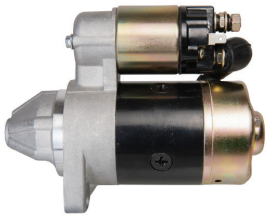
18-6932
STARTER
Replaces: Yanmar 121370-77010, 129242-77010, 129698-77010
Fits: 2QM, 3JH3, 3JH3E, 3JH3E-YEU, 3QM, 3QM30, 3QM30F, 3QM30H, 4JH3E



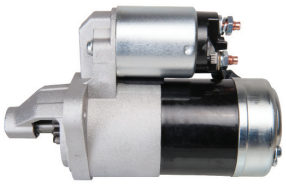
18-6934
STARTER
2 Bolt Flange
Replaces: Yanmar 129573-77010, 171008-77010 Hitachi S13-68, 68A, 68C, 86
Fits: Engine Model 2TR16, 2TR19



18-6935
STARTER
Replaces: Yanmar 119225-77010, 77011, 119226-77010
Fits: 3TN63, 3TN66, 3TN68



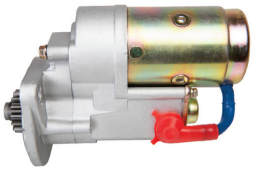
18-6936
STARTER
Replaces: Yanmar 114361-77011, 114362-77010, 77011, 114399-77010
Fits: L40S, L60S



18-6937
STARTER
2 Bolt Flange
Replaces: Yanmar 128170-77010, 77010D Hitachi S114-303, 303A
Fits: GM, GM2, GM3, GM10, GM20/2-20F, GM30, GMF, 1GM, 2GM, 3GM

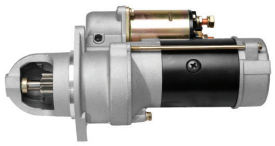
18-6938
STARTER
Replaces: Yanmar 119773-77010
Fits: 6LP-DTE, 6LP-STE Diesel models

18-6872
STARTER
12 Volt
Replaces: Volvo 233991, 240501, 837924, 842775, 843511, 847306-8, 881681
Fits: TAMD, MD, AQD Models

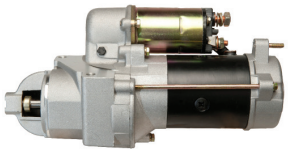


18-6939
STARTER
Replaces:
Yanmar 121254-77010, 77011, 77012, 77019, 129429-77010, 77011

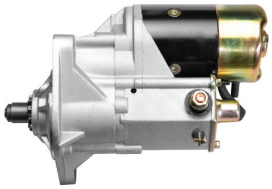
18-6944
STARTER
Replaces:
Bosch 0-001-109-035
Caterpillar 163-3361
Perkins 185086600
Volvo 21323043, 3583555
Fits: 2001-07 D2-55A, B, C, 2003-07 D2-75A, 4 cyl 134.2cu in. 2.2L



18-6947
STARTER
Replaces:
Mercruiser 50-805991
Fits: 7.3L (BRAVO & MIE) DIESEL NAV 444 V-8 1994-1996



18-6870
STARTER
Replaces: Mercury 50-805833, T
Fits: D7.3L D-tronic 260 LD, 300 1999 year



18-6949
STARTER
Replaces:
Mercuiser 50-831001562, 50-831001961
Fits: WO4CTA (150 HP) HINO 234 I/L4, WO4CTI (210 HP) HINO 234 I/L4

18-6954
STARTER
Replaces:
Mercury 50-831001671, 672, 50-831002050, 051, 052
Fits: EH700 (175/220HP) HINO 393 I/L6, HINO Diesel (See Mercruiser)

18-6957
STARTER
Replaces:
Mercruiser 50-801333980, 50-854178, 50-855507

18-6958
STARTER
24 Volt
Replaces:
Volvo 847308-4, 870998, 881682
Fits: MD, TMD, TAMD Models

CATERPILLAR ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
D2-55 A, B, C	2001-2007	18-6944	—	—
D2-75 A	2003-2007	18-6944	—	—

CUMMINS ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
6BT 5.9L	1985-UP	18-6947	—	—
6C	ALL	—	18-6952	65
6L8.9	ALL	—	18-6952	65
C8.3	ALL	—	18-6952	65
C8.3G	ALL	—	18-6952	65
CM556	ALL	—	18-6952	65
G8.3	ALL	—	18-6952	65
GTA8.3 CM558	ALL	—	18-6952	65
ISC CM2150	ALL	—	18-6952	65
ISC CM554	ALL	—	18-6952	65
ISC CM850	ALL	—	18-6952	65
ISC8.3 CM2250	ALL	—	18-6952	65
ISL CM2150 SN	ALL	—	18-6952	65
ISL CM554	ALL	—	18-6952	65
ISL CM850	ALL	—	18-6952	65
ISL G CM2250	ALL	—	18-6952	65
ISL9 CM2250	ALL	—	18-6952	65
QSC8.3 CM2250	ALL	—	18-6952	65
QSC8.3 CM554	ALL	—	18-6952	65
QSC8.3 CM850	ALL	—	18-6952	65
QSL9 CM2250	ALL	—	18-6952	65
QSL9 CM554	ALL	—	18-6952	65
QSL9 CM850	ALL	—	18-6952	65
QSL9 G CM558	ALL	—	18-6952	65

MERCRUISER ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
530D-TA (Bravo & MIE)	1989-1993	18-6957	—	—
636D-TA (Bravo & MIE)	1989-1993	18-6957	—	—
6BTA5.9-M	1989-UP	18-6947	—	—
7.3L (Bravo & MIE)	1994-1998	18-6947	—	—
D183 Turbo AC (Bravo & MIE)	1990-1993	18-6957	—	—
D2.8L D-Tronic (Bravo & MIE)	1997-1999	18-6957	—	—
D219 Turbo AC (Bravo & MIE)	1990-1993	18-6957	—	—
D254 Turbo AC (Bravo & MIE)	1990-1993	18-6957	—	—
D3.0L Bravo	1994-1997	18-6957	—	—
D3.0L MIE	1994-1995	18-6957	—	—
D3.6L (Bravo & MIE)	1994-1996	18-6957	—	—
D3.6L W Bravo (Export)	1996-UP	18-6957	—	—
D4.2L (Bravo & MIE)	1994-1995	18-6957	—	—
D4.2L/ 250 D-Tronic	1997-1999	18-6957	—	—
EI 165	2004-2005	18-6957	—	—
EI 200	2004-2005	18-6957	—	—
EI 250	2004-2005	18-6957	—	—
EI 300	2004-2005	18-6957	—	—
ES 165	2004-2005	18-6957	—	—
ES 250	2004-2005	18-6957	—	—
ES300	2004-2005	18-6957	—	—
MI 200	2004-2005	18-6957	—	—
MS 200	2004-2005	18-6957	—	—
WO4CTA HINO 234 (150HP)	1990-1997	18-6949	—	—
WO4CTI HINO 234 (210HP)	1990-1997	18-6949	—	—
WO6DTA HINO 351 (310HP)	1990-1997	18-6949	—	—
WO6DTI HINO 351 (250HP)	1990-1997	18-6949	—	—

APPLICATION CONTINUED ON NEXT PAGE

VOLVO ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps	Valeo Part No.
2001	1983-1993	—	18-5943	50	—
2002, T	1983-1993	18-6839	18-5943	50	—
2003, T	1983-1993	18-6839	18-5943	50	—
AD290	ALL	—	18-5943	50	—
AD31 A, B, D, L, P, X	1986-2004	—	18-6846	60	—
AD31 A, B, D, L, P, X	1986-2004	—	18-5943	50	—
AD41D	ALL	—	18-5943	50	—
AQAD30A	1983-1986	—	18-5943	50	A13N259
AQAD30A	1983-1986	—	18-59700	50	A13N234
AQAD31A	1986-1989	—	18-5943	50	A13N259
AQAD31A	1986-1989	—	18-59700	50	A13N234
AQAD40A, B	1980-1986	—	18-5943	50	A13N259 OR A13N1M
AQAD40A, B	1980-1986	—	18-59700	50	—
AQAD41	ALL	—	18-5943	50	A13N259
AQAD41	ALL	—	18-59700	50	A13N234
AQAD41A, B, C	1986-1994	—	18-5943	50	A13N259 OR A13N1M
AQAD41A, B, C	1986-1994	—	18-59700	50	A13N234
AQD32A	1969-1977	—	18-5943	50	A13N1M
AQD32A	1969-1977	—	18-59700	50	A13N234
AQD40A, B	1977-1986	—	18-5943	50	A13N259
AQD40A, B	1977-1986	—	18-59700	50	A13N234
AQD41	ALL	—	18-5943	50	A13N259
AQD41	ALL	—	18-59700	50	A13N234
AQD41A	1986-1989	—	18-5943	50	A13N259
AQD41A	1986-1989	—	18-59700	50	A13N234
AQD70B, BL, C, CL, D	1971-1982	18-6872	18-6846	55	—
B21	ALL	—	18-5943	50	A13N2M
B21	ALL	—	18-59700	50	—
B23	ALL	—	18-5943	50	A13N2M
B23	ALL	—	18-59700	50	—
D12-650	2006-2007	—	18-6846	60	—
D12-715	2002-2004	—	18-6846	60	—
D12C	1999-2004	—	18-6846	60	—
D12-MH	2005-2007	—	18-6846	60	—
D2-55A	ALL	—	18-5939	50	—
D25A	ALL	—	18-5959	50	—
D30A	ALL	—	18-5959	50	—
D3-110	2003-2007	—	18-6953	140	—
D3-130	2003-2007	—	18-6953	140	—
D3-160	2003-2007	—	18-6953	140	—
D3-190	2003-2007	—	18-6953	140	—
D41D	ALL	—	18-5943	50	—
D49A	ALL	—	18-5959	50	—
D63	ALL	—	18-5939	50	—
D71, D	ALL	—	18-5939	50	—
D73	ALL	—	18-5939	50	—
KAD32P	1996-2005	—	18-6846	60	—
KAD42A, B, P	1991-2001	—	18-5943	50	A13N259
KAD42A, B, P	1991-2001	—	18-59700	50	A13N234
KAMD42A B, P	1991-1997	—	18-5943	50	A13N259
KAMD42A B, P	1991-1997	—	18-59700	50	A13N234
MD100	ALL	—	18-6846	55	—
MD100A, B	1965-1984	—	18-6846	60	—
MD11	ALL	—	18-59700	50	A13N234

APPLICATION CONTINUED ON NEXT PAGE

VOLVO ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps	Valeo Part No.
MD11C	1975-1981	—	18-5943	50	A13N57M OR A13N1M
MD11C	1975-1981	—	18-59700	50	—
MD120	ALL	—	18-6846	55	—
MD120A	1970-1980	—	18-6846	60	—
MD17	1975-1981	—	18-5943	50	A13N2M
MD17	1975-1981	—	18-59700	50	A13N234
MD17C	1975-1984	—	18-5943	50	A13N2M
MD17C	1975-1984	—	18-59700	50	A13N234
MD17D	1975-1984	—	18-5943	50	A13N147M OR A13N1M
MD17D	1975-1984	—	18-59700	50	A13N234
MD18	ALL	—	18-5943	50	A13N147M
MD18	ALL	—	18-59700	50	—
MD21	1968-1979	—	18-5943	50	A13N147M OR A13N1M
MD21	1968-1979	—	18-59700	50	—
MD21A	1968-1979	—	18-5943	50	A13N1M
MD21A	1968-1979	—	18-59700	50	—
MD2B	1964-1975	—	18-5943	50	A13N1M
MD2B	1964-1975	—	18-59700	50	A13N234
MD2BHY	1964-1975	—	18-5943	50	A13N1M
MD2BHY	1964-1975	—	18-59700	50	—
MD30	1983-1986	—	18-5943	50	A13N147M OR A13N1M
MD30	1983-1986	—	18-59700	50	A13N234
MD30A	1983-1986	—	18-5943	50	A13N259
MD30A	1983-1986	—	18-59700	50	A13N234
MD31A	1986-1994	—	18-5943	50	A13N259
MD31A	1986-1994	—	18-59700	50	—
MD32A	1969-1977	—	18-5943	50	A13N1M
MD32A	1969-1977	—	18-59700	50	A13N234
MD3B	1971-1975	—	18-5943	50	A13N1M
MD3B	1971-1975	—	18-59700	50	A13N234
MD40A	1976-1985	—	18-5943	50	A13N259
MD40A	1976-1985	—	18-59700	50	A13N234
MD42A	1970-1979	18-6872	—		—
MD5	ALL	—	18-5943	50	A13N2M OR A13N147M
MD5	ALL	—	18-59700	50	
MD5A, B, C	1975-1982	—	18-5943	50	A13N1M
MD5A, B, C	1975-1982	—	18-59700	50	—
MD6A	1971-1976	—	18-5943	35	A13N57M
MD6A	1971-1976	—	18-59700	35	A13N234
MD7	ALL	—	18-5943	50	A13N147M OR A13N2M
MD7	ALL	—	18-59700	50	A13N234
MD70B, C	1970-1985	18-6872	—		—
MD70B, C	1965-1985	18-6958	18-6846	60	—
MD7A, B	1976-1983	—	18-5943	50	A13N1M OR A13N259
MD7A, B	1976-1983	—	18-59700	50	A13N234
MD11	ALL	—	18-5943	50	A13N2M
TAMD 120	ALL	—	18-6955	120	—
TAMD 120 A, B	1973-1982	—	18-6955	175	—
TAMD 162 A, B, C	1988-2001	—	18-6955	175	—
TAMD102 A, D	1991-2000	—	18-6846	60	—
TAMD103A	2000-2004	—	18-6846	60	—
TAMD120	ALL	—	18-6846	55	—
TAMD120A, B	1972-1983	18-6958	18-6846	60	—
TAMD121 C, D	1983-1988	18-6958	18-6846	60	—

APPLICATION CONTINUED ON NEXT PAGE

VOLVO ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps	Valeo Part No.
TAMD121 C, D	1983-1988	18-6958	18-6846	55	—
TAMD122 A, C, D, P	1988-2002	18-6958	18-6846	60	—
TAMD162 A, B, C	1988-2001	—	18-6846	60	—
TAMD163 A, P	1994-2001	—	18-6846	60	—
TAMD163 A, P	1994-2001	—	18-6846	55	—
TAMD165A, C, P	2002-2005	—	18-6846	60	—
TAMD30, A, B, C	1983-1986	—	18-5943	50	A13N1M
TAMD30, A, B, C	1983-1986	—	18-59700	50	A13N234
TAMD31A, B, D, L, M, P, S, X	1985-2004	—	18-5943	50	A13N259
TAMD31A, B, D, L, M, P, S, X	1985-2004	—	18-59700	50	A13N234
TAMD31A, B, D, L, M, P, S, X	1985-2004	—	18-6846	60	—
TAMD40A, B, C	1979-1986	—	18-5943	50	A13N259
TAMD40A, B, C	1979-1986	—	18-59700	50	A13C234
TAMD41A	1986-1989	—	18-5943	50	A13N259 OR A13N1M
TAMD41A	1986-1989	—	18-59700	50	A13N234
TAMD60 A, B, C	1976-1987	18-6872	18-6846	60	—
TAMD61A	1986-1995	18-6872	18-6846	60	—
TAMD62A	1992-1994	18-6872	18-6846	60	—
TAMD63L, P	1994-2005	18-6872	—	—	—
TAMD70	ALL	—	18-5943	50	A13N259
TAMD70	ALL	—	18-59700	50	—
TAMD70	ALL	—	18-6846	55	—
TAMD70B, C, D	1970-1987	18-6872	18-6846	60	—
TAMD70E	1983-1987	—	18-5943	50	A13N1M
TAMD70E	1983-1987	18-6872	18-59700	50	—
TAMD70E	1983-1987	18-6872	18-6846	60	—
TAMD71A, B	1986-2000	18-6872	18-6846	60	—
TAMD72A, P, W, J	1991-1997	18-6872	18-6846	60	—
TAMD73P, W, J	1997-1999	18-6872	18-6846	60	—
TAMD74A, C, L, P	1998-2005	18-6872	18-6846	60	—
TAMD75P	1998-2005	18-6872	18-6846	60	—
THAMD70B, C	1972-1979	18-6872	18-6846	60	—
TMD 100	ALL	—	18-6955	120	—
TMD 100 B, C	1965-1988	—	18-6955	175	—
TMD100A	ALL	—	18-6846	55	—
TMD100B, C	1965-1988	—	18-6846	60	—
TMD102A	1988-2000	—	18-6846	60	—
TMD120	ALL	—	18-6955	120	—
TMD120 A,B	1970-1984	18-6958	18-6955	175	—
TMD120A, B	1970-1984	18-6958	18-6846	60	—
TMD121C	1983-1988	18-6958	18-6846	60	—
TMD122A	1988-2000	18-6958	18-6846	60	—
TMD122A	1988-2000	18-6958	18-6846	55	—
TMD30A, B	1983-1986	—	18-5943	50	A13N147M
TMD30A, B	1983-1986	—	18-59700	50	A13N234
TMD31A, B, D, L	1986-1997	—	18-5943	50	A13N259
TMD31A, B, D, L	1986-1997	—	18-59700	50	A13N234
TMD40	ALL	—	18-5943	50	A13N147M
TMD40	ALL	—	18-59700	50	A13N1M
TMD40A, B, C	1976-1986	—	18-5943	50	A13N259
TMD40A, B, C	1976-1986	—	18-59700	50	A13N234
TMD41A, B, D, L	1986-1997	—	18-5943	50	A13N259
TMD41A, B, D, L	1986-1997	—	18-59700	50	A13N234
TMD70B, C	1972-1985	18-6872	18-6846	60	—

APPLICATION CONTINUED ON NEXT PAGE

YANMAR ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
1GM	1980-1984	18-6937	18-6925 ⑥	35
1GM	1980-1984	18-6937	18-6928 ③ ⑦ ⑧	35
1GM10	1980-1981	18-6937	18-6928	35
1GM10	1982-UP	18-6937	18-6925 ④	35
1GM10	1982-UP	18-6937	18-6927 ⑤	35
1GM10C	1982-1984	18-6937	18-6925	35
1GM10L	1982-UP	—	18-6927 ⑤	35
1GM10L	1982-UP	—	18-6925 ④	35
1GM10VE	1985-UP	—	18-6927	35
1GML	1982-UP	—	18-6927	35
1GML	1982-UP	—	18-6925	35
1GMY	1982-UP	—	18-6925 ④	35
1GMY	1982-UP	—	18-6927 ⑤	35
2GM	1980-1984	18-6937	18-6925 ⑥	35
2GM	1980-1984	18-6937	18-6928 ③ ⑦ ⑧	35
2GM20	1982-UP	18-6937	18-6925	35
2GMF	1980-1984	18-6937	18-6925 ⑥	35
2GMF	1980-1984	—	18-6928 ③ ⑦ ⑧	35
2GMFL	ALL	—	18-6925	35
2GMFY(E)-E	ALL	—	18-6925	35
2GML	ALL	—	18-6925	35
2GMYE-EC	ALL	—	18-6925	35
2GMZ	ALL	—	18-6925	35
2QM15	1977-1980	—	18-6925 ⑥	35
2QM15	1977-1980	—	18-6928 ③ ⑦ ⑧	35
2QM20	1975-1980	—	18-6928	35
2TD	1982-UP	—	18-6925	35
2TM	1982-UP	—	18-6925	35
3GM	1980-1984	18-6937	18-6925	35
3GM	1980-1984	18-6937	18-6928 ③ ⑦ ⑧	35
3GMD	1982-UP	18-6937	18-6925 ⑥	35
3GMD	1982-UP	18-6937	18-6928 ③ ⑦ ⑧	35
3GMF	1982-UP	18-6937	18-6925 ⑥	35
3GMF	1982-UP	18-6937	18-6928 ③ ⑦ ⑧	35
3GMFY-E	1982-UP	—	18-6925	35
3GMLE	1982-UP	—	18-6927	35
3HM	1980-1984	—	18-6925 ⑥	35
3HM	1980-1984	—	18-6928 ③ ⑦ ⑧	35
3HMF	1980-1984	—	18-6925 ⑥	35
3HMF	1980-1984	—	18-6925 ③ ⑦ ⑧	35
3JH2	1991-1999	18-6880	18-6925	35
3JH2	1991-1999	18-6880	18-6929	80
3JH2BE	1991-1999	18-6880	18-6929	80
3JH2E	1991-1999	18-6880	18-6929	80
3JH3	1999-2003	—	18-6925	35
3JH3	1999-2003	—	18-6929	80
3JH3E	ALL	—	18-6929	80
3JH3E-YEU	ALL	18-6880	—	—
3JH3Z	ALL	—	18-6925	35
3JH4E	2003-UP	—	18-6929	80
3TM20	2004-UP	—	18-6929	80

❶ Hitachi S114-303 ❷ Hitachi S114-483A ① Hitachi LR135-105 ② Hitachi LR135-126 ③ Hitachi LR135-74B ④ S/N 3690-Below
⑤ S/N 3691-Up ⑥ W/ 2 Pin Regulator Hookup ⑦ W/O 2 Pin Regulator Hookup ⑧ W/O Plastic Cover

APPLICATION CONTINUED ON NEXT PAGE

YANMAR ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
3YM30	2004-UP	—	18-6929	80
3TN63	1990-UP	18-6935	—	—
3TN66	1985-UP	18-6935	—	—
3TN68	1995-UP	18-6935	—	—
3TNE84	1982-UP	18-6880	18-6926	40
3TNE88	1982-UP	18-6880	18-6926	40
3TNV-84-T	ALL	18-6931	—	—
4GM	1985-UP	—	18-6925	35
4JH	1982-UP	18-6880	18-6925	35
4JH2-CE	1988-UP	18-6880	18-6929	80
4JH2-DTE	1988-UP	18-6880	18-6929	80
4JH2-E	1988-UP	18-6880	18-6929	80
4JH2-HTE	1988-UP	18-6880	18-6929	80
4JH2L-HTNE	1988-UP	18-6880	18-6925	35
4JH2L-TNE	1988-UP	18-6880	18-6925	35
4JH2-TE	1988-UP	18-6880	18-6929	80
4JH2-UTE	1988-UP	18-6880	18-6925	35
4JH3-CE	1994-2003	18-6880	18-6929	80
4JH3-DTE	1994-2003	18-6880	18-6929	80
4JH3E	1994-2003	18-6880	18-6929	80
4JH3-HTE	1994-2003	18-6880	18-6929	80
4JH3-TCE	1994-2003	18-6880	18-6929	80
4JH3-TE	1994-2003	18-6880	18-6929	80
4JH3-TE-YEU	1994-2003	18-6880	—	—
4JH3ZA	1994-2003	18-6880	18-6925	35
4JHE	ALL	—	18-6929	80
4JH-HT	1982-UP	—	18-6925	35
4JH-HT-Z	1982-UP	18-6880	18-6925	35
4JH-T	1982-UP	18-6880	18-6925	35
4JH-TE	1982-UP	—	18-6929	80
4JH-TZ	1982-UP	18-6880	18-6925	35
4JHZ	ALL	18-6880	18-6925	35
4LHA-DTE	ALL	18-6939	18-6929	80
4LHA-DTZ	ALL	18-6939	18-6929	80
4LHA-HTE	ALL	18-6939	18-6929	80
4LHA-HTZE	ALL	18-6939	18-6929	80
4LHA-STE	ALL	18-6939	18-6929	80
4LHA-STZE	ALL	18-6939	18-6929	80
4LH-DTE	1987-UP	18-6939	18-6929	80
4LH-HTE	1987-UP	18-6939	18-6929	80
4LH-STE	1987-UP	18-6939	18-6929	80
4LH-TE	ALL	18-6939	18-6929	80
4TD	1982-UP	—	18-6925	35
4TM	1982-UP	—	18-6925	35
4TNE84	1989-UP	18-6880	18-6926	40
4TNE88	1989-UP	18-6880	18-6926	40
6LP-DT	1997-UP	—	18-6849	80
6LP-DTE	1997-UP	18-6938	18-6849	80
6LP-DTZE	1997-UP	—	18-6849	80
6LP-DTZE1	1997-UP	—	18-6849	80
6LP-DTZY	1997-UP	—	18-6849	80

❶ Hitachi S114-303 ❷ Hitachi S114-483A ① Hitachi LR135-105 ② Hitachi LR135-126 ③ Hitachi LR135-74B ④ S/N 3690-Below
⑤ S/N 3691-Up ⑥ W/ 2 Pin Regulator Hookup ⑦ W/O 2 Pin Regulator Hookup ⑧ W/O Plastic Cover

APPLICATION CONTINUED ON NEXT PAGE

YANMAR ALTERNATOR/STARTER APPLICATION

Model	Year	Starter	Alternator	Amps
6LP-ST	1997-UP	—	18-6849	80
6LP-STE	1997-UP	18-6938	18-6849	80
6LP-STZE	1997-UP	—	18-6849	80
6LY2-STE	1992-UP	18-6934	18-6929	80
6LYA-STE	1992-UP	18-6934	18-6929	80
6LYA-UTE	1992-UP	18-6934	18-6929	80
6LYM-STE	1992-UP	18-6934	18-6929	80
6LYM-UTE	1992-UP	18-6934	18-6929	80
6LY-ST	1992-UP	18-6934	18-6929	80
6LY-STE	1992-UP	18-6934	18-6929	80
6LY-STM	1992-UP	18-6934	18-6929	80
6LY-STZY	1992-UP	18-6934	18-6929	80
6LY-UT	1992-UP	18-6934	18-6929	80
6LY-UTE	1992-UP	18-6934	18-6929	80
6LY-UTM	1992-UP	18-6934	18-6929	80
6LY-UTZY	1992-UP	18-6934	18-6929	80
KBW-20	ALL	—	18-6929	80
KBW-21	ALL	—	18-6929	80
6PH	1982-UP	18-6934	—	—
6PH-HTZY	1982-UP	18-6934	—	—
6PH-M-HTE	1982-UP	18-6934	—	—
6PHM-HTZ	1982-UP	18-6934	—	—
6PHM-TZ	1982-UP	18-6934	—	—
6PHS-HTPS	1982-UP	18-6934	—	—
6PHS-TPS	1982-UP	18-6934	—	—
KM2A	ALL	18-6937	18-6925 ①	35
KM2A	ALL	18-6937	18-6927 ②	35
KM2C	ALL	18-6937	—	—
KM2P	ALL	18-6937	18-6925 ①	35
KM2P	ALL	18-6937	18-6927 ②	35
KM3A	ALL	18-6937 ❶	18-6929	80
KM3A	ALL	18-6880 ❷	18-6929	80
KM3P	ALL	18-6937	—	—
KM3V	ALL	18-6937	18-6925 ①	35
KM3V	ALL	18-6937	18-6927 ②	35
KM5A	ALL	18-6939	18-6929	80
L40S	1984-1999	18-6936	—	—
L60S	1984-1999	18-6936	—	—
SB12	1976-1980	18-6930	—	—
SB8	1976-1980	18-6930	—	—
SVE12	1974-1976	18-6930	—	—
SVE8	1974-1976	18-6930	—	—
UJH2E	ALL	18-6880	18-6929	80
Y-5M	ALL	—	18-6925 ①	35
Y-5M	ALL	—	18-6927 ②	35
YC	1971-UP	18-6930	—	—
YSB12	1976-1977	18-6930	—	—
YSB8	1976-1977	18-6930	—	—
YSE12	1974-1976	18-6930	—	—
YSE8	1974-1976	18-6930	—	—
YSM12	1977-1980	18-6930	—	—
YSM8	1977-1980	18-6930	—	—

❶ Hitachi S114-303 ❷ Hitachi S114-483A ① Hitachi LR135-105 ② Hitachi LR135-126 ③ Hitachi LR135-74B ④ S/N 3690-Below
⑤ S/N 3691-Up ⑥ W/ 2 Pin Regulator Hookup ⑦ W/O 2 Pin Regulator Hookup ⑧ W/O Plastic Cover

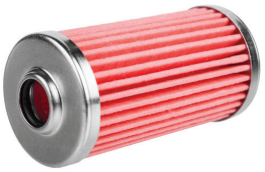
DIESEL FUEL FILTERS

20 MICRON

18-7935
Replaces:
Fram CCS 1136
Fram FCS 1136 Filter Bracket

20 MICRON

18-7942
Replaces:
Volvo 466987, 3825133
For: MD100A, TMD100A, MD100B, MD120A, TMD120A, TAMD120A, MD120B,TMD120B, TAMD120B, MD70B, TMD70B, TAMD70B, THAMD70B, AQAD70B, MD70C, TMD70C, TAMD70C, AQD70C, TAMD60A, TAMD60B, TAMD60C, D5/D7 MARINE GENSET, D5A-T, D5A-TA, D7A-T, D7A-TA, D7C-TA, D63 MARINE, D71/73 MARINE, KAD32P, TAMD42WJ, KAD43P/44P/300, KAMD43P/44P/300, TAMD103A, TAMD61A, TAMD62A, TAMD71A, TAMD72A, TAMD72P, TAMD72WJ, TAMD74, TAMD75 MARINE, TMD102A, TAMD102A, TAMD102D, TMD122A, TAMD122A, TAMD122P, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H



18-79960
FUEL FILTER ELEMENT
Replaces: Yanmar 104500-55710
Fits: All GM Series, YM Series, HM Series, QM Series

20 MICRON

18-7858
Replaces: Volvo 858201
For: CAV Type Unit
For: AQ120B, 125A, B, 131A, 140A, 145A,B, 151,BB, 140,145A

18-7873
Replaces:
Mercruiser 35-808275
For models: D7.3/270 Bravo & MIE Diesel Engines (1994-96)

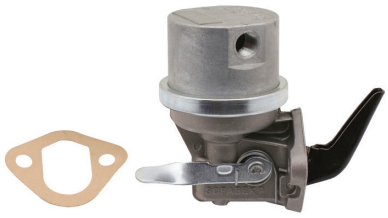
18-8124
Replaces: Volvo 829913
For: 2001, 2001B, 2002, 2002B, 2003, 2003B/T/TB, AQD2B, MD11C/D, MD17C/D, MD1B, MD2B, MD3B, MD5A/B/C, MD7/B

20 MICRON

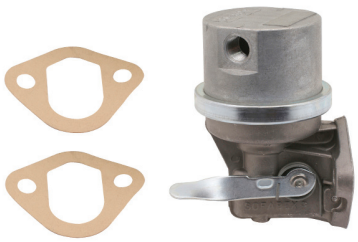
18-7931
Replaces: Detroit Diesel 5574508
FOR: 8V-92, 8V-71

18-8125
Replaces: Volvo 3583443
For: D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C

18-8126
Replaces: Volvo 861477
For: D1-13 A, D1-13 B, D1-20 A, D1-20 B, D1-30 A, D1-30 B, D2-40 A, D2-40 B, D2-55 A, D2-55 B, D2-55 C, D2-55 D, D2-55 E, D2-55F, D2-75 A, D2-75 B, D2-75 C, D2-75F, MD2010A, MD2010B, MD2020A, MD2020B, MD2030A, MD2030B, MD2040A, MD2040B



18-35443
FUEL PUMP
Replaces: Volvo 3582310
Fits: Volvo D30, D40, D31, D41, D42 Diesel Engines



18-35444
FUEL PUMP
Replaces: Volvo 858459
Fits: Volvo Older D21 and D32 Diesel Engines

18-7783
FUEL PUMP
GASKET SET
Replaces: Volvo 273663
Fits: D30, D31, D32, D40, D42, D44, AD30A, AQAD30A, TAMD30A, TMD30A, AD31A, AD31B, AD31D, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TMD31A, TMD31B, TMD31D, KAD32P-A, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C, AD41A, AD41B, AD41D, AQAD41A, D41A, D41B, D41D, TAMD41A, TAMD41B, TAMD41D, TMD41A, TMD41B, TMD41D, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAMD44P-A

18-57703
AIR FILTER
Replaces:
Yanmar 128270-12540
Fits: Yanmar 2GM & 3GM30

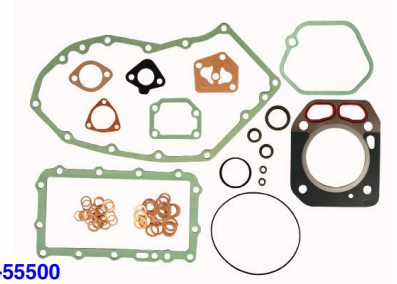
18-57704
AIR FILTER
Replaces:
Yanmar 128171-12540
Fits: Yanmar 1GM10

18-8950
IMPELLER
Replaces:
Yanmar 124223-42092
For: 2GM20F, 2GMF, 2QM, 2QM20, 3GM30F, 3GMF, 3HM, 3HM35, 3HM35F, 3HMF, 3QM30, 3QM30F

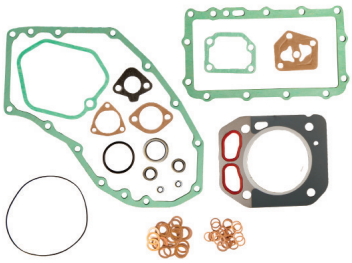
18-8951
IMPELLER
Replaces:
Yanmar 128176-42071
For: 1GM, 1GM10

18-8952
IMPELLER
Replaces:
Yanmar 104211-42071
For: 2GM, 3GM

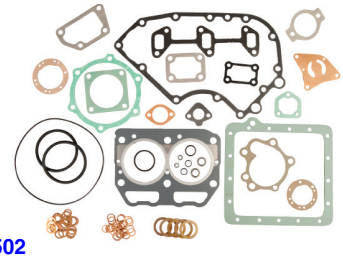
18-45714
F75B IMPELLER
Replaces:
Yanmar 119574-42550, 119574-42552
Fits: F75B Pump



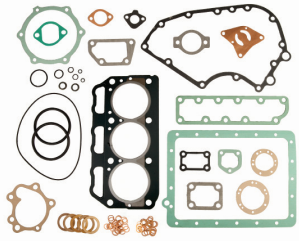
18-55500
POWER HEAD GASKET
Replaces:
Yanmar 728170-92600
For: 1GM (7hp)



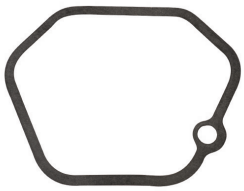
18-55501
POWER HEAD GASKET
Replaces: Yanmar 18-55501
For: 1GM10 (9hp)



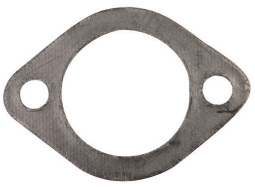
18-55502
POWER HEAD GASKET
Replaces:
Yanmar 728271-92605
For: 2GM20 (18hp), 2GM20B, 2GM20C, 2GM20F (18hp)



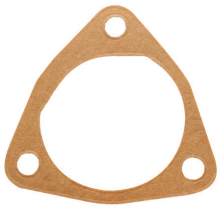
18-55503
POWER HEAD GASKET
Replaces:
Yanmar 728374-92605
For: 3GM30 (27hp), 3GM30 EU (27hp), 3GM30F (27hp), 3GM30F EU (27hp)



18-56000
BONNET COVER GASKET
Replaces:
Yanmar 128170-11310
For: 1GM, 1GM10

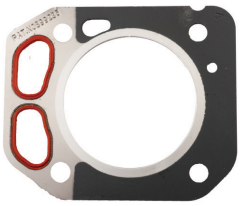


18-56601
THERMOSTAT GASKET
Replaces:
Yanmar 104211-49160
For: 1GM, 1GM10

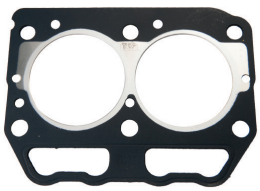


18-56602
WATER PUMP GASKET
Replaces:
Yanmar 128170-42090
For: 1GM, 1GM10

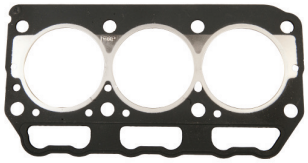
18-55600
HEAD GASKET
Replaces:
Yanmar 128170-01331
For: 1GM (7hp)



18-55601
HEAD GASKET
Replaces:
Yanmar 128171-01911
For: 1GM10 (9hp)



18-55602
HEAD GASKET
Replaces:
Yanmar 128271-01911
For: 2GM20 (18hp), 2GM20B, 2GM20C, 2GM20F (18hp)



18-55603
HEAD GASKET
Replaces:
Yanmar 128374-01911
For: 3GM30 (27hp), 3GM30 EU (27hp), 3GM30F (27hp), 3GM30F EU (27hp)

18-6200
ANODE
Replaces:
Yanmar 27210-200200
Fits: 1GM, 1GM10, 6LY3

18-6201
ANODE
Replaces:
Yanmar 27210-200300
Fits: 2GM, 3GM, 2GMF, 3GMF, 2GM20, 3GM30, 3HM, 3HM35, 2QM15, 2QM, 3QM, 2QM20, 3QM30, YSB8, YSB12, YSM8, YSM12

OIL FILTERS

Sierra oil filters are engineered with premium grade materials that will not only withstand but excel in the extreme environment of the Marine world. Sierra ensures the excellent performance of their filters by:

- Epoxy coating all canisters for corrosion resistance.
- Using a heavy-wall steel canister for further corrosion protection.
- Using high-efficiency filter media that meets or exceeds the OE's filtration.
- Backed by Sierra's industry leading warranty.

DIESEL OIL FILTERS

18-0032
Replaces:
Volvo 847741

18-0033
Replaces:
Volvo 21707133

18-0034
Replaces:
Volvo 477556

18-0035
Replaces:
Volvo 3582732
Full Flow

18-0036
Replaces:
Volvo 3582733
Bypass

18-7871
Replaces:
Mercruiser 35-805809

18-7880
Replaces:
Caterpillar 1R-0658
Volvo-Penta 466634

✳**18-7884**
Replaces:
Universal 299381
Volvo-Penta 834337
Thread Spec: 3/4" x 16NPT

✳**18-7886**
Replaces:
Perkins 2654403
Thread Spec: 3/4" x 16NPT

DIESEL OIL FILTERS (Cont.)

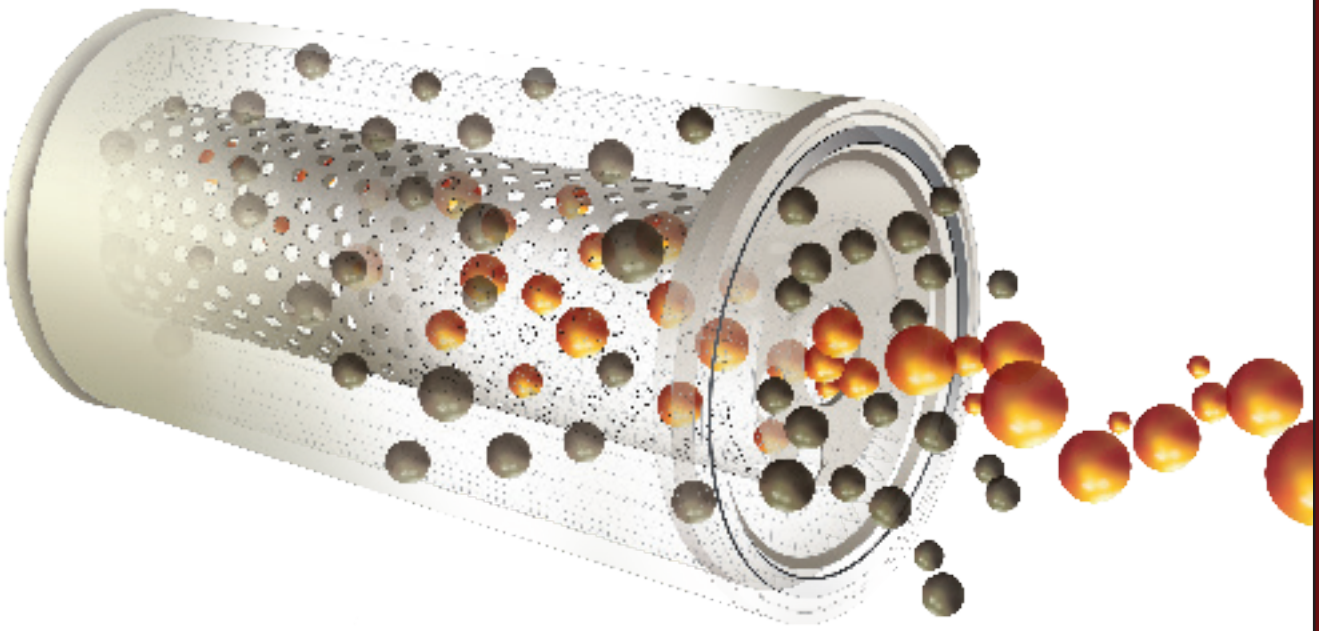
✳**18-7910-1**
Replaces:
Westerbeke 30220
Yanmar 124450-35100, 119350-35150, 119350-35151
Thread Spec: 20mm x 1.5

✳**18-7917**
Replaces:
Yanmar 124450-35110, 124550-35110, 171056-35110, 171056-35111, 124085-35113
Thread Spec: 20mm x 1.5

✳**18-7925**
Replaces:
Westerbeke 21235
Thread Spec: 3/4" x 16NPT

✳**18-7926**
Replaces:
Volvo 423135, 4785974
Thread Spec: 1" x 12NPT

18-7927
Replaces:
Caterpillar 1R-0714
Thread Spec: 1 1/8" x 16NPT



Sierra
Marine Engine and Drive Parts

✳ Anti-Drain-Back Valve
Valve eliminates dry starts, prevents oil from draining back into crankcase during engine shutdown.

SEA RAY

MODEL NO.	S/N	YEAR
3.0L	B787205-B917529	1988
4.3L	B785483-B921276	1988
4.3LX	B785981-B922330	1988
5.7L	B784799-B917017	1988
SRX5.7L, 350 Mag	B785241-B919012	1988
SRX7.4L, 454 Mag Alpha	B785149-B924857	1988
SRX7.4L-H, 454 Mag Bravo	B721206-B919343	1988

STERN DRIVES

MODEL NO.	S/N	YEAR
SRX7.4L, Alpha	B803866-C348032	1988
SRX7.4L-H, Bravo	B803872-B999972	1988

INBOARD ENGINES

MODEL NO.	S/N	YEAR
5.7L	B788204-B919356	1988
7.4L	B788179-B913769	1988

RENAULT 4 CYLINDER (STERN DRIVE)

MODEL	S/N	YEAR
60	1887079-2049044	1965-68
80	2049045-2851423	1966-69
90	2851424-3226957	1970-72

GM 4 CYLINDER (STERN DRIVE)

MODEL	S/N	YEAR
110	1537370-2044033	1963-66
120	1666601-3377340	1964-72
120	3377341-3770649	1972-73
120	3770650-4952700	1974-77
120	4952701-5192048	1978
120	5192049-6229717	1979-82
120	6229718-6853913	1983-84
120	6853914-B531853	1985-86
120/2.5L	B531854-C853255	1987-89
140	2508261-6229717	1968-82
140/3.0L	6229718-C856558	1982-89
3.0L/LX	C856559-UP	1990-UP

MERCURY MARINE 4 CYLINDER (STERN DRIVE)

MODEL	S/N	YEAR
470 (2bbl.)	4208730-5520114	1976-79
470 (2bbl.)	5520115-6218036	1980-82
470 (2bbl.)	6218037-6916778	1983-84
170 (2bbl.)	6916779-UP	1985-86
165/3.7L (2bbl.)	6916779-UP	1987-89
485 (2bbl.)	5685394-6218036	1980-82
488 (4bbl.)	6170297-6916778	1983-84
190 (4bbl.)	6916779-UP	1985-86
180/3.7LX (4bbl.)	6916779-UP	1987-89

GM INLINE 6 CYLINDER (STERN DRIVE)

MODEL	S/N	YEAR
140	1538930-1725960	1963
150	1666495-2048046	1964-66
160	2048022-2770031	1967-69
165	2770032-5178958	1970-78
165	5178959-5813433	1979-81
200	2453769-2712072	1969

GM V6 (STERN DRIVE)

MODEL	S/N	YEAR
185 (4bbl.)	6330183-6919655	1983-84
185 (2bbl.)	A331455-B527954	1985-87
175/4.3L (2bbl.)	B527955-D714106	1987-92
4.3L (GEN II)(2bbl.)	D714107-F000877	1992-93
4.3L (GEN II)(2bbl.)	F000878-F601126	1993-95
4.3L (GEN II)(2bbl.)	F601127-F000878	1996
4.3LX (GEN+)(2bbl.)	F803000-K999999	1996-97
4.3L (GEN+)(2bbl.)	L010044-UP	1998-UP
4.3L EFI (GEN+)(TBI)	L012009-UP	1998-UP
205 (4bbl.)	A331455-B527954	1985-87
205/4.3LX (4bbl.)	B527955-D714369	1987-91
4.3LX (GEN II)(4bbl.)	D714370-F001219	1992-93
4.3LX (GEN II)(4bbl.)	F001220-F601126	1993-95
4.3LX (GEN II)(4bbl.)	F601127-F802999	1996
4.3LXH (GEN+)(4bbl.)	F803114-UP	1996-97
4.3LH(GEN+)(4bbl.)	L010044-UP	1998
262 Mag. (TBI)(GEN+)	F803800-K999999	1996-97

FORD V8 (STERN DRIVE)

MODEL	S/N	YEAR
888 (2bbl.)	3108723-4887829	1971-77
215 (4bbl.)	2781153-3385720	1970-72
225 (4bbl.)	3385721-4166999	1973-74

FORD V8 (STERN DRIVE) Cont.

MODEL	S/N	YEAR
225-S (4bbl.)	3385721-4166999	1973-74
233	4173000-4902304	1975-77
255	3258728-4175499	1971-74

GM V8 283, 327, 305 & 350 CID

MODEL	S/N	YEAR
190	1564539-1730903	1963-64
898 (2bbl.)	4762210-6218461	1977-82
898 (2bbl.)	6218462-B525981	1983-84
200/5.0L (2bbl.)	6218462-F600999	1985-95
5.0L (2bbl.)	L015751-UP	1998-UP
5.0L EFI	L012052-L340000	1998-99
228 (4bbl.)	4765100-5170008	1977-78
228 (4bbl.)	5170009-6218461	1979-82
228 (4bbl.)	6218462-B525981	1982-84
230 (4bbl.)	6218462-B525981	1985-86
230/5.0LX (4bbl.)	B525982-F600999	1987-95
225	1539620-2694014	1963-69
250	2314301-2639854	1968-69
255	4175500-4767999	1975-76
250	4768000-4908849	1977
260/5.7L	4908850-6218461	1978-82
260/5.7L	621462-B525981	1982-86
260/5.7L	B525982-F600999	1987-95
5.7L (2bbl.)	F601000-UP	1996-98
5.7L EFI	F225560-UP	1995-UP
5.7LX (4bbl.)	F601000-K999999	1996-97
5.7LX EFI	F752400-K999999	1996-97
5.7LX Bravo EFI	F800300-K999999	1996-97
350 Mag. Alpha	A635178-B525981	1986-87
350 Mag. Alpha	B525982-F600999	1987-95
350 Mag. Alpha	F601000-K001526	1996
350 Mag. Alpha	K001527-K999999	1997
350 Mag. Alpha EFI	F800300-K999999	1996-97
350 Mag. Bravo MPI	F415189-K999999	1995-97
350 Mag. Bravo MPI (GEN +)	F602000-K999999	1996-97
350 Mag. MPI (GEN+)	L010019-UP	1998-UP
270	2851074-3385720	1969-72
280TRS	4176250-4770199	1975-76
300 Tempest	6668677-B430367	1985-86
320 (EFI)	A543604-C622418	1987-89

GM V8 427, 454, 502, 540 & 572 (STERN DRIVE)

MODEL	S/N	YEAR
325	2278747-3780449	1969-72
330	4623115-6083144	1977-81
330	6083145-B816450	1982-87
7.4L Bravo	B771113-D603117	1988-91
7.4L Bravo (Gen.V)	D603118-F800699	1992-96
7.4L Bravo (Gen. VI)	F800700-K999999	1996-97
7.4LX Bravo (MPI)(Gen.V)	F602010-F801999	1996
7.4LX Bravo (MPI)(Gen.VI)	F802000-K999999	1996-97
7.4L MPI (Gen. VI)	L010003-UP	1998
7.4LX Bravo (TBI)(Gen.VI)	F820000-K999999	1996-97
454 Mag. Alpha	A631894-UP	1986-88
454 Mag. Bravo (Gen.V)	D805069-F304999	1992-94
454 Mag. Bravo (Gen.V)	F305000-F801699	1995-96
454 Mag. Bravo (Gen.VI)	F801700-K999999	1996-97
454 EFI (Gen.V)	F115700-F802349	1994-96
454 Mag. MPI (Gen.VI)	F802350-K999999	1996-97
454 Mag. MPI (Gen.VI)	L010029-L085399	1998
454 Mag. MPI (Gen.VI)	L085400-UP	1999-UP
370 TRS	4179554-6721527	1978-85
370 TRS	6721528-B714586	1985-87
400 TRS	4179554-B457644	1980-86
420	A398941-D937011	1987-89
425	A398941-D937011	1990-93
440 TRS	4179554-B485220	1983-86
450 (Gen. V)	F347100-F347277	1995-96
525 SC	D456000-F348963	1991-92
525 SC (Gen.V)	D456000-F348963	1992-95
525 SC (Gen.V)	F615814-F745215	1996
525 SC (Gen.VI)	F745260-UP	1996-97
390	2781129-3042731	1969-70
460 TRS	4719554-6181046	1983-86
465	C849992-F213244	1990-92
465 (Gen.V)	C849992-F213244	1992-94
500 (Gen.V)	F213293-F745159	1994-96

GM V8 427, 454, 502, 540 & 572 (STERN DRIVE) Cont.

MODEL	S/N	YEAR
500 (Gen.VI)	F745195-L001772	1997-98
502 Mag. Bravo	C878221-D824588	1990-92
502 Mag. Bravo (Gen.V)	D824589-F114528	1992-93
502 EFI (Gen.V)	D840650-F802599	1993-96
502 Mag.MPI (Gen.VI)	F802600-K999999	1996-97
500 EFI	L001477-UP	1999-UP
502 Mag.MPI (Gen.VI)	L085433-UP	1998
600 SC	D456489-F877642	1991-92
600 SC (Gen.V)	D456489-F877642	1992-96
600 SC (Gen.VI)	K000227-UP	1997
500 Bulldog	C577254-F745405	1990-96
500 Bulldog	K000248-UP	1997
575	A677429-D763716	1986-92
800 SC (Gen.V)	D763836-UP	1993-96

MCM 4,5,6 & V8 CYLINDER DIESEL STERN DRIVE ENGINE

MODEL	HP	S/N	YEAR
Rover	60	31400000F-UP	1965-67
530 D-TA	150	B993000-B993492	1989
636 D-TA	180	B993500-C696047	1989
D183	140	B993493-D725149	1990-93
D219	170	C696048-D850124	1990-93
D254	200	C849484-D554729	1990-93
D3.0L	140	D725150-UP	1994-UP
D3.6L	170	D850125-UP	1994-UP
D4.2L	200	D554730-UP	1994-UP
D7.3L	238	F060000-UP	1994-UP

MERCURY MARINE MIE 4 CYLINDER (INBOARD)

MODEL	S/N	YEAR
470	5520115-6218036	1980-81

FORD MIE V8 (INBOARD)

MODEL	S/N	YEAR
215	2781153-3563181	1970-72
225	3385721-4176999	1970-72
233	4173000-4775784	1975-76
255	3258728-4178299	1973-74

GM MIE V8 305,327,350 CID (INBOARD)

MODEL	S/N	YEAR
198	4762210-6218461	1977
228	4765100-5170008	1977-78
228	5170009-5907057	1979-80
230/5.0L (4bbl.)	5907058-B788151	1981-87
225	2278647-2694014	1968
250	2314301-2639854	1968-69
255	4175500-5907057	1975-80
260/5.7L	5907058-F024999	1981-93
270	2851074-3077735	1969-72
5.7L	F025000-K999999	1994-97
5.7L (Gen+)	L002003-UP	1998
5.7L MPI	K040300-K999999	1997
350 Mag. MPI (Gen+)	L002008-L304499	1998
350 Mag. MPI (Gen+)	L304500-UP	1999
350 Horizon	L304700-UP	1999-UP
5.7L Ski	A338533-B514626	1985-87
5.7L Competition Ski	B514627-F775199	1987-95
5.7L Competition Ski	F775200-K040003	1996
5.7L Competition Ski	K040004-K999999	1997
5.7L Competition Ski (Gen+)	L002005-UP	1998-UP
350 Mag. Ski	D505450-K999999	1991-97
350 Mag. EFI Ski	F215561-K999999	1994-97
350 Mag. MPI Ski	F350583-F799999	1995-98
Black Scorpion Ski	F800000-UP	1996-98

GM MIE V8 427, 454, 482 & 502 CID (INBOARD)

MODEL	S/N	YEAR
325	2278747-3780449	1968-74
330	4623115-5889913	1977-80
340/7.4L w/B/W MK4	5889914-UP	1981-92
7.4L w/Hurth (LH) MK4	C391564-D715493	1989-92
7.4L (LH)	D715494-K999999	1992-97
7.4L MPI (LH)	F563052-K999999	1995-97
7.4L MPI (L29) Gen VI	L002006-UP	1998
7.4L TBI (LH) Gen VI	F874815-K999999	1996-97
454 Mag. MPI Horizon	L002200-L086049	1998-99
454 EFI (SKI) (Gen.V)	F215800-F820099	1995-96
454 Mag. MPI (SKI)(Gen.VI)	F820100-K999999	1996-97
350	9780450-4623109	1974-76
390	2781129-2825059	1969-70
8.2L w/ Hurth	C878221-D857199	1990-92
8.2L (Gen.V)	D857200-F819619	1993-96
8.2L MPI (LH) Gen VI	F819620-K999999	1996-97

GM MIE V8 427, 454, 482 & 502 CID (INBOARD)

MODEL	S/N	YEAR
8.2L MPI (LH) Gen VI	L002450-L0086012	1998
8.2L MPI (LH) Gen VI	L0086013-UP	1999

MIE 5, 6 & V8 CYLINDER DIESEL INBOARD ENGINES

MODEL	HP	S/N	YEAR
530 D-TA	150	B993002-C539258	1989
636 D-TA	180	B993750-C696011	1989
D183	150	C539259-D725149	1990-93
D219	180	C696012-D850124	1990-93
D254	210	C849461-D554729	1990-93
D3.0L	150	D725150-UP	1994-UP
D3.6L	180	D850125-UP	1994-UP
D4.2L	210	D554730-UP	1994-UP
D7.3L	262	F060000-UP	1994-UP

MC 60, 80 & 90 STERN DRIVES & TRANSOM PLATES

MODEL	S/N	YEAR
60 (O)	1830753-2063740	1965-66
80	2063741-2898029	1966-69
90	2898020-3225967	1970-72

MC I, II & III

MODEL	S/N	YEAR
I	1534570-1684187	1963
II (1.33:1)	1474909-2278488	1962-67

MC I, II & III Cont.

MODEL	S/N	YEAR
II (1.78:1)	2398798-2671321	1968-69
III	2373127-3002613	1968-72
III	5128065-UP	1978-UP

MC 1A, 1B & 1C

MODEL	S/N	YEAR
1A, 1B & 1C	1684188-1777798	1964
1A, 1B & 1C (E-Z Shift)	1776349-2065189	1965-66

MC 120, 140, 160 & 165

MODEL	S/N	YEAR
120/140	2062141-378049	1967-73
120/140	3780850-4893634	1974-77
120/140	4893635-6225576	1978-82
160	2065190-2763441	1967-69
165	2763442-3780849	1970-73
165	3780849-4890459	1974-77
165	4890460-6268064	1978-82

MC470 & 485

MODEL	S/N	YEAR
470	4208730-4893834	1976-77
470	4893835-6225576	1978-82
485	5487437-6225576	1980-82

MC 888, 225S & 233

MODEL	S/N	YEAR
888	3106717-3784374	1971-73
888	3784375-4782329	1974-77
225S	3856268-4200499	1974
233	4200500-4782329	1975-77

MC 898, 228, 250 & 260

MODEL	S/N	YEAR
898/228	4782330-4898729	1977
898/228	4898730-6229157	1978-82
250	4791300-4898729	1977
260	4898730-6229157	1978-82

MC R, MR, ALPHA ONE, ALPHA ONE SS & ALPHA ONE GEN II

MODEL	S/N	YEAR
R	6152230-6847029	1983-84
MR	6810538-A479506	1985
Alpha One	A470165-UP	1986-90
Alpha One SS	A545004-UP	1986-89
Alpha One Gen II	D469859-UP	1991-UP

MC BRAVO & BLACKHAWK

MODEL	S/N	YEAR
Bravo One	B664190-UP	1988-UP
Bravo Two	C564952-UP	1989-UP
Bravo Three	D763691-UP	1993-UP
Blackhawk	F186717-UP	1994-UP

MC 215E & 215H

MODEL	S/N	YEAR
215H	2782203-2909034	1970
215E	2782203-2909034	1970-72

MC TR & TRS

MODEL	S/N	YEAR
TR	3377316-3787239	1973
TR	3787240-4794899	1974-76
TR	4794900-5009866	1977
TR	5009867-UP	1978-UP
TRS	3787240-4203749	1974-75
TRS	4203750-4795399	1976
TRS	4795400-UP	1977-UP

18-5291
TUNE-UP KIT
Replaces: 808483K2
GM V-8 engines w/Delco HEI-1998 and newer (except MPI engines with 555 ECM)
Includes **18-5354** cap & **18-5402** rotor

18-5246
TUNE-UP KIT
Replaces: 898253T28
For: Late model V-6, 4.3L (Alpha/Bravo)

18-5247
TUNE-UP KIT
Replaces: 898253T29, 8M0061335, 8M0060495
For: Late model V-8 (Alpha/Bravo 350 Mag, 5.0L, & MX 6.2L)

①**18-5250D** Display Package

18-5250
TUNE-UP KIT
Replaces: 34235T1, 34235Q1
—CONTAINS—

Part #	O.E. #	Description
18-5311	34235	Contact Set
18-5345	33662	Condenser
18-5418	58217	Rotor

Delco 4 & 6 cyl.

①**18-5251D** Display Package

18-5251
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5314	391-5090	Contact Set
18-5338	391-5092	Condenser
18-5404-1	391-7057	Rotor

Mallory 8 cyl. Tall Cap

18-5252
TUNE-UP KIT
—CONTAINS—

Part #	Description
18-5310	Contact Set
18-5344	Condenser
-	Rotor

Delco 8 cyl.

18-5253
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5318	58033	Contact Set
18-5346	58034, 81-64851	Condenser
18-5420	65864	Rotor

Autolite 8 cyl.

①**18-5254D** Display Package

18-5254
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5317	64850, 87-71831	Contact Set
18-5346	58034, 81-64851	Condenser
18-5420	65864, 78016	Rotor

Mercury 8 cyl.

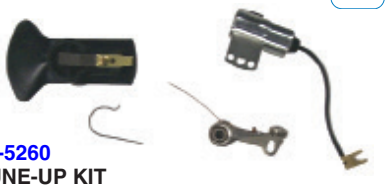
①**18-5258D** Display Package

18-5258
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5347	392-6324	Condenser
18-5407	392-6326	Rotor

Prestolite 8 cyl.

①**18-5260D** Display Package



18-5260
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5345	392-6324	Condenser
18-5403	392-9767	Rotor

Prestolite 8 cyl.

18-5266
TUNE-UP KIT
Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478 and 18-5479
Includes **18-5300** rotor

Display Package

18-5267
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5318	58033	Contact Set
18-5346	58034, 81-64851	Condenser
18-5420	65864, 78016	Rotor
18-5389	393-4988T	Distributor Cap

Autolite V-8 - Single Point

18-5268
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5311	34235	Contact Set
18-5345	33662	Condenser
18-5418	58217	Rotor
18-5385	393-9459	Distributor Cap

Delco In-Line 4 - Single Point

Display Package

18-5269
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5311	34235	Contact Set
18-5345	33662	Condenser
18-5418	58217	Rotor
18-5386	33765	Distributor Cap

Delco In-Line 6 - Single Point

Display Package

18-5270
TUNE-UP KIT
—CONTAINS—

Part #	O.E. #	Description
18-5310	380543	Contact Set
18-5344	382125	Condenser
—	381711	Rotor
18-5384	383587	Distributor Cap

Delco V-8 - Single Point

① Items ending in "D" are Display Packaged - Regular number is Non-Display

Display Package

18-5271
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	391-5090	Contact Set
18-5338	391-5092	Condenser
18-5404-1	391-7057, 391-5088	Rotor
18-5376	391-5075	Distributor Cap

Mallory V-8 - Single Point - Top Terminal

Display Package

18-5273
TUNE-UP KIT

—CONTAINS—

Replaces: 805759T3 / 805759Q3

Part #	O.E. #	Description
18-5431	13524A5	Rotor
18-5395	16457A4	Distributor Cap

Mercury Thunderbolt HEI - V-8

Display Package

18-5274
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5432	13524A6	Rotor
18-5396	13753A2, 815407A2	Distributor Cap

Mercury Thunderbolt HEI - V-6

Display Package

18-5275
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5347	392-6324	Condenser
18-5403	392-9089	Rotor
18-5352	392-9766	Distributor Cap

Prestolite V-8 - Single Point - Screw Cap

Display Package

18-5276
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5347	392-6324	Condenser
18-5403	392-9089	Rotor
18-5353	392-9086	Distributor Cap

Prestolite V-6 - Single Point - Screw Cap

Display Package

18-5277
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	392-6325	Contact Set
18-5347	392-6324	Condenser
18-5407	392-6326	Rotor
18-5369	392-6318	Distributor Cap

Prestolite V-8 - Single Point - Clip Cap

18-5278
TUNE-UP KIT
Replaces: 850484T3
Delco EST - V-6

—CONTAINS—

Part #	Description	O.E. #
18-5362	Distributor Cap	850484
18-5408	Rotor	850485

18-5280
TUNE-UP KIT
Replaces: 811635Q2
Delco EST - In-Line 4

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5361	Distributor Cap	811635, T3	1
18-5406	Rotor	811636, 1	1

18-5281
TUNE-UP KIT
Replaces: 808483Q2
Delco EST - V-8

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-5354	Distributor Cap	808483	1
18-5405	Rotor	808484, 1, 898253010	1

18-5282
TUNE-UP KIT
Holley, Mercury Marine - Single Point V-8

—CONTAINS—

Part #	Description	O.E. #
18-5389	Dist. Cap	393-4988T, 2
18-5420	Rotor	65864, 78016
18-5317	Contact Set	64850, 87-71831
18-5346	Condenser	58034, 81-64851

18-5283
TUNE-UP KIT
For: Mallory Single Point In-Line 4

—CONTAINS—

Part #	Description	O.E. #
18-5397	Distributor Cap	-
18-5404-1	Rotor	391-7057
18-5314	Contact Set	391-5090
18-5338	Condenser	391-5092

18-5301
TUNE-UP KIT
Fits: Male cap v-8 flamethrower distributors

18-5302
TUNE-UP KIT
Fits: Male cap v-8 flamethrower distributors

18-5303
CONTACT SET
Replaces: 392-898253005, 392-6325, 8M6001219, FI6900031

18-5310
CONTACT SET
Replaces: 33700

18-5311
CONTACT SET
Replaces: 34235, 34235T

18-5314
CONTACT SET
Replaces: 391-5090, 391-898253004, 8M6001250

18-5317
CONTACT SET
Replaces: 64850, 87-71831

18-5318
CONTACT SET
Replaces: 58033, 898253007

APPLICATION BEGINS ON PAGE 686

18-5338
CONDENSER
Replaces: 391-5092, 391-898253001, 391-5093, 391-5092, 8M6001217, FI6900040

18-5344
CONDENSER
Replaces: 33706

18-5345
CONDENSER
Replaces: 33662, 898253003, 898253005, 33662Q, 6325, 8M6001218, FI6900031

18-5346
CONDENSER
Replaces: 58034, 81-64851

18-5347
CONDENSER
Replaces: 392-6324, 392-898253002, 8M6001249, FI6900023, FI6900032, FI6900083, FI6900189

18-5402
ROTOR
Replaces: 898253009
GM V-8 engines w/Delco HEI-1998 and newer (except MPI engines with 555 ECM)

18-5245
ROTOR
Replaces: 884790, 898253013
For: Late model V-6, V-8 (Alpha/Bravo 350 Mag, 5.0L, & MX 6.2L)

18-5403
ROTOR
Replaces: 392-9089, 392-9089T, 392-9767, 392-9089Q, FI6900186 FI6900190

18-5404-1
ROTOR
Replaces: 391-7057, 391-5088, 391-7057T, 391-898253029, 8M6001224, FI6901224

18-5405
ROTOR
Replaces: 808484, 808484 1, 898253010
Use with **18-5354** Distributor Cap
Fits new GM style "Module in Cap" distributors - V-8 application

18-5406
ROTOR
Replaces: 811636, 811636 1, 898253011
Use with **18-5361** Distributor Cap
3.0L LX

18-5407
ROTOR
Replaces: 392-6326, 392-6326T, FI6900044

18-5300
ROTOR
Replaces: 33707
Fits: Flamethrower Distributors

18-5408
ROTOR
Replaces: 850485, 8504851, 898253012, 8M0062084, 804424
Use with **18-5362** Distributor Cap
Fits new GM Style "Module in Cap" Distributors V6 Applications

18-5418
ROTOR
Replaces: 58217, 898253008, 58217Q

18-5420
ROTOR
Replaces: 65864, 78016

①**18-5431D** Display Package

18-5431
ROTOR ASSEMBLY
Replaces: 13524A5, T1
V-8

18-5432
ROTOR ASSEMBLY
Replaces: 13524A6, 13524Q06, 13524A4, 19405A4, 90576A4
V-6

18-5243
DISTRIBUTOR CAP
Replaces: 888731, 898253T23
For: Late model V-6 (4.3L Alpha/Bravo)

18-5244
DISTRIBUTOR CAP
Replaces: 884792, 898253T22
For: Late model V-8 (Alpha/Bravo 350 Mag, 5.0L, & MX 6.2L)
Use wire set **18-8821-1**

18-5352
DISTRIBUTOR CAP
Replaces: 392-9766, 392-9766Q1, 392-9766T, FI6900185
Prestolite

18-5353
DISTRIBUTOR CAP
Replaces: 392-9086, 392-9086T

18-5354
DISTRIBUTOR CAP
Replaces: 808483, 808483T3, 804483T 804418
Fits new GM style "Module in Cap" Distributors–V-8 applications. Use **18-5405** Rotor

18-5361
DISTRIBUTOR CAP
Replaces: 811635, 811635T3
Use **18-5406** Rotor
3.0L LX

18-5362
DISTRIBUTOR CAP
Replaces: 850484, 850484T, 850484T2
Fits new GM Style "Module in Cap" Distributors – V6
Applications Use **18-5408** Rotor

APPLICATION BEGINS ON PAGE 686

18-5369
DISTRIBUTOR CAP
Replaces: 392-6318, 392-6318T, FI6900184
Prestolite
with gasket **18-5399**

18-5376
DISTRIBUTOR CAP
Replaces: 391-5075, 391-5075Q1, FI6900148
Mallory

18-5384
DISTRIBUTOR CAP
Replaces: 33708

18-5385
DISTRIBUTOR CAP
Replaces: 393-9459, 393-9459Q1, 393-9459T, 33667, FI6900052

18-5386
DISTRIBUTOR CAP
Replaces: 33765, 33765T

18-5389
DISTRIBUTOR CAP
Replaces: 393-4988T, 393-4988T2, 393-4988, 393-3230

18-5395
DISTRIBUTOR CAP
Replaces: 16457A4, 805759T2, 805759T1, 805759A5, 805759A2, 805759A1, 90746A1, 43557A1, 43557
V-8

18-5396
DISTRIBUTOR CAP
Replaces: 13753A2, 815407A2
V-6

18-5397
DISTRIBUTOR CAP
Replaces: Mallory 9-29418
Fits: Ford 2.3L w/Mallory Distributor (87-90)

18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors

18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

PKG OF 2

18-5399
18-5399-9①
DISTRIBUTOR CAP GASKET
Replaces: 392-6329

FEATURES

- Oil filled for better cooling and long life
- Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- More windings maximize energy and reliability over the full RPM range
- Fits existing brackets for easy installation

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.

- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.

- Designed for use with the original Ignitor Electronic Conversion Kits
- Can be used with other inductive ignition systems

18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:Flame-Thower 45,000 volt coil.

- Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits
- Compatible with capacitive discharge systems

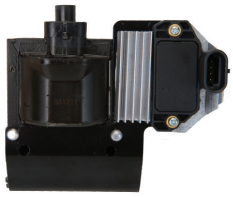
Part No.	Description	Recommended Coil	Resistance Ohms	Part No.	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3	18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3	18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5296-2	Electronic Conversion Kit	18-5466	1.5	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5297	Electronic Conversion Kit	18-5469	3	18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5298	Electronic Conversion Kit	18-5466	1.5	18-5481	Flame-Thrower Distributor	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5482	Flame-Thrower Distributor	18-5472	0.6
18-5285	Hi Performance Electronic Conversion Kit	18-5472	0.6	18-5483	Flame-Thrower Distributor	18-5472	0.6

① Priced per Package

CAP APPLICATION BEGINS ON PAGE 686

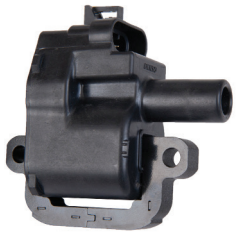
18-5433
IGNITION COIL
Replaces: 38547, 32193A2, 392-806529A1, 898253T24
DELCO 1115202
(Uses External Resistor)

18-5438
IGNITION COIL
Replaces: 392-7803A4, 392-805570A2
HEI
Thunderbolt Ignition



18-5465
IGNITION COIL
Replaces: 392-863704T, 8M0054588
2001 and newer 4.3L, 5.0L, 5.7L & 6.2L with 555 ECM (OM300000 and up)

18-7493
COIL
Replaces: 392889925
For: 8.1L & 496 Mag OM315053 & UP



18-7648
IGNITION COIL
Replaces: 392-881732

18-5442
IGNITION COIL
Replaces: 806673T, T1

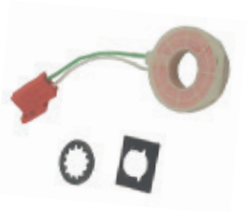
18-5443
IGNITION COIL
Replaces: 817378T, 817378, 898253T27

18-5117
IGNITION MODULE
Replaces: GM 10482803
Fits: MCM MIE 4.3L MPI, 5.0L MPI, 350 Mag MPI and MX 6.2L MPI engines with ECM555 (2001 & Up) S/N OM300000 & Up

18-5107-1
IGNITION MODULE
4/6/8 cyl.
Replaces: 811637001, 811637002, 811637T, 811637, 850487, 804412, 802464
Delco EST

18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)

18-5488
IGNITION MODULE
Replacement module for Mallory electronic distributors

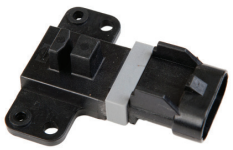


18-5108
PICK-UP COIL SENSOR
Replaces: 811639, T
V4/V6/V8
Delco EST

18-5493
IGNITION PICKUP COIL ASSEMBLY
Replacement pick-up coil for Accel Electronic Distributors

18-5116-1
IGNITION SENSOR KIT
Replaces: 87-861780A2, Q4, 87-892150A02
For: V-6 & V-8 with Thunderbolt ignition (1981-1997) nut connectors

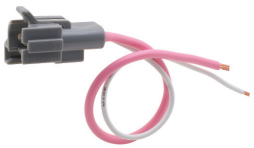
18-7556
CRANKSHAFT SENSOR
Replaces: 864297001
Fits: Mercury 5.0L, 6.2L 1998-2010



18-7642
PICK-UP ASSEMBLY
Replaces: 898141
Fits: Engines equipped w/ Delco HVS distributor

18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals

18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals



18-26812
HEI COIL GRAY CONNECTOR

18-26813
HEI COIL BLACK CONNECTOR

18-61051
SCREW KIT (4 PER PKG)
Fits: Mercruiser V6 & V8 Thunderbolt Distributor Caps

Ignitor® II
ELECTRONIC IGNITION

FEATURES

- Senses current levels in the coil & adjusts the dwell to maintain peak energy throughout entire RPM range.
- Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.
- Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.
- More stable timing.
- Use with 18-5472 "Flame Thrower II" Coil for optimum performance

APPLICATION BEGINS ON PAGE 686

18-5285
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 4 Cylinder Delco Distributors

18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap

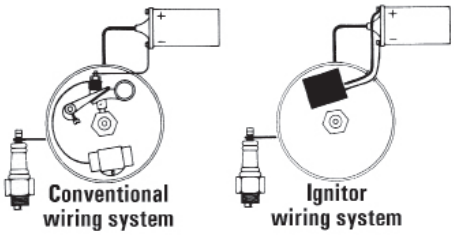
18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite Distributors with screw down cap

18-5290
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation

IGNITOR® ELECTRONIC IGNITION

FEATURES

- Replaces point & condensers for true solid state ignition.
- Uses standard coil, cap and rotor.
- Easy to install, one-piece, 2-wire hook-up.
- Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.
- Can be used with Flame Thrower 18-5466 & 18-5469.



18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 Cyl. Delco Distributors

18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite Distributors (Except IBM7026)
For: Onan, Universal,Waukesha, Wisconsin

①18-5296-2D Display Package

18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cyl. Distributors with clockwise or counter clockwise rotation

①18-5297D Display Package

18-5297
ELECTRONIC CONVERSION KIT
For: 4 Cyl. GM

18-5298
ELECTRONIC CONVERSION KIT
(with snap down cap)
For: Most Prestolite V-8 Distributors

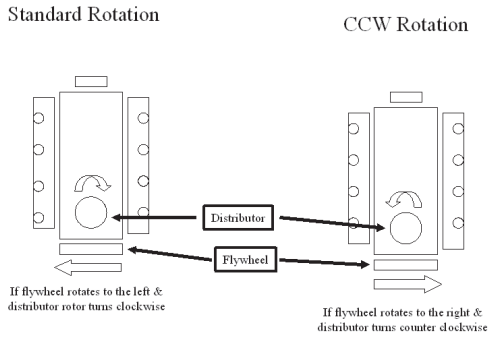
①18-5299D Display Package

18-5299
ELECTRONIC CONVERSION KIT
(with screw down cap)
For: Most Prestolite V-8 Distributors
Use with 18-5403 Style Rotor

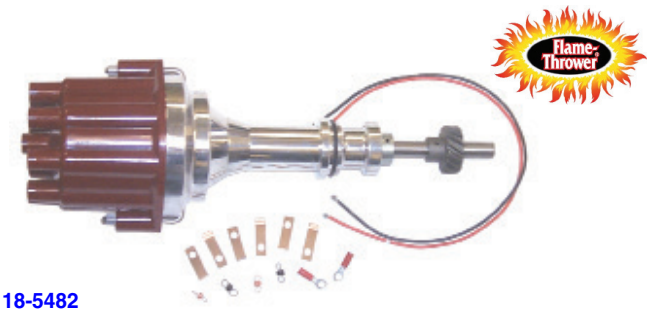
APPLICATION BEGINS ON PAGE 686
① Items ending in "D" are Display Packaged - Regular number is Non-Display

FEATURES

- Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance
- Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability
- Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance

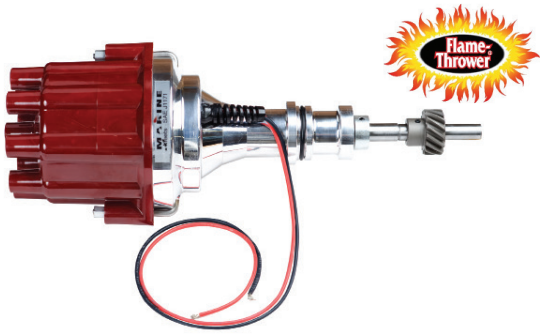


18-5481
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Windsor
Replacement cap/rotor kit: 18-5266

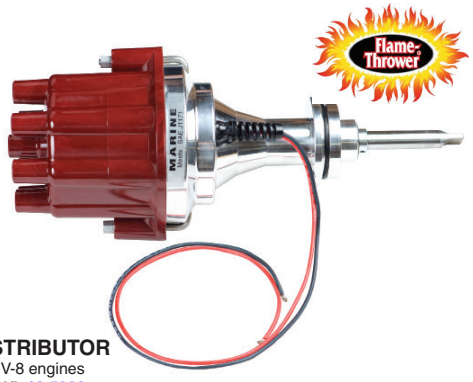


18-5482
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Cleveland, 351M, 400, 429 and 460 engines
Replacement cap/rotor kit: 18-5266

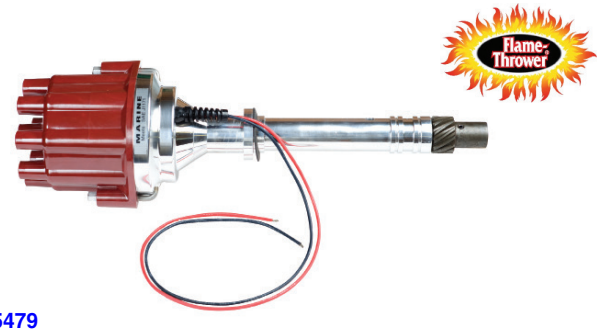
18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet marine small and big block engines (standard deck height)
Replacement cap/rotor kit: 18-5266



18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5478
ELECTRONIC DISTRIBUTOR
Fits: Chrysler LA series V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5479
ELECTRONIC DISTRIBUTOR
Fits: GM V-8 engines-reverse rotation
Replacement Cap/Rotor Kit 18-5266

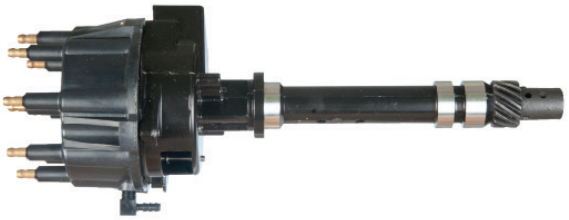
18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor

APPLICATION BEGINS ON PAGE 686

18-26002-1
IGNITION SYSTEM KIT
Fits: GM 4.3L/262 CID Even Fire Engines

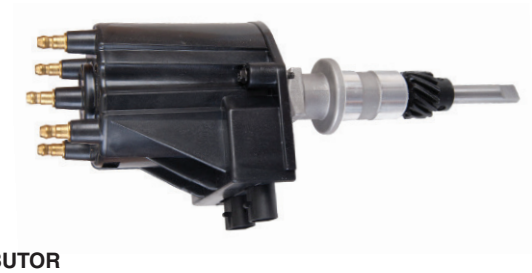


18-5470
THUNDERBOLT IV V-8 DISTRIBUTOR
Replaces: 805185A36
Fits: GM V-8 engines
Tune-Up Kit **18-5273**

18-5471
THUNDERBOLT IV V-6 DISTRIBUTOR
Replaces: 805185A37
GM V-6 engines
Tune-Up Kit **18-5274**

18-5350
DISTRIBUTOR
Replaces: 888751A03, 888751A02, 888751A1
Fits: Vortec V-6 4.3L MPI (2002-UP) (S/N OM300000 and UP)

18-5351
DISTRIBUTOR
Replaces: 884794A02, 884794A1
Fits: Vortec V-8 2001 and up 5.0L/ 5.7L/ 6.2L MPI engines (S/N OM300000 and up)



18-5475
DISTRIBUTOR
Replaces: 817377, 817377T
Fits: 4 Cyl. GM w/ Delco EST Ignition
Tune-Up Kit **18-5280**

18-5476
DISTRIBUTOR
Replaces: 807964A1, 907964A1
Fits: GM V-6 engines with Delco EST ignition HEI
Tune-Up Kit **18-5278**

18-5484-1
ELECTRONIC DISTRIBUTOR
Conventional Rotation
Replaces: 805222A1
Late Model HEI
For: V8 — 262-454 & 502 except 384/ 409 and tall block engines
• Designed as a plug-in replacement for GM-style fuel injection system distributors

—CONTAINS—

Description	Part #
Distributor Cap	18-5354
Rotor	18-5405

Tune-Up Kit **18-5281**

18-26111-1
DISTRIBUTOR
Replaces: Mallory YL648AV
Fits: Mercruiser 3.7L L4/LH

18-5486-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For: Chevrolet L4, 153 & 181 CID

—CONTAINS—

Part #	Description
18-5397	Distributor Cap
18-5488	Module
18-5404-1	Rotor

APPLICATION BEGINS ON PAGE 686

18-5487-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
Replaces: 9-26309, Mallory YLM676AV
For: GM L6, 194, 230, 250, 292 CID

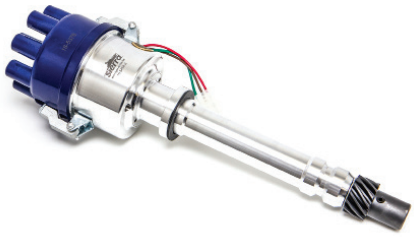
—CONTAINS—

Part #	Description
18-5488	Module
18-5404-1	Rotor

18-5489-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For: Ford V8 351W CID

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5494-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For: Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor

18-5495-2
ELECTRONIC DISTRIBUTOR
Conventional Rotation
For: Ford V8 302 CID

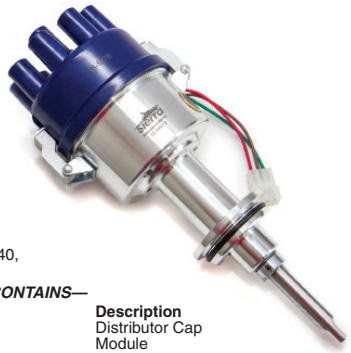
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor

18-5496-2
ELECTRONIC DISTRIBUTOR
Replaces: YLM567CV
Conventional Rotation
For: Ford V8 351C — 460 CID

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5497-2
ELECTRONIC DISTRIBUTOR
Replaces: YLM579AV
Conventional Rotation
For: Chrysler V8 273,318 (67 & UP) 340, 360 CID "LA" engines

—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor

18-5309-1
DISTRIBUTOR
Contact Controlled (Standard Rotation)
Replaces: Mallory YL512CV
For: Most Ford 302 CID V-8 Eng.
Tune-Up Kit **18-5251**

—CONTAINS—

Part #	Description
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

18-5312-1
DISTRIBUTOR (Contact Controlled)
Replaces: Mallory YL554CV
For: Most Ford 351 CID V-8 Eng.
Tune-Up Kit **18-5251**

18-5313-1
DISTRIBUTOR
Contact Controlled (Standard Rotation)
Replaces: 17177A1, 91823A3, 816148A1, 74905A3, 68521A4, 68521A3, 13447A1
Mallory YL624AV
For: Most GM V-8 Engs. (small & large blocks) Mallory Tall Cap
Tune-Up Kit **18-5251**

—CONTAINS—

Part #	Description
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

18-5315-1
DISTRIBUTOR
Contact Controlled (Standard Rotation)
Replaces: 87581, 87581T, 62424, 58231, 52352, 33266, 195141
Mallory YL673AV
For: Most GM 4 Cyl. Engs. (120 & 140 HP)
Tune-Up Kit **18-5251**

—CONTAINS—

Part #	Description
18-5314	Contact Set
18-5338	Condenser
18-5404-1	Rotor

APPLICATION BEGINS ON PAGE 686

18-5498-2
ELECTRONIC DISTRIBUTOR
Replaces: 9-26307; Mallory YLM624BV
For: GM V8, 482, 502, 540 CID (Except 348, 409 & Tall Deck Big Block) (Reverse Rotation)

18-5316-1
DISTRIBUTOR
Replaces: Mallory YL624BV
Fits: Most GM V8 (Reverse Rotation)

18-5339-1
DISTRIBUTOR
Replaces: 9-26103; Mallory YL566AV
For: GM V8 327

18-26110-1
DISTRIBUTOR
Replaces: 9-26110; Mallory YL579AV
For: Chrysler V8, 273, 318 (1967 & Up), 340 and 360 "LA" Engines

18-26104-1
DISTRIBUTOR
Replaces: 9-26104; Mallory YL567EV
For: Ford V8 351C

18-26112-1
DISTRIBUTOR
Replaces: 9-26112; Mallory YL676AV
Fits: GM L6, 194, 230, 250, 292 CID (Conventional Rotation)

18-5512
I/L 4 DELCO EST CONVERSION KIT
Description: Converts 4 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5513
V-6 DELCO EST CONVERSION KIT
Description: Converts 6 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5514
V-8 DELCO EST CONVERSION KIT
Description: Converts 8 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5518
I/L 4 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 4 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5519
I/L 6 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 6 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

18-5520
V-8 SIERRA ELECTRONIC DISTRIBUTOR CONVERSION KIT
Description: Converts 8 Cylinder GM Engines to Electronic
Includes: Distributor, Coil, Ignition Wires, and Harnesses

APPLICATION BEGINS ON NEXT PAGE

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
110	153/I4	❺	1963-1966	1537370-2044033	18-5250 ★	18-5311	18-5418	18-5385	18-5433	18-5315-1	18-8800-1
					18-5268 ☎						
120	153/L4	❺	1964-1986	1666601 - B531853	18-5250 ★	18-5311	18-5418	18-5385	18-5433	18-5315-1	18-8800-1
					18-5268 ☎						
2.5L	153/L4	❺	1987-1989	B531854 - C853255	18-5250	18-5311			18-5433		
PRESTOLITE REPLC IGN	4 CYL	❷	1963-1989	1537370 - C853255		18-5303	18-5403				
140	181/L4	❺	1968-1986	2508261 - B450800	18-5250 ★	18-5311	18-5418	18-5385	18-5433	18-5315-1	18-8800-1
					18-5268 ☎						
3.0L	181/L4	❺	1987-1989	B450801 - C856558	18-5250	18-5311			18-5433		
3.0L	181/L4	❷	1990-1991	C856559 - D504541		18-5303	18-5403		18-5433		
3.0L	181/L4	✜	1990-1991	C856559 - D504541							18-8811-1
3.0L	181/L4	⓫	1991-1994	D504542 - F603999				18-5361	18-5443		18-8833-1
3.0L	181/L4	⓫	1998-2010	L010042 - & UP				18-5361	18-5443		18-8833-1
3.0L MPI	181/L4	⓫	2008-2010	A072812 - & UP				18-5361	18-5443		18-8833-1
3.0LX	181/L4	✜	1990-1991	C856559 - D504541							18-8811-1
3.0LX	181/L4	⓫	1991-1997	D504542 - K999999				18-5361	18-5443		18-8833-1
3.0L/ LX	L4		1990-1995	C856559 - F603999	18-5262	18-5303	18-5403		18-5433	18-5315-1	18-8800-1
3.0L/ LX	L4		1990-1995	C856559 - F603999							18-8811-1
3.0L/LX	L4		1996 & UP	F604000 & Up	18-5280		18-5406	18-5361	18-5443		18-8833-1
PRESTOLITE REPLC IGN	4 CYL	❷	1968-1991	2508261 - D504541		18-5303	18-5403				
165	224/L4	❺	1987	B434941 - B774251	18-5250	18-5311			18-5433		
170	224/L4	❺	1985-1986	6916779 - B434940	18-5250	18-5311			18-5433		
180	224/L4	❺	1987	B436391 - B775248	18-5250	18-5311			18-5433		
180	224/L4	❷	1987-1989	B436391 - B775248		18-5303	18-5403		18-5433		
190	224/L4	❺	1985-1986	6916779 - B436390	18-5250	18-5311			18-5433		
3.7L	224/L4	❺	1988-1989	B774252 - & UP	18-5250	18-5311			18-5433		
3.7LX	224/L4	❺	1988-1989	B775249 - & UP	18-5250	18-5311			18-5433		
3.7LX	224/L4	❷	1988-1989	B775249 - & UP		18-5303	18-5403		18-5433		
470	224/L4	❺	1976-1984	4208730 - 6916778	18-5250 ★	18-5311	18-5418	18-5385	18-5433		18-8808-2
165, 170, 190	L4		1985-1989	6916779 & UP	18-5250 ★	18-5311	18-5418	18-5385	18-5433		18-8808-2
(224CID)					18-5268 ☎						
180LX	L4		1987-1989	B436391 & UP	18-5250 ★	18-5311	18-5418	18-5385	18-5433		18-8808-2
					18-5268 ☎						
180LX	L4		1987-1989	B436391 & UP	18-5262	18-5303	18-5403		18-5433		18-8808-2
160, 165(250cid)	L6		1967-1981	2048022-5813433	18-5250 ★	18-5311	18-5418	18-5386	18-5433		18-8809-1
					18-5269 ☎						
485	224/L4	❺	1980-1982	5685394 - 6218036	18-5250	18-5311			18-5433		
488	224/L4	❺	1983-1984	6170297 - 6916778	18-5250	18-5311			18-5433		
PRESTOLITE REPLC IGN	4 CYL	❷	2010			18-5303	18-5403				
140	194/L6	❺	1963	1538930 - 1725960	18-5250 ★	18-5311	18-5418	18-5386		18-5312-1	18-8809-1
					18-5269 ☎						
150	230/L6	❺	1964-1966	1666495 - 2048046	18-5250 ★	18-5311	18-5418	18-5386			18-8809-1
					18-5269 ☎						
160	250/L6	❺	1967-1970	2048022 - 2771483	18-5250	18-5311		18-5386	18-5433		
165	250/L6	❺	1971-1981	2771484 - 5813433	18-5250	18-5311		18-5386	18-5433		
200	292/L6	❺	1969	2453769 - 2712072	18-5250 ★	18-5311	18-5418	18-5386	18-5433	18-5487-2	18-8809-1
					18-5269 ☎						
PRESTOLITE REPLC IGN	6 CYL	❷	2010			18-5303	18-5403	18-5353	18-5433		
185 (4 bbl)	229/V-6	❷	1983-1984	6330183 - 6919655	18-5262 ★	18-5303	18-5403	18-5353	18-5433		18-8801-1
					18-5276 ☎						
175	262/V-6	❻	1987	B527955 - B773242			18-5432	18-5396	18-5438		
175, 185, 4.3	262/V-6		1985-1993	6919656 - F000877	18-5274		18-5432	18-5396	18-5438		18-8810-1
185 (2bbl)	262/V-6	❻	1985-1987	6919656 - B527954			18-5432	18-5396	18-5438		

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❺ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
⓫ Delco EST
✜ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
205	262/V-6	❻	1985-1987	A331455 - B775129			18-5432	18-5396	18-5438		
205, 4.3LX 4bbl	262/V-6		1985-19996	A331455 - F802999	18-5274		18-5432	18-5396	18-5438		18-8810-1
262 TBI (GEN +)	262/V-6	☞	1996-1997	F803800 - K999999					18-5443		18-8835-1
4.3L (2bbl)	262/V-6	❻	1988-1996	B773243 - F802999			18-5432	18-5396	18-5438		
4.3L (2bbl) (GEN +)	262/V-6	❻	1998-2010	L010044 & UP			18-5432	18-5396			
4.3L EFI (GEN +) (TBI)	262/V-6	☞	1998	L012009 - L359999					18-5438		18-8835-1
4.3L EFI (GEN +) (TBI)	262/V-6	☛	1999-2001	L360000 - M299999			18-5432	18-5396	18-5438		
4.3L MPI	262/V-6	☞	2002-2010	M300000 & UP	18-5246		18-5245	18-5243	18-5465	18-5350	18-8829-1
4.3LH (GEN +) (4bbl)	262/V-6	♠	1998-2002	L010044 - M614999			18-5432	18-5396	18-5438		
4.3LX (4bbl)	262/V-6	❻	1988-1996	B775130 - F802999			18-5432	18-5396	18-5438		
4.3LX (GEN +) (2bbl)	262/V-6	♠	1996-1997	F803000 - K999999			18-5432	18-5396	18-5438		
4.3L/LH/LX/LXH	V6		1996-2001	F803000 & UP	18-5274		18-5432	18-5396	18-5438		18-8810-1
Alpha(Gen+)											
4.3L/LH/LX/LXH	V6		1996-2001	F803000 & UP	18-5274		18-5432	18-5396	18-5438		18-8810-1
Bravo(Gen+)											
4.3L EFI,262	V6		1996-1998	F803000- L359999	18-5278		18-5408	18-5362	18-5443		18-8810-1
Mag(TBI)(Gen+)											
4.3L EFI(TBI)	V6		1996 & up	L012009 - L359999	18-5278		18-5408	18-5362	18-5443	18-5476	18-8835-1
(Gen+)				L360000 & UP	18-5274		18-5432	18-5396	18-5438		18-8835-1
4.3L EFI(TBI)	V6		1999-2001	L360000 & UP	18-5274		18-5432	18-5396	18-5438		18-8810-1
215 MCM & MIE (FORD)	302/V-8	❺	1970-1972	2781153 - 3563181	18-5253 ★	18-5318	18-5402	18-5389	18-5433	18-5495-2 ❾	18-8803-2
					18-5267 ☎					18-5309-1 ✇	
215 MCM & MIE (FORD)	302/V-8	❶	1970-1972	2781153 - 3563181	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5495-2 ❾	18-8803-2
					18-5271 ☎					18-5309-1 ✇	
225 MCM & MIE (FORD)	302/V-8	❺	1973-1974	3385721 - 4166999	18-5253 ★	18-5318	18-5420	18-5389	18-5433	18-5495-2 ❾	18-8803-2
Ford(302cid)					18-5267 ☎					18-5309-1 ✇	
225 MCM & MIE (FORD)	302/V-8	❶	1973-1974	3385721 - 4166999	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5495-2 ❾	18-8803-2
					18-5271 ☎					18-5309-1 ✇	
225 MCM & MIE (FORD)	302/V-8	❹	1973-1974	3385721 - 4166999	18-5254 ★	18-5317	18-5420	18-5389	18-5433	18-5495-2 ❾	18-8803-2
					18-5267 ☎					18-5309-1 ✇	
888 (FORD)	302/V-8	❹	1971-1977	3108723 - 4887829	18-5254	18-5317	18-5420	18-5389	18-5433	18-5495-2 ❾	18-8803-2
										18-5309-1 ✇	
888 (FORD)	302/V-8	❺	1971-1977	3108723 - 4887829	18-5253	18-5318	18-5420	18-5389	18-5433	18-5495-2 ❾	18-8803-2
888 (FORD)	302/V-8	❷	1971-1977	3108723 - 4887829	18-5258 ★	18-5303	18-5407	18-5369	18-5433	18-5495-2 ❾	
					18-5277 ☎					18-5309-1 ✇	18-8803-2
888 (FORD)	302/V-8	❶	1971-1977	3108723 - 4887829	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5495-2 ❾	
					18-5271 ☎					18-5309-1 ✇	18-8803-2
190 (GM 283)	283/V-8	❺	1963-1964	1564539 - 1730903	18-5252	18-5310	18-5417	18-5384	18-5438	18-5498-1 ❶	
										18-5494-2 ❾	
										18-5313-1 ✇	
198 MIE	305/V-8	❶	1977	4776402 - 4931099		18-5314	18-5404-1		18-5433		
200 (5.0L)	305/V-8	❻	1985-1995	6899058 - F600999			18-5431	18-5395	18-5438		
228	305/V-8	❶	1977-1982	4765100 - 6218461		18-5314	18-5401-1		18-5433		
228	305/V-8	❻	1982-1984	6218462 - 6899268			18-5431	18-5395	18-5438		
228 MIE	305/V-8	❶	1977-1980	4765100 - 5907057		18-5314	18-5401-1		18-5433		
228 MCM & MIE	305/V-8		1977-1984	4765100 - 6218461	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433		18-8803-2
					18-5271 ☎					18-5498-1 ❶	
228	305/V-8		1985-1986	6218462 - 6899268	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
230, 5.0L/LX MIE	305/V-8		1981-1995	5907058 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
198, 898 MCM &	305/V-8		1977-1982	4776402 - 6218461	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271 ☎					18-5498-1 ❶	
230	305/V-8	❻	1985-1987	6899269 - MB773739			18-5431	18-5395	18-5438		

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
❿ Delco EST
✣ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
230 MIE	305/V-8	❿	1981-1987	5907058 - B788151			18-5431	18-5395	18-5438		
5.0L (GEN +)	305/V-8	♠	1998-2010	L015751 & UP			18-5431	18-5395	18-5438		
5.0L EFI (Gen+)	305/V-8	☞	1998	L012052 - L331630	18-5281		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8836-1
										18-5498-1 ❶	
5.0L EFI (GEN +)	305/V-8	☞	1998	L331651 - L339999					18-5442		
5.0L EFI (GEN +)	305/V-8	☞	1999	L331631 - L331650			18-5431		18-5438		
5.0L MPI	305/V-8	☞	2002-2010	M300000 & UP							18-8828-1
5.0L MIE	305/V-8	❿	1988	B788152 - C396832			18-5431	18-5395	18-5438		
5.0LX	305/V-8	❿	1988-1995	B773740 - F600999			18-5431	18-5395			
898	305/V-8	❶	1977-1982	4762210 - 621461		18-5314	18-5404-1		18-5433		
898	305/V-8	❿	1983-1984	6218462 - 6899057			18-5431	18-5395	18-5438		
350MAG MPI	V8		1998-2001	L302200 & UP	18-5273		18-5431	18-5395	18-5438	18-5494-2	
(Gen+) &										18-5498-1	
MIE(Gen+)											
350 MAG MPI	V8		2001-2004	M300000 & UP	18-5247		18-5245	18-5244	18-5465	18-5351	
350 MAG MPI					18-5247		18-5245	18-5244			
HORIZON											
350 MAG	V8		1999-2001	L304700 & UP	18-5273		18-5431	18-5395	18-5438	18-5494-2	
HORIZON MIE										18-5498-1	
350 MAG HORIZON	V8		2001-2004	M300000 & Up	18-5247		18-5245	18-5244	18-5465	18-5351	
MIE											
350MAG MPI	V8		1999-2001	L304600 & up	18-5273		18-5431	18-5395	18-5438	18-5494-2	
SKI(Gen+)										18-5498-1	
350MAG SKI	V8		1991-1996	D505450 - K040399	18-5273		18-5431	18-5395	18-5438	18-5494-2	
										18-5498-1	
350MAG SKI	V8		1991-1996	D505450 - K040399	18-5273		18-5431	18-5395	18-5438	18-5494-2	
										18-5498-1	
350MAG SKI	V8		1991-1997	D505450 - K999999	18-5273		18-5431	18-5395	18-5438	18-5494-2	
										18-5498-1	
225 (GM)	327/V-8	❺	1963-1969	1539620 - 2694014	18-5252 ★	18-5310	18-5417	18-5384	18-5433	18-5494-2 ❾	18-8803-2
					18-5270 ☎					18-5498-1 ❶	
										18-5313-1 ✇	
225 MIE (GM)	327/V-8	♣	1968	2278647 - 2694014	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
250 MCM & MIE	327/V-8	♠	1968-1969	2314301 - 2639854	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
250	350/V-8	❶	1977	4768000 - 4908849	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271					18-5498-1 ❶	
250 MCM & MIE (GM)	350/V-8	❹	1975-1976	3258728 - 4521254		18-5317	18-5420	18-5389	18-5433		
255 MCM (GM)	350/V-8	❶	1976	4498701 - 4767999		18-5314	18-5404-1		18-5433		
255 MIE	350/V-8	❶	1976-1980	4498701 - 5907057		18-5314	18-5404-1				
260	350/V-8	❶	1978-1982	4908850 - 6218461		18-5314	18-5404-1		18-5433		
270 MCM & MIE	350/V-8	♠	1969-1972	2851074 - 3385720	18-5282		18-5420	18-5389	332- 4895A 8	18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
280 TRS	350/V-8	❹	1975	4176250 - 4499390		18-5317	18-5420	18-5389	18-5433		
280 TRS	350/V-8	❶	1976	4499391 - 4770199	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271 ☎					18-5498-1 ❶	
										18-5313-1 ✇	
300	350/V-8	❿	1985-1986	6668677 - B430367			18-5431	18-5395	18-5438		
320 EFI	350/V-8	❿	1987-1989	A543604 - C622418			18-5431	18-5395	18-5438		
350 MAG ALPHA	350/V-8	❿, ♠	1986-1997	A635178 - K999999			18-5431	18-5395	18-5438		
350 MAG ALPHA EFI (GEN +)	350/V-8	☞	1996-1997	F800300 - K999999	18-5281		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8836-1
350 MAG BRAVO MPI	350/V-8	☞	1995-1997	F415189 - K999999				18-5354	18-5443	18-5498-1 ❶	18-8836-1
350 MAG EFI SKI	350/V-8	☞	1994-1997	F215561 - K999999				18-5354	18-5443		18-8832-1

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
❿ Delco EST
✜ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap		Distributor	Spark Plug Wires
350 MAG MPI (GEN +)	350/V-8	☞	1998	L010019 - L325962	18-5281		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8832-1
										18-5498-1 ❶	
350 MAG MPI (GEN +)	350/V-8	☛	1999-2001	L325953 - M999999			18-5431	18-5395	18-5438		
350 MAG MPI	350/V-8	☞	2002-2010	M300000 & UP				18-5244			18-8828-1
350 MAG MPI HORIZON	350/V-8	☞	2002-2007	M300000 - A299999				18-5244			
350 MAG MPI HORIZON MIE	350/V-8	☛	1999-2001	L304700 - M299999			18-5431	18-5395	18-5438		
350 MAG MPI HORIZON MIE	350/V-8	☞	2002-2007	M300000 - A089999				18-5244			
350 MAG MPI MIE (GEN +)	350/V-8	☞	1998	L002008 - L302199	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8832-1
										18-5498-1 ❶	
350 MAG MPI MIE (GEN +)	350/V-8	☛	1998-2001	L302200 - M299999	18-5273		18-5431	18-5395	18-5438		18-8834-1
350 MAG MPI MIE	350/V-8	☞	2002-2007	M300000 - A089999				18-5244			18-8828-1
350 MAG MPI SKI	350/V-8	☞	1995-1998	F350583 - L304599	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8836-1
										18-5498-1 ❶	
350 MAG MPI SKI (GEN +)	350/V-8	☛	1999-2001	L304600 - M2999999			18-5431	18-5395	18-5438		
350 MAG MPI SKI	350/V-8	☞	2002-2007	M300000 - A089999				18-5244			18-8828-1
350 MAG SKI	350/V-8	❻, ♠	1991-1997	D505450 - K999999			18-5431	18-5395	392-805570A 2		
350MAG BRAVO	V8		1995-1998	F415189 - L325952	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8836-1
MPI &(Gen+)										18-5498-1 ❶	
350MAG EFI SKI	V8		1996-1997	F820707 - K999999	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8832-1
&(Gen+)										18-5498-1 ❶	
5.0L Alpha &	V8		1998-2001	L015751 & up	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8821-1
Bravo(Gen+)										18-5498-1 ❶	
5.0L EFI (Gen +)	V8		1999-2001	L331631 & up	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8834-1
										18-5498-1 ❶	
5.0L MCM/MIE MPI,	V8		2001 & up	M300000 & UP	18-5247		18-5245	18-5244	18-5465	18-5351	18-8828-1
198, 898, 5.0L GM	V8		1983-1984	6218462 - 6899057	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8804-1
(305cid)										18-5498-1	
200, 5.0L GM	V8		1985-1995	6218462 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8804-1
(305cid)										18-5498-1	18-8834-1
200, 5.0L GM	V8		1987-1995	B525982 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2	
(305cid)										18-5498-1	
5.7L	350/V-8	❻, ♠	1988-2010	6218462 & UP			18-5431	18-5395			18-8828-1
5.7L EFI	350/V-8	☞	1995-1997	F225560 - K999999				18-5354			18-8828-1
5.7L EFI (GEN +)	350/V-8	☞	1998	L010035 - L325976				18-5354	18-5442		
5.7L EFI (GEN +)	350/V-8	☞	1998	L326000 - L331598				18-5354	18-5442		
5.7L EFI (GEN +)	350/V-8	☞	1998	L336000 - L339999				18-5354	18-5442		
5.7L EFI (GEN +)	350/V-8	☛	1999	L325977 - L325999			18-5431	18-5395	18-5438		
5.7L EFI (GEN +)	350/V-8	☛	1999	L331599 - L331991			18-5431	18-5395	18-5438		
5.7L EFI (GEN +)	350/V-8	☛	1999	L335716 - L335999			18-5431	18-5395	18-5438		
5.7L EFI (GEN +)	350/V-8	☛	1999-2001	L340000 - M299999			18-5431	18-5395	18-5438		
5.7L EFI MIE (GEN +)	350/V-8	☛	1997	K040300 - K999999					18-5442		
5.7L MIE	350/V-8	❻, ♠	1988-2010	B788152 & UP			18-5431	18-5395			
5.7L MPI HORIZON MIE	350/V-8	☞	2008-2010	A090000 & UP				18-5244			18-8821-1
5.7L MPI MIE	350/V-8	☞	2008-2010	A090000 & UP				18-5244			
5.7L MPI SKI	350/V-8	☞	2008-2010	A090000 & UP				18-5244	18-5433		18-8821-1
5.7L SKI	350/V-8	❶	1985-1995	A338553 - F775199	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8802-1
					18-5271 ☎					18-5498-1 ❶	
5.7L SKI	350/V-8	❷	1985-1996	A338553 - F775199	18-5262 ★	18-5303	18-5403	18-5352	18-5433	18-5494-2 ❾	18-8802-1
					18-5275 ☎					18-5498-1 ❶	
5.7L SKI	350/V-8	❻, ♠	1987-2010	B514627 & UP			18-5431	18-5395			
5.7LX	350/V-8	♠	1995-1997	F601000 - K999999			18-5431	18-5395	18-5438		
5.7LX BRAVO EFI (GEN +)	350/V-8	☞	1996-1997	F800300 - K999999				18-5354			
5.7LX EFI	350/V-8	☞	1996-1997	F752400 - K999999	18-5281		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8836-1
										18-5498-1 ❶	

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
⓫ Delco EST
✤ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
5.7L MIE & SKI	V8		1998 & up	L002003 & up	18-5273 ★		18-5431	18-5395	18-5438		18-8830-1
5.7L EFI & (Gen+)	V8		1995-1998	F225560-L339999	18-5281 ☎		18-5405	18-5354	18-5442	18-5494-2 ❾	18-8836-1
										18-5498-1 ❶	
5.7L EFI & (Gen+)	V8		1999-2001	L325977 & UP	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8834-1
										18-5498-1 ❶	
5.7L SKI	V8		1987-1997	B514627 - K999999	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8821-1
										18-5498-1 ❶	
5.7L SKI	V8		1987-1995	B514627 - F775199	18-5273		18-5431	18-5395	18-5433	18-5494-2 ❾	18-8821-1
										18-5498-1 ❶	
5.7L SKI	V8		1998-2001	L002005 & up	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8821-1
										18-5498-1 ❶	
260, 350MAG	V8		1987-1995	B525982 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8804-1
5.7L SKI/ ALPHA/										18-5498-1	
BRAVO(350cid)											
260, 350MAG,	V8		1987-1995	B525982 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8821-1
5.7L ALPHA/										18-5498-1	
BRAVO(350cid)											
350MAG, 5.7L/	V8		1994-2001	F353525 & UP	18-5273		18-5431	18-5395	18-5438	18-5494-2	18-8821-1
LX ALPHA &										18-5498-1	
BLACK SCORPION SKI (GEN+)	350/V-8	☞	1996-2003	F800000 - M391599				18-5354	18-5443		18-8832-1
BLACK SCORPION SKI (GEN+)	350/V-8	☛	2003-2007	M391600 - W698432				18-5395			
SCORPION 350	350/V-8	☛	2008-2010	W698433 & UP				18-5395			
BLACK SCORPION	V8		1996	F800000 - K040000	18-5281		18-5405	18-5354	18-5443	18-5494-2	18-8832-1
SKI(Gen+) (350cid)										18-5498-1	
BLACK SCORPION	V8		1997-1998	K040001 - L005600	18-5281		18-5405	18-5354	18-5443	18-5494-2	18-8824-1
SKI(Gen+) (350cid)										18-5498-1	
BLACK SCORPION	V8		1998-2002	L005601 - M391599	18-5281		18-5405	18-5354	18-5443	18-5494-2	18-8822-1
SKI(Gen+) (350cid)										18-5498-1	
233 MCM & MIE (FORD)	351/V-8	❽	1975-1977	4173000 - 4902304	18-5260 ★	18-5303	18-5409	18-5352	18-5433	18-5489-2 ❾	18-8803-2
					18-5275 ☎					18-5312-1 ✇	
233 MCM & MIE (FORD)	351/V-8	♥	1975-1977	4173000 - 4902304	18-5258 ★	18-5303	18-5407	18-5369	18-5433	18-5489-2 ❾	18-8803-2
					18-5277 ☎					18-5312-1 ✇	
233 MCM & MIE (FORD)	351/V-8	❼	1975-1977	4173000 - 4902304	18-5254	18-5317	18-5420	18-5389	18-5433	18-5489-2 ❾	18-8803-2
										18-5312-1 ✇	
255 MCM & MIE	351/V-8		1973-1974	3385721 - 4166999	18-5254	18-5317	18-5420	18-5389	18-5433	18-5489-2	18-8803-2
										18-5312-1	
255 MCM & MIE	351/V-8		1973-1974	3385721 - 4166999	18-5251	18-5314	18-5404-1	18-5376	18-5433	18-5489-2	18-8803-2
					18-5271					18-5312-1	
255 MIE & MCM (FORD)	351/V-8	❶	1973-1980	3258728 - 5907057		18-5314	18-5404-1		18-5433		
255 MIE & MCM (FORD)	351/V-8	❽	1973-1980	3258728 - 5907057			18-5420	18-5389	18-5433		
255, 260MCM &	V8		1975-1982	3258728 - 6218461	18-5251	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
MIE(350cid)					18-5271					18-5498-1 ❶	
										18-5313-1 ✇	
255MCM & MIE	V8		1975-1980	4498701 - 5907057	18-5254	18-5317	18-5420	18-5389	18-5433	18-5494-2 ❾	18-8803-2
(350cid)										18-5498-1 ❶	
										18-5313-1 ✇	
260,350MAG,	V8		1982-1994	6218462 - F600999	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
										18-5313-1 ✇	
300, 320EFI	350/V-8		1985-1989	A543604 - C622418	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
377 MAG	377/V-8	☞	2008-2010	A300000 & UP				18-5244			
377 SCORPION MCM	377/V-8	☞	1999-2005	L416146 - M907201	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	
										18-5498-1 ❶	

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
❿ Delco EST
✜ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
377 SCORPION SKI	377/V-8		1997-1998	K000656 - L00314	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	
										18-5498-1 ❶	
MX 6.2L MPI	377/V-8	☛	2000-2001	L680003 - M299999	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8834-1
										18-5498-1 ❶	
MX 6.2L MPI (377CID)	377/V-8	☞	2002-2007	M300000 - A299999	18-5247		18-5245	18-5244			18-8828-1
MX 6.2L MPI	377/V-8		2001-2004	M300000 & UP	18-5247		18-5245	18-5244	18-5465	18-5351	18-8828-1
MX 6.2L MPI HORIZON	377/V-8	☞	2002-2007	M300000 - A299999	18-5247		18-5245	18-5244	18-5465	18-5351	18-8828-1
MX 6.2L MPI HORIZON MIE	377/V-8	☞	2002-2010	M300000 & UP	18-5247		18-5245	18-5244	18-5465	18-5351	18-8828-1
MX 6.2L MPI MIE	377/V-8	☛	2000-2001	L670000 - M299999			18-5431	18-5395	18-5438		
MX 6.2L MPI MIE	377/V-8	☞	2002-2010	M300000 - & UP				18-5244			18-8828-1
MX 6.2L MPI SKI	377/V-8	☞	2002-2007	M317000 - A089999	18-5247		18-5245	18-5244			18-8828-1
MX 6.2L BLACK SCORPION SKI	377/V-8	☞	2001-2003	F800000 - M391599				18-5354			N/A
MX 6.2L BLACK SCORPION SKI	377/V-8	☛	2003-2007	M391600 - W698432				18-5395			
SCORPION 377	377/V-8	☛	2008-2010	W698433 & UP				18-5395			
325 MCM & MIE	427/V-8	♠	1969-1974	2278747 & UP	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
330 MCM & MIE	454/V-8	❶	1977-1981	4623115-6083144	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271 ☎					18-5498-1 ❶	
										18-5313-1 ❿	
330 MCM & MIE	454/V-8	♠	1977-1981	4623115-6083144	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
										18-5313-1 ✇	
330	454/V-8	❻	1982-1987	6083145 - B816540			18-5431	18-5395	18-5438		
330, 340, 7.4L	454/V-8		1981-1992	5889914 - D715493	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
MCM & MIE(454cid)										18-5498-1 ❶	
340 MIE	454/V-8	❻	1981-1987	5889914 - B788365			18-5431	18-5395	18-5438		
350 MIE	454/V-8	♠	1974-1976	3780450 - 4623109	18-5282		18-5420	18-5389		18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
370 TRS	454/V-8	❶	1978-1985	4179554 - 6721527	18-5251 ★	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❾	18-8803-2
					18-5271 ☎					18-5498-1 ❶	
										18-5313-1 ✇	
370 TRS	454/V-8	❺	1978-1985	4883520 - 6721527	18-5254	18-5317	18-5420	18-5389	18-5433	18-5494-2 ❾	18-8803-2
										18-5498-1 ❶	
										18-5313-1 ✇	
370 TRS	454/V-8	❻	1985-1987	6721528 - B714586	18-5273		18-5431	18-5395	18-5433	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
400 TRS	454/V-8	❶	1980-1986	5668232 - B457644		18-5314	18-5404-1		18-5433		
400 TRS	454/V-8	❺	1980-1986	5668232 - B457644		18-5317		18-5389	18-5433		
420	454/V-8	❻	1987-1989	A398941 - B622418	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8837-1
										18-5498-1 ❶	
425	454/V-8	❻	1990-1993	B622419 - D937011			18-5431	18-5395	18-5438		18-1837-1
440 TRS	454/V-8	❶	1983-1986	6181070 - B485220		18-5314	18-5404-1		18-5433		
450	454/V-8	❻	1995-1996	F347100 - F347277	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	
										18-5498-1 ❶	
454 MAG ALPHA	454/V-8	❻	1986-1997	A631894 - B785148	18-5273		18-5431	18-5395	18-5438	18-5494-2 ❾	18-8804-1
										18-5498-1 ❶	
454 MAG BRAVO	454/V-8	❻, ♠	1988-1997	B721206 - K999999			18-5431	18-5395	18-5438		
454 MAG EFI	454/V-8	☞	1994-1996	F115700 - F802349				18-5354	18-5443		18-8832-1
454 MAG MPI	454/V-8	☞	1996-1998	F802350 - L085009				18-5354	18-5443		18-8832-1
454 MAG MPI	454/V-8	☞	1998-2001	L085010 - M024999				18-5354	18-5443		18-8832-1
454 MAG MPI HORIZON MIE	454/V-8	☞	1998-2001	L002200 - L674000	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	
										18-5498-1 ❶	
454-EFI,MAG MPI	454/V-8		1994-2001	F115700 & UP	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❾	18-8832-1
HORIZON MIE										18-5498-1 ❶	

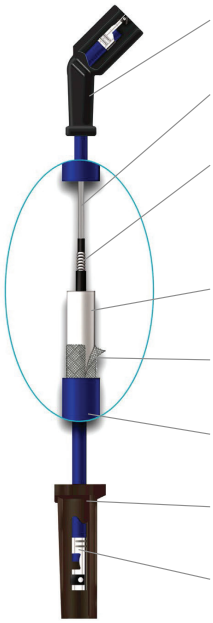
❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
❿ Delco EST
✣ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

MODEL	Cyl.	Ignition Type	Year	Serial #	Tune-Up Kit	Contact Set	Rotor	Dist. Cap	Coil	Distributor	Spark Plug Wires
454 MAG MPI	454/V-8		1999-2001	L086001 - L674000	18-5281		18-5405	18-5354	18-5443	18-5494-2 ❷	18-8832-1
HORIZON MIE										18-5498-1 ❶	
454 MAG MPI SKI	454/V-8	☞	1995-1997	F215800 - K999999				18-5354	18-5443		18-8832-1
525 SC	454/V-8	❾, ♠	1991-1999	D456000 - L415623			18-5431	18-5395			
7.4L BRAVO	454/V-8	❾, ♠	1988-1997	B771113 - K999999			18-5431	18-5395			
7.4L MIE	454/V-8	❾, ♠	1988-1997	B788366 - K999999			18-5431	18-5395			
7.4L MPI (L29)	454/V-8	☞	1998-2001	L010003 - M024330				18-5354	18-5443		18-8832-1
7.4L MPI MIE	454/V-8	☞	1995-1997	F563052 - K999999				18-5354	18-5443		18-8832-1
7.4L MPI MIE (L29)	454/V-8	☞	1998-2001	L002006 - L674613				18-5354	18-5443		18-8832-1
7.4L TBI MIE	454/V-8	☞	1996-1997	F874815 - K999999				18-5354			N/A
7.4LX BRAVO EFI	454/V-8	☞	1996-1997	F820000 - K999999				18-5354	18-5443		18-8832-1
7.4LX BRAVO MPI	454/V-8	☞	1996-1997	F602010 - K999999				18-5354	18-5443		18-8832-1
390	482/V-8	♠	1969-197070	2781129 - 2825059	18-5282		18-5420	18-5389			18-8803-2
460 TRS	482/V-8	❶	1983-198686	6180970 - 6181046	18-5251	18-5314	18-5404-1	18-5376	18-5433	18-5494-2 ❷	18-8803-2
										18-5498-1 ❶	
										18-5313-1 ✇	
460 TRS	482/V-8	❺	1983-1986	6180970 - 6181046	18-5254	18-5317	18-5420	18-5389	18-5433	18-5494-2 ❷	18-8803-2
										18-5498-1 ❶	
										18-5313-1 ✇	
465	V8		1992-1994	D763732 - F213244	18-5273		18-5431	18-5395	18-5438		18-8837-1
496 / 8.1L	V8		2000 & Up	M025000 & UP			N/A				18-8838-1
500	502/V-8	❾, ♠	1994-1999	F213293 - L601036	18-5273		18-5431	18-5395	18-5438		18-8837-1
500 EFI	502/V-8	☞	1998-2005	L001477 - M907127				18-5354	18-5443		
502 MAG	502/V-8	❾	1990-1993	C878221 - F114528	18-5273		18-5431	18-5395	18-5438		18-8804-1
502 MAG EFI	502/V-8	☞	1993-1996	D840650 - F802599				18-5354	18-5443		18-8832-1
502 MAG MPI	502/V-8	☞	1996-1998	F802600 - L085000				18-5354	18-5443		18-8832-1
500(Gen+)	502/V-8		1999	L414639 - L601036	18-5273		18-5431	18-5395	18-5438		18-8837-1
500GM EFI	502/V-8		1998-2000	0L001477 & up	18-5281		18-5405	18-5354	18-5443		
502 MAG MPI	502/V-8		1993-1998	D840650 - L085000	18-5281		18-5405	18-5354	18-5443		18-8832-1
502GM MAG	502/V-8		1998-2001	L085001 & up	18-5281		18-5405	18-5354	18-5443		18-8832-1
8.2L GM MPI MIE	502/V-8		1996-2001	F819620 & up	18-5281		18-5405	18-5354	18-5443		18-8832-1
8.2L GM MPI MIE	502/V-8		1990-1996	C878221 - F819619	18-5273		18-5431	18-5395	18-5438		18-8804-1
525 SC	502/V-8		1991-1995	0D456000-0F877734	18-5273		18-5431	18-5395	18-5438		18-8804-1
525 SC	502/V-8		1996-1999	0K000012 & up	18-5273		18-5431	18-5395	18-5438		18-8837-1
575 SCi	502/V-8	☞	2000-2005	L306696 - M950526				18-5354	18-5443		
575 SCi	502/V-8		2000-2005	L306696 & UP	18-5281		18-5405	18-5354	18-5443		
600 SC	502/V-8	❾, ♠	1991-2000	D456489 - L301186			18-5431	18-5395	18-5438		
600 SC	502/V-8		1991-1993	D456489 - D763875	18-5273		18-5431	18-5395	18-5438		18-8837-1
600 SC	502/V-8		1993-2001	D763876 & UP	18-5273		18-5431	18-5395	18-5438		18-8837-1
8.2L MIE	502/V-8	❾, ♠	1990-1996	C878221 - F819619			13524T 1	18-5395	18-5438		
8.2L MPI MIE	502/V-8	☞	1996-1998	F819620 - L086012				18-5354	18-5443		
8.2L MPI MIE	502/V-8	☞	1998-2001	L086013 - L674200				18-5354	18-5443		
500 BULLDOG	540/V-8	❾, ♠	1990-2001	C577003 - M050281	18-5273		18-5431	18-5395	18-5438		18-8837-1
575	540/V-8	❾	1986-1992	A677429 - D763716			18-5431	18-5395	18-5438		
800 SC	572/V-8	❾, ♠	1993-1998	D763836 & UP	18-5273		18-5431	18-5395	18-5438		18-8837-1

❶ Mallory Ignition
❷ Prestolite
❸ Autolite
❹ Mercury Ignition
❺ Holley
❻ Thunderbolt IV
❼ With screw down cap
❽ Delco
❾ Electronic dist. (std rotation) excluding Thunderbolt ignition
❿ Delco EST
✜ Delco digital system
★ With out dist cap
☎ With dist cap
☛ Mercury HEI
☞ Delco HEI
♠ Thunderbolt V
♥ Prestolite with clip down dist cap
✇ Contact controlled dist. (Std. Rotation) excl. Thunderbolt ign.

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

MERCRUISER MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
110	4	Delco	1963	1966	1537370	2044033	18-8800-1
120	4	Delco	1964	1986	1666601	0B531853	18-8800-1
2.5L	4	Delco	1987	1989	0B531854	0C853255	18-8800-1
140	4	Delco	1968	1986	2508261	0B450800	18-8800-1
3.0L	4	Delco	1987	1989	0B450801	0C856558	18-8800-1
3.0L, LX	4	Prestolite	1990	1991	0C856559	0D504541	18-8800-1
3.0L, LX	4	Delco Digital	1990	1991	0C856559	0D504541	18-8811-1
3.0L	4	Delco EST	1991	& Up	0D504542	& Up	18-8833-1
3.0LX	4	Delco EST	1991	1997	0D504542	0K999999	18-8833-1
3.0L MPI	4	Delco EST	2012	& Up	1A072812	& Up	18-8833-1
165	4	Delco	1987	1987	0B434940	0B774251	18-8808-2
170	4	Delco	1985	1986	6916779	0B434940	18-8808-2
180	4	Prestolite	1987	1987	0B436391	0B775248	18-8800-1
190	4	Delco	1985	1986	6916779	0B436390	18-8808-2
3.7L	4	Delco	1988	1989	0B774252	& Up	18-8808-2
3.7LX	4	Delco	1988	1989	0B775249	& Up	18-8808-2
3.7LX	4	Prestolite	1988	1989	0B775249	& Up	18-8800-1
470	4	Delco	1976	1984	4208370	6916778	18-8808-2
485	4	Delco	1980	1982	5685394	6218036	18-8808-2
488	4	Delco	1981	1984	6170297	6916778	18-8808-2
140	L6	Delco	1963	1963	1538930	1725960	18-8809-1
150	L6	Delco	1964	1966	1666495	2048046	18-8809-1
160	L6	Delco	1967	1969	2048022	2770031	18-8809-1
165	L6	Delco	1970	1981	2770032	5813433	18-8809-1
200	L6	Delco	1969	1969	2453769	2712072	18-8809-1
185	6	Prestolite	1983	1984	6330183	6919655	18-8801-1
175	6	Thunderbolt IV	1987	1987	0B527955	0B773242	18-8810-1

APPLICATION CONTINUED ON NEXT PAGE

MERCRUISER MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
185	6	Thunderbolt IV	1985	1987	6919656	0B527954	18-8810-1
205	6	Thunderbolt IV	1985	1987	0A331445	0B775129	18-8810-1
262 Mag	6	Delco EST	1996	1997	0F803800	0K999999	18-8835-1
4.3L	6	Thunderbolt IV	1988	1996	0B773243	0F802999	18-8810-1
4.3L Alpha	6	Thunderbolt V	1998	& Up	0L010044	& Up	18-8810-1
4.3L Bravo	6	Thunderbolt V	1998	& Up	0L010044	& Up	18-8810-1
4.3L EFI	6	Delco EST	1998	1998	0L012009	0L359999	18-8835-1
4.3L EFI	6	Thunderbolt V	1999	2004	0L360000	&Up	18-8810-1
4.3L MPI	6	Delco HVS	2001	& Up	0M300000	& Up	18-8829-1
4.3LH Alpha	6	Thunderbolt V	1998	2004	0L010044	& Up	18-8810-1
4.3LH Bravo	6	Thunderbolt V	1998	2004	0L010044	& Up	18-8810-1
4.3LX, LXH	6	Thunderbolt IV	1988	1997	0B775130	0K999999	18-8810-1
215 MCM & MIE (Ford)	8	Autolite/Mallory	1970	1972	2781153	3563181	18-8803-2
225 MCM & MIE (Ford)	8	Autolite/Mallory/Mercury	1973	1974	3385721	4166999	18-8803-2
888 (Ford)	8	Autolite/Mallory	1971	1977	3108723	4887829	18-8803-2
190 (GM)	8	Delco	1963	1964	1564539	1730903	18-8803-2
198 MIE	8	Mallory	1977	1977	4776402	4931099	18-8803-2
200	8	Thunderbolt IV	1985	1987	6899058	8774444	18-8821-1
228	8	Mallory	1977	1982	4765100	6218461	18-8803-2
228	8	Thunderbolt IV	1983	1984	6218462	6899268	18-8821-1
228 MIE	8	Mallory	1977	1980	4765100	5907057	18-8803-2
230	8	Thunderbolt IV	1985	1987	6899269	0B773739	18-8821-1
230 MIE (LH)	8	Thunderbolt IV	1981	1987	5907058	0B788151	18-8821-1
230 MIE (RH)	8	Thunderbolt IV	1981	1987	5907058	0B788151	18-8821-1
5.0L	8	Thunderbolt IV	1988	1995	0B774445	0F600999	18-8821-1
5.0L Alpha	8	Thunderbolt V	1998	& Up	0L015751	& Up	18-8821-1
5.0L Bravo	8	Thunderbolt V	1998	& Up	0L015751	& Up	18-8821-1
5.0L EFI	8	Delco EST	1998	1998	0L012052	0L339999	18-8822-1
5.0L MIE (LH)	8	Thunderbolt IV	1988	1988	0B788152	0C396832	18-8821-1
5.0L MIE (RH)	8	Thunderbolt IV	1988	1988	0B788152	0C396832	18-8821-1
5.0L MPI Alpha	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
5.0LX	8	Thunderbolt IV	1988	1995	0B773740	0F600999	18-8821-1
898	8	Mallory	1977	1982	4762210	6218461	18-8803-2
898	8	Thunderbolt IV	1983	1984	6218462	6899057	18-8821-1
225 (GM)	8	Delco	1963	1969	1539620	2694014	18-8803-2
225 MIE (GM)	8	Thunderbolt	1968	1968	2278647	2694014	18-8803-2
250 MCM & MIE	8	Thunderbolt	1968	1969	2314301	2639854	18-8803-2
250	8	Mallory	1977	1977	4768000	4908849	18-8803-2
255 MCM & MIE	8	Mallory	1975	1976	3258728	4501254	18-8803-2
255 MCM & MIE	8	Mercury	1976	1976	4498701	4767999	18-8803-2
255 MIE	8	Mercury	1977	1980	4768000	5907057	18-8803-2
260	8	Mallory	1978	1982	4908850	6218461	18-8803-2
260	8	Thunderbolt IV	1982	1987	6218462	0B773304	18-8821-1
260 MIE (LH)	8	Thunderbolt IV	1981	1986	5907058	0B788151	18-8821-1
260 MIE (RH)	8	Thunderbolt IV	1981	1986	5907058	0B788151	18-8821-1
270 MCM & MIE	8	Thunderbolt	1969	1972	2851074	3385720	18-8803-2
280 TRS	8	Mercury/Mallory	1975	1975	4176250	4499390	18-8803-2
300	8	Thunderbolt IV	1985	1986	6668677	0B430367	18-8821-1
320 EFI	8	Thunderbolt IV	1987	1989	0A543604	0C622418	18-8821-1
350 Mag Alpha	8	Thunderbolt IV	1986	1994	0A635178	0F353690	18-8821-1
350 Mag Alpha	8	Thunderbolt V	1995	1997	0F353691	0K999999	18-8821-1
350 Mag Alpha EFI	8	Delco EST	1996	1997	0F800300	0K999999	18-8822-1

APPLICATION CONTINUED ON NEXT PAGE

MERCRUISER MARINE IGNITION WIRES APPLICATION							
Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
350 Mag Bravo MPI	8	Delco EST	1995	1996	0F415189	0K999999	18-8822-1
350 Mag EFI Ski	8	Delco EST	1994	1997	0F215561	0K999999	18-8822-1
350 Mag MPI	8	Delco EST	1998	1998	0L010019	0L325952	18-8822-1
350 Mag MPI Alpha	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI Bravo	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI Horizon	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI Horizon MIE	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI MIE	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
350 Mag MPI Ski	8	Thunderbolt IV	1991	1996	0D505450	0K40399	18-8821-1
350 Mag MPI Ski	8	Thunderbolt V	1991	1997	0D505450	0K999999	18-8821-1
5.7L Alpha	8	Thunderbolt IV	1988	1995	0B773305	0F600999	18-8821-1
5.7L Alpha	8	Thunderbolt V	1996	1997	0F601000	& Up	18-8821-1
5.7L Bravo	8	Thunderbolt IV	1988	1993	0B773305	0F353524	18-8821-1
5.7L Bravo	8	Thunderbolt V	1994	& Up	0F353525	& Up	18-8821-1
5.7L EFI	8	Delco EST	1995	1998	0F225560	0L339999	18-8822-1
5.7L EFI MIE	8	Delco EST	1997	1997	0K040300	0K999999	18-8822-1
5.7L MIE	8	Thunderbolt IV	1988	1995	0B788152	0F746099	18-8821-1
5.7L MIE	8	Thunderbolt V	1996	1997	0F622100	0K999999	18-8821-1
5.7L MIE	8	Thunderbolt V	1998	& Up	0L002003	& Up	18-8821-1
5.7L Ski	8	Mallory/Prestolite	1985	1995	0A338553	0F775199	18-8802-1
5.7L Ski	8	Thunderbolt IV	1987	1995	0B514627	0F775199	18-8821-1
5.7L Ski	8	Thunderbolt V	1996	1997	0F775200	0K999999	18-8821-1
5.7L Ski	8	Thunderbolt V	1998	& Up	0L002005	& Up	18-8821-1
5.7LX Alpha & Bravo	8	Thunderbolt V	1996	1997	0F601000	0K999999	18-8821-1
5.7LX Bravo & EFI	8	Delco EST	1996	1997	0F752400	0K999999	18-8822-1
233 MCM & MIE (Ford)	8	Mercury/Prestolite	1975	1977	4173000	4902304	18-8803-2
255 MCM & MIE (Ford)	8	Mercury/Mallory	1973	1980	3258728	5907057	18-8803-2
MX 6.2L MPI	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
MX 6.2L MPI Horizon	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
MX 6.2L MPI Horizon MIE	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
MX 6.2L MPI MIE	8	Delco HVS	2001	& Up	0M300000	& Up	18-8828-1
377 MAG MPI BRAVO	8	Delco HVS	ALL	ALL	1A300000	& Up	18-8828-1
325 MCM & MIE	8	Thunderbolt	1969	1974	2278747	& Up	18-8803-2
325 MCM & MIE	8	Mallory	1969	1972	2278747	& Up	18-8803-2
390	8	Mallory	1968	1970	ALL		18-8803-2
330	8	Mallory	1977	1981	4623115	6083144	18-8803-2
330	8	Thunderbolt	1977	1981	4623115	6083144	18-8803-2
330	8	Thunderbolt IV	1982	1987	6083145	0B816540	18-8821-1
340 MIE	8	Thunderbolt IV	1981	1987	5889914	0B788365	18-8821-1
350 MIE	8	Thunderbolt	1974	1976	3780450	4623109	18-8803-2
370 TRS	8	Mallory/Holley	1978	1985	4179554	6721527	18-8803-2
370 TRS	8	Thunderbolt IV	1985	1987	6721528	0B714586	18-8821-1
400 TRS	8	Mallory/Holley	1980	1986	5668232	0B457644	18-8803-2
440 TRS	8	Mallory/Holley	1983	1986	6181070	0B485220	18-8803-2
450	8	Thunderbolt IV	1995	1996	0F347100	0F347277	18-8821-1
454 Mag Alpha	8	Thunderbolt IV	1986	1988	0A631894	0B785148	18-8821-1
454 Mag Bravo	8	Thunderbolt IV	1988	1997	0B721206	0K999999	18-8821-1
454 Mag EFI	8	Delco EST	1994	1996	0F115700	0F802349	18-8822-1
454 Mag MPI	8	Delco EST	1996	2001	0F802350	M024999	18-8822-1
454 Mag MPI Horizon MIE	8	Delco EST	1999	2001	0L002200	0L674000	18-8822-1

APPLICATION CONTINUED ON NEXT PAGE

MERCRUISER MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year Stop	Serial # Start	Serial # End	Plug Wire Set
454 Mag MPI Ski	8	Delco EST	1995	1997	0F215800	0K999999	18-8822-1
7.4L Bravo I, II, III	8	Thunderbolt IV	1988	1997	0B771113	0K999999	18-8821-1
7.4L Bravo III	8	Thunderbolt V	1992	1997	603118	0K999999	18-8821-1
7.4L EFI MIE	8	Thunderbolt IV	1988	1996	0B788366	0F820141	18-8821-1
7.4L MIE	8	Thunderbolt IV	1988	1996	0B788366	0F820141	18-8821-1
7.4L MIE	8	Thunderbolt V	1992	1997	0D715494	0K999999	18-8821-1
7.4L MPI (L29)	8	Delco EST	1998	2001	0L010003	0M024330	18-8822-1
7.4L MPI MIE	8	Delco EST	1995	2001	0F563052	0M025999	18-8822-1
7.4LX Bravo EFI & MPI	8	Delco EST	1996	1997	0F602010	0K999999	18-8822-1
390	8	Thunderbolt	1969	1970	2781129	2825059	18-8803-2
460 TRS	8	Mallory/Holley	1983	1986	6180970	6181046	18-8803-2
460 Cyclone	8	ALL	1983	1985	ALL		18-8803-2
496 Mag & Mag HO	8	Delco (coil over plug)	2000	& Up	0M025000	& Up	18-8838-1
8.1 MIE & HO MIE	8	Delco (coil over plug)	2000	& Up	0M025000	& Up	18-8838-1
502 Mag Bravo	8	Thunderbolt IV	1990	1993	0G878221	0F114528	18-8821-1
502 Mag EFI	8	Delco EST	1993	1996	0B40650	0F802599	18-8822-1
502 Mag MPI	8	Delco EST	1996	2001	0F802600	0M024999	18-8822-1
525 SC	8	Thunderbolt IV	1991	1995	0D456000	0F877734	18-8821-1
8.2L MIE	8	Thunderbolt IV	1990	1996	0C878221	0F819619	18-8821-1
8.2L MPI MIE	8	Delco EST	1996	2001	0F819620	0L674200	18-8822-1

18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26, 84-93475A26, 84-93212A1, 84-90816A26
Kit includes 25 ft. roll of 7 MM hypalon ignition wire with a metallic core and a large assortment of three different end fittings.

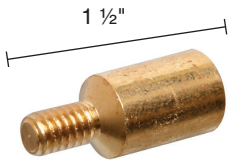
18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

BATTERY CABLES

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2'	red	4	BC88563	6'	red	2
BC88533	2'	black	4	BC88573	6'	black	2
BC88543	4'	red	2	BC88583	8'	red	1
BC88553	4'	black	2	BC88593	8'	black	1

Gauge cable with soldered lug terminals on each end to accept a 3/8" stud

PKG. OF 10

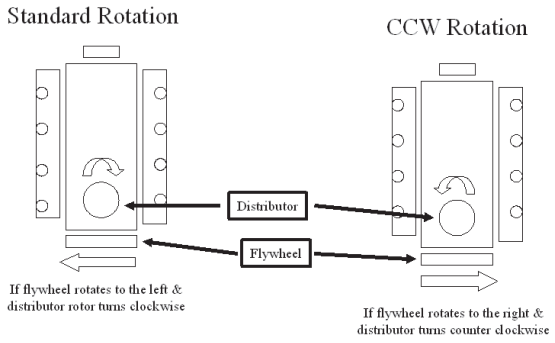


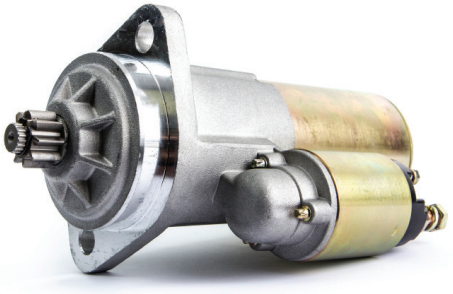
18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: 20121, 8M0084600

PKG. OF 10

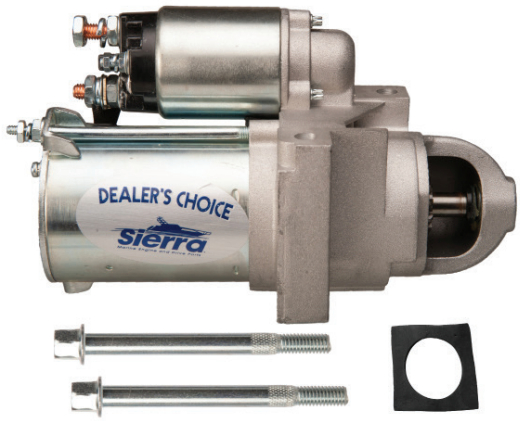
18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector

18-5752
UNIVERSAL SPARK PLUG BOOT
8mm





18-5603
STARTER
Replaces: 50-808011A4
Noseless:CCW Top mount rear entry starter for standard rotation GM & Ford engines. Can be used in place of 18-5908.



18-6275
STARTER
Replaces:
50-807904A1, 50-863007A1, 50-864340A2, 50-806964A4, 50-806964A3, 50-806964A2, 50-812604A2, 50-812428A3, 50-812428A3, 50-12177A2, 50-12121A2, 50-822330A2, 814472, 50-99418A2, 50-77328A3, 50-77328A1

- Permanent Magnet Gear Reduction Starter
- Inboard
- 2 Long Bolt Offset Pattern
- CW Rotation • SAE J1171
- Use w/ Late Model 3.0L Engines with 14" Flywheel

Fits: Volvo Penta, Mercruiser, Marine Power
Uses Solenoid **18-5811**

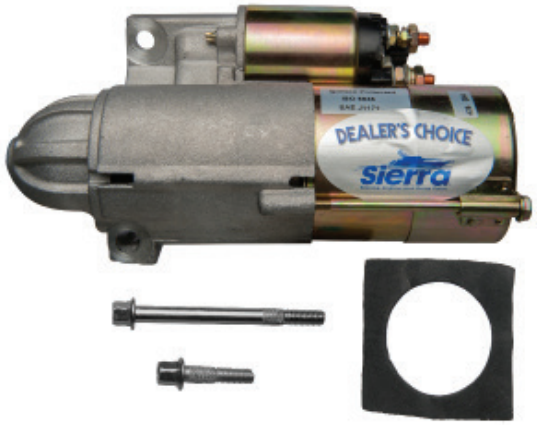
18-5923
STARTER
PMGR Replacement for 18-5903;
302CID, 351CID Ford Engines

18-5911
STARTER
(Heavy-Duty) (No Core) (Clockwise) (9 tooth) For GM engines, bottom mount straight across bolt pattern. Standard rotation.
Replaces: 50-76965A4, 50-99417A2, 50-99419A3, 50-17251A3
Replacement Solenoid: 18-5837
SAEJ1171

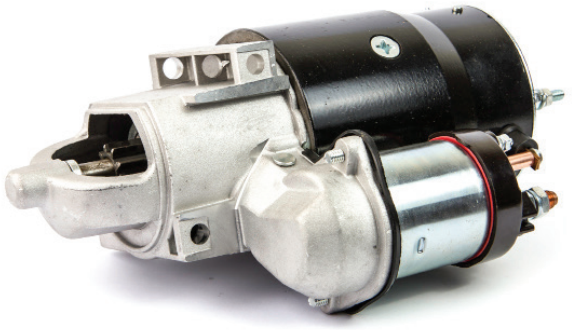
18-5907
STARTER
(Heavy-Duty) (No Core) (Clockwise) (9 tooth) Top mount rear entry starter for opposite rotation GM & Ford engines. Will also replace bottom mount standard rotation. Will not replace non-starter mounted solenoids.
Mercruiser built 4 cyl. 165/170/180/190/470/485/488
Replaces: 50-72550A2,50-79604A3, 50-97499A2, 50-97499R4, 50-72550R2, 50-97499R3
Replacement Solenoid: **18-5837**
SAEJ1171

APPLICATION BEGINS ON PAGE 704

18-5913
STARTER
(Clockwise)
Delco permanent magnet gear reduction 2 bolt starter
12V - 11 Tooth - Offset Bolt Pattern
For: Late model GM - 14" Flywheel
Replaces: 50-812428A3, 50-812604A2, 50-822330A2, 50-864340A2
Includes 18-8402 (2) bolts
SAEJ1171
For: 4.3L (1996 & UP); 5.0 & 5.7L (1998 & UP)



18-5919
STARTER
Permanent magnet I/O starter, 11 Tooth
Replaces: 50-806963A4, 50-806965A2, 50-806965A4
Includes one **18-8402** bolt and one **18-8404 bolt**
Fits: Chevy Engines with 12 3/4" flywheels
Straight across bolt pattern
SN-OF803000AN/OF803114AN 4.3LX/LXH Alpha/Bravo 262 CID
SN-355305AN/22560AN 5.7L Alpha (EFI)/5.7L Bravo (EFI)
SAEJ1171

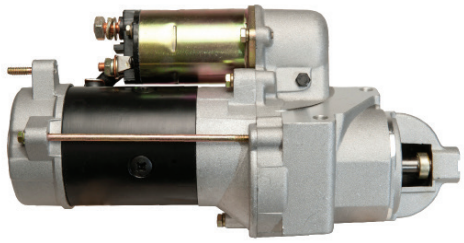


18-5910
STARTER
(Heavy-Duty) (No Core) (Clockwise) (9 tooth) Small block V-6 & V-8 GM engine with 14 1/4" flywheel and bottom mount, offset bolt pattern. For standard rotation engines.
Replaces: 50-12177A2, 50-99418A2

18-5908
STARTER
(Heavy-Duty) (No Core) (Counter-Clockwise) (9 tooth)
Top mount rear entry starter for standard rotation GM & Ford engines. Front mount reverse rotation.
Replaces: 50-76965A3, 50-808011A1, 50-808011A05, 50-808011A4, 50-808011A3, 50-99419A3, 50-76967A4, 50-76967A1 50-65784A1, 50-47455, 50-17251A3, 50-17251A2
Replacement Solenoid: **18-5837**
SEAJ1171

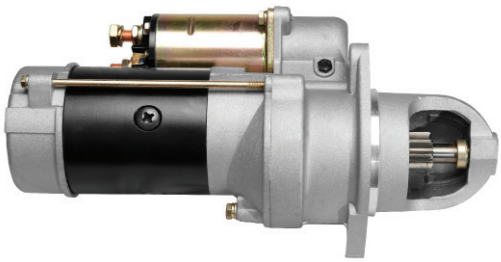
APPLICATION BEGINS ON PAGE 704

18-5903
STARTER
(No Core) (Clockwise) Bottom mount, two bolt pattern for standard rotation Ford engines.
Replaces: 50-69865A1, 50-12872, 50-56886
Replacement Solenoid: **18-5801**
*For PMGR style order **18-5923**

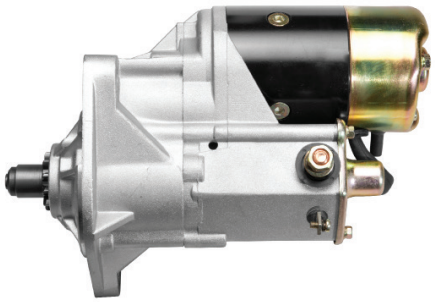


18-6870
STARTER
Replaces: Mercury 50-805833, T
Fits: D7.3L D-tronic 260 LD, 300 1999 year

18-6946
STARTER
Replaces: 50-8m8021116
Fits: High Performance 11 Tooth Starter for 6.2L & 8.9L Scorpion HO applications

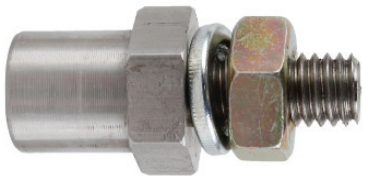


18-6947
STARTER
Replaces: Mercruiser 50-805991
Fits: 7.3L (BRAVO & MIE) DIESEL NAV 444 V-8 1994-1996



18-6949
STARTER
Replaces: Mercuiser 50-831001562, 50-831001961
Fits: WO4CTA (150 HP) HINO 234 I/L4, WO4CTI (210 HP) HINO 234 I/L4

18-6957
STARTER
Replaces: Mercruiser 50-801333980, 50-854178, 50-855507



18-8412
STARTER STUD EXTENDER
Extends the solenoid stud on PMGR starters for applications that require more accessory wire connections.
Threads: Female M8x1.25, Male 3/8"x16 UNC

18-2434
FLYWHEEL BELL HOUSING
Replaces: 814309A1
For: GM V-8's Big & Small Blocks Inboard/Ski Models

APPLICATION BEGINS ON PAGE 704

STARTER BOLTS

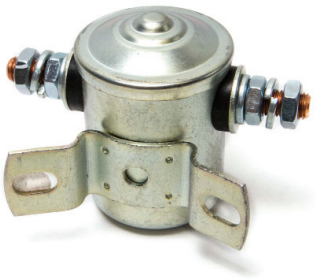
Description	Mercruiser #	Part #
Starter Bolt 3/8 - 16 – 4 3/8 Long	10-8053432	18-8402
Starter Bolt 3/8 - 16 – 1 11/16 Long	10-8083434	18-8404-1

18-5717
STARTER BRUSH SET
Replaces: 33270

18-5804
SOLENOID
Replaces: 13037
Delco

18-5837
SOLENOID
Replaces: 89-18080
Delco

18-5838
SOLENOID
Replaces: 33261, 33316, 60687, 89902, 89-99253
Delco

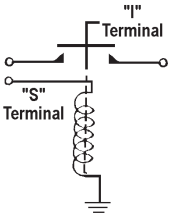


18-5840
SOLENOID
Prestolite 15-79,
SAW 4201, SAW4207, SAW4210

BRUSH SET/STARTER SWITCH APPLICATION

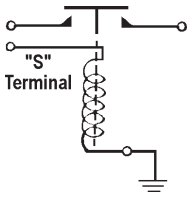
Years	Volt.	Starter No.	Brush Set	Starter Switch
1977-82	12	1108755	18-5717	18-5838
1977-82	12	1108756	18-5717	—
1977-82	12	1109484,5,6	18-5717	18-5838
1971-78	12	ALL	18-5717	18-5838
1969-78	12	MEO-7003	—	18-5840

① **18-5801D** Display Package



18-5801
SOLENOID
Replaces: 89-76416A1

① **18-5802D** Display Package

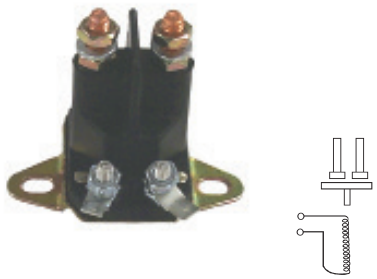


18-5802
SOLENOID
Grounded base
Replaces: 65057A1, 65057T1, 65057, 54981

① Items ending in "D" are Display Packaged - Regular number is Non-Display

APPLICATION BEGINS ON PAGE 704

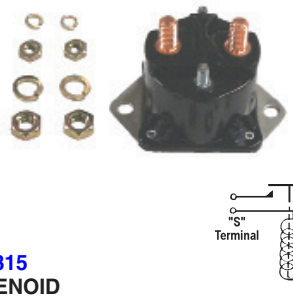
① 18-5810D Display Package



18-5810
SOLENOID

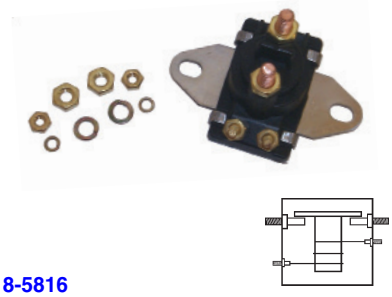
18-5811
STARTER SOLENOID
Replaces: 809463A1, 8094631, 809463, 8094621, 809462
For: PG 260 Series Starters, GM V6 & V8 (1983-Up)

①18-5815D Display Package



18-5815
SOLENOID
Replaces: 89-68258A4, 89-853654A1, 89-76545, 89-76545T, 89-65258, 89-61053, 89-15857

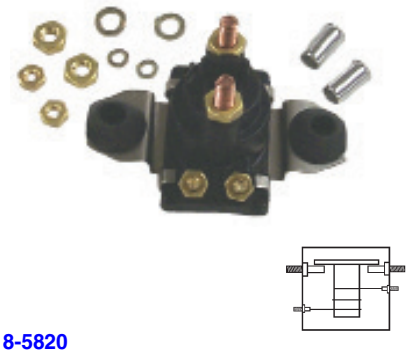
①18-5816D Display Package



18-5816
SOLENOID
Replaces: 89-96054, T, 89-91975
(Flat Bracket)

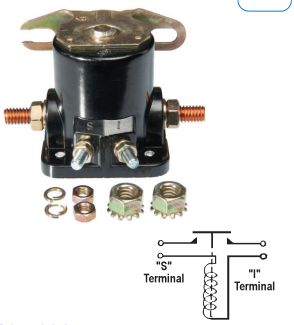
①18-5817D Display Package

18-5817
SOLENOID
Replaces: 89-96158, 89-96158T, 94318, 846070
(Curved Bracket)



18-5820
SOLENOID
Replaces: 89-818999A2, 89-825842A1, 89-850188T1

①18-5836D Display Package



18-5836
SOLENOID
Replaces: 25661, 256611, 25661T1

18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

18-6749
TRIM BRACKET
Metal Bracket
Replaces: 862548A1, 42419A1, 88893A4, 88553A1, 862548A1, 58397A3, 58397A2, 42419A1
For: MerCruiser Floor Mount Bracket

18-6750
TRIM BRACKET
Stainless Steel
Replaces: 862548A1, 42419A1
For: MerCruiser Floor Mount Bracket

18-6747
TILT/ TRIM ASSEMBLY
Replaces: 865380A25, 865380A15, 865380A05, 865380A02, 14336A28, 14336A22, 14336A17, 14336A15, 14336A9, 14336A6, 88183A12, 88183A3
For late model sterndrive applications

18-6752
HYDRAULIC TRIM PUMP ASSEMBLY
Low Pressure - High Flow
Metal Bracket
Replaces: 14336A9, 88183A12, 96477A3, 88183A11, 88183A6, 14336A28, 14336A22, 14336A17, 14336A15, 14336A6
Fits: 1983 and Later without "quick connect"
Replacement Motor: 18-6772
20 amp fuse

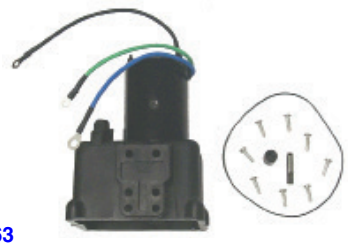
18-6753
HYDRAULIC TRIM PUMP ASSEMBLY
Low Pressure - High Flow
Stainless Steel Bracket
Replaces: 14336A9, 88183A12
Fits: 1983 and Later without "quick connect"
Replacement Motor: **18-6772**
20 amp fuse

① Items ending in "D" are Display Packaged - Regular number is Non-Display

APPLICATION BEGINS ON PAGE 704

18-6768
COMPLETE POWER TRIM PUMP ASSEMBLY
Steel Bracket
Replaces: 93247A7, 93247A4, 392-8261A1, 392-8263, 88475A4, 79271A4, 74436A9
Replacement pump for Prestolite high pressure/low flow system. Primarily used 1982 and earlier. 20 amp fuse.

18-6799
COMPLETE POWER TRIM PUMP ASSEMBLY
Stainless Steel Bracket
Replaces: 93247A7, 93247A4, 392-8261A1, 392-8263, 88475A4, 79271A4, 74436A9
Replacement pump for Prestolite high pressure/low flow system.Salt water series. Stainless steel bracket. Primarily used 1982 and earlier. 20 amp fuse.

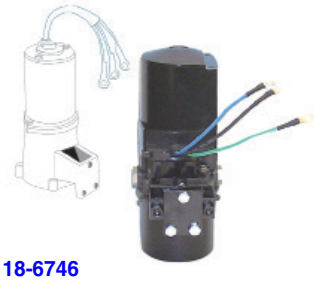


18-6763
TILT/TRIM MOTOR
Replaces: 92975A6, 79271A4, 67914A2, 92975A32, 93247A7
To 1984. Fits most Mercruiser Sterndrives (Motor and Reservoir Only)
For Repair Kit use: **18-6253**

18-6769-1
TILT/TRIM PUMP
Low Pressure - High Flow
Replaces: 14336A8, 88183A5 From 1984
Fits: Most Mercruiser Sterndrives

18-6772
TILT PUMP MOTOR
Replaces: 17649, 17649T, 891736T
For late style Alpha I, Generation II, and Bravo drives; early style square motors.
Mercruiser Sterndrive replacement for Oildyne units

18-6813
TRIM MOTOR
Low pressure/high flow
Replaces: 14336A6, A8, A9, A15, A20, 88183A5, A8, A12, 865380A13
Same as 18-6769-1, plus wiring
Replacement Solenoid: **18-5817**



18-6746
TILT/TRIM ASSEMBLY
Replaces: 14336A20, 14336A25, 14336A31, 14336A8 865380A03, 865380A13, 88183A5

18-6771
TILT/TRIM RESERVOIR
Replaces: 18525, 18525A1, 17646

18-6778
TILT/TRIM RESERVOIR
Replaces: 883166A1, 883166A2
For: Tilt Motors with 4 Screw Attachments

18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

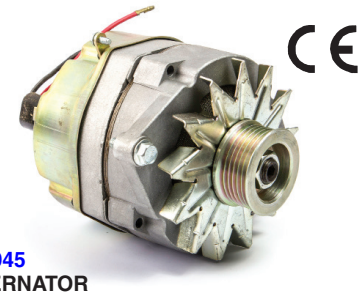
18-6254
COMMUTATOR END PLATE
Replaces: 392-2940
For: Use with Prestolite Pumps (Mercury #'s 79271A4 and 88475A5)

18-6253
COMMUTATOR END PLATE
For: Use with **18-6763**

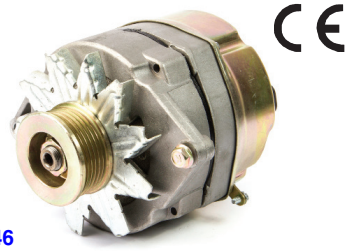
18-15501
CIRCUIT BREAKER
Replaces: 88-93582
60 AMP

18-6256
POWER TRIM SPRING SET
Replaces: 392-2529
For: Use with Prestolite Pumps (Mercury #'s 74436A9, 79271A4, 88475A5 and 93247A4)

18-6255
POWER TRIM BRUSH
Replaces: 392-8989
For: Use with Prestolite Pumps (Mercury #'s 93247A4)

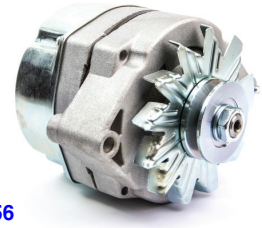


18-5945
ALTERNATOR
(3-Wire) (No Core) (68 AMP) • SAE J1171
Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and serpentine drive pulley.

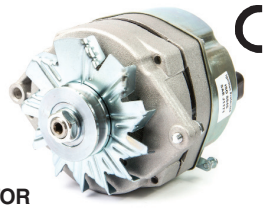


18-5946
ALTERNATOR
(1-Wire) (No Core) (68 AMP)
Single wire connection fits Mercruiser and many other applications. Equipped with fan and serpentine drive pulley.
SAE J1171

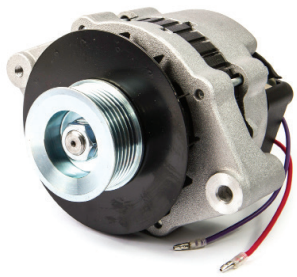
APPLICATION BEGINS ON PAGE 704



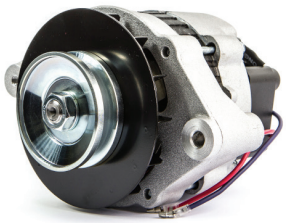
18-5956
ALTERNATOR
(1-Wire) (No Core) (68 AMP)
Single wire connection fits Mercruiser and many other applications. Equipped with fan and drive pulley.
Replaces: 69729, 90794, 78403A2, 78403A1, 78477, 59755, 56045
SAE J1171



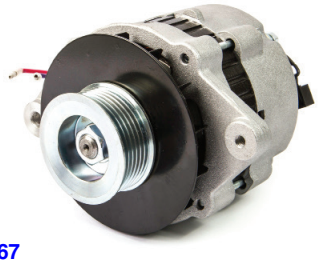
18-5957
ALTERNATOR
(3-Wire) (68 AMP)
Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley.
Replaces: 78477, 78403A2, 92497A3, 78403A1, 90794, 69729, 59755, 56045, 817119A4, 817119A1, 98555A1, 92497, 12449A1, 12449
SAE J1171



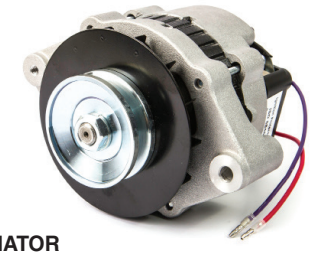
18-5960
ALTERNATOR
Serpentine Pulley • 65 Amp
Replaces: 807653T **• SAE J1171**



18-5965
ALTERNATOR
65 Amp
Replaces: 817119A1, 817119A4, 805884T, 98555A1, 92497A3, 92497, 12449A1, 12449
SAE J1171



18-5967
ALTERNATOR
Serpentine Pulley • 55 Amp
Replaces: 807652T
SAE J1171

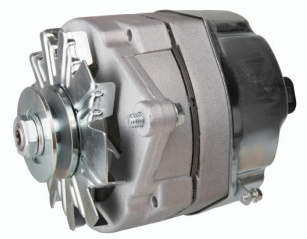


18-5966
ALTERNATOR
Single Groove Pulley • 55 Amp
Replaces: 817119A4, 12449A1, 98555A1, 92497, 817119A1, 12449A1, 12449
SAE J1171

18-5983
ALTERNATOR
Replaces: 862030T **• SAE J1171**
7SI/70 amp, Hinge Mount, Single Groove Pulley

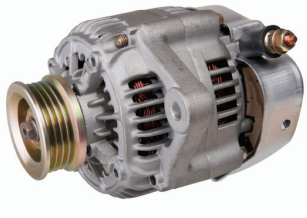
18-6293
ALTERNATOR
Replaces: 862031T, 862031T1 **• SAE J1171**
7SI/70 amp, Hinge Mount,
Serpentine Pulley 2.44" Diameter

18-6298
ALTERNATOR
Replaces: 863077T **• SAE J1171**
7SI/70 amp, Hinge Mount,
Serpentine Pulley 1.97" Diameter

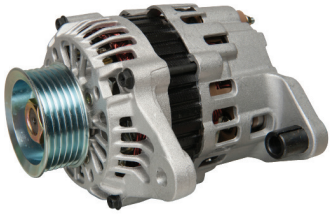


18-6841
ALTERNATOR
Replaces: 56045, 59755, 69729, 78403A2, 78403A1, 78477, 90794
For: 37-63A Marine Applications

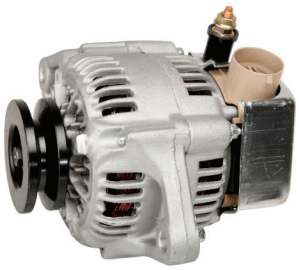
18-6842
ALTERNATOR
Replaces: 56045, 59755, 69729, 78403A2, 78403A1, 78477, 90794
For: 37-63A Marine Applications



18-6844
ALTERNATOR
Replaces: Mercruiser 834832, T2, 857006A3, Denso 101211-3460



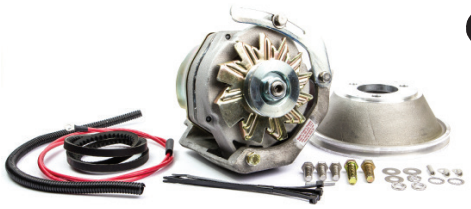
18-6948
ALTERNATOR
Replaces: 882571, 8M0084523
Fits: CMD 1.7 MI 120 I/L4, CMD 1.7 MS 120 I/L4, D1.7L DTI



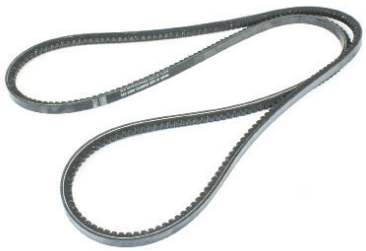
18-6960
ALTERNATOR
Replaces: Mercuiser 821663, 8216631, 821663A1
Denso 101211-3020, 3021

18-6975
ALTERNATOR (Universal)
Fits: High amp 160A alternator, universal mounting pattern based on Delco CS1300 design, v-belt and 6 groove serpentine pulley included

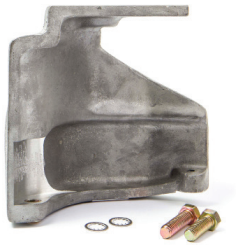
APPLICATION BEGINS ON NEXT PAGE



18-5953-1
ALTERNATOR CONVERSION KIT
Includes new 18-5956 68 AMP alternator, mounting brackets 18-5968, pulley (8.0" O.D. x 2.75" H), wiring, hardware and instructions. Converts model 470 aluminum block Mercruiser engines serial number 4625580 & up with stator charging system and water cooled voltage regulator to alternator system. **NOTE: Fuse kit 18-8220 (sold separately) is required on engines with a Delco starter (round solenoid mounted to starter); Prestolite starters with remote solenoid DO NOT require fuse kit. Visually inspect starter prior to ordering conversion kit.**
For: Mercruiser 224 / 3.7L

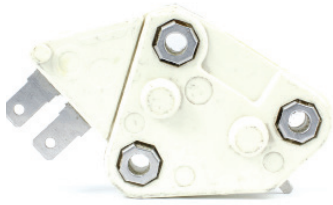


18-5949
CONVERSION KIT DRIVE BELT
3/8" x 33 1/2"
Replacement belt for alternator conversion kit used on 470 Series Mercruisers. Included in 18-5953-1 kit.

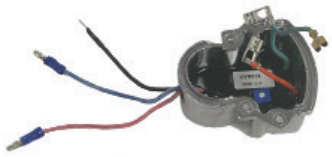


18-5968
ALTERNATOR BRACKET
Replacement bracket for alternator conversion kit used on 470 Series Mercruiser included in 18-5953-1 kit.

18-5978
ALTERNATOR BRACKET
Replaces: 47487T



18-5724
VOLTAGE REGULATOR
Replaces: 78385



18-5740
VOLTAGE REGULATOR
Replaces: 42785

18-8220
FUSE KIT
Replaces: 88-79023A91
For use with 18-5953-1 alternator conversion kits installed on Mercruiser (Model 470) 3.7 liter aluminum block engines serial number 6902288 & Up. 90 AMP

Model	Cyl.	Years	Beg Serial #	End Serial #	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
110	GM 4	1963-1966	1538370	2044033	18-5836	18-5911	18-5911	—	—
120	GM 4	1964-1975	1666601	4469865	18-5836	18-5911	18-5911	18-5957	18-5957
120	GM 4	1976-1982	4469866	6229717	18-5815	18-5911	18-5911	18-5957	18-5957
120 / 2.5L	GM 4	1983-1989	6229718	C853255	18-5817	18-5911	18-5911	—	18-5966 ④
140	GM 4	1968-1975	2508261	4460664	18-5836	18-5911	18-5911	18-5957	18-5957
140	GM 4	1976-1981	4460665	6229717	18-5815	18-5911	18-5911	18-5957	18-5957
140/3.0L	GM 4	1982-1989	6229718	C856558	18-5817	18-5911	18-5911	18-5957	18-5957
140/3.0L	GM 4	1999-2001	OL382122	OM326292	18-5817	—	18-6275	—	18-5983 **
140/3.0L/3.0LX	GM 4	1990-92	C856559	D831100	18-5817	18-5911	18-5911	18-5957	18-5957
140/3.0LX	GM 4	1992-97	D831101	OK999999	18-5817	N/A	18-6275	—	18-5966 ④
165/3.7L	Merc 4	1987-1989	B434941	C762299	18-5802	18-5907	18-5907	N/A	N/A
170	Merc 4	1985-1986	6916779	B434940	18-5802	18-5907	18-5907	N/A	N/A
180/3.7LX	Merc 4	1987-1989	B436391	C762299	18-5802	18-5907	18-5907	N/A	N/A
190	Merc 4	1985-1986	6916779	B436390	18-5802	18-5907	18-5907	N/A	N/A
470	Merc 4	1976-1984	4208730	6916778	18-5802	18-5907	18-5907	N/A	N/A
470MIE	Merc 4	1980-1981	5520115	6218036	18-5802	18-5907	18-5907	N/A	N/A
485	Merc 4	1980-1984	5685394	6916778	18-5802	18-5907	18-5907	N/A	N/A
140	GM 6	1963	1538930	1725960	18-5836	18-5911	18-5911	—	—
150	GM 6	1964-66	1666495	2048046	18-5836	18-5911	18-5911	—	—
160	GM 6	1967-69	2048022	2768031	18-5836	18-5911	18-5911	—	—
160	GM 6	1969	2768032	2770031	18-5836	18-5911	18-5911	18-5957	18-5957
165	GM 6	1970-1975	2770032	4471565	18-5836	18-5911	18-5911	18-5957	18-5957
165	GM 6	1976-1981	4471566	5813433	18-5815	18-5911	18-5911	18-5957	18-5957
200	GM 6	1969	2453769	2712072	18-5836	18-5911	18-5911	—	—
175/4.3L	GM V-6	1987-1992	B527955	D714106	18-5816	—	18-5913	—	18-5966 ④
185	GM V-6	1983-1984	6330183	6919655	18-5816	18-5911	18-5911	—	18-5966 ④

① For 12 3/4" Dia.Flywheel
② For 14" Dia. Flywheel
③ For permanent magnet models use 18-5919
④ 55 AMP up grade to 65 AMP use 18-5965
⑤ Black
⑥ For permanent magnet models use 18-5913
⑦ Bravo drive
⑧ Firepower ignition
⑨ Ignition module mounted on distributor
⑩ Ignition module mounted on elbow
❶ LH rotation
❷ NLA for models prior to S/N 4167000
❸ PG 260 (9-1/4" long)
❹ PG260F1 (8-1/2" long)
❺ RH Rotation
❻ Standard ignition
❼ Thunderbolt ignition
❽ Thunderbolt IV
❾ Thunderbolt V
❿ Transmission models
** Delco Style

Model	Cyl.	Years	Beg Serial #	End Serial #	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
185	GM V-6	1985-1987	A331455	B527954	18-5816	N/A	18-5913	—	18-5966 ④
205	GM V-6	1985-1991	A331455	D714369	18-5816	N/A	18-5913	—	18-5966 ④
262 Mag. EFI	GM V-6	1996-1997	F803800	K999999	18-5817	N/A	18-5913	—	18-5960
262 Mag. EFI	GM V-6	1996-1997	F803800	K999999	18-5817	N/A	18-5913	—	18-5960
4.3L/LX/LXH	GM V-6	1992-1997	D714107	K999999	18-5817	—	18-5913	—	18-5967
4.3L/LX/LXH	GM V-6	1996-1997	F803000	K999999	18-5817	—	18-5913	—	18-5967
4.3L/LH	GM V-6	1998-99	L010044	OL618999	18-5817	—	18-5913	—	18-5967
4.3L/LH(Gen +)	GM V-6	2000-02	OL619000	OM320024	18-5817	—	18-5913	—	18-6293 **
4.3EFI	GM V-6	1998-99	L012009	OL618999	18-5817	—	18-5913	—	18-5960
4.3L EFI	GM V-6	2000-01	OL619000	OM299999	18-5817	—	18-5913	—	18-6293 **
4.3L MPI	GM V-6	2002	OM300000	OM320024	18-5817	—	18-5913	—	18-6293 **
190	GM V-8	1963-1964	1564539	1730903	18-5836	18-5911	18-5911	—	—
200	GM V-8	1985-1986	6218462	B525981	18-5816	18-5911	18-5911 ① ③	—	18-5966 ④
200	GM V-8	1985-1986	6218462	B525981	18-5816	18-5910	18-5910 ② ⑥	—	18-5966 ④
200/5.0L	GM V-8	1987-1995	B525982	F600999	18-5816	18-5910	18-5910	—	18-5966 ④
200/5.0L	GM V-8	1987-1995	B525982	F600999	18-5817	18-5910	18-5910	—	18-5966 ④
215 MCM &MIE	Ford V-8	1970-1972	2781153	3563181	18-5836	18-5908	18-5908 ❶	18-5957	18-5957
215 MCM &MIE	Ford V-8	1970-1972	2781153	3563181	18-5836	18-5907	18-5907 ❺	18-5957	18-5957
225	Ford V-8	1973-1974	3385721	4166999	18-5802	18-5903	—	18-5957	18-5957
225 MIE	Ford V-8	1973-1974	3385721	4176999	18-5836	18-5908	18-5908 ❶	18-5957	18-5957
225 MIE	Ford V-8	1973-1974	3385721	4176999	18-5836	18-5907	18-5907 ❺	18-5957	18-5957
888	Ford V-8	1971-1977	3108723	4612109	18-5802	18-5903	— ❷	18-5957	18-5957
888	Ford V-8	1971-1977	4612110	& Up	18-5801	18-5903	—	18-5957	18-5957
225	GM V-8	1963-1966	1539620	2278646	18-5836	18-5911	18-5911	—	—
225 MIE	GM V-8	1968	2278647	2694014	18-5836	18-5908	18-5908 ❶	—	—
225 MIE	GM V-8	1968	2278647	2694014	18-5836	18-5907	18-5907 ❺	—	—
225	GM V-8	1967-1969	2278647	2694014	18-5836	—	—	—	—
228/230	GM V-8	1977-1986	4765100	B525981	18-5816	18-5911	18-5911 ① ③	—	18-5966 ④
228/230	GM V-8	1977-1986	4765100	B525981	18-5816	18-5910	18-5910 ② ⑥	—	18-5966 ④
228 MIE	GM V-8	1977-1980	4765100	5907057	18-5815	18-5908	18-5908 ❶	18-5957	18-5957
228 MIE	GM V-8	1977-1980	4765100	5907057	18-5815	18-5907	18-5907 ❺	18-5957	18-5957
230/5.0LX	GM V-8	1987-1995	B525982	F600999	18-5816 ⑩	18-5910	18-5910 ③	—	18-5966 ④
230/5.0LX	GM V-8	1987-1995	B525982	F600999	18-5817 ⑨	18-5910	18-5910 ③	—	18-5966 ④
230/5.0L MIE	GM V-8	1987-1988	5907058	B788151	18-5816	18-5908	18-5908 ❶	—	18-5966 ④
230/5.0L MIE	GM V-8	1987-1988	5907058	B788151	18-5816	18-5907	18-5907 ❺	—	18-5966 ④
5.0L(Gen +)	GM V-8	1998-99	L015751	L618999	18-5817	—	18-5913	—	18-5967
5.0L(Gen +)	GM V-8	2000-2002	L619000	M320024	18-5817	—	18-5913	—	18-6293 **
5.0L EFI	GM V-8	1998-99	L012052	L618999	18-5817	—	18-5913	—	18-5960
5.0L EFI	GM V-8	2000-01	L619000	M299999	18-5817	—	18-5913	—	18-6293 **
5.0L MPI	GM V-8	2002	M300000	M320024	18-5817	—	18-5913	—	18-6293 **
198 MIE	GM V-8	1977	4762210	6218461	18-5815	18-5908	18-5908 ❶	18-5957	18-5957
198 MIE	GM V-8	1977	4762210	6218461	18-5815	18-5907	18-5907 ❺	18-5957	18-5957
898	GM V-8	1977-1982	4762210	6218461	18-5801	18-5911	18-5911	18-5957	18-5957

① For 12 3/4" Dia.Flywheel
② For 14" Dia. Flywheel
③ For permanent magnet models use 18-5919
④ 55 AMP up grade to 65 AMP use 18-5965
⑤ Black
⑥ For permanent magnet models use 18-5913
⑦ Bravo drive
⑧ Firepower ignition
⑨ Ignition module mounted on distributor
⑩ Ignition module mounted on elbow
❶ LH rotation
❷ NLA for models prior to S/N 4167000
❸ PG 260 (9-1/4" long)
❹ PG260F1 (8-1/2" long)
❺ RH Rotation
❻ Standard ignition
❼ Thunderbolt ignition
❽ Thunderbolt IV
❾ Thunderbolt V
❿ Transmission models
** Delco Style

Model	Cyl.	Years	Beg Serial #	End Serial #	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
898	GM V-8	1983-1984	621462	B525981	18-5816	18-5911	18-5911 ① ③	—	18-5966 ④
898	GM V-8	1983-1984	621462	B525981	18-5816	18-5910	18-5910 ② ⑥	—	18-5966 ④
233	Ford V-8	1975-1977	4173000	4902304	18-5801	18-5903	—	18-5957	18-5957
233 MIE	Ford V-8	1975-1976	4173000	4775784	18-5836	18-5908	18-5908 ❶	18-5957	18-5957
233 MIE	Ford V-8	1975-1976	4173000	4775784	18-5836	18-5907	18-5907 ❺	18-5957	18-5957
250 MCM & MIE	GM V-8	1968-1969	2314301	2639854	18-5836	18-5908	18-5908 ❶	—	—
250 MCM & MIE	GM V-8	1968-1969	2314301	2639854	18-5836	18-5907	18-5907 ❺	—	—
250	GM V-8	1977	4768000	4908849	18-5801	18-5911	18-5911	18-5957	18-5957
255	Ford V-8	1973-1974	3258728	4175499	18-5802	18-5903	—	18-5957	18-5957
255 MIE	Ford V-8	1973-1974	3258728	4178299	18-5836	18-5908	18-5908 ❶	18-5957	18-5957
255 MIE	Ford V-8	1973-1974	3258728	4178299	18-5836	18-5907	18-5907 ❺	18-5957	18-5957
255	GM V-8	1975-1976	4175500	4767999	18-5815	18-5911	18-5911	18-5957	18-5957
255 MIE	GM V-8	1975-1980	4175500	5907057	18-5815	18-5908	18-5908 ❶	18-5957	18-5957
255 MIE	GM V-8	1975-1980	4175500	5907057	18-5815	18-5907	18-5907 ❺	18-5957	18-5957
260	GM V-8	1978-1982	4908850	6218461	18-5801	18-5911	18-5911	18-5957	18-5957
260	GM V-8	1982-1986	6218462	B525981	18-5816	18-5911	18-5911 ① ③	—	18-5966 ④
260	GM V-8	1982-1986	6218462	B525981	18-5816	18-5910	18-5910 ② ⑥	—	18-5966 ④
260/5.7L	GM V-8	1987-1995	B525982	F600999	18-5816 ⑩	18-5910	18-5910 ⑥	—	18-5966 ④
260/5.7L	GM V-8	1987-1995	B525982	F600999	18-5817 ⑨	18-5910	18-5910 ⑥	—	18-5966 ④
260/5.7L MIE	GM V-8	1987-1995	5907058	F746099	18-5816	18-5908	18-5908 ❶	—	18-5966 ④
260/5.7L MIE	GM V-8	1987-1995	5907058	F746099	18-5816	18-5907	18-5907 ❺	—	18-5966 ④
5.7L/LX	GM V-8	1996	F601000	K001526	18-5817	—	18-5913	—	18-5966 ④
5.7L/LX	GM V-8	1997 & Up	K001527	& Up	18-5817	—	18-5913	—	18-5967
5.7L	GM V-8	2000-02	L619000	M320024	18-5817		18-5913		18-6293 **
5.7L/LX EFI	GM V-8	1995-1996	F225560	K001505	18-5816	—	18-5913	—	18-5965
5.7L/LX EFI	GM V-8	1997	K001506	K999999	18-5816	—	18-5913	—	18-5960
5.7L EFI	GM V-8	1998 & Up	L010035	& Up	18-5816	—	18-5913	—	18-5960
5.7L EFI	GM V-8	2000-01	L619000	M299999	18-5816		18-5913		18-6293 **
5.7L MIE	GM V-8	1994-1996	F622151	K040306	18-5816	18-5908	18-5908 ❶	—	18-5966 ④
5.7L MIE	GM V-8	1994-1996	F622151	K040306	18-5816	18-5907	18-5907 ❺	—	18-5966 ④
5.7L MIE	GM V-8	1997 & Up	K040307	& Up	18-5817	18-5908	18-5908	—	18-5967
5.7L MIE	GM V-8	1998-01	L002003	L677226	18-5817	18-5908	18-5908		18-6293 **
5.7L EFI MIE	GM V-8	1997	K040300	K999999	18-5816	18-5908	18-5908	—	18-5960
5.7L Ski	GM V-8	1985-1995	A338533	F775199	18-5816	—	18-5913 ❺	—	18-5966 ④
5.7L Ski	GM V-8	1985-1995	A338533	F775199	18-5816	18-5907	18-5907 ❶	—	18-5966 ④
5.7L Ski	GM V-8	1996	F775200	K040003	18-5817	—	18-5913	—	18-5966 ④
5.7L Ski	GM V-8	1997	K040004	K999999	18-5817	—	18-5913	—	18-5967
5.7L Ski	GM V-8	1998 & Up	L002005	& Up	18-5817	—	18-5913	—	18-5967
5.7L Ski	GM V-8	2000-01	L619000	L678784	18-5817		18-5913		18-6293 **
350 Mag. Alpha	GM V-8	1986-1995	A635178	F600999	18-5816 ⑩	18-5910	18-5910 ⑥	—	18-5966 ④
350 Mag. Alpha	GM V-8	1987-1996	B525982	K001526	18-5817 ⑨	18-5910	18-5910 ⑥	—	18-5966 ④
350 Mag. Alpha	GM V-8	1997	K001527	K999999	18-5817	—	18-5913	—	18-5967
350 Mag. EFI & MPI	GM V-8	1995-1996	F415189	K001500	18-5816	—	18-5913	—	18-5965
350 Mag. EFI & MPI	GM V-8	1997 & Up	K001501	& Up	18-5816	—	18-5913	—	18-5960

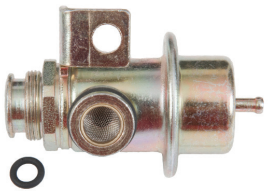
① For 12 3/4" Dia.Flywheel
② For 14" Dia. Flywheel
③ For permanent magnet models use 18-5919
④ 55 AMP up grade to 65 AMP use 18-5965
⑤ Black
⑥ For permanent magnet models use 18-5913
⑦ Bravo drive
⑧ Firepower ignition
⑨ Ignition module mounted on distributor
⑩ Ignition module mounted on elbow
❶ LH rotation
❷ NLA for models prior to S/N 4167000
❸ PG 260 (9-1/4" long)
❹ PG260F1 (8-1/2" long)
❺ RH Rotation
❻ Standard ignition
❼ Thunderbolt ignition
❽ Thunderbolt IV
❾ Thunderbolt V
❿ Transmission models
** Delco Style

Model	Cyl.	Years	Beg Serial #	End Serial #	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
350 Mag MPI	GM V-8	2000-01	L619000	M299999	18-5816		18-5913		18-6293 **
350 Mag MPI / Horizon	GM V-8	2002	M300000	M320024	18-5817		18-5913		18-6293 **
350 Mag.MPI MIE	GM V-8	1998 & Up	L002008	& Up	18-5816	18-5908	18-5908	—	18-5960
350 Mag MPI MIE / Horizon	GM V-8	1999-01	L304700	L678398	18-5816	18-5908	18-5908		18-6293 **
350 Mag Ski	GM V-8	1991-1996	D505450	K040399	18-5816 ❽	—	18-5913	—	18-5966 ④
350 Mag Ski	GM V-8	1991-1996	D505450	K040399	18-5817 ❾	—	18-5913	—	18-5966 ④
350 Mag Ski	GM V-8	1997	K040400	K999999	18-5817	—	18-5913	—	18-5967
350 Mag EFI Ski	GM V-8	1994-1997	F215561	K999999	18-5816	—	18-5913	—	18-5965
350 Mag MPI Ski	GM V-8	1995-1996	F350583	F799999	18-5816	—	18-5913	—	18-5965
350 Mag MPI Ski	GM V-8	1998 & Up	L002600	& Up	18-5817	—	18-5913	—	18-5960
350 Mag MPI Ski	GM V-8	1998-02	L002600	M310021	18-5817	—	18-5913	—	18-6293 **
Black Scorpion	GM V-8	1996	F800000	K040000	18-5816	—	18-5913	—	18-5965
Black Scorpion	GM V-8	1997 & Up	K040001	& Up	18-5816	—	18-5913 ❸	—	18-5960
Black Scorpion	GM V-8	1997 & Up	K040001	& Up	18-5816	—	18-5913 ❹	—	18-5960
Black Scorpion	GM V-8	1997-01	K040001	L678036	18-5816	—	18-5913	—	18-6293 **
270 MCM & MIE	GM V-8	1969-1972	2851074	3385720	18-5836	18-5908	18-5908 ❶	18-5957	18-5957
270 MCM & MIE	GM V-8	1969-1972	2851074	3385720	18-5836	18-5907	18-5907 ❺	18-5957	18-5957
280 TRS	GM V-8	1975-1976	4176250	4770199	18-5815	18-5911	18-5911	18-5957	18-5957
300 TR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	18-5908	18-5908	—	18-5966 ④
300 MR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	—	18-5919 ①	—	18-5966 ④
300 MR TEMPEST	GM V-8	1985-1986	6668677	B430367	18-5816	—	18-5913 ②	—	18-5966 ④
320 EFI	GM V-8	1987-1989	A543604	C622418	18-5816	—	18-5913	—	18-5966 ④
MX 6.2L MPI	GM V-8	2000-2002	L680003	M320024	18-5817	—	18-5913	—	18-6293
MX 6.2L MPI Horizon	GM V-8	2002	M300000	M320024	18-5817	—	18-5913	—	18-6293
MX 6.2L MPI Horizon MIE	GM V-8	2002	M300000	M310099	18-5817	—	18-5603	—	18-6293
MX 6.2L MPI MIE	GM V-8	2002	M300000	M310099	18-5817	—	18-5603	—	18-6293
MX 6.2L Black Scorpion Ski	GM V-8	2001	L670015	L678036	18-5816	—	18-5913	—	18-6293
325 MCM & MIE	GM V-8	1968-1970	2278747	2761141	18-5836	18-5908	18-5908 ❶	—	—
325 MCM & MIE	GM V-8	1968-1970	2278747	2761141	18-5836	18-5907	18-5907 ❺	—	—
325 MCM & MIE	GM V-8	1970-1974	2761142	3780449	18-5836	18-5908	18-5908 ❶	18-5957	18-5957
325 MCM & MIE	GM V-8	1970-1974	2761142	3780449	18-5836	18-5907	18-5907 ❺	18-5957	18-5957
330	GM V-8	1977-1981	4623115	6083144	18-5836 ❼	—	18-5913	18-5957	18-5957
330	GM V-8	1977-1981	4623115	6083144	18-5815 ❻	—	18-5913	18-5957	18-5957
330	GM V-8	1982-1987	6083145	B816540	18-5816	18-5908	18-5908	—	18-5966 ④
330 MIE	GM V-8	1977-1980	4623115	5889913	18-5836 ❼	18-5908	18-5908 ❶	18-5957	18-5957
330 MIE	GM V-8	1977-1980	4623115	5889913	18-5815 ❻	18-5907	18-5907 ❺	18-5957	18-5957
340/7.4L MIE w/BW	GM V-8	1981-1992	5889914	D715493	18-5816	18-5908	18-5908 ❶	—	18-5966 ④
340/7.4L MIE w/BW	GM V-8	1981-1992	5889914	D715493	18-5816	18-5907	18-5907 ❺	—	18-5966 ④
7.4L	GM V-8	1988-1991	B771113	D603117	18-5816	18-5910	18-5910 ⑥	—	18-5966 ④
7.4L	GM V-8	1988-1996	B771113	F800699	18-5816 ⑩	18-5910	18-5910 ⑥	—	18-5966 ④
7.4L	GM V-8	1992-1997	D603118	K999999	18-5817 ⑨	—	18-5913	—	18-5966 ④
7.4LX EFI & MPI	GM V-8	1996-1997	F602010	K999999	18-5816	—	18-5913	—	18-5965
7.4L MPI	GM V-8	1998 & Up	L010003	& Up	18-5817	—	18-5913	—	18-6293
7.4L MIE	GM V-8	1989-1996	C391564	F820141	18-5816 ❽	18-5908	18-5908	—	18-5966 ④
7.4L MIE	GM V-8	1992-1997	D715494	K999999	18-5817 ❾	18-5908	18-5908	—	18-5966 ④
7.4L EFI & MPI MIE	GM V-8	1995-1997	F563052	K999999	18-5816	18-5908	18-5908	—	18-5965
7.4L MPI MIE	GM V-8	1998 & Up	L002006	& Up	18-5817	18-5908	18-5908	—	18-6293
350 MIE	GM V-8	1974-1976	3780450	4623109	18-5836	18-5908	18-5908 ❶	18-5957	18-5957
350 MIE	GM V-8	1974-1976	3780450	4623109	18-5836	18-5907	18-5907 ❺	18-5957	18-5957

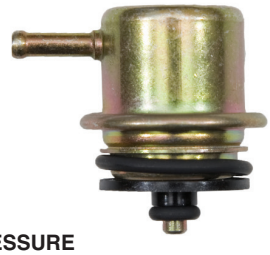
① For 12 3/4" Dia.Flywheel
② For 14" Dia. Flywheel
③ For permanent magnet models use 18-5919
④ 55 AMP up grade to 65 AMP use 18-5965
⑤ Black
⑥ For permanent magnet models use 18-5913
⑦ Bravo drive
⑧ Firepower ignition
⑨ Ignition module mounted on distributor
⑩ Ignition module mounted on elbow
❶ LH rotation
❷ NLA for models prior to S/N 4167000
❸ PG 260 (9-1/4" long)
❹ PG260F1 (8-1/2" long)
❺ RH Rotation
❻ Standard ignition
❼ Thunderbolt ignition
❽ Thunderbolt IV
❾ Thunderbolt V
❿ Transmission models
** Delco Style

Model	Cyl.	Years	Beg Serial #	End Serial #	Slave Solenoid	Reman Starter	New Starter	Reman Alternator	New Alternator
370 TRS	GM V-8	1978-1985	4179554	6721527	18-5815	18-5908	18-5908	18-5957	18-5957
370 TRS	GM V-8	1978-1985	4179554	6721527	18-5815	18-5908	18-5908	—	18-5966 ④
370 TRS	GM V-8	1985-1987	6721528	B714586	18-5816	18-5908	18-5908	—	18-5966 ④
390 MCM & MIE	GM V-8	1969-1970	2781129	3042731	18-5836	18-5908	18-5908 ❶	18-5957	18-5957
390 MCM & MIE	GM V-8	1969-1970	2781129	3042731	18-5836	18-5907	18-5907 ❺	18-5957	18-5957
400 TRS	GM V-8	1980-1986	4179554	B457644	18-5815	18-5908	18-5908	18-5957	18-5957
400 TRS	GM V-8	1980-1986	4179554	B457644	18-5815	18-5908	18-5908	—	18-5966 ④
420	GM V-8	1987-1989	A398941	B622418	18-5816	18-5908	18-5908	—	18-5966 ④
425	GM V-8	1990-1992	A398941	D937011	18-5816	18-5908	18-5908	—	18-5966 ④
440 TRS	GM V-8	1983-1986	4179554	B485220	18-5815	18-5908	18-5908	18-5957	18-5957
440 TRS	GM V-8	1983-1986	4179554	B485220	18-5815	18-5908	18-5908	—	18-5966 ④
450	GM V-8	1995-1996	F347100	F347277	18-5820	—	18-5913	—	—
454 Mag.	GM V-8	1986-1994	A631894	F304999	18-5816	—	18-5913	—	18-5966 ④
454 Mag.	GM V-8	1995-1997	F305000	K999999	18-5817	—	18-5913	—	18-5966 ④
454 Mag. MPI	GM V-8	1994-1997	F115700	K999999	18-5816	—	18-5913	—	18-5965
454 Mag. MPI	GM V-8	1998 & Up	L010029	& Up	18-5816	—	18-5913	—	18-6293
454 Mag. MPI MIE	GM V-8	1996-1997	F820100	K999999	18-5816	—	18-5913	—	18-5965
454 Mag. MPI MIE	GM V-8	1998 & Up	L002200	& Up	18-5816	18-5908	18-5908	—	18-6293
454 EFI Ski	GM V-8	1995-1996	F215800	F820099	18-5816	—	18-5913	—	18-5965
460 TRS	GM V-8	1983-1986	4179554	6181046	18-5815	18-5908	18-5908	18-5957	18-5957
460 TRS	GM V-8	1983-1986	4179554	6181046	18-5815	18-5908	18-5908	—	18-5966 ④
465	GM V-8	1990-1994	C849992	F213244	18-5816 ❽	—	18-5913 ⑦	—	18-5966 ④ ⑤
465	GM V-8	1990-1994	C849992	F213244	—	18-5908	18-5908 ⑩	—	—
500	GM V-8	1994-1997	F213293	& Up	18-5820	—	18-5913 ⑦	—	—
500	GM V-8	1994-1995	F213293	& Up	18-5820	18-5908	18-5908 ⑩	—	—
500 Bulldog	GM V-8	1990-1996	C577254	& Up	18-5820 ❽	—	18-5913 ⑦	—	—
500 Bulldog	GM V-8	1990-1996	C577254	& Up	18-5816 ⑧	18-5908	18-5908 ⑩	—	18-5966 ④ ⑤
502 Mag. Bravo	GM V-8	1990-1993	C878221	F114528	18-5816	—	18-5913	—	18-5966 ④
502 Mag. MPI	GM V-8	1993-1997	D840650	K999999	18-5816	—	18-5913	—	18-5965
502 Mag. MPI	GM V-8	1998 & Up	L017000	& Up	18-5816	—	18-5913	—	18-6293
525 SC	GM V-8	1991-1993	D456000	D763831	18-5816	—	18-5913 ⑦	—	18-5966 ④ ⑤
525 SC	GM V-8	1991-1993	D456000	D763831	18-5816	18-5908	18-5908 ⑩	—	—
525 SC	GM V-8	1993-1997	D763871	& Up	18-5820	—	18-5913 ⑦	—	18-5966 ④ ⑤
525 SC	GM V-8	1993-1997	D763871	& Up	18-5820	18-5908	18-5908 ⑩	—	—
525 EFI	GM V-8	2003-2010	M900146	& Up	—	—	—	—	18-6298
575	GM V-8	1986-1992	A677429	D763716	18-5816	18-5908	18-5908	—	18-5966 ④
600 SC	GM V-8	1991-1996	D456489	F877642	18-5816 ⑧	18-5908	18-5908	—	18-5966 ④ ⑤
600 SC	GM V-8	1991-1996	D456489	F877642	18-5820 ❽	18-5908	18-5908	—	—
600 SC	GM V-8	1997	K000227	& Up	18-5820	—	18-5913 ⑩	—	—
600 Sci	GM V-8	2005-2010	M952908	& Up	—	—	—	—	18-6298
800 SC	GM V-8	1993-1996	D763836	& Up	18-5820	18-5908	18-5908 ⑩	—	—
8.2L MIE	GM V-8	1990-1996	C878221	F819619	18-5816 ❽	18-5908	18-5908	—	18-5966 ④
8.2L MIE	GM V-8	1993-1996	D857200	F819619	18-5817	18-5908	18-5908	—	18-5966 ④
8.2L MPI MIE	GM V-8	1996-1997	F819620	K999999	18-5816	18-5908	18-5908	—	18-5965
8.2L MPI MIE	GM V-8	1998 & Up	L002450	& Up	18-5816	18-5908	18-5908	—	18-6293

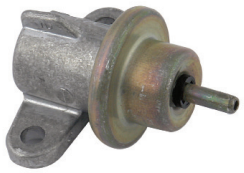
① For 12 3/4" Dia.Flywheel
② For 14" Dia. Flywheel
③ For permanent magnet models use 18-5919
④ 55 AMP up grade to 65 AMP use 18-5965
⑤ Black
⑥ For permanent magnet models use 18-5913
⑦ Bravo drive
⑧ Firepower ignition
⑨ Ignition module mounted on distributor
⑩ Ignition module mounted on elbow
❶ LH rotation
❷ NLA for models prior to S/N 4167000
❸ PG 260 (9-1/4" long)
❹ PG260F1 (8-1/2" long)
❺ RH Rotation
❻ Standard ignition
❼ Thunderbolt ignition
❽ Thunderbolt IV
❾ Thunderbolt V
❿ Transmission models
** Delco Style



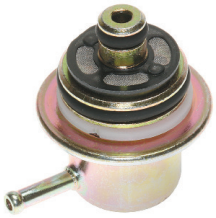
18-7683
FUEL PRESSURE REGULATOR
Replaces: 849899
Fits: MCM 500 EFI



18-7663
FUEL PRESSURE REGULATOR
Replaces: 802630T01, 802630001, 802630T, 802630, 8M0069803
7.4L MPI (L29)



18-33207
FUEL PRESSURE REGULATOR
Replaces: 860349A1
Fits: MCM/MIE 7.4L/LX MPI, 4545 Mag MPI, 502 Mag MPI, MIE 8.2L MPI. Mounts on Fuel Cooler.



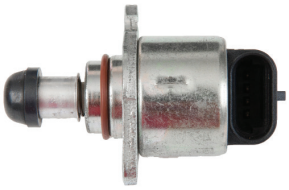
18-33211
FUEL PRESSURE REGULATOR
Replaces: 892681
Fits: Mercruiser 8.1L, 496 Mag HO, 502 Mag MPI 375-400 HP.

18-7600
TEMPERATURE SENSOR
Replaces: 805218T

18-7700
THROTTLE POSITION SENSOR
Replaces: 853678T
Fits: MCM/MIE 4.3L MPI, 5.0L MPI, MX6.2L MPI w/ECM 555 and 350 Mag MPI, Black Scorpion Tow Sports, 377 Scorpion Tow Sports, 7.4L MPI(L29) & MCM 496 Mag & HO and MIE 8.1S & HO

18-7630
THROTTLE POSITION SENSOR
Replaces: 805226A1

18-7701
IDLE SPEED CONTROL MOTOR
Replaces: 862998
Fits: MCM 3.0L MPI, V6 & V8(305, 350 & 496 cid)MPI engines w/ECM555 (Includes gasket)

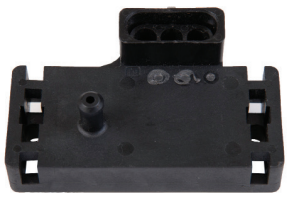


18-7697
IAC MOTOR
Replaces: 803149
Fits: MCM/MIE 350 Mag MPI, Black Scorpion Tow Sports, 377 Scorpion MCM & Tow Sports, MX6.2L MPI, 7.4L MPI(L29) & 575 Sci

18-7632-1
IDLE AIR CONTROL MOTOR
Replaces: 805224A1

18-33800
PCV VALVE
Replaces: 21-806118
Fits: MCM 262 Mag EFI, 4.3L EFI

18-7682
MAP SENSOR
Replaces: 849934, 879150150
Fits: MCM 575 Sci



18-7684
MAP SENSOR
Replaces: 864856A1, 805217A1
Fits: MCM/MIE GM V6 & V8 (350, 377, 454 & 502cid)EFI Engines

18-7660
MAP SENSOR
Replaces: 881731, 8M0054726
V-6 & V-8 MPI engines with 555 ECM

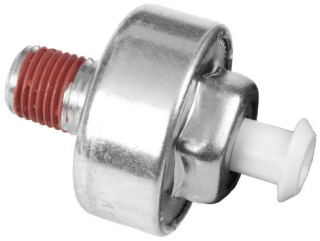
18-7550
MAP SENSOR
Replaces: 861249, 861249A1
Fits: Mercury 5.7L, 7.4L 1998-2001

18-7551
MAP SENSOR
Replaces: 861425
Fits: Mercury Scorpion, Black Scorpion 1998-2010

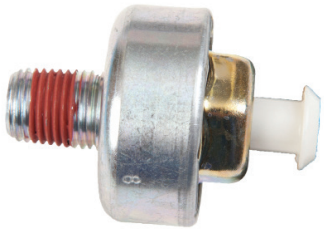
18-7668
MAP SENSOR
Replaces: 854445
525 EFI

18-7553
KNOCK SENSOR
Replaces: 808015T
Fits: Mercury 5.7L MAG 1998-2010

18-7554
KNOCK SENSOR
Replaces: 878187
Fits: Mercury 5.7L MAG 1994-2010



18-7677
KNOCK SENSOR
Replaces: 806612T
Fits: GM V8(305, 350 & 377 cid) engines



18-7703
KNOCK SENSOR
Replaces: 805544T

18-7646
CAMSHAFT SENSOR
Replaces: 892615002, 892615001, 892615

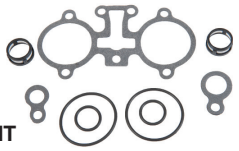
18-7685
TBI INJECTOR
Replaces: 852956A1
Fits: MCM GM V6 & V8 (305 &350 cid) TBI engines

18-7757
THROTTLE POSITION SENSOR
Replaces: 803148
For: 350 Mag OL005900 & Up

18-33104
FUEL INJECTOR
Replaces: 802632T, 802632
Fits: MCM/MIE 7.4L MPI L29

18-7688
FUEL INJECTOR
Replaces: 885176
Fits: MCM 4.3L MPI engines (s/n OM300000-1A063239) & 5.0L, 5.7L & 6.2L MPI engines w/ ECM 555 (s/n OM300000-1A064824)

18-7698
FUEL INJECTOR
Replaces: 881693002
Fits: MCM 496 Mag & HO and MIE 8.1S & HO



18-7690
INJECTOR SEAL KIT
Replaces: 27-852957
Use with Mercury Injector
852956A1, 853998A1, 853998T, 853998
Fits: 262 Mag EFI (1996-97), 4.3L EFI (1998-01), 5.0L EFI (1998-01), 350 Mag Alpha EFI (Gen+) (1996-97), 350 Mag EFI SKI (1994-97), 5.7L EFI (1995-01), 5.7L EFI MIE (Gen+) (1997), 5.7L LX Bravo EFI (Gen+) (1996-97), 5.7 LX EFI (1995-97), 7.4L LX TBI (1996-97), 575 Sci (2000-05)

18-7691
INJECTOR SEAL KIT
Use with Mercury Injector # 806807A1
Fits: 350 Mag Bravo MPI (1995-96), Black Scorpion SKI (1996)

18-7692
INJECTOR SEAL KIT
Use with Mercury Injector # 861260T, 861260
Fits: 350 Mag MPI(98-01), 350 Mag MPI Horizon MIE(99-01), 350 Mag MPI MIE(98-01), 350 Mag MPI SKI(98-01), MX 6.2L MPI(00-01), 454 Mag MPI(99-01), 454 Mag MPI Horizon MIE(99-01), 502 Mag MPI(99-01), 8.2L MPI(99-01)

18-7693
INJECTOR SEAL KIT
Use with Mercury Injector # 802632T, 849896
Fits: 7.4L MPI(L29)(98-01), 7.4L MPI MIE(L29)(98-01), 500 EFI(99-05)

18-7694
INJECTOR SEAL KIT
Use with Mercury Injector # 881693002
Fits: 496 Mag (2001-08), 496 Mag DTS (2001-08), 496 Mag HO (2001-08), 496 Mag HO DTS (2001-08), 8.1L MIE (2001-08), 496 Mag DTS (2001-08), 8.1L HO MIE (2001-08), 496 Mag HO DTS (2001-08)

18-7695
INJECTOR SEAL KIT
Use with Mercury Injector # 885176
Fits: 4.3L MPI(02-08), 5.0L MPI(02-08), 5.0L MPI DTS(05-08), 350 Mag MPI(02-08), 350 Mag MPI DTS(05-08), 350 Mag MPI Horizon(02-07), 350 Mag MPI Horison DTS(05-07), 350 Mag MPI Horison MIE(02-07), 350 Mag Horizon MIE DTS(05-07), 350 Mag MPI MIE(02-07), 350 Mag MPI MIE DTS(05-07), 350 Mag MPI SKI(02-07), 5.7L Horizon MIE(08), 5.7L MIE(08), 5.7L DTS MIE(08), 5.7L MPI SKI(08), MX6.2L MPI(02-07), MX6.2L MPI DTS(05-07), MX6.2L MPI Horizon(04-07), MX6.2L MPI Horizon DTS(05-07), MX6.2L MPI Horizon MIE(02-08), MX6.2L MPI Horizon MIE DTS(05-08), MX 6.2L MPI MIE(02-07), MX6.2L MPI MIE DTS(05-07), MX6.2L MPI SKI(02-07)

18-7696
INJECTOR SEAL KIT
Use with Mercury Injector # 805225A1
Fits: 320 EFI(87-89), 350 Mag Bravo MPI(Gen+)(97), Black Scorpion Ski(97-08), 377 Scorpion MCM(99-05), 377 Scorpion Ski(97-98), MX6.2L Black Scorpion Ski (01-07), 454 Mag EFI SKI(94-97), 454 Mag MPI(96-98), 454 Mag MPI Horizon MIE(98), 7.4L MPI MIE (95-97), 7.4LX MPI(96-97), 502 Mag MPI(93-98), 525 EFI(03-08), 8.2L MPI MIE(96-98)

FUEL INJECTION SYSTEM APPLICATION

Model	Liter	CID	# CYL	Year Range	Serial # Range	Injector	IAC Valve	TPS	F/P Regulator Rail-Mounted	F/P Regular Cooler Mounted	MAP Sensor
3.0L MPI	3.0L	181	L4	2008-2010	A072812 & UP	N/A	18-7701	N/A	N/A	N/A	N/A
262 MAG EFI	4.3L	262	V-6	1996-1997	F803800 - K999999	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
4.3L EFI	4.3L	262	V-6	1998-2001	L012009 - M299999	18-7685	18-7632-1	18-7630	N/A	N/A	N/A
4.3L MPI	4.3L	262	V-6	2002-2007	M300000 - A063239	18-7688	18-7701	18-7700	N/A	N/A	N/A ②
4.3L MPI	4.3L	262	V-6	2007-2010	A063240 & UP	N/A	18-7701	18-7700	N/A	N/A	N/A ②
5.0L EFI	5.0L	305	V-8	1998-2001	L012052 - M299999	18-7685	18-7632-1	18-7630	N/A	N/A	N/A
5.0L MPI	5.0L	305	V-6	2002-2007	M300000 - A064824	18-7688	18-7701	18-7700	N/A	N/A ①	N/A ②
5.0L MPI	5.0L	305	V-6	2007-2010	A064825 & UP	N/A	18-7701	18-7700	N/A	N/A ①	N/A ②
5.0L MPI DTS	5.0L	305	V-8	2005-2007	W310000 - A064824	18-7685	N/A	N/A	N/A	N/A	N/A
5.0L MPI DTS	5.0L	305	V-8	2010	A064825 & UP	N/A	N/A	N/A	N/A	N/A	N/A
350 MAG ALPHA EFI (GEN +)	5.7L	350	V-8	1996-1997	F800300 - K999999	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
350 MAG BRAVO MPI	5.7L	350	V-8	1995-1996	F415189 - K001500	N/A	18-7632-1	18-7630	N.L.A.	N/A	18-7684 ②
350 MAG BRAVO MPI (GEN +)	5.7L	350	V-8	1997	K001501 - K999999	N/A	18-7632-1	18-7630	N/A	N/A	18-7684 ②
350 MAG EFI SKI	5.7L	350	V-8	1994-1996	F215561 - F820706	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
350 MAG EFI SKI	5.7L	350	V-8	1996	F820707 - K040005	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
350 MAG MPI	5.7L	350	V-8	1998	L010019 - L331598	N/A	18-7697	18-7700	N/A	N/A	N/A
350 MAG MPI	5.7L	350	V-8	1998	L336000 - L346999	N/A	18-7697	18-7700	N/A	N/A	N/A
350 MAG MPI	5.7L	350	V-8	1999	L331599 - L335999	N/A	18-7697	18-7757	N/A	N/A	N/A
350 MAG MPI	5.7L	350	V-8	1999-2001	L340000 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A
350 MAG MPI	5.7L	350	V-8	2002-2007	M300000 - A064824	18-7688	18-7701	18-7700	N/A	N/A ①	N/A ②
350 MAG MPI DTS	5.7L	350	V-8	2005-2007	W310000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ②
350 MAG MPI DTS	5.7L	350	V-8	2007-2010	A064825 & UP	N/A	N/A	N/A	N/A	N/A	N/A ②
350 MAG MPI HORIZON	5.7L	350	V-8	2002-2007	M300000 - A064824	18-7688	18-7701	18-7700	N/A	N/A ①	N/A ②
350 MAG MPI HORIZON	5.7L	350	V-8	2007	A064825 - A299999	N/A	18-7701	18-7700	N/A	N/A ①	N/A ②
350 MAG MPI HORIZON DTS	5.7L	350	V-8	2005-2007	W310000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ②
350 MAG MPI HORIZON DTS	5.7L	350	V-8	2007	A064825 - A299999	N/A	N/A	N/A	N/A	N/A	N/A ②
350 MAG MPI HORIZON MIE	5.7L	350	V-8	1999-2001	L304700 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A
350 MAG MPI HORIZON MIE	5.7L	350	V-8	2002-2004	M300000 - M398371	18-7688	18-7701	18-7700	N/A	N/A	N/A ②

① BRAVO APPS W/SN W060000, ORDER REGULATOR # 892681 ② MAPT SENSOR (TEMP & PRESSURE)

FUEL INJECTION SYSTEM APPLICATION (CONT.)

Model	Liter	CID	# CYL	Year Range	Serial # Range	Injector	IAC Valve	TPS	F/P Regulator Rail-Mounted	F/P Regular Cooler Mounted	MAP Sensor
350 MAG MPI HORIZON MIE	5.7L	350	V-8	2004-2007	M398372 - A064824	18-7688	18-7701	18-7700	N/A	N/A	N/A ②
350 MAG MPI HORIZON MIE	5.7L	350	V-8	2007	A064825 - A089999	N/A	18-7701	18-7700	N/A	N/A	N/A ②
350 MAG MPI HORIZON MIE DTS	5.7L	350	V-8	2005-2007	W390000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ②
350 MAG MPI HORIZON MIE DTS	5.7L	350	V-8	2007	A064825 - A089999	N/A	N/A	N/A	N/A	N/A	N/A ②
350 MAG MPI MIE	5.7L	350	V-8	1998	L002008 - L302199	N/A	18-7697	18-7700	N/A	N/A	N/A
350 MAG MPI MIE	5.7L	350	V-8	1999-2001	L302200 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A
350 MAG MPI MIE	5.7L	350	V-8	2002-2004	M300000 - M398371	18-7688	18-7701	18-7700	N/A	N/A	N/A ②
350 MAG MPI MIE	5.7L	350	V-8	2004-2007	M398372 - A064824	18-7688	18-7701	18-7700	N/A	N/A	N/A ②
350 MAG MPI MIE	5.7L	350	V-8	2007	A064825 - A089999	N/A	18-7701	18-7700	N/A	N/A	N/A ②
350 MAG MPI MIE DTS	5.7L	350	V-8	2005-2007	W390000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ②
350 MAG MPI MIE DTS	5.7L	350	V-8	2007	A064825 - A089999	N/A	N/A	N/A	N/A	N/A	N/A ②
350 MAG EFI SKI	5.7L	350	V-8	1994-1996	F215561 - F820706	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
350 MAG MPI SKI	5.7L	350	V-8	1998	L002600 - L304599	N/A	18-7697	18-7700	N/A	N/A	N/A
350 MAG MPI SKI	5.7L	350	V-8	1999-2001	L304600 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A
350 MAG MPI SKI	5.7L	350	V-8	2002-2007	M300000 - A064824	N/A	18-7701	18-7700	N/A	N/A	N/A ②
350 MAG MPI SKI	5.7L	350	V-8	2007	A064825 - A089999	N/A	18-7701	18-7700	N/A	N/A	N/A ♦
5.7L EFI	5.7L	350	V-8	1995-1997	F225560 - K999999	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
5.7L EFI (GEN +)	5.7L	350	V-8	1998-2001	L010035 - M299999	18-7685	18-7632-1	18-7630	N/A	N/A	N/A
5.7L EFI MIE (GEN +)	5.7L	350	V-8	1997	K040300 - K999999	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
5.7L MPI HORIZON MIE	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	18-7701	18-7700	N/A	N/A	N/A ♦
5.7L MPI HORIZON DTS MIE	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	N/A	N/A	N/A	N/A	N/A ♦
5.7L MPI MIE	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	18-7701	18-7700	N/A	N/A	N/A ♦
5.7L MPI DTS MIE	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	N/A	N/A	N/A	N/A	N/A ♦
5.7L MPI SKI	5.7L	350	V-8	2008-2010	A090000 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A ♦
5.7LX BRAVO EFI (GEN +)	5.7L	350	V-8	1996-1997	F800300 - K999999	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
5.7LX EFI	5.7L	350	V-8	1995-1997	F225560 - K999999	18-7685	18-7632-1	18-7630	N/A	N/A	18-7684
BLACK SCORPION SKI		350	V-8	1996	F350583 - K040000	N/A	18-7697	18-7700	N.L.A.	N.L.A.	18-7684
BLACK SCORPION SKI		350	V-8	1997	K040001 - L002699	N/A	18-7697	18-7700	N/A	N/A	18-7684
BLACK SCORPION SKI		350	V-8	1998	L002700 - L005600	N/A	18-7697	18-7700	N/A	N/A	N/A
BLACK SCORPION SKI		350	V-8	1998-2002	L005601 - M391599	N/A	18-7697	18-7757	N/A	N/A	N/A
BLACK SCORPION SKI		350	V-8	2003-2010	M391600 - W698432	N/A	18-7701	18-7757	N/A	N/A	N/A
SCORPION 350	5.0L	350	V-8	2008-2010	W698433 & UP	N/A	18-7701	18-7757	N/A	N/A	N/A
377 MAG		377	V-8	2008-2010	A300000 & UP	N/A	18-7701	18-7700	N/A	N/A	N/A ♦
377 MAG DTS		377	V-8	2008-2010	A300000 & UP	N/A	N/A	N/A	N/A	N/A	N/A ♦
377 SCORPION MCM		377	V-8	1999-2005	L416146 - M907201	N/A	18-7697	18-7757	N/A	N/A	18-7684
377 SCORPION SKI		377	V-8	1997-1998	K000656 - L600314	N/A	18-7697	18-7700	N/A	N/A	18-7684
MX 6.2L MPI	6.2L	377	V-8	2000-2001	L680003 - M299999	N/A	18-7697	18-7757	N/A	N/A	N/A
MX 6.2L MPI	6.2L	377	V-8	2002-2004	M300000 - W059999	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI	6.2L	377	V-8	2004-2007	W060000 - A064824	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI	6.2L	377	V-8	2007	A064825 - A299999	N/A	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI DTS.	6.2L	377	V-8	2005-2007	W310000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ♦
MX 6.2L MPI DTS.	6.2L	377	V-8	2007	A064825 - A299999	N/A	N/A	N/A	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON	6.2L	377	V-8	2002-2004	M300000 - W059999	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON	6.2L	377	V-8	2004-2007	W060000 - A064824	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON	6.2L	377	V-8	2007	A064825 - A299999	N/A	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON DTS	6.2L	377	V-8	2005-2007	W310000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON DTS	6.2L	377	V-8	2007	A064825 - A299999	N/A	N/A	N/A	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE	6.2L	377	V-8	2002-2004	M300000 - M398394	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE	6.2L	377	V-8	2004-2007	M398395 - A064825	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE	6.2L	377	V-8	2007-2010	A064825 & UP	N/A	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE DTS	6.2L	377	V-8	2005-2007	W390000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ♦
MX 6.2L MPI HORIZON MIE DTS	6.2L	377	V-8	2007-2010	A064825 & UP	N/A	N/A	N/A	N/A	N/A	N/A ♦
MX 6.2L MPI MIE	6.2L	377	V-8	2002-2004	M300000 - M398394	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI MIE	6.2L	377	V-8	2004-2007	M398395 - A064825	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI MIE	6.2L	377	V-8	2007-2010	A064825 & UP	N/A	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L MPI MIE DTS	6.2L	377	V-8	2005-2007	W390000 - A064824	18-7688	N/A	N/A	N/A	N/A	N/A ♦
MX 6.2L MPI MIE DTS	6.2L	377	V-8	2007-2010	A064825 & UP	N/A	N/A	N/A	N/A	N/A	N/A ♦

① BRAVO APPS W/SN W060000, ORDER REGULATOR # 892681 ♦ MAPT SENSOR (TEMP & PRESSURE)

FUEL INJECTION SYSTEM APPLICATION (CONT.)

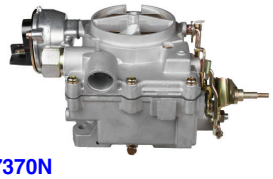
Model	Liter	CID	# CYL	Year Range	Serial # Range	Injector	IAC Valve	TPS	F/P Regulator Rail-Mounted	F/P Regular Cooler Mounted	MAP Sensor
MX 6.2L MPI SKI	6.2L	377	V-8	2002-2007	M317000 - W689999	18-7688	18-7701	18-7700	N/A	N/A	N/A ♦
MX 6.2L BLACK SCORPION SKI	6.2L	377	V-8	2001-2003	L005601 - M391599	N/A	18-7697	18-7757	N/A	N/A	N/A
MX 6.2L BLACK SCORPION SKI	6.2L	377	V-8	2003-2007	M391750 - W698432	N/A	18-7701	18-7757	N/A	N/A	N/A
454 MAG EFI	7.4L	454	V-8	1994-1996	F115700 - F802349	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
454 MAG EFI SKI	7.4L	454	V-8	1995-1996	F215800 - F820099	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
454 MAG EFI SKI	7.4L	454	V-8	1996-1997	F820099 - K999999	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
454 MAG MPI	7.4L	454	V-8	1996-1997	F802350 - K147349	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
454 MAG MPI	7.4L	454	V-8	1997-1998	K147350 - L085399	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
454 MAG MPI	7.4L	454	V-8	1999-2001	L085400 - M024999	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
454 MAG MPI HORIZON MIE	7.4L	454	V-8	1998	L002200 - L086049	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
454 MAG MPI HORIZON MIE	7.4L	454	V-8	1999-2001	L086050 - L674000	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
7.4L MPI (L29)	7.4L	454	V-8	1998-2001	L010003 - M024330	N/A	18-7697	18-7700	18-7663	N/A	N/A
7.4L MPI MIE	7.4L	454	V-8	1995-1996	F563052 - K147349	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
7.4L MPI MIE	7.4L	454	V-8	1997	K147350 - K999999	N/A	N/A	18-7630	N/A	N/A	18-7684
7.4L MPI MIE (L29)	7.4L	454	V-8	1998-2001	L010003 - L674613	N/A	N/A	18-7700	18-7663	N/A	N/A
7.4LX TBI	7.4L	454	V-8	1996-1997	F820000 - K999999	N.L.A.	18-7632-1	18-7630	N/A	N/A	18-7684
7.4LX MPI	7.4L	454	V-8	1996	F602010 - K147349	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
7.4LX MPI	7.4L	454	V-8	1997	K147350 - K999999	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
496 MAG		496	V-8	2001-2004	M025000 - W059999	N/A	N/A	18-7700	18-7663	N/A	N/A
496 MAG		496	V-8	2004	W060000 - W060573	N/A	N/A	18-7700	18-7663	N/A	N/A
496 MAG		496	V-8	2004-2010	W060574 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A
496 MAG DTS		496	V-8	2001-2004	M025000 - W059999	N/A	N/A	N/A	18-7663	N/A	N/A
496 MAG DTS		496	V-8	2004	W060000 - W060573	N/A	N/A	N/A	18-7663	N/A	N/A
496 MAG HO		496	V-8	2001-2004	M025000 - W059999	N/A	N/A	18-7700	18-7663	N/A	N/A
496 MAG HO		496	V-8	2004	W060000 - W060461	N/A	N/A	18-7700	18-7663	N/A	N/A
496 MAG HO		496	V-8	2004-2010	W060462 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A
496 MAG HO DTS		496	V-8	2001-2004	M025000 - W059999	N/A	N/A	N/A	18-7663	N/A	N/A
496 MAG HO DTS		496	V-8	2004	W060000 - W060461	N/A	N/A	N/A	18-7663	N/A	N/A
496 MAG HO DTS		496	V-8	2004-2010	W060462 - & UP	N/A	N/A	N/A	N/A	N/A	N/A
496 MAG & HO EC		496	V-8	2007-2010	A066166 & UP	N/A	N/A	18-7700	N/A	N/A	N/A
496 MAG & HO DTS EC		496	V-8	2010		N/A	N/A	N/A	N/A	N/A	N/A
8.1L & HO MIE		496	V-8	2001-2004	M026000 - W089999	N/A	N/A	18-7700	18-7663	N/A	N/A
8.1L & HO MIE		496	V-8	2004	W090000 - W389999	N/A	N/A	18-7700	18-7663	N/A	N/A
8.1L & HO MIE		496	V-8	2004-2010	W390000 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A
8.1L & HO MIE DTS		496	V-8	2001-2004	M026000 - W089999	N/A	N/A	N/A	18-7663	N/A	N/A
8.1L & HO MIE DTS		496	V-8	2004	W090000 - W389999	N/A	N/A	N/A	18-7663	N/A	N/A
8.1L & HO MIE EC		496	V-8	2007-2010	W697154 - & UP	N/A	N/A	18-7700	N/A	N/A	N/A
500 EFI	8.2L	502	V-8	1999-2005	L001477 - M907127	N/A	18-7632-1	N/A	N/A	N/A	18-7684
502 MAG MPI	8.2L	502	V-8	1993-1996	D840650 - K147349	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
502 MAG MPI	8.2L	502	V-8	1997-1998	K147350 - L085432	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
502 MAG MPI	8.2L	502	V-8	1999-2001	L085432 - M024999	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
575 Sci	8.2L	502	V-8	2000-2005	L306696 - M950526	N.L.A.	18-7632-1	18-7630	N/A	N/A	N/A
575 Sci	8.2L	502	V-8	2000-2005	L306696 - M950526	N.L.A.	18-7632-1	18-7630	N/A	N/A	N/A
8.2L MAG	8.2L	502	V-8	2010	A350340 & UP	N/A	N/A	18-7700	N/A	N/A	N/A
8.2L MIE	8.2L	502	V-8	2010	A350340 & UP	N/A	N/A	18-7700	N/A	N/A	N/A
8.2L MPI MIE	8.2L	502	V-8	1996	F819620 - K147349	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
8.2L MPI MIE	8.2L	502	V-8	1997-1998	K127350 - L086012	N/A	18-7632-1	18-7630	N/A	N/A	18-7684
8.2L MPI MIE	8.2L	502	V-8	1999-2001	L086013 - L674200	N/A	18-7632-1	18-7630	N/A	N/A	18-7684

① **BRAVO APPS W/SN W060000, ORDER REGULATOR # 892681** ♦ **MAPT SENSOR (TEMP & PRESSURE)**

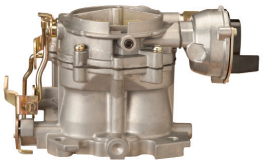
Sierra® Marine Engine and Drive Parts

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

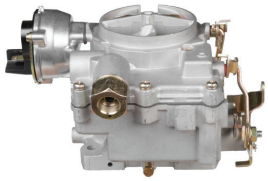
- Precision remanufactured to meet or exceed OEM specifications
- Re-calibrated and re-engineered to maximize fuel efficiency and performance
- All carburetors are flow tested throughout the entire throttle range
- Fuel mixture and idle settings are pre-set to ensure that only minor idle and choke adjustments are necessary during installation
- All bases are resurfaced and throttle shaft bushings replaced



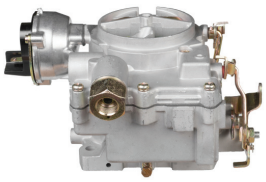
18-7370N
CARBURETOR
Replaces: 3310-860070A2, 3310-806077A2, 3310-806078A2, 1389-9562A1, 1389-9350A2, 1389-8490A2, 1389-815396A2
For: MCM 120/2.5L & 140/3.0L



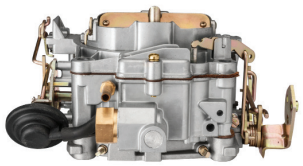
18-7373N
MERCARB 2V CARBURETOR
Replaces: 3310-864941A01
2002-2004 4.3L engines
(s/n OM615000-OW300012
Uses Carb Kit **18-7098-1**



18-7375N
CARBURETOR
Replaces: 3310-864942A01, 3310-861448A1
For: 1998-2004 MCM 5.0L



18-7376N
CARBURETOR
Replaces: 3310-864943A01, 3310-861245A1
For: 1998 and newer 5.7L applications



18-7615N
Q-JET CARBURETOR
Replaces:1347-816373A4, 1347-804624R1, 1347-804624R02
Uses Carb Kit **18-7095**

18-7639
CARBURETOR
Replaces: 3310-864943A01, 861245A1
Mercarb-5.7L 2V 1998 and newer 5.7L
(OL010337-OW300754) & 5.7L MIE
(OL002003-OW090899)
(Remanufactured)
Uses Carb Kit **18-7098-1** & Gasket **18-0994**

18-7640
CARBURETOR
Universal Q-jet with electric choke
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-0994**

18-7603-1
CARBURETOR
2 Barrel - Rochester
Replaces: 1347-818622, 1376-5659A1, 1347-818622 1, 1347-818622R02
(Remanufactured)
Uses Carb Kit **18-7075** & Gaskets **18-0994** (left) & **18-0434** (right)

18-7604-1
CARBURETOR
4 Barrel - Rochester
Replaces: 3304-9354A2, 1347-804623R02, 1347-804623R1
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2648**

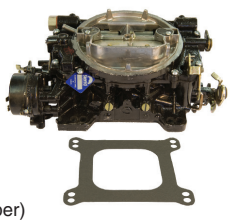
18-7605-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-9661A3, 1347-804623A1, 1347-804623R02
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2648**

18-7608-1
CARBURETOR
2 Barrel - Rochester
Replaces: 1347-818620, 1347-818620 1, 1347-818620R02
(Remanufactured)
Uses Carb Kit **18-7070** & Gasket **18-0356**

18-7609-1
CARBURETOR
2 Barrel - Rochester
Replaces: 1347-818619, 1347-818619 1, 1347-818619 1R
(Remanufactured)
Uses Carb Kit **18-7070** & Gasket **18-0356**

18-7610-1
CARBURETOR
2 Barrel - Rochester
Replaces: 1347-818621, 1347-818621 1, 1347-818621 1R02
(Remanufactured)
Uses Carb Kit **18-7070** & Gasket **18-0396**

18-7611-2
CARBURETOR
2 Barrel - Rochester
Replaces: 3310-807312A1, 3310-807312R02
(Remanufactured)
Uses Carb Kit **18-7097** & Gasket **18-0994**



18-7613-1
CARBURETOR
4 Barrel - Carter (Weber)
Replaces: 3310-806969A1, 3310-806969R01
(Remanufactured)
Uses Gasket **18-0467**

18-7615-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-816373A4, 1347-804624R1, 1347-804624R02
(Remanufactured)
Uses Carb Kit 18-7095 & Gasket 18-2548

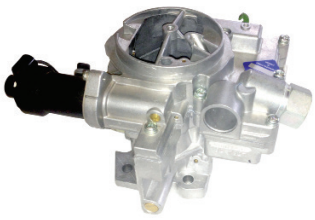
ALL SIERRA CARBURETORS INCLUDE BASE GASKET

18-7616-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-8288A1, 1347-804626R02
(Remanufactured)
Uses Carb Kit **18-7072** & Gasket **18-2848**

18-7617-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-9863A3, 1347-804624R1, 1347-804625R02
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2848**

18-7618-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-8289A1, 1347-804624R1, 1347-804624R02
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-2848**

18-7619-1
CARBURETOR
4 Barrel - Rochester
Replaces: 1347-9142A2, 1347-8460A3
(Remanufactured)
Uses Carb Kit **18-7095** & Gasket **18-0462**



18-79994N
CARBURETOR
Replaces: 3310-866142A04, 3310-866142A03
Fits: TKS-5.0L

18-79995N
CARBURETOR
Replaces: 3310-866143A03
Fits: TKS-5.7L

CARBURETOR APPLICATION

Model	CID/Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Carb Code/Model	Carb Repair Kit	Replacement O.E. Carb No.	Float	Sierra Carb #
90	96/L4	1970-1971	2851424	3225967	1351- 4263A 1	7040082 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
90	96/L4	1972	3225868	3226957	1351- 4263A 1	7036543 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
110	153/L4	1963-1966	1357370	2044033	1336-2076	R2/2GC	—	—	—	18-7609-1
120	153/L4	1972-1973	3377341	3770649	1351-4263A3	7043182 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
120	153/L4	1974-1975	3770650	4469865	1351-5202A1	7044182 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
120	153/L4	1976-1978	4469866	5192048	1351-6065A2	7044182 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
120	153/L4	1979-1982	5192049	6229717	1351-7354A1	17059054 R2/2GC	18-7746	1347-818619R02	18-7200	18-7609-1
120	153/L4	1983	6229718	6663797	1351- 8480A 2	17081060 R2/2GC	18-7746	1347-818621R02	18-7200	18-7610-1
120	153/L4	1984	6663798	6853913	1389- 8490A 2	M2/MERCarb	18-7097	3310-860070A 2	18-7202	—
120	153/L4	1985	6853914	A492055	1389- 9350A 2	M2/MERCarb	18-7097	3310-860070A 2	18-7202	—
120	153/L4	1986	A492056	B531853	1389- 9562A 1	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
2.5L	153/L4	1983-1989	B531854	C853255	3310-806077A 2	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
140	181/L4	1968-1969	2508261	2816416	1351- 3635A 1	7036646 R/2GC	18-7746	—	18-7200	—
140	181/L4	1970	2816417	2911439	1351- 4032A 1	7040080 R/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
140	181/L4	1970-1973	2911440	3771644	1351-4293A1	7040084 R/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
140	181/L4	1974-1978	3771645	5157668	1351-5203A1	7043184 R/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
140	181/L4	1979-1982	5157669	6229717	1351-7355A1	17059052 R/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
140	181/L4	1983	6229718	6671328	1351- 8480A 2	17081060 R/2GC	18-7746	1347-818521R02	18-7200	—
140	181/L4	1984	6671329	6852269	1389- 8490A 2	M2/MERCarb	18-7097	3310-860070A 2	18-7202	—
140	181/L4	1985	6852270	A484072	1389- 9350A 2	M2/MERCarb	18-7097	3310-860070A 2	18-7202	—
140	181/L4	1986	A484073	B450800	1389- 9562A 1	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
140/3.0L	181/L4	1983-1989	6229718	C856556	1351-8480A2	R2/2GC	—	1348-818621 1	—	18-7610-1
3.0L	181/L4	1987-1989	B450801	C856556	3310-806077A 2	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
3.0L	181/L4	1990	C856559	D447414	1389-815396A 2	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
3.0L	181/L4	1991-1993	D447415	D836075	1389-806077A 2	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
3.0L	181/L4	1993-1994	D836076	F603999	1389-806078A 1	M2/MERCarb	18-7098-1	3310-860070A 2	18-7202	—
3.0L	181/L4	1998-2002	L010042	M385672	3310-807504A 1	M2/MERCarb	18-7098-1	3310-8M0045397	18-7202	—
3.0L	181/L4	2003-2004	M385673	W301999	3310-864940A01	M2/MERCarb	18-7098-1	3310-8M0045397	18-7202	—
3.0L	181/L4	1999-2004	L382122	W301999	3310-864940A01	M2/MERCarb	18-7098-1	865959A01	18-7202 ▯	—

❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
❿ Use if original carb is Rochester
① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit

CARBURETOR APPLICATION

Model	CID/Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Carb Code/Model	Carb Repair Kit	Replacement O.E. Carb No.	Float	Sierra Carb #
3.0L	181/L4	2004-2010	W302000	& UP	3310-866140A02	M2/MERCarb	18-7098-1	3310-866140A02	18-7202	—
3.0LX	181/L4	1990-1997	C856559	K999999	1389-815397A 2	M2/MERCarb	18-7098-1	3310-8M0045397	18-7202	—
3.0LX	181/L4	1990-1997	C856559	K999999	3310-805924A 2	M2/MERCarb	18-7098-1	3310-8M0045397	18-7202	—
165 (4 CYL)	224/L4	1987	B434941	B774251	1389- 9564A 1	M2/MERCarb	18-7098-1	3310-860071A 2	18-7202	—
170	224/L4	1985-1989	6916779	B434940	1389- 9564A 1	M2/MERCarb	18-7098-1	3310-860071A 2	18-7202	—
180	224/L4	1987	B436391	B775248	1347- 9142A 2	17083522 R4/4ME	18-7077	—	18-7201	—
190 (4 CYL)	224/L4	1985-1986	6916779	B436390	1347- 9142A 2	17083522 R4/4ME	18-7077	—	18-7201	—
3.7L	224/L4	1988-1989	B774252	& UP	1389- 9564A 1	M2/MERCarb	18-7098-1	3310-860071A 2	18-7202	—
3.7LX	224/L4	1988-1989	B775249	& UP	1347- 9142A 2	17083522 R4/4ME	18-7077	—	18-7201	—
470	224/L4	1976-1984	4208730	6916778	1376- 5990A 1	17057132 R2/2GC	18-7076	3310-860071A 4	18-7202 ⑩	—
470	224/L4	1983-1984	6218037	6916778	1389- 8489A 5	M2/MERCarb	18-7097	3310-860071A 2	18-7202 ❾	—
485	224/L4	1980-1982	5685394	6218036	1376- 5990A 1	17057132 R2/2GC	18-7076	3310-860071A 4	18-7202	—
488	224/L4	1983-1984	6170297	6916778	1347- 8460A 3	17081299 R4/4ME	18-7077	—	18-7201	18-7619-1
150	230/L6	1964-1966	1830152	2048046	1338- 2633	8025188 R2/2GC	18-7746	—	18-7200	—
160	250/L6	1967-1968	2048022	2492038	1338- 2991	7026088 R2/2GC	18-7746	—	18-7200	—
160	250/L6	1969	2492036	277031	1351- 3635A 1	7036646 R/2GC	18-7746	—	18-7200	—
165 (6 CYL)	250/L6	1970-1972	3774865	3354791	1351-4282A1	7043183 R2/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
165 (6 Cyl)	250/L6	1979-1981	5178959	5813433	1351-7356A1	17059050 R2/2GC	18-7746	1347-818620R02	18-7200	18-7608-1
165 (6 Cyl)	L6	1972-1973	3354702	3774864	1351-4871A1	R2/2GC	—	1347-818620 1	—	18-7608-1
180/190 3.7L,					—	R4/4ME	—	1347-8460	—	18-7619-1
L4 Engine	—	1985-1989	6916779	Later	1347-9142A2	R4/4ME	—	—	—	18-7619-1
200 (6 CYL)	292/L6	1969	2453769	2494935	1347- 3237A 4	7037082 R4/4MV	18-7077	—	18-7201	—
185 (4bbl)	229/V-6	1993-1994	6330183	6919655	3300- 8886A 2	17083515 R4/4ME	18-7077	—	18-7201	—
175	262/V-6	1987	B527955	B773242	3304- 9565A 1	M2/MERCarb	18-7098-1	3310-807764A 1	18-7202	—
185	262/V-6	1985-1986	A331455	B527954	3304- 9353A 2	M2/MERCarb	18-7097	3310-807764A 1	18-7202	—
205	262/V-6	1985-1987	A331455	B775129	3304-9354A2	17084516 R4/4MV	18-7077	—	18-7201	18-7605-1
4.3L	262/V-6	1988-1992	B773243	D714106	3304- 9565A 1	M2/MERCarb	18-7098-1	3310-807764A 1	18-7202	—
4.3L	262/V-6	1992-1993	D714107	F000877	3304- 9565A 1	M2/MERCarb	18-7098-1	3310-807764A 1	18-7202	—
4.3L	262/V-6	1993-1995	F000878	F601126	3310-806972A 1	M2/MERCarb	18-7098-1	3310-807764A 1	18-7202	—
4.3L	262/V-6	1996-2002	F601127	M614999	3310-807764A 1	M2/MERCarb	18-7098-1	3310-807764A 1	18-7202	—
4.3L	262/V-6	2002-2004	M615000	W300012	3310-864941A01	M2/MERCarb	18-7098-1	3310-864941A01	18-7202	—
4.3L	262/V-6	2000-2004	L619000	W300012	3310-864941A01	M2/MERCarb	18-7098-1	865960A02	18-7202 ⑤	—
4.3L	262/V-6	2004- 2010	W300013	& UP	3310-866141A02	M2/MERCarb	18-7098-1	3310-866141A02	18-7202	—
4.3LH	262/V-6	1998-2002	L010044	M614999	3310-807826A 1	9666 WEBER	18-7749	—	—	—
4.3LX	262/V-6	1988-1991	B775130	D714369	3304- 9354A 2	17084516 R4/4MV	18-7077	1347-804623R02	18-7201	18-7605-1
4.3LX	262/V-6	1992-1996	D714370	F802999	3310-818660A 1	9600 WEBER	18-7749	—	—	—
4.3XH	262/V-6	1996-1997	F803114	K999999	3310-807826A 1	9666 WEBER	18-7749	—	—	—
215 MCM/MIE (FORD)	302/V-8	1970-1972	2781153	3385720	1356- 4066	C9FF9510E H4/4160	18-7096	1356-804628R02	18-7206	—
225 MCM/MIE (FORD)	302/V-8	1973-1974	3385721	4166999	1356- 5155	D2JL9510C H4/4160	18-7096	1356-804628R02	18-7206	—
888	302/V-8	1971-1977	3108723	4887829	1376-5659A1	7044185 R2/2GC	18-7075	1376-818622R02	18-7202 ⑩	18-7603-1
888	302/V-8	1971-1977	3108723	4887829	1356- 4642	D1JJ95108 H2/2300	18-7081	—	—	—
198 MIE	305/V-8	1977	4776402	4931099	1376- 6491A 1	17057139 R2/2GC	18-7075	3310-861080A 1	18-7202	—
200	305/V-8	1985-1986	6899058	A482026	1389- 8488A 2	M2/MERCarb	18-7097	3310-861080A 1	18-7202	—
200	305/V-8	1985-1987	A482027	B525981	1389- 9563A 1	M2/MERCarb	18-7098-1	3310-861080A 1	18-7202	—
200	305/V-8	1987	B525982	B774444	1389- 9670A 2	M2/MERCarb	18-7098-1	3310-807312A1	18-7202	—
228	305/V-8	1977-1978	4765100	5069430	1347-6427A1	17057282 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
228	305/V-8	1978-1981	5069431	6021783	1347-7361A1	17059292 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
228	305/V-8	1982	6021784	6218461	1347-8296A4	17080565 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
228	305/V-8	1982-1984	6218462	6899268	1347- 9661A 3	17080565 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
228 MIE	305/V-8	1977-1978	4765100	5069430	1347-6438A1	17057283 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
228 MIE	305/V-8	1978-1982	5069431	6040745	1347-7364A1	17059291 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
228 TR	305/V-8	1977-1978	4765100	5069430	1347- 6438A 1	17057283 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1

❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
⑩ Use if original carb is Rochester

① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit

CARBURETOR APPLICATION

Model	CID/Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Carb Code/Model	Carb Repair Kit	Replacement O.E. Carb No.	Float	Sierra Carb #
230	305/V-8	1985-1987	6899269	B773739	1347- 9661A 3	17080565 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
230 MIE	305/V-8	1982-1987	6040746	B788151	1347-8290A1	17080564 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
223/230/5.0LX	V-8	1983-1995	6218462	F600999	1347-9661A3	R4/4MV	—	1347-9661A3	—	18-7605-1
5.0L	305/V-8	1988-1995	B774445	F600999	1389- 9670A 2	M2/MERCarb	18-7098-1	3310-807312A1	18-7202	—
5.0L (GEN +)	305/V-8	1998-2002	L015751	M599999	3310-861448A 1	M2/MERCarb	18-7098-1	3310-864942A01	18-7202	—
5.0L (GEN +)	305/V-8	2002-2004	M600000	W300009	3310-864942A01	M2/MERCarb	18-7098-1	3310-864942A01	18-7202	—
5.0L (GEN +)	305/V-8	2000-2004	L619000	W300009	3310-864942A01	M2/MERCarb	18-7098-1	865961A02	18-7202 ⑤	—
5.0L (GEN +)	305/V-8	2004-2010	W300010	& UP	3310-866142A03	M2/MERCarb	18-7098-1	3310-866142A04	18-7202	—
5.0LX	305/V-8	1988-1995	B773740	F600999	1347- 9661A 3	17080565 R4/4MV	18-7077	9661A 3	18-7201	18-7605-1
898/200/5.0L	V-8	1987-95	B525982	F600999	1389-9670A2	M2/MERCARB	—	3310-807312A1	—	18-7611-1
898	305/V-8	1977	4762210	6021383	1376- 6491A 1	17057139 R2/2GC	18-7075	3310-861080A 1	18-7202	—
898	305/V-8	1982	6021384	6218461	1376- 8295A 3	17080350 R2/2GC	18-7075	3310-861080A 1	18-7202	—
898	305/V-8	1983-1984	6218462	6899057	1389- 8488A 2	M2/MERCarb	18-7097	3310-861080A 1	18-7202	—
225 MCM/MIE (GM)	327/V-8	1963-1969	1539620	2694014	1347- 3237A 3 ❹	7037082 R4/4MV	—	1347-804624R02	—	18-7615N
250	350/V-8	1977	4768000	4908849	1347- 3353 ❶	7037082 R4/4MV	—	1347-804624R02	—	18-7615N
250	350/V-8	1977	4768000	4908849	1347- 3237A 3 ❹	7037082 R4/4MV	—	1347-804624R02	—	18-7615N
255	350/V-8	1975-1976	4175550	4767999	1347- 5732A 1	7044291 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
255 MIE (GM)	350/V-8	1975-1978	4175550	4924564	1347- 5732A 1	7044291 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
255 MIE (GM)	350/V-8	1978	4924565	5195908	1347-7062A1	17057292 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
255 MIE (GM)	350/V-8	1979-1980	5195909	5907057	1347-7365A1	17059289 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
260 MIE	V-8	1980-1986	5907058	B522505	1347-8289A1	R4/4MV	—	1347-8289A1	—	18-7618-1
260	350/V-8	1978	4908850	5060805	1347- 6492A 1	17057298 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
260	350/V-8	1976-1982	5060806	6024393	1347- 7362A 1	17059288 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
260	350/V-8	1982-1987	6024393	B525981	1347- 8292A 4	17080561 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
260	350/V-8	1987	B525982	B773304	1347- 9662A 1	17080561 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
260 MIE	350/V-8	1981-1987	5907058	B522505	1347- 8289A 1	17080562 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
260 MIE	350/V-8	1987	B522506	B788151	1347- 9662A 1	17080561 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
260/5.7MIE	V-8	1987-1993	B522506	F024999	1347-966A4	R4/4MV	—	1347-816373A4	—	18-7615N
260/5.7L ALPHA	V-8	1987-1993	B525982	F000454	1347-9662A4	R4/4MV	—	1347-816373A4	—	18-7615N
270 MCM/MIE	350/V-8	1969-1972	2851074	3385720	1347- 4180A 1	7029285 R4/4MV	18-7077	—	18-7201	—
280 TRS	350/V-8	1975	4176250	4176468	1347- 4179A 2	7040283 R4/4MV	18-7077	—	18-7201	—
280 TRS	350/V-8	1975-1976	4176469	4770199	1347- 5981A 1	7044290 R4/4MV	18-7077	—	18-7201	—
300 MR/TRS	350/V-8	1985-1986	6668677	B430367	1347- 7498A 7	17059280 R4/4MV	18-7077	—	18-7201	18-7615N
350 MAG ALPHA	350/V-8	1986-1991	A635178	D617327	1347- 8289A 1	17080562 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
350 MAG ALPHA	350/V-8	1992-1995	D617328	F600999	3310-806970A 1	9770SA WEBER	18-7749	3310-807262A 1	—	—
350 MAG ALPHA	350/V-8	1996-1997	F601000	K999999	3310-807262A 2	9781 WEBER	18-7748	—	—	—
350 MAG SKI	350/V-8	1991-1996	D505450	K040399	3310-806970A 1 ▯	9770SA WEBER	18-7749	—	— ①	—
350 MAG SKI	350/V-8	1991-1997	D505450	K999999	3310-807262A 2 ▯	9781 WEBER	18-7748	—	— ①	—
350 MAG SKI	350/V-8	1997	K040400	K999999	3310-860371A 1 ▯	9781SB WEBER	18-7748	—	— ②	—
5.7L (2BBL)	350/V-8	1996-1997	F601000	K999999	3310-807312A1	M2/MERCARB	18-7098-1	3310-807312A1	18-7202	18-7611-2
5.7L (GEN +) (2bbl)	350/V-8	1998-2002	L010037	M599999	3310-861245A 1	M2/MERCarb	18-7098-1	3310-864943A01	18-7202	18-7639
5.7L (GEN +) (2bbl)	350/V-8	2002-2004	M600000	W300754	3310-864943A01	M2/MERCarb	18-7098-1	3310-864943A01	18-7202	18-7639
5.7L (GEN +) (2bbl)	350/V-8	2000-2004	L015751	W300754	3310-864943A01	M2/MERCarb	18-7098-1	865962A02	18-7202 ⑤	—
5.7L (Gen II)	V-8	1998-2004	L010037	W300754	3310-864943101	M2/MERCARB	—	3310-864943101	—	18-7639
5.7L (GEN +) (2bbl)	350/V-8	2004-2010	W300755	& UP	3310-866143A03	M2/MERCarb	18-7098-1	3310-866143A03	18-7202	—
5.7L ALPHA	350/V-8	1988-1993	B773305	F000454	1347- 9662A 4	17080561 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
5.7L ALPHA	350/V-8	1993-1994	F000455	F273497	3310-805484A 1	9661 WEBER	18-7749	—	—	—
5.7L ALPHA	350/V-8	1993-1994	F000455	F273497	3310-806761A 1	9665S WEBER	18-7748	—	—	—
5.7L ALPHA	350/V-8	1994-1995	F273498	F600999	3310-806761A 3	9665S WEBER	18-7748	3310-806761A 3	—	—
5.7L BRAVO	350/V-8	1988-1991	B773305	D617327	1347- 9662A 4	17080561 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
(W/O HIGH RISE INTAKE)										
5.7L BRAVO	350/V-8	1988-1991	B773305	D617327	1347- 8289A 1	17080562 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
(W/HIGH RISE INTAKE)										

❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
❿ Use if original carb is Rochester

① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit

CARBURETOR APPLICATION

Model	CID/Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Carb Code/Model	Carb Repair Kit	Replacement O.E. Carb No.	Float	Sierra Carb #
5.7L BRAVO	V-8	1987-1991	OB525982	OD617327	1347-9662A4	R4/4MV	—	1347-816373A4	—	18-7615N
W/O HIGH RISE INTAKE										
5.7L BRAVO	V-8	1987-1991	OB525982	OD617327	1347-8289A1	R4/4MV	—	1347-8289A1	—	18-7618-1
W/HIGH RISE INTAKE										
5.7L BRAVO	350/V-8	1992-1995	D617328	F600999	3310-806970A 1	9770SA WEBER	18-7749	3310-807262A 1	—	—
5.7L MIE	350/V-8	1988-1992	B768152	D715493	1347- 9662A 4	17080561 R4/4MV	18-7077	1347-804624R02	18-7201	18-7615N
5.7L MIE	350/V-8	1992-1994	D715494	F349999	3310-806761A 2 ❶	9665S WEBER	18-7748	3310-806761A 2	—	—
5.7L MIE	350/V-8	1995	F349300	F622099	3310-806761A 3	9665S WEBER	18-7748	3310-806761A 3	—	—
5.7L MIE (2bbl)	350/V-8	1998-2002	L002003	M316999	3310-861245A 1	M2/MERCarb	18-7098-1	3310-864943A01	18-7202	18-7639
5.7L MIE (2bbl)	350/V-8	2002-2004	M317000	W090899	3310-864943A01	M2/MERCarb	18-7098-1	3310-864943A01	18-7202	18-7639
5.7L MIE (2bbl)	350/V-8	2000-2004	L390600	W090899	3310-864943A01	M2/MERCarb	18-7098-1	865962A02	18-7202 ⑤	—
5.7L MIE (2bbl)	350/V-8	2004-2010	W090900	& UP	3310-866143A03	M2/MERCarb	18-7098-1	3310-866143A03	18-7202	—
5.7L SKI	350/V-8	1985-1987	A338553	B514626	1347- 9415T	17085013 R4/4MV	18-7077	9415T	18-7201	—
5.7L SKI	V-8	1985-1993	A338533	F025099	1347-9415T	R4/4MV	—	1347-9415T	—	18-7615N
5.7L SKI	350/V-8	1987-1995	F450000	F775199	3310-805484A 1	9661 WEBER	18-7749	3310-806761A 3	—	—
5.7L SKI (2bbl)	350/V-8	1996-1997	F775200	K999999	3310-807312A1	M2/MERCarb	18-7098-1	3310-807312A1	18-7202	18-7611-2
5.7L SKI (GEN +) (2bbl)	350/V-8	1998-2002	L002005	M316999	3310-861245A 1	M2/MERCarb	18-7098-1	3310-864943A01	—	18-7639
5.7L SKI (GEN +) (2bbl)	350/V-8	2002-2004	M317000	W090899	3310-864943A01	M2/MERCarb	18-7098-1	3310-864943A01	—	18-7639
5.7L SKI (GEN +) (2bbl)	350/V-8	2000-2004	L390600	W090899	3310-864943A01	M2/MERCarb	18-7098-1	865962A02	18-7202 ⑤	18-7618-1
5.7L SKI (GEN +) (2bbl)	350/V-8	2004-2010	W090900	& UP	3310-866143A03	M2/MERCarb	18-7098-1	3310-866143A03	18-7202	—
5.7LX (4bbl)	350/V-8	1996-1997	F601000	K999999	3310-807262A 2	9761 WEBER	18-7748	—	—	—
233 MCM & MCI (FORD)	351/V-8	1975-1977	4173000	4465029	1376- 5744 1	7044187 R2/2GC	18-7075	1347-818622R02	—	18-7603-1
233 MCM & MCI (FORD)	351/V-8	1975-1977	4465030	4902304	1376- 6152A 1	17056197 R2/2GC	18-7075	1347-818622R02	—	18-7603-1
325 MCM/MIE	427/V-8	1969-1970	2278747	3042730	1347- 3342 ❶	7027080 R4/4MV	18-7077	—	18-7201	—
325 MCM/MIE	427/V-8	1971-1972	3042731	3780449	1347- 4533A 1 ❶	7041831 R4/4MV	18-7077	—	18-7201	—
325 MCM/MIE	427/V-8	1969-1972	2278747	3780449	1347- 3689A 1 ❶	7029280 R4/4MV	18-7077	—	18-7201	—
330 MCM	427/V-8	1977-1978	4623115	5027230	1347-6493A1	17057287 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
330 MCM	427/V-8	1977-1981	5027231	6083144	1347-7363A1	17059290 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
330 MCM	427/V-8	1982-1987	6083145	B816540	1347-8291A3	17080563 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
330 MIE	427/V-8	1977-1978	4623115	5226384	1347-6493A1	17057287 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
330 MIE	427/V-8	1979-1980	5226385	5889913	1347-7366A1	17059287 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
340 MIE	454/V-8	1981-1987	5889914	D788365	1347-8288A1	17080560 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
370	454/V-8	1978-1987	4179554	B714586	1347- 7498A 2	17059280 R4/4MV	18-7077	1347-804625R02	18-7201	—
400	454/V-8	1980-1986	4179554	B457644	1347- 7498A 2	17059280 R4/4MV	18-7077	1347-804625R02	18-7201	—
420	454/V-8	1987-1989	A398941	B622418	13549A 4	H4	18-7751	—	—	—
425	454/V-8	1990-1993	B622419	D937011	13549A 4	H4	18-7751	—	—	—
440	454/V-8	1983-1986	4179554	B485220	1393- 8862A 1	H4	18-7751	—	—	—
450	454/V-8	1995-1996	F347100	F347277	13549A14	H4	18-7751	—	—	—
454 MAG ALPHA	454/V-8	1986-1988	A631894	B785148	1347-8291A3	17080563 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
454 MAG BRAVO	454/V-8	1988-1992	B721206	D808068	1347-7498A2	17059280 R4/4MV	18-7077	1347-804625R02	18-7201	18-7617-1
454 MAG BRAVO	454/V-8	1992-1994	D805069	F304999	3310-806755A 1	9779 WEBER	18-7748	—	—	—
454 MAG BRAVO	454/V-8	1995-1997	F305000	K999999	3310-806755A 2	9779 WEBER	18-7748	—	—	—
7.4L BRAVO I/II	454/V-8	1988-1991	B771113	D603117	1347-8291A3	17080563 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
7.4L BRAVO I/II	454/V-8	1992-1994	D603118	F351999	3310-806969A 2	9780 WEBER	18-7748	—	—	—
7.4L BRAVO I/II	454/V-8	1995-1997	F352000	K999999	3310-806969A1	9780 WEBER	18-7748	3310-806969A 1	—	18-7613-1
7.4L BRAVO III	454/V-8	1993-1996	D838819	F800699	3310-806755A 2	9779 WEBER	18-7748	—	—	—
7.4L BRAVO III	454/V-8	1996-1997	F800700	K999999	3310-806969A1	9780 WEBER	18-7748	3310-806969A 1	—	18-7613-1
7.4L MIE	454/V-8	1988-1992	5889914	D715493	1347- 8268A 1	17080560 R4/4MV	18-7077	1347-804626R02	18-7201	18-7616-1
460	482/V-8	1983-1986	4179554	B485220	1393- 8862A 1	H4	18-7751	—	—	—
465	502/V-8	1990-1992	C849992	F213244	—	H4	18-7751	—	—❷	—
465	502/V-8	1990-1992	C849992	F213244	—	H4	18-7751	—	—❸	—
500	502/V-8	1994-1995	F213293	F615766	13549A12	H4	18-7751	—	—❸	—

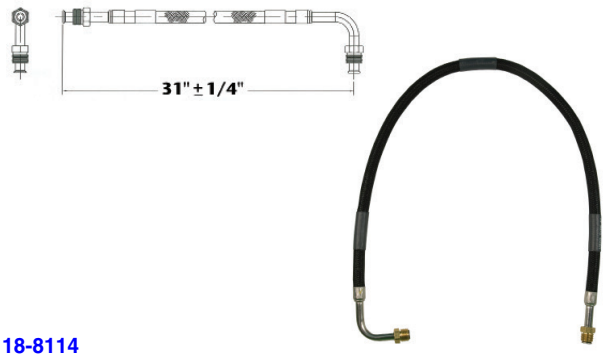
❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
❿ Use if original carb is Rochester

① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit

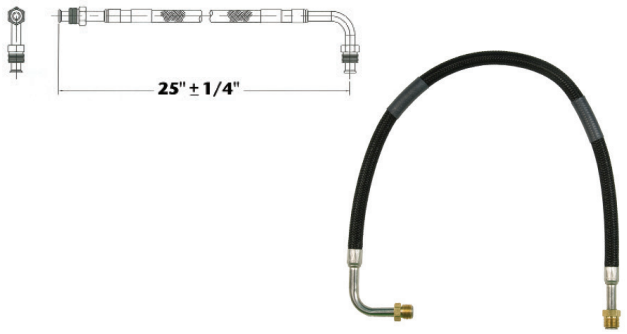
CARBURETOR APPLICATION

Model	CID/Cyl	Year Range	Beginning Serial #	Ending Serial #	Original Carb Part Number	Carb Code/Model	Carb Repair Kit	Replacement O.E. Carb No.	Float	Sierra Carb #
500	502/V-8	1996-1998	F615767	L001772	13549A 15	H4	18-7751	—	—❸	—
500 (GEN +)	502/V-8	1999	L414639	L601036	13549T21	H4	18-7751	—	—❸	—
502 MAG	502/V-8	1990-1992	C878221	D824588	1347-814623A 2	17089112 R4/4MV	18-7077	—	18-7201	—
502 MAG	502/V-8	1992-1993	D824589	F114528	3310-806971A 1	9782 WEBER	18-7748	—	—	—
8.2L MIE	502/V-8	1990-1992	C878221	D857199	1347-814623A 2	17089113 R4/4MV	18-7077	—	—	—
8.2L MIE	502/V-8	1990-1992	C878221	D857199	3310-817693A 1	9774 WEBER	18-7748	—	—	—
8.2L MIE	502/V-8	1993-1996	D857200	F819619	3310-806971A 1	9782 WEBER	18-7748	—	—	—
500 BULLDOG	540/V-8	1990-1995	C577254	F348987	13549A10	H4	18-7751	—	—❸	—
500 BULLDOG	540/V-8	1995-2001	F615762	M050281	13549A23	H4	18-7751	—	—❸	—

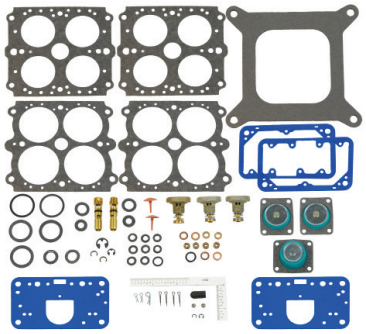
❶ Automatic Choke
❷ Black
❸ Blue
❹ Electric Choke
❺ Front (Blue)
❻ On-Line
❼ Rear (Blue)
❽ Spacer Mounted
❾ Use if original carb is MERCarb
❿ Use if original carb is Rochester
① Use with in-line transmission
② Use with V-drive transmission
③ V-drive
④ Wedge mounted
⑤ TKS Retrofit Kit



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

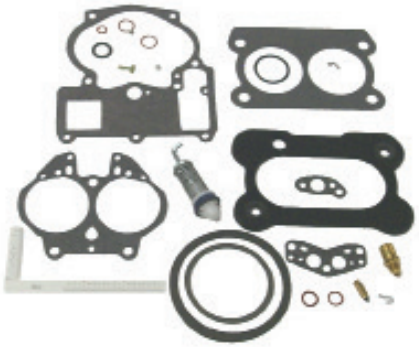


18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-7751
CARB KIT
Replaces: 13220
Fits: GM 420 V8 454 (1987-89), GM 425 V8 454 (1990-93), GM 425 (Gen V) V8 454 (1992-93), 440 TRS GM 454 (1983-86), GM 450 V8 454(1995-96), 460 TRS V8 482 (1983-86), GM 465 V8 502 (1990-92), GM 465 (Gen V) V8 502 (1992-94), 500 (Gen+) GM 502 V8 (1999), 500 (Gen V) 502 V8 (1994-98), 500 Bulldog 540 V8 (1990-01)

18-7071
CARB KIT
Replaces: 1397-3458

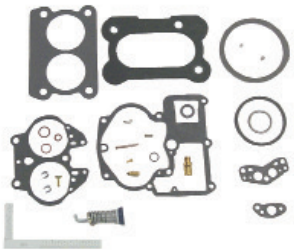


18-7075
CARB KIT
Replaces: 1397-5830, 1397-7099, 1397-8760, 1397-5831

18-7070
CARB KIT
Replaces: 1397-2072, 1397-7542, 1397-2637, 1397-7543, 1397-8872,1397-3464

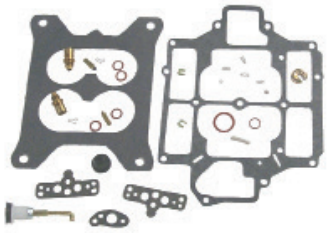
APPLICATION CHART BEGINS ON PAGE 721

18-7072
CARB KIT
Replaces: 1397-3306, 1397-4329, 1397-5635, 1397-6638, 823426A1



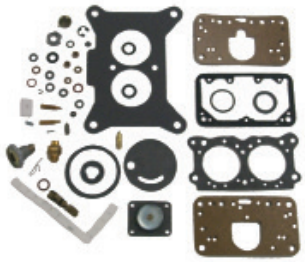
18-7076
CARB KIT
Replaces: 1397-6367, A1

18-7077
CARB KIT
Replaces: 1397-8952, 823426A1

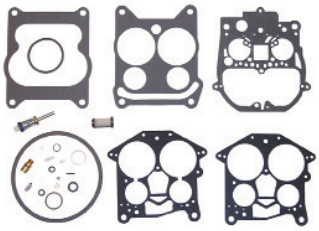


18-7078
CARB KIT
Replaces: 1397-2605, 1397-3462, 1397-2133
Fits: 1337-2604, 1337-2103

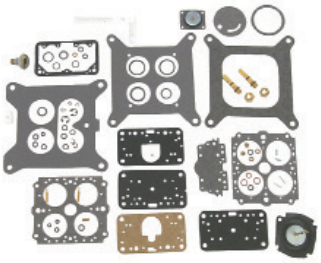
18-7080
CARB KIT
Replaces: 1398-3089
Fits: 1346-2770



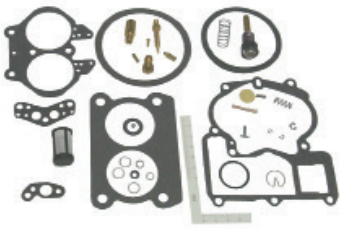
18-7081
CARB KIT
Replaces: 1396-4656
Contains adjustable needles and seats



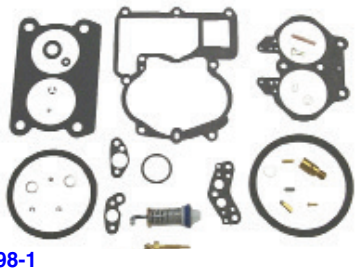
18-7095
CARB KIT
Replaces: 1397-7539, 1397-7540, 1397-7544, 1397-8535, 1397-9723



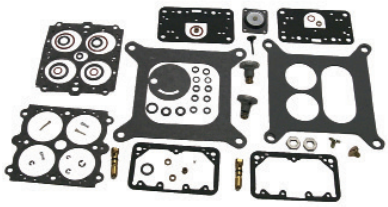
18-7096
CARB KIT
Replaces: 1396-5238, 1396-5222, 1356-4092
Fits: 1356-5169, 1356-5155, 1356-4066
Contains adjustable needles and seats



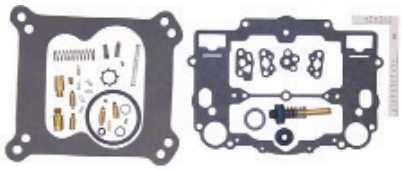
18-7097
CARB KIT
Replaces: 3302-9437, 3302-804845
MerCarb 2 bbl. bottom fill accelerator pump 1983-1986
MCM 120, 140, 470, 185, 200, 898



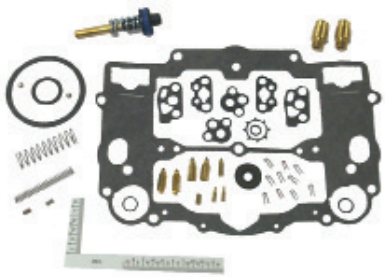
18-7098-1
CARB KIT
Replaces: 3302-804844002, 3302-804844001, 3302-804844
MerCarb 2 bbl. side fill accelerator pump
1986 and UP MCM 4-cyl., V6 & V8



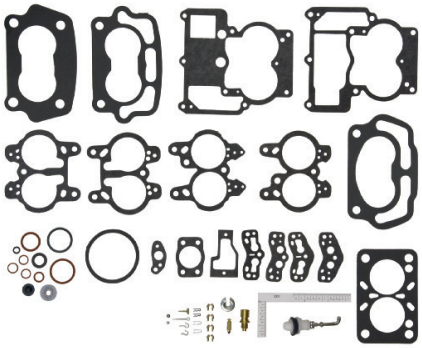
18-7728
CARB KIT



18-7749
CARB KIT
Replaces: 809065, 835076, 823728



18-7748
CARB KIT
Replaces: 809064



18-7746
CARB KIT
Replaces: 823427A1, 1397-8873, 1397-8872, 1397-7547, 1397-7543, 1397-7542, 1397-3464, 1397-3459, 1397-2637, 1397-2634, 1397-2631, 1397-2067
Repair Kit for 2 BBL Rochester

APPLICATION CHART BEGINS NEXT PAGE

18-7200
FLOAT
Replaces: 1397-2060
(Alcohol Resistant)
Plastic

18-7201
FLOAT
Replaces: 1397-3327, 1397-8546, 1397-8959
(Alcohol Resistant)
Brass

18-7202
FLOAT
Replaces: 1397-5837, 3302-9031
(Alcohol Resistant)
Brass

18-36906
CARB FLOAT
Replaces: 811536, 811536T
Fits: Mercruiser w/ 4 bbl Weber Carb

18-7666
CHOKE PULL-OFF
Replaces: 1397-8582
Rochester 4V carburetors

18-7664
CHOKE THERMOSTAT
Replaces: 809066
Weber 4V Carburetors with electric choke

18-7665
CHOKE THERMOSTAT
Replaces: 70125A1, 70125A02, 70125
Rochester & Mercarb 2V with electric choke

18-7667
CHOKE THERMOSTAT
Replaces: 71464A01, 71464, 72625
Rochester Carburetors with divorced choke

18-7227
CHOKE THERMOSTAT
Replaces: 1396-4148
For: Holley Carburetor

CARBURETOR KIT/FLOAT APPLICATION

Model & Serial #	Mercruiser Carb #	Mfg. Carb #	Carb. Code & Model	Carb Kit ①	Float
MCM 80 ALL	1346-2770	RBS-4394S	C1/RBS	18-7080	—
MCM 90					
3225967 & BELOW	1351-4263A1	7040082	R2/2GC	18-7746	18-7200
3225968 & ABOVE	1351-4263A2	7041369	R2/2GC	18-7746	18-7200
MCM110 ALL	1336-2076	7036543	R2/2GC	18-7070	18-7200
MCM 120/2.5L					
2520424 & BELOW	1336-2076	7036543	R2/2GC	18-7746	18-7200
2520425-3377340	1336-3594A1	7036543	R2/2GC	18-7746	18-7200
3377341-3770649	1351-4263A3	7041369	R2/2GC	18-7746	18-7200
3770650-4469865	1351-5202A1	7043182	R2/2GC	18-7746	18-7200
4469866-5192047	1351-6065A2	7044182	R2/2GC	18-7746	18-7200
5192048-6229717	1351-7354A1	17059054	R2/2GC	18-7746	18-7200
6229718 & ABOVE	1351-8480A2	17081060	R2/2GC	18-7746	18-7200
6229718 & ABOVE	1389-8490A2	N/A	M2/Mercarb	18-7097	18-7202
6229718 & ABOVE	1389-9350A2	N/A	M2/Mercarb	18-7097	18-7202
6229718 & ABOVE	1389-9562A1	N/A	M2/Mercarb	18-7098-1	18-7202
MCM 140 /3.0L/3.0LX(4 cyl.)					
2816416 & BELOW	1351-3635A1	7036646	R2/2GC	18-7746	18-7200
2816417-3332137	1351-4032A1	7040080	R2/2GC	18-7746	18-7200
3332138-3771644	1351-4293A1	7040084	R2/2GC	18-7746	18-7200
3771645-5157668	1351-5203A1	7043184	R2/2GC	18-7746	18-7200
5157669-6229717	1351-7355A1	17059052	R2/2GC	18-7746	18-7200
6229718-C856558	1351-8480A2	17081060	R2/2GC	18-7746	18-7200
6229718-C856558	1389-8490A2	N/A	M2/Mercarb	18-7097	18-7202
6229718-C856558	1389-9350A2	N/A	M2/Mercarb	18-7097	18-7202
6229718-C856558	1389-9562A1	N/A	M2/Mercarb	18-7098-1	18-7202
C856559 & ABOVE	1389-815396A2	N/A	M2/Mercarb	18-7098-1	18-7202
C856559 & ABOVE	1389-815397A2	N/A	M2/Mercarb	18-7098-1	18-7202
MCM 140 (6 cyl)					
ALL (BC)	1338-2161	7025638	R1/BC	18-7071	—

① Does not include metering rods

CARBURETOR KIT/FLOAT APPLICATION (Cont.)

Model & Serial #	Mercruiser Carb #	Mfg. Carb #	Carb. Code & Model	Carb Kit ①	Float
ALL (B)	1338-2166	7025662	R1/B	18-7071	—
MCM 150					
1823489 & BELOW	1338-2428	7024180	R1/BC	18-7071	—
1823489 & BELOW	1338-2431	7024181	R1/B	18-7071	—
1823490-1830151	1338-2608	7025183	R1/BC	18-7071	—
1823490-1830151	1338-2609	7025184	R1/B	18-7071	—
1830152 & ABOVE	1338-2633	7025188	R2/2GC	18-7070	18-7200
MCM 160					
2492035 & BELOW	1338-2991	7026088	R2/2GC	18-7746	18-7200
2492036 & ABOVE	1351-3635A1	7036646	R2/2GC	18-7746	18-7200
MCM 165 (6 cyl)					
3354701 & BELOW	1351-4282A1	7040083	R2/2GC	18-7746	18-7200
3354702-3774864	1351-4871A1	7042183	R2/2GC	18-7746	18-7200
3774865-5178958	1351-5204A1	7043183	R2/2GC	18-7746	18-7200
5178959 & ABOVE	1351-7356A1	17059050	R2/2GC	18-7746	18-7200
MCM 165/170/3.7L (4 cyl)					
6218037-6916778	1389-8489A5	N/A	M2/Mercarb	18-7097	18-7202
6916779 & ABOVE	1389-9564A1	N/A	M2/Mercarb	18-7098-1	18-7202
MCM 175/4.3L/185 (V-6)	3304-9565A1	N/A	M2/Mercarb	18-7098-1	18-7202
(229 CID) ALL					
A221455-D714106	3300-8886A2	17083515	R4/4MV	18-7095	18-7201
185 (262 CID)					
A221455-B527954	3304-9353A2	N/A	M2/Mercarb	18-7097	18-7202
MCM 205 (262 CID)	3304-9354A2	—	R4/4MV	18-7095	18-7201
A331455-D714369	3304-9565A1	N/A	M2/Mercarb	18-7098-1	18-7202
MCM/MIE 470 ALL	1376-5990A1	17057132	R2/2GC	18-7076	18-7202
MCM 485 ALL	1376-5990A1	17057132	R2/2GC	18-7076	18-7202
MCM 488 ALL	1347-8460A3	17081299	R4/4ME	18-7077	18-7201
MCM 888					
ALL HOLLEY	1356-4642	D1JJ-9510-8	H2/2300	18-7081	18-7206
ALL ROCHESTER	1376-5659A1	7044185	R2/2GC	18-7075	18-7202
MCM 180/190/3.7LX					
(4 cyl)	1347-9142A2	17083522	R4/4MV	18-7095	18-7201
MIE 198/200/5.0L					
6021383 & BELOW	1376-6491A1	17057139	R2/2GV	18-7075	18-7202
6021384 & ABOVE	1376-8295A3	17080350	R2/2GV	18-7075	18-7202
MCM 200 (6 cyl)					
2494935 & BELOW	1347-3237A2	7037082	R4/4MV	18-7072	18-7201
2494936 & ABOVE	1347-3237A4	7037082	R4/4MV	18-7072	18-7201
MCM 898/200/5.0L					
6218462 & ABOVE	1389-8488A2	N/A	M2/Mercarb	18-7097	18-7202
6218462 & ABOVE	1389-9563A1	N/A	M2/Mercarb	18-7098-1	18-7202
6218462 & ABOVE	1389-9670A2	N/A	M2/Mercarb	18-7098-1	18-7202
MCM 205/4.3LX (V-6 262 CID)					
A331455-D714369	3304-9354A2	17084516	R4/4MV	18-7095	18-7201
MCM/MIE 215 ALL	1356-4066	C9FF-9510-E	H4/4160	18-7096	18-7206
MCM/MIE 225 (FORD)					
ALL	1356-5155	D2JL-9510-C	H4/4160	18-7096	18-7206
MCM/MIE 225 (GM)	1337-2103	7025564	R4/4GC	18-7078	—
1536920-2694014	1337-2604	7025756	R4/4GC	18-7078	—
	1347-3353	7037082	R4/4MV	18-7072	18-7201
	1347-3237A3	7037082	R4/4MV	18-7072	18-7201
MCM 228					
5069430 & BELOW	1347-6427A1	17057282	R4/4MV	18-7072	18-7201
MCM 228TR/ MIE 228					
5069430 & BELOW	1347-6438A1	17057283	R4/4MV	18-7072	18-7201
MCM 228/230/5.0L					
5069431-6021783	1347-7361A1	17059292	R4/4MV	18-7095	

① Does not include metering rods

CARBURETOR KIT/FLOAT APPLICATION (Cont.)

Model & Serial #	Mercruiser Carb #	Mfg. Carb #	Carb. Code & Model	Carb Kit ①	Float
6021784-6218461	1347-8296A4	17080565	R4/4MV	18-7095	18-7201
6218462 & ABOVE	1347-9661A3	—	R4/4MV	18-7095	18-7201
MIE 228					
5067431-6040745	1347-7364A1	17059291	R4/4MV	18-7095	18-7201
6040746 & ABOVE	1347-8290A1	17080564	R4/4MV	18-7095	18-7201
MIE 230/5.0L ALL	1347-8290A1	17080564	R4/4MV	18-7095	18-7201
230/5.0LX	1347-9661A3	—	R4/4MV	18-7095	18-7201
MCM/MIE 233					
4465029 & BELOW	1376-5744A1	7044187	R2/2GC	18-7075	18-7202
4465030 & ABOVE	1376-6152A1	17056197	R2/2GC	18-7075	18-7202
MCM/MIE 250 AUTO. CHOKE					
4767999 & BELOW	1347-3353	7037082	R4/4MV	18-7072	18-7201
MCM/MIE 250 (EL. CHOKE)					
4767999 & BELOW	1347-3237A3	7037082	R4/4MV	18-7072	18-7201
MCM 250					
4768000 & ABOVE	1347-6492A1	17057298	R4/4MV	18-7072	18-7201
MCM/MIE 255 (GM)					
4924564 & BELOW	1347-5732A1	7044291	R4/4MV	18-7072	18-7201
4924565-5195908	1347-7062A1	17057295	R4/4MV	18-7072	18-7201
5195909-5907067	1347-7365A1	17059289	R4/4MV	18-7095	18-7201
5907068 & ABOVE	1347-8289A1	17080562	R4/4MV	18-7095	18-7201
MCM/MIE 255 (FORD)					
ALL	1356-5169	D2JL-9510E	H4/4160	18-7096	18-7206
MCM 260/5.7L BRAVO					
5060805 & BELOW	1347-6492A1	17057298	R4/4MV	18-7072	18-7201
5060806-6024393	1347-7362A1	17059288	R4/4MV	18-7095	18-7201
6024394-B525981	1347-8292A4	17080561	R4/4MV	18-7095	18-7201
B525982 & ABOVE	1347-9662A4	—	R4/4MV	18-7095	18-7201
MIE 260/5.7L 350 MAG					
A635178-D617327	1347-8289A1	17080562	R4/4MV	18-7095	18-7201
MIE 5.7 SKI					
A339533-F205099	1347-9415T	17085013	R4/4MV	18-7095	18-7201
MCM/MIE 270 ALL	1347-4180A1	7029285	R4/4MV	18-7072	18-7201
MCM 280					
4176468 & BELOW	1347-4179A2	7040283	R4/4MV	18-7072	18-7201
4176469 & ABOVE	1347-5981A1	7044290	R4/4MV	18-7072	18-7201
MCM 300 MR/TRS (GM)					
6668677 & ABOVE	1347-7498A7	—	R4/4MV	18-7095	18-7201
MCM/MIE 325 AUTO. CHOKE					
3042730 & BELOW	1347-3342	7027080	R4/4MV	18-7072	18-7201
3042731 & ABOVE	1347-4533A1	7041831	R4/4MV	18-7072	18-7201
MCM/MIE 325 EL. CHOKE					
2278747-378099	1347-3689A1	7029280	R4/4MV	18-7072	18-7201
MCM 330/454 MAGNUM (ALPHA ONE)					
5027230 & BELOW	1347-6493A1	17057287	R4/4MV	18-7072	18-7201
5027231-6083144	1347-7363A1	17059290	R4/4MV	18-7095	18-7201
6083145 & ABOVE	1347-8291A3	17080563	R4/4MV	18-7095	18-7201
MIE 330					
5226384 & BELOW	1347-6493A1	17057287	R4/4MV	18-7072	18-7201
5226385 & ABOVE	1347-7366A1	17059287	R4/4MV	18-7095	18-7201
MIE 340/7.4L					
ALL	1347-8288A1	17080560	R4/4MV	18-7095	18-7201
MCM 350 MAGNUM/5.7L BRAVO					
B525992-317327	1347-8289A1	—	R4/4MV	18-7095	18-7201
MIE 350 ALL	1347-5326A2	17065977	R4/4MV	18-7072	18-7201
MCM 370/400 ALL	1347-7498A2	17059280	R4/4MV	18-7095	18-7201
MCM 7.4L (BRAVO ONE)	1347-8291A3	17080563	R4/4MV	18-7095	18-7201
MCM 454 7.4L					

① Does not include metering rods

CARBURETOR KIT/FLOAT APPLICATION (Cont.)

Model & Serial #	Mercruiser Carb #	Mfg. Carb #	Carb. Code & Model	Carb Kit ①	Float
6083145-B816540	—	—	H4/4150, R6647A	18-7728	—
MCM 454 MAGNUM					
(BRAVO ONE)	1347-7498A2	17059280	R4/4MV	18-7095	18-7201
ALL	1347-9863A3	—	R4/4MV	18-7095	18-7201
MCM 502 MAGNUM (BRAVO ONE)					
C878221-D857199	1347-814623A2	—	R4/4MV	18-7095	18-7201
MCM 8.2L	1347-814623A2	—	R4/4MV	18-7095	18-7201

① Does not include metering rods

18-7228
FLAME ARRESTOR
Replaces: 85784A1

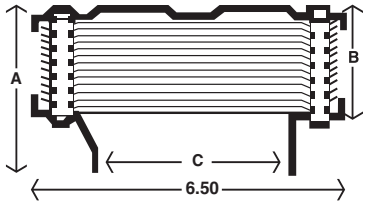
18-7229
FLAME ARRESTOR
Replaces: 85785T, 85785-2

18-7230
FLAME ARRESTOR
Replaces: 41639A1, 41639

18-7231
FLAME ARRESTOR
Replaces: 85785A2

18-7232
FLAME ARRESTOR
Replaces: 57882, 57882T

18-7234
FLAME ARRESTOR
Replaces: 805016A1

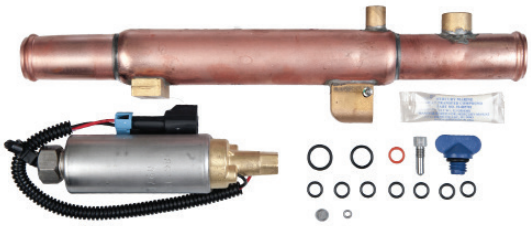


ANODIZED ALUMINUM FLAME ARRESTOR SPECIFICATIONS

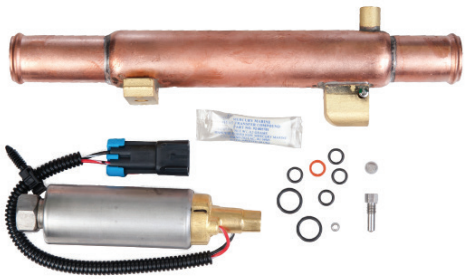
Engine	Part No.	Height A	Element B	Throat C	Vent Tubes*
4 & 6 cyl.	18-7228	2.156	1.088	3.12	1
4 & 6 cyl. ①	18-7234	2.28	1.55	3.1	0
V-8	18-7229	2.25	1.47	5.05	0
V-8	18-7230	2.25	1.47	5.05	1
V-8	18-7231	2.25	1.47	5.05	2
Hi-Performance	18-7232	2.969	2.19	5.05	2

① 7" Outside diameter * Vent tubes accept 5/8 inch ID hose

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET



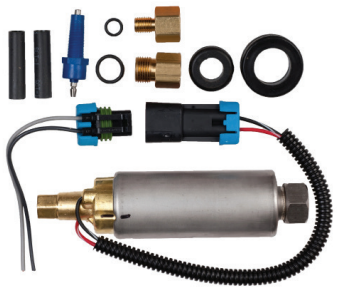
18-8861
FUEL PUMP W/ COOLER
Replaces: 861156A02
For: GM V-6/ V-8 EFI 0L000000-0M299999



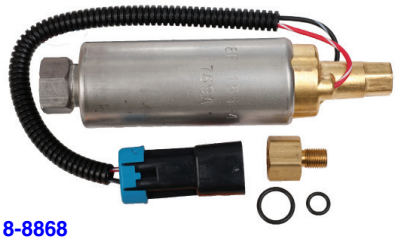
18-8862
FUEL PUMP W/ COOLER
Replaces: 861156A03
For: GM V-6/ V-8 EFI 0M3ooooo

18-8864
FUEL PUMP W/ REGULATOR
Replaces: 866169T01, 866169A01
For: Gm V-8 with Gen III Cool Fuel Module-high pressure

18-8865
FUEL PUMP
Replaces: 866170A01
For: Gm V-8 with Gen III Cool Fuel Module-low pressure



18-8867
FUEL PUMP
Replaces: 861155A6, 861155A5, 805656A6, 805656A5, 805656A2, 805025A2
For: 4.3L V-6

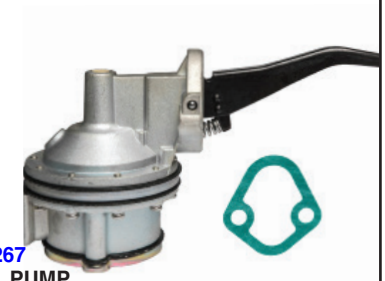


18-8868
FUEL PUMP
Both ends threaded
Replaces: 861155A3, 861155A2
For: 5.0/ 5.7L V-8 & 4.3L

18-7326
ELECTRIC FUEL PUMP
Replaces: 805656A2, 805656A6, 805656A5, 805025A2, 861155A6, 861155A5
For: 1992-93, 1996 F.I. & Carbureted 4.3L with inline electric pump

18-35433
ELECTRIC FUEL PUMP
One end threaded, One end snap fitting
Replaces: 861156A1
Fits: Mercruiser V6 & V8 305/350/377/454/502 EFI (Non-Threaded)(Replaces Cool Fuel Pump)

18-7266
FUEL PUMP
Flange I.D. # 41413, M6696
For: Ford (V-8) 302, 351



18-7267
FUEL PUMP
Flange I.D. # 41414
Replaces: 62092T, 62092, 54552
For: Ford (V-8) 302
(Includes gasket)

18-7274
FUEL PUMP
Flange I.D. # 41421, M73021
Replaces: 86246, 86246A1, 78485, 71646
For: GM (V-8) 305, 350, 400, 228 / 250 / 255 / 260 / 280

18-7275
FUEL PUMP
Flange I.D. # 41422
Replaces: 86247, 86247T, 86247A2, 78820, 63196, 46860
For: GM (V-8) 454, 330 / 325 / 350 / 390
(Includes gasket)

18-7278
FUEL PUMP
Flange I.D. # M60032
Replaces: 86234A4, 86234A05, 86234A3, 86234, 77594, 71327, 47585
For: GM (4 & 6 Cyl.) 153, 181, 225, 250, 120 / 140 / 160 / 165 / 470 / 485 / 488
Uses filter **18-7860** & gasket **18-0889**

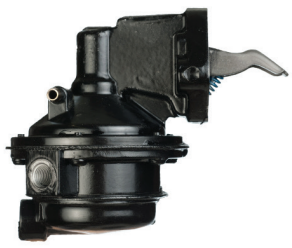
18-7282
FUEL PUMP
Flange I.D. # M60337
Replaces: 8M0073435, 861676T09
For: GM 4 cyl. (2.5/3.0L) & Mercruiser 3.7L
Uses filter **18-7784** & gasket **18-0889**

18-7283
FUEL PUMP
Flange I.D. # M60600
Replaces: 97401A2, 97401A8, 861678A1, 8M0058164, 97401
For: GM (V-8) 305, 350, 228 / 230 / 260 / 898
Uses gasket **18-0889**

18-7284
FUEL PUMP
Flange I.D. # M60315
Replaces: 41141A2,862077A1
For: GM (V-6) 231, 262, 229
Uses filter **18-7784** & gasket **18-0889**

18-7288-1
FUEL PUMP
Flange I.D. #60601
Replaces: 812454A1, 862048A1, 812454A3, 97399A2, 97399
For: Inline (4 cyl) 120, 140, 3.0L and 224 CID 7.4L / 454 / 420 / 330

18-35437
FUEL PUMP
Replaces: 42725A3, 861676A1, 861676T09, 8M0073435
Fits: Mercruiser 3.0L (SN L097000 & Up)
(Includes gasket)



18-8860
FUEL PUMP
Replaces: 861677T
For: GM V-8 (454 & 502) applications
(Includes gasket)

18-7256
FUEL PUMP
Flange I.D. # 6790,M3530
Replaces: 32722
For: GM (4 & 6 Cyl.)153, 230, 250, 292

APPLICATION ON NEXT PAGE

FUEL PUMP APPLICATION

Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Fuel Pump #1	Fuel Pump #2	Pump Filter
120	153/L4	1964-1972	1666601	3377340	18-7278 ❻	—	18-7860
120	153/L4	1964-1972	1666601	3377340	18-7256 ❺	—	—
120	153/L4	1972-1982	3377341	6229717	18-7278	—	18-7860
120	153/L4	1983-1986	6229718	B531853	18-7278 ❸	—	18-7860
120			4469866	& Below	18-7278	—	—
120			4469866	4952700	18-7278	—	—
120			4952701	& Up	18-7278	—	—
120			5192049	6229717	18-7278	—	—
120/2.5L			6229718	& Up	18-7278	—	—
120/2.5L			6229718	& Up	18-7282	—	—
2.5L	153/L4	1987-1989	B531854	BC853255	18-7278 ❸	—	18-7860
140 (4 CYL)	181/L4	1968-1982	2508261	6229717	18-7278	—	18-7860
140 (4 CYL)	181/L4	1983-1986	6229718	B450800	18-7278 ❸	—	18-7860
3.0L	181/L4	1987-1989	B450801	C856558	18-7278 ❸	—	18-7860
140			4460664 & Below	& Below	18-7278	—	—
140			4460665	4918569	18-7278	—	—
140			4918570	& Up	18-7278	—	—
140 (4 Cyl.)			5157669	6229717	18-7278	—	—
140/3.0L			6229717 & Below	& Below	18-7278	—	—
140/3.0L			6229718 & Up	& Up	18-7282	—	—
3.0L/3.0LX			C856559 & Up	& Up	18-7282	—	—
140 (6 Cyl.)			1538930	1725960	18-7256	—	—
150			1666495	2048046	18-7256	—	—
160			2048022	2770031	18-7278	—	—
165			4471566	4884834	18-7278	—	—
165			5178959 & Up	& Up	18-7278	—	—
165/3.7L (4 Cyl.)			6916779 & Up	& Up	18-7282	—	—
180/3.7-LX (4 Cyl.)			6916779 & Up	& Up	18-7282	—	—
175/4.3L (262 CID)			B527955 & Up	& Up	18-7284	—	—
185 (229 CID)			6330183 & Up	& Up	18-7284	—	—
185 (262 CID)			A331455 & Up	& Up	18-7284	—	—
470	224/L4	1976-1984	4208730	6916778	18-7278	—	18-7860
485	224/L4	1980-1982	5685394	6218036	18-7278	—	18-7860
488	224/L4	1983-1984	6170297	6916778	18-7278 ❸	—	18-7860
140 (6 CYL)	194/L6	1963	1538930	1725960	18-7256	—	—
150	230/L6	1964-1966	1666495	2048046	18-7256	—	—
160	250/L6	1967-1969	2048022	2770031	18-7278 ❻	—	18-7860
160	250/L6	1967-1969	2048022	2770031	18-7256 ❺	—	—
165 (6 CYL)	250/L6	1979-1981	2770032	5813433	18-7278	—	18-7860
200 (6 CYL)	250/L6	1969	2453769	2712072	18-7278	—	18-7860
200 GM			6218462	& Up	18-7283	—	—
200/5.0L GM			B525982	& Up	18-7283	—	—
185 (4bbl)	229/V-6	1983-1984	6330183	6919655	18-7284	—	—
175	262/V-6	1987	B527955	B773242	18-7284	—	—
185 (2bbl)	262/V-6	1985-1986	A331455	B527954	18-7284	—	—
205	262/V-6	1985-1987	A331455	B775129	18-7284	—	—
205/4.3L-LX (262 CID)			B527955	& Up	18-7284	—	—
262 MAG EFI (GEN +)	262/V-6	1996-1997	F803800	K999999	18-8867	—	—
4.3L	262/V-6	1988-1992	B773243	D714106	18-7284	—	—
4.3L (GEN II)	262/V-6	1992-1996	D714107	F802999	18-8867	—	—
4.3L (GEN +)	262/V-6	1998-2010	L012009	& Up	18-8868	—	—

❶ low pressure lift pump
❷ high pressure fuel cool pump
❸ fuel pump mounted with filter bowl facing up
❹ fuel pump mounted with filter bowl facing down
❺ AC fuel pump
❻ Carter fuel pump
❼ mechanical fuel pump
❽ use if fuel pump has sight glass
❾ use if fuel pump has sight tube
❿ fuel pump/cooler kit

FUEL PUMP APPLICATION

Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Fuel Pump #1	Fuel Pump #2	Pump Filter
4.3L EFI (GEN +)	262/V-6	1998-2001	L012009	M299999	18-8861 ⓾	—	—
4.3L MPI	262/V-6	2002-2010	M300000	& Up	18-8862 ⓾	—	—
4.3LH (GEN+)	262/V-6	1998-2002	L010044	M614999	18-8868	—	—
4.3LX	262/V-6	1988-1992	B775130	D714369	18-7284	—	—
4.3LX (GEN II)	262/V-6	1992-1996	D714107	F802999	18-8867	—	—
4.3LX (GEN +)	262/V-6	1996-1997	F803000	K999999	18-8867	—	—
4.3LXH (GEN +)	262/V-6	1996-1997	F803114	K999999	18-8867	—	—
215 (FORD)	302/V-8	1970-1972	2781153	3563181	18-7267	—	—
215 Ford			3085036	& Below	18-7267	—	—
215 Ford			3258182	& Up	18-7267	—	—
225 Ford	302/V-8	1973-1974	3385721	4166999	18-7267	—	—
228 MCM & MIE	305/V-8	1977-1978	4765100	5170008	18-7274	—	—
228 MCM & MIE	305/V-8	1979-1982	5170009	6218461	18-7274	—	—
228 MCM & MIE	305/V-8	1979-1982	5170009	6218461	18-7283 ❾	—	—
888 (FORD)	302/V-8	1971-1977	3108723	4887829	18-7267	—	—
228	305/V-8	1982-1984	6218462	6899268	18-7283	—	—
230 MIE	305/V-8	1981-1987	5907058	B788151	18-7283	—	—
230/5.0L-GM (IB)			B522506	& Up	18-7283	—	—
230 GM			6218462	& Up	18-7283	—	—
230/5.0L-LX GM			B525982	& Up	18-7283	—	—
230	305/V-8	1985-1987	6899269	B773739	18-7283	—	—
5.0L	305/V-8	1988-1995	B774445	F600999	18-7283	—	—
5.0L (GEN +)	305/V-8	1998-2010	L015751	& Up	18-8868	—	—
5.0L EFI (GEN +)	305/V-8	1998-2001	L012052	M299999	18-8861 ⓾	—	—
5.0L MIE	305/V-8	1988	B788152	C396832	18-7283	—	—
5.0L MPI ALPHA	305/V-8	2002-2010	M300000	& Up	18-8862 ❷, ⓾	18-8868 ❶	—
5.0L MPI BRAVO	305/V-8	2002-2004	M300000	W059999	18-8862 ❷, ⓾	18-8868 ❶	—
5.0L MPI BRAVO	305/V-8	2004-2010	W060000	& Up	18-8864 ❷	18-8865 ❶	—
5.0LX	305/V-8	1988-1995	B773740	F600999	18-7283	—	—
898	305/V-8	1977-1982	4762210	6218461	18-7274 ❾	—	—
898	305/V-8	1977-1982	4762210	6218461	18-7283 ❾	—	—
898	305/V-8	1983-1984	6218462	6899057	18-7283	—	—
233 FORD			4500860	& Up	18-7267	—	—
250	350/V-8	1977	4768000	4908849	18-7274	—	—
255	350/V-8	1975-1976	4175500	4767999	18-7274	—	—
255 MIE (GM)	350/V-8	1975-1980	4175500	5907057	18-7274	—	—
255 FORD			3258728	& Up	18-7267	—	—
255 GM			5195909	& Up	18-7274	—	—
260	350/V-8	1978-1982	4908850	6218461	18-7274 ❾	—	—
260	350/V-8	1978-1982	4908850	6218461	18-7283 ❾	—	—
260	350/V-8	1983-1987	6218461	& Up	18-7283	—	—
260 MIE	350/V-8	1981-1987	5907058	B788151	18-7283	—	—
260/5.7 GM			B525982	& Up	18-7283	—	—
260 GM Inboard			5907058	& Up	18-7283	—	—
260/5.7L GM (IB)			5907058	& Up	18-7283	—	—
5.7L-GM			F025000	& Up	18-7283	—	—
280	350/V-8	1975-1976	4176250	4770199	18-7274	—	—
300MR/TRS GM	350/V-8	1985-1986	6668677	B430367	18-7283	—	—
320 EFI	350/V-8	1987-1989	A543604	C622418	N.L.A	—	—
325-GM			2278747	3640670	18-7275	—	—
330 GM			4623115	& Up	18-7275	—	—
330 GM/W.B.W.			6083145	& Up	18-7288-1	—	—
340/7.4L-GM (IB)			5889914	& Up	18-7288-1	—	—

❶ low pressure lift pump
❷ high pressure fuel cool pump
❸ fuel pump mounted with filter bowl facing up
❹ fuel pump mounted with filter bowl facing down
❺ AC fuel pump
❻ Carter fuel pump
❼ mechanical fuel pump
❽ use if fuel pump has sight glass
❾ use if fuel pump has sight tube
⓾ fuel pump/cooler kit

FUEL PUMP APPLICATION

Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Fuel Pump #1	Fuel Pump #2	Pump Filter
350 MAG ALPHA	350/V-8	1986-1997	A635178	K999999	18-7823	—	—
350 MAG ALPHA EFI (GEN +)	350/V-8	1996	F800300	K001508	18-7283	—	—
350 MAG ALPHA EFI (GEN +)	350/V-8	1997	K001509	K999999	—	—	—
350 MAG BRAVO MPI	350/V-8	1995-1996	F415189	K001500	18-7283	—	—
350 MAG BRAVO MPI	350/V-8	1997	K001501	K999999	—	—	—
350 MAG EFI SKI	350/V-8	1994-1997	F215561	K999999	—	—	—
350 MAG MPI	350/V-8	1998-2001	L010019	M299999	18-8861 ❾	—	—
350 MAG MPI ALPHA	350/V-8	2002-2010	M300000	& Up	18-8862 ❾	18-8868 ❶	—
350 MAG MPI BRAVO	350/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI BRAVO	350/V-8	2004-2010	W060000	& Up	18-8864 ❷	18-8865 ❶	—
350 MAG MPI HORIZON	350/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI HORIZON	350/V-8	2004-2007	W060000	A299999	18-8864 ❷	18-8865 ❶	—
350 MAG MPI HORIZON MIE	350/V-8	1999-2001	L304700	M299999	18-8861 ❽	— ❶	—
350 MAG MPI HORIZON MIE	350/V-8	2002-2004	M300000	M398371	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI HORIZON MIE	350/V-8	2004-2007	M398372	A089999	18-8864 ❷	18-8865 ❶	—
350 MAG MPI MIE	350/V-8	1998-2001	L002008	M299999	18-8861 ❿	—	—
350 MAG MPI MIE	350/V-8	2002-2004	M300000	M398371	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI MIE	350/V-8	2004-2007	M398372	A089999	18-8864 ❷	18-8865 ❶	—
350 MAG MPI MIE	350/V-8	1998-2001	L002008	M299999	18-8861 ❿	—	—
350 MAG MPI MIE	350/V-8	2002-2004	M300000	M398371	18-8862 ❷, ❿	18-8868 ❶	—
350 MAG MPI MIE	350/V-8	2004-2007	M398372	A089999	18-8864 ❷	18-8865 ❶	—
350 MAG MPI SKI	350/V-8	1995-1996	F350583	F799999	18-7283	—	—
350 MAG MPI SKI (GEN +)	350/V-8	1998-2001	L002600	M299999	18-8861 ❿	—	—
350 MAG MPI SKI (GEN +)	350/V-8	2002-2007	M300000	A089999	18-8862 ❿	18-8868 ❶	—
350 MAG SKI	350/V-8	1991-1997	D505450	K999999	18-7283	—	—
350 GM			3780450	& Up	18-7275	—	—
(MAG-TOURNEY SKI)			D505450	& Up	18-7283	—	—
370 TRS-GM			6721528	& Up	18-7288-1	—	—
390-GM			2781129 - 2825059	2825059	18-7275	—	—
5.7L	350/V-8	1988-1997	B773305	K999999	18-7283	—	—
5.7L (GEN +)	350/V-8	1998-2010	L010037	& Up	18-8868	—	—
5.7L EFI	350/V-8	1995-1996	F225560	K001505	18-7283	—	—
5.7L EFI	350/V-8	1997-2001	K001506	M299999	18-8861 ❿	—	—
5.7L MIE	350/V-8	1988-1997	B788152	K999999	18-7283	—	—
5.7L MIE (GEN +)	350/V-8	1998-2010	L002003	& Up	18-8868	—	—
5.7L MPI HORIZON MIE	350/V-8	2008-2010	A090000	& Up	18-8864 ❷	18-8865 ❶	—
5.7L MPI MIE	350/V-8	2008-2010	A090000	& Up	18-8864 ❷	18-8865 ❶	—
5.7L MPI SKI	350/V-8	2008-2010	A090000	& Up	18-8862 ❷, ❿	18-8868 ❶	—
5.7L SKI	350/V-8	1985-1997	A338553	K999999	18-7283	—	—
5.7L SKI (GEN +)	350/V-8	1998-2010	L002005	& Up	18-8868	—	—
5.7LX	350/V-8	1996-1997	F601000	K999999	18-7283	—	—
5.7LX BRAVO EFI (GEN +)	350/V-8	1996	F800300	K001508	18-7283	—	—
5.7LX BRAVO EFI (GEN +)	350/V-8	1997	K001509	K999999	—	—	—
5.7LX EFI	350/V-8	1996	F752400	K001505	18-7283	—	—
5.7LX EFI	350/V-8	1997	K001506	K999999	—	—	—
5.7 GM (SKI)			B514627	& Up	18-7283	—	—
5.7L BRAVO (GM)350			B525982	& Up	18-7283	—	—
BLACK SCORPION SKI	350/V-8	1997	K040001	K999999	—	—	—
BLACK SCORPION SKI	350/V-8	1998-2001	L000000	L679175	18-8861 ❷, ❿	—	—
BLACK SCORPION SKI	350/V-8	2001-2007	L679176	W698432	18-8861 ❷, ❿	18-8868 ❶	—
SCORPION 350	350/V-8	2008-2010	W698433	& Up	18-8861 ❷, ❿	18-8868 ❶	—

❶ low pressure lift pump
❷ high pressure fuel cool pump
❸ fuel pump mounted with filter bowl facing up
❹ fuel pump mounted with filter bowl facing down
❺ AC fuel pump
❻ Carter fuel pump
❼ mechanical fuel pump
❽ use if fuel pump has sight glass
❾ use if fuel pump has sight tube
❿ fuel pump/cooler kit

FUEL PUMP APPLICATION

Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Fuel Pump #1	Fuel Pump #2	Pump Filter
SCORPION 350 EC	350/V-8	2009-2010	W698433	& Up	18-8864 ❷	18-8864 ❶	—
233 (FORD)	351/V-8	1975-1977	4173000	4902304	18-7267	—	—
255 (FORD)	351/V-8	1973-1974	3258728	4175499	18-7267	—	—
377 MAG	377/V-8	2008-2010	A300000	& Up	18-8864 ❷	18-8865 ❶	—
377 SCORPION MCM	377/V-8	1999-2005	L416146	M907201	18-8861 ❿	—	—
377 SCORPION SKI	377/V-8	1997-1998	K00656	L600314	18-8861 ❿	—	—
MX 6.2L MPI	377/V-8	2000-2001	L680003	M299999	18-8861 ❿	—	—
MX 6.2L MPI	377/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L MPI	377/V-8	2004-2007	W060000	A299999	18-8864 ❷	18-8865 ❶	—
MX 6.2L MPI HORIZON	377/V-8	2002-2004	M300000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L MPI HORIZON	377/V-8	2004-2007	W060000	A299999	18-8864 ❷	18-8865 ❶	—
MX 6.2L MPI HORIZON MIE	377/V-8	2002-2004	M300000	M398394	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L MPI HORIZON MIE	377/V-8	2004-2010	M398395	& Up	18-8864 ❷	18-8865 ❶	—
MX 6.2L MPI MIE	377/V-8	2002-2004	M300000	M398394	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L MPI MIE	377/V-8	2004-2010	M398395	& Up	18-8864 ❷	18-8865 ❶	—
MX 6.2L MPI SKI	377/V-8	2002-2010	M317000	& Up	18-8862 ❷, ❿	18-8868 ❶	—
MX 6.2L BLACK SCORPION SKI	377/V-8	2001	L670015	L679175	18-8861 ❿	—	—
MX 6.2L BLACK SCORPION SKI	377/V-8	2001-2007	L679176	W698432	18-8861 ❷, ❿	18-8868 ❶	—
SCORPION 377	377/V-8	2008-2010	W698433	& Up	18-8861 ❷, ❿	18-8868 ❶	—
SCORPION 377 HO EC	377/V-8	2009-2010	A091488	A092170	18-8864 ❷	18-8865 ❶	—
325	427/V-8	1969-1972	2278747	3780449	18-7275	—	—
330	454/V-8	1977-1981	4623115	6083144	18-7275	—	—
330 WITH B/W	454/V-8	1982-1987	6083145	B816540	18-7288-1	—	—
340 MIE	454/V-8	1981-1987	5889914	B788365	18-7288-1	—	—
350 MIE	454/V-8	1974-1976	3780450	4623109	18-7275	—	—
370 TRS	454/V-8	1978-1987	4179554	B714586	18-7288-1	—	—
400 TRS	454/V-8	1980-1986	4179554	B457644	18-7288-1	—	—
420	454/V-8	1987-1989	A398941	B622418	18-7288-1	—	—
425-GM			A398941	& Up	18-7288-1	—	—
425	454/V-8	1990-1992	B622419	D725499	18-7288-1	—	—
425 (GEN V)	454/V-8	1992-1993	D763855	D937011	18-8860	—	—
440 TRS	454/V-8	1983-1986	4179554	B485220	18-7288-1	—	—
450	454/V-8	1995-1996	F347100	F347277	18-8860	—	—
454 MAG ALPHA	454/V-8	1986-1988	A631894	B785148	18-7288-1	—	—
454 MAG. BRAVO GM			B840126	& Up	18-7288-1	—	—
454 MAG BRAVO	454/V-8	1988-1992	A631894	B785148	18-7288-1	—	—
454 MAG BRAVO	454/V-8	1992-1997	D805069	K999999	18-8860	—	—
454 MAG EFI	454/V-8	1994-1996	F115700	F802349	18-8860	—	—
454 MAG EFI SKI	454/V-8	1995-1996	F215800	F820099	18-8860	—	—
454 MAG MPI	454/V-8	1996	F802350	K147349	18-8860	—	—
454 MAG MPI	454/V-8	1997	K147350	K999999	18-8861 ❿	—	—
454 MAG MPI	454/V-8	1998-2001	L010029	M024999	18-8861 ❿	—	—
454 MAG MPI HORIZON MIE	454/V-8	1998-2001	L002200	L674000	18-8861 ❿	—	—
454 MAG MPI SKI	454/V-8	1996-1997	F820100	K999999	18-8860	—	—
470			5097479	& Below	18-7278	—	—
470			5097480	& Up	18-7278	—	—
470			5520115	6218036	18-7278	—	—
470			6218037	& Up	18-7278	—	—
485			5685394	& Up	18-7278	—	—
488			6170297	& Up	18-7278	—	—

❶ low pressure lift pump
❷ high pressure fuel cool pump
❸ fuel pump mounted with filter bowl facing up
❹ fuel pump mounted with filter bowl facing down
❺ AC fuel pump
❻ Carter fuel pump
❼ mechanical fuel pump
❽ use if fuel pump has sight glass
❾ use if fuel pump has sight tube
❿ fuel pump/cooler kit

FUEL PUMP APPLICATION

Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Fuel Pump #1	Fuel Pump #2	Pump Filter
525SC	454/V-8	1992-1999	D725809	L415623	18-8860	—	—
7.4L BRAVO	454/V-8	1988-1991	B771113	D603117	18-7288-1	—	—
7.4L BRAVO	454/V-8	1992-1997	D603118	K999999	18-8860	—	—
7.4L EFI MIE	454/V-8	1996-1997	F874815	K999999	—	—	—
7.4L MIE	454/V-8	1988-1992	B788366	D715493	18-7288-1	—	—
7.4L MIE	454/V-8	1992-1997	D715494	K999999	18-8860	—	—
7.4L MPI	454/V-8	1998-2001	L010003	M024330	18-8861 ❿	—	—
7.4L MPI MIE	454/V-8	1995-1997	F563052	K147349	18-8860	—	—
7.4L MPI MIE	454/V-8	1997	K147350	K999999	—	—	—
7.4L MPI MIE	454/V-8	1997-2001	L002006	L674613	18-8861 ❿	—	—
7.4LX BRAVO EFI	454/V-8	1996-1997	F820000	K999999	—	—	—
7.4LX BRAVO MPI	454/V-8	1996-1997	F602010	K999999	18-8860	—	—
7.4L W/HURTH (IB)			C391564	& Up	18-7288-1	—	—
390	482/V-8	1969-1970	2781129	2825059	18-7275	—	—
496 MAG & HO	496/V-8	2001-2004	M025000	W059999	18-8862 ❷, ❿	18-8868 ❶	—
496 MAG & HO	496/V-8	2004-2010	W060000	& Up	18-8864 ❷	18-8865 ❶	—
8.1S MPI MIE & HO	496/V-8	2001-2004	M026000	W089999	18-8862 ❷, ❿	18-8868 ❶	—
8.1S MPI MIE & HO	496/V-8	2004-2010	W090000	& Up	18-8864 ❷	18-8865 ❶	—
465	502/V-8	1992-1994	D456155	F213244	18-7275	—	—
500	502/V-8	1994-1998	F213293	L001772	18-7275	—	—
502 MAG BRAVO	502/V-8	1992-1993	D824589	F114528	18-8860	—	—
502 MAG EFI	502/V-8	1993-1995	D840650	F802599	18-8860	—	—
502 MAG MPI	502/V-8	1996	F802600	K147349	18-8860	—	—
502 MAG MPI	502/V-8	1997	K147350	K999999	—	—	—
502 MAG MPI	502/V-8	1998-2001	L017000	M024999	18-8861 ❿	—	—
600SC	502/V-8	1992-2000	D725676	L601186	18-8860	—	—
8.2L MAG & HO	502/V-8	2010	A340340	& Up	18-8864 ❷	18-8865 ❶	—
8.2L MAG & HO MIE	502/V-8	2010	A350802	& Up	18-8864 ❷	18-8865 ❶	—
8.2L MIE	502/V-8	1993-1996	D857200	F819619	18-8860	—	—
8.2L MPI MIE	502/V-8	1996-1997	F819620	K147349	18-8860	—	—
8.2L MPI MIE	502/V-8	1997	K147350	K999999	—	—	—
8.2L MPI MIE	502/V-8	1998-2001	L002450	L674200	18-8861 ❿	—	—

❶ low pressure lift pump
❷ high pressure fuel cool pump
❸ fuel pump mounted with filter bowl facing up
❹ fuel pump mounted with filter bowl facing down
❺ AC fuel pump
❻ Carter fuel pump
❼ mechanical fuel pump
❽ use if fuel pump has sight glass
❾ use if fuel pump has sight tube
❿ fuel pump/cooler kit

FUEL WATER SEPARATORS

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

- UNIVERSAL DESIGN -

DIRECT REPLACEMENT FOR MERCURY AND YAMAHA

FUEL WATER SEPARATOR BRACKETS

Bracket Type	Part No.	Replaces
1/4" Stainless Steel	18-8777	—
3/8" Stainless Steel	18-7776	—
1/4" Aluminum	18-7853-1	Mercury 89876A3, 55481, 89876
3/8" Aluminum	18-7775	—

FUEL WATER SEPARATOR KITS

21 MICRON FILTER KITS
FOR CARBURETED ENGINES

Kit Type	Part No.	Micron Rating	Contents	Replaces
1/4" Aluminum (Short Filter)	18-7848-1 •	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	Mercury - 35-807172A4, Q4, 35-60494A4, 35-805369A4, 35-57250A1, 35-55501A1, 35-52456A1, 35-60494A1, 52444
1/4" Aluminum Bonus Pack **(Contains spare filter)**	18-7848-2 •	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	—
1/4" Aluminum (Tall Filter)	18-7852-1	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	—
1/4" Aluminum Bonus Pack **(Contains spare filter)**	18-7852-2	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs	—
3/8" Aluminum (Tall Filter)	18-7775-1 •	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs	—
1/4" Stainless Steel (Tall Filter)	18-7777-1 •	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs	—
3/8" Stainless Steel (Tall Filter)	18-7776-1 •	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs	—

10 MICRON FILTER KITS
FOR FUEL INJECTED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1 •	10	1 - 18-7944 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack (Contains spare filter)	18-7983-2 •	10	2 - 18-7944 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1 •	10	1 - 18-7945 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack (Contains spare filter)	18-7982-2 •	10	2 - 18-7945 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1 •	10	1 - 18-7866 filter & 1 18-7853-1 bracket • 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1 •	10	1 - 18-7945 filter & 1 18-7775 bracket • 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1 •	10	1 - 18-7945 filter & 1 18-7777 bracket
3/8" Stainless Steel (Tall Filter)	18-7985-1 •	10	1 - 18-7945 filter & 1 18-7776 bracket • 2 - 18-4264 3/8" pipe plugs
1/4" Aluminum (Tall Filter)	18-79912	10	1 - 18-79911 & 1 - 18-7853-1

• Display Packaged

10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

• Display Packaged

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ metal drain bowl	18-7951 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS

18-7774
COMPACT ALUMINUM BRACKET

DISPLAY PACKAGE

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter

REPLACEMENT FILTERS

UNIVERSAL DESIGN - DIRECT REPLACEMENT FOR MERCURY

10 MICRON REPLACEMENT FILTERS

Part No.	Description	Replaces
18-7944	Short - 3.875"	35-807172, 35-802893Q, 35-806771, 35-8053691, 35-805369, 35-604941, 35-60494, 35-57250, 35-55501, 35-52456
18-7945	Long - 8.5"	35-802893Q, 35-806771, 35-8053691, 35-805369, 35-604941, 35-60494, 35-57250, 35-55501, 35-52456
18-7866	High Capacity - 6"	—

10 MICRON REPLACEMENT FILTERS

Part No.	Description	Replaces
18-7865	Compact 10 Micron	—
18-79911	Long - 8.5"	35-8M0079962

21 MICRON REPLACEMENT FILTERS

Part No.	Description	Replaces
18-7844	Short - 3.875"	35-807172, 35-802893Q
18-7845	Long - 4.35"	35-807172, 35-806771, 35-8053691, 35-60494A4, 35-604941, 35-57250, 35-55501

10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT FILTERS

Part No.	Description	Replaces
18-7919	Spin-on replacement	35-809097, 35-8M0103095 Racor S3213
18-7920	Spin-on replacement	Mercury 35-809099 Racor S3214
18-7947	Spin-on replacement	Racor S3240
18-7948	Spin-on replacement Fits: 320RRAC01	35-886638 Racor S3227
18-7949	Spin-on replacement Fits: 660RRAC02	Racor S3232

REPLACEMENT BOWLS

Part No.	Description
18-7924	Metal Collection Bowl

FILTER & BOWL KITS

Part No.	Description
18-7929 •	Filter & Metal Bowl, Mercury Style Contains: 18-7919 filter & 18-7924 bowl
18-7943 •	Filter & Metal Bowl, Contains: 18-7920 filter & 18-7924 bowl
18-7969 •	Filter & Metal Bowl, Contains: 18-7948 filter & 18-7924 bowl

• Display Packaged

18-7919
FUEL/WATER SEPARATING FILTER
Replaces: Mercruiser 35-809097, 35-8M0103095 and Racor™ S3213
For styles with spin on drain bowls

18-8955
FUEL WATER SEPARATOR COVER
Fits: 18-7944 & 18-7945 sized filter

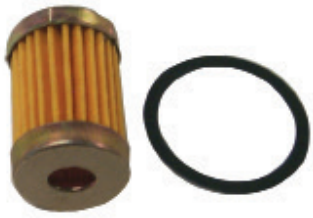
DISPLAY PACKAGE

18-7784
FUEL FILTER
Replaces: Mercruiser 35-11004A1, 35-803897Q1
For: 2.5L/3.0L(6229718 & later), All MC224 CID (6218037 & later), All GM 262 CID (A331455 & later) with Carter Fuel Pumps

18-7977
"GEN III COOL FUEL SYSTEM" FUEL FILTER
Replaces: 35-866171A01
For: 350 Mag MPI Alpha/Bravo, 350 Mag MPI Horizon Alpha/Bravo, 350 Mag MPI Horizon MIE, 350 Mag MPI MIE, 496 MAG, 496 MAG H.O., 5.0 MPI Alpha/Bravo, 8.1L Inboard, 8.1L Inboard H.O., MX 6.2L MPI Alpha/Bravo, MX 6.2L MPI Horizon Alpha/Bravo, MX 6.2L MPI Horizon MIE, MX 6.2L MPI MIE

18-7964-1
TRANSMISSION FILTER KIT
Replaces: 35-815419, 8791014241, 879194241, 35-813405A1, 35-813405, FI9608751, FFF001138
For: Mercruiser V-8 Inboard with Hurth Transmission

DISPLAY PACKAGE



18-7855
FUEL FILTER
Replaces: 1397-2150
Rochester Carb inlet

18-7717
FILTER ELEMENT
Replaces: 35-93568
For: Rochester 2 bbl & 4 bbl Carburetors

DISPLAY PACKAGE

18-7859
FUEL FILTER
Replaces: 35-53336, 3302-9033, 35-53336Q
For: Most GM Inline 4 & 6 cycle, Ford & Gm V-8's up to 400 HP and all Mercruiser 224 CID

18-7721
FUEL FILTER
Replaces: 35-864572
All MPI & EFI engines with boost pump, 8.1L & 496cid, for 3/8" ID fuel lines

DISPLAY PACKAGE

18-7860
FUEL FILTER
Replaces: 35-49088A2, 35-49088Q2, 35-49088, FI8390006
(Used in 18-7278 Fuel Pump)
For: Inline 4 & 6 cycle engines

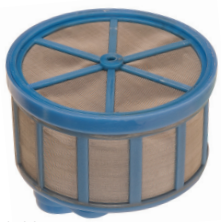
18-7869
FUEL FILTER ASSEMBLY
Uses filter 18-7859
Replaces: 1397-8767, 1397-8545
For:

Model/HP	Serial #
GM 2.5L/3.0L	6229718 & later
GM 5.0L/5.7L	6218462 & later
All 205	A331455 & later
228 HP	6021784 & later
330 HP	6083145 & later
GM 255	590768 & later
5.7L SKI 340,230 & 260 Inboards	ALL

18-7873
FUEL FILTER
Replaces: 35-808275
For: Models D7.3/270 Bravo & MIE Diesel Engines 1994-96

NEW

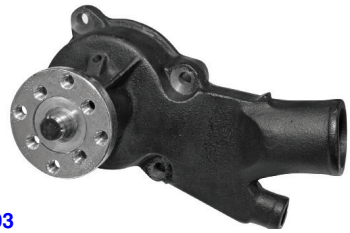
18-7715
FUEL FILTER
Replaces: 35-892665
Fits: Mercruiser V-8 using Gen III Cool Fuel Systems



18-79901
VST FILTER
Replaces: 65L-13915-00-00
Fits: 454 EFI(GenV) GM 1994-96, 454 EFI (SKI)(Gen V) GM 1995, 454 Mag Bravo MPI (Gen VI) GM 1996-97, 454 Mag MPI (SKI)(Gen VI) GM 1996-97, 502 EFI (Gen V) GM 1993-95, 502 Mag MPI (Gen VI) GM 1996, 7.4L MIE MPI (LH) Gen V GM 1995-96, 7.4L MIE MPI (LH) Gen VI GM 1996-97, 7.4LX Bravo MPI (Gen V) GM 1996, 7.4LX Bravo MPI (Gen VI) GM 1996-97, 8.2L MIE MPI (LH) Gen VI GM 1996-97

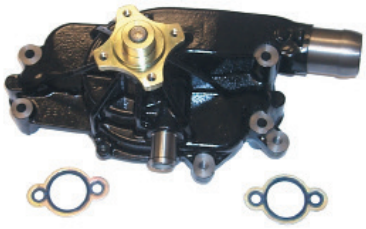
18-6457
COMPOSITE PULLEY
Replaces: 807757T
3" OD Serpentine for 13/16" width belt
For: Late model GM V6 & V8 engines

18-3506
CIRCULATING PUMP
Replaces: 46-879194401
For: V6 MCM SN: 1A063240 (2007), Newer 4.3L w/o water bypass hole
- CURRENT



18-3593
WATER PUMP
Replaces: 33957, 37369, 52353, 65142, 65142A1, 814755, 880817, 884727, F2774666, FI1100785, FI1101079
Late Model 4 cyl GM engines requiring hose fitting, GM Inline (4 & 6 Cyl.)

