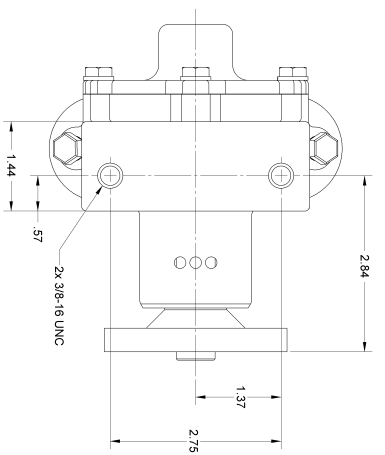
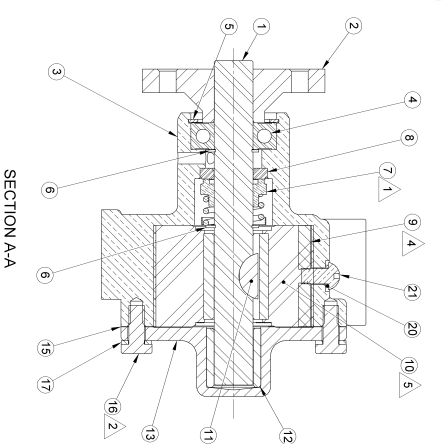
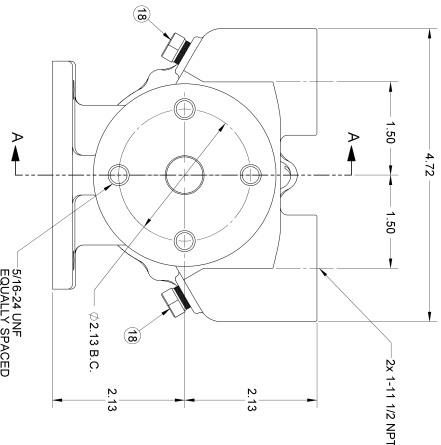
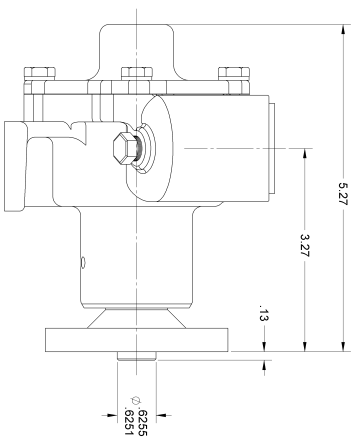
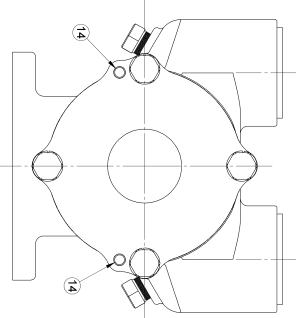
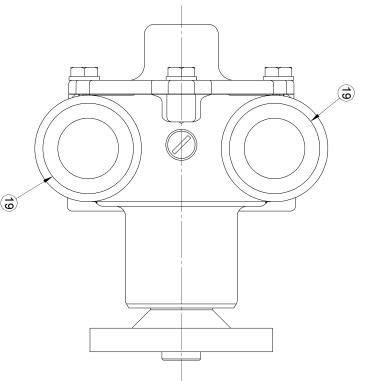


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	97176	SHAFT	1
3	11245	BODY IMPREGNATED	1
4	04257	BALL BEARING	1
5	04259	INT. RETAINING RING	1
6	04258	EXT. RETAINING RING	1
7	10926	WAL. SEAL	2
8	10926	WAL. SEAL	2
9	10944	SEAL SEAT	1
10	10815	CAM	1
11	04432	IMPELLER	1
12	06933	WOODRUFF KEY	1
13	10183	BUSHING - GRAPHITE	1
14	01311	DOVETAIL PIN	2
15	10931	GASKER - FIBRE	1
16	17485	CAP SCREW 1/4-20	4
17	02710	LOCKWASHER	4
18	02710	LOCKWASHER	4
19	18390	PLUG - PLASTIC	2
20	19996	CAM WASHER	2
21	19995	SCREW 1/4-20 ROUND HD	1



- NOTES:
1. USE PAC-FEASE OR EQUIV. WHEN ASSEMBLING WATER SEAL TO SHAFT.
 2. TORQUE CAP SCREWS TO 5 - 8 FT/LBS.
 3. PRESSURE TEST PUMP TO 20 PSI.
 4. APPLY BEAD OF PERMATEX AROUND THREADED HOLE IN CAM PRIOR TO ASSEMBLY.
 5. USE COOLANT TO AID IN INSTALLATION OF RUBBER IMPELLER.

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2	1	11/12/2003	REVISIONS
3	1	11/12/2003	REVISIONS
4	1	11/12/2003	REVISIONS
5	1	11/12/2003	REVISIONS
6	1	11/12/2003	REVISIONS
7	1	11/12/2003	REVISIONS
8	1	11/12/2003	REVISIONS
9	1	11/12/2003	REVISIONS
10	1	11/12/2003	REVISIONS
11	1	11/12/2003	REVISIONS
12	1	11/12/2003	REVISIONS
13	1	11/12/2003	REVISIONS
14	1	11/12/2003	REVISIONS
15	1	11/12/2003	REVISIONS
16	1	11/12/2003	REVISIONS
17	1	11/12/2003	REVISIONS
18	1	11/12/2003	REVISIONS
19	1	11/12/2003	REVISIONS
20	1	11/12/2003	REVISIONS
21	1	11/12/2003	REVISIONS

REV.	CHG.	DATE	DESCRIPTION
1	1	11/12/2003	REVISIONS
2			