



DECAL APPLICATION

The motor cover must be clean and free of any residue before applying the decals.

Remove the old decals with a heat gun. Hold the heat gun two inches away from the decal and heat in a sweeping motion.

Use an adhesive remover with a cloth to remove any residue.

Plan the installation of your decals carefully. Read the following instructions completely before attempting to apply decals onto the motor cover.

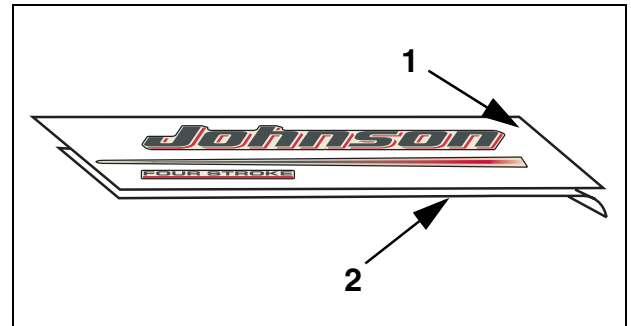
Tools needed for decal application:

- Squeegee
- Sponge
- Needles
- Heat gun
- Adhesive remover
- Large, shallow pan
- Paper towels or clean cloth
- Soapy water (one good squirt of dish washing liquid per gallon)

APPLICATION

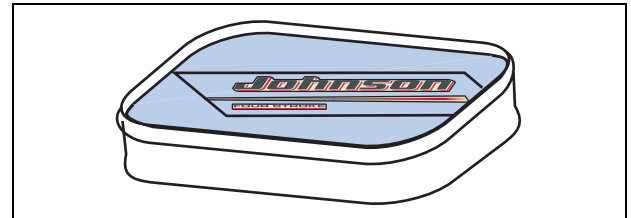
Remove the backing of the decal. The sticky surface of the decal is revealed. **DO NOT** remove backing until the decal is ready to be applied to cover. **NEVER** remove premask until the decal is on the cover.

IMPORTANT: The following images are for instructional use only. They are **NOT** the design of your decal, but are presented here to be used as typical reference illustrations.



1. Premask
2. Backing

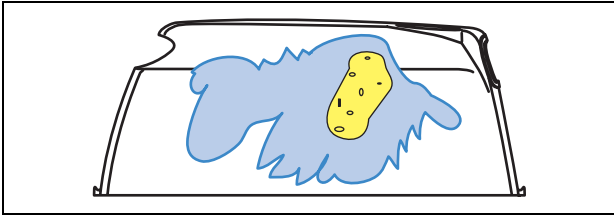
Immerse the decal (with premask intact) in a tub of soapy water.



(continued on back)



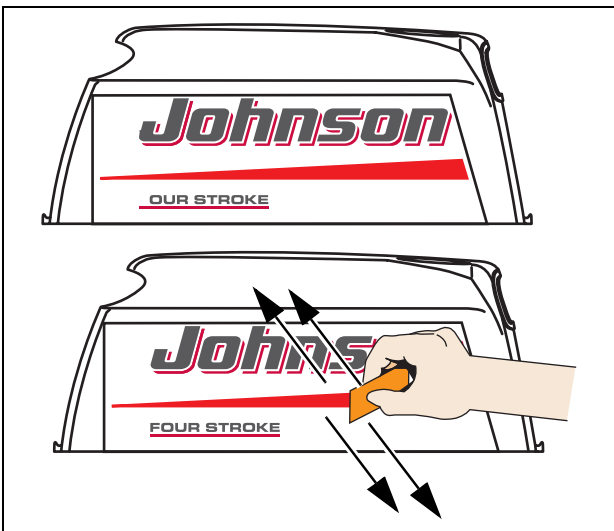
Generously wet the motor cover with soapy water. Apply the water to the area of the cover where the decal is to be affixed.