18-3577-2
CIRCULATING WATER PUMP (Bi-Directional)
Replaces: 67859, 17670, 811573, 850454, 8504541, 878342, 850454002, 59972, 54534, 49139, F6269358, FI1100997, FI1101053
For: Big block GM engines

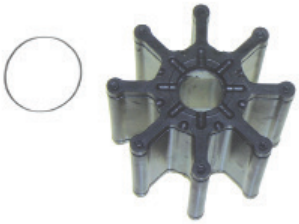


18-3573
CIRCULATING WATER PUMP
All 8.1L big-block GM engines
Replaces: 883514, 883925
For: Engines with composite timing cover

18-3584
CIRCULATING WATER PUMP
Replaces: 71683A1, 883885, 71683, 58086, 56879
Mercruiser 215 to 255 & 888
For: Ford small block V-8 engines

18-3599-2
CIRCULATING WATER PUMP
Replaces: 60658, 811841, 850399, 8503991, 17437, 878341, 850399002, 54793, 52226, 37951, 35341, FI1101292, FI1101208, FI1100742
For: GM V-6 & small block V-8 engines

18-3007
18-3007-10①
IMPELLER
Replaces: 47-89983, 4789983T
For 60 HP



18-3016-1
IMPELLER KIT
with gasket
Replaces: 47-862232A2, 8M0104229
For: Late-model Bravo & High Performance. Includes 350 Mag., 4.3L., 496 Mag., 5.0L., 8.1S and MX 6.2L

18-3017
18-3017-10①
IMPELLER
Replaces: 47-89984, 47-899842, 47-89984T3, 47-89984T4, 47-899844, 47-30221, 47-65960, 47-85460
For all #1, R, MR, Alpha Units thru S/N D494568.
Also for raw water pump on: 190 IB S/N 1564539-1720903 225 IB S/N 1539620-2278646

18-3056
18-3056-10①
IMPELLER
Replaces: 47-43026-2
For: Alpha I-Generation 2 S/N D494569 & Above
Mercruiser Vazer

18-3087
IMPELLER
Replaces: 47-59362, 47-59362T

18-3109
WATER TUBE GUIDE
Replaces: 23-29804, 23-29804T, 23-52928
(used with **18-3116** Housing)

18-3110
WATER PUMP HOUSING BUSHING
Replaces: 26-38970, 26-36557A1, 26-29677
(Part of **18-3116** Housing)

18-3114
INSERT CUP
Replaces: 48752, 48752T
(Part of **18-3116** Housing)

① Discount shop pack of 10 - Priced per package

18-3117
IMPELLER PLATE
Replaces: 32435, 324351, 30605
For: #1 Units thru S/N D494568

18-3122
IMPELLER PLATE
Replaces: 817276, 8172761, 8172763
For: Alpha I - Generation 2
S/N D494569 & Above

18-3350
WEAR PLATE
Replaces: 72778, 94576

18-3351
WEAR PLATE
Replaces: 72777, 94916

18-3293
IMPELLER KEY
Replaces: 28-43037

18-3151
COUPLING
Replaces: 816597

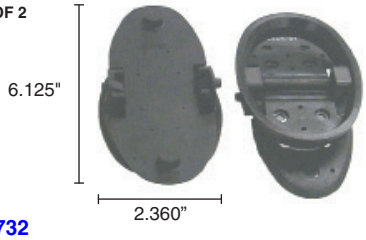
18-3417
WATER PUMP BASE
Replaces: 46-57234A1

18-3420
WATER PUMP BASE
Replaces: 46-44292A3, 46-44292Q03, 46-44292T1

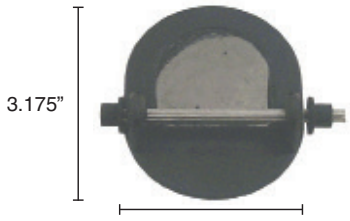
18-3421
WATER PUMP BASE
Replaces: 46-48748A1

18-3116
WATER PUMP HOUSING
Replaces: 46-96148, 46-96148A1, 46-96148T1, 46-64141A1, 46-48743A1

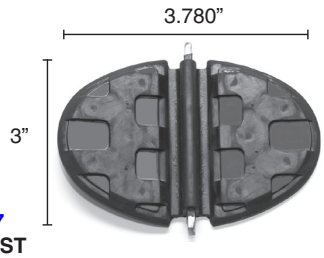
PKG. OF 2



18-2732
18-2732-9①
WATER SHUTTER
Replaces: 807166A3



18-2733
WATER SHUTTER
Replaces: 92802, 99370A2



18-2727
EXHAUST WATER SHUTTER
Replaces: 60930

18-3220
WATER TUBE
Replaces: 32-54236
For: #1 -R/MR/Alpha

18-3221
WATER TUBE
Replaces: 32-814384, 32-860220
For: Gen II

18-3222
WATER TUBE GUIDE
Replaces: 23-816583
For: Gen II

PKG. OF 5

18-3226
18-3226-9①
IMPELLER PUMP SCREW
Replaces:10-30720
For: R units

PKG. OF 5

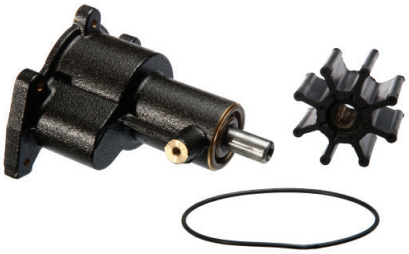
18-3227
18-3227-9①
WATER PUMP DOWEL PIN
Replaces: 17-35973
For: R/MR, Alpha I

PKG. OF 5

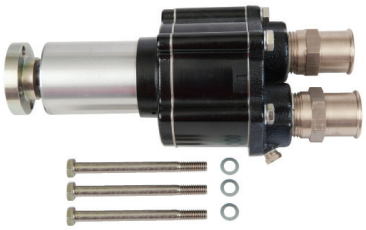
18-3229
18-3229-9①
WATER POCKET SCREW
Replaces: 10-28668
For: MR/Alpha

18-3197
SCREW
Replaces: 10-76156, 10-67373

① Priced per Package



18-3160-1
SEA WATER PUMP, BRASS
Replaces: 46-862914A13
Uses impeller **18-3016-1**

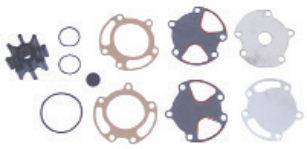


18-3600
SEA WATER PUMP
Replaces: 46-72774A32, 46-72774A11, 46-73823A7, 46-63450A2, 46-59112A2
Fits: V8 Engines w/ith V-Belt and 2 piece pump
Use repair kit **18-3155**

18-36001
SEA WATER PUMP
Replaces: 46-807151A12
Fits: V6 & V8 engines with v-belt and 1 piece pump
Use repair kit **18-3237**

18-3155
WATER PUMP REPAIR KIT
Replaces: 47-72774A89
Fits: Bravo Seawater Pump with 2 piece housing

18-3216
IMPELLER KIT
Replaces: 47-59362A4
Fits: 1996-97 7.4L MIE MPI(LH) Gen VI GM 454 V8, 1996-97, 7.4L TBI MIE(LH) Gen VI GM 454 V8, 1996-97 8.2L MIE MPI(LH) Gen VI GM 502 V8

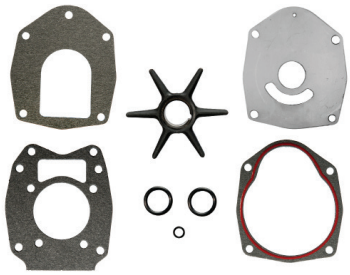


18-3318
WATER PUMP KIT
Replaces: 47-59362Q08
Fits: Plastic 1 and 2 piece sea water pump body

18-3237
IMPELLER REPAIR KIT
For: Bravo I, II, III (1988 & up) B664190 & up
Fits Bravo drives with 1 piece housing

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3087	Impeller	47-59362	1
18-3350	Wear Plate	94576	1
18-7163	O-Ring	25-33465	1

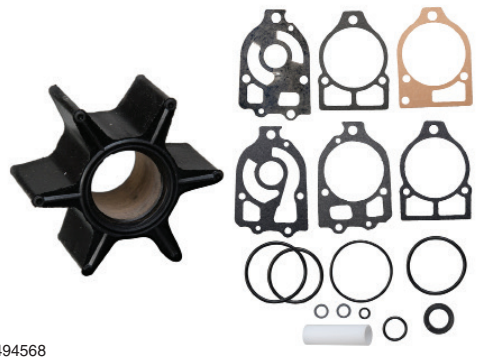


18-3214
IMPELLER REPAIR KIT
Replaces: 47-43026T6, T8, T11
For: Alpha I - Generation II
S/N D494569 & Above
Mercruiser Vazer
For same kit with upper housing, order **18-3147**

①**18-3214D** Display Package

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2564	Impeller Gasket	22-43033-1, 27-43033-1	1
18-2565	Impeller Gasket	27-43047-1	1
18-2566	Impeller Gasket	27-817277	1
18-2944	Seal Ring	26-45577, 26-455771, 26-45577B, 26-45577B1	1
18-3056	Impeller	47-43026-1, 47-43026-2	1
18-3122	Impeller Plate	817276	1
18-7420	O-Ring	25-21836	2



18-3217
IMPELLER KIT
For: #1 Units thru S/N D494568
(Similar to #46-96148A5 without base or housing)

①**18-3217D** Display Package

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1

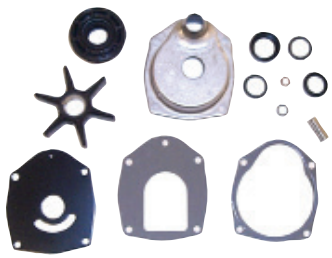
18-3150
WATER PUMP KIT
Replaces: 46-807151A14, 46-807151A7
For: Bravo

①**18-3309D** Display Package

18-3309
WATER PUMP KIT
For: Bravo

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3350	Wear Plate	94576	1
18-3351	Wear Plate	94916	1
18-3087	Impeller	47-59362	1
18-0386	Body Gasket	27-94914	2
18-0916	Water Pump Gasket	27-805215-1	1

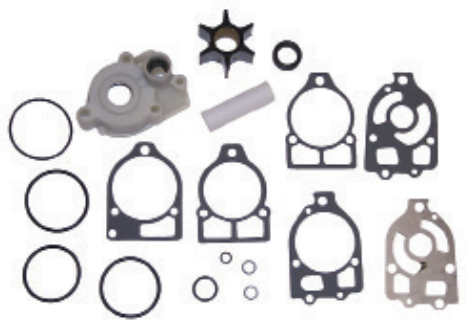


18-3147
WATER PUMP KIT
Replaces: 817275T4, 817275K05
For: Gen II-Lower
s/n D469859 and Up
For same kit without upper housing, order **18-3214**

① Items ending in "D" are Display Packaged - Regular number is Non-Display

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	26-20260, 12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3517
WATER PUMP KIT
Without Base
Replaces: 46-96148A5,46-60367A1, 46-96148A8

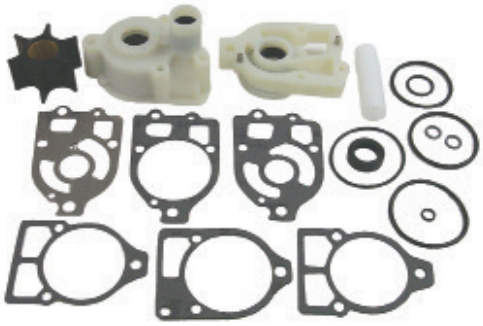
—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3420	Water Pump Base	46-44292A3	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1

18-3320
WATER PUMP KIT
For: MR/Alpha I Units
S/N 6854393-OD469858

—CONTAINS —

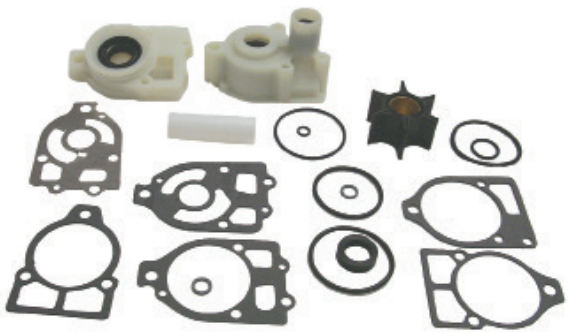
Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-3421	Water Pump Base	46-48748A1	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1



18-3321
WATER PUMP KIT
For: #1 Units with flush
S/N 2495186-2763441

—CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-3109	Water Tube	23-29804	1
18-3017	Impeller	47-89984	1
18-3116	Housing	46-96148A1	1
18-2919	Water Pump Base to Gear Housing Gasket	27-42631-1	1
18-3417	Water Pump Base	46-57234A1	1
18-3110	Grommet	26-38970	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	2
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring	26-45577	1
18-3117	Plate	32435	1
18-7158	O-Ring	25-30613	1
18-7162	O-Ring	25-33145	1
18-7173	O-Ring	25-30224	1
18-7176	O-Ring	25-90011	1
18-2801	Water Pump Gasket	27-32438	1
18-7196	O-Ring	25-38099	1
18-7426	O-Ring	35-30271	1
18-2919	Water Pump Gasket	27-46231-1	1



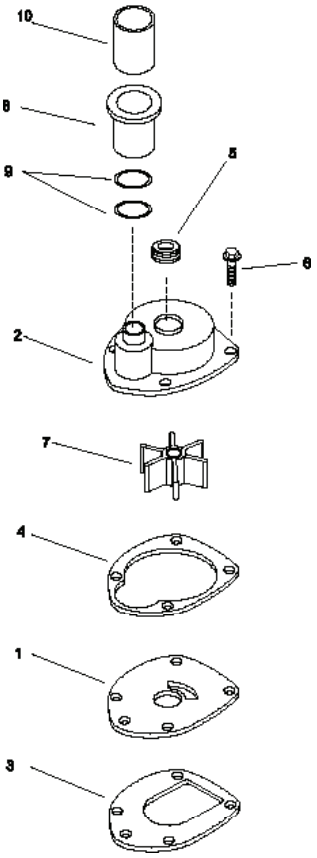
18-3317
WATER PUMP KIT
For: #1/R Units without flush
S/N 2763442-6854392

COMPLETE WATER PUMP KIT, IMPELLER REPAIR KIT, IMPELLER APPLICATION

Model	Serial No.	Complete Water Pump Kit	Upper Pump Housing	Upper Pump Kit	Water Pump Base	Impeller Repair Kit (no housing)	Impeller
#1 Units with plastic flush screw in gear housing	2495186 - 2763441	18-3321	18-3116	18-3517	18-3421	18-3217	18-3017
#1 Units w/o flush screw in gear housing	2763442 - 6854392	18-3317 ①	18-3116	18-3517	18-3417 ①	18-3217	18-3017
MR/ALPHA I	6854393 - 0D594568	18-3320	18-3116	18-3517	18-3420	18-3217	18-3017
ALPHA I - Generation II & Vazer	0D494569 & ABOVE	18-3147	—	18-3570	—	18-3214	18-3056
BRAVO/Inboards w/ Plastic pump body	3040411 & ABOVE	—	—	18-3150	—	18-3318	18-3087
BRAVO/Inboards w/ Brass pump body	0M100001 & ABOVE	—	—	18-3160-1	—	18-3016-1	—

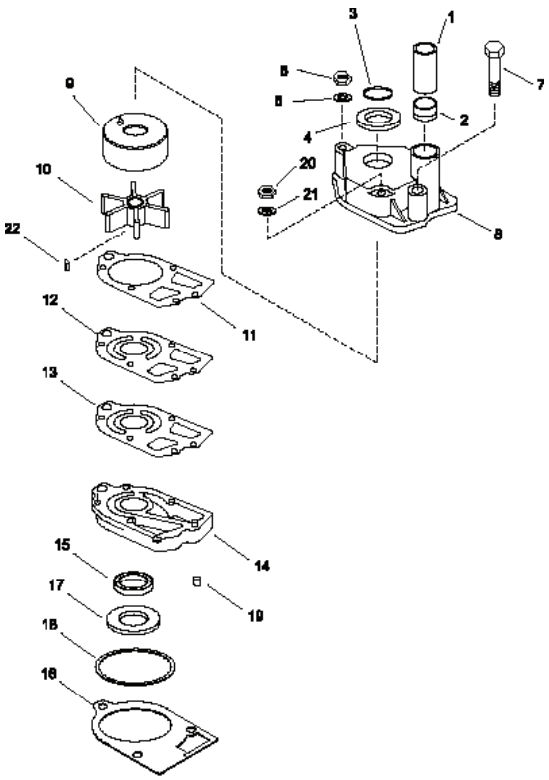
① Models which have been retro-fitted with an Alpha style lower unit (no pre-load pin in top of driveshaft) must use Alpha style parts (18-3320 and 18-3420)

GENERATION II WATER PUMP ASSEMBLY



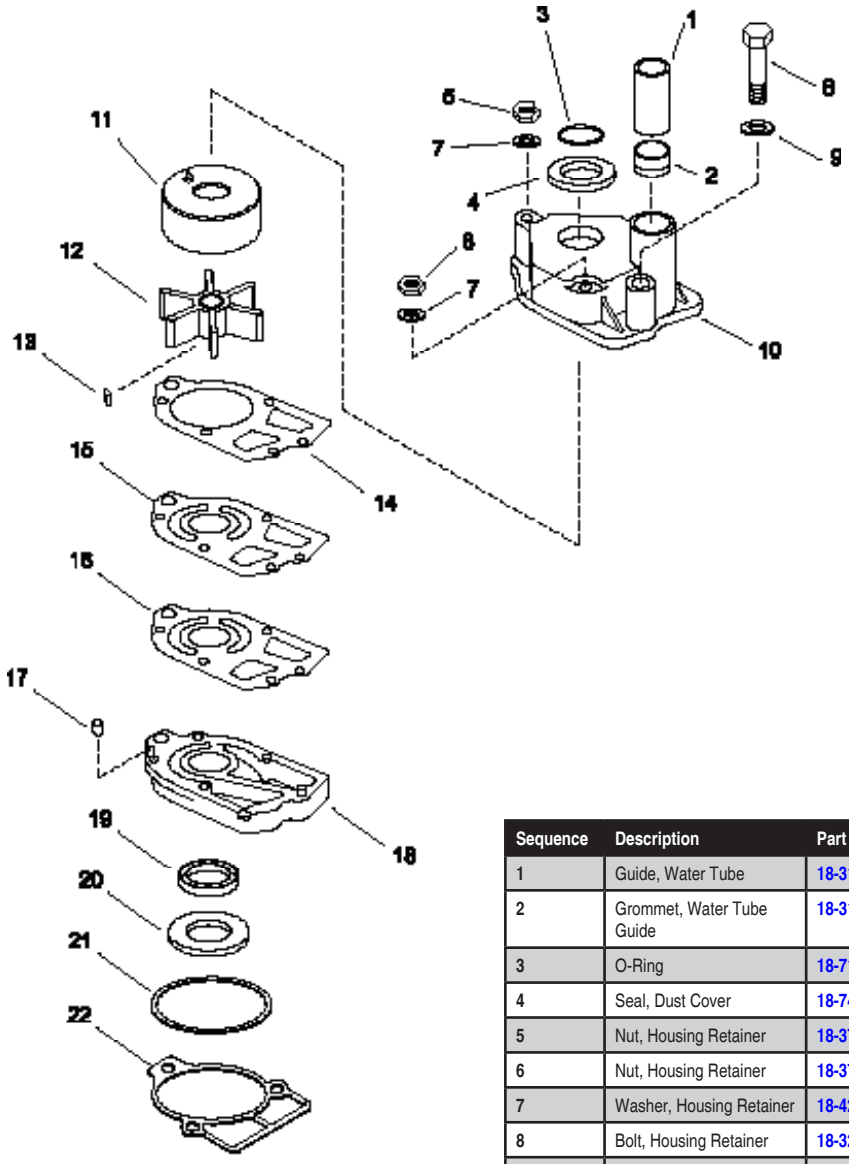
Sequence	Description	Part No.	O.E. #	Qty.
1	Face Plate	18-3122	817276	1
2	Housing Assembly	N.S.S.	817275A1	1
3	Gasket, Base	18-2564	27-43033-1	1
4	Gasket, Housing	18-2566	27-817277	1
5	Seal, Face	18-2599	26-816575A2	1
6	Screw, Housing	N/A	10-816928	4
7	Impeller	18-3056	47-43026-2	1
8	Coupling Assembly	18-3151	47-43026T11	1
9	O-Ring	18-7420	25-21836	2
10	Sleeve	18-3222	23-816583	1

MR ALPHA WATER PUMP ASSEMBLY

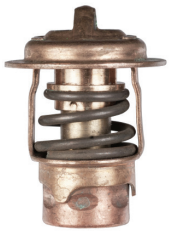


Sequence	Description	Part No.	O.E. #	Qty.
1	Guide Sleeve	18-3109	23-29804	1
2	Seal, Sleeve Guide	18-3110	26-38970	1
3	Ring, Upper	18-7158	25-30613	1
4	Ring, Dust	18-7426	25-30271	1
5	Nut, Housing	N/A	11-13436	1
6	Washer, Housing	18-4270	12-36001	3
7	Screw, Housing	N/A	10-96411	1
8	Housing, Water Pump	18-3116	46-96148A1	1
9	Cup, Impeller	18-3114	48752T	1
10	Impeller	18-3017	48752	1
11	Gasket, Impeller	18-2915	47-89984	1
12	Plate, Impeller	18-3117	27-85609-1	1
13	Gasket, Stainless Steel Plate	18-2914	27-85608-1	1
14	Water Pump Base Assembly	18-3420	46-44292A3	1
15	Oil Seal, Water Pump Base	18-2013	26-16977	1
16	Gasket, Water Pump Base	18-2919	27-42631-1	1
17	Oil Seal, Water Pump Base	18-2014	26-89238	1
18	O-Ring, Water Pump Base	18-7176	25-90011	1
19	Pin, Alignment	N/A	17-42836	1
20	Nut, Housing	N/A	11-13438	1
21	Washer, Housing	18-4275	12-29245	2
22	Key, Impeller	N/A	28-56654	1

R WATER PUMP ASSEMBLY



Sequence	Description	Part No.	O.E. #	Qty.
1	Guide, Water Tube	18-3109	23-29804	1
2	Grommet, Water Tube Guide	18-3110	26-38970	1
3	O-Ring	18-7158	25-30613	1
4	Seal, Dust Cover	18-7426	25-30271	1
5	Nut, Housing Retainer	18-3723	11-45592	1
6	Nut, Housing Retainer	18-3722	11-20361, 11-35888	2
7	Washer, Housing Retainer	18-4275	12-29245	3
8	Bolt, Housing Retainer	18-3226	10-30720	1
9	Washer, Housing Retainer	18-4270	12-36001	1
10	Housing, Impeller	18-3116	46-96148A1	1
11	Cup, Impeller	18-3114	48752	1
12	Impeller	18-3017	47-89984	1
13	Key, Impeller	N/A	28-56654	1
14	Gasket, Impeller	18-2915	27-85609-1	1
15	Wear Plate, Impeller	18-3117	32435	1
16	Gasket Wear Plate	18-2914	27-85608-1	1
17	Pin, Alignment	18-3227	17-35973	1
18	Base Assembly	18-3417	46-57234A1	1
19	Oil Seal, Base Assembly	18-2013	26-16977	1
20	Oil Seal, Base Assembly	18-2014	26-89238	1
21	O-Ring, Base Assembly	18-7162	25-33145	1
22	Gasket, Base Assembly	18-2826	27-85610-1	1



18-3549
THERMOSTAT
Replaces: 14586
120°

18-3550
THERMOSTAT
Replaces: 59078, 59078A1
140°

18-3551
THERMOSTAT
Replaces: 32728, 35884, 59137, 59137A1, 8072521, 8072531, 807252T1, 8M0089715
142°

18-3552
THERMOSTAT
Replaces: 76270, 76270T
160°

18-3555
THERMOSTAT
Replaces: 99155A1, 99155T2
160°

18-3557
THERMOSTAT
Replaces: 47594
143°

18-3649
THERMOSTAT
Replaces: 8072522, 807252T2, 8052732, 8M0091470
160°

18-43015
THERMOSTAT
Replaces: Mercury 864493
Fits: Mercruiser MCM 4.3L MPI, 5.0L MPI and MX6.2L w/dry joint exhaust and closed cooling

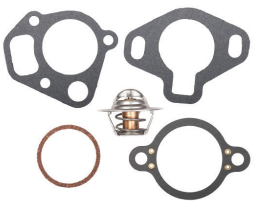
18-43017
THERMOSTAT
Replaces:
Mercury 863358T, 8M0074922, 8M0076464
Fits: Mercruiser 496 Mag & HO, 8.1L MIE & HO

18-3568
THERMOSTAT KIT
Replaces: 99155T1

Model	Year	Serial #
5.7MIE	1998-2001	OL002003 & Up
MX6.2LMPI	2000-2001	OL680003 & Up
454 Horizon MIE	1998-2001	OL002200 & Up
502 Mag. MPI	1998-2001	OL017000 & Up

18-3644
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-3649	Thermostat 160°	807252T2
18-2553	Thermostat Cover Gasket	27-47510
18-2917	Thermostat Cover Gasket	27-53045-1



①**18-3646D** Display Package

18-3646
THERMOSTAT KIT
Replaces: 807252Q3, 807252T6
—CONTAINS—

Part #	Description	O.E.#
18-3551	Thermostat	59137
18-2917	Thermostat Housing Gasket	27-53045-1, 27-33918
18-2844	Thermostat Cover Gasket	27-48818-1
18-2553	Thermostat Cover Gasket	27-47510
18-2834	Thermostat Cover Gasket	27-60208

①**18-3647D** Display Package

18-3647
THERMOSTAT KIT
Replaces: 807252Q5, 807252T8
—CONTAINS—

Part #	Description	O.E.#
18-3649	Thermostat	807252-2
18-2844	Thermostat Cover Gasket	27-48818-1
18-2552	Thermostat Cover Gasket	27-33179-2
18-2553	Thermostat Cover Gasket	27-47510
18-7173	O-Ring	25-30224
18-2917	Thermostat Housing Gasket	27-53045-1, 27-33918

①**18-3648D** Display Package

18-3648
THERMOSTAT KIT
160°

①**18-3650D** Display Package

18-3650
THERMOSTAT KIT
Replaces: 59078T3
—CONTAINS—

Part #	Description	O.E.#
18-2831	Thermostat Gasket	27-47590-1
18-3550	Thermostat	59078

①**18-3651D** Display Package

18-3651
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-2554	Thermostat Cover Gasket	27-90556
18-2553	Thermostat Cover Gasket	27-47510
18-2834	Thermostat Cover Gasket	27-60208
18-2844	Thermostat Cover Gasket	27-48818-1
18-3551	Thermostat	59137

18-3652
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-2555	Thermostat Cover Gasket	27-89656-1
18-2843	Thermostat Cover Gasket	27-74830
18-3552	Thermostat	76270

THERMOSTAT APPLICATION BEGINS ON NEXT PAGE
① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-3667
THERMOSTAT KIT
—CONTAINS—

Part #	Description	O.E.#
18-2555	Thermostat Cover Gasket	27-89656-1
18-3555	Thermostat	99155A1

①**18-3668D** Display Package

18-3668
THERMOSTAT KIT
Replaces: 807252T4, 807252Q4
—CONTAINS—

Part #	Description	O.E.#
18-2552	Thermostat Cover Gasket	27-33179-2
18-2553	Thermostat Cover Gasket	27-47510
18-2554	Thermostat Cover Gasket	27-41812
18-3551	Thermostat	59137
18-7173	O-Ring	25-30224
18-2917	Thermostat Housing Gasket	27-53045-1, 27-33918

18-1977-1
THERMOSTAT HOUSING
Replaces: 47441, 47441A1
Fits: 225, GM 260, 228, 898/198, 185R, 898R, 228R, 2GR

18-1989
THERMOSTAT HOUSING
Replaces: 8M0061381, 861006A1
Stainless Steel
Use **18-1989K** Thermostat Service Kit for replacement parts

18-1993
THERMOSTAT HOUSING
Replaces: 78984A08, 78984A1, 78459A1, 59861A4, 59861A1

18-1994
THERMOSTAT HOUSING
Replaces: 87290A4
For: Stainless Steel Version use **18-1989**

18-3530-1
THERMOSTAT HOUSING
Replaces: 860256A4, 860256A2
For: GM V6 and V8 (305 & 350 ci)

18-3531
THERMOSTAT HOUSING
Replaces: 807074A1, 808064A1, 861188A1
Fits: MCM/MIE GM V-6 & V-8 (305, 350, 454 & 502 cid) engines w/closed cooling systems

18-1910
THERMOSTAT HOUSING KIT
Replaces: 47587, 47587A2, 47588, 60372A1, 60372A2, 63908A2, 861493A07, 861493A3
Fits: 3.0L GM 1999-Up, S/N 0L340999-Lower

18-1989K
THERMOSTAT SERVICE KIT
Service Kit for **18-1989** Thermostat Housing

18-1508
THERMOSTAT SEAL
Replaces: 25-8071341
Fits: Vazer (2007 & UP), GM V6 & V8 with closed cooling systems (1996 & UP)

THERMOSTAT APPLICATION

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
ROVER			3140000	UP				18-3551			
60	68/L4	1965-1968	1887079	2049044				18-3551			
80	80/L4	1966-1969	2049045	2851423				18-3551			
90	96/L4	1970-1972	2851424	3226957				18-3557	18-2831		
100 VASER	98/L4	2007-2010	w995000	& UP					18-1508		
110	153/L4	1963-1966	1537370	2044033	❹			18-3551			
110	153/L4	1963-1966	1821720	2044033	❺			18-3551			
120	153/L4	1964-1972	1666601	3377340	❹			18-3551			
120	153/L4	1964-1966	1725593	2046624	❺			18-3551			
120	153/L4	1967	2046625	2324346	❺			18-3551			
120	153/L4	1968-1972	2324347	3377340	18-3650 ❺, ③		18-3650	18-3550	18-2831		
120	153/L4	1972-1986	3377341	B531853	18-3650 ③		18-3650	18-3550	18-2831		
2.5L	153/L4	1987-1989	B531854	C853255	18-3650 ③		18-3650	18-3550	18-2831		
140	181/L4	1968-1986	2508261	B450800	18-3650 ③		18-3650	18-3550	18-2831		
140 (6 CYL)			1538930	1725960	—			18-3551	—		

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
3.0L	181/L4	1987-1989	B450801	C856558	18-3650 ③		18-3650	18-3550	18-2831		
3.0L, FWC	181/L4	1990-2010	C856559	UP	❻		18-3647	18-3649			
3.0L	181/L4	1990-1994	C856559	F603999	18-3650 ❼, ③		18-3650	18-3550	18-2831		
3.0L	181/L4	2000-2010	L341000	& UP	❼		18-3647	18-3649	18-2552		
3.0L	181/L4	1998-2000	L010042	L340999	18-3650 ❼, ③		18-3650	18-3550	18-2831		
3.0L MPI	181/L4	2008-2010	A072812	& UP			18-3647	18-3649	18-2552		
3.0L MPI FWC	181/L4	2008-2010	A072812	& UP	❻		18-3647	18-3649			
3.0LX, FWC	181/L4	1990-1997	C856559	K999999	❻		18-3647	18-3649			
3.0LX	181/L4	1990-1997	C856559	K999999	18-1910 ❼, ③		18-3650	18-3550	18-2831		
150			1666495	2048046	—			18-3551	—		
160	①		2048022	2770031	—			18-3551	—		
160	②		2048022	2233574	—			18-3557	—		
160	②		2326069	2770031	—			18-3557	18-2831		
165			2770032	5813433	—		18-3650	18-3550	18-2831		
165	224/L4	1987	B434941	B774251			18-3667	18-3555	18-2555		
165			6916779	UP	—		18-3667	18-3555	18-2555		
170	224/L4	1985-1986	6916779	B434940	18-3667		18-3667	18-3555	18-2555		
175/4.3L, 4.3LX (262 CID)	③		B527955	UP	—		18-3668	18-3551	18-2553	18-2554	
175/4.3L, 4.3 LX (262 CID)	④		B527955	UP	—		18-3668	18-3551	18-2552	18-7173	
175/4.3L, 4.3 LX (262 CID)	④		F001220	UP	—		18-3648	18-3649 ♣	18-2552	18-7173	
180/3.7L-LX (4 CYL)			6916779	UP	—		18-3667	18-3555	18-2555		
180	224/L4	1987	B436391	B775248			18-3667	18-3555	18-2555		
185 (229 CID)			6330183	6919655	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
185 (262 CID)			A331455	B527954	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
190			1564539	1730903	—			18-3551	—	—	
190	224/L4	1985-1986	6916779	B436390			18-3667	18-3555	18-2555		
3.7L	224/L4	1988-1989	B774552	& UP			18-3667	18-3555	18-2555		
3.7LX	224/L4	1988-1989	B775249	& UP			18-3667	18-3555	18-2555		
470 MCM/MIE	224/L4	1976-1982	4208730	6218036				18-3552	18-2843		
470	224/L4	1983-1984	6218037	6916778			18-3667	18-3555	18-2555		
485	224/L4	1980-1982	5685394	6218036				18-3552	18-2555		
488	224/L4	1983-1984	6170297	6916778			18-3667	18-3555	18-2555		
140 (6 CYL)	194/L6	1963	1538930	1725960				18-3551			
150	230/L6	1964-1966	1666495	2048046	❹			18-3551			
150	230/L6	1964-1966	1727985	2048046	❺			18-3551			
160	250/L6	1967-1969	2048022	2770031	❹			18-3551			
160	250/L6	1967	2048022	2233574	❺			18-3551			
160	250/L6	1968-1969	2326096	2770031	18-1910 ❺, ③			18-3557	18-2831		
165 (6 CYL)	250/L6	1970-1981	2770032	5813433	18-1910 ③		18-3650	18-3550	18-2831		
200 (6 CYL)	292/L6	1969	2453769	2712072	18-1910 ③			18-3557	18-2831		
185 (4bbl)	229-V-6	1983-1984	6330183	6919655	18-3678		18-3668	18-3551	18-2554	18-2553	18-2917
175	262/V-6	1987	B527955	B773242	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
175	262/V-6	1987	B527955	B773242	❷, ❽		18-3668	18-3551	18-7173		18-2917
185 (2bbl)	262/V-6	1985-1986	A331455	B527954	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
205	262/V-6	1985-1986	A331455	B527954	18-3668	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
205	262/V-6	1987	B527955	B775129	18-3668 ❶	18-1977-1	18-3668	18-3551	18-2554		18-2917
205	262/V-6	1967	B527955	B775129	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
205/4.3L, 4.3 LX (262 CID)	④		B527955	D714369	—❼		18-3668	18-3551	18-2552	18-7173	
205/4.3L, 4.3 LX (262 CID)	④		F001220	UP	—		18-3648	18-3649 ♣	18-2552	18-7173	

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
215 FORD			2781153	3040410	—			18-3551	—	—	
215 FORD			3040411	UP	—		18-3651	18-3551	18-2834	—	
215 FORD MCM/MIE			3040411	3385720	—		18-3646	18-3649 ♣	18-2834	—	
225 FORD MCM/MIE			3385721	4176999	—		18-3646	18-3649 ♣	18-2834	—	
262 MAG EFI ALPHA	262/V-6	1996-1997	0F803800	0K999999	18-3647		18-3647	18-3649	18-2917		
262 MAG EFI BRAVO	262/V-6	1996-1997	0F803800	0K999999	18-3647		18-3647	18-3649	18-2917		
4.3L	262/V-6	1988-1993	B773243	F000877	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
4.3L	262/V-6	1987-1993	B773243	F000877	❷,❽		18-3668	18-3551	18-7173	18-2552	18-2917
4.3L	262/V-6	1993-1995	F000878	F601126	18-3647❷,❾		18-3668	18-3649	18-2917	18-2552	18-2917
4.3L	262/V-6	1993-1995	F000878	F601126	❸		18-3668	18-3551	18-0398		
4.3L FWC	262/V-6	1993-2002	F000878	M614999	18-3531 ❻		18-3568	18-3555	18-0398		
4.3L ALPHA	262/V-6	1996-2002	0F601127	M614999	18-3647❼		18-3647	18-3649	18-2917		
4.3L BRAVO	262/V-6	2996-2002	0F601127	M614999	18-3647 ❼		18-3647	18-3649	18-2917		
4.3L FWC	262/V-6	2002-2010	M615000	& UP	❻				18-0398		
4.3L	262/V-6	2002-2010	M615000	& UP	❼		18-3647	18-3649	18-0398		
4.3L EFI FWC	262/V-6	1998-2001	L012009	M299999	18-3531 ❻		18-3568	18-3555	18-0398		
4.3L EFI ALPHA	262/V-6	1998-2001	L012009	M299999	❼		18-3647	18-3649	18-0398		
4.3L EFI BRAVO	262/V-6	1998-2001	L012009	M299999	18-3530-1❼		18-3647	18-3649	18-0398		
4.3L MPI	262/V-6	2002-2010	M300000	& UP	❼, ④		18-3647	18-3649	18-0398		
4.3L MPI	262/V-6	2002-2010	M300000	& UP	❼, ⑤		18-3647	18-3649	18-0398		
4.3L MPI EC	262/V-6	2010-2011	A637496	& UP	❼, ⑧		18-3647	18-3649	18-0398		
4.3L MPI FWC	262/V-6	2002	M300000	M614999	❻		18-3568	18-3555	18-0398		
4.3L MPI FWC	262/V-6	2002-2010	M615000	& UP	❻				18-0398		
4.3LH FWC	262/V-6	1998-2002	L010044	M614999	18-3531 ❻		18-3568	18-3555	18-0398		
4.3LH ALPHA	262/V-6	1998-2002	L010044	M614999	❼		18-3647	18-3649	18-0398		
4.3LH BRAVO	262/V-6	1998-2002	L010044	M614999	18-3530-1 ❼		18-3647	18-3649	18-0398		
4.3LX	262/V-6	1988-1993	B775130	F001219	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
4.3LX	262/V-6	1988-1993	B775130	F001219	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
4.3LX	262/V-6	1993-1995	F001220	F601126	❷, ❾		18-3668	18-3551	18-7173	18-2552	18-2917
43.LX	262/V-6	1993-1995	F001220	F601126	❸		18-3668	18-3551	18-0398		
4.3LX FWC	262/V-6	1993-1997	F001220	K999999	❻		18-3567	18-3555	18-0398		
4.3LX ALPHA	262/V-6	1996-1997	F601127	K999999	❼		18-3647	18-3649	18-0398		
4.3LX BRAVO	262/V-6	1996-1997	F601127	K999999	18-3530-1❼		18-3647	18-3649	18-0398		
4.3LXH FWC	262/V-6	1996-1997	F803114	K999999	18-3531 ❻		18-3568	18-3555	18-0398		
4.3LXH ALPHA	262/V-6	1996-1997	F803114	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
4.3LXH BRAVO	262/V-6	1996-1997	F803114	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
215 MCMMIE (FORD)	302/V-8	1970	2781153	3040410				18-3649			
215 MCMMIE (FORD)	302/V-8	1971-1972	3040411	3385720			18-3646	18-3551	18-2834		
225 MCMMIE (FORD)	302/V-8	1973-1974	3385721	4176999			18-3646	18-3551	18-2834		
888 (FORD)	302/V-8	1971-1977	3108723	4887829	❿		18-3646	18-3551	18-2834		
190	283/V-8	1963-1964	1564539	1730903				18-3551			
198 MIE	305/V-8	1977	4762210	6218461	18-1993						
198 MIE	305/V-8	1977	4776402	4931099		18-1977-1	18-3646	18-3551	18-2844	18-0398	
200	305/V-8	1985-1987	6899058	B774444	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
200 GM			6218462	B525981	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
200/5.0L			0B525982	0F600999			18-3647	18-3649 ♣	18-2917	—	
200/5.0L GM	③		B525982	UP	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
200/5.0L GM	④		B525982	UP	18-1994 ♥		18-3648	18-3649 ☞	18-2552	18-7173	
228	305/V-8	1977-1982	4765100	6218461	18-1993	18-1977-1	18-3646	18-3551	18-2844	18-0398	

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
228	305/V-8	1982-1984	6218462	6899268	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
228 MIE	305/V-8	1977-1980	4765100	5907057	18-3651, 18-1993	18-1977-1	18-3646	18-3551	18-2844	18-1993	
230	305/V-8	1985-1987	6899269	B773739	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
230 MIE	305/V-8	1981-1987	5907058	B788151	18-1994 ❼	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
230 MIE FWC	305/V-8	1981-1987	5907058	B788151	❻	18-1977-1	18-3646	18-3551	18-2553	18-2844	18-2917
230 GM			6218462	B525981	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
230 MIE			5907058	0B5225505			18-3646	18-3649 ▯	18-2553	18-2844	18-2917
230 GM IB	⑤		5907058	B522505	❼		18-3668	18-3551	18-2553	18-2554	
230 GM IB	⑥		5907058	B522505	❻		18-3651	18-3551	18-2553	18-2844	
230/5.0L GM IB	③ ⑤		B522506	B525981	☞, ❼		18-3668	18-3551	18-2553	18-2554	18-2917
230/5.0L GM IB	④ ⑤		B522506	B525981	♠, ❼		18-3648	18-3649 ▯	18-2552	18-7173	18-2917
230/5.0L GM IB	⑥		B522506	B525981			18-3651	18-3551	18-2553	18-2844	18-2917
230/5.0L-LX GM	③		B525982	F600999	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
230/5.0L-LX GM	④		B525982	UP			18-3668	18-3551	18-2552	18-7173	
230/5.0L GM IB	④		B522506	B525981			18-3648	18-3649 ▯	18-2552	18-7173	
230/5.0L-LX GM			B525982	F600999	18-1994 ♥		18-3648	18-3649 ▯	18-2552	18-7173	
230/5.0L MIE			0B522506	0B788151			18-3646	18-3649 ▯	18-2553	18-2844	18-2917
230/5.0LX GM			0B525982	0F600999			18-3647	18-3649 ▯	18-2917	—	
5.0L	305/V-8	1988-1995	B774445	F600999	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	
5.0L	305/V-8	1988-1995	B774445	F600999	❷, ❽		18-3668	18-3551	18-7173	18-2552	
5.0L	305/V-8	1988-1995	B774445	F600999	❷, ❾		18-3668	18-3551	18-7173	18-2552	
5.0L	305/V-8	1988-1995	B774445	F600999	❸		18-3647	18-3649	18-0398		18-2917
5.0L (GEN +) FWC	305/V-8	1998-2002	L015751	M599999	18-3531 ❻		18-3568	18-3555	18-1508		18-2917
5.0L (GEN +) FWC	305/V-8	2002-2010	M600000	& UP	❻				18-0398		18-2917
5.0L (GEN +) ALPHA	305/V-8	1998-2002	L015751	M599999	❼		18-3647	18-3649	18-0398		
5.0L (GEN +) BRAVO	305/V-8	1998-2002	L015751	M599999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.0L (GEN +)	305/V-8	2002-2010	M600000	& UP	❼		18-3647	18-3649	18-0398		
5.0L EFI FWC	305/V-8	1998-2001	L012052	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
5.0L EFI ALPHA	305/V-8	1998-2001	L012052	M299999	❼		18-3647	18-3649	18-0398		
5.0L EFI BRAVO	305/V-8	1998-2001	L012052	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.0L MIE FWC	305/V-8	1988	B788152	C396832	❻	18-1977-1	18-3646	18-3551	18-2553	18-2844	
5.0L MIE	305/V-8	1988	B788152	C396832	❼, ❽, ①		18-3668	18-3551	18-7173		
5.0L MIE	305/V-8	1988	B788152	C396832	18-1994 ❶, ❼	18-1977-1	18-3668	18-3551	18-2554	18-2553	
5.0L MPI FWC	305/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
5.0L MPI FWC	305/V-8	2002-2010	M600000	& UP	❻				18-0398		18-2917
5.0L MPI FWC DTS	305/V-8	2005-2010	W310000	& UP	❻, ⑦				18-0398		18-2917
5.0L MPI FWC EC	305/V-8	2008-2010	A300000	& UP	❻, ⑥, ⑧				18-0398		
5.0L MPI FWC EC DTS	305/V-8	2008-2010	A300000	& UP	❻, ⑦, ⑧				18-0398		
5.0L MPI	305/V-8	2002-2010	M300000	& UP	❼, ④		18-3647	18-3649	18-0398		18-2917
5.0L MPI ALPHA	305/V-8	2002	M300000	M599999	❼, ⑤		18-3647	18-3649	18-0398		
5.0L MPI BRAVO	305/V-8	2002	M300000	M599999	18-3530-1 ❼, ⑤		18-3647	18-3649	18-0398		
5.0L MPI	305/V-8	2002-2010	M600000	& UP	❼, ⑤		18-3647	18-3649	18-0398		
5.0L MPI EC	305/V-8	2008-2010	A300000	& UP	❼, ⑧		18-3647	18-3649	18-0398		
5.0L LX	305/V-8	1988-1995	B773740	F600999	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
5.0LX	305/V-8	1988-1995	B773740	F600999	❷, ❽		18-3668	18-3551	18-7173	18-2552	
5.0LX	305/V-8	1988-1995	B773740	F600999	❸		18-3647	18-3649	18-0398		
898	305/V-8	1977-1982	4762210	6218461		18-1977-1	18-3646	18-3551	18-2844	18-0398	
898	305/V-8	1983-1984	6218462	6899057	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
225 (GM)	327/V-8	1967-1969	2399198	2694014		18-1977-1	18-3651	18-3551	18-2553	18-2844	
225 (GM)	327/V-8	1963-1967	1539620	2399197	N.L.A.			18-3551			
225 (GM)			2278647	2399197			18-3668	18-3551	18-2552	18-7173	
225/225S FORD			3385721	UP			18-3651	18-3551	18-2834		
250 MCM/MIE	327/V-8	1968-1969	2314301	2639854		18-1977-1	18-3651	18-3551	18-2553	18-2844	
250	350/V-8	1977	4768000	4908849	18-1993	18-1977-1	18-3651	18-3551	18-2844		
250 (GM)			4768000	4908849			18-3646	18-3551	18-2844		
250 (GM)			4175500	5907057	18-1993		18-3651	18-3649	18-2844	18-2917	
255 (GM)	350/V-8	1975-1976	4175500	4767999		18-1977-1	18-3646	18-3551	18-2844	18-0398	
255 (GM) MIE	350/V-8	1975-1980	4175500	5907057		18-1977-1	18-3646	18-3551	18-2844	18-0398	
255 (GM) MIE	350/V-8	1979-1980	5195909	5907057	18-1993						
255 FORD			3258728	UP			18-3651	18-3551	18-2834	—	
255 FORD MCM/MIE			3258728	4178299			18-3646	18-3649	18-2834	—	
260	350/V-8	1978-1982	4908850	6218461	18-1993	18-1977-1	18-3651	18-3551	18-2844	18-0398	
260	350/V-8	1982-1987	6218462	B773304	18-1994	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
260 MIE FWC	350/V-8	1981-1987	5907058	B788151	❻	18-1977-1	18-3646	18-3551	18-2553	18-2844	18-2917
260 MIE	350/V-8	1981-1987	5907058	B788151	18-1994 ❼	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
260 GM			6218462	B525981	18-1994 ♥		18-3668	18-3551	18-2553	18-2554	
260 GM			4908850	6218461			18-3646	18-3649	18-2844	18-2917	
260 GM IB	⑤		5907058	B522505	❼		18-3668	18-3551	18-2553	18-2554	
260 GM IB	⑥		5907058	B522505	❻		18-3651	18-3551	18-2553	18-2844	
260 MIE			5907058	0B522505			18-3646	18-3649	18-2553	18-2844	18-2917
260/5.7L GM IB	③ ⑤		B522506	B525981	☞,❼		18-3668	18-3551	18-2553	18-2554	
260/5.7L GM IB	④ ⑤		B522506	B525981	♠,❼		18-3668	18-3551	18-2552	18-7173	
260/5.7L GM IB	④ ⑤		B522506	B525981	♠,❼		18-3648	18-3649 ♣	18-2552	18-7173	
260/5.7L GM IB	⑥		B522506	B525981	❻		18-3651	18-3551	18-2553	18-2844	
260/5.7L GM	③		B525982	F600999	18-1994 ♥		18-3668	18-3551 ☞	18-2553	18-2554	
260/5.7L GM	④		B525982	F600999			18-3668	18-3551 ♠	18-2552	18-7173	
260/5.7L GM	④		B525982	F600999			18-3648	18-3649 ♣	18-2552	18-7173	
260/5.7L GM			0B525982	0F600999			18-3647	18-3649	18-2917	—	
260/5.7L MIE			0B522506	0F024999			18-3646	18-3649	18-2553	18-2844	18-2917
270 MCM/MIE	350/V-8	1969-1972	2851074	3385720		18-1977-1	18-3646	18-3551	18-2553	18-2844	18-2917
270 GM			2851074	3077735			18-3651	18-3551	18-2553	18-2844	
280 GM	350/V-8	1975-1976	4176250	4770199		18-1977-1	18-3646	18-3649	18-2844	18-0398	
280 GM TRS			4176250	4770199	18-1993		18-3651	18-3551	18-2844		
300	350/V-8	1985-1986	6668677	B430367		18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
320 EFI	350/V-8	1987-1989	A543604	C622418		18-1977-1	18-3646	18-3551	18-2553	18-2844	18-2917
325 GM MCM/MIE			2278747	3780449			18-3646	18-3649	18-2553	18-2844	18-2917
325 GM			2278747	2313964			18-3668	18-3551	18-2553	—	
325 GM			2313965	3042730			18-3651	18-3551	18-2553	18-2844	
325 GM			3042731	UP			18-3651	18-3551	18-2844	—	
330 GM			4623115	UP			18-3651	18-3551	18-2844	—	
330 GM MCM/MIE			4623115	0B816540			18-3646	18-3649	18-2553	18-2844	18-2917
330 GM W/BW	⑤		6083145	UP	❼		18-3668	18-3551	18-2553	18-2554	
330 GM W/BW	⑥		6083145	UP	❻		18-3651	18-3551	18-2553	18-2844	
350 MAG ALPHA	350/V-8	1987-1995	B525982	F600999	❷,❽		18-3668	18-3551	18-7173		18-2917
350 MAG ALPHA	350/V-8	1986-1995	A635178	B525981	❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
350 MAG ALPHA	350/V-8	1987-1995	B525982	F600999	❷,❾		18-3668	18-3551	18-7173	18-2552	18-2917
350 MAG ALPHA	350/V-8	1987-1997	B525982	K999999	❸		18-3647	18-3649	18-0398		

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
350 MAG ALPHA EFI (GEN +)	350/V-8	1996-1997	F800300	K999999			18-3647	18-3649	18-0398		
350 MAG BRAVO MPI	350/V-8	1995-1997	F415189	K999999	18-3530-1		18-3647	18-3649	18-0398		
350 MAG EFI SKI	350/V-8	1994-1997	F215561	K999999	18-3530-1		18-3647	18-3649	18-0398		
350 MAG MPI FWC	350/V-8	1998-2001	L010019	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
350 MAG MPI	350/V-8	1998-2001	L010019	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
350 MAG MPI FWC	350/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
350 MAG MPI FWC	350/V-8	2002-2010	M600000	& UP	❺				18-0398		
350 MAG MPI FWC DTS	350/V-8	2005-2010	W310000	& UP	❻, ⑦				18-0398		
350 MAG MPI FWC EC	350/V-8	2008-2010	A300000	& UP	❻, ⑥, ⑧				18-0398		
350 MAG MPI FWC EC DTS	350/V-8	2008-2010	A300000	& UP	❻, ⑦, ⑧		N/A		18-0398		
350 MAG MPI	350/V-8	2002	M300000	M599999	❼, ④		18-3647	18-3649	18-0398		
350 MAG MPI ALPHA	350/V-8	2002	M300000	M599999	❼, ⑤		18-3647	18-3649	18-0398		
350 MAG MPI BRAVO	350/V-8	2002	M300000	M599999	18-3530-1 ❼, ⑤		18-3647	18-3649	18-0398		
350 MAG MPI	350/V-8	2002-2010	M600000	& UP	❼, ⑤		18-3647	18-3649	18-0398		
350 MAG MPI	350/V-8	2002-2010	M600000	& UP	❼, ④		18-3647	18-3649	18-0398		
350 MAG MPI EC	350/V-8	2008-2010	A300000	& UP	❼, ⑧		18-3647	18-3649	18-0398		
350 MAG MPI HORIZON	350/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
350 MAG MPI HORIZON	350/V-8	2002-2007	M600000	A299999	❻				18-0398		
350 MAG MPI HORIZON MIE	350/V-8	1999-2001	L304700	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
350 MAG MPI HORIZON MIE	350/V-8	2002	M300000	M316999	❻		18-3568	18-3555	18-1508		
350 MAG MPI HORIZON MIE	350/V-8	2002-2007	M317000	A089999	❻				18-0398		
350 MAG MPI MIE FWC	350/V-8	1998-2001	L002008	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
350 MPI MIE	350/V-8	1998-2001	L002008	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
350 MAG MPI MIE FWC	350/V-8	2002	M300000	M316999	❻		18-3568	18-3555	18-1508		
350 MAG MPI MIE FWC	350/V-8	2002-2007	M317000	A089999	❻				18-0398		
350 MAG MPI MIE	350/V-8	2002-2007	M300000	A089999	❼		18-3647	18-3649	18-0398		
350 MAG MPI SKI	350/V-8	1995-2001	F350583	M299999	18-3530-1		18-3647	18-3649	18-0398		
350 MAG MPI SKI	350/V-8	2002-2007	M300000	A089999			18-3647	18-3649	18-0398		
350 MAG SKI	350/V-8	1991-1996	D505450	K040399	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
350 MAG SKI	350/V-8	1991-1997	D505450	K999999	18-3530-1 ③		18-3647	18-3649	18-0398		
5.7L	350/V-8	1988-1995	B773305	F600999	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
5.7L	350/V-8	1988-1995	B773305	F600999	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-2917
5.7L	350/V-8	1988-1995	B773305	F600999	❷, ❾		18-3668	18-3551	18-7173	18-2552	18-2917
5.7L	350/V-8	1988-1996	B773305	K001526	③		18-3647	18-3649	18-2844	18-0398	
5.7L FWC	350/V-8	1997	K001527	K999999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L ALPHA	350/V-8	1988-1997	B773305	F600999	❼		18-3647	18-3649	18-0398		
5.7L BRAVO	350/V-8	1995-1997	F601000	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7L (GEN +) FWC	350/V-8	1998-2002	L010037	M599999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L (GEN +) ALPHA	350/V-8	1998-2002	L010037	M599999	❼		18-3647	18-3649	18-0398		
5.7L (GEN +) BRAVO	350/V-8	1998-2002	L010037	M599999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7L (GEN +) FWC	350/V-8	2002-2010	M600000	& UP	❻				18-0398		
5.7L (GEN +)	350/V-8	2002-2010	M600000	& UP	❼		18-3647	18-3649	18-0398		
5.7L EFI FWC	350/V-8	1995-1996	F225560	K001505	❻		18-3647	18-3649	18-2844	18-0398	

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
5.7L EFI FWC	350/V-8	1997-2001	K001506	M299999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L EFI ALPHA	350/V-8	1995-2001	F355305	M299999	❼		18-3647	18-3649	18-0398		
5.7L EFI BRAVO	350/V-8	1995-2001	F225560	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7L EFI MIE (GEN +) FWC	350/V-8	1997	K040300	K999999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L EFI MIE (GEN +)	350/V-8	1997	K040300	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7L MIE	350/V-8	1988-1995	B788152	F600999	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-2917
5.7L MIE	350/V-8	1988-1995	B788152	F622099	❼, ❽		18-3668	18-3551	18-7173		18-2917
5.7L MIE	350/V-8	1988-1995	B788152	F622099	❼, ❾		18-3668	18-3555	18-7173		18-2917
5.7L MIE FWC	350/V-8	1988-1996	B788152	K04306	❻		18-3647	18-3649	18-2844		
5.7L MIE FWC	350/V-8	1997-2002	K040307	M316999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7L MIE	350/V-8	1996-2002	F622100	M316999	❼		18-3647	18-3649	18-0398		
5.7L MIE FWC	350/V-8	2002-2010	M317000	& UP	❻				18-0398		
5.7L MIE	350/V-8	2002-2010	M317000	& UP	❼		18-3647	18-3649	18-0398		
5.7L MPI HORIZON MIE	350/V-8	2008-2010	A0900000	& UP	❻				18-0398		
5.7L MPI MIE FWC	350/V-8	2008-2010	A0900000	& UP	❻				18-0398		
5.7L MPI MIE FWC DTS	350/V-8	2008-2010	A0900000	& UP	❻, ⑦				18-0398		
5.7L MPI MIE FWC EC	350/V-8	2008-2010	A0900000	& UP	❻, ⑥, ⑧				18-0398		
5.7L MPI MIE FWC EC DTS	350/V-8	2008-2010	A0900000	& UP	❼, ⑦, ⑧				18-0398		
5.7L MPI MIE	350/V-8	2008-2010	A0900000	& UP	❼		18-3647	18-3649	18-0398		
5.7L MPI MIE EC	350/V-8	2008-2010	A0900000	& UP	❼, ⑧		18-3647	18-3649	18-0398		
5.7L MPI SKI	350/V-8	2008-2010	A0900000	& UP			18-3647	18-3649	18-0398		
5.7L MPI SKI EC	350/V-8	2008-2010	A0900000	& UP	⑧		18-3647	18-3649	18-0398		
5.7L SKI	350/V-8	1985-1995	A338553	F775199	18-1994 ❶	18-1977-1	18-3668	18-3551	18-2554	18-2553	18-0398
5.7L SKI	350/V-8	1987-1995	B514627	F775199	❷, ❽		18-3668	18-3551	18-7173		18-0398
5.7L SKI	350/V-8	1987-1995	B514627	F775199	❷, ❾		18-3668	18-3551	18-7173		18-0398
5.7L SKI	350/V-8	1996-2002	F775200	M316999	18-3530-1 ③		18-3647	18-3649	18-0398		
5.7L SKI	350/V-8	2002-2010	M317000	& UP	❼		18-3647	18-3649	18-0398		
5.7LX ALPHA	350/V-8	1995-1997	F601000	K999999	❼		18-3647	18-3649	18-0398		
5.7LX BRAVO	350/V-8	1995-1997	F601000	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7LX RWC	350/V-8	1996	F601000	K001526	❻		18-3647	18-3649	18-2844	18-0398	
5.7LX RWC	350/V-8	1997	K001527	K999999	18-3531 ❻		18-3568	18-3555	18-1508		
5.7LX BRAVO EFI (GEN +) FWC	350/V-8	1996	F800300	K001508	❻		18-3647	18-3649	18-2844	18-0398	
5.7LX BRAVO EFI (GEN +) FWC	350/V-8	1997	K001509	K999999	❻		18-3568	18-3555	18-0398		
5.7LX BRAVO EFI (GEN +)	350/V-8	1996-1997	F800300	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7LX EFI FWC	350/V-8	1996	F752400	K001505	❻		18-3647	18-3649	18-2844	18-0398	
5.7LX EFI FWC	350/V-8	1997	K001506	K999999	18-3531 ❻		18-3568	18-3555	13-0398		
5.7LX EFI ALPHA	350/V-8	1996-1997	F752400	K999999	❼		18-3647	18-3649	18-0398		
5.7LX EFI BRAVO	350/V-8	1996-1997	F752400	K999999	18-3530-1 ❼		18-3647	18-3649	18-0398		
5.7 GM ALPHA			F225560	0K999999			18-3647	18-3649	18-2917	—	
5.7 GM BRAVO			F225560	0K999999			18-3647	18-3649	18-2917	—	
5.7L/EFI GM ALPHA			L010037	UP			18-3647	18-3649	18-2917	—	
5.7L/EFI GM BRAVO			L010037	UP			18-3647	18-3649	18-2917	—	
5.7L MIE			F025000	0F622099			18-3647	18-3649	18-2844	—	
5.7L MIE			F622100	0K999999			18-3647	18-3649	18-2917	—	
5.7L MIE			F622100	0K999999			18-3647	18-3649	18-2844	—	
5.7L MIE			L002003	UP			18-3647	18-3649	18-2917	—	

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
BLACK SCORPION SKI	350/V-8	1996-2001	0F800000	M391599	18-3530-1		18-3647	18-3649	18-0398		
BLACK SCORPION SKI	350/V-8	2003-2006	M391600	W690192	⑨		18-3647	18-3649	18-0398		
BLACK SCORPION SKI	350/V-8	2006-2007	W690193	W698432	⑨		18-3647	18-3649	18-0398		
BLACK SCORPION SKI	350/V-8	2003-2007	M391600	W698433	⑩		18-3647	18-3649	18-0398		
SCORPION 350	350/V-8	2008-2010	W698433	& UP	⑨		18-3647	18-3649	18-0398		
SCORPION 350	350/V-8	2008-2010	W698433	& UP	⑩		18-3647	18-3649	18-0398		
SCORPION 350 EC	350/V-8	2008-2010	W698433	& UP	⑧		18-3647	18-3649	18-0398		
233 MCM (FORD)	351/V-8	1975-1977	4173000	4902304			18-3646	18-3551	18-2834		
233 MIE (FORD)	351/V-8	1975-1977	4173000	4902304			18-3646	18-3551	18-2834		
255 MCM/MIE (FORD)	351/V-8	1973-1974	3258728	4178299			18-3646	18-3551	18-2834		
377 MAG FWC	377/V-8	2008-2010	A300000	& UP	❻, ⑥				18-0398		
377 MAG FWC DTS	377/V-8	2008-2010	A300000	& UP	❻, ⑦				18-0398		
377 MAG FWC EC	377/V-8	2008-2010	A300000	& UP	❻, ⑧				18-0398		
377 MAG FWC EC DTS	377/V-8	2008-2010	A300000	& UP	❻, ⑦, ⑧				18-0398		
377 MAG	377/V-8	2008-2010	A300000	& UP	❼, ④		18-3647	18-3649	18-0398		
377 MAG	377/V-8	2008-2010	A300000	& UP	❼, ⑤		18-3647	18-3649	18-0398		
377 MAG EC	377/V-8	2008-2010	A300000	& UP	❼, ⑧		18-3647	18-3649	18-0398		
377 SCORPION MCM	377/V-8	1999-2005	L416146	M907201		18-1977-1		18-3551	18-0398		18-2553
377 SCORPION SKI	377/V-8	1997-1998	K000656	L600314			18-3647	18-3649	18-0398		
MX 6.2L MPI FWC	377/V-8	2000-2001	L680003	M299999	18-3531 ❻		18-3568	18-3555	18-0398		
MX 6.2L MPI	377/V-8	2000-2001	L680003	M299999	18-3530-1 ❼		18-3647	18-3649	18-0398		
MX 6.2L MPI FWC	377/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
MX 6.2L MPI FWC	377/V-8	2002-2007	M600000	A299999	❻				18-0398		
MX 6.2L MPI	377/V-8	2002-2007	M300000	A299999	❼, ④		18-3647	18-3649	18-0398		
MX 6.2L MPI	377/V-8	2002-2007	M300000	A299999	❼, ⑤		18-3647	18-3649	18-0398		
MX 6.2L MPI HORIZON	377/V-8	2002	M300000	M599999	❻		18-3568	18-3555	18-0398		
MX 6.2L MPI HORIZON	377/V-8	2002-2007	M600000	A299999	❻				18-0398		
MX 6.2L MPI HORIZON MIE	377/V-8	2002	M300000	M316999	❻		18-3568	18-3555	18-0398		
MX 6.2L MPI HORIZON MIE	377/V-8	2002-2010	M317000	& UP	❻				18-0398		
MX 6.2L MPI MIE FWC	377/V-8	1999-2002	L670000	M316999	❻		18-3568	18-3555	18-0398		
MX 6.2L MPI MIE FWC	377/V-8	2002-2010	M317000	& UP	❻, ⑥				18-0398		
MX 6.2L MPI MIE FWC DTS	377/V-8	2008-2010	A0900000	& UP	❻, ⑦				18-0398		
MX 6.2L MPI MIE FWC EC	377/V-8	2008-2010	A0900000	& UP	❻, ⑥, ⑧				18-0398		
MX 6.2L MPI MIE FWC EC DTS	377/V-8	2008-2010	A0900000	& UP	❻, ⑦, ⑧				18-0398		
MX 6.2L MPI MIE	377/V-8	2002-2010	M300000	& UP	❼		18-3647	18-3649	18-0398		
MX 6.2L MPI MIE	377/V-8	2008-2010	A0900000	& UP	❼		18-3647	18-3649	18-0398		
MX 6.2L BLACK SCORPION	377/V-8	2001-2002	L005601	M391599	18-3530-1		18-3647	18-3649	18-0398		
MX 6.2L BLACK SCORPION	377/V-8	2003-2006	M391600	W690192	⑨		18-3647	18-3649	18-0398		
MX 6.2L BLACK SCORPION	377/V-8	2006-2007	W690192	W698432	⑨		18-3647	18-3649	18-0398		
SCORPION 377	377/V-8	2008-2010	W698433	& UP	⑨		18-3647	18-3649	18-0398		
SCORPION 377	377/V-8	2008-2010	W698433	& UP	⑩		18-3647	18-3649	18-0398		
SCORPION 377 HO EC	377/V-8	2008-2010	A091488	A092170	⑧		18-3647	18-3649	18-0398		
325 MCM/MIE	427/V-8	1969-1972	2278747	3780449			18-3646	18-3551	18-2553		18-0398

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
330 (WITH MERC TRANS)	454/V-8	1977-1981	4623115	6083144			18-3646	18-3551	18-2844	18-0398	
330 (WITH B/W) FWC	454/V-8	1982-1987	6083145	B816540	❻		18-3646	18-3551	18-2553		18-0398
330 (WITH B/W)	454/V-8	1982-1987	6083145	B816540	18-3678 ❼		18-3668	18-3551	18-2554	18-2553	18-0398
330 MIE (WITH MERC TRANS)	454/V-8	1977-1980	4623115	5889913			18-3646	18-3551	18-2844	18-0398	
340 MIE FWC	454/V-8	1981-1987	5889914	B788365	❻		18-3646	18-3551	18-2553	18-2844	18-0398
340 MIE	454/V-8	1981-1987	5889914	B788365	18-3678 ❼		18-3668	18-3551	18-2554	18-2844	18-0398
340 MIE	454/V-8	1981-1987	5889914	B788365	❼, ❾		18-3668	18-3551	18-2554	18-2553	18-0398
340/7.4L MIE			5889914	0D715493			18-3646	18-3649	18-2553	18-2844	18-2917
350 MIE	454/V-8	1974-1976	3780450	4623109			18-3646	18-3551	18-2844	18-0398	
350 GM (MAGNUM)			A635178	B525981			18-3668	18-3551	18-2553	18-2554	
350 GM (MAGNUM)	▯		B525982	UP	☞		18-3668	18-3551	18-2553	18-2554	
350 GM (MAGNUM)	▯		B525982	UP	♠		18-3668	18-3551	18-2552	18-7173	
350 GM (MAGNUM)	▯		B525982	UP	18-3648 ♠		18-3648	18-3649 ▯	18-2552	18-7173	
370	454/V-8	1978-1985	4179554	6721527		18-1977-1	18-3646	18-3551	18-2553	18-2844	18-0398
370	454/V-8	1985-1987	6721528	B714586			18-3668	18-3551	18-2554	18-2553	18-0398
370 TRS GM			4179554	6721527			18-3651	18-3551	18-2553	18-2844	
370 TRS GM			6721528	UP			18-3668	18-3551	18-2553	18-2554	
390 GM			2781129	2825059			18-3651	18-3551	18-2553	18-2844	
390 GM MCM/MIE			2781129	3042731			18-3646	18-3649	18-2553	18-2844	18-2917
400	454/V-8	1980-1986	4179554	0B457644			18-3646	18-3551	18-2553	18-2554	18-0398
400 TRS GM			4179554	UP			18-3651	18-3551	18-2553	18-2844	
420 GM			A398941	UP	18-3651		18-3651	18-3551	18-2553	18-2844	
420	454/V-8	1987-1989	A398941	B622418	18-1994	18-1977-1	18-3646	18-3551	18-2553	18-2844	18-0398
425	454/V-8	1990-1993	A398941	D937011	18-3678			18-3551		18-2553	18-0398
440	454/V-8	1983-1986	4179554	B485220			18-3646	18-3551	18-2553	18-2844	18-0398
450	454/V-8	1995-1996	F347100	F347277	18-1994	18-1977-1		18-3551		18-2553	18-0398
525 SC	454/V-8	1991-1999	D456000	L415623		18-1977-1		18-3551		18-2553	18-0398
454 MAG ALPHA	454/V-8	1986-1988	A631894	B785148	18-3678 ❶		18-3668	18-3551	18-2554	18-2553	18-0398
454 MAG ALPHA	454/V-8	1986-1988	A631894	B785148	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-3098
454 MAG BRAVO	454/V-8	1988-1992	B721206	D805068	18-3678 ❶		18-3668	18-3551	18-2554	18-2553	18-0398
454 MAG BRAVO	454/V-8	1995-1997	F305000	K999999	❷, ❾		18-3647	18-3649	18-0398		
454 MAG BRAVO	454/V-8	1988-1992	B721206	D805068	❷, ❾		18-3668	18-3551	18-7173		18-0398
454 MAG BRAVO	454/V-8	1992-1994	D805069	F304999	❷, ❾		18-3668	18-3551	18-7173		18-0398
454 MAG EFI	454/V-8	1995-1997	F115700	F802349	❼		18-3647	18-3649	18-0398		
454 MAG EFI SKI	454/V-8	1995-1997	F215800	K999999	❼		18-3647	18-3649	18-0398		
454 MAG MPI	454/V-8	1996-2001	F802350	M024999	❼		18-3647	18-3649	18-0398		
454 MAG MPI FWC	454/V-8	1998-2001	L010029	M024999	18-3531 ❻		18-3568	18-3555	18-0398		
454 MAG MPI HORI-ZON MIE	454/V-8	1998-2001	L002200	L674000	18-3531 ❻		18-3568	18-3555	18-0398		
454 MAG MPI SKI	454/V-8	1996-1997	F820100	K999999	❼		18-3647	18-3649	18-0398		
525 SC	454/V-8	1991-1999	D456000	L415623		18-1977-1		18-3551		18-2553	18-0398
7.4L BRAVO	454/V-8	1995-1997	0F352000	0K999999	❼		18-3647	18-3649	18-0398		
7.4L BRAVO	454/V-8	1988-1991	B771113	D603117	18-3678 ❶		18-3668	18-3551	18-2554	18-2553	18-0398
7.4L BRAVO	454/V-8	1988-1991	B771113	D603117	❷, ❽		18-3668	18-3551	18-7173	18-2552	18-0398
7.4L BRAVO	454/V-8	1992-1994	D603118	F351999	❷, ❾		18-3668	18-3551	18-7173	18-2552	18-0398
7.4L EFI MIE	454/V-8	1996-1997	F874815	K999999	❼		18-3647	18-3649	18-0398		
7.4L EFI MIE FWC	454/V-8	1996-1997	F874815	K999999	18-3531 ❻		18-3568	18-3555	18-0398		
7.4L MIE FWC	454/V-8	1988-1992	B788366	D715493	❻		18-3646	18-3551	18-2553	18-2844	18-0398

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

THERMOSTAT APPLICATION (Cont.)

Engine/Model	CID/#CYL	Year Range	Beginning Serial #	Ending Serial #	Housing	Thermostat Cover	Thermostat & Gasket Kit	Thermostat	Gaskets Req.	Gaskets Req. - Design II	Gaskets Req. - Design III
7.4L MIE	454/V-8	1988-1992	B788366	D715493	❼, ❽		18-3668	18-3551	18-2554	18-2553	18-0398
7.4L MIE	454/V-8	1989-1994	C391564	D715493	❼		18-3668	18-3551	18-7173	18-2552	18-0398
7.4L MIE FWC	454/V-8	1989-1994	C391564	D715493	❻		18-3646	18-3551	18-2553	18-2844	18-0398
7.4L MIE	454/V-8	1989-1994	D715494	F349999	❼		18-3668	18-3551	18-7173	18-2552	18-0398
7.4L MIE FWC	454/V-8	1989-1994	D715494	F820141	❻		18-3646	18-3649	18-2553	18-2844	18-0398
7.4L MIE	454/V-8	1995-1996	F350000	F820141	❼		18-3647	18-3649	18-0398		
7.4L MIE	454/V-8	1996-1997	F820142	K999999	❼		18-3647	18-3649	18-0398		
7.4L MIE	454/V-8	1996-1997	F820142	K999999	❻		18-3647	18-3649	18-2844	18-0398	
7.4L MPI	454/V-8	1998-2001	L010003	M024330	❼		18-3647	18-3649	18-0398		
7.4L MPI MIE	454/V-8	1995-2001	F563052	M025999	❼		18-3647	18-3649	18-0398		
7.4L MPI MIE FWC	454/V-8	1995-2001	F563052	M025999	❻		18-3568	18-3555	18-0398		
7.4LX BRAVO EFI	454/V-8	1996-1997	F820000	K999999	❼		18-3647	18-3649	18-0398		
7.4L BRAVO MPI	454/V-8	1996-1997	F602010	K999999	❼		18-3647	18-3649	18-0398		
7.4L MIE			0C391564	0D715493			18-3646	18-3649	18-2553	18-2844	18-2917
7.4L MIE			0C391564	0F349999			18-3646	18-3649	18-2553	18-2844	18-2917
390 MCM/MIE	482/V-8	1969-1970	2781129	3042731			18-3646	18-3551	18-2553	18-2844	18-0398
460	482/V-8	1983-1986	4179554	6181046			18-3668	18-3551	18-2554	18-2553	18-0398
465	502/V-8	1990-1994	C849992	F213244	18-3678			18-3551		18-2553	18-0398
470			4208730	6218036			18-3652	18-3552	18-2843		
470			6218037	UP			18-3667	18-3555	18-2555	—	
485			5685394	UP			18-3652	18-3552	18-2555	—	
488			6170297	UP			18-3667	18-3555	18-2555	—	
500	502/V-8	1994-1998	F213293	L001772	18-1994	18-1977-1		18-3551		18-2553	18-0398
500 (GEN +)	502/V-8	1999	L414639	L601036	18-1994	18-1977-1		18-3551		18-2553	18-0398
500 EFI	502/V-8	1999-2005	L001477	M907127		18-1977-1		18-3551		18-2553	18-0398
502 MAG	502/V-8	1990-1993	C878221	F114528	❽		18-3668	18-3551	18-7173	18-2552	18-0398
502 MAG EFI	502/V-8	1993-1995	D840650	F802599	❼		18-3647	18-3649	18-0398		
502 MAG MPI	502/V-8	1996-1997	F802600	K999999	❼		18-3647	18-3649	18-0398		
502 MAG MPI FWC	502/V-8	1998-2001	L017000	M024999	18-3531 ❻		18-3568	18-3555	18-0398		
525 EFI	502/V-8	2003-2010	M900146	& UP			N/A		18-1508		
575 GM			0A677429	0D763716			18-3646	18-3649	18-2553	18-2844	18-2914
575			A677429	UP			18-3651	18-3551	18-2553	18-2844	
8.2L MAG	502/V-8	2010	A350340	& UP					18-1508		
8.2L MIE EC	502/V-8	2010	A350802	& UP					18-1508		
8.2L MIE	502/V-8	1990-1992	C878221	D857199	❼		18-3668	18-3551	18-7173	18-2552	18-0398
8.2L MIE FWC	502/V-8	1990-1992	C878221	D857199	❻		18-3668	18-3551	18-2553	18-2844	18-0398
8.2L MIE	502/V-8	1993-1996	D857200	F350274	❼		18-3647	18-3649	18-0398		
8.2L MIE	502/V-8	1996	F350275	F819619	❼		18-3647	18-3649	18-0398		
8.2L MIE FWC	502/V-8	1993-1996	D857200	F819619	❻		18-3647	18-3649	18-2844	18-0398	
8.2L MPI MIE	502/V-8	1996-2001	F819620	L674200	❼		18-3647	18-3649	18-0398		
8.2L MPI MIE FWC	502/V-8	1996-2001	F819620	L674200	18-3531 ❻		18-3568	18-3555	18-1508		
500 BULLDOG	540/V-8	1990-2001	C577254	M050281	18-1994	18-1977-1		18-3551		18-2553	18-0398
888 FORD			3108723	UP			18-3651	18-3551	18-2834		
888 FORD MCM			3108723	4887829			18-3646	18-3649	18-2834		
898/198 GM			4762210	6218461			18-3651	18-3551	18-2844		
898/198 GM MCM/MIE			4762210	6218461			18-3646	18-3649	18-2844	18-2917	
898 GM		1977-1982	4762210	6218461	18-1993						
898 GM			6218462	UP			18-3668	18-3551	18-2553	18-2554	

❶ Design I
❷ Design II
❸ Design III
❹ Aluminum Exhaust Manifold
❺ Cast Iron Exhaust Manifold
❻ Closed Cooling
❼ Standard Cooling
❽ With check ball
❾ Without check ball
❿ SN 4167000 & Up
① Original thermostat housing listed as NLA. Order update kit 87290A23
② Original thermostat housing listed as NLA. Order update kit 90736A24
③ Complete thermostat housing kit kit
④ Single and 3-point drain system
⑤ 7-point drain system
⑥ Mechanical Throttle Body
⑦ Digital Throttle Body
⑧ Emission Control Engine
⑨ Manual drain system
⑩ Air Actuated drain system
☞ Old Design
♠ New Design
♣ 160 degree
♥ For Stainless Steel version use 18-1989

18-7702
AIR CHARGE TEMPERATURE SENDER
Replaces: 805223T
Fits: Mercruiser V6 & V8(350, 454, 496 & 502 cid)MPI engines

18-5897
SENDER
Replaces: 97257A1, 806490T, 97257, 806490, 811091, 36525
For Water Temperature
3/8" - 18 NPT

18-5898
SENDER
Replaces: 97258A1, 97258, 34625, FI6900198, FI6900152
For Water Temperature
1/2" -14 NPT

18-5899
OIL PRESSURE SENDER
Replaces: 90806, 815425T, 90806A1, 815425, 34623, 8M0068784
For Oil Pressure

TEMPERATURE SENDER/OIL SENDER APPLICATION

Model	Serial No.	Oil Pressure	Water Temperature
ROVER	31400000F & UP	—	18-5897
110	1565944-1566081	18-5899	18-5898
110	1602980 & UP	18-5899	18-5898
120	2324346 & BELOW	18-5899	18-5898
120	2324347 & UP	18-5899 ① ②	18-5897 ②
140 (4 cyl/3.0)	2508061 - 3462607	18-5899 ②	18-5897 ②
140 (4cyl/3.0)	4512156 & UP	18-5899 ②	18-5897 ②
3.0L/3.0LX	C856559 & UP	18-5899 ②	18-5897 ②
140 (6 cyl)	1566119-1725960	18-5899	18-5898
150	1666495-2048046	18-5899	18-5898
160	2048022-2770031	18-5899	18-5897 ④ ⑤
165	2770032 & UP	18-5899	18-5897
165/3.7L/170/180	6916779 & UP	18-5899	—
175 (262 CID)	B527955 & UP	18-5899 ②	18-5897 ② ⑥ ⑦
4.3L (Generation II)	D714107 & UP	18-5899 ②	18-5897 ②
185 (229 CID)	6330183 & UP	18-5899 ②	18-5897 ②
185 (262 CID)	A331455 & UP	18-5899 ②	18-5897 ②
190	1504311-1730903	18-5899	18-5898
190 (4 cyl)	6916779 & UP	18-5899	—
200	2453769-271202	18-5899	18-5897
200	6218462 & UP	18-5899 ②	18-5897 ②
200/5.0	B525982 & UP	—	18-5897 ② ⑥ ⑦
205 (262 CID)	A331455 & UP	18-5899 ②	18-5897 ②
205 (4.3L)	B527955 & UP	18-5899 ②	18-5897 ② ⑥ ⑦
4.3LX (Generation II)	D714370 & UP	18-5899 ②	18-5897 ②
215	2781153 & UP	18-5899	18-5897
225 (Ford)	3385721 & UP	18-5899	18-5897
225 (GM)	1632308-2694014	18-5899	18-5897 ⑧ ⑨
228	4765100-6218461	18-5899	18-5898
228 & 230	6218462 & UP	18-5899 ②	18-5897 ②
230 (I.B.)	5907058 & UP	18-5899 ②	18-5897 ②
230 (5.0)	B522506 & UP	18-5899 ⑩	18-5897 ⑥ ⑦
233 Ford	4173000 & UP	18-5899	18-5898
250	9314301-4908849	18-5899	18-5897 ⑧ ⑨
255	3258728 & UP	18-5899	18-5898
260	4908850-6218461	18-5899	18-5898
260	6218462 & UP	18-5899 ②	18-5897 ②
260/5.7	B522506 & UP	18-5899 ⑩	18-5897 ⑥ ⑦
260	5907058 & UP	18-5899 ②	18-5897 ②

Model	Serial No.	Oil Pressure	Water Temperature
270	2851074-3077735	18-5899	18-5897
280	4176250 & UP	18-5899	18-5898
300 MR/TRS	6668677 & UP	18-5899 ②	18-5897 ②
320	A543604 & UP	18-5899 ②	18-5897 ②
325	2278747 & UP	18-5899	18-5897 ⑧ ⑨
330	4623115 & UP	18-5899	18-5898
330/W.B.W.	6083145 & UP	18-5899 ②	18-5897 ②
340/7.4L	5889914 & UP	18-5899 ②	18-5897 ②
350	3780450 & UP	18-5899	18-5898
350 (Magnum)	A635178- B525981	18-5899 ②	18-5897 ②
350 (Magnum)	B525982-0505449	—	18-5897 ② ⑥ ⑦
350 (Magnum)	D505450 & UP	18-5899 ②	18-5897 ②
370 (TRS)	4179554 & UP	18-5899 ②	18-5897 ②
390	2781129-2825059	18-5899	18-5897
400	4179554 & UP	18-5899	18-5897
420/425	A398941 & UP	18-5899 ②	18-5897 ②
440	4179554 & UP	18-5899	18-5897
454 (Magnum)	A631894 & UP	18-5899 ②	18-5897 ②
454 (Bravo)	B721206-D805068	18-5899 ②	18-5897 ② ⑥ ⑦
460	4179554	18-5899	18-5897
465	C849992 & UP	18-5899 ②	18-5897 ②
500	C577254 & UP	18-5899 ②	18-5897 ②
502 (Bravo)	C878221 & UP	18-5899 ②	18-5897 ②
502 (Bravo Gen V)	D824589 & UP	—	18-5897
525	D456000 & UP	18-5899 ②	18-5897 ②
575	A677429 & UP	18-5899 ②	18-5899 ②
888	3108723 & UP	18-5899	18-5897
898	4762210-6218461	18-5899	18-5898
898	6218462 & UP	18-5899 ②	18-5897 ②
5.7	A338553-B514626	18-5899 ②	18-5897 ②
5.7	B514627-B525981	18-5899 ②	18-5897 ② ⑥ ⑦
5.7 (Bravo)	B525982 & UP	—	18-5897 ⑥ ⑦
7.4 (Bravo)	B771113-D803117	18-5899 ②	18-5897 ② ⑥ ⑦
7.4 (Bravo Gen V)	D803118 & UP	—	18-5897 ②
7.4L (Hurth)	ALL	18-5899 ②	18-5897 ②
454	D805069 & UP	—	18-5897 ②
8.2	C878221-D857199	18-5899 ②	18-5897 ②
8.2	D857200 & UP	—	18-5897 ②

① S/N - 3377341-3461707 & 5192049 & UP
② Does not include Dual application
④ 2326096 & UP
⑤ 2233574 & Below use 18-5898
⑥ (3/8 - 18)
⑦ (1/2 -14) Use 18-5898
⑧ Electric Choke
⑨ Auto Choke
⑩ Thru S/N B525981 only

18-70948
MOLDED HOSE
Replaces: 32-808033
Fits: 262 Mag EFI Bravo w/Fuel Cool System (1996-97), 4.3L EFI (TBI) (1998-01), 5.0L (Gen+) Bravo (1998-07), 5.0L EFI (Gen+) (1998-01), 350 Mag Alpha (Gen+) (1997), 350 Mag Alpha EFI (Gen+) (1997), 350 Mag Bravo MPI (Gen+) (1997), 350 Mag MPI (Gen+) (1998-01), 5.7L (1997), 5.7L (Gen+) (1998-07), 5.7L EFI (1997), 5.7L EFI (Gen+) 1998-2001, 5.7LX (1997), 5.7LX Bravo EFI (Gen+) (1997), 5.7LX EFI (1997)
For: Cooler to thermostat housing

18-70949
MOLDED HOSE
Replaces: 32-807407
Fits: 454 Mag MPI (Gen VI) (1996-01), 7.4LX MPI Bravo (Gen VI) (1996-97), 502 Mag MPI (Gen VI) (1996-01) For: Cooler to thermostat housing

18-70954
MOLDED HOSE
Replaces: 32-8600891, 32-860089
Fits: 5.0L (Gen+) Bravo (1998-07), 5.0L EFI (Gen+) Alpha & Bravo (1998-01), 350 Mag Alpha (1997), 350 Mag EFI (Gen+) Alpha (1997), 350 Mag EFI (Gen+) Alpha (1997), 350 Mag MPI (Gen+) Bravo (1997-01), 350 Mag MPI (Gen+) Alpha (1998-01), 5.7L Alpha & Bravo (1997), 5.7L (Gen+) Alpha & Bravo (1998-07), 5.7L EFI Bravo (1997-01), 5.7LX Alpha & Bravo (1997), 5.7LX EFI (Gen+) Alpha & Bravo (1997), 6.2L MPI (2000-01) For: oil cooler to oil cooler

18-70956
MOLDED HOSE
Replaces: 32-16012
Fits: MC175/205 (1987), 4.3L (1988-92), 4.3L (Gen II) (1992-95), 4.3LX (Gen II) (1992-95) For: Oil cooler to thermostat housing with all four hose connectors cast into the thermostat housing (No "T" connector) Two hoses to manifold and two hoses to elbow

18-70955
MOLDED HOSE
Replaces: 32-16011
Fits: MC200/230 (1987), 5.0L Alpha (1988-95), 5.0LX Alpha (1988-95), MC260 (1987), 350 Mag Alpha (1987-95), 5.7L Alpha & Bravo (1988-95), 454 Mag Bravo (1988-92), 7.4L (GenV) Bravo (1992-96)
For: Oil cooler to thermostat housing with all four hose connectors cast into the thermostat housing (No "T" connector) Two hoses to manifold and two hoses to elbow

18-70952
MOLDED HOSE
Replaces: 32-887952
Fits: 5.0 L Bravo (1988-95), 5.0LX Bravo (1988-95), 350 Mag MPI Bravo (1995), 350 Mag MPI (Gen+) Bravo (1996), 5.7L Bravo (1988-96), 5.7L EFI 1995, 5.7L EFI Bravo (1996), 5.7LX EFI (Gen+) Bravo (1996) For: Seawater pump to oil cooler

18-70953
MOLDED HOSE
Replaces: 32-8080441
Fits: 5.0L EFI (Gen+) Bravo (1998-01), 350 Mag MPI (Gen+) (1998-01), 5.7L Bravo (1997), 5.7L (Gen+) Bravo (1998-07), 5.7L EFI Bravo 1997, 5.7L EFI (Gen+) Bravo (1998-01), 5.7LX Bravo (1997), 5.7LX EFI (Gen+) Bravo (1997), 6.2L MPI (2000-01)
For: Seawater pump to oil cooler

18-70951
MOLDED HOSE
Replaces: 32-860205, 32-8078962, 32-8078961
Fits: 262 Mag. EFI Bravo (1996-97), 4.3L (Gen+) Bravo (1998-07), 4.3L TBI (Gen+) Bravo (1998-01), 4.3LH (Gen+) Bravo (1998-02), 4.3LX(H) (Gen+) Bravo (1996-97)
For: Seawater pump to oil cooler

18-70945
MOLDED HOSE
Replaces: 32-862139
Fits: 4.3L (Gen+) (1998-07), 4.3L EFI (Gen+) (1998-01), 4.3LH (Gen+) (1998-02)
For: Thermostat housing to port manifold with 2 piece exhaust manifold

18-70947
MOLDED HOSE
Replaces: 32-862124
Fits: 4.3L (Gen+) (1998-07) (S/N 0L619000 & UP), 4.3L EFI (Gen+) (2000-01), 4.3LH (Gen+) (2000-02)
For: Thermostat housing to starboard manifold with 2 piece exhaust manifold

18-70940
MOLDED HOSE
Replaces: 32-860144
Fits: 262 Mag with Fuel Cool, 4.3L-LX (1996 & Up) with 1 pc. manifold, 5.0L-EFI (1998 & Up), 350 Mag-MPI 97-01, 5.7L-EFI (1996-97), 6.2L MPI(20 01& Up).
For: Thermostat housing to port exhaust manifold

18-70946
MOLDED HOSE
Replaces: 32-8066362
Fits: 262 Mag EFI (Gen+) (1996-97), 4.3L (Gen+) (1998-07) (S/N 0L01004-0L618999), 4.3L EFI (Gen+) (1998-00), 4.3LH (Gen+) 1998-00), 4.3LX (Gen+) (1996-97), 4.3LXH (Gen +) (1996-97)
For: Thermostat housing to starboard manifold with 2 piece exhaust manifold

18-44092
MOLDED HOSE
TRANSOM TO T-STAT HSG
Replaces: 32-861635
For: Mercruiser 3.0L

18-70958
MOLDED HOSE
Replaces: 32-96246A4, 32-96246A1, 32-96246
Fits: MC898 (1983-84), MC200 (1985-87), MC228 (1982-84), MC230 (1985-87), 5.0L & 5.0LX Alpha (1988-95), MC260 (1983-87), 300 Tempest MR (1985-86), MC320 EFI (1987-89), 350 MAG Alpha (1986-96), 5.7L Alpha (1988-96), 5.7LX & 5.7LX EFI Alpha (1996), 454 MAG Alpha (1986-88)
For: Transom to oil cooler

18-70934
MOLDED HOSE
Replaces: 32-897181
Fits: 330 (1977-87), 330 MIE (1977-80), 340 MIE W/ BW (1981-87), 370 TRS (1978-87), 400 TRS (1980-86), 420 (1987-89), 425 (1990-92), 425 (Gen V) (1992-93), 440 TRS (1983-86), 450 (Gen V) (1995-96), 454 EFI (Gen V) (1994-96), 454 Mag Alpha (1986-88), 454 Mag Bravo (1988-92), 454 Mag Bravo(Gen V) (1992-97), 454 Mag MPI Bravo(Gen VI) (1996-98), 454 Mag MPI SKI (Gen VI)(1996-97), 460 TRS (1983-86), 465 (1990-92), 465 (Gen V) (1992-94), 500 Gen + (1999), 500 (Gen V) (1994-96), 500 (Gen VI)(1997-98), 502 EFI (Gen V)(1993-95), 502 Mag Bravo (1990-92), 502 Mag MPI Bravo (Gen VI), 502 Mag Bravo(Gen V)(1992-93), 502 Mag MPI(Gen VI)(1996), 7.4L MIE W/BW (1988-92), 7.4L Bravo (1988-91), 7.4L Bravo(Gen V)(1992-96), 7.4L Bravo (Gen VI)(1996-97), 7.4L MIE (LH)(Gen V)(1992-96), 7.4L MIE (LH)(Gen VI)(1996-97), 7.4L MIE W/Hurth (1989-92), 7.4L MIE MPI (LH)(GEN VI)(1996-97), 7.4L TBI MIE (LH)(Gen VI)(1996-97), 7.4LX Bravo MPI(Gen V)(1996-97), 7.4LX Bravo TBI(Gen VI)(1996-97), 8.2L MIE (Gen V)(1993-96), 8.2L MIE MPI (Gen VI), 8.2

18-70935
MOLDED HOSE
Replaces: 32-806856
Fits: 200 2bbl (1987), 230 4bbl (1987), 260 (1987), 350 Mag SKI (1991-96), 350 Mag Alpha (1987-95), 350 Mag Alpha 4bbl (1996), 350 Mag Alpha EFI (Gen+)(1996), 350 Mag Bravo MPI (1995), 350 Mag Bravo MPI (Gen+)(1996), 350 Mag EFI SKI TBI (1994-96), 350 Mag MPI SKI (1995-96), 4.3L (Gen II)(2bbl)(1993-96), 4.3LX (Gen II)(4bbl)(1993-96), 5.0L 2bbl (1988-95), 5.0LX 4bbl (1988-95), 5.7L (1988-95), 5.7L 2bbl (1996), 5.7L Alpha EFI TBI (1995), 5.7L Bravo EFI TBI(1995), 5.7L Competition SKI (1996), 5.7L EFI (2bbl TBI)(1996), 5.7L MIE (1996), 5.7LX 4bbl (1996), 5.7LX Bravo EFI (Gen+)(1996), 5.7LX EFI 4bbl TBI (1996), Black Scorpion(Gen+)(1996)
For: Oil cooler to thermostat housing.

18-70938
MOLDED HOSE
Replaces: 32-8066351
Fits: 262 Mag with VST (1996-97), 4.3L-LX (1993-96) Design III, 5.0L-LX (1988-95) Design III, 350Mag-EFI-MPI (1987-96), 5.7L-LX 88-96 Design III
For: Thermostat housing to port exhaust manifold

18-70939
MOLDED HOSE
Replaces: 32-8066361
Fits: 4.3L-LX (1993-96) Standard Cooling Design III, 5.0L-LX/5.7L-LX (1988-95) Standard Cooling Design III, 350 Mag (1987-95) Standard Cooling Design III
For: Thermostat housing to starboard exhaust manifold

18-70943
MOLDED HOSE
Replaces: 32-897491
Fits: 7.4L, 454 Mag, 502 Mag. For Thermostat housing to port exhaust manifold

18-3601
GIMBAL HOUSING WATER FEED HOSE
Replaces: 32-32461, 32-32461A1
Dia. 5/8"
Length 13 7/8"

18-3602
WATER INTAKE HOSE
Replaces: 32-4172533, 32-8M0062309
13 7/8" Length - 3/4" I.D.
For: MR, Alpha I, Gen II

18-3603
WATER INTAKE HOSE
Replaces: 32-43437, 32-8M0090859

18-70925
MOLDED HOSE
Replaces: 32-160211, 32-87116, 32-16021
For: 4.3L, 5.0L, & 5.7L
For: Thermostat Cover to Port Manifold

18-70926
MOLDED HOSE
Replaces: 32-73796
For: 5.0L & 5.7L
For: Thermostat Cover to Exhaust Elbow

18-70927
MOLDED HOSE
Replaces: 32-73795
For: 5.0L & 5.7L Port
For: Thermostat Housing to Port Manifold

18-70928
MOLDED HOSE
Replaces: 32-71613
For: 5.0L & 5.7L
For: Thermostat Housing to Oil Cooler

18-70929
MOLDED HOSE
Replaces: 32-73794
For: 5.0L & 5.7L Starboard
For: Thermostat Housing to Starboard Manifold

18-70930
MOLDED HOSE
Replaces: 32-52481
For: GM Inline 4 & 6 cyl.
For: Water Distribution Block to End Cap

18-70931
MOLDED HOSE
Replaces: 32-96879, 32-47640, 32-8M0071007
For: 2.5L & 3.0L
For: Distribution Block to Water Pump

18-70932
MOLDED HOSE
Replaces: 32-871171, 32-87117
For: 4.3L, 5.0L, & 5.7L Starboard
For: Thermostat Cover to Starboard Manifold

SINGLE DIAMETER HOSE

18-70021
MOLDED HOSE
3/4" ID

18-70704
MOLDED HOSE
Replaces: 32-89653
1 1/4" ID
For: 3.7L

18-70924
MOLDED HOSE
1 3/4" ID

18-71218
MOLDED HOSE
Replaces: 32-48131, 32-48132
1" ID
For: 230 & 260 MIE

18-71337
MOLDED HOSE
Replaces: 32-861590A05, 32-861590A2, 32-861590A1, 32-806825
1 3/4" ID
For: 4.3L, 5.0L, 5.7L
Circulating Pump Hose

STRAIGHT HOSE

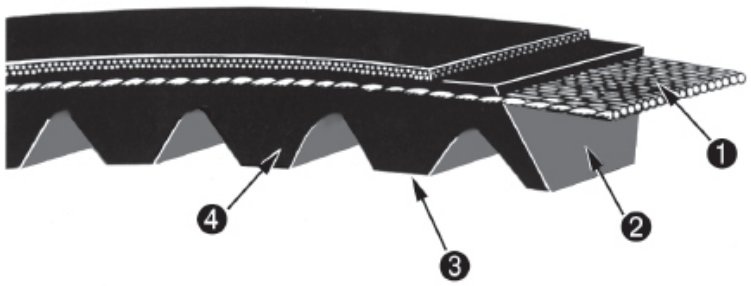
18-75100
MOLDED HOSE
Replaces: 32-8M0062614
Straight 48"
1" ID

18-75125
MOLDED HOSE
Replaces: 32-8M0062665, 32-865672070, 32-5346170
Straight 48"
1 1/4" ID

HOSE INTERCHANGE

Part No.	Mercruiser Part No.	Part No.	Mercruiser Part No.	Part No.	Mercruiser Part No.
18-70925	32-16021 1	18-70928	32-71613	18-70940	32-860144
18-3601	32-32461	18-70929	32-73794	18-71337	32-87108
18-71337	32-33189	18-70927	32-73795	18-70932	32-87117 1
18-3602	32-41725-33	18-70926	32-73796	18-70704	32-89653
18-3603	32-43437	18-70938	32-806635 1	18-70934	32-89718 1
18-71218	32-48132	18-70939	32-806636 1	18-70943	32-89749 1
18-70930	32-52481	18-70935	32-806856	18-70931	32-96879

V-BELTS



1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.

BELT SIZE LISTING BY NUMBER

Part No.	OE #	Effective Length (in.)	Top Width (in.)	Part No.	OE #	Effective Length (in.)	Top Width (in.)
18-15290	57-13457, 57-13457T, 57-13457Q, 57-53215, 57-53215T	29	29/64	18-15435	57-64416, 57-49211	43 1/2	29/64
18-15300	57-49756	30	29/64	18-15440	57-49213A1,57-45856	44	29/64
18-15325	57-77274A1, 57-77274	32 1/2	29/64	18-15450	-	45	29/64
18-15345	57-74271T, 57-74271, 57-74271Q	34 1/2	29/64	18-15455	-	45 1/2	29/64
18-15370	57-65607T, 57-65607, 57-65607Q	37	29/64	18-15460	57-48120A1, 57-48120, 57-48120Q1	46	29/64
18-15380	-	38	29/64	18-15470	57-78200A1, 57-78200, 57-78200Q1	47	29/64
18-15390	57-52692	39	29/64	18-15480	57-48122, 57-48122Q	48	29/64
18-15400	57-32850, 57-69143T, 57-69143Q	40	29/64	18-15490	57-816295T, 57-816295Q	52 1/2	29/64
18-15405	57-76269, 57-76269Q	40 1/2	29/64	18-15495	57-91035A1, 57-91035Q1, 57-91035	49 1/2	29/64
18-15410	57-49043A1,57-64032A1,57-32850,57-49043,57-64032,57-64032Q1,57-816544	41	29/64	18-15500	57-96834T, 57-96834Q, 57-96834, 57-13458, 57-13458Q	50	29/64
18-15415	57-36356	41 1/2	29/64	18-15520	57-33170, 57-33170Q, 57-37619T	52	29/64
18-15430	57-49211, 57-64416	43	29/64	18-15550	57-13458T	55	29/64

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Belt Type	Alternator/ Water Pump	Power Steering	Sea Water Pump
110		110	1963-1966	153	4	4	1537370 - 2044033	V-BELT	18-15410	—	—
120		120	1964-1973	153	4	4	1666601 - 3770649	V-BELT	18-15410	—	—
120		120	1974-1982	153	4	4	3770650 - 6229717	V-BELT	18-15410	18-15400 (40" BELT)	—
120		120	1974-1982	153	4	4	3770650 - 6229717	V-BELT	18-15410	18-15400 (40" BELT)	—
120		120	1982-1986	153	4	4	6229718 - b531853	V-BELT	18-15410 (19)	—	—
120		120	1982-1986	153	4	4	6229718 - b531853	V-BELT	18-15400 (18)	—	—
120	2.5L	120	1982-89	153	4	4	6229718 - C853255	V-BELT	18-15410	—	—
120	2.5L	120 (18)	1982-89	153	4	4	6229718 - C853255	V-BELT	18-15400	18-15370	—
140		140	1968-73	181	4	4	2508261-3770649	V-BELT	18-15410	—	—

(1) 1/2" wide (13mm) belt
(2) 3/8" wide (10mm) belt
(3) 28" wide (711mm) belt
(4) 30" wide (762mm) belt
(5) 37" wide (940mm) belt
(6) 40" wide (1016mm) belt
(7) 50" wide (1270mm) belt
(8) 55" wide (1397mm) belt
(9) Use with 5 1/2" (140mm) dia water pump pulley
(10) Use with 5 7/8" (149mm) dia water pump pulley
(11) Use with 7" (178mm) dia water pump pulley
(12) Use with stamped steel sea water pump pulley
(13) Use with cast aluminum sea water pump pulley
(14) Use with plastic 4 3/4" (121mm) dia p/s pump pulley
(15) Use with metal 5 3/4" (146mm) dia p/s pump pulley
(16) For engine with high mounted p/s pump
(17) For engines with low mounted p/s pump
(18) For engine with power steering
(19) For engines w/o power steering
(20) For engines with closed cooling
(21) For engines with standard cooling
(22) Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt
(23) For engines with high mounted alternator

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Belt Type	Alternator/ Water Pump	Power Steering	Sea Water Pump
140		140	1974-82	181	4	4	3770650-6229717	V-BELT	18-15410	18-15370 (37" BELT)	—
140		140	1974-82	181	4	4	3770650-6229717	V-BELT	18-15410	18-15400 (40" BELT)	—
140	3.0L	140 / 3.0L / 3.0LX	1982-1986	181	4	4	6229718 - B450800	V-BELT	18-15410 (19)	—	—
140	3.0L	140 / 3.0L / 3.0LX	1982-1999	181	4	4	6229718 - B450800	V-BELT	18-15400 (18)	18-15370	—
140	3.0L	3.0L	1987-1994	181	4	4	6229718 - F603999	V-BELT	18-15400 (18)	18-15370	—
140	3.0L	3.0L	1987-1994	181	4	4	6229718 - F603999	V-BELT	18-15400 (18)	18-15370	—
	3.0L	3.0L	1998-1999	181	4	4	L010042 - L382121	V-BELT	18-15400	18-15370	—
	3.0L	3.0L	1999-2010	181	4	4	L382122 & UP	V-BELT	—	18-15370	—
	3.0L	3.0LX	1990-1995	181	4	4	C856559 - F603999	V-BELT	18-15410 (19)	—	—
	3.0L	3.0LX	1990-1995	181	4	4	C856559 - F603999	V-BELT	18-15400 (18)	18-15370	—
	3.0L	3.0LX	1986-1997	181	4	4	F604000 - K999999	V-BELT	18-15400	18-15370	—
	3.0L	3.0L MPI	2008-2010	181	4	4	A072812 & UP	V-BELT	—	18-15370	—
150		150	1964-66		4	4	1666495-2048646	V-BELT	18-15410	—	—
160		160	1967-69		4	4	2048022-2770031	V-BELT	18-15410	—	—
165		165	1987	224	4	4	B434941 - B774251	V-BELT	—	18-15410	—
165		165	1970-73		4	4	2770032 - 3774864	V-BELT	18-15410	—	—
165		165	1974-81		4	4	3774865 - 5813433	V-BELT	18-15410	18-15370 (37" BELT)	—
165		165	1974-81		4	4	3774865 - 5813433	V-BELT	18-15410	18-15400 (40" BELT)	—
170	3.7L	165 / 170 / 180 / 190 / 3.7L	1985-89		4	4	6916779 - C762299	V-BELT	—	18-15410	—
170		170	1985-1986	224	4	4	6916779 - B434940	V-BELT	—	18-15410	—
170		470	1976-82		4	4	4208730 - 6218036	V-BELT	—	18-15405	—
170		470	1983-84		4	4	6218037 - 6916778	V-BELT	—	18-15410	—
		488	1983-84		4	4	6170297 - 6916778	V-BELT	—	18-15410	—
175		175	1987		4	4	OB527955-OB773242	V-BELT	—	18-15490	—
180		180	1987	224	4	4	B436391 - B775248	V-BELT	—	18-15410	—
190		190	1985-1986	224	4	4	691779 - B436390	V-BELT	—	18-15410	—
	3.7L	3.7L	1988-1989	224	4	4	B774252 - C762299	V-BELT	—	18-15410	—
	3.7L	3.7LX	1988-1989	224	4	4	B775249 - C762299	V-BELT	—	18-15410	—
		470	1983-1984	224	4	4	6218037 - 6916778	V-BELT	—	18-15410	—
		470 MIE	1980-1981	224	4	4	5520115 - 6218036	V-BELT	—	—	18-15345
		485	1980-1982	224	4	4	5685394 - 6218036	V-BELT	—	18-15410	—
		488	1983-1984	224	4	4	6170297 - 6916778	V-BELT	—	18-15410	—
		140	1963	194	6	4	1538930 - 1725960	V-BELT	18-15410	—	—
		150	1964-1966	230	6	4	1666495 - 2048046	V-BELT	18-15410	—	—
		160	1967-1969	250	6	4	2048022 - 2770031	V-BELT	18-15410	—	—
		165	1970-1973	250	6	4	2770032 - 3774864	V-BELT	18-15410	—	—
140		165	1974-1981	250	6	4	3774865 - 5813433	V-BELT	18-15410	18-15370 (37" BELT)	—
150		165	1974-1981	250	6	4	3774865 - 5813433	V-BELT	18-15410	18-15400 (40" BELT)	—
		200	1969	292	6	4	2453769 - 2712072	V-BELT	18-15410	—	—
		185 (4bbl)	1983-1984	229	6	4	6330183 - M6919655	V-BELT	—	18-15520	18-15345
		175	1987	262	6	4	B527955 - B773242	V-BELT	—	18-15520	18-15345
		185 (2bbl)	1985-1986	262	6	4	A331455 - B527954	V-BELT	—	18-15520	18-15345
		205	1985-1987	262	6	4	A331455 - B775129	V-BELT	—	18-15520	18-15345
		205	1985-1991			4	A331455 - D714369	V-BELT	18-15440	18-15520	18-15345
		205	1987			4	B527955 - OB775129	V-BELT	—	18-15490	—
		4.3L (2bbl)	1988-92	262	6	4	OB773243-OD714106	V-BELT	—	18-15490	—
		4.3L	1992-96	262	6	4	D714107 - F802999	V-BELT	18-15460	—	18-15290
		4.3L ALPHA RWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15116 (14, 21, 22)	—	—
		4.3L ALPHA FWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15117 (14, 20, 22)	—	—
	4.3L	4.3L ALPHA RWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15116 (15, 21)	—	—
	4.3L	4.3L ALPHA FWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15117 (15, 20)	—	—
	4.3L	4.3L ALPHA RWC (19)	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15113 (19)	—	—
	4.3L	175 / 185 / 4.3L	1985-92	262	6	4	A331455 - D714106	V-BELT	18-15440	18-15520	18-15345
	4.3L	4.3L Gen II (2bbl)	1992-96	262	6	4	OD714107-OF802999	V-BELT	—	18-15490	—
	4.3L	4.3LX (4bbl)	1988-92	262	6	4	OB775130-OD714369	V-BELT	—	18-15490	—

(1) 1/2" wide (13mm) belt
(2) 3/8" wide (10mm) belt
(3) 28" wide (711mm) belt
(4) 30" wide (762mm) belt
(5) 37" wide (940mm) belt
(6) 40" wide (1016mm) belt
(7) 50" wide (1270mm) belt
(8) 55" wide (1397mm) belt
(9) Use with 5 1/2" (140mm) dia water pump pulley
(10) Use with 5 7/8" (149mm) dia water pump pulley
(11) Use with 7" (178mm) dia water pump pulley
(12) Use with stamped steel sea water pump pulley
(13) Use with cast aluminum sea water pump pulley
(14) Use with plastic 4 3/4" (121mm) dia p/s pump pulley
(15) Use with metal 5 3/4" (146mm) dia p/s pump pulley
(16) For engine with high mounted p/s pump
(17) For engines with low mounted p/s pump
(18) For engine with power steering
(19) For engines w/o power steering
(20) For engines with closed cooling
(21) For engines with standard cooling
(22) Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt
(23) For engines with high mounted alternator

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Belt Type	Alternator/ Water Pump	Power Steering	Sea Water Pump
	4.3L	4.3LX Gen II (4bbl)	1992-96	262	6	4	OD714370-OF802999	V-BELT	—	18-15490	—
	4.3L	4.3L BRAVO RWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15115 (14, 21, 22)	—	—
	4.3L	4.3L BRAVO FWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15114 (14, 20, 22)	—	—
	4.3L	4.3L BRAVO RWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15115 (15, 21)	—	—
	4.3L	4.3L BRAVO FWC	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15114 (15, 20)	—	—
	4.3L	4.3L BRAVO RWC (19)	1996-1999	262	6	4	F803000 - L618999	SERPENTINE	18-15113 (19)	—	—
	5.0L	215	1970-1972	302	8	4	2781153 - 3563181	V-BELT	18-15440	—	—
	5.0L	215 MIE	1970-1972	302	8	4	2781153 - 3563181	V-BELT	18-15440	—	—
	5.0L	225 (FORD)	1973-74	302	8	4	3385721 - 4166999	V-BELT	18-15440	18-15520	18-15345
	5.0L	225 MIE (FORD)	1973-74	302	8	4	3385721 - 4166999	V-BELT	18-15440	—	—
	5.0L	888 (FORD)	1971-1977	302	8	4	3108723 - 4887829	V-BELT	18-15440 (28" BELT)	— (28" BELT)	—
	5.0L	888 (FORD)	1971-1977	302	8	4	3108723 - 4887829	V-BELT	18-15440 (30" BELT)	18-15290 (30" BELT)	18-15440
	5.0L	198 MIE	1977	305	8	4	4762210 - 6218461	V-BELT	18-15460	—	18-15345
	5.0L	200	1985-1987	305	8	4	6899058 - B774444	V-BELT	— (9)	18-15520 (9)	18-15345
	5.0L	200	1985-1987	305	8	4	6899058 - B774444	V-BELT	18-15460 (11)	18-15490 (11)	18-15345
	5.0L	200	1987		8	4	2453769 - 2712072	V-BELT	18-15410	—	—
	5.0L	200	1987		8	4	B525982-B774444	V-BELT	—	18-15490	—
		225 MCM / 225 MIE	1967-69		8	4	2278647 - 2694014	V-BELT	18-15460	—	—
	5.0L	228	1977-1982	305	8	4	4765100-6218461	V-BELT	18-15460 (17)	18-15325	18-15345
	5.0L	228	1977-1982	305	8	4	4765100-6218461	V-BELT	18-15440 (16)	18-15495	18-15345
	5.0L	228	1983-1984	305	8	4	6218462 - 6899268	V-BELT	— (9)	18-15520 (9)	18-15345
	5.0L	228	1983-1984	305	8	4	6218462 - 6899268	V-BELT	18-15460 (11)	18-15490 (11)	18-15345
	5.0L	228 MIE	1977	305	8	4	4765100 - 4929029	V-BELT	18-15460	—	18-15345
	5.0L	228 MIE	1978-1980	305	8	4	4929030 - 5907057	V-BELT	— (9)	—	18-15345 (12)
	5.0L	228 MIE	1978-1980	305	8	4	4929030 - 5907057	V-BELT	18-15460 (11)	—	18-15290 (13)
	5.0L	228 MIE	1977	305	8	4	4765100 - 4929030	V-BELT	18-15460	—	18-15325
	5.0L	228 / 230 / 5.0L	1983-95		8	4	6218462 - F600999	V-BELT	18-15440	18-15495	18-15345 (20)
	5.0L	228 / 230 / 5.0L	1983-95		8	4	6218462 - F600999	V-BELT	18-15460	18-15520	18-15290 (21)
	5.0L	228 / 230 / 5.0L MIE	1978-87		8	4	4929030 - B788151	V-BELT	18-15440	18-15495	18-15345 (12)
	5.0L	228 / 230 / 5.0L MIE	1978-87		8	4	4929030 - B788151	V-BELT	18-15460	18-15520	18-15290 (13)
	5.0L	230	1985-1987	305	8	4	6899269 - B773739	V-BELT	18-15520 (9)	18-15520 (9)	18-15345
	5.0L	230	1983-1984	305	8	4	6899269 - B773739	V-BELT	18-15460 (11)	18-15490 (11)	18-15345
	5.0L	230 MIE	1981-1987	305	8	4	5907058 - B788151	V-BELT	— (9)	—	18-15345 (12)
	5.0L	230 MIE	1981-1987	305	8	4	5907058 - B788151	V-BELT	18-15460 (11)	—	18-15290 (13)
		230	1987		8	4	B525982-B773739	V-BELT	—	18-15490	—
		233	1975-77			4	4173000 - 4902304	V-BELT	18-15440	—	—
		233	1975-77			4	4173000 - 4902304	V-BELT	18-15440	18-15290	18-15345 (12)
		233 MIE	1975-76			4	4173000 - 4775784	V-BELT	18-15440	—	—
	5.0L	5.0L	1988-1995	305	8	4	B774445 - F600999	V-BELT	— (9)	18-15520 (9)	18-15345 (12)
	5.0L	5.0L	1988-1995	305	8	4	B774445 - F600999	V-BELT	18-15460 (11)	18-15490 (11)	18-15290 (13)
	5.0L	5.0L ALPHA RWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15116 (1, 14, 21, 22)	—	—
	5.0L	5.0L ALPHA FWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15114 (14, 20, 22)	—	—
	5.0L	5.0L ALPHA RWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15116 (15, 21)	—	—
	5.0L	5.0L ALPHA FWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15114 (15, 20)	—	—
	5.0L	5.0L BRAVO RWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15115 (1, 14, 20, 22)	—	—
	5.0L	5.0L BRAVO FWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15114 (1, 14, 21, 22)	—	—
	5.0L	5.0L BRAVO RWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15115 (15, 21)	—	—
	5.0L	5.0L BRAVO FWC	1998-1999	305	8	4	L012052 - L618999	SERPENTINE	18-15114 (15, 20)	—	—
	5.0L	5.0L MIE	1988	305	8	4	B788152 - C396832	V-BELT	18-15460 (11)	—	57-13457Q (13)
	5.0L	5.0LX	1988	305	8	4	6218462 - F600999	V-BELT	— (9)	18-15520 (9)	57-74271Q (12)
	5.0L	5.0LX	1983-1995	305	8	4	6218462 - F600999	V-BELT	18-15460 (11)	18-15490 (11)	57-13457Q (13)
	5.0L	5.0L (2bbl)	1988-95		8	4	B774445-F600999	V-BELT	—	18-15490	—
	5.0L	5.0LX (4bbl)	1988-95		4	4	B773740-F600999	V-BELT	—	18-15490	—
	5.0L	898	1977-19884	305	8	4	4762210 - 6218461	V-BELT	18-15460 (17)	18-15325 (17)	18-15345
	5.0L	898	1977-1984	305	8	4	4762210 - 6218461	V-BELT	18-15440 (16)	18-15495	18-15345

(1) 1/2" wide (13mm) belt
(2) 3/8" wide (10mm) belt
(3) 28" wide (711mm) belt
(4) 30" wide (762mm) belt
(5) 37" wide (940mm) belt
(6) 40" wide (1016mm) belt
(7) 50" wide (1270mm) belt
(8) 55" wide (1397mm) belt
(9) Use with 5 1/2" (140mm) dia water pump pulley
(10) Use with 5 7/8" (149mm) dia water pump pulley
(11) Use with 7" (178mm) dia water pump pulley
(12) Use with stamped steel sea water pump pulley
(13) Use with cast aluminum sea water pump pulley
(14) Use with plastic 4 3/4" (121mm) dia p/s pump pulley
(15) Use with metal 5 3/4" (146mm) dia p/s pump pulley
(16) For engine with high mounted p/s pump
(17) For engines with low mounted p/s pump
(18) For engine with power steering
(19) For engines w/o power steering
(20) For engines with closed cooling
(21) For engines with standard cooling
(22) Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt
(23) For engines with high mounted alternator

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Belt Type	Alternator/ Water Pump	Power Steering	Sea Water Pump
	5.0L	898	1983-1984	305	8	4	6218462 - 6899057	V-BELT	— (9)	18-15520 (9)	18-15345 (9)
	5.0L	898	1983-1984	305	8	4	6218462 - 6899057	V-BELT	18-15460 (11)	18-15490 (11)	18-15345
	5.0L	898 / 200 / 5.0L	1985-1995	305	8	4	6218462 - F600999	V-BELT	18-15440 (20)	18-15495	18-15345
	5.0L	898 / 200 / 5.0L	1985-1995	305	8	4	6218462 - F600999	V-BELT	18-15460 (21)	18-15520	18-15290
	5.7L	250 MCM / 250 MIE	1968-69	350	8	4	2314301 - 2639854	V-BELT	18-15460	—	—
	5.7L	250	1977	350	8	4	4768000 - 4908849	V-BELT	18-15440	18-15345	18-15345
	5.7L	255 MCM / 255MIE	1973-74	350	8	4	3258728 - 4175499	V-BELT	18-15440	—	—
	5.7L	255 (GM)	1975-76	350	8	4	4175500 - 4498700	V-BELT	18-15460	18-15300	18-15345
	5.7L	255 (GM)	1976	350	8	4	4498701-4499060	V-BELT	18-15460	—	18-15345
	5.7L	255 (GM)	1976	350	8	4	4499061-4767999	V-BELT	18-15460	—	18-15345
	5.7L	255 MIE (GM)	1975-77	350	8	4	4175500 - 4498700	V-BELT	18-15460	—	18-15345
	5.7L	255 MIE (GM)	1977-78	350	8	4	4498701 - 4924564	V-BELT	18-15460	—	18-15345
	5.7L	255 MIE (GM)	1978-1980	350	8	4	4924565 - 5907057	V-BELT	—	—	18-15345
	5.7L	260 MIE	1978-86	350	8	4	4924565 - B522505	V-BELT	18-15440	—	18-15345
	5.7L	260 / 5.7L MIE / 5.7L Ski	1987-93	350	8	4	B522506 - F024999	V-BELT	18-15440	—	18-15345 (12)
	5.7L	260 / 5.7L MIE / 5.7L Ski	1987-93	350	8	4	B522506 - F024999	V-BELT	18-15460	—	18-15290 (13)
	5.7L	260	1978-1982	350	8	4	4908850 - 6218461	V-BELT	18-15440 (16)	18-15495 (17)	18-15345
	5.7L	260	1978-1982	350	8	4	4908850 - 6218461	V-BELT	18-15460 (17)	—	18-15345
	5.7L	260	1987	350	8	4	B525982-B773304	V-BELT	—	18-15490	—
	5.7L	260	1983-1987	350	8	4	6218462 - B7733304	V-BELT	18-15460 (11)	18-15490 (11)	18-15290 (13)
	5.7L	260 MIE	1987	350	8	4	B522506 - B788151	V-BELT	18-15460 (11)	—	18-15290 (13)
	5.7L	260 / 5.7L	1983-1995	350	8	4	6218462 - F600999	V-BELT	18-15440	18-15495	18-15345 (20)
	5.7L	260 / 5.7L	1983-1995	350	8	4	6218462 - F600999	V-BELT	18-15460	18-15520	18-15290 (21)
	5.7L	270 MCM / 270 MIE	1969-1972	350	8	4	2851074 - 3385720	V-BELT	18-15460	—	—
	5.7L	280 TRS	1975	350	8	4	4176250 - 4176468	V-BELT	18-15460	—	—
	5.7L	280 TRS	1975	350	8	4	4176250 - 4176468	V-BELT	18-15460	18-15300	—
	5.7L	280 TRS	1975-76	350	8	4	4176469 - 4499390	V-BELT	18-15460	18-15300	—
	5.7L	280 TRS	1976	350	8	4	4499391 - 4499780	V-BELT	18-15460	—	—
	5.7L	280 TRS	1976	350	8	4	4499781 - 4770199	V-BELT	18-15460	18-15325	—
		320 EFI	1987-89		8	4	A543604 - C622418	V-BELT	18-15440	18-15520	—
		330	1977-81		8	4	4623115-6083144		18-15470	—	18-15345
		330	1982-87		8	4	6083144 - B816540		18-15470	18-15500	18-15345 (12)
		330	1982-87		8	4	6083144 - B816540		18-15470	18-15550	18-15290 (13)
	5.7L	350 MAG ALPHA	1986-1995	350	8	4	A635178 - F600999	V-BELT	18-15440 (9)	18-15520 (9)	18-15345 (20)
	5.7L	350 MAG ALPHA	1986-1995	350	8	4	A635178 - F600999	V-BELT	18-15460 (11)	18-15490 (11)	18-15290 (21)
	5.7L	350 MAG ALPHA	1996	350	8	4	F601000 - K001500	V-BELT	18-15460	18-15490	18-15290
	5.7L	350 Mag Alpha	1987-1995	350	8	4	B525982 - F600999	V-BELT	—	18-15490	—
	5.7L	350 Mag Alpha (4bbl)	1996	350	8	4	F601000 - K001526	V-BELT	—	18-15490	—
	5.7L	350 Mag Alpha EFI /									
		350 Mag ALPHA Gen+	1996	350	8	4	F800300 - K001508	V-BELT	—	18-15490	—
	5.7L	350 Mag Bravo MPI	1995	350	8	4	F415189 - F601999	V-BELT	—	18-15490	—
	5.7L	350 Mag Bravo MPI /									
		350 Mag Bravo MPI Gen+	1996	350	8	4	F602000 - K001500	V-BELT	—	18-15490	—
	5.7L	350 MAG Ski	1991-96	350	8	4	D505450 - K040005	V-BELT	18-15460	—	18-15290
	5.7L	350 MAG ALPHA RWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15116 (14, 21, 22)	—	—
	5.7L	350 MAG ALPHA FWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15114 (14, 20, 22)	—	—
	5.7L	350 MAG ALPHA RWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15116 (15, 20)	—	—
	5.7L	350 MAG ALPHA FWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15114 (15, 21)	—	—
	5.7L	350 MAG BRAVO RWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15115 (14, 21, 22)	—	—
	5.7L	350 MAG BRAVO FWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15114 (14, 20, 22)	—	—
	5.7L	350 MAG BRAVO RWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15115 (15, 21)	—	—
	5.7L	350 MAG BRAVO FWC	1997-1999	350	8	4	K001501 - L618999	SERPENTINE	18-15114 (15, 20)	—	—
	5.7L	350 MIE	1974-75	350	8	4	3780450-4501640		18-15480	—	—
	5.7L	350 MIE	1976	350	8	4	4501641 - 4623109		18-15480	—	18-15345
	5.7L	350 MAG MPI / 350 MAG SKI	1995-1996	350	8	4	F350583 - F799999	V-BELT	18-15460	—	18-15290

(1) 1/2" wide (13mm) belt
(2) 3/8" wide (10mm) belt
(3) 28" wide (711mm) belt
(4) 30" wide (762mm) belt
(5) 37" wide (940mm) belt
(6) 40" wide (1016mm) belt
(7) 50" wide (1270mm) belt
(8) 55" wide (1397mm) belt
(9) Use with 5 1/2" (140mm) dia water pump pulley
(10) Use with 5 7/8" (149mm) dia water pump pulley
(11) Use with 7" (178mm) dia water pump pulley
(12) Use with stamped steel sea water pump pulley
(13) Use with cast aluminum sea water pump pulley
(14) Use with plastic 4 3/4" (121mm) dia p/s pump pulley
(15) Use with metal 5 3/4" (146mm) dia p/s pump pulley
(16) For engine with high mounted p/s pump
(17) For engines with low mounted p/s pump
(18) For engine with power steering
(19) For engines w/o power steering
(20) For engines with closed cooling
(21) For engines with standard cooling
(22) Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt
(23) For engines with high mounted alternator

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Belt Type	Alternator/ Water Pump	Power Steering	Sea Water Pump
	5.7L	350 MAG SKI	1991-1996	350	8	4	D505450 - K040005	V-BELT	18-15460	—	18-15290 (12)
	5.7L	5.7L	1988-1995	350	8	4	B773305 - F600999	V-BELT	— (9)	18-15520 (9)	18-15345
	5.7L	5.7L	1988-1995	350	8	4	B773305 - F600999	V-BELT	18-15460 (11)	18-15490 (11)	18-15290
	5.7L	5.7L	1996	350	8	4	F601000 - K001505	V-BELT	18-15460	18-15490	18-15290
	5.7L	5.7L ALPHA RWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15116 (14, 21, 22)	—	—
	5.7L	5.7L ALPHA FWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15114 (14, 20, 22)	—	—
	5.7L	5.7L ALPHA RWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15116 (15, 21)	—	—
	5.7L	5.7L ALPHA FWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15114 (15, 20)	—	—
	5.7L	5.7L BRAVO FWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15114 (14, 20, 22)	—	—
	5.7L	5.7L BRAVO RWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15115 (15, 21)	—	—
	5.7L	5.7L BRAVO FWC	1997-1999	350	8	4	K001506 - L618999	SERPENTINE	18-15114 (15, 20)	—	—
	5.7L	5.7L MIE	1988-1993	350	8	4	B522506 - F024999	V-BELT	—	—	18-15345
	5.7L	5.7L MIE	1988-1993	350	8	4	B522506 - F024999	V-BELT	—	—	18-15290
	5.7L	5.7L MIE	1994-1996	350	8	4	F025000 - K040306	V-BELT	18-15460	—	18-15290
	5.7L	5.7L SKI	1985-1987	350	8	4	A338553 - B514626	V-BELT	—	—	18-15290 (13)
	5.7L	5.7L SKI	1987-1995	350	8	4	B514627 - F775199	V-BELT	—	—	18-15345
	5.7L	5.7L SKI	1987-1995	350	8	4	B514627 - F775199	V-BELT	—	—	18-15290
	5.7L	5.7L SKI	1996	350	8	4	F775200 - K040003	V-BELT	18-15460	—	18-15290
	5.7L	5.7LX	1996	350	8	4	F601000 - K001505	V-BELT	18-15460	18-15490	18-15290
	5.7L	5.7L BRAVO EFI	1996	350	8	4	F800300 - K001505	V-BELT	18-15460	18-15490	18-15290
	5.7L	5.7LX BRAVO	1996	350	8	4	F601000 - K001505	V-BELT	18-15460	18-15490	18-15290
	5.7L	BLACK SCORPION SKI	1996	350	8	4	F800000 - K040000	V-BELT	18-15460	—	18-15290
	5.7L	5.7L MIE / 5.7L Ski	1994-96	350	8	4	F025000 - K040306		18-15460	—	—
	5.7L	5.7L	1988-96	350	8	4	B525982 - F600999		—	18-15490	—
	5.7L	5.7L (2bbl)	1996	350	8	4	F601000 - K001526		—	18-15490	—
	5.7L	5.7L EFI (2bbl)	1996	350	8	4	F752400 - K001505		—	18-15490	—
	5.7L	5.7L Alpha EFI / 5.7L ALPHA TBI	1995	350	8	4	F355305 - F752389		—	18-15490	—
	5.7L	5.7L Alpha EFI / 5.7L ALPHA TBI	1995	350	8	4	F225560 - F752399		—	18-15490	— (13)
	5.7L	5.7LX EFI / 5.7LX TBI (4bbl)	1996	350	8	4	F752400 - K001505		—	18-15490	— (12)
	5.7L	233	1975-1977	351	8	4	4173000 - 4902304	V-BELT	—	18-15290 (30" BELT)	18-15345
	6.2L	377 SCORPION MCM	1999-2005	377	8	4	L416146 - M907201	SERPENTINE	18-15115	—	—
	7.4L	325 MCM / 325 MIE	1968-1974	427	8	4	2278747 - 3780449	V-BELT	18-15480	—	—
	7.4L	330	1977-1981	454	8	4	4623115 - 6083144	V-BELT	18-15470	—	18-15345
	7.4L	330	1982-1987	454	8	4	6083145 - B816540	V-BELT	18-15470	18-15500 (50" BELT)	18-15345 (12)
	7.4L	330	1982-1987	454	8	4	6083145 -B816540	V-BELT	18-15470	18-15550 (55" BELT)	18-15290 (13)
	7.4L	330 MIE	1977-1980	454	8	4	4623115 - 5889913	V-BELT	18-15470	—	18-15345
	7.4L	340 MIE	1981-1987	454	8	4	5889914 - B788365	V-BELT	18-15470	—	18-15345 (12)
	7.4L	340 MIE	1981-1987	454	8	4	5889914 - B788365	V-BELT	18-15470	—	18-15290 (13)
	7.4L	340	1981-92	454	8	4	5889914 - D715493	V-BELT	18-15470	—	18-15345 (12)
	7.4L	340	1981-92	454	8	4	5889914 - D715493	V-BELT	18-15470	—	18-15290 (13)
	7.4L	350 MIE	1974-1975	454	8	4	3780450 - 4501640	V-BELT	18-15480	—	—
	7.4L	350 MIE	1976	454	8	4	4501641 - 4623109	V-BELT	18-15480	—	18-15345
	7.4L	370 TRS	1978-1985	454	8	4	4179554 - 6721527	V-BELT	18-15480	—	—
	7.4L	370 TRS	1985-1987	454	8	4	6721528 - B714586	V-BELT	18-15480	18-15500	18-15345
	7.4L	400 TRS	1980-1986	454	8	4	4179554 - B457644	V-BELT	18-15480	—	—
	7.4L	420	1987-1989	454	8	4	A398941 - B622418	V-BELT	—	18-15500	18-15345
	7.4L	425	1990-1992	454	8	4	B622419 - D725499	V-BELT	—	18-15500	18-15345
	7.4L	425	1992	454	8	4	D725500 - D937011	V-BELT	—	—	18-15400
	7.4L	440 TRS	1983-1986	454	8	4	4179554 - B485220	V-BELT	18-15480	—	—
	7.4L	450	1995-1996	454	8	4	F347100 - F347277	V-BELT	—	—	18-15400
	7.4L	454 MAG ALPHA	1986-1988	454	8	4	A631894 - B785148	V-BELT	18-15470	18-15500 (50" BELT)	—
	7.4L	454 MAG ALPHA	1986-1988	454	8	4	A631894 - B785148	V-BELT	18-15470	18-15550 (55" BELT)	—
	7.4L	454 MAG	1988-92	454	8	4	B721206 - D805068		18-15470	18-15550	18-15290
	7.4L	454 MAG	1988-92	454	8	4	B721206 - D805068		18-15480	—	18-15290
	7.4L	454 MAG	1992-97	454	8	4	D805069 - K999999		18-15480	—	18-15400

(1) 1/2" wide (13mm) belt
(2) 3/8" wide (10mm) belt
(3) 28" wide (711mm) belt
(4) 30" wide (762mm) belt
(5) 37" wide (940mm) belt
(6) 40" wide (1016mm) belt
(7) 50" wide (1270mm) belt
(8) 55" wide (1397mm) belt
(9) Use with 5 1/2" (140mm) dia water pump pulley
(10) Use with 5 7/8" (149mm) dia water pump pulley
(11) Use with 7" (178mm) dia water pump pulley
(12) Use with stamped steel sea water pump pulley
(13) Use with cast aluminum sea water pump pulley
(14) Use with plastic 4 3/4" (121mm) dia p/s pump pulley
(15) Use with metal 5 3/4" (146mm) dia p/s pump pulley
(16) For engine with high mounted p/s pump
(17) For engines with low mounted p/s pump
(18) For engine with power steering
(19) For engines w/o power steering
(20) For engines with closed cooling
(21) For engines with standard cooling
(22) Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt
(23) For engines with high mounted alternator

V-BELT APPLICATION

HP	Liter	Model	Years	CID	# Cyl	Stroke	Serial #	Belt Type	Alternator/ Water Pump	Power Steering	Sea Water Pump
	7.4L	454 MAG MPI	1994-97	454	8	4	F115700 - K147349		18-15480	—	18-15400
	7.4L	454 MAG MPI	1997	454	8	4	K147350 - K999999		18-15480	—	18-15290
	7.4L	454 MAG Ski	1995-97	454	8	4	F215800 - K999999		18-15480	—	18-15400
	7.4L	454 MAG BRAVO	1988-1992	454	8	4	B721206 - D805068	V-BELT	18-15470 (9)	18-15550 (9)	18-15290
	7.4L	454 MAG BRAVO	1988-1992	454	8	4	B721206 - D805068	V-BELT	18-15480 (11)	— (11)	18-15290
	7.4L	454 MAG BRAVO	1992-1997	454	8	4	D805069 - K999999	V-BELT	18-15480	—	18-15400
	7.4L	454 MAG EFI	1994-1996	464	8	4	F115700 - F802349	V-BELT	18-15480	—	18-15400
	7.4L	454 MAG EFI SKI	1995-1996	454	8	4	F215800 - F820099	V-BELT	18-15480	—	18-15400
	7.4L	454 MAG MPI	1996-1997	454	8	4	F115700 - F147349	V-BELT	18-15480	—	18-15400
	7.4L	454 MAG MPI	1997	454	8	4	K147350 - K999999	V-BELT	18-15480	—	18-15290
	7.4L	525 SC	1991-1999	454	8	4	D456000 - L415623	V-BELT	—	18-15500	18-15400
	7.4L	7.4L BRAVO	1988-1991	454	8	4	B771113 - D603117	V-BELT	18-15470	18-15550 (9)	18-15290
	7.4L	7.4L BRAVO	1988-1991	454	8	4	B771113 - D603117	V-BELT	18-15480	— (11)	18-15290
	7.4L	7.4L BRAVO	1992-1997	454	8	4	D603118 - K999999	V-BELT	18-15480	—	18-15400
	7.4L	7.4L MIE (WITH B/W)	1988-1992	454	8	4	B788366 - D715493	V-BELT	18-15470	—	18-15290
	7.4L	7.4L MIE (WITH B/W)	1988-1992	454	8	4	B788366 - D715493	V-BELT	18-15470	—	18-15400
	7.4L	7.4L MIE (WITH HURTH)	1989-1992	454	8	4	C391564 - D715493	V-BELT	18-15470 (10)	—	18-15290 (12)
	7.4L	7.4L MIE (WITH HURTH)	1989-1992	454	8	4	C391564 - D715493	V-BELT	18-15480 (11)	—	18-15290 (13)
	7.4L	7.4L MIE	1992-1997	454	8	4	D715494 - K999999	V-BELT	18-15480	—	18-15400
	7.4L	7.4L MPI	1998-2001	454	8	4	L010003 - M024330	SERPENTINE	18-15114 (14, 22)	—	—
	7.4L	7.4L MPI	1998-2001	454	8	4	L010003 - M024330	SERPENTINE	18-15114 (14)	—	—
	7.4L	7.4L MPI / 7.4L MIE	1995-1996	454	8	4	F563052 - F820131	V-BELT	18-15480	—	18-15400
	7.4L	7.4L MPI / 7.4L MIE	1996-1997	454	8	4	F820132 - K999999	V-BELT	18-15480	—	18-15290
	7.4L	7.4LX BRAVO EFI	1996-1997	454	8	4	F820000 - K999999	V-BELT	18-15480	—	18-15290
	7.4L	7.4LX BRAVO MPI	1996-1997	454	8	4	F602010 - K147349	V-BELT	18-15480	—	18-15400
	7.4L	7.4LX BRAVO MPI	1997	454	8	4	K147350 - K999999	V-BELT	18-15480	—	18-15290
	7.4L	7.4LX Bravo MPI	1996-97	454	8	4	F602010 - K147349		18-15480	—	18-15400
	7.4L	7.4L MIE	1992-97	454	8	4	C391564 - K999999		18-15480	—	18-15400
	7.4L	370 TRS	1978-85		8	4	4179554 - 6721527		18-15480	—	—
	7.4L	370 TRS	1985-87		8	4	6721528 - B714586		18-15480	18-15500	—
		390 MCM / 390 MIE	1969-1970	482	8	4	2781129 - 3042731	V-BELT	18-15480	—	—
		400 TRS	1983-1986	482	8	4	4179554 - 6181046	V-BELT	18-15480	—	—
		420/425	1987-1992		8	4	A398941 - D725499		18-15480	18-15500	—
		420 / 425	1992		8	4	D725500 - D937011		18-15480	—	18-15400
		440 TRS	1983-1986		8	4	4179554 - B485220		18-15480	—	—
		450	1995-1996		8	4	F347100 - F347227		18-15480	—	18-15400
		460 TRS	1983-1986		8	4	4179554 - 6181046		18-15480	—	—
		465	1990-1992	502	8	4	C849992 - D725646	V-BELT	—	—	18-15290
	8.2L	465	1992-1994	502	8	4	D725647 - F213244	V-BELT	—	—	18-15400
	8.2L	500	1994-1998	502	8	4	F213293 - L001772	V-BELT	—	—	18-15400
	8.2L	500 GEN +	1999	502	8	4	L414639 - L601036	V-BELT	—	—	18-15400
	8.2L	502 MAG BRAVO	1990-1997	502	8	4	C878221 - D824588	V-BELT	18-15480	—	18-15290
	8.2L	502 MAG BRAVO	1990-1997	502	8	4	C824589 - K999999	V-BELT	18-15480	—	18-15400
	8.2L	502 MAG EFI	1994-1995	502	8	4	D840650 - F802599	V-BELT	18-15480	—	18-15400
	8.2L	502 MAG MPI	1996-1997	502	8	4	F802600 - K147349	V-BELT	18-15480	—	18-15400
	8.2L	502 MAG MPI	1997	502	8	4	K147350 - K999999	V-BELT	18-15480	—	18-15290
	8.2L	502 MAG MPI	1998-2001	502	8	4	L017000 - M024999	SERPENTINE	18-15114 (14, 22)	—	—
	8.2L	502 MAG MPI	1998-2001	502	8	4	L017000 - M024999	SERPENTINE	18-15114 (14)	—	—
	8.2L	600 SC	1991-1992	502	8	4	D456489 - D456768	V-BELT	—	18-15500	18-15345
	8.2L	600 SC	1992-2000	502	8	4	D725676 - L601186	V-BELT	—	18-15500	18-15400
	8.2L	8.2L MIE	1990-1993	502	8	4	C878221 - D857199	V-BELT	18-15480	—	18-15290
	8.2L	8.2L MIE	1993-1997	502	8	4	D857200 - K999999	V-BELT	18-15480	—	18-15400
	8.2L	8.2L MPI MIE	1996-1997	502	8	4	F819620 - K147349	V-BELT	18-15480	—	18-15400
	8.2L	8.2L MPI MIE	1997	502	8	4	K147350 - K999999	V-BELT	18-15480	—	18-15290
	8.2L	500 BULDOG	1990-2001	540	8	4	C577254 - M050281	V-BELT	— (3/8" BELT WIDTH)	—	18-15345
	8.2L	500 BULDOG	1990-2001	540	8	4	C577254 - M050281	V-BELT	— (1/2" BELT WIDTH)	—	18-15345

(1) 1/2" wide (13mm) belt
(2) 3/8" wide (10mm) belt
(3) 28" wide (711mm) belt
(4) 30" wide (762mm) belt
(5) 37" wide (940mm) belt
(6) 40" wide (1016mm) belt
(7) 50" wide (1270mm) belt
(8) 55" wide (1397mm) belt
(9) Use with 5 1/2" (140mm) dia water pump pulley
(10) Use with 5 7/8" (149mm) dia water pump pulley
(11) Use with 7" (178mm) dia water pump pulley
(12) Use with stamped steel sea water pump pulley
(13) Use with cast aluminum sea water pump pulley
(14) Use with plastic 4 3/4" (121mm) dia p/s pump pulley
(15) Use with metal 5 3/4" (146mm) dia p/s pump pulley
(16) For engine with high mounted p/s pump
(17) For engines with low mounted p/s pump
(18) For engine with power steering
(19) For engines w/o power steering
(20) For engines with closed cooling
(21) For engines with standard cooling
(22) Replacement kit includes 5 3/4" (146mm) pulley and longer serpentine belt
(23) For engines with high mounted alternator

SERPENTINE BELTS

BELT INTERCHANGE

Part No.	OE #	Width	Length (in.)
18-15100	57-8638763, 57-862807, 57-862087A1, 57-865615003, 57-865615Q03	13/16	106.25
18-15101	57-8638764, 57-862086, 57-8620861, 57-862086A1, 57-865615004, 57-865615Q04	13/16	76.5
18-15102	57-8638766, 57-8610491, 57-865615006, 57-865615Q06	13/16	105
18-15103	57-8638767, 57-865615007, 57-861050, 57-865615Q07	13/16	96.75
18-15104	57-8638768, 57-862089, 57-862089A1, 57-865615008, 57-865615Q08	13/16	99.5
18-15105	57-8638769, 57-865615009, 57-862088, 57-862088A1, 57-865615Q09	13/16	69.75
18-15112	57-8077554, 57-807755Q04	13/16	88
18-15113	57-8077555	13/16	75.75
18-15114	57-861049, 57-861049Q	13/16	104.25
18-15115	57-861757, 57-861757Q	13/16	97.5
18-15116	57-861758, 57-861758Q	13/16	86.75
18-15117	57-861759	13/16	92.5
18-15119	57-8638761, 57-8623523, 57-865615001, 57-865615Q01	13/16	111.25
18-15121	57-865615005, 57-865615Q05, 57-8638765, 57-865423005	13/16	87.5
18-15122	57-865615010, 57-86387610, 57-865615Q10	13/16	86
18-15123	57-864639	13/16	85
18-15124	57-881754	1-1/16	55.75
18-15125	57-817113	1 3/8	53.5

BELT APPLICATION

Engine	Years	Serial #	Part #	Mercruiser #	Foothole
4.3L Alpha	1996-99	OF803000-OL618999	18-15116	57-861758	2, 6
4.3L Alpha	2000-04	OL619000 & up	18-15101	57-863876 4	3, 6, 7
4.3L Alpha	2000-04	OL619000 & up	18-15104	57-863876 8	4, 5, 7
4.3L Alpha	2000-04	OL619000 & up	18-15105	57-865615009	4, 6, 7
4.3L Bravo	1996-99	OF803000-OL618999	18-15114	57-861049	2, 5
4.3L Bravo	1996-99	OF803000-OL618999	18-15115	57-861757	2, 6
4.3L Bravo	2000-04	OL619000 & up	18-15104	57-863876 8	4, 7
5.0L Bravo	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7
5.0L Alpha	1998-99	OL012052-OL618999	18-15114	57-861049	5
5.0L Alpha	1998-99	OL012052-OL618999	18-15116	57-861758	2,6
5.0L Alpha	2000-04	OL619000 & up	18-15101	57-863876 4	3, 6, 7
5.0L Alpha	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7
5.0L Alpha	2001-04	OL619000 & up	18-15104	57-863876 8	4, 5, 7
5.0L Alpha	2000-04	OL619000 & up	18-15105	57-865615009	4, 6, 7
5.0L Bravo	1998-99	OL012052-OL618999	18-15114	57-861049	2, 5
5.0L Bravo	1998-99	OL012052-OL618999	18-15115	57-861757	2, 6
5.0L Bravo	2000-04	OL619000 & up	18-15104	57-863876 8	4, 7
350 Mag, Alpha	1997-04	OK001501-OL618999	18-15114	57-861049	2, 5
350 Mag, Alpha	1997-04	OK001501-OL618999	18-15116	57-861758	2, 6
350 Mag, Alpha	2000-04	OL619000 & up	18-15103	57-865615007	3, 6, 7
350 Mag, Alpha	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7
350 Mag, Alpha	2000-04	OL619000 & up	18-15104	57-863876 8	4, 5, 7
350 Mag, Alpha	2000-04	OL619000 & up	18-15105	57-865615009	4, 6, 7
350 Mag, Bravo	1997-04	OK001501-OL618999	18-15114	57-861049	2, 5
350 Mag, Bravo	1997-04	OK001501-OL618999	18-15115	57-861757	2, 6
350 Mag, Bravo	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7
350 Mag, Bravo	2000-04	OL619000 & up	18-15104	57-863876 8	4, 7
350 Mag MPI MIE	2001-05	0L678399-up	18-15121	57-865615005	6
350 Mag MPI MIE	2002-05	OM317000 & up	18-15122	57-865615010	5
350 Mag MPI Ski	2001-05	OM300000 & up	18-15121	57-865615005	
350 Mag MPI Horizon MIE	2001-02	OL678399-OM316999	18-15121	57-865615005	
350 Mag MPI Horizon MIE	2001-05	OM317000 & up	18-15122	57-865615010	
5.7L Alpha	1997-99	OK001501-OL618999	18-15114	57-861049	2, 5
5.7L Alpha	1997-99	OK001506-OL618999	18-15116	57-861758	2, 6
5.7L Alpha	2000-04	OL619000 & up	18-15101	57-863876 4	3, 6, 7
5.7L Alpha	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7
5.7L Alpha	2000-04	OL619000 & up	18-15104	57-863876 8	4, 5, 7
5.7L Alpha	2000-05	OL619000 & up	18-15105	57-865615009	4, 6, 7
5.7L Bravo	1997-99	OK001506-OL618999	18-15114	57-861049	2, 5
5.7L Bravo	1997-99	OK001506-OL618999	18-15115	57-861757	2, 6
5.7L Bravo	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5, 7
5.7L Bravo	2000-04	OL619000 & up	18-15104	57-863876 8	4, 7
5.7L Ski	1997-02	OK040004-OM316999	18-15112	57-8077554	
5.7L Ski	2002-05	OM317000 & up	18-15121	57-865615005	
5.7L MIE	2001-05	OL677227 & up	18-15121	57-865615005	
377 Scorpion MCM	1999-04	OL416146 & up	18-15115	57-861757	
377 Scorpion Ski	1997-98	OK000656 & up	18-15112	57-8077554	
454 Mag MPI	1998-01	OL010029-OM024999	18-15114	57-861049	1
454 Mag MPI	1998-01	OL010029-OM024999	18-15102	57-863876 6	2
454 Mag MPI	1998-01	OL010029-OM024999	18-15103	57-865615007	4
454 Mag MPI Horizon MIE	1998-01	OL002200-OL674000	18-15103	57-865615007	
496 Mag & HO	2000-04	OM025000 & up	18-15119	57-863876 1	
500 EFI	1999-04	OL001477 & up	18-15112	57-8077554	
502 Mag MPI	1998-01	OL017000-OM024999	18-15114	57-861049	1
502 Mag MPI	1998-01	OL017000-OM024999	18-15103	57-865615007	4
502 Mag. MPI	1998-01	OL017000-OM024999	18-15102	57-863876 6	2
525 SC	1991-96	0D456000-745215	18-15125	57-817113	
575 Sci	2000-05	0L306696 & up	18-15125	57-817113	8
575 Sci	2000-05	OL306696 & up	18-15112	57-8077554	9
600 SC	1991-96	0D456489-0F877462	18-15125	57-817113	
600 SC	1998	0K000227 & up	18-15125	57-817113	
7.4L MPI	1998-01	OL010003-OM024330	18-15114	57-861049	1
7.4L MPI	1998-01	OL010003-OM024330	18-15102	57-863876 6	2
7.4L MPI	1998-01	OL010003-OM024330	18-15103	57-865615007	4
7.4L MPI MIE	1998-01	OL002006-OM025999	18-15103	57-865615007	
Black Scorpion Ski	1997-01	OK040001-OM391599	18-15112	57-8077554	

Footnotes

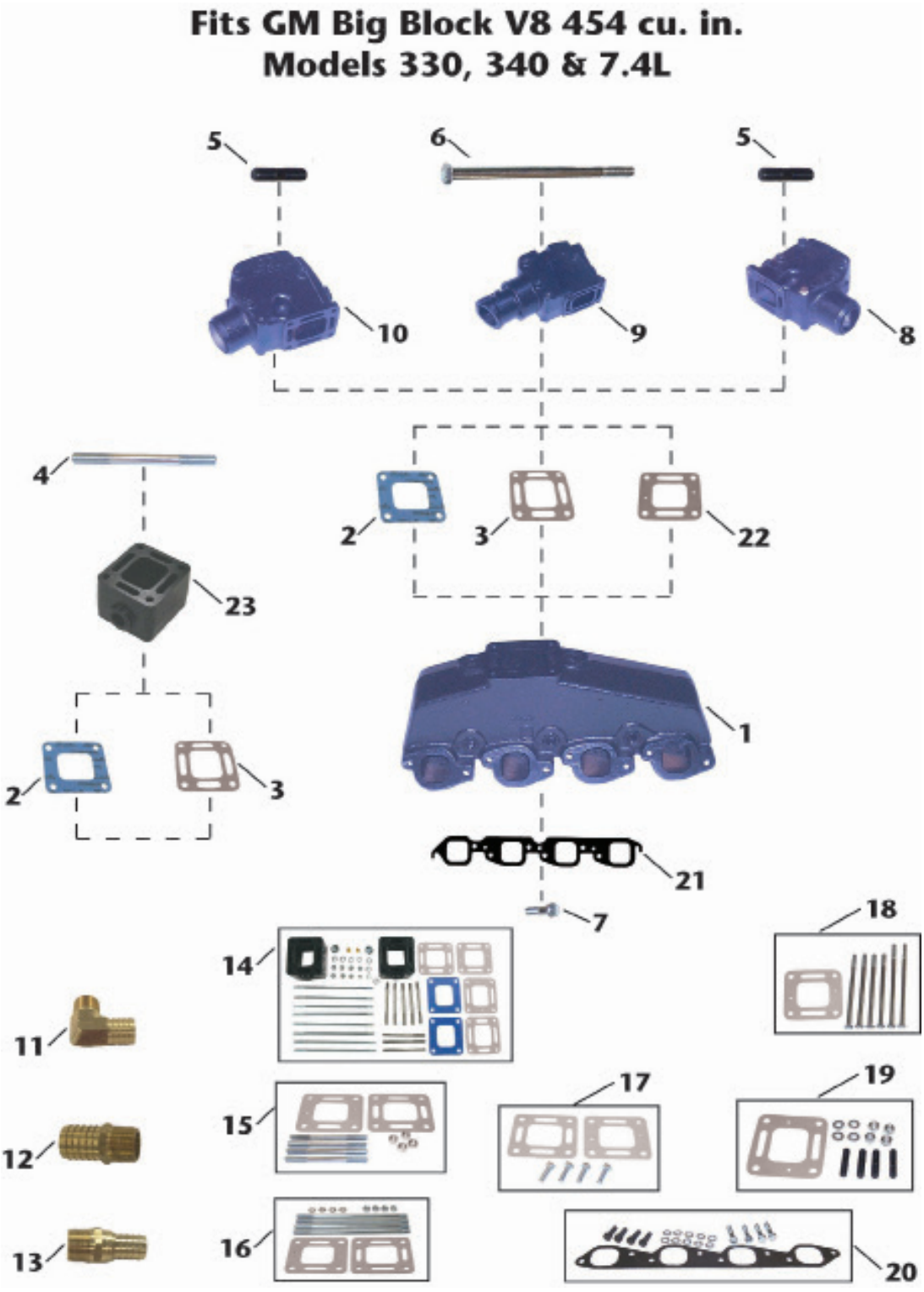
1: Use with plastic 4-3/4" dia. p/s pump pulley
2: Use with metal 5-3/4" dia. p/s pump pulley
3: For engines with power steering
4: For engines without power steering
5: For engines with closed cooling
6: For engines with standard cooling
7: Engines with high mounted alternators
8: Blower
9: Alternator

BELT APPLICATION

Engine	Years	Serial #	Part #	Mercruiser #	Foothole	Engine	Years	Serial #	Part #	Mercruiser #	Foothole
Black Scorpion Ski	2003-05	OM391600 & up	18-15121	57-865615005		MX 6.2L MPI Horizon MIE	2001-05	OM310100 & up	18-15121	57-865615005	6
MX 6.2L Blk Scorpion Ski	2001	OL670015-OM391599	18-15112	57-8077554		MX 6.2L MPI Horizon MIE	2002-05	OM317000 & up	18-15122	57-865615010	5
MX 6.2L MPI	2002-04	OM600000 & up	18-15102	57-863876 6	3, 5	MX 6.2L MPI MIE	1999-01	OL670000-OM310099	18-15112	57-8077554	
MX 6.2L MPI	2000-04	OL680003 & up	18-15104	57-863876 8	4, 7	MX 6.2L MPI MIE	2001-05	OM310100 & up	18-15121	57-865615005	6
MX 6.2L MPI Horizon	2002-04	OM600000 & up	18-15102	57-863876 6	3	MX 6.2L MPI MIE	2002-05	OM317000 & up	18-15122	57-865615010	5
MX 6.2L MPI Horizon	2001-04	OM300000 & up	18-15104	57-863876 8	4	MX 6.2L MPI Ski	2002-05	OM317000 & up	18-15121	57-865615005	
MX 6.2L MPI Horizon MIE	2001	OM300000-OM310099	18-15112	57-8077554		8.2L MPI MIE	1998-01	OL002450-OL674200	18-15103	57-865615007	

Footnotes

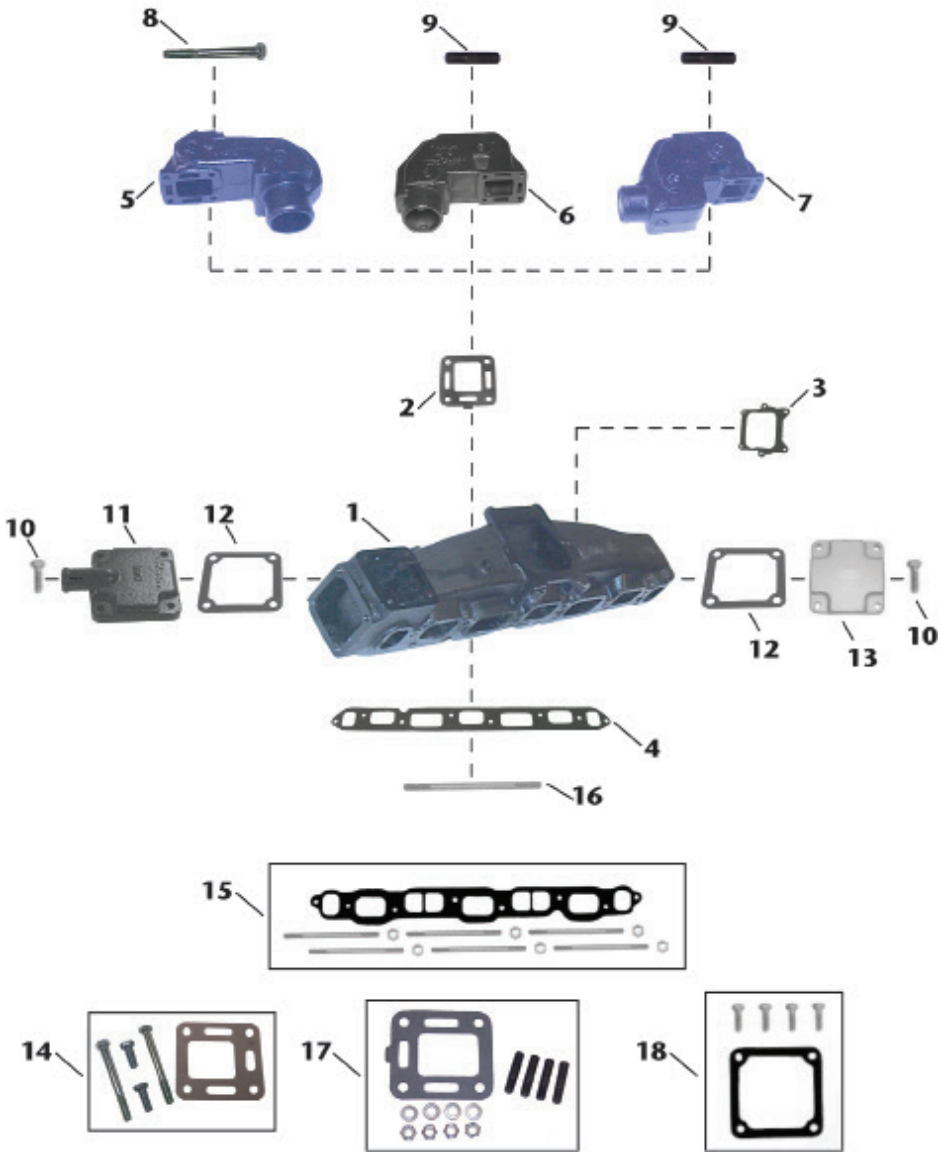
1: Use with plastic 4-3/4" dia. p/s pump pulley
2: Use with metal 5-3/4" dia. p/s pump pulley
3: For engines with power steering
4: For engines without power steering
5: For engines with closed cooling
6: For engines with standard cooling
7: Engines with high mounted alternators
8: Blower
9: Alternator



SEE NEXT PAGE FOR CHART

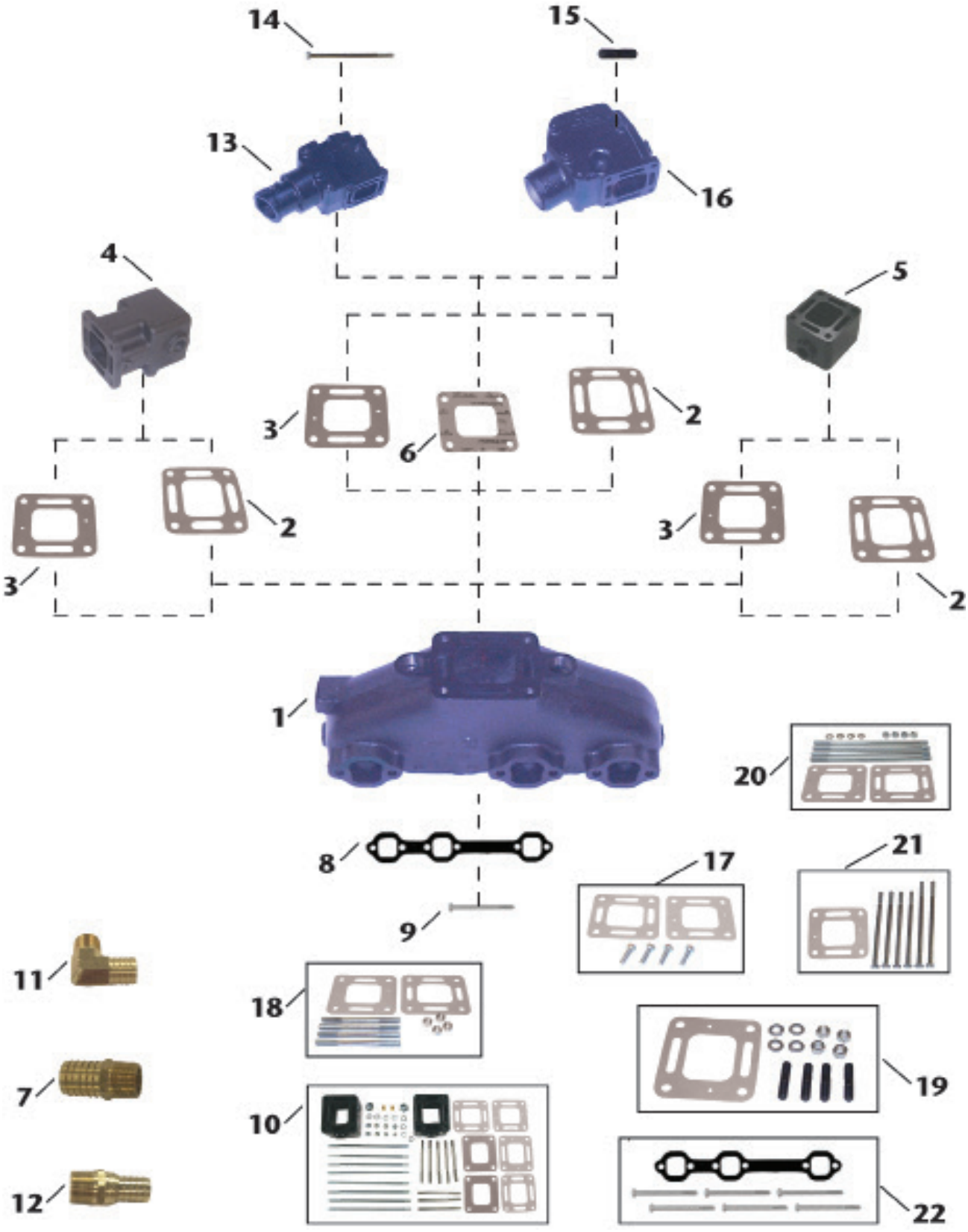
	Item No.	Description	OE No.	Application
1	18-1957-2	MANIFOLD	807078A6	GM Big Block (V8) 454 cu.in. Models 330, 340 & 7.4L. Use with 18-0418 manifold gasket; Mounting Kit: 18-8532
2	18-0672 (blocked)	ELBOW GASKET (Blocked)	27-860231	Fits Manifold: 18-1957-2; Elbows: 18-1970-2, & 18-1976-2, 18-1974: Spacer 18-1908
3	18-2849-1	ELBOW GASKET (Open)	27-818832	Fits Manifold: 18-1957-2; Elbows: 18-1970-2, & 18-1976-2, 18-1974: Spacer 18-1908
4	NSS	MOUNTING STUD	N/A	Included in 18-8554 mounting kit
5	NSS	MOUNTING STUD	N/A	Included in 18-8529 mounting kit
6	NSS	MOUNTING BOLT	N/A	Included in 18-8505 mounting kit
7	NSS	MOUNTING BOLT	N/A	Included in 18-8532 mounting kit
8	18-1974-1	MANIFOLD ELBOW (3" hose • 15° down angle)	98502A2	Fits Manifold: 18-1957-2. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529 (Do not use with spacer)
9	18-1976-2	MANIFOLD ELBOW (4" hose • 7° down angle)	44354A3	Fits Manifold: 18-1957-2. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8505, or if spacer is included use 18-8555
10	18-1970-2	MANIFOLD ELBOW (3" hose)	98504A3	Fits Manifold: 18-1957-2. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529, or if spacer is included use 18-8554
11	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
12	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
13	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
14	18-1908K	MANIFOLD SPACER KIT	807476A6, 93320A5	3" Riser Kit for Manifold: 18-1957-2. Includes (2) spacers, restrictor, open, & blocked gasket. All necessary mounting hardware is also included
15	18-8554	MOUNTING KIT	N/A	Use 18-8554 Mounting Kit when 18-1908 Spacer, 18-1970-2 Elbow and 18-1974 Elbow are used together. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gaskets
16	18-8555	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1908 with Riser 18-1976-2. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
17	18-8556	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1985. Includes (1) 18-2849-1 & 18-0897 elbow gaskets
18	18-8505	MOUNTING KIT	N/A	Use with Riser: 18-1976-2. Includes 18-0897 elbow gasket
19	18-8529	MOUNTING KIT	N/A	Use with Risers: 18-1970-2 & 18-1974-1. Includes 18-0897 elbow gasket
20	18-8532	MOUNTING KIT	N/A	Use with Manifold: 18-1957-2. Includes 18-0418 manifold gasket
21	18-0418	MANIFOLD GASKET	96653 / 27-41813	Use with Manifold: 18-1957-2. Included in 18-8532 mounting kit.
22	18-0897	ELBOW GASKET (Restrictor)	27-41813	Fits Manifold: 18-1957-2; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-2, & 18-1976-2, 18-1974
23	18-1908	MANIFOLD SPACER	93322A12	3" Spacer for Manifold: 18-1952-1. Use with mounting kit 18-8556 (Note: To mount elbows to spacer a separate mounting kit is needed)

Fits GM In-Line 6 Cylinder 250 & 292 cu. in. Models 165 & 200



	Item No.	Description	OE No.	Application
1	18-1960-1	MANIFOLD	58759A10	GM In-Line Six Cylinder 250 & 292 cu.in. Models 165 & 200. Use with 18-2830-1 manifold gasket; 18-8531 Mounting Kit
2	18-2833	ELBOW GASKET	27-99777-2	Use with Elbows: 18-1971, 18-1978 & 18-1972. Included in 18-4362 mounting kit
3	18-0353	CARBURETOR GASKET	27-58764	Fits Manifold: 18-1960-1
4	18-2830-1	MANIFOLD GASKET	27-46401	Fits Manifold: 18-1960-1. Included in 18-8531 mounting kit.
5	18-1972	MANIFOLD ELBOW	76325A2	Use with Manifold: 18-1960-1; Elbow Gasket 18-2833
6	18-1971	MANIFOLD ELBOW	76351A2	Use with Manifold: 18-1960-1; Elbow Gasket 18-2833; Mounting Kit 18-4362
7	18-1978	MANIFOLD ELBOW	76771A3	Use with Manifold: 18-1960-1; Elbow Gasket 18-2833; Mounting Kit 18-4362
8	NSS	MOUNTING BOLT	N/A	Included in 18-8552 mounting hardware
9	18-3233	MOUNTING STUD	16-49545	3/8-24, 3/8-16 X 1 3/4. Included in 18-4362 mounting kit.
10	NSS	MOUNTING BOLT	N/A	Included in 18-8512 mounting kit.
11	18-4009	FRONT PLATE	60252A2	Fits Manifold: 18-1960-1
12	18-2832-1	FRONT/END PLATE GASKET	27-48043-1	Fits Port & Starboard Caps of Manifold: 18-1960-1. Included in 18-8512 mounting kit
13	NSS	END PLATE	N/A	Fits Manifold: 18-1960-1
14	18-8552	HARDWARE KIT	N/A	Includes only hardware for 18-1972 elbow.
15	18-8531	MOUNTING KIT	N/A	Use with Manifold: 18-1960-1. Includes 18-2830-1 manifold gasket.
16	NSS	MOUNTING STUD	N/A	Included in 18-8531 mounting kit
17	18-4362	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 elbow gasket
18	18-8512	MOUNTING KIT	N/A	Use with Front Plate: 18-4009. Includes 18-2832-1 gasket

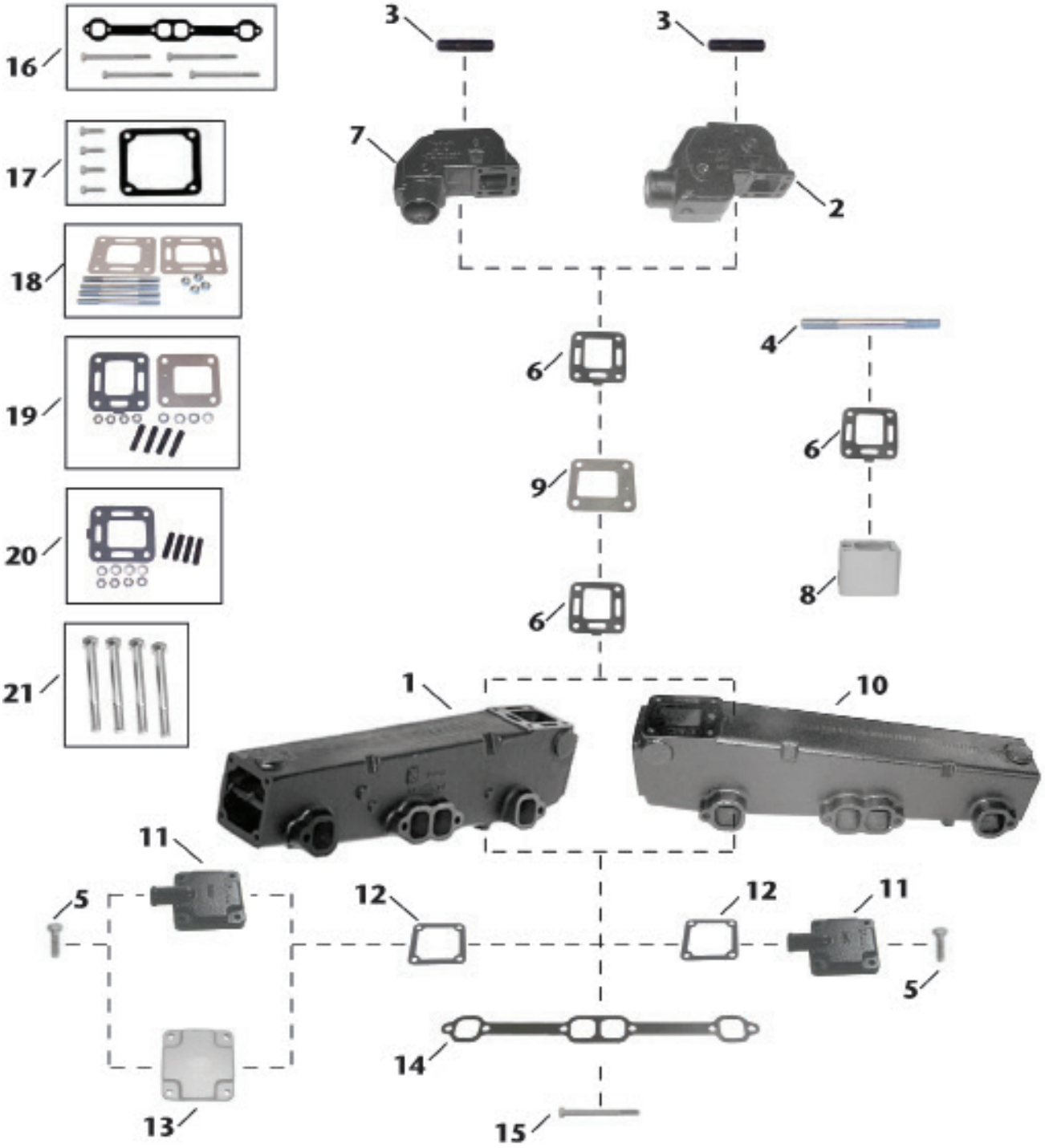
Fits GM V6 229 & 262 cu. in.
Models 185 & 205



	Item No.	Description	OE No.	Application
1	18-1952-1	MANIFOLD	99746A8	GM (V6) 229 & 262 cu.in. Models 185 & 205 (Port & Starboard). Use with Manifold Gasket: 18-2909; Mounting Kit: 18-8533.
2	18-2849-1	ELBOW GASKET (OPEN)	27-818832	Fits Manifold: 18-1952-1; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-2, & 18-1976-2
3	18-0897	ELBOW GASKET (RESTRICTOR)	27-41813	Fits Manifold: 18-1952-1; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-2, & 18-1976-2
4	18-1985	MANIFOLD SPACER	93322A12	6" Spacer for Manifold: 18-1952-1. Use with mounting kit 18-8556. (Note: To mount elbows to spacer a separate mounting kit is required)
5	18-1908	MANIFOLD SPACER	933220	3" Spacer for Manifold: 18-1952-1. Use with mounting kit 18-8555 with 18-1976-2, or mounting kit 18-8554 with 18-1970-2.
6	18-0672	ELBOW GASKET (BLOCKED)	27-860231	Fits Manifold: 18-1952-1; Elbows: 18-1970-2, & 18-1976-2
7	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
8	18-2909	MANIFOLD GASKET	N/A	Gasket for Manifold: 18-1952-1. Included in 18-8533 mounting kit.
9	NSS	MOUNTING BOLT	N/A	Included in 18-8533 mounting kit.
10	18-1908K	MANIFOLD SPACER KIT	807476A6, 93320A5	3" Riser Kit for Manifold: 18-1952-1. Includes (2) spacers, restrictor, open, & blocked gasket. All necessary mounting hardware is also included.
11	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
12	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
13	18-1976-2	MANIFOLD ELBOW (4" hose • 7° down angle)	44354A3, 807914A1	Fits Manifold: 18-1952-1. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8554
14	NSS	MOUNTING BOLT	N/A	Included in 18-8505 mounting kit.
15	NSS	MOUNTING STUD	N/A	Included in 18-8529 mounting kit.
16	18-1970-2	MANIFOLD ELBOW (3" hose • 0° down angle)	98504A3	Fits Manifold: 18-1952-1. Use Elbow gaskets: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529, or if spacer is included use 18-8555
17	18-8556	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1985. Includes (1) 18-2849-1 & 18-0897
18	18-8554	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1908 with Riser 18-1970-2. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
19	18-8529	MOUNTING KIT	N/A	Use with Riser: 18-1970-2. Includes 18-0897 elbow gaskets
20	18-8555	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1908 with Riser 18-1976-2. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gasket.
21	18-8505	MOUNTING KIT	N/A	Use with Riser: 18-1976-2. Includes 18-0897 elbow gasket.
22	18-8533	MOUNTING KIT	N/A	Use with Manifold: 18-1952-1. Includes 18-2909 manifold gasket.

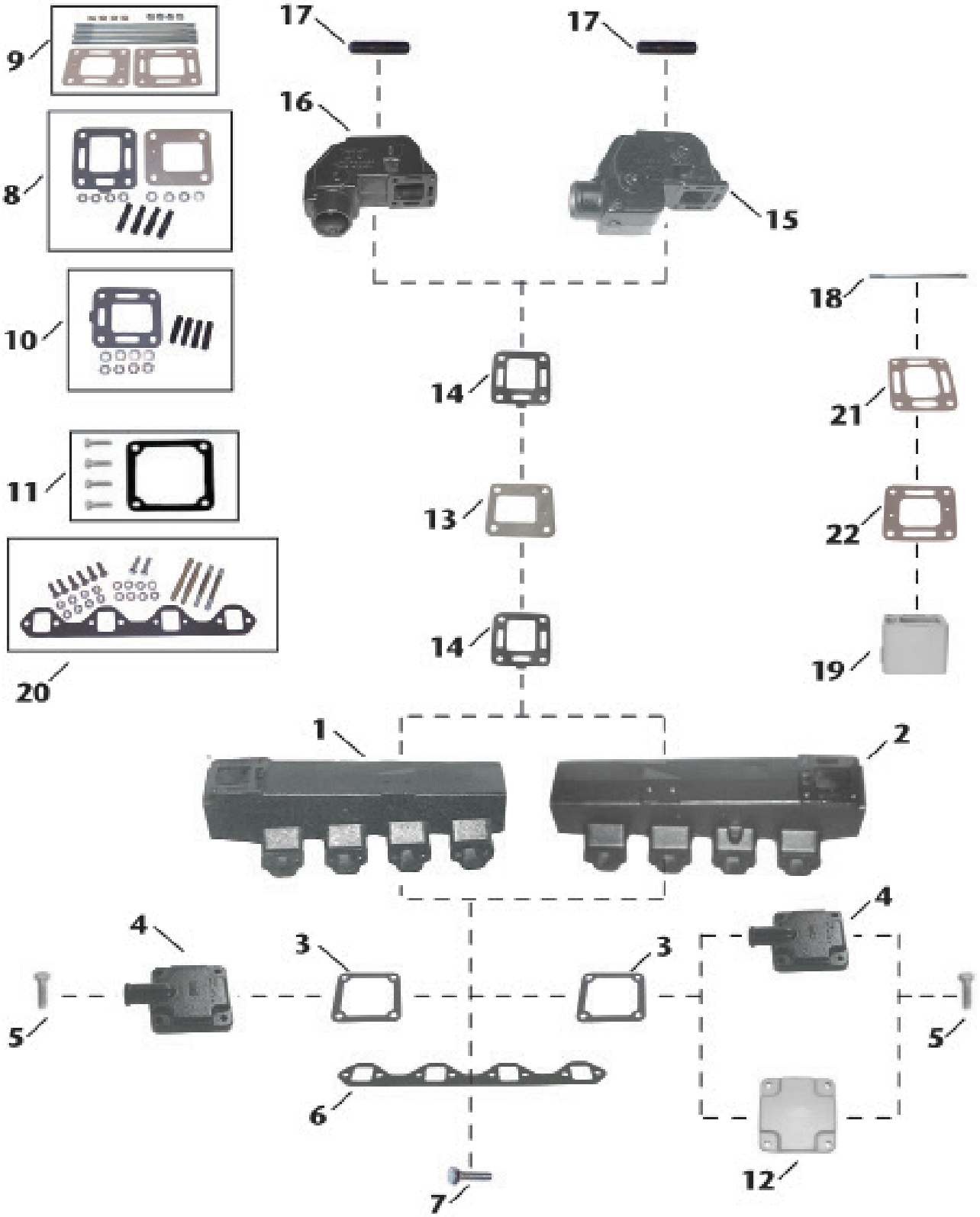
Sierra
Marine Engine and Drive Parts

Fits GM Small Block V8 305-350 cu. in.
Models 198, 228 & 898



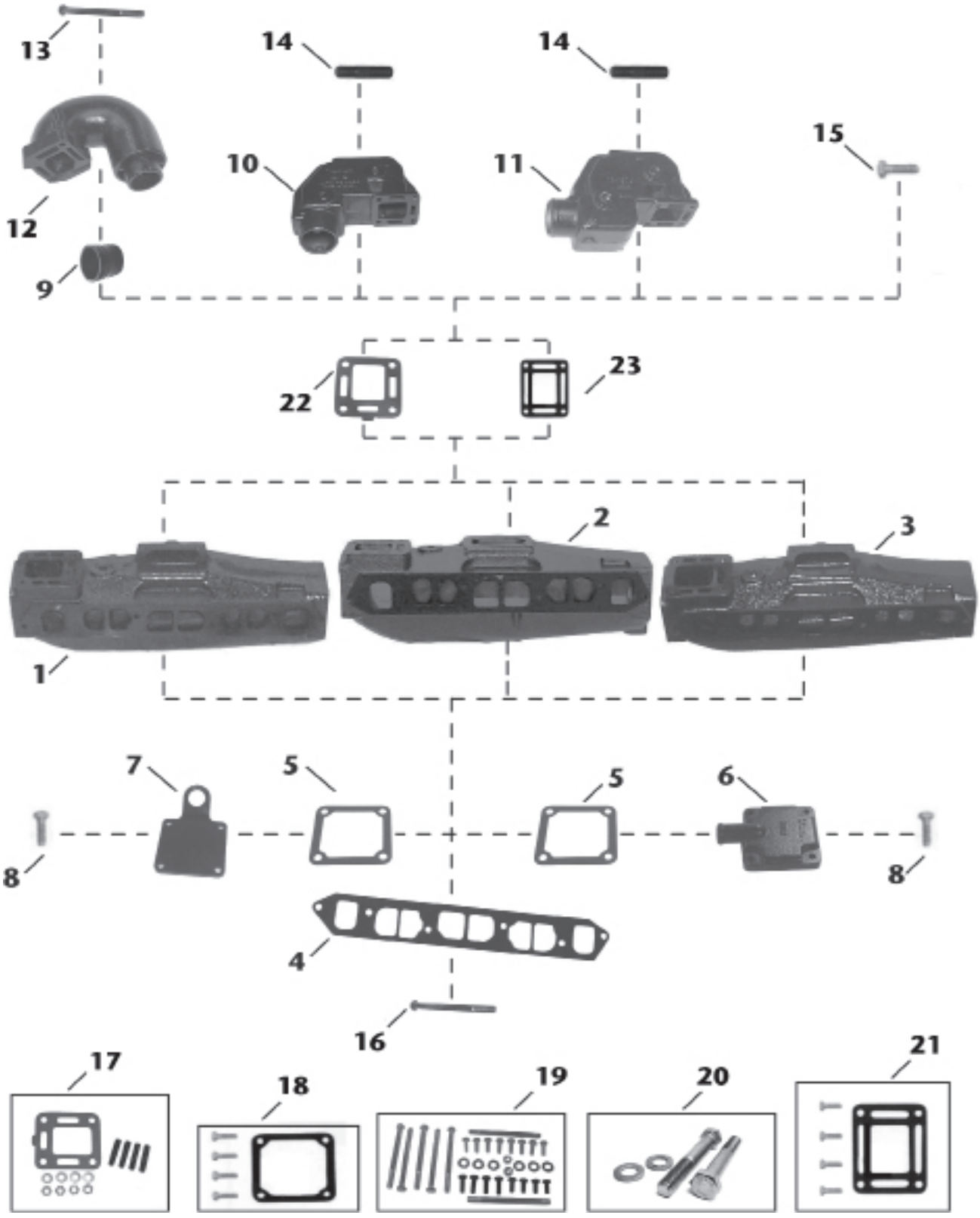
	Item No.	Description	OE No.	Application
1	18-1951-1	MANIFOLD (STARBOARD)	774235A2	GM Small Block (V8) 305-350 cu.in. Models 198, 228, & 898. (Starboard)
2	18-1978	MANIFOLD ELBOW	76771A3	Use with Manifolds: 18-1950-1, 18-1951-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
3	18-3233	MOUNTING STUD	16-49545	3/8-24, 3/8-16 X 1 3/4. Included in 18-4362 mounting kit.
4	NSS	MOUNTING STUD	N/A	Included in 18-8554 mounting kit.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8512 mounting kit.
6	18-2833	ELBOW GASKET	27-99777-2	Use with Elbows: 18-1971 & 18-1978. Included in 18-4362 mounting kit.
7	18-1971	MANIFOLD ELBOW	76351A2	Use with Manifolds: 18-1950-1, 18-1951-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
8	18-1906	MANIFOLD SPACER	61851	3" Spacer for Manifold: 18-1950-1, 18-1951-1. Use with mounting kit 18-8554 with 18-1971 or 18-1978 Elbows.
9	18-4008	BLOCK OFF PLATE	60207	Use with Manifolds 18-1950-1, 18-1951-1. Requires (2) 18-2833 elbow gaskets.
10	18-1950-1	MANIFOLD (PORT)	77234A2	GM Small Block (V8) 305-350 cu.in. Models 198, 228, & 898. (Port)
11	18-4009	END PLATE	60252A2	Use with (Port & Starboard) Manifolds: 18-1950-1 & 18-1951-1; Mounting Kit: 18-8512
12	18-2832-1	FRONT/END PLATE GASKET	27-48043-1	Fits Port & Starboard Caps of Manifolds: 18-1950-1, 18-1951-1. Use with Front Plate: 18-4009. Included in 18-8512 mounting kit.
13	NSS	END PLATE	54870	Fits Manifold: 18-1950-1, 18-1951-1; Mounting Kit: 18-8512.
14	18-2949	MANIFOLD GASKET	96306	Use with Manifold: 18-1951-1
15	NSS	MOUNTING BOLT	N/A	Included in 18-8520 mounting kit.
16	18-8520	MOUNTING KIT	N/A	Use with Manifolds: 18-1950-1, 18-1951-1. Includes 18-2949 manifold gasket.
17	18-8512	MOUNTING KIT	N/A	Use with Front/End Plates: 18-4009. Includes 18-2832-1 front end plate gasket.
18	18-8554	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1908 with Riser 18-1971 or 18-1978 Elbows. Included in 18-1908K. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
19	18-8514	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 gasket & 18-4008 block off plate.
20	18-4362	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 elbow gasket.
21	18-8548	HARDWARE KIT	N/A	Includes only hardware for 18-1950-1 & 18-1951-1 manifolds. Included in 18-8520 mounting kit.

Fits Ford Small Block V8 302-351 cu. in.
Models 215, 225, 233, 255 & 888



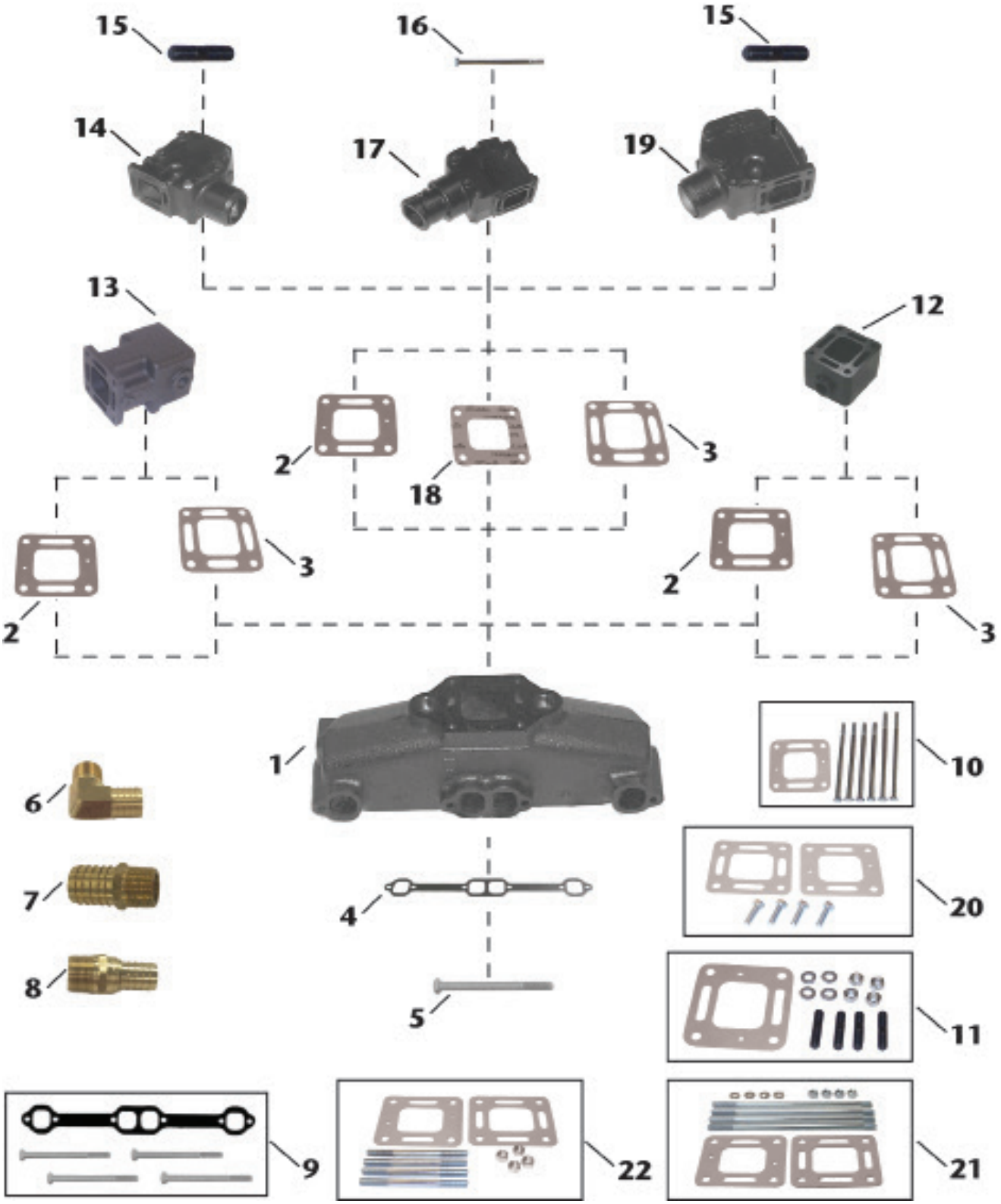
	Item No.	Description	OE No.	Application
1	18-1958-1	MANIFOLD (PORT)	65604A4	Ford Small Block (V8) 302-351 cu.in. Models 215, 225, 233, 255, & 888 (Port). Use with Manifold Gasket: 18-0183-1; Mounting Kit: 18-8509
2	18-1962-1	MANIFOLD (STARBOARD)	65603A4	Ford Small Block (V8) 302-351 cu.in. Models 215, 225, 233, 255, & 888 (Port). & 888 (Starboard). Use with Manifold Gasket: 18-0183-1; Mounting Kit: 18-8509.
3	18-2832-1	FRONT/END PLATE GASKET	27-48043-1	Fits Port & Starboard Caps of Manifolds: 18-1958-1, 18-1962-1. Use with Front Plate: 18-4009. Included in18-8512 mounting kit.
4	18-4009	FRONT PLATE	60252A2	Use with (Port & Starboard) Manifolds: 18-1958-1, 18-1962-1; Mounting Kit: 18-8512
5	NSS	MOUNTING BOLT	N/A	Included in 18-8512 mounting kit.
6	18-0183-1	MANIFOLD GASKET	27-73866	Use with Manifold: 18-1958-1, 18-1962-1. Included in 18-8509 mounting kit.
7	NSS	MOUNTING BOLT	N/A	Included in 18-8509 mounting kit.
8	18-8514	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 gasket & 18-4008 block off plate.
9	18-8554	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1906 with Riser 18-1971 or 18-1978. Includes (1) 18-2849-1 & 18-0897 elbow gaskets.
10	18-4362	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 elbow gasket.
11	18-8512	MOUNTING KIT	N/A	Use with Front/End Plates: 18-4009. Includes 18-2832-1 gasket.
12	NSS	END PLATE	54870	Fits Manifolds: 18-1958-1, 18-1962-1; Mounting Kit: 18-8512.
13	18-4008	BLOCK OFF PLATE	60207	Use with Manifolds 18-1958-1, 18-1962-1. Requires (2) 18-2833 elbow gaskets.
14	18-2833	ELBOW GASKET	27-99777-2	Use with Elbows: 18-1971 & 18-1978. Included in 18-4362 mounting kit.
15	18-1978	MANIFOLD ELBOW	76771A3	Use with Manifolds: 18-1958-1, 18-1962-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
16	18-1971	MANIFOLD ELBOW	76351A2	Use with Manifolds: 18-1958-1, 18-1962-1; Elbow Gasket 18-2833; Mounting Kit 18-4362.
17	18-3233	MOUNTING STUD	16-49545	3/8-24, 3/8-16 X 1 3/4. Included in 18-4362 mounting kit.
18	NSS	MOUNTING STUD	N/A	Included in 18-8554 mounting kit.
19	18-1906	MANIFOLD SPACER	61851	3" Spacer for Manifolds: 18-1950-1, 18-1951-1. Use with mounting kit 18-8554 with 18-1971 or 18-1978 Elbows.
20	18-8509	MOUNTING KIT	N/A	Use with Manifolds: 18-1958-1, 18-1962-1. Includes 18-0183-1 manifold gasket.
21	18-2849-1	ELBOW GASKET (OPEN)	27-818832	Fits Manifolds: 18-1958-1, 18-1962-1; Manifold Spacers: 18-1985. Included in 18-8554 mounting kit.
22	18-0897	ELBOW GASKET (RESTRICTOR)	27-41813	Fits Manifolds: 18-1958-1, 18-1962-1; Manifold Spacers: 18-1985. Included in 18-8554 mounting kit.

Fits GM 4 Cylinder 181 cu. in.
Models 120, 140, 2.5L & 3.0L



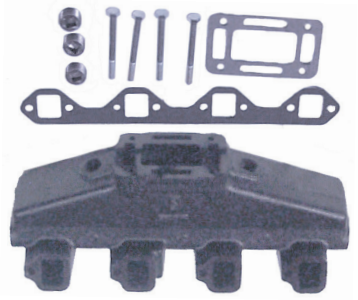
	Item No.	Description	OE No.	Application
1	18-1954-1	MANIFOLD	9582A5	Fits 2.5 & 3.0L 181 CID, Model 140 with Rochester carburetor w/ electrical choke (1983-89). Use with Manifold Gasket: 18-1204-1.
2	18-1955-1	MANIFOLD	96705A1	Fits 3.0L 181 CID, Model 140 with Rochester carburetor w/ mechanical choke (1968-82). Use with Manifold Gasket: 18-1204-1. Mounting Hardware: 18-8549.
3	18-1956-3	MANIFOLD	99798A18	Fits 3.0L 181 CID, Model 140 & 3.0 with Mercarb carburetor w/ electrical choke (1983-95). Use with Manifold Gasket: 18-1204-1.
4	18-1204-1	MANIFOLD GASKET	27-96429	Fits Manifolds: 18-1954-1, 18-1955-1, 18-1956-3
5	18-2832-1	FRONT/ END CAP GASKET	27-48043-1	Fits Port & Starboard Caps of Manifolds: 18-1954-1, 18-1955-1, 18-1956-3.
6	18-4009	FRONT PLATE	60252A2	Fits Manifolds: 18-1954-1, 18-1955-1, 18-1956-3
7	18-5021	END PLATE	805629	Fits Manifolds: 18-1954-1, 18-1955-1, 18-1956-3
8	NSS	MOUNTING BOLT	N/A	Included in 18-8512 mounting kit.
9	18-2748	EXHAUST BOOT	32-44348T	4" Inside Diameter. Use with 18-1975-1 elbow.
10	18-1971	MANIFOLD ELBOW	76351A2	Use with Manifolds: 18-1954-1, 18-1955-1, 18-1956-3; Elbow Gasket 18-2833; Mounting Kit 18-4362
11	18-1978	MANIFOLD ELBOW	76771A3	Use with Manifolds: 18-1954-1, 18-1955-1, 18-1956-3; Elbow Gasket 18-2833; Mounting Kit 18-4362
12	18-1975-1	MANIFOLD RISER	12076A2	Use with Manifolds: 18-1954-1, 18-1955-1, 18-1956-3; Elbow Gasket 18-2819-1; Mounting Hardware 18-8551: Exhaust Boot 18-2748.
13	NSS	MOUNTING BOLT	N/A	Included in 18-8551 mounting hardware.
14	18-3233	MOUNTING STUD	N/A	3/8-24, 3/8-16 X 1 3/4. Included in 18-4362 mounting kit.
15	NSS	MOUNTING BOLT	N/A	Included in 18-8508 mounting kit.
16	NSS	MOUNTING BOLT	N/A	Included in 18-8549 mounting kit.
17	18-4362	MOUNTING KIT	N/A	Use with Elbows: 18-1971 & 18-1978. Includes 18-2833 elbow gasket
18	18-8512	MOUNTING KIT	N/A	Use with Front Plate: 18-4009 & End Plate (NSS). Includes 18-2832-1 front/end cap gasket.
19	18-8549	HARDWARE KIT	N/A	Includes only hardware for 18-1955-1 manifold.
20	18-8551	HARDWARE KIT	N/A	Includes only hardware for 18-1975-1 elbow.
21	18-8508	MOUNTING KIT	N/A	Use with Elbow 18-1973. Includes 18-2819-1 elbow gasket.
22	18-2833	ELBOW GASKET	27-99777-2	Use with Elbows: 18-1971 & 18-1978. Included in 18-4362 mounting kit
23	18-2819-1	ELBOW GASKET	27-39915	Use with Elbow: 18-1973. Included in 18-8508 mounting kit.

Fits GM Small Block V8 305 & 350 cu. in.
Models 200, 228, 230, 260 & 898

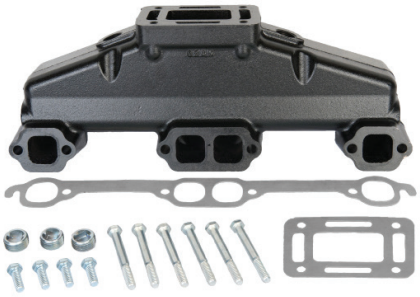


	Item No.	Description	OE No.	Application
1	18-1953-2	MANIFOLD	87114A19	GM Small Block (V8) 305-350 cu.in. Models 200, 228, 230, 260, & 898
2	18-0897	ELBOW GASKET (RESTRICTOR)	27-41813	Fits Manifold: 18-1953-2; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-2, 18-1976-2, 18-1974-1
3	18-2849-1	ELBOW GASKET (OPEN)	27-818832	Fits Manifold: 18-1953-2; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-2, 18-1976-2, 18-1974-1
4	18-2949	MANIFOLD GASKET	96306	Use with Manifold: 18-1953-2. Included in 18-8520 mounting kit.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8520 mounting kit
6	18-8216	HOSE FITTING	22-36305	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
8	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
9	18-8520	MOUNTING KIT	N/A	Use with Manifold: 18-1953-2. Includes 18-2949 manifold gasket.
10	18-8505	MOUNTING KIT	N/A	Use with Riser: 18-1976-2. Includes 18-0897 elbow gasket.
11	18-8529	MOUNTING KIT	N/A	Use with Risers: 18-1970-2, 18-1974-1. Includes 18-0897 elbow gaskets
12	18-1908	MANIFOLD SPACER	933220A12	3" Spacer for Manifold: 18-1953-2. Use with mounting kit 18-8554 with 18-1970-2, or mounting kit 18-8555 with 18-1976-2.
13	18-1985	MANIFOLD SPACER	93322	6" Spacer for Manifold: 18-1953-2. Use with mounting kit 18-8556. (Note to mount elbows to spacer a separate mounting kit is required)
14	18-1974-1	MANIFOLD ELBOW (3" hose • 0° down angle)	98502A2	Fits Manifold: 18-1953-2. Use Elbow gasket: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529. (Do not use with spacer)
15	NSS	MOUNTING STUD	N/A	Included in 18-8529 mounting kit.
16	NSS	MOUNTING BOLT	N/A	Included in 18-8505 mounting kit.
17	18-1976-2	MANIFOLD ELBOW (4" hose • 7° down angle)	44354A3, 807914A1	Fits Manifold: 18-1953-2. Use Elbow gasket: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8505, or if spacer is included use 18-8555.
18	18-0672	ELBOW GASKET (CLOSED)	27-860231	Fits Manifold: 18-1953-2; Manifold Spacers: 18-1985, & 18-1908; Elbows: 18-1970-2, 18-1976-2, 18-1974-1
19	18-1970-2	MANIFOLD ELBOW (3" hose • 15° down angle)	98504A3	Fits Manifold: 18-1953-2. Use Elbow gasket: 18-2849-1, 18-0897, or 18-0672; Use mounting kit: 18-8529, or if spacer is included use 18-8554.
20	18-8556	MOUNTING KIT	N/A	Use with Manifold Spacer: 18-1985. Includes 18-0897 & 18-2849-1. (Note: To mount elbows to spacer a separate mounting kit is required)
21	18-8555	MOUNTING KIT	N/A	Use with Riser Kit 18-1908K: Spacer 18-1908: Riser 18-1976-2: Manifold: 18-1953-1
22	18-8554	MOUNTING KIT	N/A	Use with Riser Kit 18-1908K: Spacer 18-1908: Riser 18-1970-2: Manifold: 18-1952-1

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED & LEAK TESTED

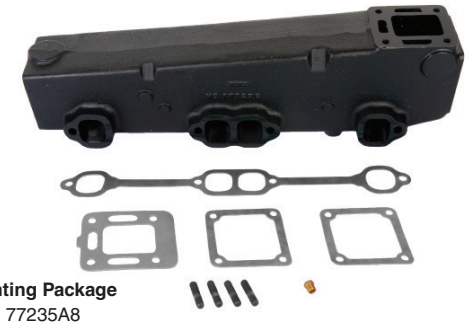


18-1998-1
MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
Fits: Ford 302 and 351 CID engines
Comes with 18-4363 Mounting Package
Use with: Exhaust Manifold Gasket Set: 18-0603
***For Exploded View - See Pages 640-641**

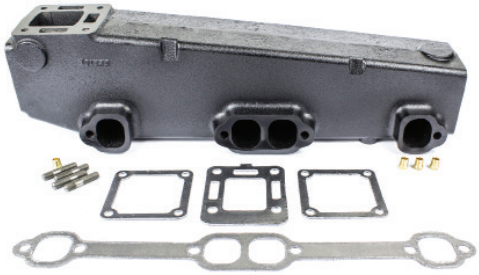


18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83 Universal Center Riser Manifold
Fits: GM 283, 305, 307 and 350 CID engines
Use with: Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 638-639**

18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits: 454 cu. in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
Riser: 18-1939, 18-1999
***For Exploded View - See Pages 636-637**

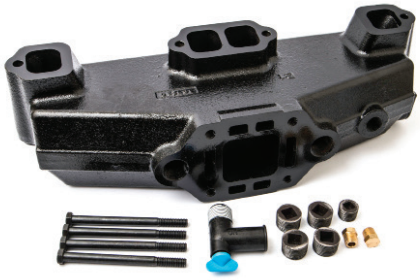


18-1951-1*
MANIFOLD
Supplied with Mounting Package
Replaces: 77235A2, 77235A8
Barr MC-1-77235
STARBOARD SIDE
Fits: Most Mercruiser (GM) small blocks with end riser
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8548



18-1950-1*
MANIFOLD
Supplied with Mounting Package
Replaces: 77234A2, 77234A7
Barr MC-1-77234
PORT SIDE
Fits: Most Mercruiser (GM) small blocks with end riser
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8548

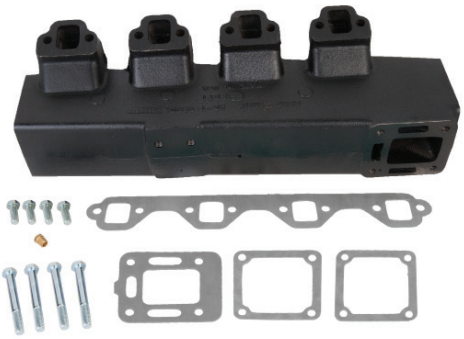
18-1952-1*
MANIFOLD
Port & Starboard
Replaces: Mercruiser 99746A8, A17
Marine Power 611447, Barr MC-1-99746
Fits: Most 4.3L (262 CID) V-6 application
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8533



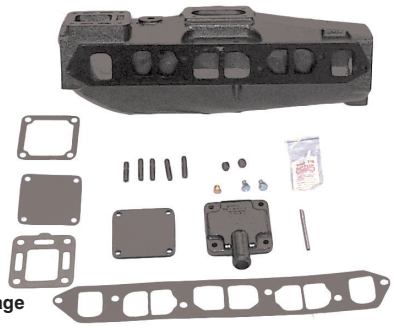
18-1953-2
MANIFOLD
Port & Starboard
Supplied with Mounting Package
Replaces: Mercruiser 87114A19, 86024A10, 860246A15, 860246A3, 860246A7, 860246A9, 860336A2, 860337A2, 87114A19, 87114A30
Marine Power 0994-100, Barr MC-1-87114
Will fit either side - Fits most Mercruiser(GM) small blocks with center riser.
Supplied with gaskets
Use with:
Mounting Kit: 18-8520

18-1954-1*
MANIFOLD
Supplied with Mounting Package
Replaces: Mercruiser 95862A5
Marine Power 0993-000, Barr MC 1 95862
Fits: Most late Model 2.5L 153 CID & 3.0L 181 CID withRochester Carb
5 BOLT PATTERN (1983-89)
Use with:
Exhaust Manifold Gasket: 18-1204-1
End Plate: 18-4009

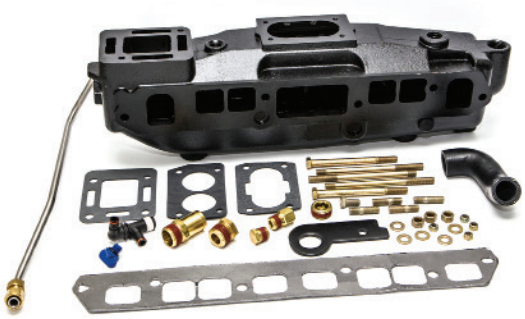
* SEE APPLICATION CHART ON PAGES 783-789 FOR SPECIFIC MODELS



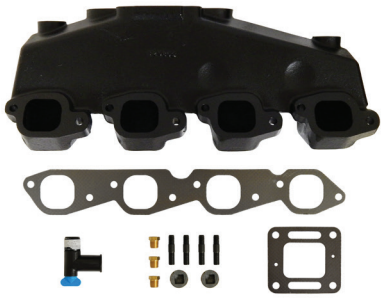
18-1958-1*
MANIFOLD
Replaces: 65604A4, A12, 54100A1, 54100A5
Barr MC-1-65604 **PORT SIDE ONLY**
Fits: Most Mercruiser (Ford) V-8 small blocks
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8509



18-1955-1*
MANIFOLD
New Style
Supplied with Mounting Package
Replaces: 96705A1, 52390A1
Barr MC 1 96705
Fits: Most early Model 3.0L 181 CID with Rochester Carb. 5 bolt pattern and 2.5L, 153CID (1968-82)
Use with:
Exhaust Manifold Gasket: 18-1203
End Plate: 18-4009

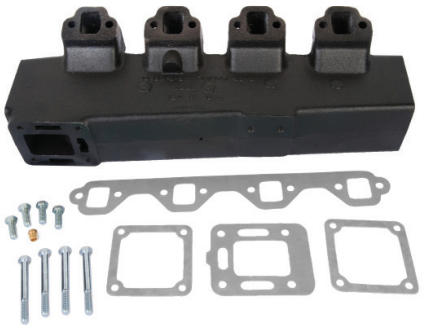


18-1956-3
MANIFOLD
Supplied with Mounting Package
Replaces: Mercruiser 860235A04, 99798A3, 99798A9, 99798A16, 99798A18, 806867A8
Marine Power 600333
Barr MC 1 99798
Fits: 2.5 & 3.0L (1983-89)



18-1957-2*
MANIFOLD
Port & Starboard
Replaces: Mercruiser 89011A8, 807078A6, 807078T10, 80707809, 807078A4, 807078A2
Marine Power 0991-1000, Barr MC-1-89011
WILL FIT EITHER SIDE
Fits: Most Mercruiser (GM) V-8 big blocks with center riser
Use with:
Exhaust Manifold Gasket: 18-0418
Mounting Kit: 18-8532

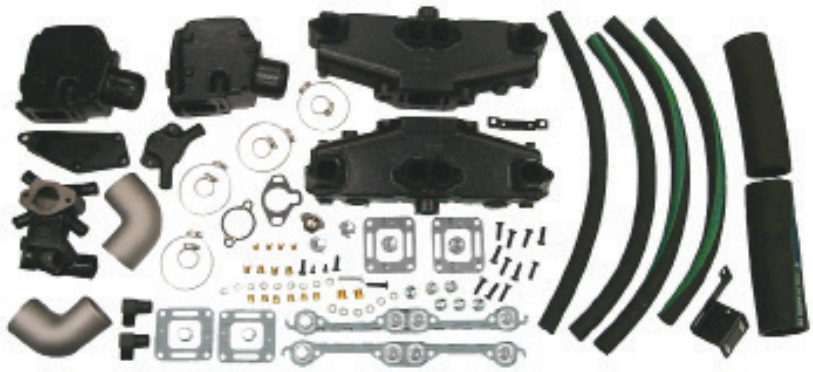
18-1960-1*
MANIFOLD
Replaces: 58759A10, A14, 58759A13, 58759A1, 52969A1, 52073A1
Barr MC 1 58759
Fits: Most Mercruiser (GM) Inline 6 Cyl. Engines
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8531



18-1962-1*
MANIFOLD
Starboard
Replaces: 65603A4, 65603A12, 54099A5, 54099A1
Barr MC-1-65603
Fits: Most Mercruiser Engines (Ford) V-8 Small blocks
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8509

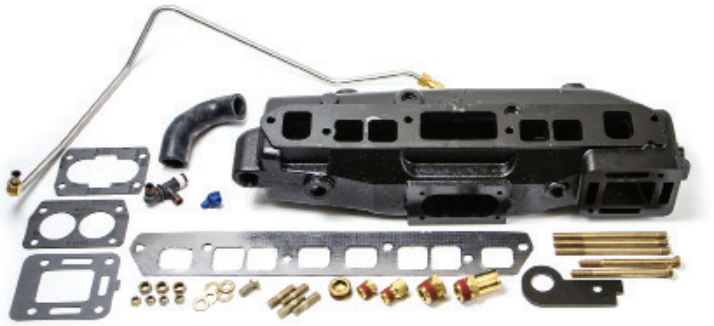
18-1987-1
MANIFOLD
CONVERSION KIT
Not for use on engines with high mounted power steering pumps.

KIT INCLUDES:
2 Center rise manifolds
2 Exhaust elbows
1 Thermostat housing
1 Thermostat cover
1 Thermostat
All hoses, hardware, gaskets plus complete instructions to do the job right!



This Manifold Kit is designed to convert all Mercruiser Stern Drive Engines with GM 305 & 350 CID Blocks that have Log Style Exhaust Manifolds and Raw Water Cooling to the Newer More Efficient Center Rise Manifolds

* SEE APPLICATION CHART ON PAGES 783-789 FOR SPECIFIC MODELS



18-1966-1
MANIFOLD
Replaces: 806867A2, 806867A3, 806867A8, 806867A9, 806867A12, 816329A3, 860235A03, 99798A18
Fits: 3.0L/LX (1990 & Newer); Marine Power Engine Model E181S

18-1843
EXHAUST MANIFOLD (DRY JOINT)
Replaces: 865735A02, 865049T01, 864308T01
Fits: 305, 350, 377, 5.0L, 5.7L, 6.2L(2002 and Newer)
Use with:
Manifold Gasket: 18-2949
Elbow Gaskets: 18-0720, 18-0721 or 18-0722
Elbow: 18-1845

18-1842
V6 DRY JOINT EXHAUST MANIFOLD
Replaces: 864612T01
Fits: 4.3L Alpha/Bravo (2002 and Newer without Engine Catalyst)
Use with:
Dry Joint Elbow Gaskets: 18-0720, 18-0721 or 18-0722

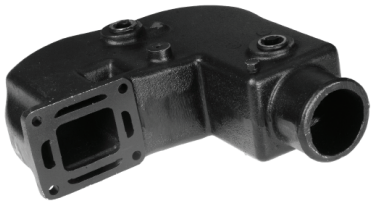
18-1999
ELBOW
Replaces: Barr 20-0082
Fits: 3" I.D. exhaust hose.
Comes with 18-4364 open Mounting Package
Use with:
Manifold: 18-1997-1 or 18-1998-1 or 18-1898
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

18-1970-2*
ELBOW
Replaces: Mercruiser 98504A3, 98503A2, 95755A2
Marine Power 0992-115, Barr MC-20-98504
Fits: V-6 & V-8 applications, 15° (3" O.D. Riser) Comes with 18-0897 & brass plugs
Use with:
Manifold: 18-1952-1, 18-1953-2, 18-1957-2
Elbow Gasket: 18-0897 restrictor, 18-2849-1 open, 18-0672 blocked
Mounting Kit: 18-8529

18-1971*
ELBOW
Replaces: Mercruiser 76351A2, 76351A1, 76351A04, 60426A1, 49964A1, 49964A2
Marine Power 0993-001
Fits: Most early model Mercruiser 140 HP (4 cyl) applications
Replaces: Barr MC20-60426P
Use with:
Manifold: 18-1960-1, 18-1958-1, 18-1950-1
Elbow Gasket: 18-2833
Mounting Kit: 18-4362

18-1992-1
EXHAUST ADAPTER
Replaces: Barr 200087P
For: 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°

18-1972*
ELBOW
Replaces: 76325A2, 12076A2
Barr MC-20-76325
Fits: Most late Model 120, 140 HP Mercruiser applications
Use with:
Manifold: 18-1955-1, 18-1954-1, 18-1956-3, 18-1901
Elbow Gasket: 18-2833
Mounting Kit: 18-8552

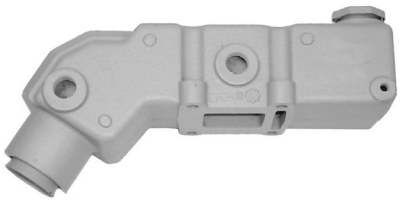


18-1973*
ELBOW
Replaces: 39920, 39920A1, 55538A2
Barr MC-20-55538
Fits: Most early Model 120 HP Mercruiser applications

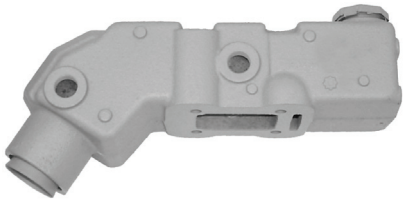
18-1991
ELBOW ADAPTER
Replaces: Barr 200089P
For: Use with 3" I.D. Exhaust Hose
Use with:
Manifold Riser: 18-1999
30°

18-1978
ELBOW
Replaces: 76771A3, A2, 60427A2, 53779A2, 53779A1
Barr MC-20-76771
V-8 Inboard Applications Only
Use with:
Manifold: 18-1950-1, 18-1951-1, 18-1958-1, 18-1962-1
Elbow Gasket: 18-2833
Mounting Kit: 18-4362

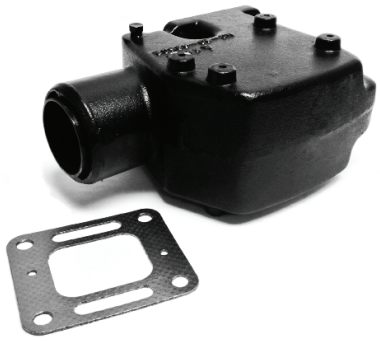
* SEE APPLICATION CHART ON PAGES 783-789 FOR SPECIFIC MODELS



18-1905
ELBOW
Replaces: 90880
Mercruiser 4 Cylinder 224cu. in. 3.7L (Models: 165, 170, 180, 190).
Use with:
Manifold: Mercruiser 99908
Exhaust Elbow Mounting Gasket: 18-0113-1
Mounting Kit: 18-8500



18-1937
ELBOW
Replaces: 98562A6
Mercruiser 4 Cylinder 224cu. in. 3.7L (Models: 165, 170, 180, 190).
Use with:
Exhaust Elbow Mounting Gasket: 18-0881-1
Mounting Kit: 18-8530

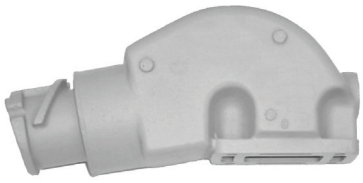


18-1974-1*
ELBOW
Replaces: 98502A2, Barr MC-20-98502
Fits: V-6 & V-8 applications 0° (3" O.D. Riser)
Comes with 18-0897 gasket & brass plugs

18-1976-2*
ELBOW
Replaces: Mercruiser 44354A3, 44354A9, 44354A10, 44354A13, 807914A1, 807988A2, 807988A03
Marine Power 0992-400, Barr MC-20-44354
Fits: Most Mercruiser V-6 & V-8 applications 7° (4" O.D. Riser) Comes with 18-0897, 18-4263 & 18-4258
Use with:
Manifold: 18-1952-1, 18-1953-2, 18-1957-2
Riser Gasket: 18-0897 restrictor, 18-2849-1 open, 18-0672 blocked
Mounting Kit: 18-8505

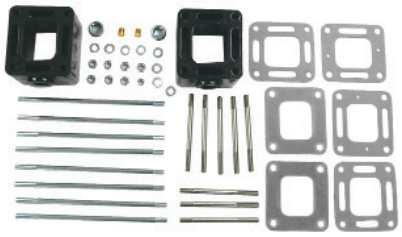
18-1845
EXHAUST ELBOW (DRY JOINT)
Replaces: 864591T02
Fits: 2004 & Up V6 & V8(305, 350, 377) SN 0W310000 & Up, 2002 & Up V8(350 & 377) SN 0M317000 & Up
Use with:
Manifolds: 18-1843, 18-1842
Dry Joint Elbow Gaskets: 18-0720, 18-0721 or 18-0722

18-1907
RISER
Replaces: Barr 20-0102, Indmar 53-2009 and 53-2018
Barr, Indmar Ford Small Block V8 302-351cu. in • Use with 3" hose.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked



18-1939
RISER
Replaces: Barr 20-0100, Marine Power 0992-593
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu. in. GM Small Block V8 305-350cu. in., GM Big Block V8 454cu in. • Use with 3 1/2" hose.
Use with:
Manifold: 18-1997-1, 18-1998-1, 18-1898
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

18-1975-1*
RISER
Replaces: Mercruiser 12076A1, 12076A2, 95864A2
Marine Power 6000-33A
Fits: late Model Mercruiser 4 cyl. Engines
Use with:
Manifold: 18-1955-1, 18-1954-1, 18-1956-3, 18-1901
Riser Gasket: 18-2833
Mounting Kit: 18-8551
Bellow: 18-2748

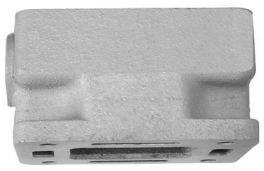


18-1908K
MANIFOLD RISER SPACER KIT
Replaces: 807476A6, 93320A2, 93320A3, 93320A5, 93320A6, 93320A13
Alpha/Bravo/Gen+/GenIV GM Small Block V-8 305, 350, 4.3L, 454, 5.0, 5.7L, 502, 7.4L, 8.2L, (3" Riser Kit)
Complete with Mounting Hardware. Center Rise 3"
PACKAGED AS SET
Use with:
Manifold: 18-1952-1, 18-1953-2, 18-1957-2
3"

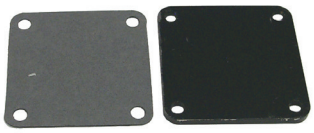
18-1906
MANIFOLD SPACER
Replaces: 61851A1
3" Spacer for 18-1950, 18-1951, 18-1958-1 & 18-1962-1 manifolds

18-1908
MANIFOLD RISER SPACER - 3"
Replaces: 93320
Mercruiser GM V6 229 and 262cu.in. (Models: 185 and 205),GM Small Block V8 305-350cu.in. (Models: 200, 228, 230, 260 and 898),
GM Big Block V8 454cu.in. (Models: 330, 340 and 7.4L)
Used with:
Manifolds: 18-1952-1, 18-1953-2, 18-1957-2

18-1985
MANIFOLD SPACER - 6"
Replaces: Mercruiser 93322
Marine Power 612011
Barr MC-20-93322A3
For: 229 and 262 V6, 305-350 Small Block V8, 454 Big Block V8
Used with:
Manifold: 18-1952-1, 18-1957-2, 18-1953-2

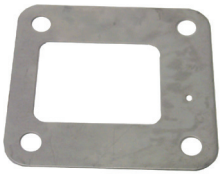


18-1949
MANIFOLD SPACER
Barr CM 20-0097
3" Spacer for Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Manifold: 18-1998-1, 18-1997-1 and 18-1898

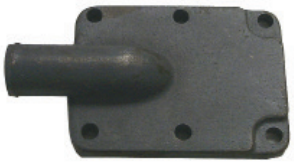


18-1990
MANIFOLD BLOCK OFF PLATE
Replaces: 48045, 54870, 73813, 73813A1, 73813F1
Barr 1-73813

18-5021
END PLATE
Replaces: 805629
Use with:
Manifold: 18-1954-1, 18-1955-1, 18-1956-3



18-4008
BLOCK-OFF PLATE
Replaces: 60207
Barr MC-20-60207
Use with:
Riser: 18-1971, 18-1978

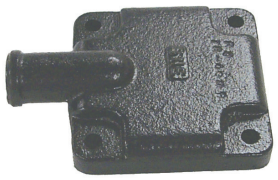


18-1995
MANIFOLD END PLATE
Replaces: 47638, 47638A1
GM 4 cyl. 153 cu. in
For: Model 110/120 where carb. linkage mounts to the rear of the engine

PIPE PLUGS

Part #	Replaces	Thread Size	Description
18-4257	—	1/4"	Blacksteel Plug
18-4263	22-32802, 22-328022, 22-328021, 22-841908, 22-30139, F700633, FI5810151,	1/8" - 27 NPT	Pipe Plug
18-4264	22-32803, 22-87543, FI5880010	3/8" - 18 NPT	Pipe Plug
18-4265	22-428611, 22-42861, 22-861187	3/4" - 14 NPT	Pipe Plug (Brass hexdrive)
18-8111 ①	22-36392	1/4" - 18 NPT	Pipe Plug
18-4258	22-33198A1, 22-41622	3/4" - 14 NPT	Pipe Plug (Stainless steel w/ square drive)

66507 Pipe Sealant with Teflon® is recommended for use on plug threads.

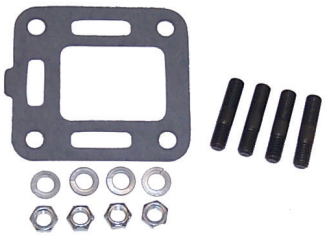


18-4009
MANIFOLD END PLATE
Replaces: 52999, 60252, 60252A2
Barr 160252
Use with:
Manifold:18-1960-1, 18-1958-1, 18-1950-1, 18-1951-1
End Plate Gasket: 18-2832-1
Mounting Kit: 18-8512

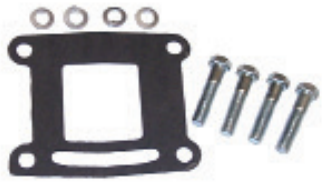
RISER BOLTS

Part #	Replaces	Thread Size	Description
18-8410	10-43749	3/8"-16 x 5 3/4"	Use w/o remote oil filter
18-8411	10-44387	1/8" - 16 x 6 3/4"	Use with remote oil filter

18-4363
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1

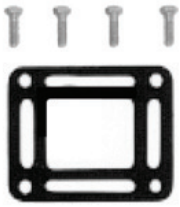


18-4362
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr MC20-60426P
Use with:
Elbow: 18-1971

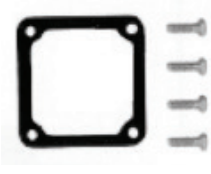


18-8500
EXHAUST ELBOW MOUNTING KIT
Mercruiser 4 Cylinder 224cu.in. 3.7L (Models: 165, 170, 180, 190)
Used with:
Elbow/Reservoir: 18-1905

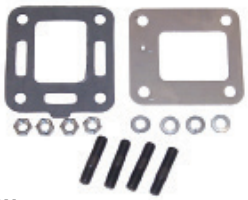
18-8505
EXHAUST ELBOW MOUNTING KIT
Mercruiser GM V6 229 and 262cu.in. (Models 185 and 205), GM Small Block V8 305-350cu. in. (Models: 200, 228, 230, 260, 898), GM Big Block V8 454cu.in. (Models: 330, 340 and 7.4L)
Used with:
Riser: 18-1976-2



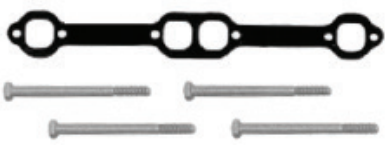
18-8508
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM 4 Cylinder 153cu.in. (Early models 110/120), GM Inline Cylinder 250cu.in.(Model: 160)
Used with:
Riser: 18-1973



18-8512
EXHAUST ELBOW MOUNTING KIT
Mercruiser GM 4 Cylinder 181cu.in. (Models: 120,140, 2.5L,3.0L), GM Inline 6 Cylinder 250-292cu.in. (Models: 165 and 200), Ford Small Block V8 302-351cu.in. (Models: 215,225,233, 255,888), GM Small Block V8 305, 350cu.in.(Models: 198,228,898)
Used with:
Front Plate: 18-4009

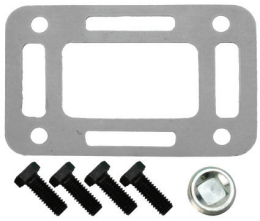


18-8514
EXHAUST ELBOW MOUNTING KIT
Mercruiser Ford Small Block V8 302-351cu.in. (Models: 215, 225, 233, 255, 888), GM Small Block V8 305-351cu.in. (Models: 198,228,898)
Used with:
Riser: 18-1971 & 18-1978
(Not for Fresh Water/Closed Cooling Systems)

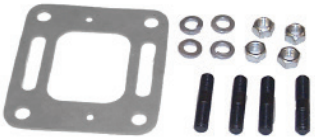


18-8520
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM Small Block V8 305-350cu.in. (Models: 198, 200, 228, 230, 260, 898)
Used with:
Manifold: 18-1950-1,18-1951-1, 18-1953-2

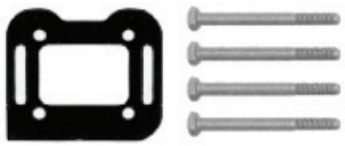
① This product is priced per piece. To order priced per package, please add -9 to the part number



18-4364 (Open)
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939



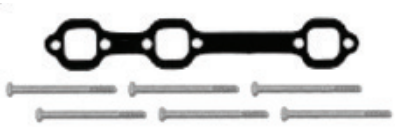
18-8529
EXHAUST ELBOW MOUNTING KIT
Mercruiser GM V6 229 and 262cu.in. (Models 185 and 205), GM Small Block V8 305-350cu.in. (Models: 200, 228, 230, 260, 898), GM Big Block V8 454cu.in.(Models: 330, 340 and 7.4L)
Used with:
Riser: 18-1970-2



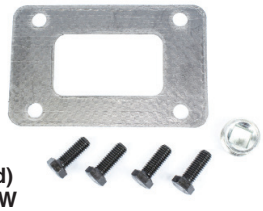
18-8530
EXHAUST ELBOW MOUNTING KIT
Mercruiser 4 Cylinder 224cu.in. 3.7L (Models: 165, 170, 180, 190)
Used with:
Elbow/Reservoir: 18-1937

18-8531
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM Inline 6 Cylinder 250cu.in. (Models: 165 and 200)
Used with :
Manifold: 18-1960-1

18-8532
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM Big Block V8 454cu.in. (Models: 330, 340 and 7.4L)
Used with:
Manifold: 18-1957-2



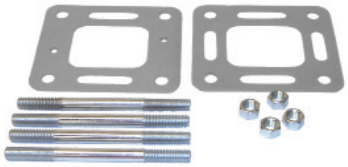
18-8533
EXHAUST MANIFOLD MOUNTING KIT
Mercruiser GM V6 229 and 262cu.in. (Models 185 and 205)
Used with:
Manifold: 18-1952-1



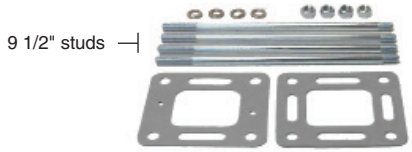
18-8535 (Blocked)
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu. in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907

18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1

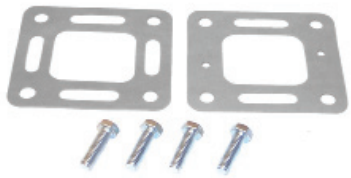
18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



18-8554
EXHAUST ELBOW MOUNTING KIT
For: 229 and 262 ci V6, 305 and 350 SB V8, 454 Big Block V8.
Used with:
Riser Kit: 18-1908K and 18-1908 Spacer
Riser: 18-1970-2
Manifold: 18-1952-1, 18-1953-2 & 18-1957-2



18-8555
EXHAUST ELBOW MOUNTING KIT
For: 229 and 262 ci V6, 305 and 350 SB V8, 454 Big Block V8.
Used with:
Riser Kit: 18-1908K and 18-1908 Spacer
Riser: 18-1976-2
Manifolds: 18-1952-1, 18-1953-2 & 18-1957-2

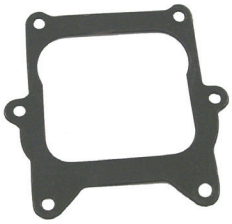


18-8556
EXHAUST ELBOW MOUNTING KIT
For: 229 and 262 ci V6, 305 and 350 SB V8, 454 Big Block V8. Used to mount Spacer 18-1985 to 18-1953-2, 18-1957-2 and 18-1952-1 Manifolds

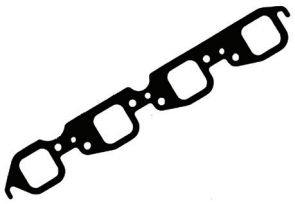
HARDWARE KITS

Part No.	Fits
18-8548	18-1950-1 & 18-1951-1 Manifold
18-8549	18-1950-1 Manifold
18-8551	18-1975-1 Exhaust Elbow

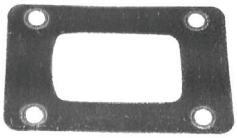
18-0183-1
EXHAUST MANIFOLD GASKET
Replaces: Mercruiser 27-73866, 27-54566 Volvo 3853742, 3852455, OMC 908717
Used with:
Manifold: 18-1962-1, 18-1938, 18-1998-1, 18-1996, 18-1979



18-0353
CARB MOUNTING GASKET
Replaces: 27-58764
Used with:
Manifold: 18-1960-1



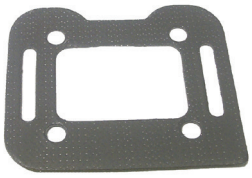
18-0418
EXHAUST MANIFOLD GASKET
Replaces: 27-46820
Use with :
Manifolds: 18-1957-2, 18-1982, 18-1929, 18-1933, 18-1898



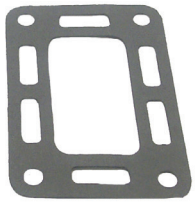
18-0476-1
RISER BLOCK OFF GASKET
Barr, Indmar & Marine Power
Ford Small Block V8 302-351cu.in.
Used with:
Risers: 18-1939, 18-1999, 18-1907

PKG. OF 2

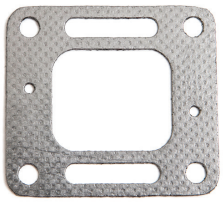
18-0672
18-0672-9①
EXHAUST ELBOW GASKET
Replaces: 27-860231,8637251, 27-41811, 27-863725
Used with:
Riser: 18-1970-2, 18-1976-2



18-0881-1
EXHAUST ELBOW GASKET
Replaces: 27-18272, 27-97863
Included in 18-8530 mounting kit
Used with:
Elbow: 18-1937



18-0885-1
18-0885-9①
EXHAUST ELBOW GASKET
Replaces: 27-48042

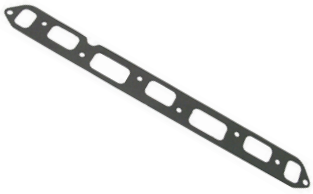


18-0897 (Restrictor)
EXHAUST ELBOW GASKET
Replaces: 27-41813, 27-860233, 27-863724
Used with:
Riser: 18-1976-2, 18-1970-2

18-1204-1
18-1204-1-9①
EXHAUST MANIFOLD GASKET
Replaces: 27-96429

PKG. OF 2

18-2819-1
18-2819-9①
EXHAUST ELBOW GASKET
Replaces: 27-39915

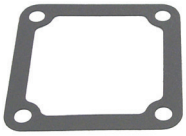


18-2830-1
EXHAUST MANIFOLD GASKET
6 cyl.
Replaces: 27-46401

PKG. OF 2

18-1210-1
END CAP GASKET
Replaces: 27-39923

PKG. OF 2

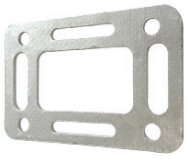


18-2832-1
18-2832-1-9①
MANIFOLD END CAP GASKET
Replaces: 27-480431
Use with:
Manifolds: 18-1951-1, 18-1950-1, 18-1954-1, 18-1958-1, 18-1955-1, 18-1956-3, 18-1960-1, 18-1962-1
End Plate: 18-4009

18-2833
18-2833-9①
EXHAUST ELBOW GASKET
Replaces: 27-997772

PKG. OF 2

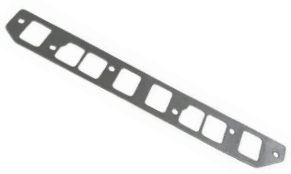
18-2849-1 (Open)
18-2849-9-1①
EXHAUST ELBOW GASKET
Replaces: 27-87105-1, 27-818832, 27-863726
Use with:
Elbow: 18-1976-2, 18-1970-2



18-2854-1 (Open)
18-2854-9①
EXHAUST ELBOW GASKET
Replaces: Barr 01-0107
Use with :
Riser: 18-1999, 18-1939, 18-1907

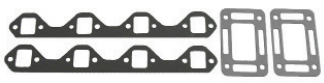
18-2896-1
EXHAUST MANIFOLD GASKET
Replaces: 27-52546, 27-32816
GM 4 cyl. 153 cu. in. For model 110/120 where carb. linkage mounts to the rear of the engine

18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
For: GM V-6
Used with:
Manifold: 18-1952-1

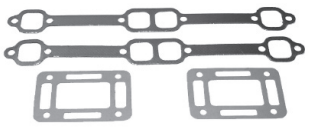


18-2912-1
EXHAUST MANIFOLD GASKET
Replaces: 27-53354

18-2949
18-2949-9②
EXHAUST MANIFOLD GASKET
Replaces: Mercruiser 27-33395 Barr CHV-47-000
GM 5.0L & 5.7L
Use with:
Manifold: 18-1997-1, 18-1950-1, 18-1951-1



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
For use with **18-1998-1**



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
For use with **18-1997-1**

① Priced per Package

18-0720
DRY JOINT GASKET (CLOSED)
Replaces: 27-864549A02, 27-864549A1
Fits: 4.3L, 5.0L, 5.7L, 6.2L utilizing the Dry Joint Manifold and Riser
Used with: **18-1843, 18-1842** Manifolds & **18-1845** Riser

18-0721
DRY JOINT GASKET (OPEN)
Replaces: 27-864547A02, 27-864547A1
Fits: 4.3L, 5.0L, 5.7L, 6.2L utilizing the Dry Joint Manifold and Riser
Used with: **18-1843, 18-1842** Manifolds & **18-1845** Riser

18-0722
DRY JOINT GASKET (RESTRICTED)
Replaces: 27-864850A02, 27-864547A1
Fits: 4.3L, 5.0L, 5.7L, 6.2L utilizing the Dry Joint Manifold and Riser
Used with: **18-1843, 18-1842** Manifolds & **18-1845** Riser

①**18-4218D** Display Package

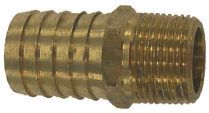
18-4218
DRAIN TAP
Replaces: 22-87238, 22-16951A1, 22-64426, 22-16951Q1
1/4" NPT
18-3223-9②
Bulk pack of 12

①**18-4224D** Display Package

18-4224
DRAIN ELBOW ASSEMBLY
Replaces: 22-806926A1, 22-862210A01
3/4" NPT

18-4226
DRAIN PLUG
Replaces: 22-806608A1, 22-806608A02

18-4227
DRAIN ELBOW
Replaces: 22-806926, 22-862210



18-4461
HOSE BARB
Replaces: 22-807155
3/4" - 14 NPT x 1" Hose
Corrosion-Resistant Brass Fitting

18-8216
HOSE BARB
Replaces: 22-36305, 22-36305T
3/4"- 14 NPT x 1" hose barb
Fits: Mercruiser- V6 (229 and 262ci),Small Block V8 (305-350ci), Big Block V8 (454ci)

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per Package

MANIFOLD/MANIFOLD GASKET APPLICATION

Liter	Model	Note	CID	# Cyl.	Stroke	Year Range	Serial # Range	Exh. Manifold Port	Exh. Manifold Starboard	Exh. Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh. Elbow Gasket
2.5L	120		153	4	4	1966-1982	2046625 - 6229717						27-52546	18-2819-1
2.5L	120		153	4	4		2324347 - 3377340					18-1995	18-2896-1	18-2819-1
2.5L	120		153	4	4		3377341 - 5192408					18-1995	18-2896-1	18-2819-1
2.5L	120		153	4	4		5192049 - 6229717					18-1995	18-2896-1	18-2819-1
2.5	120		153	4	4	1983-1986	6229718 - B5311853				18-4009		18-1204-1	18-2833
2.5L	2.5L		153	4	4	1987-1989	B531854 - C853255	18-1956-3			18-4009	18-4009	18-1204-1	18-2833
3.0L	140		181	4	4	1968-1982	2508261 - 6229717	18-1955-1		18-1971	18-4009	18-1990	18-2912-1	18-2833
3.0L	140		181	4	4		3332138 - 5157668	18-1955-1				18-4009	18-1203	18-2833
3.0L	140		181	4	4		5157669 - 6229717	18-1955-1				18-4009	18-1203	18-2833
3.0L	140		181	4	4	1983-1986	6229718 - B450800			18-1975-1	18-4009		18-1204-1	18-2833
3.0L	3.0L		181	4	4	1990-1994	C856559 & UP	18-1956-3		18-1975-1	18-4009		18-1204-1	18-2833
3.0L	3.0L		181	4	4	1987-1989	B450801 - C856558			18-1975-1	18-4009		18-1204-1	18-2833
3.0L	3.0L		181	4	4	1998-2003	L010042 - M679999	18-1956-3		18-1975-1	18-1990		18-1204-1	18-2833
3.0L	3.0L		181	4	4	2003-2010	M680000 & UP	18-1956-3		18-1975-1			18-0680	18-2833
3.0L	3.0LX		181	4	4	1990-1997	C856559 - K999999	18-1956-3		18-1975-1	18-1990		18-0680	18-2833
3.0L	3.0L MPI / 3.0L EC		181	4	4	2008-2010	A072812 & UP						18-0680	
	150			4	4		1666495 - 2048046						18-2830-1	
	160			4	4		2048022 - 2770031						18-2830-1	
3.7L	165		224	4	4	1987	B434941 - B774251	❶		18-1937			18-0956-1	18-0881-1
3.7L	165		224	4	4	1987	B434941 - B774251	❷					18-0956-1	
3.7L	165		224	4	4		2770032 & up	18-1960-1				18-4009	18-2830-1	18-2833
3.7L	170		224	4	4	1985-1986	6916779 - B434940	❶		18-1937			18-0956-1	18-0881-1
3.7L	170		224	4	4	1985-1986	6916779 - B434940	❷					18-0956-1	18-0113-1
3.7L	180		224	4	4	1987	B436391 - B775248	❶		18-1937			18-0956-1	18-0881-1

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
❿ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is n\a. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl.	Stroke	Year Range	Serial # Range	Exh. Manifold Port	Exh. Manifold Starboard	Exh. Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh. Elbow Gasket
3.7L	180		224	4	4	1987	B436391 - B775248	❷					18-0956-1	18-0113-1
3.7L	190		224	4	4	1985-1986	6916779 - B436390	❶		18-1937			18-0956-1	18-0881-1
3.7L	190		224	4	4	1985-1986	6916779 - B436390	❷					18-0956-1	18-0113-1
3.7L	3.7L		224	4	4	1988-1989	B774252 & UP	❶		18-1937			18-0956-1	18-0881-1
3.7L	3.7L		224	4	4	1988-1989	B774252 & UP	❷					18-0956-1	
3.7L	3.7LX		224	4	4	1988-1989	B775249 & UP	❶		18-1937			18-0956-1	18-0881-1
3.7L	3.7LX		224	4	4	1988-1989	B775249 & UP	❷					18-0956-1	18-0113-1
	470		224	4	4	1976-1977	4208730 - 4625579						18-0956-1	18-2833
	470 MCM / 470 MIE		224	4	4	1977-1982	4625580 - 6218036						18-0956-1	18-2833
	470		224	4	4	1983-1984	6218037 - 6916778						18-0956-1	18-0113-1
	485		224	4	4	1980-1982	5685394 - 6218036						18-0956-1	
	488		224	4	4	1983-1984	6170297 - 6916778						18-0956-1	18-0113-1
	140		194	6	4	1963	1538930 - 1725960						18-2830-1	
	150		230	6	4	1964-1966	1666495 - 2048046						18-2830-1	
	160		250	6	4	1967-1969	2048022 - 2770031						18-2830-1	
	165		250	6	4	1970-1981	2770032 - 5813433	18-1960-1		18-1971	18-4009	18-1990	18-2830-1	18-2833
	200		292	6	4	1969	2453769 - 2712072	18-1960-1		18-1971		18-1990	18-2830-1	18-2833
	185	4bbl	229	6	4	1983-1984	6330183 - 6919655	18-1952-1	18-1952-1	18-1970-2			18-2909	18-0897
	175		262	6	4	1987	B527955 - B773242	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897
	185	2bbl	262	6	4	1985-1986	A331455 - B527954	18-1952-1	18-1952-1	18-1970-2 ❹			18-2909	18-0897
	185	2bbl	262	6	4	1985-1986	A331455 - B527954	18-1952-1	18-1952-1	18-1976-2 ❺			18-2909	18-0897
	205		262	6	4	1985-1986	A331455 - B527954	18-1952-1	18-1952-1	18-1970-2 ❹			18-2909	18-0897
	205		262	6	4	1985-1986	A331455 - B527954	18-1952-1	18-1952-1	18-1976-2 ❺			18-2909	18-0897
	205		262	6	4	1987	B527955 - B775129	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897
4.3L	262 MAG EFI GEN +		262	6	4	1996-1997	F803800 - K999999	18-1952-1 ❻	18-1952-1 ❻	18-1976-2 ❻			18-2909	18-0897
4.3L	262 MAG EFI GEN +		262	6	4	1996-1997	F803800 - K999999	☛	☛	❼			18-2909	
4.3L	4.3L		262	6	4	1988-1996	B773243 - F802999	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897
4.3L	4.3L GEN +		262	6	4	1998-2002	L010044 - M614999	18-1952-1 ❻	18-1952-1 ❻	18-1976-2 ❻			18-2909	18-2849-1
4.3L	4.3L GEN +		262	6	4	1998-2002	L010044 - M614999	☛	☛	❼			18-2909	
4.3L	4.3L GEN +		262	6	4	2002-2004	M615000 - W309999						18-2909	
4.3L	4.3L GEN +		262	6	4	2004-2010	W310000 & UP						18-2909	
4.3L	4.3L EFI GEN +		262	6	4	1998-2002	L012009 - M322780	18-1952-1 ❻	18-1952-1 ❻	18-1976-2 ❻			18-2909	18-2849-1
4.3L	4.3L EFI GEN +		262	6	4	1998-2002	L01009 - M322780	☛	☛	❼			18-2909	
4.3L	4.3L MPI		262	6	4	2002	M300000 - M614999	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897 ♠
4.3L	4.3L MPI		262	6	4	2002	M300000 - M614999	18-1952-1	18-1952-1	18-1976-2			18-2909	18-2849-1 ♣
4.3L	4.3L MPI		262	6	4	2002-2004	M615000 - W309999						18-2909	
4.3L	4.3L MPI		262	6	4	2004-2010	W310000 & UP						18-2909	
4.3L	4.3L MPI / 4.3L EC		262	6	4	2010-2011	A637496 & UP			⑥			18-2909	
4.3L	4.3L MPI / 4.3L EC		262	6	4	2010-2011	A637496 & UP			⑦			18-2909	
4.3L	4.3LH GEN +		262	6	4	1998-2002	L010044 - M614999	18-1952-1 ❻	18-1952-1 ❻	18-1976-2 ❻			18-2909	18-2849-1
4.3L	4.3LH GEN +		262	6	4	1998-2002	L010044 - M614999	☛	☛	❼			18-2909	
4.3L	4.3LH	4 bbl	262	6	4	1988-1996	B775130 - F802999	18-1952-1	18-1952-1	18-1976-2			18-2909	18-0897
4.3L	4.3LX GEN +	2bbl	262	6	4	1996-1997	F803800 - K999999	18-1952-1 ❻	18-1952-1 ❻	18-1976-2 ❻			18-2909	18-0897
4.3L	4.3LX GEN +	2bbl	262	6	4	1996-1997	F803800 - K999999	☛	☛	❼			18-2909	
4.3L	4.3LXH GEN +		262	6	4	1996-1997	F803814 - K999999	18-1952-1 ❻	18-1952-1 ❻	18-1976-2 ❻			18-2909	18-0897
4.3L	4.3LXH GEN +		262	6	4	1996-1997	F803814 - K999999	☛	☛	❼			18-2909	
5.0L	215		302	8	4	1970	2781153 - 3040410	18-1958-1	18-1962-1	18-1971	18-4009	18-1990	18-0183-1	18-2833
5.0L	215		302	8	4	1971-1972	3040411 - 3385720	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183-1	18-2833
5.0L	215 MIE		302	8	4	1970	2781153 - 3040410	18-1958-1	18-1962-1		18-4009	18-1990	18-0183-1	18-2833
5.0L	215 MIE		302	8	4	1971-1972	3040411 - 3563181	18-1958-1	18-1962-1		18-4009	18-4009	18-0183-1	18-2833
5.0L	225	FORD	302	8	4	1973-1974	3385721 - 4166999	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183-1	18-2833
5.0L	225 MIE	FORD	302	8	4	1973-1974	3385721 - 4176999	18-1958-1	18-1962-1		18-4009	18-4009	18-0183-1	18-2833
5.0L	888		302	8	4	1971-1977	3108723 - 4867829	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183-1	18-2833

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
⑩ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl.	Stroke	Year Range	Serial # Range	Exh. Manifold Port	Exh. Manifold Starboard	Exh. Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh. Elbow Gasket
	190		283	8	4	1963-1964	1564539 - 1730903						18-2949	
5.0L	198 MIE		305	8	4	1977	4776402 - 4931099	❽	❽	❽	18-4009	18-4009	18-2949	18-0885-1
5.0L	198 MIE		305	8	4	1977	4776402 - 4931099	18-1950-1 ❾	18-1951-1 ❾	❾	18-4009	18-4009	18-2949	18-2833
5.0L	200		305	8	4	1985-1987	6899058 - B525981	18-1953-2	18-1953-2	18-1970-2 ❹			18-2949	18-0897
5.0L	200		305	8	4	1985-1987	6899058 - B525981	18-1953-2	18-1953-2	18-1976-2 ❺			18-2949	18-0897
5.0L	200		305	8	4	1987	B525982 - B774444	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.0L	228		305	8	4	1977	4765100 - 4888929				18-4009	18-4009	18-2949	18-0885-1
5.0L	228		305	8	4	1977-1982	4888930 - 6218461	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-2949	18-2833
5.0L	228		305	8	4	1983-1984	6218462 - 6899268	18-1953-2	18-1953-2	18-1970-2 ❹			18-2949	18-0897
5.0L	228		305	8	4	1983-1984	6218462 - 6899268	18-1953-2	18-1953-2	18-1976-2 ❺			18-2949	18-0897
5.0L	228 TR		305	8	4	1977-1978	4888930 - 5170008	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-2949	18-2833
5.0L	228 TR		305	8	4	1977-1978	4888930 - 5170008	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-2949	18-2833
5.0L	228 MIE		305	8	4	1977	4765100 - 4888929				18-4009	18-4009	18-2949	18-0885-1
5.0L	228 MIE		305	8	4	1977-1980	4888930 - 5907057	18-1950-1	18-1951-1		18-4009	18-4009	18-2949	18-2833
5.0L	230		305	8	4	1985-1987	6899269 - B525981	18-1953-2	18-1953-2	18-1970-2 ❹			18-2949	18-0897
5.0L	230		305	8	4	1985-1987	6899269 - B525981	18-1953-2	18-1953-2	18-1976-2 ❺			18-2949	18-0897
5.0L	230		305	8	4	1987	B525982 - B773739	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.0L	230 MIE		305	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1974-1 ❸			18-2949	18-0897
5.0L	230 MIE		305	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1970-2 ❹			18-2949	18-0897
5.0L	230 MIE		305	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1976-2 ❺			18-2949	18-0897
5.0L	5.0L		305	8	4	1988-1995	B774445 - F600999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.0L	5.0L GEN +		305	8	4	1988-2002	L015751 - M599999	18-1953-2	18-1953-2	18-1976-2			18-2949	
5.0L	5.0L GEN +		305	8	4	1988-2002	M600000 - W309999						18-2949	
5.0L	5.0L GEN +		305	8	4	2004-2010	W310000 & UP						18-2949	
5.0L	5.0L EFI GEN +		305	8	4	1998-2001	L012052 - M299999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
5.0L	5.0L MIE		305	8	4	1988	B788152 - C396832	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.0L	5.0L MPI		305	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.0L	5.0L MPI		305	8	4	2002-2004	M600000 - W309999						18-2949	
5.0L	5.0L MPI		305	8	4	2004-2010	W310000 & UP						18-2949	
5.0L	5.0LX		305	8	4	1988-1995	B773740 - F600900	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.0L	898		305	8	4	1977-1982	4762210 - 6218461	❽	❽	❽	18-4009	18-4009	18-2949	18-0885-1
5.0L	898		305	8	4	1977-1982	4762210 - 6218461	18-1950-1 ❾	18-1951-1 ❾	❾	18-4009	18-4009	18-2949	18-2833
5.0L	898		305	8	4	1983-1984	6218462 - 6899057	18-1953-2	18-1953-2	18-1970-2			18-2949	18-0897
5.0L	898		305	8	4	1983-1984	6218462 - 6899057	18-1953-2	18-1953-2	18-1976-2 ❺			18-2949	18-0897
	225	GM	327	8	4	1963-1968	1539620 - 2399397						18-2949	
	225	GM	327	8	4	1968-1969	2399398 - 2694014				18-4009	18-1990	18-2949	18-0885-1
	225 MIE	GM	327	8	4	1968	2278647 - 2399307						18-2949	
	225 MIE	GM	327	8	4	1968-1969	2399398 - 2694014				18-4009	18-1990	18-2949	18-0885-1
	250		327	8	4	1968-1969	2314301 - 2639854				18-4009	18-1990	18-2949	18-0885-1
	250 MIE		327	8	4	1968-1969	2314301 - 2639854				18-4009	18-1990	18-2949	18-0885-1
5.7L	250		350	8	4	1977	4768000 - 4908849	❽	❽	❽	18-4009	18-4009	18-2949	18-0885-1
5.7L	250		350	8	4	1977	4768000 - 4908849	18-1950-1 ❾	18-1951-1 ❾	18-1971 ❾	18-4009	18-4009	18-2949	18-2833
5.7L	255	GM	350	8	4	1975-1976	4175500 - 4499060				18-4009	18-1990	18-2949	18-0885-1
5.7L	255	GM	350	8	4	1976	4499061 - 4767999	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-2949	18-2833
5.7L	255 MIE	GM	350	8	4	1975-1976	4175500 - 4499060				18-4009	18-1990	18-2949	18-0885-1
5.7L	255 MIE	GM	350	8	4	1976-1980	4499061 - 5907057	18-1950-1	18-1951-1		18-4009	18-4009	18-2949	18-2833
5.7L	260		350	8	4	1978-1982	4908850 - 6218461	18-1950-1	18-1951-1	18-1971	18-4009	18-4009	18-2949	18-2833
5.7L	260		350	8	4	1983-1987	6218462 - B773304	18-1953-2	18-1953-2	18-1970-2 ❹			18-2949	18-0897
5.7L	260		350	8	4	1983-1987	6218462 - B773304	18-1953-2	18-1953-2	18-1976-2 ❺			18-2949	18-0897
5.7L	260 MIE		350	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1974-1 ❸			18-2949	18-0897
5.7L	260 MIE		350	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1970-2 ❸			18-2949	18-0897
5.7L	260 MIE		350	8	4	1981-1987	5907058 - B788151	18-1953-2	18-1953-2	18-1976-2 ❺			18-2949	18-0897

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
❿ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl.	Stroke	Year Range	Serial # Range	Exh. Manifold Port	Exh. Manifold Starboard	Exh. Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh. Elbow Gasket
5.7L	270		350	8	4	1969-1972	2851074 - 3385720				18-4009	18-1990	18-2949	18-0885-1
5.7L	270 MIE		350	8	4	1969-1972	2851074 - 3077735				18-4009	18-1990	18-2949	18-0885-1
5.7L	280 TRS		350	8	4	1975-1976	4176250 - 4770199	❽	❽	❽	18-4009	18-1990	18-2949	18-0885-1
5.7L	280 TRS		350	8	4	1975-1976	4176250 - 4770199	18-1950-1 ❾	18-1951-1 ❾	❾	18-4009	18-4009	18-2949	18-2833
5.7L	300		350	8	4	1985-1986	6668677 - B4300367	18-1953-2	18-1953-2				18-2949	18-2849-1
5.7L	320 EFI		350	8	4	1987-1989	A543604 - C622418	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	350 MAG ALPHA		350	8	4	1986-1997	A635178 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	350 MAG ALPHA /		350	8	4	1996-1997	F800300 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
	350 MAG EFI													
5.7L	350 MAG BRAVO /		350	8	4	1995	F415189 - F601999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
	350 MAG MPI													
5.7L	350 MAG BRAVO GEN + /		350	8	4	1996-1997	F602000 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
	350 MAG MPI GEN +													
5.7L	350 MAG EFI /		350	8	4	1994-1996	F215561 - F820706	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
	350 MAG SKI													
5.7L	350 MAG EFI GEN + /		350	8	4	1996-1997	F820707 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
	350 MAG SKI GEN +													
5.7L	350 MAG MPI		350	8	4	1998-2001	L010019 - M299999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
5.7L	350 MAG MPI		350	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	350 MAG MPI		350	8	4	2002-2004	M600000 - W309999						18-2949	
5.7L	350 MAG MPI		350	8	4	2004-2010	W310000 & UP						18-2949	
5.7L	350 MAG MPI /		350	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
	350 MAG HORIZON													
5.7L	350 MAG MPI /		350	8	4	2002-2004	M600000 - W309999						18-2949	
	350 MAG HORIZON													
5.7L	350 MAG MPI /		350	8	4	2004-2007	W310000 - A299999						18-2949	
	350 MAG HORIZON													
5.7L	350 MAG MPI /		350	8	4	1999-2001	L304700 - M299999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
	350 MAG HORIZON / 350 MAG MIE													
5.7L	350 MAG MPI /		350	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
	350 MAG HORIZON / 350 MAG MIE													
5.7L	350 MAG MPI /		350	8	4	2002-2007	M317000 - A089999						18-2949	
	350 MAG HORIZON / 350 MAG MIE													
5.7L	350 MAG MPI /		350	8	4	1998-2001	L002008 - M299999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
	350 MAG MIE													
5.7L	350 MAG MPI		350	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
	/ 350 MAG MIE													
5.7L	350 MAG MPI		350	8	4	2002-2007	M317000 - A089999						18-2949	
	/ 350 MAG MIE													
5.7L	350 MAG MPI		350	8	4	1995-1996	F350583 - F799999	18-1953-2	18-1953-2	18-1976-2			18-2949	
	/ 350 MAG SKI													
5.7L	350 MAG MPI GEN +		350	8	4	1998-2001	L002600 - M299999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
	/ 350 MAG SKI GEN +													
5.7L	350 MAG MPI GEN +		350	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
	/ 350 MAG SKI GEN +													
5.7L	350 MAG MPI GEN +		350	8	4	2002-2007	M317000 - A089999			⓫			18-2949	18-0897
	/ 350 MAG SKI GEN +													
5.7L	350 MAG MPI GEN +		350	8	4	2002-2007	M317000 - A089999			①			18-2949	
	/ 350 MAG SKI GEN +													
5.7L	350 MAG SKI		350	8	4	1991-1997	D505450 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	5.7L		350	8	4	1988-1997	B773305 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
⓫ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl.	Stroke	Year Range	Serial # Range	Exh. Manifold Port	Exh. Manifold Starboard	Exh. Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh. Elbow Gasket
5.7L	5.7L GEN +		350	8	4	1998-2002	L010037 - M599999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
5.7L	5.7L GEN +		350	8	4	2002-2004	M600000 - W309999						18-2949	
5.7L	5.7L GEN +		350	8	4	2004-2010	W310000 & UP						18-2949	
5.7L	5.7L EFI		350	8	4	1995-1997	F225560 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	5.7L EFI GEN +		350	8	4	1998-2001	L010035 - M299999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
5.7L	5.7L EFI / 5.7L MIE		350	8	4	1997	K040300 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	5.7L MIE		350	8	4	1988-1997	B788152 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	5.7L MIE GEN +		350	8	4	1998-2002	L002003 - M316999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
5.7L	5.7L MIE GEN +		350	8	4	2002-2010	M317000 & UP						18-2949	
5.7L	5.7L MPI / 5.7L MIE		350	8	4	2008-2010	A090000 & UP						18-2949	
5.7L	5.7L MPI / 5.7L SKI		350	8	4	2008-2010	A090000 & UP			⑩			18-2949	
5.7L	5.7L MPI / 5.7L SKI		350	8	4	2008-2010	A090000 & UP			①			18-2949	
5.7L	5.7L SKI		350	8	4	1985-1995	A338553 - F775199	18-1953-2	18-1953-2	18-1970-2 ❹			18-2949	18-0897
5.7L	5.7L SKI		350	8	4	1985-1995	A338553 - F775199	18-1953-2	18-1953-2	18-1976-2 ❺			18-2949	18-0897
5.7L	5.7L SKI		350	8	4	1996-1997	F775200 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	5.7L SKI		350	8	4	1998-2002	L002005 - M316999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
5.7L	5.7L SKI		350	8	4	2002-2010	M317000 & UP						18-2949	
5.7L	5.7LX		350	8	4	1996-1997	F601000 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	5.7LX BRAVO EFI		350	8	4	1996-1997	F800300 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	5.7LX EFI		350	8	4	1996-1997	F752400 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	BLACK SCORPION SKI		350	8	4	1996-1997	F800000 - K999999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
5.7L	BLACK SCORPION SKI		350	8	4	2003-2007	M391600 - W698432			⑩			18-2949	
5.7L	BLACK SCORPION SKI		350	8	4	2003-2007	M391600 - W698432			①			18-2949	
5.7L	SCORPION 350		350	8	4	2008-2010	W698433 & UP			⑩			18-2949	
5.7L	SCORPION 350		350	8	4	2008-2010	W698433 & UP			①			18-2949	
6.2L	233		351	8	4	1975-1977	4173000 - 4902304	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183-1	18-2833
6.2L	233 MIE		351	8	4	1975-1977	4173000 - 4902304	18-1958-1	18-1962-1	N.L.A.	18-4009	18-4009	18-0183-1	18-2833
6.2L	233 MIE		351	8	4	1975-1977	4173000 - 4902304	18-1958-1	18-1962-1	N.L.A.	18-1990 ▯	18-4009	18-0183-1	18-2833
6.2L	255	FORD	351	8	4	1973-1974	3258728 - 4175499	18-1958-1	18-1962-1	18-1971	18-4009	18-4009	18-0183-1	18-2833
6.2L	255 MIE	FORD	351	8	4	1973-1974	3258728 - 4175499	18-1958-1	18-1962-1		18-4009	18-4009	18-0183-1	18-2833
6.2L	225 MIE	FORD	351	8	4	1973-1974	3258728 - 4175499	18-1958-1	18-1962-1		18-1990 ▯	18-4009	18-0183-1	18-2833
6.2L	377 MAG		377	8	4	2008-2010	A300000 & UP						18-2949	
6.2L	377 SCORPION MCM		377	8	4	1999-2005	L416146 - M907201	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
6.2L	377 SCORPION SKI		377	8	4	1997-1998	K000656 - L600314	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
6.2L	MX 6.2L MPI		377	8	4	2000-2001	L680003 -M299999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
6.2L	MX 6.2L MPI		377	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
6.2L	MX 6.2L MPI		377	8	4	2002-2004	M600000 - W309999						18-2949	
6.2L	MX 6.2L MPI		377	8	4	2004-2007	W310000 - A299999						18-2949	
6.2L	MX 6.2L MPI / MX 6.2L HORIZON		377	8	4	2002	M300000 - M599999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
6.2L	MX 6.2L MPI / MX 6.2L HORIZON		377	8	4	2002-2004	M600000 - W309999						18-2949	
6.2L	MX 6.2L MPI / MX 6.2L HORIZON		377	8	4	2004-2007	W310000 - A299999						18-2949	
6.2L	MX 6.2L MPI / MX 6.2L HORIZON / MX 6.2L MIE		377	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
6.2L	MX 6.2L MPI / MX 6.2L HORIZON / MX 6.2L MIE		377	8	4	2002-2007	M317000 - A089999						18-2949	
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	1999-2001	L670000 - M299999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2002	M300000 - M316999	18-1953-2	18-1953-2	18-1976-2			18-2949	18-0897
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2002-2010	M317000 & UP						18-2949	
6.2L	MX 6.2L MPI / MX 6.2L SKI		377	8	4	2002-2007	M317000 - A089999						18-2949	
6.2L	MX 6.2L MPI / MX 6.2L SKI		377	8	4	2002-2007	M317000 - A089999						18-2949	
6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2001-2003	L670015 - M391599	18-1953-2	18-1953-2	18-1976-2			18-2949	18-2849-1

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
⑩ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl.	Stroke	Year Range	Serial # Range	Exh. Manifold Port	Exh. Manifold Starboard	Exh. Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh. Elbow Gasket
6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2003-2007	M391600 - W698432						18-2949	
6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2003-2007	M391600 - W698432						18-2949	
6.2L	SCORPION 377		377	8	4	2008-2010	W698433 & UP						18-2949	
6.2L	SCORPION 377		377	8	4	2008-2010	W698433 & UP						18-2949	
7.4L	325		427	8	4	1968	2278747 - 2313964						18-0418	
7.4L	325		427	8	4	1968-1974	2313965 - 3780449				18-4009	18-1990	18-0418	18-0885-1
7.4L	325 MIE		427	8	4	1968	2278747 - 2313964						18-0418	
7.4L	325 MIE		427	8	4	1968-1974	2313965 - 3780449				18-4009	18-1990	18-0418	18-0885-1
7.4L	330		454	8	4	1977-1981	4623115 - 6083144				18-4009	18-4009	18-0418	18-0885-1
7.4L	330		454	8	4	1982-1987	6083145 - B816540	18-1957-2	18-1957-2	18-1970-2 ❹			18-0418	18-0897
7.4L	330		454	8	4	1982-1987	6083145 - B816540	18-1957-2	18-1957-2	18-1976-2 ❺			18-0418	18-0897
7.4L	330 MIE		454	8	4	1977-1981	4623115 - 6083144				18-4009	18-4009	18-0418	18-0885-1
7.4L	340 MIE W/BW		454	8	4	1981-1987	5889914 - B788365	18-1957-2	18-1957-2	18-1974-1 ❸			18-0418	18-0897
7.4L	340 MIE W/BW		454	8	4	1981-1987	5889914 - B788365	18-1957-2	18-1957-2	18-1970-2 ❹			18-0418	18-0897
7.4L	340 MIE W/BW		454	8	4	1981-1987	5889914 - B788365	18-1957-2	18-1957-2	18-1976-2 ❺			18-0418	18-0897
7.4L	350 MIE		454	8	4	1974-1975	3780450 - 4501640				18-4009	18-1990	18-0418	18-0885-1
7.4L	350 MIE		454	8	4	1976	4501641 - 4623109				18-4009	18-4009	18-0418	18-0885-1
7.4L	370 TRS		454	8	4	1978-1985	4179554 - 6721527				18-4009	18-1990	18-0418	18-0885-1
7.4L	370 TRS		454	8	4	1985-1987	6721528 - B714586	18-1957-2	18-1957-2	18-1976-2			18-0418	18-2849-1
7.4L	400 TRS		454	8	4	1980-1986	4179554 - B457644				18-4009	18-1990	18-0418	18-0885-1
7.4L	420		454	8	4	1987-1989	A398941 - B622418						18-0418	
7.4L	425		454	8	4	1990-1992	G398941 - D937011						18-0418	
7.4L	440 TRS		454	8	4	1983-1986	4179554 - B485220						18-0418	
7.4L	450		454	8	4	1995-1996	F347100 - F347277			②			18-0418	
7.4L	450		454	8	4	1995-1996	F347100 - F347277			④			18-0418	
7.4L	450		454	8	4	1995-1996	F347100 - F347277			⑤			18-0418	
7.4L	454 MAG ALPHA		454	8	4	1986-1988	A631894 - B785148	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	454 MAG BRAVO		454	8	4	1988-1997	B721206 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	454 MAG EFI		454	8	4	1994-1996	F115700 - F802349	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	454 MAG EFI / 454 MAG SKI		454	8	4	1995-1996	F215800 - F820099	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	454 MAG MPI		454	8	4	1996-1997	F802350 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	454 MAG MPI		454	8	4	1998-2001	L010029 - M0224999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-2849-1
7.4L	454 MAG MPI / 454 MAG HORIZON / 454 MAG MIE		454	8	4	1999-2001	L086050 - L674000	18-1957-2	18-1957-2	18-1976-2			18-0418	18-2849-1
7.4L	454 MAG MPI / 454 MAG SKI		454	8	4	1996-1997	F820100 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	525 SC W/BRAVO		454	8	4	1991-1996	D456000 - F877734			②			18-0418	
7.4L	525 SC W/BRAVO		454	8	4	1991-1996	D456000 - F877734			④			18-0418	
7.4L	525 SC W/BRAVO		454	8	4	1991-1996	D456000 - F877734			⑤			18-0418	
7.4L	525 SC W/SSM		454	8	4	1991-1996	D456000 - F877734			②			18-0418	
7.4L	525 SC W/SSM		454	8	4	1991-1996	D456000 - F877734			④			18-0418	
7.4L	525 SC W/SSM		454	8	4	1991-1996	D456000 - F877734			⑤			18-0418	
7.4L	7.4L BRAVO		454	8	4	1988-1997	B771113 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	7.4L EFI / 7.4L MIE		454	8	4	1996-1997	F874815 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	7.4L MIE W/BW		454	8	4	1988-1992	B788366 - D715493	18-1957-2	18-1957-2	18-1974-1 ❸			18-0418	18-0897
7.4L	7.4L MIE W/BW		454	8	4	1988-1992	B788366 - D715493	18-1957-2	18-1957-2	18-1970-2 ❹			18-0418	18-0897
7.4L	7.4L MIE W/BW		454	8	4	1988-1992	B788366 - D715493	18-1957-2	18-1957-2	18-1976-2 ❺			18-0418	18-0897
7.4L	7.4L MIE W/HURTH		454	8	4	1989-1992	C391564 - D715493	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	7.4L MIE		454	8	4	1992-1997	D715494 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	7.4L MPI		454	8	4	1998-2001	L010003 - M024330	18-1957-2	18-1957-2	18-1976-2			18-0418	18-2849-1
7.4L	7.4L MPI / 7.4L MIE		454	8	4	1995-1997	F563052 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	7.4L MPI / 7.4L MIE		454	8	4	1998-2001	L002006 - L674613	18-1957-2	18-1957-2	18-1976-2			18-0418	18-2849-1

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
⑩ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

MANIFOLD/MANIFOLD GASKET APPLICATION (Cont.)

Liter	Model	Note	CID	# Cyl.	Stroke	Year Range	Serial # Range	Exh. Manifold Port	Exh. Manifold Starboard	Exh. Elbow	End Cap Front	End Cap Rear	Manifold Gasket	Exh. Elbow Gasket
7.4L	7.4LX BRAVO EFI		454	8	4	1996-1997	F820000 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
7.4L	7.4LX BRAVO MPI		454	8	4	1996-1997	F602010 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
	390 MCM / 390 MIE		482	8	4	1969-1970	2781129 - 3042731				18-1990	18-1990	18-0418	18-0885-1
	496 MAG / 496 HO		496	8	4	2001-2003	M025000 - M687143		⑨	②			18-0418	
	496 MAG / 496 HO		496	8	4	2001-2010	M0225000 & UP		⑩	②			18-0418	
	8.1S / 8.1 HO / 8.1 MIE		496	8	4	2001-2003	M026000 - M319190		⑨	②			18-0418	
	8.1S / 8.1 HO / 8.1 MIE		496	8	4	2001-2010	M026000 & UP		⑩	②			18-0418	
8.2L	465		502	8	4	1990-1994	C849992 - F213244			②			18-0418	
8.2L	465		502	8	4	1990-1994	C849992 - F213244			④			18-0418	
8.2L	465		502	8	4	1990-1994	C849992 - F213244			⑤			18-0418	
8.2L	500 BRAVO		502	8	4	1994-1998	F213293 - L001772			②			18-0418	
8.2L	500 BRAVO		502	8	4	1994-1998	F213293 - L001772			④			18-0418	
8.2L	500 BRAVO		502	8	4	1994-1998	F213293 - L001772			⑤			18-0418	
8.2L	500 GEN +		502	8	4	1999	L414639 - L601036			②			18-0418	
8.2L	500 GEN +		502	8	4	1999	L414639 - L601036			④			18-0418	
8.2L	500 GEN +		502	8	4	1999	L414639 - L601036			⑤			18-0418	
8.2L	502 MAG BRAVO		502	8	4	1990-1993	C878221 - F114528	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
8.2L	502 MAG EFI		502	8	4	1993-1995	D840650 - F802599	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
8.2L	502 MAG MPI		502	8	4	1996-1997	F802600 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
8.2L	502 MAG MPI		502	8	4	1998-2001	L017000 - M024999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-2849-1
8.2L	600 SC		502	8	4	1991-1996	D456489 - F877642						18-0418	
8.2L	600 SC		502	8	4	1991-1996	D456489 - F877642						18-0418	
8.2L	8.2L MIE		502	8	4	1990-1996	C878221 - F819619	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
8.2L	8.2L MIE / 8.2L MPI		502	8	4	1996-1997	F819620 - K999999	18-1957-2	18-1957-2	18-1976-2			18-0418	18-0897
8.2L	8.2L MIE / 8.2L MPI		502	8	4	1998-2001	L002450 - L674200	18-1957-2	18-1957-2	18-1976-2			18-0418	18-2849-1
	500 BULLDOG W/BRAVO		540	8	4	1990-1998	C577254 - L001607			②			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1990-1998	C577254 - L001607			④			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1990-1998	C577254 - L001607			⑤			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1999-2001	L414620 - M050281			②			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1999-2001	L414620 - M050281			④			18-0418	
	500 BULLDOG W/BRAVO		540	8	4	1999-2001	L414620 - M050281			⑤			18-0418	
	500 BULLDOG W/SSM		540	8	4	1990-2001	C577254 - M050261			②			18-0418	
	500 BULLDOG W/SSM		540	8	4	1990-2001	C577254 - M050261			④			18-0418	
	500 BULLDOG W/SSM		540	8	4	1990-2001	C577254 - M050261			⑤			18-0418	

❶ For engines with aluminum exhaust manifolds
❷ For engines with cast iron exhaust manifolds
❸ 3" (76mm) O.D. & 0 degree down angle
❹ 3" (76mm) O.D. & 15 degree down angle
❺ 4" (102mm) O.D.
❻ 2 piece exhaust manifold
❼ 1 piece exhaust manifold
❽ Has a rectangular elbow mounting bolt pattern
❾ Has a square elbow mounting bolt pattern
⓫ In-line applications
① V-drive applications
② Standard rise
③ 2" (51mm) rise
④ 3" (76mm) rise
⑤ 6" (152mm) rise
⑥ Port
⑦ Starboard
⑧ Engines with risers or closed cooling may require a different gasket than listed
⑨ Exhaust manifold with external water rail
⑩ Exhaust manifold w/o external water rail
☛ 1 piece exhaust manifold is nla. Rngine must be converted to the 2 piece exhaust system
♠ Engines with easy drain system
♣ Engines with multi-point drain system
♥ Intermediate collector housing

Features...

- Manufactured to meet or exceed OEM specifications.
- High Efficiency Filter
- Field-tested and approved.
- Anti-drainback valves where required.

Part #	O.E. #	Application
18-7824-2*	54111,14957, 32716, 35-802885Q, 35-866340K01, 35-866340Q03, 35-866340Q02, 35-866340K01, 35-866340Q, 52731A1, 52731, 52022, 32717, 14957	GM Engines ① (Short Filter)
18-7871	35-805809, 35-805809T	D7.3L Diesel
18-7875*	60565, 35-802886Q	Ford Engines (Long Filter)
18-7876-1*	52731, 35-16595T, 35-866340Q03, 35-866340Q02, 32-802885Q, 14957, 54111, 52731A1, 52022, 32717, 32716	GM Engines (Long Filter)
18-7878-1*	803470, 803470Q, 46692, 38463	60 & 80 HP Engines (Renault) (Short Filter)
18-7879-1*	41815, 35-802884Q, 35-883702Q, K	GM V-6 Engines

OIL FILTERS

① Do not use on V-6 engines equipped with remote oil filter kit

* Display Packaged

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION

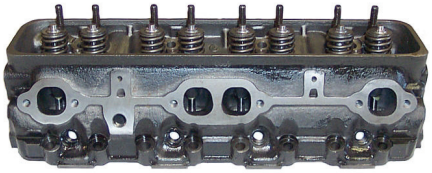
OIL PANS AND GASKET

Part No.	OE	OE No.	Application
18-0612	Mercruiser	809910, 14259	1 piece rear main seal; GM Small Block V8 (Right Handed Dipstick)
18-0613	Mercruiser	93476	2 piece rear main seal; GM Small Block V8 (Right Handed Dipstick)
18-0614	Mercruiser	845668T, 850458, 811549	1 piece rear main seal; GM Big Block V8 (Right Handed Dipstick)
18-0615	Mercruiser	93477T, 93477, 14760, 75639	2 piece rear main seal; GM Big Block V8 (Right Handed Dipstick)
18-0616	Mercruiser	14244T, 14244	1 piece rear main seal; GM V6 (Right Handed Dipstick)

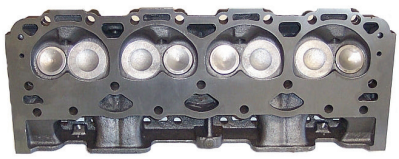
Drain Plug: M12 - 1.75

CYLINDER HEAD ASSEMBLIES

All cylinder heads are new castings and complete assemblies with new- stainless steel valves, hardened steel exhaust seats, valve springs, valve locks, and retainers.
All GM cylinder heads utilize high performance screw-in rocker arm studs in place of factory press in rocker arm studs.

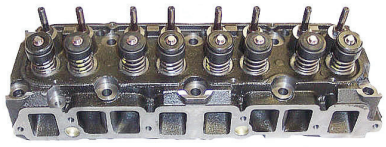


18-4485
CYLINDER HEAD ASSEMBLY
Replaces: 938-883490R1, 938-883490, 938-883490R50, 938-884741R 938-884741R50
Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers

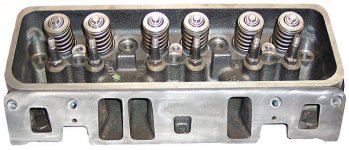


18-4486
CYLINDER HEAD ASSEMBLY
Replaces: 938-883297 1, 938-803860T
Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover

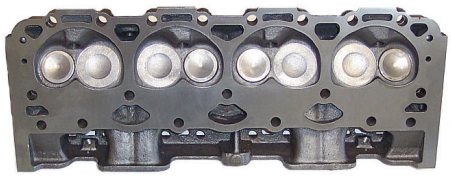
18-4486HP
CYLINDER HEAD ASSEMBLY
Fits: Vortec GM small block 5.7L high performance
Completely assembled with revised runner and combustion chambers.
Add 30hp to stock motor with no additional modifications.



18-4489
CYLINDER HEAD ASSEMBLY
Replaces: 936-5544, 936-810840
1.94/1.60 valves.
Fits: 2.5L/3.0L GM (1968-95) (non MerCruiser LX models) (1968-95)



18-4491
CYLINDER HEAD ASSEMBLY
Replaces: 938-827178
Replaces 4.3L Vortec V-6 (1996-Up)with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.



18-4501
CYLINDER HEAD
Fits: 5.0L Vortec

18-4501HP
CYLINDER HEAD
Fits: Vortec GM small block 5.0L
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.

18-4492
ROCKER ARM ASSEMBLY
Replaces: 35329, F3746241, FI1100014, FI1100495
Fits: MCM/MIE Gm V6 & V8(283, 305 & 350 cid) engines

18-7508
POWER STEERING PUMP
Replaces: 16792A39, 16792A33

18-8227
POWER STEERING PUMP PULLEY
Replaces: 73873A1, 73873
For: Sterndrives with v-belt

18-8297
POWER STEERING PUMP PULLEY
Replaces: 861578
For: Sterndrives with serpentine belt

18-1400
HYDRAULIC LIFTER
Replaces: 17340, 17340T
GM 4.3L/V-6 Late/5.0L/5.7L

18-1401
HYDRAULIC LIFTER
Replaces: 56153, F724102
Ford 302/351
Ford 5.0L & 5.8L

18-1402
HYDRAULIC LIFTER
Replaces: 72638, 34282, 35583, 46472, 46744, 49117, F2769931, F5232670, FI1100349, FI1100399, FI1100862, FI1100954, FI1101222
GM 2.5L/120
For: Mercruiser 140 (S/N 2508261-6229717), 140/3.0L (S/N 6229718-up), 3.0L/3.0LX (S/N C856559-up)

PISTONS

All pistons are supplied complete with piston rings and wrist pin.

RINGS

STD	REPLACES
18-3928	39-74381A1, 39-75422
18-3937	39-17464, 39-65153, 39-67123, 39-34988, F328506, F3892364, FI1100386, FI1100692, FI1101321
18-3940	39-67127
18-3942	39-67132, 39-67119, 39-58096, 39-34479
18-3944	39-75609, FI1101057
.020	
18-3939	39-66217, 39-97125, 39-48344, FI1100387, FI1100783, FI1101134
.030	
18-3938	39-17465, 39-67126, 39-48345, FI1100694, FI1101322, F328516

PISTONS

STD	REPLACES
18-4180	736-2343, 733-66217, 733-2278
18-4181	735-6538
18-4161	733-3819, 733-803850T, 733-4028, 24-38191, FI1100779, FI1100780
18-4109	778-9441A3, 759-80661A7, 759-80661A3, 759-8312A2, 759-831210, 759-661010, 759-592010, 778-9015A2
18-4173	735-6370, 735-9686, 735-808674, 735-850097, 735-808674A1, 735-808661, 735-9703, 735-6370, FI1101184, FI1101318, FI1101334, 833232E
.020	
18-4160	733-3818, 733-38181, FI1100781
18-4189	737-6523, 737-6523, 737-879194035, FI1101101
.030	
18-4134	778-9441A5, 759-80661A8, 759-806661A5, 759-9015A4, 759-8312A6, 759-831212, 759-661012, 759-592012
18-4164	735-6371, 735-9687, 735-850098, 735-9431, 735-9704, FI1101185, FI1101320, FI1101336
18-4178	735-9715, 735-97151, 735-9715T1, FI1101317
18-4191	733-3819, 733-38191, 733-803850T, 733-4028, FI1100779, FI1100780

PISTON/RING APPLICATION

Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial #	Pistons Std.	0.02	0.03	Rings Std.	0.02	0.03	Qty. Eng.
1.6L	100 VASER		98	4	4	2007-2010	W995000 & UP	-	-	-	-	-	-	
2.5L	120		153	4	4	1964-1986	1666601 - B531853	18-4180	-	-	-	-	-	
2.5L	2.5L		153	4	4	1987-1989	B531854 - C853255	18-4180	-	-	-	-	-	
3.0L	140		181	4	4	1968-1986	2508261 - B450800	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
3.0L	140				4		3332138 - 5157668	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
3.0L	140				4		5157669 - 6229717	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
3.0L	140 / 3.0L				4		6229718 - C856558	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
3.0L	3.0L		181	4	4	1987-1989	B450801 - C856558	18-4161	18-4160	-	-	-	-	
3.0L	3.0L		181	4	4	1990-1994	C856559 - F603999	-	-	-	18-3937	18-3939	18-3938	6
3.0L	3.0L		181	4	4	1998-2010	L010042 & UP	-	-	-	-	-	-	
3.0L	3.0L MPI		181	4	4	2008-2010	A072812 & UP	-	-	-	-	-	-	
3.0L	3.0LX		181	4	4	1990-1997	C856559 - K999999	-	-	-	-	-	-	
3.7L	165 / 3.7L		224	4	4	1987-1989	B434941 - C762299	-	- (11)	18-4134	-	-	-	
3.7L	170		224	4	4	1985-1986	6916779 - B434940	18-4109	18-4118	18-4134	18-3928	18-3929	-	4
3.7L	180 / 3.7LX		224	4	4	1987-1989	B436391 - C762299	18-4109	- (11)	18-4134	-	-	-	
3.7L	190 / 3.7L		224	4	4	1985-1986	6916779 - B436390	18-4109	- (11)	18-4134	-	-	-	
3.7L	470		224	4	4	1976-1984	4208730 - 6916779	18-4109	18-4118	18-4134	18-3928	18-3929	-	4
3.7L	485		224	4	4	1980-1982	5685394 - 6218036	18-4109	- (11)	18-4134	-	-	-	
3.7L	488		224	4	4	1983-1984	6170297 - 6916778	18-4109	- (11)	18-4134	-	-	-	
	150				4		1666495 - 2048046	18-4180	18-4183	-	18-3942	-	-	6
4.1L	160		250	6	4	1987-1989	2048022 - 2770031	-	-	-	18-3942	-	-	
4.1L	165		250	6	4	1970-1981	2770032 - 5813433	-	-	-	18-3942	-	-	
4.3L	175 / 4.3L				4		B527955 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
3.8L	185	2bbl			4	1983-1984	6330183 - 6919655	-	-	-	18-3944	-	-	
4.3L	175 / 4.3L		262	6	4	1987-1992	B527955 - D714106	-	-	-	-	-	-	
4.3L	185	2bbl	262	6	4	1985-1986	A331455 - B527954	-	-	18-4164	18-3937	18-3939	-	
4.3L	205 / 4.3LX		262	6	4	1985-1986	A331455 - B527954	-	-	18-4164	18-3937	18-3939	18-3938	
4.3L	262 MAG EFI GEN +		262	6	4	1987-1991	B527955 - D714369	18-4173	-	-	-	-	-	
4.3L	262 MAG EFI GEN +		262	6	4	1996-1997	F803800 - K999999	-	-	-	-	-	-	
4.3L	4.3L GEN II		262	6	4	1992-1996	D714107 - F802999	18-4173	18-4188	-	-	-	18-3938	6
4.3L	4.3L GEN +		262	6	4	1998-2010	L010044 & UP	-	-	-	-	-	-	
4.3L	4.3L EFI GEN +		262	6	4	1998-2001	L012009 - M299999	-	-	-	-	-	-	
4.3L	4.3L MPI		262	6	4	2002-2010	M322761 & UP	-	-	-	-	-	-	
4.3L	4.3LH GEN +		262	6	4	1998-2002	L010044 - M614999	-	-	-	-	-	-	
4.3L	4.3LX GEN II		262	6	4	1992-1996	D7141370 - F802999	-	-	18-4164	18-3937	18-3939	18-3938	6
4.3L	4.3LX GEN +		262	6	4	1996-1997	F803000 - K999999	-	-	-	-	-	-	
4.3L	4.3LXH GEN +		262	6	4	1996-1997	F803114 - K999999	-	-	-	-	-	-	
4.9L	215	FORD	302	8	4	1970-1972	2781153 - 3395720	-	-	-	18-3937	18-3939	18-3938	8
4.9L	215	FORD			4	1973-1974	3385721 - 4166999	-	-	-	18-3937	18-3939	18-3938	8
	225	GM			4		1536920 - & Up	-	-	-	18-3937	18-3939	18-3938	8
4.6L	190	GM	283	8	4	1963-1964	1564539 - 1730903	18-4180	18-4183	-	18-3942	-	-	6
5.0L	198 MIE		305	8	4	1977	4776402 - 4931099	-	-	-	-	-	-	
5.0L	200		305	8	4	1985-1987	6899058 - B525981	-	-	-	-	-	-	
5.0L	200 / 5.0L	GM	305	8	4	1987	B525982 - B774444	-	-	18-4178	18-3944	-	-	8
	200	GM			4		6218462 - & Up	-	-	-	18-3944	-	-	8
5.0L	228	GM	305	8	4	1977-1984	4765100 - 6899268	-	-	-	18-3944	-	-	8
5.0L	228 MIE		305	8	4	1977-1980	5170009 - 5907057	-	-	-	-	-	-	
5.0L	230		305	8	4	1985-1987	6899269 - B525981	-	-	-	-	-	-	
5.0L	230		305	8	4	1987-1995	B525982 - B773739	-	-	18-4178	18-3944	-	-	8
5.0L	230 MIE	GM	305	8	4	1981-1987	5907058 - B522505	-	-	-	18-3944	-	-	8
5.0L	230 MIE		305	8	4	1987	B522506 - B788151	-	-	18-4178	18-3944	-	-	8
5.0L	230 GM			8	4		6218462 - & Up	-	-	-	18-3944	-	-	8
5.0L	5.0L		305	8	4	1988-1995	B774445 - F600999	-	-	-	-	-	-	
5.0L	5.0L GEN +		305	8	4	1998-2010	L015751 & UP	-	-	-	-	-	-	
5.0L	5.0L EFI GEN +		305	8	4	1998-2001	L012052 - M299999	-	-	-	-	-	-	

(1) Cast Aluminum (Use with GM Engine Code 1XW)
(2) Cast aluminum (Use with GM Engine Code 4XW)
(3) Forged Aluminum (Use with GM Engine Code 3UB)
(4) Cast Aluminum (Use with GM Engine Code 4XX)
(5) Cast Aluminum (Use with GM Engine Code 2XY)
(6) Cast Aluminum (Use with GM Engine Code 4XY)
(7) Flat Head
(8) Forged Aluminum, Recessed Head
(9) Starboard
(10) Port
(11) .010 (25mm)Oversize
N.L.A. No longer available from O.E. source

PISTON/RING APPLICATION

Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial #	Pistons Std.	0.02	0.03	Rings Std.	0.02	0.03	Qty. Eng.
5.0L	5.0L MIE		305	8	4	1988	B788152 - C396832	-	-	-	-	-	-	
5.0L	5.0L MPI		305	8	4	2002-2010	M300000 & UP	-	-	-	-	-	-	
5.0L	5.0LX		305	8	4	1988-1995	B773740 - F600999	-	-	-	-	-	-	
5.0L	898 / 198	GM	305	8	4	1977-1984	4762210 - 6899057	18-4181	-	-	18-3944	-	-	8
5.4L	225 MCM / 225 MIE	GM	327	8	4	1963-1969	1539620 - 2694014	-	-	-	-	-	-	
5.4L	250 MCM - 250 MIE	GM	327	8	4	1968-1969	2314301 - 2639854	-	-	-	18-3937	18-3939	18-3938	8
5.7L	250	GM	350	8	4	1977	4768000 - 4908849	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L	255	GM	350	8	4	1975-1976	4175500 - 4767999	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L	255 MIE	GM	350	8	4	1975-1980	4175500 - 5907057	18-4173	-	-	-	-	-	8
5.7L	260	GM	350	8	4	1978-1987	4908850 - B773304	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L	260 MIE	GM	350	8	4	1981-1987	5907058 - B788151	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L	260 / 5.7L	GM	350	8	4		B525982 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L	270 MCM / 270 MIE		350	8	4	1969-1972	2851074 - 3077735	-	-	-	18-3937	18-3939	19-3938	8
5.7L	280		350	8	4	1975-1976	4176250 - 4770199	-	-	-	-	-	-	8
5.7L	300		350	8	4	1985-1988	6668677 - B430367	-	-	-	18-3937	18-3939	18-3938	8
5.7L	320 EFI		350	8	4	1987-1989	A543604 - C622418	-	-	-	18-3937	18-3939	18-3938	8
5.7L	320 GM EFI BRAVO			8	4		B157603 - & Up	-	-	-	18-3937	18-3939	18-3938	8
	325	GM			4		2278747 - & Up	-	-	-	18-3940	-	-	8
	330	GM			4		4623115 - & Up	-	18-4189	-	18-3940	-	-	8
	330 W/B.W.	GM			4		6083145 - & Up	-	18-4189	-	18-3940	-	-	8
5.7L	350 MAG ALPHA		350	8	4	1986-1997	A635178 - K999999	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L	350 MAG ALPHA EFI GEN +		350	8	4	1996-1997	F800300 - K999999	-	-	-	-	-	-	8
5.7L	350 MAG BRAVO MPI		350	8	4	1995	F415189 - F601999	18-4173	-	18-4164	-	-	-	8
5.7L	350 MAG BRAVO MPI GEN +		350	8	4	1996-1997	F602000 - K999999	-	-	-	-	-	-	8
5.7L	350 MAG SKI		350	8	4	1994-1996	F215561 - F820706	18-4173	-	18-4164	-	-	-	8
5.7L	350 MAG EFI SKI GEN +		350	8	4	1996-1997	F820707 - K999999	-	-	-	-	-	-	8
5.7L	350 MAG MPI GEN +		350	8	4	1998-2010	L010019 & UP	-	-	-	-	-	-	8
5.7L	350 MAG MPI / 350 MAG HORIZON		350	8	4	2002-2007	M300000 - A299999	-	-	-	-	-	-	8
5.7L	350 MAG MPI / 350 MAG HORIZON / 350 MAG MIE		350	8	4	1998-2007	L304700 - A89999	-	-	-	-	-	-	8
5.7L	350 MAG / 350 MAG MIE / 350 MAG MPI GEN +		350	8	4	1998-2007	L002008 - A089999	-	-	-	-	-	-	8
5.7L	350 MAG MPI SKI		350	8	4	1995-1996	F350583 - F799999	18-4173	-	18-4164	-	-	-	8
5.7L	350 MAG MPI SKI GEN +		350	8	4	1998-2007	L002600 - A089999	-	-	-	-	-	-	8
5.7L	350 MAG SKI		350	8	4	1991-1997	D505450 - K999999	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L	350	GM	350	8	4		3780450 - & Up	-	-	-	18-3940	-	-	8
5.7L	350 MAG	GM	350	8	4		B525982 - & Up	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
5.7L	5.7L		350	8	4	1988-1995	B773305 - F600999	18-4173	-	18-4164	-	-	-	8
5.7L	5.7L	2bbl	350	8	4	1996-1997	F601000 - K999999	18-4173	-	18-4164	-	-	-	8
5.7L	5.7L GEN +		350	8	4	1998-2010	L010037 & UP	-	-	-	-	-	-	8
5.7L	5.7L EFI		350	8	4	1995-1997	F225560 - K999999	18-4173	-	18-4164	-	-	-	8
5.7L	5.7L EFI GEN +		350	8	4	1998-2001	L010035 - M299999	-	-	-	-	-	-	8
5.7L	5.7l EFI MIE GEN +		350	8	4	1997	K040300 - K999999	-	-	-	-	-	-	8
5.7L	5.7L MIE		350	8	4	1988-1997	B788152 - K999999	18-4173	-	18-4164	-	-	-	8
5.7L	5.7L MIE GEN +		350	8	4	1998-2010	L002003 & UP	-	-	-	-	-	-	8
5.7L	5.7L MPI / 5.7L HORIZON / 5.7L MIE		350	8	4	2008-2010	A090000 & UP	-	-	-	-	-	-	8
5.7L	5.7L MPI / 5.7L MIE		350	8	4	2008-2010	A090000 & UP	-	-	-	-	-	-	8
5.7L	5.7L MPI / 5.7L SKI		350	8	4	2008-2010	A090000 & UP	-	-	-	-	-	-	8
5.7L	5.7L SKI		350	8	4	1985-1997	A338553 - K999999	18-4173	-	18-4164	-	-	-	8
5.7L	5.7L SKI GEN +		350	8	4	1998-2010	L002005 & UP	-	-	-	-	-	-	8
5.7L	5.7LX		350	8	4	1996-1997	F601000 - K999999	18-4173	-	18-4164	-	-	-	8
5.7L	5.7LX BRAVO EFI GEN +		350	8	4	1996-1997	F800300 - K999999	-	-	-	-	-	-	8
5.7L	5.7LX EFI		350	8	4	1996-1997	F752400 - K999999	18-4173	-	18-4164	-	-	-	8
5.7L	BLACK SCORPION SKI GEN +		350	8	4	1998-2007	F800000 - W6988432	-	-	-	-	-	-	8
5.7L	SCORPION 350		350	8	4	2008-2010	W698432 & UP	-	-	-	-	-	-	8
5.8L	233	FORD	351	8	4	1975-1977	4173000 - 4902304	-	-	-	-	-	-	8

(1) Cast Aluminum (Use with GM Engine Code 1XW)
(2) Cast aluminum (Use with GM Engine Code 4XW)
(3) Forged Aluminum (Use with GM Engine Code 3UB)
(4) Cast Aluminum (Use with GM Engine Code 4XX)
(5) Cast Aluminum (Use with GM Engine Code 2XY)
(6) Cast Aluminum (Use with GM Engine Code 4XY)
(7) Flat Head
(8) Forged Aluminum, Recessed Head
(9) Starboard
(10) Port
(11) .010 (25mm)Oversize
N.L.A. No longer available from O.E. source

PISTON/RING APPLICATION

Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial #	Pistons Std.	0.02	0.03	Rings Std.	0.02	0.03	Qty. Eng.
5.8L	255	FORD	351	8	4	1973-1974	3258728 - 4175499	-	-	-	-	-	-	8
6.2L	377 MAG		377	8	4	2008-2009	A000000 - A345479	-	-	-	-	-	-	8
6.2L	377 MAG		377	8	4	2009	A345480 - A345492	-	-	-	-	-	-	8
6.2L	377 MAG		377	8	4	2009	A345493 - A345765	-	-	-	-	-	-	8
6.2L	377 MAG		377	8	4	2009	A345766 - A345767	-	-	-	-	-	-	8
6.2L	377 MAG		377	8	4	2009	A345768 - A346789	-	-	-	-	-	-	8
6.2L	377 MAG		377	8	4	2009-2010	A346790 & UP	-	-	-	-	-	-	8
6.2L	377 SCORPION STERNDRIVE		377	8	4	2000-2010	L416146 & UP	-	-	-	-	-	-	8
6.2L	377 SCORPION SKI		377	8	4	1997-1998	K000656 - L600314	-	-	-	-	-	-	8
6.2L	MX 6.2L MPI		377	8	4	2000-2007	L680003 - A299999	-	-	-	-	-	-	8
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2002-2009	M300000 - A091825	-	-	-	-	-	-	8
6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2009-2010	A091826 & UP	-	-	-	-	-	-	8
6.2L	MX 6.2L MPI / MX 6.2L SKI		377	8	4	2002-2007	M317000 - W689999	-	-	-	-	-	-	8
6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2001-2007	L670015 - W698432	-	-	-	-	-	-	8
6.2L	SCORPION 377		377	8	4	2008-2009	W698826 & UP	-	-	-	-	-	-	8
6.2L	SCORPION 377 HO / SCORPION 377 EC		377	8	4	2009-2010	A091488 - A092170	-	-	-	-	-	-	8
7.4L	325 MCM / 325 MIE		454	8	4	1969-1972	2278747 - 3780449	-	-	-	-	-	-	8
7.4L	330		454	8	4	1977-1987	4623115 - B816540	-	-	-	-	-	-	8
7.4L	330 MIE		454	8	4	1977-1980	4623115 - 5779913	-	-	-	-	-	-	8
7.4L	340 MIE		454	8	4	1981-1987	5889914 - B788365	-	18-4189	-	18-3940	-	-	8
7.4L	350 MIE		454	8	4	1974-1976	3780450 - 4623109	-	-	-	-	-	-	8
7.4L	370 TRS		454	8	4	1978-1987	4179554 - B714586	-	-	-	18-3940	-	-	8
	390	GM	454	8	4		2781129 - 2825059	-	-	-	18-3940	-	-	8
7.4L	400 TRS		454	8	4	1980-1986	4179554 - B457644	-	-	-	18-3940	-	-	8
7.4L	420		454	8	4	1987-1989	A398941 - B6222418	-	-	-	18-3940	-	-	8
7.4L	425		454	8	4	1990-1992	B622419 - D725499	-	-	-	18-3940	-	-	8
7.4L	425 GEN V		454	8	4	1992-1993	D725500 - D937011	-	-	-	-	-	-	8
7.4L	440 TRS		454	8	4	1983-1986	4179554 - B485220	-	-	-	18-3940	-	-	8
7.4L	450 GEN V		454	8	4	1995-1996	F347100 - F347277	-	-	-	-	-	-	8
7.4L	454 MAG ALPHA		454	8	4	1986-1988	A631894 - B785148	-	18-4189	-	18-3940	-	-	8
7.4L	454 MAG BRAVO		454	8	4	1988-1992	D721206 - D805068	-	-	-	-	-	-	8
7.4L	454 MAG BRAVO GEN V		454	8	4	1992-1996	D805069 - F801699	-	-	-	-	-	-	8
7.4L	454 MAG BRAVO GEN VI		454	8	4	1996-1997	F801700 - K999999	-	-	-	-	-	-	8
7.4L	454 MAG EFI GEN V		454	8	4	1994-1996	F115700 - F802349	-	-	-	-	-	-	8
7.4L	454 MAG EFI SKI GEN V		454	8	4	1995-1996	F215800 - F820099	-	-	-	-	-	-	8
7.4L	454 MAG MPI GEN VI		454	8	4	1996-2001	F802350 - M0224999	-	-	-	-	-	-	8
7.4L	454 MAG MPI / 454 MAG HORIZON / 454 MAG MIE		454	8	4	1998-2001	L002200 - L674000	-	-	-	-	-	-	8
7.4L	454 MAG MPI SKI GEN VI		454	8	4	1996-1997	F820100 - K999999	-	-	-	-	-	-	8
7.4L	454 MAG BRAVO		454	8	4		B840126 - & Up	-	-	-	18-3940	-	-	8
	470		454	8	4		4208730 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	-	4
	485		454	8	4		5685394 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	-	4
	488		454	8	4		6170297 - & Up	18-4109	18-4118	18-4134	18-3928	18-3929	-	4
	525 SC		454	8	4	1991-1992	D456000 - D725808	-	-	-	-	-	-	8
7.4L	525 SC GEN V		454	8	4	1992-1996	D763746 - F348963	-	-	-	-	-	-	8
7.4L	525 SC GEN V		454	8	4	1996-1999	F615814 - L415623	-	-	-	-	-	-	8
7.4L	7.4L BRAVO		454	8	4	1988-1991	B771113 - D603117	-	-	-	-	-	-	8
7.4L	7.4L BRAVO I GEN V / 7.4L BRAVO II GEN V		454	8	4	1992-1995	D603118 - F800699	- (1)	-	-	-	-	-	8
7.4L	7.4L BRAVO I GEN V / 7.4L BRAVO II GEN V		454	8	4	1992-1996	D603118 - F800699	- (2)	-	-	-	-	-	8
7.4L	7.4L BRAVO III GEN V		454	8	4	1992-1995	D603118 - F800699	- (3)	-	-	-	-	-	8
7.4L	7.4L BRAVO III GEN V		454	8	4	1992-1996	D603118 - F800699	- (4)	-	-	-	-	-	8
7.4L	7.4L BRAVO GEN VI		454	8	4	1996-1997	F800700 - K999999	-	-	-	-	-	-	8
7.4L	7.4L EFI GEN VI / 7.4L MIE GEN VI / 7.4L GEN VI MIE		454	8	4	1996-1997	F874815 - K999999	-	-	-	-	-	-	8
7.4L	7.4L MIE W/HURTH		454	8	4	1988-1992	B788366 - D715493	-	-	-	-	-	-	8
7.4L	7.4L W/HURTH		454	8	4		C391564 - & Up	-	18-4189	-	18-3940	-	-	8

(1) Cast Aluminum (Use with GM Engine Code 1XW)
(2) Cast aluminum (Use with GM Engine Code 4XW)
(3) Forged Aluminum (Use with GM Engine Code 3UB)
(4) Cast Aluminum (Use with GM Engine Code 4XX)
(5) Cast Aluminum (Use with GM Engine Code 2XY)
(6) Cast Aluminum (Use with GM Engine Code 4XY)
(7) Flat Head
(8) Forged Aluminum, Recessed Head
(9) Starboard
(10) Port
(11) .010 (25mm)Oversize
N.L.A. No longer available from O.E. source

PISTON/RING APPLICATION

Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial #	Pistons Std.	0.02	0.03	Rings Std.	0.02	0.03	Qty. Eng.
7.4L	7.4L MIE GEN V		454	8	4	1992-1995	D715494 - F820141	- (5)	-	-	-	-	-	8
7.4L	7.4L MIE GEN V		454	8	4	1992-1996	D715494 - F820141	- (5)	-	-	-	-	-	8
7.4L	7.4L MIE GEN VI		454	8	4	1996-1997	F820142 - K999999	-	-	-	-	-	-	8
7.4L	7.4L MPI GEN VI		454	8	4	1998-2001	L010003 - M024330	-	-	-	-	-	-	8
7.4L	7.4L MPI GEN V / 7.4L MIE GEN V		454	8	4	1995-1996	F563052 - F820103	-	-	-	-	-	-	8
7.4L	7.4L MPI GEN VI / 7.4L MIE GEN VI / 7.4LH GEN VI		454	8	4	1996-1997	F820104 - K999999	-	-	-	-	-	-	8
7.4L	7.4L MPI L-29 GEN VI / 7.4L MIE L-29 GEN VI		454	8	4	1998-2001	L002006 - M025999	-	-	-	-	-	-	8
7.4L	7.4LX BRAVO GEN VI / 7.4L BRAVO EFI		454	8	4	1996-1997	F802000 - K999999	-	-	-	-	-	-	8
7.4L	7.4LX BRAVO GEN V / 7.4L MPI GEN V		454	8	4	1996	F602010 - F801999	-	-	-	-	-	-	8
7.4L	7.4LX BRAVO GEN VI / 7.4L MPI GEN VI		454	8	4	1996-1997	F802000 - K999999	-	-	-	-	-	-	8
7.9L	390		482	8	4	1969-1970	2781129 - 2825059	-	-	-	-	-	-	8
7.9L	460 TRS		482	8	4	1983-1986	4179554 - 6181046	-	-	-	-	-	-	8
8.1L	496		482	8	4	2001-2010	M025000 & UP	- (9)	-	-	-	-	-	8
8.1L	496		496	8	4	2001-2010	M025000 & UP	- (10)	-	-	-	-	-	8
8.2L	465		502	8	4	1990-1992	C849992 - D725646	-	-	-	-	-	-	8
8.2L	465 GEN V		502	8	4	1992-1994	D725647 - F213244	-	-	-	-	-	-	8
8.2L	500 GEN V		502	8	4	1994-1996	F213293 - F745159	-	-	-	-	-	-	8
8.2L	500 GEN VI		502	8	4	1997-1999	K745195 - L601036	-	-	-	-	-	-	8
8.2L	500 EFI		502	8	4	1999-2005	L001477 - M907127	-	-	-	-	-	-	8
8.2L	502 MAG BRAVO		502	8	4	1990-1992	C878221 - D824588	-	-	-	-	-	-	8
8.2L	502 MAG BRAVO GEN V		502	8	4	1992-1993	D824589 - F114528	-	-	-	-	-	-	8
8.2L	502 MAG EFI		502	8	4	1993-1996	D640650 - F802599	-	-	-	-	-	-	8
8.2L	502 MAG MPI GEN VI		502	8	4	1996-2001	F802600 - M024999	-	-	-	-	-	-	8
8.2L	525 EFI		502	8	4	2003-2010	M900146 & UP	-	-	-	-	-	-	8
8.2L	575 Sci		502	8	4	2001-2005	L306696 - M950526	-	-	-	-	-	-	8
8.2L	600 SC		502	8	4	1991-1992	D456489 - D456768	-	-	-	-	-	-	8
8.2L	600 SC GEN V		502	8	4	1992-1996	D725676 - F877642	-	-	-	-	-	-	8
8.2L	600 SC GEN VI		502	8	4	1997-2000	K000227 - L601186	-	-	-	-	-	-	8
8.2L	8.2L MAG EC		502	8	4	2010	A350340 & UP	-	-	-	-	-	-	8
8.2L	8.2L MIE / 8.2L EC		502	8	4	2010	A350802 & UP	-	-	-	-	-	-	8
8.2L	8.2L MIE W/HURTH		502	8	4	1990-1992	C878221 - D857199	-	-	-	-	-	-	8
8.2L	8.2L MIE GEN V		502	8	4	1993-1995	D857200 - F819619	-	-	-	-	-	-	8
8.2L	8.2L MPI GEN VI / 8.2L MIE GEN VI / 8.2LH GEN VI		502	8	4	1996-2001	F819620 - L674200	-	-	-	-	-	-	8
8.9L	500 BULLDOG		540	8	4	1990-2001	C577254 - M050281	-	-	-	-	-	-	8
8.9L	575		540	8	4	1986-1992	A677429 - D763716	- (7)	-	-	18-3937	18-3939	18-3938	8

(1) Cast Aluminum (Use with GM Engine Code 1XW)
(2) Cast aluminum (Use with GM Engine Code 4XW)
(3) Forged Aluminum (Use with GM Engine Code 3UB)
(4) Cast Aluminum (Use with GM Engine Code 4XX)
(5) Cast Aluminum (Use with GM Engine Code 2XY)
(6) Cast Aluminum (Use with GM Engine Code 4XY)
(7) Flat Head
(8) Forged Aluminum, Recessed Head
(9) Starboard
(10) Port
(11) .010 (25mm)Oversize
N.L.A. No longer available from O.E. source

ROD BEARINGS
(Sold individually, 1 per rod)

Part No.	Size	Replaces :
18-1148	Std.	68704A1, 23-853853, 23-853853A1, 23-853853002
18-1308	Std.	23-85701, 23-15961, 23-52221, 23-52270, F3910555, F3916351, FI1100305, FI1100570
18-1309	0.01	23-85704, 23-52224, 23-52273, 23-1596110, FI1100381, FI1100573
18-1327	Std.	23-11992, 23-11992001
18-1329	Std.	23-85677, 23-52242, 23-48351
18-1333	0.01	23-85691, 23-69887, 23-49171
18-1334	Std.	23-85726, 23-85726001, 23-49168, 23-69884, FI1100980
18-1337	0.01	23-811858, 23-811858001
18-1341	0.02	23-85705, 23-1596120, 23-52225, 23-52274, FI1100382

MAIN BEARINGS

Part No.	Per Eng.	Size	Replaces:
18-1131	4	0.010	74313A4
18-1137 ①	1	0.020	15103-A3
18-1300	①	Std.	23-818465, 23-85698, 23-52211, 23-15960, F724073
18-1311	①	Std.	23-801793
18-1316	①	0.010	23-818471, 23-818471001, 23-52264, 23-85718, F3829064, FI1100853
18-1317	①	Std.	23-818469, 23-818469001, 23-34464, 23-85669, 23-85715, 23-52261,
18-1320	①	0.010	23-801803

CAM BEARINGS

Part No.	Per Eng.	Replaces:
18-1305	1 ①	23-85684
18-1339	1 ①	23-43293, 23-43293T, F3750884, FI1101007
18-1340	5 ①	23-67484

① Complete engine set
② Priced per piece. Add -9 to order priced per package.

BEARING APPLICATION

HP	Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial #	Rod Bearing			Main Bearing			
									Std.	0.01	0.02	Std.	0.01	0.02	Cam Bearing
100		100 VASER		98	4	4	2007-2010	W995000 & UP	-	-	-	-	-	-	-
120		120		153	4	4	1964-1986	1666601 - B531853	18-1329	-	-	-	-	-	-
120	2.5L	120/2.5L		153	4	4	1987-1989	B531854 - C853255	18-1329	18-1330	-	18-1317	18-1316	-	18-1339
140		140		181	4	4	1968-1986	2508261 - B450800	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1331
140		140		181	4	4		3462608 - 5157668	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
140		140		181	4	4		5157669 - 6229717	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
140	3.0L	140 / 3.0L		181	4	4		6229718 & Up	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
	3.0L	3.0L		181	4	4	1987-1989	B450801 - C856558	18-1308	-	-	-	-	-	-
	3.0L	3.0L		181	4	4	1990-1994	C856559 - F603999	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
	3.0L	3.0L		181	4	4	1998-1999	L010042 - L605541	18-1308	-	-	-	-	-	-
	3.0L	3.0L		181	4	4	2000-2010	L605542 & UP	-	-	-	-	-	-	-
	3.0L	3.0L MPI		181	4	4	2008-2010	A07282 & UP	-	-	-	-	-	-	-
	3.0L	3.0LX		181	4	4	1990-1997	C856559 - K999999	18-1308	-	18-1341	-	-	-	-
		165		224	4	4	1987	B434941 - B774251	-	-	-	-	-	-	-
		170		224	4	4	1985-1986	6916779 - B434940	-	-	-	-	-	-	-
		180		224	4	4	1987	B436391 - B775248	-	-	-	-	-	-	-
		190		224	4	4	1985-1986	6916779 - B436390	-	-	-	-	-	-	-
	3.7L	3.7L		224	4	4	1988-1989	B774252 - C762299	-	-	-	-	-	-	-
	3.7L	3.7LX		224	4	4	1988-1989	B775249 - C762299	-	-	-	-	-	-	-
		470		224	4	4	1976-1984	4208730 - 6916778	-	-	-	-	-	-	-
		485		224	4	4	1980-1982	5685394 - 6218036	-	-	-	-	-	-	-
		488		224	4	4	1983-1984	6170297 - 6916778	-	-	-	-	-	-	-
		140			6	4		1538930 - 1725960	18-1329	18-1330	-	-	-	-	-
		150				4		1666495 - 2048046	18-1329	18-1330	-	-	-	-	-
		160		250	6	4	1967-1969	2048022 - 2770031	18-1329	18-1330	-	-	18-1320	-	-
		165		250	6	4	1970-1981	2770032 - 5813433	18-1329	18-1330	-	-	18-1320	-	-
	4.3L	175 / 4.3L		262	6	4		B527955 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
		185	4bbl	229	6	4	1983-1984	6330183 - 6919655	-	-	-	-	-	-	-
		175		262	6	4	1987	B527955 - B773242	-	-	-	-	-	-	-
		185	2bbl	262	6	4	1985-1986	A331455 - B527954	-	-	-	-	-	-	-
		205		262	6	4	1985-1986	A331455 - B527954	-	-	-	18-1300	-	-	-
	4.3L	262 MAG / 262 EFI / 262 GEN +		262	6	4	1996-1997	F803800 - K999999	-	-	-	-	-	-	-
	4.3L	4.3L GEN II		262	6	4	1992-1996	D714107 - F802999	18-1327	18-1337	18-1338	18-1311	-	-	-
	4.3L	4.3L GEN +		262	6	4	1998-2010	L010044 & UP	-	-	-	-	-	-	-
	4.3L	4.3L EFI / 4.3L GEN +		262	6	4	1998-2001	L012009 - M299999	-	-	-	-	-	-	-
	4.3L	4.3L MPI		262	6	4	2002-2010	M3000000 & UP	-	-	-	-	-	-	-
	4.3L	4.3LH GEN +		262	6	4	1998-2002	L010044 - M614999	-	-	-	-	-	-	-
	4.3L	4.3LX		262	6	4	1988-1991	B775130 - D714369	-	-	-	-	-	-	-
	4.3L	4.3LX GEN II		262	6	4	1992-1996	D714370 - F802999	-	-	-	-	-	-	-
	4.3L	4.3LX GEN +		262	6	4	1996-1997	F803000 - K999999	-	-	-	-	-	-	-
	4.3L	4.3LXH GEN +		262	6	4	1996-1997	F803114 - K999999	-	-	-	-	-	-	-
		185		262	6	4		A331455 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
		205		262	6	4		A331455 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
	4.3L	205 / 4.3L / 4.3LX LX		262	6	4		B527955 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
		4.3LX GEN II		262	6	4		D714370 & Up	18-1327	18-1337	18-1338	18-1311	-	-	-
		190	GM	283	8	4	1963-1964	1564539 - 1730903	18-1329	18-1330	-	-	-	-	-
		200						2453769 - 2712072	18-1308	18-1309	18-1341	18-1317	18-1316	-	-
		200	GM			4		6218462 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	500			8	4		B525982 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	215	FORD	302	8	4		2781153 - 3395720	18-1336	-	-	-	-	-	-
	5.0L	225	FORD	302	8	4	1973-1974	3385721 - 4166999	18-1329	18-1330	-	-	-	-	-
	5.0L	225 S	FORD	302	8	4	1973-1974	3385721 - 4166999	-	-	-	-	-	-	-
	5.0L	225	GM		8	4		1536920 - 2278646	18-1329	18-1330	-	-	-	-	-
	5.0L	225	GM		8	4		2278647 - 2399397	18-1329	18-1330	-	18-1317	18-1316	-	-
	5.0L	225	GM		8	4		2399398 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	225	GM		8	4		4765100 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-

CHART CONTINUED ON NEXT PAGE

BEARING APPLICATION

HP	Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial #	Rod Bearing			Main Bearing			
									Std.	0.01	0.02	Std.	0.01	0.02	Cam Bearing
	5.0L	888		302	8	4	1971-1977	3108723 - 4887829	-	-	-	-	-	-	-
		190		283	8	4	1963-1964	1564539 - 1730903	18-1329	-	-	-	-	-	-
	5.0L	198 MIE		305	8	4	1977	4776402 - 4931099	18-1308	-	-	-	-	-	-
	5.0L	200		305	8	4	1985-1987	6899058 - B774444	18-1308	-	-	-	-	-	-
	5.0L	228		305	8	4	1977-1984	4765100 - 6899268	18-1308	-	-	-	-	-	-
	5.0L	228 MIE		305	8	4	1977-1980	4765100 - 5907057	18-1308	-	-	-	-	-	-
	5.0L	230		305	8	4	1985-1987	6899269 - B773739	18-1308	-	-	-	-	-	-
	5.0L	230	GM	305	8	4	1981-1987	5907058 - B788151	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	5.0L		305	8	4	1988-1995	B774445 - F600999	18-1308	-	-	-	-	-	-
	5.0L	5.0L GEN +		305	8	4	1998-2010	L015751 & UP	18-1308	-	-	-	-	-	-
	5.0L	5.0L EFI GEN +		305	8	4	1998-2001	L012052 - M299999	18-1308	-	-	-	-	-	-
	5.0L	5.0L MIE		305	8	4	1988	B788152 - C396832	18-1308	-	-	-	-	-	-
	5.0L	5.0L MPI		305	8	4	2002-2010	M3000000 & UP	18-1308	-	-	-	-	-	-
	5.0L	5.0LX		305	8	4	1988-1995	B773740 - F600999	18-1308	-	-	-	-	-	-
	5.0L	230 / 5.0L	GM	305	8	4		B522506 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
		230	GM		8	4		6218462 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	230 / 5.0L / 5.0LX	GM	305	8	4		B525982 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.0L	898		305	8	4	1977-1984	4762210 - 6899057	18-1308	-	-	-	-	-	-
		225	GM	327	8	4	1963-1967	1539620 - 2399397	18-1329	-	-	-	-	-	-
		225	GM	327	8	4	1968-1969	2399398 - 2694014	18-1308	-	-	-	-	-	-
		250		327	8	4	1968-1969	2314301 - 2639854	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	250		350	8	4	1977	4768000 - 4908849	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	255	GM	350	8	4	1975-1976	4175500 - 4767999	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	255 MIE		350	8	4	1975-1980	4175500 - 5907057	18-1308	-	-	-	-	-	-
	5.7L	260	GM	350	8	4	1978-1987	4908850 - B773304	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	260 MIE		350	8	4	1981-1987	5907058 - B788151	18-1308	18-1309	18-1341	-	-	-	-
	5.7L	260 / 5.7L	GM	350	8	4		B525982 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	260 / 5.7L	GM	350	8	4		B522506 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	270	GM	350	8	4	1969-1972	2851074 - 3077735	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	280	GM	350	8	4	1975-1976	4176250 - 4770199	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	300	GM	350	8	4	1985-1986	6668677 - B430367	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	320 EFI	GM	350	8	4	1987-1989	A543604 - C622418	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	320 EFI BRAVO	GM	350	8	4		B157603 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
		325 GM			8	4		2278747 & Up	18-1334	18-1333	18-1332	-	-	-	-
		330 GM			8	4		4623115 & Up	18-1334	18-1333	18-1332	-	-	-	-
		330 W.B.W.	GM		8	4		6083045 & Up	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	340 / 7.4L	GM		8	4		5889914 & Up	18-1334	18-1333	18-1332	-	-	-	-
	5.7L	350 MAG ALPHA		350	8	4	1986-1997	A635178 - K999999	18-1308	18-1309	18-1341	18-1300	-	-	-
	5.7L	350	GM	350	8	4		3780450 & Up	18-1334	18-1333	18-1332	-	-	-	-
	5.7L	350 MAG / 350 ALPHA / 350 EFI / 350 GEN +		350	8	4	1996-1997	F800300 - K999999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG / 350 BRAVO / 350 MPI		350	8	4	1995	F415189 - F601999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG / 350 BRAVO / 350MPI / 350 GEN +		350	8	4	1996-1997	F602000 - K999999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG SKI		350	8	4	1994-1996	F215561 - F820706	18-1308	-	-	-	-	-	-
	5.7L	350 MAG EFI SKI GEN +		350	8	4	1996-1997	F820707 - K999999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG MPI GEN +		350	8	4	1988-2010	L010019 & UP	18-1308	-	-	-	-	-	-
	5.7L	350 MAG MPI / 350 MAG MIE GEN +		350	8	4	1998-2007	L002008 - A089999	18-1308	-	-	-	-	-	-
	5.7L	350MG / 350 MPI / 350 SKI		350	8	4	1995-1996	F350583 - F799999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG / 350 MPI / 350 SKI / 350 GEN +		350	8	4	1998-2007	L002600 - A089999	18-1308	-	-	-	-	-	-
	5.7L	350 MAG SKI		350	8	4	1991-1997	D505450 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L		350	8	4	1988-1997	4908850 - F600999	18-1308	-	-	-	-	-	-
	5.7L	5.7L GEN +		350	8	4	1998-2010	L010037 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7L EFI		350	8	4	1995-1997	F225560 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L EFI GEN +		350	8	4	1998-2001	L010035 - M2999999	18-1308	-	-	-	-	-	-

CHART CONTINUED ON NEXT PAGE

BEARING APPLICATION

HP	Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial #	Rod Bearing			Main Bearing			
									Std.	0.01	0.02	Std.	0.01	0.02	Cam Bearing
	5.7L	5.7L EFI MIE GEN +		350	8	8	1997	K040300 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L MIE		350	8	4	1988-1997	B788152 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L MIE GEN +		350	8	4	1998-2010	L002003 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7L MPI / 5.7L MIE		350	8	4	2008-2010	A090000 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7L MPI SKI		350	8	4	2008-2010	A090000 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7L SKI		350	8	4	1985-1987	A338553 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L SKI GEN +		350	8	4	1998-2010	L002005 & UP	18-1308	-	-	-	-	-	-
	5.7L	5.7LX		350	8	4	1996-1997	F601000 - F600999	18-1308	-	-	-	-	-	-
	5.7L	5.7LX / 5.7LX BRAVO / 5.7LX EFI / 5.7LX GEN +		350	8	4	1996-1997	F800300 - K999999	18-1308	-	-	-	-	-	-
	5.7L	5.7L EFI		350	8	4	1996-1997	F752400 - K999999	18-1308	-	-	-	-	-	-
	5.7L	BLACK SCORPION SKI GEN +		350	8	4	1996-2006	F800000- W689999	18-1308	-	-	-	-	-	-
	5.7L	BLACK SCORPION SKI GEN +		350	8	4	2003-2007	W690000 - W698432	❶	❶	-	-	-	-	-
	5.7L	SCORPION 350		350	8	4	2008-2010	W698433 & UP	❶	❶	-	-	-	-	-
		233		351	8	4	1975-1977	4173000 - 4902304	-	-	-	-	-	-	-
		255	FORD	351	8	4	1973-1974	3258728 - 4175499	-	-	-	-	-	-	-
		TOURNEY SKI			8	4		D505450 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
		370 TRS	GM		8	4		6721528 & Up	18-1334	18-1333	18-1332	-	-	-	-
		377 MAG		377	8	4	2008-2010	A3000000 & UP	❶	❶	-	-	-	-	-
		377 SCORPION MCM		377	8	4	1999-2005	L416145 - M907201	❶	❶	-	-	-	-	-
		377 SCORPION SKI GEN +		377	8	4	1997-1998	K000656 - L600314	❶	❶	-	-	-	-	-
	6.2L	MX 6.2L MPI		377	8	4	2000-2007	L680003 - A299999	❶	❶	-	-	-	-	-
	6.2L	MX 6.2L MPI / MX 6.2L HORIZON		377	8	4	2002-2007	M3000000 - A299999	❶	❶	-	-	-	-	-
	6.2L	MX 6.2L MPI / MX 6.2L HORIZON / MX 6.2L MIE		377	8	4	2002-2010	M3000000 & UP	❶	❶	-	-	-	-	-
	6.2L	MX 6.2L MPI / MX 6.2L MIE		377	8	4	2002-2010	M3000000 & UP	❶	❶	-	-	-	-	-
	6.2L	MX 6.2L BLACK SCORPION SKI		377	8	4	2002-2007	M300000 - W698432	❶	❶	-	-	-	-	-
	6.2L	SCORPION 377		377	8	4	2008-2010	W698433 & UP	❶	❶	-	-	-	-	-
	7.4L	325		454	8	4	1969-1972	2278747 - 3780449	-	-	-	-	-	-	-
	7.4L	330		454	8	4	1977-1987	4623115 - B816540	-	-	-	-	-	-	-
	7.4L	330 MIE		454	8	4	1977-1980	4623115 - 5889913	-	-	-	-	-	-	-
	7.4L	340 MIE W/B-W		454	8	4	1981-1987	5889914 - B788365	-	-	-	-	-	-	-
	7.4L	350 MIE		454	8	4	1974-1976	3780450 - 4623109	-	-	-	-	-	-	-
	7.4L	370 TRS		454	8	4	1978-1987	4179554 - B714586	-	-	-	-	-	-	-
		390	GM		8	4		2781129 - 2825059	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	400 TRS		454	8	4	1980-1986	4179554 - B457644	-	-	-	-	-	-	-
	7.4L	420	GM	454	8	4	1987-1989	A398941 - B622418	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	425	GM	454	8	4	1990-1992	B622419 - D725499	-	-	-	-	-	-	-
	7.4L	425 GEN V		454	8	4	1992-1993	D725500 - D937011	-	-	-	-	-	-	-
	7.4L	440 TRS		454	8	4	1983-1986	4179554 - B485220	-	-	-	-	-	-	-
	7.4L	450 GEN V		454	8	4	1995-1996	F347100 - F347277	-	-	-	-	-	-	-
	7.4L	454 MAG ALPHA	GM	454	8	4	1986-1988	A631894 - B785148	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	454 MAG BRAVO		454	8	4	1988-1992	B721206 - D805068	-	-	-	-	-	-	-
	7.4L	454 MAG BRAVO	GM	454	8	4		B840126 & UP	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	454 MAG BRAVO GEN V		454	8	4	1992-1996	D805069 - M801699	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	454 MAG BRAVO GEN VI		454	8	4	1996-1997	F801700 - K999999	-	-	-	-	-	-	-
	7.4L	454 MAG EFI GEN V		454	8	4	1994-1996	F115700 - F802349	-	-	-	-	-	-	-
	7.4L	454 MAG EFI SKI GEN V		454	8	4	1995-1996	F215800 - F820099	-	-	-	-	-	-	-
	7.4L	454 MAG MPI GEN VI		454	8	4	1996-2001	F802350 - M024999	-	-	-	-	-	-	-
	7.4L	454 MAG MPI / 454 MAG HORIZON / 454 MAG MIE		454	8	4	1998-2001	L002200 - L674000	-	-	-	-	-	-	-
	7.4L	454 MAG MPI / 454 MAG SKI GEN VI		454	8	4	1996-1997	F820100 - K999999	-	-	-	-	-	-	-
	7.4L	454 EFI		454	8	4		F115700 & UP	18-1334	18-1333	18-1332	-	-	-	-
		502 MAG	GM		8	4		C878221 & Up	18-1334	18-1333	18-1332	-	-	-	-
		502 MAG BRAVO GEN V			8	4		D824589 & Up	18-1334	18-1333	18-1332	-	-	-	-
		502 MAG BRAVO GEN V			8	4		D840650 & Up	18-1334	18-1333	18-1332	-	-	-	-
		502 EFI			8	4		3108723 & Up	18-1336	-	-	-	-	-	-

❶ 8 Pair Bearing Set

CHART CONTINUED ON NEXT PAGE

BEARING APPLICATION

HP	Liter	Model	Note	CID	# Cyl	Stroke	Year	Serial #	Rod Bearing			Main Bearing			
									Std.	0.01	0.02	Std.	0.01	0.02	Cam Bearing
		525 SC		454	8	4	1991-1992	D456000 - D725808	-	-	-	-	-	-	-
		525 SC GEN V		454	8	4	1992-1996	D763746 - F745215	-	-	-	-	-	-	-
		525 SC GEN V		454	8	4	1996-1999	F745260 - L415623	-	-	-	-	-	-	-
	7.4L	7.4L BRAVO		454	8	4	1988-1991	B771113 - D603117	-	-	-	-	-	-	-
	7.4L	7.4L BRAVO GEN V		454	8	4	1992-1996	D603118 - F800699	-	-	-	-	-	-	-
	7.4L	7.4L BRAVO GEN VI		454	8	4	1996-1997	F800700 - K299999	-	-	-	-	-	-	-
	7.4L	7.4L EFI / 7.4L MIE GEN VI		454	8	4	1996-1997	F874815 - K999999	-	-	-	-	-	-	-
	7.4L	7.4L MIE		454	8	4	1988-1992	B788366 - D715493	-	-	-	-	-	-	-
	7.4L	7.4L MIE GEN V		454	8	4	1992-1996	D715494 - F820141	-	-	-	-	-	-	-
	7.4L	7.4L LH / 7.4L MIE GEN VI		454	8	4	1996-1997	F820142 - K999999	-	-	-	-	-	-	-
	7.4L	7.4L MPI GEN V		454	8	4	1998-2001	L010003 - M024330	-	-	-	-	-	-	-
	7.4L	7.4L MPI GEN V / 7.4L MIE GEN V		454	8	4	1995-1996	F563052 - F820103	-	-	-	-	-	-	-
	7.4L	7.4L MPI GEN VI / 7.4L MIE GEN VI		454	8	4	1996-1997	F820104 - K999999	-	-	-	-	-	-	-
	7.4L	7.4L MPI GEN VI L29 / 7.4L MIE GEN VI L29		454	8	4	1998-2001	L002006 - M025999	-	-	-	-	-	-	-
	7.4L	7.4LX BRAVO TBI GEN VI		454	8	4	1988-2001	F802000 - K999999	-	-	-	-	-	-	-
	7.4L	7.4LX BRAVO MPI GEN V		454	8	4	1996	F602010 - F801999	-	-	-	-	-	-	-
	7.4L	7.4LX BRAVO MPI GEN VI		454	8	4	1996-1997	F802000 - K999999	-	-	-	-	-	-	-
	7.4L	7.4L BRAVO	GM					D603118 & Up	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	7.4L BRAVO GEN V						C391564 & Up	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	7.4L W/HURTH						D715494 & Up	18-1334	18-1333	18-1332	-	-	-	-
	7.4L	7.4LHR GEN V						C878221 & Up	18-1334	18-1333	18-1332	-	-	-	-
		390		482	8	4	1969-1970	2781129 - 2825059	-	-	-	-	-	-	-
		460 TRS		482	8	4	1983-1986	4179554 - 6181046	❶	❶	-	-	-	-	-
		496 MAG / 496 HO		496	8	4	2001-2010	M025000 & UP	-	-	-	-	-	-	-
		8.1S MPI / 8.1S MIE / 8.1S HO		496	8	4	2001-2010	M025000 & UP	-	-	-	-	-	-	-
	8.2L	465		502	8	4	1990-1992	C849992 - D725646	-	-	-	-	-	-	-
	8.2L	465 GEN V		502	8	4	1992-1994	D725647 - F213244	-	-	-	-	-	-	-
	8.2L	500 GEN V		502	8	4	1994-1996	F213293 - F745159	-	-	-	-	-	-	-
	8.2L	500 GEN VI		502	8	4	1997-1999	K745195 - L601036	-	-	-	-	-	-	-
	8.2L	500 EFI		502	8	4	1999-2000	L001477 - L306499	-	-	-	-	-	-	-
	8.2L	500 EFI		502	8	4	2000-2005	L306500 - M907127	-	-	-	-	-	-	-
	8.2L	502 MAG BRAVO		502	8	4	1990-1992	C876221 - D824588	-	-	-	-	-	-	-
	8.2L	502 MAG BRAVO GEN V		502	8	4	1992-1993	D824589 - F114528	-	-	-	-	-	-	-
	8.2L	502 MAG EFI		502	8	4	1993-1996	D840650 - F802599	-	-	-	-	-	-	-
	8.2L	502 MAG MPI GEN VI		502	8	4	1996-2001	F802600 - M024999	-	-	-	-	-	-	-
	8.2L	525 EFI		502	8	4	2003-2007	M900146 - M958499	-	-	-	-	-	-	-
	8.2L	525 EFI		502	8	4	2007-2010	M958500 & UP	-	-	-	-	-	-	-
	8.2L	575SCi		502	8	4	2000-2005	L306696 - M950526	-	-	-	-	-	-	-
	8.2L	600 SC		502	8	4	1991-1992	D456489 - D456768	-	-	-	-	-	-	-
	8.2L	600SC GEN V		502	8	4	1992-1996	D725676 - F877642	-	-	-	-	-	-	-
	8.2L	600 SC GEN VI		502	8	4	1997-2000	K000227 - L601186	-	-	-	-	-	-	-
	8.2L	8.2L MAG		502	8	4	2010	A350340 & UP	-	-	-	-	-	-	-
	8.2L	8.2L MIE		502	8	4	2010	A350802 & UP	-	-	-	-	-	-	-
	8.2L	8.2L MIE W/HURTH		502	8	4	1990-1992	C878221 - D857199	-	-	-	-	-	-	-
	8.2L	8.2L W/HURTH (IB)		502	8	4		D857200 & Up	18-1334	18-1333	18-1332	-	-	-	-
	8.2L	8.2L MIE GEN V		502	8	4		D857200 - F819619	-	-	-	-	-	-	-
	8.2L	8.2L MPI GEN VI / 8.2L MIE GEN VI / 8.2LH GEN VI		502	8	4	1996-2001	F819620 - L674200	-	-	-	-	-	-	-
		500 BULLDOG		540	8	4	1990-1996	C577254 - F745405	❶	❶	-	-	-	-	-
		500 BULLDOG		540	8	4	1997-2001	K000248 - M050281	❶	❶	-	-	-	-	-
		575		540	8	4	1986-1992	A677429 - D763716	❶	❶	-	-	-	-	-
		800 SC GEN V		540	8	4	1993-1998	D763836 & UP	❶	-	-	-	-	-	-
		888	FORD		8	4		4762210 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-
		898 / 198	GM					A338553 & Up	18-1308	18-1309	18-1341	18-1300	-	-	-

❶ 8 Pair Bearing Set

MERCRUISER 3.7L BEARING APPLICATION

		Rod Bearings			Main Bearnings			Main (Thrust Bearings)		
Model	Serial #	Std.	.010	.020	Std.	.010	.020	Std.	.010	.020
165\3.7 (4cyl)	6916779 & Up	18-1148	-	-	-	-	-	18-1149	-	-
170 (4cyl)	6916779 & Up	18-1148	-	-	-	-	-	18-1149	-	-
180\3.7L (4cyl)	6916779 & Up	18-1148	-	-	-	-	-	18-1149	-	-
190 (4cyl)	6916779 & Up	18-1148	-	-	-	-	-	18-1149	-	-
470	4208730 & Up	18-1148	-	-	-	-	-	18-1149	-	-
485	5685394 & Up	18-1148	-	-	-	-	-	18-1149	-	-
488	6170297 & Up	18-1148	-	-	-	-	-	18-1149	-	-

18-0518
VALVE STEM SEAL
Replaces: 26-34217, 26-72564, 26-58094, 26-75413, 26-75624

18-4023
VALVE STEM SEAL
Replaces: 26-75413, 26-75624, 26-72564, 26-58094
For: 165, 170, 180, 190 4 cyl. (224 CID) SN 6916779 & later

18-4022
VALVE STEM SEAL
Replaces: 26-75988, 26-75982, 26-67863, 26-49131, F3866612, FI1100968, FI1101117
For: 330 (SN 4623115 & later), 340 (IB) (SN 5889914 & later), 454 Mag (SN A631894 & later)

18-4024
18-4024-9②
VALVE STEM SEAL
Replaces: 26-97664, 26-976641 26-8M0050563, FI1101200

ONE PIECE REAR MAIN SEALS

18-1234
Replaces:
24-811554, 24-17057A1, 24-801879, 24-801879T
For: 7.4L, GL, GI, GSI: 8.2L, GL

18-0519
Replaces:
26-14240, FI1101300
4.3L/3.0L/5.0L 5.7L

18-0864
Replaces:
26-90925, 27-67389

TWO PIECE REAR MAIN SEALS

18-0528
Replaces:
26-56868

18-1211
Replaces:
26-58203, 26-49947, 26-814622, FI110026, FI110027, FI110041

TIMING COVER SEALS

18-1213
Replaces: 26-97335, 26-11973, 26-42750, 26-54799

18-1230
Replaces: 26-56866

18-1233
Replaces: 26-8219471, 26-821947, 26-49154, FI1100986

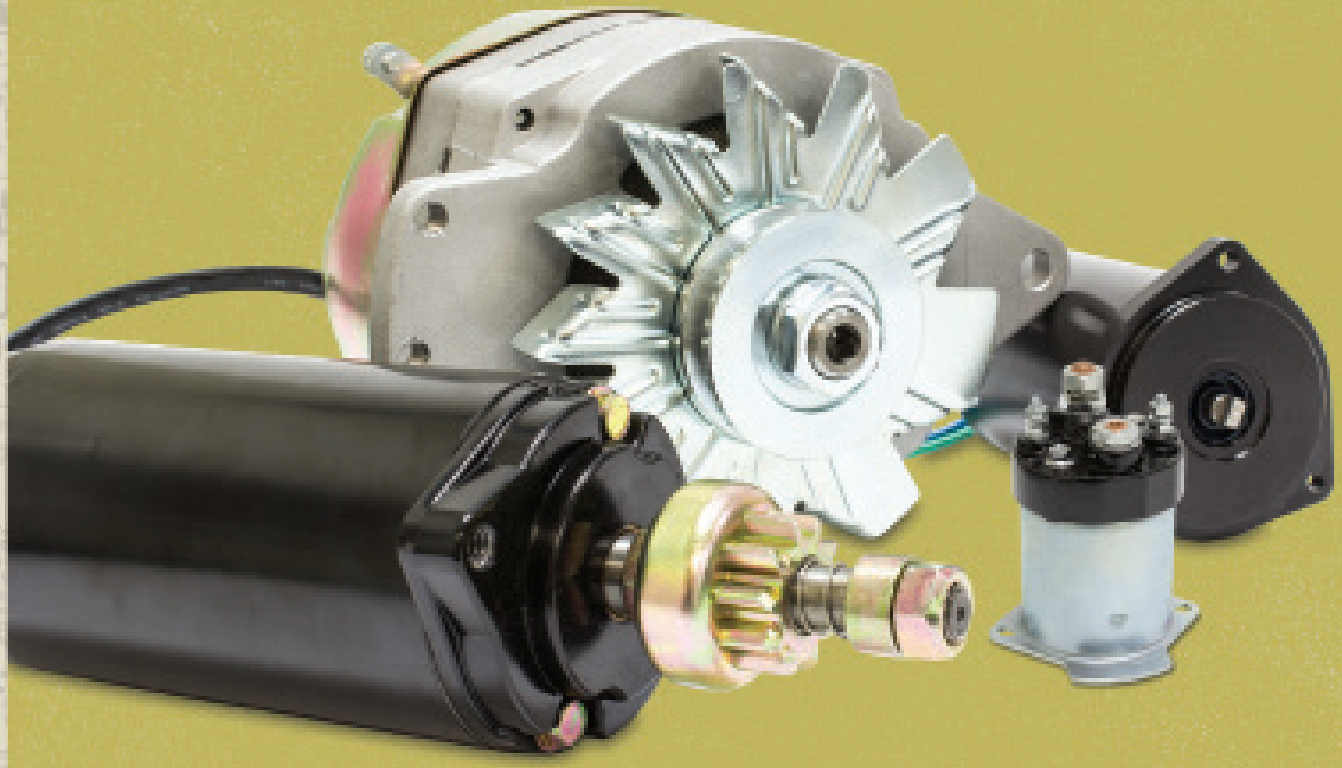
18-0578
Replaces: 26-67388

MERCRUISER SEAL APPLICATION

Model	Serial No.	Rear Main Crankshaft Seal	Timing Cover Seal
120/2.5L	1666601 & UP	—	18-1213
120/2.5L	2786857 & UP	18-1211	18-1213
140/3.0L & LX	2508261 & UP	—	18-1213
140/3.0L & LX	6229718 & UP	18-1211	18-1213
150/160/165/200 (I/L-6)	1666495 & UP	—	18-1213
150/160/165/200 (I/L-6)	2770032 & UP	18-1211	18-1213
175/185/205/262/4.3L (V-6)	6330183 & UP	18-1211	18-1213
200/228/225/230/250/255/260/270/280/300/320/5.0L/5.7L/898 (V-8)	2453769 & UP	18-1211①	18-1213
215	2781153 & UP	18-0528	—
224I/L4	ALL	18-0864	18-0578
225 FORD	3885721 & UP	18-0528	—
5.0L/5.7L, 4.3L, 3.0L Std. Rotation	"All" one piece seal	18-0519	18-1213
340 (7.4L)	4623115 & UP	—	18-1233
370 TRS	5889914 & UP	—	18-1233
400 TRS	4179554 & UP	—	18-1233
420	A398941 & UP	—	18-1233
440 TRS	4179554 & UP	—	18-1233
454 MAGNUM	A631894 & UP	—	18-1233
460 TRS	4179554 & UP	—	18-1233
7.4L/8.2L/454/502 Std. Rotation	"All" one piece seal	18-1234	18-1233
7.4 BRAVO	B771113 & UP	—	18-1233
888 (188)	3108723 & UP	18-0528	—

① Lrg. Journal Crankshaft GM Engines ② Priced per Package

SIERRA
OFFERS MORE!



PARTS THAT MOVE YOU:

Sierra offers an extensive selection of over 400 Rotating Electrical products, all backed by an industry leading warranty.

Protect your customer and your reputation. Use only a certified marine product from Sierra.

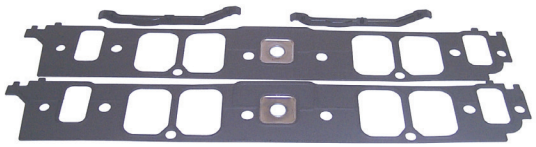
- **Alternators**
- **Starters**
- **Trim Motors**
- **Solenoids**
- **Rectifiers**
- **Accessories**

The Very Best Parts of Boating

www.sierramarine.com

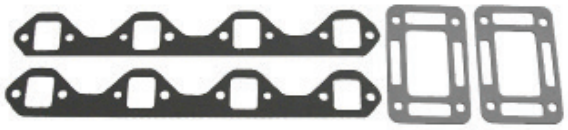
Sierra
Marine Engine and Drive Parts

MANIFOLD & EXHAUST MANIFOLD GASKET SETS

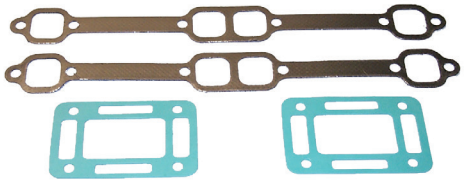


18-0403
INTAKE GASKET KIT
Replaces: 27-805722A1, 27-812712, 27-61782, 27-52571
For: MCM 370, 400, 325, 454, 502 Mag, 7.4L Bravo II & MIE 8.2L1978-1997

18-0404
INTAKE GASKET KIT
Replaces: 27-805403A1
For: MCM/MIE 454 Mag MPI, 7.4L/LX MPI & 8.2L MPI 1993-UP



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Engines
For use with **18-1998-1**



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Engines
For use with **18-1997-1**

18-4347-1
EXHAUST MANIFOLD GASKET SET
For: GM 175, 185, 205 (229 & 262 CID)

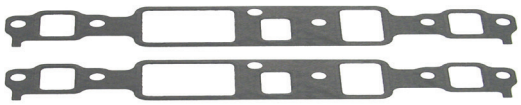
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0897	Exhaust Elbow Mounting Gasket	27-41813-1	2
18-2909	Exhaust Manifold to Cyl. Head Gasket	27-99757	2

18-4348
EXHAUST MANIFOLD GASKET SET
For: GM 454, 525 (7.4L & 8.2L)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0418	Manifold to Cylinder Head Gasket	27-46820	2
18-0897	Exhaust Elbow Mounting Gasket	27-41813-1	2

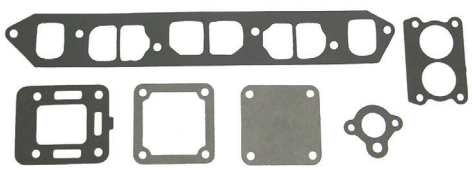


18-4408
INTAKE MANIFOLD GASKET SET
Replaces: 27-11977, 27-11987
For: GM 262 CID Engines 175, 185 and 205 HP

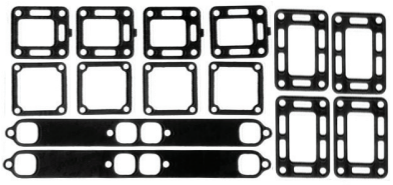
18-4349
EXHAUST MANIFOLD GASKET SET
For: GM 200, 228, 230, 260, 898 (5.0 & 5.7L)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2949	Exhaust Manifold Gasket	27-33395	2
18-0897	Exhaust Elbow Mounting Gasket	27-41813-1	2



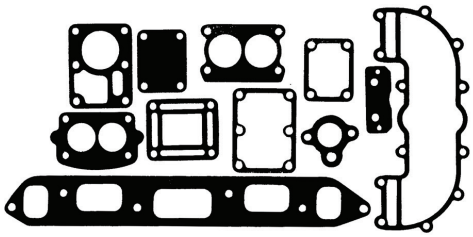
18-4367
EXHAUST MANIFOLD GASKET SET
Replaces: 27-99777A1
For: GM 153 & 181 (2.5 & 3.0L) CID Engs; 120 & 140 HP S/N 6229718 & UP
(With Siamese Port Cylinder Heads)



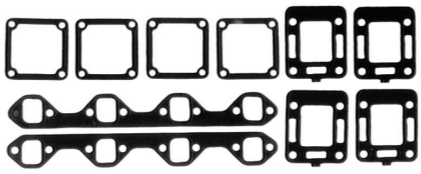
18-4394
EXHAUST MANIFOLD GASKET SET
Replaces: 27-33395A2, 27-33395A1
For: GM 350 (5.7L) CID Eng; 250 HP S/N 4768000-4908849 255 HP S/N 5195909 & UP

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2832-1	Manifold End Cap Gasket	27-48043	4
18-2833	Exhaust Elbow Gasket	27-99777-2	4
18-2949	Exhaust Manifold Gasket	27-33395	2
18-0885-1	Exhaust Elbow Gasket	27-48042	4



18-4395
EXHAUST MANIFOLD GASKET SET
Replaces: 27-35898A4, 27-35898A3, 27-35898A2
For: GM 153 (2.5L) CID Eng;
120 HP S/N 2046625-6229717



18-4399
EXHAUST MANIFOLD GASKET SET
Replaces: 27-54566A1
For: Ford 302/351 (5.0L & 5.8L) CID Eng; All 888 (188 HP) & 233 HP, 255 HP • S/N 3258728-4175498

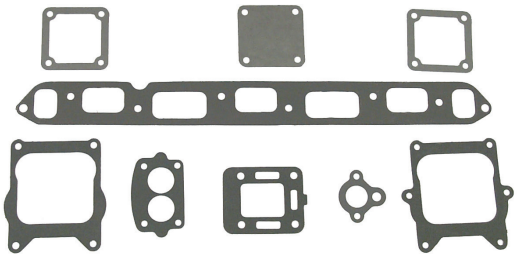
— CONTAINS —

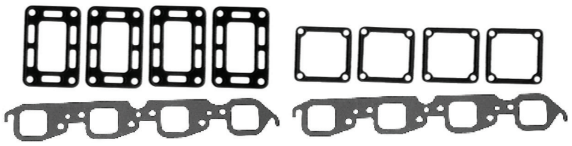
Part #	Description	O.E. #	Qty.
18-0183-1	Exhaust Mounting Gasket	27-46820	2
18-2832-1	Manifold End Cap Gasket	27-48043-1	4
18-2833	Exhaust Elbow to Gasket	27-99777-2	4

18-4396
EXHAUST MANIFOLD GASKET SET
Replaces: 27-46401A1
For: 250 (4.1L) CID Eng; 165 HP S/N 2770032 & UP

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2830-1	Intake Exhaust Gasket	27-46401	1
18-2831	Thermostat Gasket	27-47590-1	1
18-2832-1	Manifold End Cap Gasket	27-48083-1	2
18-2833	Exhaust Elbow Gasket	27-99777-2	1
18-0353	Carb. Mounting Gasket	27-58764	1
18-0356	Carb. Mounting Gasket	27-64692	1
18-0928-1	Exhaust End Cap Gasket	27-73814	1

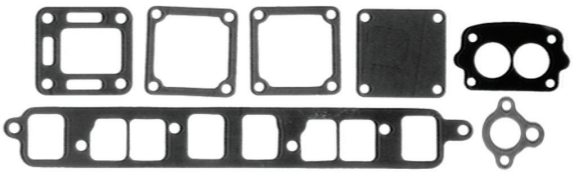




18-4397
EXHAUST MANIFOLD GASKET SET
Replaces: 27-46820A1
For: GM 454 (7.4L) CID Eng; All 325, 350, 400 HP Jet Drives 330 HP S/N 6083144 & BELOW

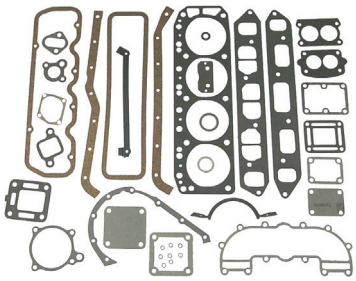
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0418	Exhaust Mounting Gasket	27-46820	2
18-0885-1	Exhaust Elbow Mounting Gasket	27-48042	4
18-2832-1	Manifold End Cap Gasket	27-48043-1	4

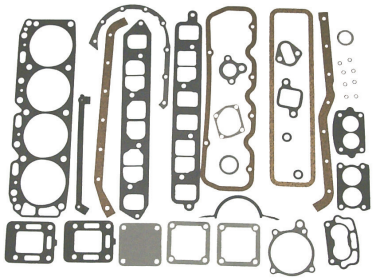


18-4398
EXHAUST MANIFOLD GASKET SET
Replaces: 27-53354A1
For: GM 181 (3.0L) CID Eng; 140 HP S/N 3332137-6229717 (Without Siamese Port Cylinder)

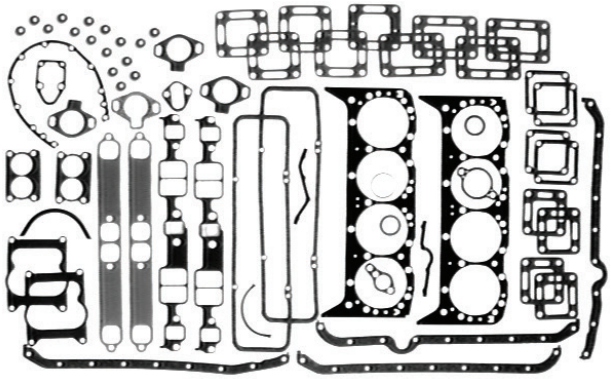
CYLINDER HEAD AND INTAKE MANIFOLD GASKET SETS



18-4383
For: GM 153 (2.5L) CID Eng;
S/N 2324347 & UP Includes 18-3880 Head Gasket



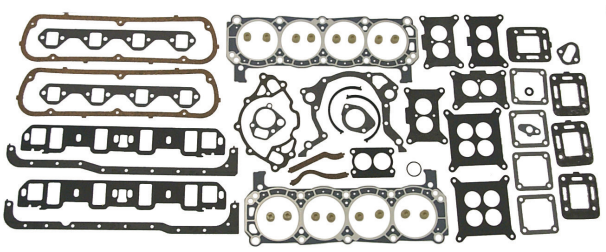
18-4384
For: GM 181 (3.0L) CID Eng;
S/N 2508261-6229717 (Except 3.0LX)



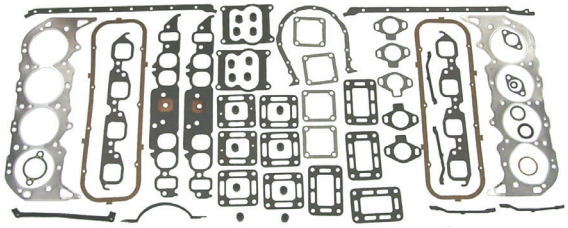
18-4386
For: GM 305 & 350 (5.0L & 5.7L) CID Eng; With Heads (1987 & Earlier)

— CONTAINS —

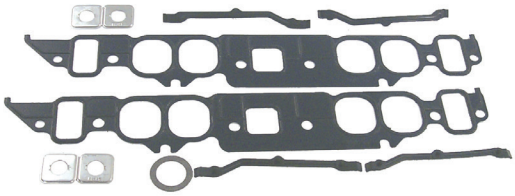
Part #	Description	O.E. #	Qty.
18-0976	Timing Chain Cover Gasket	27-14250	1
18-0868	Intake Manifold Gasket	27-17145	1
18-2949	Exhaust Manifold Gasket	27-33395	2
18-0897	Exhaust Elbow Mounting Gasket	27-41813	2
18-0885-1	Exhaust Elbow Mounting Gasket	27-48042	4
18-2917	Lower Thermostat Housing Gasket	27-53045-1	1
18-0153	Port Dip Gasket	27-85817A1	1
18-2848	Quadrajet Base Gasket	27-58457-2	2
18-2849-1	Exhaust Elbow To Manifold Gasket	27-87105-1, 27-818832	4
18-3876	Head Gasket	27-75611	2
18-2554	Thermostat Gasket	27-41812	1
18-2832-1	Manifold End Cap Gasket	27-48043-1	4
18-2553	Thermostat Gasket	27-47510	1
18-2833	Exhaust Elbow To Manifold Gasket	27-99777-2	4
18-2844	Thermostat Cover Gasket	27-48818-1	1
18-0889	Fuel Pump Housing Gasket	27-34213	1
18-0891	Water Pump Mounting Gasket	27-34897	1
18-0905	Oil Pan Drain Plug Gasket	27-49955	1
18-0876	Water Pump Mounting Gasket	27-34898	1
18-0994	Carb. Mounting Gasket	27-70143-1	2
18-0518	Seal	26-34217	16
18-2845	Valve Cover Gasket	121-122	2



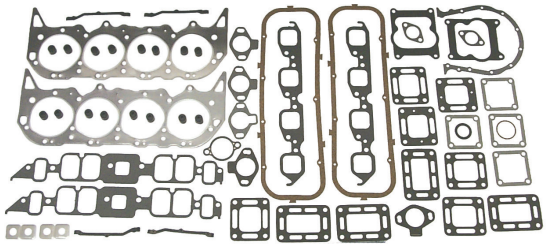
18-4385
For: Ford 302 (5.0L) CID Eng; 215, 225 & 888 (188 HP)
Includes 18-3883 Head Gasket



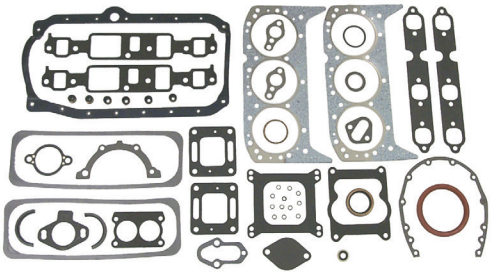
18-4387
Replaces: 27-801853
For: GM 454 (7.4L) CID Eng; Production Models
Oval Port
Includes 18-3877 Head Gasket



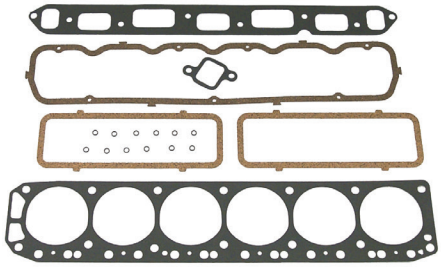
18-0465
INTAKE MANIFOLD GASKET SET
Replaces: 27-65184, 27-8M0050224
For: GM 454 CID Engines, 325, 330, 340, 350 HP
and 454 Magnums, 7.4L



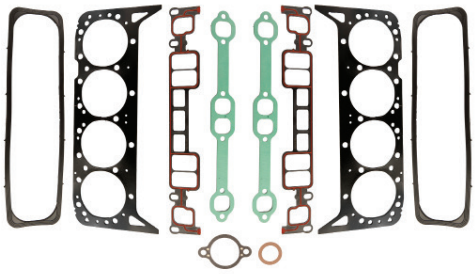
18-4365
INTAKE MANIFOLD GASKET SET
Replaces: 27-801855
For: GM 454 (7.4L) CID Eng; Production Models
Rectangular Port
Includes 18-3877 Head Gasket



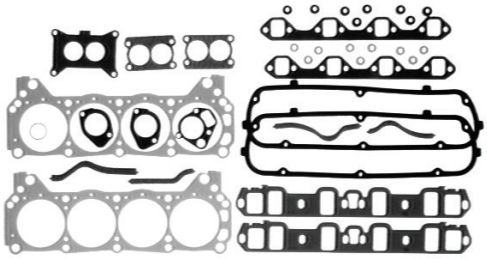
18-4388
INTAKE MANIFOLD GASKET SET
Replaces: 27-11977A88, A92
For: GM 262 CID Eng; 175, 185 & 205 HP, 4.3L
Includes 18-3879 Head Gasket



18-4389
INTAKE MANIFOLD GASKET SET
Replaces: 27-47453A1
For: All GM 165 HP (S/N 270032 & UP) & Inline 6 cyl.
250 CID



18-1254
VORTEC
HEAD GASKET SET
Replaces: 27-75611A03
For: Small Block GM V8 engines with Vortech heads

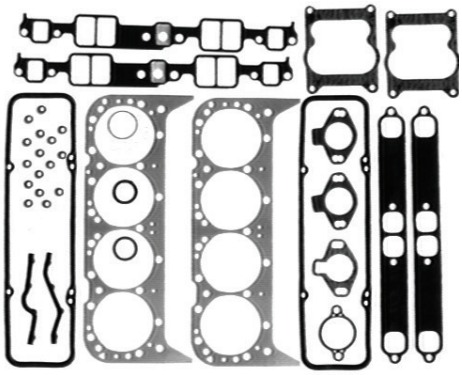


18-4391
INTAKE MANIFOLD GASKET SET
Replaces: 27-64763A2
For: Ford 351 CID Eng; 233 HP S/N 4173000-4500860, 5.8L
Includes 18-3883 Head Gasket

18-4392
INTAKE MANIFOLD GASKET SET
Replaces: 27-75611A2, 27-75611A1
For: GM 305 & 350 CID Eng. 898 (198 HP) 200, 228,
230/260 (Inboard) 230, 250, 255, 260, 280 & 5.7L Ski

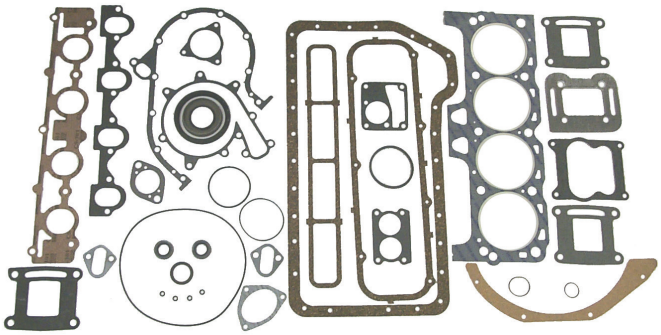
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0868	Intake Manifold Gasket	27-17145	1
18-2949	Exhaust Manifold Gasket	27-33395	2
18-2848	Quadrajet Base Gasket	27-52457-2	2
18-3876	Head Gasket	27-75611	2
18-2553	Thermostat Gasket	27-47510	1
18-2844	Thermostat Cover Gasket	27-48818-1	1
18-2554	Thermostat Gasket	27-41812	2
18-2917	Lower Thermostat Housing Gasket	27-53045-1	1
18-2845	Valve Cover Gasket	27-11999	2
18-0518	Seal	26-34217	16



FOR MODULAR GASKET SETS SEE PAGES 653-660

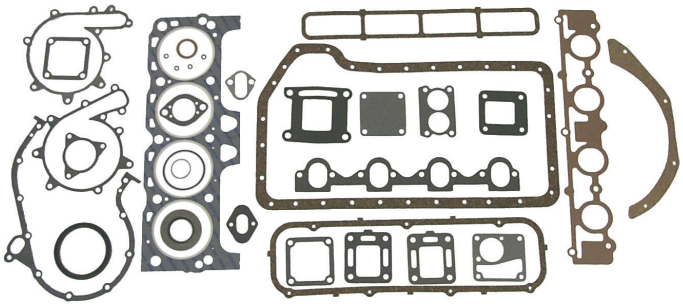
OVERHAUL GASKET SETS
(Sets do not include Front and Rear Crankshaft Seals)



18-4381
Replaces: 27-43186A1, 27-89656A1, 27-41636A1
For: 224 (3.7L) CID Eng; 165, 170, 180, 190 HP
S/N 6916779 & UP

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-0175	O-Ring	25-26543	4
18-0860	O-Ring	25-62700	1
18-0864	Seal	26-90925	1
18-0881-1	Exhaust Elbow Mounting Gasket	27-18272	1
18-0992	Exhaust Manifold Mounting Gasket	27-68715	1
18-0994	Carburetor Mounting Gasket	27-70143-1	1
18-0158	Intake Manifold Gasket	27-70905	1
18-0111	Exhaust Elbow Mounting Gasket	27-89657	2
18-0160	Lower Exhaust to Intake Manifold Gasket	27-94136	1
18-0113-1	Exhaust Elbow Mounting Gasket	27-97542	1
18-2843	Thermostat Cover Gasket	27-74830	1
18-2848	QuadraJet Base Gasket	27-52457-2	1
18-3878	Head Gasket	27-13709T	1
18-7121	O-Ring	25-35027	1
18-0874	Distributor Gasket	27-34486	1
18-0185	Seal	27-91892	1
18-2555	Thermostat Gasket	27-89656-1	1
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-4366	Oil Pan Gasket Set	27-72479A5	1
18-0387	Flywheel Cover Gasket	27-94976	1
18-0172	Oil Seal	26-97530	2

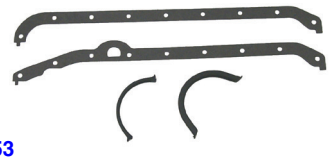


18-4382
Replaces: 27-74830A3, 27-74830A1, 27-74264A1
For: 224 (3.7L) CID Eng; 470 S/N 4208730 & UP

— *CONTAINS* —

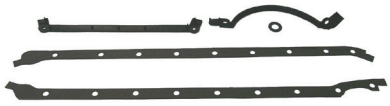
Part #	Description	O.E. #	Qty.
18-0864	Seal	26-90925	1
18-0956-1	Exhaust Manifold Mounting Gasket	27-68715	1
18-0158	Intake Manifold Gasket	27-70905	1
18-0950	Impeller Cover Gasket	27-88046	1
18-0954	Exhaust Mounting Gasket	27-92720	1
18-0113-1	Exhaust Elbow Mounting Gasket	27-97542	1
18-2832-1	Manifold End Cap Gasket	27-48043-1	2
18-2833	Exhaust Elbow To Manifold Gasket	27-99777-2	2
18-2843	Thermostat Cover Gasket	27-74830	1
18-3878	Head Gasket	27-13709T	1
18-0175	O-Ring	25-26543	4
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-7121	O-Ring	25-35029	1
18-0874	Distributor Gasket	27-34486-3	1
18-0928-1	Manifold End Cap Gasket	27-73814	1
18-0994	Carb. Mounting Gasket	27-70143-1	1
18-2555	Thermostat Cover Gasket	27-89656-1	1
18-4366	Oil Pan Gasket Set	27-72479A5	1
18-0387	Flywheel Cover Gasket	27-94976	1

MISCELLANEOUS GASKET SETS

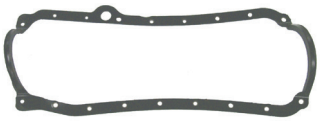


18-0153
OIL PAN GASKET SET
Replaces: 27-85817A1, FI5110037, FI5110032, 27-72627
For: Mercruiser GM 350 CID (5.7L)

18-1239
OIL PAN GASKET
Replaces: 27-810846T, 27-810846
For: Mercruiser 3.0L GM 181

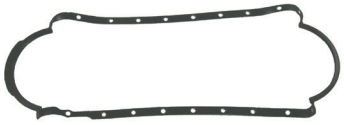


18-0348
OIL PAN GASKET SET
Replaces: 27-52550, 27-49107, FI1100229, FI5000229, FI5000245
For: Mercruiser GM 454/502 CID Eng; (7.4L and 8.2L)



18-1237
OIL PAN GASKET
Replaces: 27-138651, 27-13865, FI1101281
For: Mercruiser GM 5.7L

18-0466
OIL PAN GASKET SET
Replaces: 27-14901A1, 27-14901, 27-52144
For: Mercruiser GM 153/181 (2.5L & 3.0L)



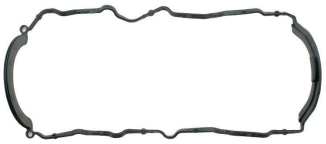
18-1232
OIL PAN GASKET
Replaces: 27-811566, 27-845628
For: GM Big Block

18-1231
INTAKE GASKET
Replaces: 27-8181881, 27-818188
For: Rectangular port high performance big block Chevy

18-0405
OIL PAN GASKET
Replaces: 27-883964, 27-14247, 27-883964T
For: Mercruiser GM 262 CID Eng. (4.3L)

18-1238
INTAKE GASKET SET
Replaces: 27-824326
For: Mercruiser 4.3L/LX models, pre SN F802999

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS



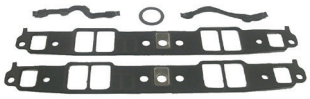
18-61513
OIL PAN GASKET
Replaces: 27-14247T1, 27-142471
Fits: Mercruiser MCM 262 Mag & 4.3L/ LX/LH/LHX Gen+ (1996 & Up); All GM V6 (1996 & Up)

18-0407
OIL PAN GASKET SET
Replaces: 27-64798, 27-56870A1
For: Mercruiser: 215, 225, 888

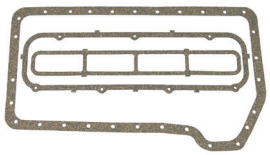
18-0410
INTAKE MANIFOLD GASKET SET
Replaces: 27-75648
For: Ford 5.0L/302, 5.8L/351 CID Engine; (233HP) S/N 3108723 & UP

18-0411
OIL PAN GASKET SET
Replaces: 27-90458A1, 27-90458, FI5000178, FI5000183
For: Mercruiser GM 350 CID (5.7L) Starboard Dipstick

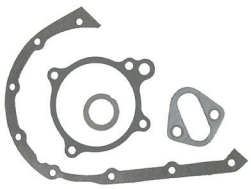
18-0611
OIL PAN GASKET SET
Replaces: 27-75483
For: Mercruiser Ford 351 CID Eng.



18-0868
INTAKE MANIFOLD GASKET SET
Replaces: 27-17145, 27-72637, FI5000263, FI5000232, FI1101296
For: Mercruiser 305, 350



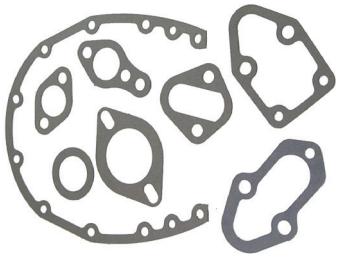
18-4366
OIL PAN GASKET SET
Replaces: 27-72479A5, 27-72479T, 27-72479
For: Mercruiser 224 CID (3.7L)



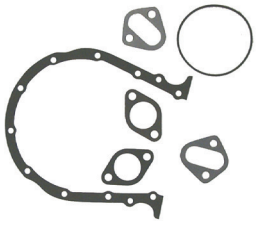
18-4375
TIMING CHAIN GASKET SET
Replaces: 27-34213A2, 27-34213A1
For: Mercruiser GM 153 & 181 CID Engs; 110, 120, 130, 140, 150, 160 & 165 HP; 2.5L & 3.0L

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-0887	Timing Cover Gasket	27-49953	1
18-0948	Distributor Gasket	27-87707	1
18-0327	Water Pump Gasket	27-33956	1



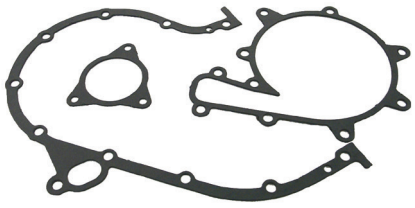
18-4377
TIMING CHAIN GASKET SET
Replaces: 27-42457A1
For: GM 262 CID Eng; 175, 185 & 205 HP



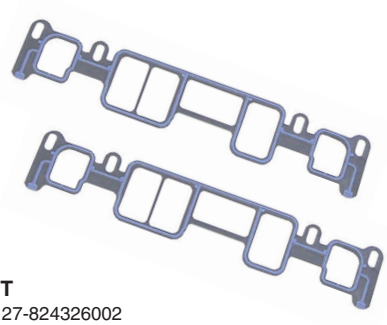
18-4378
TIMING CHAIN GASKET SET
Replaces: 27-54529A1
For: GM 454 CID Eng. 325, 330, 340 & 350 Inboards & 300TRS

— CONTAINS —

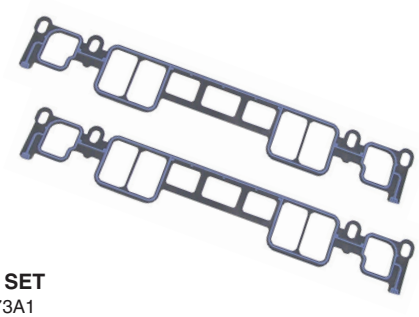
Part #	Description	O.E. #	Qty.
18-0889	Fuel Pump Mounting Gasket	27-34213	1
18-0903	Water Pump Gasket	27-49110	2
18-0980	Timing Chain Gasket	27-54529	1



18-4380
TIMING CHAIN GASKET SET
Replaces: 27-68714A6, 27-68714A7, 27-68714, 27-72098
For: Mercruiser 224 CID Eng.
165, 170, 180, 190, 470, 485 & 488 HP

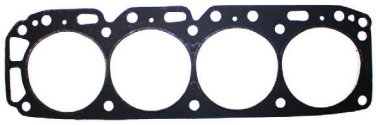


18-0487
INTAKE GASKET SET
Replaces: 27-8243261, 27-824326002
Fits: MCM 262 Mag & 4.3L/LX/LH/LXH Gen II (1996-up)



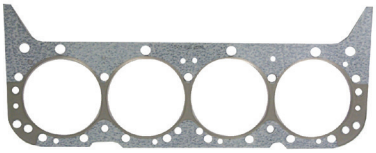
18-0488
INTAKE GASKET SET
Replaces: 27-807473A1
Fits: MCM 350 Mag, 5.0L & 5.7L/LX Gen II (1996-up)

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS



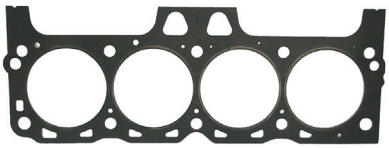
18-2946
HEAD GASKET
Replaces: 27-52364, 27-81084, FI5000204
For: GM 181 (3.0L) CID Eng.

18-3874
HEAD GASKET
Replaces: 27-811546, 27-879150139
For: (8.2L) 502 CID

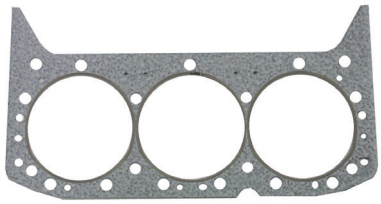


18-3876
HEAD GASKET
Replaces: 27-75611, 27-75611001, 27-48330, 27-34278
For: GM 305 (5.0L)/350 (5.7L) CID Eng.

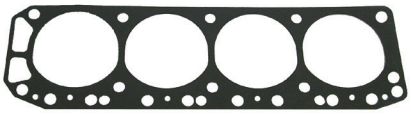
18-3877
HEAD GASKET
Replaces: 27-13218, 27-13687, 27-19315, 27-49104, 27-61224, 27-97529, 27-8M0049045
For: GM 454 (7.4L) CID Eng., Mark IV (pre-1992)



18-3878
HEAD GASKET
Replaces: 27-13709, 27-13709T, 27-74264, 27-79986, 27-92166, 27-921661
For: Mercruiser 224 (3.7L) CID Eng. Model 470



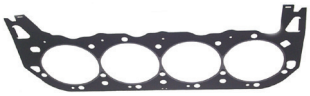
18-3879
HEAD GASKET
Replaces: 27-11986, 27-816460, 27-879150140, 27-42744
For: GM 262 (4.3L) CID Eng.



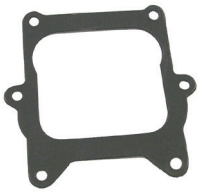
18-3880
HEAD GASKET
Replaces: 27-34273, 27-342731
For: GM 153 (2.5L)

18-3881
HEAD GASKET
Replaces: 27-47453, 27-72622, 27-39164, 27-34274
For: GM 250 (4.1L) CID (6 cyl) Eng.

18-3883
HEAD GASKET
Replaces: 27-75647, 27-75646, 27-64763, 27-56110
For: Ford 302 (5.0L) 351 (5.8L) CID Eng.

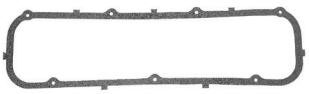


18-3887
HEAD GASKET
Replaces: 27-850470, 27-879150141, 27-811547
For: (7.4L) 454 CID GEN V and VI (1992-up)

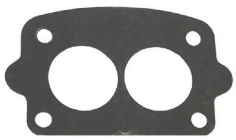


18-0353
CARB MOUNTING GASKET
Replaces: 27-58764

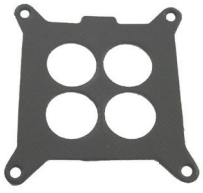
18-0354
CARB MOUNTING GASKET
Replaces: 27-60715



18-0685
VALVE COVER GASKET
Replaces: 27-73666
224 CID (3.7L)



18-0356
CARB MOUNTING GASKET
(For Rochester)
Replaces: 27-64692, 27-32910

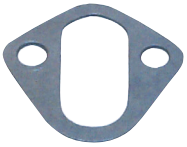


18-0357
CARB MOUNTING GASKET
Replaces: 27-65577, 27-56884

PKG. OF 2

18-0876
18-0876-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 27-34898, FI5005756

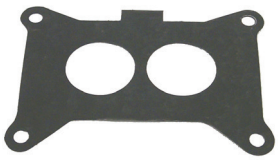
PKG. OF 2



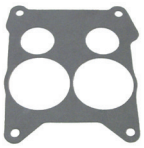
18-0889
18-0889-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 27-34213, 27-56883, FI5000074

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

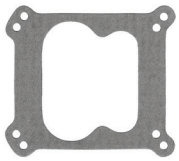


18-0360
CARB MOUNTING GASKET
Replaces: 27-70142

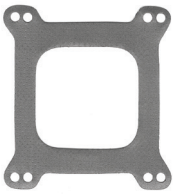


18-0462
CARB MOUNTING GASKET
Replaces: 27-48399

Model	Year	S/N
250	1968-69	2314301-2639854
270	1969-72	2851074-3385720
325	1969-70	2278747-3042730
390	1969-70	2781129-3042731

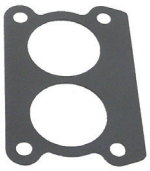


18-0463
CARB MOUNTING GASKET
(For Weber)
Replaces: 27-814210



18-0467
CARB MOUNTING GASKET
(For Weber)
Replaces: 27-41610, 27-49814

PKG. OF 2



18-0994
18-0994-9①
CARB MOUNTING GASKET
Replaces: 27-701431, 27-8079821, 27-807982, 27-70143, 27-807982B, 27-70143B1

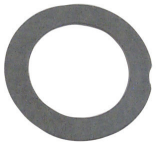
PKG. OF 2

18-2848
18-2848-9①
CARB BASE GASKET
Replaces: 27-524572, 18-52457, 18-524571

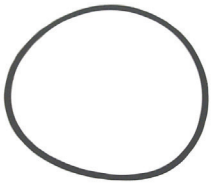
PKG. OF 2

18-0874
18-0874-9①
DISTRIBUTOR GASKET
For GM V6 & V8
Replaces: 27-344863, 27-344861, 27-34486, 27-52184, 27-34891, FI5000162, F3932344
For: 2.6L (1989), 3.5L (1989), 4.3L (1987-93), 5.0L (1987-88), 5.7L (1987-92), 7.4L (1988-93), 8.2L (1992-93)

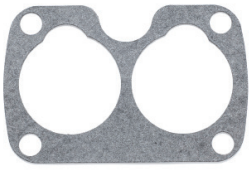
PKG. OF 2



18-0948
18-0948-9①
DISTRIBUTOR GASKET
Replaces: 27-87707
4 Cyl.



18-0422
DISTRIBUTOR CAP GASKET
Replaces: 391-5076
V8



18-0740-1
THROTTLE BODY GASKET
Replaces: 27-805396

PKG. OF 2

18-2552
18-2552-9①
THERMOSTAT GASKET
Replaces: 27-331792, 27-331791

PKG. OF 2

18-0667
18-0667-9①
CONNECTOR COVER GASKET
Replaces: 27-995061, 27-99506

PKG. OF 2

18-2553
18-2553-9①
THERMOSTAT GASKET
Replaces: 27-47510, 27-47510Q
GM V-6, V-8

PKG. OF 2

18-2554
18-2554-9①
THERMOSTAT GASKET
Replaces: 27-41812, 27-90556, 27-41812Q
V-6 & V-8

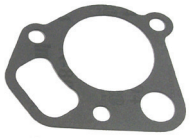
PKG. OF 2

18-2555
18-2555-9①
THERMOSTAT GASKET
Replaces: 27-896561, 27-89656
4 Cyl.

PKG. OF 2

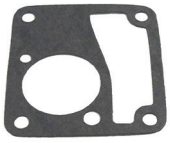
18-2831
18-2831-9①
THERMOSTAT GASKET
Replaces: 27-475901, 27-47590
4 & 6 Cyl.

PKG. OF 2



18-2834
18-2834-9①
THERMOSTAT GASKET
Replaces: 27-60208
Ford V-8

PKG. OF 2



18-2843
18-2843-9①
THERMOSTAT GASKET
Replaces: 27-74830
470

PKG. OF 2

18-2844
18-2844-9①
THERMOSTAT GASKET
Replaces: 27-48818, 27-488181, 27-48818Q1
V-8

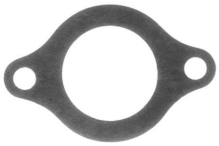
PKG. OF 2

18-2917
18-2917-9①
THERMOSTAT GASKET
Replaces: 27-53045, 27-530451, 27-33179, F10077105, FI1101276, FI1101291, FI5000096

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

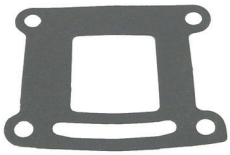
① Priced per Package

PKG. OF 2



18-0398
18-0398-9①
THERMOSTAT GASKET
Replaces: 27-8M2021920, 27-33918

18-0111
EXHAUST ELBOW GASKET
Replaces: 27-89657



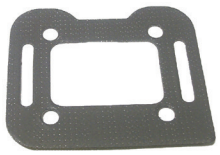
18-0113-1
EXHAUST ELBOW GASKET
Replaces: 27-97542, 27-856705

PKG. OF 2

18-0672
18-0672-9①
EXHAUST ELBOW GASKET
Replaces: 27-860231, 27-8637251

18-0365
HEAT EXCHANGER END GASKET
2 3/4" dia.
Replaces: 27-75450
224 CID

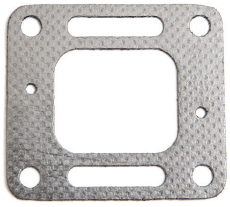
18-0389
HEAT EXCHANGER END GASKET
3 15/16" dia.
Replaces: 27-99960



18-0881-1
EXHAUST ELBOW GASKET
Replaces: 27-18272

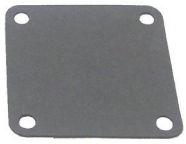
PKG. OF 2

18-0885-1
18-0885-9①
EXHAUST ELBOW GASKET
Replaces: 27-48042

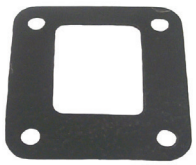


18-0897
EXHAUST ELBOW GASKET
Replaces: 27-41813

PKG.. OF 2

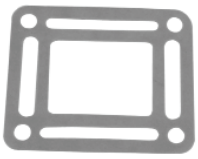


18-0928-1
18-0928-9①
MANIFOLD END CAP GASKET
Replaces: 27-73814, 27-738141, 27-807218



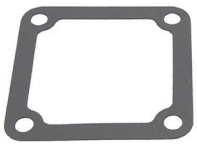
18-0954
EXHAUST ELBOW GASKET
Replaces: 27-92720

PKG. OF 2



18-2819-1
18-2819-9①
EXHAUST ELBOW GASKET
Replaces: 27-39915

PKG. OF 2



18-2832-1
18-2832-1-9①
MANIFOLD END CAP GASKET
Replaces: 27-480431, 27-48043

PKG. OF 2

18-2833
18-2833-9①
EXHAUST ELBOW GASKET
Replaces: 27-997772, 27-997771, 27-99777, 27-52076

PKG. OF 2

18-2849-1
18-2849-9-1①
EXHAUST ELBOW GASKET
Replaces: 27-87105, 27-871051, 27-860232, 27-818832, 27-863726

PKG. OF 2

18-1210-1
END CAP GASKET
Replaces: 27-39923

18-0158
INTAKE MANIFOLD GASKET
Replaces: 27-70905
For: 3.7L

18-0183-1
EXHAUST MANIFOLD GASKET
Replaces: 27-73866, 27-54566

18-0418
EXHAUST MANIFOLD GASKET
Replaces: 27-46820

18-2830-1
EXHAUST MANIFOLD GASKET
Inline 6 cyl.
Replaces: 879036, 27-46401, 27-52584, 27-33121

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

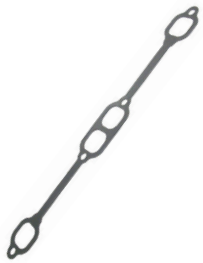
① Priced per Package

18-0680
EXHAUST MANIFOLD GASKET
Replaces: 27-815528

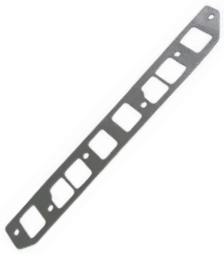
18-2896-1
EXHAUST MANIFOLD GASKET
Replaces: 27-52546, 27-32816

PKG. OF 2

18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces: 27-99757



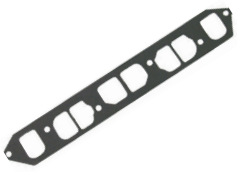
18-2949
EXHAUST MANIFOLD GASKET
Replaces: 27-33395
GM 5.0L & 5.7L



18-2912-1
EXHAUST MANIFOLD GASKET
Replaces: 27-53354

18-0956-1
EXHAUST MANIFOLD GASKET
Replaces: 27-68715

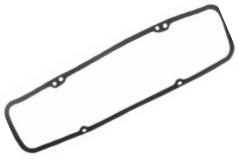
PKG. OF 2



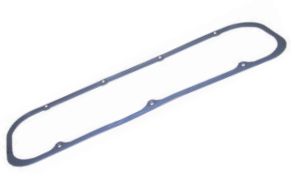
18-1204-1
18-1204-1-9①
EXHAUST MANIFOLD GASKET
Replaces: 27-96429

18-61319
VALVE COVER GASKET
Replaces: 27-827154
Fits: Mercruiser MCM 262 Mag & 4.3L/LX/LH/LHX Gen+ w/plastic valve cover(1996 & Up); All GM V6 (1996 & Up)

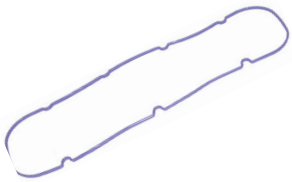
18-0664
VALVE COVER GASKET
Replaces: 27-17467, FI1101287
For: GM 305/350, 5.0 & 5.7L



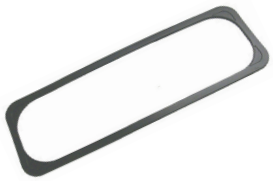
18-2845
VALVE COVER GASKET
Replaces: 27-11999, 27-34043, 27-52202, FI1101236, FI5000161
V-8 GM 305/350 CID, 5.0 & 5.7L



18-25001
VALVE COVER GASKET
Replaces: 27-14765, F3860315, FI1110294, FI1110958
Fits: GM 454, 7.4L



18-25002
VALVE COVER GASKET
Replaces: 27-811588
Fits: GM 454, 502, (1992-UP) Recessed Grooved Valve Cover

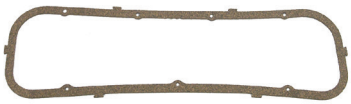


18-0311
VALVE COVER GASKET
Replaces: 27-11988
For: 4.3 Litre 262 CID

18-0346
VALVE COVER GASKET
Replaces: 27-49936, 27-34042
For: GM 250 CID (4.1L), 160/165/200 (6 cyl.)

18-0347
VALVE COVER GASKET
Replaces: 27-52145, 27-806452, 27-34041
For: GM 153 & 181 CID (2.5L & 3.0L)

PKG.. OF 2



18-0464
18-0464-9①
VALVE COVER GASKET
Replaces: 27-49121, 27-91831
For: GM 454/502 CID (7.4L & 8.2L)

Model	Year	S/N
330	1977-81	4623115-6083144
7.4 Bravo	1988-91	B771113-D603117
454 Mag	1986-92	A631894-D805068
370 TRS	1978-87	4179554-B714586
400 TRS	1980-86	4179554-B457644
400 TRS	1983-86	4179554-B485220
460 TRS	1983-86	4179554-6181046
502 Mag Bravo	1990-92	C878221-D824588

18-0352
VALVE COVER GASKET
Replaces: 27-56173
For: Ford 302/351 CID (5.0L & 5.8L)

18-0468
TIMING COVER GASKET
Replaces: 27-811572
GM 4.3L, 5.0L & 5.7L

PKG.. OF 2

18-0887
18-0887-9①
TIMING COVER GASKET
Replaces: 27-49953, 27-34216, FI5000201
4 & 6 Cyl.

PKG.. OF 2

18-0976
18-0976-9①
TIMING CHAIN COVER GASKET
Replaces: 27-14250, 27-34895, FI1101297

18-0980
TIMING COVER GASKET
Replaces: 27-54529, 27-49109, 110990, 1100990
GM 7.4L

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

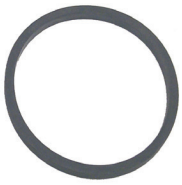
PKG.. OF 2

18-0328
18-0328-9①
PUSH ROD/LIFTER COVER GASKET
Replaces: 27-34208
153 & 181 CID, 120/140 (4 Cyl.)

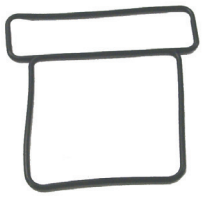
18-0329
PUSH ROD/LIFTER COVER GASKET
Replaces: 27-34209
For: 140/150/160/165 (6 cyl.)

18-2815
PUSH ROD COVER GASKET
Replaces: 27-814703, FI5000119, FI5000199
For: 3.0L

PKG. OF 2

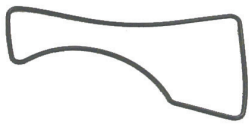


18-0185
18-0185-9①
REMOTE OIL SEAL
Replaces: 27-91892



18-1240
OUTDRIVE SEAL
For Bravo
Replaces: 12708

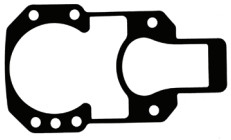
PKG. OF 5



18-2516
18-2516-9①
BRAVO OUTDRIVE SEAL
Replaces: 16755, 16755A1, 16755Q1

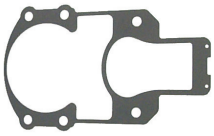
PKG. OF 2

18-2556
18-2556-9①
DRIVE SHAFT HOUSING TO BELL HOUSING GASKET
Replaces: 27-35996, A1



18-2743
OUTDRIVE HOUSING GASKET
Replaces: 27-94996, 27-949962, 27-94996A1, 27-94996A2, 27-94996Q2, 27-94996A3, 27-94996A20, 27-64818A2

PKG. OF 5

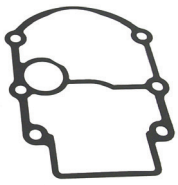


18-2820
18-2820-9①
OUTDRIVE GASKET
Replaces: 27-64818, Q4, 27-64818A20, 27-64818A4, 27-64818A1, 27-45821

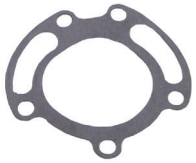
PKG. OF 5

18-2840
18-2840-9①
BELL HOUSING GASKET
Replaces: 27-35982

PKG. OF 2

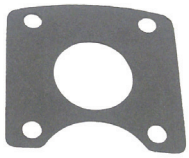


18-2847
18-2847-9①
OUTDRIVE GASKET
Replaces: 27-54014, 27-54014A1, 27-54014Q1, 27-54014T1
For: E, H, TR, TRS



18-0386
WATER PUMP BODY GASKET
Replaces: 27-94914, 27-72780

PKG. OF 2

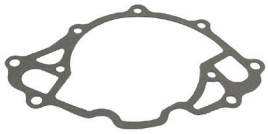


18-0894
18-0894-9①
WATER POCKET COVER GASKET
Replaces: 27-55810, 27-55810 -1

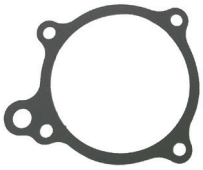
18-0916
WATER PUMP GASKET
Replaces: 27-8052151, 27-805215, 27-94915, 27-72779

PKG. OF 2

18-0903
18-0903-9①
WATER PUMP GASKET
Replaces: 27-49110, FI1101000
454 CID



18-0147
WATER PUMP GASKET
For Ford V-8
Replaces: 27-56880



18-0327
WATER PUMP GASKET
Replaces: 27-33956, FI5000200, FI5000219
4 & 6 Cyl.

PKG. OF 2

18-0891
18-0891-9①
WATER PUMP MOUNTING GASKET
Replaces: 27-34897, 27-34896, FI5000077, FI5000078
For: GM 4.3L, 5.0L & 5.8L

PKG. OF 2

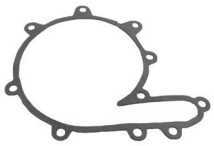
18-0893
18-0893-9①
WATER PUMP BACK-IN PLATE GASKET
Replaces: 27-35380
GM 4.3L, 5.0L & 5.7L

PKG. OF 2

18-2564
18-2564-9①
IMPELLER GASKET
Alpha I - Generation 2
Replaces: 27-430331

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

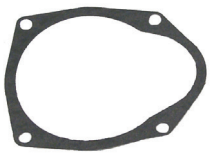


18-0950
IMPELLER HOUSING GASKET
Replaces: 27-88046
224 CID

PKG. OF 2

18-2565
18-2565-9①
IMPELLER GASKET
Alpha I - Generation 2
Replaces: 27-430472

PKG. OF 2

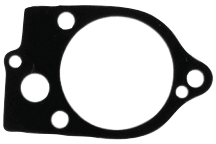


18-2566
18-2566-9①
IMPELLER GASKET
Alpha I - Generation 2
Replaces: 27-817277

PKG. OF 2

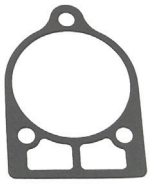
18-2823
18-2823-9①
LOWER WATER PUMP GASKET
Replaces: 27-32769, 27-19553

PKG. OF 2



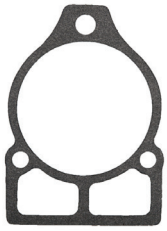
18-2824
18-2824-9①
UPPER WATER PUMP GASKET
Replaces: 27-32770, 27-19551

PKG. OF 2



18-2825
18-2825-9①
WATER PUMP BASE GASKET
Replaces: 27-32771

PKG. OF 2

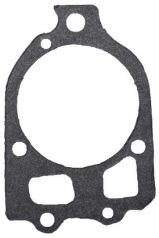


18-2826
18-2826-9①
WATER PUMP BASE GASKET
Replaces: 27-856101, 27-856704, 27-85610

PKG. OF 2

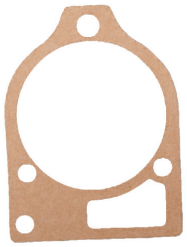
18-2914
18-2914-9①
WATER PUMP GASKET
Replaces: 27-856081, 27-85608, 27-32433, 27-30603, 27-8M0090319

PKG. OF 2



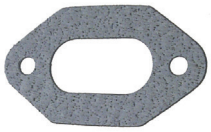
18-2915
18-2915-9①
WATER PUMP GASKET
Replaces: 27-856091, 27-858524, 27-85609, 27-32434, 27-30604

PKG. OF 2



18-2919
18-2919-9①
WATER PUMP GASKET
Replaces: 27-426311, 27-42631

18-0342
POWER TRIM HOSE CONNECTOR PLATE GASKET
Replaces: 27-476441, 27-47644



18-0388
POWER TRIM HOSE CONNECTOR GASKET
Replaces: 27-988231, 27-98823

PKG. OF 2

18-0322
18-0322-9①
REAR SEAL GASKET
Replaces: 27-14241, 27-881715, FI1101656
GM 5.0L & 5.7L

18-0898
OIL PUMP MOUNTING GASKET
Replaces: 27-56859
For: Ford Engines

18-3289
DOUBLE LIP SEAL
Replaces: 26-864319
For: Gen II Upper Housing

18-2094
OIL SEAL
Replaces: 26-36143, 26-88416
Fits: 120/140(1978-82), 165 (1978-81), 260 (1978-82), 470 (1978-82), 485 (1980-82), 898/228 (1978-82), Alpha I/Gen II (1991 & Up), Blackhawk (1994-95), Bravo I/II/III (1988-98), R/MR/Alpha One Sterndrive and Transom (1983-90)

PKG. OF 2

18-2944
18-2944-9①
SEAL RING GASKET
(Quad Ring)
Replaces: 26-45577, 26-455771

PKG. OF 2

18-2945
18-2945-9①
18-29451-9①
(PKG. OF 50)
DRAIN SCREW GASKET
Replaces:12-20260, 12-19183, 12-191832, 12-191833, F50556, F8077, F8186
Used in most lower units and sea water pumps

PKG. OF 5

18-2948
18-2948-9①
RUBBER WASHER
Replaces: 12-492211, 12-49221, 12-23245

18-2349
SHIFT SHAFT SLEEVE
Replaces: 23-67370
For: Ratios 1.47, 1.62, 1.81 & 1.94.
For: Gen II (1998 & up), (0L100040 & up)
1/4" Thick

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

PKG. OF 2

18-0905
18-0905-9①
OIL PAN DRAIN PLUG GASKET
Replaces: 27-49955, 27-34502, 27-60721, 27-8M0077608

PKG. OF 2

18-4267
18-4267-9①
SHIFT SHAFT WASHER
Replaces: 12-29395, 12-8M0042641

PKG. OF 3

18-0681
18-0681-9①
WASHER
Replaces: 12-32834, 12-8M2001219, 12-93416, 12-934161

PKG. OF 5

18-0203
18-0203-9①
BELL HOUSING WASHER
Replaces: 12-35935
All Mercruiser Stern drives 1963-1998

PKG. OF 5

18-2316
18-2316-9①
SHIFT SHAFT WASHER
Replaces: 12-77674, 12-25410
Used over 18-2349 sleeve
For: Ratios 1.47, 1.62, 1.81 & 1.94
For: Gen II (1998 & up), (0L100040 & up)
1/8" Thick

18-0318
WASHER
Replaces: 12-815472

PKG. OF 2

18-4270
18-4270-9①
WASHER
Replaces: 12-36001

PKG. OF 5

18-2340
18-2340-9①
SHIFT SHAFT WASHER
Replaces: 12-31266
For: #1R/MR (1/16" Thick)

PKG. OF 2

18-2343
18-2343-9①
PINION NUT WASHER
Replaces: 12-92721
For: MR/Alpha/Gen II

SCREWS

Part No.	Description	O.E. #
18-2361 18-2361-9①	(PKG. OF 2) Lower Unit Mounting Screw	10-805763, 10-853163 10-30206
18-3197	Water Pick-Up Insert Screw	10-76156, 10-67373
18-3230	Gear Housing to Drive Shaft Housing Screw	10-816601
18-3231	Upper Drive Shaft Top Cover Screw	10-98794

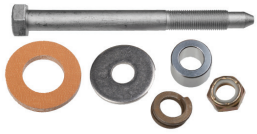
PKG. OF 5

18-3721
18-3721-9①
NUT
Replaces: 11-13439-1, 11-859116
For: MR/Alpha

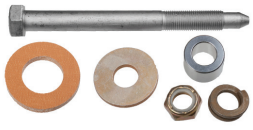
18-3236
HOUSING ALIGNMENT BUSHING
Replaces: 23-32632
For: #1R/MR/Alpha

18-4272
WELCH PLUG
O.D. 0.870"
Replaces: 19-32652

18-4273
WELCH PLUG
O.D. 1.250"
Replaces: 19-42682



18-2140
ENGINE MOUNT BOLT KIT
For: Mercruiser I



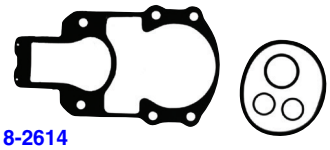
18-2141
ENGINE MOUNT BOLT KIT
Replaces: 10-97934A1
For: R/MR/Alpha I/ Gen II/Bravo

18-3728
LOCK NUT
Replaces: 11-99298, 11-863332

18-3729
MOTOR MOUNT BOLT
1/2" - 20 x 5 3/8"
Replaces: 10-97934, 10-36289

18-2193
REAR ENGINE MOUNT
Replaces: 33149, 99297A1, 99297A2
For: 120/140 HP S/N 6229717 & UP; All 224 CID Blocks; All 898, 200, 228, 230, 260, 300 & 320 HP; All 350-454 Magnums

① Priced per Package

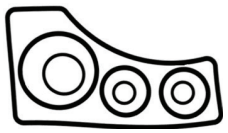


①18-2614D Display Package

18-2614
OUTDRIVE GASKET SET
1967-1982
Replaces: 27-64818A1, 27-64818T4, 27-64818Q4, 27-64818A20, 27-64818A4, 27-64818, 27-45821

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-2840	Bell Housing Gasket	27-35982	1
18-7153	O-Ring	25-25439	2
18-7170	O-Ring	25-33504	1

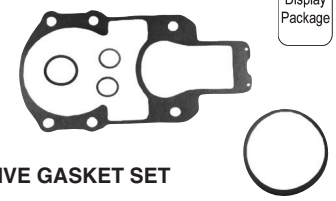


Display Package

18-2615
OUTDRIVE GASKET SET
(Bravo Unit)
Replaces: 16755, 16755A1, 16755Q1, 16755T1
For: All Bravo

—CONTAINS—

Part #	Description	O.E. #	Qty.
18-2516	Seal	16755	1
18-7198	O-Ring	25-45710	1
18-7153	O-Ring	25-25439	2
18-7168	O-Ring	25-48171	2
18-7105	O-Ring	25-62705	1
18-7117	O-Ring	25-35027	1

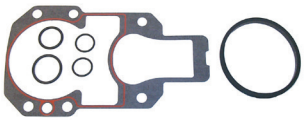


Display Package

18-2617
OUTDRIVE GASKET SET
Old Style
Replaces: 27-35996, 27-35996A1
For: IA/IB/IC and EZ Shift (1964-1966)

—CONTAINS—

Part #	Description	O.E. #
18-2556	Drive Shaft Housing to Bell Housing Gasket	27-35996
18-2840	Bell Housing Gasket	27-35982
18-7153	O-Ring	25-25439
18-7170	O-Ring	25-33504

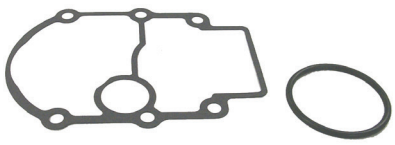


①18-2619-1D Display Package

18-2619-1
OUTDRIVE GASKET SET
Replaces: 27-64818A3, 27-94996Q2, 27-94996T2, 27-94996, 27-94996A1, 27-94996A2, 27-94996A20, 27-64818A2, 27-64818A3
For: R, MR, Alpha I, Alpha Gen II (1983-Newer)

—CONTAINS—

Part #	Description	O.E. #
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2
18-2840	Bell Housing Gasket	27-35982
18-7153	O-Ring	25-25439
18-7170	O-Ring	25-33504
18-7117	O-Ring	25-35027



Display Package

18-2620
OUTDRIVE GASKET SET
Replaces: 27-54014A1, 27-54014Q1, 27-54014T1, 27-54014
For: E, H, TR, TRS

—CONTAINS—

Part #	Description	O.E. No.
18-7175	O-Ring	25-62817
18-2847	Drive Shaft Housing to Bell Housing Gasket	27-54014

① Items ending in "D" are Display Packaged - Regular number is Non-Display

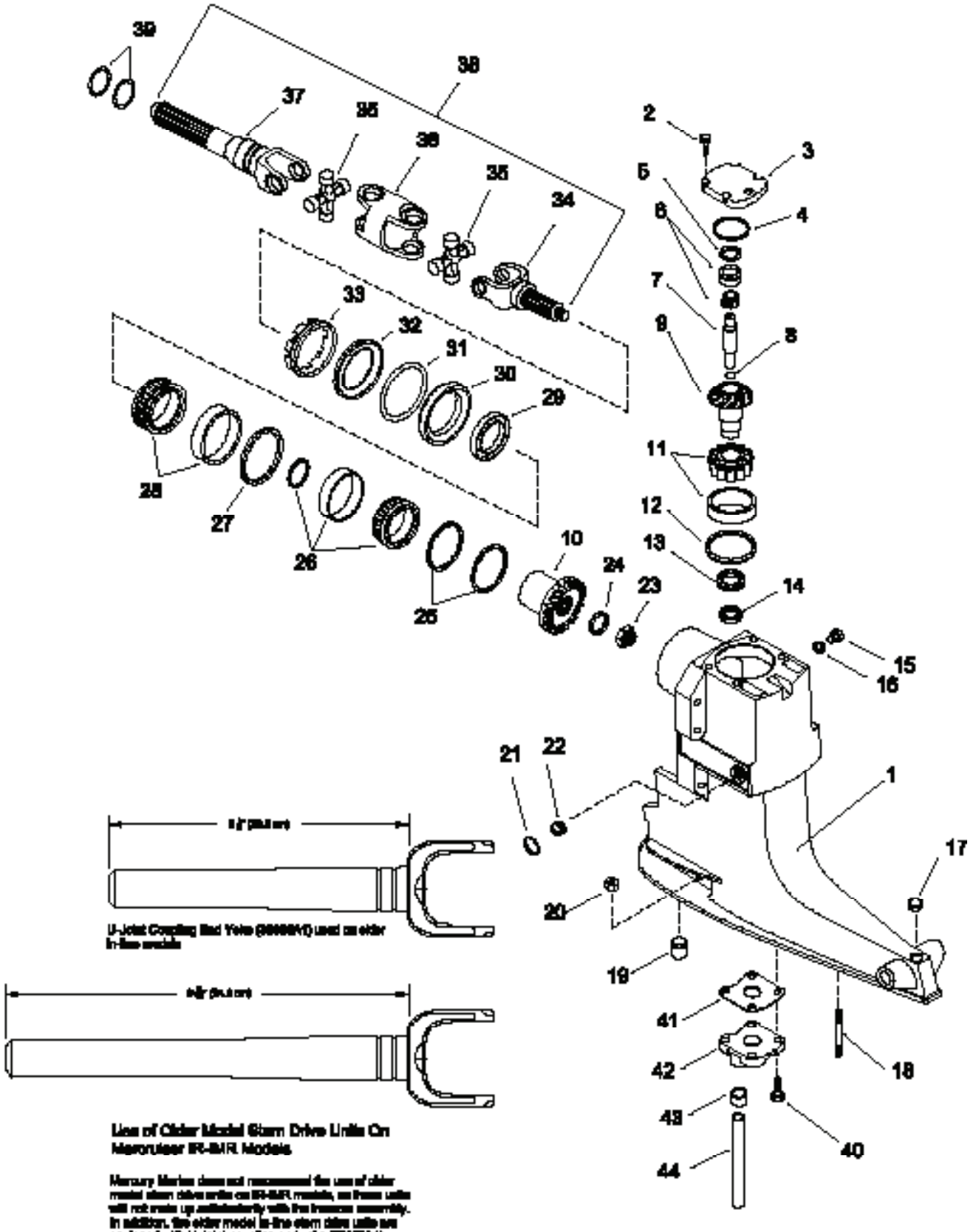
Stern Drive Model	Beginning Serial #	Ending Serial #	Bell Housing Gasket	Bell Housing O-Ring	Bell Housing Rubber Gasket	U-Joint O-Ring (2 Required)	Gasket Set
I	1534570	1684187	—	18-7170	—	18-7153	—
IA	1684188	2062140	18-2556	18-7170	18-2840	18-7153	18-2617
IB	1684633	2062140	18-2556	18-7170	18-2840	18-7153	18-2617
IC	1685240	2065189	18-2556	18-7170	18-2840	18-7153	18-2617
II TR	3377316	4794899	18-2847	18-7175	—	—	18-2620
120	2062141	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
120	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
120	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
140	2062141	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
140	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
140	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
160	2065190	2763441	18-2820	18-7170	18-2840	18-7153	18-2614
165	2763442	UP	18-2820	18-7170	18-2840	18-7153	18-2614
170	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
170	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
185	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
185	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
190	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
190	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
200	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
200	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
215 E/H	2782203	2915034	18-2847	18-7175	—	18-7153 ▯	18-2620
225	3856268	4200499	18-2820	18-7170	18-2840	18-7153	18-2614
228	4782330	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
228	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
228	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
230	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
230	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
233	4200500	UP	18-2820	18-7170	18-2840	18-7153	18-2614
250	4791300	4898729	18-2820	18-7170	18-2840	18-7153	18-2614

① Hydraulic Shift Only ② Borg Warner Transmission Only ③ For housing with oil reservoir check valve

CHART CONTINUED ON NEXT PAGE

Stern Drive Model	Beginning Serial #	Ending Serial #	Bell Housing Gasket	Bell Housing O-Ring	Bell Housing Rubber Gasket	U-Joint O-Ring (2 Required)	Gasket Set
255 TRS	3377316	4203749	18-2847	18-7175	—	—	18-2620
260	4898730	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
260	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
260	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
280 TRS	4203750	4895399	18-2847	18-7175	—	—	18-2620
470	4208730	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
470	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
470	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
485	4893835	UP	18-2820	18-7170	18-2840	18-7153	18-2614
488	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
488	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
888	3106717	UP	18-2820	18-7170	18-2840	18-7153	18-2614
898	4782330	6225576	18-2820	18-7170	18-2840	18-7153	18-2614
898	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
898	6225577	UP	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
R/MR/Alpha One	6225577	UP	18-2743	18-7170	18-2840	18-7153	18-2619-1
R/MRAlpha One	6225577	up	18-2743 ③	18-7170	18-2840	18-7153	18-2619-1
Bravo (I/II)	B664190	UP	18-2516	—	—	18-7153	18-2615
TR-TRS	4794900	UP	18-2847	18-7175	18-2847	18-7153 ①	18-2620

① Hydraulic Shift Only ② Borg Warner Transmission Only ③ For housing with oil reservoir check valve



U-Joint Coupling End Yoke (3[illegible]A1) used on older in-line models

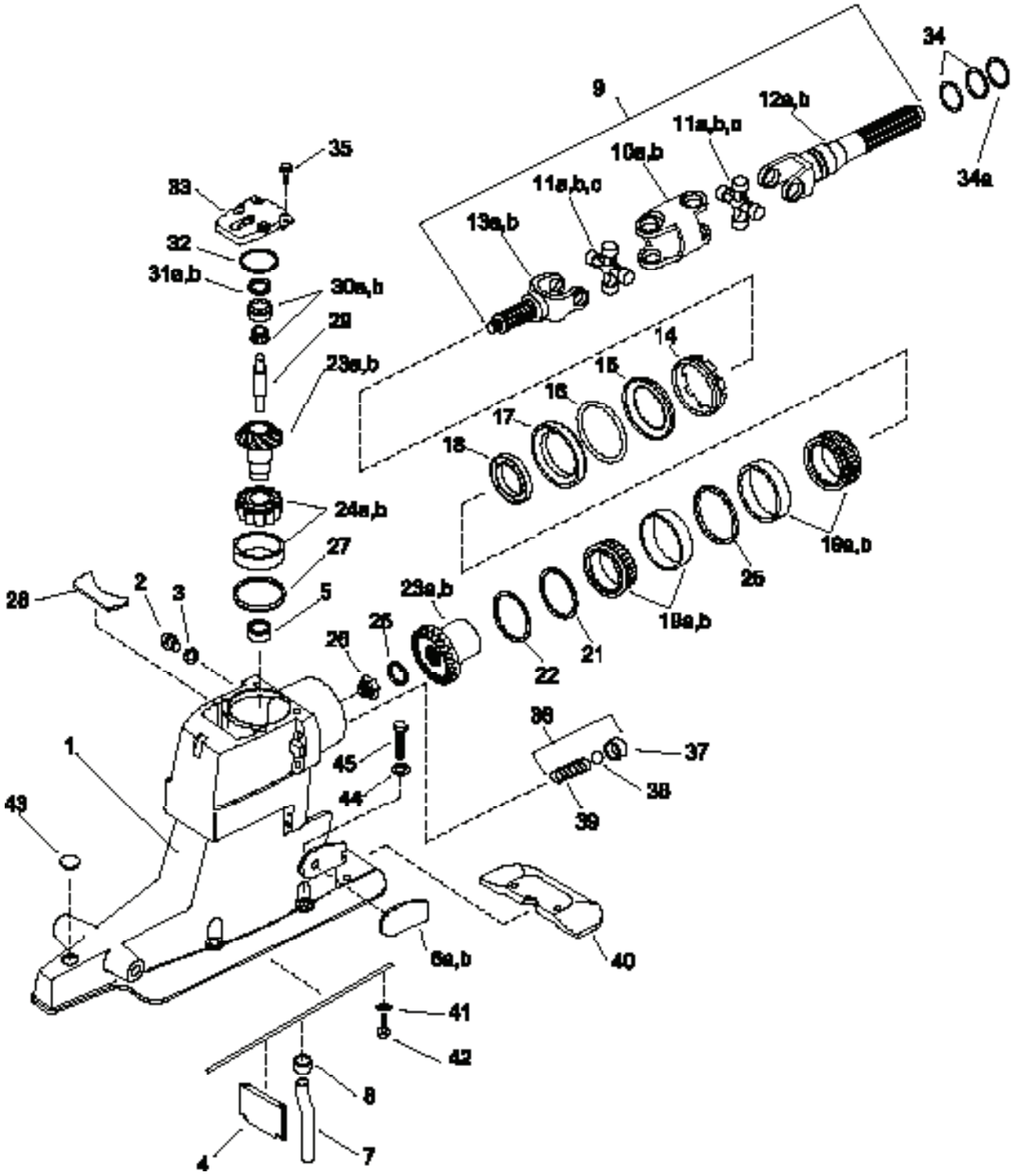
Use of Older Model Stern Drive Units On Mercruiser IR-IMR Models

Mercury Marine does not recommend the use of older model stern drive units on IR-IMR models, as these units will not mate up satisfactorily with the inverse assembly. In addition, the older model in-line stern drive units are equipped with U-Joint coupling end yoke (3[illegible]A1). This yoke is shorter than yoke (3[illegible]A1) used on the IR-IMR stern drive units, and therefore, will not fully engage the engine coupler splines. Use of an older in-Line model stern drive unit on a IR-IMR model will result in a [illegible] failure to [illegible].

SEE PAGES 826-827 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	OEM #	Qty.
1	Upper Gear Housing	N/A	1547-9412A18	1
2	Screw, Top Cover	18-3231	10-98794	4
3	Top Cover	18-2381	94998A2	1
4	O-Ring, Top Cover	18-7161	25-32546	1
5	Shim, Bearing Cup to Top Cover	18-2283	15-45691A1	1
6	Tapered Roller Bearing	18-1165	31-61100A1	1
7	Upper Drive Shaft	18-2179	45-55796	1
8	O-Ring, Upper Drive Shaft	18-7445	25-55801	1
9./10.	Upper Unit Gear Set			
	1.5:1	18-2201	43-18410A2, 46-18411A2	1
	Rebuild Kit	18-2256	43-803116T1	1
	1.65:1	18-2203	43-45814A5	1
	Rebuild Kit	18-2257	43-803112T1	1
	1.84:1	18-2204	43-75325A3	1
	Rebuild Kit	18-2258	43-803114T1	1
	1.98:1	18-2205	43-55778A3	1
	Rebuild Kit	18-2259	43-803101T1	1
11	Tampered Roller Bearing	18-1161	31-35990A1	1
12	Shim Kit, Bearing Cup to Drive Shaft Housing	18-2293	15-36178A1	1
13	Oil Seal, Upper Drive Shaft Housing	18-2049	26-32511	1
14	Oil Seal, Lower Drive Shaft Housing	18-2056	26-96503	1
15	Vent Screw	18-2244	10-79953A2	1
16	Gasket, Gear Housing Drain Screw	18-2945	12-19183, 12-20260	1
17	Plug,Trim Tab Hole	18-3232	19-47579	1
18	Stud, Drive Shaft Housing	N/A	16-56295	2
19	Bushing, Drive Shaft Housing	18-3236	23-32632	1
20	Nut, Gear Housing Stud	18-2362	11-13439-1	3
21	Welch Plug, Drive Shaft Housing			
	(7/8" OD)	18-4272	19-32652	1
	(1 1/4" OD)	18-4273	19-42682	1
22	Pipe Plug, Water Pocket	18-4265	22-428611	1
23	Nut, Drive Gear to U-Joint	18-3713	11-22339	1
24	Washer, Drive Gear to U-Joint Nut	18-3712	12-45810	1
25	Shim Kit Drive Gear	18-2292	15-35980A1	1
26	Bearing Kit	18-1160	31-35988A2, A12	1
27	Spacer (comes with kit)	18-1160	31-35988A2, A13	1
28	Roller Bearing (comes with kit)	18-1160	31-35988A2, A13	1
29	Oil Seal	18-2003	26-64893	1
30	Carrier Assembly Oil Seal	18-0577	66081A2	1
31	O-Ring	18-7169	25-70937	1
32	Ring, Roller Bearing Retainer	18-4296	35983	1
33	Reataining Nut Drive Shaft Housing	18-3752	816811-1	1
34	Yoke Assembly	18-2125	46020T	1
35	Heavy Duty U-Joint	18-2104	75832A2	1
36	Center Socket	18-2128	39383T	1
37	U-Joint Shaft Coupler	18-2146	59830A1	1
38	Drive Shaft	18-9218	59830A5	1
39	O-Ring	18-7153	25-25439	2
40	Screw, Water Pocket Cover to Drive Shaft Housing	18-3229	10-28668	4
41	Gasket, Water Pocket Cover	18-0894	27-55810	1
42	Water Pocket Cover (Sold as Assembly includes 40-44)	18-3219	42724A3	1
43	Bushing, Water Pump Housing	18-3110	26-38970	1
44	Water Tube	18-3220	32-54236	1

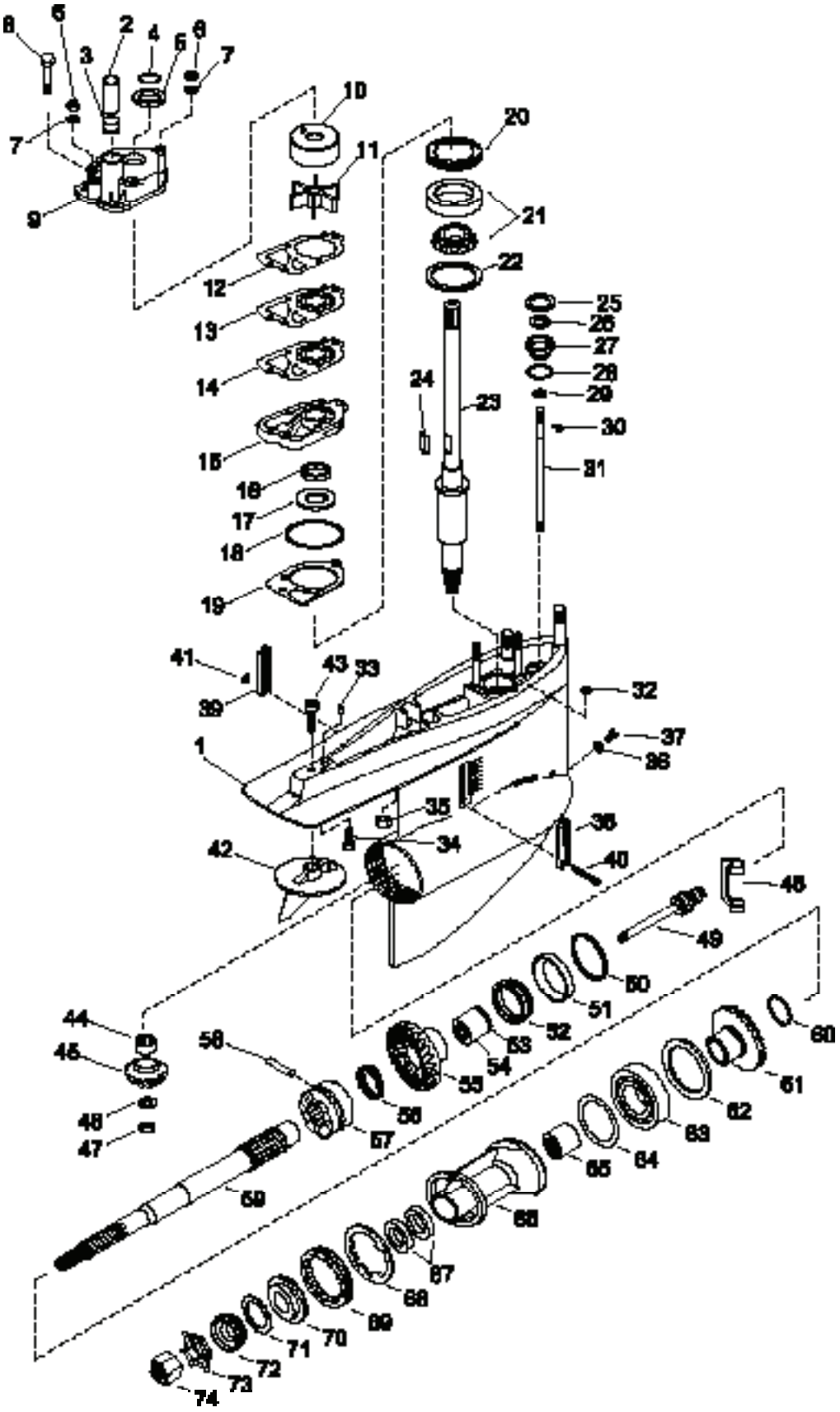
AR As required



SEE PAGES 826-827 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	OEM #	Qty.
1	Drive Shaft Housing (OL100009 & UP)	18-2411	1547-861063A 4	1
2	Screw	18-2244	10-79953A2	1
3	Washer	18-2945	12-19183, 12-20260	1
4	Filler Wall	N/A	815932	1
5	Oil Seal	18-2056	26-66302	AR
6a	Wear Pad (Port)	NSS	814386	1
6b	Wear Pad (Stbd)	NSS	814387	1
7	Water Tube	18-3221	32-860220	1
8	Seal	NSS	26-88397	1
9	Yoke Assembly (OK999999 & Below)	18-9218	814819A2	1
	Yoke Assembly (OL100009 & UP)	NSS	864281A2	1
10a	Socket, Center (old design)	18-2128	343831, 39383T	1
10b	Socket, Center GKN Series	NSS	865503T	1
11	Cross and Bearing			
11a	D469859 - F679999 (old design)	18-2174	75832A2	2
11b	F680000 - OK999999 (old design- permalube)	18-2097	8055361, 805536A1, 805536A2	2
11c	OL100009 & UP (GKN Series)	18-6406	865493A01	2
12a	Yoke, Coupling End (OK999999 & Below)	18-2146	59830A1	1
12b	Yoke, Coupling End (OL100009 & UP)	NSS	865491A01	1
13a	Yoke, Gear End (OK999999 & Below)	18-2125	46020T	1
13b	Yoke, Gear End (OL100009 & UP)	NSS	865492T	1
14	Retaining Nut	18-3752	816811-1	1
15	Ring	18-4296	35983	1
16	O-Ring	18-7169	25-70937	1
17	Carrier Assembly (Set)	18-0577	66081A2	1
18	Oil Seal	18-2003	26-68493	1
19	Roller Bearing Kit (D469859 - K999999)	18-1160	31-35988A2, A12	1
19a	Roller Bearing Kit (OL100009 & UP)	18-1182	31-30894A 15	1
20	Cup Spacer (Included with 18-1160)	18-1160	31-35988A2, A12	AR
20a	Cup Spacer (Included with 18-1182)	NSS	23-853649A 1	AR
21	Shim Kit	18-2292	15-35980A1	1
22	Shim Spacer	18-2296	15-71013	1
23	Upper Unit Gear Set (0D469859-0K999999)			
	1.5:1/ 1.47:1 Gear Set (tooth count... 20/22)	18-2201	43-18410A2, 43-18411A2	1
	Std.Rebuild Kit	18-2256	43-803116T 1	1
	Complete Service Kit	18-2358	43-803102T 1	1
	1.65:1/ 1.62:1 Gear Set (tooth count... 24/24)	18-2203	43-45814A5	1
	Std. Rebuild Kit	18-2257	43-803112T 1	1
	Complete Service Kit	18-2364	43-803119T 1	1
	1.84:1/ 1.81:1 Gear Set (tooth count... 17/19)	18-2204	43-75325A3	1
	Std. Rebuild Kit	18-2258	43-803114T 1	1
	Complete Service Kit	18-2365	43-803120 T 1	1
	1.98:1/ 1.94:1 Gear Set (tooth count... 20/24)	18-2205	43-55778A3	1
	Std. Rebuild Kit	18-2259	43-803101T 1	1
	Complete Service Kit	18-2363	43-803118T 1	1
23a	Upper Unit Gear Set (0L100009 & UP)			
	1.47:1 Gear Set (tooth count... 20/22)	18-6351	43-853641A2	1
	Complete Service Kit	18-6351K	43-803103T 1	1
	1.62:1 & 2.0:1 Gear Set (tooth count... 24/24)	18-6350	43-853640A2	1
	Complete Service Kit	18-6350K	43-803104T 1	1
	1.81:1 Gear Set (tooth count... 17/19)	18-6353	43-853643A2	1
	Complete Service Kit	18-6353K	43-803105T 1	1
	1.94 & 2.4:1 Gear Set (tooth count... 20/24)	18-6352	43-853642A2	1
	Complete Service Kit	18-6352K	43-803106T 1	1
24	Roller Bearing (All but 1.47:1 ratio)	18-1161	43-803106T 1	1
24a	Roller Bearing (1.47:1 Ratio only)	18-1142	31-32573A 1	1
25	Washer	18-3712	12-45810	1
26	Nut	18-3713	11-22339	1
27	Shim Kit	18-2293	15-36178A1	1
28	Plug	NSS	861738	1
29	Drive Shaft, Upper (F680000 & Up)	18-2324	45-55796-1	1
30	Bearing Assembly			
30a	F680000 & UP (small bearing)	18-1179	31-32575A1	1
30b	D494569 - F679999 (large bearing)	18-1165	31-61100A1	1
31	Shim Kit			
31a	D494569 -F679999	18-2283	15-45691A1	1
31b	F680000 & UP	18-2282	15-32563A1	1
32	O-Ring	18-7161	25-32546	1
33	Cover Assembly, Top (F680000 & Up)	18-2382	828692A1	1
34	O-Ring	18-7153	25-25439	2
34a	O-Ring	18-7117	25-35027	1
35	Screw	18-3231	10-98794	4
36	Check Valve Kit, Oil Passage	18-2715 KIT	24-17997A1	1
37	Oil Seal (Included in Kit)	NSS	—	1
38	Ball (Included in Kit)	NSS	—	1
39	Spring	NSS	—	1
40	Anode Plate	18-6080	821629A1	1
41	Lockwasher	N/A	13-78968	2
42	Screw	18-3229	10-28668	2
43	Plug	N/A	19-824928	1
44	Washer	18-4858-9	12-45176	4
45	Bolt	18-3230	10-816601	4

AR As Required NSS Not Sold Separate N/A Not Available

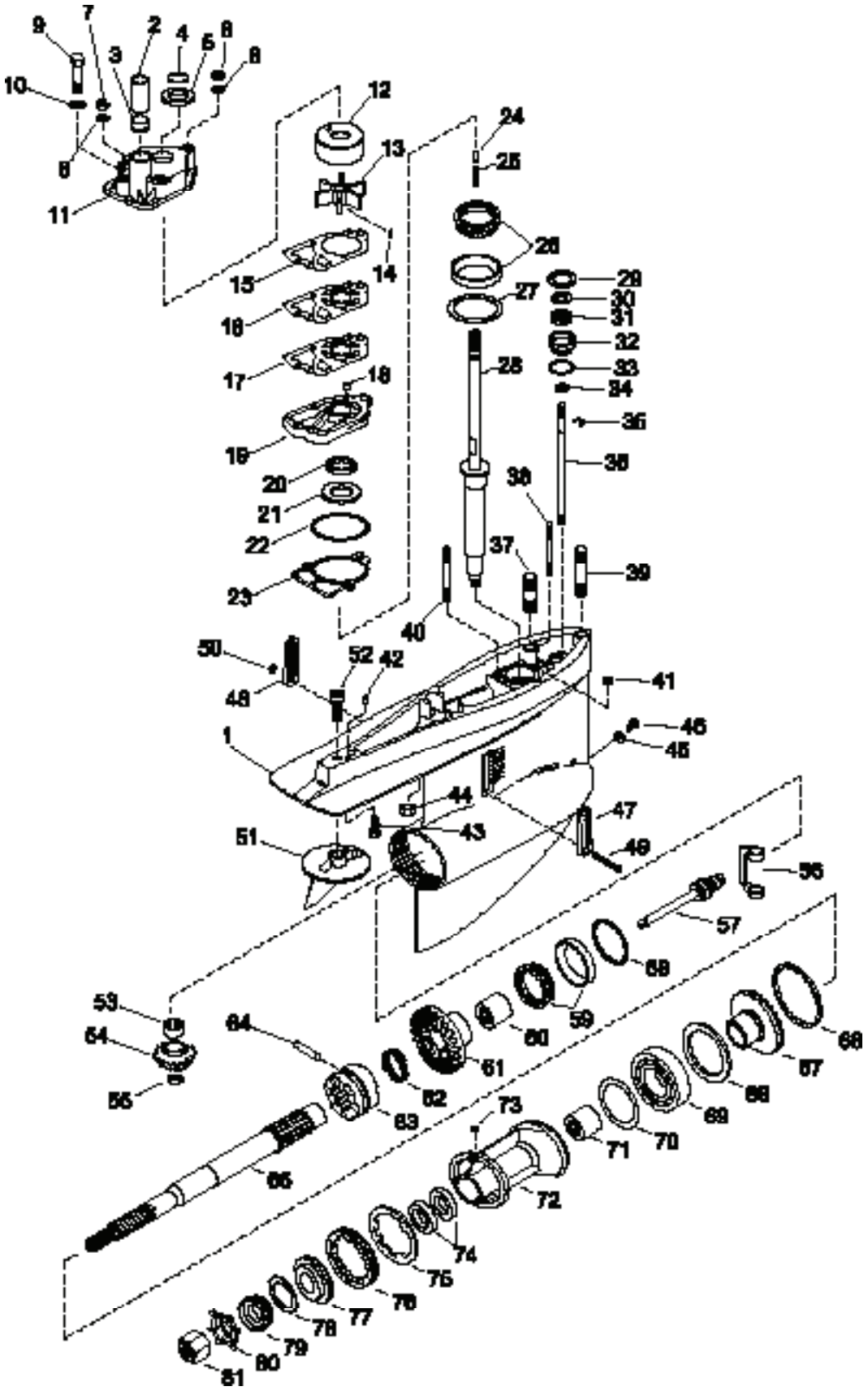


SEE PAGES 826-827 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	OEM #	Qty.
1	Gear Housing	18-2401	1623-8951A37	1
2	Water Tube Guide	18-3109	23-29804	1
3	Bushing/Water Pump Housing	18-3110	26-38970	1
4	O-Ring, Upper Drive Shaft	18-7158	25-30613	1
5	Slinger	18-7426	25-30271	1
6	Stainless Steel Locknuts (5/16-24)	N/A	11-13436	1
	Stainless Steel Locknuts (1/4-28)	N/A	11-13438	2
7	Washer	18-4270	12-36001	3
8	Screw, Water Pump Body to Water Pump Base	N/A	10-96411	1
9	Upper Pump Housing	18-3116	46-96148A1	1
10	Insert Cup	18-3114	48752	1
11	Impeller	18-3017	47-89984	1
12	Gasket, Upper Water Pump to Wear Plate	18-2915	27-85609-1	1
13	Impeller Plate	18-3117	32435	1
14	Gasket, Wear Plate to Water Pump Base	18-2914	27-85608-1	1
15	Water Pump Base	18-3420	46-44292A3	1
16	Oil Seal (upper)	18-2013	26-16977	1
17	Oil Seal (lower)	18-2014	26-89238	1
18	O-Ring, Water Pump	18-7176	25-90011	1
19	Gasket, Water Pump Base to Gear Housing	18-2919	27-42631-1	1
20	Retainer, Drive Shaft Bearing	18-2346	824519	1
21	Tapered Roller Bearing Drive Shaft	18-1143	31-36387A1	1
22	Shim Kit, Lower Drive Shaft Bearing	18-2294	15-42637A1	1
23	Drive Shaft	18-2180	45-42634	1
24	Drive Key Water Pump Impeller	N/A	28-56654	1
25	Shift Shaft Washer	18-4267	12-29395	1
26	Washer Rubber Shift Shaft Bushing	18-2340	12-31266	1
27	Shift Bushing	18-2154	23-30617A2	1
28	O-Ring, Shift Shaft Bushing	18-7153	25-25439	1
29	Washer, Lower Shift Shaft	NSS	12-27880	1
30	Retaining Clip, Shift Shaft	NSS	53-29641	1
31	Stainless Steel Shift Shaft	18-2150	77481-1	1
32	Oil Passage Seal	18-2944	26-45577	1
33	Dowel Pin, Gear Housing to Drive Shaft Housing	18-3226	10-30720	2
34	Screw, Gear Housing to Drive Shaft Housing	18-2361	10-30206	1
35	Nut, Gear Housing to Drive Shaft Housing	18-2362	11-13439-1	2
36	Gasket, Gear Housing Drain Screw	18-2945	12-19183, 12-20260	1
37	Plug, Oil Fill/Drain	18-2244	10-79953A2	1
38	Insert, Water Pick (Stbd)	18-3199	93423-1	1
39	Insert, Water Pick (Port)	118-3198	93424-1	1
40	Screw, Insert to Gear Housing	18-3197	10-76156	1
41	Nut, Insert Screw	18-2344	11-45812	1
42	Trim Tab	18-6011	31640A1	1
43	Screw, Trim Tab Gear Housing	18-6245	10-32470	1
44	Pinion Bearing	18-1117	31-42647A1	1
45	Lower Alpha Gear Set (pinion gear)	18-2206	43-17064A2, 43-17064A3, 43-42934	1
46	Anti-Galling Washer Pinion Gear	18-2343	22-92721	1
47	Pinion Nut	18-3719	11-35921	1
48	Shift Crank	18-2130	76865	1
49	Shift Spool Assembly	18-2286	818349A1	1
50	Shim Kit, Forward Gear	18-2285	15-47397A1	1
51	Tapered Roller Bearing Set	18-1159	31-35928A1	1
52	Inner Bearing. Forward Gear	18-1157	31-30895	1
53	Retaining Clip, Inner Bearing	N/A	—	1
54		18-1157	31-30895	1
55	Lower Alpha Gear Set (Forward Gear/Pinion)	18-2206	43-17064A2, 43-17064A3, 43-42934	1
56	Spring, Retainer - Cross Pin	18-2348	24-30893	1
57	Sliding Clutch	18-2202	52-66063	1
58	Cross Pin, Clutch to Actuating Shaft	18-2357	24-30893	1
59	Propeller Shaft	18-2166	44-66060, 44-6606-3	1
60	Spacer, Reverse Gear	N/A	23-824108	1
61	Lower Alpha Gear Set (Reverse Gea-NSS)	18-2206	43-17064A2, 43-17064A3, 43-42934	1
62	Thrust Ring, Bearing Carrier	18-2342	68100-1	1
63	Ball Bearing	18-1155	30-88957A1	1
64	O-Ring, Bearing Carrier	18-7159	25-31534	1
65	Needle Roller Bearing	18-1158	31-30956	1
66	Bearing Carrier	18-2191	73020A-14	1
67	Oil Seals, Bearing Carrier	18-2002	26-76868	2
68	Tab Washer	18-2298	14-18323	1
69	Spanner Nut	18-3751	79448	1
70	Thrust Washer	18-4220	13171, 77987	1
71	Continuity Washer	N/A	13-423511	1
72	Brass Castle Washer	18-3714	12-31211A2	1
73	Tab Washer	18-3200	14-31210, 14-816629	1
74	Prop Nut	18-3700	11-52707	1

N/A Not Available

NSS Not Sold Seperate



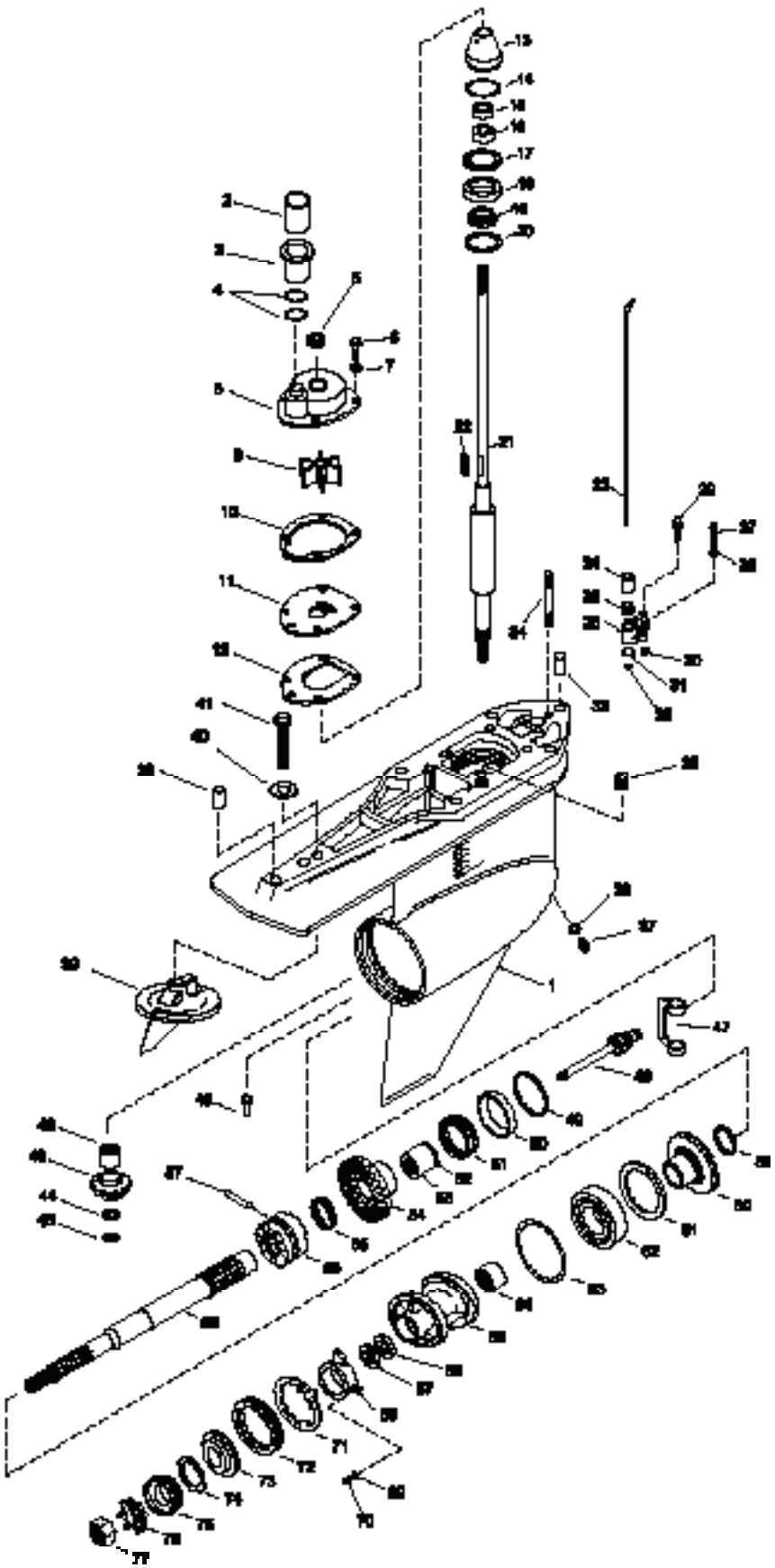
SEE PAGES 826-827 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	OEM #	Qty.
1	Lower Gear Housing	N/A	1623-5356A4	1
2	Water Tube Guide	18-3109	23-29804	1
3	Bush Water Pump Housing	18-3110	26-38970	1
4	O-Ring, Upper - Drive Shaft	18-7158	25-30613	1
5	Slinger	18-7426	25-30271	1
6	Stainless Steel Locknuts (5/16-24)	18-3723	11-45592	1
7	Stainless Steel Locknuts (1/4-28)	18-3722	11-20361, 11-35888	2
8	Washer	18-4275	12-29245	3
9	Screw	18-3226	10-30720	1
10	Washer, Water Pump Body	18-4270	12-36001	1
11	Upper Pump Housing	18-3116	46-96148A1	1
12	Insert Cup	18-3114	48752	1
13	Impeller	18-3017	47-89984	1
14	Drive Key	N/A	28-56654	1
15	Gasket, Upper Water Pump to Wear Plate (upper)	18-2915	27-85609-1	1
16	Impeller Plate	18-3117	32435	1
17	Gasket, Upper Water Pump to Wear Plate (lower)	18-2914	27-85608-1	1
18	Dowel Pin	18-3227	17-35973	2
19	Water Pump Base	18-3417	46-57234A1	1
20	Oil Seal (upper)	18-2026	26-16977	1
21	Oil Seal (lower)	18-2014	26-89238	1
22	O-Ring (2.175 ID) & (2.1091 ID)	18-7176, 18-7196	25-90011	1
23	Gasket, Water Pump Base to Gear Housing	18-2826	27-85610-1	1
24	Pin, Driveshaft	N/A	17-30545	1
25	Spring	N/A	24-34576	1
26	Tapered Roller Bearing	N/A	31-53079A1	1
27	Shim Kit, Drive Shaft Bearing	18-2295	15-57007A	1
28	Drive Shaft	N/A	45-41939A1	1
29	Shift Shaft Washer	18-4267	12-29395	1
30	Washer, Rubber Shift Shaft Bushing	18-2340	12-31266	1
31	Oil Seal	26-89236	18-2009	1
32	Shift Bushing	18-2154	23-30617A2	1
33	O-Ring	18-7153	25-25439	1
34	Washer, Lower Shift Shaft Bushing	N/A	12-27880	1
35	Retaining Clip, Shift Shaft	18-4295	53-29641	1
36	Stainless Steel Shift Shaft	18-2150	77481-1	1
37	Stud, Gear Housing to Drive Shaft Housing (1-31/32")	N/A	16-56298	2
38	Stud, Water Pump to Gear Housing (3 - 3/8")	N/A	16-562972	1
39	Stud, Gear Housing to Drive Shaft Housing (3 - 3/16")	N/A	16-46911	1
40	Stud, Water Pump to Gear Housing (3 - 1/4")	N/A	16-69501	2

Figure #	Description	Part #	OEM #	Qty.
41	Oil Passage Seal	18-2944	26-45577	1
42	Dowel Pin, Gear Housing to Drive Shaft Housing	N/A	17-35973	2
43	Screw, Gear Housing to Drive Shaft Housing	18-2361	10-30206	1
44	Nut Gear Housing to Drive Shaft Housing	N/A	11-82671015	2
45	Gasket, Gear Housing Drain Screw	18-2945	12-19183, 12-20260	1
46	Plug, Oil Fill/Drain	18-2244	10-79953A2	1
47	Insert, Water Pick (Stbd)	N/A	66885	1
48	Insert, Water Pick (Port)	N/A	66884	1
49	Screw Insert to Gear Housing	18-3197	10-76156	1
50	Nut, Insert Screw	18-2344	11-45812	1
51	Trim Tab	18-6011	31640A1	1
52	Screw, Trim Tab to Gear Housing	18-6245	10-32470	1
53	Needle Roller Bearing	18-1150	31-92366A1	1
54	Lower Unit Gear Set (pinion gear)	18-2200	23-96084A4	1
55	Pinion Nut	18-3719	11-35921	1
56	Shift Crank	18-2130	76865	1
57	Shift Spool Assembly	19755A2	18-2286	1
58	Shim Kit, Forward Gear Bearing	18-2285	15-47397A1	1
59	Tapered Roller Bearing	18-1159	31-35928A1	1
60	Needle Roller Bearing	18-1157	31-30895	1
61	Lower Unit Gear Set (Forward)	18-2200	23-96084A4	1
62	Spring, Retainer, Cross Pin	18-2348	24-30893	1
63	Sliding Clutch	18-2202	52-66063	1
64	Cross Pin, Clutch to Clutch Actuating Shaft	18-2348	17-30632	1
65	Propeller Shaft	18-2166	44-66060, 44-66060-3	1
66	Shim Kit, Thrust Ring to Gear Housing	18-2284	15-31535A1	1
67	Lower Unit Gear Set (reverse)	18-2200	43-96084A4	1
68	Thrust Ring, Bearing Carrier	18-3759	35915	1
69	Ball Bearing	18-1155	30-88957A1	1
70	O-Ring	18-7159	25-31534	1
71	Needle Roller Bearing	18-1158	31-30956	1
72	Bearing Carrier Assembly	18-2191	73020A14	1
73	Key, Locating - Bearing Carrier	N/A	28-30281	1
74	Oil Seals	18-2002	26-76868	2
75	Tab Washer	18-2299	14-79447	1
76	Spanner Nut	18-3751	79448	1
77	Thrust Washer	18-4220	13171, 77987	1
78	Continuity Washer	NSS	13-423511	1
79	Brass Castle Washer	18-3714	12-31211A2	1
80	Tab Washer	18-3200	14-31210, 14-816629	1
81	Prop Nut	18-3700	11-52707	1

AR As required NSS Not Sold Seperate

Sierra Marine Engine and Drive Parts



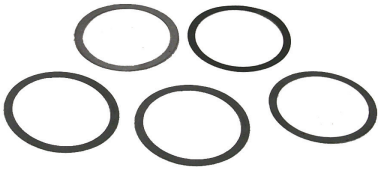
SEE PAGES 826-827 FOR COMPLETE REPLACEMENT HOUSINGS

Figure #	Description	Part #	OEM #	Qty.
1	Gear Housing	18-2415	1623-815822A36	1
2	Sleeve	—	23-816573	1
3	Coupling	18-3151	816597A1	1
4	O-Rings	18-7420	25-21836	2
5	Face Seal	18-2599	26-816575A2	1
6	Screw, 10-32 X 5/8	NSS	10-816928	4
7	Star Washer	NSS	13-69432	4
8	Water Pump Body	18-3147	817275A1	1
9	Impeller	18-3056	47-43026-2	1
10	Gasket	18-2563	27-817277	1
11	Face Plate	18-3122	817276	1
12	Gasket	18-2564	27-43033-1	1
13	Seal Carrier	18-2354	821759A2	1
14	O-Ring	18-7176	25-90011	1
15	Seal	18-2013	26-16977	1
16	Seal	18-2014	26-89238	1
17	Cover Nut	18-2346	824519	1
18 & 19	Bearing, Upper Driveshaft (1.50-1.65 Ratio)	18-1143	31-36387A1	1
20	Shim Kit	18-2294	15-42637A1	1
21	Drive Shaft (1:47 & 1:62)	18-2331	45-853648	1
	Drive Shaft (1:50 & 1:65)	18-2261	45-816919	1
	Drive Shaft (1:84 & 1:98) (Early Style use with 18-1143)	—	45-816472	1
22	Impeller Drive Key	18-3293	28-43037	1
23	Shift Shaft	18-2320	815919A1	1
24	Sleeve	18-2349	23-67370	1
25	Seal	18-2009	26-89236	1
26	Shift Rod Bushing Assembly	18-2353	23-815921A21	1
27	Screw, 10-32 X 5/8	NSS	10-806290	2
28	Star Washer	NSS	13-69432	2
29	Speedometer Pickup Fitting	—	NSS	1
30	O-Ring	18-7440-1	25-36318	1
31	O-Ring	18-7440-1	25-36318	1
32	Retaining Ring	18-4295	53-29641	1
33	Dowel Pin	—	17-43044	1
34	Stud, Mounting	—	16-57984	1
35	Seal	18-2944	26-45577	1
36	Dowel Pin	—	17-43044	1
37	Plug	18-2375	22-67892A1	1
38	Gasket	18-2945	12-19183	1

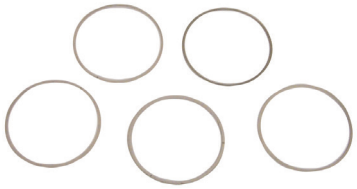
Figure #	Description	Part #	OEM #	Qty.
39	Trim Tab	18-6016	76214A5	1
40	Washer, Anode Mounting	—	13-806210	1
41	Bolt, Anode Mounting	—	10-806327	1
42	Pinion Bearing	18-1117	31-42647A1	1
43	Pinion Gear	18-2206	43-828072A2	1
44	Washer	18-2343	12-92721	1
45	Nut	18-3719	11-35921	1
46	Pin	—	17-37972-1	1
47	Shift Crank	18-2130	76865	1
48	Shift Spool Assembly	18-2286	818349A1	1
49	Shim Kit	18-2285	15-47397A1	1
50 & 51	Forward Gear, Outer Bearing	18-1159	31-35928A1	1
52	Retaining Clip, Inner Bearing	NSS	—	1
53	Forward Gear, Inner Bearing	18-1157	31-30895	1
54	Forward Gear	18-2206	43-828072A2	1
55	Cross Pin Spring	18-2348	24-30893	1
56	Sliding Clutch	18-2202	52-824112	1
57	Cross Pin	18-2357	17-30632	1
58	Propeller Shaft	18-2166	44-824110	1
59	Spacer	—	23-824108	1
60	Reverse Gear	18-2206	43-828072A2	1
61	Thrust Ring	18-2342	681001	1
62	Ball Bearing	18-1155	30-88957A1	1
63	O-Ring	18-7159	25-31534	1
64	Roller Bearing	18-1158	31-30956	1
65	Bearing Carrier	18-2376	818763A10	1
66	Seal	18-2002	26-14077	1
67	Seal	18-2076	26-12224	1
68	Carrier Anode	18-6093	806105A1	1
69	Lockwasher, Anode Mounting	—	13-69432	2
70	Bolt, Anode Mounting	—	10-806290	2
71	Tab Washer	18-2298	14-18323	1
72	Cover Nut	18-3751	79448	1
73	Thrust Hub	18-4220	13171	1
74	Continuity Washer	NSS	13-42351-1	1
75	Splined Washer	18-3714	12-31211A2	1
76	Tab Washer	18-3200	14-31210	1
77	Propeller Nut	18-3700	11-52707	1
	Seal Kit (Not Pictured)	18-2646-1	26-816575A3	1

NSS Not Sold Seperate

18-2292
SHIM KIT
Drive Gear
Replaces: 15-35980A1
Contains (1) each
.002, .003, .005, .006, .010, .025
For: Mercruiser Vazer



18-2293
SHIM KIT
Upper Bearing
Replaces: 15-36178A1, 15-36178A02, 15-39899A1, 15-23097A1
Contains (1) each .002, .003, .015
(2) each .010
For: Mercruiser Vazer



18-2294
SHIM KIT
Lower Drive Shaft Bearing
Replaces: 15-8M0063267, 15-42637A1
Contains (1) each
.002, .003, .005, .010, .020
For: Mercruiser Vazer

18-2295
SHIM KIT
Lower Drive Shaft Bearing
Replaces: 15-57007A1, 15-33143A1
Contains (1) each
.002, .003, .005, .010, .020
For: Mercruiser Vazer

SHIMS

Part No.	Size	O.E. #
18-0208	.208	23-1761515 ⑥
18-0210	.210	23-1761516 ⑥
18-0212	.212	23-1761517 ⑥
18-0214	.214	23-1761518 ⑥
18-0216	.216	23-1761519 ⑥
18-0218	.218	23-1761520 ⑥
18-0230	.230	23-1761526 ⑥
18-0222	.222	23-1761522 ⑥
18-0224	.224	23-1761523 ⑥
18-0226	.226	23-1761524 ⑥

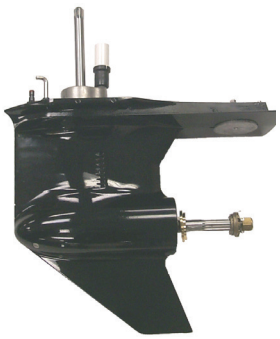
Part No.	Size	O.E. #
*18-2282	Kit	15-32563A1 • For: Mercruiser Vazer
*18-2283	Kit	15-45691A1
*18-2284	Kit	15-31535A1
*18-2285	Kit	15-35931A1, 15-47397A1
*18-2296	.055	15-71013, 15-45811

* 18-2282 (1) each .002, .003, .005, .010, .025
* 18-2283 (1) each .002, .003, .005, .010
* 18-2284 (1) each .002, .003, .005, .010, .020
* 18-2285 (1) each .002, .003, .005, .010, .020

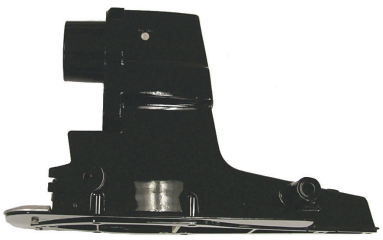
SHIM KIT APPLICATION

HP	Serial No.	Bearing to Top Cover Kit	Bearing Cup to Drive Shaft Housing	Drive Gear	Drive Gear Spacer	Drive Shaft Bearing to Gear Housing	Reverse Gear	Forward Gear Kit
120/140	2062141 thru 2791956	18-2282 ②	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
120/140	2791957 thru 4893634	18-2283 ④	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
120/140	4893635 thru 6225576	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
160	2065190 thru 2763441	18-2282 ②	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
165	2763442 thru 4890459	18-2283 ④	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
165	4890460 & UP	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
888	3106717 & UP	18-2283 ③	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
898/228	4782330 thru 4898729	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
898/228	4898730 thru 6225576	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
225-S	3856268 thru 4200499	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
233	4200500 & UP	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
250	4791300 thru 4898729	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
260	4898730 thru 6225576	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
470	4208730 thru 4893934	18-2283	18-2293	18-2292	18-2296	18-2295	18-2284 ⑤	18-2285
470	4893835 thru 6225576	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
485	4893835 & UP	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
R/MR/Alpha One	6225577 & UP (R)	18-2283	18-2293	18-2292	18-2296	18-2295	—	18-2285
R/MR/Alpha One	6225577 & UP (MR)	18-2283	18-2293	18-2292	18-2296	18-2294	⑥	18-2285
Alpha Gen II	D494569 thru F679999	18-2283	18-2293	18-2292	18-2296	18-2294	⑥	18-2285
Alpha Gen II	F680000 & UP	18-2282		18-2293	18-2292	18-2296	18-2294 ⑥	—

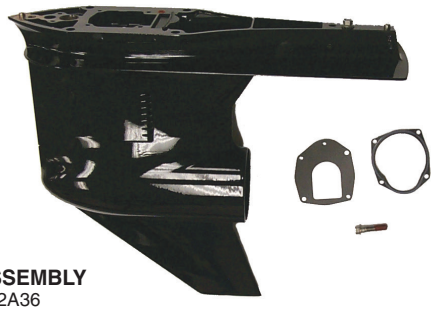
② S/N #2187468 & Below use 18-2293 ③ S/N #4433200 & UP Only ④ S/N #4530702 & UP Only ⑤ Kit ⑥For Counter Rotation Only



18-2400
COMPLETE LOWER GEAR CASE
Replaces: 1623-815822A53, 1623-815822A5, 1623-815822A32, 1623-81582243
For: Ratios 1.47, 1.62, 1.81 & 1.94
Fits: Gen II (1998 & up) 0L100040 & up



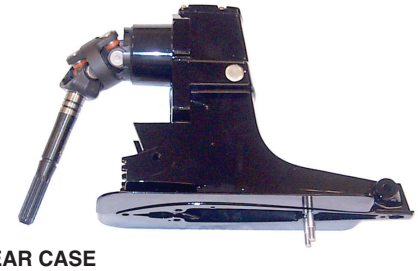
18-2411
DRIVE SHAFT HOUSING ASSEMBLY
Replaces: 1547-861063A4
For: Gen II Upper (1998-up), 0L100040-up, 1.47:1 Ratio/Gen II Upper (1998-up) 0L100040-up, 1.62/2.00:1 Ratio's/Gen II Upper (1998-up), 0L100040-up, 1.81:1 Ratio/Gen II Upper (1998-up), 0L100040-up, 1.94/2.40:1 Ratios
Used with: 18-2416, 18-2419 Complete Upper Gear Cases



18-2415
GEAR HOUSING ASSEMBLY
Replaces: 1623-815822A36
For: Ratios 1.47, 1.62
Gen II (1998 & up), (0L100040 & up)
Used with: 18-2400 Complete Lower Gear Case

18-2416
COMPLETE UPPER GEAR CASE
Replaces: 1547-815930A16, 1547-815930A6, 1547-861063A12
For: Alpha Gen II (1991 & UP) for gear ratios 1.47:1, 1.50:1
Used with 18-2411 Drive Shaft Housing Assembly

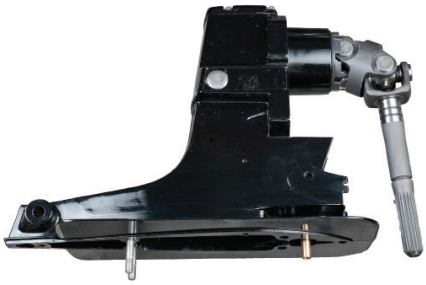
18-2419
COMPLETE UPPER GEAR CASE
Replaces: 1547-815930A13, 1547-815930A3, 1547-861063A6
For: Alpha Gen II (1991 & UP) for gear ratios 1.98:1, 2.40:1
Used with 18-2411 Drive Shaft Housing Assembly



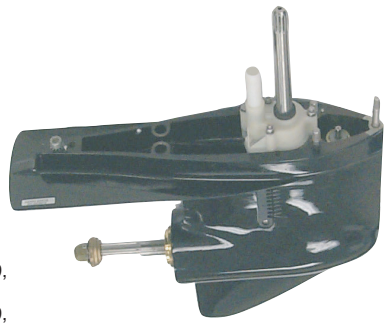
18-2450
COMPLETE UPPER GEAR CASE
Replaces: 1547-9412A20, 1547-3917A13, 1547-3917A21, 1547-3917A32, 1547-3917A37, 1547-5523A2, 1547-5523A9, 1547-5523A12, 1547-5523A68, 1547-8265A15, 1547-9412A30, 1547-9412A35
For: Alpha I
1.5:1/1.47:1

18-2451
COMPLETE
UPPER GEAR CASE
Replaces: 1547-9412A21, 1547-3917A4, 1547-3917A8, 1547-3917A16, 1547-3917A30, 1547-3917A38, 1547-5523A8, 1547-5523A11, 1547-8265A16
For: Alpha I
1.65:1/1.62:1

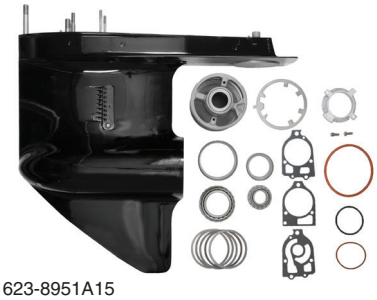
18-2452
COMPLETE
UPPER GEAR CASE
Replaces: 1547-9412A22, 1547-5523A67, 1547-8265A17, 1547-9412A36
For: Alpha I
1.84:1/1.81:1



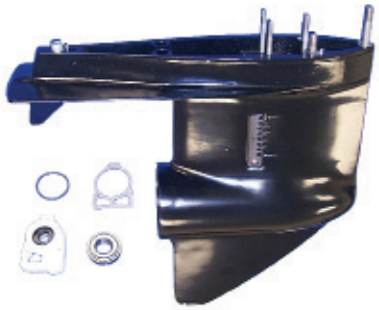
18-2453
COMPLETE
UPPER GEAR CASE
Replaces: 1547-9412A23, 1547-5523A49, 1547-5523A67, 1547-8265A17
For: Alpha I
1.98:1/1.94:1



18-2443
COMPLETE
LOWER GEAR CASE
Replaces: 1623-8951A43, 1623-4110A4, 1623-4110A6, 1623-4110A13, 1623-5356A3, 1623-5356A18, 1623-5356A19, 1623-5356A20, 1623-8951A2, 1623-8951A14, 1623-8951A19, 1623-8951A23
For: R/MR/ALPHA 1



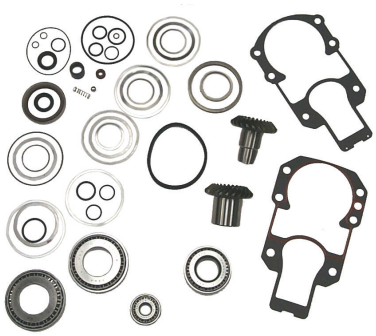
18-2401
LOWER GEAR HOUSING
Replaces: 1623-8951A27, 1623-8951A37, 1623-8951A5, 1623-8951A15
For: MR/ALPHA Style
Bore size 3.2635-3.2650. Includes tapered roller bearing for non-tractor 14/28 or 17/28 gears. When installing new gears use 18-2206-1 gear kit which includes tapered roller bearing 18-1156 for tractor 13/21 gears.



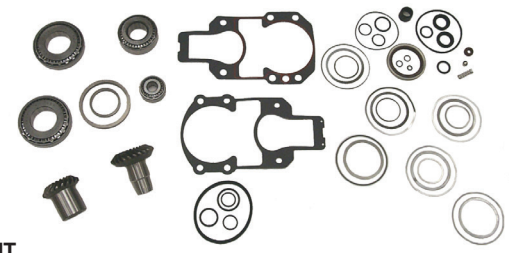
18-2402
LOWER GEAR HOUSING
Replaces: 1623-5356A4
For: R Style

18-2368
LOWER GEARCASE KIT
Replaces: 43-803069T1
ALPHA/Gen II 1991-95

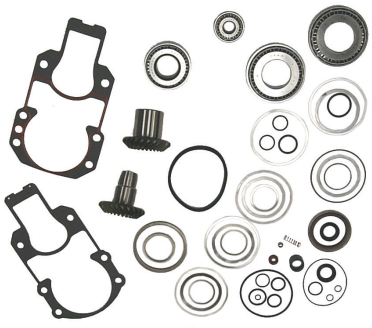
18-2369
LOWER GEARCASE KIT
Replaces: 43-803069T1
ALPHA/Gen II 1991-95



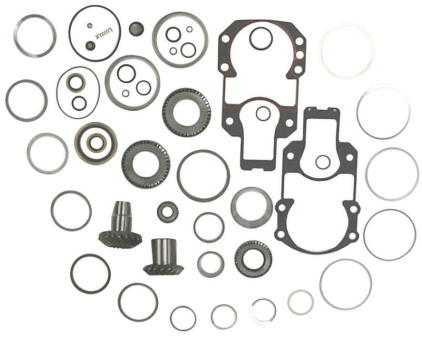
18-2358
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803102T1
For: 20-22 Teeth: 1.50:1 (1.47:1)
Gen II applications serial number range up to OK999999 only



18-2363
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803118T1
For: 20-24 Teeth: 1.98:1 (1.94/2.40:1)
Gen II applications serial number range up to OK999999 only



18-2364
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803119T1
For: 24-24 Teeth: 1.65:1 (1.62:1)
Gen II applications serial number range up to OK999999 only



18-2365
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803120T1
For: 17-19 Teeth: 1.84:1 (1.81:1)
Gen II applications serial number range up to OK999999 only

18-6350K
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803104T1
For: Gen II (1998 & Up)(S/N OL100040 & Up)
1.62:1 and 2.00:1 Ratio

18-6351K
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803103T1
For: Gen II (1998 & Up)(S/N OL100040 & Up)
1.47:1 Ratio

18-6352K
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803106T1
For: Gen II (1998 & Up)(S/N OL100040 & Up)
1.94:1 and 2.40:1 Ratio

18-6353K
UPPER UNIT
GEAR REPAIR KIT
Replaces: 43-803105T1
For: Gen II (1998 & Up)(S/N OL100040 & Up)
1.81:1 Ratio

18-2204
UPPER UNIT GEAR SET
Replaces: 43-75325A3, 43-75325A2
(1.84:1 Ratio)
(Drive Gear = 17 teeth Driven Gear = 19 teeth)
For: V-6 and 470/485 (4 Cyl. etc.) and Gen II (S/N K999999 & BELOW)

18-2205
UPPER UNIT GEAR SET
Replaces: 43-55778A3, 43-55766A2, 43-55766A3
(1.98:1 Ratio)
(Drive Gear = 20 teeth Driven Gear = 24 teeth)
For: 120/140 (S/N 2791957 & UP) and Gen II (S/N K999999 & BELOW)

18-6350
UPPER UNIT GEAR SET
Replaces: 43-853640A2, 43-821823A1
For: Gen II Upper (1998-up), 0L100040-up, 1.62/2.00:1 Ratios (24-24 Teeth)

18-2201
UPPER UNIT GEAR SET
Replaces: 43-18410A2, 43-18411A2, 43-59832A2, A4
Includes: (1) **18-1142**
Mercruiser #31-32573A1
(1.5:1 Ratio)
(Drive Gear = 22 teeth Driven Gear = 20 teeth)
For most V-8 Drives and Gen II (S/N K999999 & BELOW)

Stern Drive Model	Beg. S/N	End. S/N
225	3856268	4200499
260	4898730	6225576
898/228	4782330	6225576
Stern Drive Model	**Beg. S/N**	**End. S/N**
888	3106717	& UP
V8R/MR/AlphaOne	6225577	& UP

18-2203
UPPER UNIT GEAR SET
Replaces: 43-45814A5, 43-55765A2, 43-55765A3
(1.65:1 Ratio) (Drive Gear = 24 teeth Driven Gear = 24 teeth)
For: 6 Cyl. Inline S/N K999999 & BELOW

18-6351
UPPER UNIT GEAR SET
Replaces: 43-853641A2
For: Alpha I (Gen II) (1998-up), 0L100040-up, 1.47:1 Ratio (20-22 Teeth)
Used with: 18-2416 Complete Upper Gear Case

18-6352
UPPER UNIT GEAR SET
Replaces: 43-853642A2
For: Alpha I (Gen II) (1998-up), 0L100040-up, 1.94:1, 2.40:1 Ratios (20-24 Teeth)
For: Mercruiser Vazer
Used with: 18-2411 Drive Shaft Housing Assembly, 18-2419 Complete Upper Gear Case

18-6353
UPPER GEAR KIT
Replaces: 43-853643A2
1.81 Ratio Upper Gear Set, 17-19 Teeth
For: Alpha I Gen II 1998-up/0L00040-up
For: Mercruiser Vazer

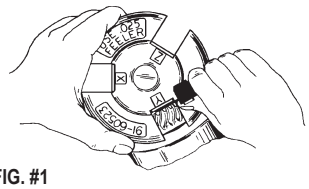


FIG. #1

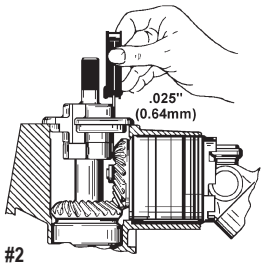


FIG. #2

FIGURES #1 - #2
Provides two separate views of the upper gear housing driven gear being properly shimmed using the Sierra installation tools.

FIGURES #3 - #4
Provides the same views of the drive gear being shimmed in the same application.

NOTE:
This installation **cannot** be performed correctly without the Sierra 18-9856 shim tool. Improper installation **will** result in gear failure. The .025 referenced in **FIG #2** & **FIG #4** is achieved when .026 will not fit the clearance but .025 will.

A service manual should always be consulted for step-by-step instructions.

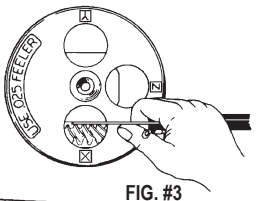


FIG. #3

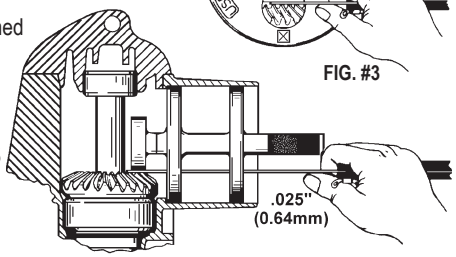


FIG. #4

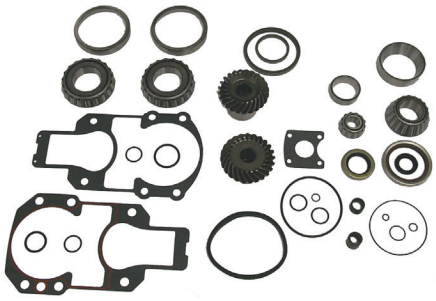
18-2256
UPPER GEAR KIT
Replaces: 43-803116T1
Most V-8 Drives (1.5:1 Ratio)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2201	Upper Unit Gear Set	43-18410A2	1
18-2648	Seal Kit	26-32511A2	1
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-1160	Bearing	31-35988A2	1
18-1165	Bearing	31-61100A1	1
18-1142	Bearing	31-35990A1	1

— CONTAINS —

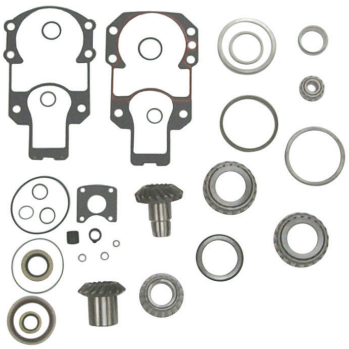
Part #	Description	O.E. #	Qty.
18-2203	Gear Set	43-45814A5	1
18-2648	Seal Kit	26-32511A2	1
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-1160	Bearing	31-35988A2	1
18-1161	Bearing	31-35990A1	1
18-1165	Bearing	31-61100A1	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1



18-2257
UPPER GEAR KIT
Replaces: 43-803112T1
6 Cyl. Inline (1.65:1 Ratio)

— CONTAINS —

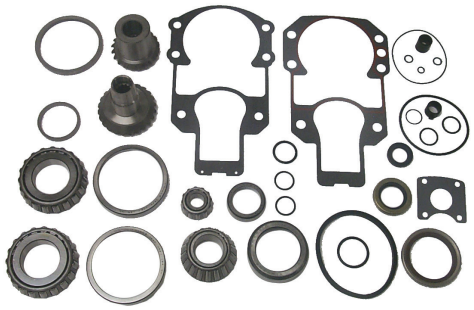
Part #	Description	O.E. #	Qty.
18-2204	Gear Set	43-75325A3	1
18-2648	Seal Kit	26-32511A2	1
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-1160	Bearing	31-35988A2	1
18-1161	Bearing	31-35990A1	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-1165	Bearing	31-61100A1	1



18-2258
UPPER GEAR KIT
Replaces: 43-803114T1
V-6 (470/485) (1.84:1 Ratio)

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2205	Gear Set	43-55778A3	1
18-2648	Seal Kit	26-32511A2	1
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-1160	Bearing	31-35988A2	1
18-1161	Bearing	31-35990A1	1
18-1165	Bearing	31-61100A1	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1



18-2259
UPPER GEAR KIT
Replaces: 43-803101T1
120/140 (1.98:1 Ratio)

18-2125
YOKE
Replaces: 39384, 46020, 460201, 46020T, 4602002, 46020002
Fits all #1/ALPHA Units (S/N 1684188 - OK999999)

18-2146
YOKE
Replaces: 20175, 59830A1, 59830A7
Fits all #1, R, MR, Alpha I, Alpha I Gen II, Bravo & Blackhawk

18-6400
YOKE
Replaces: 12784, 12784T
For: Bravo (OM111207 & below) and Blackhawk

18-6401
YOKE ASSEMBLY
Replaces: 12784A10, 12784A4
For: Bravo I, II, III (OB664190 - up) (1998-05)

18-9218
YOKE ASSEMBLY
Replaces: 814819A2, 59830A5, 59829A1
For all #1, R/MR/ALPHA Gen II OK999999 & Below (1971-97)

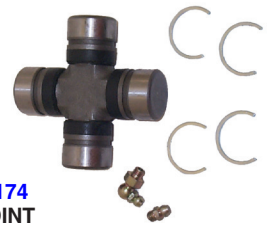
18-2128
CENTER SOCKET
Replaces: 39383, 39383T, 393831
(Rockwell)
Fits IA/IB/IC & EZ, MC-I, R, MR, Alpha One, Gen II (OL949778 & below), Bravo (OM111207 & below), MC II & TS

18-6404
CENTER SOCKET
Replaces: 865503T
Fits: Alpha I Gen II 0L949779 & UP, (GKN style)

18-1711
U-JOINT
Replaces: 862132, 862132T
For: Bravo One, Two, & Three (All Ratios), Bravo One X/ Two X, Three X (All Ratios), Bravo One XR/XZ(All Ratios), Bravo One XR Sportmaster (All Ratios) & Integrated Transom

18-2097
U-JOINT
Permalube
Replaces: 8055361, 805536A1, 805536A2
For: Generation II F680000 & UP

18-2104
U-JOINT
Heavy Duty
Replaces: 75832, 75832A2, 75832T, 758321, 75832T1, 75832A1, 75832A3, 58749, 41431, 36312
Includes both straight and 90° grease fitting.
Fits all #1 and ALPHA I Units S/N 1684188-B418818. Also TR/TRS and II SSM.



18-2174
U-JOINT
Heavy Duty
Replaces: 36312, 41431, 58749, 75832, 75832T, 75832A1, 75832A2, 75832A3, 758321, 75832T1
Includes both straight and 90° grease fitting.
Fits ALPHA I Units S/N B418819 & above. Also fits ALPHA I SS & BRAVO

18-6406
U-JOINT ASSEMBLY
Replaces: 865496A01, 865493A01, 865510T, 865496A01, 865511T
GKN new style with external clips.
Fits: Alpha I Gen II 0L949779 & UP, Bravo 0M111208 & UP
For: Mercruiser Vazer

18-8311
GIMBAL HOUSING REBUILD KIT
Fits: Alpha One

18-8312
GIMBAL HOUSING REBUILD KIT
Fits: Gen II

18-8313
GIMBAL HOUSING REBUILD KIT
Fits: Bravo

18-21001
GIMBAL BEARING
Replaces: 30-60794A2, 30-60794A4, 30-879194A02
Non Greasable
Fits: MC-1, R, MR and Alpha(1974-97), Gen II(1991-97), Bravo I/II/III (1988-95)

18-21006
GIMBAL BEARING
Non Greasable
Replaces: 30-862540T1, 30-862540A3, 30-862540A04, 30-879194A01
Fits: Gen II (1998-10), Bravo I/II/III & X/XR/XZ (1996-10)

18-21005
GIMBAL BEARING
Replaces: 30-862540A3, 30-862540T1, 30-862540A04, 30-879194A01
Greasable
Fits: All Bravos, Alpha One Gen II (1998-up)

18-21005K
SEAL & GIMBAL BEARING KIT
Replaces: 30-862540A3, 30-862540T1, 30-862540A04, 30-879194A01
Greasable
Contains (1) each of 18-2094 & 18-21005
Fits: Gen II (1998-Up) and all Bravo

18-2101
GIMBAL BEARING
Replaces: 30-36418, 30-36056, 36147
Greasable
(Link-Belt)

18-2100
HEAVY DUTY GIMBAL BEARING
Replaces: 30-60794A4, 30-60794A2, 30-879194A02
Greasable
(Link Belt)
Fits: Mercruiser- 120HP / 140HP (2791957-6225576) (With Gimbal Trim Sender), 165HP (2763442 & Up), 225S (3856268-4200499), 228HP (4782330 & Up), 233HP (4200500 & Up), 250HP (4791300 & Up)

18-2100K
SEAL & GIMBAL BEARING KIT
Replaces: 30-60794A2, 30-60794A4, 30-879194A02
Greasable
Contains (1) each of 18-2094 & 18-2100
Fits: 1, R, MR and Alpha (1974-97)

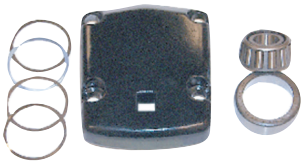
18-73131
SWIVEL GIMBAL RING SHAFT
Replaces: 98230A1
Fits: Mercruiser Alpha/Gen II/Bravo I/II/III & Vazer

18-1705
HINGE PIN
Replaces: 77123, 77123A1, 65547
(with grease port)For gimbal housing
Fits: Alpha, Alpha Gen II S/N 0M815638 & Lower

18-1706
HINGE PIN
Replaces: 10-86801
For gimbal housing
Fits: Alpha Gen II S/N 0M85639 & UP Bravo All Models with trim sender

GIMBAL BEARING APPLICATION

Model	Year Range	Serial No. Range	Gimbal Bearing	Model	Year Range	Serial No. Range	Gimbal Bearing
I	1963	1534570-1684187	30-32537T	250 / 260	1977-1982	1791300-6225576	18-21001
IA	1964	1684186-1777798	18-2101	R / MR / ALPHA I	1983-1990	6225577 & UP	18-21001
IB	1964	1684188-1777798	18-2101	ALPHA I SS	1986-1989	A545004 & UP	18-21001
IC	1964	1684188-1777798	18-2101	ALPHA I GEN II	1991-1997	D469859-K999999	18-21001
EZ-SHIFT	1964	1684188-1777798	18-2101	ALPHA I GEN II	1998-2010	L100040 & UP	18-21001
120 / 140	1967-1973	2062141-3780849	18-2101	BRAVO I	1988-1995	B664190-F729999	18-21001
120 / 140	1974-1982	3780850-6225576	18-21001	BRAVO II	1988-1995	B664190-F729999	18-21001
470 / 485	1976-1982	4208730-6225575	18-21001	BRAVO III	1988-1995	B664190-F729999	18-21001
160 / 165	1967-1973	2065190-3780849	18-2101	BRAVO I	1996-2010	F730000 & UP	18-21006
165	1974-1981	3780850 & UP	18-21001	BRAVO II	1996-2010	F730000 & UP	18-21006
888	1971-1973	3106717-3784374	18-2101	BRAVO III	1996-2010	F730000 & UP	18-21006
888	1974-1977	3784375 & UP	18-21001	X / XR / XZ	1996-2010	F730000 & UP	18-21006
225 / 233	1974	3856268 & UP	18-21001	BLACKHAWK	1994-1995	F186717 & UP	18-21001
898 / 228	1977-1982	4782330-6225576	18-21001	II	1964-1969	1602186-2671321	18-2101



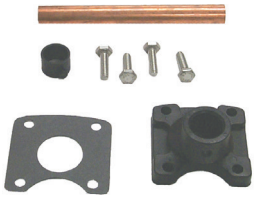
18-2381
UPPER DRIVE UNIT CAP
Replaces: 94998A1, 94998A2, 94998A3, 94998A4
S/N 6225577 & Later Alpha I, except Gen II

18-2382
UPPER DRIVE UNIT CAP
Replaces: 828692A1, 18312A3
For: Gen II S/N F680000 & UP

18-3752
RETAINING NUT
Replaces: 8168111, 8168112, 66071, 35992

18-4296
SPACER RING
Replaces: 35983
(Upper Housing)

18-0577
CARRIER OIL SEAL ASSEMBLY
Replaces: 66081A2, 35993A1, 66081A1, 66081A4



18-3219
WATER TUBE & COVER ASSEMBLY
Replaces: 32489, 32489A2, 42724A3
For: Merc I and Alpha I drives
Models: I, 1A,1B, 1C, 1CEZ, 120, 140, 160, 165, 888, 898, 228, 225-S, 233, 250, 260, 470,485,R, MR, Alpha
18-3229 Bolt Replaces: 10-28668

18-2322
SHIFT SHAFT
Replaces: 62104, 621041
For: I and Alpha I

18-2169
SHIFT ARM
Replaces: 45589A1, 45589A3

18-3749
UPPER SHIFT SHAFT
Replaces: 816685
For: Alpha Gen II (1991-98)

18-2599
FACE SEAL & TOOL
Replaces: 26-816575A2
For: ALPHA I GENERATION II

18-2622
BELL HOUSING BUSHING KIT
Replaces: 23-79373A1, 23-805041A2, 27-45588, 27-79373

18-3760
BELL HOUSING BUSHING KIT
Replaces: 23-806036A1
For: GEN II Serial # F680000 & UP

18-2179
DRIVE SHAFT
Replaces: 45-55796

18-2324
DRIVE SHAFT
Replaces: 45-557961
For: Gen II (S/N F680000 & UP), Mercruiser Vazer

18-3713
LOCK NUT
Replaces: 11-22339, 11-97522, 11-36084, F1348, F1881
$^{5}/_{8}$" - 18

18-3712
CARRIER NUT WASHER
Replaces: 12-45810

18-2161
SHIFT ARM
Replaces: 45518A1, 45518A2, 45518A3

18-2170
SHIFT ARM SCREW
Replaces: 10-45590, 10-8M0084649

18-2162
SHIFT CABLE SLIDE & SCREW
Replaces: 33981, 33981T, 33981T1, 8507521, 8507522

XTREME

18-2162E
SHIFT CABLE SLIDE & SCREW
Replaces: 33981, 33981T1, 8507521, 8507522
For: Extreme Cables Only

PKG. OF 5

18-2163
18-2163-9①
SHIFT SLIDE SCREW
Replaces: Mercruiser 10-31700
GLM: 21090
Mallory: 9-72152

PKG. OF 5 XTREME

18-2163E-9①
SHIFT SLIDE SCREW
For: Extreme Cables Only

18-2715
CHECK VALVE KIT
Replaces: 24-17997A1
For: Alpha I Generation II and Bravo I, II, and III Drives

18-2724
TRANSOM SEAL
Replaces: 3713
For: Alpha Gen II, All Bravo

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2619-1	Outdrive Gasket Set	27-64818A3 27-94996A1,Q2	1
18-2100	Gimbal Bearing	30-60794A2, 30-60794A4	1
18-2161	Shift Arm	45518A2	1
18-2751	U-Joint Bellows	60932A4	1
18-2750	Exhaust Bellows	32734A3, 18654A1	1
18-2753-1	Shift Cable Bellows	74639	1
18-3601	Water Intake Hose	32-32461	1
18-3602	Water Intake Hose	32-41725-33	1
18-710-16-2	Hose Clamp	—	2
18-7314	Stainless Steel Hose Clamp	—	1
18-710-64-2	Stainless Steel Hose Clamp	—	1

18-2601-1
TRANSOM SEAL KIT
Replaces: 30-803097T1
R, MR, ALPHA 1 (1983-90) S/N 6225577 & UP
ALPHA 1 SS (1986-89) S/N OA 545004 & UP
*Greasable Gimbal Bearing

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2100	Gimbal Bearing	30-60794A4, 30-60794A2	1
18-2751	U-Joint Bellows	60932A4	1
18-2760	Exhaust Tube	78458A1	1
18-3601	Water Intake Hose	32-32461	1
18-3602	Water Intake Hose	32-41725-33	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-2840	Bell Housing Gasket	27-35982	1
18-7153	O-Ring	25-25439	1
18-7117	O-Ring	25-35027	1
18-710-16-2	Hose Clamp	—	2
18-7170	O-Ring	25-33504	1
18-710-24-2	Hose Clamp	—	1
18-2753-1	Shift Cable Bellows	74639	1
18-7321	Bellows Clamp	54-38863	1

18-8205
TRANSOM SEAL KIT
Replaces: 30-803098T1
For: 1, R, MR, Alpha 1 with exhaust tube
*Greasable Gimbal Bearing

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-3602	Water Intake Hose	32-41725-33	1
18-710-16-2	Hose Clamp	—	2
18-710-24-2	Hose Clamp	—	1
18-2753-1	Shift Cable Bellows	74639	1
18-7321	Bellows Clamp	54-38863	1
18-2100	Gimbal Bearing	30-60794A4, 30-60794A2	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-2840	Bell Housing Gasket	27-35982	1
18-7153	O-Ring	25-25439	1
18-7170	O-Ring	25-33504	1
18-7117	O-Ring	25-35027	1
18-2750	Exhaust Bellows	18654A1, 32734A3	1
18-2747	Drive Bellows	816431A1	1

18-8206-1
TRANSOM SEAL KIT
Replaces: 30-803099T1
For: Alpha 1 Gen II
*Greasable Gimbal Bearing

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2753-1	Shift Cable Bellow	74639	1
18-2100	Gimbal Bearing	30-862540A3	1
18-2756	U-Joint Bellows	86840A3	1
18-2750	Exhaust Bellows	32734A3	1
18-2760	Exhaust Tube	78458A1	1
18-3603	Water Hose	32-43437	1
18-2615	Outdrive Mounting Kit	16755A1	1

18-8212-1
TRANSOM SEAL KIT
Replaces: 30-803100T1, 8M0095485
For: All Bravos 1982 & up
*Greasable Gimbal Bearing

① Priced per Package

18-8213
TRANSOM SEAL KIT
Replaces: 30-803097T1
For: R, MR, Alpha 1 (1983-90) S/N 6225577-0D469858; Alpha 1 SS (1986-89) S/N 0A545004 & Up
*Sealed Gimbal Bearing **18-21001**

18-8217
TRANSOM SEAL KIT
Replaces: 30-803098T1
For: R, MR, Alpha 1 (1983-90) w/exhaust tube S/N 6225577-0D469858; Alpha 1 SS (1986-89) w/exhaust tube S/N 0A545004 & Up
*Sealed Gimbal Bearing **18-21001**

18-8218
TRANSOM SEAL KIT
Replaces: 30-803099T1
For: Alpha 1 Gen II (1991 & Up) S/N 0D469859 & Up
*Sealed Gimbal Bearing **18-21006**

18-8219
TRANSOM SEAL KIT
Replaces: 30-803100T1
For: Bravo I/II/III (1988 & Up) S/N 0B664190 & Up; Blackhawk (1994-95) S/N 0F186717 & Up
*Sealed Gimbal Bearing **18-21006**

Display Package

18-2747
U-JOINT BELLOWS
Alpha 1, Gen II
Replaces: 816431A1

Display Package

18-2750
EXHAUST BELLOWS
All #1 Units, Gen II, TRS, & Bravo I, II, III
Replaces: 32734, 32734A3, 18654A1
(Includes **18-710-48-2** Clamp)

Display Package

18-2751
U-JOINT BELLOWS
All #1 units with ridge (S/N 3469428 & UP)
Replaces: 60932A1, 60932A4
(Includes **18-710-72-2** Clamp)

18-2752
U-JOINT BELLOWS
All #1 units without ridge (S/N 3443920 & BELOW)
Replaces: 36223, 36223A1, 36223A2
(Includes **18-710-72-2** Clamp)

①**18-2753-2D**
Display Package

18-2753-2
SHIFT CABLE BELLOWS
All #1, #2 units, Alpha, Bravo I, II, III
Replaces: 31659, 74639, 74639A2
(Includes **18-7321** Clamp)

Display Package

18-2756
U-JOINT BELLOWS
Replaces: 86840A3, 86840A05, 8M0062406
Fits: All Bravo and Blackhawk models

18-1710
BELLOW FLANGE RING
Replaces: 862209, 86814
Fits: All Bravo

18-1728
BELLOW FLANGE RING
Replaces: 816607
Fits: Alpha One (GenII) (1991 and Up)

18-2746
EXHAUST BOOT
Replaces: 32-14358, 32-14358T, 31-14358001
(4" Lower Tube)

18-2748
EXHAUST BOOT
Replaces: 32-44348, 32-44348T, 31-44348001
(4" Upper Tube)

18-2759
EXHAUST TUBE
Replaces: 53114, 53114A1

18-2760
EXHAUST TUBE
Replaces: 78458, 78458A1
(Includes **18-7314** Clamp)
For: #1, Bravo I, II, III

18-2761
EXHAUST TUBE
3" I.D.
Replaces: 32-90949, 32-90949T

18-2762
EXHAUST TUBE
Replaces: 70981, 70981A3

18-2770
EXHAUST TUBE
Replaces: 32-807458T

① Items ending in "D" are Display Packaged - Regular number is Non-Display

BELLOWS APPLICATION

Model	Years	Serial #	Exhaust Bellows	Shift Cable Bellows	U-Joint
I/1A/1B/1C & EZ	1963-1966	1534570-2065186	18-2750	18-2753-2	18-2752
120/140/160/165	1967-1972	2062141-3443920	18-2750	18-2753-2	18-2752
120/140/160/165	1972-1982	3469428-6225576	18-2750	18-2753-2	18-2751
888	1971-1972	3106717-3472477	18-2750	18-2753-2	18-2752
888	1973-1977	3472478 & Up	18-2750	18-2753-2	18-2751
225/233	1974-1977	3856268 & Up	18-2750	18-2753-2	18-2751
898/228/250/260	1977-1982	4782330-6225576	18-2750	18-2753-2	18-2751
R/MR/Alpha One	1983-1990	6225577 & Up	18-2750	18-2753-2	18-2751
R/MR/Alpha One	1983-1990	6225577 & Up	18-2760 ②	18-2753-2	18-2751
Alpha One Gen II	1991 & Newer	0D469859 & Up	18-2750	18-2753-2	18-2747
Bravo I/II/III	1988 & Newer	0B664190 & Up	18-2750	18-2753-2	18-2756
Bravo I/II/III	1988 & Newer	0B664190 & Up	18-2760 ②	18-2753-2	18-2756
Blackhawk	1994-1995	0F18677 & Up	18-2750	18-2753-2	18-2756
Blackhawk	1994-1995	0F18677 & Up	18-2760 ②	18-2753-2	18-2756
II	1962-1969	1474909-2671321	—	18-2753-2	—
215H	1970	2782203-2909034	—	—	18-2752
215E	1970-1972	2909035-2915034	—	18-2753-2	18-2752
TR/TRS	1973-1993	3377316 & Up	—	—	18-2751

② Tube

PKG. OF 5

18-7321
18-7321-9②
BELLOWS CLAMP
Replaces: 54-38863, 54-866507, 54-8M0090424

INNER SHIFT CABLE

18-2159
Replaces: 19543A2, 19543A4, 19543A8, 19543A10, 41951A1, 66065A1, 66069A2, 73679A2, 865436A02
Use in 18-2157, 18-2158 and their Mercruiser equivalent as replacement wire and tube
Stranded Core 73"

18-2189
Replaces: 32992A1, 34086A1, 37611A1, 38399A2
Use with 18-2248
Inner Core Wire 59"

18-2160
SHIFT CABLE SUPPORT TUBE
Replaces: 32-38377
Replaces tube on 18-2157, 18-2158 & 18-2159

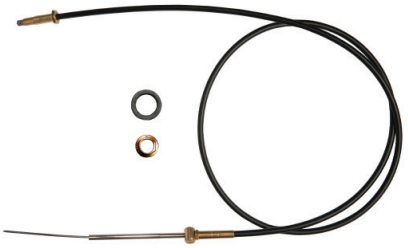
18-2248
SHIFT CABLE ASSEMBLY
Replaces: 73723A1, 73723A01, 49518A1, 35187A1, 35187A2, 35187A4
Mercruiser #1 Drives S/N 1562900-6225576 for forward installation into bell housing. Has new style armored strand construction. (No support tube) 54" conduit with hardware package.

18-2157
Replaces:
19543A2, 41951A1, 19543A8, 19543A10, 19543A4, 66065A1, 66069A2, 73679A2, 865436A02
Mercruiser 1 drives S/N 6225577 & UP For AFT installation into bell housing. Has old style stranded core wire with soldered tip (Uses Support Tube).

18-2158
SHIFT CABLE ASSEMBLY
Mercruiser #1 Drives S/N 1562900-6225576 for forward installation into bell housing. Has old style stranded core wire with soldered tip. (Uses support tube **18-2160**) 63" conduit

18-2190
SHIFT CABLE
Replaces: 19543A2, 19543A4, 19543A8, 19543A10, 41951A1, 66065A1, 66069A2, 73679A2, 865436A02
Mercruiser 1 drives S/N 6225577 & UP
For AFT installation into bell housing. For use in applications using core wire with armored strand construction (No Support Tube). 63" Conduit with hardware package.

18-2190E
SHIFT CABLE
Replaces: 19543A4, 19543A10, 19543A8, 19543A2, 41951A1, 66065A1, 66069A2, 73679A2, 865436A02
S/N 6225577 & UP. For AFT installation into bell housing. For use in applications using core wire with armored strand construction (No Support Tube). 63" Conduit with hardware package. Lower Shift Cable- Alpha One (Gen II) (1991-97)
Requires **18-9806E** (Xtreme Shift Cable Tool) to complete installation



18-2145
SHIFT CABLE
Replaces: 815471A3, 815471A6, 85147A5, 865437A02, 43432A2, 19297A3

xtreme

18-2145E
SHIFT CABLE
Replaces: 815471, A3, A6
Bravo One, Two, & Three (All Ratios), Bravo One X/Two X, Three X (All Ratios), Bravo One XR/XZ(All Ratios), Bravo One XR Sportmaster (All Ratios) & Integrated Transom

18-9806E
SHIFT CABLE TOOL
Installs and removes shift cables on MC-I, R-MR, Alpha I, Alpha I Gen II drive units. Use with 18-2190 and **18-2190E** cables.

18-2149
SHIFT CABLE GUIDE
Replaces: 22879, 29880, 43433
For: Alpha & Bravo cables

PKG OF 25

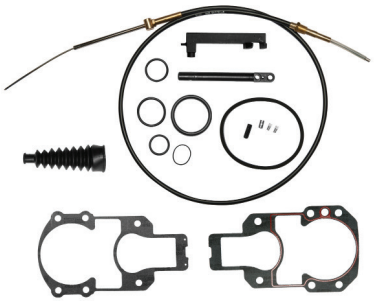
18-2303
18-2303-9①
ANCHOR SCREW SET
Replaces: 10-20518
For: #1R, MR, Alpha, Alpha I, Gen II & Bravo

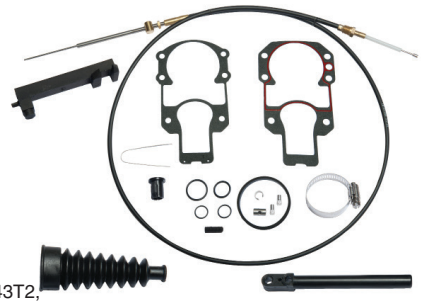
18-3754
CABLE ANCHOR
Replaces: 43436
For: #1R, MR, Alpha, Alpha I, Gen II & Bravo

18-2600
LOWER SHIFT CABLE KIT

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2753-2	Shift Cable Bellows	74639	1
18-2248	Shift Cable Assembly	73723A1	1
18-2162	Shift Slide & Screw	33981T	1
18-2149	Shift Cable End Kit	43433	1
18-2163	Shift Slide Screw	10-31700	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1
18-2820	Drive Shaft Housing to Bell Housing Gasket	27-64818	1
18-2840	Bell Housing Gasket	27-35982	1
18-7117	O-Ring	25-35027	1
18-7153	O-Ring	25-25439	2
18-7170	O-Ring	25-33504	1



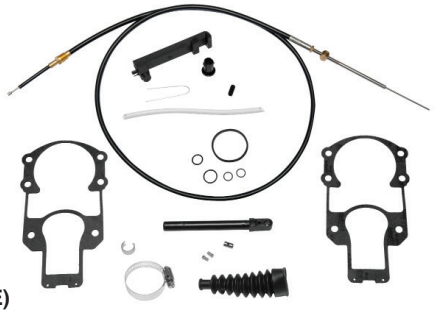


18-2603
LOWER SHIFT CABLE KIT
Replaces: 19543T1, 19543T2, 865436A03
ALPHA I GENERATION II

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2619-1	Outdrive Gasket Set	27-94996A1	1
18-2753-2	Shift Cable Bellows	74639	1
18-2190	Shift Cable Assembly	19543A4	1
18-2743	Drive Shaft Housing to Bell Housing Gasket	27-94996-2	1

xtreme



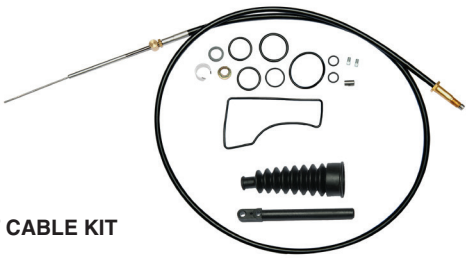
18-2603E
LOWER SHIFT CABLE KIT (XTREME)
Replaces: 19543T1, 19543T2, 865436A03
For: Alpha I Gen II
Uses **18-2190E** shift cable.
Requires **18-9806E** (Xtreme Shift Cable Tool) to complete installation

18-2604
LOWER SHIFT CABLE KIT
Replaces: 815471T1
BRAVO

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2145	Bravo Shift Cable	815471A3	1
18-2149	Shift Cable End Kit	43433	1
18-2753-1	Shift Cable Bellows	74639	1
18-2615	Outdrive Gasket Set	—	1

xtreme



18-2604E
LOWER SHIFT CABLE KIT (XTREME)
Replaces: 815471T1
Uses **18-2145E** shift cable.
For: Bravo

② Priced per Package

GRADE 316 STAINLESS STEEL WORM GEAR HOSE CLAMPS

All components are manufactured from Marine Grade 316 stainless steel. These clamps are designed to fit many applications from 5/16" to 7" diameter hoses.

STAINLESS STEEL CLAMPS

Part #	O.E. #	Diameter Size	Std. #
18-710-06-2	-	7/16" to 3/4"	006
18-710-10-2	-	9/16" to 1 1/16"	010
18-710-12-2	-	9/16" to 1 1/4"	012
18-710-16-2	-	11/16" to 1 1/2"	016
18-710-20-2	-	3/4" to 1 3/4"	020
18-710-24-2	-	1 1/16" to 2"	024

Part #	O.E. #	Diameter Size	Std. #
18-710-32-2	-	1 9/16" to 2 1/2"	032
18-710-48-2 ①②	54-815504348	2 9/16" to 3 1/2"	048
18-710-64-2 ①	-	2 1/2" to 4 1/2"	064
18-710-72-2 ①③	-	3" to 5"	072
18-710-104-2		5" to 7"	104

① For use with 3" Bellows ② O.E. #54-32533 ③ O.E. #'s 54-31765, 54-815504372

18-2175
ENGINE COUPLER
Replaces: 12632A4
Uses **18-2146** Yoke Shaft
Flex plate style for late model, small crankshaft bolt pattern, style engines

18-2195
ENGINE COUPLER
Replaces: 12632A3, 12632A7
Uses **18-2146** Yoke Shaft
Flex plate style for GM 4 Cyl engines with late style, small crankshaft bolt pattern

18-2323
ENGINE COUPLER
Replaces: 18643A5
(Same as **18-2175** without yoke)

18-2321
ENGINE COUPLER
Replaces: 12632A6
(Same as **18-2195** without yoke)
For: Late model GM 4 cylinder

18-2412-1
ENGINE COUPLER
Replaces: 18309A2, 18311A2, 18311A17, 812964A2, 861523A9, 8M0098795
For: Bravo

18-2413
ENGINE COUPLER
Replaces: 69354A1, 69354A2
For: 470, 485 (224 cu. in.)
S/N 4208730-6218036 (1976-1982)

18-2414
ENGINE COUPLER
Replaces: 97432A2
For: 165, 170, 470, 3.7L S/N 6170297 & UP (1983-1989)
180, 190, 488, 3.7LX S/N 6170297 & UP (1983-1989)

18-2171
ENGINE COUPLER
Replaces: 32492A2, 32492A3, 32492A5, 38965A1, 38965A2, 76850A2
For: All GM engines except MR/ALPHA/BRAVO with "Triangular", 3-Bolt coupler

18-2172
ENGINE COUPLER
Replaces: 14505A2
Used when replacing V6 or V8 2 piece rear main seal with 3-1/2" crankshaft bolt pattern to a newer 1 piece rear main seal engine with 3" bolt pattern

18-2173
ENGINE COUPLER
Replaces: 59826A1, 59826A3
For: Ford engines

① Priced per Package

ENGINE COUPLER APPLICATION

HP	Liter	Model	CID	# Cyl	Stroke	Years	Serial #	Part #
110		110	153	4		1963-1966	1537370 - 2044033	18-2171
120		120	153	4		1964-1982	1537370 - 6229717	18-2171
120		120	153	4	4	1964-1982	1666601 - 6229717	18-2171
120		120	153	4	4	1983-1986	6229718 - B531853	18-2171 ❾
120		120	153	4	4	1983-1986	6229718 - B531853	18-2195 ❸
	2.5L	2.5L	153	4	4	1987-1989	B531854 - C853255	18-2171 ❾
	2.5L	2.5L	153	4	4	1987-1989	B531854 - C853256	18-2195 ❸
140		140	181	4	4	1968-1982	2508261 -6229717	18-2171
140		140	181	4	4	1983-1986	6229718 - B450800	18-2171 ❾
140		140	181	4	4	1983-1986	6229718 - B450800	18-2195 ❸
140		140 INLINE 6		6	4	1963	1538930 - 1725960	18-2171
	3.0L	3.0L	181	4	4	1987-1989	B450801 - C856558	18-2171 ❾
	3.0L	3.0L	181	4	4	1987-1989	B450801 - C856558	18-2195 ❸
	3.0L	3.0L	181	4	4	1990-1994	C856559 - F603999	18-2195
	3.0L	3.0L	181	4	4	1998-2010	L097000 & UP	18-2323
	3.0L	3.0L MPI	181	4	4	2008-2010	A072812 & UP	18-2323
	3.0L	3.0LX	181	4	4	1990-1993	C856559 - F000000	18-2195
	3.0L	3.0LX	181	4	4	1994-1998	F000001 - L096999	18-2321
150		150			4	1964-1966	1666495 - 2048046	18-2171
160		160			4	1967-1969	2048022 - 2770031	18-2171
165		165	224	4	4	1987	B434941 - B774251	18-2414
165		165 INLINE 6		6	4	1970-1981	2770032 - 5813433	18-2171
170		170	224	4	4	1985-1986	6916779 - B434940	18-2414
180		180	224	4	4	1987	B436391 - B775248	18-2414
190		190	224	4	4	1985-1987	6916779 - B775248	18-2414
	3.7L	3.7L	224	4	4	1988-1989	B774252 & UP	18-2414
	3.7L	3.7LX	224	4	4	1983-1989	B775249 & UP	18-2414
		470	224	4	4	1976-1982	4208730 - 6218036	18-2413
		470	224	4	4	1983-1984	6218037 - 6916779	18-2414
		485	224	4	4	1980-1982	5685394 - 6218036	18-2413
		488	224	4	4	1983-1984	6170297 - 6916779	18-2414
		140	194	6	4	1963	1538930 - 1664117	18-2171
		150	230	6	4	1964-1966	1664118 - 2048046	18-2171
		160	250	6	4	1967-1969	2048022 - 2770031	18-2171
		165	250	6	4	1970-1981	2770032 - 5813433	18-2171
175		175			4	1987	B527955 - B773242	18-2175
185		185 (4bbl)	229	6	4	1983-1984	6330183 - 6919655	18-2171
175		175	262	V-6	4	1987	B527955 - B773242	18-2175
185		185 (2bbl)	262	6	4	1985-1986	A331455 - B527954	18-2171 ❾
185		185 (2bbl)	262	6	4	1985-1986	A331455 - B527954	18-2175 ❸
205		205	262	6	4	1985-1986	A331455 - B527954	21-2171 ❾
205		205	262	6	4	1985-1986	A331455 - B527954	18-2175 ❸
205		205	262	6	4	1987	B527995 - B775129	18-2175
		262 MAG EFI GEN+	262	V-6	4	1996-1997	F803800 - K999999	18-2323
	4.3L	4.3L	262	V-6	4	1988-1993	B527955 - F000877	18-2175
	4.3L	4.3L	262	V-6	4	1993-2010	F000878 & UP	18-2323
	4.3L	4.3L EFI GEN +	262	V-6	4	1998-2001	L012009 - M299999	18-2323
	4.3L	4.3L MPI	262	V-6	4	2002-2010	M300000 & UP	18-2323
	4.3L	4.3LH GEN +	262	V-6	4	1998-2002	L010044 - M614999	18-2323
	4.3L	4.3LX	262	V-6	4	1988-1993	B775130 - F001219	18-2175
	4.3L	4.3LX (4bbl)	262	V-6	4	1993-1995	F001220 - F802999	18-2323
	4.3L	4.3LX GEN + (2bbl)	262	V-6	4	1996-1997	F803000 - K999999	18-2323
	4.3L	4.3LXH GEN +	262	V-6	4	1996-1997	F803000 - K999999	18-2323
	5.0L	225 (FORD)	302	V-8	4	1973-1974	3385721 - 4166999	18-2173 ❻
	5.0L	888	302	V-8	4	1971-1977	3108723 - 4887829	18-2173

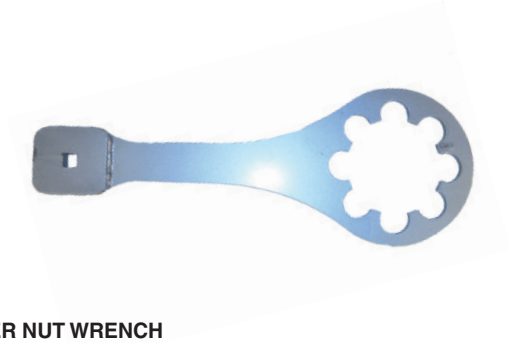
❶ Use with Borg Warner transmission
❷ Low speed / work application
❸ Coupler mounts to flywheel
❹ Use with Hurth transmission
❺ Hydralic shift only
❻ I drive only
❼ Round shape coupler
❽ Standard Bravo applications
❾ Coupler mounts to crankshaft
❿ Triangular shape coupler
✤ Use with Borg Warner 71/72 series in-line transmission
♣ Use with Borg Warner 5000 or Hurth 630 transmission

ENGINE COUPLER APPLICATION

HP	Liter	Model	CID	# Cyl	Stroke	Years	Serial #	Part #
		190	283	V-8	4	1963-1964	1564539 - 1730903	18-2171
	5.0L	200	305	V-8	4	1985-1986	6899058 - B525981	18-2171 ❾
	5.0L	200	305	V-8	4	1985-1986	6899058 - B525981	18-2175 ❸
	5.0L	200	305	V-8	4	1985-1987	6899058 - B774444	18-2175
	5.0L	228	305	V-8	4	1977-1982	4765100 - 6218461	18-2171
	5.0L	228	305	V-8	4	1977-1984	6218462 - 6899268	18-2171
	5.0L	230	305	V-8	4	1985-1987	6899269 - B773739	18-2171 ❾
	5.0L	230	305	V-8	4	1985-1987	6899269 - B773739	18-2175 ❸
	5.0L	5.0L ALPHA	305	V-8	4	1988-1993	B774445 - F000000	18-2175
	5.0L	5.0L ALPHA	305	V-8	4	1994-1995	F000001 - F600999	18-2323
	5.0L	5.0L GEN+ ALPHA	305	V-8	4	1998-2010	L015751 & UP	18-2323
	5.0L	5.0L GEN + BRAVO	305	V-8	4	1998-2010	L015751 & UP	18-2412-1 ❽
	5.0L	5.0L EFI ALPHA	305	V-8	4	1998-2001	L012052 - M299999	18-2323
	5.0L	5.0L EFI BRAVO	305	V-8	4	1998-2001	L015751 - M299999	18-2412-1 ❽
	5.0L	5.0LX ALPHA	305	V-8	4	1988-1993	B773740-F000000	18-2175
	5.0L	5.0LX ALPHA	305	V-8	4	1994-2007	F000001 & UP	18-2323
	5.0L	5.0L MPI BRAVO	305	V-8	4	1998-2007	L015751 & UP	18-2412-1
	5.0L	5.0L MPI ALPHA	305	V-8	4	2002-2010	M300000 & UP	18-2323
	5.0L	5.0L MPI BRAVO	305	V-8	4	2002-2010	M300000 & UP	18-2412-1 ❽
	5.0L	5.0LX ALPHA	305	V-8	4	1988-1993	B773740 - F000000	18-2175
	5.0L	5.0LX ALPHA	305	V-8	4	1994-1995	F000001 - F600999	18-2323
	5.0L	898	305	V-8	4	1977-1985	4762210 - 6899057	18-2171
		225 (GM)	327	V-8	4	1963-1969	1539620 - 2694014	18-2171
		250	327	V-8	4	1977	4768000 - 4908849	18-2171
	5.7L	260	350	V-8	4	1978-1982	4908850 - 6218461	18-2171
	5.7L	260	350	V-8	4	1982-1986	6218462 - B525981	18-2171 ❾
	5.7L	260	350	V-8	4	1982-1987	6218462 - B773304	18-2175 ❸
	5.7L	260	350	V-8	4	1987	B525982 - B773304	18-2175
	5.7L	300 TEMPEST ALPHA	350	V-8	4	1985-1986	6668677 - B430367	18-2171 ❾
	5.7L	300 TEMPEST ALPHA	350	V-8	4	1986	A434310 - B430367	18-2175 ❸
	5.7L	320 EFI	350	V-8	4	1987-1989	A543604 - C622418	18-2175
	5.7L	350 MAG ALPHA	350	V-8	4	1986-1993	A635178 - F000000	18-2175
	5.7L	350 MAG ALPHA	350	V-8	4	1993-1997	F000001 - K999999	18-2323
	5.7L	350 MAG ALPHA EFI GEN +	350	V-8	4	1996-1997	F800300 - K999999	18-2323
	5.7L	350 Mag MPI ALPHA	350	V-8	4	1998-2010	L010019 & UP	18-2323
	5.7L	350 MAG MPI BRAVO	350	V-8	4	1998-2010	L010019 & UP	18-2412-1 ❽
	5.7L	350 MAG MPI HORIZON ALPHA	350	V-8	4	2002-2007	M300000 - A299999	18-2323
	5.7L	350 MAG MPI HORIZON BRAVO	350	V-8	4	2002-2007	M300000 - A299999	18-2412-1 ❽
	5.7L	350 MAG MPI HORIZON ALPHA	350	V-8	4	1993-2007	F000001 & UP	18-2323
	5.7L	HORIZON BRAVO	350	V-8	4	1999-2007	M300000 & UP	18-2412-1
	5.7L	5.7L ALPHA	350	V-8	4	1988-1993	B773305-F000000	18-2175
	5.7L	5.7L ALPHA	350	V-8	4	1993-2010	F000001 & UP	18-2323
	5.7L	5.7L BRAVO	350	V-8	4	1988-2010	B773305 & UP	18-2412-1 ❽
	5.7L	5.7L EFI ALPHA	350	V-8	4	1995-2001	F225560 - M299999	18-2323
	5.7L	5.7L EFI BRAVO	350	V-8	4	1998-2001	L010035 - M299999	18-2412-1 ❽
	5.7L	5.7LX EFI ALPHA	350	V-8	4	1996-1997	F752400 - K999999	18-2323
	5.7L	5.7LX EFI ALPHA	350	V-8	4	1993-2007	F000001 & UP	18-2323
	5.7L	5.7L EFI BRAVO	350	V-8	4	1998-2007	L010035 & UP	18-2412-1 ❹
	5.7L	233	351	V-8	4	1975-1977	4173000 - 4902304	18-2173
	6.2L	377 MAG	377	V-8	4	2008-2010	A300000 & UP	18-2412-1 ❽
	6.2L	MX 6.2L MPI	377	V-8	4	2000-2007	L680003 - A299999	18-2412-1 ❽
	6.2L	MX 6.2L MPI	377	V-8	4	2000-2007	L680003 - A299999	N/A ❷
	6.2L	MX 6.2L MPI HORIZON	377	V-8	4	2002-2007	M300000 - A299999	18-2412-1 ❽
	7.4L	454 MAG ALPHA	454	V-8	4	1986-1988	A631894 - B785148	18-2175 ⓫

❶ Use with Borg Warner transmission
❷ Low speed / work application
❸ Coupler mounts to flywheel
❹ Use with Hurth transmission
❺ Hydralic shift only
❻ I drive only
❼ Round shape coupler
❽ Standard Bravo applications
❾ Coupler mounts to crankshaft
⓫ Triangular shape coupler
✤ Use with Borg Warner 71/72 series in-line transmission
♣ Use with Borg Warner 5000 or Hurth 630 transmission

18-4442
ENGINE ALIGNMENT TOOL
Replaces: 91-57797A3, 91-57797A2, 91-57797A1, 91-8M0067546, 91-48347, 91-37384
For use with all #1 units, MR, all Alpha & Bravo units



18-9803
SPANNER NUT WRENCH
Replaces: 91-36235, 91-17256

SIERRA HYDRO DEFENSE MARINE GREASE

18-9240-0
(8 oz Tube)
Replaces:
Mercury 92-802859A1

18-9240-1
(14oz Cartridge)
Replaces:
Mercury 92-802863A1

- Prohibits rust and corrosion.
- Prevents wear against the most extreme friction in marine applications.
- Will not break down in marine conditions.
- Contains PTFE for minimum wear and added friction protection.
- For use on prop shafts, trailer bearings, throttle and shift cables and linkage, swivel pins and more!

18-2200
LOWER UNIT GEAR SET
Replaces: 43-61027, 43-96084A4
888 S/N 3106717 & UP #1 Units S/N 3469428 & UP Except, MR/ ALPHA Units (which have no pre-load pin in the top of the drive shaft).

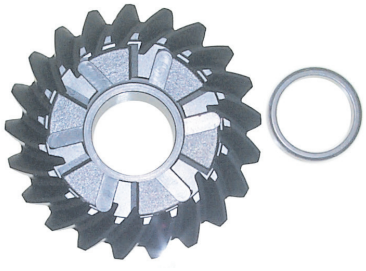
18-2410
FORWARD GEAR SET
Replaces: 43-96084A7, 43-96084A5
For: "R" drive

18-2360
PINION & FORWARD GEAR SET
Replaces: 43-828072A3, 43-878087A2
13-21 Teeth

18-2206-1
LOWER UNIT GEAR SET
Replaces: 43-878087A2 + 43-828073A1, 43-828072A2
For: Alpha 1 Gen II (serial 0F680000 & Up)

18-2409
REVERSE GEAR
Replaces: 43-92320, 43-92320T
For: "R" drive (28 teeth)

18-2406
FORWARD GEAR SET
Replaces: 43-878087A2, 43-878072A3
For: MR/Alpha/Gen II lower S/N D469859 & UP

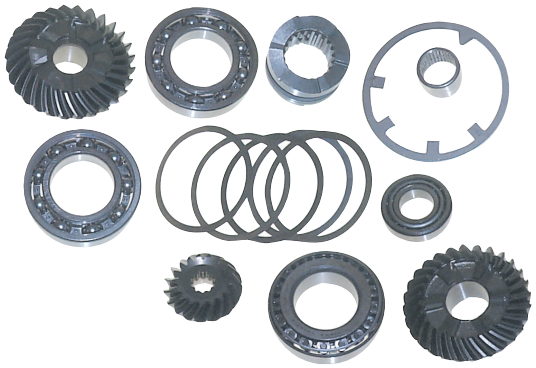


18-2408
REVERSE GEAR
Replaces: 43-828073A1
For: Alpha I/Gen II lower S/N D469859 & UP

18-2404
GEAR REPAIR KIT
Replaces: 43-803079T1
For: "R" drive

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2200	Lower Unit Gear Set	43-96084A4	1
18-2202	Sliding Clutch	52-66063	1
18-1157	Needle Roller Bearing	31-30895	1
18-1155	Ball Bearing	30-88957A1	1
18-1159	Tapered Roller Bearing	31-35928A1	1
18-2285	Shim	15-47397A1	1
18-3719	Pinion Nut	11-35921	1
18-2299	Tab Washer	14-79447	1



18-2405
GEAR REPAIR KIT
Replaces: 43-803091T1
For: MR/Alpha I

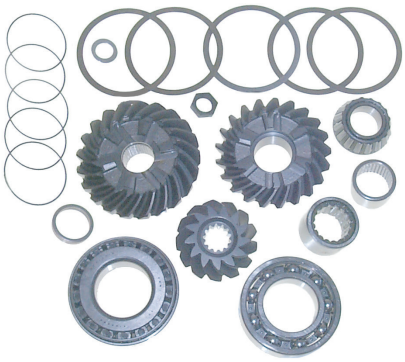
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2652	Lower Gear Housing Seal Kit	26-33144A2	1
18-3719	Pinion Nut	11-35921	1
18-2343	Washer	12-982721	1
18-2298	Tab Washer	14-18323	1
18-2299	Tab Washer	14-79447	1
18-2206-1	Gear Set	43-42934	1
18-2285	Shim	15-47397A1	1
18-1155	Ball Bearing	30-88957A1	1
18-1158	Needle Roller Bearing	31-30956	1
18-1117	Pinion Bearing	31-42647A1	1
18-1143	Alpha Bearing	31-36387A1	1
18-2294	Shim Kit	15-42637A-1	1
18-2202	Sliding Clutch	52-66063	1

18-2407
GEAR SET
Replaces:
43-878087A4, 43-823072A2, 43-42933A3, 43-42933A2, 43-17064A3
For: MR/Alpha/Gen II
lower gear housings

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2206-1	Gear Set	43-42934	1
18-1155	Ball Bearing	30-88957A1	1
18-1117	Pinion Bearing	31-42647A1	1
18-1158	Needle Roller Bearing	31-30956	1
18-1143	Alpha Bearing	31-36387A1	1
18-2294	Shim Kit	15-42637A-1	1
18-2285	Shim	15-47397	1
18-3719	Pinion Nut	11-35921	1
18-2343	Washer	12-982721	1



18-2202
SLIDING CLUTCH
Replaces: 52-66063, 52-853594T, 52-853594, 52-824112
888 S/N 3784375 & UP
#1 Units S/N 3469428 & UP

18-2357
CROSS PIN
Replaces:
17-30632, 17-8M0020941, 17-8M0100263, 17-8M0084681

PKG. OF 2

18-2348
18-2348-9①
CLUTCH CROSS PIN SPRING
Replaces: 24-30893
1/MC-1/R/MR/Alpha
Mercruiser/Gen II lower
S/N D469859-F679999
Mercruiser Vazer

18-2166
PROP SHAFT
Replaces: 44-66060, 44-660603, 44-824110, 44-660602, 44-55857
For: All #1 & MR/ALPHA Units S/N 2791957 & above.
Also for 165 (6 cyl.) S/N 2763442 & above.

18-2254
PROP SHAFT
Replaces: 44-850308
For: Alpha One Gen II S/N 0L100040 & up/Vazer

① Priced per Package

18-2180
DRIVE SHAFT
Replaces: 45-42634
For all MR/ALPHA Units & older units which have been retro-fitted with MR/ALPHA lower units.

18-2331
DRIVE SHAFT
Replaces: 45-853648, 45-853647
For: Ratios 1.47, 1.62, 1.81 & 1.94.
Fits: Gen II (1998 & up), (0L100040 & up)
For use with: 18-2400 Complete Lower Gear Case

18-2261
DRIVE SHAFT
Replaces: 45-816919
All Alpha I Generation II Drives (with new style 18-3056 Impeller)
Serial #D494569 & above.

18-2346
RETAINER NUT
Replaces: 824519, 8245191, 11-42633, F694961, F694961-1
For: MR Alpha & Gen II

18-3719
PINION NUT
Replaces: 11-35921, 11-47411, 11-826375, 11-F694188
5/8" - 18 thread • 1 1/16" wrench

18-2359
DRIVE SHAFT NUT SET

— INCLUDES —

Sierra #	Description	Replaces:
18-3719	Pinion Nut	11-35921
18-2343	Pinion Nut Washer	12-92721

18-2286
Replaces: 66067, 66067T, 19755A2, 818349A1, 818349T1

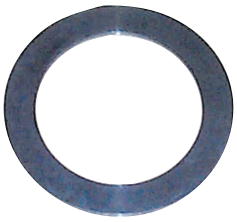
18-2196
Replaces: 37967, 61073, 19755A4, 19755A08

SHIFT SPOOL ASSEMBLIES

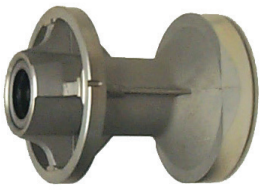
SHIFT SPOOL ASSEMBLY APPLICATION

Model	Serial #	Part #
1A (EZ-Shift)	1776349 & UP	18-2196
1B (EZ-Shift)	1775193 & UP	18-2196
1C (EZ-Shift)	1777799 & UP	18-2196
120/140	2062141-3780849	18-2196
120/140	3780850 & UP	18-2286
160	2065190-2763441	18-2196
165	2763442-3780849	18-2196
165	3780850 & UP	18-2286
888	3106717-3784374	18-2196
888	3784375 & UP	18-2286
898/228	4782330 & UP	18-2286
225-S	3856268-4200499	18-2286
233	4200500 & UP	18-2286
470/485	4208730 & UP	18-2286
R/MR/Alpha One	6225377 & UP	18-2286
Alpha One (Gen II)	D494569 & UP	18-2286

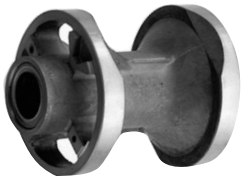
18-3759
THRUST BEARING RING
Replaces: 35915



18-2342
THRUST RING
Replaces: 68100, 681001
For: MR/ ALPHA



18-2191
CARRIER BEARING
Replaces: 56211A1, 73020A1, 73020A14
For: #1R/MR/Alpha I
For: Housings with casting #73020C



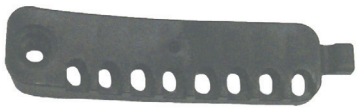
18-2376
CARRIER BEARING
Replaces: 73020A20, 818763A4, 818763A10
For: Alpha Gen II & MR Units
For: Housings with casting #73020C1, Mercruiser Vazer

18-2150
SHIFT SHAFT
Replaces: 37973, 65028, 66066, 77481, 774811
Stainless Steel

18-2353
SHIFT ROD BUSHING ASSEMBLY
Replaces: 23-815921A21, 23-815921A17, 23-815921A10, 23-815921A8, 23-815921A6, 815921A2

18-2154
SHIFT SHAFT HOUSING BUSHING
Replaces: 23-30617A1, 23-30617A2
Mercruiser & Alpha 1 (S/N 1684188 & UP)

18-3198
WATER PICK-UP
(Port)
Replaces: 93424, 934241, 934243
For: MR Alpha



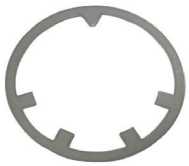
18-3199
WATER PICK-UP
(Starboard)
Replaces: 93423, 934231, 934233
For: MR Alpha

18-2320
SHIFT SHAFT
Replaces: 815919A1
For: Gen II

18-2130
SHIFT CRANK
Replaces: 66062, 76865, 8M2009865
For: All #1 Units R/MR/Alpha, Mercruiser Vazer

PKG. OF 2

18-4295
18-4295-9①
E-CLIP
Replaces: 53-29641
For: Gen II



18-2299
TAB WASHER
Replaces: 14-79447, 14-52833

18-2298
TAB WASHER
Replaces: 14-18323, 14-17460

18-3751
SPANNER NUT
Replaces: 79448
For: Mercruiser Vazer

18-2354
CARRIER SEAL
Replaces: 821759A4, 821759A3, 821759A2, 821759A1, 815922A5, 815922A1, 807929A2, 807929A1

PKG. OF 2

18-2707
18-2707-9①
COLLAR KEEPER
Replaces: 97351
For: Bravo

18-1117
PINION BEARING
Replaces: 31-42647A1

18-1120
PINION BEARING
Replaces: 31-35246
For: Lower drive shaft III, TR & Bravo I, II, III (1986-95)

18-1356
PINION BEARING
Replaces: 31-54928

Model	Year	Model	Year
215 E/H	1970-72	II, TR	1973-76
225TRS, 280 TRS	1973-76	TR, TRS	1977-93

18-1142
UPPER PINION BEARING
Replaces: 31-32573A1

① Priced per Package

18-1193
TAPERED ROLLER BEARING
Replaces: 31-33138A1
Fits: Gen II (1998-Up), Mercruiser Vazer

18-1143
TAPERED ROLLER BEARING
Replaces: 31-36387A1

18-1156
FORWARD GEAR BEARING
Replaces: 31-30894A1
For: Mercruiser Vazer

18-1161
TAPERED ROLLER BEARING
Replaces: 31-35990A1
For: Mercruiser Vazer

18-1162
TAPERED ROLLER BEARING
Replaces: 31-38356A1, 31-F84901, FA84901, F84903

18-1165
TAPERED ROLLER BEARING
Replaces: 31-61100A1

18-1173
TAPERED ROLLER BEARING
Replaces: 31-828437A2

18-1179
TAPERED ROLLER BEARING
Replaces: 31-32575A1, T1
For: Gen II F680000 & UP, Mercruiser Vazer

18-1126
TAPERED ROLLER BEARING
Replaces: 31-8M0103474

18-1127
TAPERED ROLLER BEARING
Replaces: 31-54038A1
For: Bravo II - Lower (S/N B664190 & UP)

18-1163
TAPERED ROLLER BEARING
Replaces: 31-48941A1

18-1197
TAPERED FORWARD GEAR BEARING
Replaces: 31-828439A2
For: Alpha One Gen II (1996-97) (s/n 0F680000-0K999999)

18-1182
ROLLER BEARING KIT
Replaces: 31-30894A5
For: Alpha I (Gen II) (1998 & up) (OL100040 & up), Mercruiser Vazer

18-1129
UPPER DRIVE SHAFT BEARING
Replaces: 31-86748A1, 31-8M0103473, 31-F506818, F508814
For: Bravo I, II, III - Lower (S/N B664190 & UP)

18-1150
NEEDLE ROLLER BEARING
Replaces: 31-92366A1, 31-92366

18-1180
NEEDLE BEARING
Replaces: 31-54042T
For: Bravo I, II, III (1988-98), TRS (1977-93)-carrier

18-1157
FORWARD GEAR INNER BEARING
Replaces: 31-30895, 31-30895T
For: Mercruiser Vazer

18-1158
CARRIER BEARING
Replaces: 31-30956, 31-30956T, 31-F523058
For: Mercruiser Vazer

18-1153
BALL BEARING
Replaces: 30-63326, 30-63326T, 30-49313, 30-54215, 30-20464

18-1155
BALL BEARING
Replaces: 30-88957A1, 30-88957T, 30-35914, 30-17927, 30-88957

18-1160
DRIVE BEARING KIT
Replaces: 31-35988A2, 31-35988A12

MERCRUISER STERNDRIVE UPPER GEAR HOUSING BEARINGS

Sterndrive Model	Drive Ratio	Years	Serial #	Drive Gear (Yoke)	Driven Gear	Upper Cap
IA,IB,IC & EZ Shift	All	1964-66	1684188 - 2065186	18-1160	18-1161	18-1179
120/140	1.98	1967	2062141- 2187468	18-1160	18-1161	18-1161
120/140	1.98	1967-71	2187469 - 3134193	18-1160	18-1161	18-1179
120/140	1.98	1971-82	3134194 - 6225576	18-1160	18-1161	18-1165
470/485	1.84	1976-82	4208730 - 6225576	18-1160	18-1161	18-1165
160	1.68	1967	2065190 - 2182197	18-1160	18-1161	18-1161
160	1.68	1967-71	2182198 - 3134193	18-1160	18-1161	18-1179
165	1.65	1971-81	3213658 - UP	18-1160	18-1161	18-1165
888	1.5	1971-73	3106717 - 3134193	18-1160	18-1161	—
888	1.5	1973-77	3134194 - UP	18-1160	18-1161	18-1165
225-S	1.5	1974	3856268 - 4200499	18-1160	18-1161	18-1165
898/228	1.65	1977-82	4782330 - 6225576	18-1160	18-1161	18-1165
233	1.32	1975-77	4200500 - UP	—	—	18-1165
250	1.32	1977	4791300 - 4898729	—	—	18-1165
255-TRS	All	1973-74	3377316 - 4203749	18-1162 ③	18-1162	—
260	1.5	1978-82	4898730 - 6225576	18-1160	18-1161	18-1165
280-TRS	All	1975-76	4203750 - 4895399	18-1162 ③	18-1162	—
R/MR/Alpha One	1.98/1.84/1.65/1.50	1984-90	6225577 - UP	18-1160	18-1161 ① ④	18-1165
R/MR/Alpha One	1.5	1984-90	6225577 - UP	18-1160	18-1142	18-1165
R/MR/Alpha One	1.32	1984-90	6225577 - UP	—	—	18-1165
R/MR/Alpha One	1.5 Heavy Duty	1984-90	6225577 - UP	—	18-1142	18-1165
Alpha One SS	1.32	1986-89	A545004 - UP	—	—	18-1165
Alpha One SS	1.5	1986-89	A545004 - UP	—	18-1142	18-1165
Alpha One Gen II	2.40/1.98/1.84/1.65	1991-95	D469859 - F679999	18-1160	18-1161 ④	18-1165
Alpha One Gen II	1.5	1991-95	D469859 - F679999	18-1160	18-1142	18-1165
Alpha One Gen II	2.40/1.94/1.81/1.62	1996-97	F680000 - K999999	18-1160	18-1161 ④	18-1179
Alpha One Gen II	1.47	1996-97	F680000 - K999999	18-1160	18-1142	18-1179
Alpha One Gen II	2.40/2.00/1.94/1.81/1.62	1998 & Up	L100040 - UP	—	18-1161	18-1179
Alpha One Gen II	1.47	1998 & Up	L100040 - UP	—	18-1142	18-1179
II-TR	—	1973-76	3377316 - 4794899	18-1162 ②	18-1162	—
SSM II	—	1982-97	ALL	18-1162 ③	18-1162	—
TR/TRS	—	1977-93	4794900 - UP	18-1162 ③	18-1162	—
Bravo I, II, III	All	—	B664190 & UP	—	—	18-1129

① Timken Cone # 89449 / Cup 89410
② Straight Shoulder Gear Only
③ Bearing for U-Joint Yoke
④ Use 18-1142 for 1.5:1 Upper Gear Ratio

MERCRUISER STERNDRIVE LOWER GEAR HOUSING BEARINGS

Sterndrive Model	Years	Beg. Serial # - End Serial #	Prop Bearing Carrier	Lower Drive Shaft (Pinion)	Upper Drive Shaft	Inside Forward Gear (Needle)	Outside Forward Gear	Reverse Gear
60	1965-66	1830753 - 2063740	—	—	—	—	18-1162	—
80/90	1966-72	2063741 - 3225967	18-1158	—	—	18-1157	18-1156	—
I	1963	1534570 - 1536617	18-1158	—	18-1153	18-1157	18-1156	—

① 18-1161 Top Bearing / 18-1163 Bottom Bearing
② Torrington#B1616
③ Prop Shaft Drive Gear
④ #15520 Stamped on Cup
⑤ Use 18-1173 for 2.40:1 ratio only (new style lower gears) our 18-2206-1

MERCRUISER STERNDRIVE LOWER GEAR HOUSING BEARINGS (Cont.)

Sterndrive Model	Years	Beg. Serial # - End Serial #	Prop Bearing Carrier	Lower Drive Shaft (Pinion)	Upper Drive Shaft	Inside Forward Gear (Needle)	Outside Forward Gear	Reverse Gear
I	1963	1536618 - 1684187	18-1158	—	—	18-1157	18-1156	—
IA,IB,IC & EZ Shift	1964-66	1684188 - 2065189	18-1158	—	—	18-1157	18-1159	18-1155
120/140	1967-69	2062141 - 2791956	18-1158	—	—	18-1157	18-1159	18-1155
120/140	1970-77	2791957 - 4893634	18-1158	—	—	18-1157	18-1159	18-1155
120/140	1978-82	4893635 - 6225576	18-1158	18-1150	—	18-1157	18-1159	18-1155
470	1976-77	4208730 - 4893934	18-1158	—	—	18-1157	18-1159	18-1155
470/485	1978-82	4893835 - 6225576	18-1158	18-1150	—	18-1157	18-1159	18-1155
160	1967-69	2065190 - 2763441	18-1158	—	—	18-1157	18-1159	18-1155
165	1970-77	2763442 - 4890459	18-1158	—	—	18-1157	18-1159	18-1155
165	1978-81	4890460 - UP	18-1158	18-1150	—	18-1157	18-1159	18-1155
888	1971-77	3106717 - UP	18-1158	—	—	18-1157	18-1159	18-1155
225/233	1974-77	3856268 - UP	18-1158	—	—	18-1157	18-1159	18-1155
898/228	1977	4782330 - 4898729	18-1158	—	—	18-1157	18-1159	18-1155
898/228	1978-82	4898730 - 6225576	18-1158	18-1150	—	18-1157	18-1159	18-1155
250	1977	4791300 - 4898729	18-1158	—	—	18-1157	18-1159	18-1155
255-TRS	1973-74	3377316 - 4203749	18-1158	—	—	—	18-1159	N/A
260	1978-82	4898730 - 6225576	18-1158	18-1150	—	18-1157	18-1159	18-1155
280-TRS	1975-76	4203750 - 4895399	18-1158	—	—	—	18-1159	N/A
R	1983	6225577 - UP	18-1158	18-1150	—	18-1157	18-1159	18-1155
MR / Alpha One	1984-90	6225577 - UP	18-1158	18-1117	18-1143	—	18-1159 ⑤	18-1155
MR / Alpha One	1984-90	6225577 - UP	18-1158	18-1117	18-1143	18-1157 ②	18-1159 ⑤	18-1155
MR / Alpha One (CR)	1984-90	6225577 - UP	18-1158	18-1117	18-1143	—	—	—
Alpha One SS	1986-89	A545004 - UP	18-1158	18-1117	18-1143	18-1157	18-1159	18-1155
Alpha One Gen II	1991-95	D469859 - F679999	18-1158	18-1117	18-1143	18-1157	18-1159 ⑤	18-1155
Alpha One Gen II (CR)	1991-95	D469859 - F679999	18-1158	18-1117	18-1143	—	—	—
Alpha One Gen II	1996-97	F680000 - K999999	18-1158	18-1117	18-1143	18-1157	18-1156	18-1155
Alpha One Gen II (CR)	1996-97	F680000 - K999999	18-1158	18-1117	18-1143	—	—	—
Alpha One Gen II	1998-newer	L100040 - UP	18-1158	18-1117	18-1143	18-1157	18-1156 ③	18-1155
Alpha One Gen II (CR)	1998-newer	L100040 - UP	18-1158	18-1117	18-1143	—	—	
II	1962-67	1474909 - 2275488	—	—	—	N/A	18-1156 ③	N/A
II	1968-69	2398798 - 2671321	—	—	—	—	18-1162	18-1156 ③
II-TR	1973-76	3377316 - 4794899	—	—	18-1161 ①	—	—	N/A
TR	1973-93	4794900 - UP	—	—	18-1161 ①	—	—	N/A
TRS	1973-93	4794900 - UP	18-1158	—	—	—	18-1159	N/A

① 18-1161 Top Bearing / 18-1163 Bottom Bearing
② Torrington#B1616
③ Prop Shaft Drive Gear
④ #15520 Stamped on Cup
⑤ Use 18-1173 for 2.40:1 ratio only (new style lower gears) our 18-2206-1

18-2349
SHIFT SHAFT SLEEVE
Replaces: 23-67370

Display Package

18-2244
18-22441-9①
(PKG. OF 50 WITHOUT GASKET)
DRAIN PLUG
Replaces: 10-79953A2, 10-79953, 10-79953Q04, 10-28634, 10-28634A1, 10-20259, 816610A1, 816610A2, F40109, 10-F50109
For: #1/R/MR/Alpha/Alpha I Gen II Both Upper And Lower Units

②**18-2375D** Display Package

18-2375
18-23751-9①
(PKG. OF 50 WITHOUT GASKET)
DRAIN PLUG MAGNET
Replaces: 10-14834, 10-14834A1, 22-67892, 22-67892A1, 22-67892A05, 22-67892A06, 22-8M0058389 (Magnet)
For: Alpha MR/Gen II lower units
Not to be used on #1/R lower units

18-2460
PLUG KIT
Replaces: 22-88847A1, 11-88462
Fits: Mercruiser Stern Drives

18-72005
NUT AND WASHER KIT
Fits: Mercruiser R/MR/Alpha/Gen II Drives

① **18-4220D** Display Package

18-4220
THRUST WASHER
Replaces: 13171, 77987
V-6, Outboards & Mercruiser Sterndrives

18-3784
THRUST WASHER
Replaces: 805100
Fits: Bravo III (Front)

②18-3701D Display Package

18-3701
PROP NUT KIT
Replaces: 11-52707A1, 11-52707A2, 11-52707Q1

CONTAINS			
Part #	O.E. #	Description	Qty
18-3200	14-31210, 14-816629, 14-816629Q, 14-F697140	Tab Washer	2
18-3700	11-52707	Prop Nut	1

18-3755
PROP NUT KIT
Fits: Bravo III (Front)

18-3756
PROP NUT KIT
Fits: Bravo III (Rear)

PKG. OF 10

18-3200
18-3200-9①
TAB WASHER
Replaces: 14-31210, 14-816629, 14-816629Q, 14-F697140

18-3787
TAB WASHER
Replaces: 805101T
Fits: Bravo III (Rear)

PKG. OF 10

18-3788-9①
TAB WASHER
Replaces: 14-34817
Fits: Bravo II

18-72510
STUD KIT
Fits: Mercruiser Coupler to Flywheel

18-3783
PROP NUT
Replaces: 11-859131, 11-805092, 11-805092T
Fits: Bravo III (Front)

18-3785
PROP NUT
Replaces: 11-82671127, 11-54034, 11-39907, 11-39823
Fits: Bravo II

18-3786
PROP NUT
Replaces: 11-862907, 11-805093
Fits: Bravo III (Rear)

18-3700
PROP NUT
Replaces: 11-52707, 11-827614, F7040
3/4" - 20 thread • 1 1/16" wrench

18-3714
BRASS CASTLE WASHER
Replaces: 12-31211A2, 12-31211, 12-31211A3, 12-31211Q03
Fits: Alpha/Bravo I (without Flo-Torq II Hub)
NOTE: Fits above product with rubber hub propellers (non-Flo-Torq II)

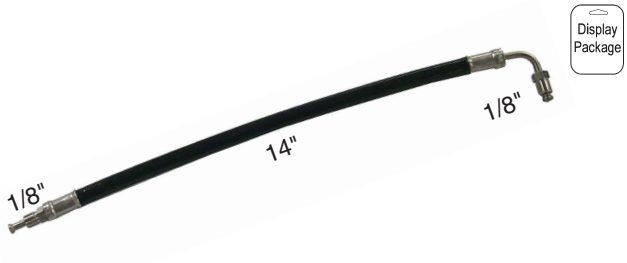
18-4444
PROP WRENCH
Replaces: 91-95830A1, 91-95830, 91-38277A1

18-4446
PROP WRENCH KIT
—CONTAINS—

Part #	O.E. #	Description
18-3200	14-31210, 14-816629	Tab Washer
18-3700	11-52707	Prop Nut
18-4444	91-95830A1	Prop Wrench

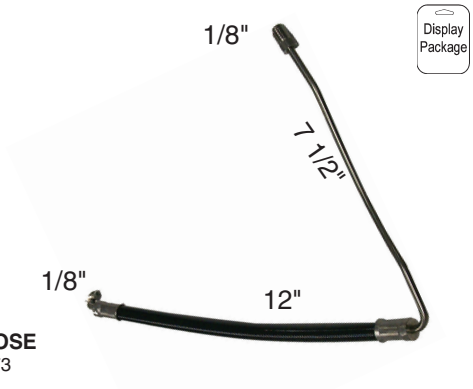
18-4459
PROP WRENCH
Replaces: 91-821887A1, 91-859046Q4, 91-859046T4

Display Package



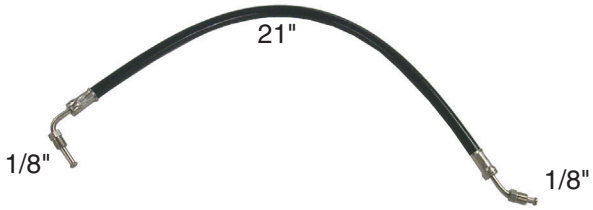
18-2103
POWER TRIM HOSE
Replaces: 32-47373, 32-66073, 32-68676, 32-73004, 32-79431, 32-86036, 32-86036A1, 32-86036Q

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display



18-2105
POWER TRIM HOSE
Replaces: 32-45973

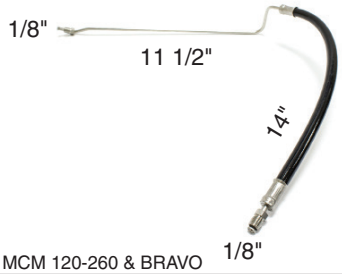
18-2106
POWER TRIM HOSE
Replaces: 32-45974



18-2107
POWER TRIM HOSE
Replaces: 32-55816

18-2108
POWER
TRIM HOSE
Replaces: 32-59841, 32-59841A1, 32-73123

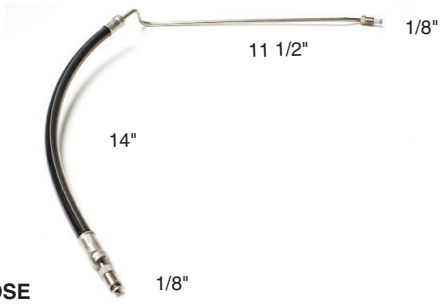
18-2109
POWER TRIM HOSE
Replaces: 32-59842, 32-73005



POWER TRIM HOSE
Starboard
Connector to bottom of trim cylinder MCM 120-260 & BRAVO

Part #	O.E. #	Description
18-2114	32-99902-1, 32-864960	Trim Cyl. Casting #14034-1
18-2136*	32-99902, 32-864589	Trim Cyl. Casting #98704, 98704-1

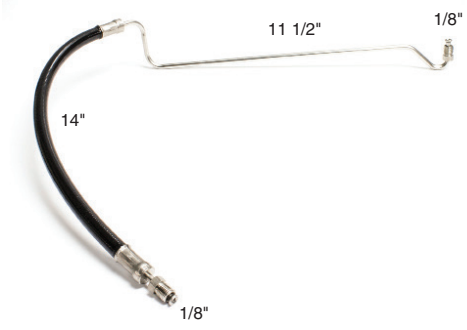
* Approximately 11 1/4" long



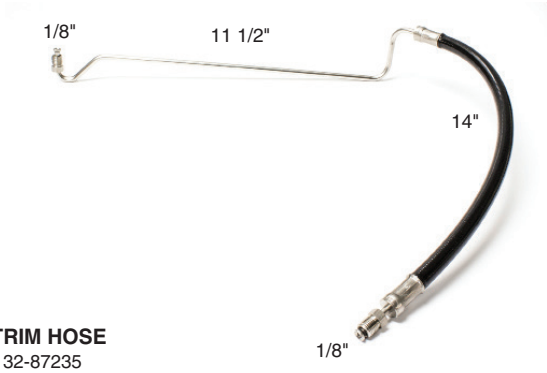
POWER TRIM HOSE
Port • Connector to bottom of trim cylinder MCM 120-260 & BRAVO

Part #	O.E. #	Description
18-2115	32-99903-1, 32-864959	Trim Cyl. Casting #14035-1
18-2137*	32-99903, 32-864588	Trim Cyl. Casting #98703, 98703-1

* Approximately 11 1/4" long



18-2112
POWER TRIM HOSE
Replaces: 32-87234

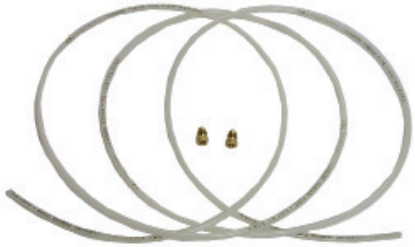


18-2113
POWER TRIM HOSE
Replaces: 32-87235

18-2435
POWER TRIM HOSE
Replaces: 32-861127, 32-95858
Fits: R/MR/Alpha/Alpha Gen II/Bravo I, II, III/Bravo X, XR, XZ
Serial number 0W099999 and below without quick connect fittings.
OEM hose color is black.

18-2116
POWER TRIM HOSE
Replaces: 32-99904, 32-99904Q

18-2436
POWER TRIM HOSE
Replaces: 32-861128, 32-95859
Fits: R/MR/Alpha/Alpha Gen II/Bravo I, II, III/Bravo X, XR, XZ Serial number 0W099999 and below without quick connect fittings. OEM hose color is gray.



18-2126
POWER TRIM HOSE
Trim Pump to reverse lock 10 ft (3.04 m) length
Replaces: 32-52951A1, 32-48418
Fits: MC-1 Drive (w/ in-line engines) and II drives

POWER TRIM HOSE APPLICATION

Stern Drive Model	Years	Serial #	Trim Cylinder to Connector (Port Down)	Trim Cylinder to Connector (Port Up)	Trim Cylinder to Connector (Stbd Down)	Trim Cylinder to Connector (Stbd Up)	Pump to Hydraulic Connector	Pump to Hydraulic Connector	Connector to Reverse Lock Valve	Hydraulic Pump & Reverse Lock Valve
120, 140	1967-69	2062141 - 2791956	—	18-2106	—	18-2105	—	N/A	—	18-2126
120, 140	1970-73	2791957 - 3780849	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	—	18-2126
120, 140	1974-82	4893635 - 6225576	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	18-2109	18-2126
470/485	1976-82	4208730 - 6225576	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	18-2109	18-2126
160	1967-69	2065190 - 2763441	—	18-2106	—	18-2105	—	N/A	—	18-2126
165	1970-73	2763442 - 3780849	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	—	18-2126
165	1974-81	3780850 & UP	18-2103	18-2103	18-2103	18-2103	18-2107	N/A	18-2109	18-2126
888	1974 & UP	3106717 & UP	18-2103	18-2103	18-2103	18-2103	18-2108	N/A	18-2109	—
225/233	1974-77	3856268 & UP	18-2103	18-2103	18-2103	18-2103	18-2108	N/A	18-2109	—
228/898/250/260	1977-82	4782330 - 6225576	18-2103	18-2103	18-2103	18-2103	18-2108	N/A	18-2109	—
R/MR/Alpha/SS	1983-90	6225577 & UP	18-2137 ③	18-2116	18-2136 ③	18-2116	18-2436	18-2435	N/A	N/A
R/MR/Alpha/SS	1983-90	6225577 & UP	18-2115 ④	18-2116	18-2114 ④	18-2116	18-2436	18-2435	N/A	N/A
Alpha One GEN II	1991-97	D469859 & UP	18-2115	18-2116	18-2114	18-2116	18-2436	18-2435	N/A	N/A
Alpha One GEN II ⑥	1998 & UP	0L100040 & UP	18-2115	18-2116	18-2114	18-2435	18-2436	18-2435	N/A	N/A
Bravo I,II & III ⑥	1988 & UP	B664190 & UP	18-2137	18-2116	18-2136	18-2116	18-2436	18-2435	N/A	N/A
Blackhawk	1994-95	F186717 & UP	18-2137	18-2116	18-2136	18-2116	18-2436	18-2435	N/A	N/A
II (1.78)	1968-69	2398798 - 2671321	18-2103	18-2103	18-2103	18-2103	—	N/A	—	18-2126
III	1968-72	2373127 - 3002613	18-2103	18-2103	18-2103	18-2103	—	N/A	—	—
215E/H	1970-72	2909035 - 2915034	18-2103	18-2103	18-2103	18-2103	—	N/A	—	—
TR/TRS	1973-93	3377316 & Up	18-2103 ②	18-2103	18-2103 ②	18-2103	—	N/A	—	—
TR/TRS	1973-93	3377316 & Up	18-2103 ②	18-2103	18-2103 ②	18-2103	—	N/A	—	—
TR/TRS	1973-93	3377316 & Up	— ①	18-2103	— ①	18-2103	—	N/A	—	—

① 90° hose end
② External trim lines
③ Internal cylinder lines
④ Oildyne pump
⑤ 18-2436 OEM hose color is gray, 18-2435 OEM hose color is black
⑥ Serial number 0W099999 and below without quick connect fittings.

- ★ *High quality EPDM rubber cups*
- ★ *Metal hose connector complete with rubber washer*
- ★ *Use with a standard garden hose*
- ★ *Corrosion resistant dicromate finish*
- ★ *Installs in seconds*
- ★ *No tools required*

18-9010
MOTOR FLUSHER
Heavy Duty

Flushes cooling system of salts and sediments and allows engine to idle for tuning and engine adjustment in your own driveway. Simply slip attachment over the engine's side water intakes. Coated spring steel arms clamp suction cup securely over the engine's side water intakes.

STAINLESS STEEL LOCKNUTS

Part #	O.E. #	Thread Size	Std. Pkg.
*18-3720 ③	11-34932	3/8" - 24	1
*18-3721 ③	11-34933, 11-95702, 11-82671015, 11-46355, 11-33962, 11-29241, 11-24648, 11-22178, 11-21298	7/16" - 20	6
*18-3722 ③	11-35888, 11-20361, 11-8267089	1/4" - 28	5
*18-3723 ③	11-45592	5/16" - 24	1

***To order locknuts in a package of 5, add -9 to end of part number**

18-9099
TRAILERING CLIPS
Replaces: 817019A1, 817019Q2, 817019A2, 879078, 86459A2, 86459A1, 86459, 41155A2, 41155A1, 32657A4, 32657A3
I.D. 3/4" x 11 1/8" length
For all ALPHA I, ALPHA Generation II, Bravo I, II, III, and Blackhawk

18-2372
TRIM CYLINDER END CAP
Replaces: 88035
1.850 Cap Diameter
For: R/MR/Alpha

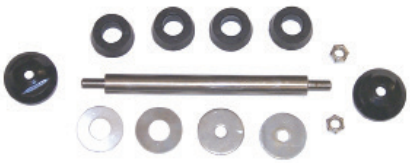
18-2373
TRIM CYLINDER END CAP
Replaces: 14698, 14698T, 14698T10 806191T, 8M0110717
1.890 Cap Diameter
For: R/MR/Alpha/ Gen II/Bravo
(Seals included)

PKG. OF 2

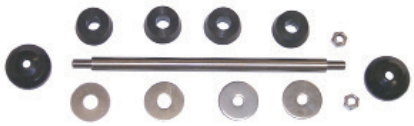
18-2465-9④
PIVOT PIN END CAP
Replaces: 19-14842, 19-148421
For: R/MR/Alpha One (1983-90)
Serial No. 6225577 and up
I/II/III (1988-02) Serial No. 6225577

PKG. OF 2

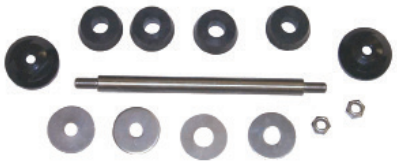
18-2466-9④
PIVOT PIN END CAP
Replaces: 19-815951
For: Alpha One Gen II (1991-02)
Serial No. OD469859 and up



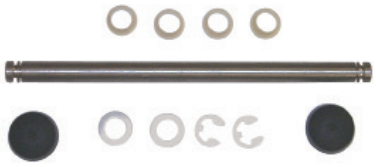
18-2461
TRIM CYLINDER ANCHOR PIN KIT
Replaces: 17-44166T1
For: Bravo I/II/III (1988-02)
Serial No. 6225577 and up



18-2462
TRIM CYLINDER ANCHOR PIN KIT
Replaces: 17-14873A1, 17-85056
For: R/MR/Alpha One (1983-90)
Serial No. 6225577 and up (Front)



18-2463
TRIM CYLINDER ANCHOR PIN KIT
Replaces: 17-14872A1, 17-99207
For: R/MR/Alpha One (1983-90)
Serial No. 6225577 and up (Rear)



18-2464
FRONT AND REAR ANCHOR PIN KIT
Replaces: 17-815953T1, 56-864641A24, 56-18541A75
For: All Alpha One Gen II

18-7633
TRIM SENDER/LIMIT KIT
Replaces: 805320A03, 805320A1, 96863A15, 88678A5, 88678A4, 63115A12, 17693A2
Fits: MC-I, R, MR, Alpha, Alpha Gen II, Bravo drives

18-2142
POWER TRIM CYLINDER
Replaces: 45706A1, 45706A3, 45706A6, 45706A8, 45706A12, 45706A14
Fits: All Stern Drive Models with internal lines: 120, 140, 160, 165, 888, 898, 228, 225-S, 233, 250, 260,470 & 485

18-2148
POWER TRIM CYLINDER HOUSING
Replaces: 45523, 45706A4, 77442A1, 77443
Fits: All Stern Drive Models: 120, 140, 160, 165, 888, 898, 228, 225-S, 233, 250, 260,470 & 485

③ This product is priced per piece. To order priced per package, please add -9 to the part number.
④ Priced per package

18-2420
POWER TRIM CYLINDER
Replaces: 14034A3, 14034A5, 14034F1, 14034T, 14034T10
For: R/MR/ALPHA (Starboard)

18-2421
POWER TRIM CYLINDER
Replaces: 14035A3, 14035A5, 14035F1, 14035T, 14035T10
For: R/MR/ALPHA (Port)

18-2422
POWER TRIM CYLINDER
Replaces: 815935A7, 815935A3
For: GEN II (Port) (S/N F680000 - UP)

18-2423
POWER TRIM CYLINDER
Replaces: 815954A7, 815954A3
For: GEN II (Starboard) (S/N F680000 - UP)

18-2424
POWER TRIM CYLINDER
Replaces: 98703A11, 98703A12, 98703A17, 98703A26
For: BRAVO (Port)

18-2425
POWER TRIM CYLINDER
Replaces: 98704A11, 98704A12, 98704A17, 98704A26, 8M0708280
For: BRAVO (Starboard)

18-2426
POWER TRIM CYLINDER
Replaces: 98703A3
For: R/MR/ALPHA (Port)

18-2427
POWER TRIM CYLINDER
Replaces: 98704A3
For: R/MR/ALPHA (Starboard)

18-2649
POWER TRIM SEAL KIT
Replaces: 25-87400A2

18-2291
TRIM CYLINDER REPAIR KIT
Replaces: 25-60342A2, 25-60342A1
Fits: All Stern Drive Models: 120, 140, 160, 165, 888, 898, 228, 225-S, 233, 250, 260,470 & 485

18-2428
TRIM CYLINDER REPAIR KIT
Replaces: 87399A2, 87399A1
For: R/MR/ALPHA I, BRAVO

18-2429
TRIM CYLINDER REPAIR KIT
Replaces: 87399A3
For: ALPHA I GEN II

POWER TRIM CYLINDER APPLICATION

Model	Year	Serial No.	Trim Cylinder Port	Trim Cylinder Starboard	Housing Port	Housing Starboard	Trim Cylinder Seal Kit
120 / 140 4 cyl	1967-1969	2062141-2791956	18-2142	18-2142	N/A	N/A	N/A
120 / 140	1970-1977	2791957-4893634	18-2142	18-2142	N/A	N/A	18-2291
120 / 140	1978-1982	4893635-6225576	18-2142 ❸	18-2142 ❸	N/A	N/A	18-2291
120 / 140	1978-1982	4893635-6225576	N/A ❹	N/A ❹	N.L.A	N.L.A	18-2291
160 6 cyl	1967-1969	2062141-2791956	18-2142	18-2142	N/A	N/A	N/A
160	1967-1969	2065190-2763441	18-2142	18-2142	N/A	N/A	N/A
165	1970-1977	2763442-4890459	18-2142	18-2142	N/A	N/A	18-2291
165	1978-1981	4890460-4890459	18-2142 ❸	18-2142 ❸	N/A	N/A	18-2291
225 / 233	1974-1977	3856268 & UP	18-2142	18-2142	N/A	N/A	18-2291
250	1977	4791300-4898729	18-2142	18-2142	N/A	N/A	18-2291
260	1978-1982	4898730-6225576	18-2142 ❸	18-2142 ❸	N/A	N/A	18-2291
470 / 485	1976-1977	4208730-4893934	18-2142	18-2142	N/A	N/A	18-2291
470 / 485	1978-1982	4893835-6225575	18-2142 ❸	18-2142 ❸	N/A	N/A	18-2291
898 / 228	1977	4782330-4898729	18-2142	18-2142	N/A	N/A	18-2291
898 / 228	1978-1982	4898730-6225576	18-2142 ❹	18-2142 ❹	N/A	N/A	18-2291
ALL # 1 DRIVES ❺	1970-1982	2791957-6225576	18-2142	18-2142	18-2148	18-2148	18-2291
R / MR / ALPHA I	1983-1990	6225577-D469858	18-2426 ❶	18-2427 ❶	N/A ⑤	N/A ⑦	18-2649
R / MR / ALPHA I	1983-1990	6225577-D469858	18-2426 ❶	18-2427 ❶	N/A ⑥	N/A ⑧	18-2649
R	1983-1990	6225577 & UP	18-2426 ❶	18-2427 ❶	N/A	N/A	18-2649
MR	1983-1990	6225577 & UP	18-2426 ❶	18-2427 ❶	N/A	N/A	18-2649
ALPHA I	1983-1990	6225577 & UP	18-2426 ❶	18-2427 ❶	N/A	N/A	18-2649
ALPHA I SS	1986-1989	A545004 & UP	18-2426 ❶	18-2427 ❶	N/A ⑤	N/A ⑦	18-2649
ALPHA I SS	1986-1989	A545004 & UP	18-2421 ❷	18-2420 ❷	N/A	N/A	18-2649
ALPHA I SS	1986-1989	A545004 & UP	18-2422	18-2423	N/A	N/A	18-2649
R	1983-1990	6225577 & UP	18-2421 ❷	18-2420 ❷	N/A	N/A	18-2649
MR	1983-1990	6225577 & UP	18-2421 ❷	18-2420 ❷	N/A	N/A	18-2649
ALPHA I	1983-1990	6225577 & UP	18-2421 ❷	18-2420 ❷	N/A	N/A	18-2649
ALPHA I GEN II	1991-2001	D469859 & UP	18-2422	18-2433	N/A	N/A	18-2649
BRAVO I	1988-2010	B664190 & UP	18-2424	18-2425	N/A	N/A	18-2649
BRAVO II	1988 & UP	B664190 & UP	18-2424	18-2425	N/A	N/A	18-2649
BRAVO III	1988 & UP	B664190 & UP	18-2424	18-2425	N/A	N/A	18-2649
BRAVO SEACORE	2007-2010	W900000 & UP	N/A	N/A	N/A	N/A	18-2649
BLACKHAWK	1994-1995	F186717 & UP	18-2424	18-2425	N/A	N/A	18-2649

① 11 3/8" LONG TUBES - INTERNAL CYLINDER LINES
② 13 3/4" LONG TUBES - INTERNAL CYLINDER LINES
③ CASTING #14034 1
④ CASTING 14035 1
⑤ CASTING #98703
⑥ CASTING #98703 1
⑦ CASTING #98704
⑧ CASTING #98704 1
⑨ EXTERNAL TRIM LINES
⑩ INTERNAL TRIM LINES
❶ USE WITH 15 9/16" LONG TRIM CYLINDER TUBE
❷ USE WITH 16 3/16" LONG TRIM CYLINDER TUBE
❸ TRIM CYLINDER WITH INTERNAL TRIM LINES
❹ TRIM CYLINDERS USING EXTERNAL TRIM LINES
❺ EXCLUDES TR, TRS, 215E, H, & EARLY II & III DRIVES

PKG. OF 5

18-4252
18-4252-9⑦
CONTINUITY SPRING
Replaces: 24-46312
Grounds the trim cylinder to the pivot pin shaft.

18-2151
7 1/2" (Front)
Replaces:
17-45738

18-2152
10 1/2"(Rear)
Replaces:
17-45735

PIVOT PINS
Used on 120, 120-260, 140,165, 225S, 233, 250, 470, 888, 898/228
Use **18-2701** Bushing

18-2393
TRIM CYLINDER PIVOT PIN
Replaces: 17-14872
For: Trim cylinder rear R/MR/Alpha
Use: 18-2702-1 Bushing

18-2394
TRIM CYLINDER PIVOT PIN
Replaces: 17-14873
3/8" - 24 thread
For: Trim cylinder front R/MR/Alpha
Use: **18-2702-1** Bushing

18-2395
TRIM CYLINDER PIVOT PIN
Replaces: 17-815953, 17-815953A1
For: Trim cylinder front & rear Gen II

18-2396
TRIM CYLINDER PIVOT PIN
9 1/4" overall length • 7 1/2" shaft length
Replaces: 17-44166
For: Rear Bravo

18-2397
TRIM CYLINDER PIVOT PIN
Replaces: 17-44167A1, 17-44167
For: Front Bravo

④ Standard package of 8 priced per piece
⑤ Standard package of 8 priced per package ⑥ Priced per Package of 4
⑦ Priced per Package

PKG. OF 8

POWER TRIM BUSHING
18-2701 **18-2701-04**⑥
18-2701-9④
Replaces: 23-89574, 23-61290, 23-45736
Fits: 120/260 Drive Units (S/N 6225276 & Down)

POWER TRIM BUSHING
18-2702-1⑤ **18-2702-04**⑥
18-2702-1-9④
Replaces: 23-99291, 23-99291T
Fits: 120/260 Drive Units (S/N 6225277 & UP)

PKG. OF 8

18-4288
18-4288-9⑦
POWER TRIM BUSHING
Replaces: 23-807073, 23-44165
For: Bravo

18-2345
18-2345-9⑦
TRIM CYLINDER ANCHOR PIN E-RING
Replaces: 53-815949
For: Gen II

PKG. OF 2

18-4289
18-4289-9⑦
RETAINING RING
Replaces: 53-805272
For: Bravo

PKG. OF 4

18-2336
18-2336-9⑦
TRIM BUSHING
Replaces: 23-47392, 23-61291, 23-90203
For: TR & TRS(1977-93),Alpha One SS (1986-1989) , SSM(1982-1995)

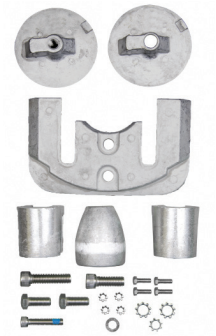
PKG. OF 8

18-2341-1
18-2341-1-9⑦
POWER TRIM BUSHING
Replaces: 23-815950, 23-8159501, 23-815950Q01
For: Gen II

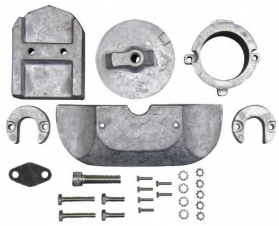
PKG. OF 5

18-3232
18-3232-9⑦
PLUG
Replaces: 19-47579, 19-475791
For: MR Alpha

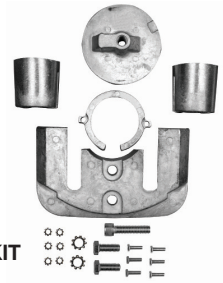
Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water or salt water environments.



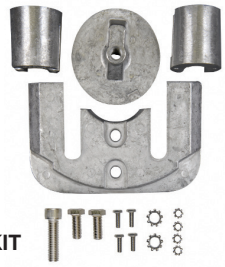
18-6154A
18-6154M
18-6154Z
ANODE KIT
Bravo III (2004 and Newer)



18-6158M
18-6158Z
18-6158A
ANODE KIT
Replaces: 888755Q01 (18-6158M), 888756Q01 (18-6158A), 97-888756Q03 (18-6158A, M), 888756A1 (18-6158A, M)
Mercruiser Alpha I Gen II (1991 & UP)



18-6159A
18-6159M
18-6159Z
ANODE KIT
Replaces:
888758Q01 (18-6159A), 888757Q01 (18-6159M), 97-888758Q03 (18-6160A), 888758A1 (18-6160A) 97-888759Q03 (18-6160M), 888759A1 (18-6160AM)
Mercruiser Bravo I - All Years



18-6160A
18-6160M
18-6160Z
ANODE KIT
Replaces:
888761Q01 (18-6160A), 97-888761Q03 (18-6160A), 888761A1 (18-6160A) 888760Q01 (18-6160M), 97-888760Q03 (18-6160M), 888760A1 (18-6160M)
Bravo II (1989 & Up), Bravo III (1989-03)

① **18-6117A**
② **18-6117M**
③ **18-6117Z**
ANODE
Replaces: 97-806188A1, 97-806188Q01
For: Bravo One bearing carrier

② **18-6241**
③ **18-6011**
① **18-6011A**
ANODE
Replaces: 31640, 31640A1, 97-31640Q4, 31640T6, 97-31640B4, 31640A4, 31640A2, 316404, 316403, 72436A1
For use on R/MR/Alpha One, Sterndrive & Transom Assembly (1983-90) & prior drives, Alpha One, Gen II (1991 & up)

③ **18-6012**
ANODE
Replaces: 34127A1, 34127T2, 34127A2, 34127T1, 34127
For use on R/MR/Alpha One (Sterndrive & Transom Assembly 1983-90) & prior drives

③ **18-6013**
ANODE
Replaces: 34762A1, 97-34672C, 32170, 32170A1
For use on Alpha One SS (Sterndrive & Transom Assembly 1983-89) & prior drives

③ **18-6014**
① **18-6014A**
ANODE
Replaces:
46399A1, 822777A1, 822777Q1, 822777A4, 822777A3, 8227772, 822777, 463999A2
For use on Alpha One SS (1982-89)

PKG. OF 2

⑥③ **18-6015-9**
③⑤ **18-60151-9**
⑥① **18-6015A-9**
⑥② **18-6242-9**
ANODE
Replaces: 55989A3, 55989Q9, 55989T9, 55989A9, 55989A4, 55989
Bravo I, II, III (1988-95)

③ **18-6016**
③④ **18-60161**
③⑤ **18-60161-9**
① **18-6016A**
② **18-6244**
ANODE
Replaces: 76214, 762142, 762142A1, 76214A5, 97-76214Q5, 786214A2, 97-762145
200, 225, 250HP, V-155-V-200, & All Bravos, Alpha One, Gen II (1991 & up) (Threaded through)

③ **18-6066**
① **18-6066A**
② **18-6243**
ANODE
Replaces: 43994A2, 821631Q1, 821631C, 821631B1, 821631A1
For use on R/MR/Alpha One (Sterndrive & Transom Assembly 1983-90)

① Aluminum ② Magnesium ③ Zinc
④ Standard package of 10 priced per piece ⑤ Standard package of 10 priced per package
⑥ Standard package of 2 priced per package

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water or salt water environments.

② **18-6114**
③ **18-6067**
① **18-6067A**
ANODE
Replaces: 97-806189, 806189A1, 97-806189Q1
For: Alpha One, Gen II (1991 & up)

③ **18-6068**
ANODE
Replaces: 826134, 826134A1, 97-826134Q
Alpha One (Gen II)

② **18-6099**
③ **18-6080**
① **18-6080A**
ANODE
Replaces: 815933A1, 821629A1, 97-821629Q1
For: Alpha One (Gen II) (1991 & UP)

② **18-6089**
③ **18-6092**
① **18-6092A**
ANODE
Replaces: 97-806190, 806190A1, 97-806190Q1, 806190T1, 97-806190B4
All Bravos

② **18-6079**
③ **18-6093**
① **18-6093A**
ANODE
Replaces: 806105, 806105A1, 806105Q1, 806105T1
For: Alpha One (Gen II) (1991& UP)

① **18-6150A**
② **18-6150M**
③ **18-6150Z**
ANODE KIT
Replaces: 888756Q02, 888756Q4, 888756A2
For: MR & Alpha One Drives

② **18-6240**
③ **18-6094**
① **18-6094A**
ANODE
Replaces: 821630C2, 821630A1, 97-821630Q1, 817373A1
All Bravos

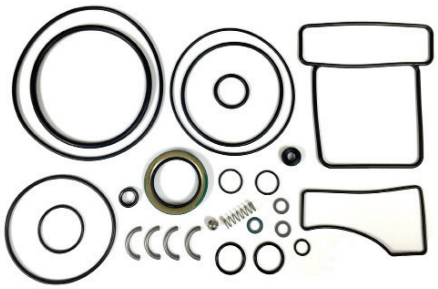
— *CONTAINS* —

Part #	Desc.	O.E.#	Qty.
18-2599	Face Seal and Tool	26-818575A2	1
18-2564	Water Pump Base To Face Plate Gasket	27-43033-1	1
18-2566	Face Plate to Water Pump Cover Gasket	27-817277	1
18-2945	Sealing Washer	12-19183	1
18-2944	Seal	26-45577	1
18-2002	Oil Seal	26-30550, 26-76868	1
18-2009	Oil Seal	26-892361	1
18-2013	Oil Seal	26-16977	1
18-2014	Oil Seal	26-89238	1
18-2054	Oil Seal	26-81646-1	1
18-2056	Oil Seal	26-965031	2
18-2076	Oil Seal	26-12224	1
18-2077	Oil Seal	26-14077	1
18-7159	O-Ring	25-31534	1
18-7168	O-Ring	25-48171	2
18-7176	O-Ring	25-90011	1
18-7420	O-Ring	25-21836	2
18-7440-1	O-Ring	25-36318	2
18-2056	Oil Seal	26-66302	2
18-7413	O-Ring	25-62702	1

18-2646-1
LOWER UNIT SEAL KIT
Replaces: 26-816575A3, 26-816575A1
For: Alpha Gen II

— *CONTAINS* —

Part #	Description	O.E. #	Qty.
18-2516	Bravo Outdrive Seal	16755	1
18-1240	Outdrive Seal	12708	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	1
18-7198	O-Ring	25-45710	1
18-7102	O-Ring	25-62706	1
18-7105	O-Ring	25-62705	1
18-7449	O-Ring	25-97387	1
18-7153	O-Ring	25-25439	2
18-7167	O-Ring	25-97386	1
18-2010	NSS	26-12709	1
18-2715	Spring Kit	24-17997A1	1
18-7117	O-Ring	25-35027	1
18-7169	O-Ring	25-70937	1



18-2643
UPPER UNIT SEAL KIT
Replaces: 26-16709A2, 26-16709A1
BRAVO - BLACKHAWK

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2944	Seal Gasket	26-45577 1	1
18-2945	Drain Screw Gasket	12-19183 3	1
18-7188	Drain Screw O-Ring	26-805726	1
18-7169	O-Ring	25-70937	1
18-7161	O-Ring	25-32546	1
18-7420	O-Ring	25-25439	2
18-7103	O-Ring	25-29845	2
18-7117	O-Ring	25-35027	1
18-2056	Oil Seal	26-965031	2
18-2003	Oil Seal 26-68493, 26-32080, 26-36054, 26-823894		1
NSS	Water Tube Seal	26-88397	1
18-3289	Double Lip Seal	26-864319	1
18-2715	Spring Kit	24-17997A1	1

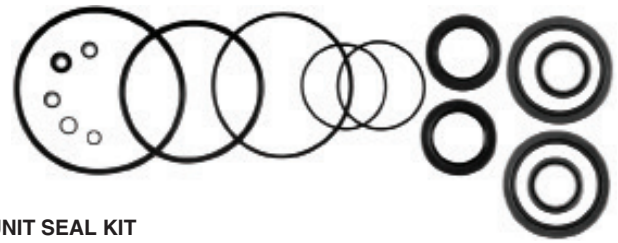
18-2644
UPPER UNIT SEAL KIT
Replaces: 26-88397A1
ALPHA I GENERATION II

SEAL KIT APPLICATION BEGINS ON PAGE 856

① Aluminum
② Magnesium ③ Zinc ④ Standard package of 10 priced per piece

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2944	Seal Gasket	26-45577	1
18-2945	Gear Housing Drain Screw Gasket	12-19183	1
18-7163	O-Ring	25-33465	1
18-7159	O-Ring	25-31534	1
18-2002	Oil Seal	26-70019, 26-73838	2
18-0563	Seal	26-36556	1



18-2645
LOWER UNIT SEAL KIT
Replaces: 26-76868A1, 26-76868A2, 26-76868A04
Bravo I , II & III MODELS

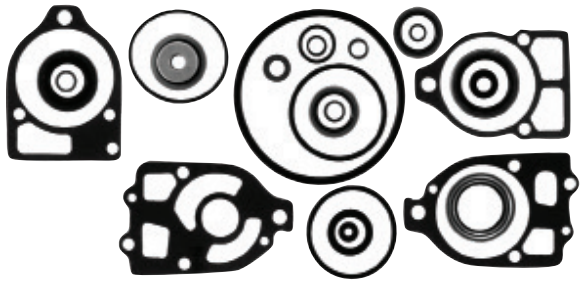
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2945	Gear Hsg. Drain Screw Gasket	12-19183	2
18-0894	Water Pocket Cover Gasket	27-55810	1
18-2003	Oil Seal	26-823894	1
18-2049	Oil Seal	26-32511	1
18-2056	Oil Seal	26-965031	1
18-2944	Seal Ring Gasket	26-45577	1
18-3110	Bushing	26-38970	1
18-7153	O-Ring	25-25439	2
18-7161	O-Ring	25-32546	1
18-7169	O-Ring	25-70937	1
18-7445	O-Ring	25-55801	1

18-2648
UPPER UNIT SEAL KIT
Replaces: 26-32511A1
S/N 1684188 & UP
For: #1 Units (Including ALPHA) (Also fits 888 Stern drive)
S/N 3106717 & UP

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2919	Water Pump to Gear Hsg. Gasket	27-42631-1	1
18-3110	Grommet	26-38970	1
18-2002	Oil Seal	26-70019, 26-73838	1
18-2013	Oil Seal	26-16977	2
18-2014	Oil Seal	26-89238	1
18-2826	Water Pump Base to Gear Hsg. Gasket	27-85610-1	1
18-2914	Lower Water Pump to Wear Plate Gasket	27-85608-1	1
18-2915	Upper Water Pump to Wear Plate Gasket	27-85609-1	1
18-2944	Seal Ring Gasket	26-45577	1
18-2948	Gear Housing Plastic Flush Screw Gasket	12-49221-1	1
18-7158	O-Ring	25-30613	1
18-7159	O-Ring	25-31534	1
18-7162	O-Ring	25-33145	1
18-7176	O-Ring	25-90011	1
—	O-Ring	25-38099	1
18-2154	Bushing, Shift Shaft	23-30617A2	1
18-2076	Line Cutter Oil Seal	26-12224	1
18-7426	O-Ring	25-30271	1
18-2945	Gear Housing Drain Screw Gasket	12-20260, 12-19183	2



18-2652
LOWER UNIT SEAL KIT
Replaces: 26-33144A2, 26-33144A1, 26-89238A1
S/N 1684188 & UP
For: #1 Units (Including ALPHA)

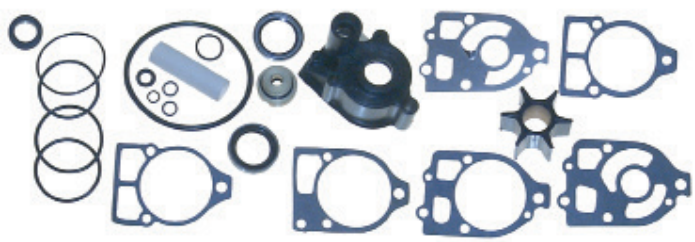
— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2652	Lower Gear Housing Seal Kit	26-33144A2	1
18-1155	Ball Bearing	30-88957A1	1
18-1117	Pinion Bearing	31-42647A1	1
18-1143	Tapered Roller Bearing	31-36387A1	1
18-3719	Pinion Nut	11-35921	1
18-2299	Tab Washer	14-79447	1
18-2298	Tab Washer	14-18323	1
18-1158	Needle Roller Bearing	31-30956	1
18-1159	Tapered Roller Bearing	31-35928A1	1
18-2285	Shim Kit	15-47397A1	1
18-1157	Needle Roller Bearing	31-30895	1
18-2343	Washer	12-982721	1
18-2294	Shim Kit	2470	1

18-8208
SEAL & BEARING KIT
Replaces: 31-803090T1
For: MR/Alpha Drive

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2340	Shift Shft Rubber Washer	12-31266	1
18-2076	Oil Seal	26-12224	1
18-7159	O-Ring	25-31534	1
18-2002	Oil Seal	26-76868	1
18-3109	Water Tube	23-29804	1
18-2154	Shift Bushing	23-30617A2	1
18-3116	Housing	46-96148A1	1
18-3017	Impeller	47-89984	1
18-2914	Water Pump Gasket	27-85608-1	1
18-7158	O-Ring	25-30613	1
18-7176	O-Ring	25-90011	1
18-2944	Seal Ring Gasket	26-45577	1
18-7173	O-Ring	25-30224	1
18-2826	Water Pump Base to Gear Housing Gasket	27-85610-1	1
18-2915	Water Pump Gasket	27-85609-1	1
18-3117	Plate	32435	1
18-7162	O-Ring	25-33145	1
18-2919	Water Pump Gasket	27-42631-1	1
18-2801	Water Pump Gasket	27-32438	1
18-7426	O-Ring	35-30271	1
18-2945	Drain Gasket	26-20260, 12-19183	2
18-3110	Grommet	26-38970	1
18-2013	Seal	26-16977	1
18-2014	Seal	26-89238	1



18-8370
COMPLETE LOWER GEAR CASE REBUILD KIT
Includes Water Pump and Complete Seal Kit
For: Mercruiser R/MR/ALPHA 1

SEAL KIT APPLICATION BEGINS ON NEXT PAGE

Model	Year	Beginning Serial #	Ending Serial #	Driveshaft Hsg Seal Kit	J-Joint Seal	U-Joint Carrier Seal	Gear Hsg Seal & Brg Kit	Gear Hsg Seal Kit	Brg Carrier O-Ring	Brg Carrier Seal
60 / 80 / 90	1965-1972	1830753	3225967	N/A	N.L.A.	N/A	N/A	N/A	18-7160	18-2011
IA / IB / IC / EZ SHIFT	1964-1966	1684188	2065186	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
120 / 140	1967-1982	2062141	6225576	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
470 / 485	1976-1982	4208730	6225575	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
160 / 165	1967-1981	2065190	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
888	1971-1977	3106717	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
225 / 233	1974-1977	3856268	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
888 / 228 / 250 / 260	1977-1982	4782330	6225576	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
R	1983	6225577	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002
MR ALPHA ONE	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	18-8208	18-2652	18-7159	18-2002 ③
MR ALPHA ONE	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	18-8208	18-2652	18-7159	18-2077 ①
MR ALPHA ONE	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	18-8208	18-2652	18-7159	18-2076 ②
MR ALPHA ONE (CR)	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	N.L.A.	18-2652	18-7159	18-2077 ①
MR ALPHA ONE (CR)	1984-1990	6225577	D469858	18-2648	18-2003	18-0577	N.L.A.	18-2652	18-7159	18-2076 ②
ALPHA ONE SS	1986-1989	A545004	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2002 ③
ALPHA ONE SS	1986-1989	A545004	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2077 ①
ALPHA ONE SS	1986-1989	A545004	& UP	18-2648	18-2003	18-0577	N/A	18-2652	18-7159	18-2076 ②
APLHA ONE GEN II	1991-1995	D469859	F679999	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II	1991-1995	D469859	F679999	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2076 ②
APLHA ONE GEN II (CR)	1991-1995	D469859	F679999	18-2644	18-2003	18-0577	N.L.A.	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II (CR)	1991-1995	D469859	F679999	18-2644	18-2003	18-0577	N.L.A.	18-2646-1	18-7159	18-2076 ②
APLHA ONE GEN II	1996-1997	F680000	K999999	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II	1996-1997	F680000	K999999	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2076 ②
APLHA ONE GEN II (CR)	1996-2010	F680000	& UP	18-2644	18-2003	18-0577	N.L.A.	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II (CR)	1996-2010	F680000	& UP	18-2644	18-2003	18-0577	N.L.A.	18-2646-1	18-7159	18-2076 ②
APLHA ONE GEN II	1998-2010	L100040	& UP	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2077 ①
APLHA ONE GEN II	1998-2010	L100040	& UP	18-2644	18-2003	18-0577	N/A	18-2646-1	18-7159	18-2076 ②
BRAVO I	1988-2010	B664190	& UP	18-2643	N/A	N/A	N/A	18-2645	18-7159	18-2002
BRAVO I X	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	18-2645	18-7159	18-2002
BRAVO I XR/XZ	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	N/A	18-7159	N/A
BRAVO II	1988-2010	B664190	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A ②
BRAVO II	1988-2010	B664190	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A ①
BRAVO II X	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A ②
BRAVO II X	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A ①
BRAVO III	1988-2010	B664190	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A
BRAVO III X	2000-2010	M100001	& UP	18-2643	N/A	N/A	N/A	18-2645	N/A	N/A
BLACKHAWK	1994-1995	F186717	& UP	18-2643	N/A	N/A	N/A	N/A	N/A	N/A
I	1963	1534570	1684187	18-2648	N/A	18-0577	18-2652	N/A	18-7157	18-2002
II	1962-1969	1474909	2671321	N/A	N/A	N/A	N/A	N/A	18-7159	N.L.A.
III	1968-1972	2373127	3002613	N/A	N/A	N/A	N/A	N/A	N/A	N/A
215E/H	1970-1972	2909035	2915034	N/A	N/A	N/A	N/A	N/A	N/A	N/A
TR	1973-1993	3377316	& UP	N/A	N/A	N/A	N/A	N/A	N/A	N/A
TRS	1973-1993	3377316	& UP	N/A	N/A	N/A	N/A	N/A	18-7159	N/A

① Inner ② Outer ③ w/o Fishline Cutter Seal

②**18-4456D** Display Package

18-4456
EXHAUST PROTECTOR VALVE
Replaces: 34765A1, 34765A2
INCLUDES STAINLESS STEEL CLAMP
3"

②**18-4457D** Display Package

18-4457
EXHAUST PROTECTOR VALVE
Replaces: 12644A1, 12644Q01
INCLUDES STAINLESS STEEL CLAMP
4"

②**18-4458D** Display Package

18-4458
EXHAUST PROTECTOR VALVE
(Fits both 5" & 6" Exhaust)
INCLUDES STAINLESS STEEL CLAMP

② Items ending in "D" are Display Packaged - Regular number is Non-Display

OIL SEALS

Part #	O.E. #	Shaft Size (in.)	Dimensions (in.)	
			O.D.	Width
18-0172	26-97530	0.845	1.500	0.315
18-0515	26-30530	0.540	1.004	0.303
18-0516	26-30913	0.500	0.839	0.187
18-0517	26-32911	1.100	1.260	0.127
18-0519	26-14240	3.792	4.536	0.482
18-0522	26-43036	1.045	1.474	0.187
18-0523	26-43993	1.640	2.132	0.282
18-0525	26-45587	0.390	0.628	0.124
18-0526	26-48443	0.750	1.379	0.256
18-0527	26-56397	0.750	1.127	0.343
18-0529	26-62818	1.640	2.256	0.319
18-0531	26-72785	0.790	1.880	0.248
18-0537	26-85107	1.020	1.507	0.251
18-0578	26-67388	1.800	3.100	0.500
18-2002	26-76868, 26-70019	1.188	1.692	0.25
18-2004	26-20070	0.625	1	0.25
18-2003	26-32080, 26-68493, 26-823894	2.25	3	0.437
18-2004	26-20070	0.625	1	0.25
18-2006	26-897154	0.625	1.125	0.312
18-2007	26-94038, 26-30727, 26-31489	1	1.5	0.312
18-2008	26-56788	0.875	1.25	0.375
18-2009	26-892361, 26-25776, 26-31249, 26-46021	0.375	0.75	0.25
18-2010	26-897153	0.437	0.875	0.25
18-2011	26-23300, 26-90562, 26-29595	0.75	1.25	0.312

Part #	O.E. #	Shaft Size (in.)	Dimensions (in.)	
			O.D.	Width
18-2013	802276, 26-16977, 26-20465, 26-31507, 26-79884	0.875	1.25	0.188
18-2014	26-33144, 26-77634, 26-89238, 26-F694305	0.875	1.5	0.312
18-2015	20250, 26-23517	0.75	1.25	0.25
18-2016	26-20079, 26-25837, 26-29476, 26-41953	1.187	1.875	0.25
18-2017	26-32121, 26-35025	0.75	1	0.125
18-2019	26-27163	0.688	1.124	0.25
18-2026 ①	802276, 26-16977, 26-20465, 26-31507, 26-79884	0.875	1.25	0.188
18-2048	26-24590	0.4	0.566	0.094
18-2049	26-32511	1.25	2.005	0.388
18-2050	26-55682	1	1.253	0.125
18-2051	26-69188	0.875	1.253	0.278
18-2052	26-69189	0.875	1.314	0.322
18-2053	26-70081	1.185	1.754	0.36
18-2054	26-76384, 26-8164641	0.375	0.75	0.243
18-2055	26-21642, 26-26782, 26-79831	0.75	1.127	0.149
18-2056	26-37259, 26-89237, 26-96503, 26-965031	0.875	1.375	0.250
18-2076 ①	26-F697118, 26-12224	1.188	1.690	0.360
18-2077	26-F697555, 26-14077	1.188	1.689	0.247

① Line Cutter Seal

DRIVESHAFT HOUSING

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-2003	BC	1
Alpha I SS		ALL	18-2003	BC	1
Alpha I SS		ALL	18-2056	LDS	1
Alpha I SS		ALL	18-2049	GC	1
IA,IB,IC	1684188	2065189	18-2003	BC	1
I,IA,IB,IC	1534570	2065189	18-2049	GC	1
IA,IB,IC	1749276	2065189	18-2056	LDS	1
II	1474909	2671321	18-2003	BC	1
120/140	2062141	6225576	18-2003	BC	1
120/140	2062141	6225576	18-2056	LDS	1
120/140	2062141	6225576	18-2049	GC	1
160/165	2065190	UP	18-2003	BC	1
160/165	2065190	UP	18-2049	GC	1
160/165	2065190	UP	18-2056	LDS	1
225-S	3856268	4200499	18-2056	LDS	1
225-S	3856268	4200499	18-2049	GC	1
225-S	3856268	4200499	18-2003	BC	1
233	4200500	UP	18-2049	GC	1
233	4200500	UP	18-2003	BC	1
233	4200500	UP	18-2056	LDS	1

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
250	4791300	4898729	18-2049	GC	1
250	4791300	4898729	18-2003	BC	1
250	4791300	4898729	18-2056	LDS	1
260	4898730	6225576	18-2049	GC	1
260	4898730	6225576	18-2056	LDS	1
260	4898730	6225576	18-2003	BC	1
470	4208730	6225576	18-2056	LDS	1
470	4208730	6225576	18-2003	BC	1
470	4208730	6225576	18-2049	GC	1
485	4893835	UP	18-2003	BC	1
485	4893835	UP	18-2049	GC	1
485	4893835	UP	18-2056	LDS	1
888	3106717	UP	18-2056	LDS	1
888	3106717	UP	18-2049	GC	1
888	3106717	UP	18-2003	BC	1
898/228	4782330	6225576	18-2049	GC	1
898/228	4782330	6225576	18-2003	BC	1
898/228	4782330	6225576	18-2056	LDS	1

BC Bearing Carrier Seal
GC Gear Chamber Seal
LDS Lower Driveshaft Seal

GEAR HOUSING

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
MR/Alpha I	6225577	UP	18-2002	PS	2
R/MR/Alpha I	6225577	UP	18-2009	SSB	1
R/MR/Alpha I	6225577	UP	18-2014	WPB,L	1
MR/Alpha I	6225577	UP	18-2013	WPB,U	1
R	6225577	UP	18-2013	WPB,U	1
Alpha I SS	ALL		18-2014	WPB,L	1
Alpha I SS	ALL		18-2009	SSB	1

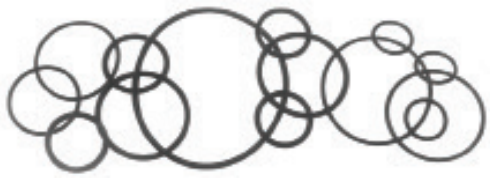
Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
Alpha I SS	ALL		18-2013	WPB,U	1
Alpha I SS	ALL		18-2002	PS	2
BRAVO I	B664190	UP	18-2002	PS	2
I	1534570	1536617	18-2009	WPB	1
I	1534570	1684187	18-2009	SSB	1
I	1534570	1684187	18-2002	PS	2
I	1534570	1684187	18-2013	WP	1

GEAR HOUSING (Cont.)

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
I	1536618	1684187	18-2014	WPB	1
I	1563354	1684187	18-2013	WPB	1
IA,IB,IC	1684188	2065189	18-2014	WPB	1
IA,IB,IC	1684188	2065189	18-2002	PS	2
IA,IB,IC	1684188	2065189	18-2013	WPB	1
IA,IB,IC	1684188	2065189	18-2013	WP	1
IA,IB,IC	1684188	2065189	18-2009	SSB	1
TRS	4794900	UP	18-2002	PS	2
60	1830753	2063740	18-2009	SSB	1
60	1830753	2063740	18-2011	WPB,L	1
60	1830753	2063740	18-2055	WPB,U	1
60	1830753	2063740	18-2015	PS,O	1
60	1830753	2063740	18-2011	PS,I	1
80	2063741	2898029	18-2002	PS	2
80	2063741	2898029	18-2009	SSB	1
80	2063741	2898029	18-2055	WPB,U	1
80	2063741	2898029	18-2011	WPB,L	1
90	2898020	3225967	18-2009	SSB	1
90	2898020	3225967	18-2002	PS	2
90	2898020	3225967	18-2011	WPB,L	1
90	2898020	3225967	18-2055	WPB,U	1
120/140	2062141	6225576	18-2013	WPB,U	1
120/140	2062141	4893634	18-2013	WP	1
120/140	2062141	6225576	18-2014	WPB,L	1
120/140	2062141	6225576	18-2009	SSB	1
120/140	2062141	6225576	18-2002	PS	2
160/165	2065190	UP	18-2009	SSB	1
160/165	2065190	UP	18-2014	WPB,L	1
160/165	2065190	UP	18-2002	PS	2
160/165	2065190	4890459	18-2013	WP	1
160/165	2065190	UP	18-2013	WPB,U	1
225-S	3856268	4200499	18-2013	WPB,U	1
225-S	3856268	4200499	18-2014	WPB,L	1
225-S	3856268	4200499	18-2002	PS	2
225-S	3856268	4200499	18-2009	SSB	1
233	4200500	UP	18-2009	SSB	1
233	4200500	UP	18-2013	WPB,U	1
233	4200500	UP	18-2002	PS	2
233	4200500	UP	18-2014	WPB,L	1
250	4791300	4898729	18-2013	WPB,U	1
250	4791300	4898729	18-2014	WPB,L	1
250	4791300	4898729	18-2002	PS	2
250	4791300	4898729	18-2009	SSB	1
255-TRS	3377316	4203749	18-2002	PS	2
260	4898730	6225576	18-2009	SSB	1
260	4898730	6225576	18-2002	PS	2
260	4898730	6225576	18-2013	WPB,U	1
260	4898730	6225576	18-2014	WPB,L	1
280-TRS	4203750	4895399	18-2002	PS	2
470	4208730	6225576	18-2009	SSB	1
470	4208730	6225576	18-2014	WPB,L	1
470	4208730	6225576	18-2002	PS	2
470	4208730	6225576	18-2013	WPB,U	1
485	4893835	UP	18-2002	PS	2
485	4893835	UP	18-2009	SSB	1
485	4893835	UP	18-2013	WPB,U	1
485	4893835	UP	18-2014	WPB,L	1
888	3106717	UP	18-2014	WPB,L	1
888	3106717	UP	18-2009	SSB	1
888	3106717	UP	18-2013	WP	1
888	3106717	UP	18-2013	WPB,U	1
888	3106717	UP	18-2002	PS	2
898/228	4782330	6225576	18-2014	WPB,L	1
898/228	4782330	6225576	18-2013	WPB,U	1
898/228	4782330	6225576	18-2009	SSB	1
898/228	4782330	6225576	18-2002	PS	2

PS	Prop Shaft Seal	WPB	Water Pump Base Seal
PS,I	Prop Shaft, Inner Seal	WPB,L	Water Pump Base, Lower Seal
PS,O	Prop Shaft, Outer Seal	WPB,U	Water Pump Base, Upper Seal
SSB	Shift Shaft Bushing Seal	WP	Water Pump Body Seal

O-RINGS



Part #	O.E. #	DIMENSIONS (in.)	
		O.D.	Width
18-0175 ③ ⑤	25-26543	0.22	0.103
18-0858 ③ ⑤	25-54029	2.8	0.103
18-0860 ③ ⑤	25-62700	3.237	0.103
18-7103 ②	25-29845	0.924	0.103
18-7105 ④ ⑤	25-62705, 25-F7848342	0.75	0.065
18-7107 ② ⑤	25-67202	4.75	0.135
18-7114 ② ⑤	25-23145, 25-843315, 25-F702736	1	0.135
18-7115 ①	25-26722	1.735	0.135
18-7116 ①	25-62704, 25-85148, 25-22174, 25-20633, 802206, 25-F24342	0.36	0.1
18-7117 ②	25-35027	1.046	0.139
18-7120 ①	25-38933	0.215	0.065
18-7121 ①	25-35029, 25-882613, 802231	3.1	0.135
18-7127 ①	25-32507, F83404	3.315	0.35
18-7134 ②	25-20195, 25-201951	0.5	0.1
18-7135 ①	25-20365, 25-35276	0.75	0.135
18-7143 ② ⑤	27-58025, 25-65936, 391-5081	1.31	0.1
18-7145 ② ⑤	25-64068	0.25	0.1
18-7146 ② ⑤	25-47632	1.12	0.1
18-7151 ② ⑤	25-20081, 25-39572	3	0.135
18-7152 ② ⑤	25-20863	2.625	0.135
18-7153 ② ⑤	25-25439, 25-20679, 25-F53795-1, F53795	0.862	0.103
18-7155 ② ⑤	25-26855	1.62	0.135
18-7156 ② ⑤	25-29439	1.185	0.1
18-7157 ② ⑤	25-29976	3.5	0.21
18-7158 ② ⑤	25-30613, 25-846357	0.74	0.1
18-7159 ② ⑤	25-31534, 25-48451	3.855	0.21
18-7160 ② ⑤	25-31986	2.635	0.21
18-7161 ② ⑤	25-32546	3.25	0.07
18-7162 ② ⑤	25-32424, 25-33145	2.025	0.135
18-7163 ② ⑤	25-33465, 25-853220, 25-807149	2.415	0.1
18-7164 ② ⑤	25-33466, 25-67675, 25-846356, 27-898101789	1.375	0.1
18-7165 ② ⑤	25-32509, 25-806609, 25-F461342	0.5	0.065
18-7166 ② ⑤	25-45254	0.615	0.065

CONTINUED ON NEXT PAGE

① PKG. OF 1 ② PKG. OF 5 ③ PKG. OF 2 ④ PKG. OF 3

O-RINGS (CONT.)

Part #	O.E. #	DIMENSIONS (in.)		Part #	O.E. #	DIMENSIONS (in.)	
		O.D.	Width			O.D.	Width
18-7167 ② ⑤	25-861844	3.609	0.139	18-7411 ② ⑤	25-35480, 25-47386, 25-8M2000816	1.25	0.1
18-7168 ② ⑤	25-20587, 25-21720, 25-26834, 25-48171, 25-801334436	0.37	0.065	18-7413 ② ⑤	22-22175, 25-62702, 25-F50342-1, F50342, F17510	0.301	0.07
18-7169 ② ⑤	25-35984, 25-70937	3.5	0.135	18-7414 ② ⑤	25-823683, 25-62384	1.989	0.07
18-7170 ② ⑤	25-33504	1.365	0.135	18-7415 ② ⑤	25-64966	3.739	0.07
18-7171 ② ⑤	25-30529	1.92	0.1	18-7419 ④ ⑤	25-69202	2.675	0.103
18-7172 ② ⑤	25-31305	3.25	0.135	18-7420 ③ ⑤	25-21836	0.796	0.139
18-7173 ② ⑤	25-27018, 25-30224Q	1.875	0.135	18-7421 ① ⑤	25-16524	0.15	0.065
18-7174 ② ⑤	25-45711, 25-F455342	0.62	0.1	18-7426 ③ ⑤	25-30271	0.74	0.31
18-7175 ② ⑤	25-62817	3.75	0.27	18-7440-1 ③	25-36318	0.799	0.103
18-7176 ② ⑤	25-896523, 25-F74305, F74305-1, F74305, F694555	2.16	0.1	18-7445 ③ ⑤	25-55801	0.801	0.07
18-7177 ② ⑤	25-53421, 25-59712	2.625	0.065	18-7449 ①	25-97387	4.487	0.103
18-7180 ③ ⑤	12-31060, 25-26802, 25-8M2000926	0.445	0.09	18-7459 ①	20311, 25-20826	2.234	0.139
18-7188 ②	25-805726	0.361	0.0635	18-7464 ①	25-39695, 25-846361	4.234	0.139
18-7195 ②	25-8M0027717	2.75	0.07	18-7467 ③ ⑤	25-54030, 25-F523555, F532555	2.987	0.103
18-7198 ② ⑤	25-45710	1.43	0.1	18-7474 ①	25-94288	1.239	0.07
18-7410 ② ⑤	25-36390	0.676	0.07	18-7961 ①	25-47254, 25-861844, 785-97386	3.65	0.135

① PKG. OF 1 ② PKG. OF 5 ③ PKG. OF 2 ④ PKG. OF 3

DRIVESHAFT HOUSING

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7153	UJ	2
R/MR/Alpha I	6225577	UP	18-7169	BC	1
R/MR/Alpha I	6225577	UP	18-7161	TC	1
Alpha I SS	ALL		18-7161	TC	1
Alpha I SS	ALL		18-7169	BC	1
Alpha I SS	ALL		18-7153	UJ	2
BRAVO (I/II)	B664190	UP	18-7198	DSH	1
BRAVO (I/II)	B664190	UP	18-7153	UJ	2
I	1534570	1684187	18-7127	DG	1
I,IA,IB,IC	1534570	1777798	18-7165	USSL	1
I,IA,IB,IC	1535212	2065189	18-7170	BH	2
IA,IB,IC	1684188	2065189	18-7153	UJ	2
IA,IB,IC	1684188	2065189	18-7169	BC	1
II	2398798	2671321	18-7153	UJ	2
II SSM	ALL		18-7175	DSH	1
II SSM	ALL		18-7153	UJ	2
II TR	3377316	4794899	18-7175	DSH	1
III/III SSM	ALL		18-7115	FC	1
IV SSM ▯	ALL		18-7115	FC	1
I/IA/IB/IC	1534570	2065189	18-7161	TC	1
TR/TRS ③	4794900	UP	18-7153	UJ	2
TR/TRS	4794900	UP	18-7175	DSH	1
120/140	2062141	6225576	18-7161	TC	1
120/140	2062141	6225576	18-7170	BH	1
120/140	2062141	6225576	18-7169	DG	1
120/140	2062141	6225576	18-7153	UJ	2
160/165	2065190	UP	18-7170	BH	1
160/165	2065190	UP	18-7169	DG	1
160/165	2065190	UP	18-7153	UJ	2
160/165	2065190	UP	18-7161	TC	1
215H	2782203	2909034	18-7153	UJ	2
215H	2782203	2909034	18-7146	PC	1

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
215E ▯	2909035	2915034	18-7174	FC	1
215E	2909035	2915034	18-7146	CC	1
225-S	3856268	4200499	18-7153	UJ	2
225-S	3856268	4200499	18-7169	BC	1
225-S	3856268	4200499	18-7161	TC	1
233	4200500	UP	18-7161	TC	1
233	4200500	UP	18-7153	UJ	2
233	4200500	UP	18-7169	BC	1
250	4791300	4898729	18-7153	UJ	2
250	4791300	4898729	18-7169	BC	1
250	4791300	4898729	18-7161	TC	1
255-TRS	3377316	4203749	18-7175	DSH	1
260	4898730	6225576	18-7169	DG	1
260	4898730	6225576	18-7161	TC	1
260	4898730	6225576	18-7170	BH	1
260	4898730	6225576	18-7153	UJ	2
280-TRS	4203750	4895399	18-7175	DSH	1
470	4208730	6225576	18-7169	BC	1
470	4208730	6225576	18-7161	TC	1
470	4208730	6225576	18-7153	UJ	2
470	4893835	6225576	18-7170	BH	1
485	4893835	UP	18-7161	TC	1
485	4893835	UP	18-7170	BH	1
485	4893835	UP	18-7153	UJ	2
485	4893835	UP	18-7169	DG	1
888	3106717	UP	18-7161	TC	1
888	3106717	UP	18-7169	BC	1
888	3106717	UP	18-7153	UJ	2
898/228	4782330	6225576	18-7169	BC	1
898/228	4782330	6225576	18-7161	TC	1
898/228	4782330	6225576	18-7153	UJ	2
898/228	4898730	6225576	18-7170	BH	1

①	1 ST Design	DSH	Driveshaft Housing Seal
②	5/8" ID	FC	Front Cover Seal
③	With Borg Warner Transmission	PC	Plug Cover Seal
BC	Bearing Carrier Seal	TC	Top Cover Seal
BH	Bell Housing Seal	USSL	Upper Shift Shaft Lever Seal
CC	Crankshaft Cover Seal	UJ	U-Joint Yoke Seal
DG	Drive Gear Seal		

GEAR HOUSING

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7162	WPB	1
MR/Alpha I	6225577	UP	18-7176	WPB	1 ②
R/MR/Alpha I	6225577	UP	18-7158	UDS	1
R/MR/Alpha I	6225577	UP	18-7159	PBH	1
R/MR/Alpha I	6225577	UP	18-7153	SSB	1
Alpha I SS	ALL		18-7159	PBH	1
Alpha I SS	ALL		18-7158	UDS	1
Alpha I SS	ALL		18-7153	SSB	1
Alpha I SS	ALL		18-7176	WPB	1 ②
BRAVO I	B664190	UP	18-7159	PBH	1
BRAVO I/II	B664190	UP	18-7163	GH	1
I	1534570	1684187	18-7157	PBH	1
I	1534570	1536617	18-7153	WPB	1
I	1534570	1684187	18-7153	SSB	1
I,IA,IB,IC	1534570	2065189	18-7158	UDS	1
I,IA,IB,IC	1536618	2065189	18-7162	WPB	1
IA,IB,IC	1684188	2065189	18-7159	PBH	1
IA,IB,IC	1684188	1777798	18-7153	WPB	1
IA,IB,IC	1684188	2065189	18-7153	SSB	1
II	1474909	2671321	18-7159	PBH	1
III	ALL		18-7151	BRL	1
III	ALL		18-7174	BRS	1
TRS	4794900	UP	18-7159	PBH	1
60	1830753	2063740	18-7153	SSB	1
60	1830753	2063740	18-7160	PBH	1
60	1830753	2063740	18-7155	WOAL	1
60	1830753	2063740	18-7114	WOAS	1
80	2063741	2898029	18-7157	PBH	1
80	2063741	2898029	18-7155	WOAL	1
80	2063741	2898029	18-7114	WOAS	1
80	2063741	2898029	18-7153	SSB	1
90	2898020	3225967	18-7114	WOAS	1
90	2898020	3225967	18-7157	PBH	1
90	2898020	3225967	18-7153	SSB	1
90	2898020	3225967	18-7155	WOAL	1
120/140	2062141	6225576	18-7153	SSB	1
120/140	2062141	6225576	18-7158	UDS	1
120/140	2062141	6225576	18-7159	PBH	1
120/140	2062141	6225576	18-7162	WPB	1
120/140	4893635	6225576	18-7114	GH	1 ③
160/165	2065190	UP	18-7162	WPB	1
160/165	2065190	UP	18-7153	SSB	1

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
160/165	2065190	UP	18-7158	UDS	1
160/165	2065190	UP	18-7159	PBH	1
165	4890460	UP	18-7114	GH	1 ③
225-S	3856268	4200499	18-7153	SSB	1
225-S	3856268	4200499	18-7162	WPB	1
225-S	3856268	4200499	18-7158	UDS	1
225-S	3856268	4200499	18-7159	PBH	1
233	4200500	UP	18-7162	WPB	1
233	4200500	UP	18-7158	UDS	1
233	4200500	UP	18-7159	PBH	1
233	4200500	UP	18-7153	SSB	1
250	4791300	4898729	18-7159	PBH	1
250	4791300	4898729	18-7158	UDS	1
250	4791300	4898729	18-7162	WPB	1
250	4791300	4898729	18-7153	SSB	1
255-TRS	3377316	4203749	18-7159	PBH	1
260	4898730	6225576	18-7162	WPB	1
260	4898730	6225576	18-7159	PBH	1
260	4898730	6225576	18-7153	SSB	1
260	4898730	6225576	18-7158	UDS	1
260	4898730	6225576	18-7114	GH	1 ③
280-TRS	4203750	4895399	18-7159	PBH	1
470	4208730	6225576	18-7159	PBH	1
470	4208730	6225576	18-7162	WPB	1
470	4208730	6225576	18-7158	UDS	1
470	4208730	6225576	18-7153	SSB	1
470	4893835	6225576	18-7114	GH	1 ▯
485	4893835	UP	18-7158	UDS	1
485	4893835	UP	18-7162	WPB	1
485	4893835	UP	18-7153	SSB	1
485	4893835	UP	18-7114	GH	1 ▯
485	4893835	UP	18-7159	PBH	1
888	3106717	UP	18-7162	WPB	1
888	3106717	UP	18-7158	UDS	1
888	3106717	UP	18-7153	SSB	1
888	3106717	UP	18-7159	PBH	1
898/228	4782330	6225576	18-7158	UDS	1
898/228	4782330	6225576	18-7153	SSB	1
898/228	4782330	6225576	18-7159	PBH	1
898/228	4782330	6225576	18-7162	WPB	1
898/228	4898730	6225576	18-7114	GH	1 ▯

① 2.019 ID
② 2.17 ID
③ V-8 Engines Only
BRL Bearing Retainer Large Seal
BRS Bearing Retainer Small Seal
GH Gear Housing Seal
PGH Prop Bearing Housing Seal
SSB Shift Shaft Bushing
UDS Upper Driveshaft Seal
WOAL Water & Oil Adapter Large Seal
WOAS Water & Oil Adapter Small Seal
WPB Water Pump Base Seal

GIMBAL HOUSING

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7170	BH	1
BRAVO (I/II)	B664190	UP	18-7168	V	2 ▯
I	1534570	1641940	18-7165	GHB	2
II	1474909	1475005	18-7151	SL	1

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
II	1602186	2671321	18-7162	GHAS	1
II	1732380	2671321	18-7172	GHAL	1
III/III SSM/IV		ALL	18-7159	BH	1
60	1830753	2063740	18-7172	BH	1

① With Oil Reservoir
BH Bell Housing Seal
EE Exhaust Elbow Seal
GH Gimbal Housing Seal
GHAL Gimbal Housing Adapter Large Seal
GHAS Gimbal Housing Adapter Small Seal
GHB Gimbal Housing Bolt Seal
SL Steering Lever Seal
V Valve Seal

⑤ This product is priced per piece. To order priced per package, please add -9 to the part number.

GIMBAL HOUSING (CONT.)

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
80	2063741	2898029	18-7172	BH	1
90	2898020	3225967	18-7172	BH	1
120/140	2062141	6225576	18-7152	EE	1
160/165	2065190	UP	18-7152	EE	1
225-S	3856268	4200499	18-7170	BH	1
225-S	3856268	4200499	18-7152	EE	1
225-S	3856268	4200499	18-7114	GH	1
233	4200500	UP	18-7152	EE	1
233	4200500	UP	18-7114	GH	1
233	4200500	UP	18-7170	BH	1
250	4791300	4898729	18-7152	EE	1
250	4791300	4898729	18-7114	GH	1
250	4791300	4898729	18-7170	BH	1
260	4898730	6225576	18-7152	EE	1
470	4208730	6225576	18-7152	EE	1
470	4208730	4893934	18-7170	BH	1
485	4893835	UP	18-7152	EE	1
888	3106717	UP	18-7170	BH	1
888	3106717	UP	18-7114	GH	1
888	3106717	UP	18-7152	EE	1
898/228	4782330	4898729	18-7170	BH	1
898/228	4782330	4898729	18-7114	GH	1
898/228	4782330	6225576	18-7152	EE	1

①	With Oil Reservoir
BH	Bell Housing Seal
EE	Exhaust Elbow Seal
GH	Gimbal Housing Seal
GHAL	Gimbal Housing Adapter Large Seal
GHAS	Gimbal Housing Adapter Small Seal
GHB	Gimbal Housing Bolt Seal
SL	Steering Lever Seal
V	Valve Seal

HYDRAULIC PUMP ASSY

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7168	CV	4
BRAVO (I/II)	B664190	UP	18-7134	ORC	1
BRAVO (I/II)	B664190	UP	18-7158	ORS	1
II	2398798	2671321	18-7168	CV	4
II TR	3377316	4794899	18-7168	CV	4
III/III SSM/IV		ALL	18-7168	CV	4
TR/TRS	4794900	UP	18-7168	CV	4
90	2898020	3225967	18-7168	CV	4
120/140	2062141	6225576	18-7168	CV	4
160/165	2065190	UP	18-7168	CV	4
215H/E	2782203	2915034	18-7168	CV	4
225-S	3856268	4200499	18-7168	CV	4
233	4200500	UP	18-7168	CV	4
255-TRS	3377316	4203749	18-7168	CV	4
260	4898730	6225576	18-7168	CV	4
280-TRS	4203750	4895399	18-7168	CV	4
470	4208730	6225576	18-7168	CV	4
485	4893835	UP	18-7168	CV	4
888	3106717	UP	18-7168	CV	4
898/228	4898730	6225576	18-7168	CV	4

CV - Control Valve ORC - Oil Reservoir Connector ORS - Oil Reservoir Switch

REVERSE LOCK VALVE

Stern Drive Model	Beg. S/N	End S/N	Oil Seal	Desc.	Qty.
R/MR/Alpha I	6225577	UP	18-7174	VC	1
R/MR/Alpha I	6225577	UP	18-7198	V	1
II	2398798	2671321	18-7198	V	1
II	2398798	2671321	18-7174	VC	1
120/140	2062141	6225576	18-7198	V	1
120/140	2062141	6225576	18-7174	VC	1
160/165	2065190	UP	18-7198	V	1
160/165	2065190	UP	18-7174	VC	1
250	4791300	4898729	18-7198	V	1
250	4791300	4898729	18-7174	VC	1
260	4898730	6225576	18-7198	V	1
260	4898730	6225576	18-7174	VC	1
470	4208730	6225576	18-7198	V	1
470	4208730	6225576	18-7174	VC	1
485	4893835	UP	18-7174	VC	1
485	4893835	UP	18-7198	V	1
898/228	4782330	6225576	18-7174	VC	1
898/228	4782330	6225576	18-7198	V	1

V - Valve Seal VC - Valve Cover Seal

①18-5001D Display Package

18-5001
TUNE-UP KIT
Replaces: 172525

—CONTAINS—

Part #	O.E. #	Description
18-5157	580290	Contact Set
18-5200	580256	Condenser

Display Package

18-5250
TUNE-UP KIT
Replaces: 172527

—CONTAINS—

Part #	O.E. #	Description
18-5311	380538	Contact Set
18-5345	380537	Condenser
18-5418	384735	Rotor

Delco 4 & 6 cyl.

Display Package

18-5251
TUNE-UP KIT
Replaces: 173619

—CONTAINS—

Part #	O.E. #	Description
18-5314	382135	Contact Set
18-5338	382136	Condenser
18-5404-1	982211	Rotor

18-5376 **cap**

18-5256
TUNE-UP KIT
Replaces: 172531

—CONTAINS—

Part #	O.E. #	Description
18-5314	382135	Contact Set
18-5338	382136	Condenser
18-5411	982342	Rotor

Mallory 8 cyl. Flat Cap

①18-5258D Display Package

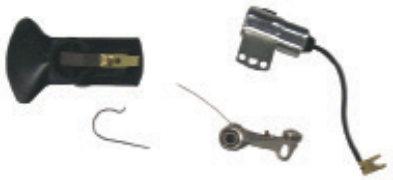
18-5258
TUNE-UP KIT
Replaces: 173690, 987925

—CONTAINS—

Part #	O.E. #	Description
18-5303	980893	Contact Set
18-5347	980894	Condenser
18-5407	980892	Rotor

Prestolite 8 cyl.

Display Package



18-5260
TUNE-UP KIT
Replaces: 173829, 987926

—CONTAINS—

Part #	O.E. #	Description
18-5303	980893	Contact Set
18-5347	980894	Condenser
18-5403	982880	Rotor

18-5266
TUNE-UP KIT
Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478 and 18-5479

Display Package

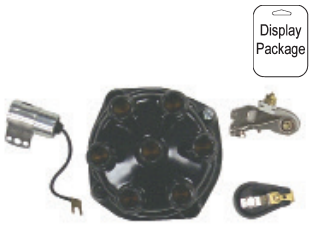
18-5268
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5311	380538	Contact Set
18-5345	380537	Condenser
18-5418	384735	Rotor
18-5385	380541	Distributor Cap

Delco In-Line 4 - Single Point

Display Package



18-5269
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5311	380538	Contact Set
18-5345	380537	Condenser
18-5418	384735	Rotor
18-5386	980152	Distributor Cap

Delco In-Line 6 - Single Point

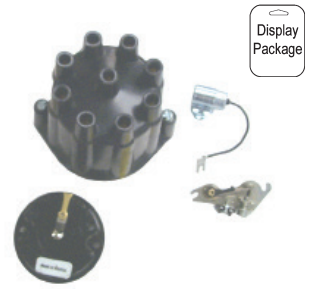
18-5252
TUNE-UP KIT

—CONTAINS—

Part #	Description
18-5310	Contact Set
18-5344	Condenser
-	Rotor

Delco 8 cyl.

Display Package



18-5270
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5310	380543	Contact Set
18-5344	382125	Condenser
—	381711	Rotor
18-5384	383587	Distributor Cap

Delco V-8 - Single Point

Display Package

18-5271
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	382135	Contact Set
18-5338	382136	Condenser
18-5404-1	982211	Rotor
18-5376	982209	Distributor Cap

Mallory V-8 - Single Point - Top Terminal

Display Package

18-5272
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5314	382135	Contact Set
18-5338	382136	Condenser
18-5411	982342	Rotor
18-5375	382133	Distributor Cap

Mallory Flat V-8 - Single Point - Side Terminal - Flat Cap

Display Package

18-5275
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	980893, 987136, 987894	Contact Set
18-5347	980894, 987895	Condenser
18-5403	982880	Rotor
18-5352	984401	Distributor Cap

Prestolite V-8 - Single Point - Screw Cap

APPLICATION BEGINS ON PAGE 870

① Items ending in "D" are Display Packaged - Regular number is Non-Display

Display Package

18-5276
TUNE-UP KIT

—CONTAINS—

Part #	O.E. #	Description
18-5303	980893, 987136, 987894	Contact Set
18-5347	980894, 987895	Condenser
18-5403	982880	Rotor
18-5353	984398	Distributor Cap

Prestolite V-6 - Single Point - Screw Cap

Display Package

18-5277
TUNE-UP KIT

—CONTAINS—

Par t#	O.E. #	Description
18-5303	980893, 987136, 987894	Contact Set
18-5347	980894, 987895	Condenser
18-5407	980892	Rotor
18-5369	982336	Distributor Cap

Prestolite V-8 - Single Point - Clip Cap

18-5278
TUNE-UP KIT
For: Delco EST V-6

18-5279
TUNE-UP KIT
For: Prestolite Electronic V-8

—CONTAINS—

Part #	Description	O.E.#	Qty.
18-5352	Distributor Cap	392-9766	1
18-5403	Rotor	392-9089	1

18-5280
TUNE-UP KIT
For: Delco EST In-Line 4

—CONTAINS—

Part #	Description	O.E.#	Qty.
18-5361	Distributor Cap	986643	1
18-5406	Rotor, Delco	986651	1

18-5281
TUNE-UP KIT
For: Delco EST • V-8

18-5283
TUNE-UP KIT
For: Mallory Single Point In-Line 4

—CONTAINS—

Part #	Description
18-5397	Distributor Cap
18-5404-1	Rotor
18-5314	Contact Set
18-5338	Condenser

18-5157
CONTACT SET
Replaces: 580290

18-5303
CONTACT SET
Replaces: 980893, 987136, 987894

18-5310
CONTACT SET
Replaces: 380543

18-5311
CONTACT SET
Replaces: 380538

18-5314
CONTACT SET
Replaces: 382135

18-5200
CONDENSER
Replaces: 580256

18-5338
CONDENSER
Replaces: 382136

18-5344
CONDENSER
Replaces: 382125

18-5345
CONDENSER
Replaces: 380537

18-5347
CONDENSER
Replaces: 980894, 987895

18-5403
ROTOR
Replaces: 982880

18-5404-1
ROTOR
Replaces: 982211

18-5405
ROTOR
Replaces: 3854549
V-8
Fits new GM style "Module in Cap"

18-5406
ROTOR
Replaces: 986651
Use with 18-5361
Distributor Cap

18-5407
ROTOR
Replaces: 980892

18-5408
ROTOR
Replaces: 3854311
V-6
Fits new GM style "Module in Cap"

APPLICATION BEGINS ON PAGE 870

18-5411
ROTOR
Replaces: 982342

18-5413
ROTOR
Replaces: 987986

18-5418
ROTOR
Replaces: 384735

18-5419
ROTOR
Replaces: 380542

18-5301
TUNE-UP KIT
Fits: Male cap V-8 flamethrower distributors

18-5302
TUNE-UP KIT
Fits: Male cap v-8 flamethrower distributors

18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors

18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

18-5248
DISTRIBUTOR CAP
Replaces: 3854217
Fits: OMC 5.0L(1994-96), 5.8L(1994-96)

18-5352
DISTRIBUTOR CAP
Replaces: 984401
Prestolite

18-5353
DISTRIBUTOR CAP
Replaces: 984398
Prestolite

18-5354
DISTRIBUTOR CAP
Replaces: 3854548
V-8
Fits new GM style "module in cap"

18-5361
DISTRIBUTOR CAP
Replaces: 986643

18-5362
DISTRIBUTOR CAP
Replaces: 3854331
V-6
Fits new GM style "Module in Cap"

18-5369
DISTRIBUTOR CAP
Replaces: 982336
w/Gasket **18-5399**

18-5375
DISTRIBUTOR CAP
Replaces: 382133

18-5376
DISTRIBUTOR CAP
Replaces: 982209
Mallory

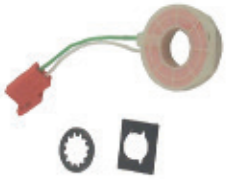
18-5384
DISTRIBUTOR CAP
Replaces: 383587

18-5385
DISTRIBUTOR CAP
Replaces: 380541

18-5386
DISTRIBUTOR CAP
Replaces: 980152

18-5397
DISTRIBUTOR CAP
Replaces: 985218
Mallory 9-29418
Fits: Ford 2.3L w/Mallory Distributor (87-90)

18-5107-1
IGNITION MODULE
Replaces: 3854003
4/6/8 cyl



18-5108
SENSOR
(PICK-UP COIL)
Replaces: 3854001, 986642
4, V-6 and V-8 cyl

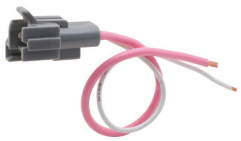
18-5493
IGNITION PICKUP COIL ASSEMBLY
Replacement pick-up coil for Accel Electronic Distributors

18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)

APPLICATION BEGINS ON PAGE 870

18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals

18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals



18-26812
HEI COIL GRAY CONNECTOR

18-26813
HEI COIL BLACK CONNECTOR

18-29322
CAP & ROTOR KIT
Fits: Ford HEI Distributors

FEATURES

- ★ *Oil filled for better cooling and long life*
- ★ *Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy*
- ★ *More windings maximize energy and reliability over the full RPM range*
- ★ *Fits existing brackets for easy installation*

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- ★ *Designed for use with the original Ignitor Electronic Conversion Kits*
- ★ *Can be used with other inductive ignition systems*

18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
- ★ *Designed for use with the original Ignitor Electronic Conversion Kits*
- ★ *Can be used with other inductive ignition systems*

18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder:Flame-Thower 45,000 volt coil.
- ★ *Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits*
- ★ *Compatible with capacitive discharge systems*

Part #	Description	Recommended Coil	Resistance Ohms
18-5293-1	Electronic Conversion Kit	18-5469	3.0
18-5294	Electronic Conversion Kit	18-5469	3.0
18-5295	Electronic Conversion Kit	18-5469	3.0
18-5296-2	Electronic Conversion Kit	18-5466	1.5
18-5298	Electronic Conversion Kit	18-5466	1.5
18-5299	Electronic Conversion Kit	18-5466	1.5
18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6

Part #	Description	Recommended Coil	Resistance Ohms
18-5288	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5290	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5481	Flame-Thrower Distributor	18-5472	0.6
18-5482	Flame-Thrower Distributor	18-5472	0.6
18-5483	Flame-Thrower Distributor	18-5472	0.6

18-5433
IGNITION COIL
Replaces: 915735
Uses External Resistor
For: 3.0L (1991 & up), 5.7 EFI (1996 & up) and 7.4L EFI (1995 & up)

18-5437
IGNITION COIL
Replaces: 383444, 378231
Metal Encased - 12 Volt
Uses External Resistor (For All Applications)
For: 1990 & prior stern drives with breaker point ignition

18-5443
IGNITION COIL
Replaces: 3854002
4 cyl./V-8
For: 3.0L (1991 & up), 5.7 EFI (1996 & up) & 7.4 EFI (1995 & up)

18-5888
SHIFT ASSIST MODULE & HARNESS
Replaces: 987738
For: V-8 Sterndrives
Fits: 5.0, 5.7 GM (1986-90) 7.5 460 Ford (1987-91)

18-5889
SHIFT ASSIST MODULE & HARNESS
Replaces: 987739
For: V-8 Sterndrives
Fits: 5.0, 5.8 Ford (1986-90)

18-5890
SHIFT ASSIST MODULE & HARNESS
Replaces: 987740, 985902
Fits: 2.3, 3.0, 4.3 (1986-90) & 2.5 (1986)

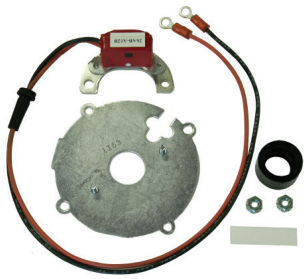
APPLICATION BEGINS ON PAGE 870

Ignitor II ELECTRONIC IGNITION

FEATURES

- ★ *Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.*
- ★ *Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.*
- ★ *Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.*
- ★ *More stable timing.*
- ★ *Use with 18-5472 "Flame Thrower II" Coil for optimum performance*

18-5285
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 4 Cylinder Delco Distributors



18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

18-5287-1
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Fits: 6 Cylinder Prestolite Distributors

18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap

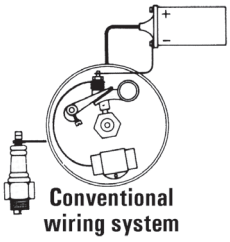
18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with screw down cap

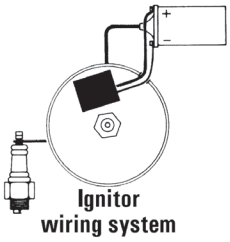
18-5290
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL or YD 8 cylinder Distributors with clockwise and counter clockwise rotation

IGNITOR ELECTRONIC IGNITION

FEATURES

- ★ *Replaces points & condensers for true solid state ignition.*
- ★ *Uses standard coil, cap and rotor.*
- ★ *Easy to install, one-piece, 2-wire hook-up.*
- ★ *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*





Not compatible with shift assist modules

18-5293-1
ELECTRONIC CONVERSION KIT
For: All Chevrolet V-6 Prestolite with screw down caps

18-5294
ELECTRONIC CONVERSION KIT
Fits: 6 Cyl. Delco distributors

18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (except IBM 7026)
For: Onan, Universal, Waukesha, Wisconsin

Not compatible with shift assist modules

APPLICATION BEGINS ON PAGE 870

①18-5296-2D Display Package

18-5296-2
ELECTRONIC CONVERSION KIT
Fits: Most Mallory YL & YD 8 cyl.
Distributors with clockwise and counter clockwise rotation

①18-5297D Display Package

18-5297
ELECTRONIC CONVERSION KIT
For 4 Cyl. Delco Distributors

18-5298
ELECTRONIC CONVERSION KIT
(with snap down cap)
For: Most Prestolite V-8 Distributors

①18-5299D Display Package

18-5299
ELECTRONIC CONVERSION KIT
(with screw down cap)
For: Most Prestolite V-8 Distributors
Use with 18-5403 style rotor

Not compatible with shift assist modules

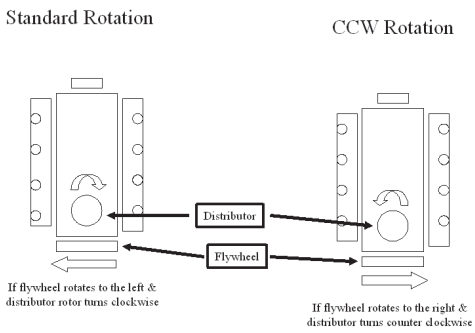
Flame-Thrower

FEATURES

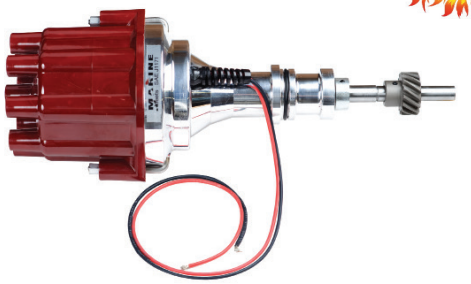
★ ***Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance***

★ ***Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability***

★ ***Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance***



Flame-Thrower



18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines
Replacement Cap/Rotor Kit 18-5266

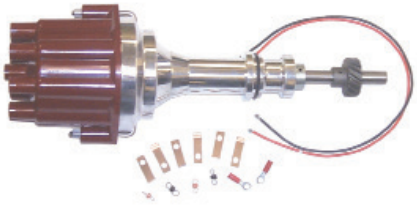
18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height
—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor

Flame-Thrower

18-5481
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Windsor
Replacement cap/rotor kit: 18-5266

Flame-Thrower



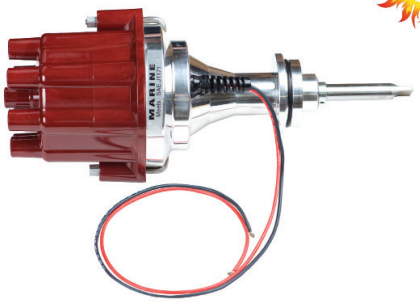
18-5482
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Ford V-8 351 Cleveland, 351M, 400, 429 and 460 engines
Replacement cap/rotor kit: 18-5266

Flame-Thrower

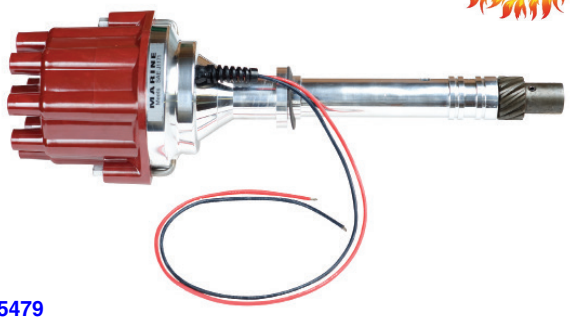
18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits: Chevrolet Marine Small and Big Block engines (Standard Deck Height)
Replacement cap/rotor kit: 18-5266

APPLICATION BEGINS ON PAGE 870

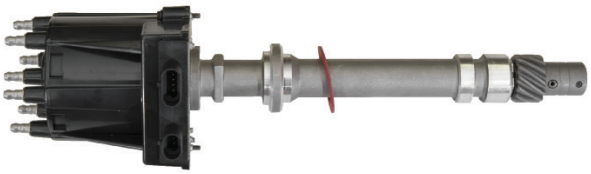
① Items ending in "D" are Display Packaged - Regular number is Non-Display



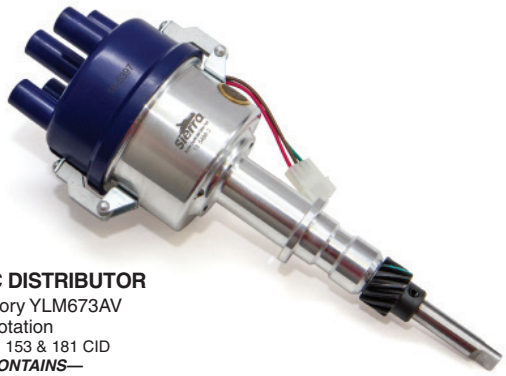
18-5478
ELECTRONIC DISTRIBUTOR
Chrysler LA series V-8 engines
Replacement Cap/Rotor Kit 18-5266



18-5479
ELECTRONIC DISTRIBUTOR
GM V-8 engines-reverse rotation
Replacement Cap/Rotor Kit 18-5266



18-5476
DISTRIBUTOR
Fits: GM V-6 engines with Delco EST ignition HEI
Tune-Up Kit 18-5278



18-5486-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM673AV
Conventional Rotation
For: Chevrolet L4, 153 & 181 CID
—CONTAINS—

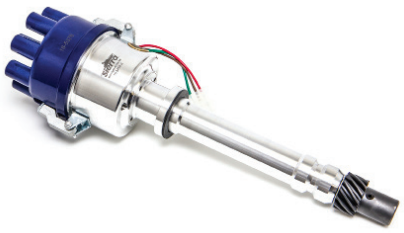
Part #	Description
18-5397	Distributor Cap
18-5488	Module
18-5404-1	Rotor

18-5487-2
ELECTRONIC DISTRIBUTOR
Replaces: 9-26309, Mallory YLM676AV
Conventional Rotation
For: GM L6, 194, 230, 250, 292 CID
—CONTAINS—

Part #	Description
18-5488	Module
18-5404-1	Rotor

18-5489-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM554CV
Conventional Rotation
For: Ford V8 351W CID
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor



18-5494-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM624AV
Conventional Rotation
For: Chevrolet all V8 includes 482, 502, 540 CID
(Except 348,409 & Tall Deck Big Block)
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor

18-5495-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM512CV
Conventional Rotation
For: Ford V8 302 CID
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor

18-5496-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM567CV
Conventional Rotation
For: Ford V8 351C — 460 CID
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor

APPLICATION BEGINS ON PAGE 870

18-5484-1
ELECTRONIC DISTRIBUTOR
Replaces: 3857400, 3850399
Late HEI
Conventional Rotation
V8 262-454 & 502 except 348/409 and tall block engines
• Designed as a plug-in replacement for GM-style fuel injection system distributors

—CONTAINS—

Description	Part #
Distributor Cap	18-5354
Rotor	18-5405

Tune-Up Kit 18-5281

18-5498-2
ELECTRONIC DISTRIBUTOR
Replaces: 9-26307; Mallory YLM624BV
For GM V8, 482, 502, 540 CID (Except 348, 409 & Tall Deck Big Block) (Reverse Rotation)

18-5339-1
DISTRIBUTOR
Replaces: 9-26103; Mallory YL566AV
For GM V8 327

18-5475
DISTRIBUTOR
Fits: 4 Cyl. GM Engines with Delco EST Ignition HEI
Tune-Up Kit 18-5280

18-5309-1
DISTRIBUTOR
Contact Controlled
Replaces: 980902; Mallory YL512CV
For most Ford 302 CID V-8 Eng.
Tune-Up Kit 18-5251

18-5316-1
DISTRIBUTOR
Replaces: Mallory YL624BV
Fits Most GM V8 (Reverse Rotation)

18-5312-1
DISTRIBUTOR
Contact Controlled
Replaces: 981080; Mallory YL554CV
For most Ford 351 CID V-8 Eng.
Tune-Up Kit 18-5251

18-5313-1
DISTRIBUTOR
Contact Controlled
Replaces: 985560; Mallory YL624MW
For most GM V-8 Engs. (small & large blocks)
Tune-Up Kit 18-5251

18-5315-1
DISTRIBUTOR
Contact Controlled
Replaces: Mallory YL673AV
For most GM 4 Cyl. Engines (120 & 140 HP)
Tune-Up Kit 18-5251

18-26110-1
DISTRIBUTOR
Replaces: 9-26110; Mallory YL579AV
For Chrysler V8, 273, 318 (1967 & Up), 340 and 360 "LA" Engines

18-26104-1
DISTRIBUTOR
Replaces: 9-26104; Mallory YL567EV
For Ford V8 351C

18-26112-1
DISTRIBUTOR
Replaces: 9-26112; Mallory YL676AV
Fits GM L6, 194, 230, 250, 292 CID (Conventional Rotation)

APPLICATION BEGINS ON PAGE 870

OMC IGNITION APPLICATION CHART

Model	Year Start	Year Stop	Cylinder	Distributor	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit w/o Cap	Tune-Up Kit w/ Cap	Plug Wire Set
2.3L	1987	1990	4	Mallory	18-5314	18-5338	18-5397	18-5404-1	-	18-5283	18-8807-1
2.3L	1990	1990	4	Prestolite	18-5303	18-5347	-	18-5403	18-5260	-	18-8807-1
2.5L	1981	1986	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
3.0L	1982	1990	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
3.0L	1990	1998	4	Delco EST	N/A	N/A	18-5361	18-5406	-	18-5280	18-8833-1
3.8L	1981	1985	6	Prestolite	18-5303	18-5347	18-5353	18-5403	18-5262	18-5276	18-8801-1
4.3L	1985	1990	6	Prestolite ②	18-5303	18-5347	18-5353	18-5403	18-5262	18-5276	18-8801-1
4.3L	1991	1993	6	Prestolite	N/A	N/A	18-5353	18-5403	-	-	18-8801-1
4.3L	1994	1998	6	Delco EST	N/A	N/A	18-53626	18-5408	-	18-5278	18-8835-1
5.0L (GM)	1979	1982	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
5.0L (GM)	1981	1988	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
5.0L (GM)	1983	1988	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8802-1
5.0L (Ford)	1989	1990	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8806-1
5.0L (Ford)	1991	1996	8	Prestolite	N/A	N/A	18-5352	18-5403	-	18-5279	18-8806-1
5.0L (Ford)	1993	1996	8	Ford HEI	N/A	N/A	18-5248	18-5413	-	18-29322	18-8820-1
5.0L (GM)	1998	1998	8	Prestolite	N/A	N/A	18-5352	18-5403	-	18-5279	18-8801-1
5.0L (GM)	1998	1998	8	Delco EST	N/A	N/A	18-5354	18-5405	-	18-5281	18-8822-1
5.7L	1982	1990	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
5.7L	1982	1990	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8802-1
5.7L	1991	1998	8	Prestolite ②	N/A	N/A	18-5352	18-5403	-	18-5279	18-8802-1
5.7L	1996	1998	8	Delco EST	N/A	N/A	18-5354	18-5405	-	18-5281	18-8822-1
5.8L	1989	1990	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8842-1
5.8L	1991	1996	8	Prestolite ②	N/A	N/A	18-5352	18-5403	-	18-5279	18-8842-1
5.8L	1993	1996	8	Ford HEI	N/A	N/A	18-5248	18-5413	-	18-29322	18-8820-1
7.4L	1988	1988	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
7.4L	1988	1988	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8802-1
7.4L	1990	1991	8	Distributor-less	-	-	-	-	-	-	18-8843-1
7.4L	1995	1998	8	Delco EST	N/A	N/A	18-5354	18-5405	-	18-5281	18-8832-1
7.5L	1987	1987	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8803-2
7.5L	1987	1989	8	Prestolite ①	18-5303	18-5347	18-5352	18-5407	18-5258	18-5277	18-8803-2
8.2L	1984	1985	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
8.2L	1984	1985	8	Prestolite ②	18-5303	18-5347	18-5352	18-5403	18-5262	18-5275	18-8802-1
8.2L	1998	1998	8	Delco EST	N/A	N/A	18-5354	18-5405	-	18-5281	18-8832-1
80	1962	1968	4	ALL	18-5157	18-5200	-	-	18-5001	-	18-8800-1
90	1962	1968	4	ALL	18-5157	18-5200	-	-	18-5001	-	18-8800-1
100	1972	1973	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
110	1964	1964	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
120	1965	1981	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
140	1973	1981	4	Delco	18-5311	18-5345	18-5385	18-5418	18-5250	18-5268	18-8800-1
150	1964	1966	6	Delco	18-5310	18-5345	-	18-5419	-	-	-
155	1967	1972	6	Delco	18-5310	18-5344	-	18-5419	-	-	-
165	1972	1976	6	Delco	18-5311	18-5345	18-5386	18-5418	18-5250	18-5269	-
170	1974	1974	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
175	1975	1977	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
185	1967	1968	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
185	1978	1980	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
185	1978	1980	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
190	1974	1977	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
200	1966	1966	8	Delco	18-5310	18-5345	18-5384	18-5300	-	18-5270	-
200	1967	1968	8	Delco	18-5310	18-5344	18-5384	18-5300	18-5252	18-5270	-

❶ Clip down distributor cap ❷ Screw down distributor cap

APPLICATION CONTINUED ON NEXT PAGE

OMC IGNITION APPLICATION CHART

Model	Year Start	Year Stop	Cylinder	Distributor	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit w/o Cap	Tune-Up Kit w/ Cap	Plug Wire Set
200	1979	1988	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
200	1979	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
210	1968	1970	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
215	1971	1971	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
225	1972	1976	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
225	1978	1978	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	-	18-5271	18-8802-1
230	1979	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
230	1979	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
230	1975	1976	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
235	1971	1971	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
235	1975	1977	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
240	1978	1978	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
245	1975	1975	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
250	1970	1974	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
250	1979	1979	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
260	1975	1976	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
260	1979	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
260	1979	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
290 JET	1974	1975	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
305	1977	1979	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
305	1980	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
305	1981	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
350	1977	1979	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8802-1
350	1980	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8802-1
350	1981	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8802-1
454	1977	1979	8	Mallory	18-5314	18-5338	18-5375	18-5411	18-5256	18-5272	18-8803-2
454	1980	1981	8	Mallory	18-5314	18-5338	18-5376	18-5404-1	18-5251	18-5271	18-8803-2
454	1981	1981	8	Prestolite ①	18-5303	18-5347	18-5369	18-5407	18-5258	18-5277	18-8803-2

❶ Clip down distributor cap ❷ Screw down distributor cap

DISPLAY PACKAGE

MP28890
IGNITION LANAYARD
Replaces: 176288
Fits: 1996 - Up

DISPLAY PACKAGE

MP28880
LANAYARD
Replaces: 432230
Fits: 1995-Older

18-5225
SPARK PLUG WIRE KIT
Kit Includes 25 ft. Roll of 7 MM Hypalon Ignition Wire With a Metallic Core and a Large Assortment of Three Different End Fittings.

18-5222
IGNITION WIRE
Silicone Core
100' Spool
8mm

18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

PKG. OF 10

18-5224
18-5224-9❸
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10

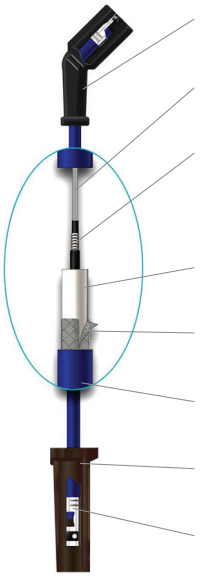
18-5750
18-5750-9❸
UNIVERSAL SPARK PLUG BOOT
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339

18-5752
UNIVERSAL SPARK PLUG BOOT
8mm

❸ Priced per Package

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

APPLICATION CONTINUED ON NEXT PAGE

OMC MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
2.3L	4	Mallory	1987	1990	18-8807-1
2.3L	4	Prestolite	1990	1990	18-8807-1
2.5L	4	Delco	1981	1986	18-8800-1
3.0L	4	Delco	1982	1990	18-8800-1
3.0L	4	Delco EST	1990	1998	18-8833-1
3.8L	6	Prestolite	1981	1985	18-8801-1
4.3L	6	Prestolite ②	1985	1990	18-8801-1
4.3L	6	Prestolite	1991	1993	18-8801-1
4.3L	6	Delco EST	1994	1998	18-8835-1
5.0L (GM)	8	Prestolite ①	1979	1982	18-8802-1
5.0L (GM)	8	Mallory	1981	1988	18-8802-1
5.0L (GM)	8	Prestolite ②	1983	1988	18-8802-1
5.0L (Ford)	8	Prestolite ②	1989	1990	18-8806-1
5.0L (Ford)	8	Prestolite	1991	1996	18-8806-1
5.0L (Ford)	8	Ford HEI	1993	1996	18-8820-1
5.0L (GM)	8	Prestolite	1998	1998	18-8801-1
5.0L (GM)	8	Delco EST	1998	1998	18-8822-1
5.7L	8	Mallory	1982	1990	18-8802-1
5.7L	8	Prestolite ②	1982	1990	18-8802-1
5.7L	8	Prestolite ②	1991	1998	18-8802-1
5.7L	8	Delco EST	1996	1998	18-8822-1
5.8L	8	Prestolite ②	1989	1990	18-8842-1
5.8L	8	Prestolite ②	1991	1996	18-8842-1
5.8L	8	Ford HEI	1993	1996	18-8820-1
7.4L	8	Mallory	1988	1988	18-8802-1
7.4L	8	Prestolite ②	1988	1988	18-8802-1
7.4L	8	Distributorless	1990	1991	18-8843-1
7.4L	8	Delco EST	1995	1998	18-8832-1
7.5L	8	Prestolite ②	1987	1987	18-8803-2
7.5L	8	Prestolite ②	1987	1989	18-8803-2
8.2L	8	Mallory	1984	1985	18-8802-1
8.2L	8	Prestolite ②	1984	1985	18-8802-1
8.2L	8	Delco EST	1998	1998	18-8832-1

OMC MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
80	4	ALL	1962	1968	18-8800-1
90	4	ALL	1962	1968	18-8800-1
100	4	Delco	1972	1973	18-8800-1
110	4	Delco	1964	1964	18-8800-1
120	4	Delco	1965	1981	18-8800-1
140	4	Delco	1973	1981	18-8800-1
170	8	Prestolite ①	1974	1974	18-8802-1
175	8	Prestolite ①	1975	1977	18-8802-1
185	8	Mallory	1967	1968	18-8802-1
185	8	Mallory	1978	1980	18-8802-1
185	8	Prestolite ①	1978	1980	18-8802-1
190	8	Prestolite ①	1974	1977	18-8802-1
200	8	Mallory	1979	1988	18-8802-1
200	8	Prestolite ①	1979	1981	18-8802-1
210	8	Mallory	1968	1970	18-8802-1
215	8	Mallory	1971	1971	18-8802-1
225	8	Mallory	1972	1976	18-8802-1
225	8	Mallory	1978	1978	18-8802-1
230	8	Mallory	1979	1981	18-8802-1
230	8	Prestolite ①	1979	1981	18-8802-1
230	8	Mallory	1975	1976	18-8802-1
235	8	Mallory	1971	1971	18-8802-1
235	8	Prestolite ①	1975	1977	18-8802-1
240	8	Prestolite ①	1978	1978	18-8802-1
245	8	Mallory	1975	1975	18-8802-1
250	8	Mallory	1970	1974	18-8802-1
250	8	Prestolite ①	1979	1979	18-8802-1
260	8	Mallory	1975	1976	18-8802-1
260	8	Mallory	1979	1981	18-8802-1
260	8	Prestolite ①	1979	1981	18-8802-1
290 JET	8	Mallory	1974	1975	18-8802-1
305	8	Mallory	1977	1979	18-8802-1

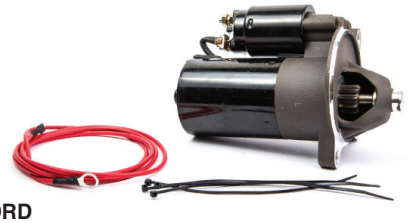
① Clip down cap ② Snap down cap

OMC MARINE IGNITION WIRES APPLICATION					
Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
305	8	Mallory	1980	1981	18-8802-1
305	8	Prestolite ①	1981	1981	18-8802-1
350	8	Mallory	1977	1979	18-8802-1
350	8	Mallory	1980	1981	18-8802-1

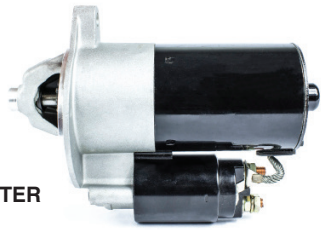
OMC MARINE IGNITION WIRES APPLICATION					
Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
350	8	Prestolite ①	1981	1981	18-8802-1
454	8	Mallory	1977	1979	18-8803-2
454	8	Mallory	1980	1981	18-8803-2
454	8	Prestolite ①	1981	1981	18-8803-2

① Clip down cap ② Snap down cap

18-5923
STARTER, PMGR, FORD
PMGR Replacement for 18-5903; 302CID, 351CID Ford Engines
Clockwise/Standard Rotation



18-5927
STARTER, PMGR, FORD
PMGR Replacement for 18-5917, 2.3L Ford Starter.

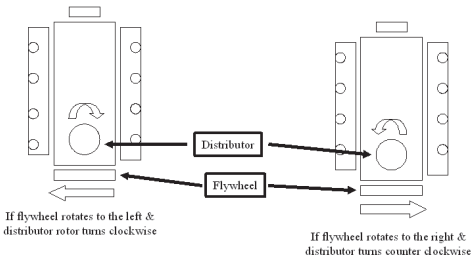


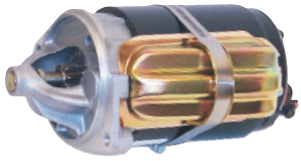
18-6270
PERMANENT MAGNET I/O STARTER
Replaces: 988013, 984536
- Permanent Magnet
- Heavy Duty
- 12 Volt
- 2 Bolt Mount
- 1 Threaded Hole
- CW Rotation
- SAE J1171

For: 460 Ford, OMC King Cobra

18-5919
STARTER
Permanent magnet I/O starter
For: Late model GM - 12 3/4" flywheel
Replaces: 988217
SAEJ1171
1.7 KW

18-5920
STARTER
Permanent Magnet
For: 5.0 & 5.8 litre Ford engines.
Clockwise/Standard Rotation
Replaces: 987811, 3854190
Replacement Solenoid: 18-6291



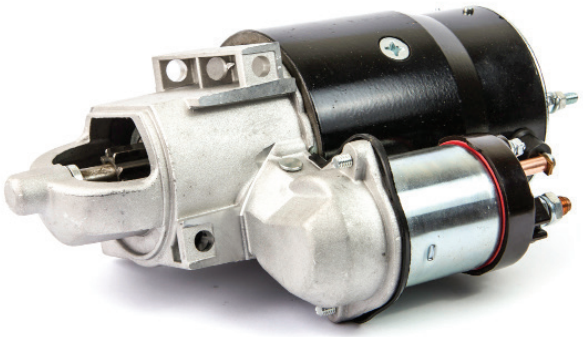


18-6276
STARTER
Replaces: 984536, 988013
- 12 Volt
- CW Rotation
- Threaded Top Hole in Housing
- 460 Ford, OMC King Cobra

18-5911
STARTER
(Heavy-Duty) (No Core)
For GM engines, bottom mount straight across bolt pattern.
Standard rotation clockwise. 100-245 HP — 1970-1978 (GM)
Replaces: 981078, 982121, 983444, 983790, 985966
Replacement Solenoid: 18-5837
SAEJ1171

18-5907
STARTER
(Heavy-Duty) (No Core)
Top mount front entry starter for standard rotation GM and Ford engines.
Replaces: 981289, 982202
Replacement Solenoid: 18-5837
SAEJ1171

18-5908
STARTER
(Heavy-Duty) (No Core)
Top mount front entry starter for reverse rotation GM and Ford engines. Counter-clockwise.
Replaces: 981288, 982195, 984982, 986007
Replacement Solenoid: 18-5837
SAEJ1171



18-5910
STARTER
(Heavy-Duty) (No Core)
Small block GM V-6 & V-8 Engine with 14 1/4" flywheel and bottom mount, offset bolt pattern. For standard rotation engines. Clockwise. 1986-1992 - V-6, V-8 (GM) and 1990-1993 OMC King Cobra
Replaces: 984456, 986505
Replacement Solenoid: 18-5837
SAEJ1171

18-5917
STARTER
Replaces: 984628
3 bolt mount - Late style 4" diameter case.
Standard rotation engines
For: Late model Ford V-8.
Replacement Solenoid: 18-5801

18-5903
STARTER
(No Core) (Clockwise)
Bottom mount, two bolt pattern for standard rotation. Ford engines. Clockwise. Non-threaded top mounting hole. For threaded top, order 18-6276.
Replaces: 980803, 981821
Replacement Solenoid: 18-5801

18-5913
STARTER
(Clockwise)
Delco permanent magnet gear reduction 2 bolt starter 12V - 11 Tooth - Offset bolt pattern. Fits: Chevy Engines with 14" flywheels. 1.7 KW
Replaces: 3854751 SAEJ1171

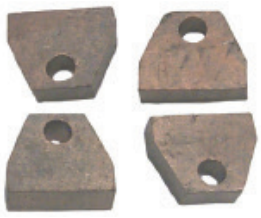
OMC STERNDRIVE/OMC COBRA STARTERS

ENGINE	YEAR	STARTER #
3.0L	1982-92	18-5911
5.0L	1982-86	18-5911 ④
5.0L	1986-88	18-5910 ⑤
2.5L	1982-86	18-5911
3.8L	1981-86	18-5911
4.3L	1985-86	18-5911
4.3L	1986-92	18-5910
5.7L	1982-86	18-5911
5.7L	1986-92	18-5910
100	1972-73	18-5911
110	1964	18-5911
120	1965-81	18-5911
140	1973-81	18-5911
140 JET	1973	18-5911
150	1964-66	18-5911
155	1967-72	18-5911

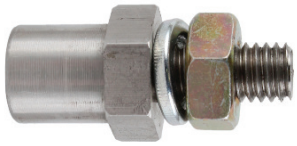
ENGINE	YEAR	STARTER #
165	1972-76	18-5911
170	1974	18-5903
175	1975-77	18-5903
185	1967-68, 1978-80	18-5911
190	1974-77	18-5903
200	1966-68, 1979-81	18-5911
210	1968-72	18-5911 ①
215	1971	18-5911
225	1972-76, 1978	18-5911 ①
230	1975-76	18-5908 ①
230	1975-76	18-5907 ②
230	1979-81	18-5911
235	1971	18-5911
235	1975-77	18-5903
240	1978	18-5903
245	1972-75	18-5911

ENGINE	YEAR	STARTER #
245 JET	1972-74	18-5911
250	1979	18-5903
260	1975-76	18-5908 ①
260	1975-76	18-5907 ②
260	1979-81	18-5911
262 CID	1989	18-5910
290	1975	18-5908 ③
305 CID	1977-80,82	18-5908 ①
305 CID	1977-80,82	18-5907 ②
350 CID	1977-80,82	18-5908 ①
350 CID	1977-80,82	18-5907 ②
350 CID	1988-91	18-5910
370 CID	1988	18-5908
454 CID	1977-80,82	18-5908 ①
454 CID	1977-80,82	18-5907 ②
454 CID	1990-92	18-5910
502 CID	1992	18-5910

① Standard rotation engines.
② Opposite (Reverse) rotation engines.
③ Engines with model number suffix "R2" or "R3"
④ '86 Model engines with model number suffix "WB"
⑤ '86 Model engines with model number suffix "XS"



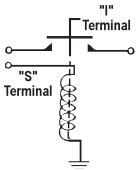
18-5717
STARTER BRUSH SET
Replaces: Delco 1984462



18-8412
STARTER STUD EXTENDER
Extends the solenoid stud on PMGR starters for applications that require more accessory wire connections.
Threads: Female M8x1.25, Male 3/8"x16 UNC

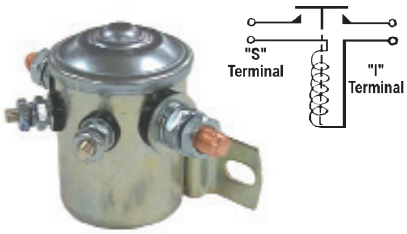
18-5811
STARTER SOLENOID
Replaces: 3850216
For: PG 260 series starters, GM V6 & V8 (1983-Up)

①**18-5801D** Display Package



18-5801
SOLENOID
Replaces: 985064, 586842, 586730
Grounded Base

18-5803
SOLENOID
Replaces: 979774



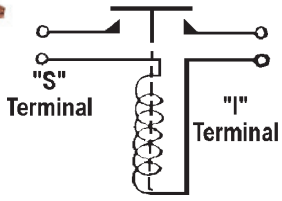
18-5807
SOLENOID
Replaces: 378444
Prestolite SAW4206

18-6291
SOLENOID
Replaces: 3854194 and Volvo Penta 3854194-2
Fits: Ford Gear Reduction Starters on Late Model 5.0L, 5.8L, OMC and Volvo Penta

①**18-5814D** Display Package

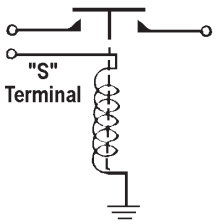
18-5814
SOLENOID
Replaces: 172869, 581528
12 Volt, Isolated Base

①**18-5808D** Display Package

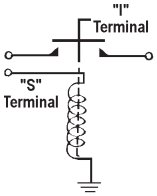


18-5808
SOLENOID
Replaces: 395419, 582708

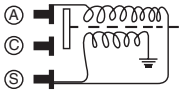
①**18-5812D** Display Package



18-5812
SOLENOID
Replaces: 985063



18-5837
SOLENOID
Replaces: 985799, 986620
Delco 1114531



18-5838
SOLENOID
Replaces:
Delco 1114356, 1114458

BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud

Part No.	Size	Color	Gauge	Part No.	Size	Color	Gauge
BC88523	2 '	red	4	BC88563	6 '	red	2
BC88533	2 '	black	4	BC88573	6 '	black	2
BC88543	4 '	red	2	BC88583	8 '	red	1
BC88553	4 '	black	2	BC88593	8 '	black	1

① Items ending in "D" are Display Packaged - Regular number is Non-Display

STRINGER SOLENOID APPLICATION

HP	Year	Starter Brush	Starter Mounted Solenoid	Starter Solenoid	Tilt Solenoid	Trim Solenoid
80	1969	—	N/A	18-5808	N/A	18-5808
88	1964	—	N/A	18-5807	N/A	18-5807
90	1965-71	—	N/A	18-5808	N/A	18-5808
100	1972-73	18-5717	18-5838	18-5803	N/A	18-5803
110	1964	18-5717	18-5838	18-5807	N/A	18-5807
120	1965-71	18-5717	18-5838	18-5808	N/A	18-5808
120	1972-77	18-5717	18-5838	18-5803	18-5803	18-5803
120	1978-81	18-5717	18-5838	—	—	—
140	1973-77	18-5717	18-5838	18-5803	18-5803	18-5803
140	1978-81	18-5717	18-5838	—	—	—
145 ①	1973	—	18-5838	18-5803	N/A	N/A
150	1964	18-5717	18-5838	18-5807	N/A	18-5807
150	1965-66	18-5717	18-5838	18-5808	N/A	18-5808
155	1967-72	18-5717	18-5838	18-5808	N/A	18-5808
165	1972-76	18-5717	18-5838	18-5803	18-5803	18-5803
170	1974	—	N/A	18-5801	N/A	18-5803
175	1975-78	—	N/A	18-5801	N/A	18-5803
185	1967-68	18-5717	18-5838	18-5808	N/A	18-5808
185	1978-80	18-5717	18-5838	—	—	—
190	1974-78	—	N/A	18-5801	N/A	18-5803
200	1966-78	18-5717	18-5838	18-5808	N/A	18-5808
200	1979-81	—	18-5838	—	—	—
210	1968-70	18-5717	18-5838	18-5808	N/A	18-5808
210 ②	1970-72	18-5717	18-5838	18-5808	N/A	N/A
215	1971	18-5717	18-5838	18-5808	N/A	18-5808
225	1972	18-5717	18-5838	18-5808	N/A	18-5808
225	1973	18-5717	18-5838	18-5803	N/A	18-5808
225	1974-76	18-5717	18-5838	18-5803	N/A	18-5803
225	1978	18-5717	18-5838	—	—	—
225 ②	1973-74	18-5717	18-5838	18-5808	N/A	N/A
230 ②	1975-76	18-5717	18-5838	18-5803	N/A	N/A
230	1979-81	18-5717	18-5838	—	—	—
235	1971	18-5717	18-5838	18-5808	N/A	18-5808
235	1975-78	—	N/A	18-5801	N/A	18-5803
245	1972	18-5717	18-5838	18-5808	N/A	18-5808
245	1973	18-5717	18-5838	18-5803	N/A	18-5808
245	1974-75	18-5717	18-5838	18-5803	N/A	18-5803
245 ①	1972-75	18-5717	18-5838	18-5808	N/A	N/A
250 ②	1970-74	—	18-5838	18-5808	N/A	N/A
260 ②	1975-76	18-5717	18-5838	18-5803	N/A	N/A
260	1979-81	18-5717	18-5838	—	—	—
290 ①	1974-75	18-5717	18-5838	18-5808	N/A	N/A
305 ②	1977-82	18-5717	18-5838	—	N/A	N/A
350 ②	1977-82	18-5717	18-5838	—	N/A	N/A
454 ②	1977-82	18-5717	18-5838	—	N/A	N/A
2.5	1982	18-5717	18-5838	—	—	—
2.5	1983-86	18-5717	18-5837	—	—	—
3	1982	18-5717	18-5838	—	—	—
3	1983-86	18-5717	18-5837	—	—	—
3.8	1981-82	18-5717	18-5838	—	N/A	—
3.8	1983-86	18-5717	18-5837	—	N/A	—
4.3	1985-86	18-5717	18-5837	—	N/A	—
5	1982	18-5717	18-5838	—	—	—
5	1983-86	18-5717	18-5837	—	—	—
5.7	1982	18-5717	18-5838	—	—	—
5.7	1983-86	18-5717	18-5837	—	—	—

① Jet Drive ② Inboard

OMC COBRA SOLENOID APPLICATION

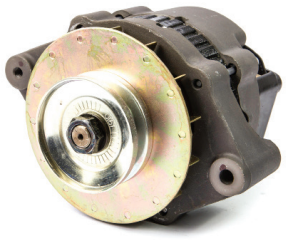
HP	Year	Starter Brush	Starter Mounted Solenoid	Starter Solenoid	Trim Solenoid
262	1989	N/A	18-5837	18-5812	N/A
350	1988	N/A	18-5837	18-5812	18-5812
350	1989	N/A	18-5837	18-5812	N/A
350	1990-91	N/A	18-5837	18-5801	N/A
351	1992	—	—	18-5801	N/A
370	1988	N/A	—	18-5812	18-5812
370	1989	N/A	—	18-5812	N/A
454	1990	—	—	18-5801	N/A
454	1991-92	N/A	18-5837	18-5801	N/A
460	1989-90	N/A	—	18-5801	N/A
502	1992	N/A	18-5837	18-5801	N/A
2.3	1987-88	N/A	—	18-5801	18-5812
2.3	1989-90	N/A	—	18-5801	N/A
2.5	1986	18-5717	18-5837	18-5812	18-5812
3	1986-88	18-5717	18-5837	18-5812	18-5812
3	1989-90	18-5717	18-5837	18-5812	N/A
3	1991-92	18-5717	18-5837	18-5801	N/A
4.3	1986-88	18-5717	18-5837	18-5812	18-5812
4.3 ①	1989-90	18-5717	18-5837	18-5812	N/A
4.3 ①	1990-92	18-5717	18-5837	18-5801	N/A
5	1986-88	18-5717	18-5837	18-5812	18-5812
5	1989-92	18-5717	—	18-5801	N/A
5.7	1986-88	18-5717	18-5837	18-5812	18-5812
5.7	1989	18-5717	18-5837	18-5812	N/A
5.7	1990-92	18-5717	18-5837	18-5801	N/A
5.8	1989-92	N/A	—	18-5801	N/A
7.5	1987	18-5717	—	18-5801	18-5812

① 1990 Models with 2 barrel carbs ② 1990 Models with 4 barrel carbs.

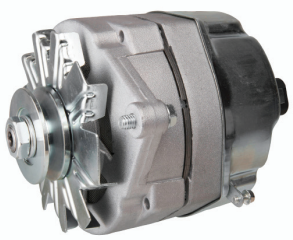
18-5711
VOLTAGE REGULATOR
Replaces: 383440
Prestolite: VSH-6201 AFY
12 Volt

Years	Model	Alternator or Generator
1964-66	110, 150 HP	ALK-6222, A, AYS
1967-81	80, 90, 120, 140, 155, 165, 175, 185, 190, 200, 210, 225, 230, 235, 250, 260 HP & 305, 350, 454 CID	ALK-6222, A, AY, Y, AYS ANK-65201S, Y ALK-6210, A

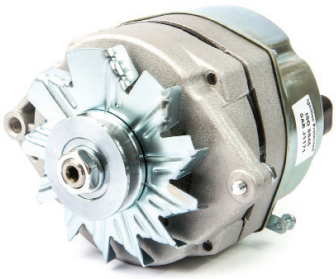
18-6261
ALTERNATOR
Replaces: 987774, 3857561, 3854182, 3854809, 3856600, 3860171
Fits: 3.0L, 4.3L, 5.7L, 7.4L (1995-98), 5.0L, 5.8L, 8.2L (1993-98)
For: Delco



18-6260
ALTERNATOR
OMC Cobra 12 Volt, 51 Amp, Internal Regulator, Negative Ground, Single Groove Pulley
For: Prestolite/Motorola



18-6841
ALTERNATOR
Replaces: 983424, 836, 247
For: 37-63A Marine Applications



18-5957
ALTERNATOR
Replaces: 982364
(3-Wire) (68 AMP)
Replaces Mando, Motorola and original equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley.
SAEJ1171

18-2192
ELECTRIC SHIFT CABLE
Replaces: 379628

ELECTRIC SHIFT CABLE APPLICATION

Year	HP
1964	110 ②, 150
1965	120 ①, 150
1966	120 ①, 150, 200
1967	120 ①, 155, 185, 200
1968	120, 155, 185, 200, 210
1969-70	120, 155, 210
1971	120, 155, 215, 235
1972-73	100, 120, 155, 165, 225, 245
1974	120, 140, 165, 170,190, 225, 245
1975	120, 140, 165, 175,190, 225, 235, 245
1976	120, 140, 165, 175,190, 225, 235
1977	120, 140, 175, 190, 235

① Heavy Duty ② SU12M, SUE 12M

③18-5705D Display Package

18-5705
POWER TRIM/FUEL PUMP RELAY
Replaces: 582472, 584416, 586224
5 Terminal
Single Pull - Double Throw - 12 Volt
Open Contact: 40 Amps Resistive
30 Amps Conductive
Closed Contact: 20 Amps Resistive
15 Amps Conductive

18-6257
TILT/TRIM MOTOR
Replaces: 983195, 982957
1982-85 Models with hydraulic engine lifts for pump assembly

18-6754
TILT MOTOR
Replaces: 382138
Prestolite ETK 4102, ETK 4001, ETK 4101
(All Models 1963-77)

18-6755
TILT MOTOR
Replaces: 982706, 982058
Prestolite EVD 4001, EVD 4002
(All Models Except 2.5L, 3.0L - 1978-85)

18-6764
TILT/TRIM MOTOR
Replaces: 982073, 983318, 982069
For: OMC Stringer and Cobra "Select Trim" 3-Wire Connection 1979-85 Stern Drive (2.5L & 3.0L)

18-6779
TRIM MOTOR
Replaces: 986280, 3853945
For: 1990 & 1994 King Cobra Trim System

18-6814
TRIM MOTOR
Replaces: 984356
OMC Cobra

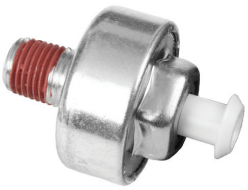
18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

18-6950
18-6950-9①
POWER TILT FUSE
(50 amp)
Replaces: 982019

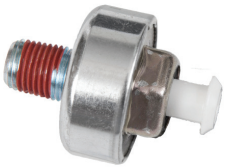
18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

18-7601
AIR CHARGE TEMPERATURE SENSOR
Replaces: 3854158
8 cyl
5.0L, 5.8 L, EFI (1994-96)

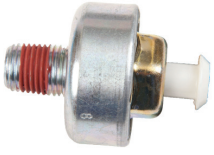
18-7684
MAP SENSOR
Replaces: 3850396
For: 4.3L TBI(1996-98), 5.0L TBI(1998), 5.7L TBI(1996-98), 7.4L(1995-98), 8.2L(1998)



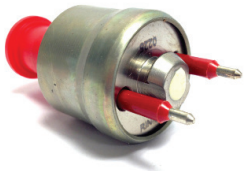
18-7677
KNOCK SENSOR
Replaces: 3850357



18-7679
KNOCK SENSOR
Replaces: 3854905



18-7703
KNOCK SENSOR
Replaces: 3854512

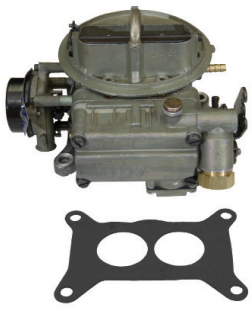


18-7689
FUEL INJECTOR
Replaces: 3855182

③ Items ending in "D" are Display Packaged - Regular number is Non-Display

ALL SIERRA CARBURETORS INCLUDE BASE GASKET

- Precision remanufactured to meet or exceed OEM specifications
- Re-calibrated and re-engineered to maximize fuel efficiency and performance
- All carburetors are flow tested throughout the entire throttle range
- Fuel mixture and idle settings are pre-set to ensure that only minor idle and choke adjustments are necessary during installation
- All bases are resurfaced and throttle shaft bushings replaced



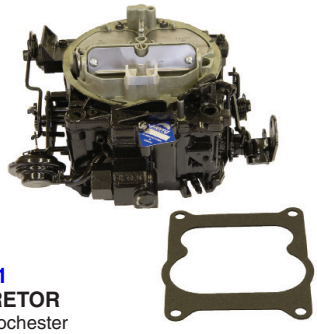
18-7635
CARBURETOR (REMANUFACTURED)
300 CFM Holley 2V
Use replacement gasket **18-0360**

18-7636
CARBURETOR (REMANUFACTURED)
500 CFM Holley 2V
Use replacement gasket **18-0994**

18-7637
CARBURETOR (REMANUFACTURED)
600 CFM Holley 4V
(Includes gasket)

18-7638
CARBURETOR (REMANUFACTURED)
600 CFM Holley 4V-side inlet

18-7640
CARBURETOR (REMANUFACTURED)
Universal Q-jet with electric choke
Use replacement gasket **18-0462**

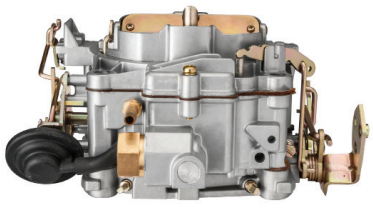


18-7605-1
CARBURETOR
4 Barrel Rochester
Replaces: 382821, 383766, 384194
Remanufactured
Use replacement gasket **18-2948**
Use Carb Replacement Kit **18-7095**

18-7608-1
CARBURETOR
2 Barrel Rochester
Replaces: 381668, 980528, 982219, 982217
Remanufactured
Use replacement gasket **18-0356**
Use Carb Replacement Kit **18-7070**

18-7609-1
CARBURETOR
2 Barrel Rochester
Replaces: 382733, 980530, 982217, 984180, 381494, 772831
Remanufactured
Use replacement gasket **18-0356**
Use Carb Replacement Kit **18-7070**

18-7615-1
CARBURETOR
4 Barrel Rochester
Replaces: 981705, 982223, 983855, 981359, 981564, 985822, 981803, 981428
Remanufactured
Use replacement gasket **18-2948**
Use Carb Replacement Kit **18-7095**

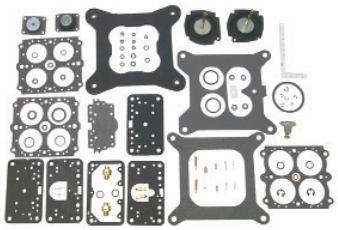


18-7615N
Q-JET CARBURETOR
Replaces: 1347-816373A4, 1347-804624R1, 1347-804624R02
(Includes gasket)
Use Carb Replacement Kit **18-7095**

Sierra®
Marine Engine and Drive Parts

OMC STERN DRIVE CARBURETOR APPLICATION

Model	Year	OMC Carburetor #	MFG Carburetor #	Carb Code & Model	Part #
80	1968-69	382733, 772831	7028085, 17059053, 17086064, 17087311	R2, 2GC	18-7609-1
90	1970-71	382733, 772831	7028085, 17059053, 17086064, 17087311	R2, 2GC	18-7609-1
120 (400 Series)	1972-86	381668, 980528, 982219	7044186, 17059056	R2, 2GC	18-7608-1
140 (400 Series)	1973-85	979821, 980530, 982217, 984180	17086107	R2, 2GC	18-7608-1
155	1967-72	772831	7026180	R2, 2GC	18-7609-1
165	1972-76	979821, 980530	17086107	R2, 2GC	18-7609-1
185	1989	984180	17086064	R2, 2GC	18-7609-1
200	1966-68	381494	7025187	R2, 2GC	18-7609-1
210	1968-72	382821, 383766	7028282, 7028280	R4, 4MV	18-7605-1
215, 225, 230	1971-76	382821	7028280	R4, 4MV	18-7605-1
230 (800 Series)	1979-89	981705, 982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
245	1972-75	384194	7040284	R4, 4MV	18-7605-1
250	1970-74	384194	7040284	R4, 4MV	18-7605-1
260 (800 Series)	1975-76	384194	7040284	R4, 4MV	18-7605-1
260 (800 Series)	1979-89	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
2.5L, 3.0L	1982-86	982219, 982217	17059056, 17059053	R2, 2GC	18-7608-1
3.0L	1987-90	984180	17086064	R2, 2GC	18-7608-1
3.8L (4V)	1979-85	983855	17082515, 17085010	R4, 4MV	18-7615-1
4.3L (4V)	1979-89	983855	17082515, 17085010	R4, 4MV	18-7615-1
5.0L (GM)(4V)	1979-89	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
5.7L (4V)	1979-89	982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
305, 350 CI, I/B	1977-83	981359, 982215, 981564, 982223	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
350 (4V)	1988-89	985822	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1
454 CI, I/B	1977-78	981803, 981428	17057290, 17059285, 17059286, 17086117	R4, 4MV	18-7615-1



18-7017
CARB KIT
Replaces: 985052
235 (5.8L Ford) 1989 7.5L/460 C.I. 1987-89
(Contains Non-adjustable needles and seats)

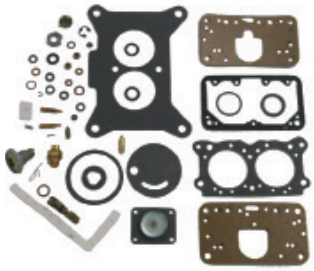
18-7018
CARB KIT
Replaces: 982352
350 C.I. Inboard 1977-78

18-7070
CARB KIT
Replaces: 383615, 982384

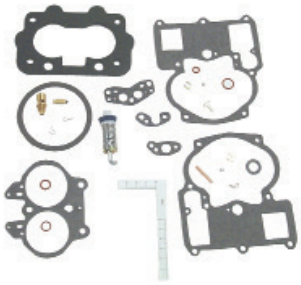
18-7071
CARB KIT
Replaces: 380186

18-7072
CARB KIT
Replaces: 979659, 384743

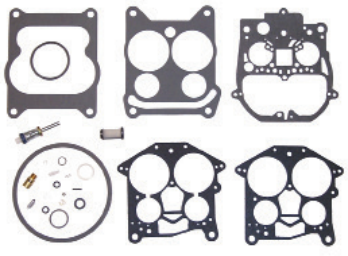
18-7080
CARB KIT
Replaces: 979719



18-7081
CARB KIT
Replaces: 982537, 982538
(Contains adjustable needles and seats)

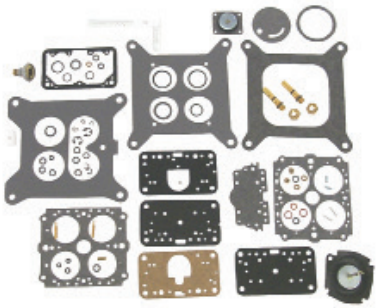


18-7086
CARB KIT
Replaces: 984487

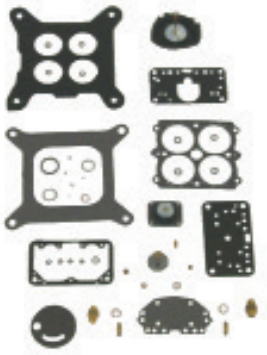


18-7095
CARB KIT
Replaces: 983864, 383918

APPLICATION BEGINS ON PAGE 882

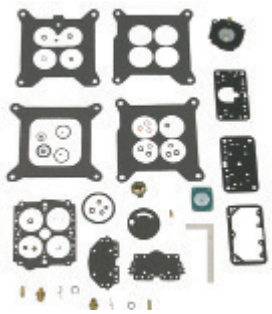


18-7096
CARB KIT
Replaces: 982539, 85R-4541
(Contains adjustable needles and seats)



18-7235
CARB KIT
Replaces: 986783

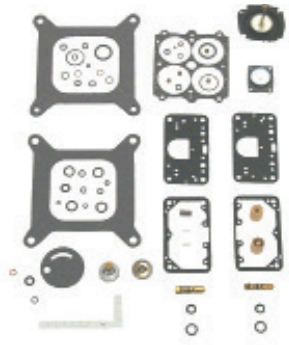
18-7236
CARB KIT
Replaces: 986782



18-7237
CARB KIT
Replaces: 986784, 986799

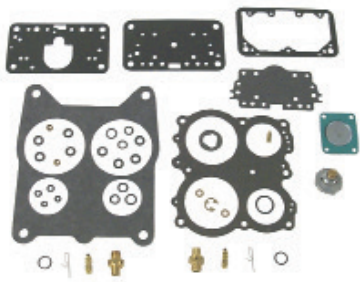
18-7238
CARB KIT
Replaces: 986796

18-7239
CARB KIT
Replaces: 986800

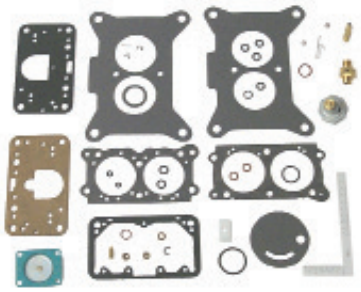


18-7241
CARB KIT
Replaces: 986804

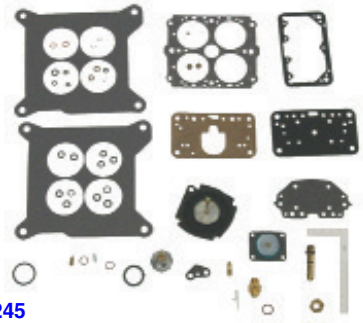
18-7242
CARB KIT
Replaces: 987313



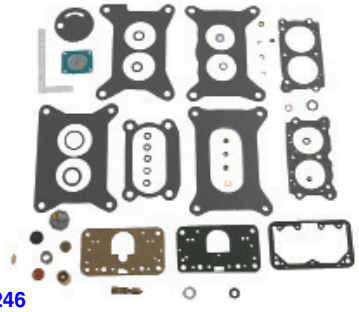
18-7243
CARB KIT
Replaces: 987315



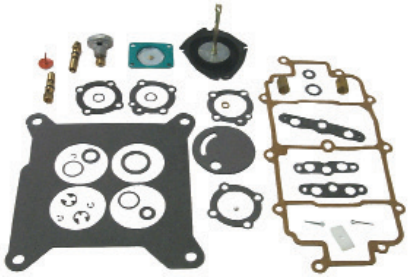
18-7244
CARB KIT
Replaces: 987317



18-7245
CARB KIT
Replaces: 987319

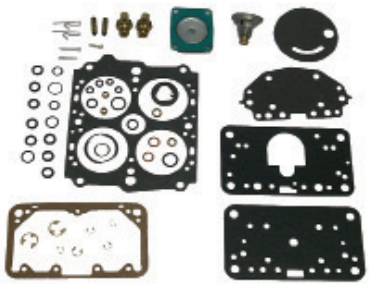


18-7246
CARB KIT
Replaces: 987438, 987440, 987485



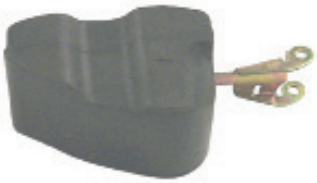
18-7727
CARB KIT

18-7729
CARB KIT



18-7730
CARB KIT

APPLICATION BEGINS ON NEXT PAGE



18-7200
FLOAT
(Alcohol Resistant)
Replaces: 381389
Plastic

18-7201
FLOAT
(Alcohol Resistant)
Replaces: 383087, 983871
Brass

18-7206
NITROPHYL FLOAT
Nitrophyl

CARBURETOR KIT/FLOAT APPLICATION

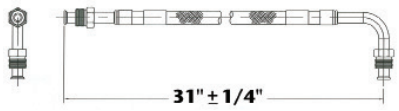
Model	Years	Mfg. Code	Carb. Model	Carb Kit	Float
80	1968-69	R2	2GC	18-7070	18-7200
90	1970-71	R2	2GC	18-7070	18-7200
100	1972-73	C1	RBS	18-7080	—
110	1964	R1	BC	18-7071	—
120	1965-71 (Dual Carb)	C1	RBS	18-7080	—
120	1972-85	R2	2GC	18-7070	18-7200
140	1973-85	R2	2GC	18-7070	18-7200
150	1964-65	R1	BC	18-7071	—
150	1965-66	C1	RBC	18-7080	—
155	1967-72	R2	2GC	18-7070	—
165	1972-76	R2	2GC	18-7070	18-7200
170	1974	H2	2300	18-7081	18-7206
175	1975-77	H2	2300	18-7081	18-7206
185	1978-81	R2	2GE	18-7086	18-7200
185	1989	H2	2300	18-7081	18-7206
190	1974-77	H2	2300	18-7081	18-7206
200	1966-68	R2	2GC,V	18-7070	—
200	1979-85	R2	2GE	18-7086	18-7200
200	1989	H2	2300	18-7081	18-7206
210	1968-72	R4	4MV	18-7072	18-7201
215	1971	R4	4MV	18-7072	18-7201
225	1972-76	R4	4MV	18-7072	18-7201
230	1975-76	R4	4MV	18-7072	18-7201
230	1979-89	R4	4MV	18-7095	18-7201
235	1975-77	H4	4160	18-7096	18-7206
235	1989	H4	4160	18-7017	—
240	1978	H4	4160	18-7017	—
245	1972-75	R4	4MV	18-7072	18-7201
250	1970-74	R4	4MV	18-7072	18-7201
250	1979	H4	4160	18-7017	—
260	1975-76	R4	4MV	18-7072	18-7201
260	1979-89	R4	4MV	18-7095	18-7201
290 JET	1974-75	R4	4MV	18-7072	18-7201
2.3L	1987-89	R2	2GE	18-7086	18-7200
2.5L	1982-85	R2	2GC	18-7070	18-7200
2.5L	1986-90	R2	2GE	18-7086	18-7200
2.5L	1986	R2	2GC	18-7070	18-7200
3.0L ⑥	1982-90	R2	2GC	18-7070	18-7200
3.0L/3.0L H.O.	1991-92	H-2	2300	18-7246	N/A
3.8L	1979-85	R2	2GE	18-7086	18-7200
4.3L	1986-89	R2	2GE	18-7086	18-7200
4.3L	1979-89	R4	4MV	18-7095	18-7201
4.3,4.3 H.O. ②	1990-92	H2	2300	18-7238	N/A
4.3,4.3 H.O. ③	1990-92	H4	4160	18-7237	N/A
4.3/262 ②	1989	R2	2GE	18-7086	18-7200
5.0L (GM)	1979-85	R2	2GE	18-7086	18-7200
5.0L (GM)	1979-89	R4	4MV	18-7095	18-7201

② For 2V Carburetors
③ For 4V Carburetors
④ For Engine Model 574APEPWS
⑥ For 1990 PWC Suffix Only
⑨ For Engine Model 574APERGD
❶ For Engine Model 744DPEAMH, 744DPPAMH
❷ For Engine Model 744CPEAMH, 824BPEAM

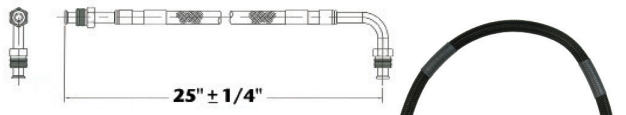
CARBURETOR KIT/FLOAT APPLICATION

Model	Years	Mfg. Code	Carb. Model	Carb Kit	Float
5.0L (FORD)	1989	H2	2300	18-7081	18-7206
5.0,5.0 H.O. ③	1989-90	H4	4160	18-7237	N/A
5.0,5.0 H.O. ②	1989-90	H2	2300	18-7236	N/A
5.0,5.0 H.O. ③	1991	H4	4160	18-7245	N/A
5.0,5.0 H.O. ②	1991	H4	4175	18-7244	N/A
5.0,5.0 H.O. ❶	1992	H4	4150	18-7242	N/A
5.7L	1979-89	R4	4MV	18-7095	18-7201
5.7	1990-92	H4	4175	18-7239	N/A
5.7 LE ⑨	1991-92	H4	4175	18-7243	N/A
5.7 LE ④	1990	H4	4175	18-7239	N/A
5.8L	1989	H4	4160	18-7017	—
7.5L	1987-88	H4	4160	18-7017	—
305 C.I./B	1977-79	R2	2GE	18-7086	18-7200
305 C.I./B	1977-78	R4	4MV	18-7018	18-7201
305 C.I./B	1979-83	R4	4MV	18-7095	18-7201
350 C.I./B	1977-78	R4	4MV	18-7018	18-7201
350 C.I./B	1979-83	R4	4MV	18-7095	18-7201
350 ④ ③	1988-89	R4	4MV	18-7095	18-7201
350 ②	1988	R2	2GE	18-7086	18-7200
351 CID/5.8L H.O.	—	H4	4010, R50483A, R84046A (F1JL-9510-EA)	18-7727	—
351 CID/5.8L	—	H4	4160, R9393A, R9394A,R50399A, R50399-1A	18-7729	—
351 CID/5.8L	—	H4	4160C, R80434A	18-7730	—
454 C.I./B	1977-78	R4	4MV	18-7072	18-7201
454,454 H.O. ❶	1991-92	H4	4150	18-7242	N/A
454,454 H.O. ❷	1990-92	H4	4150	18-7241	N/A
460 C.I.	1987-88	H4	4160	18-7017	—
460	1989-90	H4	4160	18-7235	N/A

② For 2V Carburetors
③ For 4V Carburetors
④ For Engine Model 574APEPWS
⑥ For 1990 PWC Suffix Only
⑨ For Engine Model 574APERGD
❶ For Engine Model 744DPEAMH, 744DPPAMH
❷ For Engine Model 744CPEAMH, 824BPEAM



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

ALL SIERRA FUEL PUMPS INCLUDE MOUNTING GASKET

18-7256
FUEL PUMP
Flange I.D. # 6790
For: GM (4 & 6 cyl.)153, 230, 250, 292

18-7258
FUEL PUMP
Replaces: 380986
Flange I.D. # 40001, M643
For: GM (V-6) 225, PB-V215

18-7265
FUEL PUMP
Flange I.D. # 41412, M73018
For: GM (V-8) 305, 350, 400

18-7267
FUEL PUMP
Replaces: 982063
Flange I.D. # 40778, M73016
(Includes gasket)
For: Ford (V-8) 302

18-7268
FUEL PUMP
Replaces: 981650
Flange I.D. #41415
For: GM (V-8) 305, 307, 350, 400
Dual diaphragm sight glass required.

18-7278
FUEL PUMP
Replaces: 985602, 985603, 982240
Flange I.D. #M60032
Uses filter **18-7860**
For: GM (4 & 6 cyl.) 153, 181, 250, 224, 225

18-7289
FUEL PUMP
Replaces: 982997
Flange I.D. # 60201
(Includes gasket)
For: GM (V-6) 262/4.36

FUEL PUMP APPLICATION

Model	Years	Pump #
2.5	1982-85	18-7278
5	1982-88	18-7268
5.7	1982-92	18-7268
100	1972-73	18-7278
110	1964	18-7278
120	1965-80	18-7278
140	1973-81	18-7278
140 Jet Drive	1973	18-7278
150	1964	—
150 Model HU-13EM	1965	—
150 Except HU-13EM	1965	—
165	1972-76	18-7278
170	1974	—
175	1975-77	—

Model	Years	Pump #
185	1978-80	18-7268
190	1974-77	—
200	1979-81	18-7268
225	1978	18-7268
230	1979-81	18-7268
235	1975-77	—
240	1978	—
245 Jet Drive	1973	18-7278
250	1979	—
260	1979-81	18-7268
305 CID IB	1979-82	18-7268
350 CID IB	1979-82	18-7268
350	1988-91	18-7268

18-7326
ELECTRIC FUEL PUMP
Replaces: 3858261, 3857986, 3850809, 3854620

18-7330
ELECTRIC FUEL PUMP
Replaces: 3857650, 3855958, 3854280, 987620, 988037

18-7331
ELECTRIC FUEL PUMP
Replaces: 3850810

18-7229
FLAME ARRESTOR
Replaces: 986865, 981566

ELECTRIC FUEL PUMP APPLICATION

Year	Engine	Application	OE #	#'s Superseded from	Part #
1992-94	262/4.3L	Low Pressure	3858261	3850809, 3850810, 3857985	18-7326
1997-98	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1996	454/7.4L & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1993-94	4.3L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	18-7326
1992-1994	454/7.4L & 502/8.2L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS

Bracket Type	Part #
1/4" Stainless Steel	18-7777
3/8" Stainless Steel	18-7776

Bracket Type	Part #
1/4" Aluminum	18-7853-1
3/8" Aluminum	18-7775

FUEL WATER SEPARATOR KITS

21 MICRON FILTER KITS FOR CARBURETED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7848-1 •	21	1 - 18-7844 filter & 1 18-7853-1 bracket, 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **(Contains spare filter)**	18-7848-2 •	21	2 - 18-7844 filter & 1 18-7853-1 bracket, 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7852-1 •	21	1 - 18-7845 filter & 1 18-7853-1 bracket, 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **(Contains spare filter)**	18-7852-2 •	21	2 - 18-7845 filter & 1 18-7853-1 bracket, 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7775-1 •	21	1 - 18-7845 filter & 1 18-7775 bracket, 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7777-1 •	21	1 - 18-7845 filter & 1 18-7777 bracket, 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7776-1 •	21	1 - 18-7845 filter & 1 18-7776 bracket, 2 - 18-4264 3/8" pipe plugs

10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1 •	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7983-2 •	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1 •	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7982-2 •	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1 •	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1 •	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1 •	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7985-1 •	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs

10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ metal drain bowl	18-7951 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

• Display Packaged

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS

18-7774
COMPACT ALUMINUM BRACKET

DISPLAY PACKAGE

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter

REPLACEMENT FILTERS

UNIVERSAL DESIGN

10 MICRON REPLACEMENT FILTERS	
Part #	**Description**
18-7944	Short - 3.875"
18-7945	Long - 4.35"
18-7866	High Capacity - 6"
18-7865	Compact 10 Micron

21 MICRON REPLACEMENT FILTERS	
Part #	**Description**
18-7844	Short - 3.875"
18-7845	Long - 4.35"

REPLACEMENT FILTERS FOR OMC

10 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7946	OMC thread	OMC 502905
18-7989	Cobra EFI	OMC 502906

21 MICRON REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7846	OMC thread	OMC 502905
18-7789	Cobra EFI	OMC 502906

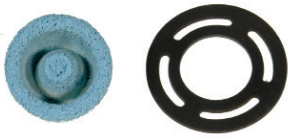
10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT FILTERS		
Part #	Description	Replaces
18-7919	Spin on replacement	Racor S3213
18-7920	Spin on replacement	OMC 771839 Racor S3214
18-7947	Spin on replacement Fits - 120RRAC01	Racor S3240
18-7948	Spin on replacement Fits - 320RRAC01	Racor S3227
18-7949	Spin on replacement Fits - 660RRAC02	Racor S3232

REPLACEMENT BOWLS	
Part #	Description
18-7924	Metal Collection Bowl

FILTER & BOWL KITS	
Part #	Description
18-7929 •	Filter & Metal Bowl Contains: 18-7919 filter, 18-7924 bowl
18-7941-1 •	Filter & AquaVue™ Bowl OMC style Contains: 18-7920 filter, 18-7922-1 bowl
18-7943 •	Filter & Metal Bowl OMC style Contains: 18-7920 filter, 18-7924 bowl

REPLACEMENT ELEMENTS		
Part #	Description	Replaces
18-7930	1977-83 Fuel system with add on filter kit	OMC 173326



18-7792
FUEL FILTER
Replaces: 910641, 3855104
Fits: OMC 3.0L (1996-98), 3.8L/170 (1981)

DISPLAY PACKAGE

18-7854
FUEL FILTER
Replaces: 984491, 311684
Rochester 17078904

DISPLAY PACKAGE

18-7855
FUEL FILTER
Replaces: 983870, 910139
Rochester 17068453

• Display Packaged

18-7717
FILTER ELEMENT
For: Rochester 2 bbl & 4 bbl Carburetors

DISPLAY PACKAGE

18-7859
FUEL FILTER
Replaces: 908034
For: Most GM Inline 4 & 6 cycle:
Ford and GM V-8's up to 400 HP

DISPLAY PACKAGE

18-7860
FUEL FILTER
Replaces: 381690, 312456
with AC Fuel Pumps
For: Inline 4 & 6 cycle engines

18-7861
REPLACEMENT
CANISTER AND FILTER
Replaces: 981911

18-7862
FUEL FILTER ELEMENT
For Fuel Filter
(Includes Gasket)
Replaces: 982230

18-7964-1
TRANSMISSION FILTER KIT

DISPLAY PACKAGE

18-8072
FUEL ELBOW
3/8" Hose Barb with
3/8" NPT Thread
Replaces: 174177
90°

DISPLAY PACKAGE

HOSE BARB
NPT Thread

18-8074
3/8" with 1/4"
Replaces: 173312

18-8055
5/16" with 1/4"
Replaces: 173311

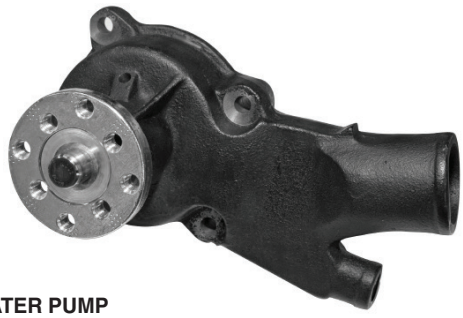
PKG. OF 10

SNAPPER CLAMPS

Part No.	O.E. No.	Range	Size
18-8020 ①	322652	.538 - .608	8
18-8021 ①	911616	.597 - .665	10
18-8034 ①	329654	.670 - .780	12
18-8200 ①	322653	.360 - .406	2
18-8201 ①	124249	.410 - .468	4
18-8202 ①	322654	.475 - .536	6
18-8203 ①	329653	.750 - .875	14
18-8204 ①	324825	.875 - .975	19

18-5894
OIL PRESSURE LIGHT SWITCH
Replaces: 0379948

ALL SIERRA WATER PUMPS ARE BI-DIRECTIONAL



18-3593
CIRCULATING WATER PUMP
Replaces: 0984360, 0986779, 380640, 3854017, 3858340
Uses gasket **18-0327** **(Included)**
For: GM Inline (4 & 6 Cylinder)

18-3577-2
CIRCULATING WATER PUMP
Replaces: GM 6269358, OMC 987447,
983296, 986074, 3854118
For: GM Big Block

18-3578
CIRCULATING WATER PUMP
Replaces: 984876

18-3584
CIRCULATING WATER PUMP
Replaces: 982517, 3853796, 982515
Uses gasket **18-0147** **(Included)**
For: Ford V8 small block

18-3599-2
CIRCULATING WATER PUMP
Replaces: 382218, 980477, 985429, 3853850
For: GM V-6 & small block V-8 engines
Uses gasket **18-0981** **(included)**

① This product is priced per piece. To order priced per package, please add -9 to the part number.