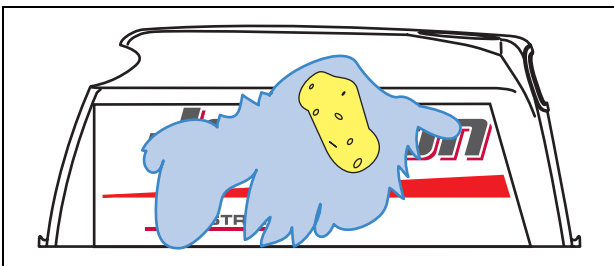
Attach decal as illustrated in Decal Alignment. Observe positioning of decal on upper motor cover.

Apply wet decal with premask to wet cover. Be sure to align premask according to Decal Alignment illustration. Make sure of the placement and slide decal into place.

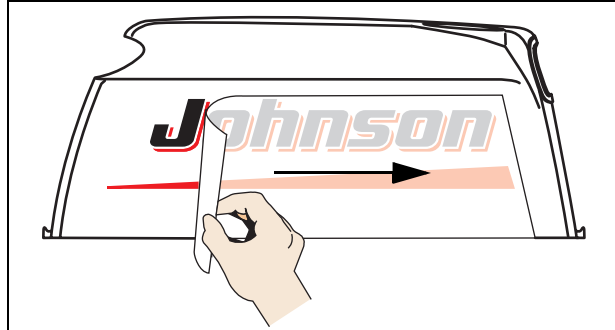
Using squeegee, aggressively affix decal to cover in a sweeping motion using pressure to squeeze out water.



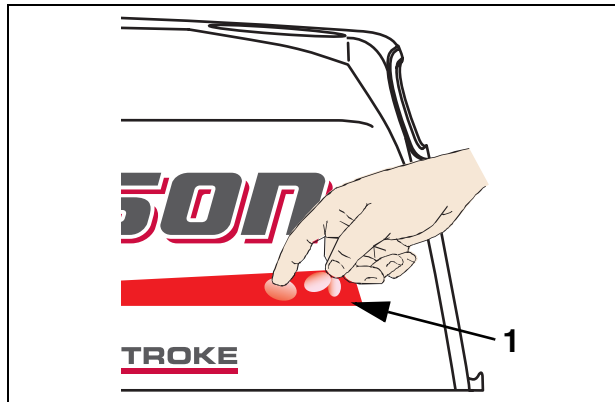
Once decal is applied to cover, soak decal pre-mask with water again. This will enable the pre-mask to be removed easily.



Carefully remove premask. **DO NOT** pull straight up on the premask. Pull horizontally, keeping level with cover. When the premask is fully removed, the decal will remain adhered to the cover.

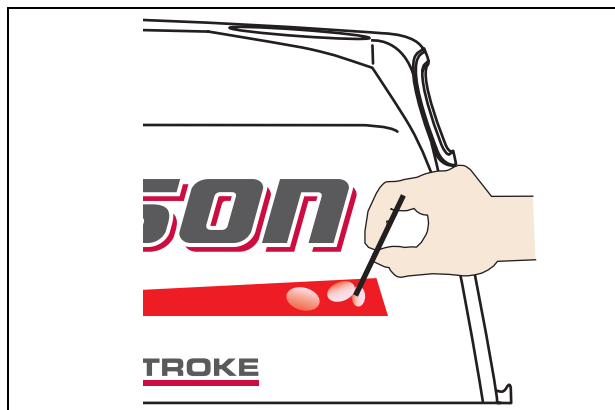


Observe decal for bubbles once the premask is removed. If bubbles are present, apply pressure with fingertip to try to work out the bubbles.



1. Bubbles

As a last option, use a needle to poke a hole in the bubble. Hold the needle perpendicular to the cover and only poke one hole. Apply pressure with fingertip to work out bubble.



IMPORTANT: **DO NOT SQUEEGEE** after you have done this procedure. You may snag the hole and rip the decal.

If a decal needs to be removed, use a heat gun. Hold the heat gun two inches away from decal and heat in a sweeping motion. Remove decal. Use an adhesive remover with a cloth to remove any residue.