WATER CIRCULATING PUMP APPLICATION

Model	Year	Part #	Model	Year	Part #	Model	Year	Part #
2.3	1987-90	-	165	1972-76	18-3593	245	1972-75	18-3599-2
2.5	1982-86	18-3593	175	1977	18-3584	245 Jet Drive	1972-75	18-3599-2
3	1982-92	18-3593	185	1967-80	18-3599-2	250 Inboard	1970-74	18-3599-2
3.8	1981-86	18-3599-2	190	1977	18-3584	250	1979	18-3593
4.3	1985-92	18-3599-2	200	1979-81	18-3599-2	260 Inboard	1975-76	18-3599-2
5	1982-88	18-3599-2	210	1968-70	18-3599-2	260	1979-81	18-3599-2
5	1989-92	18-3593	210 Inboard	1970-72	18-3599-2	262	1989	18-3599-2
5.7	1982-92	18-3599-2	215	1971	18-3599-2	290 Jet Drive	1974-75	18-3599-2
5.8	1989-92	18-3593	225	1972-78	18-3599-2	305 CID IB	1977-82	18-3599-2
100	1972	18-3593	225 Inboard	1973-74	18-3599-2	350 CID IB	1977-82	18-3599-2
100	1973	18-3599-2	230 Inboard	1975-76	18-3599-2	350	1988-92	18-3599-2
120	1965-69	18-3593	230	1979-81	18-3599-2	351	1992	18-3584
120	1972	18-3593	235	1971	18-3599-2	454 CID IB	1977-80	18-3577-2
120	1973-74	18-3599-2	235	1977	18-3584	454 CID IB	1982	18-3599-2
120	1975-81	18-3593	240	1978	18-3584			
140 Jet Drive	1973	18-3593						
140	1973-81	18-3593						

18-3058
IMPELLER
Replaces: 983895

18-3086
IMPELLER
Replaces: 379475, 777130

18-30585
IMPELLER
Replaces: 3854072
Fits: King Cobra (1992-1995)

IMPELLER APPLICATION

Model	Years	Impeller	Model	Years	Impeller
2.3	1987-1990	18-3058 ①	170	1974	18-3086
2.5	1986	18-3058	175	1975-1977	18-3086
3	1986-1992	18-3058 ①	185	1967-1968	18-3086
4.3	1986-1992	18-3058	185	1978-1984	18-3086
5	1986-1992	18-3058	190	1974-1977	18-3086
5.7	1986-1992	18-3058 ②	200	1966-1968	18-3086
5.8	1989-1992	18-3058	200	1979-1984	18-3086
50FAPLJVB, 50FAPJVN	1993	18-3058	210	1968-1972	18-3086
50FAPRJVB	1993	18-3058	215	1971	18-3086
50FACPMDA, 50FACPMDM	1994	18-3060	225	1972-1976	18-3086
50FAGPMDA, 50FAGPMDM	1994	18-3060	225	1978	18-3086
50FAGPMDM	1994	18-3060	230	1975-1976	18-3086
58FACPMDA, 58FACPMDM	1994	18-3060	230	1979-1981	18-3086
58FAGPMDA, 58FAGPMDM	1994	18-3060	232AMFTC	1987	18-3086
58FAPLJVB, 58FAPLJVN	1993	18-3058	232AMRGDE, 232AMRGDP	1988	18-3058
58FAPRJVB, 58APRJVN	1993	18-3058	232APFTC	1987	18-3058
7.5	1987	18-3058	232APRGDE, 232APRGDP	1988	18-3058
80	1968-1969	—	232APSRC	1987	18-3058
88	1964	—	232BMRMED, 232BMRMEF	1989	18-3058
90	1965-1968	—	232BPRMED, 232BPRMEF	1989	18-3058
90	1970-1971	—	235	1971	18-3088
100	1972-1973	18-3086	235	1975-1977	18-3088
110	1964	— ③	240	1978	18-3088
110	1964	18-3086 ④	245	1972-1975	18-3086
120	1965-1967	— ③	250	1970-1974	18-3086
120	1965-1967	18-3086 ④	250	1979	18-3086
120	1968-1984	18-3086	252AMKWB, 252APKWB	1986	18-3058
140	1973-1984	18-3086	260	1975-1976	18-3086
150	1964-1966	18-3086	260	1979-1984	18-3086
155	1967-1972	18-3086	262	1989	18-3058
165	1972-1976	18-3086	262AMLMED, 262APRMED	1989	18-3058

① Except models originally equipped with short impeller or retrofitted with short impeller kit
② Except 1992 5.7LE models ③ Standars pump ④ Heavy duty pump

Model	Years	Impeller
302AMARJ, 302AMARY	1987	18-3058
302AMFTC	1987	18-3058
302AMKWB	1986	18-3058
302AMRGDP	1988	18-3058
302AMRMED	1989	18-3058
302APARY, 302APFTC	1987	18-3058
302APKWB	1986	18-3058
302APRGDP	1988	18-3058
302APRMED	1989	18-3058
302APSRC, 302ARSRY	1987	18-3058
302BMRAMH, 302BMRAMK	1992	18-3058
302BMRJVB	1993	18-3058
302BMRRGD	1991	18-3058
302CCPMDA, 302CGPMDA	1994	18-3060
302CMHUB	1995	18-3060
302CMNCA, 302CMNCS	1996	18-3060
302CMRAMH, 302CMRRAMK	1992	18-3058
302CMRJVB	1993	18-3058
302CMRRGD	1991	18-3058
302CPHUB	1995	18-3060
302CPNCA "A" SUFFIX MODELS	1996	18-3060
302CPNCS "A" SUFFIX MODELS	1996	18-3060
302CPRAMH, 302CPRAMK	1992	18-3058
302CPRJVB	1993	18-3058
302CPRRGD	1991	18-3058
302DCMMDA, 302DGMMDA	1994	18-3060
305	1977-1978	18-3086
350	1977-1978	18-3086
350	1988-1991	18-3058
350AMLMED, 350APRMED	1989	18-3058
370	1988	18-3058
432ACMMDA, 432ACPMDA	1994	18-3060
432AGMMDA, 432AGPMDA	1994	18-3060
432AMARY, 432AMFTC	1987	18-3058
432AMKWB	1986	18-3058
432AMLGDP	1988	18-3058
432AMLMED	1989	18-3058
432AMLPWS	1990	18-3058
432AMWXS	1986	18-3058
432APARY, 432APFTC	1987	18-3058
432APKWB	1986	18-3058
432APLAMH	1992	18-3058
432APLJVB, 432APLJVN	1993	18-3058
432APLRGD	1991	18-3058
432APRAMH	1992	18-3058
432APRGDE, 432APRGDP	1988	18-3058
432APRJVB, 432APRJVN	1993	18-3058
432APRMED	1989	18-3058
432APRPWS	1990	18-3058
432APRRGD	1991	18-3058
432APSRC, 432APSRY	1987	18-3058
432APWXS	1986	18-3058
434AMARY, 434AMFTC	1987	18-3058
434AMKWB	1986	18-3058
434AMLPWS	1990	18-3058
434AMWXS	1986	18-3058
434AMLGDP	1988	18-3058
434APARY, 434APFTC	1987	18-3058
434APKWB	1986	18-3058
434APLAMH	1992	18-3058
434APLJVB, 434APLJVN	1993	18-3058
434APLRGD	1991	18-3058
434APRAMH	1992	18-3058
434APRGDP	1988	18-3058
434APRJVB, 434APRJVN	1993	18-3058
434APRPWS	1990	18-3058
434APRRGD	1991	18-3058
434APSRC, 434APSRY	1987	18-3058
434APWXS	1986	18-3058
454	1977	18-3086
454	1990-1991	18-3058
460	1988-1990	18-3058
460AMLMED	1989	18-3058
460APRMED	1989	18-3058
502ACPMDA	1994	18-3060
502AGPMDA	1994	18-3060
502AMLGDP	1988	18-3058
502AMLMED	1989	18-3058
502AMLPWS, 502ANLPWS	1990	18-3058
502APLAMH, 502APLAMK	1992	18-3058
502APLJVB	1993	18-3058
502APLRGD	1991	18-3058
502APRAMH, 502APRAMK	1992	18-3058
502APRGDP	1988	18-3058
502APRJVB	1993	18-3058
502APRMED	1989	18-3058
502APRPWS	1990	18-3058
502APRRGD	1991	18-3058
502BPRAMH, 502BPRAMK	1992	18-3058
502BPRJVB	1993	18-3058
502BPRMED	1989	18-3058
502BPRPWS	1990	18-3058
502BPRRGD	1991	18-3058
504AMARY, 504AMFTC	1987	18-3058
504AMKWB	1986	18-3058
504AMLGDP	1988	18-3058
504AMWXS	1986	18-3058
504APARY, 504APFTC	1987	18-3058
504APKWB	1986	18-3058
504APRGDP	1988	18-3058
504APWXS	1986	18-3058
572ACPMDA, 572AGPMDA	1994	18-3060
574AMFTC	1987	18-3058
574AMKWB	1986	18-3058
574AMLGDP	1988	18-3058
574AMLMED	1989	18-3058

① Except models originally equipped with short impeller or retrofitted with short impeller kit
② Except 1992 5.7LE models ③ Standars pump ④ Heavy duty pump

Model	Years	Impeller
574AMLPWS	1990	18-3058
574AMWXS	1986	18-3058
574APARY	1987	18-3058
574APEPWS	1990	18-3058
574APERGD	1991	18-3058
574APFTC	1987	18-3058
574APKWB	1986	18-3058
574APLAMH	1992	18-3058
574APLRGD	1991	18-3058
574APRAMH	1992	18-3058
574APRGDP	1988	18-3058
574APRMED	1989	18-3058
574APRPWS	1990	18-3058
574APRRGD	1991	18-3058
574APSRC	1987	18-3058
574APWXS	1986	18-3058
574BMLGDP	1988	18-3058
574BPEPWS	1990	18-3058
574BPERGD	1991	18-3058
574BPRGDP	1988	18-3058
584ACPMDA, 584AGPMDA	1994	18-3060
584AMLMED	1989	18-3058
584AMLPWS	1990	18-3058
584APLAMH, 584APLAMK	1992	18-3058
584APLJVB	1993	18-3058
584APLRGD	1991	18-3058
584APRAMH, 584APRAMK	1992	18-3058
584APRJVB	1993	18-3058
584APRMED	1989	18-3058
584APRPWS	1990	18-3058
584APRRGD	1991	18-3058
744APEPWS	1990	18-3058
744APERGD, 744APERGF	1991	18-3058
744BPERGD	1991	18-3058
754APEPWS	1990	18-3058
754APFTC, 754APSRC	1987	18-3058
754BPFTC, 754BPSRC	1987	18-3058

① Except models originally equipped with short impeller or retrofitted with short impeller kit

② Except 1992 5.7LE models

③ Standars pump

④ Heavy duty pump

18-3108
IMPELLER KEY
Replaces: 308928
Fits: Sterndrive models (1968-85)
For: Stringer Drive Impeller 18-3086

18-3111
WATER PUMP SHAFT SEAL
Replaces: 907774
I/O 1972-86
EXCEPT COBRA

18-4833
WATER PASSAGE HOUSING (LOWER UNIT)
Replaces: 915720
Fits: OMC Cobra (1986-93) without cone clutch

18-4837
WATER PASSAGE COVER
Replaces: 911734
Fits: OMC Cobra (1986-93) without cone clutch

18-3119
WATER PUMP HOUSING
Replaces: 983298

18-3206
WATER PUMP HOUSING
Replaces: 984744
For: OMC Cobra

18-3145
PUMP LINER
Replaces: 911844

18-3121
IMPELLER PLATE
Replaces: 911703
COBRA

18-3141
IMPELLER PLATE
Replaces: 313176
110-260 HP I/O 1968-86
EXCEPT COBRA

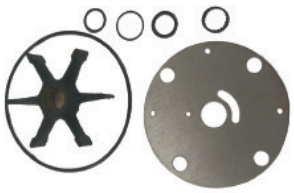
18-3502
WATER PUMP VENT HOSE
Replaces: 912614
Fits: OMC Cobra (1986-93) without cone clutch

①18-3212-1D Display Package

18-3212-1
IMPELLER REPAIR KIT
Replaces: 984461

— CONTAINS —

Part #	Description	O.E.M. #	Qty.
18-2541	O-Ring	911704	1
18-2916	Water Pump Housing Gasket	911702	1
18-3058	Impeller	983895	1
18-3121	Impeller Plate	911703	1
18-3145	Pump Liner	911844	1



18-3286
IMPELLER REPAIR KIT
1964-86
EXCEPT COBRA

— CONTAINS —

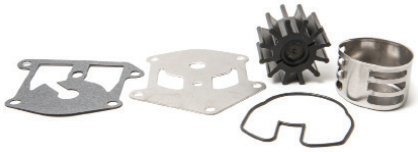
Part #	Description	O.E.M. #	Qty.
18-7135	O-Ring	310584	1
18-3141	Plate	313176	1
18-7129	O-Ring	314491	1
18-3111	Rubber Seal	907774	1
18-3086	Impeller	379475	1
18-7158	O-Ring	310585, 310967	1

18-3386
WATER PUMP KIT
Replaces: 983218
1964-86
EXCEPT COBRA

— CONTAINS —

Part #	Description	O.E.M. #	Qty.
18-7135	O-Ring	310584	1
18-3141	Plate	313176	1
18-7129	O-Ring	314491	1
18-3086	Impeller	379475	1
18-3111	Rubber Seal	907774	1
18-3119	Impeller Housing	983298	1
18-7158	O-Ring	310585, 310967	1

18-3348
COMPLETE WATER PUMP KIT
Replaces: 984461
For: All OMC Cobra Drives-2.3 (1987-90), 2.5 (1986), 3.0(1986-93), 4.3(1986-93), 4.6(1989), 5.0(1986-93), 5.7(1986-93), 5.8 (1989-93), 7.5(1987-89)
Uses impeller **18-3058**



18-3469
WATER PUMP REPAIR KIT
Replaces: 3854661
For: King Cobra Drives (1992-1995)

18-3349
WATER PUMP HOUSING KIT
For: All OMC Cobra Drives-2.3 (1987-90), 2.5 (1986), 3.0(1986-93), 4.3(1986-93), 4.6(1989), 5.0(1986-93), 5.7(1986-93), 5.8 (1989-93), 7.5(1987-89)

18-5897
SENDER
Replaces: 980613
$^{3}/_{8}$" — 18 NPT
For: Mercruiser Vazer

18-5898
SENDER
Replaces: 171960
$^{1}/_{2}$" — 14 NPT

18-5899
OIL PRESSURE SENDER
Replaces: 982650

18-3554
THERMOSTAT
Replaces: 383307
160°

18-3558
THERMOSTAT
Replaces: 982554, 3853799
160°

①18-3653D Display Package

18-3653
THERMOSTAT KIT

— CONTAINS —

Part #	O.E. #	Desc.
18-3554	383307	Thermostat
18-2858	314809	Manifold Gasket
18-2917	3701777 (GM)	Thermostat Gasket
18-0398	3852111	Thermostat Gasket

APPLICATION FOR THERMOSTATS/KITS ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

①18-3670D Display Package

18-3670
THERMOSTAT KIT
Fits: 2.5L & 3.0L (1982-88)

— CONTAINS —

Part #	O.E.#	Desc.
18-3558	982554	Thermostat
18-2858	314809	Thermostat Housing Cover Gasket
18-0929	313416	Thermostat Gasket

①18-3676D Display Package

18-3676
THERMOSTAT KIT
140°
For: 7.4L (1994-98), 8.2L (1998)

— CONTAINS —

Part #	O.E.#	Desc.
18-7170	3852071	O-Ring
18-0398	3852111	Thermostat Gasket
—	3853983	Thermostat

①18-3677D Display Package

18-3677
THERMOSTAT KIT
160°

— CONTAINS —

Part #	O.E.#	Desc.
18-7170	3852071	O-Ring
18-0398	3852111	Thermostat Gasket
—	3856961	Thermostat

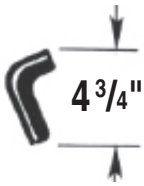
HP	Year	HP	Year
4.3L	1994-97	5.8L	1994-97
4.3 HO	1991-97	5.8 (EFI)	1993-97
5.0 L	1994-97		

THERMOSTAT AND THERMOSTAT KIT APPLICATION

Model	Years	Thermostat	Thermostat Kit		Model	Years	Thermostat	Thermostat Kit
90	1970	18-3554	18-3653		250	1970-73	18-3554	18-3653
100	1972-73	18-3554	18-3653		250	1979	18-3554	18-3653
120	1969-80	18-3554	18-3653	①	260	1979-81	18-3554	18-3653
120	1980-81	18-3558	18-3670	②	262	1989	18-3554	—
140	1973-80	18-3554	18-3653	①	305	1977-82	18-3554	18-3653
140	1980-81	18-3558	18-3670	②	350	1977-82	18-3554	18-3653
155	1969-72	18-3554	18-3653		350	1989	18-3554	—
165	1972-76	18-3554	18-3653		351	1992	18-3554	—
170	1974	18-3554	18-3653		454	1977-82	18-3554	18-3653
175	1975-77	18-3554	18-3653		460	1989	18-3554	—
185	1978-80	18-3554	18-3653		2.5L	1982-88	18-3558	18-3670
190	1974-77	18-3554	18-3653		3.0L	1982-88	18-3558	18-3670
200	1979-81	18-3554	18-3653		3.8L	1981-85	18-3554	18-3653
210	1969-72	18-3554	18-3653		4.3L	1985-86	18-3554	18-3653
215	1971	18-3554	18-3653		4.3L	1989-92	18-3554	—
225	1971	18-3554	18-3653		5.0L	1982-88	18-3554	18-3653
230	1979-81	18-3554	18-3653		5.0L	1989-92	18-3554	—
235	1971	18-3554	18-3653		5.7L	1982-88	18-3554	18-3653
235	1975-77	18-3554	18-3653		5.7L	1989	18-3554	—
240	1978	18-3554	18-3653		5.8L	1989-92	18-3554	—
245	1972-75	18-3554	18-3653		7.5L	1988	18-3554	18-3653

① 1980 Models with "C" suffix only ② 1980 Models with "C1" suffix only

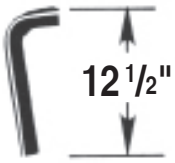
SINGLE DIAMETER HOSE



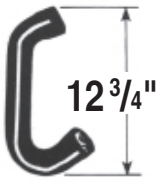
18-70021
MOLDED HOSE
3/4" ID

18-70704
MOLDED HOSE
1 1/4" ID

18-70924
MOLDED HOSE
1 3/4" ID



18-71218
MOLDED HOSE
1" ID



18-71337
MOLDED HOSE
1 3/4" ID

STRAIGHT HOSE

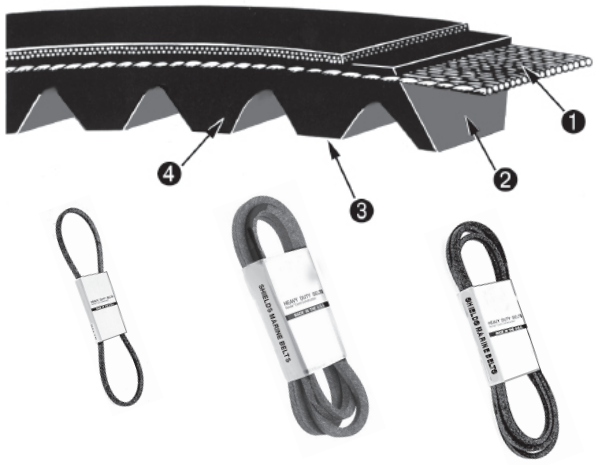
18-75100
MOLDED HOSE
Straight 48"
1" ID

18-75125
MOLDED HOSE
Straight 48"
1 1/4" ID

① Items ending in "D" are Display Packaged - Regular number is Non-Display

V-BELTS

1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.



BELT SIZE LISTING BY NUMBER

Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)
18-15290	29	29/64	18-15405	40 1/2	29/64	18-15460	46	29/64
18-15300	30	29/64	18-15410	41	29/64	18-15470	47	29/64
18-15325	32 1/2	29/64	18-15415	41 1/2	29/64	18-15480	48	29/64
18-15345	34 1/2	29/64	18-15430	43	29/64	18-15495	49 1/2	29/64
18-15370	37	29/64	18-15435	43 1/2	29/64	18-15500	50	29/64
18-15380	38	29/64	18-15440	44	29/64	18-15520	52	29/64
18-15390	39	29/64	18-15450	45	29/64	18-15550	55	29/64
18-15400	40	29/64	18-15455	45 1/2	29/64			

V-BELT INTERCHANGE

OMC #	Part #	Part #	OMC #
310953	18-15460	18-15380	910414
311046	18-15440	18-15400	311606
311606	18-15400	18-15415	910343
908929	18-15455	18-15435	912509
909818	18-15500	18-15440	311046
909971	18-15460	18-15450	914787
910343	18-15415	18-15455	908929
910414	18-15380	18-15460	310953
912418	18-15500	18-15460	909971
912509	18-15435	18-15500	909818
912714	18-15520	18-15500	912418
914787	18-15450	18-15520	912714

HOSE INTERCHANGE

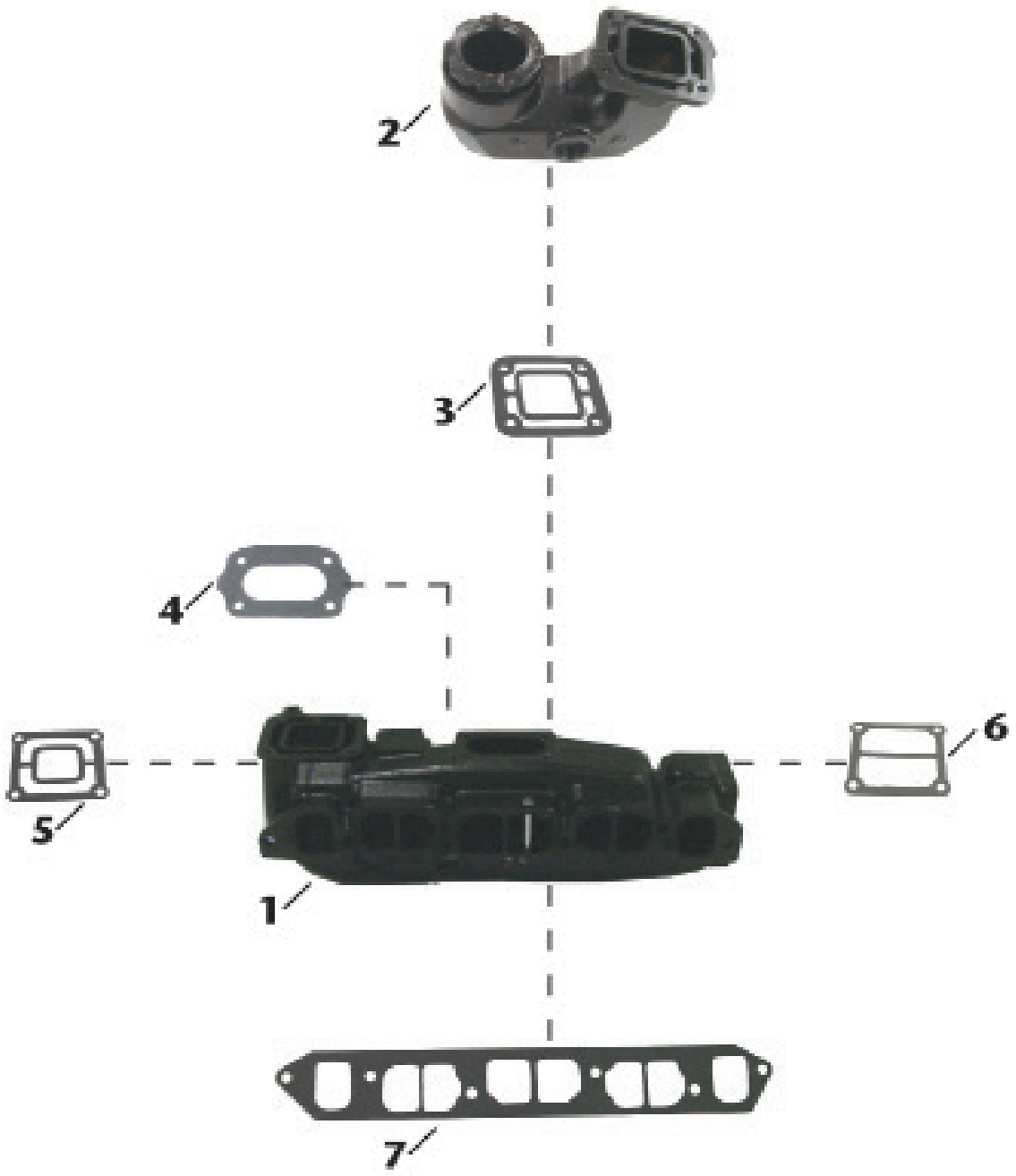
Sierra #	Part #	Sierra #	Part #
18-71337	312781	18-75100	913488
18-75100	910305	18-75125	912793
18-75100	912424		

V-BELT APPLICATION

Model	Year	Water Alternator	Pump	Power Steering	Model	Year	Water Alternator	Pump	Power Steering
100	1972-73	18-15400	18-15400	—	262 KING COBRA	1989	—	*18-15380	18-15455
110	ALL	18-15440	18-15440	—	305	1977-84	18-15440	18-15440/ *18-15455	
120	1965-81	18-15400	18-15400	—				or *18-15500	—
140	1982-87	18-15400	18-15400	—					
165	1972-76	18-15400	18-15400	—	350	1977-84	18-15440	18-15440/ *18-15455	
170	1974	18-15400	18-15400	—				or *18-15500	—
175	1975-77	18-15400	18-15400	—					
185 W/O PS	1978-84	18-15440	18-15440	—	350 KING COBRA	1988-90	18-15455	18-15455	—
185 W/ PS	1978-84	18-15460	18-15460	18-15460	350 KING COBRA	1988-90	18-15470	*18-15380	18-15455
190	1974-77	18-15400	18-15400	—	454	1977-82	18-15455	18-15455/ *18-15500	—
200 W/O PS	1979-81	18-15440	18-15440	—					
200 W/ PS	1979-81	18-15460	18-15460	18-15460	454 KING COBRA	—	—	18-15470	18-15380
210	1970-71	18-15440	18-15440	—	460 KING COBRA	1988	18-15460	18-15460	18-15520
215	1971	18-15440	18-15440	—	888	—	18-15435	18-15435	—
225	1972-84	18-15440	18-15440	—	2.3L	1987-90	18-15435	18-15435	18-15435
230,260	1975	18-15440	18-15440/ *18-15455	—	2.5L W/O PS	1982-87	18-15415	18-15415	—
					2.5L W/ PS	1982-87	18-15400	18-15400	18-15460
230,260	1979-81	18-15440	18-15440	—	3.8L W/O PS	1982-90	18-15400	18-15400	—
230,260	1979-81	18-15460	18-15460	18-15460	3.8L W/ PS	1982-90	—	*18-15380	18-15455
235	1971	18-15440	18-15440	—	5.0L W/O PS	1982-90	18-15455	18-15455	—
235	1975-77	18-15400	18-15400	—	5.0L W/ PS	1982-90	—	*18-15380	18-15455
240	1978-84	18-15400	18-15400	—	5.0L	1988	18-15400	18-15400	18-15450
250	1979	18-15400	18-15400	—	7.5L	1987	18-15460	18-15460	18-15520
262 KING COBRA	1989	18-15400	18-15400	—					

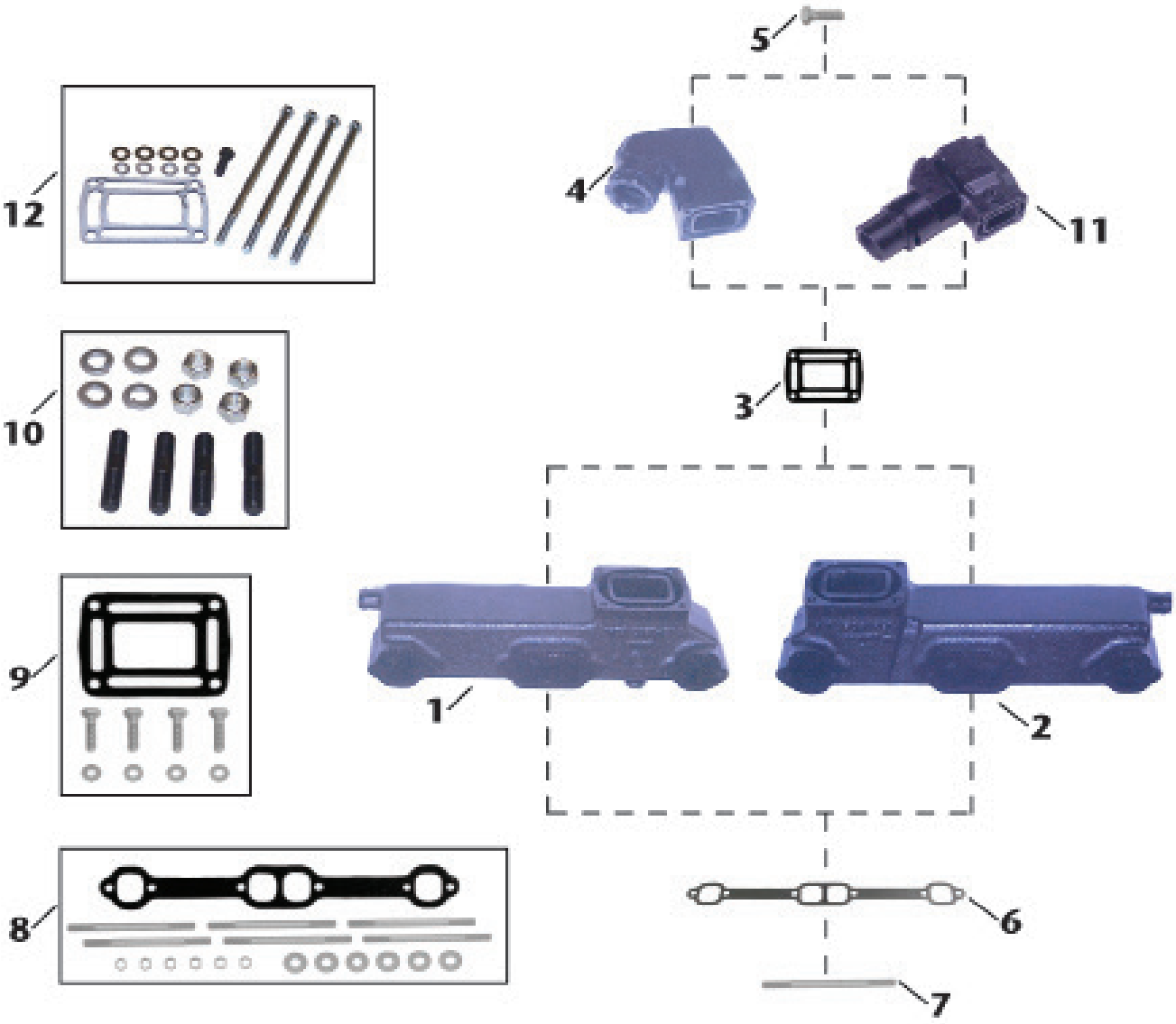
* W/ SEA WATER PUMP

Fits GM 181 CID 3.0L, 4 Cylinder
Fits Most 141 Models



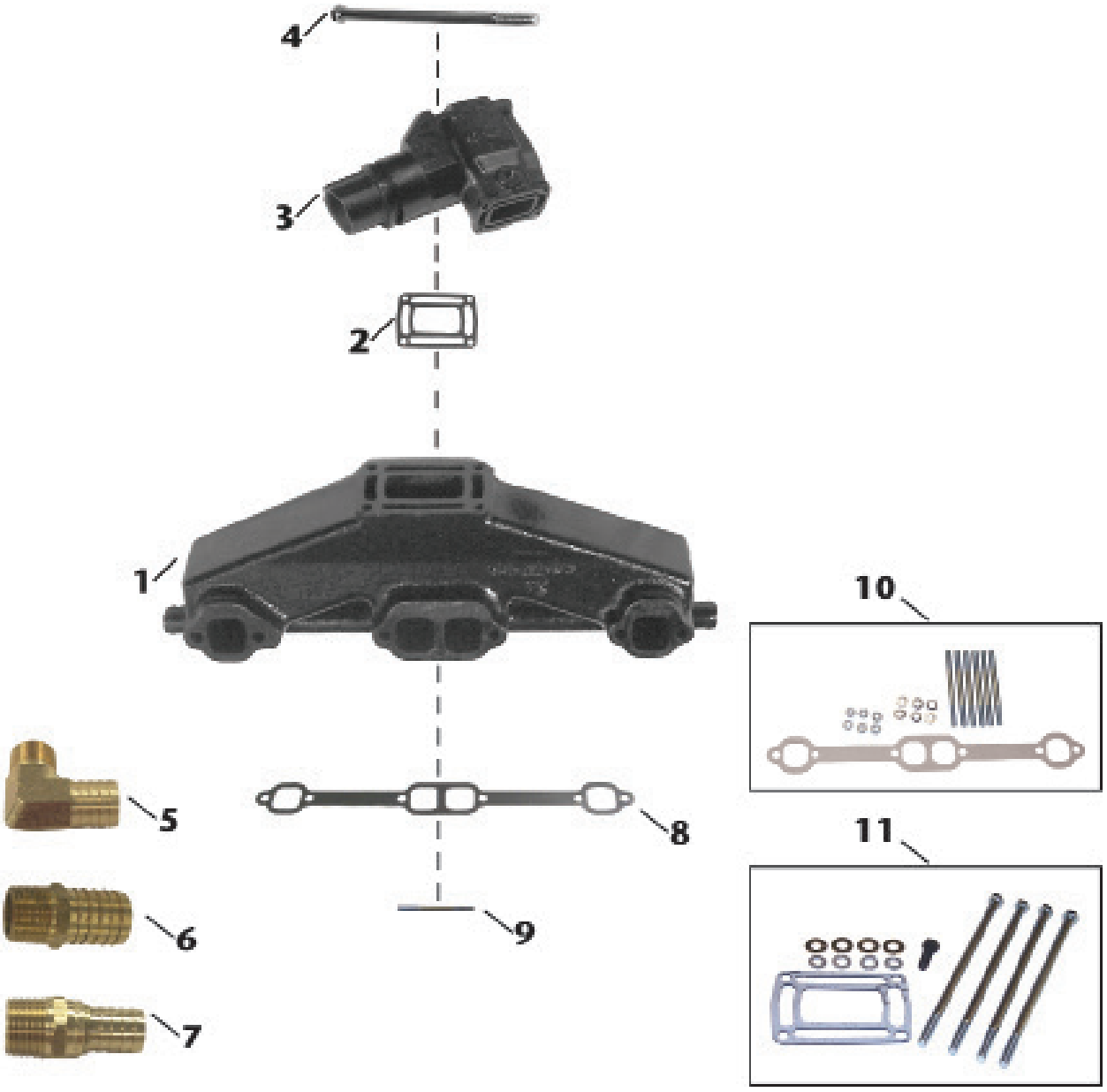
	Item No	Description	OE No.	Application
1	18-1901	MANIFOLD	982490, 980083, 984054	GM 181 cu.in. 3.0L , 4 Cylinder. Fits most 140 models.
2	18-1922	MANIFOLD ELBOW	987784	Use with Manifold: 18-1901; Elbow Gasket: 18-2875-1
3	18-2875-1	ELBOW GASKET	3850495	Use with Elbow: 18-1922
4	18-0937	CARBURETOR GASKET	315055	Use with Manifold: 18-1901
5	18-2861-1	END PLATE GASKET	311121	Use with Manifold: 18-1901
6	18-0114-1	END PLATE GASKET	907761	Use with Manifold: 18-1901
7	18-1204-1	MANIFOLD GASKET	912164	Use with Manifold: 18-1901

Fits GM Small Block V8 305-350 cu. in. 1979-1989



	Item No	Description	OE No.	Application
1	18-1902	MANIFOLD (STARBOARD)	912441	GM Small Block (V8) 305-350 cu.in. (1979-1989)(Starboard) Use with Manifold Gasket: 18-2949. Mounting Kit: 18-8502
2	18-1903	MANIFOLD (PORT)	912442	GM Small Block (V8) 305-350 cu.in. (1979-1989)(Port). Use with Manifold Gasket: 18-2949. Mounting Kit: 18-8502
3	—	ELBOW GASKET	909786	Use with Elbow: 18-1921; Mounting Kit: 18-8534.
4	18-1921	MANIFOLD ELBOW	909863	Use with Manifold: 18-1902, 18-1903. Mounting Kit: 18-8534.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8534 mounting kit.
6	18-2949	MANIFOLD GASKET	96306	Use with Manifold: 18-1902, 18-1903. Included in 18-8502 mounting kit.
7	NSS	MOUNTING STUD	N/A	Included in 18-8502 mounting kit.
8	18-8502	MOUNTING KIT	N/A	Use with Manifold: 18-1902, 18-1903. Includes 18-2949 manifold gasket.
9	18-8534	MOUNTING KIT	N/A	Use with Elbow: 18-1921.
10	18-8553	HARDWARE KIT	N/A	Hardware only for Elbow 18-1921.
11	18-1909-1	MANIFOLD ELBOW	N/A	Use with Elbow Gasket: 18-0943-2
12	18-8507	MOUNTING KIT	N/A	Use with Manifold Elbow: 18-1909-1

Fits GM Small Block V8 305-350 cu. in.

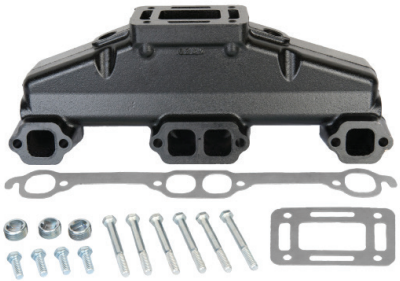


	Item No	Description	OE No.	Application
1	18-1986-1	MANIFOLD	3857723	GM Small Block (V8) 305-350 cu.in. Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8502.
2	—	ELBOW GASKET	909786	Use with Elbow: 18-1909-1. Included in 18-8507 mounting kit.
3	18-1909-1	MANIFOLD ELBOW	913784, 3855270, 3850459, 3857944	Use with Manifold: 18-1986-1; Mounting Kit: 18-8507.
4	NSS	MOUNTING BOLT	N/A	Included in 18-8507 mounting kit.
5	18-8216	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
6	18-4461	HOSE FITTING	N/A	3/4" - 14NPT X 1" Hose (Corrosion Resistant Brass Fitting)
7	18-8215	HOSE FITTING	N/A	3/4" - 14NPT X 3/4" Hose (Corrosion Resistant Brass Fitting)
8	18-2949	MANIFOLD GASKET	96306	Use with Manifold: 18-1986-1. Included in 18-8502
9	NSS	MOUNTING STUD	N/A	Included in 18-8502 mounting kit.
10	18-8502	MOUNTING KIT	N/A	Use with Manifold 18-1986-1. Includes 18-2949 manifold gasket.
11	18-8507	MOUNTING KIT	N/A	Use with Elbow: 18-1909-1. Includes 18-0943-2 elbow gasket.

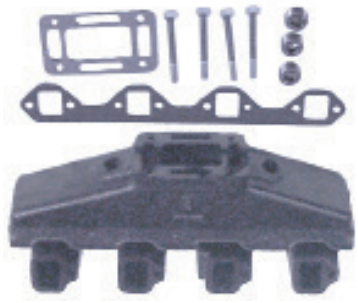
SIERRA MANIFOLDS
ARE PAINTED, PACKAGED AND LEAK TESTED

18-1901
MANIFOLD
Replaces: 984054
Fits 181 CID model 140
and 3.0L (1973 - 1989)
Use with: Exhaust Manifold Gasket **18-1204-1** &
Elbow Gasket **18-2875-1**
***For Exploded View - See PAGE 894**

18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits 454 cu.in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
***For Exploded View - See Pages 636-637**

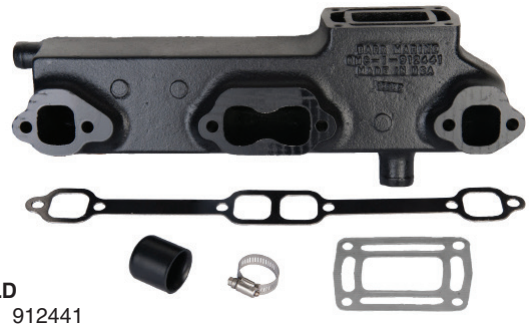


18-1997-1
EXHAUST MANIFOLD
Port & Starboard
Replaces Barr CHV-1-83 Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 638-639**

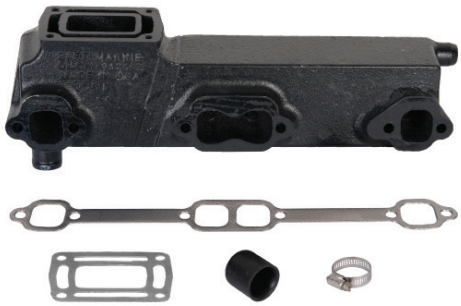


18-1998-1
EXHAUST MANIFOLD
Port & Starboard
Replaces: Barr FM-1-83
Universal Center Riser Manifold
FITS: Ford 302 and 351 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0603
***For Exploded View - See Pages 640-641**

18-1986-1
MANIFOLD
Port & Starboard
Replaces: 3852374, 3857723
For: GM Small Block V8 305-350 ci
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8502



18-1902
MANIFOLD
Replaces: 912441
V-8 - STARBOARD SIDE
Fits most GM V-8 small blocks with end riser
Use with:
Mounting Kit: 18-8502



18-1903
MANIFOLD
Replaces: 912442 V-8 - PORT SIDE
Fits most GM V-8 small blocks with end riser
Use with:
Mounting Kit: 18-8502

18-1904
MANIFOLD
Port & Starboard
Replaces: 980959, 980572 V-8 - EITHER SIDE
Fits most Ford V-8 302 & 351W with end riser
Use with:
Exhaust Manifold Gasket: 18-0183-1 or 18-2896-1
(See Application Chart)

18-1848
MANIFOLD
Replaces: 3852338, 3857656, 914899
Fits: 4.3L V-6

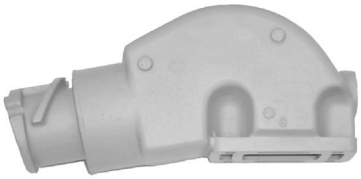
18-1991
30° EXHAUST ELBOW ADAPTER
Replaces: Barr 200089P
For use with 3" I.D.
Exhaust Hose
Use with:
Manifold Riser: 18-1999

18-1992-1
80° EXHAUST ELBOW
Replaces: Barr 200087P
For 3" I.D. Exhaust Hose (As used in 18-1987 Exhaust Manifold Conversion Kit)

18-1921
ELBOW MANIFOLD
Replaces: 909863
V-8
Fits most GM V-8 small blocks
Use with:
Manifold: 18-1902, 18-1903
Elbow Gasket: 18-0943-2
Mounting Kit: 18-8534

18-1922
ELBOW MANIFOLD
Replaces: 987784, 916096, 0740120, 3850799, 910380
4 CYL.
Fits most 140 HP 3.0L (181 CID)
Use with:
Manifold: 18-1901
Elbow Gasket: 18-2875-1

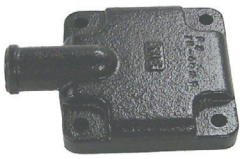
18-1909-1
RISER
Replaces:
OMC 913784, 3855270, 3850456, 3857944
VOLVO 3855270-9, 3857944-7, 3863061, 3856444
OMC Riser, 4" outlet 7°:Fits many GM & Ford center rise manifolds.
Use with:
Manifold: 18-1986-1
Riser Gasket: 18-0943-2
Mounting Kit: 18-8507



18-1939
RISER
Replaces: Barr 20-0100, Marine Power 0992-593 Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked
4" hose

18-1907
RISER
Replaces: Barr 20-0102, Indmar 53-2009, 53-2018, Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked
3" hose

18-1999
EXHAUST MANIFOLD RISER
Replaces: Barr 20-0082
Use with :
Manifold: 18-1997-1 or 18-1998-1
Riser Gasket: 18-2854-1 open
3 1/2" hose
Comes with 18-4364 open
If blocked mounting kit is required use 18-8535
Replaces: Barr 20-0082-P

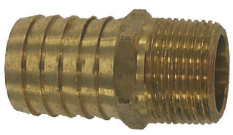


18-4009
MANIFOLD END PLATE
Replaces: 910384

PIPE PLUGS

Part #	Thread Size
18-4256	1/4"
18-4257	1/4"
18-4258	3/4"
18-4263	1/8" - 27 NPT
18-4264	3/8" - 18 NPT

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.



18-4461
HOSE BARB
3/4" - 14 NPT X 1" Hose
Corrosion Resistant Brass Fitting

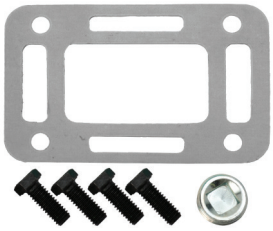
18-8216
HOSE BARB
3/4" - 14 NPT X 1" hose barb
Fits: OMC- In-Line 6 Cylinders

①**18-4218D** Display Package

18-4218
BRASS DRAIN COCK
Replaces: 379957
1/4"
18-3223-9 Bulk Pack of 12

① Items ending in "D" are Display Packaged - Regular number is Non-Display

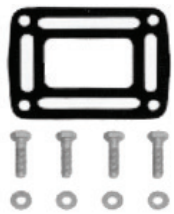
18-4363
MOUNTING PACKAGE
Replaces: Barr FM-1-83-P
Use with:
Manifold: 18-1998-1



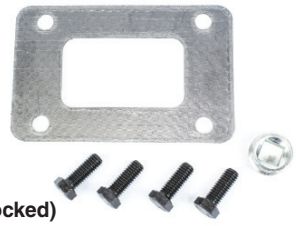
18-4364 (Open)
MOUNTING PACKAGE
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1939, 18-1907

18-8502
MOUNTING KIT
OMC GM Small Block V8 305-350cu.in. (1979-89) OMC/Volvo GM Small Block 305-350cu.in.
Used with:
Manifolds: 18-1931-1,18-1902 & 18-1903

18-8507
MOUNTING KIT
Replaces: Barr CM-20-6674JP
OMC/Volvo GM
Small Block V8 305-350cu.in.
Used with:
Riser: 18-1909-1



18-8534
MOUNTING KIT
OMC GM Small Block V8 305-350cu.in. (1979-1989)and multiple application Ford and GM Risers
Used with:
Riser: 18-1921



18-8535 (Blocked)
MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Risers: 18-1939, 18-1999, and 18-1907

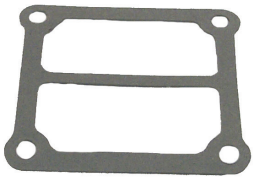
18-8536
MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1

18-8538
MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1, 18-1904

18-8553
MOUNTING KIT
Used with:
Exhaust Elbow: 18-1921

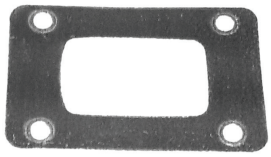
18-2779
EXHAUST HOSE
Replaces: 3852696

18-2781
EXHAUST HOSE
Replaces: 3852742



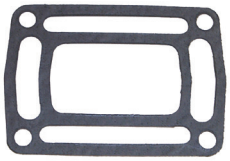
18-0114-1
MANIFOLD END GASKET
Replaces: 907761

18-0183-1
EXHAUST MANIFOLD GASKET
Replaces: 908717, 916262, 3852455, 3853742
Use with:
Manifold: 18-1958, 18-1962, 18-1904, 18-1998-1, 18-1996, 18-1979



18-0476-1 (Blocked)
RISER GASKET
Replaces: Barr 01-0105
Indmar & Marine Power
Ford Small Block V8 302-351cu.in.
Used with:
Risers: 18-1939, 18-1999 and 18-1907

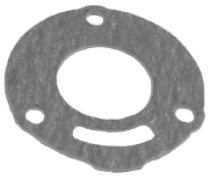
PKG. OF 2



18-0943-2
18-0943-2-9①
EXHAUST ELBOW GASKET
Replaces: 909786, 3850496
Used with:
Riser: 18-1909-1

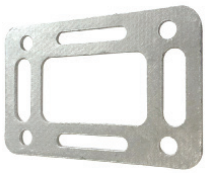
① Priced per Package

PKG. OF 2



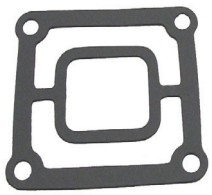
18-2850-1
18-2850-9①
EXHAUST ELBOW GASKET
Replaces: 908935

PKG. OF 2



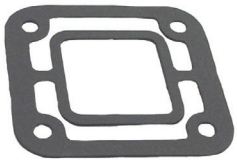
18-2854-1
18-2854-9①
EXHAUST RISER GASKET
Replaces: Barr 01-0107
Use with:
Mounting Kit: 18-8535
Risers: 18-1999, 18-1939, 18-1907

PKG. OF 2



18-2861-1
18-2861-9①
EXHAUST ELBOW GASKET
Replaces: 311121

PKG. OF 2



18-2875-1
18-2875-1-9①
EXHAUST ELBOW GASKET
Replaces: 3850495, 908013
Used with:
Elbow: 18-1922

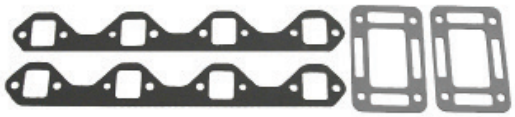
18-2896-1
MANIFOLD GASKET
Replaces: 311068
For GM 4 cyl. 153 cu.in. Early models 110/120 where the carb. linkage mounts to the rear of the engine
Use with:
Manifold: 18-1904

PKG. OF 2

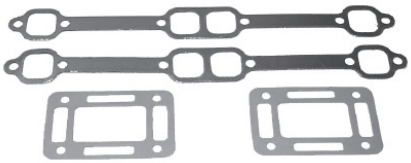
18-2902-1
18-2902-1-9①
MANIFOLD GASKET
Replaces: 909314
Use with:
Manifold: 18-1997-1, 18-1986-1, 18-1902, 18-1903

PKG. OF 2

18-2949
18-2949-9①
MANIFOLD GASKET
Replaces: Barr CHV-47-000
Use with:
Manifold: 18-1997-1



18-0603
EXHAUST MANIFOLD GASKET SET
For: Ford 302/351 CID Eng.
Use with:
Manifold: 18-1998-1



18-0604
EXHAUST MANIFOLD GASKET SET
For: GM 305/350 CID Eng.
Use with:
Manifold: 18-1997-1

① Priced per Package

MANIFOLD/MANIFOLD GASKET APPLICATION

Year	Horsepower	Exhaust Manifold	Exhaust Elbow	Manifold Mount Kit	Elbow Mount Kit	Manifold Gasket	Elbow Gasket
1997-98	5.0/5.7L	18-1986-1	18-1909-1	18-8502	18-8507	18-2902-1	18-0943-2
1994-97	5.8L (Ford)	—	—	—	—	18-0183-1	18-0943-2
1994-97	7.4L (GM)	—	—	—	—	18-0418	18-0943-2
1991-93	3.0 Liter	—	18-1922	—	—	—	18-2875-1
1992-93	4.3/4.3 HO	—	18-1909-1	—	18-8507	—	18-0943-2
1993	5.0/5.0 HO/5.8 Liter	—	18-1909-1	—	18-8507	18-0183-1	18-0943-2
1993	5.0 & 5.8 EFI	—	18-1909-1	—	18-8507	18-0183-1 ②	18-0943-2
1993	5.0 & 5.8 EFI	—	18-1909-1	—	18-8507	—	18-0943-2
1993	5.8L (Ford)	—	18-1909-1	—	18-8507	18-0183-1	18-0943-2
1993	7.4L (GM),8.2L (GM)	—	18-1909-1	—	18-8507	18-0418	18-0943-2
1993	351 King, 454/454 HO/502	—	—	—	—	—	18-0943-2
1992	5.0/5.0 HO/5.8 Liter	—	18-1909-1	—	18-8507	18-0183-1	18-0943-2
1992	5.8L (Ford)	—	—	—	—	18-0183-1	18-0943-2
1992	7.4L (GM), 8.2L (GM)	—	—	—	—	18-0418	18-0943-2
1992	351 King Cobra	—	—	—	—	18-0183-1	18-0943-2
1992	454/454 HO/502	—	—	—	—	—	18-0943-2
1991	4.3/4.3 HO	—	—	—	—	—	18-0943-2
1991	5.8L (Ford),5.0/5.0HO/5.8 Liter	—	18-1909-1	—	18-8507	18-0183-1	18-0943-2

② 5.0L only

APPLICATION CONTINUED ON NEXT PAGE

MANIFOLD/MANIFOLD GASKET APPLICATION

Year	Horsepower	Exhaust Manifold	Exhaust Elbow	Manifold Mount Kit	Elbow Mount Kit	Manifold Gasket	Elbow Gasket
1991	454/454 HO	—	18-1909-1	—	18-8507	—	18-0943-2
1991	7.4L (GM)	—	18-1909-1	—	18-8507	18-0418	18-0943-2
1990-91	8.2L (GM)	—	18-1909-1	—	18-8507	—	—
1982-83,1985-90	3.0 Liter	18-1901	18-1922	—	—	—	18-2875-1
1990	4.3 Liter	—	18-1909-1	—	18-8507	—	—
1990	5.0/5.0 HO/5.8 Liter	—	18-1921	—	—	18-0183-1	18-0943-2
1990	5.0/5.7L	18-1986-1	18-1909-1	18-8502	18-8507	18-2902-1	18-0943-2
1990	7.4L (GM)	—	—	—	—	18-0418	18-0943-2
1990	7.5L (Ford)	—	—	—	—	18-0992	18-0943-2
1990	454 King Cobra	—	—	—	—	—	18-0943-2
1987-90	460 King Cobra	—	—	—	—	—	18-0943-2
1989	5.0/5.0 HO/5.8 Liter	—	18-1921	—	18-8534	18-0183-1	18-0943-2
1989	5.7/350 King Cobra	—	—	—	—	18-2902-1	18-0943-2
1988	5.0/5.7/350 King Cobra	18-1902 #	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1988	5.0/5.7/350 King Cobra	18-1903 *	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1988	370 King Cobra	—	—	—	—	—	18-0943-2
1982-87	5.0/5.7 Liter	18-1902 #	18-1921 ①	18-8502	18-8534	18-2902-1	18-0943-2
1982-87	5.0/5.7 Liter	18-1903 *	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1982-86	2.5 Liter	18-1901	18-1922	—	—	18-2896-1	18-2875-1
1984	3.0 Liter	18-1901	18-1921	—	18-8534	—	18-2875-1
1978-81	400 Series, 120 HP	—	—	—	—	18-2896-1	18-2861-1
1978-81	400 Series, 140 HP	—	18-1922	—	—	—	18-2875-1
1981	800 Series, 200,230,260 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1981	800 Series, 200,230,260 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1980	800 Series, 185-260 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1980	800 Series, 185-260 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1979	800 Series,185-230 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1979	800 Series,185-230 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1979	800 Series, 260 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1979	800 Series, 260 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1978	800 Series, 185-225 HP	18-1902 #	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1978	800 Series, 185-225 HP	18-1903 *	18-1921	18-8502	18-8534	18-2902-1	18-0943-2
1978	800 Series, 240 HP	—	18-1921	—	18-8534	—	—
1977	120 HP	—	—	—	—	18-2896-1	18-0943-2
1977	140 HP	—	18-1922	—	—	—	18-2861-1
1977	175 THRU 235 HP	—	18-1921	—	18-8534	18-0183-1	18-2875-1
1976	120 HP	18-1904	—	—	—	18-0183-1	18-0943-2
1974-76	140 HP	18-1904	18-1922	—	—	—	18-2861-1
1976	165 HP	18-1904	18-1922	—	—	18-2830-1	18-2875-1
1976	175 THRU 235 HP	18-1904	—	—	—	18-0183-1	18-2875-1
1974-75	120 HP	18-1904	—	—	—	18-2896-1	18-2850-1
1974-75	165 HP	18-1904	18-1922	—	—	—	18-2875-1
1975	175 THRU 235 HP	18-1904	—	—	—	18-0183-1	18-2875-1
1974	170 & 190 HP	18-1904	—	—	—	18-0183-1	18-2875-1
1974	175 THRU 235 HP	18-1904	—	—	—	18-0183-1	18-2850-1
1973	100,120,140 HP	—	—	—	—	18-2896-1	18-2861-1
1973	165 HP	—	18-1922	—	—	18-2896-1	18-2861-1
1972-73	225 & 245 HP	—	—	—	—	—	18-2883
1972	100,120 HP	—	—	—	—	18-2896-1	18-2861-1
1972	155 HP	—	—	—	—	N/A	18-2883
1972	165 HP S MODEL, C MODEL	—	—	—	—	—	18-2875-1
1971	215 & 235 HP	—	—	—	—	—	18-2859
1965-71	120 HP	—	—	—	—	—	18-2861-1
1967-71	155 HP	—	—	—	—	N/A	18-2859
1968-70	210 HP	—	—	—	—	—	18-2859
1967-68	185 HP	—	—	—	—	—	18-2859
1966-68	200 HP	—	—	—	—	N/A	18-2859
1964-66	150 HP	—	—	—	—	N/A	18-2859
1964	110 HP	—	—	—	—	N/A	18-2859

Starboard * Port ① High rise applications only for 1985 ② 5.0L only

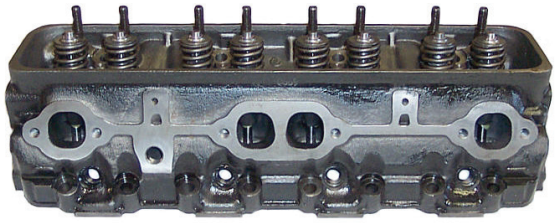
OIL FILTERS

Display Package

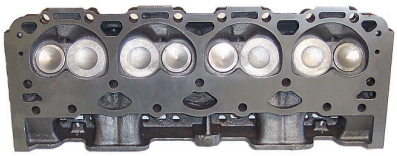
Part #	Fits:	O.E.M #
18-7824-2	GM Engines (Short Filter)	173232, 502902
18-7875	Ford Engines (Long Filter)	173231, 502900
18-7876-1	GM Engines (Long Filter)	173233, 502901
18-7878-1	M-100, M200 (Short Filter)	502904
18-7879-1	GM V-6 Engines	173834, 502903

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION

CYLINDER HEAD ASSEMBLIES

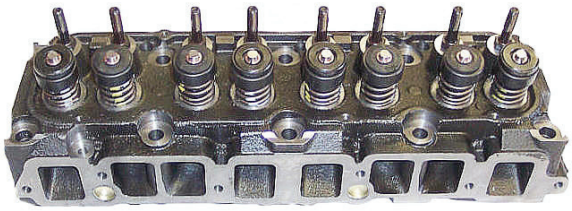


18-4485
CYLINDER HEAD ASSEMBLY
Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers

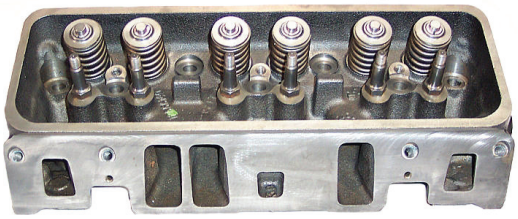


18-4486
CYLINDER HEAD ASSEMBLY
Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover

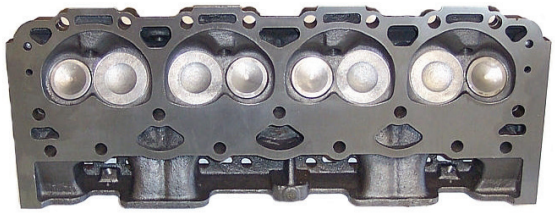
18-4486HP
CYLINDER HEAD ASSEMBLY
Fits: Vortec GM small block 5.7L high performance
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4489
CYLINDER HEAD ASSEMBLY
Fits: 2.5L/3.0L GM (1968-95)



18-4491
CYLINDER HEAD ASSEMBLY
Replaces 4.3L Vortec V-6 (1996-Up) with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.



18-4501
CYLINDER HEAD
Fits: 5.0L Vortec

18-4501HP
CYLINDER HEAD
Fits: Vortec GM small block 5.0L
Completely assembled with revised runner and combustion chambers.
Add 30hp to stock motor with no additional modifications.

18-1400
HYDRAULIC LIFTER
Replaces: 3856127
GM 4.3L/V-6 Late/5.0L/5.7L

18-1401
HYDRAULIC LIFTER
Replaces: 3853847, 985316
Ford 5.0L & 5.8L

18-1402
HYDRAULIC LIFTER
Replaces: 3854033, 502036
GM 2.5L/120
For: OMC & Volvo 3.0L/181 CID

ALL PISTONS
ARE SUPPLIED COMPLETE WITH PISTON RINGS AND WRIST PIN.

RINGS	
Std.	REPLACES OMC/VOLVO
18-3937	*14089025
18-3937	328506
18-3937	3853960
18-3937	914555
18-3937	3853268
18-3937	985083, 986336
18-3944	370409
0.02	
18-3939	3854252
18-3939	914556
0.03	
18-3938	*14089026

RINGS (Cont.)	
Std.	REPLACES OMC/VOLVO
18-3938	328516
18-3938	914557
PISTONS	
18-4161	3853340, 914816
18-4173	*14077948
18-4173	3911020
0.02	
18-4160	3853477, 915236
0.03	
18-4164	*14077949, 3911023

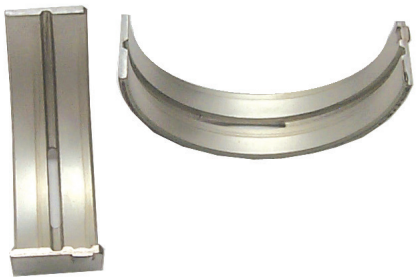
* OMC References GM Number

PISTON / RING APPLICATION

	PISTONS			RINGS			
Model	Std.	.020	.030	Std.	.020	.030	Qty. per Eng.
OMC							
GM							
2.5L/153 CID	18-4180	18-4183	-	18-3942	-	-	4
3.0L/181 CID	18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
I-6/250 CID	-	-	-	18-3942	-	-	6
4.3L/V-6	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
5.0L/305 CID	-	-	18-4178	18-3944	-	-	8
5.7L/350 CID	18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L/454 CID	18-4171	18-4189	18-4172	18-3940	-	-	8
FORD							
5.0L/302 CID	-	-	-	18-3937	18-3939	18-3938	8

ROD BEARINGS

Part #	Size
18-1308	Std.
18-1309	.010
18-1327	Std.
18-1329	Std.
18-1333	.010
18-1334	Std.
18-1337	.010
18-1341	.020
Rod bearings sold individually, 1 per rod	



MAIN BEARINGS

Part #	Per Eng.	Size
18-1300	②	Std.
18-1311	②	Std.
18-1316	②	.010
18-1317	②	Std.

CAM BEARINGS

Part #	Per Eng.
18-1339	1 ②

② Complete engine set

BEARING APPLICATION

Model	ROD BEARING Std.	ROD BEARING .010	ROD BEARING .020	MAIN BEARING Std.	MAIN BEARING .010	MAIN BEARING .020	CAM BEARING
OMC							
GM							
2.5L/153 CID	18-1329	18-1330	-	18-1317	18-1316	-	18-1339
3.0L/181 CID	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
I-6/230 CID	18-1329	18-1330	-	-	-	-	-
I-6/250 CID	18-1308	18-1309	18-1341	-	-	-	-
4.3L/V-6	18-1327	18-1337	-	18-1311	-	-	-
5.0L/305 CID	18-1308	18-1309	18-1341	18-1300	-	-	-
5.7L/350 CID	18-1308	18-1309	18-1341	18-1300	-	-	-
7.4L/454 CID	18-1334	18-1333	18-1332	-	-	-	-
FORD							
5.0L/302 CID	—	-	-	-	-	-	-

One Piece Rear Main Seals

18-1234
Replaces:
3853528

18-0519
Replaces
3852657, 912957

Two Piece Rear Main Seals

18-0528
Replaces:
913745

18-1211
Replaces:
473424

Timing Cover Seals

18-1213
Replaces:
3853341
912989, 914817

18-1230
Replaces:
3853827, 984884

18-1233
Replaces: 3860095

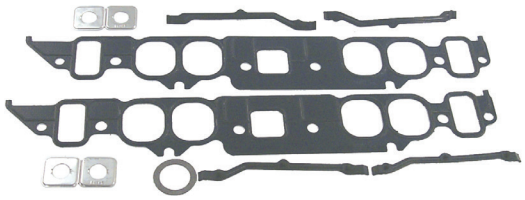
OMC SEAL APPLICATION

Engine Model	2 Piece Rear Main Crankshaft Seal Conv. Rotation (LH)	Timing Cover Seal
GM		
2.5L/153 CID	18-1211 ②	18-1213
3.0L/181 CID	18-1211 ②	18-1213
I-6/230CID	18-1211 ②	18-1213
I-6/250CID	18-1211 ②	18-1213
4.3L/V-6	18-1211 ②	18-1213
5.0L/305 CID	18-1211 ①	18-1213
5.7L/350 CID	18-1211 ①	18-1213
7.4L/454 CID	③	18-1233
FORD		
5.0L/302 CID	18-0528	
5.8L/351 CID	—	18-1230

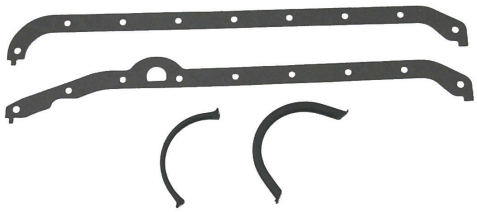
① Large Journal Crankshaft GM Engines ② For One Piece Seal (LH) Models Use 18-0519 ③ For One Piece Seal (LH) Models Use 18-1234

FOR MODULAR GASKET SETS SEE PAGES 653-660

MISCELLANEOUS GASKETS/GASKET SETS

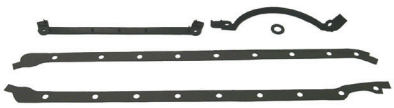


18-0465
INTAKE MANIFOLD GASKET SET
Replaces: 352670
For: GM 454 CID Engines, 325, 330, 340, 350 HP and 454 Magnums, 7.4L

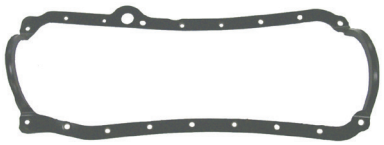


18-0153
OIL PAN GASKET SET
Replaces:
393159, 458625, 357159
For: OMC 5.7L

18-1239
OIL PAN GASKET
Replaces: 914820
For: OMC 3.0L

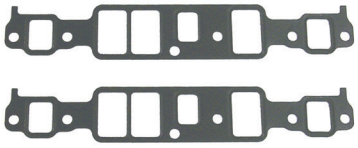


18-0348
OIL PAN GASKET SET
Replaces: 3931593, 508871



18-1237
OIL PAN GASKET
Replaces: 3856138
For: GM 5.7L

18-0466
OIL PAN GASKET SET
Replaces: 393061, 3923440, 3921473



18-1238
INTAKE GASKET SET
Replaces: 3850379, 912979
For: OMC 4.3L 1993-96

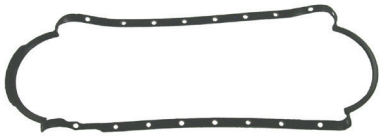
18-1231
INTAKE GASKET
Replaces: 3854095

18-0405
OIL PAN GASKET
Replaces:
3852655, 912955
For: OMC 4.3L

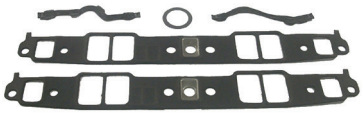
18-0407
OIL PAN GASKET SET
Replaces: 508872

18-0410
INTAKE MANIFOLD GASKET SET
Replaces:
988162, 3854406, 986103, 3853912, 986104, 3853913
For: OMC 5.0L & 5.8L (1989-96)

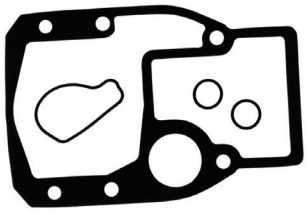
18-0411
OIL PAN GASKET SET
Replaces:
458625, 357159, 508876



18-1232
OIL PAN GASKET
Replaces: 3853510



18-0868
INTAKE MANIFOLD GASKET SET
Replaces:
985630, 3854269
For: OMC 5.7L 1994, 1996-97

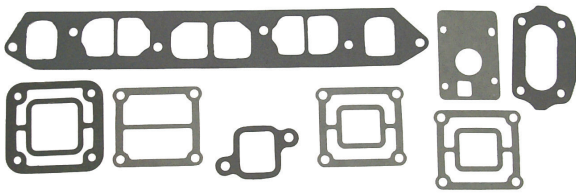


Display Package

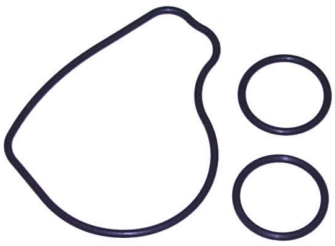
18-2613
OUTDRIVE GASKET SET
Replaces: 508105

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2918	Outdrive Gasket	911836	1
18-2996	Outdrive Seal	911823	1
18-7153	O-Ring	911851	2



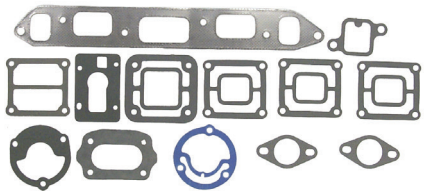
18-4369
EXHAUST MANIFOLD GASKET SET
For: 2.5L (1985-86) and 3.0L (1985-88)



18-2699
OUTDRIVE GASKET
For: SX Drives
Use 18-3721 Mounting Nuts

— CONTAINS —

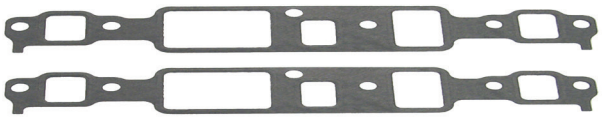
Part #	Description	O.E. #	Qty.
18-7153	O-Ring	911851	2
18-2996	Outdrive Seal	911823	1



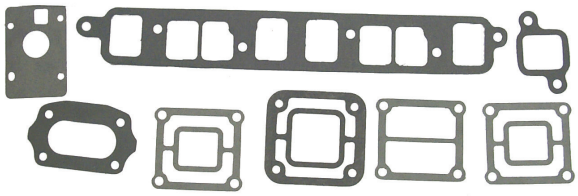
18-4370
EXHAUST MANIFOLD GASKET SET
For: 100, 120 HP and 2.5L (1965-85)

— CONTAINS —

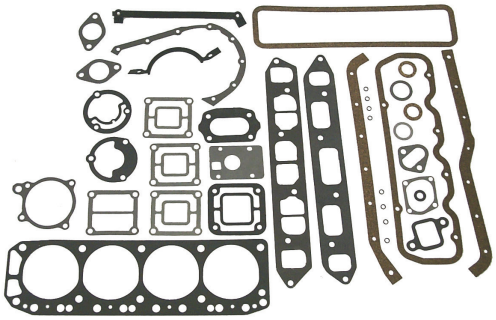
Part #	Description	O.E. #	Qty.
18-0114-1	Manifold End Cap Gasket	907761	1
18-2896-1	Exhaust Manifold Mounting Gasket	311068	1
18-0104	Exhaust Elbow Gasket	907764	1
18-0164	Thermostat Housing Gasket	311069	1
18-0937	Carb. Mtg. Gasket	315055	1
18-2861-1	Manifold End Cap Gasket	311121	3
18-2875-1	Elbow To Manifold Gasket	908013	1
18-2858	Thermostat Cover Housing Gasket	314809	1



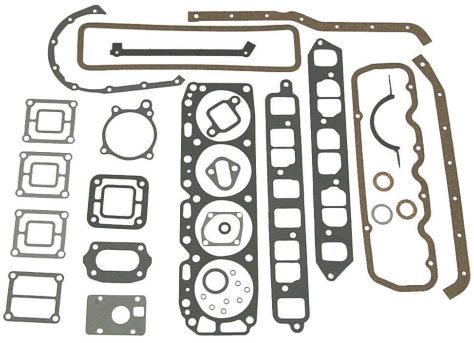
18-4408
INTAKE MANIFOLD GASKET SET
Replaces: 912978
For: GM 4.3L



18-4371
EXHAUST MANIFOLD GASKET SET
For: 140 HP and 3.0L (1973-84)



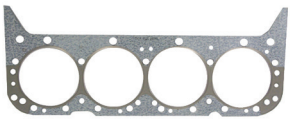
18-4373
OVERHAUL GASKET SET
For: 110, 120 HP and 2.5L (1965-86)



18-4374
OVERHAUL GASKET SET
For: 140 HP and 3.0L (1973-88)

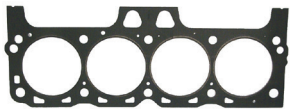
18-2946
HEAD GASKET
Replaces: 3853336, 908611
For: GM 181 (3.0L) CID Eng.

18-3874
HEAD GASKET
Replaces: 3853511
For: (8.2L) 502 CID

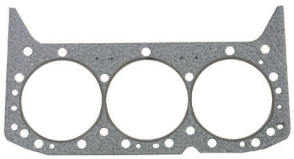


18-3876
HEAD GASKET
Replaces: 3853380, 914971
For: GM 305 (5.0L)/350 (5.7L) CID Eng.

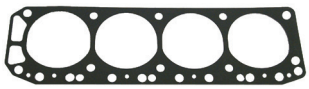
18-3877
HEAD GASKET
Replaces: 914849
For: GM 454 (7.4L) CID Eng.



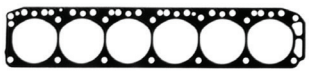
18-3878
HEAD GASKET
Replaces: 912766
For: 460 Ford



18-3879
HEAD GASKET
Replaces: 3854299, 912227, 914930
For: GM 262 (4.3L) CID Eng.



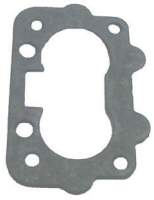
18-3880
HEAD GASKET
Replaces: 311210
For: GM 153 (2.5L)



18-3881
HEAD GASKET
Replaces: 908237
For: GM 250 (4.1L) CID (6 cyl) Eng.

18-3883
HEAD GASKET
Replaces: 3853732
For: Ford 302 (5.0L) 351 (5.8L) CID Eng.

18-3887
HEAD GASKET
Replaces: 915325
For: (7.4L) 454 CID GEN V



18-0434
CARB MOUNTING GASKET
Replaces: 909758

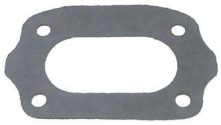
PKG. of 2

18-5399
18-5399-9①
DISTRIBUTOR CAP GASKET
Replaces: 910169

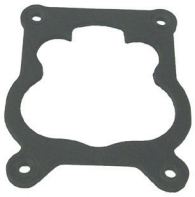
PKG. OF 2

18-0874
18-0874-9①
DISTRIBUTOR GASKET
For GM V6 & V8
Replaces: 3852109, 312780
For: 2.6L (1989), 3.5L (1989), 4.3L (1987-93), 5.0L (1987-88), 5.7L (1987-92), 7.4L (1988-93), 8.2L (1992-93)

PKG. OF 2



18-0937
18-0937-9①
CARB MOUNTING GASKET
Replaces: 315055

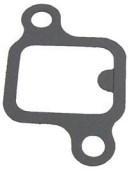


18-0435
CARB MOUNTING GASKET
Replaces: 908765

PKG. OF 2

18-0876
18-0876-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 3852113, 312800

PKG. OF 2



18-0164
18-0164-9①
THERMOSTAT GASKET
4 & 6 Cyl.
Replaces: 311069
GM 3789161

PKG. OF 2

18-0929
18-0929-9①
THERMOSTAT GASKET
Replaces: 313416

PKG. OF 2

18-2858
18-2858-9①
THERMOSTAT GASKET
Replaces: 314809

PKG. OF 2

18-2917
18-2917-9①
THERMOSTAT GASKET
Replaces: 312797, 3701777 (GM)

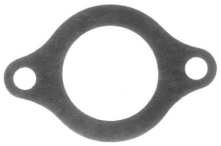
SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package

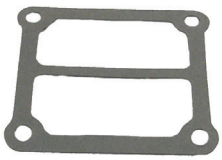
PKG. OF 2

18-2947
18-2947-9①
THERMOSTAT GASKET
Replaces: 310913

PKG. OF 2

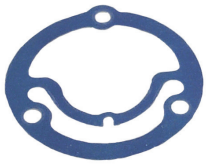


18-0398
18-0398-9①
THERMOSTAT GASKET
Replaces: 312797, 3852111

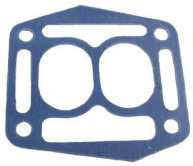


18-0114-1
MANIFOLD END GASKET
Replaces: 907761
For GM 4 Cyl.

PKG. OF 2

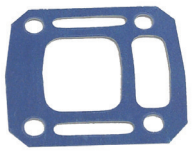


18-0104
18-0104-9①
EXHAUST ELBOW GASKET
Replaces: 907764



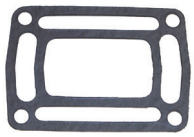
18-0430
EXHAUST ELBOW GASKET
Replaces: 912477

PKG. OF 2



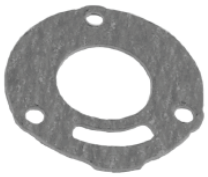
18-0673
18-0673-9①
EXHAUST ELBOW GASKET
Replaces: 910113

PKG. OF 2



18-0943-2
18-0943-2-9①
EXHAUST ELBOW GASKET
Replaces: 913783, 909786, 3850496

PKG. OF 2

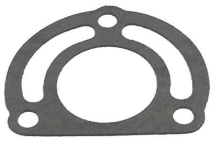


18-2850-1
18-2850-9①
MANIFOLD END CAP GASKET
Replaces: 908935

PKG. OF 2

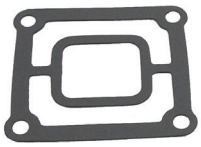
18-2859
18-2859-9①
MANIFOLD END CAP GASKET
Replaces: 311131

PKG. OF 2



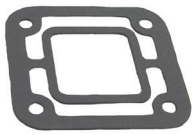
18-2860
18-2860-9①
MANIFOLD END CAP GASKET
Replaces: 311130

PKG. OF 2



18-2861-1
18-2861-9①
MANIFOLD END CAP GASKET
Replaces: 311121

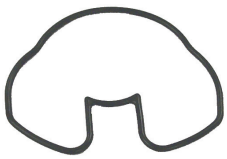
PKG. OF 2



18-2875-1
18-2875-1-9①
EXHAUST ELBOW GASKET
Replaces: 908013, 3850495

PKG. OF 2

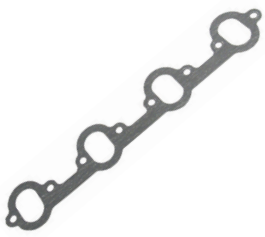
18-2883-1
18-2883-1-9①
MANIFOLD END CAP GASKET
Replaces: 907775



18-2541
RUBBER SEAL
Replaces: 911704

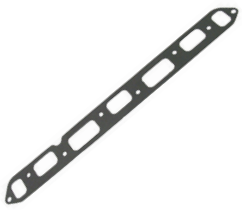
18-0401
EXHAUST MANIFOLD GASKET
Replaces: 913393
For Ford 140 CID (2.3L)

18-0431
INTAKE MANIFOLD GASKET
Replaces: 912471
For Ford 140 CID (2.3L)



18-0956-1
EXHAUST MANIFOLD GASKET
Replaces: 912405
460 CID

18-2912-1
EXHAUST MANIFOLD GASKET
Replaces: 908079



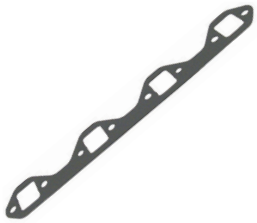
18-2830-1
EXHAUST MANIFOLD GASKET
Inline 6 cyl.
Replaces: 907932

18-2896-1
EXHAUST MANIFOLD GASKET
Replaces: 311068

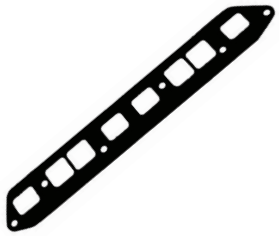
① Priced per Package

PKG. OF 2

18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces: 915025
GM V-6



18-0183-1
EXHAUST MANIFOLD GASKET
Replaces: 3853742, 3852455, 908717, 916262
For: OMC 5.0L & 5.8L (1993-96)



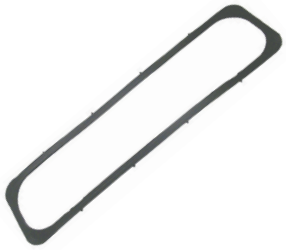
18-0680
EXHAUST MANIFOLD GASKET
Replaces: 3853256

18-0418
EXHAUST MANIFOLD GASKET
Replaces: 909613

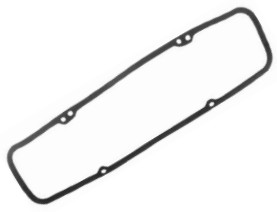
PKG. OF 2

18-1204-1
18-1204-1-9①
EXHAUST MANIFOLD GASKET
Replaces: 912164

18-0892
DEFLECTOR HOSE
Replaces: 322411

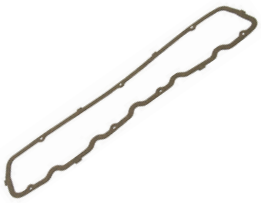


18-0664
VALVE COVER GASKET
Replaces: 913270, 3852687
For: GM 305/350, 5.0 & 5.7L

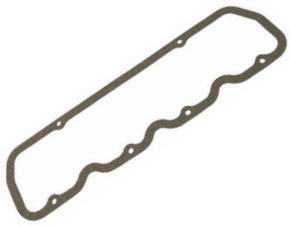


18-2845
VALVE COVER GASKET
Replaces: 912965
For GM 305/350 CID (5.0L and 5.7L)

18-0311
VALVE COVER GASKET
Replaces: 3854942
For: 4.3 Litre 262 CID

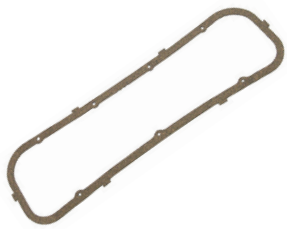


18-0346
VALVE COVER GASKET
Replaces: 3930912
For: GM 250 CID (4.1L), 160/165/200 (6 cyl.)

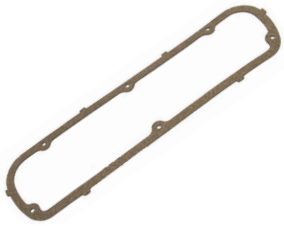


18-0347
VALVE COVER GASKET
Replaces: 3852693, 912981, 913277
For: GM 153 & 181 CID (2.5L & 3.0L)

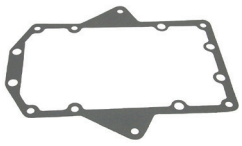
PKG. OF 2



18-0464
18-0464-9①
VALVE COVER GASKET
Replaces: 912768
For: GM 454/502 CID (7.4L & 8.2L)



18-0352
VALVE COVER GASKET
Replaces: 913758
For: Ford 302/351 CID (5.0L & 5.8L)

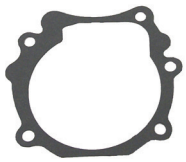


18-0548
ADAPTER TO INTERMEDIATE HOUSING GASKET
Replaces: 909515

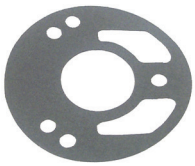
PKG. OF 2

18-0947
18-0947-9①
PIVOT CAP COVER GASKET
Replaces: 909529

PKG. OF 2



18-0440
18-0440-9①
WATER PASSAGE GASKET
Replaces: 915719

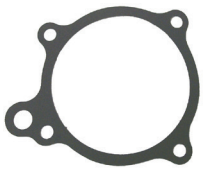


18-0911
WATER PUMP GASKET
Replaces: 911698

PKG. OF 2

18-0903
18-0903-9①
WATER PUMP GASKET
Replaces: 3853361
454 CID

18-0147
WATER PUMP GASKET
For Ford V-8
Replaces: 3852824



18-0327
WATER PUMP GASKET
Replaces: 3853342
4 & 6 Cyl.

① Priced per Package

PKG. OF 2

18-2916
18-2916-9①
WATER PUMP HOUSING GASKET
Replaces: 911702

18-0939
18-0939-9①
UPPER GEARCASE DIPSTICK GASKET
Replaces: 315189

18-0468
TIMING COVER GASKET
Replaces: 3853512, 912954, 3852654, 915326
For: OMC 2.6L, 3.5L (1989), 4.3L (1987-93), 5.0L (1987-88), 5.7L (1987-92, 1994, 1996)

PKG. OF 2

18-0891
18-0891-9①
WATER PUMP MOUNTING GASKET
Replaces: 3852477, 909835
For: GM 4.3L, 5.0L & 5.8L

PKG. OF 2

18-0893
18-0893-9①
WATER PUMP BACK-IN PLATE GASKET
Replaces: 3850595
GM 4.3L, 5.0L & 5.7L

PKG. OF 2

18-0322
18-0322-9①
REAR SEAL GASKET
Replaces: 3852656
GM 5.0L & 5.7L

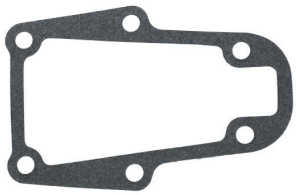
18-0329
PUSH ROD/LIFTER COVER GASKET

PKG. OF 2

18-0887
18-0887-9①
TIMING COVER GASKET
Replaces: 3852691, 912988, 913275
4 & 6 Cyl.

18-0980
TIMING COVER GASKET
Replaces: 3935449
GM 7.4L

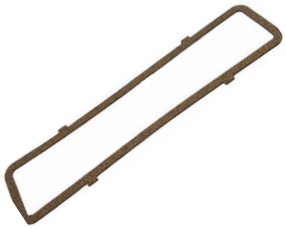
PKG. OF 2



18-0880
18-0880-9①
SHIFT COVER GASKET
Replaces: 911878

PKG. OF 2

18-0166
18-0166-9①
GROMMET
Replaces: 911705



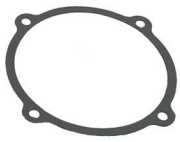
18-2815
PUSH ROD COVER GASKET
Replaces: 3852692, 913276
For: 3.0L

18-0190
WIPER GASKET
Replaces: 912157

PKG. OF 2

18-2851
18-2851-9①
SWIVEL BEARING GASKET
Replaces: 313368

PKG. OF 2



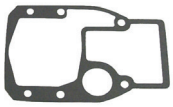
18-2863
18-2863-9①
TILT CLUTCH COVER GASKET
Replaces: 308799

PKG. OF 2

18-2911
18-2911-9①
SWIVEL BEARING HOUSING GASKET
Replaces: 910236

① Priced per Package

PKG. OF 5



18-2918
18-2918-9①
OUTDRIVE GASKET
Replaces: 911836, 915840

PKG. OF 5

18-2996
18-2996-9①
OUTDRIVE SEAL
Replaces: 911823, 3852560

PKG. OF 2

18-0923
18-0923-9①
RUBBER SEAL
Replaces: 313244

PKG. OF 2

18-0188
18-0188-9①
WASHER
Replaces: 909748

18-1704
SCREW
Replaces: 331980
For: Waterpumps, power packs (1985-96)

18-1236
DRAIN SCREW
Replaces: 309243
For Cobra Drives & V-6
40-50HP (1989-97)

18-2387
18-23871-9①
(PKG. OF 50)
LOWER UNIT DRAIN SCREW
Replaces: 307551
Fits: OMC V-6, V-4(1979 & Up), 60-75hp 3 cylinder, 20-35hp (1985-97)

18-2378
18-23781-9①
(PKG. OF 50 without washer)
MAGNETIC DRAIN SCREW
Replaces: 318544
Fits: Cobra 2.3, 3.0, 3.8 & 5.8L (1986-92), V-6, V-4(1979 & Up), 60-75hp 3 cyl, 40/50hp (1989-98)

PKG. OF 5

18-4253-9①
18-42531-9①
(PKG. OF 50)
DRAIN SCREW O-RING
Replaces: 336982
Used w/ 18-1236 Drain Screw

PKG. OF 2

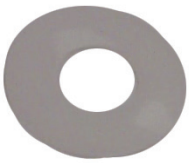
18-2945
18-2945-9①
DRAIN SCREW GASKET
Replaces: 307552

18-8369
OIL INDICATOR WITH WASHER
Replaces: 914488
Uses o-ring **18-7116**
Fits: OMC Cobra (1986-93) without cone clutch

PKG. OF 5

18-4248
18-4248-9①
18-42481-9①
(PKG. OF 50)
DRAIN/FILL PLUG WASHER (Plastic)
Replaces: 311598

PKG. OF 5



18-4250
18-4250-9①
WASHER
Replaces: 911820

18-0549
PLUG OFF CAP
Replaces: 909829
I.D. 1"
For V-8 Model Stern Drives and Inboards (1977 to present)

18-0550
PLUG OFF CAP
Replaces: 909830
I.D. 1 1/4"
For V-8 Model Stern Drives and Inboards 1977 to present

18-0518
VALVE STEM SEAL
Replaces: 3854956, 914323, 3853132
For: most inline 4 and 6 cyl. GM (Early) and 305-350 CID GM

PKG. OF 8

18-4024
18-4024-9①
VALVE STEM SEAL
Replaces: 3853226, 914445
For: Chevy 4.3L/5.0L/5.7L

① Priced per Package

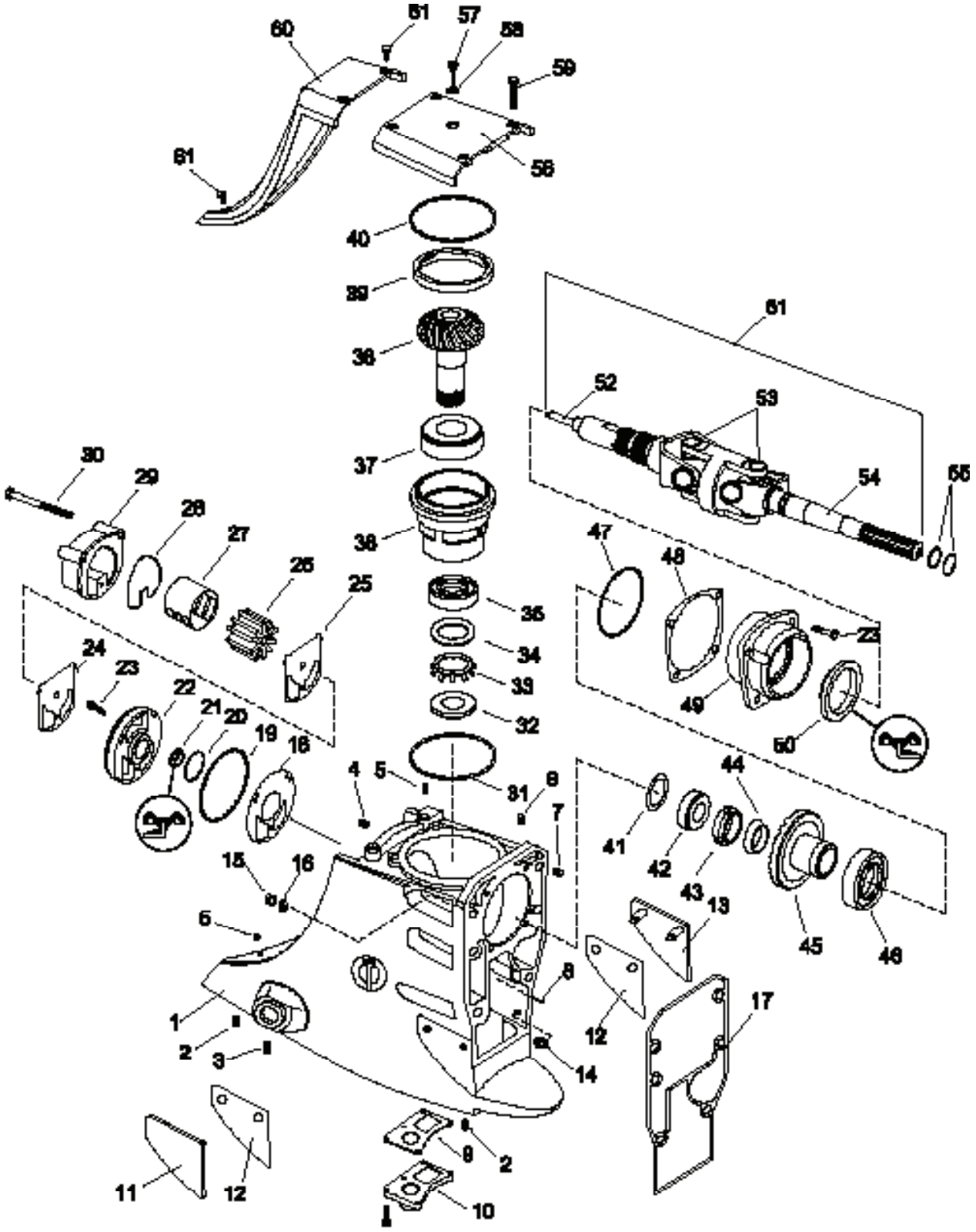

60
61
57
58
59
56
61
40
39
36
37
38
61
52
53
54
55
30
29
28
27
26
25
24
23
22
21
20
19
18
35
34
33
32
31
47
48
49
23
50
4
5
8
7
41
42
43
44
45
46
15
16
6
13
1
2
3
8
12
17
14
9
2
11
12
10

Figure #	Description	Part #	O.E.M. #	Qty.
1	Upper Gear Housing, Basic w/ Inserts	~	984518	1
2	Gearcase Insert	NSS	910935	5
3	Gearcase Insert	NSS	911779, 3852541	5
4	Gearcase Insert	NSS	910901	5
5	Gearcase Insert	NSS	911858, 3852567	3
6	Gearcase Insert	NSS	910901	4
7	Gearcase Insert	NSS	910901	4
8	Shift Rod Guide	NSS	912137	1
9	Gasket, Water Passage Cover	18-0884	911733	1
10	Water Passage Cover	18-4837	911734	1
11	Thrust Plate, Starboard	NSS	911838, 3852562	1
12	Shim, Thrust Plate, 0.015"	18-1713	911839, 3852563	AR
13	Thrust Plate, Port	NSS	911837, 3852561	1
14	Retainer Ring, Thrust Plate	NSS	910953	4
15	Nut	18-3730	912920, 3852648	6
16	Washer	NSS	911833	6
17	Gasket, Outdrive Mounting	18-2918	911836, 915840	1
18	Gasket, Adapter to Gear Housing	18-0911	911698	1
19	O-Ring, Adapter, Large	18-7407	911700	1
20	O-Ring, Adapter, Small	18-7403	909316	1
21	Water Pump Shaft Seal	18-2068	911701, 915702, 916058, 3853655	1
22	Adapter, Water Pump to Gear Housing	18-4836	911699	1
23	Screw	18-1598	908668, 341013	6
24	Gasket, Plate to Adapter	18-2916	911702	1
25	Plate, Water Pump	18-3121	911703	1
26	Impeller	18-3058	983895, 777128	1
27	Liner, Water Pump Cover	18-3145	911844	1
28	Seal, Water Pump Housing	18-2541	911704	1
29	Impeller Housing	18-3206	984744	1
30	Screw	NSS	912238	3
31	Shim, Bearing Carrier 0.010	18-0207	911668	AR
31	Shim, Bearing Carrier 0.001	18-0209	911669, 911670, 611671, 911672, 911673, 911674, 911675, 911676, 911677	AR
31	Shim, Bearing Carrier 0.003	18-0211	911669, 911670, 611671, 911672, 911673, 911674, 911675, 911676, 911677	AR

Figure #	Description	Part #	O.E.M. #	Qty.
32	Pinion Nut	18-3769	911753	1
33	Nut Retainer	18-3610	911752	1
34	Pinion Washer	NSS	911697	1
35	Pinion Bearing, Lower	18-1170	983892	1
36	Bearing Carrier, Pinion	18-4828	911750	1
37	Pinion Bearing, Upper	18-1161	983891	1
38	Gear Set, 21:16 (includes 38 & 45)	18-1600	983825	AR
38	Gear Set, 21:18 (includes 38 & 45)	18-1601	983826	AR
38	Gear Set, 21:19 (includes 38 & 45)	18-1602	984012	AR
39	Retainer Ring, Pinion Housing	18-3768	911751	1
40	O-Ring, Gear Housing Cover	18-7107	313175	1
41	Shim, Gear Position, 0.003"	18-02062	911662	AR
41	Shim, Gear Position, 0.005"	18-02063	911663	AR
41	Shim, Gear Position, 0.007"	NSS	911664	AR
41	Shim, Gear Position, 0.010"	18-02065	911665	AR
41	Shim, Gear Position, 0.012"	18-02066	911666	AR
41	Shim, Gear Position, 0.015"	18-02067	911667	AR
42	Bearing, U-Joint Shaft	18-1171	983878	1
43	Nut, Gear to U-Joint	18-3770	911937	1
44	Centering Cone	18-4835	912029	1
45	Gear Set, 21:16 (includes 38 & 45)	18-1600	983825	AR
45	Gear Set, 21:18 (includes 38 & 45)	18-1601	983826	AR
45	Gear Set, 21:19 (includes 38 & 45)	18-1602	984012	AR
46	Bearing, Bearing Carrier	18-1172	983877	1
47	O-Ring, Bearing Carrier	18-7169	911686	1
48	Shim, Bearing Carrier, 0.003", Green	18-0227	911678	AR
48	Shim, Bearing Carrier, 0.004", Tan	18-0229	911679	AR
48	Shim, Bearing Carrier, 0.005", Blue	18-02060	911680	AR
48	Shim, Bearing Carrier, 0.010", Brown	18-02061	911681	AR
49	Gear Bearing Carrier	18-4838	911683	1
50	Seal, Bearing Carrier	18-2067	911685	1
51	U-Joint & Water Pump Shaft Assy	18-2338	983880	1
52	Stub & Water Pump Shaft	18-6399	984264	1
53	U-Joint Assy	18-2104	912214	2
54	Yoke Shaft	18-2146	912212	1
55	O-Ring, U-Joint Shaft	18-7153	911851, 3852565	2
56	Gear Housing Cover	18-4838	911845, 986363	1
57	Oil Indicator	18-8369	914488	1
58	O-Ring, Oil Indicator	18-7116	303067	1
59	Screw, Gear Housing Cover	18-1599	123018	4
60	Cover, Water Pump Access	18-4750	983967	1
61	Screw, Water Pump Access Cover	18-4749-9	911859, 3852568	3
	Water Pump Repair Kit w/housing	18-3348	984461, 984744	1

AR As required NSS Not Sold Seperate

GEAR HOUSINGS

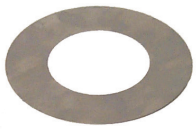
Part No.	OE No.	Description	Application
18-4804	984770, 986381	Upper Gear Housing Complete, 21: 16 Ratio	5.7L(1986-93), 5.8L(1986-89,1991-93)
18-4805	984771, 986382	Upper Gear Housing Complete, 21: 18 Ratio	2.5L (1986-89),3.0L(1986-93),5.0L(1989-93)
18-4806	984765, 986380	Upper Gear Housing Complete, 21: 19 Ratio	4.3L, 3.0L high altitude OMC Cobra (1986-93)

SCREWS

Part No.	OE No.	Application
18-1279	317624	20, 25, 35 HP (1976-86) 120, 140, 275, 300 HP (1985-86) Cobra Drives
18-1598	341013	Fits: OMC Cobra (1986-93) without cone clutch
18-1599	123018	Fits: OMC Cobra (1986-93) without cone clutch
18-3135	306643	Cobra Drives
18-4749-9①	3852568	For Cover Assembly: (3 Pack)Fits: 2.3L (1987-90), 2.5L (1986), 2.6L (1989), 3.0L (1986-93), 4.3L (1986-93),5.0L (1986-94), 5.7L (1986-92), 5.8L (1989-93), 7.4L (1988)

① PKG of 3, priced per package

18-4801
COMPLETE LOWER UNIT ASSEMBLY
Replaces: 5000356
Fits: 85-140hp Crossflow (1978-94) w/o Upper Driveshaft
Primered only



SHIMS

Part No.	O.E. No.	Size
18-0207 ①	911668	0.010
18-0209 ①	911669, 911670, 911671, 911672, 911673, 911674, 911675, 911676, 911677	0.001
18-0211 ①	911669, 911670, 911671, 911672, 911673, 911674, 911675, 911676, 911678	0.003
18-0227 ① ②	911678	0.003
18-0229 ① ③	911679	0.004
18-1713 ①	3852563	0.015
18-1718 ⑥	-	Kit
18-02060 ① ④	911680	0.005
18-02061 ① ⑤	911681	0.010
18-02062 ①	911662	0.003
18-02063 ①	911663	0.005

Part No.	O.E. No.	Size
18-02065 ①	911665	0.010
18-02066 ①	911666	0.012
18-02067 ①	911667	0.015
18-2229	323362	0.003
18-2230	323361	0.004
18-2231	314745	0.005

① Fits: OMC Cobra (1986-93) without cone clutch
② Green
③ Tan
④ Blue
⑤ Brown
⑥ Kit includes 1 each of 18-2229, 18-2230 & 18-2231

NOTE: For shim sizes larger than .010" use shim 18-0207 and appropriate combination of .001"shim (18-0209), and .003" shim (18-0211) to reach desired shim thickness.

18-9876
SHIM GAUGE TOOL
Replaces: 349957

MARINE GRADE 316 STAINLESS STEEL WORM GEAR HOSE CLAMPS

All components are manufactured from Marine Grade 316 stainless steel.

These clamps are designed to fit many applications from 5/16" to 7" diameter hoses.

STAINLESS STEEL CLAMPS

Part #	Diameter Size	Std. #
18-710-06-2	5/16" to 7/8"	006
118-710-10-2	9/16" to 1 1/16"	010
18-710-12-2	9/16" to 1 1/4"	012
18-710-16-2	1 1/16" to 1 1/2"	016
118-710-20-2	3/4" to 1 3/4"	020
118-710-24-2	1 1/16" to 2"	024

Part #	Diameter Size	Std. #
118-710-32-2	1 9/16" to 2 1/2"	032
118-710-48-2	2 9/16" to 3 1/2"	048
18-710-64-2	2 1/2" to 4 1/2"	064
18-710-72-2	3" to 5"	072
118-710-104-2	5" to 7"	104

18-4442
ENGINE ALIGNMENT TOOL
Used to verify engine alignment on Cobra models.

18-2100
LINK BELT HEAVY DUTY GIMBAL BEARING
Replaces: 983937
Uses seal 18-8349
Fits all OMC Cobra and King Cobra Drives

18-3763
SHIFT SHAFT
Replaces: 322941
For: V-4/V-6, Cobra, Stringer

18-2337
STUB SHAFT
Replaces: 3850814
Fits: All Cobra 1994-Up except King Cobra

18-6399
SHAFT & STUB ASSEMBLY
Replaces: 984264
For: Cobra Drives- 232, 302(1986-90), 252(1986), 262, 350, 460(1989), 432, 434, 502(1986-92), 504(1986-88), 574(1986-92), 584(1989-93), 754(1987-88)

18-2104
U-JOINT
Heavy Duty
Replaces: 912214, 915716
Fits OMC Cobra DrIves (1986-89) Includes straight grease fitting and 90° fitting

18-2174
U-JOINT
Heavy Duty
Replaces: 915717, 3850812
Fits OMC Cobra and King Cobra Drives (1990 & ABOVE) Includes straight grease fitting and 90° fitting.

18-2338
U-JOINT
Replaces: 983880
For: 1986-93 OMC Cobra

18-2339
U-JOINT ASSEMBLY
Replaces: 3852384
Fits:All Cobra 1994-Up except King Cobra

18-2146
UNIVERSAL YOKE ASSEMBLY
Replaces: 912212, 3850815
For: All Cobra (1986-Up)

18-3770
U-JOINT NUT
Replaces: 911937
For:232, 252, 262, 302, 350, 432, 434, 460, 502, 504, 574, 584, 744, 754, (1987-93)

Model	Year	U-Joint #	U-Joint Assy. OE #	Long Yoke #	Long Yoke OE #	Short Yoke #	Short Yoke OE #
2.3L	1986 ①	18-2338	983880	18-2146	812212	18-6399	984264
3.0L	1986 ①	18-2338	983880	18-2146	812212	18-6399	984264
4.3L	1986 ①	18-2338	983880	18-2146	812212	18-6399	984264
5.7L	1986 ①	18-2338	983880	18-2146	812212	18-6399	984264
2.3L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.0L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.5L	1987-1988 ①	18-2338	983880	18-2146	912212	18-6399	984264
2.3L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.0L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.8L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.5L	1989 ①	18-2338	983880	18-2146	912212	18-6399	984264
2.3L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
5.0L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264
5.8L	1990 ②	18-2338	983880	18-2146	912212	18-6399	984264

APPLICATION CONTINUED ON NEXT PAGE

① Used where raw w/p is located on outdrive ② Used where raw w/p is located on engine ③ Excludes Model 58FBDPMDA, used where raw w/p is located on engine ④ Used where raw w/p is located on engine, incl. Model 58FBDPMDA

Model	Year	U-Joint #	U-Joint Assy. OE #	Long Yoke #	Long Yoke OE #	Short Yoke #	Short Yoke OE #
5.7L	1990 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.4L	1990 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.5L	1990 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1991 ①	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1991 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1991 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.8L	1991 ①	18-2338	983880	18-2146	912212	18-6399	984264
7.4L	1991 ②	N/A	986191	18-2146	912212	N/A	914646
3.0L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.2L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
4.3L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.0L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.7L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
5.8L	1992-1993 ①	18-2338	983880	18-2146	912212	18-6399	984264
3.0L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
3.2L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
4.3L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
5.0L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
5.7L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
5.8L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
7.4L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
8.2L	1992-1993 ②	N/A	986191	18-2146	912212	N/A	914646
3.0L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
4.3L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.0L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.7L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.8L	1994 ③	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.8L	1994 ④	N/A	3853937	18-2146	3850815	N/A	3853563
7.4L	1994 ④	N/A	3853937	18-2146	3850815	N/A	3853563
3.0L	1995 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
4.3L	1995 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.0L	1995 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.8L	1995 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
7.4L	1995 ②	N/A	3853937	18-2146	3850815	N/A	3853563
3.0L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
4.3L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.0L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.7L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.8L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
7.4L	1996 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
3.0L	1997 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
4.3L	1997 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
5.7L	1997 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
7.4L	1997 ②	18-2339	3852384	18-2146	3850815	18-2337	3850814
3.0L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
4.3L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
5.0L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
5.7L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
7.4L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
8.2L	1998 ②	18-2339	3852384	18-2146	3850815	18-2337	1850814
43APHUB	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
43FAPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
43FBPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
43FBPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
43FBPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FBPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814

APPLICATION CONTINUED ON NEXT PAGE

① Used where raw w/p is located on outdrive ② Used where raw w/p is located on engine ③ Excludes Model 58FBDPMDA, used where raw w/p is located on engine
④ Used where raw w/p is located on engine, incl. Model 58FBDPMDA

Model	Year	U-Joint #	U-Joint Assy. OE #	Long Yoke #	Long Yoke OE #	Short Yoke #	Short Yoke OE #
50FACPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FAGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FAGPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FAPHUB	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
50FAPHUE	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
50FAPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FAPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
50FBPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
57FAPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
57FAPNCA	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
57FAPNCS	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
57FCPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
57FCPBYD	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
57FCPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
57FDPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
58FACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FACPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FAGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FAGPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FAPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FAPHUE	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBDMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBPHUE	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FBDPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FCPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
58FCPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FEPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FFPNCA	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
74FGPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FGPNCS	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
74FHPYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FHPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FJPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FJPYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FJPBYD	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
74FJPYD	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
82FCPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CCPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMBYM	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
302CMNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CMNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPBYM	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
302CPNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
302CPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
302DCMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
302DGMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432ACMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432AGMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814

APPLICATION CONTINUED ON NEXT PAGE

① Used where raw w/p is located on outdrive ② Used where raw w/p is located on engine ③ Excludes Model 58FBDPMDA, used where raw w/p is located on engine ④ Used where raw w/p is located on engine, incl. Model 58FBDPMDA

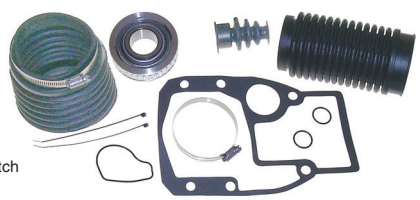
Model	Year	U-Joint #	U-Joint Assy. OE #	Long Yoke #	Long Yoke OE #	Short Yoke #	Short Yoke OE #
432AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432APNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
432BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
432BPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
502APHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
502APHUE	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
432ACMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432AGMMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
432BPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
432BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
434APNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
434BPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
434BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
434BPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
502ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
502AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
502APHUB	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
502APHUE	1995	18-2339	3852384	18-2146	3850815	18-2337	3850814
502APNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
502APNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
502BPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
572ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
572AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
572BPBYC	1998	18-2339	3852384	18-2146	3820815	18-2337	3850814
572BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
572BPLKR	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
572BPNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
574BPLKD	1997	18-2339	3852384	18-2146	3820815	18-2337	3850814
584ACPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
584AGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
584APHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
584APHUE	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
584APNCA	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
584APNCS	1996	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DCPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DCPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DDPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DDPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DGPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DGPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DJPMDA	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DJPMDM	1994	18-2339	3852384	18-2146	3820815	18-2337	3850814
744DPHUB	1995	18-2339	3852384	18-2146	3820815	18-2337	3850814
744EPNCA	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814
744FPLKD	1997	18-2339	3852384	18-2146	3850815	18-2337	3850814
744FPNCS	1996	18-2339	3852384	18-2146	3850815	18-2337	3850814

① Used where raw w/p is located on outdrive
② Used where raw w/p is located on engine
③ Excludes Model 58FBDPMDA, used where raw w/p is located on engine
④ Used where raw w/p is located on engine, incl. Model 58FBDPMDA

18-2772-1
TRANSOM SEAL KIT
For: SX Cobra Drives with cone clutch

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2100	Gimbal Bearing	3853807	1
18-2765	Bellows	3854127	1
18-1074	Bellows	3850426-2	1
18-2996	Seal	3852560, 911823	1
18-710-64-2	Hose Clamp	853012-3	1



18-2771
BELLOWS KIT
Replaces: 3854270
For: OMC Cobra without cone clutch

— CONTAINS —

Part #	Description	O.E. #
18-2613	Outdrive Gasket Set	—
18-2765	U-Joint Bellows	983973, 987467
18-2764	Exhaust Bellows	914036
18-2763	Shift Cable Bellows	911826
18-2100	Gimbal Bearing	983937
18-710-64-2	Hose Clamp	—

18-2128
CENTER SOCKET
Replaces:
912213, 3850813
Fits all OMC Cobra

18-2745
EXHAUST BOOT
Replaces: 912374
Fits 5.7L & 7.5L (1986 & later)

18-1074
EXHAUST BELLOW
I.D. 2 5/8" x O.D. 3" x L 7.5"
Replaces: 3850426
All cone clutch models (1994-up)
not using exhaust boot

18-2763
SHIFT CABLE BELLOWS
Replaces: 911826
ALL COBRA

Display Package

18-2764
EXHAUST BELLOWS
Replaces: 914036
All clutch dog Cobra models
(1986-93)

Display Package

18-2765
U-JOINT BELLOWS
I.D. 3 1/2" x O.D. 4" x L 6"
Replaces: 983973,
987467, 3854127
All clutch dog Cobra models (1986-93)

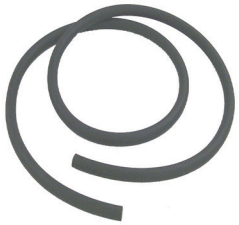
18-21754
ENGINE COUPLER
Replaces: 986232, 984537
Fits: 7.5L / 460 King Cobra 1987-90

18-21751
ENGINE COUPLER
Replaces: 3853962,
983902, 986338
Fits:2.5L (1986), 3.0L (1986-90), (4.3L, 5.0L, 5.7L) (1986) KW & KWB suffix only, 7.4L (1990-98), 8.2L (1992-93, 1998)

18-21752-1
ENGINE COUPLER
Replaces: 3858437, 984290,
986120, 3853917
Fits:4.3L (1986-98), 5.0L (1986-88, 1998)
5.7 (1986-92, 1994, 1996-98)

18-21753
ENGINE COUPLER
Replaces: 3853862
Fits:5.0L & 5.8L (1989-96)

18-21755
ENGINE COUPLER
Replaces: 984629
2.3L Cobra



18-2533
TRANSOM SEAL
Replaces: 911797

18-2767
TRANSOM SEAL
16 hole
Replaces: 313080
(1967-77) 120 HP and UP

18-2768
TRANSOM SEAL
22 hole
Replaces: 909527
(1978-86) — ALL

18-2245-1
SHIFT CABLE ASSEMBLY
Replaces: 987661
Wire: 68" • Jacket: 58 1/2"
For: 1988-1993 OMC Cobra (except King)
without cone clutch

18-2246
SHIFT CABLE ASSEMBLY
Replaces: 987678
Wire: 59"
For: King Cobra

18-3769
PINION NUT
Replaces: 911753
For: 115 (1994-97), 232 (1987-90), 252 (1986), 262, 350, 460 (1989), 302, 574 (1986-92) ,432 (1986-93), 502 (1988-93), 504, 754 (1986-88) ,584 (1989-93), 744 (1988), 90 Jet (1994-95)

18-3719
PINION NUT
Replaces: 314730
($^{5}/_{8}$ - 18)

18-2176
BALL GEAR
(Intermediate Housing)
Replaces: 908063
1973-86

18-2177
BALL GEAR
(Upper Gear Case)
Replaces: 908069
1973-86

PKG. OF 5

18-3725
18-3725-9①
BALL GEAR NUT
Replaces: 908064

PKG. OF 2

18-3731
18-3731-9①
LOCKNUT
Replaces: 907866
$^{3}/_{4}$ - 16

PKG. OF 5

18-4251
18-4251-9①
PLUG
Replaces: 908062
O.D. 1.748

18-4835
CENTERING CONE
Replaces: 912029
Fits: OMC Cobra (1986-93) without cone clutch

18-1750
COMPLETE BEARING HOUSING
For: Cobra Drives & V6

18-1154
BALL BEARING
Replaces:
377139

18-1161
TAPERED ROLLER BEARING
Replaces: 983891

18-1170
LOWER PINION BEARING
Replaces: 983892

18-1171
U-JOINT SHAFT BEARING
Replaces: 983878

18-1172
CARRIER BEARING
Replaces: 983877
For: 1986-95 Cobra

18-1158
CARRIER BEARING
Replaces: 387247

18-1350
CARRIER BEARING
Replaces: 379504

18-1351
CARRIER BEARING
Replaces: 382407
COBRA

18-1117
PINION BEARING
Replaces: 387817

18-1357
PINION BEARING
Replaces: 384195
COBRA

18-1358
REVERSE GEAR BEARING
Replaces: 389039
COBRA

18-1365
THRUST BEARING
Replaces: 387656
COBRA DRIVE SHAFT

18-1366
THRUST BEARING
Replaces: 382408
COBRA REVERSE GEAR

18-1370
THRUST FORWARD BEARING
Replaces: 389042

18-1371
THRUST FORWARD BEARING
Replaces: 385043
COBRA

① Priced per Package

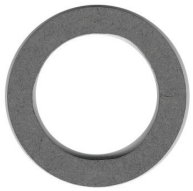
APPLICATION BEINGS ON NEXT PAGE

OMC 400 & 800 SERIES GEARCASE BEARINGS

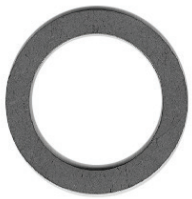
HP	Year	Pinion Bearing	Drive Shaft Bearing	Carrier Aft Bearing	Carrier Fore Bearing	Forward Thrust Bearing	Reverse Thrust Bearing	Housing Bearing
120	1978-81	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	—
2.5L	1982-86	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
140	1978-81	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	—
3.0L	1982-86	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
185/3.8L	1978-85	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
4.3L	1985-86	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
200/5.0L	1979-86	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
225	1978	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
230/530L	1979-86	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
240	1978	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
250	1979	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
260/5.7L	1979-86	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358

OMC COBRA GEAR HOUSING BEARINGS

Model	Liter	Year	Pinion Bearing	Drive Shaft Bearing	Carrier Aft Bearing	Carrier Fore Bearing	Forward Thrust Bearing	Reverse Thrust Bearing	Housing Bearing
2.3L	2.3L	1987	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
2.3L	2.3L	1988-1990	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	N/A
2.5L	2.5L	1986	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
3.0L	3.0L	1986-1987	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	18-1351
3.0L	3.0L	1988-1989	18-1357	18-1365	18-1350	18-1351	18-1371	18-1366	N/A
3.0L	3.0L	1990-1991	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	N/A
3.0L	3.0L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
3.0L HO	3.0L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
4.3L	4.3L	1986-1987	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
4.3L	4.3L	1988-1991	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	N/A
4.3L	4.3L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
4.3L HO	4.3L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
5.0L	5.0L	1986-1987	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
5.0L	5.0L	1988-1991	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	N/A
5.0L	5.0L	1992-1993	18-117	18-1365	N/A	18-1351	18-1370	18-1365	N/A
5.0L HO	5.0L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1365	N/A
5.7L	5.7L	1986-1987	18-1117	18-1365	18-1158	18-1351	18-1370	18-1366	18-1358
5.7L	5.7L	1988-1991	18-1117	18-1365	N/A	18-1351	18-1370	18-1365	N/A
5.7L	5.7L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
5.8L	5.8L	1989-1991	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A
5.8L	5.8L	1992-1993	18-1117	18-1365	N/A	18-1351	18-1370	18-1366	N/A

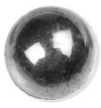


18-0195
THRUST WASHER
Replaces: 314731
COBRA



18-0198
FORWARD GEAR THRUST WASHER
Replaces: 324766

PKG. OF 2



18-2243
18-2243-9①
DETENT BALL
Replaces: 316506
For: V-4 & V-6 gearcase
OMC Sterndrive 400 Series (1978-79);
800 Series (1978)

18-1501
DETENT BALL
Replaces: 160084
For: Cobra drives (1980& Earlier)

18-1701
LOWER DRIVE SHAFT
Replaces: 911693
For: Cobra Drives 262, 302, 350,
432, 434, 502, 504, 574, 584

18-2183
DRIVE SHAFT
Replaces: 909121

① Priced per Package

18-2184
DRIVE SHAFT
Replaces: 908087

18-2185
DRIVE SHAFT
Replaces: 909753

18-2186
DRIVE SHAFT
Replaces: 982424
800 Drives

18-2187
PROP SHAFT
Replaces: 395209
Cobra & Late Model 800 Drives

18-2251
PROP SHAFT
Replaces: 435022, 433017, 436740

18-2252
PROP SHAFT
Replaces: 387818, 436888

18-2216
SLIDING CLUTCH
Replaces: 337772, 337774,
334516, 336562, 910995

18-2220
SLIDING CLUTCH
Replaces: 323664, 320630

18-2383
SLIDING CLUTCH
Replaces: 914716, 915272
For: 3.0L (GM), 4.3L (GM), 5.0L (Ford), 5.7L (Ford),
5.8L (Ford) (1990-91)

18-2218
FORWARD GEAR SET
Replaces: 434063, 987966,
985050, 436746

18-2219
REVERSE GEAR
Replaces: 333077,
317838, 340490

18-1600
UPPER GEAR KIT
with bearing
Replaces: 983825
For: 5.7, 5.8L V-8 Cobra drives (21:16 ratio)

18-1601
UPPER GEAR KIT
with bearing
Replaces: 983826
For: 5.0L V-8 engines-Cobra drives (21:18 ratio)

18-1602
UPPER GEAR KIT
Replaces: 984012
For: 4.3L V-6 engines-Cobra drives (21:19 ratio)

APPLICATION BEGINS ON NEXT PAGE

SHAFT/GEAR/SLIDING CLUTCH APPLICATION

Model	Year	Bearing Carrier Shaft	Short/Long Water Pump Shaft	Drive Shaft	Prop Shaft	Forward Gear	Reverse Gear	Sliding Clutch
100 thru 165	1973	—	18-2185	—	—	—	—	—
120 thru 190	1974-75	—	18-2185	—	—	—	—	—
120 thru 235 ⑥	1976-77	—	18-2184	—	—	—	—	—
120 thru 190 ⑤	1976	—	18-2185	—	—	—	—	—
120/140 ⑤	1977	—	18-2185	—	—	—	—	—
120/140	1978-81	18-2183	18-2185	—	18-2252	—	—	18-2220
120 thru 235 ⑥	1977	—	18-2184	—	—	—	—	—
175/190/235 ⑤	1977	18-2183	18-2185	—	—	—	—	—
185	1978	18-2183	18-2185	18-2186	—	—	—	—
185	1980-81	18-2183	18-2185	18-2186	—	—	—	—
200	1979	18-2183	18-2185	18-2186	—	—	—	—
200	1980-81	18-2183	18-2185	18-2186	—	—	—	—
225/245	1973-75	—	18-2184	—	—	—	—	—
225	1978	18-2183	18-2185	18-2186	—	—	—	—
225	1979	—	—	18-2186	—	—	—	—
225	1980	—	—	18-2186	—	—	—	—
225	1981	—	—	18-2186	—	—	—	—
230	1979	18-2183	18-2185	18-2186	—	—	—	—
230	1980-81	18-2183	18-2185	18-2186	—	—	—	—
235	1975	18-2183	18-2185	—	—	—	—	—
235 ⑤	1976-77	18-2183	18-2185	—	—	—	—	—
240	1978	18-2183	18-2185	18-2186	—	—	—	—
240	1979	—	—	18-2186	—	—	—	—
240	1980-81	—	—	18-2186	—	—	—	—
250	1979	18-2183	18-2185	18-2186	—	—	—	—
260	1979	18-2183	18-2185	18-2186	—	—	—	—
260	1980-81	18-2183	18-2185	—	—	—	—	—
262	1989	—	—	—	18-2187	—	—	—
2.3/3.0	1987-89	—	—	—	18-2252	—	18-2219	—
2.3	1990	—	—	—	18-2252	—	—	—
2.5	1986	18-2183	18-2185	—	18-2252	—	18-2219	—
2.5	1982-87	18-2183	18-2185	—	18-2252	18-2218	18-2219	—
350 ③	1988-89	—	—	—	18-2187	18-2218	—	—
3 ①	1982-86	18-2183	18-2185	—	18-2252	18-2218	18-2219	18-2216
3.0/4.3 ③	1990-91	—	—	—	18-2187	—	—	18-2383
3.0/4.3	1992-93	—	—	—	18-2251	—	—	18-2383
3.0 H.O.	1990-91	—	—	—	18-2187	—	—	18-2383
3.0 H.O.	1992-93	—	—	—	18-2251	—	—	18-2383
3.8	1982-86	18-2183	18-2185	18-2186	18-2187	—	—	18-2216
460 ③	1988-89	—	—	—	18-2187	—	—	18-2216
4.3 ①	1985-86	18-2183	18-2185	18-2186	18-2187	—	—	18-2216
4.3 ②	1986-87	—	—	—	18-2187	—	—	—
4.3 ③	1988-91	—	—	—	18-2187	—	—	18-2383 ⑨
4.3 H.O.	1990-91	—	—	—	18-2187	—	—	18-2383
4.3 H.O.	1992-93	—	—	—	18-2251	—	—	18-2383
5.0/5.7	1982-83	18-2183	18-2185	18-2186	—	—	—	18-2216
5.0/5.7 ①	1984-86	18-2183	18-2185	18-2186	18-2187	—	—	18-2216
5 ②	1986-87	—	—	—	18-2187	—	—	—
5	1988	—	—	—	18-2187	—	—	—
5 ③	1988-91	—	—	—	18-2187	—	—	18-2383 ⑨
5.0/5.7	1992	—	—	—	18-2251	—	—	18-2383
5.0 H.O.	1990-91	—	—	—	18-2187	—	—	18-2383
5.0 H.O.	1992-93	—	—	—	18-2251	—	—	18-2383
5.7	1987-88	—	—	—	18-2187	—	—	—
5.7 ③	1988-89	—	—	—	18-2187	—	—	—
5.7 ⑧ ③	1990-92	—	—	—	18-2187	—	—	18-2383
5.8 ③	1989-90	—	—	—	18-2187	—	—	18-2383 ⑨
5.8	1991	—	—	—	18-2187	—	—	18-2383
5.8	1992-93	—	—	—	18-2251	—	—	18-2383
7.5	1987	—	—	—	18-2187	—	—	18-2216

① Except Cobra
② Cobra
③ Right hand rotation drive
⑤ Low profile
⑥ High profile
⑧ Except L.E. models
⑨ 1990-93 models only

18-1702
CARRIER BEARING
Replaces: 438039, 5000074
For: 1 3/16" diameter prop shaft-Cobra drives (1986-90) Fits all stringer mounts except 2.5L & 3.0L (1978-85)

18-1703
CARRIER BEARING
Replaces: 434400, 435096, 438040, 5000363, 5004257
For: 1 1/4" diameter prop shaft Cobra drives (1991-93)

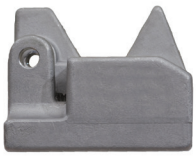
18-4828
PINION BEARING CARRIER
Replaces: 911750
Fits: OMC Cobra (1986-93) without cone clutch

18-1099
BEARING HOUSING & SEAL ASSEMBLY
Replaces: 982422
For: OMC Stringer Drive-120, 140, 170, 200, 230, 260, (1981), 252, 302, 382, 502, 504 &574 (1982-85), 432 (1985)

18-1343
BEARING CARRIER RETAINING TAB
Replaces: 333957
For: Cobra drives & V-6

18-0655
SHIFT ROD
Replaces: 914736
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)

18-0647
SHIFT ROD ASSEMBLY
Replaces: 986658
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)



18-0652
ROD END, SHIFT
Replaces: 914723
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)

18-0653
SCREW, SHIFT ROD END
Replaces: 308825
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)

18-0654
NUT, SHIFT ROD END
Replaces: 914743
3.0L (1990-1993), 4.3L, 5.0L, 5.7L, 5.8L (1986-1993)

18-3766
SHIFT CRADLE
Replaces: 334163
For: V-4/V-6, Cobra, Stringer

18-3610
RETAINER NUT
Replaces: 911752
Fits: OMC Cobra (1986-93) without cone clutch

18-3768
COVER NUT
Replaces: 911751
For: Cobra Drives 115 (1994-97), 232 (1987-90), 252 (1986) 262 (1989), 302 (1987)

18-1500
INTAKE WATER SCREEN
Replaces: 337778
For: 100, 120, 125, 140, 150, 175, 200, 225 (1993) (OMC Cobra & V6)

18-4750
COVER ASSEMBLY
Replaces: 983967
Fits: 2.3L (1987-90), 2.5L (1986), 2.6L (1989), 3.0L (1986-93), 4.3L (1986-93),5.0L (1986-94), 5.7L (1986-92), 5.8L (1989-93), 7.4L (1988)

18-1714
CLUTCH DOG PIN
Replaces: 313448
For: 50-85, 100, 135, 140, 150, 175, 200, 235 (1969-82) (OMC Stringer drive)

18-2399
CLUTCH DOG
Replaces: 324369
For: V-4 & V-6

18-4222
THRUST WASHER
Replaces: 318841

18-4223
THRUST WASHER
Replaces: 333592

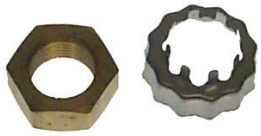
18-4228
PROP SPACER
Replaces: 315810

18-4194
PROP SPACER
Replaces: 3852350
For: 1994 King Cobra Lower Units

18-4231
PROP SPACER
Replaces: 320570

PKG. OF 5

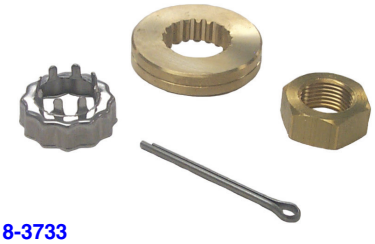
18-3705
18-3705-9①
PROP NUT
Replaces: 314503



18-3708-1
PROP NUT & KEEPER
Replaces: 398042

18-3730
LOCK NUT
Replaces: 3852648
For: Cobra & King Cobra 1987-94

②**18-3733D** Display Package



18-3733
PROP NUT KIT
For: SX Cobra

②**18-3715D** Display Package

18-3715
PROP NUT KIT

— CONTAINS —

Part #	O.E. #	Description
18-3708-1	398042	Prop Nut/Keeper
18-3741	309955	Cotter Pin
18-4231	320570	Prop Spacer

②**18-3716D** Display Package

18-3716
PROP NUT KIT
Replaces: 175267

— CONTAINS —

Part #	O.E. #	Description
18-3705	314503	Prop Nut
18-3742	314502	Cotter Pin
18-4238	315810	Prop Spacer

18-4444
PROP WRENCH
FOR ALL COBRA

18-2156
TILT SHAFT
Replaces: 980183
I/O 1964-86
EXCEPT COBRA

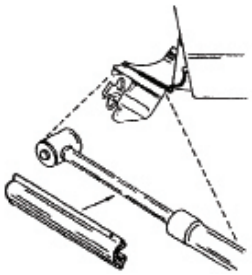
PKG. OF 10

COTTER PINS

18-3741	18-3742
18-3741-9①	18-3742-9①
Replaces:	
309955	314502

18-9098
TRAILERING CLIPS
Replaces: 174448
Set of 2
For all Cobra Stern Drives

Display Package

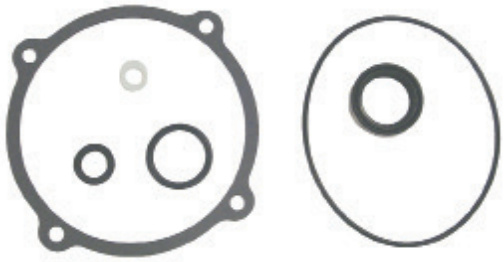


APPLICATION BEGINS ON NEXT PAGE

① Priced per Package ② Items ending in "D" are Display Packaged - Regular number is Non-Display

NUT/SPACER/WASHER/COTTER PIN/PROP NUT KIT APPLICATION

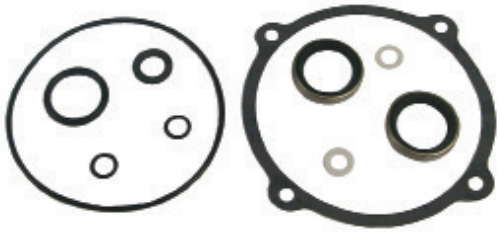
Model	Year	Nut	Spacer	Washer	Cotter Pin	Prop Nut Kit	Model	Year	Nut	Spacer	Washer	Cotter Pin	Prop Nut Kit
120	1978-81	18-3705	18-4228	18-4222	18-3742	18-3716	460	1989-90	18-3708-1	18-4231	18-4223	18-3741	18-3715
140	1978-81	18-3705	18-4228	18-4222	18-3742	18-3716	502	1992	18-3708-1	18-4231	18-4223	18-3741	18-3715
185	1978-80	18-3708-1	18-4231	18-4223	18-3741	18-3715	2.3	1987-90	18-3705	18-4228	18-4222	18-3742	18-3716
200	1979-81	18-3708-1	18-4231	18-4223	18-3741	18-3715	2.5	1982-86	18-3705	18-4228	18-4222	18-3742	18-3716
225	1978	18-3708-1	18-4231	18-4223	18-3741	18-3715	3	1982-89	18-3705	18-4228	18-4222	18-3742	18-3716
230	1979	18-3708-1	18-4231	18-4223	18-3741	18-3715	3	1990-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
240	1978	18-3708-1	18-4231	18-4223	18-3741	18-3715	3.8	1981-85	18-3708-1	18-4231	18-4223	18-3741	18-3715
260	1979-81	18-3708-1	18-4231	18-4223	18-3741	18-3715	4.3	1985-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
262	1987-89	18-3708-1	18-4231	18-4223	18-3741	18-3715	5	1982-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
350	1988-91	18-3708-1	18-4231	18-4223	18-3741	18-3715	5.7	1979-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
351	1992	18-3708-1	18-4231	18-4223	18-3741	18-3715	5.8	1989-92	18-3708-1	18-4231	18-4223	18-3741	18-3715
454	1990-92	18-3708-1	18-4231	18-4223	18-3741	18-3715	7.5	1987	18-3708-1	18-4231	18-4223	18-3741	18-3715



18-2698
CLUTCH HOUSING SEAL KIT
Fits: All models 1977 & below

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-7114	O-RING	302540	1
18-7400	O-RING	908194	1
18-7952	OIL SEAL	911019	1
18-2863	GASKET, COVER	308799	1
18-4248	GASKET, OIL DRAIN	311598	1
18-0939	GASKET, DIPSTICK	315189	1



18-8360
CLUTCH HOUSING SEAL KIT
Fits: All models 1978 & above

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-2060	OIL SEAL	321467	2
18-7114	O-RING	302540	1
18-7168	O-RING	202893	2
18-7400	O-RING	908194	1
18-2863	GASKET, COVER	308799	1
18-4248	GASKET, OIL DRAIN	311598	2
18-0939	GASKET, DIPSTICK	315189	1

HP	Year	Clutch Pack Seal Kit	HP	Year	Clutch Pack Seal Kit	HP	Year	Clutch Pack Seal Kit	HP	Year	Clutch Pack Seal Kit
80	1968-1969	18-2698	140	1980-1981	18-8360③	190	1974-1977	18-2698	230	1980-1981	18-8360②
90	All	18-2698	3.0L	1982-1985	18-8360	200	1966-1968	18-2698	235	All	18-2698
100	1972-1973	18-2698	155	1967-1972	18-2698	200	1979-1980	18-2698①	240	1978	18-2698
120	1965-1978	18-2698	165	1972-1976	18-2698	200	1980-1981	18-8360②	245	1972-1975	18-2698
120	1979-1980	18-2698①	3.8L	1981-1983	18-8360	5.0L	1982-1985	18-8360	250	1979	18-2698
120	1980-1985	18-8360③	170	1974	18-2698	210	1968-1970	18-2698	260	1979-1980	18-2698①
2.5L	1982-1985	18-8360	175	1975-1977	18-2698	215	1971	18-2698	260	1980-1981	18-8360②
140	1973-1978	18-2698	185	1967-1968	18-2698	225	All	18-2698	5.7L	1982-1985	18-8360
140	1979-1980	18-2698①	185	1978	18-2698	230	1979-1980	18-2698①			

① 1980 Models with the "C" suffix ② 1980 Models with "K" or "U" suffix ③ 1980 Models with "C1" suffix

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.

⑤ **18-6019**
ANODE
Replaces: 982277, 982438
For intermediate housing on Stringer Drive models

⑤ **18-6020**
ANODE
Replaces: 976669
For Stringer Drive models with central grounding point on boat hull

⑤ **18-6024**
④ **18-6024A**
ANODE
Replaces: 393023, 436745
(1982-87) For use on gearcases

④ Aluminum ⑤ Zinc

⑤ **18-6025**
ANODE
Replaces: 433458, 398331

③ **18-6027**
ANODE
Replaces: 392123
For exhaust housing,
V4 & V6 (1983-90)

③ **18-6028**
① **18-6028A**
② **18-6102**
ANODE
Replaces: 984513,
3853818, 3855412
For use on Gearcases: 2.3L (1987-90),
2.6L/3.5L/4.6L (1989), 3.0L /4.3L/5.0L/5.8L
(1987-93), 5.7L (1987-92), 7.4L (1987-88)

③ **18-6029**
ANODE
Replaces: 397768

③ **18-6095**
① **18-6095A**
ANODE
Replaces: 431708
For use on gearcases (1988-90)

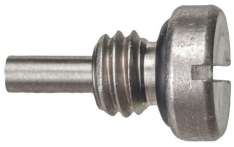
③ **18-6101**
ANODE
Replaces: 983494
For: Cobra Lower Unit (1987)
2.5, 3.0, 4.3, 5.0, 5.7

③ **18-6103**
① **18-6103A**
ANODE
Replaces: 984547
For use on Transom Mounts:
2.3L/3.0L (1987-89), 2.6L (1989)

③ **18-6155Z**
ANODE KIT
For: Cobra Drives except King Cobra

PKG. OF 5

18-3722
18-3722-9④
STAINLESS STEEL LOCKNUT
Replaces: 121731
(1/4"—28)



18-2454
DRAIN PLUG
Replaces: 3854539
3/8" - 16 thread
Uses O-ring **18-7145**
For: Cobra SX drives

18-2138
PIVOT PIN BEARING
Replaces: 911787
COBRA
(2 per Drive)

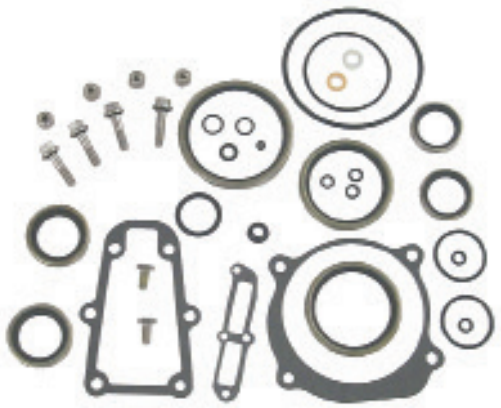
18-7634
TRIM SENDER
Replaces: 984748
Fits: OMC Cobra

① Aluminum ② Magnesium ③ Zinc ④ Priced per Package

18-2663
LOWER UNIT
SEAL KIT
Replaces: 981797
100-245 Stringer Unit (1968-77)

— CONTAINS —

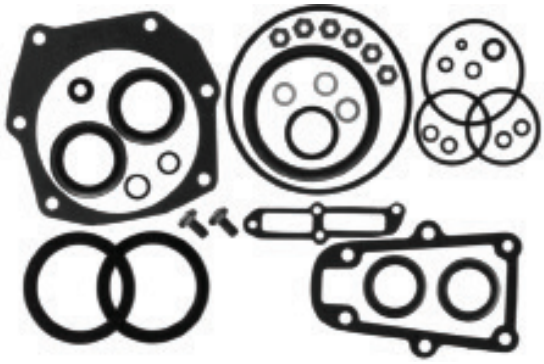
Part #	Desc.	O.E. #	Qty.
18-0168	Grommet	908594	1
18-2012	Oil Seal	310599	4
18-2020	Oil Seal	310649	1
18-2058	Oil Seal	313353	2
18-2851	Swivel Bearing To Lower Gear Case Gsk.	313368	1
18-4248	Washer	311598	2
18-7120	O-Ring	307853, 322598	4
18-7129	O-Ring	314491	1
18-7135	O-Ring	310584	1
18-7167	O-Ring	310414	1



18-2664
LOWER UNIT
SEAL KIT
Replaces: 982947
4 cyl (400) Stringer Unit (1978-86)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0110	Shift Housing Gasket	324670	1
18-3133	Housing Screw	908158	2
18-0188	Washer	909748	1
18-2020	Oil Seal	310649	1
18-2058	Oil Seal	313353	2
18-2060	Oil Seal	321467	2
18-3722	Locknut	121731	4
18-4248	Washer	311598	2
18-7101	O-Ring	305739	1
18-7102	O-Ring	307450	1
18-7120	O-Ring	307853, 322598	1
18-7127	O-Ring	313446	1
18-7130	O-Ring	314728	1
18-7178	O-Ring	320140	1
18-7404	O-Ring	909747	1
18-7475	Quad Ring	332583	4
18-7168	O-Ring	202893	1
18-7409	O-Ring	911871	2
18-2001	Oil Seal	330137	2
18-7479	O-Ring	—	1
18-3153	S.S. Bolt	908158	2



18-2665
LOWER UNIT
SEAL KIT
Replaces: 982946
V6,V8 (800) Stringer Unit (1978-86)

— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0110	Shift Housing Gasket	324670	1
18-3133	Housing Screw	908158	2
18-0188	Washer	909748	1
18-2002	Oil Seal	320862	2
18-2020	Oil Seal	310649	1
18-2058	Oil Seal	313353	2
18-2060	Oil Seal	321467	2
18-2911	Swivel Bearing Housing Gasket	910236	1
18-3722	Locknut	121731	6
18-4248	Washer	311598	2
18-7101	O-Ring	305739	1
18-7102	O-Ring	307450	1
18-7120	O-Ring	307853, 322598	1
18-7130	O-Ring	314728	1
18-7142	O-Ring	322119	1
18-7178	O-Ring	320140	1
18-7403	O-Ring	909316	2
18-7404	O-Ring	909747	1
18-7475	Quad Ring	332583	4
18-7168	O-Ring	202893	1
18-7479	O-Ring	—	1
18-3153	S.S. Bolt	908158	2

18-2666
UPPER UNIT SEAL KIT
Replaces: 981799
100-245 Stringer Unit (1968-72)

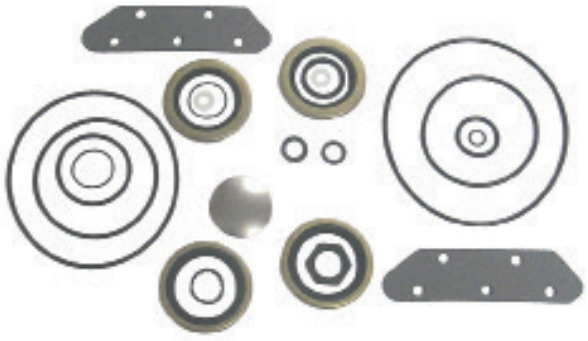
— CONTAINS —

Part #	Desc.	O.E. #	Qty.
18-0939	Upper Gearcase Gasket	315189	1
18-2073	Oil Seal	981268	4
18-3111	Rubber Seal	907774	1
18-4248	Washer	311598	2
18-7103	O-Ring	308624	4
18-7107	O-Ring	313175	1
18-7121	O-Ring	308621	1
18-7134	O-Ring	303059	1
18-7146	O-Ring	554545	1
18-7173	O-Ring	910582	1
18-7198	O-Ring	308626	2
18-7158	O-Ring	310585, 310967	1
18-7172	O-Ring	553126	1

APPLICATION FOR SEAL KITS ON PAGE 931

— *CONTAINS* —

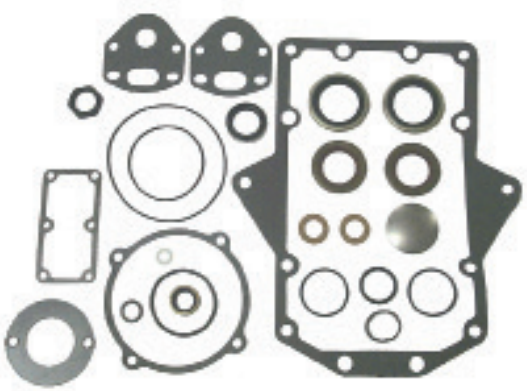
Part #	Desc.	O.E. #	Qty.
18-0939	Upper Gearcase Gasket	315189	1
18-2072	Oil Seal	0765461	2
18-2073	Oil Seal	981268	2
18-3111	Rubber Seal	907774	1
18-3725	Locknut	908064	1
18-4248	Washer	311598	2
18-4251	Plug	908062	1
18-7107	O-Ring	313175	1
18-7114	O-Ring	302540	1
18-7121	O-Ring	308621	1
18-7129	O-Ring	314491	1
18-7477	Quad Ring	909048	1
18-7168	O-Ring	202893	1
18-7172	O-Ring	553126	1
18-7173	O-Ring	910582, 310327	1



18-2667
UPPER UNIT SEAL KIT
Replaces: 982949
All Stringer Unit (1973-86)

— *CONTAINS* —

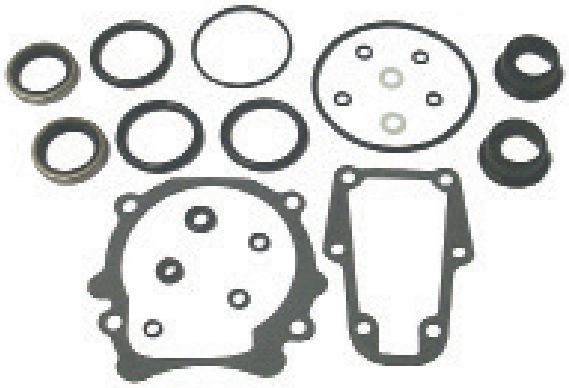
Part #	Desc.	O.E. #	Qty.
18-0917	Tilt Motor Gasket	311508	1
18-0923	Seal Gasket	313244	2
18-0939	Upper Gearcase Gasket	315189	1
18-0949	Trunion Cap Gasket	316499	2
18-2004	Oil Seal	—	1
18-2016	Oil Seal	0764337	2
18-2066	Oil Seal	911019	1
18-2071	Oil Seal	981195	2
18-3725	Locknut	908064	1
18-4248	Washer	311598	1
18-4251	Plug	908062	1
18-7114	O-Ring	302540	1
18-7162	O-Ring	302337	1
18-7400	O-Ring	908194	1
18-7401	O-Ring	908383	1
18-7198	O-Ring	308626	2
18-2863	Tilt Clutch Cover Gasket	308799	1



18-2669
INTERMEDIATE HOUSING SEAL KIT
Replaces: 981801
100-245 Stringer Unit (1973-77)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0880	Shift Cover Gasket	911878	1
18-0166	Grommet	911705	2
18-0190	Wiper	912157	1
18-4248	Washer	311598	2
18-7127	O-Ring	313446	1
18-7130	O-Ring	314728	1
18-7137	O-Ring	318372	1
18-7138	O-Ring	318717	3
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332584	5
18-2001	Oil Seal	330137	2



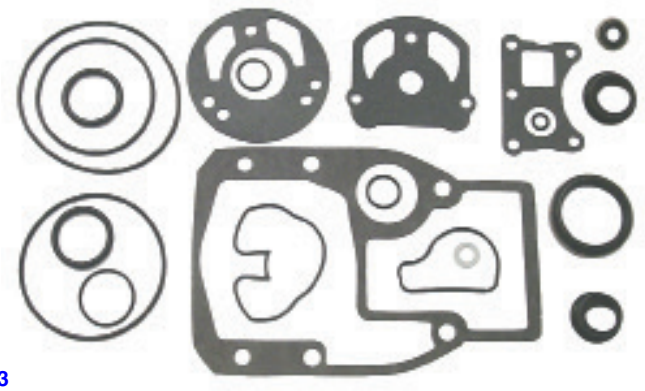
18-2671
LOWER UNIT SEAL KIT
Replaces: 985612
All 4 cyl. Cobra (1986-89)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0880	Shift Cover Gasket	911878	1
18-0166	Grommet	911705	2
18-0190	Wiper	912157	1
18-2002	Oil Seal	320862	2
18-4248	Washer	311598	2
18-7130	O-Ring	314728	1
18-7137	O-Ring	318372	1
18-7138	O-Ring	318717	3
18-7142	O-Ring	322119	1
18-7145	O-Ring	333572	2
18-7475	Quad Ring	332584	5
18-0440	Water Passage Gasket	915719	1

18-2672
LOWER UNIT SEAL KIT
Replaces: 984458, 985613, 439967
All V6/V8 Cobra (1986-1991)

APPLICATION FOR SEAL KITS ON PAGE 931



18-2673
UPPER UNIT SEAL KIT
Replaces: 984459, 986364, 987603
All Cobra (1986-89)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-0911	Water Pump Base Gasket	911698	1
18-0884	Water Cover Gasket	911733	1
18-0166	Grommet	911705	2
18-2067	Oil Seal	911685	1
18-2068	Oil Seal	3853655	1
18-2541	Rubber Seal	911704	1
18-2916	Water Pump Housing Gasket	911702	1
18-2918	Outdrive Gasket	915840	1
18-2996	Seal	911823	1
18-7107	O-Ring	313175	1
18-7116	O-Ring	303067	1
18-7138	O-Ring	318717	2
18-7153	O-Ring	—	2
18-7169	O-Ring	911686	1
18-7403	O-Ring	909316	1
18-7407	O-Ring	911700	1

18-2674
TRANSOM MOUNT SEAL KIT
Replaces: 985518, 986423
All Cobra (1986-89)

— *CONTAINS* —

Part #	Desc.	O.E. #	Qty.
18-2070	Oil Seal	911795	1
18-2138	Bearing	911787	3
18-2139	Bearing	911794	1
18-2533	Foam Seal	911797	1
18-2918	Outdrive Gasket	915840, 911836	1
18-2996	Seal	911823	1
18-4250	Washer	911820	2
18-7141	O-Ring	321117	12
18-7143	O-Ring	322501	1
18-7162	O-Ring	302337	1
18-7165	O-Ring	304174	1
18-7406	O-Ring	911311	3
18-7408	O-Ring	911718	2
18-7409	O-Ring	911871	1
18-7168	O-Ring	202893	1
18-8349	Seal	3852548	1

18-2783
LOWER UNIT SEAL KIT
Replaces: 986629
King Cobra Lower Unit - 1990

18-2791
GEARCASE SEAL KIT
Replaces: 987251, 3850597
Fits: 3.0L, 4.3L, 5.0L (1994), 3.2L (1992-93), 5.7L (1992-94), 7.4L (1992-95), 8.2L (1992-93)

APPLICATION ON NEXT PAGE

Sierra®
Marine Engine and Drive Parts

SEAL KIT APPLICATION

Model	Year	Lower Gearcase Seal Kit	Upper Gearcase Seal Kit	Intermediate Housing Seal Kit	Transom Mount Seal Kit
2.3	1987-90	18-2671	18-2673	N/A	18-2674
2.5 ①	1982-86	18-2664	18-2667	N/A	N/A
2.5 ②	1986	18-2671	18-2673	N/A	18-2674
3 ①	1982-86	18-2664	18-2667	N/A	N/A
3 ②	1986-91	18-2671	18-2667	N/A	N/A
4.3 ①	1985-86	18-2665	18-2667	N/A	N/A
4.3 ②	1986-91	18-2672	18-2673	N/A	18-2674
3.8	1981-86	18-2665	18-2667	N/A	N/A
5 ①	1982-86	18-2665	18-2667	N/A	N/A
5 ②	1986-91	18-2672	18-2673	N/A	18-2674
5.7 ①	1982-86	18-2665	18-2667	N/A	N/A
5.7 ②	1986-89	18-2672	18-2673	N/A	18-2674
5.7 ③	1990-91	18-2672	18-2673	N/A	18-2674
5.8	1989-90	18-2672	18-2673	N/A	18-2674
7.5	1987	—	18-2673	N/A	18-2674
80	1969	18-2663	18-2666	18-2668	N/A
90	1970	18-2663	18-2666	18-2668	N/A
100	1972	18-2663	18-2666	18-2668	N/A
100	1973	18-2663	18-2667	18-2669	N/A
120	1968-72	18-2663	18-2666	18-2668	N/A
120	1973-77	18-2663	18-2667	18-2669	N/A
120	1978-81	18-2664	18-2667	N/A	N/A
140	1973-77	18-2663	18-2667	18-2669	N/A
140	1978-81	18-2664	18-2667	N/A	N/A
155	1968-72	18-2663	18-2666	18-2668	N/A
165	1972	18-2663	18-2666	18-2668	N/A
165	1973-76	18-2663	18-2667	18-2669	N/A
170	1974	18-2663	18-2667	18-2669	N/A
175	1975-77	18-2663	18-2667	18-2669	N/A
185	1968	18-2663	18-2666	18-2668	N/A
185	1978-80	18-2665	18-2667	N/A	N/A
190	1974-77	18-2663	18-2667	18-2669	N/A
200	1968	18-2663	18-2666	18-2668	N/A
200	1979-81	18-2665	18-2667	N/A	N/A
210	1968-70	18-2663	18-2666	18-2668	N/A
215	1971	18-2663	18-2666	18-2668	N/A
225	1972	18-2663	18-2666	18-2668	N/A
225	1973-76	18-2663	18-2667	18-2669	N/A
225	1978	18-2665	18-2667	N/A	N/A
230	1979-81	18-2665	18-2667	N/A	N/A
235	1971	18-2663	18-2666	18-2668	N/A
235	1975-77	18-2663	18-2667	18-2669	N/A
240	1978	18-2665	18-2667	N/A	N/A
245	1972	18-2663	18-2666	18-2668	N/A
245	1973-75	18-2663	18-2667	18-2669	N/A
250	1979	18-2665	18-2667	N/A	N/A
260	1979-81	18-2665	18-2667	N/A	N/A
262	1989	18-2672	18-2673	N/A	18-2674
350	1988-89	18-2672	18-2673	N/A	18-2674
460	1988-89	—	18-2673	N/A	18-2674

① Except Cobra ② Cobra ③ Except L.E. N/A Not Applicable

OIL SEALS

Part #	O.E. #	Shaft Size	Dimensions (in) O.D.	Dimensions (in) Width
18-0542	321831, 315288	0.750	1.253	0.186
18-0543	321895, 313507	1.540	1.926	0.243
18-0559	332585	0.285	0.357	0.940
18-2000	309989	1.375	2.000	0.313
18-2001	330137	1.125	1.624	0.250
18-2002	320862	1.188	1.692	0.250
18-2005	313284	0.625	1.128	0.250
18-2012	310599	1.000	1.499	0.250
18-2016	0764337	1.187	1.875	0.250
18-2018	0767970	1.000	1.375	0.250
18-2020	310649	2.500	3.000	0.250
18-2022	303345	0.554	1.000	0.375
18-2023	313282	0.554	1.062	0.312
18-2024	314167	0.425	0.937	0.312
18-2025	318972	0.500	0.875	0.250
18-2027	305306, 321459	0.625	1.125	0.250
18-2030	321786	0.625	1.125	0.188
18-2031	321787	0.625	1.125	0.312
18-2033	321928	0.625	1.375	0.250
18-2034	324639	0.437	0.937	0.188
18-2058	313353	1.938	2.438	0.250
18-2059	318223	0.750	1.126	0.200
18-2060	321467	1.000	1.375	0.250
18-2061	329922	0.822	1.375	0.195
18-2062	329923	0.875	1.375	0.207
18-2063	330327	0.625	1.124	0.188
18-2064	332205	0.730	1.130	0.194
18-2065	332261	0.625	1.375	0.195
18-2066	911019	1.000	1.375	0.435
18-2067	911685	2.000	2.509	0.315
18-2068	3853655	0.500	0.905	0.250
18-2068	915702	0.500	0.905	0.250
18-2068	916058	0.500	0.905	0.250
18-2068	3853655	0.500	0.905	0.200
18-2071	908065, 908852	1.500	2.125	0.250
18-2072	0765461, 908894, 908070	1.750	2.502	0.250
18-2073	907967, 981268	1.625	2.502	0.250
18-8349	3852548	1.375	2.186	0.500

UPPER GEARCASE (Cobra)

ENGINE		YEAR	OIL SEAL	DESC.	QTY
262 - 460		1988-89	18-2067	BC	1
262 - 460		1988-90	18-2068	WPS	1
2.3 - 7.5		1986-90	18-2068	WPS	1
2.3 - 7.5	①	1986-90	18-2067	BC	1

① 5.7 '90 574 AMPWS, ARPWS
BC Bearing Carrier Seal
WPS Water Pump Seal

LOWER GEARCASE (Stringer)

ENGINE		YEAR	OIL SEAL	DESC.	QTY
80/90		1968-71	18-2066	BR,L	2
80/90		1968-71	18-2066	PS	2
88/90		1964-68	18-2012	BR	1
80 - 260		1968-81	18-2020	BR,U	1
80 - 260		1968-81	18-2058	BR,M	2
110 - 200	①	1964-67	18-2012	BR	2
110 - 245	①	1964-77	18-2012	PS	2
110/120	②	1964-67	18-2012	BR	1
120 - 245		1968-77	18-2012	BR,L	2
120 - 260		1978-81	18-2060	BR,L	2
120/140		1978-81	18-2001	PS	2
155	③	1967	18-2058	BR,M	2
155	③	1967	18-2020	BR,U	1
185 - 260		1978-81	18-2002	PS	2
210 - 260	④	1972-75	18-2066	IH	1
230/260	④	1976	18-2060	IH	1
305/350/454	④	1977-78	18-2060	IH	1
2.5/3.0		1982-86	18-2001	PS	2
2.5 - 5.7		1981-86	18-2020	BR,U	1
2.5 - 5.7		1981-86	18-2058	BR,M	2
2.5 - 5.7		1981-86	18-2060	BR,L	2
3.8 - 5.7		1981-86	18-2002	PS	2

① 110, 120 HP '64-67 Hvy. Duty Dr.
② Standard Drive
③ HU, HUE 16 C Models
④ Inboard
BR Driveshaft Bearing Retainer Seal
BR,U Driveshaft Bearing Retainer Upper Seal
BR,M Driveshaft Bearing Retainer Middle Seal
BR,L Driveshaft Bearing Retainer Lower Seal
IH Impeller Housing Seal
PS Prop Shaft Seal

UPPER GEARCASE (Stringer)

ENGINE		YEAR	OIL SEAL	DESC.	QTY
80 - 245		1968-72	18-2073	BGS	1
80 - 260		1969-81	18-2073	IH	2
88 - 200		1964-66	18-2000	BGS	1
90	③	1967	18-2000	BGS	1
90	④	1967	18-2073	BGS	1
100 - 245		1972-73	18-2073	BGS	1
100 - 260		1973-81	18-2072	BGS	2
120	①	1967	18-2073	BGS	1
120	②	1967	18-2000	BGS	1
120	①	1967	18-2073	IH	2
120 - 210		1968	18-2073	IH	2
155		1967	18-2073	IH	2
155	⑤	1967	18-2000	BGS	1
155		1967	18-2073	BGS	1
185		1967	18-2000	BGS	1
200	⑥	1967	18-2000	BGS	1
200	⑦	1967	18-2073	IH	2
200	⑦	1967	18-2073	BGS	1
2.5 - 5.7		1981-86	18-2072	BGS	2
2.5 - 5.7		1981-86	18-2073	IH	2

① CU, CUE 16C Models
② CU15S Models
③ DU, DUE 14D Models
④ DU, DUE 15S Models
⑤ HU, HUE 15S Models
⑥ TU, TUE 15S Models
⑦ TU, TUE 16C Models
BGS Ball Gear Shaft Seal
IH Impeller Housing Seal

LOWER GEARCASE (Cobra)

ENGINE	YEAR	OIL SEAL	DESC.	QTY
262 - 460	1988-89	18-2002	PS	2
2.3	1990	18-2001	PS	2
2.3 - 3.0	1986-89	18-2001	PS	2
3	1990	18-2002	PS	2
4.3 - 7.5	1986-90	18-2002	PS	2

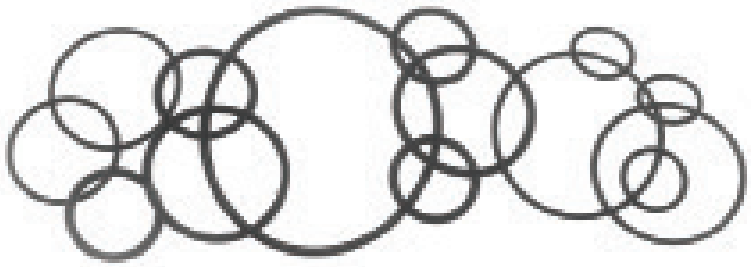
PS Prop Shaft Seal

INTERMEDIATE HOUSING (Stringer)

ENGINE		YEAR	OIL SEAL	DESC.	QTY
80 - 235		1964-71	18-2000	BG,O	1
80 - 245		1964-72	18-2001	BG,I	1
80 - 260	②	1964-80	18-2066	CL	1
100 - 245		1972	18-2000	BG,O	2
100 - 260		1973-79	18-2016	BG,I	1
100 - 260		1973-81	18-2071	BG,O	2
120 - 260		1980-81	18-2016	BG,I	2
120 - 260	①	1980-81	18-2060	CL	2
2.5 - 5.7		1981-86	18-2060	CL	2
2.5 - 5.7		1981-86	18-2016	BG,I	2
2.5 - 5.7		1981-86	18-2071	BG,O	2

CL Clutch
① 120, 140 '80C Models/185—260 '80 K&U Models
② C Models in '80
BG,I Driveshaft Ball Gear Inner Seal
BG,O Driveshaft Ball Gear Outer Seal

O-RINGS



Part #		O.E. #	Dimensions (in) I.D.	Width
18-7100	② ⑤	301877	.245	.155
18-7101	② ⑤	305739	.250	.065
18-7102	② ⑤	307450	.430	.065
18-7103	② ⑤	308624	.920	.100
18-7104	② ⑤	308627	2.210	.135
18-7105	② ⑤	311338	.750	.065
18-7107	② ⑤	313175	4.750	.135
18-7108	② ⑤	313893	2.550	.100
18-7108	② ⑤	338518	2.550	.100
18-7109	② ⑤	317178	.214	.048
18-7111	①	301824	.197	.113
18-7112	①	302493	1.170	.135
18-7114	② ⑤	302540	1.000	.135
18-7115	①	302588	1.735	.135
18-7116	①	303067	.360	.100
18-7117	①	303360	1.060	.135
18-7118	② ⑤	305242	.300	.135
18-7120	①	307853	.215	.065
18-7120	①	332598	.215	.065
18-7121	①	308621	3.100	.135
18-7123	①	308876	2.235	.100
18-7126	①	313340	1.690	.100
18-7127	①	313446	3.315	.135
18-7128	①	313754	1.835	.100
18-7129	② ⑤	314491	.970	.065
18-7130	①	314728	2.125	.100
18-7133	② ⑤	305123	3.780	.135
18-7134	②⑤	303059	.500	.100
18-7135	①	310584	.750	.135
18-7137	②⑤	318372	0.320	.155
18-7138	② ⑤	318717	1.500	.210
18-7139	② ⑤	319085	1.080	.210
18-7140	② ⑤	320303	2.750	.135
18-7141	② ⑤	321117	.180	.065
18-7142	② ⑤	322119	3.940	.135
18-7143	② ⑤	322501, 331188	1.310	.100
18-7144	② ⑤	326849	4.250	.135
18-7145	② ⑤	333572	.250	.100
18-7146	②⑤	554545	1.120	.100
18-7150	③ ⑤	303598	.225	.115
18-7150	③ ⑤	331380	.225	.115
18-7150	③ ⑤	334913	.225	.115
18-7152	② ⑤	307082	2.625	.135
18-7153	①	3852565, 911851	.0860	.100
18-7155	② ⑤	305270	1.620	.135
18-7156	② ⑤	309731	1.185	.100
18-7158	② ⑤	310585	.740	.100
18-7162	② ⑤	302337	2.025	.135
18-7164	② ⑤	302537	1.375	.100
18-7165	② ⑤	304174	.500	.065
18-7167	② ⑤	310414	3.625	.135
18-7168	② ⑤	202893	.370	.065
18-7169	② ⑤	911686	3.500	.135
18-7170	①	307239	1.365	.135
18-7172	② ⑤	553126	3.250	.135
18-7173	② ⑤	310327	1.875	.135
18-7174	② ⑤	326649	.620	.100
18-7178	② ⑤	320140	.920	.135
18-7180	② ⑤	303347	.445	.090
18-7198	② ⑤	308626	1.430	.100
18-7400	② ⑤	908194	4.000	.100
18-7401	② ⑤	908383	2.485	.100
18-7403	② ⑤	909316	1.500	.100
18-7404	② ⑤	909747	.300	.100
18-7406	② ⑤	911311	0.250	.065
18-7407	② ⑤	911700	4.125	.135
18-7407	② ⑤	3852531	4.125	.135
18-7408	② ⑤	911718	1.060	.100
18-7409	② ⑤	911871	1.175	.100
18-7413	② ⑤	303191	.301	.070
18-7416	② ⑤	329380	.612	.103
18-7417	② ⑤	329381	.362	.103
18-7418	② ⑤	326741	4.484	.139
18-7440-1	④	301967	.799	.103
18-7457	①	319662	1.799	.103
18-7461	①	308458	1.612	.103
18-7475	② ⑤	332584	.250	.065
18-7477	② ⑤	909048	.480	.100
18-7510	①	321163	2.750	.070

① Pkg. of 1 ② Pkg. of 5 ③ Pkg. of 10 ④ Indicates Quad Rings rather than O-Rings

TRANSOM MOUNT (Cobra)

ENGINE		YEAR	O-RING	DESC.	QTY.
262 - 460		1988-89	18-7165	SCS	1
262 - 460		1988-89	18-7408	NP	2
262 - 460		1988-89	18-7409	SC	1
262 - 460		1988-89	18-7406	PL	1
262 - 460		1988-89	18-7168	BC	1
262 - 460		1988-90	18-7162	UG	1
262 - 460		1988-90	18-7143	MB	1
2.3 - 7.5	①	1986-90	18-7168	BC	1
2.3 - 7.5		1986-90	18-7162	UG	1
2.3 - 7.5	①	1986-90	18-7406	PL	1
2.3 - 7.5	①	1986-90	18-7408	NP	2

TRANSOM MOUNT (Cobra) (Cont.)

ENGINE		YEAR	O-RING	DESC.	QTY.
2.3 - 7.5	①	1986-90	18-7165	SCS	1
2.3 - 7.5	①	1986-90	18-7409	SC	1
2.3 - 7.5		1986-90	18-7143	MB	1

① 5.7 '90 574 AMPWS, ARPWS
BC Bell Crank Seal
MB Manifold Block Seal
UG Upper Gimbal Seal
SCS Shift Cable Seal
PL Plug Seal
NP Nipple Seal
SC Sleeve and Connector Seal

⑤ This product is priced per piece. To order priced per package, please add -9 to the part number.

UPPER GEARCASE (Cobra)

ENGINE		YEAR	O-RING	DESC.	QTY
262 - 460		1988-89	18-7403	A,S	1
262 - 460		1988-89	18-7107	GHC	1
262 - 460		1988-89	18-7407	A,L	1
262 - 460		1988-90	18-7169	BC	1
350 - 460		1990	18-7116	OFP	1
350 - 460		1990	18-7407	BC	1
350 - 460		1990	18-7406	WDP	1
370		1988	18-7407	AB	1
460		1990	18-7407	BC	1
2.3 - 5.8		1990	18-7116	OFP	1
2.3 - 7.5	①	1986-90	18-7107	GHC	1
2.3 - 7.5	①	1986-90	18-7407	A,L	1
2.3 - 7.5		1986-90	18-7169	BC	1
2.3 - 7.5	①	1986-90	18-7403	A,S	1
5.7	②	1990	18-7406	WDP	1
5.7	②	1990	18-7407	BC	1

① 5.7 '90 574 AMPWS, ARPWS
② 574 PEPWS
GHC Gear Hsg. Cover Seal
OFP Oil Fill Plug Seal
BC Bearing Carrier Seal
A,S Adaptor, Small Seal
A,L Adaptor, Large Seal
WDP Water Drain Plug Seal
AB Anchor Block Seal

LOWER GEARCASE (Cobra)

ENGINE		YEAR	O-RING	DESC.	QTY
262/350		1988-89	18-7475	PBHS	4
262/350		1988-89	18-7142	PBH	1
262 - 460		1988-89	18-7130	DS B	1
262 - 460		1988-89	18-7475	BSS	1
262 - 460		1988-89	18-7138	DS BH	3
262 - 460		1988-89	18-7137	SR	1
350 - 460		1990	18-7145	PL	1
370		1988	18-7130	SL	2
370/460		1988-89	18-7145	D&F S	2
2.3		1987	18-7145	D&F S	2
2.3		1990	18-7127	PBH	1
2.3 - 3.0		1986-89	18-7127	PBH	1
2.3/3.0		1988-90	18-7145	D&F S	2
2.5 - 5.7		1986	18-7145	D&F S	2
2.3 - 5.8	①	1986-90	18-7475	PBHS	4
2.3 - 7.5	①	1986-90	18-7475	BSS	1
2.3 - 7.5	①	1986-90	18-7138	DS BH	3
2.3 - 7.5	①	1986-90	18-7137	SR	1
2.3 - 7.5	①	1986-90	18-7130	DS B	1
3.0 - 5.8	①	1990	18-7142	PBH	1
4.3 - 5.8		1989-89	18-7142	PBH	1
5.7	②	1990	18-7145	PLUG	1

① 5.7 '90 574 AMPWS, ARPWS
② 574 PEPWS
BSS Bearing Setscrew Seal
DS BH Driveshaft Bearing Hsg. Seal
DS B Driveshaft Bearing Seal
D&F S Drain & Fill Screw Seal
PBH Prop Bearing Hsg. Seal
PBHS Prop Bearing Hsg. Screw Seal
PL Plug Seal
SR Shift Rod Seal
SL Sleeve Seal

POWER TILT AND TRIM (Cobra)

ENGINE	YEAR	O-RING	DESC.	QTY
262 - 460	1988-90	18-7141	OL	12
262 - 460	1988-90	18-7102	PL	1
350 - 460	1988	18-7174	VSH	1
350 - 460	1988	18-7168	VS	4
350 - 460	1988	18-7174	VA,L	2
350 - 460	1988	18-7165	VA,S	2
2.3 - 7.5	1986-88	18-7174	VSH	1
2.3 - 7.5	1986-88	18-7168	VS	4
2.3 - 7.5	1986-88	18-7174	VA,L	2
2.3 - 7.5	1986-88	18-7165	VA,S	2
2.3-7.5	1986-90	18-7102	PL	1
2.3-7.5	1986-90	18-7141	OL	12

PL Plug Seal
VS Valve Seat Assy. Seal
VA,L Valve Assy., Large Seal
VA,S Valve Assy., Small Seal
VSH Valve Seat Hsg. Seal
OL Oil Line Seal

OIL AND COOLING SYSTEM (Cobra)

ENGINE		YEAR	O-RING	DESC.	QTY
262/454		1989-90	18-7135	AR	1
262 - 460		1988-90	18-7116	ODF	1
350/460		1988-90	18-7135	AR	1
370		1988	18-7162	THERM	1
2.3 - 5.8		1988-90	18-7116	ODF	1
4.3	①	1990	18-7135	AR	1
7.5		1987	18-7135	AR	1

① V-4 Only
ODF Oil Drain Fitting Seal
AR Adapter Retainer Seal
THERM Thermostat Seal

POWERHEAD (Stringer)

ENGINE	YEAR	O-RING	DESC.	QTY
80/90	1969-71	18-7108	WP	1
88	1964	18-7133	CCH	3
88/90	1964-68	18-7120	CCHS	4
90	1965-68	18-7133	CCH	4
120/140	1977-80	18-7114	CP	1
120 - 235	1976	18-7114	CP	1

WP Water Pump Seal
CCH Crankcase Head Seal
CCHS Crankcase Head Screw Seal
CP Coupling Seal

INTERMEDIATE HOUSING (Stringer)

ENGINE		YEAR	O-RING	DESC.	QTY
80		1968	18-7162	SL	1
80 - 90		1964-68	18-7174	WT	1
80 - 210		1964-70	18-7123	BGR	1
80 - 245	①	1964-72	18-7174	PS	1
80 - 260		1964-81	18-7198	COV	2
80 - 260		1964-81	18-7114	WR	1
80 - 260		1969-81	18-7162	SL	1
88		1964	18-7104	TH	1
88		1964	18-7174	TC	1

INTERMEDIATE HOUSING (Stringer) (Cont.)

ENGINE		YEAR	O-RING	DESC.	QTY
90 - 235		1970-71	18-7158	DS	1
90 - 235	②	1971	18-7123	BGR	1
100 - 260		1973-81	18-7401	BGR	1
100 - 260		1973-81	18-7400	TUC	1
120	③	1967	18-7162	SL	1
120 - 210		1968	18-7162	SL	1
120/140		1981	18-7168	FS	3
155	④	1967	18-7162	SL	1
2.5 - 5.7		1981-86	18-7400	TUC	1
2.5 - 5.7		1981-86	18-7198	COV	2
2.5 - 5.7		1981-86	18-7114	WR	1
2.5 - 5.7		1981-86	18-7401	BGR	1
2.5 - 5.7		1981-86	18-7162	SL	1
2.5 - 5.7		1982	18-7168	FS	3

① Rope or Pull-Pull Steering Models
② All 90/120, 155, 210 EX Models/235 XUFM20S prior to S/N 202880 and 235 XUFM20S prior to S/N 204600
③ CU, CUE 16C
④ 120, 155, 215, 20D Models/235 XUFR20S S/N 202880 & up and 235 XUFM20S S/N 204600 & up 235 20D all Models

COV Pivot Cap Cover Seal
BGR Ball Gear Retainer Seal
DS Driveshaft to Hsg. Seal
TC Driveshaft Tube Cover Seal
TH Driveshaft Tube to Hsg.
FS Fill Screw Seal
PS Pulley Shaft
SL Sleeve to Hsg. Seal
TUC Tilt Unit Cover Seal
WT Water Tube Seal
WR Worm Gear Retainer Seal

UPPER GEARCASE (Stringer)

ENGINE		YEAR	O-RING	DESC.	QTY
80 - 90		1968-71	18-7158	BG	1
80 - 90		1964-68	18-7174	IH	1
80 - 245	①	1964-72	18-7103	WG	1
80 - 245	①	1964-74	18-7134	G	1
80 - 260		1964-81	18-7172	IH	1
80 - 260		1964-81	18-7121	BGR	1
80 - 260		1968-80	18-7173	WW	1
80 - 260	②	1968-81	18-7107	WW	1
90	③	1967	18-7107	WW	1
90 - 200		1964-67	18-7128	CAP	1
90 - 200		1965-67	18-7173	WW	2
90 - 245	④	1967-72	18-7146	BG	1
100 - 245		1973-75	18-7114	WS	1
100 - 260		1973-81	18-7129	DS IH	1
110 - 120	⑤	1964-67	18-7158	IH	1
110 - 120	⑥	1964-67	18-7174	IH	1
120 - 200	⑦	1967	18-7107	WW	1
120 - 235		1968-71	18-7158	IH	1
120 - 260		1975-81	18-7477	G	1
150 - 210		1964-67	18-7158	IH	1
2.5/3.0		1982	18-7168	OP	1
2.5 - 5.7		1981-86	18-7477	G	1
2.5 - 5.7		1981-86	18-7172	IH	1
2.5 - 5.7		1981-86	18-7107	WW	1
2.5 - 5.7		1981-86	18-7121	BGR	1
2.5 - 5.7		1981-86	18-7129	DS IH	1

UPPER GEARCASE (Stringer) (Cont.)

① Rope or Pull-Pull Steering Models
② 155 HP 1968 HU, HUE 16C
③ DU, DUE 15S
④ 90 HP '67 DU, DUE 15S/120 and 200 '67 16C Models
⑤ Heavy Duty Drive
⑥ Standard Gearcase
⑦ 16C Models

BG Ball Gear Seal
BGR Ball Gear Retainer Seal
DS IH Driveshaft Impeller Hsg. Seal
IH Impeller Hsg. Seal
CAP Gear Hsg. Cap Seal
OP Oil Plug Seal
WR Steering Worm Wheel Retainer Seal
WS Steering Worm Wheel Spacer Seal
WG Steering Worm Wheel Gear Seal
WW Steering Worm Wheel Seal
G Gear Seal

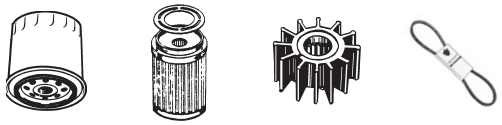
LOWER GEARCASE (Stringer)

ENGINE		YEAR	O-RING	DESC.	QTY
80 - 90		1964-69	18-7120	PBH S	4
80 - 90		1964-71	18-7152	PBH	1
80 - 90		1964-71	18-7115	BR	1
80 - 90		1964-71	18-7174	DS	1
88/90		1964-68	18-7173	DSB	2
90 - 245		1970-77	18-7120	PBH S	4
100 - 245		1968-72	18-7135	BR	1
100 - 245		1969-77	18-7167	PBH	1
110/120	②	1964-67	18-7167	PBH	1
110/120	①	1964-67	18-7174	DS	1
110/120	②	1964-67	18-7135	BR	1
110/120	①	1964-67	18-7152	PBH	1
110/120	①	1964-67	18-7173	DSB	2
110/120	①	1964-67	18-7115	BR	1
120	①	1964-67	18-7120	PBH S	4
120/140		1978-81	18-7127	PBH	1
120/140		1978	18-7156	SA,L	2
120 - 235		1977	18-7129	DS	1
120 - 240		1978	18-7178	SA,S	1
120 - 260		1978-81	18-7130	BR	1
120 - 260		1978-81	18-7102	PIN	1
120 - 260		1978-81	18-7109	PBH S	4
120 - 260		1978-81	18-7404	PIN	1
120 - 260		1979-81	18-7120	BSS	1
120 - 260		1981	18-7168	D&F S	1
150 - 200		1964-67	18-7135	BR	1
150 - 210		1964-68	18-7167	PBH	1
185 - 240		1978	18-7403	SA,L	2
185 - 260		1978-81	18-7142	PBH	1
2.5 - 5.7		1981-82	18-7168	D&F S	1
2.5 - 5.7		1981-83	18-7109	PBH S	4
2.5 - 5.7		1981-86	18-7130	BR	1
2.5 - 5.7		1981-86	18-7102	PIN	1
2.5 - 5.7		1981-86	18-7404	PIN	1
2.5 - 5.7		1981-86	18-7120	BSS	1
2.5 - 5.7		1981-86	18-7142	PBH	1
2.5/3.0		1982-86	18-7127	PBH	1
3.8		1981	18-7101	OSV	1

① Standard Drive
② Heavy Duty Drive

OSV Oil Stem Valve Seal
PIN Pinion Shaft Seal
BR Driveshaft Bearing Retainer Seal
DS Driveshaft Seal
PBH Prop Bearing Hsg. Seal
DSB Driveshaft Bushing Seal
PBH S Prop Bearing Hsg. Screw Seal
D&F S Drain & Fill Screw Seal
SA,L Shift Assy., Large Seal
SA,S Shift Assy., Small Seal
BSS Bearing Set Screw Seal

TUNE-UP APPLICATION FOR GAS ENGINE MODELS



Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
MB 10 A	18-7878-1	—	18-3080	—
BB 30	18-7878-1	—	18-3080	—
BB 100	18-7878-1	—	18-3080	—
MB 18	18-7878-1	—	18-3080	—
AQ 60 F	18-7878-1	—	18-3080	—
MB 18 F	18-7878-1	—	18-3080	—
AQ 90	18-7878-1	—	18-3080	—
AQ 95	18-7878-1	—	18-3080	—
AQ 100	18-7878-1	—	18-3080	—
AQ 95A	18-7878-1	—	18-3080	—
AQ 110	18-7878-1	—	18-3080	—
AQ 120	18-7878-1	—	18-3080	—
BB 115 A	18-7878-1	—	18-3080	—
BB 115 B	18-7878-1	—	18-3080	—
BB 115 C	18-7878-1	—	18-3080	—
MB 20 A	18-7878-1	—	18-3080	—
MB 20 B	18-7878-1	—	18-3080	—
MB 20 C	18-7878-1	—	18-3080	—
AQ 115 A	18-7878-1	—	18-3080	—
AQ 115 B	18-7878-1	—	18-3080	—
AQ 130 A	18-7878-1	—	18-3080	—
AQ 130 B	18-7878-1	—	18-3080	—
AQ 130 C	18-7878-1	—	18-3080	—
AQ 130 D	18-7878-1	—	18-3080	—
BB 165 A	18-7878-1	—	18-3075	18-4044
BB 170 A	18-7878-1	—	18-3075	18-4044
BB 170 B	18-7878-1	—	18-3075	18-4044
BB 170 C	18-7878-1	—	18-3075	18-4044
AQ 165 A	18-7878-1	—	18-3075	18-4044
AQ 170 A	18-7878-1	—	18-3075	18-4044
AQ 170 B	18-7878-1	—	18-3075	18-4044
AQ 170 C	18-7878-1	—	18-3075	18-4044
AQ 120 B	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 125 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 125 B	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 131 A	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 131 B	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 131 C	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 131 D	18-7878-1	18-7862 18-7858	18-3075	18-15435
230A	18-7878-1	18-7862 18-7858	18-3075	18-15435
230B	18-7878-1	18-7862 18-7858	18-3075	18-4044

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
BB 140 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 140 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
BB 145 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 145 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 145 B	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 151 A	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 151 B	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 151 C	18-7878-1	18-7862 18-7858	18-3075	18-15435
250 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
250 B	18-7878-1	18-7862 18-7858	18-3075	18-4044
AQ 171 A	18-7878-1	18-7862 18-7858	18-3075	18-15435
AQ 171 C	18-7878-1	18-7862 18-7858	18-3075	18-15435
251 A	18-7878-1	18-7862 18-7858	18-3075	18-4044
3.0 GL	18-7824-2	—	18-3060	—
3.0 GS	18-7824-2	—	18-3060	—
AQ 175 A	18-7879-1	18-7862 18-7858	18-3081	18-4046
430 A	18-7879-1	18-7862 18-7858	18-3081	18-4046
430 B	18-7879-1	18-7862 18-7858	18-3081	18-4046
AQ 190A	18-7875	—	18-3061	—
AQ 200 B	18-7824-2	18-7862 18-7858	18-3060	18-4046 ❸
AQ 200 C	18-7824-2	18-7862 18-7858	18-3060	18-4046 ❸
AQ 200 D	18-7824-2	18-7862 18-7858	18-3081	18-4046
AQ 200 F	18-7824-2	18-7862 18-7858	18-3081	18-4046
AQ 205 A	18-7879-1	18-7845 18-7858 18-7845	—	18-4046
431 A	18-7879-1	18-7858	—	18-4046
431 B	18-7879-1	18-7845 18-7858	18-3081	18-4046
432 A	18-7879-1	18-7845 18-7858	18-3081	—
434 A	18-7879-1	18-7845 18-7858	18-3081	—
4.3 GL	18-7879-1	—	18-3060	—

❸ Alternator

TUNE-UP APPLICATION FOR GAS ENGINE MODELS

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
4.3 GS	18-7879-1	—	18-3060	—
4.3 GI	18-7879-1	—	18-3081	—
AQ 211 A	18-7824-2	18-7858	18-3081	18-4046
500 A	18-7824-2	18-7845 18-7858	18-3081	18-4046
500 B	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 225 B	18-7824-2	18-7862	18-3060	18-4046 ❸
AQ 225 C	18-7824-2	18-7862 18-7858	18-3060	18-4046 ❸
AQ 225 D	18-7824-2	18-7862 18-7858	—	18-4046
AQ 225 E	18-7824-2	18-7862 18-7858	—	18-4046
AQ 225 F	18-7824-2	18-7862 18-7858	—	18-4046
BB 225 A	18-7824-2	18-7862 18-7858	18-3081	—
BB 225 B	18-7824-2	18-7862 18-7858	18-3081	18-4046
BB 225 C	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 231 A	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 231 B	18-7824-2	18-7845 18-7858	18-3081	18-4046
BB 231 A	18-7824-2	18-7845 18-7858	—	18-4046
501 A	18-7824-2	18-7845 18-7858	18-3081	18-4046
501 B	18-7824-2	18-7845 18-7858	18-3081	18-4046
5.0 FL	18-7875	—	18-3060	18-3081
5.0 FI	18-7875	—	18-3060	18-3081
5.7 GL	18-7824-2	—	18-3060	—
5.7 GI	18-7824-2	—	18-3060	—
5.8 FL	18-7875	—	18-3060	18-3081
5.8 FI	18-7875	—	18-3060	18-3081
5.8 FSI	18-7875		18-3060	18-3081
AQ 240 A	18-7875	—	18-3061	—
AQ 255 A	18-7824-2	18-7862 18-7858	—	18-4046
AQ 255 B	18-7824-2	18-7862 18-7858	18-3081	18-4046

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
AQ 260 A	18-7824-2	18-7862 18-7858	18-3081	18-4046
AQ 260 B	18-7824-2	18-7862 18-7858	—	18-4046
BB 260 A	18-7824-2	18-7862 18-7858	18-3081	18-4046
BB 260 B	18-7824-2	18-7862 18-7858	18-3081	18-4046
BB 260 C	18-7824-2	18-7862 18-7858	18-3081	18-4046
BB 261 A	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 271 A	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 271 B	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 271 C	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 271 D	18-7824-2	18-7845 18-7858	18-3081	18-4046
570 A	18-7824-2	18-7845 18-7858	18-3081	18-4046
572 A	18-7824-2	18-7845 18-7858	18-3081	18-4046
570 A/MS 4A	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 280 A	18-7824-2	18-7862 18-7858	18-3081	18-4046
AQ 290 A	18-7824-2	18-7862 18-7858	18-3081	18-4046
AQ 311 A	18-7824-2	18-7845 18-7858	18-3081	18-4046
AQ 311 B	18-7824-2	18-7845 18-7858	18-3081	
571 A	18-7824-2	18-7858	18-3081	18-4046
740 A	—	18-7845	—	—
740 B	18-7824-2	18-7845	—	—
7.4 GL	18-7824-2	—	18-3081 18-3060	—
7.4 GI	18-7824-2	—	18-3081	—
7.4 GSI	18-7824-2	—	18-3081	—
8.2 GL	18-7824-2	—	18-3081 18-3060	—

❸ Alternator

VOLVO PENTA APPLICATION GUIDE

TUNE-UP APPLICATION FOR DIESEL ENGINE MODELS

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
2001, B	18-7884	18-7858	18-3076	—
2002, B	18-7884	18-7858	18-3076	—
2003, B	18-7884	18-7858	18-3076	—
2003 T,TB	18-7884	18-7858	18-3081	—
MD 2010 A,B	—	18-7858	18-3079	—
MD 2020 A,B	—	18-7858	18-3079	—
MD 2030 A,B	—	18-7858	18-3080	—
MD 2040 A,B	—	18-7858	18-3080	—
MD 1	—	—	18-3079 ②	—
MD 1 B	18-7884	—	18-3079	—
MD 2	18-7884	—	18-3079 ③	—
MD 2 B	18-7884	—	18-3079	—
AQD 2 B	18-7884	—	18-3079	—
MD 3 B	18-7884	—	18-3080	—
MD 5 A	18-7884	—	18-3076	—
MD 5 B	18-7884	—	18-3076	—
MD 5 C	18-7884	—	18-3076	—
MD 6 A	18-7884	—	18-3079	—
MD 6 B	18-7884	—	18-3076	—
MD 7 A	18-7884	—	18-3076	—
MD 7 B	18-7884	—	18-3076	—
MD 11 C	18-7884	—	18-3076	—
MD 11 D	18-7884	—	18-3076	—
MD 17 C	18-7884	—	18-3080	—
MD 17 D	18-7884	—	18-3080	—
MD 22 A	—	—	18-3081	—
MD 22 L-A	—	—	18-3081	—
TMD 22 A	—	—	18-3081	—
AQD 21 A	—	18-7858	18-3081 ④ 18-3075 ⑤	— 18-15460
MD 21 A	—	18-7858	18-3081 ④ 18-3075 ⑤	— 18-15460
AQD 21 B	—	18-7858	18-3081 ④ 18-3075 ⑤	— 18-15460
MD 21 B	—	18-7858	18-3081 ④ 18-3075 ⑤	— 18-15460
AQD 32 A	—	18-7858	18-3077	—
MD 32 A	—	18-7858	18-3077	—
MD 30 A	18-7878-1	—	18-3077	—
TMD 30 A	18-7878-1	—	18-3077	—
TAMD 30 A	18-7878-1	—	18-3077	—
AQAD 30 A	18-7878-1	—	18-3077	—
MD 31 A	18-7878-1	—	18-3077	—
TMD 31 A	18-7878-1	—	18-3077	—
AQAD 31 A	18-7878-1	—	18-3077	—
AD 31 A	18-7878-1	—	18-3077	—
TMD 31 B	18-7878-1	—	18-3077	—
TAMD 31 B	18-7878-1	—	18-3077	—
AD 31 B	18-7878-1	—	18-3077	—

Model No.	Oil Filter	Fuel Filter	Impeller	Drive Belt
TMD 31 D	18-7878-1	—	18-3077	—
TAMD 31 D	18-7878-1	—	18-3077	—
AD 31 D	18-7878-1	—	18-3077	—
AD 31 XD	18-7878-1	—	18-3077	—
TMD 31 L-A	18-7878-1	—	18-3077	—
TAMD 31 P,L,M-A	18-7878-1	—	18-3077	—
AD 31 P,L-A	18-7878-1	—	18-3077	—
MD 40 A	—	—	18-3077	—
TMD 40 A	—	—	18-3077	—
AQD 40 A	—	—	18-3077	—
TAMD 40 A	—	—	18-3078	—
AQAD 40 A	—	—	18-3078	—
TMD 40 B	—	—	18-3077	—
TAMD 40 B	—	—	18-3078	—
AQAD 40 B	—	—	18-3078	—
TMD 40 C	—	—	18-3077	—
TMD 41 A	—	—	18-3077	—
AQD 41 A	—	—	18-3077	—
D 41 A	—	—	18-3077	—
TAMD 41 A	—	—	18-3077	—
AQAD 41 A	—	—	18-3077	—
AD 41 A	—	—	18-3077	—
TMD 41 B	—	—	18-3077	—
D 41 B	—	—	18-3077	—
TAMD 41 B	—	—	18-3077	—
AD 41 B	—	—	18-3077	—
KAMD 42 A	—	—	18-3077	—
KAD 42 A	—	—	18-3077	—
TMD 41 D	—	—	18-3077	—
D 41 D	—	—	18-3077	—
TAMD 41 D	—	—	18-3077	—
AD 41 D	—	—	18-3077	—
TMD 41 L-A	—	—	18-3077	—
D 41 L-A	—	—	18-3077	—
TAMD 41 P,L,M,H-A	—	—	18-3077	—
KAMD 42 B	—	—	18-3077	—
KAD 42 B	—	—	18-3077	—
KAMD 42 P-A	—	—	18-3077	—
KAD 42 P-A	—	—	18-3077	—

② S/N 14016 & up
③ S/N 4211- & up
④ S/N 103386 & below
⑤ S/N 103387 & up

18-5246
TUNE-UP KIT
For: Delco HVS V-6 Distributors

18-5247
TUNE-UP KIT
Replaces: 898253T29
For: Delco HVS V-8 Distributors

18-5256
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5314	835304	Contact Set
18-5338	835308-8	Condenser
18-5411	841243	Rotor

①**18-5260D** Display Package

18-5260
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5303	835705, 855846-2	Contact Set
18-5345	835704	Condenser
18-5403	855845	Rotor

Prestolite

18-5264
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5303	835705, 855846-2	Contact Set
18-5345	835704	Condenser
18-5425	834975	Rotor

V-8 with Prestolite clip-down cap

18-5265
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5305	243799, 1306169, 243460	Contact Set
18-5348	834560	Condenser
18-5428	243903	Rotor

18-5266
TUNE-UP KIT
Fits: Flame Thrower Distributors 18-5481, 18-5482, 18-5483, 18-5477, 18-5478, 18-5479

①**18-5284D** Display Package

18-5284
TUNE-UP KIT
— *CONTAINS* —

Part #	O.E. #	Description
18-5305	243799, 1306169, 243460	Contact Set
18-5349	841262	Condenser
18-5428	243903	Rotor

Bosch 4 cyl.

18-5303
CONTACT SET
Replaces: 835705, 855846-2

18-5305
CONTACT SET
Replaces: 241664, 243460, 243799, 1306169

18-5306
CONTACT SET
Replaces: 240149

18-5310
CONTACT SET
Replaces: 818701-5

18-5314
CONTACT SET
Replaces: 835304

18-5319
CONTACT SET
Replaces: 243801

18-5338
CONDENSER
Replaces: 835308

18-5342
CONDENSER
Replaces: 243653

18-5345
CONDENSER
Replaces: 835704

18-5349
CONDENSER
Replaces: 841262
For: Bosch Distributors

18-5348
CONDENSER
Replaces: 834560

18-5245
ROTOR
Replaces: 3858977
For: Delco HVS Distributors

18-5402
ROTOR
Replaces: 3862014
For: Delco EST V-8 Distributors

18-5403
ROTOR
Replaces: 855845, 841907, 3853801

18-5404-1
ROTOR

SEE PAGES 936-938 FOR APPLICATION
① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-5405
ROTOR
Replaces: 33854549, 3862014
V-8 Fits new GM style "Module in Cap"

18-5406
ROTOR
Replaces: 3854261
For: 3.0L Delco EST "Module in Cap"

18-5408
ROTOR
Replaces: 3854311
For: 4.3L V6 Delco EST "Module in Cap"

18-5411
ROTOR
Replaces: 841243

18-5413
ROTOR
Replaces: 3854218
For: 5.0L FI, FL, 5.8L FL, FI, FSI

18-5419
ROTOR
Replaces: 818525

18-5425
ROTOR
Replaces: 834975

18-5428
ROTOR
Replaces: 243903

18-29322
CAP & ROTOR KIT
Replaces: 3854217, 3854215
Fits: Ford HEI Distributors

18-5248
DISTRIBUTOR CAP
Replaces: 3854217
For: 5.0FiPMDA, 5.0FiPMDM, 5.8FiPMDA, 5.8FiPMDM, 5.0FIPHUBCE, 5.0FIPHUCCE, 5.0FIPHUECE, 5.0FIPHURCE, 5.0FIPHUSCE, 5.0FLPHUB, 5.0FLPHUC, 5.0FLPHUE, 5.0FLPHUR, 5.0FLPHUS, 5.8FIIHU, 5.8FIP

18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors

18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors

18-5352
DISTRIBUTOR CAP
Replaces: 841070, 3853815

18-5353
DISTRIBUTOR CAP
Replaces: 841926

18-5354
DISTRIBUTOR CAP
Replaces: 3854548
For: V-8 GM Delco EST "Module in Cap"

18-5356
DISTRIBUTOR CAP
Replaces: 243797
Bosch

18-5357
DISTRIBUTOR CAP
Replaces: 243632, 870690, 1243632

18-5358
DISTRIBUTOR CAP
Replaces: 841263
Bosch

18-5361
DISTRIBUTOR CAP
Replaces: 3854260
For: 3.0L Delco EST "Module in Cap"

18-5362
DISTRIBUTOR CAP
Replaces: 3854331
For: 4.3L V6 Delco EST "Module in Cap"

18-5369
DISTRIBUTOR CAP
Replaces: 835702
with **18-5399** Gasket

18-5375
DISTRIBUTOR CAP
Replaces: 841244

18-5393
DISTRIBUTOR CAP
Replaces: 241669

18-5394
DISTRIBUTOR CAP
Replaces: 243658

18-5473
DISTRIBUTOR CAP
Black Distributor Cap with Male Terminals for Flamethrower Distributors

SEE PAGES 936-938 FOR APPLICATION

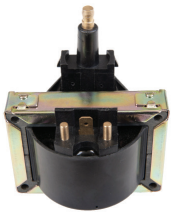
18-5474
DISTRIBUTOR CAP
Red Distributor Cap with Male Terminals for Flamethrower Distributors

18-5243
DISTRIBUTOR CAP
Replaces: 3859019
For: Delco HVS V-6 Distributors

18-5244
DISTRIBUTOR CAP
Replaces: 3858975
For: Delco HVS V-8 Distributors

18-7492
COIL
Replaces: 3854161
For: 1996 applications

18-7493
COIL
Replaces: 3859078
For: 8.1L 2001-2007



18-5745
IGNITION COIL
Replaces: 3287677
Fits: AQ171A, AQ171C
251A (1988-92)

18-7648
IGNITION COIL
Replaces: 3861267
Fits: 8.1Gi-A, 8.1Gi-B, 8.1Gi-BF, 8.1Gi-C, 8.1Gi-CF, 8.1Gi-D, 8.1Gi-DF, 8.1GSi-A, 8.1GXi-A, 8.1GXi-AF, 8.1GXi-B, 8.1GXi-BF, 8.1GXi-C

18-5433
IGNITION COIL
Replaces: 835998
Uses External Resistor

18-5436
IGNITION COIL
3.0 ohm
Replaces: 35254
Has Internal Resistor

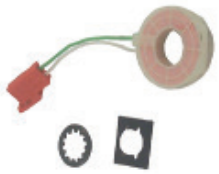
18-5437
IGNITION COIL
Replaces: 3852217
Metal Encased - 12 Volt
Uses External Resistor (For All Applications)
For: 1990 & prior stern drives with breaker point ignition

18-5467
IGNITION COIL
Replaces: 21436799
Fits: Engines equipped with Delco HVS distributor w/ extended bracket

18-5443
IGNITION COIL
Replaces: 3854002
3.0L/4.3L/5.7L/7.4L

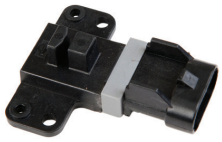
18-5107-1
IGNITION MODULE
Replaces: 3854003

18-5464
IGNITION MODULE
Fits: Sierra 18-5481, 18-5482 and 18-5483 Billet HI-PERFORMANCE ELECTRONIC DISTRIBUTORS (except HEI/EST)



18-5108
PICK-UP COIL SENSOR
Replaces 3854001
For: GM EST

18-7757
THROTTLE POSITION SENSOR
Replaces: 3855296
Fits: 1995-2001



18-7642
PICK-UP ASSEMBLY
Replaces: 3863130
Fits: 3.0, 4.3, 5.0, 5.7L models (2002-07)

18-7643
CAMSHAFT SENSOR
3-pin
Replaces: 3859082
Fits: 8.1Gi-A, 8.1Gi-B, 8.1Gi-BF, 8.1Gi-C, 8.1Gi-CF, 8.1Gi-D, 8.1Gi-DF, 8.1GSi-A, 8.1GXi-A, 8.1GXi-AF, 8.1GXi-B, 8.1GXi-BF, 8.1GXi-C, 8.1Gi-E, 8.1Gi-EF, 8.1GXi-D, 8.1GXi-DF, 8.1OSi-A, 8.1OSi-AF, 8.1Gil-E, 8.1GXil-D (2001-07)

18-7706
CRANKSHAFT POSITION SENSOR
Replaces: 3858979
Fits: 4.3, 5.0, 5.7L models

18-7708
CRANKSHAFT POSITION SENSOR
Replaces: 3808516
Fits: Most 8.1L

FEATURES

- ★ Oil filled for better cooling and long life
- ★ Low resistance and improved turn ratios produces the higher voltage needed to run larger spark plug gaps for added power and better fuel economy
- ★ More windings maximize energy and reliability over the full RPM range
- ★ Fits existing brackets for easy installation

18-5466
HI-PERFORMANCE IGNITION COIL
1.5 ohm (oil filled), black - 8 cylinder: Flame-Thrower 40,000 volt coil.
- ★ *Designed for use with the original Ignitor Electronic Conversion Kits*
- ★ *Can be used with other inductive ignition systems*

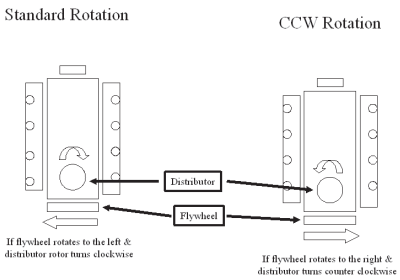
18-5469
HI-PERFORMANCE IGNITION COIL
3.0 ohm (oil filled), black - 4 & 6 cylinder: Flame-Thrower 40,000 volt coil.
- ★ *Designed for use with the original Ignitor Electronic Conversion Kits*
- ★ *Can be used with other inductive ignition systems*

18-5472
HI-PERFORMANCE IGNITION COIL
0.6 ohm (oil filled), black - 4, 6, & 8 cylinder: Flame-Thrower 45,000 volt coil.
- ★ *Super low 0.6 ohm resistance coil designed for use with the Ignitor II Hi Performance Electronic Conversion Kits*
- ★ *Compatible with capacitive discharge systems*

Part #	Description	Recommended Coil	Resistance Ohms	Part #	Description	Recommended Coil	Resistance Ohms
18-5294	Electronic Conversion Kit	18-5469	3.0	18-5286	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5295	Electronic Conversion Kit	18-5469	3.0	18-5289	Hi Performance Electronic Conversion Kit	18-5472	0.6
18-5299	Electronic Conversion Kit	18-5466	1.5	18-5483	Flame-Thrower Distributor	18-5472	0.6

FEATURES

- ★ ***Distributors feature the Ignitor II ignition module with adaptive dwell control adjusts the spark timing over the entire RPM range to maximize performance***
- ★ ***Upper roller bearing and oil impregnated bronze sintered bottom bushing are installed and aligned bored for accuracy for maximum durability***
- ★ ***Machined heat treated gear with tight tolerances insures durability and consistent timing to maximize horsepower and performance. Complete with high dialectic strength cap and rotor for years of performance***



18-5483
HI-PERFORMANCE ELECTRONIC DISTRIBUTOR
Fits:Chevrolet Marine Small and Big Block engines (Standard Deck Height)
Replacement cap/rotor kit 18-5266

18-5498-2
DISTRIBUTOR
Replaces: 9-26307; Mallory YLM624BV
For GM V8, 482, 502, 540 CID (Except 348, 409 & Tall Deck Big Block)

18-5475
DISTRIBUTOR
Fits: 4 Cyl GM w/ Delco EST Ignition
Tune-Up Kit 18-5280

18-5476
DISTRIBUTOR
Fits: GM V6 Engines with Delco EST Ignition HEI
Tune-Up Kit 18-5278

18-5484-1
ELECTRONIC DISTRIBUTOR
(Late HEI)
Replaces: 3857449
For **Conventional** Rotation V8/LH 262-454 & 502 (Except 348/409 and Tall Block Engines)
• Designed as plug-in replacement for GM-style fuel ignition system distributor
Tune-Up Kit 18-5281

—CONTAINS—

Description	Part #
Distributor Cap	18-5354
Rotor	18-5405

18-5494-2
ELECTRONIC DISTRIBUTOR
Replaces: Mallory YLM624AV
Conventional Rotation
For Chevrolet all V8 includes 482, 502, 540 CID (Except 348,409 & Tall Deck Big Block)

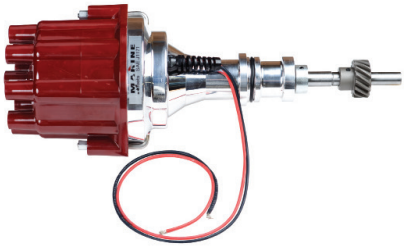
—CONTAINS—

Part #	Description
18-5376	Distributor Cap
18-5488	Module
18-5404-1	Rotor

18-5480
COMPLETE IGNITION CONVERSION KIT
Fits: GM SB & BB with Standard Deck Height

—CONTAINS—

Part #	Description
18-5472	Coil
18-8803-2	Wire Set
18-5483	Distributor



18-5477
ELECTRONIC DISTRIBUTOR
Fits: Ford 302 V-8 engines
Replacement Cap/Rotor Kit 18-5266

18-5478
ELECTRONIC DISTRIBUTOR
Fits: Chrysler LA series V-8 engines
Replacement Cap/Rotor Kit 18-5266

18-5479
ELECTRONIC DISTRIBUTOR
Fits: GM V-8 engines-reverse rotation
Replacement Cap/Rotor Kit 18-5266

Ignitor® II ELECTRONIC IGNITION FEATURES

- ★ *Senses current levels in the coil and adjusts the dwell to maintain peak energy throughout the entire RPM range.*
- ★ *Develops, on average, 4 times more available energy between 3000 and 5000 RPM's and twice as much plug voltage as point-type systems.*
- ★ *Ignition energy is sustained and coil life is increased when peak current level is reached just prior to spark.*
- ★ *More stable timing.*
- ★ *Use with 18-5472 "Flame Thrower II" Coil for optimum performance*

18-5240
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Prestolite IDU-7801 Distributors

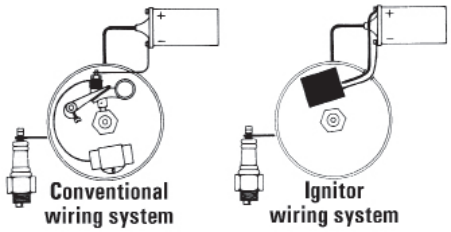
18-5286
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: 6 Cylinder Delco Distributors

18-5288
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with snap down cap

18-5289
HI-PERFORMANCE ELECTRONIC CONVERSION KIT
Fits: Most Prestolite V-8 Distributors with screw down cap

IGNITOR® ELECTRONIC IGNITION FEATURES

- ★ *Replaces points & condensers for true solid state ignition.*
- ★ *Uses standard coil, cap and rotor.*
- ★ *Easy to install, one-piece, 2-wire hook-up.*
- ★ *Accurate to within 1/4° timing accuracy 0 to 6000 RPM range.*



18-5239
ELECTRONIC CONVERSION KIT
Fits: Prestolite IDU-7801 Distributors

18-5292
ELECTRONIC CONVERSION KIT
Fits: 4 Cylinder Volvo AQ Models with Bosch Ignition(Dist # 0231178017)

18-5294
ELECTRONIC CONVERSION KIT
Fits: (6 Cyl.) Delco distributors

18-5295
ELECTRONIC CONVERSION KIT
Fits: Most 4 Cyl. Prestolite distributors (except IBM7026) For: Onan, Universal, Waukesha, Wisconsin

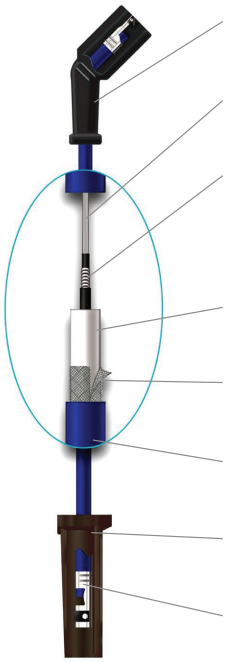
①**18-5299D** Display Package

18-5299
ELECTRONIC CONVERSION KIT
Fits: 8 (Cyl.) AQ200A, B, AQ225A, B and All 8 Cyl. w/Prestolite Dist # IBM-7013A
Use with 18-5403 style rotor

① Items ending in "D" are Display Packaged - Regular number is Non-Display

PREMIUM MARINE IGNITION WIRES

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500º F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

VOLVO MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
AQ115A, B	4	Volvo	1969	1975	18-28050
AQ120B	4	Volvo	1977	1980	18-8813-1
AQ125A, B	4	Volvo	1981	1985	18-8813-1
AQ130A, B, C, D	4	Volvo	1968	1977	18-28050
AQ131A, B, C, D	4	Volvo	1985	1989	18-8813-1
AQ140A	4	Volvo	1975	1979	18-8813-1
AQ145A, B	4	Volvo	1979	1985	18-8813-1
AQ151A, B, C	4	Volvo	1985	1989	18-8813-1
AQ175A	6	Volvo	1981	1985	18-8801-1
AQ190A	8	Volvo	1976	1977	18-8802-1
AQ200B	8	Mallory (Tall Cap)	1974	1976	18-8802-1
AQ200B	8	Mallory (Flat Cap)	1974	1976	18-8823-1
AQ200C	8	Mallory (Tall Cap)	1976	1977	18-8802-1
AQ200C	8	Mallory (Flat Cap)	1976	1977	18-8823-1
AQ205A	6	Volvo	1988	1989	18-8801-1
AQ211A	8	Volvo	1986	1989	18-8802-1
AQ225B	8	Mallory (Tall Cap)	1974	1976	18-8802-1
AQ225B	8	Mallory (Flat Cap)	1974	1976	18-8823-1

VOLVO MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
AQ231A, B	8	Volvo	1986	1989	18-8802-1
AQ240A	8	Volvo	1976	1977	18-8802-1
AQ255A	8	Mallory (Flat Cap)	1977	1978	18-8823-1
AQ255B	8	Mallory (Tall Cap)	1978	1978	18-8802-1
AQ255B	8	Mallory (Flat Cap)	1978	1978	18-8823-1
AQ260A	8	Mallory (Tall Cap)	1979	1985	18-8802-1
AQ260A	8	Mallory (Flat Cap)	1979	1985	18-8823-1
AQ260B	8	Mallory (Tall Cap)	1985	1986	18-8802-1
AQ271A, B, C, D	8	Volvo	1986	1989	18-8802-1
AQ280A	8	Mallory (Tall Cap)	1978	1979	18-8802-1
AQ280A	8	Mallory (Flat Cap)	1978	1979	18-8823-1
AQ290A	8	Mallory (Tall Cap)	1979	1985	18-8802-1
AQ290A	8	Mallory (Flat Cap)	1979	1985	18-8823-1
AQ311A, B	8	Volvo	1986	1989	18-8802-1
BB140A	4	Volvo	1975	1979	18-8813-1
BB145A	4	Volvo	1979	1985	18-8813-1
BB225A, AV, B, C	8	Volvo	1973	1977	18-8802-1
BB231A	8	Volvo	1987	1987	18-8802-1

APPLICATION CONTINUED ON NEXT PAGE

VOLVO MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
BB260A, AV, B, C	8	Volvo	1978	1985	18-8802-1
BB261A	8	Volvo	1988	1989	18-8802-1
230A, B	4	Volvo	1989	1992	18-8813-1
250A, B	4	Volvo	1989	1992	18-8813-1
432A	6	Delco EST	1992	1993	18-8835-1
434A	6	Delco EST	1992	1993	18-8835-1
3.0GLM	4	Delco EST	1993	1994	18-8833-1
3.0GLM	4	Delco EST	2002	2004	18-8833-1
3.0GLP	4	Delco EST	2002	2010	18-8833-1
3.0GSM	4	Delco EST	1994	2002	18-8833-1
3.0GSP	4	Delco EST	1993	2002	18-8833-1
3.0GXI	4	Delco EST	2008	2009	18-8833-1
4.3GI	6	Delco EST	1994	2000	18-8835-1
4.3GL	6	Delco EST	1993	2010	18-8835-1
4.3GS	6	Delco EST	1993	1999	18-8835-1
4.3GXI	6	Delco HVS	2001	2015	18-8829-1
4.3GXI	6	Delco EST	2001	2002	18-8835-1
4.3GXIE	6	Delco HVS	2009	2015	18-8829-1
4.3SI	6	Delco HVS	2001	2009	18-8829-1
4.3SI-BF	6	Delco HVS	2001	2002	18-8829-1
5.0FI	8	Ford	1994	1996	18-8820-1
5.0FL	8	Prestolite	1994	1996	18-8802-1
5.0GI	8	Delco EST	1997	2000	18-8836-1
5.0GL	8	Prestolite	1997	2001	18-8802-1
5.0GL	8	Delco EST	2001	2006	18-8836-1
5.0GXI	8	Delco HVS	2001	2015	18-8828-1
5.0GXI-A	8	Delco EST	2001	2002	18-8836-1
5.0GXIC	8	Delco HVS	2007	2009	18-8828-1
5.0GXiE	8	Delco HVS	2007	2015	18-8828-1
5.0OSI	8	Delco HVS	2001	2009	18-8828-1
5.0OSiE	8	Delco HVS	2008	2009	18-8828-1
5.7GI	8	Delco EST	1993	1997	18-8836-1
5.7Gi	8	Delco HVS	2001	2015	18-8828-1
5.7GI	8	Delco EST	2004	2005	18-8836-1
5.7GiC	8	Delco HVS	2008	2009	18-8828-1
5.7GiCE	8	Delco HVS	2008	2009	18-8828-1
5.7GiE	8	Delco HVS	2007	2015	18-8828-1
5.7GIL	8	Delco HVS	2002	2009	18-8828-1
5.7GIL-A	8	Delco EST	2001	2001	18-8836-1
5.7GL	8	Prestolite	1993	1997	18-8802-1
5.7GL	8	Delco EST	1993	1997	18-8836-1
5.7GL	8	Delco EST	2001	2004	18-8836-1
5.7GL-A	8	Mallory	2001	2001	18-8802-1
5.7GSI	8	Delco EST	1996	2001	18-8836-1
5.7GSP	8	Prestolite	1996	2000	18-8802-1

VOLVO MARINE IGNITION WIRES APPLICATION

Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
5.7GXI	8	Delco HVS	2001	2015	18-8828-1
5.7GXI-A, B	8	Delco EST	2000	2002	18-8836-1
5.7GXIC	8	Delco HVS	2007	2008	18-8828-1
5.7GXICE	8	Delco HVS	2007	2010	18-8828-1
5.7GXIE	8	Delco HVS	2007	2015	18-8828-1
5.7GXIL	8	Delco HVS	2001	2008	18-8828-1
5.7GXIL-A, B	8	Delco EST	2000	2002	18-8836-1
5.7OSi	8	Delco HVS	2001	2009	18-8828-1
5.7OSiE	8	Delco HVS	2008	2009	18-8828-1
5.7OSXI	8	Delco HVS	2001	2009	18-8828-1
5.7OSXiE	8	Delco HVS	2008	2009	18-8828-1
5.8FI	8	Ford	1994	1996	18-8820-1
5.8FL	8	Prestolite	1994	1996	18-8803-1
5.8FSI	8	Prestolite	1994	1996	18-8803-1
7.4GI	8	Delco EST	1994	2000	18-8836-1
7.4GL	8	Prestolite	1993	1997	18-8802-1
7.4GLI	8	Prestolite	1993	1996	18-8802-1
7.4GLP	8	Prestolite	1993	1997	18-8802-1
7.4GLP	8	Prestolite	1994	1997	18-28051
7.4GLP	8	Delco EST	1995	1996	18-8836-1
7.4GSI	8	Delco EST	1994	2000	18-8836-1
8.1Gi-A	8	Distributorless	1999	2015	18-8838-1
8.1GiC	8	Distributorless	2007	2015	18-8838-1
8.1GiCE	8	Distributorless	2007	2015	18-8838-1
8.1GiE	8	Distributorless	2007	2015	18-8838-1
8.1GiL	8	Distributorless	2000	2008	18-8838-1
8.1GSi	8	Distributorless	2000	2001	18-8838-1
8.1GXi	8	Distributorless	2001	2015	18-8838-1
8.1GXiE	8	Distributorless	2007	2015	18-8838-1
8.1GXiI	8	Distributorless	2001	2008	18-8838-1
8.1IPSCE	8	Distributorless	2008	2015	18-8838-1
8.1OSI	8	Distributorless	2003	2009	18-8838-1
8.1OSiE	8	Distributorless	2008	2009	18-8838-1
8.2GLI	8	Prestolite	1993	1994	18-8803-1
8.2GLP	8	Prestolite	1993	1994	18-8803-1
8.2GSI	8	Delco EST	1995	2000	18-8836-1
DPX375	8	Distributorless	2000	2002	18-8838-1
DPX385	8	Delco EST	1996	2000	18-8836-1
DPX415	8	Delco EST	1996	2000	18-8836-1
DPX420	8	Distributorless	2000	2002	18-8838-1
V6-200	6	Delco HVS	2012	2015	18-8828-1
V6-225	6	Delco HVS	2012	2015	18-8828-1
V8-270	8	Delco HVS	2012	2015	18-8829-1
V8-300	8	Delco HVS	2012	2015	18-8829-1
V8-320	8	Delco HVS	2012	2015	18-8829-1

BATTERY CABLES
Gauge cable with soldered lug terminals on each end to accept a 3/8" stud.

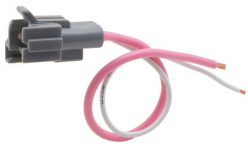
Part No.	Size	Color	Gauge
BC88523	2'	red	4
BC88533	2'	black	4
BC88543	4'	red	2
BC88553	4'	black	2
BC88563	6'	red	2
BC88573	6'	black	2
BC88583	8'	red	1
BC88593	8'	black	1

18-5225
SPARK PLUG WIRE KIT
Replaces: Mercury 84-99215A26, 84-813706A26
Kit includes 25 ft. roll of 7mm Hypalon Ignition Wire With a Metallic Core and a large assortment of three different end fittings.

18-5226
IGNITION WIRE
Metallic Core
100' Spool
7mm Hypalon

18-26810
GM HEI 4 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/4 terminals

18-26811
GM HEI 2 TERMINAL PIGTAIL
Fits: GM HEI Distributors w/2 terminals



18-26812
HEI COIL GRAY CONNECTOR

18-26813
HEI COIL BLACK CONNECTOR

18-5493
IGNITION PICKUP COIL ASSEMBLY
Replacement pick-up coil for Accel Electronic Distributors

PKG. OF 10

18-5224
18-5224-9①
SPARK PLUG WIRE TERMINAL
Replaces: Mercury 20121
OMC 510364

PKG. OF 10

18-5750
18-5750-9①
UNIVERSAL SPARK PLUG BOOTS
Supplied complete w/Terminal Connector
Replaces: OMC 581027, 580339

18-5752
UNIVERSAL SPARK PLUG BOOT
8mm

18-5657
PROTECTING SLEEVE
Replaces: 855798
Fits: Most Volvo gas & diesel engines

① Priced per Package

VOLVO PENTA IGNITION APPLICATION

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
AQ100	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
AQ110	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
AQ115A	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ115A	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ115B	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ115B	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ120	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
AQ120B	0231178017	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ120B	0231178016	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ120B	0231178018	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ125A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ125B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ130A	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130A	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130B	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130B	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130C	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130C	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130D	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ130D	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ131A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ131B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ131C	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ131D	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	-	18-5305	-
AQ140A	0231178017	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ140A	0231178016	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ140A	0231178018	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ145A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ145B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ151A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ151B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
AQ151C	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284

APPLICATION CONTINUED ON NEXT PAGE

VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
AQ165A	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
AQ165A	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
AQ165A	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
AQ165A	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
AQ170A	0231116054		-	18-5428	N/A	N/A		-	-	-
AQ170A	0231116060		-	18-5428	N/A	N/A		-	-	-
AQ170A	0231121008		-	18-5428	N/A	N/A		-	18-5305	-
AQ170A	0231311002		-	-	N/A	N/A		-	18-5319	-
AQ170B	0231116054		-	18-5428	N/A	N/A		-	-	-
AQ170B	0231116060		-	18-5428	N/A	N/A		-	-	-
AQ170B	0231121008		-	18-5428	N/A	N/A		-	18-5305	-
AQ170B	0231311002		-	-	N/A	N/A		-	18-5319	-
AQ170C	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
AQ170C	0231121008		-	18-5428	N/A	N/A		-	18-5305	-
AQ171A	ALL		-	-	N/A	N/A		N/A	N/A	-
AQ171C	ALL		-	-	N/A	N/A		N/A	N/A	-
AQ175A	ALL	18-8801-1	18-5369	18-5425	N/A	N/A	18-5433	18-5345	18-5303	18-5264
AQ190A	ALL	18-8802-1	18-5369	18-5425	N/A	N/A		18-5345	18-5303	18-5264
AQ200B	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A		18-5338	18-5314	18-5256
AQ200B	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A		18-5345	18-5303	18-5260
AQ200C	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ200C	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ200D	S/N 20459 & BELOW		18-5369	18-5425	N/A	N/A	18-5433	18-5345	18-5303	18-5264
AQ200D	S/N 20460 & UP		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ200F	ALL		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ205A	ALL	18-8801-1	18-5353	18-5403	N/A	N/A		-	-	-
AQ211A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ225B	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A		18-5338	18-5314	18-5256
AQ225B	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A		18-5345	18-5303	18-5260
AQ225C	ALL		18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ225D	S/N 20459 & BELOW		18-5369	18-5425	N/A	N/A	18-5433	18-5345	18-5303	18-5264
AQ225D	S/N 20460 & UP		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ225E	ALL		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ225F	ALL		18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ231A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ231B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ240A	ALL	18-8802-1	18-5369	18-5403	N/A	N/A		18-5345	18-5303	18-5260
AQ255A	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ255B	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ255B	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ260A	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ260A	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ260B	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ271A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	-	-	-
AQ271B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-
AQ271C	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-
AQ271D	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-

APPLICATION CONTINUED ON NEXT PAGE

VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
AQ280A	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	-	18-5338	18-5314	18-5256
AQ280A	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	-	18-5345	18-5303	18-5260
AQ290A	MALLORY FLAT CAP	18-8823-1	18-5375	18-5411	N/A	N/A	18-5433	18-5338	18-5314	18-5256
AQ290A	MALLORY TALL CAP	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
AQ311A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-
AQ311B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A		-	-	-
AQ60F	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
AQ90	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
AQ95	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
AQ95A	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
BB100	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
BB115A	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115A	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115B	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115B	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115C	0231153010	18-28050	18-5357	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB115C	0231153012	18-28050	18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
BB140A	0231178017	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
BB140A	0231178016	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
BB140A	0231178018	18-8813-1	18-5356	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
BB145A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5284
BB165A	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
BB165A	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
BB165A	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
BB165A	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
BB170A	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
BB170A	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
BB170A	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
BB170A	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
BB170B	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
BB170B	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
BB170B	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
BB170B	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
BB170C	0231116054		18-5393	18-5428	N/A	N/A		-	-	-
BB170C	0231116060		18-5393	18-5428	N/A	N/A		-	-	-
BB170C	0231121008		18-5393	18-5428	N/A	N/A		-	18-5305	-
BB170C	0231311002		18-5394	18-5428	N/A	N/A		-	18-5319	-
BB225A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB225AV	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB225B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB225C	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB231A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB260A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB260AV	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB260B	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB260C	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB261A	ALL	18-8802-1	18-5352	18-5403	N/A	N/A	18-5433	18-5345	18-5303	18-5260
BB30	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
MB10A	ALL		-	18-5428	N/A	N/A	18-5436	-	18-5305	-
MB18	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
MB18F	BOSCH	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
MB20A	ALL		18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-

APPLICATION CONTINUED ON NEXT PAGE

VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
MB20B	0231110043	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
MB20B	0231178005		18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
MB20C	0231110043	-	18-5357	18-5428	N/A	N/A	18-5436	18-5342	18-5306	-
MB20C	0231178005		18-5356	18-5428	N/A	N/A	18-5436	-	18-5305	-
230A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5265
230B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5265
250A	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5265
250B	ALL	18-8813-1	18-5358	18-5428	N/A	N/A	18-5436	18-5349	18-5305	18-5265
251A	ALL		-	-	N/A	N/A	-	N/A	N/A	N/A
430A	ALL		18-5353	18-5403	-	N/A	-	N/A	N/A	N/A
430B	ALL		18-5353	18-5403	-	N/A	-	N/A	N/A	N/A
431A	ALL		18-5353	18-5403	-	N/A	-	N/A	N/A	N/A
431B	ALL		18-5353	18-5403	-	N/A	-	N/A	N/A	N/A
432A	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	-	N/A	N/A	18-5278
434A	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	-	N/A	N/A	18-5278
500A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
500B	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
501A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
501A/MS4	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
501B	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
570A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
571A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
572A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
740A	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
740A/MS5	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
740B	ALL		18-5352	18-5403	-	N/A	-	N/A	N/A	N/A
3.0GL	DELCO EST	18-8841-1	18-5361	18-5406	18-5108	18-5107-1	18-5443	N/A	N/A	18-5280
3.0GS	DELCO EST	18-8841-1	18-5361	18-5406	18-5108	18-5107-1	18-5443	N/A	N/A	18-5280
3.0GXi	DELCO EST	18-8841-1	18-5361	18-5406	18-5108	18-5117	18-5465	N/A	N/A	18-5280
4.3Gi	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
4.3Gi	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	18-7648	N/A	N/A	18-5278
4.3GL	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	18-7648	N/A	N/A	18-5278
4.3GS	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	18-7648	N/A	N/A	18-5278
4.3GXi	DELCO EST	18-8835-1	18-5362	18-5408	18-5108	18-5107-1	18-7648	N/A	N/A	18-5278
4.3GXi	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
4.3Si	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
5.0Fi	FORD	18-8820-1	18-5248	18-5413	-	N/A	18-7492	N/A	N/A	N/A
5.0FL	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.0GIC	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.0GI	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-7648	N/A	N/A	18-5281
5.0GL	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.0GL	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.0GXi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-7648	N/A	N/A	18-5281
5.0GXi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.0GXiE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.0OSiE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.0OSi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GI	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-7648	N/A	N/A	18-5281
5.7GIC	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GiCE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GIE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7Gi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7Gi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7GL	MALLORY	18-8802-1	18-5352	18-5403	-	-	-	N/A	N/A	N/A

APPLICATION CONTINUED ON NEXT PAGE

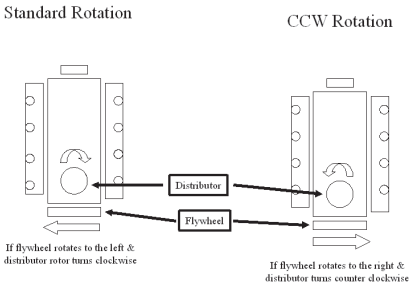
VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
5.7GL	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7GL	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.7GSi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7GSii	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7GSP	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.7GXi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-7648	N/A	N/A	18-5281
5.7GXiCE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXiC	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXiE	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXii	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7GXii	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
5.7OSi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.7OSXi	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
5.8Fi	FORD	18-8820-1	18-5248	18-5413	-	N/A	18-7492	N/A	N/A	N/A
5.8FL	PRESTOLITE	18-8803-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
5.8FSi	PRESTOLITE	18-8803-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
7.4Gi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
7.4GL	PRESTOLITE	18-8802-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
7.4GL	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
7.4GSi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
8.1Gi	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1Gi-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gi-B	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gi-BF	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gi-C	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GiC-400	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GiCE	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GiE	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1Gii-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gii-B	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1Gii	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GSi-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1GXi	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GXii	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1GXi-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1GXi-AF	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1GXii-A	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
8.1IPS	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.1OSi	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
8.2GL	PRESTOLITE	18-8803-1	18-5352	18-5403	-	N/A	18-5437	N/A	N/A	N/A
8.2GSi	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
DPX375	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
DPX375-CF	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
DPX385	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
DPX415	DELCO EST	18-8836-1	18-5354	18-5405	18-5108	18-5107-1	18-5443	N/A	N/A	18-5281
DPX420	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7648	N/A	N/A	N/A
DPX420-CF	DELCO	18-8838-1	N/A	N/A	N/A	N/A	18-7493	N/A	N/A	N/A
V6-200	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
V6-225	DELCO HVS	18-8829-1	18-5243	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5246
V8-225	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
V8-270	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
V8-300	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247
V8-320	DELCO HVS	18-8828-1	18-5244	18-5245	18-7642	18-5117	18-5467	N/A	N/A	18-5247

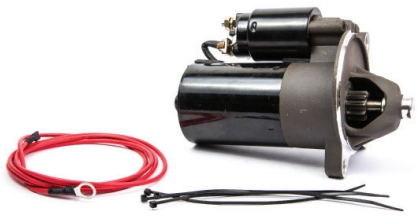
APPLICATION CONTINUED ON NEXT PAGE

VOLVO PENTA IGNITION APPLICATION (Cont.)

Model	Distributor	Spark Plug Wire Set	Distributor Cap	Rotor	Pick-Up Coil	ICM	Ignition Coil	Condenser	Contact Points	Tune-Up Kit
V8-350	N/A	18-8838-1	N/A	N/A	N/A	N/A	-	N/A	N/A	N/A
V8-380	N/A	18-8838-1	N/A	N/A	N/A	N/A	-	N/A	N/A	N/A
V8-430	N/A	18-8838-1	N/A	N/A	N/A	N/A	-	N/A	N/A	N/A



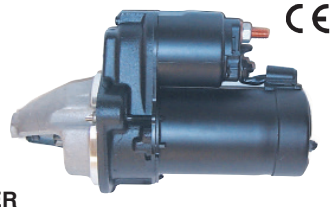
18-5923
STARTER
PMGR, Ford



18-5927
STARTER
PMGR, Ford

18-5911
STARTER
(Heavy-Duty) (No Core) Clockwise
For GM engines, bottom mount straight across bolt pattern. Standard rotation.
Replaces: 834893, 855326
Replacement Solenoid: 18-5837
SAEJ1171

18-5903
STARTER
Replaces: 841066-4
(No Core)Clockwise
Bottom mount two bolt pattern for standard rotation FORD engines.
Replacement Solenoid: 18-5801



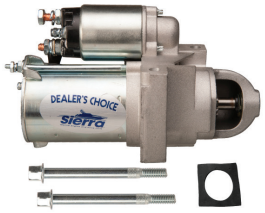
18-5906
STARTER
Replaces: 840808, 872241
- Inboard
- Gear Reduction Starter
- Permanent Magnet, 12 Volt
- CW Rotation
- Aluminum Pinion Housing w/2 Threaded Mounting Holes

Fits : Volvo Penta 4 Cylinder and 6 Cylinder Gas Engines

18-5913
STARTER
Replaces: 3856004, 3860764, 3587625, 3853982, 3854751, 3885317
(Clockwise)
Delco permanent magnet gear reduction 2 bolt starter. 12V - 11 Tooth Offset Bolt Pattern
For: Late model GM 14" Flywheel
SAEJ1171
1.7 KW

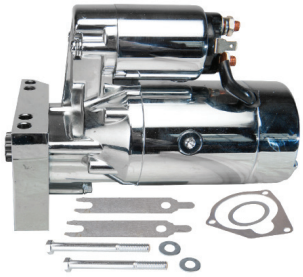
18-5919
STARTER
Replaces: 3856003
Permanent magnet I/O starter
Fits: Chevy Engines with 12 3/4" flywheels
Straight across bolt pattern
SAEJ1171
For: 3.0 GS
1.7 KW

18-5920
STARTER
Replaces: 3854190
Clockwise/Standard rotation
Permanent magnet starter
Replacement Solenoid: 18-6291
For: 5.0 & 5.8 litre Ford engines

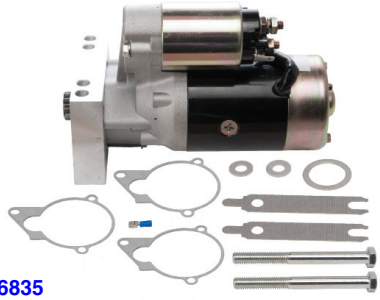


18-6275
STARTER
Replaces: 3857747, 3860566
- Inboard
- Permanent Magnet Gear Reduction Starter
- 2 Long Bolt Offset Pattern
- CW Rotation
- Use w/ Late Model 3.0L Engines with 14" Flywheel

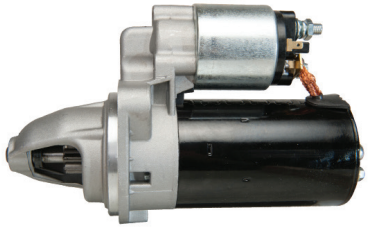
Replacement Solenoid: **18-5811**
Fits : Volvo Penta, Mercruiser, Marine Power



18-6834
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels

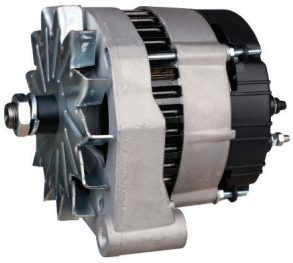


18-6839
STARTER
Replaces: 1357199, -7, 3523301, -4, 5003564, -1
Fits: 240,740,760,780,940 series 2.3L

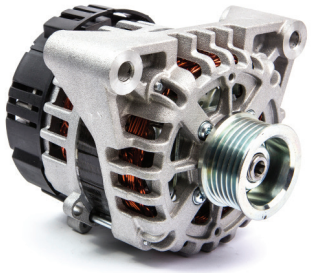
18-6872
STARTER
(12 Volt)
Replaces: 233991, 240501, 837924, 842775, 843511, 847306-8, 881681
Fits: 12V; TAMD, MD, AQD Models

18-6956
STARTER
Replaces: 3803227, -2, 834625-6, 841378-3, 841380, 841762, 63, 65, 66,

18-6958
STARTER
(24 Volt)
Replaces: 847308-4, 870998, 881682
Fits: 24V; MD, TMD, TAMD Models

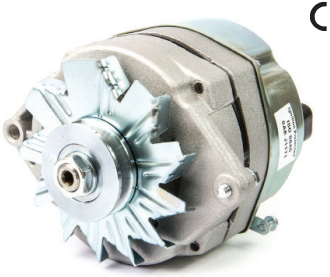


18-59710
ALTERNATOR
Replaces: 820652, 822454, 827303, 847651, 849561, 849602
Fits: 24V; AQ Series gas and diesel 24V systems

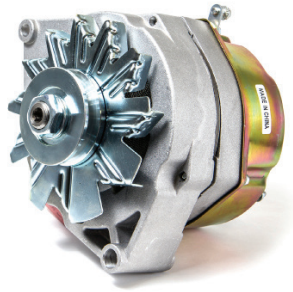


18-5882
ALTERNATOR
Replaces: 3884950
75A, 12V, Serpentine
3.0L, 4.3L, 5.0L, 5.7L, 8.1L (2007 - Current)

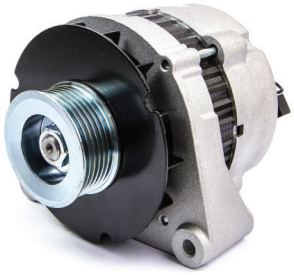
CE



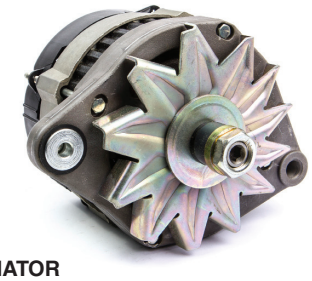
18-5957
ALTERNATOR
Replaces: 3860769
(3-Wire) (68 AMP)
Replaces Mando, Motorola and Original Equipment Delco. Uses same electrical connections and mounting method. Equipped with fan and drive pulley.
SAEJ1171



18-59700
ALTERNATOR
Replaces: 3803227, -2, 834625-6, 841378-3, 841380, 841762, 63, 65, 66

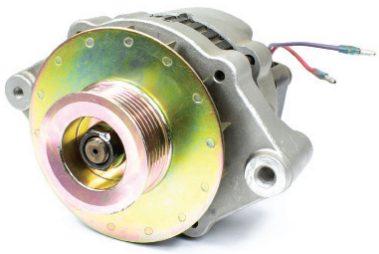


18-5979
ALTERNATOR
Replaces: 3860082, Mando AC165622, Lester 12391
65 amp, 3.0GSM-A/B/C, 3.0GSP-A/B/C, 3.0GLM-A/B, 3.0GLP-A/B, 4.3GXi-A/B/BF/C.CF.D.DF, 4.3OSi-B/BF/C/CF/D/DF, 5.0GXi-A



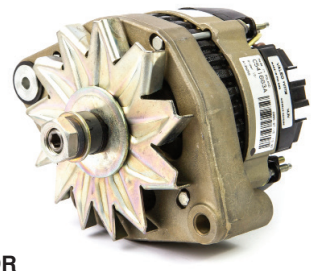
18-5959
ALTERNATOR
Replaces: 826495, 834609, 834963, 841762,841765, 841766.
Valeo A13N1M, 2M, 147M, 148M
14V/50 AMP: AQ120-AQ145, AQ200D-AD290-TMD40-MD21-8070-MD5C, MD18-7D-MD30-TMD30-TAM30, MD18-MD2B-MD2BHY-MD3B-MD21A, MD32A-AQD32A/270D (Mot V8S), MD5-MD7-MD11-MD17-B21-B22 Mot. TMD40), Series 2002-2003-R,V,S.

18-6261
ALTERNATOR
Replaces: 3856600-6, 3857561
Mando for Late Model Volvo Penta, 12 Volt, 65 Amp, Internal Regulator, Single Groove Pulley

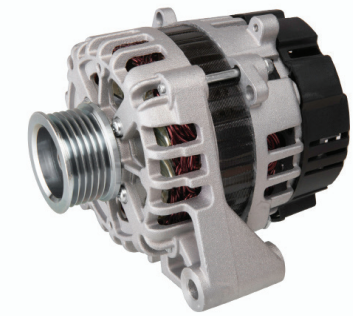


18-6265
ALTERNATOR
Replaces: 3857813
Mando for Late Model Volvo Penta, 12 Volt, 65 Amp, Internal Regulator, Single Groove Pulley

18-5939
ALTERNATOR
Replaces: 872235, 3803260, 873770
Valeo: A13N234, 2541451
14V/60 AMP: AQ115, AQ120B, AQ125, AQ130, AQ140, AQ145, AQ165, AQ170, AQ200, AQ225, AQ256, AQ260, AQ280, AQ290, BB115, BB145, MB20; Diesel Engine Application: AQD2B, AQD21A, AQD21B, AQD27, AQD29, AQD32A, MD11C, MD11D, MD17C, MD17D, MD2B, MD2010A, MD2010B, MD2030A, MD2030B, MD2040A, MD2040B, MD21A, MD21B, MD27, MD29, MD3B, MD32A, MD6A, MD6B, MD7, TAM71A, TAM71B, TAM72A, TAMD72WI-A.

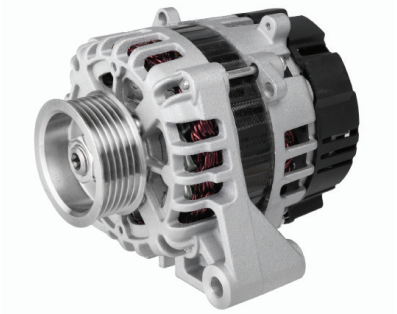


18-5943
ALTERNATOR
Replaces: 872926, 3803227
Valeo: A13N259, 541663
14V/50 AMP: 431, 500, 501, 570, 740DP, 740/MSS, AQ131, AQ145B, AQ175, AQ200, AQ205, AQ211, AQ225, AQ260, AQ271, AQ290, AQ311, BB165, BB170, BB225, BB231, BB260, BB261; Diesel Engine Application: 2001, 2002, 2003, 2003T, AD31A, AQAD30A, AQAD31A, AQAD40A, AQAD41, AQAD41A, AQD40A, AQD41, AQD41A, KAD42A, KAMD42A, MD30A, MS31A, MD40A, MD7B, TAMD40A, TAMD41A, TAMD41B, TAMD41D, TAMD70E, TMD30A, TMD31A, TMD40A, TMD41A.



18-6845
ALTERNATOR
Replaces: 3862613, 3862665, 3884950
Fits: 3.0GLM, 3.0GLP Engines

18-6846
ALTERNATOR
Replaces: Volvo Penta 1502272, 3803270-2, 5001677, 845940, 72021, 872022, 872757, 873635, 873757, 873757-9, 873771,



18-6847
ALTERNATOR
Replaces: 3862613, 2655301,
Fits: 2000-07 3.0GLP, GSP, GSM, 4.3GXi, 5.0GXi, Si, 5.7Gi, GXi, Osi, Sxi

18-5976
ALTERNATOR
Replaces: Motorola 9AR3743G, 510-821, 510-802, 510-835, 510-836, 510-856, 510-861, 510-862
Valeo 2937430
28V/45 AMP: TAMD120, TMD100, TMD120

18-6975
ALTERNATOR (Universal)
Fits: High amp 160A alternator, universal mounting pattern based on Delco CS1300 design, v-belt and 6 groove serpentine pulley included

18-6848
ALTERNATOR
Replaces: Volvo 3862612, 2656299, Valeo A0002655299
Fits: 2000 and on Volvo Penta Models w/ 4.3, 5.0, and 5.7 GM engines

18-6953
ALTERNATOR
Replaces: Volvo
Fits: Diesel D3 Models

18-6955
ALTERNATOR
Replaces: Caterpillar 3001117, 10-258, Prestolite 110-258, 110-258A, Volvo 849748-9
Fits: Volvo Diesel 6 cylinder models

ALTERNATOR/STARTER APPLICATION

GASOLINE ENGINES

Model	Engine	Year	Starter	Alternator	Model	Engine	Year	Starter	Alternator
AQ115			18-5918	N/A	AQ131D	4 cyl	1985-1989	18-5906	18-5959
AQ120B			18-5918 ①	N/A	AQ140A			18-5918 ③	18-5959
AQ120B			18-5906	N/A	AQ140A			18-5906 ②	18-5959
AQ125A			18-5918 ①	18-5959	AQ145			18-5918	18-5959
AQ125A	4 cyl	1981-1985	18-5906 ②	18-5959	AQ145A	4 cyl	1979-1985	18-5918 ③	18-5959
AQ125B	4 cyl	1981-1985	18-5906 ②	18-5959	AQ145A	4 cyl	1979-1985	18-5906 ⑤	18-5959
AQ130			18-5918	N/A	AQ145B	4 cyl	1979-1985	18-5906 ⑤	18-5959
AQ131A	4 cyl	1985-1989	18-5906	18-5959	AQ151A	4 cyl	1985-1989	18-5906	18-5959
AQ131B	4 cyl	1985-1989	18-5906	18-5959	AQ151B	4 cyl	1985-1989	18-5906	18-5959
AQ131C	4 cyl	1985-1989	18-5906	18-5959	AQ151C	4 cyl	1985-1989	18-5906	18-5959

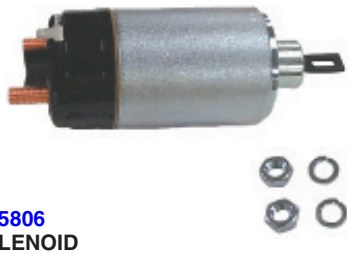
① Below SN 7679/013489 ② AQ125A beginning with S/N 7679/013489 ③ Below SN 7705/001557 ⑤ AQ145A & BB145A beginning with SN 7705/001557
⑥ 18-5959 14V/50AMP ⑦ Mounting screw threads into bracket ⑧ 18-5939 14V 50 AMP

Model	Engine	Year	Starter	Alternator
AQ165			18-5918	N/A
AQ170			18-5918	N/A
AQ171A	4 cyl	1986-1994	18-5906	18-5959 ⑥
AQ171C	4 cyl	1986-1994	18-5906	18-5959 ⑥
AQ175A			18-5911 ⑤	N/A
AQ190A			18-5903	N/A
AQ200B			18-5911	18-5959
AQ200C			18-5911	18-5959
AQ200D			18-5911	18-5959
AQ200F			18-5911	18-5959
AQ205A			18-5911	N/A
AQ211A			18-5911	N/A
AQ225A			18-5911	18-5959
AQ225B			18-5911	18-5959
AQ225C			18-5911	18-5959
AQ225D			18-5911	18-5959
AQ225E			18-5911	18-5959
AQ225F			18-5911	18-5959
AQ231A			18-5911	N/A
AQ231B			18-5911	N/A
AQ240A			18-5903	N/A
AQ255A			18-5911	N/A
AQ255B			18-5911	N/A
AQ260A			18-5911	18-5959
AQ260B			18-5911	18-5959
AQ271A			18-5911	N/A
AQ271B			18-5911	N/A
AQ271C			18-5911	N/A
AQ271D			18-5911	N/A
AQ280			18-5911	N/A
AQ290A			18-5911	18-5959
AQ311A			18-5911	N/A
AQ311B			18-5911	N/A

Model	Engine	Year	Starter	Alternator
BB115			18-5918	N/A
BB140A			18-5918 ③	18-5959
BB140A			18-5906	N/A
BB145			18-5918	N/A
BB145A	4 cyl	1979-1985	18-5918 ③	18-5959
BB145A			18-5906 ⑤	N/A
BB165			18-5918	N/A
BB170			18-5918	N/A
BB225A			18-5911	18-5959
BB225B			18-5911	18-5959
BB225C			18-5911	18-5959
BB260A			18-5911	18-5959
BB260B			18-5911	18-5959
BB260C			18-5911	18-5959
230			18-5906	18-5943
250			18-5906	18-5943 ⑦ 18-5939 ⑧
251A			18-5906	N/A
430			18-5911	18-5943 ⑦
431			18-5911	18-5943 ⑦
432			18-5911	18-5943 ⑦
434			N/A	N/A ⑦ 18-5939 ⑧
500-570			18-5911	18-5943 ⑦ 18-5939 ⑧
571A			18-5911	N/A N/A
572			18-5911	18-5943 18-5939 ⑧
740B			18-5911	18-5943 18-5939 ⑧
3.0L			18-5919	N/A
4.3L			18-5913	N/A
5.0L (GM)	V-8	1994-2007	18-5913	N/A
5.7L (GM)	V-8	1994-2007	18-5913	N/A
7.4L (GM)	V-8	1994-2007	18-5913	N/A
8.2L (GM)	V-8	1994-2007	18-5913	N/A
5.0L (FORD)	V-8	1994	18-5920	N/A
5.8L (FORD)	V-8	1994	18-5920	N/A

① Below SN 7679/013489 ② AQ125A beginning with S/N 7679/013489 ③ Below SN 7705/001557 ⑤ AQ145A & BB145A beginning with SN 7705/001557
⑥ 18-5959 14V/50AMP ⑦ Mounting screw threads into bracket ⑧ 18-5939 14V 50 AMP

18-6291
SOLENOID
Replaces: 3854194-2, OMC 3854194
Fits: Ford Gear Reduction
Starters on Late Model 5.0L, 5.8L,
OMC and Volvo Penta



18-5806
SOLENOID
Replaces: 834520
BOSCH 0331-302-050, 0331-302-081,
0331-302-085, 0331-302-581, 0331-302-585
For starters with aluminum nose.
Slot in end of solenoid shaft is 13/32" long.

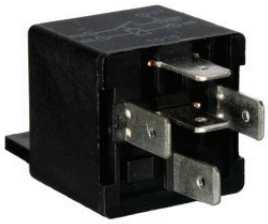
18-5811
STARTER SOLENOID
Replaces: 3850216, 3859054
For: PG 260 series starters, GM V6 & V8 (1983-Up)

18-5837
SOLENOID
Replaces: 3853869, 3853998
For: 3.0 ; GL, GS, 4.3L GL, GS, 5.7L GL, GI,
7.4L GL, 8.2L GL

18-9802
TIMING LIGHT
Self-powered accurate up to 10,000 RPM's

18-69550
CIRCUIT BREAKER
Replaces: 3854164
Fits: Volvo Multiple Gasoline Engine Applications

18-6271
RELAY
Replaces: 870670, 6643474, 876038, 241812
12 Volt, 30 Amp



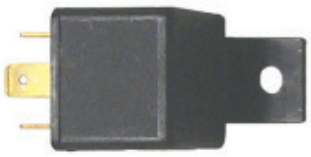
18-6268
RELAY
Replaces: 841177, 872272
12 Volt, 30 Amp

18-6266
RELAY
Replaces: 876040, 872300
12 Volt, 30 Amp/20 Amp continous

①**18-5705D** Display Package

18-5705
POWER TRIM RELAY
Replaces: 876039
5 Terminal
For: AQ 175, 200, 225D, 260, 290A

18-5700
TRIM RELAY
Replaces: 3858081, 3858809
For: (1998 SX-M-MAC, MDA, MLT), 3.0GLP-D, 4.3GL-E, 4.3GL-EF, 4.3GXi-F, 4.3GXi-FF, 4.3OSi-F, 4.3OSi-FF, 5.0GL-F, 5.0GL-FF, 5.0GXi-F, 5.0GXi-FF, 5.0Si-F, 5.0Si-FF, 5.7Gi-F/FF, 5.7GXi-G/GF, 5.7OSi-E/EF, 5.7OXi-E/EF, 5.7GiI-F, 5.7GXi-G, 8.1Gi-G/GF, 8.1GXI-F/FF, 8.1OSi-C/CF, 8.1GiI-G, 8.1GXiI-F, DPH-A, DPH-B, DPR-A, DPH-B, EF drives, SX-M TSKs 1998-05, SX-M, DP-SM, (WT drives, PJX-C, PJX-S SX-M, -MACLT, -MDA, -MDB, -MHP, -MTD, DP-E, DP-S, -S1, -S2, DP-SM, -SM)XDP-B



18-5704
POWER TRIM RELAY
Replaces: 876037
20 Amps Resistive
15 Amps Inductive
Single Pull 5 Terminal
For: AQ270, 280

PKG. OF 5

18-6951
18-6951-9②
POWER TILT FUSE (30 Amp)
Replaces: 851120

18-6770
TILT/TRIM PUMP
Replaces: 854346
Oildyne
For: Early Version SX Drive with 2.5" bolt centers and fine threads
Motor **18-6817**

18-6806
TRIM PUMP ASSEMBLY
Replaces: 3587079, 3857489, 3860879
For: SX - Late Model with Coarse Thread
Motor **18-6804**

18-6822
TRIM PUMP
Replaces: Volvo Penta 852928, 820545, OMC 172543, 382715
Motor **18-6838**

18-6804
TRIM MOTOR
Replaces: 3861575
For: SX Drives - Later Version / 2.3" Bolt Centers w/ Coarse Thread

18-6817
TRIM MOTOR
Replaces: 854525-3, 3858071
Fits: Late model Volvo Penta
For: SX - Early Version / Fine thread & 2.5" bolt centers

18-6838
TRIM MOTOR
Replaces: 3586765, 852928, 872449, 873051
Fits: DP, DPX Drives
Replacement pump **18-6822**

18-6881
TRIM MOTOR WITH PUMP
Replaces: Volvo 852928, 872449, 873051,
Fits: DP, DPX Drives
Motor **18-6838**
Pump **18-6822**

18-6823
WIRING HARNESS
Replaces: Universal
Converts 3-wire Tilt and Trim motors to 2-Wire design

① Items ending in "D" are Display Packaged - Regular number is Non-Display
② Priced per package

18-6274
TILT/TRIM MOTOR
Replaces: 852928, 3857265
Replaces : Prestolite HYK4001
Includes Hydraulic Valve Body

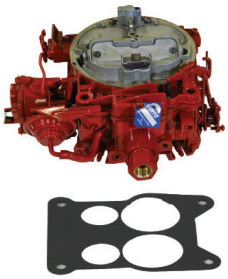
18-6758
TILT/TRIM MOTOR
Replaces: 850834
Electrolux KP5024/120

18-6779
TRIM MOTOR
Replaces: 986280, 3853945
For: PJX, SX, DPS, DP, DPX, 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

18-6790
TILT MOTOR
Replaces: 839430,
Electrolux KS3448/290
Fits: Older model Volvo

18-6791
TILT MOTOR
Replaces: 850046, 853520
Fits: Older model Volvo

18-6792
TILT MOTOR
Replaces: 897720, 854329
Fits: Older model Volvo

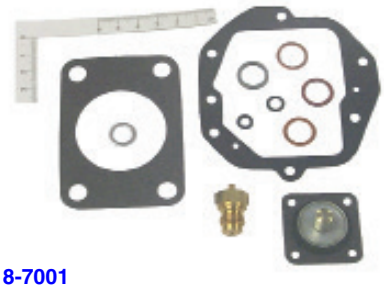


18-7641
CARBURETOR
(Remanufactured)
Replaces: 841047-4, 841313-0, 3856393
AQ225B,C,D,E,F; 225A,B; AQ260A,B; 290A; BB225A,AV, BB225B,C; 260A,AV,B,C; 501A, 501A/MS4A; 570/MS4A
Use Replacement Carb Kit **18-7095**

18-79998
CARBURETOR
(Remanufactured)
Replaces: R80316
Fits: 3.0L GL, GS

18-80008
CARBURETOR
(Remanufactured)
Replaces: R7044289
Fits: 7.4L w/ 4bbl Rochester

18-7000
CARB KIT
Replaces: 841836-0, 841292
SOLEX DOWN DRAFT
(856471 + 856472 = 18-7000)



18-7001
CARB KIT
Replaces: 841293-4
SOLEX SIDE DRAFT

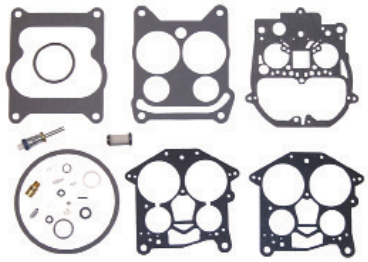
18-7008
CARB KIT

18-7040
CARB KIT
Contains adjustable needle & seats

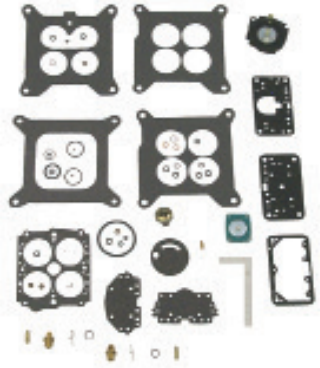
18-7072
CARB KIT
Replaces: 855889

18-7085
CARB KIT
Replaces: 875407

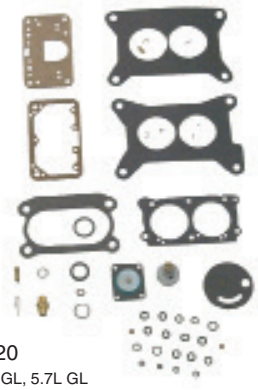
18-7086
CARB KIT
Replaces: 841994



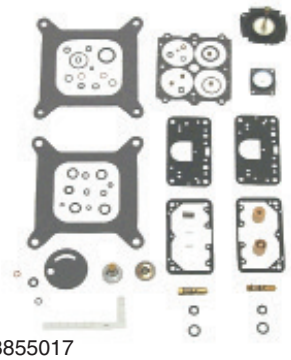
18-7095
CARB KIT
Replaces: 834985-4



18-7237
CARB KIT

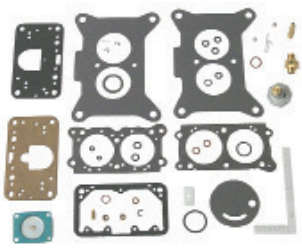


18-7238
CARB KIT
Replaces: 3854020
For: 4.3L GL, GS, 5.0L GL, 5.7L GL

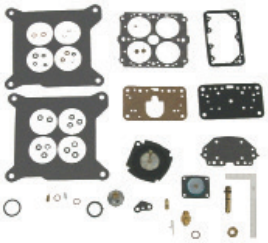


18-7241
CARB KIT
Replaces: 3855017
For: 7.4L GL, 8.2L GL

18-7242
CARB KIT
Replaces: 3854105

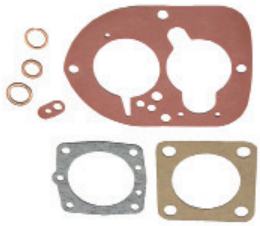


18-7244
CARB KIT
Replaces: 3854106



18-7245
CARB KIT
Replaces: 3854107

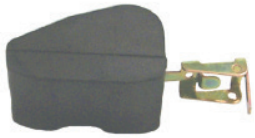
18-7246
CARB KIT
Replaces: 3854116
For: 3.0L GLM, GLP, GSM, GSP, GS, GL



18-7099
CARB GASKET SET
Replaces: 824803, 856470

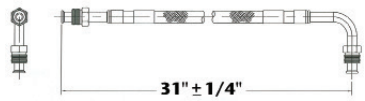
18-7200
FLOAT
Replaces: 841634-9
(ALCOHOL RESISTANT)
Plastic

18-7201
FLOAT
(ALCOHOL RESISTANT)
Brass

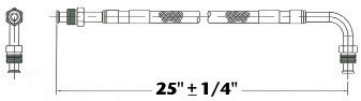


18-7202
FLOAT
(ALCOHOL RESISTANT)
Brass

18-36905
FLOAT
Replaces: 3854018
Fits: 3.0L GLM, GLP w/2 bbl Holley Carb



18-8114
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 31" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1



18-8115
FUEL LINE HOSE
For fuel pump to carburetor connection. Replaces copper or steel tubing 3/8" X 25" PTFE composite hose with 5/8"-18 male inverted flare straight one end, 5/8"-18 90° one end. SAE J1527 type A1

CARBURETOR KIT/FLOAT/CARBURETOR GASKET KIT APPLICATION

Model	Cyl.	Mfg Code	Carb Model	Carburetor #	Carb Kit ①	Carb Float	Carb Gasket Kit
AQ115A,B,125A,B,130C,D, AQ131A,B,C,D,145A,B AQ151A,B,C,171A,C BB115B,C,145A	4	—	—	SOLEX 44 PA1	18-7000	—	18-7099
AQ120B,140A,BB140A	4	—	—	SOLEX 44 PHN-3	18-7001	—	—
AQ80	4	—	—	ZENITH 34VN	18-7008	—	—
AQ95,95A,100,105A,110, 115 W/109", (1780cc) Dual Carb. Installation	4	ZS-1	150CD	150CD-SE (C1865F,R, C304D,F,R)	18-7085	—	—
AQ120, AQ130A,B,BB115A,w. 121" (1986cc) Dual Carb. Installation	4	ZS-1	175CD	175CD-2S, (C3098F,R, C3200 F,R,C,3231 F,R)	18-7085	—	—
3.0L GL,GS	4	H-2	2300	R-80316A,R-80316-1A	18-7246	—	—
AQ170A,B,C,BB170A,B,C	6	—	—	SOLEX 44 PA1	18-7000	—	18-7099
AQ165A,BB165A (3 Carb. Installation)	6	ZS-1	175CD	175CD-2S, (C3201F,M, R,C 3232F,M,R)	18-7085	—	—
AQ175A	6	R-2	2GE	17059059	18-7086	18-7200	—
4.3L GL,GS	6	H-2	2300	R-80312A,R-80312-1A	18-7238	—	—
4.3L GL,GS	6	H-4	4160	R-80403A,R-80403-1A	18-7237	—	—
AQ200D,F and 500A AQ225B,C,D,E,F,255A,B, AQ260A,B,290A,BB225A,AV, BB225B,C,260A,AV,B,C	8	R-2	2GE	17057133, 17059059	18-7086	18-7200	—
501A,501A/MS4A,570/MS4A	8	R-4	4ME	17059283,296, 298	18-7095	18-7201	—
305" (5.0L),307" (5.0L),350" (5.7),	8	R-4	4MC, 4MV	7044288,7044289, 1705,628717,057,290	18-7072	18-7201	—
5.0L, 5.8L (Fi, FL.SX) (Ford)	8	H-2	2300	R-80382A,R-80382-1A	18-7244	—	—
5.0L, 5.8L (Fi, FL) (Ford)	8	H-4	4150	R-80383A,R-80383-1A	18-7245	—	—
740A/MS5A	8	H-4	4011	R84026AA	18-7040	—	—
454" (7.4L)	8	R-4	4MC, 4MV	7044288,7044289, 1705,628717,057,290	18-7072	18-7201	—
7.4L GL	8	H-4	4150	R-80378A,R-80378-1A	18-7242	—	—
8.2L GL	8	H-4	4150	R-80378A,R-80378-1A	18-7242	—	—

① Does not include metering rods

18-7326
ELECTRIC FUEL PUMP
Replaces: 3850809, 3858261, 3854620, 3857986

18-7330
ELECTRIC FUEL PUMP
Replaces: 3857650, 3855958

18-7331
ELECTRIC FUEL PUMP
Replaces: 3850810, 3857985, 3858714

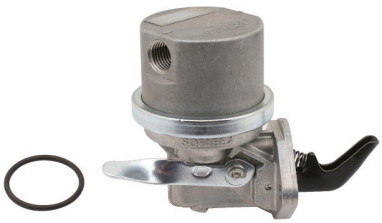
ELECTRIC FUEL PUMP APPLICATION

Year	Engine	Application	OE #	#'s Superseded from	Part #
1994-99	262/4.3L (HU-WT)	High Pressure pump	3857650		18-7330
1994-99	262/4.3L GL/GS (All)	Carbureted - Low Pressure	3858261	3850809	18-7326
1994-99	262/4.3L GI (HU-WT)	W.Elec. Pump - Low Pressure	3858261	3850809	18-7326
1994-99	454/7.4L & 502/8.2L (HU-WT)	Low pressure system	3858714	3850810, 3857985	18-7331
1993-99	350/5.7L, 454/7.4L, & 502/8.2L	Engines w/MPI - High Pressure	3857650		18-7330
1996-99	454/7.4L & 502/8.2L (HU-WT)	Engines w/MPI - High Pressure	3857650		18-7330
1994-99	5.0L thru 5.8L	Low pressure electric fuel pump	3858261	3850809	18-7326
1994-99	454/7.4L & 502/8.2L (HU-WT)	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331
1992-93	454/7.4L	GM Mark V Eng. - Low Pressure	3858714	3850810, 3857985	18-7331

18-7268
FUEL PUMP
Replaces: 3855276
For: 5.7L Liter Engines
Dual Diaphragm requires sight glass

18-7281
FUEL PUMP
Replaces: 826493
For: GM (V-8) 305, 350
(Includes gasket)

18-7286
FUEL PUMP
Replaces: 841161
For: XP stamped steel pump
AQ120B (spec# 867465), AQ125A/B, AQ131A/B/C/D, AQ140A (spec# 867464), BB140A, AQ145A, BB145A, AQ151A/B/C, AQ171A/C, AQ230A/B, AQ250A/B, AQ251A



18-35442
FUEL PUMP
Replaces: 859428
Fits: Volvo Late 2000 Series Engines

18-7229
FLAME ARRESTOR
Replaces: 3854026
For: 3.0L GS, GL, 4.3L GL, GS, GSI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

- UNIVERSAL DESIGN -

FUEL WATER SEPARATOR BRACKETS

Bracket Type	Part #	Bracket Type	Part #
1/4" Stainless Steel	18-7777	1/4" Aluminum	18-7853-1
3/8" Stainless Steel	18-7776	3/8" Aluminum	18-7775

FUEL WATER SEPARATOR KITS

21 MICRON FILTER KITS FOR CARBURETED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7848-1 •	21	1 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7848-2 •	21	2 - 18-7844 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7852-1 •	21	1 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7852-2 •	21	2 - 18-7845 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7775-1 •	21	1 - 18-7845 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7777-1 •	21	1 - 18-7845 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7776-1 •	21	1 - 18-7845 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs

10 MICRON FILTER KITS FOR FUEL INJECTED ENGINES

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum (Short Filter)	18-7983-1 •	10	1 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7983-2 •	10	2 - 18-7944 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (Tall Filter)	18-7982-1 •	10	1 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum Bonus Pack **Contains spare filter**	18-7982-2 •	10	2 - 18-7945 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
1/4" Aluminum (High Capacity Filter)	18-7966-1 •	10	1 - 18-7866 filter & 1 18-7853-1 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Aluminum (Tall Filter)	18-7986-1 •	10	1 - 18-7945 filter & 1 18-7775 bracket 2 - 18-4264 3/8" pipe plugs
1/4" Stainless Steel (Tall Filter)	18-7984-1 •	10	1 - 18-7945 filter & 1 18-7777 bracket 2 - 18-4256 1/4" pipe plugs
3/8" Stainless Steel (Tall Filter)	18-7985-1 •	10	1 - 18-7945 filter & 1 18-7776 bracket 2 - 18-4264 3/8" pipe plugs

• Display Packaged

10 MICRON FILTER KITS WITH DRAIN BOWLS

Sierra AquaVue™ and metal bowl separator filters allow water to be drained from the filter to extend service life. Use the AquaVue™ bowl for outboard, above deck installations. USCG regulations require the use of the flame resistant metal bowl below deck.

Kit Type	Part #	Micron Rating	Contents
1/4" Aluminum w/ metal drain bowl	18-7951 •	10	1 - 18-7919 filter & 1 18-7853-1 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs
1/4" Stainless Steel w/ metal drain bowl	18-7938 •	10	1 - 18-7919 filter & 1 18-7777 bracket 1 - 18-7924 metal bowl 2 - 18-4256 1/4" pipe plugs

VOLVO STYLE BRACKETS AND SEPARATOR KITS

18-7778
VOLVO ALUMINUM REPLACEMENT BRACKET
Replaces: 3850861

COMPACT BRACKET AND SEPARATOR KIT - FOR SMALL OUTBOARDS AND FRESH WATER APPLICATIONS

18-7774
COMPACT ALUMINUM BRACKET

DISPLAY PACKAGE

18-7965-1
10 MICRON COMPACT SEPARATOR KIT
Contains:
1 - 18-7774 bracket
1 - 18-7865 filter

REPLACEMENT FILTERS

UNIVERSAL DESIGN

10 MICRON REPLACEMENT FILTERS

Part #	Description
18-7944	Short - 3.875"
18-7945	Long - 4.35"
18-7866	High Capacity - 6"
18-7865	Compact 10 Micron

21 MICRON REPLACEMENT FILTERS

Part #	Description
18-7844	Short - 3.875"
18-7845	Long - 4.35"

REPLACEMENT FILTERS FOR VOLVO

10 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7946	OMC thread	
18-7989	Volvo SX/EFI Cobra EFI	Volvo 3851218-2, 3852413, 3862228

21 MICRON REPLACEMENT FILTERS

Part #	Description	Replaces
18-7846	OMC thread	
18-7789	Volvo SX/EFI Cobra EFI	Volvo 3851218-2, 3852413

10 MICRON REPLACEMENT FILTERS AND KITS WITH DRAIN BOWLS

REPLACEMENT FILTERS

Part #	Description	Replaces
18-7919	Spin on replacement	Racor S3213
18-7920	Spin on replacement	Racor S3214
18-7947	Spin on replacement Fits - 120RRAC01	Racor S3240
18-7948	Spin on replacement Fits - 320RRAC01	Racor S3227
18-7949	Spin on replacement Fits - 660RRAC02	Racor S3232

REPLACEMENT BOWLS

Part #	Description
18-7924	Metal Collection Bowl

FILTER & BOWL KITS

Part #	Description
18-7929 •	Filter & Metal Bowl Contains: 18-7919 filter, 18-7924 bowl

18-8125
DIESEL FUEL FILTER
Replaces: 3583443
D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C

18-8126
DIESEL FUEL FILTER
Replaces: 861477
D1-13 A, D1-13 B, D1-20 A, D1-20 B, D1-30 A, D1-30 B, D2-40 A, D2-40 B, D2-55 A, D2-55 B, D2-55 C, D2-55 D, D2-55 E, D2-55F, D2-75 A, D2-75 B, D2-75 C, D2-75F, MD2010A, MD2010B, MD2020A, MD2020B, MD2030A, MD2030B, MD2040A, MD2040B

18-7858
FUEL FILTER
Replaces: 858201
For CAV Type Unit
AQ120B, 125A, B, 131A, 140A, 145A,B, 151,BB, 140,145A

18-7862
FUEL FILTER ELEMENT
Replaces: 841162
(Includes Gasket)

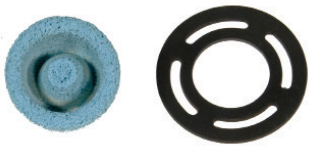
18-8149
HIGH CAPACITY FUEL WATER SEPARATING FILTER
Replaces: Volvo 3847644
Fits most gasoline applications with electric fuel pump. (some height restrictions may occur when using with 18-7778, Volvo 3850861)

18-7942
FUEL FILTER
Replaces:
466987, 3825133
For: MD100A, TMD100A, MD100B, MD120A, TMD120A, TAMD120A, MD120B, TMD120B, TAMD120B, MD70B, TM-D70B, TAMD70B, THAMD70B, AQAD70B, MD70C, TMD70C, TAMD70C, AQD70C, TAMD60A, TAMD60B, TAMD60C, D5/D7 MARINE GENSET, D5A-T, D5A-TA, D7A-T, D7A-TA, D7C-TA, D63 MARINE, D71/73 MARINE, KAD32P, TAMD42WJ, KAD43P/44P/300, KAMD43P/44P/300, TAMD103A, TAMD61A, TAMD62A, TAMD71A, TAMD72A, TAMD72P, TAMD72WJ, TAMD74, TAMD75 MARINE, TMD102A, TAMD102A, TAMD102D, TM-D122A, TAMD122A, TAMD122P, TMD31L, TAMD31P/L/M/S, AD31P/L, TMD41L, TAMD41P/L/M/H

18-7709
FUEL FILTER
Replaces: 3840335
Fits: KAD42P-A, KAMD42P-1, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-B, KAMD44P-C, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAT44P-C, KAD300-A, KAMD300-A, MD6A, MD6B, MD7A, MD7B, D41L-A, TAMD41H-B, TMD41L-A, AD41L-A, AD41P-A, TAMD41H-A, TAMD41P-A, MD22A, MD22A-A, MD22L-A, TMD22A, TMD22-A, D3-110I-A, D3-130A-A, D3-130I-A, D3-160A-A, D3-160I-A, D3-110I-B, D3-110I-C, D3-130A-B, D3-130I-B, D3-130A-C, D3-130I-C, D3-160A-B, D3-160I-B, D30160A-B, D3-160A-C, D3-160I-C, D3-190A-B, D3-190I-B, D3-190A-C, D3-190I-C, KKAD42A, KAMD42A, AD41D, D41D, TAMD41D, TMD41D, MD22L-B, MD22P-B, TMD22-B, TMD22P-C, TAMD22P-B

18-7859
FUEL FILTER
Replaces: 835576
For: AQ175, 200, 226, 266, 290 BB200, 225, 260

18-8124
DIESEL FUEL FILTER
Replaces: 829913
Fits: 2001, 2001B, 2002, 2002B, 2003, 2003B/T/TB, AQD2B, MD11C/D, MD17C/D, MD1B, MD2B, MD3B, MD5A/B/C, MD7/B



18-7792
FUEL FILTER
Replaces: 3855104
For: Volvo 3.0L (1994-99), OMC 3.0L (1995-98)

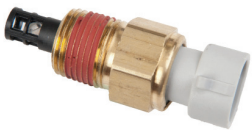
18-7964-1
TRANSMISSION FILTER KIT
For: Mercruiser V-8 Inboard with Hurth Transmission

18-7717
FILTER ELEMENT
For: Rochester 2 bbl & 4 bbl Carburetors

18-79007
AIR FILTER
Replaces: 3825038
Fits: TAMD63L-1, TAMD63P-A

18-7689
FUEL INJECTOR
Replaces: 3855182
Fits: 5.7GLPMDA, 5.7GIPMDA, 5.7GIPMDACE, 5.7GLIMDA, 5.7GIIMDA, 4.3GLPHUB, 4.3GSPHUB, 4.3GSPHUS, 4.3GIPHUSCE, 5.7GIPHUS, 4.3GLPNCA, 4.3GLPNCB, 4.3GLPNCS, 4.3GSJNCC, 4.3GSJNCS, 4.3GSPNCA, 4.3GSPNCB, 4.3GSPNCM, 4.3GSPNCS, 4.3GIPNCACE, 4.3GIPNCBCE, 4.3, 5.7GLPNCS, 5.7GIPNCACE, 5.7GIPNCSCE, 5.7GIPNCMCE, 5.7GIPNCBCE, 5.7GIINCCCE, 5.7GIINCSCE, 4.3GLPLKD, 4.3GLPLKE, 4.3GSPLKD, 4.3GSPLKE, 4.3GIPLKDCE, 4.3GIPLKECE, 4.3GSJLKD, 5.7GLPLKA, 5.7GLPLKD, 5.7GLPLKE, 5.7GLPLKR, 5.7GSPLKD, 5.7GSPLKE, 5.7GLIPLKDCE, 5.7GIPLKDCE, 5.7GIPLKECE, 5.7GSICPLKD, 5.7GSIPLK, 4.3GLPBYC, 4.3GSPBYC, 4.3GIPBYCCE, 4.3GSJBYA, 4.3GIJBYA (1994-07)

18-7685
TBI INJECTOR
Replaces: 3858941
Fits: 4.3GXi-A, 4.3GLPWTC, 4.3GLPWTR, 4.3GSPWTC, 4.3GSPWTR, 4.3GIPWTC, 4.3GIPWTR, 4.3GIJWTR, 4.3GSJWTR , 4.3GLPEFS, 4.3GiPEFS



18-7702
AIR CHARGE TEMPERATURE SENDER
Replaces: 3854527
Fits: 5.0L Gxi-A(2001-02), 5.7L GiL-A (2001), 5.7L Gi-A(2000-01), 5.7L GSiL-A (2000-01), 5.7L Gxi-A(00-01), 5.7L XiL-A (00-01), 5.7L Gxi-B(01-02), Many 7.4L (1994-00), Many 8.1L (2005-Current)

18-7601
AIR CHARGE TEMPERATURE SENSOR
Replaces: 3854158
For: 5.0 Fi/5.8 Fi (1994-96) & 5.0 FL/5.8 FL/5.8 FSi (1995-96)

18-7513
TEMPERATURE SENSOR
Replaces: 3862500

18-7647
TEMPERATURE SENDER
Replaces: 872066
Fits: 4.3GL-A, 4.3GL-B, 4.3GL-C, 4.3GL-D, 5.7GL-A, 5.7GL-B, 5.7GL-C, 5.7GL-D, 5.7GL-E, 5.0GL-A, 5.0GL-B, 5.0GL-C, 5.0GL-D, 5.0GL-E, 3.0GLP-A, 3.0GLP-B, 3.0GLM-A, 3.0GLM-B, 3.0GSP-A, 3.0GSP-B, 3.0GSP-C, 3.0GSM-A, 3.0GSM-B, 3.0GSM-C, 3.0GLM-C, 3.0GLP-C, 3.0GLP-D, 4.3GL-E, 4.3GL-EF, 5.0GL-F, 5.0GL-FF, 3.0GLP-E, 4.3GL-G, 4.3GL-GF 4.3GL-J, 4.3GL-JF, 5.0GL-H, 5.0GL-HF, 3.0GLP-J, 3.0GLP-N, 5.0GL-J, 5.0GL-JF (1998-2007)

18-5897
TEMPERATURE SENDER
Replaces: 3853787
For: 5.0L FL, FI, 5.8L FL, FI, FSI

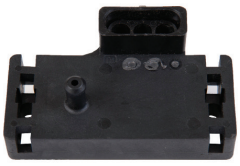
18-5894
OIL PRESSURE LIGHT SWITCH
Replaces: 3852215

18-7700
THROTTLE POSITION SENSOR
Replaces: 3857487
Fits: 4.3, 5.0, 5.7, 8.1, 8.2L models

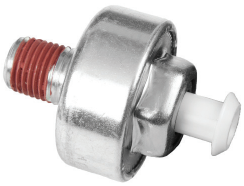
18-5899
OIL PRESSURE SENDER
Replaces: 3857532
For: 230, 250, 3.0L GLM, GLP, GSM, GSP, 4.3L GL, GXI, OSI, 5.0L GL, GXI, OSI, 5.7L GL, GI, GXI, GIL, GXIL, OSI, OSXI, 8.1L GI, GXI, OSI, GIL

18-7704
IAC MOTOR
Replaces: 3855194

18-7705
IAC MOTOR
Replaces: 3843751

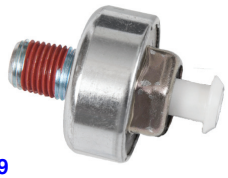


18-7684
MAP SENSOR
Replaces: 3850396
Fits: 4.3, 5.0, 5.7, 7.4L models (1994-2007)



18-7677
KNOCK SENSOR
Replaces: 3850357
Fits: 4.3, 5.0, 5.7L models (2002-07)

18-7703
KNOCK SENSOR
Replaces: 3854512
Fits: 7.4, 8.2L (1999-2001)



18-7679
KNOCK SENSOR
Replaces: 3854905
Fits: 4.3L (1994-2002), 5.0L Gxi-A (2001-02), 5.7L GiL-A(2001), 5.7Gi-A, 5.7GXi-A, 5.7GXi-B, 5.7GiI-A, 5.7GSiI-A, 5.7GXiI-A, 5.7GXiI-B(2000-03), 5.7GLPNCS, 5.7GIPNCACE, 5.7GIPNCSCE, 5.7GIPNCMCE, 5.7GIPNCBCE, 5.7GIINCCCE, 5.7GIINCSCE(1995-96)

18-33800
PCV VALVE
Replaces: 3856884
Fits: 4.3L EFI

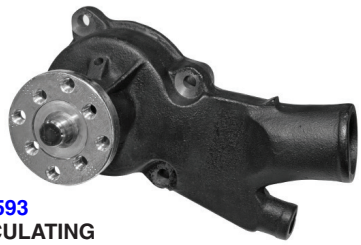
18-7888
DRAIN PLUG & GASKET
Replaces: 826648, 862293
For CAV Filter

PKG OF 10

SNAPPER CLAMPS

Part #	Range	Size
18-8200 ①	.360 - .406	2
18-8201 ①	.410 - .468	4
18-8202 ①	.475 - .536	6
18-8020 ①	.538 - .608	8
18-8021 ①	.597 - .665	10
18-8034 ①	.670 - .780	12
18-8203 ①	.750 - .875	14
18-8204 ①	.875 - .975	19

18-3506
CIRCULATING PUMP
Replaces: 21124846



18-3593
CIRCULATING WATER PUMP
Replaces: 3854017, 3858340
Fits: 3.0L 4 cyl. engines, GM 4 cyl. & in-line 6 cyl.
Uses gasket **18-0327** (included)
(Bi-Directional)

18-3577-2
CIRCULATING WATER PUMP
Replaces: 3855991, 856609
For: GM Big Block V8
Uses gasket **18-0903** (included)
(Bi-Directional)

18-3584
CIRCULATING WATER PUMP
Replaces: 3853796
For Ford 5.0 and 5.8
Uses gasket **18-0147** (included)
(Bi-Directional)

18-3586-1
WATER PUMP
Replaces: 841640
(Crank Shaft Mounted)
Fits: 431A, 500A/B, 501A, 570A, 571A, AQ180, AQ200, AQ200B/C/D/F, AQ250A, AQ211A, AQ225, AQ231A/B, AQ260, AQ255B, AQ260A, AQ271A/B/C/D/, AQ280A, AQ290A

18-3599-2
CIRCULATING WATER PUMP
Replaces: 3853850, 835390, 856364
For GM V-6 & small block V-8 engines
Uses gasket **18-0981** (included)

18-0368
WATER CIRCULATING PUMP GASKET SET
Fits:B21, B23, AQ120B, AQ125A, AQ140A, BB140A, AQ145A, BB145A

18-2779
EXHAUST HOSE
Replaces: 3852696
I.D. 4" x
For: 4.3L GL, GS, GI, GXI, OSI, 5.0L FI, GL, FL, GXI, OSI, 5.7L GL, GI, GIL, OSI, GXI, OSXI, 5.8L FL, FI, FSI, 7.4L GL, GI, 8.1L GI, GXI, OSI, 8.2L GL

18-2780-1
HOSE
Replaces: 3852741, 3863450
I.D. 4" x
For: 3.0L GL, GS, GI, GLM, GLP, GSM, GSP, GS, 4.3L GL, GS, GI, GXI, OSI, 5.0L FL, FI, GL, GXI, OSI, 5.7L GL, GI, GXI, OSI, OSXI, GIL, GXIL, 5.8L FL, FI, FSI, 7.4L GL, GI, GSI, 8.2L GSI

18-2781
EXHAUST HOSE
Replaces: 3852742
I.D. 4" x
For: 5.0L FL, GL, GXI, OSI, 5.7L GL, GI, GXI, GIL, GXIL, OSI, OSXI, 5.8L FL, FSI, 7.4L GL, GI, GSI, 8.1L, 8.2L GL, GSI

18-3106
WATER PUMP COUPLER
Replaces: 806256, 831009
AQ90, 95, 100, 110, 120A, 115, 130, MB3B, 17C, D

18-3175
WATER PUMP COUPLER
Replaces: 858467
Fits:D31, D32, D41, D42, D43, D44, D300, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMDL-A, KAD32P-A, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A, KAD42A, KAD42B, KAD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-B, KAMD44P-C, KAD300A, KAMD300A

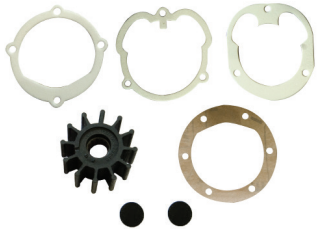
① This product is priced per piece. To order priced per package, please add -9 to the part number.

18-3274
IMPELLER KEY
Replaces: 808007
MD21B, AQD21B, 230A/SP-A/MT, 230A, 230B, 250A,250B, AQ125B, AQ145B, AQ131A, AQ151, AQ151A, AQ151B, AQ151C, AQ171, AQ171A, AQ171C, 251A

18-3275
IMPELLER KIT
Volvo 877066
Fits: TAMD74A, A-A, A-B (2000-2005); TAMD74C-A, C-B (2000-2005); TAMD74L-A, B (1999-2005); TAMD74P-A, P-B (1998-2005); TAMD75P-A (1998-2005); TAMD71B (1989-2000); TAMD73P-A (1997-1998); TAMD73WJ-A (1997-1999).

18-3504
IMPELLER KIT
Volvo 3588475
Fits: D4-180I-B, D4-180I-C, D4-180I-D, D4-210A-A, D4-210A-B, D4-210I-A, D4-210I-B, D4-225A-B, D4-225A-C, D4-225A-D, D4-225I-B, D4-225I-C, D4-225I-D, D4-260A-A, D4-260A-B, D4-260A-C, D4-260A-D, D4-260D-B, D4-260D-C, D4-260D-D, D4-260I-A, D4-260I-B, D4-260I-C, D4-260I-D, D4-300A-A, D4-300A-C, D4-300A-D, D4-300D-A, D4-300D-C, D4-300D-D, D4-300I-A, D4-300I-C, D4-300I-D

18-3276-1
IMPELLER KIT
Replaces: 3862567, 21213660
Fits: Volvo (1999 and Later)



18-3277
IMPELLER KIT
Replaces: 3862281, Yanmar 192470-42530, 192470-42532
Fits: Volvo (1998 and Earlier), Johnson Pump 09-812B-1

18-3047
IMPELLER KIT
Replaces: 835874
Sherwood 10615K,
Jabsco 18948-0001
12 FINS

18-3060
IMPELLER
Replaces: 835512, 3854286
Sherwood 9959,
Jabsco 18838-0001
Oberdorfer 132-0317
OMC 3854286
Neoprene, 12 FINS

①**18-3046D** Display Package

18-3046
IMPELLER
Replaces: 3854286

18-3061
IMPELLER
Replaces: 835874,
Sherwood 0615K,
Jabsco 18948-0001
Neoprene
12 FINS
For: GM engines with V-Belt

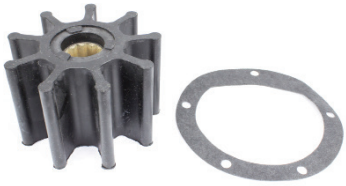
18-30778
IMPELLER
Replaces: 21213664
Fits: Gas GM engines 2005 & Up

①**18-3075D** Display Package

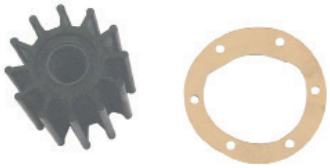
18-3075
IMPELLER KIT
Replaces: 875575, Jabsco 2877-0001, 4568-0001, Johnson 09-801B, Oberdorfer B6620
12 FINS
Neoprene

18-3076
IMPELLER KIT
Replaces: 875583, 833995
Jabsco 22405-0001
Johnson Pump 09-45589, 09-808B
6 FINS, Neoprene

18-3077 (Neoprene) **18-3038** (Nitrile)
WATER PUMP KIT
Replaces: 877061-2, 3841697
For: AQ 30, 31, 40, 41 AQD 19, 27, 29, 32, KAD/KAMD 42A, B, P, MD, 19, 27, 29, 32, TAMD 60A, B, C



18-3078 (Neoprene) **18-3037** (Nitrile)
WATER PUMP KIT
Replaces: 875736, 875660, 2430184
Jabsco 836-0003,
Johnson Pump 09-1029B-9
For:AQ, AD 40 A, B, TAMD 40 A, B, TAMD 61-62 A, 71-72A



18-3287
IMPELLER KIT
Replaces: 876120
Fits:431A, BB231A, 570A, 571A, 572A, 740A, 740B, AQ200D, AQ205A, AQ225D, AQ255B, AQ260A, AQ260B, AQ271A, AQ271B, AQ271C, AQ271D, AQ280A, AQ290A, AQ311A, AQ311B, BB225A, BB225AV, BB225B, BB260A, BB260AV, BB261A

① Items ending in "D" are Display Packaged - Regular number is Non-Display

18-3079
IMPELLER KIT
Replaces: 875807-0, 3586498
Johnson Pump 09-806B Sherwood 9979K
6 FINS
Neoprene
Jabsco 4528-0001
Side Width 3/4" Dia. 1 9/16"

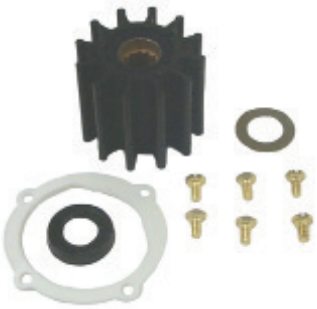
18-3080
(Neoprene)
WATER PUMP KIT
Volvo 875808, 3593659
Jabsco 673-0001
Johnson Pump 09-1026B-1

18-3036
(Nitrile)
Volvo 875808-8
Jabsco 673-0003
Johnson Pump 09-1026B-9

For:AQ 60, 80, 90, 95, 100, 105, 110, 115, 120A, 130, B 16, BB 25, 30, 70, 100, MB 18, 20, MD 3B, 17C, D, ND2010B, 2020B, 2030B, 2040BC

①**18-3081D**
Display Package

18-3081
IMPELLER KIT
Replaces: 875811-2, 3858256, 3862281
OMC 3858256
Johnson Pump 09-1027B
Neoprene
12 SPLINES 12 FINS
Jabsco 1210-0001

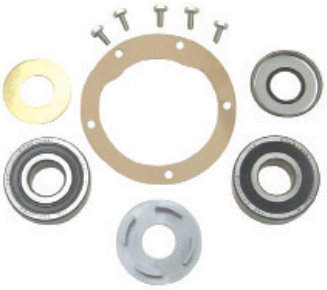


18-3089
WATER PUMP KIT
Replaces: 09-45825
Johnson Pump
For **18-3587-1** Pump

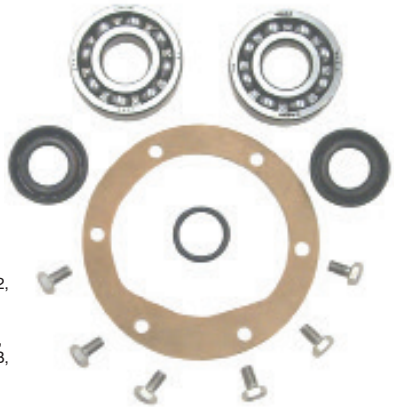
18-3205
WATER PUMP REPAIR KIT
Replaces: 875574
AQ120B, 125A, B, 131A,140A, 145A, B, 151A,B

18-3208
WATER PUMP REPAIR KIT
Replaces: 875584
MD5A, B, C, MD6B, MD7A, B, MD11C, D

18-3209
WATER PUMP
REPAIR KIT
Replaces: 875383
AQ165A, 170A, B, C, MD21A
(S/N MD103387 & UP), MD21B



18-3261
WATER PUMP
REPAIR KIT
Replaces: 875769
Fits:D40, AD40B, AQAD40A, AQAD40B, TAMD40A, TAMD40B



18-3262
WATER PUMP REPAIR KIT
Replaces: 875759
For sea water pumps: Fits: D30, D31, D32, D40, D41, D42, D43, D44, AD30A, AQAD30A, TAMD30A, TMD30A, AD31A, AD31B, AD31D, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TMD31A, TMD31B, TMD31D, KAD32P-A, AQD40A, MD40A, TMD40A, TMD40B, TMD40C, AD41A, AD41B, AD41D, AQAD41A, D41A, D41B, D41D, TAMD41A, TAMD41B, TAMD41D, TMD41A, TMD41B, TMD41D, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAMD44P-A

18-3263
WATER PUMP
REPAIR KIT
Replaces: 875698
For sea water pumps:Fits: B18, B20, D3, D17, AQ60F, AQ90, AQ95A, AQ110, AQ120, BB30, BB100, MB18, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115, BB115B, BB115C, MB20A, MB20B, MB20C, MD3B, MD17C, MD17D,

① Items ending in "D" are Display Packaged - Regular number is Non-Display

SINGLE DIAMETER HOSE

18-70021
MOLDED HOSE
3/4" ID

18-70704
MOLDED HOSE
1 1/4" ID

18-70924
MOLDED HOSE
1 3/4" ID

18-71218
MOLDED HOSE
1" ID

18-71337
MOLDED HOSE
1 3/4" ID

STRAIGHT HOSE

18-75100
MOLDED HOSE
Straight 48"
1" ID

18-75125
MOLDED HOSE
Straight 48"
1 1/4" ID

V-BELTS

1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.

BELT SIZE LISTING BY NUMBER

Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)	Part #	Effective Length (Inches)	Top Width (Inches)
18-15290	29	29/64	18-15405	40 1/2	29/64	18-15460	46	29/64
18-15300	30	29/64	18-15410	41	29/64	18-15470	47	29/64
18-15325	32 1/2	29/64	18-15415	41 1/2	29/64	18-15480	48	29/64
18-15345	34 1/2	29/64	18-15430	43	29/64	18-15495	49 1/2	29/64
18-15370	37	29/64	18-15435	43 1/2	29/64	18-15500	50	29/64
18-15380	38	29/64	18-15440	44	29/64	18-15520	52	29/64
18-15390	39	29/64	18-15450	45	29/64	18-15550	55	29/64
18-15400	40	29/64	18-15455	45 1/2	29/64	18-17570	57	17/32

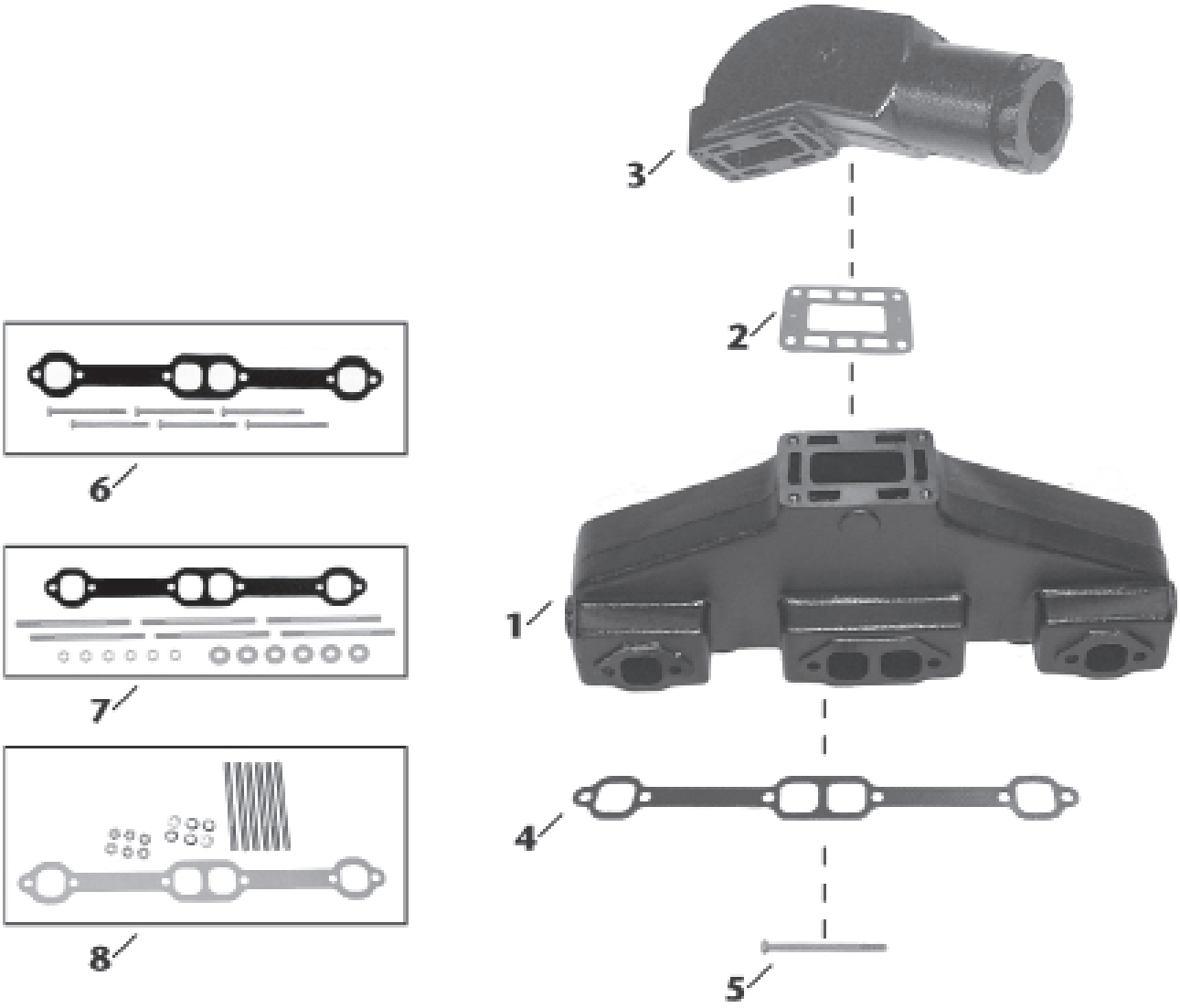
V-BELT INTERCHANGE

Part #	Volvo #	Part #	Volvo #	Volvo #	Part #	Volvo #	Part #
18-15325	958303	18-15460	829207	829207	18-15460	985357	18-15415
18-15390	958310	18-15460	950818	841821	18-15430	958498	18-4046
18-15405	958311	18-15495	958320	950813	18-15410	966694-2	18-4044
18-15410	950813	18-15500	952141	950818	18-15460	966857	18-4046
18-15415	985357	18-4046	958498	952141	18-15500		
18-4044	966694-2	18-4046	966857	958303	18-15325		
18-15430	841821			958310	18-15390		
18-15435	958314			958311	18-15405		
18-15435	966382			958314	18-15435		
18-15450	3858462			958320	18-15495		
18-15455	3852464			966382	18-15435		

HOSE INTERCHANGE

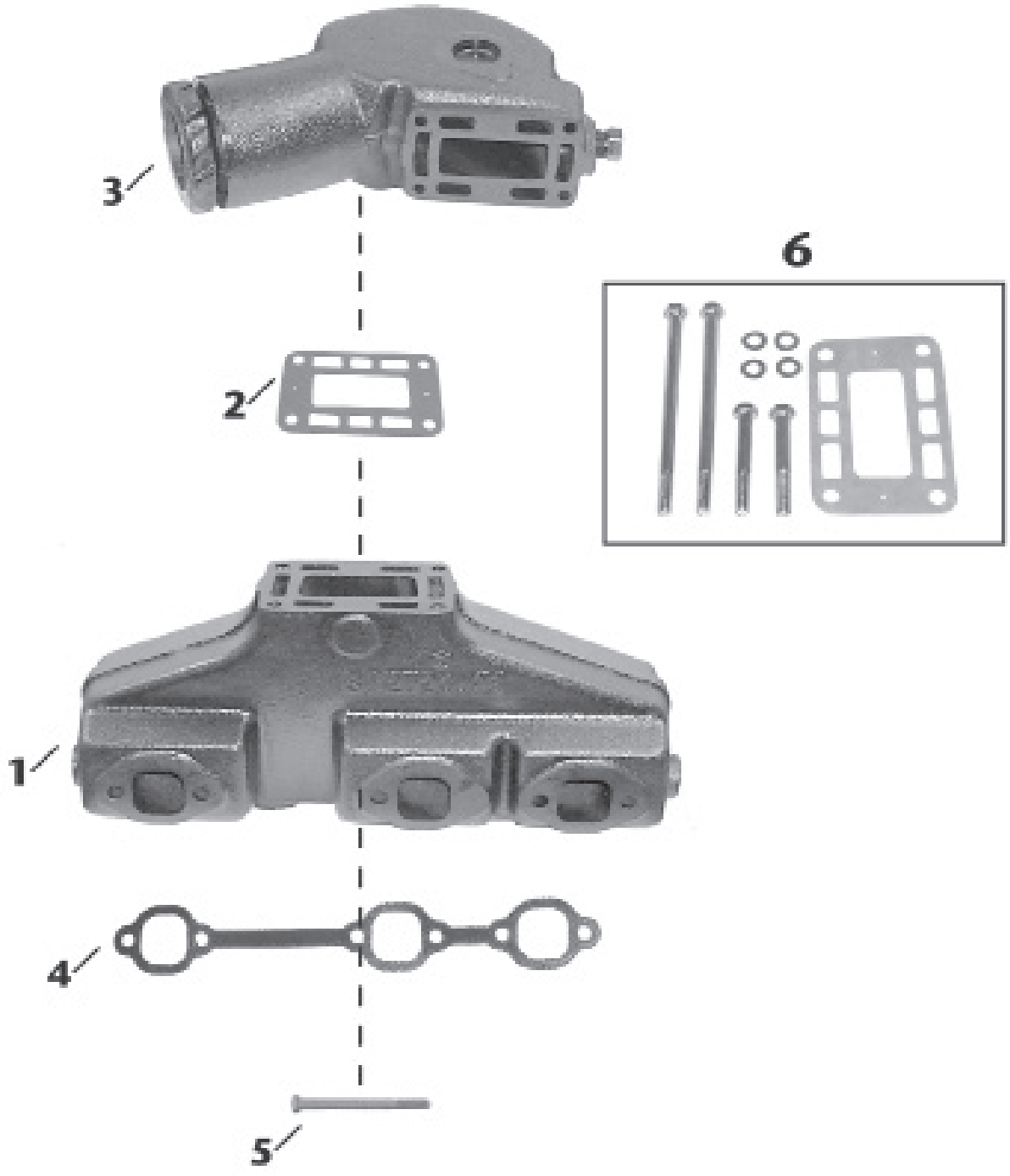
Part #	Volvo #	Part #	Volvo #	Volvo #	Part #	Volvo #	Part #
18-70704	838513	18-75125	826423	826423	18-75125	845792	18-75125
18-70704	856306	18-75125	845792	838513	18-70704	856306	18-70704

Fits GM Small Block V8 305-350 cu. in. Models AQ & BB 200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571 & 572



	Item No	Description	OE No.	Application
1	18-1931-1	MANIFOLD	835804-6	GM Small Block (V8) 305-350 cu.in. Model AQ & BB 200, 205, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, & 572. Use with Manifold Gasket: 18-2949; Mounting Kit: 18-8511.
2	18-2971-1	ELBOW GASKET	856039-3	Use with Manifold: 18-1931-1; Elbow: 18-1935-1
3	18-1935-1	ELBOW	855384-4	Use with Manifold: 18-1931-1; Elbow Gasket: 18-2971-1.
4	18-2949	MANIFOLD GASKET	N/A	Use with Manifold: 18-1931-1; Included in 18-8511 mounting kit.
5	NSS	MOUNTING BOLT	N/A	Included in 18-8511 mounting kit.
6	18-8511	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1.
7	18-8502	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1. Includes mounting studs and hardware.
8	18-8502	MOUNTING KIT	N/A	Use with Manifold: 18-1931-1. Includes mounting studs and hardware.

Fits GM V6 (1993 & Before)
AQ 175, 205, 430A/B, 431, 434



	Item No	Description	OE No.	Application
1	18-1932	MANIFOLD	856894-1	GM (V6) (1993 & Before) Model AQ 175, 205, 430 A/B, 432, 434. Use with 18-2909 Manifold Gasket.
2	18-2971-1	ELBOW GASKET	856039-3	Use with Manifold: 18-1932; Elbow: 18-1936.
3	18-1936	ELBOW	857037-6	Use with Manifold: 18-1932; Elbow Gasket: 18-2971-1
4	18-2909	MANIFOLD GASKET	N/A	Use with Manifold: 18-1932.
5	NSS	MOUNTING BOLT	N/A	Use to secure 18-2909 to 18-1932.
6	18-19360	HARDWARE KIT	N/A	Use with 18-1936 Elbow

SIERRA MANIFOLDS
ARE PAINTED, PACKAGED & LEAK TESTED

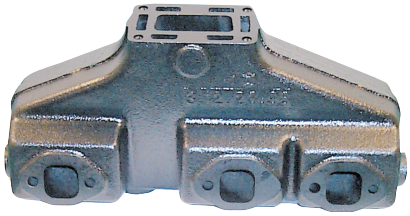
18-1848
MANIFOLD
Replaces: 3857656, 3847499
Fits: Volvo 4.3L V-6

18-1898
MANIFOLD
Port & Starboard
Replaces: Barr CHVA-1-84, Marine Power 0991-110
Fits 454 cu.in. GM big block V8 engines
Use with:
Exhaust Manifold Gasket: 18-0418
***For Exploded View - See Pages 636-637**

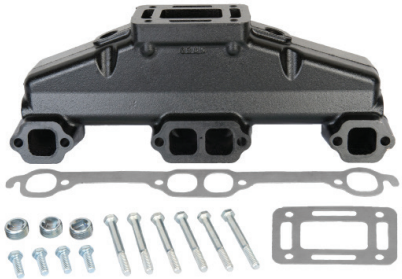
18-1930-2
MANIFOLD
Replaces: 855387, 834438-4
FITS: Volvo AQ120B, 125A, 140A, 145A, BB140A, 145A
Supplied with Mounting Package
Use with:
Exhaust Manifold Gasket: 18-2991-1
Mounting Kit: 18-8539

18-1931-1
MANIFOLD
Port & Starboard
Replaces: 835804, 856883
FITS: Volvo AQ200D, 200F, 225D, 225E, 225F, 255B, 260A, 271A, 280A, 290A, 311A, AQ500, 570: BB225, 225AV, 225B, 260A, 260AV, 260B, 260C
Supplied with Mounting Package
Use with:
Mounting Kit: 18-8511

18-1986-1
MANIFOLD
Port & Starboard
Replaces: 3852374-2, 3857723, 3847501
Barr OMC-1-914035
For: 5.0L & 5.7L GM (New Style)
Use with:
Exhaust Manifold Gasket: 18-2949
Mounting Kit: 18-8502



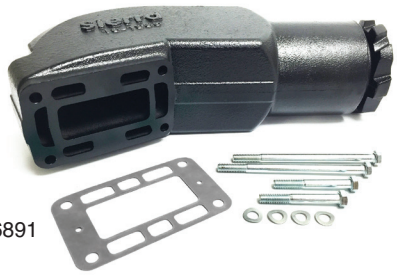
18-1932
MANIFOLD
Port & Starboard
Replaces: 856894
For: 4.3L Fits: AQ175, AQ430, AQ431A, AQ431B, AQ432, AQ434
Use with:
Exhaust Manifold Gasket: 18-2909



18-1997-1
MANIFOLD
Port & Starboard
Replaces: Barr CHV-1-83
Universal Center Riser Manifold
FITS: GM 283, 305, 307 and 350 CID engines
Use with:
Exhaust Manifold Gasket Set: 18-0604
***For Exploded View - See Pages 638-639**

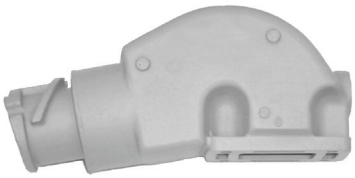
18-1936
RISER
Replaces: 857037
For: 4.3L Fits: AQ175, AQ430, AQ431A, AQ431B, AQ432, AQ434
Use with:
Riser Gasket: 18-2971-1
Mounting Kit: 18-19360

18-1999
ELBOW
Replaces: Barr 20-0082
Comes with 18-4364 Exhaust Elbow Kit (open)
If blocked mounting kit is required use 18-8535
Replaces: Barr 20-0082-P
Use with:
Manifold: 18-1997-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked



18-1935-1
RISER
Replaces: 855384-4, 856891
Use with:
Manifold: 18-1931-1
Exhaust Riser Gasket: 18-2971-1
Mounting Kit: 18-8510

18-1909-1
RISER
Replaces: OMC 913784,
3855270, 3850456,
Volvo 3855270-9, 3863061
OMC Riser, 4" outlet 7°
Fits many GM & Ford center rise manifolds.
Use with:
Manifold: 18-1986-1 & 18-1848
Riser Gasket: 18-0943-2 open
Mounting Kit: 18-8507 open



18-1939
RISER
For use with 3 1/2" I.D. exhaust hose
Replaces: Barr 20-0100, Marine Power 0992-593 Barr, Indmar, and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

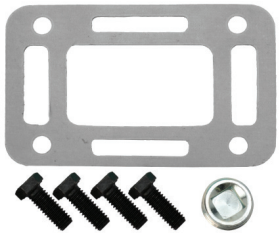
18-1907
RISER
For use with 3" I.D. exhaust hose
Replaces: Barr 20-0102, Indmar 53-2009, 53-2018 Barr and Indmar Ford Small Block V8 302-351cu.in.
Use with:
Manifold: 18-1997-1, 18-1998-1
Riser Gasket: 18-2854-1 open or 18-0476-1 blocked
Mounting Kit: 18-4364 open or 18-8535 blocked

18-1876
RISER
Replaces: 980617
Use with:
Manifold: 18-1904
Riser Gasket: 18-2850
Fits: 170 (1974), 175 (1975-76), 190 (1974-76), 235 (1975-76)

18-1991
ELBOW ADAPTER
Replaces: Barr 200089P
For use with 3" I.D. Exhaust Hose
Use with:
Manifold Riser: 18-1999
30°

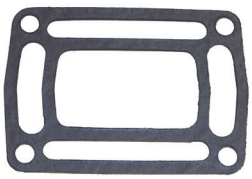
18-1992-1
ELBOW ADAPTER
Replaces: Barr 200087P
For 3" I.D. Exhaust Hose
(As used in 18-1987 Exhaust Manifold Conversion Kit)
80°

18-1949
MANIFOLD SPACER
Barr CM 20-0097
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu. in.
Used with:
Manifolds: 18-1998-1, 18-1997-1, 18-1898



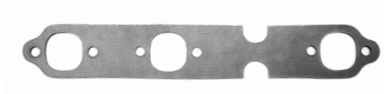
18-4364 (Open)
EXHAUST ELBOW KIT
Replaces: Barr 20-0082-P
Use with:
Riser: 18-1999, 18-1907, 18-1939

PKG. OF 2



18-0943-2
18-0943-2-9①
EXHAUST ELBOW GASKET
Replaces: 3850496
Used with:
Riser: 18-1909-1

PKG. OF 2



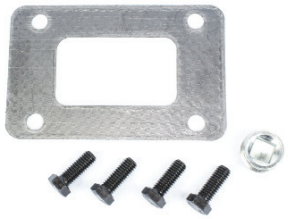
18-2909
18-2909-9①
EXHAUST
MANIFOLD GASKET
Replaces: 856116, 3853412
For: Volvo 4.3GL, GS, GI, GXI, OSI

18-8502
EXHAUST MANIFOLD MOUNTING KIT
OMC GM Small Block V8 305-350cu.in. (1979-89) OMC/Volvo GM Small Block 305-350cu.in.
Used with:
Manifold: 18-1931-1,18-1902, 18-1903 & 18-1986-1

18-8507
EXHAUST ELBOW MOUNTING KIT
Replaces: Barr 20 6674JP
OMC/Volvo GM Small Block V8 305-350cu.in.
Used with:
Riser: 18-1909-1

18-8510
EXHAUST ELBOW MOUNTING KIT
Volvo GM Small Block V8 305-350cu.in. (Models: AQ and BB200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, 572)
Used with:
Riser: 18-1935-1

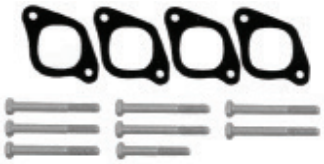
18-8511
EXHAUST MANIFOLD MOUNTING KIT
Volvo GM Small Block V8 305-350cu.in. (Models: AQ and BB200, 205, 211, 231, 225, 260, 271, 290, 311, 500, 501, 570, 571, 572)
Used with:
Manifold 18-1931-1



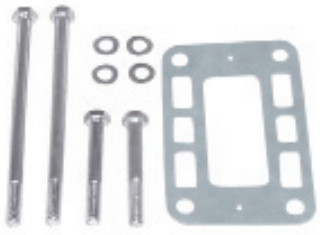
18-8535 (Blocked)
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power Ford Small Block V8 302-351cu.in., GM Small Block V8 305-350cu.in., GM Big Block V8 454cu.in.
Used with:
Riser: 18-1939, 18-1999, and 18-1907

18-8536
EXHAUST ELBOW MOUNTING KIT
Barr, Indmar and Marine Power GM Small Block V8 305-350cu.in.
Used with:
Manifold: 18-1997-1

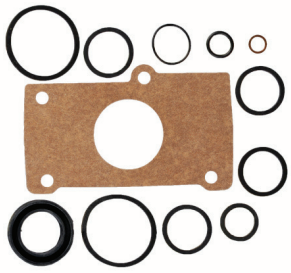
18-8538
EXHAUST MANIFOLD MOUNTING KIT
Barr and Indmar Ford Small Block V8 302-351cu.in.
Used with:
Manifold: 18-1998-1



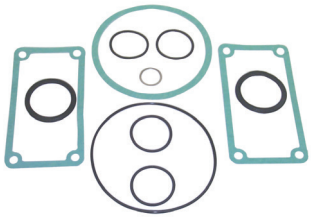
18-8539
EXHAUST MANIFOLD MOUNTING KIT
Volvo 4 Cylinder B20 2.3 and 2.5L (Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250) Volvo 4 Cylinder B20 2.3 and 2.5L (Models: AQ 120, 125, 131, 140, 145, and 151. BB140, 145, 230, and 250)
Used with:
Manifold: 18-1930-2



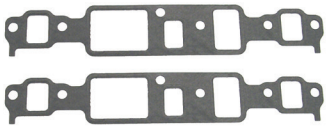
18-19360
HARDWARE KIT
Used with:
Riser: 18-1936



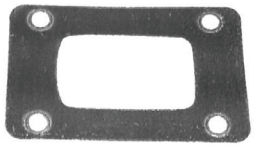
18-0146
HEAT EXCHANGER GASKET SET
Fits: B21, B23, AQ120B, AQ125A, AQ140A, BB140A, AQ125B, AQ145A, AQ145B, BB145A



18-0337
HEAT EXCHANGER GASKET SET
Fits: AD40B, AQAD40A, AQAD40B, TAMD40A, TAMD40B, TMD40B, TMD40C

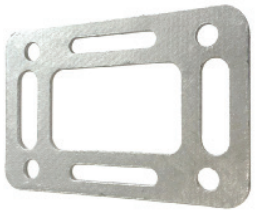


18-4408
INTAKE MANIFOLD GASKET SET
Replaces: 3850379
Fits: 4.3L GL, GS, GI



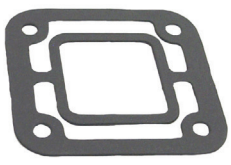
18-0476-1 (Blocked)
RISER BLOCKOFF GASKET
Replaces: Barr 01-0105
Indmar & Marine Power Ford Small Block V8 302-351cu.in.
Used with:
Riser: 18-1939, 18-1999 & 18-1907

PKG. OF 2



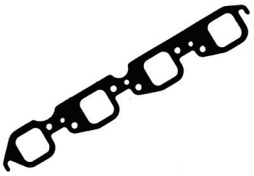
18-2854-1 (Open)
18-2854-9①
EXHAUST ELBOW GASKET
Replaces: Barr 01-0107
Used with:
Manifold: 18-1999, 18-1939, 18-1907

PKG. OF 2



18-2875-1
18-2875-1-9①
EXHAUST ELBOW GASKET
Replaces: 3850495
For: 3.0L GS, GL, GLM, GLP, GSM, GSP

① Priced per Package



18-0418
EXHAUST MANIFOLD GASKET
Replaces: 3852472
For: Volvo 7.4L GL, GI, GSI, 8.2L GL, GI, GSI

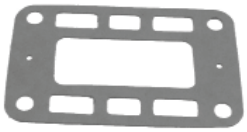
18-0680
EXHAUST MANIFOLD GASKET
Replaces: 3853256

PKG. OF 2

18-2902-1
18-2902-1-9①
MANIFOLD GASKET
Replaces: 3852468
For: 5.0L GL, GXI, OSI, 5.7L GL, GI, GXI, GIL, GXIL, OSI, GXIL, OSXI

PKG. OF 2

18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces:
Barr CHV-47-000
Used with:
Manifold: 18-1986-1, 18-1997-1 and 18-1931-1
AQ200, 225, 260, 271, 290, 311



18-2971-1
EXHAUST MANIFOLD GASKET
Replaces: 835908-5, 856039-3
Used with:
Riser: 18-1935-1

PKG. OF 4

18-2991-1
18-2991-1-9①
EXHAUST MANIFOLD GASKET
Replaces: 855967, 855383
Used with:
Manifold: 18-1930-2
AQ200, 225, 260, 271, 290, 311

18-4461
HOSE BARB
3/4" - 14 NPT x 1" Hose
Corrosion Resistant Brass Fitting

PIPE PLUGS

Part #	Thread Size
18-4256	1/4"
18-4257	1/4"
18-4258	3/4"
18-4263	1/8" - 27 NPT
18-4264	3/8" - 18 NPT

56507 Pipe Sealant with Teflon® is recommended for use on plug threads.

DRAIN TAPS

Part #	Replaces:
18-4216	807036
18-4218	82745
18-4218D②	
18-4219	829592
18-4697	

18-3223-9 ③
Bulk pack of 12 (18-4218)
Use with most OEM manifolds

DRAIN TAP APPLICATION

Model	Thread Size	Location	Tap
MD1A,B,2A,B,3B,5A,B,MD6A	10 x 1	Cyl Block	18-4216
AQ90,95,100,110,115,120,125A,B,130,131A,140A,145A,B, 151A,B,171A,MB18,MB20,BB30,100,AQD40,AQAD40,TMD40	1/4" NPT	Cyl Block	18-4218
MD5C,11C,D,17C,D	1/8" NPT	Cyl Block	18-4219
D40, 2001, 2002, 2003 V6, B23, B25, D30, D31, D40, D41	1/4" NPT	Oil Cooler	18-4697

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display
③ This product is priced per piece. To order priced per package, please add -9 to the part number

Model	Exhaust Manifold	Exhaust Elbow	Manifold Mounting Kits	Exhaust Elbow Kits	Manifold Gasket	Elbow Gasket
230	18-1930-2	-	18-8539	-	18-2991-1	-
250	18-1930-2	-	18-8539	-	18-2991-1	-
AQ120B	18-1930-2	-	18-8539	-	18-2991-1	-
AQ125A	18-1930-2	-	18-8539	-	18-2991-1	-
AQ131A,B,C,D	18-1930-2	-	18-8539	-	18-2991-1	-
AQ140A	18-1930-2	-	18-8539	-	18-2991-1	-
AQ145A,B	18-1930-2	-	18-8539	-	18-2991-1	-
AQ151A,B,C	18-1930-2	-	18-8539	-	18-2991-1	-
AQ200C,D/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
AQ200D,F	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
AQ225C,D/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
AQ225D,E,F	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
AQ255A,B/280	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
AQ260A,B	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
AQ290A	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
AQ430	18-1932	18-1936	-	-	18-2909	18-2971-1
AQ431	18-1932	18-1936	-	-	18-2909	18-2971-1
AQ432	18-1932	18-1936	-	-	18-2909	18-2971-1
AQ434	18-1932	18-1936	-	-	18-2909	18-2971-1
BB140A	18-1930-2	-	18-8539	-	18-2991-1	-
BB145A	18-1930-2	-	18-8539	-	18-2991-1	-
BB225A,B,C	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
BB260A,B,C	18-1931-1	18-1935-1	18-8511⑤/18-8502⑥	18-8510	18-2949	18-2971-1
500B	-	18-1936	-	-	18-2909	18-2971-1
501B	-	18-1936	-	-	18-2909	18-2971-1
570	18-1931-1	18-1935-1	-	-	18-2909	18-2971-1
572	-	18-1936	-	-	18-2909	18-2971-1
740B	-	18-1936	-	-	18-2909	18-2971-1
LK 4.3L	-	18-1936	-	-	18-2909	18-2971-1
LK 5.7L	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854-1⑦/18-0476-1⑧
HU 5.7 Gi	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854-1⑦/18-0476-1⑧
MD 5.7GL / 5.7Gi	18-1986-1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854-1⑦/18-0476-1⑧
NC5.7 GL / 5.7Gi	18-1986 -1	18-1909-1	18-8502	18-4364⑦/18-8535⑧	18-2949	18-2854-1⑦/18-0476-1⑧

⑤ Volvo Configuration Match (Bolts Used in Hardware Kit)
⑥ OMC Configuration Match (Studs Used in Hardware Kit)
⑦ Open Gasket
⑧ Closed Gasket

PKG. OF 5

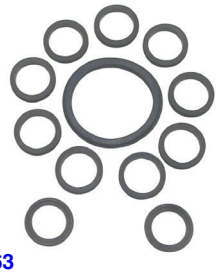
18-4236
18-4236-9①
WASHER
Replaces: 941907

18-4150
WATER PUMP SHAFT
Replaces: 812994
For Pump Without Ball Bearing
AQ90, 95, 100, 105, 110, 115, 120, 130,MD3B, 17C

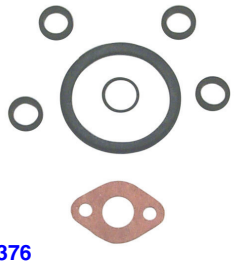
18-2774
MOLDED HOSE
Replaces: 875847
AQ290, AQ290DP
Includes (2) 18-7306 Clamps

18-2775
MOLDED HOSE
Replaces: 875822
AQDRIVE UNITS 200, 250, 270, 270T, 275, 280, 280T, 280PT, DP UNIT: 280
Includes (2) 18-7306 Clamps

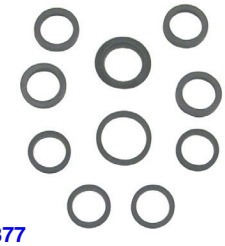
18-2776
MOLDED HOSE
Replaces: 832831
AQ270T, 280T
Includes (2) 18-7306 Clamps



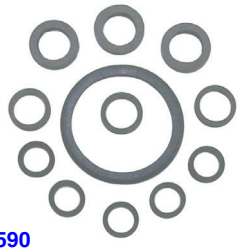
18-0163
COOLING PIPE GASKET SET
For:B30, AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C



18-0376
COOLING PIPE GASKET SET
Fits:D6, D7, MD6A, MD6B, MD7A, MD7B

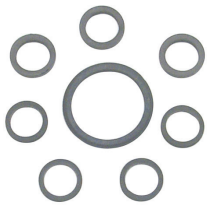


18-0377
COOLING PIPE GASKET SET
Fits:B21, B23, AQ120B, AQ125A, AQ140A, BB140A, AQ125B, AQ145A, AQ145B, BB145A

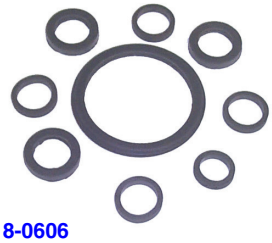


18-0590
COOLING PIPE GASKET SET
Fits:B20, AQ125A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C

18-0648
COOLING PIPE GASKET SET
Fits: D11, D17, MD11C, MD11D, MD17C, MD17D

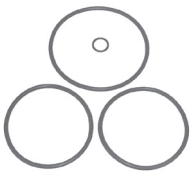


18-3889
COOLING PIPE GASKET SET
Fits: B23, B25, 230A, 230B, AQ131A, AQ131B, AQ131C, AQ131D, 250A, 250B, 251A, AQ151A, AQ151B, AQ151C, AQ171A, AQ171C

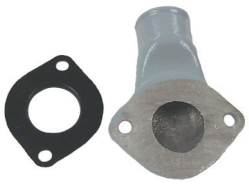


18-0606
COOLING PIPE GASKET SET
Fits:B18, B20, AQ60F, AQ90, AQ95, AQ95A, AQ110, AQ120, BB30, BB100, MB18, AQ105A, MB20A, MB20B, MB20C

18-0907
OIL DRAIN PLUG GASKET SET
For oil plugs: Fits:200,250, 270, 270T, 275,275A



18-3890
OIL COOLER GASKET SET
Fits: B20, B21, B23, B25, B30, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C, AQ120B, AQ125A, AQ140A, BB140A, 230A, 230B, AQ145A, AQ145B, BB145A, 250A, 250B, 251A, AQ151A, AQ151B, AQ151C, AQ171A, AQ17C, AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C



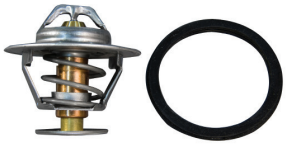
18-2777
WATER HOSE CONNECTION
Replaces: 854031
*AQ120B, *AQ125A, B, AQ130A, B, D, *AQ130C, *AQ131A, AQ140A, AQ145A, *AQ165A, *AQ170A, B, C, *AQ175A, AQ200D, AQ225D, *AQ225E, AQ260A, AQ260B, AQ290A, *AQAD31A. AQD40A, AQD21A, AQAD40A
* Models with Power Trim

18-2778
WATER HOSE CONNECTION
Replaces: 832846
AQ140A, AQ145A, AQ165A, AQ170A, *AQ175D, AQ200D, AQ225D, AQ260A, AQ290A, *AQ280, *AQ280L, AQAD30A, AQAD40A, B
*Models with Power Trim

18-3557
THERMOSTAT
Replaces: 21148403
143°

18-3558
THERMOSTAT
Replaces: 3853799
160°

18-3654
THERMOSTAT KIT (60°C)
Replaces: 875779
140°



18-3539
THERMOSTAT KIT
Closed Cooling System (Includes sealing ring)
Replaces: 3831426
160°

① Priced per Package

18-3538
THERMOSTAT KIT
(Includes sealing ring)
Replaces: 3831424

①**18-3676D** Display Package

18-3676
THERMOSTAT KIT
Replaces: 3853983
140°

— Contains —

Part #	OE#	Description
18-7170	3852071	O-Ring
18-0398	835417	Gasket
—	3853983	Thermostat

①**18-3670D** Display Package

18-3670
THERMOSTAT KIT
160°

— CONTAINS —

Part #	O.E.#	Desc.
18-3558	3853799	Thermostat
18-2858	3852127	Thermostat Housing Cover Gasket
18-0929	3852120	Thermostat Gasket

①**18-3677D** Display Package

18-3677
THERMOSTAT KIT
Replaces: 3856961
160°

— Contains —

Part #	OE#	Description
18-7170	3852071	O-Ring
18-0398	835417	Gasket
—	3856961	Thermostat

18-3656
THERMOSTAT KIT
140°
Replaces: 876097, 875781

Display Package

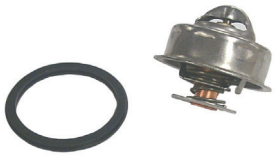
18-3658
THERMOSTAT KIT
165°
Replaces: 875784, 877349

18-3659
THERMOSTAT KIT
160°
Replaces: 875785

18-3660
THERMOSTAT KIT
170°
Replaces: 875787, 3831425

18-3662
THERMOSTAT KIT
145°
Replaces: 875794, 876305

18-3663
THERMOSTAT KIT
130°
Replaces: 875791



18-3664
THERMOSTAT KIT
165°
Replaces: 875795

18-3665
THERMOSTAT KIT
140°
Replaces: 875796

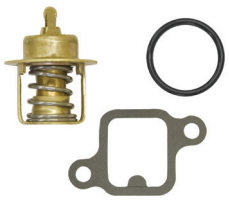
①**18-3666D** Display Package

18-3666
THERMOSTAT KIT
(82°C)
Replaces: 875580
180°

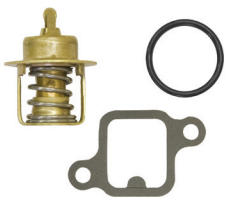
18-3615
THERMOSTAT - RAW WATER
Replaces: 3587597
150°

18-3617
THERMOSTAT KIT

18-3620
THERMOSTAT KIT
180°



18-3621
THERMOSTAT KIT
160°



18-3626
THERMOSTAT KIT
145°

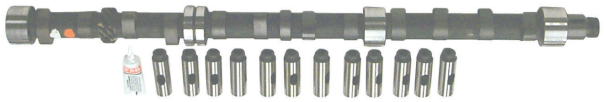
18-3618
THERMOSTAT KIT -
RAW WATER COOLED
150°

18-3619
THERMOSTAT KIT -
FRESH WATER COOLED
150°

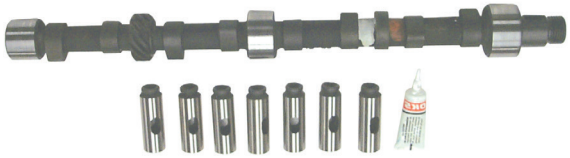
THERMOSTAT APPLICATION ON NEXT PAGE

① Items ending in "D" are Display Packaged - Regular number is Non-Display

RAW WATER (OPEN) COOLING SYSTEM - RAW (RIVER, LAKE, SEA) WATER RUNS THROUGH CYLINDER BLOCK								
Model	Version	Identifier	Model Year	Thermostat	Seal	Gasket	Thermostat & Seal Kit	Complete Kit Thermostat Seal Gasket
AQ90			1962-1964	NSS	18-2933		18-3656	
AQ95			1964-1968	NSS	18-2933		18-3656	
AQ100			1961-1963	NSS	18-2933		18-3656	
AQ130	A, B, C, D		1968-1977	NSS	18-2933		18-3656	
AQ115	A, B		1969-1975	NSS	18-2933		18-3656	
AQ140	A		1975-1979	NSS	18-2933	18-7181	18-3666	18-3620
AQ120	B		1977-1980	NSS	18-2933	18-7181	18-3666	18-3620
AQ145	A, B		1979-1985	NSS	18-2933	18-7181	18-3666	18-3620
AQ125	A, B		1981-1985	NSS	18-2933	18-7181	18-3666	18-3620
AQ131	A, B, C, D		1985-1989	NSS	18-2933	18-7181	18-3666	18-3620
230	A, B		1989-1993	NSS	18-2933	18-7181	18-3666	18-3620
AQ151	A, B, C		1985-1989	NSS	18-2933	18-7181	18-3666	18-3620
AQ171	A, C		1986-1989	NSS	18-2933	18-7181	18-3666	18-3620
250	A, B		1986-1993	NSS	18-2933	18-7181	18-3666	18-3620
251	A		1989-1992	NSS	18-2933	18-7181	18-3666	18-3620
3.0 GL, GS		MD,HU,NC	1993-1996	18-3558	18-0929	18-2858		18-3670
3.0 GL, GL, GSP, GLP, GLM		LK,BY,WT,EF	1996-2000	18-3558	NSS	18-0164		18-3621
3.0 GLP, GLM, GSP, GSM	A, B, C, D, E, J		2000-Current	18-3558	NSS	18-0164		18-3621
3.0 GXi, 3.0GXiC	J		2009-Current	18-3557	NSS	18-0164		18-3626
AQ175			1981-1985	18-3551	18-2933	18-0398		18-3662
AQ205	A		1988-1989	18-3551	18-2933	18-0398		18-3662
431	A, B		1989-1991	18-3551	18-2933	18-0398		18-3662
430	A, B		1990-1991	18-3551	18-2933	18-0398		18-3662
432	A		1992-1993	18-3551	18-2933	18-0398		18-3662
434	A		1992-1993	18-3551	18-2933	18-0398		18-3662
4.3 (All Models)		MD,HU,NC,LK, BY,WT,EF	1993-2000	NSS	18-7170	18-2917		18-3677
4.3 (All Models)	A, B		2001-2002	NSS	18-7170	18-2917		18-3677
4.3 (All Models)	C, D, E, F, G, J		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
AQ190	A		1976-1977	18-3551		18-0398		18-3662
AQ200	B,C		1974-1976	18-3551		18-0398		18-3662
AQ225	B, C		1974-1976	18-3551		18-0398		18-3662
AQ200	D, F		1977-1986	18-3551		18-0398		18-3662
AQ225			1977-1986	18-3551	18-2933	18-0398		18-3662
AQ211	A		1986-1989	18-3551	18-2933	18-0398		18-3662
AQ231			1986-1989	18-3551	18-2933	18-0398		18-3662
500			1989-1993	18-3551	18-2933	18-0398		18-3662
501			1989-1993	18-3551	18-2933	18-0398		18-3662
5.0 FiP, FLP		MD,HU,NC	1993-1996	NSS	18-7170	18-2917		18-3677
5.0 GiP, GLP		BY,WT,EF	1997-2000	NSS	18-7170	18-2917		18-3677
5.0 GL, GXi, OSi	A, B		2001-2003	NSS	18-7170	18-2917		18-3677
5.0 (All Models)	C, D, E, F, G, H, J, K		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
AQ271	A, B		1986	18-3551	18-2933	18-0398		18-3662
AQ260	A, B		1979-1985	18-3551	18-2933	18-0398		18-3662
AQ311	A		1986-1987	18-3551	18-2933	18-0398		18-3662
AQ271	C		1986-1989	18-3551	18-2933	18-0398		18-3662
AQ255	A, B		1977-1978			18-0398		
571	A		1989-1992	18-3551	18-2933	18-0398		18-3662
5.7 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3677
5.7 (All Models Except OSi)	A, B, C		2001-2003	NSS	18-7170	18-2917		18-3677
5.7 OSi, OSXi	B, C		2001-2003	NSS	NSS	18-2917	18-3615	18-3618
5.7 (All Models)	D, E, F, G, H, J, K		2002-Current	NSS	NSS	18-2917	18-3615	18-3618
5.8 (All Models)		HU, NC	1993-1996	NSS	18-7170	18-2917		18-3677
740	A, B		1991-1993	18-3551	18-2933	18-0398		18-3662
7.4 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3676
8.1 (All Models)			2000-Current	NSS	18-7170	NSS		18-3617
8.2 (All Models)		MD, HU, NC, LK, BY, WT, EF	1993-2000	NSS	18-7170	18-2917		18-3676
FRESH WATER (CLOSED) COOLING SYSTEM - ENGINE IS EQUIPPED WITH RESEVOIR TO HOLD ANTI-FREEZE								
4.3, 5.0, 5.7 (All Models)			1993 - Current	NSS	18-2933	18-2917	18-3539	18-3619
5.8 (All Models)			1993 - 1996	NSS	18-2933	18-2917	18-3539	18-3619
7.4 (All Models)			1991 - 2000	NSS	18-2933	18-2917	18-3539	18-3619
8.1 (All Models)			2000-Current	NSS	18-2933	18-2917	18-3539	18-3619
8.2 (All Models)			1993 - 2000	NSS	18-2933	18-2917	18-3539	18-3619



18-1476
CAMSHAFT KIT
Fits:AQ165A, AQ170A, AQ170B, AQ170C, BB165A, BB170A, BB170B, BB170C



18-1477
CAMSHAFT KIT
Fits:B18, B20, AQ60F, AQ90, AQ95,
AQ110, AQ120, BB30, BB100, MB18, AQ105, AQ115A, AQ115B, AQ130A,
AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C

18-1478
CAMSHAFT
Replaces: 1218674
Fits:B18, B20, AQ60F, AQ90, AQ95, AQ95A, AQ110,
AQ120, BB30, BB100, MB18, AQ105A, AQ115A,
AQ115B, AQ130A, AQ130B, AQ130C, AQ130D,
BB115A, BB115B, BB115C, MB20A, MB20B, MB20C

18-1479
CAMSHAFT
Replaces: 461511
Fits:B30, AQ165A, AQ170A, AQ170B, AQ170C,
BB165A, BB170A, BB170B, BB170C

VALVES

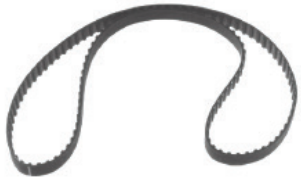
Part #	Type	O.E. #	Application
18-4464	Exhaust	829620	D1, D2, D3, 3AA, D17, AQD2B, MD1B, MD2B, MD3B, MD11C, MD11D, MD17C, MD17D
18-4469	Exhaust	1542389	D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C
18-4470	Exhaust	419735	B20, B30, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C
18-4471	Exhaust	838638	D31, D32, D41, D42, D43, AD31L-A, AD31P-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31L-A, KAD32PA, AD41L-A, AD41P-A, D41L-A, TAMD41H-A, TAMDS41L-A, TAMD41P-A, TMD41A, TMD41L-A, KAD42A, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A
18-4463	Intake	833188	D1, D2, D3, 3AA, D17, AQD2B, MD1B, MD2B, MD3B, MD11C, MD11D, MD17C, MD17D
18-4466	Intake	838637	D31, D32, D41, D42, D43, AD31L-A, AD31P-A, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31L-A, KAD32PA, AD41L-A, AD41P-A, D41L-A, TAMD41H-A, TAMDS41L-A, TAMD41P-A, TMD41A, TMD41L-A, KAD42A, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A
18-4467	Intake	1542472	D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C
18-4468	Intake	419734	B20, B30, AQ105A, AQ115A, AQ115B, AQ130A, AQ130B, AQ130C, AQ130D, BB115A, BB115B, BB115C, MB20A, MB20B, MB20C

18-4465
VALVE GUIDE
Replaces: 3582609
for exhaust, 230, 250, AQ115, BB115, MB20,
AQ130, AQ165, BB165, AQ170, BB170, AQD21A,
MD21A, AQ120B, AQ125A, AQ140A, BB140A,
AQ125B, AQ131A, AQ131B, AQ131C, AQ131D,
AQ145A, BB145A, AQ145B, AQ151A, AQ151B,
AQ151C, MB10

18-4472
VALVE LIFTER
Replaces: 1218630
Fits:B18, B20, B30, AQ120, AQ90, AQ95, AQ110,
AQ120, BB30, BB100, MB18, AQ105A, AQ115A,
AQ115B, AQ130A, AQ130B, AQ130C, AQ130D,
BB115A, BB115B, BB115C, MB20A, MB20B,
MB20C, AQ165A, AQ170A, AQ170C, BB165A,
BB170A, BB170B, BB170C

18-4473
VALVE GUIDE
Replaces: 419653, 3582561
Fits:AQ115, BB115, MB20, AQ130, AQ165, AQ170,
BB170, AQD21A, MD21A, KAMD42A, KAD42A,
KAMD42P, KAD42P, MD11, MD17, MD1B,
MD2B, MD3B, MD30, TMD30, TAMD30, AQAD30,
MD31A, TMD31B, TAMD40, AQAD40, TAMD42B,
KAMD42B, KAD42B, TMD31D, TAMD31D, AD31D,
AD31XD, TMD41B, TAMD41B, D41B, TMD41D,
TAMD41D, D41D, AD41D

18-4474
VALVE GUIDE
Replaces: 419652,3582606
For intake: Fits:230, 250, AQ115, BB115, MB20,
AQ130, AQ165, BB165, AQ170, BB170, AQD21A,
MD21A, AQ120B, AQ125A, AQ140A, BB140A,
AQ125B, AQ131A, AQ131B, AQ131C, AQ131D,
AQ145A, BB145A, AQ145B, AQ151A, AQ151B,
AQ151C, MB10



18-4029
TIMING BELT
Replaces: 463377
AQ120B, 125A,B, 131A,B,C,D 140, 145,
151A,B,C, 230, 250, BB140A, 145A,B
4 Cyl.

18-4044
DRIVE BELT
Replaces: 834548, 966694-2
Generator: AQ120B, 125A, 140A, 145A, 165,
170A, B, C

18-4046
DRIVE BELT
Replaces: 958498, 966857
Generator:AQ175A, 200A, B, C, D, 225A,B,
260A, B, 280A, 290A
Water Pump AQ210
V-6, V-8

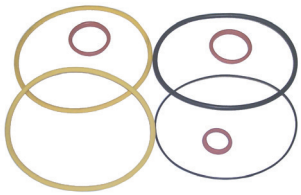
18-8964
POWER STEERING PUMP PULLEY
Replaces: 3853804
Fits: Many Volvo sterndrive applications

EXPANSION PLUGS

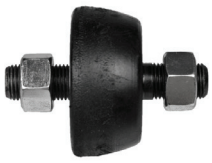
Part #	Pkg.	O.E. #	Size
18-4200 ① ②	5	477024	35MM (1.375")
18-4201 ① ②	5	192212	45MM (1.770")
18-4245 ②	5	463902	42MM (1.655")
18-4246 ②	5	463903-5	35MM (1.375")

① Stainless Steel
② This product is priced per piece. To order priced per package, please add -9 to the part number.

18-2367
CYLINDER HEAD NUT
Replaces: 943414
For cylinder head: Fits: D1, D2, D3, D11, D17, MD1B, AQD2B, MD2B, MD11C, MD11D, MD3B, MD17C, MD17D



18-2793
SEAL RING KIT
Replaces: 875550
For cylinder liner: Fits:D11, D17, MD11C, MD11D, MD17C, MD17D: NOTE: Model MD11 requires two 18-2793 and Model MD17requires three 18-2793



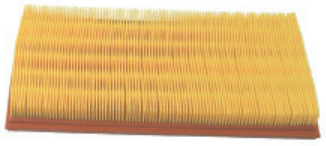
18-1727
RUBBER CUSHION
Replaces: 803762
For propeller shaft coupler:
Fits: B18, B20, B30, MB10, 2001, 2002, 2003, 2010, 2020, 2030, 2040, D1, D2, D3, D5, D6, D7, D11, D17, D21, D22, D29, D32, BB30, BB100, BB115, BB165, BB170, MB10A, MB18, MB20, MD1, MD2, MD3, MD5, MD6, MD7, MD11, MD17, MD21, MD22, MD29, MD32

18-4005
ENGINE MOUNT
Replaces: 833950
Fits:D5, D6, D7, D11, D17, MB10, MB10A, MD5A, MD5B, MD5C, MD6A, MD6B, MD7A, MD7B, MD11C, MD11D, MD17C, MD17D

18-57702
CRANKCASE FILTER
Replaces: 876069
Fits: Volvo MD30A, TMD30A, TAMD30A, MD31A, TMD31A, TAMD31A, MD40A, TMD40A, TMD40B, TAMD40A, TAMD40B, TMD41A, TAMD41A

18-7907
AIR FILTER
Replaces: 858488
Fits:D31, D41, D42, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMD31L-A, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A, TAMD42B, TAMD42WJ-A

18-7908
AIR FILTER
Replaces: 3582358
Fits:D31, D41, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMD31L-A, AD41D, AD41L-A, AD41P-A, AQAD41A, AQD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A



18-7890
AIR FILTER
Replaces:
463505, 876185
MD30, MD40, KAD42A, KAMD42A
Diesel

18-0035
DIESEL OIL FILTER, FULL FLOW
Replaces: 3582732
Fits: D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C

18-0036
DIESEL OIL FILTER, BYPASS
Replaces: 3582733
Fits: D4-180i-B, D4-180I-C, D4-210A-A, D4-210A-B, D4-210i-A, D4-210i-B, D4-225A-B, D4-225A-C, D4-225i-B, D4-225I-C, D4-260A-A, D4-260A-B, D4-260A-C, D4-260D-B, D4-260D-C, D4-260i-A, D4-260i-B, D4-260I-C, D4-300A-A, D4-300A-C, D4-300D-A, D4-300D-C, D4-300I-A, D4-300I-C, D6-280A-A, D6-280A-B, D6-280i-A, D6-280i-B, D6-310A-A, D6-310A-B, D6-310D-A, D6-310D-B, D6-310i-A, D6-310i-B, D6-330A-B, D6-330A-C, D6-330D-B, D6-330D-C, D6-330I-B, D6-330I-C, D6-350A-A, D6-350A-B, D6-370A-B, D6-370A-C, D6-370D-A, D6-370D-B, D6-370D-C, D6-370i-A, D6-370i-B, D6-370I-C, D6-435D-A, D6-435D-C, D6-435i-A, D6-435I-C

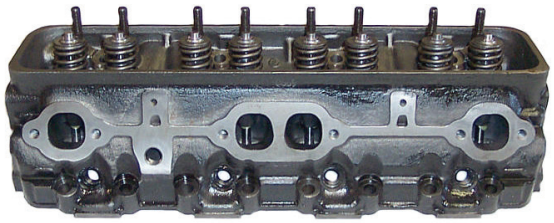
OIL FILTERS
SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION

Part #	O.E. #	Application
OIL FILTERS		
18-8003	8692305	—
18-7824-2	835440	Short GM Filter
18-7876-1	3850559	Long GM Filter
18-7878-1	430143, 1266286, 3517857	Short Ford Filter
18-7879-1	841750	V-6 GM
DIESEL OIL FILTER		
18-0032	847741	—
18-0033	21707133	—
18-0034	477556	—
18-7880	466634	TAMD100, TMD102, TMD121, TMD122,TAMD122 & TAMD162
18-7884	834337	—
18-7974	3827069	—

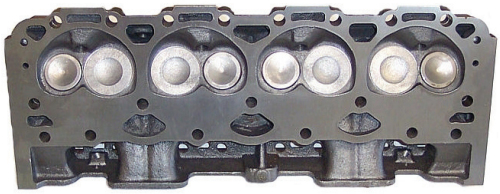
18-7974
OIL FILTER
Replaces: 3827069
Thread Specs: 18mm x 1.5
Fits: Diesel Models AQD21A-B, AQD32A, MD21A/B, MD32A, TAMD61A, TAMD62A, TAMD63L-A, TAMD63P-A, TAMD71A/B, TAMD72A, TAMD73P-A, TAMD73WJ-A, TAMD74A-A, TAMD74A-B, TAMD74C-A, TAMD74C-B, TAMD74P-B, TAMD75P-A

CYLINDER HEAD ASSEMBLIES

All cylinder heads are new castings and complete assemblies with new - stainless steel valves, hardened steel exhaust seats, valve springs, valve locks, and retainers.
All GM cylinder heads utilize high performance screw-in rocker arm studs in place of factory press in rocker arm studs.

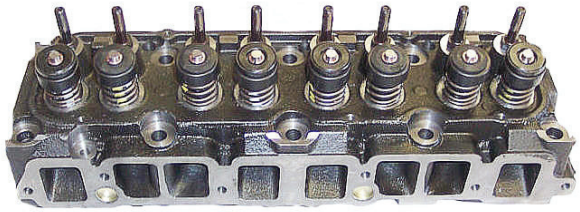


18-4485
CYLINDER HEAD ASSEMBLY
Fits: 5.7L V-8 GM (1987-95) with press in rocker arm studs with 12 intake manifold mounting bolts- (4 inside intake manifold bolts at 23 degrees), center mount valve covers

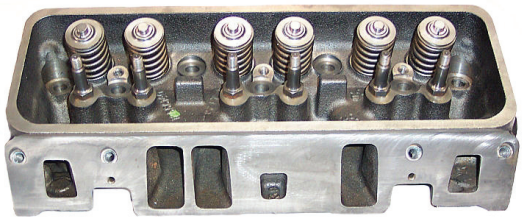


18-4486
CYLINDER HEAD ASSEMBLY
Fits: 5.7L V-8 GM Vortec (1996-Up) with press in rocker arm studs with 8 intake manifold mounting bolts, composite valve cover

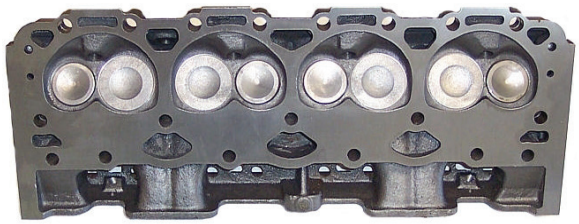
18-4486HP
CYLINDER HEAD ASSEMBLY
Fits: Vortec GM small block 5.7L high performance
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.



18-4489
CYLINDER HEAD ASSEMBLY
Fits: 2.5L/3.0L GM (1968-95) (non MerCruiser LX models) (1968-95)



18-4491
CYLINDER HEAD ASSEMBLY
Replaces 4.3L Vortec V-6 (1996-Up) with screw in rocker arm studs (non-adjustable valve train), 8 intake manifold mounting bolts, center mount valve cover. NOTE: not for use with engines using factory roller rocker arms.



18-4501
CYLINDER HEAD
Fits: 5.0L Vortec

18-4501HP
CYLINDER HEAD
Fits: Vortec GM small block 5.0L
Completely assembled with revised runner and combustion chambers. Add 30hp to stock motor with no additional modifications.

18-1400
HYDRAULIC LIFTER
Replaces: 3856127
GM 4.3L/V-6 Late/5.0L/5.7L

18-1401
HYDRAULIC LIFTER
Replaces: 3853847, 985316
Ford 302/351
Ford 5.0L & 5.8L

18-1402
HYDRAULIC LIFTER
Replaces: 3854033, 502036
GM 2.5L/120
For: Volvo 3.0L/181 CID GM 3.0L, 4.3L, 5.0L & 5.7L

ALL PISTONS
ARE SUPPLIED COMPLETE WITH PISTON RINGS AND WRIST PIN.

PISTONS	
STD	OMC / VOLVO #
18-4161	3853340, 914816
18-4173	*14077948
18-4173	3911020
0.02	
18-4160	3853477, 915236
0.03	
18-4164	*14077949, 3911023
* OMC References GM Number	

PISTON RINGS	
STD	OMC / VOLVO #
18-3937	*14089025
18-3937	328506
18-3937	3853960
18-3937	914555
18-3937	3853268
18-3937	985083, 986336
18-3940	328536
18-3944	370409

PISTON RINGS	
0.02	
18-3939	3854252
18-3939	914556
0.03	
18-3938	*14089026
18-3938	328516
18-3938	914557

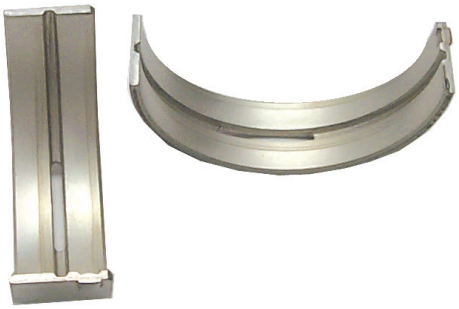
PISTON / RING APPLICATION

VOLVO		PISTONS			RINGS			
Model	Serial Number	Std.	.020	.030	Std.	.020	Per .030	Qty. Eng.
GM								
2.5L/153 CID		18-4180	18-4183	-	18-3942	-	-	4
3.0L/181 CID		18-4161	18-4160	18-4191	18-3937	18-3939	18-3938	4
4.3L/V-6		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	6
5.0L/305 CID		-	-	18-4178	18-3944	-	-	8
5.7L/350 CID		18-4173	18-4188	18-4164	18-3937	18-3939	18-3938	8
7.4L/454 CID		18-4171	18-4189	18-4172	18-3940	-	-	8
FORD								
5.0L/302 CID		-	-	-	18-3937	18-3939	18-3938	8

ROD BEARINGS

Part #	Size
18-1308	Std.
18-1309	.010
18-1327	Std.
18-1332	.020
18-1333	.010
18-1334	Std.
18-1337	.010
18-1341	.020

Rod bearings sold individually, 1 per rod.



MAIN BEARINGS

Part #	Per Eng.	Size
18-1300	②	Std.
18-1311	②	Std.
18-1316	②	.010
18-1317	②	Std.

CAM BEARINGS

Part #	Per Eng.
18-1339	1 ②

BEARING APPLICATION

Model	ROD BEARING Std.	ROD BEARING .010	ROD BEARING .020	MAIN BEARING Std.	MAIN BEARING .010	MAIN BEARING .020	CAM BEARING
VOLVO							
GM							
3.0L/181 CID	18-1308	18-1309	18-1341	18-1317	18-1316	-	18-1339
4.3L/V-6	18-1327	18-1337	-	18-1311	-	-	-
5.0L/305 CID	18-1308	18-1309	18-1341	18-1300	-	-	-
5.7L/350 CID	18-1308	18-1309	18-1341	18-1300	-	-	-
7.4L/454 CID	18-1334	18-1333	18-1332	-	-	-	-
FORD							
5.0L/302 CID	—	-	-	-	-	-	-

18-0518
VALVE STEM SEAL
Replaces: 3854956, 914323, 3853132
For: most inline 4 and 6 cyl. GM (Early) and 305-350 CID GM

PKG. OF 8

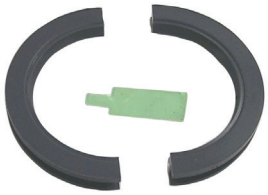
18-4024
18-4024-9①
VALVE STEM SEAL
Replaces: 3853226, 914445
For: Chevy 4.3L/5.0L/5.7L

18-4031
VALVE STEM SEAL
Replaces: 1306630
AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, MD1B, 2B, 3B, 5A, 2001, 2002, 2003, MD5B, C, 11C, D, 17C, D, 30, 31, 40, 41

ONE PIECE REAR MAIN SEALS

18-1234
Replaces: 3853528
For: 7.4L, GL, GI, GSI: 8.2L, GL

18-0519
Replaces: 3852657, 912957
4.3L/3.0L/5.0L 5.7L



TWO PIECE REAR MAIN SEALS

18-0528
Replaces: 3852805

18-1211

TIMING COVER SEALS

18-1213
Replaces: 3853341

18-1230
Replaces: 3853827

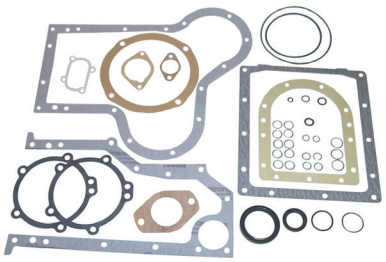
① Priced per Package ② Complete Engine Set

VOLVO SEAL APPLICATION

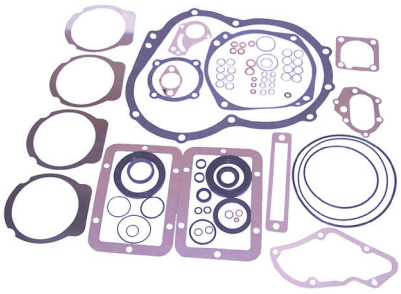
Engine Model	2 Piece Rear Main Crankshaft Seal Conv. Rotation (LH)	Timing Cover Seal
GM		
3.0L/181 CID	18-1211 ②	18-1213
4.3L/V-6	18-1211 ②	18-1213
5.0L/305 CID	18-1211 ①	18-1213
5.7L/350 CID	18-1211 ①	18-1213
7.4L/454 CID	③	18-1233
FORD		
5.0L/302 CID	18-0528	18-1230
5.8L/351 CID	—	18-1230

① Large Journal Crankshaft GM Engine ② For one piece seal (LH) models use 18-0519 ③ For one piece seal (LH) models use 18-1234

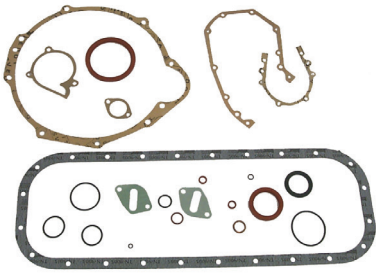
FOR MODULAR GASKET SETS SEE PAGES 653-660



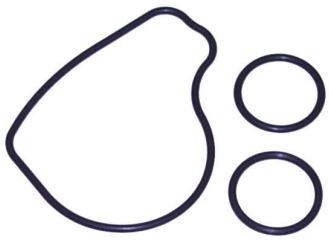
18-0252
CONVERSION GASKET SET
Replaces: 876314
Fits:D6, D7, MD6A, MD6B, MD7A, MD7B



18-0489
CONVERSION GASKET SET
Replaces: 876384
Fits:D11, MD11C, MD11D



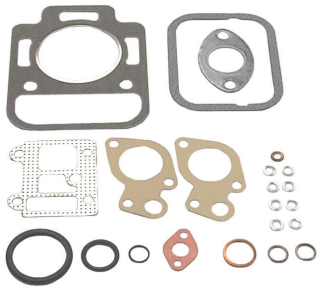
18-2814
SHORT BLOCK GASKET SET
Replaces: 876306
(6 CYL.)



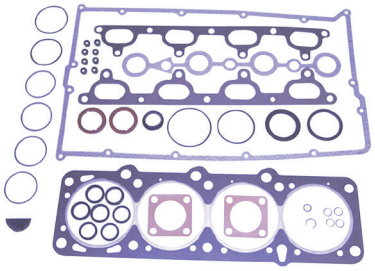
18-2699
OUTDRIVE GASKET
For: SX and DP-SM Drives thru 2006

— *CONTAINS* —

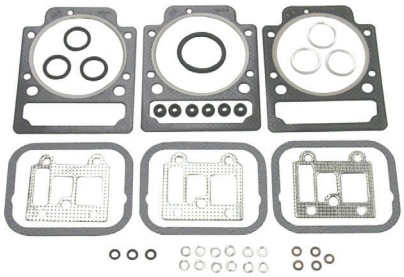
Part #	Description	O.E. #	Qty.
18-7153	O-Ring	911851	2
18-2996	Outdrive Seal	911823	1



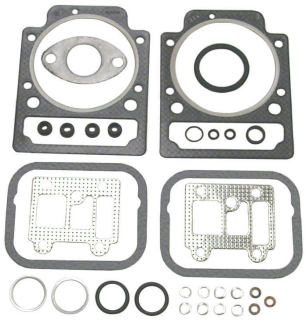
18-2596
HEAD GASKET SET
Replaces: 875422
Fits:D1, D2, D1A, MD1A, D2A, MD2, MD2A:
NOTE: Model MD2A requires two 18-2596



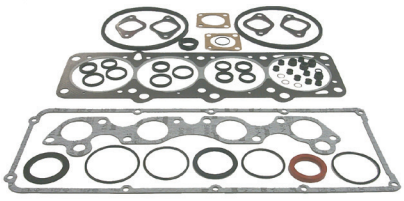
18-3870
HEAD GASKET SET
Replaces: 876303
Fits:B25, 251A, AQ171A, AQ171C



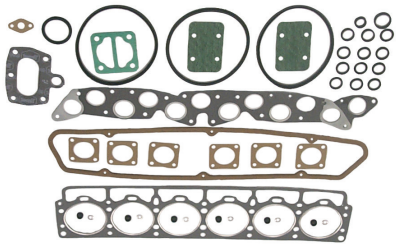
18-4341
HEAD GASKET SET
Replaces: 876380
Fits:D17, MD17C, MD17D



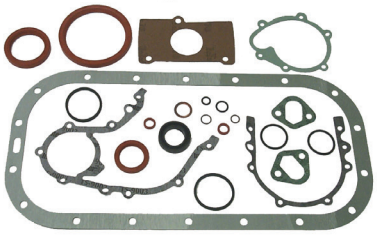
18-4342
HEAD SET
Replaces: 876376
Fits:D11, MD11C, MD11D



18-2813
HEAD GASKET SET
Replaces: 876302
(4 CYL.)

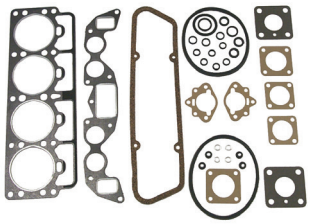


18-2817
HEAD GASKET SET
Replaces: 876359
(6 CYL.)

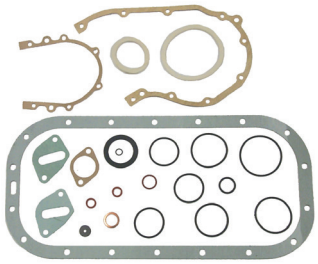


18-2818
OIL PAN GASKET SET
Replaces: 876433
(4 CYL.)

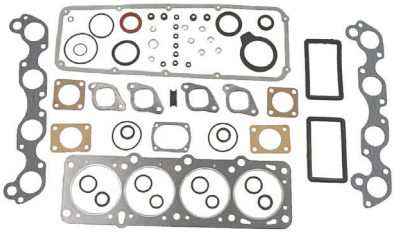
18-2980
HEAD GASKET SET
Replaces: 875401 (Old), 876356
(4 CYL.)



18-2982
HEAD GASKET SET
Replaces: 875569 (Old), 876358
(4 CYL.)

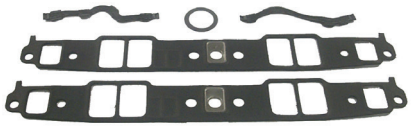


18-2983
SHORT BLOCK GASKET SET
Replaces: 875400 (Old), 876342
(4 CYL.)

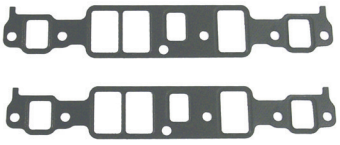


18-2998
HEAD GASKET SET
Replaces: 876300
(4 CYL.)

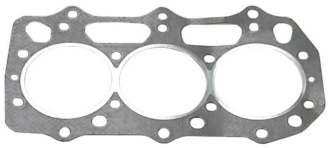
18-0410
INTAKE MANIFOLD GASKET SET
Replaces: 3853912, 3853913, 3854406
For: Volvo 5.0L FL, FI, 5.8L FL, FI, FSI



18-0868
INTAKE MANIFOLD GASKET SET
Replaces: 3854269



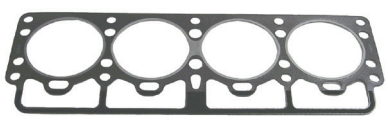
18-1238
INTAKE GASKET SET
Replaces: 3850379, 912979
For: Volvo 4.3GL/GS 1994-96, 4.3Gi 1995-97



18-0498
HEAD GASKET
Replaces: 3580309
Fits:MD2030A, MD2030B

18-2946
HEAD GASKET
Replaces: 3853336, 908611
Fits: GM 181 (3.0L) CID Eng.

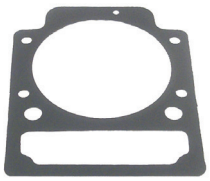
18-2965
HEAD GASKET
Replaces: 419310, 419763-8
(4 CYL.)



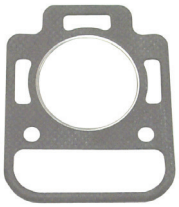
18-2966
HEAD GASKET
Replaces: 462623
(4 CYL.)

18-2968
HEAD GASKET
Replaces: 1378645
(4 CYL.)

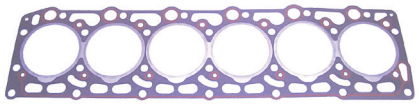
18-2970
HEAD GASKET
Replaces: 1378646
(4 CYL.)



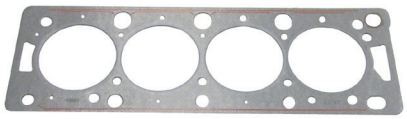
18-3834
HEAD GASKET
Replaces: 833453



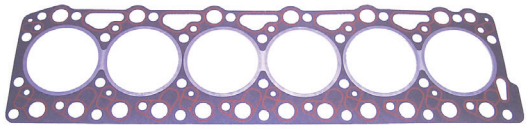
18-3842
HEAD GASKET
Replaces: 833274
Fits:D1,D2, MD1A, MD2A



18-3843
HEAD GASKET
Replaces: 859155
Fits:D40, AD40B, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40B, TMD40C

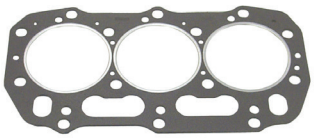


18-3867
HEAD GASKET
Replaces: 859647
Fits:MD22A, MD22L-A, MD22L-B, MD22P-B, TAMD22P-B, TMD22A, TMD22B

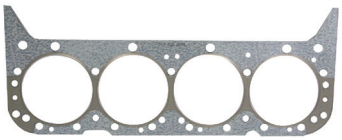


18-3868
HEAD GASKET
Replaces: 3583786
Fits:D41, D42, D43, D44, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41LA, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-C, KAMD44P-A, KAMD44P-B, KAMD44P-C

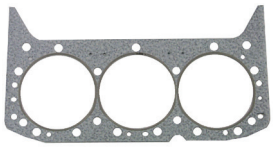
18-3873
HEAD GASKET
Replaces: 3853587
Fits:7.4L GL, GI, GSI, 8.2L GL



18-3869
HEAD GASKET
Replaces: 3584202
Fits:MD2040A, MD2040B



18-3876
HEAD GASKET
Replaces: 841207-4, 856474-2
Fits: GM 305 (5.0L)/350 (5.7L) CID Eng.



18-3879
HEAD GASKET
Replaces: 3854299, 912227, 914930
Fits: GM 262 (4.3L) CID Eng.

18-3883
HEAD GASKET
Replaces: 3853732
Fits: Ford 302 (5.0L) 351 (5.8L) CID Eng.

18-3887
HEAD GASKET
Replaces: 3853511
For: Volvo 7.4L

HEAD GASKET SET/GASKET SET/HEAD GASKET APPLICATION

Model	Head Gasket Set	Gasket Set	Head Gasket
AQ60	—	18-2983	—
AQ90	—	18-2983	—
AQ95	—	18-2983	—
AQ100	—	18-2983	—
AQ105	—	18-2983	—
AQ110	—	18-2983	—
AQ115	—	18-2983	—
AQ115A	18-2980	—	18-2965
AQ115B,C	—	18-2982	18-2966
AQ120A	—	18-2983	—
AQ120B	18-2998	18-2818	18-2968
AQ125A	18-2998	18-2818	18-2968
AQ125B	18-2813	—	18-2970
AQ130	—	18-2983	—
AQ130A	18-2980	—	18-2965
AQ130B	—	—	—
AQ130C	18-2980	—	18-2965
AQ130D	18-2982	—	18-2966
AQ131A,B,C,D	18-2813	—	18-2970

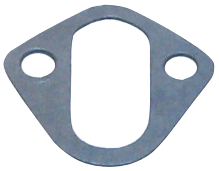
Model	Head Gasket Set	Gasket Set	Head Gasket
AQ140A	18-2998	18-2818	18-2968
AQ145A	—	18-2818	18-2970
AQ145B	18-2813	—	18-2970
AQ151A,B,C	18-2813	—	18-2970
AQ165	—	18-2814	—
AQ170A	—	18-2814	—
AQ170B	—	18-2814	—
AQ170C	18-2817	18-2814	18-2811
AQD2B	18-2985	—	18-3833
B20 (0.8MM)	—	—	18-2965
B20 (1.2MM)	—	—	18-2966
B21	—	—	18-2968
B23	—	—	18-2970
B30 (0.8MM)	—	—	—
B30 (1.2MM)	—	—	18-2811
BB30		18-2983	—
BB100	—	18-2983	—
BB115A,B	—	—	—

Model	Head Gasket Set	Gasket Set	Head Gasket
BB115C	—	—	18-2966
BB140A	18-2998	18-2818	18-2968
BB145A	18-2999	18-2818	—
BB165	—	18-2814	—
BB170C	18-2817	18-2814	18-2811
BB30	—	18-2983	—
MB18	—	18-2983	—
MB20	—	18-2983	—
MB20A	18-2981	—	—
MB20B	18-2980	—	18-2965
MB20C	18-2982	—	18-2966
MD11C,D	—	—	18-3834
MD17C,D	—	—	18-3834
MD1B	—	—	—
MD2B	18-2985	—	—
MD3B	—	—	—
230A,B	18-2813	—	—
250A,B	18-2813	—	—

PKG. OF 2

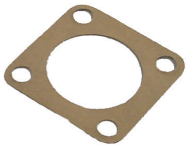
18-0876
18-0876-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 3852113

PKG. OF 2



18-0889
18-0889-9①
FUEL PUMP GASKET
For GM 4.3L, 5.0L & 5.7L
Replaces: 3852095

PKG. OF 2



18-2989
18-2989-9①
CARB MOUNTING GASKET
Replaces: 824677
AQ115, 125A, B, 130C, D, 131A, 145A, B, 151A, B, 170, 171A

PKG. OF 2

18-0398
18-0398-9①
THERMOSTAT GASKET
Replaces: 835417

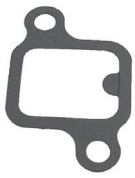
PKG. OF 2

18-2933
18-2933-9①
THERMOSTAT GASKET
Replaces:
416033, 1317466
Used with most Volvo thermostats (Except AQ175, V-8, MD1A)

PKG. OF 2

18-2858
18-2858-9①
THERMOSTAT HOUSING COVER GASKET
Replaces: 3852127
For: 3.0L GS, GL, GLM, GLP, GSM, GSP

PKG. OF 2

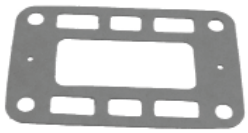


18-0164
18-0164-9①
THERMOSTAT HOUSING GASKET
Replaces: 3852096
For: 3.0L GS, GL

PKG. OF 2

18-0929
18-0929-9①
THERMOSTAT GASKET
Replaces: 3852120
For: 3.0L GS, GL

18-0183-1
EXHAUST MANIFOLD GASKET
Replaces:
3853742, 3852455



18-2971-1
EXHAUST MANIFOLD GASKET
Replaces: 856039, 835908
AQ200, 225, 260, 271, 290, 311

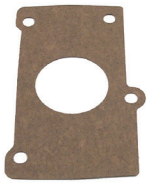
18-2925
EXHAUST MANIFOLD GASKET
Replaces: 461092 (Old), 1378913
AQ165, 170B, BB165, 170
6 Cyl.

18-2922
EXHAUST MANIFOLD GASKET
Replaces: 418870 (Old), 1378911
AQ90, 95, 100, 105, 110, 115, 120, 120A, 130, BB30, 100, 115, MB18, 20
4Cyl.

18-2815
PUSH ROD COVER GASKET
Replaces: 3852692
For: 3.0L

18-1231
INTAKE GASKET
Replaces: 3854095
For: Volvo 7.4L GL, GI, GSI, 8.2L GL

PKG. OF 2



18-2995
18-2995-9①
HEAT EXCHANGE GASKET
Replaces: 856037
AQ120B, 125A, B, 140A, 145A,B

18-2928
EXHAUST MANIFOLD GASKET
Replaces: 824633, 856044
AQ105, 115, 130, BB115, MB20
4 Cyl.

18-2930
EXHAUST MANIFOLD GASKET
Replaces:
1266796 (Old), 1378879
AQ125A, B, 145A, B, 131A, 151A, B, 120B, 140A

PKG. OF 2

18-2949
18-2949-9①
EXHAUST MANIFOLD GASKET
Replaces: 835966, 856034
AQ200, 225, 260, 271, 290, 311
V-8

PKG. OF 4

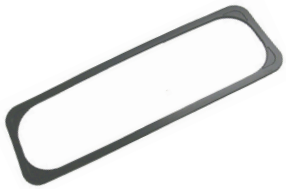
18-2991-1
18-2991-1-9①
EXHAUST MANIFOLD GASKET
Replaces: 855967, 855383
AQ120B, 125A, B, 131, 140, 145, 151, B21, B23

PKG. OF 2

18-2974
DISTRIBUTOR GASKET
Replaces: 418265
AQ90, 95, 100, 105, 110, 115, 120, 130, 165, 170, MB18, 20, BB30, 100

SEE PAGES 201-202 FOR OUR COMPLETE LINE OF GASKET SEALANTS

① Priced per Package



18-0311
VALVE COVER GASKET
Replaces: 3854942
For: 4.3 Litre
262 CID

18-0347
VALVE COVER GASKET
Replaces: 3852693
For: GM 153 & 181 CID
(2.5L & 3.0L)

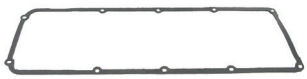
18-0352
VALVE COVER GASKET
Replaces: 3852818
For: Ford 302/351 CID (5.0L & 5.8L)

18-0664
VALVE COVER GASKET
Replaces: 3852687
For: GM 305/350, 5.0 & 5.7L

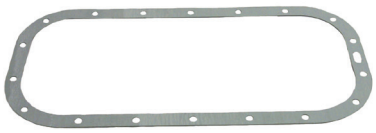
18-2923
VALVE COVER GASKET
Replaces: 419678
AQ105, 115, 120, 130, BB115, MB20
4 Cyl.

18-2924
VALVE COVER GASKET
Replaces: 430039
AQ165, 170, BB165, 170
6 Cyl.

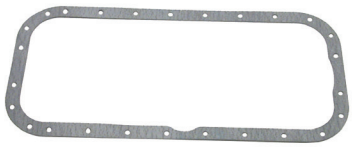
18-2927
VALVE COVER GASKET
Replaces: 463999 (Old), 1378909
AQ120B, 125A, 140A, 145A, BB140, 145A
4Cyl.



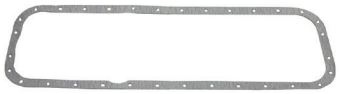
18-2972
VALVE COVER GASKET
Replaces: 1378870
AQ125B, 145B, 131A, 151A, B



18-2926
OIL PAN GASKET
Replaces: 463587 (Old), 1378864
AQ90, 95, 100, 105, 110, 115, 120, 120B, 125A, B, 130, 131A, 140A, 145A, B, 151A, B, 171A



18-0307
OIL PAN GASKET
Replaces: 861250
Fits:D30, D31, D32, AD30OA, AQAD30A, MD30A, TAMD30A, TMD30A, AD31A, AD31B, AD31D, AD31L-A, AD31P-A, AD31XD, AQAD31A, MD31A, TAMD31A, TAMD31B, TAMD31D, TAMD31L-A, TAMD31M-A, TAMD31P-A, TMD31A, TMD31B, TMD31D, TMD31L-A, KAD32P-A

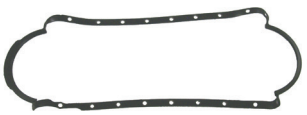


18-0310
OIL PAN GASKET
Replaces: 861251
Fits:D40, D41, D42, D43, D44, D300, AD40A, AQAD40A, AQAD40B, AQD40A, MD40A, TAMD40A, TAMD40B, TMD40A, TMD40B, TMD40C, AD41A, AD41B, AD41D, AD41L-A, AD41P-A, AQAD41A, D41A, D41B, D41D, D41L-A, TAMD41A, TAMD41B, TAMD41D, TAMD41H-A, TAMD41L-A, TAMD41M-A, TAMD41P-A, TMD41A, TMD41B, TMD41D, TMD41L-A, KAD42A, KAD42B, KAD42P-A, KAMD42A, KAMD42B, KAMD42P-A, TAMD42B, TAMD42WJ-A, KAD43P-A, KAMD43P-A, KAD44P-A, KAD44P-B, KAD44P-C, KAMD44P-C, KAMD44P-B, KAMD44P-C, KAD300, KAMD300A

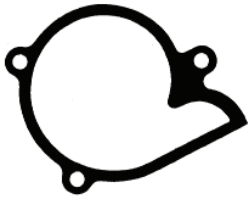
18-1237
OIL PAN GASKET
Replaces: 3856138
For: GM 5.7L

18-1239
OIL PAN GASKET
Replaces: 3853343
For: Volvo 3.0L

18-0405
OIL PAN GASKET
Replaces: 3852655
For: Volvo 4.3L



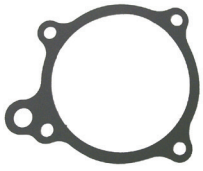
18-1232
OIL PAN GASKET
Replaces: 3853510
For: Volvo 7.4L GL, GI, GSI, 8.2L GL



18-2518
CIRCULATION PUMP GASKET
Replaces:430017
For: Volvo AQ165A, 170A, B, C

PKG. OF 2

18-0903
18-0903-9①
WATER PUMP GASKET
Replaces: 3853361
454 CID



18-0327
WATER PUMP GASKET
Replaces: 3853342
4 & 6 Cyl.

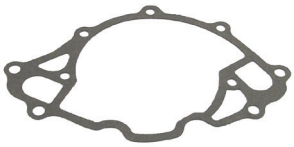
PKG. OF 2

18-0891
18-0891-9①
WATER PUMP MOUNTING GASKET
Replaces: 3852477
For: GM 4.3L, 5.0L & 5.8L

① Priced per Package

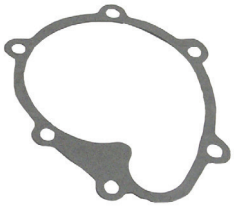
PKG. OF 2

18-0893
18-0893-9①
WATER PUMP
BACK-IN PLATE GASKET
Replaces: 3850595
GM 4.3L, 5.0L & 5.7L



18-0147
WATER PUMP GASKET
For Ford V-8
Replaces: 3852824

PKG. OF 2



18-2979-9①
WATER PUMP
GASKET
Replaces: 1378906
AQ120B, 125A, 140A, 145A

18-0468
TIMING COVER GASKET
Replaces:
3852654, 3853512
GM 4.3L, 5.0L & 5.7L

PKG. OF 2

18-0887
18-0887-9①
TIMING COVER GASKET
Replaces: 3852691
4 & 6 Cyl.

18-2531
CLAMP RING
Replaces: 834476
Fits: AQ120B, 125A, B, 140A, 145A, B

18-25250
SEALING RING
Replaces: 3863085
Fits: Volvo SX-A/DPS-A (2007 & Up)

18-25251
SEALING RING
Replaces: 853868
Fits: Volvo SX Thru 2006

PKG. OF 2

18-2519
18-2519-9①
SEAL RING
Replaces: 831622
For cooling water pipe
120B, 125A, B, 131A, 140A,
145A, B, 151A, B, 171A

PKG. OF 5

18-2525
18-2525-9①
SEAL RING
Replaces: 430018
Circulation pump to cylinder head
AQ165A, 170A, B, C

PKG. OF 5

18-2526
18-2526-9①
SEAL RING
Replaces: 430172
Circulation pump to cylinder
head AQ165A, 170A, B, C

PKG. OF 5

18-2527
18-2527-9①
SEAL RING
Replaces: 831617
For cooling water pipe
AQ165A, 170A, B, C, MD21A
(S/N MD-103387 & UP), MD21B

PKG. OF 5

18-2528
18-2528-9①
SUPPORT RING
Replaces: 831891
AQ120B, 125A, B, 140A, 145A, B

PKG. OF 5

18-2529
18-2529-9①
SEAL RING
Replaces: 831892
AQ120B, 125A, B, 140A, 145A, B

18-4259
WASHER
Replaces: 804261

PKG. OF 5

18-2530
18-2530-9①
SEAL RING
Replaces: 1336255,
3547991
Circulation pump to cylinder head
AQ120B, 125A, B, 131A, 140A,
145A, B, 151A, B, 171A

PKG. OF 2

18-2934
18-2934-9①
RUBBER SEAL
Replaces: 829714
AQ90, 95, 100, 105, 110, 115,
120, 130, MD5A, B, C, 7A, B,
11D, MD2001, 2002, 2003T

PKG. OF 2

18-2935
18-2935-9①
RUBBER SEAL
Replaces: 418411
AQ90, 95, 100, 105, 110, 115,
120, 130, MB18, 20, BB30,
100, MD11C, D, 17C, D,
MD2001, 2002, 2003, 2003T

PKG. OF 2

18-2936
18-2936-9①
RUBBER SEAL
Replaces: 418445
AQ90, 95, 100, 105, 110, 115,
120, 130, MB18, 20, BB30, 100,
MD11C, D, 17C, D, 2001, 2002,
2003, 2003T

PKG. OF 2

18-2937
18-2937-9①
RUBBER SEAL
Replaces: 418412
AQ90, 95, 100, 110, 120B,
125A, B, 131A, 140A, 145A,
B, 151A, B, 165A, 170, 171A,
MD21A, B

① Priced per Package

PKG. OF 5

18-2994
18-2994-9①
RUBBER SEAL
Replaces: 430020
AQ120B, 125A, B, 131A, 140A, 145A, B, 151A, B, 171A

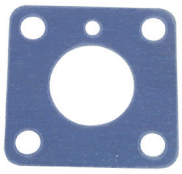
PKG. OF 5

18-2996
18-2996-9①
OUTDRIVE SEAL
Replaces: 3852560
3.0L GL, GS, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

PKG. OF 2

18-0322
18-0322-9①
REAR SEAL GASKET
Replaces: 3852656
GM 5.0L & 5.7L

PKG. OF 2



18-2929
18-2929-9①
COVER PLATE GASKET
Replaces: 856028
AQ105, 115, 130, BB115, MB20

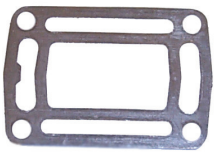
PKG. OF 2

18-2939
18-2939-9①
RUBBER SEAL
Replaces: 814356
AQ200, 250, 270, 275, 280, 290

PKG. OF 2

18-0874
18-0874-9①
DISTRIBUTOR GASKET
For GM V6 & V8
Replaces: 3852109

PKG. OF 2



18-0943-2
18-0943-2-9①
EXHAUST ELBOW GASKET
Replaces: 3850496
Late Model Volvo Applications

PKG. OF 2

18-2990
18-2990-9①
UPPER GEAR HOUSING GASKET
Replaces: 832669
AQ270, 275, 280, 290

18-2199
SHORT YOKE SPACER
Replaces: 832675
AQ270, 275, 280, 290

18-2945
18-29451-9①
(PKG. OF 50)
DRAIN SCREW GASKET
For: use with 18-2944 drain screw

18-2432
POWER TRIM HOSE
Replaces: 873228
For: DP, DPX

18-2433
POWER TRIM HOSE
Replaces: 873229
For: DP, DPX

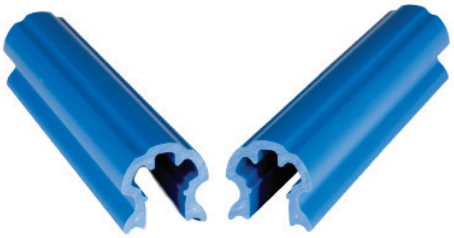
18-21751
ENGINE COUPLER
Replaces: 3853962-3
Fits:2.5L (1986), 3.0L (1986-90), 4.3L, 5.0L, 5.7L (1986) KW & KWB suffix only, 7.4L (1990-98), 8.2L (1992-93,1998)

18-21752-1
ENGINE COUPLER
Replaces: 3858437-1
Fits:4.3L (1986-Current), 5.0L (1986-88, 1998-Current), 5.7 (1986-92,1994, 1996-Current)

18-21753
ENGINE COUPLER
Replaces: 985727, 3853862-5
Fits: Ford Engines 5.0L & 5.8L (1989-96)

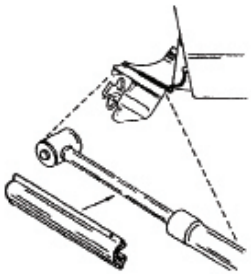
① Priced per Package

18-6456
IDLER PULLEY
Replaces: 855507
Fits:251A, AQ171A, AQ171C



18-9096
TRAILERING CLIP
Volvo 3847547
Fits: Volvo SX-A, DPS-A (2007-Up)

Display Package



18-9098
TRAILERING CLIPS
Replaces: 174448
Set of 2
For all SX Models thru 2006

18-2772-1
TRANSOM SEAL KIT
For: SX Drives

— CONTAINS —

Part #	Description	O.E. #	Qty.
18-2100	Gimbal Bearing	3853807	1
18-2765	Bellows	3854127	1
18-1074	Bellows	3850426-2	1
18-2996	Seal	3852560, 911823	1
18-710-64-2	Hose Clamp	853012-3	1

STAINLESS STEEL CLAMPS

Part #	Sizes	O.E. #
18-7300 ① ②	50MM	—
18-7306 ① ②	38MM	853548
118-710-48-2	—	3852604
18-710-64-2	122MM	853012

18-2744
DRIVE BELLOWS KIT
Replaces: 875826, 876294
(with ridge)
AQ200, 250, 270, 270T, 275, 280, 280T, PT, 290 DP UNIT: 280, 290

18-2755
DRIVE BELLOWS KIT
Replaces: 875827
SAIL DRIVE: 100S, AQ DRIVE: 100, 100B

18-2757
EXHAUST BELLOWS KIT
with flapper valve
Replaces: 875828, 876633
AQ175, 280, 280DP, T, PT, AQD40, AQAD40, V-8

18-2758
EXHAUST BELLOWS KIT
Replaces: 875848, 876631
AQ200, 250, 270, 275, 280, 280DP, 290, 290DP

18-1074
EXHAUST BELLOWS
Replaces: 3850426
For: SX Drives includes 302, 432, 434, 502, 572, 584, 744 (1994-98)
Uses 18-710-48-2 Clamp

18-2765
U-JOINT BELLOWS
Replaces: 3854127
For: DP-S, SX

18-2766
EXHAUST HOSE
Replaces: 834751
(I.D. 95MM, LENGTH 160 MM)
V-8

① This product is priced per piece. To order priced per package, please add -9 to the part number.
② Priced per Package

18-6523
SPRING SET
For reverse tilt lock: Fits: AQ250, 270, 275, 275A, 280, 280DP, 280L, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, DP-A, DP-A1, DP-A2, DP-B, DP-B1

18-0184
RUBBER RING
Replaces: 804190
For clamp ring: Fits:230A/SP-A/MT, 250A/SP-A/MT, 500A, 501A, 571A, 740A, AQ100, AQ105, AQ110, AQ115A, AQ110B, AQ120A, AQ120B, AQ125A/B, AQ130A/B, AQ131A/D, AQ175A, AQ190A, AQ200A/C/D/F, AQ210A, AQ211A, AQ225A/B/C/D/E/F, AQ231A/B, AQ240A, AQ255A/B, AQ260A/B, AQ271A/B/C/D, AQ280A, AQ290A, AQ311A/B, AQ60F, AQ80, AQ90, AQ95, AQD19, AQD29/A, AQD32A

18-8368
RUBBER RING
Replaces: 813967
For clamp ring: 230A/SP-A/SP, A1, 230B, 250A/B, 251A, 430A/B, 431A/B, 432A, 434A, 500B, 501B, 570A, 572A, 740B, AD31A/B/D/XD, AD40B, AD41A/B/D, AQ100, AQ105, AQ110, AQ115A/B, AQ130A/B, AQ131B/C, AQ140A, AQ145A/B, AQ151A/B/C, AQ171A/C, AQ205A, AQ60F, AQ90, AQ95, AQAD30A, AQAD31A, AQAD40A/B, AQA-D41A, AQD19, AQD21A/B, AQD40A, D41A/B/D, KAD32, KAD42A/B/P, KAD43P, KAD44P, KAMD42A, TAMD41A

HEAVY DUTY U-JOINTS
(Rockwell Style)

Part #	O.E. #	Application
18-2104	897707, 853255	AQ200,250,270, 280,290
18-2174	3850812	3.0L GS, GL, 4.3L GL, GS, GI, 5.0L GL, GI, 5.7L GL, GI, 5.8L FL, FI, FSI

18-6406
U-JOINT
Replaces: 3860232
GKN new style with external clips.

18-2100
LINK BELT
GIMBAL BEARING
Replaces: 3853807
Fits: OMC/Volvo- 3.0L, 4.3L, 5.0L, 5.7L, 7.4L (1994-1998), 5.8L (1994-1996), 8.2L(1998)

18-2146
UNIVERSAL U-JOINT ASSEMBLY
Replaces: 3850815

18-2339
U-JOINT ASSEMBLY
Replaces: 3852384

18-2337
YOKE
Replaces: 3850814
Fits: 3.0L GS, GL, 4.3L GS, GL, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

18-2128
CENTER SOCKET
Replaces: 3850813, 912213

Drive Model	U-joint Assy. #	O.E. U-joint Assy. #	Long Yoke #	O.E. Long Yoke #	Short Yoke #	O.E.Short Yoke #	Double Yoke #	O.E. Double Yoke #
SX, DP-SM	18-2339	3852384	18-2146	3850815	18-2337	3850814	18-2128	3850813

18-4204
PLASTIC BUSHING
Replaces: 826341, 876278
AQ200, 250, 270, 275, 280, 280DP,290DP,
NOT FOR 270T, 280T, AND 290

18-2366
LOWER GEARCASE SEAL
Replaces: 876279
290, 290A, 290DP, SP-A, SP-A1 & SP-A2

18-4205
PLASTIC BUSHING
Replaces: 832820
A270T, 280T

18-4206
STERNDRIVE COVER
Replaces: 832570
AQ200, 250, 270, 275, 280, 290

FISH LINE
PROTECTOR SPACER

Part #	O.E. #	Application
18-4208	839423	AQ280, 290
18-4209	839534	AQ250, 270, 275
18-4234	832965	AQ110S, 200

18-4210
PROP CONE
Replaces: 850785, 854045
AQ200, 250, 270, 270T, 275, 280, 280T, 280PT, 290

18-4211
PLASTIC WASHER
Replaces: 850888

18-3730
LOCK NUT
Replaces: 3852648-9
For: SX Drives

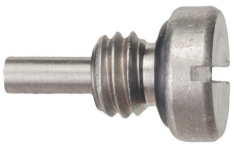
18-4212
PROP CONE SCREW
Replaces: 850889
(5/16" - 18 thread)

18-4213
SPACER
Replaces: 851261, 854047
AQ275, 280, 290

18-4214
LOCKING WASHER
Replaces: 897367
AQ Drive Units: 200, 250, 270, 270T (TID UTF) 275, 280, 280T, 280PT (TID UTF)

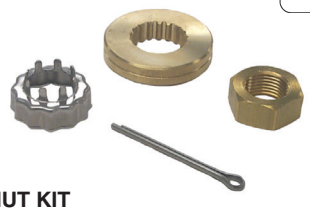
18-4215
COVER SCREW
Replaces: 941816
(1/4" — 20)

18-2153
SETTING PIVOT PIN
Replaces: 814301
AQ200, 250, 270, 275, 280



18-2454
DRAIN PLUG
3/8" - 16 thread
Replaces: 3854539
For: Volvo SX drives
Use o-ring **18-7145**

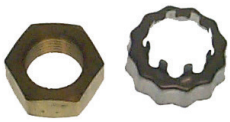
②**18-3733D** Display Package



18-3733
PROP NUT KIT
For: SX Cobra
— Contains —

Part #	Description	Qty.
18-4194	Spacer	1
18-3708-1	Nut & Keeper	1
18-3741	Cotter Pin	1

18-4194
PROP SPACER
Replaces: 3852350
For: Lower gearcase models SX-M (1994)



18-3708-1
PROP NUT & KEEPER
Replaces: 3850984

PKG. OF 10

18-3744
18-3744-9①
COTTER PIN
Replaces: 3852255
For: XDP, MDSSL, MD22P, TMD22, TMD22P, TAMD22P, PJX, SX, DPS, DP, 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

PKG. OF 3

18-3745
18-3745-9①
COTTER PIN
Replaces: 17253-6

PKG. OF 5

18-4238
18-4238-9①
LOCK CATCH SCREW
For Stern Drive Cover 18-4206
Replaces: 943218
AQ200, 250, 270, 275, 280, 290

18-4239
LOCK CATCH
For Stern Drive Cover 18-4206
Replaces: 897873
AQ200, 250, 270, 275, 280, 290

PKG. OF 5

18-4241
18-4241-9①
ROLL PIN
Replaces: 951924
AQ200, 250, 270, 275, 280, 290

18-1501
DETENT BALL
Replaces: 3852023
For: 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

PKG. OF 5

18-3722
18-3722-9①
STAINLESS STEEL LOCKNUT
Replaces: 3852005
For: PJX, SX, DPS, DP, DPX, 3.0L GL, GS, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI, 7.4L GL, GI, GSI, 8.2L GL

18-0549
PLUG OFF CAP
1"
Replaces: 3852476
For: 4.3L GL, GS, GI, GSI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI, 7.4L GL, GI, GSI, 8.3L GI, GSI, GXI, 8.2L GL, GSI

18-2138
PIVOT PIN BEARING
Replaces: 3852544
For: 3.0L GS, GL, 4.3L GL, GS, GI, 5.0L FL, FI, 5.7L GL, GI, 5.8L FL, FI, FSI

① Priced per Package
② Items ending in "D" are Display Packaged - Regular number is Non-Display

Zinc is for saltwater only applications.
Magnesium is for fresh water only applications.
Aluminum is for brackish water, or if boat is used in both fresh and salt environments.

③ **18-6123Z**
ANODE
Replaces: 873395
Transom Shield

③ **18-6124Z**
ANODE
Replaces: 872793
DPS Steering Arm

① **18-6125A**
② **18-6125M**
③ **18-6125Z**
TRANSOM PLATE
Replaces:
3586461 (Alumuminum)
3855610 (Magnesium)
3854130 (Zinc)

① **18-6126A**
② **18-6126M**
③ **18-6126Z**
TRANSOM ANODE
(with bolt)
Replaces:
3888816 (Alumuminum)
3888818 (Magnesium)
3888817 (Zinc)
SX-A, DPS-A, DPS-A Oxi

① **18-6127A**
② **18-6127M**
③ **18-6127Z**
TRANSOM ANODE
(with bolt)
Replaces:
3888813 (Alumuminum)
3888815 (Magnesium)
3888814 (Zinc)
SX-A, DPS-A, DPS-A Oxi

③ **18-6000**
① **18-6000A**
② **18-6104**
ANODE
Replaces: 832598, 873179
For 200, 250, 250C, 250D, 270, 270B, 270C, 270D, 275, 280, 280C, 280D, 280DP, 280L, 280PT

③ **18-6001**
ANODE
Replaces: 838929
AQ200 (For shield), MD19, 21, 27, 29, 32, 2003, AQ30, 31, 40, 41
For Fresh Water Cooler

③ **18-6004**
① **18-6004A**
② **18-6105**
ANODE
Replaces: 852835, 873178
For 290, 290A, 290ADP, 290B

③ **18-6005**
ANODE
Replaces: 875805
AQ250, 270, 270T, 275

③ **18-6009**
① **18-6009A**
ANODE
Replaces: 875815

③ **18-6028**
① **18-6028A**
② **18-6102**
ANODE
Replaces: 3855411, 984513 (18-6028), 3863193 (18-6028A), 3855412 (18-6102)
For use on Gearcases: 2.3L (1987-90), 2.6L/3.5L/4.6L (1989), 3.0L/4.3L/5.0L/5.8L (1987-93), 5.7L (1987-92), 7.4L (1987-88)

③ **18-6010**
① **18-6010A**
② **18-6106**
ANODE
Replaces: 875821
280DP, 290DP

① Aluminum ② Magnesium ③ Zinc

18-6130
ANODE
Replaces: Volvo
Fits: Volvo IPS Drives

18-6131
ANODE
Replaces: Volvo
Fits: Volvo IPS Drives

18-6128A
ANODE KIT
Replaces: Volvo
Fits: Volvo SX-A & DPS Drives

18-6128M
ANODE KIT
Replaces: Volvo
Fits: Volvo SX-A & DPS Drives

18-6128Z
ANODE KIT
Replaces: Volvo
Fits: Volvo SX-A & DPS Drives

18-6129A
ANODE KIT
Replaces: Volvo
Fits: Volvo DPH Drives

18-6129M
ANODE KIT
Replaces: Volvo
Fits: Volvo DPH Drives

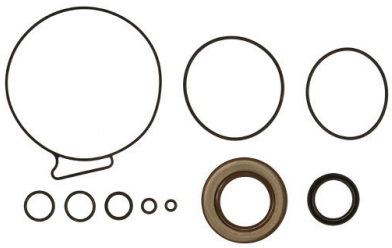
18-6129Z
ANODE KIT
Replaces: Volvo
Fits: Volvo DPH Drives

18-1076
BELLOWS
Replaces: Volvo 3888916
Fits: Volvo SX-A & DPS-A Drives

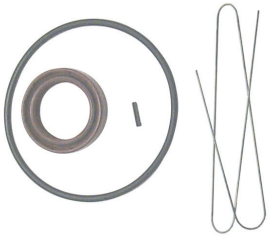
③ **18-6021**
ANODE PLUG
Replaces: 838928
AQ30, 31, 40, 41, MD10, 21, 27, 29, 32, 2003

18-2598
LOWER UNIT SEAL KIT
Replaces: 3855275
Fits: Volvo SX Thru 2006

18-2586
UPPER UNIT SEAL KIT
Replaces: 3850594
Fits: Volvo SX Thru 2006

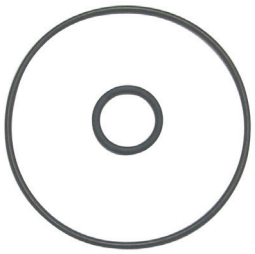


18-2726
UPPER UNIT SEAL KIT
Replaces: 3888917
Fits: Volvo SX-A/DPS-A (2007& Up)

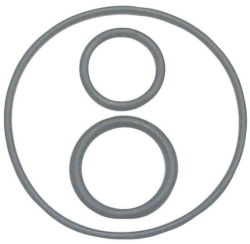


18-3893
GEAR SHIFT
MECHANISM GASKET SET
Fits:275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, SP-C, SP-C1, DP-A, DP-A1, DP-A2, DP-B, DP-B1, DP-C, DP-C1, DP-D, DP-D1, DP-E, DP-G, DPX, DPX-S, XDP-B

① Aluminum ② Magnesium ③ Zinc

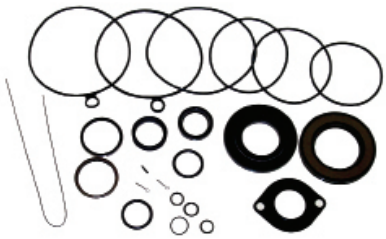


18-2597
UPPER GEAR UNIT SEAL KIT
For intermediate housing: Fits: 200, 250, 270, 270T, 275, 275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, SP-C, SP-C1, DP-A, CP-A1, DP-B, DP-B1, DP-C, DP-C1, DP-D, DP-D1, DP-E, DP-G, DPX, DPX-S, DPX-S1

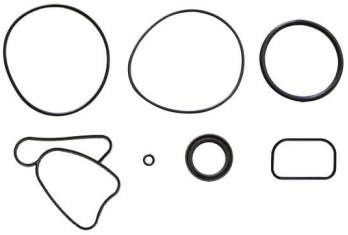


18-3888
LOWER GEAR UNIT SEAL KIT
For intermediate housing: Fits:200, 250, 270, 270T, 275, 275A, 280, 280DP, 280T, 285A, 290, 290A, 290DP, SP-A, SP-A/MT, SP-A1, SP-A2, SP-C, SP-C1, DP-A, CP-A1, DP-B, DP-B1, DP-C, DP-C1, DP-D

18-8357
COMPLETE GEARCASE SEAL KIT
Replaces: 875741
For: 280DP/290DP

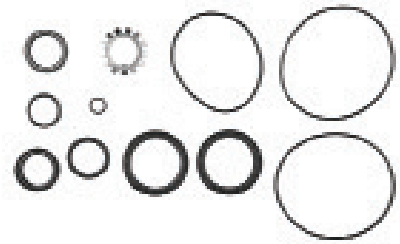


18-8361
UPPER SEAL KIT
Replaces: 576266-8
For: AQ200-AQ290

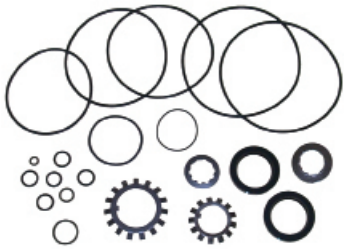


18-2583
LOWER UNIT SEAL KIT
Replace: 3888821
Fits: SX-A Drives (2007 and UP)

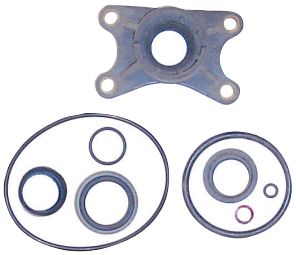
18-2584
LOWER UNIT SEAL KIT
Replaces: 3888822
Fits: DPS-A Drives (2007 and UP)



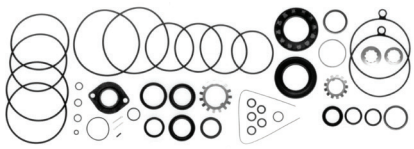
18-8358
LOWER UNIT SEAL KIT
Replaces: 876267
For: 280DP/290DP



18-8359
LOWER GEARCASE SEAL KIT
Replaces: 876268
For: AQ200-AQ290



18-2791
LOWER UNIT SEAL KIT
Replaces: 3850597



18-2625
STERNDRIVE GASKET KIT
Replaces: 875192
AQ200, 250, 270, 275, 280, 290

18-32882
WATER TUBE SEAL
Replaces: 3852315

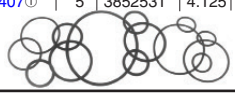
OIL SEALS

Part #	O.E. #	Dimensions (mm) I.D.	O.D.	Width
18-0558	851407	44	58.33	7
18-2039	804695	13	25.4	6
18-2040	853670	45	75	8
18-2041	897426	33	45.25	7
18-2043	958838	25	35	7
18-2044	833996	12	24	7
18-2045	827247	16	28	7
18-2046	946242	35	55	10
18-2047	958860	35	62	7
18-2057	181620	34	42	4

O-RINGS

Part #	Pkg.	O.E. #	Dimensions (mm) I.D.	Width
18-7122		925095	—	—
18-7154		949656	—	—
18-7102①	5	3852073	.430	.065
18-7116		3852045	.360	.10
18-7135		3852089	.750	.135
18-7141①	5	3852165	.180	.065
18-7143①	5	3852169	1.310	.100
18-7147-9	5	949658-9	24	3
18-7149①	5	955989	15	1.5
18-7162①	5	3852044	2.025	.135
18-7168①	5	3852033	.370	.065
18-7178①	5	125017	23.5	3.5
18-7179	5	925054	9.3	2.4
18-7180①	5	925055	11.3	2.4

Part #	Pkg.	O.E. #	Dimensions (mm) I.D.	Width
18-7181①	5	925091, 975672	50.5	3
18-7182①	5	925092	55	3
18-7183①	5	925093	69.5	3
18-7184①	5	925256	79	3
18-7186①	5	925259	102	3
18-7187①	5	925261	106	3
18-7188①	5	955983	9.1	1.6
18-7190①	5	925065	34	3
18-7192①	5	955995	25.1	1.6
18-7193①	5	955974	10.3	2.4
18-7194①	5	956000	37.1	1.6
18-7406①	5	3852523	.250	.065
18-7407①	5	3852531	4.125	.135



① This product is priced per piece. To order priced per package, please add -9 to the part number.

18-3060
IMPELLER
Replaces: 835512, 3854286
Sherwood 9959,
Jabsco 18838-0001
Oberdorfer 132-0317
OMC 3854286
Neoprene, 12 FINS

18-5280
COMPLETE TUNE-UP KIT
For: In-line 4

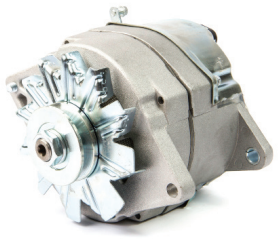
— CONTAINS —

Part #	Description	Qty.
18-5361	DISTRIBUTOR CAP	1
18-5406	ROTOR	1

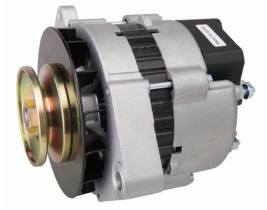
18-5278
COMPLETE TUNE-UP KIT
For: V-6

18-5301
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors

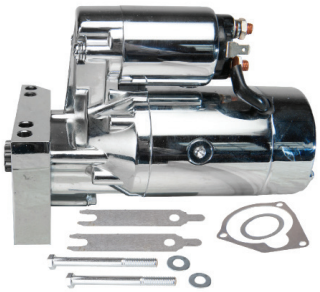
18-5302
TUNE-UP KIT
Replaces:
Fits: male cap v-8 flamethrower distributors



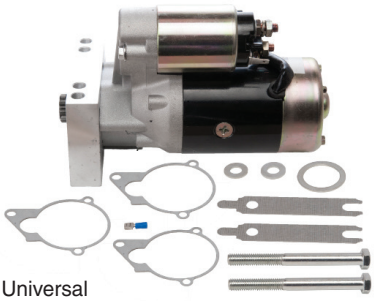
18-59640
ALTERNATOR
Replaces: Prestolite



18-6843
ALTERNATOR
Replaces: Mando A000B0341, TA000B0341,
Yamaha 19-1400-10
Fits: Crusader and Yamaha Sterndrive engines



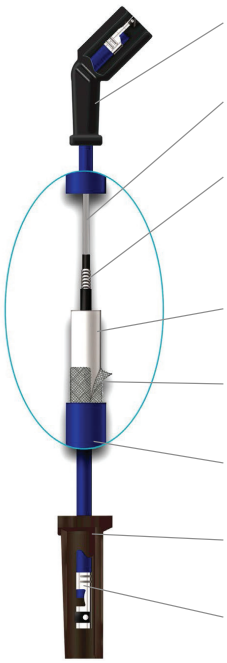
18-6834
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels



18-6835
STARTER
Replaces: GM Engines Universal
Used on all GM Engines with either 14 1/4" or 12 3/4" flywheels

PREMIUM MARINE SPARK PLUG WIRE LEADS

Sierra's MAGFORCE Ignition Wires are "Electronics Friendly" protecting all of your electronic devices and electronic engine controls from RFI and EMI while delivering the maximum amount of voltage. Exact fit design ensures easy installation and years of trouble - free service.



- Moisture-proof, molded distributor insulators
- High-quality conductive center carrier reinforcement ensures conductor integrity
- Mag/Wire wound core delivers maximum voltage without radio frequency interference (R.F.I.) & electro magnetic interference (E.M.I.)
- High tensil strength membrane for added durability & heat resistance
- Innovative nylon reinforcing tape for added strength and durability
- 8mm high tear strength silicone jacket protects conductor up to 500° F
- High-temperature, pre-greased silicone insulators
- Posi-lock stainless steel terminals resist corrosion

YAMAHA STERNDRIVE APPLICATION					
Model	Cyl.	Distributor	Year Start	Year End	Plug Wire Set
3.0L	4	Delco EST	1990	1993	18-8835-1
4.3L	6	YEMS	1989	1989	18-8835-1
4.3L	6	Delco EST	1990	1990	18-8835-1
5.0L	8	YEMS	1989	1989	18-8836-1
5.7L	8	Delco EST	1989	1990	18-8836-1
7.4L	8	Delco EST	1992	1992	18-8836-1

FUEL WATER SEPARATORS

Sierra offers a complete line of 10 and 21 micron fuel water separating filters including drainable bowl filters to protect your carbureted and fuel injected engine.

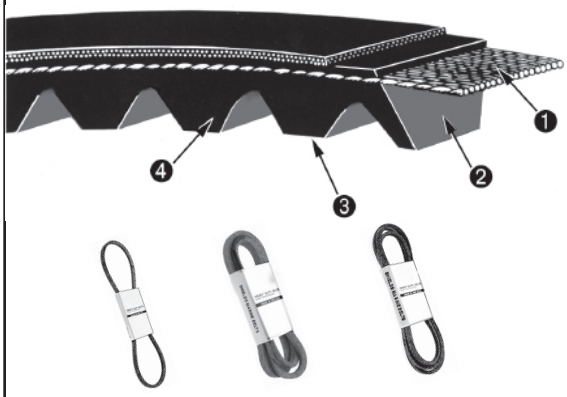
Refer to pages 136-140 for a complete listing of OEM and universal applications.

Sierra fuel water separators remove over 99.8% of emulsified water from your gasoline. Sierra's 10 micron filters are over 90% efficient at removing particles as small as 10 micron. All filters flow @ 90 GPH to feed even the hungriest motor. Sierra 10 micron filters are recommended to prevent damage to sensitive inboard and outboard fuel injection systems.

STERNDRIVE & INBOARD OIL FILTERS		
All 3.0L	YSC-13231-20-0C	18-7824-2
All V-8 5.0L, 5.7L (Spin on Lube)	YSC-14231-20-0C	18-7876-1
All V-8 5.0L, 5.7L, 7.4L	YSC-16231-20-0C	18-7875

SEE PAGES 182-184 & 1147-1170 FOR ADDITIONAL INFORMATION

V-BELTS



1. High strength synthetic cords resist shockload failure. Their low stretch properties assure uniform performance over the life of the belt.
2. The compression section is a special rubber compound that assures smooth and even transfer of load forces to the cords.
3. Cogs are molded to precise engineering tolerances to improve flexibility and maintain cord support. Cog geometry provides a large area for air circulation to keep the belt cool and prevent damaging heat build up in the cushion section.
4. Rubber edges maintain positive, no-slip contact with pulley grooves for reliable energy transfer.

Part #	OE #	Application
18-15106	YSC-13260-60-0C	L4 Sterndrive 3.0L (For: water pump)
18-15109	YSC-22260-00-0C	V-8 Sterndrive 7.4L (For: alternator)
18-15110	YSC-10260-10-0C	V-6 Sterndrive 4.3L/V-8, 5.7L (For: crank/power steering)
18-15111	YSC-10260-00-0C	V-6 Sterndrive 4.3L/V-8 5, 5.7L (For: crank/pump alternator)

YAMAHA STERNDRIVE GASKETS

PKG. OF 2

18-0164
18-0164-9①
THERMOSTAT GASKET
Replaces:
YSC-13080-00-0C,
GM 3789161

PKG. OF 2

18-0876
18-0876-9①
FUEL PUMP GASKET
Replaces:
YSG-10108-43-8G

PKG. OF 2

18-0889
18-0889-9①
FUEL PUMP GASKET
Replaces:
YSG-10114-14-1G

PKG. OF 2

18-0891
18-0891-9①
WATER PUMP MOUNTING GASKET
Replaces:
YSG-37545-87-G0

PKG. OF 2

18-0874
18-0874-9①
DISTRIBUTOR GASKET
Replaces:
YSG-10108-44-5G

PKG. OF 2

18-2909
18-2909-9①
EXHAUST MANIFOLD GASKET
Replaces:
YSC-12190-00-AC
For: 262 CID (4.3L)

PKG. OF 2

18-0903
18-0903-9①
WATER PUMP GASKET
Replaces:
YSG-38600-39-G0

PKG. OF 2

18-0887
18-0887-9①
TIMING COVER GASKET
Replaces:
YSG-14096-15-6G

PKG. OF 2

18-0905
18-0905-9①
OIL PAN DRAIN PLUG GASKET
Replaces:
YSG-14090-90-8G

18-4698
18-46981-9①
(PKG. OF 50)
DRAIN FILL WASHER
Replaces:
90430-08020-00

① Priced per Package

MALLORY DISTRIBUTOR PARTS GUIDE

Distributor No.	Cyl. & Rotation	Description	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit
ZD345A, B	8RH	Crusader	18-5314	18-5344	18-5376	18-5404-1	—
ZD347A	8LH	Crusader	18-5314	18-5344	18-5375	18-5411	—
ZD347B	8RH	Crusader	—	18-5344	18-5375	18-5411	—
YD349A	4LH	Burmeister & Wain	18-5314	18-5338	18-5355	18-5427	—
YD350A	8LH	Dearborn	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL350A	8LH	262, 272, 292, 312 Engs.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
ZD352	8RH	Crusader	18-5314	18-5344	18-5375	18-5411	—
YD356A	8RH	Flagship Owens	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL356A	8RH	Flagship Owens	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL356A-2	8RH	Flagship	18-5314	18-5338	18-5375	18-5411	18-5256 ①
ZD358A	8LH	Crusader	18-5314	18-5344	18-5375	18-5411	—
YD359C, D, E, F	8LH	Gray (250, 327) AM Mtrs.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL362A, B	8LH	Dearborn 390 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YD362A, B	8LH	Dearborn 390 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL362C, D, E, F, G, H	8LH	390, 427 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL362AV, BV, CV, DV	8LH	Dearborn 390 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
ZD366A, B	8LH	Crusader (Cadillac 275 Eng.)	18-5314	18-5344	18-5375	18-5411	—
YD370A	4RH	Universal Mts.	18-5314	18-5338	18-5355	18-5427	—
YD370B	6RH	Universal Mts.	18-5314	18-5338	—	18-5427	—
YD370C	4RH	Universal Mts.	18-5314	18-5338	18-5355	18-5427	—
YL370A	4RH	Universal Mts.	18-5314	18-5338	18-5355	18-5427	—
YL370B	6RH	Universal Mts.	18-5314	18-5338	—	18-5427	—
YD372A, B, C, D	8LH	Chris Craft 430 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL372C, D	8LH	Chris Craft 430 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YD372F-2	8LH	431 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YD375A	8RH	Chrysler M80	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YD377A	6LH	Palmer	18-5314	18-5338	—	18-5427	—
YL387A	8LH	Dearborn	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YD396A	6RH	Palmer 308 Eng.	18-5314	18-5338	—	18-5427	—
YD397A	6RH	Palmer 308 Eng.	18-5314	18-5338	—	18-5427	—
YD410A	4RH	Gray	18-5314	18-5338	18-5355	18-5427	—
YD410C	6RH	Gray	18-5314	18-5338	—	18-5427	—
YD411A	4RH	Gray	18-5314	18-5338	18-5355	18-5427	—
YD411B	4LH	Gray	18-5314	18-5338	18-5355	18-5427	—
YD411C	6RH	Gray	18-5314	18-5338	—	18-5427	—
YD411D	6LH	Gray	18-5314	18-5338	—	18-5427	—
YL411A	4RH	F-4 Turbo	18-5314	18-5338	18-5355	18-5427	—
YL411B	4LH	F-4 Turbo	18-5314	18-5338	18-5355	18-5427	—
YL411C	6RH	F-6 Turbo	18-5314	18-5338	—	18-5427	—
YL411D	6LH	F-6 Turbo	18-5314	18-5338	—	18-5427	—
YL414D, E, J, K	6RH	Dearborn	18-5314	18-5338	—	18-5427	—
YD420A, B, C, D	8RH	Palmer 345 Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL420E	8RH	IHC 304, 345, 392 Engs.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YD429A, B	8LH	Gray	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YD429C, D	8LH	Gray	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL429C, D	8LH	138, 175 Engs.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
ZD430A	8RH	170, 220, 225 HP	—	18-5338	18-5375	18-5411	—
YL431A	8RH	Crusader	18-5314	18-5338	18-5375	18-5411	18-5256 ①
ZYLD431A	8RH	185, 220, 230 HP	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL436A,B	6RH	Dorsett	18-5314	18-5338	—	18-5427	—

① 18-5272 Kit with distributor cap ② 18-5271 Kit with distributor cap

MALLORY DISTRIBUTOR PARTS GUIDE (CONT.)

Distributor No.	Cyl. & Rotation	Description	Contact Set	Condenser	Dist. Cap	Rotor	Tune-Up Kit
YL445A, B, BD, JV, KV	8LH	Dearborn	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YP451A, B, C, D, E, F, G, H	6 RH	Chrysler M170 & M225 Engs.	18-5314	18-5338	—	—	—
YL455A, B,	8RH	Gray	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL457AC,AV, BV, CV, DV	8LH	Dearborn	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL458B	8RH	Gray	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL459A	8RH	Gray	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL461A, B	8RH	Crusader 409 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL461A-2, B-2	8RH	427 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL467A	8RH	Daytona (283, 327 Chevy Eng.)	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL469A	8RH	Chris-Craft (283, 327 Chevy Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL474D, E	6RH	Dearborn (200 Ford Eng.)	18-5314	18-5338	—	18-5427	—
YL481A, B	6RH	Chevy 230, 292 Engs.	18-5314	18-5338	—	18-5427	—
YL486A,B,	6RH	Crusader (230, 292 Chevy Eng.	18-5314	18-5338	—	18-5427	—
YL486C,D,	4 RH	Crusader 153 Eng.	18-5314	18-5338	18-5355	18-5427	—
YL487A	8RH	Crusader (283, 327 Chevy Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL494A, BO	8LH	Dearborn	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL494A-2, B-2	8LH	427 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL495A,B	6RH	Dearborn (170 Ford Eng.)	18-5314	18-5338	—	18-5427	—
YL496A, B,	8LH	Holman & Moody	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL501AV, CV, EV, GV	8LH	Oldsmobile Eng.	18-5314	18-5338	18-5375	18-5404-1	18-5251 ②
YL502A, B	8LH	Chris-Craft (427 Ford Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL512A	8LH	289 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL512CV, DV	8LH	Ford 302 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL513A, B	8LH	Dearborn (289 Ford Eng.)	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL513CV, DV	8LH	Ford 289, 302 Engs.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL514A, B, C, D	8LH	352, 390, 427, 428 Engs.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL515A, B	8RH	283, 327 Engs.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL519A, B, AV, BV	8LH	Dearborn (289 Ford Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL520AV, BV, CV, CV2, DV, EV, JV	8RH	OMC	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL524AV, BV	6RH	300 Eng.	18-5314	18-5338	—	18-5427	—
YL529A, B	8RH	Crusader (283, 327 Engs.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL539AV	8RH	Chris-Craft (327 Chevy Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL554CV, DV, EV, FV	8LH	Ford 351W Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL555CV, DV	8LH	Ford 351W Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL558AV, BV	8LH	Ford 351C Eng.	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL566AV	8RH	Chris-Craft (327 Chevy Eng.)	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL567CV, DV	8LH	Ford 351 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL585AV, CV-2	8RH	Chris-Craft	18-5314	18-5338	18-5375	18-5411	18-5256 ①
YL623AV	8	Chris-Craft Thermo-Electron	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL623AV-2	8	Chris-Craft, Mercury	18-5314	18-5338	18-5375	18-5404-1	18-5251 ②
YL624AV	8	Gale Banks, Maritec,Mercury	18-5314	18-5338	18-5375	18-5404-1	18-5251 ②
YL624AV-2	8	Harmin	18-5314	18-5338	18-5375	18-5404-1	18-5251 ②
YL624JV	8	O.M.C.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL624MV	8	Mercury (Mercruiser)	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL670AV	8	Chevy - Exc 348, 409 Eng.	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②
YL673AV	4	Chevy 153 Eng.	18-5314	18-5338	18-5397	18-5404-1	18-5251 ②
YL676AV	6	Chevy In Line	18-5314	18-5338	—	—	18-5251 ②
YL677AV	6	Chevy Odd Fire	18-5314	18-5338	—	18-5404-1	—
YL/YS700AV	6	Chevy Even Fire	18-5314	18-5338	—	18-5404-1	18-5251 ②
YL703AV	8	Crusader/Thermo-Electron	18-5314	18-5338	18-5376	18-5404-1	18-5251 ②

① 18-5272 Kit with distributor cap ② 18-5271 Kit with distributor cap

PRESTOLITE DISTRIBUTOR PARTS GUIDE

Distributor Number	Contact Set	Condenser ③	Rotor	Cap	Ignition Coil	Tune-Up Kit
IAD-6004-2F, 2N, 2P	18-5307	18-5345	—	—	18-5435 ①	—
IAO-4109-1M	18-5307	18-5345	18-5430	18-5392	18-5435 ①	—
IAO-4113-1M	18-5307	18-5345	18-5430	18-5392	18-5435 ①	—
IAO-4114-1M	18-5307	18-5345	18-5430	18-5392	18-5435 ①	—
IAY-4010, A	18-5307	18-5345	18-5427	—	18-5435 ①	—
IAY-4014	18-5307	—	18-5427	—	18-5435 ①	—
IAY-4014C	18-5307	18-5345	18-5427	—	18-5435 ①	—
IBB-4205	18-5303 ②	—	18-5407	—	18-5435 ①	—
IBB-4301B	18-5303 ②	18-5345	18-5407	18-5369	18-5433	18-5255 ⑦
IBB-7003	18-5303 ②	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-4106	18-5303	18-5345	18-5407	18-5369	—	18-5255 ⑦
IBM-4107, A	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-4108, A, B, C	18-5303	18-5345	18-5407	18-5369	—	18-5255 ⑦
IBM-4109, A	18-5303	18-5345	18-5407	18-5369	—	18-5255 ⑦
IBM-4110	18-5303	18-5345	18-5429	18-5391	—	18-5259
IBM-4112	18-5303	18-5345	18-5429	18-5391	18-5435 ①	18-5259
IBM-4115	18-5303	18-5345	18-5429	18-5391	18-5435	18-5258
IBM-4116	18-5303	18-5345	18-5429	18-5391	18-5435	18-5258
IBM-4117A	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-4118A	18-5303	18-5345	18-5429	18-5391	18-5435 ①	18-5259
IBM-4119, A	18-5303	18-5345	18-5429	18-5391	18-5435 ①	18-5259
IBM-4120	18-5303	18-5347	18-5429	18-5391	18-5433	18-5259
IBM-4122	18-5303	18-5347	18-5407	18-5369	18-5435 ①	18-5258 ⑦
IBM-7003B, BS	18-5303	18-5345	18-5407	18-5369	18-5433	18-5255 ⑦
IBM-7004A, AS, B, BS	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7007, A, AS, S	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7008, A, AS, B, BS, C, CS, S	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7010	—	18-5345	18-5407	18-5369	18-5433	—
IBM-7011	18-5303	18-5345	18-5407	18-5369	18-5433	18-5255 ⑦
IBM-7011A	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7011B	—	18-5345	18-5407	18-5369	18-5435 ①	—
IBM-7011C, D	18-5303	18-5345	18-5407	18-5369	18-5435 ①	18-5255 ⑦
IBM-7013	18-5303	18-5345	18-5403	18-5352	—	18-5260 ④
IBM-7013A	18-5303	18-5345	18-5403	18-5352	18-5433	18-5260 ④
IBM-7013B	—	18-5345	18-5403	18-5352	—	—
IBM-7013C, D, E	18-5303	18-5345	18-5403	18-5352	—	18-5260 ④
IBM-7014	18-5303	18-5345	18-5403	18-5353	—	18-5260 ⑥
IBM-7014A	18-5303	18-5347	18-5403	18-5353	18-5433	18-5258 ⑥
IBM-7016	18-5303	18-5345	18-5409	18-5352	—	18-5260 ④
IBM-7017	18-5303	18-5345	18-5409	18-5352	—	18-5260 ④
IBM-7018	18-5303	18-5345	18-5409	18-5353	—	18-5260 ⑥
IBM-7019, A, AS, S	18-5303	18-5345	18-5403	18-5352	18-5435 ①	18-5260 ④
IBM-7020, A, AS, B, BS, C, CS, S	18-5303	18-5345	18-5403	18-5352	18-5435 ①	18-5260 ④
IBM-7021	18-5303	18-5345	18-5403	18-5353	—	18-5260
IBP-4105, A	—	18-5345	18-5407	18-5369	18-5435 ①	—
IBP-4110, A, B	—	18-5345	18-5429	18-5391	18-5435 ①	—
IBP-4111A	—	18-5345	18-5407	18-5369	18-5435 ①	—
IBP-4112A, B	—	18-5345	18-5429	18-5391	18-5435 ①	—
IBP-4113A, B, C	—	18-5345	18-5429	18-5391	18-5435 ①	—
IBR-4205, A, S	—	18-5347	—	—	18-5435 ①	—
IBR-7002, A, AS, S	18-5307	18-5345	18-5430	18-5392	18-5433	—
IDD-7001	N/A	N/A	18-5407	18-5369	—	N/A
IDH-7001, S	N/A	N/A	18-5407	18-5369	—	N/A
IDH-7002, S	N/A	N/A	18-5407	18-5369	—	N/A
IDH-7003,A, AS, S	N/A	N/A	18-5407	18-5369	—	N/A
IDH-7004	N/A	N/A	18-5409	18-5352	—	N/A
IDH-7005	N/A	N/A	18-5409	18-5352	—	N/A
IDH-7006, A	N/A	N/A	18-5403	18-5352	—	N/A
IDH-7802	N/A	N/A	18-5403	—	18-5433	N/A
IDU-7601	N/A	N/A	18-5403	18-5353	—	N/A
IDU-7801, A, B	N/A	N/A	18-5403	18-5352	18-5433	N/A
IGC-5501A	18-5307	18-5345	18-5430	—	18-5435 ①	—
IGW-4056	—	—	—	—	18-5433	—
IGW-4118A	—	—	—	—	18-5435 ①	—
IGW-4199B, C	—	—	—	—	18-5435 ①	—
IGW-4301	—	—	—	—	18-5435 ①	—
IGW-4409A	—	—	—	—	18-5435 ①	—

N/A Not Applicable ① 12 Volt System Only ② 2 Required ③ Condensers 18-5340 (Wire Conductor) and 18-5347 (Strap Conductor) are interchangeable.
④ 18-5275 Kit with distributor cap ⑥ 18-5276 Kit with distributor cap ⑦ 18-5277 Kit with distributor cap

Chrysler Outboard

MODEL NO.	HP	YEAR
32 H1,H2,H3	3.5	1981-83
32 HA,HB,HC	3.6	1970-76
33 HA,HB,HC	3.6	1970-76
42 HB,H8,H9, H0,H1,H2,H3	4	1977-83
43 H0,H1	4	1980-81
47 HB,H8,H9	4	1977-79
52 HA	5	1970
53 HA	5	1970
54 HB,HC,HD	5	1975-76
55 HB,HC,HD	5	1975-76
60 H8,H0	6	1978,1980
61 H8,H0	6	1978,1980
62 HA-HH,H8	6	1971-78
63 HA-HH	6	1971-77
64 H9,H0,H1,H2	6	1979-82
65 H0	6	1980
67 H8	6	1978
70 H9	7.5	1979
71 H9,H1,H2,H3	7.5	1979, 1981-83
72 H9,H0,H1, H2,H3	7.5	1979-83
72 HA	7	1970
73 HA	7	1970
77 H9,H0,H1	7.5	1979-81
82 HA-HH,H8	8	1971-78
83 HA-HH	8	1971-77
87 H8	8	1978
91 H0,H3	9.9	1980,1983
92 H0,H1,H2,H3	9.9	1980-83
92 HA,HB,HD	9.9	1970-73
93 HA,HB,HD,H0	9.9	1970-73,1980
94 HA,HB,HD	9.9	1970-73
95 H0,H1,H2,H3	9.9	1980-83
95 HA,HB,HD	9.9	1970-73
98 H1,H2	9.9	1981-82
100 HA	10	1976-77
101 H8	10	1978
102 HA-HA,H8	10	1974-78
103 HA-HD,H8	10	1974-78
104 HA,HB,HC	10	1974-75
105 HA,HB,HC	10	1974-75
108 HA,H8	10	1976-78
109 HA,H8	10	1976-78
121 H9	12	1979
122 H9	12	1979
122 HA,HC	12.9	1971-73
123 H9	12	1979
123 HA,HC	12.9	1971-73
124 HA,HC	12.9	1971-73
125 HA,HC	12.9	1971-73
128 H9	12	1979
129 H9	12	1979
152 H8,H0, H1,H2,H3	15	1978, 1980-83
152 HA,HB,HC	15	1974-77
153 HA,HB, HC,H8,H0	15	1974-78, 1980
154 HA,HB	15	1974-75
155 AH,HB	15	1974-75
158 HA,H8,H3	15	1976-78, 1983
159 HA,H8	15	1976-78
200 HA-HG	20	1970-75
202 H9,H0,H1,H2	20	1979-82
203 H9,H0,H1	20	1979-81
203 HA-HG	20	1970-75
204 HA-HG	20	1970-75
205 HA-HG	20	1970-75
206 H9,H1	20	1979,1981
207 H9,H1	20	1979,1981
252 HA,HB, H8,H2,H3	25	1973-78, 1982-83
253 HA,HB,H8	25	1973-78
254 HA,HB	25	1973-76
255 HA,HB	25	1973-76
256 HA,H8	25	1975-78
257 HA,H8,H3	25	1975-78, 1983
301,02	3.5	1969
302 HA,HB,H9	30	1973-75, 1979
303 HA,HB,H9	30	1973-75, 1979
303-04	3.5	1968-69
304 HA,HB	30	1973-75
305 HA,HB	30	1973-75
306 HA,H9,H0	30	1975, 1979-80
307 HA,H9, H0,H1,H2	30	1975, 1979-82
311	3.5	1969
313	3.5	1968-69
350 HA-HK,H8	35	1970-78
351 HD-HK,H8	35	1972-78
352 HA-HH	35	1970-75
353 HA-HH,H0,H1	35	1970-75, 1980-81
354 HA-HH	35	1970-75
355 HA-HH	35	1970-75
356 HA-HK,H8	35	1970-78
357 HA-HK,H8,H3	35	1971-78, 1983
450 HA-HH	45	1970-75
451 HA-HHY	45	1970-75
452 HA-HH	45	1970-75
453 HA-HH	45	1970-75
454 HA-HH	45	1970-75
455 HA-HH	45	1970-75
456 H8,H9,H0,H1	45	1978-81
456 HA-HH	45	1970-75
457 H8,H9,H0, H1,H2,H3	45	1978-83
457 HA-HH	45	1970-77
458 HA-HF,H8	45	1971-78
459 HA-HF,H8	45	1971-78
502-02-11-12	5	1969
503 H3	50	1983
507 H1,H2,H3	50	1981-83
511-12	5	1969
554 HA-HG	55	1970-75
555 HA-HG	55	1970-75
556 HA-HG	55	1970-76
557 HA-HG	55	1970-76
558 HA-HG	55	1970-76
559 HA-HH,H8, H9,HO,H1,H2,H	55	1970-83
608 HA	60	1974-75
609 HA	60	1974-76
659 H8	65	1978
703-04-13-14	7	1969
706 HA-HE	70	1970-73
707 HA-HF	70	1970-73
709 H9	70	1979
711,12	7	1969
750 H	75	1974
756 HA,H0, H1,H2,H3	75	1974, 1980-83
757 HA,HB, HC,H8,H9	75	1974-79
758 H0,H1,H2,H3	75	1980-83
850 H0,H1	85	1980-81
856 HA-HD,H0,H1	85	1970-73, 1980-81
857 H8,H9	85	1978-79
858 H0,H1,H2,H3	85	1980-83
859 H8,H9	85	1978-79
901,02	9.9	1969
906 HA	90	1974
907 HA-HC	90	1974-77
907-08-17-18	9.9	1968-69
908 H3	90	1983
911,12	9.9	1969
923-24-33-34	9.9	1968-69
1006 H0,H1	100	1980-81
1007 H9	100	1979
1008 H0,H1,H3	100	1980-81, 1983
1056 HA-HF,H0	105	1970-74, 1980
1057 HA-HF	105	1970-74
1058 H2	105	1983
1059 HD-HG	105	1975-77
1156 H0,H1	115	1980-81
1157 H8,H9	115	1978-79
1158 H0,H1,H2,H3	115	1980-83
1159 H8,H9	115	1978-79
1206 HA-HD	120	1970-74
1207 HA-HD	120	1970-74
1208 HA-HD	120	1970-71
1209 HD-HG	120	1975-77
1258 H2	125	1982
1306 HA	130	1972-73
1307	130	1972-73
1358 HA-HG	135	1969-71
1359 HD-HG	135	1975-77
1406 H0,H1	140	1980-81
1407 H8,H9	140	1978-79
1408 H0,H1,H2,H3	140	1980-83
1409 H9	140	1979
1508 HA Racing	150	1972
1508 HB Racing	150	1973
1508 HC Racing	150	1974-75
1509 HC Racing	150	1974-75
2003-04-13-14	20	1968-69
2023-24-33-34	20	1968-69
2101-02	2	1961
2201-02	3.5	1962
2251-52	3.5	1963
2901	2	1959-60
3018-28	3.5	1968-69
3118	3.5	1968-69
3501-02-11	3.5	1965
3401-02-03-13	3.5	1964
3525-26-35-37-45	35	1968-69
3546-55-56-85-86	35	1968-69
3601-02-11	3.5	1966
3701-02-11	3.5	1967
4018-28	4.4	1968
4118-28	4.4	1968
4505-06-25-26-35	45	1968-69
4536-45-46-55-56	45	1968-69
4565-66-75-76	45	1968-69
5545-46-55-56	55	1968-69
5565-66-75-76	55	1968-69
5581-82-91-92	55	1969
6018-28	6.6	1968
6118-28	6.6	1968
6401-02	6	1964
6501-02	6	1965
6601-02-03	6	1966
6701-02	6	1967
7001	7.5	1960-61
7061-62-71-72	70	1969
7301-02	7.5	1963
7201-02	7.5	1962
8001	8	1960
8561-62-71-72	85	1969
10583-84	105	1968-69
12101-02	12	1961-62
12301-02-11-12	12	1963
18001-11	18	1960
18101-02-11-12	18	1961-62
20301-02-03-04	20	1963
20401-02-11	20	1964
20501-02-11	20	1965
20601-02-11-41-42	20	1966
20701-02-11	20	1967
20741-42-51-52	20	1967
25021-31	25	1961-62
30301-02-11-12	30	1963
30321	30	1963
35401-02-31	35	1964
35501-02-31	35	1965
35601-02-31	35	1966
35701-02-21-22	35	1967
35731-32-41-42	35	1967
35751-52	35	1967
40001-11-21	40	1960
40031-61-71	40	1960
40101-02-03-04	40	1961-62
40111-12-13-14	40	1961
40121-22	40	1961-62
40131-32	40	1961
40161-62	40	1961-62
40171-72	40	1961
45321-22-31-32	45	1963
45361-62-71-72	45	1963
45421-22-23-24	45	1964
45431-32-33-34	45	1964
45521-22-31-32	45	1965
45621-22-31-32	45	1966
45701-02-11-12	45	1967
45721-22-31-32	45	1967
45761-62-71-72	45	1967
45781-82	45	1967
50421-22-23	50	1964
50431-32-33	50	1964
50461-62-63	50	1964
50471-72-73	50	1964
50521-22-31-32	50	1965
50561-62-71-72	50	1965
50621-22-31-32	50	1966
50661-62-71-72	60	1966
55721-22-31-32	55	1967
55761-62-71-72	55	1967
75618-38-48	75	1968
75661-62	75	1966
75671-72-73-74	75	1966
75718-38-48	75	1968
75761-62-63-64	75	1967
75771-72-73-74	75	1967
80161	80	1961
80162-63-64-65	80	1961-62
80241-42-52	80	1962-63
80353-61-62-63	80	1963
80461-62-71-72-91	80	1964
80561-71-72	80	1965
10565-66-75-76	105	1968-69
105661-62-71-72	105	1966
105761-62-63-64	105	1967
105771-72-73-74	105	1967

Evinrude Outboards 1950-1979

1002	1.5	1970
1802	1.5	1968
1902	1.5	1969
2102	2	1971
2202	2	1972
2302	2	1973
2402	2	1974
2502	2	1975
2602	2	1976
2702	2	1977
2802	2	1978
2902	2	1979
3034	3	1960
3035	3	1960
3036	3	1960
3038	3	1961
3039	3	1961
3040	3	1961
3042	3	1962
3043	3	1962
3043	3	1964
3044	3	1962
3053	3	1965
3302	3	1963
3303	3	1963
3312	3	1963

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
3402	3	1964
3412	3	1964
3432	3	1964
3433	3	1964
3502	3	1965
3512	3	1965
3532	3	1965
3533	3	1965
3602	3	1966
3603	3	1966
3606	3	1966
3612	3	1966-67
3632	3	1966
3633	3	1966
3636	3	1966
3702	3	1967
3703	3	1967
3706	3	1967
3707	3	1967
3712	3	1967
3716	3	1967
3732	3	1967
3733	3	1967
3736	3	1967
3737	3	1967
3802	3	1968
3803	3	1968
3806	3	1968
3807	3	1968
3832	3	1968
3833	3	1968
3836	3	1968
3837	3	1968
4006	4	1970
4036	4	1970
4106	4	1971
4136	4	1971
4206	4	1972
4236	4	1972
4306	4	1973
4336	4	1973
4406	4	1974
4436	4	1974
4506	4	1975
4536	4	1975
4606	4	1976
4636	4	1976
4706	4	1977
4736	4	1977
4806	4	1978
4836	4	1978
4837	4	1978
4902	4	1969
4904	4	1979
4906	4	1969
4932	4	1979
4933	4	1979
4936	4	1969
5302	5.5	1963
5303	5.5	1963
5402	5.5	1964
5403	5.5	1964
5502	5	1965
5503	5	1965
5520	5.5	1960
5521	5.5	1960
5522	5.5	1961
5523	5.5	1961
5524	5.5	1962
5525	5.5	1962
5602	5	1966
5603	5	1966
5702	5	1967
5703	5	1967
5802	5	1968
5803	5	1968
6002	6	1970
6003	6	1970
6102	6	1971
6202	6	1972

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
6203	6	1972
6302	6	1973
6303	6	1973
6402	6	1974
6403	6	1974
6502	6	1965
6503	6	1965
6504	6	1975
6505	6	1975
6602	6	1966
6603	6	1966
6604	6	1976
6605	6	1976
6702	6	1967
6703	6	1967
6704	6	1977
6705	6	1977
6802	6	1968
6803	6	1968
6804	6	1978
6805	6	1978
6902	6	1969
6903	6	1969
6904	6	1979
6905	6	1979
9022	9.5	1970
9023	9.5	1970
9122	9.5	1971
9123	9.5	1971
9222	9.5	1972
9223	9.5	1972
9322	9.5	1973
9323	9.5	1973
9422	9.5	1964
9423	9.5	1964
9522	9.5	1965
9523	9.5	1965
9622	9.5	1966
9623	9.5	1966
9722	9.5	1967
9723	9.5	1967
9822	9.5	1968
9823	9.5	1968
9922	9.5	1969
9923	9.5	1969
10020	10	1960
10021	10	1960
10022	10	1961
10023	10	1961
10024	10	1962
10025	10	1962
10302	10	1963
10303	10	1963
10422	9.5	1964
10424	9.9	1974
10425	9.9	1974
10454	9.9	1974
10455	9.9	1974
10522	9.5	1965
10524	9.9	1975
10525	9.9	1975
10554	9.9	1975
10555	9.9	1975
10622	9.5	1966
10624	9.9	1976
10625	9.9	1976
10654	9.9	1976
10655	9.9	1976
10722	9.5	1967
10724	9.9	1977
10725	9.9	1977
10754	9.9	1977
10755	9.9	1977
10822	9.5	1968
10824	9.9	1978
10825	9.9	1978
10835	9.9	1978
10854	9.9	1978
10855	9.9	1978
10924	9.9	1979

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
10925	9.9	1979
10935	9.9	1979
10954	9.9	1979
10955	9.9	1979
15032	18	1960
15033	18	1960
15034	18	1961
15035	18	1961
15036	18	1962
15037	18	1962
15404	15	1974
15405	15	1974
15454	15	1974
15455	15	1974
15504	15	1975
15505	15	1975
15554	15	1975
15555	15	1975
15604	15	1976
15605	15	1975
15654	15	1976
15655	15	1976
15704	15	1977
15705	15	1977
15754	15	1977
15755	15	1977
15804	15	1978
15805	15	1978
15854	15	1978
15855	15	1978
15904	15	1979
15905	15	1979
15954	15	1979
15955	15	1979
18002	18	1970
18003	18	1970
18102	18	1971
18103	18	1971
18202	18	1972
18203	18	1972
18302	18	1963
18303	18	1963
18304	18	1973
18305	18	1973
18402	18	1964
18403	18	1964
18502	18	1965
18503	18	1965
18602	18	1966
18603	18	1966
18702	18	1967
18703	18	1967
18802	18	1968
18803	18	1968
18902	18	1969
18903	18	1969
25002	25	1970
25003	25	1970
25102	25	1971
25103	25	1971
25202	25	1972
25203	25	1972
25252	25	1972
25253	25	1972
25302	25	1973
25303	25	1973
25352	25	1973
25353	25	1973
25402	25	1974
25403	25	1974
25452	25	1974
25453	25	1974
25502	25	1975
25503	25	1975
25552	25	1975
25553	25	1975
25602	25	1976
25603	25	1976
25652	25	1976
25653	25	1976

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
25702	25	1977
25703	25	1977
25752	25	1977
25753	25	1977
25802	25	1978
25803	25	1978
25852	25	1978
25853	25	1978
25902	25	1969
25903	25	1969
25904	25	1979
25905	25	1979
25952	25	1979
25953	25	1979
28202	28	1962
28203	28	1962
28302	28	1963
28303	28	1963
28352	28	1963
28402	28	1964
28403	28	1964
28452	28	1964
33002	33	1970
33003	33	1970
33052	33	1970
33053	33	1970
33502	33	1965
33503	33	1965
33552	33	1965
33553	33	1965
33602	33	1966
33603	33	1966
33652	33	1966
33653	33	1966
33702	33	1967
33703	33	1967
33752	33	1967
33753	33	1967
33802	33	1968
33803	33	1968
33852	33	1968
33853	33	1968
33902	33	1969
33903	33	1969
33952	33	1969
33953	33	1969
35018	40	1960
35019	40	1960
35022	40	1961
35023	40	1961
35028	40	1962
35029	40	1962
35520	40	1960
35521	40	1960
35524	40	1961
35525	40	1961
35530	40	1962
35531	40	1962
35602	35	1976
35603	35	1976
35652	35	1976
35653	35	1976
35702	35	1977
35703	35	1977
35752	35	1977
35753	35	1977
35802	35	1978
35803	35	1978
35852	35	1978
35853	35	1978
35902	35	1979
35903	35	1979
35932	40	1962
35933	40	1962
35952	35	1979
35953	35	1979
40002	40	1970
40003	40	1970
40052	40	1970
40053	40	1970

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
40072	40	1970
40073	40	1970
40102	40	1971
40103	40	1971
40152	40	1971
40153	40	1971
40202	40	1972
40203	40	1972
40252	40	1972
40253	40	1972
40302	40	1963
40303	40	1963
40304	40	1973
40305	40	1973
40352	40	1963
40353	40	1963
40354	40	1973
40355	40	1973
40362	40	1963
40363	40	1963
40372	40	1963
40373	40	1963
40402	40	1964
40403	40	1964
40404	40	1974
40405	40	1974
40452	40	1964
40453	40	1964
40454	40	1974
40455	40	1974
40462	40	1964
40463	40	1964
40472	40	1964
40473	40	1964
40502	40	1965
40503	40	1965
40504	40	1975
40505	40	1975
40552	40	1965
40553	40	1965
40554	40	1975
40555	40	1975
40562	40	1965
40563	40	1965
40572	40	1965
40573	40	1965
40602	40	1966
40603	40	1966
40604	40	1976
40605	40	1976
40652	40	1966
40653	40	1966
40654	40	1976
40655	40	1976
40662	40	1966
40663	40	1966
40672	40	1966
40673	40	1966
40702	40	1967
40703	40	1967
40752	40	1967
40753	40	1967
40772	40	1967
40773	40	1967
40802	40	1968
40803	40	1968
40852	40	1968
40853	40	1968
40872	40	1968
40873	40	1968
40902	40	1969
40903	40	1969
40952	40	1969
40953	40	1969
40972	40	1969
40973	40	1969
50172	50	1971
50173	50	1971
50202	50	1972
50203	50	1972

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
50272	50	1972
50273	50	1972
50302	50	1973
50303	50	1973
50372	50	1973
50373	50	1973
50442	50	1974
50443	50	1974
50472	50	1974
50473	50	1974
50522	75	1960
50523	75	1960
50524	75	1961
50525	75	1961
50528	75	1962
50529	75	1962
50542	50	1975
50543	50	1975
50572	50	1975
50573	50	1975
50802	50	1978
50803	50	1978
50902	50	1979
50903	50	1979
50926	75	1961
50927	75	1961
50930	75	1962
50931	75	1962
55642	55	1976
55643	55	1976
55672	55	1976
55673	55	1976
55772	55	1977
55773	55	1977
55872	55	1968
55873	55	1968
55874	55	1978
55875	55	1978
55902-55903	55	1979
55972	55	1969
55973	55	1969
55974	55	1979
55975	55	1979
60062	60	1970
60063	60	1970
60072	60	1970
60073	60	1970
60162	60	1971
60163	60	1971
60172	60	1971
60173	60	1971
60432	60	1964
60433	60	1964
60452	60	1964
60453	60	1964
60532	60	1965
60533	60	1965
60552	60	1965
60553	60	1965
60632	60	1966
60633	60	1966
60652	60	1966
60653	60	1966
60732	60	1967
60733	60	1967
60752	60	1967
60753	60	1967
65272	65	1972
65273	65	1972
65372	65	1973
65373	65	1973
65832	65	1968
65833	65	1968
65852	65	1968
65853	65	1968
70442	70	1974
70443	70	1974
70472	70	1974
70473	70	1974
70572	70	1975

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
70573	70	1975
70673	70	1976
70773	70	1977
70873	70	1978
70973	70	1979
75352	75	1963
75353	75	1963
75382	75	1963
75383	75	1963
75392	75	1963
75393	75	1963
75432	75	1964
75433	75	1964
75452	75	1964
75453	75	1964
75482	75	1964
75483	75	1964
75492	75	1964
75493	75	1964
75532	75	1965
75533	75	1965
75542	75	1975
75543	75	1975
75552	75	1965
75553	75	1965
75582	75	1965
75583	75	1965
75592	75	1965
75593	75	1965
75642	75	1976
75643	75	1976
75742	75	1977
75743	75	1977
75842	75	1978
75843	75	1978
75942	75	1979
75943	75	1979
80652	80	1966
80653	80	1966
80682	80	1966
80683	80	1966
80692	80	1966
80693	80	1966
80752	80	1967
80753	80	1967
80792	80	1967
80793	80	1967
85093	85	1970
85193	85	1971
85293	85	1972
85393	85	1973
85493	85	1974
85593	85	1975
85693	85	1976
85699	85	1976
85790	85	1977
85793	85	1977
85799	85	1977
85852	85	1968
85853	85	1968
85890	85	1978
85892	85	1968
85893	85	1968
85895	85	1978
85899	85	1978
85990	85	1979
85993	85	1969
85995	85	1979
85999	85	1979
90482	90	1964
90483	90	1964
90492	90	1964
90493	90	1964
90582	90	1965
90583	90	1965
90592	90	1965
90593	90	1965
100193	100	1971
100293	100	1972
100683	100	1966

Evinrude Outboards 1950-1979

MODEL NO.	HP	YEAR
100693	100	1966
100782	100	1967
100783	100	1967
100882	100	1968
100883	100	1968
100990	100	1979
100993	100	1979
100999	100	1979
115083	115	1970
115393	115	1973
115493	115	1974
115499	115	1974
115593	115	1975
115693	115	1976
115699	115	1976
115742	115	1967-68
115790	115	1977
115793	115	1977
115799	115	1977
115890	115	1978
115893	115	1978
115899	115	1978
115983	115	1969
115990	115	1979
115993	115	1979
115999	115	1979
125183	125	1971
125283	125	1972
135342	135	1973
135383	135	1973
135443	135	1974
135483	135	1974
135489	135	1974
135543	135	1975
135583	135	1975
135589	135	1975
135643	135	1976
135683	135	1976
140740	140	1977
140743	140	1977
140783	140	1977
140840	140	1978
140843	140	1978
140883	140	1978
140940	140	1979
140943	140	1979
140983	140	1979
150840	150	1978
150849	150	1978
150940	150	1979
150949	150	1979
175740	175	1977
175749	175	1977
175840	175	1978
175849	175	1978
175940	175	1979
175949	175	1979
200640	200	1976
200649	200	1976
200740	200	1977
200749	200	1977
200840	200	1978
200849	200	1978
200940	200	1979
200949	200	1979
235840	235	1978
235849	235	1978
235940	235	1979
235949	235	1979

Johnson Outboards 1960-1979

1R69	1.5	1969
1R70	1.5	1970
2R71	2	1971
2R72	2	1972
2R73	2	1973
2R74	2	1974
2R75	2	1975

Johnson Outboards 1960-1979		
MODEL NO.	HP	YEAR
2R76	2	1976
2R77	2	1977
2R78	2	1978
2R79	2	1979
4R69-4RL69	4	1969
4R70-4RL70	4	1970
4R71-4RL71	4	1971
4R72-4RL72	4	1972
4R73-4RL73	4	1973
4R74-4RL74	4	1974
4R75-4RL75	4	1975
4R76-4RL76	4	1976
4R77-4RL77	4	1977
4R78-4RL78	4	1978
4R79-4RL79	4	1979
4W69	4	1969
4W70-4WL70	4	1970
4W71-4WL71	4	1971
4W72	4	1972
4W73	4	1973
4W74	4	1974
4W75	4	1975
4W76	4	1976
4W77	4	1977
4W78	4	1978
4W79	4	1979
6R69-6RL69	6	1969
6R70-6RL70	6	1970
6R71-6RL71	6	1971
6R72-6RL72	6	1972
6R73-6RL73	6	1973
6R74-6RL74	6	1974
6R75-6RL75	6	1975
6R76-6RL76	6	1976
6R77-6RL77	6	1977
6R78-6RL78	6	1978
6R79-6RL79	6	1979
8RCI-8RLCI	7.5	1981
8RCN-8RLCN	7.5	1982
8RCS-8RLCS	7.5	1980
8RCT-8RLCT	7.5	1983
9R69-9RL69	9.5	1969
9R70-9RL70	9.5	1970
9R71-9RL71	9.5	1971
9R72-9RL72	9.5	1972
9R73-9RL73	9.5	1973
10E74-10EL74	9.9	1974
10E75-10EL75	9.9	1975
10E76-10EL76	9.9	1976
10E77-10EL77	9.9	1977
10E78-10EL78	9.9	1978
10E79-10EL79	9.9	1979
10R74-10RL74	9.9	1974
10R75-10RL75	9.9	1975
10R76-10RL76	9.9	1976
10R77-10RL77	9.9	1977
10R78-10RL78	9.9	1978
10R79-10RL79	9.9	1979
10SEL78	9.9	1978
10SEL79	9.9	1979
15E74-15EL74	15	1974
15E75-15EL75	15	1975
15E76-15EL76	15	1976
15E77-15EL77	15	1977
15E78-15EL78	15	1978
15E79-15EL79	15	1979
15R74-15RL74	15	1974
15R75-15RL75	15	1975
15R76-15RL76	15	1976
15R77-15RL77	15	1977
15R78-15RL78	15	1978
15R79-15RL79	15	1979
20R69-20RL69	20	1969
20R70-20RL70	20	1970
20R71-20RL71	20	1971
20R72-20RL72	20	1972
20R73-20RL73	20	1973
25E72-25EL72	25	1972
25E73-25EL73	25	1973
25E74-25EL74	25	1974

Johnson Outboards 1960-1979		
MODEL NO.	HP	YEAR
25E75-25EL75	25	1975
25E76-25EL76	25	1976
25E77-25EL77	25	1977
25E78-25EL78	25	1978
25E79-25EL79	25	1979
25R69-25RL69	25	1969
25R70-25RL70	25	1970
25R71-25RL71	25	1971
25R72-25RL72	25	1972
25R73-25RL73	25	1973
25R74-25RL74	25	1974
25R75-25RL75	25	1975
25R76-25RL76	25	1976
25R77-25RL77	25	1977
25R78-25RL78	25	1978
25R79-25RL79	25	1979
33E69-33EL69	33	1969
33E70-33EL70	33	1970
33R69-33RL69	33	1969
33R70-33RL70	33	1970
35E76-35EL76	35	1976
35E77-35EL77	35	1977
35E78-35EL78	35	1978
35E79-35EL79	35	1979
35R76-35RL76	35	1976
35R77-35RL77	35	1977
35R78-35RL78	35	1978
35R79-35RL79	35	1979
40E69-40EL69	40	1969
40E70-40EL70	40	1970
40E71-40EL71	40	1971
40E72-40EL72	40	1972
40E73-40EL73	40	1973
40E74-40EL74	40	1974
40E75-40EL75	40	1975
40E76-40EL76	40	1976
40ES69-40ESL69	40	1969
40ES70-40ESL70	40	1970
40R69-40RL69	40	1969
40R70-40RL70	40	1970
40R71-40RL71	40	1971
40R72-40RL72	40	1972
40R73-40RL73	40	1973
40R74-40RL74	40	1974
40R75-40RL75	40	1975
40R76-40RL76	40	1976
50ES71-50ESL71	50	1971
50ES72-50ESL72	50	1972
50ES73-50ESL73	50	1973
50ES74-50ESL74	50	1974
50ES75-50ESL75	50	1975
50R72-50RL72	50	1972
50R73-50RL73	50	1973
50R77-50RL77	50	1977
50R78-50RL78	50	1978
50R79-50RL79	50	1979
55E76-55EL76	55	1976
55E77-55EL77	55	1977
55E78-55EL78	55	1978
55E79-55EL79	55	1979
55ES69-55ESL69	55	1969
55R79-55RL79	55	1979
60ES70-60ESL70	60	1970
60ES71-60ESL71	60	1971
65ES72-65ESL72	65	1972
65ES73-65ESL73	65	1973
65ESLR72	65	1972
65ESR73-65ESLR73	65	1973
70EL76	70	1976
70EL77	70	1977
70EL78	70	1978
70EL79	70	1979
70ES74-70ESL74	70	1974
70ES75-70ESL75	70	1975
70ESLR74	70	1974
75ER76-75ELR76	75	1976
75ER77-75ELR77	75	1977
75ER78-75ELR78	75	1978
75ER79-75ELR79	75	1979
75ESR75-75ESLR75	75	1975

Johnson Outboards 1960-1979		
MODEL NO.	HP	YEAR
85EL76	85	1976
85EL77	85	1977
85ESL69	85	1969
85ESL70	85	1970
85ESL71	85	1971
85ESL72	85	1972
85ESL73	85	1973
85ESL74	85	1974
85ESL75	85	1975
85ETLR76	85	1976
85ETLR77	85	1977
85ETLR78	85	1978
85ML78	85	1978
85ML79	85	1979
85TL79	85	1979
85TXL79	85	1979
85TXLR77	85	1977
85TXLR78	85	1978
100ESL71	100	1971
100ESL72	100	1972
100ML79	100	1979
100TLR79	100	1979
100TXLR79	100	1979
115EL76	115	1976
115EL77	115	1977
115ESL69	115	1969
115ESL70	115	1970
115ESL73	115	1973
115ESL74	115	1974
115ESL75	115	1975
115ETL74	115	1974
115ETL75	115	1975
115ETL76	115	1976
115ETL77	115	1977
115ETL78	115	1978
115ML78	115	1978
115ML79	115	1979
115TL79	115	1979
115TXL77	115	1977
115TXL78	115	1978
115TXL79	115	1979
125ESL71	125	1971
125ESL72	125	1972
135EL76	135	1976
135ESL73	135	1973
135ESL74	135	1974
135ESL75	135	1975
135ETL74	135	1974
135ETL75	135	1975
135ETL76	135	1976
140ML77	140	1977
140ML78	140	1978
140ML79	140	1979
140TL77	140	1977
140TL78	140	1978
140TL79	140	1979
140TXL77	140	1977
140TXL78	140	1978
140TXL79	140	1979
150TL78	150	1978
150TL79	150	1979
150TXL78	150	1978
150TXL79	150	1979
175TL77	175	1977
175TL78	175	1978
175TL79	175	1979
175TXL77	175	1977
175TXL78	175	1978
175TXL79	175	1979
200TL76	200	1976
200TL77	200	1977
200TL78	200	1978
200TL79	200	1979
200TXL76	200	1976
200TXL77	200	1977
200TXL78	200	1978
200TXL79	200	1979
235TL78	235	1978
235TL79	235	1979
235TXL78	235	1978

Johnson Outboards 1960-1979		
MODEL NO.	HP	YEAR
235TXL79	235	1979
CD-17	5.5	1960
CD-18	5.5	1961
CD-19	5.5	1962
CD-20	5.5	1963
CD-21	5.5	1964
CD-22	6	1965
CD-23	6	1966
CD-24	6	1967
CD-25	6	1968
FD-14	18	1960
FD-15	18	1961
FD-16	18	1962
FD-17	18	1963
FD-18	18	1964
FD-19	18	1965
FD-20	20	1966
FD-21	20	1967
FD-22	20	1968
JH-19	3	1964
JH-20	3	1965
JH-21	3	1966
JH-22	3	1967
JH-23	3	1968
JHF-21	3	1967
JHF-22	3	1967
JHF-23	3	1968
JW-16	3	1960
JW-17	3	1961-62
JW-18	3	1963
JW-19	3	1964
JW-20	3	1965
JW-21	3	1966
JW-22	3	1967
JW-23	3	1968
JWF-21	3	1967
JWF-23	3	1968
LD-10	5	1965
LD-11	5	1966
LD-12	5	1967
LD-13	5	1968
MQ-10	9.5	1964
MQ-11	9.5	1965
MQ-12	9.5	1966
MQ-13	9.5	1967
MQ-14	9.5	1968
QD-21	10	1960
QD-22	10	1961
QD-23	10	1962
QD-24	10	1963
RD-22	40	1960
RD-23	40	1961
RD-24	40	1962
RD-25	40	1963
RD-26	40	1964
RD-27	40	1965
RD-28	40	1966
RD-29	40	1967
RD-30	40	1968
RDS-22	40	1960
RDS-23	40	1961
RDS-24	40	1962
RDS-25	40	1963
RDS-26	40	1964
RDS-27	40	1965
RDS-28	40	1966
RDS-29	40	1967
RDS-30	40	1968
RK-24	40	1962
RK-25	40	1963
RK-26	40	1964
RK-27	40	1965
RK-28	40	1966
RK-29	40	1967
RK-30	40	1968
RX-10	28	1962
RX-11	28	1963
RX-12	28	1964
RX-13	33	1965
RX-14	33	1966

Johnson Outboards 1960-1979

MODEL NO.	HP	YEAR
RX-15	33	1967
RX-16	33	1968
RXE-11	28	1963
RXE-12	28	1964
RXE-13	33	1965
RXE-14	33	1966
RXE-15	33	1967
RXE-16	33	1968
SC-10	1.5	1968
TR-10	55	1968
V4A-13	75	1961
V4A-14	75	1962-63
V4A-15	75	1962-63
V4A-16	75	1964
V4A-17	75	1965
V4A-18	80	1966
V4A-19	80	1967
V4A-20	85	1968
V4H-16	75	1964
V4H-17	75	1965
V4H-18	75	1966
V4M-10	90	1964
V4M-11	90	1965
V4ML-12	100	1966
V4S-12	75	1960
V4S-13	75	1961
V4S-14	75	1962
V4S-15	75	1963
V4S-16	75	1964
V4S-17	75	1965
V4S-18	80	1966
V4S-19	80	1967
V4S-20	85	1968
V4T-13	100	1967
V4T-14	100	1968
V4TL-13	100	1967
V4TL-14	100	1968
VX-10	60	1964
VX-11	60	1965
VX-12	60	1966
VX-13	60	1967
VX-14	65	1968
VXH-10	60	1964
VXH-11	60	1965
VXH-12	60	1966
VXH-13	60	1967
VXH-14	65	1968

Johnson Outboards 1980 & Later

2RCI	2	1981
2RCN	2	1982
2RCO	2	1985
2RCR	2	1984
2RCS	2	1980
2RCT	2	1983
3BRC	3	1989
3BRE	3	1990
3RCC	2.5	1988
3RCU	2.5	1987
4BRCC-4BLRCC	4	1988
4BRCD-4BRLCD	4	1986
4BRCI-4BRLCI	4	1981
4BRCN-4BRLCN	4	1982
4BRCO-4BRLCO	4	1985
4BRCR-4BRLCR	4	1984
4BRCT-4BRLCT	4	1983
4BRCU-4BRLCU	4	1987
4BRES-4BRLES	4	1990
4BRHCC-4BRHLCC	4	1988
4BRHCD-4BRHLCD	4	1986
4BRHCE-4BRHLCE	4	1989
4BRHCI-4BRHLCI	4	1981
4BRHCN-4BRHLCN	4	1982
4BRHCO-4BRHCLO	4	1985
4BRHCR-4BRHLCR	4	1984
4BRHCT-4BRHLCT	4	1983
4BRHCU-4BRHLCU	4	1987
4BRHES-4BRHLES	4	1990

Johnson Outboards 1980 & Later

MODEL NO.	HP	YEAR
4RCC-4RLCC	4	1988
4RCE-4RLCE	4	1989
4RCU-4RLCU	4	1987
4RDCD-4RDLCD	4	1986
4RDCO-4RDLCO	4	1985
4RDCR-4RDLCR	4	1984
4RDHCC-4RDHLCC	4	1988
4RDHCD-4RDHLCD	4	1986
4RDHCE-4RDHLCE	4	1989
4RDHCO-4RDHLCO	4	1985
4RDHCR-4RDHLCR	4	1984
4RDHCU-4RDHLCU	4	1987
4RDHES-4RDHLES	4	1990
4RES-4RLES	4	1990
4RLCS	4	1980
4WCI	4	1981
4WCN	4	1982
4WCS	4	1980
5BFCD-5BFLCD	5	1986
5BFCO-5BFLCO	5	1985
5BFCR-5BFLCR	5	1984
5BFCU-5BFLCU	5	1987
5DRCC-5DRLCC	5	1988
5DRCE-5DRLCE	5	1989
5DRES-5DRLES	5	1990
5RCI-5RLCI	4.5	1981
5RCN-5RLCN	4.5	1982
5RCS-5RLCS	4.5	1980
5RCT-5RLCT	4.5	1983
5RHCD	4.5	1986
5RHCI-5RHLCI	4.5	1981
5RHCN-5RHLCN	4.5	1982
5RHCO	4.5	1985
5RHCR	4.5	1984
5RHCS-5RHLCS	4.5	1980
5RHCT-5RHLCT	4.5	1983
5RHCU	4.5	1987
6BACC-6BALCC	6	1988
6BACD-6BALCD	6	1986
6BACE-6BALCE	6	1989
6BACO-6BALCO	6	1985
6BACR-6BALCR	6	1984
6BACU-6BALCU	6	1987
6BAES-6BALES	6	1989
6BFCD-6BFLCD	6	1986
6BFCO-6BFLCO	6	1985
6BFCR-6BRLCR	6	1984
6BFCU-6BFLCU	6	1987
6DRCC-6DRLCC	6	1988
6DRCE-6DRLCE	6	1989
6DRES-6DRLES	6	1990
6RCC-6RLCC	6	1988
6RCD-6RLCD	6	1986
6RCE-6RLCE	6	1989
6RCO-6RLCO	6	1985
6RCR-6RLCR	6	1984
6RCU-6RLCU	6	1987
6RES-6RLES	6	1990
6SLCC	6	1988
6SLCD	6	1986
6SLCE	6	1989
6SLCO	6	1985
6SLCR	6	1984
6SLCU	6	1987
6SLES	6	1990
8BACC-8BALCC	8	1988
8BACD-8BALC	8	1986
8BACE-8BALCE	8	1989
8BACO-8BALCO	8	1985
8BACR-8BALCR	8	1984
8BACU-8BALCU	8	1987
8BAES-8BALES	8	1990
8RCC-8RLCC	8	1988
8RCD-8RLCD	8	1986
8RCE-8RLCE	8	1989
8RCI-8RLCI	7.5	1981
8RCN-8RLCN	7.5	1982
8RCO-8RLCO	8	1985
8RCR-8RLCR	8	1984
8RCS-8RLCS	7.5	1980

Johnson Outboards 1980 & Later

MODEL NO.	HP	YEAR
8RCT-8RLCT	7.5	1983
8RCU-8RLCU	8	1987
8RES-8RLES	8	1990
8SRLCC	8	1988
8SRLCD	8	1986
8SRLCN	7.5	1982
8SRLCO	8	1985
8SRLCR	8	1984
8SRLCT	7.5	1983
8SRLCU	8	1987
10BACC-10BALCC	9.9	1988
10BACD-10BALCD	9.9	1986
10BACE-10BALCE	9.9	1989
10BACO-10BALCO	9.9	1985
10BACR-10BALCR	9.9	1984
10BACU-10BALCU	9.9	1987
10BAES-10BALES	9.9	1990
10ECC-10ELCC	9.9	1988
10ECD-10ELCD	9.9	1986
10ECE-10ELCE	9.9	1989
10ECO-10ELCO	9.9	1985
10ECS-10ELCS	9.9	1980
10ECU-10ELCU	9.9	1987
10EES-10ELES	9.9	1990
10ELCI	9.9	1981
10ELCN	9.9	1982
10ELCR	9.9	1984
10RCC-10RLCC	9.9	1988
10RCD-10RLCD	9.9	1986
10RCE-10RLCE	9.9	1989
10RCI-10RLCI	9.9	1981
10RCN-10RLCN	9.9	1982
10RCO-10RLCO	9.9	1985
10RCR-10RLCR	9.9	1984
10RCS-10RLCS	9.9	1980
10RCT-10RLCT	9.9	1983
10RCU-10RLCU	9.9	1987
10RELES	9.9	1990
10RES-10RLES	9.9	1990
10SELCC	9.9	1988
10SELCD	9.9	1986
10SELCE	9.9	1989
10SELCI	9.9	1981
10SELCN	9.9	1982
10SELCO	9.9	1985
10SELCR	9.9	1984
10SELCS	9.9	1980
10SELCT	9.9	1983
10SELCU	9.9	1987
10SELES	9.9	1990
10SPCC-10SPLCC	9.9	1988
10SPCE-10SPLCE	9.9	1989
10SPES-10SPLES	9.9	1990
14RCC	14	1988
14RCE	14	1989
15BACC-15BALCC	15	1988
15BACD-15BALCD	15	1986
15BACE-15BALCE	15	1989
15BACO-15BALCO	15	1985
15BACR-15BALCR	15	1984
15BACU-15BALCU	15	1987
15BAES-15BALES	15	1990
15ECC-15ELCC	15	1988
15ECD-15ELCD	15	1986
15ECE-15ELCE	15	1989
15ECI	15	1981
15ECN	15	1982
15ECO-15ELCO	15	1985
15ECR-15ELCR	15	1984
15ECS-15ELCS	15	1980
15ECT-15ELCT	15	1983
15ECU-15ELCU	15	1987
15EES-15ELES	15	1990
15RCC-15RLCC	15	1988
15RCD-15RLCD	15	1986
15RCE-15RLCE	15	1989
15RCI-15RLCI	15	1981
15RCN-15RLCN	15	1982
15RCO-15RLCO	15	1985
15RCR-15RLCR	15	1984

Johnson Outboards 1980 & Later

MODEL NO.	HP	YEAR
15RCS-15RLCS	15	1980
15RCT-15RLCT	15	1983
15RCU-15RLCU	15	1987
15RELES	15	1990
15RES-15RLES	15	1990
15SPCE-15SPLCE	15	1989
15SPES-15SPLES	15	1990
20BFCC-20BFLCC	20	1988
20BFCD-20BFLCD	20	1986
20BFCE-20BFLCE	20	1989
20BFCO-20BFLCO	20	1985
20BFCR-20BFLCR	20	1984
20BFCU-20BFLCU	20	1987
20BFTES-20BFLES	20	1990
20BICD-20BILCD	20	1986
20BICO-20BILCO	20	1985
20BICR-20BILCR	20	1984
20CRCC-20CRLCC	20	1988
20CRCD-20CRLCD	20	1986
20CRCE-20CRLCE	20	1989
20CRCN-20CRLCN	20	1982
20CRCO-20CRLCO	20	1985
20CRCR-20CRLCR	20	1984
20CRCT-20CRLCT	20	1983
20CRCU-20CRLCU	20	1987
20CRES-20CRLES	20	1990
20ECC-20ELCC	20	1988
20ECD-20ELCD	20	1986
20ECE-20ELCE	20	1989
20ECO-20ELCO	20	1985
20ECU-20ELCU	20	1987
20EES-20ELES	20	1990
20TECC-20TELCC	20	1988
20TECD	20	1986
20TECE-20TELCE	20	1989
20TECU	20	1987
20TEES-20TELES	20	1990
25BACC-25BALCC	25	1988
25BACD-25BALCD	25	1986
25BACO-25BALCO	25	1985
25BACR-25BALCR	25	1984
25BACU-25BALCU	25	1987
25BECD-25BELCD	25	1986
25BECO-25BELCO	?20	1985
25BECR-25BELCR	25	1984
25BFCD-25BFLCD	25	1986
25BFCO-25BFLCO	?20	1985
25BFCR-25BFLCR	25	1984
25DECE-25DELCE	25	1989
25DEES-25DELES	25	1990
25DRCE-25DRLCE	25	1989
25DRES-25DRLES	25	1990
25DTLCE	25	1989
25DTLES	25	1990
25ECC-25ELCC	25	1988
25ECD-25ELCD	25	1986
25ECE-25ELCE	25	1989
25ECI-25ELCI	25	1981
25ECN-25ELCN	25	1982
25ECO-25ELCO	25	1985
25ECR-25ELCR	25	1984
25ECT-25ELCT	25	1983
25ECU-25ELCU	25	1987
25EES-25ELES	25	1990
25IECC-25IELCC	25	1988
25IECE-25IELCE	25	1989
25IECU-25IELCU	25	1987
25IEES-25IELES	25	1990
25IES-25IRLES	25	1990
25IRCC-25IRLCC	25	1988
25IRCI-25IRLCE	25	1989
25IRCU-25IRLCUR	25	1987
25RACC-25RALCC	25	1988
25RACD-25RALCD	25	1986
25RACE-25RALCE	25	1989
25RACU-25RALCU	25	1987
25RAES-25RALES	25	1990
25RCC-25RLCC	25	1988
25RCD-25RLCD	25	1986
25RCE-25RLCE	25	1989

Johnson Outboards 1980 & Later			Johnson Outboards 1980 & Later			Johnson Outboards 1980 & Later			Johnson Outboards 1980 & Later		
MODEL NO.	HP	YEAR	MODEL NO.	HP	YEAR	MODEL NO.	HP	YEAR	MODEL NO.	HP	YEAR
25RCI-25RLCI	25	1981	35RCU-35RLCU	35	1987	60ELCD	60	1986	100MLCS	100	1980
25RCN-25RLCN	25	1982	35RELCT	35	1983	60ELCE	60	1989	100SLES	100	1990
25RCO-25RLCO	25	1985	35RES-35RELES	35	1990	60ELCU	60	1987	100STLCC	100	1988
25RCR-25RLCR	25	1984	35TELCN	35	1982	60ELES	60	1990	100STLCE	100	1989
25RCS-25RLCS	25	1980	35TELCR	35	1984	60TLCC	60	1988	100STLES	100	1990
25RCT-25RLCT	25	1983	40AELCC	40	1988	60TLCD	60	1986	100TLCS	100	1980
25RCU-25RLCU	25	1987	40ARLCC	40	1988	60TLCE	60	1989	100TXCS	100	1980
25RES-25RLES	25	1990	40ATLCC	40	1988	60TLCI	60	1981	110MLCC	110	1988
25SECC-25SELCC	25	1988	40BACC-40BALCC	40	1988	60TLCN	60	1982	110MLCD	110	1986
25SECE-25SELCE	25	1989	40BACD-40BALCD	40	1986	60TLCO	60	1985	110MLCE	110	1989
25SEES-25SELES	25	1990	40BACE-40BALCE	40	1989	60TLCR	60	1984	110MLCU	110	1987
25SRCC-25SRLCC	25	1988	40BACO-40BALCO	40	1985	60TLCT	60	1983	110TLAE	110	1989
25SRCE-25SRLCE	25	1989	40BACU-40BALCU	40	1987	60TLCU	60	1987	110TLCC-110TXCC	110	1988
25SRES-25SRLES	25	1990	40BAES-40BALES	40	1990	60TLES	60	1990	110TLCD	110	1986
25TECC-25TELCC	25	1988	40ECC-40ELCC	40	1988	60TLLCE	60	1989	110TLCE-110TXCE	110	1989
25TECD-25TELCD	25	1986	40ECD-40ELCD	40	1986	60TLLES	60	1990	110TLCU-110TXCU	110	1987
25TECE-25TELCE	25	1989	40ECE-40ELCE	40	1989	60TTLCC	60	1988	115MLCI	115	1981
25TECI-25TELCI	25	1981	40ECO-40ELCO	40	1985	70ELCC	70	1988	115MLCN	115	1982
25TECN-25TELCN	25	1982	40ECR-40ELCR	40	1984	70ELCD	70	1986	115MLCO	115	1985
25TECO-25TELCO	25	1985	40ECU-40ELCU	40	1987	70ELCE	70	1989	115MLCR	115	1984
25TECR-25TELCR	25	1984	40EES-40ELES	40	1990	70ELCI	70	1981	115MLCS	115	1980
25TECS-25TELCS	25	1980	40RCC-40RLCC	40	1988	70ELCN	70	1982	115MLCT	115	1983
25TECT-25TELCT	25	1983	40RCD-40RLCD	40	1986	70ELCO	70	1985	115MLES	115	1990
25TECU-25TELCU	25	1987	40RCE-40RLCE	40	1989	70ELCR	70	1984	115TLCI-115TXCI	115	1981
25TEES-25TELES	25	1990	40RCO-40RLCO	40	1985	70ELCS	70	1980	115TLCN-115TXCN	115	1982
28ELCD	28	1986	40RCU-40RLCU	40	1987	70ELCT	70	1983	115TLCO	115	1985
28ESLCC	28	1988	40RES-40RLES	40	1990	70ELCU	70	1987	115TLCR-115TXCR	115	1984
28ESLCE	28	1989	40TECC-40TELCC	40	1988	70ELES	70	1990	115TLCS-115TXCS	115	1980
28ESLCU	28	1987	40TECD-40TELCD	40	1986	70TLCC	70	1988	115TLCT-115TXCT	115	1983
28ESLES	28	1990	40TECE-40TELCE	40	1989	70TLCD	70	1986	115TLES-115TXES	115	1990
30BACC-30BALCC	30	1988	40TECO-40TELCO	40	1985	70TLCE	70	1989	120TLAE	120	1989
30BACD-30BALCD	30	1986	40TECR-40TELCR	40	1984	70TLCI	70	1981	120TLAS	120	1990
30BACO-30BALCO	30	1985	40TECU-40TELCU	40	1987	70TLCN	70	1982	120TLCC-120TXCC	120	1988
30BACU-30BALCU	30	1987	40TEES-40TELES	40	1990	70TLCO	70	1985	120TLCD-120TXCD	120	1986
30BAES-30BALES	30	1990	40TLCC	40	1988	70TLCR	70	1984	120TLCE-120TXCE	120	1989
30ECC-30ELCC	30	1988	40TLCD	40	1986	70TLCT	70	1983	120TLCO-120TXCO	120	1985
30ECD-30ELCD	30	1986	40TLCE	40	1989	70TLES	70	1990	120TLCU-120TXCU	120	1987
30ECE-30ELCE	30	1989	40TLCU	40	1987	75ECC	75	1988	120TLES-120TXES	140	1990
30ECO-30ELCO	30	1985	40TLES	40	1990	75ECD	75	1986	140CXCC	140	1988
30ECR-30ELCR	30	1984	40TTLCC	40	1988	75ECO	75	1985	140CXCE	140	1989
30ECU-30ELCU	30	1987	40TTLCE	40	1989	75ECR	75	1984	140CXES	140	1990
30EES-30ELES	30	1990	40TTLES	40	1990	75ECU	75	1987	140MLCI	140	1981
30RCC-30RLCC	30	1988	48ESLCC	48	1988	75ELCO	75	1985	140MLCN	140	1982
30RCD-30RLCD	30	1986	48ESLCE	48	1989	75ELCR	75	1984	140MLCR	140	1984
30RCE-30RLCE	30	1989	48ESLCU	48	1987	75ERCI-75ERLCI	75	1981	140MLCS	140	1980
30RCO-30RLCO	30	1985	48ESLES	48	1990	75ERCN-75ERLCN	75	1982	140MLCT	140	1983
30RCU-30RLCU	30	1987	50BECC-50BELCC	50	1988	75ERCS-75ERLCS	75	1980	140TLAE	140	1989
30RES-30RLES	30	1990	50BECD-50BELCD	50	1986	75ERCT-75ERLCT	75	1983	140TLAS	140	1990
30TECC-30TELCC	30	1988	50BECE-50BELCE	50	1989	75TLCO	75	1985	140TLCC-140TXCC	140	1988
30TECD-30TELCD	30	1986	50BECI-50BELCI	50	1981	75TLCR	75	1984	140TLCE-140TXCE	140	1989
30TECE-30TELCE	30	1989	50BECN-50BELCN	50	1982	75TRLCI	75	1981	140TLCO-140TXCO	140	1985
30TECO-30TELCO	30	1985	50BECO-50BELCO	50	1985	75TRLCS	75	1980	140TLCR-140TXCR	140	1984
30TECU-30TELCU	30	1987	50BECR-50BELCR	50	1984	75TRLCT	75	1983	140TLCU-140TXCU	140	1987
30TEES-30TELES	30	1990	50BECS-50BELCS	50	1980	85MLCS	85	1980	140TLES-140TXES	140	1990
35AECD-35AELCD	35	1986	50BECT-50BELCT	50	1983	85TLCS-85TXCS	85	1980	140TRLCI-140TRXCI	140	1981
35AELCU	35	1987	50BECU-50BELCU	50	1987	88MSLCC	88	1988	140TRLCN-140TRXCN	140	1982
35ARCD-35ARLCD	35	1986	50BEES-50BELES	50	1990	88MSLCE	88	1989	140TRLCS-140TRXCS	140	1980
35ARLCU	35	1987	50ECS-50ELCS	50	1980	88MSLCU	88	1987	140TRLCT-140TRXCT	140	1983
35ATECD-35ATELCD	35	1986	50TELCC	50	1988	88MSLES	88	1990	150ANCO	150	1985
35ATECU-35ATELCU	35	1987	50TELCD	50	1986	90MLCC	90	1988	150CXCC	150	1988
35ATLCU	35	1987	50TELCE	50	1989	90MLCD	90	1986	150CXCE	150	1989
35BACI-35BALCI	35	1981	50TELCO	50	1985	90MLCE	90	1989	150CXES	150	1990
35BACN-35BALCN	35	1982	50TELCR	50	1984	90MLCI	90	1981	150GTLCU	150	1987
35BACR-35BALCR	35	1984	50TELCT	50	1983	90MLCN	90	1982	150SLCE	150	1989
35BACS-35BALCS	35	1980	50TELCU	50	1987	90MLCO	90	1985	150SLES	150	1990
35BACT-35BALCT	35	1983	50TELES	50	1990	90MLCR	90	1984	150STLCC	150	1988
35ECI-35ELCI	35	1981	50TLCC	50	1988	90MLCT	90	1983	150STLCD	150	1986
35ECN-35ELCN	35	1982	50TLCD	50	1986	90MLCU	90	1987	150STLCE	150	1989
35ECR-35ELCR	35	1984	50TLCE	50	1989	90TLAE	90	1990	150STLCO	150	1985
35ECS-35ELCS	35	1980	50TLCO	50	1985	90TLAS	90	1989	150STLCR	150	1984
35ECT-35ELCT	35	1983	50TLCR	50	1984	90TLCC-90TXCC	90	1988	150STLCT	150	1983
35RCC-35RLCC	35	1988	50TLCU	50	1987	90TLCD-90TXCD	90	1986	150STLCU	150	1987
35RCD-35RLCD	35	1986	50TLES	50	1990	90TLCE-90TXCE	90	1989	150STLES	150	1990
35RCE-35RLCE	35	1989	60ECI-60ELCI	60	1981	90TLCI-90TXCI	90	1981	150TLAE	150	1989
35RCI-35RLCI	35	1981	60ECN-60ELCN	60	1982	90TLCN-90TXCN	90	1982	150TLAS	150	1990
35RCN-35RLCN	35	1982	60ECO-60ELCO	60	1985	90TLCO-90TXCO	90	1985	150TLCC-150TXCC	150	1988
35RCO-35RLCO	35	1985	60ECR-60ELCR	60	1984	90TLCR-90TXCR	90	1984	150TLCD-150TXCD	150	1986
35RCR-35RLCR	35	1984	60ECS-60ELCS	60	1980	90TLCT-90TXCT	90	1983	150TLCE-150TXCE	150	1989
35RCS-35RLCS	35	1980	60ECT-60ELCT	60	1983	90TLCU	90	1987	150TLCO-150TXCO	150	1985
35RCT-35RLCT	35	1983	60ELCC	60	1988	90TLES-90TXES	90	1990	150TLCR-150TXCR	150	1984

Johnson Outboards 1980 & Later

MODEL NO.	HP	YEAR
150TLCU-150TXCU	150	1987
150TLES-150TXES	150	1990
150TRLCI-150TRXCI	150	1981
150TRLCN-150TRXCN	150	1982
150TRLCS-150TRXCS	150	1980
150TRLCT-150TRXCT	150	1983
175STLAC	175	1988
175STLCC	175	1988
175STLCE	175	1990
175TLCC-175TXCC	175	1988
175TLCD-175TXCD	175	1986
175TLCE-175TXCE	175	1989
175TLCO-175TXCO	175	1985
175TLCU-175TXCU	175	1987
175TLES-175TXES	175	1990
175TRLCI-175TRXCI	175	1981
175TRLCN-175TRXCN	175	1982
175TRLCS-175TRXCS	175	1980
175TRLCT-175TRXCT	175	1983
185ESXES	185	1990
185ESXW	185	1989
185TLCO-185TXCO	185	1985
185TLCR-185TXCR	185	1984
200CXCE	200	1989
200CXES	200	1990
200SLES	200	1990
200STLAC	200	1988
200STLCC	200	1988
200STLCD	200	1986
200STLCE	200	1989
200STLCU	200	1987
200STLES	200	1990
200TLCT-200TRXCT	200	1983
200TRLCI-200TRXCI	200	1981
200TRLCN-200TRXCN	200	1982
200TRLCS-200TRXCS	200	1980
200TXCC	200	1988
200TXCD	200	1986
200TXCE	200	1989
200TXCU	200	1987
200TXES	200	1990
225CLCU-225CXCU	225	1987
225CXCC	225	1988
225CXCE	225	1989
225CXES	225	1990
225PLAE	225	1989
225PLAS	225	1990
225PLCC-225PXCC	225	1988
225PLCU-225PXCU	225	1987
225PLES-225PXES	225	1990
225PLES-225SPXES	225	1990
225PTLCD-225PTXCD	225	1986
225SCXES	225	1990
225SLES	225	1990
225STLES	225	1990
225TLAE	225	1989
225TLAS	225	1990
225TLCC-225TXCC	225	1988
225TLCD-225TXCD	225	1986
225TLCE-225TXCE	225	1989
225TLCU-225TXCU	225	1987
225TLES-225TXES	225	1990
235STLCO	235	1985
235STLCR	235	1984
235STLCT	235	1983
235TLCO-235TXCO	235	1985
235TLCR-235TXCR	235	1984
235TRLCI-235TRXCI	235	1981
235TRLCN-235TRXCN	235	1982
235TRLCS-235TRXCS	235	1980
235TRLCT-235TRXCT	235	1983
275CLCU-275CXCU	275	1987
275CXCC	275	1988
275PLCC-275PXCC	275	1988
275PLCU-275PXCU	275	1987
275PTLCD-275PTXCD	275	1986
275TLCO-275TXCO	275	1985
300CLCUR-300CXCU	300	1987
300CXCC	300	1988
300CXCE	300	1989

Johnson Outboards 1980 & Later

MODEL NO.	HP	YEAR
300CXES	300	1990
300PLCC-300PXCC	300	1988
300PLCE-300PXCE	300	1989
300PLCU-300PXCU	300	1987
300PLES-300PXES	300	1990
300PTLCD-300PTXCDC	300	1986
300TLCO-300TXCO	300	1985
C-275TLCO	275	1985
C-275TXCO	275	1985
C-300TLCO	300	1985
C-300TXCO	300	1985
C-E275PTLCD	275	1986
C-E275PTXCD	275	1986
C-E300PTLCD	300	1986
C-E300PTXCD	300	1986
CO-CC	1.2	1988
CO-CD	1.2	1986
CO-CE	1.2	1990
CO-CU	1.2	1987
CO-ES	1.2	1990
JR-CC	1.2	1988
JR-CD	1.2	1986
JR-CE	1.2	1989
JR-CU	1.2	1987
JR-ES	1.2	1990
KT-11C	15A	1987
KT-12R	15A	1988
KT-13A	15A	1989
KT-14M	15A	1990
RTE-11C	45SS	1987
RTE-12R	45SS	1988
RTE-13A	45SS	1989
RTE-14M	45SS	1990
STE-13A	SST-60	1989
STE-14M	SST-60	1990

Johnson Evinrude Commercial

MODEL NO.	HP	YEAR
4RST-4RSLT	4	1981
4RSY-4RSLY	4	1982
6K79S-6KL79S	6	1979
6KCB-6KCLB	6	1983
6KCCSC	6	1980
6KCH-6KCLH	6	1981
6KCLCSC	6	1980
6KCT-6KCLT	6	1984
6RS78B-6RSL78B	6	1978
6RS79E-6RSL79E	6	1979
6RSCSD-6RSLCSD	6	1980
6RSM-6RSLM	6	1981
6RSZ-6RSLZ	6	1983
7RSA-7RSLA	6.5	1989
7RSB-7RSLB	7	1986
7RSF-7RSLF	6.5	1981
7RSH-7RSLH	6.5	1985
7RSK-7RSLK	7	1990
7RSP-7RSLP	6.5	1984
7RSQ-7RSLQ	6.5	1982
7RST-7RSLT	7	1987
7RSV-7RSLV	6.5	1983
7RSY-7RSLY	7	1988
9K79S	9	1979
9KCCSC	9	1980
9KCLCSC	9	1980
9KCXCSC	9	1980
9KL79S	9	1979
9KXL79S	9	1979
9R78S	9	1978
9R79C-R	9	1979
9RL78S	9	1978
9RL79C-R	9	1979
9RSCSA	9	1980
9RSLCSA	9	1980
9RSXCSA	9	1980
9RXL78S	9	1978
9RXL79R	9	1979
10KCC-10KCLC	10	1987
10KCLD	10	1990
10KSLC	10	1987

Johnson Evinrude Commercial

MODEL NO.	HP	YEAR
10RSC-M	10	1983
10RSD-10RSLD	10	1985
10RSE-10RSLE	10	1987
10RSG-2-10RSLG-2	10	1981
10RSJ-10RSLJ	10	1989
10RSLC-M	10	1983
10RSN-10RSLN	10	1990
10RSR-10RSLR	10	1986
10RSU-10RSLU	10	1988
10RSW-10RSLW	10	1982
10RSYC-M	10	1983
10RSYD	10	1985
10RSYR	10	1986
10RSYZ	10	1984
10RSZ-10RSLZ	10	1984
11KCA-11KCLA	11	1983
11KCG-11KCLG	11	1985
11KCS-11KCLS	11	1984
11KCW-11KCLW	11	1986
11KSLW-11KSYW	11	1986
12K79S	12	1979
12KCCSC	12	1980
12KCLCSC	12	1980
12KCXCSC	12	1980
12KXL79S	12	1979
12LK79S	12	1979
12R78S	12	1978
12RL78S	12	1978
12RL79C-R	12	1979
12RSCSA	12	1980
12RSLCSA	12	1980
12RSXCSA	12	1980
12RXL78S	12	1978
12RXL79R	12	1979
14RSB-14RSLB	14	1990
14RSE-14RSLE	14	1982
14RSF-14RSLF	14	1985
14RSH-14RSLH	14	1989
14RSLR-2	14	1981
14RSLU-J	14	1983
14RSN-14RSLN	14	1984
14RSP-14RSLP	14	1988
14RSQ-14RSLQ	14	1986
14RSR-2	14	1981
14RSU-J	14	1983
14RSV-14RSLV	14	1987
14RSYF	14	1985
14RSYN	14	1984
14RSYQ	14	1986
14RSYU-J	14	1983
15RSH-B	15	1983
15RSLH-B	15	1983
15RSP-15RSLP	15	1982
23R79C-R	12	1979
25KCG-25KCLG	25	1986
25KCS-25KCLS	25	1985
25KCW-25KCLW	25	1987
25RPB-25RPLB	25	1984
25RPD	25	1989
25RPH-25RPLH	25	1982
25RPR	25	1990
25RS78C-25RSL78C	25	1978
25RS79R-25RSL79R	25	1979
25RSA-25RSLA	25	1981
25RSC-25RSLC	25	1986
25RSCSA-25RSLCSA	25	1980
25RSG-2-25RSLG-2	25	1984
25RSK-25RSLK	25	1982
25RSM-25RSLM	25	1987
25RSR-25RSLR	25	1990
25RSS-25RSLS	25	1983
25RSW-25RSLW	25	1985
25RSYC	25	1986
25RSYD	25	1989
25RSYG-2	25	1984
25RSYM	25	1987
25RSYS	25	1983
25RSYW	25	1985
25RSYZ	25	1988
25RSZ-25RSLZ	25	1988

Johnson Evinrude Commercial

MODEL NO.	HP	YEAR
25RWA-25RWLA	25	1988
25RWCD-25RWLCD	25	1986
25RWCI-25RWLCI	25	1981
25RWCN-25RWLCN	25	1982
25RWCO-25RWLCO	25	1985
25RWCR-25RWLCR	25	1984
25RWCT-25RWLCT	25	1983
25RWCU-25RWLCU	25	1987
25RWES-25RWLES	25	1990
25RWK-25RWLK	25	1989
35RSP-35RSLP	35	1981
40R78B-40RL78B	40	1978
40R79E-40RL79E	40	1979
40RCA-40RCLA	40	1989
40RCB-40RCLB	40	1986
40RCH-40RCLH	40	1985
40RCK-40RCLK	40	1990
40RCP-40RCLP	40	1984
40RCT-40RCLT	40	1987
40RCV-RCLV	40	1983
40RCY-40RCLY	40	1988
40RCYA	40	1989
40RCYB	40	1986
40RCYH	40	1985
40RCYK	40	1990
40RCYP	40	1984
40RCYT	40	1987
40RCYV	40	1983
40RCYY	40	1988
40RSCSD	40	1980
40RSD-R	40	1981
40RSLCSD	40	1980
40RSLD-R	40	1981
40RSR-40RSLR	40	1982
40RWCD-40RWLCD	40	1986
40RWCI-40RWLCI	40	1981
40RWCN-40RWLCN	40	1982
40RWCO-40RWLCO	40	1985
40RWCR-40RWLCR	40	1984
40RWCT-40RWLCT	40	1983
45RCCD-45RCLCD	45	1986
45RCCU-45RCLCU	45	1987
45RCE-45RCLE	45	1989
45RCR-45RCLR	45	1988
45RSD-45RSLD	45	1986
45RSE-45RSLE	45	1988
45RSJ-45RSLJ	45	1990
45RSR-45RSLR	45	1987
45RSU-45RSLU	45	1989
45RSYD	45	1986
45RSYE	45	1988
45RSYJ	45	1990
45RSYR	45	1987
45RSYU	45	1989
45RSYZ	45	1985
45RSZ-45RSLZ	45	1985
45RWD-45RWLD	45	1986
45RWLE-45RWYE	45	1988
45RWLJ-45RWYJ	45	1990
45RWLR-45RWYR	45	1987
45RWLU-45RWYU	45	1989
45RWYD	45	1986
45RWZ-45RWLZ	45	1985
45WMLE	45	1989
45WMLES	45	1990
50RS78C-G	50	1978
50RS79R-50RSL79R	50	1979
50RSL78C-G	50	1978
55AWQ-55AWLQ	55	1985
55RCI-55RLCI	55	1981
55RCN-55RLCN	55	1982
55RCT-55RLCT	55	1983
55RLCS	55	1980
55RSB-55RSLB	55	1989
55RSCS-55RSLCS	55	1980
55RSF-55RSLF	55	1984
55RSH-55RSLH	55	1988
55RSJ-55RSLJ	55	1982
55RSN-55RSLN	55	1983
55RSP-55RSLP	55	1987

Johnson Evinrude Commercial

MODEL NO.	HP	YEAR
55RSQ-55RSLQ	55	1985
55RST-55RSLT	55	1990
55RSU-55RSLU	55	1981
55RSV-55RSLV	55	1986
55RSYB	55	1989
55RSYF	55	1984
55RSYH	55	1988
55RSYN	55	1983
55RSYP	55	1987
55RSYQ	55	1985
55RSYT	55	1990
55RSYV	55	1986
55RWCR-55RWLCR	55	1984
55RWLCD	55	1986
55RWLCO	55	1985
55RWLCU	55	1987
55RWLE	55	1989
55RWLES	55	1990
55RWLR	55	1988
65RELCR	65	1984
65RSLA-65RSYA	65	1990
65RSLB-65RSYB	65	1987
65RSLH	65	1986
65RSLP-65RSYP	65	1985
65RSLT-65RSYT	65	1988
65RSLV-65RSYV	65	1984
65RSLY-65RSYY	65	1989
65RWLCD	65	1986
65RWLCO	65	1985
65RWLCR	65	1984
65TELCD	65	1986
65TELCO	65	1985
65WMLA-65WMYA	65	1990
65WMLB-65WMYB	65	1987
65WMLCD	65	1986
65WMLCO	65	1985
65WMLCU	65	1987
65WMLESM	65	1990
65WMLH	65	1986
65WMLM	65	1988
65WMLP-65WMYP	65	1985
65WMLT-65WMYT	65	1988
65WMLY-65WMYT	65	1989
65WMLZ	65	1990
65WTLCO	65	1985
65WTLCR	65	1984
100TEMLH-100TEMXH	100	1986
100WMLCD	100	1986
100WMLCO	100	1985
100WMLCR	100	1984
100WMPLA	100	1990
100WMPLB	100	1987
100WMPLH	100	1986
100WMPLP	100	1985
100WMPLT	100	1988
100WMPLV	100	1984
100WMPLY	100	1989
100WTLCD-100WTXCD	100	1986
100WTLCO	100	1985
100WTLCR	100	1984
100WTLCU-100WTXCU	100	1987
100WTLES-100WTXES	100	1990
100WTLM-100WTXM	100	1988
100WTLZ-100WTXZ	100	1989
100WTPLA	100	1990
100WTPLB	100	1987
100WTPLH	100	1986
100WTPLP	100	1985
100WTPLT	100	1988
100WTPLV	100	1984
100WTPLY	100	1989
125ESXES	125	1990
125ESXW	125	1989
125RWLC-125RWYC	125	1990
125RWLG-125RWXG	125	1988
125RWLS-125RWXS	125	1987
125RWLW-125RWYW	125	1989
125RWYG	125	1988
125RWYS	125	1987
125WTPLC-125WTPXC	125	1990

Johnson Evinrude Commercial

MODEL NO.	HP	YEAR
125WTPLG-125WTPXG	125	1988
125WTPLS-125WTPXS	125	1987
125WTPLW-125WTPXW	125	1989
155WTALA	155	1990
155WTALY	155	1989
155WTLCD-155WTXCD	155	1986
155WTLCO-155WTXCO	155	1985
155WTLCR-155WTXCR	155	1984
155WTLCU-155WTXCU	155	1987
155WTLES-155WTXEX	155	1990
155WTLM-155WTXM	155	1988
155WTLZ-155WTXZ	155	1989
155WTPLA-155WTPXA	155	1990
155WTPLB-155WTPXB	155	1987
155WTPLH-155WTPXH	155	1986
155WTPLP-155WTPXP	155	1985
155WTPLT-155WTPXT	155	1988
155WTPLV-155WTPXV	155	1984
155WTPLY-155WTPXY	155	1989
200WTPLV-200WTPXV	200	1990
6834B	6	1978
6835B	6	1978
6912S	6	1979
6913S	6	1979
6934E	6	1979
6935E	6	1979
9800S	9	1978
9802S	9	1978
9803S	9	1978
9900R	9	1979
9901S	9	1979
9902C-R	9	1979
9903C-R	9	1979
9912S	9	1979
9913S	9	1979
12800S	12	1978
12802S	12	1978
12803S	12	1978
12900R	12	1979
12902C-R	12	1979
12903C-R	12	1979
12910S	12	1979
12912S	12	1979
12913S	12	1979
25832C	25	1978
25833C	25	1978
25932R	25	1979
25933R	25	1979
40804B	40	1978
40805B	40	1978
40904E	40	1979
40905E	40	1979
50832C-G	50	1978
50833C-G	50	1978
50932R	50	1979
50933R	50	1979

McCulloch Outboard

A3BB	3.6	1960
A3EB	7.5	1960
A3FB	12	1960
A3GB	25	1960
A3HB	40	1960
A3KB	7.5	1960
B3GB	25	1960
B3HB	40	1960
C3GB	25	1960
C3HB	40	1960
C3JB	60	1960
D3GB	25	1960
D3HB	40	1960
D3JB	60	1960
E3HB	40	1960
F3HB	40	1960
1410-20	14	1962
78500	4	1966-67
80000	7.5	1966-67
80351	7.5	1966-67

McCulloch Outboard

MODEL NO.	HP	YEAR
80355	7.5	1966-68
80370	14	1966-67
80373	14	1966-67
80378	45	1966-69
80382	45	1966-69
80386	45	1966-67
80450	75	1966-68
80454	75	1966-68
80914	28	1966-67
80915	28	1966-67
80916	45	1966-67
81605	7.5	1968
81635	7.5	1969
81660	9	1967-69
81680	9	1967-69
81700	9	1967-69
81710	4	1966-68
6530310	3.5	1965
6530710	7.5	1965
6530720	7.5	1965
6530750	7.5	1965
6530760	7.5	1965
10700305C	4	1969
10700325D	7.5	1969
10700395D	75	1969
10800305C	4	1969
10800395D	75	1969
61300310	3.6	1961
61300610-710	7.5	1961
61302510-20	27	1961
61302530-40	27	1961
61304010-11	43	1961
61304020-21	43	1961
61304030-31	43	1961
61304040-41	43	1961
61304050-51	43	1961
61307030-40	75	1961
61307050-70	75	1961
61307080-90	75	1961
62300310	3.6	1962
62300610-710	7.5	1962
62301410-20	14	1962
62302810-20	27	1962
62302830-40	27	1962
62304411-21	43	1962
62304431-41	43	1962
62304450-60	43	1962
62307030-40	75	1962
62307530-40	75	1962
63104060-61	43	1961
63300311	3.5	1963
63300411	3.5	1963
63300711	7.5	1963
63300712	7.5	1963
63301411	14	1963
63301412	14	1963
63302811	28	1963
63302821	28	1963
63302831	28	1963
63302841	28	1963
63304511	45	1963
63304521	45	1963
63304531	45	1963
63304541	45	1963
63307531	75	1963
63307541	75	1963
63507541	75	1965
64300310	3.5	1964
64300710	7.5	1964
64300720	7.5	1964
64301410	14	1964
64301420	14	1964
64302810	28	1964
64302830	28	1964
64304510	45	1964
64304530	45	1964
64304540	45	1964
64307530	75	1964
65301410	14	1965
65301420	14	1965

McCulloch Outboard

MODEL NO.	HP	YEAR
65302810	28	1965
65302830	28	1965
65304510	45	1965
65304511	45	1965
65304520	45	1965
65304521	45	1965
65304530	45	1965
65304531	45	1965
65304540	45	1965
65304541	45	1965
65307530	75	1965
65307531	75	1965
65307540	75	1965
661301210-20	14	1961

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
2.2	1	8075603	1984
2.2	1	8087123	1985
2.2	1	A800761	1986
2.2	1	A805221	1987
2.2	1	A817421	1988
2.2	1	A837101	1989
3	1	A855097	1990
3.4 L	6	6436883	1984
3.4 L	6	A129445	1985
3.4 L	6	A912426	1986
3.5	1	6202173	1983
3.5	1	6434771	1984
3.5	1	6594744	1985
3.6	1	5404657	1980-81
3.6	1	5910968	1982
3.9	1	1655013	1964
3.9	1	1738941	1965
3.9	1	1865633	1966
3.9	1	2098037	1967
3.9	1	2278851	1968
4	1	2498136	1969
4	1	2771662	1970
4	1	3028361	1971
4	1	3296137	1972
4	1	3529446	1973
4	1	3764825	1974
4	2	5589202	1980-81
4	2	9075839	1976
4	2	9172806	1978
4	1	A818721	1988
4	1	A837101	1989
4	1	A855097	1990
4	1	A906702	1986
4	1	B114109	1987
4.5	1	4108120	1975
4.5	1	4377557	1976
4.5	1	4597262	1977
4.5	1	4869518	1978
4.5	1	5270784	1979
4.5	1	5595532	1980-81
4.5	1	6025119	1982
4.5	1	6232381	1983
4.5	1	6428076	1984
4.5	1	6608536	1985
5	1	A819951	1988
5	1	A837101	1989
5	1	A855097	1990
6	2	1408611	1961
6	2	1485612	1962
6	2	1551443	1963
6	2	1607513	1964
6	2	1745521	1965
6	2	1958278	1966
6	2	2096171	1967
6	2	2284857	1968
6	2	A910596	1986
6	2	B114231	1987
6	2	B233200	1988
6	2	B385500	1989
7.5	2	2529895	1969
7.5	2	2810637	1970
7.5	2	3016581	1971
7.5	2	3274633	1972
7.5	2	3488153	1973
7.5	2	3801458	1974

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
7.5	2	4087015	1975
7.5	2	4314385	1976
7.5	2	4691222	1977
7.5	2	4851693	1978
7.5	2	5226935	1979
7.5	2	5524660	1980-81
7.5	2	5936301	1982
7.5	2	6239857	1983
7.5	2	6430041	1984
7.5	2	6611886	1985
8	2	A197112	1986
8	2	B114231	1987
8	2	B233200	1988
8	2	B385500	1989
8	2	C221500	1990
9.8	2	5206550	1979
9.8	2	5541280	1980-81
9.8	2	5965263	1982
9.8	2	6263906	1983
9.8	2	6438338	1984
9.8	2	6620196	1985
9.8 (100)	2	1397581	1961
9.8 (110)	2	1455240	1962
9.8 (110)	2	1474328	1963
9.8 (110)	2	1607083	1964
9.8 (110)	2	1742746	1965
9.8 (110)	2	1865779	1966
9.8 (110)	2	2098352	1967
9.8 (110)	2	2290663	1968
9.8 (110)	2	2508759	1969
9.8 (110)	2	2798057	1970
9.8 (110)	2	3002814	1971
9.8 (110)	2	3263263	1972
9.8 (110)	2	3482753	1973
9.8 (110)	2	3795658	1974
9.8 (110)	2	4079675	1975
9.8 (110)	2	4304785	1976
9.8 (110)	2	4605112	1977
9.8 (110)	2	4839254	1978
9.9	2	A918999	1986
9.9	2	B114231	1987
9.9	2	B233200	1988
9.9	2	B385500	1989
9.9	2	C221500	1990
10	2	1290910	1960
15	2	1288910	1960
15	2	1346448	1961
15	2	B293117	1988
15	2	B385500	1989
15	2	C221500	1990
18	2	5860332	1980-81
18	2	5954911	1982
18	2	6171607	1983
18	2	6443973	1984
18	2	6617631	1985
20	2	1558310	1963
20	2	1606903	1964
20	2	1755849	1965
20	2	1866496	1966
20	2	1997990	1967
20	2	2296267	1968
20	2	2550065	1969
20	2	2827677	1970
20	2	2991679	1971
20	2	3226958	1972
20	2	3537531	1973
20	2	3755885	1974
20	2	4103290	1975
20	2	4293920	1976
20	2	4580036	1977
20	2	4819249	1978
20	2	5183393	1979
20	2	5606492	1980-81
20	2	A910971	1986
20	2	B114231	1987
20	2	B238464	1988
20	2	B385500	1989
20	2	C221500	1990
22 (200)	2	1292910	1960
22 (200)	2	1339948	1961
25	2	1467499	1962
25	2	5705532	1980-81
25	2	5942041	1982
25	2	6185159	1983
25	2	6453343	1984

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
25	2	6593849	1985
25	2	A911346	1986
25	2	B114231	1987
25	2	B238464	1988
25	2	B385500	1989
25	2	C221500	1990
35	4	1570507	1963
35	2	1628795	1964
35	2	1755799	1965
35	2	1960827	1966
35	2	2097800	1967
35	2	2300972	1968
35	2	2487558	1969
35	2	6445653	1984
35	2	6626696	1985
35	2	A922171	1986
35	2	B110789	1987
35	2	B238644	1988
35	2	B393190	1989
35 (300)	4	1271885	1960
40	2	2874704	1970
40	2	3043031	1971
40	2	3219678	1972
40	2	3474578	1973
40	2	3859435	1974
40	2	4118385	1975
40	2	4362215	1976
40	2	4564002	1977
40	2	4860103	1978
40	2	5174089	1979
40	2	5556230	1980-81
40	2	5991215	1982
40	2	6228285	1983
40	4	C159200	1989
40	4	C221500	1990
40 350	2	1356948	1961
45	4	1476510	1962
45	4	A914859	1986
45	4	B110789	1987
45	4	B238644	1988
45	4	B393190	1989
45 (400)	4	1279685	1960
45 (400)	4	1384806	1961
50	4	1421113	1961
50	4	1477910	1962
50	4	1552535	1963
50	4	1605952	1964
50	4	1755549	1965
50	4	1870389	1966
50	4	2097445	1967
50	4	2305101	1968
50	4	2514919	1969
50	4	2736807	1970
50	4	3009934	1971
50	4	3235063	1972
50	4	3478003	1973
50	4	3816308	1974
50	4	4141450	1975
50	4	4357650	1976
50	4	4576237	1977
50	4	4962056	1978
50	4	5193259	1979
50	4	5531630	1980-81
50	4	5949386	1982
50	4	6275323	1983
50	4	6448808	1984
50	4	6586624	1985
50	3	A912478	1986
50	3	B110789	1987
50	3	B239242	1988
50	3	B396036	1989
50	3	C221500	1990
60	3	1303411	1960
60	3	6428681	1984
60	3	6609651	1985
60	3	A197392	1986
60	3	B110789	1987
60	3	B239242	1988
60	3	B396036	1989
60	3	C221500	1990
65	4	1542745	1963
65	4	1606282	1964
65	4	1765044	1965
65	4	1869564	1966

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
65	4	2119749	1967
65	4	2309311	1968
65	4	2503991	1969
65	4	2803562	1970
65	4	2997339	1971
65	3	3293184	1972
65	3	3547987	1973
65	3	3807833	1974
65	3	4136685	1975
65	3	4382057	1976
70	3	1296411	1960
70	3	1413611	1961
70	3	1503459	1962
70	3	4382057	1976
70	3	4571652	1977
70	3	4825249	1978
70	3	5128280	1979
70	3	5579017	1980-81
70	3	5974683	1982
70	3	6279960	1983
70	3	B110054	1987
70	3	B240451	1988
70	3	C100000	1989
75	4	6432901	1984
75	4	6613221	1985
75	4	A197882	1986
75	3	C100000	1989
75	3	C221500	1990
80	4	1335465	1960
80	4	1398630	1961
80	4	2559001	1969
80	4	2783253	1970
80	4	2986444	1971
80	4	3186263	1972
80	4	4831999	1978
80	4	5141097	1979
80	4	5582562	1980-81
80	4	5987161	1982
80	4	6232941	1983
80	3	A966142	1987
80	3	B240451	1988
80	3	C100000	1989
85	6	1460999	1963
85	6	1648888	1964
85	4	3493913	1973
85	4	3865695	1974
85	4	4092965	1975
85	4	4590512	1977
85XS	4	4366802	1976
90	6	1755444	1965
90	6	4854301	1978
90	6	5160324	1979
90	6	5594657	1980-81
90	6	5996390	1982
90	6	6246856	1983
90	6	6436123	1984
90	6	6623151	1985
90	6	A902436	1986
90	3	B110054	1987
90	3	B240451	1988
90	3	C100000	1989
90	3	C221500	1990
90cc	2	A907702	1986
90cc	2	B114221	1987
95	6	1869776	1966
95	6	2097280	1967
100	6	1503332	1962
100	6	1518384	1963
100	6	1665002	1964
100	6	1755459	1965
100	6	2318586	1968
100	6	2484633	1969
100	4	B209468	1988
100	4	C100000	1989
100	4	C221500	1990
102cc	2	A819211	1988
102cc	2	A837101	1989
110	6	1870204	1966
110	6	2097385	1967
115	6	2836019	1970
115	6	3023086	1971
115	6	3270480	1972
115	6	3525441	1973
115	6	3761035	1974

Mercury Outboard

HP	CYL	BEG.S/N	YEAR
115	6	4112635	1975
115	6	4310785	1976
115	6	4567952	1977
115	6	4855153	1978
115	6	5168574	1979
115	6	5600967	1980-81
115	6	6006834	1982
115	6	6262961	1983
115	6	6440183	1984
115	6	6630171	1985
115	6	A907777	1986
115	6	B117567	1987
115	6	B239242	1988
115	4	C100000	1989
115	4	C221500	1990
125	6	2314956	1968
125	6	2536210	1969
135	6	2839369	1970
135	6	3036066	1971
V-135	6	A909997	1986
V-135	6	B116662	1987
V-135	6	B241881	1988
V-135	6	C100861	1989
V-135	6	C221500	1990
140	6	3293234	1972
140	6	4865678	1978
140	6	5189788	1979
140	6	5625108	1980-81
150	6	3502806	1973
150	6	3752620	1974
150	6	4125985	1975
150XS	6	4319880	1976
150XS	6	4602012	1977
150XS	6	4868648	1978
V-150	6	4868998	1978
V-150	6	5129480	1979
V-150	6	5503247	1980-81
V-150	6	5944791	1982
V-150	6	6220254	1983
V-150	6	6443213	1984
V-150	6	6616991	1985
V-150	6	A904646	1986
V-150	6	B116662	1987
V-150	6	B242881	1988
V-150	6	C100861	1989
V-150	6	C221500	1990
V-150XR2	6	A905191	1986
V-150XR2	6	B289430	1988
V-150XR4	6	B242885	1988
V-175	6	4301235	1976
V-175	6	4563802	1977
V-175	6	4838074	1978
V-175	6	5180109	1979
V-175	6	5488752	1980-81
V-175	6	6618751	1985
V-175	6	A918329	1986
V-175	6	B116662	1987
V-175	6	B241881	1988
V-175	6	C100861	1989
V-175	6	C221500	1990
V-200	6	4839034	1978
V-200	6	5158929	1979
V-200	6	5464486	1980-81
V-200	6	6073192	1982
V-200	6	6203991	1983
V-200	6	6435503	1984
V-200	6	6625221	1985
V-200	6	A913228	1986
V-200	6	B116662	1987
V-200	6	B241881	1988
V-200	6	C100861	1989
V-200	6	C221500	1990
210cc	2	A918999	1986
210cc	2	B114231	1987
210cc	2	B233405	1988
210cc	2	B385500	1989
V-220	6	B241881	1988
V-225	6	5615282	1980-81
V-250	6	C139860	1989
V-250	6	C221500	1990
V-275	6	C139860	1989
V-275	6	C221500	1990
V-300	6	5611648	1980-81
V-300	6	6239853	1983

Mercruiser Inboard/Outdrive

Sea Ray

MODEL NO.	MERCR. NO.	S/N	YEAR
3.0L	3.0L	B787205-B917529	88
4.3L2	4.3L	B785483-B921276	88
4.3L4	4.3LX	B785981-B922330	88
5.7L	5.7L	B784799-B917017	88
SRX5.7L	350 Mag	B785241-B919012	88
SRX7.4L	454 Mag Alpha	B785149-B924857	88
SRX7.4L-H	454 Mag Bravo	B721206-B919343	88

Stern Drives

3.0L-SRX7.4L	Alpha	B803866-C348032	88
SRX7.4L-H	Bravo	B803872-B999972	88

Inboard Engines

5.7L	5.7L	B788204-B919356	88
7.4L	7.4L	B788179-B913769	88

Renault 4 Cylinder (Stern Drive)

MODEL	S/N	YEAR
60	1887079-2049044	65-68
80	2049045-2851423	66-69
90	2851424-3226957	70-72

GM 4 Cylinder (Stern Drive)

MODEL	S/N	YEAR
110	1537370-2044033	63-66
120	1666601-3377340	64-72
120	3377341-3770649	72-73
120	3770650-4952700	74-77
120	4952701-5192048	78
120	5192049-6229717	79-82
120	6229718-6853913	83-84
120	6853914-B531853	85-86
120/2.5L	B531854-C853255	87-89
140	2508261-6229717	68-82
140/3.0L	6229718-C856558	82-89
3.0L/LX	C856559-UP	90-

Mercury Marine 4 Cylinder (Stern Drive)

MODEL	S/N	YEAR
470 (2bbl.)	4208730-5520114	76-79
470 (2bbl.)	5520115-6218036	80-82
470 (2bbl.)	6218037-6916778	83-84
170 (2bbl.)	6916779-UP	85-86
165/3.7L (2bbl.)	6916779-UP	87-89
485 (2bbl.)	5685394-6218036	80-82
488 (4bbl.)	6170297-6916778	83-84
190 (4bbl.)	6916779-UP	85-86
180/3.7LX (4bbl.)	6916779-UP	87-89

Mercruiser Inboard/Outdrive

GM Inline 6 Cylinder (Stern Drive)

MODEL	S/N	YEAR
140	1538930-1725960	63
150	1666495-2048046	64-66
160	2048022-2770031	67-69
165	2770032-5178958	70-78
165	5178959-5813433	79-81
200	2453769-2712072	69

GM V6 (Stern Drive)

MODEL	S/N	YEAR
185 (4bbl.)	6330183-6919655	83-84
185 (2bbl.)	A331455-B527954	85-87
175/4.3L (2bbl.)	B527955-D714106	87-92
4.3L (GEN II)(2bbl.)	D714107-F000877	92-93
4.3L (GEN II)(2bbl.)	F000878-F601126	93-95
4.3L (GEN II)(2bbl.)	F601127-F000878	96
4.3LX (GEN+)(2bbl.)	F803000-K999999	96-97
4.3L (GEN+)(2bbl.)	L010044-UP	98-
4.3L EFI (GEN+)(TBI)	L012009-UP	98-
205 (4bbl.)	A331455-B527954	85-87
205/4.3LX (4bbl.)	B527955-D714369	87-91
4.3LX (GEN II)(4bbl.)	D714370-F001219	92-93
4.3LX (GEN II)(4bbl.)	F001220-F601126	93-95
4.3LX (GEN II)(4bbl.)	F601127-F802999	96
4.3LXH (GEN+)(4bbl.)	F803114-UP	96-97
4.3LH(GEN+)(4bbl.)	L010044-UP	98
262 Mag. (TBI)(GEN+)	F803800-K999999	96-97

Ford V8 (Stern Drive)

MODEL	S/N	YEAR
888 (2bbl.)	3108723-4887829	71-77
215 (4bbl.)	2781153-3385720	70-72
225 (4bbl.)	3385721-4166999	73-74
225-S (4bbl.)	3385721-4166999	73-74
233	4173000-4902304	75-77
255	3258728-4175499	71-74

Mercruiser Inboard/Outdrive

GM V8 283, 327, 305 & 350 CID (Stern Drive)

MODEL	S/N	YEAR
190	1564539-1730903	63-64
898 (2bbl.)	4762210-6218461	77-82
898 (2bbl.)	6218462-B525981	83-84
200/5.0L (2bbl.)	6218462-F600999	85-95
5.0L (2bbl.)	L015751-UP	98-
5.0L EFI	L012052-L340000	98-99
228 (4bbl.)	4765100-5170008	77-78
228 (4bbl.)	5170009-6218461	79-82
228 (4bbl.)	6218462-B525981	82-84
230 (4bbl.)	6218462-B525981	85-86
230/5.0LX (4bbl.)	B525982-F600999	87-95
225	1539620-2694014	63-69
250	2314301-2639854	68-69
255	4175500-4767999	75-76
250	4768000-4908849	77
260/5.7L	4908850-6218461	78-82
260/5.7L	621462-B525981	82-86
260/5.7L	B525982-F600999	87-95
5.7L (2bbl.)	F601000-UP	96-98
5.7L EFI	F225560-UP	95-
5.7LX (4bbl.)	F601000-K999999	96-97
5.7LX EFI	F752400-K999999	96-97
5.7LX Bravo EFI	F800300-K999999	96-97
350 Mag. Alpha	A635178-B525981	86-87
350 Mag. Alpha	B525982-F600999	87-95
350 Mag. Alpha	F601000-K001526	96
350 Mag. Alpha	K001527-K999999	97
350 Mag. Alpha EFI	F800300-K999999	96-97
350 Mag. Bravo MPI	F415189-K999999	95-97
350 Mag. Bravo MPI (GEN +)	F602000-K999999	96-97
350 Mag. MPI (GEN+)	L010019-UP	98-
270	2851074-3385720	69-72
280TRS	4176250-4770199	75-76
300 Tempest	6668677-B430367	85-86
320 (EFI)	A543604-C622418	87-89

Mercruiser Inboard/Outdrive

GM V8 427, 454, 502, 540 & 572 (Stern Drive)

MODEL	S/N	YEAR
325	2278747-3780449	69-72
330	4623115-6083144	77-81
330	6083145-B816450	82-87
7.4L Bravo	B771113-D603117	88-91
7.4L Bravo (Gen.V)	D603118-F800699	92-96
7.4L Bravo (Gen. VI)	F800700-K999999	96-97
7.4LX Bravo (MPI)(Gen.V)	F602010-F801999	96
7.4LX Bravo (MPI)(Gen.VI)	F802000-K999999	96-97
7.4L MPI (Gen. VI)	L010003-UP	98
7.4LX Bravo (TBI)(Gen.VI)	F820000-K999999	96-97
454 Mag. Alpha	A631894-UP	86-88
454 Mag. Bravo (Gen.V)	D805069-F304999	92-94
454 Mag. Bravo (Gen.V)	F305000-F801699	95-96
454 Mag. Bravo (Gen.VI)	F801700-K999999	96-97
454 EFI (Gen.V)	F115700-F802349	94-96
454 Mag. MPI (Gen.VI)	F802350-K999999	96-97
454 Mag. MPI (Gen.VI)	L010029-L085399	98
454 Mag. MPI (Gen.VI)	L085400-UP	99-
370 TRS	4179554-6721527	78-85
370 TRS	6721528-B714586	85-87
400 TRS	4179554-B457644	80-86
420	A398941-D937011	87-89
425	A398941-D937011	90-93
440 TRS	4179554-B485220	83-86
450 (Gen. V)	F347100-F347277	95-96
525 SC	D456000-F348963	91-92
525 SC (Gen.V)	D456000-F348963	92-95
525 SC (Gen.V)	F615814-F745215	96
525 SC (Gen.VI)	F745260-UP	96-97
390	2781129-3042731	69-70
460 TRS	4719554-6181046	83-86
465	C849992-F213244	90-92
465 (Gen.V)	C849992-F213244	92-94
500 (Gen.V)	F213293-F745159	94-96
500 (Gen.VI)	F745195-L001772	97-98
502 Mag. Bravo	C878221-D824588	90-92
502 Mag. Bravo (Gen.V)	D824589-F114528	92-93
502 EFI (Gen.V)	D840650-F802599	93-96
502 Mag.MPI (Gen.VI)	F802600-K999999	96-97
500 EFI	L001477-UP	99-
502 Mag.MPI (Gen.VI)	L085433-UP	98
600 SC	D456489-F877642	91-92
600 SC (Gen.V)	D456489-F877642	92-96
600 SC (Gen.VI)	K000227-UP	97
500 Bulldog	C577254-F745405	90-96
500 Bulldog	K000248-UP	97
575	A677429-D763716	86-92
800 SC (Gen.V)	D763836-UP	93-96

Mercruiser Inboard/Outdrive

MCM 4, 5, 6 & V8 Cylinder Diesel Stern Drive Engines

MODEL	HP	S/N	YEAR
Rover	60	31400000F-UP	65-67
530 D-TA	150	B993000-B993492	89
636 D-TA	180	B993500-C696047	89
D183	140	B993493-D725149	90-93
D219	170	C696048-D850124	90-93
D254	200	C849484-D554729	90-93
D3.0L	140	D725150-UP	94-
D3.6L	170	D850125-UP	94-
D4.2L	200	D554730-UP	94-
D7.3L	238	F060000-UP	94-

Mercury Marine MIE 4 Cylinder (Inboard)

MODEL	S/N	YEAR
470	5520115-6218036	80-81

Ford MIE V8 (Inboard)

MODEL	S/N	YEAR
215	2781153-3563181	70-72
225	3385721-4176999	70-72
233	4173000-4775784	75-76
255	3258728-4178299	73-74

GM MIE V8 305,327,350 CID (Inboard)

MODEL	S/N	YEAR
198	4762210-6218461	77
228	4765100-5170008	77-78
228	5170009-5907057	79-80
230/5.0L (4bbl.)	5907058-B788151	81-87
225	2278647-2694014	68
250	2314301-2639854	68-69
255	4175500-5907057	75-80
260/5.7L	5907058-F024999	81-93
270	2851074-3077735	69-72
5.7L	F025000-K999999	94-97
5.7L (Gen+)	L002003-UP	98
5.7L MPI	K040300-K999999	97
350 Mag. MPI (Gen+)	L002008-L304499	98
350 Mag. MPI (Gen+)	L304500-UP	99
350 Horizon	L304700-UP	99-
5.7L Ski	A338533-B514626	85-87
5.7L Competition Ski	B514627-F775199	87-95
5.7L Competition Ski	F775200-K040003	96
5.7L Competition Ski	K040004-K999999	97
5.7L Competition Ski (Gen+)	L002005-UP	98-
350 Mag. Ski	D505450-K999999	91-97
350 Mag. EFI Ski	F215561-K999999	94-97
350 Mag. MPI Ski	F350583-F799999	95-98
Black Scorpion Ski	F800000-UP	96-98

Mercruiser Inboard/Outdrive

GM MIE V8 427, 454, 482 & 502 CID (Inboard)

MODEL	S/N	YEAR
325	2278747-3780449	68-74
330	4623115-5889913	77-80
340/7.4L w/B/W MK4	5889914-UP	81-92
7.4L w/Hurth (LH) MK4	C391564-D715493	89-92
7.4L (LH)	D715494-K999999	92-97
7.4L MPI (LH)	F563052-K999999	95-97
7.4L MPI (L29) Gen VI	L002006-UP	98
7.4L TBI (LH) Gen VI	F874815-K999999	96-97
454 Mag. MPI Horizon	L002200-L086049	98-99
454 EFI (SKI) (Gen.V)	F215800-F820099	95-96
454 Mag. MPI (SKI)(Gen.VI)	F820100-K999999	96-97
350	9780450-4623109	74-76
390	2781129-2825059	69-70
8.2L w/ Hurth	C878221-D857199	90-92
8.2L (Gen.V)	D857200-F819619	93-96
8.2L MPI (LH) Gen VI	F819620-K999999	96-97
8.2L MPI (LH) Gen VI	L002450-L0086012	98
8.2L MPI (LH) Gen VI	L0086013-UP	99

Mercruiser Inboard/Outdrive

MIE 5, 6 & V8 Cylinder Diesel Inboard Engines

MODEL	HP	S/N	YEAR
530 D-TA	150	B993002-C539258	89
636 D-TA	180	B993750-C696011	89
D183	150	C539259-D725149	90-93
D219	180	C696012-D850124	90-93
D254	210	C849461-D554729	90-93
D3.0L	150	D725150-UP	94-
D3.6L	180	D850125-UP	94-
D4.2L	210	D554730-UP	94-
D7.3L	262	F060000-UP	94-

MC 60, 80 & 90 Stern Drives & Transom Plates

MODEL	S/N	YEAR
60 (O)	1830753-2063740	65-66
80	2063741-2898029	66-69
90	2898020-3225967	70-72

MC I, II & III

MODEL	S/N	YEAR
I	1534570-1684187	63
II (1.33:1)	1474909-2278488	62-67
II (1.78:1)	2398798-2671321	68-69
III	2373127-3002613	68-72
III	5128065-UP	78-

MC 1A, 1B & 1C

MODEL	S/N	YEAR
1A, 1B & 1C	1684188-1777798	64
1A, 1B & 1C (E-Z Shift)	1776349-2065189	65-66

Mercruiser Inboard/Outdrive

MC 120, 140, 160 & 165

MODEL	S/N	YEAR
120/140	2062141-378049	67-73
120/140	3780850-4893634	74-77
120/140	4893635-6225576	78-82
160	2065190-2763441	67-69
165	2763442-3780849	70-73
165	3780849-4890459	74-77
165	4890460-6268064	78-82

MC470 & 485

MODEL	S/N	YEAR
470	4208730-4893834	76-77
470	4893835-6225576	78-82
485	5487437-6225576	80-82

MC 888, 225S & 233

MODEL	S/N	YEAR
888	3106717-3784374	71-73
888	3784375-4782329	74-77
225S	3856268-4200499	74
233	4200500-4782329	75-77

MC 898, 228, 250 & 260

MODEL	S/N	YEAR
898/228	4782330-4898729	77
898/228	4898730-6229157	78-82
250	4791300-4898729	77
260	4898730-6229157	78-82

MC R, MR, Alpha One, Alpha One SS & Alpha One Gen II

MODEL	S/N	YEAR
R	6152230-6847029	83-84
MR	6810538-A479506	85
Alpha One	A470165-UP	86-90
Alpha One SS	A545004-UP	86-89
Alpha One Gen II	D469859-UP	91-

Mercruiser Inboard/Outdrive

MC Bravo & Blackhawk

MODEL	S/N	YEAR
Bravo One	B664190-UP	88-
Bravo Two	C564952-UP	89-
Bravo Three	D763691-UP	93-
Blackhawk	F186717-UP	94-

MC 215E & 215H

MODEL	S/N	YEAR
215H	2782203-2909034	70
215E	2782203-2909034	70-72

MC TR & TRS

MODEL	S/N	YEAR
TR	3377316-3787239	73
TR	3787240-4794899	74-76
TR	4794900-5009866	77
TR	5009867-UP	78-
TRS	3787240-4203749	74-75
TRS	4203750-4795399	76
TRS	4795400-UP	77-

MC II, III, IV & V SSM

MODEL	S/N	YEAR
II SSM	Z2021100C-Z2021313C	82-84
	A544504Z-C576702Z	85-90
III SSM	Z38022378C-X38092085C	78-84
	A568120-UP	86-
IV SSM	A568120-UP	86-
V SSM	C576812-UP	89-
VI SSM	D456231-UP	91-

ARCO

ARCO No.	Sierra No.
3410	18-6418
3412	18-6432
3420	18-6410
3421	18-6420
3422	18-6411
3423	18-6421
3424	18-6412
3425	18-6422
3426	18-6413
3427	18-6423
3428	18-6415
3429	18-6424
3430	18-6425
3431	18-6426
3432	18-6427
3440	18-6414
3442	18-6417
3444	18-6416
5360	18-6435
5362	18-6436
5364	18-6437
5365	18-6438
5366	18-5601
5367	18-5611
5368	18-5623
5369	18-5617
5369	18-6434
5370	18-5635
5371	18-5630
5372	18-5634
5373	18-5600
5374	18-5602
5375	18-5604
5376	18-5629
5377	18-5636
5379	18-5605
5380	18-5608
5381	18-6283
5382	18-6439
5386	18-5628
5387	18-5619
5388	18-5606
5389	18-5624
5390	18-5627
5391	18-5612
5392	18-5610
5393	18-5613
5393	18-5613
5394	18-5622
5395	18-5620
5396	18-5621
5397	18-5614
5398	18-5631
5399	18-5632
5400	18-6440
5551	18-6441
6204	18-6755
6206	18-6761
6208	18-6767-1
6209	18-6754
6211	18-6764
6212	18-6279
6214	18-6257
6216	18-6762
6217	18-6763
6218	18-6772
6220	18-6759
6223	18-6758
6224	18-6274
6227	18-6770
6228	18-6756
6238	18-6281
6239	18-6258
6241	18-6780
6242	18-6280
6243	18-6285
6244	18-6277
6245	18-6779
6250	18-6773
6255	18-6286

ARCO (Cont.)

ARCO No.	Sierra No.
6266	18-6789
6267	18-6259
6270	18-6765
6275	18-6769-1
6276	18-6777
6277	18-6757
6278	18-6273-1
7325	18-5618
7326	18-6282
10112	18-5906
10113	18-6292
20102	18-5950
20104	18-5951
20800	18-6293
20800	18-6298
20810	18-5983
20820	18-5984
20820	18-6450
20825	18-6288
20830	18-6299
20840	18-6454
20850	18-6455
30119	18-5900
30121	18-5901
30122	18-5902
30140	18-5905
30450	18-5910
30456	18-5907
30457	18-5908
30459	18-5603
30460	18-5911
30462	18-6443
30470	18-6275
40112	18-5954
40152	18-5964
50143	18-6272
60050	18-5957
60055	18-5967
60060	18-5960
60065	18-5965
60070	18-6261
60071	18-6265
60072	18-5979
60108	18-6263
60122	18-6262
60125	18-6260
70100	18-5903
70101	18-5904
70110	18-5914
70111	18-5915
70112	18-6276
70114	18-5916
70116	18-5917
70125	18-5920
80108	18-5939
84135	18-6284
84150	18-6278
5381X	18-5609
AR103	18-5708
AR104	18-5709
AR351	18-5707
BK900	18-5697
DV366	18-5650
DV373	18-5674
DV374	18-5656
DV376	18-5655
DV381	18-5658
DV389	18-5678
DV390	18-5671
DV393	18-5673
DV394	18-5677
DVK68	18-5679
M525	18-6771
PWB 1000	18-6442
PWK440	18-6294
PWK650	18-6295
PWP650	18-6296
PWY500	18-6289
PWY650	18-6290
R036	18-6264

ARCO (Cont.)

ARCO No.	Sierra No.
R040	18-6266
R177	18-6268
R211	18-5729
R473	18-5705
R670	18-6271
R832	18-5704
SR102	18-6250
SR104	18-6251
SR410	18-56001
SR412	18-56003
SR420	18-56003
SR422	18-56003
SR423	18-56003
SR424	18-56004
SR425	18-56003
SR426	18-56005
SR427	18-56004
SR428	18-56006
SR429	18-56007
SR440	18-56008
SR442	18-56008
SR444	18-56009
SW054	18-5816
SW058	18-5817
SW064	18-5818
SW079	18-5840
SW081	18-5807
SW090	18-5805
SW091	18-5806
SW092	18-5809
SW097	18-5819
SW099	18-5820
SW109	18-5834
SW125	18-6291
SW268	18-5812
SW268	18-5812
SW268	18-5812
SW275	18-5815
SW288	18-5814
SW295	18-5835
SW394	18-5801
SW412	18-5842
SW424	18-5843
SW450	18-6287
SW580	18-5823
SW580	18-5823D
SW590	18-5833
SW590	18-5833D
SW622	18-5808
SW661	18-5836
SW774	18-5803
SW917	18-5841
SW926	18-5822
SW926	18-5822D
SW945	18-5821
SW975	18-5838
SW981	18-5802
SW984	18-5837
TAK217	18-6253
TR208	18-6252
TR217	18-6254
VR404	18-5711
VR405	18-5710
VR406	18-5727
VR407	18-5712
VR785	18-5740

BARR

BARR No.	Sierra No.
10107	18-2854
147638	18-1995
160252	18-4009
200082	18-1999
1-73813	18-1990
1-54870	18-1912
200087P	18-1992-1
200089P	18-1991
20-0097	18-1949

BARR (Cont.)

BARR No.	Sierra No.
20-0100	18-1939
CC47 1650 05944	18-0470
CC-1-07686	18-1914
CC47-1650-06022	18-0473
CHV-1-83	18-1997-1
CHV470000	18-2902
CHVA470000	18-0418
CM-1-5972-A	18-1915
CM-1-5972B	18-1911
CM-1-5972P	18-0474
CM-1-6677A	18-1940
CM-1-6672-B	18-1941
CM-1-6672-J	18-0472
CM-20-2847405	18-1913
CM-20-4142411	18-1944
CM-20-6672	18-1946
CM206672JP	18-4360
CM-20-6674	18-1945
CM-20-6674P	18-4361
CM206674P	18-4361
CM-20-9234	18-1948
CM-20-9234 P	18-8501
CM-20-6674JP	18-8506
CR 20 97169	18-1916
CR 20 97386	18-1918
CR 20 97387	18-1919
CR 20 97624	18-1924
CR 20 97772	18-1927
CR 20 98068	18-1934
CR-1-97752	18-1925
CR-1-97992	18-1929
CR-1-97993	18-1933
CR-1-97753	18-1926
CR-20-97296	18-1917
CR2097924	18-1928
FM183	18-1998-1
MC-1-65603	18-1962-1
MC-1-65604	18-1958-1
MC-1-77234	18-1950-1
MC-1-77235	18-1951-1
MC-1-87114	18-1953-2
MC-1-89011	18-1957-1
MC-1-99746	18-1952-1
MC199798	18-1956-1
MC-20-12076	18-1975-1
MC-20-44354	18-1976-1
MC-20-55538	18-1973
MC2060426P	18-4362
MC-20-60426	18-1971
MC-20-61851A2	18-1906
MC-20-76325	18-1972
MC-20-76771	18-1978
MC-20-90880	18-1905
MC-20-93320A3	18-1908
MC-20-98502	18-1974-1
MC-20-98504	18-1970-2
MC-20-60207	18-4008
MC2947441	18-1977-1
MC47-27-33395	18-0872
MC47-27-33395A2	18-4394
MC472735898	18-0332
MC47273589A4	18-4395
MC472739915	18-2819
MC472739917	18-1209
MC472739923	18-1210
MC-47-27-41811	18-0672
MC47-27-41813	18-0897
MC47-27-46401	18-2830
MC47-27-46401A1	18-4396
MC47-27-46820	18-0418
MC472746820A1	18-4397
MC472747590	18-2831
MC472747644	18-0342
MC472748042	18-0885
MC47-27-48043	18-2832
MC472748818	18-2844
MC472752546	18-2896
MC47-27-53354	18-2912
MC47-27-53354A1	18-4398
MC472754014	18-2847

BARR (Cont.)

BARR No.	Sierra No.
MC47-27-54566A1	18-4399
MC47-27-58764	18-0353
MC472760208	18-2834
MC472764692	18-0351
MC47-27-68715	18-0992
MC472770143	18-0994
MC472770905	18-0158
MC472773814	18-0928
MC47-27-73866	18-0183-1
MC472774830	18-2843
MC47-27-87105	18-2849
MC47-27-89657	18-0111
MC47-27-92720	18-0954
MC472796429	18-1204
MC47-27-97542	18-0113
MC47-27-99757	18-2909
MC472799777	18-2833
MC47-27-99777A1	18-4367
OMC-1-912441	18-1902
OMC-1-912442	18-1903
OMC-1-980959	18-1904
OMC-1-984054	18-1901
OMC-20-913784	18-1909
OMC-20-982680	18-1921
OMC47308799	18-2863
OMC47311121	18-2861
OMC47311130	18-2860
OMC47311131	18-2859
OMC47313368	18-2851
OMC47314809	18-2858
OMC47315055	18-0937
OMC47907761	18-0114
OMC47907775	18-2883-1
OMC47908013	18-2875
OMC47-908079	18-2912
OMC47908935	18-2850
OMC-47-909314	18-2902
OMC47909515	18-0548
OMC-47-909786	18-0943
VO-1-835804	18-1931-1
VO-1-855387	18-1930-1
VO-20-855384	18-1935-1
VO47-835908	18-2971
VO47855383	18-2991

CDI/RAPAIR

CDI/RAPAIR No.	Sierra No.
113-1397	18-5755
113-1726	18-5754
113-1726	18-5757
113-1731	18-5753
113-1731	18-5756
113-2115	18-5762
113-2125	18-5759
113-2138	18-5760
113-2285	18-5763
113-2285	18-5765
113-2453	18-5758
113-2556	18-5760
113-2651	18-5769
113-2705	18-5782
113-2811	18-5783
113-3101	18-5892
113-3110	18-5784
113-3114	18-5761
113-3241	18-5764
113-3605	18-5891
113-3748	18-5766
113-3865	18-5885
113-4028	18-5770
113-4032	18-5771
113-4037	18-5893
113-4041	18-5772
113-4488	18-5883
113-4489	18-5794
113-4767	18-5768
113-4783	18-5767
113-4808	18-5774

CDI/RAPAIR (Cont.)

CDI/RAPAIR No.	Sierra No.
113-4985	18-5887
113-5316	18-5785
113-6212	18-5781
113-6367	18-5886
113-7123	18-5747
113-7123	18-5749
113-8362	18-5748
114-2986	18-5779
114-4911	18-5786
114-4911	18-5787
114-4953	18-5790
114-5772	18-5881
114-6222	18-5788
114-6222	18-5789
114-7452A3	18-5776
114-7452K1	18-5777
114-7452K1	18-5778
114-7778	18-5775
114-9052	18-5791
123-9898-P	18-5888
123-9898-P	18-5889
123-9898-P	18-5890
134-6453	18-5797
134-6456	18-5795
134-6456	18-5798
134-6456-15	18-5796
153-1778	18-5709
153-3408	18-5708
154-6770	18-5707
173-3117	18-5869
173-3668	18-5868
174-3996	18-5855
174-5255	18-5856
174-5454K1	18-5859
174-5456	18-5854
174-5456-16	18-5860
174-6617K1	18-5863
174-6617K1	18-5864
174-832075K1	18-5874
174-832075K2	18-5870
174-9610K2	18-5875
174-9610K2	18-5876
183-2091	18-5192
183-2382	18-5193
183-2508	18-5179
183-3737	18-5176
183-4632	18-5194
193-3689	18-5832
193-4093	18-5828
193-4476	18-5827
193-4641	18-5831
193-5204	18-5825
193-6048	18-5829
194-5279	18-5741
194-5279	18-5743
194-8736K1	18-5824
832-9809	18-6774
R584642	18-5773

COLE-HERSEE

COLE-HERSEE No.	Sierra No.
4099	MC33501
24059	BA58003
11134BP	TC43654
11172BP	TC43634
11173BP	WH10320
24059-08BP	BA58060
24106-BP	18-5840
24106-BP	BA58040
24117-01	BA58010
24117-01BP	BA58010
26100-BP	UN22200
30147BP	FS45410
3031-0BP	FS45400
30410-10 BP	CB42100
30410-15 BP	CB42110
30410-20 BP	CB42120
30410-25 BP	CB42130

COLE-HERSEE (Cont.)

COLE-HERSEE No.	Sierra No.
30410-30 BP	CB42140
407-01-BP	MP39170
407-03-BP	MP39140
46377-10BP	FS40740
46377-14	FS40440
46377-6BP	FS40420
46377-8	FS40450
46379-10-BP	FS40740
54003-BP	RK19630
54010-BP	RK19640
54100-01	TG40020-1
54101-01	TG40030-1
54103-01	TG40040-1
54104-01	TG40050-1
54107-01-BP	TG40450-1
54109-01	TG40060
54110-01	TG40010
55020-11-BP	TG19540
55036-14-BP	TG19550
5520BP	TG21020-2
5582-30-BP	TG19560
56027-01BP	RK40140
56327-01BP	RK19650
57000-23	RK40140W
57001-15	RK40150W
57003-16	RK40170W
58027-02BP	RK40150
58027-03BP	RK40170
58027-04BP	RK40350
58027-07BP	RK40480
58027-11BP	RK40470
58327-01BP	RK19660
58327-06BP	RK40110
58328-01-BP	RK19510R
58328-02	RK19510G
58328-04	RK19500R
58328-05	RK19530RC
58328-06	RK19520RC
58328-07	RK19520GC
58328-08	RK19580K
58328-09	RK19510C
58328-10	RK19510A
58328-100BP	RK19500K
58328-101BP	RK19510K
58328-102BP	RK19580K
58328-103BP	RK19520K
58328-104BP	RK19530K
58328-11	RK19500G
58328-12	RK19500C
58328-13	RK19500A
58328-14	RK19580K
58328-15	RK19580K
58328-16	RK19580K
58328-17	RK19580K
58328-18	RK19580K
58328-19	RK19580K
58328-20	RK19580K
58328-21	RK19580K
58328-22	RK19580K
58328-25	RK19520K
58328-26	RK19520K
58328-33	RK19520AG
58328-34	RK19520K
58328-35	RK19520K
58328-36	RK19520K
58328-39	RK19530K
58328-40	RK19530K
58328-47	RK19530AG
58328-48	RK19530GC
58328-49	RK19530K
58328-50	RK19530K
58328-51	RK19530K
81255-BP	MP39220
81264-BP	MP39030
82065-BP	UN19690
82159-02BP	UN19750
82159-03BP	UN19730
82159-1-BP	UN19740
82159-2	UN19750
83280-03BP	MP39260

COLE-HERSEE (Cont.)

COLE-HERSEE No.	Sierra No.
9187-01BP	MP39670
9187-BP	MP39680
9187-O2BP	MP39690
96101-BP	MP39300
M-115BP	TC43624
M-121BP	TC43604
M200-BP	BA58050
M284-01BP	MP39050
M284-09 BP	MP38910
M320-RCBP	UN22190
M40177BP	MP41400
M412BP	FS40500
M-414-01	FS40590
M414BP	FS40510-1
M-426BP	FS45620
M-427BP	FS45630
M-429BP	FS45650
M-449	FS40750
M476-BP	MP39580
M482-BP	MP39380
M484-BP	TG21160
M485-BP	MP39320
M489-BP	MP39020
M490-BP	MP39420
M491-BP	MP39410
M492-BP	MP39310
M493-BP	TG21030-1
M527-BP	MP39600
M531-BP	MP39640
M532-BP	MP39620
M54111-01BP	TG40300
M54111-02-BP	TG40320
M550-14-BP	MP39080
M550-BP	MP39060
M58031-01BP	RK19400S
M58031-02BP	RK19420S
M58031-04BP	RK19560S
M58031-07BP	RK19410S
M584-BP	TG21050-1
M-597	MP40970-1
M-598	MP40990
M606-BP	MP39390B
M608-BP	MP39350
M612-BP	MP39360
M626-BP	UN42000
M628-BP	MP39530
M630-BP	MP39400
M-641-01-BP	FS40600-1
M-643-01	FS40610-1
M-649-04-BP	FS40670
M-649-06BP	FS40680
M-649-08BP	FS40690
M656-BP	FS40560-1
M674-BP	FS40550-1
M676-BP	MP39010
M712-09BP	MP39070
M712-BP	MP41020
M832BP	MP39090
M850BP	MP39200

FRAM

FRAM No.	Sierra No.
C1110PL	18-7930
C1175PL	18-7931
C1191A	18-7858
CC1133PL	18-7934
CCS1136	18-7935
CG11	18-7855
CG20DP	18-7862
CG7	18-7860
CH33APL	18-7920
CH836PL	18-7921
G12	18-7830
G15	18-7831
G15(Plastic)	18-7857-1
G2	18-7856-1
G3	18-7831
G3(Plastic)	18-7857-1

FRAM (Cont.)

FRAM No.	Sierra No.
G3870	18-7936
G8174	18-7830
P1115	18-7937
P1116	18-7938
P1146G	18-7829
P1146G	18-7867
P3726	18-7939
P4102A	18-7942
P8043	18-7940
P8263	18-7802
PH13	18-7876
PH13	18-7876
PH16	18-7878
PH25	18-7923
PH2821	18-7886
PH2821A	18-7886
PH2870A	18-7925
PH30	18-7824
PH3306A	18-7926
PH3545	18-7927
PH3593A	18-7910
PH3612	18-7874
PH3614	18-7884
PH3614	18-7915
PH3980	18-7879-1
PH43	18-7878
PH4743	18-7886
PH4967	18-7906
PH4967	18-7916
PH49A	18-7880
PH5046	18-7917
PH6017A	18-7902
PH6017A	18-7910
PH6017A	18-7911
PH6607	18-7910
PH6607	18-7911
PH7317	18-7914
PH7575	18-7884
PH7575	18-7915
PH8842	18-7880
PH8A	18-7875
PH977A	18-7887
PH977A	18-7899
PS3808	18-7844
PS3808	18-7845

GLM

GLM No.	Sierra No.
1056	18-7315
1070	18-7314
1073	18-7307
1100	18-7316
10561	18-3290
10562	18-3566
11013	18-2408
11020	18-2409
11030	18-2286
11040	18-2130
11050	18-2348
11051	18-2398
11052	18-2399
11055	18-1502
11060	18-2202
11061	18-2236
11071	18-3293
11091	18-2406
11100	18-2410
11110	18-2167
11120	18-2180
11130	18-2179
11131	18-2324
11140	18-2261
11150	18-2166
11151	18-2239
11155	18-2166
11163	18-2181
11190	18-3719
11200	18-6350

GLM (Cont.)

GLM No.	Sierra No.
11210	18-2201
11215	18-2256
11216	18-2358
11220	18-2203
11225	18-2257
11226	18-2364
11230	18-2204
11235	18-2258
11236	18-2365
11238	18-6353
11240	18-2205
11245	18-2259
11246	18-2363
11300	18-2200
11312	18-2407
11380	18-2299
11381	18-2298
11405	18-2191
11406	18-1702
11410	18-1158
11416	18-1708
11420	18-1157
11430	18-1356
11500	18-2171
11510	18-2173
11520	18-2172
11610	18-5967
11620	18-2372
11800	18-8210
11810	18-8211
12000	18-3315-2
12010	18-3507
12020	18-3423
12030	18-3424
12041	18-3151
12042	18-3214
12043	18-3154
12050	18-3327
12060	18-3383
12061	18-3401
12070	18-3382
12071	18-3381
12082	18-3216
12084	18-3237
12085	18-3309
12088	18-3150
12091	18-3212-1
12100	18-3324
12101	18-3393
12102	18-3392
12103	18-3391
12104	18-3390
12105	18-3211
12106	18-3210
12107	18-3215
12108	18-3201
12110	18-3317
12120	18-3320
12130	18-3321
12140	18-3314
12150	18-3316
12170	18-3322
12180	18-3323
12190	18-3386
12200	18-3219
12202	18-3220
12210	18-3378
12211	18-3380
12221	18-3385
12243	18-3994
12244	18-3388
12246	18-3387
12250	18-3207
12251	18-3400
12260	18-3252
12270	18-3239
12280	18-3517
12290	18-3217
12305	18-3149-1
12310	18-3417

GLM (Cont.)

GLM No.	Sierra No.
12320	18-3420
12330	18-3421
12341	18-2354
12350	18-3416
12352	18-3445
12360	18-3419
12370	18-3414
12380	18-3422
12390	18-3119
12391	18-3145
12395	18-3405
12400	18-3129
12405	18-3206
12410	18-3116
12415	18-3571
12416	18-3572
12420	18-3118
12430	18-3130
12440	18-3363
12450	18-3336
12460	18-3180
12470	18-3367
12500	18-3122
12501	18-3350
12502	18-3351
12510	18-3117
12520	18-3107
12540	18-3139
12550	18-3127
12560	18-3126
12590	18-3141
12610	18-3178
12620	18-3343
12630	18-3359
12670	18-6011
12675	18-6068
12680	18-6014
12690	18-6249
12700	18-6015-9
12702	18-6093
12703	18-6067
12703	18-6114
12704	18-6089
12704	18-6092
12710	18-6016
12711	18-6080
12712	18-6094
12713	18-6066
12730	18-6017
12731	18-6018
12733	18-6027
12736	18-6025
12737	18-6095
12738	18-6026
12739	18-6115
12740	18-6012
12741	18-6029
12743	18-6113
12744	18-6097
12745	18-6034
12750	18-6013
12760	18-3121
12770	18-6020
12772	18-6019
12773	18-6101
12774	18-6028
12775	18-6103
12776	18-6024
12780	18-6000
12781	18-6023
12782	18-6004
12784	18-6005
12787	18-6009
12788	18-6010
12789	18-6001
12810	18-3114
12812	18-3358
12813	18-3179
12817	18-3113
12820	18-3109

GLM (Cont.)

GLM No.	Sierra No.
12821	18-3226
12822	18-3197
12824	18-3151
12825	18-3222
12826	18-2722
12829	18-3221
12830	18-3110
12836	18-2728
12840	18-3106
12860	18-3115
12880	18-3346
12881	18-6070
12883	18-6112
12884	18-6091
12885	18-6090
12886	18-6036
12887	18-6032
12888	18-6098
12889	18-6033
12920	18-2707
12930	18-2715
13010	18-3553
13020	18-3550
13030	18-3551
13040	18-3555
13050	18-3552
13060	18-3554
13070	18-3558
13080	18-3557
13100	18-3649
13101	18-3647
13120	18-3549
13124	18-3569
13150	18-3561
13170	18-3500
13200	18-3556
13220	18-1977-1
13230	18-1994
13270	18-3673
13280	18-3674
13350	18-3672
13370	18-3650
13380	18-3646
13380	18-3651
13381	18-3662
13390	18-3668
13400	18-3652
13410	18-3671
13420	18-3667
13430	18-3653
13440	18-3670
13450	18-3669
13520	18-3678
13530	18-1993
13540	18-3531
13550	18-3532
13950	18-8112
13984	18-4461
13990	18-4224
13991	18-4227
13992	18-4226
13993	18-4218
14010	18-4500
14020	18-4505
14030	18-4515
14040	18-4520
14060	18-4535
14110	18-4510
14115	18-4010
14120	18-4545
14125	18-4011
14130	18-4525
14135	18-4012
14140	18-4560
14145	18-4013
14155	18-4014
14160	18-4575
14165	18-4015
14190	18-4090
14210	18-3918

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
14220	18-3919	21100	18-2151	21649	18-0201	22380	18-3136
14230	18-3920	21110	18-3750	21710	18-2157	22388	18-0653
14240	18-3921	21111	18-3768	21711	18-2145	22390	18-0190
14250	18-3922	21120	18-3751	21715	18-2245-1	22391	18-3233
14260	18-3923	21130	18-2152	21725	18-4236	22407	18-9219
14270	18-3924	21131	18-2357	21731	18-2375	22408	18-2279
14275	18-3927	21136	18-4295	21731	18-23751-9	22409	18-2277
14280	18-3925	21140	18-2161	21731	18-2378	22410	18-2185
14315	18-4600	21160	18-3720	21731	18-23781-9	22411	18-2184
14320	18-4555	21161	18-2344	21740	18-3245	22412	18-2183
14330	18-4565	21170	18-3721	21740	18-6245	22413	18-2186
14410	18-4635	21180	18-3722	21750	18-2170	22414	18-2187
14430	18-4637	21190	18-3723	21770	18-4289	22416	18-2252
14440	18-4636	21210	18-3200	21771	18-2345	22417	18-2251
14470	18-4626	21220	18-3204	21780	18-2160	22420	18-2244
14480	18-4627	21230	18-3700	21790	18-7321	22420	18-22441-9
14490	18-4628	21231	18-3737	21791	18-7311	22420	18-2387
14600	18-4055	21240	18-3704	21800	18-4267	22420	18-23871-9
14610	18-4056	21241	18-3726	21811	18-2140	22421	18-2288
14640	18-4059	21242	18-3703	21820	18-1156	22430	18-2361
14650	18-4060	21245	18-0654	21830	18-1166	22433	18-2326
14660	18-4623	21250	18-3701	21840	18-1153	22435	18-2327
14670	18-4624	21251	18-3782	21850	18-2101	22436	18-2330
14680	18-4625	21260	18-3702	21860	18-1154	22440	18-3229
14910	18-3979	21261	18-3781	21870	18-3199	22445	18-8551
14920	18-3980	21290	18-4233	21880	18-3198	22490	18-2243
14930	18-3981	21300	18-4220	21885	18-1500	22491	18-1501
14940	18-3982	21321	18-8348	21887	18-8111	22500	18-4040
14950	18-3983	21330	18-7426	21890	18-3232	22520	18-1600
14960	18-3984	21350	18-4221	21892	18-4258	22540	18-1602
15100	18-3575	21360	18-3714	21893	18-4263	22560	18-1601
15201	18-3583	21370	18-2462	21894	18-4264	22612	18-2217
15201	18-3599	21380	18-2463	21896	18-4265	22616	18-2290
15301	18-3574	21419	18-3749	21900	18-2100	22620	18-2217
15400	18-3584	21420	18-2169	21910	18-2461	22625	18-2216
15500	18-3581	21421	18-2322	21930	18-2148	22630	18-2221
15600	18-3582	21423	18-3236	21951	18-8205	22631	18-2218
15700	18-3578	21424	18-2395	21960	18-8206	22633	18-2220
16100	18-4035	21425	18-2464	21961	18-8212	22661	18-2310
16120	18-4036	21430	18-2149	21962	18-2771	22662	18-2309
16150	18-4037	21432	18-3754	21980	18-2142	22663	18-2308
16180	18-1186	21433	18-2303	22010	18-2176	22670	18-2210
16200	18-1194	21440	18-2600	22020	18-2177	22671	18-2207
16210	18-4038	21450	18-2603	22030	18-4251	22672	18-2208
16220	18-1374	21451	18-2190	22031	18-4273	22673	18-2209
16230	18-1376	21453	18-2604	22040	18-2156	22681	18-2289
16240	18-1375	21460	18-2159	22050	18-2178	22683	18-2287
16300	18-1366	21480	18-2396	22090	18-2380	22700	18-1362
16310	18-1371	21481	18-2397	22100	18-3740	22710	18-1377
16320	18-1367	21510	18-1165	22110	18-3741	22720	18-1099
16330	18-1365	21511	18-1179	22120	18-3742	22750	18-1112
16340	18-1370	21512	18-1129	22130	18-3743	22760	18-1113
16350	18-1363	21520	18-1160	22140	18-3744	22770	18-1114
16360	18-1364	21540	18-1161	22150	18-3705	22780	18-1115
16370	18-1368	21541	18-1170	22160	18-3706	22800	18-1352
16400	18-4039	21542	18-1172	22170	18-3707	22810	18-1353
16420	18-1195	21543	18-1171	22185	18-3708-1	22820	18-1361
16470	18-1347	21560	18-1142	22190	18-4231	22830	18-1378
16520	18-1196	21570	18-1164	22191	18-4274	22840	18-1359
17000	18-2402	21580	18-1143	22200	18-3715	22850	18-1360
18000	18-2401	21584	18-1193	22220	18-4223	22860	18-1350
18100	18-2443	21590	18-1159	22230	18-4222	22870	18-1351
19100	18-2450	21591	18-1173	22240	18-4230	22880	18-1357
19200	18-2451	21592	18-1130	22250	18-4228	22890	18-1354
19300	18-2452	21593	18-1197	22252	18-4194	22900	18-1355
19310	18-3729	21600	18-1150	22260	18-4232	22910	18-1358
19350	18-3728	21610	18-1117	22280	18-0550	22920	18-1372
19400	18-2453	21620	18-1155	22290	18-0549	22930	18-1373
21010	18-2154	21622	18-1346	22300	18-2377	22940	18-1369
21015	18-2353	21623	18-1345	22317	18-4244	22960	18-1118
21020	18-2155	21625	18-1398	22320	18-3153	22980	18-1121
21030	18-2150	21630	18-1162	22321	18-4276	22990	18-1122
21031	18-2320	21641	18-0193	22322	18-4277	23010	18-2778
21032	18-0647	21642	18-0195	22323	18-3133	23011	18-2777
21033	18-0655	21643	18-0194	22325	18-3365	23020	18-2939
21040	18-2193	21644	18-0198	22330	18-3725	23030	18-2199
21060	18-2164	21645	18-0200	22340	18-3717	23040	18-4210
21070	18-2165	21646	18-0199	22350	18-3716	23050	18-4213
21080	18-2141	21647	18-0196	22360	18-3369	23060	18-4214
21090	18-2163	21648	18-0197	22370	18-3135	23070	18-4211

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
23080	18-2153	25135	18-2369	30230	18-0893	31180	18-2948
23090	18-4204	26030	18-2119	30240	18-0897	31190	18-2841
23100	18-4206	26040	18-2105	30260	18-2810	31200	18-2828
23110	18-2194	26050	18-2106	30270	18-2809	31210	18-2560
23140	18-2342	26060	18-2107	30290	18-2563	31220	18-2558
23141	18-3759	26070	18-2108	30290	18-2566	31230	18-2559
23150	18-4208	26080	18-2109	30300	18-4380	31260	18-2568
23160	18-4209	26090	18-2120	30320	18-2565	31270	18-2569
23200	18-2346	26100	18-2103	30330	18-0344	31280	18-2570
23203	18-7296	26110	18-2112	30350	18-0464	31300	18-2571
23210	18-2294	26120	18-2113	30351	18-1238	31310	18-2567
23220	18-2285	26130	18-2110	30353	18-0428	31330	18-4261
23230	18-4215	26140	18-2111	30353	18-2845	31340	18-0164
23240	18-4212	26170	18-2123	30354	18-0322	31350	18-0327
23260	18-2283	26180	18-2124	30357	18-0664	31360	18-0889
23261	18-2282	26190	18-2114	30359	18-0311	31370	18-0874
23270	18-2293	26200	18-2134	30360	18-0887	31380	18-0891
23280	18-2292	26200	18-2137	30363	18-0740	31390	18-0332
23300	18-2295	26210	18-2116	30370	18-0905	31400	18-0879
23510	18-2231	26220	18-2126	30380	18-2848	31410	18-2819
23580	18-2230	26240	18-2115	30381	18-0435	31420	18-1210
23590	18-2229	26250	18-2136	30390	18-0419	31430	18-2831
23710	18-3931	26310	18-2701	30410	18-0867	31440	18-2830
23800	18-4122	26320	18-2336	30430	18-2514	31450	18-2846
23810	18-4121	26330	18-2702-1	30440	18-0980	31460	18-2553
23810	18-4294	26340	18-4288	30450	18-0350	31470	18-0342
23820	18-4112	26350	18-2341	30470	18-0352	31480	18-0885
23830	18-4111	26380	18-2428	30480	18-0982	31490	18-2832
23840	18-4102	26400	18-2427	30490	18-0898	31500	18-2802
23850	18-4101	26410	18-2426	30510	18-0353	31510	18-2844
23910	18-4107	26440	18-0652	30530	18-0976	31520	18-2833
23930	18-4127	26460	18-2425	30570	18-0904	31530	18-0378
23940	18-4123	26470	18-2424	30580	18-0354	31540	18-0462
23950	18-4113	26480	18-2465-9	30610	18-0182	31550	18-2896
23960	18-4103	26490	18-2466-9	30640	18-0910	31560	18-2917
24010	18-4120	26500	18-2420	30670	18-0129	31570	18-2912
24020	18-4110	26510	18-2421	30680	18-2806	31580	18-2515
24030	18-4100	26520	18-2423	30700	18-0912	31590	18-0568
24040	18-4124	26530	18-2422	30720	18-0914	31600	18-2838
24050	18-4065	27700	18-3767	30730	18-0149	31620	18-2834
24060	18-4114	27720	18-1731	30740	18-0359	31630	18-2554
24080	18-4104	27782	18-1712	30760	18-0918	31640	18-0988
24090	18-4067	27931	18-2192	30770	18-0131	31650	18-2572
24100	18-4066	27940	18-1729	30790	18-0410	31660	18-0356
24110	18-4125	28020	18-2104	30800	18-0922	31670	18-2552
24112	18-4115	28030	18-2174	30850	18-4366	31680	18-2501
24130	18-4105	28040	18-2097	30860	18-0868	31690	18-2509
24140	18-4068	28050	18-9218	30870	18-0363	31710	18-0992
24210	18-3904	28060	18-6401	30880	18-0926	31720	18-2835
24240	18-3910	28100	18-2128	30890	18-2513	31730	18-2573
24250	18-3975	28180	18-1152	30900	18-0133	31740	18-0434
24260	18-3911	28190	18-1151	30920	18-0928	31750	18-0158
24280	18-3912	28300	18-3231	30930	18-2512	31770	18-0903
24290	18-3974	28310	18-2125	30940	18-0932	31780	18-0942
24300	18-3905	28315	18-2146	30960	18-0101	31790	18-0137
24310	18-3913	28317	18-2337	30970	18-0866	31810	18-2804
24330	18-3915	28318	18-2339	30980	18-0372	31820	18-0685
24410	18-4106	28325	18-2338	30990	18-0103	31830	18-0389
24430	18-3933	28330	18-3712	31000	18-0938	31840	18-2843
24430	18-4126	28340	18-6400	31010	18-2914	31850	18-0365
24570	18-3907	28350	18-3752	31020	18-2915	31860	18-2800
24590	18-3908	28360	18-3713	31030	18-2801	31870	18-0369
24830	18-7826	28370	18-0577	31040	18-2826	31880	18-0151
24840	18-7859	28380	18-2296	31050	18-2919	31890	18-2507
24841	18-7869	28390	18-4296	31060	18-2823	31900	18-0147
24880	18-7860	28400	18-2381	31070	18-2824	31900	18-0747
24900	18-7861	28402	18-2382	31080	18-2825	31910	18-0105
24910	18-7862	30010	18-2340	31090	18-2827	31920	18-2805
24930	18-7846	30020	18-0681	31100	18-0872	31930	18-2836
24940	18-7845	30030	18-2316	31100	18-2949	31940	18-0934
24941	18-7844	30050	18-0123	31101	18-2902	31950	18-2837
24950	18-7852-1	30060	18-0870	31105	18-8536	31960	18-0371
24951	18-7848-1	30090	18-2564	31110	18-2829	31970	18-0373
24970	18-7854	30100	18-0328	31120	18-2847	31980	18-0139
24980	18-7855	30120	18-0329	31130	18-2820	31990	18-0936
25000	18-7853-1	30160	18-0895	31141	18-2743	32000	18-2561
25110	18-8207	30170	18-0333	31150	18-0894	32010	18-2500
25115	18-2404	30180	18-0334	31160	18-2840	32030	18-5399
25120	18-8208	30190	18-1209	31170	18-29451-9	32040	18-0422
25125	18-2405	30220	18-0672	31171	18-42481-9	32050	18-2839

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
32070	18-0946	33210	18-2887	34280	18-3836	35440	18-1202
32080	18-2849	33220	18-2880	34290	18-2866	35460	18-0150
32090	18-2504	33230	18-2871	34300	18-0117	35480	18-0157
32100	18-2555	33240	18-2870	34310	18-2543	35540	18-0161
32110	18-0385	33250	18-0426	34320	18-2853	35620	18-0633
32120	18-2803	33280	18-2876	34330	18-0969	35650	18-3898
32130	18-0357	33330	18-2861	34340	18-0971	35730	18-0978
32140	18-0360	33340	18-2860	34350	18-2878	35740	18-0130
32150	18-2502	33370	18-2900	34370	18-2544	35750	18-0987
32160	18-0667	33400	18-2960	34380	18-0979	35780	18-0965
32170	18-2909	33410	18-2865	34390	18-0981	35800	18-0963
32175	18-8533	33420	18-2855	34400	18-3837	35830	18-3895
32180	18-0994	33430	18-2877	34410	18-0189	35840	18-2954
32190	18-2575	33440	18-2858	34420	18-0975	35850	18-3861
32200	18-2910	33450	18-2874	34430	18-0989	35860	18-3862
32210	18-0347	33460	18-0973	34440	18-0675	35870	18-3864
32220	18-0320	33470	18-0947	34450	18-2547	35880	18-3863
32280	18-2574	33480	18-0949	34460	18-2550	35890	18-3871
32300	18-0948	33500	18-0677	34470	18-0995	35900	18-3872
32320	18-2807	33510	18-0955	34480	18-0997	35930	18-3866
32330	18-0952	33511	18-0108	34490	18-0999	35940	18-3896
32350	18-0384	33530	18-2873	34520	18-0124	35950	18-3838
32360	18-2562	33540	18-2956	34530	18-1212	35960	18-3897
32370	18-0111	33560	18-2856	34540	18-0134	35990	18-2957
32390	18-0185	33570	18-1204	34550	18-2865	36080	18-2968
32400	18-0160	33580	18-0680	34560	18-3360	36090	18-2970
32420	18-2505	33590	18-2545	34570	18-3803	36100	18-3879
32440	18-2808	33600	18-2546	34580	18-2905	36100	18-7879-1
32450	18-2510	33610	18-0148	34590	18-3839	36110	18-3877
32460	18-0113	33620	18-2549	34610	18-2913	36120	18-3878
32470	18-0881	33630	18-0985	34620	18-2938	36130	18-3880
32480	18-0950	33640	18-2864	34630	18-2548	36140	18-3881
32500	18-0388	33650	18-0977	34640	18-0933	36150	18-2946
32510	18-2511	33660	18-0991	34650	18-0927	36160	18-3876
32520	18-2506	33680	18-0102	34700	18-0937	36170	18-3883
32530	18-2503	33690	18-0106	34710	18-0188	36180	18-3887
32540	18-2508-1	33700	18-3899	34720	18-2911	36200	18-3825
32560	18-0945	33710	18-2852	34730	18-2918	36220	18-3822
32580	18-0114	33730	18-2557	34740	18-0935	36230	18-3823
32600	18-0318	33740	18-0118	34750	18-0923	36240	18-3824
32630	18-0954	33750	18-2857	34770	18-2916	36250	18-3820
32640	18-2815	33760	18-0418	34771	18-0911	36260	18-3814
32650	18-7106	33765	18-8532	34780	18-0941	36290	18-3855
32680	18-0431	33770	18-2875	34790	18-0424	36300	18-3857
32730	18-0386	33780	18-0401	34800	18-1218	36820	18-0476
32740	18-0916	33790	18-0183-1	34850	18-1224	36830	18-2854
32750	18-0876	33795	18-8509	34860	18-0951	36840	18-0475
32760	18-0323	33800	18-0956	34870	18-0953	37000	18-4313
32770	18-0324	33810	18-0943	34880	18-0957	37010	18-4312
32780	18-0336	33820	18-0673	34890	18-0397	37020	18-4314
32800	18-2343	33830	18-2961	34910	18-3827	37100	18-2991
32820	18-0339	33840	18-2947	34920	18-3829	37110	18-0962
32830	18-0670	33850	18-2884	34930	18-3830	37120	18-0869
32840	18-0341	33860	18-2888	34940	18-3831	37130	18-0154
32870	18-0930	33870	18-2964	34950	18-3805	37150	18-0960
32880	18-0135	33880	18-3804	34960	18-3832	37160	18-0417
32890	18-0374	33890	18-3828	34970	18-0959	37190	18-0968
32920	18-0380	33900	18-0548	34980	18-0961	37200	18-0119
32930	18-0940	33910	18-0884	34990	18-0967	37210	18-0853
32940	18-0944	33930	18-0104	35020	18-2929	37220	18-0855
32950	18-0107	33950	18-0913	35030	18-0391	37240	18-0857
32960	18-0970	33960	18-0880	35060	18-0398	37250	18-0861
32980	18-2850	33970	18-0440	35070	18-0346	37260	18-0141
32990	18-2883-1	34000	18-0679	35070	18-0349	37270	18-0152
33010	18-2851	34010	18-3841-2	35080	18-2971	37290	18-0863
33020	18-0110	34020	18-2889	35090	18-2729	37310	18-0873
33030	18-0430	34030	18-2959	35180	18-0983	37320	18-0314
33050	18-0939	34040	18-2891	35190	18-0112	37330	18-0115
33060	18-2863	34050	18-2892	35200	18-0120	37360	18-0958
33080	18-2907	34080	18-0850	35320	18-0122	37370	18-0915
33090	18-2862	34090	18-2893	35330	18-0126	37400	18-0315
33100	18-2890	34120	18-0882	35340	18-0128	37410	18-0854
33110	18-2879	34140	18-2963	35360	18-0136	37430	18-0415
33120	18-2908	34150	18-2895	35370	18-0138	37470	18-0622
33130	18-2903	34200	18-2897	35380	18-0140	37490	18-0345
33140	18-2906	34220	18-2881	35390	18-0142	37500	18-0416
33150	18-2709	34230	18-0917	35400	18-0144	37520	18-0624
33170	18-2901	34240	18-3801	35410	18-0441	37530	18-0644
33180	18-2867	34250	18-3802	35420	18-0851	37540	18-0645
33190	18-2904	34260	18-0929	35430	18-1205	37550	18-0646

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
37560	18-0642	39690	18-4392	45020	18-7179	56250	18-1998-1
37570	18-0643	39700	18-4393	45030	18-7180	70010	18-5303
37590	18-0641	39710	18-4375	45050	18-7190	70020	18-5311
37630	18-2942	39720	18-4376	45060	18-7181	70030	18-5310
37640	18-2621	39730	18-4337	45080	18-7183	70040	18-5318
37650	18-2741	39740	18-4378	45090	18-7184	70050	18-5317
37660	18-2740	39750	18-4379	45100	18-7186	70060	18-5314
37670	18-2943	39770	18-4369	45160	18-7194	70070	18-5156
37680	18-2611	39780	18-4370	45170	18-7185	70080	18-5157
37690	18-2610	39790	18-4371	45180	18-7187	70082	18-5305
37760	18-2582	39800	18-4372	45200	18-7137	70100	18-5306
37795	18-0626	39810	18-4373	45230	18-7100	70110	18-5148
37796	18-0628	39820	18-4374	45250	18-0298	70160	18-5153
37797	18-0627	39830	18-4368	45280	18-7405	70170	18-5140
39010	18-4386	39840	18-0405	46100	18-1219	70200	18-5141
39020	18-4387	39850	18-1237	46110	18-1221	70500	18-5349
39030	18-4385	39870	18-4347-1	46120	18-3562	70510	18-5347
39040	18-4381	39880	18-4349	46130	18-1222	70520	18-5344
39050	18-4383	39890	18-4348	46140	18-3567	70530	18-5345
39060	18-4384	39910	18-0604	46150	18-1243	70540	18-5346
39080	18-4303-1	39920	18-0603	46160	18-3565	70570	18-5199
39090	18-4304-1	40130	18-7832	46170	18-3564	70580	18-5338
39100	18-4358	40130	18-7838	46180	18-3563	70590	18-5200
39110	18-4382	40140	18-7829	47110	18-3602	70591	18-5348
39120	18-4397	40150	18-7830	47120	18-3601	70640	18-5205
39130	18-0340	40160	18-7831	47130	18-3603	70660	18-5169
39140	18-4350	40280	18-7818-1	50006	18-4008	70670	18-5212
39150	18-4351	40290	18-7817	50310	18-1908K	70680	18-5206
39160	18-0407	40310	18-7804	50330	18-1906	71000	18-5428
39170	18-0465	40320	18-7807	50610	18-1985	71020	18-5418
39180	18-4352	40330	18-7808	51010	18-4009	71030	18-5420
39190	18-4353	40340	18-7809	51030	18-1990	71040	18-5404-1
39210	18-4354	40350	18-7811	51110	18-1970-2	71050	18-5407
39230	18-0153	40360	18-7812	51120	18-1971	71050	18-5425
39240	18-4357	40370	18-7813	51130	18-1972	71060	18-5403
39250	18-4319	40380	18-7814	51140	18-1976-1	71070	18-5432
39260	18-0411	40390	18-7810	51160	18-1975-1	71080	18-5431
39270	18-4396	40410	18-7004	51180	18-1937	71090	18-5411
39280	18-4394	40420	18-7005	51190	18-1978	71100	18-5405
39290	18-4395	40435	18-7006-1	51210	18-1956-1	71110	18-5408
39300	18-4398	40460	18-7007	51212	18-1955-1	71120	18-5406
39310	18-4399	40470	18-7013	51220	18-1952-1	71130	18-5403
39320	18-4367	40480	18-7021	51224	18-1960-1	71400	18-5354
39330	18-4355	40490	18-7211-1	51230	18-1953-2	71410	18-5362
39331	18-4340	40500	18-7033	51237	18-1950-1	71420	18-5361
39332	18-4339	40501	18-7037	51238	18-1951-1	71450	18-5393
39333	18-4336	40510	18-7043	51240	18-1957-1	71460	18-5394
39335	18-4334	40530	18-7024	51250	18-1958-1	71470	18-5356
39336	18-4326	40540	18-7026	51252	18-1962-1	71480	18-5358
39337	18-4325	40550	18-7223	51320	18-1921	71490	18-5357
39338	18-4338	40560	18-7042	51330	18-1909	71500	18-5396
39340	18-4315	40570	18-7046	51340	18-1922	71510	18-5395
39350	18-4300	40580	18-7220	51410	18-1902	71520	18-5384
39350	18-4302	40590	18-7221	51420	18-1903	71530	18-5386
39354	18-4310	40600	18-7219	51430	18-1986	71540	18-5385
39355	18-4324	40610	18-7212	51442	18-1901	71550	18-5389
39360	18-4301	40620	18-7213	51480	18-1848	71560	18-5352
39370	18-4305	40630	18-7214	51510	18-1935-1	71570	18-5369
39380	18-4306	40640	18-7215	51520	18-1936	71580	18-5375
39390	18-4321	40650	18-7750-1	51610	18-1930-1	71590	18-5376
39400	18-4322	40651	18-7226	51630	18-1931-1	71600	18-5353
39410	18-4323	40710	18-7093	51640	18-1932	71700	18-5270
39420	18-4307	40720	18-7094	52080	18-1938	71710	18-5269
39430	18-4309	40800	18-7801	52090	18-1984	71720	18-5268
39440	18-4317	40810	18-7823	52230	18-1983	71730	18-5275
39470	18-0466	40820	18-7820	52240	18-1982	71740	18-5277
39490	18-0348	40830	18-7821	53100	18-4362	71750	18-5276
39500	18-0611	40840	18-7822	53300	18-8529	71760	18-5271
39520	18-4359	40850	18-7800	53330	18-8554	71770	18-5267
39550	18-4356	40860	18-7805	53360	18-8556	71780	18-5273
39560	18-4316	40870	18-7806-1	53430	18-8555	71790	18-5274
39590	18-2614	40900	18-7233	53770	18-8539	71800	18-5272
39600	18-2620	40910	18-7061	54110	18-1899	71810	18-5281
39620	18-2619-1	40920	18-7057	54250	18-1996	71820	18-5278
39630	18-2613	40930	18-7041	56030	18-1949	71830	18-5280
39640	18-2615	40950	18-7062	56110	18-1999	72010	18-5179
39650	18-4388	40970	18-7295	56120	18-1907	72020	18-5196
39660	18-4389	41120	18-7477	56140	18-1939	72030	18-5172
39670	18-4390	44990	18-7956	56230	18-1997-1	72040	18-5192
39680	18-4391	45010	18-4217	56240	18-1898	72050	18-5194

GLM (Cont.)		GLM (Cont.)		GLM (Cont.)		GLM (Cont.)	
GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.	GLM No.	Sierra No.
72060	18-5170	75370	18-5755	80420	18-7161	83440	18-7159
72070	18-5193	75380	18-5759	80440	18-7415	84026	18-7474
72080	18-5176	75390	18-5760	81030	18-7197	85010	18-2016
72100	18-5181	75400	18-5758	81070	18-7111	85020	18-2049
72110	18-5433	76068	18-7070	81080	18-0175	85030	18-2003
72113	18-5443	76068	18-7746	81080	18-7145	85040	18-2013
72114	18-5442	76081	18-7081	81090	18-7404	85040	18-2026
72115	18-5434	76082	18-7080	81100	18-7116	85050	18-2009
72120	18-5178	76082	18-7089	81100	18-7417	85060	18-2056
72130	18-5108	76083	18-7076	81120	18-7134	85070	18-2014
72240	18-5740	76084	18-7078	81140	18-7174	85080	18-2011
72260	18-5711	76085	18-7097	81140	18-7416	85090	18-0523
72310	18-5707	76086	18-7098	81160	18-7158	85100	18-2019
72320	18-5708	76088	18-7017	81170	18-7440-1	85110	18-2012
72350	18-5709	76096	18-7096	81180	18-7153	85120	18-2051
72360	18-5801	76101	18-7000	81190	18-7103	85130	18-2002
72370	18-5815	76102	18-7001	81210	18-7408	85130	18-2077
72380	18-5820	76103	18-7008	81220	18-7146	85140	18-2944
72390	18-5816	76104	18-7040	81230	18-7156	85150	18-0521
72400	18-5817	76105	18-7085	81230	18-7409	85160	18-0583
72402	18-5819	76107	18-7075	81240	18-7411	85170	18-0522
72403	18-5812	76111	18-7071	81250	18-7143	85200	18-0563
72410	18-5802	76120	18-7086	81260	18-7164	85210	18-2015
72420	18-5807	76123	18-7077	81270	18-7198	85230	18-0514
72430	18-5808	76150	18-7095	81280	18-7403	85260	18-0515
72440	18-5814	76160	18-7072	81290	18-7461	85270	18-0516
72460	18-5837	77010	18-1256	81310	18-7126	85290	18-2017
72480	18-5836	77010	18-7256	81320	18-7457	85330	18-2006
72490	18-5838	77011	18-7286	81340	18-7128	85380	18-0525
72500	18-5834	77040	18-7267	81360	18-7171	85440	18-0517
72510	18-5297	77050	18-7266	81380	18-7130	85460	18-0527
72520	18-5296-2	77060	18-7265	81390	18-7176	85480	18-2008
72530	18-5298	77070	18-7274	81400	18-7123	85490	18-1211
72540	18-5299	77080	18-7269	81430	18-0858	85520	18-2052
72550	18-5295	77090	18-7275	81430	18-7163	85530	18-2053
72570	18-5294	77101	18-7263	81440	18-7401	85580	18-2055
72590	18-5265	77102	18-7268	81450	18-7108	85581	18-2054
72600	18-5284	77103	18-7270	81470	18-7419	85590	18-2599
72610	18-5250	77105	18-7260	81510	18-7467	85600	18-2007
72620	18-5251	77106	18-7272	81520	18-0860	85610	18-2010
72630	18-5252	77108	18-7271	81540	18-7110	85630	18-0539
72640	18-5253	77113	18-7284	81550	18-7400	85680	18-2048
72650	18-5260	77114	18-7278	81570	18-7449	85700	18-2076
72660	18-5258	77115	18-7289	82030	18-7118	85790	18-0519
72660	18-5264	77116	18-7288	82050	18-7472	85800	18-0526
72670	18-5254	77200	18-4200	82060	18-7959	85810	18-0531
72680	18-5256	77200	18-7200	82080	18-7490	85830	18-0540
72800	18-5011	77220	18-7201	82100	18-7135	85840	18-8353
72810	18-5006	77230	18-7202	82110	18-7420	85850	18-2349
72820	18-5002	77250	18-7208	82130	18-7178	85860	18-1508
72830	18-5003	77260	18-72000	82140	18-7114	85910	18-2094
72840	18-5001	77290	18-7210	82150	18-7117	85960	18-0520
72970	18-5012	79110	18-7605	82170	18-7112	86010	18-2071
72980	18-5008	79120	18-7615	82200	18-7170	86011	18-8300
73010	18-5705	79120	18-7618	82230	18-7155	86012	18-8301
73020	18-5704	79140	18-7616	82240	18-7115	86013	18-8325
73110	18-5116-1	79150	18-7617	82240	18-7464	86030	18-2001
73120	18-5115-1	79180	18-7609	82250	18-7173	86040	18-2020
73180	18-6769-1	79190	18-7608	82260	18-7162	86050	18-2058
73190	18-5107-1	79210	18-7603	82270	18-7196	86060	18-2060
74000	18-5750	80070	18-7421	82280	18-7104	86070	18-2066
74000	18-5950	80080	18-7141	82280	18-7459	86080	18-2072
74000	18-5956	80090	18-7120	82310	18-7152	86090	18-2073
74001	18-5951	80100	18-7101	82320	18-7140	86100	18-3111
74001	18-5957	80100	18-7109	82340	18-7151	86120	18-2025
74100	18-5903	80100	18-7406	82350	18-7121	86130	18-2536
74110	18-5904	80110	18-7413	82360	18-7172	86140	18-2532
74140	18-5905	80120	18-7168	82370	18-7127	86150	18-2027
74140	18-5910	80130	18-7102	82380	18-7169	86160	18-2059
74150	18-5900	80140	18-7165	82390	18-7167	86170	18-2028
74150	18-5911	80160	18-7166	82400	18-7133	86180	18-2029
74170	18-5902	80160	18-7466	82430	18-7407	86190	18-2031
74170	18-5908	80170	18-7410	82440	18-7144	86200	18-2033
74180	18-5901	80180	18-7105	82460	18-7418	86210	18-2537
74180	18-5907	80190	18-7445	82480	18-7107	86230	18-2539
74190	18-5913	80220	18-7129	82900	18-7957	86240	18-2061
75330	18-5754	80330	18-7414	83200	18-7139	86250	18-2062
75340	18-5753	80350	18-7412	83250	18-7138	86270	18-2063
75350	18-5756	80380	18-7177	83340	18-7160	86300	18-2996
75360	18-5757	80390	18-7195	83410	18-7157	86310	18-2516

GLM (Cont.)

GLM No.	Sierra No.
86350	18-2021
86360	18-2022
86370	18-2000
86380	18-2018
86390	18-2023
86400	18-2024
86410	18-2005
86420	18-2030
86430	18-2032
86440	18-2074
86450	18-2035
86460	18-2064
86470	18-2075
86480	18-2704
86481	18-2391
86490	18-2703
86491	18-2705
86492	18-3329
86494	18-3337
86496	18-2392
86497	18-2708
86500	18-2706
86510	18-2034
86520	18-2065
86530	18-2067
86540	18-2769
86570	18-7481
86610	18-2068
86620	18-0166
86630	18-2541
86640	18-7475
86654	18-8352
86660	18-7963
86700	18-2767
86710	18-2768
86711	18-2724
86712	18-2692
86720	18-1240
86740	18-0173
86750	18-0174
86760	18-0542
86760	18-0592
86770	18-0543
86790	18-8307
86810	18-8367
86840	18-0584
87010	18-2990
87020	18-2047
87030	18-2040
87050	18-2043
87060	18-2041
87070	18-2057
87120	18-2093
87130	18-8351
87140	18-8350
87400	18-2649
87410	18-2291
87480	18-2643
87490	18-2645
87500	18-2648
87501	18-2644
87510	18-2652
87511	18-2646-1
87513	18-2642
87520	18-2653
87530	18-2654
87540	18-2655
87550	18-2590
87561	18-2622
87562	18-3760
87573	18-2627
87574	18-2628
87575	18-2629
87576	18-2697-1
87580	18-8371
87590	18-2626
87600	18-2623
87601	18-2660
87602	18-2656
87603	18-2659

GLM (Cont.)

GLM No.	Sierra No.
87604	18-2679
87605	18-2682
87606	18-2684
87607	18-2686
87608	18-2689
87609	18-2690
87611	18-2691
87614	18-2694
87616	18-2680
87617	18-2681
87618	18-2683
87619	18-2685
87620	18-2663
87621	18-2687
87622	18-2688
87630	18-2665
87640	18-2664
87650	18-2667
87651	18-2666
87652	18-2669
87653	18-2670
87654	18-2673
87655	18-2671
87656	18-2672
87660	18-2698
87670	18-8360
87680	18-2658
87690	18-2657
87700	18-2625
87800	18-2630
87802	18-2637
87803	18-2632
87804	18-2638
87805	18-2639
87806	18-2633
87807	18-2640
87808	18-2624
87809	18-2635
87810	18-2636
88170	18-7175
89010	18-2757
89020	18-2758
89030	18-2744
89040	18-2752
89050	18-2751
89060	18-2759
89070	18-2762
89080	18-2753-2
89090	18-2761
89100	18-2750
89120	18-2748
89130	18-2746
89140	18-2756
89150	18-2760
89160	18-2733
89170	18-2732
89180	18-2747
89190	18-2764
89200	18-2765
89210	18-2763
89220	18-2745
89222	18-2780
89224	18-2779
89230	18-2781
89240	18-4456
89250	18-4457
89260	18-4458
89450	18-3030
89451	18-3062
89470	18-3005
89480	18-3006
89490	18-3090
89500	18-3091
89510	18-3079
89520	18-3080
89530	18-3075
89540	18-3081
89550	18-3077
89560	18-3078
89570	18-3059

GLM (Cont.)

GLM No.	Sierra No.
89580	18-3001
89590	18-3299
89592	18-3138
89593	18-3295
89594	18-3294
89595	18-3108
89596	18-3326
89600	18-3012
89610	18-3060
89611	18-3061
89612	18-3044
89614	18-8903
89615	18-8901
89620	18-3046
89621	18-3047
89630	18-3056
89640	18-3057
89650	18-3002
89660	18-3083
89670	18-3003
89680	18-3043
89690	18-3055
89710	18-3053
89740	18-3087
89750	18-3051
89760	18-3086
89770	18-3050
89780	18-3368
89790	18-3104
89800	18-3054
89810	18-3039
89820	18-3052
89830	18-3007
89840	18-3017
89850	18-3072
89860	18-3073
89870	18-3066
89880	18-3074
89890	18-3067
89900	18-3068
89910	18-3069
89920	18-3070
89930	18-3071
89940	18-3082
89950	18-3058
89990	18-3366
90050	18-4442
90065	18-4446
90070	18-9099
90100	18-9803
90110	18-9806E
90140	18-9817
90160	18-9853
90170	18-9855
90180	18-9856
90190	18-9858
90200	18-9861
90210	18-9857
90220	18-9854
90230	18-9868
90240	18-9842
90260	18-9837
90270	18-9829
90280	18-9819

MALLORY

MALLORY No.	Sierra No.
9-01102	18-01000
9-01103	18-01100
9-01208	18-01302
9-01209	18-01308
9-01210	18-01311
9-01211	18-01312
9-01212	18-01313
9-01213	18-01314
9-01214	18-01301
9-01301	18-01200
9-01302	18-01202

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-01412	18-01404
9-01413	18-01406
9-01414	18-01408
9-01416	18-01402
9-01417	18-01416
9-01418	18-01418
9-01419	18-01707
9-01420	18-01422
9-01504	18-03200
9-01505	18-03206
9-01506	18-03208
9-01601	18-01500
9-01703	18-03400
9-01704	18-03404
9-01805	18-01600
9-01806	18-01602
9-02003	18-03600
9-02004	18-03602
9-02005	18-03606
9-02006	18-03608
9-02108	18-01701
9-02109	18-01703
9-02110	18-01705
9-02201	18-07400
9-02412	18-09200
9-02413	18-09202
9-02415	18-09002
9-02416	18-09400
9-02418	18-09602
9-02419	18-09606
9-15000	18-5640
9-15001	18-5601
9-15002	18-5642
9-15003	18-5608
9-15004	18-5613
9-15005	18-5629
9-15006	18-5630
9-15007	18-5634
9-15008	18-5648
9-15009	18-5636
9-15010	18-6441
9-15011	18-5617
9-15012	18-6439
9-15013	18-5622
9-15014	18-5618
9-15015	18-5622
9-15016	18-5621
9-15017	18-6437
9-15018	18-6438
9-15019	18-6436
9-15020	18-5619
9-15021	18-6434
9-15022	18-5611
9-15023	18-6415
9-15024	18-5602
9-15025	18-5605
9-15026	18-5606
9-15027	18-5610
9-15028	18-5620
9-15029	18-5636
9-15030	18-6825
9-15031	18-6283
9-15032	18-5612
9-15034	18-5624
9-15036	18-5628
9-15037	18-6826
9-15038	18-6413
9-15039	18-6440
9-15040	18-5631
9-15041	18-6863
9-15042	18-6282
9-15043	18-5627
9-15044	18-6828
9-15045	18-6829
9-15046	18-6422
9-15048	18-6432
9-15049	18-6411
9-15050	18-6421
9-15051	18-6416
9-15052	18-6410

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-15053	18-6430
9-15054	18-6417
9-15055	18-6425
9-15056	18-6414
9-15057	18-3423
9-15058	18-6427
9-15059	18-6426
9-15060	18-6433
9-15061	18-15061
9-15062	18-6418
9-15063	18-6833
9-15070	18-6873
9-15074	18-6868
9-15075	18-6868
9-15076	18-6908
9-15077	18-6867
9-15078	18-6862
9-15080	18-15080
9-15100	BA58003
9-15101	18-5806
9-15102	18-5837
9-15103	18-5836
9-15104	18-5808
9-15104-10	18-5808
9-15105	18-5801
9-15106	18-5802
9-15107	18-5812
9-15108	18-5814
9-15109	18-5807
9-15110	18-5810
9-15111	18-5815
9-15112	18-5817
9-15112-10	18-5817
9-15113	18-5816
9-15115	18-5819
9-15116	18-5820
9-15117	18-5834
9-15118	18-5823
9-15119	18-5833
9-15120	18-5853
9-15121	18-5821
9-15122	18-5879
9-15125	18-5811
9-15200	18-5705
9-15200-10	18-5705
9-15201	18-6271
9-15202	18-6268
9-15203	18-5821
9-15210	18-5849
9-15211	18-5851
9-15212	18-5852
9-15213	18-5850
9-15214	18-15214
9-15450	18-65450
9-15500	18-69550
9-15501	18-15501
9-15510	18-8220
9-15900	18-5913
9-15901	18-5919
9-15902	18-5920
9-15903	18-5910
9-15904	18-5910
9-15905	18-5907
9-15906	18-6937
9-15907	18-6275
9-15908	18-5603
9-17100	18-5707
9-17101	18-5743
9-17200	18-5708
9-17201	18-5709
9-17202	18-5827
9-17203	18-5825
9-17204	18-5829
9-17205	18-5831
9-17206	18-5828
9-17207	18-5832
9-17208	18-5830
9-17300	18-17300
9-17301	18-17301
9-18100	18-6756

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-18101	18-6767-1
9-18102	18-6761
9-18103	18-6780
9-18104	18-6759
9-18105	18-6285
9-18106	18-6281
9-18107	18-6277
9-18108	18-6816
9-18110	18-5632
9-18200	18-6279
9-18201	18-6774
9-18202	18-6775
9-18203	18-6777
9-18204	18-6773
9-18205	18-6273-1
9-18206	18-6273-1
9-18207	18-6772
9-18208	18-18208
9-18209	18-6279
9-18210	18-6799
9-18211	18-6286
9-18212	18-6765
9-18213	18-6273-1
9-18214	18-6757
9-18215	18-6774
9-18300	18-6785
9-18301	18-6786-1
9-18302	18-6793
9-18303	18-18303
9-18304	18-18304
9-18305	18-18305
9-18306	18-6822
9-18400	18-6782
9-18401	18-6789
9-18402	18-6783
9-18403	18-6821
9-18405	18-6760
9-18406	18-6259
9-18407	18-6781
9-18408	18-6788
9-18409	18-18409
9-18410	18-6787
9-18411	18-6798
9-18412	18-6836
9-18500	18-6769-1
9-18540	18-6823
9-18600	18-6755
9-18601	18-6257
9-18602	18-6779
9-18603	18-6758
9-18604	18-6274
9-18607	18-6754
9-18608	18-6790
9-18609	18-6791
9-18610	18-6792
9-18611	18-6771
9-18612	18-6778
9-18613	18-6822
9-18614	18-6804
9-18615	18-6806
9-18616	18-6274
9-18618	18-18618
9-19100	18-5956
9-19101	18-5966
9-19102	18-5967
9-19103	18-5965
9-19104	18-5960
9-19105	18-6927
9-19106	18-5959
9-19107	18-6299
9-19108	18-5984
9-19109	18-5983
9-19110	18-6293
9-19111	18-6298
9-19112	18-6454
9-19113	18-5957
9-19114	18-5943
9-19115	18-5959
9-19116	18-19116
9-19200	18-6960

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-19201	18-6455
9-19202	18-5929
9-19203	18-6844
9-19204	18-6455
9-23100	18-5192
9-23101	18-5196
9-23102	18-5181
9-23103	18-5176
9-23104	18-5170
9-23105	18-5194
9-23106	18-5172
9-23107	18-5179
9-23108	18-5193
9-23200	18-5186
9-23201	18-5187
9-23203	18-5182
9-23204	18-5185
9-23205	18-23205
9-23206	18-5180
9-23207	18-23207
9-23250	18-23250
9-23251	18-23251
9-23601	18-23601
9-23602	18-23602
9-24500	18-5888
9-24501	18-5889
9-24502	18-5890
9-25000	18-5759
9-25001	18-5760
9-25002	18-5758
9-25004	18-5782
9-25005	18-5783
9-25006	18-5784
9-25007	18-5761
9-25008	18-5762
9-25009	18-5763
9-25010	18-5764
9-25011	18-5766
9-25012	18-5767
9-25013	18-5785
9-25017	18-5772
9-25018	18-5773
9-25019	18-5781
9-25020	18-5893
9-25021	18-5770
9-25022	18-5891
9-25023	18-5892
9-25024	18-5885
9-25025	18-5883
9-25026	18-5794
9-25027	18-5887
9-25028	18-5774
9-25029	18-5780
9-25030	18-5884
9-25100	18-5775
9-25101	18-5776
9-25102	18-5777
9-25103	18-5778
9-25104	18-5881
9-25105	18-5787
9-25107	18-5790
9-25108	18-5791
9-25109	18-5793
9-25110	18-5792
9-25200	18-25200
9-25201	18-25201
9-25300	18-25300
9-25302	18-5132
9-25400	18-25400
9-25500	18-5854
9-25502	18-5857
9-25503	18-5859
9-25504	18-5860
9-25505	18-5864
9-25506	18-5865
9-25507	18-5870
9-25508	18-5871
9-25509	18-5873
9-25510	18-5874
9-25511	18-5875

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-25512	18-5876
9-25513	18-25513
9-25600	18-25600
9-25601	18-5183
9-25602	18-25602
9-25604	18-25604
9-25605	18-25605
9-25650	18-25650
9-25651	18-25651
9-25652	18-25652
9-26000	18-5480
9-26002	18-26002
9-26101	18-5309-1
9-26102	18-5312-1
9-26103	18-5339-1
9-26104	18-26104-1
9-26105	18-5313-1
9-26106	18-5315-1
9-26107	18-26107-1
9-26110	18-26110-1
9-26111	18-26111-1
9-26112	18-26112-1
9-26301	18-5495-2
9-26302	18-5489-2
9-26303	18-5496-2
9-26305	18-5497-2
9-26306	18-5494-2
9-26307	18-5498-1
9-26308	18-5486-2
9-26309	18-5487-2
9-26310	18-26310-2
9-26311	18-26311-2
9-26700	18-5484-1
9-26702	18-5476
9-26750	18-5350
9-26751	18-5351
9-26800	18-26800
9-26804	18-26804
9-26807	18-26807
9-26810	18-26810
9-26811	18-26811
9-26812	18-26812
9-26813	18-26813
9-26815	18-26815
9-26820	18-26820
9-26821	18-26821
9-26823	18-26823
9-26825	18-26825
9-26900	18-5297
9-26901	18-5294
9-26902	18-5299
9-26903	18-5298
9-26904	18-5296-2
9-28000	18-8803-2
9-28001	18-8804-1
9-28002	18-8804-1
9-28003	18-8802-1
9-28004	18-8811-1
9-28005	18-5228-1D
9-28006	18-5231-1
9-28009	18-8828-1
9-28010	18-8803-2
9-28011	18-8832-1
9-28012	18-8803-2
9-28013	18-8813-1
9-28014	18-8808-2
9-28015	18-8801-1
9-28016	18-8810-1
9-28017	18-8809-1
9-28018	18-28018
9-28019	18-8845-1
9-28020	18-8800-1
9-28021	18-8803-2
9-28022	18-8823-1
9-28023	18-8835-1
9-28024	18-8830-1
9-28025	18-8805-1
9-28026	18-8806-1
9-28027	18-8814-1
9-28028	18-8811-1

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-28029	18-8820-1
9-28030	18-8802-1
9-28031	18-8838-1
9-28032	18-8801-1
9-28035	18-8807-1
9-28039	18-8817-1
9-28042	18-28042
9-28043	18-8823-1
9-28044	18-28044
9-28046	18-28046
9-28050	18-28050
9-28056	18-8833-1
9-28057	18-8829-1
9-28060	18-8818-1
9-28080	18-28080
9-28081	18-28081
9-28082	18-28082
9-28083	18-28083
9-28084	18-28084
9-28085	18-28085
9-28086	18-28086
9-28090	18-8840-1
9-28091	18-8810-1
9-28092	18-8839-1
9-28100	18-28100
9-28101	18-28101
9-28102	18-28102
9-28120	18-5225
9-28122	18-5224
9-28123	18-5752
9-28124	18-5750
9-28150	18-28150
9-28151	18-28151
9-28175	18-28175
9-29000	18-5317
9-29001	18-5148
9-29002	18-5307
9-29003	18-5310
9-29004	18-5303
9-29005	18-5314
9-29006	18-5311
9-29008	18-5156
9-29009	18-5318
9-29100	18-5345
9-29101	18-5338
9-29102	18-5169
9-29103	18-5344
9-29104	18-5345
9-29106	18-5342
9-29107	18-5348
9-29108	18-5347
9-29109	18-5206
9-29110	18-5207
9-29114	18-5346
9-29200	18-5431
9-29201	18-5407
9-29202	18-5418
9-29203	18-5403
9-29204	18-5419
9-29205	18-5428
9-29206	18-5102
9-29207	18-5404-1
9-29208	18-5430
9-29209	18-5405
9-29210	18-5411
9-29211	18-5427
9-29212	18-5428
9-29213	18-5429
9-29214	18-5403
9-29217	18-5245
9-29218	18-5432
9-29220	18-5406
9-29221	18-5408
9-29222	18-5402
9-29223	18-5413
9-29300	18-5250
9-29301	18-5251
9-29303	18-5256
9-29304	18-5260
9-29305	18-5264

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-29307	18-5284
9-29308	18-5281
9-29309	18-5260
9-29310	18-5258
9-29311	18-5268
9-29312	18-5272
9-29313	18-5271
9-29314	18-5276
9-29315	18-5275
9-29316	18-5277
9-29317	18-5274
9-29318	18-5247
9-29319	18-5246
9-29320	18-5280
9-29321	18-5278
9-29323	18-5012
9-29324	18-5283
9-29330	18-5012
9-29350	18-5273
9-29351	18-5012
9-29400	18-5396
9-29401	18-5385
9-29402	18-5376
9-29403	18-5395
9-29404	18-5393
9-29405	18-5394
9-29406	18-5356
9-29407	18-5386
9-29408	18-5384
9-29409	18-5357
9-29410	18-5358
9-29411	18-5354
9-29412	18-5352
9-29413	18-5369
9-29414	18-5359
9-29416	18-5375
9-29417	18-29417
9-29418	18-5397
9-29419	18-5244
9-29420	18-5243
9-29421	18-5389
9-29423	18-5248
9-29424	18-5361
9-29425	18-5362
9-29426	18-5353
9-29700	18-5433
9-29701	18-5438
9-29702	18-5434
9-29703	18-5435
9-29704	18-7492
9-29705	18-5437
9-29707	18-5436
9-29708	18-5443
9-29709	18-7648
9-29710	18-7493
9-29711	18-5465
9-29716	18-29716
9-29717	18-29717
9-29720	18-29720
9-29722	18-29722
9-29723	18-29723
9-29800	18-5107-1
9-29801	18-5488
9-29804	18-5116-1
9-29806	18-7642
9-29807	18-5117
9-29808	18-5103
9-29809	18-5105
9-29820	18-7706
9-29821	18-7646
9-29822	18-7643
9-29823	18-7708
9-29900	18-5450
9-29901	18-5451
9-29904	18-29904
9-31100	18-7228
9-31101	18-7234
9-31102	18-31102
9-31103	18-31103
9-31104	18-31104

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-31107	18-31107
9-31108	18-7231
9-31109	18-7232
9-32100	18-7655
9-32101	18-7656
9-32150	18-32150
9-32151	18-32151
9-32200	18-7657
9-32201	18-7658
9-33100	18-33100
9-33102	18-7688
9-33103	18-7698
9-33104	18-33104
9-33105	18-7686
9-33106	18-7685
9-33107	18-7689
9-33200	18-7652
9-33201	18-33201
9-33202	18-7683
9-33207	18-33207
9-33208	18-7663
9-33209	18-33209
9-33210	18-7662
9-33211	18-33211
9-33300	18-7691
9-33301	18-7695
9-33302	18-7692
9-33303	18-7696
9-33304	18-7693
9-33305	18-7690
9-33306	18-7694
9-33400	18-7697
9-33401	18-7632
9-33402	18-7704
9-33403	18-7705
9-33500	18-7703
9-33503	18-7677
9-33504	18-7679
9-33600	18-7668
9-33601	18-7684
9-33602	18-7682
9-33603	18-7668
9-33604	18-7660
9-33700	18-7757
9-33701	18-7630
9-33702	18-7700
9-33800	18-33800
9-33850	18-7513
9-34000	18-7609-1
9-34001	18-7608-1
9-34002	18-7610-1
9-34003	18-7603-1
9-34004	18-7615-1
9-34005	18-7616-1
9-34006	18-7617-1
9-34007	18-7605-1
9-34008	18-7618-1
9-34009	18-7604-1
9-34010	18-7619-1
9-34011	18-7613-1
9-34013	18-7611-2
9-34040	18-7665
9-34041	18-7664
9-34064	18-7609-1
9-34066	18-7611-2
9-34068	18-7611-2
9-34069	18-7605-1
9-34070	18-7604-1
9-34071	18-7618-1
9-34074	18-7618-1
9-34075	18-34075
9-34076	18-7615-1
9-34077	18-7615-1
9-34078	18-7615-1
9-34081	18-7489
9-34082	18-7605-1
9-34084	18-7640
9-34085	18-7640
9-34086	18-7604-1
9-34100	18-34100

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-34110	18-34110
9-34120	18-34120
9-34140	18-34140
9-34500	18-34500
9-34600	18-34600
9-34601	18-34601
9-34602	18-34602
9-34603	18-34603
9-34604	18-34604
9-34605	18-34605
9-35000	18-35000
9-35101	18-35101
9-35102	18-35102
9-35300	18-7334
9-35301	18-7349
9-35302	18-35302
9-35304	18-35304
9-35305	18-7334
9-35325	18-7839
9-35326	18-7843
9-35327	18-7788
9-35328	18-7787
9-35329	18-7822
9-35345	18-0849
9-35350	18-7350
9-35351	18-7351
9-35352	18-7352
9-35353	18-7353
9-35400	18-7254
9-35401	18-7255
9-35402	18-7256
9-35404	18-7258
9-35405	18-7260
9-35408	18-7264
9-35409	18-7265
9-35410	18-7266
9-35411	18-7267
9-35412	18-7268
9-35414	18-7270
9-35416	18-7272
9-35417	18-7274
9-35418	18-7275
9-35419	18-7278
9-35421	18-7281
9-35422	18-7282
9-35423	18-7283
9-35424	18-7284
9-35425	18-7286
9-35426	18-7288-1
9-35427	18-7289
9-35428	18-7326
9-35429	18-7326
9-35430	18-7330
9-35431	18-7331
9-35432	18-8868
9-35433	18-35433
9-35434	18-7333
9-35435	18-35435
9-35436	18-35436
9-35437	18-35437
9-35438	18-35438
9-35439	18-35439
9-35440	18-35440
9-36700	18-8115
9-36800	18-7094
9-36801	18-7093
9-36802	18-7061
9-36803	18-7296
9-36850	18-36850
9-36900	18-7210
9-36901	18-7201
9-36903	18-7202
9-36905	18-36905
9-36906	18-36906
9-36950	18-7209
9-36951	18-7381
9-36952	18-7380
9-36953	18-36953
9-36954	18-7382
9-36955	18-7208

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-36956	18-36956
9-37000	18-7037
9-37100	18-7046
9-37101	18-7223
9-37102	18-7247
9-37103	18-7248
9-37104	18-7024
9-37105	18-7042
9-37106	18-7043
9-37107	18-7222
9-37108	18-7221
9-37109	18-7219
9-37110	18-7220
9-37300	18-7005
9-37302	18-7013
9-37303	18-7211-1
9-37304	18-7212
9-37305	18-7213
9-37306	18-7007
9-37307	18-7007
9-37308	18-7006-1
9-37309	18-7354
9-37310	18-7355
9-37311	18-7356
9-37400	18-7752
9-37401	18-7773
9-37402	18-7753
9-37403	18-7754
9-37404	18-7755
9-37500	18-7293
9-37501	18-7291
9-37502	18-7766
9-37503	18-7768
9-37504	18-7747
9-37505	18-7765
9-37506	18-7769
9-37507	18-7772
9-37508	18-7737
9-37509	18-7756
9-37510	18-7738
9-37511	18-7736
9-37512	18-7743
9-37513	18-7741
9-37514	18-7747
9-37515	18-7742
9-37516	18-7759
9-37517	18-7739
9-37518	18-7744
9-37519	18-7740
9-37600	18-7000
9-37601	18-7001
9-37602	18-7008
9-37603	18-7085
9-37604	18-7071
9-37605	18-7075
9-37606	18-7076
9-37607	18-7078
9-37608	18-7081
9-37610	18-7086
9-37611	18-7096
9-37612	18-7098-1
9-37613	18-7727
9-37614	18-7728
9-37615	18-7729
9-37616	18-7070
9-37617	18-7077
9-37618	18-7097
9-37619	18-7080
9-37620	18-7072
9-37621	18-7095
9-37622	18-7236
9-37623	18-7237
9-37624	18-7238
9-37625	18-7239
9-37626	18-7241
9-37627	18-7242
9-37628	18-7243
9-37629	18-7244
9-37630	18-7245
9-37631	18-7246

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-37632	18-7017
9-37633	18-7040
9-37637	18-79900
9-37638	18-79901
9-37639	18-7748
9-37640	18-7749
9-37700	18-7821
9-37701	18-7800
9-37702	18-7820
9-37750	18-7808
9-37751	18-7812
9-37752	18-7813
9-37753	18-7814
9-37754	18-7818-1
9-37755	18-7810
9-37756	18-7811
9-37800	18-7844
9-37801	18-7845
9-37803	18-7846
9-37804	18-7789
9-37805	18-7967
9-37806	18-7968
9-37807	18-7866
9-37808	18-7865
9-37810	18-7948
9-37811	18-7919
9-37812	18-7947
9-37815	18-7861
9-37820	18-7860
9-37821	18-7784
9-37822	18-7854
9-37823	18-7859
9-37824	18-37824
9-37825	18-7717
9-37826	18-7721
9-37827	18-7977
9-37850	18-7848-1
9-37851	18-7852-1
9-37852	18-7775-1
9-37853	18-7848-1
9-37855	18-7777-1
9-37856	18-7776-1
9-37857	18-7965-1
9-37860	18-7853-1
9-37861	18-7775
9-37862	18-7777
9-37863	18-7776
9-37880	18-7932
9-37881	18-7951
9-37882	18-7928
9-37883	18-7929
9-37884	18-7922
9-37885	18-7924
9-37886	18-7937
9-37887	18-7938
9-37903	18-8124
9-37905	18-7942
9-37906	18-7940
9-37907	18-37907
9-37908	18-7858
9-37950	18-7828-1
9-37951	18-7720
9-37952	18-7786
9-37952-10	18-7786
9-37953	18-7785
9-37954	18-7790
9-37955	18-7791
9-37956	18-8225
9-37957	18-8226
9-37958	18-7829
9-37959	18-7830
9-37960	18-7831
9-37961	18-7979
9-37965	18-79910
9-37966	18-79907
9-37967	18-79900
9-37968	18-79901
9-37969	18-7713
9-37970	18-7981
9-37980	18-7113-9

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-38001	18-80406
9-38002	18-8079
9-38003	18-8085
9-38004	18-8076
9-38005	18-80420
9-38006	18-8071
9-38007	18-80400
9-38008	18-38008
9-38009	18-80401
9-38010	18-8063
9-38011	18-8091
9-38012	18-80402
9-38013	18-8062
9-38014	18-8056
9-38015	18-8092
9-38016	18-8055
9-38016-25	18-8055
9-38017	18-8042
9-38017-25	18-8042
9-38018	18-8074
9-38018-25	18-8074
9-38019	18-8054
9-38020	18-8073
9-38021	18-8109
9-38022	18-8108
9-38023	18-8043
9-38030	18-80403
9-38031	18-8070
9-38032	18-8069
9-38033	18-8082
9-38034	18-8068
9-38039	18-8078
9-38040	18-8075
9-38041	18-8083
9-38100	18-8004EP-1
9-38120	18-8013EP-1
9-38121	18-8032EP-1
9-38140	18-8015EP-1
9-40100	18-1999
9-40102	18-1898
9-40110	18-1997-1
9-40111	18-1998-1
9-40112	18-1907
9-40113	18-1939
9-40120	18-1992-1
9-40130	18-1949
9-40170	18-4362
9-40171	18-4364
9-40172	18-8538
9-40173	18-8535
9-40174	18-8536
9-40200	18-1914
9-40270	18-8516
9-40300	18-1915
9-40301	18-1941
9-40302	18-1942
9-40303	18-1940
9-40310	18-1913
9-40311	18-1944
9-40312	18-1945
9-40313	18-1946
9-40314	18-1948
9-40315	18-6600
9-40340	18-1911
9-40370	18-8517
9-40371	18-8526
9-40372	18-8527
9-40373	18-4360
9-40374	18-7512
9-40375	18-8501
9-40376	18-8506
9-40377	18-8518
9-40400	18-1926
9-40401	18-1927
9-40402	18-1933
9-40403	18-1982
9-40404	18-1983
9-40410	18-1916
9-40411	18-1918
9-40412	18-1919

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-40413	18-1924
9-40414	18-1925
9-40415	18-1928
9-40416	18-1929
9-40417	18-1934
9-40418	18-8112
9-40419	18-1938
9-40430	18-1984
9-40440	18-1917
9-40470	18-8515
9-40471	18-8521
9-40473	18-8524
9-40475	18-8536
9-40476	18-8519
9-40477	18-8523
9-40478	18-8547
9-40479	18-8547
9-40500	18-1960-1
9-40501	18-1962-1
9-40502	18-1958-1
9-40503	18-1950-1
9-40504	18-1951-1
9-40505	18-1952-1
9-40506	18-1957-1
9-40507	18-1953-2
9-40530	18-1908
9-40531	18-1985
9-40532	18-1906
9-40540	18-4008
9-40541	18-4009
9-40543	18-1995
9-40545	18-4256
9-40546	18-4264
9-40550	18-1905
9-40551	18-1937
9-40552	18-1972
9-40553	18-1973
9-40554	18-1974-1
9-40555	18-1975-1
9-40556	18-1978
9-40557	18-1970-2
9-40558	18-1971
9-40559	18-1976-1
9-40570	18-8512
9-40571	18-8508
9-40573	18-8520
9-40574	18-8531
9-40575	18-8532
9-40576	18-8533
9-40577	18-8500
9-40578	18-8505
9-40579	18-8514
9-40580	18-8529
9-40581	18-8530
9-40582	18-8554
9-40583	18-8555
9-40584	18-8556
9-40585	18-8551
9-40586	18-4362
9-40601	18-1903
9-40602	18-1902
9-40610	18-1921
9-40611	18-1922
9-40670	18-8534
9-40671	18-8502
9-40672	18-8507
9-40770	18-8535
9-40800	18-1996
9-40810	18-1899
9-40870	18-8503
9-40871	18-8504
9-40900	18-1930-1
9-40901	18-1931-1
9-40902	18-1986-1
9-40910	18-1935-1
9-40911	18-1909-1
9-40970	18-8511
9-40971	18-8539
9-40972	18-8510
9-41100	18-9010

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-41200	18-4224
9-41201	18-4218
9-41202	18-4227
9-41203	18-4226
9-41203-10	18-4226
9-41205	18-4258
9-42400	18-5897
9-42401	18-5898
9-42402	18-7600
9-42404	18-7601
9-42406	18-7702
9-42407	18-7647
9-42500	18-1989
9-42501	18-3531
9-42502	18-1994
9-42503	18-1977-1
9-42506	18-1977-1
9-42601	18-3573
9-42602	18-3581
9-42604	18-3574
9-42605	18-3575
9-42606	18-3583
9-42607	18-3584
9-42608	18-42608
9-42700	18-2766
9-42720	18-0549
9-42721	18-0550
9-42800	18-2727
9-42801	18-2733
9-42802	18-2732
9-43000	18-3552
9-43001	18-3555
9-43002	18-3649
9-43004	18-3662
9-43005	18-3663
9-43006	18-3658
9-43007	18-3654
9-43008	18-3660
9-43009	18-3539
9-43010	18-3666
9-43011	18-3664
9-43012	18-3659
9-43013	18-3551
9-43014	18-3549
9-43015	18-43015
9-43016	18-3555
9-43017	18-43017
9-43018	18-3656
9-43019	18-3553
9-43020	18-3550
9-43021	18-3554
9-43022	18-3559
9-43023	18-3561
9-43024	18-3557
9-43025	18-3556
9-43026	18-3676
9-43027	18-3560
9-43028	18-3677
9-43029	18-3534
9-43030	18-3546
9-43031	18-3545
9-43032	18-3544
9-43035	18-3540
9-43036	18-3544
9-43037	18-3541
9-43038	18-3609
9-43051	18-43051
9-43052	18-43052
9-43100	18-3648
9-43101	18-3672
9-43150	18-3668
9-43151	18-3646
9-43152	18-3651
9-43153	18-3650
9-43154	18-3671
9-43155	18-3569
9-43156	18-3653
9-43157	18-3647
9-43175	18-43175
9-43176	18-3624

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-43177	18-3608
9-43178	18-3609
9-43200	18-3206
9-43201	18-3119
9-43202	18-3118
9-43203	18-3405
9-43204	18-3336
9-43205	18-3367
9-43206	18-3363
9-43208	18-3129
9-43209	18-3180
9-43211	18-3116
9-43212	18-43212
9-43220	18-1398
9-43250	18-3170
9-43251	18-3171
9-43252	18-3173
9-43254	18-3356
9-43262	18-3185
9-43263	18-43263
9-43300	18-3424
9-43301	18-3423
9-43302	18-3422
9-43304	18-3414
9-43305	18-3416
9-43306	18-3417
9-43307	18-3419
9-43308	18-3420
9-43309	18-3421
9-43330	18-3445
9-43400	18-3117
9-43401	18-3141
9-43403	18-3343
9-43404	18-3178
9-43405	18-3359
9-43407	18-3107
9-43408	18-3126
9-43413	18-3122
9-43500	18-3145
9-43502	18-3114
9-43504	18-3358
9-43505	18-3346
9-43508	18-3182
9-43525	18-3179
9-43601	18-3113
9-43603	18-3329
9-43604	18-3110
9-43612	18-2705
9-43613	18-3337
9-43615	18-2392
9-43622	18-7139
9-43623	18-3109
9-43624	18-2708
9-43628	18-2599
9-43629	18-2948
9-43631	18-7116
9-43632	18-7481
9-43700	18-3326
9-43702	18-3293
9-43703	18-3108
9-43711	18-9075
9-43712	18-9076
9-43713	18-9078
9-43714	18-9077
9-43715	18-9079
9-43716	18-43716
9-43720	18-3293
9-43801	18-3136
9-43813	18-2379
9-43814	18-2377
9-44000	18-4456
9-44001	18-4457
9-44002	18-4458
9-44003	18-2778
9-44004	18-2775
9-44005	18-2774
9-44010	18-3221
9-44050	18-70931
9-44051	18-70934
9-44052	18-71337

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-44053	18-70944
9-44054	18-70935
9-44055	18-70933
9-44056	18-70925
9-44057	18-70938
9-44058	18-70940
9-44059	18-70932
9-44060	18-70939
9-44061	18-70941
9-44062	18-75100
9-44063	18-70942
9-44064	18-70943
9-44065	18-70930
9-44066	18-75125
9-44067	18-70945
9-44068	18-70946
9-44069	18-70947
9-44070	18-70948
9-44072	18-71218
9-44073	18-70957
9-44074	18-70958
9-44075	18-70949
9-44077	18-70950
9-44079	18-70952
9-44080	18-70953
9-44081	18-70954
9-44083	18-70955
9-44084	18-70956
9-44092	18-44092
9-45000	18-8901
9-45001	18-3030
9-45001-10	18-3030
9-45003	18-45003
9-45004	18-8903
9-45100	18-3245
9-45101	18-3246
9-45102	18-3247
9-45103	18-3248
9-45104	18-3250
9-45105	18-3249
9-45106	18-3031
9-45200	18-3051
9-45200-10	18-3051
9-45201	18-3050
9-45201-10	18-3050-10
9-45202	18-3055
9-45203	18-3043
9-45204	18-3104
9-45204-10	18-3104
9-45205	18-3091
9-45206	18-3059
9-45206-10	18-3059-10
9-45207	18-3053
9-45207-10	18-3053
9-45208	18-3368
9-45209	18-3083
9-45209-10	18-3083
9-45210	18-3090
9-45211	18-3104
9-45212	18-3366
9-45213	18-3082
9-45214	18-3091
9-45215	18-3002
9-45215-10	18-3002
9-45216	18-3001
9-45216-10	18-3001
9-45217	18-3006
9-45218	18-3003
9-45218-10	18-3003
9-45219	18-3096
9-45220	18-3044
9-45221	18-45221
9-45222	18-3006
9-45280	18-3058
9-45281	18-3086
9-45283	18-3212-1
9-45284	18-3286
9-45285	18-3348
9-45286	18-3386
9-45300	18-3007

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-45300-10	18-3007-10
9-45301	18-8900
9-45301-10	18-8900
9-45302	18-3098
9-45302-10	18-3098
9-45303	18-3057
9-45303-10	18-3057
9-45304	18-3054
9-45305	18-3039
9-45305-10	18-3039
9-45306	18-3017
9-45306-10	18-3017-10
9-45307	18-3056
9-45307-10	18-3056-10
9-45308	18-3012
9-45309	18-3062
9-45309-10	18-3062
9-45310	18-3016-1
9-45310-10	18-3016-1
9-45311	18-3052
9-45312	18-45312
9-45375	18-3087
9-45375-10	18-3087
9-45400	18-8923
9-45401	18-8920
9-45402	18-8924
9-45404	18-45404
9-45500	18-3099
9-45501	18-3094
9-45502	18-3095
9-45503	18-3023
9-45504	18-3097
9-45507	18-3035
9-45600	18-3067
9-45601	18-3068
9-45601-10	18-3068
9-45602	18-3069
9-45602-10	18-3069
9-45603	18-3070
9-45603-10	18-3070
9-45604	18-3072
9-45605	18-3074
9-45606	18-3088
9-45607	18-3040
9-45608	18-3063
9-45609	18-3071
9-45609-10	18-3071
9-45610	18-3066
9-45611	18-3073
9-45612	18-3042
9-45613	18-3065
9-45614	18-8910
9-45615	18-8911
9-45616	18-9825
9-45617	18-45617
9-45700	18-3089
9-45701	18-3075
9-45702	18-3080
9-45703	18-3081
9-45704	18-3306
9-45705	18-3205
9-45706	18-3047
9-45707	18-3060
9-45707-10	18-3060
9-45708	18-3061
9-45709	18-3076
9-45710	18-3077
9-45711	18-3078
9-45712	18-45712
9-45713	18-45713
9-45714	18-45714
9-45715	18-3078
9-45716	23-2000
9-45717	18-3079
9-45800	18-3586
9-48200	18-3315-2
9-48201	18-3327
9-48202	18-3211
9-48203	18-3392
9-48204	18-3378

MALLORY (Cont.)		MALLORY (Cont.)		MALLORY (Cont.)		MALLORY (Cont.)	
MALLORY No.	Sierra No.	MALLORY No.	Sierra No.	MALLORY No.	Sierra No.	MALLORY No.	Sierra No.
9-48205	18-3381	9-51303	18-1412	9-54217	18-3902	9-57817	18-7915-1
9-48206	18-3384	9-51304	18-1417	9-54219	18-3916	9-57818	18-7895
9-48207	18-3399	9-51306	18-1416	9-54225	18-3982	9-57819	18-7905
9-48208	18-3393	9-51401	18-1411	9-54229	18-3979	9-57820	18-8003
9-48209	18-3394	9-51403	18-4077	9-54231	18-3981	9-57821	18-7921
9-48210	18-3390	9-51406	18-4078	9-54233	18-3921	9-57822	18-7758
9-48211	18-3382	9-52100	18-1752	9-54235	18-3923	9-57823	18-7918
9-48212	18-3383	9-52101	18-1753	9-54237	18-4050	9-57824	18-57824
9-48213	18-3389	9-52300	18-1757	9-54239	18-4052	9-57825	18-7824-2
9-48214	18-2704	9-52301	18-1759	9-54400	18-3913	9-57826	18-57826
9-48215	18-2706	9-52302	18-1758	9-54401	18-3914	9-57902	18-7871
9-48216	18-2703	9-52400	18-1755	9-54402	18-3915	9-57905	18-7926
9-48217	18-7963	9-52401	18-1756	9-54404	18-3931	9-57906	18-0032
9-48218	18-3133	9-52404	18-4157	9-54406	18-3933	9-57907	18-7878-1
9-48219	18-3135	9-53200	18-4620	9-54412	18-3910	9-57908	18-7974
9-48220	18-3400	9-53202	18-4622	9-54413	18-3911	9-57909	18-7926
9-48222	18-3388	9-53210	18-4018	9-54414	18-3912	9-57910	18-7880
9-48300	18-3207	9-53224	18-4530	9-54416	18-3904	9-57911	18-7884
9-48301	18-3507	9-53232	18-4635	9-54417	18-3906	9-58000	18-2193
9-48302	18-3323	9-53233	18-4636	9-54418	18-3905	9-59000	18-4489
9-48303	18-3322	9-53240	18-4014	9-54420	18-3901	9-59004	18-4485
9-48304	18-3217	9-53246	18-4623	9-54422	18-3905	9-59005	18-4486
9-48305	18-3317	9-53248	18-4625	9-54424	18-4088	9-59020	18-4495
9-48306	18-3319	9-53250	18-4626	9-54425	18-4089	9-60001	18-2933
9-48307	18-3320	9-53252	18-4628	9-54426	18-4090	9-60002	18-0182
9-48308	18-3321	9-53256	18-4643	9-54432	18-3975	9-60003	18-0844
9-48309	18-3314	9-53257	18-4644	9-54434	18-3974	9-60004	18-0339
9-48310	18-3316	9-53260	18-4639	9-54436	18-3907	9-60005	18-2553
9-48311	18-3517	9-53261	18-4640	9-54438	18-3908	9-60006	18-2554
9-48312	18-3324	9-53265	18-4575	9-54804	18-3963	9-60007	18-2917
9-48313	18-3214	9-53401	18-4115	9-54808	18-3960	9-60007-10	18-2917
9-48314	18-3571	9-53412	18-4107	9-54812	18-3969	9-60008	18-2552
9-48315	18-3147	9-53413	18-4117	9-54816	18-3934	9-60009	18-0398
9-48316	18-3237	9-53416	18-4124	9-54817	18-3936	9-60010	18-2844
9-48317	18-48317	9-53417	18-4114	9-54904	18-4294	9-60011	18-2834
9-48350	18-3150	9-53418	18-4104	9-55000	18-15550	9-60012	18-2831
9-48600	18-3148	9-53420	18-4120	9-55001	18-15520	9-60016	18-2858
9-48601	18-3310	9-53421	18-4110	9-55002	18-15460	9-60017	18-2947
9-48602	18-3370	9-53422	18-4100	9-55003	18-15480	9-60020	18-2564
9-48603	18-3395	9-53424	18-4112	9-55004	18-15410	9-60021	18-2563
9-48604	18-3397	9-53425	18-4111	9-55005	18-15370	9-60022	18-2565
9-48605	18-3148	9-53426	18-4102	9-55006	18-15440	9-60023	18-2566
9-48606	18-3370	9-53427	18-4101	9-55007	18-15490	9-60026	18-2593
9-48608	18-3451	9-53430	18-4122	9-55020	18-18000	9-60027	18-0622
9-48609	18-3433	9-53432	18-4063	9-55021	18-18100	9-60028	18-2801
9-48610	18-3440	9-53434	18-4064	9-55022	18-15113	9-60029	18-2824
9-48611	18-3442	9-53436	18-4195	9-55023	18-15115	9-60030	18-2825
9-48612	18-3430	9-53437	18-4086	9-55024	18-15105	9-60031	18-2919
9-48613	18-3450	9-53438	18-4165	9-55025	18-15113	9-60033	18-2841
9-48614	18-3311	9-53439	18-4087	9-55026	18-15102	9-60034	18-2914
9-48615	18-3313	9-53442	18-4190	9-55027	18-15104	9-60035	18-2915
9-48616	18-3371	9-53443	18-4079	9-55028	18-15122	9-60036	18-2826
9-48617	18-3433	9-53445	18-4058	9-56000	18-95560	9-60037	18-0894
9-48618	18-3396	9-53462	18-4067	9-56005	18-95605	9-60038	18-2562
9-48619	18-48619	9-53463	18-4068	9-56006	18-95606	9-60039	18-2823
9-48700	18-3279	9-53466	18-4065	9-56481	18-56481	9-60040	18-0315
9-48701	18-3280	9-53467	18-4066	9-56482	18-56482	9-60041	18-0115
9-48702	18-3282	9-53468	18-4123	9-56501	18-4508	9-60042	18-0879
9-48703	18-3278	9-53469	18-4113	9-56870	18-56870	9-60043	18-0670
9-50000	18-50000	9-53470	18-4103	9-56871	18-4514	9-60044	18-2835
9-50001	18-50001	9-53805	18-4144	9-57700	18-7907	9-60045	18-0378
9-51000	18-51000	9-53806	18-4145	9-57701	18-7890	9-60046	18-2506-1
9-51001	18-51001	9-53807	18-4146	9-57702	18-57702	9-60047	18-2807
9-51002	18-51002	9-53810	18-4141	9-57725	18-7997	9-60048	18-0324
9-51003	18-51003	9-53811	18-4142	9-57726	18-7999	9-60049	18-2513
9-51100	18-1361	9-53812	18-4143	9-57800	18-7913	9-60050	18-2513
9-51103	18-1374	9-53815	18-4097	9-57801	18-7824-2	9-60051	18-0642
9-51104	18-1360	9-53817	18-4099	9-57802	18-7875	9-60052	18-0131
9-51105	18-1391	9-53820	18-4128	9-57803	18-7879-1	9-60053	18-0918
9-51106	18-1395	9-53821	18-4129	9-57804	18-7911-1	9-60054	18-0970
9-51200	18-1346	9-53822	18-4130	9-57806	18-7878-1	9-60056	18-0645
9-51202	18-1154	9-53823	18-4131	9-57807	18-7903	9-60057	18-0936
9-51204	18-1345	9-53825	18-4133	9-57808	18-7906-1	9-60058	18-0988
9-51206	18-1195	9-53830	18-4080	9-57809	18-7902	9-60059	18-0139
9-51207	18-1347	9-53831	18-4081	9-57810	18-7910-1	9-60060	18-2501
9-51209	18-1196	9-54200	18-3966	9-57811	18-7876	9-60061	18-0320
9-51210	18-1186	9-54202	18-3968	9-57813	18-7916	9-60062	18-0129
9-51211	18-4038	9-54208	18-4019	9-57814	18-7896	9-60063	18-0870
9-51300	18-1414	9-54210	18-4021	9-57815	18-7897	9-60065	18-0891
9-51302	18-1415	9-54216	18-3927	9-57816	18-7918	9-60066	18-0903

MALLORY (Cont.)		MALLORY (Cont.)		MALLORY (Cont.)		MALLORY (Cont.)	
MALLORY No.	Sierra No.	MALLORY No.	Sierra No.	MALLORY No.	Sierra No.	MALLORY No.	Sierra No.
9-60067	18-0327	9-60422	18-0136	9-61010	18-4380	9-61602	18-0887
9-60074	18-0164	9-60423	18-0138	9-61011	18-0994	9-61603	18-4375
9-60100	18-4698	9-60424	18-2865	9-61012	18-2743	9-61610	18-1213
9-60100-50	18-46981-9	9-60425	18-1205	9-61040	18-4377	9-61612	18-1233
9-60101	18-2945	9-60426	18-2876	9-61041	18-0889	9-61620	18-1211
9-60101-50	18-29451-9	9-60427	18-0118	9-61042	18-0876	9-61621	18-0519
9-60102	18-2945	9-60428	18-0134	9-61051	18-61051	9-61622	18-1234
9-60102-50	18-29451-9	9-60429	18-0983	9-61100	18-4374	9-61623	18-0864
9-60103	18-60103	9-60430	18-2913	9-61101	18-4384	9-61650	18-4024
9-60103-50	18-60103-50	9-60431	18-2938	9-61102	18-4387	9-61652	18-4022
9-60104	18-0905	9-60432	18-1207	9-61103	18-4383	9-61653	18-4024
9-60105	18-2430	9-60433	18-2545	9-61104	18-4385	9-61700	18-1271
9-60202	18-8331	9-60434	18-2866	9-61105	18-4373	9-61701	18-1270
9-60202-50	18-8331	9-60435	18-0117	9-61200	18-0868	9-61702	18-1275
9-60301	18-99027	9-60436	18-0850	9-61201	18-0465	9-61703	18-1256
9-60309	18-0757	9-60437	18-0424	9-61202	18-1231	9-61704	18-1273
9-60312	18-99000	9-60438	18-2867	9-61204	18-0410	9-61705	18-1274
9-60313	18-99002	9-60439	18-1212	9-61208	18-0607	9-61706	18-1265
9-60314	18-99003	9-60440	18-0963	9-61210	18-4388	9-61707	18-1266
9-60315	18-99006	9-60441	18-0148	9-61211	18-4365	9-61708	18-1267
9-60317	18-99008	9-60442	18-0142	9-61212	18-4389	9-62601	18-2619-1
9-60318	18-99010	9-60443	18-0161	9-61213	18-0488	9-62601-25	18-2619-1
9-60319	18-99012	9-60444	18-0122	9-61214	18-0487	9-62602	18-2614
9-60320	18-99014	9-60445	18-2852	9-61217	18-0403	9-62602-25	18-2614
9-60321	18-99016	9-60446	18-0130	9-61221	18-61221	9-62603	18-2617
9-60322	18-99018	9-60447	18-0144	9-61300	18-2845	9-62604	18-2615
9-60323	18-99019	9-60448	18-0977	9-61302	18-0464	9-62605	18-2613
9-60324	18-99021	9-60449	18-2546	9-61305	18-0664	9-62606	18-2699
9-60325	18-99023	9-60450	18-0987	9-61307	18-0352	9-62650	18-2918
9-60326	18-99024	9-60451	18-0941	9-61308	18-0609	9-63700	18-2946
9-60328	18-99032	9-60452	18-2544	9-61311	18-25001	9-63701	18-3877
9-60329	18-99033	9-60453	18-0440	9-61312	18-2815	9-63702	18-3878
9-60330	18-99034	9-60454	18-2873	9-61313	18-0685	9-63703	18-3874
9-60335	18-99005	9-60455	18-0110	9-61315	18-25002	9-63704	18-3880
9-60336	18-99009	9-60463	18-2857	9-61316	18-0311	9-63705	18-3881
9-60339	18-99017	9-60464	18-2549	9-61317	18-0347	9-63706	18-3876
9-60340	18-99020	9-60501	18-99040	9-61318	18-0346	9-63707	18-3879
9-60341	18-99026	9-60503	18-99039	9-61319	18-61319	9-63708	18-3883
9-60342	18-0618	9-60505	18-99091	9-61400	18-0418	9-63709	18-3860
9-60343	18-0656	9-60508	18-60508	9-61401	18-0872	9-63711	18-3878
9-60344	18-99047	9-60510	18-0829	9-61402	18-4394	9-63800	18-3855
9-60345	18-99047	9-60511	18-99124	9-61403	18-4395	9-63801	18-3857
9-60346	18-99028	9-60512	18-60512	9-61404	18-4396	9-63803	18-3852
9-60347	18-99028	9-60513	18-60513	9-61405	18-4398	9-63804	18-3854
9-60348	18-99028	9-60518	18-60518	9-61406	18-4367	9-63805	18-3853
9-60353	18-99001	9-60519	18-60519	9-61407	18-2833	9-63806	18-3858
9-60354	18-99004	9-60520	18-60520	9-61409	18-1210	9-63807	18-3851
9-60356	18-99013	9-60521	18-60521	9-61411	18-0113	9-63820	18-3837
9-60357	18-99079	9-60522	18-60522	9-61412	18-0881	9-63821	18-3836
9-60358	18-99015	9-60523	18-60523	9-61413	18-0897	9-63822	18-3838
9-60360	18-99022	9-60525	18-99075	9-61414	18-2849-1	9-63823	18-2888
9-60361	18-99025	9-60526	18-99070	9-61415	18-0954	9-63825	18-3839
9-60362	18-99030	9-60527	18-60527	9-61416	18-2830	9-63826	18-3866
9-60365	18-99045	9-60528	18-60528	9-61417	18-2912	9-63827	18-2960
9-60366	18-99046	9-60529	18-60529	9-61418	18-0956	9-63828	18-2956
9-60378	18-0239	9-60530	18-60530	9-61419	18-1204	9-63829	18-2964
9-60380	18-0756-1	9-60531	18-60531	9-61420	18-0183-1	9-63830	18-3803
9-60382	18-0240	9-60532	18-60532	9-61421	18-2909	9-63832	18-2963
9-60395	18-0785	9-60534	18-60534	9-61422	18-0672	9-63833	18-3802
9-60396	18-0813	9-60535	18-60535	9-61423	18-2819	9-63834	18-7110
9-60398	18-99037	9-60536	18-99069	9-61424	18-2832	9-63850	18-7400
9-60399	18-99038	9-60537	18-99074	9-61426	18-2896	9-63851	18-3861
9-60400	18-0880	9-60538	18-0754	9-61428	18-0680	9-63852	18-3872
9-60401	18-2557	9-60539	18-0836	9-61450	18-4369	9-63853	18-3862
9-60402	18-0969	9-60540	18-60540	9-61451	18-4371	9-63854	18-3864
9-60404	18-2855	9-60541	18-60541	9-61452	18-0943-1	9-63855	18-3863
9-60406	18-0882	9-60915	18-60915	9-61453	18-4347-1	9-63856	18-3871
9-60408	18-4248	9-60916	18-60916	9-61455	18-4349	9-63900	18-3808
9-60408-50	18-42481-9	9-60917	18-60917	9-61500	18-1239	9-63902	18-3810
9-60409	18-2709	9-60918	18-60918	9-61501	18-0348	9-63903	18-3809
9-60410	18-2911	9-60919	18-60919	9-61502	18-0407	9-63950	18-3891
9-60413	18-2864	9-60920	18-60920	9-61503	18-0340	9-63951	18-3894
9-60414	18-0965	9-61001	18-0467	9-61504	18-1237	9-63952	18-3831
9-60415	18-0933	9-61003	18-0462	9-61505	18-0405	9-63953	18-3830
9-60416	18-0979	9-61004	18-2848	9-61507	18-1235	9-63955	18-99140
9-60417	18-0985	9-61005	18-0353	9-61508	18-1232	9-63956	18-3892
9-60418	18-0989	9-61006	18-0354	9-61509	18-0466	9-63958	18-3805
9-60419	18-0975	9-61007	18-0356	9-61511	18-0322	9-63959	18-3832
9-60420	18-2550	9-61008	18-0360	9-61513	18-61513	9-63960	18-3804
9-60421	18-0128	9-61009	18-0357	9-61600	18-0976	9-63961	18-3848

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-63962	18-3828
9-63963	18-99062
9-63964	18-3827
9-63965	18-3829
9-63966	18-63966
9-63968	18-63968
9-64002	18-4312
9-64006	18-4314
9-64100	18-4402
9-64101	18-4321
9-64102	18-4302
9-64106	18-4428
9-64107	18-4406
9-64108	18-4323
9-64109	18-4322
9-64110	18-4310
9-64111	18-4304-1
9-64112	18-4303-1
9-64113	18-4305
9-64114	18-4307
9-64115	18-4309
9-64117	18-4301
9-64200	18-4317
9-64201	18-4319
9-64204	18-4359
9-64207	18-4337
9-64209	18-4336
9-64210	18-4339
9-64211	18-4340
9-64212	18-4319
9-64213	18-4356
9-64214	18-4325
9-64215	18-4326
9-64216	18-4338
9-64217	18-64217
9-64221	18-64221
9-64401	18-4419
9-64402	18-4427
9-64404	18-4405
9-64405	18-4404
9-64406	18-4403
9-64407	18-4415
9-64410	18-4400
9-64411	18-4411
9-64412	18-99103
9-64415	18-64415
9-64418	18-99073
9-65100	18-2875
9-65200	18-0470
9-65300	18-2941
9-65301	18-0471
9-65302	18-0472
9-65303	18-0474
9-65400	18-0305
9-65401	18-0309
9-65402	18-0475
9-65500	18-0476
9-65501	18-2854
9-65700	18-0677
9-65800	18-2971
9-65801	18-2991
9-71102	18-71102
9-71500	18-2103
9-71501	18-2105
9-71502	18-2106
9-71503	18-2107
9-71504	18-2108
9-71505	18-2109
9-71506	18-2112
9-71507	18-2113
9-71508	18-2114
9-71509	18-2115
9-71510	18-2116
9-71512	18-2436
9-71514	18-2136
9-71515	18-2137
9-71516	18-2435
9-71702	18-2432
9-71703	18-2433
9-72001	18-3722

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-72001-10	18-3722
9-72002	18-3720
9-72002-10	18-3720
9-72003	18-3723
9-72003-10	18-3723
9-72004	18-3721
9-72004-10	18-3721
9-72005	18-72005
9-72009	18-2560
9-72100	18-2603
9-72101	18-2604
9-72140	18-2192
9-72150	18-2149
9-72151	18-2162
9-72152	18-2163
9-72153	18-2161
9-72154	18-3752
9-72155	18-3751
9-72156	18-2145
9-72157	18-2190
9-72158	18-2158
9-72159	18-2159
9-72160	18-2157
9-72161	18-2622
9-72162	18-3760
9-72164	18-2303
9-72200	18-2176
9-72201	18-2177
9-72202	18-6399
9-72203	18-3725
9-72204	18-2178
9-72352	18-2239
9-72400	18-2125
9-72401	18-2146
9-72402	18-6400
9-72403	18-2128
9-72404	18-2104
9-72405	18-2174
9-72406	18-2097
9-72408	18-6402
9-72409	18-9218
9-72410	18-2100
9-72412	18-21005
9-72413	18-6406
9-72414	18-6406
9-72415	18-21006
9-72420	18-2724
9-72425	18-21005K
9-72426	18-2100K
9-72450	18-2166
9-72460	18-2180
9-72461	18-2179
9-72462	18-2324
9-72463	18-2331
9-72475	18-2169
9-72476	18-2150
9-72477	18-2320
9-72500	18-2172
9-72501	18-2173
9-72502	18-2171
9-72503	18-2412
9-72504	18-2413
9-72505	18-2414
9-72506	18-2321
9-72507	18-2323
9-72510	18-72510
9-72600	18-2370
9-72601	18-2191
9-72602	18-2376
9-72603	18-1567
9-72640	18-2298
9-72641	18-2299
9-72642	18-2354
9-72643	18-2298
9-72644	18-0557
9-72650	18-2244
9-72650-10	18-22441-9
9-72651	18-2375
9-72652	18-2374
9-72653	18-2371

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-72654	18-2378
9-72655	18-2387
9-72656	18-72656
9-72657	18-8331
9-72659	18-1236
9-72660	18-4249
9-72700	18-2752
9-72701	18-2751
9-72702	18-2756
9-72703	18-2750
9-72704	18-2747
9-72705	18-2753-2D
9-72706	18-2764
9-72707	18-2765
9-72708	18-2758
9-72709	18-2763
9-72710	18-2744
9-72711	18-1074
9-72721	18-8368
9-72800	18-2780-1
9-72801	18-2781
9-72802	18-2779
9-72803	18-2757
9-72804	18-2770
9-72805	18-2748
9-72806	18-2745
9-72807	18-2759
9-72808	18-2762
9-72809	18-2761
9-72810	18-2760
9-72811	18-2746
9-72812	18-2768
9-72813	18-2767
9-72814	18-2780-1
9-72900	18-8218
9-72901	18-8205
9-72902	18-2601-1
9-72903	18-8219
9-72904	18-8206-1
9-72905	18-8212-1
9-72906	18-8218
9-72907	18-8219
9-72930	18-2771
9-72931	18-2772-1
9-73001	18-3601
9-73002	18-3602
9-73003	18-3603
9-73100	18-7311
9-73101	18-7314
9-73102	18-7316
9-73103	18-7315
9-73104	18-7312
9-73115	18-7321
9-73117	18-1728
9-73118	18-1710
9-73130	18-1705
9-73131	18-73131
9-73410	18-1551
9-73420	18-1550
9-73431	18-1550
9-73432	18-1560
9-73450	18-1551
9-73451	18-1564
9-73452	18-1566
9-73454	18-1565
9-73464	18-2236
9-73474	18-2202
9-73500	18-2210
9-73501	18-2207
9-73502	18-2208
9-73504	18-2209
9-73510	18-2315
9-73511	18-2310
9-73512	18-2309
9-73514	18-2308
9-73520	18-2289
9-73530	18-2290
9-73534	18-2216
9-73540	18-1293
9-73541	18-1287

MALLORY (Cont.)	
MALLORY No.	Sierra No.
9-73542	18-1288
9-73543	18-1289
9-73544	18-1290
9-73550	18-1291
9-73560	18-2221
9-73561	18-2218
9-73564	18-2220
9-73890	18-73890
9-73891	18-73891
9-73892	18-73892
9-73893	18-73893
9-73900	18-3200
9-73901	18-3704
9-73902	18-3714
9-73903	18-3705
9-73904	18-4194
9-73905	18-4231
9-73906	18-3773
9-73907	18-73907
9-73908	18-3732
9-73909	18-3726
9-73911	18-2380
9-73912	18-3735
9-73914	18-73914
9-73915	18-4274
9-73918	18-73918
9-73951	18-3717
9-73952	18-3716
9-73953	18-3715
9-73960	18-3701
9-73961	18-3702
9-73963	18-3703
9-73964	18-73964
9-73978	18-73978
9-73979	18-73979
9-73990	18-73990
9-73991	18-3781
9-73992	18-3782
9-73993	18-73993
9-73994	18-73994
9-74000	18-8366
9-74001	18-8365
9-74002	18-8362-1
9-74100	18-2656
9-74101	18-2658
9-74102	18-2659
9-74103	18-2660
9-74104	18-2694
9-74105	18-2684
9-74106	18-2623
9-74107	18-8341
9-74108	18-74108
9-74109	18-8373
9-74110	18-8374
9-74111	18-8337
9-74112	18-2657
9-74113	18-2692
9-74114	18-2691
9-74115	18-2685
9-74200	18-2626
9-74201	18-2655
9-74202	18-2654
9-74203	18-2653
9-74204	18-2635
9-74205	18-2624
9-74206	18-2646-1
9-74207	18-2640
9-74208	18-8382
9-74209	18-2642
9-74210	18-2697-1
9-74212	18-2628
9-74300	18-2645
9-74301	18-2643
9-74302	18-2644
9-74303	18-2648
9-74304	18-2652
9-74400	18-2665
9-74401	18-2671
9-74402	18-2672
9-74500	18-0020

MALLORY (Cont.)		MALLORY (Cont.)		MALLORY (Cont.)		MALLORY (Cont.)	
MALLORY No.	Sierra No.	MALLORY No.	Sierra No.	MALLORY No.	Sierra No.	MALLORY No.	Sierra No.
9-74501	18-74501	9-76204	18-2027	9-76567	18-7403	9-79000	18-9098
9-74502	18-0021	9-76205	18-2059	9-76568	18-7445	9-79001	18-9099
9-74503	18-0028	9-76206	18-2060	9-76569	18-7961	9-79101	18-2411
9-74504	18-74504	9-76207	18-2028	9-76571	18-7475	9-79126	18-2415
9-74507	18-74507	9-76208	18-2030	9-76573	18-7485	9-79127	18-2401
9-74510	18-74510	9-76209	18-2031	9-76574	18-7440-1	9-79200	18-2405
9-74511	18-99073	9-76210	18-2032	9-76578	18-7956	9-79202	18-2256
9-74512	18-74512	9-76211	18-2033	9-76579	18-7956	9-79203	18-2259
9-74513	18-74513	9-76212	18-2001	9-76581	18-7449	9-79800	18-4442
9-74514	18-0023	9-76213	18-2064	9-76586	18-8325	9-79801	18-9803
9-74515	18-74515	9-76214	18-2065	9-76615	18-7436	9-79802	18-9802
9-74516	18-0024	9-76217	18-8326	9-76651	18-7121	9-79803	18-9801
9-74518	18-99104	9-76218	18-2029	9-76652	18-7401	9-79804	18-9800
9-74526	18-74526	9-76219	18-2061	9-76653	18-4253-9	9-79805	18-9861
9-74527	18-74527	9-76220	18-2062	9-76654	18-7404	9-79806	18-9806-1
9-74528	18-0030	9-76221	18-8300	9-76689	18-76689	9-79807	18-9842
9-74529	18-0031	9-76227	18-2058	9-76690	18-76690	9-79808	18-9868
9-74530	18-0027	9-76228	18-2020	9-76691	18-76691	9-79809	18-9854
9-74531	18-0026	9-76230	18-2094	9-76692	18-76692	9-79810	18-9809
9-74534	18-0025	9-76410	18-0554	9-76693	18-76693	9-79811	18-9847
9-74535	18-74535	9-76411	18-0296	9-76694	18-76694	9-79812	18-9872
9-74539	18-2794-1	9-76412	18-0265	9-76695	18-76695	9-79813	18-79813
9-74540	18-74540	9-76413	18-0297	9-77000	18-2702-04D	9-79814	18-79814
9-74544	18-74544	9-76414	18-0587	9-77000-20	18-2702	9-79815	18-79815
9-74546	18-74546	9-76421	18-0265	9-77001	18-4288	9-79816	18-79816
9-74700	18-8335	9-76422	18-0266	9-77001-20	18-4288	9-79816-24	18-79816-24
9-74701	18-8338	9-76423	18-0267	9-77002	18-2341-1	9-79817	18-79817
9-74702	18-8339	9-76500	18-7145	9-77002-20	18-2341-1	9-79820	18-79820
9-74703	18-8340	9-76501	18-7173	9-77003	18-2701	9-79821	18-9870
9-74805	18-74805	9-76502	18-7170	9-77004	18-2701-04	9-79822	18-9896
9-75100	18-1190	9-76503	18-2516	9-77100	18-2461	9-79823	18-79823
9-75104	18-1397	9-76504	18-7198	9-77101	18-2464	9-79824	18-9141
9-75106	18-1179	9-76505	18-7153	9-77102	18-2462	9-79825	18-79825
9-75107	18-1143	9-76506	18-7105	9-77103	18-2463	9-79833	18-79833
9-75108	18-1162	9-76507	18-7117	9-77200	18-2465-9	9-79834	18-79834
9-75110	18-1166	9-76508	18-2996	9-77200-20	18-2465	9-81000	18-9783
9-75111	18-1157	9-76509	18-7100	9-77201	18-2466-9	9-81001	18-9782
9-75112	18-1158	9-76511	18-7134	9-77201-20	18-2466	9-81002	18-9781
9-75113	18-1153	9-76512	18-2944	9-77900	18-8357	9-81003	18-9794
9-75114	18-1155	9-76516	18-0858	9-77901	18-2625	9-81004	18-9788
9-75115	18-1173	9-76517	18-2536	9-77902	18-8361	9-81006	18-81006
9-75117	18-1165	9-76518	18-2769	9-77903	18-8358	9-81100	18-81100
9-75118	18-1156	9-76519	18-7101	9-77904	18-8359	9-81101	18-81101
9-75119	18-1197	9-76520	18-7102	9-78001	18-1240	9-81102	18-81102
9-75120	18-1159	9-76521	18-7104	9-78002	18-4261	9-81103	18-81103
9-75121	18-1117	9-76522	18-7108	9-78003	18-2742	9-82100	18-9550-0
9-75122	18-1161	9-76525	18-7118	9-78005	18-2715	9-82101	18-9550-3
9-75123	18-1160	9-76526	18-7120	9-78007	18-2534	9-82150	18-9750-0
9-75125	18-1193	9-76527	18-7127	9-78009	18-2539	9-82151	18-9750-0
9-76100	18-2016	9-76528	18-7130	9-78013	18-4251	9-82200	18-9013
9-76101	18-2076	9-76529	18-7133	9-78100	18-0577	9-82201	18-9024
9-76102	18-2003	9-76530	18-7135	9-78103	18-3719	9-82202	18-9080
9-76103	18-2007	9-76531	18-7137	9-78105	18-4296	9-82250	18-9570-0
9-76104	18-2008	9-76532	18-7128	9-78106	18-2342	9-82275	18-9775
9-76105	18-2009	9-76533	18-7138	9-78107	18-3712	9-82276	18-9065
9-76106	18-2010	9-76535	18-7140	9-78108	18-2343	9-82300	18-9500-1
9-76107	18-2011	9-76536	18-7142	9-78109	18-4295	9-82301	18-9500-2
9-76108	18-2013	9-76537	18-7143	9-78110	18-3151	9-82302	18-9500-3
9-76109	18-2014	9-76539	18-7146	9-78111	18-2357	9-82303	18-9500-4
9-76110	18-2048	9-76540	18-7151	9-78112	18-2261	9-82305	18-9500-7
9-76111	18-2049	9-76541	18-7155	9-78114	18-3198	9-82311	18-9798
9-76112	18-2050	9-76542	18-7157	9-78115	18-3199	9-82350	18-9420-2
9-76113	18-2051	9-76543	18-7158	9-78117	18-3713	9-82351	18-9420-3
9-76114	18-2052	9-76544	18-7159	9-78120	18-2382	9-82352	18-9420-7
9-76115	18-2053	9-76545	18-7160	9-78121	18-2381	9-82360	18-9410-2
9-76116	18-2054	9-76546	18-7161	9-78126	18-2346	9-82361	18-9410-4
9-76117	18-2055	9-76547	18-7162	9-78127	18-3229	9-82363	18-9410-7
9-76119	18-2077	9-76549	18-7167	9-78129	18-3231	9-82380	18-9400-2
9-76127	18-0579	9-76550	18-7168	9-78130	18-3197	9-82382	18-9400-4
9-76128	18-0580	9-76551	18-7169	9-78132	18-2130	9-82383	18-9400-7
9-76129	18-0583	9-76552	18-7172	9-78133	18-2286	9-82390	18-9440-2
9-76130	18-2056	9-76553	18-7174	9-78134	18-2349	9-82391	18-9440-3
9-76131	18-0500	9-76554	18-7176	9-78135	18-2348	9-82392	18-9440-4
9-76133	18-2154	9-76555	18-7178	9-78137	18-4267	9-82393	18-9440-7
9-76134	18-2155	9-76556	18-7180	9-78138	18-4270	9-82400	18-9600-0
9-76136	18-2353	9-76557	18-7183	9-78139	18-3219	9-82401	18-9600-2
9-76200	18-2018	9-76559	18-7188	9-78140	18-3220	9-82402	18-9600-5
9-76201	18-2025	9-76562	18-7426	9-78141	18-4273	9-82403	18-9600-6
9-76202	18-2002	9-76564	18-7419	9-78212	18-0605	9-82404	18-9600-7
9-76203	18-2026	9-76565	18-7420	9-78213	18-0619	9-82500	18-9650-0

MALLORY (Cont.)

MALLORY No.	Sierra No.
9-82501	18-9650-2
9-82502	18-9650-5
9-82503	18-9650-6
9-82504	18-9650-7
9-82601	18-9620-2
9-82602	18-9620-5
9-82700	18-9200
9-82750	18-9710-1
9-82751	18-9710-0
9-82752	18-9700-2
9-82801	18-9680-2
9-82802	18-9680-5
9-82804	18-9680-7

MOELLER

MOELLER No.	Sierra No.
33418	18-8083
33421	18-8084
33480	18-8092
33481	18-8076
33482	18-8085
33484	18-8106
33485	18-4462
33486	18-8085
34313	18-8000
34375	18-8049
33212-10	18-7307
33319-10	18-7790
33320-10	18-7775-1
33321-10	18-7776-1
33323-10	18-7844
33324-10	18-7845
33325-10	18-7789
33389-10	18-8032
33400-10	18-8063
33401-10	18-8042
33405-10	18-8074
33418-10	18-8083
33419-10	18-8082
33420-10	18-8068
33421-10	18-8084
33430-10	18-8055
33432-10	18-8054
33434-10	18-8073
33436-10	18-8040
33450-10	18-8078
33451-10	18-8088
33461-10	18-8071
33463-10	18-8078
33464-10	18-8062
33467-10	18-8079
33470-10	18-8077
33473-10	18-8070
33475-10	18-8069
33476-10	18-8094
33477-10	18-80402
33480-10	18-8092
33481-10	18-8076
33482-10	18-8076
33484-10	18-8062
33485-10	18-4462
33486-10	18-8085
33487-10	18-80405
33491-10	18-8078
33492-10	18-8088
33496-10	18-80406
33497-10	18-80403
33498-10	18-80401
33501-10	18-80400
33502-10	18-80401
33503-10	18-8071
34391-10	18-8058
34394-10	18-8017
34395-10	18-8013
34590-10	18-8005
34690-10	18-8004
99076-10	18-9010
99077-00	18-8998
99082-00	18-8999

OSCO

OSCO No.	Sierra No.
106	18-1941
121	18-0471
150	18-1911
188	18-1922
402	18-6600
480	18-2941
639	18-1913
689	18-1945
794	18-1946
826	18-1940
879	18-1905
992	18-1999
994	18-1997-1
1851	18-1906
2018	18-1907
2076	18-1975-1
2441	18-1902
2442	18-1903
3320	18-1908
3322	18-1985
4354	18-1976-1
5538	18-1973
5603	18-1962-1
5604	18-1958-1
5639	18-1944
5805	18-1931-1
5862	18-1954-1
5944	18-0470
6022	18-0473
6108	18-0305
6325	18-1972
6351	18-1971
6562	18-0309
6705	18-1955-1
6771	18-1978
7056	18-1914
7081	18-1915
7169	18-1916
7296	18-1917
7386	18-1918
7387	18-1919
7624	18-1924
7752	18-1925
7753	18-1926
7772	18-1927
7854	18-8112
7924	18-1928
7992	18-1929
7993	18-1933
8068	18-1934
8125	18-1982
8128	18-1984
8243	18-1983
8502	18-1974-1
8561	18-1937
8759	18-1960-1
9011	18-1957-1
9015	18-1938
9234	18-1948
9745	18-1952-1
9798	18-1956-1
9863	18-1921
28001	18-1996
29001	18-1899
35908	18-2971
41812	18-2554
47510	18-2553
48043	18-2832
50456	18-1909
52076	18-2833
52374	18-1986
54870	18-1912
56879	18-1935-1
58764	18-0353
60207	18-4008
60252	18-4009
99204	18-1939
1016004	18-8111
1016012	18-4258
0188-G	18-2875

OSCO (Cont.)

OSCO No.	Sierra No.
0879-G	18-0113
0879-MK	18-8500
106-T	18-1942
121-MK	18-8501
143-DEG	18-3551
2076-MK	18-8551
244-MK	18-8502
28001-MK	18-8503
29001-MK	18-8504
3320-MK	18-8554
3320-MK-X	18-8555
3322-MK	18-8556
4354-MK	18-8505
480-FW	18-0472
480-MK	18-4360
480-MK-FW	18-8506
50456-G	18-0943
50456-MK	18-8507
5538-G	18-2819
5538-MK	18-8508
560-MK	18-8509
56879-MK	18-8510
5805-MK	18-8511
60252-MK	18-8512
6325-MK	18-8552
6371-MK	18-4362
6371-MK-SP	18-8514
6562-MK	18-8515
7056-MK	18-8516
7081-GH	18-0474
7081-MK	18-8517
7087-MK	18-8518
7087-OR	18-7512
7114B2	18-1953-2
7169-MK	18-8519
7214-MK	18-8520
7234B	18-1950-1
7235B	18-1951-1
775-MK	18-8521
775-MK-A	18-8522
7772-MK	18-8523
799-MK	18-8524
8125-MK	18-8544
8128-MK	18-8546
8243-MK	18-8545
826-MK	18-8526
826-MK-SS	18-8527
826-SS	18-8528
8503A	18-1970-2
8503A-MK	18-8529
8503-GB	18-0672
8503-GO	18-2849
8503-GR	18-0897
8561-G	18-0881
8561-MK	18-8530
8759-MK	18-8531
9011-MK	18-8532
9015-G	18-0475
9015-MK	18-8547
9745-MK	18-8533
9863-G	18-0943
9863-MK	18-8534
992-G	18-2854
992-G-FW	18-0476
992-MK	18-4364
992-MK-FW	18-8535
994-MK	18-8536
994S	18-1949
CRR-1	18-1999
CRR-MK-FW	18-8535
CS-GH	18-2909
CVCR-MK	18-8536
CV-GH	18-0872
CV-GH	18-0872
CW994	18-1898
CW-GH	18-0418
CY4-GH	18-2896
CY6-GH	18-2830
FL994	18-1998-1
FL-994MK	18-8538

OSCO (Cont.)

OSCO No.	Sierra No.
FLCR818	18-1998-1
FL-GH	18-0183-1
M0002	18-0677
MC552-SB	18-1994
MC55-TSB	18-1977-1
MWS	18-1995
MWS-G	18-1209
NWK	18-8540
VO418	18-1930-1
VO-GH	18-2991
VO-MK	18-8539

SEADOG

SEADOG No.	Sierra No.
420101	TG4002252
420102	TG4003252
420103	TG4045252
420104	TG4046252
420105	TG4016252
420108	TG4004252
420109	TG4005252
420111	TG40062
420112	TG40082
420118	TG40072
420119	TG40092
420121	TG40302
420122	TG40312
420123	TG40322
420124	TG40332
420125	TG40342
420128	TG19522
420129	TG19532
420201	RK19402
420202	RK19412
420203	RK19422
420204	RK19432
420208	RK19492
420209	RK19482
420211	RK19442
420212	RK19452
420213	RK19462
420218	RK19542
420219	RK19552
420241	RK40142
420242	RK40152
420243	RK40482
420245	RK40362
420248	RK40172
420249	RK40352
420251	RK40102
420252	RK40122
420258	RK40112
420259	RK40132
420290	UN19700
420291	UN19710
420292	UN19720
420350	MP39062-1
420351	MP39042
420360	MP39122
420361	MP39782
420365	MP39202
420366	MP41032
420369	MP39832
420375	MP41042
420379	MP39802
420381	MP41002
420382	MP39762
420383	MP41072-1
420385	MP41012
420386	MP41082
420390	MP39532
420396	MP39392
420400	MP39612
420410	MP39572
420415	MP39692
420416	MP39682
420420	MP39312
420427	MP39162

SEADOG (Cont.)

SEADOG No.	Sierra No.
420429	MP39302
420441	RK21892
420446	RK21892
420460	TG21132
420465	TG40002
420479	MP39242
420486	MP40962
420487	MP40972-1
420489	MP40992
420101-1	TG40020-1
420102-1	TG40030-1
420103-1	TG40450-1
420104-1	TG40460-1
420105-1	TG40160-1
420108-1	TG40040-1
420109-1	TG40050-1
420111-1	TG40060
420112-1	TG40080
420118-1	TG40070
420119-1	TG40090
420121-1	TG40300
420122-1	TG40310
420123-1	TG40320
420124-1	TG40330
420125-1	TG40340
420128-1	TG19520
420129-1	TG19530
420201-1	RK19400
420202-1	RK19410
420203-1	RK19420
420204-1	RK19430
420208-1	RK19490
420209-1	RK19480
420211-1	RK19440
420212-1	RK19450
420213-1	RK19460
420218-1	RK19540
420219-1	RK19550
420241-1	RK40140
420242-1	RK40150
420243-1	RK40480
420245-1	RK40360
420248-1	RK40170
420249-1	RK40350
420251-1	RK40100
420252-1	RK40120
420258-1	RK40110
420259-1	RK40130
420350-1	MP39060
420351-1	MP39040
420355-1	MP39080
420360-1	MP39120
420361-1	MP39780
420365-1	MP39200
420366-1	MP41030
420369-1	MP39830
420375-1	MP41040
420379-1	MP39800
420381-1	MP41000
420382-1	MP39760
420383-1	MP41070-1
420385-1	MP41010
420386-1	MP41080
420390-1	MP39530
420396-1	MP39390
420400-1	MP39610
420410-1	MP39570
420415-1	MP39690
420416-1	MP39680
420420-1	MP39310
420421-1	MP39320
420422-1	MP39320
420427-1	MP39160
420429-1	MP39300
420441-1	RK21890
420446-1	RK21890
420460-1	TG21130
420465-1	TG40000
420479-1	MP39240
420486-1	MP40960

SEADOG (Cont.)

SEADOG No.	Sierra No.
420487-1	MP40970-1
420488-1	MP40990
420489-1	MP40990

WISECO

WISECO No.	Sierra No.
2188KD	18-3931
2218KD	18-3933
2638KD	18-3960
2834KD	18-3963
2875KD	18-3918
2895KD	18-3919
2905KD	18-3920
3000KD	18-3910
3002PS	18-4600
3008P2	18-4525
3008P3	18-4540
3008PS	18-4510
3008S2	18-4560
3008S3	18-4575
3008SS	18-4545
3009P2	18-4520
3009P3	18-4535
3009PS	18-4505
3011P3	18-4105
3011PS	18-4125
3015P2	18-4114
3015P3	18-4104
3015PS	18-4124
3016P4	18-4132
3016PS	18-4128
3016S4	18-4133
3016SS	18-4129
3018P3	18-4102
3018PS	18-4122
3018S3	18-4101
3018SS	18-4121
3019P3	18-4067
3019PS	18-4065
3019S3	18-4068
3019SS	18-4066
3020KD	18-3911
3020KD	18-3911
3021P3	18-4103
3021PS	18-4123
3023P2	18-4530
3023P3	18-4515
3023PS	18-4500
3027P3	18-4127
3027PS	18-4107
3030KD	18-3912
3030KD	18-3912
3030P2	18-4142
3030P3	18-4143
3030PS	18-4141
3031P3	18-4099
3031PS	18-4097
3032P3	18-4093
3032PS	18-4091
3036P3	18-4126
3036PS	18-4106
3072P3	18-4064
3072PS	18-4063
3073P3	18-4100
3073PS	18-4120
3102PS	18-4600
3108P2	18-4525
3108P3	18-4540
3108PS	18-4510
3108S2	18-4560
3108S3	18-4575
3108SS	18-4545
3109P2	18-4520
3109P3	18-4535
3109PS	18-4505
3111P3	18-4105
3111PS	18-4125
3115P2	18-4114

WISECO (Cont.)

WISECO No.	Sierra No.
3115P3	18-4104
3115PS	18-4124
31164P4	18-4132
3116PS	18-4128
3116S4	18-4133
3116SS	18-4129
3118P3	18-4102
3118PS	18-4122
3118S3	18-4101
3118SS	18-4121
3119P3	18-4067
3119PS	18-4065
3119S3	18-4068
3119SS	18-4066
3121P3	18-4103
3121PS	18-4123
3123P2	18-4530
3123P3	18-4515
3123PS	18-4500
3125KD	18-3921
3127P3	18-4127
3127PS	18-4107
3130P2	18-4142
3130P3	18-4143
3130PS	18-4141
3131P3	18-4099
3131PS	18-4097
3132P3	18-4093
3132PS	18-4091
3136P3	18-4126
3136PS	18-4106
3145KD	18-3922
3155KD	18-3923
3172P3	18-4064
3172PS	18-4063
3173P3	18-4100
3173PS	18-4120
3184P2	18-4139
3184P3	18-4140
3184PS	18-4138
3187KD	18-3913
3190P2	18-4136
3190P3	18-4137
3190PS	18-4135
3217KD	18-3915
3228KD	18-3969
3312KD	18-3951
3375KD	18-3927
3500KD	18-3904
3520KD	18-3906
3530KD	18-3905
3544KD	18-3934
3625KD	18-3907
3685KD	18-3975
3715KD	18-3974
B1029	18-1375
CW24	18-4292
S474	18-4281
S493	18-4280
W4958	18-4294
W5217	18-1374
W5263	18-4290

WIX

WIX No.	Sierra No.
33003	18-7857-1
33012	18-7830
33031	18-7829
33032	18-7856-1
33033	18-7831
33044	18-7855
33118	18-7867
33225	18-7844
33225	18-7845
33398	18-7802
33943	18-7860
51036	18-7879-1
51061	18-7876

WIX (Cont.)

WIX No.	Sierra No.
51064	18-7910
51068	18-7878
51069	18-7824
51307	18-7878
51334	18-7910
51348	18-7884
51348	18-7915
51356	18-7914
51358	18-7902
51365	18-7911
51394	18-7916
51515	18-7875
51773	18-7887
51791	18-7880
51806	18-7886
51970	18-7874
51970	18-7899

GENERATOR PRODUCTS

FISCHER PANDA

O.E. #	SIERRA #	PAGE #
IC78.460.000A	23-1105	110
IC78.460.000B	23-1104	110
J009-1027B-1	23-3312	113
J009-46840	23-3311	113

JABSCO

22799-0001	23-2003	112

JOHNSON PUMP

09-808B-1	23-2001	112

KOHLER

26987	23-7762	111
229432	23-0810	115
229433	23-0812	116
229678	23-7822	119
229715	23-7751	110
229826	23-2002	112
229826	23-3303	112
229955	23-3304	112
229963	23-0813	116
249433	23-7771	111
249865	23-0811	115
249930	23-3608	114
250872	23-2003	112
252896	23-3609	114
252898	23-7740	110
260085	23-6400	120
267709	23-1100	110
267714	23-7823	119
267717	23-3610	115
267718	23-0809	115
278857	23-1130	110
279449	23-7820	118
326817	23-7803	118
352018	23-3607	114
352031	23-0814	116
352122	23-3308	113
359771	23-7821	119
359978	23-2004	112
359978	23-3314	113
249930 & 29963	23-3664	117
252896 & 229432	23-3665	117
267717 & 267718	23-3663	117
352018 & 352031	23-3666	117
GM24510	23-7202	110
GM32359	23-7761	111
GM34570	23-7780	111
GM47465	23-7824	119

NORTHERN LIGHTS

O.E. #	SIERRA #	PAGE #
11-10015	23-0830	116
24-22009	23-1102	110
24-28003	23-1103	110
25-12009	23-3315	113
25-12009	23-2005	112
25-12031	23-0400	113

ONAN

122-0185	23-7841	119
122-0810	23-7840	119
130-4434	23-6401	120
130-6228	23-6402	120
132-0349	23-3300	112
132-0436	23-3309	113
149-0428	23-7750	111
149-1445	23-7720	111
149-2106	23-7760	111
185-5835	23-7842	119
185-7444	23-7804	118
309-0130	23-3606	114
541-1519	23-3310	113
A026K278	23-7760	111

SHERWOOD

09000K	23-2002	112
10077K	23-2000	112

WESTERBEKE

11672	23-4001	120
11885	23-6400	120
11907	23-3301	112
13810	23-4005	113
24132	23-5880	111
24323	23-0806	115
24353	23-1000	122
24363	23-7764	111
24639	23-5800	120
24690	23-3605	114
26488	23-3600	114
30200	23-7770	111
30376	23-4007	114
30475	23-4004	120
30592	23-4002	120
30593	23-5600	120
30594	23-5900	120
31152	23-4006	114
32620	23-3305	112
33104	23-3313	113
33112	23-3302	112
33373	23-0804	115

Westerbeke (Cont.)

O.E. #	SIERRA #	PAGE #
33417	23-0803	115
33966	23-0807	115
34093	23-2800	118
34113	23-2701	117
34196	23-0802	115
34440	23-3307	113
34552	23-5601	Obsolete
35109	23-5840	111
35595	23-7801	118
35608	23-2702	117
35610	23-2801	118
35736	23-3601	114
35828	23-7825	119
35920	23-7720	111
36450	23-7200	110
36918	23-7800	118
37387	23-3602	114
37922	23-0808	115
38100	23-7201	110
39181	23-4000	120
39378	23-3603	114
39705	23-1101	110
40154	23-7826	119
40434	23-0805	115
40859	23-2700	117
40860	23-2802	118
42201	23-2804	118
42260	23-0800	115
43050	23-2803	118
43060	23-4500	118
45232	23-4003	120
46097	23-3604	114
46124	23-0801	115
46592	23-2703	117
46596	23-4501	118
46622	23-3306	113
47060	23-7770	111
48076	23-7802	118
24688 & 24323	23-3650	116
24688 & 33966	23-3658	117
24688 & 34196	23-3653	116
24688 & 40434	23-3662	117
24690 & 33373	23-3660	117
24690 & 33417	23-3657	116
35736 & 33417	23-3652	116
35736 & 34196	23-3651	116
35736 & 40434	23-3661	117
37387 & 37922	23-3659	117
39378 & 42260	23-3654	116
39378 & 46124	23-3655	116
46097 & 33417	23-3656	116

SIERRA MARINE PRODUCTS

A.C. DELCO

O.E. #	SIERRA #	PAGE #
GF-61	18-7856-1	140
GF-61P	18-7857-1	140

ARCTIC CAT

0436-879	72-5100-3	193
0436-880	72-5100-2	193
0436-901	72-5102-4	194
1436-159	72-5102-2	194
1436-434	72-5101-2	193
1436-435	72-5101-3	193
4639-349	72-5103-2	193
5639-469	72-5103-3	193

ARCTIC CAT PWC

3008-093	18-6919	552
3008-327	18-6919	552
3008-462	18-6919	552
3008-536	18-6919	552

BARR

160252	18-4009	780
01-0105	18-0476-1	643, 899, 971
01-0107	18-2854-1	571, 611, 631, 643
1-73813	18-1990	780
20-0082	18-1999	569, 607, 630, 642, 778, 898, 970
20-0082-P	18-4364	570, 588, 609, 618, 630, 642, 781, 899, 970
200087P	18-1992-1	569, 608, 630, 778,

Barr (Cont.)

O.E. #	SIERRA #	PAGE #
200087P		898, 970
200089P	18-1991	569, 608, 630, 898, 970
20-0100	18-1907	642
20-0100	18-1939	569, 586, 609, 618,
20-0102	18-1907	569, 586, 609,
CHV-1-83	18-1964	639
CHV-1-83	18-1997-1	569, 586, 607, 630,
CHV-47-000	18-2949	571, 611, 631,
CHVA-1-84	18-1898	569, 586, 607, 642,
CM 20-0097	18-1949	569, 609, 642, 779, 970
CM-1-6672-B	18-1941	587
CM-1-6672-H	18-1942	587
CM-1-6677A	18-1940	586
CM-1-6677SS P	18-8527	588
CM-20-414211	18-1944	586
CM-20-6672	18-1946	586
CM206672JP	18-4360	587
CM-20-6674	18-1945	586
CM-20-6674JP	18-8506	588
CM-20-6674JP	18-8507	899, 971
CM-20-6674P	18-4361	587
CM-20-9232P	18-8518	588
CM-20-9234	18-1948	587
CM-20-9234 P	18-8501	588
FM-1-83	18-1996	630
FM-1-83	18-1998-1	569, 607, 630, 642,
FM-1-83-P	18-4363	570, 609, 630, 642,
MC 1 58759	18-1960-1	777
MC 1 96705	18-1955-1	777

Barr (Cont.)

O.E. #	SIERRA #	PAGE #
MC 1 99798	18-1956-3	777
MC-1-65603	18-1962-1	777
MC-1-65604	18-1958-1	777
MC-1-77234	18-1950-1	776
MC-1-77235	18-1951-1	776
MC-1-87114	18-1953-2	776
MC-1-89011	18-1957-2	777
MC-1-99746	18-1952-1	776
MC-20-44354	18-1976-2	779
MC-20-55538	18-1973	778
MC-20-60207	18-4008	780
MC20-60426P	18-4362	778
MC-20-76325	18-1972	778
MC-20-76771	18-1978	778
MC-20-93322A3	18-1985	779
MC-20-98502	18-1974-1	779
MC-20-98504	18-1970-2	778
OMC-1-914035	18-1986-1	969

BORG-WARNER

A4876HA	18-2590	559

BOSCH

0-001-109-035	18-6944	662
0331-302-050	18-5806	954
0331-302-081	18-5806	954
0331-302-085	18-5806	954
0331-302-581	18-5806	954
0331-302-585	18-5806	954

BRP

O.E. #	SIERRA #	PAGE #
5007987	18-8387	346
420956741	18-8880	552

CAN-AM

XPS #779139	72-5101-2	193
XPS #779140	72-5101-3	193

CATERPILLAR

3001117	18-6955	661, 953
10-258	18-6955	661, 953
163-3361	18-6944	662
1R-0658	18-7880	183, 672
1R-0714	18-7927	182, 673

CERLIST DIESEL

1512903	18-7970	139
1512904	18-7934	139

CHRIS-CRAFT

1869704	18-5346	561
16.11-01236	18-2845	571
16.50-00074	18-0889	571
16.50-00078	18-0891	571
16.50-00162	18-0874	571
16.50-00204	18-2946	571
16.50-00232	18-0868	571
16.50-00250	18-3876	571
16.50-00259	18-3877	571
16.50-05756	18-0876	571
16.61-00042	18-5911	565
16.69-00039	18-5314	561
16.69-00040	18-5338	561
16.69-00042	18-5411	561
16.69-00049	18-5311	561
16.69-00050	18-5345	561
16.69-00051	18-5418	561
16.69-00052	18-5385	561
16.69-00100	18-5375	561
16.69-00148	18-5376	561
16.69-00149	18-5404-1	561
16.69-0022	18-5427	561
16.81-06536	18-7875	183, 571
16.81-08746	18-7824-2	571
16.83-08758	18-7265	149, 567
16.83-90006	18-7860	568
FI6900165	18-5375	561
FI8308762	18-7265	149, 567

CHRYSLER FORCE

75384	18-5697	224
455541	18-6762	224
811902	18-5677	225
817411	18-5742	224
819222	18-5673	224
820545	18-6279	224
824051	18-6775	224
1736073	18-7264	149, 578
2279913	18-7264	149, 578
3745414	18-7254	149, 578
3745415	18-7255	149, 578
8152792	18-5742	224
8152794	18-5744	224
8174111	18-5744	224
11-35921	18-3719	238
11-47411	18-3719	238
11-826375	18-3719	238
11-F694188	18-3719	238
18495A26	18-5790	221
19217A1	18-6777	224
19217A5	18-6777	224
19291A3	18-2370	236
197787-3	18-8062	229
21-42990A10	18-7817	225
21-42990A7	18-7817	225
21-42990A8	18-7817	225
21-42990A9	18-7817	225
21-857005A1	18-7817	225
25-20195	18-7134	239

Chrysler Force (Cont.)

O.E. #	SIERRA #	PAGE #
25-201951	18-7134	239
25-32507	18-7127	239
25-45258	18-7950	239
25-85549	18-7956	239
25-85594	18-7100	239
25-88657	18-7952	239
25-F24278	18-7169	239
25-F45530	18-7457	239
25-F498618	18-7120	239
25-F74305	18-7176	239
25-F84305	18-7127	239
26-41131	18-0579	239
26-41132	18-0580	239
26-41365A3	18-2697-1	237
26-43035	18-0583	239
26-43035A4	18-2626	236
26-66022	18-0584	239
26-76384	18-8347	239
26-814669A1	18-2635	237
26-814669A2	18-2635	237
26-816464	18-8347	239
26-8164641	18-8347	239
26-817472	18-0500	237, 239, 442
26-819396	18-0502	239
26-820645A	18-2636	237
26-828627	18-8354	239
26-85090A1	18-2629	442
26-85090A2	18-2624	236
26-99325	18-0586	239
26-F318307	18-0592	239
26-F346118	18-0584	239
26-F40307-2	18-0503	239
26-F84307-1	18-0512	239
26-F901307-2	18-0593	239
27-19701	18-0622	236
27-819138-2	18-3859	235
27-819377	18-0873	236
27-820438	18-3855	234
27-820500A3	18-0869	235
27-824615	18-3857	235
27-824615-2	18-3857	235
27-828316	18-0314	235
27-F178168	18-0314	235
27-F178168-1	18-0314	235
27-F201529-1	18-3856	234
27-F286529-3	18-3851	234
27-F307279-2	18-0115	235
27-F372154-1	18-0958	235
27-F40223	18-0869	235
27-F40279-1	18-0154	236
27-F406406	18-0915	235
27-F440906	18-0315	235
27-F476067	18-0854	236
27-F476529-4	18-3857	235
27-F481836	18-0152	235
27-F513529	18-3852	234
27-F523031	18-0415	236
27-F658529	18-3854	234
27-F691529-1	18-3853	234
27-F694830	18-0416	236
27-F84031	18-0417	236
27-F85154-1	18-0119	235
27-F85168-2	18-0855	235
27-F85748-2	18-0861	235
27-F85762	18-0141	235
27-F85906	18-0960	235
27-F97067	18-0873	236
31-F523143	18-1113	239
31-F523901	18-1112	239
332-5772A5	18-5881	221
332-5772A7	18-5881	221
332-7778A12	18-5775	221
339-7370A13	18-5186	221
339-7370B13	18-5186	221
339-832757B4	18-5186	221
398-176	18-5206	223
39-817869A1	18-39010	233
39-820457A2	18-3998	233

Chrysler Force (Cont.)

O.E. #	SIERRA #	PAGE #
39-820641A1	18-3999	233
398-832075A4	18-5870	221
398-832075A6	18-5873	221
44-850308	18-2254	238
449541-3	18-6762	224
46-43024A7	18-3214	230
47-19453	18-8900	230
47-42038-2	18-3062	230
47-430262	18-3056	229
47-803630T	18-3030	229
47-803631T	18-3017	229
47-85089-3	18-3057	229
47-89984T4	18-3017	229
47-F40065-2	18-3084	230
47-F433065	18-45003	230
47-F436065-2	18-8903	230
47-F462065	18-8901	230
47-F694065	18-3017	229
47-F84065	18-3085	230
50-803900T	18-6441	224
50-803903T	18-6439	224
50-819968	18-5618	224
50-8199681	18-5618	224
50-819968-2	18-5618	224
50-8199683	18-5618	224
50-8199684	18-5618	224
50-820193	18-5622	224
50-820193T1	18-5622	224
50-898265003	18-5618	224
50-F514955	18-6441	224
50-F575955	18-6439	224
700-834794A4	18-4630	233
700-834794A5	18-4631	233
700-834794T3	18-4629	233
700-834800A4	18-4632	233
700-834800A5	18-4633	233
700-834800A6	18-4634	233
815279T2	18-5742	224
815279T3	18-5742	224
815279T4	18-5744	224
815279T5	18-5744	224
817764A2	18-5150	221
818903A1	18-6777	224
819479A1	18-6777	224
819480A1	18-6777	224
819762A4	18-6777	224
819762A7	18-6777	224
81977A8	18-6777	224
81977A9	18-6777	224
822870A1	18-6777	224
827675A1	18-6286	224
830179A1	18-5744	224
830179A2	18-5742	224
830250A3	18-6777	224
830250T3	18-6777	224
832021A1	18-6777	224
832021A2	18-6777	224
832021T2	18-6777	224
832021T4	18-6777	224
854514A1	18-5744	224
855654A1	18-6777	224
855654T2	18-6777	224
856747T1	18-5744	224
883071A1	18-5744	224
89-803822T	18-5835	221
89-817109A2	18-5834	221
89-817109A3	18-5835	221
89-F460917-1	18-5835	221
F010790	18-7057	225
F12042-1	18-5169	221
F12044	18-5149	221
F12181-1	18-5241	221
F15100	18-5673	224
F15110	18-5673	224
F15150	18-5655	225
F15164	18-5697	224
F177917	18-5803	221
F178168	18-0314	235

Chrysler Force (Cont.)

O.E. #	SIERRA #	PAGE #
F184122-1	18-2534	236
F24747-1	18-7805	225
F335068	18-3557	229
F438955-1	18-5613	224
F460917-1	18-5835	221
F476529	18-3857	235
F476529-1	18-3857	235
F476529-2	18-3857	235
F480955	18-5613	224
F490955	18-5613	224
F523065	18-3030	229
F523065-1	18-3030	229
F528068	18-3559	229
F616955	18-5613	224
F694541-1	18-6279	224
F697140	18-3200	439
F718470	18-5742	224
F746470	18-5742	224
F83404	18-7127	239
F84068-2	18-3550	229
F85068	18-3550	229
F85068-1	18-3550	229
F85068-2	18-3550	229
F85955-1	18-5613	224
F97068-2	18-3556	229
FA305310-2	18-5150	221
FA663260	18-39010	233
FA85955	18-5613	224
FK10003	18-7033	225
FK10004	18-7037	225
FK10005	18-7037	225
FK10007	18-7037	225
FK10008	18-7037	225
FK10026	18-7033	225
FK10027	18-7037	225
FK10053	18-7033	225
FK10057	18-7037	225
FK10102-1	18-7033	225
FK10108	18-7037	225
FK1060	18-2630	237
FK1061	18-2631	237
FK1063-1	18-2632	237
FK1063-2	18-2632	237
FK1064	18-2637-1	237
FK1065	18-2638	237
FK1068	18-2639	237
FK1074	18-2636	237
FK1127	18-2633	237
FK1203	18-2640	237
FK1203-1	18-2640	237
FK1234	18-2635	237
FK616955	18-5613	224
FO10790	18-7041	225
FO16311	18-7041	225
FP2437A	18-5149	221
FRK739	18-7037	225
FS409752	18-8011EP-2	141, 229
FS438955	18-5613	224
FS438955	18-5613	224
FS480955	18-5613	224
FS489955	18-5613	224
FS490955	18-5613	224
L-319	18-7879-1	183, 579

Chrysler Inboard (Cont.)

O.E. #	SIERRA #	PAGE #
2084074	18-5307	572
2095946	18-5723	577
2098058	18-5345	572
2098300	18-5710	576
2098611	18-5429	572
2279913	18-7264	149, 578
2279949	18-5345	572
2421173	18-5303	572
2421178	18-5307	572
2421820	18-5314	572
2463441	18-3645	578
2469556	18-1913	587
2469559	18-2941	588
2469639	18-1913	587
2495531	18-5433	574
2808870	18-5303	572
2846106	18-1941	587
2846689	18-1945	586
2847404	18-1944	586
2847405	18-1913	587
2847480	18-2941	588
2847527	18-5710	576
2847623	18-1944	586
3004886	18-3581	579
3420600	18-5347	572
3527501	18-5954	577
3527502	18-5954	577
3527794	18-1946	586
3549957	18-7878-1	183, 579
3619542	18-3581	579
3619859	18-3582	579
3656017	18-5102	574
3675826	18-1940	586
3675826	18-1942	587
3744870	18-5954	577
3745215	18-28019	172
3745217	18-0607	587
3745220	18-4346	587
3745414	18-7254	149, 578
3745415	18-7255	149, 578
3745639	18-1944	586
3745985	18-3581	579
3780600	18-5103	575
3874020	18-5105	575
3874767	18-5451	574
4106140	18-5450	574
4142322	18-1940	586
4142408	18-5369	572
4142817	18-5352	572
4142880	18-3860	579
4142885	18-3551	578
4142886	18-7230	578
4273129	18-0609	579
4417375	18-3878	579
4417905	18-3581	579
24695566	18-1942	587
118-614	18-0956-1	587
7087-OR	18-7512	588
E9234M	18-1948	587
E9923M	18-1944	586
F724002	18-7875	183, 579
L-1008	18-7878-1	183, 579
L-19	18-7878-1	183, 579

Crusader (Cont.)

O.E. #	SIERRA #	PAGE #
20318	18-3599-2	601
20502	18-3140	600
21140	18-7270	149, 600
21141	18-7271	151
22212	18-3060	600
22687	18-7852-1	600
23250	18-7976	600
30103	18-3577-1	S/S to 18-3577-2
30103	18-3577-2	601
30266	18-3877	612
31136	18-3887	612
31137	18-3874	612
32722	18-7256	149, 599
33393	18-4408	611
33408	18-3879	612
33628	18-7232	599
37061	18-5313-1	595
37068	18-5433	596
37068	18-5438	596
38070	18-5354	592
38071	18-5405	592
40057	18-3169	601
41052	18-5369	592
41057	18-5345	591
41058	18-5303	591
41059	18-5407	592
41061	18-5399	574
41069	18-5353	592
41074	18-5403	591
41076	18-5352	592
41080	18-5435	596
41089	18-5403	591
42001	18-5717	597
42090	18-5907	597
42091	18-5908	597
45303	18-7200	599
45334	18-7095	598
47002	18-7600	598
47032	18-7630	598
47033	18-7632	S/S to 18-7632-1
47033	18-7632-1	598
47047	18-7958	600
51080	18-5433	596
91351	18-2845	612
91606	18-7862	600
96108	18-0305-1	611
96120	18-1925	607
96121	18-1926	607
96216	18-0306-1	611
96306	18-2949	611
96319	18-3551	601
96358	18-3552	601
96562	18-0309-1	611
96653	18-0418	611
96938	18-2434	558, 597
97039	18-7272	149, 600
97114	18-1929	607
97115	18-1933	607
97169	18-1916	608
97214	18-7231	599
97296	18-1917	611
97361	18-3671	601
97386	18-1918	608
97387	18-1919	608
97498	18-2909	611
97595	18-7231	599
97624	18-1924	608
97686	18-0311	612
97752	18-1925	607
97753	18-1926	607
97772	18-1927	608
97854	18-8112	609
97895	18-3649	601
97924	18-1928	608
97992	18-1929	607
97993	18-1933	607
98041	18-7846	600
98068	18-1934	608

CHRYSLER INBOARD

10612	18-0499	579
10927	18-3168	579
56874	18-7875	183, 579
200691	18-5435	574
201522	18-5433	574
868095	18-5430	572
868096	18-5404-1	572
1274092	18-5307	572
1658535	18-5407	572
1692658	18-5841	576
1736073	18-7264	149, 578
1818757	18-5347	572
1851658	18-7875	183, 579

CRUSADER

12525	18-5310	591
12526	18-5344	591
12528	18-5384	593
12530	18-5338	591
12531	18-5411	592
12532	18-5375	593
20117	18-5314	591
20129	18-0976	612
20222	18-5376	593
20223	18-5404-1	592
20300	18-3061	600
20309	18-3168	601
20318	18-3599-1	S/S to 18-3599-2

Crusader (cont.)