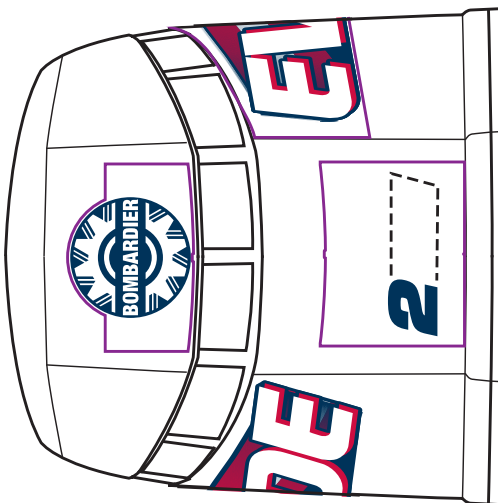
DECAL ALIGNMENT — Stars and Stripes Decals



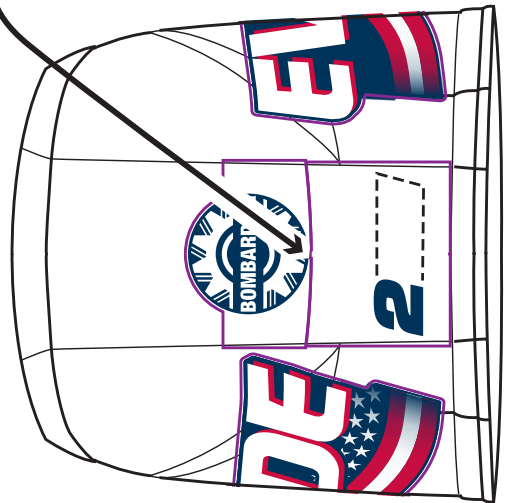
ALIGN TO NOTCH



ALIGN TO NOTCH



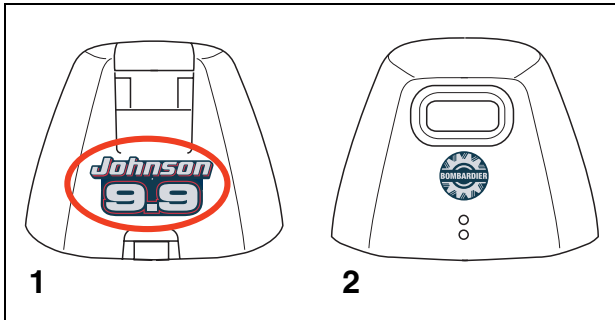
LINE UP NOTCHES



DECAL ALIGNMENT — 9.9 Blue 4-Stroke Decals

Use a heat gun to **remove** “Johnson 9.9” decal from the rear of the motor cover. **Replace** with “Evinrude 9.9” decal, P/N 215360 from decal set, P/N 775373.

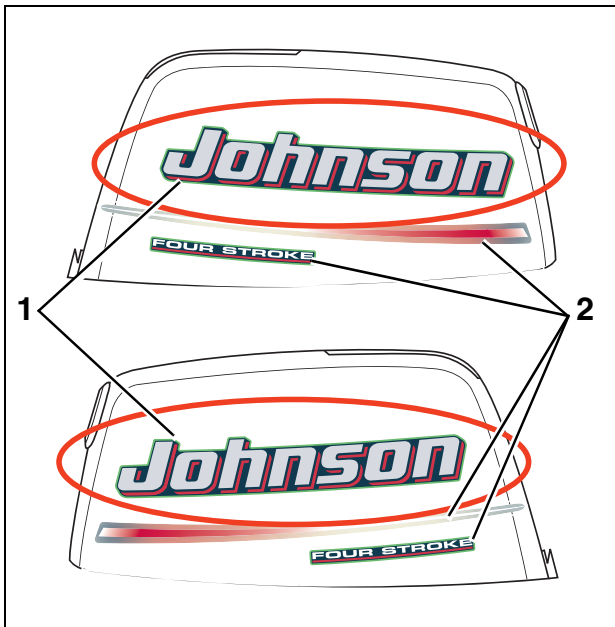
IMPORTANT: DO NOT remove logo decal from the front of motor cover.



1. Johnson 9.9 decal
2. Logo decal

Use a heat gun to remove “Johnson” decal from port and starboard sides of motor cover. Replace with Evinrude decal, P/N 215359 from decal set, P/N 775373.

IMPORTANT: DO NOT remove the stripe or Four Stroke decals.



1. Johnson decal
2. Stripe and Four Stroke decals