O.E. #	SIERRA #	PAGE #
98125	18-1982	607
98126	18-1938	608
98128	18-1984	609
201104	18-7824-2	183, 612
201104	18-7876-1	183, 647
700425	18-5899	601
700427	18-5898	601
705786	18-5427	592
705787	18-5345	591
705788	18-5307	591
707125	18-5717	597
1003026	18-3060	600
1003062	18-3046	600
1003317	18-5375	593
1003318	18-5411	592
3000121	18-5389	593
3000122	18-5420	592
3000124	18-5318	591
7057500	18-3876	612
7142520	18-3599-1	S/S to 18-3599-2
7142520	18-3599-2	601
7243110	18-5107-1	596
7243200	18-5443	596
9002514	18-7875	183, 612
R130012	18-15214	597
RO29015	18-1938	608
RP061022	18-8926	600

CUMMINS

160596	18-3078	555
166758	18-3078	555
214169	18-6952	661
216040	18-5982	661
299670	18-7874	Obsolete
556540	18-3078	555
556850	18-3078	555
650607	18-3077	556
3920618	18-6952	661
21601R	18-3078	555
3603853RX	18-6952	661
3604234RX	18-5982	661

DELCO

1100077	18-6952	661
1100093	18-6952	661
1100211	18-6952	661
1100274	18-6952	661
1105474	18-6952	661
1105475	18-6952	661
1105476	18-6952	661
1114356	18-5838	875
1114458	18-5838	875
1115202	18-5433	680
10459244	18-6952	661

DENSO

995435	18-6868	551
101211-3020	18-6960	703
101211-3021	18-6960	703
101211-3460	18-6844	703
101211-9940	18-6849	661
128000-4860	18-6868	551
128000-4861	18-6868	551
128000-4862	18-6868	551
128000-4863	18-6868	551
128000-4864	18-6868	551
228000-4550	18-6867	551
428000-0081	18-6873	551

DETROIT DIESEL

5574508	18-7931	139, 670

ELECTROLUX

5024/120	18-6758	956
KS3448/290	18-6790	956

FRAM

CCS 1136	18-7935	139, 670

GLM

O.E. #	SIERRA #	PAGE #
21090	18-2163E-9	833

GM

3701777	18-2917	907
6269358	18-3577-1	S/S to 18-3577-2
6269358	18-3577-2	887
6269577	18-3876	632
6414989	18-7258	150
10482803	18-5117	680
14077948	18-4173	903, 979
14077949	18-4164	903
14089025	18-3937	903, 979
14089026	18-3938	903, 979

HITACHI

129470-77200	18-6929	661
LR135-105	18-6925	661
LR135-74	18-6928	661
LR135-74B	18-6928	661
LR180-03A	18-6929	661
LR180-03B	18-6929	661
LR180-03C	18-6929	661
S114-257	18-6880	662
S114-257G	18-6880	662
S114-303	18-6937	662
S114-303A	18-6937	662
S114-483	18-6880	662
S114-483A	18-6880	662
S114-559B	18-6861	478
S114-682	18-6942	478
S114-837	18-6831	461
S114-837A	18-6831	461
S13-68	18-6934	662
S13-68A	18-6934	662
S13-68C	18-6934	662
S13-86	18-6934	662

HONDA

06192-881-C00	18-3279	245
06192-ZV1-C00	18-3278	245
06192-ZV4-000	18-3280	245
06192-ZV4-A00	18-4536	245
06192-ZV5-003	18-3282	245
06192-ZV7-000	18-3281	245
06192-ZW1-000	18-3283	245
06192-ZW1-305	18-3187	244
06192-ZW1-B01	18-3492	245
06192-ZW9-000	18-3493	245
06192-ZW9-A30	18-3478	245
06192-ZX2-C00	18-3489	245
06192-ZY3-000	18-3285	245
06192-ZY6-000	18-3284	245
08208-0080	72-5102-2	194
15400-PFB-007	18-7911-1	184, 249
15400-PFB-014	18-7913	184, 249
15400-PLM-A01PE	18-7909	184, 249
15400-POH-305	18-7909	184, 249
15400-POH-305PE	18-7909	184, 249
15400-ZJI-004	18-7909	184, 249
16010-881-003	18-2482	248
16010-ST5-993	18-7785	241
16010-ZV4-005	18-2480	247
16010-ZW9-003	18-2481	247
16011-881-741	18-7048	243
16011-ZV4-005	18-7047	243
16176-POA-004	18-0737	248
16201-881-850	18-2473	248
16221-ZV4-610	18-2470	248
16221-ZW1-000	18-2472	248
16221-ZW9-000	18-2471	248
16900-SA5-004	18-7786	241
16900-SR3-004	18-7720	241
16901-ZY3-003	18-79909	242
16910-GB2-005	18-7712	242
16910-ZV4-015	18-8226	242
16911-ZY3-010	18-79908	242
16977-ZV5-900	18-80406	242
16977-ZV5-A00	18-80400	242

Honda (Cont.)

O.E. #	SIERRA #	PAGE #
17105-ZY3-004	18-0390	248
17105-ZY6-000	18-0300	248
17109-XY6-000	18-0382	248
17109-ZY3-004	18-0396	248
17151-ZW5-00	18-0248	248
17650-921-003ZB	18-80420	242
17650-ZW9-003	18-80408	242
17660-ZV5-902	18-38008	242
17670-ZW1-030GH	18-7947	139, 241
17670-ZW1-801AH	18-7948	139, 241
17700-ZW9-010	18-81042EP-2	141, 242
17700-ZW9-020	18-81042EP-2	141, 242
17710-ZW9-033	18-80407	242
19021-ZW1-003	18-3214	244
19210-881-A01	18-3245	244
19210-881-A02	18-3245	244
19210-ZV4-013	18-3246	244
19210-ZV4-651	18-3246	244
19210-ZV4-651	18-3247	244-246
19210-ZV5-003	18-3248	244-246
19210-ZV7-003	18-3249	244-246
19210-ZW1-003	18-3056	244
19210-ZW1-B04	18-3250	244-247
19210-ZW9-003	18-3100	244
19210-ZW9-013	18-3100	244
19210-ZW9-A02	18-3245	244
19210-ZW9-A31	18-32455	244
19210-ZW9-A32	18-32455	244
19210-ZY3-003	18-3031	244
19231-ZW1-003	18-3122	244
19232-881-850	18-2608	247
19232-ZV1-A10	18-2524	247
19232-ZV4-610	18-2495	247
19232-ZW1-003	18-2563	247
19232-ZW9-000	18-99153	245
19233-ZV5-000	18-2496	247
19234-881-850	18-2609	247
19234-ZW1-003	18-2564	247
19234-ZW1-B00	18-0481	245
19234-ZX2-C00	18-99154	245
19234-ZY3-000	18-2499	247
19242-ZV5-000	18-0176	247
19242-ZW1-003	18-2565	247
19242-ZW1-B00	18-0482	245
19300-881-741	18-3629	243
19300-881-761	18-3627	243
19300-ZV5-043	18-3630	244
19300-ZW9-003	18-3628-1	243
30520-PNA-007	18-7494	240
30520-PWC-003	18-23251	240
30530-P8F-A01	18-7559	243
30530-PPL-A01	18-7558	243
31200-HW1-671	18-6877	551
31200-ZV5-013	18-6433	240
31200-ZW1-004	18-15061	241
31200-ZW9-802	18-6445	241
31200-ZY6-003	18-6959	241
31200-ZY9-003	18-6959	241
31200-ZY9A-0031	18-6959	241
31630-ZW5-003	18-6475	240
31630-ZY6-003	18-6476	240
35655-ZY3-013	18-7657	243
35655-ZY3-C01	18-32153	243
35655-ZY6-013	18-7659	243
35655-ZY9-003	18-7658	243
35655-ZZ5-004	18-32153	243
36120-ZV5-821	18-6258	241
36120-ZV5-822	18-6793	241
36120-ZY3-023	18-6742	241
36120-ZY6-013	18-6745	241
36120-ZY9-003	18-6743	241
37500-PNB-003	18-25200	243
37510-PNB-003	18-25201	243
37830-PGK-A01	18-7552	243
41107-ZV5-00-00	18-6165A	250
41107-ZW1-003ZA	18-6011	250
41107-ZW1-003ZA	18-6011A	250
41107-ZW1-003ZA	18-6241	250

Honda (Cont.)

O.E. #	SIERRA #	PAGE #
41109-ZW1-003	18-6068	249
90508-ZW1-003	18-3200	250
90752-ZV4-650	18-3268	244
90752-ZV5-003	18-3270	244
90752-ZV7-000	18-3269	244
90752-ZW1-B02	18-3271	244
90752-ZW9-A30	18-3022	245
90752-ZW9-A30	18-3025	245
90752-ZY3-003	18-3273	244
91051-ZW1-003	18-1156	249
91053-ZW1-003	18-1158	249
91057-ZW1-003	18-1157	249
91251-ZW1-003	18-0583	250
91251-ZW1-B04	18-1820	245
91252-935-004	18-8298	248
91252-ZV1-003	18-3288	248
91252-ZW1-003	18-2002	250
91253-ZW1-003	18-2054	250
91254-ZW1-003	18-0522	250
91255-ZW1-003	18-2053	250
91301-ZG3-000	18-71335	245
91353-ZW1-003	18-7198	250
91356-ZY3-003	18-8299	248
HP2	72-5103-2	193
HP2	72-5103-3	193
HP2	72-5103-4	193
HP2	72-5103-5	193
HP2	72-5103-7	193
HP4	72-5100-2	193

ILMOR

550022689	18-9558-2	190
550046126	18-9558-4	190
MV8V1021	18-57824	183
S556162	18-32152	615

INDMAR

573001	18-5603	615
575010	18-6288	615
575011	18-5984	615
575014	18-6451	615
685001	18-3587-1	616
685011	18-3586-1	616
751007	18-5303	613
755017	18-5345	613
755021	18-5277	613
872003	18-9555-2	190
872004	18-9555-4	190
872005	18-9554-2	190
872006	18-9554-4	190
872025	18-8779	183, 616
50-1001	18-7824-2	183
501022S	18-8623	616
53-2009	18-1907	569, 586, 609, 642, 779, 898, 970
53-2018	18-1907	569, 586, 609, 642, 779, 898, 970
S525009	18-31104	618
S556003	18-37824	618
S556050	18-42608	616
S556162	18-32152	615
S985009	18-43017	616

JABSCO

1210-0001	18-3081	555
1210-0003	18-3020	556
124310-46090	18-3075	555
13554-0001	18-3306	555
14510-46090	18-3075	555
17636-0001	18-45712	556
17935-0001	18-3275	555
17937-0003	18-3038	555
18653-0001	18-45713	555
18838-0001	18-3046	555
18838-0001	18-3060	964, 994
18948-0001	18-3047	555
18948-0001	18-3061	964

Jabsco (Cont.)

O.E. #	SIERRA #	PAGE #
21676-0001	18-45712	556
22405-0001	18-3076	555
22799-0001	23-2003	112
2877-0001	18-3075	555
3101-0000	18-3125	556
4528-0001	18-3079	555
4568-0001	18-3075	555
4598-0001	18-3021	556
673-0001	18-3080	555
673-0003	18-3036	555
6760-0001	18-3304	555
836-0001	18-3078	555
836-0003	18-3037	555
920-0001	18-3077	555
920-0003	18-3038	555
92700-0060	18-2005	556

JOHNSON PUMP

01-42401	18-3303	557
09-1026B	18-3080	556
09-1026B-1	18-3080	965
09-1026B-9	18-3036	556
09-1026B-9	18-3080	556
09-1027B	18-3081	556
09-1027B-9	18-3020	557
09-1028B	18-3077	556
09-1028B-9	18-3038	557
09-1029B	18-3078	556
09-1029B-9	18-3037	556
09-102BB	18-3277	964
09-45589	18-3076	557
09-45589	18-3510	557
09-45825	18-3089	557, 965
09-801B	18-3075	556
09-802-B	18-3304	616
09-806B	18-3079	556
09-808B	18-3076	557
09-810B	18-45713	557
09-812B	18-3306	556
09814B	18-45712	557
09-819B	18-3275	556
10-24228-1	18-3586-1	557
10-24232-1	18-3587-1	557
3298-0000	18-3125	557

JOHNSON/EVINRUDE

302035	18-71336	284, 285
302325	18-1597	284, 285
321129	18-1827	285
324640	18-4578	285
324641	18-4551	285
325040	18-99156	285
328725	18-1596	285
328754	18-2147	284, 285
331130	18-3026	285
331894	18-3566	289
338485	18-4579	284, 285
338486	18-4549	284, 285
338601	18-1826	284
339720	18-4569	279
340811	18-1825	285
342370	18-71340	285
346865	18-71338	284
349354	18-1824	284
353590	18-1595	284
353690	18-1821	285
354578	18-9084	284
354580	18-1822	284
355169	18-5701	284
355209	18-5703	284
360347	18-4571	279
586768	18-6826	266
5005034	18-3753	329
5005831	18-6815	260
5007554	18-4568	279
5007770	18-1823	284
5008967	18-4539	277
5036972	18-6945	266

Johnson/Evinrude (Cont.)

O.E. #	SIERRA #	PAGE #
881150K1	18-9895	202

KAWASAKI

21163-3715	18-6873	551
21163-3719	18-6873	551
21163-3720	18-6904	551
21163-3720	18-6904	551
21174-3703	18-6875	552
K61021-208A	72-5103-2	193

MALIBU

S556162	18-32152	615

MALLORY

670	18-26800	165
5421	18-35101	647
29217	18-29717	644
29349	18-26815	165
29716	18-29716	644
54212	18-35102	647
29440M	18-29720	644
4110M	18-34110	647
4140M	18-34140	647
5110MFI	18-34120	647
9-26103	18-5339-1	685, 869
9-29418	18-5397	679, 864
9-34081	18-7489	648
9-72152	18-2163E-9	833
YL512CV	18-5309-1	165, 595, 622
YL554CV	18-5312-1	165, 622, 684, 869
YL566AV	18-5339-1	165, 685, 869
YL567EV	18-26104-1	165, 685, 869
YL579AV	18-26110-1	165, 685, 869
YL624AV	18-5313-1	165, 684
YL624BV	18-5316-1	165, 685, 869
YL624MW	18-5313-1	564, 595, 622, 869
YL648AV	18-26111-1	165, 683
YL673AV	18-5315-1	165, 684, 869
YL700AV	18-26107-1	165
YLM512CV	18-5495-2	164, 868, 942
YLM554CV	18-5489-2	164, 868
YLM566AV	18-26311-2	164
YLM567CV	18-5496-2	164, 684, 868
YLM624BV	18-5498-2	164, 685, 869, 942
YLM673AV	18-5486-2	164, 868
YLM673AV	18-5486-2	164, 868
YLM676AV	18-5487-2	164, 684, 868
YLM700AV	18-26310-2	164

MANDO

A000B0341	18-6843	994
TA000B0341	18-6843	994

MARINE POWER

402001	18-6299	618
612011	18-1985	779
0100-000	18-2434	558
0170-000	18-5603	618
0991-110	18-1898	569, 586, 607, 642, 776, 897, 969
0992-593	18-1939	569, 586, 609, 642, 779, 898, 970
0994-000	18-8536	618

McCULLOCH

1340135	18-5153	354
36550135	18-5153	354
38850115	18-5241	254
75101A	18-5153	354

MERCURY MARINE

10-14834	18-2375	435, 846
10-14834A1	18-2375	435, 846
10-14834A1	18-23751-9	435, 846
10-20259	18-2244	435, 846
10-20518	18-2303	836
10-28634	18-2244	435, 846
10-28634A1	18-2244	435, 846

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
10-28668	18-3229	735
10-30206	18-2361	813
10-30720	18-3226	735
10-31700	18-2163	833
10-31700	18-2163E-9	833
10-32470	18-6245	441
10-36289	18-3729	813
10-43749	18-8410	780
10-44387	18-8411	780
10-45590	18-2170	832
10-67373	18-3197	735, 813
10-76156	18-3197	735, 813
10-79953	18-2244	435, 846
10-79953A2	18-2244	435, 846
10-79953Q04	18-2244	435, 846
10-79953Q2	18-2244	435, 846
10-8053432	18-8402	700
10-8053433	18-8403	Obsolete
10-805763	18-2361	813
10-8083434	18-8404-1	700
10-816601	18-3230	813
10-853163	18-2361	813
10-86801	18-1706	831
10-8M0084649	18-2170	832
10-97934	18-3729	813
10-97934A1	18-2141	813
10-98794	18-3231	813
10-F50109	18-2244	435, 846
11-13439-1	18-3721	813
11-20361	18-3722	438, 849
11-21298	18-3721	438, 849
11-22178	18-3721	438, 849
11-22339	18-3713	832
11-24648	18-3721	438, 849
11-29241	18-3721	438, 849
11-33962	18-3721	438, 849
11-34932	18-3720	438, 849
11-34933	18-3721	438, 849
11-35888	18-3722	438, 849
11-35921	18-3719	436, 842
11-36084	18-3713	832
11-39823	18-3785	847
11-39907	18-3785	847
11-42633	18-2346	842
11-45592	18-3723	438, 849
11-46355	18-3721	438, 849
11-47411	18-3719	436, 842
11-52707	18-3700	439
11-52707A1	18-3701	439, 847
11-52707A2	18-3701	439, 847
11-52707Q1	18-3701	439, 847
11-54034	18-3785	847
11-69578	18-3704	439
11-69578A1	18-3702	439
11-69578Q1	18-3702	439
11-69578T1	18-3702	439
11-805092	18-3783	847
11-805092T	18-3783	847
11-805093	18-3786	847
11-826375	18-3719	436, 842
11-8267089	18-3722	438, 849
11-82671015	18-3721	438, 849
11-82671127	18-3785	847
11-827614	18-3700	439
11-859116	18-3721	813
11-859131	18-3783	847
11-862907	18-3786	847
11-863332	18-3728	813
11-88228	18-3703	439
11-88462	18-2460	846
11-95702	18-3721	438, 849
11-97522	18-3713	832
11-99298	18-3728	813
11-F694188	18-3719	436, 842
12-12577	18-1191	432
12-13171	18-4220	440
12-19183	18-2945	425, 812
12-191832	18-2945	425, 812

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
12-191833	18-2945	425, 812
12-20260	18-2945	425, 812
12-22388	18-4275	425
12-23245	18-2948	425, 812
12-25410	18-0203	813
12-25945	18-4275	425
12-29245	18-4275	425
12-29395	18-4267	813
12-31060	18-7180	449, 858
12-31211	18-3714	439, 847
12-31211A2	18-3714	439, 847
12-31211A3	18-3714	439, 847
12-31211Q03	18-3714	439, 847
12-31266	18-2340	813
12-32733	18-4275	425
12-32834	18-0681	813
12-34961	18-9805	207
12-35935	18-0203	813
12-36001	18-4270	813
12-38753	18-4275	425
12-45176	18-4858-9	425
12-45810	18-3712	832
12-49221	18-2948	425, 812
12-492211	18-2948	425, 812
12-77674	18-2316	813
12-77987	18-4220	440
12-77987A1	18-4220	440
12-815472	18-0318	813
12-824793	18-4275	425
12-835467	18-4220	440
12-8354671	18-4220	440
12-835467Q01	18-4220	440
12-855682-2	18-9078	440
12-86645	18-2560	425
12-866451	18-2560	425
12-88263	18-1186	406
12-8M0042641	18-4267	813
12-8M2001219	18-0681	813
12-92647M	18-4233	440
12-92721	18-2343	813
12-93416	18-0681	813
12-934161	18-0681	813
13-888363-2	18-9077	440
14-17460	18-2298	438, 843
14-18323	18-2298	438, 843
14-31210	18-3200	439, 847
14-34817	18-3788-9	847
14-52833	18-2299	438, 843
14-76281	18-3204	439
14-79447	18-2299	438, 843
14-816629	18-3200	439, 847
14-816629Q	18-3200	439, 847
14-F697140	18-3200	439, 847
15-23097A1	18-2293	826
15-31535A1	18-2284	826
15-32563A1	18-2282	826
15-33143A1	18-2295	826
15-35931A1	18-2285	826
15-35980A1	18-2292	826
15-36178A02	18-2293	826
15-36178A1	18-2293	826
15-39899A1	18-2293	826
15-42637A1	18-2294	826
15-45691A1	18-2283	826
15-45811	18-2296	826
15-47397A1	18-2285	826
15-57007A1	18-2295	826
15-71013	18-2296	826
15-8M0063267	18-2294	826
17-14872	18-2393	852
17-14872A1	18-2463	850
17-14873	18-2394	852
17-14873A1	18-2462	850
17-30632	18-2357	841
17-35973	18-3227	393, 735
17-44166	18-2396	852
17-44166T1	18-2461	850
17-44167	18-2397	852

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
17-44167A1	18-2397	852
17-45735	18-2152	852
17-45738	18-2151	852
17-815953	18-2395	852
17-815953A1	18-2395	852
17-815953T1	18-2464	850
17-828507 1	18-15129	372
17-85056	18-2462	850
17-8M0020941	18-2357	841
17-8M0084681	18-2357	841
17-8M0100263	18-2357	841
17-99207	18-2463	850
18-52457	18-2848	808
18-524571	18-2848	808
19-14842	18-2465-9	850
19-148421	18-2465-9	850
19-32652	18-4272	913
19-42682	18-4273	813
19-47579	18-3232	853
19-475791	18-3232	853
19-815951	18-2466-9	850
21-42990A10	18-7817	382
21-42990A7	18-7817	382
21-42990A8	18-7817	382
21-42990A9	18-7817	382
21-806118	18-33800	709
21-857005A1	18-7817	382
22-13563A3	18-8076	386
22-13563A6	18-8091	386
22-13563A7	18-8091	386
22-13563Q3	18-8076	386
22-13563Q7	18-8091	386
22-13563T3	18-80410-1	386, 457
22-13563T7	18-8091	386
22-14213M	18-8075	386
22-14213Q	18-8075	386
22-16610M	18-8084	386
22-16951A1	18-4218	783
22-16951Q1	18-4218	783
22-16951T1	18-4218	783
22-22175	18-7413	449, 859
22-30139	18-4263	780
22-32802	18-4263	780
22-328021	18-4263	780
22-328022	18-4263	780
22-32803	18-4264	780
22-33198	18-4258	643, 780
22-33198A1	18-4258	643, 780
22-36305	18-8216	783
22-36305T	18-8216	783
22-36392	18-8111	780
22-41622	18-4258	643, 780
22-41622	18-4258	643, 780
22-424254	18-8958	382
22-42861	18-4265	780
22-428611	18-4265	780
22-46754	18-4258	643, 780
22-63186	18-8054	145, 385
22-63187	18-8055	145, 385
22-64426	18-4218	783
22-67892	18-2375	435, 846
22-67892A05	18-2375	435, 846
22-67892A06	18-2375	435, 846
22-67892A1	18-2375	435, 846
22-67892A1	18-23751-9	435, 846
22-806608A02	18-4226	783
22-806608A1	18-4226	783
22-806926	18-4227	783
22-806926A1	18-4224	783
22-807155	18-4461	643, 783
22-81042M	18-8075	386
22-816856T2	18-80412	386
22-818994	18-8957	382
22-8189941	18-8957	382
22-841908	18-4263	780
22-861187	18-4265	780
22-862210	18-4227	783
22-862210A01	18-4224	783

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
22-87238	18-4218	783
22-87543	18-4264	780
22-88847A1	18-2460	846
22-8M0001721	18-8956	382
23-11992	18-1327	795
23-11992001	18-1327	795
23-15960	18-1300	795
23-15961	18-1308	795
23-1596110	18-1309	795
23-1596120	18-1341	795
23-1761515	18-0208	826
23-1761516	18-0210	826
23-1761517	18-0212	826
23-1761518	18-0214	826
23-1761519	18-0216	826
23-1761520	18-0218	826
23-1761522	18-0222	826
23-1761523	18-0224	826
23-1761524	18-0226	826
23-1761526	18-0230	826
23-29804	18-3109	393, 734
23-29804T	18-3109	393, 734
23-30617A1	18-2154	843
23-30617A2	18-2154	843
23-32632	18-3236	813
23-34464	18-1317	795
23-37428A1	18-2155	435
23-43045	18-0568-9	425
23-43293	18-1339	795
23-43293T	18-1339	795
23-44165	18-4288	853
23-45736	18-2701	853
23-45736	18-2701-04	853
23-47392	18-2336	853
23-48351	18-1329	795
23-49163	18-1315	Obsolete
23-49168	18-1334	795
23-49171	18-1333	795
23-52211	18-1300	795
23-52221	18-1308	795
23-52224	18-1309	795
23-52225	18-1341	795
23-52242	18-1329	795
23-52261	18-1317	795
23-52264	18-1316	795
23-52270	18-1308	795
23-52273	18-1309	795
23-52274	18-1341	795
23-52928	18-3109	393, 734
23-55419A1	18-2155	435
23-61290	18-2701	853
23-61290	18-2701-04	853
23-61291	18-2336	853
23-67370	18-2349	846
23-67484	18-1340	795
23-69884	18-1334	795
23-69887	18-1333	795
23-77631A2	18-2155	435
23-79373A1	18-2622	832
23-801793	18-1311	795
23-801801	18-1321	Obsolete
23-801803	18-1320	795
23-805041A2	18-2622	832
23-806036A1	18-3760	832
23-807073	18-4288	853
23-811858	18-1337	795
23-811858001	18-1337	795
23-815921A10	18-2353	843
23-815921A17	18-2353	843
23-815921A21	18-2353	843
23-815921A6	18-2353	843
23-815921A8	18-2353	843
23-815950	18-2341-1	853
23-8159501	18-2341-1	853
23-815950Q01	18-2341-1	853
23-816583	18-3222	735
23-818465	18-1300	795
23-818469	18-1317	795

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
23-818469001	18-1317	795
23-818471	18-1316	795
23-818471001	18-1316	795
23-818473	18-1315	Obsolete
23-818473001	18-1315	Obsolete
23-818477	18-1314	Obsolete
23-853853	18-1148	795
23-853853002	18-1148	795
23-853853A1	18-1148	795
23-85669	18-1317	795
23-85677	18-1329	795
23-85684	18-1305	795
23-85686	18-1315	Obsolete
23-85691	18-1333	795
23-85698	18-1300	795
23-85701	18-1308	795
23-85704	18-1309	795
23-85705	18-1341	795
23-85715	18-1317	795
23-85718	18-1316	795
23-85726	18-1334	795
23-85726001	18-1334	795
23-888690	18-9075	440
23-888690-1	18-9076	440
23-89574	18-2701	853
23-89574	18-2701-04	853
23-90203	18-2336	853
23-99291	18-2702-04	853
23-99291	18-2702-1	853
23-99291T	18-2702-04	853
23-99291T	18-2702-1	853
24-17057A1	18-1234	800
24-17997A1	18-2715	833
24-29340A1	18-6506	376
24-29340T1	18-6506	376
24-30893	18-2348	841
24-38191	18-4161	791
24-46312	18-4252	852
24-801879	18-1234	800
24-801879T	18-1234	800
24-811554	18-1234	800
25-16524	18-7421	449, 859
25-20081	18-7151	449, 858
25-20195	18-7134	858
25-201951	18-7134	858
25-20365	18-7135	449, 858
25-20587	18-7168	449, 858
25-20633	18-7116	449, 858
25-20679	18-7153	449, 858
25-20826	18-7459	449, 859
25-20863	18-7152	449, 858
25-21720	18-7168	449, 858
25-21836	18-7420	449, 859
25-22174	18-7116	449, 858
25-23145	18-7114	449, 858
25-25439	18-7153	449, 858
25-26543	18-0175	449, 858
25-26722	18-7115	449, 858
25-26802	18-7180	449, 858
25-26834	18-7168	449, 858
25-26855	18-7155	449, 858
25-27018	18-7173	449, 858
25-29439	18-7156	449, 858
25-29845	18-7103	449, 858
25-29976	18-7157	449, 858
25-30224	18-7173	449, 858
25-30271	18-7426	449, 859
25-30529	18-7171	449, 858
25-30613	18-7158	449, 858
25-31305	18-7172	449, 858
25-31534	18-7159	449, 858
25-31986	18-7160	449, 858
25-32424	18-7162	449, 858
25-32507	18-7127	858
25-32509	18-7165	449, 858
25-32546	18-7161	449, 858
25-33145	18-7162	449, 858
25-33465	18-7163	449, 858

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
25-33466	18-7164	449, 858
25-33466	18-7164	449, 858
25-33504	18-7170	449, 858
25-35027	18-7117	449, 858
25-35029	18-7121	449, 858
25-35276	18-7135	449, 858
25-35480	18-7411	449, 859
25-35984	18-7169	449, 858
25-36318	18-7440-1	449, 859
25-36390	18-7410	449, 859
25-38933	18-7120	449, 858
25-39572	18-7151	449, 858
25-39695	18-7464	449, 859
25-45254	18-7166	449, 858
25-45710	18-7198	449, 858
25-45711	18-7174	449, 858
25-47254	18-7961	449, 859
25-47386	18-7411	449, 859
25-47632	18-7146	449, 858
25-48171	18-7168	449, 858
25-48451	18-7159	449, 858
25-53421	18-7177	449, 859
25-54029	18-0858	449, 858
25-54030	18-7467	449, 859
25-55801	18-7445	449, 859
25-59712	18-7177	449, 859
25-60342A1	18-2291	851
25-60342A2	18-2291	851
25-62384	18-7414	449, 859
25-62700	18-0860	449, 858
25-62702	18-7413	449, 859
25-62704	18-7116	449, 858
25-62705	18-7105	449, 858
25-62706	18-7102	449
25-62817	18-7175	449, 858
25-64068	18-7145	449, 858
25-64966	18-7415	449, 859
25-65936	18-7143	449, 858
25-67202	18-7107	449, 858
25-67675	18-7164	449, 858
25-69202	18-7419	449, 859
25-70937	18-7169	449, 858
25-801334436	18-7168	449, 858
25-803513007	18-76695	449
25-805726	18-7188	449, 859
25-806609	18-7165	449, 858
25-8071341	18-1508	741
25-807149	18-7163	449, 858
25-809086	18-0715	378
25-818573	18-7400	417
25-82275M	18-0298	449
25-82289M	18-0299	449
25-823683	18-7414	449, 859
25-843315	18-7114	449, 858
25-846356	18-7164	449, 858
25-846357	18-7158	449, 858
25-846361	18-7464	449, 859
25-85148	18-7116	449, 858
25-853220	18-7163	449, 858
25-85491A87	18-4325	414
25-85549	18-7956	449
25-85594	18-7100	449
25-861844	18-7167	449, 858
25-861844	18-7961	449, 859
25-87400A2	18-2649	851
25-882613	18-7121	449, 858
25-896523	18-7176	449, 858
25-897536	18-7113-9	390
25-8M0027717	18-7195	449, 859
25-8M2000816	18-7411	449, 859
25-8M2000926	18-7180	449, 858
25-94288	18-7474	449, 859
25-97387	18-7449	449, 859
25-98277	18-7113-9	390
25-F24342	18-7116	449, 858
25-F455342	18-7174	449, 858
25-F461342	18-7165	449, 858
25-F50342-1	18-7413	449, 859

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
25-F523555	18-7467	449, 859
25-F53795-1	18-7153	449, 858
25-F702736	18-7114	449, 858
25-F74305	18-7176	449, 858
25-F7848342	18-7105	449, 858
25-F84305	18-7127	858
26-11973	18-1213	800
26-12224	18-2076	857
26-14077	18-2077	857
26-14240	18-0519	446, 800, 857
26-16709A1	18-2643	854
26-16709A2	18-2643	854
26-16977	18-2013	857
26-16977	18-2026	857
26-20070	18-2004	446, 857
26-20079	18-2016	857
26-20465	18-2013	857
26-20465	18-2026	857
26-21642	18-2055	857
26-23300	18-2011	857
26-23517	18-2015	857
26-24590	18-2048	857
26-25329	18-0514	425
26-25776	18-2009	857
26-25837	18-2016	857
26-27163	18-2019	857
26-29476	18-2016	857
26-29595	18-2011	857
26-29677	18-3110	393, 734
26-30530	18-0515	446, 857
26-30550	18-2002	446
26-30696	18-8308	446
26-30727	18-2007	857
26-30900	18-8310	446
26-30913	18-0516	446, 857
26-31249	18-2009	857
26-31489	18-2007	857
26-31507	18-2013	857
26-31507	18-2026	857
26-32080	18-2003	857
26-32121	18-2017	857
26-32511	18-2049	857
26-32511A1	18-2648	855
26-32911	18-0517	445, 857
26-33144	18-2014	857
26-33144A1	18-2652	855
26-33144A2	18-2652	855
26-34217	18-0518	446, 800
26-35025	18-2017	857
26-36054	18-2003	857
26-36143	18-2094	812
26-36556	18-0563	425, 855
26-36557	18-0521	425
26-36557A1	18-3110	393, 734
26-37259	18-2056	857
26-38970	18-3110	393, 734
26-41131	18-0579	446
26-41132	18-0580	446
26-41365	18-0581	446
26-41365A3	18-2697-1	444
26-41953	18-2016	857
26-42102	18-2728	425
26-421021	18-2728	425
26-42750	18-1213	800
26-43034A1	18-2626	441
26-43034A2	18-2626	441
26-43034A3	18-2626	441
26-43035	18-0583	446
26-43035A4	18-2626	441
26-43036	18-0522	446, 857
26-43993	18-0523	446, 857
26-45577	18-2944	812
26-455771	18-2944	812
26-45587	18-0525	446, 857
26-46021	18-2009	857
26-48443	18-0526	446, 857
26-49131	18-4022	800
26-49154	18-1233	800

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
26-49947	18-1211	800
26-54799	18-1213	800
26-55682	18-2050	857
26-55682A1	18-2653	443
26-56397	18-0527	446, 857
26-56788	18-2008	446, 857
26-56866	18-1230	800
26-56868	18-0528	800
26-58094	18-0518	800
26-58094	18-4023	800
26-58203	18-1211	800
26-62818	18-0529	446, 857
26-66022	18-0584	446
26-66303	18-0595	446
26-66303A1	18-2627	441
26-67388	18-0578	800, 857
26-67863	18-4022	800
26-69188	18-2051	857
26-69189	18-2052	857
26-70019	18-2002	857
26-70081	18-2053	446, 857
26-72564	18-0518	800
26-72564	18-4023	800
26-72785	18-0531	446, 857
26-75413	18-0518	800
26-75413	18-4023	800
26-75624	18-0518	800
26-75624	18-4023	800
26-75982	18-4022	800
26-75988	18-4022	800
26-76384	18-2054	857
26-76384	18-8347	446
26-76868	18-2002	446, 857
26-76868A04	18-2645	855
26-76868A1	18-2645	855
26-76868A2	18-2645	855
26-77066A1	18-2628	442
26-77634	18-2014	857
26-79831	18-2055	857
26-79831	18-2055	857
26-79831A1	18-2654	443
26-79884	18-2013	857
26-79884	18-2026	857
26-80239M	18-2730-9	425
26-814622	18-1211	800
26-814669A2	18-2635	442
26-814754	18-8305	425
26-81607M	18-2731	425
26-816464	18-8347	446
26-8164641	18-2054	857
26-8164641	18-8347	446
26-816575A1	18-2646-1	443
26-816575A2	18-2599	441, 832
26-816575A3	18-2646-1	443
26-816575A4	18-8382	444
26-816575A5	18-2642	442
26-821309	18-3013	393
26-821310	18-3014	393
26-821928	18-0585	446
26-821947	18-1233	800
26-8219471	18-1233	800
26-82234M	18-0297	446
26-82257M	18-0267	446
26-823894	18-2003	857
26-830749	18-2430	425
26-830749	18-24301-9	425
26-830749A01	18-2725	444
26-84813M	18-0554	446
26-85090A1	18-2629	442
26-85090A2	18-2624	441
26-85107	18-0537	446, 857
26-854017M	18-0296	446
26-864319	18-3289	812
26-88397A1	18-2644	854
26-88416	18-2094	812
26-888483	18-0564	446
26-892361	18-2009	857
26-89237	18-2056	857

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
26-89238	18-2014	857
26-89238A1	18-2652	855
26-89238A2	18-2655	443
26-896600	18-0560	446
26-897153	18-2010	446, 857
26-897154	18-2006	446, 857
26-8M0050563	18-4024	800
26-90562	18-2011	857
26-90925	18-0864	800
26-94038	18-2007	857
26-96503	18-2056	857
26-965031	18-2056	857
26-97335	18-1213	800
26-97530	18-0172	446, 857
26-97664	18-4024	800
26-976641	18-4024	800
26-99325	18-0586	446
26-F694305	18-2014	857
26-F697118	18-2076	857
26-F697555	18-2077	857
27-11338	18-2513	420
27-11338A85	18-4319	414
27-11338A88	18-4319	414
27-11977	18-4408	802
27-11977A88	18-4388	804
27-11977A92	18-4388	804
27-11986	18-3879	807
27-11987	18-4408	802
27-11988	18-0311	810
27-11999	18-2845	810
27-13218	18-3877	807
27-13461A88	18-4340	413
27-13461A89	18-4340	413
27-13461A90	18-4340	413
27-13461A99	18-4340	413
27-13687	18-3877	807
27-13709	18-3878	807
27-13709T	18-3878	807
27-13865	18-1237	805
27-138651	18-1237	805
27-13937-6	18-0320	420
27-139581	18-2621	420
27-14241	18-0322	812
27-14247	18-0405	805
27-142471	18-61513	806
27-14247T1	18-61513	806
27-14250	18-0976	810
27-14318 3	18-0323	423
27-14318-2	18-0323	423
27-146972	18-0644	420
27-14697A87	18-4339	413
27-14765	18-25001	810
27-14901	18-0466	805
27-14901A1	18-0466	805
27-15172	18-0324	419
27-15172-3	18-0324	419
27-151724	18-0324	419
27-167371	18-0645	420
27-17145	18-0868	806
27-17467	18-0664	810
27-18272	18-0881-1	782
27-18307-1	18-0643	422
27-183076	18-0643	422
27-187851	18-3861	417
27-187853	18-3861	417
27-18785T	18-3861	417
27-18786-1	18-3871	417
27-188891	18-0624	420
27-18937	18-3828	417
27-18937M	18-3828	417
27-19050	18-0642	421
27-190502	18-0642	421
27-190503	18-0642	421
27-190505	18-0642	421
27-190506	18-2735	422
27-19138	18-3804	417
27-19138M	18-3804	417
27-19202	18-2559	423

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-19204-2	18-2558	423
27-19206	18-0633	419
27-192061	18-0633	419
27-19315	18-3877	807
27-194541	18-2593	424
27-19551	18-2824	424, 812
27-19552	18-2841	424
27-19553	18-2823	424, 812
27-19701	18-0622	424
27-22023	18-2572	419
27-25848	18-2568	419
27-25849	18-2569	420
27-25851	18-2570	420
27-26891	18-2800	419
27-27936	18-0870	421
27-279361	18-0870	421
27-30603	18-2914	425, 812
27-30604	18-2915	425, 812
27-30803	18-0385	422
27-31402	18-2571	419
27-31436	18-2837	422
27-31439	18-2836	421
27-31557	18-0385	422
27-32433	18-2914	425, 812
27-32434	18-2915	425, 812
27-32438	18-2801	424
27-32769	18-2823	424, 812
27-32770	18-2824	424, 812
27-32771	18-2825	424, 812
27-32816	18-2896-1	782, 810
27-32910	18-0356	807
27-33121	18-2830-1	809
27-33179	18-2917	808
27-331791	18-2552	808
27-331792	18-2552	808
27-33395	18-2949	782, 810
27-33395A1	18-4394	802
27-33395A2	18-4394	802
27-33918	18-0398	809
27-33956	18-0327	811
27-34041	18-0347	810
27-34042	18-0346	810
27-34043	18-2845	810
27-34208	18-0328	811
27-34209	18-0329	811
27-34213	18-0889	807
27-34213A1	18-4375	806
27-34213A2	18-4375	806
27-34216	18-0887	810
27-34273	18-3880	807
27-342731	18-3880	807
27-34274	18-3881	807
27-34278	18-3876	807
27-34486	18-0874	808
27-344861	18-0874	808
27-344863	18-0874	808
27-34502	18-0905	813
27-34614	18-2570	420
27-34891	18-0874	808
27-34895	18-0976	810
27-34896	18-0891	811
27-34897	18-0891	811
27-34898	18-0876	807
27-35380	18-0893	811
27-35898A2	18-4395	803
27-35898A3	18-4395	803
27-35898A4	18-4395	803
27-35982	18-2840	811
27-35996	18-2556	811
27-35996	18-2617	814
27-35996A1	18-2556	811
27-35996A1	18-2617	814
27-37724	18-0879	422
27-37725	18-0103	422
27-37816	18-2507	421
27-37976	18-0988	423
27-38501	18-0879	422
27-385011	18-0879	422

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-39164	18-3881	807
27-39316	18-0371	420
27-39401	18-0333	422
27-39402	18-0334	422
27-39623	18-2827	424
27-39625	18-2828	424
27-39915	18-2819-1	782
27-39923	18-1210	S/S to 18-1210-1
27-39923	18-1210-1	782, 809
27-41245-1	18-3872	417
27-41246-1	18-3862	417
27-41382	18-2837	422
27-41417	18-2710	420
27-414171	18-2710	420
27-414172	18-2710	420
27-41418	18-2712	420
27-414181	18-2712	420
27-41449	18-0633	419
27-414491	18-0633	419
27-41475	18-2717	422
27-414751	18-2717	422
27-414752	18-2717	422
27-414753	18-2717	422
27-414754	18-2717	422
27-414755	18-2717	422
27-414756	18-2717	422
27-414757	18-2717	422
27-414758	18-2717	422
27-41499	18-2716	422
27-414991	18-2716	422
27-414992	18-2714	422
27-414993	18-2714	422
27-414994	18-2714	422
27-414995	18-2714	422
27-41499A87	18-4334	412
27-41610	18-0467	808
27-41636A1	18-4381	805
27-41670-3	18-0336	422
27-41670-5	18-0336	422
27-41811	18-0672	782
27-41812	18-2554	808
27-41812Q	18-2554	808
27-41813	18-0897	782, 809
27-41899M	18-2785	444
27-42178	18-0633	419
27-42206	18-2559	423
27-42457A1	18-4377	806
27-42631	18-2919	425, 812
27-426311	18-2919	425, 812
27-42744	18-3879	807
27-43004009	18-2741	422
27-430041	18-2741	422
27-430042	18-2741	422
27-430043	18-2741	422
27-430045	18-2741	422
27-430047	18-2741	422
27-43004A86	18-4336	412
27-43004A90	18-4336	412
27-43004A99	18-4336	412
27-430051	18-2740	421
27-430052	18-2740	421
27-430053	18-2740	421
27-430055	18-2740	421
27-430056	18-2740	421
27-430057	18-2740	421
27-43006-2	18-0339	423
27-430066	18-0339	423
27-43007	18-0670	422
27-430073	18-0670	422
27-430075	18-0670	422
27-43008	18-0341	422
27-430082	18-0341	422
27-430083	18-0341	422
27-430085	18-0341	422
27-430086	18-0341	422
27-43033	18-2564	424
27-430331	18-2564	424, 811
27-43034	18-2563	424

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-430341	18-2563	424
27-43047	18-2565	424
27-430471	18-2565	424
27-430472	18-2565	424
27-43186A1	18-4381	805
27-43337	18-2713	422
27-433371	18-2713	422
27-433372	18-2713	422
27-433373	18-2713	422
27-433374	18-2713	422
27-43337A1	18-2713	422
27-43777	18-2810	422
27-437771	18-2810	422
27-437772	18-2810	422
27-43779	18-2809	423
27-437791	18-2809	423
27-437792	18-2809	423
27-43779A87	18-4326	412
27-443281	18-2943	421
27-443282	18-2943	421
27-443283	18-2943	421
27-443284	18-2943	421
27-45088	18-0373	420
27-45588	18-2622	832
27-45748	18-0385	422
27-45821	18-2614	814
27-45821	18-2820	811
27-46110	18-0942	421
27-46110A1	18-4353	415
27-46110A2	18-4353	415
27-46110A72	18-4353	415
27-46233	18-2836	421
27-46401	18-2830-1	809
27-46401A1	18-4396	803
27-46820	18-0418	643, 782
27-46820A1	18-4397	803
27-47453	18-3881	807
27-47453A1	18-4389	804
27-47510	18-2553	808
27-47510Q	18-2553	808
27-47590	18-2831	808
27-475901	18-2831	808
27-47644	18-0342	812
27-47644	18-0342	812
27-476441	18-0342	812
27-48042	18-0885-1	782
27-48043	18-2832-1	809
27-48043	18-2832-1-9	782, 809
27-480431	18-2832-1	782, 809
27-480431	18-2832-1-9	782, 809
27-48164	18-2802	419
27-481641	18-2802	419
27-48330	18-3876	807
27-48399	18-0462	808
27-48713	18-0982-1	423
27-48818	18-2844	808
27-488181	18-2844	808
27-48818Q1	18-2844	808
27-49104	18-3877	807
27-49107	18-0348	805
27-49109	18-0980	810
27-49110	18-0903	811
27-49121	18-0464	810
27-49814	18-0467	808
27-49936	18-0346	810
27-49953	18-0887	810
27-49955	18-0905	813
27-52076	18-2833	809
27-52144	18-0466	805
27-52145	18-0347	810
27-52184	18-0874	808
27-52202	18-2845	810
27-52364	18-2946	807
27-524572	18-2848	808
27-52546	18-2896-1	782, 810
27-52550	18-0348	805
27-52571	18-0403	802
27-52579	18-0372	421

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-52584	18-2830-1	809
27-52892	18-0133	420
27-52893	18-2500	421
27-53045	18-2917	808
27-530451	18-2917	808
27-53354	18-2912-1	782
27-53354A1	18-4398	803
27-53650	18-2514	420
27-53863	18-2807	421
27-54014	18-2620	814
27-54014	18-2847	811
27-54014A1	18-2620	814
27-54014A1	18-2847	811
27-54014Q1	18-2620	814
27-54014Q1	18-2847	811
27-54014T1	18-2620	814
27-54014T1	18-2847	811
27-54529	18-0980	810
27-54529A1	18-4378	806
27-54566	18-0183-1	643, 781, 809
27-54566A1	18-4399	803
27-55279	18-2838	421
27-552791	18-2838	421
27-55306A72	18-4355	415
27-55306A73	18-4355	415
27-55306A74	18-4355	415
27-55306A75	18-4355	415
27-55308	18-0940	421
27-55810	18-0894	811
27-558101	18-0894	811
27-56110	18-3883	807
27-56173	18-0352	810
27-56304	18-0982-1	423
27-56859	18-0898	812
27-56870A1	18-0407	806
27-56880	18-0147	811
27-56883	18-0889	807
27-56884	18-0357	807
27-58025	18-7143	449, 858
27-58764	18-0353	781
27-60208	18-2834	808
27-60286	18-2512	420
27-60310	18-2504	421
27-60317	18-0904	422
27-60475	18-2573	421
27-60476	18-2574	421
27-60476A72	18-4356	416
27-60476A73	18-4356	416
27-60476A74	18-4356	416
27-60476A75	18-4356	416
27-60477	18-2839	421
27-60479	18-2835	423
27-60715	18-0354	807
27-60721	18-0905	813
27-60945	18-0912	423
27-61224	18-3877	807
27-61782	18-0403	802
27-62386	18-0182	423
27-62860	18-0988	423
27-628601	18-0988	423
27-63309	18-2572	419
27-64173	18-2835	423
27-64203	18-0107	420
27-64203A73	18-4351	414
27-64203A74	18-4351	414
27-64203A75	18-4351	414
27-64204	18-0944	421
27-64692	18-0356	807
27-64763	18-3883	807
27-64763A2	18-4391	804
27-64798	18-0407	806
27-64818	18-2614	814
27-64818	18-2820	811
27-64818A1	18-2614	814
27-64818A1	18-2820	811
27-64818A2	18-2619-1	814
27-64818A2	18-2743	811
27-64818A20	18-2614	814

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-64818A20	18-2820	811
27-64818A3	18-2619-1	814
27-64818A3	18-2619-1	814
27-64818A4	18-2614	814
27-64818A4	18-2820	811
27-64818Q4	18-2614	814
27-64818Q4	18-2820	811
27-64818T1	18-2614	814
27-64857	18-0131	420
27-64940	18-2807	421
27-65184	18-0465	804
27-65577	18-0357	807
27-65744	18-0129	420
27-657441	18-0129	420
27-657442	18-0129	420
27-657443	18-0129	420
27-65788	18-2806	421
27-66101	18-2835	423
27-66102	18-0912	423
27-661021	18-0912	423
27-66358	18-2837	422
27-66847	18-0914	423
27-67208	18-2513	420
27-67275	18-0359	420
27-672751	18-0359	420
27-67389	18-0864	800
27-67738	18-2501	420
27-67751	18-2509	419
27-68714	18-4380	806
27-68714A6	18-4380	806
27-68714A7	18-4380	806
27-68715	18-0956-1	810
27-69238	18-2835	423
27-692381	18-2835	423
27-69524	18-0918	420
27-695241	18-0918	420
27-695242	18-0918	420
27-69525	18-0131	420
27-695251	18-0131	420
27-695252	18-0131	420
27-69659	18-2800	419
27-70142	18-0360	808
27-70143	18-0994	808
27-701431	18-0994	808
27-70143B1	18-0994	808
27-70335	18-0922	421
27-703351	18-0922	421
27-70905	18-0158	809
27-72098	18-4380	806
27-72142	18-2573	421
27-721421	18-2573	421
27-72479	18-4366	806
27-72479A5	18-4366	806
27-72479T	18-4366	806
27-72486	18-0942	421
27-72486A32	18-4353	415
27-72486A76	18-4353	415
27-72486A78	18-4353	415
27-72486A79	18-4353	415
27-72487	18-2507	421
27-72496	18-0103	422
27-72505	18-2500	421
27-72506	18-2807	421
27-72507	18-2574	421
27-72508	18-0944	421
27-72509	18-2839	421
27-72510	18-0107	420
27-72622	18-3881	807
27-72627	18-0153	805
27-72637	18-0868	806
27-72779	18-0916	811
27-72780	18-0386	811
27-72915	18-0371	420
27-72916	18-0372	421
27-72917	18-0373	420
27-72918	18-2837	422
27-72919	18-2836	421
27-73377	18-2804	419

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-733771	18-2804	419
27-73397	18-0101	419
27-73440A76	18-4357	416
27-73645	18-0926	421
27-73645A32	18-4354	415
27-73645A76	18-4354	415
27-73645A87	18-4354	415
27-73665	18-0133	420
27-73666	18-0685	807
27-73814	18-0928-1	809
27-738141	18-0928-1	809
27-73866	18-0183-1	643, 781, 809
27-74264	18-3878	807
27-74264A1	18-4382	805
27-74511	18-2504	421
27-74830	18-2843	808
27-74830A1	18-4382	805
27-74830A3	18-4382	805
27-75450	18-0365	809
27-75483	18-0611	806
27-75611	18-3876	807
27-75611001	18-3876	807
27-75611A03	18-1254	804
27-75611A1	18-4392	804
27-75611A2	18-4392	804
27-75646	18-3883	807
27-75647	18-3883	807
27-75648	18-0410	806
27-75791	18-2800	419
27-757911	18-2800	419
27-75909	18-0369	422
27-75952	18-0151	421
27-76401	18-2504	421
27-76589	18-0139	422
27-76589A77	18-4357	416
27-76589A78	18-4357	416
27-76589A79	18-4357	416
27-76636	18-0151	421
27-76862	18-0932	421
27-768621	18-0932	421
27-76952	18-0101	419
27-77417	18-2841	424
27-78026	18-2507	421
27-78027	18-0940	421
27-78028A78	18-4355	415
27-78035	18-2836	421
27-78068	18-2503	423
27-78069	18-0934-1	423
27-78087	18-2837	422
27-78246	18-0135	422
27-782461	18-0135	422
27-78409	18-0371	420
27-78410	18-0372	421
27-78411	18-0373	420
27-78623	18-0139	422
27-78690	18-0936	423
27-79373	18-2622	832
27-79650	18-0103	422
27-796501	18-0103	422
27-79986	18-3878	807
27-801328158	22423	Obsolete
27-801761363	22423	Obsolete
27-801853	18-4387	804
27-801855	18-4365	804
27-803508	18-3844	417
27-803508017	18-60917	422
27-804908A00	18-74805	Obsolete
27-805215	18-0916	811
27-8052151	18-0916	811
27-805396	18-0740	S/S to 18-0740-1
27-805396	18-0740-1	420
27-805403A1	18-0404	802
27-805722A1	18-0403	802
27-806452	18-0347	810
27-807218	18-0928-1	809
27-807473A1	18-0488	806
27-807982	18-0994	808
27-8079821	18-0994	808

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-807982B	18-0994	808
27-81031M	18-0232	421
27-81084	18-2946	807
27-810846	18-1239	805
27-810846T	18-1239	805
27-811546	18-3874	807
27-811547	18-3887	807
27-811566	18-1232	805
27-811572	18-0468	810
27-811588	18-25002	810
27-812712	18-0403	802
27-812755	18-2610	422
27-8127551	18-2611	422
27-812755A01	18-2611	422
27-8127754	18-2610	422
27-8127755	18-2611	422
27-812867	18-2749	421
27-8128671	18-2749	421
27-8128672	18-2729	420
27-812867A91	18-4337	412
27-812867A96	18-4337	412
27-812867A97	18-4337	412
27-813859	18-0646	420
27-81417M	18-0292	423
27-814210	18-0463	808
27-81421M	18-0294	423
27-814703	18-2815	811
27-814754A00	18-4338	412
27-815528	18-0680	810
27-815791A00	18-64217	417
27-815791A92	18-4359	416
27-815792A90	18-4359	416
27-815809A90	18-4359	416
27-815810A90	18-4359	416
27-816460	18-3879	807
27-817277	18-2566	424, 812
27-8172771	18-2566	424
27-817533	18-0384	419
27-818188	18-1231	805
27-8181881	18-1231	805
27-818832	18-2849-1	809
27-81987	18-4698	425
27-81987M	18-4698	425
27-81987M	18-46981-9	425
27-822189	18-0345	424
27-822217	18-99155	398
27-822844-1	18-3864	417
27-823142	18-0378	422
27-823142 2	18-0378	422
27-824326	18-1238	805
27-824326002	18-0487	806
27-8243261	18-0487	806
27-824853	18-0835	423
27-8248531	18-0835	423
27-825032	18-3845	417
27-825482	18-3827	417
27-8254821	18-3827	417
27-827154	18-61319	810
27-827284	18-2721	420
27-828292	18-0641	419
27-828553	18-0319	422
27-832933006	18-2739	422
27-8329331	18-2739	422
27-8329332	18-2739	422
27-8329333	18-2739	422
27-8329334	18-2739	422
27-8329335	18-2739	422
27-834952001	18-60919	423
27-835383001	18-60915	Obsolete
27-835427003	18-60918	423
27-835427A04	18-64221	417
27-83899M	18-3828	417
27-83940M	18-0380	420
27-845628	18-1232	805
27-84733M	18-3804	417
27-850283	18-2737	420
27-850318	18-3675	421
27-8503181	18-3675	421

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-850470	18-3887	807
27-850836001	18-60916	417
27-85087	18-2561	423
27-852957	18-7690	711
27-853702005	18-60920	423
27-85487	18-2507	421
27-85488	18-0940	421
27-854881	18-0940	421
27-854882	18-0940	421
27-85489-2	18-0105	420
27-85490-2	18-2805	415, 421
27-85491	18-0942	421
27-854911	18-0942	421
27-85491-2	18-0942	421
27-854913	18-0942	421
27-85491A90	18-4325	414
27-85492-2	18-0137	420
27-85493	18-2500	421
27-85494	18-2807	421
27-85495	18-2574	421
27-854951	18-2574	421
27-854952	18-2574	421
27-85496	18-0944	421
27-854961	18-0944	421
27-85497	18-2839	421
27-854971	18-2839	421
27-854972	18-2839	421
27-85498	18-0107	420
27-85498-1	18-0107	420
27-85608	18-2914	425, 812
27-856081	18-2914	425, 812
27-85609	18-2915	425, 812
27-856091	18-2915	425, 812
27-85610	18-2826	424, 812
27-856101	18-2826	424, 812
27-85653	18-0946	421
27-85653-1	18-0946	421
27-85653A32	18-4356	416
27-85653A79	18-4356	416
27-85653A87	18-4356	416
27-856704	18-2826	424, 812
27-856705	18-0113-1	809
27-856730	18-0946	421
27-85817A1	18-0153	805
27-858524	18-2915	425, 812
27-858524	18-2915	425, 812
27-858935	18-0649	422
27-85978	18-2710	420
27-85979	18-2712	420
27-860231	18-0672	782
27-860232	18-2849-1	809
27-860233	18-0897	782
27-863724	18-0897	782
27-863725	18-0672	782
27-8637251	18-0672	782
27-863726	18-2849-1	809
27-863891	18-2736	417
27-863893	18-2736	417
27-863895	18-2736	417
27-864547A02	18-0721	783
27-864547A1	18-0721	783
27-864547A1	18-0722	783
27-864549A02	18-0720	783
27-864549A1	18-0720	783
27-864850A02	18-0722	783
27-87105	18-2849-1	809
27-871051	18-2849-1	809
27-87396	18-2502	421
27-87707	18-0948	808
27-879150139	18-3874	807
27-879150140	18-3879	807
27-879150141	18-3887	807
27-88046	18-0950	812
27-880729	18-0791	422
27-881715	18-0322	812
27-883964	18-0405	805
27-883964T	18-0405	805
27-88449	18-2504	421

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-88449A32	18-4357	416
27-88449A80	18-4357	416
27-88451	18-0139	422
27-884511	18-0139	422
27-88907	18-0952	423
27-892157	18-2714	422
27-892158	18-2717	422
27-89221	18-0384	419
27-892211	18-0384	419
27-89221A32	18-4319	414
27-89221A84	18-4319	414
27-89221A85	18-4319	414
27-89221A88	18-4319	414
27-89656	18-2555	808
27-896561	18-2555	808
27-89656A1	18-4381	805
27-89657	18-0111	809
27-89937	18-0385	422
27-8M0027781	18-0384	419
27-8M0049045	18-3877	807
27-8M0050224	18-0465	804
27-8M0077608	18-0905	813
27-8M0090319	18-2914	425, 812
27-8M2021920	18-0398	809
27-90430	18-2803	419
27-904301	18-2803	419
27-90458	18-0411	806
27-90458A1	18-0411	806
27-90484	18-2502	421
27-904841	18-2502	421
27-90484A32	18-4317	413
27-90484A86	18-4317	413
27-90484A88	18-4317	413
27-90556	18-2554	808
27-91831	18-0464	810
27-91892	18-0185	811
27-92166	18-3878	807
27-921661	18-3878	807
27-92331	18-2717	422
27-92332	18-2716	422
27-92648M	18-2787	444
27-92720	18-0954	809
27-93214	18-0324	419
27-93536	18-2501	420
27-935361	18-2501	420
27-94914	18-0386	811
27-94915	18-0916	811
27-94996	18-2619-1	814
27-94996	18-2743	811
27-949962	18-2743	811
27-94996A1	18-2619-1	814
27-94996A1	18-2743	811
27-94996A2	18-2619-1	814
27-94996A2	18-2743	811
27-94996A20	18-2619-1	814
27-94996A20	18-2743	811
27-94996A3	18-2743	811
27-94996Q2	18-2619-1	814
27-94996Q2	18-2743	811
27-94996T2	18-2619-1	814
27-96171	18-2505	421
27-961711	18-2505	421
27-96278	18-2808	421
27-96286	18-2713	422
27-96429	18-1204-1	782, 810
27-96429	18-1204-1-9	782, 810
27-96440	18-2508-1	423
27-96483	18-2810	422
27-96485	18-2809	423
27-96542-1	18-3863	417
27-96761	18-2510	420
27-967611	18-2510	420
27-97529	18-3877	807
27-97542	18-0113-1	809
27-97863	18-0881-1	782
27-98185	18-2807	421
27-981851	18-2807	421
27-9818512	18-2807	421

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
27-981853	18-2807	421
27-98769	18-0970	420
27-987691	18-0970	420
27-98823	18-0388	812
27-988231	18-0388	812
27-98990M	18-3828	417
27-99049M	18-74501	444
27-99173-2	18-2511	423
27-99176	18-2506-1	423
27-991762	18-2506-1	423
27-991763	18-2506-1	423
27-991764	18-2506-1	423
27-99177	18-2503	423
27-991771	18-2503	423
27-991772	18-2503	423
27-99326	18-2562	424
27-993261	18-2562	424
27-99506	18-0667	808
27-995061	18-0667	808
27-99757	18-2909	810
27-99776	18-2508-1	423
27-997761	18-2508-1	423
27-99777	18-2833	809
27-997771	18-2833	809
27-997772	18-2833	809
27-99777A1	18-4367	802
27-99960	18-0389	809
28-43037	18-3293	393, 735
28-81603M	18-3294	393
28-81912M	18-3305	393
28-83444M	18-3300	393
28-83701M	18-3305	393
28-8M0058389	18-2375	435, 846
29-47270	18-4036	406
29-71422	18-4037	406
29-88258	18-1186	406
30-17927	18-1155	432, 845
30-20066	18-1151	359
30-20464	18-1153	406, 432, 845
30-20839	18-1190	432
30-20839T	18-1190	432
30-20861	18-1398	407
30-23679	18-1152	359
30-35914	18-1155	432, 845
30-36056	18-2101	831
30-36418	18-2101	831
30-41421	18-1345	406
30-43011	18-1346	407
30-43011T	18-1346	407
30-49313	18-1153	406, 432, 845
30-54215	18-1153	406, 432, 845
30-562540A3	18-21005	831
30-60794A2	18-2100	831
30-60794A2	18-21001	831
30-60794A2	18-2100K	831
30-60794A4	18-2100	831
30-60794A4	18-21001	831
30-60794A4	18-2100K	831
30-62699	18-1190	432
30-63326	18-1153	406, 432, 845
30-63326T	18-1153	406, 432, 845
30-63742	18-1154	406, 432
30-63742T	18-1154	432
30-67923	18-1345	406
30-67923T	18-1345	406
30-72961	18-1398	407
30-803097T1	18-8213	834
30-803097T1	18-2601-1	833
30-803098T1	18-8217	834
30-803098T1	18-8205	833
30-803099T1	18-8218	834
30-803099T1	18-8206-1	833
30-803100T1	18-8219	834
30-803100T1	18-8212-1	833
30-862540A04	18-21005	831
30-862540A04	18-21005K	831
30-862540A04	18-21006	831
30-862540A3	18-21005K	831

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
30-862540A3	18-21006	831
30-862540T1	18-21005	831
30-862540T1	18-21005K	831
30-862540T1	18-21006	831
30-879194A01	18-21005	831
30-879194A01	18-21005K	831
30-879194A01	18-21006	831
30-879194A02	18-2100	831
30-879194A02	18-21001	831
30-879194A02	18-2100K	831
30-88957	18-1155	432, 845
30-88957A1	18-1155	432, 845
30-88957T	18-1155	432, 845
31-12576	18-1112	432
31-12578	18-1113	432
31-12578T	18-1113	432
31-14358001	18-2746	834
31-17514	18-1194	406
31-17514A1	18-1194	406
31-17514A2	18-1194	406
31-17514A2	18-4039	406
31-29982	18-1115	432
31-30894A1	18-1156	432, 844
31-30894A5	18-1182	844
31-30895	18-1157	432, 844
31-30895T	18-1157	432, 844
31-30956	18-1158	432, 845
31-30956T	18-1158	432, 845
31-32573A1	18-1142	843
31-32575A1	18-1179	844
31-32575T1	18-1179	844
31-32898	18-1115	432
31-32898T	18-1115	432
31-33138A1	18-1193	844
31-35246	18-1120	843
31-35928A1	18-1159	432
31-35928T1	18-1159	432
31-35988A12	18-1160	845
31-35988A2	18-1160	845
31-35990A1	18-1161	844
31-36387A1	18-1143	432, 844
31-38356A1	18-1162	433, 844
31-42647	18-1117	432
31-42647A1	18-1117	432, 843
31-42677A1	18-1118	432
31-43012A1	18-1195	406
31-44348001	18-2748	834
31-47245A1	18-4038	406
31-48939A2	18-1144	432
31-48941A1	18-1163	433, 844
31-54036A1	18-1126	433
31-54038A1	18-1127	844
31-54042T	18-1180	844
31-54928	18-1356	843
31-55332A1	18-4038	406
31-58859A1	18-4038	406
31-61100A1	18-1165	844
31-61424A2	18-4038	406
31-62596A1	18-4038	406
31-62799A1	18-1111	432
31-63075A1	18-4038	406
31-67526	18-1194	406
31-67526A1	18-1194	406
31-67526A2	18-1194	406
31-73363	18-1122	432
31-73363T	18-1122	432
31-74248	18-1196	406
31-74248T	18-1196	406
31-78172A1	18-1166	433
31-803090T1	18-8208	855
31-812767A1	18-1170	433
31-814337A1	18-1194	406
31-815480	18-1189	Obsolete
31-821146A1	18-1194	406
31-828437A2	18-1173	844
31-828439A2	18-1197	432, 844
31-86748A1	18-1129	844
31-88269T	18-1347	432

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
31-8M0045428	18-1194	406
31-8M0045430	18-4039	406
31-8M0103473	18-1129	844
31-8M0103474	18-1126	844
31-92366	18-1150	844
31-92366A1	18-1150	844
31-F506818	18-1129	844
31-F523058	18-1158	432, 845
31-F694057	18-1117	432
31-F84901	18-1162	433, 844
31-M8004528	18-1194	406
32-14358	18-2746	834
32-14358T	18-2746	834
32-16011	18-70955	752
32-16012	18-70956	752
32-16021	18-70925	754
32-160211	18-70925	754
32-32461	18-3601	753
32-32461A1	18-3601	753
32-38377	18-2160	835
32-41642A1	18-70957	Obsolete
32-41642A3	18-70957	Obsolete
32-4172533	18-3602	754
32-43437	18-3603	754
32-44348	18-2748	834
32-44348T	18-2748	834
32-45327	18-2110	439
32-45959	18-2111	439
32-45973	18-2105	848
32-45974	18-2106	848
32-47373	18-2103	847
32-47640	18-70931	754
32-48131	18-71218	755
32-48132	18-71218	755
32-48418	18-2126	849
32-52481	18-70930	754
32-52951A1	18-2126	849
32-5346170	18-75125	755
32-54236	18-3220	735
32-55816	18-2107	848
32-59841	18-2108	848
32-59841A1	18-2108	848
32-59842	18-2109	848
32-66073	18-2103	847
32-68676	18-2103	847
32-71613	18-70928	754
32-73004	18-2103	847
32-73005	18-2109	848
32-73123	18-2108	848
32-73794	18-70929	754
32-73795	18-70927	754
32-73796	18-70926	754
32-79431	18-2103	847
32-802885Q	18-7876-1	183, 790
32-8066351	18-70938	753
32-8066361	18-70939	753
32-8066362	18-70946	753
32-806825	18-71337	755
32-806856	18-70935	753
32-807407	18-70949	752
32-807458T	18-2770	834
32-8078961	18-70951	752
32-8078962	18-70951	752
32-808033	18-70948	752
32-8080441	18-70953	752
32-814384	18-3221	735
32-858104K08	18-8024EP-2	143, 384
32-858104Q08	18-8024EP-2	143, 384
32-858105K08	18-8025EP-2	143, 385
32-858105Q08	18-8025EP-2	143, 385
32-858109K12	18-8016EP-2	143, 385
32-858109K12	18-8016S-1	147
32-858109Q12	18-8016EP-2	143, 385
32-858114K08	18-8012EP-2	142, 384
32-858114Q08	18-8012EP-2	142, 384
32-860089	18-70954	752
32-8600891	18-70954	752
32-860144	18-70940	753

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
32-860205	18-70951	752
32-860220	18-3221	735
32-86036	18-2103	847
32-86036A1	18-2103	847
32-86036Q	18-2103	847
32-861127	18-2435	848
32-861128	18-2436	849
32-861590A05	18-71337	755
32-861590A1	18-71337	755
32-861590A2	18-71337	755
32-861635	18-44092	753
32-862124	18-70947	752
32-862139	18-70945	752
32-864588	18-2137	848
32-864589	18-2136	848
32-864959	18-2115	848
32-864960	18-2114	848
32-865672070	18-75125	755
32-87116	18-70925	754
32-87117	18-70932	754
32-871171	18-70932	754
32-87234	18-2112	848
32-87235	18-2113	848
32-88005	18-2110	439
32-88006	18-2111	439
32-883702K	18-7879-1	183, 790
32-883702Q	18-7879-1	183, 790
32-887952	18-70952	752
32-89653	18-70704	755
32-897181	18-70934	753
32-897491	18-70943	753
32-8M0062309	18-3602	754
32-8M0062614	18-75100	755
32-8M0062665	18-75125	755
32-8M0071007	18-70931	754
32-8M0090859	18-3603	754
32-90949	18-2761	834
32-90949T	18-2761	834
32-95858	18-2435	848
32-95859	18-2436	849
32-96246	18-70958	753
32-96246A1	18-70958	753
32-96246A4	18-70958	753
32-96879	18-70931	754
32-97153A1	18-2110	439
32-97154A1	18-2111	439
32-99902	18-2136	848
32-99902-1	18-2114	848
32-99903	18-2137	848
32-99903-1	18-2115	848
32-99904	18-2116	849
32-99904Q	18-2116	849
35-11004A1	18-7784	733
35-134301	18-7830	140, 390
35-14571A1	18-7967	136, 389
35-16248	18-7712	389
35-16494	18-7829	140, 390
35-164941	18-7830	140, 390
35-17808A1	18-7967	136, 389
35-184585	18-7968	136, 389
35-18458A2	18-7967	136, 389
35-18458A3	18-7967	136, 389
35-18458Q3	18-7967	136, 389
35-18458Q4	18-7968	136, 389
35-49088	18-7860	733
35-49088A2	18-7860	733
35-49088Q2	18-7860	733
35-52456	18-7944	136, 389, 732
35-52456	18-7945	136, 389, 732
35-52456A1	18-7848-1	136, 387, 731
35-52456A1	18-7983-1	136, 387, 731
35-53336	18-7859	717
35-53336Q	18-7859	717
35-55501	18-7845	136, 389, 732
35-55501	18-7944	136, 389, 732
35-55501	18-7945	136, 389, 732
35-55501A1	18-7848-1	136, 387, 731
35-55501A1	18-7983-1	136, 387, 731

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
35-57250	18-7845	136, 389, 732
35-57250	18-7944	136, 389, 732
35-57250	18-7945	136, 389, 732
35-57250A1	18-7848-1	136, 387, 731
35-57250A1	18-7983-1	136, 387, 731
35-60494	18-7944	136, 389, 732
35-60494	18-7945	136, 389, 732
35-604941	18-7845	136, 389, 732
35-604941	18-7944	136, 389, 732
35-604941	18-7945	136, 389, 732
35-60494A1	18-7848-1	136, 387, 731
35-60494A1	18-7983-1	136, 387, 731
35-60494A4	18-7845	136, 389, 732
35-60494A4	18-7848-1	136, 387, 731
35-60494A4	18-7983-1	136, 387, 731
35-802884Q	18-7879-1	183, 790
35-802885Q	18-7824-2	183, 774
35-802886Q	18-7875	183, 790
35-802893A4	18-7983-1	136, 387, 731
35-802893Q	18-7844	136, 389, 732
35-802893Q	18-7944	136, 389, 732
35-802893Q	18-7945	136, 389, 732
35-802893Q4	18-7848-1	136, 387, 731
35-802893Q4	18-7983-1	136, 387, 731
35-80365M	18-7713	389
35-803897Q1	18-7784	733
35-805369	18-7944	136, 389, 732
35-805369	18-7945	136, 389, 732
35-8053691	18-7845	136, 389, 732
35-8053691	18-7944	136, 389, 732
35-8053691	18-7945	136, 389, 732
35-805369A4	18-7848-1	136, 387, 731
35-805809	18-7871	182, 672, 790
35-805809T	18-7871	182, 672, 790
35-806771	18-7845	136, 389, 732
35-806771	18-7944	136, 389, 732
35-806771	18-7945	136, 389, 732
35-807172	18-7844	136, 389, 732
35-807172	18-7845	136, 389, 732
35-807172	18-7944	136, 389, 732
35-807172	18-7945	136, 389, 732
35-807172A4	18-7848-1	136, 387, 731
35-807172A4	18-7983-1	136, 387, 731
35-808275	18-7873	139, 670, 733
35-809097	18-7919	137, 389, 732, 733
35-809099	18-7920	138, 389, 732
35-809100	18-7929	137
35-813405	18-7964	S/S to 18-7964-1
35-813405	18-7964-1	733
35-813405A1	18-7964	S/S to 18-7964-1
35-813405A1	18-7964-1	733
35-815419	18-7964	S/S to 18-7964-1
35-815419	18-7964-1	733
35-816296	18-7829	140, 390
35-8162961	18-7830	140, 390
35-816296-1	18-7830	140, 390
35-816296B1	18-7830	140, 390
35-816296B2	18-7830	140, 390
35-816296K03	18-7829	140, 390
35-816296Q	18-7829	140, 390
35-816296Q2	18-7830	140, 390
35-816296T	18-7829	140, 390
35-816296T1	18-7830	140, 390
35-816396Q1	18-7830	140, 390
35-8226267	18-7906-1	184, 411
35-822626K04	18-7914	184, 411
35-822626Q03	18-7913	184, 411
35-822626Q04	18-7914	184, 411
35-822626Q1	18-7913	184, 411
35-822626Q15	18-7906-1	184, 411
35-822626Q2	18-7914	184, 411
35-822626T2	18-7914	184, 411
35-822626T7	18-7906-1	184, 411
35-853333	18-7997	390
35-853333T	18-7997	390
35-864572	18-7721	733
35-866171A01	18-7977	733
35-866340K01	18-7824-2	183, 774

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
35-866340Q	18-7824-2	183, 774
35-866340Q02	18-7824-2	183, 774
35-866340Q02	18-7824-2	183, 774
35-866340Q02	18-7876-1	183, 790
35-866340Q03	18-7824-2	183, 774
35-866340Q03	18-7876-1	183, 790
35-877565T	18-7714	389
35-877565T1	18-7714	389
35-877761K01	18-7758	183, 411
35-877761Q01	18-7758	183, 411
35-877767K01	18-7921	184, 411
35-877768K01	18-7914	184, 411
35-877769K01	18-7918	184, 411
35-87946A3	18-7802	389
35-87946Q3	18-7802	389
35-87946Q4	18-7802	389
35-879885T	18-7718	389
35-883701K01	18-7918	184, 411
35-884380T	18-7981	390
35-886638	18-7948	139, 389, 732
35-888289T2	18-7936	389
35-892665	18-7715	733
35-896247	18-7999	390
35-896546T	18-7921	184, 411
35-8M0008397	18-7914	184, 411
35-8M0020349	18-7981	390
35-8M0064104	18-7914	184, 411
35-8M0079962	18-79911	136, 389, 732
35-8M0082290	18-79912	136
35-8M0103095	18-7919	137, 389, 732, 733
35-93568	18-7717	733
39-15320M	18-3976	403
39-15320T	18-3976	403
39-15322M	18-3978	403
39-17464	18-3937	791
39-17465	18-3938	791
39-18487A12	18-3924	405
39-18653A1	18-3967	403
39-18653A12	18-3966	403
39-18653A2	18-3968	403
39-18939M	18-3977	403
39-19721A1	18-4020	403
39-19721A2	18-4021	403
39-19721A6	18-4019	403
39-34479	18-3942	791
39-34988	18-3937	791
39-45155A12	18-3902	403
39-45204A12	18-3916	403
39-48344	18-3939	791
39-48345	18-3938	791
39-58096	18-3942	791
39-65153	18-3937	791
39-66217	18-3939	791
39-67119	18-3942	791
39-67123	18-3937	791
39-67126	18-3938	791
39-67127	18-3940	791
39-67132	18-3942	791
39-74381A1	18-3928	791
39-75422	18-3928	791
39-75609	18-3944	791
39-78811A12	18-3916	403
39-78816A12	18-3902	403
39-78918A4	18-3922	405
39-81096M	18-3986	403
39-813011A12	18-3927	405
39-815267A4	18-3925	405
39-817096A16	18-3919	403
39-817096A26	18-3920	403
39-817096A6	18-3918	403
39-822321A12	18-3982	403
39-822321A2	18-3984	403
39-824905A12	18-3982	403
39-826293A12	18-4051	405
39-826297A12	18-4052	405
39-827179A12	18-4050	405
39-83196M	18-3992	403
39-85636A4	18-3923	405

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
39-88392	18-3917	403
39-88392A12	18-3917	403
39-93481A12	18-3921	405
39-96170A12	18-3979	403
39-96170A4	18-3981	403
39-97125	18-3939	791
40-52035	18-4294	403
43-17064A3	18-2407	841
43-18410A2	18-2201	829
43-18411A2	18-2201	829
43-42933A2	18-2407	841
43-42933A3	18-2407	841
43-45814A5	18-2203	829
43-55765A2	18-2203	829
43-55765A3	18-2203	829
43-55766A2	18-2205	829
43-55766A3	18-2205	829
43-55778A3	18-2205	829
43-59832A2	18-2201	829
43-59832A4	18-2201	829
43-61027	18-2200	840
43-75325A2	18-2204	829
43-75325A3	18-2204	829
43-803069T1	18-2369	828
43-803071T1	18-2368	828
43-803079T1	18-2404	841
43-803091T1	18-2405	841
43-803101T1	18-2259	830
43-803102T1	18-2358	828
43-803103T1	18-6351K	828
43-803104T1	18-6350K	828
43-803105T1	18-6353K	828
43-803106T1	18-6352K	828
43-803112T1	18-2257	830
43-803114T1	18-2258	830
43-803116T1	18-2256	829
43-803118T1	18-2363	828
43-803119T1	18-2364	828
43-803120T1	18-2365	828
43-803615T1	18-1564	436
43-803615T2	18-1551	436
43-803615T2	18-1564	436
43-821823A1	18-6350	829
43-823072A2	18-2407	841
43-828072A2	18-2206-1	840
43-828072A3	18-2360	840
43-828073A1	18-2206-1	840
43-828073A1	18-2408	840
43-828175A1	18-1566	437
43-850036	18-1560	436
43-850036T	18-1560	436
43-853640A2	18-6350	829
43-853641A2	18-6351	829
43-853642A2	18-6352	829
43-853643A2	18-6353	829
43-878072A3	18-2406	840
43-878087A2	18-2206-1	840
43-878087A2	18-2360	840
43-878087A2	18-2406	840
43-878087A4	18-2407	841
43-881260A3	18-1550	436
43-92320	18-2409	840
43-92320T	18-2409	840
43-96084A4	18-2200	840
43-96084A5	18-2410	840
43-96084A7	18-2410	840
44-17915	18-2260	436
44-55857	18-2166	841
44-66060	18-2166	841
44-660602	18-2166	841
44-660603	18-2166	841
44-824110	18-2166	841
44-850308	18-2254	436, 841
44-94148	18-2239	436
44-98418	18-2260	436
45-42634	18-2180	842
45-43031A1	18-1736	436
45-440001	18-1737	436

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
45-55796	18-2179	832
45-557961	18-2324	832
45-816919	18-2261	842
45-853647	18-2331	842
45-853648	18-2331	842
46-32437A1	18-3517	396
46-32437A3	18-3316	396
46-42040A1	18-3149-1	S/S to 18-3149-2
46-42040A1	18-3149-2	394
46-42040A3	18-3149-1	S/S to 18-3149-2
46-42040A3	18-3149-2	394
46-42040A5	18-3149-1	S/S to 18-3149-2
46-42040A5	18-3149-2	394
46-42579A3	18-3419	394
46-42579A4	18-3319	396
46-42579A4	18-3517	396
46-43024A3	18-3572	397
46-44292A3	18-3420	735
46-44292A4	18-3517	396
46-44292Q03	18-3420	735
46-44292T1	18-3420	735
46-48743A1	18-3116	393, 735
46-48744A3	18-3448	398
46-48745A1	18-3422	394
46-48746A1	18-3118	393
46-48746A3	18-3118	393
46-48747A3	18-3517	396
46-48748A1	18-3421	735
46-57234A1	18-3417	735
46-57234A3	18-3517	396
46-58618A4	18-3517	396
46-59112A2	18-3600	736
46-60366A1	18-3507	396
46-60367A4	18-3517	396
46-63450A2	18-3600	736
46-64141A1	18-3116	393, 735
46-64141A11	18-3517	396
46-65498A1	18-3422	394
46-68390A1	18-3422	394
46-69222A3	18-3517	396
46-70941A3	18-3446	397
46-72774A11	18-3600	736
46-72774A32	18-3600	736
46-73640A1	18-3423	394
46-73640A2	18-3323	397
46-73802A2	18-3416	394
46-73802A3	18-3517	396
46-73804A1	18-3414	394
46-73804A3	18-3517	396
46-73823A7	18-3600	736
46-73842A2	18-3422	394
46-77177A1	18-3424	394
46-77177A3	18-3324	397
46-77516A1	18-3422	394
46-77516A3	18-3322	396
46-77822A1	18-3118	393
46-78400A1	18-3416	394
46-78400A2	18-3316	396
46-78400A2	18-3517	396
46-8037502	18-43212	394
46-803750A02	18-43212	394
46-803750A03	18-48317	398
46-807151A12	18-36001	736
46-807151A14	18-3150	736
46-807151A7	18-3150	736
46-812966A7	18-3445	394
46-812996A3	18-3445	394
46-812996A9	18-3445	394
46-84277M	18-3148	397
46-84277T	18-3148	397
46-862914A13	18-3160-1	736
46-879194401	18-3506	734
46-96146A2	18-3416	394
46-96146A5	18-3414	394
46-96146A6	18-3416	394
46-96148	18-3116	393, 735
46-96148A1	18-3116	393, 735
46-96148A5	18-3517	396, 737

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
46-96148A8	18-3316	396
46-96148A8	18-3517	396, 737
46-96148T1	18-3116	393, 735
47-11590M	18-3066	392
47-16154	18-3098	392
47-161543	18-3098	392
47-19453	18-8900	393
47-20813	18-3008	392
47-22748	18-3012	392
47-25287	18-3008	392
47-30221	18-3017	392, 734
47-39074	18-3039	392
47-420381	18-3062	392
47-420382	18-3062	392
47-42038Q02	18-3062	392
47-430261	18-3056	392
47-430262	18-3056	392
47-430264	18-3056	392
47-43026Q06	18-3265	395
47-43026T11	18-3214	394
47-43026T11	18-3265	395
47-43026T2	18-3056	392
47-43026T6	18-3214	394, 736
47-43026T8	18-3214	394, 736
47-56780	18-3052	392
47-59362	18-3087	734
47-59362A4	18-3216	736
47-59362Q08	18-3318	736
47-59362T	18-3087	734
47-65957	18-3039	392
47-65958	18-3052	392
47-65960	18-3017	392, 734
47-68988	18-3054	392
47-72774A89	18-3155	736
47-80395M	18-3072	392
47-81242M	18-3063	392
47-81423M	18-3069	392
47-81604M	18-3067	392
47-82824M	18-3069	392
47-84027M	18-3074	392
47-84027T	18-3074	392
47-84797M	18-3067	392
47-85089-3	18-3057	392
47-85089T7	18-3215	394
47-85460	18-3017	392, 734
47-862232A2	18-3016-1	734
47-89980	18-3054	392
47-89981	18-3039	392
47-89982	18-3052	392
47-89982T1	18-3252	395
47-89983	18-3007	391, 734
47-89983Q1	18-3207	394
47-89983T	18-3007	391
47-89983T2	18-3207	394
47-89984	18-3017	392, 734
47-899842	18-3017	392, 734
47-899844	18-3017	392, 734
47-89984T3	18-3017	392, 734
47-89984T4	18-3017	392, 734
47-8M0100526	18-3265	395
47-95289	18-45312	393
47-952892	18-45312	393
47-95611M	18-3063	392
47-96305M	18-3073	392
47-96619M	18-3074	392
47-97108M	18-3069	392
50-12066A1	18-4915	376
50-12066A9	18-4915	376
50-12066Q9	18-4915	376
50-12121A2	18-6275	697
50-12177A2	18-5910	698
50-12177A2	18-6275	697
50-12872	18-5903	699
50-17251A2	18-5908	698
50-17251A3	18-5908	698
50-17251A3	18-5911	697
50-22791A1	18-4915	376
50-28985A2	18-4915	376

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
50-38890A1	18-5601	373
50-41583	18-6828	374
50-44369	18-5606	373
50-44369A1	18-5602	373
50-44369A1	18-5606	373
50-44369A1	18-5642	373
50-44414	18-5608	373
50-44414	18-5608	373
50-44415	18-5608	373
50-44415	18-5608	373
50-45093	18-4915	376
50-47455	18-5908	698
50-55601	18-5601	373
50-55601A2	18-5601	373
50-56886	18-5903	699
50-57465A1	18-5636	374
50-57867	18-5636	374
50-58788A3	18-5602	373
50-58788A3	18-5636	374
50-60315	18-5606	373
50-60594A	18-6824	374
50-60594A1	18-6824	374
50-60594T01	18-6824	374
50-64975	18-5636	374
50-65784A1	18-5908	698
50-66015	18-5642	373
50-660151	18-5610	374
50-660153	18-5610	374
50-66015T	18-5610	374
50-66015T1	18-5642	373
50-67341	18-5602	373
50-69865A1	18-5903	699
50-72467	18-5636	374
50-72550A2	18-5907	697
50-73521	18-5605	373
50-73521T	18-5605	373
50-76965A3	18-5908	698
50-76965A4	18-5911	697
50-76967A1	18-5908	698
50-76967A4	18-5908	698
50-77141	18-5608	373
50-77141	18-5608	373
50-77328A1	18-6275	697
50-77328A3	18-5911	697
50-77328A3	18-6275	697
50-79472	18-5608	373
50-79472	18-5608	373
50-79472 1	18-5608	373
50-79472 1	18-5608	373
50-79604A3	18-5907	697
50-801333980	18-6957	662, 699
50-804312T1	18-6425	737
50-805833	18-6870	662
50-805833T	18-6870	662
50-805991	18-6947	662, 699
50-806963A4	18-5919	698
50-806964A2	18-6275	697
50-806964A3	18-6275	697
50-806964A4	18-6275	697
50-806965A2	18-5919	698
50-806965A4	18-5919	698
50-807904A1	18-6275	697
50-808011A05	18-5908	698
50-808011A1	18-5908	698
50-808011A3	18-5908	698
50-808011A4	18-5603	696
50-808011A4	18-5908	698
50-812428A3	18-5913	697
50-812428A3	18-6275	697
50-812604A2	18-5913	697
50-812604A2	18-6275	697
50-818445-2	18-5620	374
50-818445-3	18-5620	374
50-8184455	18-5620	374
50-819271	18-6864	374
50-820193A1	18-6864	374
50-822330A2	18-5913	697
50-822330A2	18-6275	697

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
50-822462	18-5621	374
50-822462T1	18-5621	374
50-825991A2	18-6940	374
50-830308T	18-6437	373
50-831001562	18-6949	662, 699
50-831001671	18-6954	662
50-831001672	18-6954	662
50-831001961	18-6949	662, 699
50-831002050	18-6954	662
50-831002051	18-6954	662
50-831002052	18-6954	662
50-8329972	18-6282	373
50-8331535	18-6283	373
50-834749	18-6436	372
50-852570	18-6829	374
50-852570T	18-6829	374
50-853329T	18-6440	373
50-854178	18-6957	662, 699
50-854636T	18-6438	373
50-855507	18-6957	662, 699
50-857065	18-6829	374
50-859168	18-6829	374
50-859168T	18-6829	374
50-859169T	18-6437	373
50-859170T	18-6438	373
50-859171T	18-6436	372
50-859377T	18-6435	372
50-863007A1	18-6275	697
50-864340A2	18-5913	697
50-864340A2	18-6275	697
50-86976	18-6825	374
50-884044T	18-6435	372
50-884045T	18-6438	373
50-888151T	18-6437	373
50-888160T	18-6438	373
50-888161T	18-6435	372
50-892339T	18-6440	373
50-893890T	18-5621	374
50-893891T	18-5602	373
50-893891T	18-5642	373
50-893892T	18-5610	374
50-893894	18-6943	374
50-897755T	18-6840	372
50-898265005	18-5605	373
50-8M0033984	18-5611	374
50-8M8021116	18-6946	699
50-90983A1	18-5611	374
50-90983T1	18-5611	374
50-97499A2	18-5907	697
50-97499R4	18-5907	697
50-99417A2	18-5911	697
50-99418A2	18-5910	698
50-99418A2	18-6275	697
50-99419A3	18-5908	698
50-99419A3	18-5911	697
52-12777	18-2236	436
52-34239	18-2236	436
52-66063	18-2202	841
52-814756	18-2236	436
52-822539	18-2236	436
52-822539T	18-2236	436
52-824112	18-2202	841
52-850048T	18-1562	436
52-853594	18-2202	841
52-853594T	18-2202	841
52-859340T	18-1565	436
53-29641	18-4295	843
53-805272	18-4289	853
53-815949	18-2345	853
53-850048	18-1562	436
54-31765	18-710-72-2	106, 837, 914
54-32533	18-710-48-2	837
54-38863	18-7321	835
54-41582-7	18-8020	145
54-815504348	18-710-48-2	837
54-866507	18-7321	835
54-8M0090424	18-7321	835
56-18541A75	18-2464	850

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
56-864641A24	18-2464	850
57-13457	18-15290	756
57-13457Q	18-15290	756
57-13457T	18-15290	756
57-13458	18-15550	756
57-13458Q	18-15550	756
57-13458T	18-15550	756
57-32850	18-15400	756
57-32850	18-15410	756
57-33170	18-15520	756
57-33170Q	18-15520	756
57-36356	18-15415	756
57-37619T	18-15520	756
57-45856	18-15440	756
57-48120	18-15460	756
57-48120A1	18-15460	756
57-48120Q1	18-15460	756
57-48122	18-15480	756
57-48122Q	18-15480	756
57-49043	18-15410	756
57-49043A1	18-15410	756
57-49211	18-15430	756
57-49211	18-15435	756
57-49213A1	18-15440	756
57-49756	18-15300	756
57-52692	18-15390	756
57-53215	18-15290	756
57-53215T	18-15290	756
57-64032	18-15410	756
57-64032A1	18-15410	756
57-64032Q1	18-15410	756
57-64416	18-15430	756
57-64416	18-15435	756
57-65607	18-15370	756
57-65607Q	18-15370	756
57-65607T	18-15370	756
57-69143Q	18-15400	756
57-69143T	18-15400	756
57-74271	18-15345	756
57-74271Q	18-15345	756
57-74271T	18-15345	756
57-76269	18-15405	756
57-76269Q	18-15405	756
57-77274	18-15345	756
57-77274A1	18-15325	756
57-78200	18-15470	756
57-78200A1	18-15470	756
57-78200Q1	18-15470	756
57-8077554	18-15112	762
57-8077555	18-15113	762
57-807755Q04	18-15112	762
57-816295Q	18-15490	756
57-816295T	18-15490	756
57-816544	18-15410	756
57-817113	18-15125	762
57-828507Q4	18-18100	372
57-861049	18-15114	762
57-8610491	18-15102	762
57-861049Q	18-15114	762
57-861050	18-15103	762
57-861757	18-15115	762
57-861757Q	18-15115	762
57-861758	18-15116	762
57-861758Q	18-15116	762
57-861759	18-15117	762
57-862086	18-15101	762
57-8620861	18-15101	762
57-862086A1	18-15101	762
57-862087A1	18-15100	762
57-862088	18-15105	762
57-862088A1	18-15105	762
57-862089	18-15104	762
57-862089A1	18-15104	762
57-8623523	18-15119	762
57-862807	18-15100	762
57-8638761	18-15119	762
57-86387610	18-15122	762
57-8638763	18-15100	762

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
57-8638764	18-15101	762
57-8638765	18-15121	762
57-8638766	18-15102	762
57-8638767	18-15103	762
57-8638768	18-15104	762
57-8638769	18-15105	762
57-864639	18-15123	762
57-865423005	18-15121	762
57-865615001	18-15119	762
57-865615003	18-15100	762
57-865615004	18-15101	762
57-865615005	18-15121	762
57-865615006	18-15102	762
57-865615007	18-15103	762
57-865615008	18-15104	762
57-865615009	18-15105	762
57-865615010	18-15122	762
57-865615Q01	18-15119	762
57-865615Q03	18-15100	762
57-865615Q04	18-15101	762
57-865615Q05	18-15121	762
57-865615Q06	18-15102	762
57-865615Q07	18-15103	762
57-865615Q08	18-15104	762
57-865615Q09	18-15105	762
57-865615Q10	18-15122	762
57-880566014	18-15128	372
57-881754	18-15124	762
57-892318	18-18000	372
57-895120	18-15149	411
57-895120002	18-15150	411
57-91035	18-15495	756
57-91035A1	18-15495	756
57-91035Q1	18-15495	756
57-96834	18-15550	756
57-96834Q	18-15500	756
57-96834T	18-15500	756
81-64851	18-5346	678
84-43376A12	18-8802-1	171-181, 693
84-43376A7	18-8800-1	171-181, 963
84-43376A8	18-8809-1	171-181, 693
84-43376A9	18-8803-2	171-181, 693
84-813706A26	18-5225	363, 696
84-813706A56	18-28081	171, 363
84-813715A1	18-5227-1	362
84-813715A1	18-5228-1	362
84-813715A8	18-28082	171, 363
84-813720A10	18-8803-2	171-181, 693
84-813720A11	18-8810-1	171-181, 693
84-813720A12	18-8802-1	171-181, 693
84-813720A13	18-8811-1	171-181, 693
84-813720A2	18-8804-1	171-181, 693
84-813720A3	18-8804-1	171-181, 693
84-813720A3	18-8821-1	171-181, 693
84-813720A4	18-8804-1	171-181, 693
84-813720A4	18-8821-1	171-181, 693
84-813720A5	18-8800-1	171-181, 963
84-813720A6	18-8808-2	171-181, 693
84-813720A7	18-8801-1	171-181, 693
84-813720A8	18-8809-1	171-181, 693
84-813720A9	18-8803-2	171-181, 693
84-816608A14	18-8833-1	171-181, 693
84-816608A68	18-8832-1	171-181, 693
84-816608A71	18-8836-1	171-181, 693
84-816608A81	18-8822-1	171-181, 693
84-816608A83	18-8834-1	171-181, 693
84-816608K68	18-8832-1	171-181, 693
84-816608Q14	18-8833-1	171-181, 693
84-816608Q61	18-8804-1	171-181, 693
84-816608Q68	18-8832-1	171-181, 693
84-816608Q71	18-8836-1	171-181, 693
84-816608Q78	18-8824-1	172-174, 594, 614,
84-816608Q80	18-8830-1	171-181, 693
84-816608Q81	18-8822-1	171-181, 693
84-816608Q82	18-8835-1	171-181, 693
84-816608Q83	18-8834-1	171-181, 693
84-816761A12	18-8802-1	171-181, 693
84-816761A17	18-8821-1	171-181, 693

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
84-816761A4	18-8804-1	171-181, 693
84-816761A4	18-8821-1	171-181, 693
84-816761A7	18-8800-1	171-181, 963
84-816761A8	18-8809-1	171-181, 693
84-816761A9	18-8803-2	171-181, 693
84-816761K14	18-8833-1	171-181, 693
84-816761Q10	18-8803-2	171-181, 693
84-816761Q12	18-8802-1	171-181, 693
84-816761Q13	18-8811-1	171-181, 693
84-816761Q16	18-8810-1	171-181, 693
84-816761Q17	18-8821-1	171-181, 693
84-816761Q3	18-8804-1	171-181, 693
84-816761Q3	18-8821-1	171-181, 693
84-816761Q4	18-8804-1	171-181, 693
84-816761Q4	18-8821-1	171-181, 693
84-816761Q5	18-8800-1	171-181, 963
84-816761Q6	18-8808-2	171-181, 693
84-816761Q7	18-8801-1	171-181, 693
84-816761Q8	18-8809-1	171-181, 693
84-816761Q9	18-8803-2	171-181, 693
84-821945A56	18-28080	171, 363
84-847701A7	18-8837-1	171-181, 693
84-847701Q7	18-8837-1	171-181, 693
84-863656A1	18-8828-1	171-181, 693
84-863656A2	18-8829-1	171-181, 693
84-881262A2	18-6500	372
84-881698	18-8838-1	171-181, 693
84-881908T	18-28083	171, 363
84-881908T	18-28084	171, 363
84-881908T	18-28085	171, 363
84-881908T	18-28086	171, 363
84-90816A26	18-5225	363, 696
84-93212A1	18-5225	363, 696
84-93475A26	18-5225	363, 696
84-99215A26	18-5225	363, 696
87-17009A2	MP41070-2	28, 363
87-17009A5	MP51090	23, 29, 363
87-17009A5	MP51092	23, 29, 363
87-18211	18-5729	369
87-19761	18-5737	369
87-71831	18-5317	677
87-861780A2	18-5116-1	680
87-861780Q4	18-5116-1	680
87-88107	MP41000	28, 363
87-88107A5	MP52000	23, 29, 363
87-88107A5	MP52002	23, 29, 363
87-892150A02	18-5116-1	680
88-79023A91	18-8220	704
88-93582	18-15501	702
89-15857	18-5815	368, 701
89-18080	18-5837	700
89-61053	18-5815	368, 701
89-65258	18-5815	368, 701
89-68258A4	18-5815	368, 701
89-76416A1	18-5801	700
89-76545	18-5815	368, 701
89-76545T	18-5815	368, 701
89-817109A2	18-5834	369
89-818864	18-5818	368
89-818864T	18-5818	368
89-818997A1	18-5819	368
89-818997A2	18-5819	368
89-818997T1	18-5819	368
89-818999A2	18-5820	368, 701
89-825096T	18-5821	368
89-825842A1	18-5820	368, 701
89-850188T1	18-5820	368, 701
89-853654A1	18-5815	368, 701
89-91975	18-5816	368, 701
89-96054	18-5816	368, 701
89-96054T	18-5816	368, 701
89-96158	18-5817	368, 701
89-96158T	18-5817	368, 701
89-99253	18-5838	700
91-12037	18-9806E	205
91-12427	18-9807	206
91-12427T	18-9807	206
91-14311A04	18-9874	206

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
91-14311A1	18-9874	206
91-14311A2	18-9874	206
91-15755	18-9808	206
91-15755T	18-9808	206
91-17256	18-9803	206, 840
91-17257	18-9809	206
91-17262A1	18-9810	206
91-17275A1	18-9812	206
91-23033	18-9817	206
91-23033T	18-9817	206
91-24150	18-9817	206
91-29310	18-9814	206
91-30366T1	18-9816	212
91-30500	18-9785	201
91-31107	18-9817	206
91-31107T	18-9817	206
91-31109	18-9808	206
91-31229	18-9819	212
91-31229A7	18-9820	207
91-32325	18-9821	206
91-32325T	18-9821	206
91-32336	18-9822	207
91-33489	18-9823	206
91-33491	18-9824	206
91-33492	18-9825	206
91-33492T	18-9825	206
91-33493	18-9826	206
91-33493T	18-9826	206
91-34379T	18-9827	206
91-36235	18-9803	840
91-36379	18-9828	212
91-36569	18-9829	207
91-36569T	18-9829	207
91-36571	18-9830	207
91-36571T	18-9830	207
91-36577	18-9831	207
91-36577T	18-9831	207
91-37263	18-9808	206
91-37292	18-9832	212
91-37311	18-9833	212
91-37312	18-9834	212
91-37323	18-9835	207
91-37324	18-9815	212
91-37350	18-9836	207
91-37384	18-4442	212, 840
91-38277A1	18-4444	439, 847
91-38628T	18-9837	207
91-38756	18-9838	207
91-38918T	18-9839	207
91-38919	18-9840	207
91-42840T	18-9841	207
91-43506T	18-9842	207
91-43559	18-9843	207
91-43579	18-9844	207
91-43591T	18-9845	208
91-44110	18-9846	208
91-44307A1	18-9874	206
91-45497A1	18-9847	208
91-47448A1	18-9896	205
91-48347	18-4442	212, 840
91-52393	18-9848	212
91-52394	18-9849	212
91-53459	18-9850	208
91-55916	18-9851	208
91-55918	18-9852	208
91-56048001	18-9853	208
91-56048T	18-9853	208
91-56775T	18-9854	208
91-57797A1	18-4442	212, 840
91-57797A2	18-4442	212, 840
91-57797A3	18-4442	212, 840
91-60523	18-9855	208
91-60526T	18-9856	208
91-61067A3	18-9857	208
91-61069T	18-9858	208
91-61077	18-9868	208
91-63616	18-9859	208
91-63638T	18-9860	208

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
91-74057Q6	18-9782	200
91-74057Q6	18-9783	200
91-75132	18-9896	205
91-78310	18-9861	209
91-813653	18-9873	212
91-817570T	18-9869	209
91-818162	18-9870	209
91-818169T	18-9871	209
91-821571A1	18-9872	209
91-821887A1	18-4459	439, 847
91-850730Q01	18-9781	200
91-859046Q4	18-4459	439, 847
91-859046T4	18-4459	439, 847
91-87119	18-9862	212
91-878232	18-9896	205
91-879172T28	18-79816	198
91-883704Q03	18-9794	200
91-895343A02	18-9897	205
91-895343T01	18-9897	205
91-895343T02	18-9897	205
91-896661	18-79814	205
91-89865	18-9863	209
91-89897	18-9866	209
91-8M0067546	18-4442	212, 840
91-8M0072133	18-9781	200
91-90244A1	18-9875	209
91-90455	18-9896	205
91-904551	18-9896	205
91-90455T	18-9896	205
91-90455T1	18-9896	205
91-90774	18-9865	209
91-95830	18-4444	439, 847
91-95830A1	18-4444	439, 847
91-99379	18-9802	212, 365
91-99750A1	18-9801	210, 365
91-99750A1	18-9801	210, 365
92-12564 2	22423	Obsolete
92-12564-1	22423	Obsolete
92-34227	1525607	201
92-342271	1525607	201
92-34227Q02	1525607	201
92-41669-1	37534	202
92-59327-1	37509	201
92-730611	22423	Obsolete
92-755051	22423	Obsolete
92-78383A12	18-9013	198
92-78383A12	18-9024	198
92-78383A12	18-9065	198
92-78383A12	18-9080	198
92-802833Q1	18-9420-2P	188
92-802833Q1	18-9420-2	188
92-802835Q1	18-9420-3P	188
92-802835Q1	18-9420-3	188
92-802835Q1	18-9420-30	188
92-802835Q1	18-9420-30P	188
92-802836A1	18-9420-7P	188
92-802836A1	18-9420-7	188
92-802837Q1	18-9400-2P	188
92-802837Q1	18-9400-2	188
92-802841A1	18-9400-7P	188
92-802841A1	18-9400-7	188
92-802844Q02	18-9600-0	196
92-802859A1	18-9240-0	197, 840
92-802863A1	18-9240-1	197, 840
92-802881A1	1525607	201
92-802882A1	37534	202
92-809056979	22423	Obsolete
92-809819	37478	201
92-809820	37479	201
92-809824	37509	201
92-817529A12	18-9013	198
92-817529A12	18-9024	198
92-817529A12	18-9065	198
92-817529A12	18-9080	198
92-823506 1	37534	202
92-857389A1	18-9400-4P	188
92-857389A1	18-9400-4	188
92-858007Q01	18-9600-5	196

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
92-858007Q01	18-9600-5P	196
92-858008Q01	18-9650-5	196
92-858008Q01	18-9650-5P	196
92-858037K01	18-9530-3	186
92-858039K01	18-9530-7	186
92-858042K01	18-9553-3	187
92-858042Q01	18-9553-3	187
92-858057K01	18-9440-7P	188
92-858057K01	18-9440-7	188
92-858058Q01	18-9600-2	196
92-858058Q01	18-9600-2P	196
92-858061Q01	18-9600-6	196
92-858062Q01	18-9600-7	196
92-858062Q01	18-9600-7P	196
92-858064Q01	18-9650-2	196
92-858064Q01	18-9650-2P	196
92-858067Q01	18-9650-6	196
92-858067Q01	18-9650-6P	196
92-858068Q01	18-9650-7	196
92-858068Q01	18-9650-7P	196
92-858084K01	18-9552-3	187
92-877770K1	18-9300	Obsolete
92-883722K01	18-9440-8	189
92-883723K01	18-9440-3	189
92-883724K01	18-9440-2	188
92-883724K01	18-9440-2P	188
92-883725K01	18-9440-4	188
92-883725K01	18-9440-4P	188
92-8M0062765	18-8606	199
92-8M0071837	18-9200-2	197
92-8M0071837	18-9200-4	197
92-8M0071838	18-9200-0	197
92-8M0071841	18-9200-1	197
92-8M0078618	18-9420CAT-7	191
92-8M0078618	18-9420CAT-7P	191
92-8M0078621	18-9400CAT-7	191
92-8M0078621	18-9400CAT-7P	191
92-8M0078624	18-9440CAT-7	191
92-8M0078624	18-9440CAT-7P	191
92-8M0078625	18-9420CAT-2	191
92-8M0078625	18-9420CAT-2P	191
92-8M0078626	18-9420CAT-3	191
92-8M0078626	18-9420CAT-3P	191
92-8M0078627	18-9400CAT-2	191
92-8M0078627	18-9400CAT-2P	191
92-8M0078629	18-9440CAT-2	191
92-8M0078629	18-9440CAT-2P	191
97-31640B4	18-6011	440
97-31640Q4	18-6011	440
97-34672C	18-6013	853
97-762145	18-6016	440, 853
97-76214Q5	18-6016	440, 853
97-806188A1	18-6117A	853
97-806188A1	18-6117M	853
97-806188A1	18-6117Z	853
97-806188Q01	18-6117A	853
97-806188Q01	18-6117M	853
97-806188Q01	18-6117Z	853
97-806189	18-6067	854
97-806189	18-6067A	854
97-806189Q1	18-6067	854
97-806189Q1	18-6067A	854
97-806190	18-6089	854
97-806190B4	18-6089	854
97-806190Q1	18-6089	854
97-821629Q1	18-6080	854
97-821629Q1	18-6099	854
97-821630Q1	18-6094	854
97-826134Q	18-6068	440, 854
97-888755Q03	18-6158M	853
97-888756Q03	18-6158A	853
97-888758Q03	18-6159A	853
97-888759Q03	18-6159M	853
97-888760Q03	18-6160M	853
97-888761Q03	18-6160A	853
332-4911A5	18-5787	358
332-4911A8	18-5787	358
332-5524A1	18-5775	358

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
332-5772A1	18-5881	359
332-5772A2	18-5881	359
332-5772A3	18-5881	359
332-5772A5	18-5881	359
332-7778A1	18-5775	358
332-7778A12	18-5775	358
332-7778A3	18-5775	358
332-7778A6	18-5775	358
332-7778A7	18-5775	358
332-7778A9	18-5775	358
336-3948A2	18-5139	356
336-3948A3	18-5139	356
336-3996A7	18-5855	366
336-4318A2	18-5139	356
336-4318A3	18-5139	356
336-4318A4	18-5139	356
339-6222A8	18-5788	359
339-7370A13	18-5186	221
339-7452A1	18-5776	358
339-7452A11	18-5778	358
339-7452A14	18-5778	358
339-7452A15	18-5777	358
339-7452A19	18-5777	358
339-7452A2	18-5776	358
339-7452A21	18-5778	358
339-7452A3	18-5776	358
339-7452A7	18-5777	358
339-7452A8	18-5778	358
339-7452A9	18-5777	358
339-832757A4	18-5186	221
339-850227	18-5187	358
339-856991A1	18-5187	358
339-859738T1	18-23205	358
339-880615T01	18-5154	358
339-883778A01	18-5159	358
339-883778A02	18-5159	358
339-8M0077473	18-5159	358
391-5075	18-5376	679
391-5075Q1	18-5376	679
391-5076	18-0422	808
391-5081	18-7143	449, 858
391-5088	18-5404-1	678
391-5090	18-5314	677
391-5092	18-5338	678
391-5092	18-5338	678
391-5093	18-5338	678
391-7057	18-5404-1	678
391-7057T	18-5404-1	678
391-898253001	18-5338	678
391-898253004	18-5314	677
391-898253029	18-5404-1	678
392-2529	18-6256	702
392-2940	18-6254	702
392-6318	18-5369	679
392-6318T	18-5369	679
392-6324	18-5347	678
392-6325	18-5303	677
392-6326	18-5407	678
392-6326T	18-5407	678
392-6329	18-5399	679
392-7803A4	18-5438	680
392-805570A2	18-5438	680
392-806529A1	18-5433	358, 680
392-8261A1	18-6768	702
392-8261A1	18-6799	702
392-8263	18-6768	702
392-8263	18-6799	702
392-863704T	18-5465	625
392-881732	18-7648	680
392-898253002	18-5347	678
392-898253005	18-5303	677
392-8989	18-6255	702
392-9086	18-5353	678
392-9086T	18-5353	678
392-9089	18-5403	678
392-9089Q	18-5403	678
392-9089T	18-5403	678
392-9766	18-5352	678

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
392-9766Q1	18-5352	678
392-9766T	18-5352	678
392-9767	18-5403	678
393-3230	18-5389	679
393-4988	18-5389	679
393-4988T	18-5389	679
393-4988T2	18-5389	679
393-9459	18-5385	679
393-9459Q1	18-5385	679
393-9459T	18-5385	679
394-1100A2	18-5148	357
394-1100A3	18-5148	357
394-1130	18-5169	357
394-1130A1	18-5169	357
394-352A1	18-5148	357
397-359	18-5169	357
397-741	18-5169	357
398-174	18-5153	357
398-2202	18-5140	357
398-5255	18-5856	366
398-5454A17	18-5854	366
398-5454A21	18-5874	365
398-5454A22	18-5859	366
398-5454A25	18-5874	365
398-5454A32	18-5871	365
398-5454A35	18-5860	366
398-5454A63	18-5874	365
398-5454A7	18-5857	366
398-5704A7	18-5865	366
398-5919A2	18-5874	365
398-5919A3	18-5859	366
398-5919A4	18-5866	366
398-5919A6	18-5874	365
398-5919A7	18-5859	366
398-5919A8	18-5874	365
398-6231A10	18-5872	Obsolete
398-693	18-5206	357
398-713	18-5207	357
398-818535A15	18-5874	365
398-832075A14	18-5874	365
398-832075A20	18-5874	365
398-832075-A21	18-5870	365
398-832075A4	18-5870	365
398-832075A6	18-5873	365
398-9610A19	18-5876	365
398-9873A4	18-5867	365
65L-13915-00-00	18-79901	733
700-858294T1	18-4639	406
700-858295T1	18-4640	406
700-878571A2	18-4641	406
700-878572A2	18-4642	406
700-878573A2	18-4643	406
700-878574A2	18-4644	406
733-2278	18-4180	791
733-3818	18-4160	791
733-38181	18-4160	791
733-3819	18-4161	791
733-3819	18-4191	791
733-38191	18-4191	791
733-4028	18-4161	791
733-4028	18-4191	791
733-66217	18-4180	791
733-803850T	18-4161	791
733-803850T	18-4191	791
735-6370	18-4173	791
735-6370	18-4173	791
735-6371	18-4164	791
735-6538	18-4181	791
735-808661	18-4173	791
735-808674	18-4173	791
735-808674A1	18-4173	791
735-850097	18-4173	791
735-850098	18-4164	791
735-9431	18-4164	791
735-9686	18-4173	791
735-9687	18-4164	791
735-9703	18-4173	791
735-9704	18-4164	791

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
735-9715	18-4178	791
735-97151	18-4178	791
735-9715T1	18-4178	791
736-2343	18-4180	791
737-6523	18-4189	791
737-879194035	18-4189	791
743-3193A2	18-4620	403
743-3193A4	18-4620	403
743-3366A1	18-4621	403
743-3366A2	18-4621	403
743-5172A6	18-4620	403
743-7716A2	18-4622	403
759-592010	18-4109	791
759-592012	18-4134	791
759-661010	18-4109	791
759-661012	18-4134	791
759-80661A3	18-4109	791
759-80661A7	18-4109	791
759-80661A8	18-4134	791
759-806661A5	18-4134	791
759-831210	18-4109	791
759-831212	18-4134	791
759-8312A2	18-4109	791
759-8312A6	18-4134	791
759-9015A4	18-4134	791
761-7131M	18-4135	403
761-7133M	18-4135	403
761-7134M	18-4135	403
761-7196M	18-4138	403
761-7197M	18-4138	403
761-7198M	18-4138	403
761-7982M	18-4135	403
761-7982T	18-4135	403
761-8484M	18-4138	403
765-7443A11	18-4013	405
765-7443A12	18-4560	405
765-7443A2	18-4560	405
765-7446A11	18-4014	405
766-8667A36	18-4565	405
766-8667A43	18-4565	405
774-9137A10	18-4515	403
774-9137A14	18-4535	403
776-8898A2	18-4535	403
776-9096A1	18-4156	403
777-815965A4	18-4623	403
777-815965A5	18-4624	403
777-815965A6	18-4625	403
777-815965T4	18-4623	403
778-9015A2	18-4109	791
778-9441A3	18-4109	791
778-9441A5	18-4134	791
780-9229A10	18-4621	403
780-9229A11	18-4622	403
780-9229A7	18-4620	403
783-9613A2	18-4017	403
783-9613A3	18-4018	403
783-9613T2	18-4017	403
783-9613T3	18-4018	403
785-9737A10	18-4637	406
785-9737T9	18-4635	406
785-97386	18-7961	859
785-9738T10	18-4638	406
785-9738T9	18-4636	406
936-810840	18-4489	649, 790
936-986767	18-4489	649, 790
938-803860T	18-4486	649, 790
938-827178	18-4491	649, 790
938-883297 1	18-4486	649, 790
938-883490	18-4485	649, 790
938-883490R1	18-4485	649, 790
938-883490R50	18-4485	649, 790
938-884741R	18-4485	649, 790
938-884741R50	18-4485	649, 790
1337-2103	18-7078	720
1337-2604	18-7078	720
1346-2770	18-7080	720
1347-804623A1	18-7605-1	153, 714
1347-804623R02	18-7604-1	153, 714

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
1347-804623R02	18-7605-1	153, 714
1347-804623R1	18-7604-1	153, 714
1347-804624 R02	18-7615-1	153, 714
1347-804624 R1	18-7618-1	153, 715
1347-804624R02	18-7618-1	153, 715
1347-804624R1	18-7615-1	153, 714
1347-804625R02	18-7617-1	153, 715
1347-804625R1	18-7617-1	153, 715
1347-804626 R02	18-7616-1	153, 715
1347-816373A4	18-7615-1	153, 714
1347-818619	18-7609-1	153, 714
1347-818619 1	18-7609-1	153, 714
1347-818619 1R02	18-7609-1	153, 714
1347-818620	18-7608-1	153, 714
1347-818620 1	18-7608-1	153, 714
1347-818620R02	18-7608-1	153, 714
1347-818621	18-7610-1	153, 714
1347-818621 1	18-7610-1	153, 714
1347-818621 1R02	18-7610-1	153, 714
1347-818622	18-7603-1	153, 714
1347-818622 1	18-7603-1	153, 714
1347-818622R02	18-7603-1	153, 714
1347-8288A1	18-7616-1	153, 715
1347-8289A1	18-7618-1	153, 715
1347-8460A3	18-7619-1	153, 715
1347-9142A2	18-7619-1	153, 715
1347-9661A3	18-7605-1	153, 714
1347-9863A3	18-7617-1	153, 715
1356-4066	18-7096	720
1356-4092	18-7096	720
1356-5155	18-7096	720
1356-5169	18-7096	720
1376-5659A1	18-7603-1	153, 714
1389-815396A2	18-7370N	152, 714
1389-8490A2	18-7370N	152, 714
1389-9350A2	18-7370N	152, 714
1389-9562A1	18-7370N	152, 714
1395-4808	18-7006-1	377
1395-6200	18-7004	377
1395-6452	18-7005	377
1395-7824	18-7233	378
1395-811222	18-7750-1	378
1395-8112231	18-7211-1	377
1395-811357	18-7212	377
1395-811691 2	18-7355	377
1395-811691 3	18-7356	377
1395-823635	18-7750-1	378
1395-8236351	18-7750-1	378
1395-8236352	18-7750-1	378
1395-8236353	18-7750-1	378
1395-8236354	18-7750-1	378
1395-8318	18-7061	378
1395-83181	18-7061	378
1395-8506	18-7354	377
1395-8673	18-7208	378
1395-879194024	18-7006-1	377
1395-8983	18-7208	378
1395-9022	18-7295	378
1395-9024	18-7215	377
1395-9179	18-7212	377
1395-9258	18-7057	378
1395-9258 1	18-7057	378
1395-9267	18-36956	378
1395-9293	18-7209	378
1395-9377	18-7212	377
1395-9594	18-72000	378
1395-95951	18-7062	378
1395-9599	18-7750-1	378
1395-9645	18-7212	377
1395-9650	18-7226	377
1395-9725	18-7212	377
1395-9761	18-7212	377
1395-97611	18-7212	377
1395-9803	18-7212	377
1396-4148	18-7227	721
1396-4656	18-7081	720
1396-5222	18-7096	720
1396-5238	18-7096	720

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
1397-2060	18-7200	721
1397-2067	18-7746	720
1397-2072	18-7070	719
1397-2133	18-7078	720
1397-2150	18-7855	733
1397-2605	18-7078	720
1397-2631	18-7746	720
1397-2634	18-7746	720
1397-2637	18-7070	719
1397-2637	18-7746	720
1397-3306	18-7072	720
1397-3327	18-7201	721
1397-3458	18-7071	719
1397-3459	18-7746	720
1397-3462	18-7078	720
1397-3464	18-7070	719
1397-3464	18-7746	720
1397-4329	18-7072	720
1397-5635	18-7072	720
1397-5830	18-7075	719
1397-5831	18-7075	719
1397-5837	18-7202	721
1397-6367	18-7076	720
1397-6367A1	18-7076	720
1397-6638	18-7072	720
1397-7099	18-7075	719
1397-7539	18-7095	720
1397-7540	18-7095	720
1397-7542	18-7070	719
1397-7542	18-7746	720
1397-7543	18-7070	719
1397-7543	18-7746	720
1397-7544	18-7095	720
1397-7547	18-7746	720
1397-8535	18-7095	720
1397-8545	18-7869	733
1397-8546	18-7201	721
1397-8582	18-7666	721
1397-8760	18-7075	719
1397-8767	18-7869	733
1397-8872	18-7070	719
1397-8872	18-7746	720
1397-8873	18-7746	720
1397-8952	18-7077	720
1397-8959	18-7201	721
1397-9723	18-7095	720
1398-3089	18-7080	720
1399-1136	18-7832	389
1399-1138	18-7057	378
1399-1473	18-7057	378
1399-1717	18-7006-1	377
1399-1754	18-7832	389
1399-2015	18-7006-1	377
1399-3523	18-7006-1	377
1399-3938	18-7832	389
1399-5135	18-7007	377
1399-5137	18-7815	378
1399-5198	18-7007	377
1399-99	18-2575	420
1547-3917A13	18-2450	827
1547-3917A16	18-2451	827
1547-3917A21	18-2450	827
1547-3917A30	18-2451	827
1547-3917A32	18-2450	827
1547-3917A37	18-2450	827
1547-3917A38	18-2451	827
1547-3917A4	18-2451	827
1547-3917A8	18-2451	827
1547-5523A11	18-2451	827
1547-5523A12	18-2450	827
1547-5523A2	18-2450	827
1547-5523A49	18-2453	827
1547-5523A67	18-2452	827
1547-5523A67	18-2453	827
1547-5523A68	18-2450	827
1547-5523A8	18-2451	827
1547-5523A9	18-2450	827
1547-815930A13	18-2419	827

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
1547-815930A16	18-2416	827
1547-815930A3	18-2419	827
1547-815930A6	18-2416	827
1547-8265A15	18-2450	827
1547-8265A16	18-2451	827
1547-8265A17	18-2452	827
1547-8265A17	18-2453	827
1547-861063A12	18-2416	827
1547-861063A4	18-2411	826
1547-861063A6	18-2419	827
1547-9412A20	18-2450	827
1547-9412A21	18-2451	827
1547-9412A22	18-2452	827
1547-9412A23	18-2453	827
1547-9412A30	18-2450	827
1547-9412A35	18-2450	827
1547-9412A36	18-2452	827
1623-4110A13	18-2443	827
1623-4110A4	18-2443	827
1623-4110A6	18-2443	827
1623-5356A18	18-2443	827
1623-5356A19	18-2443	827
1623-5356A20	18-2443	827
1623-5356A3	18-2443	827
1623-5356A4	18-2402	827
1623-81582243	18-2400	826
1623-815822A32	18-2400	826
1623-815822A36	18-2415	827
1623-815822A5	18-2400	826
1623-815822A53	18-2400	826
1623-8951A14	18-2443	827
1623-8951A15	18-2401	827
1623-8951A19	18-2443	827
1623-8951A2	18-2443	827
1623-8951A23	18-2443	827
1623-8951A27	18-2401	827
1623-8951A37	18-2401	827
1623-8951A43	18-2443	827
1623-8951A5	18-2401	827
1647-9148R84	18-4851	437
1647-9148T93	18-4832	437
1667-9011G59	18-4830	437
1667-9011R6	18-4850	437
2704-812896A2	18-4626	403
2704-821896A3	18-4627	403
2704-821896A4	18-4628	403
2704-821896A6	18-4626	403
2704-826191A4	18-4626	403
2704-826191A6	18-4626	403
2704-826191T4	18-4626	403
3302-804844	18-7098-1	720
3302-804844001	18-7098-1	720
3302-804844002	18-7098-1	720
3302-804845	18-7097	720
3302-9031	18-7202	721
3302-9033	18-7859	717
3302-9437	18-7097	720
3304-9354A2	18-7604-1	153, 714
3310-806077A2	18-7370N	152, 714
3310-806078A2	18-7370N	152, 714
3310-806969 R01	18-7613-1	153, 714
3310-806969A1	18-7613-1	153, 714
3310-807312A1	18-7611-2	153, 714
3310-807312R02	18-7611-2	153, 714
3310-860070A2	18-7370N	152, 714
3310-861245A1	18-7376N	152, 714
3310-861448A1	18-7375N	152, 714
3310-861448A1	18-7375N	152, 714
3310-864941A01	18-7373N	152, 714
3310-864942A01	18-7375N	152, 714
3310-864943A01	18-7376N	152, 714
3310-864943A01	18-7639	153, 714
3310-866142A03	18-79994N	715
3310-866142A04	18-79994N	715
3310-866143A03	18-79995N	715
815279-1	18-5741	368
815279-3	18-5743	368
815279-5	18-5743	368

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
819762A4-A7	18-6777	364
81977A8-A9	18-6777	364
85785-2	18-7229	724
99186-1	18-6273-1	364
F694961-1	18-2346	842
F74305-1	18-7176	449, 858
6325	18-5345	678
12415	18-5896	391
12449	18-5957	703
12449	18-5965	703
12449	18-5966	703
12708	18-1240	811
12784	18-6400	830
13037	18-5804	700
13220	18-7751	646, 719
14244	18-0616	790
14259	18-0612	790
14586	18-3549	391
14698	18-2373	850
14760	18-0615	790
14957	18-7824-2	183, 790
14957	18-7876-1	183, 790
16253	18-7381	378
16755	18-2516	811
16755	18-2615	814
17340	18-1400	791
17437	18-3599-1	S/S to 18-3599-2
17437	18-3599-2	734
17646	18-6771	702
17649	18-6772	702
17670	18-3577-1	S/S to 18-3577-2
17670	18-3577-2	734
18525	18-6771	702
18717	18-8309	425
19273	18-7249	378
19643	18-4261	425
20121	18-5224	363, 696
20175	18-2146	830
20250	18-2015	857
20311	18-7459	449, 859
22879	18-2149	836
25661	18-5836	369, 701
29196	18-8070	386
29196	18-8084	386
29880	18-2149	836
30605	18-3117	393, 735
31640	18-6011	440
31640	18-6011A	440
31640	18-6241	440, 853
31659	18-2753-2	834
32170	18-6013	853
32435	18-3117	393, 735
32489	18-3219	832
32716	18-7824-2	183, 774
32716	18-7876-1	183, 790
32717	18-7824-2	183, 774
32717	18-7876-1	183, 790
32722	18-7256	149, 725
32728	18-3551	740
32734	18-2750	834
32768	18-3107	393
33149	18-2193	813
33261	18-5838	700
33266	18-5315-1	684
33270	18-5717	700
33316	18-5838	700
33662	18-5345	678
33667	18-5385	679
33700	18-5310	677
33706	18-5344	678
33707	18-5300	678
33708	18-5384	679
33765	18-5386	679
33957	18-3575	S/S to 18-3593
33981	18-2162	832
33981	18-2162E	832
34127	18-6012	853
34235	18-5311	676

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
34282	18-1402	791
34623	18-5899	751
34625	18-5898	751
35329	18-4492	648, 791
35341	18-3599-1	S/S to 18-3599-2
35341	18-3599-2	734
35583	18-1402	791
35884	18-3551	740
35915	18-3759	842
35957	18-3593	734
35983	18-4296	832
35992	18-3752	832
36147	18-2101	831
36223	18-2752	834
36312	18-2104	831
36312	18-2174	831
36525	18-5897	751
37369	18-3575	S/S to 18-3593
37369	18-3593	734
37721	18-0539	425
37951	18-3599-1	S/S to 18-3599-2
37951	18-3599-2	734
37967	18-2196	842
37973	18-2150	843
38463	18-7878-1	183, 790
38547	18-5433	358, 680
39383	18-2128	830
39384	18-2125	830
39920	18-1973	778
41431	18-2104	831
41431	18-2174	831
41639	18-7230	724
41815	18-7879-1	183, 790
42785	18-5740	704
42838	18-8305	425
43023	18-1838	393
43433	18-2149	836
43436	18-3754	836
43557	18-5395	679
43585	18-1730	393
43713	18-2724	833
45523	18-2148	850
46020	18-2125	830
46472	18-1402	791
46692	18-7878-1	183, 790
46744	18-1402	791
46860	18-7275	149, 725
46895	18-3139	393
47441	18-1977-1	741
47585	18-7278	149, 725
47587	18-1910	741
47588	18-1910	741
47594	18-3557	740
47638	18-1995	780
47886	18-5808	368
48045	18-1990	780
48752	18-3114	393, 734
48753	18-3115	393
49117	18-1402	791
49139	18-3577-1	S/S to 18-3577-2
49139	18-3577-2	734
52022	18-7824-2	183, 774
52022	18-7876-1	183, 790
52226	18-3599-1	S/S to 18-3599-2
52226	18-3599-2	734
52352	18-5315-1	684
52353	18-3575	S/S to 18-3593
52353	18-3593	734
52444	18-7848-1	136, 387, 731
52731	18-7824-2	183, 774
52731	18-7876-1	183, 790
52999	18-4009	780
53114	18-2759	834
54111	18-7824-2	183, 774
54111	18-7876-1	183, 790
54534	18-3577-1	S/S to 18-3577-2
54534	18-3577-2	734
54552	18-7267	149, 725

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
54705	18-3107	393
54793	18-3599-1	S/S to 18-3599-2
54793	18-3599-2	734
54870	18-1990	780
54981	18-5802	368, 700
55481	18-7853-1	136, 387, 730
55989	18-60151-9	853
56045	18-6841	703
56045	18-6842	703
56045	18-5956	703
56045	18-5957	703
56153	18-1401	791
56879	18-3584	734
57380	18-5650	375
57882	18-7232	646, 724
58033	18-5318	677
58034	18-5346	678
58086	18-3584	734
58217	18-5418	678
58231	18-5315-1	684
58749	18-2104	831
58749	18-2174	831
59078	18-3550	740
59137	18-3551	740
59755	18-6841	703
59755	18-6842	703
59755	18-5956	703
59755	18-5957	703
59972	18-3577-1	S/S to 18-3577-2
59972	18-3577-2	734
60207	18-4008	780
60252	18-4009	780
60565	18-7875	183, 790
60658	18-3599-1	S/S to 18-3599-2
60658	18-3599-2	734
60687	18-5838	700
60930	18-2727	735
61073	18-2196	842
61851	18-1906	779
62092	18-7267	149, 725
62092	18-7267	149, 725
62104	18-2322	832
62424	18-5315-1	684
62981	18-3553	391
63196	18-7275	149, 725
64850	18-5317	677
65028	18-2150	843
65057	18-5802	368, 700
65142	18-3575	S/S to 18-3593
65142	18-3593	734
65547	18-1705	831
65864	18-5420	678
66062	18-2130	843
66066	18-2150	843
66067	18-2286	842
66071	18-3752	832
66850	18-3553	391
67209	18-2144	411
67210	18-2143	411
67859	18-3577-1	S/S to 18-3577-2
67859	18-3577-2	734
68100	18-2342	842
68575	18-5656	375
69668	18-8305	425
69729	18-6841	703
69729	18-6842	703
69729	18-5956	703
69729	18-5957	703
70125	18-7665	721
70977	18-3113	393
70981	18-2762	834
71327	18-7278	149, 725
71464	18-7667	721
71646	18-7274	149, 725
71683	18-3584	734
72625	18-7667	721
72638	18-1402	791
72777	18-3351	735

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
72778	18-3350	735
73345	18-4233	440
73813	18-1990	780
73873	18-8227	791
74639	18-2753-2	834
75384	18-5697	375
75639	18-0615	790
75661	18-5674	375
75692	18-3553	391
75832	18-2104	831
75832	18-2174	831
76214	18-6016	440, 853
76214	18-60161	440, 853
76214	18-6016A	440, 853
76214	18-6244	440, 853
76270	18-3552	740
76865	18-2130	843
77123	18-1705	831
77326	18-2144	411
77443	18-2148	850
77481	18-2150	843
77594	18-7278	149, 725
78016	18-5420	678
78249	18-2143	411
78385	18-5724	704
78458	18-2760	834
78477	18-6841	703
78477	18-6842	703
78477	18-5956	703
78477	18-5957	703
78485	18-7274	149, 725
78687	18-2144	411
78820	18-7275	149, 725
79448	18-3751	438, 843
85552	18-2742	441
86177	18-5658	375
86234	18-7278	149, 725
86246	18-7274	149, 725
86247	18-7275	149, 725
86459	18-9099	850
86814	18-1710	834
87581	18-5315-1	684
88035	18-2372	850
88726	18-8305	425
89876	18-7853-1	136, 387, 730
89902	18-5838	700
90794	18-6841	703
90794	18-6842	703
90794	18-5956	703
90794	18-5957	703
90806	18-5899	751
90880	18-1905	779
92497	18-5957	703
92497	18-5965	703
92497	18-5966	703
92802	18-2733	735
93320	18-1908	779
93322	18-1985	779
93423	18-3199	843
93424	18-3198	843
93476	18-0613	790
93477	18-0615	790
94318	18-5817	368, 701
94576	18-3350	735
94916	18-3351	735
97257	18-5897	751
97258	18-5898	751
97351	18-2707	843
97399	18-7288-1	150, 725
97401	18-7283	149, 725
99186	18-6273-1	364
110990	18-0980	810
195141	18-5315-1	684
256611	18-5836	369, 701
316403	18-6011	440
316404	18-6011	440
324351	18-3117	393, 735
393831	18-2128	830

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
428381	18-8305	425
460201	18-2125	830
621041	18-2322	832
681001	18-2342	842
684311	18-7083	386
758321	18-2104	831
758321	18-2174	831
762142	18-6016	440, 853
774811	18-2150	843
802206	18-7116	449, 858
802231	18-7121	449, 858
802276	18-2013	857
802276	18-2026	857
802464	18-5107-1	680
802630	18-7663	709
802632	18-33104	710
803148	18-7757	710
803149	18-7697	709
803470	18-7878-1	183, 790
804184	18-7382	378
804412	18-5107-1	680
804418	18-5354	678
804424	18-5408	678
804540	18-3638	391
805100	18-3784	846
805629	18-5021	780
806105	18-6079	854
806105	18-6093	854
806105	18-6093A	854
806189	18-6114	854
806190	18-6092	854
806190	18-6092A	854
806490	18-5897	751
807057	18-5851	369
808483	18-5354	678
808484	18-5405	678
809064	18-7748	720
809065	18-7749	720
809066	18-7664	721
809462	18-5811	368, 701
809463	18-5811	368, 701
809569	18-7380	378
809910	18-0612	790
811091	18-5897	751
811536	18-36906	721
811549	18-0614	790
811573	18-3577-1	S/S to 18-3577-2
811573	18-3577-2	734
811618	18-6751	363
811628	18-6774	364
811635	18-5361	678
811636	18-5406	678
811637	18-5107-1	680
811639	18-5108	680
811841	18-3599-1	S/S to 18-3599-2
811841	18-3599-2	734
814472	18-6275	697
814755	18-3575	S/S to 18-3593
814755	18-3593	734
815425	18-5899	751
815471	18-2145E	836
816597	18-3151	393, 735
816607	18-1728	834
816685	18-3749	832
816770	18-5707	368
816877	18-7083	386
817276	18-3122	393, 735
817377	18-5475	683
817378	18-5443	680
821509	18-5852	369
821629	18-6080A	854
821630	18-6094A	854
821630	18-6240	854
821663	18-6960	703
822777	18-6014	440, 853
823033	18-5182	358
823034	18-5793	359
823728	18-7749	720

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
824519	18-2346	842
826134	18-6068	440, 854
828151	18-5849	369
828708	18-6773	364
834832	18-6844	703
834832	18-6454	372
835076	18-7749	720
846070	18-5817	368, 701
849899	18-7683	709
849934	18-7682	709
850399	18-3599-1	S/S to 18-3599-2
850399	18-3599-2	734
850454	18-3577-1	S/S to 18-3577-2
850454	18-3577-2	734
850458	18-0614	790
850484	18-5362	677
850485	18-5408	678
850487	18-5107-1	680
853292	18-5852	369
854445	18-7668	710
858763	18-7083	386
859168	18-6829	374
861249	18-7550	709
861260	18-7692	711
861425	18-7551	710
861578	18-8297	791
862132	18-1711	830
862209	18-1710	834
862998	18-7701	709
864493	18-43015	740
878187	18-7554	710
878341	18-3599-1	S/S to 18-3599-2
878341	18-3599-2	734
878342	18-3577-1	S/S to 18-3577-2
878342	18-3577-2	734
879036	18-2830-1	809
879078	18-9099	850
879366	18-1194	406
880817	18-3575	S/S to 18-3593
880817	18-3593	734
881540	18-7979	389
881731	18-7660	709
882571	18-6948	661, 703
883514	18-3573	734
883885	18-3584	734
883925	18-3573	734
884727	18-3575	S/S to 18-3593
884727	18-3593	734
884790	18-5245	678
884792	18-5244	678
885176	18-7688	710
888731	18-5243	678
892615	18-7646	710
892681	18-33211	709
893409	18-3607	440
895338	18-3556	391
934231	18-3199	843
934233	18-3199	843
934241	18-3198	843
934243	18-3198	843
1100990	18-0980	810
4602002	18-2125	830
8052732	18-3649	740
8055361	18-2097	830
8072521	18-3551	740
8072522	18-3649	740
8072531	18-3551	740
8094621	18-5811	368, 701
8094631	18-5811	368, 701
8107492	18-7213	377
8107493	18-7214	377
8168111	18-3752	832
8168112	18-3752	832
8168771	18-7083	386
8168772	18-7083	386
8168773	18-7083	386
8172761	18-3122	393, 735
8172763	18-3122	393, 735

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
8213542	18-4577	393
8216631	18-6960	703
8227731	18-0202-9	438
8227772	18-6014	440, 853
8235471	18-1839	393
8503991	18-3599-1	S/S to 18-3599-2
8503991	18-3599-2	734
8504541	18-3577-1	S/S to 18-3577-2
8504541	18-3577-1	S/S to 18-3577-2
8504541	18-3577-2	734
8504541	18-3577-2	734
8504851	18-5408	678
8507521	18-2162	832
8507521	18-2162E	832
8507522	18-2162	832
8507522	18-2162E	832
16066004	18-25400	358
46020002	18-2125	830
80707809	18-1957-2	777
88245191	18-2346	842
392889925	18-7493	680
802630001	18-7663	709
811637001	18-5107-1	680
811637002	18-5107-1	680
833072002	18-3537	390
833072003	18-3536	390
833072004	18-3537	390
850399002	18-3599-1	S/S to 18-3599-2
850399002	18-3599-2	734
850454002	18-3577-1	S/S to 18-3577-2
850454002	18-3577-2	734
855676002	18-43175	390
864297001	18-7556	680
879150150	18-7682	709
879194024	18-7006-1	377
879194241	18-7964	S/S to 18-7964-1
879194241	18-7964-1	733
881693002	18-7698	710
885599004	18-3535	390
892615001	18-7646	710
892615002	18-7646	710
898253003	18-5345	678
898253005	18-5345	678
898253007	18-5318	677
898253008	18-5418	678
898253009	18-5402	678
898253010	18-5405	678
898253011	18-5406	678
898253012	18-5408	678
898253013	18-5245	678
11497M	18-7833	382
11502M	18-7765	378
12076A1	18-1975-1	779
12076A2	18-1972	778
12076A2	18-1975-1	779
12449A1	18-5957	703
12449A1	18-5965	703
12449A1	18-5966	703
12449A1	18-5966	703
12632A3	18-2195	837
12632A4	18-2175	837
12632A6	18-2321	837
12632A7	18-2195	837
12644A1	18-4457	106, 856
12644Q01	18-4457	856
12784A10	18-6401	830
12784A4	18-6401	830
12784T	18-6400	830
12886A6	18-1800	411
13191A1	18-4221	440
13310T1	18-5674	375
13330A3	18-8005EP-1	140, 385
13330A3	18-8005S	146
13330Q	18-8005S	146
13447A1	18-5313-1	684
13524A4	18-5432	678
13524A5	18-5431	678
13524A6	18-5432	678

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
13524Q06	18-5432	678
13524T1	18-5431	678
13753A2	18-5396	679
14034A3	18-2420	851
14034A5	18-2420	851
14034F1	18-2420	851
14034T	18-2420	851
14034T10	18-2420	851
14035A3	18-2421	851
14035A5	18-2421	851
14035F1	18-2421	851
14035T	18-2421	851
14035T10	18-2421	851
14244T	18-0616	790
14336A15	18-6747	701
14336A15	18-6813	702
14336A15	18-6752	701
14336A17	18-6747	701
14336A17	18-6752	701
14336A20	18-6813	702
14336A20	18-6274	365
14336A20	18-6746	702
14336A20	18-6746	702
14336A22	18-6747	701
14336A22	18-6752	701
14336A25	18-6746	702
14336A28	18-6747	701
14336A28	18-6752	701
14336A31	18-6746	702
14336A6	18-6747	701
14336A6	18-6813	702
14336A6	18-6752	701
14336A8	18-6813	702
14336A8	18-6746	702
14336A8	18-6769-1	702
14336A9	18-6747	701
14336A9	18-6813	702
14336A9	18-6752	701
14336A9	18-6753	701
14505A2	18-2172	837
14586A3	18-43052	390
14698T	18-2373	850
14698T10	18-2373	850
15103A3	18-1137	795
16061T	18-5792	359
16457A4	18-5395	679
16610M	18-8070	386
16755A1	18-2516	811
16755A1	18-2615	814
16755Q1	18-2516	811
16755Q1	18-2615	814
16755T1	18-2615	814
16792A33	18-7508	791
16792A39	18-7508	791
17177A1	18-5313-1	684
17340T	18-1400	791
17649T	18-6772	702
17693A2	18-7633	850
18309A2	18-2412	S/S to 18-2412-1
18309A2	18-2412-1	837
18311A17	18-2412	S/S to 18-2412-1
18311A17	18-2412-1	837
18311A2	18-2412	S/S to 18-2412-1
18311A2	18-2412-1	837
18312A3	18-2382	832
18495A12	18-5790	359
18495A19	18-5790	359
18495A26	18-5790	359
18525A1	18-6771	363, 702
18643A5	18-2323	837
18654A1	18-2750	834
19052A3	18-5791	359
19052A5	18-5791	359
19052A8	18-5791	359
19217A1	18-6777	364
19217A5	18-6777	364
19291A3	18-2370	433
19297A3	18-2145	835

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
19405A4	18-5432	678
19543A10	18-2157	835
19543A10	18-2159	835
19543A10	18-2190	835
19543A10	18-2190E	835
19543A2	18-2157	835
19543A2	18-2159	835
19543A2	18-2190	835
19543A2	18-2190E	835
19543A2	18-2190E	835
19543A4	18-2157	835
19543A4	18-2159	835
19543A4	18-2190	835
19543A8	18-2157	835
19543A8	18-2159	835
19543A8	18-2190	835
19543A8	18-2190E	835
19543T1	18-2603	836
19543T1	18-2603E	836
19543T2	18-2603	836
19543T2	18-2603E	836
19755A08	18-2196	842
19755A2	18-2286	842
19755A4	18-2196	842
22831A1	18-8069	386
22831A3	18-8069	386
22831A4	18-8069	386
22831B3	18-8069	386
22831Q3	18-8069	386
23014A1	18-7804	382
25661T1	18-5836	369, 701
30185A1	18-8070	386
30185A1	18-8084	386
30185A3	18-8070	386
30185A3	18-8084	386
30185B3	18-8070	386
30185B3	18-8084	386
30185Q3	18-8070	386
30185Q3	18-8084	386
31640A1	18-6011	440
31640A1	18-6011A	440
31640A1	18-6241	440, 853
31640A2	18-6011	440
31640A4	18-6011	440
31640Q4	18-6011A	440
31640Q4	18-6241	440, 853
31640T6	18-6011	440
31640T6	18-6011A	440
31640T6	18-6241	440, 853
32170A1	18-6013	853
32193A2	18-5433	358, 680
32489A2	18-3219	832
32492A2	18-2171	837
32492A3	18-2171	837
32492A5	18-2171	837
32657A3	18-9099	850
32657A4	18-9099	850
32734A3	18-2750	834
32992A1	18-2189	835
33662Q	18-5345	678
33765T	18-5386	679
33981T	18-2162	832
33981T1	18-2162	832
33981T1	18-2162E	832
34086A1	18-2189	835
34127A1	18-6012	853
34127A2	18-6012	853
34127T1	18-6012	853
34127T2	18-6012	853
34235Q1	18-5250	676
34235T	18-5311	676
34235T1	18-5250	676
34762A1	18-6013	853
34765A1	18-4456	106, 856
34765A2	18-4456	856
35187A1	18-2248	835
35187A2	18-2248	835
35187A4	18-2248	835

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
35993A1	18-0577	832
36223A1	18-2752	834
36223A2	18-2752	834
37611A1	18-2189	835
38399A2	18-2189	835
38965A1	18-2171	837
38965A2	18-2171	837
39383T	18-2128	830
39920A1	18-1973	778
41141A2	18-7284	149, 725
41155A1	18-9099	850
41155A2	18-9099	850
41639A1	18-7230	724
41951A1	18-2157	835
41951A1	18-2159	835
41951A1	18-2190	835
41951A1	18-2190E	835
42419A1	18-6749	701
42419A1	18-6749	701
42419A1	18-6750	701
42431M	18-3426	398
42724A3	18-3219	832
42725A3	18-35437	725
42725A3	18-7282	149, 725
42909A1	18-7818-1	382
42909A2	18-7818-1	382
42909A3	18-7818-1	382
42909A4	18-7818-1	382
43396A2	18-6249	441
43396A2	18-6249A	441
43432A2	18-2145	835
43557A1	18-5395	679
43567A1	18-1567	433
43567T1	18-1567	433
43994A2	18-6066	853
43994A2	18-6066A	853
43994A2	18-6243	853
44354A10	18-1976-2	779
44354A13	18-1976-2	779
44354A3	18-1976-2	779
44354A9	18-1976-2	779
45518A1	18-2161	832
45518A2	18-2161	832
45518A3	18-2161	832
45589A1	18-2169	832
45589A3	18-2169	832
45706A1	18-2142	850
45706A12	18-2142	850
45706A14	18-2142	850
45706A3	18-2142	850
45706A4	18-2148	850
45706A6	18-2142	850
45706A8	18-2142	850
46020T	18-2125	830
463999A2	18-6014	440, 853
46399A1	18-6014	440, 853
46399A1	18-6014A	440, 853
47441A1	18-1977-1	741
47487T	18-5978	704
47587A2	18-1910	741
47638A1	18-1995	780
47886T	18-5808	368
48752T	18-3114	393, 734
49518A1	18-2248	835
49964A1	18-1971	778
49964A2	18-1971	778
52073A1	18-1960-1	777
52390A1	18-1955-1	777
52731A1	18-7824-2	183, 774
52731A1	18-7876-1	183, 790
52969A1	18-1960-1	777
53114A1	18-2759	834
53779A1	18-1978	778
53779A2	18-1978	778
54099A1	18-1962-1	777
54099A5	18-1962-1	777
54100A1	18-1958-1	777
54100A5	18-1958-1	777

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
54293A10	18-5822	368
54293A13	18-5822	368
54293A4	18-5822	368
55278A1	18-7807	382
55278A3	18-7809	382
55278A4	18-7809	382
55278A5	18-7808	382
55538A2	18-1973	778
55989A3	18-60151-9	853
55989A3	18-6015-9	853
55989A3	18-6015A-9	853
55989A3	18-6242-9	853
55989A4	18-60151-9	853
55989A9	18-60151-9	853
55989Q9	18-60151-9	853
55989Q9	18-6015-9	853
55989Q9	18-6015A-9	853
55989Q9	18-6242-9	853
55989T9	18-60151-9	853
55989T9	18-6015-9	853
55989T9	18-6015A-9	853
55989T9	18-6242-9	853
56211A1	18-2191	842
57882T	18-7232	646, 724
58217Q	18-5418	678
58397A2	18-6749	701
58397A3	18-6749	701
58759A1	18-1960-1	777
58759A10	18-1960-1	777
58759A13	18-1960-1	777
58759A14	18-1960-1	777
59078A1	18-3550	740
59078T3	18-3650	740
59137A1	18-3551	740
59341A1	18-56870	650
59826A1	18-2173	837
59826A3	18-2173	837
59829A1	18-9218	830
59830A1	18-2146	830
59830A5	18-9218	830
59830A7	18-2146	830
59861A1	18-1993	741
59861A4	18-1993	741
60252A2	18-4009	780
60372A1	18-1910	741
60372A2	18-1910	741
60426A1	18-1971	778
60427A2	18-1978	778
60932A1	18-2751	834
60932A4	18-2751	834
62092T	18-7267	149, 725
6231A4	18-5872	Obsolete
6231A5	18-5872	Obsolete
6231A6	18-5872	Obsolete
62351A1	18-5707	368
62351A2	18-5707	368
63115A12	18-7633	850
63908A2	18-1910	741
65057A1	18-5802	368, 700
65057T1	18-5802	368, 700
65142A1	18-3575	S/S to 18-3593
65142A1	18-3593	734
65603A12	18-1962-1	777
65603A4	18-1962-1	777
65604A12	18-1958-1	777
65604A4	18-1958-1	777
66065A1	18-2157	835
66065A1	18-2159	835
66065A1	18-2190	835
66065A1	18-2190E	835
66067T	18-2286	842
66069A2	18-2157	835
66069A2	18-2159	835
66069A2	18-2190	835
66069A2	18-2190E	835
66081A1	18-0577	832
66081A2	18-0577	832
66081A4	18-0577	832

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
66599A1	18-7811	382
66599A2	18-7812	382
66599A3	18-7813	382
67914A2	18-6763	702
68162A1	18-5798	366
68162A3	18-5797	366
68162A5	18-5798	366
68162A6	18-5797	366
68162A8	18-5798	366
68521A3	18-5313-1	684
68521A4	18-5313-1	684
68704A1	18-1148	795
69354A1	18-2413	837
69354A2	18-2413	837
70125A02	18-7665	721
70125A1	18-7665	721
70981A3	18-2762	834
71464A01	18-7667	721
71683A1	18-3584	734
72436A1	18-6011	440
73020A1	18-2191	842
73020A14	18-2191	842
73020A20	18-2376	843
73345A1	18-4233	440
73679A2	18-2157	835
73679A2	18-2159	835
73679A2	18-2190	835
73679A2	18-2190E	835
73723A01	18-2248	835
73723A1	18-2248	835
73813A1	18-1990	780
73813F1	18-1990	780
73873A1	18-8227	791
74313A4	18-1131	795
74436A9	18-6768	702
74436A9	18-6799	702
74639A2	18-2753-2	834
74905A3	18-5313-1	684
75282A1	18-4221	440
75832A1	18-2104	831
75832A1	18-2174	831
75832A2	18-2104	831
75832A2	18-2174	831
75832A3	18-2104	831
75832A3	18-2174	831
75832T	18-2104	831
75832T	18-2174	831
75832T1	18-2104	831
75832T1	18-2174	831
75962A10	18-43052	390
75962A11	18-43052	390
75962A9	18-43052	390
762142A1	18-6016	440, 853
76214A5	18-6016	440, 853
76214Q5	18-60161	440, 853
76214Q5	18-6016A	440, 853
76214Q5	18-6244	440, 853
76214T3	18-60161	440, 853
76214T3	18-6016A	440, 853
76214T3	18-6244	440, 853
76270T	18-3552	740
76314A3	18-5866	366
76325A2	18-1972	778
76351A04	18-1971	778
76351A1	18-1971	778
76351A2	18-1971	778
76771A2	18-1978	778
76771A3	18-1978	778
76850A2	18-2171	837
77123A1	18-1705	831
77234A2	18-1950-1	776
77234A7	18-1950-1	776
77235A2	18-1951-1	776
77235A8	18-1951-1	776
77442A1	18-2148	850
78403A1	18-6841	703
78403A1	18-6842	703
78403A1	18-5956	703

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
78403A1	18-5957	703
78403A2	18-6841	703
78403A2	18-6842	703
78403A2	18-5956	703
78403A2	18-5957	703
78458A1	18-2760	834
78459A1	18-1993	741
786214A2	18-6016	440, 853
78687T	18-2144	411
78984A08	18-1993	741
78984A1	18-1993	741
79271A4	18-6763	702
79271A4	18-6768	702
79271A4	18-6799	702
802128A1	18-7831	140, 390
802371A1	18-5181	358
802630T	18-7663	709
802630T01	18-7663	709
802632T	18-33104	710
802706A1	18-7738	377
803061T1	18-3569	390
803470Q	18-7878-1	183, 790
803844T01	18-25513	358
804346T1	18-7743	377
804483T	18-5354	678
805016A1	18-7234	724
805025A2	18-7326	150, 725
805025A2	18-8867	724
805101T	18-3787	847
805185A36	18-5471	683
805185A37	18-5470	683
805217A1	18-7684	709
805218T	18-7600	709
805222A1	18-5484-1	683
805223T	18-7702	751
805224A1	18-7632	S/S to 18-7632-1
805224A1	18-7632-1	709
805226A1	18-7630	709
805320A03	18-7633	850
805320A1	18-7633	850
805536A1	18-2097	830
805536A2	18-2097	830
805544T	18-7703	710
805656A2	18-7326	150, 725
805656A2	18-8867	724
805656A5	18-7326	150, 725
805656A5	18-8867	724
805656A6	18-7326	150, 725
805656A6	18-8867	724
805759A1	18-5395	679
805759A2	18-5395	679
805759A5	18-5395	679
805759Q3	18-5273	677
805759T	18-5395	679
805759T1	18-5395	679
805759T3	18-5273	677
805884T	18-5965	703
80606M	18-7839	382
806105A1	18-6079	854
806105A1	18-6093	854
806105A1	18-6093A	854
806105Q1	18-6079	854
806105Q1	18-6093	854
806105Q1	18-6093A	854
806105T1	18-6079	854
806105T1	18-6093	854
806105T1	18-6093A	854
806189A1	18-6067	854
806189A1	18-6067A	854
806189A1	18-6114	854
806189Q1	18-6114	854
806189T1	18-6114	854
806190A1	18-6089	854
806190A1	18-6092	854
806190A1	18-6092A	854
806190Q1	18-6092	854
806190Q1	18-6092A	854
806190T1	18-6089	854

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
806190T1	18-6092	854
806190T1	18-6092A	854
806191T	18-2373	850
806490T	18-5897	751
806612T	18-7677	710
806673T	18-5442	680
806673T1	18-5442	680
806807A1	18-7691	711
806867A 8	18-1956-3	777
806867A12	18-1966-1	778
806867A2	18-1966-1	778
806867A3	18-1966-1	778
806867A8	18-1966-1	778
806867A9	18-1966-1	778
807057T	18-5851	369
807074A1	18-3531	741
807078A 6	18-1957-2	777
807078A2	18-1957-2	777
807078A4	18-1957-2	777
807078T10	18-1957-2	777
807166A3	18-2732	735
807252Q3	18-3646	740
807252Q4	18-3668	741
807252Q5	18-3647	740
807252T1	18-3551	740
807252T2	18-3649	740
807252T4	18-3668	741
807252T6	18-3646	740
807252T8	18-3647	740
807476A6	18-1908K	779
807652T	18-5967	703
807653T	18-5960	703
807757T	18-6457	734
807914A1	18-1976-2	779
807929A1	18-2354	843
807929A2	18-2354	843
807964A1	18-5476	683
807988A03	18-1976-2	779
807988A2	18-1976-2	779
808015T	18-7553	710
808064A1	18-3531	741
808483K2	18-5291	676
808483Q2	18-5281	677
808483T3	18-5354	678
808484 1	18-5405	678
809449A1	18-7216	Obsolete
809463A1	18-5811	368, 701
811536T	18-36906	721
811618A1	18-6751	363
811635Q2	18-5280	677
811635T3	18-5361	678
811636 1	18-5406	678
811637T	18-5107-1	680
811639T	18-5108	680
811673 1	18-6775	364
81242M	18-3427	398
812454A1	18-7288-1	150, 725
812454A3	18-7288-1	150, 725
812843A1	18-6751	363
812964A2	18-2412	S/S to 18-2412-1
812964A2	18-2412-1	837
813442A1	18-6751	363
813442A2	18-6751	363
814309A1	18-2434	558, 699
814481M	18-7769	378
814819A2	18-9218	830
815279A2	18-5741	368
815407A2	18-5396	679
815425T	18-5899	751
815471A3	18-2145	835
815471A3	18-2145E	836
815471A6	18-2145	835
815471A6	18-2145E	836
815471T1	18-2604	836
815471T1	18-2604E	836
815919A1	18-2320	843
815921A2	18-2353	843
815922A1	18-2354	843

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
815922A5	18-2354	843
815933A1	18-6080	854
815933A1	18-6099	854
815935A3	18-2422	851
815935A7	18-2422	851
815954A3	18-2423	851
815954A7	18-2423	851
816148A1	18-5313-1	684
816329A3	18-1966-1	778
816431A1	18-2747	834
816610A1	18-2244	435, 846
816610A2	18-2244	435, 846
816770T	18-5707	368
817019A1	18-9099	850
817019A2	18-9099	850
817019Q2	18-9099	850
817119A1	18-5957	703
817119A1	18-5965	703
817119A1	18-5966	703
817119A4	18-5957	703
817119A4	18-5965	703
817119A4	18-5966	703
817275A08	18-3406	395
817275A09	18-3407	395
817275A1	18-3571	397
817275A2	18-3572	397
817275K05	18-3147	736
817275T4	18-3147	736
817373A1	18-6094	854
817377T	18-5475	683
817378T	18-5443	680
818298A1	18-6249	441
818298A1	18-6249A	441
818298Q1	18-6249	441
818298Q1	18-6249A	441
818349A1	18-2286	842
818349T1	18-2286	842
818763A10	18-2376	843
818763A4	18-2376	843
818903A1	18-6777	364
819479A1	18-6777	364
819480A1	18-6777	364
821354A2	18-4531	398
821509T1	18-5852	369
821629A1	18-6080	854
821629A1	18-6080A	854
821629A1	18-6099	854
821629Q1	18-6080A	854
821630A1	18-6094	854
821630A1	18-6094A	854
821630A1	18-6240	854
821630C2	18-6094	854
821630Q1	18-6094A	854
821630Q1	18-6240	854
821630T1	18-6094A	854
821630T1	18-6240	854
821631A1	18-6066	853
821631B1	18-6066	853
821631C	18-6066	853
821631Q1	18-6066	853
821631Q1	18-6066A	853
821631Q1	18-6243	853
821663A1	18-6960	703
821759A1	18-2354	843
821759A2	18-2354	843
821759A3	18-2354	843
821759A4	18-2354	843
822777A1	18-6014	440, 853
822777A1	18-6014A	440, 853
822777A3	18-6014	440, 853
822777A4	18-6014	440, 853
822777Q1	18-6014	440, 853
822777Q1	18-6014A	440, 853
822870A1	18-6777	364
823034T	18-5793	359
823426A1	18-7072	720
823426A1	18-7077	720
823427A1	18-7746	720

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
823653A5	18-6765	364
823653A9	18-6765	364
825096T01	18-5821	368
825467A1	18-7901	183, 411
825467T1	18-7901	183, 411
826134A1	18-6068	440, 854
826763A	18-3154	393
828151A1	18-5849	369
828692A1	18-2382	832
828708A1	18-6774	364
830250A3	18-6777	364
830250T3	18-6777	364
832021A1	18-6777	364
832021A2	18-6777	364
832021T2	18-6777	364
832021T4	18-6777	364
833232E	18-4173	791
834832T2	18-6844	703
835392Q	18-15147	411
84141M	18-7840	382
84188M	18-3425	398
84188T	18-3425	398
84262M	18-7837	382
84265M	18-7838	382
84419M	18-7290	377
84456M	18-7770	378
84475M	18-7291	377
845668T	18-0614	790
84829M	18-3426	398
850484T	18-5362	677
850484T2	18-5362	677
850484T3	18-5278	677
85147A5	18-2145	835
852956A1	18-7685	710
853678T	18-7700	709
854472A2	18-6777	364
854472A3	18-6777	364
854472A4	18-6777	364
855654A1	18-6777	364
855654T2	18-6777	364
855676A1	18-3642	391
857006A3	18-6844	703
857006T	18-6454	372
85784A1	18-7228	724
85785A2	18-7231	724
85785T	18-7229	724
859168T	18-6829	374
860235A03	18-1966-1	778
860235A04	18-1956-3	777
860246A10	18-1953-2	776
860246A3	18-1953-2	776
860246A7	18-1953-2	776
860246A9	18-1953-2	776
860256A2	18-3530-1	741
860256A4	18-3530-1	741
860336A2	18-1953-2	776
860337A2	18-1953-2	776
860349A1	18-33207	709
861006A1	18-1989	648, 741
861155A2	18-8868	725
861155A3	18-8868	725
861155A5	18-7326	150, 725
861155A5	18-8867	724
861155A6	18-7326	150, 725
861155A6	18-8867	724
861156A02	18-8861	724
861156A03	18-8862	724
861156A1	18-35433	725
861188A1	18-3531	741
861245A1	18-7639	153, 714
861249A1	18-7550	709
861260T	18-7692	711
861493A07	18-1910	741
861493A3	18-1910	741
861523A9	18-2412	S/S to 18-2412-1
861523A9	18-2412-1	837
861676A1	18-35437	725
861676T09	18-35437	725

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
861676T09	18-7282	149, 725
861677T	18-8860	725
861678A1	18-7283	149, 725
861678A1	18-7283	149, 725
86177 1	18-5658	375
862030T	18-5983	703
862031T	18-6293	703
862031T1	18-6293	703
862048A1	18-7288-1	150, 725
862077A1	18-7284	149, 725
862132T	18-1711	830
86234A05	18-7278	149, 725
86234A3	18-7278	149, 725
86234A4	18-7278	149, 725
86246A1	18-7274	149, 725
86246T	18-7274	149
86247A2	18-7275	149, 725
86247T	18-7275	149, 725
862548A1	18-6749	701
862548A1	18-6750	701
863077T	18-6298	703
863358T	18-43017	740
864308T01	18-1843	778
864591T02	18-1845	779
86459A1	18-9099	850
86459A2	18-9099	850
864612T01	18-1842	778
864856A1	18-7684	709
865049T01	18-1843	778
865202T	18-5851	369
865380A02	18-6747	701
865380A03	18-6746	702
865380A05	18-6747	701
865380A13	18-6813	702
865380A13	18-6746	702
865380A15	18-6747	701
865380A25	18-6747	701
865436A02	18-2157	835
865436A02	18-2159	835
865436A02	18-2190	835
865436A02	18-2190E	835
865436A03	18-2603	836
865436A03	18-2603E	836
865437A02	18-2145	835
865493A01	18-6406	831
865496A01	18-6406	831
865496A01	18-6406	831
865503T	18-6404	830
865510T	18-6406	831
865511T	18-6406	831
865735A02	18-1843	778
866169A01	18-8864	724
866169T01	18-8864	724
866170A01	18-8865	724
86617A20	18-5864	366
86840A05	18-2756	834
86840A3	18-2756	834
87114A19	18-1953-2	776
87114A19	18-1953-2	776
87114A30	18-1953-2	776
87290A4	18-1994	741
87399A1	18-2428	851
87399A2	18-2428	851
87399A3	18-2429	851
875285T1	18-6454	372
875286A1	18-6455	372
875286T	18-6455	372
87581T	18-5315-1	684
878265A4	18-6773	364
878265A6	18-6774	364
879984A1	18-5158	358
879984T00	18-5158	358
879984T01	18-5158	358
881150K1	18-9895	202
881247A1	18-6455	372
881248T	18-6454	372
88183A11	18-6752	701
88183A12	18-6747	701

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
88183A12	18-6813	702
88183A12	18-6752	701
88183A12	18-6753	701
88183A3	18-6747	701
88183A5	18-6813	702
88183A5	18-6746	702
88183A5	18-6769-1	702
88183A6	18-6752	701
88183A8	18-6813	702
882751A04	18-5850	369
882751A1	18-5849	369
882751A2	18-5849	369
883072T	18-5743	368
883166A1	18-6778	702
883166A2	18-6778	702
88475A4	18-6768	702
88475A4	18-6799	702
884794A02	18-5351	683
884794A1	18-5351	683
88553A1	18-6749	701
88678A4	18-7633	850
88678A5	18-7633	850
888751A02	18-5350	683
888751A03	18-5350	683
888751A1	18-5350	683
888755A1	18-6158M	853
888755Q01	18-6158M	853
888756A2	18-6150A	854
888756A2	18-6150M	854
888756A2	18-6150Z	854
888756Q01	18-6158A	853
888756Q02	18-6150A	854
888756Q02	18-6150M	854
888756Q02	18-6150Z	854
888756Q4	18-6150A	854
888756Q4	18-6150M	854
888756Q4	18-6150Z	854
888757Q01	18-6159M	853
888758A1	18-6159A	853
888758Q01	18-6159A	853
888759A1	18-6159M	853
888760A1	18-6160M	853
888760Q01	18-6160M	853
888761A1	18-6160A	853
888761Q01	18-6160A	853
888909A1	18-0557	433
88893A4	18-6749	701
889955A03	18-6454	372
89011A8	18-1957-2	777
89031A1	18-7811	382
89031A2	18-7812	382
89031A3	18-7813	382
89031A4	18-7814	382
891736T	18-6772	702
892864T04	18-3631	391
892864T06	18-3635	391
892874T01	18-8866	382
892940T	18-5929	372
893640T01	18-5732	368
893929A01	18-6751	363
89396A38	18-8004EP-1	140, 385
89396A38	18-8004S	146, 148
89396Q38	18-8004EP-1	140, 385
89396Q38	18-8004S	146, 148
896173A01	18-2700	440
897755T	18-6840	372
898253T22	18-5244	678
898253T23	18-5243	678
898253T24	18-5433	358, 680
898253T27	18-5443	680
898253T28	18-5246	676
898253T29	18-5247	676
89876A3	18-7853-1	136, 387, 730
899106T01	18-8866	382
8M0027721	18-2560	425
8M0045604	18-2700	440
8M0054588	18-5465	625
8M0054726	18-7660	709

Mercury Marine (Cont.)		
O.E. #	SIERRA #	PAGE #
8M0058164	18-7283	149, 725
8M0058677	18-6157A	440
8M0060495	18-5247	676
8M0061335	18-5247	676
8M0061381	18-1989	648, 741
8M0062084	18-5408	678
8M0062406	18-2756	834
8M0064021	18-6454	372
8M0065179	18-15148	411
8M0068784	18-5899	751
8M0069803	18-7663	709
8M0072670	18-15146	411
8M0073435	18-35437	725
8M0074922	18-43017	740
8M0076464	18-43017	740
8M0077471	18-5158	358
8M0084523	18-6948	661, 703
8M0084600	18-5224	363, 696
8M0089715	18-3551	740
8M0090819	18-3633	391
8M0091470	18-3649	740
8M0095485	18-8212-1	833
8M0098795	18-2412	S/S to 18-2412-1
8M0098795	18-2412-1	837
8M0104229	18-3016-1	734
8M0110717	18-2373	850
8M0117413	18-3640	391
8M0708280	18-2425	851
8M2009865	18-2130	843
8M6001217	18-5338	678
8M6001218	18-5345	678
8M6001219	18-5303	677
8M6001224	18-5404-1	678
8M6001249	18-5347	678
8M6001250	18-5314	677
90363A1	18-7810	382
90576A4	18-5432	678
90746A1	18-5395	679
907964A1	18-5476	683
90806A1	18-5899	751
91748M	18-7834	382
91823A3	18-5313-1	684
92459A4	18-6765	364
92497A3	18-5957	703
92497A3	18-5965	703
92520M	18-7293	377
92975A28	18-6763	364
92975A32	18-6763	364
92975A6	18-6763	702
93247A4	18-6799	702
93247A7	18-6768	702
93247A7	18-6799	702
93320A13	18-1908K	779
93320A2	18-1908K	779
93320A3	18-1908K	779
93320A5	18-1908K	779
93320A6	18-1908K	779
93477T	18-0615	790
94998A1	18-2381	832
94998A2	18-2381	832
94998A3	18-2381	832
94998A4	18-2381	832
95661M	18-3427	398
95755A2	18-1970-1	S/S to 18-1970-2
95755A2	18-1970-2	778
95862A5	18-1954-1	776
95864A2	18-1975-1	779
96184A1	18-1567	433
96455A1	18-5797	366
96455A15	18-5796	366
96455A6	18-5798	366
96455A8	18-5797	366
96455A9	18-5798	366
96477A3	18-6752	701
96705A1	18-1955-1	777
96863A15	18-7633	850
97257A1	18-5897	751
97258A1	18-5898	751

Mercury Marine (Cont.)

O.E. #	SIERRA #	PAGE #
97399A2	18-7288-1	150, 725
97401A2	18-7283	149, 725
97401A8	18-7283	149, 725
97432A2	18-2414	837
97793M	18-3426	398
97793T	18-3426	398
98230A1	18-73131	831
98502A2	18-1974-1	779
98503A2	18-1970-1	S/S to 18-1970-2
98503A2	18-1970-2	778
98504A3	18-1970-1	S/S to 18-1970-2
98504A3	18-1970-2	778
98555A1	18-5957	703
98555A1	18-5965	703
98555A1	18-5966	703
98562A6	18-1937	779
98703A11	18-2424	851
98703A12	18-2424	851
98703A17	18-2424	851
98703A26	18-2424	851
98703A3	18-2426	851
98704A11	18-2425	851
98704A12	18-2425	851
98704A17	18-2425	851
98704A26	18-2425	851
98704A3	18-2427	851
99155A1	18-3555	740
99155T1	18-3568	740
99155T2	18-3555	740
99186T	18-6273-1	364
99297A1	18-2193	813
99297A2	18-2193	813
993247A4	18-6768	702
99356A2	18-2587	558
99370A2	18-2733	735
99660A1	18-6751	363
99746A17	18-1952-1	776
99746A8	18-1952-1	776
99798A16	18-1956-3	777
99798A18	18-1966-1	778
99798A18	18-1956-3	777
99798A3	18-1956-3	777
99798A9	18-1956-3	777
F10077105	18-2917	808
F1348	18-3713	832
F17510	18-7413	449, 859
F1881	18-3713	832
F2769931	18-1402	791
F2774666	18-3575	S/S to 18-3593
F2774666	18-3593	734
F328506	18-3937	791
F328516	18-3938	791
F347013	18-1315	Obsolete
F3746241	18-4492	648, 791
F3750884	18-1339	795
F3829064	18-1316	795
F3860315	18-25001	810
F3866612	18-4022	800
F3892364	18-3937	791
F3910555	18-1308	795
F3916351	18-1308	795
F3932344	18-0874	808
F40109	18-2244	435, 846
F50342	18-7413	449, 859
F50556	18-2945	425, 812
F508814	18-1129	844
F5232670	18-1402	791
F532555	18-7467	449, 859
F53795	18-7153	449, 858
F6269358	18-3577-1	S/S to 18-3577-2
F6269358	18-3577-2	734
F694555	18-7176	449, 858
F694961	18-2346	842
F700633	18-4263	780
F7040	18-3700	439
F720301	18-5881	359
F724073	18-1300	795
F724102	18-1401	791

Mercury Marine (Cont.)

O.E. #	SIERRA #	PAGE #
F74305	18-7176	449, 858
F749301	18-5775	358
F7778A9	18-5775	358
F8077	18-2945	425, 812
F8186	18-2945	425, 812
F84903	18-1162	433, 844
FA84901	18-1162	433, 844
FFF001138	18-7964	S/S to 18-7964-1
FFF001138	18-7964-1	733
FI000034	18-1190	432
FI1001079	18-3593	734
FI1100014	18-4492	648, 791
FI1100229	18-0348	805
FI110026	18-1211	800
FI110027	18-1211	800
FI1100305	18-1308	795
FI1100349	18-1402	791
FI1100381	18-1309	795
FI1100382	18-1341	795
FI1100386	18-3937	791
FI1100387	18-3939	791
FI1100399	18-1402	791
FI110041	18-1211	800
FI1100495	18-4492	648, 791
FI1100570	18-1308	795
FI1100573	18-1309	795
FI1100692	18-3937	791
FI1100694	18-3938	791
FI1100742	18-3599-1	S/S to 18-3599-2
FI1100742	18-3599-2	734
FI1100779	18-4161	791
FI1100779	18-4191	791
FI1100780	18-4161	791
FI1100780	18-4191	791
FI1100781	18-4160	791
FI1100783	18-3939	791
FI1100785	18-3575	S/S to 18-3593
FI1100785	18-3593	734
FI1100853	18-1316	795
FI1100862	18-1402	791
FI1100912	18-1315	Obsolete
FI1100954	18-1402	791
FI1100968	18-4022	800
FI1100980	18-1334	795
FI1100986	18-1233	800
FI1100997	18-3577-1	S/S to 18-3577-2
FI1100997	18-3577-2	734
FI1101000	18-0903	811
FI1101007	18-1339	795
FI1101053	18-3577-1	S/S to 18-3577-2
FI1101053	18-3577-2	734
FI1101057	18-3944	791
FI1101079	18-3575	S/S to 18-3593
FI1101101	18-4189	791
FI1101117	18-4022	800
FI1101134	18-3939	791
FI1101184	18-4173	791
FI1101185	18-4164	791
FI1101200	18-4024	800
FI1101208	18-3599-1	S/S to 18-3599-2
FI1101208	18-3599-2	734
FI1101222	18-1402	791
FI1101236	18-2845	810
FI1101276	18-2917	808
FI1101281	18-1237	805
FI1101287	18-0664	810
FI1101291	18-2917	808
FI1101292	18-3599-1	S/S to 18-3599-2
FI1101292	18-3599-2	734
FI1101293	18-1315	Obsolete
FI1101295	18-0612	790
FI1101296	18-0868	806
FI1101297	18-0976	810
FI1101300	18-0519	800
FI1101317	18-4178	791
FI1101318	18-4173	791
FI1101320	18-4164	791
FI1101321	18-3937	791

Mercury Marine (Cont.)

O.E. #	SIERRA #	PAGE #
FI1101322	18-3938	791
FI1101334	18-4173	791
FI1101336	18-4164	791
FI1101656	18-0322	812
FI1110294	18-25001	810
FI1110958	18-25001	810
FI5000074	18-0889	807
FI5000077	18-0891	811
FI5000078	18-0891	811
FI5000096	18-2917	808
FI5000119	18-2815	811
FI5000161	18-2845	810
FI5000162	18-0874	808
FI5000178	18-0411	806
FI5000183	18-0411	806
FI5000199	18-2815	811
FI5000200	18-0327	811
FI5000201	18-0887	810
FI5000204	18-2946	807
FI5000219	18-0327	811
FI5000229	18-0348	805
FI5000232	18-0868	806
FI5000245	18-0348	805
FI5000263	18-0868	806
FI5005756	18-0876	807
FI5110032	18-0153	805
FI5110037	18-0153	805
FI5810151	18-4263	780
FI5880010	18-4264	780
FI6900023	18-5347	678
FI6900031	18-5303	677
FI6900031	18-5345	678
FI6900032	18-5347	678
FI6900040	18-5338	678
FI6900044	18-5407	678
FI6900052	18-5385	679
FI6900083	18-5347	678
FI6900148	18-5376	679
FI6900152	18-5898	751
FI6900184	18-5369	679
FI6900185	18-5352	678
FI6900186	18-5403	678
FI6900189	18-5347	678
FI6900190	18-5403	678
FI6900198	18-5898	751
FI6901224	18-5404-1	678
FI8390006	18-7860	733
FI9608751	18-7964	S/S to 18-7964-1
FI9608751	18-7964-1	733
FT8935	37509	201
MC 1 95862	18-1954-1	776
YLM579AV	18-5497-2	164, 684

MOTOROLA

510-802	18-5976	953
510-821	18-5976	953
510-835	18-5976	953
510-836	18-5976	953
510-845	18-5975	661
510-856	18-5976	953
510-860	18-5975	661
510-861	18-5976	953
510-862	18-5976	953
510-864	18-5975	661
9AR3743G	18-5976	953
9AR3855G	18-5975	661
9AR3959G	18-5975	661
9AR6000G	18-5975	661

NISSAN-TOHATSU

332600052M	18-72656	459
332600060M	18-60103	459
332600060M	18-72656	459
334650210M	18-8921	458
345650210M	18-8923	458
345871224M	18-7290	457
346-01032-0	18-60920	459
346760100M	18-6431	456

Nissan-Tohatsu

O.E. #	SIERRA #	PAGE #
346871220M	18-7291	457
346873217M	18-74611	458
353650210M	18-45404	458
353760104M	18-6418	456
369022300M	18-7712	457
369060210M	18-5143	455
369871221M	18-7765	457
398873213M	18-74610	458
3A0060401M	18-5133	455
3A0060481M	18-5133	455
3AA050040M	18-51000	459
3B2650160M	18-43212	458
3B2650211M	18-8920	458
3B2702501M	18-8088	457
3B2-70260-0	18-8089	457
3B2702810M	18-8079	457
3B2873214M	18-74805	Obsolete
3B2873222M	18-48317	458
3B7650212M	18-8924	458
3B7871218M	18-4436	458
3C7650211M	18-8924	458
3C8010055M	18-3850	459
3C8650212M	18-8922	458
3C8750140M	18-56002	456
3C8760101M	18-6432	456
3C8-87121-4	18-4434	458
3F0060491M	18-5182	455
3F0-06153-0	18-5182	455
3F0061530M	18-5182	455
3F3010051M	18-4299	459
3F3871210M	18-4435	458
3G2-06040-2	18-5166	455
3G2060602M	18-5134	455
3G3060211M	18-5165	455
3GR702500M	18-80410-1	386, 457
3M3060482M	18-5166	455
3R0074220M	18-76695	459
3R0-07615-0	18-7911-1	184, 458
3R3010300M	18-43175	458
3T9010050M	18-3886	459
3V1010050M	18-60916	459
3V1010240M	18-60917	459
3V1013030M	18-60918	459
3V1020110M	18-60915	Obsolete
3V1023050M	18-60919	459
3V1060400M	18-23207	455
3V1871210M	18-64221	458
65750-95500	18-8079	457
B29A-90500A	18-6430	456

OBERDORFER

6603	18-3021	558
7054	18-3078	557
8922	18-3061	557
132-0317	18-3060	964, 978
B6620	18-3075	557
C7441	18-3077	557

OETIKER

787133	18-9125	202, 276
14100082	18-9141	202, 276, 495
16700004	18-9126-9	202, 276
16700006	18-9127-9	202, 276
16700007	18-9128-9	202, 276
16700010	18-9129-9	202, 276
16700011	18-9130-9	202, 276
16700012	18-9131-9	202, 276
16700013	18-9132-9	202, 276
16700016	18-9133-9	202, 276, 495
16700017	18-9134-9	202, 276
16700020	18-9140-9	202, 276
16700024	18-9135-9	202, 276
16700031	18-9136-9	202, 276
16700037	18-9137-9	202, 276
16700040	18-9138-9	202, 276
16700053	18-9139-9	202, 276

OMC

114812	18-45312	277
121731	18-3722	927

OMC (Cont.)

O.E. #	SIERRA #	PAGE #
122838	18-8052	146, 275
123009	18-6017	343
123009	18-6017A	343
123009	18-6100	343
123018	18-1599	914
124249	18-8201	145, 276, 887
125530	18-2881	316
127084	18-4222	329
160084	18-1501	921
171960	18-5898	891
172521	18-5011	252
172522	18-5006	252
172523	18-5002	252
172525	18-5001	252, 862
172527	18-5250	862
172531	18-5256	862
172543	18-6762	260
172543	18-6822	955
172588	18-6816	260
172806	18-5003	252
172850	18-6767-1	260
172869	18-5814	261, 875
173029	18-6017	343
173029	18-6017A	343
173029	18-6100	343
173231	18-7875	183, 902
173233	18-7876-1	183
173311	18-8055	145, 275, 887
173312	18-8074	145, 275, 887
173326	18-7930	138, 886
173564	18-6767-1	260
173596	18-6767-1	260
173619	18-5251	862
173690	18-5258	862
173829	18-5260	862
173834	18-7879-1	183, 902
173944	18-6816	260
174177	18-8072	275, 887
174275	18-9013	198
174275	18-9024	198
174275	18-9065	198
174275	18-9080	198
174448	18-9098	925
174508	18-8056	275
174509	18-8014EP-2	142, 275
174509	18-8014S-1	147
174511	18-8004EP-1	140, 275
174511	18-8004S	146, 148
174512	18-8005EP-1	140, 275
174512	18-8005S	146
175068	18-9013	198
175068	18-9024	198
175068	18-9065	198
175068	18-9080	198
175158	18-0871	268
175266	18-3715	329, 925
175267	18-3716	329, 925
175268	18-3717	329
176288	MP28890	30, 259, 871
176445	18-8092	275
202893	18-7168	350, 933
203034	18-2952	306
203130	18-3841-2	307
203171	18-2886	312
203698	18-6513	316
277181	18-3001	276
300599	18-2035	347
300611	18-3326	278
301824	18-7111	350, 933
301877	18-7100	350, 933
301967	18-7440-1	350, 933
302325	18-3369	309
302337	18-7162	350, 933
302493	18-7112	350, 933
302497	18-3329	315
302537	18-7164	350, 933
302540	18-7114	350, 933
302557	18-2887	316

OMC (Cont.)

O.E. #	SIERRA #	PAGE #
302588	18-7115	350, 933
302675	18-2889	310
302804	18-3740	329
302994	18-2890	309
303059	18-7134	350, 933
303067	18-7116	350, 933
303069	18-3103	277
303191	18-7413	350, 933
303339	18-2891	315
303345	18-2022	347, 931
303347	18-7180	350, 933
303355	18-2892	310
303360	18-7117	350, 933
303438	18-2885	306
303598	18-7150	350, 933
303615	18-0850	309
303750	18-2893	309
303804	18-2060	347
304023	18-2880	314
304026	18-3332	315
304174	18-7165	350, 933
304314	18-2894	312
304720	18-2951	306
304762	18-2871	311
304764	18-0882	314
305123	18-7133	350, 933
305176	18-2870	311
305185	18-7826	274
305242	18-7118	350, 933
305270	18-7155	350, 933
305303	18-3102	277
305306	18-2027	347, 931
305312	18-2869	315
305739	18-7101	350, 933
305762	18-2532	315
305987	18-2018	347
306048	18-2959	306
306205	18-2901	313
306643	18-3135	309
307069	18-2957	306
307082	18-7152	350, 933
307103	18-7428	314, 345
307133	18-2876	313
307239	18-7170	350, 933
307257	18-2872	313
307450	18-7102	350, 933
307551	18-2387	911
307551	18-23871-9	328, 911
307551	18-4255	328
307552	18-2945	328, 911
307573	18-6501	316
307583	18-7106	268
307853	18-7120	350, 933
308186	18-4075	295
308458	18-7461	350, 933
308500	18-8351	347
308621	18-7121	350, 933
308624	18-7103	350, 933
308626	18-7198	350, 933
308627	18-7104	350, 933
308799	18-2863	910
308825	18-0653	924
308876	18-7123	350, 933
308928	18-3108	890
309044	18-2534	315
309243	18-1236	328, 911
309612	18-2950	306
309731	18-7156	350, 933
309955	18-3741	329
309956	18-2898	312
309989	18-2000	347, 931
310058	18-0182	313
310137	18-2868	312
310327	18-7173	350, 933
310414	18-7167	350, 933
310584	18-7135	350, 933
310585	18-7158	350, 933
310599	18-2012	347, 931

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
310649	18-2020	347, 931
310913	18-2947	908
310953	18-15460	893
310967	18-7158	350, 933
311046	18-15440	893
311068	18-2896-1	900, 908
311069	18-0164	907
311121	18-2861-1	908
311130	18-2860	908
311131	18-2859	908
311145	18-0679	314
311210	18-3880	907
311338	18-7105	350, 933
311508	18-0917	315
311598	18-4248	328, 911
311598	18-42481-9	328, 911
311606	18-15400	893
311684	18-7854	886
312456	18-7860	887
312634	18-2879	310
312679	18-2900	310
312780	18-0874	907
312781	18-71337	893
312797	18-0398	908
312797	18-2917	907
312800	18-0876	907
312932	18-6511	316
313065	18-2901	313
313080	18-2767	919
313175	18-7107	350, 933
313176	18-3141	890
313244	18-0923	911
313258	18-2021	347
313282	18-2023	347, 931
313283	18-0173	347
313284	18-2005	347, 931
313340	18-7126	350, 933
313353	18-2058	347, 931
313368	18-2851	910
313413	18-2960	306
313416	18-0929	313, 907
313446	18-7127	350, 933
313448	18-1714	924
313507	18-0543	347, 931
313754	18-7128	350, 933
313763	18-2865	312
313782	18-2884	306
313893	18-7108	350, 933
313992	18-2016	347
314008	18-2703	315
314082	18-2855	314
314115	18-0933	310
314167	18-2024	347, 931
314322	18-0935	310
314421	18-2877	312
314491	18-7129	350, 933
314502	18-3742	329
314503	18-3705	329, 925
314728	18-7130	350, 933
314730	18-3719	920
314731	18-0195	331, 921
314745	18-2231	341, 914
314809	18-2858	907
314832	18-2389	315
314876	18-2874	314
315052	18-0973	311
315055	18-0937	907
315189	18-0939	910
315232	18-7296	268
315288	18-0542	347, 931
315538	18-0941	313
315539	18-2958	306
315748	18-2705	315
315810	18-4228	329, 925
315837	18-3337	315
315868	18-1218	311
315869	18-1224	311
316499	18-0949	315

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
316506	18-2243	337, 921
316563	18-2377	328
316705	18-4913	212, 316
316706	18-4914	212, 316
317178	18-7109	350, 933
317201	1525607	201
317232	18-2234	341
317245	18-1243	288
317305	18-0951	310
317624	18-1279	914
317831	18-4290	292
317838	18-2219	336, 922
317841	18-3182	278
317843	18-2026	347
317914	18-2866	311
317951	18-0953	314
317955	18-0117	311
318156	18-0955	311
318223	18-2059	347, 931
318303	18-2209	336
318304	18-2208	336
318334	18-2872	313
318335	18-2873	313
318358	18-2956	306
318372	18-7137	350, 933
318373	18-0957	312
318395	18-3564	288
318544	18-2378	911
318544	18-23781-9	328, 911
318544	18-4249	329
318609	18-2543	313
318717	18-7138	350, 933
318841	18-4222	925
318914	18-2963	306
318917	18-0397	313
318924	18-0959	310
318925	18-2853	311
318932	18-0961	309
318940	18-1505	316
318944	18-6503	316
318971	18-3706	329
318972	18-2025	347, 931
318973	18-2028	347
318995	18-3178	278
319085	18-7139	350, 933
319097	18-2913	312
319126	18-3369	285
319174	18-2867	311
319256	18-2029	347
319275	18-3127	278
319332	18-0967	313
319348	18-2904	313
319586	18-0969	314
319633	18-2954	306
319661	18-0971	313
319662	18-7457	350, 933
319664	18-2093	334
319665	18-2856	313
319710	18-2878	312
319771	18-2857	310
319890	18-4229	329
319891	18-3707	329
319895	18-2287	336
320041	18-2379	328
320140	18-7178	350, 933
320166	18-2224	341
320167	18-2225	341
320168	18-2226	341
320169	18-2227	341
320170	18-2228	341
320303	18-7140	350, 933
320305	18-4230	329
320311	18-2398	337
320499	18-1377	295
320533	18-2963	306
320570	18-4231	329, 925
320630	18-2220	336, 922
320658	18-3802	307

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
320745	18-2964	307
320785	18-3743	329
320862	18-2002	347, 931
320880	18-1219	315
320936	18-0540	315
320943	18-2704	315
320961	18-8353	315
320981	18-3343	278
321008	18-2706	315
321027	18-3563	288
321028	18-2544	313
321117	18-7141	350, 933
321120	18-2536	314
321163	18-7510	350, 933
321182	18-2545	311
321183	18-0979	310
321184	18-2546	314
321220	18-3565	289
321221	18-3567	289
321222	18-3562	288
321435	18-2549	311
321459	18-2027	347, 931
321467	18-2060	347, 931
321479	18-0981	311
321481	18-2029	347
321497	18-0983	310
321504	18-8351	347
321573	18-2862	311
321648	18-5655	266
321692	18-2391	289, 315
321722	18-0985	310
321724	18-70936	301
321727	18-2864	312
321786	18-2030	347, 931
321787	18-2031	347, 931
321788	18-2032	347
321794	18-0989	310
321830	18-8304	331, 347
321831	18-0542	347, 931
321886	18-3290	275
321895	18-0543	347, 931
321907	18-0991	311
321921	18-7411	350
321928	18-2033	347, 931
321932	18-0675	313
321940	18-3126	278
322119	18-7133	350, 933
322119	18-7142	350, 933
322236	18-4911	212, 316
322332	18-2962	306
322411	18-0892	313, 909
322501	18-7143	350, 933
322652	18-8020	276, 887
322653	18-8200	145, 276, 887
322654	18-8202	145, 276, 887
322656	18-8051	146, 275
322858	18-2547	314
322941	18-3763	325, 327, 914
323214	18-2550	312
323217	18-0945	311
323222	18-0995	312
323311	18-0446	314
323312	18-0445	314
323361	18-2230	341, 914
323362	18-2229	341, 914
323459	18-0999-9	311
323469	18-0102	311
323582	18-8372	315
323626	18-3136	309
323653	18-6522	316
323664	18-2220	336, 922
323889	18-2232	341
323890	18-2233	341
323943	18-4232	329
324073	22423	Obsolete
324097	18-3179	278
324323	18-0106	311
324324	18-3803	307

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
324334	18-4276	285, 309
324369	18-2399	337, 925
324430	18-4277	285, 309
324449	18-0108	314
324639	18-2034	347, 931
324670	18-0110	314
324701	18-2557	314
324717	18-0112	312
324766	18-0198	331, 921
324825	18-8204	145, 276, 887
324937	18-2537	315
324981	18-7481	314
325092	18-0118	309
325211	18-0120	311
325260	18-0122	310
325273	18-3800	307
325398	18-3352	281
325537	18-0124	314
325647	18-3801	307
325721	18-2907	303, 313
326260	18-2862	311
326264	18-0126	311
326468	18-0128	312
326649	18-7174	350, 933
326716	18-0174	347
326741	18-7418	350, 933
326751	18-2075	347
326765	18-4292	292
326849	18-7144	350, 933
326877	18-6509	316
326926	18-1212	311
326953	18-2888	306
327031	18-2035	347
327035	18-2392	315
327361	22423	Obsolete
327606	18-6018	343
327655	18-1289	337
327656	18-0200	331
327674	18-3899	313
327707	18-0134	309
327795	18-3802	307
327861	18-4280	292
328283	18-0136	312
328313	18-1288	336
328360	18-9885	205
328361	18-9886	205
328363	18-9887	205
328364	18-9888	205
328365	18-9889	205
328366	18-9890	205
328367	18-9891	205
328506	18-3937	903
328516	18-3938	903
328536	18-3940	903
328590	18-0138	312
328603	18-8350	347
328604	18-0140	310
328622	18-0142	310
328623	18-3837	307
328626	18-0144	310
328751	18-3358	278
328753	18-2539	314
328755	18-3359	278
329076	18-0441	313
329103	18-2961	306
329380	18-7416	350, 933
329381	18-7417	350, 933
329390	18-3360	313
329419	18-3803	307
329653	18-8203	145, 276, 887
329654	18-8034	145, 276, 887
329718	18-0148	310
329826	18-0851	314
329828	18-1205	312
329830	18-1202	313
329833	18-1207	311
329836	18-3836	307
329920	18-2905	303, 313

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
329922	18-2061	347, 931
329923	18-2062	347, 931
330081	18-4076	295
330137	18-2001	347, 931
330273	18-1221	315
330327	18-2063	347, 931
330412	18-0155	314
330525	18-6512	316
330560	18-3363	279
330619	18-3295	278
330621	18-2852	312
330698	18-0157	310
330818	18-2963	306
330854	18-1391	296
330909	18-0159	310
331103	18-8307	347
331107	18-3299	278
331188	18-7143	350, 933
331203	18-2890	309
331211	18-3838	307
331353	18-7963	315
331363	18-2879	310
331380	18-7150	350, 933
331499	18-2908	309
331532	18-0161	310
331598	18-0978	310
331880	18-3765	337
331916	18-2913	312
331917	18-2938	312
331979	18-3133	309
331980	18-1704	316, 911
331999	18-4826	328
332000	18-2769	315
332010	18-2888	306
332108	18-2548	314
332205	18-2064	347, 931
332253	18-8352	309
332261	18-2065	347, 931
332266	18-0130	310
332319	18-0987	311
332369	18-0977	313
332403	18-2881	316
332489	18-2309	337
332491	18-2308	336
332584	18-7475	350, 933
332585	18-0559	347, 931
332598	18-7120	933
332694	18-2900	310
332696	18-2903	309
332816	18-3895	307
332817	18-3896	307
332819	18-3898	307
333008	18-0975	310
333077	18-2219	336, 922
333096	18-2093	334
333418	18-2906	309
333572	18-7145	350, 933
333592	18-4223	329, 925
333670	18-3839	307
333725	18-0197	331
333758	18-2708	315
333771	18-0201	331
333879	18-0965	312
333957	18-1343	337, 924
334163	18-3766	337, 924
334353	18-0437	309
334516	18-2216	336
334665	18-4197	295
334726	18-3839	307
334742	18-1734	289
334897	18-3138	278
334913	18-7150	350, 933
334950	18-8367	347
335334	18-7796	271
335359	18-3802	307
335360	18-2964	307
335361	18-3801	307
335403	18-1285	312

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
335523	18-7110	307
335633	18-0963	310
335677	18-9219	334
335679	18-2279	334
335722	18-2277	334
335818	18-1283	312
335819	18-1284	312
335981	18-1507	289
336226	18-0694	312
336227	18-0693	312
336232	18-1286	300
336388	18-0696	312
336389	18-0695	312
336430	18-0945	311
336530	18-2709	314
336562	18-2216	336
336982	18-42531-9	328, 911
336982	18-4253-9	328, 911
337020	18-1290	337
337068	18-0412	313
337772	18-2216	336
337774	18-2216	336
337778	18-1500	337, 924
338484	18-2557	314
338518	18-7108	350, 933
338534	18-6522	316
338813	18-2582	309
338876	18-2879	310
338878	18-2908	309
338879	18-2900	310
338880	18-2903	309
338882	18-2579	309
338884	18-2906	309
338886	18-2890	309
339601	18-0692	312
339620	18-2074	347
340115	18-3866	307
340490	18-2219	336, 922
340619	18-3455	278
340919	18-0492	307
340975	18-70936	301
340976	18-70937	301
341013	18-1598	914
341280	18-8300	347
341281	18-8301	347
341440	18-9892	205
341501	18-0628	309
342786	18-8325	347
342787	18-8326	347
343863	18-1207	311
344470	18-3295	278
346004	18-1723	334
346007	18-0491	307
346150	18-9140-9	202, 276
346151	18-9135-9	202, 276
346152	18-9136-9	202, 276
346153	18-9137-9	202, 276
346785	18-9132-9	202, 276
346786	18-9133-9	202, 276
346930	18-9126-9	202, 276
346931	18-9131-9	202, 276
347107	18-9129-9	202, 276
347108	18-9130-9	202, 276
347205	18-0690	312
348838	18-9127-9	202, 276
348839	18-9134-9	202, 276
349516	18-9128-9	202, 276
349729	18-9139-9	202, 276
349759	18-9138-9	202, 276
349957	18-9876	205, 914
352165	18-0313	314
352670	18-0465	905
353076	18-2075	347
357159	18-0153	905
357159	18-0411	905
370409	18-3944	903
375638	18-3002	276
377139	18-1154	920

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
377178	18-3003	276
377230	18-3083	277
378065	18-3543	289
378231	18-5437	865
378444	18-5807	261, 875
378891	18-3006	276
378895	18-7093	268
379312	18-7038	268
379313	18-7094	268
379475	18-3086	888
379504	18-1350	332, 920
379628	18-2192	878
379763	18-3201	279
379766	18-3203	279
379777	18-7801	270
379957	18-4218	898
380186	18-7071	880
380537	18-5345	863
380538	18-5311	863
380541	18-5385	864
380542	18-5419	864
380543	18-5310	863
380640	18-3575	S/S to 18-3593
380640	18-3593	887
380986	18-7258	150
381389	18-7200	882
381494	18-7609-1	156, 879
381538	18-3059	277
381668	18-7608-1	156, 879
381690	18-7860	887
382045	18-7043	267
382046	18-7043	267
382047	18-7043	267
382049	18-7043	267
382050	18-7010	267
382051	18-7010	267
382052	18-7024	267
382053	18-7024	267
382054	18-7010	267
382057	18-7026	267
382125	18-5344	863
382133	18-5375	864
382135	18-5314	863
382136	18-5338	863
382138	18-6754	878
382218	18-3599-1	S/S to 18-3599-2
382218	18-3599-2	887
382221	18-45221	277
382296	18-3402	283
382343	18-1356	332
382354	18-7352	270
382363	18-7210	268
382385	18-3557	289
382407	18-1351	332, 920
382408	18-1366	332, 920
382468	18-3377	280
382547	18-3082	277
382715	18-6822	955
382733	18-7609-1	156, 879
382821	18-7605-1	156, 879
383052	18-7043	267
383067	18-7043	267
383087	18-7201	882
383307	18-3554	891
383440	18-5711	877
383444	18-5437	865
383587	18-5384	864
383615	18-7070	880
383766	18-7605-1	156, 879
383918	18-7095	880
384087	18-3336	279
384163	18-5630	265
384163	18-5630	265
384194	18-7605-1	156, 879
384195	18-1357	332
384719	18-3560	289
384735	18-5418	864
384743	18-7072	880

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
384777	18-5648	265
384781	18-5671	266
384848	38653	201
384884	37509	201
384956	18-3376	280
385043	18-1371	332, 920
385068	18-1367	332
385072	18-3044	276
385356	18-7024	267
385391	18-5753	255
385416	18-4300	301
385503	18-1395	296
385529	18-5634	265
385662	18-3906	292
385781	18-7352	270
385952	18-5697	266
386014	18-1296	Obsolete
386084	18-3050	276
386124	18-3384	282
386280	18-3933	292
386430	18-6434	264
386533	18-3388	282
386545	MP39100	29, 30, 259
386545	MP39830	29, 259
386573	18-2857	310
386591	18-5629	265
386657	18-5648	265
386659	18-2355	335
386697	18-3327	280
386764	18-1354	332
386765	18-1355	332
387041	18-1353	295
387094	18-5640	264
387139	18-4040	296
387142	18-4040	296
387247	18-1158	332, 920
387262	18-7038	268
387277	18-6761	260
387284	18-4124	292
387285	18-4114	292
387326	18-3325	280
387361	18-3090	277
387610	18-3327	280
387656	18-1365	332, 920
387661	18-4062	292
387683	18-5674	266
387684	18-5630	265
387684	18-5630	265
387787	18-1361	295
387817	18-1117	920
387818	18-2252	335, 922
387879	18-2250	335
388268	18-7352	270
388344	18-1378	295
388517	37478	201
388602	18-4301	301
388644	18-3393	283
388644	18-3403	284
388891	18-3238	280
389039	18-1358	920
389042	18-1370	332, 920
389112	18-3327	280
389143	18-3388	282
389206	18-4307	303
389275	18-5630	265
389275	18-5630	265
389289	18-3059	277
389556	18-4303-1	302
389576	18-3091	277
389589	18-3055	277
389642	18-3043	276
389954	18-5634	265
390055	18-7046	267
390076	18-4318	304
390078	18-4302	302
390082	18-3972	293
390286	18-3366	277
390381	18-3379	281

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
390509	18-3907	292
390510	18-3908	292
390641	18-1396	296
390770	18-3380	281
390905	22355	201
390928	79040	201
391170	18-3913	292
391264	18-6759	260
391300	18-4303-1	302
391305	18-7223	268
391416	18-3915	292
391472	18-2187	335
391511	18-5619	265
391635	18-3378	281
391638	18-7350	270
391653	18-4101	292
391698	18-3327	280
391698	18-3400	283
391735	18-5648	265
391937	18-7223	268
391988	18-4304-1	302
392061	18-7042	267
392061	18-7222	267
392123	18-6027	343, 927
392133	18-5629	265
392455	18-4123	292
392462	18-6026	343
392475	18-1287	336
392550	18-7046	267
392567	18-4307	303
392615	18-4307	303
392621	18-4107	292
393023	18-6024	343, 926
393023	18-6024A	343, 926
393061	18-0466	905
393088	18-7823	271
393103	18-7820	270
393159	18-0153	605
393271	18-4120	292
393279	18-9894	205
393301	MP39760	28, 259
393433	18-4305	302
393509	18-3381	281
393561	18-0927	311
393566	18-4122	292
393570	18-5628	265
393612	18-4102	292
393630	18-3382	281
393632	18-3367	279
393659	18-3543	289
393896	18-1393	296
393924	18-4120	292
393988	18-6759	260
394176	18-6759	260
394394	18-3401	283
394408	18-1222	289
394409	18-3500	289
394411	18-1506	289
394461	18-4063	292
394462	18-1752	295
394488	18-4148-1	295
394534	18-3059	277
394543	18-7352	270
394546	18-4306	303
394711	18-3327	280
394711	18-3400	283
394885	18-4309	303
394930	18-3904	292
395060	18-3390	282
395072	18-3391	283
395073	18-3393	283
395091	18-7350	270
395204	18-5825	263
395207	18-5640	264
395209	18-2187	335, 922
395270	18-3383	281
395270	18-3401	283
395271	18-3401	283

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
395289	18-3051	276
395419	18-5808	261, 875
395460	18-6501	316
395627	18-1374	295
395713	18-7352	270
395861	18-1753	295
395864	18-3059	277
395867	18-7821	270
395911	18-6527	341
396041	18-1360	295
396161	18-6528	341
396235	18-5619	265
396349	18-2660	344
396350	18-2656	343
396351	18-2658	344
396352	18-2657	343
396355	18-2659	344
396377	18-3910	292
396378	18-3911	292
396379	18-3912	292
396503	18-3906	292
396504	18-3905	292
396520	18-7038	268
396521	18-7093	268
396522	18-7094	268
396583	18-4104	292
396585	18-4100	292
396587	18-4103	292
396588	18-4100	292
396644	18-4529	285
396701	18-7042	267
396701	18-7222	267
396725	18-3053-1	277
396750	18-4310	303
396809	18-3368	277
396852	18-3015	276
396932	18-3385	282
396933	18-3399	283
396987	18-3557	289
397003	18-6525	341
397004	18-6526	341
397023	18-5619	265
397128	18-2289	Obsolete
397131	18-3059	277
397274	18-7350	270
397338	18-2207	Obsolete
397537	18-1363	332
397538	18-1364	332
397541	18-2288	335
397627	18-2310	337
397768	18-6029	927
397839	18-7350	270
398042	18-3708-1	329
398047	18-4321	304
398051	18-2093	334
398319	18-7831	140, 274
398327	18-7830	274
398331	18-6025	343, 927
398338	18-7352	270
398387	18-7352	270
398452	18-7223	268
398453	18-7223	268
398483	18-4064	292
398514	18-7821	270
398526	18-7046	267
398532	18-7043	267
398549	18-8009EP-2	142, 275
398549	18-8009S-1	147
398602	18-1282	30, 259
398729	18-7042	267
398729	18-7222	267
398901	18-1368	332
431708	18-6095	343, 927
431708	18-6095A	343, 927
431844	18-3974	292
431870	18-3975	292
431897	18-7219	267
432072	18-4065	292

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
432073	18-4066	292
432077	18-4067	292
432078	18-4068	292
432230	MP28880	30, 259, 871
432230	MP28900	30, 260
432230	MP28902-1	30, 260
432264	18-1369	332
432451	18-7352	270
432570	18-4322	304
432803	18-4069	293
432925	18-5612	265
432941	18-3104-1	277
432955	18-3129	279
432955	18-3389	282
432956	18-3387	282
432962	18-7822	270
432969	18-4065	292
432970	18-4066	292
433003	18-4067	292
433004	18-4068	292
433017	18-2251	335, 922
433067	18-1721	334
433190	18-79781	274
433226	18-6285	260
433379	18-3643	289
433386	18-7353	270
433387	18-7352	270
433458	18-6025	343, 927
433503	18-1299	332
433519	18-7800	270
433548	18-3394	283
433549	18-3394	283
433550	18-2694	345
433570	18-2289	Obsolete
433580	18-6115	343
433935	18-3015	276
433941	18-4307	303
434063	18-2218	336, 922
434107	18-3913	292
434109	18-3915	292
434137	18-3500	289
434381	18-4309	303
434400	18-1703	923
434421	18-3390	282
434421	18-3392	283
434424	18-3001	276
434496	18-6780	260
434588	18-1729	337
434839	18-7916	184, 301
434841	18-3543	289
434844	18-1376	295
434888	18-7046	267
435022	18-2251	335, 922
435027	18-3346	278
435096	18-1703	923
435276	18-4841	328
435277	18-4840	328
435279	18-4843	328
435390	18-3180	279
435442	18-7221	267
435442	18-7247	267
435443	18-7046	267
435447	18-3390	282
435491	18-3544	289
435548	18-6277	260
435673	18-3129	279
435676	18-7248	268
435677	18-7248	268
435678	18-7248	268
435748	18-3059	277
435752	18-7248	268
435760	18-2325	334
435761	18-2328	334
435821	18-3059	277
435929	18-3315-2	284
435957	18-3501	278
435959	18-3405	279
436137	18-8906	277

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
436195	18-3561	289
436232	18-2326	334
436234	18-2327	334
436235	18-2330	334
436242	18-4055	Obsolete
436254	18-3901	292
436353	18-4088	294
436354	18-4090	294
436367	18-5886	257
436740	18-2251	335, 922
436745	18-6024	343, 926
436745	18-6024A	343, 926
436746	18-2218	336, 922
436834	18-1725	335
436859	18-4079	292
436860	18-4190	292, 294
436888	18-2252	335, 922
436891	18-4323	305
436954	18-3129	279
436957	18-3389	282
437059	18-3104-1	277
437090	18-3545	289
437155	18-4406	305
437228	18-0993	268
437327	18-7248	268
437409	18-4063	292
437725	18-4428	305
437779	18-4402	305
437801	18-6280	260
437907	18-3491	285
438039	18-1702	923
438040	18-1703	923
438399	18-1722	334
438529	18-6780	260
438531	18-6780	260
438555	18-7353	270
438556	18-7352	270
438562	18-7351	270
438591	18-3129	279
438591	18-3389	282
438592	18-3394	283
438592	18-3454	280
438616	18-7800	270
438786	18-6281	260
438996	18-7221	267
438996	18-7247	267
439015	18-4195	292
439071	18-7043	267
439072	18-7223	268
439073	18-7219	267
439076	18-7046	267
439077	18-3378	281
439077	18-3399	283
439078	18-7248	268
439079	18-7248	268
439138	18-2288	335
439141	18-2623	343
439202	18-4420	305
439476	18-4807	337
439515	18-4165	292
439516	18-4086	292
439517	18-4087	292
439538	18-3947	292
439561	18-5828	263
439937	18-6281	260
439948	18-3059	277
439967	18-2672	929
458625	18-0153	605
458625	18-0411	905
473424	18-1211	904
500421	37477	201
500422	37478	201
500423	37479	201
502036	18-1402	903
502867	18-8063	275
502880	18-5196	253
502881	18-5172	253
502888	18-5192	253

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
502890	18-5194	253
502900	18-7875	183, 902
502901	18-7876-1	183
502903	18-7879-1	183, 902
502904	18-7878-1	183, 902
502905	18-7846	138, 274, 886
502905	18-7946	138, 274, 886
502906	18-7789	138, 274, 886
502906	18-7989	138, 274, 886
503747	18-8807-1	171-181, 872
503748	18-8800-1	171-181, 872
503749	18-8811-1	171-181, 872
503749	18-8814-1	171-181
503749	18-8841-1	171-181
503750	18-8801-1	171-181, 872
503751	18-8810-1	171-181, 872
503752	18-8802-1	171-181, 872
503752	18-8803-2	171-181, 872
503752	18-8823-1	171-181, 872
503753	18-8842-1	171-181, 872
503754	18-8820-1	171-181, 872
503755	18-8802-1	171-181, 872
503755	18-8803-2	171-181, 872
503755	18-8823-1	171-181, 872
503756	18-8843-1	171-181, 872
508105	18-2613	906
508180	MP39760	28, 259
508235	1525607	201
508626	18-3543	289
508871	18-0348	905
508872	18-0407	905
508876	18-0411	905
509395	18-7278	149
509404	18-7283	149
509407	18-7282	149
509408	18-7284	149
509409	18-7274	149
509410	18-7275	149
510364	18-5224	259, 871
510883	18-5226	259
552906	18-3744	329
553126	18-7172	350, 933
554545	18-7146	350, 933
580148	18-5156	252
580256	18-5200	252, 863
580290	18-5157	252
580321	18-5199	252
580339	18-5750	259, 475, 562,
580740	18-5193	253
581027	18-5750	259, 475, 562, 576, 595, 624, 871, 946
581032	18-5194	253
581130	18-5163	253
581207	18-5141	252
581311	18-5753	255
581397	18-5755	255
581407	18-5196	253
581419	18-5205	252
581528	18-5814	261, 875
581610	18-5192	253
581713	18-5757	255
581726	18-5754	255
581731	18-5753	255
581778	18-5709	263
581786	18-5172	253
581805	18-5759	255
582048	18-6761	260
582056	18-5756	255
582057	18-5757	255
582091	18-5192	253
582125	18-5759	255
582138	18-5760	255
582155	18-6761	260
582160	18-5194	253
582261	18-5764	255
582285	18-5763	255
582365	18-5231-1	258
582365	18-8815-1	171, 258

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
582365	18-8816-1	171, 258
582365	18-8818-1	171-181, 872
582366	18-5176	253
582382	18-5193	253
582399	18-5708	263
582400	18-5760	255
582452	18-5758	255
582453	18-5758	255
582472	18-5705	261, 878
582508	18-5179	253
582556	18-5760	255
582642	18-5760	255
582705	18-5782	256
582708	18-5808	261, 875
582811	18-5783	256
582995	18-5181	253
583110	18-5784	S/S to 18-5784-1
583110	18-5784-1	256
583114	18-5761	255
583170	18-5763	255
583266	18-5832	263
583298	18-5170	253
583380	18-5758	255
583408	18-5708	263
583473	18-5627	265
583476	18-5893	257
583482	18-5624	265
583605	18-5891	257
583689	18-5832	263
583737	18-5176	253
583740	18-5170	253
583748	18-5766	255
583865	18-5885	257
583896	18-5794	256
584028	18-5770	S/S to 18-5770-1
584028	18-5770-1	256
584032	18-5771	256
584037	18-5893	257
584041	18-5772	S/S to 18-5772-1
584041	18-5772-1	256
584107	18-6761	260
584122	18-5886	257
584128	18-5813	261
584329	18-5794	256
584331	18-5794	256
584416	18-5705	261, 878
584424	18-5832	263
584476	18-5827	263
584477	18-5181	253
584488	18-5883	256
584489	18-5794	256
584561	18-5176	253
584580	18-5823	261
584632	18-5194	253
584636	18-5781	S/S to 18-5781-1
584636	18-5781-1	256
584641	18-5831	263
584642	18-5773	256
584643	18-5877	260
584783	18-5767	256
584799	18-5619	265
584818	18-5631	265
584890	18-5826	263
584908	18-5768	256
584980	18-5632	265
584981	18-5878	260
584985	18-5887	257
585001	18-5827	263
585050	18-5648	265
585051	18-5634	265
585056	18-5624	265
585057	18-5634	265
585058	18-5648	265
585059	18-5627	265
585060	18-5628	265
585061	18-5629	265
585062	18-5640	264
585063	18-5630	265

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
585114	18-5781	S/S to 18-5781-1
585114	18-5781-1	256
585134	MP28870	30, 259
585145	18-5774	S/S to 18-5774-1
585145	18-5774-1	256
585189	18-5780	256
585219	18-5828	263
585261	18-5785	256
585267	18-5679	266
585269	18-5678	266
585459	18-5627	265
585995	18-5831	263
586000	18-5832	263
586048	18-5829	263
586075	18-5830	263
586212	18-5781	S/S to 18-5781-1
586212	18-5781-1	256
586217	18-5893	257
586224	18-5705	261, 878
586271	18-5831	263
586274	18-5617	265
586277	18-5631	265
586279	18-5624	265
586281	18-5648	265
586284	18-5632	265
586285	18-5628	265
586286	18-5612	265
586287	18-5612	265
586288	18-5640	264
586343	18-5884	257
586661	18-5781	S/S to 18-5781-1
586661	18-5781-1	256
586667	18-5893	257
586696	18-5764	255
586730	18-5801	261, 875
586731	18-5619	265
586774	18-5833	261
586842	18-5801	261, 875
678882	18-7093	268
740120	18-1922	898
763364	18-7903	184, 301
763735	18-3090	277
763793	18-5782	256
763794	18-5783	256
763803	18-5774	S/S to 18-5774-1
763803	18-5774-1	256
764354	18-9530-3	186
764357	18-9540-3	186
764708	18-5755	255
765012	18-3803	307
765350	18-3104-1	277
766779	18-2964	307
766870	18-2950	306
771839	18-7920	138, 886
772577	18-4911	316
772578	18-4913	316
772579	18-4914	36
772584	18-5226	259
772681	18-8063	275
772681	18-8063	275
772831	18-7609-1	156, 879
775518	18-3002	276
775519	18-3003	276
775521	18-3006	276
775613	18-9013	198
775613	18-9024	198
775613	18-9065	198
775613	18-9080	198
775640	18-8056	275
775641	18-8092	275
777120	18-9540-7	186
777130	18-3086	888
777213	18-3083	277
777228	18-9530-7	186
778885	18-7915-1	184, 301
778886	18-7896	183, 301
778887	18-7897	183, 301
778888	18-7895	183, 301

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
778992	18-5640	264
778994	18-5628	265
778995	18-5617	265
778996	18-5631	265
787133	18-9125	202, 276
787145	18-9125	202, 276
787145	18-9141	202, 276
797407	18-3015	276
907761	18-0114	SS to 18-0114-1
907761	18-0114-1	899, 908
907764	18-0104	908
907774	18-3111	890
907775	18-2883-1	908
907866	18-3731	920
907932	18-2830-1	908
907967	18-2073	931
908013	18-2875-1	900, 908
908013	18-2875-1-9	900
908034	18-7859	887
908062	18-4251	920
908063	18-2176	920
908064	18-3725	920
908065	18-2071	931
908069	18-2177	920
908070	18-2072	931
908079	18-2912-1	908
908087	18-2184	922
908158	18-3153	285, 309
908194	18-7400	350, 933
908237	18-3881	907
908383	18-7401	350, 933
908611	18-2946	907
908717	18-0183-1	643, 781
908765	18-0435	907
908852	18-2071	931
908894	18-2072	931
908929	18-15455	893
908935	18-2850-1	900
909048	18-7477	350, 933
909121	18-2183	921
909314	18-2902-1	900
909314	18-2902-1-9	900
909316	18-7403	350, 933
909515	18-0548	909
909527	18-2768	919
909529	18-0947	909
909533	18-3365	285, 309
909613	18-0418	909
909747	18-7404	350, 933
909748	18-0188	911
909753	18-2185	922
909758	18-0434	907
909786	18-0943-2	899, 908
909818	18-15500	893
909829	18-0549	911
909830	18-0550	911
909835	18-0891	910
909863	18-1921	898
909971	18-15460	893
910048	56507	202, 276
910113	18-0673	908
910139	18-7855	889
910169	18-5399	907
910236	18-2911	910
910305	18-75100	893
910343	18-15415	893
910380	18-1922	898
910384	18-4009	898
910414	18-15380	893
910582	18-7174	350, 933
910641	18-7792	886
910995	18-2216	336
911019	18-2066	347, 931
911311	18-7406	350, 933
911616	18-8021	145, 276, 887
911662	18-02062	914
911663	18-02063	914
911665	18-02065	914

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
911666	18-02066	914
911667	18-02067	914
911668	18-0207	914
911669	18-0209	914
911669	18-0211	914
911670	18-0209	914
911670	18-0211	914
911671	18-0209	914
911671	18-0211	914
911672	18-0209	914
911672	18-0211	914
911673	18-0209	914
911673	18-0211	914
911674	18-0209	914
911674	18-0211	914
911675	18-0209	914
911675	18-0211	914
911676	18-0209	914
911676	18-0211	914
911677	18-0209	914
911678	18-0211	914
911678	18-0227	914
911679	18-0229	914
911680	18-02060	914
911681	18-02061	914
911685	18-2067	347, 931
911686	18-7169	350, 933
911693	18-1701	921
911698	18-0911	909
911700	18-7407	350, 933
911701	18-2068	347, 931
911702	18-2916	910
911703	18-3121	890
911704	18-2541	908
911705	18-0166	910
911718	18-7408	350, 933
911734	18-4837	890
911750	18-4828	924
911751	18-3768	329, 924
911752	18-3610	924
911753	18-3769	920
911787	18-2138	927
911795	18-8349	347
911797	18-2533	919
911820	18-4250	911
911823	18-2996	911
911826	18-2763	919
911836	18-2918	911
911844	18-3145	890
911851	18-7153	350, 933
911871	18-7409	350, 933
911878	18-0880	910
911937	18-3770	915
912029	18-4835	920
912157	18-0190	910
912164	18-1204-1	909
912164	18-1204-1-9	909
912212	18-2146	915
912213	18-2128	919
912214	18-2104	915
912227	18-3879	907
912374	18-2745	919
912405	18-0956-1	908
912418	18-15500	893
912424	18-75100	893
912441	18-1902	897
912442	18-1903	897
912471	18-0431	908
912477	18-0430	908
912509	18-15435	893
912614	18-3502	890
912714	18-15520	893
912766	18-3878	907
912768	18-0464	909
912793	18-75125	893
912954	18-0468	910
912955	18-0405	905
912965	18-2845	909

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
912978	18-4408	906
912979	18-1238	905
912981	18-0347	909
912988	18-0887	910
912989	18-1213	904
913270	18-0664	909
913275	18-0887	910
913276	18-2815	910
913277	18-0347	909
913393	18-0401	908
913488	18-75100	893
913745	18-0528	904
913758	18-0352	909
913783	18-0943-2	908
913783	18-0943-2-9	908
913784	18-1909-1	898
914036	18-2764	919
914323	18-0518	911
914445	18-4024	911
914488	18-8369	911
914555	18-3937	903
914556	18-3939	903
914557	18-3938	903
914716	18-2383	922
914723	18-0652	924
914736	18-0655	924
914743	18-0654	924
914787	18-15450	893
914816	18-4161	903
914817	18-1213	904
914820	18-1239	905
914849	18-3877	907
914899	18-1848	898
914930	18-3879	907
914971	18-3876	907
915025	18-2909	909
915236	18-4160	903
915272	18-2383	922
915325	18-3887	907
915326	18-0468	910
915702	18-2068	347, 931
915716	18-2104	915
915717	18-2174	915
915719	18-0440	909
915720	18-4833	890
915735	18-5433	865
915840	18-2918	911
916058	18-2068	347, 931
916096	18-1922	898
916262	18-0183-1	643, 781
976669	18-6020	343, 926
979659	18-7072	880
979719	18-7080	880
979774	18-5803	875
980014	18-1712	337
980152	18-5386	864
980183	18-2156	925
980477	18-3599-1	S/S to 18-3599-2
980477	18-3599-2	887
980528	18-7608-1	156, 879
980530	18-7609-1	156, 879
980613	18-5897	891
980617	18-1876	970
980803	18-5903	874
980892	18-5407	863
980893	18-5303	863
980894	18-5347	863
980902	18-5309-1	869
980959	18-1904	897
981078	18-5911	873
981080	18-5312-1	869
981195	18-2071	347
981196	18-2072	347, 931
981268	18-2073	347, 931
981288	18-5908	874
981289	18-5907	873
981359	18-7615-1	153, 879
981428	18-7615-1	153, 879

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
981564	18-7615-1	153, 879
981566	18-7229	884
981650	18-7268	149, 883
981705	18-7615-1	153, 879
981797	18-2663	928
981799	18-2666	928
981801	18-2669	929
981803	18-7615-1	153, 879
981821	18-5903	874
981911	18-7861	887
982019	18-6950	878
982058	18-6755	878
982063	18-7267	149, 883
982069	18-6764	878
982073	18-6764	878
982121	18-5911	873
982132	18-2595	347
982195	18-5908	874
982202	18-5907	873
982209	18-5376	864
982211	18-5404-1	863
982217	18-7608-1	156, 879
982217	18-7609-1	156, 879
982219	18-7608-1	156, 879
982223	18-7615-1	153, 879
982230	18-7862	887
982240	18-7278	149, 883
982277	18-6019	926
982336	18-5369	864
982342	18-5411	864
982352	18-7018	880
982364	18-5957	877
982384	18-7070	880
982422	18-1099	924
982424	18-2186	922
982438	18-6019	926
982515	18-3584	887
982517	18-3584	887
982537	18-7081	880
982539	18-7096	881
982554	18-3558	891
982650	18-5899	891
982706	18-6755	878
982880	18-5403	863
982946	18-2665	928
982947	18-2664	928
982949	18-2667	929
982957	18-6257	878
982997	18-7289	150, 883
983195	18-6257	878
983218	18-3386	891
983247	18-6842	646
983296	18-3577-1	S/S to 18-3577-2
983296	18-3577-2	887
983298	18-3119	890
983318	18-6764	878
983424	18-6841	877
983424	18-6842	646
983444	18-5911	873
983494	18-6101	927
983538	18-7081	880
983790	18-5911	873
983825	18-1600	922
983826	18-1601	922
983836	18-6841	877
983836	18-6842	646
983855	18-7615-1	153, 879
983864	18-7095	880
983870	18-7855	886
983871	18-7201	882
983877	18-1172	920
983878	18-1171	920
983880	18-2338	915
983891	18-1161	332, 920
983892	18-1170	920
983895	18-3058	888
983902	18-21751	919
983937	18-2100	914

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
983967	18-4750	924
983973	18-2765	919
984012	18-1602	922
984054	18-1901	897
984180	18-7609-1	156, 879
984264	18-6399	915
984290	18-21752-1	919
984356	18-6814	878
984360	18-3575	S/S to 18-3593
984360	18-3593	887
984398	18-5353	864
984401	18-5352	864
984456	18-5910	874
984458	18-2672	929
984459	18-2673	930
984461	18-3212-1	891
984461	18-3348	891
984487	18-7086	880
984491	18-7854	886
984513	18-6028	927
984513	18-6028A	927
984513	18-6102	927
984536	18-6270	873
984536	18-6276	873
984537	18-21754	919
984547	18-6103	927
984547	18-6103A	927
984628	18-5917	874
984629	18-21755	919
984744	18-3206	890
984748	18-7634	927
984765	18-4806	914
984770	18-4804	914
984771	18-4805	914
984876	18-3578	887
984982	18-5908	874
985050	18-2218	336, 922
985052	18-7017	880
985063	18-5812	875
985064	18-5801	261, 875
985083	18-3937	903
985218	18-5397	864
985237	18-6759	260
985316	18-1401	903
985429	18-3599-1	S/S to 18-3599-2
985429	18-3599-2	887
985518	18-2674	930
985560	18-5313-1	869
985602	18-7278	149, 883
985603	18-7278	149, 883
985612	18-2671	929
985613	18-2672	929
985630	18-0868	905
985822	18-7615-1	153, 879
985902	18-5890	865
985966	18-5911	873
986007	18-5908	874
986074	18-3577-1	S/S to 18-3577-2
986074	18-3577-2	887
986103	18-0410	905
986104	18-0410	905
986120	18-21752-1	919
986145	18-2438	Obsolete
986232	18-21754	919
986280	18-6779	878
986336	18-3937	903
986338	18-21751	919
986364	18-2673	930
986380	18-4806	914
986381	18-4804	914
986382	18-4805	914
986423	18-2674	930
986505	18-5910	874
986629	18-2783	930
986642	18-5108	864
986643	18-5361	864
986651	18-5406	863
986658	18-0647	924

OMC (Cont.)		
O.E. #	SIERRA #	PAGE #
986779	18-3575	S/S to 18-3593
986779	18-3593	887
986782	18-7236	881
986783	18-7235	881
986784	18-7237	881
986796	18-7238	881
986799	18-7237	881
986800	18-7239	881
986804	18-7241	881
986865	18-7229	884
987136	18-5303	863
987251	18-2791	930
987313	18-7242	881
987315	18-7243	881
987317	18-7244	881
987319	18-7245	881
987438	18-7246	881
987440	18-7246	881
987447	18-3577-1	S/S to 18-3577-2
987447	18-3577-2	887
987467	18-2765	919
987485	18-7246	881
987603	18-2673	930
987661	18-2245-1	919
987678	18-2246	919
987738	18-5888	865
987739	18-5889	865
987740	18-5890	865
987774	18-6261	877
987784	18-1922	898
987811	18-5920	873
987894	18-5303	863
987895	18-5347	863
987925	18-5258	862
987926	18-5260	862
987986	18-5413	864
988013	18-6270	873
988013	18-6276	873
988037	18-7330	150, 884
988162	18-0410	905
988217	18-5919	873
988247	18-6841	877
989966	18-2218	336
1984462	18-5717	875
3850216	18-5811	875
3850357	18-7677	878
3850379	18-1238	905
3850396	18-7684	878
3850426	18-1074	919
3850456	18-1909-1	898
3850495	18-2875-1	900, 908
3850495	18-2875-1-9	900
3850496	18-0943-2	899, 908
3850595	18-0893	910
3850597	18-2791	930
3850799	18-1922	898
3850809	18-7326	150, 884
3850810	18-7331	150, 884
3850812	18-2174	915
3850813	18-2128	919
3850814	18-2337	915
3850815	18-2146	915
3852109	18-0874	907
3852111	18-0398	908
3852113	18-0876	907
3852215	18-5894	19, 887, 962
3852338	18-1848	898
3852350	18-4194	925
3852374	18-1986-1	897
3852384	18-2339	915
3852455	18-0183-1	643, 781
3852477	18-0891	910
3852531	18-7407	350, 933
3852548	18-8349	374, 931
3852560	18-2996	911
3852563	18-1713	914
3852565	18-7153	350, 933
3852568	18-4749-9	914

OMC (Cont.)

O.E. #	SIERRA #	PAGE #
3852648	18-3730	925
3852654	18-0468	910
3852655	18-0405	905
3852656	18-0322	910
3852657	18-0519	904
3852687	18-0664	909
3852691	18-0887	910
3852692	18-2815	910
3852693	18-0347	909
3852696	18-2779	899
3852741	18-2780-1	963
3852742	18-2781	899
3852824	18-0147	909
3853132	18-0518	911
3853226	18-4024	911
3853256	18-0680	909
3853268	18-3937	903
3853336	18-2946	907
3853340	18-4161	903
3853341	18-1213	904
3853342	18-0327	909
3853361	18-0903	909
3853380	18-3876	907
3853477	18-4160	903
3853510	18-1232	905
3853511	18-3874	907
3853512	18-0468	910
3853528	18-1234	904
3853655	18-2068	347, 931
3853732	18-3883	907
3853742	18-0183-1	643, 781
3853796	18-3584	887
3853799	18-3558	891
3853818	18-6028	927
3853818	18-6028A	927
3853818	18-6102	927
3853827	18-1230	904
3853847	18-1401	903
3853850	18-3599-1	S/S to 18-3599-2
3853850	18-3599-2	887
3853862	18-21753	919
3853912	18-0410	905
3853913	18-0410	905
3853917	18-21752-1	919
3853945	18-6779	878
3853960	18-3937	903
3853962	18-21751	919
3854001	18-5108	864
3854002	18-5443	865
3854003	18-5107-1	864
3854017	18-3575	S/S to 18-3593
3854017	18-3593	887
3854033	18-1402	903
3854072	18-30585	888
3854095	18-1231	905
3854118	18-3577-1	S/S to 18-3577-2
3854118	18-3577-2	887
3854127	18-2765	919
3854158	18-7601	878
3854182	18-6261	877
3854190	18-5920	873
3854194	18-6291	875
3854217	18-5248	864
3854252	18-3939	903
3854269	18-0868	905
3854280	18-7330	150, 884
3854286	18-3060	964, 978
3854299	18-3879	907
3854311	18-5408	863
3854331	18-5362	864
3854406	18-0410	905
3854512	18-7703	878
3854539	18-2454	927
3854548	18-5354	864
3854549	18-5405	863
3854620	18-7326	150, 884
3854661	18-3469	891
3854751	18-5913	874

OMC (Cont.)

O.E. #	SIERRA #	PAGE #
3854809	18-6261	877
3854905	18-7679	878
3854942	18-0311	909
3854956	18-0518	911
3855104	18-7792	886
3855182	18-7689	878
3855270	18-1909-1	898
3855412	18-6028	927
3855412	18-6028A	927
3855412	18-6102	927
3855958	18-7330	150, 884
3856127	18-1400	903
3856138	18-1237	905
3856444	18-1909-1	898
3856600	18-6261	877
3857561	18-6261	877
3857650	18-7330	150, 884
3857656	18-1848	898
3857723	18-1986-1	897
3857944	18-1909-1	898
3857985	18-7331	150, 884
3857986	18-7326	150, 884
3858261	18-7326	150, 884
3858340	18-3593	887
3858437	18-21752-1	919
3858714	18-7331	150, 884
3860095	18-1233	904
3860171	18-6261	877
3911020	18-4173	903
3911023	18-4164	903
3921473	18-0466	905
3923440	18-0466	905
3930912	18-0346	909
3931593	18-0348	905
3935449	18-0980	910
5000074	18-1702	923
5000309	18-8383	346
5000356	18-4801	914
5000363	18-1703	923
5000400	18-4421	305
5000581	18-6528	341
5001036	18-3546	289
5001344	18-5768	256
5001593	18-3059	277
5001594	18-3390	282
5001594	18-3392	283
5001595	18-3315-2	284
5004257	18-1703	923
5004705	18-4148-1	295
5005113	18-6802	261
5005114	18-6801	261
5005115	18-6803	261
5005254	18-6281	260
5005266	18-7722	274
5005440	18-3543	289
5006319	18-6744	260
5006373	18-8384	346
5006511	18-3453	280
5007556	18-3476	285
5007662	18-6803	261
5007972	18-3472	284
5008968	18-8905	279
5008972	18-4537	284
5030087	18-3735	329
5030699	18-3499	271
5030973	18-74108	346
5031411	18-7915-1	184, 301
5031417	18-8904	277
5031456	18-8337	346
5032238	18-7719	274
5032323	18-7716	274
5032424	18-7773	267
5033102	18-7903	184, 301
5033112	18-3099	277
5033372	18-3497	271
5033539	18-7896	183, 301
5033542	18-8907	277
5033919	18-7897	183, 301

OMC (Cont.)

O.E. #	SIERRA #	PAGE #
5035703	18-7895	183, 301
5035974	18-7953	274
5036216	18-3498	271
173232, 502902	18-7824-2	183, 902
173232, 502902	18-7824-2	183, 902
175158+437228	18-7044	268
584605, 586275	18-6863	266
85R-4541	18-7096	881

PERKINS

2654403	18-7886	182, 672
185086600	18-6944	662
2871A651	18-5975	661

PLEASURECRAFT

3705042	18-0889	631
9-37824	18-37824	628
R017066	18-3700	632
R020027	18-7677	627
R020035A	18-7646	627
R026002E	18-3551	628
R047111	18-7480	628
R077001	18-7875	183, 632
R077002	18-7824-2	183, 902
R084003	18-7697	627
R094020A	18-2702-1	853
R096116	18-4220	632
R096117	18-3200	632
R098002	18-5727	Obsolete
R103001	18-5404-1	620
R103003	18-5407	620
R103004	18-5403	620
R103011	18-5245	620
R108001	18-5376	621
R114001	18-5314	620
R114002	18-5303	620
R114004	18-5314	620
R115001	18-5338	620
R115002	18-5345	620
R117001	18-5433	625
R117012	18-7648	625
R119001	18-5450	625
R130001	18-5801	626
R130012	18-15214	626
R142006	18-2434	558, 632
RA057004	18-3584	628
RA057018	18-3599-1	S/S to 18-3599-2
RA057018	18-3599-2	628
RA057019	18-3577-1	S/S to 18-3577-2
RA057019	18-3577-2	628
RA057023	18-3586-1	628
RA057024	18-3587-1	628
RA057036	18-42608	628
RA097002	18-5957	626
RA097003	18-5957	626
RA097006	18-5957	626
RA097007B	18-5984	626
RA097007B	18-6288	626
RA097007C	18-6453	626
RA097009	18-6452	626
RA107001	18-5309-1	622
RA108002	18-5369	621
RA108003	18-5352	621
RA108009	18-5244	621
RA122001	18-5903	626
RA122001	18-5920	626
RA122008	18-5907	625
RA122009	18-5603	625
RA122009	18-5908	625
RA122019	18-6443	625
RK122014	18-5920	626
RM0002	18-0677-1	631
RM0003	18-0878	631
RM0007	18-0183-1	631
RM0017	18-0898	631
RM0032	18-3883	632
RM0099	18-0676-1	631
RN0067	18-7227	626

Pleasurecraft (Cont.)

O.E. #	SIERRA #	PAGE #
RN0116	18-7081	627
RN0116-2	18-7081	627
RN0118	18-7096	627
RN0118-1	18-7017	627
RN0120	18-7096	627
RN0120-1	18-7017	627
RO20001	18-5899	628
RO28001	18-1996	630
RO29001	18-1899	630
RO85035	18-2103	632
RO96081	18-4214	632
RP026002E	18-3671	628
RP061015	18-3060	628
RP061017	18-3061	628
RP080026	18-8127	628

POLARIS

3240120	18-15080	552
PS-4	72-5104-2	194
PS-4	72-5104-3	194
PS-4	72-5104-7	194
VES	72-5103-2	193
VES	72-5103-3	193
VES	72-5103-4	193
VES	72-5103-5	193
VES	72-5103-7	193

POWER POLE

PUMP PRO-F	18-6819	62
PUMP SPN-F	18-6818	62

PRESTOLITE

873051	18-6881	955
110-258	18-6955	661, 953
110-258A	18-6955	661, 953
15-79	18-5840	565, 576, 597, 700
ETK 4001	18-6754	878
ETK 4101	18-6754	878
ETK 4102	18-6754	878
EVD 4001	18-6755	878
EVD 4002	18-6755	878
HYK4001	18-6274	956
SAW4201	18-5840	565, 576, 597, 700
SAW4206	18-5807	261, 875
SAW4207	18-5840	565, 576, 597, 700
SAW4210	18-5840	565, 576, 597, 700
VSH-6201 AFY	18-5711	877
VSH-6201ADY	18-5727	Obsolete
VSH-6201JY	18-5710	565, 576, 598

RACOR

B32013	18-7928-1	137
B32020MAM	18-7929	137
RK10012	18-7394	137
RK10222	18-7987	139
RK22244	18-0179	137
RK22628	18-9884	137, 139, 140, 199
S3213	18-7919	137, 274, 389, 490,
S3214	18-7920	138, 274, 389, 490,
S3227	18-7948	139, 389, 490, 732,
S3232	18-7949	139, 490, 732,
S3240	18-7947	139, 490, 732,

ROCHESTER

1708563	18-7616-1	153
7036543	18-7609-1	153
7040080	18-7608-1	153
7040082	18-7609-1	153
7040083	18-7608-1	153
7040089	18-7608-1	153
7041369	18-7609-1	153
7042183	18-7608-1	153
7043182	18-7609-1	153
7043183	18-7608-1	153
7043184	18-7608-1	153
7044182	18-7609-1	153
7044185	18-7603-1	153
7044291	18-7618-1	153

Rochester (Cont.)

O.E. #	SIERRA #	PAGE #
17057283	18-7605-1	153
17057285	18-7605-1	153
17057287	18-7616-1	153
17057298	18-7615-1	153
17059052	18-7608-1	153
17059054	18-7609-1	153
17059057	18-7608-1	153
17059280	18-7615-1	153
17059280	18-7617-1	153
17059283	18-7619-1	153
17059287	18-7616-1	153
17059288	18-7615-1	153
17059289	18-7618-1	153
17059290	18-7616-1	153
17059291	18-7605-1	153
17059292	18-7605-1	153
17059298	18-7619-1	153
17068453	18-7855	886
17078904	18-7854	886
17080560	18-7616-1	153
17080561	18-7615-1	153
17080561	18-7618-1	153
17080562	18-7618-1	153
17080564	18-7605-1	153
17080565	18-7605-1	153
17081060	18-7610-1	153
17081299	18-7619-1	153
17082403	18-7607-1	153
17083522	18-7619-1	153
17085013	18-7615-1	153

SEA-DOO

278-000-123	18-6878	552
278-000-186	18-6868	551
278-000-311	18-6868	551
278-000-316	18-6868	551
278-000-484	18-6867	551
278-000-485	18-6867	551
278-000-576	18-6866	551
278-000-577	18-6866	551
278-001-038	18-6866	551
278-001-239	18-6879	552
278-001-292	18-6871	552
278-001-300	18-6867	551
278-001-301	18-6866	551
278-001-376	18-6859	551
278-001-497	18-6869	551
278-001-554	18-6876	552
278-001-581	18-6874	552
278-001-802	18-6859	551
278-001-935	18-6867	551
278-001-936	18-6869	551
278-002-199	18-1294	30
290-888-993	18-6905	551
290-888-999	18-6905	551
420-888-9933	18-6905	551
420-888-994	18-6905	551
420-888-996	18-6905	551

SHERWOOD PUMP

9959	18-3060	558, 579, 628, 964, 994
10615	18-3061	557, 579, 628
10927	18-3168	558
10931	18-3140	558
12322	18-3169	558
12859	18-3169	558
18200	18-3077	557
10615K	18-3047	557
9959K	18-3046	557
9979K	18-3079	965

SKI-DOO

XPS 779126	72-5103-2	193
XPS 779127	72-5103-3	193

SUZUKI

09141-14008	18-3710	470
09141-18005	18-3726	470

Suzuki (Cont.)

O.E. #	SIERRA #	PAGE #
09168-10022	18-8331	470
09204-02004	18-3737	470
09204-03003	18-3735	470
09204-03004	18-3735	470
09263-14022	18-1414	468
09263-18016	18-1415	468
09263-20051	18-1412	468
09263-20072	18-1417	468
09263-27005	18-1416	468
09280-08008	18-7118	472
09280-75002	18-7140	472
09282-24004	18-0544	472
09282-30007	18-0546	472
09283-10011	18-0551	472
09284-08003	18-0569	472
09289-10002	18-0545	472
09289-22007	18-8345	471
09381-14001	18-42940-9	468
09381-18002	18-42950-9	468
09381-20003	18-42960-9	468
09420-03005	18-3292	465
09420-04009	18-3404	465
09420-05005	18-3296	465
09420-05006	18-3291	465
09420-05009	18-3291	465
11141-87D60	18-3825	469
11141-87D90	18-3825	469
11141-87E10	18-3822	469
11141-87E90	18-3822	469
11141-93901	18-3808	468
11141-93960	18-3808	468
11141-94401	18-3810	468
11141-94450	18-3810	468
11141-94506	18-3823	469
11141-94600	18-3824	469
11141-94620	18-3823	469
11141-94620	18-3824	469
11141-94701	18-3820	469
11141-94702	18-3820	469
11141-94720	18-3820	469
11141-95305	18-3813	468
11141-95320	18-3813	468
11141-95505	18-3814	469
11141-95512	18-3814	469
11141-95D10	18-3819	469
11141-95D90	18-3819	469
11141-96303	18-3809	468
11141-96344	18-3809	468
11141-98101	18-3807	468
11141-98130	18-3807	468
11141-98401	18-3806	468
11141-98411	18-3806	468
11141-98504	18-3816	469
11141-98510	18-3816	469
11141-98522	18-3816	469
12110-93120	18-40140	468
12110-94400	18-40110	468
12140-93121	18-39480	468
12140-94400	18-39540	468
12151-92502	18-42870	468
12151-93100	18-42860	468
12151-94400	18-42850	468
12161-91L00	18-1758	468
12161-92L00	18-1759	468
12161-93902	18-1757	468
12161-93902	18-1757K	468
12161-94400	18-1759	468
12161-94400	18-1759K	468
12161-96300	18-1758	468
12410-96351-050	18-39530	468
13119-91J00	18-0792	467
13910-87D00	18-7752	463
13910-89J01	18-7773	462
13910-94400	18-7753	463
13910-94701	18-7754	463
13910-95D00	18-7755	463
15170-91J00	18-3497	462
15170-93911	18-3495	462

Suzuki (Cont.)

O.E. #	SIERRA #	PAGE #
15170-94320	18-3496	462
15170-94J00	18-3498	462
15170-94J0V	18-3498	462
15170-99E00	18-3499	462
15410-87J10	18-7716	463
15410-87J30	18-7953	463
15410-94400	18-7735	463
15410-96J00	18-7711	463
15410-98500	18-7719	463
15412-93J00	18-7936	463
16510-05240	18-7903	184, 469
16510-45H10	18-8870	184, 469
16510-61A20-MHL	18-7896	183, 469
16510-82703	18-7897	183, 469
16510-87J00	18-7915-1	184, 469
16510-93J00	18-7895	183, 469
16510-96J00	18-7905-1	184, 469
17400-87D11	18-3253	466
17400-87E03	18-3254	466
17400-87E04	18-3254	466
17400-90J11	18-3258	466
17400-90J20	18-3258	466
17400-92D01	18-3255	466
17400-93951	18-3256	466
17400-93J00	18-3264	466
17400-93J02	18-3264	466
17400-94611	18-3257	466
17400-94700	18-3243	466
17400-94701	18-3243	466
17400-95350	18-3244	466
17400-95351	18-3244	466
17400-95550	18-3244	466
17400-96350	18-3242	466
17400-96351	18-3242	466
17400-96353	18-3242	466
17400-98551	18-3259	466
17400-98652	18-3260	466
17400-98661	18-3266	467
17400-98J00	18-3267	467
17400-98J01	18-3267	467
17411-93901	18-3480	467
17411-94421	18-3481	467
17461-87E11	18-3049	464
17461-87E12	18-3049	464
17461-90J00	18-3023	464
17461-90J01	18-3023	464
17461-92D02	18-3000	464
17461-93001	18-3092	464
17461-93003	18-3092	464
17461-93004	18-3092	464
17461-93901	18-3099	465
17461-93902	18-3099	465
17461-93903	18-3099	465
17461-93J00	18-3035	464
17461-94500	18-3023	464
17461-94501	18-3023	464
17461-94502	18-3023	464
17461-94503	18-3023	464
17461-94504	18-3023	464
17461-94505	18-3023	464
17461-94506	18-3023	464
17461-94510	18-3023	464
17461-94511	18-3023	464
17461-94520	18-3023	464
17461-94700	18-3094	465
17461-94701	18-3094	465
17461-95300	18-3095	465
17461-95301	18-3095	465
17461-95302	18-3095	465
17461-96301	18-3096	465
17461-96311	18-3096	465
17461-96312	18-3096	465
17461-98501	18-3097	465
17461-98502	18-3097	465
17461-98503	18-3097	465
17461-985M0	18-3097	465
17462-93990	18-3292	465
17471-87D01	18-3189	465

Suzuki (Cont.)

O.E. #	SIERRA #	PAGE #
17471-87E01	18-3192	465
17471-92D10	18-3193	465
17471-92J00	18-3192	465
17471-93902	18-3190	465
17471-94501	18-3191	465
17471-98503	18-3188	465
17472-91J00	18-0761	467
17472-92D10	18-0479	467
17472-93911	18-0478	467
17472-93J00	18-0778	467
17472-95200	18-0459	467
17472-95310	18-0460	467
17472-96301	18-0461	467
17472-98503	18-0477-9	467
17472-98611	18-0480	467
17472-98J00	18-0651	470
17582-93J00	18-0793	467
17685-87D10	18-0797	467
17685-97J00	18-0794	467
17685-98J00	18-0795	467
17685-99E00	18-0796	467
18213-98J00	18-32154	463
25223-94400	18-8334	470
25700-87D00	18-8335	471
25700-90J01	18-8373	471
25700-92J00	18-8374	471
25700-93J00	18-8380	470
25700-94400	18-8337	471
25700-94500	18-8338	471
25700-94700	18-8339	471
25700-95500	18-8340	471
25700-95D00	18-8341	471
25700-95J00	18-8385	472
25700-98J00	18-8386	472
25700-99E00	18-8381	470
31100-89J00	18-6419	461
31100-90J00	18-6831	461
31100-92E00	18-6417	461
31100-93J00	18-6941	461
31100-94600	18-6827	461
31100-94601	18-6827	461
31100-94610	18-6416	461
31100-94610	18-6827	461
31100-94702	18-6429	461
31100-95313	18-6428	461
31100-95600	18-6414	461
31100-95J00	18-6945	461
31100-95J01	18-6945	461
31100-96J00	18-6941	461
31100-96J01	18-6941	461
31173-95310	18-56008	461
31173-99E00	18-56009	461
32140-93900	18-5152	460
32900-93911	18-5144	460
33410-92L10	18-5151	460
33410-94400	18-5151	460
37100-87J00-0EP	18-18304	462
37110-99-E00	MP51010	23, 460
37110-99-E00	MP51012	23, 460
38100-87000-0IT	18-6785	462
38100-87D10-0ED	18-6786-1	462
38100-87D10-0IT	18-6786-1	462
38100-87D10-35J	18-6786-1	462
38100-87E10-0ED	18-6785	462
38100-87E20-0ED	18-6785	462
38100-87J0EP	18-18304	462
38100-87J11	18-6793	462
38100-87J20	18-6793	462
38100-92E00-0ED	18-6786-1	462
38100-92J02	18-18303	462
38100-92J10	18-18303	462
38100-93J01	18-18303	462
38100-93J02	18-18303	462
38100-96J00	18-18303	462
38860-76F01	18-5731	462
48600-94511-0ED	18-6865	Obsolete
55125-87D00	18-6033	470
55125-96310	18-6098	470

Suzuki (Cont.)

O.E. #	SIERRA #	PAGE #
55320-95310	18-6032	470
56132-95J00	18-0650	470
57630-92E00	18-3775	470
57630-94300	18-3777	470
57630-94500	18-3774	470
57630-96300	18-3778	470
65720-94401	18-80409	464
65720-94411	18-8087	464
65720-986B0	18-80425	464
65740-95500	18-8078	464
65750-87J10	18-80419	464
65750-87J11	18-80419	464
65750-94404	18-80418	464
65750-95500	18-8079	464
65750-95510	18-8079	464
65750-98505	18-8062	464
990C0-10W40-1GL	18-9551-3	187
990C0-10W40-1QT	18-9551-2	187
99105-00192	18-8071	464
99105-00193	18-8078	464
99105-20004-BWL	18-7922-1	137, 463
99105-20005	18-7948	139, 463
99105-20006	18-7947	139, 463
99105-20006-BWL	18-7987	139, 463

UNIVERSAL

288182	18-6263	634
288759	18-6263	634
299381	18-7884	182, 672
301068	18-6140	559
301069	18-6141	559

VALEO

541663	18-5943	953
2541451	18-5939	953
2937430	18-5976	953
2939590	18-5975	661
A0002655299	18-6848	953
A13N147M	18-5959	952
A13N148M	18-5959	952
A13N1M	18-5959	952
A13N234	18-5939	953
A13N259	18-5943	953
A13N2M	18-5959	952

VOLVO

35254	18-5436	941
72021	18-6846	661, 953
82744	18-4217	Obsolete
82745	18-4218	972
125017	18-7178	993
174448	18-9098	988
181620	18-2057	993
192212	18-4201	977
233991	18-6872	662, 952
240149	18-5306	939
240501	18-6872	662, 952
241669	18-5393	940
241812	18-6271	955
243460	18-5305	939
243632	18-5357	940
243653	18-5342	939
243658	18-5394	940
243797	18-5356	940
243799	18-5305	939
243801	18-5319	939
243903	18-5428	940
273663	18-7783	670
324825	18-8204	963
328516	18-3938	979
329653	18-8203	963
370409	18-3944	979
416033	18-2933	984
418265	18-2974	984
418411	18-2935	986
418412	18-2937	986
418445	18-2936	986
418870	18-2922	984

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
419310	18-2965	982
419652	18-4474	976
419653	18-4473	976
419678	18-2923	985
419734	18-4468	976
419735	18-4470	976
423135	18-7926	182, 673
430017	18-2518	985
430018	18-2525	986
430020	18-2994	987
430039	18-2924	985
430143	18-7878-1	183, 977
430172	18-2526	986
461092	18-2925	984
461511	18-1479	976
462623	18-2966	982
463377	18-4029	976
463505	18-7890	977
463587	18-2926	985
463902	18-4245	977
463999	18-2927	985
466634	18-7880	182, 977
466987	18-7942	139, 670, 961
477024	18-4200	977
477556	18-0034	182, 672, 977
502036	18-1402	979
803762	18-1727	977
804190	18-0184	989
804261	18-4259	986
804695	18-2039	993
806256	18-3106	963
807036	18-4216	972
808007	18-3274	964
812994	18-4150	973
813967	18-8368	989
814301	18-2153	990
814356	18-2939	987
818525	18-5419	940
820545	18-6822	955
820652	18-59710	952
822454	18-59710	952
824633	18-2928	984
824677	18-2989	984
824803	18-7099	957
826341	18-4204	989
826423	18-75125	966
826493	18-7281	149, 958
826495	18-5959	952
826648	18-7888	963
827247	18-2045	993
827303	18-59710	952
829207	18-15460	966
829592	18-4219	972
829620	18-4464	976
829714	18-2934	986
829913	18-8124	139, 961
831009	18-3106	963
831617	18-2527	986
831622	18-2519	986
831891	18-2528	986
831892	18-2529	986
832570	18-4206	989
832598	18-6000	991
832598	18-6000A	991
832598	18-6104	991
832669	18-2990	987
832675	18-2199	987
832820	18-4205	989
832831	18-2776	973
832846	18-2778	973
832965	18-4234	989
833188	18-4463	976
833274	18-3842	983
833453	18-3834	983
833950	18-4005	977
833995	18-3076	964
833996	18-2044	993
834337	18-7884	182, 977

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
834476	18-2531	986
834520	18-5806	954
834548	18-4044	976
834560	18-5348	939
834609	18-5959	952
834751	18-2766	988
834893	18-5911	951
834963	18-5959	952
834975	18-5425	940
835304	18-5314	939
835308	18-5338	939
835390	18-3599-1	S/S to 18-3599-2
835390	18-3599-2	963
835417	18-0398	984
835440	18-7824-2	183, 977
835512	18-3060	964
835576	18-7859	961
835702	18-5369	940
835704	18-5345	939
835705	18-5303	939
835804	18-1931-1	969
835874	18-3047	964
835874	18-3061	964
835966	18-2949	984
835998	18-5433	941
837924	18-6872	662, 952
838513	18-70704	966
838637	18-4466	976
838638	18-4471	976
838928	18-6021	992
838929	18-6001	991
839423	18-4208	989
839430	18-6790	956
839534	18-4209	989
840808	18-5906	951
841070	18-5352	940
841161	18-7286	150, 958
841162	18-7862	961
841177	18-6268	955
841207	18-3876	983
841243	18-5411	940
841244	18-5375	940
841262	18-5349	939
841263	18-5358	940
841292	18-7000	958
841380	18-59700	952
841640	18-3586-1	963
841750	18-7879-1	183, 977
841762	18-5959	952
841762	18-59700	952
841763	18-59700	952
841765	18-5959	952
841765	18-59700	952
841766	18-5959	952
841766	18-59700	952
841821	18-15430	966
841907	18-5403	939
841926	18-5353	940
841994	18-7086	957
842775	18-6872	662, 952
843511	18-6872	662, 952
845363	18-28050	172, 178, 179, 944
845792	18-75125	966
845940	18-6846	661, 953
847651	18-59710	952
847741	18-0032	182, 672, 977
849561	18-59710	952
849602	18-59710	952
850046	18-6791	956
850785	18-4210	989
850834	18-6758	956
850888	18-4211	989
850889	18-4212	990
851120	18-6951	955
851261	18-4213	990
851407	18-0558	993
852520	18-6791	956
852835	18-6004	991

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
852835	18-6004A	991
852835	18-6105	991
852928	18-6274	956
852928	18-6838	955
852928	18-6881	955
852928	18-6822	955
853012	18-710-64-2	988
853255	18-2104	989
853548	18-7306	988
853670	18-2040	993
853868	18-25251	986
854031	18-2777	973
854045	18-4210	989
854047	18-4213	990
854329	18-6792	956
854346	18-6770	955
855326	18-5911	951
855383	18-2991-1	984
855383	18-2991-1-9	972, 984
855387	18-1930-2	969
855507	18-6456	988
855798	18-5657	946
855845	18-5403	939
855889	18-7072	956
855967	18-2991-1	972, 984
855967	18-2991-1-9	972, 984
856028	18-2929	987
856034	18-2949	984
856037	18-2995	984
856044	18-2928	984
856116	18-2909	970
856306	18-70704	966
856364	18-3599-1	S/S to 18-3599-2
856364	18-3599-2	963
856470	18-7099	957
856471	18-7000	958
856472	18-7000	958
856474	18-3876	983
856609	18-3577-1	S/S to 18-3577-2
856609	18-3577-2	963
856883	18-1931-1	969
856891	18-1935-1	970
856894	18-1932	969
857037	18-1936	968, 969, 971, 972
858201	18-7858	139, 670, 961
858459	18-35444	670
858467	18-3175	963
858488	18-7907	977
859155	18-3843	983
859428	18-35442	958
859647	18-3867	983
861250	18-0307	985
861251	18-0310	985
861477	18-8126	139, 961
862293	18-7888	963
870670	18-6271	955
870690	18-5357	940
870998	18-6958	662, 952
872022	18-6846	661, 953
872066	18-7647	962
872235	18-5939	953
872241	18-5906	951
872272	18-6268	955
872300	18-6266	955
872449	18-6838	955
872449	18-6881	955
872757	18-6846	661, 953
872793	18-6124Z	991
872926	18-5943	953
873051	18-6838	955
873178	18-6004	991
873178	18-6004A	991
873178	18-6105	991
873179	18-6000	991
873179	18-6000A	991
873179	18-6104	991
873228	18-2432	987
873229	18-2433	987

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
873395	18-6123Z	991
873635	18-6846	661, 953
873757	18-6846	661, 953
873770	18-5939	953
873771	18-6846	661, 953
875192	18-2625	993
875383	18-3209	965
875400	18-2983	982
875401	18-2980	982
875407	18-7085	956
875422	18-2596	981
875550	18-2793	977
875569	18-2982	982
875571	18-8813-1	171-181, 944
875574	18-3205	965
875575	18-3075	964
875580	18-3666	974
875583	18-3076	964
875584	18-3208	965
875660	18-3037	964
875660	18-3078	964
875698	18-3263	965
875736	18-3037	964
875736	18-3078	964
875741	18-8357	993
875759	18-3262	965
875769	18-3261	965
875779	18-3654	973
875781	18-3656	974
875784	18-3658	974
875785	18-3659	974
875787	18-3660	974
875791	18-3663	974
875794	18-3662	974
875795	18-3664	974
875796	18-3665	974
875805	18-6005	991
875808	18-3080	965
875815	18-6009	991
875815	18-6009A	991
875821	18-6010	991
875821	18-6010A	991
875821	18-6106	991
875822	18-2775	973
875826	18-2744	988
875827	18-2755	988
875828	18-2757	988
875847	18-2774	973
875848	18-2758	988
876037	18-5704	955
876038	18-6271	955
876039	18-5705	955
876040	18-6266	955
876069	18-57702	183, 977
876097	18-3656	974
876120	18-3287	964
876185	18-7890	977
876267	18-8358	993
876268	18-8359	993
876278	18-4204	989
876279	18-2366	989
876294	18-2744	988
876300	18-2998	982
876302	18-2813	981
876303	18-3870	981
876305	18-3662	974
876306	18-2814	981
876314	18-0252	981
876342	18-2983	982
876356	18-2980	982
876358	18-2982	982
876359	18-2817	982
876376	18-4342	981
876380	18-4341	981
876384	18-0489	981
876433	18-2818	982
876631	18-2758	988
876633	18-2757	988

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
877066	18-3275	964
877349	18-3658	974
881681	18-6872	662, 952
881682	18-6958	662, 952
897367	18-4214	990
897426	18-2041	993
897707	18-2104	989
897720	18-6792	956
897873	18-4239	990
908611	18-2946	982
912213	18-2128	989
912227	18-3879	983
912957	18-0519	980
912979	18-1238	971
914323	18-0518	980
914445	18-4024	980
914556	18-3939	979
914557	18-3938	979
914816	18-4161	979
914930	18-3879	983
915236	18-4160	979
925054	18-7179	993
925055	18-7180	993
925065	18-7190	993
925091	18-7181	975, 993
925092	18-7182	471, 993
925093	18-7183	471, 993
925095	18-7122	993
925256	18-7184	993
925259	18-7186	993
925261	18-7187	993
941816	18-4215	990
941907	18-4236	973
943218	18-4238	990
943414	18-2367	977
946242	18-2046	993
949656	18-7154	993
950813	18-15410	966
950818	18-15460	966
951924	18-4241	990
952141	18-15500	966
955974	18-7193	993
955983	18-7188	993
955989	18-7149	237, 993
955995	18-7192	993
956000	18-7194	993
958303	18-15325	966
958310	18-15390	966
958311	18-15405	966
958314	18-15435	966
958320	18-15495	966
958357	18-15415	966
958498	18-4046	976
958838	18-2043	993
958860	18-2047	993
966382	18-15435	966
966857	18-4046	976
975672	18-7181	975, 993
984513	18-6028	991
985316	18-1401	979
985727	18-21753	987
986280	18-6779	956
988037	18-7330	150, 958
1141679	18-9680-2	196
1141681	18-9680-5	196
1141682	18-9680-7	196
1218630	18-4472	976
1218674	18-1478	976
1243632	18-5357	940
1266286	18-7878-1	183, 977
1266796	18-2930	984
1306169	18-5305	939
1306630	18-4031	980
1317466	18-2933	984
1336255	18-2530	986
1357199	18-6839	952
1378645	18-2968	982
1378646	18-2970	982

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
1378864	18-2926	985
1378870	18-2972	985
1378879	18-2930	984
1378909	18-2927	985
1378911	18-2922	984
1378913	18-2925	984
1502272	18-6846	661, 953
1542389	18-4469	976
1542472	18-4467	976
2430184	18-3037	964
2430184	18-3078	964
2655301	18-6847	953
2656299	18-6848	953
3287677	18-5745	941
3517857	18-7878-1	183, 977
3523301	18-6839	952
3547991	18-2530	986
3580309	18-0498	982
3582310	18-35443	670
3582358	18-7908	977
3582561	18-4473	976
3582606	18-4474	976
3582609	18-4465	976
3582732	18-0035	182, 672, 977
3582733	18-0036	182, 672, 977
3583443	18-8125	139, 961
3583555	18-6944	662
3583786	18-3868	983
3586461	18-6125A	991
3586498	18-3079	965
3586765	18-6838	955
3587079	18-6806	955
3587597	18-3615	974
3587625	18-5913	951
3588475	18-3504	964
3803227	18-5943	953
3803227	18-59700	952
3803260	18-5939	953
3803645	18-6953	661
3808516	18-7708	941
3825038	18-79007	962
3825133	18-7942	139, 670, 961
3827069	18-7974	184, 977
3831424	18-3538	974
3831425	18-3660	974
3831426	18-3539	973
3840335	18-7709	961
3841697	18-3038	964
3841697	18-3077	964
3841697	18-30777	S/S to 18-3077
3842343	18-9410-2	189
3842344	18-9410-4	189
3843751	18-7705	962
3847501	18-1986-1	969
3847547	18-9096	988
3847644	18-8149	138, 961
3850216	18-5811	954
3850357	18-7677	878
3850379	18-1238	971
3850379	18-4408	971
3850396	18-7684	962
3850426	18-1074	988
3850495	18-2875-1	971
3850495	18-2875-1-9	900
3850496	18-0943-2	970
3850496	18-0943-2-9	970
3850559	18-7876-1	183
3850594	18-2586	992
3850595	18-0893	986
3850597	18-2791	993
3850809	18-7326	150, 958
3850810	18-7331	150, 958
3850812	18-2174	989
3850813	18-2128	989
3850814	18-2337	989
3850815	18-2146	989
3850861	18-7778	138, 960
3850984	18-3708-1	990

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
3852005	18-3722	990
3852023	18-1501	990
3852033	18-7168	993
3852044	18-7162	993
3852045	18-7116	993
3852073	18-7102	993
3852089	18-7135	993
3852095	18-0889	984
3852096	18-0164	984
3852109	18-0874	987
3852113	18-0876	984
3852120	18-0929	974
3852127	18-2858	984
3852165	18-7141	993
3852169	18-7143	350, 933
3852170	18-8020	963
3852171	18-8200	963
3852172	18-8202	963
3852215	18-5894	19, 887, 962
3852255	18-3744	990
3852315	18-32882	993
3852350	18-4194	990
3852384	18-2339	989
3852413	18-7789	138, 960
3852413	18-7989	138, 960
3852455	18-0183-1	643, 984
3852464	18-15455	966
3852468	18-2902-1	972
3852468	18-2902-1-9	972
3852476	18-0549	990
3852477	18-0891	985
3852523	18-7406	993
3852529	18-8021	963
3852531	18-7407	993
3852544	18-2138	990
3852560	18-2996	987
3852604	18-710-48-2	988
3852654	18-0468	986
3852655	18-0405	985
3852656	18-0322	987
3852657	18-0519	980
3852687	18-0664	985
3852691	18-0887	986
3852692	18-2815	984
3852693	18-0347	985
3852696	18-2779	963
3852741	18-2780-1	963
3852742	18-2781	963
3852805	18-0528	980
3852818	18-0352	985
3852824	18-0147	986
3853132	18-0518	980
3853226	18-4024	980
3853268	18-3937	979
3853336	18-2946	982
3853340	18-4161	979
3853341	18-1213	980
3853342	18-0327	985
3853343	18-1239	985
3853361	18-0903	985
3853412	18-2909	970
3853477	18-4160	979
3853510	18-1232	985
3853511	18-3887	983
3853512	18-0468	986
3853528	18-1234	980
3853587	18-3873	983
3853732	18-3883	983
3853742	18-0183-1	643, 984
3853787	18-5897	962
3853796	18-3584	963
3853799	18-3558	973
3853801	18-5403	939
3853804	18-8964	976
3853807	18-2100	989
3853815	18-5352	940
3853827	18-1230	980
3853847	18-1401	979

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
3853850	18-3599-1	S/S to 18-3599-2
3853850	18-3599-2	963
3853912	18-0410	982
3853913	18-0410	982
3853945	18-6779	956
3853960	18-3937	979
3853982	18-5913	951
3853983	18-3676	974
3854001	18-5108	941
3854002	18-5443	941
3854003	18-5107-1	941
3854017	18-3575	S/S to 18-3593
3854017	18-3593	963
3854018	18-36905	957
3854020	18-7238	957
3854026	18-7229	958
3854033	18-1402	979
3854095	18-1231	984
3854105	18-7242	957
3854106	18-7244	957
3854107	18-7245	957
3854116	18-7246	957
3854127	18-2765	988
3854130	18-6125Z	991
3854158	18-7601	962
3854161	18-7492	941
3854164	18-69550	954
3854190	18-5920	951
3854202	18-3869	983
3854215	18-29322	940
3854217	18-29322	940
3854217	18-5248	940
3854218	18-5413	940
3854252	18-3939	979
3854261	18-5406	940
3854269	18-0868	982
3854280	18-7330	150, 958
3854286	18-3046	964
3854286	18-3060	964
3854299	18-3879	983
3854311	18-5408	940
3854331	18-5362	940
3854406	18-0410	982
3854512	18-7703	962
3854527	18-7702	962
3854539	18-2454	990
3854548	18-5354	940
3854549	18-5405	940
3854620	18-7326	150, 958
3854751	18-5913	951
3854905	18-7679	962
3854942	18-0311	985
3854956	18-0518	980
3855017	18-7241	957
3855104	18-7792	961
3855182	18-7689	962
3855194	18-7704	962
3855275	18-2598	992
3855276	18-7268	149, 958
3855296	18-7757	941
3855411	18-6028	991
3855412	18-6102	991
3855610	18-6125M	991
3855958	18-7330	150, 958
3855991	18-3577-1	S/S to 18-3577-2
3855991	18-3577-2	963
3856003	18-5919	951
3856004	18-5913	951
3856127	18-1400	979
3856138	18-1237	985
3856393	18-7641	956
3856884	18-33800	962
3856961	18-3677	974
3857265	18-6274	956
3857487	18-7700	962
3857489	18-6806	955
3857532	18-5899	962
3857561	18-6261	952

Volvo (Cont.)		
O.E. #	SIERRA #	PAGE #
3857650	18-7330	150, 958
3857656	18-1848	969
3857723	18-1986-1	969
3857747	18-6275	951
3857813	18-6265	952
3857985	18-7331	150, 958
3857986	18-7326	150, 958
3858061	18-9410-7	189
3858071	18-6817	955
3858081	18-5700	955
3858256	18-3081	965
3858261	18-7326	150, 958
3858340	18-3593	963
3858462	18-15450	966
3858714	18-7331	150, 958
3858809	18-5700	955
3858941	18-7685	962
3858979	18-7706	941
3859054	18-5811	954
3859078	18-7493	941
3859082	18-7643	941
3860082	18-5979	952
3860566	18-6275	951
3860764	18-5913	951
3860769	18-5957	952
3860879	18-6806	955
3861267	18-7648	941
3861575	18-6804	955
3862014	18-5405	940
3862228	18-7989	138, 960
3862281	18-3081	965
3862281	18-3277	964
3862500	18-7513	19, 962
3862567	18-3276-1	964
3862612	18-6848	953
3862613	18-6845	953
3862613	18-6847	953
3862665	18-6845	953
3863061	18-1909-1	970
3863061	18-1909-1	970
3863085	18-25250	986
3863130	18-7642	941
3863193	18-6028A	991
3863450	18-2780-1	963
3863450	18-2780-1	963
3884950	18-5882	952
3884950	18-6845	953
3885317	18-5913	951
3888813	18-6127A	991
3888814	18-6127Z	991
3888815	18-6127M	991
3888816	18-6126A	991
3888817	18-6126Z	991
3888818	18-6126M	991
3888821	18-2583	993
3888822	18-2584	993
3888916	18-1076	992
3888917	18-2726	992
3911020	18-4173	979
3911023	18-4164	979
4785974	18-7926	182, 673
5001677	18-6846	661, 953
5003564	18-6839	952
6209190	18-6956	952
6643474	18-6271	955
8602629	18-6953	661
8602710	18-6953	661
8602714	18-6953	661
8676496	18-6953	661
8676498	18-6953	661
8676499	18-6953	661
8692305	18-8003	184, 977
8757166	18-8802-1	171-181, 944
8757166	18-8823-1	171-181, 944
21124846	18-3506	963
21148403	18-3557	973
21213660	18-3276-1	964
21213664	18-30778	964

Volvo (Cont.)

O.E. #	SIERRA #	PAGE #
21323043	18-6944	662
21436799	18-5467	941
21707133	18-0033	182, 672, 977
40005011	18-9553-2	187
40005012	18-9553-3	187
40005013	18-9553-5	187
40005014	18-9553-7	187
1357199-7	18-6839	952
17253-6	18-3745	990
3523301-4	18-6839	952
3803227-2	18-59700	952
3803270-2	18-6846	661, 953
3851218-2	18-7789	138, 960
3851218-2	18-7989	138, 960
3852374-2	18-1986-1	969
3852648-9	18-3730	989
3853862-5	18-21753	987
3853962-3	18-21751	987
3854194-2	18-6291	875
3855270-9	18-1909-1	970
3855270-9	18-1909-1	970
3856600-6	18-6261	952
3857846-4	18-2434	558
3858437-1	18-21752-1	987
419763-8	18-2965	982
463903-5	18-4246	977
5003564-1	18-6839	952
576266-8	18-8361	993
818701-5	18-5310	939
834438-4	18-1930-2	969
834625-6	18-59700	952
834985-4	18-7095	957
835908-5	18-2971-1	972
841047-4	18-7641	956
841066-4	18-5903	951
841293-4	18-7001	958
841313-0	18-7641	956
841378-3	18-59700	952
841634-9	18-7200	957
841836-0	18-7000	958
847306-8	18-6872	662, 952
847308-4	18-6958	662, 952
849748-9	18-6955	661, 953
854525-3	18-6817	955
855384-4	18-1935-1	970
855846-2	18-5303	939
856039-3	18-2971-1	972
873757-9	18-6846	661, 953
875807-0	18-3079	965
875808-8	18-3036	965
875811-2	18-3081	965
876532-3	18-8801-1	171-181, 944
877061-2	18-3038	964
877061-2	18-3077	964
949658-9	18-7147-9	993
966694-2	18-4044	976
R7044289	18-80008	956
R80316	18-79998	956

WESTERBEKE

21235	18-7925	182, 673
30220	18-7910-1	182, 673

YAMAHA

19-1400-10	18-6843	994
1WD-E3440-00-00	18-8700	184, 517
2MB-E3440-00-00	18-8700	184, 517
3FV-13440-00-00	18-7902	183, 517
3FV-13440-20-00	18-7902	183, 517
5GH-13440-00-00	18-7911-1	184, 516
5GH-13440-20	18-8700	184, 517
5GH-13440-50-00	18-8700	184, 517
5JW-13400-00-00	18-8700	184, 517
60E-81800-00-00	18-6921	552
60V-11181-00	18-99048	521
60V-12411-00	18-3525	510
60V-12414-A0-00	18-60508	527
60V-13621-A0	18-99049	525

Yamaha (Cont.)

O.E. #	SIERRA #	PAGE #
60V-13645-00	18-99050	525
60V-13907-00-00	18-7343	487
60V-24251-01-00	18-79907	492
60V-43880-00-00	18-6798	481
60V-46241-00-00	18-15143	517
60V-81800-00-00	18-6832	478
60X-43315-A0-00	18-0406	523
60X-44323-00-00	18-3520	502
60X-81800-00-00	18-6832	478
60X-W0078-00	18-3522-1	502
60X-W0078-00-00	18-3516	502
61A-11181-A0-00	18-3891	521
61A-11181-A1-00	18-3891	521
61A-11193-A1	18-99051	525
61A-11381-A0	18-99052	525
61A-12414-A0-00	18-0829	530
61A-13411-00	18-79976	516
61A-13621-A0	18-99053	525
61A-13645-00	18-99054	525
61A-13646-00	18-99055	525
61A-24563-00-00	18-7782	491
61A-24564-00-00	18-7486	491
61A-41134-A0	18-99000	523
61A-43880-01-00	18-6782	482
61A-43880-02-00	18-6782	482
61A-44311-00-00	18-3173-1	496
61A-44311-01	18-3522-1	502
61A-44311-01	18-3523-1	501
61A-44311-01-00	18-3173-1	496
61A-44322-00-00	18-3333	498, 499
61A-44322-02-00	18-3519	501-503
61A-45113-A0	18-99056	525
61A-45114-A0	18-99001	523
61A-45371-00-00	18-6119A	533
61A-45371-00-00	18-6119Z	533
61A-45527-00-00	18-9076	497
61A-45538-00-00 + 61A-45527-00-00 + 90206-22M19 + 90201-22M01	18-9079	497
61A-45538-00-00	18-9075	497
61A-81800-01-00	18-6861	478
61A-81840-00-00	18-56007	481
61A-81941-00-00	18-5853	477
61A-81950-01	18-1523	482
61A-W0001-01-00	18-4400	519
61A-W0001-21-00	18-2799	548
61A-W0001-A1-00	18-4400	519
61A-W0001-C1-00	18-2799	548
61A-W0078-01-00	18-3395	499
61A-W0078-A2-00	18-3396-1	499
61A-W0078-A3-00	18-3396-1	499
61A-W0093-00-00	18-7772	484
61A-W0093-01-00	18-7772	484
61B-82510-00-00	MP51030	23, 475
61B-82510-01-00	MP51030	23, 475
61B-82510-01-00	MP51032	23, 475
61N-11603-00-00	18-3957	515
61N-11635-00-00	18-4145	515
61N-11636-00-00	18-4146	515
61N-14392-00-00	18-7049	484
61N-24560-10	18-79910	493
61N-24563-00-00	18-7781	491
61N-44311-00-00	18-3185	496
61N-44311-01-00	18-3185	496
61N-44322-01-00	18-3443	504
61N-44323-00	18-3194	504
61N-45251-01-00	18-6120A	533
61N-45251-01-00	18-6120Z	533
61N-85570-00-00	18-5113	474
61N-85570-10-00	18-5113	474
61N-W0078-11-00	18-3432	504
61N-W0093-00-00	18-7737	483
61T-11193-A1	18-99057	525
626-14390-90	18-7079	485
62L-85570-00-00	18-5129	552
62T-85520-00-00	18-5147	552
62T-85520-01-00	18-5147	552

Yamaha (Cont.)

O.E. #	SIERRA #	PAGE #
62T-85533-00-00	18-5146	552
62X-43880-00-00	18-6811	482
62X-43880-00-00	18-6812	482
62X-43880-01-00	18-6811	482
62X-43880-01-00	18-6812	482
62X-43880-09-00	18-6789	481
62X-43880-09-00	18-6812	482
62Y-12414-00-00	18-0835	530
62Y-14392-00-00	18-7049	484
62Y-41133-00	18-99002	523
62Y-41134-01	18-99003	523
62Y-43800-11-00	18-6811	482
62Y-43880-00-00	18-6811	482
62Y-46241-00-00	18-15144	517
62Y-W0001-20-00	18-74540	549
63D-11181-A1	18-99060	521
63D-11193-A0	18-99059	521
63D-44312-00	18-9083	505
63D-44316-00-00	18-0483	530
63D-44322-00-00	18-3449	501
63D-44323-00-00	18-3186	501
63D-45114-A0	18-99004	523
63D-45123-00	18-99005	523
63D-W0001-00	18-99061	518
63D-W0078-01-00	18-3415	501
63D-W0078-01-00	18-3434	501
63M-81800-00-00	18-6908	552
63M-81960-00-00	18-6857	552
63P-12414-00-00	18-99127	530
63P-13915-00-00	18-79902	493
63P-14984-00	18-0712	485
63P-45987-00-00	18-73918	533
63P-46241-00-00	18-15140	517
63P-81950-00	18-1522	482
63V-11181-A2	18-99140	528
63V-14301-00-00	18-34603	484
63V-14985-00	18-7064	485
63V-15713-00-00	18-51001	532
63V-24411-00-00	18-7390	487
63V-41133-A1	18-99006	523
63V-44301-00	18-3412	500
63V-44301-00-00	18-3356	496
63V-44322-00-00	18-3444	500, 501
63V-44323-00-00	18-3195	500
63V-44328-01	18-9090	504
63V-44352-01-00	18-3040	495
63V-44365-10-00	18-3505	498
63V-45113-A1	18-99150	529
63V-45315-A0	18-99063	526
63V-85520-00	18-5183	473
63V-85520-01	18-5183	473
63V-85533-00-00	18-25604	474
63V-85540-00-00	18-5132	473
63V-85540-01-00	18-5132	473
63V-85540-02-00	18-5132	473
63V-85570-00-00	18-23602	473
63V-85580-01-00	18-25652	474
63V-W0001-01	18-99175	520
63V-W0001-21-00	18-74507	549
63V-W0078-01	18-3412	500
63V-W0078-01-00	18-3433	500
63V-W0093-00-00	18-7058	482
646-24251-02-00	18-7713	491
646-44322-00-00	18-3328	503
646-44323-00-00	18-3357	503
646-44352-01-00	18-3072	495
647-14385-00-00	18-7065	485
647-44366-00	18-1833	498
647-45616-02	18-3709	534
648-14198-A0-00	18-0775	529
648-14385-00-00	18-7066	485
648-24411-00-00	18-7839	488
64D-14384-01-00	18-0856	S/S to 18-0856-1
64D-14384-01-00	18-0856-1	523
64D-W0093-00-00	18-7756	483
64E-13645-A0	18-99064	526
64E-43822-00-00	18-2081	482
64E-4384J-00-00	18-2082	482

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
64E-43869-00-00	18-7469	550
64E-43880-00-00	18-6783	482
64E-43880-01-00	18-6783	482
64J-41133-10	18-99008	524
64X-81800-00-00	18-6862	551
64X-81800-00-00	18-6906	551
650-11651-04-00	18-1755	516
650-11651-04-00	18-1755K	516
650-24431-00	18-0849	523
650-24431-A0-00	18-0849	523
655-12414-A1-00	18-0232	530
65E-85570-00-00	18-5119	474
65L-13645-00	18-99066	526
65L-13646-00	18-99067	526
65L-13915-00-00	18-79901	492
65L-14984-00	18-0715	486
65L-24564-00-00	18-7487	491
65L-W0001-C0-00	18-74510	549
65N-44315-A0	18-0453	505
65N-44323-00	18-0408	505
65N-W0078-A0-00	18-4533	505
65W-11169-00	18-99068	526
65W-11181-30-00	18-63968	531
65W-11351-00	18-99069	526
65W-11356-00	18-99070	526
65W-13645-00-00	18-60535	531
65W-14198-00-00	18-76689	550
65W-14457-10	18-99071	526
65W-14901-12-00	18-34602	Obsolete
65W-24251-10-00	18-7830	491
65W-41114-00	18-99072	526
65W-41114-01-00	18-60531	531
65W-43865-00-00	18-7470	550
65W-43871-00-00	18-7484	482
65W-46241-00-00	18-15135	517
65W-81941-00-00	18-5819	477
65W-85570-01-00	18-23205	473
65W-85580-00-00	18-25651	Obsolete
65W-W0001-20	18-99073	518
662-44352-01-00	18-3063	495
663-13622-00-00	18-0242	525
663-13622-A0-00	18-0242	525
663-24410-00-00	18-7334	487
663-24411-00-00	18-7840	488
663-44311-02	18-3408	500
663-44315-A0-00	18-0292	531
663-44316-A0	18-99149	529
663-44322-00-00	18-3435	500, 502, 503
663-44323-00-00	18-3436	500, 503
663-44324-A0-00	18-0294	531
663-44366-00	18-1828	497
663-44366-00	18-1830	498
663-45123-00	18-99009	524
663-45331-00-94	18-2773	532
663-81840-11-00	18-56004	481
663-W0078-00-00	18-3425	503
663-W0078-A0-00	18-3425	503
664-41114-A0-00	18-0250	530
664-41134-A0	18-99010	524
664-45371-01-00	18-6096	533
66K-13907-00-00	18-7341	487
66K-13915-00-00	18-79900	492
66K-14984-00	18-0711	485
66K-W0001-20-00	18-74512	549
66M-11181-10-00	18-63966	531
66M-11351-10	18-99074	526
66M-11356-00	18-99075	526
66M-11357-00-00	18-60513	532
66M-12411-01-00	18-3541	510
66M-13329-10	18-99076	526
66M-13645-00-00	18-60534	531
66M-14301-00-00	18-34600	484
66M-14301-12-00	18-34600	484
66M-24410-10-00	18-35302	487
66M-41114-01-00	18-60530	531
66M-41133-00	18-99012	524
66M-41138-00	18-99078	526
66M-45113-00	18-99013	524

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
66M-45115-00	18-99079	526
66M-46241-00-00	18-15137	517
66M-81800-01-00	18-6943	478
66M-81800-02-00	18-6943	478
66M-85520-00-00	18-25600	474
66M-85533-00-00	18-25602	Obsolete
66M-85540-01-00	18-25300	474
66M-85570-00-00	18-23601	473
66M-85580-00-00	18-25650	474
66M-W0093-00-00	18-7738	483
66M-W0093-01-00	18-7738	483
66T-11181-A0-00	18-60522	531
66T-11193-A0-00	18-60520	531
66T-14301-00-00	18-34605	484
66T-15713-00-00	18-51003	532
66T-41114-A0-00	18-60532	531
66T-41133-A0-00	18-60529	531
66T-44311-00	18-3413	501
66T-44323-00-00	18-3196	501
66T-45113-A0-00	18-60528	531
66T-W0078-00	18-3413	501
66T-W0078-00-00	18-3440	501
66V-81960-00-00	18-6651	552
670-45997-02-00	18-73914	533
676-11181-A0-00	18-3892	521
676-11181-A1-00	18-3892	521
676-12414-A0-00	18-60540	531
676-13646-A0	18-99080	526
676-14984-00-00	18-0840-1	529
676-14985-01-00	18-7392	485
676-41112-A0	18-99081	526
676-41133-A0	18-99014	524
676-44315-A1	18-99082	526
676-44324-A0	18-99083	526
676-45114-A0	18-99015	524
676-45127-00	18-99084	526
676-45128-00	18-99085	526
677-14198-A1	18-99145	528
677-14384-01	18-99146	486
677-24411-02-00	18-7837	488
677-24471-01-00	18-7838	488
677-W0093-00-00	18-7059	482
677-W0093-04-00	18-7059	482
679-44316-A0	18-99086	526
679-45315-A0	18-99087	526
679-W0078-00-00	18-3397	500
679-W0078-A0-00	18-3397	500
67C-11356-00	18-99088	526
67C-41114-00	18-99089	527
67C-41133-00	18-99016	524
67C-43880-00-00	18-6748	481
67C-43880-01-00	18-6748	481
67C-45113-00	18-99091	527
67C-45123-00	18-99017	524
67C-W0001-00	18-99092	518
67C-W0001-20	18-99093	518
67C-W0001-21-00	18-0020	546
67D-14301-13-00	18-34601	484
67D-15713-00-00	18-51002	532
67D-24410-03-00	18-35304	487
67D-45113-A0-00	18-60527	531
67D-W0093-00-00	18-7736	483
67F-11181-02	18-99094	521
67F-12411-01-00	18-3632	510
67F-14371-01	18-79972	491
67F1439A-00-00	18-7056	484
67F-41133-A1	18-99018	524
67F-41134-A0	18-99019	524
67F-41138-00-00	18-0605	523
67F-43880-00-00	18-6787	481
67F-44311-01	18-3409	502
67F-44322-00-00	18-3162	502
67F-44323-00-00	18-3143	502
67F-44352-00-00	18-3042	495
67F-45123-00	18-99020	524
67F-45127-00-00	18-0617	523
67F-46241-00-00	18-15131	517
67F-81800-02-00	18-6425	478

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
67F-82341-00-00	18-5217-1	474
67F-82344-00-00	18-8847-1	474
67F-82342-00-00	18-5218-1	474
67F-82341-00-00 +		
67F-82342-00-00 +		
67F-82343-00-00 +		
67F-82344-00-00	18-8847-1	474
67F-82343-00-00	18-5219-1	474
67F-82344-00-00	18-5220-1	474
67F-W0001-20-00	18-74535	549
67F-W0078-00	18-3409	502
67F-W0078-00-00	18-3451	502
67F-W0093-00-00	18-7743	483
67H-8592A-00-00	18-7655	494
67H-8592A-01-00	18-7655	494
680-85570-00-00	18-5138	474
680-85570-02-00	18-5138	474
680-85570-09-00	18-5112	473
682-11351-A0	18-99095	527
682-11610-01-00	18-3976	515
682-11610-11-00	18-3977	515
682-12414-A1-00	18-0836	530
682-41112-A1	18-99096	527
682-41133-A0	18-99021	524
682-44315-A0-00	18-0768	532
682-44352-01-00	18-3074	495
682-44365-00	18-1834	498
682-44366-00	18-1831	498
682-44367-00	18-1832	498
682-45113-A1	18-99022	524
682-82556-00-00	MP28860	30, 475
682-W0001-06	18-99097	518
682-W0078-A1-00	18-3148	498
682-W0078-A1-00	18-3411	498
683-45315-A0	18-99152	529
683-W0001-C1-00	18-74501	549
688-11181-02-00	18-3805	521
688-11181-A1-00	18-3805	521
688-11193-01-00	18-0767	530
688-11603-A0-00	18-3969	515
688-11650-03-00	18-1756	516
688-12414-A1-00	18-0844	530
688-13621-A1	18-99098	527
688-41112-A0-00	18-0847	530
688-41114-A0	18-99148	528
688-41133-00	18-99023	524
688-41134-A0	18-99024	524
688-43880-11-00	18-6821	482
688-44311-01-00	18-3171	496
688-44315-A0-00	18-0239	530
688-44316-A0-00	18-0240	531
688-44352-03-00	18-3070	495
688-45113-A0	18-99151	529
688-45114-A1	18-99025	524
688-45123-00	18-99026	524
688-45331-00-94	18-2782	532
688-45341-00-00	18-2374	532
688-45341-00-00	18-23741-9	532
688-45341-10-00	18-2374	532
688-45341-10-00	18-23741-9	532
688-45371-02-00	18-6070	533
688-45371-02-00	18-6111	533
688-45611-00-00	18-2388	532
688-45997-01-00	18-4274	532
688-81800-12-00	18-6423	478
688-81941-00-00	18-5879	477
688-81950-10-00	18-5879	477
688-85540-16-00	18-5130	473
688-W0001-00-00	18-4415	520
688-W0001-20-00	18-2798	548
688-W0001-22-00	18-0021	546
688-W0001-A0-00	18-4415	520
688-W0001-C0-00	18-2798	548
689-11181-02-00	18-3804	521
689-11631-00-95	18-4138	515
689-15755-01-00	18-50000	481
689-44352-02-00	18-3067	495
689-45113-A1-00	18-0739	530

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
689-81311-40-00	18-5195	473
689-81800-11	18-6410	477
689-81800-12	18-6410	477
689-81800-13-00	18-6410	477
689-81840-11-00	18-56002	456
689-W0001-21-00	18-2785	547
689-W0001-23-00	18-0022	546
689-W0001-A1-00	18-3804	521
689-W0001-C1-00	18-2785	547
689-W0001-C2-00	18-0023	546
689-W0078-04-00	18-3426	503
689-W0078-A4-00	18-3426	503
689-W0078-A6-00	18-3427	504
689-W0093-02-00	18-7770	484
68D-11351-A0-00	18-60518	531
68D-E1169-A0-00	18-60512	531
68D-E1193-A0-00	18-60519	531
68D-E2414-A0-00	18-0754	530
68D-G4311-01-00	18-43263	496
68D-G5987-00-00	18-73891	533
68D-WG078-00-00	18-48619	504
68F-11181-00	18-99062	521
68F-11193-01	18-99099	527
68F-11381-00	18-99100	527
68F-13440-00	18-79971	516
68F-13907-00-00	18-7342	487
68F-13907-01-00	18-7342	487
68F-13915-00-00	18-79904	493
68F-24563-00	18-79980	492
68F-24563-10-00	18-7955	491
68F-41114-00	18-99101	527
68F-45113-00	18-99102	527
68F-46241-10-00	18-15145	517
68F-81800-01-00	18-6426	478
68F-8592A-00-00	18-7656	494
68F-W0001-01	18-99103	518
68F-W1135-00-00	18-64415	529
68T-13475-00	18-99027	524
68T-24251-00-00	18-7710-1	491
68T-44323-00-00	18-3142	501
68T-44352-00-00	18-8910	496
68T-44366-00-00	18-3176	498
68T-46241-00-00	18-15138	517
68T-W0001-20-00	18-74544	549
68T-W0078-00-00	18-3410	501
68T-W0078-00-00	18-3450	501
68V-11325-01-00	18-6118A	533
68V-13766-00-00	18-2083	482, 493
68V-13907-00-00	18-7340	487
68V-13907-01-00	18-7340	487
68V-13907-02-00	18-7340	487
68V-13907-03-00	18-7340	487
68V-13915-00-00	18-79903	493
68V-14984-00	18-0710	485
68V-15312-00	18-99028	524
68V-24502-00-00	18-79986	492
68V-24502-01-00	18-79986	492
68V-24502-02	18-79986	492
68V-24502-20-00	18-79985	492
68V-24502-30	18-79985	492
68V-24563-00-00	18-7979	491
68V-44323-00-00	18-3521	501
68V-45123-00-00	18-0618	523
68V-81800-01-00	18-6427	478
68V-W0001-20-00	18-74515	549
68V-W0078-00	18-3523-1	501
68V-W0078-00-00	18-3442	501
692-14590-00-00	18-7060	485
692-14590-01-00	18-7060	485
692-24410-00-00	18-7334	487
692-24411-00-00	18-7391	487
692-W0078-00-00	18-3370	499
692-W0078-01-00	18-3370	499
692-W0078-A0-00	18-3370	499
692-W0078-A0-00	18-3371	499
695-11181-A0-00	18-3849	521
695-11181-A1-00	18-3849	521
695-85540-12-00	18-5131	473

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
695-85570-10-00	18-5112	473
695-W0001-01-00	18-4417	520
695-W0001-02-00	18-4417	520
695-W0001-A2-00	18-4417	520
696-W0093-02-00	18-7290	483
697-11181-A0-00	18-3848	521
697-11181-A1-00	18-3848	521
697-44352-00-00	18-3069	500-503
697-45114-A0	18-99030	525
697-81800-12	18-6412	477
697-85570-11-00	18-5111	473
698-W0001-20-00	18-2787	547
698-W0001-21-00	18-0024	546
698-W0001-C0-00	18-2787	547
69G-W0001-20-00	18-0025	546
69G-W0078-00	18-3475	504
69J-13440-00-00	18-7906-1	184, 517
69J-13440-01-00	18-7906-1	184, 517
69J-24501-00	18-79981	492
69J-24501-10-00	18-79905	491
69J-24502-00	18-79982	492
69J-41134-A0	18-99032	525
69J-41135-A0	18-99033	525
69J-41136-A0	18-99034	525
69J-41138-00-00	18-0619	523
69J-43880-00-00	18-6798	481
69J-45123-00-00	18-0656	523
69J-46241-00-00	18-15141	517
69J-81800-00-00	18-6833	478, 480
69L-45371-00-00	18-6122A	533
69L-45371-00-00	18-6122Z	533
69L-81800-00-00	18-6861	478
69M-11181-00-00	18-60523	531
69M-11196-A0-00	18-60521	531
69M-12411-01-00	18-3624	510
69M-14301-11-00	18-34604	484
69M-G4323-00	18-0409	505
69M-G4328-00	18-9091	505
69M-WG078-00-00	18-4534	505
69W-43880-00-00	18-6811	482
69W-81800-00	18-6861	478
69W-81800-00-00	18-6942	478
6A0-24410-00-00	18-7334	487
6A0-24410-01-00	18-7334	487
6A0-24410-02-00	18-7334	487
6A0-24410-03-00	18-7334	487
6A0-24410-04-00	18-7334	487
6A0-24410-05-00	18-7334	487
6A0-W0001-21	18-99104	518
6A1-W0001-22-00	18-0026	547
6A1-W0001-23-00	18-0027	547
6A1-W0078-01-00	18-3463	503, 507
6A1-W0078-02-00	18-3462	503, 507
6A1-W0093-01-00	18-7293	483
6AH-44311-00-00	18-3484	496
6AH-46241-00-00	18-15136	517
6AH-W0078-00	18-3479	504
6AW-12411-00-00	18-3634	510
6AW-14984-00	18-0714	485
6AW-24502-00-00	18-79984	492
6AW-24502-10	18-79984	492
6AW-44311-01-00	18-3483	496
6AW-44312-00-00	18-9082	497
6AW-44315-00	18-0452	504
6AW-44322-00-00	18-3457	502
6AW-44323-00	18-0421	504
6AW-44336-00	18-3028	504
6AW-44352-00-00	18-8925	496
6AW-44365-00-00	18-1829	497
6AW-W0078-00-00	18-3477	504
6AW-W4624-00-00	18-15139	517
6BG-13915-00	18-79970	491
6BG-W0078-00-00	18-3490	505
6BX-G4315-01-00	18-60541	531
6C5-13915-00	18-79973	491, 493
6C5-14984-00	18-0717	486
6C5-24251-00	18-79983	492
6C5-43880-00-00	18-6836	482

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
6C5-43880-01-00	18-6836	482
6C5-46241-00-00	18-15130	517
6CB-12411-10-00	18-3637	510
6CB-13016-00	18-0707	486
6CB-13915-00	18-79978	493
6CB-14984-00	18-0716	486
6CB-24501-00	18-79979	492
6CB-81800-00-00	18-6961	478
6CB-W0078-00-00	18-3474	504
6CB-W4624-00-00	18-15134	517
6CE-12411-00-00	18-3524	510
6CE-44311-01-00	18-3482	496
6CE-44315-00-00	18-3458	502
6CE-44323-01-00	18-3459	502
6CE-44352-00-00	18-45617-1	496
6CE-W0078-01	18-3470	502
6CE-W0078-01 +		
6CE-44311-01	18-3471	502
6CJ-44311-00-00	18-3485	496
6CJ-44315-00	18-0448	505
6CJ-44316-00	18-0449	505
6CJ-44324-00	18-0450	505
6CJ-W0078-00-00	18-3494	505
6CV-44315-00	18-0451	505
6CV-44323-00	18-4572	504
6D3-81800-00-00	18-6907	551
6D8-WS24A-00-00	18-79799	491
6DA-12411-01-00	18-3636	510
6DA-W4624-00-00	18-15142	517
6E0-24411-00-00	18-7389	487
6E0-24471-00-00	18-7834	488
6E0-44352-00-00	18-3073	495
6E0-44366-00-00	18-3166	498
6E0-W0001-C1-00	18-0028	547
6E5-11181-02-00	18-3832	521
6E5-11181-A1-00	18-3832	521
6E5-11193-A0-00	18-0781	530
6E5-11381-A1-00	18-0782	530
6E5-11610-03-00	18-3934	515
6E5-11610-23-00	18-3936	516
6E5-12411-02-00	18-3623	510
6E5-12411-30-00	18-3540	510
6E5-13411-00	18-79975	516
6E5-13621-A1	18-99105	527
6E5-13645-A1-00	18-0823	530
6E5-14198-A1-00	18-0785	529
6E5-14384-02-00	18-0786	529
6E5-14384-03-00	18-2592	529
6E5-14385-00-00	18-7068	485
6E5-14385-01-00	18-7068	485
6E5-14385-02-00	18-7069	485
6E5-14546-00-00	18-7055	484
6E5-24305-05	18-80415	495
6E5-24410-00-00	18-7349	487
6E5-24410-01-00	18-7349	487
6E5-24410-02-00	18-7349	487
6E5-24410-03-00	18-7349	487
6E5-24410-04-00	18-7349	487
6E5-24410-10-00	18-7349	487
6E5-24411-00-00	18-7843	487, 488
6E5-24471-00-00	18-7842	487, 488
6E5-41112-A1-00	18-0799	530
6E5-41134-A0	18-99037	525
6E5-41135-A0	18-99038	525
6E5-43880-01-00	18-6821	482
6E5-43880-02-00	18-6821	482
6E5-44311-00-00	18-3170	496
6E5-44312-00-00	18-9081	497
6E5-44315-A0-00	18-0244	531
6E5-44323-00-00	18-3344	499
6E5-44352-01-00	18-3071	495
6E5-44365-00-00	18-1835	498
6E5-45371-01-00	18-6097	533
6E5-45611-01-00	18-2385	532
6E5-81800-11-00	18-6413	478
6E5-81800-12-00	18-6413	478
6E5-81840-10-00	18-56005	481
6E5-81941-10-00	18-5853	477

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
6E5-81941-11-00	18-5853	477
6E5-85540-10-00	18-5135	474
6E5-85540-11-00	18-5135	474
6E5-85540-12-00	18-5135	474
6E5-85570-11-00	18-5110	473
6E5-W0001-51-00	18-2794-1	548
6E5-W0001-F1-00	18-2794-1	548
6E5-W0078-01-00	18-3372	499
6E5-W0078-A1-00	18-3373	499
6E5-W0093-06-00	18-7002	483
6E7-11181-00-00	18-3828	521
6E7-11181-A1-00	18-3828	521
6E7-11631-00-97	18-4135	515
6E7-14227-00	18-99144	528
6E7-14385-00-00	18-7393	485
6E7-14390-12-00	18-7073	485
6E7-85570-10-00	18-5112	473
6E7-85570-19-00	18-5112	473
6E7-W0093-04-00	18-7769	484
6E8-14380-12-00	18-7073	485
6E9-11193-A0	18-99106	527
6E9-12414-A1	18-99142	528
6E9-41114-A0	18-99107	527
6E9-82575-02-00	18-65450	30, 475
6E9-W0093-02-00	18-7740	483
6E9-W0093-03-00	18-7741	483
6EE-G4311-00	18-4567	504
6EE-G4322-00	18-4546	504
6EE-G4323-00	18-4573	504
6EE-G4366-00	18-1840	504
6EE-W0078-00-00	18-3473	504
6EG-G4322-00	18-4547	505
6EG-G4315-00	18-99157	505
6EG-G4323-00	18-4574	505
6EG-G4328-00	18-9089	505
6EG-W0078-00-00	18-4532	505
6EK-12411-00-00	18-3639	510
6F3-W0001-04-00	18-4403	519
6F3-W0001-21-00	18-2794-1	548
6F3-W0001-A4-00	18-4403	519
6F3-W0001-C1-00	18-2794-1	548
6F5-12411-03-00	18-3625	510
6F5-24563-00-00	18-7780	491
6F5-44352-00-00	18-3088	495
6F5-81800-11	18-6421	478
6F5-85540-21-00	18-5136	474
6F5-85540-22-00	18-5136	474
6F5-W0078-00-00	18-3374	S/S to 18-3397
6F5-W0078-00-00	18-3374	S/S to 18-3397
6F5-W0078-00-00	18-3398	500
6F5-W0078-A0-00	18-3374	S/S to 18-3397
6F5-W0078-A0-00	18-3374	S/S to 18-3397
6F5-W0078-A0-00	18-3398	500
6FM-44323-01	18-4576	505
6FM-W0078-00-00	18-4527	505
6FP-12411-00-00	18-3641	510
6G1-11193-A1	18-99108	527
6G1-13621-A1	18-99109	527
6G1-13645-A1	18-99110	527
6G1-14198-A1	18-99111	527
6G1-14546-00-00	18-7054	484
6G1-14546-01-00	18-7054	484
6G1-14985-00-00	18-7067	485
6G1-15755-00-00	18-50001	481
6G1-15779-00-00	18-50000	481
6G1-15779-00-00	18-50001	481
6G1-24305-04	18-80414	495
6G1-24305-05-00	18-80414	495
6G1-24411-00-00	18-7388	487
6G1-24431-01	18-99147	528
6G1-24471-00-00	18-7833	488
6G1-41112-A1	18-99112	527
6G1-41114-A0	18-99113	527
6G1-41133-A0	18-99114	527
6G1-44315-A0-00	18-0753	530
6G1-44322-00-00	18-3456	503
6G1-44352-00-00	18-3066	495
6G1-45113-A1	18-99115	527

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
6G1-45315-A0	18-99116	527
6G1-81941-10-00	18-5821	477
6G1-W0001-A2	18-99117	518
6G1-W0001-C1-00	18-0029	547
6G1-W0078-01-00	18-3460	503
6G1-W0078-A1-00	18-3460	503
6G1-W0093-00-00	18-7765	483
6G5-11181-00-00	18-3894	521
6G5-11181-A0-00	18-3894	521
6G5-11193-A0-00	18-0779	530
6G5-11382-A1-00	18-0808	529
6G5-11631-00-93	18-4129	515
6G5-11636-00-00	18-4133	515
6G5-11642-00-93	18-4128	515
6G5-13645-A1-00	18-0809	529
6G5-14483-A1	18-99118	527
6G5-41112-A1-00	18-0812	530
6G5-41134-A1	18-99039	525
6G5-43864-00-00	18-7468	550
6G5-43880-02-00	18-6760	481
6G5-44323-00-00	18-3345	498
6G5-45113-A0-00	18-0813	530
6G5-45114-A1	18-99040	525
6G5-45251-01-00	18-6090	533
6G5-W0001-03-00	18-4404	519
6G5-W0001-21-00	18-2794-1	548
6G5-W0001-A3-00	18-4404	519
6G5-W0001-C1-00	18-2794-1	548
6G5-W0078-01-00	18-3310	498
6G5-W0078-A1-00	18-3311	498
6G5-W0093-08-00	18-7747	483
6G5-W4599-00-00	18-3782	534
6G8-11181-00-00	18-3827	521
6G8-11181-A1-00	18-3827	521
6G8-11351-A0	18-99119	527
6G8-12414-A0	18-99120	527
6G8-13440-00-00	18-7901	183, 517
6G8-13646-A0	18-99121	528
6G8-14198-A0	18-99122	528
6G8-15374-00	18-99123	528
6G8-45113-A1	18-99045	525
6G8-46241-00-00	18-15133	517
6G9-W0001-C6-00	18-74527	549
6GD-G4325-00-00	18-1079	532
6H0-W0093-00-00	18-7742	483
6H1-11631-03-95	18-4097	515
6H1-11636-03-00	18-4099	515
6H1-13411-00	18-79961	516
6H1-43880-00-00	18-6259	481
6H1-43880-02-00	18-6781	481
6H1-45251-02-00	18-6091	533
6H1-W0001-00-00	18-4405	519
6H1-W0001-01-00	18-4405	519
6H1-W0001-A0-00	18-4405	519
6H1-W0093-01-00	18-7291	483
6H1-W4599-00-00	18-3781	534
6H2-14591-00-00	18-7056	484
6H2-81960-00-00	18-6858	552
6H3-11181-01-00	18-3831	521
6H3-11181-A1-00	18-3831	521
6H3-11193-A1	18-99141	528
6H3-11631-01-96	18-4091	515
6H3-11636-01-00	18-4093	515
6H3-12411-11-00	18-3622	510
6H3-12414-A1	18-99124	528
6H3-13621-A1	18-99143	528
6H3-13622-00	18-99125	528
6H3-14198-01	18-99126	528
6H3-14590-00-00	18-7056	484
6H3-14590-01-00	18-7056	484
6H3-41112-A0	18-99128	528
6H3-41114-A0	18-99129	528
6H3-44311-00	18-3466	502
6H3-44315-A0-00	18-0756-1	531
6H3-44324-A0-00	18-0757	532
6H3-44352-00-00	18-3069	500-503
6H3-45113-A0	18-99130	528
6H3-45114-A1	18-99046	525

Yamaha (Cont.)		
O.E. #	SIERRA #	PAGE #
6H3-45123-00	18-99047	525
6H3-81800-10	18-6411	477
6H3-81800-11-00	18-6411	477
6H3-85510-A1	18-5746	477
6H3-W0001-02	18-99176	520
6H3-W0001-21-00	18-2788	548
6H3-W0001-22-00	18-74504	549
6H3-W0001-A0-00	18-4427	520
6H3-W0001-C1-00	18-2788	548
6H3-W0078-00-00	18-3428-1	500
6H3-W0078-00-00	18-3461	500, 506, 508
6H3-W0078-01	18-3466	502
6H3-W0078-01-00	18-3464	S/S to 18-3465
6H3-W0078-02-00	18-3465	502
6H3-W0078-02-00	18-3466	502
6H3-W0078-A0-00	18-3428-1	500
6H3-W0078-A0-00	18-3461	500, 506, 508
6H3-W0093-02-00	18-7766	484
6H4-11181-00-00	18-3830	521
6H4-11181-A1-00	18-3830	521
6H4-11193-A1-00	18-0815	530
6H4-11610-00-00	18-3960	515
6H4-11610-10-00	18-3961	515
6H4-11610-20-00	18-3962	515
6H4-11631-00-96	18-4141	515
6H4-11635-01-00	18-4142	515
6H4-11636-00-00	18-4143	515
6H4-13621-A1	18-99132	528
6H4-14198-01	18-99133	528
6H4-15369-A1	18-99134	528
6H4-41112-A0	18-99135	528
6H4-41114-A0-00	18-0798	530
6H4-44352-02-00	18-3068	495
6H4-81800-12-00	18-6422	478
6H4-W0001-01-00	18-4407	519
6H4-W0001-02-00	18-4419	520
6H4-W0001-03-00	18-4409	522
6H4-W0001-04-00	18-4409	522
6H4-W0001-20-00	18-2792	548
6H4-W0001-21-00	18-2792	548
6H4-W0001-A1-00	18-4407	519
6H4-W0001-A2-00	18-4419	520
6H4-W0078-00	18-3408	500
6H4-W0078-00-00	18-3429	500
6H4-W0078-A0	18-3408	500
6H4-W0078-A0-00	18-3429	500
6H4-W0093-01-00	18-7767	484
6H4-W0093-03-00	18-7768	484
6H4-W4599-00-00	18-73990	533
6H5-43880-02-00	18-6788	481
6J4-81800-01-00	18-6421	478
6J8-11181-00-00	18-3829	521
6J8-11181-A1-00	18-3829	521
6J8-12414-A0-00	18-0829	530
6J8-13411-00	18-79974	516
6J8-14546-00-00	18-7055	484
6J8-24471-00-00	18-7841	488
6J8-81960-00-00	18-17301	477
6J8-W0001-21-00	18-2789	548
6J8-W0001-C2-00	18-2789	548
6J8-W0078-A1-00	18-3430	503
6J9-45371-01-00	18-6035	533
6J9-45371-01-00	18-6112	533
6K1-45371-00-00	18-6034	533
6K1-45371-02-00	18-6121A	533
6K1-45371-02-00	18-6121Z	533
6K1-82510-06-00	MP51050	23, 475
6K1-82510-06-00	MP51052	23, 475
6K5-11601-02-00	18-3963	515
6K5-11636-03-00	18-4096	515
6K7-13645-A1-00	18-0807-1	529
6K7-13686-A1	18-99136	528
6K7-W0093-09-00	18-7759	483
6K8-81960-A0-00	18-6652	552
6L2-11181-A1-00	18-3847	521
6L2-11181-A2-00	18-3847	521
6L2-14384-00-00	18-0765	529
6L2-14385-00-00	18-7063	485

Yamaha (Cont.)

O.E. #	SIERRA #	PAGE #
6L2-14392-00-00	18-7049	484
6L2-41112-A1-00	18-0743	530
6L2-41114-A1-00	18-0744	530
6L2-41133-A2	18-99137	528
6L2-44311-01-00	18-3486	496
6L2-44322-00	18-4548	497
6L2-44328-00	18-9092	505
6L2-44352-00-00	18-3065	495
6L2-44367-00	18-1836	497
6L2-44367-10	18-1837	497
6L2-45315-A0	18-99138	528
6L2-45987-01-00	18-73979	533
6L2-81800-20-00	18-6420	478
6L2-W0001-01-00	18-4422	520
6L2-W0001-02-00	18-4422	520
6L2-W0001-A2-00	18-4422	520
6L2-W0001-C3-00	18-0030	547
6L2-W0078-00-00	18-3431	503
6L2-W0093-00-00	18-7739	483
6L5-24251-00	18-79977	492
6L5-44322-00-00	18-3164	505
6L5-44323-00-00	18-3163	507
6L5-44352-00-00	18-8911	496
6L5-45616-00-00	18-73892	534
6M6-81800-10-00	18-6862	551
6M6-8183E00-00	18-15080	552
6M6-81960-A0-00	18-6650	552
6N0-W0001-C0-00	18-0031	547
6N0-W0078-A0-00	18-3460	503
6N6-W0001-03-00	18-4411	519
6N6-W0001-A3-00	18-4411	519
6N6-W0078-00-00	18-3312	499
6N6-W0078-01-00	18-3313-1	499
6N6-W0093-02-00	18-7744	483
6N7-81800-10-00	18-6415	478
6N7-81840-00-00	18-56006	481
6OV-13646-00	18-99139	528
6P2-14984-00	18-0713	485
6P2-44323-00-00	18-3518	503
6P2-46241-02-00	18-15132	517
6P2-W0078-00-00	18-3515	503
6P3-24564-00-00	18-7488	491
6P3-WS24A-00-00	18-79809	491
6R3-85570-01-00	18-5128	473
6R3-W0001-03-00	18-4412	519
6R3-W0001-A3-00	18-4412	519
6R5-11603-00	18-39320	515
6R5-11631-11-93	18-4081	515
6R5-11635-11-00	18-4083	515
6R5-11636-11-00	18-4085	515
6R5-11642-11-93	18-4080	515
6R5-11645-11-00	18-4082	515
6R5-11646-11-00	18-4084	515
6R5-11650-10-00	18-4157	516
6R6-W0001-01-00	18-4413	520
6S5-81800-00-00	18-6909	552
6Y1-24305-04	18-80413	495
6Y2-24305-05	18-80415	495
6YL-24306-60-00	18-8017EP-2	144, 494
6YL-24306-60-00	18-8017S-1	148, 494
703-82510-12-00	MP51020	23, 475
703-82510-12-00	MP51022	23, 475
703-82510-43-00	MP51040	23, 475
703-82510-43-00	MP51042	23, 475
90105-10M00-00	18-6246	533
90119-08M13-00	18-2606	497
90119-08M15-00	18-8400-9	497
90119-08M33	18-0260	505
90119-08M87-00	18-2605	497
90171-10M01	18-3773	534
90171-14056-00	18-3792	534
90171-14056-00	18-73907	534
90171-16011-00	18-3732	534
90201-08M54-00	18-73978	533
90201-22M01	18-9078	497
90206-22M19	18-9077	497
90280-03003-00	18-3305	497
90280-03024-00	18-3305	497

Yamaha (Cont.)

O.E. #	SIERRA #	PAGE #
90280-03M03-00	18-3297	497
90280-04M00-00	18-3300	497
90280-04M04-00	18-3301	497
90280-04M05-00	18-3302	497
90340-08002-00	18-2371	532
90340-08002-00	18-23711-9	532
90340-08M04-00	18-2371	532
90340-08M04-00	18-23711-9	532
90430-08020-00	18-4698	532, 995
90430-08020-00	18-46981-9	532, 995
90430-14115-00	18-0826	532
90430-14228-00	18-0755	523
904-30142-28-00	18-0755	523
90430-14M09-00	18-0755	523
90790-74001-00	22423	Obsolete
91401-30028-00	18-2380	533
91401-30030-00	18-2380	533
91402-30022-00	18-2380	533
91402-30022-09	18-2380	533
91402-30028-00	18-2380	533
91402-30028-09	18-2380	533
91490-25030-00	18-73893	533
91490-30030-00	18-2380	533
91490-30045-00	18-3748	533
91490-40030-00	18-3735	533
92900-10600-00	18-0192	516
92901-10600-00	18-0192	516
92902-10600-00	18-0192	516
92903-10600-00	18-0192	516
92990-06600-00	18-0191	516
92990-10600-00	18-0192	516
92995-10600-00	18-0192	516
93101-20M07-00	18-0554	550
93101-22067-00	18-0296	550
93101-22M15-00	18-2079	550
93101-23070-00	18-0297	550
93101-25M03-00	18-0587	550
93101-28M16-00	18-0265	550
93101-30M17-00	18-0266	550
93102-23096-00	18-0570	550
93102-25M28-00	18-0588	550
93102-35M13-00	18-2085	550
93102-40M36-00	18-2087	550
93104-22M07-00	18-2091	550
93106-09014-00	18-0267	550
93210-05001	18-71330	505
93210-16716-00	18-7511-9	550
93210-19123-00	18-7463	550
93210-24M79	18-76694	550
93210-27ME3-00	18-76691	550
93210-31MJ5-00	18-76693	550
93210-32738-00	18-7432	550
93210-33M85-00	18-7119	550
93210-37M67-00	18-7483	550
93210-41042-00	18-0298	550
93210-44704	18-71331	504
93210-45161	18-71332	505
93210-46044-00	18-7436	550
93210-46M16-00	18-76690	550
93210-49046	18-71333	504
93210-54M54-00	18-7439-9	550
93210-59MG7	18-71334	505
93210-66M98-00	18-0299	550
93210-74M35-00	18-7442	550
93210-75M51-00	18-76692	550
93210-86M38-00	18-7485	550
93210-94003-00	18-7471	550
93210-97M55-00	18-0275	550
93211-04384-00	18-7444	550
93310-32337-00	18-1410	516
93310-620V5-00	18-1411	516
93310-730V8-00	18-4077	516
93310-836V2-00	18-4078	516
93604-10M03-00	18-43717	504, 505
93604-18080-00	18-43716	497
95307-16900-00	18-3732	534
97080-06045	18-0261	504
97080-08045-00	18-0256	497

Yamaha (Cont.)

O.E. #	SIERRA #	PAGE #
97095-06040-00	18-2607	497
97095-08045-00	18-0256	497
97595-06535	18-8406	505
97595-06540	18-8407	505
99999-03249-00	18-6412	477
ABA-FBARB-90-DG	18-8040	494
ABA-FLINE-BA-RB	18-8055	494
ABB-FUELF-IL-TR	18-7845	136, 490
ABB-FUELF-IL-TR	18-7945	136, 490
ABB-SPRTR-HD-SS	18-7777-1	136, 489
LUB-20W40-FC-12	18-9450-2	186
LUB-2STRK-M1-4	18-9530-3	186
LUB-2STRK-M1-55	18-9530-7	186
LUB-MRNLG-KT-10	18-9393	198, 517
LUB-MRNMD-KT-10	18-9391	197, 517
LUB-MRNMR-KT-10	18-9392	198, 517
LUB-MRNSM-KT-10	18-9390	197, 517
MAR-10171-00-10	18-7924	137, 490
MAR-10171-30-00	18-7606	494
MAR-24563-00-00	18-7919	137, 490
MAR-FLTHD-AL-12	18-7853-1	136, 489
MAR-FLTHD-SS-12	18-7777	136, 489
MAR-FUELF-IL-TR	18-7866	136, 490, 647
MAR-MINIF-IL-TR	18-7865	138, 490
MAR-MINIF-LT-AS	18-7965-1	138, 490
MAR-SEPAR-AT-OR	18-7852-1	136, 489
MAR-SEPAR-AT-OR	18-7966-1	136, 489
MAR-SPRTR-HD-SS	18-7984-1	136, 489
N26-13440-00-00	18-7954	184, 516, 517
N26-13440-02-00	18-7954	184, 516, 517
YB-6AW04-1	18-9133-9	202, 495
YB-6AW04-3	18-9146-9	202, 495
YB-6AW04-A	18-9145	202, 495
YB-ACC04	18-79815	205
YSC-10231-20-0C	18-7824-2	183
YSC-10260-00-0C	18-15111	995
YSC-10260-10-0C	18-15110	995
YSC-12190-00-AC	18-2909	995
YSC-13080-00-0C	18-0164	995
YSC-13231-20-0C	18-7824-2	995
YSC-13260-60-0C	18-15106	995
YSC-13260-70-0C	18-15107	Obsolete
YSC-14231-20-0C	18-7876-1	183
YSC-16231-20-0C	18-7875	183, 995
YSC-22260-00-0C	18-15109	995
YSC-22260-10-0C	18-15108	Obsolete
YSG-10108-43-8G	18-0876	995
YSG-10108-44-5G	18-0874	995
YSG-10114-14-1G	18-0889	995
YSG-14090-90-8G	18-0905	995
YSG-14096-15-6G	18-0887	995
YSG-37545-87-G0	18-0891	995
YSG-38600-39-G0	18-0903	995

YANMAR

104211-42070	18-3079	556
104211-42071	18-8952	671
104211-49160	18-56601	671
104211-77010	18-6930	662
104211-77011	18-6930	662
104500-55710	18-79960	139, 670
114361-77011	18-6936	662
114362-77010	18-6936	662
114362-77011	18-6936	662
114399-77010	18-6936	662
119209-77010	18-6931	662
119225-77010	18-6935	662
119225-77011	18-6935	662
119226-77010	18-6935	662
119350-35150	18-7910-1	182, 673
119350-35151	18-7910-1	182, 673
119573-77200	18-6927	661
119573-77200	18-6929	661
119573-77201	18-6927	661
119573-77201	18-6929	661
119574-42550	18-45714	671
119574-42552	18-45714	671
119773-42600-00	18-3306	555

Yanmar (Cont.)		
O.E. #	SIERRA #	PAGE #
119773-77010	18-6938	662
119773-77200	18-6849	661
119836-77200	18-6926	661
119836-77200-2	18-6926	661
119836-77200-3	18-6926	661
121120-77010	18-6931	662
121120-77011	18-6931	662
121120-77012	18-6931	662
121254-77010	18-6939	662
121254-77011	18-6939	662
121254-77012	18-6939	662
121254-77019	18-6939	662
121370-77010	18-6932	662
123500-77010	18-6934	662
124085-35113	18-7917	182, 673
124223-42092	18-8950	671
124450-35100	18-7910-1	182, 673
124450-35110	18-7917	182, 673
124520-77010	18-6931	662
124520-77011	18-6931	662
124550-35110	18-7917	182, 673

Yanmar (Cont.)		
O.E. #	SIERRA #	PAGE #
124610-77010	18-6934	662
124610-77019	18-6934	662
127610-42200	18-3077	556
128170-01331	18-55600	671
128170-11310	18-56000	671
128170-42090	18-56602	671
128170-77010	18-6937	662
128170-77010D	18-6937	662
128170-77200	18-6928	661
128170-77201	18-6928	661
128170-77202	18-6928	661
128171-01911	18-55601	671
128171-12540	18-57704	671
128176-42071	18-8951	671
128270-12540	18-57703	670
128270-77200	18-6925	661
128271-01911	18-55602	671
128374-01911	18-55603	672
129242-77010	18-6932	662
129429-77010	18-6939	662
129429-77011	18-6939	662

Yanmar (Cont.)		
O.E. #	SIERRA #	PAGE #
129470-77200	18-6927	661
129470-77200	18-6970	661
129573-77010	18-6880	662
129612-77230	18-6926	661
129698-77010	18-6932	662
171008-77010	18-6880	662
171056-35110	18-7917	182, 673
171056-35111	18-7917	182, 673
18-55501	18-55501	671
192470-42530	18-3277	964
192470-42532	18-3277	964
27210-200200	18-6200	672
27210-200300	18-6201	672
424610-77010	18-6934	662
728170-92600	18-55500	671
728271-92605	18-55502	671
728374-92605	18-55503	671

ZENITH		
K-2035	18-7732	566
K-2036	18-7732	566

Sierra®
Marine Engine and Drive Parts

GAUGES

SIERRA #	PAGE #
10860	22
1502778	22
1507678P	21
1508370P	22
1827871P	22
18-5896	19
18-5897	19
18-5898	19
18-5899	19
18-7513	19
56353P	21
56966P	20, 119
56967P	20, 119
56968P	20
56969P	20
56973P	21
57897P	15
57898P	3, 15
57898PH	15
57899P	3, 15
57899PH	15
57900P	3, 15
57900PH	15
57901P	3, 15
57902P	3, 15
57903P	3, 15
57904P	3, 15
57905P	3, 15
57929P	3, 15
58255P	3, 15
58342P	3, 15
58342PH	15
58431P	3, 15
58862P	3, 15
58935P	3, 15
59416P	2, 9
59653P	2, 9
59654P	2, 9
59655P	2, 9
59656P	2, 9
59657P	2, 9
59677P	21
59703P	3, 12
59704P	3, 12
59704PH	12
59705P	3, 12
59706P	3, 12
59707P	3, 12
59708P	3, 12
59709P	3, 12
59713P	2, 9
59737P	2, 9
61163P	3, 12
61238P	3, 15
61546P	2, 11
61547P	2, 11
61548P	2, 11
61549P	2, 11
61550P	2, 11
61551P	2, 11
61552P	2, 11
61748P	3, 15
61751P	2, 10
61751PH	10
61752FP	2, 9
61752P	2, 10
61752PH	10
61826P	3, 12
61826PH	12
61886P	22
61901P	3, 12
61908P	3, 12
6219371P	22
62369P	3, 12
62375P	2, 11
62538P	2, 7
62540P	2, 7
62542P	2, 7
62543P	2, 7
62546P	2, 7
62546PH	7
62547P	2, 7
62548P	2, 7
62549P	2, 7
62550P	2, 7
62551P	2, 7
62555P	2, 7
62561P	2, 7
62565P	2, 7
62714P	6
62715P	6
62718P	2, 6
62719P	2, 6
62720P	2, 6
62721P	2, 6
62722P	2, 6
62723PH	6
62724P	2, 6
62725P	2, 6
62726P	2, 6
62727P	2, 6
62728P	2, 6
62729P	2, 6
62730P	2, 6
62748P	2, 6
62952P	2, 11
62960P	2, 11
63076P	3, 12
63076PH	12
63473P	3, 13
63474P	3, 13
63475P	3, 13
63475PH	13
63476P	3, 13
63476PH	13
63477P	3, 13
63478P	3, 13
63479P	3, 13
63480P	3, 13
63481P	3, 13
63482P	3, 13
63483P	3, 13
63523P	2, 9
63585P	3, 13
64475P	3, 13
64477FP	2, 10
65129P	2, 10
65205P	3, 15
65206SSP	2, 10
65481P	12
65485P	12
65495P	2, 10
65496P	2, 10
65497P	2, 10
65498P	2, 10
65501P	2, 10
65502P	2, 10
65503P	2, 10
65504P	2, 10
65505P	2, 10
65506P	2, 10
65507P	2, 10
65508P	2, 10
65509P	2, 10
65510P	2, 10
65524P	2, 8
65525P	2, 8
65526P	2, 8
65529P	2, 8
65530P	2, 8
65531P	2, 8
65535P	2, 8
65536P	2, 8
65537P	2, 8
65545P	2, 8
65547P	2, 8
65548P	2, 8
65550P	2, 8
65551P	2, 8
65553P	2, 8
65670P	2, 10
65670PH	10
65671P	2, 10
65692P	2, 10
65693P	2, 10
66956P	3, 12
67019P	3, 14
67020P	3, 14
67021P	3, 14
67022P	3, 14
67023P	3, 14
67285P	3, 14
67363P	3, 14
67364P	3, 14
67365P	3, 14
67382P	3, 14
67437P	21
67457P	21
67653P	9
67654P	7
67657P	2, 7
67669P	9
67855P	3, 14
68356P	3, 15
68357P	3, 15
68358P	3, 15
68359P	3, 15
68361P	3, 15
68362P	15
68363P	15
68364P	3, 16
68365P	3, 16
68366P	3, 16
68367P	3, 16
68369P	3, 16
68370P	3, 16
68371P	3, 16
68372P	3, 16
68373P	3, 16
68374P	3, 16
68375P	3, 16
68376P	3, 16
68377P	3, 16
68378P	3, 16
68379P	3, 16
68380P	3, 16
68381P	3, 16
68383P	3, 16
68384P	3, 16
68385P	3, 16
68387P	16
68388P	16
68389P	3, 17
68390P	3, 17
68391P	3, 17
68392P	3, 17
68393P	3, 17
68394P	3, 17
68395P	3, 17
68396P	3, 17
68397P	3, 17
68398P	3, 17
68399P	3, 17
68400P	3, 17
68401P	3, 17
68402P	3, 17
68403P	3, 17
68404P	3, 17
68405P	3, 17
68406P	3, 17
68408P	3, 17
68409P	3, 17
68410P	3, 17
68412P	17
68413P	17
68443P	3, 15
68755P	5
68960P	3, 14
68960PH	14
68982P	5
69044P	15
69053P	5
69073FP	14
69074FP	14
69268P	20
69269P	20
69270P	20
69380P	20
69381P	20
69703P	12
69704P	12
69708P	15
69709P	15
69710P	16
69711P	16
69712P	17
69713P	17
69716P	12
69717P	12
69721P	15
69722P	15
69723P	16
69724P	16
69725P	17
69726P	17
69743P	3, 12
69870P	3, 12
69992D	4
69993D	4
69994D	4
69995K	4
69996K	4
69997K	4
69998K	4
69999K	4
70000D	4
70001D	4
70002D	4
70003D	4
70004D	4
70005D	4
70006D	4
781-294-060P	2, 5, 8
781-310-035P	2, 5, 9
781-310-060P	2, 5, 9
781-579-035P	3, 5, 15
781-579-060P	3, 5, 15
781-579-080P	3, 5, 15
781-625-035P	2, 5, 7
781-625-080P	2, 5, 7
781-625-120P	2, 5, 7
781-627-035P	2, 5, 6
781-627-060P	2, 5, 6
781-627-080P	2, 5, 6
781-627-120P	2, 5, 6
781-683-035P	3, 5, 16
781-683-060P	3, 5, 16
781-683-080P	3, 5, 16
781-684-035P	3, 5, 17
781-684-060P	3, 5, 17
781-684-080P	3, 5, 17
80131P	3, 18
80134P	3, 18
80150P	3, 18
80180P	3, 18
80181P	3, 18
80514P	3, 18
80514PH	18
80590P	3, 18
80593P	18
80596P	18
80710P	3, 18
80712P	18
80730P	3, 18
82288P	3, 18
82301P	18
82302P	3, 18
82303P	3, 18
82760P	3, 18
84760P	3, 15
FS45430	22
IA55009	22
IA62995	22
IA65476	20
IA65477	20
IH14767	21
IH15105	21
OP22891	19
OP22900	19
OP24301	19
OP24891	19
OP72533	19
TS25101	19
TS26611	19
TS26621	19
TS26631	19
TS26641	19
TS26651	19

SIERRA SWITCH & ELECTRICAL

SIERRA #	PAGE #
95001	62
95002	62
95003	Obsolete
95004	62
95005	62
95006	62
95010	Obsolete
95011	62
95013	62
95016	62
95026	62
18-1100	58
18-1105	58
18-1106	58
18-1107	58
18-1109	58
18-1110	58
18-1175	58
18-1176	58
18-1177	58
18-1178	58
18-1199	58
18-1282	30
18-1294	30
18-3746	58
18-3747	58
18-3748	58
18-5840	57
18-5894	19
18-79987	58
18-79988	58
BA58003	57
BA58010	57
BA58020	57
BA58050	57
BC88523	57
BC88533	57
BC88543	57
BC88553	57
BC88563	57
BC88573	57
BC88583	57
BC88593	57
BT44430	57
CB40190	53
CB40200	53
CB40220	53
CB40230	53
CB40240	53
CB40250	53
CB40260	53
CB40270	53
CB40280	53
CB41100	53
CB41200	53
CB41210	53
CB41210B	53
CB41220	53
CB41230	53
CB41240	53
CB42240	53
CB42250-1	53
CB43240	53
CB43250	53
CB45240	53
CB45250	53
CB60000-1	53
CB60002-1	53
CB60010	53
CB60012	53
CL49300	62
CL49310	62
CL49320	62
CL49330	62
CL49330KA	62
CL49332	62
CL52422	62
EC01310	61
EC01350	61
EC01360	60
EC01370	60
EC01380	60
EC01440	60
EC01450	60
EC01460	60
EC01570	60
EC01620	60
EC01630	60
EC01750	60
EC01760	60
EC04000	60
EC04000-100	60
EC04010	59
EC04010-100	59
EC04020	59
EC04020-100	59
EC04030-100	59
EC04040-100	59
EC04050	60
EC04050-100	60
EC04070-100	60
EC04080	60
EC04080-100	60
EC04090	60
EC04090-100	60
EC04100	60
EC04100-100	60
EC04110	60
EC04110-100	60
EC04120	59
EC04120-100	59
EC04130	59
EC04130-100	59
EC04140	59
EC04140-100	59
EC04150	60
EC04150-100	60
EC04160-100	60
EC04170	60
EC04170-100	60
EC04180	60
EC04180-100	60
EC04190	59
EC04190-100	59
EC04200	59
EC04200-100	59
EC04210	60
EC04210-100	60
EC04220	60
EC04220-100	60
EC04230	60
EC04230-100	60
EC04240	59
EC04240-100	59
EC04250	59
EC04250-100	59
EC04260	59
EC04260-100	59
EC04280	60
EC04280-100	60
EC04300	59
EC04300-100	59
EC04490	60
EC04490-100	60
EC04500	60
EC04500-100	60
EC04700-100	Obsolete
EC04710-100	59
EC04720-100	59
EC06230	60
EC09040	61
EC09090	61
EC10250	60
EC10290	60
EC63120	59
EC63130	59
EC63140	59
EC63190	59
EC63200	59
EC63240	59
EC63250	59
EC63260	59
EC63300	59
EC63720	59
EC64000	59
EC64000-100	Obsolete
EC64110	59
EC64110-100	59
EC64230	59
EC64230-100	59
FS22080	52
FS22082	52
FS35870	51
FS35872	51
FS40410	48
FS40412	48
FS40420	48
FS40422	48
FS40430	48
FS40432	48
FS40440	48
FS40442	48
FS40450	48
FS40452	48
FS40500-1	48
FS40502-1	48
FS40510-1	48
FS40512-1	48
FS40520-1	48
FS40522-1	48
FS40530-1	48
FS40540-1	49
FS40542-1	49
FS40550-1	49
FS40552-1	49
FS40560-1	49
FS40562-1	49
FS40570-1	49
FS40572-1	49
FS40590-1	48
FS40592-1	48
FS40600-1	48
FS40602-1	48
FS40610-1	48
FS40612-1	48
FS40630-1	49
FS40632-1	49
FS40640-1	49
FS40642-1	49
FS40650-1	49
FS40652-1	49
FS40660	51
FS40662	51
FS40670	51
FS40672	51
FS40680	51
FS40682	51
FS40690	51
FS40692	51
FS40720	50
FS40722	50
FS40730	48
FS40732	48
FS40740	48
FS40742	48
FS40750	50
FS40752	50
FS45350	52
FS45352	52
FS45360	52
FS45362	52
FS45380	52
FS45382	52
FS45390	52
FS45392	52
FS45400	52
FS45402	52
FS45410	51
FS45412	51
FS45430	52, 53
FS45432	52
FS45440	52
FS45442	52
FS45460	52
FS45462	52
FS45470	51
FS45472	51
FS45620	51
FS45622	51
FS45630	51
FS45632	51
FS45640	51
FS45642	51
FS45650	51
FS45652	51
FS46100	49
FS46102	49
FS46150	49
FS46152	49
FS46200	49
FS46202	49
FS46250	49
FS46252	49
FS46300	50
FS46302	50
FS46350	50
FS46352	50
FS46400	49
FS46402	49
FS46450	49
FS46452	49
FS46551	50
FS46552	50
FS46561	50
FS46562	50
FS56152	51
FS56232	48
FS56242	48
FS56252	48
FS69100	52
FS69110	52
FS69120	52
FS69130	51
FS69140	52
FS69150	52
FS69160	52
FS69170	52
FS69180	52
FS79060	46
FS79070	46
FS79090	46
FS79100	46
FS79110	46
FS79120	46
FS79130	46
FS79140	46
FS79150	46
FS79160	46
FS79170	46
FS79180	46
FS79190	46
FS79200	46
FS79210	46
FS79220	46
FS79270	46
FS79280	46
FS79470	46
FS79480	47
FS79490	47
FS79500	47
FS79510	47
FS79520	47

SIERRA SWITCH & ELECTRICAL

SIERRA #	PAGE #
FS79530	47
FS79540	47
FS79550	47
FS79560	47
FS79570	47
FS79580	47
FS79590	47
FS79600	46
FS79630	46
FS79680	47
FS79690	47
FS79820	46
FS79870	46
FS80000	47
FS80010	47
FS80030	47
FS80040	47
FS80050	47
FS80060	47
FS80070	47
FS80080	47
FS80090	47
FS81000	47
FS81010	47
FS81020	47
FS81030	47
FS81040	47
FS81050	47
FS81060	47
FS81080	47
FS81082	47
FSC46100	50
FSC46200	50
FSC46300	50
FSC46400	50
FSC46550	50
FSC46560	50
MC33502	53
MP21460	44
MP21462	44
MP28850	30
MP28860	30
MP28870	30
MP28872-1	30
MP28880	30
MP28890	30
MP28900	30
MP28902-1	30
MP38910	57
MP39010	26
MP39012	26
MP39020	26
MP39022	26
MP39030	42
MP39032	42
MP39040	29
MP39042	29
MP39060-1	25
MP39062-1	25
MP39070	24
MP39072	24
MP39080-1	25
MP39082-1	25
MP39090	29
MP39092	29
MP39100	29
MP39102	29
MP39120	25
MP39122	25
MP39140	46
MP39142	46
MP39160	44
MP39162	44
MP39180	44
MP39182	44
MP39190	30
MP39200	26
MP39202	26
MP39210	53
MP39220	42
MP39222	42
MP39240	S/S to MP39240-1
MP39240-1	42
MP39242	42
MP39260	46
MP39262	46
MP39270	30
MP39280	42
MP39282	42
MP39300	45
MP39302	45
MP39310	45
MP39312	45
MP39320	45
MP39322	45
MP39340	45
MP39342	45
MP39350	46
MP39352	46
MP39360	45
MP39362	45
MP39380	43
MP39382	43
MP39390	43
MP39390B	43
MP39392	43
MP39392B	43
MP39410	45
MP39412	45
MP39420	45
MP39422	45
MP39510	43
MP39512	43
MP39520	43
MP39522	43
MP39530	43
MP39532	43
MP39540	43
MP39542	43
MP39570	43
MP39572	43
MP39580	44
MP39582	44
MP39590	44
MP39592	44
MP39600	44
MP39602	44
MP39610	43
MP39612	43
MP39620	44
MP39622	44
MP39640	44
MP39642	44
MP39670	45
MP39672	45
MP39680	45
MP39682	45
MP39690	45
MP39692	45
MP39700-1	24
MP39702-1	24
MP39710-1	27
MP39712-1	27
MP39720-1	27
MP39722-1	27
MP39730	27
MP39732	27
MP39740-1	28
MP39742-1	28
MP39760	28
MP39762	28
MP39770	26
MP39772	26
MP39780	25
MP39782	25
MP39800	24
MP39802	24
MP39820-1	26
MP39822-1	26
MP39830	29
MP39832	29
MP40950	30
MP40960	30
MP40962	30
MP40970-1	30
MP40972-1	30
MP40980	30
MP40982	30
MP40990	30
MP40992	30
MP41000	28
MP41002	28
MP41010	27
MP41012	27
MP41020	25
MP41022	25
MP41030	26
MP41032	26
MP41040	24
MP41042	24
MP41070-2	28
MP41072-2	28
MP41080	27
MP41082	27
MP41090-1	28
MP41092-1	28
MP41400	53
MP49410	61
MP49412	61
MP49430	61
MP49432	61
MP49500	62
MP49510	Obsolete
MP50560	61
MP50562	61
MP51010	23
MP51012	23
MP51020	23
MP51022	23
MP51030	23
MP51032	23
MP51040	23
MP51042	23
MP51050	23
MP51052	23
MP51090	23, 29
MP51092	23, 29
MP52000	23. 29
MP52002	23, 29
MP59012	31
MP59032	31
MP59042	31
MP59102	31
MP59122	31
MP59132	31
MP59162	31
MP78372	31
MP78710	31
MP78712	31
MP78720	31
MP78722	31
MP78730	31
MP78740	31
MP78750	Obsolete
MP78760	Obsolete
MP78762	Obsolete
MP78800	31
MP78802	31
MP78820	31
MP78822	31
MP78830	31
MP78860	31
MP78870	31
MP78872	31
MP78910	31
MP78912	31
MP78942	31
MP78950	31
MP78952	31
MP78960	31
MP78962	31
MP79740	31
MP79742	31
MP79760	31
MP79762	31
N-186913	51
OP22891	19, 53
OP22900	19, 53
RK19210	32
RK19220	32
RK19230	32
RK19240	32
RK19310	32
RK19320	32
RK19400-1	35
RK19410-1	35
RK19410-RED	35
RK19420-1	35
RK19430-1	35
RK19440-1	35
RK19450-1	35
RK19460-1	35
RK19480-1	35
RK19490-1	35
RK19500K	37
RK19510K	37
RK19520K	37
RK19530K	37
RK19540-1	35
RK19550-1	35
RK19570	36
RK19572	36
RK19630	38
RK19632	38
RK19640	38
RK19642	38
RK19680	33
RK19680TP	33
RK19690	33
RK19690TP	33
RK19700	34
RK19700TP	34
RK19710TP	33
RK19720	33
RK19730TP	34
RK19740	34
RK19750TP	33
RK19760	33
RK19770TP	34
RK19780	34
RK19810TP	34
RK19820	34
RK19830TP	34
RK19840	34
RK19850TP	33
RK19860	33
RK19870TP	33
RK19880	33
RK19890TP	34
RK19910	34
RK19920-1	35
RK19930-1	35
RK19940-1	35
RK21420	38
RK21430	38
RK21880	38
RK21890	38
RK22100	33
RK22110	33
RK22120	34
RK22130	34
RK22140	34

SIERRA SWITCH & ELECTRICAL

SIERRA #	PAGE #	SIERRA #	PAGE #	SIERRA #	PAGE #	SIERRA #	PAGE #
RK22150	34	TC44054	54	TG22042	40	UN19700	38
RK22160	35	TC44094	54	TG23000	40	UN19710	38
Rk22170	35	TC44224	54	TG23010	40	UN19720	38
RK22180	32	TC44254	54	TG23012	40	UN19730	38
RK22190	32	TC44984	55	TG23020	40	UN19740	38
RK22200	32	TC50000	55	TG23022	40	UN19750	38
RK22290	32	TC51000	54	TG23030	40	UN21280	43
RK40100	36	TC51100	54	TG23032	40	UN21282	43
RK40102	36	TC51200	54	TG23040	40	UN21290	43
RK40110	36	TC51300	55	TG23042	40	UN21292	43
RK40112	36	TC52000	54	TG23050	40	UN21320	43
RK40120	36	TG19520	39	TG23052	40	UN21322	43
RK40122	36	TG19522	39	TG40000	41	UN22100	42
RK40130	36	TG19530	39	TG40002	41	UN22102	42
RK40132	36	TG19532	39	TG40010	40	UN22110	42
RK40140	36	TG19540-1	41	TG40012	40	UN22112	42
RK40142	36	TG19542-1	41	TG40020-1	39	UN22120	42
RK40150	36	TG19560-1	41	TG4002252	39	UN22122	42
RK40152	36	TG19562-1	41	TG40030-1	39	UN22150	42
RK40170	36	TG21020-1	S/S to TG21020-2	TG4003252	39	UN22152	42
RK40172	36	TG21020-2	41	TG40040-1	39	UN22160	42
RK40350	36	TG21022-1	41	TG4004252	39	UN22162	42
RK40352	36	TG21040	41	TG40050-1	39	UN42000	46
RK40360	36	TG21042	41	TG4005252	39	UN42002	46
RK40362	36	TG21050-1	41	TG40060	39	UN77310	57
RK40370	37	TG21052-1	41	TG40062	39	WH10003	54
RK40372	37	TG21070	41	TG40070	39	WH10040	56
RK40380	37	TG21072	41	TG40072	39	WH10160	Obsolete
RK40382	37	TG21080	41	TG40080	39	WH10220	57
RK40390	37	TG21082	41	TG40082	39	WH10230	56
RK40392	37	TG21130	42	TG40090	39	WH10240	57
RK40400	37	TG21132	42	TG40092	39	WH10300	55
RK40402	37	TG21140	42	TG40160-1	39	WH10310	55
RK40470	36	TG21142	42	TG4016252	39	WH10320	57
RK40472	36	TG21360	42	TG40300	39	WH10350	54
RK40480	36	TG21362	42	TG40302	39	WH10470-1	56
RK40482	36	TG21390	42	TG40310	39	WH10480-1	56
TC42834	55	TG21392	42	TG40312	39	WH10490-1	56
TC42884	54	TG21500	41	TG40320	39	WH10500-1	56
TC42894	55	TG21502	41	TG40322	39	WH10520-1	56
TC42904	55	TG21590	41	TG40330	39	WH10530-1	56
TC42914	55	TG21592	41	TG40332	39	WH10540-1	56
TC43504	55	TG21600	41	TG40340	39	WH10550-1	56
TC43604	55	TG21602	41	TG40342	39	WH10560	56
TC43614	55	TG22000	40	TG40450-1	39	WH10570	56
TC43624	55	TG22002	40	TG4045252	39	WH10600-1	56
TC43634	55	TG22010	40	TG40460-1	39	WH10602-1	56
TC43654	54	TG22012	40	TG4046252	39	WH10610-1	56
TC43744	54	TG22020	40	TG40490	39	WH10612-1	56
TC43754	54	TG22022	40	TG40492	39	WH10640	56
TC43904	55	TG22030	40	TS25101	53	WH10650	56
TC43924	54	TG22032	40	UN12140	25		
TC43944	55	TG22040	40	UN12142	25		

SHIELDS

16-14X1X10	109	N-184458	106	SERIES 162	80	SERIES 351	84
16-14X2X10	109	N18NEO60	109	SERIES 163	80	SERIES 355	85
16-18X1X10	109	N316NEO60	109	SERIES 164	81	SERIES 365	85
16-18X2X10	109	N38NEO60	109	SERIES 168	81	SERIES 368	86
16-38X1X10	109	SERIES 101	90	SERIES 200	72, 96	SERIES 369	86
16-38X2X10	109	SERIES 105	90	SERIES 202	73, 97	SERIES 400	94
18-4456	106	SERIES 120	67	SERIES 220	104	SERIES 402	94
18-4457	106	SERIES 123	67	SERIES 220S	102	SERIES 420	94
18-4458	106	SERIES 126	108	SERIES 221	104	SERIES 450	95
18-800-1120	90	SERIES 128	107	SERIES 245	104	SERIES 460	95
18-801-1120	90	SERIES 129	107	SERIES 245S	103	SERIES 500	88
18-802-1120	90	SERIES 130	71	SERIES 250	74, 93, 98	SERIES 502	88
18-803-1120	90	SERIES 135	71	SERIES 252	75, 99	SERIES 600	88
18-806-1120	90	SERIES 140	68	SERIES 262	76, 100	SERIES 601	88
18-9093	92	SERIES 141	69, 78	SERIES 272	102	SERIES 700	88
18-9095	92	SERIES 142	68	SERIES 274	102	SERIES 710	106
18-9761	108	SERIES 144	91	SERIES 290	105	SERIES 720	106
18-9883	108	SERIES 146	69, 91	SERIES 290S	103		
18-J662-XXX	88	SERIES 147	68	SERIES 291	105		
18-J664-XXX	88	SERIES 148	70, 78, 92	SERIES 309	82		
18-J-VISE	88	SERIES 149	70, 79	SERIES 315	82		
N14NEO60	109	SERIES 150	79	SERIES 321	77, 87, 101		
N-184456	106	SERIES 151	109	SERIES 337	83		
N-184457	106	SERIES 160	71	SERIES 350	84		

GENERATOR PARTS

SIERRA #	O.E.M.	O.E. #	PAGE #
18-9400-2			120
18-9410-2			120
18-9420-2			120
18-9553-2			120
23-0400	Northern Lights		113
23-0800	Westerbeke	42260	115
23-0801	Westerbeke	46124	115
23-0802	Westerbeke	34196	115
23-0803	Westerbeke	33417	115
23-0804	Westerbeke	33373	115
23-0805	Westerbeke	40434	115
23-0806	Westerbeke	24323	115
23-0807	Westerbeke	33966	115
23-0808	Westerbeke	37922	115
23-0809	Kohler	267718	115
23-0810	Kohler	229432	115
23-0811	Kohler	249865	115
23-0812	Kohler	229433	116
23-0813	Kohler	229963	116
23-0814	Kohler	352031	116
23-0830	Northern Lights	11-10015	116
23-1000	Westerbeke	24353	122
23-1100	Kohler	267709	110
23-1101	Westerbeke	39705	110
23-1102	Northern Lights	24-22009	110
23-1103	Northern Lights	24-28003	110
23-1104	Fischer Panda	IC78.460.000B	110
23-1105	Fischer Panda	IC78.460.000A	110
23-1130	Kohler	278857	110
23-2000	Sherwood	10077K	112
23-2001	Johnson Pump	09-808B-1	112
23-2002	Kohler	229826	112
23-2002	Sherwood	09000K	112
23-2003	Jabsco	22799-0001	112
23-2003	Kohler	250872	112
23-2004	Kohler	359978	112
23-2005	Northern Lights	25-12009	112
23-2700	Westerbeke	40859	117
23-2701		34113	117
23-2702	Westerbeke	35608	117
23-2703	Westerbeke	46592	117
23-2800		34093	118
23-2801		35610	118
23-2802	Westerbeke	40860	118
23-2803	Westerbeke	43050	118
23-2804		42201	118
23-3300	Onan	132-0349	112
23-3301	Westerbeke	11907	112
23-3302	Westerbeke	33112	112
23-3303	Kohler	229826	112
23-3304	Kohler	229955	112
23-3305	Westerbeke	32620	112
23-3306	Westerbeke	46622	113
23-3307	Westerbeke	34440	113
23-3308	Kohler	352122	113
23-3309	Onan	132-0436	113
23-3310	Onan	541-1519	113
23-3311	Fischer Panda	J009-46840	113
23-3312	Fischer Panda	J009-1027B-1	113
23-3313	Westerbeke	33104	113
23-3314	Kohler / Sherwood	359978	113
23-3315	Northern Lights	25-12009	113
23-3600	Westerbeke	26488	114
23-3601	Westerbeke	35736	114
23-3602	Westerbeke	37387	114
23-3603	Westerbeke	39378	114
23-3604	Westerbeke	46097	114
23-3605	Westerbeke	24690	114
23-3606	Onan	309-0130	114
23-3607	Kohler	352018	114
23-3608	Kohler	249930	114
23-3609	Kohler	252896	114
23-3610	Kohler	267717	115
23-3650	Westerbeke	24688 & 24323	116
23-3651	Westerbeke	35736 & 34196	116
23-3652	Westerbeke	35736 & 33417	116
23-3653	Westerbeke	24688 & 34196	116
23-3654	Westerbeke	39378 & 42260	116
23-3655	Westerbeke	39378 & 46124	116
23-3656	Westerbeke	46097 & 33417	116
23-3657	Westerbeke	24690 & 33417	116
23-3658	Westerbeke	24688 & 33966	117
23-3659	Westerbeke	37387 & 37922	117
23-3660	Westerbeke	24690 & 33373	117
23-3661	Westerbeke	35736 & 40434	117
23-3662	Westerbeke	24688 & 40434	117
23-3663	Kohler	267717 & 267718	117
23-3664	Kohler	249930 & 29963	117
23-3665	Kohler	252896 & 229432	117
23-3666	Kohler	352018 & 352031	117
23-4000	Westerbeke	39181	120
23-4001	Westerbeke	11672	120
23-4002	Westerbeke	30592	120
23-4003	Westerbeke	45232	120
23-4004	Westerbeke	30475	120
23-4005	Westerbeke	13810	113
23-4006	Westerbeke	31152	114
23-4007	Westerbeke	30376	114
23-4500	Westerbeke	43060	118
23-4501	Westerbeke	46596	118
23-5600	Westerbeke	30593	120
23-5601	Westerbeke	34552	Obsolete
23-5800	Westerbeke	24639	120
23-5840	Westerbeke	35109	111
23-5880	Westerbeke	24132	111
23-5900	Westerbeke	30594	120
23-6400	Kohler	260085	120
23-6400	Westerbeke	11885	120
23-6401	Onan	130-4434	120
23-6402	Onan	130-6228	120
23-7200	Westerbeke	36450	110
23-7201	Westerbeke	38100	110
23-7202	Kohler	GM24510	110
23-7720	Onan	149-1445	111
23-7720	Westerbeke	35920	111
23-7740	Kohler	252898	110
23-7750	Onan	149-0428	111
23-7751	Kohler	229715	110
23-7760	Onan	149-2106	111
23-7760	Onan	A026K278	111
23-7761	Kohler	GM32359	111
23-7762	Kohler	26987	111
23-7764	Westerbeke	24363	111
23-7770	Westerbeke	30200	111
23-7770	Westerbeke	47060	111
23-7771	Kohler	249433	111
23-7780	Kohler	GM34570	111
23-7800	Westerbeke	36918	118
23-7801	Westerbeke	35595	118
23-7802	Westerbeke	48076	118
23-7803	Kohler	326817	118
23-7804	Onan	185-7444	118
23-7820	Kohler	279449	118
23-7821	Kohler	359771	119
23-7822	Kohler	229678	119
23-7823	Kohler	267714	119
23-7824	Kohler	GM47465	119
23-7825	Westerbeke	35828	119
23-7826	Westerbeke	40154	119
23-7840	Onan	122-0810	119
23-7841	Onan	122-0185	119
23-7842	Onan	185-5835	119
56966P			119
56967P			119

SIERRA

4701			559
4702			559
4703			559
4704			559
4705			559
4711			559
4712			559
4713			559
4714			559
4715			559
4720			559
4721			559
4722			559
4723			559
4724			559
4725			559
4730			559
4731			559
4732			559
4733			559
4734			559
4735			559
22355	OMC	390905	201
22423	Mercury Marine	27-801328158	Obsolete
22423	Mercury Marine	27-801761363	Obsolete
22423	Mercury Marine	92-12564 2	Obsolete
22423	Mercury Marine	92-12564-1	Obsolete
22423	Mercury Marine	92-730611	Obsolete
22423	Mercury Marine	92-755051	Obsolete
22423	Mercury Marine	92-809056979	Obsolete

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	22423	OMC	324073	Obsolete
	22423	OMC	327361	Obsolete
	22423	Yamaha	90790-74001-00	Obsolete
	37467			201
	37477	OMC	500421	201
	37478	Mercury Marine	92-809819	201
	37478	OMC	388517	201
	37478	OMC	500422	201
	37479	Mercury Marine	92-809820	201
	37479	OMC	500423	201
	37509	Mercury Marine	92-59327-1	201
	37509	Mercury Marine	92-809824	201
	37509	Mercury Marine	FT8935	201
	37509	OMC	384884	201
	37534	Mercury Marine	92-41669-1	202
	37534	Mercury Marine	92-802882A1	202
	37534	Mercury Marine	92-823506 1	202
	37566			202
	37643			201
	37701			201
	38653	OMC	384848	201
	56507	OMC	910048	202, 276
	79040	OMC	390928	201
	1525607	Mercury Marine	92-34227	201
	1525607	Mercury Marine	92-342271	201
	1525607	Mercury Marine	92-34227Q02	201
	1525607	Mercury Marine	92-802881A1	201
	1525607	OMC	317201	201
	1525607	OMC	508235	201
	2096059			201
	18-0020	Yamaha	67C-W0001-21-00	546
	18-0021	Yamaha	688-W0001-22-00	546
	18-0022	Yamaha	689-W0001-23-00	546
	18-0023	Yamaha	689-W0001-C2-00	546
	18-0024	Yamaha	698-W0001-21-00	546
	18-0025	Yamaha	69G-W0001-20-00	546
	18-0026	Yamaha	6A1-W0001-22-00	547
	18-0027	Yamaha	6A1-W0001-23-00	547
	18-0028	Yamaha	6E0-W0001-C1-00	547
	18-0029	Yamaha	6G1-W0001-C1-00	547
	18-0030	Yamaha	6L2-W0001-C3-00	547
	18-0031	Yamaha	6N0-W0001-C0-00	547
	18-0032	Volvo	847741	182, 672, 977
	18-0033	Volvo	21707133	182, 672, 977
	18-0034	Volvo	477556	182, 672, 977
	18-0035	Volvo	3582732	182, 672, 977
	18-0036	Volvo	3582733	182, 672, 977
	18-00534			215
	18-00535			215
	18-0101	Mercury Marine	27-73397	419
	18-0101	Mercury Marine	27-76952	419
	18-0102	OMC	323469	311
	18-0103	Mercury Marine	27-37725	422
	18-0103	Mercury Marine	27-72496	422
	18-0103	Mercury Marine	27-79650	422
	18-0103	Mercury Marine	27-796501	422
1	18-0104	OMC	907764	908
	18-0105	Mercury Marine	27-85489-2	420
1	18-0106	OMC	324323	311
	18-0107	Mercury Marine	27-64203	420
	18-0107	Mercury Marine	27-72510	420
	18-0107	Mercury Marine	27-85498	420
	18-0107	Mercury Marine	27-85498-1	420
1	18-0108	OMC	324449	314
1	18-0110	OMC	324670	314
	18-01101			213
	18-0111	Mercury Marine	27-89657	809
	18-0112	OMC	324717	312
	18-0113-1	Mercury Marine	27-856705	809
	18-0113-1	Mercury Marine	27-97542	809
	18-0114	OMC	907761	SS to 18-0114-1
	18-0114-1	OMC	907761	899, 908
1	18-0115	Chrysler Force	27-F307279-2	235
	18-0116			201
	18-0117	OMC	317955	311
1	18-0118	OMC	325092	309
1	18-0119	Chrysler Force	27-F85154-1	235
	18-0120	OMC	325211	311
	18-01200			213
	18-01202			213
1	18-0122	OMC	325260	310
1	18-0124	OMC	325537	314
1	18-0126	OMC	326264	311
	18-0128	OMC	326468	312
	18-0129	Mercury Marine	27-65744	420
	18-0129	Mercury Marine	27-657441	420
	18-0129	Mercury Marine	27-657442	420
	18-0129	Mercury Marine	27-657443	420
1	18-0130	OMC	332266	310
	18-01301			213
	18-01302			213
	18-01308			213
	18-0131	Mercury Marine	27-64857	420
	18-0131	Mercury Marine	27-69525	420
	18-0131	Mercury Marine	27-695251	420
	18-0131	Mercury Marine	27-695252	420
	18-01311			214
	18-01312			214
	18-01313			214
	18-01314			214
	18-0133	Mercury Marine	27-52892	420
	18-0133	Mercury Marine	27-73665	420
1	18-0134	OMC	327707	309
	18-0135	Mercury Marine	27-78246	422
	18-0135	Mercury Marine	27-782461	422
	18-0136	OMC	328283	312
	18-0137	Mercury Marine	27-85492-2	420
	18-0138	OMC	328590	312
	18-0139	Mercury Marine	27-76589	422
	18-0139	Mercury Marine	27-78623	422
	18-0139	Mercury Marine	27-88451	422
	18-0139	Mercury Marine	27-884511	422
	18-0140	OMC	328604	310
	18-01402			214
	18-01404			214
	18-01406			214
	18-01408			214
1	18-0141	Chrysler Force	27-F85762	235
	18-01416			214
	18-01418			214
	18-0142	OMC	328622	310
	18-01422			214
1	18-0144	OMC	328626	310
	18-0146			971
	18-0147	Mercury Marine	27-56880	811
	18-0147	OMC	3852824	909
	18-0147	Volvo	3852824	986
	18-0148	OMC	329718	310
	18-01500			214
	18-0151	Mercury Marine	27-75952	421
	18-0151	Mercury Marine	27-76636	421
1	18-0152	Chrysler Force	27-F481836	235
	18-0153	Mercury Marine	27-72627	805
	18-0153	Mercury Marine	27-85817A1	805
	18-0153	Mercury Marine	FI5110032	805
	18-0153	Mercury Marine	FI5110037	805
	18-0153	OMC	357159	905
	18-0153	OMC	393159	605
	18-0153	OMC	458625	605
	18-0154	Chrysler Force	27-F40279-1	236
1	18-0155	OMC	330412	314
	18-0157	OMC	330698	310
	18-0158	Mercury Marine	27-70905	809
	18-0159	OMC	330909	310
	18-01600			214
	18-01602			214
	18-0161	OMC	331532	310
	18-0163			973
1	18-0164	OMC	311069	907
1	18-0164	Volvo	3852096	984
1	18-0164	Yamaha	YSC-13080-00-0C	995
1	18-0166	OMC	911705	910
	18-01701			214
	18-01703			214
	18-01705			214
	18-01707			214
	18-0172	Mercury Marine	26-97530	446, 857
	18-0173	OMC	313283	347
	18-0174	OMC	326716	347
1	18-0175	Mercury Marine	25-26543	449, 858
	18-0176	Honda	19242-ZV5-000	247
	18-0179	Racor	RK22244	137
1	18-0182	Mercury Marine	27-62386	423
1	18-0182	OMC	310058	313
	18-0183-1	Mercury Marine	27-54566	643, 781, 809
	18-0183-1	Mercury Marine	27-73866	643, 781, 809
	18-0183-1	OMC	908717	643, 781
	18-0183-1	OMC	916262	643, 781
	18-0183-1	OMC	3852455	643, 781
	18-0183-1	OMC	3853742	643, 781
	18-0183-1	Pleasurecraft	RM0007	631
	18-0183-1	Volvo	3852455	643, 984
	18-0183-1	Volvo	3853742	643, 984
	18-0184	Volvo	804190	989
1	18-0185	Mercury Marine	27-91892	811
1	18-0188	OMC	909748	911
	18-0190	OMC	912157	910
	18-0191	Yamaha	92990-06600-00	516
	18-0192	Yamaha	92990-10600-00	516
	18-0192	Yamaha	92900-10600-00	516
	18-0192	Yamaha	92901-10600-00	516
	18-0192	Yamaha	92902-10600-00	516

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-0192	Yamaha	92903-10600-00	516
	18-0192	Yamaha	92995-10600-00	516
	18-0195	OMC	314731	331, 921
	18-0197	OMC	333725	331
	18-0198	OMC	324766	331, 921
	18-0200	OMC	327656	331
	18-0201	OMC	333771	331
	18-0202-9	Mercury Marine	8227731	438
1	18-0203	Mercury Marine	12-25410	813
1	18-0203	Mercury Marine	12-35935	813
	18-02060	OMC	911680	914
	18-02061	OMC	911681	914
	18-02062	OMC	911662	914
	18-02063	OMC	911663	914
	18-02065	OMC	911665	914
	18-02066	OMC	911666	914
	18-02067	OMC	911667	914
	18-0207	OMC	911668	914
	18-0208	Mercury Marine	23-1761515	826
	18-0209	OMC	911669	914
	18-0209	OMC	911670	914
	18-0209	OMC	911671	914
	18-0209	OMC	911672	914
	18-0209	OMC	911673	914
	18-0209	OMC	911674	914
	18-0209	OMC	911675	914
	18-0209	OMC	911676	914
	18-0209	OMC	911677	914
	18-0210	Mercury Marine	23-1761516	826
	18-0211	OMC	911669	914
	18-0211	OMC	911670	914
	18-0211	OMC	911671	914
	18-0211	OMC	911672	914
	18-0211	OMC	911673	914
	18-0211	OMC	911674	914
	18-0211	OMC	911675	914
	18-0211	OMC	911676	914
	18-0211	OMC	911678	914
	18-0212	Mercury Marine	23-1761517	826
	18-0214	Mercury Marine	23-1761518	826
	18-0216	Mercury Marine	23-1761519	826
	18-0218	Mercury Marine	23-1761520	826
	18-0222	Mercury Marine	23-1761522	826
	18-0224	Mercury Marine	23-1761523	826
	18-0226	Mercury Marine	23-1761524	826
	18-0227	OMC	911678	914
	18-0229	OMC	911679	914
	18-0230	Mercury Marine	23-1761526	826
	18-0232	Mercury Marine	27-81031M	421
	18-0232	Yamaha	655-12414-A1-00	530
	18-0239	Yamaha	688-44315-A0-00	530
	18-0240	Yamaha	688-44316-A0-00	531
	18-0242	Yamaha	663-13622-00-00	525
	18-0242	Yamaha	663-13622-A0-00	525
	18-0244	Yamaha	6E5-44315-A0-00	531
	18-0248	Honda	17151-ZW5-00	248
	18-0250	Yamaha	664-41114-A0-00	530
	18-0252	Volvo	876314	981
	18-0256	Yamaha	97080-08045-00	497
	18-0256	Yamaha	97095-08045-00	497
	18-0260	Yamaha	90119-08M33	505
	18-0261	Yamaha	97080-06045	504
	18-0265	Yamaha	93101-28M16-00	550
	18-0266	Yamaha	93101-30M17-00	550
	18-0267	Mercury Marine	26-82257M	446
	18-0267	Yamaha	93106-09014-00	550
	18-0275	Yamaha	93210-97M55-00	550
	18-0292	Mercury Marine	27-81417M	423
	18-0292	Yamaha	663-44315-A0-00	531
1	18-0294	Mercury Marine	27-81421M	423
1	18-0294	Yamaha	663-44324-A0-00	531
	18-0296	Mercury Marine	26-854017M	446
	18-0296	Yamaha	93101-22067-00	550
	18-0297	Mercury Marine	26-82234M	446
	18-0297	Yamaha	93101-23070-00	550
	18-0298	Mercury Marine	25-82275M	449
	18-0298	Yamaha	93210-41042-00	550
	18-0299	Mercury Marine	25-82289M	449
	18-0299	Yamaha	93210-66M98-00	550
	18-0300	Honda	17105-ZY6-000	248
	18-0305-1	Crusader	96108	611
	18-0306-1	Crusader	96216	611
	18-0307	Volvo	861250	985
	18-0309-1	Crusader	96562	611
	18-0310	Volvo	861251	985
	18-0311	Crusader	97686	612
	18-0311	Mercury Marine	27-11988	810
	18-0311	OMC	3854942	909
	18-0311	Volvo	3854942	985
	18-0313	OMC	352165	314
	18-0314	Chrysler Force	27-828316	235
	18-0314	Chrysler Force	27-F178168	235
	18-0314	Chrysler Force	27-F178168-1	235
	18-0314	Chrysler Force	F178168	235
1	18-0315	Chrysler Force	27-F440906	235
	18-0318	Mercury Marine	12-815472	813
	18-0319	Mercury Marine	27-828553	422
	18-0320	Mercury Marine	27-13937-6	420
	18-03200			214
	18-03206			214
	18-03208			214
1	18-0322	Mercury Marine	27-14241	812
1	18-0322	Mercury Marine	27-881715	812
1	18-0322	Mercury Marine	FI1101656	812
1	18-0322	OMC	3852656	910
1	18-0322	Volvo	3852656	987
	18-0323	Mercury Marine	27-14318 3	423
	18-0323	Mercury Marine	27-14318-2	423
	18-0324	Mercury Marine	27-15172	419
	18-0324	Mercury Marine	27-15172-3	419
	18-0324	Mercury Marine	27-151724	419
	18-0324	Mercury Marine	27-93214	419
	18-0327	Mercury Marine	27-33956	811
	18-0327	Mercury Marine	FI5000200	811
	18-0327	Mercury Marine	FI5000219	811
	18-0327	OMC	3853342	909
	18-0327	Volvo	3853342	985
1	18-0328	Mercury Marine	27-34208	811
	18-0329	Mercury Marine	27-34209	811
	18-0329			910
	18-0333	Mercury Marine	27-39401	422
	18-0334	Mercury Marine	27-39402	422
	18-0336	Mercury Marine	27-41670-3	422
	18-0336	Mercury Marine	27-41670-5	422
	18-0337			971
	18-0339	Mercury Marine	27-43006-2	423
	18-0339	Mercury Marine	27-430066	423
	18-03400			214
	18-03404			214
	18-0341	Mercury Marine	27-43008	422
	18-0341	Mercury Marine	27-430082	422
	18-0341	Mercury Marine	27-430083	422
	18-0341	Mercury Marine	27-430085	422
	18-0341	Mercury Marine	27-430086	422
	18-0342	Mercury Marine	27-47644	812
	18-0342	Mercury Marine	27-47644	812
	18-0342	Mercury Marine	27-476441	812
	18-0345	Mercury Marine	27-822189	424
	18-0346	Mercury Marine	27-34042	810
	18-0346	Mercury Marine	27-49936	810
	18-0346	OMC	3930912	909
	18-0347	Mercury Marine	27-34041	810
	18-0347	Mercury Marine	27-52145	810
	18-0347	Mercury Marine	27-806452	810
	18-0347	OMC	912981	909
	18-0347	OMC	913277	909
	18-0347	OMC	3852693	909
	18-0347	Volvo	3852693	985
	18-0348	Mercury Marine	27-49107	805
	18-0348	Mercury Marine	27-52550	805
	18-0348	Mercury Marine	FI1100229	805
	18-0348	Mercury Marine	FI5000229	805
	18-0348	Mercury Marine	FI5000245	805
	18-0348	OMC	508871	905
	18-0348	OMC	3931593	905
	18-0352	Mercury Marine	27-56173	810
	18-0352	OMC	913758	909
	18-0352	Volvo	3852818	985
	18-0353	Mercury Marine	27-58764	781
	18-0354	Mercury Marine	27-60715	807
	18-0356	Mercury Marine	27-32910	807
	18-0356	Mercury Marine	27-64692	807
	18-0357	Mercury Marine	27-56884	807
	18-0357	Mercury Marine	27-65577	807
	18-0359	Mercury Marine	27-67275	420
	18-0359	Mercury Marine	27-672751	420
	18-0360	Mercury Marine	27-70142	808
	18-03600			214
	18-03602			214
	18-03606			214
	18-03608			214
	18-0365	Mercury Marine	27-75450	809
	18-0368			963
	18-0369	Mercury Marine	27-75909	422
	18-0371	Mercury Marine	27-39316	420
	18-0371	Mercury Marine	27-72915	420
	18-0371	Mercury Marine	27-78409	420
	18-0372	Mercury Marine	27-52579	421
	18-0372	Mercury Marine	27-72916	421
	18-0372	Mercury Marine	27-78410	421
	18-0373	Mercury Marine	27-45088	420
	18-0373	Mercury Marine	27-72917	420

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
		SIERRA		
	18-0373	Mercury Marine	27-78411	420
	18-0376			973
	18-0377			973
	18-0378	Mercury Marine	27-823142	422
	18-0378	Mercury Marine	27-823142 2	422
	18-0380	Mercury Marine	27-83940M	420
	18-0382	Honda	17109-XY6-000	248
	18-0384	Mercury Marine	27-817533	419
	18-0384	Mercury Marine	27-89221	419
	18-0384	Mercury Marine	27-892211	419
	18-0384	Mercury Marine	27-8M0027781	419
	18-0385	Mercury Marine	27-30803	422
	18-0385	Mercury Marine	27-31557	422
	18-0385	Mercury Marine	27-45748	422
	18-0385	Mercury Marine	27-89937	422
	18-0386	Mercury Marine	27-72780	811
	18-0386	Mercury Marine	27-94914	811
	18-0388	Mercury Marine	27-98823	812
	18-0388	Mercury Marine	27-988231	812
	18-0389	Mercury Marine	27-99960	809
	18-0390	Honda	17105-ZY3-004	248
	18-0396	Honda	17109-ZY3-004	248
	18-0397	OMC	318917	313
1	18-0398	Mercury Marine	27-33918	809
1	18-0398	Mercury Marine	27-8M2021920	809
1	18-0398	OMC	312797	908
1	18-0398	OMC	3852111	908
1	18-0398	Volvo	835417	984
	18-0401	OMC	913393	908
	18-0403	Mercury Marine	27-52571	802
	18-0403	Mercury Marine	27-61782	802
	18-0403	Mercury Marine	27-805722A1	802
	18-0403	Mercury Marine	27-812712	802
	18-0404	Mercury Marine	27-805403A1	802
	18-0405	Mercury Marine	27-14247	805
	18-0405	Mercury Marine	27-883964	805
	18-0405	Mercury Marine	27-883964T	805
	18-0405	OMC	912955	905
	18-0405	OMC	3852655	905
	18-0405	Volvo	3852655	985
	18-0406	Yamaha	60X-43315-A0-00	523
	18-0407	Mercury Marine	27-56870A1	806
	18-0407	Mercury Marine	27-64798	806
	18-0407	OMC	508872	905
	18-0408	Yamaha	65N-44323-00	505
	18-0409	Yamaha	69M-G4323-00	505
	18-0410	Mercury Marine	27-75648	806
	18-0410	OMC	986103	905
	18-0410	OMC	986104	905
	18-0410	OMC	988162	905
	18-0410	OMC	3853912	905
	18-0410	OMC	3853913	905
	18-0410	OMC	3854406	905
	18-0410	Volvo	3853912	982
	18-0410	Volvo	3853913	982
	18-0410	Volvo	3854406	982
	18-0411	Mercury Marine	27-90458	806
	18-0411	Mercury Marine	27-90458A1	806
	18-0411	Mercury Marine	FI5000178	806
	18-0411	Mercury Marine	FI5000183	806
	18-0411	OMC	357159	905
	18-0411	OMC	458625	905
	18-0411	OMC	508876	905
1	18-0412	OMC	337068	313
1	18-0415	Chrysler Force	27-F523031	236
	18-0416	Chrysler Force	27-F694830	236
1	18-0417	Chrysler Force	27-F84031	236
	18-0418	Crusader	96653	611
	18-0418	Mercury Marine	27-46820	643, 782
	18-0418	OMC	909613	909
	18-0421	Yamaha	6AW-44323-00	504
	18-0422	Mercury Marine	391-5076	808
	18-0430	OMC	912477	908
	18-0431	OMC	912471	908
	18-0434	OMC	909758	907
	18-0435	OMC	908765	907
	18-0437	OMC	334353	309
1	18-0440	OMC	915719	909
1	18-0441	OMC	329076	313
1	18-0445	OMC	323312	314
	18-0446	OMC	323311	314
	18-0448	Yamaha	6CJ-44315-00	505
	18-0449	Yamaha	6CJ-44316-00	505
	18-0450	Yamaha	6CJ-44324-00	505
	18-0451	Yamaha	6CV-44315-00	505
	18-0452	Yamaha	6AW-44315-00	504
	18-0453	Yamaha	65N-44315-A0	505
	18-0459	Suzuki	17472-95200	467
	18-0460	Suzuki	17472-95310	467
	18-0461	Suzuki	17472-96301	467
	18-0462	Mercury Marine	27-48399	808
	18-0463	Mercury Marine	27-814210	808
1	18-0464	Mercury Marine	27-49121	810
1	18-0464	Mercury Marine	27-91831	810
1	18-0464	OMC	912768	909
	18-0465	Mercury Marine	27-65184	804
	18-0465	Mercury Marine	27-8M0050224	804
	18-0465	OMC	352670	905
	18-0466	Mercury Marine	27-14901	805
	18-0466	Mercury Marine	27-14901A1	805
	18-0466	Mercury Marine	27-52144	805
	18-0466	OMC	393061	905
	18-0466	OMC	3921473	905
	18-0466	OMC	3923440	905
	18-0467	Mercury Marine	27-41610	808
	18-0467	Mercury Marine	27-49814	808
	18-0468	Mercury Marine	27-811572	810
	18-0468	OMC	912954	910
	18-0468	OMC	915326	910
	18-0468	OMC	3852654	910
	18-0468	OMC	3853512	910
	18-0468	Volvo	3852654	986
	18-0468	Volvo	3853512	986
	18-0470			Obsolete
	18-0471			587
	18-0472-1			587
	18-0474-1			587
	18-0475-1			611
	18-0476-1	Barr	01-0105	643, 899, 971
	18-0476-1			571, 611, 782
	18-0477-9	Suzuki	17472-98503	467
	18-0478	Suzuki	17472-93911	467
	18-0479	Suzuki	17472-92D10	467
	18-0480	Suzuki	17472-98611	467
	18-0481	Honda	19234-ZW1-B00	245
	18-0482	Honda	19242-ZW1-B00	245
	18-0483	Yamaha	63D-44316-00-00	530
	18-0487	Mercury Marine	27-824326002	806
	18-0487	Mercury Marine	27-8243261	806
	18-0488	Mercury Marine	27-807473A1	806
	18-0489	Volvo	876384	981
	18-0491	OMC/Bombardier	346007	307
	18-0492	OMC/Bombardier	340919	307
	18-0498	Volvo	3580309	982
1	18-0499	Chrysler Inboard	10612	579
	18-0500	Chrysler Force	26-817472	237, 239, 442
	18-05002			215
	18-05004			215
	18-0502	Chrysler Force	26-819396	239
	18-0503	Chrysler Force	26-F40307-2	239
	18-0512	Chrysler Force	26-F84307-1	239
	18-0514	Mercury Marine	26-25329	425
	18-0515	Mercury Marine	26-30530	446, 857
	18-0516	Mercury Marine	26-30913	446, 857
	18-0517	Mercury Marine	26-32911	445, 857
	18-0518	Mercury Marine	26-34217	446, 800
	18-0518	Mercury Marine	26-58094	800
	18-0518	Mercury Marine	26-72564	800
	18-0518	Mercury Marine	26-75413	800
	18-0518	Mercury Marine	26-75624	800
	18-0518	OMC	914323	911
	18-0518	OMC	3853132	911
	18-0518	OMC	3854956	911
	18-0518	Volvo	914323	980
	18-0518	Volvo	3853132	980
	18-0518	Volvo	3854956	980
	18-0519	Mercury Marine	26-14240	446, 800, 857
	18-0519	Mercury Marine	FI1101300	800
	18-0519	OMC	3852657	904
	18-0519	Volvo	912957	980
	18-0519	Volvo	3852657	980
	18-0521	Mercury Marine	26-36557	425
	18-0522	Honda	91254-ZW1-003	250
	18-0522	Mercury Marine	26-43036	446, 857
	18-0523	Mercury Marine	26-43993	446, 857
	18-0525	Mercury Marine	26-45587	446, 857
	18-0526	Mercury Marine	26-48443	446, 857
	18-0527	Mercury Marine	26-56397	446, 857
	18-0528	Mercury Marine	26-56868	800
	18-0528	OMC	913745	904
	18-0528	Volvo	3852805	980
	18-0529	Mercury Marine	26-62818	446, 857
	18-0531	Mercury Marine	26-72785	446, 857
	18-0537	Mercury Marine	26-85107	446, 857
	18-0539	Mercury Marine	37721	425
	18-0540	OMC	320936	315
	18-0542	OMC	315288	347, 931
	18-0542	OMC	321831	347, 931
	18-0543	OMC	313507	347, 931
	18-0543	OMC	321895	347, 931
	18-0544	Suzuki	09282-24004	472
	18-0545	Suzuki	09289-10002	472

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-0546	Suzuki	09282-30007	472
	18-0548	OMC	909515	909
	18-0549	OMC	909829	911
	18-0549	Volvo	3852476	990
	18-0550	OMC	909830	911
	18-05500			215
	18-05504			215
	18-0551	Suzuki	09283-10011	472
	18-0554	Mercury Marine	26-84813M	446
	18-0554	Yamaha	93101-20M07-00	550
	18-0557	Mercury Marine	888909A1	433
	18-0558	Volvo	851407	993
	18-0559	OMC	332585	347, 931
	18-0560	Mercury Marine	26-896600	446
	18-0563	Mercury Marine	26-36556	425, 855
	18-0564	Mercury Marine	26-888483	446
	18-0568-9	Mercury Marine	23-43045	425
	18-0569	Suzuki	09284-08003	472
	18-0570	Yamaha	93102-23096-00	550
	18-0577	Mercury Marine	35993A1	832
	18-0577	Mercury Marine	66081A1	832
	18-0577	Mercury Marine	66081A2	832
	18-0577	Mercury Marine	66081A4	832
	18-0578	Mercury Marine	26-67388	800, 857
	18-0579	Chrysler Force	26-41131	239
	18-0579	Mercury Marine	26-41131	446
	18-0580	Chrysler Force	26-41132	239
	18-0580	Mercury Marine	26-41132	446
	18-0581	Mercury Marine	26-41365	446
	18-0583	Chrysler Force	26-43035	239
	18-0583	Honda	91251-ZW1-003	250
	18-0583	Mercury Marine	26-43035	446
	18-0584	Chrysler Force	26-66022	239
	18-0584	Chrysler Force	26-F346118	239
	18-0584	Mercury Marine	26-66022	446
	18-0585	Mercury Marine	26-821928	446
	18-0586	Chrysler Force	26-99325	239
	18-0586	Mercury Marine	26-99325	446
	18-0587	Yamaha	93101-25M03-00	550
	18-0588	Yamaha	93102-25M28-00	550
	18-0590			973
	18-0592	Chrysler Force	26-F318307	239
	18-0593	Chrysler Force	26-F901307-2	239
	18-0595	Mercury Marine	26-66303	446
	18-0601			610
	18-0602			610
	18-0603			570, 611, 616, 631, 643, 782, 802, 900
	18-0604			570, 611, 616, 631, 643, 782, 802, 900
	18-0605	Yamaha	67F-41138-00-00	523
	18-0606			973
	18-0607	Chrysler Inboard	3745217	587
	18-0609	Chrysler Inboard	4273129	579
	18-0611	Mercury Marine	27-75483	806
	18-0612	Mercury Marine	14259	790
	18-0612	Mercury Marine	809910	790
	18-0612	Mercury Marine	FI1101295	790
	18-0613	Mercury Marine	93476	790
	18-0614	Mercury Marine	811549	790
	18-0614	Mercury Marine	850458	790
	18-0614	Mercury Marine	845668T	790
	18-0615	Mercury Marine	14760	790
	18-0615	Mercury Marine	75639	790
	18-0615	Mercury Marine	93477	790
	18-0615	Mercury Marine	93477T	790
	18-0616	Mercury Marine	14244	790
	18-0616	Mercury Marine	14244T	790
	18-0617	Yamaha	67F-45127-00-00	523
	18-0618	Yamaha	68V-45123-00-00	523
	18-0619	Yamaha	69J-41138-00-00	523
	18-0622	Chrysler Force	27-19701	236
	18-0622	Mercury Marine	27-19701	424
	18-0624	Mercury Marine	27-188891	420
	18-0628	OMC	341501	309
1	18-0633	Mercury Marine	27-19206	419
1	18-0633	Mercury Marine	27-192061	419
1	18-0633	Mercury Marine	27-41449	419
1	18-0633	Mercury Marine	27-414491	419
1	18-0633	Mercury Marine	27-42178	419
	18-0641	Mercury Marine	27-828292	419
	18-0642	Mercury Marine	27-19050	421
	18-0642	Mercury Marine	27-190502	421
	18-0642	Mercury Marine	27-190503	421
	18-0642	Mercury Marine	27-190505	421
	18-0643	Mercury Marine	27-18307-1	422
	18-0643	Mercury Marine	27-183076	422
	18-0644	Mercury Marine	27-146972	420
	18-0645	Mercury Marine	27-167371	420
	18-0646	Mercury Marine	27-813859	420
	18-0647	OMC	986658	924
	18-0648			973
	18-0649	Mercury Marine	27-858935	422
	18-0650	Suzuki	56132-95J00	470
	18-0651	Suzuki	17472-98J00	470
	18-0652	OMC	914723	924
	18-0653	OMC	308825	924
	18-0654	OMC	914743	924
	18-0655	OMC	914736	924
	18-0656	Yamaha	69J-45123-00-00	523
	18-0663			412, 521
	18-0664	Mercury Marine	27-17467	810
	18-0664	Mercury Marine	FI1101287	810
	18-0664	OMC	913270	909
	18-0664	OMC	3852687	909
	18-0664	Volvo	3852687	985
1	18-0665			616
1	18-0667	Mercury Marine	27-99506	808
1	18-0667	Mercury Marine	27-995061	808
	18-0670	Mercury Marine	27-43007	422
	18-0670	Mercury Marine	27-430073	422
	18-0670	Mercury Marine	27-430075	422
1	18-0672	Mercury Marine	27-41811	782
1	18-0672	Mercury Marine	27-860231	782
1	18-0672	Mercury Marine	27-863725	782
1	18-0672	Mercury Marine	27-8637251	782
1	18-0673	OMC	910113	908
	18-0675	OMC	321932	313
	18-0676-1	Pleasurecraft	RM0099	631
1	18-0677-1	Pleasurecraft	RM0002	631
	18-0679	OMC	311145	314
	18-0680	Mercury Marine	27-815528	810
	18-0680	OMC	3853256	909
1	18-0681	Mercury Marine	12-32834	813
1	18-0681	Mercury Marine	12-8M2001219	813
1	18-0681	Mercury Marine	12-93416	813
1	18-0681	Mercury Marine	12-934161	813
	18-0685	Mercury Marine	27-73666	807
	18-0690	OMC/Bombardier	347205	312
	18-0691	OMC/Bombardier		312
	18-0692	OMC/Bombardier	339601	312
	18-0693	OMC/Bombardier	336227	312
	18-0694	OMC/Bombardier	336226	312
	18-0695	OMC/Bombardier	336389	312
	18-0696	OMC/Bombardier	336388	312
	18-0707	Yamaha	6CB-13016-00	486
	18-0710	Yamaha	68V-14984-00	485
	18-0711	Yamaha	66K-14984-00	485
	18-0712	Yamaha	63P-14984-00	485
	18-0713	Yamaha	6P2-14984-00	485
	18-0714	Yamaha	6AW-14984-00	485
	18-0715	Mercury Marine	25-809086	378
	18-0715	Yamaha	65L-14984-00	486
	18-0716	Yamaha	6CB-14984-00	486
	18-0717	Yamaha	6C5-14984-00	486
	18-0720	Mercruiser	27-864549A02	783
	18-0720	Mercruiser	27-864549A1	783
	18-0721	Mercruiser	27-864547A02	783
	18-0721	Mercruiser	27-864547A1	783
	18-0722	Mercruiser	27-864547A1	783
	18-0722	Mercruiser	27-864850A02	783
	18-0737	Honda	16176-POA-004	248
	18-0739	Yamaha	689-45113-A1-00	530
	18-0740	Mercury Marine	27-805396	S/S to 18-0740-1
	18-0740-1	Mercury Marine	27-805396	420
	18-0743	Yamaha	6L2-41112-A1-00	530
	18-0744	Yamaha	6L2-41114-A1-00	530
	18-0753	Yamaha	6G1-44315-A0-00	530
	18-0754	Yamaha	68D-E2414-A0-00	530
	18-0755	Yamaha	90430-14228-00	523
	18-0755	Yamaha	904-30142-28-00	523
	18-0755	Yamaha	90430-14M09-00	523
	18-0756-1	Yamaha	6H3-44315-A0-00	531
	18-0757	Yamaha	6H3-44324-A0-00	532
	18-0761	Suzuki	17472-91J00	467
	18-0765	Yamaha	6L2-14384-00-00	529
	18-0767	Yamaha	688-11193-01-00	530
1	18-0768	Yamaha	682-44315-A0-00	532
1	18-0775	Yamaha	648-14198-A0-00	529
	18-0778	Suzuki	17472-93J00	467
	18-0779	Yamaha	6G5-11193-A0-00	530
	18-0781	Yamaha	6E5-11193-A0-00	530
	18-0782	Yamaha	6E5-11381-A1-00	530
	18-0785	Yamaha	6E5-14198-A1-00	529
	18-0786	Yamaha	6E5-14384-02-00	529
	18-0791	Mercury Marine	27-880729	422
	18-0792	Suzuki	13119-91J00	467
	18-0793	Suzuki	17582-93J00	467
	18-0794	Suzuki	17685-97J00	467
	18-0795	Suzuki	17685-98J00	467
	18-0796	Suzuki	17685-99E00	467
	18-0797	Suzuki	17685-87D10	467

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-0798	Yamaha	6H4-41114-A0-00	530
	18-0799	Yamaha	6E5-41112-A1-00	530
	18-0807-1	Yamaha	6K7-13645-A1-00	529
	18-0808	Yamaha	6G5-11382-A1-00	529
	18-0809	Yamaha	6G5-13645-A1-00	529
	18-0812	Yamaha	6G5-41112-A1-00	530
	18-0813	Yamaha	6G5-45113-A0-00	530
	18-0815	Yamaha	6H4-11193-A1-00	530
	18-0823	Yamaha	6E5-13645-A1-00	530
	18-0826	Yamaha	90430-14115-00	532
	18-0829	Yamaha	61A-12414-A0-00	530
	18-0829	Yamaha	6J8-12414-A0-00	530
	18-0835	Mercury Marine	27-824853	423
	18-0835	Mercury Marine	27-8248531	423
	18-0835	Yamaha	62Y-12414-00-00	530
	18-0836	Yamaha	682-12414-A1-00	530
	18-0840-1	Yamaha	676-14984-00-00	529
	18-0844	Yamaha	688-12414-A1-00	530
	18-0847	Yamaha	688-41112-A0-00	530
	18-0849	Yamaha	650-24431-00	523
	18-0849	Yamaha	650-24431-A0-00	523
1	18-0850	OMC	303615	309
1	18-0851	OMC	329826	314
1	18-0854	Chrysler Force	27-F476067	236
1	18-0855	Chrysler Force	27-F85168-2	235
	18-0856	Yamaha	64D-14384-01-00	S/S to 18-0856-1
	18-0856-1	Yamaha	64D-14384-01-00	523
1	18-0858	Mercury Marine	25-54029	449, 858
1	18-0860	Mercury Marine	25-62700	449, 858
	18-0861	Chrysler Force	27-F85748-2	235
	18-0864	Mercury Marine	26-90925	800
	18-0864	Mercury Marine	27-67389	800
	18-0868	Chris-Craft	16.50-00232	571
	18-0868	Mercury Marine	27-17145	806
	18-0868	Mercury Marine	27-72637	806
	18-0868	Mercury Marine	FI1101296	806
	18-0868	Mercury Marine	FI5000232	806
	18-0868	Mercury Marine	FI5000263	806
	18-0868	OMC	985630	905
	18-0868	OMC	3854269	905
	18-0868	Volvo	3854269	982
1	18-0869	Chrysler Force	27-820500A3	235
1	18-0869	Chrysler Force	27-F40223	235
	18-0870	Mercury Marine	27-27936	421
	18-0870	Mercury Marine	27-279361	421
	18-0871	OMC	175158	268
1	18-0873	Chrysler Force	27-819377	236
1	18-0873	Chrysler Force	27-F97067	236
1	18-0874	Chris-Craft	16.50-00162	571
1	18-0874	Mercury Marine	27-34486	808
1	18-0874	Mercury Marine	27-344861	808
1	18-0874	Mercury Marine	27-344863	808
1	18-0874	Mercury Marine	27-34891	808
1	18-0874	Mercury Marine	27-52184	808
1	18-0874	Mercury Marine	F3932344	808
1	18-0874	Mercury Marine	FI5000162	808
1	18-0874	OMC	312780	907
1	18-0874	OMC	3852109	907
1	18-0874	Volvo	3852109	987
1	18-0874	Yamaha	YSG-10108-44-5G	995
1	18-0875			612, 631
1	18-0876	Chris-Craft	16.50-05756	571
1	18-0876	Mercury Marine	27-34898	807
1	18-0876	Mercury Marine	FI5005756	807
1	18-0876	OMC	312800	907
1	18-0876	OMC	3852113	907
1	18-0876	Volvo	3852113	984
1	18-0876	Yamaha	YSG-10108-43-8G	995
	18-0878	Pleasurecraft	RM0003	631
	18-0879	Mercury Marine	27-37724	422
	18-0879	Mercury Marine	27-38501	422
	18-0879	Mercury Marine	27-385011	422
1	18-0880	OMC	911878	910
	18-0881-1	Mercury Marine	27-18272	782
	18-0881-1	Mercury Marine	27-97863	782
1	18-0882	OMC	304764	314
1	18-0885-1	Mercury Marine	27-48042	782
1	18-0887	Mercury Marine	27-34216	810
1	18-0887	Mercury Marine	27-49953	810
1	18-0887	Mercury Marine	FI5000201	810
1	18-0887	OMC	912988	910
1	18-0887	OMC	913275	910
1	18-0887	OMC	3852691	910
1	18-0887	Volvo	3852691	986
1	18-0887	Yamaha	YSG-14096-15-6G	995
1	18-0889	Chris-Craft	16.50-00074	571
1	18-0889	Mercury Marine	27-34213	807
1	18-0889	Mercury Marine	27-56883	807
1	18-0889	Mercury Marine	FI5000074	807
1	18-0889	Pleasurecraft	3705042	631
1	18-0889	Volvo	3852095	984
1	18-0889	Yamaha	YSG-10114-14-1G	995
1	18-0891	Chris-Craft	16.50-00078	571
1	18-0891	Mercury Marine	27-34896	811
1	18-0891	Mercury Marine	27-34897	811
1	18-0891	Mercury Marine	FI5000077	811
1	18-0891	Mercury Marine	FI5000078	811
1	18-0891	OMC	909835	910
1	18-0891	OMC	3852477	910
1	18-0891	Volvo	3852477	985
1	18-0891	Yamaha	YSG-37545-87-G0	995
	18-0892	OMC	322411	313, 909
1	18-0893	Mercury Marine	27-35380	811
1	18-0893	OMC	3850595	910
1	18-0893	Volvo	3850595	986
1	18-0894	Mercury Marine	27-55810	811
1	18-0894	Mercury Marine	27-558101	811
	18-0897	Mercury Marine	27-41813	782, 809
	18-0897	Mercury Marine	27-860233	782
	18-0897	Mercury Marine	27-863724	782
	18-0898	Mercury Marine	27-56859	812
	18-0898	Pleasurecraft	RM0017	631
	18-09002			215
	18-09006			215
1	18-0903	Mercury Marine	27-49110	811
1	18-0903	Mercury Marine	FI1101000	811
1	18-0903	OMC	3853361	909
1	18-0903	Volvo	3853361	985
1	18-0903	Yamaha	YSG-38600-39-G0	995
	18-0904	Mercury Marine	27-60317	422
1	18-0905	Mercury Marine	27-34502	813
1	18-0905	Mercury Marine	27-49955	813
1	18-0905	Mercury Marine	27-60721	813
1	18-0905	Mercury Marine	27-8M0077608	813
1	18-0905	Yamaha	YSG-14090-90-8G	995
	18-0907			973
	18-0911	OMC	911698	909
	18-0912	Mercury Marine	27-60945	423
	18-0912	Mercury Marine	27-66102	423
	18-0912	Mercury Marine	27-661021	423
1	18-0914	Mercury Marine	27-66847	423
1	18-0915	Chrysler Force	27-F406406	235
	18-0916	Mercury Marine	27-72779	811
	18-0916	Mercury Marine	27-805215	811
	18-0916	Mercury Marine	27-8052151	811
	18-0916	Mercury Marine	27-94915	811
	18-0917	OMC	311508	315
	18-0918	Mercury Marine	27-69524	420
	18-0918	Mercury Marine	27-695241	420
	18-0918	Mercury Marine	27-695242	420
	18-09200			215
	18-09202			215
1	18-0922	Mercury Marine	27-70335	421
1	18-0922	Mercury Marine	27-703351	421
1	18-0923	OMC	313244	911
	18-0926	Mercury Marine	27-73645	421
	18-0927	OMC	393561	311
1	18-0928-1	Mercury Marine	27-73814	809
1	18-0928-1	Mercury Marine	27-738141	809
1	18-0928-1	Mercury Marine	27-807218	809
1	18-0929	OMC	313416	313, 907
1	18-0929	Volvo	3852120	974
	18-0932	Mercury Marine	27-76862	421
	18-0932	Mercury Marine	27-768621	421
	18-0933	OMC	314115	310
	18-0934-1	Mercury Marine	27-78069	423
	18-0935	OMC	314322	310
1	18-0936	Mercury Marine	27-78690	423
1	18-0937	OMC	315055	907
1	18-0939	OMC	315189	910
	18-0940	Mercury Marine	27-55308	421
	18-0940	Mercury Marine	27-78027	421
	18-0940	Mercury Marine	27-85488	421
	18-0940	Mercury Marine	27-854881	421
	18-0940	Mercury Marine	27-854882	421
	18-09400			215
	18-0941	OMC	315538	313
	18-0942	Mercury Marine	27-46110	421
	18-0942	Mercury Marine	27-72486	421
	18-0942	Mercury Marine	27-85491	421
	18-0942	Mercury Marine	27-854911	421
	18-0942	Mercury Marine	27-85491-2	421
	18-0942	Mercury Marine	27-854913	421
1	18-0943-2	OMC	909786	899, 908
1	18-0943-2	OMC	913783	908
1	18-0943-2	OMC	3850496	899, 908
	18-0943-2	Volvo	3850496	970
	18-0943-2-9	OMC	913783	908
	18-0943-2-9	Volvo	3850496	970
	18-0944	Mercury Marine	27-64204	421
	18-0944	Mercury Marine	27-72508	421
	18-0944	Mercury Marine	27-85496	421

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-0944	Mercury Marine	27-854961	421
	18-0945	OMC	323217	311
	18-0945	OMC	336430	311
	18-0946	Mercury Marine	27-85653	421
	18-0946	Mercury Marine	27-85653-1	421
	18-0946	Mercury Marine	27-856730	421
1	18-0947	OMC	909529	909
1	18-0948	Mercury Marine	27-87707	808
1	18-0949	OMC	316499	315
	18-0950	Mercury Marine	27-88046	812
	18-0951	OMC	317305	310
1	18-0952	Mercury Marine	27-88907	423
1	18-0953	OMC	317951	314
	18-0954	Mercury Marine	27-92720	809
	18-0955	OMC	318156	311
	18-0956-1	Chrysler Inboard	118-614	587
	18-0956-1	Mercury Marine	27-68715	810
	18-0956-1	OMC	912405	908
	18-0957	OMC	318373	312
	18-0958	Chrysler Force	27-F372154-1	235
1	18-0959	OMC	318924	310
1	18-0960	Chrysler Force	27-F85906	235
	18-09602			215
	18-09606			215
1	18-0961	OMC	318932	309
1	18-0963	OMC	335633	310
	18-0965	OMC	333879	312
1	18-0967	OMC	319332	313
1	18-0969	OMC	319586	314
1	18-0970	Mercury Marine	27-98769	420
1	18-0970	Mercury Marine	27-987691	420
	18-0971	OMC	319661	313
1	18-0973	OMC	315052	311
1	18-0975	OMC	333008	310
1	18-0976	Crusader	20129	612
1	18-0976	Mercury Marine	27-14250	810
1	18-0976	Mercury Marine	27-34895	810
1	18-0976	Mercury Marine	FI1101297	810
1	18-0977	OMC	332369	313
	18-0978	OMC	331598	310
	18-0979	OMC	321183	310
	18-0980	Mercury Marine	110990	810
	18-0980	Mercury Marine	1100990	810
	18-0980	Mercury Marine	27-49109	810
	18-0980	Mercury Marine	27-54529	810
	18-0980	OMC	3935449	910
1	18-0981	OMC	321479	311
	18-0982-1	Mercury Marine	27-48713	423
	18-0982-1	Mercury Marine	27-56304	423
1	18-0983	OMC	321497	310
	18-0985	OMC	321722	310
1	18-0987	OMC	332319	311
	18-0988	Mercury Marine	27-37976	423
	18-0988	Mercury Marine	27-62860	423
	18-0988	Mercury Marine	27-628601	423
	18-0989	OMC	321794	310
1	18-0991	OMC	321907	311
	18-0993	OMC	437228	268
1	18-0994	Mercury Marine	27-70143	808
1	18-0994	Mercury Marine	27-701431	808
1	18-0994	Mercury Marine	27-70143B1	808
1	18-0994	Mercury Marine	27-807982	808
1	18-0994	Mercury Marine	27-8079821	808
1	18-0994	Mercury Marine	27-807982B	808
	18-0995	OMC	323222	312
	18-0999-9	OMC	323459	311
	18-1074	OMC	3850426	919
	18-1074	Volvo	3850426	988
	18-1076	Volvo	3888916	992
	18-1079	Yamaha	6GD-G4325-00-00	532
	18-1099	OMC	982422	924
	18-1100			58
	18-1105			58
	18-1106			58
	18-1107			58
	18-1109			58
	18-1110			58
	18-1111	Mercury Marine	31-62799A1	432
	18-1112	Chrysler/Force	31-F523901	239
	18-1112	Mercury Marine	31-12576	432
	18-1113	Chrysler/Force	31-F523143	239
	18-1113	Mercury Marine	31-12578	432
	18-1113	Mercury Marine	31-12578T	432
	18-1115	Mercury Marine	31-29982	432
	18-1115	Mercury Marine	31-32898	432
	18-1115	Mercury Marine	31-32898T	432
	18-1117	Mercury Marine	31-42647	432
	18-1117	Mercury Marine	31-42647A1	432, 843
	18-1117	Mercury Marine	31-F694057	432
	18-1117	OMC	387817	920
	18-1118	Mercury Marine	31-42677A1	432
	18-1120	Mercury Marine	31-35246	843
	18-1122	Mercury Marine	31-73363	432
	18-1122	Mercury Marine	31-73363T	432
	18-1126	Mercury Marine	31-54036A1	433
	18-1126	Mercury Marine	31-8M0103474	844
	18-1127	Mercury Marine	31-54038A1	844
	18-1129	Mercury Marine	31-86748A1	844
	18-1129	Mercury Marine	31-8M0103473	844
	18-1129	Mercury Marine	31-F506818	844
	18-1129	Mercury Marine	F508814	844
	18-1131	Mercury Marine	74313A4	795
	18-1137	Mercury Marine	15103A3	795
	18-1142	Mercury Marine	31-32573A1	843
	18-1143	Mercury Marine	31-36387A1	432, 844
	18-1144	Mercury Marine	31-48939A2	432
	18-1148	Mercury Marine	23-853853	795
	18-1148	Mercury Marine	23-853853002	795
	18-1148	Mercury Marine	23-853853A1	795
	18-1148	Mercury Marine	68704A1	795
	18-1150	Mercury Marine	31-92366	844
	18-1150	Mercury Marine	31-92366A1	844
	18-1151	Mercury Marine	30-20066	359
	18-1152	Mercury Marine	30-23679	359
	18-1153	Mercury Marine	30-20464	406, 432, 845
	18-1153	Mercury Marine	30-49313	406, 432, 845
	18-1153	Mercury Marine	30-54215	406, 432, 845
	18-1153	Mercury Marine	30-63326	406, 432, 845
	18-1153	Mercury Marine	30-63326T	406, 432, 845
	18-1154	Mercury Marine	30-63742	406, 432
	18-1154	Mercury Marine	30-63742T	432
	18-1154	OMC	377139	920
	18-1155	Mercury Marine	30-17927	432, 845
	18-1155	Mercury Marine	30-35914	432, 845
	18-1155	Mercury Marine	30-88957	432, 845
	18-1155	Mercury Marine	30-88957A1	432, 845
	18-1155	Mercury Marine	30-88957T	432, 845
	18-1156	Honda	91051-ZW1-003	249
	18-1156	Mercury Marine	31-30894A1	432, 844
	18-1157	Honda	91057-ZW1-003	249
	18-1157	Mercury Marine	31-30895	432, 844
	18-1157	Mercury Marine	31-30895T	432, 844
	18-1158	Honda	91053-ZW1-003	249
	18-1158	Mercury Marine	31-30956	432, 845
	18-1158	Mercury Marine	31-30956T	432, 845
	18-1158	Mercury Marine	31-F523058	432, 845
	18-1158	OMC	387247	332, 920
	18-1159	Mercury Marine	31-35928A1	432
	18-1159	Mercury Marine	31-35928T1	432
	18-1160	Mercury Marine	31-35988A12	845
	18-1160	Mercury Marine	31-35988A2	845
	18-1161	Mercury Marine	31-35990A1	844
	18-1161	OMC	983891	332, 920
	18-1162	Mercury Marine	31-38356A1	433, 844
	18-1162	Mercury Marine	31-F84901	433, 844
	18-1162	Mercury Marine	F84903	433, 844
	18-1162	Mercury Marine	FA84901	433, 844
	18-1163	Mercury Marine	31-48941A1	433, 844
	18-1165	Mercury Marine	31-61100A1	844
	18-1166	Mercury Marine	31-78172A1	433
	18-1170	Mercury Marine	31-812767A1	433
	18-1170	OMC	983892	920
	18-1171	OMC	983878	920
	18-1172	OMC	983877	920
	18-1173	Mercury Marine	31-828437A2	844
	18-1175			58
	18-1176			58
	18-1177			58
	18-1178			58
	18-1179	Mercury Marine	31-32575A1	844
	18-1179	Mercury Marine	31-32575T1	844
	18-1180	Mercury Marine	31-54042T	844
	18-1182	Mercury Marine	31-30894A5	844
	18-1186	Mercury Marine	12-88263	406
	18-1186	Mercury Marine	29-88258	406
	18-1189	Mercury Marine	31-815480	Obsolete
	18-1190	Mercury Marine	30-20839	432
	18-1190	Mercury Marine	30-20839T	432
	18-1190	Mercury Marine	30-62699	432
	18-1190	Mercury Marine	FI000034	432
	18-1191	Mercury Marine	12-12577	432
	18-1193	Mercury Marine	31-33138A1	844
	18-1194	Mercury Marine	879366	406
	18-1194	Mercury Marine	31-17514	406
	18-1194	Mercury Marine	31-17514A1	406
	18-1194	Mercury Marine	31-17514A2	406
	18-1194	Mercury Marine	31-67526	406
	18-1194	Mercury Marine	31-67526A1	406
	18-1194	Mercury Marine	31-67526A2	406
	18-1194	Mercury Marine	31-814337A1	406
	18-1194	Mercury Marine	31-821146A1	406
	18-1194	Mercury Marine	31-8M0045428	406

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-1194	Mercury Marine	31-M8004528	406
	18-1195	Mercury Marine	31-43012A1	406
	18-1196	Mercury Marine	31-74248	406
	18-1196	Mercury Marine	31-74248T	406
	18-1197	Mercury Marine	31-828439A2	432, 844
1	18-1199			58
1	18-1199			58
1	18-1202	OMC	329830	313
	18-1204-1	Mercury Marine	27-96429	782, 810
	18-1204-1	OMC	912164	909
	18-1204-1-9	Mercury Marine	27-96429	782, 810
	18-1204-1-9	OMC	912164	909
	18-1205	OMC	329828	312
	18-1206			653
	18-1207	OMC	329833	311
	18-1207	OMC	343863	311
1	18-1210	Mercury Marine	27-39923	S/S to 18-1210-1
1	18-1210-1	Mercury Marine	27-39923	782, 809
	18-1211	Mercury Marine	26-49947	800
	18-1211	Mercury Marine	26-58203	800
	18-1211	Mercury Marine	26-814622	800
	18-1211	Mercury Marine	FI110026	800
	18-1211	Mercury Marine	FI110027	800
	18-1211	Mercury Marine	FI110041	800
	18-1211	OMC	473424	904
	18-1211			980
	18-1212	OMC	326926	311
	18-1213	Mercruiser	26-11973	800
	18-1213	Mercruiser	26-42750	800
	18-1213	Mercruiser	26-54799	800
	18-1213	Mercruiser	26-97335	800
	18-1213	OMC	912989	904
	18-1213	OMC	914817	904
	18-1213	OMC	3853341	904
	18-1213	Volvo	3853341	980
	18-1218	OMC	315868	311
	18-1219	OMC	320880	315
1	18-1221	OMC	330273	315
	18-1222	OMC	394408	289
	18-1224	OMC	315869	311
	18-1230	Mercury Marine	26-56866	800
	18-1230	OMC	3853827	904
	18-1230	Volvo	3853827	980
	18-1231	Mercury Marine	27-818188	805
	18-1231	Mercury Marine	27-8181881	805
	18-1231	OMC	3854095	905
	18-1231	Volvo	3854095	984
	18-1232	Mercury Marine	27-845628	805
	18-1232	Mercury Marine	27-811566	805
	18-1232	OMC	3853510	905
	18-1232	Volvo	3853510	985
	18-1233	Mercury Marine	26-49154	800
	18-1233	Mercury Marine	26-821947	800
	18-1233	Mercury Marine	26-8219471	800
	18-1233	Mercury Marine	FI1100986	800
	18-1233	OMC	3860095	904
	18-1234	Mercury Marine	24-17057A1	800
	18-1234	Mercury Marine	24-801879	800
	18-1234	Mercury Marine	24-801879T	800
	18-1234	Mercury Marine	24-811554	800
	18-1234	OMC	3853528	904
	18-1234	Volvo	3853528	980
	18-1236	OMC	309243	328, 911
	18-1237	Mercury Marine	27-13865	805
	18-1237	Mercury Marine	27-138651	805
	18-1237	Mercury Marine	FI1101281	805
	18-1237	OMC	3856138	905
	18-1237	Volvo	3856138	985
	18-1238	Mercury Marine	27-824326	805
	18-1238	OMC	912979	905
	18-1238	OMC	3850379	905
	18-1238	Volvo	912979	971
	18-1238	Volvo	3850379	971
	18-1239	Mercury Marine	27-810846	805
	18-1239	Mercury Marine	27-810846T	805
	18-1239	OMC	914820	905
	18-1239	Volvo	3853343	985
	18-1240	Mercury Marine	12708	811
	18-1241			309
	18-1243	OMC	317245	288
	18-1254	Mercruiser	27-75611A03	804
	18-1255			654
	18-1256			657
	18-1257			657
	18-1258			658
	18-1259			658
	18-1261			658
	18-1263			656, 657
	18-1264			654
	18-1265			655
	18-1266			655, 656
	18-1267			655, 656, 657
	18-1268			655, 657
	18-1270			654
	18-1271			653
	18-1273			659
	18-1274			653
	18-1275			654
	18-1276			653
	18-1277			653
	18-1278			654
	18-1279	OMC	317624	914
	18-1282	OMC	398602	30, 259
	18-1283	OMC	335818	312
	18-1284	OMC	335819	312
	18-1285	OMC	335403	312
	18-1286	OMC	336232	300
	18-1287	OMC	392475	336
	18-1288	OMC	328313	336
	18-1289	OMC	327655	337
	18-1290	OMC	337020	337
	18-1291			336
	18-1292			336
	18-1293			336
	18-1294	Sea-Doo	278-002-199	30
	18-1296	OMC	386014	Obsolete
	18-1299	OMC	433503	332
	18-1300	Mercury Marine	23-15960	795
	18-1300	Mercury Marine	23-52211	795
	18-1300	Mercury Marine	23-818465	795
	18-1300	Mercury Marine	23-85698	795
	18-1300	Mercury Marine	F724073	795
	18-1300			904, 980
	18-1305	Mercury Marine	23-85684	795
	18-1308	Mercury Marine	23-15961	795
	18-1308	Mercury Marine	23-52221	795
	18-1308	Mercury Marine	23-52270	795
	18-1308	Mercury Marine	23-85701	795
	18-1308	Mercury Marine	F3910555	795
	18-1308	Mercury Marine	F3916351	795
	18-1308	Mercury Marine	FI1100305	795
	18-1308	Mercury Marine	FI1100570	795
	18-1308			904, 980
	18-1309	Mercury Marine	23-1596110	795
	18-1309	Mercury Marine	23-52224	795
	18-1309	Mercury Marine	23-52273	795
	18-1309	Mercury Marine	23-85704	795
	18-1309	Mercury Marine	FI1100381	795
	18-1309	Mercury Marine	FI1100573	795
	18-1309			904, 980
	18-1311	Mercury Marine	23-801793	795
	18-1311			904, 980
	18-1314	Mercury Marine	23-818477	Obsolete
	18-1315	Mercury Marine	23-49163	Obsolete
	18-1315	Mercury Marine	23-818473	Obsolete
	18-1315	Mercury Marine	23-818473001	Obsolete
	18-1315	Mercury Marine	23-85686	Obsolete
	18-1315	Mercury Marine	F347013	Obsolete
	18-1315	Mercury Marine	FI1100912	Obsolete
	18-1315	Mercury Marine	FI1101293	Obsolete
	18-1315			Obsolete
	18-1316	Mercury Marine	23-52264	795
	18-1316	Mercury Marine	23-818471	795
	18-1316	Mercury Marine	23-818471001	795
	18-1316	Mercury Marine	23-85718	795
	18-1316	Mercury Marine	F3829064	795
	18-1316	Mercury Marine	FI1100853	795
	18-1317	Mercury Marine	23-34464	795
	18-1317	Mercury Marine	23-52261	795
	18-1317	Mercury Marine	23-818469	795
	18-1317	Mercury Marine	23-818469001	795
	18-1317	Mercury Marine	23-85669	795
	18-1317	Mercury Marine	23-85715	795
	18-1317			904, 980
	18-1320	Mercury Marine	23-801803	795
	18-1321	Mercury Marine	23-801801	Obsolete
	18-1327	Mercury Marine	23-11992	795
	18-1327	Mercury Marine	23-11992001	795
	18-1327			904, 980
	18-1329	Mercury Marine	23-48351	795
	18-1329	Mercury Marine	23-52242	795
	18-1329	Mercury Marine	23-85677	795
	18-1333	Mercury Marine	23-49171	795
	18-1333	Mercury Marine	23-69887	795
	18-1333	Mercury Marine	23-85691	795
	18-1333			904, 980
	18-1334	Mercury Marine	23-49168	795
	18-1334	Mercury Marine	23-69884	795
	18-1334	Mercury Marine	23-85726	795
	18-1334	Mercury Marine	23-85726001	795
	18-1334	Mercury Marine	FI1100980	795
	18-1334			904, 980

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-1337	Mercury Marine	23-811858	795
	18-1337	Mercury Marine	23-811858001	795
	18-1337			904, 980
	18-1339	Mercury Marine	23-43293	795
	18-1339	Mercury Marine	23-43293T	795
	18-1339	Mercury Marine	F3750884	795
	18-1339	Mercury Marine	FI1101007	795
	18-1339			904, 980
1	18-1340	Mercury Marine	23-67484	795
	18-1341	Mercury Marine	23-1596120	795
	18-1341	Mercury Marine	23-52225	795
	18-1341	Mercury Marine	23-52274	795
	18-1341	Mercury Marine	23-85705	795
	18-1341	Mercury Marine	FI1100382	795
	18-1341			904, 980
	18-1343	OMC	333957	337, 924
	18-1344			332
	18-1345	Mercury Marine	30-41421	406
	18-1345	Mercury Marine	30-67923	406
	18-1345	Mercury Marine	30-67923T	406
	18-1346	Mercury Marine	30-43011	407
	18-1346	Mercury Marine	30-43011T	407
	18-1347	Mercury Marine	31-88269T	432
	18-1350	OMC	379504	332, 920
	18-1351	OMC	382407	332, 920
	18-1353	OMC	387041	295
	18-1354	OMC	386764	332
	18-1355	OMC	386765	332
	18-1356	Mercury Marine	31-54928	843
	18-1356	OMC	382343	332
	18-1357	OMC	384195	332
	18-1358	OMC	389039	920
	18-1360	OMC	396041	295
	18-1361	OMC	387787	295
	18-1363	OMC	397537	332
	18-1364	OMC	397538	332
	18-1365	OMC	387656	332, 920
	18-1366	OMC	382408	332, 920
	18-1367	OMC	385068	332
	18-1368	OMC	398901	332
	18-1369	OMC	432264	332
	18-1370	OMC	389042	332, 920
	18-1371	OMC	385043	332, 920
	18-1374	OMC	395627	295
	18-1376	OMC	434844	295
	18-1377	OMC	320499	295
	18-1378	OMC	388344	295
	18-1386			296
	18-1389			296
	18-1391	OMC	330854	296
	18-1393	OMC	393896	296
	18-1395	OMC	385503	296
	18-1396	OMC	390641	296
	18-1398	Mercury Marine	30-20861	407
	18-1398	Mercury Marine	30-72961	407
	18-1400	Mercury Marine	17340	791
	18-1400	Mercury Marine	17340T	791
	18-1400	OMC	3856127	903
	18-1400	Volvo	3856127	979
	18-1401	Mercury Marine	56153	791
	18-1401	Mercury Marine	F724102	791
	18-1401	OMC	985316	903
	18-1401	OMC	3853847	903
	18-1401	Volvo	985316	979
	18-1401	Volvo	3853847	979
	18-1402	Mercury Marine	34282	791
	18-1402	Mercury Marine	35583	791
	18-1402	Mercury Marine	46472	791
	18-1402	Mercury Marine	46744	791
	18-1402	Mercury Marine	49117	791
	18-1402	Mercury Marine	72638	791
	18-1402	Mercury Marine	F2769931	791
	18-1402	Mercury Marine	F5232670	791
	18-1402	Mercury Marine	FI1100349	791
	18-1402	Mercury Marine	FI1100399	791
	18-1402	Mercury Marine	FI1100862	791
	18-1402	Mercury Marine	FI1100954	791
	18-1402	Mercury Marine	FI1101222	791
	18-1402	OMC	502036	903
	18-1402	OMC	3854033	903
	18-1402	Volvo	502036	979
	18-1402	Volvo	3854033	979
	18-1410	Yamaha	93310-32337-00	516
	18-1411	Yamaha	93310-620V5-00	516
	18-1412	Suzuki	09263-20051	468
	18-1414	Suzuki	09263-14022	468
	18-1415	Suzuki	09263-18016	468
	18-1416	Suzuki	09263-27005	468
	18-1417	Suzuki	09263-20072	468
	18-1476			976
	18-1477			976
	18-1478	Volvo	1218674	976
	18-1479	Volvo	461511	976
	18-1500	OMC	337778	337, 924
	18-1501	OMC	160084	921
	18-1501	Volvo	3852023	990
	18-1505	OMC	318940	316
	18-1506	OMC	394411	289
	18-15061	Honda	31200-ZW1-004	241
	18-1507	OMC	335981	289
	18-1508	Mercury Marine	25-8071341	741
	18-15080	Polaris	3240120	552
	18-15080	Yamaha	6M6-8183E00-00	552
	18-15100	Mercury Marine	57-862087A1	762
	18-15100	Mercury Marine	57-862807	762
	18-15100	Mercury Marine	57-8638763	762
	18-15100	Mercury Marine	57-865615003	762
	18-15100	Mercury Marine	57-865615Q03	762
	18-15101	Mercury Marine	57-862086	762
	18-15101	Mercury Marine	57-8620861	762
	18-15101	Mercury Marine	57-862086A1	762
	18-15101	Mercury Marine	57-8638764	762
	18-15101	Mercury Marine	57-865615004	762
	18-15101	Mercury Marine	57-865615Q04	762
	18-15102	Mercury Marine	57-8610491	762
	18-15102	Mercury Marine	57-8638766	762
	18-15102	Mercury Marine	57-865615006	762
	18-15102	Mercury Marine	57-865615Q06	762
	18-15103	Mercury Marine	57-861050	762
	18-15103	Mercury Marine	57-8638767	762
	18-15103	Mercury Marine	57-865615007	762
	18-15103	Mercury Marine	57-865615Q07	762
	18-15104	Mercury Marine	57-862089	762
	18-15104	Mercury Marine	57-862089A1	762
	18-15104	Mercury Marine	57-8638768	762
	18-15104	Mercury Marine	57-865615008	762
	18-15104	Mercury Marine	57-865615Q08	762
	18-15105	Mercury Marine	57-862088	762
	18-15105	Mercury Marine	57-862088A1	762
	18-15105	Mercury Marine	57-8638769	762
	18-15105	Mercury Marine	57-865615009	762
	18-15105	Mercury Marine	57-865615Q09	762
	18-15106	Yamaha	YSC-13260-60-0C	995
	18-15107	Yamaha	YSC-13260-70-0C	Obsolete
	18-15108	Yamaha	YSC-22260-10-0C	Obsolete
	18-15109	Yamaha	YSC-22260-00-0C	995
	18-15110	Yamaha	YSC-10260-10-0C	995
	18-15111	Yamaha	YSC-10260-00-0C	995
	18-15112	Mercury Marine	57-8077554	762
	18-15112	Mercury Marine	57-807755Q04	762
	18-15113	Mercury Marine	57-8077555	762
	18-15114	Mercury Marine	57-861049	762
	18-15114	Mercury Marine	57-861049Q	762
	18-15115	Mercury Marine	57-861757	762
	18-15115	Mercury Marine	57-861757Q	762
	18-15116	Mercury Marine	57-861758	762
	18-15116	Mercury Marine	57-861758Q	762
	18-15117	Mercury Marine	57-861759	762
	18-15119	Mercury Marine	57-8623523	762
	18-15119	Mercury Marine	57-8638761	762
	18-15119	Mercury Marine	57-865615001	762
	18-15119	Mercury Marine	57-865615Q01	762
	18-15121	Mercury Marine	57-8638765	762
	18-15121	Mercury Marine	57-865423005	762
	18-15121	Mercury Marine	57-865615005	762
	18-15121	Mercury Marine	57-865615Q05	762
	18-15122	Mercury Marine	57-86387610	762
	18-15122	Mercury Marine	57-865615010	762
	18-15122	Mercury Marine	57-865615Q10	762
	18-15123	Mercury Marine	57-864639	762
	18-15124	Mercury Marine	57-881754	762
	18-15125	Mercury Marine	57-817113	762
	18-15128	Mercury Marine	57-880566014	372
	18-15129	Mercury Marine	17-828507 1	372
	18-15130	Yamaha	6C5-46241-00-00	517
	18-15131	Yamaha	67F-46241-00-00	517
	18-15132	Yamaha	6P2-46241-02-00	517
	18-15133	Yamaha	6G8-46241-00-00	517
	18-15134	Yamaha	6CB-W4624-00-00	517
	18-15135	Yamaha	65W-46241-00-00	517
	18-15136	Yamaha	6AH-46241-00-00	517
	18-15137	Yamaha	66M-46241-00-00	517
	18-15138	Yamaha	68T-46241-00-00	517
	18-15139	Yamaha	6AW-W4624-00-00	517
	18-15140	Yamaha	63P-46241-00-00	517
	18-15141	Yamaha	69J-46241-00-00	517
	18-15142	Yamaha	6DA-W4624-00-00	517
	18-15143	Yamaha	60V-46241-00-00	517
	18-15144	Yamaha	62Y-46241-00-00	517
	18-15145	Yamaha	68F-46241-10-00	517
	18-15146	Mercury Marine	8M0072670	411
	18-15147	Mercury Marine	835392Q	411

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-15148	Mercury Marine	8M0065179	411
18-15149	Mercury Marine	57-895120	411
18-15150	Mercury Marine	57-895120002	411
18-1522	Yamaha	63P-81950-00	482
18-1523	Yamaha	61A-81950-01	482
18-15214	Crusader	R130012	597
18-15214	Pleasurecraft	R130012	626
18-15290	Mercury Marine	57-13457	756
18-15290	Mercury Marine	57-13457Q	756
18-15290	Mercury Marine	57-13457T	756
18-15290	Mercury Marine	57-53215	756
18-15290	Mercury Marine	57-53215T	756
18-15290			893, 966
18-15300	Mercury Marine	57-49756	756
18-15300			893, 966
18-15325	Mercury Marine	57-77274A1	756
18-15325	Volvo	958303	966
18-15325			893
18-15345	Mercury Marine	57-74271	756
18-15345	Mercury Marine	57-74271Q	756
18-15345	Mercury Marine	57-74271T	756
18-15345	Mercury Marine	57-77274	756
18-15345			893, 966
18-15370	Mercury Marine	57-65607	756
18-15370	Mercury Marine	57-65607Q	756
18-15370	Mercury Marine	57-65607T	756
18-15370			893, 966
18-15380	OMC	910414	893
18-15380			756, 893, 966
18-15390	Mercury Marine	57-52692	756
18-15390	Volvo	958310	966
18-15390			893
18-15400	Mercury Marine	57-32850	756
18-15400	Mercury Marine	57-69143Q	756
18-15400	Mercury Marine	57-69143T	756
18-15400	OMC	311606	893
18-15400			966
18-15405	Mercury Marine	57-76269	756
18-15405	Mercury Marine	57-76269Q	756
18-15405	Volvo	958311	966
18-15405			893
18-15410	Mercury Marine	57-32850	756
18-15410	Mercury Marine	57-49043	756
18-15410	Mercury Marine	57-49043A1	756
18-15410	Mercury Marine	57-64032	756
18-15410	Mercury Marine	57-64032A1	756
18-15410	Mercury Marine	57-64032Q1	756
18-15410	Mercury Marine	57-816544	756
18-15410	Volvo	950813	966
18-15410			893
18-15415	Mercury Marine	57-36356	756
18-15415	OMC	910343	893
18-15415	Volvo	958357	966
18-15430	Mercury Marine	57-49211	756
18-15430	Mercury Marine	57-64416	756
18-15430	Volvo	841821	966
18-15430			893
18-15435	Mercury Marine	57-49211	756
18-15435	Mercury Marine	57-64416	756
18-15435	OMC	912509	893
18-15435	Volvo	958314	966
18-15435	Volvo	966382	966
18-15440	Mercury Marine	57-45856	756
18-15440	Mercury Marine	57-49213A1	756
18-15440	OMC	311046	893
18-15440			966
18-15450	OMC	914787	893
18-15450	Volvo	3858462	966
18-15450			756
18-15455	OMC	908929	893
18-15455	Volvo	3852464	966
18-15455			756
18-15460	Mercury Marine	57-48120	756
18-15460	Mercury Marine	57-48120A1	756
18-15460	Mercury Marine	57-48120Q1	756
18-15460	OMC	310953	893
18-15460	OMC	909971	893
18-15460	Volvo	829207	966
18-15460	Volvo	950818	966
18-15470	Mercury Marine	57-78200	756
18-15470	Mercury Marine	57-78200A1	756
18-15470	Mercury Marine	57-78200Q1	756
18-15470			893, 966
18-15480	Mercury Marine	57-48122	756
18-15480	Mercury Marine	57-48122Q	756
18-15480			893, 966
18-15490	Mercury Marine	57-816295Q	756
18-15490	Mercury Marine	57-816295T	756
18-15495	Mercury Marine	57-91035	756
18-15495	Mercury Marine	57-91035A1	756
18-15495	Mercury Marine	57-91035Q1	756
18-15495	Volvo	958320	966
18-15495			893
18-1550	Mercury Marine	43-881260A3	436
18-15500	Mercury Marine	57-96834Q	756
18-15500	Mercury Marine	57-96834T	756
18-15500	OMC	909818	893
18-15500	OMC	912418	893
18-15500	Volvo	952141	966
18-15501	Mercury	88-93582	702
18-1551	Mercury Marine	43-803615T2	436
18-15520	Mercury Marine	57-33170	756
18-15520	Mercury Marine	57-33170Q	756
18-15520	Mercury Marine	57-37619T	756
18-15520	OMC	912714	893
18-15520			966
18-15550	Mercury Marine	57-13458	756
18-15550	Mercury Marine	57-13458Q	756
18-15550	Mercury Marine	57-13458T	756
18-15550	Mercury Marine	57-96834	756
18-15550			893, 966
18-1560	Mercury Marine	43-850036	436
18-1560	Mercury Marine	43-850036T	436
18-1562	Mercury Marine	52-850048T	436
18-1562	Mercury Marine	53-850048	436
18-1564	Mercury Marine	43-803615T1	436
18-1564	Mercury Marine	43-803615T2	436
18-1565	Mercury Marine	52-859340T	436
18-1566	Mercury Marine	43-828175A1	437
18-1567	Mercury Marine	43567A1	433
18-1567	Mercury Marine	43567T1	433
18-1567	Mercury Marine	96184A1	433
18-1595	Johnson/Evinrude	353590	284
18-1596	Johnson/Evinrude	328725	285
18-1597	Johnson/Evinrude	302325	284, 285
18-1598	OMC	341013	914
18-1599	OMC	123018	914
18-1600	OMC	983825	922
18-1601	OMC	983826	922
18-1602	OMC	984012	922
18-1650	Universal		145
18-1651	Universal		145
18-1652	Universal		145
18-1653	Universal		145
18-1654	Universal		145
18-1655	Universal		145
18-1656	Universal		145
18-1701	OMC	911693	921
18-1702	OMC	438039	923
18-1702	OMC	5000074	923
18-1703	OMC	434400	923
18-1703	OMC	435096	923
18-1703	OMC	438040	923
18-1703	OMC	5000363	923
18-1703	OMC	5004257	923
18-1704	OMC	331980	316, 911
18-1705	Mercury Marine	65547	831
18-1705	Mercury Marine	77123	831
18-1705	Mercury Marine	77123A1	831
18-1706	Mercury Marine	10-86801	831
18-1710	Mercury Marine	86814	834
18-1710	Mercury Marine	862209	834
18-1711	Mercury Marine	862132	830
18-1711	Mercury Marine	862132T	830
18-1712	OMC	980014	337
18-1713	OMC	3852563	914
18-1714	OMC	313448	924
18-1718			341, 914
18-1721	OMC	433067	334
18-1722	OMC	438399	334
18-1723	OMC	346004	334
18-1725	OMC	436834	335
18-1727	Volvo	803762	977
18-1728	Mercury Marine	816607	834
18-1729	OMC	434588	337
18-1730	Mercury Marine	43585	393
18-17301	Yamaha	6J8-81960-00-00	477
18-1734	OMC	334742	289
18-1736	Mercury Marine	45-43031A1	436
18-1737	Mercury Marine	45-440001	436
18-1750			332, 920
18-1752	OMC	394462	295
18-1753	OMC	395861	295
18-1755	Yamaha	650-11651-04-00	516
18-1755K	Yamaha	650-11651-04-00	516
18-1756	Yamaha	688-11650-03-00	516
18-1757	Suzuki	12161-93902	468
18-17570			966
18-1757K	Suzuki	12161-93902	468
18-1758	Suzuki	12161-91L00	468
18-1758	Suzuki	12161-96300	468
18-1759	Suzuki	12161-92L00	468

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-1759	Suzuki	12161-94400	468
18-1759K	Suzuki	12161-94400	468
18-1800	Mercury Marine	12886A6	411
18-18000	Mercury Marine	57-892318	372
18-18100	Mercury Marine	57-828507Q4	372
18-1820	Honda	91251-ZW1-B04	245
18-1821	Johnson/Evinrude	353690	285
18-1822	Johnson/Evinrude	354580	284
18-1823	Johnson/Evinrude	5007770	284
18-1824	Johnson/Evinrude	349354	284
18-1825	Johnson/Evinrude	340811	285
18-1826	Johnson/Evinrude	338601	284
18-1827	Johnson/Evinrude	321129	285
18-1828	Yamaha	663-44366-00	497
18-1829	Yamaha	6AW-44365-00-00	497
18-1830	Yamaha	663-44366-00	498
18-18303	Suzuki	38100-92J02	462
18-18303	Suzuki	38100-92J10	462
18-18303	Suzuki	38100-93J01	462
18-18303	Suzuki	38100-93J02	462
18-18303	Suzuki	38100-96J00	462
18-18304	Suzuki	37100-87J00-0EP	462
18-18304	Suzuki	38100-87J0EP	462
18-1831	Yamaha	682-44366-00	498
18-1832	Yamaha	682-44367-00	498
18-1833	Yamaha	647-44366-00	498
18-1834	Yamaha	682-44365-00	498
18-1835	Yamaha	6E5-44365-00-00	498
18-1836	Yamaha	6L2-44367-00	497
18-1837	Yamaha	6L2-44367-10	497
18-1838	Mercury	43023	393
18-1839	Mercury	8235471	393
18-1840	Yamaha	6EE-G4366-00	504
18-1842	Mercury	864612T01	778
18-1843	Mercruiser	864308T01	778
18-1843	Mercruiser	865049T01	778
18-1843	Mercruiser	865735A02	778
18-1845	Mercruiser	864591T02	779
18-1848	OMC	3852338	898
18-1848	OMC	3857656	898
18-1848	OMC	914899	898
18-1848	Volvo	3857656	969
18-1876	OMC	980617	970
18-1898	Barr	CHVA-1-84	569, 586, 607, 642, 776, 897, 969
18-1898	Marine Power	0991-110	569, 586, 607, 642, 776, 897, 969
18-1899	Pleasurecraft	RO29001	630
18-1901	OMC	984054	897
18-1902	OMC	912441	897
18-1903	OMC	912442	897
18-1904	OMC	980959	897
18-1905	Mercury Marine	90880	779
18-1906	Mercury Marine	61851	779
18-1907	Barr	20-0100	642
18-1907	Barr	20-0102	569, 586, 609, 779, 898, 970
18-1907	Indmar	53-2009	569, 586, 609, 642, 779, 898, 970
18-1907	Indmar	53-2018	569, 586, 609, 642, 779, 898, 970
18-1908	Mercury Marine	93320	779
18-1908K	Mercury Marine	807476A6	779
18-1908K	Mercury Marine	93320A13	779
18-1908K	Mercury Marine	93320A2	779
18-1908K	Mercury Marine	93320A3	779
18-1908K	Mercury Marine	93320A5	779
18-1908K	Mercury Marine	93320A6	779
18-1909-1	OMC	913784	898
18-1909-1	OMC	3850456	898
18-1909-1	OMC	3855270	898
18-1909-1	OMC	3857944	898
18-1909-1	OMC	3856444	898
18-1909-1	Volvo	3863061	970
18-1909-1	Volvo	3863061	970
18-1909-1	Volvo	3855270-9	970
18-1909-1	Volvo	3855270-9	970
18-1910	Mercury Marine	47587	741
18-1910	Mercury Marine	47588	741
18-1910	Mercury Marine	47587A2	741
18-1910	Mercury Marine	60372A1	741
18-1910	Mercury Marine	60372A2	741
18-1910	Mercury Marine	63908A2	741
18-1910	Mercury Marine	861493A07	741
18-1910	Mercury Marine	861493A3	741
18-1911			587
18-1913	Chrysler Inboard	2469556	587
18-1913	Chrysler Inboard	2469639	587
18-1913	Chrysler Inboard	2847405	587
18-1916	Crusader	97169	608
18-1917	Crusader	97296	611
18-1918	Crusader	97386	608
18-1919	Crusader	97387	608
18-1921	OMC	909863	898
18-1922	OMC	987784	898
18-1922	OMC	916096	898
18-1922	OMC	740120	898
18-1922	OMC	3850799	898
18-1922	OMC	910380	898
18-1924	Crusader	97624	608
18-1925	Crusader	96120	607
18-1925	Crusader	97752	607
18-1926	Crusader	96121	607
18-1926	Crusader	97753	607
18-1927	Crusader	97772	608
18-1928	Crusader	97924	608
18-1929	Crusader	97114	607
18-1929	Crusader	97992	607
18-1930-2	Volvo	855387	969
18-1930-2	Volvo	834438-4	969
18-1931-1	Volvo	835804	969
18-1931-1	Volvo	856883	969
18-1932	Volvo	856894	969
18-1933	Crusader	97115	607
18-1933	Crusader	97993	607
18-1934	Crusader	98068	608
18-1935-1	Volvo	856891	970
18-1935-1	Volvo	855384-4	970
18-1936	Volvo	857037	968, 969, 971, 972
18-19360			971
18-1937	Mercury Marine	98562A6	779
18-1938	Crusader	98126	608
18-1938	Crusader	RO29015	608
18-1939	Barr	20-0100	569, 586, 609, 618, 642, 779, 898, 970
18-1939	Marine Power	0992-593	569, 586, 609, 642, 779, 898, 970
18-1940	Barr	CM-1-6677A	586
18-1940	Chrysler Inboard	3675826	586
18-1940	Chrysler Inboard	4142322	586
18-1941	Barr	CM-1-6672-B	587
18-1941	Chrysler Inboard	2846106	587
18-1942	Barr	CM-1-6672-H	587
18-1942	Chrysler Inboard	3675826	587
18-1942	Chrysler Inboard	24695566	587
18-1944	Barr	CM-20-414211	586
18-1944	Chrysler Inboard	2847404	586
18-1944	Chrysler Inboard	2847623	586
18-1944	Chrysler Inboard	3745639	586
18-1944	Chrysler Inboard	E9923M	586
18-1945	Barr	CM-20-6674	586
18-1945	Chrysler Inboard	2846689	586
18-1946	Barr	CM-20-6672	586
18-1946	Chrysler Inboard	3527794	586
18-1948	Barr	CM-20-9234	587
18-1948	Chrysler Inboard	E9234M	587
18-1949	Barr	CM 20-0097	569, 609, 642, 779, 970
18-1950-1	Barr	MC-1-77234	776
18-1950-1	Mercury Marine	77234A2	776
18-1950-1	Mercury Marine	77234A7	776
18-1951-1	Barr	MC-1-77235	776
18-1951-1	Mercury Marine	77235A2	776
18-1951-1	Mercury Marine	77235A8	776
18-1952-1	Barr	MC-1-99746	776
18-1952-1	Mercury Marine	99746A17	776
18-1952-1	Mercury Marine	99746A8	776
18-1953-2	Barr	MC-1-87114	776
18-1953-2	Mercury Marine	860246A10	776
18-1953-2	Mercury Marine	860246A3	776
18-1953-2	Mercury Marine	860246A7	776
18-1953-2	Mercury Marine	860246A9	776
18-1953-2	Mercury Marine	860336A2	776
18-1953-2	Mercury Marine	860337A2	776
18-1953-2	Mercury Marine	87114A19	776
18-1953-2	Mercury Marine	87114A19	776
18-1953-2	Mercury Marine	87114A30	776
18-1954-1	Mercury Marine	MC 1 95862	776
18-1954-1	Mercury Marine	95862A5	776
18-1955-1	Barr	MC 1 96705	777
18-1955-1	Mercury Marine	52390A1	777
18-1955-1	Mercury Marine	96705A1	777
18-1956-3	Barr	MC 1 99798	777
18-1956-3	Mercury Marine	806867A 8	777
18-1956-3	Mercury Marine	860235A04	777
18-1956-3	Mercury Marine	99798A16	777
18-1956-3	Mercury Marine	99798A18	777
18-1956-3	Mercury Marine	99798A3	777
18-1956-3	Mercury Marine	99798A9	777
18-1957-2	Barr	MC-1-89011	777
18-1957-2	Mercury Marine	807078T10	777
18-1957-2	Mercury Marine	80707809	777
18-1957-2	Mercury Marine	807078A4	777

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-1957-2	Mercury Marine	807078A2	777
18-1957-2	Mercury Marine	807078A 6	777
18-1957-2	Mercury Marine	89011A8	777
18-1958-1	Mercury Marine	54100A1	777
18-1958-1	Mercury Marine	54100A5	777
18-1958-1	Barr	MC-1-65604	777
18-1958-1	Mercury Marine	65604A12	777
18-1958-1	Mercury Marine	65604A4	777
18-1960-1	Mercury Marine	58759A13	777
18-1960-1	Mercury Marine	58759A1	777
18-1960-1	Mercury Marine	52969A1	777
18-1960-1	Mercury Marine	52073A1	777
18-1960-1	Barr	MC 1 58759	777
18-1960-1	Mercury Marine	58759A10	777
18-1960-1	Mercury Marine	58759A14	777
18-1962-1	Barr	MC-1-65603	777
18-1962-1	Mercury Marine	54099A5	777
18-1962-1	Mercury Marine	54099A1	777
18-1962-1	Mercury Marine	65603A12	777
18-1962-1	Mercury Marine	65603A4	777
18-1964	Barr	CHV-1-83	639
18-1966-1	Mercury	806867A12	778
18-1966-1	Mercury	806867A2	778
18-1966-1	Mercury	806867A3	778
18-1966-1	Mercury	806867A8	778
18-1966-1	Mercury	806867A9	778
18-1966-1	Mercury	816329A3	778
18-1966-1	Mercury	860235A03	778
18-1966-1	Mercury	99798A18	778
18-1970-1	Mercury Marine	95755A2	S/S to 18-1970-2
18-1970-1	Mercury Marine	98503A2	S/S to 18-1970-2
18-1970-1	Mercury Marine	98504A3	S/S to 18-1970-2
18-1970-2	Mercury Marine	95755A2	778
18-1970-2	Mercury Marine	98503A2	778
18-1970-2	Mercury Marine	98504A3	778
18-1970-2	Barr	MC-20-98504	778
18-1971	Mercury Marine	49964A1	778
18-1971	Mercury Marine	49964A2	778
18-1971	Mercury Marine	60426A1	778
18-1971	Mercury Marine	76351A04	778
18-1971	Mercury Marine	76351A1	778
18-1971	Mercury Marine	76351A2	778
18-1972	Barr	MC-20-76325	778
18-1972	Mercury Marine	12076A2	778
18-1972	Mercury Marine	76325A2	778
18-1973	Barr	MC-20-55538	778
18-1973	Mercury Marine	39920	778
18-1973	Mercury Marine	39920A1	778
18-1973	Mercury Marine	55538A2	778
18-1974-1	Barr	MC-20-98502	779
18-1974-1	Mercury Marine	98502A2	779
18-1975-1	Mercury Marine	12076A1	779
18-1975-1	Mercury Marine	12076A2	779
18-1975-1	Mercury Marine	95864A2	779
18-1976-2	Barr	MC-20-44354	779
18-1976-2	Mercury Marine	44354A10	779
18-1976-2	Mercury Marine	44354A13	779
18-1976-2	Mercury Marine	44354A3	779
18-1976-2	Mercury Marine	44354A9	779
18-1976-2	Mercury Marine	807914A1	779
18-1976-2	Mercury Marine	807988A03	779
18-1976-2	Mercury Marine	807988A2	779
18-1977-1	Mercury Marine	47441	741
18-1977-1	Mercury Marine	47441A1	741
18-1978	Mercury Marine	60427A2	778
18-1978	Mercury Marine	53779A2	778
18-1978	Mercury Marine	53779A1	778
18-1978	Barr	MC-20-76771	778
18-1978	Mercury Marine	76771A2	778
18-1978	Mercury Marine	76771A3	778
18-1982	Crusader	98125	607
18-1984	Crusader	98128	609
18-1985	Barr	MC-20-93322A3	779
18-1985	Marine Power	612011	779
18-1985	Mercury Marine	93322	779
18-1986-1	OMC	3852374	897
18-1986-1	OMC	3857723	897
18-1986-1	Barr	OMC-1-914035	969
18-1986-1	Volvo	3847501	969
18-1986-1	Volvo	3857723	969
18-1986-1	Volvo	3852374-2	969
18-1987-1			777
18-1989	Mercury Marine	861006A1	648, 741
18-1989	Mercury Marine	8M0061381	648, 741
18-1989K			648, 741
18-1990	Barr	1-73813	780
18-1990	Mercury Marine	48045	780
18-1990	Mercury Marine	54870	780
18-1990	Mercury Marine	73813	780
18-1990	Mercury Marine	73813A1	780
18-1990	Mercury Marine	73813F1	780
18-1991	Barr	200089P	569, 608, 630, 898, 970
18-1992-1	Barr	200087P	569, 608, 630, 778, 898, 970
18-1993	Mercury Marine	59861A1	741
18-1993	Mercury Marine	59861A4	741
18-1993	Mercury Marine	78459A1	741
18-1993	Mercury Marine	78984A08	741
18-1993	Mercury Marine	78984A1	741
18-1994	Mercury Marine	87290A4	741
18-1995	Mercury Marine	47638	780
18-1995	Mercury Marine	47638A1	780
18-1996	Barr	FM-1-83	630
18-1996	Pleasurecraft	RO28001	630
18-1997-1	Barr	CHV-1-83	569, 586, 607, 630, 642, 776, 897, 969
18-1998-1	Barr	FM-1-83	569, 607, 630, 642, 776, 897
18-1999	Barr	20-0082	569, 607, 630, 642, 778, 898, 970
18-2000	OMC	309989	347, 931
18-2001	OMC	330137	347, 931
18-2002	Honda	91252-ZW1-003	250
18-2002	Mercury Marine	26-30550	446
18-2002	Mercury Marine	26-70019	857
18-2002	Mercury Marine	26-76868	446, 857
18-2002	OMC	320862	347, 931
18-2003	Mercury Marine	26-32080	857
18-2003	Mercury Marine	26-36054	857
18-2003	Mercury Marine	26-823894	857
18-2004	Mercury Marine	26-20070	446, 857
18-2005	Jabsco	92700-0060	556
18-2005	OMC	313284	347, 931
18-2006	Mercury Marine	26-897154	446, 857
18-2007	Mercury Marine	26-30727	857
18-2007	Mercury Marine	26-31489	857
18-2007	Mercury Marine	26-94038	857
18-2008	Mercury Marine	26-56788	446, 857
18-2009	Mercury Marine	26-25776	857
18-2009	Mercury Marine	26-31249	857
18-2009	Mercury Marine	26-46021	857
18-2009	Mercury Marine	26-892361	857
18-2010	Mercury Marine	26-897153	446, 857
18-2011	Mercury Marine	26-23300	857
18-2011	Mercury Marine	26-29595	857
18-2011	Mercury Marine	26-90562	857
18-2012	OMC	310599	347, 931
18-2013	Mercury Marine	802276	857
18-2013	Mercury Marine	26-16977	857
18-2013	Mercury Marine	26-20465	857
18-2013	Mercury Marine	26-31507	857
18-2013	Mercury Marine	26-79884	857
18-2014	Mercury Marine	26-33144	857
18-2014	Mercury Marine	26-77634	857
18-2014	Mercury Marine	26-89238	857
18-2014	Mercury Marine	26-F694305	857
18-2015	Mercury Marine	20250	857
18-2015	Mercury Marine	26-23517	857
18-2016	Mercury Marine	26-20079	857
18-2016	Mercury Marine	26-25837	857
18-2016	Mercury Marine	26-29476	857
18-2016	Mercury Marine	26-41953	857
18-2016	OMC	313992	347
18-2017	Mercury Marine	26-32121	857
18-2017	Mercury Marine	26-35025	857
18-2018	OMC	305987	347
18-2019	Mercury Marine	26-27163	857
18-2020	OMC	310649	347, 931
18-2021	OMC	313258	347
18-2022	OMC	303345	347, 931
18-2023	OMC	313282	347, 931
18-2024	OMC	314167	347, 931
18-2025	OMC	318972	347, 931
18-2026	Mercury Marine	802276	857
18-2026	Mercury Marine	26-16977	857
18-2026	Mercury Marine	26-20465	857
18-2026	Mercury Marine	26-31507	857
18-2026	Mercury Marine	26-79884	857
18-2026	OMC	317843	347
18-2027	OMC	305306	347, 931
18-2027	OMC	321459	347, 931
18-2028	OMC	318973	347
18-2029	OMC	319256	347
18-2029	OMC	321481	347
18-2030	OMC	321786	347, 931
18-2031	OMC	321787	347, 931
18-2032	OMC	321788	347
18-2033	OMC	321928	347, 931
18-2034	OMC	324639	347, 931
18-2035	OMC	300599	347
18-2035	OMC	327031	347
18-2039	Volvo	804695	993
18-2040	Volvo	853670	993

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-2041	Volvo	897426	993
18-2043	Volvo	958838	993
18-2044	Volvo	833996	993
18-2045	Volvo	827247	993
18-2046	Volvo	946242	993
18-2047	Volvo	958860	993
18-2048	Mercury Marine	26-24590	857
18-2049	Mercury Marine	26-32511	857
18-2050	Mercury Marine	26-55682	857
18-2051	Mercury Marine	26-69188	857
18-2052	Mercury Marine	26-69189	857
18-2053	Honda	91255-ZW1-003	250
18-2053	Mercury Marine	26-70081	446, 857
18-2054	Honda	91253-ZW1-003	250
18-2054	Mercury Marine	26-76384	857
18-2054	Mercury Marine	26-8164641	857
18-2055	Mercury Marine	26-21642	857
18-2055	Mercury Marine	26-79831	857
18-2055	Mercury Marine	26-79831	857
18-2056	Mercury Marine	26-37259	857
18-2056	Mercury Marine	26-89237	857
18-2056	Mercury Marine	26-96503	857
18-2056	Mercury Marine	26-965031	857
18-2057	Volvo	181620	993
18-2058	OMC	313353	347, 931
18-2059	OMC	318223	347, 931
18-2060	OMC	303804	347
18-2060	OMC	321467	347, 931
18-2061	OMC	329922	347, 931
18-2062	OMC	329923	347, 931
18-2063	OMC	330327	347, 931
18-2064	OMC	332205	347, 931
18-2065	OMC	332261	347, 931
18-2066	OMC	911019	347, 931
18-2067	OMC	911685	347, 931
18-2068	OMC	911701	347, 931
18-2068	OMC	915702	347, 931
18-2068	OMC	916058	347, 931
18-2068	OMC	3853655	347, 931
18-2071	OMC	908065	931
18-2071	OMC	908852	931
18-2071	OMC	981195	347
18-2072	OMC	908070	931
18-2072	OMC	908894	931
18-2072	OMC	981196	347, 931
18-2073	OMC	907967	931
18-2073	OMC	981268	347, 931
18-2074	OMC	339620	347
18-2075	OMC	326751	347
18-2075	OMC	353076	347
18-2076	Mercury Marine	26-12224	857
18-2076	Mercury Marine	26-F697118	857
18-2077	Mercury Marine	26-14077	857
18-2077	Mercury Marine	26-F697555	857
18-2079	Yamaha	93101-22M15-00	550
18-2081	Yamaha	64E-43822-00-00	482
18-2082	Yamaha	64E-4384J-00-00	482
18-2083	Yamaha	68V-13766-00-00	482, 493
18-2085	Yamaha	93102-35M13-00	550
18-2087	Yamaha	93102-40M36-00	550
18-2091	Yamaha	93104-22M07-00	550
18-2093	OMC	319664	334
18-2093	OMC	333096	334
18-2093	OMC	398051	334
18-2094	Mercury Marine	26-36143	812
18-2094	Mercury Marine	26-88416	812
18-2097	Mercury Marine	8055361	830
18-2097	Mercury Marine	805536A1	830
18-2097	Mercury Marine	805536A2	830
18-2100	Mercury Marine	30-60794A2	831
18-2100	Mercury Marine	30-60794A4	831
18-2100	Mercury Marine	30-879194A02	831
18-2100	OMC	983937	914
18-2100	Volvo	3853807	989
18-21001	Mercury Marine	30-60794A2	831
18-21001	Mercury Marine	30-60794A4	831
18-21001	Mercury Marine	30-879194A02	831
18-21005	Mercury Marine	30-562540A3	831
18-21005	Mercury Marine	30-862540A04	831
18-21005	Mercury Marine	30-862540T1	831
18-21005	Mercury Marine	30-879194A01	831
18-21005K	Mercury Marine	30-862540A04	831
18-21005K	Mercury Marine	30-862540A3	831
18-21005K	Mercury Marine	30-862540T1	831
18-21005K	Mercury Marine	30-879194A01	831
18-21006	Mercury Marine	30-862540A04	831
18-21006	Mercury Marine	30-862540A3	831
18-21006	Mercury Marine	30-862540T1	831
18-21006	Mercury Marine	30-879194A01	831
18-2100K	Mercury Marine	30-60794A2	831
18-2100K	Mercury Marine	30-60794A4	831
18-2100K	Mercury Marine	30-879194A02	831
18-2101	Mercury Marine	36147	831
18-2101	Mercury Marine	30-36056	831
18-2101	Mercury Marine	30-36418	831
18-2103	Mercury Marine	32-47373	847
18-2103	Mercury Marine	32-66073	847
18-2103	Mercury Marine	32-68676	847
18-2103	Mercury Marine	32-73004	847
18-2103	Mercury Marine	32-79431	847
18-2103	Mercury Marine	32-86036	847
18-2103	Mercury Marine	32-86036A1	847
18-2103	Mercury Marine	32-86036Q	847
18-2103	Pleasurecraft	RO85035	632
18-2104	Mercury Marine	36312	831
18-2104	Mercury Marine	41431	831
18-2104	Mercury Marine	58749	831
18-2104	Mercury Marine	75832	831
18-2104	Mercury Marine	758321	831
18-2104	Mercury Marine	75832A1	831
18-2104	Mercury Marine	75832A2	831
18-2104	Mercury Marine	75832A3	831
18-2104	Mercury Marine	75832T	831
18-2104	Mercury Marine	75832T1	831
18-2104	OMC	912214	915
18-2104	OMC	915716	915
18-2104	Volvo	853255	989
18-2104	Volvo	897707	989
18-2105	Mercury Marine	32-45973	848
18-2106	Mercury Marine	32-45974	848
18-2107	Mercury Marine	32-55816	848
18-2108	Mercury Marine	32-59841	848
18-2108	Mercury Marine	32-59841A1	848
18-2108	Mercury Marine	32-73123	848
18-2109	Mercury Marine	32-59842	848
18-2109	Mercury Marine	32-73005	848
18-2110	Mercury Marine	32-45327	439
18-2110	Mercury Marine	32-88005	439
18-2110	Mercury Marine	32-97153A1	439
18-2111	Mercury Marine	32-45959	439
18-2111	Mercury Marine	32-88006	439
18-2111	Mercury Marine	32-97154A1	439
18-2112	Mercury Marine	32-87234	848
18-2113	Mercury Marine	32-87235	848
18-2114	Mercury Marine	32-864960	848
18-2114	Mercury Marine	32-99902-1	848
18-2115	Mercury Marine	32-864959	848
18-2115	Mercury Marine	32-99903-1	848
18-2116	Mercury Marine	32-99904	849
18-2116	Mercury Marine	32-99904Q	849
18-2125	Mercury Marine	39384	830
18-2125	Mercury Marine	46020	830
18-2125	Mercury Marine	460201	830
18-2125	Mercury Marine	4602002	830
18-2125	Mercury Marine	46020002	830
18-2125	Mercury Marine	46020T	830
18-2126	Mercury Marine	32-48418	849
18-2126	Mercury Marine	32-52951A1	849
18-2128	Mercury Marine	39383	830
18-2128	Mercury Marine	393831	830
18-2128	Mercury Marine	39383T	830
18-2128	OMC	912213	919
18-2128	OMC	3850813	919
18-2128	Volvo	912213	989
18-2128	Volvo	3850813	989
18-2130	Mercury Marine	66062	843
18-2130	Mercury Marine	76865	843
18-2130	Mercury Marine	8M2009865	843
18-2136	Mercury Marine	32-864589	848
18-2136	Mercury Marine	32-99902	848
18-2137	Mercury Marine	32-864588	848
18-2137	Mercury Marine	32-99903	848
18-2138	OMC	911787	927
18-2138	Volvo	3852544	990
18-2140			813
18-2141	Mercury Marine	10-97934A1	813
18-2142	Mercury Marine	45706A1	850
18-2142	Mercury Marine	45706A12	850
18-2142	Mercury Marine	45706A14	850
18-2142	Mercury Marine	45706A3	850
18-2142	Mercury Marine	45706A6	850
18-2142	Mercury Marine	45706A8	850
18-2143	Mercury Marine	67210	411
18-2143	Mercury Marine	78249	411
18-2144	Mercury Marine	67209	411
18-2144	Mercury Marine	77326	411
18-2144	Mercury Marine	78687	411
18-2144	Mercury Marine	78687T	411
18-2145	Mercury Marine	19297A3	835
18-2145	Mercury Marine	43432A2	835
18-2145	Mercury Marine	815471A3	835
18-2145	Mercury Marine	815471A6	835

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-2145	Mercury Marine	85147A5	835
18-2145	Mercury Marine	865437A02	835
18-2145E	Mercury Marine	815471	836
18-2145E	Mercury Marine	815471A3	836
18-2145E	Mercury Marine	815471A6	836
18-2146	Mercury Marine	20175	830
18-2146	Mercury Marine	59830A1	830
18-2146	Mercury Marine	59830A7	830
18-2146	OMC	912212	915
18-2146	OMC	3850815	915
18-2146	Volvo	3850815	989
18-2147	Johnson/Evinrude	328754	284, 285
18-2148	Mercury Marine	45523	850
18-2148	Mercury Marine	77443	850
18-2148	Mercury Marine	45706A4	850
18-2148	Mercury Marine	77442A1	850
18-2149	Mercury Marine	22879	836
18-2149	Mercury Marine	29880	836
18-2149	Mercury Marine	43433	836
18-2150	Mercury Marine	37973	843
18-2150	Mercury Marine	65028	843
18-2150	Mercury Marine	66066	843
18-2150	Mercury Marine	77481	843
18-2150	Mercury Marine	774811	843
18-2151	Mercury Marine	17-45738	852
18-2152	Mercury Marine	17-45735	852
18-2153	Volvo	814301	990
18-2154	Mercury Marine	23-30617A1	843
18-2154	Mercury Marine	23-30617A2	843
18-2155	Mercury Marine	23-37428A1	435
18-2155	Mercury Marine	23-55419A1	435
18-2155	Mercury Marine	23-77631A2	435
18-2156	OMC	980183	925
18-2157	Mercury Marine	19543A10	835
18-2157	Mercury Marine	19543A2	835
18-2157	Mercury Marine	19543A4	835
18-2157	Mercury Marine	19543A8	835
18-2157	Mercury Marine	41951A1	835
18-2157	Mercury Marine	66065A1	835
18-2157	Mercury Marine	66069A2	835
18-2157	Mercury Marine	73679A2	835
18-2157	Mercury Marine	865436A02	835
18-2158			835
18-2159	Mercury Marine	19543A10	835
18-2159	Mercury Marine	19543A2	835
18-2159	Mercury Marine	19543A4	835
18-2159	Mercury Marine	19543A8	835
18-2159	Mercury Marine	41951A1	835
18-2159	Mercury Marine	66065A1	835
18-2159	Mercury Marine	66069A2	835
18-2159	Mercury Marine	73679A2	835
18-2159	Mercury Marine	865436A02	835
18-2160	Mercury Marine	32-38377	835
18-2161	Mercury Marine	45518A1	832
18-2161	Mercury Marine	45518A2	832
18-2161	Mercury Marine	45518A3	832
18-2162	Mercury Marine	33981	832
18-2162	Mercury Marine	8507521	832
18-2162	Mercury Marine	8507522	832
18-2162	Mercury Marine	33981T	832
18-2162	Mercury Marine	33981T1	832
18-2162E	Mercury Marine	33981	832
18-2162E	Mercury Marine	8507521	832
18-2162E	Mercury Marine	8507522	832
18-2162E	Mercury Marine	33981T1	832
1 18-2163	Mercury Marine	10-31700	833
18-2163E-9	GLM	21090	833
18-2163E-9	Mallory	9-72152	833
18-2163E-9	Mercury Marine	10-31700	833
18-2166	Mercury Marine	44-55857	841
18-2166	Mercury Marine	44-66060	841
18-2166	Mercury Marine	44-660602	841
18-2166	Mercury Marine	44-660603	841
18-2166	Mercury Marine	44-824110	841
18-2169	Mercury Marine	45589A1	832
18-2169	Mercury Marine	45589A3	832
18-2170	Mercury Marine	10-45590	832
18-2170	Mercury Marine	10-8M0084649	832
18-2171	Mercury Marine	32492A2	837
18-2171	Mercury Marine	32492A3	837
18-2171	Mercury Marine	32492A5	837
18-2171	Mercury Marine	38965A1	837
18-2171	Mercury Marine	38965A2	837
18-2171	Mercury Marine	76850A2	837
18-2172	Mercury Marine	14505A2	837
18-2173	Mercury Marine	59826A1	837
18-2173	Mercury Marine	59826A3	837
18-2174	Mercury Marine	36312	831
18-2174	Mercury Marine	41431	831
18-2174	Mercury Marine	58749	831
18-2174	Mercury Marine	75832	831
18-2174	Mercury Marine	758321	831
18-2174	Mercury Marine	75832A1	831
18-2174	Mercury Marine	75832A2	831
18-2174	Mercury Marine	75832A3	831
18-2174	Mercury Marine	75832T	831
18-2174	Mercury Marine	75832T1	831
18-2174	OMC	915717	915
18-2174	OMC	3850812	915
18-2174	Volvo	3850812	989
18-2175	Mercury Marine	12632A4	837
18-21751	OMC	983902	919
18-21751	OMC	986338	919
18-21751	OMC	3853962	919
18-21751	Volvo	3853962-3	987
18-21752-1	OMC	984290	919
18-21752-1	OMC	986120	919
18-21752-1	OMC	3853917	919
18-21752-1	OMC	3858437	919
18-21752-1	Volvo	3858437-1	987
18-21753	OMC	3853862	919
18-21753	Volvo	985727	987
18-21753	Volvo	3853862-5	987
18-21754	OMC	984537	919
18-21754	OMC	986232	919
18-21755	OMC	984629	919
18-2176	OMC	908063	920
18-2177	OMC	908069	920
18-2179	Mercury Marine	45-55796	832
18-2180	Mercury Marine	45-42634	842
18-2183	OMC	909121	921
18-2184	OMC	908087	922
18-2185	OMC	909753	922
18-2186	OMC	982424	922
18-2187	OMC	391472	335
18-2187	OMC	395209	335, 922
18-2189	Mercury Marine	32992A1	835
18-2189	Mercury Marine	34086A1	835
18-2189	Mercury Marine	37611A1	835
18-2189	Mercury Marine	38399A2	835
18-2190	Mercury Marine	19543A10	835
18-2190	Mercury Marine	19543A2	835
18-2190	Mercury Marine	19543A4	835
18-2190	Mercury Marine	19543A8	835
18-2190	Mercury Marine	41951A1	835
18-2190	Mercury Marine	66065A1	835
18-2190	Mercury Marine	66069A2	835
18-2190	Mercury Marine	73679A2	835
18-2190	Mercury Marine	865436A02	835
18-2190E	Mercury Marine	19543A10	835
18-2190E	Mercury Marine	19543A2	835
18-2190E	Mercury Marine	19543A2	835
18-2190E	Mercury Marine	19543A8	835
18-2190E	Mercury Marine	41951A1	835
18-2190E	Mercury Marine	66065A1	835
18-2190E	Mercury Marine	66069A2	835
18-2190E	Mercury Marine	73679A2	835
18-2190E	Mercury Marine	865436A02	835
18-2191	Mercury Marine	56211A1	842
18-2191	Mercury Marine	73020A1	842
18-2191	Mercury Marine	73020A14	842
18-2192	OMC	379628	878
18-2193	Mercury Marine	33149	813
18-2193	Mercury Marine	99297A1	813
18-2193	Mercury Marine	99297A2	813
18-2195	Mercury Marine	12632A3	837
18-2195	Mercury Marine	12632A7	837
18-2196	Mercury Marine	37967	842
18-2196	Mercury Marine	61073	842
18-2196	Mercury Marine	19755A08	842
18-2196	Mercury Marine	19755A4	842
18-2199	Volvo	832675	987
18-2200	Mercury Marine	43-61027	840
18-2200	Mercury Marine	43-96084A4	840
18-2201	Mercury Marine	43-18410A2	829
18-2201	Mercury Marine	43-18411A2	829
18-2201	Mercury Marine	43-59832A2	829
18-2201	Mercury Marine	43-59832A4	829
18-2202	Mercury Marine	52-66063	841
18-2202	Mercury Marine	52-824112	841
18-2202	Mercury Marine	52-853594	841
18-2202	Mercury Marine	52-853594T	841
18-2203	Mercury Marine	43-45814A5	829
18-2203	Mercury Marine	43-55765A2	829
18-2203	Mercury Marine	43-55765A3	829
18-2204	Mercury Marine	43-75325A2	829
18-2204	Mercury Marine	43-75325A3	829
18-2205	Mercury Marine	43-55766A2	829
18-2205	Mercury Marine	43-55766A3	829
18-2205	Mercury Marine	43-55778A3	829
18-2206-1	Mercury Marine	43-828072A2	840
18-2206-1	Mercury Marine	43-828073A1	840

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-2206-1	Mercury Marine	43-878087A2	840
	18-2207	OMC	397338	Obsolete
	18-2208	OMC	318304	336
	18-2209	OMC	318303	336
	18-2210			Obsolete
	18-2216	OMC	334516	336
	18-2216	OMC	336562	336
	18-2216	OMC	337772	336
	18-2216	OMC	337774	336
	18-2216	OMC	910995	336
	18-2217			336
	18-2218	OMC	434063	336, 922
	18-2218	OMC	436746	336, 922
	18-2218	OMC	985050	336, 922
	18-2218	OMC	989966	336
	18-2219	OMC	317838	336, 922
	18-2219	OMC	333077	336, 922
	18-2219	OMC	340490	336, 922
	18-2220	OMC	320630	336, 922
	18-2220	OMC	323664	336, 922
	18-2221			336
1	18-2224	OMC	320166	341
1	18-2225	OMC	320167	341
1	18-2226	OMC	320168	341
1	18-2227	OMC	320169	341
	18-2228	OMC	320170	341
1	18-2229	OMC	323362	341, 914
	18-2230	OMC	323361	341, 914
	18-2231	OMC	314745	341, 914
	18-2232	OMC	323889	341
	18-2233	OMC	323890	341
1	18-2234	OMC	317232	341
	18-2236	Mercury Marine	52-12777	436
	18-2236	Mercury Marine	52-34239	436
	18-2236	Mercury Marine	52-814756	436
	18-2236	Mercury Marine	52-822539	436
	18-2236	Mercury Marine	52-822539T	436
	18-2239	Mercury Marine	44-94148	436
1	18-2243	OMC	316506	337, 921
	18-2244	Mercury Marine	10-20259	435, 846
	18-2244	Mercury Marine	10-28634	435, 846
	18-2244	Mercury Marine	10-28634A1	435, 846
	18-2244	Mercury Marine	10-79953	435, 846
	18-2244	Mercury Marine	10-79953A2	435, 846
	18-2244	Mercury Marine	10-79953Q04	435, 846
	18-2244	Mercury Marine	10-79953Q2	435, 846
	18-2244	Mercury Marine	10-F50109	435, 846
	18-2244	Mercury Marine	816610A1	435, 846
	18-2244	Mercury Marine	816610A2	435, 846
	18-2244	Mercury Marine	F40109	435, 846
	18-22441-9			435, 846
	18-2245-1	OMC	987661	919
	18-2246	OMC	987678	919
	18-2248	Mercury Marine	35187A1	835
	18-2248	Mercury Marine	35187A2	835
	18-2248	Mercury Marine	35187A4	835
	18-2248	Mercury Marine	49518A1	835
	18-2248	Mercury Marine	73723A01	835
	18-2248	Mercury Marine	73723A1	835
	18-2250	OMC	387879	335
	18-2251	OMC	433017	335, 922
	18-2251	OMC	435022	335, 922
	18-2251	OMC	436740	335, 922
	18-2252	OMC	387818	335, 922
	18-2252	OMC	436888	335, 922
	18-2254	Chrysler/Force	44-850308	238
	18-2254	Mercury Marine	44-850308	436, 841
	18-2256	Mercury Marine	43-803116T1	829
	18-2257	Mercury Marine	43-803112T1	830
	18-2258	Mercury Marine	43-803114T1	830
	18-2259	Mercury Marine	43-803101T1	830
	18-2260	Mercury Marine	44-17915	436
	18-2260	Mercury Marine	44-98418	436
	18-2261	Mercury Marine	45-816919	842
	18-2277	OMC	335722	334
	18-2279	OMC	335679	334
	18-2282	Mercury Marine	15-32563A1	826
	18-2283	Mercury Marine	15-45691A1	826
	18-2284	Mercury Marine	15-31535A1	826
	18-2285	Mercury Marine	15-35931A1	826
	18-2285	Mercury Marine	15-47397A1	826
	18-2286	Mercury Marine	66067	842
	18-2286	Mercury Marine	19755A2	842
	18-2286	Mercury Marine	66067T	842
	18-2286	Mercury Marine	818349A1	842
	18-2286	Mercury Marine	818349T1	842
	18-2287	OMC	319895	336
	18-2288	OMC	397541	335
	18-2288	OMC	439138	335
	18-2289	OMC	397128	Obsolete
	18-2289	OMC	433570	Obsolete
	18-2290			337
	18-2291	Mercury Marine	25-60342A1	851
	18-2291	Mercury Marine	25-60342A2	851
	18-2292	Mercury Marine	15-35980A1	826
	18-2293	Mercury Marine	15-23097A1	826
	18-2293	Mercury Marine	15-36178A02	826
	18-2293	Mercury Marine	15-36178A1	826
	18-2293	Mercury Marine	15-39899A1	826
	18-2294	Mercury Marine	15-42637A1	826
	18-2294	Mercury Marine	15-8M0063267	826
	18-2295	Mercury Marine	15-33143A1	826
	18-2295	Mercury Marine	15-57007A1	826
	18-2296	Mercury Marine	15-45811	826
	18-2296	Mercury Marine	15-71013	826
	18-2298	Mercury Marine	14-17460	438, 843
	18-2298	Mercury Marine	14-18323	438, 843
	18-2299	Mercury Marine	14-52833	438, 843
	18-2299	Mercury Marine	14-79447	438, 843
1	18-2303	Mercury Marine	10-20518	836
	18-2308	OMC	332491	336
	18-2309	OMC	332489	337
	18-2310	OMC	397627	337
	18-2315			337
1	18-2316	Mercury Marine	12-77674	813
	18-2320	Mercury Marine	815919A1	843
	18-23205	Mercury	339-859738T1	358
	18-23205	Yamaha	65W-85570-01-00	473
	18-23207	Nissan/Tohatsu	3V1060400M	455
	18-2321	Mercury Marine	12632A6	837
	18-2322	Mercury Marine	62104	832
	18-2322	Mercury Marine	621041	832
	18-2323	Mercury Marine	18643A5	837
	18-2324	Mercury Marine	45-557961	832
	18-2325	OMC	435760	334
	18-23251	Honda	30520-PWC-003	240
	18-2326	OMC	436232	334
	18-2327	OMC	436234	334
	18-2328	OMC	435761	334
	18-2330	OMC	436235	334
	18-2331	Mercury Marine	45-853647	842
	18-2331	Mercury Marine	45-853648	842
	18-2334			559
1	18-2336	Mercury Marine	23-47392	853
1	18-2336	Mercury Marine	23-61291	853
1	18-2336	Mercury Marine	23-90203	853
	18-2337	OMC	3850814	915
	18-2337	Volvo	3850814	989
	18-2338	OMC	983880	915
	18-2339	OMC	3852384	915
	18-2339	Volvo	3852384	989
1	18-2340	Mercury Marine	12-31266	813
12	18-2341-1	Mercury Marine	23-815950	853
12	18-2341-1	Mercury Marine	23-8159501	853
12	18-2341-1	Mercury Marine	23-815950Q01	853
	18-2342	Mercury Marine	68100	842
	18-2342	Mercury Marine	681001	842
1	18-2343	Mercury Marine	12-92721	813
1	18-2345	Mercury Marine	53-815949	853
	18-2346	Mercury Marine	824519	842
	18-2346	Mercury Marine	88245191	842
	18-2346	Mercury Marine	11-42633	842
	18-2346	Mercury Marine	F694961	842
	18-2346	Mercury Marine	F694961-1	842
1	18-2348	Mercury Marine	24-30893	841
	18-2349	Mercury Marine	23-67370	846
	18-2353	Mercury Marine	23-815921A10	843
	18-2353	Mercury Marine	23-815921A17	843
	18-2353	Mercury Marine	23-815921A21	843
	18-2353	Mercury Marine	23-815921A6	843
	18-2353	Mercury Marine	23-815921A8	843
	18-2353	Mercury Marine	815921A2	843
	18-2354	Mercury Marine	807929A1	843
	18-2354	Mercury Marine	807929A2	843
	18-2354	Mercury Marine	815922A1	843
	18-2354	Mercury Marine	815922A5	843
	18-2354	Mercury Marine	821759A1	843
	18-2354	Mercury Marine	821759A2	843
	18-2354	Mercury Marine	821759A3	843
	18-2354	Mercury Marine	821759A4	843
	18-2355	OMC	386659	335
	18-2357	Mercury Marine	17-30632	841
	18-2357	Mercury Marine	17-8M0020941	841
	18-2357	Mercury Marine	17-8M0084681	841
	18-2357	Mercury Marine	17-8M0100263	841
	18-2358	Mercury Marine	43-803102T1	828
	18-2359	Mercury Marine		436, 842
	18-2360	Mercury Marine	43-828072A3	840
	18-2360	Mercury Marine	43-878087A2	840
	18-23601	Yamaha	66M-85570-00-00	473
	18-23602	Yamaha	63V-85570-00-00	473
1	18-2361	Mercury Marine	10-30206	813

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
			SIERRA	
1	18-2361	Mercury Marine	10-805763	813
1	18-2361	Mercury Marine	10-853163	813
	18-2363	Mercury Marine	43-803118T1	828
	18-2364	Mercury Marine	43-803119T1	828
	18-2365	Mercury Marine	43-803120T1	828
	18-2366	Volvo	876279	989
	18-2367	Volvo	943414	977
	18-2368	Mercury Marine	43-803071T1	828
	18-2369	Mercury Marine	43-803069T1	828
	18-2370	Chrysler Force	19291A3	236
	18-2370	Mercury Marine	19291A3	433
	18-2371	Yamaha	90340-08002-00	532
	18-2371	Yamaha	90340-08M04-00	532
	18-23711-9	Yamaha	90340-08002-00	532
	18-23711-9	Yamaha	90340-08M04-00	532
	18-2372	Mercury Marine	88035	850
	18-2373	Mercury Marine	14698	850
	18-2373	Mercury Marine	14698T	850
	18-2373	Mercury Marine	14698T10	850
	18-2373	Mercury Marine	806191T	850
	18-2373	Mercury Marine	8M0110717	850
	18-2374	Yamaha	688-45341-00-00	532
	18-2374	Yamaha	688-45341-10-00	532
	18-23741-9	Yamaha	688-45341-00-00	532
	18-23741-9	Yamaha	688-45341-10-00	532
2	18-2375	Mercury Marine	10-14834	435, 846
2	18-2375	Mercury Marine	10-14834A1	435, 846
2	18-2375	Mercury Marine	22-67892	435, 846
2	18-2375	Mercury Marine	22-67892A05	435, 846
2	18-2375	Mercury Marine	22-67892A06	435, 846
2	18-2375	Mercury Marine	22-67892A1	435, 846
2	18-2375	Mercury Marine	28-8M0058389	435, 846
2	18-2375			236
	18-23751-9	Mercury Marine	10-14834A1	435, 846
	18-23751-9	Mercury Marine	22-67892A1	435, 846
	18-23751-9			236
	18-2376	Mercury Marine	73020A20	843
	18-2376	Mercury Marine	818763A10	843
	18-2376	Mercury Marine	818763A4	843
1	18-2377	OMC	316563	328
	18-2378	OMC	318544	911
	18-23781-9	OMC	318544	328, 911
1	18-2379	OMC	320041	328
1	18-2380	Yamaha	91401-30028-00	533
1	18-2380	Yamaha	91401-30030-00	533
1	18-2380	Yamaha	91402-30022-00	533
1	18-2380	Yamaha	91402-30022-09	533
1	18-2380	Yamaha	91402-30028-00	533
1	18-2380	Yamaha	91402-30028-09	533
1	18-2380	Yamaha	91490-30030-00	533
	18-2381	Mercury Marine	94998A1	832
	18-2381	Mercury Marine	94998A2	832
	18-2381	Mercury Marine	94998A3	832
	18-2381	Mercury Marine	94998A4	832
	18-2382	Mercury Marine	18312A3	832
	18-2382	Mercury Marine	828692A1	832
	18-2383	OMC	914716	922
	18-2383	OMC	915272	922
	18-2385	Yamaha	6E5-45611-01-00	532
	18-2387	OMC	307551	911
	18-23871-9	OMC	307551	328, 911
	18-2388	Yamaha	688-45611-00-00	532
	18-2389	OMC	314832	315
	18-2391	OMC	321692	289, 315
	18-2392	OMC	327035	315
	18-2393	Mercury Marine	17-14872	852
	18-2394	Mercury Marine	17-14873	852
	18-2395	Mercury Marine	17-815953	852
	18-2395	Mercury Marine	17-815953A1	852
	18-2396	Mercury Marine	17-44166	852
	18-2397	Mercury Marine	17-44167	852
	18-2397	Mercury Marine	17-44167A1	852
	18-2398	OMC	320311	337
	18-2399	OMC	324369	337, 925
	18-2400	Mercury Marine	1623-81582243	826
	18-2400	Mercury Marine	1623-815822A32	826
	18-2400	Mercury Marine	1623-815822A5	826
	18-2400	Mercury Marine	1623-815822A53	826
	18-2401	Mercury Marine	1623-8951A15	827
	18-2401	Mercury Marine	1623-8951A27	827
	18-2401	Mercury Marine	1623-8951A37	827
	18-2401	Mercury Marine	1623-8951A5	827
	18-2402	Mercury Marine	1623-5356A4	827
	18-2404	Mercury Marine	43-803079T1	841
	18-2405	Mercury Marine	43-803091T1	841
	18-2406	Mercury Marine	43-878072A3	840
	18-2406	Mercury Marine	43-878087A2	840
	18-2407	Mercury Marine	43-17064A3	841
	18-2407	Mercury Marine	43-42933A2	841
	18-2407	Mercury Marine	43-42933A3	841
	18-2407	Mercury Marine	43-823072A2	841
	18-2407	Mercury Marine	43-878087A4	841
	18-2408	Mercury Marine	43-828073A1	840
	18-2409	Mercury Marine	43-92320	840
	18-2409	Mercury Marine	43-92320T	840
	18-2410	Mercury Marine	43-96084A5	840
	18-2410	Mercury Marine	43-96084A7	840
	18-2411	Mercury Marine	1547-861063A4	826
	18-2412	Mercury Marine	18309A2	S/S to 18-2412-1
	18-2412	Mercury Marine	18311A17	S/S to 18-2412-1
	18-2412	Mercury Marine	18311A2	S/S to 18-2412-1
	18-2412	Mercury Marine	812964A2	S/S to 18-2412-1
	18-2412	Mercury Marine	861523A9	S/S to 18-2412-1
	18-2412	Mercury Marine	8M0098795	S/S to 18-2412-1
	18-2412-1	Mercury Marine	18309A2	837
	18-2412-1	Mercury Marine	18311A17	837
	18-2412-1	Mercury Marine	18311A2	837
	18-2412-1	Mercury Marine	812964A2	837
	18-2412-1	Mercury Marine	861523A9	837
	18-2412-1	Mercury Marine	8M0098795	837
	18-2413	Mercury Marine	69354A1	837
	18-2413	Mercury Marine	69354A2	837
	18-2414	Mercury Marine	97432A2	837
	18-2415	Mercury Marine	1623-815822A36	827
	18-2416	Mercury Marine	1547-815930A16	827
	18-2416	Mercury Marine	1547-815930A6	827
	18-2416	Mercury Marine	1547-861063A12	827
	18-2419	Mercury Marine	1547-815930A13	827
	18-2419	Mercury Marine	1547-815930A3	827
	18-2419	Mercury Marine	1547-861063A6	827
	18-2420	Mercury Marine	14034A3	851
	18-2420	Mercury Marine	14034A5	851
	18-2420	Mercury Marine	14034F1	851
	18-2420	Mercury Marine	14034T	851
	18-2420	Mercury Marine	14034T10	851
	18-2421	Mercury Marine	14035A3	851
	18-2421	Mercury Marine	14035A5	851
	18-2421	Mercury Marine	14035F1	851
	18-2421	Mercury Marine	14035T	851
	18-2421	Mercury Marine	14035T10	851
	18-2422	Mercury Marine	815935A3	851
	18-2422	Mercury Marine	815935A7	851
	18-2423	Mercury Marine	815954A3	851
	18-2423	Mercury Marine	815954A7	851
	18-2424	Mercury Marine	98703A11	851
	18-2424	Mercury Marine	98703A12	851
	18-2424	Mercury Marine	98703A17	851
	18-2424	Mercury Marine	98703A26	851
	18-2425	Mercury Marine	8M0708280	851
	18-2425	Mercury Marine	98704A11	851
	18-2425	Mercury Marine	98704A12	851
	18-2425	Mercury Marine	98704A17	851
	18-2425	Mercury Marine	98704A26	851
	18-2426	Mercury Marine	98703A3	851
	18-2427	Mercury Marine	98704A3	851
	18-2428	Mercury Marine	87399A1	851
	18-2428	Mercury Marine	87399A2	851
	18-2429	Mercury Marine	87399A3	851
1	18-2430	Mercury Marine	26-830749	425
	18-24301-9	Mercury Marine	26-830749	425
	18-2432	Volvo	873228	987
	18-2433	Volvo	873229	987
	18-2434	Crusader	96938	558, 597
	18-2434	Marine Power	0100-000	558
	18-2434	Mercury Marine	814309A1	558, 699
	18-2434	Pleasurecraft	R142006	558, 632
	18-2434	Volvo	3857846-4	558
	18-2435	Mercury Marine	32-861127	848
	18-2435	Mercury Marine	32-95858	848
	18-2436	Mercury Marine	32-861128	849
	18-2436	Mercury Marine	32-95859	849
	18-2438	OMC	986145	Obsolete
	18-2443	Mercury Marine	1623-4110A13	827
	18-2443	Mercury Marine	1623-4110A4	827
	18-2443	Mercury Marine	1623-4110A6	827
	18-2443	Mercury Marine	1623-5356A18	827
	18-2443	Mercury Marine	1623-5356A19	827
	18-2443	Mercury Marine	1623-5356A20	827
	18-2443	Mercury Marine	1623-5356A3	827
	18-2443	Mercury Marine	1623-8951A14	827
	18-2443	Mercury Marine	1623-8951A19	827
	18-2443	Mercury Marine	1623-8951A2	827
	18-2443	Mercury Marine	1623-8951A23	827
	18-2443	Mercury Marine	1623-8951A43	827
	18-2446	Mercury / BRP		197
	18-2447			197
	18-2448			197, 249, 459, 532
	18-2450	Mercury Marine	1547-3917A13	827
	18-2450	Mercury Marine	1547-3917A21	827
	18-2450	Mercury Marine	1547-3917A32	827
	18-2450	Mercury Marine	1547-3917A37	827
	18-2450	Mercury Marine	1547-5523A12	827

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-2450	Mercury Marine	1547-5523A2	827
	18-2450	Mercury Marine	1547-5523A68	827
	18-2450	Mercury Marine	1547-5523A9	827
	18-2450	Mercury Marine	1547-8265A15	827
	18-2450	Mercury Marine	1547-9412A20	827
	18-2450	Mercury Marine	1547-9412A30	827
	18-2450	Mercury Marine	1547-9412A35	827
	18-2451	Mercury Marine	1547-3917A16	827
	18-2451	Mercury Marine	1547-3917A30	827
	18-2451	Mercury Marine	1547-3917A38	827
	18-2451	Mercury Marine	1547-3917A4	827
	18-2451	Mercury Marine	1547-3917A8	827
	18-2451	Mercury Marine	1547-5523A11	827
	18-2451	Mercury Marine	1547-5523A8	827
	18-2451	Mercury Marine	1547-8265A16	827
	18-2451	Mercury Marine	1547-9412A21	827
	18-2452	Mercury Marine	1547-5523A67	827
	18-2452	Mercury Marine	1547-8265A17	827
	18-2452	Mercury Marine	1547-9412A22	827
	18-2452	Mercury Marine	1547-9412A36	827
	18-2453	Mercury Marine	1547-5523A49	827
	18-2453	Mercury Marine	1547-5523A67	827
	18-2453	Mercury Marine	1547-8265A17	827
	18-2453	Mercury Marine	1547-9412A23	827
	18-2454	OMC	3854539	927
	18-2454	Volvo	3854539	990
	18-2455			202
	18-2460	Mercruiser	11-88462	846
	18-2460	Mercruiser	22-88847A1	846
	18-2461	Mercury Marine	17-44166T1	850
	18-2462	Mercury Marine	17-14873A1	850
	18-2462	Mercury Marine	17-85056	850
	18-2463	Mercury Marine	17-14872A1	850
	18-2463	Mercury Marine	17-99207	850
	18-2464	Mercury Marine	17-815953T1	850
	18-2464	Mercury Marine	56-18541A75	850
	18-2464	Mercury Marine	56-864641A24	850
	18-2465-9	Mercury Marine	19-14842	850
	18-2465-9	Mercury Marine	19-148421	850
	18-2466-9	Mercury Marine	19-815951	850
	18-2470	Honda	16221-ZV4-610	248
	18-2471	Honda	16221-ZW9-000	248
	18-2472	Honda	16221-ZW1-000	248
	18-2473	Honda	16201-881-850	248
	18-2480	Honda	16010-ZV4-005	247
	18-2481	Honda	16010-ZW9-003	247
	18-2482	Honda	16010-881-003	248
	18-2495	Honda	19232-ZV4-610	247
	18-2496	Honda	19233-ZV5-000	247
	18-2499	Honda	19234-ZY3-000	247
1	18-2500	Mercury Marine	27-52893	421
1	18-2500	Mercury Marine	27-72505	421
1	18-2500	Mercury Marine	27-85493	421
	18-25001	Mercury Marine	27-14765	810
	18-25001	Mercury Marine	F3860315	810
	18-25001	Mercury Marine	FI1110294	810
	18-25001	Mercury Marine	FI1110958	810
	18-25002	Mercury Marine	27-811588	810
1	18-2501	Mercury Marine	27-67738	420
1	18-2501	Mercury Marine	27-93536	420
1	18-2501	Mercury Marine	27-935361	420
1	18-2502	Mercury Marine	27-87396	421
1	18-2502	Mercury Marine	27-90484	421
1	18-2502	Mercury Marine	27-904841	421
1	18-2503	Mercury Marine	27-78068	423
1	18-2503	Mercury Marine	27-99177	423
1	18-2503	Mercury Marine	27-991771	423
1	18-2503	Mercury Marine	27-991772	423
1	18-2504	Mercury Marine	27-60310	421
1	18-2504	Mercury Marine	27-74511	421
1	18-2504	Mercury Marine	27-76401	421
1	18-2504	Mercury Marine	27-88449	421
1	18-2505	Mercury Marine	27-96171	421
1	18-2505	Mercury Marine	27-961711	421
1	18-2506-1	Mercury Marine	27-99176	423
1	18-2506-1	Mercury Marine	27-991762	423
1	18-2506-1	Mercury Marine	27-991763	423
1	18-2506-1	Mercury Marine	27-991764	423
1	18-2507	Mercury Marine	27-37816	421
1	18-2507	Mercury Marine	27-72487	421
1	18-2507	Mercury Marine	27-78026	421
1	18-2507	Mercury Marine	27-85487	421
1	18-2508-1	Mercury Marine	27-96440	423
1	18-2508-1	Mercury Marine	27-99776	423
1	18-2508-1	Mercury Marine	27-997761	423
1	18-2509	Mercury Marine	27-67751	419
1	18-2510	Mercury Marine	27-96761	420
1	18-2510	Mercury Marine	27-967611	420
1	18-2511	Mercury Marine	27-99173-2	423
1	18-2512	Mercury Marine	27-60286	420
1	18-2513	Mercury Marine	27-11338	420
1	18-2513	Mercury Marine	27-67208	420
1	18-2514	Mercury Marine	27-53650	420
1	18-2516	Mercury Marine	16755	811
1	18-2516	Mercury Marine	16755A1	811
1	18-2516	Mercury Marine	16755Q1	811
	18-2518	Volvo	430017	985
1	18-2519	Volvo	831622	986
	18-25200	Honda	37500-PNB-003	243
	18-25201	Honda	37510-PNB-003	243
	18-2524	Honda	19232-ZV1-A10	247
1	18-2525	Volvo	430018	986
	18-25250	Volvo	3863085	986
	18-25251	Volvo	853868	986
1	18-2526	Volvo	430172	986
1	18-2527	Volvo	831617	986
1	18-2528	Volvo	831891	986
1	18-2529	Volvo	831892	986
1	18-2530	Volvo	1336255	986
1	18-2530	Volvo	3547991	986
	18-25300	Yamaha	66M-85540-01-00	474
	18-2531	Volvo	834476	986
	18-2532	OMC	305762	315
	18-2533	OMC	911797	919
	18-2534	Chrysler Force	F184122-1	236
	18-2534	OMC	309044	315
1	18-2536	OMC	321120	314
	18-2537	OMC	324937	315
1	18-2539	OMC	328753	314
	18-25400	Mercury	16066004	358
	18-2541	OMC	911704	908
1	18-2543	OMC	318609	313
1	18-2544	OMC	321028	313
1	18-2545	OMC	321182	311
1	18-2546	OMC	321184	314
1	18-2547	OMC	322858	314
1	18-2548	OMC	332108	314
1	18-2549	OMC	321435	311
1	18-2550	OMC	323214	312
	18-25513	Mercury	803844T01	358
1	18-2552	Mercury Marine	27-331791	808
1	18-2552	Mercury Marine	27-331792	808
1	18-2553	Mercury Marine	27-47510	808
1	18-2553	Mercury Marine	27-47510Q	808
1	18-2554	Mercury Marine	27-41812	808
1	18-2554	Mercury Marine	27-41812Q	808
1	18-2554	Mercury Marine	27-90556	808
1	18-2555	Mercury Marine	27-89656	808
1	18-2555	Mercury Marine	27-896561	808
1	18-2556	Mercury Marine	27-35996	811
1	18-2556	Mercury Marine	27-35996A1	811
1	18-2557	OMC	324701	314
1	18-2557	OMC	338484	314
1	18-2558	Mercury Marine	27-19204-2	423
1	18-2559	Mercury Marine	27-19202	423
1	18-2559	Mercury Marine	27-42206	423
1	18-2560	Mercury Marine	12-86645	425
1	18-2560	Mercury Marine	12-866451	425
1	18-2560	Mercury Marine	8M0027721	425
	18-25600	Yamaha	66M-85520-00-00	474
	18-25602	Yamaha	66M-85533-00-00	Obsolete
	18-25604	Yamaha	63V-85533-00-00	474
1	18-2561	Mercury Marine	27-85087	423
1	18-2562	Mercury Marine	27-99326	424
1	18-2562	Mercury Marine	27-993261	424
1	18-2563	Honda	19232-ZW1-003	247
1	18-2563	Mercury Marine	27-43034	424
1	18-2563	Mercury Marine	27-430341	424
1	18-2564	Honda	19234-ZW1-003	247
1	18-2564	Mercury Marine	27-43033	424
1	18-2564	Mercury Marine	27-430331	424, 811
1	18-2565	Honda	19242-ZW1-003	247
1	18-2565	Mercury Marine	27-43047	424
1	18-2565	Mercury Marine	27-430471	424
1	18-2565	Mercury Marine	27-430472	424
	18-25650	Yamaha	66M-85580-00-00	474
	18-25651	Yamaha	65W-85580-00-00	Obsolete
	18-25652	Yamaha	63V-85580-01-00	474
1	18-2566	Mercury Marine	27-817277	424, 812
1	18-2566	Mercury Marine	27-8172771	424
1	18-2568	Mercury Marine	27-25848	419
1	18-2569	Mercury Marine	27-25849	420
1	18-2570	Mercury Marine	27-25851	420
1	18-2570	Mercury Marine	27-34614	420
1	18-2571	Mercury Marine	27-31402	419
1	18-2572	Mercury Marine	27-22023	419
1	18-2572	Mercury Marine	27-63309	419
1	18-2573	Mercury Marine	27-60475	421
1	18-2573	Mercury Marine	27-72142	421
1	18-2573	Mercury Marine	27-721421	421
1	18-2574	Mercury Marine	27-60476	421
1	18-2574	Mercury Marine	27-72507	421

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
1	18-2574	Mercury Marine	27-85495	421
1	18-2574	Mercury Marine	27-854951	421
1	18-2574	Mercury Marine	27-854952	421
1	18-2575	Mercury Marine	1399-99	420
	18-2579	OMC	338882	309
	18-2582	OMC	338813	309
	18-2583	Volvo	3888821	993
	18-2584	Volvo	3888822	993
	18-2586	Volvo	3850594	992
	18-2587	Mercury Marine	99356A2	558
	18-2588			558
	18-2589			558
	18-2590	Borg-Warner	A4876HA	559
	18-2591			559
	18-2592	Yamaha	6E5-14384-03-00	529
	18-2593	Mercury Marine	27-194541	424
	18-2595	OMC	982132	347
	18-2596	Volvo	875422	981
	18-2597			993
	18-2598	Volvo	3855275	992
	18-2599	Mercury Marine	26-816575A2	441, 832
	18-2600			836
	18-26002-1			683
	18-2601-1	Mercury Marine	30-803097T1	833
	18-2603	Mercury Marine	19543T1	836
	18-2603	Mercury Marine	19543T2	836
	18-2603	Mercury Marine	865436A03	836
	18-2603E	Mercury Marine	19543T1	836
	18-2603E	Mercury Marine	19543T2	836
	18-2603E	Mercury Marine	865436A03	836
	18-2604	Mercury Marine	815471T1	836
	18-2604E	Mercury Marine	815471T1	836
	18-2605	Yamaha	90119-08M87-00	497
	18-2606	Yamaha	90119-08M13-00	497
	18-2607	Yamaha	97095-06040-00	497
	18-2608	Honda	19232-881-850	247
	18-2609	Honda	19234-881-850	247
	18-2610	Mercury Marine	27-812755	422
	18-2610	Mercury Marine	27-8127754	422
	18-26104-1	Mallory	YL567EV	165, 685, 869
	18-26107-1	Mallory	YL700AV	165
	18-2611	Mercury Marine	27-8127551	422
	18-2611	Mercury Marine	27-812755A01	422
	18-2611	Mercury Marine	27-8127755	422
	18-26110-1	Mallory	YL579AV	165, 685, 869
	18-26111-1	Mallory	YL648AV	165, 683
	18-2613	OMC	508105	906
2	18-2614	Mercury Marine	27-64818	814
2	18-2614	Mercury Marine	27-45821	814
2	18-2614	Mercury Marine	27-64818A1	814
2	18-2614	Mercury Marine	27-64818A20	814
2	18-2614	Mercury Marine	27-64818A4	814
2	18-2614	Mercury Marine	27-64818Q4	814
2	18-2614	Mercury Marine	27-64818T1	814
	18-2615	Mercury Marine	16755	814
	18-2615	Mercury Marine	16755A1	814
	18-2615	Mercury Marine	16755Q1	814
	18-2615	Mercury Marine	16755T1	814
	18-2617	Mercury Marine	27-35996	814
	18-2617	Mercury Marine	27-35996A1	814
2	18-2619-1	Mercury Marine	27-64818A2	814
2	18-2619-1	Mercury Marine	27-64818A3	814
2	18-2619-1	Mercury Marine	27-64818A3	814
2	18-2619-1	Mercury Marine	27-94996	814
2	18-2619-1	Mercury Marine	27-94996A1	814
2	18-2619-1	Mercury Marine	27-94996A2	814
2	18-2619-1	Mercury Marine	27-94996A20	814
2	18-2619-1	Mercury Marine	27-94996Q2	814
2	18-2619-1	Mercury Marine	27-94996T2	814
	18-2620	Mercury Marine	27-54014	814
	18-2620	Mercury Marine	27-54014A1	814
	18-2620	Mercury Marine	27-54014Q1	814
	18-2620	Mercury Marine	27-54014T1	814
	18-2621	Mercury Marine	27-139581	420
	18-2622	Mercury Marine	23-79373A1	832
	18-2622	Mercury Marine	23-805041A2	832
	18-2622	Mercury Marine	27-45588	832
	18-2622	Mercury Marine	27-79373	832
	18-2623	OMC	439141	343
	18-2624	Chrysler Force	26-85090A2	236
	18-2624	Mercury Marine	26-85090A2	441
	18-2625	Volvo	875192	993
	18-2626	Chrysler Force	26-43035A4	236
	18-2626	Mercury Marine	26-43034A1	441
	18-2626	Mercury Marine	26-43034A2	441
	18-2626	Mercury Marine	26-43034A3	441
	18-2626	Mercury Marine	26-43035A4	441
	18-2627	Mercury Marine	26-66303A1	441
	18-2628	Mercury Marine	26-77066A1	442
	18-2629	Chrysler Force	26-85090A1	442
	18-2629	Mercury Marine	26-85090A1	442
	18-2630	Chrysler Force	FK1060	237
	18-2631	Chrysler Force	FK1061	237
	18-26310-2	Mallory	YLM700AV	164
	18-26311-2	Mallory	YLM566AV	164
	18-2632	Chrysler Force	FK1063-1	237
	18-2632	Chrysler Force	FK1063-2	237
	18-2633	Chrysler Force	FK1127	237
	18-2635	Chrysler Force	26-814669A1	237
	18-2635	Chrysler Force	26-814669A2	237
	18-2635	Chrysler Force	FK1234	237
	18-2635	Mercury Marine	26-814669A2	442
	18-2636	Chrysler Force	26-820645A	237
	18-2636	Chrysler Force	FK1074	237
	18-2637-1	Chrysler Force	FK1064	237
	18-2638	Chrysler Force	FK1065	237
	18-2639	Chrysler Force	FK1068	237
	18-2640	Chrysler Force	FK1203	237
	18-2640	Chrysler Force	FK1203-1	237
	18-2642	Mercury Marine	26-816575A5	442
	18-2643	Mercury Marine	26-16709A1	854
	18-2643	Mercury Marine	26-16709A2	854
	18-2644	Mercury Marine	26-88397A1	854
	18-2645	Mercury Marine	26-76868A04	855
	18-2645	Mercury Marine	26-76868A1	855
	18-2645	Mercury Marine	26-76868A2	855
	18-2646-1	Mercury Marine	26-816575A1	443
	18-2646-1	Mercury Marine	26-816575A3	443
	18-2648	Mercury Marine	26-32511A1	855
	18-2649	Mercury Marine	25-87400A2	851
	18-2652	Mercury Marine	26-33144A1	855
	18-2652	Mercury Marine	26-33144A2	855
	18-2652	Mercury Marine	26-89238A1	855
	18-2653	Mercury Marine	26-55682A1	443
	18-2654	Mercury Marine	26-79831A1	443
	18-2655	Mercury Marine	26-89238A2	443
	18-2656	OMC	396350	343
	18-2657	OMC	396352	343
	18-2658	OMC	396351	344
	18-2659	OMC	396355	344
	18-2660	OMC	396349	344
	18-2663	OMC	981797	928
	18-2664	OMC	982947	928
	18-2665	OMC	982946	928
	18-2666	OMC	981799	928
	18-2667	OMC	982949	929
	18-2669	OMC	981801	929
	18-2671	OMC	985612	929
	18-2672	OMC	439967	929
	18-2672	OMC	984458	929
	18-2672	OMC	985613	929
	18-2673	OMC	984459	930
	18-2673	OMC	986364	930
	18-2673	OMC	987603	930
	18-2674	OMC	985518	930
	18-2674	OMC	986423	930
	18-2679			344
	18-2680			344
	18-26800	Mallory	670	165
	18-2681			344
	18-26810			165, 596, 625, 680, 865, 946
	18-26811			165, 596, 625, 680, 865, 946
	18-26812			165, 596, 625, 680, 865, 946
	18-26813			165, 596, 625, 680, 865, 946
	18-26815	Mallory	29349	165
	18-2682			344
	18-26820			166
	18-26821			166
	18-2683			344
	18-2684			344
	18-2685			344
	18-2686			345
	18-2687			345
	18-2688			345
	18-2689			345
	18-2690			345
	18-2691			345
	18-2692			345
	18-2694	OMC	433550	345
	18-2697-1	Chrysler Force	26-41365A3	237
	18-2697-1	Mercury Marine	26-41365A3	444
	18-2698			926
	18-2699			906, 981
	18-2700	Mercury Marine	896173A01	440
	18-2700	Mercury Marine	8M0045604	440
1	18-2701	Mercury Marine	23-45736	853
1	18-2701	Mercury Marine	23-61290	853
1	18-2701	Mercury Marine	23-89574	853
2	18-2701-04	Mercury Marine	23-45736	853
2	18-2701-04	Mercury Marine	23-61290	853
2	18-2701-04	Mercury Marine	23-89574	853
2	18-2702-04	Mercury Marine	23-99291	853

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
2	18-2702-04	Mercury Marine	23-99291T	853
1	18-2702-1	Mercury Marine	23-99291	853
1	18-2702-1	Mercury Marine	23-99291T	853
1	18-2702-1	Pleasurecraft	R094020A	853
1	18-2703	OMC	314008	315
	18-2704	OMC	320943	315
1	18-2705	OMC	315748	315
1	18-2706	OMC	321008	315
1	18-2707	Mercury Marine	97351	843
1	18-2708	OMC	333758	315
1	18-2709	OMC	336530	314
	18-2710	Mercury Marine	27-41417	420
	18-2710	Mercury Marine	27-414171	420
	18-2710	Mercury Marine	27-414172	420
	18-2710	Mercury Marine	27-85978	420
	18-2712	Mercury Marine	27-41418	420
	18-2712	Mercury Marine	27-414181	420
	18-2712	Mercury Marine	27-85979	420
	18-2713	Mercury Marine	27-43337	422
	18-2713	Mercury Marine	27-433371	422
	18-2713	Mercury Marine	27-433372	422
	18-2713	Mercury Marine	27-433373	422
	18-2713	Mercury Marine	27-433374	422
	18-2713	Mercury Marine	27-43337A1	422
	18-2713	Mercury Marine	27-96286	422
	18-2714	Mercury Marine	27-414992	422
	18-2714	Mercury Marine	27-414993	422
	18-2714	Mercury Marine	27-414994	422
	18-2714	Mercury Marine	27-414995	422
	18-2714	Mercury Marine	27-892157	422
	18-2715	Mercury Marine	24-17997A1	833
	18-2716	Mercury Marine	27-41499	422
	18-2716	Mercury Marine	27-414991	422
	18-2716	Mercury Marine	27-92332	422
	18-2717	Mercury Marine	27-41475	422
	18-2717	Mercury Marine	27-414751	422
	18-2717	Mercury Marine	27-414752	422
	18-2717	Mercury Marine	27-414753	422
	18-2717	Mercury Marine	27-414754	422
	18-2717	Mercury Marine	27-414755	422
	18-2717	Mercury Marine	27-414756	422
	18-2717	Mercury Marine	27-414757	422
	18-2717	Mercury Marine	27-414758	422
	18-2717	Mercury Marine	27-892158	422
	18-2717	Mercury Marine	27-92331	422
	18-2721	Mercury Marine	27-827284	420
	18-2724	Mercury Marine	43713	833
	18-2725	Mercury Marine	26-830749A01	444
	18-2726	Volvo	3888917	992
	18-2727	Mercury Marine	60930	735
	18-2728	Mercury Marine	26-42102	425
	18-2728	Mercury Marine	26-421021	425
	18-2729	Mercury Marine	27-8128672	420
	18-2730-9	Mercury Marine	26-80239M	425
	18-2731	Mercury Marine	26-81607M	425
1	18-2732	Mercury Marine	807166A3	735
	18-2733	Mercury Marine	92802	735
	18-2733	Mercury Marine	99370A2	735
	18-2735	Mercury Marine	27-190506	422
	18-2736	Mercury Marine	27-863891	417
	18-2736	Mercury Marine	27-863893	417
	18-2736	Mercury Marine	27-863895	417
	18-2737	Mercury Marine	27-850283	420
	18-2739	Mercury Marine	27-832933006	422
	18-2739	Mercury Marine	27-8329331	422
	18-2739	Mercury Marine	27-8329332	422
	18-2739	Mercury Marine	27-8329333	422
	18-2739	Mercury Marine	27-8329334	422
	18-2739	Mercury Marine	27-8329335	422
	18-2740	Mercury Marine	27-430051	421
	18-2740	Mercury Marine	27-430052	421
	18-2740	Mercury Marine	27-430053	421
	18-2740	Mercury Marine	27-430055	421
	18-2740	Mercury Marine	27-430056	421
	18-2740	Mercury Marine	27-430057	421
	18-2741	Mercury Marine	27-43004009	422
	18-2741	Mercury Marine	27-430041	422
	18-2741	Mercury Marine	27-430042	422
	18-2741	Mercury Marine	27-430043	422
	18-2741	Mercury Marine	27-430045	422
	18-2741	Mercury Marine	27-430047	422
	18-2742	Mercury Marine	85552	441
	18-2743	Mercury Marine	27-64818A2	811
	18-2743	Mercury Marine	27-94996	811
	18-2743	Mercury Marine	27-949962	811
	18-2743	Mercury Marine	27-94996A1	811
	18-2743	Mercury Marine	27-94996A2	811
	18-2743	Mercury Marine	27-94996A20	811
	18-2743	Mercury Marine	27-94996A3	811
	18-2743	Mercury Marine	27-94996Q2	811
	18-2744	Volvo	875826	988
	18-2744	Volvo	876294	988
	18-2745	OMC	912374	919
	18-2746	Mercury Marine	31-14358001	834
	18-2746	Mercury Marine	32-14358	834
	18-2746	Mercury Marine	32-14358T	834
	18-2747	Mercury Marine	816431A1	834
	18-2748	Mercury Marine	31-44348001	834
	18-2748	Mercury Marine	32-44348	834
	18-2748	Mercury Marine	32-44348T	834
	18-2749	Mercury Marine	27-812867	421
	18-2749	Mercury Marine	27-8128671	421
	18-2750	Mercury Marine	32734	834
	18-2750	Mercury Marine	18654A1	834
	18-2750	Mercury Marine	32734A3	834
	18-2751	Mercury Marine	60932A1	834
	18-2751	Mercury Marine	60932A4	834
	18-2752	Mercury Marine	36223	834
	18-2752	Mercury Marine	36223A1	834
	18-2752	Mercury Marine	36223A2	834
2	18-2753-2	Mercury Marine	31659	834
2	18-2753-2	Mercury Marine	74639	834
2	18-2753-2	Mercury Marine	74639A2	834
	18-2755	Volvo	875827	988
	18-2756	Mercury Marine	86840A05	834
	18-2756	Mercury Marine	86840A3	834
	18-2756	Mercury Marine	8M0062406	834
	18-2757	Volvo	875828	988
	18-2757	Volvo	876633	988
	18-2758	Volvo	875848	988
	18-2758	Volvo	876631	988
	18-2759	Mercury Marine	53114	834
	18-2759	Mercury Marine	53114A1	834
	18-2760	Mercury Marine	78458	834
	18-2760	Mercury Marine	78458A1	834
	18-2761	Mercury Marine	32-90949	834
	18-2761	Mercury Marine	32-90949T	834
	18-2762	Mercury Marine	70981	834
	18-2762	Mercury Marine	70981A3	834
2	18-2763	OMC	911826	919
	18-2764	OMC	914036	919
	18-2765	OMC	983973	919
	18-2765	OMC	987467	919
	18-2765	OMC	3854127	919
	18-2765	Volvo	3854127	988
	18-2766	Volvo	834751	988
	18-2767	OMC	313080	919
	18-2768	OMC	909527	919
1	18-2769	OMC	332000	315
	18-2770	Mercury Marine	32-807458T	834
	18-2771			918
	18-2772-1			918, 988
	18-2773	Yamaha	663-45331-00-94	532
	18-2774	Volvo	875847	973
	18-2775	Volvo	875822	973
	18-2776	Volvo	832831	973
	18-2777	Volvo	854031	973
	18-2778	Volvo	832846	973
	18-2779	OMC	3852696	899
	18-2779	Volvo	3852696	963
	18-2780-1	OMC	3852741	963
	18-2780-1	Volvo	3852741	963
	18-2780-1	Volvo	3863450	963
	18-2780-1	Volvo	3863450	963
	18-2781	OMC	3852742	899
	18-2781	Volvo	3852742	963
	18-2782	Yamaha	688-45331-00-94	532
	18-2783	OMC	986629	930
	18-2785	Mercury Marine	27-41899M	444
	18-2785	Yamaha	689-W0001-21-00	547
	18-2785	Yamaha	689-W0001-C1-00	547
	18-2787	Mercury Marine	27-92648M	444
	18-2787	Yamaha	698-W0001-20-00	547
	18-2787	Yamaha	698-W0001-C0-00	547
	18-2788	Yamaha	6H3-W0001-21-00	548
	18-2788	Yamaha	6H3-W0001-C1-00	548
	18-2789	Yamaha	6J8-W0001-21-00	548
	18-2789	Yamaha	6J8-W0001-C2-00	548
	18-2791	OMC	987251	930
	18-2791	OMC	3850597	930
	18-2791	Volvo	3850597	993
	18-2792	Yamaha	6H4-W0001-20-00	548
	18-2792	Yamaha	6H4-W0001-21-00	548
	18-2793	Volvo	875550	977
	18-2794-1	Yamaha	6E5-W0001-51-00	548
	18-2794-1	Yamaha	6E5-W0001-F1-00	548
	18-2794-1	Yamaha	6F3-W0001-21-00	548
	18-2794-1	Yamaha	6F3-W0001-C1-00	548
	18-2794-1	Yamaha	6G5-W0001-21-00	548
	18-2794-1	Yamaha	6G5-W0001-C1-00	548
	18-2798	Yamaha	688-W0001-20-00	548
	18-2798	Yamaha	688-W0001-C0-00	548

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
			SIERRA	
	18-2799	Yamaha	61A-W0001-21-00	548
	18-2799	Yamaha	61A-W0001-C1-00	548
1	18-2800	Mercury Marine	27-26891	419
1	18-2800	Mercury Marine	27-69659	419
1	18-2800	Mercury Marine	27-75791	419
1	18-2800	Mercury Marine	27-757911	419
1	18-2801	Mercury Marine	27-32438	424
	18-28019	Chrysler Inboard	3745215	172
1	18-2802	Mercury Marine	27-48164	419
1	18-2802	Mercury Marine	27-481641	419
1	18-2803	Mercury Marine	27-90430	419
1	18-2803	Mercury Marine	27-904301	419
	18-28033	Mercruiser		172
1	18-2804	Mercury Marine	27-73377	419
1	18-2804	Mercury Marine	27-733771	419
	18-28042	Universal		172
	18-28043	Pleasurecraft		172
	18-28044	Pleasurecraft		172, 173, 562
	18-28044	Volvo Penta		172, 173, 562
	18-28046	OMC		172
	18-28046	Pleasurecraft		172
1	18-2805	Mercury Marine	27-85490-2	415, 421
	18-28050	Volvo	845363	172, 178, 179, 944
1	18-2806	Mercury Marine	27-65788	421
1	18-2807	Mercury Marine	27-53863	421
1	18-2807	Mercury Marine	27-64940	421
1	18-2807	Mercury Marine	27-72506	421
1	18-2807	Mercury Marine	27-85494	421
1	18-2807	Mercury Marine	27-98185	421
1	18-2807	Mercury Marine	27-981851	421
1	18-2807	Mercury Marine	27-9818512	421
1	18-2807	Mercury Marine	27-981853	421
1	18-2808	Mercury Marine	27-96278	421
	18-28080	Mercury	84-821945A56	171, 363
	18-28081	Mercury	84-813706A56	171, 363
	18-28082	Mercury	84-813715A8	171, 363
	18-28083	Mercury	84-881908T	171, 363
	18-28084	Mercury	84-881908T	171, 363
	18-28085	Mercury	84-881908T	171, 363
	18-28086	Mercury	84-881908T	171, 363
1	18-2809	Mercury Marine	27-43779	423
1	18-2809	Mercury Marine	27-437791	423
1	18-2809	Mercury Marine	27-437792	423
1	18-2809	Mercury Marine	27-96485	423
	18-28090	Johnson/Evinrude		171, 258
	18-28092	Johnson/Evinrude		258
1	18-2810	Mercury Marine	27-43777	422
1	18-2810	Mercury Marine	27-437771	422
1	18-2810	Mercury Marine	27-437772	422
1	18-2810	Mercury Marine	27-96483	422
	18-28100			172, 634
	18-28101			172, 634
	18-28102			172, 634
	18-2813	Volvo	876302	981
	18-2814	Volvo	876306	981
	18-2815	Mercury Marine	27-814703	811
	18-2815	Mercury Marine	FI5000119	811
	18-2815	Mercury Marine	FI5000199	811
	18-2815	OMC	913276	910
	18-2815	OMC	3852692	910
	18-2815	Volvo	3852692	984
	18-28150			166, 644
	18-28151			166, 644
	18-2817	Volvo	876359	982
	18-28175			166, 645
	18-2818	Volvo	876433	982
1	18-2819-1	Mercury Marine	27-39915	782
1	18-2820	Mercury Marine	27-45821	811
1	18-2820	Mercury Marine	27-64818	811
1	18-2820	Mercury Marine	27-64818A1	811
1	18-2820	Mercury Marine	27-64818A20	811
1	18-2820	Mercury Marine	27-64818A4	811
1	18-2820	Mercury Marine	27-64818Q4	811
1	18-2823	Mercury Marine	27-19553	424, 812
1	18-2823	Mercury Marine	27-32769	424, 812
1	18-2824	Mercury Marine	27-19551	424, 812
1	18-2824	Mercury Marine	27-32770	424, 812
1	18-2825	Mercury Marine	27-32771	424, 812
1	18-2826	Mercury Marine	27-85610	424, 812
1	18-2826	Mercury Marine	27-856101	424, 812
1	18-2826	Mercury Marine	27-856704	424, 812
1	18-2827	Mercury Marine	27-39623	424
1	18-2828	Mercury Marine	27-39625	424
	18-2830-1	Mercury Marine	879036	809
	18-2830-1	Mercury Marine	27-33121	809
	18-2830-1	Mercury Marine	27-46401	809
	18-2830-1	Mercury Marine	27-52584	809
	18-2830-1	OMC	907932	908
1	18-2831	Mercury Marine	27-47590	808
1	18-2831	Mercury Marine	27-475901	808
	18-2832-1	Mercury Marine	27-48043	809
	18-2832-1	Mercury Marine	27-480431	782, 809
	18-2832-1-9	Mercury Marine	27-48043	782, 809
	18-2832-1-9	Mercury Marine	27-480431	782, 809
1	18-2833	Mercury Marine	27-52076	809
1	18-2833	Mercury Marine	27-99777	809
1	18-2833	Mercury Marine	27-997771	809
1	18-2833	Mercury Marine	27-997772	809
1	18-2834	Mercury Marine	27-60208	808
1	18-2835	Mercury Marine	27-60479	423
1	18-2835	Mercury Marine	27-64173	423
1	18-2835	Mercury Marine	27-66101	423
1	18-2835	Mercury Marine	27-69238	423
1	18-2835	Mercury Marine	27-692381	423
1	18-2836	Mercury Marine	27-31439	421
1	18-2836	Mercury Marine	27-46233	421
1	18-2836	Mercury Marine	27-72919	421
1	18-2836	Mercury Marine	27-78035	421
1	18-2837	Mercury Marine	27-31436	422
1	18-2837	Mercury Marine	27-41382	422
1	18-2837	Mercury Marine	27-66358	422
1	18-2837	Mercury Marine	27-72918	422
1	18-2837	Mercury Marine	27-78087	422
1	18-2838	Mercury Marine	27-55279	421
1	18-2838	Mercury Marine	27-552791	421
1	18-2839	Mercury Marine	27-60477	421
1	18-2839	Mercury Marine	27-72509	421
1	18-2839	Mercury Marine	27-85497	421
1	18-2839	Mercury Marine	27-854971	421
1	18-2839	Mercury Marine	27-854972	421
1	18-2840	Mercury Marine	27-35982	811
1	18-2841	Mercury Marine	27-19552	424
1	18-2841	Mercury Marine	27-77417	424
1	18-2843	Mercury Marine	27-74830	808
1	18-2844	Mercury Marine	27-48818	808
1	18-2844	Mercury Marine	27-488181	808
1	18-2844	Mercury Marine	27-48818Q1	808
	18-2845	Chris-Craft	16.11-01236	571
	18-2845	Crusader	91351	612
	18-2845	Mercury Marine	27-11999	810
	18-2845	Mercury Marine	27-34043	810
	18-2845	Mercury Marine	27-52202	810
	18-2845	Mercury Marine	FI1101236	810
	18-2845	Mercury Marine	FI5000161	810
	18-2845	OMC	912965	909
1	18-2847	Mercury Marine	27-54014	811
1	18-2847	Mercury Marine	27-54014A1	811
1	18-2847	Mercury Marine	27-54014Q1	811
1	18-2847	Mercury Marine	27-54014T1	811
1	18-2848	Mercury Marine	18-52457	808
1	18-2848	Mercury Marine	18-524571	808
1	18-2848	Mercury Marine	27-524572	808
1	18-2849-1	Mercury	27-860232	809
1	18-2849-1	Mercury	27-863726	809
1	18-2849-1	Mercury	27-87105	809
1	18-2849-1	Mercury Marine	27-818832	809
1	18-2849-1	Mercury Marine	27-871051	809
1	18-2850-1	OMC	908935	900
1	18-2851	OMC	313368	910
1	18-2852	OMC	330621	312
1	18-2853	OMC	318925	311
1	18-2854-1	Barr	01-0107	571, 611, 631, 643, 782, 900, 971
1	18-2855	OMC	314082	314
1	18-2856	OMC	319665	313
1	18-2857	OMC	319771	310
1	18-2857	OMC	386573	310
1	18-2858	OMC	314809	907
1	18-2858	Volvo	3852127	984
1	18-2859	OMC	311131	908
1	18-2860	OMC	311130	908
1	18-2861-1	OMC	311121	908
1	18-2862	OMC	321573	311
1	18-2862	OMC	326260	311
1	18-2863	OMC	308799	910
1	18-2864	OMC	321727	312
1	18-2865	OMC	313763	312
1	18-2866	OMC	317914	311
1	18-2867	OMC	319174	311
1	18-2868	OMC	310137	312
1	18-2869	OMC	305312	315
1	18-2870	OMC	305176	311
1	18-2871	OMC	304762	311
1	18-2872	OMC	307257	313
1	18-2872	OMC	318334	313
1	18-2873	OMC	318335	313
1	18-2874	OMC	314876	314
	18-2875-1	OMC	908013	900, 908
	18-2875-1	OMC	3850495	900, 908
	18-2875-1	Volvo	3850495	971
	18-2875-1-9	OMC	908013	900
	18-2875-1-9	OMC	3850495	900

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
	SIERRA			
	18-2875-1-9	Volvo	3850495	900
1	18-2876	OMC	307133	313
1	18-2877	OMC	314421	312
1	18-2878	OMC	319710	312
1	18-2879	OMC	312634	310
1	18-2879	OMC	331363	310
1	18-2879	OMC	338876	310
1	18-2880	OMC	304023	314
1	18-2881	OMC	125530	316
1	18-2881	OMC	332403	316
1	18-2883-1	OMC	907775	908
1	18-2884	OMC	313782	306
1	18-2885	OMC	303438	306
1	18-2886	OMC	203171	312
1	18-2887	OMC	302557	316
1	18-2888	OMC	326953	306
1	18-2888	OMC	332010	306
1	18-2889	OMC	302675	310
1	18-2890	OMC	302994	309
1	18-2890	OMC	331203	309
1	18-2890	OMC	338886	309
1	18-2891	OMC	303339	315
1	18-2892	OMC	303355	310
1	18-2893	OMC	303750	309
1	18-2894	OMC	304314	312
	18-2896-1	Mercury Marine	27-32816	782, 810
	18-2896-1	Mercury Marine	27-52546	782, 810
	18-2896-1	OMC	311068	900, 908
1	18-2898	OMC	309956	312
1	18-2900	OMC	312679	310
1	18-2900	OMC	332694	310
1	18-2900	OMC	338879	310
1	18-2901	OMC	306205	313
1	18-2901	OMC	313065	313
	18-2902-1	OMC	909314	900
	18-2902-1	Volvo	3852468	972
	18-2902-1-9	OMC	909314	900
	18-2902-1-9	Volvo	3852468	972
1	18-2903	OMC	332696	309
1	18-2903	OMC	338880	309
1	18-2904	OMC	319348	313
1	18-2905	OMC	329920	303, 313
1	18-2906	OMC	333418	309
1	18-2906	OMC	338884	309
1	18-2907	OMC	325721	303, 313
1	18-2908	OMC	331499	309
1	18-2908	OMC	338878	309
1	18-2909	Crusader	97498	611
1	18-2909	Mercury Marine	27-99757	810
1	18-2909	OMC	915025	909
1	18-2909	Volvo	856116	970
1	18-2909	Volvo	3853412	970
1	18-2909	Yamaha	YSC-12190-00-AC	995
1	18-2909			618, 782
1	18-2911	OMC	910236	910
	18-2912-1	Mercury Marine	27-53354	782
	18-2912-1	OMC	908079	908
1	18-2913	OMC	319097	312
1	18-2913	OMC	331916	312
1	18-2914	Mercury Marine	27-30603	425, 812
1	18-2914	Mercury Marine	27-32433	425, 812
1	18-2914	Mercury Marine	27-85608	425, 812
1	18-2914	Mercury Marine	27-856081	425, 812
1	18-2914	Mercury Marine	27-8M0090319	425, 812
1	18-2915	Mercury Marine	27-30604	425, 812
1	18-2915	Mercury Marine	27-32434	425, 812
1	18-2915	Mercury Marine	27-85609	425, 812
1	18-2915	Mercury Marine	27-856091	425, 812
1	18-2915	Mercury Marine	27-858524	425, 812
1	18-2915	Mercury Marine	27-858524	425, 812
1	18-2916	OMC	911702	910
1	18-2917	GM	3701777	907
1	18-2917	Mercury Marine	27-33179	808
1	18-2917	Mercury Marine	27-53045	808
1	18-2917	Mercury Marine	27-530451	808
1	18-2917	Mercury Marine	F10077105	808
1	18-2917	Mercury Marine	FI1101276	808
1	18-2917	Mercury Marine	FI1101291	808
1	18-2917	Mercury Marine	FI5000096	808
1	18-2917	OMC	312797	907
1	18-2918	OMC	911836	911
1	18-2918	OMC	915840	911
1	18-2919	Mercury Marine	27-42631	425, 812
1	18-2919	Mercury Marine	27-426311	425, 812
	18-2922	Volvo	418870	984
	18-2922	Volvo	1378911	984
	18-2923	Volvo	419678	985
	18-2924	Volvo	430039	985
	18-2925	Volvo	461092	984
	18-2925	Volvo	1378913	984
	18-2926	Volvo	463587	985
	18-2926	Volvo	1378864	985
	18-2927	Volvo	463999	985
	18-2927	Volvo	1378909	985
	18-2928	Volvo	824633	984
	18-2928	Volvo	856044	984
1	18-2929	Volvo	856028	987
	18-2930	Volvo	1266796	984
	18-2930	Volvo	1378879	984
	18-29322	Volvo	3854215	940
	18-29322	Volvo	3854217	940
	18-29322			620, 865
1	18-2933	Volvo	416033	984
1	18-2933	Volvo	1317466	984
1	18-2934	Volvo	829714	986
1	18-2935	Volvo	418411	986
1	18-2936	Volvo	418445	986
1	18-2937	Volvo	418412	986
1	18-2938	OMC	331917	312
1	18-2939	Volvo	814356	987
1	18-2941	Chrysler Inboard	2469559	588
1	18-2941	Chrysler Inboard	2847480	588
	18-2943	Mercury Marine	27-443281	421
	18-2943	Mercury Marine	27-443282	421
	18-2943	Mercury Marine	27-443283	421
	18-2943	Mercury Marine	27-443284	421
1	18-2944	Mercury Marine	26-45577	812
1	18-2944	Mercury Marine	26-455771	812
1	18-2945	Mercury Marine	12-19183	425, 812
1	18-2945	Mercury Marine	12-191832	425, 812
1	18-2945	Mercury Marine	12-191833	425, 812
1	18-2945	Mercury Marine	12-20260	425, 812
1	18-2945	Mercury Marine	F50556	425, 812
1	18-2945	Mercury Marine	F8077	425, 812
1	18-2945	Mercury Marine	F8186	425, 812
1	18-2945	OMC	307552	328, 911
1	18-2945			248, 987
	18-29451-9			248, 328, 812, 987
	18-2946	Chris-Craft	16.50-00204	571
	18-2946	Mercury Marine	27-52364	807
	18-2946	Mercury Marine	27-81084	807
	18-2946	Mercury Marine	FI5000204	807
	18-2946	OMC	908611	907
	18-2946	OMC	3853336	907
	18-2946	Volvo	908611	982
	18-2946	Volvo	3853336	982
1	18-2947	OMC	310913	908
1	18-2948	Mercury Marine	12-23245	425, 812
1	18-2948	Mercury Marine	12-49221	425, 812
1	18-2948	Mercury Marine	12-492211	425, 812
1	18-2949	Barr	CHV-47-000	571, 611, 631, 643, 782, 900, 972
1	18-2949	Crusader	96306	611
	18-2949	Mercury Marine	27-33395	782, 810
1	18-2949	Volvo	835966	984
1	18-2949	Volvo	856034	984
	18-2950	OMC	309612	306
	18-2950	OMC	766870	306
	18-2951	OMC	304720	306
	18-2952	OMC	203034	306
	18-2954	OMC	319633	306
	18-2956	OMC	318358	306
	18-2957	OMC	307069	306
	18-2958	OMC	315539	306
	18-2959	OMC	306048	306
	18-2960	OMC	313413	306
	18-2961	OMC	329103	306
	18-2962	OMC	322332	306
	18-2963	OMC	318914	306
	18-2963	OMC	320533	306
	18-2963	OMC	330818	306
	18-2964	OMC	320745	307
	18-2964	OMC	335360	307
	18-2964	OMC	766779	307
	18-2965	Volvo	419310	982
	18-2965	Volvo	419763-8	982
	18-2966	Volvo	462623	982
	18-2968	Volvo	1378645	982
	18-2970	Volvo	1378646	982
	18-2971-1	Volvo	835908-5	972
	18-2971-1	Volvo	856039-3	972
	18-29716	Mallory	29716	644
	18-29717	Mallory	29217	644
	18-2972	Volvo	1378870	985
	18-29720	Mallory	29440M	644
	18-29723			644
	18-2974	Volvo	418265	984
	18-2980	Volvo	875401	982
	18-2980	Volvo	876356	982
	18-2982	Volvo	875569	982
	18-2982	Volvo	876358	982
	18-2983	Volvo	875400	982

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-2983	Volvo	876342	982
1	18-2989	Volvo	824677	984
1	18-2990	Volvo	832669	987
	18-2991-1	Volvo	855383	984
	18-2991-1	Volvo	855967	972, 984
	18-2991-1-9	Volvo	855383	972, 984
	18-2991-1-9	Volvo	855967	972, 984
1	18-2994	Volvo	430020	987
1	18-2995	Volvo	856037	984
1	18-2996	OMC	911823	911
1	18-2996	OMC	3852560	911
1	18-2996	Volvo	3852560	987
	18-2998	Volvo	876300	982
	18-3000	Suzuki	17461-92D02	464
	18-3001	OMC	277181	276
	18-3001	OMC	434424	276
	18-3002	OMC	375638	276
	18-3002	OMC	775518	276
	18-3003	OMC	377178	276
	18-3003	OMC	775519	276
	18-3006	OMC	378891	276
	18-3006	OMC	775521	276
3	18-3007	Mercury Marine	47-89983	391, 734
3	18-3007	Mercury Marine	47-89983T	391
	18-3008	Mercury Marine	47-20813	392
	18-3008	Mercury Marine	47-25287	392
	18-3012	Mercury Marine	47-22748	392
	18-3013	Mercury Marine	26-821309	393
	18-3014	Mercury Marine	26-821310	393
	18-3015	OMC	396852	276
	18-3015	OMC	433935	276
	18-3015	OMC	797407	276
	18-3016-1	Mercury Marine	47-862232A2	734
	18-3016-1	Mercury Marine	8M0104229	734
3	18-3017	Chrysler Force	47-803631T	229
3	18-3017	Chrysler Force	47-89984T4	229
3	18-3017	Chrysler Force	47-F694065	229
3	18-3017	Mercury Marine	47-30221	392, 734
3	18-3017	Mercury Marine	47-65960	392, 734
3	18-3017	Mercury Marine	47-85460	392, 734
3	18-3017	Mercury Marine	47-89984	392, 734
3	18-3017	Mercury Marine	47-899842	392, 734
3	18-3017	Mercury Marine	47-899844	392, 734
3	18-3017	Mercury Marine	47-89984T3	392, 734
3	18-3017	Mercury Marine	47-89984T4	392, 734
	18-3020	Jabsco	1210-0003	556
	18-3020	Johnson Pump	09-1027B-9	557
	18-3021	Jabsco	4598-0001	556
	18-3021	Oberdorfer	6603	558
	18-3022	Honda	90752-ZW9-A30	245
	18-3023	Suzuki	17461-90J00	464
	18-3023	Suzuki	17461-90J01	464
	18-3023	Suzuki	17461-94500	464
	18-3023	Suzuki	17461-94501	464
	18-3023	Suzuki	17461-94502	464
	18-3023	Suzuki	17461-94503	464
	18-3023	Suzuki	17461-94504	464
	18-3023	Suzuki	17461-94505	464
	18-3023	Suzuki	17461-94506	464
	18-3023	Suzuki	17461-94510	464
	18-3023	Suzuki	17461-94511	464
	18-3023	Suzuki	17461-94520	464
	18-3025	Honda	90752-ZW9-A30	245
	18-3026	Johnson/Evinrude	331130	285
	18-3028	Yamaha	6AW-44336-00	504
	18-3030	Chrysler Force	47-803630T	229
	18-3030	Chrysler Force	F523065	229
	18-3030	Chrysler Force	F523065-1	229
	18-3031	Honda	19210-ZY3-003	244
	18-3035	Suzuki	17461-93J00	464
	18-3036	Jabsco	673-0003	555
	18-3036	Johnson Pump	09-1026B-9	556
	18-3036	Volvo	875808-8	965
	18-3037	Jabsco	836-0003	555
	18-3037	Johnson Pump	09-1029B-9	556
	18-3037	Volvo	875660	964
	18-3037	Volvo	875736	964
	18-3037	Volvo	2430184	964
	18-3038	Jabsco	17937-0003	555
	18-3038	Jabsco	920-0003	555
	18-3038	Johnson Pump	09-1028B-9	557
	18-3038	Volvo	3841697	964
	18-3038	Volvo	877061-2	964
	18-3039	Mercury Marine	47-39074	392
	18-3039	Mercury Marine	47-65957	392
	18-3039	Mercury Marine	47-89981	392
	18-3040	Yamaha	63V-44352-01-00	495
	18-3042	Yamaha	67F-44352-00-00	495
	18-3043	OMC	389642	276
	18-3044	OMC	385072	276
2	18-3046	Crusader	1003062	600
2	18-3046	Jabsco	18838-0001	555
2	18-3046	Sherwood Pump	9959K	557
2	18-3046	Volvo	3854286	964
	18-3047	Jabsco	18948-0001	555
	18-3047	Sherwood Pump	10615K	557
	18-3047	Volvo	835874	964
	18-3047			579, 601
	18-3049	Suzuki	17461-87E11	464
	18-3049	Suzuki	17461-87E12	464
3	18-3050	OMC	386084	276
	18-3051	OMC	395289	276
	18-3052	Mercury Marine	47-56780	392
	18-3052	Mercury Marine	47-65958	392
	18-3052	Mercury Marine	47-89982	392
	18-3053-1	OMC	396725	277
	18-3054	Mercury Marine	47-68988	392
	18-3054	Mercury Marine	47-89980	392
	18-3055	OMC	389589	277
3	18-3056	Chrysler Force	47-430262	229
3	18-3056	Honda	19210-ZW1-003	244
3	18-3056	Mercury Marine	47-430261	392
3	18-3056	Mercury Marine	47-430262	392
3	18-3056	Mercury Marine	47-430264	392
3	18-3056	Mercury Marine	47-43026T2	392
	18-3057	Chrysler Force	47-85089-3	229
	18-3057	Mercury Marine	47-85089-3	392
	18-3058	OMC	983895	888
	18-30585	OMC	3854072	888
3	18-3059	OMC	381538	277
3	18-3059	OMC	389289	277
3	18-3059	OMC	394534	277
3	18-3059	OMC	395864	277
3	18-3059	OMC	397131	277
3	18-3059	OMC	435748	277
3	18-3059	OMC	435821	277
3	18-3059	OMC	439948	277
3	18-3059	OMC	5001593	277
	18-3060	Crusader	22212	600
	18-3060	Crusader	1003026	600
	18-3060	Jabsco	18838-0001	964, 994
	18-3060	Oberdorfer	132-0317	964, 978
	18-3060	OMC	3854286	964, 978
	18-3060	Pleasurecraft	RP061015	628
	18-3060	Sherwood Pump	9959	558, 579, 628, 964, 994
	18-3060	Volvo	835512	964
	18-3060	Volvo	3854286	964
	18-3061	Crusader	20300	600
	18-3061	Jabsco	18948-0001	964
	18-3061	Oberdorfer	8922	557
	18-3061	Pleasurecraft	RP061017	628
	18-3061	Sherwood Pump	10615	557, 579, 628
	18-3061	Volvo	835874	964
	18-3062	Chrysler Force	47-42038-2	230
	18-3062	Mercury Marine	47-420381	392
	18-3062	Mercury Marine	47-420382	392
	18-3062	Mercury Marine	47-42038Q02	392
	18-3063	Mercury Marine	47-81242M	392
	18-3063	Mercury Marine	47-95611M	392
	18-3063	Yamaha	662-44352-01-00	495
	18-3065	Yamaha	6L2-44352-00-00	495
	18-3066	Mercury Marine	47-11590M	392
	18-3066	Yamaha	6G1-44352-00-00	495
	18-3067	Mercury Marine	47-81604M	392
	18-3067	Mercury Marine	47-84797M	392
	18-3067	Yamaha	689-44352-02-00	495
	18-3068	Yamaha	6H4-44352-02-00	495
	18-3069	Mercury Marine	47-81423M	392
	18-3069	Mercury Marine	47-82824M	392
	18-3069	Mercury Marine	47-97108M	392
	18-3069	Yamaha	697-44352-00-00	500-503
	18-3069	Yamaha	6H3-44352-00-00	500-503
	18-3070	Yamaha	688-44352-03-00	495
	18-3071	Yamaha	6E5-44352-01-00	495
	18-3072	Mercury Marine	47-80395M	392
	18-3072	Yamaha	646-44352-01-00	495
	18-3073	Mercury Marine	47-96305M	392
	18-3073	Yamaha	6E0-44352-00-00	495
	18-3074	Mercury Marine	47-84027M	392
	18-3074	Mercury Marine	47-84027T	392
	18-3074	Mercury Marine	47-96619M	392
	18-3074	Yamaha	682-44352-01-00	495
2	18-3075	Jabsco	124310-46090	555
2	18-3075	Jabsco	14510-46090	555
2	18-3075	Jabsco	2877-0001	555
2	18-3075	Jabsco	4568-0001	555
2	18-3075	Johnson Pump	09-801B	556
2	18-3075	Oberdorfer	B6620	557
2	18-3075	Volvo	875575	964
	18-3076	Jabsco	22405-0001	555
	18-3076	Johnson Pump	09-45589	557
	18-3076	Johnson Pump	09-808B	557

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-3076	Volvo	833995	964
	18-3076	Volvo	875583	964
	18-3077	Cummins	650607	556
	18-3077	Jabsco	920-0001	555
	18-3077	Johnson Pump	09-1028B	556
	18-3077	Oberdorfer	C7441	557
	18-3077	Sherwood Pump	18200	557
	18-3077	Volvo	3841697	964
	18-3077	Volvo	877061-2	964
	18-3077	Yanmar	127610-42200	556
	18-30777	Volvo	3841697	S/S to 18-3077
	18-30778	Volvo	21213664	964
	18-3078	Cummins	160596	555
	18-3078	Cummins	166758	555
	18-3078	Cummins	556540	555
	18-3078	Cummins	556850	555
	18-3078	Cummins	21601R	555
	18-3078	Jabsco	836-0001	555
	18-3078	Johnson Pump	09-1029B	556
	18-3078	Oberdorfer	7054	557
	18-3078	Volvo	875660	964
	18-3078	Volvo	875736	964
	18-3078	Volvo	2430184	964
	18-3079	Jabsco	4528-0001	555
	18-3079	Johnson Pump	09-806B	556
	18-3079	Sherwood Pump	9979K	965
	18-3079	Volvo	3586498	965
	18-3079	Volvo	875807-0	965
	18-3079	Yanmar	104211-42070	556
	18-3080	Jabsco	673-0001	555
	18-3080	Johnson Pump	09-1026B	556
	18-3080	Johnson Pump	09-1026B-1	965
	18-3080	Johnson Pump	09-1026B-9	556
	18-3080	Volvo	875808	965
2	18-3081	Jabsco	1210-0001	555
2	18-3081	Johnson Pump	09-1027B	556
2	18-3081	Volvo	3858256	965
2	18-3081	Volvo	3862281	965
2	18-3081	Volvo	875811-2	965
2	18-3081			628
	18-3082	OMC	382547	277
	18-3083	OMC	377230	277
	18-3083	OMC	777213	277
	18-3084	Chrysler Force	47-F40065-2	230
	18-3085	Chrysler Force	47-F84065	230
	18-3086	OMC	379475	888
	18-3086	OMC	777130	888
	18-3087	Mercury Marine	47-59362	734
	18-3087	Mercury Marine	47-59362T	734
	18-3088	Yamaha	6F5-44352-00-00	495
	18-3089	Johnson Pump	09-45825	557, 965
	18-3090	OMC	387361	277
	18-3090	OMC	763735	277
	18-3091	OMC	389576	277
	18-3092	Suzuki	17461-93001	464
	18-3092	Suzuki	17461-93003	464
	18-3092	Suzuki	17461-93004	464
	18-3094	Suzuki	17461-94700	465
	18-3094	Suzuki	17461-94701	465
	18-3095	Suzuki	17461-95300	465
	18-3095	Suzuki	17461-95301	465
	18-3095	Suzuki	17461-95302	465
	18-3096	Suzuki	17461-96301	465
	18-3096	Suzuki	17461-96311	465
	18-3096	Suzuki	17461-96312	465
	18-3097	Suzuki	17461-98501	465
	18-3097	Suzuki	17461-98502	465
	18-3097	Suzuki	17461-98503	465
	18-3097	Suzuki	17461-985M0	465
	18-3098	Mercury Marine	47-16154	392
	18-3098	Mercury Marine	47-161543	392
	18-3099	OMC	5033112	277
	18-3099	Suzuki	17461-93901	465
	18-3099	Suzuki	17461-93902	465
	18-3099	Suzuki	17461-93903	465
	18-3100	Honda	19210-ZW9-003	244
	18-3100	Honda	19210-ZW9-013	244
	18-3102	OMC	305303	277
	18-3103	OMC	303069	277
	18-3104-1	OMC	432941	277
	18-3104-1	OMC	437059	277
	18-3104-1	OMC	765350	277
	18-3106	Volvo	806256	963
	18-3106	Volvo	831009	963
	18-3107	Mercury Marine	32768	393
	18-3107	Mercury Marine	54705	393
	18-3108	OMC	308928	890
	18-3109	Mercury Marine	23-29804	393, 734
	18-3109	Mercury Marine	23-29804T	393, 734
	18-3109	Mercury Marine	23-52928	393, 734
	18-3110	Mercury Marine	26-29677	393, 734
	18-3110	Mercury Marine	26-36557A1	393, 734
	18-3110	Mercury Marine	26-38970	393, 734
	18-31104	Indmar	S525009	618
	18-3111	OMC	907774	890
	18-3113	Mercury Marine	70977	393
	18-3114	Mercury Marine	48752	393, 734
	18-3114	Mercury Marine	48752T	393, 734
	18-3115	Mercury Marine	48753	393
	18-3116	Mercury Marine	46-48743A1	393, 735
	18-3116	Mercury Marine	46-64141A1	393, 735
	18-3116	Mercury Marine	46-96148	393, 735
	18-3116	Mercury Marine	46-96148A1	393, 735
	18-3116	Mercury Marine	46-96148T1	393, 735
	18-3117	Mercury Marine	30605	393, 735
	18-3117	Mercury Marine	32435	393, 735
	18-3117	Mercury Marine	324351	393, 735
	18-3118	Mercury Marine	46-48746A1	393
	18-3118	Mercury Marine	46-48746A3	393
	18-3118	Mercury Marine	46-77822A1	393
	18-3119	OMC	983298	890
	18-3121	OMC	911703	890
	18-3122	Honda	19231-ZW1-003	244
	18-3122	Mercury Marine	817276	393, 735
	18-3122	Mercury Marine	8172761	393, 735
	18-3122	Mercury Marine	8172763	393, 735
1	18-3125	Jabsco	3101-0000	556
1	18-3125	Johnson Pump	3298-0000	557
	18-3126	OMC	321940	278
	18-3127	OMC	319275	278
	18-3129	OMC	432955	279
	18-3129	OMC	435673	279
	18-3129	OMC	436954	279
	18-3129	OMC	438591	279
	18-3133	OMC	331979	309
1	18-3135	OMC	306643	309
1	18-3136	OMC	323626	309
1	18-3138	OMC	334897	278
	18-3139	Mercury Marine	46895	393
1	18-3140	Crusader	20502	600
1	18-3140	Sherwood Pump	10931	558
	18-3141	OMC	313176	890
	18-3142	Yamaha	68T-44323-00-00	501
	18-3143	Yamaha	67F-44323-00-00	502
	18-3145	OMC	911844	890
	18-3147	Mercury Marine	817275K05	736
	18-3147	Mercury Marine	817275T4	736
	18-3148	Mercury Marine	46-84277M	397
	18-3148	Mercury Marine	46-84277T	397
	18-3148	Yamaha	682-W0078-A1-00	498
	18-3149-1	Mercury Marine	46-42040A1	S/S to 18-3149-2
	18-3149-1	Mercury Marine	46-42040A3	S/S to 18-3149-2
	18-3149-1	Mercury Marine	46-42040A5	S/S to 18-3149-2
	18-3149-2	Mercury Marine	46-42040A1	394
	18-3149-2	Mercury Marine	46-42040A3	394
	18-3149-2	Mercury Marine	46-42040A5	394
	18-3150	Mercury Marine	46-807151A14	736
	18-3150	Mercury Marine	46-807151A7	736
	18-3151	Mercury Marine	816597	393, 735
	18-3153	OMC	908158	285, 309
	18-3154	Mercury Marine	826763A	393
	18-3155	Mercury Marine	47-72774A89	736
	18-3160-1	Mercury Marine	46-862914A13	736
	18-3162	Yamaha	67F-44322-00-00	502
	18-3163	Yamaha	6L5-44323-00-00	507
	18-3164	Yamaha	6L5-44322-00-00	505
	18-3166	Yamaha	6E0-44366-00-00	498
	18-3168	Chrysler Inboard	10927	579
	18-3168	Crusader	20309	601
	18-3168	Sherwood Pump	10927	558
	18-3169	Crusader	40057	601
	18-3169	Sherwood Pump	12322	558
	18-3169	Sherwood Pump	12859	558
	18-3170	Yamaha	6E5-44311-00-00	496
	18-3171	Yamaha	688-44311-01-00	496
	18-3173-1	Yamaha	61A-44311-00-00	496
	18-3173-1	Yamaha	61A-44311-01-00	496
	18-3175	Volvo	858467	963
	18-3176	Yamaha	68T-44366-00-00	498
	18-3178	OMC	318995	278
	18-3179	OMC	324097	278
	18-3180	OMC	435390	279
	18-3182	OMC	317841	278
	18-3185	Yamaha	61N-44311-00-00	496
	18-3185	Yamaha	61N-44311-01-00	496
	18-3186	Yamaha	63D-44323-00-00	501
	18-3187	Honda	06192-ZW1-305	244
	18-3188	Suzuki	17471-98503	465
	18-3189	Suzuki	17471-87D01	465
	18-3190	Suzuki	17471-93902	465
	18-3191	Suzuki	17471-94501	465
	18-3192	Suzuki	17471-87E01	465

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-3192	Suzuki	17471-92J00	465
	18-3193	Suzuki	17471-92D10	465
	18-3194	Yamaha	61N-44323-00	504
	18-3195	Yamaha	63V-44323-00-00	500
	18-3196	Yamaha	66T-44323-00-00	501
	18-3197	Mercury Marine	10-67373	735, 813
	18-3197	Mercury Marine	10-76156	735, 813
	18-3198	Mercury Marine	93424	843
	18-3198	Mercury Marine	934241	843
	18-3198	Mercury Marine	934243	843
	18-3199	Mercury Marine	93423	843
	18-3199	Mercury Marine	934231	843
	18-3199	Mercury Marine	934233	843
1	18-3200	Chrysler Force	F697140	439
1	18-3200	Honda	90508-ZW1-003	250
1	18-3200	Mercury Marine	14-31210	439, 847
1	18-3200	Mercury Marine	14-816629	439, 847
1	18-3200	Mercury Marine	14-816629Q	439, 847
1	18-3200	Mercury Marine	14-F697140	439, 847
1	18-3200	Pleasurecraft	R096117	632
	18-3201	OMC	379763	279
	18-3202			279
	18-3203	OMC	379766	279
1	18-3204	Mercury Marine	14-76281	439
	18-3205	Volvo	875574	965
	18-3206	OMC	984744	890
2	18-3207	Mercury Marine	47-89983Q1	394
2	18-3207	Mercury Marine	47-89983T2	394
	18-3208	Volvo	875584	965
	18-3209	Volvo	875383	965
	18-3210			279
2	18-3211			280
2	18-3212-1	OMC	984461	891
2	18-3214	Chrysler Force	46-43024A7	230
2	18-3214	Honda	19021-ZW1-003	244
2	18-3214	Mercury Marine	47-43026T11	394
2	18-3214	Mercury Marine	47-43026T6	394, 736
2	18-3214	Mercury Marine	47-43026T8	394, 736
2	18-3215	Mercury Marine	47-85089T7	394
2	18-3215			230
	18-32150			615, 627
	18-32151			615, 627
	18-32152	Ilmor	S556162	615
	18-32152	Indmar	S556162	615
	18-32152	Malibu	S556162	615
	18-32153	Honda	35655-ZY3-C01	243
	18-32153	Honda	35655-ZZ5-004	243
	18-32154	Suzuki	18213-98J00	463
	18-3216	Mercury Marine	47-59362A4	736
2	18-3217			395, 736
	18-3219	Mercury Marine	32489	832
	18-3219	Mercury Marine	32489A2	832
	18-3219	Mercury Marine	42724A3	832
	18-3220	Mercury Marine	32-54236	735
	18-3221	Mercury Marine	32-814384	735
	18-3221	Mercury Marine	32-860220	735
	18-3222	Mercury Marine	23-816583	735
	18-3223-9			570, 588, 610, 631, 783, 898, 972
1	18-3226	Mercury Marine	10-30720	735
1	18-3227	Mercury Marine	17-35973	393, 735
1	18-3229	Mercury Marine	10-28668	735
	18-3230	Mercury Marine	10-816601	813
	18-3231	Mercury Marine	10-98794	813
12	18-3232	Mercury Marine	19-47579	853
12	18-3232	Mercury Marine	19-475791	853
	18-3236	Mercury Marine	23-32632	813
	18-3237			736
	18-3238	OMC	388891	280
2	18-3239			395
	18-3240			230
	18-3242	Suzuki	17400-96350	466
	18-3242	Suzuki	17400-96351	466
	18-3242	Suzuki	17400-96353	466
	18-3243	Suzuki	17400-94700	466
	18-3243	Suzuki	17400-94701	466
	18-3244	Suzuki	17400-95350	466
	18-3244	Suzuki	17400-95351	466
	18-3244	Suzuki	17400-95550	466
	18-3245	Honda	19210-881-A01	244
	18-3245	Honda	19210-881-A02	244
	18-3245	Honda	19210-ZW9-A02	244
	18-32455	Honda	19210-ZW9-A31	244
	18-32455	Honda	19210-ZW9-A32	244
	18-3246	Honda	19210-ZV4-013	244
	18-3246	Honda	19210-ZV4-651	244
	18-3247	Honda	19210-ZV4-651	244-246
	18-3248	Honda	19210-ZV5-003	244-246
	18-3249	Honda	19210-ZV7-003	244-246
	18-3250	Honda	19210-ZW1-B04	244-247
2	18-3251			230

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-3252	Mercury Marine	47-89982T1	395
	18-3253	Suzuki	17400-87D11	466
	18-3254	Suzuki	17400-87E03	466
	18-3254	Suzuki	17400-87E04	466
	18-3255	Suzuki	17400-92D01	466
	18-3256	Suzuki	17400-93951	466
	18-3257	Suzuki	17400-94611	466
	18-3258	Suzuki	17400-90J11	466
	18-3258	Suzuki	17400-90J20	466
	18-3259	Suzuki	17400-98551	466
	18-3260	Suzuki	17400-98652	466
	18-3261	Volvo	875769	965
	18-3262	Volvo	875759	965
	18-3263	Volvo	875698	965
	18-3264	Suzuki	17400-93J00	466
	18-3264	Suzuki	17400-93J02	466
	18-3265	Mercury Marine	47-43026Q06	395
	18-3265	Mercury Marine	47-43026T11	395
	18-3265	Mercury Marine	47-8M0100526	395
	18-3266	Suzuki	17400-98661	467
	18-3267	Suzuki	17400-98J00	467
	18-3267	Suzuki	17400-98J01	467
	18-3268	Honda	90752-ZV4-650	244
	18-3269	Honda	90752-ZV7-000	244
	18-3270	Honda	90752-ZV5-003	244
	18-3271	Honda	90752-ZW1-B02	244
	18-3273	Honda	90752-ZY3-003	244
	18-3274	Volvo	808007	964
	18-3275	Jabsco	17935-0001	555
	18-3275	Johnson Pump	09-819B	556
	18-3275	Volvo	877066	964
	18-3276-1	Volvo	3862567	964
	18-3276-1	Volvo	21213660	964
	18-3277	Johnson Pump	09-102BB	964
	18-3277	Volvo	3862281	964
	18-3277	Yanmar	192470-42530	964
	18-3277	Yanmar	192470-42532	964
	18-3278	Honda	06192-ZV1-C00	245
	18-3279	Honda	06192-881-C00	245
	18-3280	Honda	06192-ZV4-000	245
	18-3281	Honda	06192-ZV7-000	245
	18-3282	Honda	06192-ZV5-003	245
	18-3283	Honda	06192-ZW1-000	245
	18-3284	Honda	06192-ZY6-000	245
	18-3285	Honda	06192-ZY3-000	245
	18-3286			891
	18-3287	Volvo	876120	964
	18-3288	Honda	91252-ZV1-003	248
	18-32882	Volvo	3852315	993
	18-3289	Mercury Marine	26-864319	812
	18-3290	OMC	321886	275
	18-3291	Suzuki	09420-05006	465
	18-3291	Suzuki	09420-05009	465
	18-3292	Suzuki	09420-03005	465
	18-3292	Suzuki	17462-93990	465
	18-3293	Mercury Marine	28-43037	393, 735
	18-3294	Mercury Marine	28-81603M	393
1	18-3295	OMC	330619	278
1	18-3295	OMC	344470	278
	18-3296	Suzuki	09420-05005	465
	18-3297	Yamaha	90280-03M03-00	497
1	18-3299	OMC	331107	278
	18-3300	Mercury Marine	28-83444M	393
	18-3300	Yamaha	90280-04M00-00	497
	18-3301	Yamaha	90280-04M04-00	497
	18-3302	Yamaha	90280-04M05-00	497
	18-3303	Johnson Pump	01-42401	557
	18-3304	Jabsco	6760-0001	555
	18-3304	Johnson Pump	09-802-B	616
	18-3305	Mercury Marine	28-81912M	393
	18-3305	Mercury Marine	28-83701M	393
	18-3305	Yamaha	90280-03003-00	497
	18-3305	Yamaha	90280-03024-00	497
	18-3306	Jabsco	13554-0001	555
2	18-3306	Johnson Pump	09-812B	556
2	18-3306	Yanmar	119773-42600-00	555
2	18-3309			736
	18-3310	Yamaha	6G5-W0078-01-00	498
	18-33104	Mercury	802632	710
	18-33104	Mercury	802632T	710
	18-3311	Yamaha	6G5-W0078-A1-00	498
	18-3312	Yamaha	6N6-W0078-00-00	499
	18-3313-1	Yamaha	6N6-W0078-01-00	499
	18-3314			396
	18-3315-2	OMC	435929	284
	18-3315-2	OMC	5001595	284
	18-3316	Mercury Marine	46-32437A3	396
	18-3316	Mercury Marine	46-78400A2	396
	18-3316	Mercury Marine	46-96148A8	396
	18-3317	Mercury Marine		737
	18-3318	Mercury Marine	47-59362Q08	736

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-3319	Mercury Marine	46-42579A4	396
18-3320			737
18-33207	Mercury	860349A1	709
18-3321			737
18-33211	Mercury	892681	709
18-3322	Mercury Marine	46-77516A3	396
18-3323	Mercury Marine	46-73640A2	397
18-3324	Mercury Marine	46-77177A3	397
18-3325	OMC	387326	280
18-3326	OMC	300611	278
18-3327	OMC	386697	280
18-3327	OMC	387610	280
18-3327	OMC	389112	280
18-3327	OMC	391698	280
18-3327	OMC	394711	280
18-3328	Yamaha	646-44322-00-00	503
18-3329	OMC	302497	315
18-3332	OMC	304026	315
18-3333	Yamaha	61A-44322-00-00	498, 499
18-3336	OMC	384087	279
18-3337	OMC	315837	315
18-3343	OMC	320981	278
18-3344	Yamaha	6E5-44323-00-00	499
18-3345	Yamaha	6G5-44323-00-00	498
18-3346	OMC	435027	278
18-3348	OMC	984461	891
18-3349			891
18-3350	Mercury Marine	72778	735
18-3350	Mercury Marine	94576	735
18-3351	Mercury Marine	72777	735
18-3351	Mercury Marine	94916	735
18-3352	OMC	325398	281
18-3356	Yamaha	63V-44301-00-00	496
18-3357	Yamaha	646-44323-00-00	503
18-3358	OMC	328751	278
18-3359	OMC	328755	278
18-3360	OMC	329390	313
18-3363	OMC	330560	279
18-3365	OMC	909533	285, 309
18-3366	OMC	390286	277
18-3367	OMC	393632	279
18-3368	OMC	396809	277
18-3369	OMC	302325	309
18-3369	OMC	319126	285
18-3370	Yamaha	692-W0078-00-00	499
18-3370	Yamaha	692-W0078-01-00	499
18-3370	Yamaha	692-W0078-A0-00	499
18-3371	Yamaha	692-W0078-A0-00	499
18-3372	Yamaha	6E5-W0078-01-00	499
18-3373	Yamaha	6E5-W0078-A1-00	499
18-3374	Yamaha	6F5-W0078-00-00	S/S to 18-3397
18-3374	Yamaha	6F5-W0078-A0-00	S/S to 18-3397
18-3374	Yamaha	6F5-W0078-00-00	S/S to 18-3397
18-3374	Yamaha	6F5-W0078-A0-00	S/S to 18-3397
18-3376	OMC	384956	280
18-3377	OMC	382468	280
18-3378	OMC	391635	281
18-3378	OMC	439077	281
18-3379	OMC	390381	281
18-3380	OMC	390770	281
18-33800	Mercury	21-806118	709
18-33800	Volvo	3856884	962
18-3381	OMC	393509	281
18-3382	OMC	393630	281
18-3383	OMC	395270	281
18-3384	OMC	386124	282
18-3385	OMC	396932	282
18-3386	OMC	983218	891
18-3387	OMC	432956	282
18-3388	OMC	386533	282
18-3388	OMC	389143	282
18-3389	OMC	436957	282
18-3389	OMC	438591	282
18-3389	OMC	432955	282
18-3390	OMC	395060	282
18-3390	OMC	435447	282
18-3390	OMC	434421	282
18-3390	OMC	5001594	282
18-3391	OMC	395072	283
18-3392	OMC	434421	283
18-3392	OMC	5001594	283
18-3393	OMC	388644	283
18-3393	OMC	395073	283
18-3394	OMC	433548	283
18-3394	OMC	433549	283
18-3394	OMC	438592	283
18-3395	Yamaha	61A-W0078-01-00	499
18-3396-1	Yamaha	61A-W0078-A2-00	499
18-3396-1	Yamaha	61A-W0078-A3-00	499
18-3397	Yamaha	679-W0078-00-00	500
18-3397	Yamaha	679-W0078-A0-00	500
18-3398	Yamaha	6F5-W0078-00-00	500
18-3398	Yamaha	6F5-W0078-A0-00	500
18-3399	OMC	396933	283
18-3399	OMC	439077	283
18-3400	OMC	391698	283
18-3400	OMC	394711	283
18-3401	OMC	394394	283
18-3401	OMC	395271	283
18-3401	OMC	395270	283
18-3402	OMC	382296	283
18-3403	OMC	388644	284
18-3404	Suzuki	09420-04009	465
18-3405	OMC	435959	279
18-3406	Mercury Marine	817275A08	395
18-3407	Mercury Marine	817275A09	395
18-3408	Yamaha	663-44311-02	500
18-3408	Yamaha	6H4-W0078-00	500
18-3408	Yamaha	6H4-W0078-A0	500
18-34080	Universal		652
18-34081	Universal		652
18-34082	GM		652
18-34083	GM		652
18-34084	GM		652
18-3409	Yamaha	67F-44311-01	502
18-3409	Yamaha	67F-W0078-00	502
18-3410	Yamaha	68T-W0078-00-00	501
18-3411	Yamaha	682-W0078-A1-00	498
18-34110	Mallory	4110M	647
18-3412	Yamaha	63V-44301-00	500
18-3412	Yamaha	63V-W0078-01	500
18-34120	Mallory	5110MFI	647
18-3413	Yamaha	66T-44311-00	501
18-3413	Yamaha	66T-W0078-00	501
18-3414	Mercury Marine	46-73804A1	394
18-3414	Mercury Marine	46-96146A5	394
18-34140	Mallory	4140M	647
18-3415	Yamaha	63D-W0078-01-00	501
18-3416	Mercury Marine	46-73802A2	394
18-3416	Mercury Marine	46-78400A1	394
18-3416	Mercury Marine	46-96146A2	394
18-3416	Mercury Marine	46-96146A6	394
18-3417	Mercury Marine	46-57234A1	735
18-3419	Mercury Marine	46-42579A3	394
18-3420	Mercury Marine	46-44292A3	735
18-3420	Mercury Marine	46-44292Q03	735
18-3420	Mercury Marine	46-44292T1	735
18-3421	Mercury Marine	46-48748A1	735
18-3422	Mercury Marine	46-48745A1	394
18-3422	Mercury Marine	46-65498A1	394
18-3422	Mercury Marine	46-68390A1	394
18-3422	Mercury Marine	46-73842A2	394
18-3422	Mercury Marine	46-77516A1	394
18-3423	Mercury Marine	46-73640A1	394
18-3424	Mercury Marine	46-77177A1	394
18-3425	Mercury Marine	84188M	398
18-3425	Mercury Marine	84188T	398
18-3425	Yamaha	663-W0078-00-00	503
18-3425	Yamaha	663-W0078-A0-00	503
18-3426	Mercury Marine	42431M	398
18-3426	Mercury Marine	84829M	398
18-3426	Mercury Marine	97793M	398
18-3426	Mercury Marine	97793T	398
18-3426	Yamaha	689-W0078-04-00	503
18-3426	Yamaha	689-W0078-A4-00	503
18-3427	Mercury Marine	81242M	398
18-3427	Mercury Marine	95661M	398
18-3427	Yamaha	689-W0078-A6-00	504
18-3428-1	Yamaha	6H3-W0078-00-00	500
18-3428-1	Yamaha	6H3-W0078-A0-00	500
18-3429	Yamaha	6H4-W0078-00-00	500
18-3429	Yamaha	6H4-W0078-A0-00	500
18-3430	Yamaha	6J8-W0078-A1-00	503
18-3431	Yamaha	6L2-W0078-00-00	503
18-3432	Yamaha	61N-W0078-11-00	504
18-3433	Yamaha	63V-W0078-01-00	500
18-3434	Yamaha	63D-W0078-01-00	501
18-3435	Yamaha	663-44322-00-00	500, 502, 503
18-3435			393
18-3436	Yamaha	663-44323-00-00	500, 503
18-3436			393
18-3440	Yamaha	66T-W0078-00-00	501
18-3442	Yamaha	68V-W0078-00-00	501
18-3443	Yamaha	61N-44322-01-00	504
18-3444	Yamaha	63V-44322-00-00	500, 501
18-3445	Mercury Marine	46-812966A7	394
18-3445	Mercury Marine	46-812996A3	394
18-3445	Mercury Marine	46-812996A9	394
18-3446	Mercury Marine	46-70941A3	397
18-3448	Mercury Marine	46-48744A3	398
18-3449	Yamaha	63D-44322-00-00	501
18-3450	Yamaha	68T-W0078-00-00	501

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-3451	Yamaha	67F-W0078-00-00	502
18-3453	OMC	5006511	280
18-3454	OMC	438592	280
18-3455	OMC	340619	278
18-3456	Yamaha	6G1-44322-00-00	503
18-3457	Yamaha	6AW-44322-00-00	502
18-3458	Yamaha	6CE-44315-00-00	502
18-3459	Yamaha	6CE-44323-01-00	502
18-3460	Yamaha	6G1-W0078-01-00	503
18-3460	Yamaha	6G1-W0078-A1-00	503
18-3460	Yamaha	6N0-W0078-A0-00	503
18-34600	Yamaha	66M-14301-00-00	484
18-34600	Yamaha	66M-14301-12-00	484
18-34601	Yamaha	67D-14301-13-00	484
18-34602	Yamaha	65W-14901-12-00	Obsolete
18-34603	Yamaha	63V-14301-00-00	484
18-34604	Yamaha	69M-14301-11-00	484
18-34605	Yamaha	66T-14301-00-00	484
18-3461	Yamaha	6H3-W0078-00-00	500, 506, 508
18-3461	Yamaha	6H3-W0078-A0-00	500, 506, 508
18-3462	Yamaha	6A1-W0078-02-00	503, 507
18-3463	Yamaha	6A1-W0078-01-00	503, 507
18-3464	Yamaha	6H3-W0078-01-00	S/S to 18-3465
18-3465	Yamaha	6H3-W0078-02-00	502
18-3466	Yamaha	6H3-44311-00	502
18-3466	Yamaha	6H3-W0078-01	502
18-3466	Yamaha	6H3-W0078-02-00	502
18-3469	OMC	3854661	891
18-3470	Yamaha	6CE-W0078-01	502
18-3471	Yamaha	6CE-W0078-01 + 6CE-44311-01	502
18-3472	OMC	5007972	284
18-3473	Yamaha	6EE-W0078-00-00	504
18-3474	Yamaha	6CB-W0078-00-00	504
18-3475	Yamaha	69G-W0078-00	504
18-3476	OMC	5007556	285
18-3477	Yamaha	6AW-W0078-00-00	504
18-3478	Honda	06192-ZW9-A30	245
18-3479	Yamaha	6AH-W0078-00	504
18-3480	Suzuki	17411-93901	467
18-3481	Suzuki	17411-94421	467
18-3482	Yamaha	6CE-44311-01-00	496
18-3483	Yamaha	6AW-44311-01-00	496
18-3484	Yamaha	6AH-44311-00-00	496
18-3485	Yamaha	6CJ-44311-00-00	496
18-3486	Yamaha	6L2-44311-01-00	496
18-3489	Honda	06192-ZX2-C00	245
18-3490	Yamaha	6BG-W0078-00-00	505
18-3491	OMC	437907	285
18-3492	Honda	06192-ZW1-B01	245
18-3493	Honda	06192-ZW9-000	245
18-3494	Yamaha	6CJ-W0078-00-00	505
18-3495	Suzuki	15170-93911	462
18-3496	Suzuki	15170-94320	462
18-3497	OMC	5033372	271
18-3497	Suzuki	15170-91J00	462
18-3498	OMC	5036216	271
18-3498	Suzuki	15170-94J00	462
18-3498	Suzuki	15170-94J0V	462
18-3499	OMC	5030699	271
18-3499	Suzuki	15170-99E00	462
18-3500	OMC	394409	289
18-3500	OMC	434137	289
18-3501	OMC	435957	278
18-3502	OMC	912614	890
18-3504	Volvo	3588475	964
18-3505	Yamaha	63V-44365-10-00	498
18-3506	Mercury Marine	46-879194401	734
18-3506	Volvo	21124846	963
18-3507	Mercury Marine	46-60366A1	396
18-3510	Johnson Pump	09-45589	557
18-35101	Mallory	5421	647
18-35102	Mallory	54212	647
18-3515	Yamaha	6P2-W0078-00-00	503
18-3516	Yamaha	60X-W0078-00-00	502
18-3517	Mercury Marine	46-32437A1	396
18-3517	Mercury Marine	46-42579A4	396
18-3517	Mercury Marine	46-44292A4	396
18-3517	Mercury Marine	46-48747A3	396
18-3517	Mercury Marine	46-57234A3	396
18-3517	Mercury Marine	46-58618A4	396
18-3517	Mercury Marine	46-60367A4	396
18-3517	Mercury Marine	46-64141A11	396
18-3517	Mercury Marine	46-69222A3	396
18-3517	Mercury Marine	46-73802A3	396
18-3517	Mercury Marine	46-73804A3	396
18-3517	Mercury Marine	46-78400A2	396
18-3517	Mercury Marine	46-96148A5	396, 737
18-3517	Mercury Marine	46-96148A8	396, 737
18-3518	Yamaha	6P2-44323-00-00	503
18-3519	Yamaha	61A-44322-02-00	501-503
18-3520	Yamaha	60X-44323-00-00	502
18-3521	Yamaha	68V-44323-00-00	501
18-3522-1	Yamaha	60X-W0078-00	502
18-3522-1	Yamaha	61A-44311-01	502
18-3523-1	Yamaha	61A-44311-01	501
18-3523-1	Yamaha	68V-W0078-00	501
18-3524	Yamaha	6CE-12411-00-00	510
18-3525	Yamaha	60V-12411-00	510
18-3530-1	Mercury Marine	860256A2	741
18-3530-1	Mercury Marine	860256A4	741
18-35302	Yamaha	66M-24410-10-00	487
18-35304	Yamaha	67D-24410-03-00	487
18-3531	Mercury Marine	807074A1	741
18-3531	Mercury Marine	808064A1	741
18-3531	Mercury Marine	861188A1	741
18-3535	Mercury Marine	885599004	390
18-3536	Mercury Marine	833072003	390
18-3537	Mercury Marine	833072002	390
18-3537	Mercury Marine	833072004	390
18-3538	Volvo	3831424	974
18-3539	Volvo	3831426	973
18-3540	Yamaha	6E5-12411-30-00	510
18-3541	Yamaha	66M-12411-01-00	510
18-3543	OMC	378065	289
18-3543	OMC	393659	289
18-3543	OMC	434841	289
18-3543	OMC	508626	289
18-3543	OMC	5005440	289
18-35433	Mercury Marine	861156A1	725
18-35435			648
18-35436			648
18-35437	Mercury	42725A3	725
18-35437	Mercury	861676A1	725
18-35437	Mercury	861676T09	725
18-35437	Mercury	8M0073435	725
18-3544	OMC	435491	289
18-35442	Volvo	859428	958
18-35443	Volvo	3582310	670
18-35444	Volvo	858459	670
18-3545	OMC	437090	289
18-3546	OMC	5001036	289
18-3549	Mercury Marine	14586	391
18-3550	Chrysler Force	F84068-2	229
18-3550	Chrysler Force	F85068	229
18-3550	Chrysler Force	F85068-1	229
18-3550	Chrysler Force	F85068-2	229
18-3550	Mercury Marine	59078	740
18-3550	Mercury Marine	59078A1	740
18-3551	Chrysler Inboard	4142885	578
18-3551	Crusader	96319	601
18-3551	Mercury Marine	32728	740
18-3551	Mercury Marine	35884	740
18-3551	Mercury Marine	59137	740
18-3551	Mercury Marine	8072521	740
18-3551	Mercury Marine	8072531	740
18-3551	Mercury Marine	59137A1	740
18-3551	Mercury Marine	807252T1	740
18-3551	Mercury Marine	8M0089715	740
18-3551	Pleasurecraft	R026002E	628
18-3552	Crusader	96358	601
18-3552	Mercury Marine	76270	740
18-3552	Mercury Marine	76270T	740
18-3553	Mercury Marine	62981	391
18-3553	Mercury Marine	66850	391
18-3553	Mercury Marine	75692	391
18-3554	OMC	383307	891
18-3555	Mercury Marine	99155A1	740
18-3555	Mercury Marine	99155T2	740
18-3556	Chrysler Force	F97068-2	229
18-3556	Mercury Marine	895338	391
18-3557	Chrysler Force	F335068	229
18-3557	Mercury Marine	47594	740
18-3557	OMC	382385	289
18-3557	OMC	396987	289
18-3557	Volvo	21148403	973
18-3558	OMC	982554	891
18-3558	OMC	3853799	891
18-3558	Volvo	3853799	973
18-3559	Chrysler Force	F528068	229
18-3560	OMC	384719	289
18-3561	OMC	436195	289
18-3562	OMC	321222	288
18-3563	OMC	321027	288
18-3564	OMC	318395	288
18-3565	OMC	321220	289
18-3566	Johnson/Evinrude	331894	289
18-3567	OMC	321221	289
18-3568	Mercury Marine	99155T1	740
18-3569	Mercury Marine	803061T1	390
18-3570			398
18-3571	Mercury Marine	817275A1	397
18-3572	Mercury Marine	46-43024A3	397

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-3572	Mercury Marine	817275A2	397
18-3573	Mercury Marine	883514	734
18-3573	Mercury Marine	883925	734
18-3575	Mercury Marine	33957	S/S to 18-3593
18-3575	Mercury Marine	37369	S/S to 18-3593
18-3575	Mercury Marine	52353	S/S to 18-3593
18-3575	Mercury Marine	65142	S/S to 18-3593
18-3575	Mercury Marine	814755	S/S to 18-3593
18-3575	Mercury Marine	880817	S/S to 18-3593
18-3575	Mercury Marine	884727	S/S to 18-3593
18-3575	Mercury Marine	65142A1	S/S to 18-3593
18-3575	Mercury Marine	F2774666	S/S to 18-3593
18-3575	Mercury Marine	FI1100785	S/S to 18-3593
18-3575	Mercury Marine	FI1101079	S/S to 18-3593
18-3575	OMC	380640	S/S to 18-3593
18-3575	OMC	984360	S/S to 18-3593
18-3575	OMC	986779	S/S to 18-3593
18-3575	OMC	3854017	S/S to 18-3593
18-3575	Volvo	3854017	S/S to 18-3593
18-3577-1	Crusader	30103	S/S to 18-3577-2
18-3577-1	GM	6269358	S/S to 18-3577-2
18-3577-1	Mercury Marine	17670	S/S to 18-3577-2
18-3577-1	Mercury Marine	49139	S/S to 18-3577-2
18-3577-1	Mercury Marine	54534	S/S to 18-3577-2
18-3577-1	Mercury Marine	59972	S/S to 18-3577-2
18-3577-1	Mercury Marine	67859	S/S to 18-3577-2
18-3577-1	Mercury Marine	811573	S/S to 18-3577-2
18-3577-1	Mercury Marine	850454	S/S to 18-3577-2
18-3577-1	Mercury Marine	878342	S/S to 18-3577-2
18-3577-1	Mercury Marine	8504541	S/S to 18-3577-2
18-3577-1	Mercury Marine	8504541	S/S to 18-3577-2
18-3577-1	Mercury Marine	850454002	S/S to 18-3577-2
18-3577-1	Mercury Marine	F6269358	S/S to 18-3577-2
18-3577-1	Mercury Marine	FI1100997	S/S to 18-3577-2
18-3577-1	Mercury Marine	FI1101053	S/S to 18-3577-2
18-3577-1	OMC	983296	S/S to 18-3577-2
18-3577-1	OMC	986074	S/S to 18-3577-2
18-3577-1	OMC	987447	S/S to 18-3577-2
18-3577-1	OMC	3854118	S/S to 18-3577-2
18-3577-1	Pleasurecraft	RA057019	S/S to 18-3577-2
18-3577-1	Volvo	856609	S/S to 18-3577-2
18-3577-1	Volvo	3855991	S/S to 18-3577-2
18-3577-2	Crusader	30103	601
18-3577-2	GM	6269358	887
18-3577-2	Mercury Marine	17670	734
18-3577-2	Mercury Marine	49139	734
18-3577-2	Mercury Marine	54534	734
18-3577-2	Mercury Marine	59972	734
18-3577-2	Mercury Marine	67859	734
18-3577-2	Mercury Marine	811573	734
18-3577-2	Mercury Marine	850454	734
18-3577-2	Mercury Marine	878342	734
18-3577-2	Mercury Marine	8504541	734
18-3577-2	Mercury Marine	8504541	734
18-3577-2	Mercury Marine	850454002	734
18-3577-2	Mercury Marine	F6269358	734
18-3577-2	Mercury Marine	FI1100997	734
18-3577-2	Mercury Marine	FI1101053	734
18-3577-2	OMC	983296	887
18-3577-2	OMC	986074	887
18-3577-2	OMC	987447	887
18-3577-2	OMC	3854118	887
18-3577-2	Pleasurecraft	RA057019	628
18-3577-2	Volvo	856609	963
18-3577-2	Volvo	3855991	963
18-3578	OMC	984876	887
18-3581	Chrysler Inboard	3004886	579
18-3581	Chrysler Inboard	3619542	579
18-3581	Chrysler Inboard	3745985	579
18-3581	Chrysler Inboard	4417905	579
18-3582	Chrysler Inboard	3619859	579
18-3584	Mercury Marine	56879	734
18-3584	Mercury Marine	58086	734
18-3584	Mercury Marine	71683	734
18-3584	Mercury Marine	883885	734
18-3584	Mercury Marine	71683A1	734
18-3584	OMC	982515	887
18-3584	OMC	982517	887
18-3584	OMC	3853796	887
18-3584	Pleasurecraft	RA057004	628
18-3584	Volvo	3853796	963
18-3584			601
18-3586-1	Indmar	685011	616
18-3586-1	Johnson Pump	10-24228-1	557
18-3586-1	Pleasurecraft	RA057023	628
18-3586-1	Volvo	841640	963
18-3587-1	Indmar	685001	616
18-3587-1	Johnson Pump	10-24232-1	557
18-3587-1	Pleasurecraft	RA057024	628
18-3593	Mercury Marine	35957	734
18-3593	Mercury Marine	37369	734
18-3593	Mercury Marine	52353	734
18-3593	Mercury Marine	65142	734
18-3593	Mercury Marine	65142A1	734
18-3593	Mercury Marine	814755	734
18-3593	Mercury Marine	880817	734
18-3593	Mercury Marine	884727	734
18-3593	Mercury Marine	F2774666	734
18-3593	Mercury Marine	FI1001079	734
18-3593	Mercury Marine	FI1100785	734
18-3593	OMC	984360	887
18-3593	OMC	986779	887
18-3593	OMC	380640	887
18-3593	OMC	3854017	887
18-3593	OMC	3858340	887
18-3593	Volvo	3854017	963
18-3593	Volvo	3858340	963
18-3599-1	Crusader	20318	S/S to 18-3599-2
18-3599-1	Crusader	7142520	S/S to 18-3599-2
18-3599-1	Mercury Marine	17437	S/S to 18-3599-2
18-3599-1	Mercury Marine	35341	S/S to 18-3599-2
18-3599-1	Mercury Marine	37951	S/S to 18-3599-2
18-3599-1	Mercury Marine	52226	S/S to 18-3599-2
18-3599-1	Mercury Marine	54793	S/S to 18-3599-2
18-3599-1	Mercury Marine	60658	S/S to 18-3599-2
18-3599-1	Mercury Marine	811841	S/S to 18-3599-2
18-3599-1	Mercury Marine	850399	S/S to 18-3599-2
18-3599-1	Mercury Marine	878341	S/S to 18-3599-2
18-3599-1	Mercury Marine	8503991	S/S to 18-3599-2
18-3599-1	Mercury Marine	850399002	S/S to 18-3599-2
18-3599-1	Mercury Marine	FI1100742	S/S to 18-3599-2
18-3599-1	Mercury Marine	FI1101208	S/S to 18-3599-2
18-3599-1	Mercury Marine	FI1101292	S/S to 18-3599-2
18-3599-1	OMC	382218	S/S to 18-3599-2
18-3599-1	OMC	980477	S/S to 18-3599-2
18-3599-1	OMC	985429	S/S to 18-3599-2
18-3599-1	OMC	3853850	S/S to 18-3599-2
18-3599-1	Pleasurecraft	RA057018	S/S to 18-3599-2
18-3599-1	Volvo	835390	S/S to 18-3599-2
18-3599-1	Volvo	856364	S/S to 18-3599-2
18-3599-1	Volvo	3853850	S/S to 18-3599-2
18-3599-2	Crusader	20318	601
18-3599-2	Crusader	7142520	601
18-3599-2	Mercury Marine	17437	734
18-3599-2	Mercury Marine	35341	734
18-3599-2	Mercury Marine	37951	734
18-3599-2	Mercury Marine	52226	734
18-3599-2	Mercury Marine	54793	734
18-3599-2	Mercury Marine	60658	734
18-3599-2	Mercury Marine	811841	734
18-3599-2	Mercury Marine	850399	734
18-3599-2	Mercury Marine	878341	734
18-3599-2	Mercury Marine	8503991	734
18-3599-2	Mercury Marine	850399002	734
18-3599-2	Mercury Marine	FI1100742	734
18-3599-2	Mercury Marine	FI1101208	734
18-3599-2	Mercury Marine	FI1101292	734
18-3599-2	OMC	382218	887
18-3599-2	OMC	980477	887
18-3599-2	OMC	985429	887
18-3599-2	OMC	3853850	887
18-3599-2	Pleasurecraft	RA057018	628
18-3599-2	Volvo	835390	963
18-3599-2	Volvo	856364	963
18-3599-2	Volvo	3853850	963
18-3600	Mercury Marine	46-59112A2	736
18-3600	Mercury Marine	46-63450A2	736
18-3600	Mercury Marine	46-72774A11	736
18-3600	Mercury Marine	46-72774A32	736
18-3600	Mercury Marine	46-73823A7	736
18-36001	Mercruiser	46-807151A12	736
18-3601	Mercury Marine	32-32461	753
18-3601	Mercury Marine	32-32461A1	753
18-3602	Mercury Marine	32-4172533	754
18-3602	Mercury Marine	32-8M0062309	754
18-3603	Mercury Marine	32-43437	754
18-3603	Mercury Marine	32-8M0090859	754
18-3605			390
18-3606			390
18-3607	Mercury Marine	893409	440
2 18-3608			511
2 18-3609			511
18-3610	OMC	911752	924
18-3611			511
18-3615	Volvo	3587597	974
18-3617			974
18-3618			974
18-3619			974
18-3620			974
18-3621			974
18-3622	Yamaha	6H3-12411-11-00	510
18-3623	Yamaha	6E5-12411-02-00	510

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
			SIERRA	
	18-3624	Yamaha	69M-12411-01-00	510
	18-3625	Yamaha	6F5-12411-03-00	510
	18-3626			974
	18-3627	Honda	19300-881-761	243
	18-3628-1	Honda	19300-ZW9-003	243
	18-3629	Honda	19300-881-741	243
	18-3630	Honda	19300-ZV5-043	244
	18-3631	Mercury	892864T04	391
	18-3632	Yamaha	67F-12411-01-00	510
	18-3633	Mercury	8M0090819	391
	18-3634	Yamaha	6AW-12411-00-00	510
	18-3635	Mercury	892864T06	391
	18-3636	Yamaha	6DA-12411-01-00	510
	18-3637	Yamaha	6CB-12411-10-00	510
	18-3638	Mercury	804540	391
	18-3639	Yamaha	6EK-12411-00-00	510
	18-3640	Mercury	8M0117413	391
	18-3641	Yamaha	6FP-12411-00-00	510
	18-3642	Mercury	855676A1	391
	18-3643	OMC	433379	289
	18-3644			740
	18-3645	Chrysler Inboard	2463441	578
2	18-3646	Mercury Marine	807252Q3	740
2	18-3646	Mercury Marine	807252T6	740
2	18-3647	Mercury Marine	807252Q5	740
2	18-3647	Mercury Marine	807252T8	740
2	18-3648			740
	18-3649	Crusader	97895	601
	18-3649	Mercury Marine	8052732	740
	18-3649	Mercury Marine	8072522	740
	18-3649	Mercury Marine	807252T2	740
	18-3649	Mercury Marine	8M0091470	740
2	18-3650	Mercury Marine	59078T3	740
2	18-3651			740
	18-3652			740
2	18-3653			891
	18-3654	Volvo	875779	973
	18-3656	Volvo	875781	974
	18-3656	Volvo	876097	974
	18-3658	Volvo	875784	974
	18-3658	Volvo	877349	974
	18-3659	Volvo	875785	974
	18-3660	Volvo	875787	974
	18-3660	Volvo	3831425	974
	18-3662	Volvo	875794	974
	18-3662	Volvo	876305	974
	18-3663	Volvo	875791	974
	18-3664	Volvo	875795	974
	18-3665	Volvo	875796	974
2	18-3666	Volvo	875580	974
	18-3667			741
2	18-3668	Mercruiser	807252Q4	741
2	18-3668	Mercruiser	807252T4	741
2	18-3669			289
2	18-3670			892, 974
2	18-3671	Crusader	97361	601
2	18-3671	Pleasurecraft	RP026002E	628
2	18-3672			289
2	18-3673			289
2	18-3674			289
	18-3675	Mercury Marine	27-850318	421
	18-3675	Mercury Marine	27-8503181	421
2	18-3676	Volvo	3853983	974
2	18-3676			892
2	18-3677	Volvo	3856961	974
2	18-3677			892
	18-36850			378
	18-36905	Volvo	3854018	957
	18-36906	Mercury	811536	721
	18-36906	Mercury	811536T	721
	18-36956	Mercury	1395-9267	378
	18-3700	Mercury Marine	11-52707	439
	18-3700	Mercury Marine	11-827614	439
	18-3700	Mercury Marine	F7040	439
	18-3700	Pleasurecraft	R017066	632
2	18-3701	Mercury Marine	11-52707A1	439, 847
2	18-3701	Mercury Marine	11-52707A2	439, 847
2	18-3701	Mercury Marine	11-52707Q1	439, 847
2	18-3701			238, 250, 632
2	18-3702	Mercury Marine	11-69578A1	439
2	18-3702	Mercury Marine	11-69578Q1	439
2	18-3702	Mercury Marine	11-69578T1	439
	18-3703	Mercury Marine	11-88228	439
	18-3704	Mercury Marine	11-69578	439
1	18-3705	OMC	314503	329, 925
1	18-3706	OMC	318971	329
1	18-3707	OMC	319891	329
	18-3708-1	OMC	398042	329
	18-3708-1	Volvo	3850984	990
	18-3709	Yamaha	647-45616-02	534
	18-3710	Suzuki	09141-14008	470
	18-3712	Mercury Marine	12-45810	832
	18-3713	Mercury Marine	11-22339	832
	18-3713	Mercury Marine	11-36084	832
	18-3713	Mercury Marine	11-97522	832
	18-3713	Mercury Marine	F1348	832
	18-3713	Mercury Marine	F1881	832
	18-3714	Mercury Marine	12-31211	439, 847
	18-3714	Mercury Marine	12-31211A2	439, 847
	18-3714	Mercury Marine	12-31211A3	439, 847
	18-3714	Mercury Marine	12-31211Q03	439, 847
2	18-3715	OMC	175266	329, 925
2	18-3716	OMC	175267	329, 925
2	18-3717	OMC	175268	329
	18-3719	Chrysler Force	11-35921	238
	18-3719	Chrysler Force	11-47411	238
	18-3719	Chrysler Force	11-826375	238
	18-3719	Chrysler Force	11-F694188	238
	18-3719	Mercury Marine	11-35921	436, 842
	18-3719	Mercury Marine	11-47411	436, 842
	18-3719	Mercury Marine	11-826375	436, 842
	18-3719	Mercury Marine	11-F694188	436, 842
	18-3719	OMC	314730	920
1	18-3720	Mercury Marine	11-34932	438, 849
1	18-3721	Mercury Marine	11-13439-1	813
1	18-3721	Mercury Marine	11-21298	438, 849
1	18-3721	Mercury Marine	11-22178	438, 849
1	18-3721	Mercury Marine	11-24648	438, 849
1	18-3721	Mercury Marine	11-29241	438, 849
1	18-3721	Mercury Marine	11-33962	438, 849
1	18-3721	Mercury Marine	11-34933	438, 849
1	18-3721	Mercury Marine	11-46355	438, 849
1	18-3721	Mercury Marine	11-82671015	438, 849
1	18-3721	Mercury Marine	11-859116	813
1	18-3721	Mercury Marine	11-95702	438, 849
1	18-3722	Mercury Marine	11-20361	438, 849
1	18-3722	Mercury Marine	11-35888	438, 849
1	18-3722	Mercury Marine	11-8267089	438, 849
1	18-3722	OMC	121731	927
1	18-3722	Volvo	3852005	990
1	18-3723	Mercury Marine	11-45592	438, 849
1	18-3725	OMC	908064	920
	18-3726	Suzuki	09141-18005	470
	18-3728	Mercury Marine	11-863332	813
	18-3728	Mercury Marine	11-99298	813
	18-3729	Mercury Marine	10-36289	813
	18-3729	Mercury Marine	10-97934	813
	18-3730	OMC	3852648	925
	18-3730	Volvo	3852648-9	989
1	18-3731	OMC	907866	920
	18-3732	Yamaha	90171-16011-00	534
	18-3732	Yamaha	95307-16900-00	534
2	18-3733			925, 990
1	18-3735	OMC	5030087	329
1	18-3735	Suzuki	09204-03003	470
1	18-3735	Suzuki	09204-03004	470
1	18-3735	Yamaha	91490-40030-00	533
1	18-3737	Suzuki	09204-02004	470
1	18-3740	OMC	302804	329
1	18-3741	OMC	309955	329
1	18-3742	OMC	314502	329
1	18-3743	OMC	320785	329
1	18-3744	OMC	552906	329
1	18-3744	Volvo	3852255	990
1	18-3745	Volvo	17253-6	990
1	18-3746			58
1	18-3747			58
1	18-3748	Yamaha	91490-30045-00	533
1	18-3748			58
	18-3749	Mercury Marine	816685	832
	18-3751	Mercury Marine	79448	438, 843
	18-3752	Mercury Marine	35992	832
	18-3752	Mercury Marine	66071	832
	18-3752	Mercury Marine	8168111	832
	18-3752	Mercury Marine	8168112	832
	18-3753	Johnson/Evinrude	5005034	329
	18-3754	Mercury Marine	43436	836
	18-3755			847
	18-3756			847
	18-3759	Mercury Marine	35915	842
	18-3760	Mercury Marine	23-806036A1	832
	18-3763	OMC	322941	325, 327, 914
	18-3765	OMC	331880	337
	18-3766	OMC	334163	337, 924
	18-3768	OMC	911751	329, 924
	18-3769	OMC	911753	920
	18-3770	OMC	911937	915
	18-3771			534
	18-3773	Yamaha	90171-10M01	534
	18-3774	Suzuki	57630-94500	470
	18-3775	Suzuki	57630-92E00	470
	18-3777	Suzuki	57630-94300	470

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
			SIERRA	
	18-3778	Suzuki	57630-96300	470
2	18-3781	Yamaha	6H1-W4599-00-00	534
2	18-3782	Yamaha	6G5-W4599-00-00	534
	18-37824	Indmar	S556003	618
	18-37824	Pleasurecraft	9-37824	628
	18-3783	Mercury Marine	11-805092	847
	18-3783	Mercury Marine	11-805092T	847
	18-3783	Mercury Marine	11-859131	847
	18-3784	Mercury Marine	805100	846
	18-3785	Mercury Marine	11-39823	847
	18-3785	Mercury Marine	11-39907	847
	18-3785	Mercury Marine	11-54034	847
	18-3785	Mercury Marine	11-82671127	847
	18-3786	Mercury Marine	11-805093	847
	18-3786	Mercury Marine	11-862907	847
	18-3787	Mercury Marine	805101T	847
	18-3788-9	Mercury Marine	14-34817	847
	18-3791			534
	18-3792	Yamaha	90171-14056-00	534
	18-3792			534
	18-3800	OMC	325273	307
	18-38008	Honda	17660-ZV5-902	242
	18-3801	OMC	325647	307
	18-3801	OMC	335361	307
	18-3802	OMC	320658	307
	18-3802	OMC	327795	307
	18-3802	OMC	335359	307
	18-3803	OMC	324324	307
	18-3803	OMC	329419	307
	18-3803	OMC	765012	307
	18-3804	Mercury Marine	27-19138	417
	18-3804	Mercury Marine	27-19138M	417
	18-3804	Mercury Marine	27-84733M	417
	18-3804	Yamaha	689-11181-02-00	521
	18-3804	Yamaha	689-W0001-A1-00	521
	18-3805	Yamaha	688-11181-02-00	521
	18-3805	Yamaha	688-11181-A1-00	521
	18-3806	Suzuki	11141-98401	468
	18-3806	Suzuki	11141-98411	468
	18-3807	Suzuki	11141-98101	468
	18-3807	Suzuki	11141-98130	468
	18-3808	Suzuki	11141-93901	468
	18-3808	Suzuki	11141-93960	468
	18-3809	Suzuki	11141-96303	468
	18-3809	Suzuki	11141-96344	468
	18-3810	Suzuki	11141-94401	468
	18-3810	Suzuki	11141-94450	468
	18-3813	Suzuki	11141-95305	468
	18-3813	Suzuki	11141-95320	468
	18-3814	Suzuki	11141-95505	469
	18-3814	Suzuki	11141-95512	469
	18-3816	Suzuki	11141-98504	469
	18-3816	Suzuki	11141-98510	469
	18-3816	Suzuki	11141-98522	469
	18-3819	Suzuki	11141-95D10	469
	18-3819	Suzuki	11141-95D90	469
	18-3820	Suzuki	11141-94701	469
	18-3820	Suzuki	11141-94702	469
	18-3820	Suzuki	11141-94720	469
	18-3822	Suzuki	11141-87E10	469
	18-3822	Suzuki	11141-87E90	469
	18-3823	Suzuki	11141-94506	469
	18-3823	Suzuki	11141-94620	469
	18-3824	Suzuki	11141-94600	469
	18-3824	Suzuki	11141-94620	469
	18-3825	Suzuki	11141-87D60	469
	18-3825	Suzuki	11141-87D90	469
	18-3827	Mercury Marine	27-825482	417
	18-3827	Mercury Marine	27-8254821	417
	18-3827	Yamaha	6G8-11181-00-00	521
	18-3827	Yamaha	6G8-11181-A1-00	521
	18-3828	Mercury Marine	27-18937	417
	18-3828	Mercury Marine	27-18937M	417
	18-3828	Mercury Marine	27-83899M	417
	18-3828	Mercury Marine	27-98990M	417
	18-3828	Yamaha	6E7-11181-00-00	521
	18-3828	Yamaha	6E7-11181-A1-00	521
	18-3829	Yamaha	6J8-11181-00-00	521
	18-3829	Yamaha	6J8-11181-A1-00	521
	18-3830	Yamaha	6H4-11181-00-00	521
	18-3830	Yamaha	6H4-11181-A1-00	521
	18-3831	Yamaha	6H3-11181-01-00	521
	18-3831	Yamaha	6H3-11181-A1-00	521
	18-3832	Yamaha	6E5-11181-02-00	521
	18-3832	Yamaha	6E5-11181-A1-00	521
	18-3834	Volvo	833453	983
	18-3836	OMC	329836	307
	18-3837	OMC	328623	307
	18-3838	OMC	331211	307
	18-3839	OMC	333670	307
	18-3839	OMC	334726	307
	18-3841-2	OMC	203130	307
	18-3842	Volvo	833274	983
	18-3843	Volvo	859155	983
	18-3844	Mercury Marine	27-803508	417
	18-3845	Mercury Marine	27-825032	417
	18-3847	Yamaha	6L2-11181-A1-00	521
	18-3847	Yamaha	6L2-11181-A2-00	521
	18-3848	Yamaha	697-11181-A0-00	521
	18-3848	Yamaha	697-11181-A1-00	521
	18-3849	Yamaha	695-11181-A0-00	521
	18-3849	Yamaha	695-11181-A1-00	521
	18-3850	Nissan/Tohatsu	3C8010055M	459
	18-3851	Chrysler Force	27-F286529-3	234
	18-3852	Chrysler Force	27-F513529	234
	18-3853	Chrysler Force	27-F691529-1	234
	18-3854	Chrysler Force	27-F658529	234
	18-3855	Chrysler Force	27-820438	234
	18-3856	Chrysler Force	27-F201529-1	234
	18-3857	Chrysler Force	27-824615	235
	18-3857	Chrysler Force	27-824615-2	235
	18-3857	Chrysler Force	27-F476529-4	235
	18-3857	Chrysler Force	F476529	235
	18-3857	Chrysler Force	F476529-1	235
	18-3857	Chrysler Force	F476529-2	235
	18-3859	Chrysler Force	27-819138-2	235
	18-3860	Chrysler Inboard	4142880	579
	18-3861	Mercury Marine	27-187851	417
	18-3861	Mercury Marine	27-187853	417
	18-3861	Mercury Marine	27-18785T	417
	18-3862	Mercury Marine	27-41246-1	417
	18-3863	Mercury Marine	27-96542-1	417
	18-3864	Mercury Marine	27-822844-1	417
	18-3866	OMC	340115	307
	18-3867	Volvo	859647	983
	18-3868	Volvo	3583786	983
	18-3869	Volvo	3854202	983
	18-3870	Volvo	876303	981
	18-3871	Mercury Marine	27-18786-1	417
	18-3872	Mercury Marine	27-41245-1	417
	18-3873	Volvo	3853587	983
	18-3874	Crusader	31137	612
	18-3874	Mercury Marine	27-811546	807
	18-3874	Mercury Marine	27-879150139	807
	18-3874	OMC	3853511	907
	18-3876	Chris-Craft	16.50-00250	571
	18-3876	Crusader	7057500	612
	18-3876	GM	6269577	632
	18-3876	Mercury Marine	27-34278	807
	18-3876	Mercury Marine	27-48330	807
	18-3876	Mercury Marine	27-75611	807
	18-3876	Mercury Marine	27-75611001	807
	18-3876	OMC	914971	907
	18-3876	OMC	3853380	907
	18-3876	Volvo	841207	983
	18-3876	Volvo	856474	983
	18-3877	Chris-Craft	16.50-00259	571
	18-3877	Crusader	30266	612
	18-3877	Mercury Marine	27-13218	807
	18-3877	Mercury Marine	27-13687	807
	18-3877	Mercury Marine	27-19315	807
	18-3877	Mercury Marine	27-49104	807
	18-3877	Mercury Marine	27-61224	807
	18-3877	Mercury Marine	27-8M0049045	807
	18-3877	Mercury Marine	27-97529	807
	18-3877	OMC	914849	907
	18-3878	Chrysler Inboard	4417375	579
	18-3878	Mercury Marine	27-13709	807
	18-3878	Mercury Marine	27-13709T	807
	18-3878	Mercury Marine	27-74264	807
	18-3878	Mercury Marine	27-79986	807
	18-3878	Mercury Marine	27-92166	807
	18-3878	Mercury Marine	27-921661	807
	18-3878	OMC	912766	907
	18-3879	Crusader	33408	612
	18-3879	Mercury Marine	27-11986	807
	18-3879	Mercury Marine	27-42744	807
	18-3879	Mercury Marine	27-816460	807
	18-3879	Mercury Marine	27-879150140	807
	18-3879	OMC	912227	907
	18-3879	OMC	914930	907
	18-3879	OMC	3854299	907
	18-3879	Volvo	912227	983
	18-3879	Volvo	914930	983
	18-3879	Volvo	3854299	983
	18-3880	Mercury Marine	27-34273	807
	18-3880	Mercury Marine	27-342731	807
	18-3880	OMC	311210	907
	18-3881	Mercury Marine	27-34274	807
	18-3881	Mercury Marine	27-39164	807
	18-3881	Mercury Marine	27-47453	807
	18-3881	Mercury Marine	27-72622	807

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-3881	OMC	908237	907
18-3883	Mercury Marine	27-56110	807
18-3883	Mercury Marine	27-64763	807
18-3883	Mercury Marine	27-75646	807
18-3883	Mercury Marine	27-75647	807
18-3883	OMC	3853732	907
18-3883	Pleasurecraft	RM0032	632
18-3883	Volvo	3853732	983
18-3886	Nissan/Tohatsu	3T9010050M	459
18-3887	Crusader	31136	612
18-3887	Mercury Marine	27-811547	807
18-3887	Mercury Marine	27-850470	807
18-3887	Mercury Marine	27-879150141	807
18-3887	OMC	915325	907
18-3887	Volvo	3853511	983
18-3888			993
18-3889			973
18-3890			973
18-3891	Yamaha	61A-11181-A0-00	521
18-3891	Yamaha	61A-11181-A1-00	521
18-3892	Yamaha	676-11181-A0-00	521
18-3892	Yamaha	676-11181-A1-00	521
18-3893			992
18-3894	Yamaha	6G5-11181-00-00	521
18-3894	Yamaha	6G5-11181-A0-00	521
18-3895	OMC	332816	307
18-3896	OMC	332817	307
18-3898	OMC	332819	307
18-3899	OMC	327674	313
18-3901	OMC	436254	292
18-39010	Chrysler Force	39-817869A1	233
18-39010	Chrysler Force	FA663260	233
18-3902	Mercury Marine	39-45155A12	403
18-3902	Mercury Marine	39-78816A12	403
18-3904	OMC	394930	292
18-3905	OMC	396504	292
18-3906	OMC	385662	292
18-3906	OMC	396503	292
18-3907	OMC	390509	292
18-3908	OMC	390510	292
18-3910	OMC	396377	292
18-3911	OMC	396378	292
18-3912	OMC	396379	292
18-3913	OMC	391170	292
18-3913	OMC	434107	292
18-3914			292
18-3915	OMC	391416	292
18-3915	OMC	434109	292
18-3916	Mercury Marine	39-45204A12	403
18-3916	Mercury Marine	39-78811A12	403
18-3917	Mercury Marine	39-88392	403
18-3917	Mercury Marine	39-88392A12	403
18-3918	Mercury Marine	39-817096A6	403
18-3919	Mercury Marine	39-817096A16	403
18-3920	Mercury Marine	39-817096A26	403
18-3921	Mercury Marine	39-93481A12	405
18-3922	Mercury Marine	39-78918A4	405
18-3923	Mercury Marine	39-85636A4	405
18-3924	Mercury Marine	39-18487A12	405
18-3925	Mercury Marine	39-815267A4	405
18-3927	Mercury Marine	39-813011A12	405
18-3928	Mercury Marine	39-74381A1	791
18-3928	Mercury Marine	39-75422	791
18-39320	Yamaha	6R5-11603-00	515
18-3933	OMC	386280	292
18-3934	Yamaha	6E5-11610-03-00	515
18-3936	Yamaha	6E5-11610-23-00	516
18-3937	GM	14089025	903, 979
18-3937	Mercury Marine	39-17464	791
18-3937	Mercury Marine	39-34988	791
18-3937	Mercury Marine	39-65153	791
18-3937	Mercury Marine	39-67123	791
18-3937	Mercury Marine	F328506	791
18-3937	Mercury Marine	F3892364	791
18-3937	Mercury Marine	FI1100386	791
18-3937	Mercury Marine	FI1100692	791
18-3937	Mercury Marine	FI1101321	791
18-3937	OMC	328506	903
18-3937	OMC	914555	903
18-3937	OMC	985083	903
18-3937	OMC	986336	903
18-3937	OMC	3853268	903
18-3937	OMC	3853960	903
18-3937	Volvo	3853268	979
18-3937	Volvo	3853960	979
18-3938	GM	14089026	903, 979
18-3938	Mercury Marine	39-17465	791
18-3938	Mercury Marine	39-48345	791
18-3938	Mercury Marine	39-67126	791
18-3938	Mercury Marine	F328516	791
18-3938	Mercury Marine	FI1100694	791
18-3938	Mercury Marine	FI1101322	791
18-3938	OMC	328516	903
18-3938	OMC	914557	903
18-3938	Volvo	328516	979
18-3938	Volvo	914557	979
18-3939	Mercury Marine	39-48344	791
18-3939	Mercury Marine	39-66217	791
18-3939	Mercury Marine	39-97125	791
18-3939	Mercury Marine	FI1100387	791
18-3939	Mercury Marine	FI1100783	791
18-3939	Mercury Marine	FI1101134	791
18-3939	OMC	914556	903
18-3939	OMC	3854252	903
18-3939	Volvo	914556	979
18-3939	Volvo	3854252	979
18-3940	Mercury Marine	39-67127	791
18-3940	OMC	328536	903
18-3942	Mercury Marine	39-34479	791
18-3942	Mercury Marine	39-58096	791
18-3942	Mercury Marine	39-67119	791
18-3942	Mercury Marine	39-67132	791
18-3944	Mercury Marine	39-75609	791
18-3944	Mercury Marine	FI1101057	791
18-3944	OMC	370409	903
18-3944	Volvo	370409	979
18-3947	OMC	439538	292
18-39480	Suzuki	12140-93121	468
18-39530	Suzuki	12410-96351-050	468
18-39540	Suzuki	12140-94400	468
18-3957	Yamaha	61N-11603-00-00	515
18-3960	Yamaha	6H4-11610-00-00	515
18-3961	Yamaha	6H4-11610-10-00	515
18-3962	Yamaha	6H4-11610-20-00	515
18-3963	Yamaha	6K5-11601-02-00	515
18-3966	Mercury Marine	39-18653A12	403
18-3967	Mercury Marine	39-18653A1	403
18-3968	Mercury Marine	39-18653A2	403
18-3969	Yamaha	688-11603-A0-00	515
18-3972	OMC	390082	293
18-3974	OMC	431844	292
18-3975	OMC	431870	292
18-3976	Mercury Marine	39-15320M	403
18-3976	Mercury Marine	39-15320T	403
18-3976	Yamaha	682-11610-01-00	515
18-3977	Mercury Marine	39-18939M	403
18-3977	Yamaha	682-11610-11-00	515
18-3978	Mercury Marine	39-15322M	403
18-3979	Mercury Marine	39-96170A12	403
18-3981	Mercury Marine	39-96170A4	403
18-3982	Mercury Marine	39-822321A12	403
18-3982	Mercury Marine	39-824905A12	403
18-3984	Mercury Marine	39-822321A2	403
18-3986	Mercury Marine	39-81096M	403
18-3992	Mercury Marine	39-83196M	403
18-3998	Chrysler Force	39-820457A2	233
18-3999	Chrysler Force	39-820641A1	233
18-4005	Volvo	833950	977
18-4008	Barr	MC-20-60207	780
18-4008	Mercury Marine	60207	780
18-4009	Barr	160252	780
18-4009	Mercury Marine	52999	780
18-4009	Mercury Marine	60252	780
18-4009	Mercury Marine	60252A2	780
18-4009	OMC	910384	898
18-40110	Suzuki	12110-94400	468
18-4013	Mercury Marine	765-7443A11	405
18-4014	Mercury Marine	765-7446A11	405
18-40140	Suzuki	12110-93120	468
18-4017	Mercury Marine	783-9613A2	403
18-4017	Mercury Marine	783-9613T2	403
18-4018	Mercury Marine	783-9613A3	403
18-4018	Mercury Marine	783-9613T3	403
18-4019	Mercury Marine	39-19721A6	403
18-4020	Mercury Marine	39-19721A1	403
18-4021	Mercury Marine	39-19721A2	403
18-4022	Mercury Marine	26-49131	800
18-4022	Mercury Marine	26-67863	800
18-4022	Mercury Marine	26-75982	800
18-4022	Mercury Marine	26-75988	800
18-4022	Mercury Marine	F3866612	800
18-4022	Mercury Marine	FI1100968	800
18-4022	Mercury Marine	FI1101117	800
18-4023	Mercury Marine	26-58094	800
18-4023	Mercury Marine	26-72564	800
18-4023	Mercury Marine	26-75413	800
18-4023	Mercury Marine	26-75624	800
1 18-4024	Mercury Marine	26-8M0050563	800
1 18-4024	Mercury Marine	26-97664	800
1 18-4024	Mercury Marine	26-976641	800
1 18-4024	Mercury Marine	FI1101200	800
1 18-4024	OMC	914445	911

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
1	18-4024	OMC	3853226	911
1	18-4024	Volvo	914445	980
1	18-4024	Volvo	3853226	980
	18-4029	Volvo	463377	976
	18-4031	Volvo	1306630	980
1	18-4036	Mercury Marine	29-47270	406
1	18-4037	Mercury Marine	29-71422	406
	18-4038	Mercury Marine	31-47245A1	406
	18-4038	Mercury Marine	31-55332A1	406
	18-4038	Mercury Marine	31-58859A1	406
	18-4038	Mercury Marine	31-61424A2	406
	18-4038	Mercury Marine	31-62596A1	406
	18-4038	Mercury Marine	31-63075A1	406
	18-4039	Mercury Marine	31-17514A2	406
	18-4039	Mercury Marine	31-8M0045430	406
	18-4040	OMC	387139	296
	18-4040	OMC	387142	296
	18-4044	Volvo	834548	976
	18-4044	Volvo	966694-2	976
	18-4046	Volvo	958498	976
	18-4046	Volvo	966857	976
	18-4050	Mercury Marine	39-827179A12	405
	18-4051	Mercury Marine	39-826293A12	405
	18-4052	Mercury Marine	39-826297A12	405
	18-4055	OMC	436242	Obsolete
	18-4058			294
	18-4062	OMC	387661	292
	18-4063	OMC	394461	292
	18-4063	OMC	437409	292
	18-4064	OMC	398483	292
	18-4065	OMC	432072	292
	18-4065	OMC	432969	292
	18-4066	OMC	432073	292
	18-4066	OMC	432970	292
	18-4067	OMC	432077	292
	18-4067	OMC	433003	292
	18-4068	OMC	432078	292
	18-4068	OMC	433004	292
	18-4069	OMC	432803	293
1	18-4075	OMC	308186	295
	18-4076	OMC	330081	295
	18-4077	Yamaha	93310-730V8-00	516
	18-4078	Yamaha	93310-836V2-00	516
	18-4079	OMC	436859	292
	18-4080	Yamaha	6R5-11642-11-93	515
	18-4081	Yamaha	6R5-11631-11-93	515
	18-4082	Yamaha	6R5-11645-11-00	515
	18-4083	Yamaha	6R5-11635-11-00	515
	18-4084	Yamaha	6R5-11646-11-00	515
	18-4085	Yamaha	6R5-11636-11-00	515
	18-4086	OMC	439516	292
	18-4087	OMC	439517	292
	18-4088	OMC	436353	294
	18-4089			294
	18-4090	OMC	436354	294
	18-4091	Yamaha	6H3-11631-01-96	515
	18-4093	Yamaha	6H3-11636-01-00	515
	18-4096	Yamaha	6K5-11636-03-00	515
	18-4097	Yamaha	6H1-11631-03-95	515
	18-4099	Yamaha	6H1-11636-03-00	515
	18-4100	OMC	396585	292
	18-4100	OMC	396588	292
	18-4101	OMC	391653	292
	18-4102	OMC	393612	292
	18-4103	OMC	396587	292
	18-4104	OMC	396583	292
	18-4107	OMC	392621	292
	18-4109	Mercury Marine	759-592010	791
	18-4109	Mercury Marine	759-661010	791
	18-4109	Mercury Marine	759-80661A3	791
	18-4109	Mercury Marine	759-80661A7	791
	18-4109	Mercury Marine	759-831210	791
	18-4109	Mercury Marine	759-8312A2	791
	18-4109	Mercury Marine	778-9015A2	791
	18-4109	Mercury Marine	778-9441A3	791
	18-4110			292
	18-4111			292
	18-4113			292
	18-4114	OMC	387285	292
	18-4118			792, 794
	18-4120	OMC	393271	292
	18-4120	OMC	393924	292
	18-4122	OMC	393566	292
	18-4123	OMC	392455	292
	18-4124	OMC	387284	292
	18-4128	Yamaha	6G5-11642-00-93	515
	18-4129	Yamaha	6G5-11631-00-93	515
	18-4130			515
	18-4133	Yamaha	6G5-11636-00-00	515
	18-4134	Mercury Marine	759-592012	791
	18-4134	Mercury Marine	759-661012	791
	18-4134	Mercury Marine	759-80661A8	791
	18-4134	Mercury Marine	759-806661A5	791
	18-4134	Mercury Marine	759-831212	791
	18-4134	Mercury Marine	759-8312A6	791
	18-4134	Mercury Marine	759-9015A4	791
	18-4134	Mercury Marine	778-9441A5	791
	18-4135	Mercury Marine	761-7131M	403
	18-4135	Mercury Marine	761-7133M	403
	18-4135	Mercury Marine	761-7134M	403
	18-4135	Mercury Marine	761-7982M	403
	18-4135	Mercury Marine	761-7982T	403
	18-4135	Yamaha	6E7-11631-00-97	515
	18-4138	Mercury Marine	761-7196M	403
	18-4138	Mercury Marine	761-7197M	403
	18-4138	Mercury Marine	761-7198M	403
	18-4138	Mercury Marine	761-8484M	403
	18-4138	Yamaha	689-11631-00-95	515
	18-4141	Yamaha	6H4-11631-00-96	515
	18-4142	Yamaha	6H4-11635-01-00	515
	18-4143	Yamaha	6H4-11636-00-00	515
	18-4145	Yamaha	61N-11635-00-00	515
	18-4146	Yamaha	61N-11636-00-00	515
	18-4148-1	OMC	394488	295
	18-4148-1	OMC	5004705	295
	18-4150	Volvo	812994	973
	18-4156	Mercury Marine	776-9096A1	403
	18-4157	Yamaha	6R5-11650-10-00	516
	18-4160	Mercury Marine	733-3818	791
	18-4160	Mercury Marine	733-38181	791
	18-4160	Mercury Marine	FI1100781	791
	18-4160	OMC	915236	903
	18-4160	OMC	3853477	903
	18-4160	Volvo	915236	979
	18-4160	Volvo	3853477	979
	18-4161	Mercury Marine	24-38191	791
	18-4161	Mercury Marine	733-3819	791
	18-4161	Mercury Marine	733-4028	791
	18-4161	Mercury Marine	733-803850T	791
	18-4161	Mercury Marine	FI1100779	791
	18-4161	Mercury Marine	FI1100780	791
	18-4161	OMC	914816	903
	18-4161	OMC	3853340	903
	18-4161	Volvo	914816	979
	18-4161	Volvo	3853340	979
	18-4164	GM	14077949	903
	18-4164	Mercury Marine	735-6371	791
	18-4164	Mercury Marine	735-850098	791
	18-4164	Mercury Marine	735-9431	791
	18-4164	Mercury Marine	735-9687	791
	18-4164	Mercury Marine	735-9704	791
	18-4164	Mercury Marine	FI1101185	791
	18-4164	Mercury Marine	FI1101320	791
	18-4164	Mercury Marine	FI1101336	791
	18-4164	OMC	3911023	903
	18-4164	Volvo	3911023	979
	18-4165	OMC	439515	292
	18-4173	GM	14077948	903, 979
	18-4173	Mercury Marine	735-6370	791
	18-4173	Mercury Marine	735-6370	791
	18-4173	Mercury Marine	735-808661	791
	18-4173	Mercury Marine	735-808674	791
	18-4173	Mercury Marine	735-808674A1	791
	18-4173	Mercury Marine	735-850097	791
	18-4173	Mercury Marine	735-9686	791
	18-4173	Mercury Marine	735-9703	791
	18-4173	Mercury Marine	833232E	791
	18-4173	Mercury Marine	FI1101184	791
	18-4173	Mercury Marine	FI1101318	791
	18-4173	Mercury Marine	FI1101334	791
	18-4173	OMC	3911020	903
	18-4173	Volvo	3911020	979
	18-4178	Mercury Marine	735-9715	791
	18-4178	Mercury Marine	735-97151	791
	18-4178	Mercury Marine	735-9715T1	791
	18-4178	Mercury Marine	FI1101317	791
	18-4180	Mercury Marine	733-2278	791
	18-4180	Mercury Marine	733-66217	791
	18-4180	Mercury Marine	736-2343	791
	18-4181	Mercury Marine	735-6538	791
	18-4183			903, 979
	18-4188			903, 979
	18-4189	Mercury Marine	737-6523	791
	18-4189	Mercury Marine	737-879194035	791
	18-4189	Mercury Marine	FI1101101	791
	18-4189			903, 979
	18-4190	OMC	436860	292, 294
	18-4191	Mercury Marine	733-3819	791
	18-4191	Mercury Marine	733-38191	791
	18-4191	Mercury Marine	733-4028	791
	18-4191	Mercury Marine	733-803850T	791
	18-4191	Mercury Marine	FI1100779	791

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-4191	Mercury Marine	FI1100780	791
	18-4191			903, 979
	18-4194	OMC	3852350	925
	18-4194	Volvo	3852350	990
	18-4195	OMC	439015	292
	18-4197	OMC	334665	295
1	18-4200	Volvo	477024	977
1	18-4201	Volvo	192212	977
	18-4204	Volvo	826341	989
	18-4204	Volvo	876278	989
	18-4205	Volvo	832820	989
	18-4206	Volvo	832570	989
	18-4208	Volvo	839423	989
	18-4209	Volvo	839534	989
	18-4210	Volvo	850785	989
	18-4210	Volvo	854045	989
	18-4211	Volvo	850888	989
	18-4212	Volvo	850889	990
	18-4213	Volvo	851261	990
	18-4213	Volvo	854047	990
	18-4214	Pleasurecraft	RO96081	632
	18-4214	Volvo	897367	990
	18-4215	Volvo	941816	990
	18-4216	Volvo	807036	972
	18-4217	Volvo	82744	Obsolete
2	18-4218	Mercury Marine	22-16951A1	783
2	18-4218	Mercury Marine	22-16951Q1	783
2	18-4218	Mercury Marine	22-16951T1	783
2	18-4218	Mercury Marine	22-64426	783
2	18-4218	Mercury Marine	22-87238	783
2	18-4218	OMC	379957	898
2	18-4218	Volvo	82745	972
2	18-4218			570, 588, 610, 631, 783, 982
	18-4219	Volvo	829592	972
2	18-4220	Mercury Marine	12-13171	440
2	18-4220	Mercury Marine	12-77987	440
2	18-4220	Mercury Marine	12-77987A1	440
2	18-4220	Mercury Marine	12-835467	440
2	18-4220	Mercury Marine	12-8354671	440
2	18-4220	Mercury Marine	12-835467Q01	440
2	18-4220	Pleasurecraft	R096116	431, 440, 632, 821, 823, 825, 846
	18-4221	Mercury Marine	13191A1	440
	18-4221	Mercury Marine	75282A1	440
	18-4222	OMC	127084	329
	18-4222	OMC	318841	925
	18-4223	OMC	333592	329, 925
2	18-4224	Mercury Marine	22-806926A1	783
2	18-4224	Mercury Marine	22-862210A01	783
	18-4226	Mercury Marine	22-806608A02	783
	18-4226	Mercury Marine	22-806608A1	783
	18-4227	Mercury Marine	22-806926	783
	18-4227	Mercury Marine	22-862210	783
	18-4228	OMC	315810	329, 925
	18-4229	OMC	319890	329
	18-4230	OMC	320305	329
	18-4231	OMC	320570	329, 925
	18-4232	OMC	323943	329
	18-4233	Mercury Marine	73345	440
	18-4233	Mercury Marine	12-92647M	440
	18-4233	Mercury Marine	73345A1	440
	18-4234	Volvo	832965	989
1	18-4236	Volvo	941907	973
1	18-4238	Volvo	943218	990
	18-4239	Volvo	897873	990
1	18-4241	Volvo	951924	990
1	18-4245	Volvo	463902	977
1	18-4246	Volvo	463903-5	977
1	18-4248	OMC	311598	328, 911
	18-42481-9	OMC	311598	328, 911
	18-4249	OMC	318544	329
1	18-4250	OMC	911820	911
1	18-4251	OMC	908062	920
1	18-4252	Mercury Marine	24-46312	852
	18-42531-9	OMC	336982	328, 911
	18-4253-9	OMC	336982	328, 911
	18-4255	OMC	307551	328
	18-4256			89, 145, 570, 588, 610, 631, 898, 972
	18-4257			570, 588, 610, 631, 780, 898, 972
	18-4258	Mercury Marine	22-33198	643, 780
	18-4258	Mercury Marine	22-33198A1	643, 780
	18-4258	Mercury Marine	22-41622	643, 780
	18-4258	Mercury Marine	22-41622	643, 780
	18-4258	Mercury Marine	22-46754	643, 780
	18-4258			270, 588, 610, 631, 898, 972
	18-4259	Volvo	804261	986
	18-42608	Indmar	S556050	616
	18-42608	Pleasurecraft	RA057036	628
	18-4261	Mercury Marine	19643	425
	18-4263	Mercury Marine	22-30139	780
	18-4263	Mercury Marine	22-32802	780
	18-4263	Mercury Marine	22-328021	780
	18-4263	Mercury Marine	22-328022	780
	18-4263	Mercury Marine	22-841908	780
	18-4263	Mercury Marine	F700633	780
	18-4263	Mercury Marine	FI5810151	780
	18-4263			570, 588, 610, 631, 779, 780, 898, 972
	18-4264	Mercury Marine	22-32803	780
	18-4264	Mercury Marine	22-87543	780
	18-4264	Mercury Marine	FI5880010	780
	18-4264			89, 145, 570, 588, 610, 631, 898, 972
	18-4265	Mercury Marine	22-42861	780
	18-4265	Mercury Marine	22-428611	780
	18-4265	Mercury Marine	22-861187	780
1	18-4267	Mercury Marine	12-29395	813
1	18-4267	Mercury Marine	12-8M0042641	813
1	18-4270	Mercury Marine	12-36001	813
	18-4272	Mercury Marine	19-32652	913
	18-4273	Mercury Marine	19-42682	813
	18-4274	Yamaha	688-45997-01-00	532
	18-4275	Mercury Marine	12-22388	425
	18-4275	Mercury Marine	12-25945	425
	18-4275	Mercury Marine	12-29245	425
	18-4275	Mercury Marine	12-32733	425
	18-4275	Mercury Marine	12-38753	425
	18-4275	Mercury Marine	12-824793	425
1	18-4276	OMC	324334	285, 309
	18-4277	OMC	324430	285, 309
	18-4280	OMC	327861	292
	18-42850	Suzuki	12151-94400	468
	18-42860	Suzuki	12151-93100	468
	18-4287			405, 406
	18-42870	Suzuki	12151-92502	468
1	18-4288	Mercury Marine	23-44165	853
1	18-4288	Mercury Marine	23-807073	853
1	18-4289	Mercury Marine	53-805272	853
1	18-4290	OMC	317831	292
1	18-4292	OMC	326765	292
1	18-4294	Mercury Marine	40-52035	403
	18-42940-9	Suzuki	09381-14001	468
1	18-4295	Mercury Marine	53-29641	843
	18-42950-9	Suzuki	09381-18002	468
	18-4296	Mercury Marine	35983	832
	18-42960-9	Suzuki	09381-20003	468
	18-4299	Nissan/Tohatsu	3F3010051M	459
	18-4300	OMC	385416	301
	18-4301	OMC	388602	301
	18-43015	Mercury	864493	740
	18-43017	Indmar	S985009	616
	18-43017	Mercury	863358T	740
	18-43017	Mercury	8M0074922	740
	18-43017	Mercury	8M0076464	740
	18-4302	OMC	390078	302
	18-4303-1	OMC	389556	302
	18-4303-1	OMC	391300	302
	18-4304-1	OMC	391988	302
	18-4305	OMC	393433	302
	18-43051			391
	18-43052	Mercury	14586A3	390
	18-43052	Mercury	75962A10	390
	18-43052	Mercury	75962A11	390
	18-43052	Mercury	75962A9	390
	18-4306	OMC	394546	303
	18-4307	OMC	389206	303
	18-4307	OMC	392567	303
	18-4307	OMC	392615	303
	18-4307	OMC	433941	303
	18-4309	OMC	394885	303
	18-4309	OMC	434381	303
	18-4310	OMC	396750	303
	18-4312			233
	18-4313			234
	18-4317	Mercury Marine	27-90484A32	413
	18-4317	Mercury Marine	27-90484A86	413
	18-4317	Mercury Marine	27-90484A88	413
	18-43175	Mercury	855676002	390
	18-43175	Nissan/Tohatsu	3R3010300M	458
	18-4318	OMC	390076	304
	18-4319	Mercury Marine	27-11338A85	414
	18-4319	Mercury Marine	27-11338A88	414
	18-4319	Mercury Marine	27-89221A32	414
	18-4319	Mercury Marine	27-89221A84	414
	18-4319	Mercury Marine	27-89221A85	414
	18-4319	Mercury Marine	27-89221A88	414
	18-4321	OMC	398047	304
	18-43212	Mercury	46-8037502	394
	18-43212	Mercury	46-803750A02	394

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-43212	Nissan/Tohatsu	3B2650160M	458
18-4322	OMC	432570	304
18-4323	OMC	436891	305
18-4325	Mercury Marine	25-85491A87	414
18-4325	Mercury Marine	27-85491A90	414
18-4326	Mercury Marine	27-43779A87	412
18-43263	Yamaha	68D-G4311-01-00	496
18-4329			300
18-4330			300
18-4331			300
18-4332			300
18-4334	Mercury Marine	27-41499A87	412
18-4336	Mercury Marine	27-43004A86	412
18-4336	Mercury Marine	27-43004A90	412
18-4336	Mercury Marine	27-43004A99	412
18-4337	Mercury Marine	27-812867A91	412
18-4337	Mercury Marine	27-812867A96	412
18-4337	Mercury Marine	27-812867A97	412
18-4338	Mercury Marine	27-814754A00	412
18-4339	Mercury Marine	27-14697A87	413
18-4340	Mercury Marine	27-13461A88	413
18-4340	Mercury Marine	27-13461A89	413
18-4340	Mercury Marine	27-13461A90	413
18-4340	Mercury Marine	27-13461A99	413
18-4341	Volvo	876380	981
18-4342	Volvo	876376	981
18-4346	Chrysler Inboard	3745220	587
18-4347-1			802
18-4348			802
18-4349			802
18-4351	Mercury Marine	27-64203A73	414
18-4351	Mercury Marine	27-64203A74	414
18-4351	Mercury Marine	27-64203A75	414
18-4353	Mercury Marine	27-46110A1	415
18-4353	Mercury Marine	27-46110A2	415
18-4353	Mercury Marine	27-46110A72	415
18-4353	Mercury Marine	27-72486A32	415
18-4353	Mercury Marine	27-72486A76	415
18-4353	Mercury Marine	27-72486A78	415
18-4353	Mercury Marine	27-72486A79	415
18-4354	Mercury Marine	27-73645A32	415
18-4354	Mercury Marine	27-73645A76	415
18-4354	Mercury Marine	27-73645A87	415
18-4355	Mercury Marine	27-55306A72	415
18-4355	Mercury Marine	27-55306A73	415
18-4355	Mercury Marine	27-55306A74	415
18-4355	Mercury Marine	27-55306A75	415
18-4355	Mercury Marine	27-78028A78	415
18-4356	Mercury Marine	27-60476A72	416
18-4356	Mercury Marine	27-60476A73	416
18-4356	Mercury Marine	27-60476A74	416
18-4356	Mercury Marine	27-60476A75	416
18-4356	Mercury Marine	27-85653A32	416
18-4356	Mercury Marine	27-85653A79	416
18-4356	Mercury Marine	27-85653A87	416
18-4357	Mercury Marine	27-73440A76	416
18-4357	Mercury Marine	27-76589A77	416
18-4357	Mercury Marine	27-76589A78	416
18-4357	Mercury Marine	27-76589A79	416
18-4357	Mercury Marine	27-88449A32	416
18-4357	Mercury Marine	27-88449A80	416
18-4359	Mercury Marine	27-815791A92	416
18-4359	Mercury Marine	27-815792A90	416
18-4359	Mercury Marine	27-815809A90	416
18-4359	Mercury Marine	27-815810A90	416
18-4360	Barr	CM206672JP	587
18-4361	Barr	CM-20-6674P	587
18-4362	Barr	MC20-60426P	778
18-4363	Barr	FM-1-83-P	570, 609, 630, 642, 780, 899
18-4364	Barr	20-0082-P	570, 588, 609, 618, 630, 642, 781, 899, 970
18-4365	Mercury Marine	27-801855	804
18-4366	Mercury Marine	27-72479	806
18-4366	Mercury Marine	27-72479A5	806
18-4366	Mercury Marine	27-72479T	806
18-4367	Mercury Marine	27-99777A1	802
18-4369			906
18-4370			906
18-4371			906
18-43716	Yamaha	93604-18080-00	497
18-43717	Yamaha	93604-10M03-00	504, 505
18-4373			906
18-4374			906
18-4375	Mercury Marine	27-34213A1	806
18-4375	Mercury Marine	27-34213A2	806
18-4377	Mercury Marine	27-42457A1	806
18-4378	Mercury Marine	27-54529A1	806
18-4380	Mercury Marine	27-68714	806
18-4380	Mercury Marine	27-68714A6	806
18-4380	Mercury Marine	27-68714A7	806
18-4380	Mercury Marine	27-72098	806
18-4381	Mercury Marine	27-41636A1	805
18-4381	Mercury Marine	27-43186A1	805
18-4381	Mercury Marine	27-89656A1	805
18-4382	Mercury Marine	27-74264A1	805
18-4382	Mercury Marine	27-74830A1	805
18-4382	Mercury Marine	27-74830A3	805
18-4383			803
18-4384			803
18-4385			804
18-4386			803
18-4387	Mercury Marine	27-801853	804
18-4388	Mercury Marine	27-11977A88	804
18-4388	Mercury Marine	27-11977A92	804
18-4389	Mercury Marine	27-47453A1	804
18-4391	Mercury Marine	27-64763A2	804
18-4392	Mercury Marine	27-75611A1	804
18-4392	Mercury Marine	27-75611A2	804
18-4394	Mercury Marine	27-33395A1	802
18-4394	Mercury Marine	27-33395A2	802
18-4395	Mercury Marine	27-35898A2	803
18-4395	Mercury Marine	27-35898A3	803
18-4395	Mercury Marine	27-35898A4	803
18-4396	Mercury Marine	27-46401A1	803
18-4397	Mercury Marine	27-46820A1	803
18-4398	Mercury Marine	27-53354A1	803
18-4399	Mercury Marine	27-54566A1	803
18-4400	Yamaha	61A-W0001-01-00	519
18-4400	Yamaha	61A-W0001-A1-00	519
18-4402	OMC/Bombardier	437779	305
18-4403	Yamaha	6F3-W0001-04-00	519
18-4403	Yamaha	6F3-W0001-A4-00	519
18-4404	Yamaha	6G5-W0001-03-00	519
18-4404	Yamaha	6G5-W0001-A3-00	519
18-4405	Yamaha	6H1-W0001-00-00	519
18-4405	Yamaha	6H1-W0001-01-00	519
18-4405	Yamaha	6H1-W0001-A0-00	519
18-4406	OMC/Bombardier	437155	305
18-4407	Yamaha	6H4-W0001-01-00	519
18-4407	Yamaha	6H4-W0001-A1-00	519
18-4408	Crusader	33393	611
18-4408	Mercury Marine	27-11977	802
18-4408	Mercury Marine	27-11987	802
18-4408	OMC	912978	906
18-4408	Volvo	3850379	971
18-4409	Yamaha	6H4-W0001-03-00	522
18-4409	Yamaha	6H4-W0001-04-00	522
18-44092	Mercury	32-861635	753
18-4411	Yamaha	6N6-W0001-03-00	519
18-4411	Yamaha	6N6-W0001-A3-00	519
18-4412	Yamaha	6R3-W0001-03-00	519
18-4412	Yamaha	6R3-W0001-A3-00	519
18-4413	Yamaha	6R6-W0001-01-00	520
18-4415	Yamaha	688-W0001-00-00	520
18-4415	Yamaha	688-W0001-A0-00	520
18-4417	Yamaha	695-W0001-01-00	520
18-4417	Yamaha	695-W0001-02-00	520
18-4417	Yamaha	695-W0001-A2-00	520
18-4419	Yamaha	6H4-W0001-02-00	520
18-4419	Yamaha	6H4-W0001-A2-00	520
18-4420	OMC/Bombardier	439202	305
18-4421	OMC/Bombardier	5000400	305
18-4422	Yamaha	6L2-W0001-01-00	520
18-4422	Yamaha	6L2-W0001-02-00	520
18-4422	Yamaha	6L2-W0001-A2-00	520
18-4427	Yamaha	6H3-W0001-A0-00	520
18-4428	OMC/Bombardier	437725	305
18-4429	OMC/Bombardier		305
18-4434	Nissan/Tohatsu	3C8-87121-4	458
18-4435	Nissan/Tohatsu	3F3871210M	458
18-4436	Nissan/Tohatsu	3B7871218M	458
18-4442	Mercury Marine	91-37384	212, 840
18-4442	Mercury Marine	91-48347	212, 840
18-4442	Mercury Marine	91-57797A1	212, 840
18-4442	Mercury Marine	91-57797A2	212, 840
18-4442	Mercury Marine	91-57797A3	212, 840
18-4442	Mercury Marine	91-8M0067546	212, 840
18-4444	Mercury Marine	91-38277A1	439, 847
18-4444	Mercury Marine	91-95830	439, 847
18-4444	Mercury Marine	91-95830A1	439, 847
18-4444			632, 925
18-4446			238, 439, 632, 847
18-4454			212
18-4455			212
2 18-4456	Mercury Marine	34765A1	106, 856
2 18-4456	Mercury Marine	34765A2	856
2 18-4456			568, 579, 601, 632
2 18-4457	Mercury Marine	12644A1	106, 856
2 18-4457	Mercury Marine	12644Q01	856
2 18-4457			568, 579, 601, 632
2 18-4458			106, 568, 579,

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
2 18-4458			601, 632, 856
18-4459	Mercury Marine	91-821887A1	439, 847
18-4459	Mercury Marine	91-859046Q4	439, 847
18-4459	Mercury Marine	91-859046T4	439, 847
18-4461	Mercury Marine	22-807155	643, 783
18-4461			570, 588, 610, 632, 898, 972
18-4463	Volvo	833188	976
18-4464	Volvo	829620	976
18-4465	Volvo	3582609	976
18-4466	Volvo	838637	976
18-4467	Volvo	1542472	976
18-4468	Volvo	419734	976
18-4469	Volvo	1542389	976
18-4470	Volvo	419735	976
18-4471	Volvo	838638	976
18-4472	Volvo	1218630	976
18-4473	Volvo	419653	976
18-4473	Volvo	3582561	976
18-4474	Volvo	419652	976
18-4474	Volvo	3582606	976
18-4484HP	GM		649
18-4485	Mercury Marine	938-883490	649, 790
18-4485	Mercury Marine	938-883490R1	649, 790
18-4485	Mercury Marine	938-883490R50	649, 790
18-4485	Mercury Marine	938-884741R	649, 790
18-4485	Mercury Marine	938-884741R50	649, 790
18-4485			902, 978
18-4485HP	GM		649
18-4486	Mercury Marine	938-803860T	649, 790
18-4486	Mercury Marine	938-883297 1	649, 790
18-4486			902, 978
18-4486HP	GM		649, 790
18-4489	Mercury Marine	936-810840	649, 790
18-4489	Mercury Marine	936-986767	649, 790
18-4489			902, 978
18-4491	Mercury Marine	938-827178	649, 790
18-4491			902, 978
18-4492	Mercury Marine	35329	648, 791
18-4492	Mercury Marine	F3746241	648, 791
18-4492	Mercury Marine	FI1100014	648, 791
18-4492	Mercury Marine	FI1100495	648, 791
18-4493HP	GM		649
18-4497	GM		650
18-45003	Chrysler Force	47-F433065	230
18-4501			650, 790, 902, 978
18-4501HP	GM		650, 790, 902, 978
18-4503			650
18-4506			648
18-4507			648
18-4508			648
18-4515	Mercury Marine	774-9137A10	403
18-4516			650
18-4517			650
18-4518			650
18-4519			650
18-4521			650
18-4522			650
18-4529	OMC	396644	285
18-45221	OMC	382221	277
18-4523			650
18-4527	Yamaha	6FM-W0078-00-00	505
18-4531	Mercury	821354A2	398
18-45312	Mercury	47-95289	393
18-45312	Mercury	47-952892	393
18-45312	OMC	114812	277
18-4532	Yamaha	6EG-W0078-00-00	505
18-4533	Yamaha	65N-W0078-A0-00	505
18-4534	Yamaha	69M-WG078-00-00	505
18-4535	Mercury Marine	774-9137A14	403
18-4535	Mercury Marine	776-8898A2	403
18-4536	Honda	06192-ZV4-A00	245
18-4537	OMC	5008972	284
18-4539	Johnson/Evinrude	5008967	277
18-45404	Nissan/Tohatsu	353650210M	458
18-4546	Yamaha	6EE-G4322-00	504
18-4547	Yamaha	6EG-G4322-00	505
18-4548	Yamaha	6L2-44322-00	497
18-4549	Johnson/Evinrude	338486	284, 285
18-4551	Johnson/Evinrude	324641	285
18-4560	Mercury Marine	765-7443A12	405
18-4560	Mercury Marine	765-7443A2	405
18-4565	Mercury Marine	766-8667A36	405
18-4565	Mercury Marine	766-8667A43	405
18-4567	Yamaha	6EE-G4311-00	504
18-4568	Johnson/Evinrude	5007554	279
18-45617-1	Yamaha	6CE-44352-00-00	496
18-4569	Johnson/Evinrude	339720	279
18-4571	Johnson/Evinrude	360347	279
18-45712	Jabsco	17636-0001	556
18-45712	Jabsco	21676-0001	556
18-45712	Johnson Pump	09814B	557
18-45713	Jabsco	18653-0001	555
18-45713	Johnson Pump	09-810B	557
18-45714	Yanmar	119574-42550	671
18-45714	Yanmar	119574-42552	671
18-4572	Yamaha	6CV-44323-00	504
18-4573	Yamaha	6EE-G4323-00	504
18-4574	Yamaha	6EG-G4323-00	505
18-4575			406
18-4576	Yamaha	6FM-44323-01	505
18-4577	Mercury	8213542	393
18-4578	Johnson/Evinrude	324640	285
18-4579	Johnson/Evinrude	338485	284, 285
18-4580			406
18-4620	Mercury Marine	743-3193A2	403
18-4620	Mercury Marine	743-3193A4	403
18-4620	Mercury Marine	743-5172A6	403
18-4620	Mercury Marine	780-9229A7	403
18-4621	Mercury Marine	743-3366A1	403
18-4621	Mercury Marine	743-3366A2	403
18-4621	Mercury Marine	780-9229A10	403
18-4622	Mercury Marine	743-7716A2	403
18-4622	Mercury Marine	780-9229A11	403
18-4623	Mercury Marine	777-815965A4	403
18-4623	Mercury Marine	777-815965T4	403
18-4624	Mercury Marine	777-815965A5	403
18-4625	Mercury Marine	777-815965A6	403
18-4626	Mercury Marine	2704-812896A2	403
18-4626	Mercury Marine	2704-821896A6	403
18-4626	Mercury Marine	2704-826191A4	403
18-4626	Mercury Marine	2704-826191A6	403
18-4626	Mercury Marine	2704-826191T4	403
18-4627	Mercury Marine	2704-821896A3	403
18-4628	Mercury Marine	2704-821896A4	403
18-4629	Chrysler Force	700-834794T3	233
18-4630	Chrysler Force	700-834794A4	233
18-4631	Chrysler Force	700-834794A5	233
18-4632	Chrysler Force	700-834800A4	233
18-4633	Chrysler Force	700-834800A5	233
18-4634	Chrysler Force	700-834800A6	233
18-4635	Mercury Marine	785-9737T9	406
18-4636	Mercury Marine	785-9738T9	406
18-4637	Mercury Marine	785-9737A10	406
18-4638	Mercury Marine	785-9738T10	406
18-4639	Mercury Marine	700-858294T1	406
18-4640	Mercury Marine	700-858295T1	406
18-4641	Mercury Marine	700-878571A2	406
18-4642	Mercury Marine	700-878572A2	406
18-4643	Mercury Marine	700-878573A2	406
18-4644	Mercury Marine	700-878574A2	406
18-4697			972
18-4698	Mercury Marine	27-81987	425
18-4698	Mercury Marine	27-81987M	425
18-4698	Yamaha	90430-08020-00	532, 995
18-46981-9	Mercury Marine	27-81987M	425
18-46981-9	Yamaha	90430-08020-00	532, 995
18-4712			295
18-4726			651
18-4727			651
18-4728			651
18-4729			651
18-4730			651
18-4731			651
18-4732			651
18-4733			651
18-4734			651
18-4735			651
18-4736			651
18-4737			651
18-4749-9	OMC	3852568	914
18-4750	OMC	983967	924
18-4801	OMC	5000356	914
18-4804	OMC	986381	914
18-4804	OMC	984770	914
18-4805	OMC	984771	914
18-4805	OMC	986382	914
18-4806	OMC	984765	914
18-4806	OMC	986380	914
18-4807	OMC	439476	337
18-4826	OMC	331999	328
18-4828	OMC	911750	924
18-4830	Mercury Marine	1667-9011G59	437
18-48317	Mercury	46-803750A03	398
18-48317	Nissan/Tohatsu	3B2873222M	458
18-4832	Mercury Marine	1647-9148T93	437
18-4833	OMC	915720	890
18-4835	OMC	912029	920
18-4837	OMC	911734	890
18-4840	OMC	435277	328
18-4841	OMC	435276	328
18-4843	OMC	435279	328
18-4850	Mercury Marine	1667-9011R6	437

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
			SIERRA	
	18-4851	Mercury Marine	1647-9148R84	437
	18-4858-9	Mercury Marine	12-45176	425
	18-48619	Yamaha	68D-WG078-00-00	504
	18-4901			212, 316
	18-4904			212, 316
	18-4911	OMC	322236	212, 316
	18-4911	OMC	772577	316
	18-4913	OMC	316705	212, 316
	18-4913	OMC	772578	316
	18-4914	OMC	316706	212, 316
	18-4914	OMC	772579	36
	18-4915	Mercury Marine	50-12066A1	376
	18-4915	Mercury Marine	50-12066A9	376
	18-4915	Mercury Marine	50-12066Q9	376
	18-4915	Mercury Marine	50-22791A1	376
	18-4915	Mercury Marine	50-28985A2	376
	18-4915	Mercury Marine	50-45093	376
	18-50000	Yamaha	689-15755-01-00	481
	18-50000	Yamaha	6G1-15779-00-00	481
	18-50001	Yamaha	6G1-15755-00-00	481
	18-50001	Yamaha	6G1-15779-00-00	481
2	18-5001	OMC	172525	252, 862
	18-500-1212			88
	18-500-1238			88
	18-500-1414			88
	18-500-1418			88
2	18-5002	OMC	172523	252
2	18-5003	OMC	172806	252
	18-500-3814			88
	18-500-3818			88
	18-500-3838			88
	18-500-5614			88
	18-500-5618			88
	18-500-5838			88
2	18-5006	OMC	172522	252
	18-5007			356
	18-5011	OMC	172521	252
	18-5012			356
	18-5013			221
	18-5021	Mercury Marine	805629	780
	18-502-1234			88
	18-502-1278			88
	18-502-1412			Obsolete
	18-502-1476			88
	18-502-3834			88
	18-502-3858			88
	18-502-5612			88
	18-502-5658			88
	18-51000	Nissan/Tohatsu	3AA050040M	459
	18-51001	Yamaha	63V-15713-00-00	532
	18-51002	Yamaha	67D-15713-00-00	532
	18-51003	Yamaha	66T-15713-00-00	532
	18-5102	Chrysler Inboard	3656017	574
	18-5103	Chrysler Inboard	3780600	575
	18-5105	Chrysler Inboard	3874020	575
	18-5107-1	Crusader	7243110	596
	18-5107-1	Mercury Marine	802464	680
	18-5107-1	Mercury Marine	804412	680
	18-5107-1	Mercury Marine	811637	680
	18-5107-1	Mercury Marine	850487	680
	18-5107-1	Mercury Marine	811637001	680
	18-5107-1	Mercury Marine	811637002	680
	18-5107-1	Mercury Marine	811637T	680
	18-5107-1	OMC	3854003	864
	18-5107-1	Volvo	3854003	941
	18-5108	Mercury Marine	811639	680
	18-5108	Mercury Marine	811639T	680
	18-5108	OMC	986642	864
	18-5108	OMC	3854001	864
	18-5108	Volvo	3854001	941
	18-5108			596
	18-5110	Yamaha	6E5-85570-11-00	473
	18-5111	Yamaha	697-85570-11-00	473
	18-5112	Yamaha	680-85570-09-00	473
	18-5112	Yamaha	695-85570-10-00	473
	18-5112	Yamaha	6E7-85570-10-00	473
	18-5112	Yamaha	6E7-85570-19-00	473
	18-5113	Yamaha	61N-85570-00-00	474
	18-5113	Yamaha	61N-85570-10-00	474
	18-5116-1	Mercury Marine	87-861780A2	680
	18-5116-1	Mercury Marine	87-861780Q4	680
	18-5116-1	Mercury Marine	87-892150A02	680
	18-5117	GM	10482803	680
	18-5119	Yamaha	65E-85570-00-00	474
	18-5128	Yamaha	6R3-85570-01-00	473
	18-5129	Yamaha	62L-85570-00-00	552
	18-5130	Yamaha	688-85540-16-00	473
	18-5131	Yamaha	695-85540-12-00	473
	18-5132	Yamaha	63V-85540-00-00	473
	18-5132	Yamaha	63V-85540-01-00	473
	18-5132	Yamaha	63V-85540-02-00	473
	18-5133	Tohatsu	3A0060401M	455
	18-5133	Tohatsu	3A0060481M	455
	18-5134	Tohatsu	3G2060602M	455
	18-5135	Yamaha	6E5-85540-10-00	474
	18-5135	Yamaha	6E5-85540-11-00	474
	18-5135	Yamaha	6E5-85540-12-00	474
	18-5136	Yamaha	6F5-85540-21-00	474
	18-5136	Yamaha	6F5-85540-22-00	474
	18-5138	Yamaha	680-85570-00-00	474
	18-5138	Yamaha	680-85570-02-00	474
	18-5139	Mercury Marine	336-3948A2	356
	18-5139	Mercury Marine	336-3948A3	356
	18-5139	Mercury Marine	336-4318A2	356
	18-5139	Mercury Marine	336-4318A3	356
	18-5139	Mercury Marine	336-4318A4	356
	18-5140	Mercury Marine	398-2202	357
	18-5141	OMC	581207	252
	18-5143	Tohatsu	36906021OM	455
	18-5144	Suzuki	32900-93911	460
	18-5146	Yamaha	62T-85533-00-00	552
	18-5147	Yamaha	62T-85520-00-00	552
	18-5147	Yamaha	62T-85520-01-00	552
	18-5148	Mercury Marine	394-1100A2	357
	18-5148	Mercury Marine	394-1100A3	357
	18-5148	Mercury Marine	394-352A1	357
	18-5149	Chrysler Force	F12044	221
	18-5149	Chrysler Force	FP2437A	221
	18-5150	Chrysler Force	817764A2	221
	18-5150	Chrysler Force	FA305310-2	221
	18-5151	Suzuki	33410-92L10	460
	18-5151	Suzuki	33410-94400	460
	18-5152	Suzuki	32140-93900	460
	18-5153	McCulloch	1340135	354
	18-5153	McCulloch	36550135	354
	18-5153	McCulloch	75101A	354
	18-5153	Mercury Marine	398-174	357
	18-5154	Mercury Marine	339-880615T01	358
	18-5156	OMC	580148	252
	18-5157	OMC	580290	252
	18-5158	Mercury/Mercruiser	879984A1	358
	18-5158	Mercury/Mercruiser	879984T00	358
	18-5158	Mercury/Mercruiser	879984T01	358
	18-5158	Mercury/Mercruiser	8M0077471	358
	18-5159	Mercury/Mercruiser	339-883778A01	358
	18-5159	Mercury/Mercruiser	339-883778A02	358
	18-5159	Mercury/Mercruiser	339-8M0077473	358
	18-5163	OMC	581130	253
	18-5165	NISSAN	3G3060211M	455
	18-5166	Nissan/Tohatsu	3G2-06040-2	455
	18-5166	Nissan/Tohatsu	3M3060482M	455
	18-5169	Chrysler Force	F12042-1	221
	18-5169	Mercury Marine	394-1130	357
	18-5169	Mercury Marine	394-1130A1	357
	18-5169	Mercury Marine	397-359	357
	18-5169	Mercury Marine	397-741	357
	18-5170	OMC	583298	253
	18-5170	OMC	583740	253
	18-5172	OMC	502881	253
	18-5172	OMC	581786	253
2	18-5176	OMC	582366	253
2	18-5176	OMC	583737	253
2	18-5176	OMC	584561	253
2	18-5179	OMC	582508	253
2	18-5181	Mercury Marine	802371A1	358
2	18-5181	OMC	582995	253
2	18-5181	OMC	584477	253
	18-5182	Mercury Marine	823033	358
	18-5182	Nissan/Tohatsu	3F0-06153-0	455
	18-5182	Nissan/Tohatsu	3F0060491M	455
	18-5182	Nissan/Tohatsu	3F0061530M	455
	18-5183	Yamaha	63V-85520-00	473
	18-5183	Yamaha	63V-85520-01	473
2	18-5186	Chrysler Force	339-7370A13	221
2	18-5186	Chrysler Force	339-7370B13	221
2	18-5186	Chrysler Force	339-832757B4	221
2	18-5186	Mercury Marine	339-7370A13	221
2	18-5186	Mercury Marine	339-832757A4	221
	18-5187	Mercury Marine	339-850227	358
	18-5187	Mercury Marine	339-856991A1	358
	18-5192	OMC	502888	253
	18-5192	OMC	581610	253
	18-5192	OMC	582091	253
	18-5193	OMC	580740	253
	18-5193	OMC	582382	253
	18-5194	OMC	502890	253
	18-5194	OMC	581032	253
	18-5194	OMC	582160	253
	18-5194	OMC	584632	253
	18-5195	Yamaha	689-81311-40-00	473
	18-5196	OMC	502880	253
	18-5196	OMC	581407	253

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-5199	OMC	580321	252
	18-5200	OMC	580256	252, 863
	18-5205	OMC	581419	252
	18-5206	Chrysler/Force	398-176	223
	18-5206	Mercury Marine	398-693	357
	18-5207	Mercury Marine	398-713	357
	18-52104			200
	18-5217-1	Yamaha	67F-82341-00-00	474
	18-5218-1	Yamaha	67F-82342-00-00	474
	18-5219-1	Yamaha	67F-82343-00-00	474
	18-5220-1	Yamaha	67F-82344-00-00	474
	18-52204			200
	18-52205	Universal		200
	18-52206	Universal		200
	18-52207	Universal		199
	18-5222			223, 871
1	18-5224	Mercury Marine	20121	363, 696
1	18-5224	Mercury Marine	8M0084600	363, 696
1	18-5224	OMC	510364	259, 871
1	18-5224			223, 240, 455, 460
	18-5225	Mercury Marine	84-813706A26	363, 696
	18-5225	Mercury Marine	84-90816A26	363, 696
	18-5225	Mercury Marine	84-93212A1	363, 696
	18-5225	Mercury Marine	84-93475A26	363, 696
	18-5225	Mercury Marine	84-99215A26	363, 696
	18-5225			240, 259, 354, 455, 460, 475, 871
	18-5226	OMC	510883	259
	18-5226	OMC	772584	259
	18-5226			223, 240, 354, 363, 455, 460, 475, 562, 575, 595, 624, 696, 871, 946
2	18-5227-1	Mercury Marine	84-813715A1	362
2	18-5228-1	Mercury Marine	84-813715A1	362
2	18-5228-1			171, 223, 362
	18-5229-9-1			171, 223, 258, 362
2	18-5230-9-1			171, 223, 258, 362
2	18-5231-1	OMC	582365	258
	18-5239			167, 170, 943
	18-5240			167, 170, 943
	18-5241	Chrysler Force	F12181-1	221
	18-5241	McCulloch	38850115	254
	18-5243	Mercury Marine	888731	678
	18-5243	Mercury Marine	898253T23	678
	18-5244	Mercury Marine	884792	678
	18-5244	Mercury Marine	898253T22	678
	18-5244	Pleasurecraft	RA108009	621
	18-5245	Mercury Marine	884790	678
	18-5245	Mercury Marine	898253013	678
	18-5245	Pleasurecraft	R103011	620
	18-5246	Mercury Marine	898253T28	676
	18-5247	Mercury Marine	898253T29	676
	18-5247	Mercury Marine	8M0060495	676
	18-5247	Mercury Marine	8M0061335	676
	18-5248	OMC	3854217	864
	18-5248	Volvo	3854217	940
2	18-5250	Mercury Marine	34235Q1	676
2	18-5250	Mercury Marine	34235T1	676
2	18-5250	OMC	172527	862
2	18-5250			560, 589
2	18-5251	OMC	173619	862
2	18-5251			560, 572, 589, 619, 676
	18-5252			560, 589, 676, 862
	18-5253			676
2	18-5254			676
	18-5255			560, 572, 589, 619
	18-5256	OMC	172531	862
	18-5256			560, 589, 939
2	18-5258	OMC	173690	862
2	18-5258	OMC	987925	862
2	18-5258			560, 572, 590, 676
	18-5259			560, 572, 590
2	18-5260	OMC	173829	862
2	18-5260	OMC	987926	862
2	18-5260			560, 572, 590, 619, 676, 939
	18-5264			939
	18-5265			939
	18-5266			560, 590, 619, 676, 862, 939
	18-5267			676
	18-5268			560, 613, 633, 676, 862
	18-5269			560, 590, 676, 862
	18-5270			590, 676, 862
	18-5271			560, 590, 613, 619, 677, 862
	18-5272			560, 590, 862
	18-5273	Mercury Marine	805759Q3	677
	18-5273	Mercury Marine	805759T3	677
	18-5274			677
	18-5275			560, 590, 613, 619, 677, 862
	18-5276			590, 613, 620, 677, 863
	18-5277	Indmar	755021	613
	18-5277			560, 591, 620, 677, 863
	18-5278	Mercury Marine	850484T3	677
	18-5278			591, 613, 620, 863, 994
	18-5279			591, 613, 863
	18-5280	Mercury Marine	811635Q2	677
	18-5280			591, 613, 863, 994
	18-5281	Mercury Marine	808483Q2	677
	18-5281			591, 613, 620, 863
	18-5282			677
	18-5283			613, 677, 863
2	18-5284			939
	18-5285			645, 681, 866
	18-5286			562, 573, 593, 621, 645, 681, 866, 943
	18-5287-1			866
	18-5288			563, 593, 621, 645, 681, 866, 943
	18-5289			563, 593, 621, 645, 681, 866, 943
	18-5290			563, 593, 621, 645, 681, 866, 943
	18-5291	Mercury Marine	808483K2	676
	18-5292			943
	18-5293-1			866
	18-5294			563, 574, 594, 621, 681, 866, 943
	18-5295			563, 574, 594, 621, 681, 866, 943
2	18-5296-2			563, 594, 621, 681, 867
2	18-5297			681, 867
	18-5298			563, 594, 622, 681, 867
2	18-5299			563, 594, 622, 681, 867, 943
	18-5300	Mercury Marine	33707	678
	18-5300			561, 572, 592, 620
	18-5301			561, 573, 591, 592, 620, 677, 864, 940, 994
	18-5302			561, 573, 591, 592, 620, 677, 864, 940, 994
	18-5303	Chrysler Inboard	2421173	572
	18-5303	Chrysler Inboard	2808870	572
	18-5303	Crusader	41058	591
	18-5303	Indmar	751007	613
	18-5303	Mercury Marine	392-6325	677
	18-5303	Mercury Marine	392-898253005	677
	18-5303	Mercury Marine	8M6001219	677
	18-5303	Mercury Marine	FI6900031	677
	18-5303	OMC	980893	863
	18-5303	OMC	987136	863
	18-5303	OMC	987894	863
	18-5303	Pleasurecraft	R114002	620
	18-5303	Volvo	835705	939
	18-5303	Volvo	855846-2	939
	18-5303			560
	18-5305	Volvo	243460	939
	18-5305	Volvo	243799	939
	18-5305	Volvo	1306169	939
	18-5306	Volvo	240149	939
	18-5307	Chrysler Inboard	1274092	572
	18-5307	Chrysler Inboard	2084074	572
	18-5307	Chrysler Inboard	2421178	572
	18-5307	Crusader	705788	591
	18-5307			560, 633
	18-5309-1	Mallory	YL512CV	165, 595, 622
	18-5309-1	OMC	980902	869
	18-5309-1	Pleasurecraft	RA107001	622
	18-5310	Crusader	12525	591
	18-5310	Mercury Marine	33700	677
	18-5310	OMC	380543	863
	18-5310	Volvo	818701-5	939
	18-5310			561, 633
	18-5311	Chris-Craft	16.69-00049	561
	18-5311	Mercury Marine	34235	676
	18-5311	Mercury Marine	34235T	676
	18-5311	OMC	380538	863
	18-5311			591, 633
	18-5312-1	Mallory	YL554CV	165, 622, 684, 869
	18-5312-1	OMC	981080	869
	18-5313-1	Crusader	37061	595
	18-5313-1	Mallory	YL624AV	165, 684
	18-5313-1	Mallory	YL624MW	564, 595, 622, 869
	18-5313-1	Mercury Marine	13447A1	684
	18-5313-1	Mercury Marine	17177A1	684
	18-5313-1	Mercury Marine	68521A3	684
	18-5313-1	Mercury Marine	68521A4	684
	18-5313-1	Mercury Marine	74905A3	684
	18-5313-1	Mercury Marine	816148A1	684
	18-5313-1	Mercury Marine	91823A3	684
	18-5313-1	OMC	985560	869
	18-5314	Chris-Craft	16.69-00039	561
	18-5314	Chrysler Inboard	2421820	572

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-5314	Crusader	20117	591
18-5314	Mercury Marine	391-5090	677
18-5314	Mercury Marine	391-898253004	677
18-5314	Mercury Marine	8M6001250	677
18-5314	OMC	382135	863
18-5314	Pleasurecraft	R114001	620
18-5314	Pleasurecraft	R114004	620
18-5314	Volvo	835304	939
18-5315-1	Mallory	YL673AV	165, 684, 869
18-5315-1	Mercury Marine	33266	684
18-5315-1	Mercury Marine	52352	684
18-5315-1	Mercury Marine	58231	684
18-5315-1	Mercury Marine	62424	684
18-5315-1	Mercury Marine	87581	684
18-5315-1	Mercury Marine	195141	684
18-5315-1	Mercury Marine	87581T	684
18-5316-1	Mallory	YL624BV	165, 685, 869
18-5317	Mercury Marine	64850	677
18-5317	Mercury Marine	87-71831	677
18-5317			620
18-5318	Crusader	3000124	591
18-5318	Mercury Marine	58033	677
18-5318	Mercury Marine	898253007	677
18-5319	Volvo	243801	939
18-5338	Chris-Craft	16.69-00040	561
18-5338	Crusader	12530	591
18-5338	Mercury Marine	391-5092	678
18-5338	Mercury Marine	391-5092	678
18-5338	Mercury Marine	391-5093	678
18-5338	Mercury Marine	391-898253001	678
18-5338	Mercury Marine	8M6001217	678
18-5338	Mercury Marine	FI6900040	678
18-5338	OMC	382136	863
18-5338	Pleasurecraft	R115001	620
18-5338	Volvo	835308	939
18-5338			572
18-5339-1	Mallory	9-26103	685, 869
18-5339-1	Mallory	YL566AV	165, 685, 869
18-5342	Volvo	243653	939
18-5344	Crusader	12526	591
18-5344	Mercury Marine	33706	678
18-5344	OMC	382125	863
18-5344			561
18-5345	Chris-Craft	16.69-00050	561
18-5345	Chrysler Inboard	2098058	572
18-5345	Chrysler Inboard	2279949	572
18-5345	Crusader	41057	591
18-5345	Crusader	705787	591
18-5345	Indmar	755017	613
18-5345	Mercury Marine	6325	678
18-5345	Mercury Marine	33662	678
18-5345	Mercury Marine	898253003	678
18-5345	Mercury Marine	898253005	678
18-5345	Mercury Marine	33662Q	678
18-5345	Mercury Marine	8M6001218	678
18-5345	Mercury Marine	FI6900031	678
18-5345	OMC	380537	863
18-5345	Pleasurecraft	R115002	620
18-5345	Volvo	835704	939
18-5345			633
18-5346	Chris-Craft	1869704	561
18-5346	Mercury Marine	58034	678
18-5346	Mercury Marine	81-64851	678
18-5346			620
18-5347	Chrysler Inboard	1818757	572
18-5347	Chrysler Inboard	3420600	572
18-5347	Mercury Marine	392-6324	678
18-5347	Mercury Marine	392-898253002	678
18-5347	Mercury Marine	8M6001249	678
18-5347	Mercury Marine	FI6900023	678
18-5347	Mercury Marine	FI6900032	678
18-5347	Mercury Marine	FI6900083	678
18-5347	Mercury Marine	FI6900189	678
18-5347	OMC	980894	863
18-5347	OMC	987895	863
18-5347			561, 591, 620, 633
18-5348	Volvo	834560	939
18-5349	Volvo	841262	939
18-5350	Mercury Marine	888751A02	683
18-5350	Mercury Marine	888751A03	683
18-5350	Mercury Marine	888751A1	683
18-5351	Mercury Marine	884794A02	683
18-5351	Mercury Marine	884794A1	683
18-5352	Chrysler Inboard	4142817	572
18-5352	Crusader	41076	592
18-5352	Mercury Marine	392-9766	678
18-5352	Mercury Marine	392-9766Q1	678
18-5352	Mercury Marine	392-9766T	678
18-5352	Mercury Marine	FI6900185	678
18-5352	OMC	984401	864
18-5352	Pleasurecraft	RA108003	621
18-5352	Volvo	841070	940
18-5352	Volvo	3853815	940
18-5352			561
18-5353	Crusader	41069	592
18-5353	Mercury Marine	392-9086	678
18-5353	Mercury Marine	392-9086T	678
18-5353	OMC	984398	864
18-5353	Volvo	841926	940
18-5354	Crusader	38070	592
18-5354	Mercury Marine	804418	678
18-5354	Mercury Marine	808483	678
18-5354	Mercury Marine	804483T	678
18-5354	Mercury Marine	808483T3	678
18-5354	OMC	3854548	864
18-5354	Volvo	3854548	940
18-5354			633
18-5356	Volvo	243797	940
18-5357	Volvo	243632	940
18-5357	Volvo	870690	940
18-5357	Volvo	1243632	940
18-5358	Volvo	841263	940
18-5359			561, 621, 633
18-5361	Mercury Marine	811635	678
18-5361	Mercury Marine	811635T3	678
18-5361	OMC	986643	864
18-5361			592
18-5362	Mercury Marine	850484	677
18-5362	Mercury Marine	850484T	677
18-5362	Mercury Marine	850484T2	677
18-5362	OMC	3854331	864
18-5362	Volvo	3854331	940
18-5362			592
18-5369	Chrysler Inboard	4142408	572
18-5369	Crusader	41052	592
18-5369	Mercury Marine	392-6318	679
18-5369	Mercury Marine	392-6318T	679
18-5369	Mercury Marine	FI6900184	679
18-5369	OMC	982336	864
18-5369	Pleasurecraft	RA108002	621
18-5369	Volvo	835702	940
18-5369			561
18-5375	Chris-Craft	16.69-00100	561
18-5375	Chris-Craft	FI6900165	561
18-5375	Crusader	12532	593
18-5375	Crusader	1003317	593
18-5375	OMC	382133	864
18-5375	Volvo	841244	940
18-5376	Chris-Craft	16.69-00148	561
18-5376	Crusader	20222	593
18-5376	Mercury Marine	391-5075	679
18-5376	Mercury Marine	391-5075Q1	679
18-5376	Mercury Marine	FI6900148	679
18-5376	OMC	982209	864
18-5376	Pleasurecraft	R108001	621
18-5376			572
18-5384	Crusader	12528	593
18-5384	Mercury Marine	33708	679
18-5384	OMC	383587	864
18-5385	Chris-Craft	16.69-00052	561
18-5385	Mercury Marine	33667	679
18-5385	Mercury Marine	393-9459	679
18-5385	Mercury Marine	393-9459Q1	679
18-5385	Mercury Marine	393-9459T	679
18-5385	Mercury Marine	FI6900052	679
18-5385	OMC	380541	864
18-5385			633
18-5386	Mercury Marine	33765	679
18-5386	Mercury Marine	33765T	679
18-5386	OMC	980152	864
18-5386			561, 593
18-5389	Crusader	3000121	593
18-5389	Mercury Marine	393-3230	679
18-5389	Mercury Marine	393-4988	679
18-5389	Mercury Marine	393-4988T	679
18-5389	Mercury Marine	393-4988T2	679
18-5389			621
18-5393	Volvo	241669	940
18-5394	Volvo	243658	940
18-5395	Mercury Marine	43557	679
18-5395	Mercury Marine	16457A4	679
18-5395	Mercury Marine	43557A1	679
18-5395	Mercury Marine	805759A1	679
18-5395	Mercury Marine	805759A2	679
18-5395	Mercury Marine	805759A5	679
18-5395	Mercury Marine	805759T	679
18-5395	Mercury Marine	805759T1	679
18-5395	Mercury Marine	90746A1	679
18-5396	Mercury Marine	13753A2	679
18-5396	Mercury Marine	815407A2	679
18-5397	Mallory	9-29418	679, 864
18-5397	OMC	985218	864

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
1	18-5399	Crusader	41061	574
1	18-5399	Mercury Marine	392-6329	679
1	18-5399	OMC	910169	907
	18-5402	Mercury Marine	898253009	678
	18-5403	Crusader	41074	591
	18-5403	Crusader	41089	591
	18-5403	Mercury Marine	392-9089	678
	18-5403	Mercury Marine	392-9089Q	678
	18-5403	Mercury Marine	392-9089T	678
	18-5403	Mercury Marine	392-9767	678
	18-5403	Mercury Marine	FI6900186	678
	18-5403	Mercury Marine	FI6900190	678
	18-5403	OMC	982880	863
	18-5403	Pleasurecraft	R103004	620
	18-5403	Volvo	841907	939
	18-5403	Volvo	855845	939
	18-5403	Volvo	3853801	939
	18-5404-1	Chris-Craft	16.69-00149	561
	18-5404-1	Chrysler Inboard	868096	572
	18-5404-1	Crusader	20223	592
	18-5404-1	Mercury Marine	391-5088	678
	18-5404-1	Mercury Marine	391-7057	678
	18-5404-1	Mercury Marine	391-7057T	678
	18-5404-1	Mercury Marine	391-898253029	678
	18-5404-1	Mercury Marine	8M6001224	678
	18-5404-1	Mercury Marine	FI6901224	678
	18-5404-1	OMC	982211	863
	18-5404-1	Pleasurecraft	R103001	620
	18-5404-1			939
	18-5405	Crusader	38071	592
	18-5405	Mercury Marine	808484	678
	18-5405	Mercury Marine	898253010	678
	18-5405	Mercury Marine	808484 1	678
	18-5405	OMC	3854549	863
	18-5405	Volvo	3854549	940
	18-5405	Volvo	3862014	940
	18-5406	Mercury Marine	811636	678
	18-5406	Mercury Marine	898253011	678
	18-5406	Mercury Marine	811636 1	678
	18-5406	OMC	986651	863
	18-5406	Volvo	3854261	940
	18-5406			592
	18-5407	Chrysler Inboard	1658535	572
	18-5407	Crusader	41059	592
	18-5407	Mercury Marine	392-6326	678
	18-5407	Mercury Marine	392-6326T	678
	18-5407	Mercury Marine	FI6900044	678
	18-5407	OMC	980892	863
	18-5407	Pleasurecraft	R103003	620
	18-5407			561, 613
	18-5408	Mercury Marine	804424	678
	18-5408	Mercury Marine	850485	678
	18-5408	Mercury Marine	8504851	678
	18-5408	Mercury Marine	898253012	678
	18-5408	Mercury Marine	8M0062084	678
	18-5408	OMC	3854311	863
	18-5408	Volvo	3854311	940
	18-5408			592
	18-5411	Chris-Craft	16.69-00042	561
	18-5411	Crusader	12531	592
	18-5411	Crusader	1003318	592
	18-5411	OMC	982342	864
	18-5411	Volvo	841243	940
	18-5413	OMC	987986	864
	18-5413	Volvo	3854218	940
	18-5418	Chris-Craft	16.69-00051	561
	18-5418	Mercury Marine	58217	678
	18-5418	Mercury Marine	898253008	678
	18-5418	Mercury Marine	58217Q	678
	18-5418	OMC	384735	864
	18-5418			592, 633
	18-5419	OMC	380542	864
	18-5419	Volvo	818525	940
	18-5419			561, 633
	18-5420	Crusader	3000122	592
	18-5420	Mercury Marine	65864	678
	18-5420	Mercury Marine	78016	678
	18-5425	Volvo	834975	940
	18-5427	Chris-Craft	16.69-0022	561
	18-5427	Crusader	705786	592
	18-5427			633
	18-5428	Volvo	243903	940
	18-5429	Chrysler Inboard	2098611	572
	18-5429			561, 592
	18-5430	Chrysler Inboard	868095	572
	18-5430			634
2	18-5431	Mercury Marine	13524A5	678
2	18-5431	Mercury Marine	13524T1	678
2	18-5432	Mercury Marine	13524A4	678
2	18-5432	Mercury Marine	13524A6	678
2	18-5432	Mercury Marine	13524Q06	678
2	18-5432	Mercury Marine	19405A4	678
2	18-5432	Mercury Marine	90576A4	678
	18-5433	Chrysler Inboard	201522	574
	18-5433	Chrysler Inboard	2495531	574
	18-5433	Crusader	37068	596
	18-5433	Crusader	51080	596
	18-5433	Delco	1115202	680
	18-5433	Mercury Marine	38547	358, 680
	18-5433	Mercury Marine	32193A2	358, 680
	18-5433	Mercury Marine	392-806529A1	358, 680
	18-5433	Mercury Marine	898253T24	358, 680
	18-5433	OMC	915735	865
	18-5433	Pleasurecraft	R117001	625
	18-5433	Volvo	835998	941
	18-5433			564, 615, 634
	18-5435	Chrysler Inboard	200691	574
	18-5435	Crusader	41080	596
	18-5435			564, 625
	18-5436	Volvo	35254	941
	18-5436			596, 625
	18-5437	OMC	378231	865
	18-5437	OMC	383444	865
	18-5438	Crusader	37068	596
	18-5438	Mercury Marine	392-7803A4	680
	18-5438	Mercury Marine	392-805570A2	680
	18-5442	Mercury Marine	806673T	680
	18-5442	Mercury Marine	806673T1	680
	18-5443	Crusader	7243200	596
	18-5443	Mercury Marine	817378	680
	18-5443	Mercury Marine	817378T	680
	18-5443	Mercury Marine	898253T27	680
	18-5443	OMC	3854002	865
	18-5443	Volvo	3854002	941
	18-5450	Chrysler Inboard	4106140	574
	18-5450	Pleasurecraft	R119001	625
	18-5450			564, 596, 615
	18-5451	Chrysler Inboard	3874767	574
	18-5464			564, 596, 625
	18-5465	Mercruiser	392-863704T	625
	18-5465	Mercruiser	8M0054588	625
	18-5466			564, 596, 624, 644, 679, 865, 941
	18-5467	Volvo	21436799	941
	18-5469			564, 574, 596, 624, 644, 679, 865, 941
	18-5470	Mercury Marine	805185A37	683
	18-5471	Mercury Marine	805185A36	683
	18-5472			564, 574, 596, 624, 644, 679, 865, 941
	18-5473			572, 592, 621, 646, 679, 864, 940
	18-5474			572, 593, 620, 646, 679, 864, 941
	18-5475	Mercury Marine	817377	683
	18-5475	Mercury Marine	817377T	683
	18-5475			163, 869, 942
	18-5476	Mercury Marine	807964A1	683
	18-5476	Mercury Marine	907964A1	683
	18-5476			163, 868, 942
	18-5477			162, 622, 645, 682, 867, 942
	18-5478			162, 622, 645, 682, 868, 943
	18-5479			162, 622, 645, 682, 868, 943
	18-5480			564, 596, 614, 623, 645, 682, 867, 942
	18-5481			162, 622, 645, 682, 867
	18-5482			162, 622, 645, 682, 867
	18-5483			162, 563, 595, 622, 646, 682, 867, 942
	18-5484-1	Mercury Marine	805222A1	683
	18-5484-1			163, 596, 623, 869, 942
	18-5486-2	Mallory	YLM673AV	164, 868
	18-5486-2	Mallory	YLM673AV	164, 868
	18-5487-2	Mallory	YLM676AV	164, 684, 868
	18-5488			680
	18-5489-2	Mallory	YLM554CV	164, 868
	18-5489-2			623, 684
	18-5493			564, 575, 596, 615, 625, 680, 864, 946
	18-5494-2			564, 595, 623, 684
	18-5495-2	Mallory	YLM512CV	164, 868, 942
	18-5495-2			595, 684
	18-5496-2	Mallory	YLM567CV	164, 684, 868
	18-5496-2			623
	18-5497-2	Mercury Marine	YLM579AV	164, 684
	18-5497-2			573
	18-5498-2	Mallory	YLM624BV	164, 685, 869, 942
	18-5512			163, 685
	18-5513			163, 685

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-5514			163, 685
18-5515			165
18-5516			165
18-5517			165
18-5518			164, 685
18-5519			164, 685
18-5520			164, 685
18-55500	Yanmar	728170-92600	671
18-55501	Yanmar	18-55501	671
18-55502	Yanmar	728271-92605	671
18-55503	Yanmar	728374-92605	671
18-55600	Yanmar	128170-01331	671
18-55601	Yanmar	128171-01911	671
18-55602	Yanmar	128271-01911	671
18-55603	Yanmar	128374-01911	672
18-56000	Yanmar	128170-11310	671
18-56001			456
18-56002	Nissan/Tohatsu	3C8750140M	456
18-56002	Yamaha	689-81840-11-00	456
18-56004	Yamaha	663-81840-11-00	481
18-56005	Yamaha	6E5-81840-10-00	481
18-56006	Yamaha	6N7-81840-00-00	481
18-56007	Yamaha	61A-81840-00-00	481
18-56008	Suzuki	31173-95310	461
18-56009	Suzuki	31173-99E00	461
18-5601	Mercury Marine	50-38890A1	373
18-5601	Mercury Marine	50-55601	373
18-5601	Mercury Marine	50-55601A2	373
18-5602	Mercury Marine	50-44369A1	373
18-5602	Mercury Marine	50-58788A3	373
18-5602	Mercury Marine	50-67341	373
18-5602	Mercury Marine	50-893891T	373
18-5603	Indmar	573001	615
18-5603	Marine Power	0170-000	618
18-5603	Mercury Marine	50-808011A4	696
18-5603	Pleasurecraft	RA122009	625
18-5605	Mercury Marine	50-73521	373
18-5605	Mercury Marine	50-73521T	373
18-5605	Mercury Marine	50-898265005	373
18-5606	Mercury Marine	50-44369	373
18-5606	Mercury Marine	50-44369A1	373
18-5606	Mercury Marine	50-60315	373
18-5608	Mercury Marine	50-44414	373
18-5608	Mercury Marine	50-44414	373
18-5608	Mercury Marine	50-44415	373
18-5608	Mercury Marine	50-44415	373
18-5608	Mercury Marine	50-77141	373
18-5608	Mercury Marine	50-77141	373
18-5608	Mercury Marine	50-79472	373
18-5608	Mercury Marine	50-79472	373
18-5608	Mercury Marine	50-79472 1	373
18-5608	Mercury Marine	50-79472 1	373
18-5610	Mercury Marine	50-660151	374
18-5610	Mercury Marine	50-660153	374
18-5610	Mercury Marine	50-66015T	374
18-5610	Mercury Marine	50-893892T	374
18-5611	Mercury Marine	50-8M0033984	374
18-5611	Mercury Marine	50-90983A1	374
18-5611	Mercury Marine	50-90983T1	374
18-5612	OMC	432925	265
18-5612	OMC	586286	265
18-5612	OMC	586287	265
18-5613	Chrysler Force	F438955-1	224
18-5613	Chrysler Force	F480955	224
18-5613	Chrysler Force	F490955	224
18-5613	Chrysler Force	F616955	224
18-5613	Chrysler Force	F85955-1	224
18-5613	Chrysler Force	FA85955	224
18-5613	Chrysler Force	FK616955	224
18-5613	Chrysler Force	FS438955	224
18-5613	Chrysler Force	FS438955	224
18-5613	Chrysler Force	FS480955	224
18-5613	Chrysler Force	FS489955	224
18-5613	Chrysler Force	FS490955	224
18-5617	OMC	586274	265
18-5617	OMC	778995	265
18-5618	Chrysler Force	50-819968	224
18-5618	Chrysler Force	50-8199681	224
18-5618	Chrysler Force	50-819968-2	224
18-5618	Chrysler Force	50-8199683	224
18-5618	Chrysler Force	50-8199684	224
18-5618	Chrysler Force	50-898265003	224
18-5619	OMC	391511	265
18-5619	OMC	396235	265
18-5619	OMC	397023	265
18-5619	OMC	584799	265
18-5619	OMC	586731	265
18-5620	Mercury Marine	50-818445-2	374
18-5620	Mercury Marine	50-818445-3	374
18-5620	Mercury Marine	50-8184455	374
18-5621	Mercury Marine	50-822462	374
18-5621	Mercury Marine	50-822462T1	374
18-5621	Mercury Marine	50-893890T	374
18-5622	Chrysler Force	50-820193	224
18-5622	Chrysler Force	50-820193T1	224
18-5624	OMC	583482	265
18-5624	OMC	585056	265
18-5624	OMC	586279	265
18-5627	OMC	583473	265
18-5627	OMC	585059	265
18-5627	OMC	585459	265
18-5628	OMC	393570	265
18-5628	OMC	585060	265
18-5628	OMC	586285	265
18-5628	OMC	778994	265
18-5629	OMC	386591	265
18-5629	OMC	392133	265
18-5629	OMC	585061	265
18-5630	OMC	384163	265
18-5630	OMC	384163	265
18-5630	OMC	387684	265
18-5630	OMC	387684	265
18-5630	OMC	389275	265
18-5630	OMC	389275	265
18-5630	OMC	585063	265
18-5631	OMC	584818	265
18-5631	OMC	586277	265
18-5631	OMC	778996	265
18-5632	OMC	584980	265
18-5632	OMC	586284	265
18-5634	OMC	385529	265
18-5634	OMC	389954	265
18-5634	OMC	585051	265
18-5634	OMC	585057	265
18-5636	Mercury Marine	50-57465A1	374
18-5636	Mercury Marine	50-57867	374
18-5636	Mercury Marine	50-58788A3	374
18-5636	Mercury Marine	50-64975	374
18-5636	Mercury Marine	50-72467	374
18-5640	OMC	387094	264
18-5640	OMC	395207	264
18-5640	OMC	585062	264
18-5640	OMC	586288	264
18-5640	OMC	778992	264
18-5642	Mercury Marine	50-44369A1	373
18-5642	Mercury Marine	50-66015	373
18-5642	Mercury Marine	50-66015T1	373
18-5642	Mercury Marine	50-893891T	373
18-5648	OMC	384777	265
18-5648	OMC	386657	265
18-5648	OMC	391735	265
18-5648	OMC	585050	265
18-5648	OMC	585058	265
18-5648	OMC	586281	265
18-56481			651
18-5650	Mercury Marine	57380	375
18-5655	Chrysler Force	F15150	225
18-5655	OMC	321648	266
18-5656	Mercury Marine	68575	375
18-5657	Volvo	855798	946
18-5658	Mercury Marine	86177	375
18-5658	Mercury Marine	86177 1	375
18-56601	Yanmar	104211-49160	671
18-56602	Yanmar	128170-42090	671
18-5671	OMC	384781	266
18-5673	Chrysler Force	819222	224
18-5673	Chrysler Force	F15100	224
18-5673	Chrysler Force	F15110	224
18-5674	Mercury Marine	75661	375
18-5674	Mercury Marine	13310T1	375
18-5674	OMC	387683	266
18-5677	Chrysler Force	811902	225
18-5678	OMC	585269	266
18-5679	OMC	585267	266
18-56870	Mercury	59341A1	650
18-5697	Chrysler Force	75384	224
18-5697	Chrysler Force	F15164	224
18-5697	Mercury Marine	75384	375
18-5697	OMC	385952	266
18-5700	Volvo	3858081	955
18-5700	Volvo	3858809	955
18-5701	Johnson/Evinrude	355169	284
18-5703	Johnson/Evinrude	355209	284
18-5704	Volvo	876037	955
2 18-5705	OMC	582472	261, 878
2 18-5705	OMC	584416	261, 878
2 18-5705	OMC	586224	261, 878
2 18-5705	Volvo	876039	955
18-5707	Mercury Marine	816770	368
18-5707	Mercury Marine	62351A1	368
18-5707	Mercury Marine	62351A2	368
18-5707	Mercury Marine	816770T	368

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-5708	OMC	582399	263
	18-5708	OMC	583408	263
	18-5709	OMC	581778	263
	18-5710	Chrysler Inboard	2098300	576
	18-5710	Chrysler Inboard	2847527	576
	18-5710	Prestolite	VSH-6201JY	565, 576, 598
	18-5711	OMC	383440	877
	18-5711	Prestolite	VSH-6201 AFY	877
	18-5717	Crusader	42001	597
	18-5717	Crusader	707125	597
	18-5717	Mercury Marine	33270	700
	18-5717	OMC	1984462	875
	18-5717			565
	18-5723	Chrysler Inboard	2095946	577
	18-5724	Mercruiser	78385	704
	18-5727	Pleasurecraft	R098002	Obsolete
	18-5727	Prestolite	VSH-6201ADY	Obsolete
	18-5729	Mercury Marine	87-18211	369
	18-5731	Suzuki	38860-76F01	462
	18-5732	Mercury	893640T01	368
	18-5737	Mercury Marine	87-19761	369
	18-5740	Mercury Marine	42785	704
	18-5741	Mercury Marine	815279-1	368
	18-5741	Mercury Marine	815279A2	368
	18-5742	Chrysler Force	817411	224
	18-5742	Chrysler Force	8152792	224
	18-5742	Chrysler Force	815279T2	224
	18-5742	Chrysler Force	815279T3	224
	18-5742	Chrysler Force	830179A2	224
	18-5742	Chrysler Force	F718470	224
	18-5742	Chrysler Force	F746470	224
	18-5743	Mercury Marine	815279-3	368
	18-5743	Mercury Marine	815279-5	368
	18-5743	Mercury Marine	883072T	368
	18-5744	Chrysler Force	8152794	224
	18-5744	Chrysler Force	8174111	224
	18-5744	Chrysler Force	815279T4	224
	18-5744	Chrysler Force	815279T5	224
	18-5744	Chrysler Force	830179A1	224
	18-5744	Chrysler Force	854514A1	224
	18-5744	Chrysler Force	856747T1	224
	18-5744	Chrysler Force	883071A1	224
	18-5745	Volvo	3287677	941
	18-5746	Yamaha	6H3-85510-A1	477
1	18-5750	OMC	580339	259, 475, 562, 576, 595, 624, 871
1	18-5750	OMC	581027	259, 475, 562, 576, 595, 624, 871
1	18-5750			223, 240, 363, 455, 460, 475, 696
	18-5752			223, 240, 259, 363, 455, 460, 475, 562, 576, 595, 624, 696, 871, 946
	18-5753	OMC	385391	255
	18-5753	OMC	581311	255
	18-5753	OMC	581731	255
	18-5754	OMC	581726	255
	18-5755	OMC	581397	255
	18-5755	OMC	764708	255
	18-5756	OMC	582056	255
	18-5757	OMC	581713	255
	18-5757	OMC	582057	255
	18-5758	OMC	582452	255
	18-5758	OMC	582453	255
	18-5758	OMC	583380	255
	18-5759	OMC	581805	255
	18-5759	OMC	582125	255
	18-5760	OMC	582138	255
	18-5760	OMC	582400	255
	18-5760	OMC	582556	255
	18-5760	OMC	582642	255
	18-5761	OMC	583114	255
	18-5763	OMC	582285	255
	18-5763	OMC	583170	255
	18-5764	OMC	582261	255
	18-5764	OMC	586696	255
	18-5766	OMC	583748	255
	18-5767	OMC	584783	256
	18-5768	OMC	584908	256
	18-5768	OMC	5001344	256
	18-5770	OMC	584028	S/S to 18-5770-1
	18-5770-1	OMC	584028	256
	18-57702	Volvo	876069	183, 977
	18-57703	Yanmar	128270-12540	670
	18-57704	Yanmar	128171-12540	671
	18-5771	OMC	584032	256
	18-5772	OMC	584041	S/S to 18-5772-1
	18-5772-1	OMC	584041	256
	18-5773	OMC	584642	256
	18-5774	OMC	585145	S/S to 18-5774-1
	18-5774	OMC	763803	S/S to 18-5774-1
	18-5774-1	OMC	585145	256
	18-5774-1	OMC	763803	256
	18-5775	Chrysler Force	332-7778A12	221
	18-5775	Mercury Marine	332-5524A1	358
	18-5775	Mercury Marine	332-7778A1	358
	18-5775	Mercury Marine	332-7778A12	358
	18-5775	Mercury Marine	332-7778A3	358
	18-5775	Mercury Marine	332-7778A6	358
	18-5775	Mercury Marine	332-7778A7	358
	18-5775	Mercury Marine	332-7778A9	358
	18-5775	Mercury Marine	F749301	358
	18-5775	Mercury Marine	F7778A9	358
	18-5776	Mercury Marine	339-7452A1	358
	18-5776	Mercury Marine	339-7452A2	358
	18-5776	Mercury Marine	339-7452A3	358
	18-5777	Mercury Marine	339-7452A15	358
	18-5777	Mercury Marine	339-7452A19	358
	18-5777	Mercury Marine	339-7452A7	358
	18-5777	Mercury Marine	339-7452A9	358
	18-5778	Mercury Marine	339-7452A11	358
	18-5778	Mercury Marine	339-7452A14	358
	18-5778	Mercury Marine	339-7452A21	358
	18-5778	Mercury Marine	339-7452A8	358
	18-5780	OMC	585189	256
	18-5781	OMC	584636	S/S to 18-5781-1
	18-5781	OMC	585114	S/S to 18-5781-1
	18-5781	OMC	586212	S/S to 18-5781-1
	18-5781	OMC	586661	S/S to 18-5781-1
	18-5781-1	OMC	584636	256
	18-5781-1	OMC	585114	256
	18-5781-1	OMC	586212	256
	18-5781-1	OMC	586661	256
	18-5782	OMC	582705	256
	18-5782	OMC	763793	256
	18-57824	Ilmor	MV8V1021	183
	18-5783	OMC	582811	256
	18-5783	OMC	763794	256
	18-5784	OMC	583110	S/S to 18-5784-1
	18-5784-1	OMC	583110	256
	18-5785	OMC	585261	256
	18-5787	Mercury Marine	332-4911A5	358
	18-5787	Mercury Marine	332-4911A8	358
	18-5788	Mercury Marine	339-6222A8	359
	18-5790	Chrysler Force	18495A26	221
	18-5790	Mercury Marine	18495A12	359
	18-5790	Mercury Marine	18495A19	359
	18-5790	Mercury Marine	18495A26	359
	18-5791	Mercury Marine	19052A3	359
	18-5791	Mercury Marine	19052A5	359
	18-5791	Mercury Marine	19052A8	359
	18-5792	Mercury Marine	16061T	359
	18-5793	Mercury Marine	823034	359
	18-5793	Mercury Marine	823034T	359
	18-5794	OMC	583896	256
	18-5794	OMC	584329	256
	18-5794	OMC	584331	256
	18-5794	OMC	584489	256
	18-5796	Mercury Marine	96455A15	366
	18-5797	Mercury Marine	68162A3	366
	18-5797	Mercury Marine	68162A6	366
	18-5797	Mercury Marine	96455A1	366
	18-5797	Mercury Marine	96455A8	366
	18-5798	Mercury Marine	68162A1	366
	18-5798	Mercury Marine	68162A5	366
	18-5798	Mercury Marine	68162A8	366
	18-5798	Mercury Marine	96455A6	366
	18-5798	Mercury Marine	96455A9	366
2	18-5801	Mercury Marine	89-76416A1	700
2	18-5801	OMC	586730	261, 875
2	18-5801	OMC	586842	261, 875
2	18-5801	OMC	985064	261, 875
	18-5801	Pleasurecraft	R130001	626
2	18-5802	Mercury Marine	54981	368, 700
2	18-5802	Mercury Marine	65057	368, 700
2	18-5802	Mercury Marine	65057A1	368, 700
2	18-5802	Mercury Marine	65057T1	368, 700
	18-5803	Chrysler Force	F177917	221
	18-5803	OMC	979774	875
	18-5804	Mercury Marine	13037	700
	18-5804			634
	18-5806	Bosch	0331-302-050	954
	18-5806	Bosch	0331-302-081	954
	18-5806	Bosch	0331-302-085	954
	18-5806	Bosch	0331-302-581	954
	18-5806	Bosch	0331-302-585	954
	18-5806	Volvo	834520	954
	18-5807	OMC	378444	261, 875
	18-5807	Prestolite	SAW4206	261, 875
2	18-5808	Mercury Marine	47886	368
2	18-5808	Mercury Marine	47886T	368
2	18-5808	OMC	395419	261, 875

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
2	18-5808	OMC	582708	261, 875
2	18-5810			368, 701
	18-5811	Mercury Marine	809462	368, 701
	18-5811	Mercury Marine	809463	368, 701
	18-5811	Mercury Marine	8094621	368, 701
	18-5811	Mercury Marine	8094631	368, 701
	18-5811	Mercury Marine	809463A1	368, 701
	18-5811	OMC	3850216	875
	18-5811	Volvo	3850216	954
	18-5811	Volvo	3859054	954
2	18-5812	OMC	985063	875
	18-5813	OMC	584128	261
2	18-5814	OMC	172869	261, 875
2	18-5814	OMC	581528	261, 875
2	18-5815	Mercury Marine	89-15857	368, 701
2	18-5815	Mercury Marine	89-61053	368, 701
2	18-5815	Mercury Marine	89-65258	368, 701
2	18-5815	Mercury Marine	89-68258A4	368, 701
2	18-5815	Mercury Marine	89-76545	368, 701
2	18-5815	Mercury Marine	89-76545T	368, 701
2	18-5815	Mercury Marine	89-853654A1	368, 701
2	18-5816	Mercury Marine	89-91975	368, 701
2	18-5816	Mercury Marine	89-96054	368, 701
2	18-5816	Mercury Marine	89-96054T	368, 701
2	18-5817	Mercury Marine	94318	368, 701
2	18-5817	Mercury Marine	846070	368, 701
2	18-5817	Mercury Marine	89-96158	368, 701
2	18-5817	Mercury Marine	89-96158T	368, 701
	18-5818	Mercury Marine	89-818864	368
	18-5818	Mercury Marine	89-818864T	368
	18-5819	Mercury Marine	89-818997A1	368
	18-5819	Mercury Marine	89-818997A2	368
	18-5819	Mercury Marine	89-818997T1	368
	18-5819	Yamaha	65W-81941-00-00	477
	18-5820	Mercury Marine	89-818999A2	368, 701
	18-5820	Mercury Marine	89-825842A1	368, 701
	18-5820	Mercury Marine	89-850188T1	368, 701
	18-5821	Mercury Marine	825096T01	368
	18-5821	Mercury Marine	89-825096T	368
	18-5821	Yamaha	6G1-81941-10-00	477
2	18-5822	Mercury Marine	54293A10	368
2	18-5822	Mercury Marine	54293A13	368
2	18-5822	Mercury Marine	54293A4	368
2	18-5823	OMC	584580	261
	18-5825	OMC	395204	263
	18-5826	OMC	584890	263
	18-5827	OMC	584476	263
	18-5827	OMC	585001	263
	18-5828	OMC	439561	263
	18-5828	OMC	585219	263
	18-5829	OMC	586048	263
	18-5830	OMC	586075	263
	18-5831	OMC	584641	263
	18-5831	OMC	585995	263
	18-5831	OMC	586271	263
	18-5832	OMC	583266	263
	18-5832	OMC	583689	263
	18-5832	OMC	584424	263
	18-5832	OMC	586000	263
2	18-5833	OMC	586774	261
	18-5834	Chrysler Force	89-817109A2	221
	18-5834	Mercury Marine	89-817109A2	369
	18-5835	Chrysler Force	89-803822T	221
	18-5835	Chrysler Force	89-817109A3	221
	18-5835	Chrysler Force	89-F460917-1	221
	18-5835	Chrysler Force	F460917-1	221
2	18-5836	Mercury Marine	25661	369, 701
2	18-5836	Mercury Marine	256611	369, 701
2	18-5836	Mercury Marine	25661T1	369, 701
	18-5837	Mercury Marine	89-18080	700
	18-5838	Delco	1114356	875
	18-5838	Delco	1114458	875
	18-5838	Mercury Marine	33261	700
	18-5838	Mercury Marine	33316	700
	18-5838	Mercury Marine	60687	700
	18-5838	Mercury Marine	89902	700
	18-5838	Mercury Marine	89-99253	700
	18-5838			565, 597
	18-5840	Prestolite	15-79	565, 576, 597, 700
	18-5840	Prestolite	SAW4201	565, 576, 597, 700
	18-5840	Prestolite	SAW4207	565, 576, 597, 700
	18-5840	Prestolite	SAW4210	565, 576, 597, 700
	18-5840			57, 634
	18-5841	Chrysler Inboard	1692658	576
	18-5849	Mercury Marine	828151	369
	18-5849	Mercury Marine	828151A1	369
	18-5849	Mercury Marine	882751A1	369
	18-5849	Mercury Marine	882751A2	369
	18-5850	Mercury Marine	882751A04	369
	18-5851	Mercury	807057	369
	18-5851	Mercury	807057T	369
	18-5851	Mercury	865202T	369
	18-5852	Mercury Marine	821509	369
	18-5852	Mercury Marine	853292	369
	18-5852	Mercury Marine	821509T1	369
	18-5853	Yamaha	61A-81941-00-00	477
	18-5853	Yamaha	6E5-81941-10-00	477
	18-5853	Yamaha	6E5-81941-11-00	477
	18-5854	Mercury Marine	398-5454A17	366
	18-5855	Mercury Marine	336-3996A7	366
	18-5856	Mercury Marine	398-5255	366
	18-5857	Mercury Marine	398-5454A7	366
	18-5859	Mercury Marine	398-5454A22	366
	18-5859	Mercury Marine	398-5919A3	366
	18-5859	Mercury Marine	398-5919A7	366
	18-5860	Mercury Marine	398-5454A35	366
	18-5864	Mercury Marine	86617A20	366
	18-5865	Mercury Marine	398-5704A7	366
	18-5866	Mercury Marine	398-5919A4	366
	18-5866	Mercury Marine	76314A3	366
	18-5867	Mercury Marine	398-9873A4	365
	18-5870	Chrysler Force	398-832075A4	221
	18-5870	Mercury Marine	398-832075-A21	365
	18-5870	Mercury Marine	398-832075A4	365
	18-5871	Mercury Marine	398-5454A32	365
	18-5872	Mercury Marine	398-6231A10	Obsolete
	18-5872	Mercury Marine	6231A4	Obsolete
	18-5872	Mercury Marine	6231A5	Obsolete
	18-5872	Mercury Marine	6231A6	Obsolete
	18-5873	Chrysler Force	398-832075A6	221
	18-5873	Mercury Marine	398-832075A6	365
	18-5874	Mercury Marine	398-5454A21	365
	18-5874	Mercury Marine	398-5454A25	365
	18-5874	Mercury Marine	398-5454A63	365
	18-5874	Mercury Marine	398-5919A2	365
	18-5874	Mercury Marine	398-5919A6	365
	18-5874	Mercury Marine	398-5919A8	365
	18-5874	Mercury Marine	398-818535A15	365
	18-5874	Mercury Marine	398-832075A14	365
	18-5874	Mercury Marine	398-832075A20	365
	18-5876	Mercury Marine	398-9610A19	365
	18-5877	OMC	584643	260
	18-5878	OMC	584981	260
	18-5879	Yamaha	688-81941-00-00	477
	18-5879	Yamaha	688-81950-10-00	477
	18-5881	Chrysler Force	332-5772A5	221
	18-5881	Chrysler Force	332-5772A7	221
	18-5881	Mercury Marine	332-5772A1	359
	18-5881	Mercury Marine	332-5772A2	359
	18-5881	Mercury Marine	332-5772A3	359
	18-5881	Mercury Marine	332-5772A5	359
	18-5881	Mercury Marine	F720301	359
	18-5882	Volvo	3884950	952
	18-5883	OMC	584488	256
	18-5884	OMC	586343	257
	18-5885	OMC	583865	257
	18-5886	OMC	436367	257
	18-5886	OMC	584122	257
	18-5887	OMC	584985	257
	18-5888	OMC	987738	865
	18-5889	OMC	987739	865
	18-5890	OMC	987740	865
	18-5890	OMC	985902	865
	18-5891	OMC	583605	257
	18-5893	OMC	583476	257
	18-5893	OMC	584037	257
	18-5893	OMC	586217	257
	18-5893	OMC	586667	257
	18-5894	OMC	3852215	19, 887, 962
	18-5894	Volvo Penta	3852215	19, 887, 962
	18-5896	Mercury Marine	12415	391
	18-5896			19
	18-5897	Mercury Marine	36525	751
	18-5897	Mercury Marine	97257	751
	18-5897	Mercury Marine	806490	751
	18-5897	Mercury Marine	811091	751
	18-5897	Mercury Marine	806490T	751
	18-5897	Mercury Marine	97257A1	751
	18-5897	OMC	980613	891
	18-5897	Volvo	3853787	962
	18-5897			19
	18-5898	Crusader	700427	601
	18-5898	Mercury Marine	34625	751
	18-5898	Mercury Marine	97258	751
	18-5898	Mercury Marine	97258A1	751
	18-5898	Mercury Marine	FI6900152	751
	18-5898	Mercury Marine	FI6900198	751
	18-5898	OMC	171960	891
	18-5898			19
	18-5899	Crusader	700425	601
	18-5899	Mercury Marine	34623	751
	18-5899	Mercury Marine	90806	751

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-5899	Mercury Marine	815425	751
18-5899	Mercury Marine	815425T	751
18-5899	Mercury Marine	8M0068784	751
18-5899	Mercury Marine	90806A1	751
18-5899	OMC	982650	891
18-5899	Pleasurecraft	RO20001	628
18-5899	Volvo	3857532	962
18-5899			19
18-5903	Mercury Marine	50-12872	699
18-5903	Mercury Marine	50-56886	699
18-5903	Mercury Marine	50-69865A1	699
18-5903	OMC	980803	874
18-5903	OMC	981821	874
18-5903	Pleasurecraft	RA122001	626
18-5903	Volvo	841066-4	951
18-5906	Volvo	840808	951
18-5906	Volvo	872241	951
18-5907	Crusader	42090	597
18-5907	Mercury Marine	50-72550A2	697
18-5907	Mercury Marine	50-79604A3	697
18-5907	Mercury Marine	50-97499A2	697
18-5907	Mercury Marine	50-97499R4	697
18-5907	OMC	981289	873
18-5907	OMC	982202	873
18-5907	Pleasurecraft	RA122008	625
18-5908	Crusader	42091	597
18-5908	Mercury Marine	50-17251A2	698
18-5908	Mercury Marine	50-17251A3	698
18-5908	Mercury Marine	50-47455	698
18-5908	Mercury Marine	50-65784A1	698
18-5908	Mercury Marine	50-76965A3	698
18-5908	Mercury Marine	50-76967A1	698
18-5908	Mercury Marine	50-76967A4	698
18-5908	Mercury Marine	50-808011A05	698
18-5908	Mercury Marine	50-808011A1	698
18-5908	Mercury Marine	50-808011A3	698
18-5908	Mercury Marine	50-808011A4	698
18-5908	Mercury Marine	50-99419A3	698
18-5908	OMC	981288	874
18-5908	OMC	982195	874
18-5908	OMC	984982	874
18-5908	OMC	986007	874
18-5908	Pleasurecraft	RA122009	625
18-5910	Mercury Marine	50-12177A2	698
18-5910	Mercury Marine	50-99418A2	698
18-5910	OMC	984456	874
18-5910	OMC	986505	874
18-5911	Chris-Craft	16.61-00042	565
18-5911	Mercury Marine	50-17251A3	697
18-5911	Mercury Marine	50-76965A4	697
18-5911	Mercury Marine	50-77328A3	697
18-5911	Mercury Marine	50-99417A2	697
18-5911	Mercury Marine	50-99419A3	697
18-5911	OMC	981078	873
18-5911	OMC	982121	873
18-5911	OMC	983444	873
18-5911	OMC	983790	873
18-5911	OMC	985966	873
18-5911	Volvo	834893	951
18-5911	Volvo	855326	951
18-5913	Mercury Marine	50-812428A3	697
18-5913	Mercury Marine	50-812604A2	697
18-5913	Mercury Marine	50-822330A2	697
18-5913	Mercury Marine	50-864340A2	697
18-5913	OMC	3854751	874
18-5913	Volvo	3587625	951
18-5913	Volvo	3853982	951
18-5913	Volvo	3854751	951
18-5913	Volvo	3856004	951
18-5913	Volvo	3860764	951
18-5913	Volvo	3885317	951
18-5917	OMC	984628	874
18-5919	Mercury Marine	50-806963A4	698
18-5919	Mercury Marine	50-806965A2	698
18-5919	Mercury Marine	50-806965A4	698
18-5919	OMC	988217	873
18-5919	Volvo	3856003	951
18-5920	OMC	987811	873
18-5920	OMC	3854190	873
18-5920	Pleasurecraft	RA122001	626
18-5920	Pleasurecraft	RK122014	626
18-5920	Volvo	3854190	951
18-5923			697, 873, 951
18-5927			873, 951
18-5929	Mercury Marine	892940T	372
18-5939	Valeo	2541451	953
18-5939	Valeo	A13N234	953
18-5939	Volvo	872235	953
18-5939	Volvo	873770	953
18-5939	Volvo	3803260	953
18-5943	Valeo	541663	953
18-5943	Valeo	A13N259	953
18-5943	Volvo	872926	953
18-5943	Volvo	3803227	953
18-5945			702
18-5946			702
18-5949			704
18-5953-1			704
18-5954	Chrysler Inboard	3527501	577
18-5954	Chrysler Inboard	3527502	577
18-5954	Chrysler Inboard	3744870	577
18-5956	Mercury Marine	56045	703
18-5956	Mercury Marine	59755	703
18-5956	Mercury Marine	69729	703
18-5956	Mercury Marine	78477	703
18-5956	Mercury Marine	90794	703
18-5956	Mercury Marine	78403A1	703
18-5956	Mercury Marine	78403A2	703
18-5957	Mercury Marine	12449	703
18-5957	Mercury Marine	56045	703
18-5957	Mercury Marine	59755	703
18-5957	Mercury Marine	69729	703
18-5957	Mercury Marine	78477	703
18-5957	Mercury Marine	90794	703
18-5957	Mercury Marine	92497	703
18-5957	Mercury Marine	12449A1	703
18-5957	Mercury Marine	78403A1	703
18-5957	Mercury Marine	78403A2	703
18-5957	Mercury Marine	817119A1	703
18-5957	Mercury Marine	817119A4	703
18-5957	Mercury Marine	92497A3	703
18-5957	Mercury Marine	98555A1	703
18-5957	OMC	982364	877
18-5957	Pleasurecraft	RA097002	626
18-5957	Pleasurecraft	RA097003	626
18-5957	Pleasurecraft	RA097006	626
18-5957	Volvo	3860769	952
18-5959	Valeo	A13N147M	952
18-5959	Valeo	A13N148M	952
18-5959	Valeo	A13N1M	952
18-5959	Valeo	A13N2M	952
18-5959	Volvo	826495	952
18-5959	Volvo	834609	952
18-5959	Volvo	834963	952
18-5959	Volvo	841762	952
18-5959	Volvo	841765	952
18-5959	Volvo	841766	952
18-5960	Mercury Marine	807653T	703
1 18-5961			568, 588, 598, 628
1 18-5962			568, 588, 598, 628
18-59640	Prestolite		994
18-5965	Mercury Marine	12449	703
18-5965	Mercury Marine	92497	703
18-5965	Mercury Marine	12449A1	703
18-5965	Mercury Marine	805884T	703
18-5965	Mercury Marine	817119A1	703
18-5965	Mercury Marine	817119A4	703
18-5965	Mercury Marine	92497A3	703
18-5965	Mercury Marine	98555A1	703
18-5966	Mercury Marine	12449	703
18-5966	Mercury Marine	92497	703
18-5966	Mercury Marine	12449A1	703
18-5966	Mercury Marine	12449A1	703
18-5966	Mercury Marine	817119A1	703
18-5966	Mercury Marine	817119A4	703
18-5966	Mercury Marine	98555A1	703
18-5967	Mercury Marine	807652T	703
18-5968			704
18-59700	Volvo	841380	952
18-59700	Volvo	841762	952
18-59700	Volvo	841763	952
18-59700	Volvo	841765	952
18-59700	Volvo	841766	952
18-59700	Volvo	3803227	952
18-59700	Volvo	3803227-2	952
18-59700	Volvo	834625-6	952
18-59700	Volvo	841378-3	952
18-59710	Volvo	820652	952
18-59710	Volvo	822454	952
18-59710	Volvo	827303	952
18-59710	Volvo	847651	952
18-59710	Volvo	849561	952
18-59710	Volvo	849602	952
18-5975	Motorola	510-845	661
18-5975	Motorola	510-860	661
18-5975	Motorola	510-864	661
18-5975	Motorola	9AR3855G	661
18-5975	Motorola	9AR6000G	661
18-5975	Motorola	9AR3959G	661
18-5975	Perkins Marine Engine	2871A651	661
18-5975	Valeo	2939590	661
18-5976	Motorola	9AR3743G	953

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-5976	Motorola	510-821	953
	18-5976	Motorola	510-802	953
	18-5976	Motorola	510-835	953
	18-5976	Motorola	510-836	953
	18-5976	Motorola	510-856	953
	18-5976	Motorola	510-861	953
	18-5976	Motorola	510-862	953
	18-5976	Valeo	2937430	953
	18-5978	Mercury Marine	47487T	704
	18-5979	Volvo	3860082	952
	18-5982	Cummins	216040	661
	18-5982	Cummins	3604234RX	661
	18-5983	Mercury Marine	862030T	703
	18-5984	Indmar	575011	615
	18-5984	Pleasurecraft	RA097007B	626
	18-6000	Volvo	832598	991
	18-6000	Volvo	873179	991
	18-6000A	Volvo	832598	991
	18-6000A	Volvo	873179	991
	18-6001	Volvo	838929	991
	18-600-1212			88
	18-600-1414			88
	18-600-1418			88
	18-600-3814			88
	18-600-3818			88
	18-600-3838			88
	18-6004	Volvo	852835	991
	18-6004	Volvo	873178	991
	18-6004A	Volvo	852835	991
	18-6004A	Volvo	873178	991
	18-6005	Volvo	875805	991
	18-600-5614			Obsolete
	18-600-5618			88
	18-6009	Volvo	875815	991
	18-6009A	Volvo	875815	991
	18-6010	Volvo	875821	991
	18-60103	Nissan/Tohatsu	332600060M	459
	18-60103-50			459
	18-6010A	Volvo	875821	991
	18-6011	Honda	41107-ZW1-003ZA	250
	18-6011	Mercury Marine	31640	440
	18-6011	Mercury Marine	316403	440
	18-6011	Mercury Marine	316404	440
	18-6011	Mercury Marine	31640A1	440
	18-6011	Mercury Marine	31640A2	440
	18-6011	Mercury Marine	31640A4	440
	18-6011	Mercury Marine	31640T6	440
	18-6011	Mercury Marine	72436A1	440
	18-6011	Mercury Marine	97-31640B4	440
	18-6011	Mercury Marine	97-31640Q4	440
	18-6011A	Honda	41107-ZW1-003ZA	250
	18-6011A	Mercury Marine	31640	440
	18-6011A	Mercury Marine	31640A1	440
	18-6011A	Mercury Marine	31640Q4	440
	18-6011A	Mercury Marine	31640T6	440
	18-6012	Mercury Marine	34127	853
	18-6012	Mercury Marine	34127A1	853
	18-6012	Mercury Marine	34127A2	853
	18-6012	Mercury Marine	34127T1	853
	18-6012	Mercury Marine	34127T2	853
	18-6013	Mercury Marine	32170	853
	18-6013	Mercury Marine	32170A1	853
	18-6013	Mercury Marine	34762A1	853
	18-6013	Mercury Marine	97-34672C	853
	18-601-3814			88
	18-6014	Mercury Marine	822777	440, 853
	18-6014	Mercury Marine	8227772	440, 853
	18-6014	Mercury Marine	463999A2	440, 853
	18-6014	Mercury Marine	46399A1	440, 853
	18-6014	Mercury Marine	822777A1	440, 853
	18-6014	Mercury Marine	822777A3	440, 853
	18-6014	Mercury Marine	822777A4	440, 853
	18-6014	Mercury Marine	822777Q1	440, 853
	18-6014A	Mercury Marine	46399A1	440, 853
	18-6014A	Mercury Marine	822777A1	440, 853
	18-6014A	Mercury Marine	822777Q1	440, 853
	18-60151-9	Mercury Marine	55989	853
	18-60151-9	Mercury Marine	55989A3	853
	18-60151-9	Mercury Marine	55989A4	853
	18-60151-9	Mercury Marine	55989A9	853
	18-60151-9	Mercury Marine	55989Q9	853
	18-60151-9	Mercury Marine	55989T9	853
1	18-6015-9	Mercury Marine	55989A3	853
1	18-6015-9	Mercury Marine	55989Q9	853
1	18-6015-9	Mercury Marine	55989T9	853
	18-6015A-9	Mercury Marine	55989A3	853
	18-6015A-9	Mercury Marine	55989Q9	853
	18-6015A-9	Mercury Marine	55989T9	853
	18-6016	Mercury Marine	76214	440, 853
	18-6016	Mercury Marine	762142	440, 853
	18-6016	Mercury Marine	762142A1	440, 853
	18-6016	Mercury Marine	76214A5	440, 853
	18-6016	Mercury Marine	786214A2	440, 853
	18-6016	Mercury Marine	97-762145	440, 853
	18-6016	Mercury Marine	97-76214Q5	440, 853
1	18-60161	Mercury Marine	76214	440, 853
1	18-60161	Mercury Marine	76214Q5	440, 853
1	18-60161	Mercury Marine	76214T3	440, 853
	18-6016A	Mercury Marine	76214	440, 853
	18-6016A	Mercury Marine	76214Q5	440, 853
	18-6016A	Mercury Marine	76214T3	440, 853
	18-6017	OMC	123009	343
	18-6017	OMC	173029	343
	18-6017A	OMC	123009	343
	18-6017A	OMC	173029	343
	18-6018	OMC	327606	343
	18-6019	OMC	982277	926
	18-6019	OMC	982438	926
	18-6020	OMC	976669	343, 926
	18-6021	Volvo	838928	992
	18-6024	OMC	393023	343, 926
	18-6024	OMC	436745	343, 926
	18-6024A	OMC	393023	343, 926
	18-6024A	OMC	436745	343, 926
	18-6025	OMC	398331	343, 927
	18-6025	OMC	433458	343, 927
	18-6026	OMC	392462	343
	18-6027	OMC	392123	343, 927
	18-6028	OMC	984513	927
	18-6028	OMC	3853818	927
	18-6028	OMC	3855412	927
	18-6028	Volvo	984513	991
	18-6028	Volvo	3855411	991
	18-6028A	OMC	984513	927
	18-6028A	OMC	3853818	927
	18-6028A	OMC	3855412	927
	18-6028A	Volvo	3863193	991
	18-6029	OMC	397768	927
	18-6032	Suzuki	55320-95310	470
	18-6033	Suzuki	55125-87D00	470
	18-6034	Yamaha	6K1-45371-00-00	533
	18-6035	Yamaha	6J9-45371-01-00	533
	18-6040			559
	18-6041-1			559
	18-6043-1			559
	18-6045			559
	18-6046			559
	18-6047			559
	18-6050			559
	18-60508	Yamaha	60V-12414-A0-00	527
	18-60512	Yamaha	68D-E1169-A0-00	531
	18-60513	Yamaha	66M-11357-00-00	532
	18-60518	Yamaha	68D-11351-A0-00	531
	18-60519	Yamaha	68D-E1193-A0-00	531
	18-6052			559
	18-60520	Yamaha	66T-11193-A0-00	531
	18-60521	Yamaha	69M-11196-A0-00	531
	18-60522	Yamaha	66T-11181-A0-00	531
	18-60523	Yamaha	69M-11181-00-00	531
	18-60527	Yamaha	67D-45113-A0-00	531
	18-60528	Yamaha	66T-45113-A0-00	531
	18-60529	Yamaha	66T-41133-A0-00	531
	18-6053			559
	18-60530	Yamaha	66M-41114-01-00	531
	18-60531	Yamaha	65W-41114-01-00	531
	18-60532	Yamaha	66T-41114-A0-00	531
	18-60534	Yamaha	66M-13645-00-00	531
	18-60535	Yamaha	65W-13645-00-00	531
	18-60540	Yamaha	676-12414-A0-00	531
	18-60541	Yamaha	6BX-G4315-01-00	531
	18-6059			559
	18-6060			559
	18-6062			559
	18-6063			559
	18-6066	Mercury Marine	43994A2	853
	18-6066	Mercury Marine	821631A1	853
	18-6066	Mercury Marine	821631B1	853
	18-6066	Mercury Marine	821631C	853
	18-6066	Mercury Marine	821631Q1	853
	18-6066A	Mercury Marine	43994A2	853
	18-6066A	Mercury Marine	821631Q1	853
	18-6067	Mercury Marine	806189A1	854
	18-6067	Mercury Marine	97-806189	854
	18-6067	Mercury Marine	97-806189Q1	854
	18-6067A	Mercury Marine	806189A1	854
	18-6067A	Mercury Marine	97-806189	854
	18-6067A	Mercury Marine	97-806189Q1	854
	18-6068	Honda	41109-ZW1-003	249
	18-6068	Mercury Marine	826134	440, 854
	18-6068	Mercury Marine	826134A1	440, 854
	18-6068	Mercury Marine	97-826134Q	440, 854
	18-6070	Yamaha	688-45371-02-00	533

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-6079	Mercury Marine	806105	854
18-6079	Mercury Marine	806105A1	854
18-6079	Mercury Marine	806105Q1	854
18-6079	Mercury Marine	806105T1	854
18-6080	Mercury Marine	815933A1	854
18-6080	Mercury Marine	821629A1	854
18-6080	Mercury Marine	97-821629Q1	854
18-6080A	Mercury Marine	821629	854
18-6080A	Mercury Marine	821629A1	854
18-6080A	Mercury Marine	821629Q1	854
18-6089	Mercury Marine	806190A1	854
18-6089	Mercury Marine	806190T1	854
18-6089	Mercury Marine	97-806190	854
18-6089	Mercury Marine	97-806190B4	854
18-6089	Mercury Marine	97-806190Q1	854
18-6090	Yamaha	6G5-45251-01-00	533
18-6091	Yamaha	6H1-45251-02-00	533
18-60915	Mercury	27-835383001	Obsolete
18-60915	Nissan/Tohatsu	3V1020110M	Obsolete
18-60916	Mercury	27-850836001	417
18-60916	Nissan/Tohatsu	3V1010050M	459
18-60917	Mercury	27-803508017	422
18-60917	Nissan/Tohatsu	3V1010240M	459
18-60918	Mercury	27-835427003	423
18-60918	Nissan/Tohatsu	3V1013030M	459
18-60919	Mercury	27-834952001	423
18-60919	Nissan/Tohatsu	3V1023050M	459
18-6092	Mercury Marine	806190	854
18-6092	Mercury Marine	806190A1	854
18-6092	Mercury Marine	806190Q1	854
18-6092	Mercury Marine	806190T1	854
18-60920	Mercury	27-853702005	423
18-60920	Nissan/Tohatsu	346-01032-0	459
18-6092A	Mercury Marine	806190	854
18-6092A	Mercury Marine	806190A1	854
18-6092A	Mercury Marine	806190Q1	854
18-6092A	Mercury Marine	806190T1	854
18-6093	Mercury Marine	806105	854
18-6093	Mercury Marine	806105A1	854
18-6093	Mercury Marine	806105Q1	854
18-6093	Mercury Marine	806105T1	854
18-6093A	Mercury Marine	806105	854
18-6093A	Mercury Marine	806105A1	854
18-6093A	Mercury Marine	806105Q1	854
18-6093A	Mercury Marine	806105T1	854
18-6094	Mercury Marine	817373A1	854
18-6094	Mercury Marine	821630A1	854
18-6094	Mercury Marine	821630C2	854
18-6094	Mercury Marine	97-821630Q1	854
18-6094A	Mercury Marine	821630	854
18-6094A	Mercury Marine	821630A1	854
18-6094A	Mercury Marine	821630Q1	854
18-6094A	Mercury Marine	821630T1	854
18-6095	OMC	431708	343, 927
18-6095A	OMC	431708	343, 927
18-6096	Yamaha	664-45371-01-00	533
18-6097	Yamaha	6E5-45371-01-00	533
18-6098	Suzuki	55125-96310	470
18-6099	Mercury Marine	815933A1	854
18-6099	Mercury Marine	821629A1	854
18-6099	Mercury Marine	97-821629Q1	854
18-6100	OMC	123009	343
18-6100	OMC	173029	343
18-6101	OMC	983494	927
18-6102	OMC	984513	927
18-6102	OMC	3853818	927
18-6102	OMC	3855412	927
18-6102	Volvo	3855412	991
18-6103	OMC	984547	927
18-6103A	OMC	984547	927
18-6104	Volvo	832598	991
18-6104	Volvo	873179	991
18-6105	Volvo	852835	991
18-6105	Volvo	873178	991
18-61051			166, 680
18-6106	Volvo	875821	991
18-6107			559
18-6108			559
18-6109			559
18-6111	Yamaha	688-45371-02-00	533
18-6112	Yamaha	6J9-45371-01-00	533
18-6114	Mercury Marine	806189	854
18-6114	Mercury Marine	806189A1	854
18-6114	Mercury Marine	806189Q1	854
18-6114	Mercury Marine	806189T1	854
18-6115	OMC	433580	343
18-6117A	Mercury Marine	97-806188A1	853
18-6117A	Mercury Marine	97-806188Q01	853
18-6117M	Mercury Marine	97-806188A1	853
18-6117M	Mercury Marine	97-806188Q01	853
18-6117Z	Mercury Marine	97-806188A1	853
18-6117Z	Mercury Marine	97-806188Q01	853
18-6118A	Yamaha	68V-11325-01-00	533
18-6119A	Yamaha	61A-45371-00-00	533
18-6119Z	Yamaha	61A-45371-00-00	533
18-6120A	Yamaha	61N-45251-01-00	533
18-6120Z	Yamaha	61N-45251-01-00	533
18-6121A	Yamaha	6K1-45371-02-00	533
18-6121Z	Yamaha	6K1-45371-02-00	533
18-6122A	Yamaha	69L-45371-00-00	533
18-6122Z	Yamaha	69L-45371-00-00	533
18-6123Z	Volvo	873395	991
18-6124Z	Volvo	872793	991
18-6125A	Volvo	3586461	991
18-6125M	Volvo	3855610	991
18-6125Z	Volvo	3854130	991
18-6126A	Volvo	3888816	991
18-6126M	Volvo	3888818	991
18-6126Z	Volvo	3888817	991
18-6127A	Volvo	3888813	991
18-6127M	Volvo	3888815	991
18-6127Z	Volvo	3888814	991
18-6128A	Volvo		992
18-6128M	Volvo		992
18-6128Z	Volvo		992
18-6129A	Volvo		992
18-6129M	Volvo		992
18-6129Z	Volvo		992
18-6130	Volvo		992
18-6131	Volvo		992
18-61319	Mercury	27-827154	810
18-6132A	Yamaha		533
18-6132M	Yamaha		533
18-6133A	Yamaha		533
18-6133M	Yamaha		533
18-6134			559
18-6135			559
18-6136			559
18-6137			559
18-6140	Universal	301068	559
18-6141	Universal	301069	559
18-6150A	Mercury Marine	888756A2	854
18-6150A	Mercury Marine	888756Q02	854
18-6150A	Mercury Marine	888756Q4	854
18-6150M	Mercury Marine	888756A2	854
18-6150M	Mercury Marine	888756Q02	854
18-6150M	Mercury Marine	888756Q4	854
18-6150Z	Mercury Marine	888756A2	854
18-6150Z	Mercury Marine	888756Q02	854
18-6150Z	Mercury Marine	888756Q4	854
18-61513	Mercury	27-142471	806
18-61513	Mercury	27-14247T1	806
18-6154A			853
18-6154M			853
18-6154Z			853
18-6155Z			927
18-6156A			440
18-6156M			440
18-6157A	Mercury Marine	8M0058677	440
18-6157M			440
18-6158A	Mercury Marine	888756Q01	853
18-6158A	Mercury Marine	97-888756Q03	853
18-6158M	Mercury Marine	888755A1	853
18-6158M	Mercury Marine	888755Q01	853
18-6158M	Mercury Marine	97-888755Q03	853
18-6158Z			853
18-6159A	Mercury Marine	888758A1	853
18-6159A	Mercury Marine	888758Q01	853
18-6159A	Mercury Marine	97-888758Q03	853
18-6159M	Mercury Marine	888757Q01	853
18-6159M	Mercury Marine	888759A1	853
18-6159M	Mercury Marine	97-888759Q03	853
18-6159Z			853
18-6160A	Mercury Marine	888761A1	853
18-6160A	Mercury Marine	888761Q01	853
18-6160A	Mercury Marine	97-888761Q03	853
18-6160M	Mercury Marine	888760A1	853
18-6160M	Mercury Marine	888760Q01	853
18-6160M	Mercury Marine	97-888760Q03	853
18-6160Z			853
18-6161A	Suzuki		470
18-6161M	Suzuki		470
18-6162A	Yamaha		533
18-6162M	Yamaha		533
18-6163A	Honda		250
18-6163M	Honda		250
18-6165A	Honda	41107-ZV5-00-00	250
18-6200	Yanmar	27210-200200	672
18-6201	Yanmar	27210-200300	672
18-6240	Mercury Marine	821630	854
18-6240	Mercury Marine	821630A1	854
18-6240	Mercury Marine	821630Q1	854

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-6240	Mercury Marine	821630T1	854
	18-6241	Honda	41107-ZW1-003ZA	250
	18-6241	Mercury Marine	31640	440, 853
	18-6241	Mercury Marine	31640A1	440, 853
	18-6241	Mercury Marine	31640Q4	440, 853
	18-6241	Mercury Marine	31640T6	440, 853
	18-6242-9	Mercury Marine	55989A3	853
	18-6242-9	Mercury Marine	55989Q9	853
	18-6242-9	Mercury Marine	55989T9	853
	18-6243	Mercury Marine	43994A2	853
	18-6243	Mercury Marine	821631Q1	853
	18-6244	Mercury Marine	76214	440, 853
	18-6244	Mercury Marine	76214Q5	440, 853
	18-6244	Mercury Marine	76214T3	440, 853
2	18-6245	Mercury Marine	10-32470	441
	18-6246	Yamaha	90105-10M00-00	533
	18-6249	Mercury Marine	43396A2	441
	18-6249	Mercury Marine	818298A1	441
	18-6249	Mercury Marine	818298Q1	441
	18-6249A	Mercury Marine	43396A2	441
	18-6249A	Mercury Marine	818298A1	441
	18-6249A	Mercury Marine	818298Q1	441
	18-6250			266, 375
	18-6251			266, 375
	18-6252			260
	18-6253			702
	18-6254	Mercury Marine	392-2940	702
	18-6255	Mercury Marine	392-8989	702
	18-6256	Mercury Marine	392-2529	702
	18-6257	OMC	982957	878
	18-6257	OMC	983195	878
	18-6258	Honda	36120-ZV5-821	241
	18-6259	Yamaha	6H1-43880-00-00	481
	18-6260			877
	18-6261	OMC	987774	877
	18-6261	OMC	3854182	877
	18-6261	OMC	3854809	877
	18-6261	OMC	3856600	877
	18-6261	OMC	3857561	877
	18-6261	OMC	3860171	877
	18-6261	Volvo	3857561	952
	18-6261	Volvo	3856600-6	952
	18-6263	Universal	288182	634
	18-6263	Universal	288759	634
	18-6264	Un		634
	18-6265	Volvo	3857813	952
	18-6266	Volvo	872300	955
	18-6266	Volvo	876040	955
	18-6268	Volvo	841177	955
	18-6268	Volvo	872272	955
	18-6270	OMC	984536	873
	18-6270	OMC	988013	873
	18-6270			577
	18-6271	Volvo	241812	955
	18-6271	Volvo	870670	955
	18-6271	Volvo	876038	955
	18-6271	Volvo	6643474	955
	18-6273-1	Mercury Marine	99186	364
	18-6273-1	Mercury Marine	99186-1	364
	18-6273-1	Mercury Marine	99186T	364
	18-6274	Mercury Marine	14336A20	365
	18-6274	Prestolite	HYK4001	956
	18-6274	Volvo	852928	956
	18-6274	Volvo	3857265	956
	18-6275	Mercury Marine	814472	697
	18-6275	Mercury Marine	50-12121A2	697
	18-6275	Mercury Marine	50-12177A2	697
	18-6275	Mercury Marine	50-77328A1	697
	18-6275	Mercury Marine	50-77328A3	697
	18-6275	Mercury Marine	50-806964A2	697
	18-6275	Mercury Marine	50-806964A3	697
	18-6275	Mercury Marine	50-806964A4	697
	18-6275	Mercury Marine	50-807904A1	697
	18-6275	Mercury Marine	50-812428A3	697
	18-6275	Mercury Marine	50-812604A2	697
	18-6275	Mercury Marine	50-822330A2	697
	18-6275	Mercury Marine	50-863007A1	697
	18-6275	Mercury Marine	50-864340A2	697
	18-6275	Mercury Marine	50-99418A2	697
	18-6275	Volvo	3857747	951
	18-6275	Volvo	3860566	951
	18-6276	OMC	984536	873
	18-6276	OMC	988013	873
	18-6277	OMC	435548	260
	18-6279	Chrysler Force	820545	224
	18-6279	Chrysler Force	F694541-1	224
	18-6280	OMC	437801	260
	18-6281	OMC	438786	260
	18-6281	OMC	439937	260
	18-6281	OMC	5005254	260
	18-6282	Mercury Marine	50-8329972	373
	18-6283	Mercury Marine	50-8331535	373
	18-6284			634
	18-6285	OMC	433226	260
	18-6286	Chrysler Force	827675A1	224
	18-6287			Obsolete
	18-6288	Indmar	575010	615
	18-6288	Pleasurecraft	RA097007B	626
	18-6291	OMC	3854194	875
	18-6291	Volvo	3854194-2	875
	18-6293	Mercury Marine	862031T	703
	18-6293	Mercury Marine	862031T1	703
	18-6298	Mercury Marine	863077T	703
	18-6299	Marine Power	402001	618
	18-6350	Mercury Marine	43-821823A1	829
	18-6350	Mercury Marine	43-853640A2	829
	18-6350K	Mercury Marine	43-803104T1	828
	18-6351	Mercury Marine	43-853641A2	829
	18-6351K	Mercury Marine	43-803103T1	828
	18-6352	Mercury Marine	43-853642A2	829
	18-6352K	Mercury Marine	43-803106T1	828
	18-6353	Mercury Marine	43-853643A2	829
	18-6353K	Mercury Marine	43-803105T1	828
	18-63966	Yamaha	66M-11181-10-00	531
	18-63968	Yamaha	65W-11181-30-00	531
	18-6399	OMC	984264	915
	18-6400	Mercury Marine	12784	830
	18-6400	Mercury Marine	12784T	830
	18-6401	Mercury Marine	12784A10	830
	18-6401	Mercury Marine	12784A4	830
	18-6404	Mercury Marine	865503T	830
	18-6406	Mercury Marine	865493A01	831
	18-6406	Mercury Marine	865496A01	831
	18-6406	Mercury Marine	865496A01	831
	18-6406	Mercury Marine	865510T	831
	18-6406	Mercury Marine	865511T	831
	18-6410	Yamaha	689-81800-11	477
	18-6410	Yamaha	689-81800-12	477
	18-6410	Yamaha	689-81800-13-00	477
	18-6411	Yamaha	6H3-81800-10	477
	18-6411	Yamaha	6H3-81800-11-00	477
	18-6412	Yamaha	697-81800-12	477
	18-6412	Yamaha	99999-03249-00	477
	18-6413	Yamaha	6E5-81800-11-00	478
	18-6413	Yamaha	6E5-81800-12-00	478
	18-6414	Suzuki	31100-95600	461
	18-6415	Yamaha	6N7-81800-10-00	478
	18-6416	Suzuki	31100-94610	461
	18-6417	Suzuki	31100-92E00	461
	18-6418	Nissan/Tohatsu	353760104M	456
	18-6419	Suzuki	31100-89J00	461
	18-6420	Yamaha	6L2-81800-20-00	478
	18-6421	Yamaha	6F5-81800-11	478
	18-6421	Yamaha	6J4-81800-01-00	478
	18-64217	Mercury	27-815791A00	417
	18-6422	Yamaha	6H4-81800-12-00	478
	18-64221	Mercury	27-835427A04	417
	18-64221	Nissan/Tohatsu	3V1871210M	458
	18-6423	Yamaha	688-81800-12-00	478
	18-6425	Mercury Marine	50-804312T1	737
	18-6425	Yamaha	67F-81800-02-00	478
	18-6426	Yamaha	68F-81800-01-00	478
	18-6427	Yamaha	68V-81800-01-00	478
	18-6428	Suzuki	31100-95313	461
	18-6429	Suzuki	31100-94702	461
	18-6430	Nissan/Tohatsu	B29A-90500A	456
	18-6431	Nissan/Tohatsu	346760100M	456
	18-6432	Nissan/Tohatsu	3C8760101M	456
	18-6433	Honda	31200-ZV5-013	240
	18-6434	OMC	386430	264
	18-6435	Mercury Marine	50-859377T	372
	18-6435	Mercury Marine	50-884044T	372
	18-6435	Mercury Marine	50-888161T	372
	18-6436	Mercury Marine	50-834749	372
	18-6436	Mercury Marine	50-859171T	372
	18-6437	Mercury Marine	50-830308T	373
	18-6437	Mercury Marine	50-859169T	373
	18-6437	Mercury Marine	50-888151T	373
	18-6438	Mercury Marine	50-854636T	373
	18-6438	Mercury Marine	50-859170T	373
	18-6438	Mercury Marine	50-884045T	373
	18-6438	Mercury Marine	50-888160T	373
	18-6439	Chrysler Force	50-803903T	224
	18-6439	Chrysler Force	50-F575955	224
	18-6440	Mercury Marine	50-853329T	373
	18-6440	Mercury Marine	50-892339T	373
	18-6441	Chrysler Force	50-803900T	224
	18-6441	Chrysler Force	50-F514955	224
	18-64415	Yamaha	68F-W1135-00-00	529
	18-6443	Pleasurecraft	RA122019	625
	18-6445	Honda	31200-ZW9-802	241
	18-6448			365, 456

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
		SIERRA		
	18-6451	Indmar	575014	615
	18-6452	Pleasurecraft	RA097009	626
	18-6453	Pleasurecraft	RA097007C	626
	18-6454	Mercury Marine	834832	372
	18-6454	Mercury Marine	857006T	372
	18-6454	Mercury Marine	875285T1	372
	18-6454	Mercury Marine	881248T	372
	18-6454	Mercury Marine	889955A03	372
	18-6454	Mercury Marine	8M0064021	372
	18-6455	Mercury Marine	875286A1	372
	18-6455	Mercury Marine	875286T	372
	18-6455	Mercury Marine	881247A1	372
	18-6456	Volvo	855507	988
	18-6457	Mercury Marine	807757T	734
	18-6475	Honda	31630-ZW5-003	240
	18-6476	Honda	31630-ZY6-003	240
	18-6500	Mercury Marine	84-881262A2	372
	18-6501	OMC	307573	316
	18-6501	OMC	395460	316
	18-6503	OMC	318944	316
	18-6506	Mercury Marine	24-29340A1	376
	18-6506	Mercury Marine	24-29340T1	376
	18-6509	OMC	326877	316
	18-6511	OMC	312932	316
1	18-6512	OMC	330525	316
1	18-6513	OMC	203698	316
	18-6522	OMC	323653	316
	18-6522	OMC	338534	316
	18-6523			989
	18-6525	OMC	397003	341
	18-6526	OMC	397004	341
	18-6527	OMC	395911	341
	18-6528	OMC	396161	341
	18-6528	OMC	5000581	341
	18-65450	Yamaha	6E9-82575-02-00	30, 475
	18-6650	Yamaha	6M6-81960-A0-00	552
	18-6651	Yamaha	66V-81960-00-00	552
	18-6652	Yamaha	6K8-81960-A0-00	552
	18-6742	Honda	36120-ZY3-023	241
	18-6743	Honda	36120-ZY9-003	241
	18-6745	Honda	36120-ZY6-013	241
	18-6744	OMC	5006319	260
	18-6746	Mercury Marine	14336A20	702
	18-6746	Mercury Marine	14336A20	702
	18-6746	Mercury Marine	14336A25	702
	18-6746	Mercury Marine	14336A31	702
	18-6746	Mercury Marine	14336A8	702
	18-6746	Mercury Marine	865380A03	702
	18-6746	Mercury Marine	865380A13	702
	18-6746	Mercury Marine	88183A5	702
	18-6747	Mercruiser	14336A15	701
	18-6747	Mercruiser	14336A17	701
	18-6747	Mercruiser	14336A22	701
	18-6747	Mercruiser	14336A28	701
	18-6747	Mercruiser	14336A6	701
	18-6747	Mercruiser	14336A9	701
	18-6747	Mercruiser	865380A02	701
	18-6747	Mercruiser	865380A05	701
	18-6747	Mercruiser	865380A15	701
	18-6747	Mercruiser	865380A25	701
	18-6747	Mercruiser	88183A12	701
	18-6747	Mercruiser	88183A3	701
	18-6748	Yamaha	67C-43880-00-00	481
	18-6748	Yamaha	67C-43880-01-00	481
	18-6749	Mercury Marine	42419A1	701
	18-6749	Mercury Marine	42419A1	701
	18-6749	Mercury Marine	58397A2	701
	18-6749	Mercury Marine	58397A3	701
	18-6749	Mercury Marine	862548A1	701
	18-6749	Mercury Marine	88553A1	701
	18-6749	Mercury Marine	88893A4	701
	18-6750	Mercury Marine	42419A1	701
	18-6750	Mercury Marine	862548A1	701
	18-6751	Mercury Marine	811618	363
	18-6751	Mercury Marine	811618A1	363
	18-6751	Mercury Marine	812843A1	363
	18-6751	Mercury Marine	813442A1	363
	18-6751	Mercury Marine	813442A2	363
	18-6751	Mercury Marine	893929A01	363
	18-6751	Mercury Marine	99660A1	363
	18-6752	Mercury Marine	14336A15	701
	18-6752	Mercury Marine	14336A17	701
	18-6752	Mercury Marine	14336A22	701
	18-6752	Mercury Marine	14336A28	701
	18-6752	Mercury Marine	14336A6	701
	18-6752	Mercury Marine	14336A9	701
	18-6752	Mercury Marine	88183A11	701
	18-6752	Mercury Marine	88183A12	701
	18-6752	Mercury Marine	88183A6	701
	18-6752	Mercury Marine	96477A3	701
	18-6753	Mercury Marine	14336A9	701
	18-6753	Mercury Marine	88183A12	701
	18-6754	OMC	382138	878
	18-6754	Prestolite	ETK 4001	878
	18-6754	Prestolite	ETK 4101	878
	18-6754	Prestolite	ETK 4102	878
	18-6755	OMC	982058	878
	18-6755	OMC	982706	878
	18-6755	Prestolite	EVD 4001	878
	18-6755	Prestolite	EVD 4002	878
	18-6756			260
	18-6757			364
	18-6758	Electrolux	5024/120	956
	18-6758	Volvo	850834	956
	18-6759	OMC	391264	260
	18-6759	OMC	393988	260
	18-6759	OMC	394176	260
	18-6759	OMC	985237	260
	18-6760	Yamaha	6G5-43880-02-00	481
	18-6761	OMC	387277	260
	18-6761	OMC	582048	260
	18-6761	OMC	582155	260
	18-6761	OMC	584107	260
	18-6762	Chrysler Force	455541	224
	18-6762	Chrysler Force	449541-3	224
	18-6762	OMC	172543	260
	18-6763	Mercury Marine	67914A2	702
	18-6763	Mercury Marine	79271A4	702
	18-6763	Mercury Marine	92975A28	364
	18-6763	Mercury Marine	92975A32	364
	18-6763	Mercury Marine	92975A6	702
	18-6764	OMC	982069	878
	18-6764	OMC	982073	878
	18-6764	OMC	983318	878
	18-6765	Mercury Marine	823653A5	364
	18-6765	Mercury Marine	823653A9	364
	18-6765	Mercury Marine	92459A4	364
	18-6767-1	OMC	172850	260
	18-6767-1	OMC	173564	260
	18-6767-1	OMC	173596	260
	18-6768	Mercury Marine	392-8261A1	702
	18-6768	Mercury Marine	392-8263	702
	18-6768	Mercury Marine	74436A9	702
	18-6768	Mercury Marine	79271A4	702
	18-6768	Mercury Marine	88475A4	702
	18-6768	Mercury Marine	93247A7	702
	18-6768	Mercury Marine	993247A4	702
	18-6769-1	Mercury Marine	14336A8	702
	18-6769-1	Mercury Marine	88183A5	702
	18-6770	Volvo	854346	955
	18-6771	Mercury Marine	17646	702
	18-6771	Mercury Marine	18525	702
	18-6771	Mercury Marine	18525A1	363, 702
	18-6772	Mercury Marine	17649	702
	18-6772	Mercury Marine	17649T	702
	18-6772	Mercury Marine	891736T	702
	18-6773	Mercury Marine	828708	364
	18-6773	Mercury Marine	878265A4	364
	18-6774	Mercury Marine	811628	364
	18-6774	Mercury Marine	828708A1	364
	18-6774	Mercury Marine	878265A6	364
	18-6775	Chrysler Force	824051	224
	18-6775	Mercury Marine	811673 1	364
	18-6777	Chrysler Force	19217A1	224
	18-6777	Chrysler Force	19217A5	224
	18-6777	Chrysler Force	818903A1	224
	18-6777	Chrysler Force	819479A1	224
	18-6777	Chrysler Force	819480A1	224
	18-6777	Chrysler Force	819762A4	224
	18-6777	Chrysler Force	819762A7	224
	18-6777	Chrysler Force	81977A8	224
	18-6777	Chrysler Force	81977A9	224
	18-6777	Chrysler Force	822870A1	224
	18-6777	Chrysler Force	830250A3	224
	18-6777	Chrysler Force	830250T3	224
	18-6777	Chrysler Force	832021A1	224
	18-6777	Chrysler Force	832021A2	224
	18-6777	Chrysler Force	832021T2	224
	18-6777	Chrysler Force	832021T4	224
	18-6777	Chrysler Force	855654A1	224
	18-6777	Chrysler Force	855654T2	224
	18-6777	Mercury Marine	19217A1	364
	18-6777	Mercury Marine	19217A5	364
	18-6777	Mercury Marine	818903A1	364
	18-6777	Mercury Marine	819479A1	364
	18-6777	Mercury Marine	819480A1	364
	18-6777	Mercury Marine	819762A4-A7	364
	18-6777	Mercury Marine	81977A8-A9	364
	18-6777	Mercury Marine	822870A1	364
	18-6777	Mercury Marine	830250A3	364
	18-6777	Mercury Marine	830250T3	364
	18-6777	Mercury Marine	832021A1	364

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-6777	Mercury Marine	832021A2	364
18-6777	Mercury Marine	832021T2	364
18-6777	Mercury Marine	832021T4	364
18-6777	Mercury Marine	854472A2	364
18-6777	Mercury Marine	854472A3	364
18-6777	Mercury Marine	854472A4	364
18-6777	Mercury Marine	855654A1	364
18-6777	Mercury Marine	855654T2	364
18-6778	Mercury Marine	883166A1	702
18-6778	Mercury Marine	883166A2	702
18-6779	OMC	986280	878
18-6779	OMC	3853945	878
18-6779	Volvo	986280	956
18-6779	Volvo	3853945	956
18-6780	OMC	434496	260
18-6780	OMC	438529	260
18-6780	OMC	438531	260
18-6781	Yamaha	6H1-43880-02-00	481
18-6782	Yamaha	61A-43880-01-00	482
18-6782	Yamaha	61A-43880-02-00	482
18-6783	Yamaha	64E-43880-00-00	482
18-6783	Yamaha	64E-43880-01-00	482
18-6785	Suzuki	38100-87000-0IT	462
18-6785	Suzuki	38100-87E10-0ED	462
18-6785	Suzuki	38100-87E20-0ED	462
18-6786-1	Suzuki	38100-87D10-0ED	462
18-6786-1	Suzuki	38100-87D10-0IT	462
18-6786-1	Suzuki	38100-87D10-35J	462
18-6786-1	Suzuki	38100-92E00-0ED	462
18-6787	Yamaha	67F-43880-00-00	481
18-6788	Yamaha	6H5-43880-02-00	481
18-6789	Yamaha	62X-43880-09-00	481
18-6790	Electrolux	KS3448/290	956
18-6790	Volvo	839430	956
18-6791	Volvo	850046	956
18-6791	Volvo	852520	956
18-6792	Volvo	854329	956
18-6792	Volvo	897720	956
18-6793	Honda	36120-ZV5-822	241
18-6793	Suzuki	38100-87J11	462
18-6793	Suzuki	38100-87J20	462
18-6798	Yamaha	60V-43880-00-00	481
18-6798	Yamaha	69J-43880-00-00	481
18-6799	Mercury Marine	392-8261A1	702
18-6799	Mercury Marine	392-8263	702
18-6799	Mercury Marine	74436A9	702
18-6799	Mercury Marine	79271A4	702
18-6799	Mercury Marine	88475A4	702
18-6799	Mercury Marine	93247A4	702
18-6799	Mercury Marine	93247A7	702
18-6801	OMC	5005114	261
18-6802	OMC	5005113	261
18-6803	OMC	5005115	261
18-6803	OMC	5007662	261
18-6804	Volvo	3861575	955
18-6806	Volvo	3587079	955
18-6806	Volvo	3857489	955
18-6806	Volvo	3860879	955
18-6811	Yamaha	62X-43880-00-00	482
18-6811	Yamaha	62X-43880-01-00	482
18-6811	Yamaha	62Y-43800-11-00	482
18-6811	Yamaha	62Y-43880-00-00	482
18-6811	Yamaha	69W-43880-00-00	482
18-6812	Yamaha	62X-43880-00-00	482
18-6812	Yamaha	62X-43880-01-00	482
18-6812	Yamaha	62X-43880-09-00	482
18-6813	Mercruiser	14336A15	702
18-6813	Mercruiser	14336A20	702
18-6813	Mercruiser	14336A6	702
18-6813	Mercruiser	14336A8	702
18-6813	Mercruiser	14336A9	702
18-6813	Mercruiser	865380A13	702
18-6813	Mercruiser	88183A12	702
18-6813	Mercruiser	88183A5	702
18-6813	Mercruiser	88183A8	702
18-6814	OMC	984356	878
18-6815	Johnson/Evinrude	5005831	260
18-6816	OMC	172588	260
18-6816	OMC	173944	260
18-6817	Volvo	3858071	955
18-6817	Volvo Penta	854525-3	955
18-6818	Power Pole	PUMP SPN-F	62
18-6819	Power Pole	PUMP PRO-F	62
18-6821	Yamaha	688-43880-11-00	482
18-6821	Yamaha	6E5-43880-01-00	482
18-6821	Yamaha	6E5-43880-02-00	482
18-6822	OMC	172543	955
18-6822	OMC	382715	955
18-6822	Volvo Penta	820545	955
18-6822	Volvo Penta	852928	955
18-6823	Universal		241, 260, 364, 456, 462, 482, 702, 878, 955
18-6824	Mercruiser	50-60594A	374
18-6824	Mercruiser	50-60594A1	374
18-6824	Mercruiser	50-60594T01	374
18-6825	Mercury	50-86976	374
18-6826	Johnson/Evinrude	586768	266
18-6827	Suzuki	31100-94600	461
18-6827	Suzuki	31100-94601	461
18-6827	Suzuki	31100-94610	461
18-6828	Mercury	50-41583	374
18-6829	Mercury	859168	374
18-6829	Mercury	50-859168T	374
18-6829	Mercury	50-852570	374
18-6829	Mercury	50-852570T	374
18-6829	Mercury	50-857065	374
18-6829	Mercury	50-859168	374
18-6829	Mercury	859168T	374
18-6831	Hitachi	S114-837	461
18-6831	Hitachi	S114-837A	461
18-6831	Suzuki	31100-90J00	461
18-6832	Yamaha	60V-81800-00-00	478
18-6832	Yamaha	60X-81800-00-00	478
18-6833	Yamaha	69J-81800-00-00	478, 480
18-6834	GM Engines		597, 646, 951, 994
18-6835	GM Engines		565, 577, 597, 615, 646, 951, 994
18-6836	Yamaha	6C5-43880-00-00	482
18-6836	Yamaha	6C5-43880-01-00	482
18-6838	Volvo	852928	955
18-6838	Volvo	872449	955
18-6838	Volvo	873051	955
18-6838	Volvo	3586765	955
18-6839	Volvo	1357199	952
18-6839	Volvo	3523301	952
18-6839	Volvo	5003564	952
18-6839	Volvo	1357199-7	952
18-6839	Volvo	3523301-4	952
18-6839	Volvo	5003564-1	952
18-6840	Mercury	50-897755T	372
18-6840	Mercury	897755T	372
18-6841	Mercruiser	56045	703
18-6841	Mercruiser	59755	703
18-6841	Mercruiser	69729	703
18-6841	Mercruiser	78477	703
18-6841	Mercruiser	90794	703
18-6841	Mercruiser	78403A1	703
18-6841	Mercruiser	78403A2	703
18-6841	OMC	983424	877
18-6841	OMC	983836	877
18-6841	OMC	988247	877
18-6842	Mercruiser	56045	703
18-6842	Mercruiser	59755	703
18-6842	Mercruiser	69729	703
18-6842	Mercruiser	78477	703
18-6842	Mercruiser	90794	703
18-6842	Mercruiser	78403A1	703
18-6842	Mercruiser	78403A2	703
18-6842	OMC	983247	646
18-6842	OMC	983424	646
18-6842	OMC	983836	646
18-6843	Mando	A000B0341	994
18-6843	Mando	TA000B0341	994
18-6843	Yamaha	19-1400-10	994
18-6844	Denso	101211-3460	703
18-6844	Mercruiser	834832	703
18-6844	Mercruiser	834832T2	703
18-6844	Mercruiser	857006A3	703
18-6845	Volvo	3862613	953
18-6845	Volvo	3862665	953
18-6845	Volvo	3884950	953
18-6846	Volvo Penta	72021	661, 953
18-6846	Volvo Penta	845940	661, 953
18-6846	Volvo Penta	872022	661, 953
18-6846	Volvo Penta	872757	661, 953
18-6846	Volvo Penta	873635	661, 953
18-6846	Volvo Penta	873757	661, 953
18-6846	Volvo Penta	1502272	661, 953
18-6846	Volvo Penta	5001677	661, 953
18-6846	Volvo Penta	3803270-2	661, 953
18-6846	Volvo Penta	873757-9	661, 953
18-6846	Volvo Penta	873771,	661, 953
18-6847	Volvo	2655301	953
18-6847	Volvo	3862613	953
18-6848	Valeo	A0002655299	953
18-6848	Volvo	2656299	953
18-6848	Volvo	3862612	953
18-6849	Denso	101211-9940	661
18-6849	Yanmar	119773-77200	661
18-6851	Universal	Universal	58
18-6852	Universal	Universal	58
18-6853	Universal	Universal	58

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-6854	Universal	Universal	58
18-6855	Universal	Universal	58
18-6856	Universal	Universal	58
18-6857	Yamaha PWC	63M-81960-00-00	552
18-6858	Yamaha PWC	6H2-81960-00-00	552
18-6859	Sea-Doo	278-001-376	551
18-6859	Sea-Doo	278-001-802	551
18-6860	Sea-Doo		551
18-6861	Hitachi	S114-559B	478
18-6861	Yamaha	61A-81800-01-00	478
18-6861	Yamaha	69L-81800-00-00	478
18-6861	Yamaha	69W-81800-00	478
18-6862	Yamaha	64X-81800-00-00	551
18-6862	Yamaha	6M6-81800-10-00	551
18-6863	OMC	584605, 586275	266
18-6864	Mercury	50-819271	374
18-6864	Mercury	50-820193A1	374
18-6865	Honda		Obsolete
18-6865	Nissan-Tohatsu		Obsolete
18-6865	OMC		Obsolete
18-6865	Suzuki	48600-94511-0ED	Obsolete
18-6865	Yamaha		Obsolete
18-6866	Sea-Doo	278-000-576	551
18-6866	Sea-Doo	278-000-577	551
18-6866	Sea-Doo	278-001-038	551
18-6866	Sea-Doo	278-001-301	551
18-6867	Denso	228000-4550	551
18-6867	Sea-Doo	278-000-484	551
18-6867	Sea-Doo	278-000-485	551
18-6867	Sea-Doo	278-001-300	551
18-6867	Sea-Doo	278-001-935	551
18-6868	Denso	995435	551
18-6868	Denso	128000-4860	551
18-6868	Denso	128000-4861	551
18-6868	Denso	128000-4862	551
18-6868	Denso	128000-4863	551
18-6868	Denso	128000-4864	551
18-6868	Sea-Doo	278-000-186	551
18-6868	Sea-Doo	278-000-311	551
18-6868	Sea-Doo	278-000-316	551
18-6869	Sea-Doo	278-001-497	551
18-6869	Sea-Doo	278-001-936	551
18-6870	Mercury	50-805833	662
18-6870	Mercury	50-805833T	662
18-6871	Sea-Doo	278-001-292	552
18-6872	Volvo	233991	662, 952
18-6872	Volvo	240501	662, 952
18-6872	Volvo	837924	662, 952
18-6872	Volvo	842775	662, 952
18-6872	Volvo	843511	662, 952
18-6872	Volvo	881681	662, 952
18-6872	Volvo	847306-8	662, 952
18-6873	Denso	428000-0081	551
18-6873	Kawasaki	21163-3715	551
18-6873	Kawasaki	21163-3719	551
18-6874	Sea-Doo	278-001-581	552
18-6875	Kawasaki PWC	21174-3703	552
18-6876	Sea-Doo	278-001-554	552
18-6877	Honda PWC	31200-HW1-671	551
18-6878	Sea-Doo	278-000-123	552
18-6879	Sea-Doo	278-001-239	552
18-6880	Hitachi	S114-257	662
18-6880	Hitachi	S114-257G	662
18-6880	Hitachi	S114-483	662
18-6880	Hitachi	S114-483A	662
18-6880	Yanmar	129573-77010	662
18-6880	Yanmar	171008-77010	662
18-6881	Prestolite	873051	955
18-6881	Volvo	852928	955
18-6881	Volvo	872449	955
18-6904	Kawasaki	21163-3720	551
18-6904	Kawasaki	21163-3720	551
18-6905	Sea-Doo	290-888-993	551
18-6905	Sea-Doo	290-888-999	551
18-6905	Sea-Doo	420-888-9933	551
18-6905	Sea-Doo	420-888-994	551
18-6905	Sea-Doo	420-888-996	551
18-6906	Yamaha PWC	64X-81800-00-00	551
18-6907	Yamaha PWC	6D3-81800-00-00	551
18-6908	Yamaha PWC	63M-81800-00-00	552
18-6909	Yamaha PWC	6S5-81800-00-00	552
18-6919	Arctic Cat PWC	3008-093	552
18-6919	Arctic Cat PWC	3008-327	552
18-6919	Arctic Cat PWC	3008-462	552
18-6919	Arctic Cat PWC	3008-536	552
18-6921	Yamaha PWC	60E-81800-00-00	552
18-6925	Hitachi	LR135-105	661
18-6925	Yanmar	128270-77200	661
18-6926	Yanmar	119836-77200	661
18-6926	Yanmar	119836-77200-2	661
18-6926	Yanmar	119836-77200-3	661
18-6926	Yanmar	129612-77230	661
18-6927	Yanmar	119573-77200	661
18-6927	Yanmar	119573-77201	661
18-6927	Yanmar	129470-77200	661
18-6928	Hitachi	LR135-74	661
18-6928	Hitachi	LR135-74B	661
18-6928	Yanmar	128170-77200	661
18-6928	Yanmar	128170-77201	661
18-6928	Yanmar	128170-77202	661
18-6929	Hitachi	129470-77200	661
18-6929	Hitachi	LR180-03A	661
18-6929	Hitachi	LR180-03B	661
18-6929	Hitachi	LR180-03C	661
18-6929	Yanmar	119573-77200	661
18-6929	Yanmar	119573-77201	661
18-6930	Yanmar	104211-77010	662
18-6930	Yanmar	104211-77011	662
18-6931	Yanmar	119209-77010	662
18-6931	Yanmar	121120-77010	662
18-6931	Yanmar	121120-77011	662
18-6931	Yanmar	121120-77012	662
18-6931	Yanmar	124520-77010	662
18-6931	Yanmar	124520-77011	662
18-6932	Yanmar	121370-77010	662
18-6932	Yanmar	129242-77010	662
18-6932	Yanmar	129698-77010	662
18-6934	Hitachi	S13-68	662
18-6934	Hitachi	S13-68A	662
18-6934	Hitachi	S13-68C	662
18-6934	Hitachi	S13-86	662
18-6934	Yanmar	123500-77010	662
18-6934	Yanmar	124610-77010	662
18-6934	Yanmar	124610-77019	662
18-6934	Yanmar	424610-77010	662
18-6935	Yanmar	119225-77010	662
18-6935	Yanmar	119225-77011	662
18-6935	Yanmar	119226-77010	662
18-6936	Yanmar	114361-77011	662
18-6936	Yanmar	114362-77010	662
18-6936	Yanmar	114362-77011	662
18-6936	Yanmar	114399-77010	662
18-6937	Hitachi	S114-303	662
18-6937	Hitachi	S114-303A	662
18-6937	Yanmar	128170-77010	662
18-6937	Yanmar	128170-77010D	662
18-6938	Yanmar	119773-77010	662
18-6939	Yanmar	121254-77010	662
18-6939	Yanmar	121254-77011	662
18-6939	Yanmar	121254-77012	662
18-6939	Yanmar	121254-77019	662
18-6939	Yanmar	129429-77010	662
18-6939	Yanmar	129429-77011	662
18-6940	Mercury	50-825991A2	374
18-6941	Suzuki	31100-93J00	461
18-6941	Suzuki	31100-96J00	461
18-6941	Suzuki	31100-96J01	461
18-6942	Hitachi	S114-682	478
18-6942	Yamaha	69W-81800-00-00	478
18-6943	Mercury	50-893894	374
18-6943	Yamaha	66M-81800-01-00	478
18-6943	Yamaha	66M-81800-02-00	478
18-6944	Bosch	0-001-109-035	662
18-6944	Caterpillar	163-3361	662
18-6944	Perkins	185086600	662
18-6944	Volvo	3583555	662
18-6944	Volvo	21323043	662
18-6945	Johnson	5036972	266
18-6945	Suzuki	31100-95J00	461
18-6945	Suzuki	31100-95J01	461
18-6946	Mercruiser	50-8M8021116	699
18-6947	Mercruiser	50-805991	662, 699
18-6948	Mercury	882571	661, 703
18-6948	Mercury	8M0084523	661, 703
18-6949	Mercruiser	50-831001562	662, 699
18-6949	Mercruiser	50-831001961	662, 699
1 18-6950	OMC	982019	878
1 18-6951	Volvo	851120	955
18-6952	Cummins	214169	661
18-6952	Cummins	3920618	661
18-6952	Cummins	3603853RX	661
18-6952	Delco	1100077	661
18-6952	Delco	1100093	661
18-6952	Delco	1100211	661
18-6952	Delco	1100274	661
18-6952	Delco	1105474	661
18-6952	Delco	1105475	661
18-6952	Delco	1105476	661
18-6952	Delco	10459244	661
18-6953	Volvo	3803645	661
18-6953	Volvo	8602629	661
18-6953	Volvo	8602710	661

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-6953	Volvo	8602714	661
18-6953	Volvo	8676496	661
18-6953	Volvo	8676498	661
18-6953	Volvo	8676499	661
18-6954	Mercury	50-831001671	662
18-6954	Mercury	50-831001672	662
18-6954	Mercury	50-831002050	662
18-6954	Mercury	50-831002051	662
18-6954	Mercury	50-831002052	662
18-6955	Caterpillar	3001117	661, 953
18-6955	Caterpillar	10-258	661, 953
18-6955	Prestolite	110-258	661, 953
18-6955	Prestolite	110-258A	661, 953
18-6955	Volvo	849748-9	661, 953
18-69550	Volvo	3854164	954
18-6956	Volvo	6209190	952
18-6957	Mercruiser	50-801333980	662, 699
18-6957	Mercruiser	50-854178	662, 699
18-6957	Mercruiser	50-855507	662, 699
18-6958	Volvo	870998	662, 952
18-6958	Volvo	881682	662, 952
18-6958	Volvo	847308-4	662, 952
18-6959	Honda	31200-ZY6-003	241
18-6959	Honda	31200-ZY9-003	241
18-6959	Honda	31200-ZY9A-0031	241
18-6960	Denso	101211-3020	703
18-6960	Denso	101211-3021	703
18-6960	Mercruiser	821663	703
18-6960	Mercruiser	8216631	703
18-6960	Mercruiser	821663A1	703
18-6961	Yamaha	6CB-81800-00-00	478
18-6970	Yanmar	129470-77200	661
18-6971	Yanmar		661
18-6975	Universal		646, 703, 953
18-7000	Volvo	841292	958
18-7000	Volvo	856471	958
18-7000	Volvo	856472	958
18-7000	Volvo	841836-0	958
18-7001	Volvo	841293-4	958
18-7002	Yamaha	6E5-W0093-06-00	483
18-70021			755, 892, 966
18-7004	Mercury Marine	1395-6200	377
18-7005	Mercury Marine	1395-6452	377
18-700-5500			88
18-7006-1	Mercury Marine	879194024	377
18-7006-1	Mercury Marine	1395-4808	377
18-7006-1	Mercury Marine	1395-879194024	377
18-7006-1	Mercury Marine	1399-1717	377
18-7006-1	Mercury Marine	1399-2015	377
18-7006-1	Mercury Marine	1399-3523	377
18-700-6250			88
18-700-6500			88
18-700-6750			88
18-7007	Mercury Marine	1399-5135	377
18-7007	Mercury Marine	1399-5198	377
18-700-7000			88
18-700-7250			88
18-700-7500			88
18-700-7750			88
18-7008			956
18-700-8000			88
18-700-8250			88
18-700-8500			88
18-700-9000A			88
18-700-9250			88
18-700-9500			88
18-7010	OMC	382050	267
18-7010	OMC	382051	267
18-7010	OMC	382054	267
18-7013			377
18-7017	OMC	985052	880
18-7017	Pleasurecraft	RN0118-1	627
18-7017	Pleasurecraft	RN0120-1	627
18-7018	OMC	982352	880
18-7019			566, 598
18-7021			377
18-7022			566, 598
18-7023			566
18-7024	OMC	382052	267
18-7024	OMC	382053	267
18-7024	OMC	385356	267
18-7025			566
18-7026	OMC	382057	267
18-7033	Chrysler Force	FK10003	225
18-7033	Chrysler Force	FK10026	225
18-7033	Chrysler Force	FK10053	225
18-7033	Chrysler Force	FK10102-1	225
18-7037	Chrysler Force	FK10004	225
18-7037	Chrysler Force	FK10005	225
18-7037	Chrysler Force	FK10007	225
18-7037	Chrysler Force	FK10008	225
18-7037	Chrysler Force	FK10027	225
18-7037	Chrysler Force	FK10057	225
18-7037	Chrysler Force	FK10108	225
18-7037	Chrysler Force	FRK739	225
18-7038	OMC	379312	268
18-7038	OMC	387262	268
18-7038	OMC	396520	268
18-7039			157
18-7040			956
18-7041	Chrysler Force	FO10790	225
18-7041	Chrysler Force	FO16311	225
18-7042	OMC	392061	267
18-7042	OMC	396701	267
18-7042	OMC	398729	267
18-7043	OMC	382045	267
18-7043	OMC	382046	267
18-7043	OMC	382047	267
18-7043	OMC	382049	267
18-7043	OMC	383052	267
18-7043	OMC	383067	267
18-7043	OMC	398532	267
18-7043	OMC	439071	267
18-7044		175158+437228	268
18-7046	OMC	390055	267
18-7046	OMC	392550	267
18-7046	OMC	398526	267
18-7046	OMC	434888	267
18-7046	OMC	435443	267
18-7046	OMC	439076	267
18-7047	Honda	16011-ZV4-005	243
18-7048	Honda	16011-881-741	243
18-7049	Yamaha	61N-14392-00-00	484
18-7049	Yamaha	62Y-14392-00-00	484
18-7049	Yamaha	6L2-14392-00-00	484
18-7050	Honda		243
18-7051	Honda		243
18-7052	Honda		243
18-7053	Honda		243
18-7054	Yamaha	6G1-14546-00-00	484
18-7054	Yamaha	6G1-14546-01-00	484
18-7055	Yamaha	6E5-14546-00-00	484
18-7055	Yamaha	6J8-14546-00-00	484
18-7056	Yamaha	67F1439A-00-00	484
18-7056	Yamaha	6H2-14591-00-00	484
18-7056	Yamaha	6H3-14590-00-00	484
18-7056	Yamaha	6H3-14590-01-00	484
18-7057	Chrysler Force	F010790	225
18-7057	Mercury Marine	1395-9258	378
18-7057	Mercury Marine	1395-9258 1	378
18-7057	Mercury Marine	1399-1138	378
18-7057	Mercury Marine	1399-1473	378
18-7058	Yamaha	63V-W0093-00-00	482
18-7059	Yamaha	677-W0093-00-00	482
18-7059	Yamaha	677-W0093-04-00	482
18-7060	Yamaha	692-14590-00-00	485
18-7060	Yamaha	692-14590-01-00	485
18-7061	Mercury Marine	1395-8318	378
18-7061	Mercury Marine	1395-83181	378
18-7062	Mercury Marine	1395-95951	378
18-7063	Yamaha	6L2-14385-00-00	485
18-7064	Yamaha	63V-14985-00	485
18-7065	Yamaha	647-14385-00-00	485
18-7066	Yamaha	648-14385-00-00	485
18-7067	Yamaha	6G1-14985-00-00	485
18-7068	Yamaha	6E5-14385-00-00	485
18-7068	Yamaha	6E5-14385-01-00	485
18-7069	Yamaha	6E5-14385-02-00	485
18-7070	Mercury Marine	1397-2072	719
18-7070	Mercury Marine	1397-2637	719
18-7070	Mercury Marine	1397-3464	719
18-7070	Mercury Marine	1397-7542	719
18-7070	Mercury Marine	1397-7543	719
18-7070	Mercury Marine	1397-8872	719
18-7070	OMC	383615	880
18-7070	OMC	982384	880
18-7070			566, 598, 635
18-70704	Mercury Marine	32-89653	755
18-70704	Volvo	838513	966
18-70704	Volvo	856306	966
18-70704			892
18-7071	Mercury Marine	1397-3458	719
18-7071	OMC	380186	880
18-7071			635
18-7072	Mercury Marine	1397-3306	720
18-7072	Mercury Marine	1397-4329	720
18-7072	Mercury Marine	1397-5635	720
18-7072	Mercury Marine	1397-6638	720
18-7072	Mercury Marine	823426A1	720
18-7072	OMC	384743	880
18-7072	OMC	979659	880
18-7072	Volvo	855889	956

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-7072			566, 598
18-7073	Yamaha	6E7-14390-12-00	485
18-7073	Yamaha	6E8-14380-12-00	485
18-7075	Mercury Marine	1397-5830	719
18-7075	Mercury Marine	1397-5831	719
18-7075	Mercury Marine	1397-7099	719
18-7075	Mercury Marine	1397-8760	719
18-7076	Mercury Marine	1397-6367	720
18-7076	Mercury Marine	1397-6367A1	720
18-7077	Mercury Marine	1397-8952	720
18-7077	Mercury Marine	823426A1	720
18-7078	Mercury Marine	1337-2103	720
18-7078	Mercury Marine	1337-2604	720
18-7078	Mercury Marine	1397-2133	720
18-7078	Mercury Marine	1397-2605	720
18-7078	Mercury Marine	1397-3462	720
18-7078			598
18-7079	Yamaha	626-14390-90	485
18-7080	Mercury Marine	1346-2770	720
18-7080	Mercury Marine	1398-3089	720
18-7080	OMC	979719	880
18-7081	Mercury Marine	1396-4656	720
18-7081	OMC	982537	880
18-7081	OMC	983538	880
18-7081	Pleasurecraft	RN0116	627
18-7081	Pleasurecraft	RN0116-2	627
18-7083	Mercury	684311	386
18-7083	Mercury	816877	386
18-7083	Mercury	858763	386
18-7083	Mercury	8168771	386
18-7083	Mercury	8168772	386
18-7083	Mercury	8168773	386
18-7085	Volvo	875407	956
18-7086	OMC	984487	880
18-7086	Volvo	841994	957
18-7086			598
18-7089			577
18-7091			577
18-70924			755, 892, 966
18-70925	Mercury Marine	32-16021	754
18-70925	Mercury Marine	32-160211	754
18-70925	Mercury Marine	32-87116	754
18-70926	Mercury Marine	32-73796	754
18-70927	Mercury Marine	32-73795	754
18-70928	Mercury Marine	32-71613	754
18-70929	Mercury Marine	32-73794	754
18-7093	OMC	378895	268
18-7093	OMC	396521	268
18-7093	OMC	678882	268
18-70930	Mercury Marine	32-52481	754
18-70931	Mercury Marine	32-47640	754
18-70931	Mercury Marine	32-8M0071007	754
18-70931	Mercury Marine	32-96879	754
18-70932	Mercury Marine	32-87117	754
18-70932	Mercury Marine	32-871171	754
18-70934	Mercury Marine	32-897181	753
18-70935	Mercury Marine	32-806856	753
18-70936	OMC	321724	301
18-70936	OMC	340975	301
18-70937	OMC	340976	301
18-70938	Mercury Marine	32-8066351	753
18-70939	Mercury Marine	32-8066361	753
18-7094	OMC	379313	268
18-7094	OMC	396522	268
18-70940	Mercury Marine	32-860144	753
18-70943	Mercury Marine	32-897491	753
18-70945	Mercury Marine	32-862139	752
18-70946	Mercury Marine	32-8066362	753
18-70947	Mercury Marine	32-862124	752
18-70948	Mercury Marine	32-808033	752
18-70949	Mercury Marine	32-807407	752
18-7095	Crusader	45334	598
18-7095	Mercury Marine	1397-7539	720
18-7095	Mercury Marine	1397-7540	720
18-7095	Mercury Marine	1397-7544	720
18-7095	Mercury Marine	1397-8535	720
18-7095	Mercury Marine	1397-9723	720
18-7095	OMC	383918	880
18-7095	OMC	983864	880
18-7095	Volvo	834985-4	957
18-7095			157, 566, 577
18-70951	Mercury Marine	32-8078961	752
18-70951	Mercury Marine	32-8078962	752
18-70951	Mercury Marine	32-860205	752
18-70952	Mercury Marine	32-887952	752
18-70953	Mercury Marine	32-8080441	752
18-70954	Mercury Marine	32-860089	752
18-70954	Mercury Marine	32-8600891	752
18-70955	Mercury Marine	32-16011	752
18-70956	Mercury Marine	32-16012	752
18-70957	Mercury Marine	32-41642A1	Obsolete
18-70957	Mercury Marine	32-41642A3	Obsolete
18-70958	Mercury Marine	32-96246	753
18-70958	Mercury Marine	32-96246A1	753
18-70958	Mercury Marine	32-96246A4	753
18-7096	Mercury Marine	1356-4066	720
18-7096	Mercury Marine	1356-4092	720
18-7096	Mercury Marine	1356-5155	720
18-7096	Mercury Marine	1356-5169	720
18-7096	Mercury Marine	1396-5222	720
18-7096	Mercury Marine	1396-5238	720
18-7096	OMC	982539	881
18-7096	OMC	85R-4541	881
18-7096	Pleasurecraft	RN0118	627
18-7096	Pleasurecraft	RN0120	627
18-7097	Mercury Marine	3302-804845	720
18-7097	Mercury Marine	3302-9437	720
18-7098-1	Mercury Marine	3302-804844	720
18-7098-1	Mercury Marine	3302-804844001	720
18-7098-1	Mercury Marine	3302-804844002	720
18-7099	Volvo	824803	957
18-7099	Volvo	856470	957
1 18-7100	Chrysler Force	25-85594	239
1 18-7100	Mercury Marine	25-85594	449
1 18-7100	OMC	301877	350, 933
18-710-06-2			106, 837, 914
18-710-08-2			106
1 18-7101	OMC	305739	350, 933
18-710-10-2			106, 837
18-710-104-2			106, 837
18-710-12-2			106, 837, 914
18-710-16-2			106, 837, 914
1 18-7102	Mercury Marine	25-62706	449
1 18-7102	OMC	307450	350, 933
1 18-7102	Volvo	3852073	993
18-710-20-2			106, 837, 914
18-710-24-2			106, 837, 914
18-710-28-2			106
1 18-7103	Mercury Marine	25-29845	449, 858
1 18-7103	OMC	308624	350, 933
18-710-32-2			106, 837, 914
18-710-36-2			106
1 18-7104	OMC	308627	350, 933
18-710-40-2			106
18-710-44-2			106
18-710-48-2	Mercury Marine	54-32533	837
18-710-48-2	Mercury Marine	54-815504348	837
18-710-48-2	Volvo	3852604	988
18-710-48-2			106, 988
1 18-7105	Mercury Marine	25-62705	449, 858
1 18-7105	Mercury Marine	25-F7848342	449, 858
1 18-7105	OMC	311338	350, 933
18-710-52-2			106
18-710-56-2			106
1 18-7106	OMC	307583	268
18-710-60-2			106
18-710-64-2	Volvo	853012	988
18-710-64-2			106, 837, 914
1 18-7107	Mercury Marine	25-67202	449, 858
1 18-7107	OMC	313175	350, 933
18-710-72-2	Mercury Marine	54-31765	106, 837, 914
18-710-72-2			106, 837, 914
1 18-7108	OMC	313893	350, 933
1 18-7108	OMC	338518	350, 933
18-710-80-2			106
18-710-88-2			106
1 18-7109	OMC	317178	350, 933
18-710-96-2			106
1 18-7110	OMC	335523	307
18-71102	OMC		337
18-7111	OMC	301824	350, 933
18-7112	OMC	302493	350, 933
18-7113-9	Mercury Marine	25-897536	390
18-7113-9	Mercury Marine	25-98277	390
1 18-7114	Mercury Marine	25-23145	449, 858
1 18-7114	Mercury Marine	25-843315	449, 858
1 18-7114	Mercury Marine	25-F702736	449, 858
1 18-7114	OMC	302540	350, 933
18-7115	Mercury Marine	25-26722	449, 858
18-7115	OMC	302588	350, 933
18-7116	Mercury Marine	802206	449, 858
18-7116	Mercury Marine	25-20633	449, 858
18-7116	Mercury Marine	25-22174	449, 858
18-7116	Mercury Marine	25-62704	449, 858
18-7116	Mercury Marine	25-85148	449, 858
18-7116	Mercury Marine	25-F24342	449, 858
18-7116	OMC	303067	350, 933
18-7116	Volvo	3852045	993
18-7117	Mercury Marine	25-35027	449, 858
18-7117	OMC	303360	350, 933
1 18-7118	OMC	305242	350, 933
1 18-7118	Suzuki	09280-08008	472

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-7119	Yamaha	93210-33M85-00	550
	18-7120	Chrysler Force	25-F498618	239
	18-7120	Mercury Marine	25-38933	449, 858
	18-7120	OMC	307853	350, 933
	18-7120	OMC	332598	933
	18-7121	Mercury Marine	802231	449, 858
	18-7121	Mercury Marine	25-35029	449, 858
	18-7121	Mercury Marine	25-882613	449, 858
	18-7121	OMC	308621	350, 933
	18-71218	Mercury Marine	32-48131	755
	18-71218	Mercury Marine	32-48132	755
	18-71218			892, 966
	18-7122	Volvo	925095	993
	18-7123	OMC	308876	350, 933
	18-7124			449
	18-7125			449
	18-7126	OMC	313340	350, 933
	18-7127	Chrysler Force	25-32507	239
	18-7127	Chrysler Force	25-F84305	239
	18-7127	Chrysler Force	F83404	239
	18-7127	Mercury Marine	25-32507	858
	18-7127	Mercury Marine	25-F84305	858
	18-7127	OMC	313446	350, 933
	18-7128	OMC	313754	350, 933
1	18-7129	OMC	314491	350, 933
	18-7130	OMC	314728	350, 933
1	18-7133	OMC	305123	350, 933
1	18-7133	OMC	322119	350, 933
	18-71330	Yamaha	93210-05001	505
	18-71331	Yamaha	93210-44704	504
	18-71332	Yamaha	93210-45161	505
	18-71333	Yamaha	93210-49046	504
	18-71334	Yamaha	93210-59MG7	505
	18-71335	Honda	91301-ZG3-000	245
	18-71336	Johnson/Evinrude	302035	284, 285
	18-71337	Mercury Marine	32-806825	755
	18-71337	Mercury Marine	32-861590A05	755
	18-71337	Mercury Marine	32-861590A1	755
	18-71337	Mercury Marine	32-861590A2	755
	18-71337	OMC	312781	893
	18-71337			966
	18-71338	Johnson/Evinrude	346865	284
	18-71340	Johnson/Evinrude	342370	285
1	18-7134	Chrysler Force	25-20195	239
1	18-7134	Chrysler Force	25-201951	239
1	18-7134	Mercury Marine	25-20195	858
1	18-7134	Mercury Marine	25-201951	858
1	18-7134	OMC	303059	350, 933
	18-7135	Mercury Marine	25-20365	449, 858
	18-7135	Mercury Marine	25-35276	449, 858
	18-7135	OMC	310584	350, 933
	18-7135	Volvo	3852089	993
1	18-7137	OMC	318372	350, 933
1	18-7138	OMC	318717	350, 933
1	18-7139	OMC	319085	350, 933
1	18-7140	OMC	320303	350, 933
1	18-7140	Suzuki	09280-75002	472
1	18-7141	OMC	321117	350, 933
1	18-7141	Volvo	3852165	993
1	18-7142	OMC	322119	350, 933
1	18-7143	Mercury Marine	25-65936	449, 858
1	18-7143	Mercury Marine	27-58025	449, 858
1	18-7143	Mercury Marine	391-5081	449, 858
1	18-7143	OMC	322501	350, 933
1	18-7143	OMC	331188	350, 933
1	18-7143	Volvo	3852169	350, 933
1	18-7144	OMC	326849	350, 933
1	18-7145	Mercury Marine	25-64068	449, 858
1	18-7145	OMC	333572	350, 933
1	18-7146	Mercury Marine	25-47632	449, 858
1	18-7146	OMC	554545	350, 933
	18-7147-9	Volvo	949658-9	993
1	18-7149	Volvo	955989	237, 993
1	18-7150	OMC	303598	350, 933
1	18-7150	OMC	331380	350, 933
1	18-7150	OMC	334913	350, 933
1	18-7151	Mercury Marine	25-20081	449, 858
1	18-7151	Mercury Marine	25-39572	449, 858
1	18-7152	Mercury Marine	25-20863	449, 858
1	18-7152	OMC	307082	350, 933
1	18-7153	Mercury Marine	25-20679	449, 858
1	18-7153	Mercury Marine	25-25439	449, 858
1	18-7153	Mercury Marine	25-F53795-1	449, 858
1	18-7153	Mercury Marine	F53795	449, 858
1	18-7153	OMC	911851	350, 933
1	18-7153	OMC	3852565	350, 933
	18-7154	Volvo	949656	993
1	18-7155	Mercury Marine	25-26855	449, 858
1	18-7155	OMC	305270	350, 933
1	18-7156	Mercury Marine	25-29439	449, 858
1	18-7156	OMC	309731	350, 933
1	18-7157	Mercury Marine	25-29976	449, 858
1	18-7158	Mercury Marine	25-30613	449, 858
1	18-7158	Mercury Marine	25-846357	449, 858
1	18-7158	OMC	310585	350, 933
1	18-7158	OMC	310967	350, 933
1	18-7159	Mercury Marine	25-31534	449, 858
1	18-7159	Mercury Marine	25-48451	449, 858
1	18-7160	Mercury Marine	25-31986	449, 858
1	18-7161	Mercury Marine	25-32546	449, 858
1	18-7162	Mercury Marine	25-32424	449, 858
1	18-7162	Mercury Marine	25-33145	449, 858
1	18-7162	OMC	302337	350, 933
1	18-7162	Volvo	3852044	993
1	18-7163	Mercury Marine	25-33465	449, 858
1	18-7163	Mercury Marine	25-807149	449, 858
1	18-7163	Mercury Marine	25-853220	449, 858
1	18-7164	Mercury Marine	25-33466	449, 858
1	18-7164	Mercury Marine	25-33466	449, 858
1	18-7164	Mercury Marine	25-67675	449, 858
1	18-7164	Mercury Marine	25-846356	449, 858
1	18-7164	OMC	302537	350, 933
1	18-7165	Mercury Marine	25-32509	449, 858
1	18-7165	Mercury Marine	25-806609	449, 858
1	18-7165	Mercury Marine	25-F461342	449, 858
1	18-7165	OMC	304174	350, 933
1	18-7166	Mercury Marine	25-45254	449, 858
1	18-7167	Mercury Marine	25-861844	449, 858
1	18-7167	OMC	310414	350, 933
1	18-7168	Mercury Marine	25-20587	449, 858
1	18-7168	Mercury Marine	25-21720	449, 858
1	18-7168	Mercury Marine	25-26834	449, 858
1	18-7168	Mercury Marine	25-48171	449, 858
1	18-7168	Mercury Marine	25-801334436	449, 858
1	18-7168	OMC	202893	350, 933
1	18-7168	Volvo	3852033	993
1	18-7169	Chrysler Force	25-F24278	239
1	18-7169	Mercury Marine	25-35984	449, 858
1	18-7169	Mercury Marine	25-70937	449, 858
1	18-7169	OMC	911686	350, 933
1	18-7170	Mercury Marine	25-33504	449, 858
1	18-7170	OMC	307239	350, 933
1	18-7171	Mercury Marine	25-30529	449, 858
1	18-7172	Mercury Marine	25-31305	449, 858
1	18-7172	OMC	553126	350, 933
1	18-7173	Mercury Marine	25-27018	449, 858
1	18-7173	Mercury Marine	25-30224	449, 858
1	18-7173	OMC	310327	350, 933
1	18-7174	Mercury Marine	25-45711	449, 858
1	18-7174	Mercury Marine	25-F455342	449, 858
1	18-7174	OMC	326649	350, 933
1	18-7174	OMC	910582	350, 933
1	18-7175	Mercury Marine	25-62817	449, 858
1	18-7176	Chrysler Force	25-F74305	239
1	18-7176	Mercury Marine	25-896523	449, 858
1	18-7176	Mercury Marine	25-F74305	449, 858
1	18-7176	Mercury Marine	F694555	449, 858
1	18-7176	Mercury Marine	F74305	449, 858
1	18-7176	Mercury Marine	F74305-1	449, 858
1	18-7177	Mercury Marine	25-53421	449, 859
1	18-7177	Mercury Marine	25-59712	449, 859
1	18-7178	OMC	320140	350, 933
1	18-7178	Volvo	125017	993
	18-7179	Volvo	925054	993
1	18-7180	Mercury Marine	12-31060	449, 858
1	18-7180	Mercury Marine	25-26802	449, 858
1	18-7180	Mercury Marine	25-8M2000926	449, 858
1	18-7180	OMC	303347	350, 933
1	18-7180	Volvo	925055	993
1	18-7181	Volvo	925091	975, 993
1	18-7181	Volvo	975672	975, 993
1	18-7182	Volvo	925092	471, 993
1	18-7183	Volvo	925093	471, 993
1	18-7184	Volvo	925256	993
1	18-7186	Volvo	925259	993
1	18-7187	Volvo	925261	993
1	18-7188	Mercury Marine	25-805726	449, 859
1	18-7188	Volvo	955983	993
1	18-7190	Volvo	925065	993
1	18-7192	Volvo	955995	993
1	18-7193	Volvo	955974	993
1	18-7194	Volvo	956000	993
	18-7195	Mercury Marine	25-8M0027717	449, 859
1	18-7198	Honda	91353-ZW1-003	250
1	18-7198	Mercury Marine	25-45710	449, 858
1	18-7198	OMC	308626	350, 933
	18-7200	Crusader	45303	599
	18-7200	Mercury Marine	1397-2060	721
	18-7200	OMC	381389	882
	18-7200	Volvo	841634-9	957
	18-7200			566
	18-72000	Mercury Marine	1395-9594	378

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-72005			846
18-7201	Mercury Marine	1397-3327	721
18-7201	Mercury Marine	1397-8546	721
18-7201	Mercury Marine	1397-8959	721
18-7201	OMC	383087	882
18-7201	OMC	983871	882
18-7201			566, 577, 599
18-7202	Mercury Marine	1397-5837	721
18-7202	Mercury Marine	3302-9031	721
18-7202			599, 957
18-7208	Mercury Marine	1395-8673	378
18-7208	Mercury Marine	1395-8983	378
18-7209	Mercury Marine	1395-9293	378
18-7210	OMC	382363	268
18-7211-1	Mercury Marine	1395-8112231	377
18-7212	Mercury Marine	1395-811357	377
18-7212	Mercury Marine	1395-9179	377
18-7212	Mercury Marine	1395-9377	377
18-7212	Mercury Marine	1395-9645	377
18-7212	Mercury Marine	1395-9725	377
18-7212	Mercury Marine	1395-9761	377
18-7212	Mercury Marine	1395-97611	377
18-7212	Mercury Marine	1395-9803	377
18-7213	Mercury Marine	8107492	377
18-7214	Mercury Marine	8107493	377
18-7215	Mercury Marine	1395-9024	377
18-7216	Mercury Marine	809449A1	Obsolete
18-7219	OMC	431897	267
18-7219	OMC	439073	267
18-7221	OMC	435442	267
18-7221	OMC	438996	267
18-7222	OMC	392061	267
18-7222	OMC	396701	267
18-7222	OMC	398729	267
18-7223	OMC	391305	268
18-7223	OMC	391937	268
18-7223	OMC	398452	268
18-7223	OMC	398453	268
18-7223	OMC	439072	268
18-7226	Mercury Marine	1395-9650	377
18-7227	Mercury Marine	1396-4148	721
18-7227	Pleasurecraft	RN0067	626
18-7228	Mercury Marine	85784A1	724
18-7229	Mercury Marine	85785-2	724
18-7229	Mercury Marine	85785T	724
18-7229	OMC	981566	884
18-7229	OMC	986865	884
18-7229	Volvo	3854026	958
18-7230	Chrysler Inboard	4142886	578
18-7230	Mercury Marine	41639	724
18-7230	Mercury Marine	41639A1	724
18-7231	Crusader	97214	599
18-7231	Crusader	97595	599
18-7231	Mercury Marine	85785A2	724
18-7232	Crusader	33628	599
18-7232	Mercury Marine	57882	646, 724
18-7232	Mercury Marine	57882T	646, 724
18-7233	Mercury Marine	1395-7824	378
18-7234	Mercury Marine	805016A1	724
18-7235	OMC	986783	881
18-7236	OMC	986782	881
18-7237	OMC	986784	881
18-7237	OMC	986799	881
18-7237			957
18-7238	OMC	986796	881
18-7238	Volvo	3854020	957
18-7239	OMC	986800	881
18-7241	OMC	986804	881
18-7241	Volvo	3855017	957
18-7242	OMC	987313	881
18-7242	Volvo	3854105	957
18-7243	OMC	987315	881
18-7244	OMC	987317	881
18-7244	Volvo	3854106	957
18-7245	OMC	987319	881
18-7245	Volvo	3854107	957
18-7246	OMC	987438	881
18-7246	OMC	987440	881
18-7246	OMC	987485	881
18-7246	Volvo	3854116	957
18-7247	OMC	435442	267
18-7247	OMC	438996	267
18-7248	OMC	435676	268
18-7248	OMC	435677	268
18-7248	OMC	435678	268
18-7248	OMC	435752	268
18-7248	OMC	437327	268
18-7248	OMC	439078	268
18-7248	OMC	439079	268
18-7249	Mercury Marine	19273	378
18-72510			847
18-725-2000			106
18-7254	Chrysler Force	3745414	149, 578
18-7254	Chrysler Inboard	3745414	149, 578
18-725-4000			106
18-7255	Chrysler Force	3745415	149, 578
18-7255	Chrysler Inboard	3745415	149, 578
18-7256	Crusader	32722	149, 599
18-7256	Mercury Marine	32722	149, 725
18-7256			883
18-7258	GM	6414989	150
18-7258	OMC	380986	150
18-7260			149, 567, 599
18-7264	Chrysler Force	1736073	149, 578
18-7264	Chrysler Force	2279913	149, 578
18-7264	Chrysler Inboard	1736073	149, 578
18-7264	Chrysler Inboard	2279913	149, 578
18-7265	Chris-Craft	16.83-08758	149, 567
18-7265	Chris-Craft	FI8308762	149, 567
18-7265			567, 883
18-72656	Nissan/Tohatsu	332600052M	459
18-72656	Nissan/Tohatsu	332600060M	459
18-7266			149, 725
18-7267	Mercury Marine	54552	149, 725
18-7267	Mercury Marine	62092	149, 725
18-7267	Mercury Marine	62092	149, 725
18-7267	Mercury Marine	62092T	149, 725
18-7267	OMC	982063	149, 883
18-7267			599, 628
18-7268	OMC	981650	149, 883
18-7268	Volvo	3855276	149, 958
18-7268			599
18-7270	Crusader	21140	149, 600
18-7271	Crusader	21141	151
18-7272	Crusader	97039	149, 600
18-7272			567
18-7274	Mercury Marine	71646	149, 725
18-7274	Mercury Marine	78485	149, 725
18-7274	Mercury Marine	86246	149, 725
18-7274	Mercury Marine	86246A1	149, 725
18-7274	Mercury Marine	86246T	149
18-7274	OMC	509409	149
18-7275	Mercury Marine	46860	149, 725
18-7275	Mercury Marine	63196	149, 725
18-7275	Mercury Marine	78820	149, 725
18-7275	Mercury Marine	86247	149, 725
18-7275	Mercury Marine	86247A2	149, 725
18-7275	Mercury Marine	86247T	149, 725
18-7275	OMC	509410	149
18-7278	Mercury Marine	47585	149, 725
18-7278	Mercury Marine	71327	149, 725
18-7278	Mercury Marine	77594	149, 725
18-7278	Mercury Marine	86234	149, 725
18-7278	Mercury Marine	86234A05	149, 725
18-7278	Mercury Marine	86234A3	149, 725
18-7278	Mercury Marine	86234A4	149, 725
18-7278	OMC	509395	149
18-7278	OMC	982240	149, 883
18-7278	OMC	985602	149, 883
18-7278	OMC	985603	149, 883
18-7278			567
18-7281	Volvo	826493	149, 958
18-7282	Mercury Marine	42725A3	149, 725
18-7282	Mercury Marine	861676T09	149, 725
18-7282	OMC	509407	149
18-7283	Mercury Marine	97401	149, 725
18-7283	Mercury Marine	861678A1	149, 725
18-7283	Mercury Marine	861678A1	149, 725
18-7283	Mercury Marine	8M0058164	149, 725
18-7283	Mercury Marine	97401A2	149, 725
18-7283	Mercury Marine	97401A8	149, 725
18-7283	OMC	509404	149
18-7284	Mercury Marine	41141A2	149, 725
18-7284	Mercury Marine	862077A1	149, 725
18-7284	OMC	509408	149
18-7286	Volvo	841161	150, 958
18-7288-1	Mercury Marine	97399	150, 725
18-7288-1	Mercury Marine	812454A1	150, 725
18-7288-1	Mercury Marine	812454A3	150, 725
18-7288-1	Mercury Marine	862048A1	150, 725
18-7288-1	Mercury Marine	97399A2	150, 725
18-7289	OMC	982997	150, 883
18-7290	Mercury Marine	84419M	377
18-7290	Nissan/Tohatsu	345871224M	457
18-7290	Yamaha	696-W0093-02-00	483
18-7291	Mercury Marine	84475M	377
18-7291	Nissan/Tohatsu	346871220M	457
18-7291	Yamaha	6H1-W0093-01-00	483
18-7293	Mercury Marine	92520M	377
18-7293	Yamaha	6A1-W0093-01-00	483
18-7295	Mercury Marine	1395-9022	378
1 18-7296	OMC	315232	268

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
1	18-7300			988
1	18-7306	Volvo	853548	988
	18-73131	Mercury	98230A1	831
1	18-7321	Mercury Marine	54-38863	835
1	18-7321	Mercury Marine	54-866507	835
1	18-7321	Mercury Marine	54-8M0090424	835
	18-7326	Mercury Marine	805025A2	150, 725
	18-7326	Mercury Marine	805656A2	150, 725
	18-7326	Mercury Marine	805656A5	150, 725
	18-7326	Mercury Marine	805656A6	150, 725
	18-7326	Mercury Marine	861155A5	150, 725
	18-7326	Mercury Marine	861155A6	150, 725
	18-7326	OMC	3850809	150, 884
	18-7326	OMC	3854620	150, 884
	18-7326	OMC	3857986	150, 884
	18-7326	OMC	3858261	150, 884
	18-7326	Volvo	3850809	150, 958
	18-7326	Volvo	3854620	150, 958
	18-7326	Volvo	3857986	150, 958
	18-7326	Volvo	3858261	150, 958
	18-7330	OMC	988037	150, 884
	18-7330	OMC	3854280	150, 884
	18-7330	OMC	3855958	150, 884
	18-7330	OMC	3857650	150, 884
	18-7330	Volvo	988037	150, 958
	18-7330	Volvo	3854280	150, 958
	18-7330	Volvo	3855958	150, 958
	18-7330	Volvo	3857650	150, 958
	18-7331	OMC	3850810	150, 884
	18-7331	OMC	3857985	150, 884
	18-7331	OMC	3858714	150, 884
	18-7331	Volvo	3850810	150, 958
	18-7331	Volvo	3857985	150, 958
	18-7331	Volvo	3858714	150, 958
	18-7332			150, 647
	18-7333			150
	18-7334	Yamaha	663-24410-00-00	487
	18-7334	Yamaha	692-24410-00-00	487
	18-7334	Yamaha	6A0-24410-00-00	487
	18-7334	Yamaha	6A0-24410-01-00	487
	18-7334	Yamaha	6A0-24410-02-00	487
	18-7334	Yamaha	6A0-24410-03-00	487
	18-7334	Yamaha	6A0-24410-04-00	487
	18-7334	Yamaha	6A0-24410-05-00	487
	18-7340	Yamaha	68V-13907-00-00	487
	18-7340	Yamaha	68V-13907-01-00	487
	18-7340	Yamaha	68V-13907-02-00	487
	18-7340	Yamaha	68V-13907-03-00	487
	18-7341	Yamaha	66K-13907-00-00	487
	18-7342	Yamaha	68F-13907-00-00	487
	18-7342	Yamaha	68F-13907-01-00	487
	18-7343	Yamaha	60V-13907-00-00	487
	18-7349	Yamaha	6E5-24410-00-00	487
	18-7349	Yamaha	6E5-24410-01-00	487
	18-7349	Yamaha	6E5-24410-02-00	487
	18-7349	Yamaha	6E5-24410-03-00	487
	18-7349	Yamaha	6E5-24410-04-00	487
	18-7349	Yamaha	6E5-24410-10-00	487
	18-7350	OMC	391638	270
	18-7350	OMC	395091	270
	18-7350	OMC	397274	270
	18-7350	OMC	397839	270
	18-7351	OMC	438562	270
	18-7352	OMC	382354	270
	18-7352	OMC	385781	270
	18-7352	OMC	388268	270
	18-7352	OMC	394543	270
	18-7352	OMC	395713	270
	18-7352	OMC	398338	270
	18-7352	OMC	398387	270
	18-7352	OMC	432451	270
	18-7352	OMC	433387	270
	18-7352	OMC	438556	270
	18-7353	OMC	433386	270
	18-7353	OMC	438555	270
	18-7354	Mercury Marine	1395-8506	377
	18-7355	Mercury Marine	1395-811691 2	377
	18-7356	Mercury Marine	1395-811691 3	377
	18-7367	Yamaha		488
	18-7368	Yamaha		488
	18-7369	Yamaha		488
	18-7370N	Mercruiser	1389-815396A2	152, 714
	18-7370N	Mercruiser	1389-8490A2	152, 714
	18-7370N	Mercruiser	1389-9350A2	152, 714
	18-7370N	Mercruiser	1389-9562A1	152, 714
	18-7370N	Mercruiser	3310-806077A2	152, 714
	18-7370N	Mercruiser	3310-806078A2	152, 714
	18-7370N	Mercruiser	3310-860070A2	152, 714
	18-7373N	Mercruiser	3310-864941A01	152, 714
	18-7375N	Mercruiser	3310-861448A1	152, 714
	18-7375N	Mercruiser	3310-861448A1	152, 714
	18-7375N	Mercruiser	3310-864942A01	152, 714
	18-7376N	Mercruiser	3310-861245A1	152, 714
	18-7376N	Mercruiser	3310-864943A01	152, 714
	18-7380	Mercury	809569	378
	18-7381	Mercury	16253	378
	18-7382	Mercury	804184	378
	18-7388	Yamaha	6G1-24411-00-00	487
	18-7389	Yamaha	6E0-24411-00-00	487
	18-73891	Yamaha	68D-G5987-00-00	533
	18-73892	Yamaha	6L5-45616-00-00	534
	18-73893	Yamaha	91490-25030-00	533
	18-7390	Yamaha	63V-24411-00-00	487
	18-73907	Yamaha	90171-14056-00	534
	18-7391	Yamaha	692-24411-00-00	487
	18-73914	Yamaha	670-45997-02-00	533
	18-73918	Yamaha	63P-45987-00-00	533
	18-7392	Yamaha	676-14985-01-00	485
	18-7393	Yamaha	6E7-14385-00-00	485
	18-7394	Racor	RK10012	137
	18-73964	Nissan/Tohatsu		459
	18-73978	Yamaha	90201-08M54-00	533
	18-73979	Yamaha	6L2-45987-01-00	533
	18-73990	Yamaha	6H4-W4599-00-00	533
	18-73993	Yamaha		533
	18-73994	Yamaha		534
1	18-7400	Mercury Marine	25-818573	417
1	18-7400	OMC	908194	350, 933
1	18-7401	OMC	908383	350, 933
1	18-7403	OMC	909316	350, 933
1	18-7404	OMC	909747	350, 933
1	18-7406	OMC	911311	350, 933
1	18-7406	Volvo	3852523	993
1	18-7407	OMC	911700	350, 933
1	18-7407	OMC	3852531	350, 933
1	18-7407	Volvo	3852531	993
1	18-7408	OMC	911718	350, 933
1	18-7409	OMC	911871	350, 933
	18-7410	Mercury Marine	25-36390	449, 859
	18-74108	OMC	5030973	346
1	18-7411	Mercury Marine	25-35480	449, 859
1	18-7411	Mercury Marine	25-47386	449, 859
1	18-7411	Mercury Marine	25-8M2000816	449, 859
1	18-7411	OMC	321921	350
1	18-7413	Mercury Marine	22-22175	449, 859
1	18-7413	Mercury Marine	25-62702	449, 859
1	18-7413	Mercury Marine	25-F50342-1	449, 859
1	18-7413	Mercury Marine	F17510	449, 859
1	18-7413	Mercury Marine	F50342	449, 859
1	18-7413	OMC	303191	350, 933
1	18-7414	Mercury Marine	25-62384	449, 859
1	18-7414	Mercury Marine	25-823683	449, 859
1	18-7415	Mercury Marine	25-64966	449, 859
1	18-7416	OMC	329380	350, 933
1	18-7417	OMC	329381	350, 933
1	18-7418	OMC	326741	350, 933
1	18-7419	Mercury Marine	25-69202	449, 859
1	18-7420	Mercury Marine	25-21836	449, 859
1	18-7421	Mercury Marine	25-16524	449, 859
1	18-7426	Mercury Marine	25-30271	449, 859
1	18-7428	OMC	307103	314, 345
1	18-7432	Yamaha	93210-32738-00	550
	18-7436	Yamaha	93210-46044-00	550
	18-7439-9	Yamaha	93210-54M54-00	550
1	18-7440-1	Mercury Marine	25-36318	449, 859
1	18-7440-1	OMC	301967	350, 933
	18-7442	Yamaha	93210-74M35-00	550
	18-7444	Yamaha	93211-04384-00	550
1	18-7445	Mercury Marine	25-55801	449, 859
	18-7449	Mercury Marine	25-97387	449, 859
	18-74501	Mariner	27-99049M	444
	18-74501	Yamaha	683-W0001-C1-00	549
	18-74504	Yamaha	6H3-W0001-22-00	549
	18-74507	Yamaha	63V-W0001-21-00	549
	18-74510	Yamaha	65L-W0001-C0-00	549
	18-74512	Yamaha	66K-W0001-20-00	549
	18-74515	Yamaha	68V-W0001-20-00	549
	18-74527	Yamaha	6G9-W0001-C6-00	549
	18-74535	Yamaha	67F-W0001-20-00	549
	18-74540	Yamaha	62Y-W0001-20-00	549
	18-74544	Yamaha	68T-W0001-20-00	549
	18-74546	Yamaha		549
	18-7457	Chrysler Force	25-F45530	239
	18-7457	OMC	319662	350, 933
	18-7459	Mercury Marine	20311	449, 859
	18-7459	Mercury Marine	25-20826	449, 859
	18-7461	OMC	308458	350, 933
	18-74610	Nissan/Tohatsu	398873213M	458
	18-74611	Nissan/Tohatsu	346873217M	458
	18-7463	Yamaha	93210-19123-00	550
	18-7464	Mercury Marine	25-39695	449, 859
	18-7464	Mercury Marine	25-846361	449, 859

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
		SIERRA		
1	18-7467	Mercury Marine	25-54030	449, 859
1	18-7467	Mercury Marine	25-F523555	449, 859
1	18-7467	Mercury Marine	F532555	449, 859
	18-7468	Yamaha	6G5-43864-00-00	550
	18-7469	Yamaha	64E-43869-00-00	550
	18-7470	Yamaha	65W-43865-00-00	550
	18-7471	Yamaha	93210-94003-00	550
	18-7474	Mercury Marine	25-94288	449, 859
1	18-7475	OMC	332584	350, 933
1	18-7477	OMC	909048	350, 933
1	18-7480	Pleasurecraft	R047111	628
	18-74805	Mercury	27-804908A00	Obsolete
	18-74805	Nissan/Tohatsu	3B2873214M	Obsolete
1	18-7481	OMC	324981	314
	18-7483	Yamaha	93210-37M67-00	550
	18-7484	Yamaha	65W-43871-00-00	482
	18-7485	Yamaha	93210-86M38-00	550
	18-7486	Yamaha	61A-24564-00-00	491
	18-7487	Yamaha	65L-24564-00-00	491
	18-7488	Yamaha	6P3-24564-00-00	491
	18-7489	Mallory	9-34081	648
	18-7492	Volvo	3854161	941
	18-7493	Mercury Marine	392889925	680
	18-7493	Volvo	3859078	941
	18-7494	Honda	30520-PNA-007	240
	18-7508	Mercury Marine	16792A33	791
	18-7508	Mercury Marine	16792A39	791
1	18-7510	OMC	321163	350, 933
	18-75100	Mercury Marine	32-8M0062614	755
	18-75100	OMC	910305	893
	18-75100	OMC	912424	893
	18-75100	OMC	913488	893
	18-75100			966
	18-7511-9	Yamaha	93210-16716-00	550
	18-7512	Chrysler Inboard	7087-OR	588
	18-75125	Mercury Marine	32-5346170	755
	18-75125	Mercury Marine	32-865672070	755
	18-75125	Mercury Marine	32-8M0062665	755
	18-75125	OMC	912793	893
	18-75125	Volvo	826423	966
	18-75125	Volvo	845792	966
	18-7513	Volvo	3862500	19, 962
	18-7550	Mercury	861249	709
	18-7550	Mercury	861249A1	709
	18-7551	Mercury	861425	710
	18-7552	Honda	37830-PGK-A01	243
	18-7553	Mercury	808015T	710
	18-7554	Mercury	878187	710
	18-7556	Mercury	864297001	680
	18-7558	Honda	30530-PPL-A01	243
	18-7559	Honda	30530-P8F-A01	243
	18-7598			145
	18-7599			145, 242, 385
	18-7600	Crusader	47002	598
	18-7600	Mercury Marine	805218T	709
	18-7601	OMC	3854158	878
	18-7601	Volvo	3854158	962
	18-7603-1	Mercury Marine	1347-818622	153, 714
	18-7603-1	Mercury Marine	1347-818622 1	153, 714
	18-7603-1	Mercury Marine	1347-818622R02	153, 714
	18-7603-1	Mercury Marine	1376-5659A1	153, 714
	18-7603-1	Rochester	7044185	153
	18-7604-1	Mercury Marine	1347-804623R02	153, 714
	18-7604-1	Mercury Marine	1347-804623R1	153, 714
	18-7604-1	Mercury Marine	3304-9354A2	153, 714
	18-7605-1	Mercury Marine	1347-804623A1	153, 714
	18-7605-1	Mercury Marine	1347-804623R02	153, 714
	18-7605-1	Mercury Marine	1347-9661A3	153, 714
	18-7605-1	OMC	382821	156, 879
	18-7605-1	OMC	383766	156, 879
	18-7605-1	OMC	384194	156, 879
	18-7605-1	Rochester	17057283	153
	18-7605-1	Rochester	17057285	153
	18-7605-1	Rochester	17059291	153
	18-7605-1	Rochester	17059292	153
	18-7605-1	Rochester	17080564	153
	18-7605-1	Rochester	17080565	153
	18-7606	Yamaha	MAR-10171-30-00	494
	18-7607-1	Rochester	17082403	153
	18-7608-1	Mercury Marine	1347-818620	153, 714
	18-7608-1	Mercury Marine	1347-818620 1	153, 714
	18-7608-1	Mercury Marine	1347-818620R02	153, 714
	18-7608-1	OMC	381668	156, 879
	18-7608-1	OMC	980528	156, 879
	18-7608-1	OMC	982217	156, 879
	18-7608-1	OMC	982219	156, 879
	18-7608-1	Rochester	7040080	153
	18-7608-1	Rochester	7040083	153
	18-7608-1	Rochester	7040089	153
	18-7608-1	Rochester	7042183	153
	18-7608-1	Rochester	7043183	153
	18-7608-1	Rochester	7043184	153
	18-7608-1	Rochester	17059052	153
	18-7608-1	Rochester	17059057	153
	18-7609-1	Mercury Marine	1347-818619	153, 714
	18-7609-1	Mercury Marine	1347-818619 1	153, 714
	18-7609-1	Mercury Marine	1347-818619 1R02	153, 714
	18-7609-1	OMC	381494	156, 879
	18-7609-1	OMC	382733	156, 879
	18-7609-1	OMC	772831	156, 879
	18-7609-1	OMC	980530	156, 879
	18-7609-1	OMC	982217	156, 879
	18-7609-1	OMC	984180	156, 879
	18-7609-1	Rochester	7036543	153
	18-7609-1	Rochester	7040082	153
	18-7609-1	Rochester	7041369	153
	18-7609-1	Rochester	7043182	153
	18-7609-1	Rochester	7044182	153
	18-7609-1	Rochester	17059054	153
	18-7610-1	Mercury Marine	1347-818621	153, 714
	18-7610-1	Mercury Marine	1347-818621 1	153, 714
	18-7610-1	Mercury Marine	1347-818621 1R02	153, 714
	18-7610-1	Rochester	17081060	153
	18-7611-2	Mercury Marine	3310-807312R02	153, 714
	18-7611-2	Mercury Marine	3310-807312A1	153, 714
	18-7613-1	Mercury Marine	3310-806969 R01	153, 714
	18-7613-1	Mercury Marine	3310-806969A1	153, 714
	18-7615-1	Mercury Marine	1347-804624 R02	153, 714
	18-7615-1	Mercury Marine	1347-804624R1	153, 714
	18-7615-1	Mercury Marine	1347-816373A4	153, 714
	18-7615-1	OMC	981359	153, 879
	18-7615-1	OMC	981428	153, 879
	18-7615-1	OMC	981564	153, 879
	18-7615-1	OMC	981705	153, 879
	18-7615-1	OMC	981803	153, 879
	18-7615-1	OMC	982223	153, 879
	18-7615-1	OMC	983855	153, 879
	18-7615-1	OMC	985822	153, 879
	18-7615-1	Rochester	17057298	153
	18-7615-1	Rochester	17059280	153
	18-7615-1	Rochester	17059288	153
	18-7615-1	Rochester	17080561	153
	18-7615-1	Rochester	17085013	153
	18-7615N	Mercruiser		152, 156, 714, 879
	18-7616-1	Mercury Marine	1347-804626 R02	153, 715
	18-7616-1	Mercury Marine	1347-8288A1	153, 715
	18-7616-1	Rochester	1708563	153
	18-7616-1	Rochester	17057287	153
	18-7616-1	Rochester	17059287	153
	18-7616-1	Rochester	17059290	153
	18-7616-1	Rochester	17080560	153
	18-7617-1	Mercury Marine	1347-804625R02	153, 715
	18-7617-1	Mercury Marine	1347-804625R1	153, 715
	18-7617-1	Mercury Marine	1347-9863A3	153, 715
	18-7617-1	Rochester	17059280	153
	18-7618-1	Mercury Marine	1347-804624 R1	153, 715
	18-7618-1	Mercury Marine	1347-804624R02	153, 715
	18-7618-1	Mercury Marine	1347-8289A1	153, 715
	18-7618-1	Rochester	7044291	153
	18-7618-1	Rochester	17059289	153
	18-7618-1	Rochester	17080561	153
	18-7618-1	Rochester	17080562	153
	18-7619-1	Mercury Marine	1347-8460A3	153, 715
	18-7619-1	Mercury Marine	1347-9142A2	153, 715
	18-7619-1	Rochester	17059283	153
	18-7619-1	Rochester	17059298	153
	18-7619-1	Rochester	17081299	153
	18-7619-1	Rochester	17083522	153
	18-7627			Obsolete
	18-7628			152, 648
	18-7630	Crusader	47032	598
	18-7630	Mercury Marine	805226A1	709
	18-7632	Crusader	47033	S/S to 18-7632-1
	18-7632	Mercury Marine	805224A1	S/S to 18-7632-1
	18-7632-1	Crusader	47033	598
	18-7632-1	Mercury Marine	805224A1	709
	18-7633	Mercury Marine	17693A2	850
	18-7633	Mercury Marine	63115A12	850
	18-7633	Mercury Marine	805320A03	850
	18-7633	Mercury Marine	805320A1	850
	18-7633	Mercury Marine	88678A4	850
	18-7633	Mercury Marine	88678A5	850
	18-7633	Mercury Marine	96863A15	850
	18-7634	OMC	984748	927
	18-7635			152, 879
	18-7636			152, 879
	18-7637			152, 646, 879
	18-7638			152, 646, 879
	18-7639	Mercury Marine	3310-864943A01	153, 714
	18-7639	Mercury Marine	861245A1	153, 714
	18-7640			152, 714, 879
	18-7641	Volvo	3856393	956

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-7641	Volvo	841047-4	956
18-7641	Volvo	841313-0	956
18-7642	Volvo	3863130	941
18-7643	Volvo	3859082	941
18-7646	Mercury Marine	892615	710
18-7646	Mercury Marine	892615001	710
18-7646	Mercury Marine	892615002	710
18-7646	Pleasurecraft	R020035A	627
18-7647	Volvo	872066	962
18-7648	Mercury Marine	392-881732	680
18-7648	Pleasurecraft	R117012	625
18-7648	Volvo	3861267	941
18-7655	Yamaha	67H-8592A-00-00	494
18-7655	Yamaha	67H-8592A-01-00	494
18-7656	Yamaha	68F-8592A-00-00	494
18-7657	Honda	35655-ZY3-013	243
18-7658	Honda	35655-ZY9-003	243
18-7659	Honda	35655-ZY6-013	243
18-7660	Mercury Marine	881731	709
18-7660	Mercury Marine	8M0054726	709
18-7663	Mercury Marine	802630	709
18-7663	Mercury Marine	802630001	709
18-7663	Mercury Marine	802630T	709
18-7663	Mercury Marine	802630T01	709
18-7663	Mercury Marine	8M0069803	709
18-7664	Mercury Marine	809066	721
18-7665	Mercury Marine	70125	721
18-7665	Mercury Marine	70125A02	721
18-7665	Mercury Marine	70125A1	721
18-7666	Mercury Marine	1397-8582	721
18-7667	Mercury Marine	71464	721
18-7667	Mercury Marine	72625	721
18-7667	Mercury Marine	71464A01	721
18-7668	Mercury Marine	854445	710
18-76689	Yamaha	65W-14198-00-00	550
18-76690	Yamaha	93210-46M16-00	550
18-76691	Yamaha	93210-27ME3-00	550
18-76692	Yamaha	93210-75M51-00	550
18-76693	Yamaha	93210-31MJ5-00	550
18-76694	Yamaha	93210-24M79	550
18-76695	Mercury	25-803513007	449
18-76695	Nissan/Tohatsu	3R0074220M	459
18-7677	Mercury Marine	806612T	710
18-7677	OMC	3850357	878
18-7677	Pleasurecraft	R020027	627
18-7677	Volvo	3850357	878
18-7679	OMC	3854905	878
18-7679	Volvo	3854905	962
18-7682	Mercury Marine	849934	709
18-7682	Mercury Marine	879150150	709
18-7683	Mercury Marine	849899	709
18-7684	Mercury Marine	805217A1	709
18-7684	Mercury Marine	864856A1	709
18-7684	OMC	3850396	878
18-7684	Volvo	3850396	962
18-7685	Mercury Marine	852956A1	710
18-7685	Volvo	3858941	962
18-7688	Mercury Marine	885176	710
18-7689	OMC	3855182	878
18-7689	Volvo	3855182	962
18-7690	Mercury Marine	27-852957	711
18-7691	Mercury Marine	806807A1	711
18-7692	Mercury Marine	861260	711
18-7692	Mercury Marine	861260T	711
18-7693			711
18-7694			711
18-7695			711
18-7696			711
18-7697	Mercury Marine	803149	709
18-7697	Pleasurecraft	R084003	627
18-7698	Mercury Marine	881693002	710
18-7700	Mercury Marine	853678T	709
18-7700	Volvo	3857487	962
18-7701	Mercury Marine	862998	709
18-7702	Mercury Marine	805223T	751
18-7702	Volvo	3854527	962
18-7703	Mercury Marine	805544T	710
18-7703	OMC	3854512	878
18-7703	Volvo	3854512	962
18-7704	Volvo	3855194	962
18-7705	Volvo	3843751	962
18-7706	Volvo	3858979	941
18-7708	Volvo	3808516	941
18-7709	Volvo	3840335	961
18-7710-1	Yamaha	68T-24251-00-00	491
18-7711	Suzuki	15410-96J00	463
18-7712	Honda	16910-GB2-005	242
18-7712	Mercury Marine	35-16248	389
18-7712	Nissan/Tohatsu	369022300M	457
18-7713	Mercury Marine	35-80365M	389
18-7713	Yamaha	646-24251-02-00	491
18-7714	Mercury Marine	35-877565T	389
18-7714	Mercury Marine	35-877565T1	389
18-7715	Mercury Marine	35-892665	733
18-7716	OMC	5032323	274
18-7716	Suzuki	15410-87J10	463
18-7717	Mercury Marine	35-93568	733
18-7717			600, 733, 887, 962
18-7718	Mercury Marine	35-879885T	389
18-7719	OMC	5032238	274
18-7719	Suzuki	15410-98500	463
18-7720	Honda	16900-SR3-004	241
18-7721	Mercury Marine	35-864572	733
18-7722	OMC	5005266	274
18-7723			140
18-7724			140
18-7725			577, 598
18-7726			577
18-7727			881
18-7728			720
18-7729			881
18-7730			881
18-7732	Zenith	K-2035	566
18-7732	Zenith	K-2036	566
18-7735	Suzuki	15410-94400	463
18-7736	Yamaha	67D-W0093-00-00	483
18-7737	Yamaha	61N-W0093-00-00	483
18-7738	Mercury Marine	802706A1	377
18-7738	Yamaha	66M-W0093-00-00	483
18-7738	Yamaha	66M-W0093-01-00	483
18-7739	Yamaha	6L2-W0093-00-00	483
18-7740	Yamaha	6E9-W0093-02-00	483
18-7741	Yamaha	6E9-W0093-03-00	483
18-7742	Yamaha	6H0-W0093-00-00	483
18-7743	Mercury Marine	804346T1	377
18-7743	Yamaha	67F-W0093-00-00	483
18-7744	Yamaha	6N6-W0093-02-00	483
18-7746	Mercury Marine	1397-2067	720
18-7746	Mercury Marine	1397-2631	720
18-7746	Mercury Marine	1397-2634	720
18-7746	Mercury Marine	1397-2637	720
18-7746	Mercury Marine	1397-3459	720
18-7746	Mercury Marine	1397-3464	720
18-7746	Mercury Marine	1397-7542	720
18-7746	Mercury Marine	1397-7543	720
18-7746	Mercury Marine	1397-7547	720
18-7746	Mercury Marine	1397-8872	720
18-7746	Mercury Marine	1397-8873	720
18-7746	Mercury Marine	823427A1	720
18-7747	Yamaha	6G5-W0093-08-00	483
18-7748	Mercury Marine	809064	720
18-7749	Mercury Marine	809065	720
18-7749	Mercury Marine	823728	720
18-7749	Mercury Marine	835076	720
18-7750-1	Mercury Marine	1395-811222	378
18-7750-1	Mercury Marine	1395-823635	378
18-7750-1	Mercury Marine	1395-8236351	378
18-7750-1	Mercury Marine	1395-8236352	378
18-7750-1	Mercury Marine	1395-8236353	378
18-7750-1	Mercury Marine	1395-8236354	378
18-7750-1	Mercury Marine	1395-9599	378
18-7751	Mercruiser	13220	646, 719
18-7752	Suzuki	13910-87D00	463
18-7753	Suzuki	13910-94400	463
18-7754	Suzuki	13910-94701	463
18-7755	Suzuki	13910-95D00	463
18-7756	Yamaha	64D-W0093-00-00	483
18-7757	Mercury Marine	803148	710
18-7757	Volvo	3855296	941
18-7758	Mercury Marine	35-877761K01	183, 411
18-7758	Mercury Marine	35-877761Q01	183, 411
18-7759	Yamaha	6K7-W0093-09-00	483
18-7761			267, 462
18-7765	Mercury Marine	11502M	378
18-7765	Nissan/Tohatsu	369871221M	457
18-7765	Yamaha	6G1-W0093-00-00	483
18-7766	Yamaha	6H3-W0093-02-00	484
18-7767	Yamaha	6H4-W0093-01-00	484
18-7768	Yamaha	6H4-W0093-03-00	484
18-7769	Mercury Marine	814481M	378
18-7769	Yamaha	6E7-W0093-04-00	484
18-7770	Mercury Marine	84456M	378
18-7770	Yamaha	689-W0093-02-00	484
18-7772	Yamaha	61A-W0093-00-00	484
18-7772	Yamaha	61A-W0093-01-00	484
18-7773	OMC	5032424	267
18-7773	Suzuki	13910-89J01	462
18-7774			89, 138, 273, 388, 490, 732, 886, 960
18-7775			89, 136, 273, 387, 489, 646, 730, 884, 959
18-7775-1			136, 272, 387, 489,

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
			SIERRA	
	18-7775-1			731, 885, 959
	18-7776			89, 136, 273, 387, 489, 646, 730, 884, 959
	18-7776-1			136, 272, 387, 489, 731, 885, 959
	18-7777	Yamaha	MAR-FLTHD-SS-12	136, 489
	18-7777			89, 136, 273, 387, 489, 884, 959
	18-7777-1	Yamaha	ABB-SPRTR-HD-SS	136, 489
	18-7777-1			272, 387, 731, 885, 959
	18-7778	Volvo	3850861	138, 960
	18-7780	Yamaha	6F5-24563-00-00	491
	18-7781	Yamaha	61N-24563-00-00	491
	18-7782	Yamaha	61A-24563-00-00	491
	18-7783	Volvo	273663	670
	18-7784	Mercury Marine	35-11004A1	733
	18-7784	Mercury Marine	35-803897Q1	733
	18-7785	Honda	16010-ST5-993	241
	18-7786	Honda	16900-SA5-004	241
	18-7787			487
	18-7788			487
	18-7789	OMC	502906	138, 274, 886
	18-7789	Volvo	3852413	138, 960
	18-7789	Volvo	3851218-2	138, 960
	18-7790			140, 647
	18-7791			140, 647
	18-7792	OMC	910641	886
	18-7792	OMC	3855104	886
	18-7792	Volvo	3855104	961
1	18-7796	OMC	335334	271
	18-7797			488
	18-7798			488
	18-7799			488
	18-7800	OMC	433519	270
	18-7800	OMC	438616	270
	18-7801	OMC	379777	270
	18-7802	Mercury Marine	35-87946A3	389
	18-7802	Mercury Marine	35-87946Q3	389
	18-7802	Mercury Marine	35-87946Q4	389
	18-7804	Mercury Marine	23014A1	382
	18-7805	Chrysler Force	F24747-1	225
	18-7806-1			225, 382
	18-7807	Mercury Marine	55278A1	382
	18-7808	Mercury Marine	55278A5	382
	18-7809	Mercury Marine	55278A3	382
	18-7809	Mercury Marine	55278A4	382
	18-7810	Mercury Marine	90363A1	382
	18-7811	Mercury Marine	66599A1	382
	18-7811	Mercury Marine	89031A1	382
	18-7812	Mercury Marine	66599A2	382
	18-7812	Mercury Marine	89031A2	382
	18-7813	Mercury Marine	66599A3	382
	18-7813	Mercury Marine	89031A3	382
	18-7814	Mercury Marine	89031A4	382
	18-7815	Mercury Marine	1399-5137	378
	18-7817	Chrysler Force	21-42990A10	225
	18-7817	Chrysler Force	21-42990A7	225
	18-7817	Chrysler Force	21-42990A8	225
	18-7817	Chrysler Force	21-42990A9	225
	18-7817	Chrysler Force	21-857005A1	225
	18-7817	Mercury Marine	21-42990A10	382
	18-7817	Mercury Marine	21-42990A7	382
	18-7817	Mercury Marine	21-42990A8	382
	18-7817	Mercury Marine	21-42990A9	382
	18-7817	Mercury Marine	21-857005A1	382
	18-7818-1	Mercury Marine	42909A1	382
	18-7818-1	Mercury Marine	42909A2	382
	18-7818-1	Mercury Marine	42909A3	382
	18-7818-1	Mercury Marine	42909A4	382
	18-7820	OMC	393103	270
	18-7821	OMC	395867	270
	18-7821	OMC	398514	270
	18-7822	OMC	432962	270
	18-7823	OMC	393088	271
	18-7824-2	Chris-Craft	16.81-08746	571
	18-7824-2	Crusader	201104	183, 612
	18-7824-2	Indmar	50-1001	183
	18-7824-2	Mercury Marine	14957	183, 790
	18-7824-2	Mercury Marine	32716	183, 774
	18-7824-2	Mercury Marine	32717	183, 774
	18-7824-2	Mercury Marine	52022	183, 774
	18-7824-2	Mercury Marine	52731	183, 774
	18-7824-2	Mercury Marine	54111	183, 774
	18-7824-2	Mercury Marine	35-802885Q	183, 774
	18-7824-2	Mercury Marine	35-866340K01	183, 774
	18-7824-2	Mercury Marine	35-866340Q	183, 774
	18-7824-2	Mercury Marine	35-866340Q02	183, 774
	18-7824-2	Mercury Marine	35-866340Q02	183, 774
	18-7824-2	Mercury Marine	35-866340Q03	183, 774
	18-7824-2	Mercury Marine	52731A1	183, 774
	18-7824-2	OMC	173232, 502902	183, 902
	18-7824-2	OMC	173232, 502902	183, 902
	18-7824-2	Pleasurecraft	R077002	183, 902
	18-7824-2	Volvo	835440	183, 977
	18-7824-2	Yamaha	YSC-10231-20-0C	183
	18-7824-2	Yamaha	YSC-13231-20-0C	995
	18-7824C-1			S/S to 18-7824C-2
	18-7824C-2			647
	18-7826	OMC	305185	274
	18-7828-1			140, 274, 354, 390, 457, 491
	18-7829	Mercury Marine	35-16494	140, 390
	18-7829	Mercury Marine	35-816296	140, 390
	18-7829	Mercury Marine	35-816296K03	140, 390
	18-7829	Mercury Marine	35-816296Q	140, 390
	18-7829	Mercury Marine	35-816296T	140, 390
	18-7829			274, 354, 457, 491
	18-7830	Mercury Marine	35-134301	140, 390
	18-7830	Mercury Marine	35-164941	140, 390
	18-7830	Mercury Marine	35-8162961	140, 390
	18-7830	Mercury Marine	35-816296-1	140, 390
	18-7830	Mercury Marine	35-816296B1	140, 390
	18-7830	Mercury Marine	35-816296B2	140, 390
	18-7830	Mercury Marine	35-816296Q2	140, 390
	18-7830	Mercury Marine	35-816296T1	140, 390
	18-7830	Mercury Marine	35-816396Q1	140, 390
	18-7830	OMC	398327	274
	18-7830	Yamaha	65W-24251-10-00	491
	18-7830			140, 354, 457
	18-7831	Mercury Marine	802128A1	140, 390
	18-7831	OMC	398319	140, 274
	18-7831			354, 457
	18-7832	Mercury Marine	1399-1136	389
	18-7832	Mercury Marine	1399-1754	389
	18-7832	Mercury Marine	1399-3938	389
	18-7833	Mercury Marine	11497M	382
	18-7833	Yamaha	6G1-24471-00-00	488
	18-7834	Mercury Marine	91748M	382
	18-7834	Yamaha	6E0-24471-00-00	488
	18-7837	Mercury Marine	84262M	382
	18-7837	Yamaha	677-24411-02-00	488
	18-7838	Mercury Marine	84265M	382
	18-7838	Yamaha	677-24471-01-00	488
	18-7839	Mercury Marine	80606M	382
	18-7839	Yamaha	648-24411-00-00	488
	18-7840	Mercury Marine	84141M	382
	18-7840	Yamaha	663-24411-00-00	488
	18-7841	Yamaha	6J8-24471-00-00	488
	18-7842	Yamaha	6E5-24471-00-00	487, 488
	18-7843	Yamaha	6E5-24411-00-00	487, 488
	18-7844	Mercury Marine	35-802893Q	136, 389, 732
	18-7844	Mercury Marine	35-807172	136, 389, 732
	18-7844			89, 274, 490, 886, 960
	18-7845	Mercury Marine	35-55501	136, 389, 732
	18-7845	Mercury Marine	35-57250	136, 389, 732
	18-7845	Mercury Marine	35-604941	136, 389, 732
	18-7845	Mercury Marine	35-60494A4	136, 389, 732
	18-7845	Mercury Marine	35-8053691	136, 389, 732
	18-7845	Mercury Marine	35-806771	136, 389, 732
	18-7845	Mercury Marine	35-807172	136, 389, 732
	18-7845	Yamaha	ABB-FUELF-IL-TR	136, 490
	18-7845			89, 274, 886, 960
	18-7846	Crusader	98041	600
	18-7846	OMC	502905	138, 274, 886
	18-7846			960
	18-7847			382
	18-7848-1	Mercury Marine	52444	136, 387, 731
	18-7848-1	Mercury Marine	35-52456A1	136, 387, 731
	18-7848-1	Mercury Marine	35-55501A1	136, 387, 731
	18-7848-1	Mercury Marine	35-57250A1	136, 387, 731
	18-7848-1	Mercury Marine	35-60494A1	136, 387, 731
	18-7848-1	Mercury Marine	35-60494A4	136, 387, 731
	18-7848-1	Mercury Marine	35-802893Q4	136, 387, 731
	18-7848-1	Mercury Marine	35-805369A4	136, 387, 731
	18-7848-1	Mercury Marine	35-807172A4	136, 387, 731
	18-7848-1			272, 489, 885, 959
	18-7848-2			137, 272, 387, 489, 731, 885, 959
	18-7852-1	Crusader	22687	600
	18-7852-1	Yamaha	MAR-SEPAR-AT-OR	136, 489
	18-7852-1			272, 354, 387, 731, 885, 959
	18-7852-2			137, 387, 489, 731, 885, 959
	18-7853-1	Mercury Marine	55481	136, 387, 730
	18-7853-1	Mercury Marine	89876	136, 387, 730
	18-7853-1	Mercury Marine	89876A3	136, 387, 730
	18-7853-1	Yamaha	MAR-FLTHD-AL-12	136, 489
	18-7853-1			89, 273, 884, 959
	18-7854	OMC	311684	886
	18-7854	OMC	984491	886

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-7854	Rochester	17078904	886
18-7855	Mercury Marine	1397-2150	733
18-7855	OMC	910139	889
18-7855	OMC	983870	886
18-7855	Rochester	17068453	886
18-7856-1	A.C. Delco	GF-61	140
18-7857-1	A.C. Delco	GF-61P	140
18-7858	Volvo	858201	139, 670, 961
18-7859	Mercury Marine	3302-9033	717
18-7859	Mercury Marine	35-53336	717
18-7859	Mercury Marine	35-53336Q	717
18-7859	OMC	908034	887
18-7859	Volvo	835576	961
18-7860	Chris-Craft	16.83-90006	568
18-7860	Mercury Marine	35-49088	733
18-7860	Mercury Marine	35-49088A2	733
18-7860	Mercury Marine	35-49088Q2	733
18-7860	Mercury Marine	FI8390006	733
18-7860	OMC	312456	887
18-7860	OMC	381690	887
18-7861	OMC	981911	887
18-7862	Crusader	91606	600
18-7862	OMC	982230	887
18-7862	Volvo	841162	961
18-7865	Yamaha	MAR-MINIF-IL-TR	138, 490
18-7865			89, 274, 389, 732, 886, 960
18-7866	Yamaha	MAR-FUELF-IL-TR	136, 490, 647
18-7866			89, 274, 389, 732, 886, 960
18-7869	Mercury Marine	1397-8545	733
18-7869	Mercury Marine	1397-8767	733
18-7871	Mercury Marine	35-805809	182, 672, 790
18-7871	Mercury Marine	35-805809T	182, 672, 790
18-7873	Mercury Marine	35-808275	139, 670, 733
18-7874	Cummins	299670	Obsolete
18-7875	Chris-Craft	16.81-06536	183, 571
18-7875	Chrysler Inboard	56874	183, 579
18-7875	Chrysler Inboard	1851658	183, 579
18-7875	Chrysler Inboard	F724002	183, 579
18-7875	Crusader	9002514	183, 612
18-7875	Mercury Marine	60565	183, 790
18-7875	Mercury Marine	35-802886Q	183, 790
18-7875	OMC	173231	183, 902
18-7875	OMC	502900	183, 902
18-7875	Pleasurecraft	R077001	183, 632
18-7875	Yamaha	YSC-16231-20-0C	183, 995
18-7876-1	Crusader	201104	183, 647
18-7876-1	Mercury Marine	14957	183, 790
18-7876-1	Mercury Marine	32716	183, 790
18-7876-1	Mercury Marine	32717	183, 790
18-7876-1	Mercury Marine	52022	183, 790
18-7876-1	Mercury Marine	52731	183, 790
18-7876-1	Mercury Marine	54111	183, 790
18-7876-1	Mercury Marine	32-802885Q	183, 790
18-7876-1	Mercury Marine	35-866340Q02	183, 790
18-7876-1	Mercury Marine	35-866340Q03	183, 790
18-7876-1	Mercury Marine	52731A1	183, 790
18-7876-1	OMC	173233	183
18-7876-1	OMC	502901	183
18-7876-1	Volvo	3850559	183
18-7876-1	Yamaha	YSC-14231-20-0C	183
18-7876-1			571, 612
18-7878-1	Chrysler Inboard	3549957	183, 579
18-7878-1	Chrysler Inboard	L-1008	183, 579
18-7878-1	Chrysler Inboard	L-19	183, 579
18-7878-1	Mercury Marine	38463	183, 790
18-7878-1	Mercury Marine	46692	183, 790
18-7878-1	Mercury Marine	803470	183, 790
18-7878-1	Mercury Marine	803470Q	183, 790
18-7878-1	OMC	502904	183, 902
18-7878-1	Volvo	430143	183, 977
18-7878-1	Volvo	1266286	183, 977
18-7878-1	Volvo	3517857	183, 977
18-7878-1			612, 632
18-7879-1	Chrysler Force	L-319	183, 579
18-7879-1	Mercury Marine	41815	183, 790
18-7879-1	Mercury Marine	32-883702K	183, 790
18-7879-1	Mercury Marine	32-883702Q	183, 790
18-7879-1	Mercury Marine	35-802884Q	183, 790
18-7879-1	OMC	173834	183, 902
18-7879-1	OMC	502903	183, 902
18-7879-1	Volvo	841750	183, 977
18-7880	Caterpillar	1R-0658	183, 672
18-7880	Volvo	466634	182, 977
18-7884	Universal	299381	182, 672
18-7884	Volvo	834337	182, 977
18-7886	Perkins	2654403	182, 672
18-7888	Volvo	826648	963
18-7888	Volvo	862293	963
18-7890	Volvo	463505	977
18-7890	Volvo	876185	977
18-7891			197
18-7894			197
18-7895	OMC	778888	183, 301
18-7895	OMC	5035703	183, 301
18-7895	Suzuki	16510-93J00	183, 469
18-7896	OMC	778886	183, 301
18-7896	OMC	5033539	183, 301
18-7896	Suzuki	16510-61A20-MHL	183, 469
18-7897	OMC	778887	183, 301
18-7897	OMC	5033919	183, 301
18-7897	Suzuki	16510-82703	183, 469
18-79007	Volvo	3825038	962
18-7901	Mercury Marine	825467A1	183, 411
18-7901	Mercury Marine	825467T1	183, 411
18-7901	Yamaha	6G8-13440-00-00	183, 517
18-7902	Yamaha	3FV-13440-00-00	183, 517
18-7902	Yamaha	3FV-13440-20-00	183, 517
18-7903	OMC	763364	184, 301
18-7903	OMC	5033102	184, 301
18-7903	Suzuki	16510-05240	184, 469
18-7905-1	Suzuki	16510-96J00	184, 469
18-7906-1	Mercury Marine	35-8226267	184, 411
18-7906-1	Mercury Marine	35-822626Q15	184, 411
18-7906-1	Mercury Marine	35-822626T7	184, 411
18-7906-1	Yamaha	69J-13440-00-00	184, 517
18-7906-1	Yamaha	69J-13440-01-00	184, 517
18-7907	Volvo	858488	977
18-7908	Volvo	3582358	977
18-7909	Honda	15400-PLM-A01PE	184, 249
18-7909	Honda	15400-POH-305	184, 249
18-7909	Honda	15400-POH-305PE	184, 249
18-7909	Honda	15400-ZJI-004	184, 249
18-7910-1	Westerbeke	30220	182, 673
18-7910-1	Yanmar	119350-35150	182, 673
18-7910-1	Yanmar	119350-35151	182, 673
18-7910-1	Yanmar	124450-35100	182, 673
18-7911-1	Honda	15400-PFB-007	184, 249
18-7911-1	Nissan/Tohatsu	3R0-07615-0	184, 458
18-7911-1	Yamaha	5GH-13440-00-00	184, 516
18-7913	Honda	15400-PFB-014	184, 249
18-7913	Mercury Marine	35-822626Q03	184, 411
18-7913	Mercury Marine	35-822626Q1	184, 411
18-7914	Mercury Marine	35-822626K04	184, 411
18-7914	Mercury Marine	35-822626Q04	184, 411
18-7914	Mercury Marine	35-822626Q2	184, 411
18-7914	Mercury Marine	35-822626T2	184, 411
18-7914	Mercury Marine	35-877768K01	184, 411
18-7914	Mercury Marine	35-8M0008397	184, 411
18-7914	Mercury Marine	35-8M0064104	184, 411
18-7915-1	OMC	778885	184, 301
18-7915-1	OMC	5031411	184, 301
18-7915-1	Suzuki	16510-87J00	184, 469
18-7916	OMC	434839	184, 301
18-7917	Yanmar	124085-35113	182, 673
18-7917	Yanmar	124450-35110	182, 673
18-7917	Yanmar	124550-35110	182, 673
18-7917	Yanmar	171056-35110	182, 673
18-7917	Yanmar	171056-35111	182, 673
18-7918	Mercury Marine	35-877769K01	184, 411
18-7918	Mercury Marine	35-883701K01	184, 411
18-7919	Mercury Marine	35-809097	137, 389, 732, 733
18-7919	Mercury Marine	35-8M0103095	137, 389, 732, 733
18-7919	Racor	S3213	137, 274, 389, 490, 732, 733, 886, 961
18-7919	Yamaha	MAR-24563-00-00	137, 490
18-7920	Mercury Marine	35-809099	138, 389, 732
18-7920	OMC	771839	138, 886
18-7920	Racor	S3214	138, 274, 389, 490, 732, 886, 961
18-7921	Mercury Marine	35-877767K01	184, 411
18-7921	Mercury Marine	35-896546T	184, 411
18-7922-1	Suzuki	99105-20004-BWL	137, 463
18-7922-1			274, 389, 490
18-7924	Yamaha	MAR-10171-00-10	137, 490
18-7924			274, 389, 732, 886, 961
18-7925	Westerbeke	21235	182, 673
18-7926	Volvo	423135	182, 673
18-7926	Volvo	4785974	182, 673
18-7927	Caterpillar	1R-0714	182, 673
18-7928-1	Racor	B32013	137
18-7928-1			89, 274, 389, 490,
18-7929	Mercury Marine	35-809100	137
18-7929	Racor	B32020MAM	137
18-7929			89, 274, 389, 490, 732, 886, 961
18-7930	OMC	173326	138, 886
18-7931	Detroit Diesel	5574508	139, 670
18-7932-1			137, 273, 388, 490
18-7934	Cerlist Diesel	1512904	139

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
			SIERRA	
	18-7935	FRAM	CCS 1136	139, 670
	18-7936	Mercury Marine	35-888289T2	389
	18-7936	Suzuki	15412-93J00	463
	18-7937-1			137, 273, 388, 490
	18-7938			137, 273, 388, 490, 732, 885, 960
	18-7941-1			138, 274, 886
	18-7942	Volvo	466987	139, 670, 961
	18-7942	Volvo	3825133	139, 670, 961
	18-7943			138, 274, 732, 886
	18-7944	Mercury Marine	35-52456	136, 389, 732
	18-7944	Mercury Marine	35-55501	136, 389, 732
	18-7944	Mercury Marine	35-57250	136, 389, 732
	18-7944	Mercury Marine	35-60494	136, 389, 732
	18-7944	Mercury Marine	35-604941	136, 389, 732
	18-7944	Mercury Marine	35-802893Q	136, 389, 732
	18-7944	Mercury Marine	35-805369	136, 389, 732
	18-7944	Mercury Marine	35-8053691	136, 389, 732
	18-7944	Mercury Marine	35-806771	136, 389, 732
	18-7944	Mercury Marine	35-807172	136, 389, 732
	18-7944			89, 274, 490, 886, 960
	18-7945	Mercury Marine	35-52456	136, 389, 732
	18-7945	Mercury Marine	35-55501	136, 389, 732
	18-7945	Mercury Marine	35-57250	136, 389, 732
	18-7945	Mercury Marine	35-60494	136, 389, 732
	18-7945	Mercury Marine	35-604941	136, 389, 732
	18-7945	Mercury Marine	35-802893Q	136, 389, 732
	18-7945	Mercury Marine	35-805369	136, 389, 732
	18-7945	Mercury Marine	35-8053691	136, 389, 732
	18-7945	Mercury Marine	35-806771	136, 389, 732
	18-7945	Mercury Marine	35-807172	136, 389, 732
	18-7945	Yamaha	ABB-FUELF-IL-TR	136, 490
	18-7945			89, 274, 886, 960
	18-7945C			647
	18-7946	OMC	502905	138, 274, 886
	18-7946			960
	18-7947	Honda	17670-ZW1-030GH	139, 241
	18-7947	Racor	S3240	139, 490, 732, 886, 961
	18-7947	Suzuki	99105-20006	139, 463
	18-7948	Honda	17670-ZW1-801AH	139, 241
	18-7948	Mercury Marine	35-886638	139, 389, 732
	18-7948	Racor	S3227	139, 389, 490, 732, 886, 961
	18-7948	Suzuki	99105-20005	139, 463
	18-7949	Racor	S3232	139, 490, 732, 886, 961
	18-7950	Chrysler Force	25-45258	239
	18-7951			137, 273, 388, 490, 732, 885, 960
1	18-7952	Chrysler Force	25-88657	239
	18-7953	OMC	5035974	274
	18-7953	Suzuki	15410-87J30	463
	18-7954	Yamaha	N26-13440-00-00	184, 516, 517
	18-7954	Yamaha	N26-13440-02-00	184, 516, 517
	18-7955	Yamaha	68F-24563-10-00	491
1	18-7956	Chrysler Force	25-85549	239
1	18-7956	Mercury Marine	25-85549	449
	18-7958	Crusader	47047	600
	18-7961	Mercury Marine	25-47254	449, 859
	18-7961	Mercury Marine	25-861844	449, 859
	18-7961	Mercury Marine	785-97386	859
	18-7963	OMC	331353	315
	18-7964	Mercury Marine	879194241	S/S to 18-7964-1
	18-7964	Mercury Marine	35-813405	S/S to 18-7964-1
	18-7964	Mercury Marine	35-813405A1	S/S to 18-7964-1
	18-7964	Mercury Marine	35-815419	S/S to 18-7964-1
	18-7964	Mercury Marine	FFF001138	S/S to 18-7964-1
	18-7964	Mercury Marine	FI9608751	S/S to 18-7964-1
	18-7964			S/S to 18-7964-1
	18-7964-1	Mercury Marine	879194241	733
	18-7964-1	Mercury Marine	35-813405	733
	18-7964-1	Mercury Marine	35-813405A1	733
	18-7964-1	Mercury Marine	35-815419	733
	18-7964-1	Mercury Marine	FFF001138	733
	18-7964-1	Mercury Marine	FI9608751	733
	18-7964-1			568, 578, 600
	18-7965-1	Yamaha	MAR-MINIF-LT-AS	138, 490
	18-7965-1			273, 388, 732
	18-7966-1	Yamaha	MAR-SEPAR-AT-OR	136, 489
	18-7966-1			273, 388, 731
	18-7967	Mercury Marine	35-14571A1	136, 389
	18-7967	Mercury Marine	35-17808A1	136, 389
	18-7967	Mercury Marine	35-18458A2	136, 389
	18-7967	Mercury Marine	35-18458A3	136, 389
	18-7967	Mercury Marine	35-18458Q3	136, 389
	18-7968	Mercury Marine	35-184585	136, 389
	18-7968	Mercury Marine	35-18458Q4	136, 389
	18-7969			139, 389, 732
	18-7970	Cerlist Diesel	1512903	139
	18-7974	Volvo	3827069	184, 977
	18-7976	Crusader	23250	600
	18-7977	Mercury Marine	35-866171A01	733
	18-79781	OMC	433190	274
	18-7979	Mercury Marine	881540	389
	18-7979	Yamaha	68V-24563-00-00	491
	18-79799	Yamaha	6D8-WS24A-00-00	491
	18-79809	Yamaha	6P3-WS24A-00-00	491
	18-7981	Mercury Marine	35-884380T	390
	18-7981	Mercury Marine	35-8M0020349	390
	18-79813			205
	18-79814	Mercury	91-896661	205
	18-79815	Yamaha	YB-ACC04	205
	18-79816	Mercury	91-879172T28	198
	18-79816-24			198
	18-79817			205
	18-79820-1			205
	18-7982-1			136, 273, 388, 489, 731, 885, 959
	18-7982-2			136, 273, 388, 489, 731, 885, 959
	18-79823			205
	18-79825			205
	18-7983-1	Mercury Marine	35-52456A1	136, 387, 731
	18-7983-1	Mercury Marine	35-55501A1	136, 387, 731
	18-7983-1	Mercury Marine	35-57250A1	136, 387, 731
	18-7983-1	Mercury Marine	35-60494A1	136, 387, 731
	18-7983-1	Mercury Marine	35-60494A4	136, 387, 731
	18-7983-1	Mercury Marine	35-802893A4	136, 387, 731
	18-7983-1	Mercury Marine	35-802893Q4	136, 387, 731
	18-7983-1	Mercury Marine	35-807172A4	136, 387, 731
	18-7983-1			273, 388, 489, 731, 885, 959
	18-7983-2			137, 273, 388, 489, 731, 885, 959
	18-79833-1	Mercury		205
	18-79834	OMC		205
	18-7984-1	Yamaha	MAR-SPRTR-HD-SS	136, 489
	18-7984-1			273, 388, 731, 885, 959
	18-7985-1			136, 273, 388, 489, 731, 885, 959
	18-7986-1			136, 273, 388, 489, 731, 885, 959
	18-7987	Racor	RK10222	139
	18-7987	Suzuki	99105-20006-BWL	139, 463
	18-7988			139
	18-7989	OMC	502906	138, 274, 886
	18-7989	Volvo	3852413	138, 960
	18-7989	Volvo	3862228	138, 960
	18-7989	Volvo	3851218-2	138, 960
	18-79900	Yamaha	66K-13915-00-00	492
	18-79901	Mercruiser	65L-13915-00-00	733
	18-79901	Yamaha	65L-13915-00-00	492
	18-79902	Yamaha	63P-13915-00-00	493
	18-79903	Yamaha	68V-13915-00-00	493
	18-79904	Yamaha	68F-13915-00-00	493
	18-79905	Yamaha	69J-24501-10-00	491
	18-79906			138
	18-79907	Yamaha	60V-24251-01-00	492
	18-79908	Honda	16911-ZY3-010	242
	18-79909	Honda	16901-ZY3-003	242
	18-79910	Yamaha	61N-24560-10	493
	18-79911	Mercury	35-8M0079962	136, 389, 732
	18-79912	Mercury	35-8M0082290	136
	18-79912			388, 731
	18-7994-1			139, 389
	18-79950	Yamaha		493
	18-79951	Yamaha		493
	18-79952	Yamaha		493
	18-79953	Yamaha		493
	18-79954	Yamaha		493
	18-79955	Yamaha		493
	18-79956	Yamaha		493
	18-79957	Yamaha		493
	18-79960	Yanmar	104500-55710	139, 670
	18-79961	Yamaha	6H1-13411-00	516
	18-7997	Mercury Marine	35-853333	390
	18-7997	Mercury Marine	35-853333T	390
	18-79970	Yamaha	6BG-13915-00	491
	18-79971	Yamaha	68F-13440-00	516
	18-79972	Yamaha	67F-14371-01	491
	18-79973	Yamaha	6C5-13915-00	491, 493
	18-79974	Yamaha	6J8-13411-00	516
	18-79975	Yamaha	6E5-13411-00	516
	18-79976	Yamaha	61A-13411-00	516
	18-79977	Yamaha	6L5-24251-00	492
	18-79978	Yamaha	6CB-13915-00	493
	18-79979	Yamaha	6CB-24501-00	492
	18-79980	Yamaha	68F-24563-00	492
	18-79981	Yamaha	69J-24501-00	492
	18-79982	Yamaha	69J-24502-00	492

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

	SIERRA #	O.E.M.	O.E. #	PAGE #
	18-79983	Yamaha	6C5-24251-00	492
	18-79984	Yamaha	6AW-24502-00-00	492
	18-79984	Yamaha	6AW-24502-10	492
	18-79985	Yamaha	68V-24502-20-00	492
	18-79985	Yamaha	68V-24502-30	492
	18-79986	Yamaha	68V-24502-00-00	492
	18-79986	Yamaha	68V-24502-01-00	492
	18-79986	Yamaha	68V-24502-02	492
	18-79987			58, 203
	18-79988			58, 203
	18-79989	Universal		239, 250, 337, 354, 440, 459, 470, 534
	18-7999	Mercury Marine	35-896247	390
	18-79994N	Mercury	3310-866142A03	715
	18-79994N	Mercury	3310-866142A04	715
	18-79995N	Mercury	3310-866143A03	715
	18-79998	Volvo	R80316	956
	18-80008	Volvo	R7044289	956
3	18-8002EP-1			89, 140, 229, 242, 354, 385, 457, 464, 494
	18-8002S			146
	18-8003	Volvo	8692305	184, 977
	18-8004-10EP-1			140, 275, 464
3	18-8004EP-1	Mercury Marine	89396A38	140, 385
3	18-8004EP-1	Mercury Marine	89396Q38	140, 385
3	18-8004EP-1	OMC	174511	140, 275
3	18-8004EP-1			89, 229, 242, 275, 385, 457, 464, 494
	18-8004S	Mercury Marine	89396A38	146, 148
	18-8004S	Mercury Marine	89396Q38	146, 148
	18-8004S	OMC	174511	146, 148
	18-8005-10EP-1			140, 275
3	18-8005EP-1	Mercury Marine	13330A3	140, 385
3	18-8005EP-1	OMC	174512	140, 275
3	18-8005EP-1			89, 229, 354, 457
	18-8005S	Mercury Marine	13330A3	146
	18-8005S	Mercury Marine	13330Q	146
	18-8005S	OMC	174512	146
	18-8009EP-2	OMC	398549	142, 275
	18-8009S-1	OMC	398549	147
	18-8010EP-2			142, 384
	18-8011EP-2	Chrysler Force	FS409752	141, 229
	18-8012EP-2	Mercury Marine	32-858114K08	142, 384
	18-8012EP-2	Mercury Marine	32-858114Q08	142, 384
	18-8013EP-2			144, 354
	18-8013S-1			148
	18-8014EP-2	OMC	174509	142, 275
	18-8014S-1	OMC	174509	147
	18-8015EP-2			144, 354
	18-8015S-1			148
	18-8016EP-2	Mercury Marine	32-858109K12	143, 385
	18-8016EP-2	Mercury Marine	32-858109Q12	143, 385
	18-8016S-1	Mercury Marine	32-858109K12	147
	18-8017EP-2	Yamaha	6YL-24306-60-00	144, 494
	18-8017S-1	Yamaha	6YL-24306-60-00	148, 494
1	18-8020	Mercury Marine	54-41582-7	145
1	18-8020	OMC	322652	276, 887
1	18-8020	Volvo	3852170	963
1	18-8020			457
1	18-8021	OMC	911616	145, 276, 887
1	18-8021	Volvo	3852529	963
1	18-8021			457
	18-8024EP-2	Mercury Marine	32-858104K08	143, 384
	18-8024EP-2	Mercury Marine	32-858104Q08	143, 384
	18-8025EP-2	Mercury Marine	32-858105K08	143, 385
	18-8025EP-2	Mercury Marine	32-858105Q08	143, 385
	18-8032EP-2			144, 354
	18-8032S-1			148
1	18-8034	OMC	329654	145, 276, 887
1	18-8034	Volvo		963
	18-8040	Yamaha	ABA-FBARB-90-DG	494
	18-80400	Honda	16977-ZV5-A00	242
	18-80401			242
	18-80402			386
	18-80403			242
	18-80404			464
	18-80405			464
	18-80406	Honda	16977-ZV5-900	242
	18-80407	Honda	17710-ZW9-033	242
	18-80408	Honda	17650-ZW9-003	242
	18-80409	Suzuki	65720-94401	464
	18-8041			88, 145
	18-80410-1	Mercury Marine	22-13563T3	386, 457
	18-80410-1	Nissan/Tohatsu	3GR702500M	386, 457
	18-80412	Mercury Marine	22-816856T2	386
	18-80413	Yamaha	6Y1-24305-04	495
	18-80414	Yamaha	6G1-24305-04	495
	18-80414	Yamaha	6G1-24305-05-00	495
	18-80415	Yamaha	6E5-24305-05	495
	18-80415	Yamaha	6Y2-24305-05	495
	18-80418	Suzuki	65750-94404	464
	18-80419	Suzuki	65750-87J10	464
	18-80419	Suzuki	65750-87J11	464
	18-8042			88, 145
	18-80420	Honda	17650-921-003ZB	242
	18-80425	Suzuki	65720-986B0	464
	18-8043			88, 145
	18-8045			145
	18-8046			145
	18-8047			145
	18-8048			146, 275
	18-8050			146, 275
	18-8051	OMC	322656	146, 275
	18-8052	OMC	122838	146, 275
	18-8054	Mercury Marine	22-63186	145, 385
	18-8054			88
	18-8055	Mercury Marine	22-63187	145, 385
	18-8055	OMC	173311	145, 275, 887
	18-8055	Yamaha	ABA-FLINE-BA-RB	494
	18-8055			88, 494
3	18-8056	OMC	174508	275
3	18-8056	OMC	775640	275
	18-8062	Chrysler Force	197787-3	229
	18-8062	Suzuki	65750-98505	464
3	18-8063	OMC	502867	275
3	18-8063	OMC	772681	275
3	18-8063	OMC	772681	275
	18-8067			145
	18-8068			386
	18-8069	Mercury Marine	22831A1	386
	18-8069	Mercury Marine	22831A3	386
	18-8069	Mercury Marine	22831A4	386
	18-8069	Mercury Marine	22831B3	386
	18-8069	Mercury Marine	22831Q3	386
	18-8070	Mercury Marine	29196	386
	18-8070	Mercury Marine	16610M	386
	18-8070	Mercury Marine	30185A1	386
	18-8070	Mercury Marine	30185A3	386
	18-8070	Mercury Marine	30185B3	386
	18-8070	Mercury Marine	30185Q3	386
	18-8071	Suzuki	99105-00192	464
	18-8071			229
	18-8072	OMC	174177	275, 887
	18-8073			88, 145, 385
	18-8074	OMC	173312	145, 275, 887
	18-8074			88, 385
	18-8075	Mercury Marine	22-14213M	386
	18-8075	Mercury Marine	22-14213Q	386
	18-8075	Mercury Marine	22-81042M	386
3	18-8076	Mercury Marine	22-13563A3	386
3	18-8076	Mercury Marine	22-13563Q3	386
3	18-8077-1			386, 494
	18-8078	Suzuki	65740-95500	464
	18-8078	Suzuki	99105-00193	464
	18-8078			457
	18-8079	Nissan/Tohatsu	3B2702810M	457
	18-8079	Nissan/Tohatsu	65750-95500	457
	18-8079	Suzuki	65750-95500	464
	18-8079	Suzuki	65750-95510	464
	18-8082			386
	18-8083			386
	18-8084	Mercury Marine	29196	386
	18-8084	Mercury Marine	22-16610M	386
	18-8084	Mercury Marine	30185A1	386
	18-8084	Mercury Marine	30185A3	386
	18-8084	Mercury Marine	30185B3	386
	18-8084	Mercury Marine	30185Q3	386
3	18-8085			386
	18-8087	Suzuki	65720-94411	464
	18-8088	Nissan/Tohatsu	3B2702501M	457
	18-8089	Nissan/Tohatsu	3B2-70260-0	457
	18-8090			464
	18-8091	Mercury Marine	22-13563A6	386
	18-8091	Mercury Marine	22-13563A7	386
	18-8091	Mercury Marine	22-13563Q7	386
	18-8091	Mercury Marine	22-13563T7	386
	18-8092	OMC	176445	275
	18-8092	OMC	775641	275
	18-8093			145
	18-8094			145
	18-8095			145
	18-81006	OMC		200
	18-81042EP-2	Honda	17700-ZW9-010	141, 242
	18-81042EP-2	Honda	17700-ZW9-020	141, 242
	18-8108			88, 145
	18-8108			88, 145
	18-8109			145
1	18-8110			145
	18-81100			200
	18-81101			200
	18-81103			200
1	18-8111	Mercury Marine	22-36392	780

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

	SIERRA #	O.E.M.	O.E. #	PAGE #
			SIERRA	
	18-8112	Crusader	97854	609
	18-8114			154, 567, 578, 599,
	18-8114			615, 647, 719, 883, 957
	18-8115			154, 567, 578, 599, 615, 635, 647, 719, 883, 957
	18-8124	Volvo	829913	139, 961
	18-8125	Volvo	3583443	139, 961
	18-8126	Volvo	861477	139, 961
	18-8127	Pleasurecraft	RP080026	628
	18-8149	Volvo	3847644	138, 961
	18-8150			145
	18-8150-10			145
	18-8151			145
	18-8151-10			145
	18-8152			145
	18-8152-10			145
1	18-8200	OMC	322653	145, 276, 887
1	18-8200	Volvo	3852171	963
1	18-8201	OMC	124249	145, 276, 887
1	18-8202	OMC	322654	145, 276, 887
1	18-8202	Volvo	3852172	963
1	18-8203	OMC	329653	145, 276, 887
1	18-8203	Volvo	329653	963
1	18-8204	OMC	324825	145, 276, 887
1	18-8204	Volvo	324825	963
	18-8205	Mercury Marine	30-803098T1	833
	18-8206-1	Mercury Marine	30-803099T1	833
	18-8208	Mercury Marine	31-803090T1	855
	18-8212-1	Mercury Marine	30-803100T1	833
	18-8212-1	Mercury Marine	8M0095485	833
	18-8213	Mercruiser	30-803097T1	834
	18-8215			588, 616, 632
	18-8216	Mercury Marine	22-36305	783
	18-8216	Mercury Marine	22-36305T	783
	18-8216			588, 898
	18-8217	Mercruiser	30-803098T1	834
	18-8218	Mercruiser	30-803099T1	834
	18-8219	Mercruiser	30-803100T1	834
	18-8220	Mercury Marine	88-79023A91	704
	18-8226	Honda	16910-ZV4-015	242
	18-8227	Mercury Marine	73873	791
	18-8227	Mercury Marine	73873A1	791
	18-8297	Mercury Marine	861578	791
	18-8298	Honda	91252-935-004	248
	18-8299	Honda	91356-ZY3-003	248
	18-8300	OMC	341280	347
	18-8301	OMC	341281	347
	18-8304	OMC	321830	331, 347
	18-8305	Mercury Marine	42838	425
	18-8305	Mercury Marine	69668	425
	18-8305	Mercury Marine	88726	425
	18-8305	Mercury Marine	428381	425
	18-8305	Mercury Marine	26-814754	425
	18-8307	OMC	331103	347
	18-8308	Mercury Marine	26-30696	446
	18-8309	Mercury Marine	18717	425
	18-8310	Mercury Marine	26-30900	446
	18-8311			831
	18-8312			831
	18-8313			831
	18-8325	OMC	342786	347
	18-8326	OMC	342787	347
1	18-8331	Suzuki	09168-10022	470
	18-8334	Suzuki	25223-94400	470
	18-8335	Suzuki	25700-87D00	471
	18-8337	OMC	5031456	346
	18-8337	Suzuki	25700-94400	471
	18-8338	Suzuki	25700-94500	471
	18-8339	Suzuki	25700-94700	471
	18-8340	Suzuki	25700-95500	471
	18-8341	Suzuki	25700-95D00	471
	18-8345	Suzuki	09289-22007	471
	18-8347	Chrysler Force	26-76384	239
	18-8347	Chrysler Force	26-816464	239
	18-8347	Chrysler Force	26-8164641	239
	18-8347	Mercury Marine	26-76384	446
	18-8347	Mercury Marine	26-816464	446
	18-8347	Mercury Marine	26-8164641	446
	18-8349	OMC	911795	347,
	18-8349	OMC	3852548	374, 931
	18-8350	OMC	328603	347
	18-8351	OMC	308500	347
	18-8351	OMC	321504	347
	18-8352	OMC	332253	309
	18-8353	OMC	320961	315
	18-8354	Chrysler Force	26-828627	239
	18-8355			300
	18-8357	Volvo	875741	993
	18-8358	Volvo	876267	993
	18-8359	Volvo	876268	993
	18-8360			926
	18-8361	Volvo	576266-8	993
	18-8362-1			250
	18-8363			250
	18-8365			250
	18-8366			250
	18-8367	OMC	334950	347
	18-8368	Volvo	813967	989
	18-8369	OMC	914488	911
	18-8370			855
	18-8372	OMC	323582	315
	18-8373	Suzuki	25700-90J01	471
	18-8374	Suzuki	25700-92J00	471
	18-8375			472
	18-8377			472
	18-8378			472
	18-8380	Suzuki	25700-93J00	470
	18-8381	Suzuki	25700-99E00	470
	18-8382	Mercury Marine	26-816575A4	444
	18-8383	OMC	5000309	346
	18-8384	OMC	5006373	346
	18-8385	Suzuki	25700-95J00	472
	18-8386	Suzuki	25700-98J00	472
	18-8387	BRP	5007987	346
	18-8400-9	Yamaha	90119-08M15-00	497
	18-8402	Mercury Marine	10-8053432	700
	18-8403	Mercury Marine	10-8053433	Obsolete
	18-8404-1	Mercury Marine	10-8083434	700
	18-8406	Yamaha	97595-06535	505
	18-8407	Yamaha	97595-06540	505
	18-8410	Mercury Marine	10-43749	780
	18-8411	Mercury Marine	10-44387	780
	18-8412			699, 875
	18-8500			780
	18-8501	Barr	CM-20-9234 P	588
	18-8502			899
	18-8503			630
	18-8504			630
	18-8505			780
	18-8506	Barr	CM-20-6674JP	588
	18-8507	Barr	CM-20-6674JP	899, 971
	18-8508			780
	18-8510			971
	18-8511			971
	18-8512			780
	18-8514			780
	18-8515			609
	18-8516			570
	18-8518	Barr	CM-20-9232P	588
	18-8519			609
	18-8520			780
	18-8521			609
	18-8523			610
	18-8524			610
	18-8526			588
	18-8527	Barr	CM-1-6677SS P	588
	18-8529			781
	18-8530			781
	18-8531			781
	18-8532			781
	18-8533			781
	18-8534			899
	18-8535			570, 588, 610, 618, 630, 643, 781, 899, 971
	18-8536	Marine Power	0994-000	618
	18-8536			570, 588, 610, 631, 643, 781, 899, 971
	18-8538			570, 588, 610, 631, 643, 781, 899, 971
	18-8539			971
	18-8547			610
	18-8548			781
	18-8549			781
	18-8551			781
	18-8553			899
	18-8554			781
	18-8555			781
	18-8556			781
	18-8600			199
	18-8601			199
	18-8602			199
	18-8603			199
	18-8604			199
	18-8605			199
	18-8606	Mercury	92-8M0062765	199
	18-8607			199
	18-8608			199
	18-8609			199
	18-8610			199
	18-8611			209

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-8612			209
18-8613	Universal	88-831	209
18-8614			209
18-8615			209
18-8616			209
18-8617			210
18-8623	Indmar	501022S	616
18-8700	Yamaha	1WD-E3440-00-00	184, 517
18-8700	Yamaha	2MB-E3440-00-00	184, 517
18-8700	Yamaha	5GH-13440-20	184, 517
18-8700	Yamaha	5GH-13440-50-00	184, 517
18-8700	Yamaha	5JW-13400-00-00	184, 517
18-8779	Indmar	872025	183, 616
18-8800-1	Mercury Marine	84-43376A7	171-181, 963
18-8800-1	Mercury Marine	84-813720A5	171-181, 963
18-8800-1	Mercury Marine	84-816761A7	171-181, 963
18-8800-1	Mercury Marine	84-816761Q5	171-181, 963
18-8800-1	OMC	503748	171-181, 872
18-8800-1			562, 617
18-8801-1	Mercury Marine	84-813720A7	171-181, 693
18-8801-1	Mercury Marine	84-816761Q7	171-181, 693
18-8801-1	OMC	503750	171-181, 872
18-8801-1	Volvo	876532-3	171-181, 944
18-8802-1	Mercury Marine	84-43376A12	171-181, 693
18-8802-1	Mercury Marine	84-813720A12	171-181, 693
18-8802-1	Mercury Marine	84-816761A12	171-181, 693
18-8802-1	Mercury Marine	84-816761Q12	171-181, 693
18-8802-1	OMC	503752	171-181, 872
18-8802-1	OMC	503755	171-181, 872
18-8802-1	Volvo	8757166	171-181, 944
18-8803-2	Mercury Marine	84-43376A9	171-181, 693
18-8803-2	Mercury Marine	84-813720A10	171-181, 693
18-8803-2	Mercury Marine	84-813720A9	171-181, 693
18-8803-2	Mercury Marine	84-816761A9	171-181, 693
18-8803-2	Mercury Marine	84-816761Q10	171-181, 693
18-8803-2	Mercury Marine	84-816761Q9	171-181, 693
18-8803-2	OMC	503752	171-181, 872
18-8803-2	OMC	503755	171-181, 872
18-8803-2			171-181, 693
18-8804-1	Mercury Marine	84-813720A2	171-181, 693
18-8804-1	Mercury Marine	84-813720A3	171-181, 693
18-8804-1	Mercury Marine	84-813720A4	171-181, 693
18-8804-1	Mercury Marine	84-816608Q61	171-181, 693
18-8804-1	Mercury Marine	84-816761A4	171-181, 693
18-8804-1	Mercury Marine	84-816761Q3	171-181, 693
18-8804-1	Mercury Marine	84-816761Q4	171-181, 693
18-8805-1			172
18-8806-1			171-181
18-8807-1	OMC	503747	171-181, 872
18-8808-2	Mercury Marine	84-813720A6	171-181, 693
18-8808-2	Mercury Marine	84-816761Q6	171-181, 693
18-8809-1	Mercury Marine	84-43376A8	171-181, 693
18-8809-1	Mercury Marine	84-813720A8	171-181, 693
18-8809-1	Mercury Marine	84-816761A8	171-181, 693
18-8809-1	Mercury Marine	84-816761Q8	171-181, 693
18-8810-1	Mercury Marine	84-813720A11	171-181, 693
18-8810-1	Mercury Marine	84-816761Q16	171-181, 693
18-8810-1	OMC	503751	171-181, 872
18-8811-1	Mercury Marine	84-813720A13	171-181, 693
18-8811-1	Mercury Marine	84-816761Q13	171-181, 693
18-8811-1	OMC	503749	171-181, 872
18-8811-1			171-181, 693
18-8813-1	Volvo	875571	171-181, 944
18-8814-1	OMC	503749	171-181
18-8815-1	OMC	582365	171, 258
18-8816-1	OMC	582365	171, 258
18-8817-1			171-181, 562
18-8818-1	OMC	582365	171-181, 872
18-8819-1			171-181, 223, 362
18-8820-1	OMC	503754	171-181, 872
18-8820-1			171-181
18-8821-1	Mercury Marine	84-813720A3	171-181, 693
18-8821-1	Mercury Marine	84-813720A4	171-181, 693
18-8821-1	Mercury Marine	84-816761A17	171-181, 693
18-8821-1	Mercury Marine	84-816761A4	171-181, 693
18-8821-1	Mercury Marine	84-816761Q17	171-181, 693
18-8821-1	Mercury Marine	84-816761Q3	171-181, 693
18-8821-1	Mercury Marine	84-816761Q4	171-181, 693
18-8822-1	Mercury Marine	84-816608A81	171-181, 693
18-8822-1	Mercury Marine	84-816608Q81	171-181, 693
18-8823-1	OMC	503752	171-181, 872
18-8823-1	OMC	503755	171-181, 872
18-8823-1	Volvo	8757166	171-181, 944
18-8823-1			172, 173, 179, 562, 944, 947, 948
18-8824-1	Mercury Marine	84-816608Q78	172-174, 594, 614, 623, 690
18-8824-1			172-174, 594, 614, 623, 690
18-8825-1			171-181
18-8826-1			171-181, 573
18-8827-1			171-181, 573
18-8828-1	Mercury Marine	84-863656A1	171-181, 693
18-8829-1	Mercury Marine	84-863656A2	171-181, 693
18-8830-1	Mercury Marine	84-816608Q80	171-181, 693
18-8832-1	Mercury Marine	84-816608A68	171-181, 693
18-8832-1	Mercury Marine	84-816608K68	171-181, 693
18-8832-1	Mercury Marine	84-816608Q68	171-181, 693
18-8833-1	Mercury Marine	84-816608A14	171-181, 693
18-8833-1	Mercury Marine	84-816608Q14	171-181, 693
18-8833-1	Mercury Marine	84-816761K14	171-181, 693
18-8834-1	Mercury Marine	84-816608A83	171-181, 693
18-8834-1	Mercury Marine	84-816608Q83	171-181, 693
18-8835-1	Mercury Marine	84-816608Q82	171-181, 693
18-8836-1	Mercury Marine	84-816608A71	171-181, 693
18-8836-1	Mercury Marine	84-816608Q71	171-181, 693
18-8837-1	Mercury Marine	84-847701A7	171-181, 693
18-8837-1	Mercury Marine	84-847701Q7	171-181, 693
18-8838-1	Mercury Marine	84-881698	171-181, 693
18-8838-1			171-181, 594, 614, 623, 944
18-8839-1			171-181, 258
18-8840-1			171-181, 258
18-8841-1	OMC	503749	171-181
18-8842-1	OMC	503753	171-181, 872
18-8843-1	OMC	503756	171-181, 872
18-8844-1	Crusader		172
18-8847-1	Yamaha	67F-82341-00-00 + 67F-82342-00-00 + 67F-82343-00-00 + 67F-82344-00-00	474
18-8860	Mercury Marine	861677T	725
18-8861	Mercury Marine	861156A02	724
18-8862	Mercury Marine	861156A03	724
18-8864	Mercury Marine	866169A01	724
18-8864	Mercury Marine	866169T01	724
18-8865	Mercury Marine	866170A01	724
18-8866	Mercury Marine	892874T01	382
18-8866	Mercury Marine	899106T01	382
18-8867	Mercury Marine	805025A2	724
18-8867	Mercury Marine	805656A2	724
18-8867	Mercury Marine	805656A5	724
18-8867	Mercury Marine	805656A6	724
18-8867	Mercury Marine	861155A5	724
18-8867	Mercury Marine	861155A6	724
18-8868	Mercury Marine	861155A2	725
18-8868	Mercury Marine	861155A3	725
18-8870	Suzuki	16510-45H10	184, 469
18-8880	BRP	420956741	552
18-8898			644
18-8899			644
18-8900	Chrysler Force	47-19453	230
18-8900	Mercury Marine	47-19453	393
18-8901	Chrysler Force	47-F462065	230
18-8903	Chrysler Force	47-F436065-2	230
18-8904	OMC	5031417	277
18-8905	OMC	5008968	279
18-8906	OMC	436137	277
18-8907	OMC	5033542	277
18-8910	Yamaha	68T-44352-00-00	496
18-8911	Yamaha	6L5-44352-00-00	496
18-8920	Nissan/Tohatsu	3B2650211M	458
18-8921	Nissan/Tohatsu	334650210M	458
18-8922	Nissan/Tohatsu	3C8650212M	458
18-8923	Nissan/Tohatsu	345650210M	458
18-8924	Nissan/Tohatsu	3B7650212M	458
18-8924	Nissan/Tohatsu	3C7650211M	458
18-8925	Yamaha	6AW-44352-00-00	496
18-8926	Crusader	RP061022	600
18-8950	Yanmar	124223-42092	671
18-8951	Yanmar	128176-42071	671
18-8952	Yanmar	104211-42071	671
18-8953			136, 490
18-8954			136, 490
18-8955			136, 389, 733
18-8956	Mercury	22-8M0001721	382
18-8957	Mercury	22-818994	382
18-8957	Mercury	22-8189941	382
18-8958	Mercury	22-424254	382
18-8960			212
18-8962	GM		651
18-8963	GM		651
18-8964	Volvo	3853804	976
18-8997			202
18-8998-1			202
18-8999			202
18-9009			202
18-9010			202, 440, 849
18-9013	Mercury Marine	92-78383A12	198
18-9013	Mercury Marine	92-817529A12	198
18-9013	OMC	174275	198
18-9013	OMC	175068	198

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-9013	OMC	775613	198
18-9024	Mercury Marine	92-78383A12	198
18-9024	Mercury Marine	92-817529A12	198
18-9024	OMC	174275	198
18-9024	OMC	175068	198
18-9024	OMC	775613	198
18-9032			Obsolete
18-9065	Mercury Marine	92-78383A12	198
18-9065	Mercury Marine	92-817529A12	198
18-9065	OMC	174275	198
18-9065	OMC	175068	198
18-9065	OMC	775613	198
18-9066			201
18-9067			201
18-9075	Mercury Marine	23-888690	440
18-9075	Yamaha	61A-45538-00-00	497
18-9076	Mercury Marine	23-888690-1	440
18-9076	Yamaha	61A-45527-00-00	497
18-9077	Mercury Marine	13-888363-2	440
18-9077	Yamaha	90206-22M19	497
18-9078	Mercury Marine	12-855682-2	440
18-9078	Yamaha	90201-22M01	497
18-9079	Yamaha	61A-45538-00-00 + 61A-45527-00-00 + 90206-22M19 + 90201-22M01	497
18-9080	Mercury Marine	92-78383A12	198
18-9080	Mercury Marine	92-817529A12	198
18-9080	OMC	174275	198
18-9080	OMC	175068	198
18-9080	OMC	775613	198
18-9081	Yamaha	6E5-44312-00-00	497
18-9082	Yamaha	6AW-44312-00-00	497
18-9083	Yamaha	63D-44312-00	505
18-9084	Johnson/Evinrude	354578	284
18-9089	Yamaha	6EG-G4328-00	505
18-9090	Yamaha	63V-44328-01	504
18-9091	Yamaha	69M-G4328-00	505
18-9092	Yamaha	6L2-44328-00	505
18-9093			92, 199
18-9095			92, 199
18-9096	Volvo	3847547	988
18-9098	OMC	174448	925
18-9098	Volvo	174448	988
18-9099	Mercury Marine	86459	850
18-9099	Mercury Marine	879078	850
18-9099	Mercury Marine	32657A3	850
18-9099	Mercury Marine	32657A4	850
18-9099	Mercury Marine	41155A1	850
18-9099	Mercury Marine	41155A2	850
18-9099	Mercury Marine	817019A1	850
18-9099	Mercury Marine	817019A2	850
18-9099	Mercury Marine	817019Q2	850
18-9099	Mercury Marine	86459A1	850
18-9099	Mercury Marine	86459A2	850
18-9125	Oetiker	787133	202, 276
18-9125	OMC	787133	202, 276
18-9125	OMC	787145	202, 276
18-9126-9	Oetiker	16700004	202, 276
18-9126-9	OMC	346930	202, 276
18-9127-9	Oetiker	16700006	202, 276
18-9127-9	OMC	348838	202, 276
18-9128-9	Oetiker	16700007	202, 276
18-9128-9	OMC	349516	202, 276
18-9129-9	Oetiker	16700010	202, 276
18-9129-9	OMC	347107	202, 276
18-9130-9	Oetiker	16700011	202, 276
18-9130-9	OMC	347108	202, 276
18-9131-9	Oetiker	16700012	202, 276
18-9131-9	OMC	346931	202, 276
18-9132-9	Oetiker	16700013	202, 276
18-9132-9	OMC	346785	202, 276
18-9133-9	Oetiker	16700016	202, 276, 495
18-9133-9	OMC	346786	202, 276
18-9133-9	Yamaha	YB-6AW04-1	202, 495
18-9134-9	Oetiker	16700017	202, 276
18-9134-9	OMC	348839	202, 276
18-9135-9	Oetiker	16700024	202, 276
18-9135-9	OMC	346151	202, 276
18-9136-9	Oetiker	16700031	202, 276
18-9136-9	OMC	346152	202, 276
18-9137-9	Oetiker	16700037	202, 276
18-9137-9	OMC	346153	202, 276
18-9138-9	Oetiker	16700040	202, 276
18-9138-9	OMC	349759	202, 276
18-9139-9	Oetiker	16700053	202, 276
18-9139-9	OMC	349729	202, 276
18-9140-9	Oetiker	16700020	202, 276
18-9140-9	OMC	346150	202, 276
18-9141	Oetiker	14100082	202, 276, 495
18-9141	OMC	787145	202, 276
18-9145	Yamaha	YB-6AW04-A	202, 495
18-9146-9	Yamaha	YB-6AW04-3	202, 495
18-9180			Obsolete
18-9181			Obsolete
18-9182			199
18-9183			199
18-9200-0	Mercury Marine	92-8M0071838	197
18-9200-1	Mercury Marine	92-8M0071841	197
18-9200-2	Mercury Marine	92-8M0071837	197
18-9200-4	Mercury Marine	92-8M0071837	197
18-9218	Mercury Marine	59829A1	830
18-9218	Mercury Marine	59830A5	830
18-9218	Mercury Marine	814819A2	830
18-9219	OMC	335677	334
18-9240-0	Mercury	92-802859A1	197, 840
18-9240-1	Mercury	92-802863A1	197, 840
18-9300	Mercury	92-877770K1	Obsolete
18-9320			195
18-9340			Obsolete
18-9350			195
18-9360			195
18-9390	Yamaha	LUB-MRNSM-KT-10	197, 517
18-9391	Yamaha	LUB-MRNMD-KT-10	197, 517
18-9392	Yamaha	LUB-MRNMR-KT-10	198, 517
18-9393	Yamaha	LUB-MRNLG-KT-10	198, 517
18-9400-2	Mercury Marine	92-802837Q1	188
18-9400-2P	Mercruiser	92-802837Q1	188
18-9400-30			188
18-9400-30P			188
18-9400-4	Mercury Marine	92-857389A1	188
18-9400-4P	Mercruiser	92-857389A1	188
18-9400-7	Mercury Marine	92-802841A1	188
18-9400-7P	Mercruiser	92-802841A1	188
18-9400CAT-2	Mercury Marine	92-8M0078627	191
18-9400CAT-2P	Mercury Marine	92-8M0078627	191
18-9400CAT-4	Mercury Marine		191
18-9400CAT-4P	Mercury Marine		191
18-9400CAT-7	Mercury Marine	92-8M0078621	191
18-9400CAT-7P	Mercury Marine	92-8M0078621	191
18-9410-2	Volvo	3842343	189
18-9410-4	Volvo	3842344	189
18-9410-7	Volvo	3858061	189
18-9420-2	Mercury Marine	92-802833Q1	188
18-9420-2P	Mercury	92-802833Q1	188
18-9420-3	Mercury Marine	92-802835Q1	188
18-9420-3P	Mercury	92-802835Q1	188
18-9420-30	Mercury	92-802835Q1	188
18-9420-30P	Mercury	92-802835Q1	188
18-9420-7	Mercury Marine	92-802836A1	188
18-9420-7P	Mercury	92-802836A1	188
18-9420CAT-2	Mercury Marine	92-8M0078625	191
18-9420CAT-2P	Mercury Marine	92-8M0078625	191
18-9420CAT-3	Mercury Marine	92-8M0078626	191
18-9420CAT-3P	Mercury Marine	92-8M0078626	191
18-9420CAT-7	Mercury Marine	92-8M0078618	191
18-9420CAT-7P	Mercury Marine	92-8M0078618	191
18-9440-2	Mercury Marine	92-883724K01	188
18-9440-2P	Mercury Marine	92-883724K01	188
18-9440-3	Mercury Marine	92-883723K01	189
18-9440-4	Mercury Marine	92-883725K01	188
18-9440-4P	Mercury Marine	92-883725K01	188
18-9440-7	Mercury Marine	92-858057K01	188
18-9440-7P	Mercruiser	92-858057K01	188
18-9440-8	Mercury Marine	92-883722K01	189
18-9440CAT-2	Mercury Marine	92-8M0078629	191
18-9440CAT-2P	Mercury Marine	92-8M0078629	191
18-9440CAT-4	Mercury Marine		191
18-9440CAT-4P	Mercury Marine		191
18-9440CAT-7	Mercury Marine	92-8M0078624	191
18-9440CAT-7P	Mercury Marine	92-8M0078624	191
18-9450-2	Yamaha	LUB-20W40-FC-12	186
18-9490-1			185
18-9493			198
18-9494			186
18-9495			186
18-9496			Obsolete
18-9498			Obsolete
18-9499			186
18-9500-1			186
18-9500-1P			186
18-9500-2			186
18-9500-2P			186
18-9500-3			186
18-9500-3P			186
18-9500-4			186
18-9500-4P			186
18-9500-6			186
18-9500-7			186
18-9500-7P			186
18-9530-3	Mercury Marine	92-858037K01	186
18-9530-3	OMC	764354	186

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-9530-3	Yamaha	LUB-2STRK-M1-4	186
18-9530-3P			186
18-9530-4			186
18-9530-4P			186
18-9530-6			186
18-9530-7	Mercury Marine	92-858039K01	186
18-9530-7	OMC	777228	186
18-9530-7	Yamaha	LUB-2STRK-M1-55	186
18-9530-7P			186
18-9540-2			186
18-9540-3	OMC	764357	186
18-9540-3P			186
18-9540-7	OMC	777120	186
18-9550-0			198
18-9550-3			198
18-9551-2	Suzuki	990C0-10W40-1QT	187
18-9551-3	Suzuki	990C0-10W40-1GL	187
18-9551-6			187
18-9551-7			187
18-9552-3	Mercury Marine	92-858084K01	187
18-9552-6			187
18-9552-8			187
18-9553-2	Volvo	40005011	187
18-9553-2			187
18-9553-3	Mercury Marine	92-858042K01	187
18-9553-3	Mercury Marine	92-858042Q01	187
18-9553-3	Volvo	40005012	187
18-9553-5	Volvo	40005013	187
18-9553-6			187
18-9553-7	Volvo	40005014	187
18-9554-2	Indmar	872005	190
18-9554-4	Indmar	872006	190
18-9554-5	Indmar		190
18-9554-7	Indmar		190
18-9555-2	Indmar	872003	190
18-9555-4	Indmar	872004 (7QT)	190
18-9555-7	Indmar		190
18-9558-2	Ilmor/MasterCraft	550022689	190
18-9558-4	Ilmor/MasterCraft	550046126	190
18-9558-7	Ilmor/MasterCraft		190
18-95560			205
18-95605			Obsolete
18-9570-0			198
18-9580-3			198
18-9600-0	Mercury Marine	92-802844Q02	196
18-9600-2	Mercury Marine	92-858058Q01	196
18-9600-2P	Mercury Marine	92-858058Q01	196
18-9600-5	Mercury Marine	92-858007Q01	196
18-9600-5P	Mercury Marine	92-858007Q01	196
18-9600-6	Mercury Marine	92-858061Q01	196
18-9600-7	Mercury Marine	92-858062Q01	196
18-9600-7P	Mercury Marine	92-858062Q01	196
18-9600-9			196
18-9620-0			196
18-9620-2			196
18-9620-5			196
18-9650-0			196
18-9650-2	Mercury Marine	92-858064Q01	196
18-9650-2P	Mercury Marine	92-858064Q01	196
18-9650-5	Mercury Marine	92-858008Q01	196
18-9650-5P	Mercury Marine	92-858008Q01	196
18-9650-6	Mercury Marine	92-858067Q01	196
18-9650-6P	Mercury Marine	92-858067Q01	196
18-9650-7	Mercury Marine	92-858068Q01	196
18-9650-7P	Mercury Marine	92-858068Q01	196
18-9680-2	Volvo	1141679	196
18-9680-5	Volvo	1141681	196
18-9680-7	Volvo	1141682	196
18-9690-2			189
18-9690-3			189
18-9730-1			199
18-9750-0			198
18-9751-0			198
18-9751-2			198
18-9775			198
18-9776			198
18-9777			198
18-9778			200
18-9779			200
18-9780			199
18-9781	Mercury Marine	91-850730Q01	200
18-9781	Mercury Marine	91-8M0072133	200
18-9782	Mercury Marine	91-74057Q6	200
18-9783	Mercury Marine	91-74057Q6	200
18-9784			201
18-9785	Mercury Marine	91-30500	201
18-9786			196
18-9787			200
18-9788			200
18-9789			200
18-9790			200
18-9794	Mercury Marine	91-883704Q03	200
18-9795			200
18-9798			186, 199
18-9800			210, 365
18-9801	Mercury Marine	91-99750A1	210, 365
18-9801	Mercury Marine	91-99750A1	210, 365
18-9802	Mercury Marine	91-99379	212, 365
18-9802			223, 257, 462, 482, 563, 576, 597, 625, 701, 878, 954
18-9803	Mercury Marine	91-17256	206, 840
18-9803	Mercury Marine	91-36235	840
18-9804			201
18-9805	Mercury Marine	12-34961	207
18-9806E	Mercury Marine	91-12037	205
18-9806E			836
18-9807	Mercury Marine	91-12427	206
18-9807	Mercury Marine	91-12427T	206
18-9808	Mercury Marine	91-15755	206
18-9808	Mercury Marine	91-15755T	206
18-9808	Mercury Marine	91-31109	206
18-9808	Mercury Marine	91-37263	206
18-9809	Mercury Marine	91-17257	206
18-9810	Mercury Marine	91-17262A1	206
18-9812	Mercury Marine	91-17275A1	206
18-9814	Mercury Marine	91-29310	206
18-9815	Mercury Marine	91-37324	212
18-9816	Mercury Marine	91-30366T1	212
18-9817	Mercury Marine	91-23033	206
18-9817	Mercury Marine	91-23033T	206
18-9817	Mercury Marine	91-24150	206
18-9817	Mercury Marine	91-31107	206
18-9817	Mercury Marine	91-31107T	206
18-9819	Mercury Marine	91-31229	212
18-9820	Mercury Marine	91-31229A7	207
18-9821	Mercury Marine	91-32325	206
18-9821	Mercury Marine	91-32325T	206
18-9822	Mercury Marine	91-32336	207
18-9823	Mercury Marine	91-33489	206
18-9824	Mercury Marine	91-33491	206
18-9825	Mercury Marine	91-33492	206
18-9825	Mercury Marine	91-33492T	206
18-9826	Mercury Marine	91-33493	206
18-9826	Mercury Marine	91-33493T	206
18-9827	Mercury Marine	91-34379T	206
18-9828	Mercury Marine	91-36379	212
18-9829	Mercury Marine	91-36569	207
18-9829	Mercury Marine	91-36569T	207
18-9830	Mercury Marine	91-36571	207
18-9830	Mercury Marine	91-36571T	207
18-9831	Mercury Marine	91-36577	207
18-9831	Mercury Marine	91-36577T	207
18-9832	Mercury Marine	91-37292	212
18-9833	Mercury Marine	91-37311	212
18-9834	Mercury Marine	91-37312	212
18-9835	Mercury Marine	91-37323	207
18-9836	Mercury Marine	91-37350	207
18-9837	Mercury Marine	91-38628T	207
18-9838	Mercury Marine	91-38756	207
18-9839	Mercury Marine	91-38918T	207
18-9840	Mercury Marine	91-38919	207
18-9841	Mercury Marine	91-42840T	207
18-9842	Mercury Marine	91-43506T	207
18-9843	Mercury Marine	91-43559	207
18-9844	Mercury Marine	91-43579	207
18-9845	Mercury Marine	91-43591T	208
18-9846	Mercury Marine	91-44110	208
18-9847	Mercury Marine	91-45497A1	208
18-9848	Mercury Marine	91-52393	212
18-9849	Mercury Marine	91-52394	212
18-9850	Mercury Marine	91-53459	208
18-9851	Mercury Marine	91-55916	208
18-9852	Mercury Marine	91-55918	208
18-9853	Mercury Marine	91-56048001	208
18-9853	Mercury Marine	91-56048T	208
18-9854	Mercury Marine	91-56775T	208
18-9855	Mercury Marine	91-60523	208
18-9856	Mercury Marine	91-60526T	208
18-9857	Mercury Marine	91-61067A3	208
18-9858	Mercury Marine	91-61069T	208
18-9859	Mercury Marine	91-63616	208
18-9860	Mercury Marine	91-63638T	208
18-9861	Mercury Marine	91-78310	209
18-9862	Mercury Marine	91-87119	212
18-9863	Mercury Marine	91-89865	209
18-9865	Mercury Marine	91-90774	209
18-9866	Mercury Marine	91-89897	209
18-9868	Mercury Marine	91-61077	208
18-9869	Mercury Marine	91-817570T	209
18-9870	Mercury Marine	91-818162	209
18-9871	Mercury Marine	91-818169T	209

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA #	O.E.M.	O.E. #	PAGE #
SIERRA			
18-9872	Mercury Marine	91-821571A1	209
18-9873	Mercury Marine	91-813653	212
18-9874	Mercury Marine	91-14311A04	206
18-9874	Mercury Marine	91-14311A1	206
18-9874	Mercury Marine	91-14311A2	206
18-9874	Mercury Marine	91-44307A1	206
18-9875	Mercury Marine	91-90244A1	209
18-9876	OMC	349957	205, 914
18-9879	Mercury		205
18-9884	Racor	RK22628	137, 139, 140, 199
18-9885	OMC	328360	205
18-9886	OMC	328361	205
18-9887	OMC	328363	205
18-9888	OMC	328364	205
18-9889	OMC	328365	205
18-9890	OMC	328366	205
18-9891	OMC	328367	205
18-9892	OMC	341440	205
18-9894	OMC	393279	205
18-9895	Merc/Evinrude	881150K1	202
18-9896	Mercury	91-47448A1	205
18-9896	Mercury	91-75132	205
18-9896	Mercury	91-878232	205
18-9896	Mercury	91-90455	205
18-9896	Mercury	91-904551	205
18-9896	Mercury	91-90455T	205
18-9896	Mercury	91-90455T1	205
18-9897	Mercury	91-895343A02	205
18-9897	Mercury	91-895343T01	205
18-9897	Mercury	91-895343T02	205
18-9898			200
18-9900	Universal		210
18-99000	Yamaha	61A-41134-A0	523
18-99001	Yamaha	61A-45114-A0	523
18-99002	Yamaha	62Y-41133-00	523
18-99003	Yamaha	62Y-41134-01	523
18-99004	Yamaha	63D-45114-A0	523
18-99005	Yamaha	63D-45123-00	523
18-99006	Yamaha	63V-41133-A1	523
18-99008	Yamaha	64J-41133-10	524
18-99009	Yamaha	663-45123-00	524
18-99010	Yamaha	664-41134-A0	524
18-99012	Yamaha	66M-41133-00	524
18-99013	Yamaha	66M-45113-00	524
18-99014	Yamaha	676-41133-A0	524
18-99015	Yamaha	676-45114-A0	524
18-99016	Yamaha	67C-41133-00	524
18-99017	Yamaha	67C-45123-00	524
18-99018	Yamaha	67F-41133-A1	524
18-99019	Yamaha	67F-41134-A0	524
18-9902	Universal		210
18-99020	Yamaha	67F-45123-00	524
18-99021	Yamaha	682-41133-A0	524
18-99022	Yamaha	682-45113-A1	524
18-99023	Yamaha	688-41133-00	524
18-99024	Yamaha	688-41134-A0	524
18-99025	Yamaha	688-45114-A1	524
18-99026	Yamaha	688-45123-00	524
18-99027	Yamaha	68T-13475-00	524
18-99028	Yamaha	68V-15312-00	524
18-9903			210
18-99030	Yamaha	697-45114-A0	525
18-99032	Yamaha	69J-41134-A0	525
18-99033	Yamaha	69J-41135-A0	525
18-99034	Yamaha	69J-41136-A0	525
18-99037	Yamaha	6E5-41134-A0	525
18-99038	Yamaha	6E5-41135-A0	525
18-99039	Yamaha	6G5-41134-A1	525
18-9904			210
18-99040	Yamaha	6G5-45114-A1	525
18-99045	Yamaha	6G8-45113-A1	525
18-99046	Yamaha	6H3-45114-A1	525
18-99047	Yamaha	6H3-45123-00	525
18-99048	Yamaha	60V-11181-00	521
18-99049	Yamaha	60V-13621-A0	525
18-9905			211
18-99050	Yamaha	60V-13645-00	525
18-99051	Yamaha	61A-11193-A1	525
18-99052	Yamaha	61A-11381-A0	525
18-99053	Yamaha	61A-13621-A0	525
18-99054	Yamaha	61A-13645-00	525
18-99055	Yamaha	61A-13646-00	525
18-99056	Yamaha	61A-45113-A0	525
18-99057	Yamaha	61T-11193-A1	525
18-99059	Yamaha	63D-11193-A0	521
18-9906			211
18-99060	Yamaha	63D-11181-A1	521
18-99061	Yamaha	63D-W0001-00	518
18-99062	Yamaha	68F-11181-00	521
18-99063	Yamaha	63V-45315-A0	526
18-99064	Yamaha	64E-13645-A0	526
18-99066	Yamaha	65L-13645-00	526
18-99067	Yamaha	65L-13646-00	526
18-99068	Yamaha	65W-11169-00	526
18-99069	Yamaha	65W-11351-00	526
18-9907			211
18-99070	Yamaha	65W-11356-00	526
18-99071	Yamaha	65W-14457-10	526
18-99072	Yamaha	65W-41114-00	526
18-99073	Yamaha	65W-W0001-20	518
18-99074	Yamaha	66M-11351-10	526
18-99075	Yamaha	66M-11356-00	526
18-99076	Yamaha	66M-13329-10	526
18-99078	Yamaha	66M-41138-00	526
18-99079	Yamaha	66M-45115-00	526
18-9908			211
18-99080	Yamaha	676-13646-A0	526
18-99081	Yamaha	676-41112-A0	526
18-99082	Yamaha	676-44315-A1	526
18-99083	Yamaha	676-44324-A0	526
18-99084	Yamaha	676-45127-00	526
18-99085	Yamaha	676-45128-00	526
18-99086	Yamaha	679-44316-A0	526
18-99087	Yamaha	679-45315-A0	526
18-99088	Yamaha	67C-11356-00	526
18-99089	Yamaha	67C-41114-00	527
18-9909			211
18-99091	Yamaha	67C-45113-00	527
18-99092	Yamaha	67C-W0001-00	518
18-99093	Yamaha	67C-W0001-20	518
18-99094	Yamaha	67F-11181-02	521
18-99095	Yamaha	682-11351-A0	527
18-99096	Yamaha	682-41112-A1	527
18-99097	Yamaha	682-W0001-06	518
18-99098	Yamaha	688-13621-A1	527
18-99099	Yamaha	68F-11193-01	527
18-9910			211
18-99100	Yamaha	68F-11381-00	527
18-99101	Yamaha	68F-41114-00	527
18-99102	Yamaha	68F-45113-00	527
18-99103	Yamaha	68F-W0001-01	518
18-99104	Yamaha	6A0-W0001-21	518
18-99105	Yamaha	6E5-13621-A1	527
18-99106	Yamaha	6E9-11193-A0	527
18-99107	Yamaha	6E9-41114-A0	527
18-99108	Yamaha	6G1-11193-A1	527
18-99109	Yamaha	6G1-13621-A1	527
18-9911			211
18-99110	Yamaha	6G1-13645-A1	527
18-99111	Yamaha	6G1-14198-A1	527
18-99112	Yamaha	6G1-41112-A1	527
18-99113	Yamaha	6G1-41114-A0	527
18-99114	Yamaha	6G1-41133-A0	527
18-99115	Yamaha	6G1-45113-A1	527
18-99116	Yamaha	6G1-45315-A0	527
18-99117	Yamaha	6G1-W0001-A2	518
18-99118	Yamaha	6G5-14483-A1	527
18-99119	Yamaha	6G8-11351-A0	527
18-9912			211
18-99120	Yamaha	6G8-12414-A0	527
18-99121	Yamaha	6G8-13646-A0	528
18-99122	Yamaha	6G8-14198-A0	528
18-99123	Yamaha	6G8-15374-00	528
18-99124	Yamaha	6H3-12414-A1	528
18-99125	Yamaha	6H3-13622-00	528
18-99126	Yamaha	6H3-14198-01	528
18-99127	Yamaha	63P-12414-00-00	530
18-99128	Yamaha	6H3-41112-A0	528
18-99129	Yamaha	6H3-41114-A0	528
18-9913			211
18-99130	Yamaha	6H3-45113-A0	528
18-99132	Yamaha	6H4-13621-A1	528
18-99133	Yamaha	6H4-14198-01	528
18-99134	Yamaha	6H4-15369-A1	528
18-99135	Yamaha	6H4-41112-A0	528
18-99136	Yamaha	6K7-13686-A1	528
18-99137	Yamaha	6L2-41133-A2	528
18-99138	Yamaha	6L2-45315-A0	528
18-99139	Yamaha	6OV-13646-00	528
18-9914			210
18-99140	Yamaha	63V-11181-A2	528
18-99141	Yamaha	6H3-11193-A1	528
18-99142	Yamaha	6E9-12414-A1	528
18-99143	Yamaha	6H3-13621-A1	528
18-99144	Yamaha	6E7-14227-00	528
18-99145	Yamaha	677-14198-A1	528
18-99146	Yamaha	677-14384-01	486
18-99147	Yamaha	6G1-24431-01	528
18-99148	Yamaha	688-41114-A0	528
18-99149	Yamaha	663-44316-A0	529
18-99150	Yamaha	63V-45113-A1	529
18-99151	Yamaha	688-45113-A0	529

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
18-99152	Yamaha	683-45315-A0	529
18-99153	Honda	19232-ZW9-000	245
18-99154	Honda	19234-ZX2-C00	245
18-99155	Mercury	27-822217	398
18-99156	Johnson/Evinrude	325040	285
18-99157	Yamaha	6EG-G4315-00	505
18-99175	Yamaha	63V-W0001-01	520
18-99176	Yamaha	6H3-W0001-02	520
18-ADA500			217
18-ADA501HC			217
18-ADA502			217
18-ADA503			217
18-ADA504			217
18-ADA505			217
18-ADA506			217
18-ADA507			217
18-ADA508			217
18-ADA509			217
18-ADA510			217
18-ADA511			217
18-ADA512			217
18-ADC152			218
18-ADC153			218
18-ADC199			218
18-ADC300E			218
18-ADC400			218
18-ADC401			218
18-ADC402			218
18-ADC403			219
18-ADC404			219
18-ADC406			219
18-ADC407			219
18-ADC408			219
18-ADC409			218
18-ADC410			219
18-ADC411			219
18-ADC412			218
18-ADC414			219
18-ADC415			219
18-ADC416			219
18-ADC417			219
18-ADC418			219
18-ADC419			220
18-ADC420			220
18-ADC421			220
18-ADC422			220
18-ADC423			220
18-ADC424			220
18-ADC425			220
18-ADC427			220
18-ADC428			220
18-ADC450			218
18-SD111			220
18-SD112			220
18-SD113			220
18-SD114			220
18-SD115			220
18-SD115SUB			216
18-SD116			220
18-SD116SUB			216
18-SD117			220
18-SD117SUB			216
18-SD405			220
18-SD406			220
18-SD406SUB			216
18-SD407			220
18-SD407SUB			216
18-SD410			216
18-SD413			220
18-SD413SUB			216
18-SD414			220
18-SD415			220
18-SD500			216
18-SD501			216
35-SS600			213
35-SS605			213
35-SS610			213
35-SS615			213
35-SS620			213
35-SS625			213
35-SS630			213
35-SS635			213
35-SS645			213
35-SS650			213
35-SS655	Volvo		213
35-SS660			213
35-SS665			213
35-SS670	Johnson/Evinrude		213
35-SS680	Johnson/Evinrude		213
35-SS685	Honda		213
35-SS690	Yamaha		213
35-SS695			213
35-SS700			213
35-SS715	Mercury		213
35-SSKIT1			213
72-5100-2	Arctic Cat	0436-880	193
72-5100-2	Honda	HP4	193
72-5100-2			193
72-5100-3	Arctic Cat	0436-879	193
72-5100-7			193
72-5101-2	Arctic Cat	1436-434	193
72-5101-2	Can-Am	XPS #779139	193
72-5101-3	Arctic Cat	1436-435	193
72-5101-3	Can-Am	XPS #779140	193
72-5101-7			193
72-5102-2	Arctic Cat	1436-159	194
72-5102-2	Honda	08208-0080	194
72-5102-2			194
72-5102-4	Arctic Cat	0436-901	194
72-5102-4			194
72-5102-5			194
72-5102-7			194
72-5103-2	Arctic Cat	4639-349	193
72-5103-2	Honda	HP2	193
72-5103-2	Yamaha		193
72-5103-2	Ski-Doo	XPS 779126	193
72-5103-2	Polaris	VES	193
72-5103-2	Kawasaki	K61021-208A	193
72-5103-3	Arctic Cat	5639-469	193
72-5103-3	Honda	HP2	193
72-5103-3			193
72-5103-3	Ski-Doo	XPS 779127	193
72-5103-3	Polaris	VES	193
72-5103-4	Honda	HP2	193
72-5103-4	Yamaha		193
72-5103-4	Polaris	VES	193
72-5103-5	Honda	HP2	193
72-5103-5	Polaris	VES	193
72-5103-7	Honda	HP2	193
72-5103-7	Polaris	VES	193
72-5104-2	Polaris	PS-4	194
72-5104-3	Polaris	PS-4	194
72-5104-7	Polaris	PS-4	194
72-5105-2			194
72-5105-3			194
72-5105-7			194
56966P			20, 119
56966P			20, 119
56966P			20, 119
56967P			20, 119
56967P			20, 119
56967P			20, 119
BC88523			57
BC88523			57
BC88533			57
BC88533			57
BC88543			57
BC88543			57
BC88553			57
BC88553			57
BC88563			57
BC88563			57
BC88573			57
BC88573			57
BC88583			57
BC88583			57
BC88593			57
BC88593			57
EC01350			61, 212
EC09040			61, 212
EC09090			61, 210
GS62600			203
GS62610			203
GS62620			203
GS62630			203
GS62640			203
GS62650			203
GS62660			203
GS62670			203
GS62680			203
GS62690			203
GS62700			203
GS62710			203
GS62720			203
GS62730			203
GS62740			203
GS62750			203
GS62760			203
GS62770			203
GS62780			203
GS62790			203
GS62800			203

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

SIERRA

SIERRA #	O.E.M.	O.E. #	PAGE #
GS62810			203
GS62820			203
GS62830			203
GS62840			204
GS62850			204
GS62860			204
GS62870			204
GS62880			204
GS62890			204
GS62900			204
GS62910			204
GS62920			204
GSS62600			204
GSS62610			204
GSS62630			204
GSS62640			204
GSS62670			204
GSS62680			204
GSS62700			204
GSS62710			204
GSS62720			204
GSS62740			204
GSS62750			204
GSS62760			204
GSS62770			204
GSS62780			204
GSS62790			204
GSS62800			204
GSS62820			204
GSS62830			204
MP28860	Yamaha	682-82556-00-00	30, 475
MP28860			30, 475
MP28870	OMC	585134	30, 259
MP28870			30, 259
MP28880	OMC	432230	30, 259, 871
MP28890	OMC	176288	30, 259, 871
MP28900	OMC	432230	30, 260
MP28902-1	OMC	432230	30, 260
MP39100	OMC	386545	29, 30, 259
MP39160			44, 475
MP39760	OMC	393301	28, 259
MP39760	OMC	508180	28, 259
MP39830	OMC	386545	29, 259
MP41000	Mercury Marine	87-88107	28, 363
MP41070-2	Mercury Marine	87-17009A2	28, 363
MP51010	Suzuki	37110-99-E00	23, 460
MP51012	Suzuki	37110-99-E00	23, 460
MP51020	Yamaha	703-82510-12-00	23, 475
MP51022	Yamaha	703-82510-12-00	23, 475
MP51030	Yamaha	61B-82510-00-00	23, 475
MP51030	Yamaha	61B-82510-01-00	23, 475
MP51032	Yamaha	61B-82510-01-00	23, 475
MP51040	Yamaha	703-82510-43-00	23, 475
MP51042	Yamaha	703-82510-43-00	23, 475
MP51050	Yamaha	6K1-82510-06-00	23, 475
MP51052	Yamaha	6K1-82510-06-00	23, 475
MP51090	Mercury Marine	87-17009A5	23, 29, 363
MP51092	Mercury Marine	87-17009A5	23, 29, 363
MP52000	Mercury Marine	87-88107A5	23, 29, 363
MP52002	Mercury Marine	87-88107A5	23, 29, 363

1 This product is priced per piece. To order, priced per package, please add -9 to the part number
2 Items ending in "D" are display packaged - regular number is non-display
3 For discount shop pack of 10, please add -10 to the part number

UNMATCHED VARIETY

Sierra sells the widest variety of marine oils and lubricants on the market. Extend the life of your engine with proper care and the right mix of Sierra products all backed by the best warranty in the marine business.

Our extensive line of top performing filtration products provide coverage that is second to none.

The Very Best Parts of Boating

www.sierramarine.com

Sierra
Marine Engine and Drive Parts

OIL FILTER QUICK-REFERENCE GUIDE

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

ALBIN

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
AD-21		18-7878-1	3875827	See Owners Manual	See Owners Manual

B & W LATHROP

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
130155		18-7875		See Owners Manual	See Owners Manual

CATERPILLAR

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
3304, 3306, D330		18-7880	1R-0658	See Owners Manual	See Owners Manual
3116, 3116TA, 3208, 3208T, 3208TA		18-7927	1R-0714	See Owners Manual	See Owners Manual

CHRIS-CRAFT

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
307G, 305K,307K		18-7824-2	16.81-08746	See Owners Manual	See Owners Manual

CHRYSLER

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
(Chrysler-Volvo) 100, 110, 120, 130,		18-7878-1		See Owners Manual	See Owners Manual
165, 170		18-7878-1		See Owners Manual	See Owners Manual
125, 150, 155, 175, Fury 190, 195, 200,		18-7875	1851658	See Owners Manual	See Owners Manual
210,225, 235, 250, 260, 280, 300, 330,		18-7875	1851658	See Owners Manual	See Owners Manual
335, 375, 525, CM6-55, CMC-55NA,		18-7875	1851658	See Owners Manual	See Owners Manual
M-170A, M-225A, M-225D, M-273A,		18-7875	1851658	See Owners Manual	See Owners Manual
M-273B, M-273BO/D, LM-318, LM-318A,		18-7875	1851658	See Owners Manual	See Owners Manual
LM-318B, M-318B, M-318C, M-383B,		18-7875	1851658	See Owners Manual	See Owners Manual
M-413B, M-413D, M-413E, M-440B,		18-7875	1851658	See Owners Manual	See Owners Manual
M-440D, Model 340,M-80, M-81,		18-7875	1851658	See Owners Manual	See Owners Manual
Super Crown 145, 150, Imperial 290,		18-7875	1851658	See Owners Manual	See Owners Manual
325, Jet II, Jet III, Jet IV, Super Bee,		18-7875	1851658	See Owners Manual	See Owners Manual
Super Bee II,Super Bee III,		18-7875	1851658	See Owners Manual	See Owners Manual
V-8 Engines 1962-on		18-7875	1851658	See Owners Manual	See Owners Manual
V-6 GM		18-7879-1	L-319	See Owners Manual	See Owners Manual
3.7L, 5.2L		18-7878-1	3549957, L-19, L1008	See Owners Manual	See Owners Manual

COMMANDER

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
225, 340 Clevor		18-7875		See Owners Manual	See Owners Manual

CRUSADER

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
150, 160,165, CH185, 210, CH220,		18-7824-2	201104	See Owners Manual	See Owners Manual
CH270, 350, CH350		18-7824-2	201104	See Owners Manual	See Owners Manual
SS330		18-7876 (Long), 18-7824-2 (Short)	201104	See Owners Manual	See Owners Manual
220 Conqueror,255 Conqueror,		18-7875	9002514	See Owners Manual	See Owners Manual
255 Conqueror Jet, 250 ('71),		18-7875	9002514	See Owners Manual	See Owners Manual
300 Scorpion, 460		18-7875	9002514	See Owners Manual	See Owners Manual
220, 300, 320,325		18-7878-1		See Owners Manual	See Owners Manual
5.0L Carbureted (Classic)	1999 - 2008	18-7875	22679	See Owners Manual	API 15W-40 SM or Higher
5.7L Carbureted (Classic)	1999 - 2010	18-7875	22679	See Owners Manual	API 15W-40 SM or Higher
5.0L MPI (Captain's Choice)	2004 - 2010	18-7875	22679	5.67L / 6.0 Qt.	API 15W-40 SM or Higher
5.7L MPI (Captain's Choice)	2005 - 2010	18-7875	22679	5.67L / 6.0 Qt.	API 15W-40 SM or Higher

CRUSADER CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

CRUSADER

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
6.0L MPI (Captain's Choice)	2006 - 2010	18-7875	22679	4.75L / 5.0 Qt.	API 15W-40 SM or Higher
7.4L MPI (Captain's Choice)	All	18-7875	22679	See Owners Manual	API 15W-40 SM or Higher
8.1L MPI (Captain's Choice)	2001 - 2010	18-7875	22679	6.65 L / 7.0 Qt.	API 15W-40 SM or Higher
8.1L MPI HO (Captain's Choice)	2009 - 2010	18-7875	22679	6.65 L / 7.0 Qt.	API 15W-40 SM or Higher

DETROIT DIESEL

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
2-71 (142), 3-71 (213), 4-53 (212), 4-71		N/A	25010495	See Owners Manual	See Owners Manual
(284), 6V-53 (318), 6-71 (426), 6-71E		N/A	25010495	See Owners Manual	See Owners Manual
(426), 671N (426), 6-71T (426), 6V-71		N/A	25010495	See Owners Manual	See Owners Manual
(426), 6V-71T (426), 6V-92 (552), 6V-92T		N/A	25010495	See Owners Manual	See Owners Manual
(522), 8V-71 (568), 8V-71T (568), 8V-92		N/A	25010495	See Owners Manual	See Owners Manual
(736), 8V-92T (736), 12V-71 (1788),		N/A	25010495	See Owners Manual	See Owners Manual
12V-71T (1788), 12V-149 (1788), 16V-71		N/A	25010495	See Owners Manual	See Owners Manual
(1136), 16V-71T (1136), 16V-92 (1472),		N/A	25010495	See Owners Manual	See Owners Manual
16V-92T (1472), 16V-149 (2384) Series		N/A	25010495	See Owners Manual	See Owners Manual

EVINRUDE / JOHNSON

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
9.9 HP	1995 -2001	18-7916	434839	1272 ml. / 43 oz.	10W40 Synthetic Blend FC-W
9.9 HP	2002-2007	18-7903	5033102; 763364	1.1 L / 1.2 Qt.	10W40 Synthetic Blend FC-W
15 HP	1995-2001	18-7916	434839	1272 ml. / 43 oz.	10W40 Synthetic Blend FC-W
15 HP	2002-2007	18-7903	5033102; 763364	1.1 L / 1.2 Qt.	10W40 Synthetic Blend FC-W
25 HP	2000-2001	18-7915-1	5031411; 778885	3.2 L / 3.4 Qt.	10W40 Synthetic Blend FC-W
25 HP	2004-2007	18-7915-1	5031411; 778885	3.2 L / 3.4 Qt.	10W40 Synthetic Blend FC-W
30 HP	2000-2001	18-7915-1	5031411; 778885	3.2 L / 3.4 Qt.	10W40 Synthetic Blend FC-W
30 HP	2004-2007	18-7915-1	5031411; 778885	3.2 L / 3.4 Qt.	10W40 Synthetic Blend FC-W
40 HP	1999-2006	18-7915-1	5031411; 778885	2.4 L / 2.5 Qt.	10W40 Synthetic Blend FC-W
50 HP	1999-2006	18-7915-1	5031411; 778885	2.4 L / 2.5 Qt.	10W40 Synthetic Blend FC-W
60 HP	2002-2006	18-7915-1	5031411; 778885	4.5 L / 4.8 Qt.	10W40 Synthetic Blend FC-W
70 HP	1998-2000	18-7916	434839	4.5 L / 4.8 Qt.	10W40 Synthetic Blend FC-W
70 HP	2001-2006	18-7915-1	5031411; 778885	4.5 L / 4.8 Qt.	10W40 Synthetic Blend FC-W
90 HP	2003-2006	18-7896	5033539; 778886	5.7 L / 6.0 Qt.	25W40 Synthetic Blend FC-W
115 HP	2003-2006	18-7896	5033539; 778886	5.7 L / 6.0 Qt.	25W40 Synthetic Blend FC-W
140 HP	2003-2006	18-7897	5033919; 778887	5.7 L / 6.0 Qt.	25W40 Synthetic Blend FC-W
200 HP	2004-2006	18-7895	5035703; 778888	8.2 L / 8.7 Qt.	25W40 Synthetic Blend FC-W
225 HP	2004-2006	18-7895	5035703; 778888	8.2 L / 8.7 Qt.	25W40 Synthetic Blend FC-W

FISCHER PANDA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
PMS 8 Mini		23-7804	SE15853-99170	2.5L / 2.64 Qt.	15W-40 API CF or Higher
PMS 8 DP		23-7804	SE15853-99170	2.5L / 2.64 Qt.	15W-40 API CF or Higher
PMS 4200		23-7804	SE15853-99170	1L / 1.05 Qt.	15W-40 API CF or Higher
PMS 6500		23-7804	SE15853-99170	2.5L / 2.64 Qt.	15W-40 API CF or Higher
PMS 12 DP		23-7804	SE15853-99170	3.8L / 4.0 Qt.	15W-40 API CF or Higher
PMS 12 Mini		23-7804	SE15853-99170	3.8L / 4.0 Qt.	15W-40 API CF or Higher
PMS 16 DP		23-7842		See Owners Manual	15W-40 API CF or Higher
PMS 22		23-7842		See Owners Manual	15W-40 API CF or Higher
16V-92T (1472), 16V-149 (2384) Series		N/A	25010495	See Owners Manual	See Owners Manual

OIL FILTER QUICK-REFERENCE GUIDE

FLAGSHIP

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
150FA, 220FF, 250FA, 400FA,		18-7824-2		See Owners Manual	See Owners Manual
425FAJ, 650FAJ, 950FAJ		18-7824-2		See Owners Manual	See Owners Manual
292, 300, 307, 327, 350, 482		18-7824-2 (Short) 18-7876 (Long)		See Owners Manual	See Owners Manual

FORD

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
CSG850M, WSG858M, LSG875M,		18-7875		See Owners Manual	See Owners Manual
SSD-655,-655M, -655MT, (5.5 Liter),		18-7875		See Owners Manual	See Owners Manual
140(2.3L) FOUR, 170, 200 Six, 240 Six,		18-7875		See Owners Manual	See Owners Manual
300 Six, 302 (5.0L),351 (5.8L),		18-7875		See Owners Manual	See Owners Manual
460 (7.5L),2711E, 2712E, 2713E,		18-7875		See Owners Manual	See Owners Manual
2714E, 2715E (diesel)		18-7875		See Owners Manual	See Owners Manual
254 (DSD-442 4.2 Liter), 362		18-7875		See Owners Manual	See Owners Manual
(DSD-659 5.9 Liter)		18-7875		See Owners Manual	See Owners Manual
91—V4, 104 V4, 380 (DSD-662 6.2 Liter)		18-7878-1		See Owners Manual	See Owners Manual

GM

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
IL6-194	1962 - 1967	18-7876		See Owners Manual	See Owners Manual
IL6-230	1963 - 1968	18-7876		See Owners Manual	See Owners Manual
267	1979 - 1981	18-7876		See Owners Manual	See Owners Manual
305	1976 - 1987	18-7876		See Owners Manual	See Owners Manual
307	1970 - 1973	18-7876		See Owners Manual	See Owners Manual
350	1970 - 1987	18-7876		See Owners Manual	See Owners Manual
366	1970 - 1987	18-7876		See Owners Manual	See Owners Manual
400	1971 - 1972	18-7876		See Owners Manual	See Owners Manual
400	1975 - 1983	18-7876		See Owners Manual	See Owners Manual
454	1973 - 1987	18-7876		See Owners Manual	See Owners Manual
400	1974 - 1977	18-7824-2		See Owners Manual	See Owners Manual

GREENWICH

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
Porpoise (w/IH V8-275B)		18-7875		See Owners Manual	See Owners Manual

HONDA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
BF2A	All	-----	-----	0.40 L / 0.42 Qt.	10W-30 FC-W
BF2D	All	-----	-----	0.25 L / 0.26 Qt.	10W-30 FC-W
BF5	All	-----	-----	0.55 L / 0.58 Qt.	10W-30 FC-W
BF75 (7.5hp)	All	-----	-----	0.76 L / 0.80 Qt.	10W-30 FC-W
BF8 / BFP8	2001 - Current	18-7913	15400-PFB-014 15400-PFB-004	0.76 L / 0.80 Qt.	10W-30 FC-W
BF9.9 / BFP9.9	2001 - Current	18-7913	15400-PFB-014 15400-PFB-004	1.1L / 1.2 Qt.	10W-30 FC-W
BF100 (10 hp.)		-----	-----	0.76 L / 0.80 Qt.	10W-40 FC-W
BF15 / BFP15	2003 - Current	18-7913	15400-PFB-014 15400-PFB-004	1.1L / 1.2 Qt.	10W-30 FC-W
BF20	2003 - Current	18-7913	15400-PFB-014 15400-PFB-004	1 L / 1.1 Qt.	10W-30 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

HONDA CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

HONDA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
BF25	1998 & Earlier	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	1.6L / 1.7 Qt.	10W-30 FC-W
BF25 (Up to serial number 1003206)	1999 - 2005	18-7911-1	15400-PFB-007	1.6L / 1.7 Qt.	10W-30 FC-W
BF25 (Starting serial number 1003207)	2005 - Current	18-7913	15400-PFB-014	1.6L / 1.7 Qt.	5W-30 FC-W
BF30	1998 & Earlier	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	1.6L / 1.7 Qt.	10W-30 FC-W
BF30 (Up to serial number 1005016)	1999 - 2005	18-7911-1	15400-PFB-007	1.6L / 1.7 Qt.	10W-30 FC-W
BF30 (Starting serial number 1005017)	2005 - Current	18-7913	15400-PFB-014	1.6L / 1.7 Qt.	5W-30 FC-W
BF35	1997	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	2.4L / 2.5 Qt.	10W-30 FC-W
BF40	1998 & Earlier	18-7913	15400-PFB-014		
			15400-PFB-004	2.4L / 2.5 Qt.	10W-30 FC-W
BF40 (Up to serial number 3007642)	1999 - 2005	18-7911-1	15400-PFB-007	2.4L / 2.5 Qt.	10W-30 FC-W
BF40 (Strarting serial number 3007643)	2005 - Current	18-7913	15400-PFB-014	2.0L / 2.1 Qt.	5W-30 FC-W
BF45	1997	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	2.4L / 2.5 Qt.	10W-30 FC-W
BF50	1998 & Earlier	18-7913	15400-PFB-014 15400-PFB-004 15400-PM3-004 15400-PJ7-015	2.4L / 2.5 Qt.	10W-30 FC-W
BF50 (Up to serial number 3014456)	1999 - 2005	18-7911-1	15400-PFB-007	2.4L / 2.5 Qt.	10W-30 FC-W
BF50 (Starting serial number 301457)	2005 - Current	18-7913	15400-PFB-014	2.0L / 2.1 Qt.	5W-30 FC-W
BF60 / BFP60	All	18-7913	15400-PFB-014 15400-PFB-004	2.6L / 2.7 Qt.	10W-30 FC-W
BF75	1997 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	4.2L / 4.4 Qt.	10W-30 FC-W
BF90	1997 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	4.2L / 4.4 Qt.	10W-30 FC-W
BF115	1999 - 2009	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	5.6L / 5.9 Qt.	10W-30 FC-W
BF115	2010 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	6.5L / 6.9Qt.	10W-30 FC-W
BF130	1999 - 2004	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	5.6L / 5.9 Qt.	10W-30 FC-W
BF135	2004 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	6.5L / 6.9Qt.	10W-30 FC-W
BF150	2004 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	6.5L / 6.9Qt.	10W-30 FC-W

HONDA CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

HONDA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
BF200	2002 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	7.6L / 8.0 Qt.	10W-30 FC-W
BF225	2002 - Current	18-7909	15400-PLM-A01PE 15400-P0H-305PE 15400-ZJ1-004	7.6L / 8.0 Qt.	10W-30 FC-W

HYDRO-MARINE

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
All Models (Knecht FO335/1)		18-7875		See Owners Manual	See Owners Manual

INDMAR

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
200, 225, 250, 275 (SP), 300 (SP) , 350-2, 350-4,	1993 & OLDER	18-7875			
350(SP), 454-2, 454-4, 400 (SP)		18-7824-2 (Short) 18-7876 (Long)		See Owners Manual	See Owners Manual
454 Carb	2003 - 2006	18-7824-2	501001	6.62L / 7.0 Qt.	15W-40 API SL/SJ/CI4/
5.7 HO	2007 - 2009	18-7824-2	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
5.7 Vortec	2007 - 2012	18-7824-2	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
5.7L MPFI	2007 - 2012	18-7824-2	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
502 Carb	2003 - 2006	18-7824-2	501001	6.62L / 7.0 Qt.	15W-40 API SL/SJ/CI4/
6.0 PFI	2003 - 2006	18-7824-2	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
8.1L Vortec (Remote Oil Filter)	2007 - 2009	18-7824-2	501001	9.5L / 10 Qt.	15W-40 API SL/SJ/CI4/
Assault 310, 325, 340, 385	2003 - 2007	18-7824-2	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
Malibu 350 Vortec Carbureted	2003 - 2005	18-7824-2	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
Malibu Anniversary Edition LS6	2007	18-7824-2	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
Malibu Hammerhead	2003 - 2007	18-7824-2	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
Malibu LC2	2003 - 2006	18-7824-2	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
Malibu LS1	2003 - 2006	18-7824-2	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
Malibu Monsoon	2003 - 2007	18-7824-2	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
MasterCraft 5.7L LCR	2007 - 2009	18-7824-2	501001	See Owners Manual	15W-40 API SL/SJ/CI4/
MasterCraft 6.0L (LY5, LY6)	2007 - 2009	18-7824-2	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
MasterCraft LQ9	2003 - 2006	18-7824-2	501001	5.25L / 5.5 Qt.	15W-40 API SL/SJ/CI4/
MasterCraft MCX	2003 - 2007	18-7824-2	501001	See Owners Manual	15W-40 API SL/SJ/CI4/CI4Plus
MasterCraft RTP-1	2003 - 2007	18-7824-2	501001	6.62L / 7.0 Qt.	15W-40 API SL/SJ/CI4/

INTERCEPTOR

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
IV4-80, OV4-80, OV6-100 (Taunus), 80, 85, 100, 110, 120, 140, 190, 200, 210, Interceptor 160, Interceptor 165	1960 & UP	18-7878-1		See Owners Manual	See Owners Manual

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

OIL FILTER QUICK-REFERENCE GUIDE

KOHLER

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
4CZ	2	ALL	23-7823	267714	1.4L / 1.48 Qt.	10W-40
4EF	2	ALL	23-7821	359771	1.36L / 1.44 Qt.	
4ESZ	2	ALL	23-7823	267714	Refer to Owners Manual	10W-40
5E	2	ALL	23-7821	359771	1.36L / 1.44 Qt.	
6.5CZ	2	ALL	23-7823	267714	1.4L / 1.48 Qt.	10W-40
6.5ESZ	2	ALL	23-7823	267714	Refer to Owners Manual	10W-40
7.3E	2	ALL	23-7821	359771	1.36L / 1.44 Qt.	10W-40
10EOZ	3	ALL	23-7824	GM47465 252834	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus
10EOZD	3	ALL	23-7824 (Variation 1)	GM47465 252834	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus
13.5CCOZ	3	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
13EOZ	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
13EOZD	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
14CCOZ	3	ALL	23-7824	GM47465 252834	Refer to Owners Manual	15W-40 API CI-4, CI-4 Plus
14EOZ	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
14EOZD	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
15.5EOZ	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
15.5EOZD	3	ALL	23-7824	GM47465 252834	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus
5CCOZ	3	ALL	23-7822	229678	Refer to Owners Manual	Refer to Owners Manual
5EOZ	3	ALL	23-7822	229678	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus
8EOZ	3	ALL	23-7822	229678	2.3L / 2.4 Qt.	15W-40 API CI-4, CI-4 Plus
9CCOZ	3	ALL	23-7824	GM47465 252835	Refer to Owners Manual	Refer to Owners Manual
9EOZ	3	ALL	23-7824	GM47465 252835	Refer to Owners Manual	15W-40 API CI-4, CI-4 Plus
9EOZD	3	ALL	23-7824 (Variation 1)	GM47465 252835	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus
10E	4	ALL	23-7803		3.25L / 3.50 Qt.	10W-40
12.5E	4	ALL	23-7803	326817	3.25L / 3.50 Qt.	10W-40
15C	4	ALL	23-7820	279449	4.7L / 5.0 Qt.	10W-40
16CF	4	ALL	23-7820	279449	Refer to Owners Manual	Refer to Owners Manual
18.5CCOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	Refer to Owners Manual
20C	4	ALL	23-7820	279449	4.7L / 5.0 Qt.	10W-40
20EOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
20EOZD	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus

KOHLER CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

KOHLER

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
23EOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
23EOZD	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
24CCOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	Refer to Owners Manual
24EOZ	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
24EOZD	4	ALL	23-7824	GM47465 252834	5.8L / 6.1 Qt.	15W-40 API CI-4, CI-4 Plus
28EOZ	4	ALL	23-7824	GM47465 252834	10.2L / 10.78 Qt.	15W-40 API CI-4, CI-4 Plus
28EOZD	4	ALL	23-7824	GM47465 252834	10.2L / 10.78 Qt.	15W-40 API CI-4, CI-4 Plus
32EOZ	4	ALL	23-7824	GM47465 252834	10.2L / 10.78 Qt.	15W-40 API CI-4, CI-4 Plus
32EOZD	4	ALL	23-7824	GM47465 252835	10.2L / 10.78 Qt.	15W-40 API CI-4, CI-4 Plus
8E	4	ALL	23-7803	326817	3.25L / 3.50 Qt.	10W-40

LEHMAN

Model	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
Models (w/ Ford 242), (w/ Ford 254), (w/ Ford 363), (w/ Ford 380), (Lehman 2N50)	18-7875		See Owners Manual	See Owners Manual

MERCRUISER

Model	Cyl.	CID/Litre	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
ALL CYLINDER BLOCKS MANUFACTURED BY GENERAL MOTORS (GM) UNLESS NOTED IN MODEL COLUMN							
Vazer	4	1.6L	2007 - 2010	18-7824-2	35-866340K01	4.02L / 4.25 Qt.	25W-40 FC-W
Vazer	4	1.6L	2011 - Current	18-7824-2	35-866340K01	4.02L / 4.25 Qt.	20W-40 Synthetic Catalyst (1)
60 (Renault)	4	68 / 1.1L	1965 - 1968	-----	38463	2.6L / 2.75 Qt.	See Owners Manual
80 (Renault)	4	80 / 1.3L	1966 - 1969	-----	-----	4.7L / 5.0 Qt.	See Owners Manual
90 (Renault)	4	96 / 1.6L	1970 - 1972	-----	-----	4.7L / 5.0 Qt.	See Owners Manual
110	4	153 / 2.5L	1963 - 1966	18-7824-2	35-866340K01	3.8L / 4.0 Qt.	See Owners Manual
120	4	153 / 2.5L	1964 - 1986	18-7824-2	35-866340K01	3.8L / 4.0 Qt.	25W-40 FC-W
140	4	181 / 3.0L	1968 - 1986	18-7824-2	35-866340K01	3.8L / 4.0 Qt.	25W-40 FC-W
165	4	224 / 3.7L	1987	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
170	4	224 / 3.7L	1985 - 1986	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
180	4	224 / 3.7L	1987	18-7824-2	35-866340K01	6.1L / 6.5 Qt.	25W-40 FC-W
190	4	224 / 3.7L	1985 - 1986	18-7824-2	35-866340K01	6.1L / 6.5 Qt.	25W-40 FC-W
2.5L	4	153 / 2.5L	1987 - 1989	18-7824-2	35-866340K01	3.8L / 4.0 Qt.	25W-40 FC-W
3.0L / LX	4	181 / 3.0L	1987 - 2010	18-7824-2	35-866340K01	3.8L / 4.0 Qt.	25W-40 FC-W
3.0L MPI EC (Catalyzed)	4	182 / 3.0L	2011 - Current	18-7824-2	35-866340K01	3.8L / 4.0 Qt.	20W-40 Synthetic Catalyst (1)
3.7L	4	224 / 3.7L	1988 - 1989	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
3.7LX	4	224 / 3.7L	1983 - 1989	18-7824-2	35-866340K01	6.1L / 6.5 Qt.	25W-40 FC-W
470	4	224 / 3.7L	1976 - 1984	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
485	4	224 / 3.7L	1980 - 1982	18-7824-2	35-866340K01	5.4L / 5.75 Qt.	25W-40 FC-W
488	4	224 / 3.7L	1983 - 1984	18-7824-2	35-866340K01	6.1L / 6.5 Qt.	25W-40 FC-W
140	6 IL	194 / 3.2L	1963	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

MERCRUISER CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

MERCRUISER

Model	Cyl.	CID/Litre	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
150	6 IL	230 / 3.8L	1964 - 1966	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
160	6 IL	250 / 4.1L	1967 - 1969	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
165	6 IL	250 / 4.1L	1970 - 1981	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
175	V6	262 / 4.3L	1987	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
185	V6	262 / 4.3L	1985 - 1987	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
200	6 IL	292 / 4.8L	1969	18-7876	35-99894	5.7L / 6.0 Qt.	25W-40 FC-W
205	V6	262 / 4.3L	1985 - 1987	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
262 Mag EFI	V6	263 / 4.3L	1996 - 1997	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
4.3L / LX / LH / LXH	V6	264 / 4.3L	1988 - 2001	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
4.3L	V6	265 / 4.3L	2002 - 2010	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
4.3L EFI	V6	266 / 4.3L	1998 - 2001	18-7879-1*	35-883702	4.3L / 4.5 Qt.	25W-40 FC-W
4.3L MPI	V6	267 / 4.3L	2002 - 2010	18-7879-1*	35-883702	3.8L / 4.0 Qt.	25W-40 FC-W
4.3L MPI (Catalyzed)	V6	268 / 4.3L	2011 - Current	18-7824-2	35-866340K01	3.8L / 4.0 Qt.	20W-40 Synthetic Catalyst (1)
*NOTE: V6 engines equipped with the oil filter relocation option will use filter 18-7824-2.							
190	V8	283 / 4.6L	1963 - 1964	18-7824-2	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
198	V8	305 / 5.0L	1977 - 1988	18-7876	35-99894	5.7L / 6.0 Qt.	25W-40 FC-W
200	V8	305 / 5.0L	1985 - 1987	18-7824-2	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
215 (Ford)	V8	302 / 5.0L	1970 - 1972	18-7875	35-802886	6.6L / 7.0 Qt.	25W-40 FC-W
225 (Ford)	V8	302 / 5.0L	1973 - 1974	18-7875	35-802886	5.7L / 6.0 Qt.	25W-40 FC-W
225	V8	327 / 5.4L	1963 - 1966	18-7824-2	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
225	V8	327 / 5.4L	1967 - 1969	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
228	V8	305 / 5.0L	1977 - 1978	18-7824-2	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
230	V8	305 / 5.0L	1985 - 1987	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
233 (Ford)	V8	351 / 5.8L	1975 - 1977	18-7875	35-802886	4.7L / 5.0 Qt.	25W-40 FC-W
233 (Ford) Inboard	V8	351 / 5.8L	1973 - 1976	18-7875	35-802886	6.6L / 7.0 Qt.	25W-40 FC-W
250	V8	327 / 5.4L	1969	18-7876	35-99894	6.6L / 7.0 Qt.	25W-40 FC-W
250	V8	327 / 5.4L	1968	18-7876	35-99894	5.7L / 6 Qt.	25W-40 FC-W
250	V8	350 / 5.7L	1975 - 1977	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
255	V8	350 / 5.7L	1975 - 1977	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W
255 (Ford)	V8	351 / 5.8L	1973 - 1974	18-7875	35-802886	4.7L / 5.0 Qt.	25W-40 FC-W
255 (Ford) Inboard	V8	351 / 5.8L	1973 - 1976	18-7875	35-802886	6.6L / 7.0 Qt.	25W-40 FC-W
260	V8	350 / 5.7L	1975 - 1987	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
270	V8	350 / 5.7L	1969 - 1972	18-7876	35-99894	6.6L / 7.0 Qt.	25W-40 FC-W
280 TRS	V8	350 / 5.7L	1975 - 1976	18-7876	35-99894	6.0L / 6.5 Qt.	25W-40 FC-W
300 Tempest	V8	350 / 5.7L	1985 - 1986	18-7876	35-99894	6.0L / 6.5 Qt.	25W-40 FC-W
320 EFI	V8	350 / 5.7L	1987 - 1989	18-7824-2	35-866340K01	6.0L / 6.5 Qt.	25W-40 FC-W
325	V8	427 / 7.0L	1969 - 1972	18-7876	35-99894	7.6L / 8.0 Qt.	25W-40 FC-W
325 Inboard	V8	427 / 7.0L	1968 - 1974	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
330	V8	454 / 7.4L	1977 - 1981	18-7876	35-99894	5.7L / 6.0 Qt.	25W-40 FC-W
330	V8	454 / 7.4L	1982 - 1987	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
350 Mag.	V8	350 / 5.7L	1986 - 1997	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
350 Mag. EFI	V8	350 / 5.7L	1996 - 1997	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
350 Mag. MPI	V8	350 / 5.7L	1996 - 2001	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
350 Mag. MPI	V8	350 / 5.7L	2002 - 2010	18-7824-2	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
350 Mag. MPI (Catalyzed)	V8	350 / 5.7L	2011 - Current	18-7824-2	35-866340K01	4.25L / 4.5 Qt.	20W-40 Synthetic Catalyst (1)
370 TRS	V8	454 / 7.4L	1978 -1987	18-7824-2	35-866340K01	5.7L / 6.0 Qt.	25W-40 FC-W
377 Scorpion	V8	377 / 6.2L	1997 - 2010	18-7824-2	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
390	V8	482 / 7.9L	1969 - 1970	18-7876	35-99894	7.6L / 8.0 Qt.	25W-40 FC-W

MERCRUISER CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

MERCRUISER

Model	Cyl.	CID/Litre	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
390 Inboard	V8	482 / 7.9L	1969 - 1970	18-7876	35-99894	6.6L / 7.0 Qt.	25W-40 FC-W
400 TRS	V8	454 / 7.4L	1978 - 1987	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
420	V8	454 / 7.4L	1987 - 1989	18-7824-2	35-866340K01	5.7L / 6.0 Qt.	25W-40 FC-W
425	V8	454 / 7.4L	1990 - 1993	18-7824-2	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
440 TRS Cyclone	V8	454 / 7.4L	1983 - 1986	18-7876	35-99894	6.6L / 7.0 Qt.	25W-40 FC-W
450	V8	454 / 7.4L	1995 - 1996	18-7876	35-99894	7.6L / 8.0 Qt.	25W-40 FC-W
454 Mag. Alpha	V8	454 / 7.4L	1986 - 1988	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
454 Mag.	V8	454 / 7.4L	1989 - 1991	18-7824-2	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
454 Mag.	V8	454 / 7.4L	1992 - 1997	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
454 Mag. EFI	V8	454 / 7.4L	1994 - 1996	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
454 Mag. MPI	V8	454 / 7.4L	1996 - 2001	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
460 TRS	V8	482 / 7.9L	1983 - 1986	18-7876	35-99894	9.4L / 10 Qt.	25W-40 FC-W
465	V8	502 / 8.2L	1990 - 1994	18-7824-2	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
496 Mag.	V8	496 / 8.1L	2001 - 2010	18-7824-2	35-866340K01	8.5L / 9.0 Qt.	25W-40 FC-W
496 Mag. HO	V8	496 / 8.1L	2001 - 2010	18-7824-2	35-866340K01	8.5L / 9.0 Qt.	25W-40 FC-W
496 Mag. (Catalyzed)	V8	496 / 8.1L	2011 - Current	18-7824-2	35-866340K01	8.5L / 9.0 Qt.	20W-40 Synthetic Catalyst (1)
496 Mag. HO (Catalyzed)	V8	496 / 8.1L	2011 - Current	18-7824-2	35-866340K01	8.5L / 9.0 Qt.	20W-40 Synthetic Catalyst (1)
5.0L	V8	305 / 5.0L	1988 - 1995	18-7824-2	35-866340K01	4.7L / 5.0 Qt.	25W-40 FC-W
5.0L	V8	305 / 5.0L	1998 - 2002	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.0L	V8	305 / 5.0L	2003 -2010	18-7824-2	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
5.0LX	V8	305 / 5.0L	1988 - 1995	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.0 EFI	V8	305 / 5.0L	1998 - 2001	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.0 MPI	V8	305 / 5.0L	2002 - 2010	18-7824-2	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
5.0 MPI (Catalyzed)	V8	305 / 5.0L	2011 - Current	18-7824-2	35-866340K01	4.25L / 4.5 Qt.	20W-40 Synthetic Catalyst (1)
5.7L	V8	350 / 5.7L	1978 - 2002	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.7L	V8	350 / 5.7L	2003 - 2010	18-7824-2	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
5.7LX	V8	350 / 5.7L	1996 - 1997	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
5.7 EFI	V8	350 / 5.7L	1995 - 2001	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
500	V8	502 / 8.2L	1994 - 1999	18-7824-2	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
500 EFI	V8	502 / 8.2L	1999 - 2005	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
502 Mag.	V8	502 / 8.2L	1990 - 1993	18-7824-2	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
502 Mag. EFI	V8	502 / 8.2L	1993 - 1995	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
502 Mag. MPI	V8	502 / 8.2L	1996 - 2001	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
6.2 MPI (up to 0M299999)	V8	377 / 6.2L	2000 - 2002	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
6.2MPI (0M300000 & up)	V8	377 / 6.2L	2002 - 2010	18-7824-2	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
6.2 Black Scorpion (0M391599 & up)	V8	377 / 6.2L	2001 - 2003	18-7824-2	35-866340K01	5.2L / 5.5 Qt.	25W-40 FC-W
6.2 Black Scorpion (0M391599 & up)	V8	377 / 6.2L	2003 - 2010	18-7824-2	35-866340K01	4.25L / 4.5 Qt.	25W-40 FC-W
7.4L	V8	454 / 7.4L	1988 - 1991	18-7824-2	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
7.4L with Borg Warner	V8	454 / 7.4L	1981 - 1992	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
7.4L with Hurth	V8	454 / 7.4L	1988 - 1992	18-7824-2	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
7.4L	V8	454 / 7.4L	1992 - 1997	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
7.4LX TBI	V8	454 / 7.4L	1996 - 1997	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
7.4LX MPI	V8	454 / 7.4L	1996 - 1997	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
7.4L MPI	V8	454 / 7.4L	1998 - 2001	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

MERCRUISER CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

MERCRUISER

Model	Cyl.	CID/Litre	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
8.1L	V8	496 / 8.1L	2001 - 2010	18-7824-2	35-866340K01	8.5L / 9.0 Qt.	25W-40 FC-W
8.1L (Catalyzed0	V8	496 / 8.1L	2011 - Current	18-7824-2	35-866340K01	8.5L / 9.0 Qt.	20W-40 Synthetic Catalyst (1)
8.1L HO	V8	496 / 8.1L	2001 - 2010	18-7824-2	35-866340K01	8.5L / 9.0 Qt.	25W-40 FC-W
8.1L HO (Catalyzed)	V8	496 / 8.1L	2011 - Current	18-7824-2	35-866340K01	8.5L / 9.0 Qt.	20W-40 Synthetic Catalyst (1)
8.2L	V8	502 / 8.2L	1992 - 1996	18-7824-2	35-866340K01	7.6L / 8.0 Qt.	25W-40 FC-W
8.2L MPI	V8	502 / 8.2L	1996 - 2001	18-7824-2	35-866340K01	6.6L / 7.0 Qt.	25W-40 FC-W
888 (Ford)	V8	302 / 5.0L	1971 - 1977	18-7875	35-802886	5.7L / 6.0 Qt.	25W-40 FC-W
898	V8	305 / 5.0L	1977 - 1984	18-7876	35-99894	4.7L / 5.0 Qt.	25W-40 FC-W

MERCURY OUTBOARD

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
2.5HP / 3.5HP	2006 - 2011	-----		0.30 L / 0.31 Qt.	10W-30 FC-W
4HP / 5HP / 6 HP	1999 - 2011	-----		0.45L / 0.48 Qt.	10W-30 FC-W
8HP (232cc)	1995-2000	18-7901	825467T1, A1	1.0L / 1.05 Qt.	10W-30 FC-W
8HP (323cc)	2001-2004	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
8HP (209cc)	2005-2011	-----	35-895152, 35-895152002	0.80L / 0.85 Qt.	10W-30 FC-W
9.9HP (232cc)	1995-1998	18-7901	825467T1, A1	1.0L / 1.05 Qt.	10W-30 FC-W
9.9HP (323cc)	1999-2004	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
9.9HP (209cc)	2005-2011	-----	35-895152, 35-895152002	0.80L / 0.85 Qt.	10W-30 FC-W
15HP (323cc)	1998-2008	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
15HP (351cc)	2008-2011	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
20HP (351cc)	2008-2011	18-7913	35-822626Q1, Q3, K03	1.0L / 1.05 Qt.	10W-30 FC-W
25HP (0T800999 and lower)	1998-2006	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
25HP (0T801000 and up)	2006-2011	18-7913	35-822626Q1, Q3, K03	1.8L / 1.90 Qt.	10W-30 FC-W
30HP (0T800999 and lower)	1999-2006	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
30HP (0T801000 and up)	2006-2011	18-7913	35-822626Q1, Q3, K03	1.8L / 1.90 Qt.	10W-30 FC-W
40HP (3 cyl)	1999-2011	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
40HP (4 cyl)	2001-2011	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
50HP (996cc)	2001-2011	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
50HP (935cc)	1995-2000	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
60HP	2001-2011	18-7914	35-822626Q2, Q04, K04	3.0L / 3.17 Qt.	10W-30 FC-W
75HP Carbureted	2000-2005	18-7914	35-822626Q2, Q04, K04	5.0L / 5.28 Qt.	10W-30 FC-W
75HP EFI (1B366822 & Below)	1999-2006	18-7914	35-822626Q2, Q04, K04	4.5L / 4.80 Qt.	10W-30 FC-W
75HP EFI (1B366822 & Above)	2006-2011	18-7758	35-877761K01	5.0L / 5.28 Qt.	10W-30 FC-W
80HP	2006-UP	18-7914	35-822626Q2, Q04, K04	4.5L / 4.80 Qt.	10W-30 FC-W
90HP Carbureted	2000-2005	18-7914	35-822626Q2, Q04, K04	5.0L / 5.28 Qt.	10W-30 FC-W
90HP EFI (1B366822 & Below)	1999-2006	18-7914	35-822626Q2, Q04, K04	4.5L / 4.80 Qt.	10W-30 FC-W
90HP EFI (1B366822 & Above)	2006-2011	18-7758	35-877761K01	5.0L / 5.28 Qt.	10W-30 FC-W
115HP EFI (1B366822 & Below)	2001-2006	18-7914	35-822626Q2, Q04, K04	5.0L / 5.28 Qt.	10W-30 FC-W
115HP EFI (1B366822 & Above)	2006-2011	18-7758	35-877761K01	5.0L / 5.28 Qt.	10W-30 FC-W
135 Verado L4	2006-2011	18-7921	35-877767K01	6.0L / 6.34 Qt.	25W-40 Synthetic Blend FC-W
150 (4-Stroke)	2011-2015	18-7758	35-877761K01	6.0L/6.34 Qt	10W-30 FC-W
150 Verado L4	2006-2011	18-7921	35-877767K01	6.0L / 6.34 Qt.	25W-40 Synthetic Blend FC-W
175 Verado L4	2006-2011	18-7921	35-877767K01	6.0L / 6.34 Qt.	25W-40 Synthetic Blend FC-W
200 Verado L4	2007-2011	18-7921	35-877767K01	6.0L / 6.34 Qt.	25W-40 Synthetic Blend FC-W
200 Verado L6	2005-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W
225HP EFI	2003-2006	18-7906-1	35-822626T7, Q15	6.0L / 6.34 Qt.	10W-30 FC-W
225 Verado L6	2005-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W
250 Verado L6	2005-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W
275 Verado L6	2005-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W
300 Verado L6	2007-2011	18-7918	35-877769K01	7.0L / 7.40 Qt.	25W-50 Synthetic Blend FC-W

OIL FILTER QUICK-REFERENCE GUIDE

MOHAWK

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
V8-302, V8-351		18-7875		See Owners Manual	25W-40 FC-W

NISSAN TOHATSU

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
F2	2006	-----	-----	300 ml. / 10 oz.	10W-40 FC-W
F2.5	2006 - Current	-----	-----	300 ml. / 10 oz.	10W-40 FC-W
F3.5	2006 - Current	-----	-----	300 ml. / 10 oz.	10W-40 FC-W
F4	1999 - Current	-----	3H6-07413-0	450 ml. / 16 oz.	10W-40 FC-W
F5	1998 - Current	-----	3H6-07413-0	450 ml. / 16 oz.	10W-40 FC-W
F6	2002 - Current	-----	3H6-07413-0	450 ml. / 16 oz.	10W-40 FC-W
F8	2003 - Current	-----	3V1-07410-1	800 ml. / 27 oz.	10W-40 FC-W
F9.8	2003 - Current	-----	3V1-07410-1	800 ml. / 27 oz.	10W-40 FC-W
F9.9	2000 - 2008	18-7911-1	3R007-6150M 3RO-07615-0	1.0L / 1.06 Qt.	10W-40 FC-W
F15	2000 - Current	18-7911-1	3R007-6150M 3RO-07615-0	1.0L / 1.06 Qt.	10W-40 FC-W
F18	2001 - 2006	18-7911-1	3R007-6150M 3RO-07615-0	1.0L / 1.06 Qt.	10W-40 FC-W
F20	2008 - Current	18-7911-1	3R007-6150M 3RO-07615-0	1.0L / 1.06 Qt.	10W-40 FC-W
F25	2002 - Current	18-7911-1	3R007-6150M 3RO-07615-0	1.8L / 1.9 Qt.	10W-40 FC-W
F30	2002 - Current	18-7911-1	3R007-6150M 3RO-07615-0	1.8L / 1.9 Qt.	10W-40 FC-W

NORTHERN LIGHTS

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
M753		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M753G		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M753K		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M753W		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M753w2		23-7801	140516190	3.5L / 3.7 Qt.	15W-40 API CF or Higher
M773L		23-7801	140516190	4.0L / 4.2 Qt.	15W-40 API CF or Higher
M773LW2		23-7801	140516190	4.9L / 4.75 Qt.	15W-40 API CF or Higher
M773LW3: 9/7Kw		23-7801	140516190	4.9L / 4.75 Qt.	15W-40 API CF or Higher
M843		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843N		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843NK		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843NK2		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843NW		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M843NW2		23-7801	140516190	5.5L / 5.8 Qt.	15W-40 API CF or Higher
M844		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844K		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844L		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844LK		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844LW		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844LW2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844W		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844W2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844W3: 16/12KW		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

NORTHERN LIGHTS CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

NORTHERN LIGHTS

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
M844LW3: 20/16Kw		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844NK2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844LK2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844NW2		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M844NW3		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
ML844		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
ML844K		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
ML844L		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
ML844LK		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M864K		23-7801	140516190	7.4L / 7.8 Qt.	15W-40 API CF or Higher
M864W		23-7801	140516190	7.4L / 7.8 Qt.	15W-40 API CF or Higher
M864W3: 25/20Kw		23-7801	140516190	7.4L / 7.8 Qt.	15W-40 API CF or Higher
M16C		23-7801	140516190	Refer to Owner's Manual	15W-40 API CF or Higher
M20CL		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher
M20CR		23-7801	140516190	8.2L / 8.66 Qt.	15W-40 API CF or Higher

OMC

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
100	4	1972 - 1973	18-7824	502902	3.3L / 3.5 Qt.	25W-40 FC-W
120	4	1965 - 1981	18-7824	502902	3.3L / 3.5 Qt.	25W-40 FC-W
140	4	1973 - 1981	18-7824	502902	3.3L / 3.5 Qt.	25W-40 FC-W
2.3L (Ford)	4	1987 - 1990	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
2.5L	4	1982 - 1986	18-7824	502902	3.3L / 3.5 Qt.	25W-40 FC-W
3.0L / GL / GS	4	1982 - 1998	18-7824	502902	3.8L / 4.0 Qt.	25W-40 FC-W
165	6	1972 - 1976	18-7876	502901	3.8L / 4.0 Qt.	25W-40 FC-W
3.8L	6	1981 - 1985	18-7879-1	502903	3.8L / 4.0 Qt.	25W-40 FC-W
4.3L	6	1985 - 1998	18-7879-1	502903	3.8L / 4.0 Qt.	25W-40 FC-W
4.3 HO (Remote Oil Filter)	6	1989 - 1991	18-7876	502901	4.0L / 4.5 Qt.	25W-40 FC-W
175 (Ford)	8	1975 - 1977	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
185 (Ford)	8	1978 - 1980	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
190 (Ford)	8	1974 - 1977	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
200	8	1978 - 1981	18-7876	502901	3.8L / 4.0 Qt.	25W-40 FC-W
225	8	1972 - 1978	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
230	8	1978 - 1981	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
235	8	1971 - 1977	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
245	8	1972 - 1975	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
250 (Ford)	8	1979	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
260	8	1978 - 1981	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
262 King Cobra	8	1989	18-7876	502901	3.8L / 4.0 Qt.	25W-40 FC-W
350 King Cobra	8	1986 - 1989	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
351 EFI	8	1994 - 1995	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
351 King	8	1992	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
351 King	8	1993	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
454 HO	8	1991 - 1993	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
454 King Cobra	8	1989 - 1990	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
460 King Cobra	8	1986 - 1989	18-7878-1	502904	5.7L / 6.0 Qt.	25W-40 FC-W
5.0L	8	1986-1996, 1998	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
5.0L EFI (Ford)	8	1993 - 1996	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
502 King Cobra (8.2L)	8	1992 - 1993	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W

OMC CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

OMC

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
5.7L	8	1982 - 1985	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
5.7L / GL / Gi	8	1986 - 1998	18-7876	502901	4.7L / 5.0 Qt.	25W-40 FC-W
5.8L (Ford)	8	1989 - 1991	18-7875	502900	4.7L / 5.0 Qt.	25W-40 FC-W
5.8L (Ford) / FL / EFI	8	1992 - 1995	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
5.8L HO EFI	8	1995	18-7875	502900	3.8L / 4.0 Qt.	25W-40 FC-W
7.4L / GL	8	1988, 1991-1998	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
7.4L Gi	8	1996 - 1998	18-7876	502901	7.6L / 8.0 Qt.	25W-40 FC-W
7.5L (Ford)	8	1987 - 1990	18-7878-1	502904	4.7L / 5.0 Qt.	25W-40 FC-W
8.2L	8	1984 - 1985	18-7876	502901	5.7L / 6.0 Qt.	25W-40 FC-W
8.2L GSi	8	1998	18-7876	502901	7.6L / 8.0 Qt.	25W-40 FC-W

ONAN

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
MDKAU		23-7804	185-744	2.1L / 2.2 Qt.	15W-40 API CF or Higher
MDKAV		23-7842	185-5835	4.0L / 4.2 Qt.	15W-40 API CF or Higher
MDKBG		23-7842	185-5835	4.0L / 4.2 Qt.	15W-40 API CF or Higher
MDKAW (Spacesaver)		23-7842	185-5835	4.3L / 4.5 Qt.	15W-40 API CF or Higher
MDKAZ		23-7842	185-5835	4.3L / 4.5 Qt.	15W-40 API CF or Higher
MDKBD		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKBE		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKBF		23-7840	122-0810	12L / 12.7 Qt.	15W-40 API CF or Higher
MDKBD (w/ Isolated Ground)		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKBE (w/ Isolated Ground)		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKBF (w/ Isolated Ground)		23-7840	122-0810	12L / 12.7 Qt.	15W-40 API CF or Higher
MDKBH		23-7804	185-744	2.1L / 2.2 Qt.	15W-40 API CF or Higher
MDJB		23-7841	122-0185	3.3L / 3.5 Qt.	15W-40 API CF or Higher
MDJC		23-7841	122-0185	6.2L / 6.5 Qt.	15W-40 API CF or Higher
MDJE		23-7841	122-0185	3.3L / 3.5 Qt.	15W-40 API CF or Higher
MDJF		23-7841	122-0185	6.2L / 6.5 Qt.	15W-40 API CF or Higher
MJA		23-7841	122-0185	Refer to Owners Manual	15W-40 API CF or Higher
MJB		23-7841	122-0185	Refer to Owners Manual	15W-40 API CF or Higher
MJC		23-7841	122-0185	Refer to Owners Manual	15W-40 API CF or Higher
MDKAD/E/F		23-7840	122-0810	7.6L / 8.0 Qt.	15W-40 API CF or Higher
MDKAL/A/B		23-7842	185-5835	4.0L / 4.2 Qt.	15W-40 API CF or Higher

PCM PLEASURECRAFT

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
200		18-7875	R077001	Refer to Owners Manual	Refer to Owners Manual
220		18-7875	R077001	Refer to Owners Manual	Refer to Owners Manual
8200		18-7875	R077001	Refer to Owners Manual	Refer to Owners Manual
8240		18-7875	R077001	Refer to Owners Manual	Refer to Owners Manual
230		18-7824	R077002	Refer to Owners Manual	Refer to Owners Manual
280		18-7824	R077002	Refer to Owners Manual	Refer to Owners Manual
300		18-7824	R077002	Refer to Owners Manual	Refer to Owners Manual
350		18-7824	R077002	Refer to Owners Manual	Refer to Owners Manual
5.0L MPI (Remote Oil Filter)	2007 & Older	18-7875	R077001	3.8L / 4.0 Qt.	15W-40 API SL or Higher
5.7L MPI (Remote Oil Filter)	2007 & Older	18-7875	R077001	3.8L / 4.0 Qt.	15W-40 API SL or Higher
6.0L MPI (Remote Oil Filter)	2007 & Older	18-7875	R077001	4.75L / 5.0 Qt.	15W-40 API SL or Higher

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

PCM / PLEASURECRAFT CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

PCM PLEASURECRAFT

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
5.0L MPI (Serial 473065 & UP) (Remote Oil Filter)	2007 - 2009	18-7875	R077001	3.8L / 4.0 Qt.	15W-40 API SL or Higher
EX 343 (Serial 473065 & UP) (Remote Oil Filter)	2007 - 2012	18-7875	R077001	3.8L / 4.0 Qt.	15W-40 API SL or Higher
ZR6 390 (Serial 470365 & UP) (Remote Oil Filter)	2007	18-7875	R077001	4.75L / 5.0 Qt.	15W-40 API SL or Higher
5.0L Pro Sport Catanium™ CES (Remote Oil Filter)	2008 - 2010	18-7875	R077001	4.5L / 4.75 Qt.	15W-40 API SM or Higher
5.7L EX343 Catanium™ CES (Remote Oil Filter)	2008 - 2012	18-7875	R077001	4.5L / 4.75 Qt.	15W-40 API SM or Higher
6.0L ZR-409 Catanium™ CES (Remote Oil Filter)	2009 - 2012	18-7875	R077001	4.75L / 5.0 Qt.	15W-40 API SM or Higher
6.0L MPI - ZR409 (Remote Oil Filter)	2009 - 2012	18-7875	R077001	4.75L / 5.0 Qt.	15W-40 API SM or Higher
HO303 MPI	2011 - 2012	18-7875	R077001	3.8L / 4.0 Qt. (Starting Amount)	15W-40 API SM or Higher
HO303 Catanium™ CES	2011 - 2012	18-7875	R077001	3.8L / 4.0 Qt. (Starting Amount)	15W-40 API SM or Higher
ZR450 Catanium™ CES	2011 - 2012	18-7875	R077001	3.8L / 4.0 Qt. (Starting Amount)	15W-40 API SM or Higher
ZR550 6.2L MPI	2011 - 2012	18-7875	R077001	3.8L / 4.0 Qt. (Starting Amount)	5W-30 Full Synthetic

SUZUKI

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
DF9.9-DF15 (9.9 hp. serial 110001 and below)	1996 - 2010	18-7903	16510-05240 16510-45H10	1.0 L / 1.1 Qt.	10W-40 Synthetic Blend FC-W
DF25	2000 - 2006	18-7915-1	16510-87J00	3.0 L / 3.2 Qt.	10W-40 Synthetic Blend FC-W
DF25 V-Twin	2006 - 2010	18-7915-1	16510-87J00	1.5L / 1.6 Qt.	10W-40 Synthetic Blend FC-W
DF30	2000 - 2007	18-7915-1	16510-87J00	3.0 L / 3.2 Qt.	10W-40 Synthetic Blend FC-W
DF40-DF50	1999 - 2010	18-7915-1	16510-87J00	2.2 L / 2.3 Qt.	10W-40 Synthetic Blend FC-W
DF60-DF70	1998 - 2009	18-7915-1	16510-87J00	4.5 L / 4.8 Qt.	10W-40 Synthetic Blend FC-W
DF60A	2010	18-7915-1	16510-87J00	2.7 L / 3.0 Qt.	10W-40 Synthetic Blend FC-W
DF70A	2009 - 2010	18-7896	16510-61A20-MHL	4.2 L / 4.0 Qt.	10W-40 Synthetic Blend FC-W
DF80A	2009 - 2010	18-7896	16510-61A20-MHL	4.2 L / 4.0 Qt.	10W-40 Synthetic Blend FC-W
DF90A	2009 - 2010	18-7896	16510-61A20-MHL	4.2 L / 4.0 Qt.	10W-40 Synthetic Blend FC-W
DF90	2001 - 2008	18-7896	16510-61A20-MHL	5.5 L / 5.8 Qt.	10W-40 Synthetic Blend FC-W
DF115	2001 - 2010	18-7896	16510-61A20-MHL	5.5 L / 5.8 Qt.	10W-40 Synthetic Blend FC-W
DF140	2002 - 2010	18-7897	16510-82703	5.5 L / 5.8 Qt.	10W-40 Synthetic Blend FC-W
DF150-DF175	2006 - 2010	18-7905	16510-96J00	8.0 L / 8.5 Qt.	10W-40 Synthetic Blend FC-W
DF200 / DF225 / DF250	2004 - 2010	18-7905	16510-96J00	8.0 L / 8.5 Qt.	10W-40 Synthetic Blend FC-W
DF300	2007 - 2010	18-7905	16510-96J00	8.0 L / 8.5 Qt.	10W-40 Synthetic Blend FC-W

VOLVO GASOLINE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
230 A/B	4	1989 - 1993	18-7878-1	3517857	4.5L / 4.75 Qt.	10W-40 FC-W
250 A/B	4	1989 - 1993	18-7878-1	3517857	4.5L / 4.75 Qt.	10W-40 FC-W
251A	4	1989 - 1992	18-7878-1	3517857	4.5L / 4.75 Qt.	10W-40 FC-W
3.0L	4	1993 - Current	18-7824	835440	3.8L / 4.0 Qt.	Synthetic SAE 30 (1)
AQ100	4	1961 - 1963	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ110	4	1963 - 1966	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ115 A/B	4	1969 - 1975	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ120 A/B	4	1966 - 1980	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ125 A/B	4	1981 - 1985	18-7878-1	3517857	4.2L / 4.5 Qt.	10W-40 FC-W
AQ130 A/B/C/D	4	1968 - 1977	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ131 A/B/C/D	4	1985 - 1989	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ140A	4	1975 - 1979	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ145 A/B	4	1979 - 1985	18-7878-1	3517857	4.2L / 4.5 Qt.	10W-40 FC-W
AQ151 A/B/C	4	1985 - 1989	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ170 A/B/C	4	1969 - 1980	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ171 A/C	4	1986 - 1989	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W

VOLVO GASOLINE CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

VOLVO GASOLINE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
AQ60F	4	1962 - 1968	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
AQ90	4	1962 - 1964	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
AQ95 /A	4	1964 - 1966	18-7878-1	3517857	3.8L / 4.0 Qt.	10W-40 FC-W
BB100	4	1963 - 1969	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB115 A/B/C	4	1969 - 1977	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB140A	4	1975 - 1979	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB145A	4	1979 - 1985	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB165A	4	1965 - 1969	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB170 A/B/C	4	1969 - 1978	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
BB30	4	1963 - 1969	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
MB10A	4	1971 - 1977	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
MB20 A/B/C	4	1969 - 1980	18-7878-1	3517857	Check Owners Manual	10W-40 FC-W
4.3L	V6	1993 - 2006	18-7879-1	841750	4.2L / 4.5 Qt.	Synthetic SAE 30 (1)
4.3L	V6	2007 - Current	18-8003	8692305	4.7L / 5.0 Qt.	Synthetic SAE 30 (1)
430 A/B	V6	1990 - 1992	18-7879-1	841750	4.2L / 4.5 Qt.	10W-40 FC-W
431 A/B	V6	1989 - 1992	18-7879-1	841750	4.2L / 4.5 Qt.	10W-40 FC-W
432A/B	V6	1992 - 1998	18-7879-1	841750	4.2L / 4.5 Qt.	10W-40 FC-W
434A/B	V6	1992 - 1997	18-7879-1	841750	4.2L / 4.5 Qt.	10W-40 FC-W
AQ175A	V6	1981 - 1985	18-7879-1	841750	6.0L / 6.5 Qt	10W-40 FC-W
AQ205A	V6	1988 - 1989	18-7879-1	841750	6.0L / 6.5 Qt	10W-40 FC-W
5.0L (Ford)	V8	1993 - 1999	18-7875	835779	5.7L / 6.0 Qt.	Synthetic SAE 30 (1)
5.0L (GM)	V8	1997 - 2006	18-7824	835440	5.7L / 6.0 Qt.	Synthetic SAE 30 (1)
5.0L (GM)	V8	2007 - Current	18-8003	8692305	5.2L / 5.5 Qt.	Synthetic SAE 30 (1)
5.7L	V8	1993 - 2006	18-7824	835440	5.7L / 6.0 Qt.	Synthetic SAE 30 (1)
5.7L	V8	2007 - Current	18-8003	8692305	5.2L / 5.5 Qt.	Synthetic SAE 30 (1)
5.8L	V8	1993 - 1996	18-7875	835779	5.7L / 6.0 Qt.	Synthetic SAE 30 (1)
500 A/B	V8	1989 - 1993	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
501 A/B	V8	1989 - 1993	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
570 A/MS4A	V8	1989 - 1993	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
571A	V8	1989 - 1992	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
572A	V8	1991 - 1993	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
7.4L	V8	1993 - 2000	18-7876	3850559	6.6L / 7.0 Qt.	Synthetic SAE 30 (1)
740 A/B	V8	1992 - 1993	18-7876	3850559	6.6L / 7.0 Qt.	10W-40 FC-W
8.1L	V8	1999 - 2006	18-7824	835440	8.0L / 8.5 Qt.	Synthetic SAE 30 (1)
8.1L	V8	2007 - Current	18-8003	8692305	8.0L / 8.5 Qt.	Synthetic SAE 30 (1)
8.2L	V8	1993 - 2000	18-7876	3850559	6.6L / 7.0 Qt.	Synthetic SAE 30 (1)
AQ190A	V8	1976 - 1977	18-7875	835779	4.0L / 4.2 Qt.	10W-40 FC-W
AQ211A	V8	1986 - 1989	18-7824	835440	4.0L / 4.2 Qt.	10W-40 FC-W
AQ225 B/C/D/E/F	V8	1973 - 1976	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
AQ231A	V8	1986 - 1989	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
AQ231B	V8	1987 - 1989	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
AQ240A	V8	1976 - 1977	18-7875	835779	4.4L / 4.7 Qt.	10W-40 FC-W
AQ255 A/B	V8	1977 - 1978	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
AQ260 A/B	V8	1979 - 1986	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
AQ271 A/B/C/D	V8	1986 - 1989	18-7824	835440	5.4L / 5.7 Qt.	10W-40 FC-W
AQ280A	V8	1978 - 1979	18-7824	835440	5.4L / 5.7 Qt.	10W-40 FC-W
AQ290A	V8	1979 - 1985	18-7824	835440	5.4L / 5.7 Qt.	10W-40 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

VOLVO GASOLINE CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

VOLVO GASOLINE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
AQ311 A/B	V8	1986 - 1987	18-7824	835440	5.4L / 5.7 Qt.	10W-40 FC-W
BB225 A/B/C	V8	1973 - 1977	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
BB231A	V8	1987	18-7824	835440	4.4L / 4.7 Qt.	10W-40 FC-W
BB260 A/B/C	V8	1978 - 1987	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W
BB261A	V8	1988 - 1989	18-7824	835440	5.7L / 6.0 Qt.	10W-40 FC-W

VOLVO DIESEL

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
2001 / B	1	1984 - 1993	18-7884	834337	1.4L / 1.5 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD1B	1	1970 - 1973	18-7884	834337	1.5L / 1.8 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD5A / B / C	1	1975 - 1982	18-7884	834337	2.0L / 2.10 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
2002 / B	2	1983 - 1993	18-7884	834337	2.75L / 2.9 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQD2B	2	1972 - 1975	18-7884	834337	See Owners Manual	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD11C / D	2	1975 - 1983	18-7884	834337	2.6L / 2.7 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD2	2	1964 - 1967	18-7884	834337	See Owners Manual	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD2B	2	1970 - 1975	18-7884	834337	2.6L / 2.7 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD6A / B	2	1971 - 1976	18-7884	834337	2.8L / 2.9 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD7A / B	2	1976 - 1983	18-7884	834337	2.8L / 2.9 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
2003 /B / TB	3	1983 - 1993	18-7884	834337	4.1L / 4.3 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD17C / D	3	1975 - 1984	18-7884	834337	4.2L / 4.4 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD3B	3	1971 - 1975	18-7884	834337	4.8L / 5.8 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AD31A / L-A / P-A / D / X	4	1986 - 2004	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQAD30A	4	1983 - 1986	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQAD31A	4	1986 - 1989	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQD21A / B	4	1969 - 1981	18-7974	3827069	5.5L / 5.8 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-180iB / C / D / E	4	2005 - Current	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-180iB / C / D / E	4	2005 - Current	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-210A-A / A-B	4	2003 - 2006	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-210A-A / B	4	2003 - 2006	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-210i-A / B	4	2003 - 2006	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-210i-A / B	4	2003 - 2006	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-225A-B	4	2005 - 2008	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-225A-B	4	2005 - 2008	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-225i-B	4	2005 - 2008	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-225i-B	4	2005 - 2008	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-260A-A / A-B / D-B	4	2004 - 2008	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-260A-A / A-B / D-B(IPS)	4	2004 - 2008	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-260i-A / B	4	2004 - 2008	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-260i-A / B	4	2004 - 2008	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-300A-A / A-E / D-A	4	2007 - Current	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-300A-A / A-E / D-A	4	2007 - Current	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-300i-A / C / D	4	2007 - 2010	18-0035	3582732 Full Flow	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D4-300i-A / C / D	4	2007 - 2010	18-0036	3582733 Bypass	12.5L / 13.2 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD32P	4	1997 - 2005	18-7926		8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD21A / B	4	1969 - 1981	18-7974	3827069	5.5L / 5.8 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD30A	4	1983 - 1986	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD31A	4	1986 - 1994	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD30A	4	1983 - 1986	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD31B / D/ PL	4	1989 - 2003	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher

VOLVO DIESEL CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

VOLVO DIESEL

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
TMD30A	4	1983 - 1986	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD31A / B / D	4	1986 - 1994	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD31L-A	4	1994 - 1997	18-7878-1	3517857	8.5L / 9.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-110i-A / B / C	5	2004 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-130A-A / A-B	5	2005 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-130i-A / B / C	5	2004 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-160A-A / A-B / A-C	5	2004 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-160i-A / B / C	5	2004 - 2006	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-190A-B	5	2005 - 2007	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D3-190i-B / C	5	2005 - Current	18-8003	8692305	5.65L / 6.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
AQD70B / C	6	1972 - 1978	18-7926	423135	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D11A-A / B / C / D	6	2007 - Current	18-0033	478736	38L / 10 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D11A-A / B / C / D	6	2007 - Current	18-0034	477556	38L / 10 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D11A-C (IPS) / D11A-D (IPS)	6	2009 - Current	18-0033	478736	38L / 10 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D11A-C (IPS) / D11A-D (IPS)	6	2009 - Current	18-0034	477556	38L / 10 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D12D-AMP / B / C / E / F / G / H	6	1999 - 2009	18-0033	478736	44L / 11.62 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D12D-AMG / EMG (Gen Set)	6	2002 - 2008	18-0034	477556	44L / 11.62 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D12D-AMH / B / C / E /G	6	2002 - 2008	18-0033	478736	44L / 11.62 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D13AMP / B / C / G / H	6	2009 - Current	18-0033	478736	45L / 11.89 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D13AMP / B / C / G / H	6	2009 - Current	18-0034	477556	45L / 11.89 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D16C-AMG / B / C (Gen Set)	6	2006 - 2009	18-0034	477556	49L / 13 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D16C-AMH / B / C	6	2006 - 2009	18-0033	478736	49L / 13 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-280A-A / A-B / A-C / A-D	6	2004 - 2010	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-280i-A / B	6	2004 - 2008	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-280i-A / B	6	2004 - 2008	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-310i-A / B / C / D	6	2003 - 2010	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-310i-A / B / C / D	6	2003 - 2010	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-330A-B / D-B	6	2004 - 2008	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-330A-B / D-B	6	2004 - 2008	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6--330i-B / C / D	6	2007 - 2010	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6--330i-B / C / D	6	2007 - 2010	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-370A-B / A-C / A-D / D-B / D-C / D-D	6	2007 - 2010	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-370A-B / A-C / A-D / D-B / D-C / D-D	6	2007 - 2010	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-400A-E	6	2011 - Current	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-400A-E	6	2011 - Current	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-435D-C / D-D / D-E	6	2006 - Current	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-435D-C / D-D / D-E	6	2006 - Current	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-435i-A / C / D / E	6	2006 - Current	18-0035	3582732 Full Flow	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D6-435i-A / C / D / E	6	2006 - Current	18-0036	3582733 Bypass	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D9A2A	6	2004 - 2006	18-0033	478736	31L / 32.75 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
D9A2A MG (Gen Set)	6	2004 - Current	18-0033	478736	31L / 32.75 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD300-A	6	2001 - 2005	18-7926		11L / 11.6 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD42B/P/PA	6	1993 - 1997	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD43P-A	6	1997 - 2005	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAD44P-A/B/C	6	1997 - 2004	18-7926		11L / 11.6 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

VOLVO DIESEL CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

VOLVO DIESEL

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
KAMD300-A	6	2001 - 2004	18-7926		11L / 11.6 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAMD42A/B/P/PA	6	1991 - 1997	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAMD43P-A	6	1997 - 2005	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
KAMD44P-B/C	6	1999 - 2004	18-7926		11L / 11.6 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD100A/B	6	1965 - 1984	18-7926		50L / 13.21 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD120A/B	6	1970 - 1980	18-7926		50L / 13.21 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD32A	6	1970 - 1977	18-7974	3827069	8L / 8.4 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
MD70B	6	1970 - 1978	18-7926		15L / 16 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD102A (Long Filter)	6	1991 - 2000	18-0033	478736	50L / 13.21 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD102A / D (Short Filter)	6	1991 - 2000	18-0032	847741	50L / 13.21 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD103A-A (Long Filter)	6	2000 - 2004	18-0033	478736	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD103A-A, AUX (Short Filter)	6	2000 - 2004	18-0032	847741	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD120A / B	6	1972 - 1983	18-7926		50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD122D	6	1989 - 1996	18-0032	847741	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD122P-A, B, C	6	1995 - 2002	18-0033	478736	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD162A / B / C	6	1988 - 1996	18-0033	478736	73L / 19.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD162C-C	6	1999 - 2001	18-0033	478736	Refer to Owners Manual	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD163A-A / PA	6	1994 - 2001	18-0033	478736	73L / 19.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD165A-A / C-A / P-A	6	2002 - 2005	18-0033	478736	73L / 19.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD40A / B	6	1980 - 1986	18-7926	423135	10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD41A/B/D	6	1986 - 1994	18-7926	423135	10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD42 B/WJ-A	6	1993 - 2003	18-7926	423135	10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD60A/B/C	6	1976 - 1987	18-7926	423135	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD61A	6	1986 - 1999	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD62A	6	1992 - 1994	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD63LA, 63PA	6	1994 - 2005	18-7974	3827069	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD63P-A	6	1994 - 2005	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD70B/C	6	1970 - 1978	18-7926	423135	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD71A	6	1986 - 1994	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD71B	6	1989 - 2000	18-1974	3827069	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD72A	6	1991 - 1994	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD72P-A	6	1995 - 1997	18-0032	847741	27L / 7.1 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD72WJ-A	6	1993 - 1997	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD73P-A/WJ-A	6	1997 - 1999	18-7926	423135	28L / 7.4 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74A	6	2000 - 2001	18-0032	847741	29L / 7.7 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74A-A / A-B / P-B	6	2000 - 2005	18-7926		24L / 6.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74C-A, B	6	2000 - 2001	18-0032	847741	25L / 6.6 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74L-A, B	6	2000 - 2005	18-0032	847741	25L / 6.6 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD74P-A, B	6	1998 - 2005	18-0032	847741	25L / 6.6 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TAMD75P-A	6	1998 - 2005	18-7926		24L / 6.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
THAMD70B/C	6	1972 - 1979	18-7926		24L / 6.3 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD100A	6	1965 - 1983	18-7926		50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD102A	6	1988 - 2000	18-0033	478736	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD120A/B	6	1970 - 1983	18-7878-1	3517857	50L / 13.2 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD41B	6	1989 - 1993	18-7926		8.5L / 9 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD41L-A	6	1994 - 1997	18-7926		10.5L / 11.0 Qt.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher
TMD70B/C	6	1972 - 1985	18-0032	847741	20L / 5.28 Gal.	15W-40 VDS-2 or VDS-3 / API CI-4 or higher

OIL FILTER QUICK-REFERENCE GUIDE

WESTERBEKE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
PROPULSION ENGINES						
11A One	1	2001 - Current	23-7800	036918	1.6L / 1.7 Qt.	SAE 10W-30
12B Two	2	1983 - 1992	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
12C Two	2	1992 - Current	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
12D Two	2	Current	23-7800	036918	2.8L / 3.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
20B Two	2	1987 - Current	23-7800	036918	2.8L / 3.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
W13	2	1980 - 1984	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
W13A	2	1984 - 1988	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
30B Three	3	1987 - Current	23-7800	036918	2.8L / 3.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
30C Three	3	Current	23-7800	036918	2.8L / 3.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
35B Three	3	1987 - 2000	23-7800	036918	4.5L / 4.75 Qt.	SAE 10W-30
35C Three	3	2000 - 2002	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
35D Three	3	2002 - Current	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
35E Three	3	Current	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
W18	3	1985 - 1989	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
W21	3	1980 - 1984	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
W21A	3	1984 - 1987	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
38B Four	4	1987 - 2001	23-7825	035828	4.5L / 4.75 Qt.	SAE 10W-30
42B Four	4	1987 - 1999	23-7825	035828	4.5L / 4.75 Qt.	SAE 10W-30
44A Four	4	1999 - 2002	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
44B Four	4	2002 - Current	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
44C Four	4	Current	23-7800	036918	4.5L / 4.75 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
55A Four	4	1995 - 2002	23-7825	035828	5.0L / 5.28 Qt.	SAE 30 CF
55B Four	4	2002 - 2005	23-7800	036918	7.6L / 8.0 Qt.	SAE 30 CF
55C Four	4	2005 - Current	23-7800	036918	7.6L / 8.0 Qt.	SAE 30 CF
55D Four	4	Current	23-7800	036918	7.6L / 8.0 Qt.	SAE 30 CF
63B Four	4	1990 - 1994	23-7825	035828	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
63C Four	4	1994 - 2000	23-7825	035828	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
63D Four	4	2001 - 2003	23-7825	035828	5.0L / 5.28 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
64A Four	4	2003 - Current	23-7826	040154	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
71B Four	4	1991 - 1994	23-7825	035828	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
71C Four	4	1994 - Current	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
82B Four	4	1991 - Current	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
90A Four	4	1999 - Current	23-7826	040154	6.0L / 6.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
W27	4	1980 - 1984	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
W27A	4	1984 - 1988	23-7800	036918	3.78L / 4.0 Qt.	SAE 10W-30
W33	4	1980 - 1984	23-7825	035828	3.78L / 4.0 Qt.	SAE 10W-30
W33A	4	1984 - 1988	23-7825	035828	3.78L / 4.0 Qt.	SAE 10W-30
W41G	4	1986 - 1993	23-7800	036918	-	-
W46	4	1985 - 1990	23-7825	035828	6.15L / 6.5 Qt.	SAE 10W-30
W70	4	1982 - 1991	23-7826	040154	6.15L / 6.5 Qt.	SAE 10W-30
W70G	4	1988 - 2001	23-7800	036918	-	-
W70GA	4	2003 - Current	23-7800	036918	-	-
108B Six	6	1991 - 1994	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
108C Six	6	1994 - Current	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
W100	6	1982 - 1991	23-7826	040154	11.3L / 12 Qt.	-

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

WESTERBEKE CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

WESTERBEKE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
GEN SET (ALL MODELS ARE 60HZ. USA / NORTH AMERICAN						
10.0 BTD	3	1984 - 2000	23-7800	036918	3.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
10.0 BTDA	3	2000 - Current	23-7800	036918	3.8L / 4.0 Qt,	15W-40 API CI-4, CI-4 Plus, CJ-4
10.0 EDT D-NET	3	-	23-7800	036918	3.8L / 4.0 Qt,	15W-40 API CI-4, CI-4 Plus, CJ-4
10.0 SBEG Low-CO	4	2005 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
11.0 TWG	4	1984 - 1987	23-7800	036918	-	SAE 10W-30
11.0 WMD	4	1980 - 1987	23-7800	036918	6.15 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
11.5 BTD	3	-	23-7800	036918	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
11.5 EDT D-NET	3	-	23-7800	036918	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.06 EDT D-NET	3	-	23-7800	036918	4.7L / 5.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 BEG	4	2002 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
12.5 BTDB	4	-	23-7800	036918	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 BTG	4	1987 - 2001	23-7800	036918	3.8L / 4.0 Qt,	SAE 10W-30
12.5 BTGA	4	2001 - 2002	23-7800	036918	-	SAE 10W-30
12.5 EDT D-NET	4	-	23-7800	036918	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 SBEG Low-CO	4	2005 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
12.6 BTD	3	2002 - Current	23-7800	036918	3.8L / 4.0 Qt,	15W-40 API CI-4, CI-4 Plus, CJ-4
14.0 SBEG Low-CO	4	2005 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
15.0 BEG	4	2002 - Current	23-7800	036918	3.5 Qt.	SAE 10W-30
15.0 BTDC	4	2000 - Current	23-7800	036918	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
15.0 BTG	4	1987 - 2001	23-7800	036918	3.8L / 4.0 Qt,	SAE 10W-30
15.0 EDT D-NET	4	-	23-7800	036918	5.2L / 5.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
20.0 BEG	4	1995 - 2004	23-7800	036918	4.5 Qt.	SAE 10W-30
20.0 BEGA	4	2004 - Current	23-7800	036918	-	SAE 10W-30
20.0 SBEG Low-CO	4	2005 - Current	23-7800	036918	4.5 Qt.	SAE 10W-30
20.0 SBEGA Low-CO	4	-	23-7800	036918	-	SAE 10W-30
22.5 SBEG Low-CO	4	2005 - Current	23-7800	036918	-	SAE 10W-30
22.5 SBEGA Low-CO	4	-	23-7800	036918	4.5 Qt.	SAE 10W-30
25.0 BEG	4	1999 - 2004	23-7800	036918	4.5 Qt.	SAE 10W-30
3.0 WMD	2	1982 - 1988	23-7800	036918	2.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.0 BCD (60 Hz.) ONLY	3	2002 - Current	23-7800	036918	3.05L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.0 BCDA 60Hz. ONLY	3	2008 - Current	23-7800	036918	3.05L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.4 BCD	2	1986 - 1989	23-7800	036918	2.4L / 2.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.4 WMD	2	1980 - 1986	23-7800	036918	2.4L / 2.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
4.5 BCG	3	1988 - 1997	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
4.5 BCGA	3	1997	23-7800	036918	2.4L / 2.5 Qt.	SAE 10W-30
4.5 BCGB	3	1999 - 2002	23-7800	036918	2.4L / 2.5 Qt.	SAE 10W-30
4.5 BCGTC	3	1997 - 2002	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
4.5 BCGTE	3	1997 - 2001	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
5.0 BCD	3	1989 - 1996	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
5.0 BCDA	3	1996	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
5.0 BCDB(60Hz)	3	1996 - Current	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
5.0 BCG low profile	3	2002 - Current	23-7800	036918	2.4L / 2.5 Qt.	SAE 40 SJ
5.0 BCGA	3	2002	23-7800	036918	2.4L / 2.5 Qt.	SAE 40 SJ
5.0 SBCG Low-CO	3	2005 - Current	23-7800	036918	2.8L / 3.0 Qt.	SAE 40 SJ
5.5 BCD	3	-	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
5.5 EDC D-NET	3	-	23-7800	036918	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
6.0 BCD	3	1986 - 1989	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4

WESTERBEKE CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

WESTERBEKE

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
GEN SET (ALL MODELS ARE 60HZ. USA / NORTH AMERICAN						
6.0 WMD	3	-	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
6.5 SBCG Low-CO	3	2005 - Current	23-7800	036918	2.8L / 3.0 Qt.	SAE 40 SJ
6.5 TWG	4	1984 - 1987	23-7800	036918	3.0L / 3.2 Qt.	SAE 10W-30
7.0 BCG / BCGA	3	1989 - 1997	23-7800	036918	2.8L / 3.0 Qt.	SAE 10W-30
7.0 BCGB	3	1999 - 2002	23-7800	036918	2.4L / 2.5 Qt.	SAE 10W-30
7.0 BCGC Low Profile	3	2002 - 2004	23-7800	036918	2.4L / 2.5 Qt.	SAE 40 SJ
7.0 BCGD Low Profile	3	2004 - Current	23-7800	036918	2.4L / 2.5 Qt.	SAE 40 SJ
7.2 BCGTC	3	1997 - 2002	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
7.2 BCGTE	3	1997 - 2001	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
7.6 BTD	3	1993 - Current	23-7800	036918	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
7.6 EDT D-NET	3	-	23-7800	036918	3.6L / 3.8 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
7.7 WMD	3	1980 - 1984	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 BCDT	2	2002 - 2004	23-7800	036918	2.9L / 3.1 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 BTD	3	1984 - 2000	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 BTDA	3	2000 - Current	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 EDT D-NET	3	-	23-7800	036918	3.8L / 4.0 Qt,	15W-40 API CI-4, CI-4 Plus, CJ-4
8.0 SGEG Low-CO	4	2005 - Current	23-7800	036918	3.3L / 3.5 Qt.	SAE 10W-30
8.0 TWG	4	1983 - 1987	23-7800	036918	3.0L / 3.2 Qt.	SAE 10W-30
8.0 WMD	3	1980 - 1984	23-7800	036918	3.0L / 3.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
8.5 BTG	4	1987 - 1993	23-7800	036918	3.7L / 3.9 Qt.	SAE 10W-30
8.5 BTGA	4	1993 - 2002	23-7800	036918	3.8L / 4.0 Qt,	SAE 10W-30
9.6 BCGTC	3	1997 - 2002	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
9.6 BCGTE	3	-	23-7800	036918	2.6L / 2.7 Qt.	SAE 10W-30
11.0 BTD	4	1987 - 2001	23-7825	035828	4.0L / 4.2 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 BTDA	4	1988 - 2000	23-7825	035828	4.5L / 4.7 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
12.5 WMD	4	1980 - 1987	23-7825	035828	4.5L / 4.7 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
15.0 BTD	4	1987 - 1990	23-7825	035828	6.6L / 7.0 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
15.0 BTDA	4	1990 - 1994	23-7825	035828	5.0L / 5.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
15.0 BTDB	4	1994 - 2000	23-7825	035828	5.0L / 5.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
20.0 BED	4	1990 - 1995	23-7825	035828	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
25.0 BED PTO	4	1992 - Current	23-7826	040154	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
25.0 WTA	4	1982 - 1985	23-7826	040154	6.0L / 6.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
32.0 BED	6	1993 - 1994	23-7826	040154	Refer to Owners Manual	15W-40 API CI-4, CI-4 Plus, CJ-4
32.0 BEDA	4	1994 - Current	23-7826	040154	6.0L / 6.3 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
32.0 BEDB	6	1994	23-7826	040154	11.3L / 12 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
20.0 BEDA	4	1995 - Current	23-7826	040154	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4
25.0 BED	4	1992 - Current	23-7826	040154	6.15L / 6.5 Qt.	15W-40 API CI-4, CI-4 Plus, CJ-4

YAMAHA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
F2.5	2003 - 2011	-----		0.35 L / 0.35 Qt.	10W-30 FC-W
F4	1999 - 2011	-----		0.50 L / 0.53 Qt.	10W-30 FC-W
F6, F/T8	2001 - 2011	-----		0.80 L / 0.84 Qt.	10W-30 FC-W
T9.9 (Model 6G8)	1991 - 04/2005	18-7901	6G8-13440-00-00	1.0 L / 1.06 Qt.	10W-30 FC-W
F9.9 (Model 6G8)	1990 - 04/2005	18-7901	6G8-13440-00-00	1.0 L / 1.06 Qt.	10W-30 FC-W
T9.9 (Model 66R)	2005 - 04/2006	18-7911-1	5GH-13440-00-00	0.80 L / 0.84 Qt.	10W-30 FC-W

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

YAMAHA CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

YAMAHA

Model	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
F9.9 (Model 66R)	2005 - 04/2006	18-7911-1	5GH-13440-00-00	0.80 L / 0.84 Qt.	10W-30 FC-W
F15	1998 - 1999	18-7902	3FV-13440-10-00	1.0 L / 1.06 Qt.	10W-30 FC-W
F15	2000 - 2006	18-7911-1	5GH-13440-00-00	1.8 L / 1.9 Qt.	10W-30 FC-W
F15C	2007 - 2012	18-8700	5GH-13440-20-00	1.8 L / 1.9 Qt.	10W-30 FC-W
F20	2007 - 2012	18-8700	5GH-13440-20-00	1.8 L / 1.9 Qt.	10W-30 FC-W
F25	1998 - 1999	18-7902	3FV-13440-10-00	1.7 L / 1.8 Qt.	10W-30 FC-W
F25 / T25	2000 - 04/2006	18-7911-1	5GH-13440-00-00	1.7 L / 1.8 Qt.	10W-30 FC-W
F25	2009 - Current	18-8700	5GH-13440-20-00	1.7 L / 1.8 Qt.	10W-30 FC-W
F30	2001 - 2006	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F40	1999 - 2000	18-7902	3FV-13440-10-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F40 / F40B (International)	2001 - 2008	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F40A	2001 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T50	1996 - 1999	18-7902	3FV-13440-10-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T50	2000 - 2004	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T50	2005 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F50	1995 - 1999	18-7902	3FV-13440-10-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F50	1999 - 2004	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F50	2005 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T60	1999 - 2004	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
T60	2005 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F60	1999 - 2004	18-7911-1	5GH-13440-00-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F60	2005 - Current	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F70	All Years	18-8700	5GH-13440-20-00	2.0 L / 2.1 Qt.	10W-30 FC-W
F75	All Years	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F80	1999	18-7902	3FV-13440-10-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F80	2000 - Current	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F90	All Years	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F100	1999	18-7902	3FV-13440-10-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F100	2000 - Current	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F115	All Years	18-7911-1	5GH-13440-00-00	4.3 L / 4.5 Qt.	10W-30 FC-W
F150	2004 - Current	18-7906-1	69J-13440-01-00	5.4 L / 5.7 Qt.	10W-30 FC-W
F200 (3.3L)	All Years	18-7906-1	69J-13440-01-00	5.8 L / 6.13 Qt.	10W-30 FC-W
F200 (4.2L SHO)	2009 - Current	18-7954	N26-13440-00-00	7.1L / 7.5 Qt.	5W-30 FC-W Full Synthetic
F225 (3.3L)	All Years	18-7906-1	69J-13440-01-00	5.8 L / 6.13 Qt.	10W-30 FC-W
F225 (4.2L)	2009 - Current	18-7954	N26-13440-00-00	7.1L / 7.5 Qt.	10W-30 FC-W
F250 (3.3L)	All Years	18-7906-1	69J-13440-01-00	5.8 L / 6.13 Qt.	10W-30 FC-W
F250 (4.2L)	2009 - Current	18-7954	N26-13440-00-00	7.1L / 7.5 Qt.	10W-30 FC-W
F300 (V8)	2007 - Current	18-7954	N26-13440-00-00	8.0 L / 8.45 Qt.	10W-30 FC-W
F350 (V8)	2007 - Current	18-7954	N26-13440-00-00	8.0 L / 8.45 Qt.	10W-30 FC-W

YANMAR

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
1GM	1	1980 - 1983	18-7910-1	124450-35100 119660-35150 119660-35150	1.6 Qt.	SAE 15W-40 CI-4 Refer to owners manual
1GM10	1	1983 - 2009	18-7910-1	124450-35100 119660-35150 119305-35151	1.6 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2GM	2	1980 - 1983	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual

YANMAR CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

YANMAR

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
2GM20	2	1983 - 2005	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2GM20-YEU (Serial No. Starts w/ E)	2	1997 - Current	18-7910-1	119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2GM20F	2	1983 - 2005	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2GMF	2	1980 - 1983	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2QM15	2	1977 - 1980	18-7910-1	124450-35100 119660-35150 119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2QM20 (Serial #81181 and Higher)	2	1975 - 1980	18-7917	124550-35110 124085-35113	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
2YM15	2	2004 - Current	18-7910-1	119305-35151	2.1 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GM30	3	1983 - Current	18-7910-1	124450-35100 119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GM30-YEU (Serial No. Starts w/ E)	3	1997 - Current	18-7910-1	119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GM30F	3	1983 - 2005	18-7910-1	124450-35100 119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GM	3	1980 - 1983	18-7910-1	124450-35100 119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GMD	3	1980 - 1983	18-7910-1	119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3GMF	3	1980 - 1983	18-7910-1	124450-35100 119660-35150 119305-35151	2.7 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3HM	3	1980 - 1983	18-7917	124550-35110 124085-35113		Refer to owners manual
3HM35	3	1983 - 1992	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual
3HM35F	3	1983 - 1992	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual
3HMF	3	1980 - 1983	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual
3JH2TBE	3	1991-1999	18-7910-1	119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3JH2BE	3	1989-1999	18-7910-1	119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3JH2	3	1992-1999	18-7910-1	119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3JH3	3	1999 - 2004	18-7910-1	119305-35150 119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3JH3E-YEU	3	2004 - Current	18-7910-1	119305-35150 119305-35151	5.2 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3JH4E (40hp.)	3	2004 - Current	18-7910-1	119305-35150 119305-35151		SAE 15W-40 CI-4 Refer to owners manual
3QM30	3	1976 - 1980	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

YANMAR CONTINUED ON NEXT PAGE

OIL FILTER QUICK-REFERENCE GUIDE

YANMAR

Model	Cyl.	Year	Oil Filter	Replaces	Crankcase Capacity	Recommended Oil
3QM30F	3	1976 - 1980	18-7917	124550-35110 124085-35113		SAE 15W-40 CI-4 Refer to owners manual
3YM20	3	2004 - Current	18-7910-1	119305-35151	2.6 Qt.	SAE 15W-40 CI-4 Refer to owners manual
3YM30	3	2004 - Current	18-7910-1	119305-35151	2.6 Qt.	SAE 15W-40 CI-4 Refer to owners manual

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

ALPHA CROSS REFERENCE

AC	
PF1250	18-7758
PF1267	18-0034
PF454	18-7824
PF2	18-7875
PF1218	18-7876
PF13	18-7878-1
PF857F	18-7880
PF2210	18-7884
PF939	18-7886
PF881F	-----
SPF53	18-7897
PF911F	N/A
PF1127	18-7910-1
PF1237*	18-7911-1
PF1237*	18-7913
PF2057	18-7914
PF1233	18-7916
PF60	18-7925
PF2207	18-7926
PF2203	18-7927
PF2257	18-8003
PF1127	23-7800
* Refer to Engine Mfg. Section	

BALDWIN	
B131	23-7801
B134	18-7871
B1400*	18-7902
B1400*	18-7911-1
B1400*	18-7913
B1402*	18-7909
B1402*	18-7914
B161-S	23-7842
B163	23-7841
B167	18-7926
B168	18-7917
B178	18-7925
B179*	18-7910-1
B179*	23-7800
B179*	23-7824
B2	18-7875
B202	23-7825
B233*	18-7878-1
B233*	23-7840
B33*	18-7916
B33*	23-7821
B35-S	18-7879-1
B360	18-7824
B37*	18-7895
B37*	18-7896
B43-S	18-7974
B6	18-7876
B7165	18-7884

BALDWIN	
B7333	18-7897
B75*	18-0032
B75*	18-7927
B76	18-7880
B7685	18-0034
B76-SS	18-0033
BT216	18-7886
BT223	18-7915-1
BT237	-----
P7417	18-8003
* Refer to Engine Mfg. Section	

BRP
See Evinrude / Johnson / OMC

CATERPILLAR	
1R-0658	18-7880

CHRYSLER INBOARD	
1851658	18-7885
3549957	18-7878-1
L-1108	18-7878-1
L-19	18-7878-1
L-319	18-7879-1

CRUSADER	
22679	18-7875
201101	18-7824
201104	18-7876

DETROIT DIESEL	
25010495	N/A

EVINRUDE / JOHNSON /OMC	
173232	18-7824
173233	18-7876
173834	18-7879-1
434839	18-7916
502901	18-7876
502902	18-7824
502903	18-7879-1
502904	18-7878-1
763364	18-7903
778885	18-7915-1
778886	18-7896
778887	18-7897
5031411	18-7915-1
5033102	18-7903
5033539	18-7896
5033919	18-7897
5035703	18-7895

FRAM	
CH9954	18-8003
P9407	18-0034
PH10809	23-7823

FRAM	
PH13	18-7876
PH16*	18-7878-1
PH16*	23-7841
PH2821A	18-7886
PH2870A	18-7925
PH2921	23-7825
PH2951*	18-7897
PH2951*	23-7801
PH30	18-7824
PH3306A	18-7926
PH3387A	18-7974
PH3545*	18-0032
PH3545*	18-7927
PH3593A*	18-7910-1
PH3593A*	23-7800
PH3612	N/A
PH3614	18-7884
PH3766	18-7871
PH3980	18-7879-1
PH4386*	18-7895
PH4386*	18-7896
PH4967*	18-7897
PH4967*	18-7906-1
PH4967*	18-7916
PH4967*	23-7821
PH49A*	18-0033
PH49A*	18-7880
PH5	18-7876
PH5046	18-7917
PH6017A*	18-7902
PH6017A*	18-7909
PH6017A*	18-7911-1
PH6017A*	18-7913
PH6017A*	18-8700
PH6811	23-7842
PH7317	18-7914
PH7328	23-7841
PH7575*	18-7884
PH7575*	18-7915-1
PH8842	18-0033
PH8A	18-7875
PH9688	23-7842
PH977A	-----
* Refer to Engine Mfg. Section	

HONDA	
15400-PFB-007	18-7911-1
15400-PFB-014	18-7913
15400-PLM-A01PE	18-7909
15400-POH-305PE	18-7909
15400-POH-305PE	18-7909
15400-ZJ1-004	18-7909

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

ALPHA CROSS REFERENCE

INDMAR	
501001	18-7824
50-1101	18-7824

KOHLER	
229678	23-7822
252834	23-7824
267714	23-7823
279449	23-7820
326817	23-7803
359771	23-7821
GM47465	23-7824

LUBER-FINER	
LFP2234	18-7926
LFP2274	18-7824
LFP3191	18-0033
LFP3191	18-7880
LFP5522	18-7917
LFP6007	18-0032
LFP8642	18-0034
LFP911	N/A
P3986	18-8003
PH1218	18-7876
PH208	18-7910-1
PH253	18-7878-1
PH2801	23-7825
PH2808	23-7800
PH2808	23-7822
PH2808	23-7824
PH2835	18-7884
PH2835	18-7915-1
PH2840	18-7895
PH2840	18-7896
PH2840	18-7897
PH2840	18-7916
PH2840	23-7821
PH2867	18-7914
PH2876	18-7913
PH299	-----
PH4403	18-7886
PH47	18-7974
PH51A	18-7879-1
PH561	18-7925
PH7028	18-7911-1
PH820	18-7758
PH8A	18-7875

MALLORY	
9-57800	18-7913
9-57801	18-7824
9-57802	18-7875
9-57803	18-7879-1
9-57804	18-7911-1
9-57806	18-7878-1

MALLORY	
9-57807	18-7903
9-57808	18-7906-1
9-57810	18-7910-1
9-57811	18-7876
9-57813	18-7916
9-57814	18-7896
9-57815	18-7897
9-57816	18-7918
9-57817	18-7915-1
9-57818	18-7895
9-57819	18-7905
9-57820	18-8003
9-57821	18-7921
9-57822	18-7758
9-57902	18-7871
9-57905	18-7926
9-57908	18-7974
9-57910	18-7880
9-57911	18-7884

MERCURY / QUICKSILVER	
14957	18-7876
32717	18-7876
38463	18-7878-1
41815	18-7879-1
46692	18-7878-1
52731	18-7876
54111	18-7824
56874	18-7875
60565	18-7875
803470	18-7878-1
35-16595T1	18-7876
35-802884Q	18-7879-1
35-802885	18-7824
35-802885T	18-7824
35-802886Q	18-7875
35-805809	18-7871
35-822626Q03	18-7913
35-822626Q04	18-7914
35-822626Q1	18-7913
35-822626Q15	18-7906-1
35-822626Q2	18-7914
35-866340K01	18-7824
35-866340Q02	18-7824
35-866340Q03	18-7824
35-877761K01	18-7758
35-877761Q01	18-7758
35-877767K01	18-7921
35-877769K01	18-7918
35-883701K01	18-7918
35-883702Q	18-7879-1
35-896549T	18-7921
803470Q	18-7878-1

NAPA	
1036	18-7879-1
1040	18-7974
1061	18-7876
1064	23-7822
1068	23-7840
1069	18-7824
1084	23-7841
1307	18-7878-1
1334	18-7910-1
1342	18-7925
1344	23-7842
1347	18-7917
1348	18-7915-1
1358	18-8700
1365	18-7911-1
1394	18-7916
1660	18-0034
1773	-----
1791	18-0033
1798	18-0032
1806	18-7886
1820	18-7926
1970	N/A
6644	23-7825
7000	18-7906-1
7145	18-7896
7186	18-8003
21036	18-7879-1
21061	18-7876
21069	18-7824
21334	23-7800
21342	18-7925
21348	18-7884
21358	18-7902
21394	23-7801
21515	18-7875
21521	18-7878-1
27145	18-7896
31358	18-8700
31515	18-7875

NISSAN / TOHATSU	
3R0076150M	18-7911-1

NORTHERN LIGHTS	
140516190	23-7801

ONAN	
122-0185	23-7841
122-0810	23-7840
185-5835	23-7842
185-7444	23-7804

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.
ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

ALPHA CROSS REFERENCE

PCM / PLEASURECRAFT	
R077001	18-7875
R077022	18-7824

PERKINS	
2654347	-----
2654403	18-7886
2654407	-----

SUZUKI	
16510-05240	18-7903
16510-61A20-MHL	18-7896
16510-82703	18-7897
16510-87J00	18-7915-1
16510-93J00	18-7895
16510-96J00	18-7905

UNIVERSAL	
299381	18-7884

VOLVO PENTA	
423135	18-7926
430143	18-7878-1
466634	18-7880
477556	18-0034
478736	18-0033
834337	18-7884
835440	18-7824
841750	18-7879-1
847741	18-0032
1266286	18-7878-1
3517857	18-7878-1
3582732	18-0035
3582733	18-0036
3827069	18-7974
3850559	18-7876
3852412	18-7824
4785974	18-7926
8692305	18-8003

WIX	
46644	23-7825
51036	18-7879-1
51040	18-7974
51061	18-7876
51064	23-7822
51068	23-7840
51069	18-7824
51084	23-7841
51215	23-7803
51307	18-7878-1
51334	18-7910-1
51342	18-7925
51344	23-7842
51347	18-7917
51348	18-7915-1
51358	18-7911-1
51365	18-7913
51365	23-7804
51394	18-7916
51452	18-7875
51459	-----
51630	18-7897
51660	18-0034
51791	18-0033
51798	18-0032
51806	18-7886
51820	18-7926
57000	18-7906-1
57145	18-7895
57145	18-7896
57186	18-8003
57356	18-7909
51742MP	18-7871

WESTERBEKE	
21235	18-7925
30220	18-7910-1
35595	23-7801
35828	23-7825
36918	23-7800
36920	23-7800
40154	23-7826
48076	23-7802

YAMAHA	
3FV-13440-00-00	18-7902
5GH-13440-00-00	18-7911-1
5GH-13440-20-00	18-8700
69J-13440-01-00	18-7906-1
6G8-13440-00-00	18-7901
N26-13440-00-00	18-7954
YSC-10231-20-0C	18-7824
YSC-13231-20-0C	18-7824

YANMAR	
119305-35151	18-7910-1
119660-35150	18-7910-1
124450-35100	18-7910-1
124550-35110	18-7917
171056-35111	18-7917

All listed oil capacities are approximate amounts only and may or may not include the oil filter capacity.

ALWAYS follow proper crankcase drain and fill procedures. Check engine dipstick for proper crankcase oil level.

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - HONDA ENGINES

Model	Oil Capacity		Model	Oil Capacity	
	Std. (Oz.)	Notes		Std. (Oz.)	Notes
BF2A/BF20	1.7		BF50A	17.6	UP to 3213356
BF5A/BF50	3.4		BF50A	13.9	FROM 3213357
BF8A/BF80	7.8		BF50D	13.9	
BF75/BF100	7.8		BF(P)60A	16	
BF(P)8D	9.6		BF75AT-AW	22.3	
BF9.9A	8.1		BF75AX	33.8	
BF(P)9.9D	9.6		BF75D	32.1	
BF15A	8.1		BF90AT-AW	22.3	
BF(P)15D	9.6		BF90AX	33.8	
BF(P)20D	9.6		BF90D	32.1	
BF25A	9.8		BF115A	33.8	
BF25D	9.1		BF115D	33.1	
BF30A	9.8		BF130A	33.8	
BF30D	9.1		BF135A	33.1	
BF35A	17.6		BF150A	33.1	
BF40A	17.6	UP to 3212165	BF200A	39.6	
BF40A	13.9	FROM 3212166	BF225A	39.6	
BF40D	13.9		BF250A	49.6	
BF45A	17.6				

GEAR LUBE CAPACITY CHART - JOHNSON/EVINRUDE/OMC ENGINES

Evinrude-Johnson Outboards			Evinrude-Johnson Outboards		
Model	Year	Capacity (Oz.)	Model	Year	Capacity (Oz.)
1.5	1968-70	1	14	1951-52	10
2	1971-85	2	14	1988-90	8
Colt®/Junior®	1986-91	2	15	1953-55	10
2.0,2.3,3.3	1991-Thru	3	15	1956	9
2.5	1987-88	3	15	1974-Thru	9
3	1952-72	3	18	1957-73	9
3	1990-Thru	3	20	1966-73	9
4 (8110)	1969-82	4	20	1985-Thru	11
4 (90)	1973-Thru	3	25	1951-1955	14
Ultra 4, Excel 4	1987-91	3	25	1969-84	9
4 Deluxe	1986-Thru	11	25 Comm.	1985-Thru	9
4 4-Stroke	2003	7	25 Comm. Thru Hub	1991-Thru	11
4.5	1980-83	11	25	1985-Thru	11
5	1965-68	3	25, 30 4-Stroke	2000-01	8
5	1998	6.4	28	1962-64	14
5.5	1954-64	9	28	1986-Thru	9
6	1965-79	9	30	1956	14
6	1984-Thru	11	30	1984-Thru	11
6 4-Stroke	1997-Thru	11	33	1965-70	14
7.5	1951-53	4	35	1957-59	14
7.5	1954-58	9	35	1976-82	10
7.5	1980-83	11	35	1983-84	11
8	1984-Thru	11	35 45 Cu. In./737 CC	1987	22
8 4-Stroke	1995-Thru	9	40	1960-76	14
9.5	1964-73	10	40 Elec. Shift	1962-70	15
9.9 2-Stroke	1974-Thru	9	40 Comm.	1981-90	14
9.9, 15 4-Stroke	1995-01	9	40 Comm. (RS)	1991-Thru	16
9.9, 15 4-Stroke	2002-Thru	6	40 Comm. (RP,RW)	1993	22
10	1956-57	9	40	1984-88	22
10	1958-63	10	40	1989-Thru	16

*Sierra Premium Gear Lube (18-9600 series) recommended for under 75 HP • Sierra Hi-Preformance Gear Lube (18-9650 series) recommended for 75 HP and above

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - JOHNSON/EVINRUDE/OMC ENGINES (CONT.)

Evinrude-Johnson Outboards

Model	Year	Capacity (Oz.)
45 Comm.	1986-Thru	22
48	1987-88	22
48	1989-Thru	16
40, 50 4-Stroke	1999-Thru	21
50	1958-59	35
50 1971-72 Electric	1971-74	26
50	1975-88	22
50	1989-Thru	16
50 Comm.	1977-79	26
50 3 cyl. 56 Cu.In.	1995-Thru	22
55 Electric Shift 3 Cyl	1968-69	26
55	1976-79	22
55 Comm.	1980-Thru	22
60 Std.	1964-67	20
60 Heavy-Duty	1964-67	35
60 Electric Shift	1970-71	26
60	1980-85	22
60	1986-Thru	22
60 4-Stroke	2002-Thru	19
65 Standard	1968	20
65 Heavy-Duty	1968	35
65 1972 Electric	1972-73	26
65 Comm.	1984-Thru	22
70	1974-Thru	22
70 4-Stroke	1998-Thru	19
75	1960	22
75 Man. Shift	1961-65	20
75 Elec. Shift	1962-65	18
75 15" Small G/C	1975-88	22
75 20"	1975-84	25
80 Man. Shift	1966-67	20
80 Heavy-Duty	1966-67	35
80 Elec. Shift	1966-67	18
85 Man. Shift - Std.	1968	20
85 Elec. Shift	1968	18
85 Elec. Shift	1969-71	27
85 1972 Elec. Shift	1972-76	28
85 20"	1977	29
85 25"	1977	35
85	1978	38
85	1979-80	27
85	1991-Thru	26
88	1987-Thru	26
90 Elec. Shift	1964-65	18
90 Cross V4	1981-Thru	26
90 60V4 EL,SL	1995-Thru	31
90 60V4 EX, SX V6 G/C	1995-Thru	34
90 4-Stroke	2003-Thru	36
100* Elec. Shift	1966	28
100 Elec. Shift	1967-68	38
100 Elec. Shift	1971-72	27
100	1979-80	27
100	1988-Thru	26
100 Comm. V6 G/C	1984-Thru	34

Evinrude-Johnson Outboards

Model	Year	Capacity (Oz.)
110	1986-89	26
112	1994-Thru	26
115 Elec. Shift	1969-70	27
115	1973-76	28
115 20"	1977	29
115 25"	1977	35
115	1978	38
115	1979-85	27
115	1990-Thru	26
115 4-Stroke	2003-Thru	36
115 60V4 EL,GL,SL	1995-Thru	31
115 60V4 EX,SX V6 G/C	1995-Thru	34
120 V6 G/C	1985	34
120	1986-1993	26
120 20"	1994	26
120 25" V6 G/C	1994	34
125 Elec. Shift	1971-1972	27
130 V6 G/C	1995-Thru	34
135	1973-74	28
135	1975-76	29
140	1977	35
140	1978	38
140	1979-84	27
140 4-Stroke	2003-Thru	36
140 V6 G/C	1985	34
140 V4 Loop	1986-87	26
140 20" V4 Loop	1988-94	26
140 25" V6 G/C	1988-94	34
150	1978	43
150	1979-82	29
150 V6 Cross	1983-91	34
150 60V6	1991-Thru	34
150 DI	1997-Thru	34
150 Comm.	1993-Thru	34
155 Comm.	1984-90	77
155 Comm.	1991-92	34
175	1977	44
175	1978	43
175	1979-82	29
175	1983	34
175 V6 Cross	1986-91	34
175 60V6	1991-Thru	34
175 DI	1998-Thru	34
185	1984-85	34
200	1976-77	44
200	1978	43
200	1979-82	29
200	1983	34
200 V6 Loop	1986-Thru	34
200/225 4-Stroke	2004	37
225 V6 Loop	1986-Thru	34 V6 Coro 31
235	1978	43
235	1979-82	28
235	1983-85	34

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - JOHNSON/EVINRUDE/OMC ENGINES (cont.)					
Evinrude-Johnson Outboards			Evinrude-Johnson Outboards		
Model	Year	Capacity (Oz.)	Model	Year	Capacity (Oz.)
2.6L	1984-85	34	V4/V6 w/ Type O	2002-Thru	34
250 V8 Loop	1991-Thru	77	V4/V6 w/ Type O - Counter Rot.	2002-Thru	31
275 V8 Loop	1985-87	77 V8 Coro 72	V6 Type L Gearcase	2002-Thru	34
300 V8 Loop	1985-Thru	77	V6 Type L2 - CLE	2009-Thru	32.5
3.6L V8 Loop	1985-87	77	V6 Type M	2002-Thru	44
4.0 V8 Loop	1988-92	77	V6 Type M - Counter Rot.	2002-Thru	41
Turbo Jet	1994-Thru	84.6	V6 Type M2	2009-Thru	38.9
Magnum	2002-Thru	44	V6 Type M2 - Counter Rot.	2009-Thru	35.8
Magnum CX	2002-Thru	41	* Gearcase with Fill Plug Above Cavitation Plate 32 Oz.		

GEAR LUBE CAPACITY CHART - JOHNSON/EVINRUDE/OMC ENGINES			
OMC Cobra®		OMC Cobra®	
Model	Capacity (Oz.)	Model	Capacity (Oz.)
2.3L, 128 Model	60	262 OMC King Cobra	64
2.5L	60	350 OMC King Cobra	64
3.0L, (1990-93)	64	460 OMC King Cobra	108
3.0L 130 Model	60	460 OMC King Cobra (Cone Clutch)	103
4.3L 175 Model	64	1990-94 King Cobra (Cone Clutch)	103
5.0L	64	1994-Thru Cobra (Cone Clutch)	71
5.7L, 260 Model	64	1996-Thru Dual Prop	81
7.5L	108	OMC Sail Drive	—
1990-93 3.0L, 3.0L HO	64	1977-86	20
185, 200, 235 Models	64		

GEAR LUBE CAPACITY CHART - MERCURY ENGINES					
Brand	Model	Cycle	Model Note	Oz.	mL.
Mercury/Mariner	2.2, 2.5, 3.3	2 Cycle		4.5	135
Mercury/Mariner	4.5	2 Cycle		6.8	200
Mercury/Mariner	6, 8, 9.9, 15	2 Cycle		6.8	200
Mercury/Mariner	20, 25	2 Cycle		8.8	260
Mercury/Mariner	30, 40	2 Cycle	2 cylinder	14.9	440
Mercury/Mariner	40, 50	2 Cycle	3 cylinder, std. Gearcase	14.9	440
Mercury/Mariner	55, 60	2 Cycle	Standard Gearcase	11.5	340
Mercury/Mariner	60	2 Cycle	Big Foot	22.5	665
Mercury/Mariner	75, 90	2 Cycle	3 cylinder	22.5	665
Mercury/Mariner	100, 115, 125	2 Cycle	4 cylinder	22.5	665
Mercury/Mariner	115	2 Cycle	3 cylinder Optimax	22.5	665
Mercury/Mariner	135, 150	2 Cycle	2.0L	22.5	665
Mercury/Mariner	150, 175, 200	2 Cycle	2.5L Carb/EFI/Optimax	22.5	665
Mercury/Mariner	200, 225, 250	2 Cycle	3.0L Carb/EFI/Optimax	27	798
Force	5	2 Cycle		4	120
Force	9.9, 15	2 Cycle		6.8	200
Force	25	2 Cycle		8.8	260
Force	40, 50	2 Cycle		14.9	440
Force	75	2 Cycle		12	355
Force	90, 120	2 Cycle		22.5	655
Mercury/Mariner	4.5	FourStroke		6.8	200
Mercury/Mariner	8, 9.9	FourStroke	MY 2004 & prior Standard Gearcase	6.8	200
Mercury/Mariner	8, 9.9	FourStroke	MY 2005 & newer	10.8	320
Mercury/Mariner	9.9	FourStroke	MY 2004 & prior Big Foot	8.8	260
Mercury/Mariner	9.9	FourStroke	MY 2005 & newer Big Foot	12.5	370

*Sierra Premium Gear Lube (18-9600 series) recommended for under 75 HP • Sierra Hi-Preformance Gear Lube (18-9650 series) recommended for 75 HP and above

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - MERCURY ENGINES (cont.)					
Brand	Model	Cycle	Model Note	Oz.	mL.
Mercury/Mariner	15	FourStroke	Standard Gearcase	6.8	200
Mercury/Mariner	15	FourStroke	Big Foot	8.8	260
Mercury/Mariner	25	FourStroke	Big Foot	14.9	440
Mercury/Mariner	30, 40	FourStroke	3 cylinder, standard Gearcase	14.9	440
Mercury/Mariner	30, 40	FourStroke	3 cylinder, Big Foot	22.5	665
Mercury/Mariner	40, 45, 50	FourStroke	4 cylinder, 935 cc, standard Gearcase	14.9	440
Mercury/Mariner	40, 45, 50	FourStroke	4 cylinder, 935 cc, Big Foot	22.5	655
Mercury/Mariner	40	FourStroke	4 cylinder, 996 cc, Big Foot	24	710
Mercury/Mariner	50, 60	FourStroke	4 cylinder, 996 cc, standard Gearcase	11.5	340
Mercury/Mariner	50, 60	FourStroke	4 cylinder, 996 cc, Big Foot	24	710
Mercury/Mariner	75, 90	FourStroke		22.5	665
Mercury/Mariner	115	FourStroke		24	710
Mercury/Mariner	200	FourStroke	Verado (RH Rotation)	32.8	970
Mercury/Mariner	225	FourStroke	Standard Gearcase	39	1.15L
Mercury/Mariner	225/250/275	FourStroke	Verado (RH Rotation)	32.8	970

GEAR LUBE CAPACITY CHART - MERCRUISER STERNDRIVE					
Brand	Model	Cycle	Model Note	Oz.	mL.
MerCruiser	Vazer Drive	4 cycle	with Gear Lube Monitor	2.0 US Quarts	1.9L
MerCruiser	Alpha One Gen II	4 cycle	without Gear Lube Monitor	1.22 US Quarts	1.16L
MerCruiser	Alpha One Gen II	4 cycle	with Round Gear Lube Monitor	2.0 US Quarts	1.9L
MerCruiser	Alpha One Gen II	4 cycle	with Rectangular Gear Lube Monitor	1.75 US Quarts	1.66L
MerCruiser	Bravo One	4 cycle	without Gear Lube Monitor	2.0 US Quarts	1.9L
MerCruiser	Bravo One	4 cycle	with Round Gear Lube Monitor	3.25 US Quarts	3.07L
MerCruiser	Bravo One	4 cycle	with Rectangular Gear Lube Monitor	2.75 US Quarts	2.6L
MerCruiser	Bravo Two	4 cycle	without Gear Lube Monitor	2.5 US Quarts	2.4L
MerCruiser	Bravo Two	4 cycle	with Round Gear Lube Monitor	3.75 US Quarts	3.55L
MerCruiser	Bravo Two	4 cycle	with Rectangular Gear Lube Monitor	3.25 US Quarts	3.07L
MerCruiser	Bravo Three	4 cycle	without Gear Lube Monitor	2.0 US Quarts	1.9L
MerCruiser	Bravo Three	4 cycle	with Rectangular Gear Lube Monitor	3.0 US Quarts	2.84L
MerCruiser	Blackhawk	4 cycle	without Gear Lube Monitor	1.75 US Quarts	1.66L
MerCruiser	Blackhawk	4 cycle	with Rectangular Gear Lube Monitor	2.25 US Quarts	2.1L

GEAR LUBE CAPACITY CHART - NISSAN ENGINES			
Model	Approximate Fluid Ounces Required	Model	Approximate Fluid Ounces Required
2A & 3.5A (4-Stroke)	6.1	25 (4-Stroke)	9.5
2.5A & 3.5A (2-Stroke)	3	30 (2-Stroke)	14.5
3.5B (2-Stroke)	6	30 (4-Stroke)	9.5
4 (4-Stroke)	6.6	40C (2 cyl)	15.9
5 (2-str/4-str)	6.6	40D (3 cyl)	16.9
6 (4-Stroke)	6.6	NSD40 (TLDI) / NSF40	16.9
8 (2-str/4-str)	10.8	50D (3 cyl)	16.9
9.8 (2-str/4-str)	10.8	NSD50 (TLDI) / NSF50	16.9
9.9 (2-Stroke)	12.5	70B (3 cyl)	23.7
9.9A (4-Stroke)	6.8	70C (3 cyl)	30.4
9.9B (4-Stroke)	12.5	NSD70 / 75 (TLDI)	30.4
15 (2-Stroke)	12.5	90A (2-Stroke)	30.4
15A (4-Stroke)	6.8	NSD90 (TLDI)	30.4
15B (4-Stroke)	12.5	115A (2-Stroke)	30.4
18 (2-str/4-str)	12.5	NSD115 (TLDI)	30.4
20 (4-Stroke)	12.5	140A (2-Stroke)	30.4
25 (2-Stroke)	14.5		

*Sierra Premium Gear Lube (18-9600 series) recommended for under 75 HP • Sierra Hi-Preformance Gear Lube (18-9650 series) recommended for 75 HP and above

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - SUZUKI ENGINES					
Model	Gear Case Oil Capacity (CC)	Gear Case Oil Capacity (Oz.)	Model	Gear Case Oil Capacity (CC)	Gear Case Oil Capacity (Oz.)
DT2 (Short Shaft)	70	2.4	DT40	610	20.6
DT2 (Long Shaft)	120	4	DF40/50	610	20.6
DT3.5	85	2.9	DT50/55/60/65	650	22
DT4	190	6.4	DF60/70	600	20.3
DF4/6	190	6.4	DT75/85	700	23.7
DT5/6/8	240	11.5	DT90/100	560	18.9
DT8C/9.9C/9.9CN	175	5.9	DT115/140	1100	37.2
DF9.9/15	175	5.9	DF90/115/140	1050	35.5
DT9.9/15/15C	170	5.7	DT150/175/200/225	1050	35.5
DT20/25/30/30C/35C	230	7.8	DF150/175/200/225/250/300	1100	37.2
DF25/30	230	7.8			

GEAR LUBE CAPACITY CHART - YAMAHA ENGINES					
Model	CC	Oz.	Model	CC	Oz.
2	45	1.5	C50	430	14.5
F2.5	75	2.5	F50	430	14.5
3	75	2.5	T50 (1996-00)	430	14.5
4	105	3.6	T50 (2001-02)	610	20.6
F4	100	3.5	C55	500	16.9
5	105	3.6	60	610	20.6
6	160	5.4	E60	610	20.6
8	160	5.4	F60	430	14.5
F8	150	5.1	P60	610	20.6
T8	320	10.9	T60	670	23
9.9	185	6	70	610	20.6
F9.9	185	6	C70	610	20.6
T9.9	320	10.8	C75	610	20.6
15 (1984-97)	185	6.03	E75	610	20.6
15 (1998-02)	250	8.5	F75	670	23
F15	250	8.5	P75	610	20.6
20	370	12.7	C80	610	20.6
25 (1984-87)	180	6.1	F80	670	23
25 (1988-02)	370	12.7	C85	610	20.6
25 3cyl.	200	6.8	90/B90/C90	610	20.6
C25	180	6.1	F90	670	23
F25	320	10.8	F100	670	23
T25	430	14.5	115	760	25.7
30	200	6.8	B115/C115	760	25.7
30 (1984-86) 3cyl.	180	6.1	F115	760	25.7
30 (1987-02) 3cyl.	200	6.8	LF115	715	24.2
C30 (1989-92)	180	6.1	P115/S115	760	25.7
C30 (1993-97)	320	10.8	130	760	25.7
F30	430	14.5	L130	715	24.2
40 (1984-94)	415	14	S130	760	25.7
40 (1995-02)	430	14.5	150	980	33.1
C40 (1989-97)	315	10.6	C150	980	33.1
C40 (1997-02) 3cyl.	430	14.5	D150 (1997-99)	900	30.4
F40	430	14.5	DX150 (1999)	980	33.1
E48	500	16.9	L150	870	29.4
50/P50 (1984-94)	415	14	SX150 (1999-02)	980	33.1
50/P50 (1995-02)	430	14.5	V150 (1998-99)	980	33.1

*Sierra Premium Gear Lube (18-9600 series) recommended for under 75 HP • Sierra Hi-Preformance Gear Lube (18-9650 series) recommended for 75 HP and above

GEAR LUBE CAPACITY CHARTS

GEAR LUBE CAPACITY CHART - YAMAHA ENGINES (cont.)					
Model	CC	Oz.	Model	CC	Oz.
VX150	980	34.5	Model	CC	OZ
VZ150	980	33.1	LX225	1000	33.8
Z150	980	33.1	S225 3.1L	1150	38.9
175 (1984-99)	980	33.1	SX225	1000	33.8
P175	980	33.1	V225 3.1L	1150	38.9
S175	980	33.1	VX225	1150	38.9
V175	980	33.1	VZ225 3.3L	1000	33.8
VZ175	980	33.1	250	1150	38.9
Z175	980	33.1	L250	1000	33.8
200 (1984-99)	980	33.1	Model	CC	OZ
F200	1150	38.9	LX250	1000	33.8
L200 (1986-95)	900	30.4	S250	1150	38.9
L200 (1996-99)	870	30.4	LZ250 3.3L	1150	38.9
LF200	1000	33.8	SX250	1150	38.9
LX200 (1999-02)	980	33.1	VX250	1150	38.9
LZ200	870	29.4	VZ250 3.3L	1000	33.8
P200	980	33.1	Z250 3.3L	1000	33.8
LF225	1000	33.8			

*Sierra Premium Gear Lube (18-9600 series) recommended for under 75 HP • Sierra Hi-Preformance Gear Lube (18-9650 series) recommended for 75 HP and above

NOTES